



Akums Drugs & Pharmaceuticals Ltd.

Gelatin Process Report

NAME OF OPERATOR	rakesh	NAME OF PRODUCT	
BATCH NO.		BATCH SIZE	
MFG Date		EXP. Date	
LOT NO.		LOT SIZE	

DATE/TIME	STILER RPM		VOLTAGE (STILLER)	VACUUM		CURRENT (STILER)	PROCESS TIME				TEMPERATURE	
	SET (rpm)	ACTUAL (rpm)	ACTUAL (Volt)	SET (mmHg)	ACTUAL (mmHg)	ACTUAL (A)	SET (Min)	ACTUAL (Sec)	SET (Min)	ACTUAL (Sec)	SET (°C)	ACTUAL (°C)
2018-07-24 14:44:50	35	0	0.0	500	715	0.0	2	5	0	0	65	37
2018-07-30 10:35:27	55	0	0.0	500	630	0.0	10	55	7	25	70	48
2018-07-30 10:36:42	55	0	0.0	500	630	0.0	10	55	8	3	70	46
2018-07-30 10:37:42	55	55	425.0	500	630	3.0	10	55	9	3	70	43
2018-07-30 10:38:42	55	55	424.0	500	630	3.0	10	55	10	3	70	42
2018-07-30 11:09:04	55	0	0.0	500	630	0.0	10	55	10	26	70	58
2018-07-30 11:10:14	55	0	0.0	500	630	0.0	10	55	0	0	70	58
2018-07-30 11:11:14	55	55	417.0	500	630	5.0	10	55	1	1	70	49
2018-07-30 11:12:14	55	55	414.0	500	630	5.0	10	55	2	1	70	46
2018-07-30 11:13:14	55	55	414.0	500	630	5.0	10	55	3	1	70	46
2018-07-30 12:13:56	55	0	0.0	500	630	0.0	10	55	3	3	70	66
2018-07-30 12:14:56	55	55	421.0	500	630	4.0	10	55	4	4	70	64
2018-07-30 12:15:56	55	55	418.0	500	630	4.0	10	55	5	4	70	58
2018-07-30 12:16:56	55	55	416.0	500	630	4.0	10	55	6	4	70	56
2018-07-30 12:17:56	55	55	423.0	500	630	4.0	10	55	7	4	70	55
2018-07-30 12:18:56	55	55	422.0	500	630	4.0	10	55	8	4	70	55
2018-07-30 12:23:21	55	0	0.0	500	630	0.0	10	55	8	16	70	55
2018-07-30 12:24:21	55	55	430.0	500	630	3.0	10	55	9	16	70	52
2018-07-30 12:25:21	55	55	430.0	500	630	3.0	10	55	10	16	70	51
2018-07-30 13:24:48	55	0	0.0	500	630	0.0	10	55	0	0	70	75
2018-07-30 13:25:48	55	55	427.0	500	630	3.0	10	55	1	1	70	69
2018-07-30 13:26:48	55	55	426.0	500	630	3.0	10	55	2	1	70	65
2018-09-12 15:56:27	55	0	0.0	500	0	0.0	4	0	2	24	70	61
2018-09-12 15:57:27	55	55	427.0	500	0	3.0	4	0	3	24	70	58
2018-09-12 15:58:23	55	0	0.0	500	0	0.0	6	0	0	0	70	56
2018-09-12 15:59:23	55	55	426.0	500	0	3.0	6	0	1	0	70	54
2018-09-12 16:00:22	55	55	428.0	500	0	3.0	6	0	2	0	70	54
2018-09-24 10:55:23	55	0	0.0	500	0	0.0	5	0	0	0	70	45
2018-09-24 10:56:23	55	55	429.0	500	0	3.0	5	0	1	1	70	45
2018-09-24 10:57:23	55	55	430.0	500	0	3.0	5	0	2	1	70	46
2018-09-24 10:58:23	55	55	427.0	500	0	3.0	5	0	3	1	70	46
2018-09-24 10:59:23	55	55	428.0	500	0	3.0	5	0	4	1	70	47
2018-09-24 11:01:56	55	0	0.0	500	0	0.0	4	0	0	1	70	47
2018-09-24 11:02:40	55	0	0.0	500	0	0.0	4	0	0	24	70	44
2018-09-24 11:03:40	55	11	118.0	500	0	6.0	4	0	1	15	70	42
2018-09-24 11:04:40	55	55	427.0	500	0	3.0	4	0	2	15	70	42
2018-09-24 11:05:40	55	55	426.0	500	0	3.0	4	0	3	15	70	42
2018-09-24 11:45:34	55	0	0.0	500	0	0.0	8	0	0	0	70	56
2018-09-24 11:45:40	55	0	0.0	500	0	0.0	8	0	0	2	70	56

