

**CHAPTER**

**52**

**DOORS**

**AKS**

737-600/700/800/900

## TASK CARDS

CHAPTER 52  
DOORS

Subject/Page	Date	COC	Subject/Page	Date	COC	Subject/Page	Date	COC
52-EFFECTIVE PAGES			52-020-00-01	SYS (cont)		52-040-00-02	SYS (cont)	
1 thru 5	JUN 15/2016		4	Feb 15/2015		4	Oct 15/2015	
6	BLANK		5	Feb 15/2015		52-040-00-03	SYS	
52-010-00-01	SYS		6	Feb 15/2015		1	Feb 15/2015	
1	Feb 15/2015		7	Feb 15/2015		2	Feb 15/2015	
2	Oct 15/2015		52-020-00-02	SYS		3	Oct 15/2015	
3	Oct 15/2015		1	Jun 15/2015		4	Oct 15/2015	
4	Jun 15/2015		2	Oct 15/2015		52-050-00-01	SYS	
5	Feb 15/2015		3	Oct 15/2015		1	Feb 15/2015	
6	Feb 15/2015		4	Jun 15/2015		2	Feb 15/2015	
7	Feb 15/2015		5	Jun 15/2015		3	Feb 15/2015	
8	Feb 15/2015		52-020-00-03	SYS		4	Oct 15/2015	
52-010-00-02	SYS		1	Jun 15/2015		5	Oct 15/2015	
1	Oct 15/2015		2	Oct 15/2015		52-050-00-02	SYS	
2	Oct 15/2015		3	Oct 15/2015		1	Feb 15/2015	
3	Oct 15/2015		4	Jun 15/2015		2	Feb 15/2015	
4	Jun 15/2015		5	Jun 15/2015		3	Oct 15/2014	
5	Jun 15/2015		52-020-00-04	SYS		52-050-00-03	SYS	
6	Jun 15/2015		1	Jun 15/2015		1	Feb 15/2015	
52-010-00-03	SYS		2	Oct 15/2015		2	Feb 15/2015	
1	Oct 15/2015		3	Oct 15/2015		3	Oct 15/2015	
2	Oct 15/2015		4	Jun 15/2015		52-050-00-04	SYS	
3	Oct 15/2015		5	Jun 15/2015		1	Feb 15/2015	
4	Jun 15/2015		52-030-00-01	SYS		2	Feb 15/2015	
5	Jun 15/2015		1	Feb 15/2015		3	Oct 15/2014	
6	Jun 15/2015		2	Feb 15/2015		52-090-00-01	SYS	
52-010-00-04	SYS		3	Oct 15/2015		1	Oct 15/2014	
1	Oct 15/2015		4	Oct 15/2015		2	Feb 15/2015	
2	Oct 15/2015		52-040-00-01	SYS		3	Jun 15/2015	
3	Oct 15/2015		1	Feb 15/2015		52-090-00-02	SYS	
4	Jun 15/2015		2	Feb 15/2015		1	Oct 15/2014	
5	Jun 15/2015		3	Oct 15/2015		2	Feb 15/2015	
6	Jun 15/2015		4	Oct 15/2015		3	Jun 15/2015	
52-020-00-01	SYS		52-040-00-02	SYS		52-100-00-01	SYS	
1	Jun 15/2015		1	Feb 15/2015		1	Oct 15/2014	
2	Oct 15/2015		2	Feb 15/2015	R	2	Jun 15/2016	
3	Oct 15/2015		3	Oct 15/2015		3	Oct 15/2015	

A = Added, R = Revised, D = Deleted, O = Overflow, C = Customer Originated Change

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737-600/700/800/900

## TASK CARDS

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52-100-00-02	SYS		52-200-00-01	SYS (cont)		52-360-00-01	SYS (cont)	
1	Oct 15/2014		16	Oct 15/2015		R 3	Jun 15/2016	
R 2	Jun 15/2016		R 17	Jun 15/2016		4	Oct 15/2015	
3	Oct 15/2015		R 18	Jun 15/2016		5	Oct 15/2015	
52-120-00-01	SYS		19	Oct 15/2015		6	Feb 15/2016	
1	Oct 15/2015		20	Oct 15/2015		7	Oct 15/2015	
2	Feb 15/2015		52-210-00-01	SYS		52-370-00-01	SYS	
3	Feb 15/2015		1	Jun 15/2015		1	Oct 15/2014	
4	Jun 15/2015		2	Jun 15/2015		2	Feb 15/2016	
5	Jun 15/2015		3	Feb 15/2015		3	Feb 15/2016	
6	Jun 15/2015		4	Feb 15/2015		52-380-00-01	SYS	
7	Jun 15/2015		5	Feb 15/2015		1	Oct 15/2014	
52-130-00-01	SYS		52-220-00-01	SYS		R 2	Jun 15/2016	
1	Oct 15/2014		1	Jun 15/2015		3	Oct 15/2015	
2	Feb 15/2015		2	Feb 15/2015		52-390-00-01	SYS	
3	Oct 15/2014		3	Feb 15/2015		R 1	Jun 15/2016	
4	Oct 15/2014		4	Oct 15/2015		2	Feb 15/2015	
52-140-00-01	SYS		5	Oct 15/2015		3	Oct 15/2015	
1	Jun 15/2015		6	Oct 15/2015		4	Oct 15/2015	
2	Feb 15/2015		7	Oct 15/2015		52-400-00-01	SYS	
3	Oct 15/2014		8	Oct 15/2015		1	Oct 15/2014	
52-200-00-01	SYS		52-230-00-01	SYS		2	Feb 15/2015	
1	Jun 15/2015		1	Jun 15/2015		52-410-00-01	SYS	
2	Jun 15/2015		2	Feb 15/2015		1	Jun 15/2015	
3	Jun 15/2015		52-240-00-01	SYS		R 2	Jun 15/2016	
4	Jun 15/2015		1	Jun 15/2015		3	Feb 15/2015	
5	Jun 15/2015		2	Jun 15/2015		4	Jun 15/2015	
6	Jun 15/2015		3	Feb 15/2015		5	Oct 15/2015	
7	Oct 15/2015		4	Feb 15/2015		6	Oct 15/2015	
8	Oct 15/2015		5	Oct 15/2015		52-450-00-01	STR	
9	Oct 15/2015		52-250-00-01	SYS		1	Feb 15/2015	
10	Oct 15/2015		1	Jun 15/2015		2	Feb 15/2015	
11	Oct 15/2014		2	Feb 15/2015		3	Oct 15/2015	
12	Oct 15/2014		3	Oct 15/2015		4	Oct 15/2014	
13	Oct 15/2015		52-360-00-01	SYS		5	Oct 15/2015	
14	Oct 15/2015		1	Jun 15/2015		A = Added, R = Revised, D = Deleted, O = Overflow, C = Customer Originated Change		
15	Oct 15/2015	R 2	Jun 15/2016					

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Subject/Page	Date	COC	Subject/Page	Date	COC	Subject/Page	Date	COC
52-460-00-01	STR		52-550-00-01	STR (cont)		52-620-00-02	STR	
1	Jun 15/2015		5	Oct 15/2014		1	Jun 15/2015	
2	Feb 15/2015		52-570-00-01	STR		2	Feb 15/2015	
3	Oct 15/2015		1	Jun 15/2015		3	Oct 15/2015	
4	Oct 15/2014		2	Feb 15/2015		4	Oct 15/2014	
5	Oct 15/2015		3	Oct 15/2015		5	Oct 15/2015	
52-470-00-01	STR		4	Oct 15/2014		52-620-00-03	STR	
1	Feb 15/2015		5	Oct 15/2015		1	Jun 15/2015	
2	Feb 15/2015		6	Oct 15/2015		2	Feb 15/2015	
3	Oct 15/2015		52-610-00-01	STR		3	Oct 15/2015	
4	Oct 15/2014		1	Feb 15/2015		4	Oct 15/2014	
5	Oct 15/2015		2	Feb 15/2015		5	Oct 15/2015	
52-490-00-01	STR		3	Oct 15/2015		52-620-00-04	STR	
1	Feb 15/2015		4	Oct 15/2015		1	Jun 15/2015	
2	Feb 15/2015		52-610-00-02	STR		2	Feb 15/2015	
3	Oct 15/2015		1	Feb 15/2015		3	Oct 15/2015	
52-510-00-01	STR		2	Feb 15/2015		4	Oct 15/2014	
1	Feb 15/2015		3	Oct 15/2015		5	Oct 15/2015	
2	Feb 15/2015		4	Oct 15/2015		52-650-00-01	STR	
3	Oct 15/2015		52-610-00-03	STR		1	Jun 15/2015	
4	Oct 15/2015		1	Feb 15/2015		2	Feb 15/2015	
52-530-00-01	STR		2	Feb 15/2015		3	Oct 15/2015	
1	Jun 15/2015		3	Oct 15/2015		4	Oct 15/2014	
2	Feb 15/2015		4	Oct 15/2015		5	Oct 15/2014	
3	Oct 15/2015		52-610-00-04	STR		52-650-00-02	STR	
4	Oct 15/2014		1	Feb 15/2015		1	Jun 15/2015	
5	Oct 15/2015		2	Feb 15/2015		2	Feb 15/2015	
52-540-00-01	STR		3	Oct 15/2015		3	Oct 15/2015	
1	Feb 15/2015		4	Oct 15/2015		4	Oct 15/2014	
2	Feb 15/2015		52-620-00-01	STR		5	Oct 15/2014	
3	Oct 15/2015		1	Jun 15/2015		52-650-00-03	STR	
4	Oct 15/2015		2	Feb 15/2015		1	Jun 15/2015	
52-550-00-01	STR		3	Oct 15/2015		2	Feb 15/2015	
1	Oct 15/2015		4	Oct 15/2014		3	Oct 15/2015	
2	Feb 15/2015		5	Oct 15/2015		4	Oct 15/2014	
3	Oct 15/2015					5	Oct 15/2014	
4	Oct 15/2014					5	Oct 15/2014	

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Subject/Page	Date	COC	Subject/Page	Date	COC	Subject/Page	Date	COC
52-650-00-04	STR		52-710-00-02	STR (cont)		52-760-00-02	STR (cont)	
1	Jun 15/2015		3	Oct 15/2015		3	Oct 15/2015	
2	Feb 15/2015		4	Oct 15/2014		4	Oct 15/2014	
3	Oct 15/2015		5	Oct 15/2014		5	Oct 15/2014	
4	Oct 15/2014		52-730-00-01	STR		52-794-00-01	FAT	
5	Oct 15/2014		1	Feb 15/2015		1	Jun 15/2015	
52-670-00-01	STR		2	Feb 15/2015		2	Jun 15/2015	
1	Feb 15/2015		3	Oct 15/2015		52-794-00-02	FAT	
2	Feb 15/2015		4	Oct 15/2015		1	Jun 15/2015	
3	Oct 15/2015		5	Oct 15/2015		2	Jun 15/2015	
4	Oct 15/2015		52-730-00-02	STR		52-794-00-03	FAT	
52-670-00-02	STR		1	Feb 15/2015		1	Jun 15/2015	
1	Feb 15/2015		2	Feb 15/2015		2	Jun 15/2015	
2	Feb 15/2015		3	Oct 15/2015		52-794-00-04	FAT	
3	Oct 15/2015		4	Oct 15/2015		1	Jun 15/2015	
4	Oct 15/2015		5	Oct 15/2015		2	Jun 15/2015	
52-680-00-01	STR		52-740-00-01	STR		52-796-00-01	FAT	
1	Jun 15/2015		1	Jun 15/2015		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
3	Oct 15/2015		3	Oct 15/2015		52-800-00-01	ZON	
4	Oct 15/2014		4	Oct 15/2014		R 1	Jun 15/2016	
5	Oct 15/2014		5	Oct 15/2014		2	Feb 15/2015	
52-680-00-02	STR		52-740-00-02	STR		3	Jun 15/2015	
1	Jun 15/2015		1	Jun 15/2015		52-802-02-01	ZON	
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3	Oct 15/2015		3	Oct 15/2015		2	Feb 15/2015	
4	Oct 15/2014		4	Oct 15/2014		3	Jun 15/2015	
5	Oct 15/2014		5	Oct 15/2014		52-804-02-01	ZON	
52-710-00-01	STR		52-760-00-01	STR		1	Feb 15/2015	
1	Jun 15/2015		1	Jun 15/2015		2	Feb 15/2015	
2	Feb 15/2015		2	Feb 15/2015		3	Jun 15/2015	
3	Oct 15/2015		3	Oct 15/2015		4	Feb 15/2016	
4	Oct 15/2014		4	Oct 15/2014		52-806-02-01	ZON	
5	Oct 15/2014		5	Oct 15/2014		1	Feb 15/2015	
52-710-00-02	STR		52-760-00-02	STR		2	Feb 15/2015	
1	Jun 15/2015		1	Jun 15/2015		3	Jun 15/2015	
2	Feb 15/2015		2	Feb 15/2015				

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52-808-02-01	ZON		52-824-01-01	ZON		52-840-02-01	ZON (cont)	
1	Feb 15/2015		1	Feb 15/2015		2	Feb 15/2015	
2	Feb 15/2015		2	Feb 15/2015		3	Jun 15/2015	
3	Jun 15/2015		3	Jun 15/2015				
4	Jun 15/2015		52-826-02-01	ZON				
52-810-01-01	ZON		1	Oct 15/2014				
1	Oct 15/2014		2	Feb 15/2015				
2	Feb 15/2015		3	Jun 15/2015				
3	Jun 15/2015		4	Jun 15/2015				
4	Jun 15/2015		52-828-02-01	ZON				
52-812-01-01	ZON		1	Feb 15/2015				
1	Feb 15/2015		2	Feb 15/2015				
2	Feb 15/2015		3	Jun 15/2015				
3	Jun 15/2015		52-830-02-01	ZON				
52-814-01-01	ZON		1	Feb 15/2015				
1	Oct 15/2014		2	Feb 15/2015				
2	Feb 15/2015		3	Jun 15/2015				
3	Jun 15/2015		52-832-02-01	ZON				
52-816-01-01	ZON		1	Feb 15/2015				
1	Feb 15/2015		2	Feb 15/2015				
2	Feb 15/2015		3	Jun 15/2015				
3	Jun 15/2015		52-834-02-01	ZON				
52-818-01-01	ZON		1	Feb 15/2015				
1	Oct 15/2014		2	Feb 15/2015				
2	Feb 15/2015	R	3	Jun 15/2016				
R	3	Jun 15/2016	A	4	Jun 15/2016			
A	4	Jun 15/2016	52-836-02-01	ZON				
52-820-01-01	ZON		1	Feb 15/2015				
1	Feb 15/2015		2	Feb 15/2015				
2	Feb 15/2015		3	Jun 15/2015				
3	Jun 15/2015	52-838-02-01	ZON					
52-822-01-01	ZON		1	Feb 15/2015				
1	Feb 15/2015		2	Feb 15/2015				
2	Feb 15/2015		3	Jun 15/2015				
3	Jun 15/2015	52-840-02-01	ZON					
4	Jun 15/2015		1	Feb 15/2015				

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**52-EFFECTIVE PAGES**

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FORWARD ENTRY DOOR LUBRICATION</b>			BOEING CARD NO.
DATE	TASK <b>LUBRICATE</b>				<b>52-010-00-01</b>
TAIL NUMBER	WORK AREA <b>FWD ENTRY DOOR</b>	VERSION <b>1.1</b>	THRESHOLD <b>2 YR</b>	REPEAT <b>2 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>831 831AW 831AZ 831BZ 831CZ 831DZ 831EZ</b>			ZONE <b>831</b>

Lubricate the forward entry door handle, latch mechanisms (latch torque tube bearings and latch control rods), the bearings on the door hinge torque tube and the fwd entry door control rods and stop rods.

**A. References**

Reference	Title
AMM 52-11-31-000-802	Forward Entry Door Lining Removal (P/B 401)
AMM 52-11-31-400-802	Forward Entry Door Lining Installation (P/B 401)

**B. Consumable Materials**

Reference	Description	Specification
D00633	Grease - Aircraft General Purpose	BMS3-33

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR LUBRICATION</b>
		D633A109-AKS <b>52-010-00-01</b>

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**AKS**
**737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-010-00-01</b>
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**TASK 12-25-11-640-802**

MECH

INSP

**1. Forward Entry Door Servicing - Mechanism**

(Figure 1)

**A. Prepare for the Servicing**

SUBTASK 12-25-11-010-002

- (1) Get access to the door mechanism as follows:
  - (a) Do this task: Forward Entry Door Lining Removal, AMM TASK 52-11-31-000-802.
  - (b) Open these access panels:
 

<u>Number</u>	<u>Name/Location</u>
831AZ	Forward Entry Door - Torque Tube Access
831BZ	Forward Entry Door - Handle Box and Cam for Handle Box Access
831CZ	Forward Entry Door - Handle Box Access
831DZ	Forward Entry Door - Gate Hinge Pin Access
831EZ	Forward Entry Door - Gate Hinge Pin Access
  - (c) Open the door.
  - (d) To get access to the door components, move the door to the correct position.

**B. Forward Entry Door Mechanism Servicing**

(Table 1)

SUBTASK 12-25-11-640-002

- (1) Lubricate the mechanism on the forward entry door with grease, D00633.
  - (a) For the lubrication of the handle, operate the handle to move the grease, D00633 on the handle shaft.

**Table 1 Forward Entry Door Servicing - Mechanism (Fig. 302)**

Item No.	Nomenclature	Lubricant	Method of Application	Number of Locations
1	Gate Control Rods	grease, D00633	Flush	4
2	Door Hinge Torque Tube	grease, D00633	Hand	2
3	Lower Latch Torque Tube Bearing	grease, D00633	Flush	1
4	Latch Control Rods	grease, D00633	Flush	2
5	Handle	grease, D00633	Hand	1
6	Upper Latch Torque Tube Bearings	grease, D00633	Flush	2
7	Gate Stop Rods	grease, D00633	Flush	8
8	Cam Follower Bearings	grease, D00633	Flush	2

**C. Put the Airplane Back to Its Usual Condition**

SUBTASK 12-25-11-410-002

- (1) Close access to the door as follows:

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR LUBRICATION</b>
		D633A109-AKS <b>52-010-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-010-00-01</b>		
					MECH	INSP
				(a) Close and latch the door. (b) Close these access panels: <b>Number      Name/Location</b> 831AZ      Forward Entry Door - Torque Tube Access 831BZ      Forward Entry Door - Handle Box and Cam for Handle Box Access 831CZ      Forward Entry Door - Handle Box Access 831DZ      Forward Entry Door - Gate Hinge Pin Access 831EZ      Forward Entry Door - Gate Hinge Pin Access (c) Do this task: Forward Entry Door Lining Installation, AMM TASK 52-11-31-400-802.		

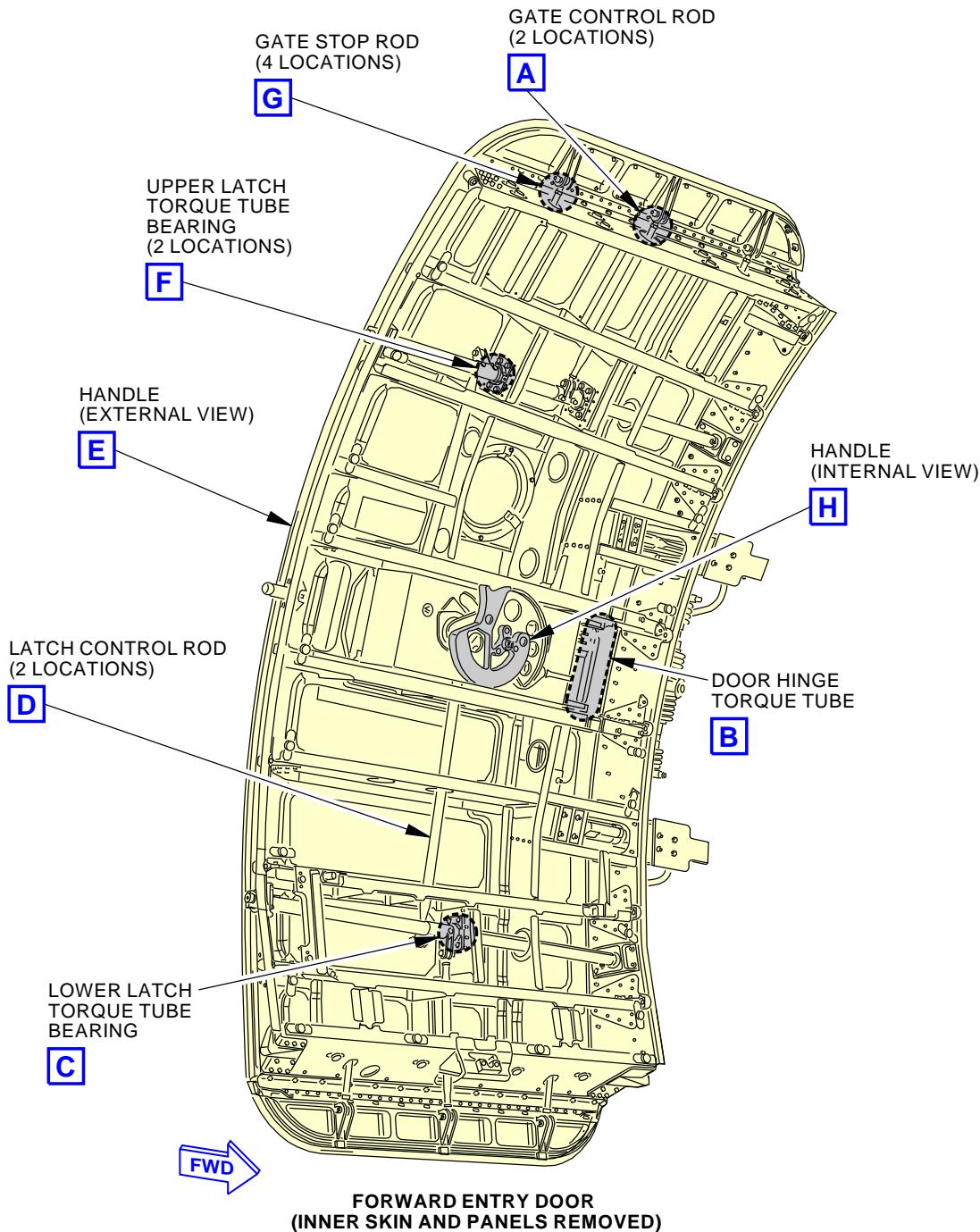
— END OF TASK —

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR LUBRICATION</b>
		D633A109-AKS <b>52-010-00-01</b>

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**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-010-00-01</b>
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**Forward Entry Door Servicing - Mechanism**  
**Figure 1 (Sheet 1 of 5)**

G70802 S0006561661\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR LUBRICATION</b>
		<b>D633A109-AKS</b> <b>52-010-00-01</b>

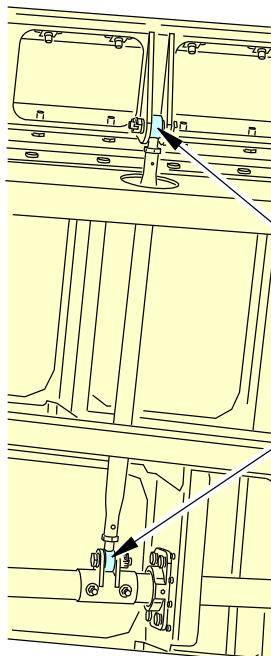
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-010-00-01**

[1] GATE CONTROL ROD  
FLUSH  
BMS 3-33  
(2 LOCATIONS)



GATE CONTROL ROD  
(EXAMPLE, 2 LOCATIONS)

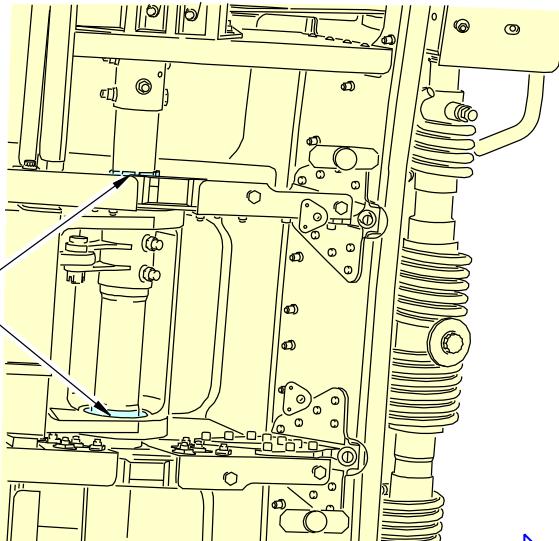
2 POINTS

**A**

[2] DOOR HINGE TORQUE TUBE

BMS 3-33  
(2 LOCATIONS)

1



DOOR HINGE TORQUE TUBE

2 POINTS

**B**

- 1 FILL CAVITIES ABOVE DOOR HINGE TORQUE TUBE BEARINGS IN HANDLE MECHANISM HOUSING WITH GREASE

G70805 S0006561662\_V3

**Forward Entry Door Servicing - Mechanism**  
**Figure 1 (Sheet 2 of 5)**

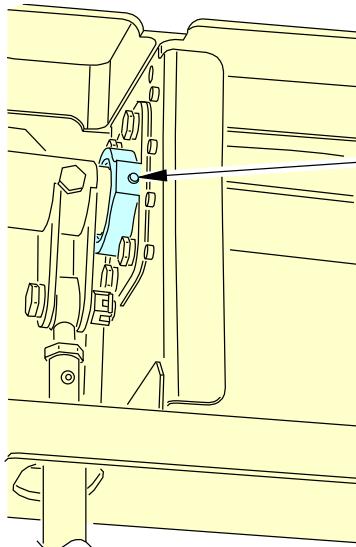
EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD ENTRY DOOR LUBRICATION**

D633A109-AKS  
**52-010-00-01**

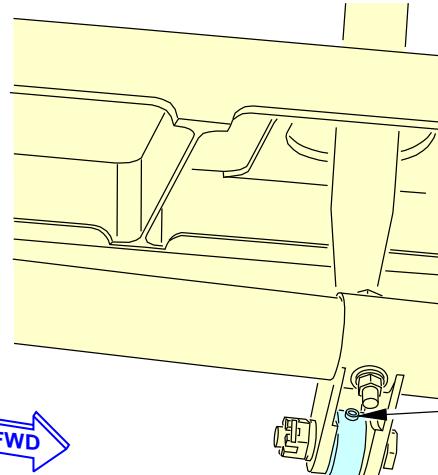
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DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-010-00-01</b>

**LOWER LATCH TORQUE TUBE BEARING**

1 POINT

**C****LATCH CONTROL ROD  
(EXAMPLE, 2 LOCATIONS)**

1 POINT

**D**

G70931 S0006561663\_V2

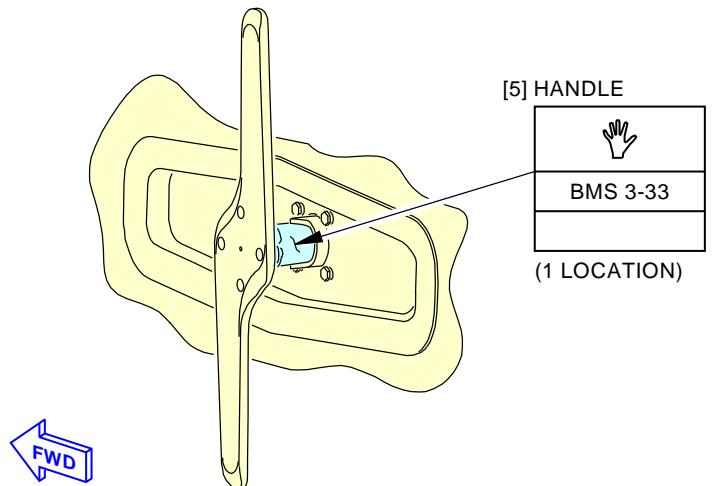
**Forward Entry Door Servicing - Mechanism  
Figure 1 (Sheet 3 of 5)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR LUBRICATION</b>
		<b>D633A109-AKS 52-010-00-01</b>

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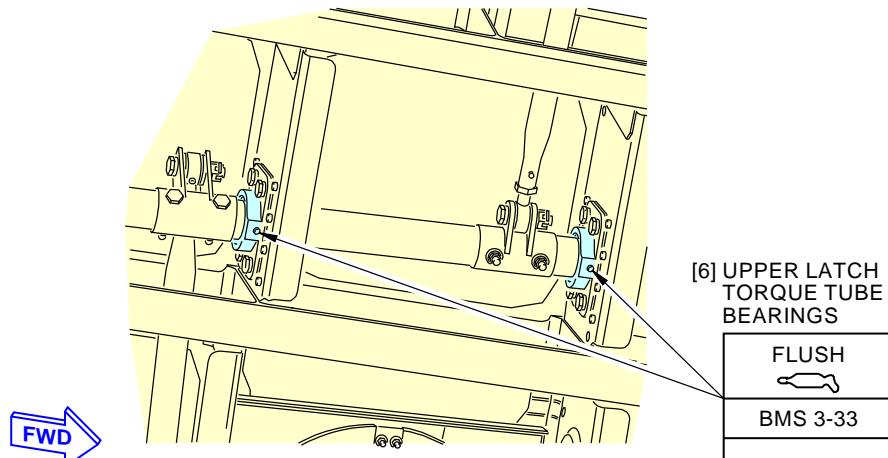
**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-010-00-01</b>
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**HANDLE**  
(EXTERNAL VIEW, HANDLE EXTENDED  
AND TURNED 90 DEGREES)

1 POINT

**E**

**UPPER LATCH TORQUE TUBE BEARING**  
(2 LOCATIONS)

2 POINTS

**F**

G70934 S0006561664\_V2

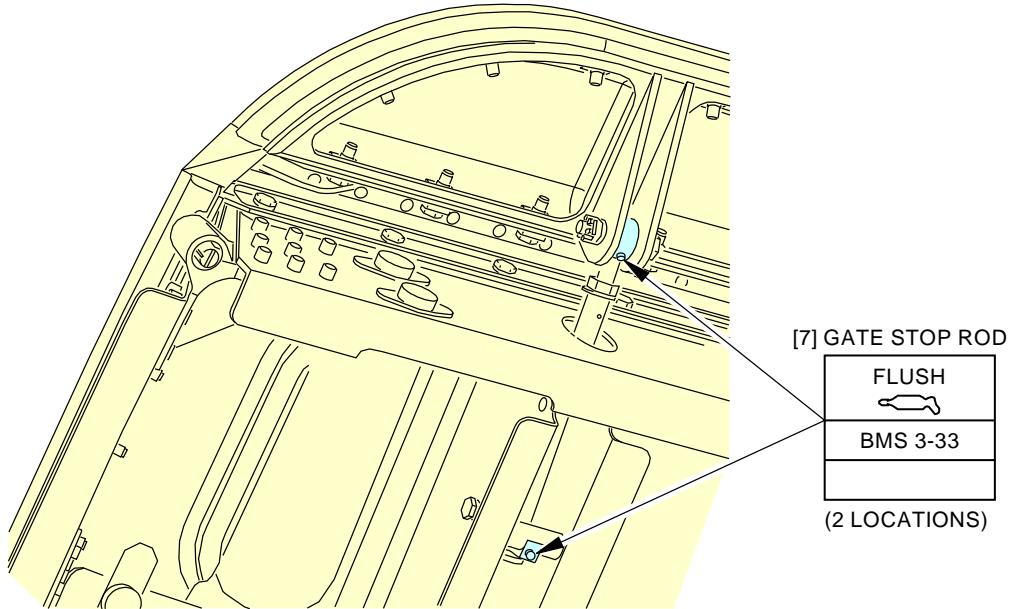
**Forward Entry Door Servicing - Mechanism**  
**Figure 1 (Sheet 4 of 5)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR LUBRICATION</b>
		D633A109-AKS <b>52-010-00-01</b>

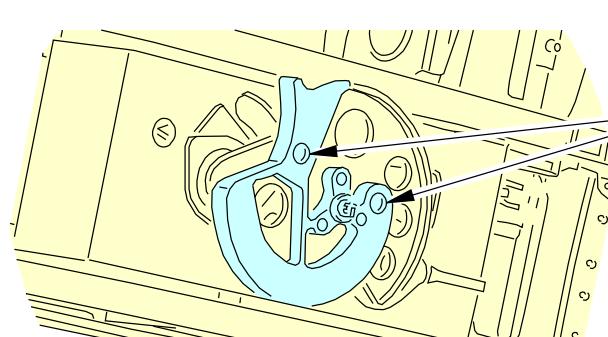
Page 7 of 8  
Feb 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-010-00-01</b>
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**GATE STOP ROD  
(4 LOCATIONS)**

2 POINTS

**HANDLE  
(INTERNAL VIEW)**

2 POINTS

**Forward Entry Door Servicing - Mechanism  
Figure 1 (Sheet 5 of 5)**

G70940 S0006561665\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR LUBRICATION</b>
		D633A109-AKS <b>52-010-00-01</b>

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**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FORWARD SERVICE DOOR LUBRICATION</b>			BOEING CARD NO.
DATE	TASK <b>LUBRICATE</b>				<b>52-010-00-02</b>
TAIL NUMBER	WORK AREA <b>FWD SERVICE DR</b>	VERSION <b>1.1</b>	THRESHOLD <b>2 YR</b>	REPEAT <b>2 YR</b>	RELATED CARD
STATION	SKILL <b>AIRPL</b>				APPLICABILITY AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
		ACCESS <b>841 841AW 841AZ 841BZ 841CZ 841DZ 841EZ 841FZ 841GZ</b>			ZONE <b>841</b>

Lubricate the forward service door handle, latch mechanisms (latch torque tube bearings and latch control rods) and the bearings on the door hinge torque tube.

**A. References**

Reference	Title
AMM 52-41-31-000-802	Galley Service Door Lining Removal (P/B 401)
AMM 52-41-31-400-802	Galley Service Door Lining Installation (P/B 401)

**B. Consumable Materials**

Reference	Description	Specification
A00247	Sealant - Pressure And Environmental - Chromate Type	BMS5-95
D00633	Grease - Aircraft General Purpose	BMS3-33

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD SERVICE DOOR LUBRICATION</b>
		<b>D633A109-AKS 52-010-00-02</b>

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**AKS**
**737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-010-00-02</b>
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**TASK 12-25-13-640-802**

MECH

INSP

**1. Galley Service Door Lubrication - Mechanism**

(Figure 1)

**A. Prepare for the Servicing**

SUBTASK 12-25-13-010-002

- (1) Get access to the door mechanism as follows:

(a) Do this task: Galley Service Door Lining Removal, AMM TASK 52-41-31-000-802.

(b) Open these access panels:

<u>Number</u>	<u>Name/Location</u>
---------------	----------------------

841AZ	Forward Galley Service Door - Torque Tube Access
841BZ	Forward Galley Service Door - Handle Box and Cam for Handle Box Access
841CZ	Forward Galley Service Door - Handle Box Access
841DZ	Forward Galley Service Door - Lower Hinge Access
841EZ	Forward Galley Service Door - Upper Hinge Access
841FZ	Forward Galley Service Door - Torque Tube Access
841GZ	Forward Galley Service Door - Torque Tube Access
844AZ	Aft Galley Service Door - Torque Tube Access
844BZ	Aft Galley Service Door - Handle Box and Cam for Handle Box Access
844CZ	Aft Galley Service Door - Handle Box Access
844DZ	Aft Galley Service Door - Lower Hinge Access
844EZ	Aft Galley Service Door - Upper Hinge Access
844FZ	Aft Galley Service Door - Torque Tube Access
844GZ	Aft Galley Service Door - Torque Tube Access

NOTE: Only open the panels for the applicable door being serviced.

- (c) Open the door.  
(d) To get access to the door components, move the door to the correct position.

**B. Galley Service Door Mechanism Servicing**

(Table 1)

SUBTASK 12-25-13-640-002

- (1) Lubricate the mechanism of the galley service door with grease, D00633.

**Table 1 Galley Service Door Servicing - Mechanism (Fig. 302)**

Item No.	Nomenclature	Lubricant	Method of Application	Number of Locations
1	Door Hinge Torque Tube	grease, D00633	Hand	2
2	Hinge Link Bearings	grease, D00633	Flush	2
3	Handle	grease, D00633	Flush	1
4	Latch Torque Tube Bearings	grease, D00633	Zerk	4

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD SERVICE DOOR LUBRICATION</b>	
		D633A109-AKS <b>52-010-00-02</b>	Page 2 of 6 Oct 15/2015

**AKS**
**737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-010-00-02</b>
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**Table 1 Galley Service Door Servicing - Mechanism (Fig. 302) (Continued)**

Item No.	Nomenclature	Lubricant	Method of Application	Number of Locations	MECH	INSP
5	Latch Control Rods	grease, D00633	Flush	2		
6	Gate Control Rods	grease, D00633	Flush	4		

**C. Put the Airplane Back to Its Usual Condition**

SUBTASK 12-25-13-410-002

- (1) Close access to the door as follows:
- Close the door.
  - Close these access panels:

<u>Number</u>	<u>Name/Location</u>
841AZ	Forward Galley Service Door - Torque Tube Access
841BZ	Forward Galley Service Door - Handle Box and Cam for Handle Box Access
841CZ	Forward Galley Service Door - Handle Box Access
841DZ	Forward Galley Service Door - Lower Hinge Access
841EZ	Forward Galley Service Door - Upper Hinge Access
841FZ	Forward Galley Service Door - Torque Tube Access
841GZ	Forward Galley Service Door - Torque Tube Access
844AZ	Aft Galley Service Door - Torque Tube Access
844BZ	Aft Galley Service Door - Handle Box and Cam for Handle Box Access
844CZ	Aft Galley Service Door - Handle Box Access
844DZ	Aft Galley Service Door - Lower Hinge Access
844EZ	Aft Galley Service Door - Upper Hinge Access
844FZ	Aft Galley Service Door - Torque Tube Access
844GZ	Aft Galley Service Door - Torque Tube Access

NOTE: Only close the panels for the applicable door being serviced.

- 1) Install access panels as follows:
- Apply a parting agent to the mating surfaces of the cover plate as specified in SOPM 20-50-19.
  - Apply a pressure fay surface seal with sealant, A00247 as specified in SOPM 20-50-19 between the mating surfaces of the cover plate and the inner skin.
  - Install the cover plate onto the door structure with the bolts and the washers.

NOTE: Grip length is important. If a new bolt is to be used, make sure that the grip length is the same as the original bolt.

- (c) Do this task: Galley Service Door Lining Installation, AMM TASK 52-41-31-400-802.

————— END OF TASK —————

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD SERVICE DOOR LUBRICATION</b>
		D633A109-AKS <b>52-010-00-02</b>

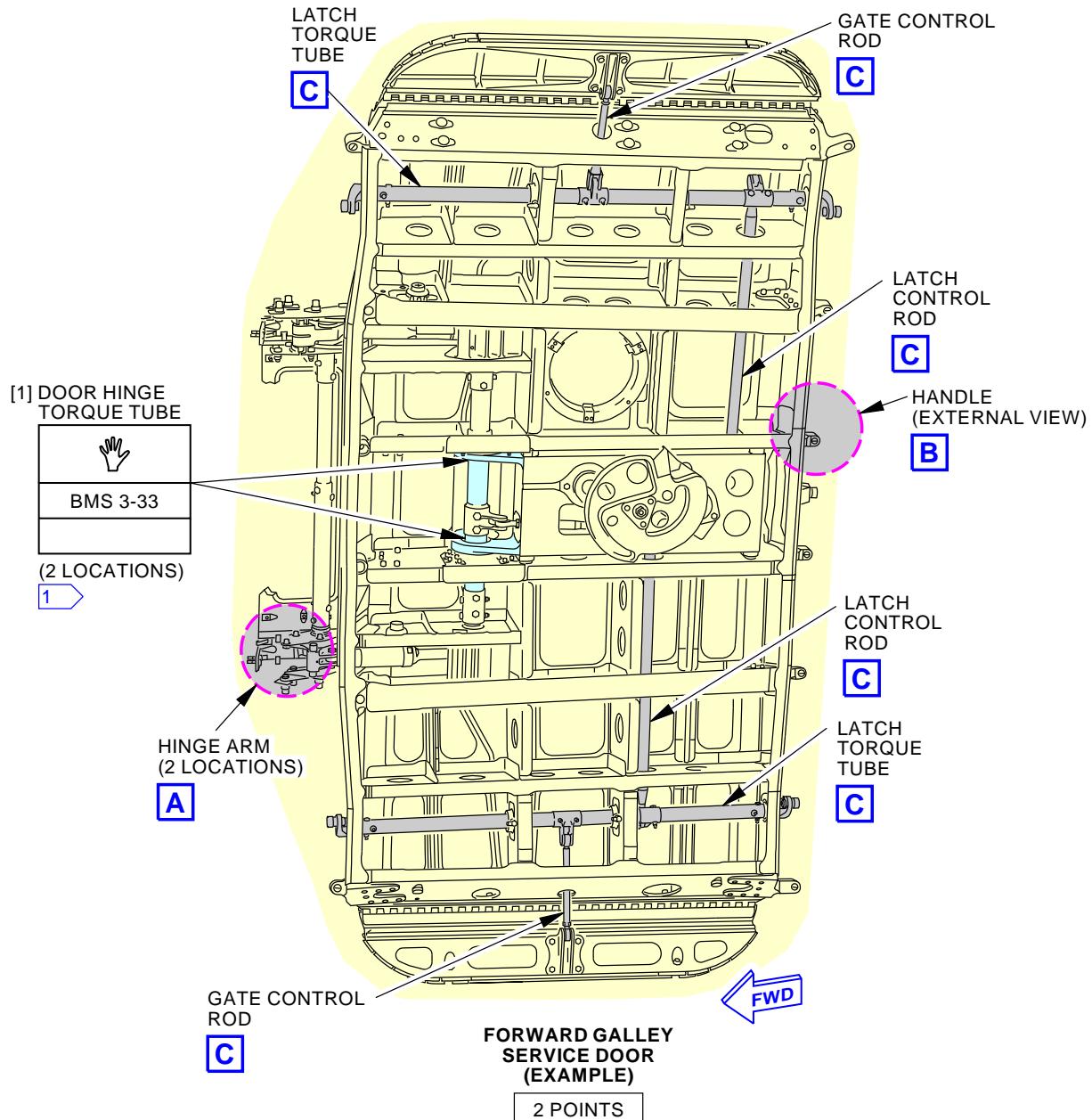
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-010-00-02**

- FILL CAVITIES ABOVE DOOR HINGE TORQUE TUBE BEARINGS IN HANDLE MECHANISM HOUSING WITH GREASE.

