



## Akums Drugs & Pharmaceuticals Ltd.

### Gelatin Process Report

NAME OF OPERATOR	rakesh	NAME OF PRODUCT	
BATCH NO.		BATCH SIZE	
MFG Date		EXP. Date	
LOT NO.		LOT SIZE	

DATE/TIME	STILER RPM		VOLTAGE (STILLER)	VACUUM		CURRENT (STILER)	PROCESS TIME				TEMPERATURE	
	SET (rpm)	ACTUAL (rpm)	ACTUAL (Volt)	SET (mmHg)	ACTUAL (mmHg)	ACTUAL (A)	SET (Min)	ACTUAL (Sec)	SET (Min)	ACTUAL (Sec)	SET (°C)	ACTUAL (°C)
2018-07-24 14:44:50	35	0	715	500	0.0	0.0	2	5	0	0	65	37
2018-07-30 10:35:27	55	0	630	500	0.0	0.0	10	55	7	25	70	48
2018-07-30 10:36:42	55	0	630	500	0.0	0.0	10	55	8	3	70	46
2018-07-30 10:37:42	55	55	630	500	425.0	3.0	10	55	9	3	70	43
2018-07-30 10:38:42	55	55	630	500	424.0	3.0	10	55	10	3	70	42
2018-07-30 11:09:04	55	0	630	500	0.0	0.0	10	55	10	26	70	58
2018-07-30 11:10:14	55	0	630	500	0.0	0.0	10	55	0	0	70	58
2018-07-30 11:11:14	55	55	630	500	417.0	5.0	10	55	1	1	70	49
2018-07-30 11:12:14	55	55	630	500	414.0	5.0	10	55	2	1	70	46
2018-07-30 11:13:14	55	55	630	500	414.0	5.0	10	55	3	1	70	46
2018-07-30 12:13:56	55	0	630	500	0.0	0.0	10	55	3	3	70	66
2018-07-30 12:14:56	55	55	630	500	421.0	4.0	10	55	4	4	70	64
2018-07-30 12:15:56	55	55	630	500	418.0	4.0	10	55	5	4	70	58
2018-07-30 12:16:56	55	55	630	500	416.0	4.0	10	55	6	4	70	56
2018-07-30 12:17:56	55	55	630	500	423.0	4.0	10	55	7	4	70	55
2018-07-30 12:18:56	55	55	630	500	422.0	4.0	10	55	8	4	70	55
2018-07-30 12:23:21	55	0	630	500	0.0	0.0	10	55	8	16	70	55
2018-07-30 12:24:21	55	55	630	500	430.0	3.0	10	55	9	16	70	52
2018-07-30 12:25:21	55	55	630	500	430.0	3.0	10	55	10	16	70	51
2018-07-30 13:24:48	55	0	630	500	0.0	0.0	10	55	0	0	70	75
2018-07-30 13:25:48	55	55	630	500	427.0	3.0	10	55	1	1	70	69
2018-07-30 13:26:48	55	55	630	500	426.0	3.0	10	55	2	1	70	65
2018-09-12 15:56:27	55	0	0	500	0.0	0.0	4	0	2	24	70	61
2018-09-12 15:57:27	55	55	0	500	427.0	3.0	4	0	3	24	70	58
2018-09-12 15:58:23	55	0	0	500	0.0	0.0	6	0	0	0	70	56
2018-09-12 15:59:23	55	55	0	500	426.0	3.0	6	0	1	0	70	54
2018-09-12 16:00:22	55	55	0	500	428.0	3.0	6	0	2	0	70	54
2018-09-24 10:55:23	55	0	0	500	0.0	0.0	5	0	0	0	70	45
2018-09-24 10:56:23	55	55	0	500	429.0	3.0	5	0	1	1	70	45
2018-09-24 10:57:23	55	55	0	500	430.0	3.0	5	0	2	1	70	46
2018-09-24 10:58:23	55	55	0	500	427.0	3.0	5	0	3	1	70	46
2018-09-24 10:59:23	55	55	0	500	428.0	3.0	5	0	4	1	70	47
2018-09-24 11:01:56	55	0	0	500	0.0	0.0	4	0	0	1	70	47
2018-09-24 11:02:40	55	0	0	500	0.0	0.0	4	0	0	24	70	44
2018-09-24 11:03:40	55	11	0	500	118.0	6.0	4	0	1	15	70	42
2018-09-24 11:04:40	55	55	0	500	427.0	3.0	4	0	2	15	70	42
2018-09-24 11:05:40	55	55	0	500	426.0	3.0	4	0	3	15	70	42
2018-09-24 11:45:34	55	0	0	500	0.0	0.0	8	0	0	0	70	56
2018-09-24 11:45:40	55	0	0	500	0.0	0.0	8	0	0	2	70	56

