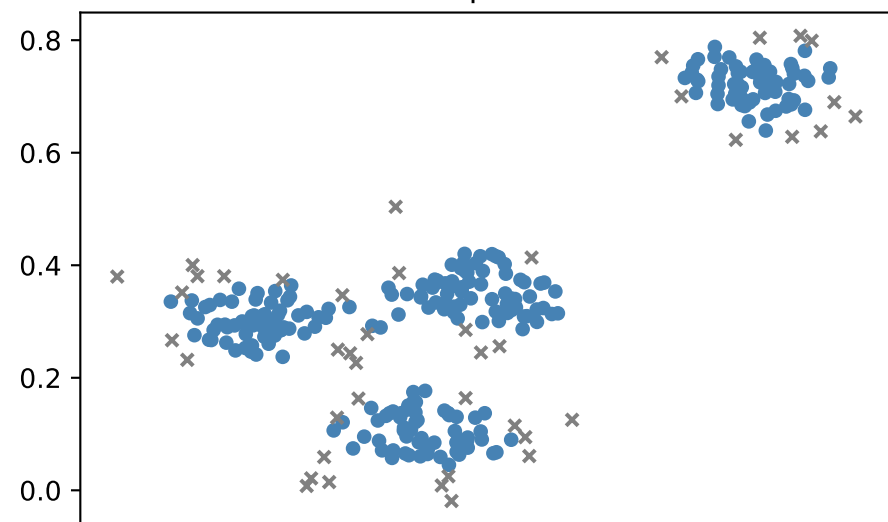
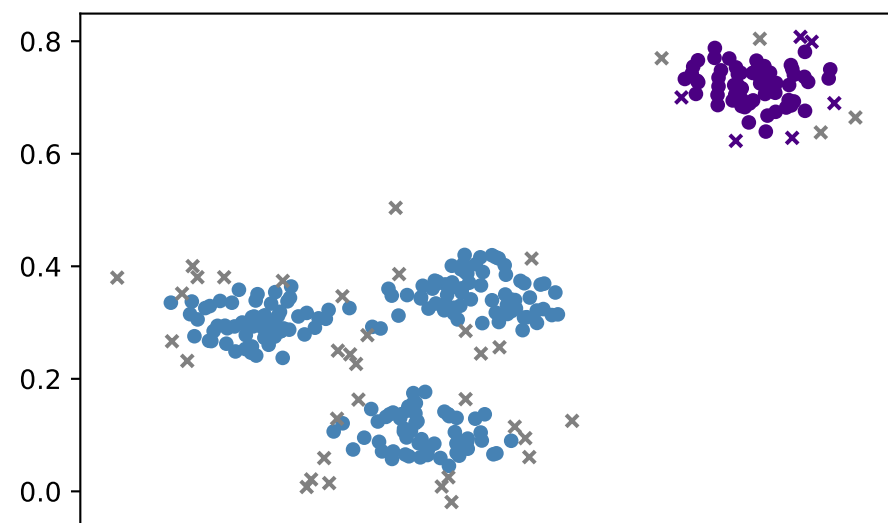


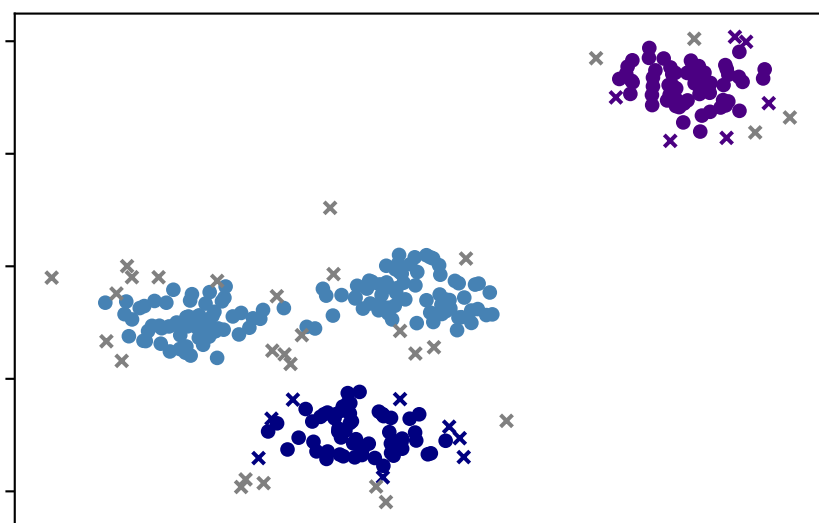
Kernpunkte



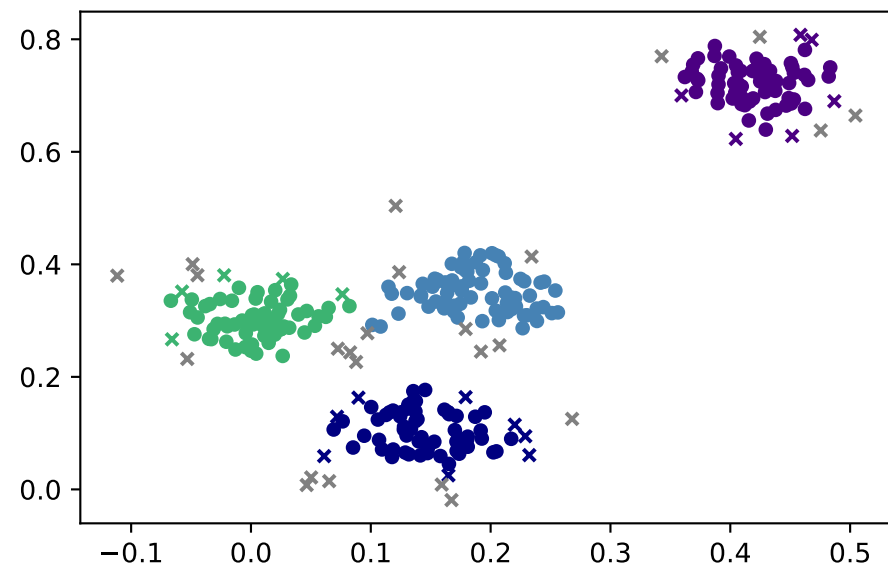
Cluster 1 erstellen



Cluster 2 erstellen



Cluster 3 erstellen



Cluster 4 erstellen

