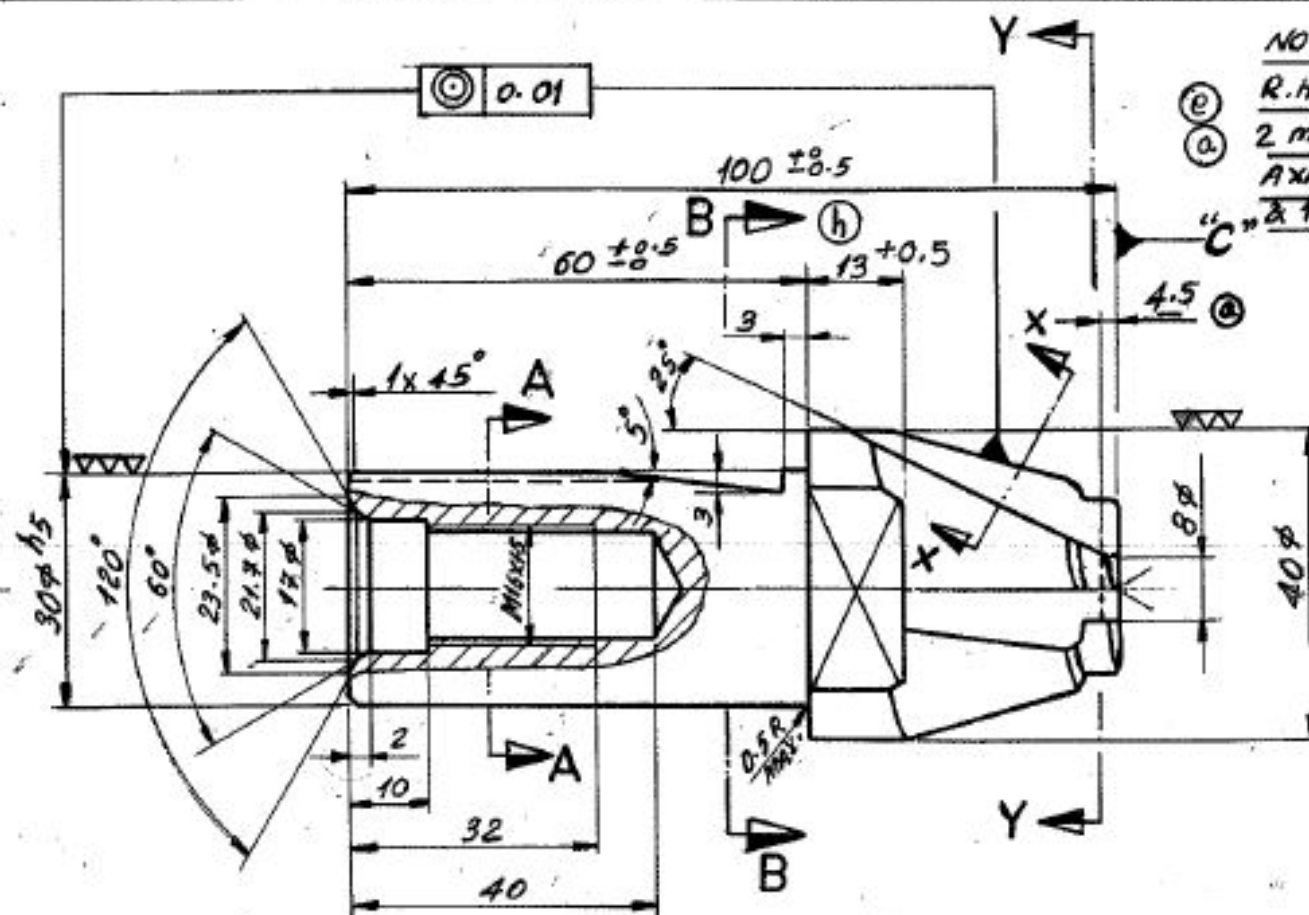
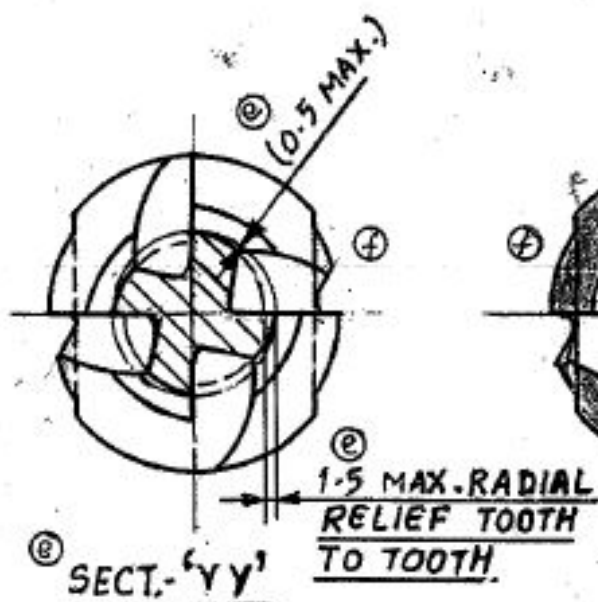
