```
N01 G21 G99
N02 G28 U0 W0
N03 M06 T0101
N04 M03 S1200
N05 M08
N06 G00 X14 Z2
N10 G71 U1 R0.5
N15 G71 P20 Q60 U0.5 W0.5 F0.2
N20 G01 Z0
N25 G01 X22 Z-4
N30 G01 Z-20
N35 G02 X32 Z-25 R5
N40 G01 Z-40
N45 G01 X40 Z-44
N50 G01 Z-55
N55 G02 X50 Z-60 R5
N60 G01 Z-80
N62 M05
N65 G28 U0 W0
N80 M06 T0202
M03 S1600
N90 G70 P20 Q60 F0.15
N95 M05
N105 M06 T0303
N110 M03 S500
G00 X0 Z2
G00 X0 Z0
N115 G74 R01
N120 G74 Z-25 Q2000 F0.15
N125 G28 U0 W0
N130 M09
N135 M05
N140 M30
```