

# SEMICONDUCTOR DEVICES

## $p$ - $n$ Junctions: Part 4

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M. B. Patil

[mbpatil@ee.iitb.ac.in](mailto:mbpatil@ee.iitb.ac.in)

[www.ee.iitb.ac.in/~sequel](http://www.ee.iitb.ac.in/~sequel)

Department of Electrical Engineering  
Indian Institute of Technology Bombay

## Some implications of the Shockley diode equation

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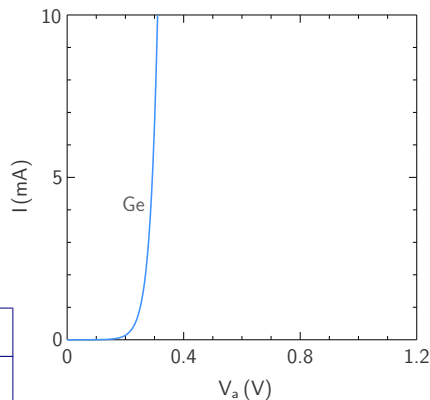
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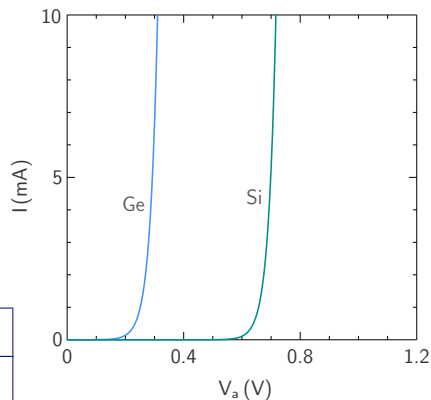


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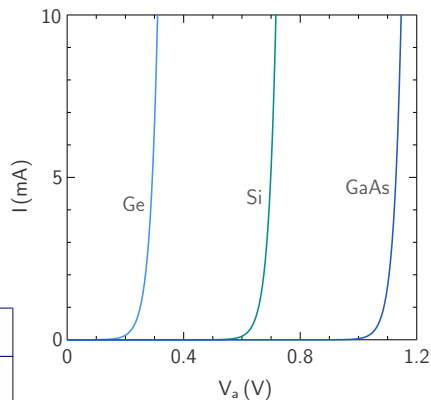
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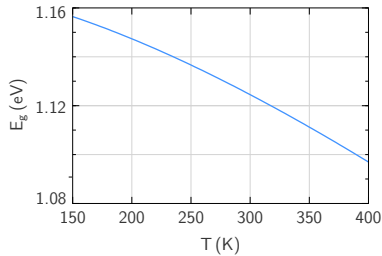
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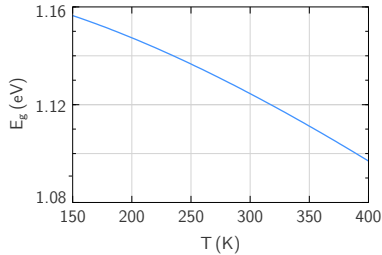
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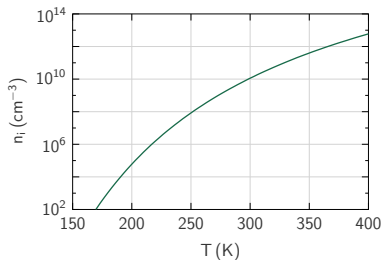
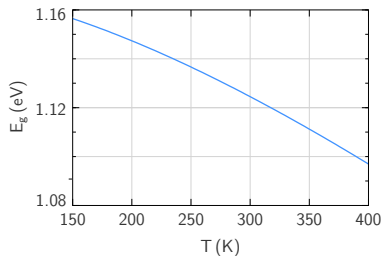
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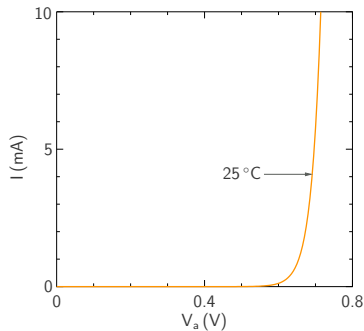
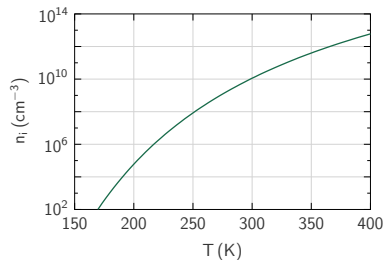
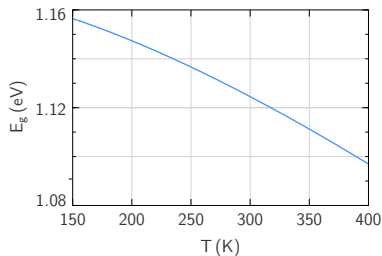
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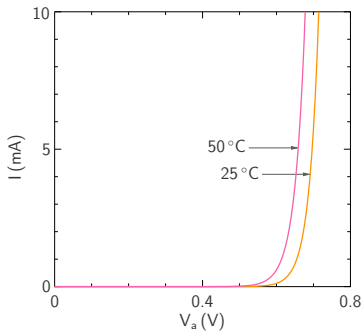
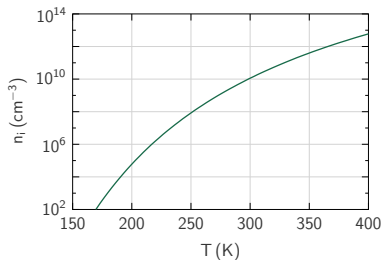
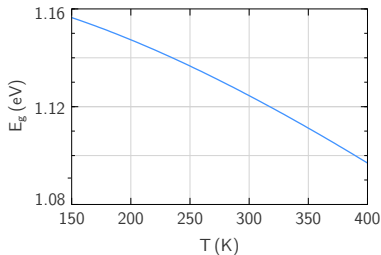
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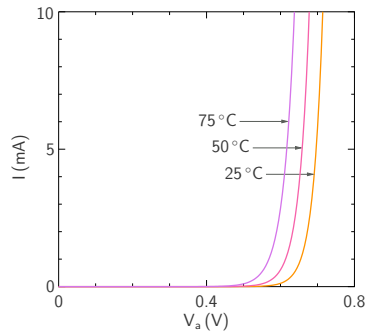
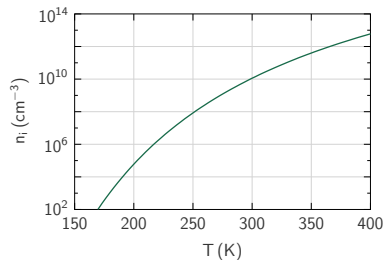
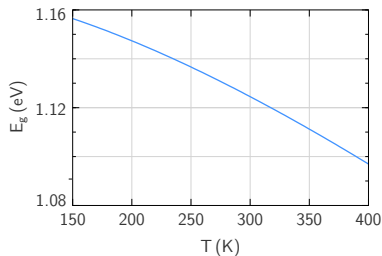
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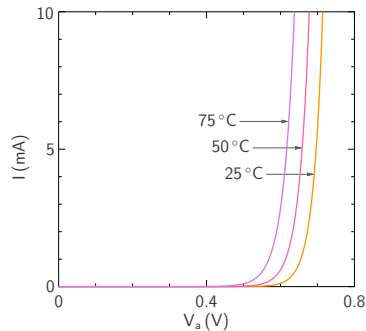
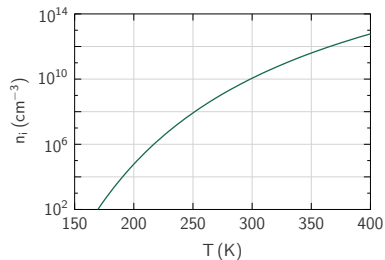
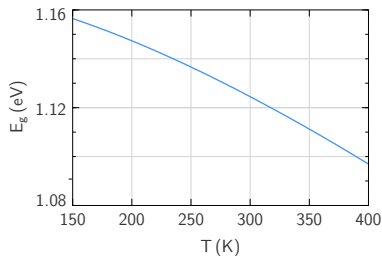
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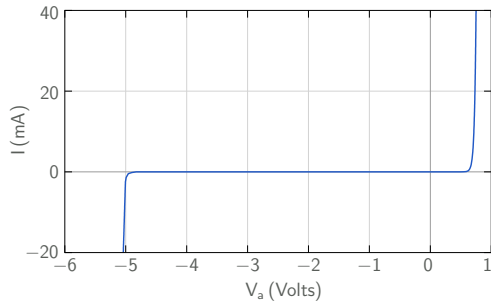
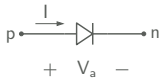
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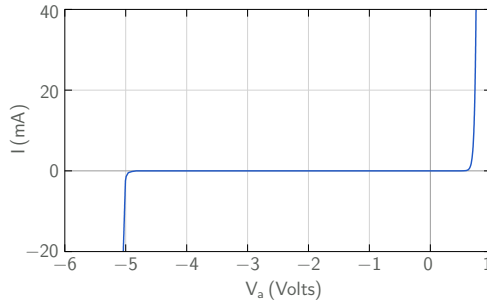
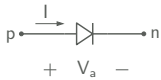
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For silicon, the  $I$ - $V$  curve shifts by about  $-2$  mV/ $^{\circ}\text{C}$  as the temperature is increased.

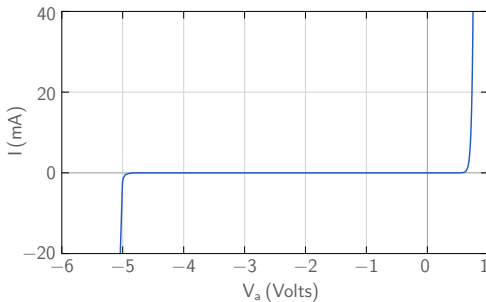
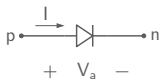


## Reverse breakdown



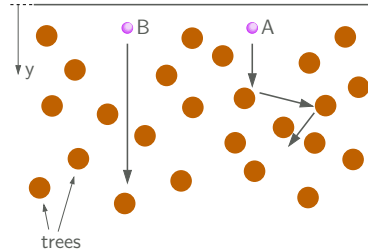
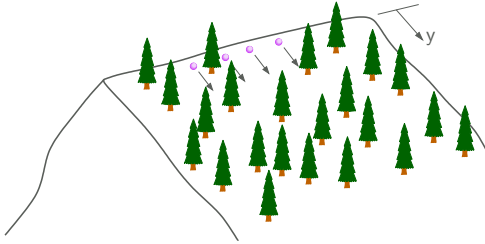


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- \* Reverse breakdown can be due to
  - impact ionisation (avalanche breakdown)
  - tunneling (Zener breakdown)

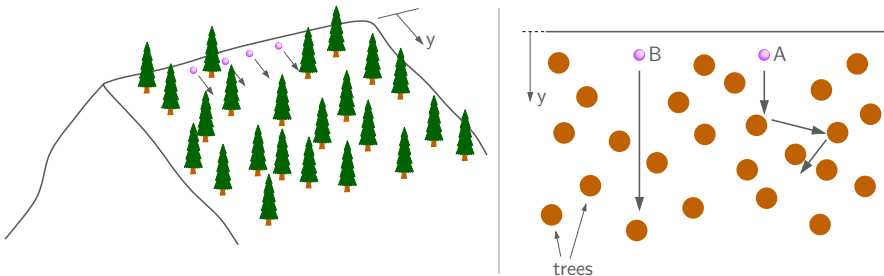
## Avalanche breakdown: impact ionisation



Consider spherical objects starting down from the top.



