

All dimensions are in mm unless otherwise stated... First Angle Projection

Nominal dims.	Tolerances in $\mu$	Tool/Gauge No.

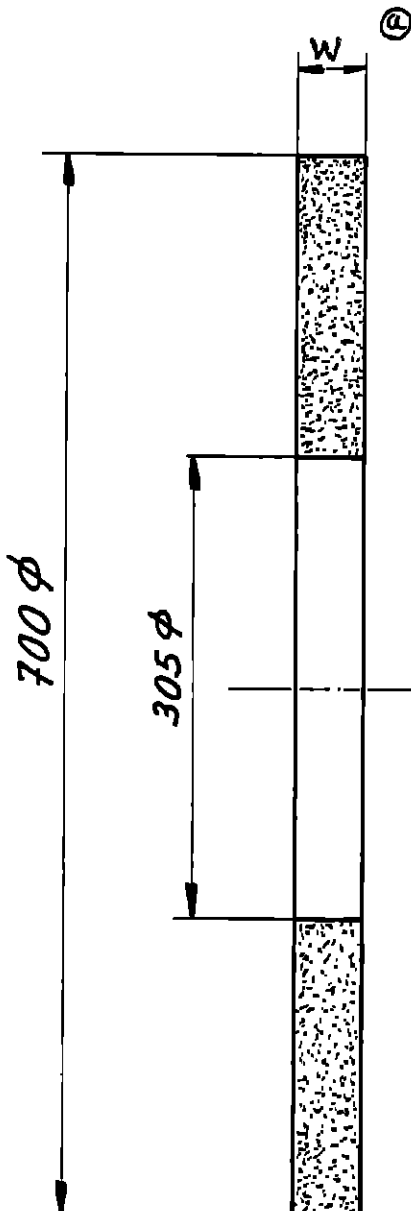
Surface Finish Symbols

Machining Deviation for open Dimensions

QTY.	Item No.	Description	Description & Size	Spec./Std. No.	Pattern/Die/ Tool No.	Fin. Wt. In kg.	Remarks
Tolerances as per Std.							
Measurements to be specially checked.							
Surface protection as per Std.							
This drg. is the sole property of Telco. It should not be copied or communicated to any person without the written approval of the proprietors.			75	Date	Name	32.7.91	(C)
			Drawn	16-12	12-1-82	(B)	
			CHD		10-5-80	(Q)	
			Std.		Date	Mod.No.	Sl.No
			APPD.		Replaces Drg. No.	Reference Drg. No.	
			Scale: 1:5	Product CAM SHAFT			Opp. Hand Drg/Plt No. 2523 0510 7901
			Drg/Part Designation				Drg/Part No.
			GRINDING WHEEL				8800.400.147.00
			Schaudt' Journal Grinder, M/c No. 50668				Sheet No. 1 of 1 Sheets.



TATA ENGINEERING & LOCOMOTIVE CO. LTD. POONA.



SL. No.	'W'	MARK DRG. No.	SIGN & DATE
00	45	8800.400.147.00	
01	35	8800.400.147.01	M.P.L 10.5.80

SURFACE SPEED = 45 M/SEC.

MANUFACTURERS	GRADE
CARBORUNDUM	ADA-80SL-P4-B
	A60 J5 V45
CUTFAST	A60 J5 VC45