Ref. No: N-III/Mech-5/Cont-975

Scope of work

<u>Job name:</u> opening & boxing up of (1.43 CR₁ HE-3A) sub- condenser of Process Refrigeration Compressor for retubing job of Ammonia-III plant

The scope of work shall include but not limited to the following for completion of entire job:-

- 01. Making of 6m x 2m- 1 nos. bamboo scaffoldings at a height of 5 meters attached to the existing platform convenient to walk and work on it. (Material is under party's scope)
- O2. To open & dismantle the both end flange outlet flange of the 800 for sub-condenser after opening it is to keep on floor.
- O3. To de-flange the inlet and outlet cooling water lines, gas lines and necessary blanks to be provided.
- Opening of the immediate 10 inches flanges of cooling water inlet line and out let line on sub-condenser.
- Opening and dismantling of cooling water channel end (Facing compressor house) (Approx. weight each: 0.3 MT)
- 06. Cutting removing & welding of platform railings for convenience of the job
- 07. All other related pipe lines to be blanked for facilitate the hydro test after retubing.
- 08. Necessary testing arrangement is to be done for pressurizing the shell side with water.
- 09. Dismantling of all blinding & boxing up with fitting of appropriate gasket as supplied.
- 10. Cleaning of all studs & nuts.
- 11. Proper cleaning of all flange-jointing areas.
- 12. Final box up of all dismantled parts.
- 13. Dismantling of the bamboo scaffoldings.
- 14. Appropriate tightening of all nuts-bolts.
- 15. Making & fitting of all appropriate jacking/ lifting arrangement by cutting, welding, grinding works shall be in the scope of executing agency.
- 16. All the tools & tackles, cutting & welding machines/appliances/ electrodes, oxygen, DA & gases and accessories shall be adequately supplied by the executing agency.
- 17. All best engineering practices & procedures and safety gadgets to be strictly followed while working.
- 18. Assembling/Dismantling of scaffoldings.
- 19. Carrying/cleaning of site debris/waste to dumping yard after finishing of job.
- 20. Returning of unused supplied material(s) to the Engineer-in-charge.
- 21. Job shall be executed as instructed by Engineer-in-charge.

Note :- Site to be properly cleaned after successful execution of the job

(P K Barkataki) PE (M), A-III Tender Notice No: N-III/Mech-5/Cont-975

PERFORMA FOR SCHEDULE OF WORK & QUANTITY

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NOTE: Party to fill the tender form with clear handwriting as instructed and avoid overwriting.					