



Akums Drugs & Pharmaceuticals Ltd.

Medicament Process Report

NAME OF OPERATOR		NAME OF PRODUCT	
BATCH NO.		BATCH SIZE	
MFG Date		EXP. Date	
LOT NO.		LOT SIZE	

DATE/TIME	STILER RPM		VOLTAGE (STILLER)	VACUUM		CURRENT (STILER)	PROCESS TIME			
	SET (rpm)	ACTUAL (rpm)	ACTUAL (Volt)	SET (mmHg)	ACTUAL (mmHg)	ACTUAL (A)	SET (Min)	ACTUAL (Sec)	SET (Min)	ACTUAL (Sec)
2020-04-10 15:01:53.127	175.0	37.0	95.0	19.0	45.0	107.0	89.0	82.0	None	None
2020-04-10 15:03:50.150	95.0	171.0	9.0	138.0	106.0	79.0	117.0	166.0	None	None
2020-04-10 15:03:59.577	23.0	11.0	107.0	84.0	47.0	12.0	137.0	142.0	None	None
2020-04-10 15:04:09.587	25.0	48.0	169.0	80.0	15.0	133.0	2.0	172.0	None	None
2020-04-10 15:04:19.590	119.0	104.0	190.0	49.0	13.0	29.0	42.0	61.0	None	None
2020-04-10 15:04:29.580	125.0	188.0	41.0	190.0	108.0	200.0	174.0	140.0	None	None
2020-04-10 15:04:39.580	1.0	18.0	164.0	178.0	71.0	125.0	151.0	145.0	None	None
2020-04-10 15:04:49.690	161.0	166.0	50.0	140.0	125.0	139.0	177.0	65.0	None	None
2020-04-10 15:04:59.593	152.0	176.0	170.0	26.0	27.0	48.0	102.0	31.0	None	None
2020-04-10 15:05:09.580	116.0	76.0	89.0	5.0	74.0	156.0	41.0	30.0	None	None
2020-04-10 15:05:19.587	95.0	93.0	171.0	163.0	1.0	183.0	134.0	29.0	None	None
2020-04-10 15:05:29.580	75.0	72.0	80.0	97.0	7.0	136.0	161.0	91.0	None	None
2020-04-10 15:05:39.600	75.0	89.0	77.0	61.0	147.0	116.0	119.0	16.0	None	None
2020-04-10 15:05:49.723	169.0	97.0	194.0	97.0	93.0	117.0	197.0	145.0	None	None
2020-04-10 15:05:59.580	82.0	3.0	123.0	152.0	196.0	13.0	100.0	57.0	None	None
2020-04-10 15:06:09.583	178.0	130.0	109.0	101.0	25.0	87.0	183.0	95.0	None	None
2020-04-10 15:06:19.577	121.0	52.0	187.0	34.0	32.0	152.0	35.0	97.0	None	None
2020-04-10 15:06:29.583	156.0	128.0	19.0	162.0	171.0	172.0	76.0	80.0	None	None
2020-04-10 15:06:39.577	80.0	97.0	81.0	63.0	1.0	75.0	176.0	147.0	None	None
2020-04-10 15:06:49.670	29.0	156.0	191.0	88.0	73.0	20.0	64.0	110.0	None	None
2020-04-10 15:06:59.583	159.0	154.0	136.0	127.0	34.0	3.0	6.0	103.0	None	None
2020-04-10 15:07:09.577	194.0	125.0	0.0	2.0	200.0	136.0	128.0	187.0	None	None
2020-04-10 15:07:19.577	48.0	198.0	72.0	117.0	57.0	154.0	105.0	165.0	None	None
2020-04-10 15:07:29.580	33.0	40.0	144.0	98.0	130.0	88.0	42.0	126.0	None	None
2020-04-10 15:07:39.577	109.0	175.0	55.0	21.0	190.0	22.0	94.0	7.0	None	None
2020-04-10 15:07:49.677	136.0	21.0	34.0	22.0	65.0	55.0	119.0	68.0	None	None
2020-04-10 15:07:59.580	85.0	107.0	189.0	138.0	192.0	61.0	148.0	35.0	None	None
2020-04-10 15:08:09.580	132.0	57.0	56.0	174.0	169.0	74.0	71.0	183.0	None	None
2020-04-10 15:08:19.587	13.0	69.0	54.0	80.0	147.0	50.0	16.0	123.0	None	None
2020-04-10 15:08:29.580	114.0	186.0	49.0	58.0	122.0	197.0	165.0	121.0	None	None
2020-04-10 15:08:39.577	68.0	102.0	158.0	159.0	142.0	170.0	144.0	90.0	None	None
2020-04-10 15:08:49.670	109.0	156.0	178.0	59.0	54.0	88.0	118.0	73.0	None	None
2020-04-10 15:08:59.580	128.0	47.0	53.0	180.0	60.0	175.0	152.0	94.0	None	None
2020-04-10 15:09:09.587	147.0	103.0	153.0	88.0	112.0	82.0	34.0	33.0	None	None
2020-04-10 15:09:19.577	176.0	90.0	168.0	111.0	34.0	143.0	169.0	77.0	None	None
2020-04-10 15:09:29.577	75.0	28.0	41.0	24.0	99.0	140.0	9.0	66.0	None	None
2020-04-10 15:09:39.577	20.0	107.0	163.0	87.0	127.0	103.0	76.0	87.0	None	None
2020-04-10 15:09:49.670	197.0	185.0	113.0	88.0	174.0	22.0	143.0	17.0	None	None
2020-04-10 15:09:59.580	0.0	140.0	145.0	106.0	177.0	34.0	44.0	102.0	None	None

