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|--|---|--|---------------|---|------------------|--------------------------------------|
|  | <h1 style="text-align: center;">CONCESSION</h1> | | | | Reference | TN-006535195 |
| | | | | | Suffix | |
| | Drawing N° | V53273063 | | | Revision | |
| | Part N° | V53273063002 | Quantity | 1 | Page | 1 of 2 |
| | Part Description | CLIP INSTL RH S13/14 | | | A/C Type | A350-1000 |
| Item SN | N/A | CA code and s/n | WG540/TN10786 | | MSN | 00786 |
| Description of Divergence Location:FUSELAGE SECTION 13/14,ON LOWER PART,STRUCTURE,RIGHT SIDE,EXTERNAL SURFACE AFFECTED Frame 036,From Stringer 36 to 38 NonConformity 0001 : Type of nonconformity: Oversized Hole Characteristics Nominal hole specification : ABS1707BC8V3A Nominal Fastener Sys-fastener : ABS0873B3E + ABS1826K3 Drilled Hole Specification : ABS1707BC8V3AX Nominal Pitch & Edge Distance : Yes (see Sketches) NON CONFORMITY: OVERSIZE FASTENERS INSTALLED SEE MORE DETAILS IN SKETCHES AFFECTED PARTS: | | | | Responsible Design Office Decision Acceptable as is ASR limits not exceeded NONCONFORMITY: OVERSIZE FASTENERS INSTALLED -Acceptable as is | | Attached documents 2 pages |
| Allocation by system data transfer - 13/05/2025 | | | | Limitations imposed on the part No limitation | | |
| Function | Originator | Design office Design Stress or Specialist | | | Quality | |
| Name | KUMAR HARSHIT | KARAGER PRAKASH | SPIEKER TIMO | | PETERS SEBASTIAN | |
| Signature | HA37364 | PKARZST7 | TISPI6A | | SEPET45 | |
| Company/Department | SUPPLIER-KILN | AXISCADES TECHNOLOGIES L I | KILN2 | | KQN21 | |
| Date | 13 May 2025 | 13 May 2025 | 14 May 2025 | | 14 May 2025 | |

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|  | <div>CONCESSION</div> <div>CONTINUATION SHEET</div> | Reference | TN-006535195 |
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| | | A/C Type | A350-1000 |
| | | MSN | 00786 |
| <div>Description of Divergence</div> <div>V5327457720400 MACHINED PANEL RH V5327365903200 CLIP ASSY - BONDED</div> | | <div>Responsible Design Office Decision</div> | |