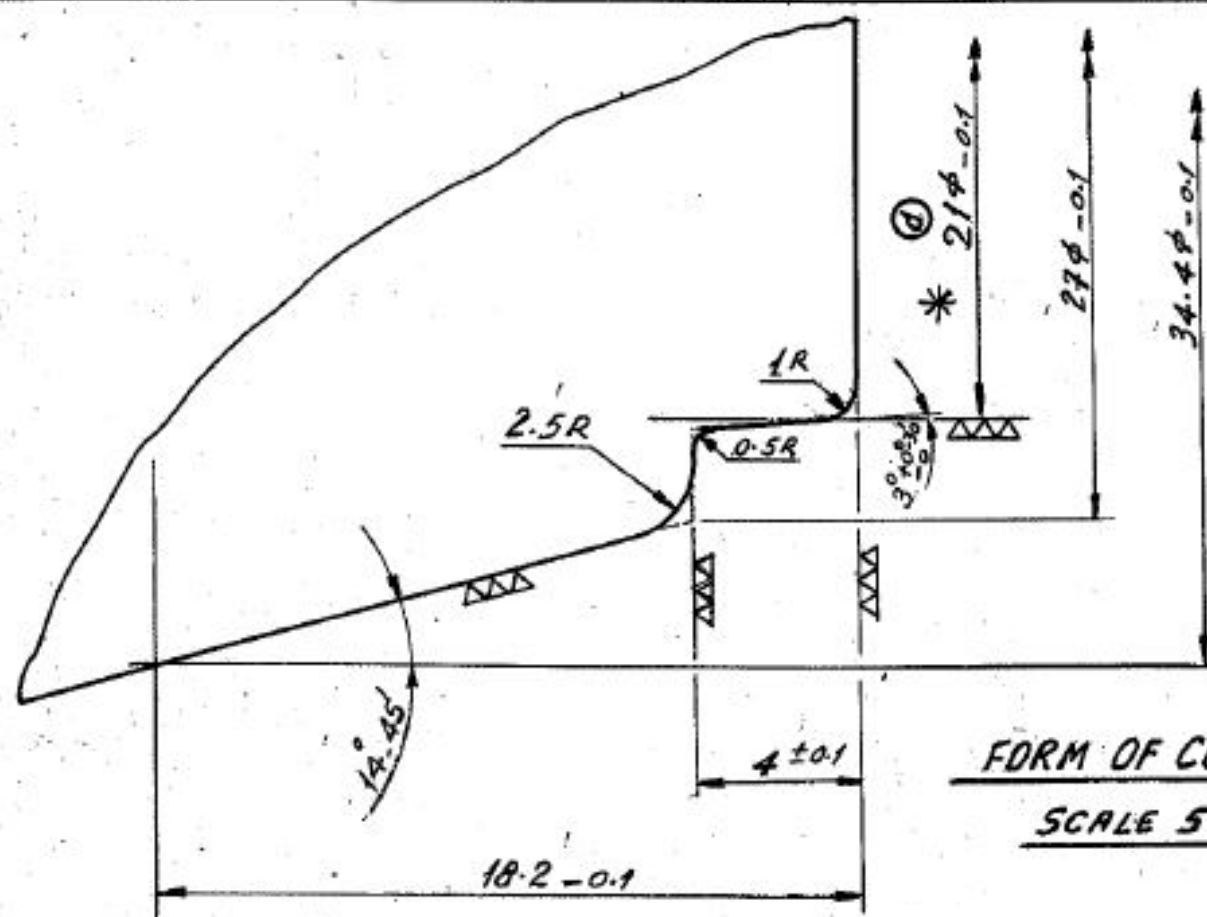
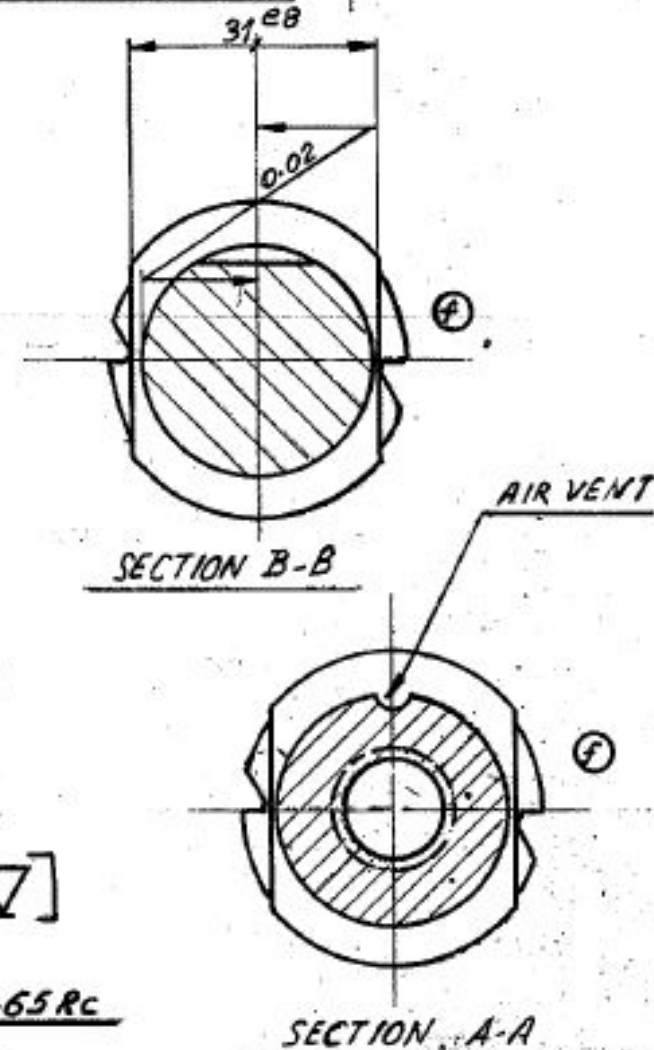


