

# EE240: Power Engineering LAB

## Induction Motor

Instructor  
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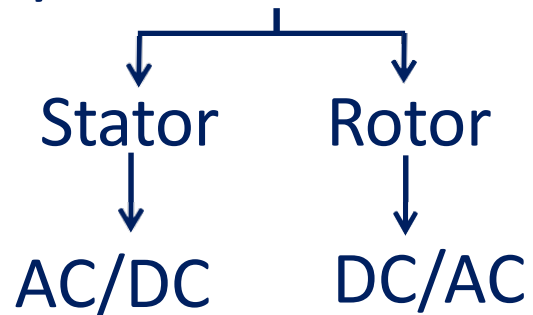


# Classification of Machines:

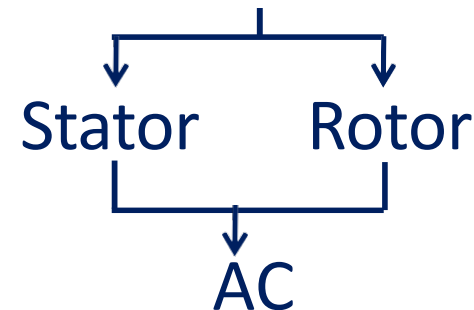
DC machine —  $\begin{cases} \rightarrow \text{stator} \rightarrow \text{DC} \\ \rightarrow \text{rotor} \rightarrow \text{'I' flowing in the load or from external source is DC} \end{cases}$

## AC machine

### Synchronous machine



### Asynchronous machine



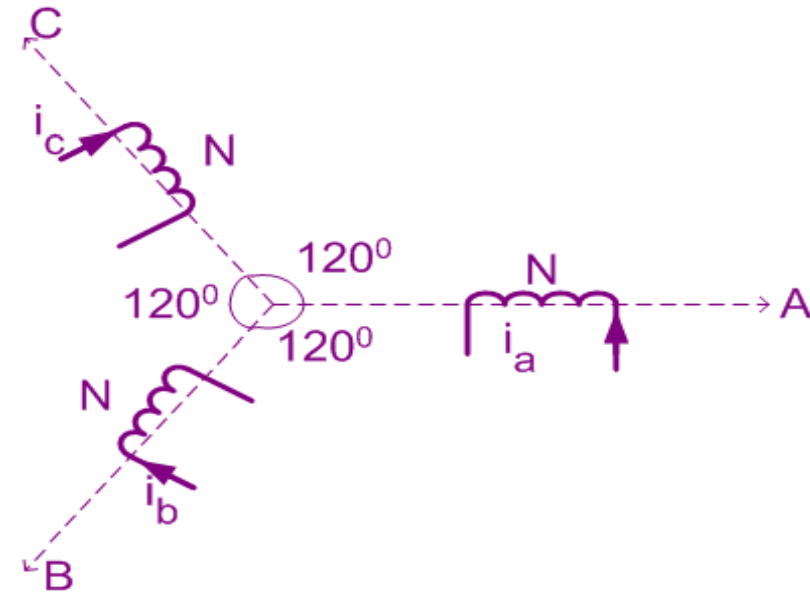
## Asynchronous machine:

consider 3 coils of 'N' turns,  
displaced in space by  $120^\circ$ ,

let  $i_a = I_m \sin(\omega_s t)$

$$i_b = I_m \sin\left(\omega_s t - \frac{2\pi}{3}\right)$$

$$i_c = I_m \sin\left(\omega_s t + \frac{2\pi}{3}\right) \quad \text{where } \omega_s = 2\pi f_1$$



- ⇒ current in each coil produces a pulsating magnetic field.
- ⇒ amplitude & direction depend on the instantaneous value of 'I' flowing through it.
- ⇒ each phase winding produces a similar magnetic field displaced by  $120^\circ$  in space from each other.



