



# IL Metal Working Lubricant/Coolant

**SYNTHETIC WATER-BASED COOLANT**

Biodegradable • Low foam

Contains no silicone • Contains no petroleum oil

USE WITH BOTH FERROUS AND NON-FERROUS METALS

## WARNING

Causes skin irritation. Causes serious eye irritation.

**KEEP OUT OF REACH OF CHILDREN**

NET CONTENTS: □ 1 □ 5 □ 20 □ 35 □ 55 Gallon(s)

# IL Metal Working Lubricant/Coolant



**PO BOX 245013  
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www.sharecorp.com**

**WARNING:** Causes skin irritation. Causes serious eye irritation.

**PREVENTION:** Wash thoroughly after handling. Wear eye protection, protective clothing, protective gloves. Take off contaminated clothing and wash before reuse.

**IF ON SKIN:** Wash with plenty of soap and water.

**If skin irritation occurs:** Get medical advice/attention.

**IF IN EYES:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

**If eye irritation persists:** Get medical advice/attention.

**DISPOSAL:** Offer empty container for recycling. If recycling is not available, discard container in trash.

*For industrial and commercial use only.*

*For additional information, see Safety Data Sheet.*



Please Recycle.

**IL METAL WORKING LUBRICANT/COOLANT** is a blend of synthetic polymer lubricants with corrosion inhibitors that is not milky when diluted with water for use. It is biodegradable and has very low pollution potential. It works very well under severe conditions, such as grinding, drilling, or rolling of larger pieces.

## DIRECTIONS:

For light duty application, a dilution rate of 1 part **IL METAL WORKING LUBRICANT/COOLANT** to 20 parts water is recommended. Dilution rates as high as 1 to 40 are possible, depending on the equipment and the process.

**For Heavy duty applications,** a 1 to 10 ratio is recommended. Since this product is designed for use with numerous types of equipment, it is advisable to monitor temperature build-up and adjust your dilutions accordingly.

## INGREDIENTS/CAS #:

Water (7732-18-5); Triethanolamine (102-71-6); Modified Polyaklylene Glycol (Trade Secret); Boric Acid Amine Salt (Confidential); Diethanolamine (111-42-2); Ethanolamine (141-43-5).

## NFPA® RATINGS:

Health: 1; Flammability: 1; Reactivity: 0

**WARNING:** This product contains, or may contain, trace quantities of a substance(s) known to the state of California to cause cancer and/or reproductive toxicity.

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