	STILER RPM		VOLTAGE (STILLER)	VACUUM		CURRENT (STILER)	PROCESS TIME			
2020-04-10 15:10:09.580	69.0	65.0	174.0	195.0	185.0	195.0	12.0	54.0	None	None
2020-04-10 15:10:19.583	86.0	108.0	167.0	52.0	94.0	10.0	124.0	36.0	None	None
2020-04-10 15:10:29.583	115.0	176.0	0.0	146.0	137.0	22.0	178.0	113.0	None	None
2020-04-10 15:10:39.607	39.0	63.0	151.0	52.0	144.0	15.0	154.0	121.0	None	None
2020-04-10 15:10:49.670	84.0	156.0	1.0	121.0	80.0	184.0	116.0	32.0	None	None
2020-04-10 15:10:59.590	108.0	71.0	93.0	126.0	18.0	109.0	119.0	84.0	None	None
2020-04-10 15:11:09.580	21.0	80.0	19.0	93.0	81.0	24.0	66.0	165.0	None	None
2020-04-10 15:11:19.600	129.0	52.0	116.0	61.0	103.0	87.0	191.0	144.0	None	None
2020-04-10 15:14:09.587	183.0	175.0	197.0	179.0	175.0	99.0	178.0	21.0	None	None
2020-04-10 15:14:19.613	42.0	42.0	157.0	105.0	68.0	94.0	56.0	89.0	None	None
2020-04-10 15:14:29.587	134.0	186.0	73.0	121.0	132.0	177.0	197.0	109.0	None	None
2020-04-10 15:14:39.587	117.0	15.0	40.0	46.0	77.0	173.0	106.0	87.0	None	None
2020-04-10 15:14:49.717	77.0	78.0	24.0	183.0	3.0	192.0	62.0	186.0	None	None
2020-04-10 15:14:59.583	150.0	166.0	42.0	80.0	57.0	189.0	194.0	18.0	None	None
2020-04-10 15:15:09.583	153.0	44.0	50.0	27.0	192.0	156.0	86.0	62.0	None	None
2020-04-10 15:15:19.580	16.0	126.0	181.0	107.0	145.0	121.0	107.0	47.0	None	None
2020-04-10 15:15:29.580	189.0	47.0	106.0	63.0	79.0	109.0	172.0	164.0	None	None
2020-04-10 15:15:39.600	179.0	77.0	17.0	123.0	115.0	153.0	184.0	100.0	None	None
2020-04-10 15:15:49.683	123.0	64.0	95.0	76.0	5.0	137.0	174.0	9.0	None	None
2020-04-10 16:09:29.580	20.0	17.0	105.0	40.0	124.0	140.0	85.0	109.0	None	None
2020-04-10 16:09:39.590	122.0	93.0	135.0	176.0	41.0	22.0	136.0	62.0	None	None
2020-04-10 16:09:49.673	163.0	113.0	45.0	134.0	101.0	39.0	96.0	149.0	None	None
2020-04-10 16:09:59.580	45.0	46.0	7.0	67.0	148.0	60.0	46.0	163.0	None	None
2020-04-10 16:10:09.587	111.0	161.0	129.0	110.0	198.0	177.0	100.0	186.0	None	None
2020-04-10 16:10:19.727	187.0	7.0	166.0	67.0	117.0	47.0	6.0	114.0	None	None
2020-04-10 15:11:29.583	200.0	157.0	46.0	133.0	97.0	76.0	110.0	127.0	None	None
2020-04-10 15:11:39.580	144.0	5.0	59.0	20.0	54.0	137.0	129.0	75.0	None	None
2020-04-10 15:11:49.673	46.0	142.0	121.0	25.0	74.0	175.0	126.0	151.0	None	None
2020-04-10 15:11:59.597	42.0	161.0	46.0	99.0	103.0	148.0	30.0	167.0	None	None
2020-04-10 15:12:09.583	139.0	7.0	200.0	64.0	34.0	172.0	1.0	22.0	None	None
2020-04-10 15:12:19.577	160.0	117.0	148.0	190.0	148.0	160.0	54.0	11.0	None	None
2020-04-10 15:12:29.580	71.0	122.0	122.0	99.0	122.0	127.0	82.0	139.0	None	None
2020-04-10 15:12:39.583	181.0	92.0	114.0	18.0	79.0	106.0	189.0	93.0	None	None
2020-04-10 15:12:49.680	161.0	21.0	14.0	150.0	84.0	195.0	112.0	51.0	None	None
2020-04-10 15:12:59.580	61.0	189.0	106.0	87.0	31.0	74.0	111.0	147.0	None	None
2020-04-10 15:13:09.583	43.0	72.0	165.0	188.0	102.0	146.0	43.0	103.0	None	None
2020-04-10 15:13:19.580	194.0	15.0	156.0	153.0	194.0	118.0	189.0	83.0	None	None
2020-04-10 15:13:29.580	46.0	12.0	97.0	132.0	53.0	147.0	76.0	102.0	None	None
2020-04-10 15:13:39.577	193.0	84.0	49.0	72.0	133.0	102.0	129.0	86.0	None	None
2020-04-10 15:13:49.797	155.0	124.0	158.0	68.0	186.0	22.0	135.0	167.0	None	None
2020-04-10 15:13:59.580	114.0	131.0	76.0	95.0	159.0	144.0	49.0	183.0	None	None
2020-04-10 15:15:59.580	169.0	96.0	97.0	182.0	147.0	134.0	118.0	166.0	None	None
2020-04-10 15:16:09.587	116.0	186.0	35.0	145.0	130.0	167.0	66.0	177.0	None	None
2020-04-10 15:16:19.583	48.0	79.0	74.0	65.0	53.0	145.0	95.0	6.0	None	None
2020-04-10 15:16:29.587	103.0	172.0	31.0	94.0	63.0	22.0	135.0	66.0	None	None
2020-04-10 15:16:39.577	169.0	36.0	153.0	80.0	158.0	83.0	21.0	101.0	None	None
2020-04-10 15:16:49.680	98.0	74.0	168.0	54.0	176.0	5.0	120.0	2.0	None	None
2020-04-10 15:16:59.597	43.0	22.0	163.0	153.0	33.0	174.0	198.0	31.0	None	None
2020-04-10 15:17:09.580	117.0	151.0	128.0	1.0	53.0	18.0	156.0	78.0	None	None
2020-04-10 15:17:19.577	78.0	180.0	105.0	77.0	6.0	21.0	151.0	80.0	None	None
2020-04-10 15:17:29.587	115.0	70.0	129.0	21.0	26.0	95.0	25.0	67.0	None	None
2020-04-10 15:17:39.580	189.0	133.0	100.0	34.0	10.0	79.0	74.0	124.0	None	None
2020-04-10 15:17:49.690	56.0	171.0	56.0	152.0	93.0	128.0	39.0	96.0	None	None
2020-04-10 15:17:59.580	56.0	179.0	16.0	125.0	22.0	199.0	48.0	196.0	None	None

	STILER RPM		VOLTAGE (STILER)	VACUUM		CURRENT (STILER)	PROCESS TIME			
2020-04-10 15:18:09.587	171.0	0.0	44.0	153.0	196.0	100.0	82.0	87.0	None	None
2020-04-10 15:18:19.613	147.0	117.0	68.0	62.0	28.0	26.0	126.0	183.0	None	None
2020-04-10 15:18:29.580	69.0	107.0	125.0	114.0	107.0	181.0	192.0	102.0	None	None
2020-04-10 15:18:39.580	126.0	79.0	179.0	40.0	64.0	106.0	26.0	163.0	None	None
2020-04-10 15:18:49.667	83.0	115.0	154.0	65.0	137.0	47.0	126.0	94.0	None	None
2020-04-10 15:18:59.583	124.0	59.0	117.0	190.0	122.0	12.0	67.0	162.0	None	None
2020-04-10 15:19:09.597	85.0	6.0	184.0	65.0	68.0	57.0	80.0	77.0	None	None
2020-04-10 15:19:19.583	191.0	88.0	43.0	73.0	183.0	197.0	121.0	88.0	None	None
2020-04-10 15:19:29.587	196.0	72.0	94.0	117.0	68.0	90.0	181.0	80.0	None	None
2020-04-10 15:19:39.580	167.0	121.0	60.0	76.0	17.0	159.0	30.0	167.0	None	None
2020-04-10 15:19:49.680	113.0	6.0	32.0	79.0	51.0	134.0	72.0	139.0	None	None
2020-04-10 15:19:59.577	193.0	100.0	51.0	17.0	148.0	10.0	46.0	109.0	None	None
2020-04-10 15:20:09.577	73.0	154.0	10.0	178.0	152.0	144.0	4.0	150.0	None	None
2020-04-10 15:20:19.577	61.0	43.0	176.0	184.0	30.0	16.0	61.0	159.0	None	None
2020-04-10 15:20:29.580	145.0	12.0	12.0	36.0	182.0	34.0	195.0	0.0	None	None
2020-04-10 15:20:39.587	157.0	157.0	38.0	187.0	53.0	54.0	33.0	187.0	None	None
2020-04-10 15:20:49.670	97.0	110.0	157.0	193.0	50.0	120.0	166.0	98.0	None	None
2020-04-10 15:20:59.580	35.0	43.0	111.0	74.0	170.0	65.0	22.0	49.0	None	None
2020-04-10 15:21:09.577	49.0	113.0	165.0	120.0	10.0	7.0	3.0	94.0	None	None
2020-04-10 15:21:19.577	149.0	90.0	9.0	55.0	197.0	77.0	111.0	19.0	None	None
2020-04-10 15:21:29.580	193.0	195.0	187.0	55.0	200.0	57.0	200.0	64.0	None	None
2020-04-10 15:21:39.577	56.0	117.0	176.0	118.0	30.0	12.0	93.0	5.0	None	None
2020-04-10 15:21:49.687	40.0	173.0	193.0	117.0	78.0	128.0	170.0	105.0	None	None
2020-04-10 15:21:59.580	127.0	80.0	166.0	111.0	158.0	111.0	158.0	133.0	None	None
2020-04-10 15:22:09.580	153.0	134.0	11.0	149.0	116.0	17.0	85.0	3.0	None	None
2020-04-10 15:22:19.580	1.0	79.0	97.0	131.0	52.0	156.0	32.0	79.0	None	None
2020-04-10 15:22:29.580	169.0	135.0	167.0	117.0	16.0	1.0	182.0	70.0	None	None
2020-04-10 15:22:39.580	188.0	138.0	171.0	61.0	112.0	129.0	156.0	84.0	None	None
2020-04-10 15:22:49.673	1.0	120.0	151.0	141.0	12.0	6.0	191.0	176.0	None	None
2020-04-10 15:22:59.577	70.0	101.0	47.0	134.0	189.0	15.0	142.0	184.0	None	None
2020-04-10 15:23:09.580	104.0	150.0	52.0	63.0	166.0	190.0	112.0	195.0	None	None
2020-04-10 15:23:19.577	168.0	54.0	154.0	17.0	27.0	132.0	0.0	82.0	None	None
2020-04-10 15:23:29.580	21.0	11.0	126.0	164.0	198.0	193.0	106.0	109.0	None	None
2020-04-10 15:23:39.577	22.0	88.0	55.0	101.0	6.0	99.0	185.0	76.0	None	None
2020-04-10 15:23:49.783	57.0	27.0	108.0	131.0	153.0	159.0	118.0	145.0	None	None
2020-04-10 15:23:59.583	60.0	24.0	101.0	3.0	182.0	128.0	32.0	129.0	None	None
2020-04-10 15:24:09.583	132.0	146.0	27.0	49.0	73.0	74.0	36.0	86.0	None	None
2020-04-10 15:24:19.577	23.0	45.0	4.0	87.0	49.0	72.0	62.0	157.0	None	None
2020-04-10 15:24:29.580	79.0	15.0	83.0	84.0	163.0	23.0	138.0	140.0	None	None
2020-04-10 15:24:39.577	8.0	126.0	54.0	65.0	134.0	161.0	168.0	125.0	None	None
2020-04-10 15:24:49.670	173.0	96.0	160.0	107.0	137.0	167.0	105.0	48.0	None	None
2020-04-10 15:24:59.577	178.0	158.0	43.0	145.0	53.0	29.0	190.0	80.0	None	None
2020-04-10 15:25:09.580	118.0	169.0	119.0	196.0	74.0	47.0	82.0	155.0	None	None
2020-04-10 15:25:19.580	100.0	14.0	1.0	84.0	193.0	141.0	63.0	28.0	None	None
2020-04-10 15:25:29.580	60.0	90.0	109.0	163.0	154.0	66.0	60.0	115.0	None	None
2020-04-10 15:25:39.587	184.0	39.0	107.0	31.0	156.0	30.0	54.0	78.0	None	None
2020-04-10 15:25:49.667	163.0	16.0	123.0	42.0	58.0	23.0	75.0	113.0	None	None
2020-04-10 15:25:59.580	168.0	89.0	45.0	56.0	69.0	29.0	139.0	85.0	None	None
2020-04-10 15:26:09.580	157.0	173.0	45.0	101.0	200.0	42.0	89.0	54.0	None	None
2020-04-10 15:26:19.577	88.0	188.0	164.0	54.0	19.0	147.0	83.0	161.0	None	None
2020-04-10 15:26:29.580	175.0	104.0	91.0	39.0	154.0	73.0	122.0	192.0	None	None
2020-04-10 15:26:39.583	75.0	141.0	171.0	34.0	73.0	3.0	60.0	185.0	None	None
2020-04-10 15:26:49.670	79.0	192.0	128.0	141.0	122.0	53.0	19.0	82.0	None	None
2020-04-10 15:26:59.577	159.0	57.0	12.0	38.0	178.0	47.0	162.0	83.0	None	None

