LINEAR PROGRAMMING

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OUTLINE

- General Linear Programs
- An Overview of Linear Programming
- Standard Form
- Slack Form

A POLITICAL PROBLEM

Policy	urban	suburban	rural
Build roads	-2	5	3
Gun control	8	2	-5
Farm subsidies	0	0	10
Gasoline tax	10	0	-2

- The effect of policies on voters
 - Each **entry** describes the number of thousands of voters who could be won over by spending \$1,000 on advertising support of a policy on a particular issue.
 - Negative entries denote votes that would be lost.

WE FORMAT THIS PROBLEM AS

Minimize:

$$x_1 + x_2 + x_3 + x_4$$

Subject to

$$-2x_1 + 8x_2 + 0x_3 + 10x_4 \ge 50$$

$$5x_1 + 2x_2 + 0x_3 + 0x_4 \ge 100$$

$$3x_1 - 5x_2 + 10x_3 - 2x_4 \ge 25$$

$$x_1, x_2, x_3, x_4 \ge 0$$

Policy	urban	suburban	rural
Build roads	-2	5	3
Gun control	8	2	-5
Farm subsidies	0	0	10
Gasoline tax	10	0	-2

GENERAL LINEAR PROGRAMS

We can define:

$$f(x_1, x_2, ..., x_n) = a_1 x_1 + a_2 x_2 + ... + a_n x_n = \sum_{i=1}^n a_i x_i$$

Linear equality

$$f(x_1, x_2, \dots, x_n) = b$$

Linear inequality

$$f(x_1, x_2, \dots, x_n) \le b$$

or

$$f(x_1, x_2, ..., x_n) \ge b$$

GENERAL LINEAR PROGRAMS

- Linear Constraints: We use the general term linear constraints to denote either linear equalities or linear inequalities.
- Formally, a **linear-programming problem** is the problem of either minimizing or maximizing a linear function subject to a finite set of linear constraints.
- If we are to minimize, then we call the linear program a minimization linear program, and if we are to maximize, then we call the linear program a maximization linear program.

AN OVERVIEW OF LINEAR PROGRAMMING

In order to describe properties of the algorithms for linear programs, we shall use two forms, **standard** and **slack**.

Considering **one** linear program with **two** variables:

Maximize:

$$f(x_1, x_2) = x_1 + x_2$$

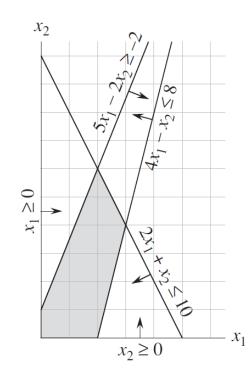
Subject to:

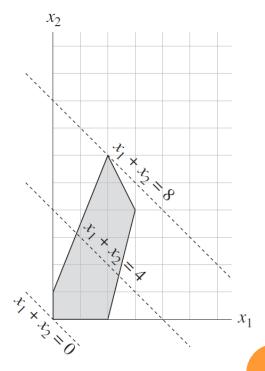
$$4x_{1} - x_{2} \le 8$$

$$2x_{1} + x_{2} \le 10$$

$$5x_{1} - 2x_{2} \ge -2$$

$$x_{1}, x_{2} \ge 0$$





Intuitions

- Although we cannot easily *graph* linear programs with more than two variables, the same intuition holds.
 - If we have three variables, then each constraint is described by a half-space in three dimensional space. The intersection of these half-space forms the feasible region.
 - If we have *n* variables, then each constraint is described by a **half-space** in *n* dimensional space. We call the **feasible region** formed by the intersection of these half-spaces **a simplex**.
 - The objective function is now a hyperplane and, because of **convexity**, an optimal solution still occurs at a vertex of the **simplex**.

- In standard form, we have
 - \triangleright Given *n* real numbers c_1, c_2, \ldots, c_n ;
 - \rightarrow *m* real numbers b_1, b_2, \ldots, b_m ;
 - > mn real number a_{ij} for i = 1, 2, ..., m and j = 1, 2, ..., n;
- Finding *n* real numbers x_1, x_2, \ldots, x_n that

Maximize:

$$\sum_{j=1}^{n} c_{j} x_{j}$$

Subject to:

$$\sum_{j=1}^{n} a_{ij} x_{j} \le b_{j} \quad for \quad i = 1, 2, ..., m$$
$$x_{j} \ge 0 \quad for \quad j = 1, 2, ..., n$$

The above linear program can be rewritten as:

Maximize
$$c^{T}x$$
 s.t. $Ax \leq b$, $x \geq 0$

where
$$A = (a_{ij}), b = (b_i), c = (c_j), x = (x_j)$$
.