G72034 S0006561685\_V3

**Galley Service Door Servicing - Mechanism**  
**Figure 1 (Sheet 1 of 3)**

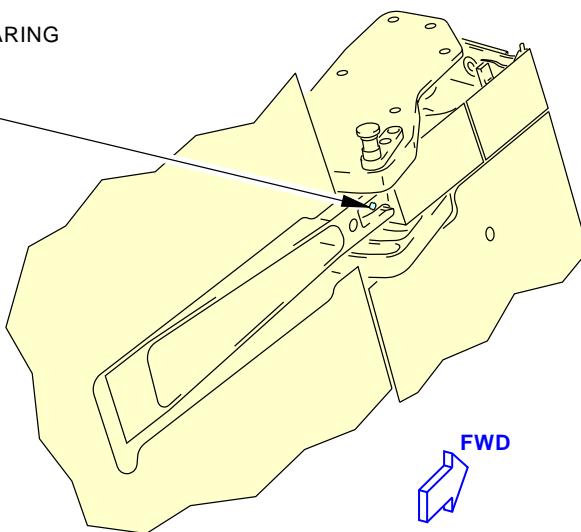
EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD SERVICE DOOR LUBRICATION**D633A109-AKS  
**52-010-00-02**Page 4 of 6  
Jun 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-010-00-02</b>

**[2] HINGE LINK BEARING**

FLUSH
BMS 3-33
(1 LOCATION)



FWD

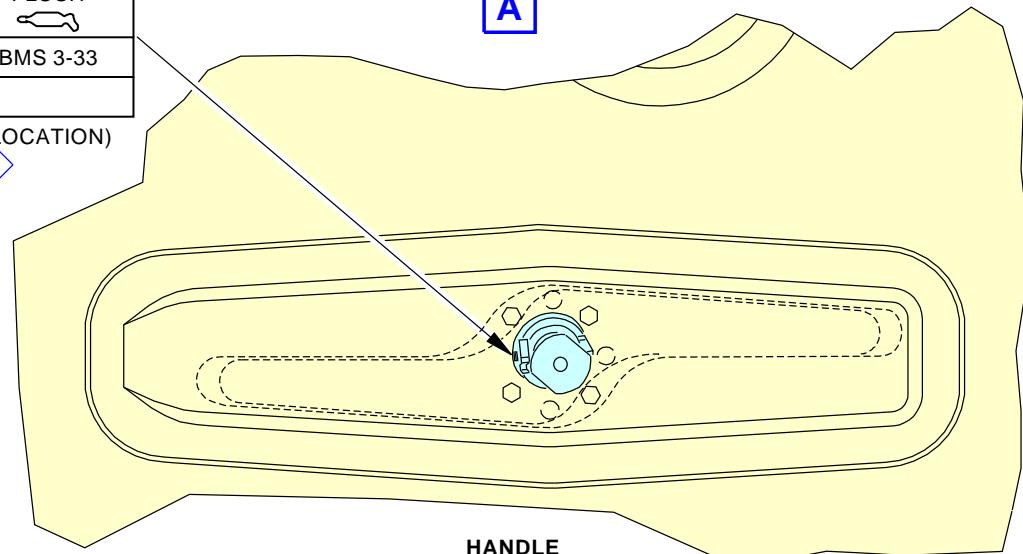
**HINGE ARM (EXAMPLE, EXTERNAL VIEW AND HINGE COVER NOT SHOWN)  
(2 LOCATIONS)****[3] HANDLE**

FLUSH
BMS 3-33
(1 LOCATION)

2

1 POINT

A

**HANDLE  
(EXTERNAL VIEW)**

1 POINT

B

FWD

2 GREASE FITTING LOCATED ON THE  
INSIDE OF THE SHAFT HOUSING

G72041 S0006561686\_V3

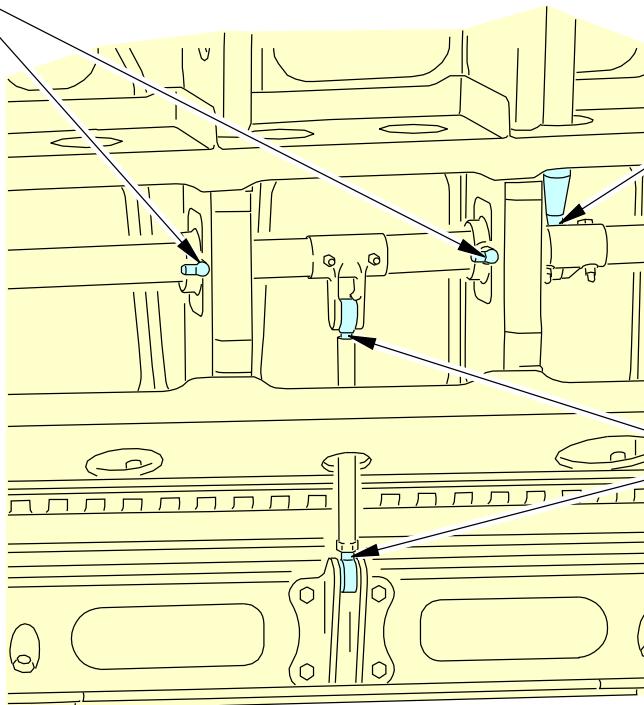
**Galley Service Door Servicing - Mechanism  
Figure 1 (Sheet 2 of 3)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD SERVICE DOOR LUBRICATION**D633A109-AKS  
52-010-00-02Page 5 of 6  
Jun 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-010-00-02</b>

**[4] LATCH TORQUE TUBE BEARINGS**

ZERK
BMS 3-33
(2 LOCATIONS)

**[5] LATCH CONTROL ROD**

FLUSH
BMS 3-33
(1 LOCATION)

**[6] GATE CONTROL RODS**

FLUSH
BMS 3-33
(2 LOCATIONS)



LATCH CONTROL ROD, GATE CONTROL ROD, AND LATCH TORQUE TUBE  
(LOWER GATE IS SHOWN, UPPER GATE IS EQUIVALENT)  
(EXAMPLE)

5 POINTS

**C**

G72098 S0006561687\_V4

**Galley Service Door Servicing - Mechanism**  
**Figure 1 (Sheet 3 of 3)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD SERVICE DOOR LUBRICATION</b>
		D633A109-AKS 52-010-00-02

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Jun 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT ENTRY DOOR LUBRICATION</b>			BOEING CARD NO. <b>52-010-00-03</b>
DATE	TASK <b>LUBRICATE</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>AFT ENTRY DOOR</b>	VERSION <b>1.1</b>	THRESHOLD <b>2 YR</b>	REPEAT <b>2 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>834 834AW 834AZ 834BZ 834CZ 834DZ 834EZ 834FZ 834GZ</b>			ZONE <b>834</b>

Lubricate the aft entry door handle, latch mechanisms (latch torque tube bearings and latch control rods) and the bearings on the door hinge torque tube.

**A. References**

Reference	Title
AMM 52-13-31-000-802	Aft Entry Door Lining Removal (P/B 401)
AMM 52-13-31-400-802	Aft Entry Door Lining Installation (P/B 401)

**B. Consumable Materials**

Reference	Description	Specification
A00247	Sealant - Pressure And Environmental - Chromate Type	BMS5-95
D00633	Grease - Aircraft General Purpose	BMS3-33

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR LUBRICATION</b>
		<b>D633A109-AKS 52-010-00-03</b>

Page 1 of 6  
Oct 15/2015

**AKS**
**737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-010-00-03</b>
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**TASK 12-25-12-640-802**

MECH

INSP

**1. Aft Entry Door Servicing - Mechanism**

(Figure 1)

**A. Prepare for the Servicing**

SUBTASK 12-25-12-010-002

- (1) Get access to the door mechanism as follows:
  - (a) Do this task: Aft Entry Door Lining Removal, AMM TASK 52-13-31-000-802.
  - (b) Open these access panels:
 

<u>Number</u>	<u>Name/Location</u>
834AZ	Aft Entry Door - Torque Tube Access
834BZ	Aft Entry Door - Handle Box and Cam for Handle Box Access
834CZ	Aft Entry Door - Handle Box Access
834DZ	Aft Entry Door - Lower Hinge Access
834EZ	Aft Entry Door - Upper Hinge Access
834FZ	Aft Entry Door - Torque Tube Access
834GZ	AFT Entry Door - Torque Tube Access
  - (c) Open the door.
  - (d) To get access to the door components, move the door to the correct position.

**B. Aft Entry Door Mechanism Servicing**

(Table 1)

SUBTASK 12-25-12-640-002

- (1) Lubricate the mechanism on the aft entry door with grease, D00633.

**Table 1 Aft Entry Door Servicing - Mechanism (Fig. 302)**

Item No.	Nomenclature	Lubricant	Method of Application	Number of Locations
1	Door Hinge Torque Tube	grease, D00633	Hand	2
2	Hinge Link Bearings	grease, D00633	Flush	2
3	Handle	grease, D00633	Flush	1
4	Latch Control Rods	grease, D00633	Flush	2
5	Gate Control Rods	grease, D00633	Flush	4
6	Latch Torque Tube Bearings	grease, D00633	Zerk	4

**C. Put the Airplane Back to Its Usual Condition**

SUBTASK 12-25-12-410-002

- (1) Close access to the door as follows:
  - (a) Close and latch the door.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR LUBRICATION</b>
		D633A109-AKS <b>52-010-00-03</b>

AKS



# **737-600/700/800/900 TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-010-00-03</b>
				MECH INSP
(b) Close these access panels:				
<b>Number</b> <b>Name/Location</b>				
834AZ      Aft Entry Door - Torque Tube Access				
834BZ      Aft Entry Door - Handle Box and Cam for Handle Box Access				
834CZ      Aft Entry Door - Handle Box Access				
834DZ      Aft Entry Door - Lower Hinge Access				
834EZ      Aft Entry Door - Upper Hinge Access				
834FZ      Aft Entry Door - Torque Tube Access				
834GZ      AFT Entry Door - Torque Tube Access				
1) Install access panels as follows:				
a) Apply a parting agent to the mating surfaces of the cover plate as specified in SOPM 20-50-19.				
b) Apply a pressure fay surface seal with sealant, A00247 as specified in SOPM 20-50-19 between the mating surfaces of the cover plate and the inner skin.				
c) Install the cover plate onto the door structure with the bolts and the washers.				
NOTE: Grip length is important. If a new bolt is to be used, make sure that the grip length is the same as the original bolt				
(c) Do this task: Aft Entry Door Lining Installation, AMM TASK 52-13-31-400-802.				
<b>———— END OF TASK ——</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR LUBRICATION</b>
		<b>D633A109-AKS</b> <b>52-010-00-03</b>

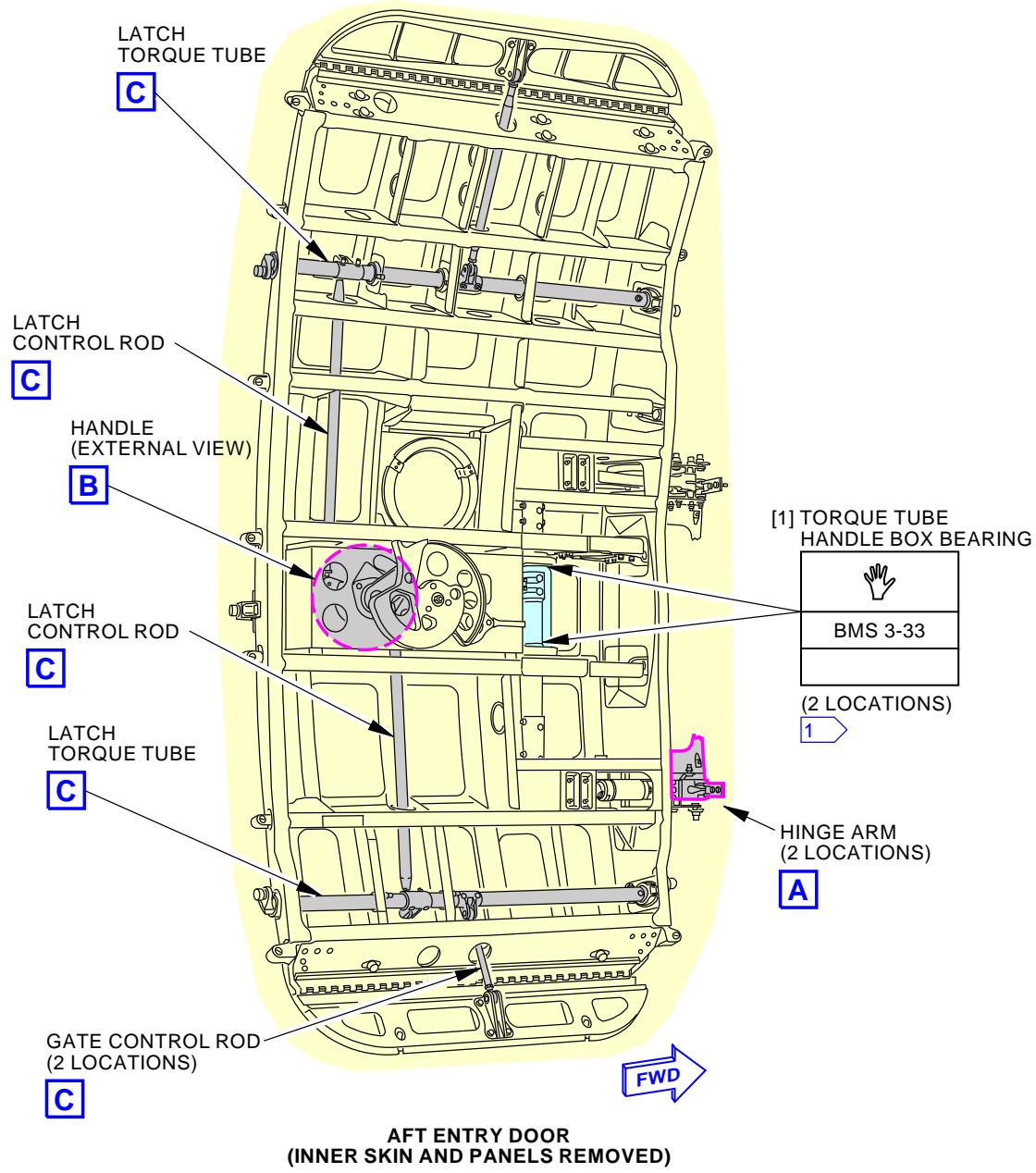
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-010-00-03**

- 1** FILL CAVITIES ABOVE DOOR HINGE TORQUE TUBE BEARINGS IN HANDLES MECHANISM HOUSING WITH GREASE.

G70742 S0006561674\_V2

**Aft Entry Door Servicing - Mechanism**  
**Figure 1 (Sheet 1 of 3)**

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AFT ENTRY DOOR LUBRICATION****D633A109-AKS**  
**52-010-00-03****Page 4 of 6**  
**Jun 15/2015**

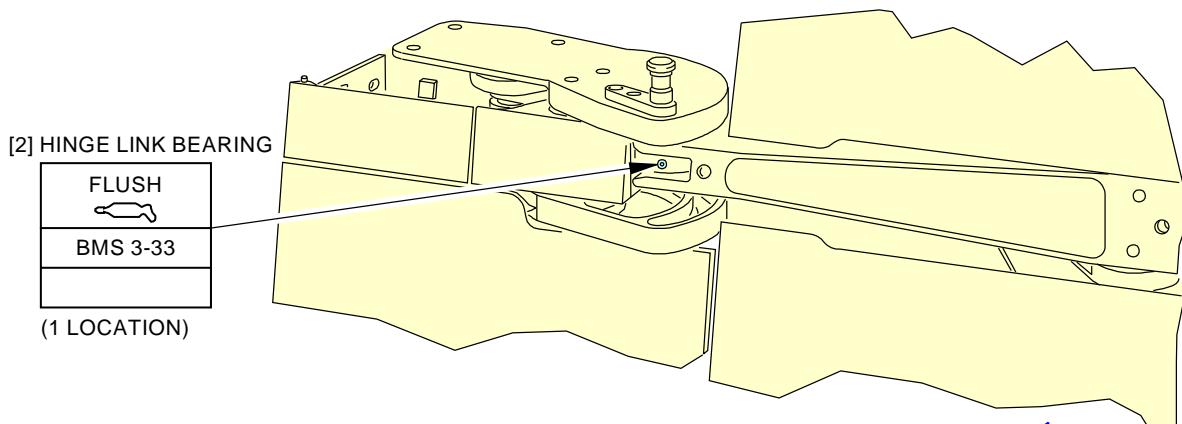
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

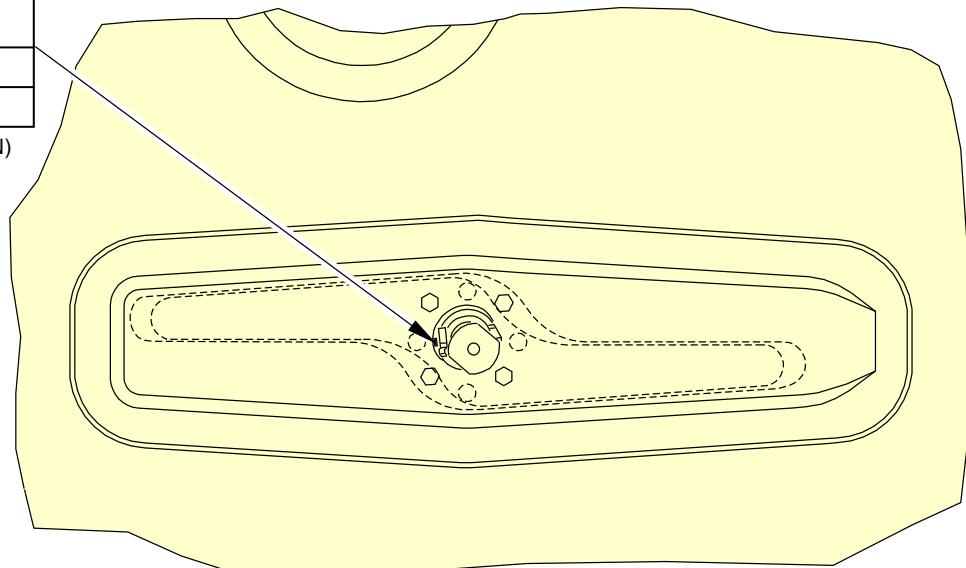
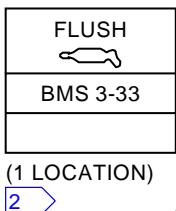
TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-010-00-03**

[3] HANDLE



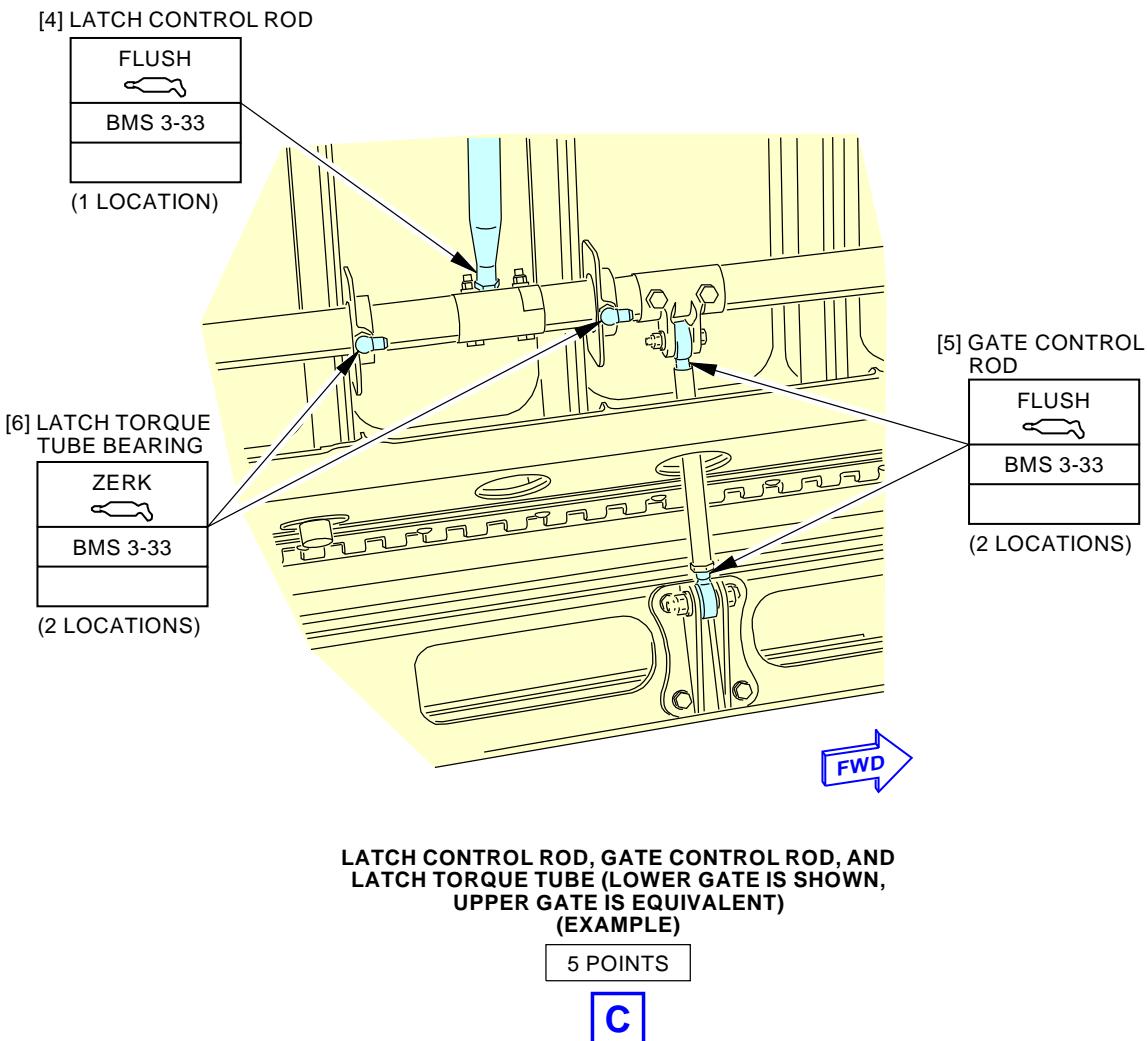
2 FWD GREASE FITTING LOCATED ON THE  
INSIDE OF THE SHAFT HOUSING

G11057 S0006561675\_V2

**Aft Entry Door Servicing - Mechanism  
Figure 1 (Sheet 2 of 3)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AFT ENTRY DOOR LUBRICATION**D633A109-AKS  
52-010-00-03Page 5 of 6  
Jun 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-010-00-03</b>



G20148 S0006561676\_V3

**Aft Entry Door Servicing - Mechanism  
Figure 1 (Sheet 3 of 3)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR LUBRICATION</b>
		D633A109-AKS 52-010-00-03

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Jun 15/2015

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>AFT SERVICE DOOR LUBRICATION</b>			BOEING CARD NO.
DATE	TASK <b>LUBRICATE</b>				<b>52-010-00-04</b>
TAIL NUMBER	WORK AREA <b>AFT SERVICE DR</b>	VERSION 1.1	THRESHOLD <b>2 YR</b>	REPEAT <b>2 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>844 844AW 844AZ 844BZ 844CZ 844DZ 844EZ 844FZ 844GZ</b>			ZONE <b>844</b>

Lubricate the aft service door handle, latch mechanisms (latch torque tube bearings and latch control rods) and the bearings on the door hinge torque tube.

**A. References**

Reference	Title
AMM 52-41-31-000-802	Galley Service Door Lining Removal (P/B 401)
AMM 52-41-31-400-802	Galley Service Door Lining Installation (P/B 401)

**B. Consumable Materials**

Reference	Description	Specification
A00247	Sealant - Pressure And Environmental - Chromate Type	BMS5-95
D00633	Grease - Aircraft General Purpose	BMS3-33

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT SERVICE DOOR LUBRICATION</b>
		<b>D633A109-AKS 52-010-00-04</b>

**AKS**
**737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-010-00-04</b>
------	-------------	---------	------------------	--

**TASK 12-25-13-640-802**

MECH

INSP

**1. Galley Service Door Lubrication - Mechanism**

(Figure 1)

**A. Prepare for the Servicing**

SUBTASK 12-25-13-010-002

- (1) Get access to the door mechanism as follows:

(a) Do this task: Galley Service Door Lining Removal, AMM TASK 52-41-31-000-802.

(b) Open these access panels:

<u>Number</u>	<u>Name/Location</u>
---------------	----------------------

841AZ	Forward Galley Service Door - Torque Tube Access
841BZ	Forward Galley Service Door - Handle Box and Cam for Handle Box Access
841CZ	Forward Galley Service Door - Handle Box Access
841DZ	Forward Galley Service Door - Lower Hinge Access
841EZ	Forward Galley Service Door - Upper Hinge Access
841FZ	Forward Galley Service Door - Torque Tube Access
841GZ	Forward Galley Service Door - Torque Tube Access
844AZ	Aft Galley Service Door - Torque Tube Access
844BZ	Aft Galley Service Door - Handle Box and Cam for Handle Box Access
844CZ	Aft Galley Service Door - Handle Box Access
844DZ	Aft Galley Service Door - Lower Hinge Access
844EZ	Aft Galley Service Door - Upper Hinge Access
844FZ	Aft Galley Service Door - Torque Tube Access
844GZ	Aft Galley Service Door - Torque Tube Access

NOTE: Only open the panels for the applicable door being serviced.

- (c) Open the door.  
(d) To get access to the door components, move the door to the correct position.

**B. Galley Service Door Mechanism Servicing**

(Table 1)

SUBTASK 12-25-13-640-002

- (1) Lubricate the mechanism of the galley service door with grease, D00633.

**Table 1 Galley Service Door Servicing - Mechanism (Fig. 302)**

Item No.	Nomenclature	Lubricant	Method of Application	Number of Locations
1	Door Hinge Torque Tube	grease, D00633	Hand	2
2	Hinge Link Bearings	grease, D00633	Flush	2
3	Handle	grease, D00633	Flush	1
4	Latch Torque Tube Bearings	grease, D00633	Zerk	4

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT SERVICE DOOR LUBRICATION</b>	
		<b>D633A109-AKS</b> <b>52-010-00-04</b>	<b>Page 2 of 6</b> <b>Oct 15/2015</b>

**AKS**
**737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-010-00-04</b>
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**Table 1 Galley Service Door Servicing - Mechanism (Fig. 302) (Continued)**

Item No.	Nomenclature	Lubricant	Method of Application	Number of Locations	MECH	INSP
5	Latch Control Rods	grease, D00633	Flush	2		
6	Gate Control Rods	grease, D00633	Flush	4		

**C. Put the Airplane Back to Its Usual Condition**

SUBTASK 12-25-13-410-002

- (1) Close access to the door as follows:
- Close the door.
  - Close these access panels:

<u>Number</u>	<u>Name/Location</u>
841AZ	Forward Galley Service Door - Torque Tube Access
841BZ	Forward Galley Service Door - Handle Box and Cam for Handle Box Access
841CZ	Forward Galley Service Door - Handle Box Access
841DZ	Forward Galley Service Door - Lower Hinge Access
841EZ	Forward Galley Service Door - Upper Hinge Access
841FZ	Forward Galley Service Door - Torque Tube Access
841GZ	Forward Galley Service Door - Torque Tube Access
844AZ	Aft Galley Service Door - Torque Tube Access
844BZ	Aft Galley Service Door - Handle Box and Cam for Handle Box Access
844CZ	Aft Galley Service Door - Handle Box Access
844DZ	Aft Galley Service Door - Lower Hinge Access
844EZ	Aft Galley Service Door - Upper Hinge Access
844FZ	Aft Galley Service Door - Torque Tube Access
844GZ	Aft Galley Service Door - Torque Tube Access

NOTE: Only close the panels for the applicable door being serviced.

- 1) Install access panels as follows:
- Apply a parting agent to the mating surfaces of the cover plate as specified in SOPM 20-50-19.
  - Apply a pressure fay surface seal with sealant, A00247 as specified in SOPM 20-50-19 between the mating surfaces of the cover plate and the inner skin.
  - Install the cover plate onto the door structure with the bolts and the washers.

NOTE: Grip length is important. If a new bolt is to be used, make sure that the grip length is the same as the original bolt.

- (c) Do this task: Galley Service Door Lining Installation, AMM TASK 52-41-31-400-802.

————— END OF TASK ————

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT SERVICE DOOR LUBRICATION</b>
		D633A109-AKS <b>52-010-00-04</b>

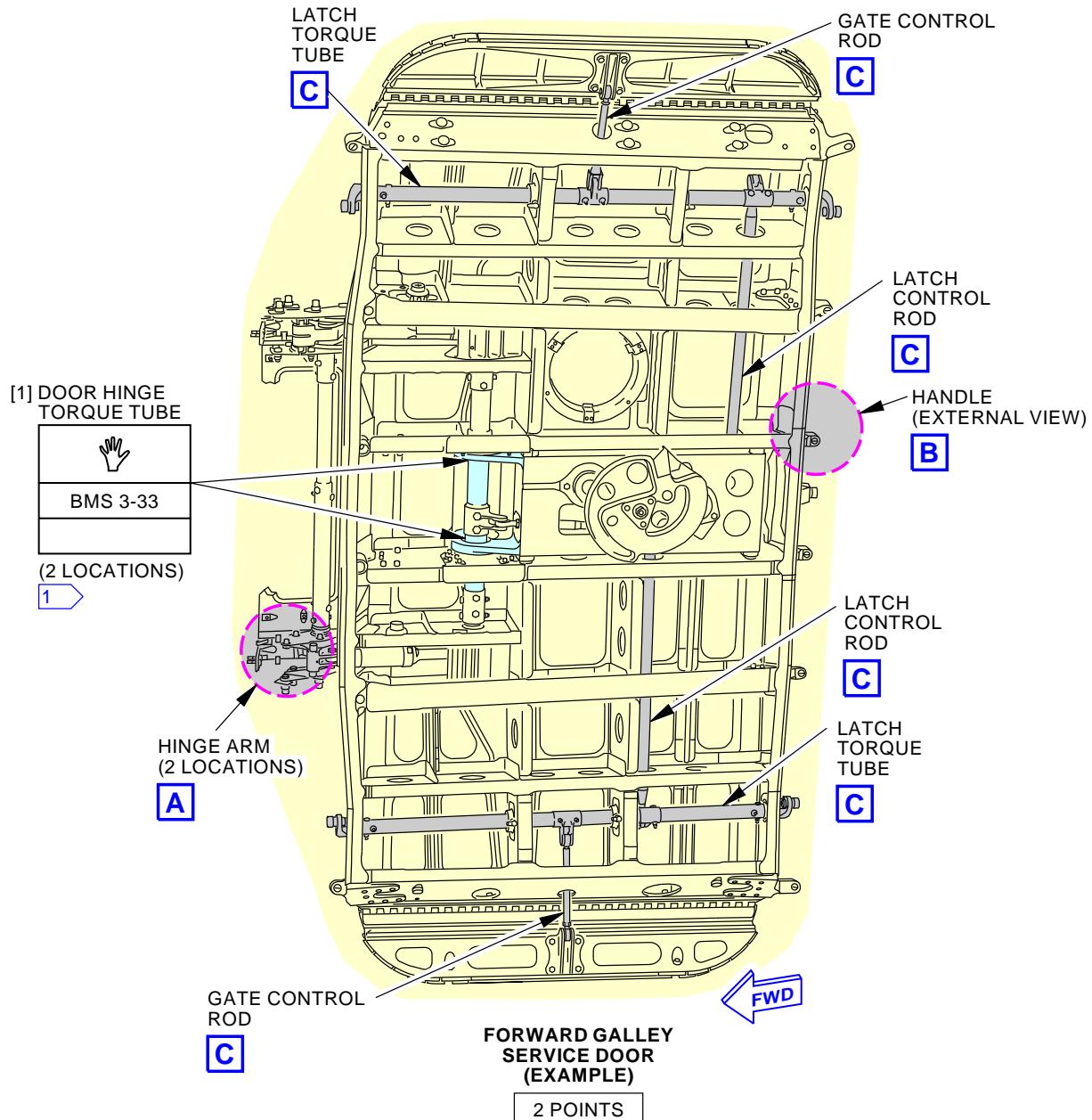
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-010-00-04**

- FILL CAVITIES ABOVE DOOR HINGE TORQUE TUBE BEARINGS IN HANDLE MECHANISM HOUSING WITH GREASE.

G72034 S0006561685\_V3

**Galley Service Door Servicing - Mechanism**  
**Figure 1 (Sheet 1 of 3)**

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AFT SERVICE DOOR LUBRICATION****D633A109-AKS**  
**52-010-00-04****Page 4 of 6**  
**Jun 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

DATE

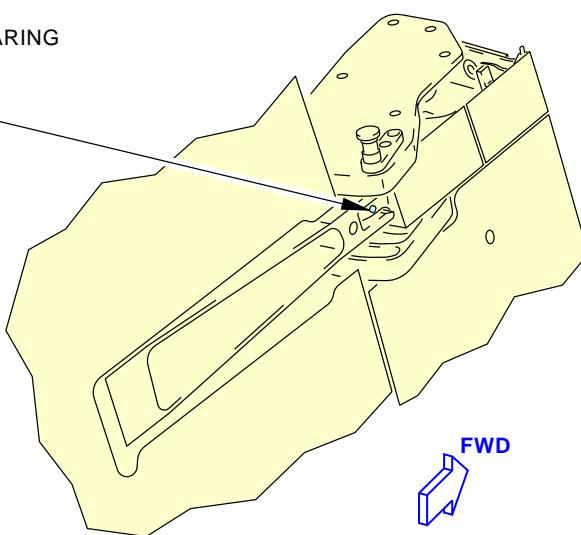
TAIL NUMBER

STATION

AIRLINE CARD NO.

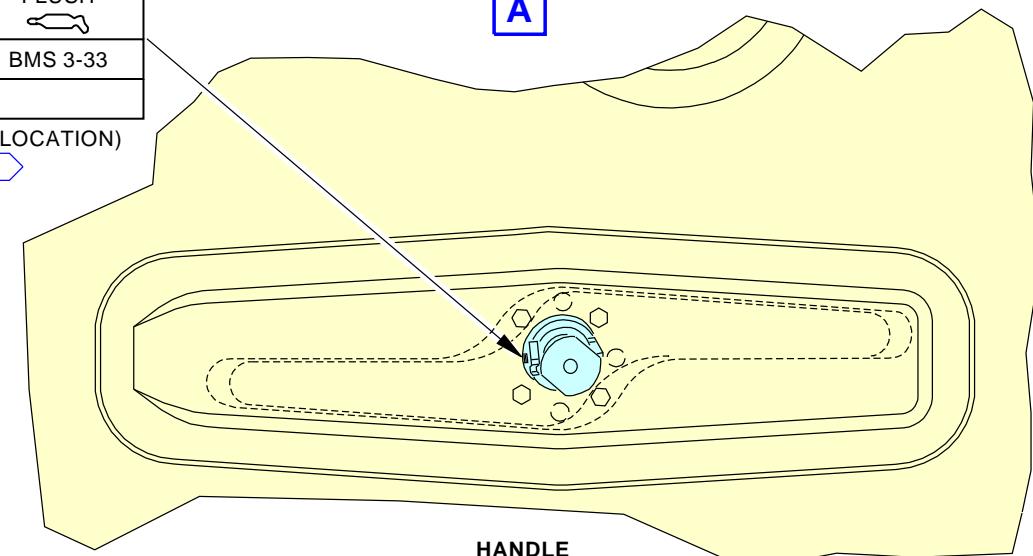
BOEING CARD NO.  
**52-010-00-04****[2] HINGE LINK BEARING**

FLUSH
BMS 3-33
(1 LOCATION)

**HINGE ARM (EXAMPLE, EXTERNAL VIEW AND HINGE COVER NOT SHOWN)  
(2 LOCATIONS)****[3] HANDLE**

FLUSH
BMS 3-33
(1 LOCATION)

1 POINT

**A****HANDLE  
(EXTERNAL VIEW)**

1 POINT

**B****2** GREASE FITTING LOCATED ON THE  
INSIDE OF THE SHAFT HOUSING

G72041 S0006561686\_V3

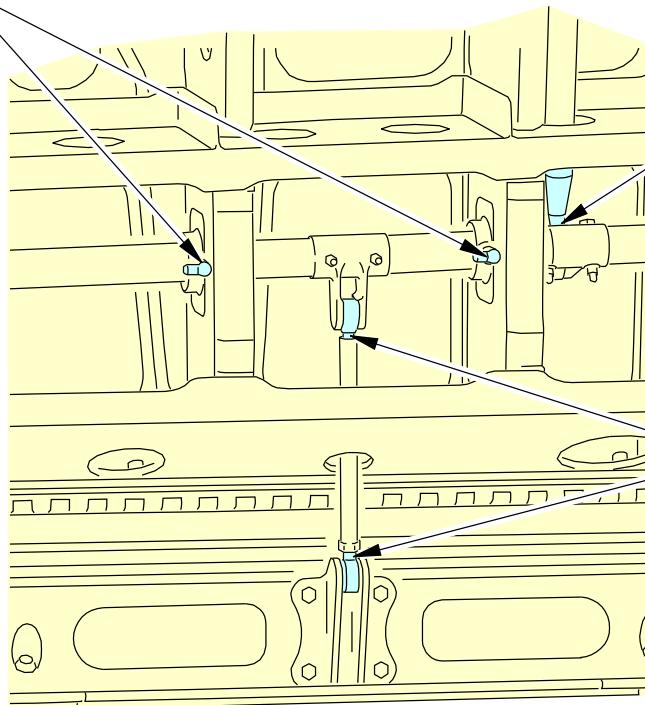
**Galley Service Door Servicing - Mechanism  
Figure 1 (Sheet 2 of 3)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AFT SERVICE DOOR LUBRICATION****D633A109-AKS  
52-010-00-04****Page 5 of 6  
Jun 15/2015**

**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-010-00-04</b>

**[4] LATCH TORQUE TUBE BEARINGS**

ZERK
BMS 3-33
(2 LOCATIONS)

**[5] LATCH CONTROL ROD**

FLUSH
BMS 3-33
(1 LOCATION)

**[6] GATE CONTROL RODS**

FLUSH
BMS 3-33
(2 LOCATIONS)



LATCH CONTROL ROD, GATE CONTROL ROD, AND LATCH TORQUE TUBE  
(LOWER GATE IS SHOWN, UPPER GATE IS EQUIVALENT)  
(EXAMPLE)

**5 POINTS****C**

G72098 S0006561687\_V4

**Galley Service Door Servicing - Mechanism  
Figure 1 (Sheet 3 of 3)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AFT SERVICE DOOR LUBRICATION****D633A109-AKS  
52-010-00-04****Page 6 of 6  
Jun 15/2015**

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FORWARD ENTRY DOOR LUBRICATION</b>			BOEING CARD NO.
DATE	TASK <b>LUBRICATE</b>				<b>52-020-00-01</b>
TAIL NUMBER	WORK AREA <b>FWD ENTRY DOOR</b>	VERSION <b>1.1</b>	THRESHOLD <b>1 YR</b>	REPEAT <b>1 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>831 831AW 831DZ 831EZ</b>			ZONE <b>831</b>

Lubricate the forward entry door guide plate tracks and arm assemblies (rod end bearings and threads), the upper and lower hinge arm bushing, gate hinges and the fuselage hinge torque tube bearing.

**A. Consumable Materials**

Reference	Description	Specification
D00633	Grease - Aircraft General Purpose	BMS3-33
D50101	Lubricating Oil - General Purpose, Preservative (Water-Displacing, Low Temperature)	MIL-PRF-32033 (NATO O-190)

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR LUBRICATION</b>
		D633A109-AKS <b>52-020-00-01</b>

**AKS**
**737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-020-00-01</b>
------	-------------	---------	------------------	--

**TASK 12-25-11-640-801**

MECH

INSP

**1. Forward Entry Door Servicing - Components**

(Figure 1)

**A. Prepare for the Servicing**

SUBTASK 12-25-11-010-001

- (1) Get access to the door components as follows:

- (a) Open these access panels:

<u>Number</u>	<u>Name/Location</u>
---------------	----------------------

831AW	Fwd Entry Door - Door Liner (Cosmetic)
831DZ	Forward Entry Door - Gate Hinge Pin Access
831EZ	Forward Entry Door - Gate Hinge Pin Access

- (b) Open the door.

- (c) To get access to the door components, move the door to the correct position.

**B. Forward Entry Door Components Servicing**

(Table 1)

SUBTASK 12-25-11-640-003

- (1) Lubricate the gate hinge pins with MIL-PRF-32033 oil, D50101 or grease, D00633.

NOTE: MIL-PRF-32033 (D50101) is the preferred lubricant, while BMS 3-33 (D00633) is an alternate.

SUBTASK 12-25-11-640-001

- (2) Lubricate the other components on the forward entry door with grease, D00633.

