#### **Mechatronics (ROB-GY 5103 Section A)**

- Today's lecture:
  - H-bridge
  - Control
  - Miscellaneous
- (See Topics #4 and #7 from Main Text for details)

#### **Next Week**

- Final Exam (2:00 to 2:45)
  - 45 minutes for 8 written questions
  - Only on content covered after midterm

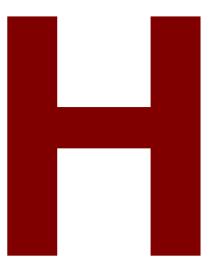
Break/Intermission (2:45 to 3:00)

#### **Next Week**

- Early presentations (3:00 onwards)
  - Presentations (~10-15 minutes followed by Q&A)
    - Must bring physical prototype to demonstrate
    - Submit your presentation files on Brightspace
  - I encourage you to present early!
    - Sign up sheet here
      - Indicate special accommodations
    - You can still submit project report on NYU Brightspace at the official deadline Dec 19.

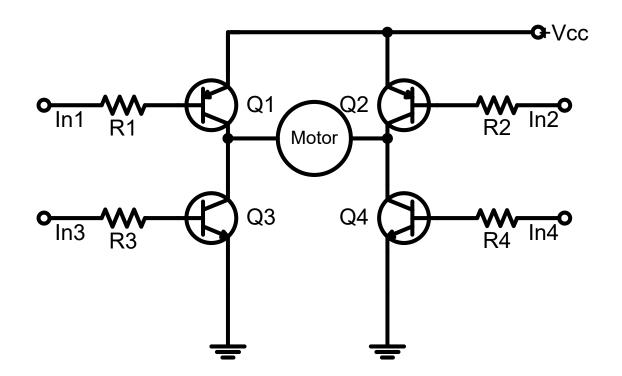
## H-Bridge

• Why is it called an H-bridge (Full-bridge)?



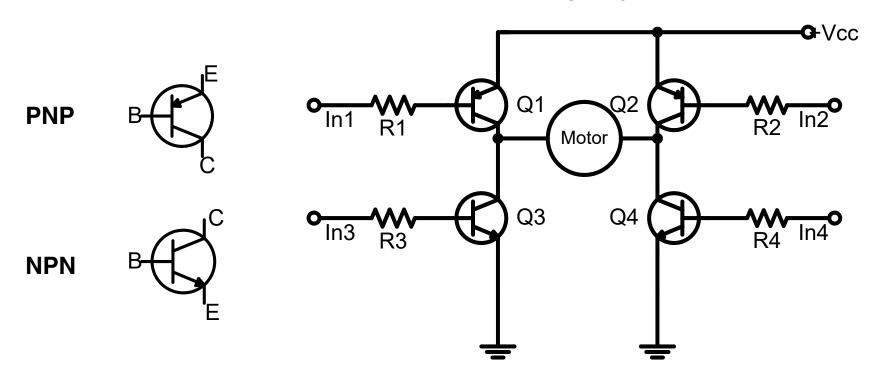
### **Full-Bridge: Version 1**

- 4 BJTs, 1 voltage source, and a DC motor.
  - Switches: transistors Q1-Q4.



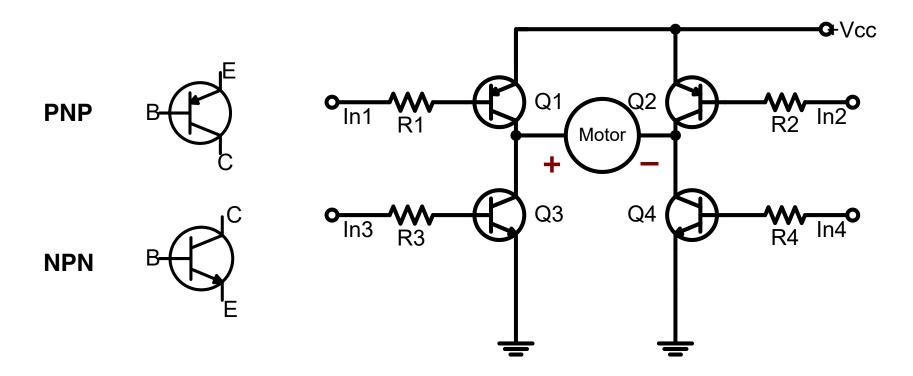
#### **Full-Bridge: Version 1**

- NPN transistor. Normally off. When base potential higher than emitter potential, collector-emitter pair conducts. V<sub>c</sub> > V<sub>e</sub>.
- PNP transistor. Normally off. When base potential is lower than emitter potential, emitter-collector pair conducts.  $V_e > V_c$ .



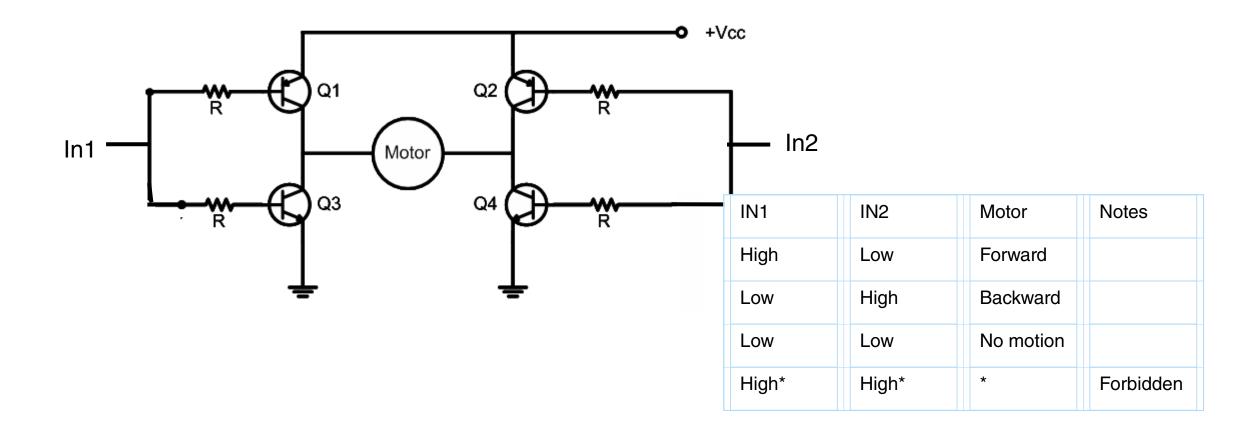
## Full-Bridge: Version 1 (4 inputs)

- $V_{in1} \le V_{cc} 0.6V$  and  $V_{in4} \ge 0.6$  V: Motor turns forward.
- $V_{in2} \le V_{cc} 0.6V$  and  $V_{in3} \ge 0.6$  V: Motor turns backward.
- 4 inputs are being used to appropriately switch the transistors.



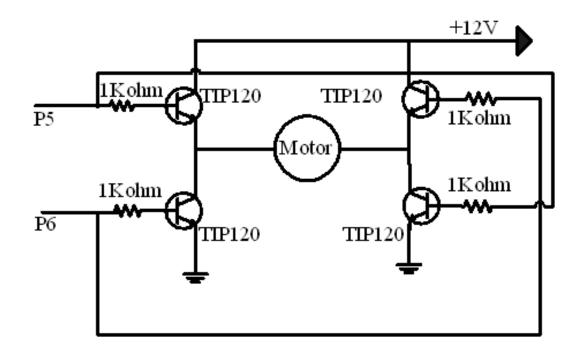
#### **Full-Bridge: Version 2 (2 inputs)**

• 2 inputs are being used to appropriately switch the transistors.