j

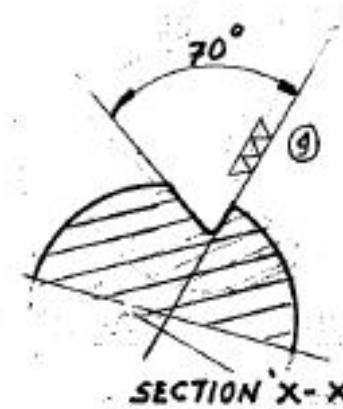


NO. OF TEETH = 4
R.H. CUTTING. FORM RELIEVED
2 mm Min. (TOOTH TO TOOTH)
AXIALLY INCLUDING FACE MARKED C
& 1.5 RADIAL RELIEF (REF. SECT. Y-Y)

Electron donor	Electron acceptor	Reaction
3120	-50 -89	
30 ¹⁵	0 -9	



FORM OF CUTTER
SCALE 5:1



HRD. & GRD. TO 63-65 R.C.
MARK DRG. NO.

1 FORM CUTTER		HSS with 4.5% Co 4.5% 105°		Spec / Std. No.		Pattern / Dist.		Fin. Wt.	
Qty.	Item No.	Description		Description & Size		Spec / Std. No.		Pattern / Dist.	
				4-3-2012	(i)	NOTE ADDED FOR REGRINDING		ASM Rec	
Tolerances as per Std.				11-4-03	(h)	DIM 13 ^{+0.5} WAS 13 MOD. AS PER TIC REPORT		✓	
Measurements to be specially checked				18-12-90	(g)	RACK 28° DELETED AS PER TIC REPORT		✓	
Surface protection as per Std.				5-8-93	(f)	VIEW CORRECTED		✓	
USE TEMPLATE : 8800.370.600.00				7-12-88	(e)	RADIAL RELIEF 1.5 ADDED. AXIAL RELIEF 2mm WAS 4mm. SECTION YY 41		✓	
				31-1-88	(d)	Dimm. 27.9-01 was 21.34-01		✓	
This drg. is the sole property of Telco.				76	Date	Name	17-1-88	(c)	
It should not be copied or communicated to any person without the written approval of the proprietors.				Drawn	12-12-84	18-9-87	(b)		
				CAD		12-6-83	(a)		
				Date	Mod.	No	Sl. No	Zone	Name
APPD.									
Scale 1:1				CAM SHAFT		Drawing No. 8800.470.174.00		Dep. No. 2523 05107905	
CENTRAL TOOL				FORM CUTTER		8800.470.330.00			

<u>17/02</u> 2021	⓵	MIN. USABLE ϕ 19.7 WAS ϕ 20.4, MODIFIED AS PER TRIAL REPORT NO. - CTED/TIC/DGG/019/20-21	SHRI	DBS
Date	Mod. No.	Description	Name	CHD.