	STILER RPM		VOLTAGE (STILLER)	VACUUM		CURRENT (STILER)	PROCESS TIME			TEMPARATURE		
2018-09-24 11:46:14	55	0	0.0	500	0	0.0	8	0	0	4	70	54
2018-09-24 11:47:14	55	55	426.0	500	0	4.0	8	0	1	4	70	63
2018-09-24 11:48:14	55	55	426.0	500	0	3.0	8	0	2	4	70	59
2018-09-24 11:49:14	55	55	427.0	500	0	4.0	8	0	3	4	70	58
2018-09-24 11:50:14	55	55	425.0	500	0	4.0	8	0	4	4	70	58
2018-09-24 11:51:14	55	55	426.0	500	0	4.0	8	0	5	4	70	58
2018-09-24 11:52:14	55	55	423.0	500	0	4.0	8	0	6	4	70	58
2018-09-24 11:53:14	55	55	425.0	500	0	4.0	8	0	7	4	70	58
2018-09-24 11:59:37	55	0	0.0	500	0	0.0	4	0	0	1	70	59
2018-09-24 12:00:36	55	55	427.0	500	0	4.0	4	0	1	1	70	54
2018-09-24 12:01:36	55	55	430.0	500	0	4.0	4	0	2	1	70	52
2018-09-24 12:02:36	55	55	429.0	500	0	3.0	4	0	3	1	70	51
2018-09-24 12:57:14	55	0	0.0	500	0	0.0	10	0	0	0	70	68
2018-09-24 12:58:14	55	55	436.0	500	0	3.0	10	0	1	0	70	69
2018-09-24 12:59:14	55	55	435.0	500	0	3.0	10	0	2	0	70	64
2018-09-24 13:00:14	55	55	432.0	500	0	3.0	10	0	3	0	70	64
2018-09-24 13:01:14	55	55	431.0	500	0	3.0	10	0	4	0	70	64
2018-09-24 13:02:14	55	55	433.0	500	0	3.0	10	0	5	0	70	64
2018-09-24 13:03:14	55	55	436.0	500	0	3.0	10	0	6	0	70	64
2018-09-24 13:04:14	55	55	436.0	500	0	3.0	10	0	7	0	70	64
2018-09-24 13:05:14	55	55	431.0	500	0	3.0	10	0	8	0	70	64
2018-09-24 13:06:14	55	55	431.0	500	0	3.0	10	0	9	0	70	64
2018-09-24 15:56:07	55	0	0.0	500	0	0.0	5	0	0	0	70	62
2018-09-24 15:57:07	55	55	438.0	500	0	3.0	5	0	1	0	70	62
2018-09-24 15:58:07	55	55	438.0	500	0	3.0	5	0	2	0	70	61
2018-09-24 15:59:07	55	55	438.0	500	0	3.0	5	0	3	0	70	60
2018-09-24 16:00:06	55	55	438.0	500	0	3.0	5	0	4	0	70	60
2018-09-24 16:02:41	55	0	0.0	500	0	0.0	4	0	0	0	70	57
2018-09-24 16:03:30	55	0	0.0	500	0	0.0	4	0	0	19	70	55
2018-09-24 16:04:08	55	0	0.0	500	0	0.0	4	0	0	42	70	54
2018-09-24 16:05:08	55	55	435.0	500	0	3.0	4	0	1	42	70	50
2018-09-24 16:06:08	55	55	435.0	500	0	3.0	4	0	2	42	70	50
2018-09-24 16:07:08	55	55	434.0	500	0	3.0	4	0	3	42	70	54
2018-09-24 16:35:57	55	0	0.0	500	0	0.0	8	0	0	0	70	69
2018-09-24 16:36:57	55	55	434.0	500	0	3.0	8	0	1	1	70	70
2018-09-24 16:37:57	55	55	432.0	500	0	3.0	8	0	2	1	70	66
2018-09-24 16:38:57	55	55	433.0	500	0	3.0	8	0	3	1	70	63
2018-09-24 16:39:57	55	55	432.0	500	0	4.0	8	0	4	1	70	63
2018-09-24 16:40:57	55	55	431.0	500	0	4.0	8	0	5	1	70	62
2018-09-24 17:39:58	55	0	0.0	500	0	0.0	8	0	5	9	70	67
2018-09-24 17:40:58	55	55	431.0	500	0	3.0	8	0	6	10	70	68
2018-09-24 17:41:58	55	55	429.0	500	0	4.0	8	0	7	10	70	66
2018-09-24 17:48:16	55	0	0.0	500	0	0.0	4	0	0	1	70	66
2018-09-24 17:49:16	55	55	432.0	500	0	4.0	4	0	1	1	70	60
2018-09-24 17:50:16	55	55	432.0	500	0	3.0	4	0	2	1	70	57
2018-09-24 17:51:16	55	55	433.0	500	0	3.0	4	0	3	1	70	58
2018-09-24 18:28:35	55	0	0.0	500	0	0.0	10	0	0	0	70	70
2018-09-24 18:29:35	55	55	426.0	500	0	3.0	10	0	1	1	70	69
2018-09-24 18:30:35	55	55	427.0	500	0	3.0	10	0	2	1	70	67
2018-09-24 18:31:35	55	55	431.0	500	0	3.0	10	0	3	1	70	67
2018-09-24 18:32:35	55	55	428.0	500	0	3.0	10	0	4	1	70	66
2018-09-24 18:33:35	55	55	427.0	500	0	3.0	10	0	5	1	70	66
2018-09-24 18:34:35	55	55	428.0	500	0	3.0	10	0	6	1	70	66
2018-09-24 18:35:35	55	55	427.0	500	0	3.0	10	0	7	1	70	66