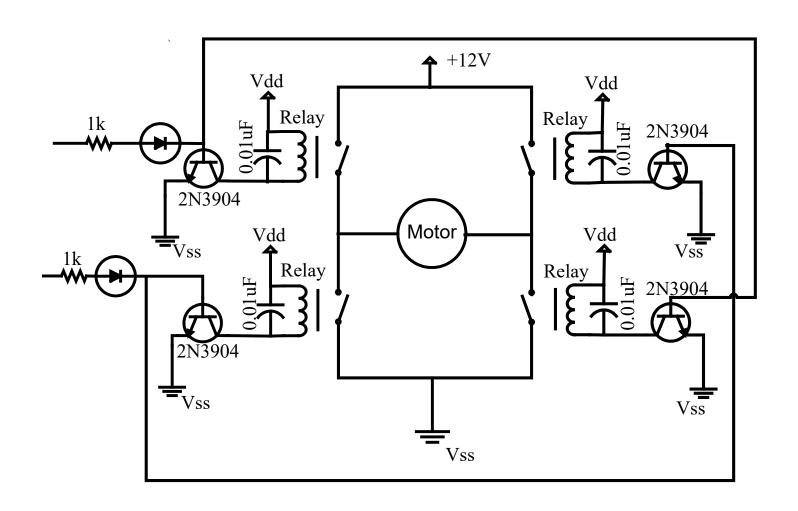
## Full-Bridge: Version 3 (2 inputs)

- 2 inputs are being used to appropriately switch the transistors.
  - Only NPN transistors



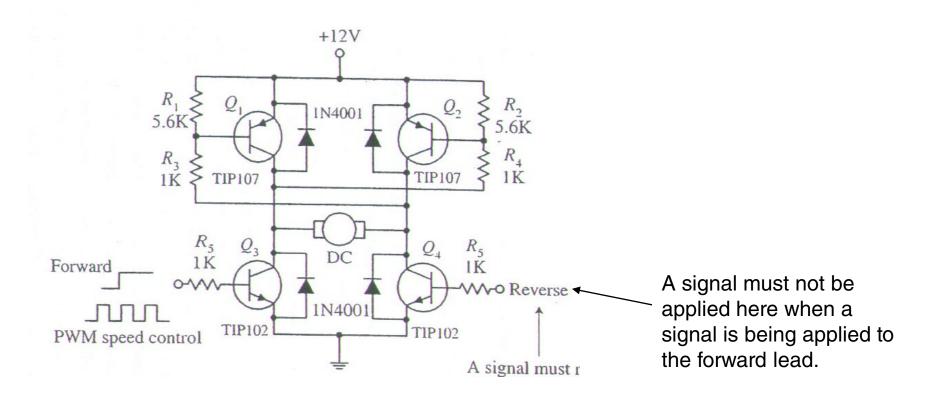
P5	P6	Motor	Notes
Positive	Ground	Forward	
Ground	Positive	Backward	
Ground	Ground	No motion	
Positive	Positive	*	Forbidden

## H-bridge: Relays



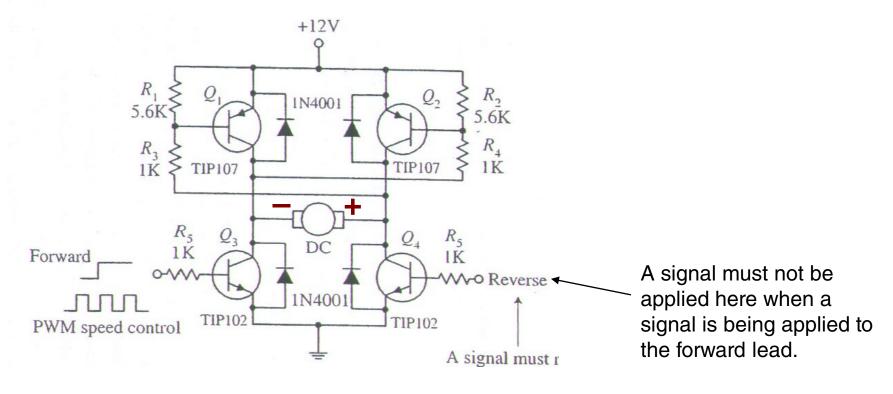
#### H-bridge: BJTs

 Diodes are being used to prevent BJTs being damaged by inductive kickback.



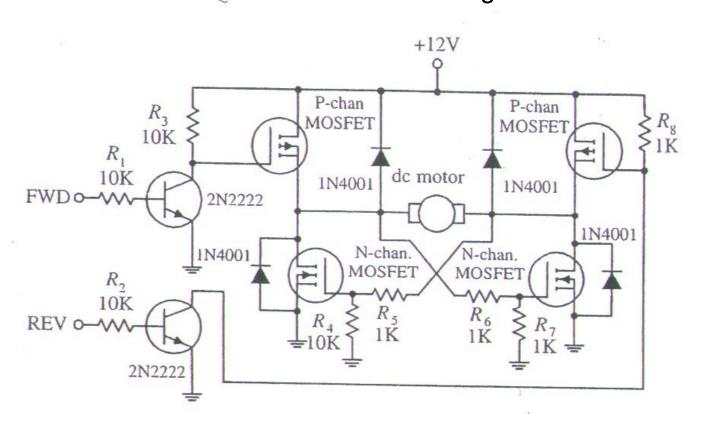
#### H-bridge: BJTs

- High signal enters Q3's base, Q3 conducts, which allows Q2 to conduct.
  - Current flows from +12 V supply through the motor from right to left (forward).
- To reverse the direction, remove High signal from Q3, and apply to Q4 instead.



#### H-bridge: MOSFETs

#### MOSFET H-Bridge

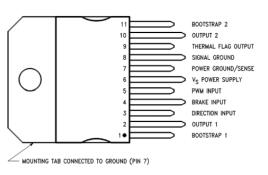


#### **H-Bridge Motor Driver ICs**

- Common H-Bridge solutions include:
  - National Semiconductor's LMD18200, LMD18201, LM15200
- LMD18200
  - High-current, easy-to-use H-bridge chip (3A, 12-55V).
  - TTL and CMOS compatible.
  - Comes with clamping diodes, shorted load protection, and a thermal warning interrupt output lead.
- L293D (Unitrode)
  - Very easy to use, cheaper than LMD18200
  - Can't handle as much current
  - Not many functions available.







