






## 30.1. Trip Alarm:


 <b>001</b>	<b>Emergency Pressed at Water Bath Unit</b>
<u>Possible Cause</u>	<u>Remedies</u>
<ul style="list-style-type: none"> <li>Water Bath Emergency Stop enabled</li> </ul>	<ul style="list-style-type: none"> <li>Reset Emergency Stop after ensuring safety.</li> <li>Check 24V dc supply ( Refer Circuit Diagram)</li> </ul>


 <b>002</b>	<b>Emergency Pressed At H/S/A Unit</b>
<u>Possible Cause</u>	<u>Remedies</u>
<ul style="list-style-type: none"> <li>H/S/A Unit Emergency Stop enabled</li> </ul>	<ul style="list-style-type: none"> <li>Reset Emergency Stop after ensuring safety.</li> <li>Check 24V dc supply ( Refer Circuit Diagram)</li> </ul>


 <b>003</b>	<b>Emergency Pressed At Main Panel</b>
<u>Possible Cause</u>	<u>Remedies</u>
<ul style="list-style-type: none"> <li>Main panel Emergency Stop enabled</li> </ul>	<ul style="list-style-type: none"> <li>Reset Emergency Stop after ensuring safety.</li> <li>Check 24V dc supply ( Refer Circuit Diagram)</li> </ul>


 <b>004</b>	<b>Power Supply Failure Fault</b>
<u>Possible Cause</u>	<u>Remedies</u>
<ul style="list-style-type: none"> <li>Input supply is not as per recommendation</li> </ul>	<ul style="list-style-type: none"> <li>Check the input supply.</li> <li>Check the 24V dc supply to power monitoring relay.( Refer Circuit Diagram)</li> </ul>


 <b>005</b>	<b>Motor Overload Fault of Lubricator</b>
<u>Possible Cause</u>	<u>Remedies</u>
<ul style="list-style-type: none"> <li>Lubrication Motor getting overload</li> </ul>	<ul style="list-style-type: none"> <li>Check motor manually for ease of movement.</li> <li>Check main supply.</li> <li>Check the power and control wiring.(Refer Circuit diagram)</li> <li>Reset the alarm after rectifying the problem.</li> </ul>


 <b>006</b>	<b>Pressure Switch / Flow Meter Fault of Lubricator</b>
<u>Possible Cause</u>	<u>Remedies</u>
<ul style="list-style-type: none"> <li>Pressure/flow fault occur.</li> </ul>	<ul style="list-style-type: none"> <li>Check gear box oil level.</li> <li>Check the control wiring. .(Refer Circuit diagram)</li> </ul>

 007	Nip Roller Drive Fault
Possible Cause	Remedies
<ul style="list-style-type: none"> <li>Nip motor overload.</li> <li>Incoming supply not OK.</li> </ul>	<ul style="list-style-type: none"> <li>Check the fault at display. Refer drive manual.</li> <li>Check motor manually for ease of movement.</li> <li>Check incoming supply to drive.</li> <li>Check the power and control wiring.(Refer Circuit diagram)</li> <li>Reset the alarm after arresting the problem.</li> </ul>

 008	Top Roller Drive Fault
Possible Cause	Remedies
<ul style="list-style-type: none"> <li>Top motor overload.</li> <li>Incoming supply not OK.</li> </ul>	<ul style="list-style-type: none"> <li>Check the fault at display. Refer drive manual.</li> <li>Check motor manually for ease of movement.</li> <li>Check incoming supply to drive.</li> <li>Check the power and control wiring.(Refer Circuit diagram)</li> <li>Reset the alarm after arresting the problem.</li> </ul>

 009	Holding/Stretching/Annealing Drive Fault
Possible Cause	Remedies
<ul style="list-style-type: none"> <li>Holding/Stretching/Annealing motor overload.</li> <li>Incoming supply not OK.</li> </ul>	<ul style="list-style-type: none"> <li>Check the fault at display. Refer drive manual.</li> <li>Check motor manually for ease of movement.</li> <li>Check incoming supply to drive.</li> <li>Check the power and control wiring.(Refer Circuit diagram)</li> <li>Reset the alarm after rectifying the problem.</li> </ul>

 010	ISU/TFU Drive Fault
Possible Cause	Remedies
<ul style="list-style-type: none"> <li>Intermediate stretching unit/Tape folding unit motor overload.</li> <li>Incoming supply not OK.</li> </ul>	<ul style="list-style-type: none"> <li>Check the fault at display. Refer drive manual.</li> <li>Check motor manually for ease of movement.</li> <li>Check incoming supply to drive.</li> <li>Check the power and control wiring.(Refer Circuit diagram)</li> <li>Reset the alarm after rectifying the problem.</li> </ul>

 011	Pre-Annealing Drive Fault
Possible Cause	Remedies
<ul style="list-style-type: none"> <li>Pre-Annealing motor overload.</li> <li>Incoming supply not OK.</li> </ul>	<ul style="list-style-type: none"> <li>Check the fault at display. Refer drive manual.</li> <li>Check motor manually for ease of movement.</li> <li>Check incoming supply to drive.</li> <li>Check the power and control wiring.(Refer Circuit diagram)</li> <li>Reset the alarm after arresting the problem.</li> </ul>