STILER RPM			VOLTAGE (STILLER)	VACUUM		CURRENT (STILER)	PROCESS TIME				TEMPARATURE	
2018-09-24 11:46:14	55	0	0	500	0.0	0.0	8	0	0	4	70	54
2018-09-24 11:47:14	55	55	0	500	426.0	4.0	8	0	1	4	70	63
2018-09-24 11:48:14	55	55	0	500	426.0	3.0	8	0	2	4	70	59
2018-09-24 11:49:14	55	55	0	500	427.0	4.0	8	0	3	4	70	58
2018-09-24 11:50:14	55	55	0	500	425.0	4.0	8	0	4	4	70	58
2018-09-24 11:51:14	55	55	0	500	426.0	4.0	8	0	5	4	70	58
2018-09-24 11:52:14	55	55	0	500	423.0	4.0	8	0	6	4	70	58
2018-09-24 11:53:14	55	55	0	500	425.0	4.0	8	0	7	4	70	58
2018-09-24 11:59:37	55	0	0	500	0.0	0.0	4	0	0	1	70	59
2018-09-24 12:00:36	55	55	0	500	427.0	4.0	4	0	1	1	70	54
2018-09-24 12:01:36	55	55	0	500	430.0	4.0	4	0	2	1	70	52
2018-09-24 12:02:36	55	55	0	500	429.0	3.0	4	0	3	1	70	51
2018-09-24 12:57:14	55	0	0	500	0.0	0.0	10	0	0	0	70	68
2018-09-24 12:58:14	55	55	0	500	436.0	3.0	10	0	1	0	70	69
2018-09-24 12:59:14	55	55	0	500	435.0	3.0	10	0	2	0	70	64
2018-09-24 13:00:14	55	55	0	500	432.0	3.0	10	0	3	0	70	64
2018-09-24 13:01:14	55	55	0	500	431.0	3.0	10	0	4	0	70	64
2018-09-24 13:02:14	55	55	0	500	433.0	3.0	10	0	5	0	70	64
2018-09-24 13:03:14	55	55	0	500	436.0	3.0	10	0	6	0	70	64
2018-09-24 13:04:14	55	55	0	500	436.0	3.0	10	0	7	0	70	64
2018-09-24 13:05:14	55	55	0	500	431.0	3.0	10	0	8	0	70	64
2018-09-24 13:06:14	55	55	0	500	431.0	3.0	10	0	9	0	70	64
2018-09-24 15:56:07	55	0	0	500	0.0	0.0	5	0	0	0	70	62
2018-09-24 15:57:07	55	55	0	500	438.0	3.0	5	0	1	0	70	62
2018-09-24 15:58:07	55	55	0	500	438.0	3.0	5	0	2	0	70	61
2018-09-24 15:59:07	55	55	0	500	438.0	3.0	5	0	3	0	70	60
2018-09-24 16:00:06	55	55	0	500	438.0	3.0	5	0	4	0	70	60
2018-09-24 16:02:41	55	0	0	500	0.0	0.0	4	0	0	0	70	57
2018-09-24 16:03:30	55	0	0	500	0.0	0.0	4	0	0	19	70	55
2018-09-24 16:04:08	55	0	0	500	0.0	0.0	4	0	0	42	70	54
2018-09-24 16:05:08	55	55	0	500	435.0	3.0	4	0	1	42	70	50
2018-09-24 16:06:08	55	55	0	500	435.0	3.0	4	0	2	42	70	50
2018-09-24 16:07:08	55	55	0	500	434.0	3.0	4	0	3	42	70	54
2018-09-24 16:35:57	55	0	0	500	0.0	0.0	8	0	0	0	70	69
2018-09-24 16:36:57	55	55	0	500	434.0	3.0	8	0	1	1	70	70
2018-09-24 16:37:57	55	55	0	500	432.0	3.0	8	0	2	1	70	66
2018-09-24 16:38:57	55	55	0	500	433.0	3.0	8	0	3	1	70	63
2018-09-24 16:39:57	55	55	0	500	432.0	4.0	8	0	4	1	70	63
2018-09-24 16:40:57	55	55	0	500	431.0	4.0	8	0	5	1	70	62
2018-09-24 17:39:58	55	0	0	500	0.0	0.0	8	0	5	9	70	67
2018-09-24 17:40:58	55	55	0	500	431.0	3.0	8	0	6	10	70	68
2018-09-24 17:41:58	55	55	0	500	429.0	4.0	8	0	7	10	70	66
2018-09-24 17:48:16	55	0	0	500	0.0	0.0	4	0	0	1	70	66
2018-09-24 17:49:16	55	55	0	500	432.0	4.0	4	0	1	1	70	60
2018-09-24 17:50:16	55	55	0	500	432.0	3.0	4	0	2	1	70	57
2018-09-24 17:51:16	55	55	0	500	433.0	3.0	4	0	3	1	70	58
2018-09-24 18:28:35	55	0	0	500	0.0	0.0	10	0	0	0	70	70
2018-09-24 18:29:35	55	55	0	500	426.0	3.0	10	0	1	1	70	69
2018-09-24 18:30:35	55	55	0	500	427.0	3.0	10	0	2	1	70	67
2018-09-24 18:31:35	55	55	0	500	431.0	3.0	10	0	3	1	70	67
2018-09-24 18:32:35	55	55	0	500	428.0	3.0	10	0	4	1	70	66
2018-09-24 18:33:35	55	55	0	500	427.0	3.0	10	0	5	1	70	66
2018-09-24 18:34:35	55	55	0	500	428.0	3.0	10	0	6	1	70	66
2018-09-24 18:35:35	55	55	0	500	427.0	3.0	10	0	7	1	70	66

