Factorial Designs II

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Topics

- Introduction
- Creating Factorial Designs
- Analysis in R
- Two-Level Factorials

- Two-Level Factorials in R
 - Number of Replicates
- One Replicate Per Cell
- Model Assumptions
- Exercises and References

Introduction

- When many factors are under study, it is more efficient to study them together.
- There is more power in detecting main effects.
- Higher order interactions may also be detected.

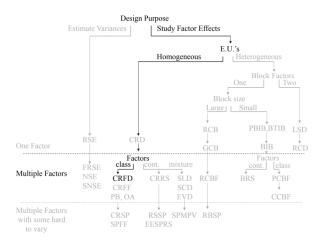


Figure: Source: (1)

Factorial Designs

- Factorial Designs examine all possible combinations of factor levels.
- The number of replicates of a specific level of one factor is increased by the product of the number of levels of all other factors in the design.
- The same power or precision can be obtained with fewer replicates.

Multi-Factor Designs in R I

- There are many ways to create this kind of design in R.
- We can use the expand.grid() function to create a data frame of all possible combinations:

```
• D <- expand.grid(Factor.1 =
 as.factor(c(level.1,...,level.i)),
 Factor.2 = as.factor(c(level.1,...,level.j)), ...,
 Factor.k = as.factor(c(level.1,...,level.m)))</pre>
```

- To replicate you can use the rbind() function:
 - D <- rbind(D.D)</pre>

Multi-Factor Designs in R II

- Randomization:
 - set.seed(2030) # Reproducible
 - D <-D[order(sample(1:nrow(D))),] # Randomization
 - write.csv(D, file="Design.csv") # save optional

- Assume that we examine four levels for each of the two previous factors from the helicopter experiment and also want to examine two drop heights:
 - Wing Length: 4, 4.75, 5.5, 6 (inches)
 - Body Width: 3.25, 3.75, 4, 4.25 (inches)
 - Drop Height: 1.5, 2 (metres)
- Use R to come up with a randomized three-factor design with two replications for each combination.

Mathematical Model (Multiple Factors)

• The mathematical model for a completely randomized multi-factor factorial design (*m* factors) can be written as:

$$Y_{ij...mk} = \mu_{ij...m} + \epsilon_{ij...mk}. \tag{1}$$

- *i* represents the level of the first factor.
- *m* represents the level of the *z*th factor.
- *k* represents the replicate number.
- This model is called a *cell means model* and $\mu_{ij...m}$ represents the expected response in the $ij...m^{th}$ cell.

Alternative Mathematical Model

• The effects model:

$$Y_{ij...mk} = \mu + \alpha_i + \beta_j + ... + \gamma_m + \alpha \beta_{ij} + ... + \alpha \beta \cdots \gamma_{ij...m} + \epsilon_{ij..mk}.$$
 (2)

- α_i , β_j , ... γ_m are the main effects:
 - α_i represents the difference between the marginal average of all experiments at the i^{th} level of the first factor and the overall average.
 - γ_j represents the difference between the marginal average at the m^{th} level of the z^{th} factor and the overall average.
- Now we consider all possible interactions.

Illustrative Example 1

 Using the web data from the daewr package and the description in the example code (changes in the webpage configuration) we have the following model:

$$\begin{aligned} \mathsf{prop}_{ijkl} &= \mu + \alpha_i + \beta_j + \alpha\beta_{ij} + \gamma_k + \alpha\gamma_{ik} + \beta\gamma_{jk} + \alpha\beta\gamma_{ijk} + \delta_l + \\ &\alpha\delta_{il} + \beta\delta_{jl} + \alpha\beta\delta_{kl} + \gamma\delta_{kl} + \alpha\gamma\delta_{ikl} + \beta\gamma\delta_{ikl} + \alpha\beta\gamma\delta_{ijkl} \end{aligned}$$

 Because we have a different number of replicates we will use the contr.sum and type = "III" arguments in R.

Effects Model in R

- Use the lm() function to estimate the linear model with all interactions.
- If there is only one observation per group you will need to remove a term
 - Otherwise, include all of the terms.
- Next use the Anova() function from the car package with the type
 "III" argument to examine the significance of the overall interactions.

- Estimate the effects (linear) model with the prop variable as the response variable.
- Omit the four-way interaction A:B:C:D as we only have one replication for each group.
- Perform an ANOVA on your resulting model.
- What do you think your results imply?

Visualizing Interactions

• We can use the code from the previous slides to examine interactions or we can use the plot_model(lm, type = "int") function from the *sjPlot* package.

- Estimate the effects model on the *COdata* that we covered in Example 3 of Factorial Designs I.
- Use the plot_model() function to examine the interaction term.
- Use the plot_model() function to examine the interaction terms from Example 2.

Two-Level Factorials

- As we increase the number of factors in a design, the treatment combinations increases exponentially.
 - Four factors with 5 levels: $4^5 = 1024$ runs needed
- Very popular approach is to design experiments with two-level factors (2^k) .
- The two levels are often denoted (-) and (+) for lowest and highest respectively.

Two-Level Factorials Notation

- We can replace the i notation by + or -.
- For Example: $\alpha_- = -\alpha_+$
- We can define the effects of the main effects of a two-level factorial:

$$E_A = \bar{y}_{+...} - \bar{y}_{-...}$$

- Represents the change in the average response caused by going from low (-) to high (+) in factor A.
- β_A is one half of the effect E_A .