**Table 1 Forward Entry Door Servicing - Components (Fig. 301)**

Item No.	Nomenclature	Lubricant	Method of Application	Number of Locations
1	Gate Hinge Pins	MIL-PRF-32033 oil, D50101 or grease, D00633	Oil Can, Hand	2
2	Guide Plate Tracks	grease, D00633	Hand	2
3	Upper Fuselage Hinge Torque Tube Bearing	grease, D00633	Flush	1
4	Guide Arm Rod End Bearing	grease, D00633	Flush	1
5	Guide Arm Rod End Threads	grease, D00633	Hand	1
6	Upper Hinge Arm Bushing	grease, D00633	Flush	1

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR LUBRICATION</b>	Page 2 of 7 Oct 15/2015
		D633A109-AKS <b>52-020-00-01</b>	

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-020-00-01</b>
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**Table 1 Forward Entry Door Servicing - Components (Fig. 301) (Continued)**

Item No.	Nomenclature	Lubricant	Method of Application	Number of Locations	MECH	INSP
7	Lower Fuselage Hinge Torque Tube Bearing	grease, D00633	Flush	1		
8	Lower Hinge Arm Bushing	grease, D00633	Flush	1		
9	Latch Torque Tube Bearing	grease, D00633	Flush	4		

**C. Put the Airplane Back to Its Usual Condition**

SUBTASK 12-25-11-410-001

- (1) Close access to the door as follows:

- (a) Close and latch the door.
- (b) Close these access panels:

**Number      Name/Location**

831AW	Fwd Entry Door - Door Liner (Cosmetic)
831DZ	Forward Entry Door - Gate Hinge Pin Access
831EZ	Forward Entry Door - Gate Hinge Pin Access

**———— END OF TASK ————**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR LUBRICATION</b>
		D633A109-AKS <b>52-020-00-01</b>

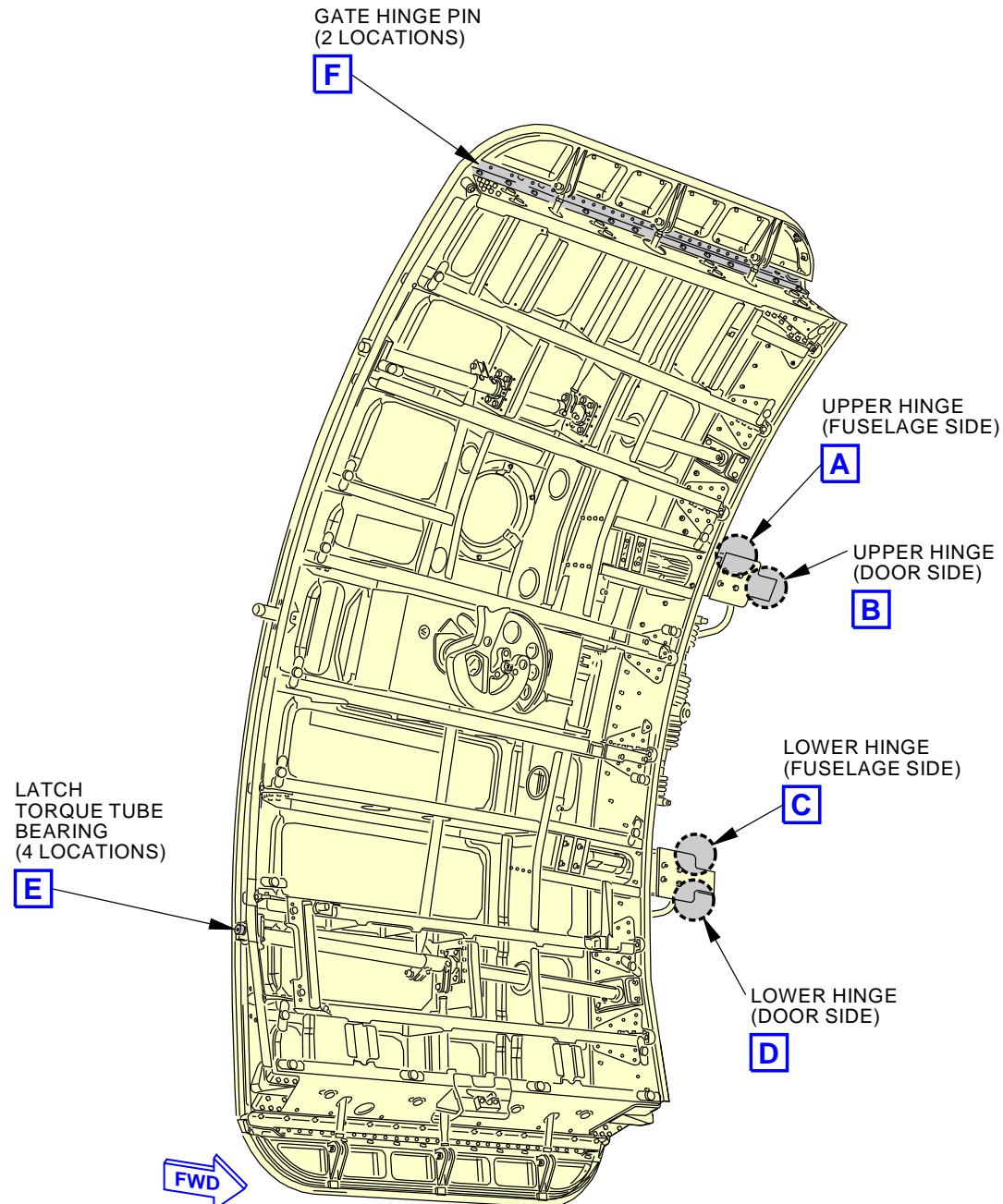
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-020-00-01**

**FORWARD ENTRY DOOR  
(INNER SKIN AND PANELS NOT SHOWN)**

G27145 S0006561657\_V2

**Forward Entry Door Servicing - Components  
Figure 1 (Sheet 1 of 4)**

**EFFECTIVITY  
AKS ALL****SOURCE  
MRB****FORWARD ENTRY DOOR LUBRICATION****D633A109-AKS  
52-020-00-01****Page 4 of 7  
Feb 15/2015**

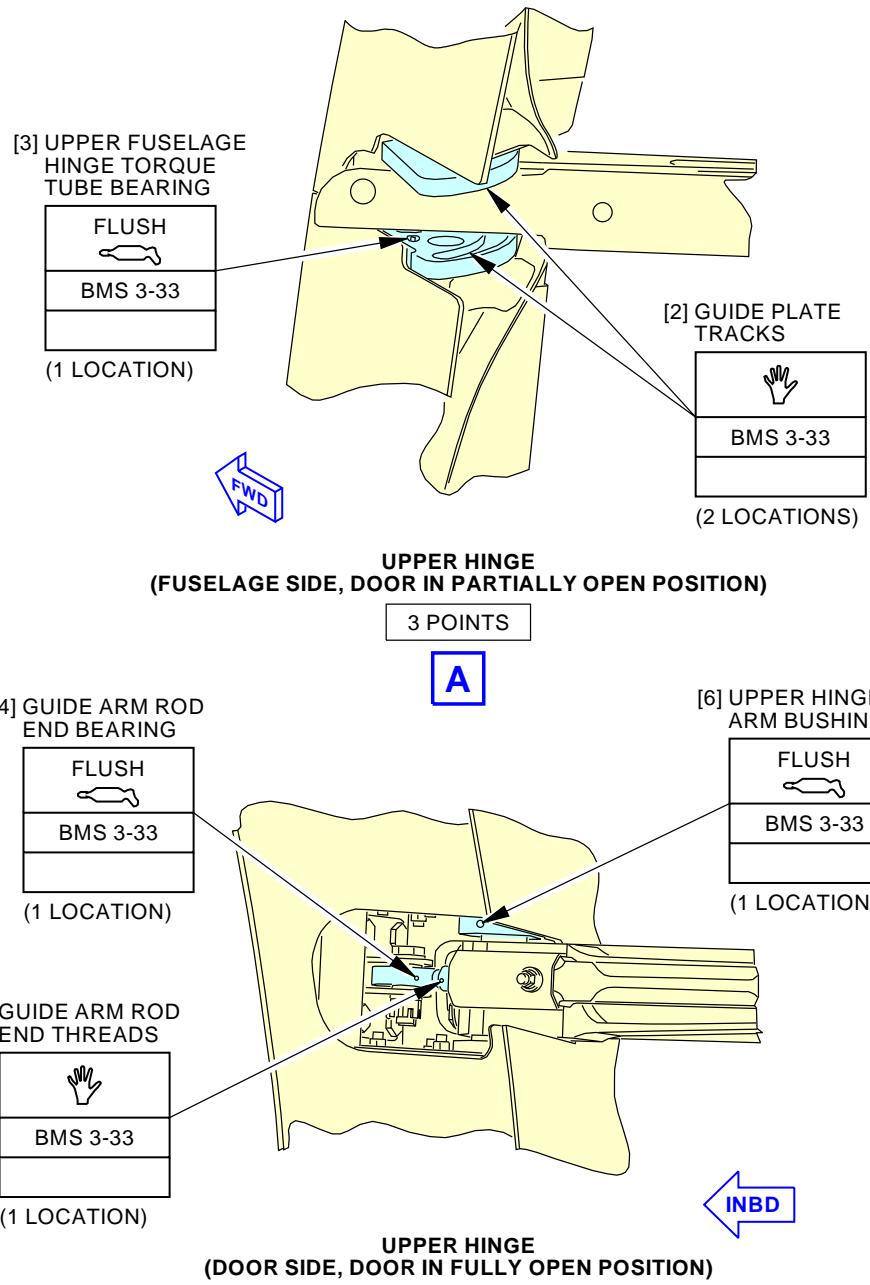
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-020-00-01**

**Forward Entry Door Servicing - Components**  
**Figure 1 (Sheet 2 of 4)**

G27338 S0006561658\_V2

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD ENTRY DOOR LUBRICATION**D633A109-AKS  
52-020-00-01Page 5 of 7  
Feb 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE

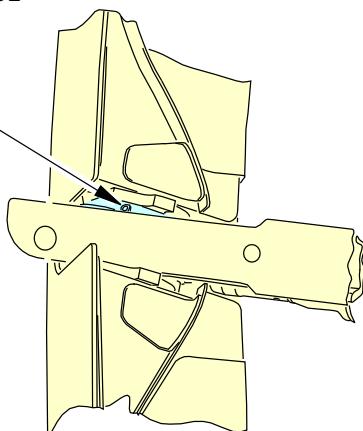
TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-020-00-01****[7] LOWER FUSELAGE  
HINGE TORQUE  
TUBE BEARING**

FLUSH
BMS 3-33
(1 LOCATION)

**LOWER HINGE  
(FUSELAGE SIDE,  
DOOR IN PARTIALLY OPEN POSITION)**

1 POINT

**C****[8] LOWER HINGE  
ARM BUSHING**

FLUSH
BMS 3-33
(1 LOCATION)

**INBD****LOWER HINGE  
(DOOR SIDE, DOOR IN PARTIALLY OPEN POSITION)**

1 POINT

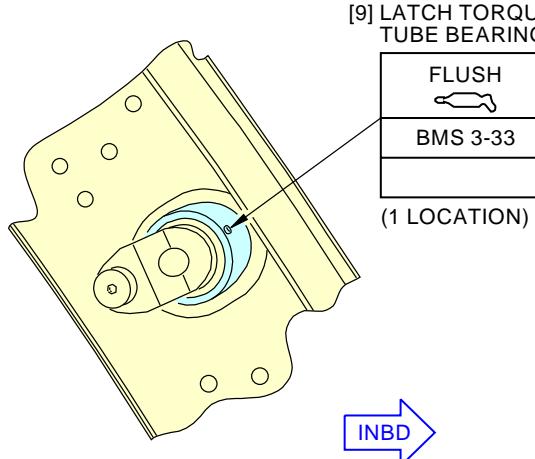
**D**

G27564 S0006561659\_V2

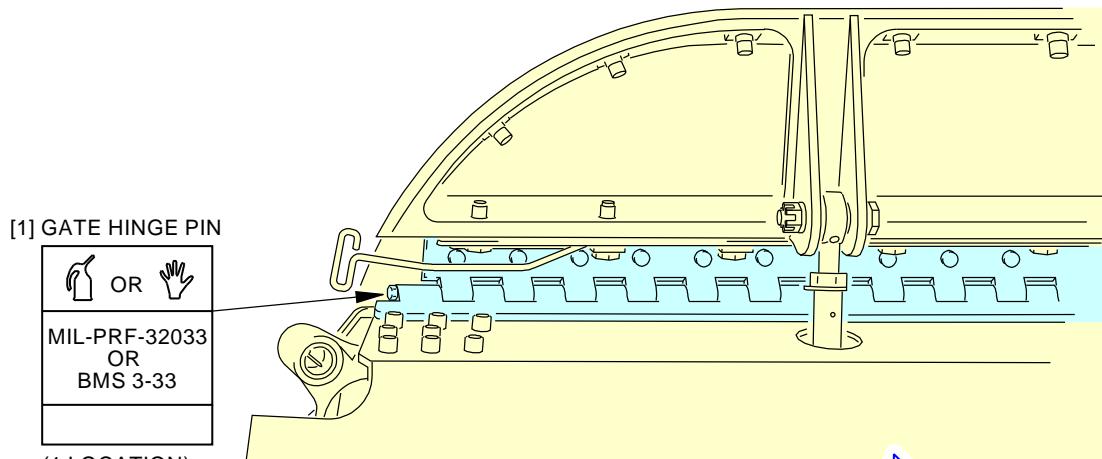
**Forward Entry Door Servicing - Components  
Figure 1 (Sheet 3 of 4)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD ENTRY DOOR LUBRICATION****D633A109-AKS  
52-020-00-01****Page 6 of 7  
Feb 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-020-00-01</b>
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**LATCH TORQUE TUBE BEARING  
(EXAMPLE, 4 LOCATIONS)**

1 POINT

**E****GATE HINGE PIN  
(2 LOCATIONS)**

1 POINT

**F**

L34954 S0006561660\_V3

**Forward Entry Door Servicing - Components  
Figure 1 (Sheet 4 of 4)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR LUBRICATION</b>
		D633A109-AKS <b>52-020-00-01</b>

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FORWARD SERVICE DOOR LUBRICATION</b>			BOEING CARD NO.
DATE	TASK <b>LUBRICATE</b>				<b>52-020-00-02</b>
TAIL NUMBER	WORK AREA <b>FWD SERVICE DR</b>	VERSION <b>1.1</b>	THRESHOLD <b>1 YR</b>	REPEAT <b>1 YR</b>	RELATED CARD
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>841 841AW 841DZ 841EZ</b>			ZONE <b>841</b>

Lubricate the forward service door guide plate tracks and arm assemblies (rod end bearings and threads), the upper and lower hinge arm bushings and gate hinges.

**A. Consumable Materials**

Reference	Description	Specification
D00633	Grease - Aircraft General Purpose	BMS3-33
D50101	Lubricating Oil - General Purpose, Preservative (Water-Displacing, Low Temperature)	MIL-PRF-32033 (NATO O-190)

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD SERVICE DOOR LUBRICATION</b>
		D633A109-AKS <b>52-020-00-02</b>

**AKS**
**737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-020-00-02</b>
------	-------------	---------	------------------	--

**TASK 12-25-13-640-801**

MECH

INSP

**1. Galley Service Door Servicing - Components**

Figure 1

**A. Prepare for the Servicing**

SUBTASK 12-25-13-010-001

- (1) Get access to the door components as follows:

- (a) Open these access panels:

<u>Number</u>	<u>Name/Location</u>
---------------	----------------------

841AW	Fwd Galley Service Door - Door Liner (Cosmetic)
841DZ	Forward Galley Service Door - Lower Hinge Access
841EZ	Forward Galley Service Door - Upper Hinge Access
844AW	Aft Galley Service Door - Door Liner (Cosmetic)
844DZ	Aft Galley Service Door - Lower Hinge Access
844EZ	Aft Galley Service Door - Upper Hinge Access

NOTE: Only open the panels for the applicable door being serviced.

- (b) Open the door.  
(c) To get access to the door components, move the door to the correct position.

**B. Galley Service Door Components Servicing**

(Table 1)

SUBTASK 12-25-13-640-003

- (1) Lubricate the gate hinges [1] with MIL-PRF-32033 oil, D50101 or grease, D00633.

NOTE: MIL-PRF-32033 (D50101) is the preferred lubricant, while BMS 3-33 (D00633) is an alternate.

SUBTASK 12-25-13-640-001

- (2) Lubricate the other components of the galley service door with grease, D00633.

**Table 1 Galley Service Door Servicing - Components (Fig. 301)**

Item No.	Nomenclature	Lubricant	Method of Application	Number of Locations
1	Gate Hinges	MIL-PRF-32033 oil, D50101 or grease, D00633	Oil Can, Hand	2
2	Guide Arm Roller	grease, D00633	Hand	1
3	Guide Arm Rod End Bearing	grease, D00633	Flush	1
4	Guide Plate Tracks	grease, D00633	Hand	2
5	Latch Torque Tube Bearings	grease, D00633	Flush	4
6	Latch Rollers	grease, D00633	Flush	4

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD SERVICE DOOR LUBRICATION</b>
		D633A109-AKS <b>52-020-00-02</b>

**Page 2 of 5**  
**Oct 15/2015**

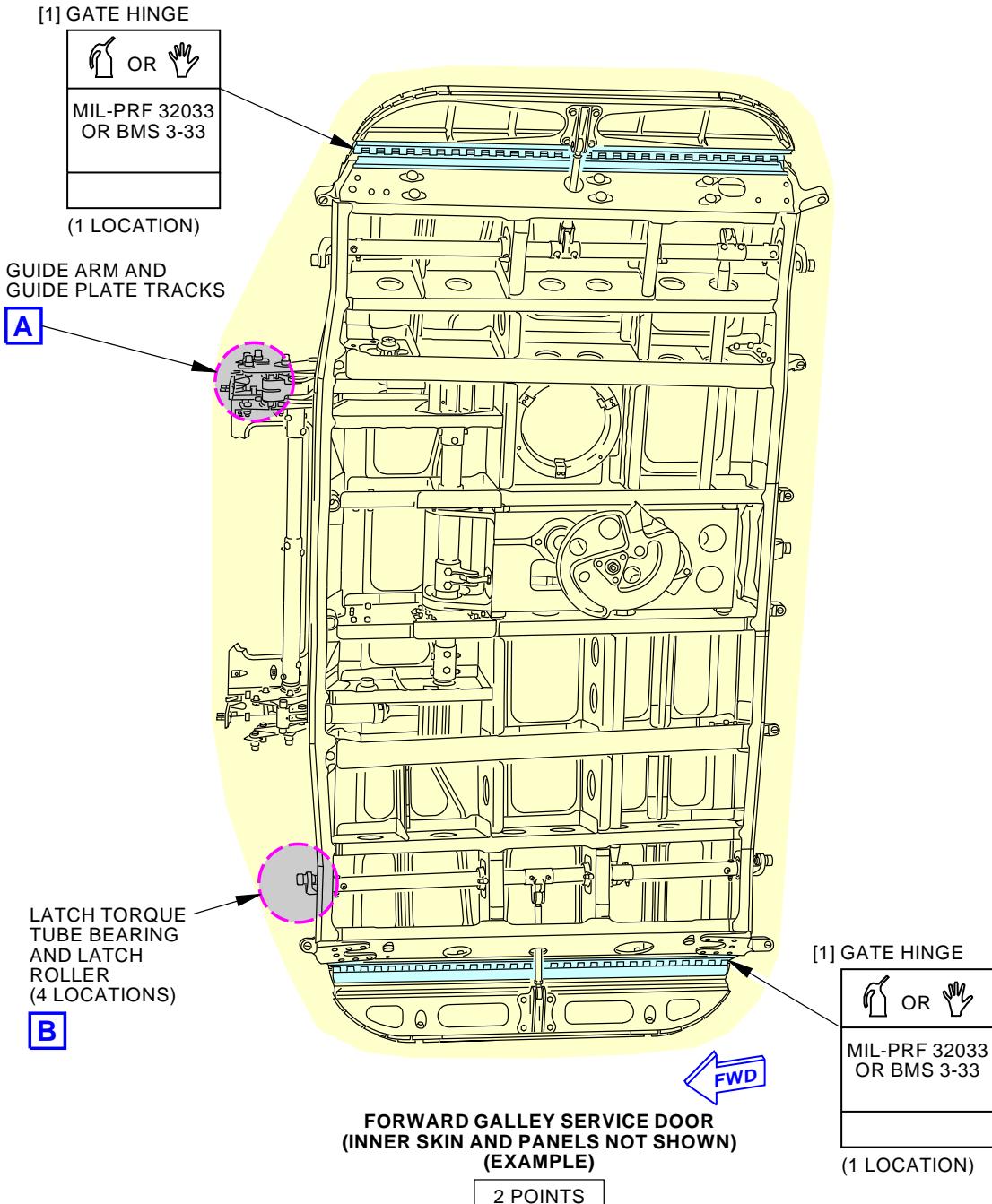
**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-020-00-02</b>														
<b>C. Put the Airplane Back to Its Usual Condition</b>	SUBTASK 12-25-13-410-001	(1) Close access to the door as follows: (a) Close and latch the door. (b) Close these access panels: <table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>841AW</td><td>Fwd Galley Service Door - Door Liner (Cosmetic)</td></tr><tr><td>841DZ</td><td>Forward Galley Service Door - Lower Hinge Access</td></tr><tr><td>841EZ</td><td>Forward Galley Service Door - Upper Hinge Access</td></tr><tr><td>844AW</td><td>Aft Galley Service Door - Door Liner (Cosmetic)</td></tr><tr><td>844DZ</td><td>Aft Galley Service Door - Lower Hinge Access</td></tr><tr><td>844EZ</td><td>Aft Galley Service Door - Upper Hinge Access</td></tr></tbody></table> <p><u>NOTE:</u> Only close the panels for the applicable door being serviced.</p> <p style="text-align: center;">———— END OF TASK ————</p>	<u>Number</u>	<u>Name/Location</u>	841AW	Fwd Galley Service Door - Door Liner (Cosmetic)	841DZ	Forward Galley Service Door - Lower Hinge Access	841EZ	Forward Galley Service Door - Upper Hinge Access	844AW	Aft Galley Service Door - Door Liner (Cosmetic)	844DZ	Aft Galley Service Door - Lower Hinge Access	844EZ	Aft Galley Service Door - Upper Hinge Access	MECH	INSP
<u>Number</u>	<u>Name/Location</u>																	
841AW	Fwd Galley Service Door - Door Liner (Cosmetic)																	
841DZ	Forward Galley Service Door - Lower Hinge Access																	
841EZ	Forward Galley Service Door - Upper Hinge Access																	
844AW	Aft Galley Service Door - Door Liner (Cosmetic)																	
844DZ	Aft Galley Service Door - Lower Hinge Access																	
844EZ	Aft Galley Service Door - Upper Hinge Access																	

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD SERVICE DOOR LUBRICATION</b>
		D633A109-AKS <b>52-020-00-02</b>

**AKS**737-600/700/800/900  
TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-020-00-02</b>
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Galley Service Door Servicing - Components  
Figure 1 (Sheet 1 of 2)

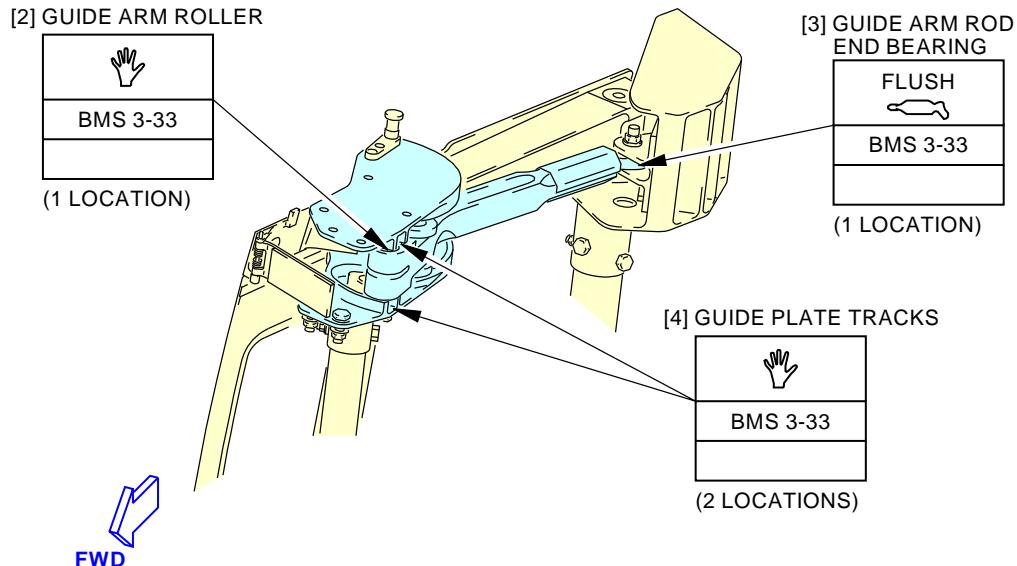
F93924 S0006561683\_V4

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD SERVICE DOOR LUBRICATION</b>
		D633A109-AKS <b>52-020-00-02</b>

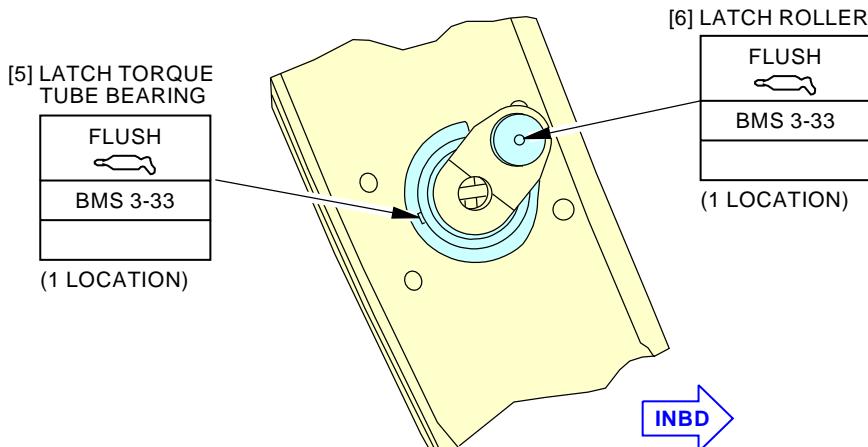
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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-020-00-02</b>
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**GUIDE ARM AND GUIDE PLATE TRACKS**

4 POINTS

**A****LATCH TORQUE TUBE BEARING AND LATCH ROLLER  
(EXAMPLE, 4 LOCATIONS)**

2 POINTS

**B**

F93928 S0006561684\_V3

**Galley Service Door Servicing - Components  
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD SERVICE DOOR LUBRICATION</b>
		D633A109-AKS <b>52-020-00-02</b>

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT ENTRY DOOR LUBRICATION</b>			BOEING CARD NO. <b>52-020-00-03</b>
DATE	TASK <b>LUBRICATE</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>AFT ENTRY DOOR</b>	VERSION <b>1.1</b>	THRESHOLD <b>1 YR</b>	REPEAT <b>1 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>834 834AW 834DZ 834EZ</b>			ZONE <b>834</b>

Lubricate the aft entry door guide plate tracks and arm assemblies (rod end bearings and threads), the upper and lower hinge arm bushing and gate hinges.

**A. Consumable Materials**

Reference	Description	Specification
D00633	Grease - Aircraft General Purpose	BMS3-33
D50101	Lubricating Oil - General Purpose, Preservative (Water-Displacing, Low Temperature)	MIL-PRF-32033 (NATO O-190)

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR LUBRICATION</b>
		<b>D633A109-AKS</b> <b>52-020-00-03</b>

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**AKS**
**737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-020-00-03</b>
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**TASK 12-25-12-640-801**

MECH

INSP

**1. Aft Entry Door Lubrication - Components**

Figure 1

**A. Prepare for the Servicing**

SUBTASK 12-25-12-010-001

- (1) Get access to the door components as follows:

- (a) Open these access panels:

<u>Number</u>	<u>Name/Location</u>
---------------	----------------------

834AW	Aft Entry Door - Door Liner
834DZ	Aft Entry Door - Lower Hinge Access
834EZ	Aft Entry Door - Upper Hinge Access

- (b) Open the door.

- (c) To get access to the door components, move the door to the correct position.

**B. Aft Entry Door Components Servicing**

(Table 1)

SUBTASK 12-25-12-640-003

- (1) Lubricate the gate hinges [1] with MIL-PRF-32033 oil, D50101 or grease, D00633.

NOTE: MIL-PRF-32033 (D50101) is the preferred lubricant, while BMS 3-33 (D00633) is an alternate.

SUBTASK 12-25-12-640-001

- (2) Lubricate the other components on the aft entry door with grease, D00633.

**Table 1 Aft Entry Door Servicing - Components (Fig. 301)**

Item No.	Nomenclature	Lubricant	Method of Application	Number of Locations
1	Gate Hinges	MIL-PRF-32033 oil, D50101, orgrease, D00633	Oil Can, Hand	2
2	Guide Arm Rod End Bearing	grease, D00633	Flush	1
3	Guide Arm Roller	grease, D00633	Hand	1
4	Guide Plate Tracks	grease, D00633	Hand	2
5	Latch Rollers	grease, D00633	Flush	4
6	Latch Torque Tube Bearings	grease, D00633	Flush	4

**C. Put the Airplane Back to Its Usual Condition**

SUBTASK 12-25-12-410-001

- (1) Close access to the door as follows:

- (a) Close and latch the door.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR LUBRICATION</b>
		D633A109-AKS <b>52-020-00-03</b>

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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-020-00-03</b>	
(b) Close these access panels:				MECH	INSP

**Number      Name/Location**

834AW      Aft Entry Door - Door Liner  
834DZ      Aft Entry Door - Lower Hinge Access  
834EZ      Aft Entry Door - Upper Hinge Access

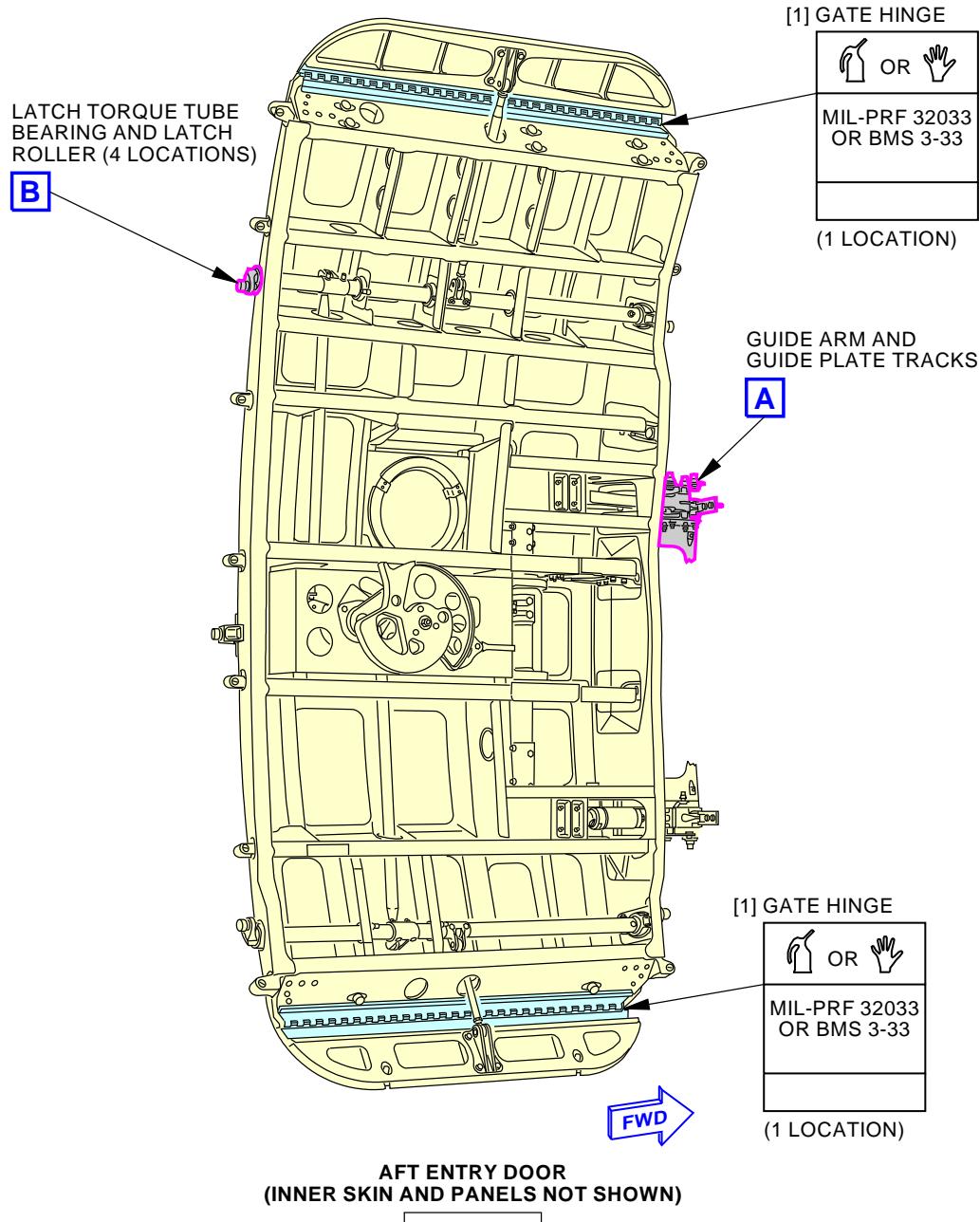
———— END OF TASK ————

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR LUBRICATION</b>
		D633A109-AKS <b>52-020-00-03</b>

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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-020-00-03</b>
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**Aft Entry Door Servicing - Components**  
**Figure 1 (Sheet 1 of 2)**

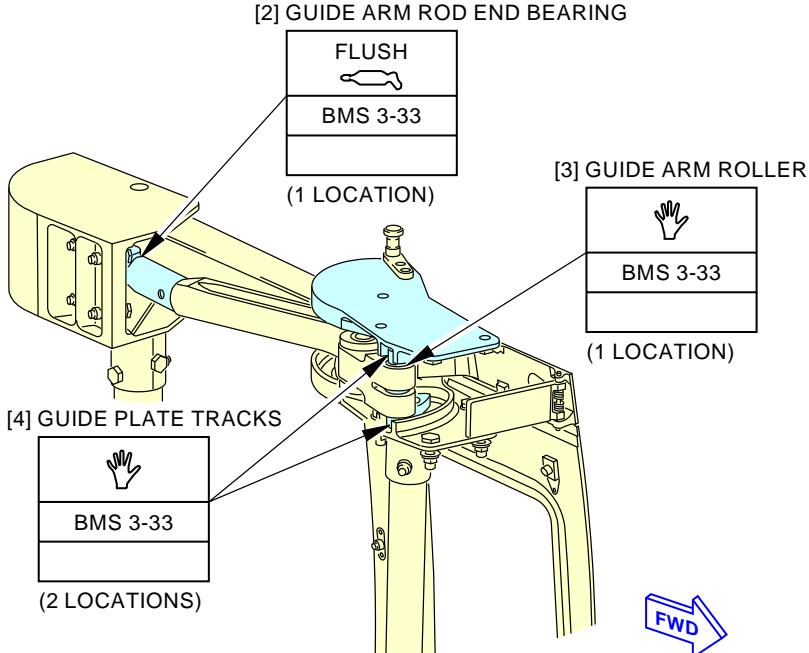
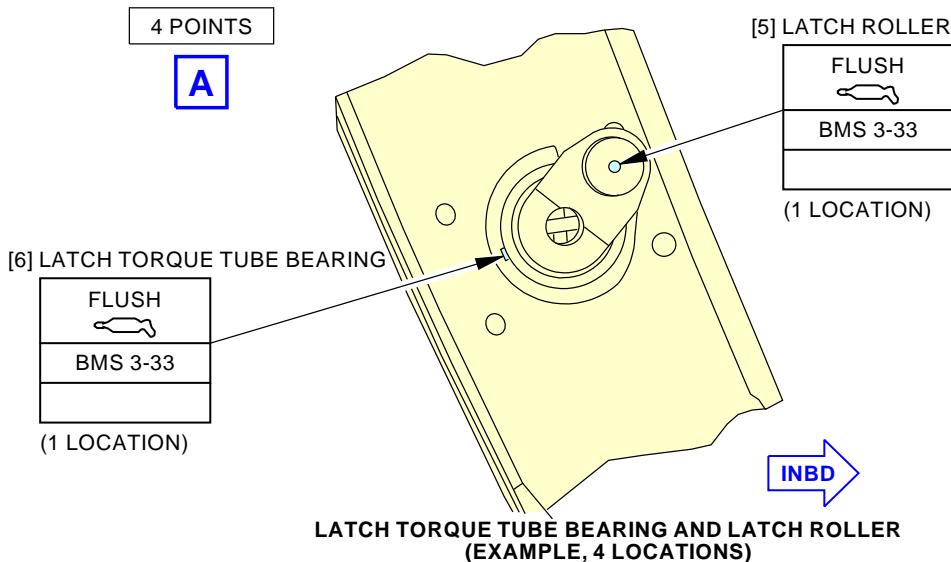
F91423 S0006561672\_V3

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR LUBRICATION</b>
		<b>D633A109-AKS</b> <b>52-020-00-03</b>

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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-020-00-03</b>
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**GUIDE ARM AND GUIDE PLATE TRACKS**

**Aft Entry Door Servicing - Components**  
**Figure 1 (Sheet 2 of 2)**

F91517 S0006561673\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR LUBRICATION</b>
		D633A109-AKS <b>52-020-00-03</b>

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT SERVICE DOOR LUBRICATION</b>			BOEING CARD NO. <b>52-020-00-04</b>
DATE	TASK <b>LUBRICATE</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>AFT SERVICE DR</b>	VERSION <b>1.1</b>	THRESHOLD <b>1 YR</b>	REPEAT <b>1 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>844 844AW 844DZ 844EZ</b>			ZONE <b>844</b>

Lubricate the aft service door guide plate tracks and arm assemblies (rod end bearings and threads), the upper and lower hinge arm bushings and gate hinges.

**A. Consumable Materials**

Reference	Description	Specification
D00633	Grease - Aircraft General Purpose	BMS3-33
D50101	Lubricating Oil - General Purpose, Preservative (Water-Displacing, Low Temperature)	MIL-PRF-32033 (NATO O-190)

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT SERVICE DOOR LUBRICATION</b>
		<b>D633A109-AKS</b> <b>52-020-00-04</b>

**AKS**
**737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-020-00-04</b>
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**TASK 12-25-13-640-801**

MECH

INSP

**1. Galley Service Door Servicing - Components**

Figure 1

**A. Prepare for the Servicing**

SUBTASK 12-25-13-010-001

- (1) Get access to the door components as follows:

- (a) Open these access panels:

<u>Number</u>	<u>Name/Location</u>
---------------	----------------------

841AW	Fwd Galley Service Door - Door Liner (Cosmetic)
841DZ	Forward Galley Service Door - Lower Hinge Access
841EZ	Forward Galley Service Door - Upper Hinge Access
844AW	Aft Galley Service Door - Door Liner (Cosmetic)
844DZ	Aft Galley Service Door - Lower Hinge Access
844EZ	Aft Galley Service Door - Upper Hinge Access

NOTE: Only open the panels for the applicable door being serviced.

- (b) Open the door.  
(c) To get access to the door components, move the door to the correct position.

**B. Galley Service Door Components Servicing**

(Table 1)

SUBTASK 12-25-13-640-003

- (1) Lubricate the gate hinges [1] with MIL-PRF-32033 oil, D50101 or grease, D00633.

NOTE: MIL-PRF-32033 (D50101) is the preferred lubricant, while BMS 3-33 (D00633) is an alternate.

SUBTASK 12-25-13-640-001

- (2) Lubricate the other components of the galley service door with grease, D00633.

**Table 1 Galley Service Door Servicing - Components (Fig. 301)**

Item No.	Nomenclature	Lubricant	Method of Application	Number of Locations
1	Gate Hinges	MIL-PRF-32033 oil, D50101 or grease, D00633	Oil Can, Hand	2
2	Guide Arm Roller	grease, D00633	Hand	1
3	Guide Arm Rod End Bearing	grease, D00633	Flush	1
4	Guide Plate Tracks	grease, D00633	Hand	2
5	Latch Torque Tube Bearings	grease, D00633	Flush	4
6	Latch Rollers	grease, D00633	Flush	4

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT SERVICE DOOR LUBRICATION</b>
		D633A109-AKS <b>52-020-00-04</b>

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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-020-00-04</b>
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**C. Put the Airplane Back to Its Usual Condition**

SUBTASK 12-25-13-410-001

- (1) Close access to the door as follows:

- (a) Close and latch the door.
- (b) Close these access panels:

**Number      Name/Location**

841AW	Fwd Galley Service Door - Door Liner (Cosmetic)
841DZ	Forward Galley Service Door - Lower Hinge Access
841EZ	Forward Galley Service Door - Upper Hinge Access
844AW	Aft Galley Service Door - Door Liner (Cosmetic)
844DZ	Aft Galley Service Door - Lower Hinge Access
844EZ	Aft Galley Service Door - Upper Hinge Access

NOTE: Only close the panels for the applicable door being serviced.

