



**FC H<sub>2</sub>**  
EDUCATION

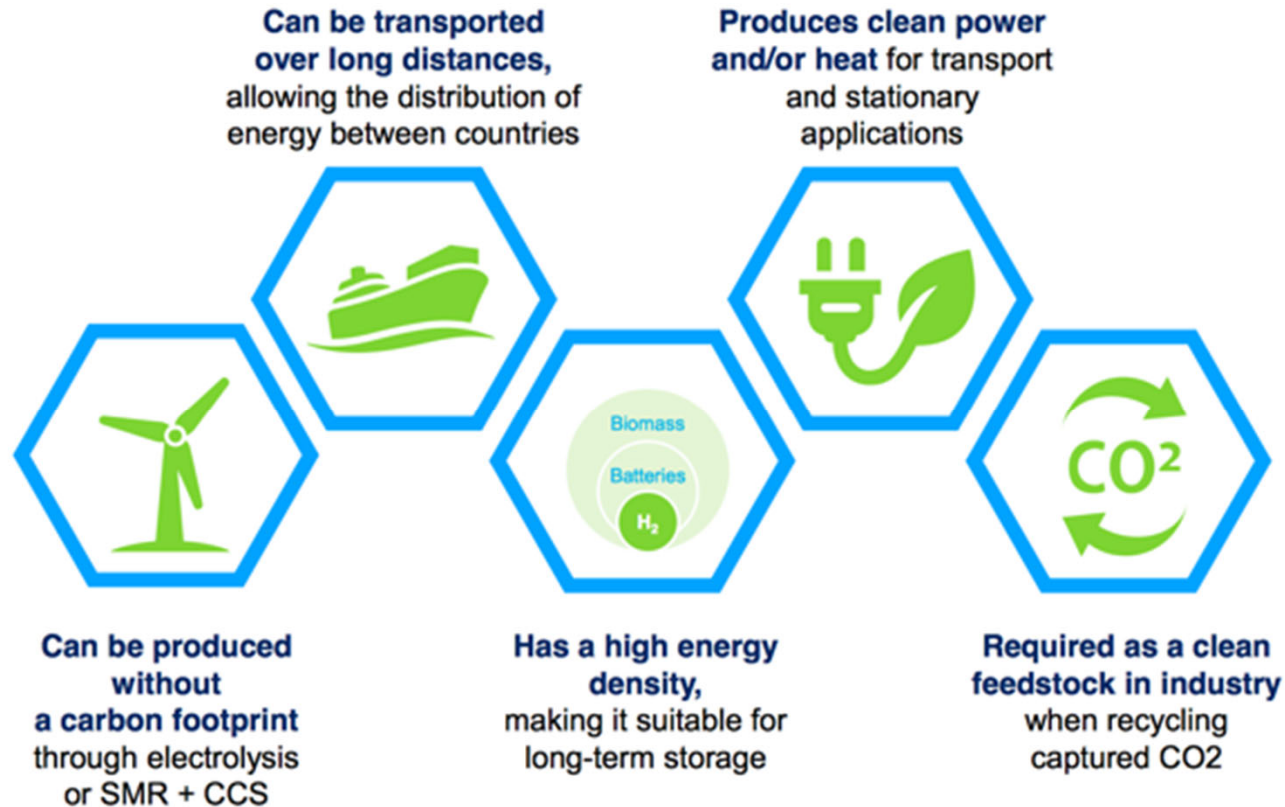
# Hydrogen Reuse

## Section 1 Introduction

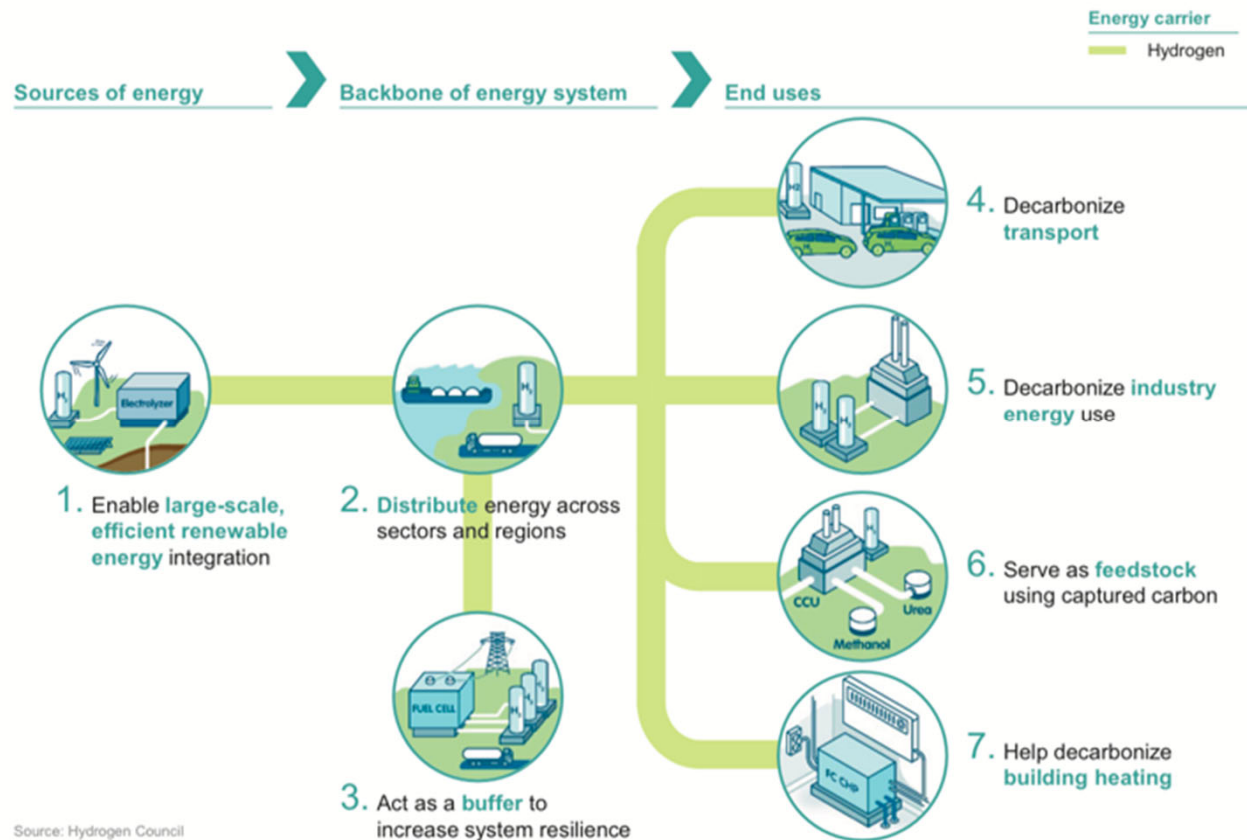