A tuple (A, b, c) can represent a linear program in standard form.

Converting linear programs into standard form

For example, if we have the linear program:

Minimize:
$$-2x_1 + 3x_2$$

Subject to:
$$x_1 + x_2 = 7$$
; $x_1 - 2x_2 \le 4$; $x_1 \ge 0$

By negating the **coefficients** of the objective function, we have

Maximize:
$$2x_1 - 3x_2$$

Subject to:
$$x_1 + x_2 = 7$$
; $x_1 - 2x_2 \le 4$; $x_1 \ge 0$

The above linear program can be rewritten as:

Maximize
$$c^{T}x$$
 s.t. $Ax \leq b$, $x \geq 0$

where
$$A = (a_{ij}), b = (b_i), c = (c_j), x = (x_j)$$
.

A tuple (A, b, c) can represent a linear program in **standard form**.

Converting linear programs into standard form

To ensure that each variable has a non-negativity constraint, we have

$$(x_1 + x_2 = 7; x_1 - 2x_2 \le 4; x_1 \ge 0)$$
 $x_2 = x_2' - x_2''$

Maximize:
$$2x_1 - 3x'_2 + 3x''_2$$

Subject to:
$$x_1 + x'_2 - x''_2 = 7$$
 $x_1 + x'_2 - x''_2 \le 7$ $x_1 + x'_2 - x''_2 \le 7$ $x_1 + x'_2 - x''_2 \ge 7$

$$x_1, x_2', x_2'' \ge 0$$

Maximize:
$$2x_1 - 3x'_2 + 3x''_2$$
 $x_1 + x'_2 - x''_2 \le 7$
Subject to: $x_1 + x'_2 - x''_2 = 7$ $x_1 + x'_2 - x''_2 \ge 7$
 $x_1 - 2x'_2 + 2x''_2 \le 4$ $x'_2 = x_2$
 $x_1, x'_2, x''_2 \ge 0$

 $x''_{2} = x_{3}$

For consistency in variable names, we have

Maximize:
$$2x_1 - 3x_2 + 3x_3$$

Subject to: $x_1 + x_2 - x_3 \le 7$
 $-x_1 - x_2 + x_3 \le -7$
 $x_1 - 2x_2 + 2x_3 \le 4$
 $x_1, x_2, x_3 \ge 0$

A linear program might not be in standard form for any of **four possible reasons**:

- 1. The objective function might be a **minimization** rather than a **maximization** (*target*).
- 2. There might be variables without nonnegativity constraints $(x_k = x'_k x''_k \& x'_k, x''_k \ge 0)$.
- 3. There might be **equality constraints**, which have an equal sign rather than a less-than-or-equal-to sign ($\geq \& \leq$).
- 4. There might be **inequality constraints**, but instead of having a less-than-or-equal-to sign, they have a greater-than-or-equal-to sign (*negation*, *alternate sign direction*).

Converting linear programs into slack form.

We shall convert it into a form in which the nonnegativity constraints are the only inequality constraints, and the remaining constraints are equalities. An inequality constraint is

$$\sum_{i=1}^{n} a_{ij} x_{j} \le b_{i}$$

We introduce a new variable s and rewrite inequality as the two constraints

$$s = b_i - \sum_{j=1}^n a_{ij} x_j$$

$$s \ge 0$$

We call *s* a slack variable because it measures the **slack**, or **difference**, between the left-hand and right-hand sides of equation.

We introduce slack variables x_4 , x_5 , x_6 , the linear programs we just discussed can be written as:

Maximize:

Subject to:

$$2x_1 - 3x_2 + 3x_3$$

 $x_1 + x_2 - x_3 \le 7$

Maximize:
$$Z = \frac{1}{2}$$

 $Z = 2x_1 - 3x_2 + 3x_3$



$$x_1 - 2x_2 + 2x_3 \le 4$$

 $-x_1 - x_2 + x_3 \le -7$

 $x_1, x_2, x_3 \ge 0$

$$x_4 = 7 - x_1 - x_2 + x_3$$

$$x_5 = -7 + x_1 + x_2 - x_3$$

$$x_6 = 4 - x_1 + 2x_2 - 2x_3$$

$$x_1, x_2, x_3, x_4, x_5, x_6 \ge 0$$

For linear programs that satisfy these conditions, we shall sometimes **omit the words** "maximize" and "subject to," as well as the explicit nonnegativity constraints.