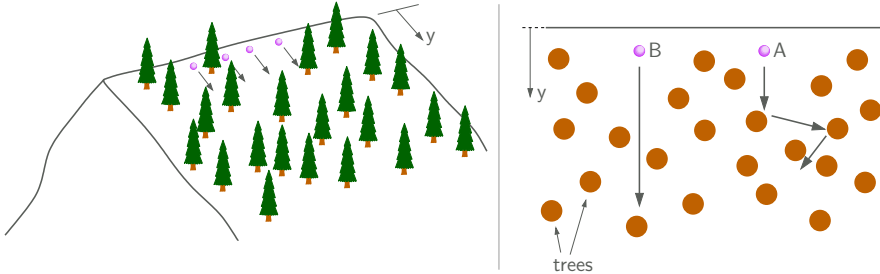
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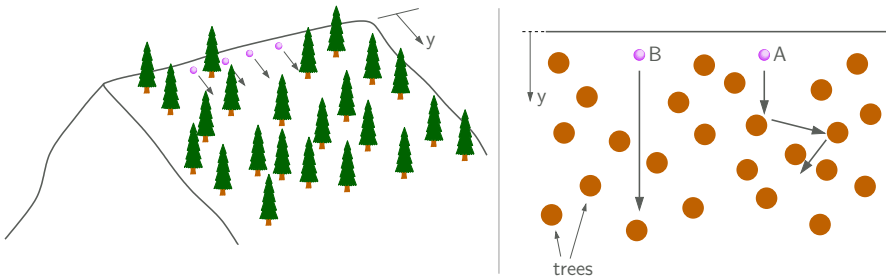
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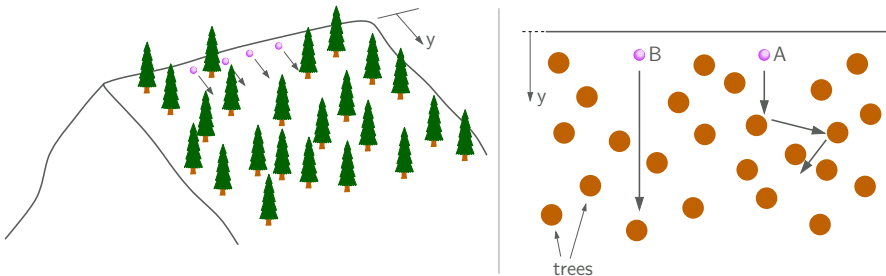
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## Avalanche breakdown: impact ionisation

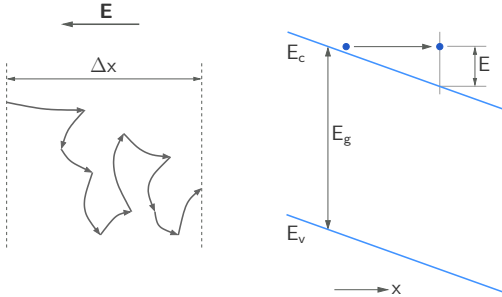


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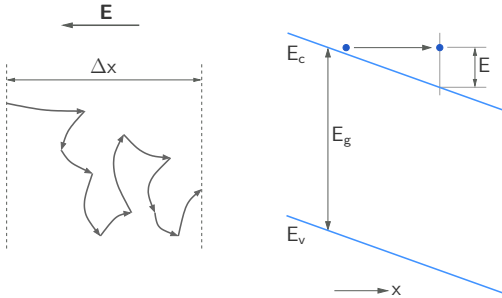
With this situation in mind, let us look at carrier transport in a semiconductor.

## Avalanche breakdown: impact ionisation



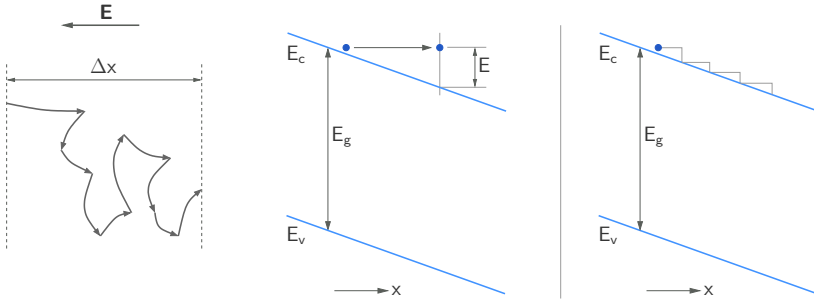
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## Avalanche breakdown: impact ionisation



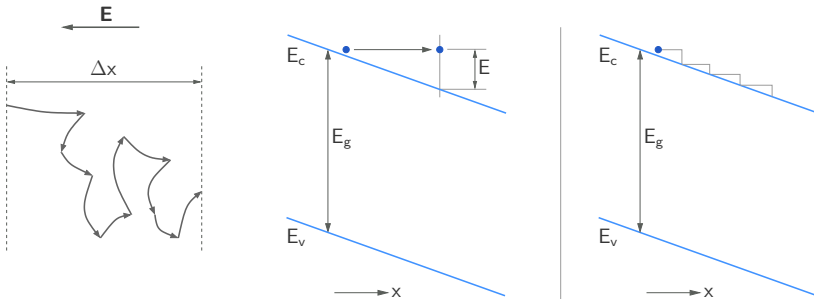
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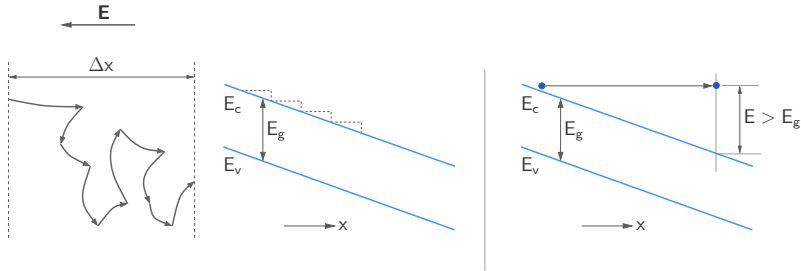


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(Note: For simplicity, we have not discussed the changes in the electron momentum in the other two directions.)

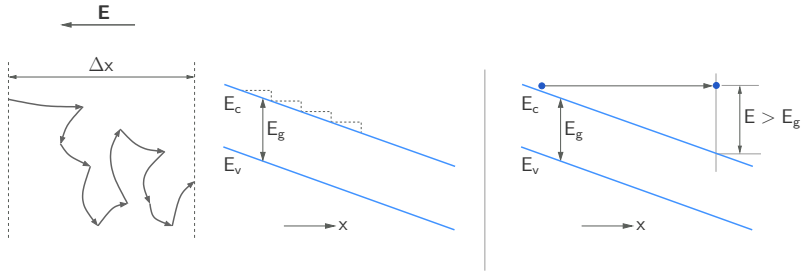


## Avalanche breakdown: impact ionisation



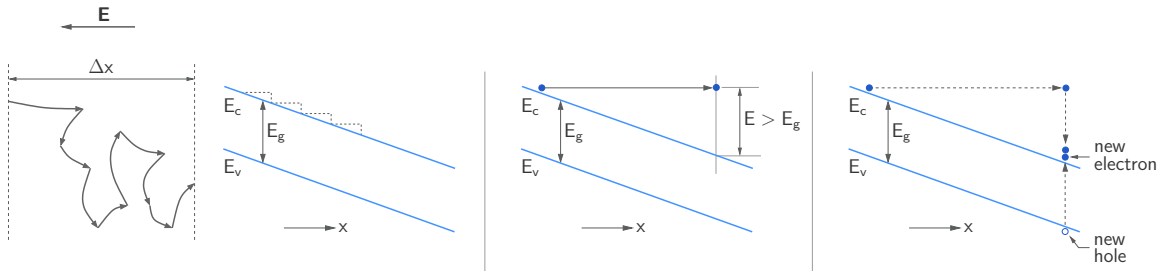
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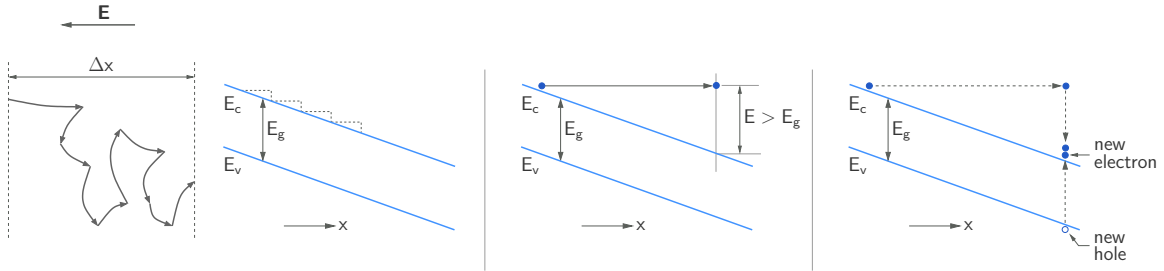
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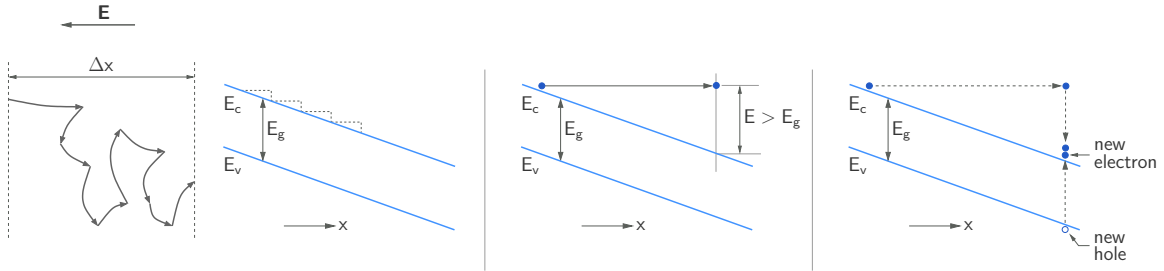
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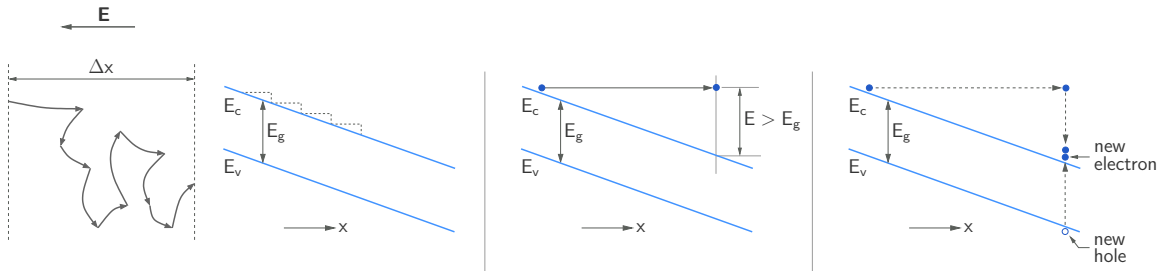


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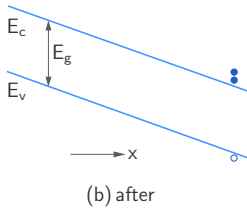
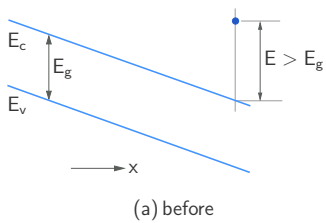
After impact ionisation: two electrons and one hole

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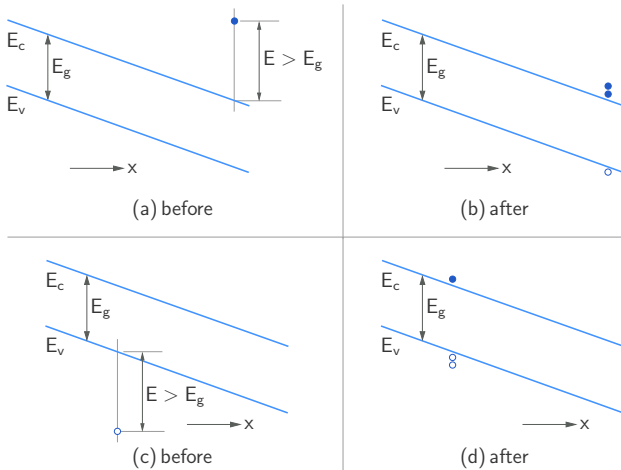


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Before impact ionisation: one electron  
After impact ionisation: two electrons and one hole
- \* The key requirement for impact ionisation to occur is a high electric field.

## Avalanche breakdown: impact ionisation

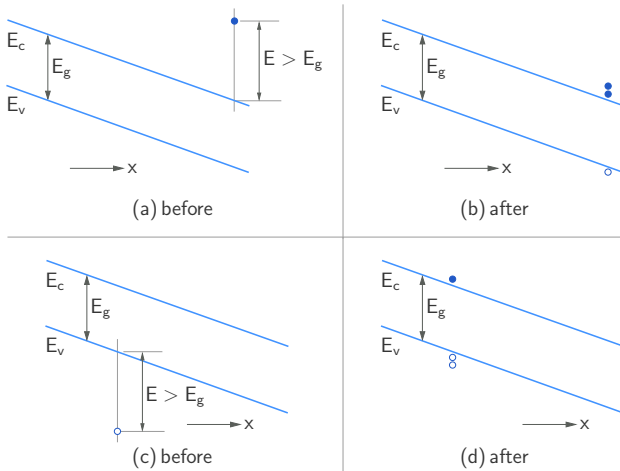


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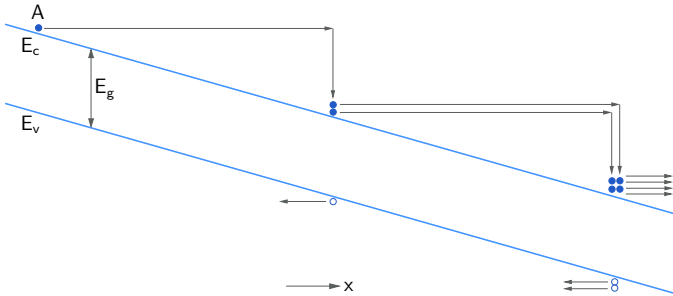


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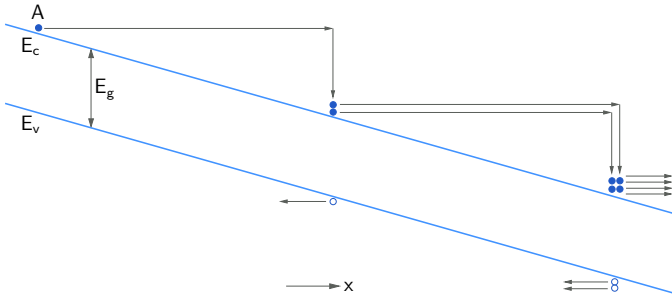


\* Impact ionisation can be caused by a high-energy electron or a high-energy hole.