	STILER RPM		VOLTAGE (STILER)	VACUUM		CURRENT (STILER)	PROCESS TIME			
2020-04-10 15:27:09.580	11.0	170.0	72.0	72.0	32.0	1.0	134.0	57.0	None	None
2020-04-10 15:27:19.577	71.0	21.0	22.0	95.0	137.0	174.0	166.0	118.0	None	None
2020-04-10 15:27:29.580	22.0	159.0	31.0	6.0	187.0	71.0	135.0	26.0	None	None
2020-04-10 15:27:39.620	97.0	39.0	175.0	123.0	111.0	186.0	28.0	135.0	None	None
2020-04-10 15:27:49.667	160.0	13.0	168.0	199.0	111.0	100.0	140.0	35.0	None	None
2020-04-10 15:27:59.580	86.0	160.0	156.0	155.0	84.0	59.0	31.0	57.0	None	None
2020-04-10 15:28:09.580	136.0	98.0	79.0	166.0	102.0	43.0	158.0	38.0	None	None
2020-04-10 15:28:19.580	18.0	99.0	130.0	59.0	89.0	86.0	22.0	68.0	None	None
2020-04-10 15:28:29.580	108.0	76.0	160.0	179.0	3.0	20.0	85.0	184.0	None	None
2020-04-10 15:28:39.577	51.0	64.0	143.0	192.0	75.0	77.0	100.0	182.0	None	None
2020-04-10 15:28:49.677	11.0	164.0	103.0	139.0	154.0	74.0	7.0	163.0	None	None
2020-04-10 15:28:59.577	74.0	120.0	4.0	123.0	138.0	118.0	87.0	90.0	None	None
2020-04-10 15:29:09.577	174.0	127.0	65.0	93.0	176.0	166.0	68.0	176.0	None	None
2020-04-10 15:29:19.583	137.0	122.0	124.0	90.0	161.0	178.0	26.0	22.0	None	None
2020-04-10 15:29:29.580	66.0	10.0	34.0	28.0	136.0	81.0	33.0	48.0	None	None
2020-04-10 15:29:39.577	27.0	164.0	64.0	70.0	15.0	32.0	9.0	30.0	None	None
2020-04-10 15:29:49.667	132.0	50.0	6.0	39.0	122.0	63.0	58.0	58.0	None	None
2020-04-10 15:29:59.580	139.0	190.0	101.0	13.0	29.0	57.0	133.0	68.0	None	None
2020-04-10 15:30:09.583	53.0	73.0	72.0	139.0	32.0	7.0	101.0	200.0	None	None
2020-04-10 15:30:19.577	77.0	132.0	102.0	24.0	49.0	142.0	148.0	114.0	None	None
2020-04-10 15:30:29.580	12.0	19.0	159.0	92.0	130.0	44.0	0.0	71.0	None	None
2020-04-10 15:30:39.587	194.0	131.0	59.0	93.0	23.0	73.0	189.0	85.0	None	None
2020-04-10 15:30:49.667	6.0	110.0	68.0	28.0	127.0	34.0	92.0	18.0	None	None
2020-04-10 15:30:59.580	87.0	50.0	104.0	149.0	88.0	185.0	138.0	185.0	None	None
2020-04-10 15:31:09.580	99.0	86.0	75.0	96.0	162.0	120.0	165.0	110.0	None	None
2020-04-10 15:31:19.577	188.0	172.0	171.0	155.0	152.0	52.0	60.0	148.0	None	None
2020-04-10 15:31:29.590	88.0	183.0	3.0	64.0	1.0	169.0	116.0	166.0	None	None
2020-04-10 15:31:39.580	10.0	88.0	64.0	150.0	133.0	0.0	137.0	151.0	None	None
2020-04-10 15:31:49.667	16.0	107.0	95.0	190.0	19.0	131.0	176.0	144.0	None	None
2020-04-10 15:31:59.580	188.0	9.0	46.0	64.0	112.0	1.0	24.0	122.0	None	None
2020-04-10 15:32:09.603	13.0	137.0	48.0	109.0	24.0	123.0	82.0	75.0	None	None
2020-04-10 15:32:19.580	81.0	103.0	44.0	35.0	106.0	99.0	90.0	45.0	None	None
2020-04-10 15:32:29.577	24.0	3.0	150.0	93.0	4.0	188.0	74.0	146.0	None	None
2020-04-10 15:32:39.580	102.0	17.0	62.0	194.0	92.0	55.0	175.0	27.0	None	None
2020-04-10 15:32:49.670	137.0	14.0	174.0	154.0	128.0	1.0	179.0	87.0	None	None
2020-04-10 15:32:59.580	92.0	8.0	6.0	11.0	82.0	154.0	78.0	125.0	None	None
2020-04-10 15:33:09.580	181.0	169.0	53.0	93.0	178.0	43.0	77.0	127.0	None	None
2020-04-10 15:33:19.577	61.0	115.0	53.0	175.0	88.0	52.0	28.0	133.0	None	None
2020-04-10 15:33:29.580	43.0	38.0	15.0	190.0	34.0	138.0	108.0	192.0	None	None
2020-04-10 15:33:39.583	183.0	94.0	183.0	91.0	128.0	65.0	99.0	98.0	None	None
2020-04-10 15:33:49.780	66.0	161.0	27.0	20.0	150.0	169.0	73.0	117.0	None	None
2020-04-10 15:33:59.580	35.0	133.0	66.0	28.0	149.0	107.0	59.0	163.0	None	None
2020-04-10 15:34:09.580	176.0	157.0	67.0	15.0	21.0	185.0	136.0	199.0	None	None
2020-04-10 15:34:19.580	21.0	25.0	44.0	133.0	116.0	160.0	33.0	37.0	None	None
2020-04-10 15:34:29.577	103.0	16.0	61.0	6.0	21.0	163.0	170.0	96.0	None	None
2020-04-10 15:34:39.580	119.0	145.0	155.0	96.0	44.0	22.0	8.0	128.0	None	None
2020-04-10 15:34:49.670	35.0	130.0	187.0	31.0	141.0	23.0	135.0	160.0	None	None
2020-04-10 15:34:59.583	165.0	43.0	150.0	39.0	33.0	199.0	52.0	79.0	None	None
2020-04-10 15:35:09.580	65.0	3.0	83.0	195.0	94.0	28.0	115.0	26.0	None	None
2020-04-10 15:35:19.590	114.0	32.0	167.0	134.0	9.0	194.0	192.0	182.0	None	None
2020-04-10 15:35:29.580	72.0	190.0	2.0	104.0	71.0	93.0	41.0	187.0	None	None
2020-04-10 15:35:39.587	9.0	170.0	83.0	0.0	166.0	55.0	16.0	77.0	None	None
2020-04-10 15:35:49.670	62.0	167.0	25.0	174.0	41.0	36.0	46.0	68.0	None	None
2020-04-10 15:35:59.577	69.0	159.0	117.0	199.0	170.0	145.0	140.0	31.0	None	None