As in standard form, we use b_i , c_j and a_{ij} to denote constant terms and coefficients. Thus, we can concisely define a **slack form** by a tuple (N, B, A, b, c, v) to denote the slack form

$$Z = v + \sum_{j \in N} c_j x_j$$

$$x_i = b_i - \sum_{j \in N} a_{ij} x_j \quad \text{for} \quad i \in B$$

Here, the **equations** is indexed by B and the **variables** on the right-hand is indexed by N.

For example, in the slack form

$$Z = 28 - \frac{x_3}{6} - \frac{x_5}{6} - \frac{2x_6}{3}$$

$$x_1 = 8 + \frac{x_3}{6} + \frac{x_5}{6} - \frac{x_6}{3}$$

$$x_2 = 4 - \frac{8x_3}{3} - \frac{2x_5}{3} + \frac{x_6}{3}$$

$$x_4 = 18 - \frac{x_3}{2} + \frac{x_5}{2}$$

We have $\mathbf{B} = \{1, 2, 4\}$ and $\mathbf{N} = \{3, 5, 6\}$

$$A = \begin{pmatrix} a_{13} & a_{15} & a_{16} \\ a_{23} & a_{25} & a_{26} \\ a_{43} & a_{45} & a_{46} \end{pmatrix} = \begin{pmatrix} -1/6 & -1/6 & 1/3 \\ 8/3 & 2/3 & -1/3 \\ 1/2 & -1/2 & 0 \end{pmatrix} \quad \boldsymbol{b} = \begin{pmatrix} b_1 \\ b_2 \\ b_4 \end{pmatrix} = \begin{pmatrix} 8 \\ 4 \\ 18 \end{pmatrix}$$
$$\boldsymbol{c} = \{c_3, c_5, c_6\}^T = \left\{ -\frac{1}{6}, -\frac{1}{6}, -\frac{2}{3} \right\}^T \qquad \boldsymbol{v} = 28$$

SIMPLEX REVIEW

- Although we cannot easily *graph* linear programs with more than two variables, the same intuition holds.
 - If we have three variables, then each constraint is described by a **half-space** in three dimensional space. The **intersection** of these half-space forms **the feasible region**.
 - If we have *n* variables, then each constraint is described by a **half-space** in *n* dimensional space. We call the **feasible region** formed by the intersection of these half-spaces **a simplex**.
 - The objective function is now a hyperplane and, because of **convexity**, an optimal solution still occurs at a vertex of the **simplex**.

- The simplex algorithm takes as input a linear program and returns an optimal solution. Its running time is **not polynomial in the worst case and** often remarkably fast.
- It **starts at** some vertex of the simplex and performs a sequence of iterations. **In each iteration**, it moves <u>along an edge</u> of the simplex from a current vertex to a neighboring vertex whose objective value is **no smaller than** that of the current vertex (and usually is larger.)
- The simplex algorithm **terminates** when it reaches a local maximum, which is a vertex from which **all neighboring vertices** have a smaller objective value.
- Because the feasible region is convex and the objective function is <u>linear</u>, this local optimum is actually a global optimum.

- We take an algebraic view
 - We first write the given **linear program in slack form**, which is a set of linear equalities.
 - These linear equalities express some of the variables, called "basic variables," in terms of other variables, called "nonbasic variables."
 - We move from one vertex to another by making a basic variable become nonbasic and making a nonbasic
 variable become basic. We call this operation a "pivot" and, viewed algebraically, it is nothing more than rewriting the linear program in an equivalent slack form.

- Idea: For an iteration of the simplex algorithm, we have
 - Associated with each iteration will be a "basic solution" that easily obtains from the slack form of the linear program.
 - Set each **nonbasic variable to 0** and compute the values of **the basic variables** from the equality constraints.
 - An iteration **converts** one slack form into an equivalent slack form.
 - We **choose** a nonbasic variable and **increase** the variable's value from 0, until some basic variable becomes 0.
 - We then **rewrite** the slack form, **exchanging** the roles of that basic variable and the chosen nonbasic variable.