## Avalanche breakdown: impact ionisation

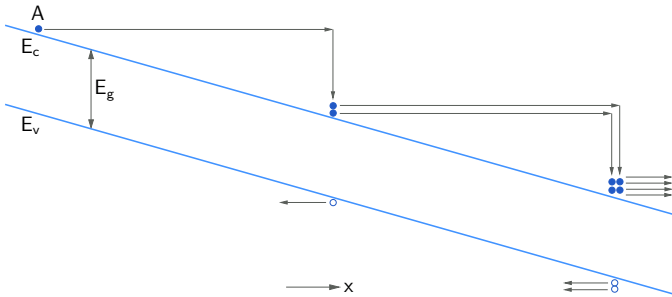


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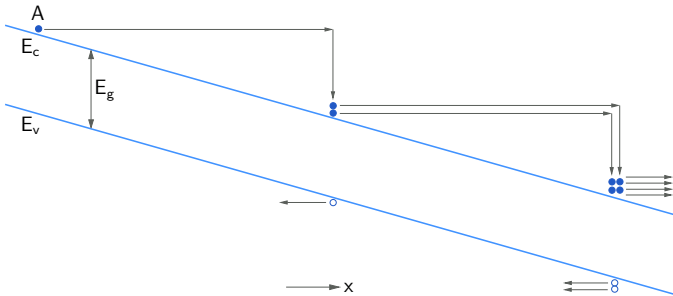
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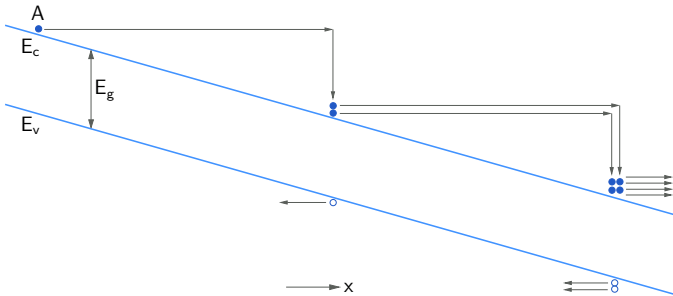
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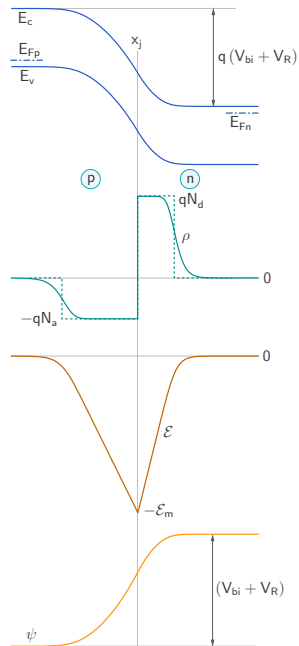
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- \* For Ge, Si, and GaAs, the critical field at room temperature is about 100, 300, and 400 kV/cm, respectively.

### Example

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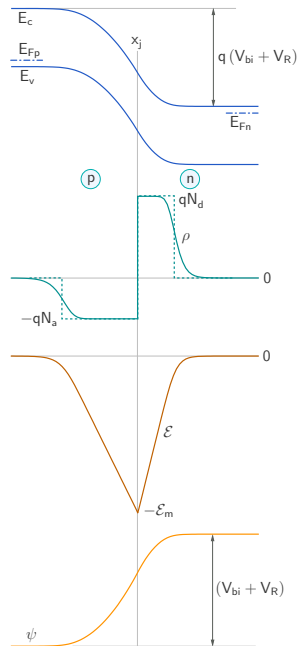


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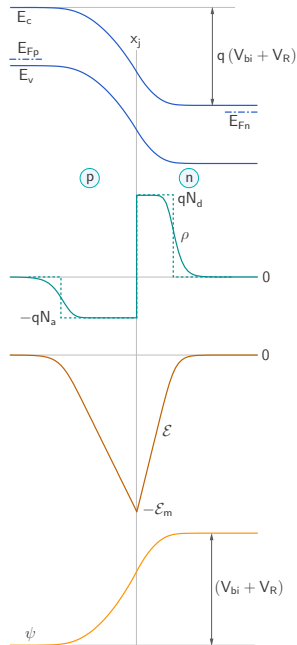
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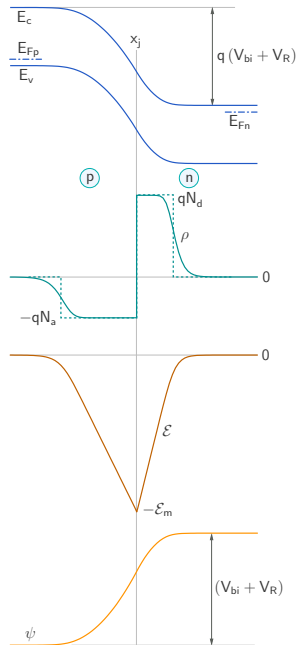
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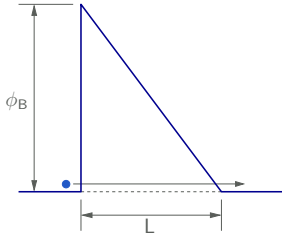
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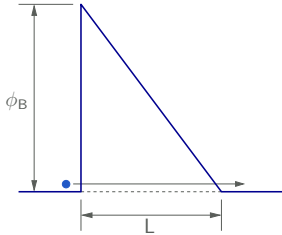
$$\text{Units: } \frac{\text{F}}{\text{cm}} \left( \frac{\text{V}}{\text{cm}} \right)^2 \frac{1}{\text{C}} \frac{1}{\text{V}} = \frac{\text{C}}{\text{V} \cdot \text{cm}} \left( \frac{\text{V}}{\text{cm}} \right)^2 \frac{1}{\text{C}} \frac{1}{\text{V}} = \frac{1}{\text{cm}^3}.$$



# Zener breakdown

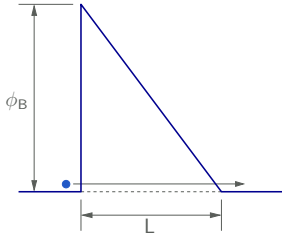


## Zener breakdown



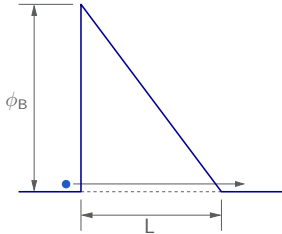
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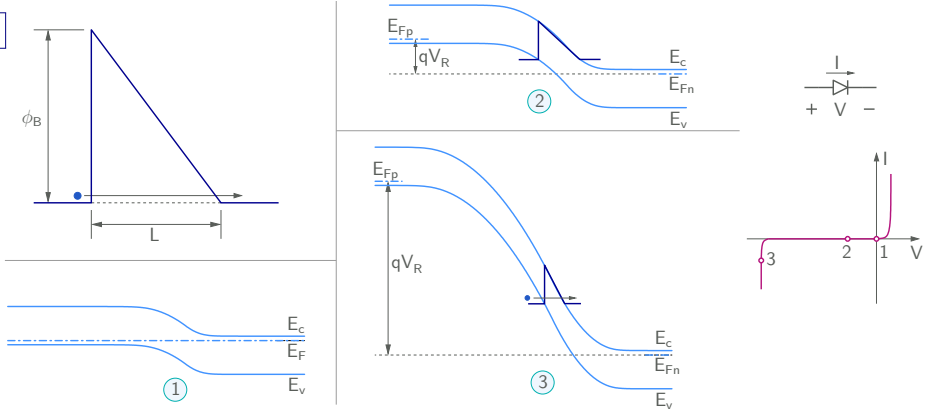
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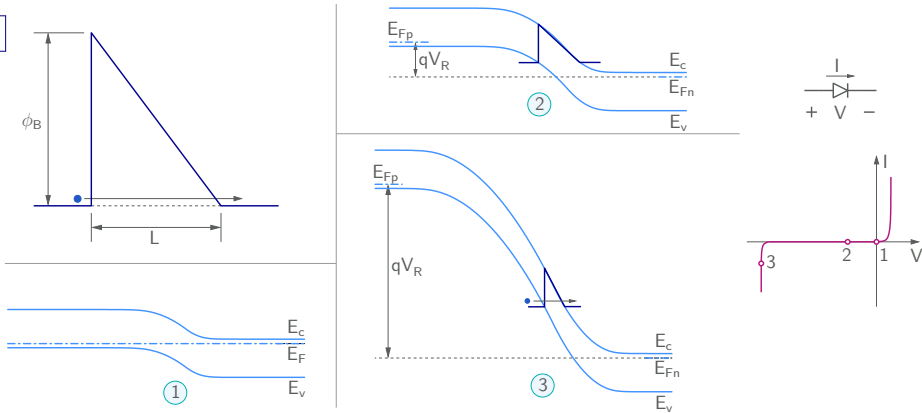
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- \* With these points in mind, let us now look at a reverse-biased  $pn$  junction.

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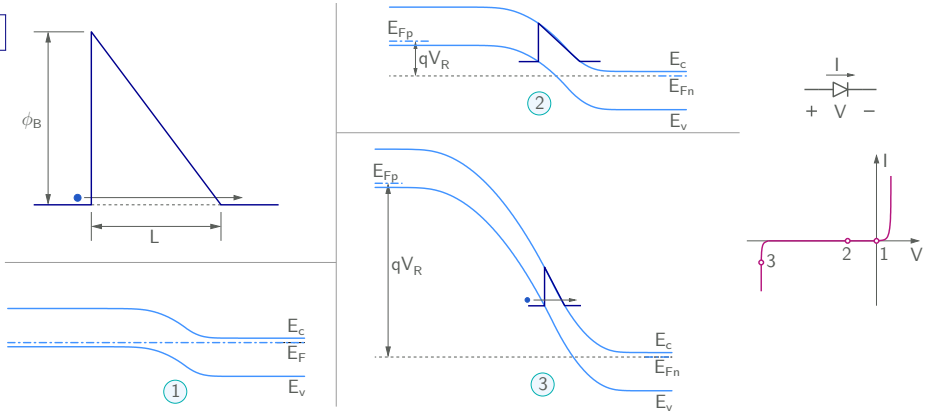


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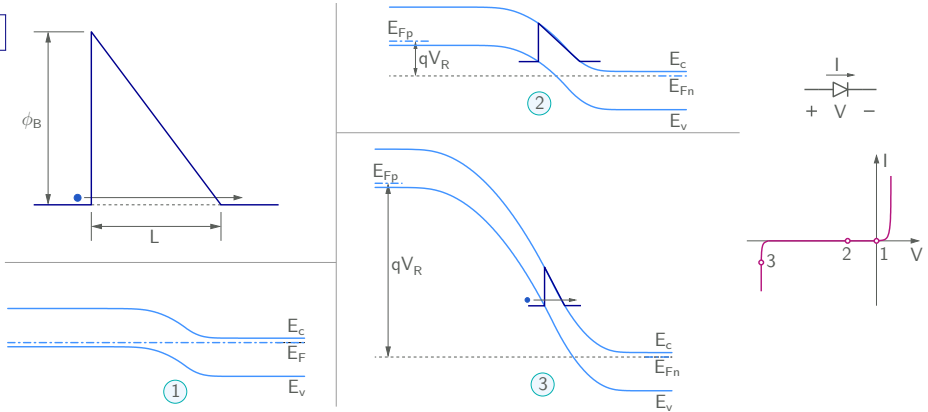
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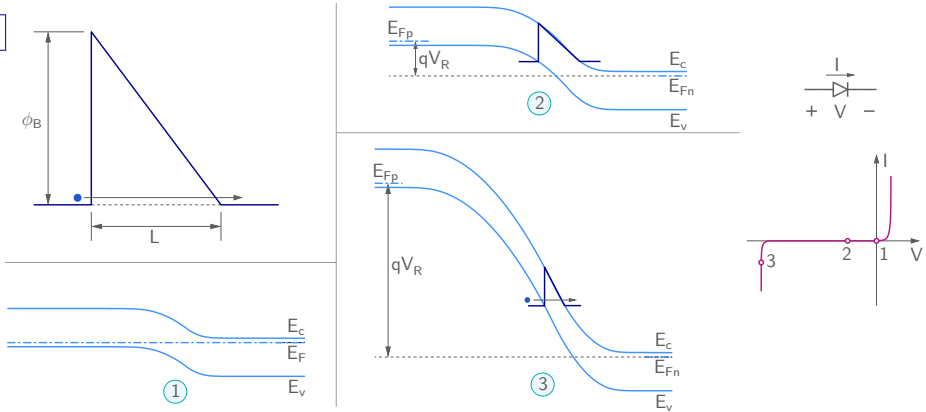
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## Zener breakdown



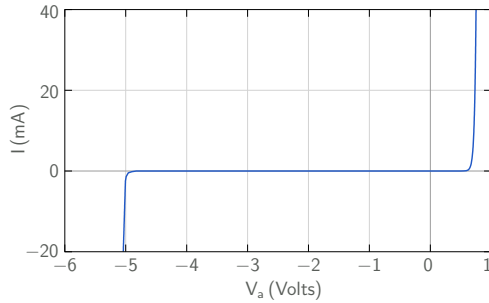
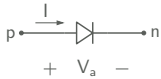
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## Zener breakdown

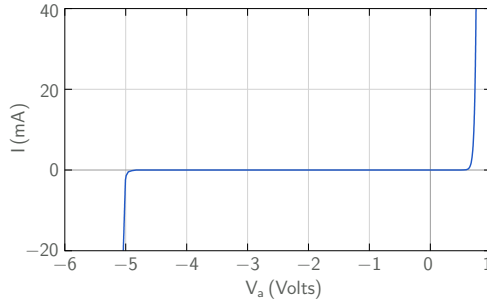
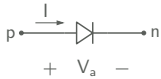


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- \* As the reverse bias is increased, the barrier becomes thinner.
- \* There is a large number of electrons in the valence band on the  $p$  side and a large number of states (vacancies) in the conduction band on the  $n$  side.
- \* Relatively large doping densities are required to ensure that the barrier is sufficiently thin for tunneling to occur.