# Why use hydrogen as an energy carrier?

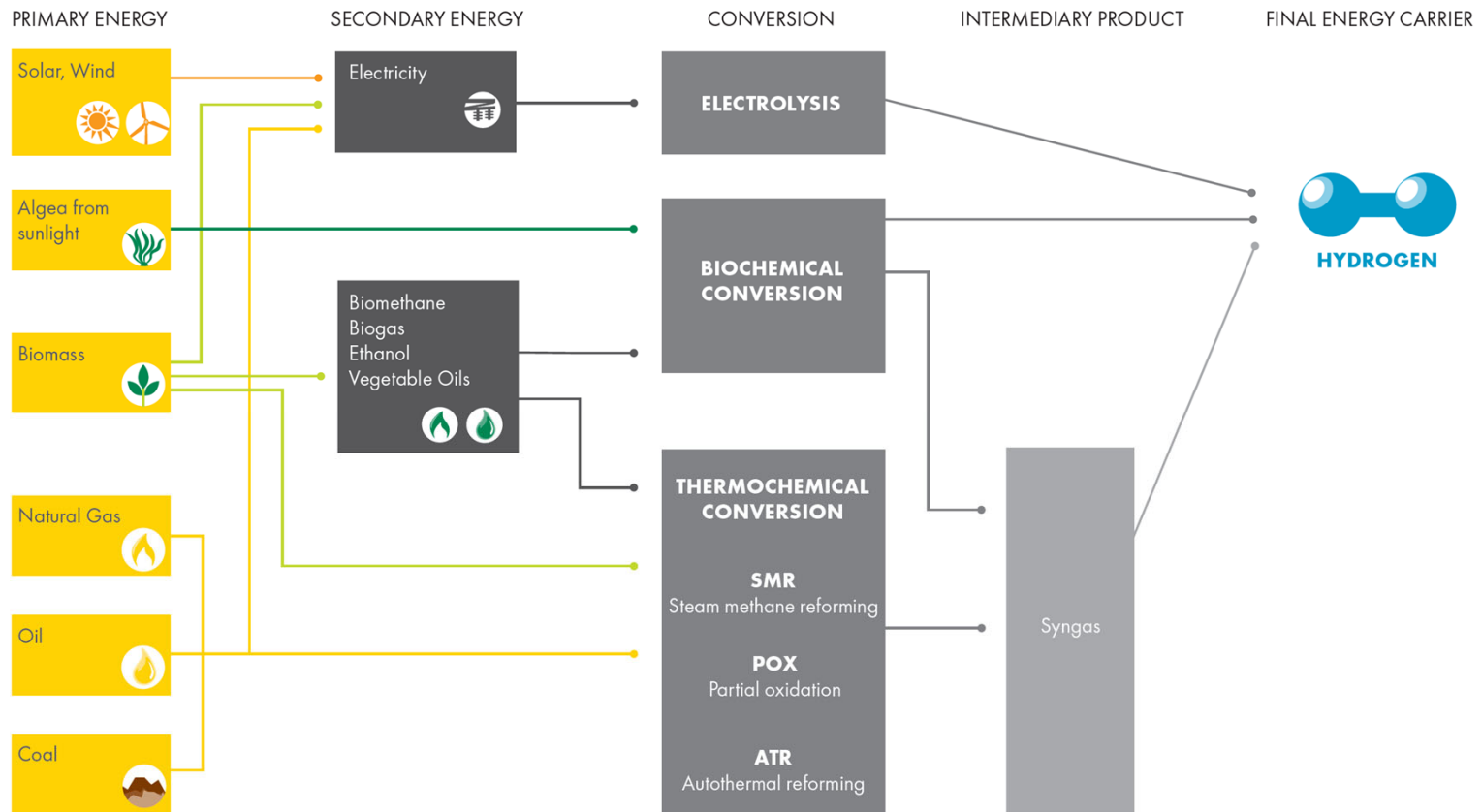
Clean  
Safe  
Versatile



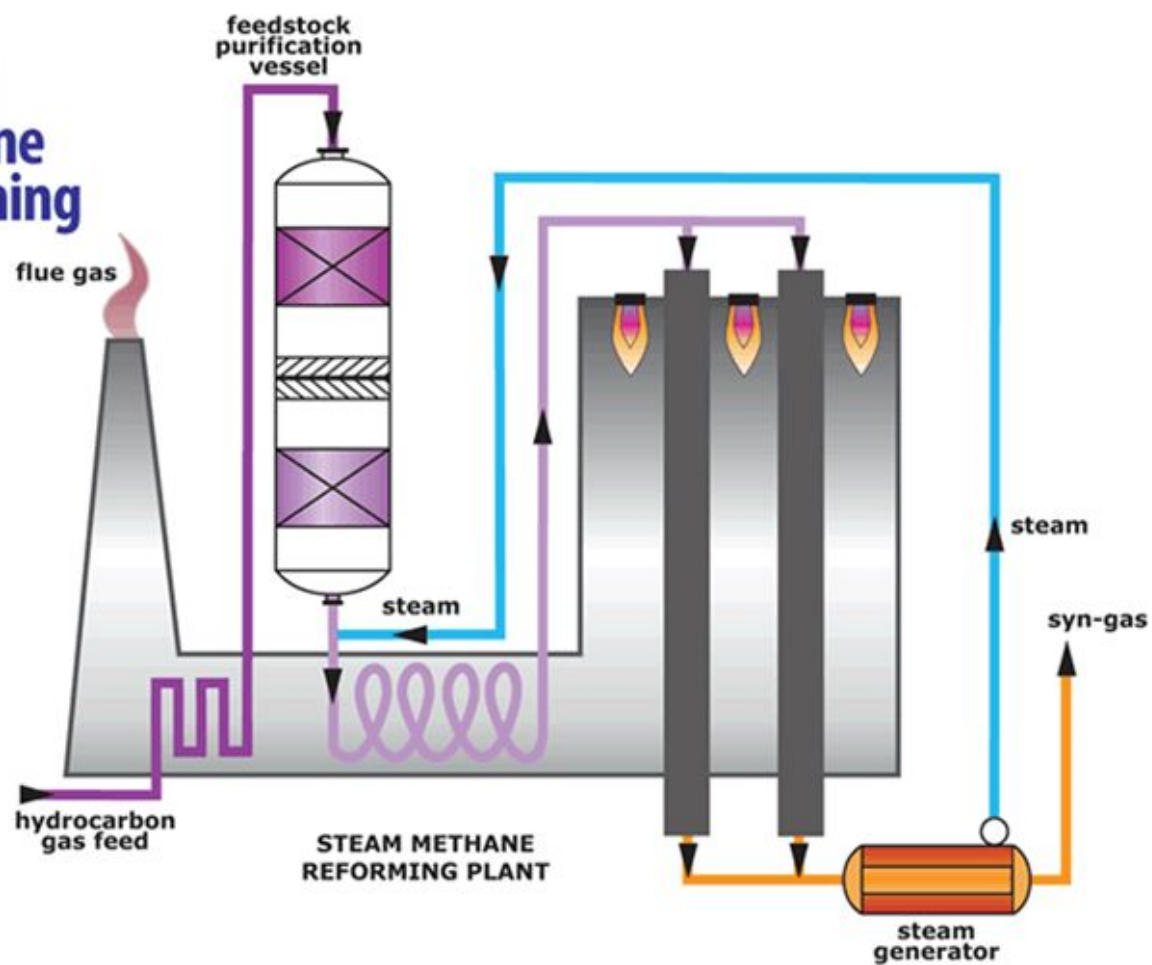