⇒ magnitude and position of the resultant field can be determined as follows

- resolve the field produced by individual coil along x & y axes
- determine  $\sum x$  &  $\sum y$  components

- resultant 'R' =  $\sqrt{\sum x^2 + \sum y^2}$

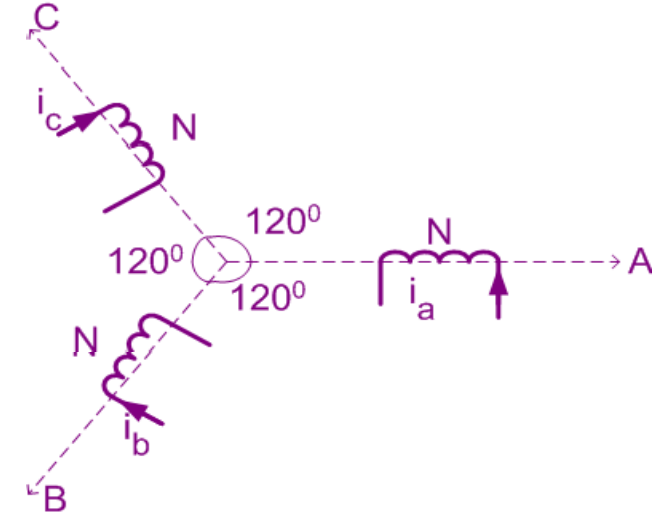
and  $\theta = \tan^{-1} \frac{y}{x}$  w.r.t. axis of coil 'A'

$$\sum x = Ni_a + Ni_b \cos(120) + Ni_c \cos(240) = Ni_a - \frac{1}{2} Ni_b - \frac{1}{2} Ni_c$$

$$\because i_a + i_b + i_c = 0 \quad \sum x = \frac{3}{2} Ni_a$$

$$\sum y = 0 + Ni_b \sin(-120) + Ni_c \sin(-240) = \frac{\sqrt{3}}{2} N[i_c - i_b]$$

⇒  $i_a$ ,  $i_b$  &  $i_c$  are sinusoidal varying quantities



| $\omega_s t$ | $i_a$           | $i_b$                    | $i_c$                    | $\Sigma x$        | $\Sigma y$                | $R$               | $\theta$         |
|--------------|-----------------|--------------------------|--------------------------|-------------------|---------------------------|-------------------|------------------|
| $0^\circ$    | 0               | $-\frac{\sqrt{3}}{2}I_m$ | $\frac{\sqrt{3}}{2}I_m$  | 0                 | $\frac{3}{2}NI_m$         | $\frac{3}{2}NI_m$ | $\frac{\pi}{2}$  |
| $30^\circ$   | $\frac{I_m}{2}$ | $-I_m$                   | $\frac{I_m}{2}$          | $\frac{3}{4}NI_m$ | $\frac{3\sqrt{3}}{4}NI_m$ | $\frac{3}{2}NI_m$ | $\frac{\pi}{3}$  |
| $90^\circ$   | $I_m$           | $-\frac{I_m}{2}$         | $-\frac{I_m}{2}$         | $\frac{3}{2}NI_m$ | 0                         | $\frac{3}{2}NI_m$ | 0                |
| $180^\circ$  | 0               | $\frac{\sqrt{3}}{2}I_m$  | $-\frac{\sqrt{3}}{2}I_m$ | 0                 | $\frac{3}{2}NI_m$         | $\frac{3}{2}NI_m$ | $-\frac{\pi}{2}$ |

## Observations:

- magnitude of 'R' is constant,  $I \rightarrow$  peak value
- Input 'I' completes  $\frac{1}{4}$  cycle  
 $\Rightarrow$  'R' rotates by  $90^\circ$
- Input 'I' completes  $\frac{1}{2}$  cycle  
 $\Rightarrow$  'R' rotates by  $180^\circ$

## Conclusion:

$\Rightarrow$  the result of displacing 3 windings by  $120^\circ$  in space and displacing the winding 'I' by  $120^\circ$  in time phase is a single revolving field of constant magnitude.

$\Rightarrow$  for a given winding arrangements speed of rotation is determined by frequency of input 'V' or 'I' alone.



∴ the speed of rotating magnetic field is  $\omega_m = \omega_s \frac{2}{P}$  rad/sec(mech)

If 'N<sub>s</sub>' is speed in rpm,  $\frac{2\pi N_s}{60} = \left(\frac{2}{P}\right) 2\pi f_1$

∴ N<sub>s</sub> =  $\frac{120f_1}{P}$  rpm      P → no. of poles

In practice stator winding of IM is distributed in large number of slots.

The winding is distributed and number of poles depend on winding arrangement.