LMD18201



#### **Speed Control**

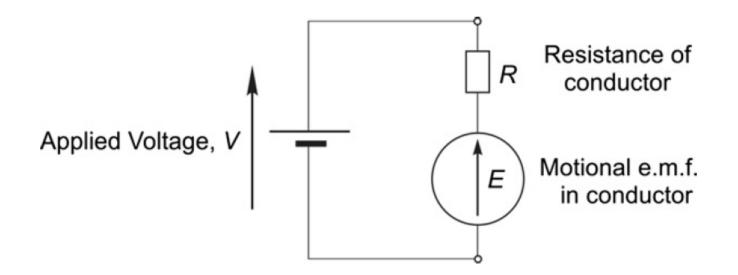
- Apply voltage to motor:
  - Lower than the nominal voltage → motor runs slower.
  - Larger than nominal voltage → motor runs faster.

#### **Speed Control: DC motor dynamics**

Equivalent Circuit Model

$$V = E + IR$$

$$\tau = kI \qquad E = k\omega$$



k: motor (torque) constant

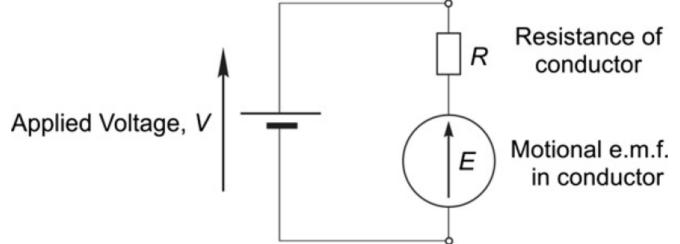
- E: Motional EMF or electromotive force) R: Motor Resistance
- I: Motor Current
- V: Applied Voltage (at motor terminals)

#### **Speed Control: DC motor dynamics**

Equivalent Circuit Model

$$V = E + IR$$

$$\tau = kI \qquad E = k\omega$$



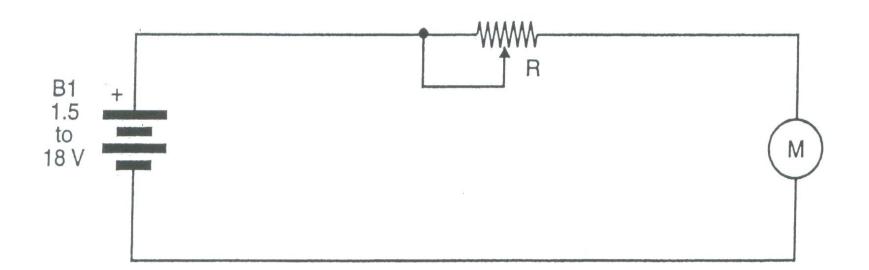
Lorenz Force Faraday's law of induction

- E: Motional EMF or electromotive force) R: Motor Resistance
- I: Motor Current

- k: motor (torque) constant
- V: Applied Voltage (at motor terminals)

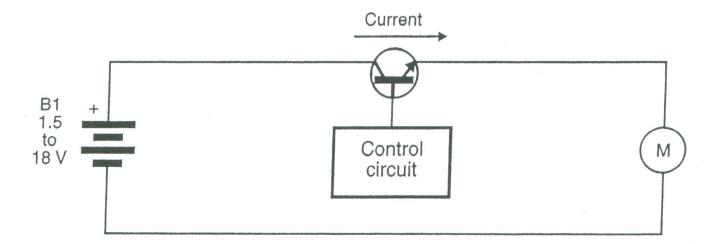
#### **Speed Control: Potentiometer**

- Despite the linearity of the control, don't do this. Not recommended.
- Highly inefficient:
  - Resistance wastes energy
- Use of pot as described does not allow soft start of the motor while keeping the torque constant. It leads to a hard start which may induce jerk behavior.



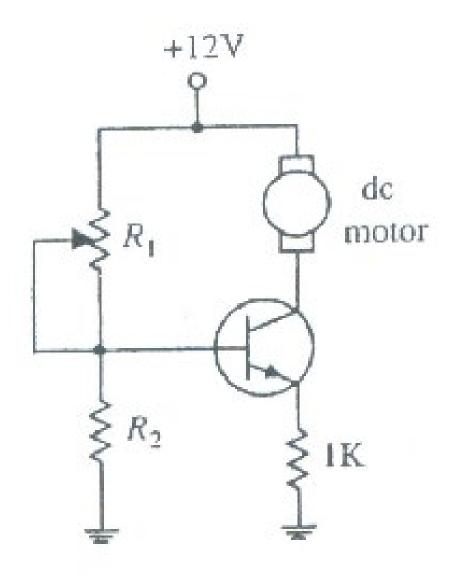
#### **Speed Control: BJT**

- Don't do this. Not recommended.
  - Base voltage/current changes the resistance across collector-emitter pair thus varying the current flow through the circuit connected through collector-emitter pair.
  - Now the BJT must dissipate heat.
  - Power dissipated by transistor = (voltage drop across transistor) x (current flow through the transistor)



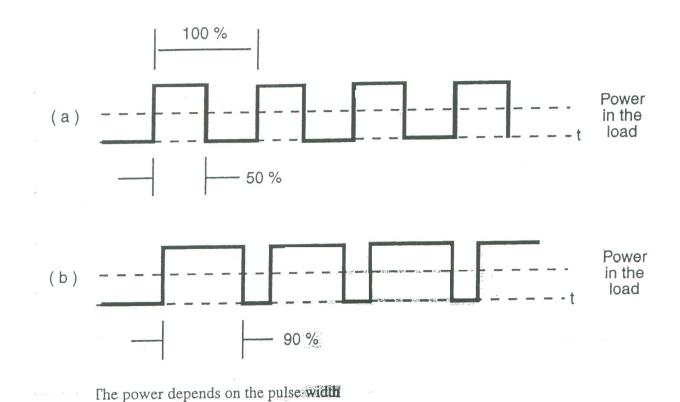
## **Speed Control: Potentiometer BJT**

Don't do this. Not recommended.



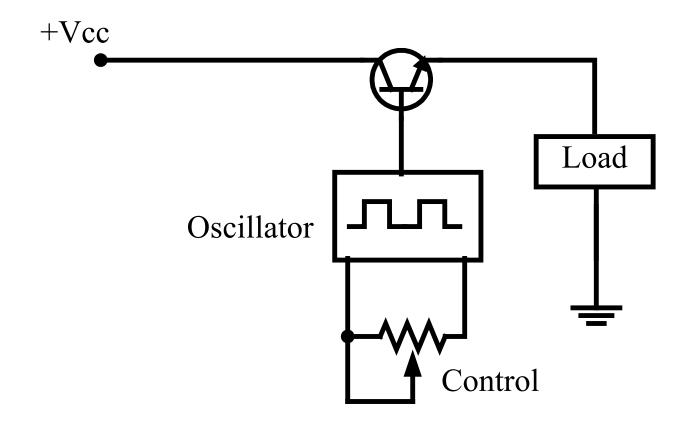
#### **Speed Control: PWM**

Yes, please do this.
 Recommended

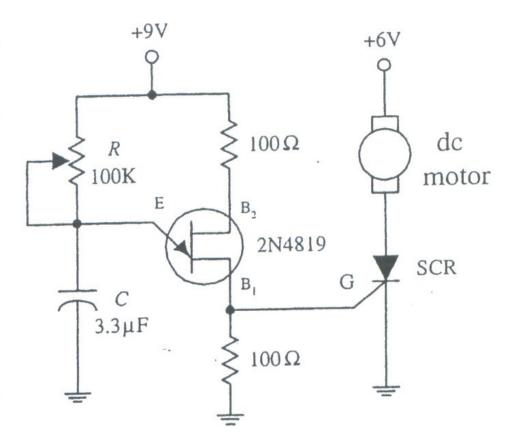


#### **Pulse Width Modulator**

• The output of a variable duty oscillator is fed to the control lead "base" of a power transistor.

