CONCESSION				Reference	TN-006536486
CONCLOSION					C FW
Drawing N°	V53274233			Revision	
Part N°	V53274233008	Quantity	1	Page	1 of 2
Part Description	Part Description SSRH CDS FRAME INSTL			A/C Type	A350-900
Item SN	N/A	CA code and s/n	WG540/TN10806	MSN	00794
		Responsible Design Office Decision Acceptable after further work performed		Attached documents	3 pages

Description of Divergence

Location:FUSELAGE

SECTION 13/14,ON LOWER PART,STRUCTURE,RIGHT SIDE,EXTERNAL SURFACE

NOT AFFECTED

From Frame 022 to 022A, Stringer 39

NonConformity 0001:

Type of nonconformity: Oversized Hole

Characteristics

Nominal hole specification: ABS1707DP1V3A

Nominal Fastener Sys-fastener : EN6115B4E + ABS1826K4

Drilled Hole Specification : ABS1707EP1V3AX
Nominal Pitch & Edge Distance : Yes (see Sketches)
NONCONFORMITY: OVERSIZE FASTENER INSTALLED

SEE MORE DETAILS IN SKETCHES

AFFECTED PARTS:

Acceptable after farther work performed

ASR limits have been exceeded. Cf chapter 51-43-00

NONCONFORMITY: OVERSIZE FASTENER INSTALLED

- Acceptable after further work performed

See next page

Limitations imposed on the part

No limitation

Allocation by system data transfer - 13/05/2025

Function	Originator	Design office Design Stress or Specialist		Quality
Name	VENKATESAN SURYA	HAKELBERG PETER	SPIEKER TIMO	GALZIN LEOPOLD
Signature	SU35305	PEHAKRL	TISPI6A	TO85942
Company/Department	SUPPLIER-KILN	KILN3	KILN2	QLLM
Date	13 May 2025	14 May 2025	15 May 2025	15 May 2025

CONCESSION CONTINUATION SHEET

Reference	TN-006	5536486
Suffix	С	FW
Revision		
Page		2 of 2
A/C Type	A350	-900
MSN	00794	4

Description of Divergence

V532-74083-220-00 CPLG BEAM V532-73050-200-00 NCF SILL BEAM FWD Responsible Design Office Decision

Reason for suffix FW:

- Concession marking to be preformed as per sketch 3 for Nonconformity 0001.

Precision for suffix C:

- C suffix due to fastener diameter 8,34mm being larger than + 1/32in (0,8mm) of original diameter 6,35mm in contradiction with ASR A350-A-51-43-XX-01001-667A-A for NonConformity 0001.

Reason for C suffix:

Nonconformity is acceptable without limitations even if the limits in applicable in-service documentation are exceeded.



SURFACE PROTECTION WILL BE COMPLETED DURING

MANUFACTURING ACCORDING TO DESIGN SOLUTION.

