## Week 5

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## 5.1 ???

1/30: • Review of copper-catalyzed ATRP ligand effects.

- They're trying to prevent termination by lowering the radical concentration.
- Essentially, the ligand plays an important role in the rate of activation.
- Copper-catalyzed ATRP: Effect of initiator.
  - Initiator activity increase is related to the stabilization of the generated radical, so  $3^{\circ} > 2^{\circ} > 1^{\circ}$ ...
- Copper-catalyzed ATRP: ppm Cu.
  - Residual copper could have adverse effects if you're looking to make a medical product that will go into a person or a polymer to go into a piece of technology.
  - We typically need 0.1-1 mol\% of copper relative to the monomer, so the product will contain a lot of it.
  - Thus, if we want to filter it out beyond just precipitating our polymer, we can throw in chelating agents or do fancier things, but that all adds cost and time to the process.
  - Termination does occur.
  - The rate of reaction depends on the ratio of [Cu<sup>+</sup>]/[Cu<sup>2+</sup>] and not the absolute catalyst concentration.
    - So theoretically, we can go to much smaller catalyst loadings, as long as we keep that ratio high.
  - However, this is difficult to do because we need to regenerate Cu<sup>+</sup> using something other than radicals.
- Copper-catalyzed AGET and ARGET ATRP.
  - AGET (Activators Generated by Electron Transfer) ATRP: Stoichiometric amounts of reducing agent added to the reaction mixture containing alkyl halides...
    - Wrapping copper wire around your stir bar will usually do the trick.
    - Essentially, we're just adding in a reducing agent.
  - ARGET (Activators ReGenerated by Electron Transfer) ATRP: Similar to AGET, but we use an excess of reducing agent which allows the use of much lower amounts of copper.
  - We can also use electrochemistry of photochemistry to reduce down.
  - These methods are much more commonplace now than traditional ATRP, especially if we're working toward biomedical devices.

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- Reversible Addition-Fragmentation Chain Transfer (RAFT).
  - You use a standard free radical termination, but instead of having reversible termination, you
    have a reversible chain transfer process.
- Discovery of RAFT polymerization (1998).
  - RAFT polymerization controls chain growth through reversible chain transfer.
  - It can be achieved by the introduction of a small percent of a chain transfer agent into a conventional free-radical polymerization.
  - We most commonly use dithioester derivatives.
  - The R group...
- Steps in RAFT polymerization.
  - We use a standard initiator (e.g., AIBN).
  - We then have a step of pre-equilibrium or initialization.
    - $\blacksquare$  Here, a polymer can add into the dithioester and kick out R · to begin a new polymerization.
  - Re-initialization: The growing of the new polymer from  $R \cdot .$
  - Main equilibrium: Chain transfer back and forth through dormant chains bonded to dithioesters.
  - Various R groups for the chain transfer agent.
- RAFT: Snap shot of polymer chains.
  - A few dead chains, mostly dormant chains, and a few propagating chains.
  - Allows you to get a nice spike in molecular weight. Note that you might get a little tail on the low end due to dead chains.
  - All you have to do in the lab is throw in a bit of your RAFT pixie dust.
- RAFT equilibria.
  - The efficiency of a RAFT agent can be defined by  $C_{tr}$ . More active RAFT agents have larger  $C_{tr}$ . ( $C_{tr}$  should be at least 10; many are > 100.)
  - We have that  $C_{tr} = k_{tr}/k_p$  where

$$k_{tr} = k_{add}\phi = k_{add} \frac{k_{\beta}}{k_{-add} + \dots}$$

- Kinetics and livingness.
  - We won't go in depth into how to derive this stuff.
  - The rate of polymerization is...
  - We can define the **livingness** (how much is dormant or growing vs. dead).

$$L = \frac{[CTA]_0}{[CTA]_0 + 2f[I]_0(1 - e^{-k_d t})(1 - f_c/2)}$$

- The number of chains produced in a radical-radical termination events
- $-f_c = 1$  means 100% termination by combination, whereas  $f_c = 0$  means 100% termination by disproportionation.
- Monomers with high propagatino rates (such as acrylamides) and initaotors with high efficiency or high decomositio rate lead to fast polymerization rate while keeping low initiator concentration.
- An optimal RAFT system requires a high rate of radical generation (considering  $k_d$ , for instance, by using thermal initiator at T > their ten-hour half-life) and/or solvent induced acceleration.

