

# Operations Research I: Models & Applications

## Case Study: Call Center Personnel Scheduling

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# Road map

- ▶ **Background, motivation, and research objective.**
- ▶ Problem description.
- ▶ Model formulation.
- ▶ Results.

## CSR scheduling

- ▶ In a call center, many **customer service representatives** (CSR) take turns to serve customers.
- ▶ To meet the desired service level, historical in-coming calls have been analyzed to calculate the **ideal number of CSRs** in every time period.
- ▶ For example:

Hour	Mon.	Tue.	Wed.	Thu.	Fri.
9	46	36	36	37	35
10	46	36	38	36	35
11	47	37	38	35	11
12	29	23	24	23	22
13	36	31	31	28	29
14	20	35	37	36	35
15	38	35	35	31	35
16	35	32	32	32	30
17	28	23	24	23	7
18	18	18	18	15	15
19	6	5	16	16	5
20	20	4	15	15	4

## CSR scheduling

- ▶ Even though we know the ideal number of CSRs in every time period, scheduling is still difficult:
  - ▶ One's work hours should be continuous in each day.
  - ▶ Some people are needed (not allowed) in some periods. E.g., there must be at least one manager in each night shift, pregnant women should not work at night, etc.
  - ▶ Fairness. E.g., one CSR should work at night for at most once in a week.
- ▶ Traditionally, CSR scheduling is done by hands.
  - ▶ Tedious and easy to make errors.
  - ▶ It takes one senior manager one whole day to create a (not so good) schedule: Sometimes there is shortage but sometimes there are extra CSRs.
  - ▶ Difficult to deal with emergent issues and accidents.

# Scheduling with Operations Research

- ▶ This is an **allocation** problem.
  - ▶ The number of CSRs is limited.
  - ▶ Try to meet the demands under resource limitation: Minimizing the total shortage.
  - ▶ Allocation problem  $\Rightarrow$  **Linear programming**.
- ▶ This is a **selection** problem.
  - ▶ If one works in the morning and afternoon, she/he cannot work in the evening in that day.
  - ▶ If one works at night on Monday, she/he cannot do that from Tuesday to Friday in that week.
  - ▶ Selection problem  $\Rightarrow$  **Integer programming**.
- ▶ This is unlikely a **balancing** problem.
  - ▶ Nonlinear programming will not be used.

# Research objective

- ▶ Let's formulate an **integer program**:
  - ▶ To tell each CSR which days to work (in which way) for the next month.
  - ▶ To minimizing the total shortage for the next month.
  - ▶ While following the scheduling rules set by the company.

# Road map

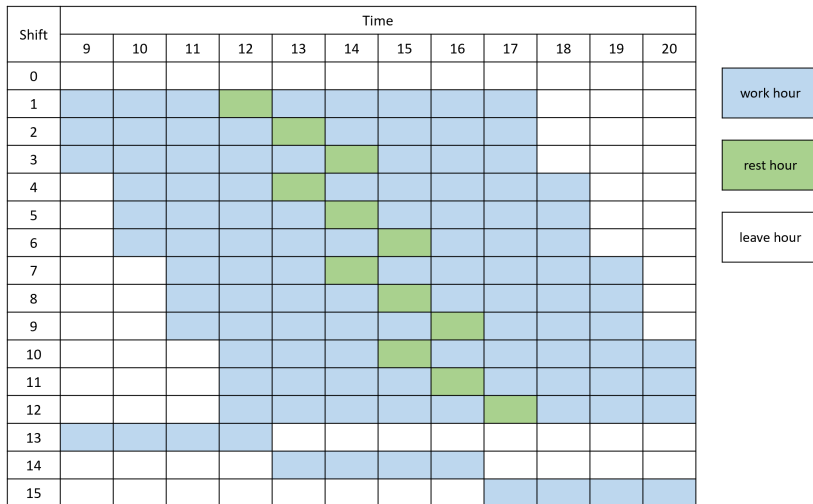
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# Decision making

