


	<h1 style="text-align: center;">CONCESSION</h1>				Reference	TN-006534846
					Suffix	
	Drawing N°	V53971224			Revision	
	Part N°	V53971224030	Quantity	1	Page	1 of 2
	Part Description	A-BRKT INSTL RIV UD C20-C26 RH			A/C Type	A350-1000
Item SN	N/A	CA code and s/n	WG500/TN10769		MSN	00786
Description of Divergence Location:FUSELAGE SECTION 13/14,ON UPPER PART,STRUCTURE,RIGHT SIDE,EXTERNAL SURFACE NOT AFFECTED Frame 022A,Stringer 25 NonConformity 0001 : Type of nonconformity: Oversized Hole Characteristics Nominal hole specification : ABS1707BP1V3A Nominal Fastener Sys-fastener : EN6115B3E + ABS1738K3 Drilled Hole Specification : ABS1707CP1V3A Nominal Pitch & Edge Distance : Yes (see Sketches) NON CONFORMITY: OVERSIZE FASTENER INSTALLED. SEE MORE DETAILS IN SKETCHES. AFFECTED PARTS:				Responsible Design Office Decision Acceptable as is ASR limits not exceeded NON CONFORMITY: OVERSIZE FASTENER INSTALLED. - Acceptable as is		Attached documents 2 pages
Allocation by system data transfer - 13/05/2025				Limitations imposed on the part No limitation		
Function	Originator	Design office Design Stress or Specialist		Quality		
Name	KUMAR HARSHIT	SATHYANARAYANA KUMAR	SPIEKER TIMO		PETERS SEBASTIAN	
Signature	HA37364	KSATLBAK	TISPI6A		SEPET45	
Company/Department	SUPPLIER-KILN	AXISCADES TECHNOLOGIES L I	KILN2		KQN21	
Date	13 May 2025	13 May 2025	14 May 2025		14 May 2025	

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		A/C Type	A350-1000
		MSN	00786
<div>Description of Divergence</div> <div>V5327431320400 DOOR FRAME C22A</div> <div>V5397054320400 BRACKET</div>		<div>Responsible Design Office Decision</div>	



Validated

AIRBUS

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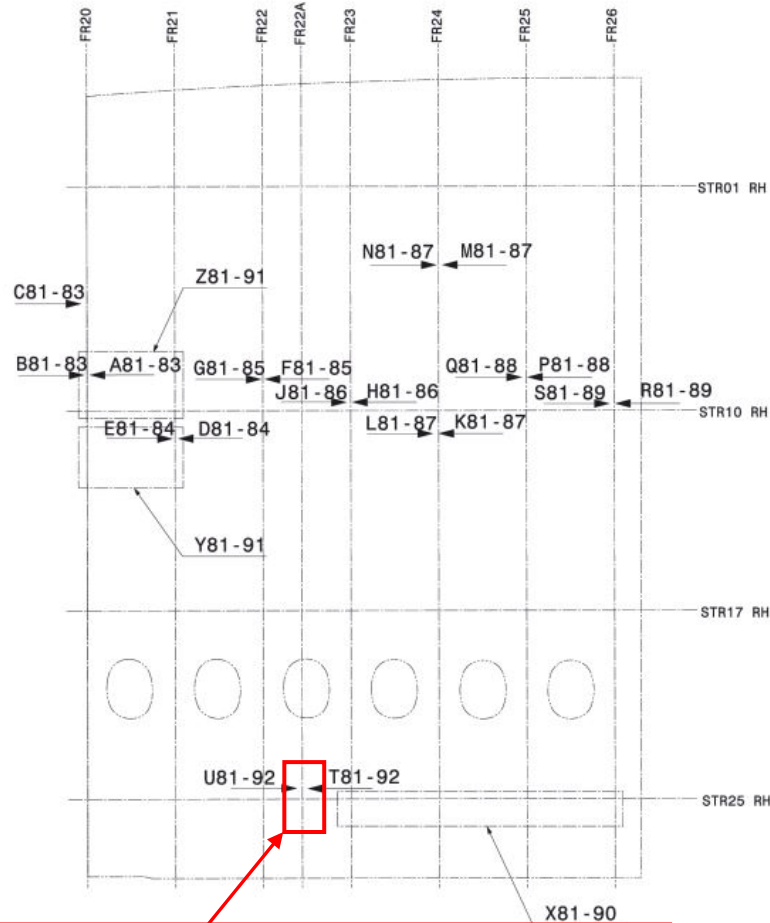
Sketch

1

VIEW LOOKING OUTBOARD

FWD
←

030



AFFECTED AREA – FRAME 22A, STRINGER 25RH

NON CONFORMITY: OVERSIZE FASTENER INSTALLED.