# Hydrogen decarbonisation role



# Hydrogen production routes

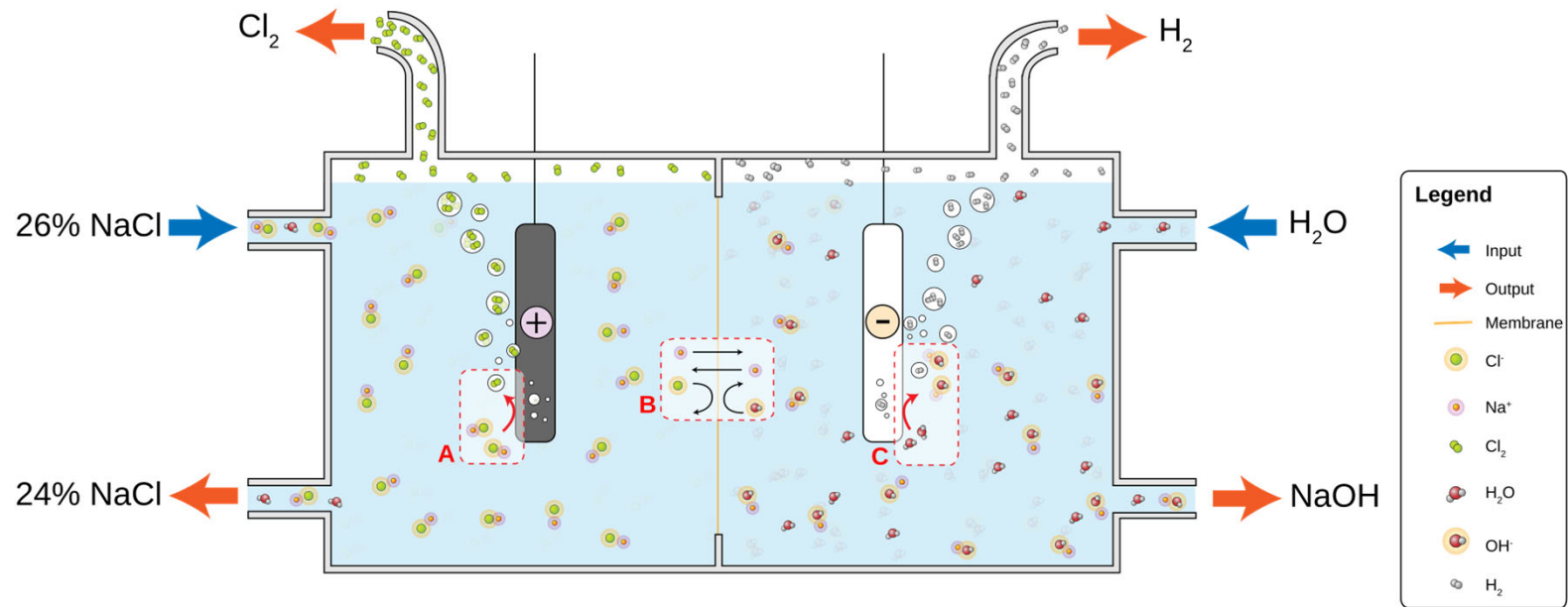


# Steam Methane Reforming



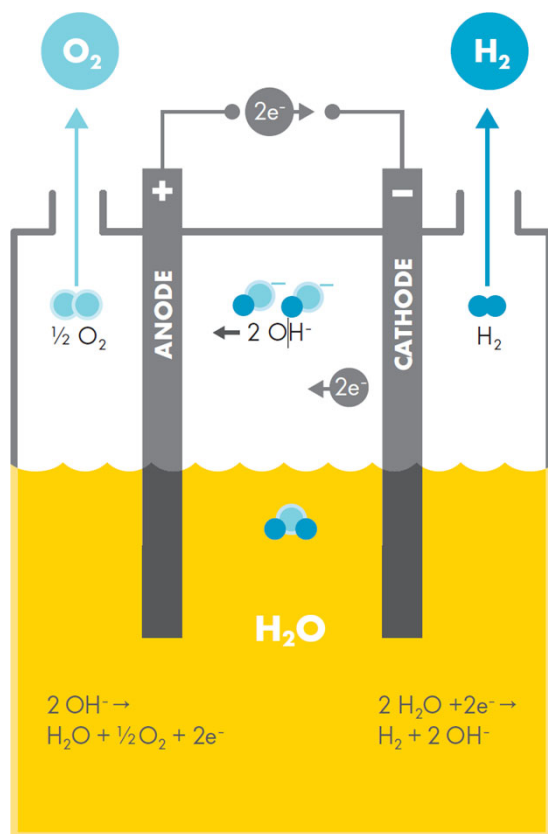
# Hydrogen as a by-product

- Chlorine and NaOH production



[https://en.wikipedia.org/wiki/Chloralkali\\_process](https://en.wikipedia.org/wiki/Chloralkali_process)