### Rotor: Two types of constructions

**Squirrel cage**: aluminum/ cu bars are embedded in the rotor slots and permanently shorted at both ends by al/cu end rings

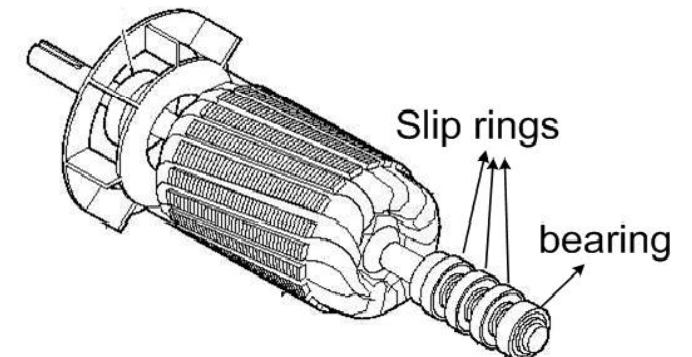
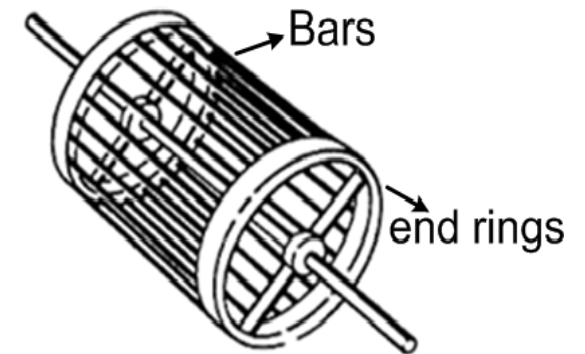
⇒ electrically closed circuit

⇒ no additional 'R' can be connected.

**Slip Ring Rotor**: three phase winding is placed in rotor slots

⇒ three terminals of the windings are connected to three rings fixed to rotor shaft

⇒ external 'R'/'Z'/'V source' can be connected to these rings.



In both cases, when the rotor is at rest, synchronously rotating stator field induces voltage of stator frequency in rotor.

∴ rotor is at rest, relative speed between stator field & rotor is  $N_s - 0 = N_s \rightarrow$  is maximum

∴ relative speed between field and conductor(rotor) is maximum, induced emf &

∴ rotor 'I' is maximum.

⇒ similar to transformer, for any current in secondary (rotor) there is an equivalent 'I' in primary(stator)

∴ if an IM is started at rated V & f, a high 'I' will be drawn from the source

⇒ this 'I' could be  $\cong (6 - 7)$  times  $I_{FL}$

⇒ current carrying conductor placed in magnetic field experience a force

⇒ conductor (rotor) starts rotating

⇒ as the speed  $\uparrow$ , relative speed between stator field & rotor  $\downarrow$ . As a result:

→ induced 'V' in the rotor and hence the current  $\downarrow$

→ Frequency of induced 'V' & 'I' in the rotor  $\downarrow$



⇒ rotor eventually reach a steady state speed  $N_r$ ,  $N_r < N_s$

⇒  $N_r$  can not be =  $N_s$  because at  $N_r = N_s$ , relative speed between rotor (conductor) and stator field is zero.

⇒ no emf & ∴ no 'I' & no force or torque

$$\text{slip } s = \frac{N_s - N_r}{N_s} \quad \therefore N_r = (1 - s)N_s$$

⇒  $N_s - N_r \rightarrow$  slip speed &

$$\text{slip in terms of frequency, } s = \frac{f_1 - f_3}{f_1} = \frac{\omega_s - \omega_r}{\omega_s} = \frac{f_2}{f_1}$$

$$f_2 = sf_1 \text{ Hz or } \omega_2 = s\omega_1$$

↳ slip frequency ⇒ frequency of rotor 'V' / 'I'  $f_3 \rightarrow$  frequency

corresponding to rotor speed

assume that if no load (external torque) is applied to the rotor shaft

⇒ developed torque by the motor ⇒ overcome friction

⇒ should be very small (if neglected  $N_r = N_s$ )

∴ required rotor 'I' should also be small





$\Rightarrow (N_s - N_r)$  is small ( how small is this small ?)  
 $\Rightarrow$  apply external torque( $T_L$ ) to the motor shaft  
 $\Rightarrow$  motor should develop torque  $> T_L$   
 $\Rightarrow$  'I' flowing in the conductor(rotor) should  $\uparrow$   
 $\Rightarrow (N_s - N_r)$  should  $\uparrow$   
 $\Rightarrow$  There would be corresponding  $\uparrow$  in  $I_s$  (stator 'I')  
 $\therefore$  In IM,  $N_r$  is function of load  
 As  $T_L \uparrow$   $N_r \downarrow$  &  $\therefore s \uparrow$   
 $N_r$  can never be equal to  $N_s$   
 $\Rightarrow$  for steady torque, stator field ( $F_s$ ) & rotor field( $F_r$ ) should be stationary w.r.t. each other