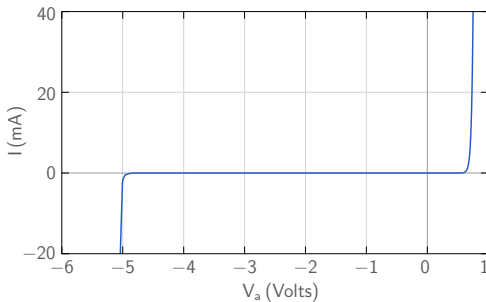
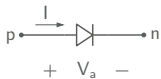
## Reverse breakdown



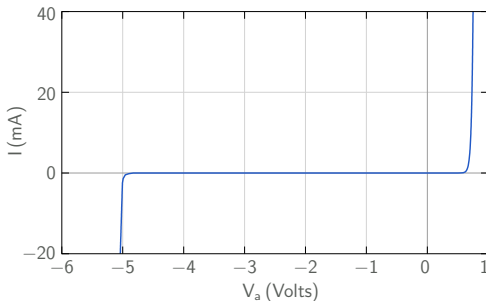
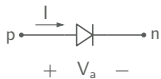
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- \* In some diodes (with  $V_{BR} \simeq 5$  V), it is possible that both mechanisms are active simultaneously.







- \* The  $pn$  junctions we have considered so far are called “homojunctions,” i.e., junctions between similar (same) semiconductors on the  $p$  and  $n$  sides.

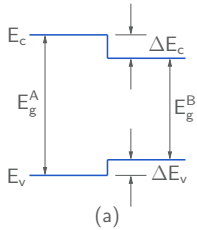


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- \* In a  $pn$  “heterojunction,” two different semiconductors A and B are involved, where A is doped  $p$ -type, and B is doped  $n$ -type.



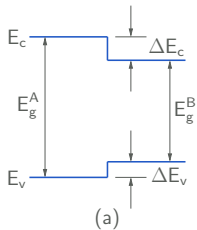
- \* The  $pn$  junctions we have considered so far are called “homojunctions,” i.e., junctions between similar (same) semiconductors on the  $p$  and  $n$  sides.
- \* In a  $pn$  “heterojunction,” two different semiconductors A and B are involved, where A is doped  $p$ -type, and B is doped  $n$ -type.
- \* The two semiconductors must be lattice-matched, i.e., they must have the same lattice constant to avoid dislocations and device degradation.

# Heterojunctions



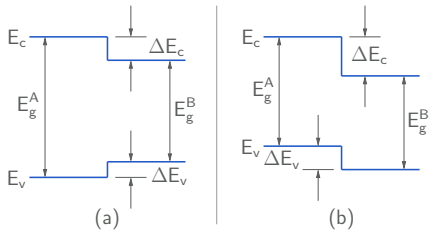
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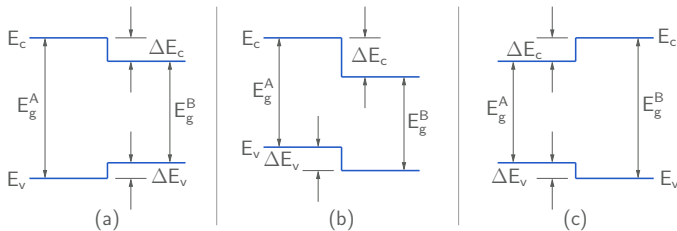
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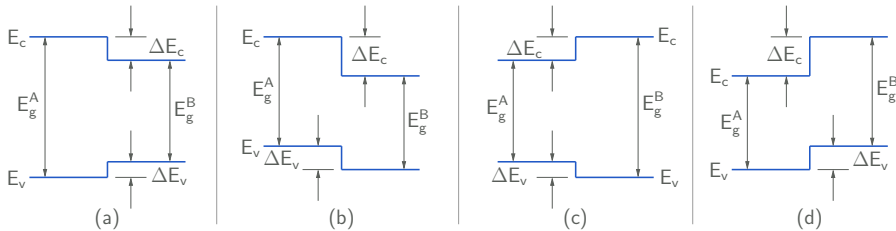
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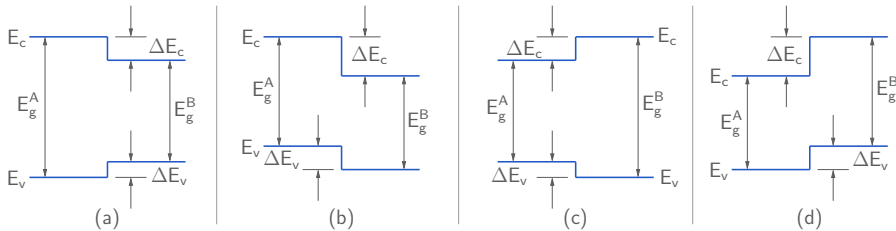


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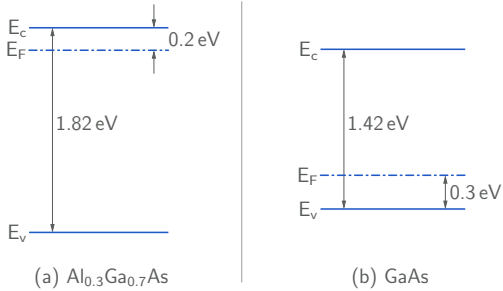
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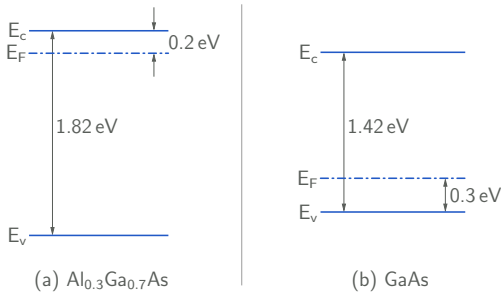
(The bands are shown to be flat for simplicity. In practice, there will be some band bending due to the presence of an electric field.)

## Example



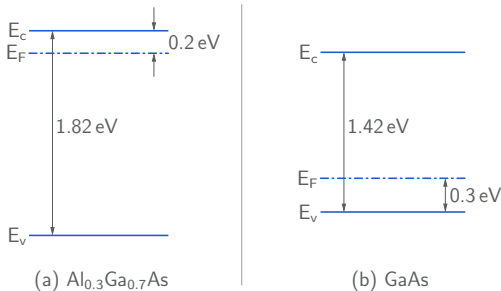
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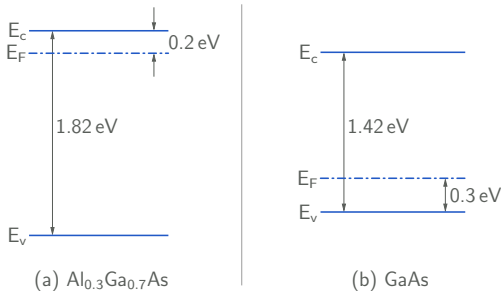


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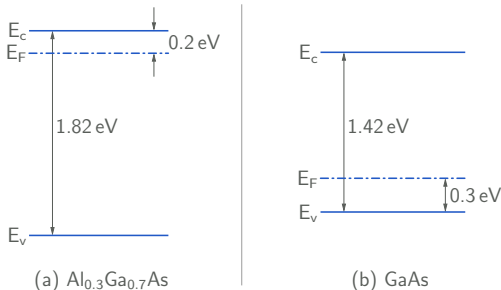
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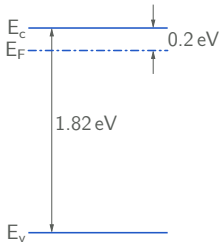
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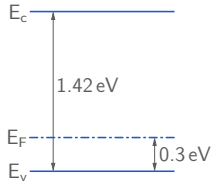
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Sketch the band diagram of the  $pn$  junction in equilibrium.

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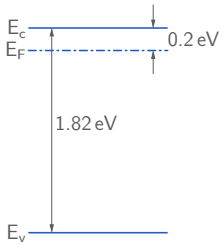
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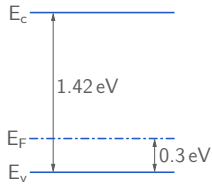
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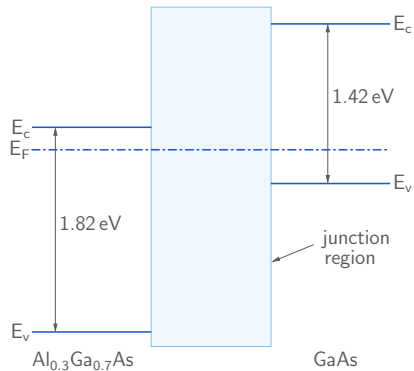
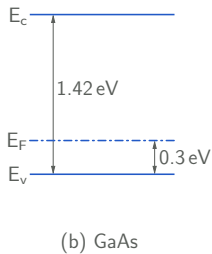
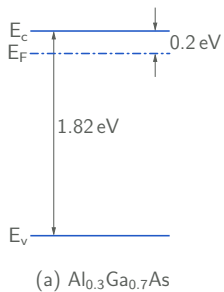
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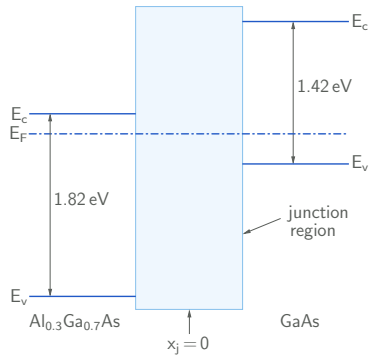
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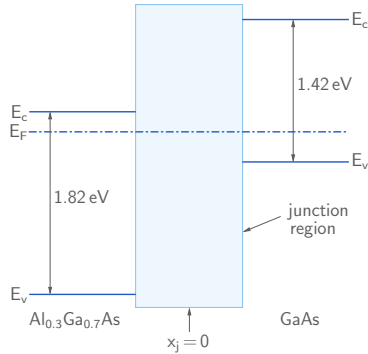
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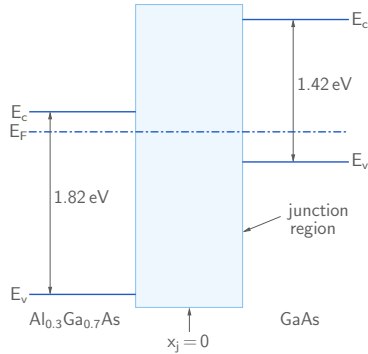


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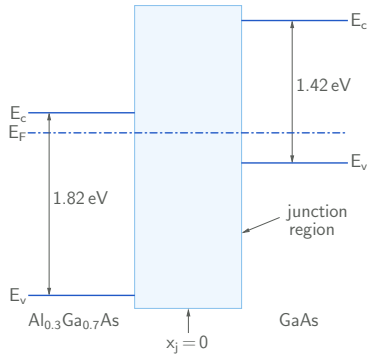




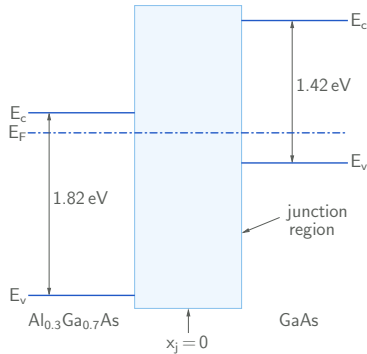
- \* The electric field must be continuous except at the interface ( $x_j$ ) [where  $\epsilon(0^-)\mathcal{E}(0^-) = \epsilon(0^+)\mathcal{E}(0^+)$ ]. We assume that there is no surface charge at the interface.