	STILER RPM		VOLTAGE (STILER)	VACUUM		CURRENT (STILER)	PROCESS TIME			
2020-04-10 15:36:09.580	175.0	167.0	120.0	108.0	82.0	87.0	82.0	104.0	None	None
2020-04-10 15:36:19.587	91.0	104.0	46.0	111.0	127.0	193.0	45.0	174.0	None	None
2020-04-10 15:36:29.580	129.0	40.0	88.0	32.0	27.0	93.0	135.0	129.0	None	None
2020-04-10 15:36:39.577	47.0	97.0	85.0	150.0	156.0	72.0	103.0	108.0	None	None
2020-04-10 15:36:49.670	174.0	68.0	14.0	125.0	33.0	124.0	196.0	191.0	None	None
2020-04-10 15:36:59.577	82.0	123.0	108.0	70.0	120.0	98.0	172.0	166.0	None	None
2020-04-10 15:37:09.580	181.0	173.0	131.0	89.0	200.0	56.0	108.0	125.0	None	None
2020-04-10 15:37:19.577	3.0	10.0	101.0	131.0	19.0	156.0	132.0	81.0	None	None
2020-04-10 15:37:29.580	136.0	81.0	83.0	199.0	177.0	3.0	24.0	97.0	None	None
2020-04-10 15:37:39.580	99.0	184.0	99.0	80.0	40.0	188.0	46.0	5.0	None	None
2020-04-10 15:37:49.673	177.0	186.0	183.0	163.0	197.0	110.0	110.0	126.0	None	None
2020-04-10 15:37:59.580	86.0	58.0	165.0	10.0	67.0	49.0	33.0	129.0	None	None
2020-04-10 15:38:09.580	186.0	123.0	87.0	101.0	26.0	89.0	171.0	153.0	None	None
2020-04-10 15:38:19.580	85.0	147.0	41.0	158.0	95.0	160.0	126.0	185.0	None	None
2020-04-10 15:38:29.587	17.0	83.0	134.0	78.0	47.0	69.0	0.0	52.0	None	None
2020-04-10 15:38:39.580	38.0	114.0	162.0	30.0	73.0	137.0	160.0	92.0	None	None
2020-04-10 15:38:49.667	193.0	105.0	21.0	154.0	200.0	67.0	41.0	25.0	None	None
2020-04-10 15:38:59.587	67.0	102.0	177.0	49.0	23.0	68.0	25.0	115.0	None	None
2020-04-10 15:39:09.583	95.0	198.0	147.0	168.0	192.0	196.0	140.0	76.0	None	None
2020-04-10 15:39:19.577	163.0	138.0	96.0	8.0	2.0	158.0	64.0	70.0	None	None
2020-04-10 15:39:29.580	187.0	47.0	130.0	123.0	104.0	17.0	99.0	28.0	None	None
2020-04-10 15:39:39.580	28.0	31.0	40.0	200.0	55.0	29.0	67.0	109.0	None	None
2020-04-10 15:39:49.683	182.0	48.0	167.0	89.0	176.0	95.0	188.0	196.0	None	None
2020-04-10 15:39:59.577	104.0	117.0	51.0	170.0	139.0	197.0	114.0	126.0	None	None
2020-04-10 15:40:09.577	107.0	106.0	84.0	65.0	138.0	47.0	121.0	128.0	None	None
2020-04-10 15:40:19.577	183.0	1.0	136.0	193.0	132.0	121.0	123.0	51.0	None	None
2020-04-10 15:40:29.580	161.0	36.0	129.0	129.0	185.0	187.0	61.0	27.0	None	None
2020-04-10 15:40:39.587	102.0	142.0	18.0	34.0	141.0	102.0	165.0	172.0	None	None
2020-04-10 15:40:49.667	92.0	64.0	173.0	9.0	99.0	173.0	112.0	46.0	None	None
2020-04-10 15:40:59.577	180.0	156.0	134.0	120.0	87.0	146.0	81.0	179.0	None	None
2020-04-10 15:41:09.587	128.0	174.0	95.0	195.0	193.0	43.0	143.0	129.0	None	None
2020-04-10 15:41:19.580	96.0	95.0	56.0	130.0	128.0	16.0	91.0	81.0	None	None
2020-04-10 15:41:29.580	143.0	141.0	160.0	102.0	164.0	47.0	180.0	75.0	None	None
2020-04-10 15:41:39.577	180.0	179.0	197.0	137.0	25.0	167.0	113.0	199.0	None	None
2020-04-10 15:41:49.667	167.0	130.0	7.0	111.0	83.0	58.0	44.0	190.0	None	None
2020-04-10 15:41:59.580	166.0	35.0	87.0	187.0	10.0	111.0	83.0	184.0	None	None
2020-04-10 15:42:09.580	183.0	63.0	161.0	92.0	117.0	125.0	37.0	124.0	None	None
2020-04-10 15:42:19.620	59.0	79.0	183.0	14.0	185.0	17.0	71.0	91.0	None	None
2020-04-10 15:42:29.590	128.0	78.0	170.0	104.0	162.0	146.0	111.0	100.0	None	None
2020-04-10 15:42:39.580	176.0	104.0	188.0	163.0	45.0	116.0	138.0	11.0	None	None
2020-04-10 15:42:49.673	178.0	38.0	59.0	30.0	101.0	74.0	186.0	193.0	None	None
2020-04-10 15:42:59.580	112.0	173.0	44.0	107.0	174.0	147.0	99.0	62.0	None	None
2020-04-10 15:43:09.580	146.0	173.0	147.0	94.0	130.0	130.0	192.0	58.0	None	None
2020-04-10 15:43:19.577	38.0	157.0	8.0	65.0	143.0	106.0	16.0	118.0	None	None
2020-04-10 15:43:29.577	200.0	95.0	121.0	149.0	34.0	8.0	179.0	31.0	None	None
2020-04-10 15:43:39.580	89.0	111.0	123.0	90.0	70.0	15.0	108.0	83.0	None	None
2020-04-10 15:43:49.783	12.0	134.0	75.0	172.0	10.0	42.0	90.0	156.0	None	None
2020-04-10 15:43:59.580	139.0	111.0	76.0	168.0	18.0	26.0	113.0	166.0	None	None
2020-04-10 15:44:09.583	52.0	87.0	194.0	80.0	93.0	174.0	156.0	178.0	None	None
2020-04-10 15:44:19.580	190.0	157.0	143.0	140.0	45.0	18.0	22.0	79.0	None	None
2020-04-10 15:44:29.580	162.0	163.0	54.0	134.0	117.0	44.0	23.0	36.0	None	None
2020-04-10 15:44:39.580	154.0	36.0	86.0	85.0	131.0	3.0	137.0	118.0	None	None
2020-04-10 15:44:49.670	115.0	166.0	61.0	67.0	61.0	179.0	118.0	60.0	None	None
2020-04-10 15:44:59.577	54.0	122.0	70.0	8.0	130.0	100.0	171.0	52.0	None	None