$\Rightarrow$  speed of  $F_s = N_s$   
 $\Rightarrow$  direction of  $F_r$  is the same as that of  $F_s$   
 $\Rightarrow$  Frequency of rotor 'I' is  $sf_1$   
 $\Rightarrow$  these currents produce a field which rotates at  $sN_s$  rpm  
     w.r.t. rotor in same direction as that of  $F_s$   
 $\Rightarrow$  rotor rotates at  $N_r$  w.r.t. stator  
 $\therefore$  speed of  $F_r$  w.r.t. stator  
      $= N_r + sN_s = (1 - s)N_s + sN_s = N_s$   
 $\Rightarrow$  thus both fields are stationary w.r.t. each other



- ⇒ rotor of IM has no electrically conducting connection with the stator supply (similar to that of a transformer secondary)
- ⇒ Input power is converted to mechanical output is transferred inductively – by transformer action - from stator to rotor by means of mutual flux
- ⇒ electrical behavior of IM is similar to that of a transformer.
- ⇒ additional feature is frequency transformation (Frequency of rotor current =  $sf_1$ )

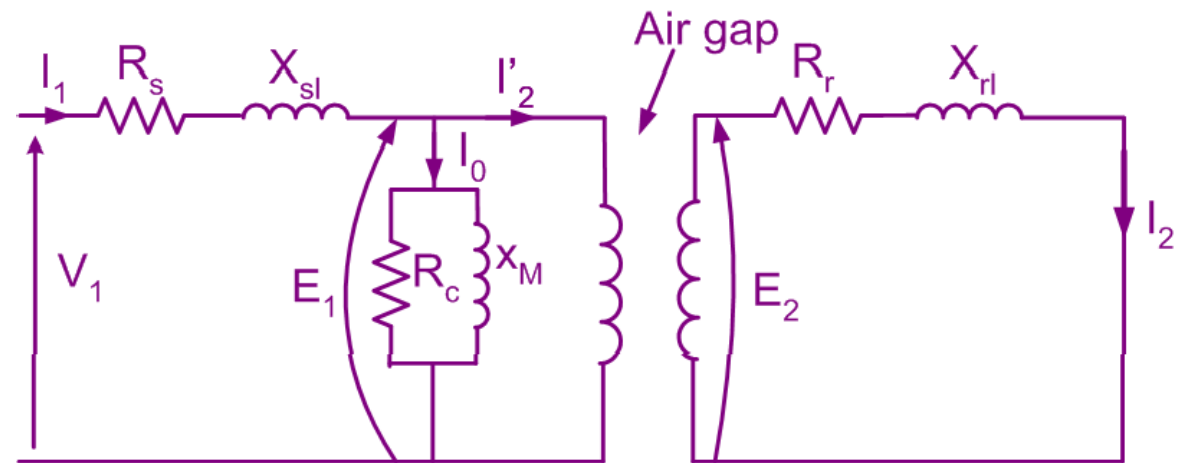
### Equivalent circuit:

$$X_{rl} = 2\pi f_2 l_{rl},$$

$l_{rl} \rightarrow$  leakage inductance in rotor

$$E_2 = 4.44 f_2 \phi_M N_2 k_w$$

$k_w \rightarrow$  depends on winding,  $< 1$



$$I = \frac{E_2}{R_r + jx_{rl}} = \frac{s(4.44f_1\phi_1 N_2 k_w)}{R_r + js(2\pi f_1 I_{rl})} = \frac{E_2}{\frac{R_r}{s} + jx_{rl}} \quad \text{frequency of } E_2, f_2 = sf_1$$