		STILER RPM	VOLTAGE (STILLER)	VACUUM	CURRENT (STILER)	PROCESS TIME				TEMPARATURE		
2018-09-24 18:36:35	55	55	429.0	500	0	3.0	10	0	8	1	70	68
2018-09-24 18:37:35	55	55	428.0	500	0	3.0	10	0	9	1	70	69
2018-09-25 10:11:12	55	0	0.0	500	0	0.0	5	0	0	0	70	57
2018-09-25 10:11:41	55	0	32.0	500	0	7.0	5	0	0	19	70	56
2018-09-25 10:12:10	55	17	171.0	500	0	5.0	5	0	0	41	70	54
2018-09-25 10:13:10	55	55	430.0	500	0	3.0	5	0	1	41	70	51
2018-09-25 10:14:10	55	55	431.0	500	0	3.0	5	0	2	41	70	49
2018-09-25 10:15:10	55	55	428.0	500	0	3.0	5	0	3	41	70	50
2018-09-25 10:16:10	55	55	426.0	500	0	3.0	5	0	4	41	70	51
2018-09-25 10:54:53	55	0	0.0	500	0	0.0	4	0	0	1	70	67
2018-09-25 10:55:53	55	55	429.0	500	0	3.0	4	0	1	1	70	67
2018-09-25 10:56:53	55	55	429.0	500	0	3.0	4	0	2	1	70	62
2018-09-25 10:57:53	55	55	432.0	500	0	3.0	4	0	3	1	70	58
2018-09-25 11:48:52	55	0	0.0	500	0	0.0	8	0	0	1	70	69
2018-09-25 11:49:52	55	55	430.0	500	0	3.0	8	0	1	1	70	68
2018-09-25 11:50:52	55	55	432.0	500	0	3.0	8	0	2	1	70	64
2018-09-25 11:51:52	55	55	430.0	500	0	3.0	8	0	3	1	70	63
2018-09-25 11:52:52	55	55	430.0	500	0	3.0	8	0	4	1	70	63
2018-09-25 11:53:52	55	55	431.0	500	0	3.0	8	0	5	1	70	63
2018-09-25 11:54:52	55	55	430.0	500	0	3.0	8	0	6	1	70	63
2018-09-25 11:55:52	55	55	429.0	500	0	3.0	8	0	7	1	70	63
2018-09-25 12:00:47	55	0	0.0	500	0	0.0	4	0	0	0	70	61
2018-09-25 12:01:47	55	55	432.0	500	0	3.0	4	0	1	0	70	57
2018-09-25 12:02:47	55	55	431.0	500	0	3.0	4	0	2	0	70	55
2018-09-25 12:03:47	55	55	434.0	500	0	3.0	4	0	3	0	70	54
2018-09-25 12:56:06	55	0	0.0	500	0	0.0	10	0	0	1	70	70
2018-09-25 12:57:06	55	55	427.0	500	0	3.0	10	0	1	1	70	70
2018-09-25 12:58:06	55	55	429.0	500	0	3.0	10	0	2	1	70	68
2018-09-25 12:59:06	55	55	432.0	500	0	3.0	10	0	3	1	70	68
2018-09-25 13:00:06	55	55	435.0	500	0	3.0	10	0	4	1	70	67
2018-09-25 13:01:06	55	55	433.0	500	0	3.0	10	0	5	1	70	67
2018-09-25 13:02:06	55	55	435.0	500	0	3.0	10	0	6	1	70	68
2018-09-25 13:03:06	55	55	435.0	500	0	3.0	10	0	7	1	70	70
2018-09-25 13:04:06	55	55	431.0	500	0	3.0	10	0	8	1	70	70
2018-09-25 13:05:06	55	55	433.0	500	0	3.0	10	0	9	1	70	71
2018-09-25 15:26:30	55	0	0.0	500	0	0.0	5	0	0	0	70	53
2018-09-25 15:27:19	55	0	0.0	500	0	0.0	5	0	0	24	70	50
2018-09-25 15:27:52	55	17	171.0	500	0	5.0	5	0	0	50	70	49
2018-09-25 15:28:52	55	55	430.0	500	0	3.0	5	0	1	50	70	46
2018-09-25 15:29:52	55	55	429.0	500	0	3.0	5	0	2	50	70	47
2018-09-25 15:30:52	55	55	428.0	500	0	3.0	5	0	3	50	70	49
2018-09-25 15:31:52	55	55	431.0	500	0	3.0	5	0	4	50	70	50
2018-09-25 15:59:26	55	0	0.0	500	0	0.0	4	0	0	0	70	64
2018-09-25 16:00:26	55	55	428.0	500	0	3.0	4	0	1	0	70	62
2018-09-25 16:01:27	55	55	426.0	500	0	3.0	4	0	2	0	70	55
2018-09-25 16:02:27	55	55	425.0	500	0	4.0	4	0	3	0	70	54
2018-09-25 16:59:45	55	0	0.0	500	0	0.0	8	0	0	0	70	68
2018-09-25 17:00:45	55	55	427.0	500	0	3.0	8	0	1	0	70	67
2018-09-25 17:01:45	55	55	426.0	500	0	3.0	8	0	2	0	70	62
2018-09-25 17:02:45	55	55	430.0	500	0	3.0	8	0	3	0	70	61
2018-09-25 17:03:45	55	55	426.0	500	0	3.0	8	0	4	0	70	61
2018-09-25 17:04:45	55	55	428.0	500	0	3.0	8	0	5	0	70	61
2018-09-25 17:05:45	55	55	431.0	500	0	3.0	8	0	6	0	70	61
2018-09-25 17:06:45	55	55	430.0	500	0	3.0	8	0	7	0	70	62