———— END OF TASK ————

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT SERVICE DOOR LUBRICATION</b>
		D633A109-AKS <b>52-020-00-04</b>

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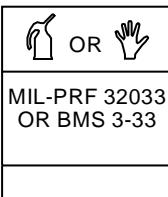
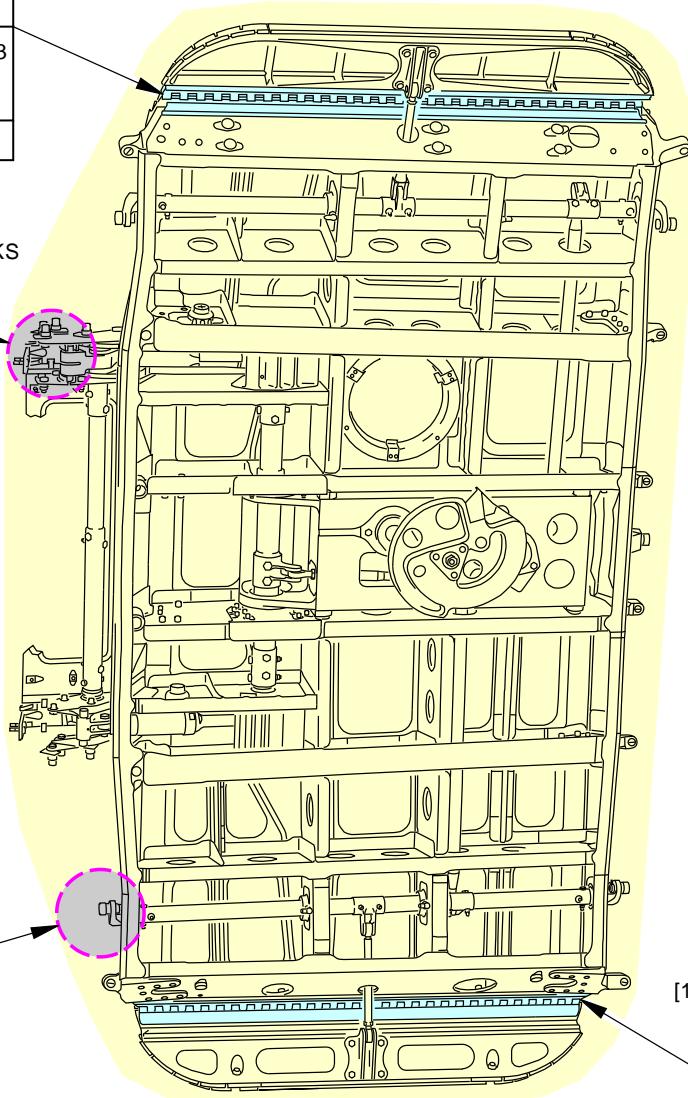
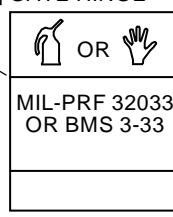
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

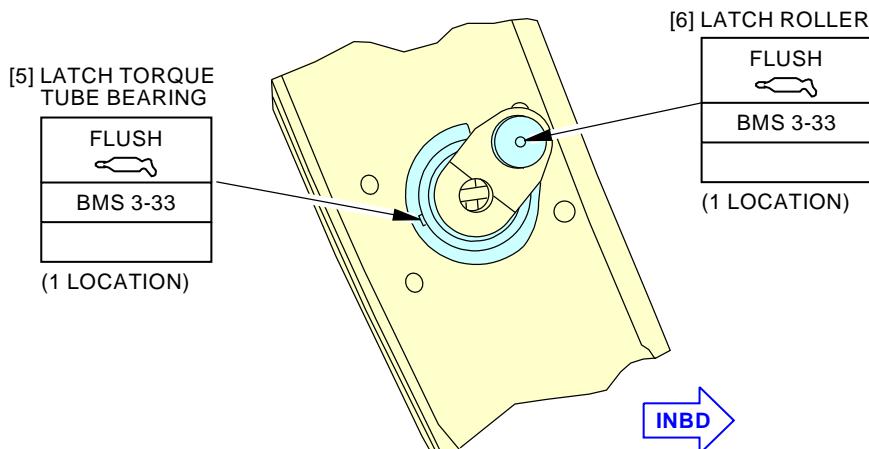
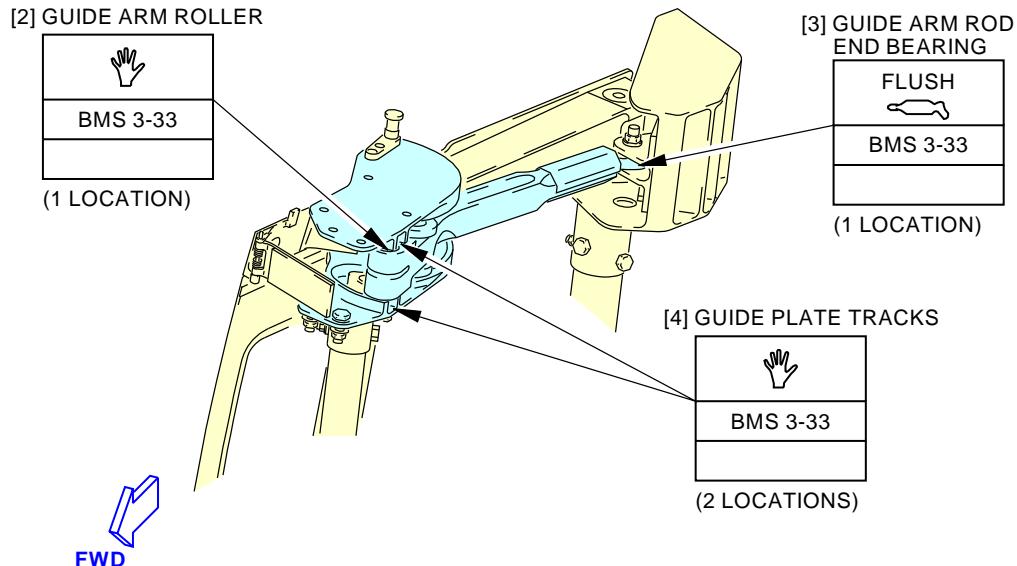
BOEING CARD NO.  
**52-020-00-04****[1] GATE HINGE****GUIDE ARM AND  
GUIDE PLATE TRACKS****A****LATCH TORQUE  
TUBE BEARING  
AND LATCH  
ROLLER  
(4 LOCATIONS)****B****FORWARD GALLEY SERVICE DOOR  
(INNER SKIN AND PANELS NOT SHOWN)  
(EXAMPLE)****2 POINTS****[1] GATE HINGE**

F93924 S0006561683\_V4

**Galley Service Door Servicing - Components  
Figure 1 (Sheet 1 of 2)****EFFECTIVITY  
AKS ALL****SOURCE  
MRB****AFT SERVICE DOOR LUBRICATION****D633A109-AKS  
52-020-00-04****Page 4 of 5  
Jun 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-020-00-04</b>
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**Galley Service Door Servicing - Components**  
**Figure 1 (Sheet 2 of 2)**

F93928 S0006561684\_V3

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT SERVICE DOOR LUBRICATION</b>
		D633A109-AKS 52-020-00-04

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FORWARD ENTRY DOOR INSPECTION</b>			BOEING CARD NO.
DATE	TASK <b>INSPECTION - DETAILED</b>				<b>52-030-00-01</b>
TAIL NUMBER	WORK AREA <b>FWD ENTRY DOOR</b>	VERSION <b>1.1</b>	THRESHOLD <b>3 YR</b>	REPEAT <b>3 YR</b>	RELATED CARD
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>831</b>			
			ZONE <b>831</b>		

Inspect (detailed) the forward entry door centering guide stud and nylon track pads for condition.

**A. Tools/Equipment**

NOTE: When more than one tool part number is listed under the same "Reference" number, the tools shown are alternates to each other within the same airplane series. Tool part numbers that are replaced or non-procurable are preceded by "Opt:", which stands for Optional.

Reference	Description
COM-1523	Stand and Personnel Lifting Equipment - General Purpose Part #: B-14 Supplier: 05060 Part #: B-9 Supplier: 05060 Part #: Z-45-25J Supplier: 59497

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR INSPECTION</b>
		D633A109-AKS <b>52-030-00-01</b>

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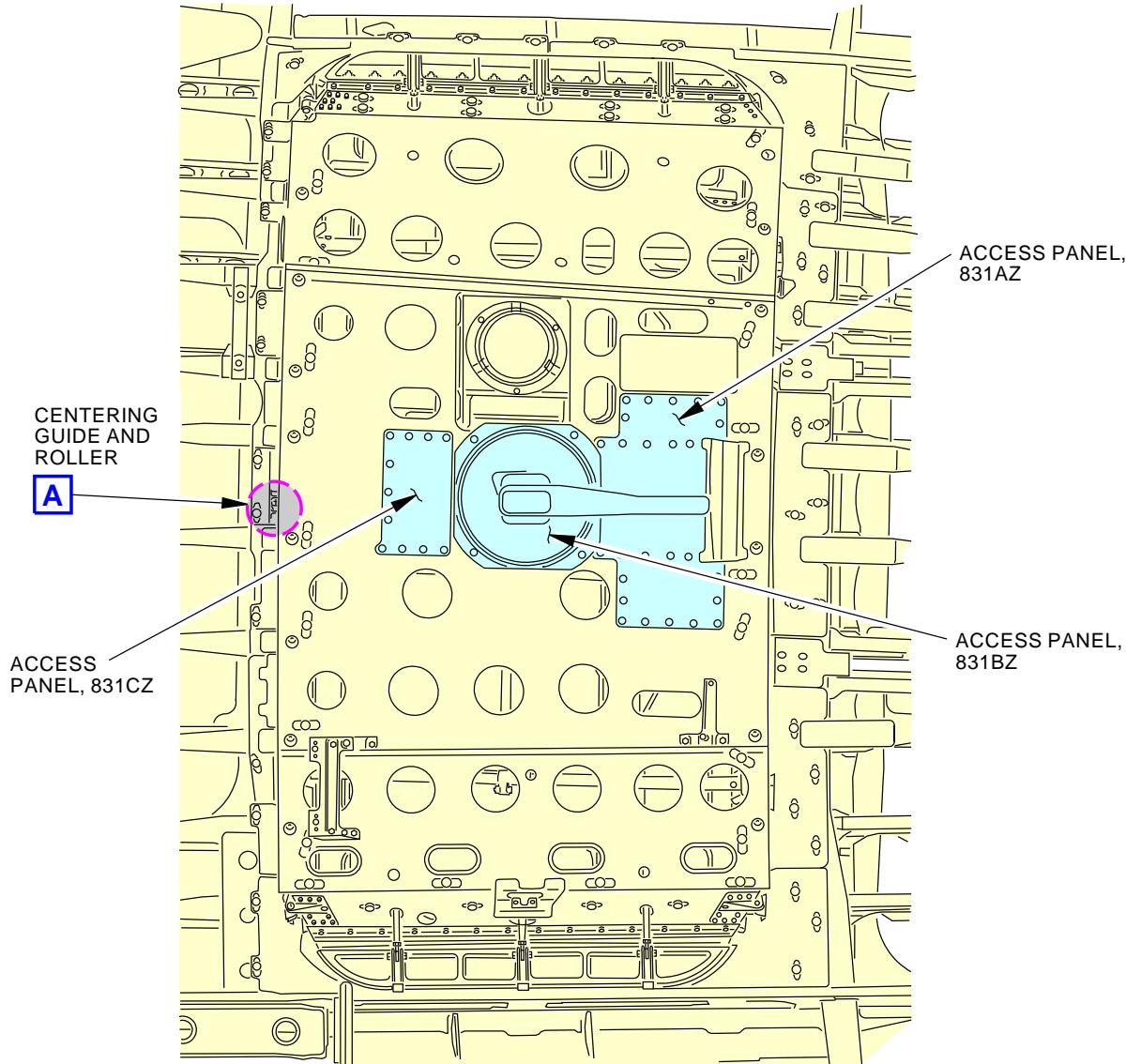
**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-030-00-01</b>
				MECH INSP
<b>TASK 52-11-00-200-802</b>				
<b>1. Forward Entry Door Centering Guide Check</b>				
Figure 1				
<b>A. Prepare for the Inspection</b>				
SUBTASK 52-11-00-860-006				
(1) Make sure the door is safe as follows:				
(a) Make sure the door is closed and latched.				
<b>WARNING:</b> MAKE SURE THE GIRT BAR IS NOT ENGAGED IN THE FLOOR-MOUNTED ESCAPE SLIDE BRACKETS. IF THE GIRT BAR IS ENGAGED IN THE BRACKETS, THE ESCAPE SYSTEM CAN DEPLOY WHEN YOU OPEN THE DOOR. THIS CAN CAUSE INJURIES TO PERSONS AND DAMAGE TO EQUIPMENT.				
(b) Make sure the girt bar is not engaged in the floor-mounted escape slide brackets.				
(c) Make sure a work platform, COM-1523 is installed outboard of the door.				
SUBTASK 52-11-00-010-012				
(2) Open the door.				
<b>B. Inspection</b>				
SUBTASK 52-11-00-210-009				
(1) Do a visual inspection of the centering guide as follows Figure 1:				
(a) Examine the guide track.				
1) Look for cracks and corrosion.				
2) Make sure the nylon track pads are not worn.				
3) Look for loose and missing fasteners.				
(b) Examine the guide ball.				
1) Make sure the guide ball is round and symmetrical.				
2) Make sure the ball is not loose.				
<b>C. Put the Airplane Back to Its Usual Condition</b>				
SUBTASK 52-11-00-860-007				
(1) Close and latch the door.				
SUBTASK 52-11-00-940-004				
(2) Remove the work platform, COM-1523.				
<b>———— END OF TASK ——</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR INSPECTION</b>
		D633A109-AKS <b>52-030-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-030-00-01</b>
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FORWARD ENTRY DOOR



480921 S0000143147\_V2

**Guide Ball Inspection/Check  
Figure 1 (Sheet 1 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR INSPECTION</b>
		D633A109-AKS <b>52-030-00-01</b>

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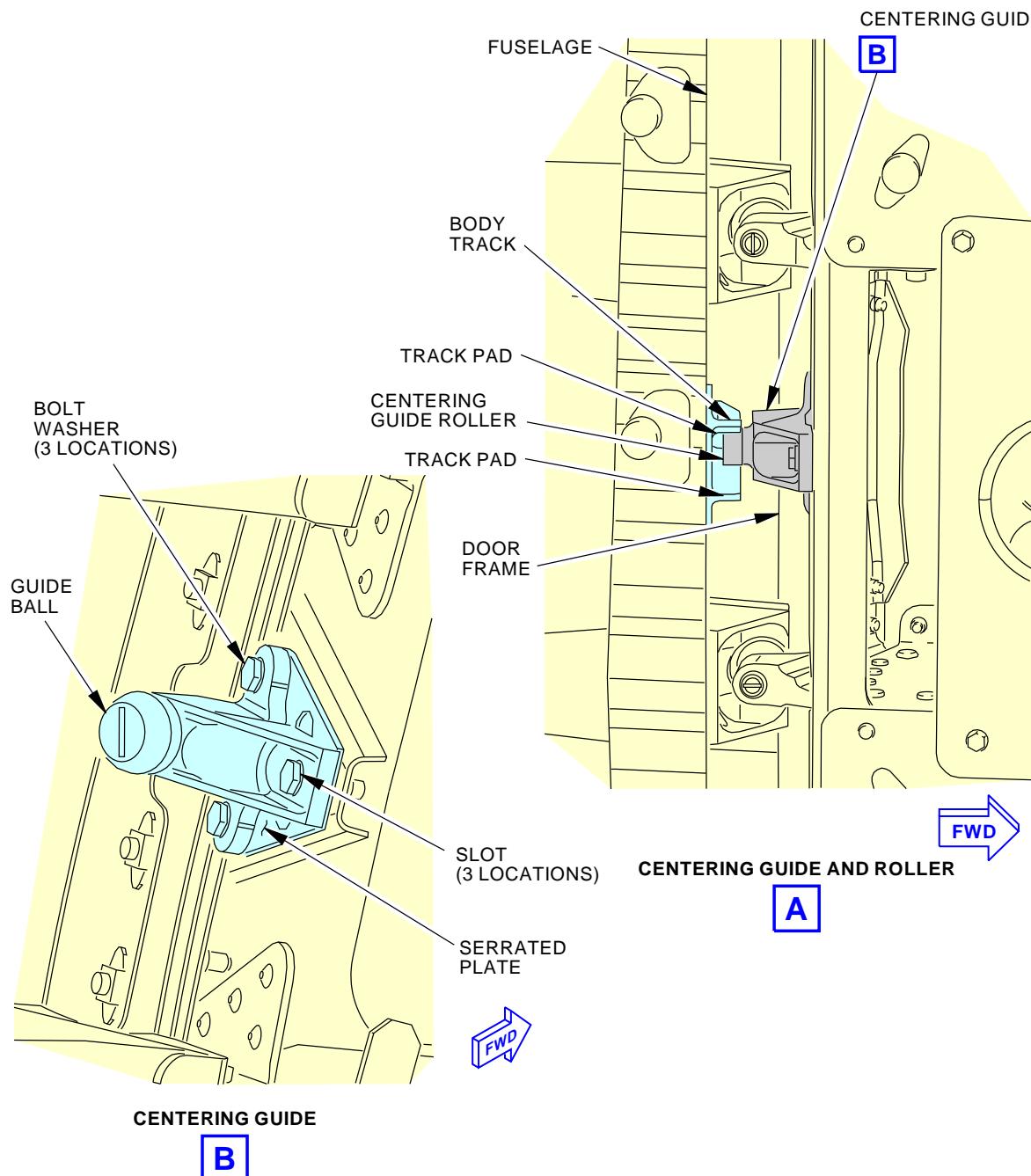
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-030-00-01**

**NOTE:**  
DIMENSION STANDARD: NOMINAL <sup>UPPER LIMIT</sup>  
<sub>LOWER LIMIT</sub>

K57933 S0006579806\_V4

**Guide Ball Inspection/Check  
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR INSPECTION</b>
		D633A109-AKS <b>52-030-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FWD SERVICE DOOR INSPECTION</b>			BOEING CARD NO. <b>52-040-00-01</b>
DATE	TASK <b>INSPECTION - DETAILED</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>FWD SERVICE DR</b>	VERSION <b>1.1</b>	THRESHOLD <b>3 YR</b>	REPEAT <b>3 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>841</b>			
			ZONE <b>841</b>		

Inspect (Detailed) the fwd service door centering guide bearings for condition.

**A. Tools/Equipment**

NOTE: When more than one tool part number is listed under the same "Reference" number, the tools shown are alternates to each other within the same airplane series. Tool part numbers that are replaced or non-procurable are preceded by "Opt:", which stands for Optional.

Reference	Description
COM-1523	Stand and Personnel Lifting Equipment - General Purpose Part #: B-14 Supplier: 05060 Part #: B-9 Supplier: 05060 Part #: Z-45-25J Supplier: 59497

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FWD SERVICE DOOR INSPECTION</b>
		D633A109-AKS <b>52-040-00-01</b>

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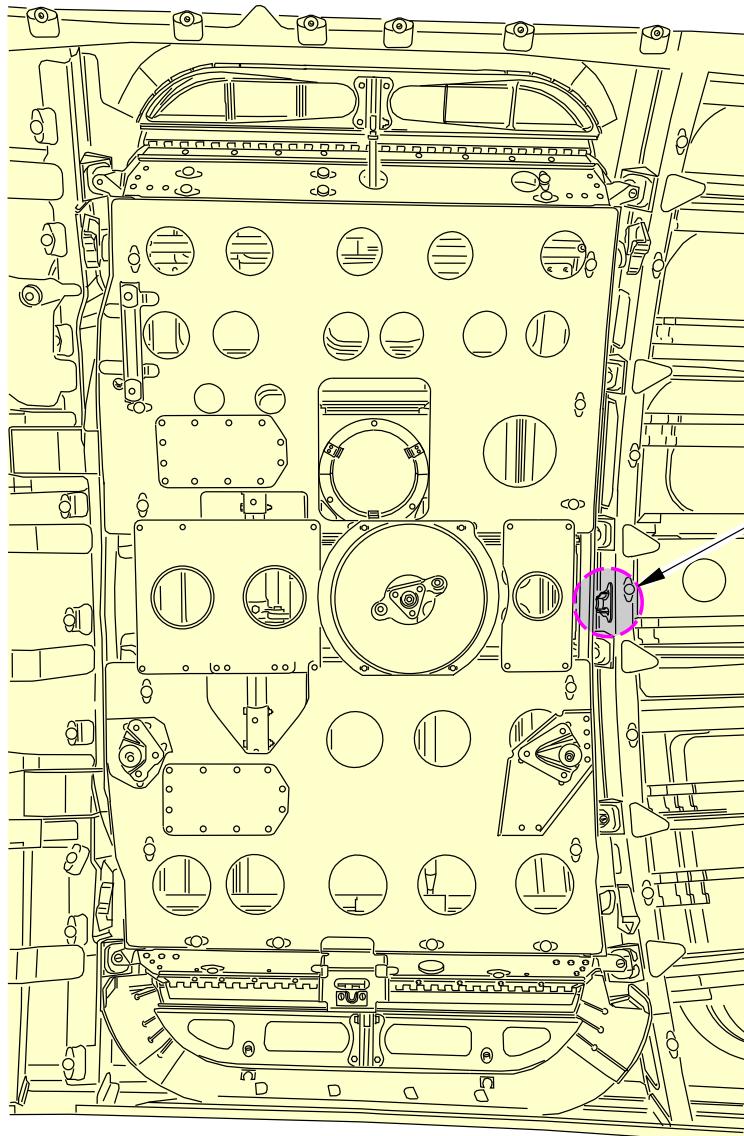
**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-040-00-01</b>
				MECH INSP
<b>TASK 52-41-00-200-803</b>				
<b>1. Galley Service Door Centering Guide Bearing Check</b>				
<b>A. Prepare for the Inspection</b>				
SUBTASK 52-41-00-860-007				
(1) Make sure the door is safe as follows:				
(a) Make sure the door is closed and latched.				
<b>WARNING:</b> MAKE SURE THE GIRT BAR IS NOT ENGAGED IN THE FLOOR-MOUNTED ESCAPE SLIDE BRACKETS. IF THE GIRT BAR IS ENGAGED IN THE BRACKETS, THE ESCAPE SYSTEM CAN DEPLOY WHEN YOU OPEN THE DOOR. THIS CAN CAUSE INJURY TO PERSONS AND DAMAGE TO EQUIPMENT.				
(b) Make sure the girt bar is not engaged in the floor-mounted escape slide brackets.				
(c) Make sure a work platform, COM-1523 is installed outboard of the door.				
SUBTASK 52-41-00-010-007				
(2) Open the door.				
<b>B. Inspection</b>				
SUBTASK 52-41-00-210-010				
(1) Do a visual inspection of the centering guide as follows ( Figure 1):				
(a) Examine the guide fitting.				
1) Look for cracks and corrosion.				
2) Look for loose and missing fasteners.				
(b) Examine the guide bearing.				
1) Look for too much wear.				
2) Make sure the bearing is not loose.				
3) Look for unwanted particles on the bearing surface.				
<b>C. Put the Airplane Back to Its Usual Condition</b>				
SUBTASK 52-41-00-860-008				
(1) Close and latch the door.				
SUBTASK 52-41-00-940-003				
(2) Remove the work platform, COM-1523.				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FWD SERVICE DOOR INSPECTION</b>
		D633A109-AKS <b>52-040-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-040-00-01</b>

**GALLEY SERVICE DOOR  
(EXAMPLE)****Centering Guide Inspection/Check  
Figure 1 (Sheet 1 of 2)**

G22753 S0006580267\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FWD SERVICE DOOR INSPECTION</b>
		<b>D633A109-AKS</b> <b>52-040-00-01</b>

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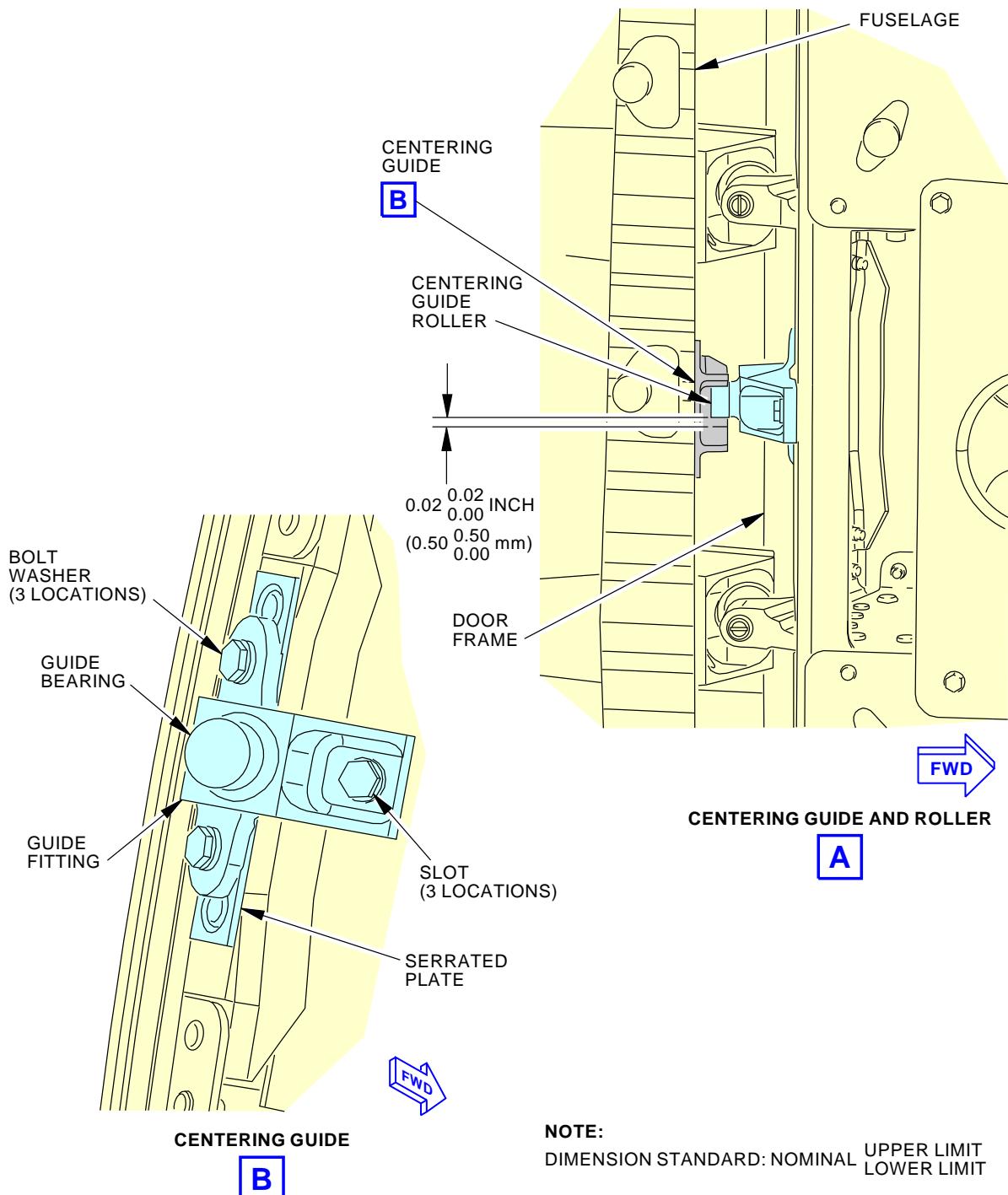
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-040-00-01****Centering Guide Inspection/Check  
Figure 1 (Sheet 2 of 2)**

K57926 S0006580275\_V4

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FWD SERVICE DOOR INSPECTION</b>
		D633A109-AKS <b>52-040-00-01</b>

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**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>AFT ENTRY DOOR INSPECTION</b>			BOEING CARD NO.
DATE	TASK <b>INSPECTION - DETAILED</b>				<b>52-040-00-02</b> RELATED CARD
TAIL NUMBER	WORK AREA <b>AFT ENTRY DOOR</b>	VERSION <b>1.1</b>	THRESHOLD <b>3 YR</b>	REPEAT <b>3 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>834</b>			
			ZONE <b>834</b>		

Inspect (Detailed) the aft entry door centering guide bearings for condition.

**A. Tools/Equipment**

NOTE: When more than one tool part number is listed under the same "Reference" number, the tools shown are alternates to each other within the same airplane series. Tool part numbers that are replaced or non-procurable are preceded by "Opt:", which stands for Optional.

Reference	Description
COM-1523	Stand and Personnel Lifting Equipment - General Purpose Part #: B-14 Supplier: 05060 Part #: B-9 Supplier: 05060 Part #: Z-45-25J Supplier: 59497

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR INSPECTION</b>
		D633A109-AKS <b>52-040-00-02</b>

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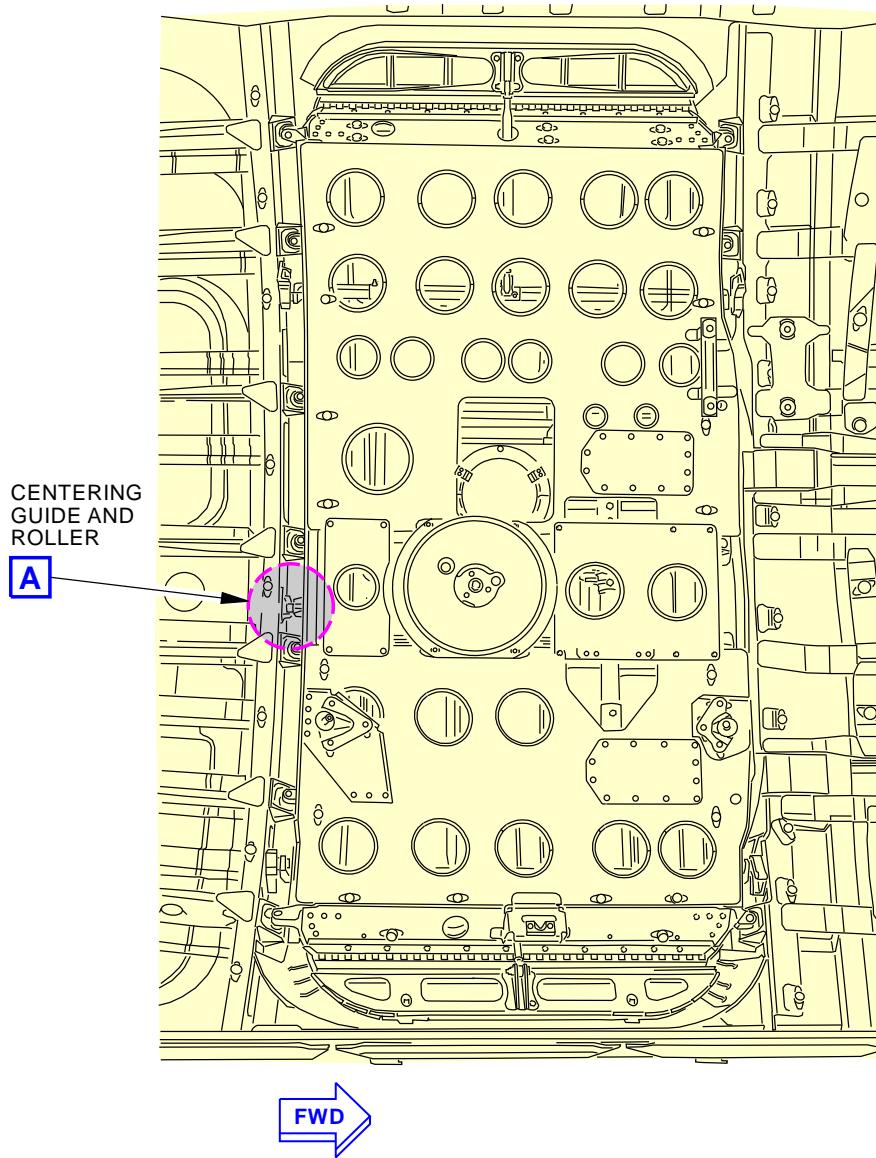
**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-040-00-02</b>
				MECH INSP
<b>TASK 52-13-00-200-803</b>				
<b>1. Aft Entry Door Centering Guide Bearing Check</b>				
<b>A. Prepare for the Inspection</b>				
SUBTASK 52-13-00-860-010				
(1) Make sure the door is safe as follows:				
(a) Make sure the door is closed and latched.				
<b>WARNING:</b> MAKE SURE THE GIRT BAR IS NOT ENGAGED IN THE FLOOR-MOUNTED ESCAPE SLIDE BRACKETS. IF THE GIRT BAR IS ENGAGED IN THE BRACKETS, THE ESCAPE SYSTEM CAN DEPLOY WHEN YOU OPEN THE DOOR. THIS CAN CAUSE INJURIES TO PERSONS AND DAMAGE TO EQUIPMENT.				
(b) Make sure the girt bar is not engaged in the floor-mounted escape slide brackets.				
(c) Make sure a work platform, COM-1523 is installed outboard of the door.				
SUBTASK 52-13-00-010-015				
(2) Open the door.				
<b>B. Inspection</b>				
SUBTASK 52-13-00-210-010				
(1) Do a visual inspection of the centering guide as follows Figure 1:				
(a) Examine the guide fitting.				
1) Look for cracks and corrosion.				
2) Look for loose and missing fasteners.				
(b) Examine the guide bearing.				
1) Look for too much wear.				
2) Make sure the bearing is not loose.				
3) Look for unwanted particles on the bearing surface.				
<b>C. Put the Airplane Back to Its Usual Condition</b>				
SUBTASK 52-13-00-860-011				
(1) Close and latch the door.				
SUBTASK 52-13-00-940-004				
(2) Remove the work platform, COM-1523.				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR INSPECTION</b>
		D633A109-AKS <b>52-040-00-02</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-040-00-02</b>



**Centering Guide Inspection/Check**  
**Figure 1 (Sheet 1 of 2)**

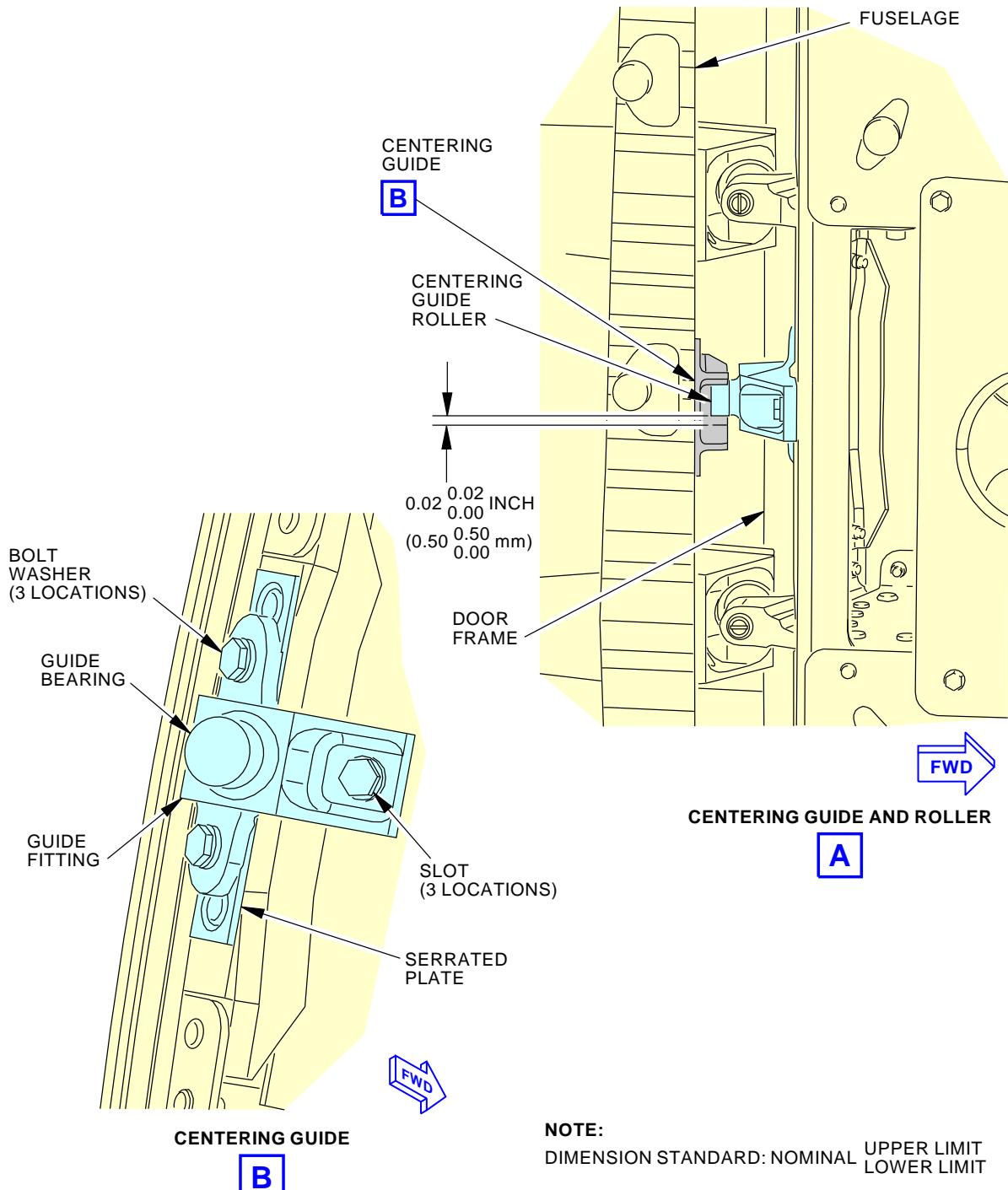
K57922 S0006579899\_V3

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR INSPECTION</b>
		<b>D633A109-AKS</b> <b>52-040-00-02</b>

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**AKS**737-600/700/800/900  
TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				52-040-00-02

Centering Guide Inspection/Check  
Figure 1 (Sheet 2 of 2)

K57926 S0006580275\_V4

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR INSPECTION</b>
		D633A109-AKS 52-040-00-02

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**AKS**
**737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT SERVICE DOOR INSPECTION</b>			BOEING CARD NO. <b>52-040-00-03</b>
DATE	TASK <b>INSPECTION - DETAILED</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>AFT SERVICE DR</b>	VERSION <b>1.1</b>	THRESHOLD <b>3 YR</b>	REPEAT <b>3 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>844</b>			ZONE <b>844</b>

Inspect (Detailed) the aft service door centering guide bearing for condition.

#### **A. Tools/Equipment**

NOTE: When more than one tool part number is listed under the same "Reference" number, the tools shown are alternates to each other within the same airplane series. Tool part numbers that are replaced or non-procurable are preceded by "Opt:", which stands for Optional.

<b>Reference</b>	<b>Description</b>
COM-1523	Stand and Personnel Lifting Equipment - General Purpose Part #: B-14 Supplier: 05060 Part #: B-9 Supplier: 05060 Part #: Z-45-25J Supplier: 59497

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT SERVICE DOOR INSPECTION</b>
		D633A109-AKS <b>52-040-00-03</b>

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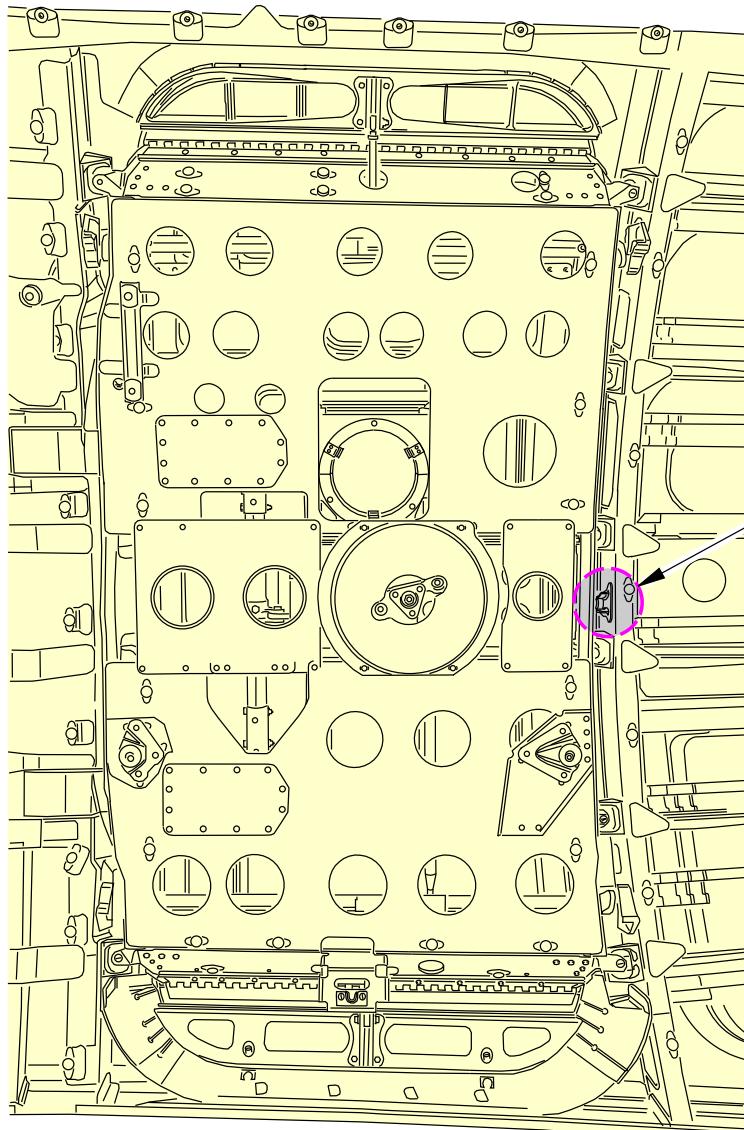
**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-040-00-03</b>
TASK 52-41-00-200-803				MECH INSP
<b>1. Galley Service Door Centering Guide Bearing Check</b>				
<b>A. Prepare for the Inspection</b>				
SUBTASK 52-41-00-860-007				
(1) Make sure the door is safe as follows:				
(a) Make sure the door is closed and latched.				
<b>WARNING:</b> MAKE SURE THE GIRT BAR IS NOT ENGAGED IN THE FLOOR-MOUNTED ESCAPE SLIDE BRACKETS. IF THE GIRT BAR IS ENGAGED IN THE BRACKETS, THE ESCAPE SYSTEM CAN DEPLOY WHEN YOU OPEN THE DOOR. THIS CAN CAUSE INJURY TO PERSONS AND DAMAGE TO EQUIPMENT.				
(b) Make sure the girt bar is not engaged in the floor-mounted escape slide brackets.				
(c) Make sure a work platform, COM-1523 is installed outboard of the door.				
SUBTASK 52-41-00-010-007				
(2) Open the door.				
<b>B. Inspection</b>				
SUBTASK 52-41-00-210-010				
(1) Do a visual inspection of the centering guide as follows ( Figure 1):				
(a) Examine the guide fitting.				
1) Look for cracks and corrosion.				
2) Look for loose and missing fasteners.				
(b) Examine the guide bearing.				
1) Look for too much wear.				
2) Make sure the bearing is not loose.				
3) Look for unwanted particles on the bearing surface.				
<b>C. Put the Airplane Back to Its Usual Condition</b>				
SUBTASK 52-41-00-860-008				
(1) Close and latch the door.				
SUBTASK 52-41-00-940-003				
(2) Remove the work platform, COM-1523.				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT SERVICE DOOR INSPECTION</b>
		D633A109-AKS <b>52-040-00-03</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-040-00-03</b>

**GALLEY SERVICE DOOR  
(EXAMPLE)****Centering Guide Inspection/Check  
Figure 1 (Sheet 1 of 2)**

G22753 S0006580267\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT SERVICE DOOR INSPECTION</b>
		<b>D633A109-AKS</b> <b>52-040-00-03</b>

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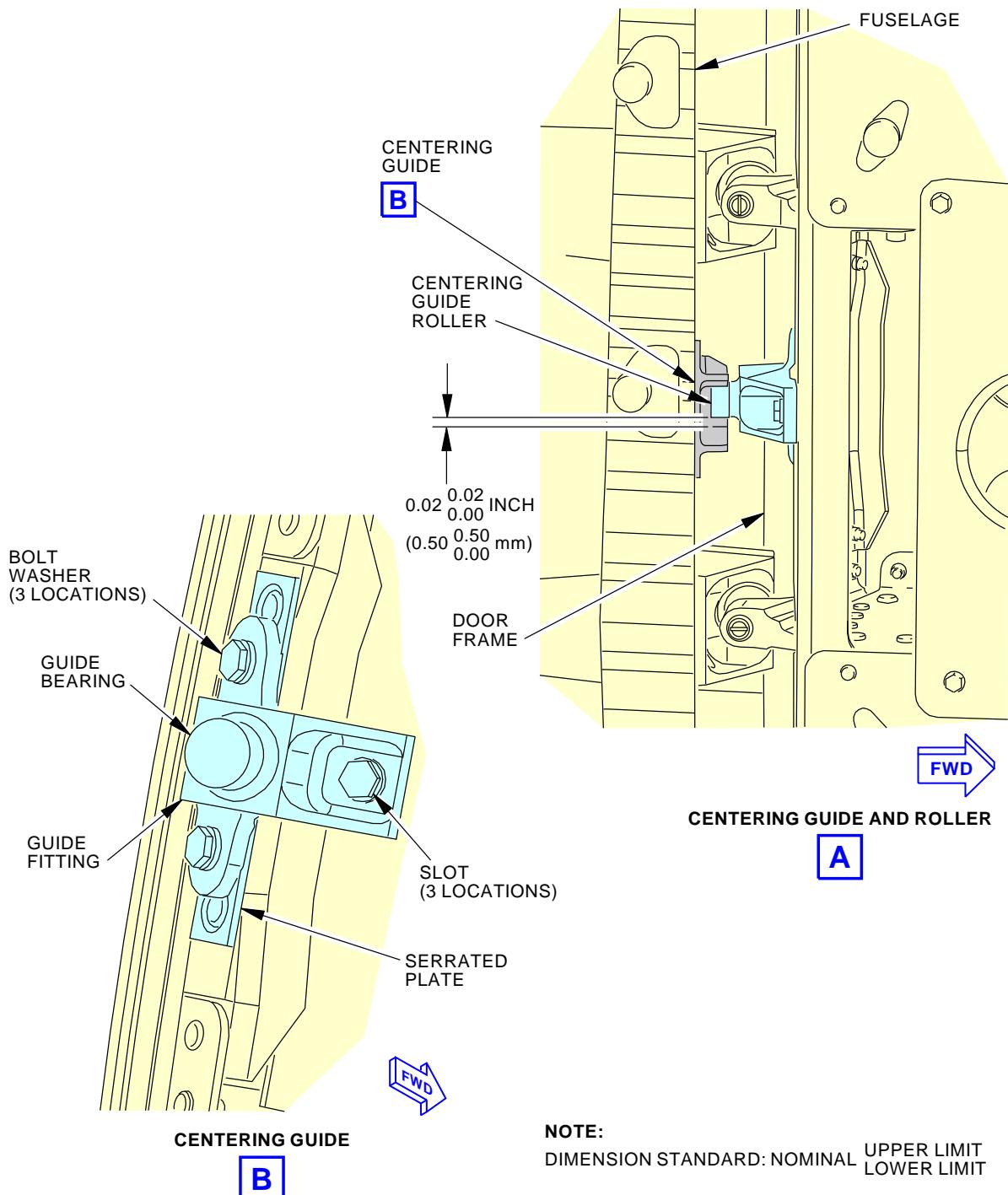
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-040-00-03**

**Centering Guide Inspection/Check  
Figure 1 (Sheet 2 of 2)**

K57926 S0006580275\_V4

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AFT SERVICE DOOR INSPECTION****D633A109-AKS  
52-040-00-03****Page 4 of 4  
Oct 15/2015**

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FORWARD ENTRY DOOR SEALS</b>			BOEING CARD NO.
DATE	TASK <b>INSPECTION - GEN VISUAL</b>				<b>52-050-00-01</b>
TAIL NUMBER	WORK AREA <b>FWD ENTRY DOOR</b>	VERSION <b>1.1</b>	THRESHOLD <b>6000 FH</b>	REPEAT <b>6000 FH</b>	RELATED CARD
STATION	SKILL <b>AIRPL</b>				
		ACCESS <b>831</b>			
			ZONE <b>831</b>		

Inspect (General Visual) the forward entry door pressure and flapper seals for degradation.