→ Frequency of rotor 'I' =  $f_1$

Assuming some turns ratio

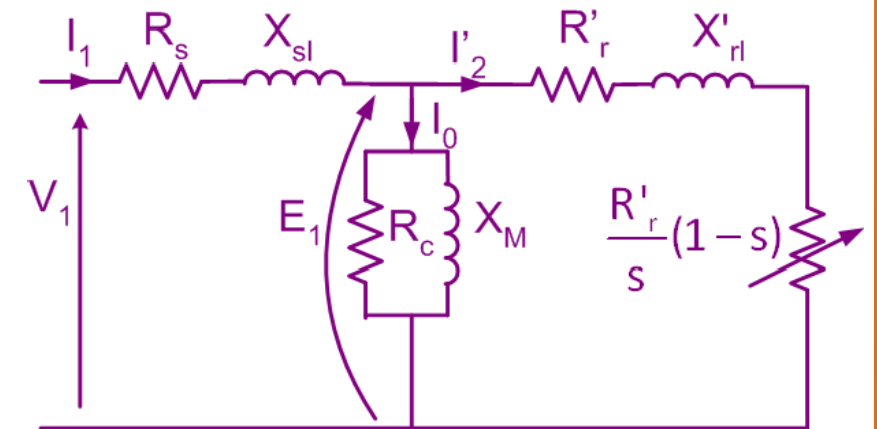
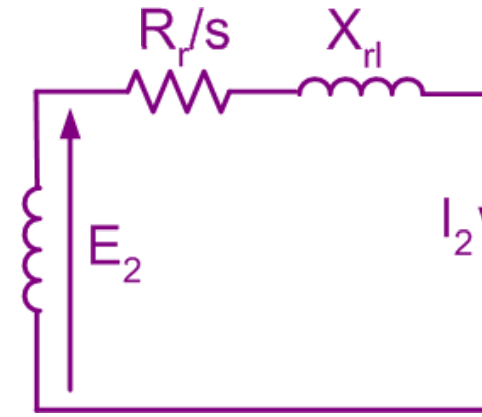
⇒ IM can be thought of as a

generator feeding a fictitious 'R'

⇒ it is fictitious because unlike in a transformer, it is not an

external 'R' connected at the load terminals

⇒ mech. power developed/phase = ohmic loss in fictitious secondary resistance,  $\frac{R'_r(1-s)}{s}$



$$\text{developed power, } P_d = I_2'^2 \frac{R_r'(1-s)}{s}$$

$$\text{rotor cu loss} = (I_2')^2 R_r'$$

∴ i/p air gap power or i/p power to rotor,

$$P_a = (I_2')^2 \frac{R_r'}{s} \quad \therefore P_a : I_2' R_r' : P_d = 1 : s : (1-s)$$

⇒  $sP_a \propto \text{heat}$  ∴ 's' should be as small as possible

∴ developed torque,

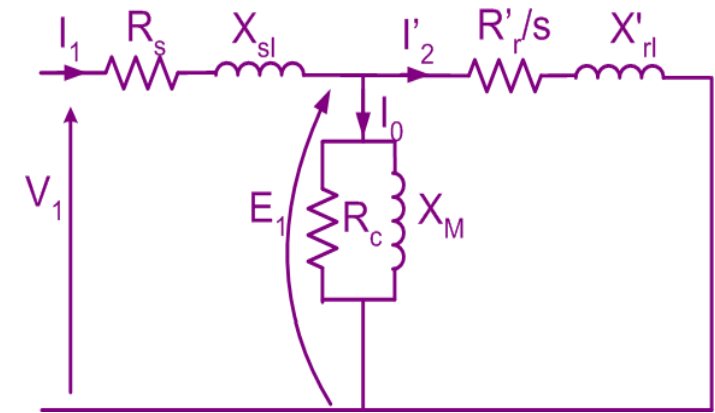
$$T_{d/ph} = \frac{P_d}{\omega_r} = \frac{P_a(1-s)}{2\pi n_s(1-s)} = \frac{P_a}{2\pi n_s} \quad \therefore T_d \propto P_a, \text{ independent of speed of rotation}$$

$P_a \rightarrow$  air gap input power ⇒ Input power/phase =  $P_a$  + stator cu. Loss/phase + core loss/phase

$$\sqrt{3}V_L I_L \cos\theta = \text{Input power/phase} * 3$$

output power/phase,  $P_{out} = P_d - \text{frictional loss/phase}$

$$\therefore \% \eta = \frac{\text{output power}}{\text{input power}} \times 100$$