SEE MORE DETAILS IN SKETCHES.

SURFACE PROTECTION WILL BE COMPLETED DURING MANUFACTURING ACCORDING TO DESIGN SOLUTION.

TITLE	FIRST ANGLE PROJECTION	SIZE A0	
A-BR RIV UD C20C26 RH			
		V53971224	J00
		SHEET 81	ISSUE



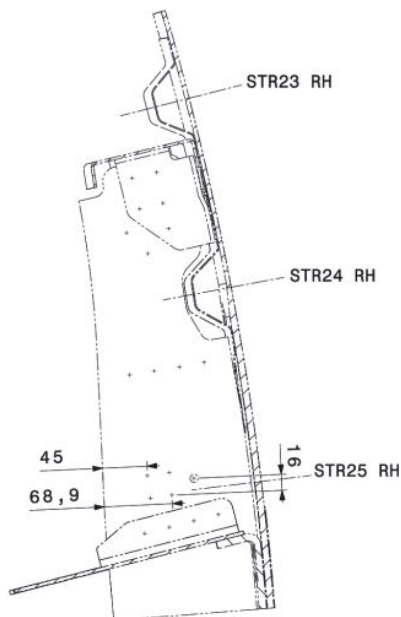
AIRBUS

TN-006534846

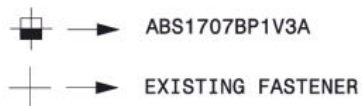
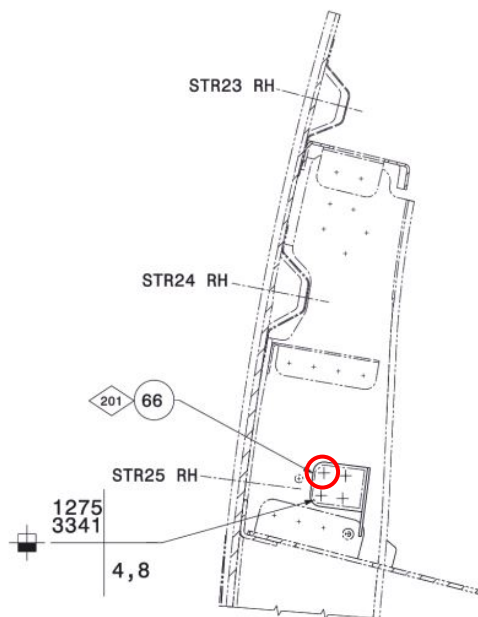
Sketch

2

VIEW T81-92
LOOKING FWD
FR22A



VIEW U81-92
LOOKING AFT
FR22A



1275	EN6115B3E5
3341	ABS1738K3

201	FN	FN APPLY SURFACE PROTECTION AS DEFINED IN VIEW "SURFACE PROTECTION PRINCIPLE 1"
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ALL DIMENSIONS ARE IN MILLIMETERS


NON CONFORMITY: 1x OVERSIZE FASTENER INSTALLED.

NOMINAL:
HOLE CODE: ABS1707BP1V3A
FASTENERS: EN6115B3E + ABS1738K3

ACTUAL:
HOLE CODE: ABS1707CP1V3A
FASTENERS: EN6115B3AE + ABS1738K3A

HOLE POSITION, EDGE AND PITCH DISTANCE AS PER DRAWING.

AFFECTED PARTS:
V5327431320400 DOOR FRAME C22A
V5397054320400 BRACKET

TITLE A-BR RIV UD C20C26 RH	FIRST ANGLE PROJECTION		SIZE A0	
				K00
				ISSUE
V53971224				
SHEET 92				

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