	STILER RPM		VOLTAGE (STILER)	VACUUM		CURRENT (STILER)	PROCESS TIME			
2020-04-10 15:45:09.580	169.0	36.0	54.0	180.0	152.0	124.0	127.0	198.0	None	None
2020-04-10 15:45:19.580	103.0	178.0	199.0	33.0	126.0	198.0	119.0	189.0	None	None
2020-04-10 15:45:29.580	48.0	46.0	77.0	148.0	129.0	149.0	187.0	13.0	None	None
2020-04-10 15:45:39.593	192.0	85.0	157.0	125.0	157.0	187.0	110.0	137.0	None	None
2020-04-10 15:45:49.663	167.0	189.0	152.0	15.0	57.0	168.0	117.0	70.0	None	None
2020-04-10 15:45:59.583	60.0	103.0	29.0	120.0	130.0	198.0	86.0	179.0	None	None
2020-04-10 15:46:09.580	156.0	120.0	164.0	60.0	179.0	139.0	99.0	127.0	None	None
2020-04-10 15:46:19.580	147.0	108.0	114.0	66.0	189.0	24.0	99.0	164.0	None	None
2020-04-10 15:46:29.580	26.0	195.0	84.0	77.0	196.0	78.0	104.0	47.0	None	None
2020-04-10 15:46:39.580	54.0	198.0	13.0	69.0	74.0	84.0	168.0	15.0	None	None
2020-04-10 15:46:49.667	141.0	187.0	96.0	67.0	146.0	72.0	196.0	157.0	None	None
2020-04-10 15:46:59.577	7.0	32.0	124.0	194.0	41.0	64.0	84.0	194.0	None	None
2020-04-10 15:47:09.580	143.0	46.0	26.0	48.0	185.0	105.0	149.0	40.0	None	None
2020-04-10 15:47:19.593	119.0	98.0	130.0	164.0	161.0	9.0	132.0	196.0	None	None
2020-04-10 15:47:29.590	22.0	131.0	0.0	40.0	67.0	87.0	112.0	21.0	None	None
2020-04-10 15:47:39.580	188.0	141.0	55.0	27.0	51.0	93.0	18.0	132.0	None	None
2020-04-10 15:47:49.667	85.0	134.0	118.0	12.0	74.0	194.0	109.0	181.0	None	None
2020-04-10 15:47:59.580	67.0	62.0	110.0	106.0	184.0	93.0	129.0	168.0	None	None
2020-04-10 15:48:09.580	107.0	180.0	47.0	27.0	23.0	165.0	143.0	37.0	None	None
2020-04-10 15:48:19.583	115.0	156.0	121.0	2.0	115.0	41.0	54.0	76.0	None	None
2020-04-10 15:48:29.600	51.0	110.0	172.0	106.0	32.0	5.0	16.0	22.0	None	None
2020-04-10 15:48:39.587	55.0	123.0	154.0	0.0	128.0	77.0	23.0	37.0	None	None
2020-04-10 15:48:49.667	196.0	34.0	28.0	154.0	142.0	19.0	45.0	26.0	None	None
2020-04-10 15:48:59.580	71.0	99.0	154.0	13.0	45.0	55.0	99.0	183.0	None	None
2020-04-10 15:49:09.580	19.0	112.0	148.0	133.0	186.0	142.0	113.0	120.0	None	None
2020-04-10 15:49:19.587	23.0	117.0	76.0	111.0	162.0	86.0	66.0	102.0	None	None
2020-04-10 15:49:29.583	126.0	75.0	100.0	44.0	42.0	93.0	196.0	164.0	None	None
2020-04-10 15:49:39.577	141.0	19.0	107.0	108.0	5.0	145.0	21.0	146.0	None	None
2020-04-10 15:49:49.667	31.0	95.0	33.0	72.0	80.0	22.0	80.0	95.0	None	None
2020-04-10 15:49:59.577	161.0	19.0	123.0	11.0	39.0	9.0	124.0	149.0	None	None
2020-04-10 15:50:09.580	138.0	165.0	65.0	53.0	106.0	37.0	157.0	96.0	None	None
2020-04-10 15:50:19.580	21.0	149.0	3.0	172.0	153.0	88.0	34.0	114.0	None	None
2020-04-10 15:50:29.583	158.0	156.0	39.0	191.0	13.0	54.0	196.0	12.0	None	None
2020-04-10 15:50:39.583	49.0	84.0	35.0	53.0	73.0	134.0	180.0	191.0	None	None
2020-04-10 15:50:49.683	7.0	178.0	50.0	122.0	127.0	194.0	137.0	109.0	None	None
2020-04-10 15:50:59.580	67.0	131.0	0.0	47.0	22.0	90.0	97.0	83.0	None	None
2020-04-10 15:51:09.580	113.0	87.0	52.0	131.0	58.0	130.0	139.0	74.0	None	None
2020-04-10 15:51:19.577	42.0	155.0	186.0	26.0	193.0	165.0	21.0	165.0	None	None
2020-04-10 15:51:29.577	127.0	163.0	175.0	14.0	157.0	87.0	9.0	138.0	None	None
2020-04-10 15:51:39.577	168.0	62.0	2.0	151.0	87.0	72.0	121.0	1.0	None	None
2020-04-10 15:51:49.667	26.0	73.0	9.0	11.0	57.0	103.0	10.0	194.0	None	None
2020-04-10 15:51:59.580	12.0	64.0	188.0	23.0	189.0	9.0	182.0	2.0	None	None
2020-04-10 15:52:09.590	86.0	156.0	178.0	140.0	62.0	18.0	170.0	92.0	None	None
2020-04-10 15:52:19.580	105.0	103.0	32.0	112.0	157.0	106.0	195.0	160.0	None	None
2020-04-10 15:52:29.577	90.0	27.0	15.0	87.0	52.0	152.0	55.0	180.0	None	None
2020-04-10 15:52:39.580	71.0	128.0	185.0	167.0	47.0	63.0	33.0	114.0	None	None
2020-04-10 15:52:49.667	183.0	199.0	157.0	102.0	89.0	197.0	55.0	177.0	None	None
2020-04-10 15:52:59.580	10.0	83.0	198.0	93.0	176.0	160.0	101.0	30.0	None	None
2020-04-10 15:53:09.580	167.0	55.0	53.0	108.0	89.0	43.0	76.0	132.0	None	None
2020-04-10 15:53:19.580	163.0	5.0	192.0	124.0	146.0	166.0	40.0	50.0	None	None
2020-04-10 15:53:29.580	195.0	8.0	86.0	137.0	22.0	186.0	20.0	182.0	None	None
2020-04-10 15:53:39.577	23.0	183.0	177.0	22.0	94.0	188.0	171.0	65.0	None	None
2020-04-10 15:53:49.807	60.0	99.0	155.0	107.0	182.0	102.0	96.0	89.0	None	None
2020-04-10 15:53:59.580	137.0	51.0	50.0	67.0	60.0	80.0	11.0	83.0	None	None