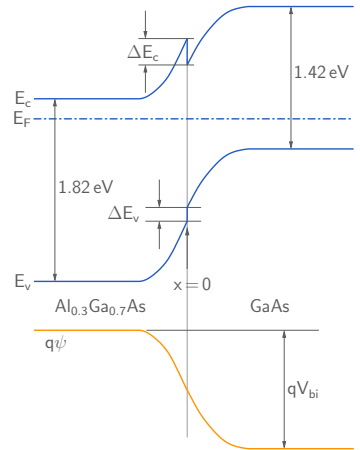
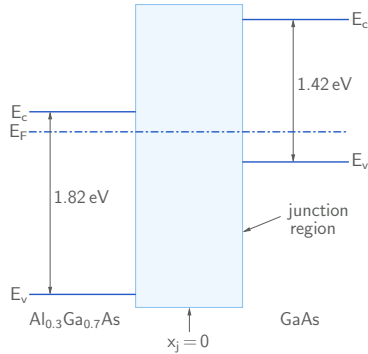
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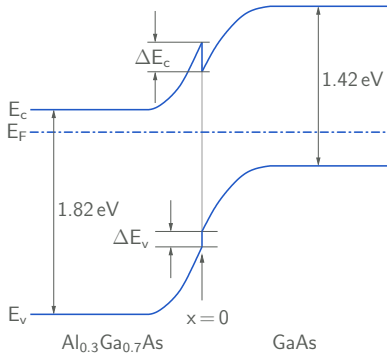
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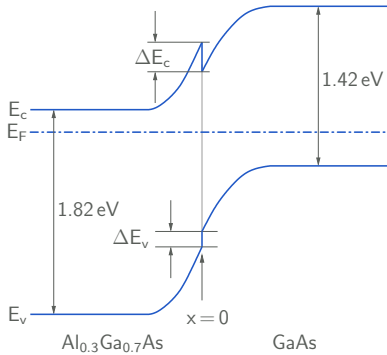
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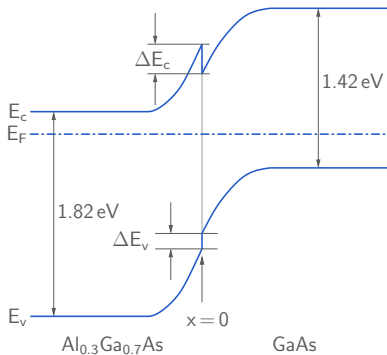


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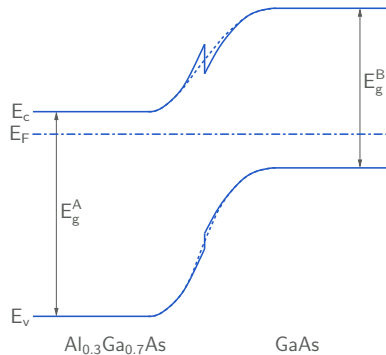
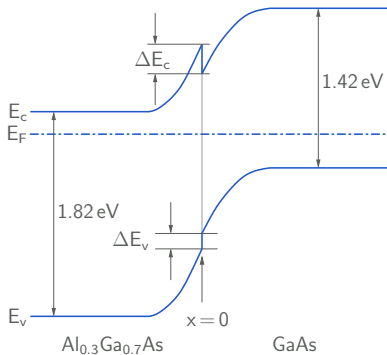
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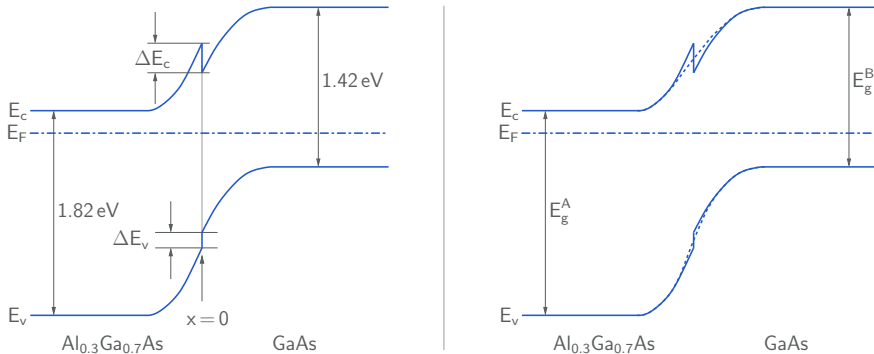
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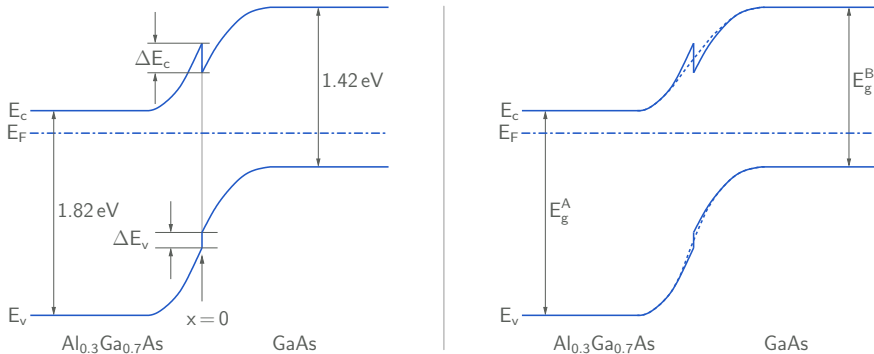
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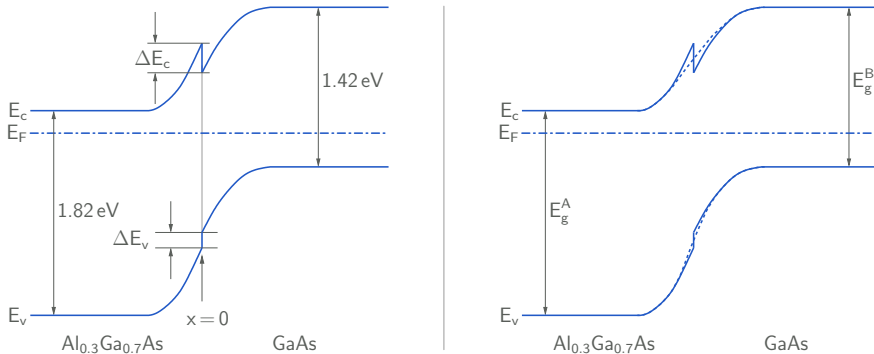
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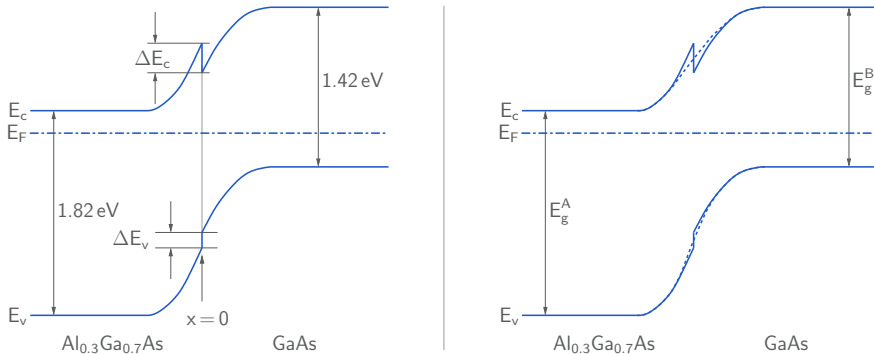
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With reverse bias, the depletion region expands. The current is negligibly small.

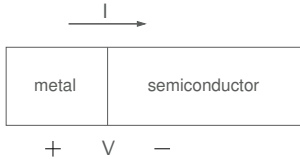
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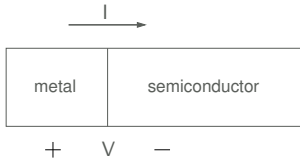
- \* Graded heterojunctions are used to fabricate heterojunction bipolar transistors (HBT) in which a high current gain and a small device resistance are simultaneously made possible because of different semiconductors used for the emitter and base regions of the device.



## Metal-semiconductor junctions



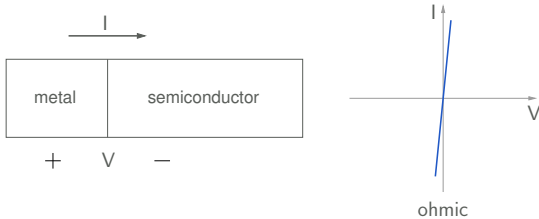
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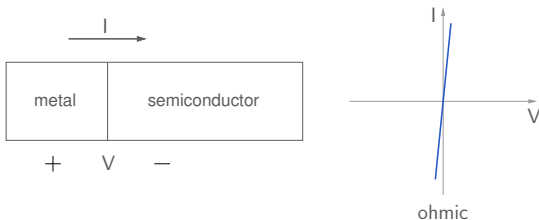
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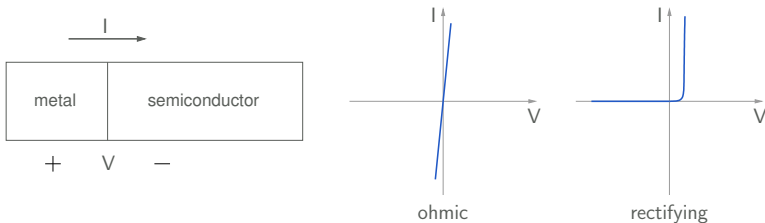
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- \* A *rectifying* M-S junction plays a key role in the operation of some semiconductor devices like the MESFET (Metal-Semiconductor Field-Effect Transistor). As the name implies, a rectifying M-S junction (also called a “Schottky contact”) conducts well in one direction but blocks current in the other direction.

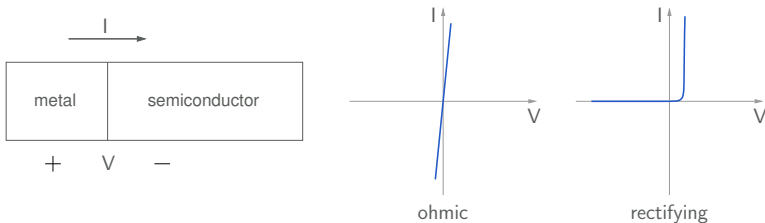
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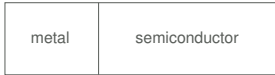
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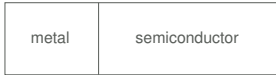
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What decides whether a given M-S junction is ohmic or rectifying?



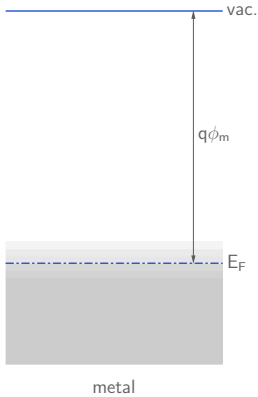
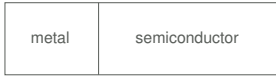
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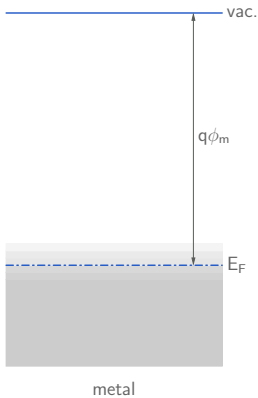
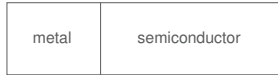
- metal work function  $\phi_m$  (difference between the “vacuum level” and the Fermi level)





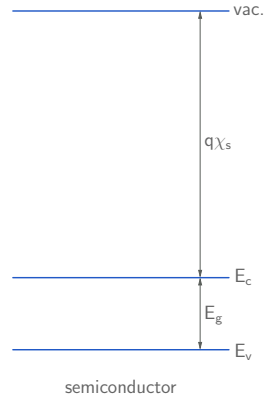
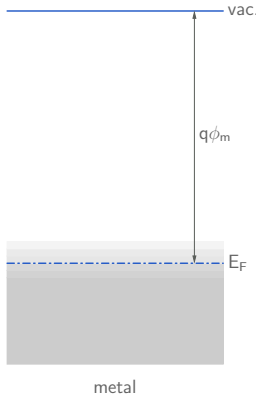
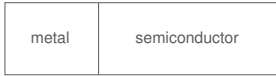
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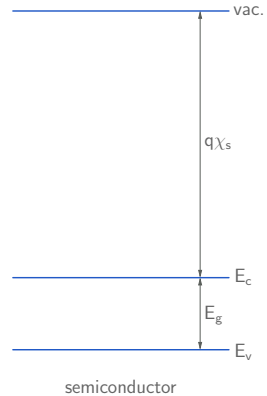
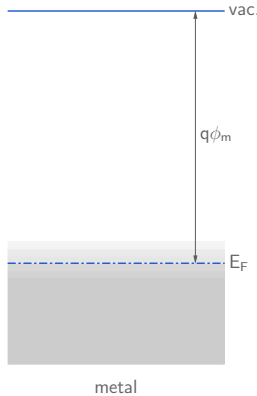
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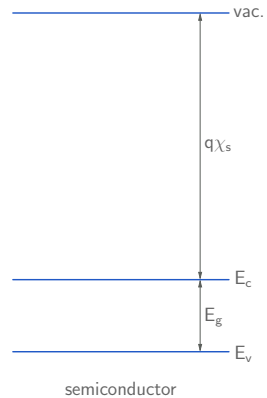
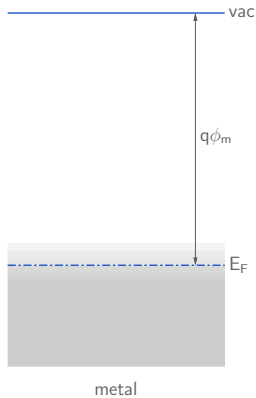
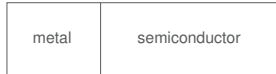
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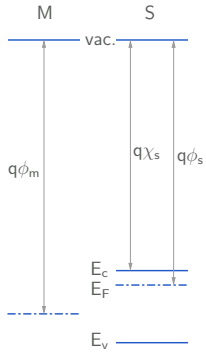
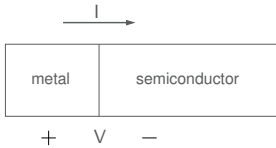
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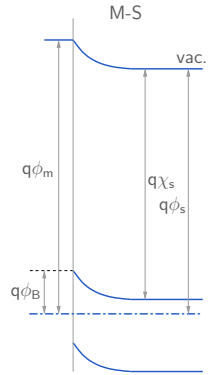
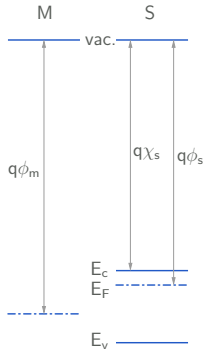
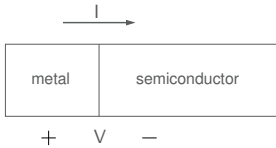
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- additional electron states within the band gap at the interface  
(We will ignore this effect, i.e., we will assume the M-S interface to be perfect.)

