

## **HSE Performance Updates:** YTD October FY2012





Cumulative Safe manhours since 25th Sept. '11: 2,300,868 Hrs

HSE Performance Updates	Target	Actual Remarks
Lost Time Incident Case (LTI)	0	0 🕮
Process Safety Incident Case (PSI)	0	0 🕲
Lost Time Incident Frequency (LTIF)	0	o <b>(%</b> )
Total Reportable Case Frequency (TRCF)	0	0 🕲
Major LOPC/Fire/Toxic Release	0	1 -1 LOPC (diesel spill) reported on 09/03.
Regulatory Non-Compliance	0	0 🖎
HSEMS Tier 3 Gap Closure	80%	<ul> <li>- 4 outstanding CARs raised were</li> <li>100% agreed to be closed by GHSED and to be monitored internally.</li> </ul>

## Highlights:

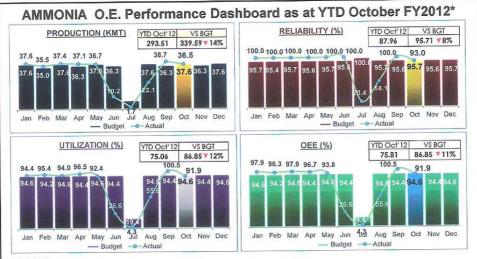
1 LOPC incident reported on 09/03 whereby traces of diesel trapped inside ABF cable trench and new cooling tower manhole spilled over to ABF aeration pond after heavy rain in the morning before discharging to public

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### UREA O.E. Performance Dashboard as at YTD October FY2012\* YTD Oct 12 VS BGT YTD Oct 12 VS BGT RELIABILITY (%) PRODUCTION (KMT) 94.49 96.30 ▼2% 475.75 550.57 ▼ 14% 100.0 100.0 100.0 100.0 96.7 100.0 100.0 100.0 0 100.0 59.6 58.1 58.9 59.4 58.7 62.9 62.1 100, 96.396.2 96.3 96.2 58.8 60.9 58.8 May Jun <sup>2</sup>Jtli Aug Sep Oct Nov Dec — Budget → Actual Jan Feb Mar Apr May Jun Jul — Budget — Aug Sep Oct Nov Dec -Actual YTD Oct'12 VS BGT VS BGT UTILIZATION (%) OEE (%) 87.93 ₹6% 72.99 84.47 11% 98.1 93.7 81.65 89.9 93.7 88.9 92.6 88.6 97.3 92.0 93.0 91.4 91.7 92.0 91.7 3.9 Jan Feb Mar Apr May Jun Jul Aug Sep Oct Nov Dec --- Budget --- Actual

## **Highlights:**

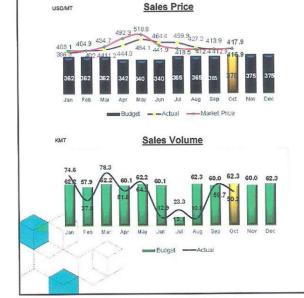
- Urea plant's YTD production volume was below target by 14% mainly attributed to the prolonged plant shutdown activities in July '12 for 19.48 days in addition to another unplanned shutdown of 14.67 days in July/Aug '12 to rectify 05-E001R Gas Cooler tube leak amid higher slowdown of 17.63 days recorded.
- The higher slowdown days were mainly caused by supply limitations from NH3 plant (3.51 days), Hydrogen Slippage at Unit 21, Hydrogen Removal Reactor (2.79 days), Granulation wet cleaning (2.56 days), high NH3 tank level (1.76 days), operational constraints at 07-MT01 HP turbine (1.21 days), maintenance of Granulation Atomization Air Fan (0.93 days), high Urea Solutions tank level (0.91 days), ingression of liquid NH3 to NH3 Booster Compressors for (0.88 days) and overhaul of shaft seal leak at Unit 82-MT03, MP Boiler Feedwater Turbine (0.42 days).