	STILER RPM		VOLTAGE (STILLER)	VACUUM		CURRENT (STILER)	PROCESS TIME			
2020-04-10 15:54:09.583	15.0	8.0	200.0	157.0	178.0	176.0	187.0	173.0	None	None
2020-04-10 15:54:19.587	34.0	107.0	36.0	48.0	101.0	15.0	41.0	88.0	None	None
2020-04-10 15:54:29.577	179.0	193.0	25.0	143.0	27.0	6.0	155.0	91.0	None	None
2020-04-10 15:54:39.577	84.0	159.0	85.0	90.0	5.0	6.0	155.0	96.0	None	None
2020-04-10 15:54:49.667	179.0	97.0	100.0	58.0	168.0	26.0	74.0	94.0	None	None
2020-04-10 15:54:59.580	19.0	23.0	173.0	85.0	153.0	73.0	126.0	161.0	None	None
2020-04-10 15:55:09.583	167.0	194.0	26.0	31.0	192.0	123.0	82.0	177.0	None	None
2020-04-10 15:55:19.580	30.0	177.0	152.0	23.0	106.0	107.0	148.0	129.0	None	None
2020-04-10 15:55:29.587	71.0	194.0	91.0	37.0	169.0	7.0	175.0	57.0	None	None
2020-04-10 15:55:39.600	97.0	77.0	46.0	50.0	198.0	18.0	152.0	0.0	None	None
2020-04-10 15:55:49.683	186.0	117.0	10.0	110.0	165.0	76.0	101.0	180.0	None	None
2020-04-10 15:55:59.577	9.0	116.0	11.0	120.0	94.0	7.0	144.0	145.0	None	None
2020-04-10 15:56:09.580	2.0	167.0	167.0	130.0	35.0	69.0	107.0	8.0	None	None
2020-04-10 15:56:19.580	25.0	95.0	84.0	164.0	73.0	36.0	62.0	76.0	None	None
2020-04-10 15:56:29.583	38.0	58.0	198.0	17.0	129.0	21.0	48.0	90.0	None	None
2020-04-10 15:56:39.580	66.0	137.0	77.0	37.0	97.0	31.0	73.0	50.0	None	None
2020-04-10 15:56:49.723	120.0	100.0	12.0	150.0	0.0	199.0	142.0	144.0	None	None
2020-04-10 15:56:59.580	59.0	169.0	147.0	130.0	113.0	103.0	106.0	10.0	None	None
2020-04-10 15:57:09.580	66.0	86.0	75.0	197.0	57.0	141.0	76.0	147.0	None	None
2020-04-10 15:57:19.580	187.0	180.0	28.0	37.0	30.0	130.0	184.0	3.0	None	None
2020-04-10 15:57:29.577	52.0	3.0	104.0	176.0	126.0	114.0	18.0	143.0	None	None
2020-04-10 15:57:39.580	96.0	51.0	17.0	61.0	193.0	150.0	7.0	77.0	None	None
2020-04-10 15:57:49.687	4.0	68.0	136.0	195.0	126.0	146.0	32.0	171.0	None	None
2020-04-10 15:57:59.580	113.0	50.0	75.0	127.0	75.0	57.0	20.0	35.0	None	None
2020-04-10 15:58:09.583	70.0	163.0	79.0	191.0	162.0	64.0	93.0	36.0	None	None
2020-04-10 15:58:19.577	76.0	18.0	87.0	35.0	17.0	126.0	26.0	84.0	None	None
2020-04-10 15:58:29.580	78.0	51.0	77.0	196.0	140.0	148.0	191.0	101.0	None	None
2020-04-10 15:58:39.580	185.0	131.0	42.0	97.0	53.0	162.0	90.0	176.0	None	None
2020-04-10 15:58:49.667	188.0	43.0	42.0	181.0	49.0	126.0	39.0	109.0	None	None
2020-04-10 15:58:59.587	56.0	4.0	53.0	59.0	73.0	75.0	128.0	35.0	None	None
2020-04-10 15:59:09.590	114.0	163.0	188.0	32.0	27.0	199.0	6.0	53.0	None	None
2020-04-10 15:59:19.580	45.0	62.0	11.0	0.0	7.0	2.0	154.0	126.0	None	None
2020-04-10 15:59:29.580	186.0	96.0	141.0	36.0	20.0	102.0	143.0	200.0	None	None
2020-04-10 15:59:39.583	131.0	21.0	182.0	40.0	136.0	171.0	92.0	86.0	None	None
2020-04-10 15:59:49.680	52.0	83.0	125.0	31.0	105.0	39.0	154.0	100.0	None	None
2020-04-10 15:59:59.590	77.0	193.0	34.0	184.0	1.0	91.0	181.0	80.0	None	None
2020-04-10 16:00:09.580	118.0	20.0	103.0	124.0	148.0	156.0	76.0	115.0	None	None
2020-04-10 16:00:19.583	137.0	59.0	0.0	90.0	171.0	14.0	17.0	46.0	None	None
2020-04-10 16:00:29.587	173.0	71.0	10.0	122.0	85.0	41.0	22.0	171.0	None	None
2020-04-10 16:00:39.593	5.0	51.0	28.0	195.0	89.0	164.0	53.0	85.0	None	None
2020-04-10 16:00:49.680	123.0	144.0	19.0	9.0	79.0	90.0	187.0	151.0	None	None
2020-04-10 16:00:59.580	57.0	145.0	0.0	117.0	3.0	176.0	152.0	183.0	None	None
2020-04-10 16:01:09.580	197.0	64.0	135.0	138.0	169.0	101.0	20.0	148.0	None	None
2020-04-10 16:01:19.583	196.0	42.0	76.0	86.0	14.0	89.0	72.0	141.0	None	None
2020-04-10 16:01:29.580	7.0	142.0	168.0	43.0	47.0	82.0	23.0	97.0	None	None
2020-04-10 16:01:39.577	145.0	31.0	1.0	34.0	189.0	111.0	179.0	104.0	None	None
2020-04-10 16:01:49.670	166.0	29.0	20.0	115.0	145.0	145.0	68.0	165.0	None	None
2020-04-10 16:01:59.580	151.0	152.0	125.0	113.0	113.0	162.0	53.0	101.0	None	None
2020-04-10 16:02:09.580	123.0	66.0	89.0	98.0	129.0	197.0	97.0	123.0	None	None
2020-04-10 16:02:19.580	187.0	66.0	110.0	172.0	91.0	157.0	78.0	195.0	None	None
2020-04-10 16:02:29.580	79.0	145.0	5.0	86.0	147.0	199.0	127.0	129.0	None	None
2020-04-10 16:02:39.580	18.0	39.0	90.0	32.0	9.0	4.0	27.0	172.0	None	None
2020-04-10 16:02:49.693	56.0	48.0	90.0	151.0	95.0	25.0	132.0	157.0	None	None
2020-04-10 16:02:59.583	18.0	49.0	26.0	125.0	26.0	72.0	71.0	101.0	None	None

	STILER RPM		VOLTAGE (STILLER)	VACUUM		CURRENT (STILER)	PROCESS TIME			
2020-04-10 16:03:09.580	14.0	112.0	90.0	181.0	125.0	178.0	148.0	93.0	None	None
2020-04-10 16:03:19.577	84.0	147.0	151.0	6.0	121.0	68.0	142.0	13.0	None	None
2020-04-10 16:03:29.580	141.0	197.0	147.0	182.0	105.0	188.0	169.0	175.0	None	None
2020-04-10 16:03:39.577	13.0	158.0	119.0	92.0	96.0	47.0	89.0	118.0	None	None
2020-04-10 16:03:50.053	85.0	123.0	191.0	83.0	5.0	170.0	64.0	58.0	None	None
2020-04-10 16:03:59.590	77.0	191.0	51.0	99.0	155.0	132.0	159.0	39.0	None	None
2020-04-10 16:04:09.583	146.0	97.0	196.0	73.0	9.0	31.0	64.0	109.0	None	None
2020-04-10 16:04:19.597	187.0	49.0	119.0	175.0	97.0	198.0	84.0	98.0	None	None
2020-04-10 16:04:29.580	60.0	64.0	162.0	179.0	89.0	11.0	72.0	42.0	None	None
2020-04-10 16:04:39.580	63.0	69.0	4.0	179.0	7.0	3.0	156.0	114.0	None	None
2020-04-10 16:04:49.677	183.0	117.0	43.0	113.0	50.0	133.0	189.0	145.0	None	None
2020-04-10 16:04:59.587	93.0	155.0	25.0	79.0	12.0	68.0	120.0	143.0	None	None
2020-04-10 16:05:09.580	29.0	77.0	68.0	127.0	141.0	65.0	179.0	19.0	None	None
2020-04-10 16:05:19.583	152.0	156.0	185.0	14.0	67.0	17.0	27.0	57.0	None	None
2020-04-10 16:05:29.577	4.0	99.0	58.0	89.0	159.0	197.0	131.0	19.0	None	None
2020-04-10 16:05:39.590	128.0	189.0	2.0	12.0	118.0	133.0	79.0	109.0	None	None
2020-04-10 16:05:49.677	134.0	196.0	110.0	109.0	170.0	156.0	77.0	114.0	None	None
2020-04-10 16:05:59.587	82.0	138.0	123.0	155.0	186.0	48.0	178.0	72.0	None	None
2020-04-10 16:06:09.603	103.0	63.0	76.0	195.0	57.0	155.0	193.0	124.0	None	None
2020-04-10 16:06:19.577	29.0	40.0	80.0	186.0	81.0	91.0	158.0	108.0	None	None
2020-04-10 16:06:29.590	157.0	179.0	111.0	155.0	185.0	154.0	56.0	154.0	None	None
2020-04-10 16:06:39.580	119.0	172.0	87.0	152.0	13.0	200.0	117.0	178.0	None	None
2020-04-10 16:06:49.673	1.0	167.0	175.0	79.0	67.0	137.0	94.0	2.0	None	None
2020-04-10 16:06:59.580	175.0	77.0	52.0	114.0	59.0	174.0	169.0	0.0	None	None
2020-04-10 16:07:09.580	117.0	63.0	60.0	198.0	86.0	57.0	23.0	122.0	None	None
2020-04-10 16:07:19.577	50.0	37.0	15.0	102.0	64.0	50.0	62.0	156.0	None	None
2020-04-10 16:07:29.580	35.0	18.0	59.0	2.0	66.0	135.0	137.0	139.0	None	None
2020-04-10 16:07:39.583	182.0	78.0	184.0	125.0	13.0	144.0	154.0	162.0	None	None
2020-04-10 16:07:49.690	177.0	65.0	11.0	174.0	166.0	91.0	0.0	51.0	None	None
2020-04-10 16:07:59.583	82.0	15.0	155.0	159.0	172.0	195.0	128.0	160.0	None	None
2020-04-10 16:08:09.580	33.0	195.0	127.0	119.0	63.0	2.0	52.0	142.0	None	None
2020-04-10 16:08:19.580	114.0	146.0	94.0	155.0	139.0	22.0	52.0	160.0	None	None
2020-04-10 16:08:29.583	138.0	77.0	186.0	123.0	5.0	11.0	24.0	131.0	None	None
2020-04-10 16:08:39.590	61.0	70.0	119.0	181.0	62.0	155.0	47.0	97.0	None	None
2020-04-10 16:08:49.683	84.0	124.0	184.0	105.0	130.0	30.0	189.0	172.0	None	None
2020-04-10 16:08:59.580	69.0	58.0	122.0	72.0	80.0	19.0	101.0	195.0	None	None
2020-04-10 16:09:09.613	124.0	141.0	125.0	109.0	36.0	155.0	89.0	52.0	None	None
2020-04-10 16:09:19.587	173.0	141.0	188.0	28.0	52.0	84.0	65.0	127.0	None	None
2020-04-10 16:11:39.583	16.0	84.0	39.0	137.0	41.0	72.0	132.0	136.0	None	None
2020-04-10 16:11:49.710	107.0	35.0	112.0	139.0	175.0	50.0	66.0	131.0	None	None
2020-04-10 16:11:59.580	5.0	22.0	0.0	17.0	1.0	84.0	115.0	24.0	None	None
2020-04-10 16:12:09.580	133.0	33.0	189.0	194.0	58.0	162.0	144.0	155.0	None	None
2020-04-10 16:12:19.580	113.0	49.0	75.0	134.0	33.0	46.0	64.0	72.0	None	None
2020-04-10 16:12:29.580	131.0	113.0	128.0	40.0	124.0	145.0	56.0	40.0	None	None
2020-04-10 16:12:39.580	22.0	121.0	62.0	163.0	179.0	114.0	147.0	173.0	None	None
2020-04-10 16:12:49.670	71.0	17.0	45.0	2.0	95.0	61.0	15.0	32.0	None	None
2020-04-10 16:12:59.580	88.0	97.0	116.0	158.0	22.0	191.0	189.0	125.0	None	None
2020-04-10 16:13:09.577	128.0	191.0	0.0	10.0	145.0	192.0	93.0	99.0	None	None
2020-04-10 16:13:19.583	196.0	159.0	171.0	71.0	54.0	189.0	117.0	174.0	None	None
2020-04-10 16:13:29.597	154.0	23.0	167.0	115.0	25.0	166.0	117.0	185.0	None	None
2020-04-10 16:13:39.587	158.0	74.0	122.0	26.0	58.0	63.0	133.0	110.0	None	None
2020-04-10 16:13:49.790	158.0	181.0	86.0	86.0	27.0	116.0	98.0	42.0	None	None
2020-04-10 16:13:59.580	4.0	108.0	100.0	57.0	71.0	104.0	169.0	122.0	None	None
2020-04-10 16:10:29.580	133.0	5.0	61.0	115.0	178.0	53.0	18.0	144.0	None	None