## T - N characteristics:

$$T_d = \frac{3V_1^2}{2\pi n_s} \frac{R'_r}{s} \frac{1}{\left[ \left( R_s + \frac{R'_r}{s} \right)^2 + (X_{sl} + X'_{rl})^2 \right]}$$

at normal speeds close to  $N_s$ , 's' is very small

$$\therefore |R_s + R'_r/s| \gg (X_{sl} + X'_{rl}) \text{ and } |R_s| \ll |R'_r/s|$$

$$T_d \propto s$$

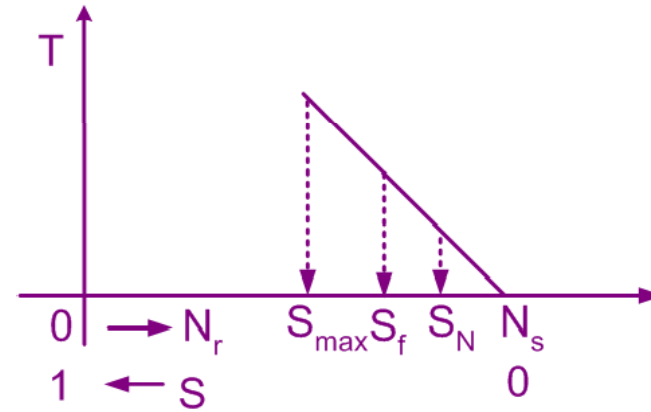
$\therefore$  T -  $N_r$  characteristics is  $\cong$  linear

$T_d = 0$  at  $N_r = N_s$ , corresponding  $s = 0$

$T_d \uparrow$  as  $s \uparrow$

$$T = T_{\max} \text{ when } \frac{dT_d}{ds} = 0$$

$$\therefore T_{\max} = \frac{3V_1^2}{2\pi n_s} \frac{R'_r}{\frac{R'_r}{\sqrt{R_s^2 + X^2}}} \frac{1}{\left[ \left( R_s + \frac{R'_r}{R'_r} \sqrt{R_s^2 + X^2} \right)^2 + X^2 \right]}$$



$$T = \frac{3V_1^2}{2\pi n_s} \frac{R'_r}{s} \frac{1}{\left[ \left( R_s + \frac{R'_r}{s} \right)^2 + X^2 \right]}$$

$$s_{\max} = \frac{R'_r}{\sqrt{R_s^2 + X^2}}$$



$$\therefore T_{max} = \frac{3V_1^2}{4\pi n_s} \frac{\sqrt{R_s^2 + X^2}}{\sqrt{R_s^2 + X^2} [R_s + \sqrt{R_s^2 + X^2}]} \quad \left| R_s + \frac{R'_r}{s} \right| \ll |X_{sl} + X'_{rl}| \quad \therefore T \propto \frac{1}{s}$$

neglecting  $R_s$

$$\approx \frac{3V_1^2}{4\pi n_s X^2} \Rightarrow \text{Independent of } R'_r$$

$$s_{max} = \frac{R'_r}{\sqrt{R_s^2 + X^2}} \quad X = X_{sl} + X'_{rl}$$

If stator parameters are neglected

$$s_{max} = \frac{R'_r}{X'_{rl}}$$

at low speeds and at starting,  $s \rightarrow 1$

$\Rightarrow$  due to air gap, leakage flux is quite

Substantial (generally  $R_r/x_{rl} \cong 0.2$ )

$\Rightarrow T - N_r$  characteristic is a rectangular hyperbola

### Observations:

From (A – B)

$T \uparrow$  as  $N_r \uparrow \rightarrow$  unstable

from (B – C)

$T \uparrow$  as  $N_r \downarrow \rightarrow$  stable

$\Rightarrow T \propto V^2$

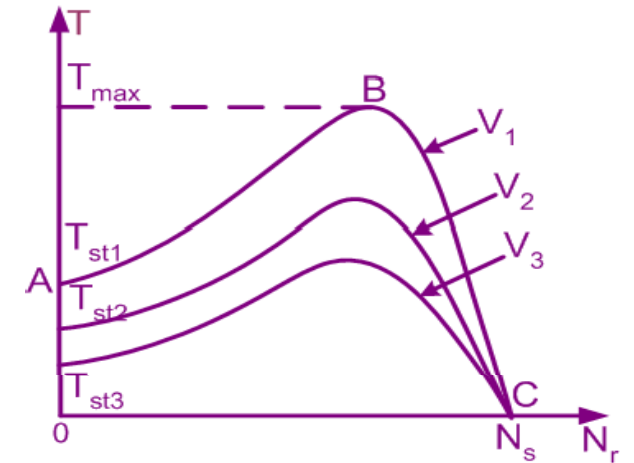
$\therefore$  If  $V \downarrow$  by 10% ,  $T_{st}$  reduces by 19%.