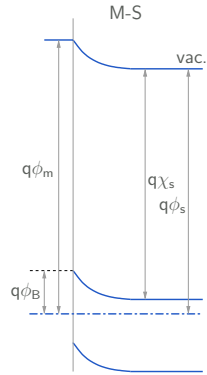
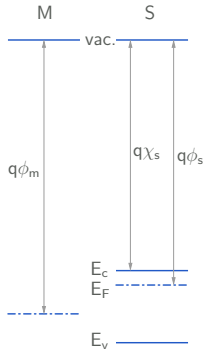
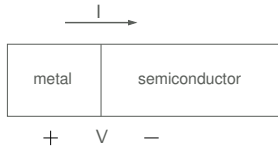
$n$ -type semiconductor,  $\phi_m > \phi_s$



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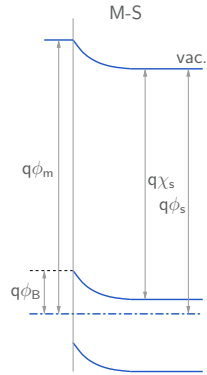
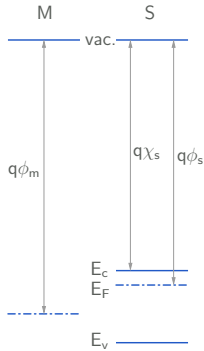
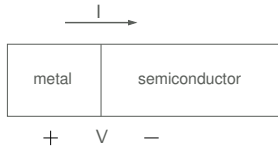
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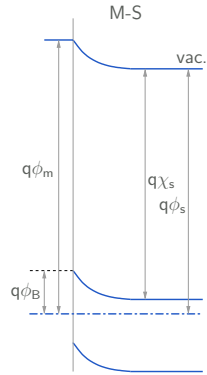
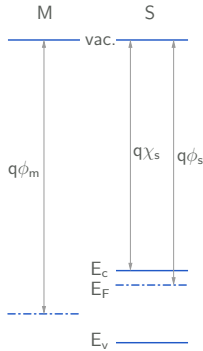
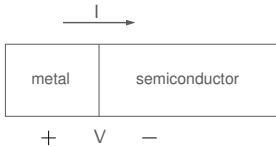


$n$ -type semiconductor,  $\phi_m > \phi_s$

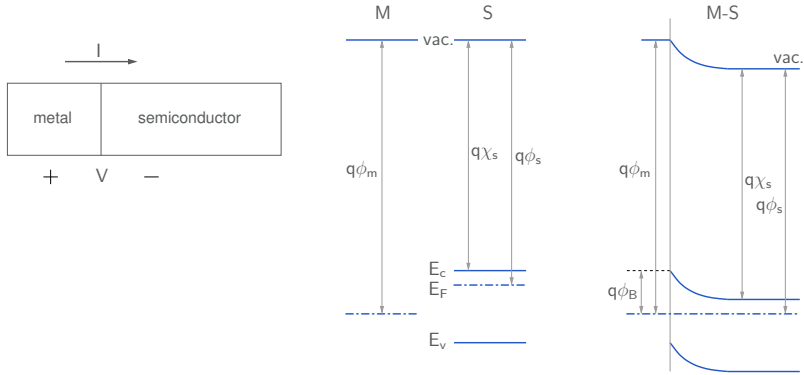


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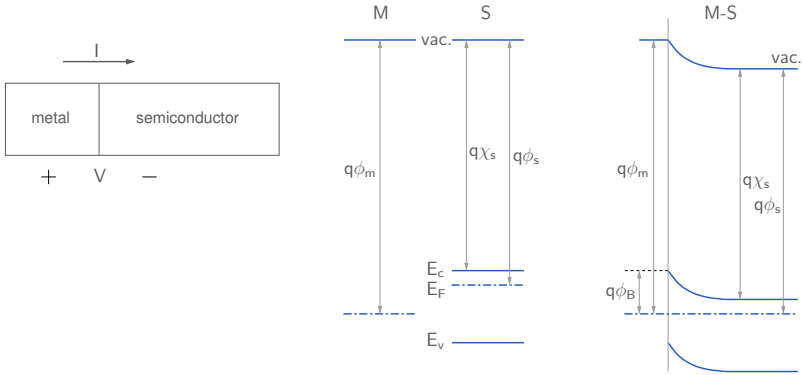
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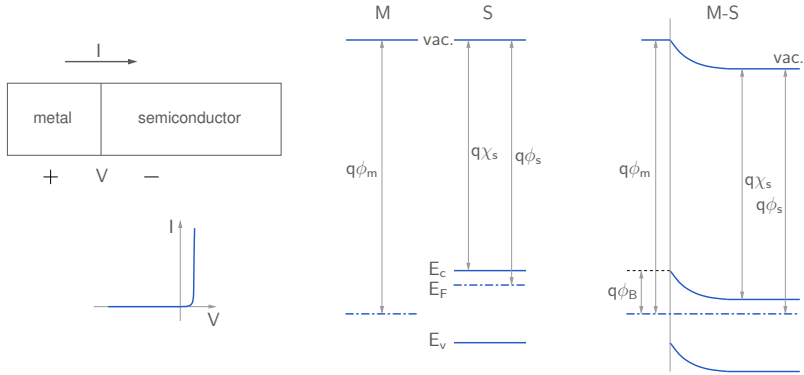
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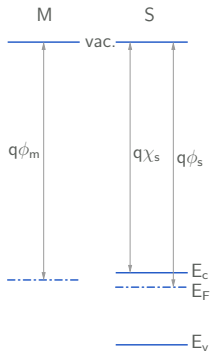
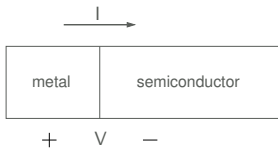


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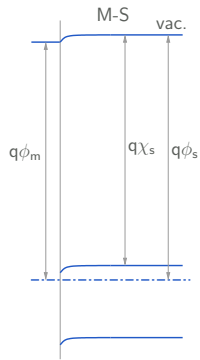
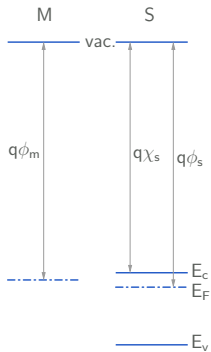
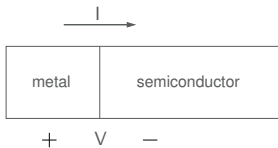


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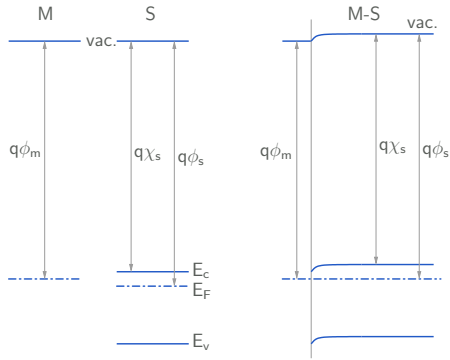
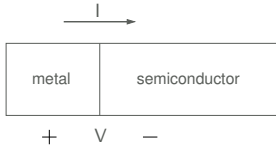
$n$ -type semiconductor,  $\phi_m < \phi_s$



$n$ -type semiconductor,  $\phi_m < \phi_s$



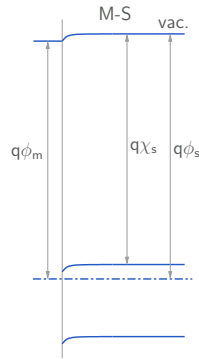
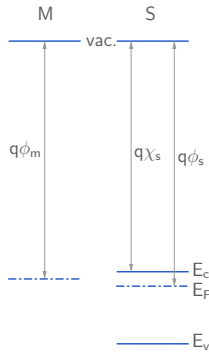
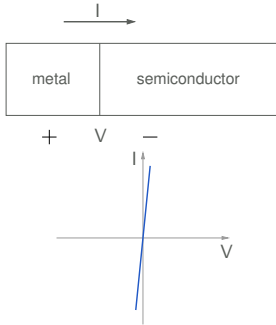
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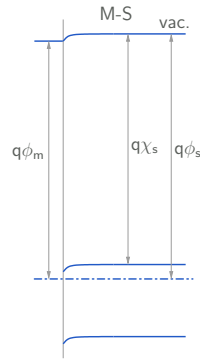
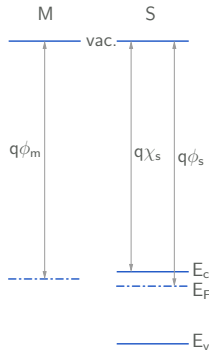
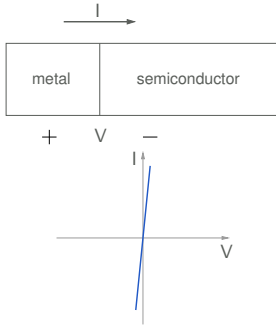


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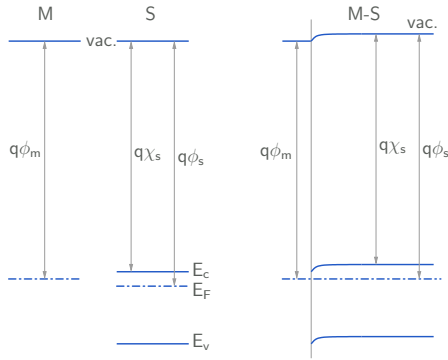
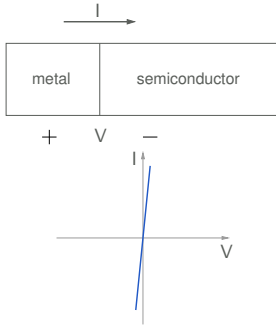
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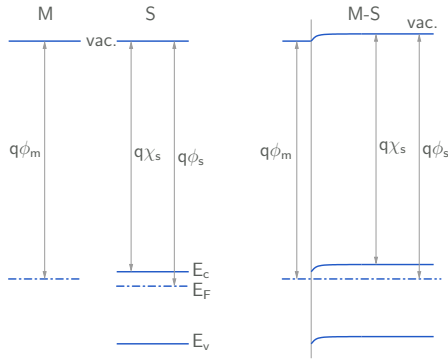
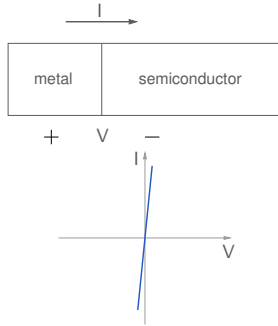
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- \* In real semiconductors, there are significant departures from the ideal situation we have described.

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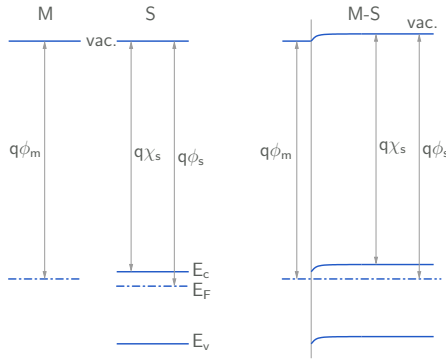
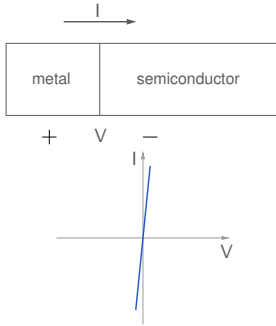
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  - There may be a thin ( $\sim 10 \text{ \AA}$ ) oxide layer between the metal and the semiconductor.