STILER RPM			VOLTAGE (STILLER)	VACUUM	CURRENT (STILER)	PROCESS TIME			TEMPARATURE			
2018-09-24 18:36:35	55	55	0	500	429.0	3.0	10	0	8	1	70	68
2018-09-24 18:37:35	55	55	0	500	428.0	3.0	10	0	9	1	70	69
2018-09-25 10:11:12	55	0	0	500	0.0	0.0	5	0	0	0	70	57
2018-09-25 10:11:41	55	0	0	500	32.0	7.0	5	0	0	19	70	56
2018-09-25 10:12:10	55	17	0	500	171.0	5.0	5	0	0	41	70	54
2018-09-25 10:13:10	55	55	0	500	430.0	3.0	5	0	1	41	70	51
2018-09-25 10:14:10	55	55	0	500	431.0	3.0	5	0	2	41	70	49
2018-09-25 10:15:10	55	55	0	500	428.0	3.0	5	0	3	41	70	50
2018-09-25 10:16:10	55	55	0	500	426.0	3.0	5	0	4	41	70	51
2018-09-25 10:54:53	55	0	0	500	0.0	0.0	4	0	0	1	70	67
2018-09-25 10:55:53	55	55	0	500	429.0	3.0	4	0	1	1	70	67
2018-09-25 10:56:53	55	55	0	500	429.0	3.0	4	0	2	1	70	62
2018-09-25 10:57:53	55	55	0	500	432.0	3.0	4	0	3	1	70	58
2018-09-25 11:48:52	55	0	0	500	0.0	0.0	8	0	0	1	70	69
2018-09-25 11:49:52	55	55	0	500	430.0	3.0	8	0	1	1	70	68
2018-09-25 11:50:52	55	55	0	500	432.0	3.0	8	0	2	1	70	64
2018-09-25 11:51:52	55	55	0	500	430.0	3.0	8	0	3	1	70	63
2018-09-25 11:52:52	55	55	0	500	430.0	3.0	8	0	4	1	70	63
2018-09-25 11:53:52	55	55	0	500	431.0	3.0	8	0	5	1	70	63
2018-09-25 11:54:52	55	55	0	500	430.0	3.0	8	0	6	1	70	63
2018-09-25 11:55:52	55	55	0	500	429.0	3.0	8	0	7	1	70	63
2018-09-25 12:00:47	55	0	0	500	0.0	0.0	4	0	0	0	70	61
2018-09-25 12:01:47	55	55	0	500	432.0	3.0	4	0	1	0	70	57
2018-09-25 12:02:47	55	55	0	500	431.0	3.0	4	0	2	0	70	55
2018-09-25 12:03:47	55	55	0	500	434.0	3.0	4	0	3	0	70	54
2018-09-25 12:56:06	55	0	0	500	0.0	0.0	10	0	0	1	70	70
2018-09-25 12:57:06	55	55	0	500	427.0	3.0	10	0	1	1	70	70
2018-09-25 12:58:06	55	55	0	500	429.0	3.0	10	0	2	1	70	68
2018-09-25 12:59:06	55	55	0	500	432.0	3.0	10	0	3	1	70	68
2018-09-25 13:00:06	55	55	0	500	435.0	3.0	10	0	4	1	70	67
2018-09-25 13:01:06	55	55	0	500	433.0	3.0	10	0	5	1	70	67
2018-09-25 13:02:06	55	55	0	500	435.0	3.0	10	0	6	1	70	68
2018-09-25 13:03:06	55	55	0	500	435.0	3.0	10	0	7	1	70	70
2018-09-25 13:04:06	55	55	0	500	431.0	3.0	10	0	8	1	70	70
2018-09-25 13:05:06	55	55	0	500	433.0	3.0	10	0	9	1	70	71
2018-09-25 15:26:30	55	0	0	500	0.0	0.0	5	0	0	0	70	53
2018-09-25 15:27:19	55	0	0	500	0.0	0.0	5	0	0	24	70	50
2018-09-25 15:27:52	55	17	0	500	171.0	5.0	5	0	0	50	70	49
2018-09-25 15:28:52	55	55	0	500	430.0	3.0	5	0	1	50	70	46
2018-09-25 15:29:52	55	55	0	500	429.0	3.0	5	0	2	50	70	47
2018-09-25 15:30:52	55	55	0	500	428.0	3.0	5	0	3	50	70	49
2018-09-25 15:31:52	55	55	0	500	431.0	3.0	5	0	4	50	70	50
2018-09-25 15:59:26	55	0	0	500	0.0	0.0	4	0	0	0	70	64
2018-09-25 16:00:26	55	55	0	500	428.0	3.0	4	0	1	0	70	62
2018-09-25 16:01:27	55	55	0	500	426.0	3.0	4	0	2	0	70	55
2018-09-25 16:02:27	55	55	0	500	425.0	4.0	4	0	3	0	70	54
2018-09-25 16:59:45	55	0	0	500	0.0	0.0	8	0	0	0	70	68
2018-09-25 17:00:45	55	55	0	500	427.0	3.0	8	0	1	0	70	67
2018-09-25 17:01:45	55	55	0	500	426.0	3.0	8	0	2	0	70	62
2018-09-25 17:02:45	55	55	0	500	430.0	3.0	8	0	3	0	70	61
2018-09-25 17:03:45	55	55	0	500	426.0	3.0	8	0	4	0	70	61
2018-09-25 17:04:45	55	55	0	500	428.0	3.0	8	0	5	0	70	61
2018-09-25 17:05:45	55	55	0	500	431.0	3.0	8	0	6	0	70	61
2018-09-25 17:06:45	55	55	0	500	430.0	3.0	8	0	7	0	70	62