Consider the following linear program in standard form:

Maximize:
$$3x_1 + x_2 + 2x_3$$

Subject to: $x_1 + x_2 + 3x_3 \le 30$
 $2x_1 + 2x_2 + 5x_3 \le 24$
 $4x_1 + x_2 + 2x_3 \le 36$
 $x_1, x_2, x_3 \ge 0$

In order to use the **simplex algorithm**, we must convert the linear program into **a slack form**:

Maximize:
$$Z = 3x_1 + x_2 + 2x_3$$

Subject to: $x_4 = 30 - x_1 - x_2 - 3x_3$
 $x_5 = 24 - 2x_1 - 2x_2 - 5x_3$
 $x_6 = 36 - 4x_1 - x_2 - 2x_3$
 $x_1, x_2, x_3, x_4, x_5, x_6 \ge 0$

The slack form:

Maximize:
$$Z = 3x_1 + x_2 + 2x_3$$

Subject to:
$$x_4 = 30 - x_1 - x_2 - 3x_3$$

$$x_5 = 24 - 2x_1 - 2x_2 - 5x_3$$

$$x_6 = 36 - 4x_1 - x_2 - 2x_3$$

$$x_1, x_2, x_3, x_4, x_5, x_6 \ge 0$$

This system has **3 equations and 6 variables**, and therefore has an infinite number of solutions:

Basic solution:
$$(\bar{x}_1, \bar{x}_2, \bar{x}_3, \bar{x}_4, \bar{x}_5, \bar{x}_6) = (0, 0, 0, 30, 24, 36)$$

If **a basic solution** is also feasible, we call it a basic feasible solution.

BASIC FEASIBLE SOLUTION

Since the third constraint is the **tightest** constraint, we **switch**

 x_1 (nonbasic) and x_6 (basic).

$$x_1 = 9 - \frac{x_2}{4} - \frac{x_3}{2} - \frac{x_6}{4}$$
 Maximize: $Z = 3x_1 + x_2 + 2x_3$

The linear program is rewritten as

$$Z = 27 + \frac{x_2}{4} + \frac{x_3}{2} - \frac{3x_6}{4}$$

$$x_1 = 9 - \frac{x_2}{4} - \frac{x_3}{2} - \frac{x_6}{4}$$

$$x_4 = 21 - \frac{3x_2}{4} - \frac{5x_3}{2} + \frac{x_6}{4}$$
 $x_1, x_2, x_3, x_4, x_5, x_6 \ge 0$

$$x_5 = 6 - \frac{3x_2}{4} - 4x_3 + \frac{x_6}{2}$$

The operation is call pivot.

Maximize:
$$Z = 3x_1 + x_2 + 2x_3$$

Subject to:

$$x_4 = 30 - x_1 - x_2 - 3x_3$$

$$x_5 = 24 - 2x_1 - 2x_2 - 5x_3$$

$$x_6 = 36 - 4x_1 - x_2 - 2x_3$$

$$x_1, x_2, x_3, x_4, x_5, x_6 \ge 0$$

New basic solution: $(\bar{x}_1, \bar{x}_2, \bar{x}_3, \bar{x}_4, \bar{x}_5, \bar{x}_6) = (9, 0, 0, 21, 6, 0)$

New objective function: Z = 27

BASIC FEASIBLE SOLUTION

Since the third constraint is the tightest constraint, we switch

 x_3 and x_5 .

The linear program is rewritten as

$$Z = \frac{111}{4} + \frac{x_2}{16} - \frac{x_5}{8} - \frac{11x_6}{16}$$

$$x_1 = \frac{33}{4} - \frac{x_2}{16} + \frac{x_5}{8} - \frac{5x_6}{16}$$

$$x_4 = \frac{69}{4} + \frac{3x_2}{16} + \frac{5}{8}x_5 - \frac{x_6}{16}$$

$$x_3 = \frac{3}{2} - \frac{3x_2}{8} - \frac{x_5}{4} + \frac{x_6}{8}$$

$$Z = 27 + \frac{x_2}{4} + \frac{x_3}{2} - \frac{3x_6}{4}$$

$$x_1 = 9 - \frac{x_2}{4} - \frac{x_3}{2} - \frac{x_6}{4}$$

$$x_4 = 21 - \frac{3x_2}{4} - \frac{5x_3}{2} + \frac{x_6}{4}$$

$$x_5 = 6 - \frac{3x_2}{4} - 4x_3 + \frac{x_6}{2}$$

New basic solution: $(\bar{x}_1, \bar{x}_2, \bar{x}_3, \bar{x}_4, \bar{x}_5, \bar{x}_6) = (\frac{33}{4}, 0, \frac{3}{2}, \frac{69}{4}, 0, 0)$

New objective function: $Z = \frac{111}{4}$

BASIC FEASIBLE SOLUTION

Now the only way to increase the objective value is to increase

x_2 .

