



**DANGER:** Combustible liquid. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of causing cancer.

**PREVENTION:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, sparks, open flames, hot surfaces. - No smoking. Avoid breathing dust, fume, gas, mist, spray, vapors. Wear Use personal protective equipment as required. In case of inadequate ventilation wear respiratory protection.

**IF INHALED:** Remove person to fresh air and keep comfortable for breathing.

**IF EXPOSED OR CONCERNED:** Get medical advice/attention.

**If experiencing respiratory symptoms:** Call a doctor, a POISON CENTER.

**In case of fire:** Use carbon dioxide (CO2), dry extinguishing powder, foam to extinguish.

**STORAGE:** Store in a well-ventilated place. Keep cool. Store locked up.

**DISPOSAL:** Dispose of contents/container to comply with local/regional/national/international regulations.



**WARNING:** This product can expose you to Crystalline Silica, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

#### INGREDIENTS/CAS#:

Limestone (1317-65-3); Polyvinyl Chloride (9002-86-2); m-xylene (108-38-3); Titanium Oxide (13463-67-7); Stearic Acid (57-11-4); Propylene Carbonate (108-32-7); Iron Hydroxide (20344-49-4); Ethylbenzene (100-41-4); p-xylene (106-42-3); Carbon Black (1333-86-4); Crystalline Silica (14808-60-7); 4-isocyanatosulphonyl toluene, tosyl isocyanate (4083-64-1).

#### NFPA® RATINGS:

Health: 2; Flammability: 2; Reactivity: 0



Please Recycle.

1871.042715

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# TOUGH-FLEX

## Professional Series Urethane Sealant ALUMINUM

- **FORMS WATERTIGHT BOND.**
- **PAINTABLE WHEN CURED WITH LATEX-TYPE PAINTS.**
- **REMAINS FLEXIBLE OVER A WIDE TEMPERATURE RANGE.**

### DANGER

Combustible liquid. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of causing cancer.

**KEEP OUT OF REACH OF CHILDREN**

**NET CONTENTS:** 10.3 fl. oz.

**TOUGH-FLEX** is a one-part professional grade urethane sealant that cures when exposed to the moisture present in the atmosphere. This tough, flexible, waterproof sealant is ideal for application in the field on both new and remedial projects. **TOUGH-FLEX** forms a durable bond with most building materials in any combination of stone, ceramics, marble, wood, steel, aluminum and most.

#### DIRECTIONS:

1. Cut tip at an angle to size desired.
2. Puncture foil seal inside tip.
3. Apply to clean, dry surface.
4. Surface temperature should be a minimum of 25°F.

**For crack repair:** Cracks should be firm, dry, clean and free of debris, grease, oil or other coatings. Install back-up material or joint filler, spacer shims and tapes as necessary. Apply **TOUGH-FLEX**, using a caulking gun, in a continuous bead to fill and seal the crack or joint. Tool the seal to spread the sealant against the back-up material and onto the joint surfaces.

**For roof maintenance and repair:** Use **TOUGH-FLEX** to form flashings and seal around skylights, vents, louvers, parapet walls and gravel stops. **TOUGH-FLEX** also works well to seal around high-vibration areas and equipment such as roof-top fans and air conditioning units.

**For expansion and control joints:** Joints should be clean, dry and free of debris and coatings. A thin bead of **TOUGH-FLEX** can accommodate more joint movement than a thick bead would allow. Sealant should be no thicker than 1/2" and no thinner than 1/4". Backing material should be applied to bring sealant depth to 1/4".

**TOUGH-FLEX** can be tooled or worked for 60 minutes, and is tack free in just 4 hours. Sealant fully cures in 2 to 4 days depending on relative humidity.