Validated

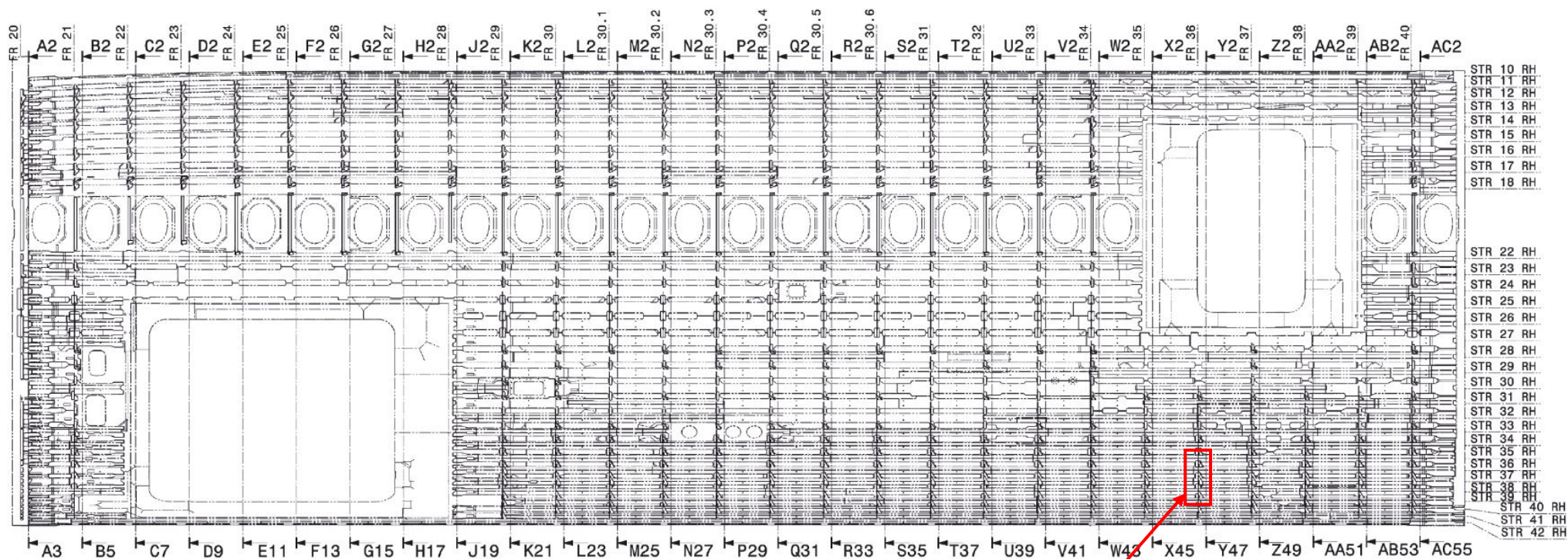
AIRBUS

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Sketch

1

UP
FWD VIEW LOOKING OUTBOARD



AFFECTED AREA - FRAME 36, STRINGER 36 RH - 38 RH
NON CONFORMITY: OVERSIZE FASTENERS INSTALLED
SEE MORE DETAILS IN SKETCHES

SURFACE PROTECTION WILL BE COMPLETED DURING
MANUFACTURING ACCORDING TO DESIGN SOLUTION

| | | | |
|----------------------|---------------------------|----------|-------|
| TITLE | FIRST ANGLE PROJECTION | SIZE A0 | A00 |
| CLIP INSTL RH S13/14 | V53273063 | SHEET 02 | ISSUE |



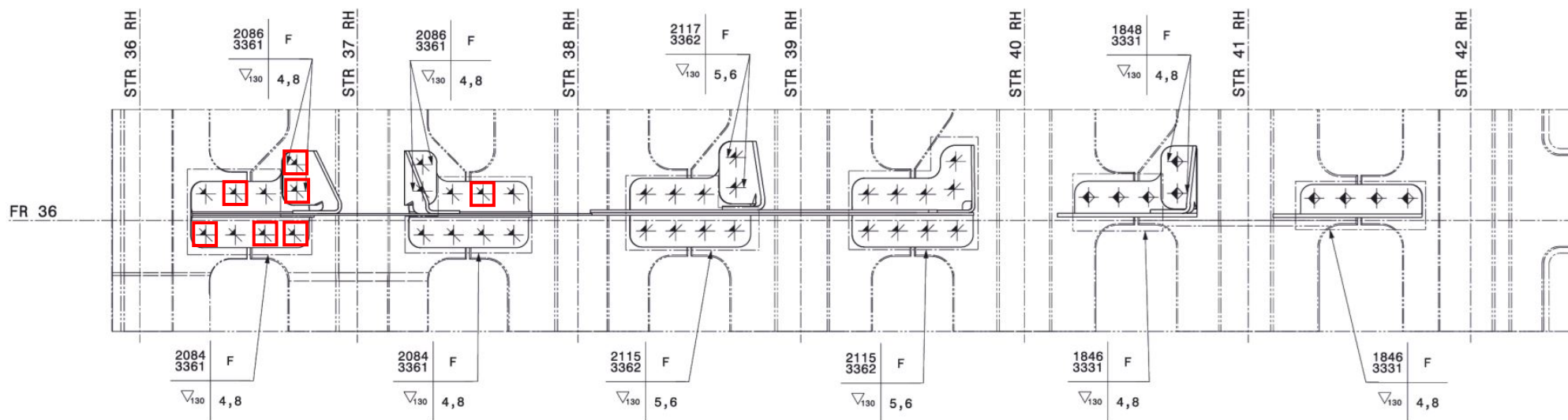
AIRBUS

TN-006535195

Sketch

2

VIEW B47-48



| | |
|------|-------------|
| 2086 | ABS0873B3E6 |
| 3361 | ABS1826K3 |

NON CONFORMITY: 7x OVERSIZE FASTENERS INSTALLED.

NOMINAL:

HOLE CODE: ABS1707BC8V3A

FASTENERS: ABS0873B3E + ABS1826K3

ACTUAL:

HOLE CODE: ABS1707BC8V3AX

FASTENERS: ABS0873B3XE + ABS1826K3

HOLES POSITION, EDGE AND PITCH DISTANCE AS PER DRAWING.

AFFECTED PARTS:

V5327457720400 MACHINED PANEL RH

V5327365903200 CLIP ASSY - BONDED

ALL DIMENSIONS IN MILLIMETERS

→ ABS1707BC8V3A

| | | | |
|----------------------|------------------------|---------|-------|
| TITLE | FIRST ANGLE PROJECTION | SIZE A0 | |
| CLIP INSTL RH S13/14 | V53273063 | A00 | ISSUE |
| | SHEET 48 | | |

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