- ▶ What exactly is the **decision** we need to make?
  - ▶ For each CSR, we should tell her/him which days to have days off.
  - ▶ For each work day of each CSR, we should tell her/him when to start work, leave the office, and take a break.
- ▶ In practice, managers list **shifts** to define work hours.
- ▶ As an example:
  - ▶ Shift 1: 8:00-17:00 with a lunch break at 12:00-13:00.
  - ▶ Shift 2: 8:30-17:30 with a lunch break at 12:30-13:30.
  - ▶ Shift 3: 8:30-17:30 with a lunch break at 12:00-13:00.
  - ▶ ...
  - ▶ Shift 0: a day off.
- ▶ The decision we need to make is to **assign one shift to each CSR for each day** (except holidays).



# An illustration for shifts



## Objective: minimizing the total shortage

- ▶ The number of CSRs needed ( $A$ ) in a time period is known.
- ▶ After assigning shifts to CSRs, we may calculate the number of CSRs being on duty ( $B$ ) in that period.
- ▶ The amount of **shortage** is thus  $\max\{A - B, 0\}$  in each period.

CSR	Shift	Time											
		9	10	11	12	13	14	15	16	17	18	19	20
01	0												
02	1												
03	1												
04	4												
05	7												
06	7												
07	15												
Total CSRs		2	3	5	3	4	4	4	5	6	4	3	1
Demand		3	3	4	4	4	4	4	3	3	3	2	2
Shortage		1	0	0	1	0	0	0	0	0	0	0	1

## Hard constraints (must have)

- ▶ Each CSR should be assigned to exactly one shift per day.
- ▶ A CSR may require a specific shift on a certain day.
  - ▶ E.g., a CSR chooses a day off in advance.
- ▶ Each CSR should be assigned to at most one night shift (a shift that asks a CSR to work after 18:00 for at least one period) per week.
- ▶ There are some requirements regarding some shifts in certain weekdays.
  - ▶ E.g., at most 3 CSRs may have a day off on each Monday.
  - ▶ E.g., a CSR can at most take 2 night shifts on Thursday in a month.
- ▶ There are some requirements regarding CSRs in some shifts.
  - ▶ E.g., at least one manager in every night shift.
  - ▶ E.g. CSRs with more than 2 years of experience in the call center should account for more than 50% of the total on-duty CSRs in a night period.

## Soft constraints (nice to have)

- ▶ In many cases, managers also have some **soft constraints** in mind: They may be violated if needed, but hopefully they are satisfied.
- ▶ **Fairness among periods**: It is good to have similar extra on-duty CSRs for every period.
  - ▶ Rather than having 5 extra CSRs in period 1 and only 1 extra CSR in period 2, it is better to have 3 extra CSRs in each period.
- ▶ **Fairness among CSRs**: It is good to have similar numbers of night shifts for every CSR.
  - ▶ Rather than letting CSR A have 4 night shifts and CSR B have 2 night shifts, it is better to assign 3 night shifts to each of them.

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## Sets, indices, and variables

- ▶ Let  $I$ ,  $J$ ,  $K$ , and  $T$  be the **sets** of CSRs, days in which the call center is open, shifts, and periods in a day.
- ▶ Let  $i \in I$  denote the  $i$ th CSR,  $j \in J$  denote the  $j$ th day,  $k \in K$  denote the  $k$ th shift, and  $t \in T$  denote the  $t$ th period.  $i$ ,  $j$ ,  $k$ , and  $t$  are the **indices**.
- ▶ The core **decision variable**:

$$x_{ijk} = \begin{cases} 1 & \text{if CSR } i \text{ is assigned to shift } k \text{ in day } j \\ 0 & \text{otherwise} \end{cases}, i \in I, j \in J, k \in K.$$

- ▶ One derived decision variable:

$y_{jt}$  = the number of CSR shortage in period  $t$  of day  $j$ ,  $t \in T$ ,  $j \in J$ .