STILER RPM			VOLTAGE (STILLER)	VACUUM	CURRENT (STILER)		PROCESS TIME			TEMPERATURE		
2018-09-25 17:11:18	55	0	0	500	0.0	0.0	4	0	0	1	70	63
2018-09-25 17:12:18	55	55	0	500	436.0	3.0	4	0	1	1	70	58
2018-09-25 17:13:18	55	55	0	500	431.0	3.0	4	0	2	1	70	55
2018-09-25 17:14:18	55	55	0	500	430.0	3.0	4	0	3	1	70	55
2018-09-25 17:21:35	55	0	0	500	0.0	0.0	10	0	0	0	70	64
2018-09-25 18:13:49	55	0	0	500	0.0	0.0	10	0	0	2	70	63
2018-09-25 18:14:49	55	55	0	500	428.0	3.0	10	0	1	2	70	67
2018-09-25 18:15:49	55	55	0	500	428.0	3.0	10	0	2	2	70	66
2018-09-25 18:16:49	55	55	0	500	429.0	3.0	10	0	3	2	70	65
2018-09-25 18:17:49	55	55	0	500	429.0	3.0	10	0	4	2	70	67
2018-09-25 18:18:49	55	55	0	500	428.0	3.0	10	0	5	2	70	68
2018-09-25 18:19:49	55	55	0	500	429.0	3.0	10	0	6	2	70	68
2018-09-25 18:20:49	55	55	0	500	432.0	3.0	10	0	7	2	70	68
2018-09-25 18:21:49	55	55	0	500	429.0	3.0	10	0	8	2	70	67
2018-09-25 18:22:49	55	55	0	500	429.0	3.0	10	0	9	2	70	67

<b>SIGN/DATE</b>		<b>SIGN/DATE</b>	
<b>Checked by (production)</b>		<b>Verified by (IPQA)</b>	