The linear program is rewritten as

$$Z = 28 - \frac{x_3}{6} - \frac{x_5}{6} - \frac{2x_6}{3}$$

$$x_1 = 8 + \frac{x_3}{6} + \frac{x_5}{6} - \frac{x_6}{3}$$

$$x_4 = 18 - \frac{x_3}{2} + \frac{x_5}{2}$$

$$x_2 = 4 - \frac{8x_3}{3} - \frac{2x_5}{3} + \frac{x_6}{3}$$

$$Z = \frac{111}{4} + \frac{x_2}{16} - \frac{x_5}{8} - \frac{11x_6}{16}$$

$$x_1 = \frac{33}{4} - \frac{x_2}{16} + \frac{x_5}{8} - \frac{5x_6}{16}$$

$$x_4 = \frac{69}{4} + \frac{3x_2}{16} + \frac{5}{8}x_5 - \frac{x_6}{16}$$

$$x_3 = \frac{3}{2} - \frac{3x_2}{8} - \frac{x_5}{4} + \frac{x_6}{8}$$

All coefficients in the objective function are **negative**, as means the basic solution is the optimal solution.

Basic solution(also optimal solution): $(\bar{x}_1, \bar{x}_2, \bar{x}_3, \bar{x}_4, \bar{x}_5, \bar{x}_6) = (8, 4, 0, 18, 0, 0)$

Objective function(also final solution) : Z = 28

- A company plans to manufacture two products. It is known that the time of equipment
 A and equipment B respectively occupied by manufacturing one ton, the time of the
 debugging process and the time available for these two products each day, and the
 profit when selling one ton each are shown in the following table.
- Ask the company how many tons each of the two products should be manufactured to maximize the profit. Solve with simplex algorithm.

Project	Product 1	Product 2	Available Time
Equipment A /h	0	5	15
Equipment B /h	6	2	24
Debugging Process/h	1	1	5
Profit /10000 yuan	2	1	

- Use variables x_1 and x_2 to represent the number of products I and 2 manufactured by the company.
- At this time, the company can obtain a profit of $(2x_1+x_2)$ ten thousand yuan, and the maximum profit required is maximize $(2x_1+x_2)$.
- The value of x_1 , x_2 is **restricted** by equipment A, B and the ability of debugging process.
- So for this problem, we have linear programming:

maximize

subject to

$$2x_1 + x_2$$

$$5x_2 \le 15$$

 $6x_2 + 2x_2 \le 24$
 $x_1 + x_2 \le 5$
 $x_1, x_2 \ge 0$

Project	Product 1	Product 2	Available Time
Equipment A /h	0	5	15
Equipment B /h	6	2	24
Debugging Process/h	1	1	5
Profit /10000 yuan	2	1	

Slack form:

maximize

$$Z = 2x_1 + x_2$$

subject to
 $x_3 = 15 - 5x_2$
 $x_4 = 24 - 6x_1 - 2x_2$
 $x_5 = 5 - x_1 - x_2$

Basic solution: $(\overline{x_1}, \overline{x_2}, \overline{x_3}, \overline{x_4}, \overline{x_5}) = (0, 0, 15, 24, 5)$

Switch
$$x_1$$
 and x_4 : $x_1 = 4 - \frac{1}{3}x_2 - \frac{1}{6}x_4$

The linear program :
$$Z = 8 + \frac{1}{3}x_2 - \frac{1}{3}x_4$$

$$x_1 = 4 - \frac{1}{3}x_2 - \frac{1}{6}x_4$$

$$x_3 = 15 - 5x_2$$

$$x_5 = 1 - \frac{2}{3}x_2 + \frac{1}{6}x_4$$

New basic solution: $(\overline{x_1}, \overline{x_2}, \overline{x_3}, \overline{x_4}, \overline{x_5}) = (4, 0, 15, 0, 1)$