**A. Tools/Equipment**

NOTE: When more than one tool part number is listed under the same "Reference" number, the tools shown are alternates to each other within the same airplane series. Tool part numbers that are replaced or non-procurable are preceded by "Opt:", which stands for Optional.

Reference	Description
COM-1523	Stand and Personnel Lifting Equipment - General Purpose Part #: B-14 Supplier: 05060 Part #: B-9 Supplier: 05060 Part #: Z-45-25J Supplier: 59497

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR SEALS</b>
		D633A109-AKS <b>52-050-00-01</b>

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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-050-00-01</b>
				MECH INSP
<b>TASK 52-11-00-200-803</b>				
<b>1. Forward Entry Door Pressure Seal Check</b>				
Figure 1				
<b>A. Prepare for the Inspection</b>				
SUBTASK 52-11-00-860-008				
(1) Make sure the door is safe as follows:				
(a) Make sure the door is closed and latched.				
<b>WARNING:</b> MAKE SURE THE GIRT BAR IS NOT ENGAGED IN THE FLOOR-MOUNTED ESCAPE SLIDE BRACKETS. IF THE GIRT BAR IS ENGAGED IN THE BRACKETS, THE ESCAPE SYSTEM CAN DEPLOY WHEN YOU OPEN THE DOOR. THIS CAN CAUSE INJURIES TO PERSONS AND DAMAGE TO EQUIPMENT.				
(b) Make sure the girt bar is not engaged in the floor-mounted escape slide brackets.				
(c) Make sure a work platform, COM-1523 is installed outboard of the door.				
SUBTASK 52-11-00-010-013				
(2) Open the door.				
<b>B. Inspection</b>				
SUBTASK 52-11-00-210-010				
(1) Do a visual inspection of the door pressure seal as follows Figure 1:				
<b>NOTE:</b> YOU CAN DO THE DOOR SEAL INSPECTION WITH THE DOOR LINING INSTALLED.				
(a) Examine the seal.				
1) Look for cracks, holes, and tears.				
2) Look for indications of seal deterioration.				
3) Make sure the seal is installed in the seal retainer.				
<b>C. Put the Airplane Back to Its Usual Condition</b>				
SUBTASK 52-11-00-860-009				
(1) Close and latch the door.				
SUBTASK 52-11-00-940-005				
(2) Remove the work platform, COM-1523.				
<b>———— END OF TASK ——</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR SEALS</b>
		D633A109-AKS <b>52-050-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-050-00-01</b>
				MECH INSP
<b>TASK 52-11-00-200-804</b>				
<b>2. Forward Entry Door Flapper Seal Check</b>				
(Figure 2)				
<b>A. Prepare for the Inspection</b>				
SUBTASK 52-11-00-860-010				
(1) Make sure the door is safe as follows:				
(a) Make sure the door is closed and latched.				
<b>WARNING:</b> MAKE SURE THE GIRT BAR IS NOT ENGAGED IN THE FLOOR-MOUNTED ESCAPE SLIDE BRACKETS. IF THE GIRT BAR IS ENGAGED IN THE BRACKETS, THE ESCAPE SYSTEM CAN DEPLOY WHEN YOU OPEN THE DOOR. THIS CAN CAUSE INJURIES TO PERSONS AND DAMAGE TO EQUIPMENT.				
(b) Make sure the girt bar is not engaged in the floor-mounted escape slide brackets.				
(c) Make sure a work platform, COM-1523 is installed outboard of the door.				
SUBTASK 52-11-00-010-014				
(2) Open the door.				
<b>B. Inspection</b>				
SUBTASK 52-11-00-210-011				
(1) Do a visual inspection of the door flapper seal as follows:				
(a) Examine the seals.				
1) Look for cracks, holes, and tears.				
2) Look for indications of seal deterioration.				
<b>C. Put the Airplane Back to Its Usual Condition</b>				
SUBTASK 52-11-00-860-011				
(1) Close and latch the door.				
SUBTASK 52-11-00-940-006				
(2) Remove the work platform, COM-1523.				
<b>———— END OF TASK ————</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR SEALS</b>
		D633A109-AKS <b>52-050-00-01</b>

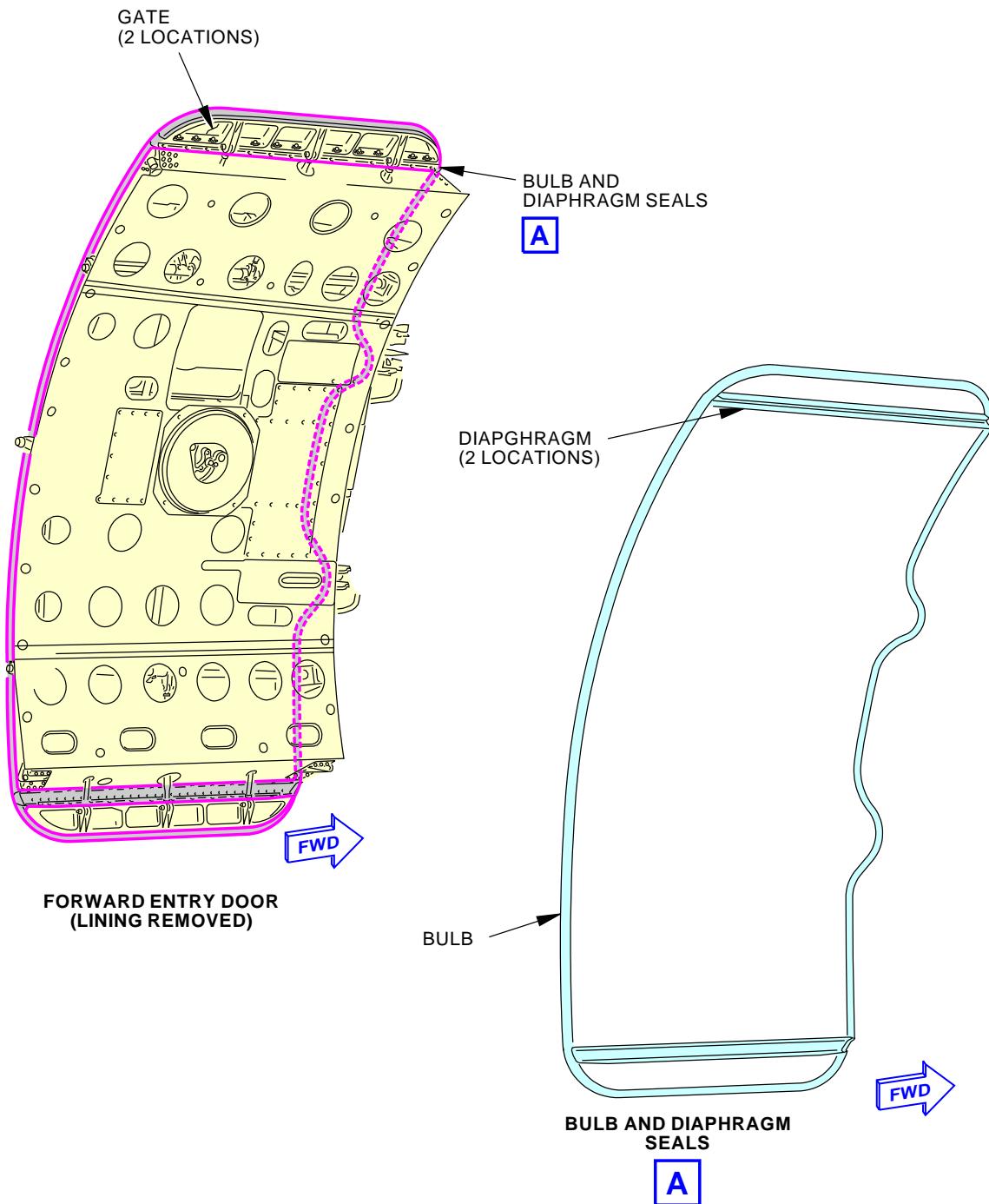
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-050-00-01**

**Forward Entry Door Inspection/Check**  
**Figure 1**

K57929 S0006579807\_V3

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD ENTRY DOOR SEALS****D633A109-AKS**  
**52-050-00-01****Page 4 of 5**  
**Oct 15/2015**

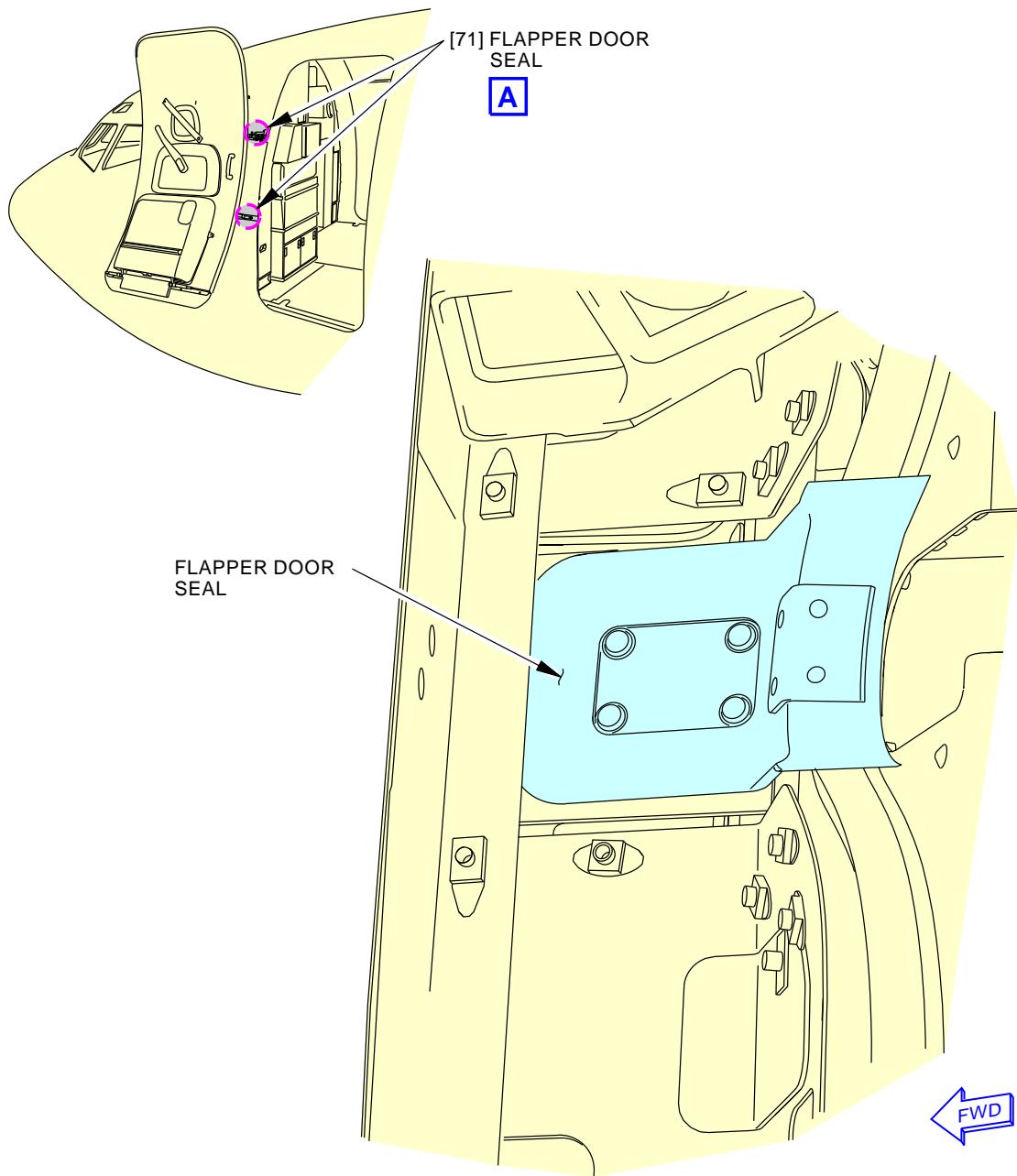
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-050-00-01****FLAPPER DOOR SEAL****A**

D74472 S0000159807\_V2

**Flapper Door Seal Inspection  
Figure 2**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR SEALS</b>
		D633A109-AKS <b>52-050-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FORWARD SERVICE DOOR SEAL</b>			BOEING CARD NO. <b>52-050-00-02</b>
DATE	TASK <b>INSPECTION - GEN VISUAL</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>FWD SERVICE DR</b>	VERSION <b>1.1</b>	THRESHOLD <b>6000 FH</b>	REPEAT <b>6000 FH</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>841</b>			ZONE <b>841</b>

Inspect (General Visual) the forward service door pressure seal for degradation.

**A. Tools/Equipment**

NOTE: When more than one tool part number is listed under the same "Reference" number, the tools shown are alternates to each other within the same airplane series. Tool part numbers that are replaced or non-procurable are preceded by "Opt:", which stands for Optional.

Reference	Description
COM-1523	Stand and Personnel Lifting Equipment - General Purpose Part #: B-14 Supplier: 05060 Part #: B-9 Supplier: 05060 Part #: Z-45-25J Supplier: 59497

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD SERVICE DOOR SEAL</b>  <b>D633A109-AKS</b> <b>52-050-00-02</b>	Page 1 of 3 Feb 15/2015
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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-050-00-02</b>
TASK 52-41-00-200-802				MECH INSP
<b>1. Galley Service Door Pressure Seal Check</b>				
<b>A. Prepare for the Inspection</b>				
SUBTASK 52-41-00-860-005				
(1) Make sure the door is safe as follows:				
(a) Make sure the door is closed and latched.				
<b>WARNING:</b> MAKE SURE THE GIRT BAR IS NOT ENGAGED IN THE FLOOR-MOUNTED ESCAPE SLIDE BRACKETS. IF THE GIRT BAR IS ENGAGED IN THE BRACKETS, THE ESCAPE SYSTEM CAN DEPLOY WHEN YOU OPEN THE DOOR. THIS CAN CAUSE INJURY TO PERSONS AND DAMAGE TO EQUIPMENT.				
(b) Make sure the girt bar is not engaged in the floor-mounted escape slide brackets.				
(c) Make sure a work platform, COM-1523 is installed outboard of the door.				
SUBTASK 52-41-00-010-006				
(2) Open the door.				
<b>B. Inspection</b>				
SUBTASK 52-41-00-210-009				
(1) Do a visual inspection of the door pressure seal as follows (Figure 1):				
(a) Examine the seal.				
1) Look for cracks, holes, and tears.				
2) Look for indications of seal deterioration.				
3) Make sure the seal is correctly installed in the seal retainer.				
<b>C. Put the Airplane Back to Its Usual Condition</b>				
SUBTASK 52-41-00-860-006				
(1) Close and latch the door.				
SUBTASK 52-41-00-940-002				
(2) Remove the work platform, COM-1523.				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD SERVICE DOOR SEAL</b>
		D633A109-AKS <b>52-050-00-02</b>

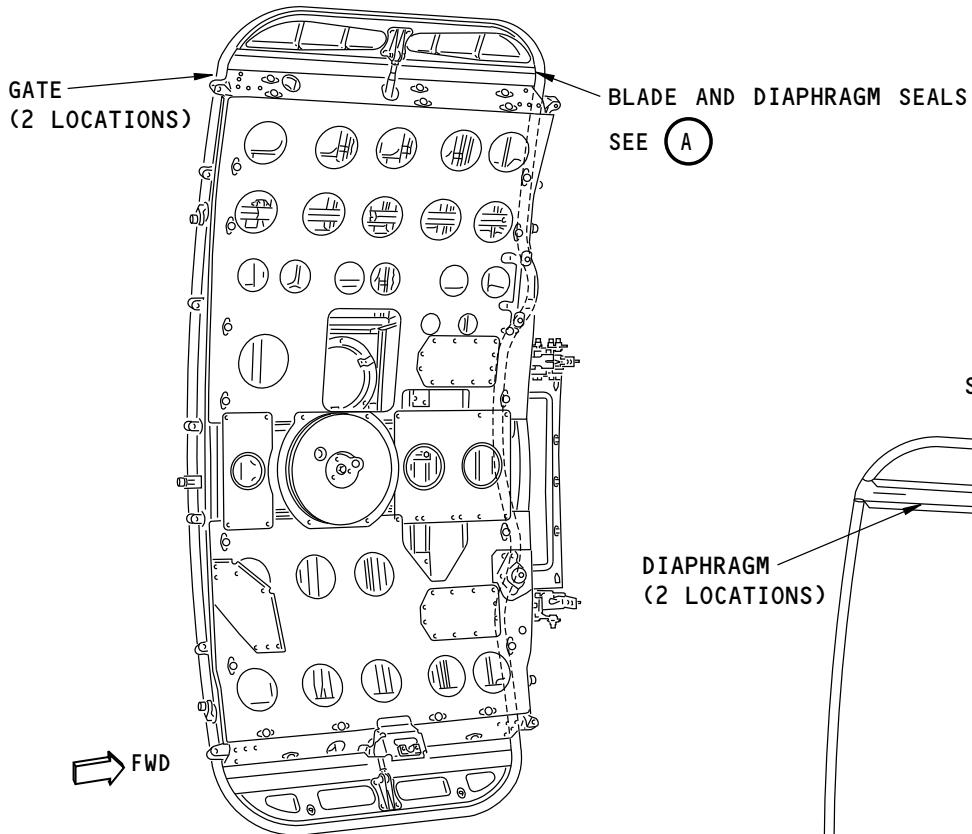
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

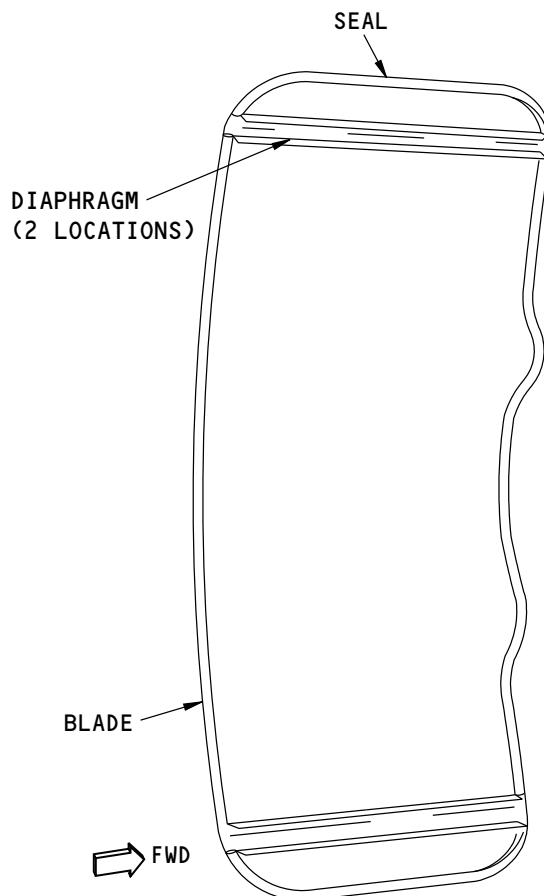
TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-050-00-02**

**AFT ENTRY DOOR**  
(FORWARD SERVICE DOOR  
AND AFT SERVICE DOOR  
ARE EQUIVALENT)



**BLADE AND DIAPHRAGM SEAL**

**(A)**

K61076 S0006580276\_V1

**Blade and Diaphragm Seals Inspection  
Figure 1**

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD SERVICE DOOR SEAL****D633A109-AKS  
52-050-00-02****Page 3 of 3  
Oct 15/2014**

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT ENTRY DOOR SEAL</b>			BOEING CARD NO. <b>52-050-00-03</b>
DATE	TASK <b>INSPECTION - GEN VISUAL</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>AFT ENTRY DOOR</b>	VERSION <b>1.1</b>	THRESHOLD <b>6000 FH</b>	REPEAT <b>6000 FH</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>834</b>			ZONE <b>834</b>

Inspect (General Visual) the aft entry door pressure seal for degradation.

**A. Tools/Equipment**

NOTE: When more than one tool part number is listed under the same "Reference" number, the tools shown are alternates to each other within the same airplane series. Tool part numbers that are replaced or non-procurable are preceded by "Opt:", which stands for Optional.

Reference	Description
COM-1523	Stand and Personnel Lifting Equipment - General Purpose Part #: B-14 Supplier: 05060 Part #: B-9 Supplier: 05060 Part #: Z-45-25J Supplier: 59497

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR SEAL</b>  <b>D633A109-AKS</b> <b>52-050-00-03</b>	Page 1 of 3 Feb 15/2015
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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-050-00-03</b>
TASK 52-13-00-200-802				MECH INSP
<b>1. Aft Entry Door Pressure Seal Check</b>				
<b>A. Prepare for the Inspection</b>				
SUBTASK 52-13-00-860-008				
(1) Make sure the door is safe as follows:				
(a) Make sure the door is closed and latched.				
<b>WARNING:</b> MAKE SURE THE GIRT BAR IS NOT ENGAGED IN THE FLOOR-MOUNTED ESCAPE SLIDE BRACKETS. IF THE GIRT BAR IS ENGAGED IN THE BRACKETS, THE ESCAPE SYSTEM CAN DEPLOY WHEN YOU OPEN THE DOOR. THIS CAN CAUSE INJURIES TO PERSONS AND DAMAGE TO EQUIPMENT.				
(b) Make sure the girt bar is not engaged in the floor-mounted escape slide brackets.				
(c) Make sure a work platform, COM-1523 is installed outboard of the door.				
SUBTASK 52-13-00-010-014				
(2) Open the door.				
<b>B. Inspection</b>				
SUBTASK 52-13-00-210-009				
(1) Do a visual inspection of the door pressure seal as follows (Figure 1):				
(a) Examine the seal.				
1) Look for cracks, holes, and tears.				
2) Look for indications of seal deterioration.				
3) Make sure the seal is installed in the seal retainer.				
<b>C. Put the Airplane Back to its Usual Condition</b>				
SUBTASK 52-13-00-860-009				
(1) Close and latch the door.				
SUBTASK 52-13-00-940-003				
(2) Remove the work platform, COM-1523.				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR SEAL</b>
		D633A109-AKS <b>52-050-00-03</b>

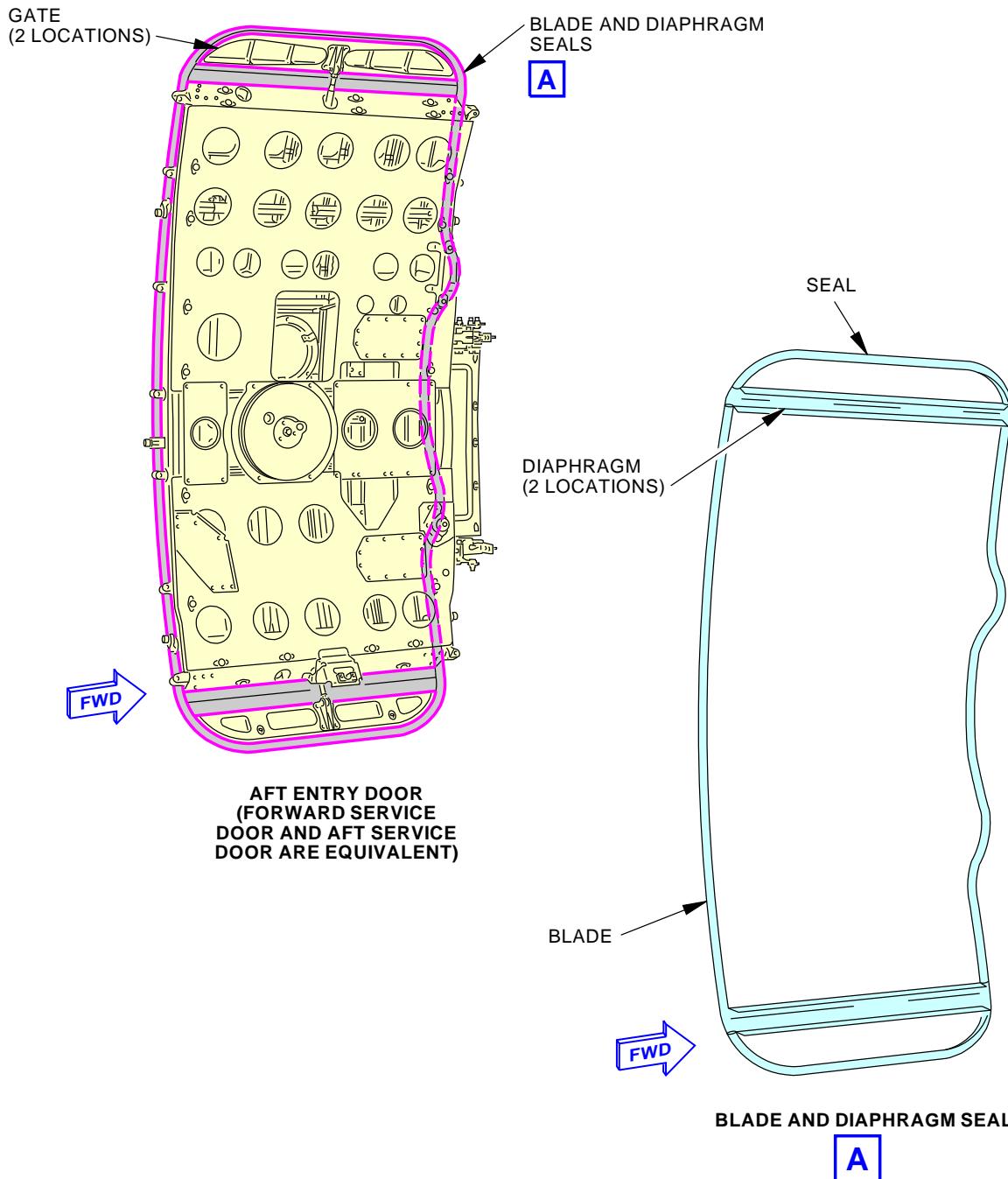
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-050-00-03**

**Blade and Diaphragm Seals Inspection  
Figure 1**

K61090 S0006579901\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR SEAL</b>
		<b>D633A109-AKS</b> <b>52-050-00-03</b>

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT SERVICE DOOR SEAL</b>			BOEING CARD NO. <b>52-050-00-04</b>
DATE	TASK <b>INSPECTION - GEN VISUAL</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>AFT SERVICE DR</b>	VERSION <b>1.1</b>	THRESHOLD <b>6000 FH</b>	REPEAT <b>6000 FH</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>844</b>			ZONE <b>844</b>

Inspect (General Visual) the aft service door pressure seal for degradation.

**A. Tools/Equipment**

NOTE: When more than one tool part number is listed under the same "Reference" number, the tools shown are alternates to each other within the same airplane series. Tool part numbers that are replaced or non-procurable are preceded by "Opt:", which stands for Optional.

Reference	Description
COM-1523	Stand and Personnel Lifting Equipment - General Purpose Part #: B-14 Supplier: 05060 Part #: B-9 Supplier: 05060 Part #: Z-45-25J Supplier: 59497

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT SERVICE DOOR SEAL</b>  <b>D633A109-AKS</b> <b>52-050-00-04</b>	Page 1 of 3 Feb 15/2015
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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-050-00-04</b>
<b>TASK 52-41-00-200-802</b>				MECH INSP

**1. Galley Service Door Pressure Seal Check**

**A. Prepare for the Inspection**

SUBTASK 52-41-00-860-005

(1) Make sure the door is safe as follows:

(a) Make sure the door is closed and latched.

**WARNING:** MAKE SURE THE GIRT BAR IS NOT ENGAGED IN THE FLOOR-MOUNTED ESCAPE SLIDE BRACKETS. IF THE GIRT BAR IS ENGAGED IN THE BRACKETS, THE ESCAPE SYSTEM CAN DEPLOY WHEN YOU OPEN THE DOOR. THIS CAN CAUSE INJURY TO PERSONS AND DAMAGE TO EQUIPMENT.

(b) Make sure the girt bar is not engaged in the floor-mounted escape slide brackets.

(c) Make sure a work platform, COM-1523 is installed outboard of the door.

SUBTASK 52-41-00-010-006

(2) Open the door.

**B. Inspection**

SUBTASK 52-41-00-210-009

(1) Do a visual inspection of the door pressure seal as follows (Figure 1):

(a) Examine the seal.

1) Look for cracks, holes, and tears.

2) Look for indications of seal deterioration.

3) Make sure the seal is correctly installed in the seal retainer.

**C. Put the Airplane Back to Its Usual Condition**

SUBTASK 52-41-00-860-006

(1) Close and latch the door.

SUBTASK 52-41-00-940-002

(2) Remove the work platform, COM-1523.

— END OF TASK —

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT SERVICE DOOR SEAL</b>
		D633A109-AKS <b>52-050-00-04</b>

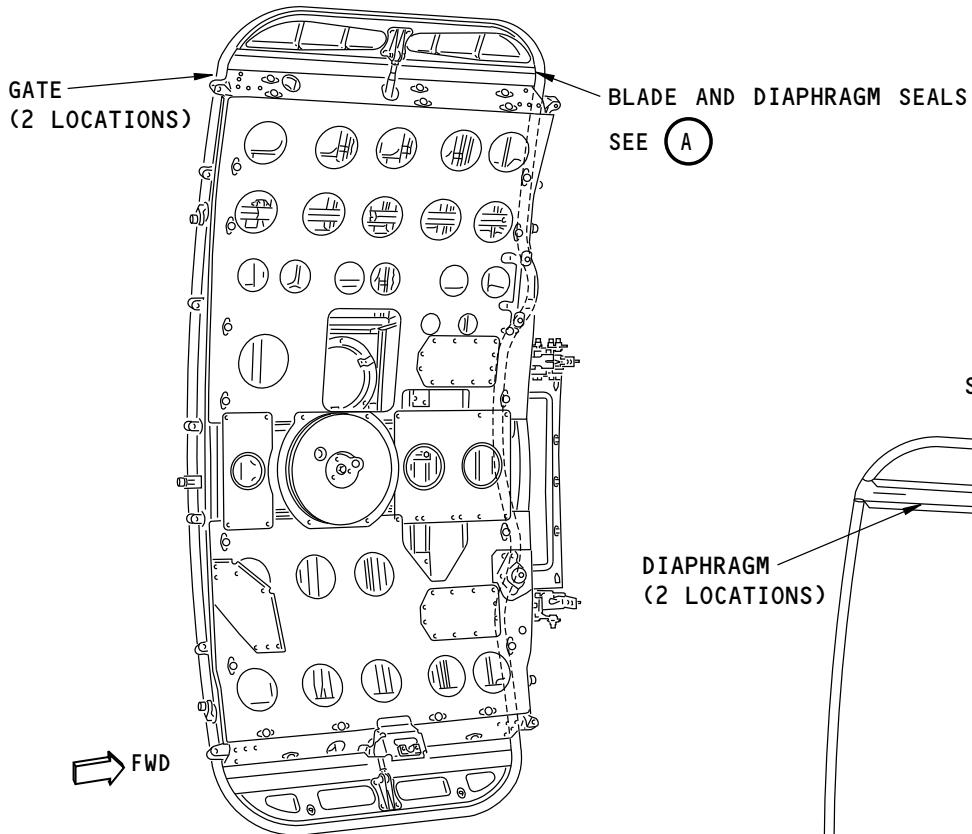
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

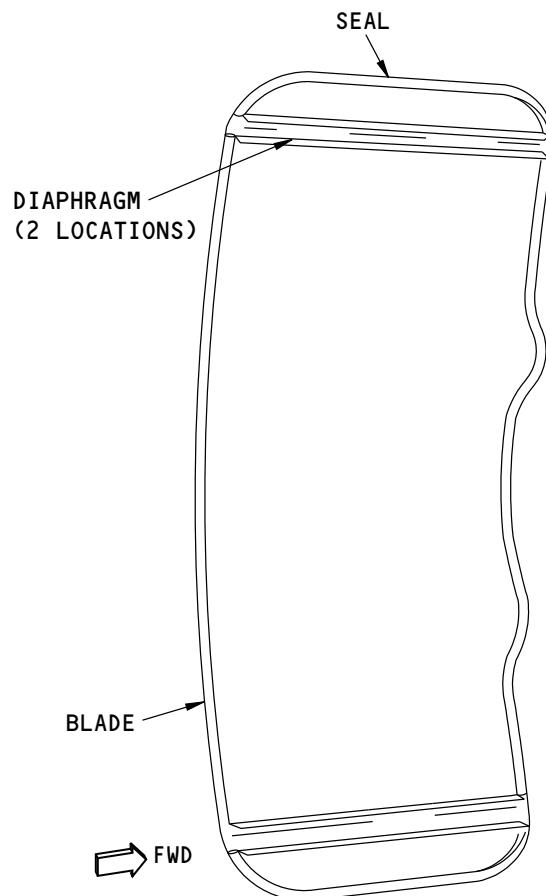
TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-050-00-04**

**AFT ENTRY DOOR**  
(FORWARD SERVICE DOOR  
AND AFT SERVICE DOOR  
ARE EQUIVALENT)



**BLADE AND DIAPHRAGM SEAL**

**(A)**

K61076 S0006580276\_V1

**Blade and Diaphragm Seals Inspection  
Figure 1**

**EFFECTIVITY  
AKS ALL****SOURCE  
MRB****AFT SERVICE DOOR SEAL****D633A109-AKS  
52-050-00-04****Page 3 of 3  
Oct 15/2014**

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FORWARD CARGO COMPARTMENT DOOR LUBRICATION</b>			BOEING CARD NO.
DATE	TASK <b>LUBRICATE</b>				<b>52-090-00-01</b> RELATED CARD
TAIL NUMBER	WORK AREA <b>CARGO DOOR</b>	VERSION <b>1.1</b>	THRESHOLD <b>1 YR</b>	REPEAT <b>1 YR</b>	APPLICABILITY AIRPLANE                    ENGINE <b>ALL</b> <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	ACCESS <b>821</b>			ZONE <b>821</b>

Lubricate the forward cargo compartment door latch torque tube bearings and the counter balance idler crank.

**A. Consumable Materials**

Reference	Description	Specification
D00633	Grease - Aircraft General Purpose	BMS3-33

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO COMPARTMENT DOOR LUBRICATION</b>
		<b>D633A109-AKS</b> <b>52-090-00-01</b>

**AKS**
**737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-090-00-01</b>
------	-------------	---------	------------------	--

**TASK 12-25-31-640-801**

MECH

INSP

**1. Cargo Door Servicing**

(Figure 1)

**A. Prepare for the Servicing**

SUBTASK 12-25-31-010-001

- (1) Get access to the door as follows:

- (a) Open these access panels:

**Number      Name/Location**

821AZ	Access Panel on Forward Cargo Door - Internal
822AZ	Access Panel - Aft Cargo Door Liner

NOTE: Only open the panels for the applicable door being serviced.

SUBTASK 12-25-31-010-004

- (2) Remove the access panel [101] for the latch torque tube as follows:

- (a) Remove the bolts [102] and washers [103] that attach the access panel [101] to the door.

**B. Cargo Door Servicing**

(Table 1)

SUBTASK 12-25-31-640-001

- (1) Lubricate the components on the cargo door with grease, D00633.

**C. Put the Airplane Back to Its Usual Condition**

SUBTASK 12-25-31-410-002

- (1) Install the access panel [101] for the latch torque tube as follows:

- (a) Put the access panel [101] in its correct position over the latch torque tube.

- (b) Install the washers [103] and bolts [102] to attach the access panel [101] to the door.

SUBTASK 12-25-31-410-001

- (2) Close access to the door as follows:

- (a) Close these access panels:

**Number      Name/Location**

821AZ	Access Panel on Forward Cargo Door - Internal
822AZ	Access Panel - Aft Cargo Door Liner

NOTE: Only close the panels for the applicable door being serviced.

**Table 1 Cargo Door Servicing (Fig. 301)**

Item No.	Nomenclature	Lubricant	Method of Application	Number of Locations
1	Idler Crank	grease, D00633	Flush	1
2	Latch Torque Tube	grease, D00633	Flush	1

**— END OF TASK —**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO COMPARTMENT DOOR LUBRICATION</b>
		D633A109-AKS <b>52-090-00-01</b>

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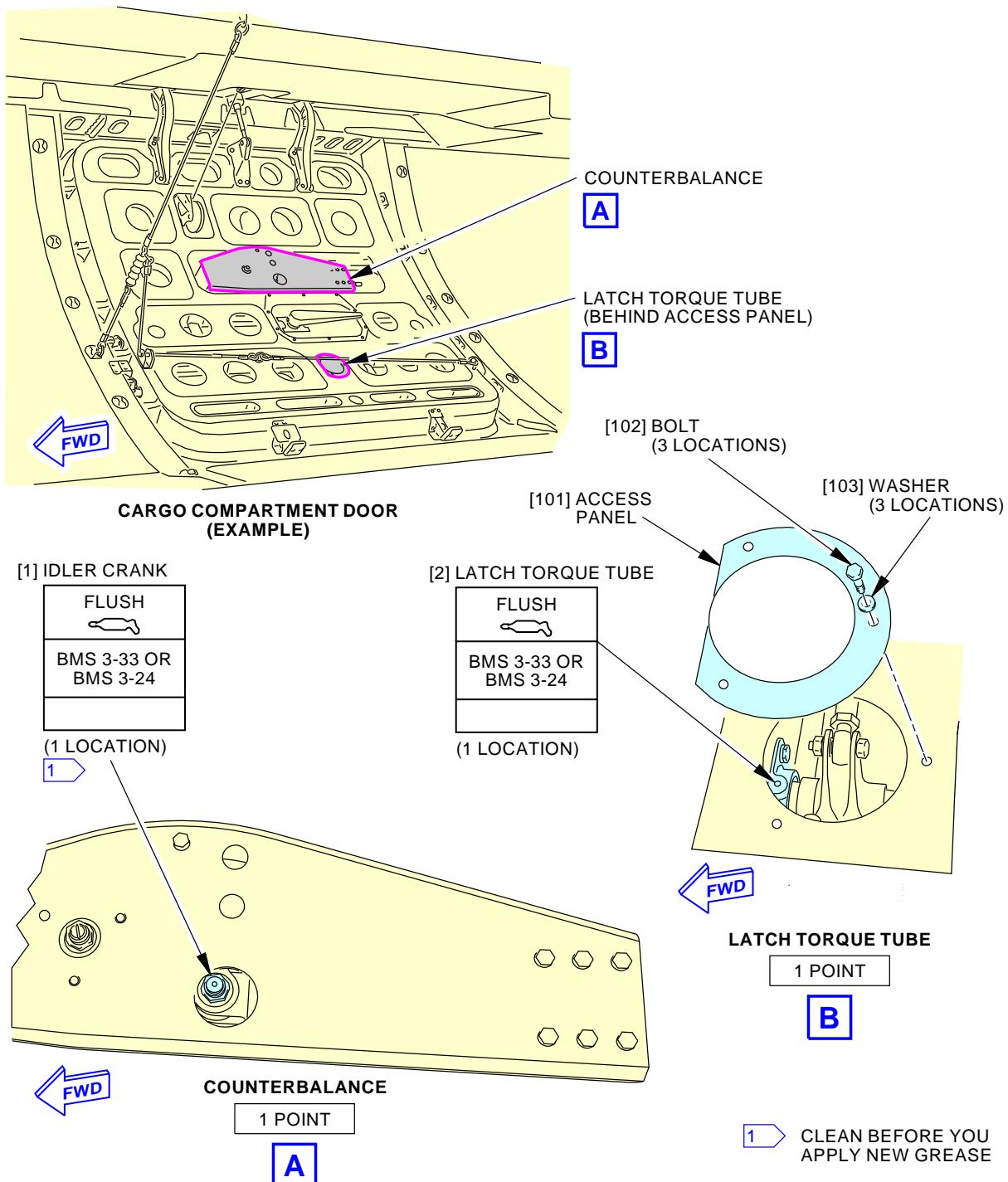
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-090-00-01****Cargo Door Servicing  
Figure 1**

F90951 S0006561706\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO COMPARTMENT DOOR LUBRICATION</b>
		D633A109-AKS <b>52-090-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT CARGO COMPARTMENT DOOR LUBRICATION</b>			BOEING CARD NO. <b>52-090-00-02</b>
DATE	TASK <b>LUBRICATE</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>AFT CARGO</b>	VERSION <b>1.1</b>	THRESHOLD <b>1 YR</b>	REPEAT <b>1 YR</b>	APPLICABILITY AIRPLANE                    ENGINE <b>ALL</b> <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	ACCESS <b>822</b>			
					ZONE <b>822</b>

Lubricate the aft cargo compartment door latch torque tube bearings and the counter balance idler crank.