- Ammonia plant's YTD production volume was below target by 14% mainly attributed to the extended plant shutdown activities in July '12 for 13.18 days, additional shutdown of 13.70 days in July/Aug '12 to rectify 05-E001R Gas Cooler tube leak amid higher slowdowns of 14.86 days recorded.
- The higher slowdown days were mainly caused by total bypass of LTS unit (3.48 days), high inlet temperature of HTS (3.20 days), load reduction at Urea plant (1.22 days), operational limitations at 07-MT01 HP turbine (1.61 days), preparation of June shutdown (0.87 days), high NH3 tank level (0.77 days), ingression of liquid NH3 to NH3 Booster Compressors (0.69 days), venting of CO2 Removal Unit to reduce impact to H2 Removal Catalyst (0.43 days) and rectification of faulty transmitter at Hydrogen Recovery Unit (0.44 days).

# **Urea Market Performance Updates:** YTD October FY2012





Sales Price (USD/mt)		
YTD ACTUAL	vs.YTD BUDGET	
423.48	357.00 ( 18.62%)	

YTD Sales Price:

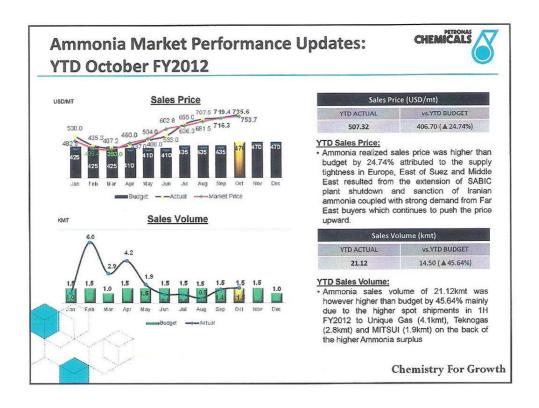
• Urea sales price was higher than budget by 18.62% in tandem with the higher MEGU/SEAGU market price driven by the strong US market, improving demand from Latin America as well as new import tender from Pakistan and India particularly for the 1H of FY2012 amid tight supply due to ineligibility of Iranian Urea following the trade sanction imposed by US.

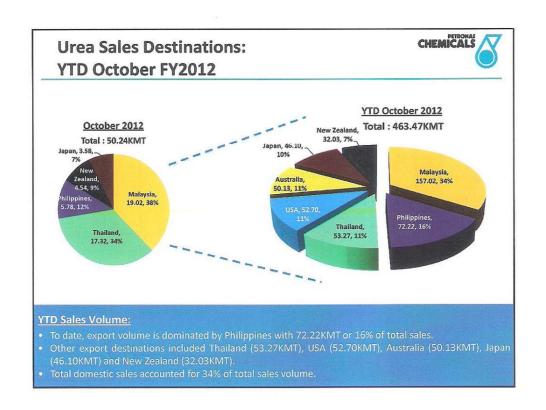
Sales Volume (kmt)		
YTD ACTUAL	vs.YTD BUDGET	
463.47	562.38 (* 17.59%)	

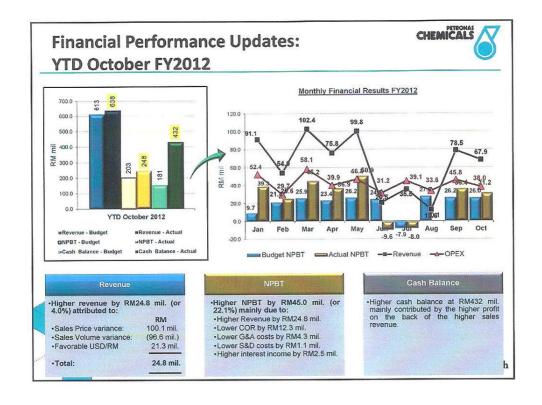
YTD Sales Volume:

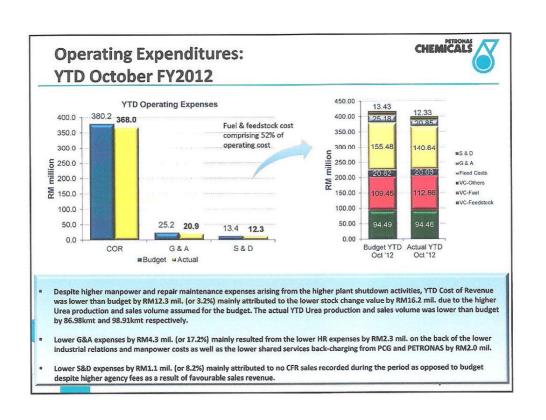
• Urea sales volume was 98.91kmt (or 17.59%) lower than budget largely attributed to the lower shipments arranged for the period from June to Aug '12 affected by the limited Urea production following the extension of June '12 shutdown and 2 weeks plant shutdown in Aug '12 to rectify 05-E001R Gas Cooler tube leak

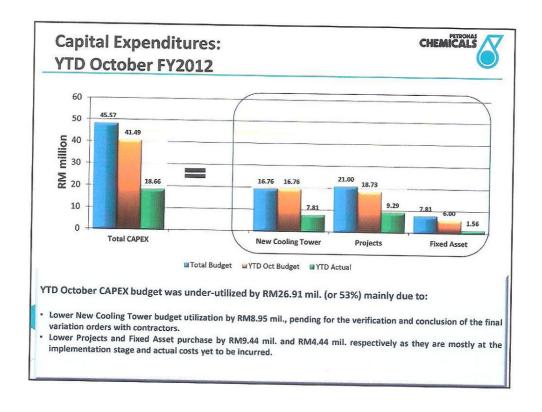
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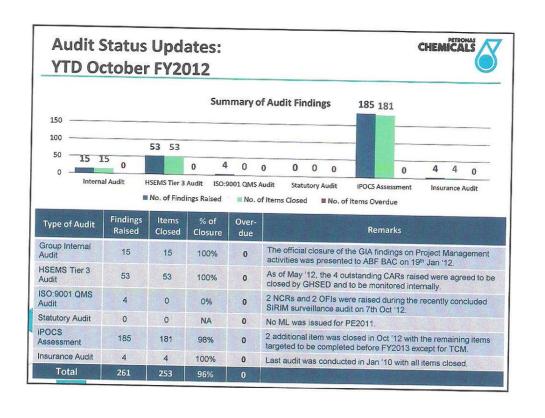












# Major Project Updates: YTD October FY2012



## 1. ABF Plant Rejuvenation Project

- 04-E002A/B-R (Boiler Feedwater Pre-Heater) was successfully installed during ABF's June 12 shutdown. The equipment was fully commissioned and functioning according to the design intent at 100 % plant load.
- With regards to 05-E001R (Gas Cooler) tube leak issue discovered during June '12 shutdown, it was
  acknowledged by UHDE that the leakage issue was due to its fabrication error and UHDE had
  agreed to replace the equipment FOC after concerted efforts taken by ABF.

## 2. ABF New Cooling Tower (NCT) Project

- ABF NCT project was completed and successfully commissioned in June '12 shutdown with partial
  performance test conducted at 60% plant load by HAMON. The issuance of Initial Acceptance is
  currently pending final verification of the actual performance at 100% plant load by ABF expected
  in Nov '12.
- On the settlement of VOs, both Dialog and ABF had agreed to cap the total claims for the VO proposal at RM6.25 mil, within the approved supplementary budget.

## 3. ABF New Administration Building (NAB) Project

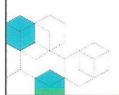
The NAB's "Defect and Warranty" period had expired on 27<sup>th</sup> July '12. All Punch List's and Defect List's items have been successfully completed and accepted with the exception of the 2 minor items (i.e. the replacement of 2 pieces stained floor tiles at the front entrance and handover of the As-Built Document for Architectural, Civil and Landscaping) expected by Dec '12.

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