Objective function(also final solution): Z = 8

maximize

$$Z=2x_1+x_2$$

subject to

$$x_3 = 15 - 5x_2$$

$$x_4 = 24 - 6x_1 - 2x_2$$

$$x_5 = 5 - x_1 - x_2$$

Switch x_2 and x_3 :

$$x_2 = 3 - \frac{x_3}{5}$$

The linear program:

$$Z = 8 + \frac{1}{3}(3 - \frac{x_3}{5}) - \frac{1}{3}x_4 = 9 - \frac{x_3}{15} - \frac{1}{3}x_4$$

subject to

$$x_1 = 4 - \frac{1}{3}(3 - \frac{x_3}{5}) - \frac{1}{6}x_4 = 3 + \frac{x_3}{15} - \frac{1}{6}x_4$$

$$x_3 = 15 - 5x_2 \implies x_2 = 3 - \frac{x_3}{5}$$

$$x_5 = 1 - \frac{2}{3}(3 - \frac{x_3}{5}) + \frac{1}{6}x_4 = -1 + \frac{2x_3}{15} + \frac{1}{6}x_4$$

New basic solution: $(\overline{x_1}, \overline{x_2}, \overline{x_3}, \overline{x_4}, \overline{x_5}) = (3, 3, 0, 0, -1)$

Objective function (also final solution ????): Z = 9

$$Z = 8 + \frac{1}{3}x_2 - \frac{1}{3}x_4$$

$$x_1 = 4 - \frac{1}{3}x_2 - \frac{1}{6}x_4$$

$$x_3 = 15 - 5x_2$$

$$x_5 = 1 - \frac{2}{3}x_2 + \frac{1}{6}x_4$$

Switch x_2 and x_5 :

$$x_2 = \frac{3}{2} + \frac{1}{4}x_4 - \frac{3}{2}x_5$$

The linear program:

$$Z = 8.5 - \frac{1}{4}x_4 - \frac{1}{2}x_5$$

$$x_1 = \frac{7}{2} - \frac{1}{3}x_4 + \frac{1}{2}x_5$$

$$x_2 = \frac{3}{2} + \frac{1}{4}x_4 - \frac{3}{2}x_5$$

$$x_3 = \frac{15}{2} - \frac{5}{4}x_4 + \frac{15}{2}x_5$$

New basic solution:
$$(\overline{x_1}, \overline{x_2}, \overline{x_3}, \overline{x_4}, \overline{x_5}) = (\frac{7}{2}, \frac{3}{2}, \frac{15}{2}, 0, 0)$$

Objective function(also final solution): Z = 8.5

$$Z = 8 + \frac{1}{3}x_2 - \frac{1}{3}x_4$$

$$x_1 = 4 - \frac{1}{3}x_2 - \frac{1}{6}x_4$$

$$x_3 = 15 - 5x_2$$

$$x_5 = 1 - \frac{2}{3}x_2 + \frac{1}{6}x_4$$

- According to the contract, a company provides products to the sales company at the end of each quarter. The relevant information is as follows.
- If there are too many products in the current season and there is a surplus at the end of the season, a storage fee of 2,000 yuan will be paid for each ton of products in a quarter.
- Now the factory considers the **best production plan**, so that the factory has the **lowest annual production cost** when the contract is completed (and there is no surplus at the end of the year).
- Try to define three different forms of decision variables for this problem, so as to construct linear programming in different ways.

Quarter j	Production capacity (ton)	Production cost (ten thousand yuan/ton)	Demand (ton)
1	30	15.0	20
2	40	14.0	20
3	20	15.3	30
4	10	14.8	10

- (1) Set up a factory to produce x_i tons of products in the j quarter.
- First, consider the constraints: The factory must deliver 20 tons at the end of the first quarter. Therefore, there should be $x_1 \ge 20$;
- The surplus **after delivery** at the end **of the first quarter** $(x_1 20)$ *tons*;
- The factory needs to deliver 20 tons at the end of **the second quarter**, so there should be

$$x_1 - 20 + x_2 \ge 20$$
;

- Similarly, there should be $x_1 + x_2 40 + x_3 \ge 30$;
- After the end of the fourth quarter, the factory cannot overstock products, so there should be $x_1 + x_2 + x_3 70 + x_4 = 10$;
- Also considering the factory's production capacity in each quarter, it should have $0 \le x_i \le a_i$.