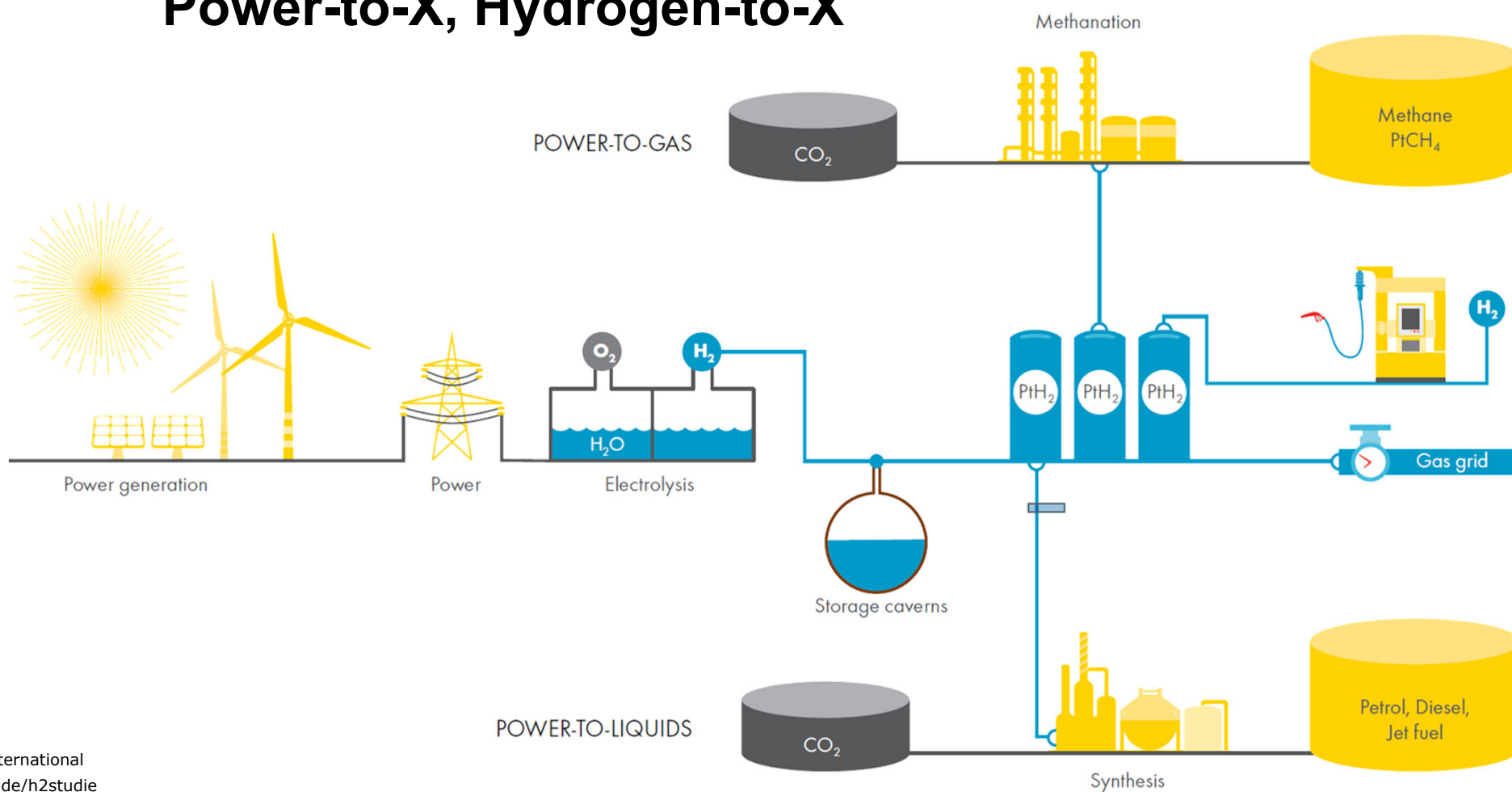
# Hydrogen production by water electrolysis