**A. Consumable Materials**

Reference	Description	Specification
D00633	Grease - Aircraft General Purpose	BMS3-33

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO COMPARTMENT DOOR LUBRICATION</b>
		<b>D633A109-AKS 52-090-00-02</b>

**AKS**
**737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-090-00-02</b>
------	-------------	---------	------------------	--

**TASK 12-25-31-640-801**

MECH

INSP

**1. Cargo Door Servicing**

(Figure 1)

**A. Prepare for the Servicing**

SUBTASK 12-25-31-010-001

- (1) Get access to the door as follows:

- (a) Open these access panels:

**Number      Name/Location**

821AZ	Access Panel on Forward Cargo Door - Internal
822AZ	Access Panel - Aft Cargo Door Liner

NOTE: Only open the panels for the applicable door being serviced.

SUBTASK 12-25-31-010-004

- (2) Remove the access panel [101] for the latch torque tube as follows:

- (a) Remove the bolts [102] and washers [103] that attach the access panel [101] to the door.

**B. Cargo Door Servicing**

(Table 1)

SUBTASK 12-25-31-640-001

- (1) Lubricate the components on the cargo door with grease, D00633.

**C. Put the Airplane Back to Its Usual Condition**

SUBTASK 12-25-31-410-002

- (1) Install the access panel [101] for the latch torque tube as follows:

- (a) Put the access panel [101] in its correct position over the latch torque tube.

- (b) Install the washers [103] and bolts [102] to attach the access panel [101] to the door.

SUBTASK 12-25-31-410-001

- (2) Close access to the door as follows:

- (a) Close these access panels:

**Number      Name/Location**

821AZ	Access Panel on Forward Cargo Door - Internal
822AZ	Access Panel - Aft Cargo Door Liner

NOTE: Only close the panels for the applicable door being serviced.

**Table 1 Cargo Door Servicing (Fig. 301)**

Item No.	Nomenclature	Lubricant	Method of Application	Number of Locations
1	Idler Crank	grease, D00633	Flush	1
2	Latch Torque Tube	grease, D00633	Flush	1

**— END OF TASK —**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO COMPARTMENT DOOR LUBRICATION</b>
		D633A109-AKS 52-090-00-02

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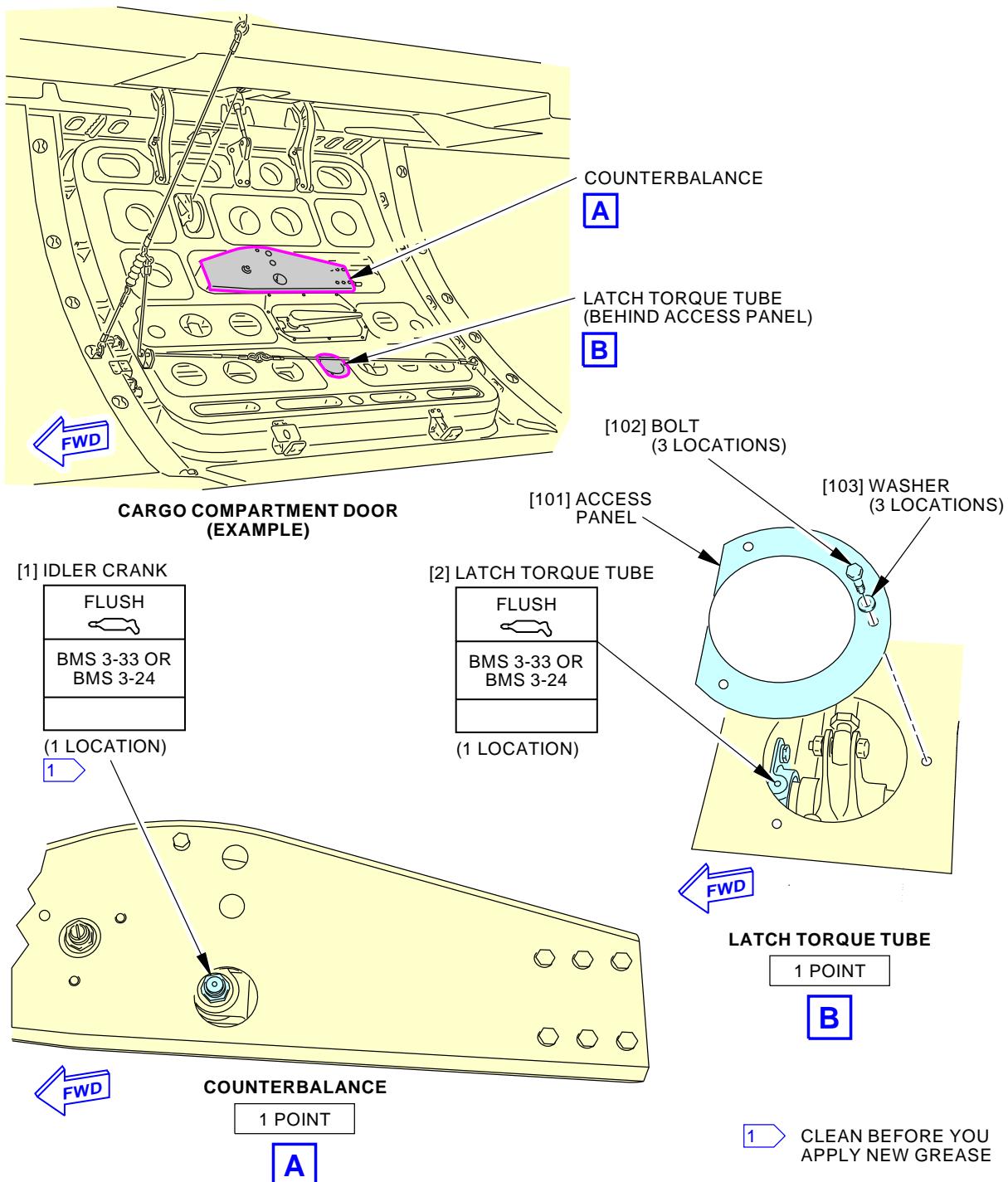
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-090-00-02****Cargo Door Servicing  
Figure 1**

F90951 S0006561706\_V2

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AFT CARGO COMPARTMENT DOOR LUBRICATION****D633A109-AKS  
52-090-00-02****Page 3 of 3  
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**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FORWARD CARGO DOOR SEAL</b>			BOEING CARD NO. <b>52-100-00-01</b>
DATE	TASK <b>INSPECTION - GEN VISUAL</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>FWD CARGO DR</b>	VERSION <b>1.1</b>	THRESHOLD <b>5000 FH</b>	REPEAT <b>5000 FH</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>821</b>			

Inspect (General Visual) the forward cargo compartment door pressure seal for degradation.

**A. References**

<b>Reference</b>	<b>Title</b>
AMM 52-31-00-580-801	Open the Cargo Door (P/B 201)
AMM 52-31-00-580-802	Close the Cargo Door (P/B 201)

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR SEAL</b>
		D633A109-AKS <b>52-100-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-100-00-01</b>
				MECH INSP
<b>TASK 52-31-00-200-802</b>				
1. <b>Cargo Door Pressure Seal Check</b>				
(Figure 1)				
A. <b>Prepare for Inspection</b>				
SUBTASK 52-31-00-010-006				
<b>WARNING:</b> MAKE SURE THAT ALL PERSONNEL AND EQUIPMENT ARE CLEAR OF THE PATH OF THE DOOR. THE MOVEMENT OF THE DOOR CAN CAUSE INJURIES TO PERSONNEL OR DAMAGE TO EQUIPMENT.				
(1) Open the cargo door.				
(a) Do this task: Open the Cargo Door, AMM TASK 52-31-00-580-801.				
B. <b>Inspection</b>				
SUBTASK 52-31-00-210-011				
(1) Do a visual inspection of the door pressure seal.				
(a) Examine the blade seal [1] and seal retainer [2].				
1) Look at the blade seal [2] for cracks, holes, and tears.				
2) Look at the blade seal [1] for indications of seal deterioration.				
3) Make sure that the seal is installed correctly in the seal retainer [2].				
C. <b>Put the Airplane Back to Its Usual Condition</b>				
SUBTASK 52-31-00-410-004				
<b>WARNING:</b> MAKE SURE THAT ALL PERSONNEL AND EQUIPMENT ARE CLEAR OF THE PATH OF THE DOOR. THE MOVEMENT OF THE DOOR CAN CAUSE INJURIES TO PERSONNEL OR DAMAGE TO EQUIPMENT.				
(1) Close the cargo door.				
(a) Do this task: Close the Cargo Door, AMM TASK 52-31-00-580-802.				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR SEAL</b>
		D633A109-AKS <b>52-100-00-01</b>

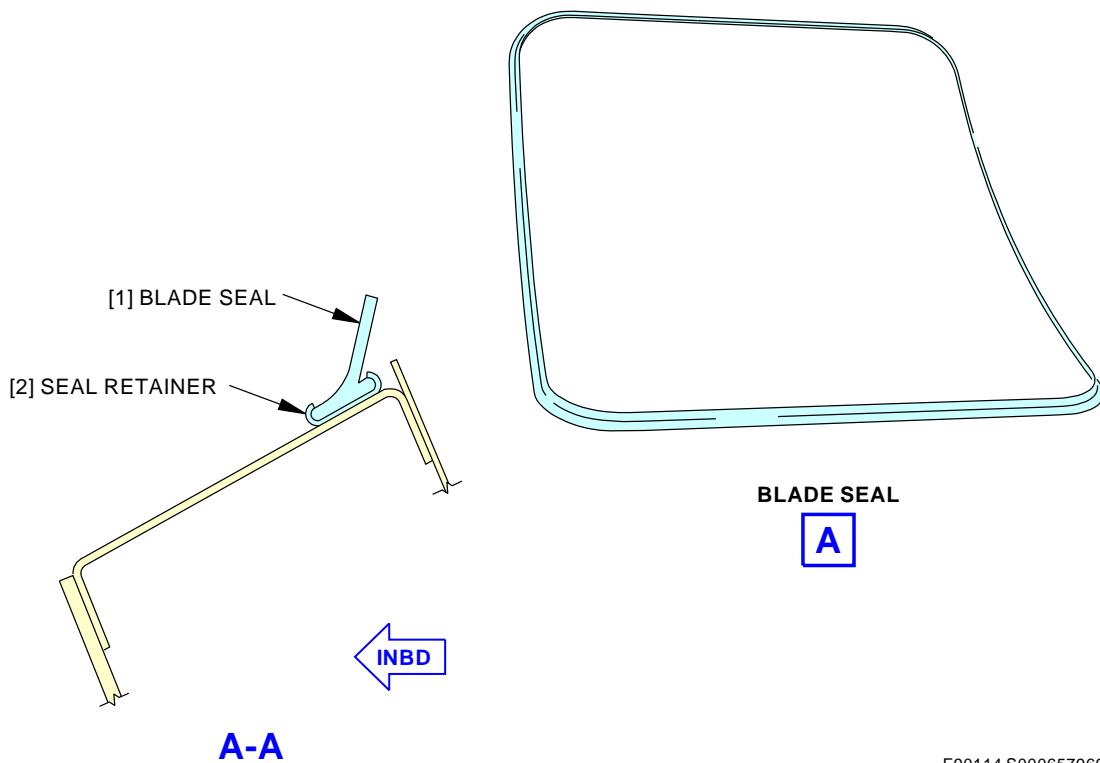
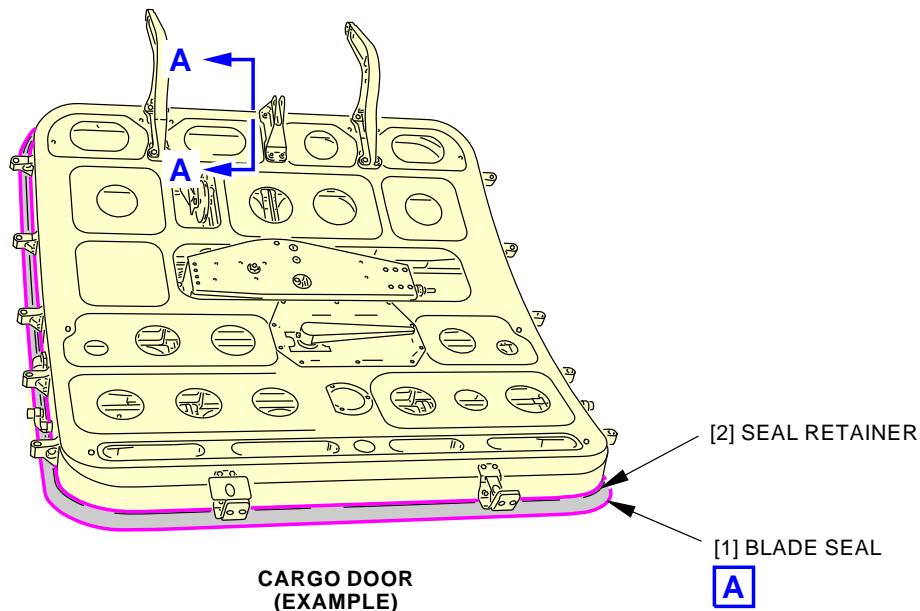
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-100-00-01****A-A****Cargo Door Pressure Seal Check  
Figure 1**

F90114 S0006579697\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR SEAL</b>
		<b>D633A109-AKS</b> <b>52-100-00-01</b>

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**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT CARGO DOOR SEAL</b>			BOEING CARD NO. <b>52-100-00-02</b>
DATE	TASK <b>INSPECTION - GEN VISUAL</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>CARGO DOOR</b>	VERSION <b>1.1</b>	THRESHOLD <b>5000 FH</b>	REPEAT <b>5000 FH</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>822</b>			

Inspect (General Visual) the aft cargo compartment door pressure seal for degradation.

**A. References**

<u>Reference</u>	<u>Title</u>
AMM 52-31-00-580-801	Open the Cargo Door (P/B 201)
AMM 52-31-00-580-802	Close the Cargo Door (P/B 201)

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR SEAL</b>
		D633A109-AKS <b>52-100-00-02</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-100-00-02</b>
				MECH INSP
<b>TASK 52-31-00-200-802</b>				
1. <b>Cargo Door Pressure Seal Check</b>				
(Figure 1)				
A. <b>Prepare for Inspection</b>				
SUBTASK 52-31-00-010-006				
<b>WARNING:</b> MAKE SURE THAT ALL PERSONNEL AND EQUIPMENT ARE CLEAR OF THE PATH OF THE DOOR. THE MOVEMENT OF THE DOOR CAN CAUSE INJURIES TO PERSONNEL OR DAMAGE TO EQUIPMENT.				
(1) Open the cargo door.				
(a) Do this task: Open the Cargo Door, AMM TASK 52-31-00-580-801.				
B. <b>Inspection</b>				
SUBTASK 52-31-00-210-011				
(1) Do a visual inspection of the door pressure seal.				
(a) Examine the blade seal [1] and seal retainer [2].				
1) Look at the blade seal [2] for cracks, holes, and tears.				
2) Look at the blade seal [1] for indications of seal deterioration.				
3) Make sure that the seal is installed correctly in the seal retainer [2].				
C. <b>Put the Airplane Back to Its Usual Condition</b>				
SUBTASK 52-31-00-410-004				
<b>WARNING:</b> MAKE SURE THAT ALL PERSONNEL AND EQUIPMENT ARE CLEAR OF THE PATH OF THE DOOR. THE MOVEMENT OF THE DOOR CAN CAUSE INJURIES TO PERSONNEL OR DAMAGE TO EQUIPMENT.				
(1) Close the cargo door.				
(a) Do this task: Close the Cargo Door, AMM TASK 52-31-00-580-802.				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR SEAL</b>
		D633A109-AKS <b>52-100-00-02</b>

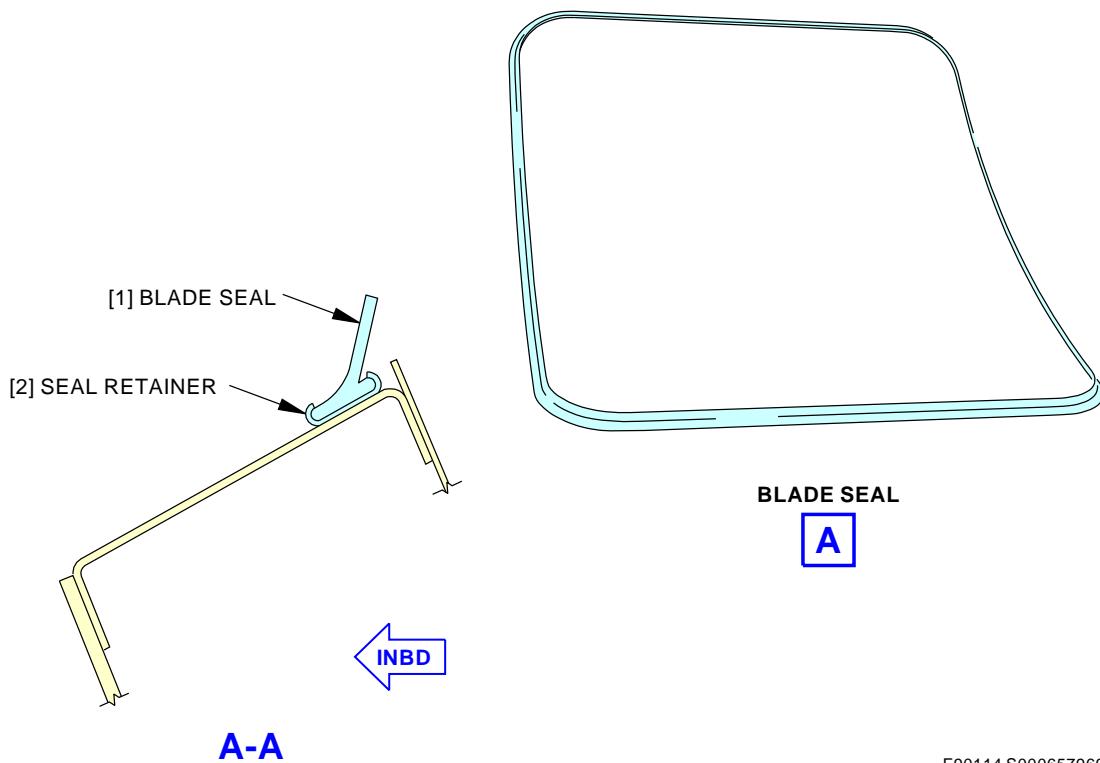
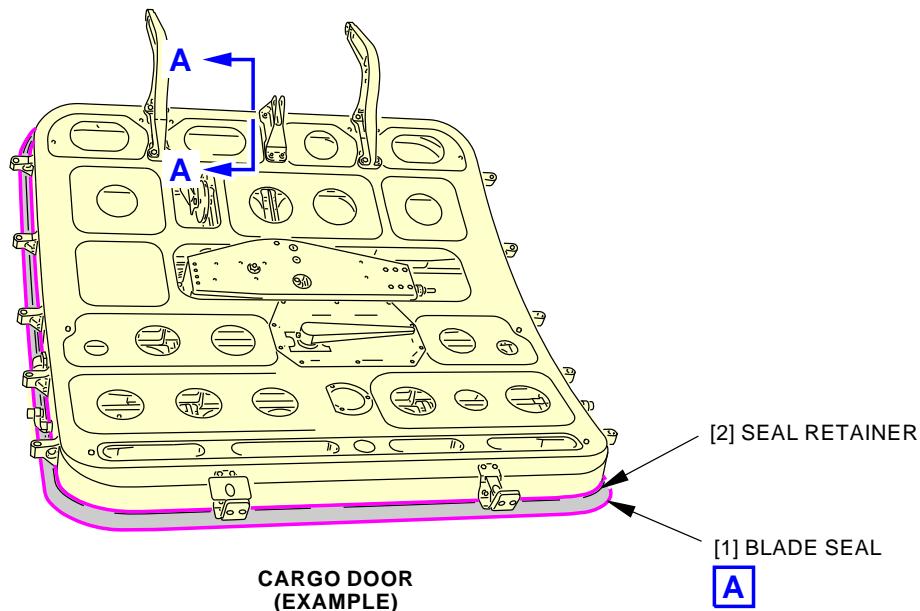
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-100-00-02**

**Cargo Door Pressure Seal Check  
Figure 1**

F90114 S0006579697\_V2

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AFT CARGO DOOR SEAL****D633A109-AKS  
52-100-00-02****Page 3 of 3  
Oct 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>E/E ACCESS DOOR LUBRICATION</b>			BOEING CARD NO. <b>52-120-00-01</b>
DATE	TASK <b>LUBRICATE</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>E/E COMPARTMENT</b>	VERSION <b>1.1</b>	THRESHOLD <b>2 YR</b>	REPEAT <b>2 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>117A</b>			
			ZONE <b>117 118</b>		

Lubricate the E/E access door handle latching mechanism (rack and pinion gear and the lock pins).

**A. Consumable Materials**

Reference	Description	Specification
D00015	Grease - Aircraft Bearing (Use BMS 3-24 until existing stocks are depleted, BMS 3-33 supersedes BMS 3-24)	BMS3-24 (Superseded by BMS3-33)
D00633	Grease - Aircraft General Purpose	BMS3-33

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E ACCESS DOOR LUBRICATION</b>	
		<b>D633A109-AKS</b> <b>52-120-00-01</b>	<b>Page 1 of 7</b> <b>Oct 15/2015</b>

**AKS**
**737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-120-00-01</b>
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**TASK 12-25-41-640-801**

MECH

INSP

**1. Electronic Equipment Access Door Servicing**

(Figure 1, Table 1)

**A. Prepare for Servicing**

SUBTASK 12-25-41-010-005

- (1) Turn the latch handle to the closed position.

SUBTASK 12-25-41-010-007

- (2) Open this access panel:

**Number      Name/Location**

117A	Electronic Equipment Access Door
------	----------------------------------

SUBTASK 12-25-41-010-002

- (3) Do the following to open this access panel:

**Number      Name/Location**

117AW	Equipment Access Door Cover
-------	-----------------------------

(Figure 1)

- (a) Remove the bolt [105], washer [106], and nut [107] that attach the collar [104] to the latch mechanism [2].
- (b) Remove the collar [104] and the washer [108].
- (c) Remove the screws [101] and the screws [102] that attach the cover [103] to the door.
- (d) Remove the cover [103].

SUBTASK 12-25-41-010-006

- (4) Remove the support plate [110] from the latch mechanism [2] as follows (Figure 1):

- (a) Remove the screws [109] that attach the support plate [110] to the latch mechanism [2].

NOTE: After you remove the screws [109], the bearings [113] and the spacers [112, 114, 115, 116 and 117] are not held in position.

- (b) Remove the support plate [110] and the washer [111].

**B. Procedure**

SUBTASK 12-25-41-640-001

- (1) Lubricate the components with the applicable material shown in (Table 1, Figure 1):

- (a) grease, D00633 (preferred)
- (b) grease, D00015 (alternate)

**Table 1 Electronic Equipment Access Door Lubrication (Fig. 301)**

Item No.	Nomenclature	Lubricant	Method of Application	Number of Points
1	Latch Pins (4)	grease, D00015 or grease, D00633 <sup>[1]</sup>	Hand	4

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E ACCESS DOOR LUBRICATION</b>	
		D633A109-AKS 52-120-00-01	Page 2 of 7 Feb 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-120-00-01</b>
------	-------------	---------	------------------	--

**Table 1 Electronic Equipment Access Door Lubrication (Fig. 301) (Continued)**

Item No.	Nomenclature	Lubricant	Method of Application	Number of Points	MECH	INSP
2	Latch Mechanism (1)	grease, D00015 or grease, D00633 <sup>[1]</sup>	Hand	1		

\*[1] BMS 3-33 (D00633) is the preferred lubricant while BMS 3-24 (D00015) is an alternate.

**C. Put the Airplane Back to Its Usual Condition**

SUBTASK 12-25-41-410-003

- (1) Install the support plate [110] on the latch mechanism [2] as follows (Figure 1):
  - (a) Install the washer [111] on the latch mechanism [2].
  - (b) Put the support plate [110] in its correct position over the spacers [112, 114, 115, 116 and 117] and the bearings [113].
  - (c) Install the screws [109].

SUBTASK 12-25-41-010-003

- (2) Do the following to close this access panel:

**Number      Name/Location**

117AW      Equipment Access Door Cover

(Figure 1):

- (a) Put the cover [103] in its correct position over the latch mechanism [2].
- (b) Install the washer [108] and the collar [104] on the latch mechanism [2].
- (c) Install the bolt [105], washer [106], and nut [107] to attach the collar [104] to the latch mechanism [2].
- (d) Install the screws [101] and screws [102] to attach the cover [103] to the door.

SUBTASK 12-25-41-410-004

- (3) Close this access panel:

**Number      Name/Location**

117A      Electronic Equipment Access Door

**— END OF TASK —**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E ACCESS DOOR LUBRICATION</b>	
		D633A109-AKS 52-120-00-01	Page 3 of 7 Feb 15/2015

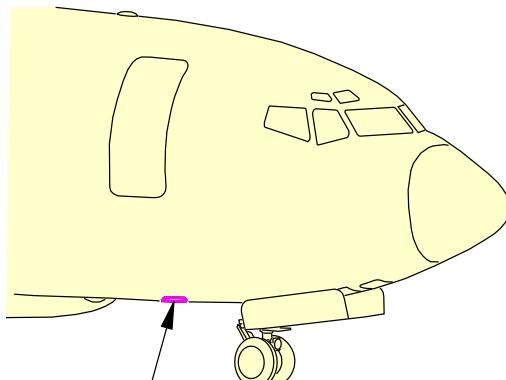
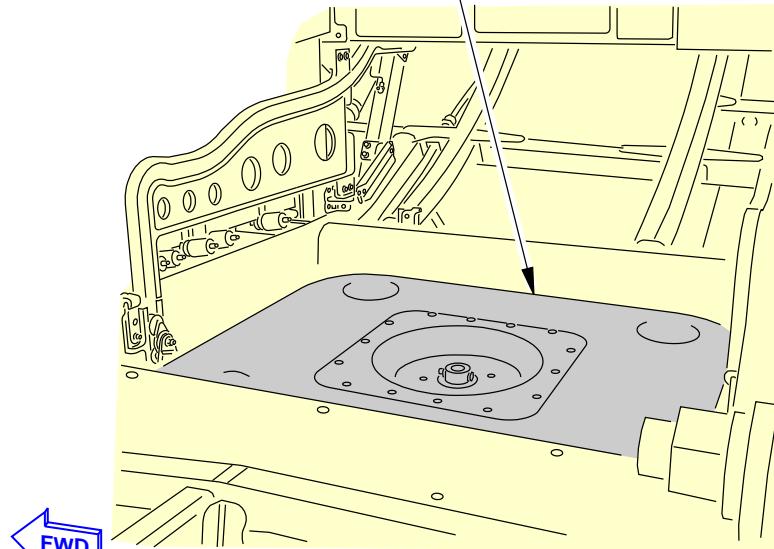
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-120-00-01**ELECTRONIC  
EQUIPMENT  
ACCESS DOOR,  
117A**A**ELECTRONIC EQUIPMENT  
ACCESS DOOR, 117A**B**ELECTRONIC EQUIPMENT ACCESS DOOR  
(INTERNAL VIEW, DOOR CLOSED POSITION)**A**

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**Electronic Equipment Access Door Servicing  
Figure 1 (Sheet 1 of 4)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****E/E ACCESS DOOR LUBRICATION****D633A109-AKS  
52-120-00-01****Page 4 of 7  
Jun 15/2015**

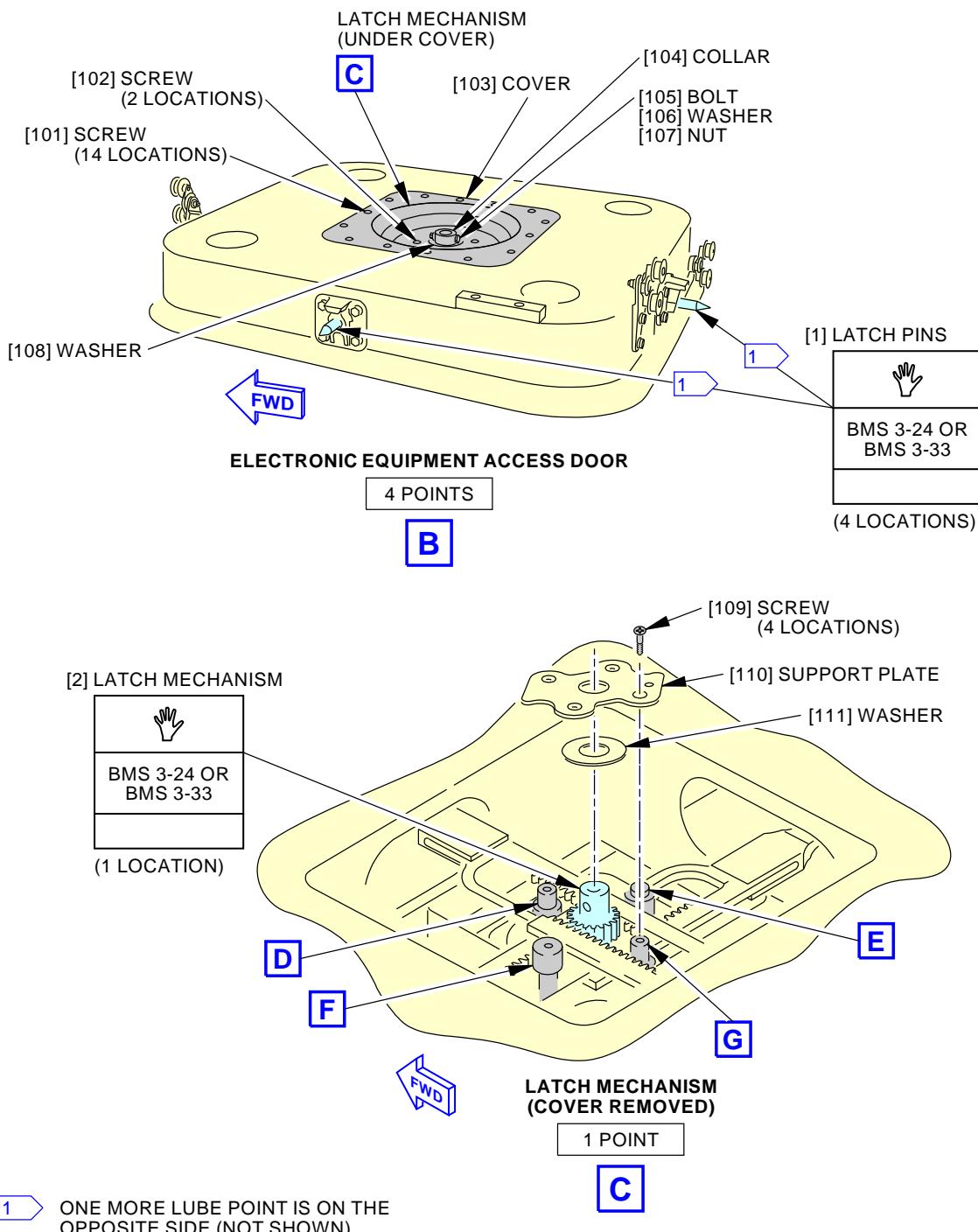
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-120-00-01**

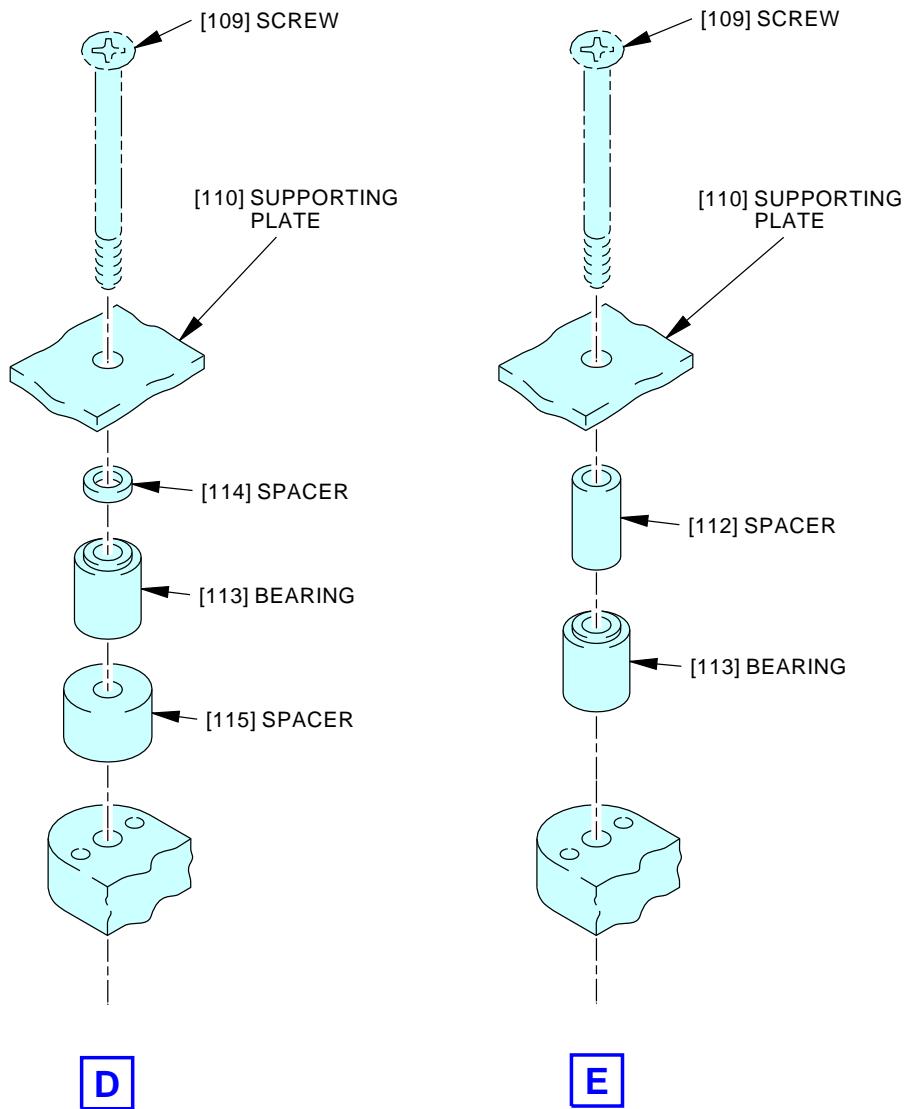
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**Electronic Equipment Access Door Servicing  
Figure 1 (Sheet 2 of 4)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E ACCESS DOOR LUBRICATION</b>
		D633A109-AKS <b>52-120-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-120-00-01</b>



**Electronic Equipment Access Door Servicing  
Figure 1 (Sheet 3 of 4)**

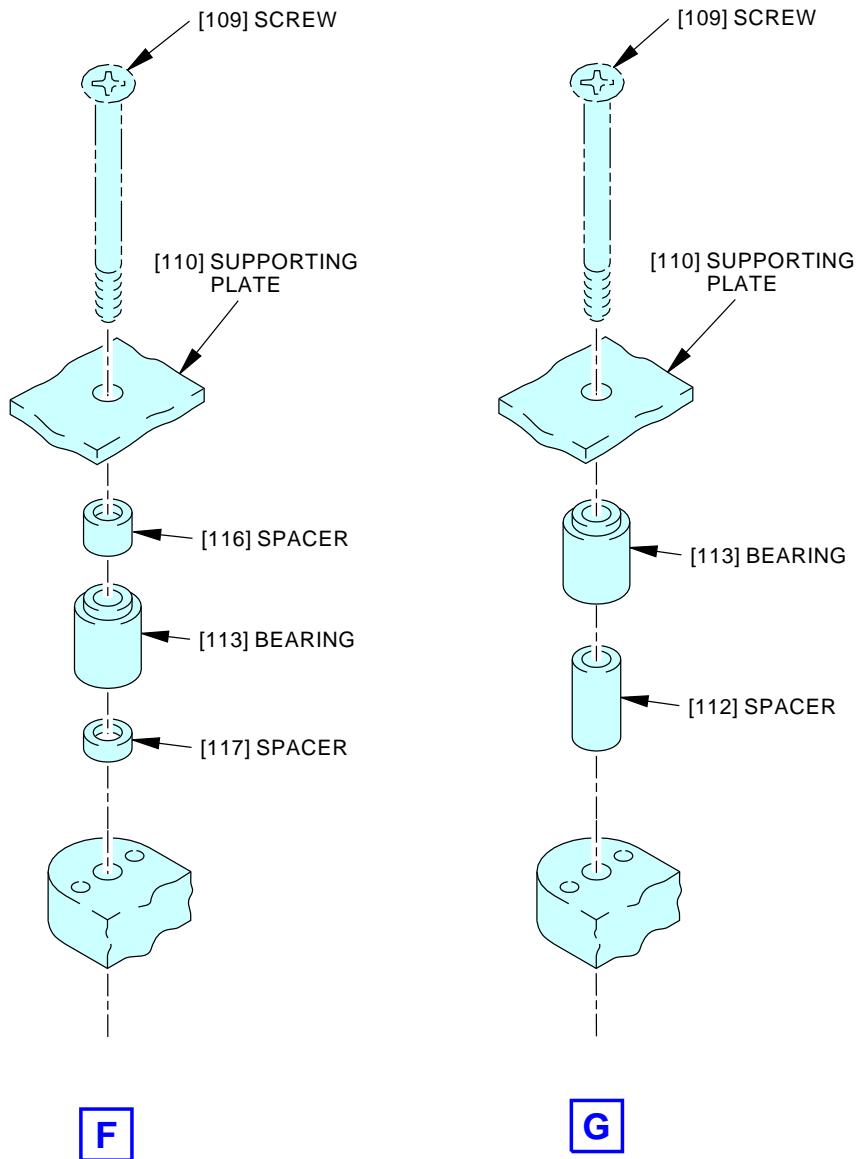
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EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E ACCESS DOOR LUBRICATION</b>
		<b>D633A109-AKS</b> <b>52-120-00-01</b>

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Jun 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-120-00-01</b>



2325928 S0000527596\_V2

**Electronic Equipment Access Door Servicing  
Figure 1 (Sheet 4 of 4)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E ACCESS DOOR LUBRICATION</b>
		<b>D633A109-AKS</b> <b>52-120-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>E/E ACCESS DOOR SEAL</b>			BOEING CARD NO. <b>52-130-00-01</b>	
DATE	TASK <b>INSPECTION - GEN VISUAL</b>				RELATED CARD	
TAIL NUMBER	WORK AREA <b>E/E COMPARTMENT</b>	VERSION <b>1.1</b>	THRESHOLD <b>8000 FH</b>	REPEAT <b>8000 FH</b>	APPLICABILITY  AIRPLANE                    ENGINE <b>ALL</b> <b>ALL</b>	
STATION	SKILL <b>AIRPL</b>					
		ACCESS <b>117A</b>			ZONE <b>117 118</b>	

Inspect (general visual) the E/E access door pressure seal for degradation.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E ACCESS DOOR SEAL</b>	
		<b>D633A109-AKS 52-130-00-01</b>	<b>Page 1 of 4 Oct 15/2014</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-130-00-01</b>				
TASK 52-48-41-200-802				MECH INSP				
<b>1. Electronic Equipment Access Door Pressure Seal Check</b> (Figure 1)								
<b>A. Prepare for the Inspection</b>								
SUBTASK 52-48-41-010-002								
(1) Open this access panel:								
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>117A</td><td>Electronic Equipment Access Door</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	117A	Electronic Equipment Access Door
<u>Number</u>	<u>Name/Location</u>							
117A	Electronic Equipment Access Door							
<b>B. Inspection</b>								
SUBTASK 52-48-41-210-007								
(1) Do a visual inspection of the door pressure seal as follows:								
(a) Examine the seal.								
1) Look for cracks, holes, and tears.								
2) Look for indications of seal deterioration.								
3) Make sure the seal is installed in the seal retainer.								
<b>C. Put the Airplane Back to Its Usual Condition</b>								
SUBTASK 52-48-41-410-003								
(1) Close this access panel:								
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>117A</td><td>Electronic Equipment Access Door</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	117A	Electronic Equipment Access Door
<u>Number</u>	<u>Name/Location</u>							
117A	Electronic Equipment Access Door							
<hr style="text-align: center; margin: 0; border: 0; border-top: 1px solid black; width: 20%; margin-left: auto; margin-right: auto;"/> <b>END OF TASK</b> <hr style="text-align: center; margin: 0; border: 0; border-top: 1px solid black; width: 20%; margin-left: auto; margin-right: auto;"/>								

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E ACCESS DOOR SEAL</b>
		D633A109-AKS <b>52-130-00-01</b>

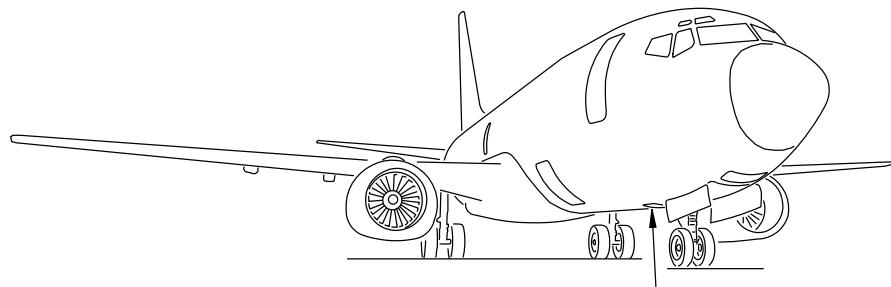
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

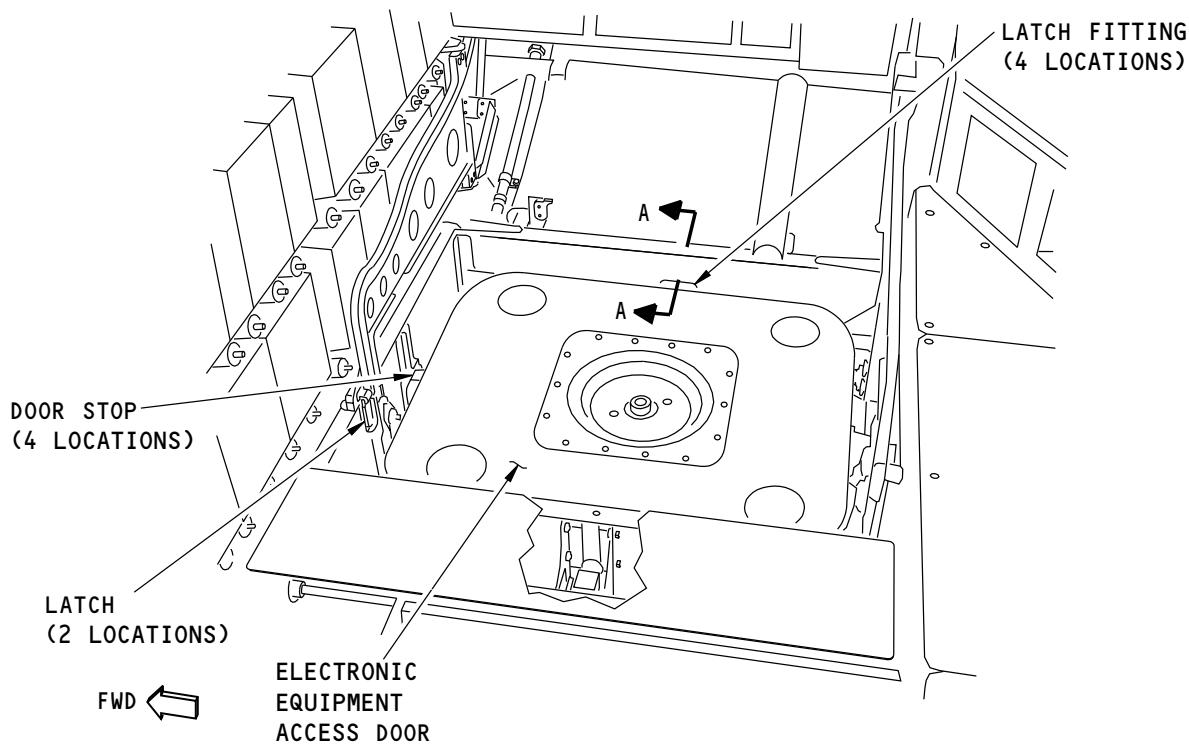
TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-130-00-01****ELECTRONIC  
EQUIPMENT ACCESS  
DOOR, 117A**

SEE

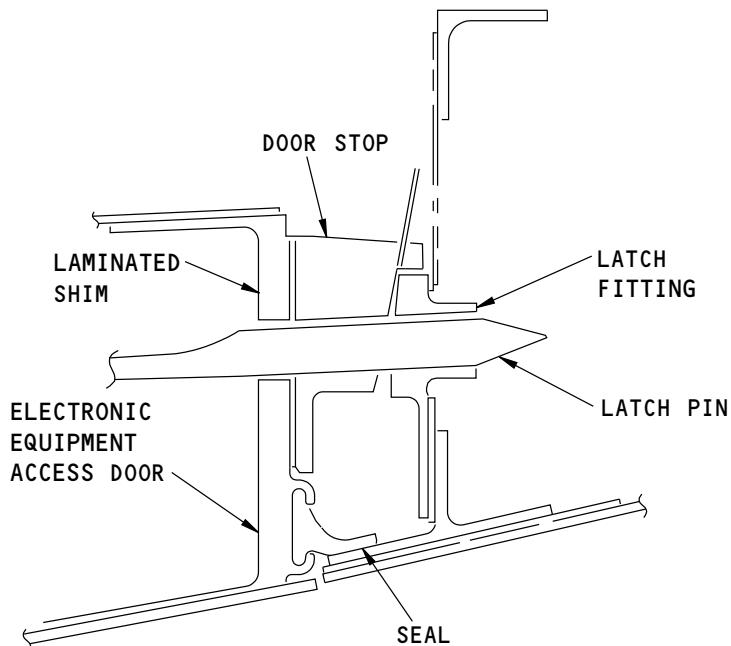
**ELECTRONIC EQUIPMENT ACCESS DOOR  
(INTERNAL VIEW, DOOR CLOSED POSITION)**

2093736 S0000440109\_V1

**Electronic Equipment Access Door Pressure Seal Check  
Figure 1 (Sheet 1 of 2)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****E/E ACCESS DOOR SEAL****D633A109-AKS  
52-130-00-01****Page 3 of 4  
Oct 15/2014**

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-130-00-01</b>



**DOOR SEAL**  
**A-A**

2093741 S0000440110\_V1

**Electronic Equipment Access Door Pressure Seal Check  
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E ACCESS DOOR SEAL</b>
		<b>D633A109-AKS</b> <b>52-130-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FORWARD ACCESS DOOR SEAL</b>			BOEING CARD NO. <b>52-140-00-01</b>
DATE	TASK <b>INSPECTION - GEN VISUAL</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>LWR FUSELAGE</b>	VERSION <b>1.1</b>	THRESHOLD <b>15000 FH</b>	REPEAT <b>15000 FH</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
		ACCESS <b>112A</b>			ZONE <b>112</b>

Inspect (general visual) the forward access door pressure seal for degradation.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ACCESS DOOR SEAL</b>
		D633A109-AKS <b>52-140-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-140-00-01</b>
<b>TASK 52-48-31-200-802</b>				MECH INSP

**1. Forward Access Door Pressure Seal Check**  
(Figure 1)

**A. Prepare for the Inspection**

SUBTASK 52-48-31-010-002

(1) Open this access panel:

**Number      Name/Location**

112A      Forward Access Door

(a) Engage the hold-open lock.