Quarter j	Production capacity (ton)	Production cost (ten thousand yuan/ton)	Demand (ton)
1	30	15.0	20
2	40	14.0	20
3	20	15.3	30
4	10	14.8	10

(1) Set up a factory to produce x_i tons of products in the **j** quarter.

Second, consider the objective function:

- The production cost of the factory in the **first quarter** is 15.0 x_1 ,
- The cost of the factory production in the second quarter includes the production cost $14 x_2$ and the storage cost of overstocked products $0.2(x_1-20)$;
- Similarly, the cost in the third quarter is $15.3x_3 + 0.2(x_1 + x_2 40)$;
- The fourth quarter cost is $14.8x_4 + 0.2(x_1 + x_2 + x_3 70)$.
- The annual cost of the factory is the sum of these four quarters. After finishing, the following linear programming model is obtained:

min
$$15.6x_1 + 14.4x_2 + 15.5x_3 + 14.8x_4 - 26$$

s.t. $x_1 + x_2 \ge 40$
 $x_1 + x_2 + x_3 \ge 70$
 $x_1 + x_2 + x_3 + x_4 = 80$
 $20 \le x_1 \le 30, \ 0 \le x_2 \le 40, \ 0 \le x_3 \le 20, \ 0 \le x_4 \le 10$

- (2) The product produced by the factory in the j quarter is x_j tons, and the product stored at the beginning of the j quarter is y_i tons (obviously, $y_1 = 0$).
- Because the storage volume at the beginning of each quarter is the difference between the storage volume and production volume of the previous quarter and the demand volume of the previous quarter, and considering that the storage volume at the end of the fourth quarter is 0, there are:

$$x_1 - 20 = y_2,$$
 $y_2 + x_2 - 20 = y_3$
 $y_3 + x_3 - 30 = y_4,$ $y_4 + x_4 = 10$

• At the same time, the production volume per quarter cannot exceed the production capacity: $x_j \le a_j$; and the total cost of the four quarters of the factory consists of quarterly production costs and storage costs, so the linear planning:

min
$$15.0x_1 + 0.2y_2 + 14x_2 + 0.2y_3 + 15.3x_3 + 0.2y_4 + 14.8x_4$$

s.t $x_1 - y_2 = 20$
 $y_2 + x_2 - y_3 = 20$
 $y_3 + x_3 - y_4 = 30$
 $y_4 + x_4 = 10$
 $0 \le x_1 \le 30$, $0 \le x_2 \le 40$, $0 \le x_3 \le 20$, $0 \le x_4 \le 10$
 $y_j \ge 0$, $j = 1,2,3,4$

- (3) Suppose the number of products produced in the i quarter and used for delivery at the end of the j quarter is x_{ij} tons.
- According to contract requirements, there must be:

$$x_{11} = 20,$$
 $x_{12} + x_{22} = 20,$ $x_{13} + x_{23} + x_{33} = 30$ $x_{14} + x_{24} + x_{34} + x_{44} = 10$

• In addition, the number of products produced every quarter and used for delivery in the current season and subsequent seasons cannot exceed the production capacity of the factory in that season, so there should be:

$$x_{11} + x_{12} + x_{13} + x_{14} \le 30$$

 $x_{22} + x_{23} + x_{24} \le 40$
 $x_{33} + x_{34} \le 20$, $x_{44} \le 10$

• The cost per ton of products produced in the i quarter for delivery in the j quarter $c_{ij} = d_i + 0.2(j-i)$, so there is a linear programming:

$$\begin{array}{lll} \min & 15.0x_{11} + 15.2x_{12} + 15.4x_{13} + 15.6x_{14} + 14x_{22} + 14.2x_{23} + 14.4x_{24} \\ & + 15.3x_{33} + 15.5x_{34} + 14.8x_{44} \\ \mathrm{s.t.} & x_{11} = 20, & x_{12} + x_{22} = 20, \\ & x_{13} + x_{23} + x_{33} = 30 & x_{14} + x_{24} + x_{34} + x_{44} = 10 \\ & x_{11} + x_{12} + x_{13} + x_{14} \leq 30 \\ & x_{22} + x_{23} + x_{24} \leq 40 \\ & x_{33} + x_{34} \leq 20, & x_{44} \leq 10 \\ & x_{ij} \geq 0 & \mathrm{i=1, \dots, 4; \ j=1, \dots, 4, \ } j \geq i \end{array}$$