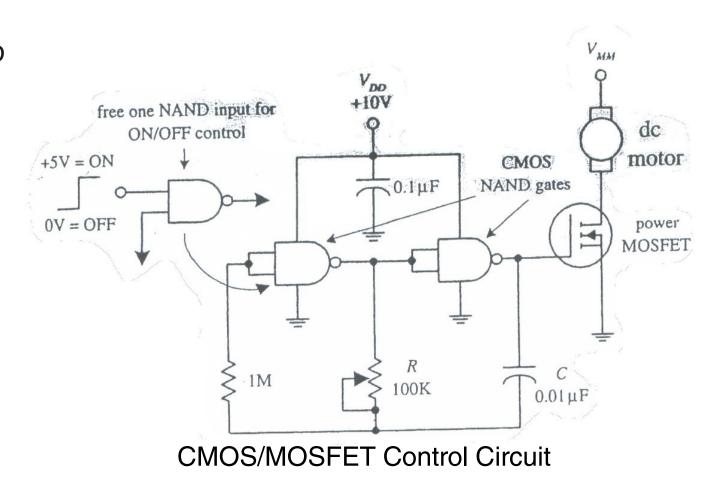


- Here a UJT relaxation oscillator is used to generate a series of pulses that drive an SCR on and off.
- To vary the speed of the motor, the UJT oscillator's frequency is adjusted by changing the RC time constant.

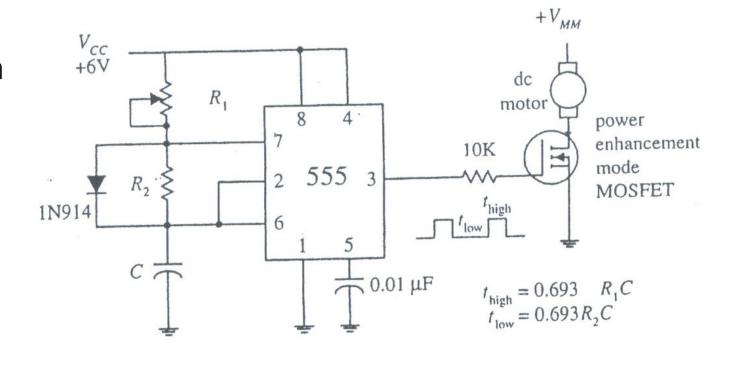


**UJT/SCR Control Circuit** 

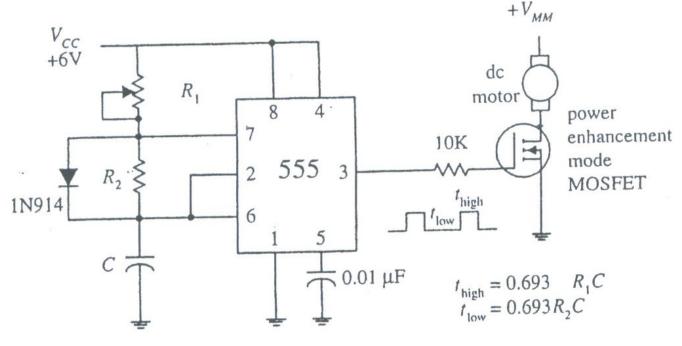
- A pair of NAND gates make up the relaxation oscillator section, while an enchantment-type power MOSFET is used to drive the motor.
- Like the preceding circuit, the speed of the motor is controlled by the oscillator's RC time constant.



- 555 timer in astable mode to generate pulses that drive a power MOSFET.
- By inserting a diode between pins 7 and 6, as shown, the 555 timer is placed into lowduty cycle operation.
  - R<sub>1</sub>, R<sub>2</sub>, and C set the frequency and on/off duration of the output pulses



- 555 timer in astable mode to generate pulses that drive a power MOSFET.
- By inserting a diode between pins 7 and 6, as shown, the 555 timer is placed into lowduty cycle operation.
  - R<sub>1</sub>, R<sub>2</sub>, and C set the frequency and on/off duration of the output pulses



Without diode,  $t_{high} = 0.693 (R_1 + R_2) C$ 

- Interface an N-channel MOSFET IRF511 to BS2 as shown.
- Interface the motor between the +5V of power supply and the drain of MOSFET, with MOSFET source connected to ground.
- Place a 1N4001 diode in reverse biased mode parallel to motor.
- With BS2 o/p high on P0 → MOSFET gate is driven positive relative to source of MOSFET.
  - The drain source pair of the MOSFET conducts and motor turns on.
- With BS2 o/p low on P0 → MOSFET stops conducting, a reverse voltage spike is generated in the motor which conducts through a diode.
- A low voltage (5VDC) motor is being used in this circuit.

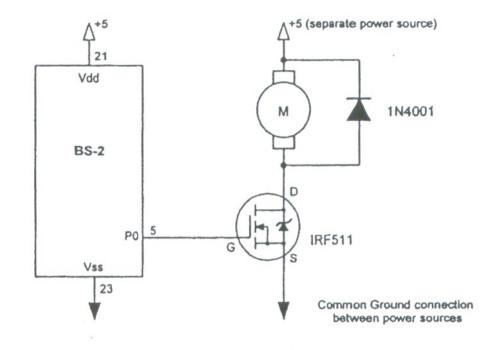
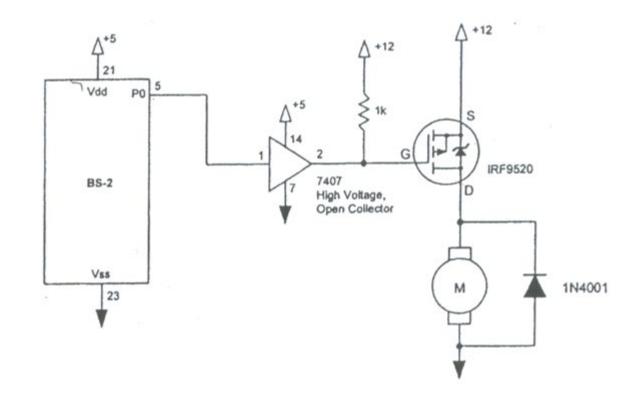
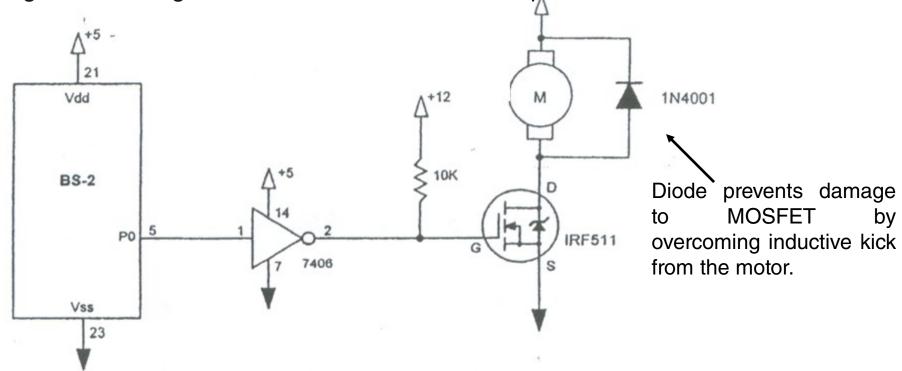