	STILER RPM		VOLTAGE (STILLER)	VACUUM		CURRENT (STILER)	PROCESS TIME			
2020-04-10 16:10:39.587	45.0	183.0	87.0	64.0	148.0	191.0	166.0	169.0	None	None
2020-04-10 16:10:49.703	169.0	19.0	159.0	98.0	91.0	18.0	104.0	84.0	None	None
2020-04-10 16:10:59.587	120.0	133.0	113.0	152.0	192.0	140.0	78.0	153.0	None	None
2020-04-10 16:11:09.610	135.0	18.0	109.0	43.0	176.0	113.0	83.0	64.0	None	None
2020-04-10 16:11:19.580	183.0	23.0	104.0	89.0	140.0	111.0	19.0	65.0	None	None
2020-04-10 16:11:29.583	44.0	137.0	67.0	95.0	37.0	70.0	185.0	43.0	None	None
2020-04-10 16:14:09.580	134.0	151.0	80.0	193.0	39.0	86.0	174.0	62.0	None	None
2020-04-10 16:14:19.587	182.0	105.0	20.0	59.0	78.0	149.0	140.0	196.0	None	None
2020-04-10 16:14:29.583	124.0	78.0	103.0	5.0	54.0	173.0	10.0	157.0	None	None
2020-04-10 16:14:39.587	195.0	29.0	164.0	81.0	56.0	84.0	133.0	25.0	None	None
2020-04-10 16:14:59.580	9.0	195.0	33.0	173.0	75.0	145.0	197.0	91.0	None	None
2020-04-10 16:15:09.580	69.0	54.0	37.0	113.0	99.0	44.0	82.0	184.0	None	None
2020-04-10 16:15:19.587	51.0	164.0	141.0	103.0	24.0	178.0	155.0	143.0	None	None
2020-04-10 16:15:29.590	90.0	66.0	179.0	153.0	184.0	170.0	168.0	147.0	None	None
2020-04-10 16:15:39.703	20.0	56.0	68.0	113.0	26.0	75.0	149.0	109.0	None	None
2020-04-10 16:15:49.700	77.0	158.0	42.0	52.0	123.0	141.0	182.0	17.0	None	None
2020-04-10 16:15:59.600	103.0	29.0	179.0	188.0	82.0	167.0	199.0	88.0	None	None
2020-04-10 16:16:09.587	167.0	152.0	77.0	99.0	126.0	100.0	1.0	64.0	None	None
2020-04-10 16:16:20.063	72.0	37.0	115.0	199.0	83.0	163.0	110.0	149.0	None	None
2020-04-10 16:16:29.627	90.0	200.0	76.0	73.0	95.0	105.0	137.0	107.0	None	None
2020-04-10 16:16:39.833	54.0	53.0	81.0	157.0	141.0	97.0	88.0	181.0	None	None
2020-04-10 16:16:49.630	14.0	31.0	74.0	99.0	49.0	62.0	19.0	1.0	None	None
2020-04-10 16:16:59.580	6.0	199.0	144.0	181.0	139.0	192.0	41.0	102.0	None	None
2020-04-10 16:17:09.590	63.0	108.0	74.0	107.0	106.0	154.0	68.0	186.0	None	None
2020-04-10 16:17:19.593	199.0	13.0	22.0	67.0	2.0	127.0	153.0	117.0	None	None
2020-04-10 16:17:29.597	6.0	63.0	50.0	54.0	32.0	66.0	52.0	66.0	None	None
2020-04-10 16:17:39.583	148.0	77.0	98.0	44.0	66.0	154.0	20.0	72.0	None	None
2020-04-10 16:17:49.697	43.0	3.0	178.0	134.0	115.0	154.0	78.0	20.0	None	None
2020-04-10 16:17:59.593	80.0	100.0	70.0	105.0	50.0	7.0	141.0	163.0	None	None
2020-04-10 16:18:09.583	7.0	86.0	7.0	6.0	4.0	166.0	2.0	171.0	None	None
2020-04-10 16:18:19.580	195.0	168.0	136.0	3.0	171.0	93.0	46.0	64.0	None	None
2020-04-10 16:14:49.680	2.0	129.0	93.0	11.0	105.0	13.0	110.0	191.0	None	None
2020-04-10 16:26:49.670	38.0	50.0	37.0	47.0	199.0	139.0	121.0	0.0	None	None
2020-04-10 16:26:59.587	9.0	124.0	56.0	70.0	81.0	31.0	22.0	156.0	None	None
2020-04-10 16:27:09.593	195.0	159.0	85.0	86.0	25.0	118.0	97.0	30.0	None	None
2020-04-10 16:27:19.580	107.0	179.0	159.0	67.0	79.0	167.0	126.0	22.0	None	None
2020-04-10 16:27:29.583	94.0	135.0	135.0	1.0	86.0	116.0	163.0	53.0	None	None
2020-04-10 16:27:39.583	192.0	122.0	131.0	140.0	95.0	24.0	37.0	35.0	None	None
2020-04-10 16:27:49.683	85.0	85.0	113.0	182.0	2.0	28.0	4.0	89.0	None	None
2020-04-10 16:27:59.597	91.0	98.0	85.0	136.0	36.0	109.0	156.0	58.0	None	None
2020-04-10 16:28:09.600	5.0	165.0	50.0	148.0	80.0	142.0	162.0	127.0	None	None
2020-04-10 16:28:19.587	188.0	195.0	37.0	155.0	151.0	60.0	26.0	81.0	None	None
2020-04-10 16:28:29.593	95.0	6.0	189.0	133.0	119.0	44.0	2.0	162.0	None	None
2020-04-10 16:28:39.610	155.0	194.0	35.0	70.0	174.0	177.0	14.0	199.0	None	None
2020-04-10 16:28:49.663	8.0	12.0	139.0	179.0	95.0	175.0	34.0	3.0	None	None
2020-04-10 16:28:59.580	103.0	41.0	117.0	51.0	54.0	162.0	76.0	62.0	None	None
2020-04-10 16:29:09.587	26.0	173.0	120.0	158.0	91.0	87.0	97.0	109.0	None	None
2020-04-10 16:29:19.597	13.0	91.0	123.0	75.0	161.0	10.0	125.0	30.0	None	None
2020-04-10 16:29:29.580	131.0	62.0	137.0	144.0	119.0	144.0	5.0	47.0	None	None
2020-04-16 15:10:59.680	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	None	None
2020-04-16 15:11:08.883	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	None	None
2020-04-16 15:11:17.873	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	None	None
2020-04-16 15:11:27.877	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	None	None
2020-04-16 15:11:37.870	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	None	None