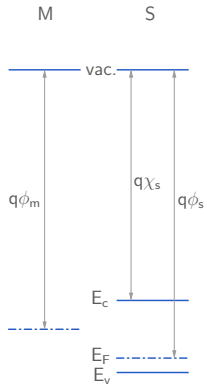
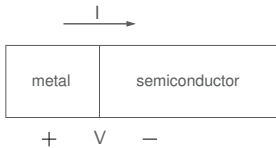
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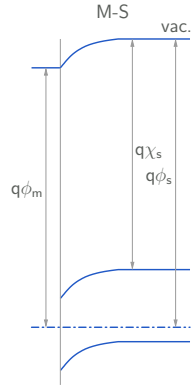
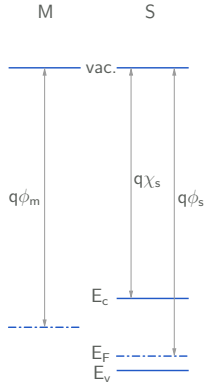
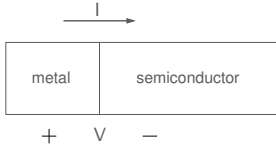
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Because of these complications, the barrier heights get modified. However, the qualitative picture remains valid as long as the actual experimentally measured barrier heights are used.

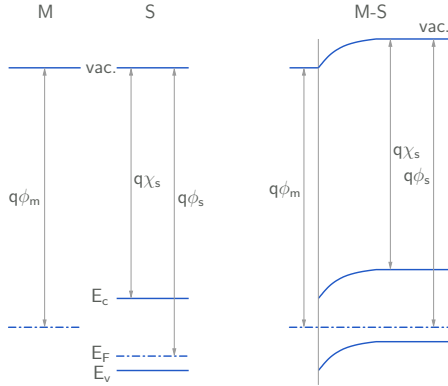
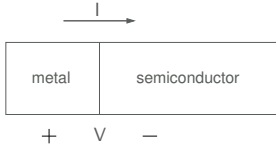
$p$ -type semiconductor,  $\phi_m < \phi_s$



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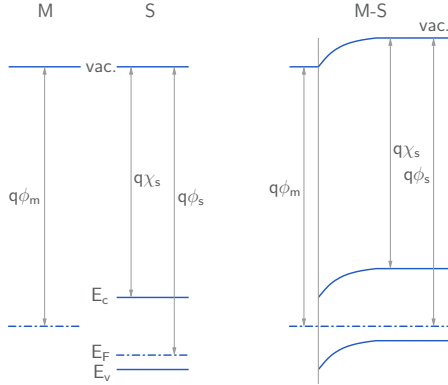
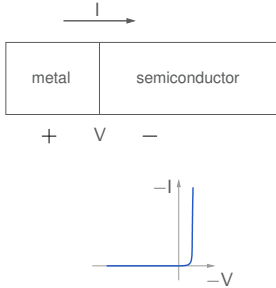


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In the opposite direction (from M to S), there is also a substantial barrier  $q\phi_B = q\chi_s + E_g - q\phi_m$ , and the contact is therefore rectifying.



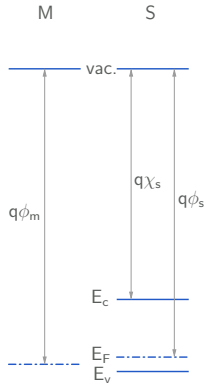
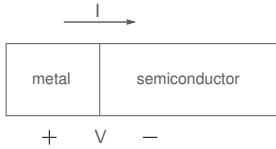
$p$ -type semiconductor,  $\phi_m < \phi_s$



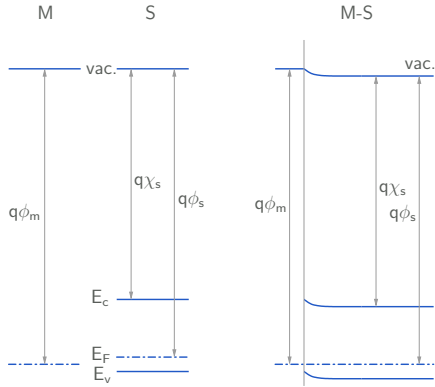
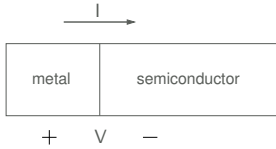
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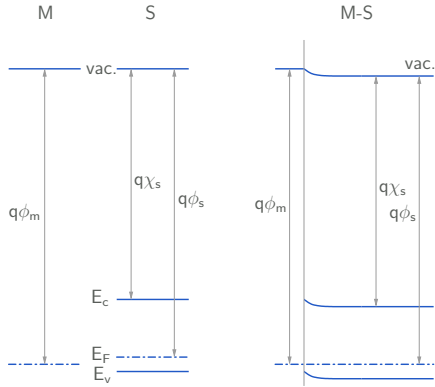
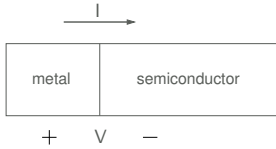
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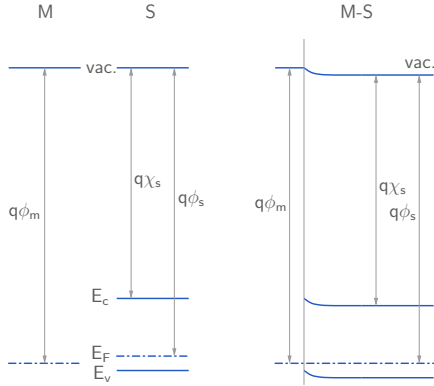
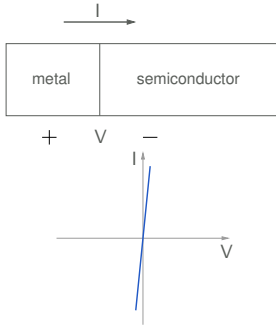


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- \* The  $I$ - $V$  behaviour of a rectifying M-S junction is similar to that of a  $pn$  junction:  
Under forward bias, a large current flows with a small applied voltage.  
Under reverse bias, there is virtually no current flow.

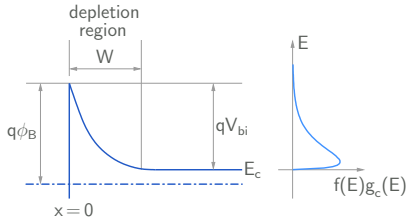
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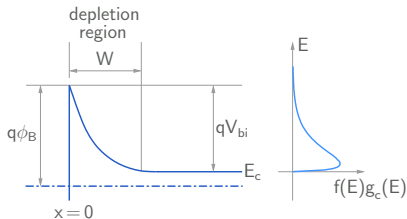
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- \* In an M-S junction, minority carriers play no role in current conduction, and it is the injection of the majority carriers from semiconductor to metal which determines the current.

## Current-voltage relationship for a rectifying M-S junction



Consider a M-S junction in equilibrium.

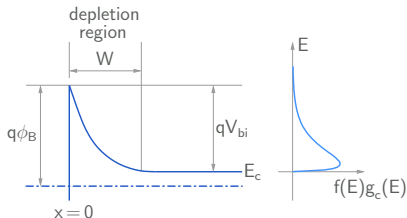
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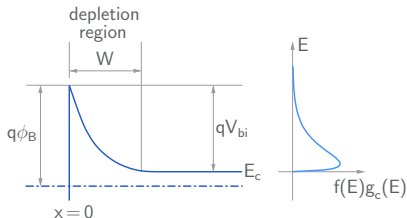
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where  $A^*$  is the Richardson's constant (with units of  $A/cm^2 K^2$ ).

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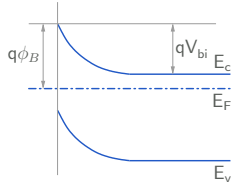
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- \* In equilibrium, there is an equal and opposite current density,

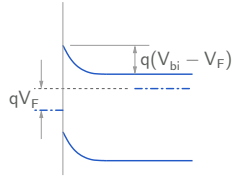
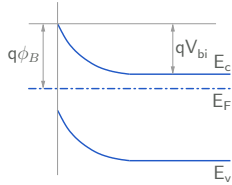
$$J_{M \rightarrow S} = -J_{S \rightarrow M} = -A^* T^2 e^{-\phi_B / V_T},$$

resulting in a net current density  $J = 0$ .

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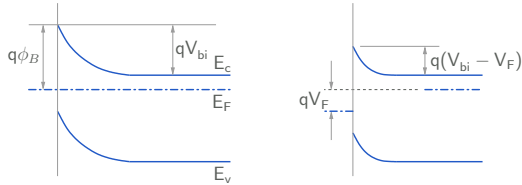


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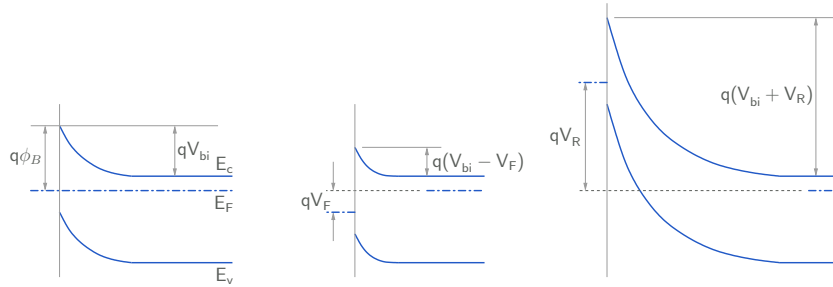
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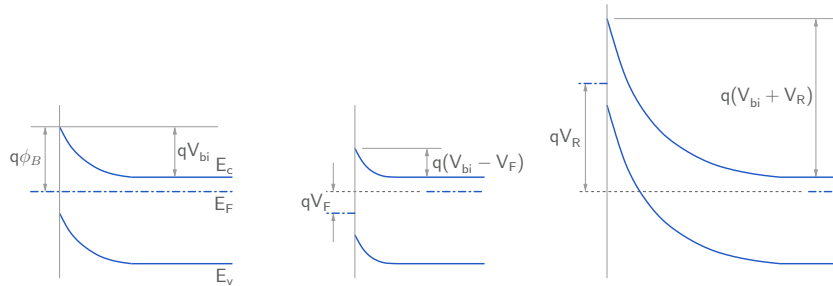
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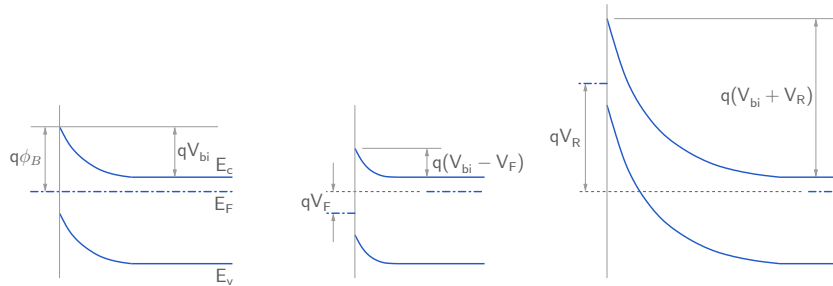
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In summary,  $J = J_s \left[ e^{V/V_T} - 1 \right]$ , where  $J_s = A^* T^2 e^{-\phi_B/V_T}$ .

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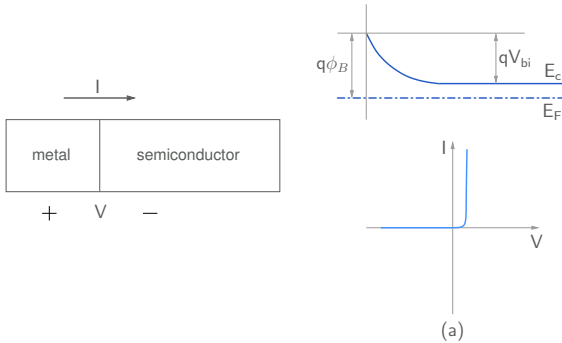


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- \* Remark: The process of thermionic emission also takes place in a  $p-n$  junction, but it can be ignored.