$N_s$  remains the same

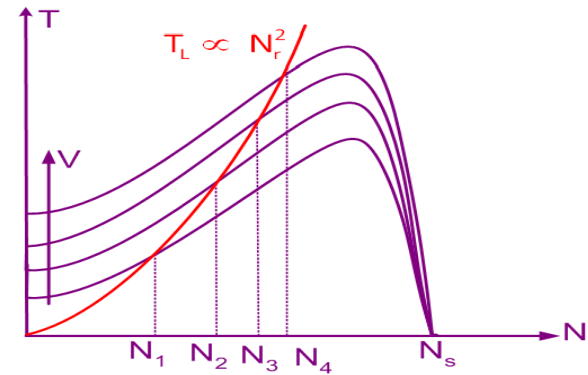
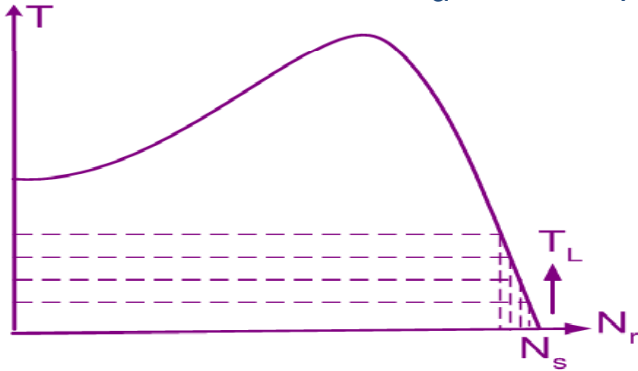
$\Rightarrow$  at starting 'f' of 'l' in rotor =  $f_1$

$\Rightarrow$  rotor bars are shorted

$\Rightarrow$  similar to transformer with shorted secondary



- ⇒ If rated 'V' is applied ⇒ rotor 'I' and ∴ stator 'I' will be high
- ⇒ one of the ways of reducing this 'I' is applying reduced 'V' to stator ( $f_1$  is unaltered)
- ⇒ If motor is started with reduced 'V' (rated  $f_1$ ),  $T_{st} \downarrow$  reduces
- ⇒ In the linear region  $T_d \downarrow$  as  $N_r \uparrow$



- ⇒ In case of fan:  $T_L \propto N_r^2$
- ⇒ speed is varied by varying 'V' ('f' is held constant) it can be observed that as  $T_L \uparrow$   $N_r \uparrow$

Observations : Even though slip is high, rotor 'I' and ∴ stator 'I' may not be high because rotor 'I'  $\propto (N_s - N_r) \phi$ ; applied V is low,  $\phi$  is low.

frequency of rotor 'I'  $\propto$  relative speed  $\propto sN_s$  or  $\propto sf_1$



for normal operation, 's' varies from 0.01 to 0.03 (HP rating up to 10)

frequency of rotor 'l'  $\rightarrow$  0.5 to 1.5 Hz very

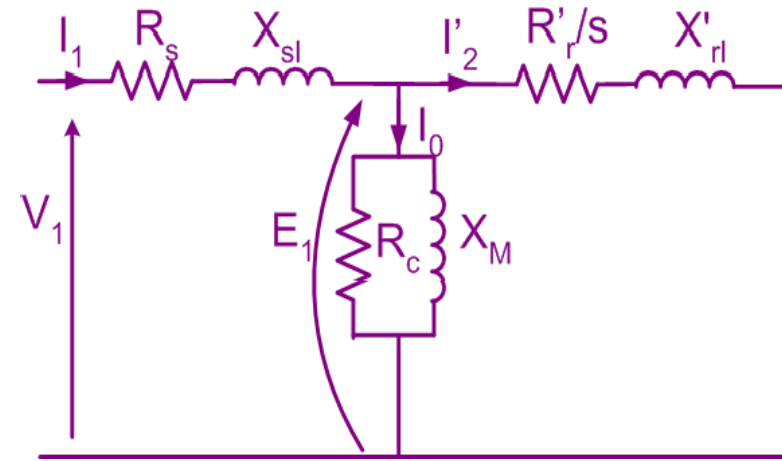
low frequency ac  $\cong$  dc

rotor P.F.  $\cong$  unity or  $\frac{R'_r}{s} \gg X'_{rl}$

$$\therefore \frac{\frac{R'_r}{s}}{\sqrt{\left(\frac{R'_r}{s}\right)^2 + (X'_{rl})^2}} \approx 1$$