Figure
A simple DC motor driver circuit

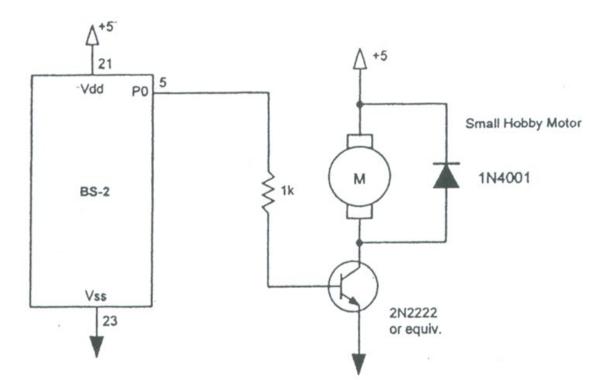
- BS2 drives the open collector, <u>non-inverting buffer</u> whose output is tied to 12VDC.
- When BS2 is low, 7407 buffer outputs 0V DC which drives a Pchannel MOSFET.
- The 12VDC potential difference between source-gate yields higher drive capability.
- P0 low → motor turns on
   P0 high → motor turns off.



- In this circuit: P0 low → inverting buffer is turned on → 7406 outputs 12V which appears at the gate of an N-channel MOSFET IRF511.
  - The motor is turned on.
  - With Vg Vs = 12V, the MOSFET provides high drive capability.
- With P0 high  $\rightarrow$  inverting buffer is turned off  $\rightarrow$  7406 outputs 0V so motor turns off.

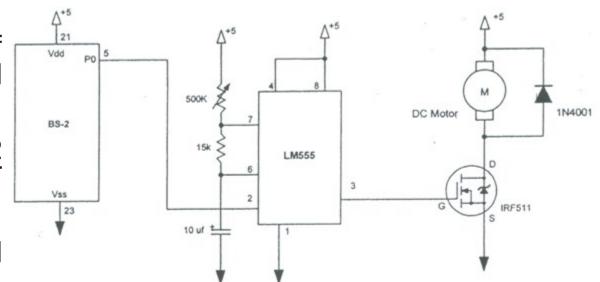


- In this circuit, an NPN BJT is used to turn on/off a low voltage, low current hobby motor.
- The current rating of BJT must be appropriately selected to provide the drive current required by the motor.



#### DC Motor: On-Time Control Circuit #1

- DC motor is turned on for a period of time, determined by the 500k pot and  $10\mu F$  capacitor.
- When a low going pulse appears at PIN2 of the LM555 timer, the IRF511 MOSFET is turned on which turns the motor on.
- PIN2 of LM555 timer should be turned high immediately after being turned low.
- This circuit allows us to off-load the task of running the motor for a certain period and then stopping it.
- BS2 simply turns the motor on, it does not have to monitor time to turn the motor off, since LM555 takes care of the timing issue (monostable operation mode).



• Sample code:

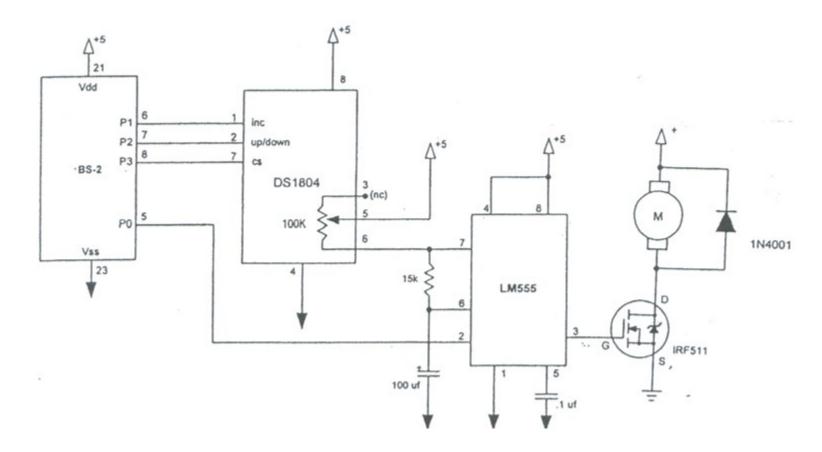
low 0

high 0

'(rest of the code here)

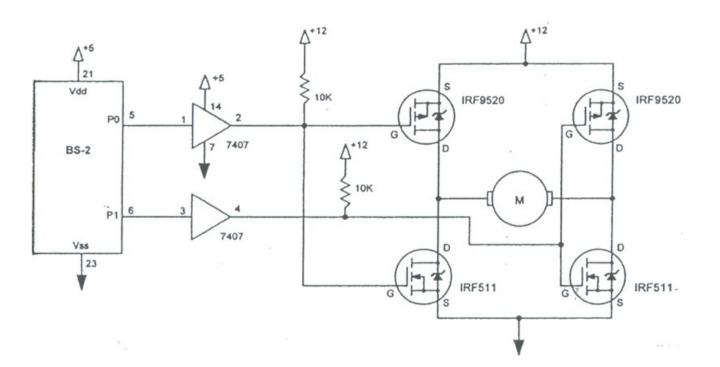
#### DC Motor: On-Time Control Circuit #2

- To allow automatic control of ON-time duration of motor, here a digital pot is used.
- By selecting a proper setting for solid state pot, the motor ON-time duration is controlled.



#### Interfacing DC Motor with BS2: H-Bridge Circuit

- MOSFET-based H-bridge for the direction control of a DC motor.
- The outputs from P0 and P1 of BS2 are processed by the 7407 non-inverting buffers. The buffer outputs control two pairs of two MOSFET's each to perform direction control.



#### Sample Code:

loopstart:

high 0

low 1

pause 2000

low 0

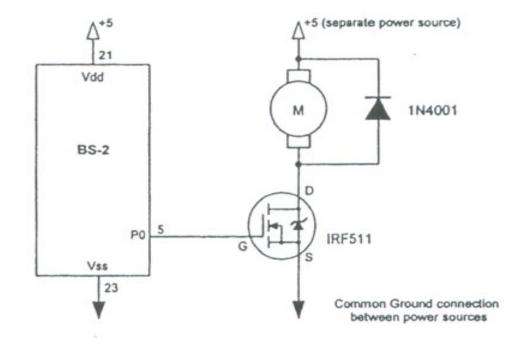
high 1

pause 2000

goto loopstart

#### **DC Motor Speed Control using PWM**

- Consider DC Motor on/off control circuit #1 (reproduced below).
- We can use the PWM technique to control the speed of motor.
- Sample code shown below can be used to get:
  - Motor on at full speed (on all the time).
  - Motor on only 50% of time (slower speed compared to 100%).
  - Motor on only 25% of time (slower speed compared to 50%).
  - Motor accelerating

