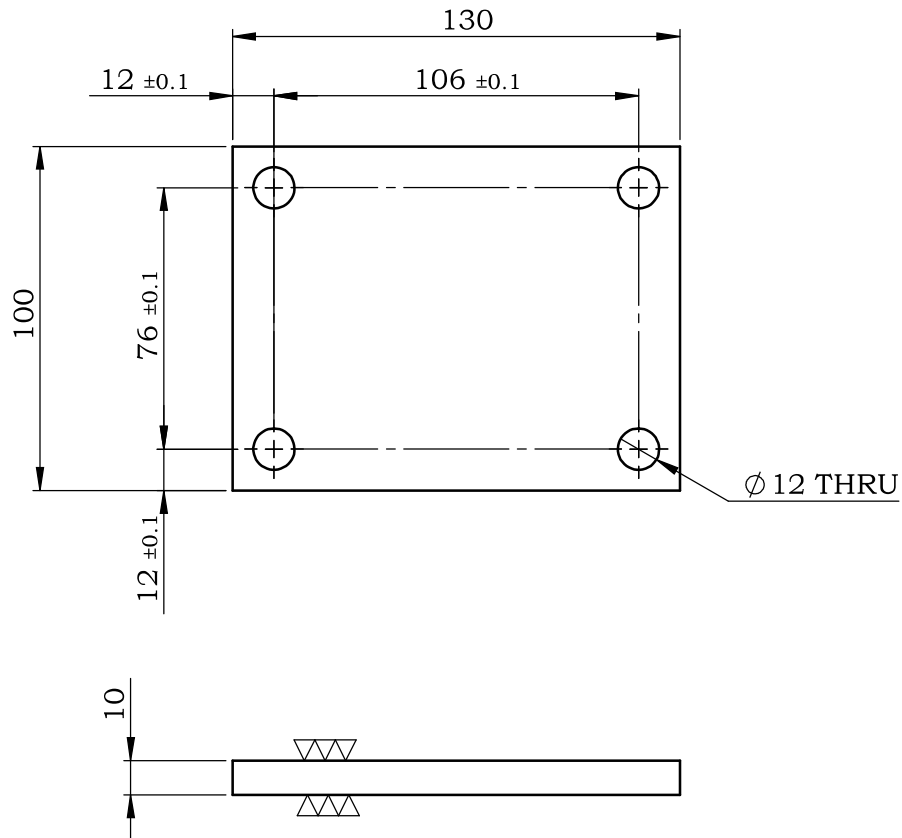


General Tolerances Where not Specified			
Angular - Length of Shorter Side of the Angle			
Upto 6	6-30	30-120	120-400
±1°	±30'	±20'	±10'

General Tolerances Where not Specified			
Linear - Length or Diameter			
0.5-6	6-30	30-120	120-315
±0.1	±0.2	±0.3	±0.5
			1000-2000
			±1.2



▽▽▽▽
DEBURR & BLACKEN
TOUGHNED TO 80-90 Kg/mm²

Surface finish																	Scale			
Ra value μm		0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100	NTS					
Roughness No:		N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12		Casting/Weldment/ Forging Drg. No.		<div>TM</div> <div>BFW</div>			
Alterations	Advice No														Material C1 Model Weight: Kg					
	No.of Places																			
	Date																			
Name																				
Drawn		KAMAL			Designation										Drawing No.		Rev.			
Checked		NAGESH			HYDRAULIC CYLINDER SPACER										3100130381		00			
Approved		RAMESH																		
Date		03/07/24																		
Machine Type		BVL550HS					Group No					Replacement for / by					Sheet No. 1 / 1			

**HYDRAULIC CYLINDER
SPACER**