



Akums Drugs & Pharmaceuticals Ltd.

Gelatin Process Report

NAME OF OPERATOR		NAME OF PRODUCT	Progesterone 400 Mg
BATCH NO.		BATCH SIZE	
MFG Date		EXP. Date	
LOT NO.		LOT SIZE	

DATE/TIME	STILER RPM		VOLTAGE (STILLER)	VACUUM		CURRENT (STILER)	PROCESS TIME		TEMPERATURE	
	SET	ACTUAL	ACTUAL	SET	ACTUAL	ACTUAL	SET	ACTUAL	SET	ACTUAL
	(rpm)	(rpm)	(Volt)	(mmHg)	(mmHg)	(A)	(Min)	(Sec)	(Min)	(Sec)
2018-08-17 11:30:40	55	0	0.0	500	0	0.0	15	0	0	8
2018-08-17 11:30:58	55	0	0.0	500	0	0.0	15	0	0	10
2018-08-17 11:31:58	55	55	428.0	500	0	3.0	15	0	1	10
2018-08-17 11:32:58	55	55	430.0	500	0	3.0	15	0	2	10
2018-08-17 11:33:58	55	55	429.0	500	0	3.0	15	0	3	10
2018-08-17 11:34:58	55	55	431.0	500	0	3.0	15	0	4	10
2018-08-17 11:35:58	55	55	429.0	500	0	3.0	15	0	5	10
2018-08-17 11:36:58	55	55	429.0	500	0	3.0	15	0	6	10
2018-08-17 11:37:58	55	55	428.0	500	0	3.0	15	0	7	10
2018-08-17 11:38:58	55	55	430.0	500	0	3.0	15	0	8	10
2018-08-17 11:39:58	55	55	430.0	500	0	3.0	15	0	9	10
2018-08-17 11:40:58	55	55	426.0	500	0	3.0	15	0	10	10
2018-08-17 11:41:58	55	55	429.0	500	0	3.0	15	0	11	10
2018-08-17 11:42:58	55	55	429.0	500	0	3.0	15	0	12	10
2018-08-17 11:43:58	55	55	428.0	500	0	3.0	15	0	13	10
2018-08-17 11:44:58	55	55	427.0	500	0	3.0	15	0	14	10
2018-08-17 12:10:50	55	0	0.0	500	0	0.0	3	0	0	0
2018-08-17 12:11:50	55	55	428.0	500	0	3.0	3	0	1	0
2018-08-17 12:12:50	55	55	429.0	500	0	3.0	3	0	2	0
2018-08-17 12:14:05	55	0	0.0	500	0	0.0	5	0	0	0
2018-08-17 12:14:58	55	0	0.0	500	0	0.0	5	0	0	9
2018-08-17 12:15:46	55	0	0.0	500	0	0.0	5	0	0	32
2018-08-17 12:16:34	55	0	0.0	500	0	0.0	5	0	0	53
2018-08-17 12:17:31	55	0	0.0	500	0	0.0	5	0	1	27
2018-08-17 12:18:31	55	55	426.0	500	0	3.0	5	0	2	27
2018-08-17 12:19:31	55	55	426.0	500	0	3.0	5	0	3	27
2018-08-17 12:20:31	55	55	424.0	500	0	3.0	5	0	4	27
2018-08-17 12:24:59	55	0	0.0	500	0	0.0	3	0	0	0
2018-08-17 12:25:59	55	55	423.0	500	0	3.0	3	0	1	0
2018-08-17 12:26:59	55	55	424.0	500	0	3.0	3	0	2	0
2018-08-17 12:33:27	55	0	0.0	500	0	0.0	5	0	0	0
2018-08-17 12:34:27	55	55	421.0	500	0	3.0	5	0	1	0
2018-08-17 12:35:27	55	55	422.0	500	0	3.0	5	0	2	0
2018-08-17 12:36:27	55	55	422.0	500	0	3.0	5	0	3	0
2018-08-17 12:37:27	55	55	425.0	500	0	3.0	5	0	4	0
2018-08-17 13:32:13	55	0	0.0	500	0	0.0	4	0	0	0
2018-08-17 13:33:13	55	55	424.0	500	0	3.0	4	0	1	0
2018-08-17 13:34:13	55	55	423.0	500	0	3.0	4	0	2	0
2018-08-17 13:35:13	55	55	421.0	500	0	3.0	4	0	3	0

STILER RPM			VOLTAGE (STILLER)	VACUUM	CURRENT (STILER)	PROCESS TIME				TEMPERATURE		
2018-08-17 13:41:16	55	0	0.0	500	0	0.0	10	0	0	0	70	69
2018-08-17 13:42:16	55	55	418.0	500	0	3.0	10	0	1	0	70	70
2018-08-17 13:43:16	55	55	419.0	500	0	3.0	10	0	2	0	70	70
2018-08-17 13:44:16	55	55	423.0	500	0	3.0	10	0	3	0	70	69
2018-08-17 13:45:16	55	55	422.0	500	0	3.0	10	0	4	0	70	68
2018-08-17 13:46:16	55	55	422.0	500	0	3.0	10	0	5	0	70	68
2018-08-17 13:47:16	55	55	422.0	500	0	3.0	10	0	6	0	70	70
2018-08-17 13:48:16	55	55	426.0	500	0	3.0	10	0	7	0	70	71
2018-08-17 13:49:16	55	55	426.0	500	0	3.0	10	0	8	0	70	70
2018-08-17 13:50:16	55	55	428.0	500	0	3.0	10	0	9	0	70	65
2018-08-17 13:52:14	55	0	0.0	500	0	0.0	3	0	0	0	70	62
2018-08-17 13:53:14	55	55	426.0	500	0	3.0	3	0	1	0	70	60
2018-08-17 13:54:14	55	55	425.0	500	0	3.0	3	0	2	0	70	59
2018-08-17 14:51:07	55	0	0.0	500	0	0.0	5	0	0	0	70	66
2018-08-17 14:52:07	55	55	434.0	500	0	3.0	5	0	1	0	70	70
2018-08-17 14:53:07	55	55	434.0	500	0	3.0	5	0	2	0	70	70
2018-08-17 14:54:07	55	55	435.0	500	0	3.0	5	0	3	0	70	69
2018-08-17 14:55:07	55	0	0.0	500	0	0.0	5	0	4	0	70	70
2018-08-17 14:55:09	55	0	0.0	500	0	0.0	5	0	4	1	70	70

SIGN/DATE		SIGN/DATE	
Checked by (production)		Verified by (IPQA)	