**B. Inspection**

SUBTASK 52-48-31-210-007

(1) Do a visual inspection of the door pressure seal as follows:

(a) Examine the seal.

1) Look for cracks, holes, and tears.  
2) Look for indications of seal deterioration.  
3) Make sure the seal is installed in the seal retainer.

**C. Put the Airplane Back to Its Usual Condition**

SUBTASK 52-48-31-840-004

(1) Close and latch this access panel:

**Number      Name/Location**

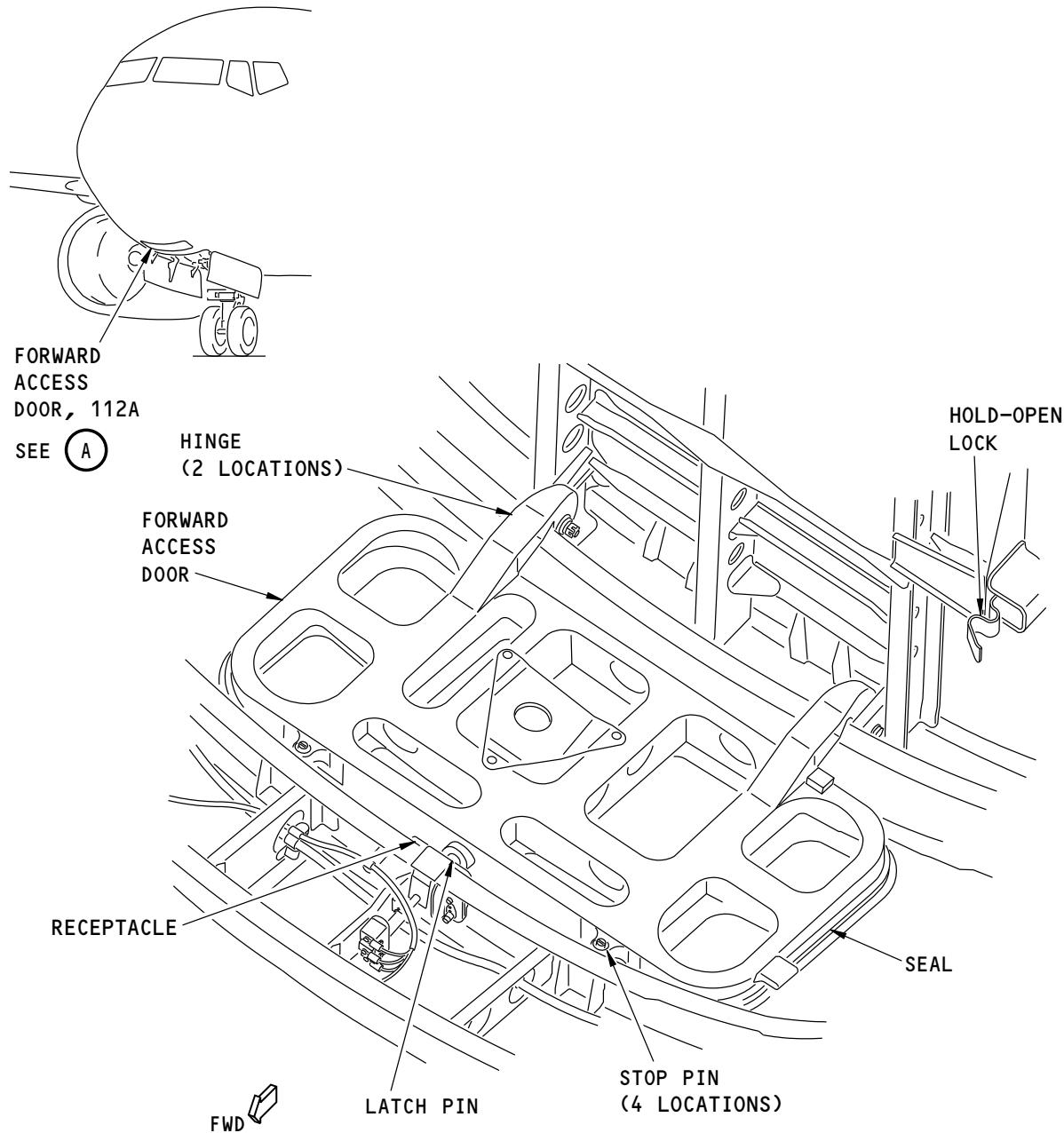
112A      Forward Access Door

**— END OF TASK —**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ACCESS DOOR SEAL</b>
		D633A109-AKS <b>52-140-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-140-00-01</b>

**FORWARD ACCESS DOOR**

A

**Forward Access Door Pressure Seal Check  
Figure 1**

2094303 S0000439952\_V1

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ACCESS DOOR SEAL</b>
		D633A109-AKS <b>52-140-00-01</b>

Page 3 of 3  
Oct 15/2014

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>DOOR SENSOR CHECK</b>			BOEING CARD NO.
DATE	TASK <b>OPERATIONAL</b>				<b>52-200-00-01</b>
TAIL NUMBER	WORK AREA <b>CREW CABIN</b>	VERSION <b>1.1</b>	THRESHOLD <b>5000 FH</b>	REPEAT <b>5000 FH</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>112A 117A 821 822 831 832 833 834 841 842 843 844</b>			ZONE <b>112 117 211 212 800</b>
		<b>NOTE</b>			

Operationally check the door sensors (proximity or mechanical switches as applicable) for the passenger cabin entry/service, E/E access, automatic overwing emergency exit, forward access and cargo doors.

**ACCESS NOTE:** Access panels 832 and 842 are applicable to 737-800 and 737-900 only.

**A. References**

Reference	Title
AMM 24-22-00-860-811	Supply Electrical Power (P/B 201)
AMM 52-71-11-710-802	Forward Entry Door Switch Test (S1147) (P/B 201)

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>  <b>D633A109-AKS</b> <b>52-200-00-01</b>	Page 1 of 20 Jun 15/2015
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**AKS**

737-600/700/800/900

## TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-200-00-01</b>
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**TASK 52-71-41-710-801**

MECH

INSP

**1. Forward Access Door Indication Switch Test**

(Figure 1)

**A. Prepare for the Test**

SUBTASK 52-71-41-860-002

- (1) Do this task: Supply Electrical Power, AMM TASK 24-22-00-860-811.

**B. Do a Test of the Forward Access Door Indication Switch**

SUBTASK 52-71-41-730-002

- (1) Do a test on the indication switch [3]:

- (a) Make sure the forward access door [1] and the electronic equipment access door are fully closed, latched and locked.
- (b) Make sure that the EQUIP light does not show on the Forward Overhead Panel, P5, in the flight compartment.
- (c) Open the forward access door [1].
- (d) Make sure the EQUIP light on the Forward Overhead Panel, P5, comes on for the forward access door.

NOTE: If either the forward access door [1] or the electronic equipment access door is not closed, latched and locked the EQUIP light will show.

- (e) Close the forward access door [1].
- (f) Make sure the EQUIP light does not show.

———— END OF TASK ———

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>
		D633A109-AKS <b>52-200-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-200-00-01</b>
<b>TASK 52-71-31-710-801</b>				MECH INSP

**2. Cargo Door Indication Switch Test**  
(Figure 2)

**A. General**

(1) Do this test for the applicable cargo door.

**B. Prepare for the Test**

SUBTASK 52-71-31-860-002

(1) Do this task: Supply Electrical Power, AMM TASK 24-22-00-860-811.

**C. Test**

SUBTASK 52-71-31-730-002

(1) Do a test on the forward or aft cargo door indication switch [1] as follows:

(a) Make sure the applicable cargo doors [1] are fully closed, latched and locked.

(b) Make sure that the FWD CARGO or AFT CARGO light does not show on the Forward Overhead Panel, P5, in the flight compartment.

(c) Open the applicable cargo door.

(d) Make sure the FWD CARGO or AFT CARGO light on the Forward Overhead Panel, P5, comes on for the forward or aft cargo door.

(e) Close the applicable cargo door.

(f) Make sure the FWD CARGO or AFT CARGO light goes off.

**— END OF TASK —**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>
		D633A109-AKS <b>52-200-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-200-00-01</b>
				MECH INSP
<b>TASK 52-71-42-710-801</b>				
3. <b>Electronic Equipment Access Door Indication Switch Test</b> (Figure 3)				
<b>A. Prepare for the Test</b>				
SUBTASK 52-71-42-860-001				
(1) Do this task: Supply Electrical Power, AMM TASK 24-22-00-860-811.				
<b>B. Do a Test of the Electronic Equipment Access Door Indication Switch</b>				
SUBTASK 52-71-42-860-002				
(1) Make sure the forward access door and the electronic equipment access door are fully closed, latched and locked.				
SUBTASK 52-71-42-210-001				
(2) Make sure that the EQUIP light does not show on the Forward Overhead Panel, P5, in the flight compartment.				
SUBTASK 52-71-42-710-002				
(3) Do a test on the indication switch [12]:				
(a) Open the electronic equipment access door.				
(b) Make sure the EQUIP light shows on the Forward Overhead Panel, P5.				
NOTE: If the forward access door or electronic equipment access door is not closed, latched and locked, the EQUIP light will show.				
(c) Close the electronic equipment access door.				
(d) Make sure the EQUIP light on the Forward Overhead Panel, P5, does not show.				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>
		D633A109-AKS <b>52-200-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-200-00-01</b>
TASK 52-71-11-710-801				MECH INSP
<b>4. Entry and Galley Service Door Indication Sensor Test (S194, S195, S199, or S200)</b> (Figure 4Figure 5)				
<b>A. General</b> (1) This procedure is applicable for the indication sensor (S194, S195, S199, or S200) on the entry or galley service doors. (2) For the S1147 indication switch on the forward entry door, refer to Forward Entry Door Switch Test (S1147), AMM TASK 52-71-11-710-802.				
<b>B. Prepare for the Test</b> SUBTASK 52-71-11-860-001 (1) Do this task: Supply Electrical Power, AMM TASK 24-22-00-860-811.				
<b>C. Do a Test of the Entry and Galley Service Door Indication Sensor</b> SUBTASK 52-71-11-710-002 (1) Do a test on the entry or galley service door sensor assembly [1]: (a) Make sure the entry and galley service doors are fully closed, latched and locked. (b) Make sure the FWD ENTRY, AFT ENTRY, FWD SERVICE, and AFT SERVICE lights do not show on the Forward Overhead Panel, P5, in the flight compartment. (c) Open the applicable door. (d) Make sure the FWD ENTRY, AFT ENTRY, FWD SERVICE, or AFT SERVICE light shows on the Forward Overhead Panel, P5, for the applicable door. (e) Close the door. (f) Make sure the FWD ENTRY, AFT ENTRY, FWD SERVICE, or AFT SERVICE light goes off.				

———— END OF TASK ——

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>
		D633A109-AKS <b>52-200-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-200-00-01</b>
TASK 52-71-22-710-803				MECH INSP
<b>5. Emergency Exit Door Indication Switch Test</b>				
<b>A. General</b> (1) Do this test for the applicable emergency exit door.				
<b>B. Prepare for the Test</b> SUBTASK 52-71-22-860-003 (1) Do this task: Supply Electrical Power, AMM TASK 24-22-00-860-811.				
<b>C. Do the Test of the Emergency Exit Door Indication Switch</b> SUBTASK 52-71-22-730-006 (1) Do a test on the applicable indication switch [2]: (a) Make sure all emergency exit doors are fully closed, latched and locked. (b) Make sure that the OVERWING EXIT light does not show on the Forward Overhead Panel, P5, in the flight compartment. <b>WARNING:</b> MAKE SURE THE DOOR OPENING PATH IS CLEAR BEFORE YOU RELEASE THE DOOR HANDLE. THE DOOR IS SPRING-LOADED TO OPEN AUTOMATICALLY. THIS CAN CAUSE INJURIES TO PERSONS AND DAMAGE TO EQUIPMENT. (c) Open the applicable emergency exit door. (d) Make sure the OVERWING EXIT light shows on the Forward Overhead Panel, P5. (e) Close the emergency exit door. (f) Make sure the OVERWING EXIT light goes off on the Forward Overhead Panel, P5. (g) If necessary adjust the actuator as required.				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>  <b>D633A109-AKS</b> <b>52-200-00-01</b>	<b>Page 6 of 20</b> <b>Jun 15/2015</b>
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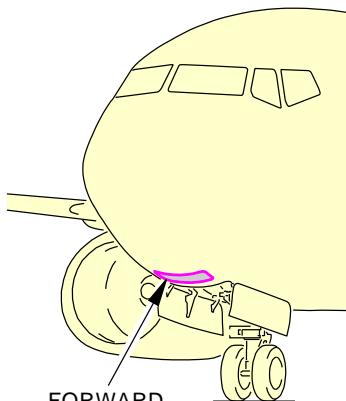
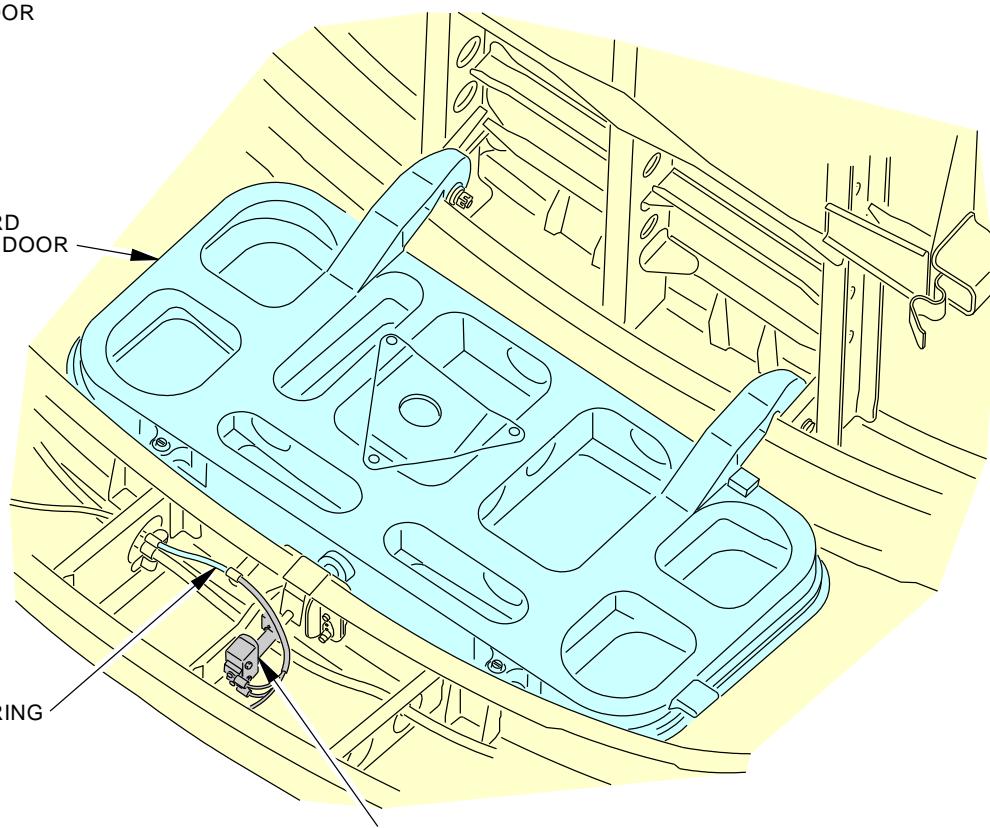
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-200-00-01****A**[1] FORWARD  
ACCESS DOOR

[2] WIRING

FORWARD ACCESS DOOR  
INDICATION SWITCH**B**

FORWARD ACCESS DOOR

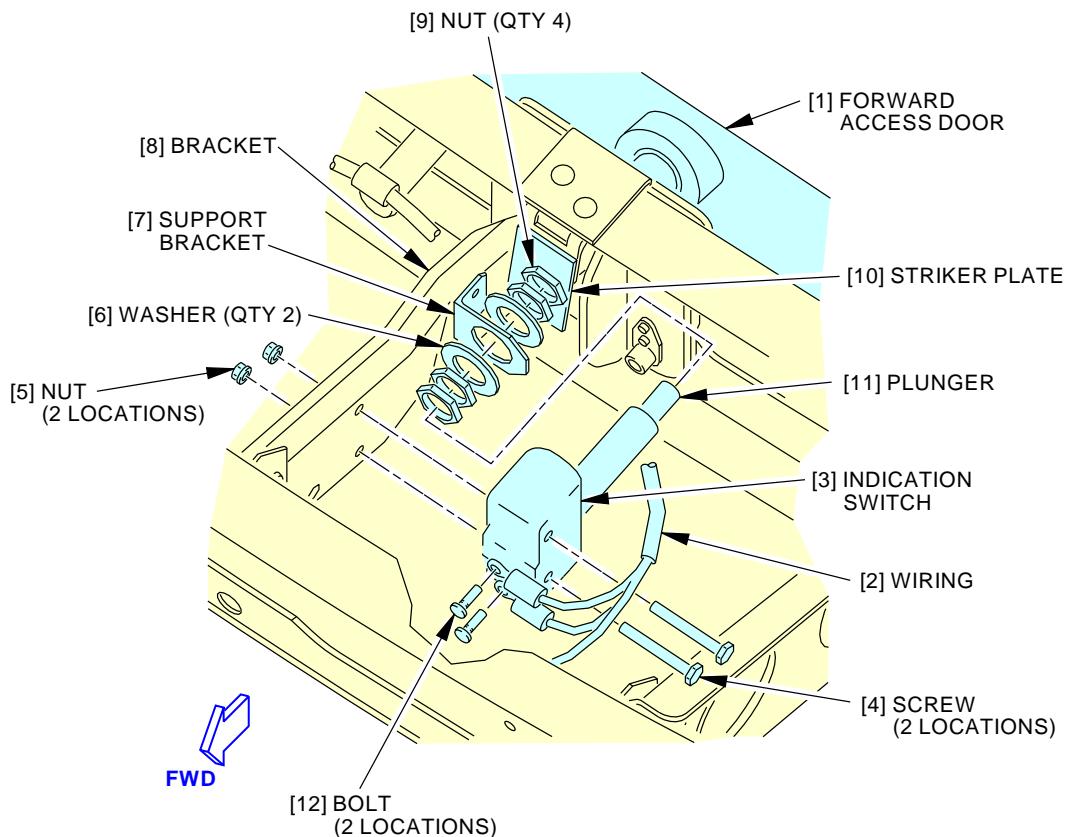
**A**

F61369 S0006580979\_V2

**Forward Access Door Warning System  
Figure 1 (Sheet 1 of 2)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****DOOR SENSOR CHECK****D633A109-AKS  
52-200-00-01****Page 7 of 20  
Oct 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-200-00-01</b>
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**FORWARD ACCESS DOOR INDICATION SWITCH**

F61445 S0006580980\_V2

**Forward Access Door Warning System  
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>
		D633A109-AKS <b>52-200-00-01</b>

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Oct 15/2015**

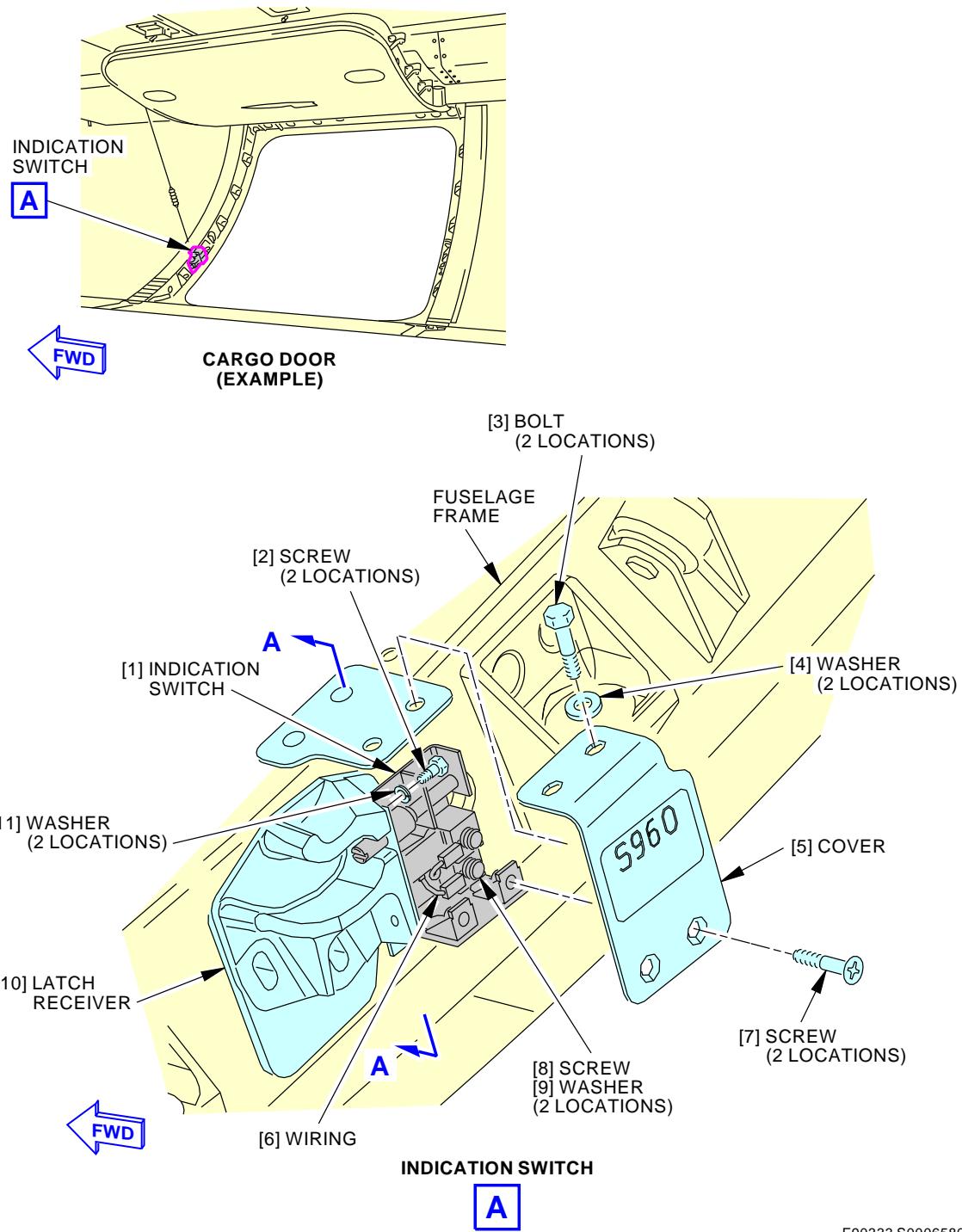
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

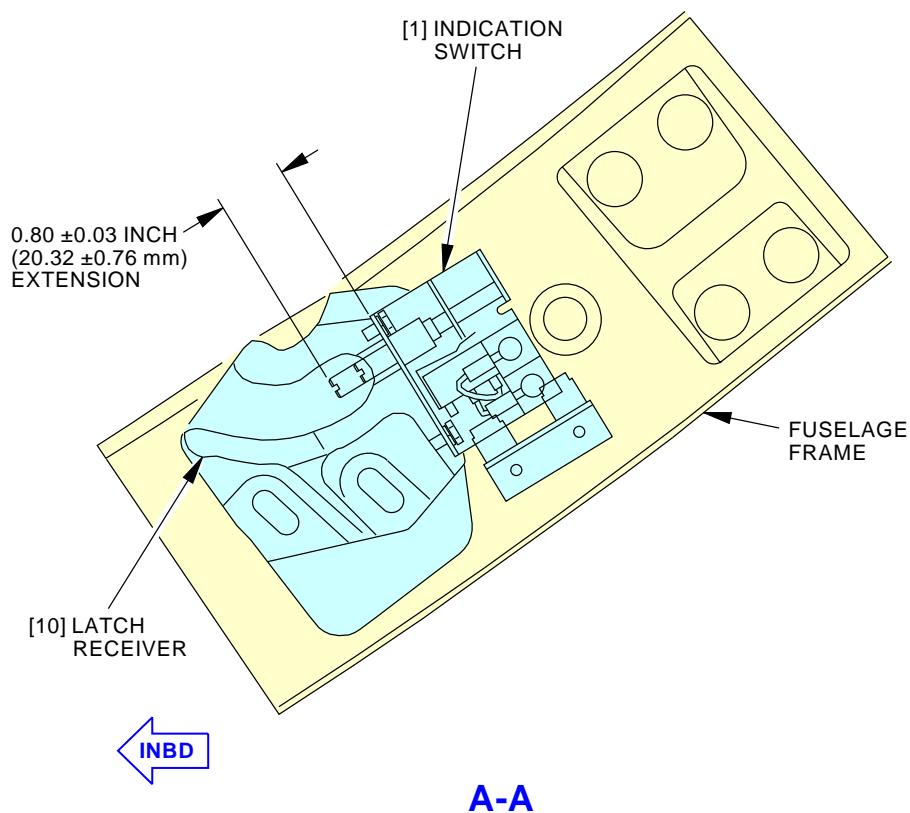
BOEING CARD NO.  
**52-200-00-01**

F90333 S0006580954\_V2

**Cargo Door Warning System  
Figure 2 (Sheet 1 of 2)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****DOOR SENSOR CHECK****D633A109-AKS  
52-200-00-01****Page 9 of 20  
Oct 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-200-00-01</b>



G16843 S0006580955\_V3

**Cargo Door Warning System  
Figure 2 (Sheet 2 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>
		<b>D633A109-AKS 52-200-00-01</b>

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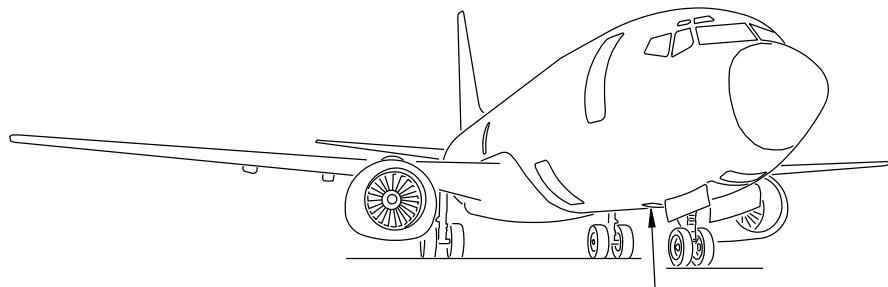
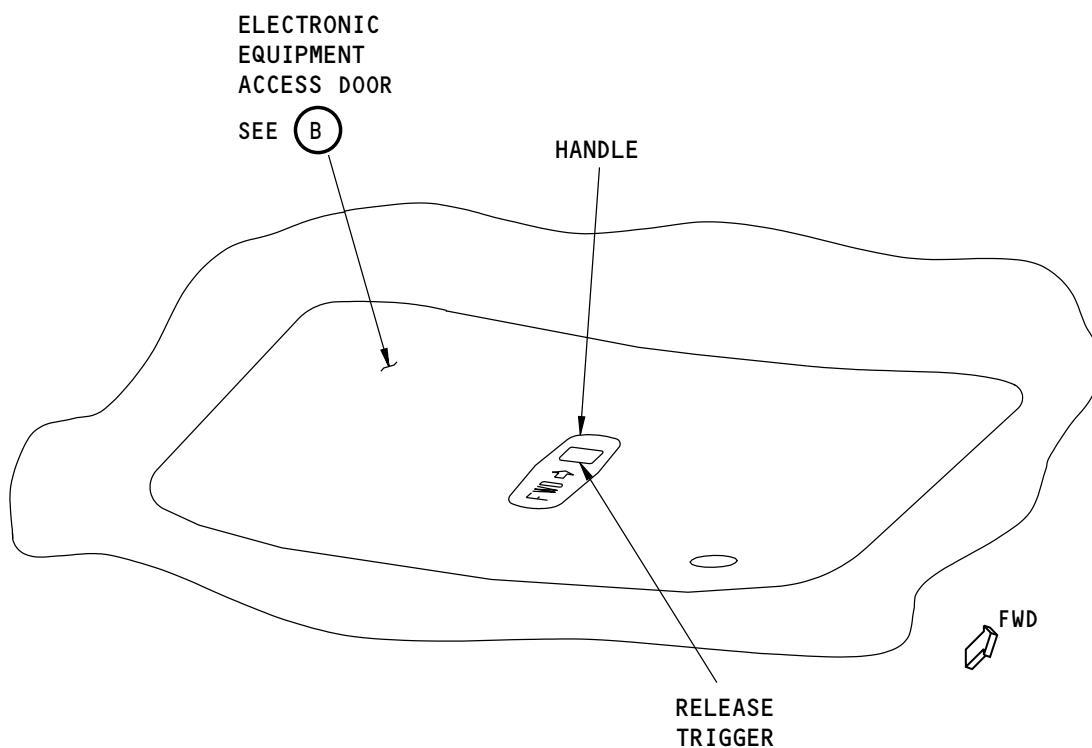
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-200-00-01****ELECTRONIC  
EQUIPMENT  
ACCESS DOOR, 117A**SEE **A****ELECTRONIC EQUIPMENT ACCESS DOOR, 117A****A**

G16203 S0006580986\_V1

**Electronic Equipment Access Door Warning System  
Figure 3 (Sheet 1 of 2)****EFFECTIVITY  
AKS ALL****SOURCE  
MRB****DOOR SENSOR CHECK****D633A109-AKS  
52-200-00-01****Page 11 of 20  
Oct 15/2014**

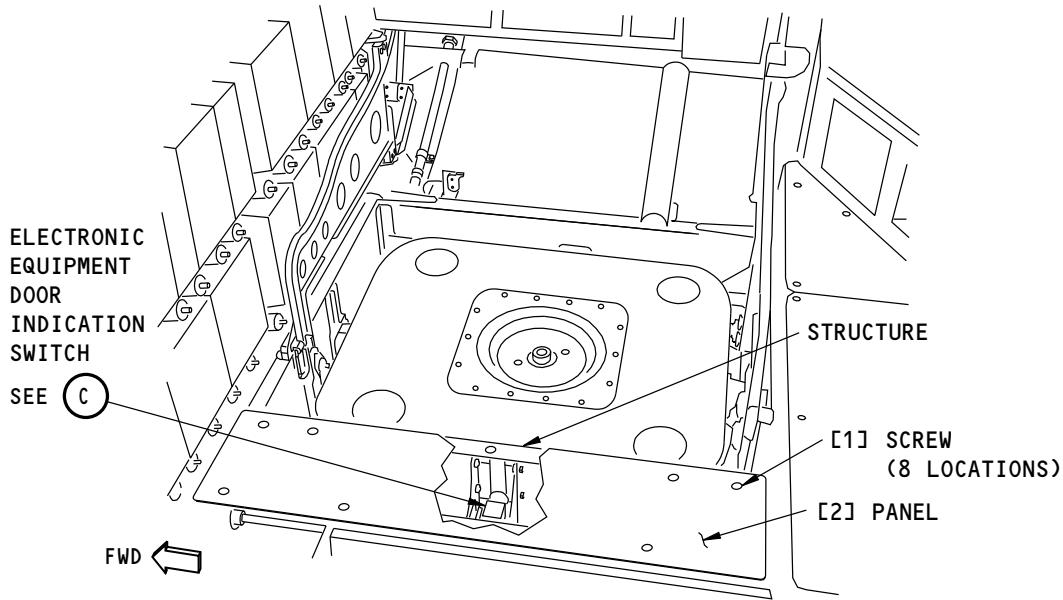
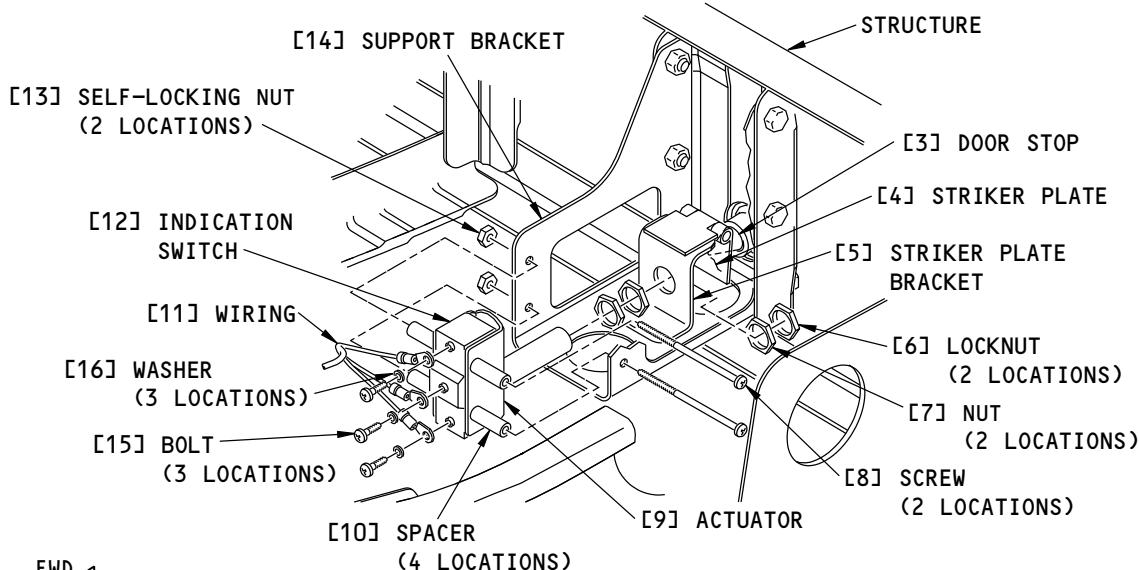
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-200-00-01****ELECTRONIC EQUIPMENT ACCESS DOOR  
(INTERNAL VIEW, DOOR CLOSED POSITION)****B****ELECTRONIC EQUIPMENT DOOR INDICATION SWITCH****C**

G16387 S0006580987\_V1

**Electronic Equipment Access Door Warning System  
Figure 3 (Sheet 2 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>
		D633A109-AKS <b>52-200-00-01</b>

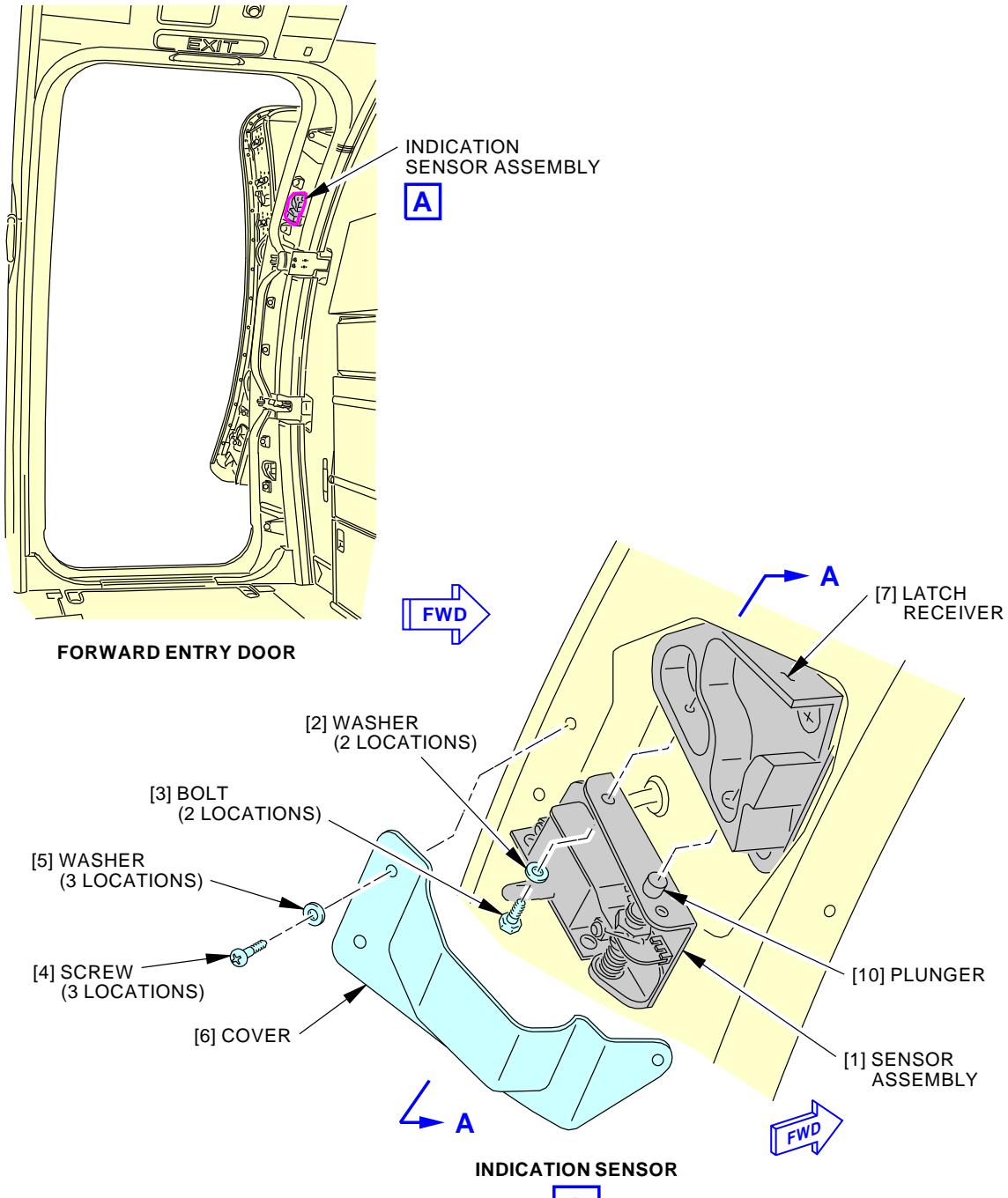
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-200-00-01****Forward Entry Door Warning System  
Figure 4 (Sheet 1 of 3)**

