

Nominal dims.	Tolerances in $\mu$	Tool/Gauge No.
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50.8 (2')

12

5

5

370

609-6φ (24")


304.8  $\phi$  (12")


### WHEEL SPECIFICATION

A 54 L5 - V10 -

⑥ GRINDWELL GRADE A 543 K5 VN

② NOTE - TO BE CONVERTED FROM USED UP GRD. WHEEL 8800-400-165-00

Qty.	Item No.	Description	Description & Size		Spec./Std. No.	Pattern/Die/ Tool No.	Fin. Wt. In kg.	Remarks		
			Material/Std. Item/Part No.							
Tolerances as per Std.										
 Measurements to be specially checked.										
Surface protection as per Std.										
			8.1.02	Ⓒ		PRE DRESSING DIMENSIONS		<i>SL</i> <i>W</i>		
<p>This drg. is the sole property of Telco. It should not be copied or communicated to any person without the written approval of the proprietors.</p>			<i>76</i>	Date	Name		ADDED AS PER COMP. DRG.			
			Drawn	23.4	<i>Shankar</i>	12.3.01	Ⓓ	BRINOWELL GR. ADDED. MODIFIED AS PER LETTER CTD/B.K.B./14.4.01: 10-3-01		SPP <i>D</i> <i>W</i>
			CHD			5.10.83	Ⓐ	NOTE ADDED		R.S.S. <i>W</i>
						Date	Mod.No.	Sl.No	Zone	Modification
APPD. <i>W</i>			Replaces Drg. No.				Reference Drg. No. GR-13849-5			
Scale: 2.5/1			Product CAM SHAFT.				Opp. Hand Drg./Pt No.			
Drg/Part Designation						Drg/Part No.				
GRINDING WHEEL						8800.400.153.00				
M/C. No. 50667 KIRLOSKAR LANDIS						Sheet No. <i>1</i> of <i>1</i> Sheets.				



**CENTRAL**  
**TOOL**  
**DESIGN.**

TATA ENGINEERING & LOCOMOTIVE CO. LTD.  
POONA.