**SANDEEP G V**

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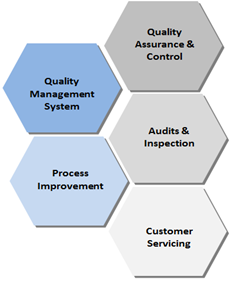
**http://www.bungalowsoftware.com/phone_symbol85.gif +91-9655995929, +91-9108870862**



~**Quality Control & Assurance ~**

*A result-oriented professional with excellence in implementing quality mechanisms to deliver desired output*

|  |  |
| --- | --- |
| **AREAS OF EXPERTISE**  **Quality Control & Assurance**  **7QC Tools**  **Audit & Inspection**  **Customer Servicing**  **Customer Complaint Analysis**  **Process Improvement**  **KPI Improvement (Key Process Indicator)**  **Resource Optimization**  **Waste Reduction**  **5S and Kaizen Management**  **Team Management**  **SAP**  **Training & Development**  **Team Work**  **Reporting**  **ISO Documentation**  **Dimensional Inspection** | **PROFILE SUMMARY**   * Result-oriented professional with **7.5 years** of experience in Quality Control and Assurance. * Expertise in applying **7 QC Tools, Concepts and methodologies of QA & QC** to analytical & reporting processes within the business unit and maintaining quality objectives complementary to corporate policies / customer demands. * Quality Professional with skills in implementing process to facilitate **Healthy quality,** Involving process optimization, In-process Quality Control, Customer Complaints, Materials quality and documentation. * Proficient in using various **Gauges & Measuring Instruments** in component inspection including Profile Projector, Rapid-I, Attribute & Non Attribute Gauges, etc. * Skilled in carried out inspection of various **Press machined Parts and Plastic moulded Parts (Injection Moulding).** * Exposure in developing QA/QC plans, work instructions & checklists for plastic injection moulding and press components as per component specification & drawings * Abilities in conducting quality inspections/analysis for wide range of material such as **Press components, hardware, galvanized parts, PCB’s Dimensioning , plastic moulding, Metal & plastic extrusion, etc.** * Strong exposure in assuring that all **newly** **developed products** have represented the maximum quality & reliability attainable by establishing effective quality control inspections, tests & corrective procedures * Out of the box thinker with proven track record of **establishing processes & SOPs,** streamlining workflow and creating environment to enhance productivity. * An **innovative, loyal & result-orientated professional** with strong planning, communication & interpersonal skills; possess the ability to interest and convince others (when changes are required). |

**Proficiency Forte**

**Quality Control & Assurance:**

* Releasing Raw / finished materials & bought-outs as per pre-set quality parameters; conducting rejection analysis at vendors’ end and carrying out quality audits for improvement in In-Process products.
* Maintaining & controlling quality standards to check all site activities; implementing QA / QC processes to monitor Incoming & In-process activities on various records / documents; Implementing quality systems in the organization and conducting compliance check (W.R.T quality frameworks) with key emphasis on improving quality processes.

**Audits & Inspection:**

* Working in close coordination to work groups for conducting process audits, automated testing & review, approval of quality plans and detailing on quality requirements to finalize the quality plan.
* Conducting ISO internal audits / inspections of raw materials to ensure that quality of incoming products are in compliance with pre-set technical specifications.

**Process Enhancement:**

* Identifying areas of bottlenecks & breakdown and non-conforming products and accordingly taking steps to achieve zero accident, customer complaint & injury-free work environment.
* Analyzing operational practices, identifying the areas of obstruction / failures and working on changes for qualitative improvement.

**Employment Details**

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**Dec’15 - Till Date CM Envirosystems, Bangalore as Quality Engineer**

*Manufactures of environmental simulation testing Chambers*

**Role:**

* Carrying out In-process Inspection.
* Preparing & Maintaining all inspection Documents & circulating the reports to management.
* Developing and implementing new Quality check points.
* Coordinating with customers, Preparing User manuals, Inspection report & Relevant report submission to customers.
* Maintaining all QA/QC Relevant documents & updating to respective departments.
* All chambers test carrying & cross verification of physical parts according to BOM list.
* Inward Inspection, New supplier & Vendor development, auditing of existing vendors.
* PIS (Part Inspection Standard) Preparation for unique part’s inspection for incoming material inspection.
* ERP systems clearance.
* Coordination & Demonstration to customer at the time of visit & PDI (Pre Dispatch Inspection).
* Report preparation for monthly department meeting.
* Gauges handling and calibration follow-ups.
* Reporting to Company HOD and company CEO.