## Objective function

- ▶ The objective function should include the major **objective** (minimizing the total lack of CSRs) and two **soft constraints** (fairness among periods and fairness among CSRs).
  - ▶ Let  $w_1$  be the maximum number of extra on-duty CSRs among all periods.
  - ▶ Let  $w_2$  be the maximum number of night shifts among all CSRs.
- ▶ A **weighted average** form is often adopted.
- ▶ The objective function is

$$\min P_0 \sum_{j \in J} \sum_{t \in T} y_{jt} + P_1 w_1 + P_2 w_2,$$

where  $P_0$ ,  $P_1$ , and  $P_2$  are the weights to be determined by the manager.

# Constraints

- ▶ While there are many constraints to be formulated, here we only take four sets of constraints as an example:
  - ▶ For each CSR and each day, she/he can only be assigned to one shift.
  - ▶ There should be some constraints to calculate the total shortage (i.e., to link  $x_{ijk}$  and  $y_{jt}$ ).
  - ▶ There should be some constraints to calculate the maximum number of extra on-duty CSRs among periods (i.e., to link  $x_{ijk}$  and  $w_1$ ).
  - ▶ There should be some constraints to calculate the maximum number of night shifts among CSRs (i.e., to link  $x_{ijk}$  and  $w_2$ ).
- ▶ How will you formulate these constraints?
- ▶ We will formulate them and define **parameters** when necessary.



## Constraints

- ▶ For each CSR and each day, one CSR can only be assigned to one shift:

$$\sum_{k \in K} x_{ijk} = 1 \quad \forall i \in I, j \in J.$$

- ▶ To calculate the total shortage:

$$y_{jt} \geq D_{jt} - \sum_{k \in K} A_{kt} \sum_{i \in I} x_{ijk} \quad \forall j \in J, t \in T.$$

$$y_{jt} \geq 0 \quad \forall j \in J, t \in T.$$

- ▶  $D_{jt}$  is the number of CSRs needed in period  $t$  of day  $j$ .
- ▶  $A_{kt}$  is 1 if shift  $k$  covers period  $t$  or 0 otherwise.

## Constraints

- ▶ To calculate the maximum number of extra on-duty CSRs:

$$w_1 \geq \sum_{k \in K} A_{kt} \sum_{i \in I} x_{ijk} - D_{jt} \quad \forall j \in J, t \in T.$$

$$w_1 \geq 0 \quad \forall j \in J, t \in T.$$

- ▶ To calculate the maximum number of night shifts:

$$w_2 \geq \sum_{j \in J} \sum_{k \in K^N} x_{ijk} \quad \forall i \in I.$$

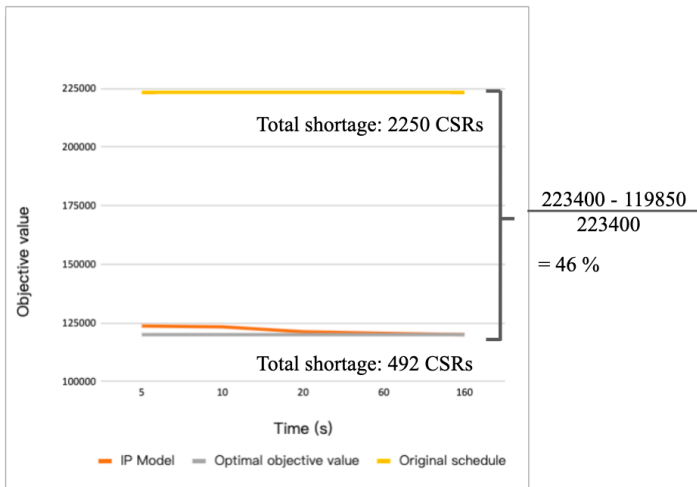
$$w_2 \geq 0 \quad \forall j \in J, t \in T.$$

- ▶ Let  $K^N$  be the set of night shifts.

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## Performance evaluation (for one past month)



## More benefits from the study

- ▶ With the shift scheduling system, one may better evaluate:
  - ▶ Whether to recruit more CSRs.
  - ▶ The impact of adjusting shift setting.
  - ▶ The impact of adjusting some policies.
- ▶ In general, being able to do better **operational** decisions helps us do better **strategic** decisions.