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- A large polymerization rate permits shorter polymerization time or lower amounts...
- Reactivity of the monomers and their propagating radicals.
  - Monomers can be classified into two general groups.
  - More "activated" monomers (MAMs).
    - Conjugated double bond (e.g., styrene, methyl methacrylate, acrylamide, acrylonitrile, ...).
    - Reactive monomer.
    - Less reactive propagating chains.
    - This means that poly(MAM) is a relatively good homolytic leaving groups, and as such, the more active RAFT agents provide good control. Less active RAFT agents have lower  $C_{tr}$  and provide poor control.
  - Less "activated" monomers (LAMs).
    - Saturated carbon or oxygen/nitrogen.
    - **...**
- Relationship of RAFT agent and monomer.
  - Optimal control in RAFT polymerization requires choosing an appropriate RAFT agent for the monomer(s) to be polymerized.
- Z group impacts the reactivity of the RAFT agents.
  - How reactive is C=S to attack?
  - The reactivity can be qualitatively understood in terms of the importance of zwitterionic canonical forms. The lone pair delocalization with the C=S reduces its double bond character and stabilizes the RAFT agent relative to the radical intermediate.
  - The reactivity of the RAFT agent can be increased if the electron density of the lone pair is reduced by delocalization everywhere.
- Relationship of RAFT agent and monomer; the role of the Z group.
  - Z modifies the rate of addition of propagating radicals  $(k_{add})$ ; it can be altered by 5 orders of magnitude.
  - Z alters the stability of the radical intermediate; the rate of fragmentation  $k_{-add}$ .
  - Z should not cause any side reactions.
    - For xanthides...
    - If Z is strongly electron withdrawing, then the C=S an react directly with the monomer (e.g., a hetero Diels-Alder) or nucleophilic attack.
  - Guidelines for selection of the Z group of RAFT agents (ZC(=S)SR) for various polymerizations.
    - **...**
- Relationship of RAFT agent and monomer; the role of the R group. picture
  - For an effective RAFT agent, R  $\cdot$  should be...
    - A really good leaving group with respect to the propagating radical  $[P \cdot ]$   $(\phi > 0.5)$ ;
    - Be able to reinitiate the polymerization efficiently  $(k_{iR} > k_p)$ , otherwise retardation occurs. Related to the stability of R · .
  - Guidelines for selection of the R group of RAFT agents.
    - See Figure ??
    - A dashed line indicates only partial control (control of molar mass but poor control over dispersity or substantial retardation in the case of VAc, NVC, NVP).

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- Radical stability is important in determining the fragmentation rates.
- Steric factors play a role.
- Polymerization of 1,1-disubstituted monomers (e.g., methyl methacrylate, methacrylamides) which result in a tertiary  $P_n \cdot ...$
- However, polymerization of monomers with high  $k_p$  are best controlled with primary and secondary R groups. Tertiary radicals are inefficient at reinstating polymerizations since  $k_{i,R}$  is often lower than  $k_p$ .
- Just because someone gets it to work for styrene doesn't mean it'll work for everything.
- RAFT CTA choice is everything.
  - A table that summarizes choices.
- Synthetic potential of RAFT.
  - You can do chemistry on your RAFT chain ends.
  - Example: You can react a diene with the C=S bond in a hetero Diels-Alder reaction.
- Targeting molecular weights with RAFT.
  - Your number average molecular weight is

 $\frac{\text{Total monomer concentration}}{\text{Total initiated-unit concentration}} \times \text{Conversion} \times \text{Monomer molar mass} + \text{CTA molar mass}$ 

- Thus, ...
- Key points.
  - Understand what a living polymerization is.
  - What does that mean for the resulting polymerization?
  - Standard living (ionic) and controlled living (reversible step).
  - Know and understand RAFT, ATRP, and NMP; know how to decide which one you will use.
- Midterm.
  - Know common monomers, know common polymers, know how they can be initiated.
  - Know how to draw reaction mechanisms.
  - There's at least one question that might require a calculator.
    - Implication: There's a kinetic question coming.
  - For the grad level course, papers are 20% of the exam! Don't ignore them!!
  - The kinetics from today's lecture won't be there.
  - Focus on intro, cationic, anionic, and free radical classes.

## 5.2 ???

2/1: • I was at ??