**Apr’12 - July'15 Alfanar Electrical Systems, Riyadh - Saudi Arabia as Quality Control and Assurance Technician-Wiring Accessories Manufacturing**

**Role:**

* Carrying out verification and approvals of **Injection molded Plastic** & Metal press components produced, sample inspection, Finished Goods Products inspection and acceptance in SAP System, etc.
* Performing physical & mechanical testing of plastic and metal raw materials for incoming inspections.
* Raising NCR for all Non-conformities observed during In Process inspection & audits.
* Controlling Non-conforming material produced and following up on NCRs with Production Department for CAPA.
* Addressing Customer complaints of wiring accessory products (Switches) and passing on issues to higher level.
* Interfacing with Operation Teams in order to maintain a safe working culture on shop floor.
* Designing first part approval report for tool approvals or modifications for both plastic and press components in order to ensure specs and functional compliances.
* Supporting other Dept. Inspection Activates Like, Vendor development samples, New Toll/Mould Approval samples Design Change / Modification, & Development Products.
* Handling Gauges, Fixtures and Measuring instruments.
* Conducting SPC for Critical dimensions for In-Process improvements.
* Updating CRS document (Calibration Recalling System) for gauges
* Accountable for blocking rework & rejection material in SAP, creating notification for rejections and raising NCR for re-works
* Creating & circulating weekly, monthly & annual quality analysis reports and control chart for machine & product wise for process improvement.

**Highlights:**

* Played a key role in improving raw material quality by taking initiatives such as
  1. Supplier visit.
  2. Monitoring supplier rejection.
  3. Developing Common Quality assurance plan to rule out measurement differences.
  4. Implemented several measures to identify deformities, malfunctions or other abnormalities such as product trials, gauges for faster inspection, through inspection plan for removing possibility of missing Parameters.
* Delivering training to operators, foolproof fixtures for assembly, regular monitoring of rework and immediate action on critical problems have resulted in to reduction in rework cost.

**Jun’10 - Mar’12 Tractor and Farm Equipment (TAFE), Bangalore, India**

**As Technical Assistant-Quality Control Tractor Assy.**

**Role:**

* Extended assistance to Quality Manager & Engineers for developing and auditing vehicles & operations in order to assure quality of vehicle manufactured
* Ensured backups on event of staff absence
* Performed periodic tests and addressed site complaints with the team
* Carried out inspection of assembled vehicles as per standards, specification, models and customer requirements
* Developed FPY (First Process Yield) charts, suggestions, Fish Bone Diagram
* Conducted Why Why analysis, vehicle Road In Check, & SRT Testing (Static Bed Roller Testing),
* Implemented Poko-Yoke, Kaizen, One Point Lesson, CAPA (Corrective Action & Preventive Action), PDCA, 7QC Tools & FMEA for IN-Process and production improvements

**May’09 - May’10 Sakthi Auto Components Ltd., (SACL) as govt. Act Technician Apprenticeship Quality Control**

*Manufacturing of Auto Accessories Steering Knuckle, Brake drum, Disc, Clutch cover in CNC Machines*

**Role:**

* Carried out inspection of CNC produced parts as per specified dimensions, On-line 100% visual, gauges & Fixture and Patrol line inspection
* Developed SPC for Major dimensions and documents like ISO documents, check list and FIR (Final Inspection Report)
* Updated attribute & non-attribute gauges and calibration details

**Education**

2006-2009 Diploma in Automobile Engineering from Board of Directorate of Technical Education, Chennai

**IT Skills**

* Well versed with MS Office, Internet Applications, SAP, AutoCAD 2010, Pro-E and ERP systems.

**Professional Enhancements**

* Took part in carrying out industrial activities like **Kaizen Circle (Quality Circle), 5’S.**
* Underwent training programs in Occupational Safety and Risk Assessment in Alfanar Safety Department.
* Presented a paper entitled Armored on Road Vehicle in Polymeet 08 held at PSG Polytechnic College, Coimbatore, Tamil Nadu and bagged 1st prize for the same.
* Completed a course entitled Two & Four Wheeler Maintenances and Services at Canada India Institutional Cooperation project (CIICP).
* Attended Implant training in Royal Auto Cars-Erode & VST (TATA) Motors from Vellore for 15days.

**Personal Details**

Date of Birth: 13th October 1989

Age 27

Father Name G Vivekanandan

Father Occupation Former

Mother Name V Allirani

Mother Occupation House Wife

Nationality: Indian

Language Known: English, Tamil, Telugu, Kannada, Hindi & Malayam.

Marital Status: Single

Passport Details: No. H 7569480

Expiry Date 03/01/2020

Skype ID sandeep131089

No. of Dependents: 2

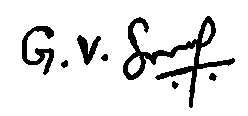
Visa Status: Work Permit Visa

Hobbies Driving, Travelling & Listening music.

Driving License: Valid India & Saudi Arabia Driving License

**DECELERATION:**

I hereby declare that the information furnished above is true to best of my knowledge.

Place: Bangalore

Date: 30-03-17

(G V Sandeep)