$I_o$  is pre-dominantly inductive  
due to air gap,  $|I_o|$  much higher compared to transformer

$\Rightarrow$  could be (25-30)% of  $I_{FL}$



$\therefore \bar{I}_1 = \bar{I}_o + \bar{I}'_2$  always lags the input 'V'

$\therefore$  In IM source P.F. is always lagging

(In transformer, source P.F. could be leading/lagging/unity)





## Speed Control:

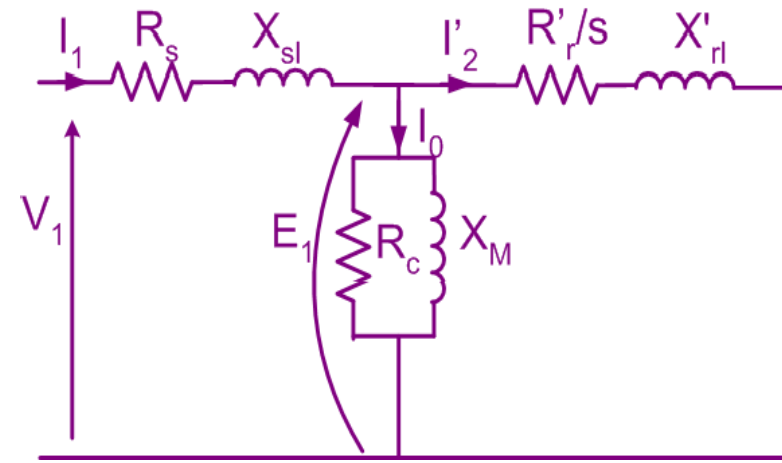
The Torque equation can be written as:

$$T_d = \frac{3P}{2} \frac{1}{\omega_s} \frac{\frac{V_1^2 R'_r}{s}}{\left[ \left( R_s + \frac{R'_r}{s} \right)^2 + (X_{sl} + X'_{rl})^2 \right]}$$

Neglecting stator parameters

$$T_d = \frac{3P}{2} \frac{1}{\omega_s} \frac{V_1^2 s R'_r}{[R_r'^2 + ((s\omega_s)L'_{rl})^2]} \approx \frac{3P}{2} \left( \frac{V_1}{\omega_s} \right)^2 \frac{\omega_s}{R'_r}$$

$$I_m = \frac{E_1}{X_m} = \frac{E_1}{2\pi F_1 L_m} \approx \left[ \frac{V_s}{2\pi F_1} \right] \frac{1}{L_m}$$



$$L_m I_m = \phi = \text{Air gap flux} = \frac{V_s}{2\pi F_1}$$

$$\therefore T_d \cong \left( \frac{3P}{2} \right) \frac{\phi^2 \omega_s}{R'_r}$$



- In IM starting  $I$  can be  $\downarrow$  by applying reduced  $V$  ( $f_1 = f_{\text{rated}}$ )

$$\Rightarrow \phi \downarrow \therefore T_d \downarrow$$

- For pump & fan type of load ( $T_L \propto N_r^2$ ),  $Y - \Delta$  starter could be used

$$T_{st} = \frac{1}{3} T_{st \text{ at } V_1 = V_{\text{rated}}}$$

- Starting ' $I$ ' can be  $\downarrow$  by keeping  $\phi = \phi_{\text{rated}}$  &  $\downarrow (N_s - N_r)$   $N_s$  can be  $\downarrow$  by  $\downarrow f_1$
- If  $V_1 = V_{\text{rated}}$  &  $f_1 \downarrow$ ,  $m/c$  gets saturated ( $V_1 = 4.44 f_1 \phi_M N_1 k_W$ )
- $\therefore$  Keep  $(V_1/f_1)$  constant



⇒ Variable Voltage Variable Frequency supply

∴ 'ϕ' is constant,  $T_d$  can also be controlled ( force experienced by conductor  $\propto B l$  )

⇒ mmf distribution in space in case of one coil placed in 2 slots is rectangular

⇒ If there are large number of slots then it is a stepped waveform

⇒ field produced by ac current flowing in a coil is pulsating in nature

∴ 1-ϕ motor is not self starting