	STILER RPM		VOLTAGE (STILER)	VACUUM	CURRENT (STILER)		PROCESS TIME			
2020-04-16 15:11:47.873	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	None	None
2020-04-16 15:11:57.867	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	None	None
2020-04-16 15:12:07.873	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	None	None
2020-04-16 15:12:17.867	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	None	None
2020-04-16 15:12:27.873	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	None	None
2020-04-10 16:18:29.597	1.0	81.0	184.0	93.0	7.0	72.0	38.0	99.0	None	None
2020-04-10 16:18:39.573	192.0	78.0	2.0	113.0	14.0	148.0	19.0	28.0	None	None
2020-04-10 16:18:49.677	185.0	2.0	112.0	136.0	93.0	72.0	172.0	1.0	None	None
2020-04-10 16:18:59.633	163.0	54.0	97.0	56.0	9.0	191.0	109.0	6.0	None	None
2020-04-10 16:19:09.583	16.0	167.0	137.0	3.0	157.0	177.0	69.0	177.0	None	None
2020-04-10 16:19:19.583	91.0	51.0	59.0	10.0	124.0	15.0	30.0	158.0	None	None
2020-04-10 16:19:29.580	49.0	21.0	19.0	118.0	36.0	175.0	64.0	123.0	None	None
2020-04-10 16:19:39.583	50.0	24.0	195.0	42.0	108.0	18.0	156.0	179.0	None	None
2020-04-10 16:19:49.670	23.0	73.0	140.0	132.0	63.0	84.0	162.0	147.0	None	None
2020-04-10 16:19:59.600	1.0	158.0	29.0	27.0	88.0	83.0	151.0	21.0	None	None
2020-04-10 16:20:09.580	63.0	40.0	80.0	79.0	14.0	152.0	96.0	38.0	None	None
2020-04-10 16:20:20.287	100.0	115.0	98.0	110.0	76.0	47.0	60.0	87.0	None	None
2020-04-10 16:20:30.807	149.0	165.0	164.0	64.0	162.0	9.0	30.0	109.0	None	None
2020-04-10 16:20:39.580	108.0	27.0	53.0	59.0	82.0	31.0	118.0	91.0	None	None
2020-04-10 16:20:49.710	142.0	17.0	3.0	48.0	200.0	23.0	101.0	57.0	None	None
2020-04-10 16:20:59.587	173.0	1.0	187.0	190.0	197.0	71.0	145.0	65.0	None	None
2020-04-10 16:21:09.593	34.0	56.0	37.0	196.0	105.0	160.0	36.0	125.0	None	None
2020-04-10 16:21:19.607	2.0	178.0	0.0	126.0	56.0	85.0	127.0	51.0	None	None
2020-04-10 16:21:29.593	62.0	185.0	18.0	155.0	121.0	30.0	71.0	80.0	None	None
2020-04-10 16:21:39.580	25.0	85.0	48.0	167.0	78.0	80.0	56.0	22.0	None	None
2020-04-10 16:21:49.713	88.0	52.0	82.0	66.0	177.0	194.0	89.0	2.0	None	None
2020-04-10 16:21:59.607	102.0	130.0	94.0	94.0	104.0	184.0	5.0	195.0	None	None
2020-04-10 16:22:09.617	101.0	13.0	0.0	100.0	107.0	107.0	101.0	109.0	None	None
2020-04-10 16:22:19.590	50.0	190.0	102.0	6.0	51.0	181.0	194.0	193.0	None	None
2020-04-10 16:22:29.583	72.0	171.0	9.0	130.0	150.0	89.0	61.0	11.0	None	None
2020-04-10 16:22:39.583	26.0	121.0	123.0	97.0	126.0	124.0	59.0	104.0	None	None
2020-04-10 16:22:49.693	28.0	67.0	131.0	37.0	110.0	56.0	111.0	107.0	None	None
2020-04-10 16:22:59.590	47.0	192.0	16.0	8.0	120.0	62.0	192.0	171.0	None	None
2020-04-10 16:23:09.590	105.0	160.0	81.0	102.0	172.0	102.0	81.0	68.0	None	None
2020-04-10 16:23:19.580	138.0	167.0	142.0	70.0	13.0	134.0	110.0	11.0	None	None
2020-04-10 16:23:29.580	131.0	58.0	65.0	114.0	44.0	165.0	55.0	66.0	None	None
2020-04-10 16:23:39.577	132.0	46.0	22.0	172.0	177.0	141.0	100.0	107.0	None	None
2020-04-10 16:23:49.840	146.0	43.0	122.0	5.0	81.0	20.0	92.0	41.0	None	None
2020-04-10 16:23:59.580	39.0	161.0	171.0	54.0	149.0	167.0	195.0	108.0	None	None
2020-04-10 16:24:09.603	191.0	26.0	112.0	115.0	16.0	118.0	182.0	127.0	None	None
2020-04-10 16:24:19.587	160.0	89.0	20.0	104.0	109.0	62.0	85.0	6.0	None	None
2020-04-10 16:24:29.583	92.0	23.0	26.0	62.0	106.0	55.0	154.0	54.0	None	None
2020-04-10 16:24:39.580	72.0	174.0	96.0	91.0	105.0	4.0	67.0	31.0	None	None
2020-04-10 16:24:49.667	37.0	134.0	46.0	140.0	53.0	67.0	153.0	153.0	None	None
2020-04-10 16:24:59.617	25.0	131.0	72.0	112.0	91.0	199.0	127.0	24.0	None	None
2020-04-10 16:25:09.587	84.0	181.0	49.0	0.0	167.0	150.0	141.0	181.0	None	None
2020-04-10 16:25:19.590	21.0	155.0	169.0	126.0	144.0	159.0	95.0	178.0	None	None
2020-04-10 16:25:29.590	70.0	99.0	168.0	130.0	22.0	144.0	173.0	143.0	None	None
2020-04-10 16:25:41.123	167.0	163.0	109.0	107.0	89.0	152.0	123.0	172.0	None	None
2020-04-10 16:25:49.670	62.0	188.0	1.0	29.0	24.0	142.0	72.0	68.0	None	None
2020-04-10 16:25:59.580	47.0	60.0	3.0	62.0	106.0	54.0	156.0	52.0	None	None
2020-04-10 16:26:09.587	19.0	75.0	167.0	150.0	115.0	12.0	129.0	189.0	None	None
2020-04-10 16:26:19.580	178.0	94.0	31.0	196.0	63.0	115.0	183.0	143.0	None	None
2020-04-10 16:26:29.580	57.0	111.0	13.0	150.0	98.0	118.0	47.0	128.0	None	None

	STILER RPM		VOLTAGE (STILLER)	VACUUM		CURRENT (STILER)	PROCESS TIME				
2020-04-10 16:26:39.587	84.0	88.0	197.0	148.0	155.0	91.0	197.0	175.0	None	None	
2020-04-16 15:12:47.867	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	None	None	
2020-04-16 15:12:57.870	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	None	None	
2020-04-16 15:13:07.873	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	None	None	
2020-04-16 15:12:37.867	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	None	None	

SIGN/DATE		SIGN/DATE	
Checked by (production)		Verified by (IPQA)	