CONCESSION					TN-006542186
					С
Drawing N°	V53274210			Revision	
Part N°	V53274210012	Quantity	1	Page	1 of 2
Part Description	SSRH CDS INSTL			A/C Type	A350-900
Item SN	N/A	CA code and s/n	WG540/TN10807	MSN	00795
		Responsible Design Office Decision		Attached documents	2 pages

Description of Divergence

Location:FUSELAGE

SECTION 13/14,ON UPPER PART,STRUCTURE,RIGHT SIDE,EXTERNAL SURFACE

AFFECTED

From Frame 022 to 023, From Stringer 23 to 24

NonConformity 0001:

Type of nonconformity: Oversized Hole

Characteristics

Nominal hole specification: ABS1707BC8V3A

Nominal Fastener Sys-fastener : ASNA2041D3 + ASNA2045-3

Drilled Hole Specification: ABS1707CC8V3A

Nominal Pitch & Edge Distance : Yes (see Sketches)

NONCONFORMITY 1: OVERSIZE FASTENERS INSTALLED.

SEE MORE DETAILS IN SKETCHES.

AFFECTED PARTS:

V5327418720200 INTCSTL C22A

ASR limits have been exceeded. Cf chapter 51-43-00

NONCONFORMITY 1: OVERSIZE FASTENERS INSTALLED.

- Acceptable as is.

NONCONFORMITY 2: OVERSIZE FASTENERS INSTALLED.

See next page

Limitations imposed on the part

No limitation

Allocation by system data transfer - 16/05/2025

Function Originator		Design office Design Stress or Specialist		Quality
Name	TUBINAKERE RAMEGOWDA MA		ZELENYAK LAURENTIU EMANU	GALZIN LEOPOLD
Signature	MA36943	ASSAHUK	LAZELWP	TO85942
Company/Department	SUPPLIER-KILN1	KILN3	KISF	QLLM
Date	16 May 2025	19 May 2025	19 May 2025	20 May 2025

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A/C Type	A350-900
MSN	00795

Description of Divergence

V5327326220600 MACHINED PANEL SSRH

NonConformity 0002:

Type of nonconformity: Oversized Hole

Characteristics

Nominal hole specification: ABS1707BC8V3A

Nominal Fastener Sys-fastener : ASNA2041D3 + ASNA2045-3

Drilled Hole Specification: ABS1707DC8V3A

Nominal Pitch & Edge Distance : Yes (see Sketches)

NONCONFORMITY 2: OVERSIZE FASTENERS INSTALLED.

SEE MORE DETAILS IN SKETCHES.

AFFECTED PARTS:

V5327418720200 INTCSTL C22A

V5327326220600 MACHINED PANEL SSRH

Responsible Design Office Decision

- Acceptable as is.

Precision for suffix C:

- C suffix due to fastener diameter 6,35mm being larger than 1/32in (0,8mm) of original diameter 4,76mm in contradiction with ASR A350-A-51-43-XX-01001-667A-A for NonConformity 0002.

Reason for C suffix:

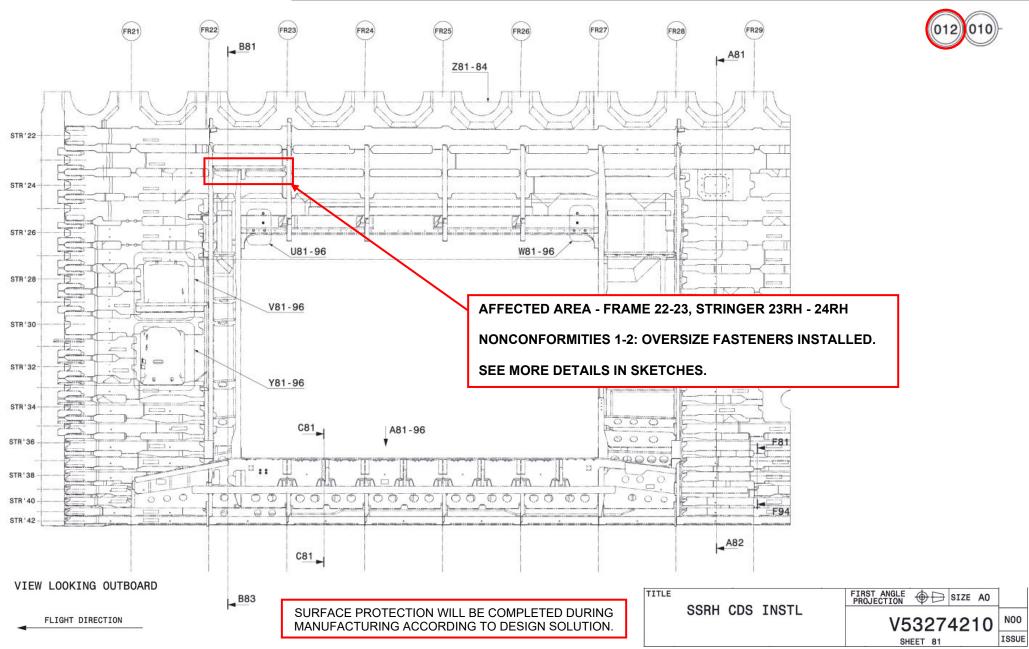
Nonconformity is acceptable without limitations even if the limits in applicable in-service documentation are exceeded.



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Sketch

1

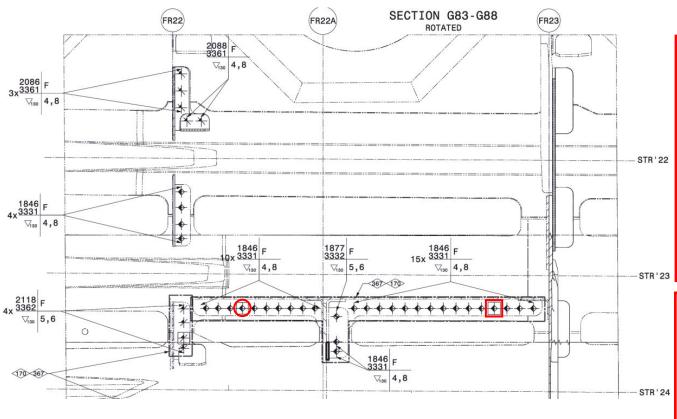




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Sketch

2



O NONCONFORMITY 1: 1x OVERSIZE FASTENERS INSTALLED

SHOULD BE:

HOLE CODE: ABS1707BC8V3A

FASTENERS: ASNA2041D3 + ASNA2045-3

IS:

HOLE CODE: ABS1707CC8V3A

FASTENERS: ABS0873B3AE + ABS1826K3A

FASTENERS POSITION, EDGE AND PITCH DISTANCE AND AFFECTED PARTS THICKNESS AS PER DRAWING

AFFECTED PARTS:

V5327418720200 INTCSTL C22A

V5327326220600 MACHINED PANEL SSRH

NONCONFORMITY 2: 1x OVERSIZE FASTENERS INSTALLED

SHOULD BE:

HOLE CODE: ABS1707BC8V3A

FASTENERS: ASNA2041D3 + ASNA2045-3

IS

TITLE

HOLE CODE: ABS1707DC8V3A

FASTENERS: ABS0873B4E + ABS1826K4

FASTENERS POSITION, EDGE AND PITCH DISTANCE AND AFFECTED PARTS THICKNESS AS PER DRAWING

AFFECTED PARTS:

V5327418720200 INTCSTL C22A

V5327326220600 MACHINED PANEL SSRH

→ MANUAL OPERATION (TACK POSITION)

→ ABS1707BC8V3A

ALL DIMENSIONS IN MILLIMETERS

SSRH CDS INSTL

FIRST ANGLE PROJECTION SIZE AO

V53274210

SHEET 88

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