	Temperature °C	Electrolyte	Plant size		Efficiency	Purity H <sub>2</sub>	System costs	Lifespan	Maturity level
Alkaline Electrolysis (AE)	60 – 80	Potassium-hydroxid	0.25 – 760 Nm³ H <sub>2</sub> /h	1.8 – 5,300 kW	65 – 82 %	99.5% – 99.9998 %	1,000 – 1,200 €/kW	60,000 – 90,000 h	Commercially used in industry for the last 100 years
Proton Exchange Membrane Electrolysis (PEM)	60 – 80	Solid state membrane	0.01 – 240 Nm³ H <sub>2</sub> /h	0.2 – 1,150 kW	65 – 78 %	99.9% – 99.9999 %	1,900 – 2,300 €/kW	20,000 – 60,000 h	Commercially used for medium and small applications (<300 kW)
Anion Exchange Membrane Electrolysis (AEM)	60 – 80	Polymer membrane	0.1 – 1 Nm³ H <sub>2</sub> /h	0.7 – 4.5 kW	N/A	99.4%	N/A	N/A	Commercially available for limited applications
Solid Oxide Electrolysis (SOE)	700 – 900	Oxide ceramic	Until now at experimental stage in laboratories		85% (lab)	N/A	N/A	approx 1,000 h	Experimental stage

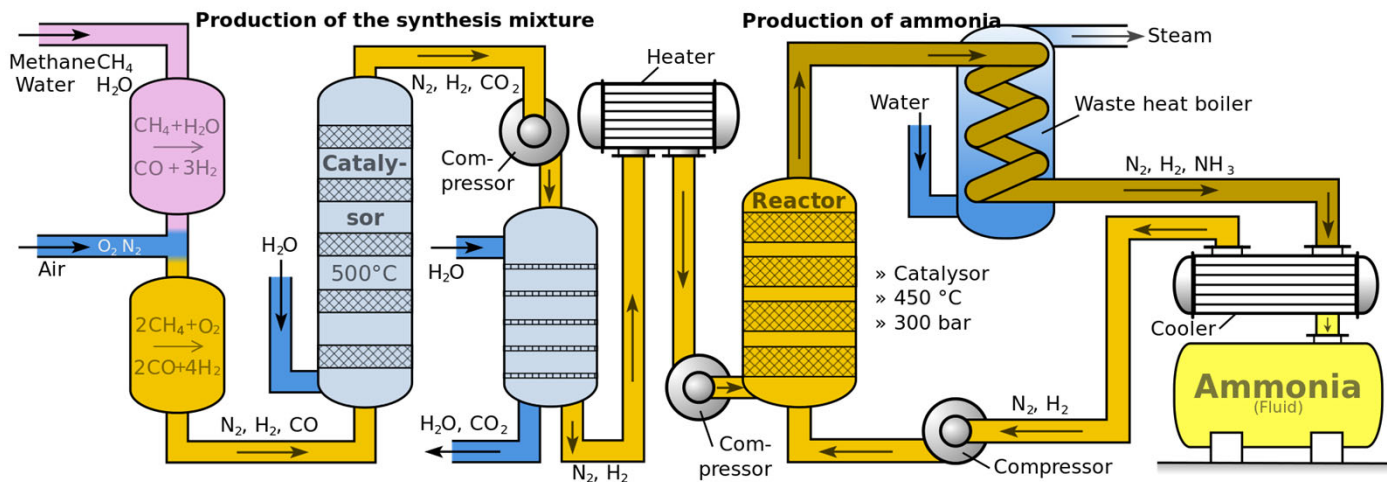


# Power-to-X, Hydrogen-to-X





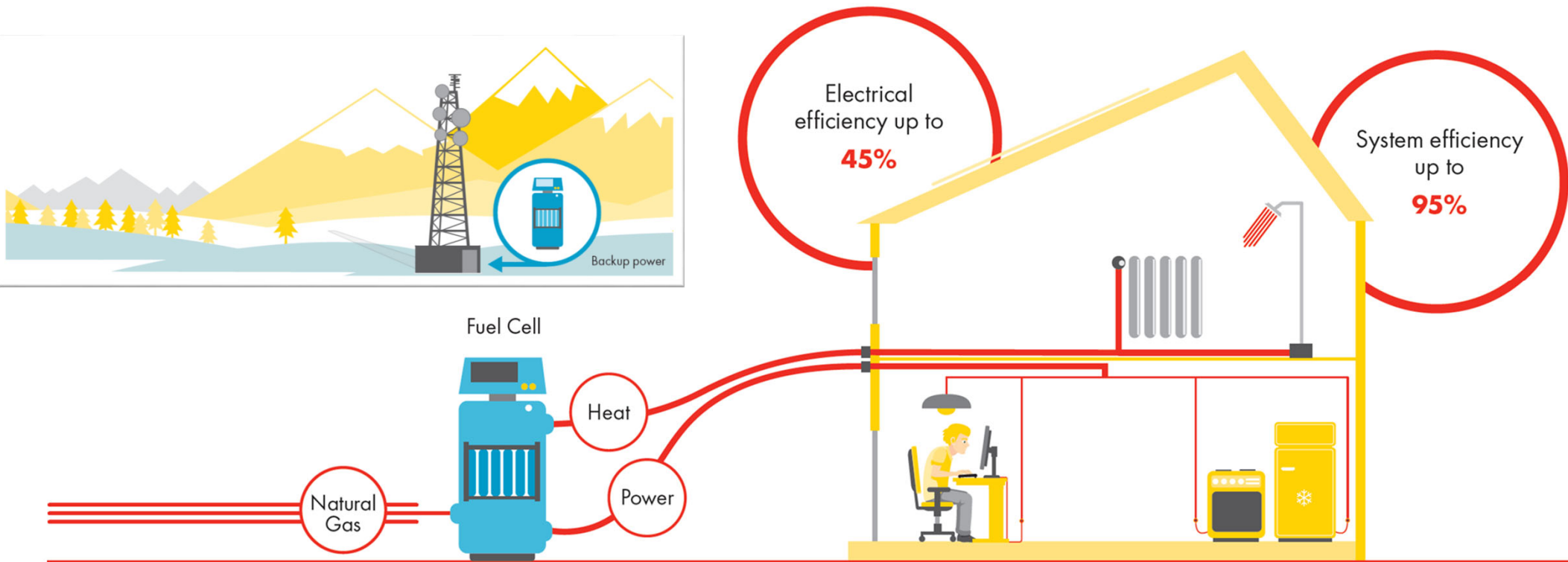
# Industry/fertiliser/fuel production refining