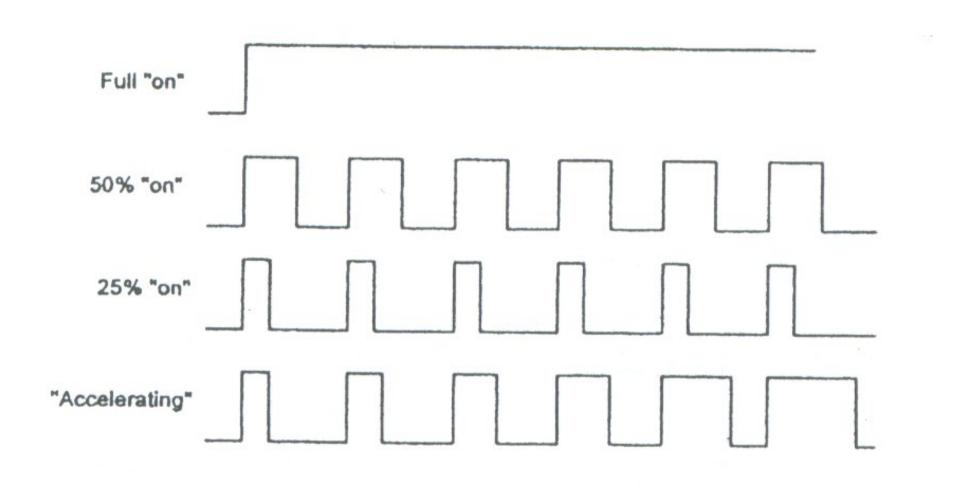


#### Sample PWM Code

```
x var word
y var word
here:
debug "This is full-on"
debug cr
high 0 'On all the time.
pause 2000
debug "This is 50% on"
debug cr
for x = 1 to 200
high 0
pause 5 'ON for 5 milliseconds
low 0
pause 5 'OFF for 5 milliseconds
next
```

```
debug "This is 25% on"
debug cr
for x = 1 to 100
high 0
pause 5 'ON for 5 milliseconds
low 0
pause 15 'OFF for
                                  15
milliseconds
next
pause 2000
debug "This is accelerating"
debuc cr
for y = 100 \text{ to } 1
high 0
pause 15
low 0
pause y
next
goto here
```

#### PWM Signal Produced by the Sample Code



### **DC Motor Challenges**

• Issues: rechargeability, energy density, capacity, voltage, internal resistance, etc.

#### Power supply noise:

- Current demand varies as motor starts or changes direction.
- Commutator brush noise introduced due to breaking/making of contact that leads to inductive kickback.
- PWM noise which also causes motor to turn on/off leading to inductive kickback.
  - Advised to use separate power supplies or motor and microcontroller.
- Electromagnetic interference may be produced as PWM pulses current in motor coil or as motor brushes make/break contact with the power supply.

#### Audible noise:

- When PWM frequency matches up with one of the resonant frequencies of motor structure (in the audible range).
- Gearbox and other mechanical components.

#### Servomotor

- Position control rather than speed control
  - Servomechanism with feedback control
    - Example: potentiometer as angle sensor (encoder)

#### **Parallax Standard Servo Motor**

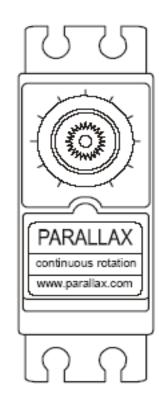
- DC motors with feedback position control
- As long as the coded signal exists on the input line, the servo will maintain the angular position of the shaft
- As the coded signal changes, the angular position of the shaft changes

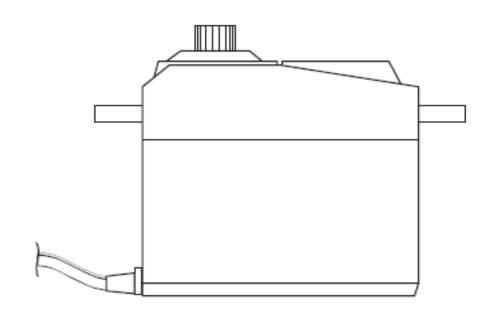


#### Parallax Standard Servo Motor Specifications

#### Technical Specifications

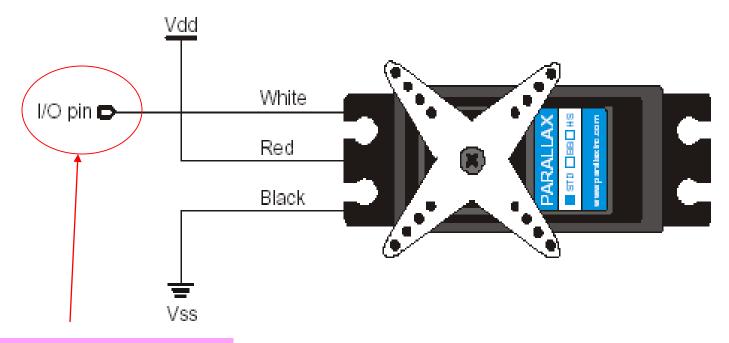
- > Power 6vdc max
- > Speed 0 deg to 180 deg in 1.5 seconds on average
- > Weight 45.0 grams/1.59oz
- > Torque 3.40 kg-cm/47oz-in
- > Size mm (L x W x H) 40.5x20.0x38.0
- > Size in (L x W x H) 1.60x.79x1.50





### **Servomotor Wiring**

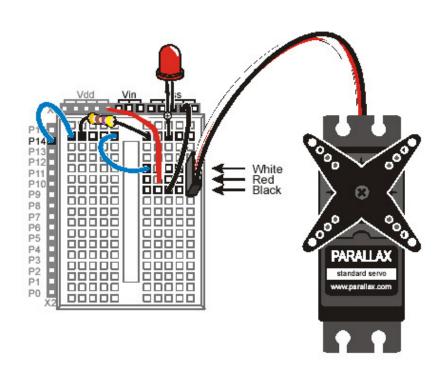
#### Wiring setup



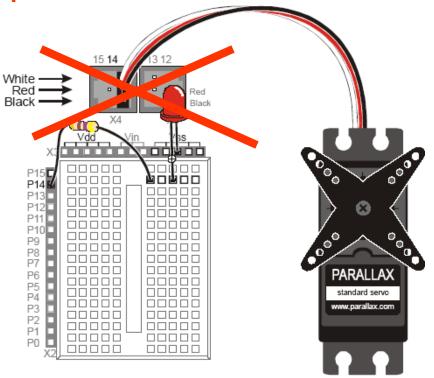
This pin can be any I/O pin

#### **Servomotor with BS2**

**Board of Education Rev B** 



Caution: Do not connect servo here when using wall transformer or 9V battery. Servo is to be connected here only when using AA battery pack with  $\leq$  6V.



When more than 2 servos are to be connected, need to use additional capacitors across  $V_{dd}$  and  $V_{ss}$ .