STILER RPM			VOLTAGE (STILLER)	VACUUM	CURRENT (STILER)	PROCESS TIME			TEMPERATURE			
2018-09-25 17:11:18	55	0	0.0	500	0	0.0	4	0	0	1	70	63
2018-09-25 17:12:18	55	55	436.0	500	0	3.0	4	0	1	1	70	58
2018-09-25 17:13:18	55	55	431.0	500	0	3.0	4	0	2	1	70	55
2018-09-25 17:14:18	55	55	430.0	500	0	3.0	4	0	3	1	70	55
2018-09-25 17:21:35	55	0	0.0	500	0	0.0	10	0	0	0	70	64
2018-09-25 18:13:49	55	0	0.0	500	0	0.0	10	0	0	2	70	63
2018-09-25 18:14:49	55	55	428.0	500	0	3.0	10	0	1	2	70	67
2018-09-25 18:15:49	55	55	428.0	500	0	3.0	10	0	2	2	70	66
2018-09-25 18:16:49	55	55	429.0	500	0	3.0	10	0	3	2	70	65
2018-09-25 18:17:49	55	55	429.0	500	0	3.0	10	0	4	2	70	67
2018-09-25 18:18:49	55	55	428.0	500	0	3.0	10	0	5	2	70	68
2018-09-25 18:19:49	55	55	429.0	500	0	3.0	10	0	6	2	70	68
2018-09-25 18:20:49	55	55	432.0	500	0	3.0	10	0	7	2	70	68
2018-09-25 18:21:49	55	55	429.0	500	0	3.0	10	0	8	2	70	67
2018-09-25 18:22:49	55	55	429.0	500	0	3.0	10	0	9	2	70	67

SIGN/DATE		SIGN/DATE	
Checked by (production)		Verified by (IPQA)	