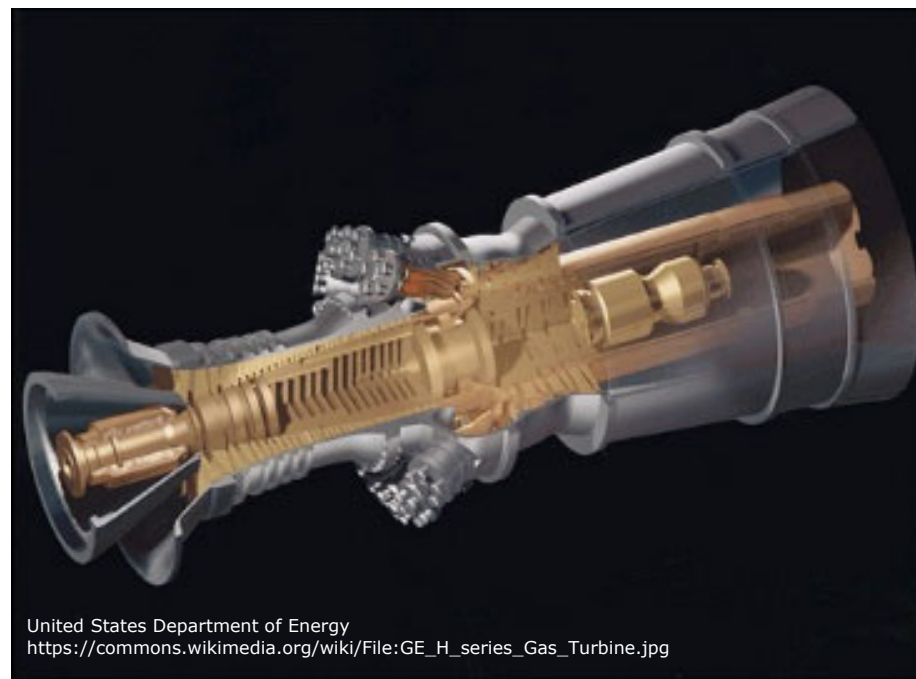
# Transport



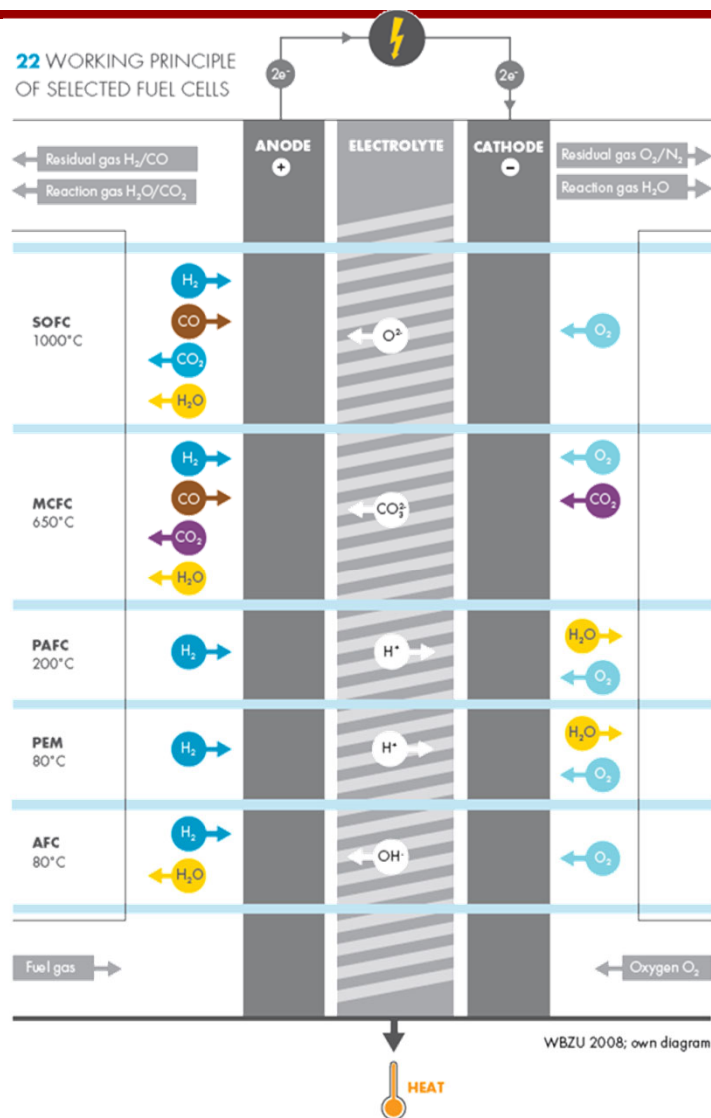
# Stationary electricity / energy generation



