

N05 G21 G99
N10 G28 U0 W0
N15 M06 T01
N20 M03 S1200
N25 M08
N30 G00 X0 Z2
N35 G71 U1 R0.5
N40 G71 P45 Q90 U0.5 W0.5 F0.2
N45 G01 X0 Z0
N55 G03 X16 Z-5 R9
N60 G01 Z-10
N70 G02 X21 Z-15 R5
N75 G01 X32 Z-18
N80 G01 Z-28
N85 G02 X42 Z-33 R5
N90 G01 X50 Z-55
N128 M06 T02
N129 G70 P45 Q90 U0.5 W0.5 F0.15
N105 M06 T02
N110 M03 S600
N115 G01 X50
N137 G01 Z-66
N120 G75 R0.5
N125 G75 X44 Z-66 P2000 Q2000 F0.15
N140 G28 U0 W0
N145 M09
N150 M05
N155 M30