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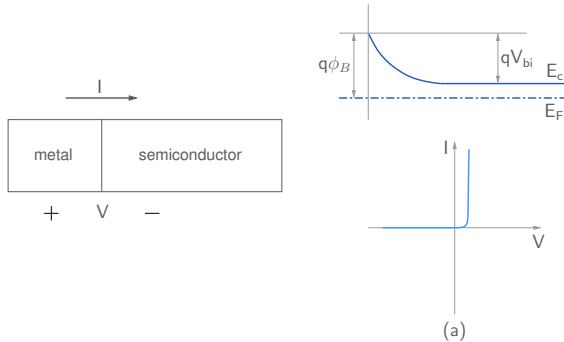
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## Effect of high doping density



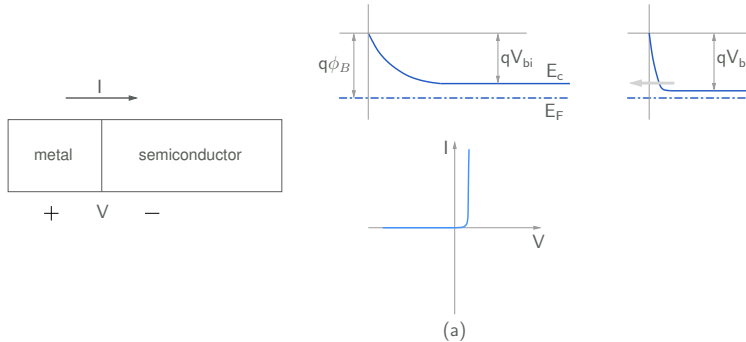
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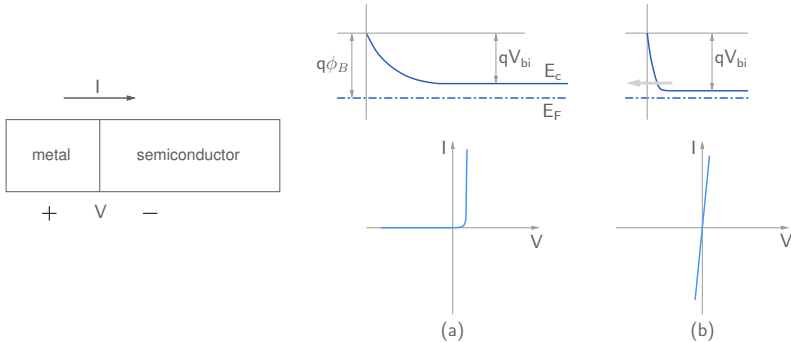
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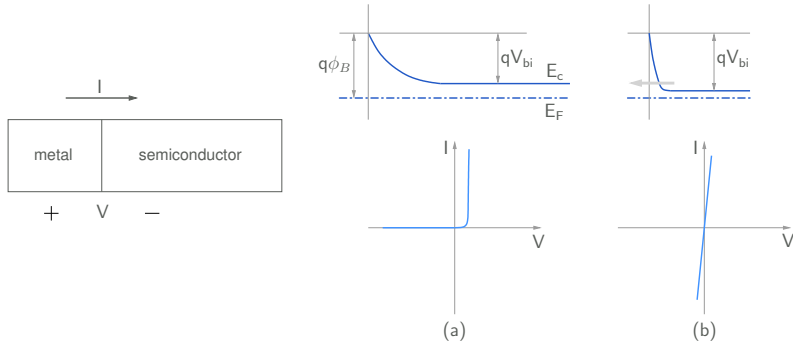
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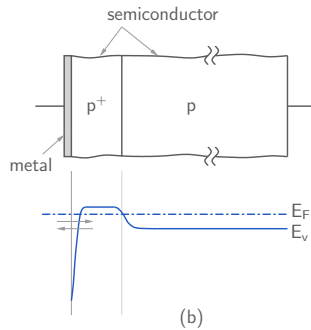
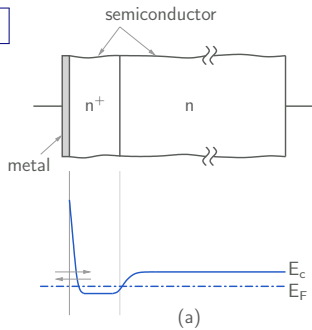
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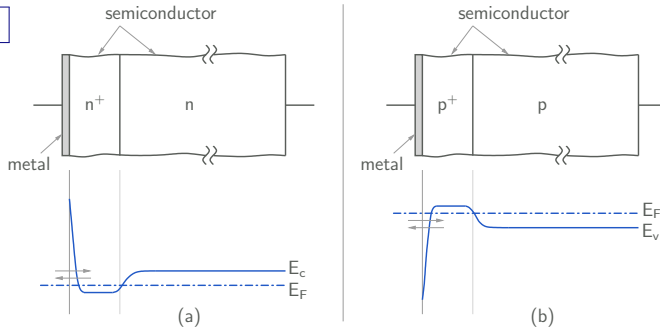


- \* The contact in (a) is rectifying because of the potential barrier.
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## Practical ohmic contacts



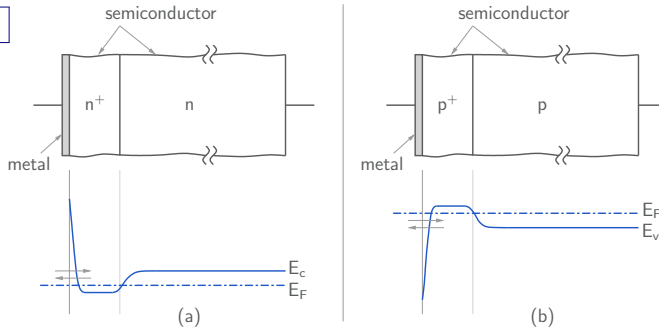
## Practical ohmic contacts



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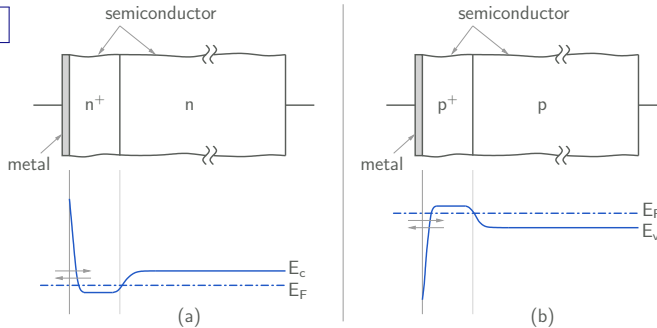


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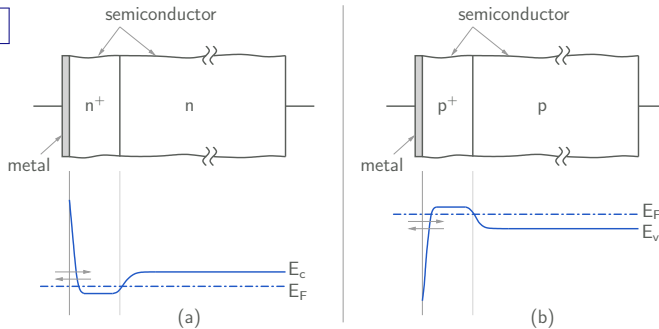
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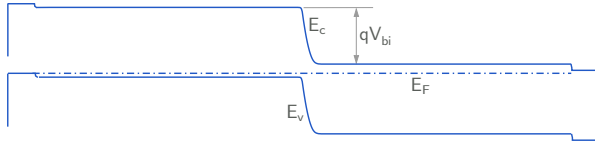
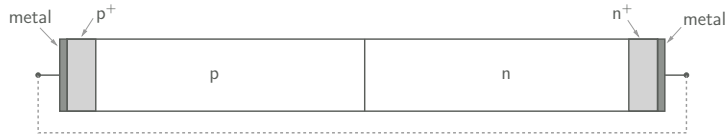
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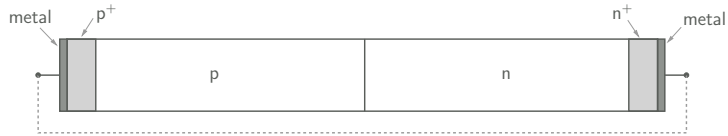


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- \* Next, metal is deposited to make a metal- $n^+$  or metal- $p^+$  junction, which is ohmic — irrespective of the barrier  $\phi_B$  — because of tunnelling. In this manner, the objective of making a low-resistance metallic contact is achieved. (In practice, metallic contacts also need to be “alloyed” by subjecting them to temperatures of  $\sim 450^\circ\text{C}$  for a few minutes.)

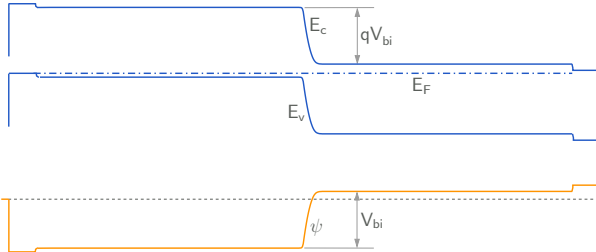
## *pn* junction: band diagram with contact regions



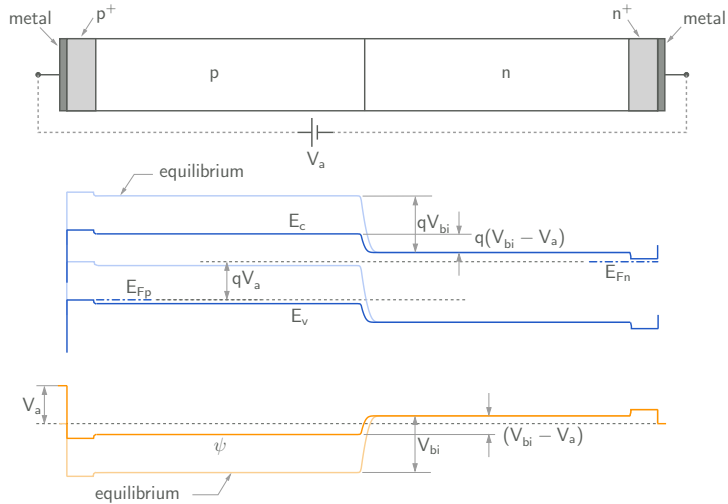
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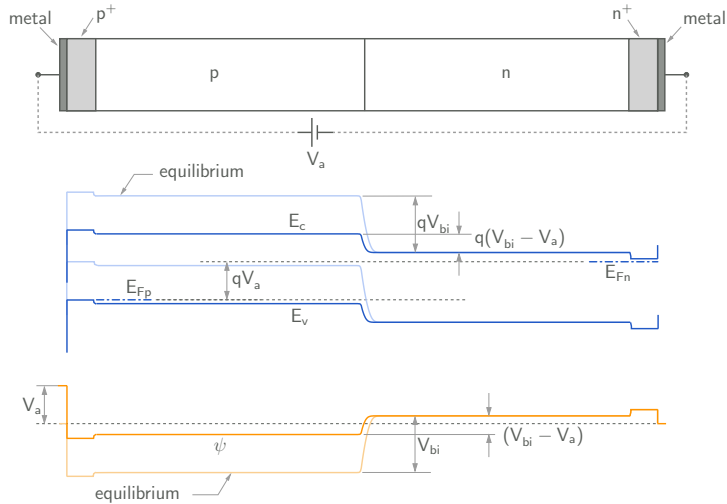
- \* Equilibrium: The net voltage drop is zero; the voltage drop ( $V_{bi}$ ) across the depletion region is equal and opposite to the sum of the other voltage drops.



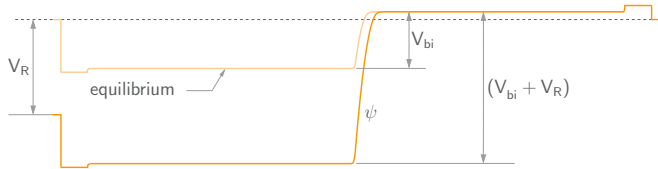
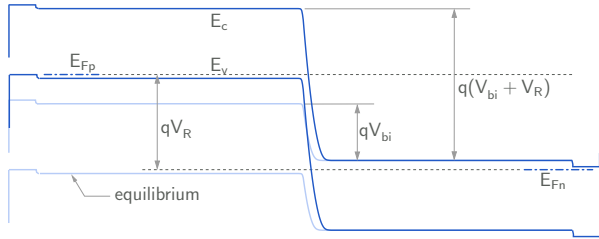
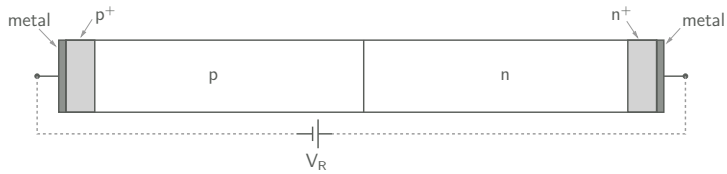
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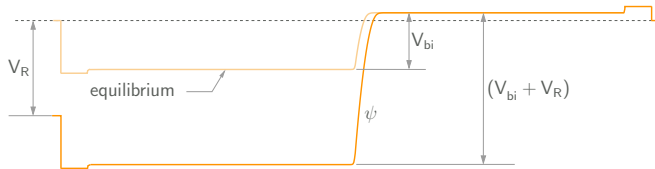
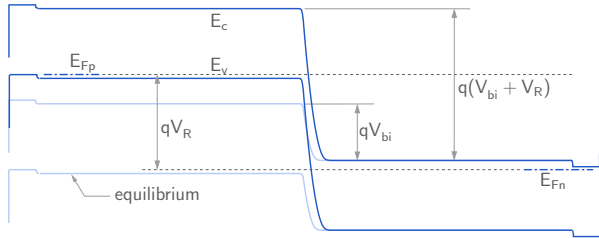
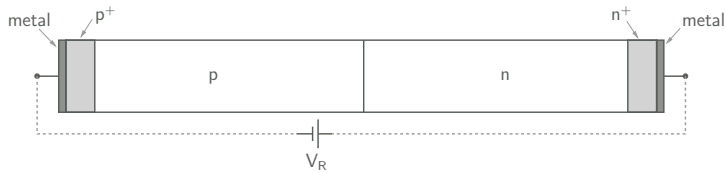
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- \* Forward bias: The voltage drops across the M-S junctions, the  $n^+-n$  junction, and the  $p^+-p$  junction remain the same as in equilibrium; the applied forward voltage appears across the depletion region ( $V_{bi} \rightarrow V_{bi} - V_a$ ).







- \* Reverse bias: The voltage drops across the M-S junctions, the  $n^+-n$  junction, and the  $p^+-p$  junction remain the same as in equilibrium; the applied reverse voltage appears across the depletion region ( $V_{bi} \rightarrow V_{bi} + V_R$ ).