# Hydrogen turbines



# Fuel cells

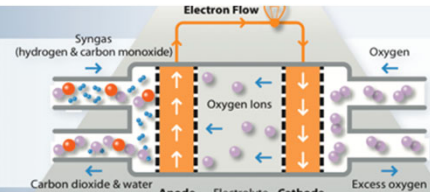




# Fuel cells

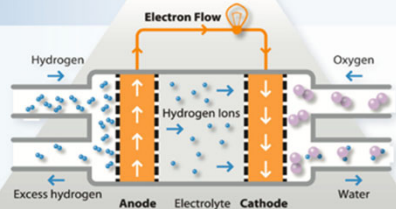
## SOFC – Solid Oxide Fuel Cells

- Electrolyte: solid ceramic, such as stabilised zirconium oxide
- A precious metal catalyst is not necessary
- Can run on hydrocarbon fuels such as methane
- Operate at very high temperatures, around 800°C to 1,000°C
- Best run continuously due to the high operating temperature
- Popular in stationary power generation



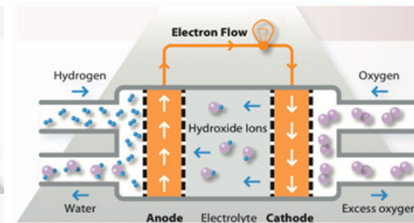
## PEMFC – Proton Exchange Membrane Fuel Cells

- Electrolyte: water-based, acidic polymer membrane
- Also called polymer electrolyte membrane fuel cells
- Use a platinum-based catalyst on both electrodes
- Generally hydrogen fuelled
- Operate at relatively low temperatures (below 100°C)
- High-temperature variants use a mineral acid-based electrolyte and can operate up to 200°C.
- Electrical output can be varied, ideal for vehicles



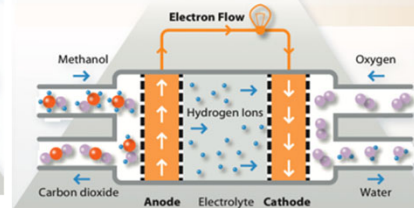
## Alkaline Fuel Cells – AFC

- Electrolyte: alkaline solution such as potassium hydroxide in water
- Commonly use a nickel catalyst
- Generally fuelled with pure hydrogen and oxygen as they are very sensitive to poisoning
- Typical operating temperatures are around 70°C
- Can offer high electrical efficiencies
- Tend to have relatively large footprints
- Used on NASA shuttles throughout the space programme



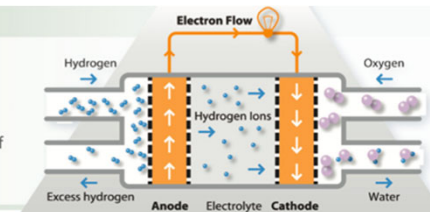
## Direct Methanol Fuel Cells – DMFC

- Electrolyte: polymer membrane (like PEMFC)
- Use a platinum–ruthenium catalyst on the anode and a platinum catalyst on the cathode
- This catalyst can draw hydrogen atoms from liquid methanol, which is used as fuel instead of hydrogen, giving the cell its name.
- Operate in the range from 60°C to 130°C
- DMFC are convenient for portable power applications with outputs generally less than 250 W



## PAFC – Phosphoric Acid Fuel Cells

- Electrolyte: liquid phosphoric acid in a bonded silicon carbide matrix
- Use a finely dispersed platinum catalyst on carbon
- Quite resistant to poisoning by carbon monoxide
- Operate at around 180°C
- Electrical efficiency is relatively low, but overall efficiency can be over 80% if the heat is used
- Used in stationary power generators (100 kW to 400 kW)





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