TN-006536486

TITLE

SSRH CDS FRAME INSTL

Sketch

FIRST ANGLE SIZE AO

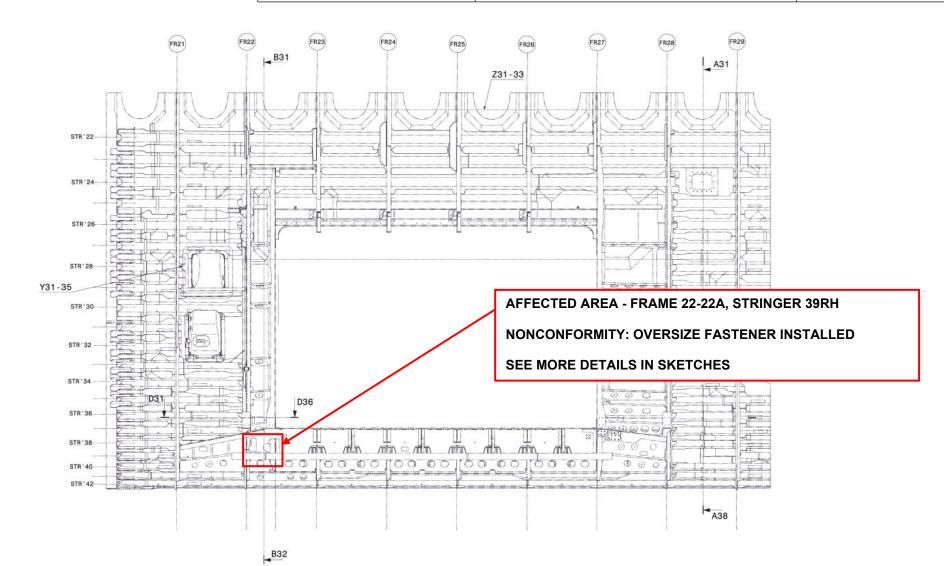
SHEET 31

V53274233

V00

ISSUE

1

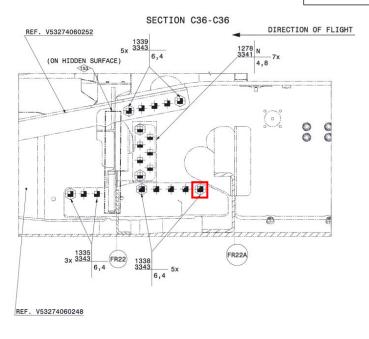


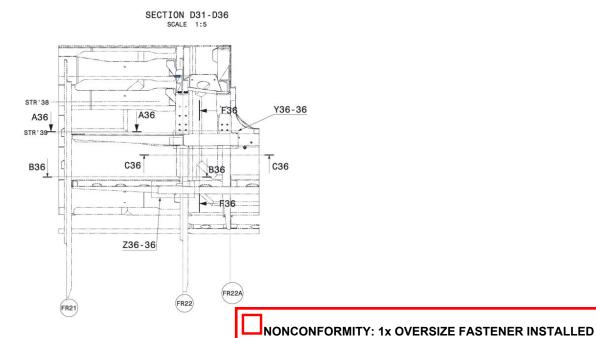


TN-006536486

Sketch

2





REPLACE EXISTING TEMPORARY FASTENER

ABS1707BP1V3A

ABS1707DP1V3A

ABS1707DC1V3A

ABS1707CP1V3A

All Dimensions in millimeters

NOMINAL: HOLE CODE: ABS1707DP1V3A

FASTENERS: EN6115B4E + ABS1826K4

ACTUAL:

HOLE CODE: ABS1707EP1V3AX

FASTENERS: EN6115B5X + ABS1826K5

FASTENER POSITION, EDGE DISTANCE, PITCH DISTANCE AND

AFFECTED PARTS THICKNESS AS PER DRAWING.

AFFECTED PARTS:

V532-74083-220-00 CPLG BEAM

V532-73050-200-00 NCF SILL BEAM FWD

SSRH CDS FRAME INSTL

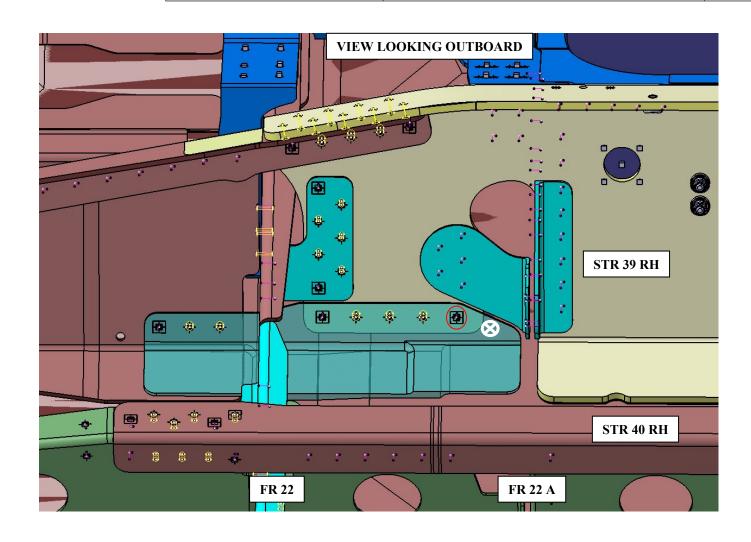
→ ABS1707AP1V3A



TN-006536486

Sketch

3



- PERMANENT MARKING (CONCESSION REFERENCE) AS SHOWN ABOVE. MARKING WITH LABEL TYPE NSA 9117-05 OR INDELIBLE INK. REF AIPS07-06-007 AND AIPS08-03-002.
- PROTECT THE MARKING WITH VARNISH ACCORDING TO AIMS04-04-022 AS PER AIPS07-06-007.

CONCESSION CONTINUATION SHEET

Reference	TN-006536486
Suffix	C FW
Revision	
Page	Last page
A/C Type	A350-900
MSN	00794

TABLE OF CONTENT

Concession Form	Description	Pages
Cover page	First Page + Continuation Sheet	2
COD	Description of Divergence	2
COA	Design Office Decision	1
Last page	Table of Content	1
	Number of all concession pages:	6

LAST PAGE