#### Servomotor with BS2: Code

X var byte Output 12

Here:

For X = 1 to 100

Pulsout 12, 500

Pause 10

Next

Pause 500

For X = 1 to 100 Pulsout 12, 1000 Pause 10 Next Pause 500

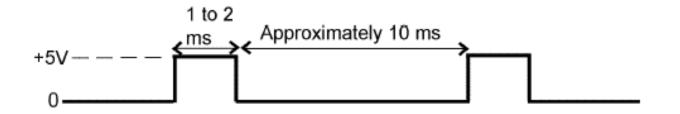
Goto Here

Pulsout Pin #, Duration

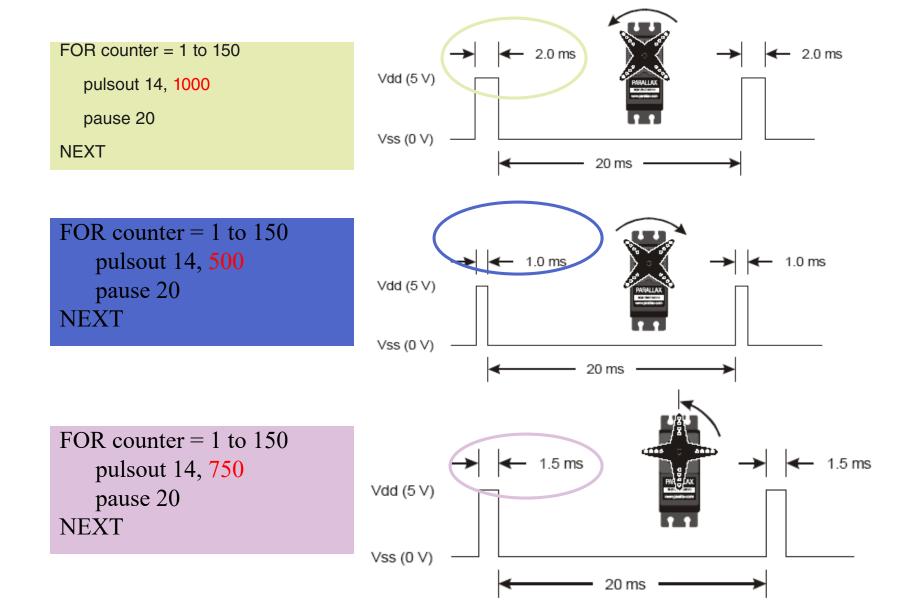
12 is pin number of BS2 500 means 1 millisecond

!! Caution

Fix the Duration between 500 to 1000



#### **Servomotor with BS2: Code**



# **Control Theory**

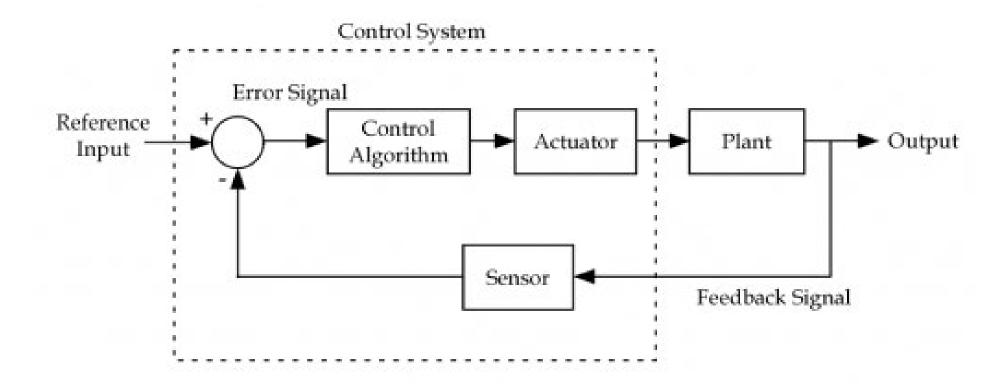
How to ride a bike

#### **PID Simulator**

https://grauonline.de/alexwww/ardumower/pid/pid.html

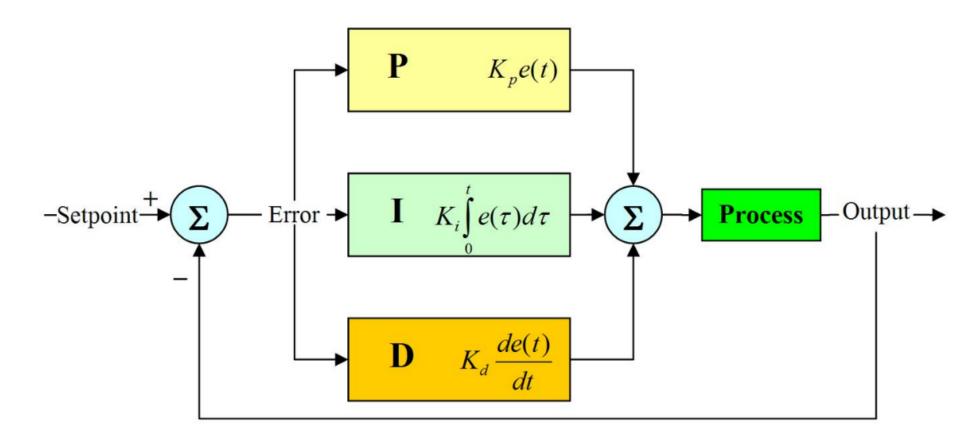
### **Control Theory**

Block diagram

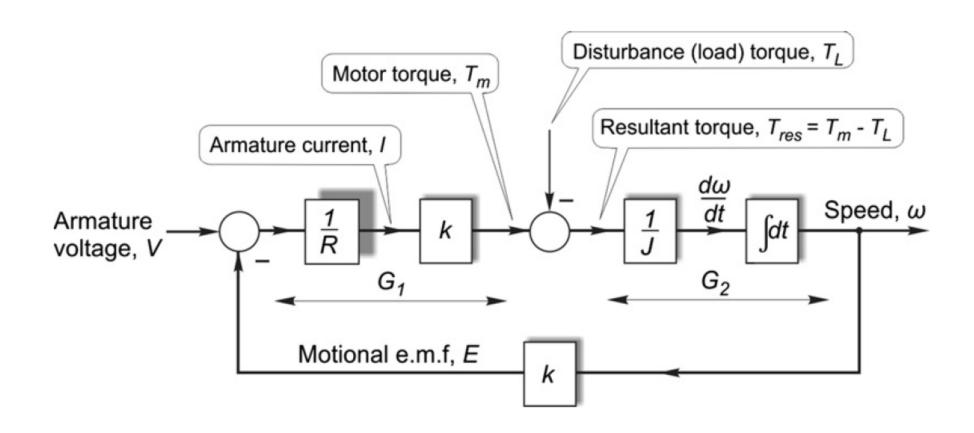


#### **PID Control**

• Proportional, Derivative, Integral Control



### **DC Motor Block Diagram**



#### **Miscellaneous**

### **Dead Reckoning**

- Dead Reckoning: derived from deduced reckoning of sailing days
  - Establish present location by advancing over a previous known position through known course and velocity information over a given length of time
- Measure vehicle displacement:
  - Wheel rotation (odometry using pot, encoder, magnetic/inductive proximity sensor, etc.).
  - Doppler navigation (motion relative to ground)
  - Inertial navigation (accelerometers)
- Measure vehicle heading:
  - Onboard steering
  - Magnetic compass
  - Rate gyro
  - Differential odometry

