Rung 0

E90 (U) — E100 (U) — E110 (U) — E110 OK C110 (U) —

CTD — Count Down
Counter Buffer_Doblado
Preset 8
Accum 0
— (CD) — (DN) —

TON — Timer On Delay
Timer Timer_Transp_Doblado
Preset 10000
Accum 0
— (EN) — (DN) —

E90 (L)

Rung 1

E90 —| |—

TON — Timer On Delay
Timer Timer_Alist_Doblado
Preset 10000
Accum 0
— (EN) — (DN) —

E100 (L)

Rung 2

E100 —| |—

TON — Timer On Delay
Timer Timer_Doblado
Preset 10000
Accum 0
— (EN) — (DN) —

LEQ — Less Than or Eql (A<=B)
Source A Buffer_Pulido.ACC
0
Source B 7

E110 (L)

Rung 3

E110 —| |—

CTU — Count Up
Counter Buffer_Pulido
Preset 8
Accum 0
— (CU) — (DN) —

E80 (U)

E110 OK C110 (L)

Rung 4

E110 OK C110 —| |—

GEQ — Grtr Than or Eql (A>=B)
Source A Buffer_Doblado.ACC
0
Source B 1

E80 (L)

(End)