Effects

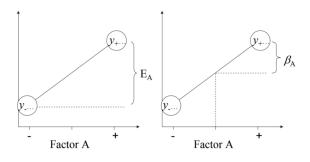
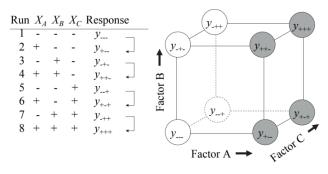


Figure: Source: (1)

Geometric Representation (2³)



$$E_A = (y_{+-} + y_{++} + y_{+-} + y_{+++})/4 - (y_{--} + y_{-+} + y_{-+} + y_{-+})/4$$

Figure: Source: (1)

Two-Level Factorials Notation

- We can examine the terms including interactions in R using the lm() function.
- To include the half effects we need to include the contr.FrF2 from the DoE.base package argument to the estimation process.

$$\textit{X}_{\textit{A}} = \frac{\textit{ActualFactorSetting} - \textit{FactorMidPoint}}{\textit{HalfTheRange}}$$

- R Code:
 - model <- lm(response ~ Factor.1*Factor.2*...*Factor.m, data = data, contrast = list(Factor.1=contr.FrF2, Factor.2=contr.FrF2,..., Factor.m=contr.FrF2))
 - summary(model)

- Load the volt dataset from the daewr package into R.
- Take some time to examine the data.
- Estimate a linear model using the method covered on the previous slide.
- Remember, these estimates are half of the main effects values.
- Are the main effects meaningful?

• Visualize any significant interactions from Example 4.

Example 4 Comments

 Removing any insignificant terms we may obtain the following model formula:

$$y = 668.563 - 16.813 \left(\frac{Temp - 27}{5} \right) - 6.688 \left(\frac{CWarm - 2.75}{2.25} \right) \left(\frac{Temp - 27}{5} \right)$$

• We have a significant interaction.

Number of Replicates Shortcut I

- Assume we are interested in a power equal to 0.95 for a two-level factorial design with $\alpha=0.05$.
- The formula to obtain the number of **runs** *N*:

$$N = ((8\sigma)/\Delta)^2. \tag{3}$$

- \bullet σ is the standard deviation of the experimental error.
- $N = r \cdot 2^k$
- This formula only works for two-level factorial designs.

- Use the formula on the previous slide to write a function in R to estimate the number of replicates needed.
- Use your function and the following information to approximate how many replicates will we need to obtain a power of 0.95 for the experiment from Example 4.
 - $\sigma = 15.0$ (Known by lab technician)
 - $\Delta = 30.0$ (Suggested by students)

Number of Replicates Shortcut II

- Assume we have a budget for an experiment.
- ullet The formula can be rearranged to find Δ (the size of effect we are likely to detect):

$$\Delta = 8 \cdot \sigma / \sqrt{N} \tag{4}$$

- \bullet σ is the standard deviation of the experimental error.
- $N = r \cdot 2^k$
- This formula only works for two-level factorial designs.

One Replicate Per Cell

- It is very possible that only one replicate per cell is *needed*.
- In the case that there is only one replicate per cell, we cannot estimate the variance of the error term to conduct any of the hypothesis tests.
- There are visualisation methods that we can use to identify possible significant effects.

One Replicate Per Cell in R

Estimate a model (contr.FrF2 not needed):

• model <- lm(response \sim A*B*..., data = data)

Off diagonal elements from this plot are significant:

- library(daewr)
- fullnormal(coef(model)[-1],alpha=.025)
- There are other methods to detect significant terms.
 - LGB(coef(model)[-1], rpt = FALSE)

- Import the *chem* dataset into R.
- Take a moment to understand the data.
- Are there any significant factors in this experiment?

Model Assumptions with Replication

 When there are replicates for each cell (combination of factor levels) we can use the previous methods discussed to check for normality and a constant variance.

- Methods:
 - Scatterplots of residuals
 - Q-Q plot
 - Shapiro-Wilk Test
 - o ncvTest()

Model Assumptions WITHOUT Replication

- When we do not have replication it is more difficult to test for violations.
- Generally, violations of normality are driven by an outlier.
 - Will bias the estimated effects away from 0. (recall the plots used to detect significance for one replicate)
- In R:
 - Gaptest(data) Daniel's Method to find an outlier in an unreplicated
 2^k design
 - The response is in the last column of the data frame.

Comments on Outliers

- When a detected *outlier* is removed or corrected, results should be interpreted with caution.
- When we have multiple replicates at factor setting where an outlier is detected, it may be okay to interpret the results.
- If there are two or fewer replicates and an outlier is detected, it may be advisable to rerun the experiment.

- Import the BoxM dataset into R.
- Use the techniques we used in Example 7 to detect any significant factors with regards to the response *y*.
- Use the Gaptest() function to detect any possible outliers.
- What conclusions can we draw from the results?

Exercise 1

- Take some time to work through the examples in these slides on your own.
 - See if you can solve them and interpret the results without the *Filled* example code.

References & Resources

- Lawson, J. (2014). Design and Analysis of Experiments with R (Vol. 115). CRC press.
- plot_model()
- contr.FrF2
- fullnormal()
- LGB()
- Anova
- Gaptest()