### **Doppler Effect**

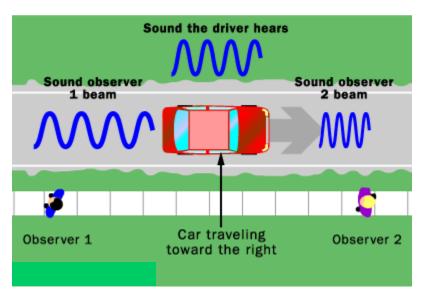
Stationary Observer, moving source

$$f_{\rm rec} = f\left(\frac{s}{s \pm v_{\rm s}}\right)$$

- f: source frequency,  $f_{\rm rec}$ : frequency @ observer (Doppler frequency), s: speed of sound in air,  $v_s$ : velocity of source
- +/- sign: source moving away from/toward observer
- · Moving observer, stationary source

$$f_{\rm rec} = f\left(\frac{s \pm v_{\rm o}}{s}\right)$$

•  $v_0$ : velocity of observer



 For reflected wave, instead of Doppler frequency, we consider the change in frequency (Doppler shift)

$$\Delta f = f - f_{rec} = \frac{2f v \cos \theta}{s}$$

- f: source frequency,  $f_{rec}$ : frequency received, s: speed of sound in air, v: velocity of target object,  $\vartheta$ : relative angle between direction of motion and beam axis

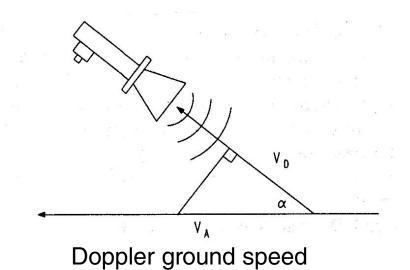
### **Doppler Navigation**

- Use ultrasonic sensor aimed downward at a prescribed angle to sense ground movement
- Use Doppler shift equation to determine the ground speed  $V_A$  of the vehicle as follows:

$$\Delta f = f - f_{rec} = \frac{2f V_{D}}{s}$$

$$\Rightarrow V_{D} = \frac{s \Delta f}{2f}$$

$$\Rightarrow V_{A} = \frac{V_{D}}{\cos \alpha} = \frac{s \Delta f}{2f \cos \alpha}$$



sensor

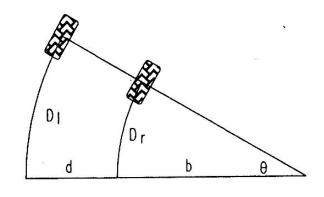
• f: transmitted frequency,  $\Delta f$ : Doppler shift, s: speed of sound in air,  $V_D$ : measured velocity,  $\alpha$ : declination angle

### Vehicle heading via Differential Odometry

• Displacement *D* of a differential-drive robot platform:

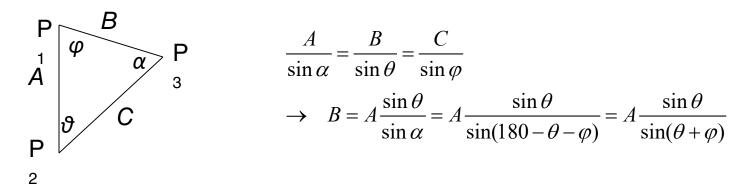
$$D = \frac{D_{\rm L} - D_{\rm R}}{2}$$

- $D_L$  and  $D_R$ : displacements of left and right wheels, respectively
- $D_{L}$ : portion of the circumference of a circle with radius d+b,  $C_{L} = 2\pi(d+b)$
- $D_R$ : portion of the circumference of a circle with radius b,  $C_R = 2\pi b$ 
  - d: distance between left and right wheels, b: inner turn radius
- Moreover:  $D_{\rm L} = \left(\frac{C_{\rm L}}{2\pi}\right)\theta \rightarrow C_{\rm L} = \frac{2\pi D_{\rm L}}{\theta} \rightarrow \theta = \frac{D_{\rm L}}{d+b}$
- Similarly,  $D_{\rm R} = \left(\frac{C_{\rm R}}{2\pi}\right)\theta \rightarrow C_{\rm R} = \frac{2\pi D_{\rm R}}{\theta} \rightarrow \theta = \frac{D_{\rm R}}{b} \rightarrow b = \frac{D_{\rm R}}{\theta}$
- Finally,  $\theta = \frac{D_L D_R}{d}$



## **Triangulation Ranging**

• Basis (Law of sines): If the sides of a triangle are a, b, and c and the angles opposite to those sides are  $\alpha$ ,  $\theta$ , and  $\varphi$ , then



- Therefore, given the length of a side and two angles of a triangle, the length of the other two sides and the third angle can be determined.
- In ranging applications, length B represents the distance to the object of interest at point P<sub>3</sub>.
- In a passive ranging system, directional detectors can be placed at P<sub>1</sub> and P<sub>2</sub> to view the object point P<sub>3</sub>, forming an imaginary triangle.
- Measurement of angles  $\theta$  and  $\varphi$  along with the known orientation and lateral separation of the detectors allows the calculation of range to the object at P<sub>3</sub>.

### **Time-of-Flight Ranging**

Measure the round-trip time required for a pulse (burst) of emitted energy (acoustic, radio, or optical) to travel to an object and then reflect/echo back to a receiver.

Range to the object: d=v(T/2), where v is the speed of the propagated wave, T=round-trip time of travel

Ultrasonic emitter/detector pairs (transceivers) are commonly used

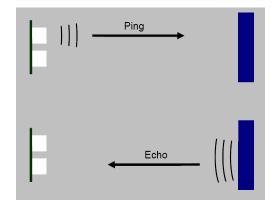
Common ultrasonic transducers: capacitive, electrostatic, and piezoelectric

Laser-based time-of-flight systems

Speed of sound  $\approx 0.3$ m/ms, speed of light  $\approx 0.3$ m/ns

Time of flight for 3 meters: ultrasonic system: 10ms; laser system: 10ns

→ sophisticated timing circuitry necessitated in laser-based time-of-flight ranging instruments.





### Ranging by Phase Shift Measurement

- A continuous-wave (e.g., amplitude-modulated laser, RF, or acoustic) energy source is directed towards a target.
- The reflected signal that strikes back at the detector is compared to a reference signal (tapped off from the transmitted signal).
- The relative phase shift between the reference and reflected signal is measured to determine the round-trip distance from the object.
- Notation: T: period (sec), f: frequency (Hz),  $\omega$ : radial frequency (radian/sec),  $\lambda$ : wavelength (m),  $\omega = 2\pi f$ ,  $\lambda = s/f$ , s: speed of sound.

$$\sin(\omega t)$$
 $\sinh(\omega t - \varphi)$ 
 $\sinh(\omega t - \varphi)$ 

$$\phi = \omega \Delta T = 2\pi f \Delta T = 2\pi \left(\frac{s}{\lambda}\right) \Delta T$$

$$= \frac{2\pi}{\lambda} s \Delta T = \frac{2\pi (2d)}{\lambda} = \frac{4\pi d}{\lambda}$$

$$\Rightarrow d = \frac{\phi \lambda}{\Delta \pi}$$

# The End