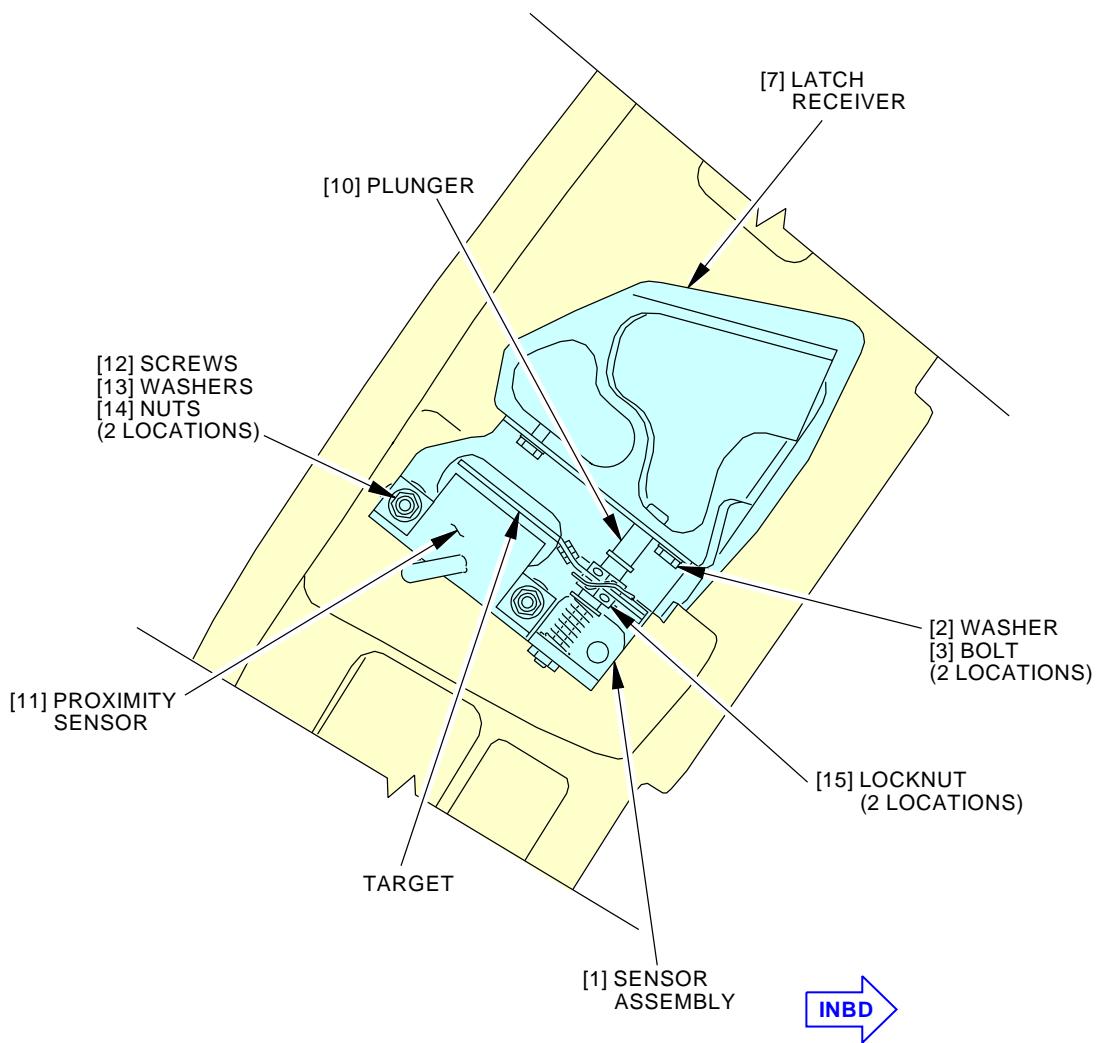
G35364 S0006580935\_V4

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>
		D633A109-AKS <b>52-200-00-01</b>

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Oct 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-200-00-01</b>
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**A-A 1**

1 AIRPLANES WITH SENSOR ASSEMBLY 284A1322-1, -2, -3 OR -4.

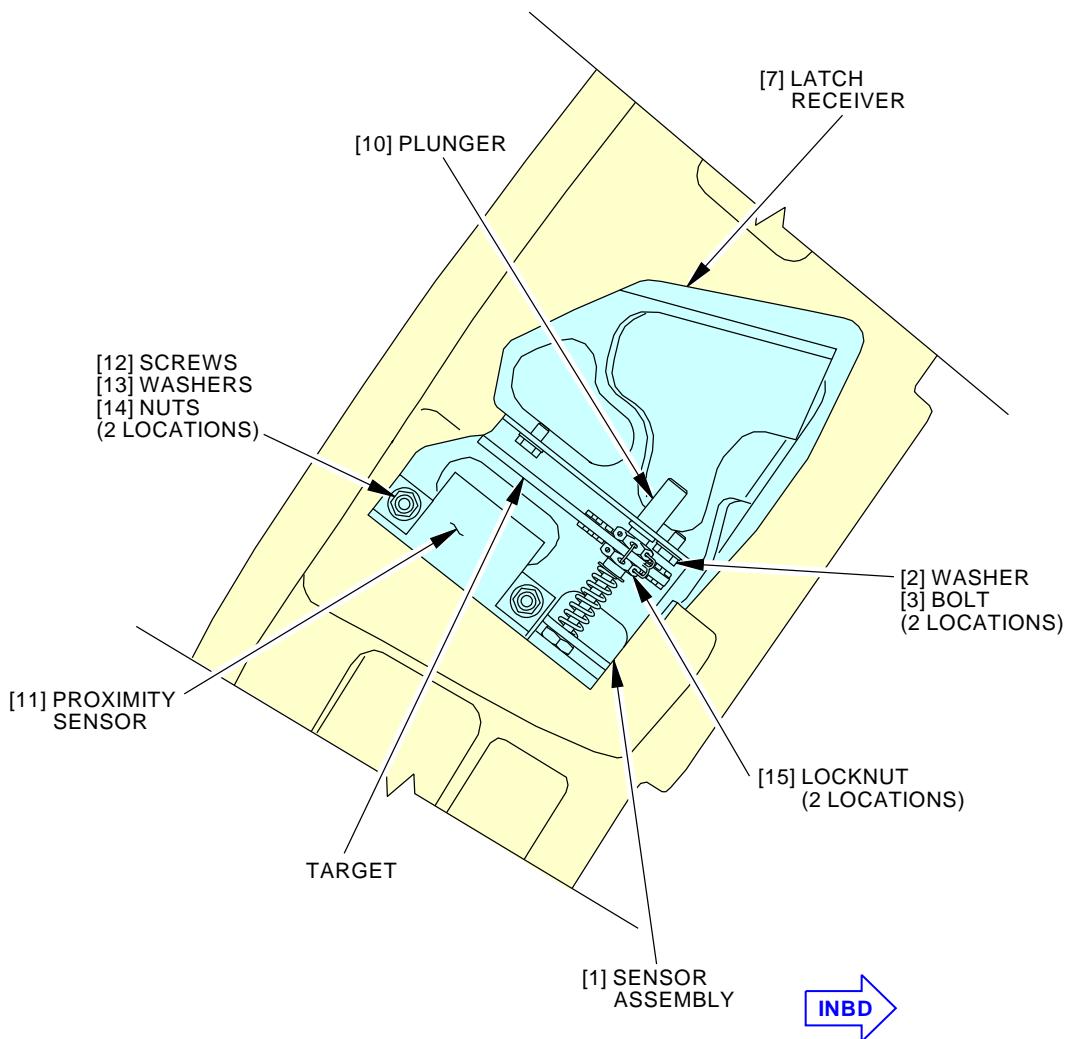
G35687 S0006580936\_V6

**Forward Entry Door Warning System  
Figure 4 (Sheet 2 of 3)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>
		D633A109-AKS <b>52-200-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-200-00-01</b>
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**A-A 2**

2 AIRPLANES WITH SENSOR ASSEMBLY 284A1322-5 OR -6.

2337059 S0000531751\_V3

**Forward Entry Door Warning System  
Figure 4 (Sheet 3 of 3)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>
		D633A109-AKS <b>52-200-00-01</b>

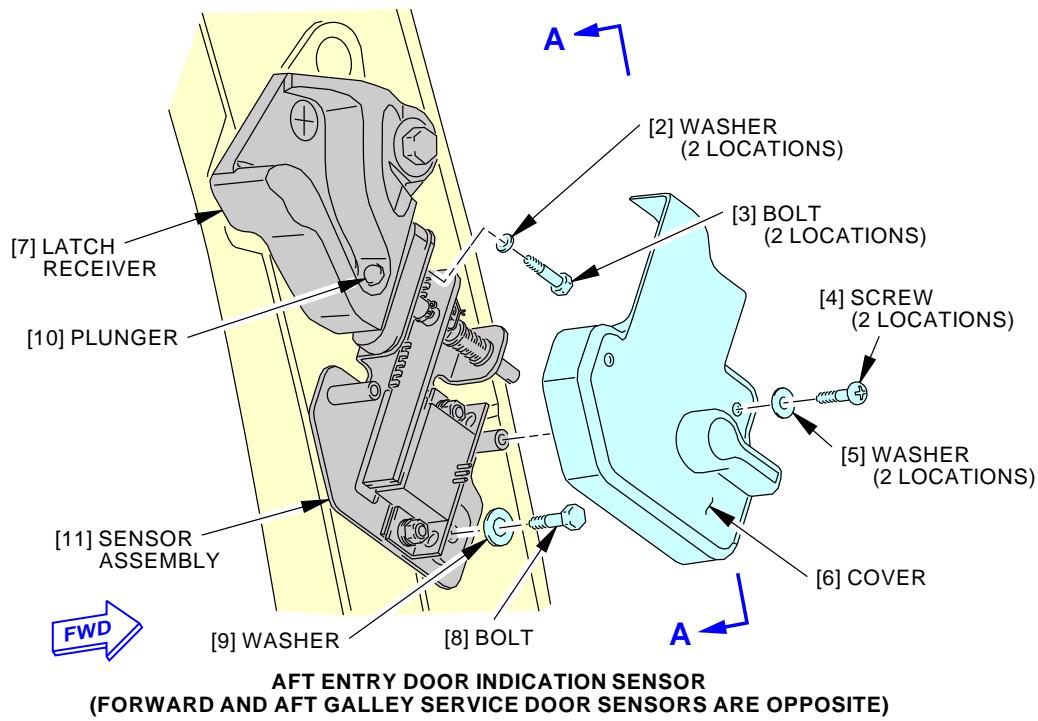
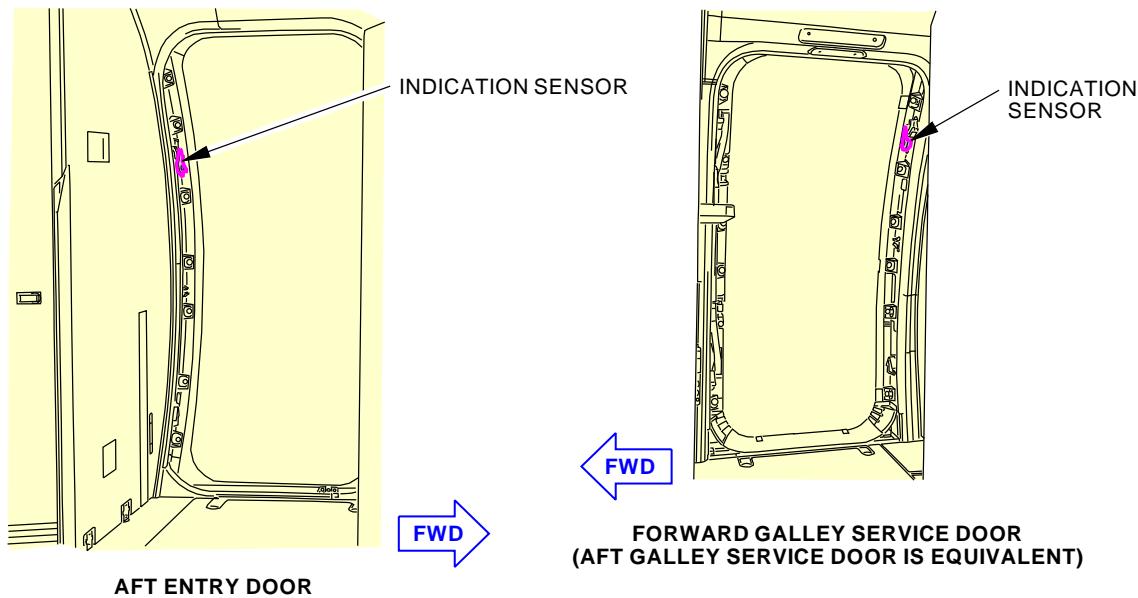
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-200-00-01****A**

G35602 S0006580937\_V6

**Aft Entry Door and Galley Service Doors Warning System  
Figure 5 (Sheet 1 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>
		D633A109-AKS <b>52-200-00-01</b>

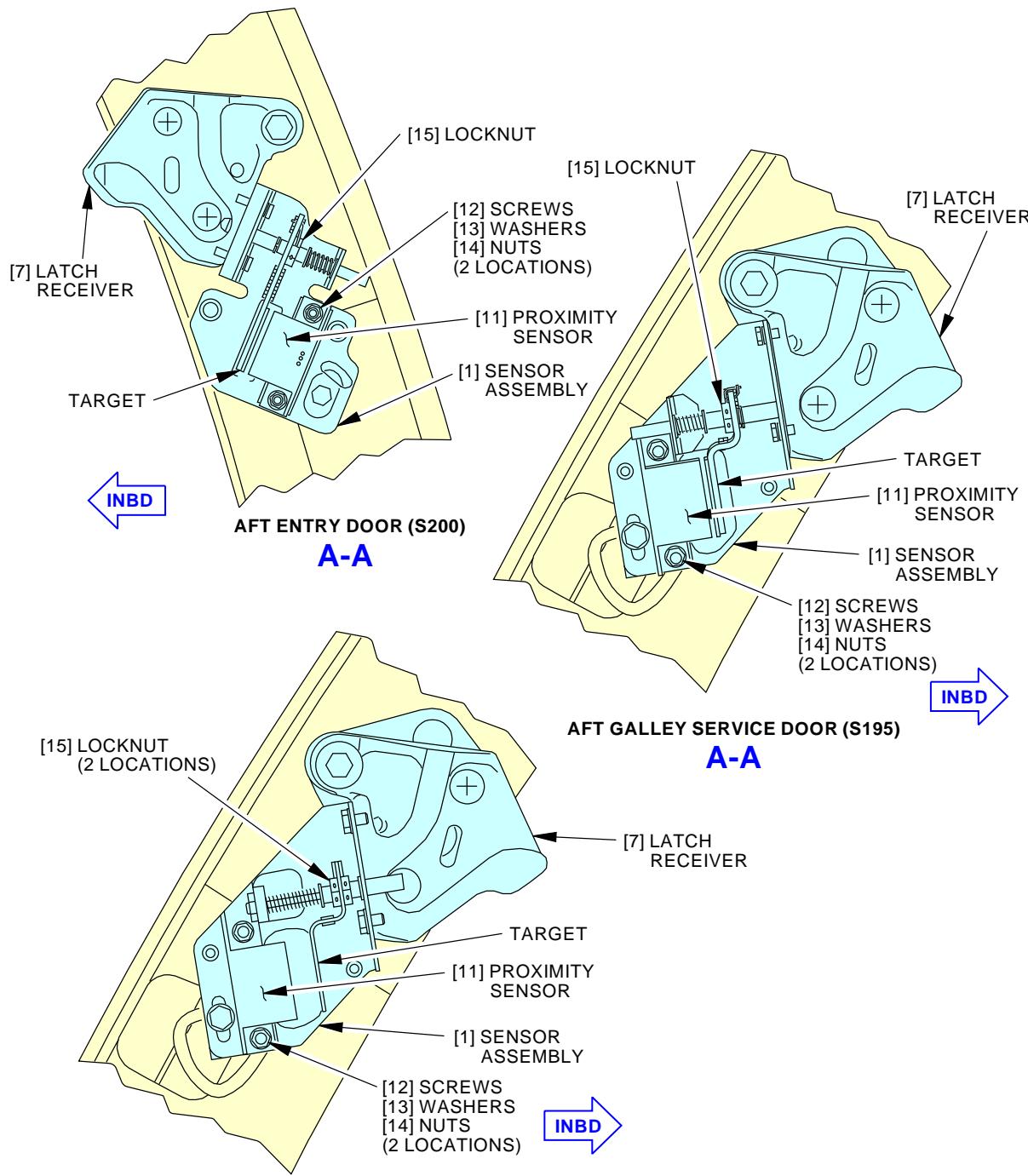
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-200-00-01**

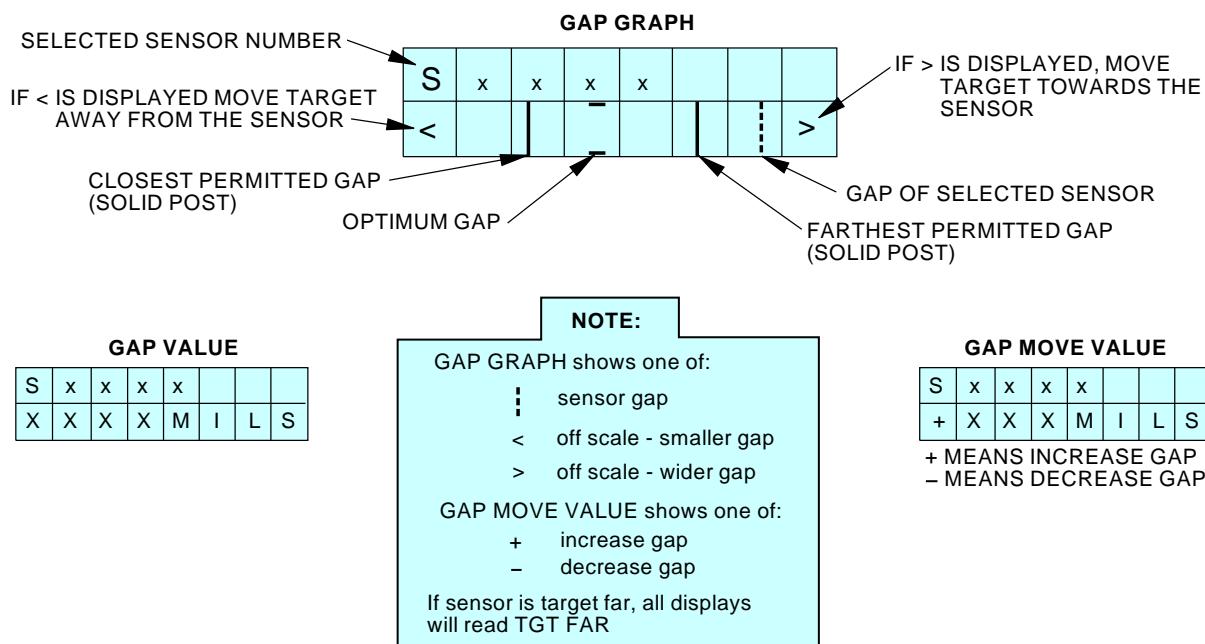
G35813 S0006580938\_V9

**Aft Entry Door and Galley Service Doors Warning System  
Figure 5 (Sheet 2 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>
		D633A109-AKS <b>52-200-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-200-00-01</b>
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2404757 S0000556403\_V2

**PSEU Sensor Rigging Display  
Figure 6**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>
		D633A109-AKS <b>52-200-00-01</b>

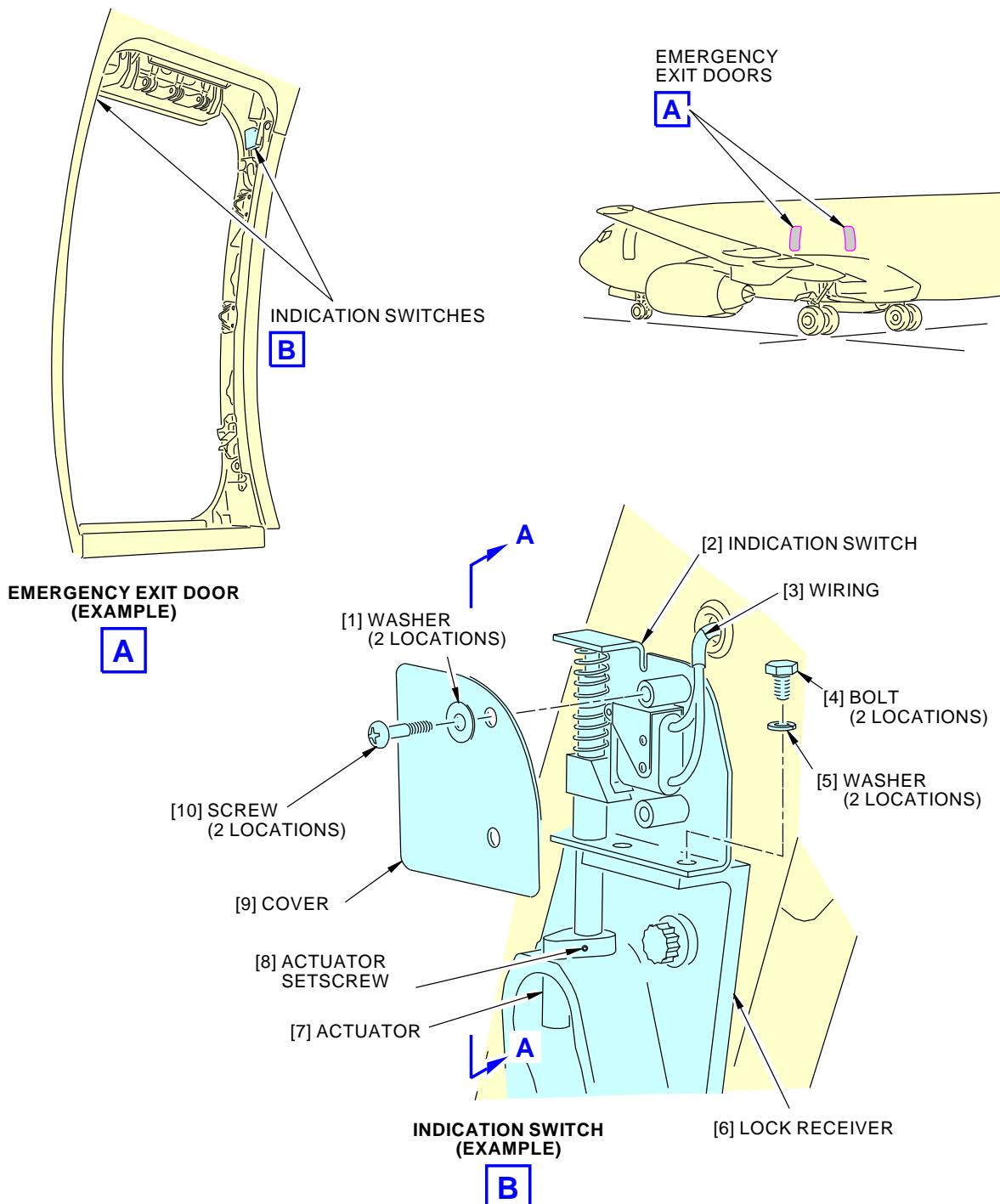
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-200-00-01**

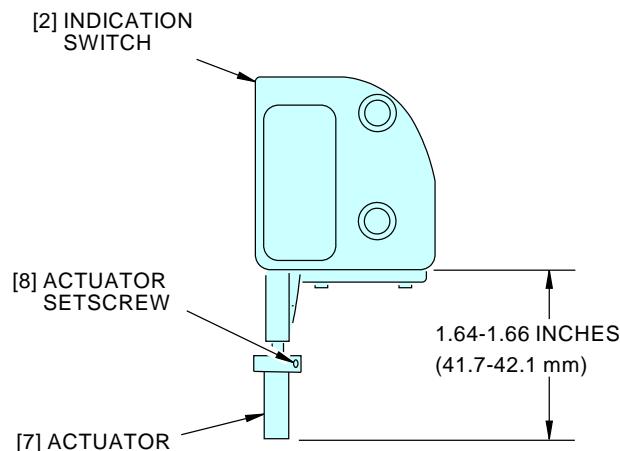
**Emergency Exit Door Warning System**  
**Figure 7 (Sheet 1 of 2)**

H29644 S0006580945\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>
		D633A109-AKS <b>52-200-00-01</b>

**AKS****BOEING****737-600/700/800/900****TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-200-00-01</b>

**A-A**

**Emergency Exit Door Warning System**  
**Figure 7 (Sheet 2 of 2)**

H29557 S0006580946\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DOOR SENSOR CHECK</b>
		D633A109-AKS <b>52-200-00-01</b>

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>AUTOMATIC EMERGENCY EXIT DOOR FLIGHT LOCK MECHANICAL SWITCH CHECK</b>			BOEING CARD NO.
DATE	TASK <b>OPERATIONAL</b>				<b>52-210-00-01</b>
TAIL NUMBER	WORK AREA <b>EMERGENCY EXIT</b>	VERSION <b>1.1</b>	THRESHOLD <b>15000 FH</b>	REPEAT <b>15000 FH</b>	RELATED CARD
STATION	SKILL <b>ELEC</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>832 833 842 843</b>			ZONE <b>832 833 842 843</b>
		<b>NOTE</b>			

Operationally check the flight lock mechanical switches for the automatic overwing emergency exit doors.

**ACCESS NOTE:** Zones and access panels 832 and 842 are applicable to 737-800 and 737-900 only.

**A. References**

Reference	Title
AMM 24-22-00-860-811	Supply Electrical Power (P/B 201)
AMM 36-00-00-860-806	Remove Pressure from the Pneumatic System (P/B 201)

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY EXIT DOOR FLIGHT LOCK MECHANICAL SWITCH CHECK</b>
		D633A109-AKS <b>52-210-00-01</b>

Page 1 of 5  
Jun 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-210-00-01</b>
TASK 52-22-00-710-802				MECH INSP
<b>1. Emergency Exit Door Flight Lock Mechanical Switch Operational Test</b>				
<b>A. Prepare for the Operational Test</b>				
SUBTASK 52-22-00-860-001				
(1) Do this task: Supply Electrical Power, AMM TASK 24-22-00-860-811.				
SUBTASK 52-22-00-860-002				
(2) Make sure that these circuit breakers are closed:				
<b>F/O Electrical System Panel, P6-2</b>				
<b>Row Col Number Name</b>				
D 1 C01515 OVERWING FLIGHT LOCK-RIGHT				
D 2 C01514 OVERWING FLIGHT LOCK-LEFT				
SUBTASK 52-22-00-860-003				
(3) Do these steps to simulate that the engines are in operation:				
NOTE: These steps change the condition of the engine running relays to the engine in operation mode.				
(a) Make sure that there is no pneumatic power to the engine starters.				
1) If it is necessary, do this task: Remove Pressure from the Pneumatic System, AMM TASK 36-00-00-860-806.				
(b) Make sure that the two thrust levers, found on the Control Stand P8, are in the Idle position.				
(c) Open these circuit breakers and install safety tags:				
<b>CAPT Electrical System Panel, P18-2</b>				
<b>Row Col Number Name</b>				
A 1 C00458 ENGINE 1 IGNITION RIGHT				
A 3 C00153 ENGINE 1 IGNITION LEFT				
<b>CAPT Electrical System Panel, P18-3</b>				
<b>Row Col Number Name</b>				
C 1 C00523 HEATERS CAPT PITOT				
D 5 C00525 HEATERS F/O PITOT				
D 6 C00524 HEATERS AUX PITOT				
<b>F/O Electrical System Panel, P6-1</b>				
<b>Row Col Number Name</b>				
D 13 C00120 WEATHER RADAR RT				
<b>F/O Electrical System Panel, P6-2</b>				
<b>Row Col Number Name</b>				
D 4 C00459 ENGINE 2 IGNITION RIGHT				
D 6 C00151 ENGINE 2 IGNITION LEFT				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY EXIT DOOR FLIGHT LOCK MECHANICAL SWITCH CHECK</b>	D633A109-AKS <b>52-210-00-01</b>	Page 2 of 5 Jun 15/2015
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AKS



# **737-600/700/800/900 TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-210-00-01</b>
				MECH      INSP
<b>F/O Electrical System Panel, P6-3</b>				
<b>Row    Col    Number    Name</b>				
B        3        C00360      FUEL SPAR VALVE ENG 2				
B        4        C00359      FUEL SPAR VALVE ENG 1				
(d) Make sure that the two engine start switches are in the OFF position.				
(e) Put the two engine Start Levers to the IDLE position for a minimum of 5 minutes.				
<b><u>WARNING:</u> MAKE SURE THE ENGINES ARE NOT RUNNING. INJURIES TO PERSONS AND DAMAGE TO EQUIPMENT CAN OCCUR.</b>				
(f) Make sure that 3 of the 4 entry/service doors are closed.				
<b><u>WARNING:</u> MAKE SURE THE CIRCUIT BREAKER FOR THE WEATHER RADAR SYSTEM ARE OPEN BEFORE YOU MOVE THE THRUST LEVERS. THE FORWARD MOVEMENT OF A THRUST LEVER CAN CAUSE THE AUTOMATIC OPERATION OF THE WEATHER RADAR SYSTEM. THE OPERATION OF THIS SYSTEM CAN CAUSE SERIOUS INJURY TO PERSONS AND DAMAGE TO EQUIPMENT IN THE AREA OF THE NOSE RADOME.</b>				
(g) Push the two engine thrust levers fully forward.				
<b>B. Operational Test of the Flight Lock Mechanical Switch for the Emergency Exit Door</b>				
SUBTASK 52-22-00-710-004				
(1) Do the operational test of the flight lock mechanical switch for each emergency exit door:				
<b><u>WARNING:</u> MAKE SURE THE DOOR OPENING PATH IS CLEAR BEFORE YOU RELEASE THE DOOR HANDLE. THE DOOR IS SPRING-LOADED TO OPEN AUTOMATICALLY. INJURIES TO PERSONS OR DAMAGE TO EQUIPMENT CAN OCCUR.</b>				
(a) Remove the emergency exit door handle cover.				
(b) Pull down on the door handle.				
NOTE: The emergency exit door handle rotation is limited to approximately 15 degrees when the emergency exit is locked.				
(c) Make sure that the emergency exit is locked.				
(d) Examine the door warning lights on the P-5 panel:				
1) Make sure that the emergency exit light on the P-5 panel goes ON when you pull the emergency exit door handle.				
2) Move the door handle to the closed and locked position.				
3) Make sure that the emergency exit light on the P-5 overhead panel is OFF.				
(e) Examine the operation of the Engine Run Relays:				
1) Open this circuit breaker:				
<b>CAPT Electrical System Panel, P18-2</b>				
<b>Row    Col    Number    Name</b>				
B        3        C01312      ENGINE 1 RUN/PWR				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY EXIT DOOR FLIGHT LOCK MECHANICAL SWITCH CHECK</b>
		<b>D633A109-AKS 52-210-00-01</b>

**AKS**
**737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-210-00-01</b>
				MECH INSP
2)	Make sure that the emergency exit lights on the P-5 overhead panel do not come ON.			
3)	Pull down on the door handle.  <u>NOTE:</u> The emergency exit door handle rotation is limited to approximately 15 degrees when the emergency exit is locked.			
4)	Make sure that the emergency exit is locked. a) Move the door handle to the closed and locked position.			
5)	Close this circuit breaker:  <b>CAPT Electrical System Panel, P18-2</b>			
	<b>Row Col Number Name</b> B 3 C01312 ENGINE 1 RUN/PWR			
6)	Make sure that the emergency exit lights on the P-5 overhead panel are OFF.			
7)	Open this circuit breaker:  <b>F/O Electrical System Panel, P6-2</b>			
	<b>Row Col Number Name</b> B 5 C01313 ENGINE 2 RUN/PWR			
8)	Make sure that the emergency exit lights on the P-5 overhead panel do not come ON.			
9)	Pull down on the door handle.  <u>NOTE:</u> The emergency exit door handle rotation is limited to approximately 15 degrees when the emergency exit is locked.			
10)	Make sure that the emergency exit is locked.			
11)	Close this circuit breaker:  <b>F/O Electrical System Panel, P6-2</b>			
	<b>Row Col Number Name</b> B 5 C01313 ENGINE 2 RUN/PWR			
(f)	Make sure that the emergency exit door handle cover is correctly installed.			
<b>C. Put the Airplane Back to Its Usual Condition</b>				
SUBTASK 52-22-00-860-004				
(1) Pull the two engine thrust levers back to the Idle position.				
SUBTASK 52-22-00-860-005				
(2) Put the two engine Start Levers to the CUTOFF position.				
SUBTASK 52-22-00-860-006				
(3) Close these circuit breakers:  <b>CAPT Electrical System Panel, P18-2</b>				
<b>Row Col Number Name</b> A 1 C00458 ENGINE 1 IGNITION RIGHT A 3 C00153 ENGINE 1 IGNITION LEFT				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY EXIT DOOR FLIGHT LOCK MECHANICAL SWITCH CHECK</b>
		D633A109-AKS 52-210-00-01

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-210-00-01</b>
				MECH INSP
<b>CAPT Electrical System Panel, P18-3</b>				
<b>Row</b>	<b>Col</b>	<b>Number</b>	<b>Name</b>	
C	1	C00523	HEATERS CAPT PITOT	
D	5	C00525	HEATERS F/O PITOT	
D	6	C00524	HEATERS AUX PITOT	
<b>F/O Electrical System Panel, P6-1</b>				
<b>Row</b>	<b>Col</b>	<b>Number</b>	<b>Name</b>	
D	13	C00120	WEATHER RADAR RT	
<b>F/O Electrical System Panel, P6-2</b>				
<b>Row</b>	<b>Col</b>	<b>Number</b>	<b>Name</b>	
D	4	C00459	ENGINE 2 IGNITION RIGHT	
D	6	C00151	ENGINE 2 IGNITION LEFT	
<b>F/O Electrical System Panel, P6-3</b>				
<b>Row</b>	<b>Col</b>	<b>Number</b>	<b>Name</b>	
B	3	C00360	FUEL SPAR VALVE ENG 2	
B	4	C00359	FUEL SPAR VALVE ENG 1	
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY EXIT DOOR FLIGHT LOCK MECHANICAL SWITCH CHECK</b>
		<b>D633A109-AKS 52-210-00-01</b>

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>AUTOMATIC EMERGENCY DOOR OPERATIONAL CHECK</b>			BOEING CARD NO.
DATE	TASK <b>OPERATIONAL</b>				<b>52-220-00-01</b>
TAIL NUMBER	WORK AREA <b>EMERGENCY EXIT</b>	VERSION <b>1.1</b>	THRESHOLD <b>9 YR</b>	REPEAT <b>9 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>832 833 842 843</b>			ZONE <b>832 833 842 843</b>
		<b>NOTE</b>			

Operationally check (cycle) the automatic overwing emergency exit doors.

**ACCESS NOTE:** Zones and access panels 832 and 842 are applicable to 737-800 and 737-900 only.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY DOOR OPERATIONAL CHECK</b>
		D633A109-AKS <b>52-220-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-220-00-01</b>																
TASK 52-22-00-710-801				MECH INSP																
<b>1. Emergency Exit Door Operational Test</b> (Figure 1)																				
<b>A. Prepare for the Operational Test</b>																				
SUBTASK 52-22-00-860-016																				
(1) Open these circuit breakers and install safety tags:																				
<b>CAPT Electrical System Panel, P18-3</b>																				
<table><thead><tr><th><u>Row</u></th><th><u>Col</u></th><th><u>Number</u></th><th><u>Name</u></th></tr></thead><tbody><tr><td>C</td><td>1</td><td>C00523</td><td>HEATERS CAPT PITOT</td></tr><tr><td>D</td><td>5</td><td>C00525</td><td>HEATERS F/O PITOT</td></tr><tr><td>D</td><td>6</td><td>C00524</td><td>HEATERS AUX PITOT</td></tr></tbody></table>					<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>	C	1	C00523	HEATERS CAPT PITOT	D	5	C00525	HEATERS F/O PITOT	D	6	C00524	HEATERS AUX PITOT
<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>																	
C	1	C00523	HEATERS CAPT PITOT																	
D	5	C00525	HEATERS F/O PITOT																	
D	6	C00524	HEATERS AUX PITOT																	
<b>B. Operational Test</b>																				
SUBTASK 52-22-00-710-001																				
(1) Do the operational test of the emergency exit door:																				
<b><u>WARNING:</u> MAKE SURE THE DOOR OPENING PATH IS CLEAR BEFORE YOU RELEASE THE DOOR HANDLE. THE DOOR IS SPRING-LOADED TO OPEN AUTOMATICALLY AND INJURIES COULD OCCUR.</b>																				
(a) Pull down on the door handle to open the door.																				
1) Make sure the door opens smoothly.																				
2) Make sure the door smoothly moves out and up from the door opening.																				
3) Make sure that the snubber controls the speed of the door through the full open sequence.																				
4) Make sure the door hinge arm latch is in the extended position.																				
5) Make sure the door hinge arm lock pawl is locked.																				
(b) Make sure the door handle freely moves to the open position.																				
(c) Move the door into the fuselage opening.																				
1) Make sure the handle is held in the open position.																				
2) Pull the door into the opening with the lifting strap.																				
3) Make sure the door hinge lock pawl engages the lock pawl depressor and releases the door hinge.																				
4) Make sure the door does not hit the rub strips on the lower stop tracks.																				
5) Make sure the lock rollers smoothly engage the lock receivers.																				
(d) Release the door handle.																				
1) Make sure the handle moves automatically to the closed position.																				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY DOOR OPERATIONAL CHECK</b>
		D633A109-AKS <b>52-220-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-220-00-01</b>
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**C. Put the Airplane Back to its Usual Condition**

SUBTASK 52-22-00-860-017

- (1) Remove the safety tags and close these circuit breakers:

**CAPT Electrical System Panel, P18-3**

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
C	1	C00523	HEATERS CAPT PITOT
D	5	C00525	HEATERS F/O PITOT
D	6	C00524	HEATERS AUX PITOT

**———— END OF TASK ————**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY DOOR OPERATIONAL CHECK</b>
		<b>D633A109-AKS 52-220-00-01</b>

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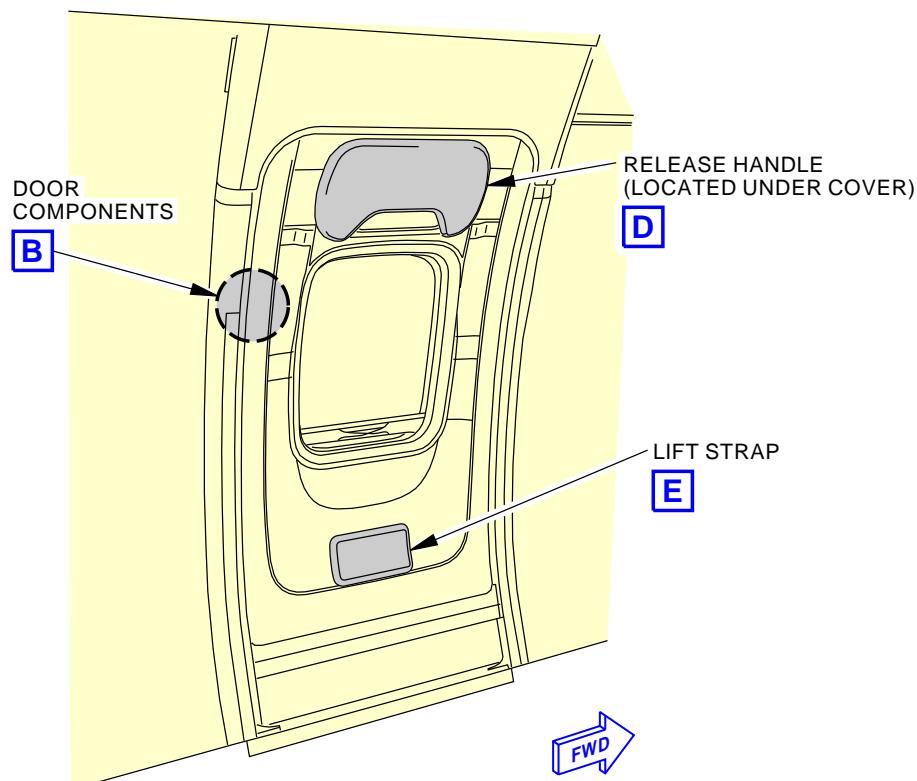
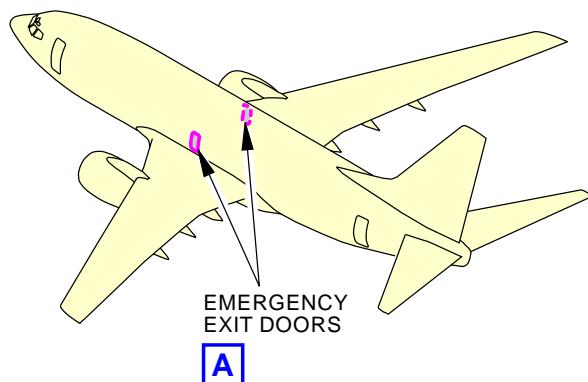
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-220-00-01**

**Emergency Exit Door - Operational Test**  
**Figure 1 (Sheet 1 of 5)**

2105169 S0000448673\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY DOOR OPERATIONAL CHECK</b>
		<b>D633A109-AKS</b> <b>52-220-00-01</b>

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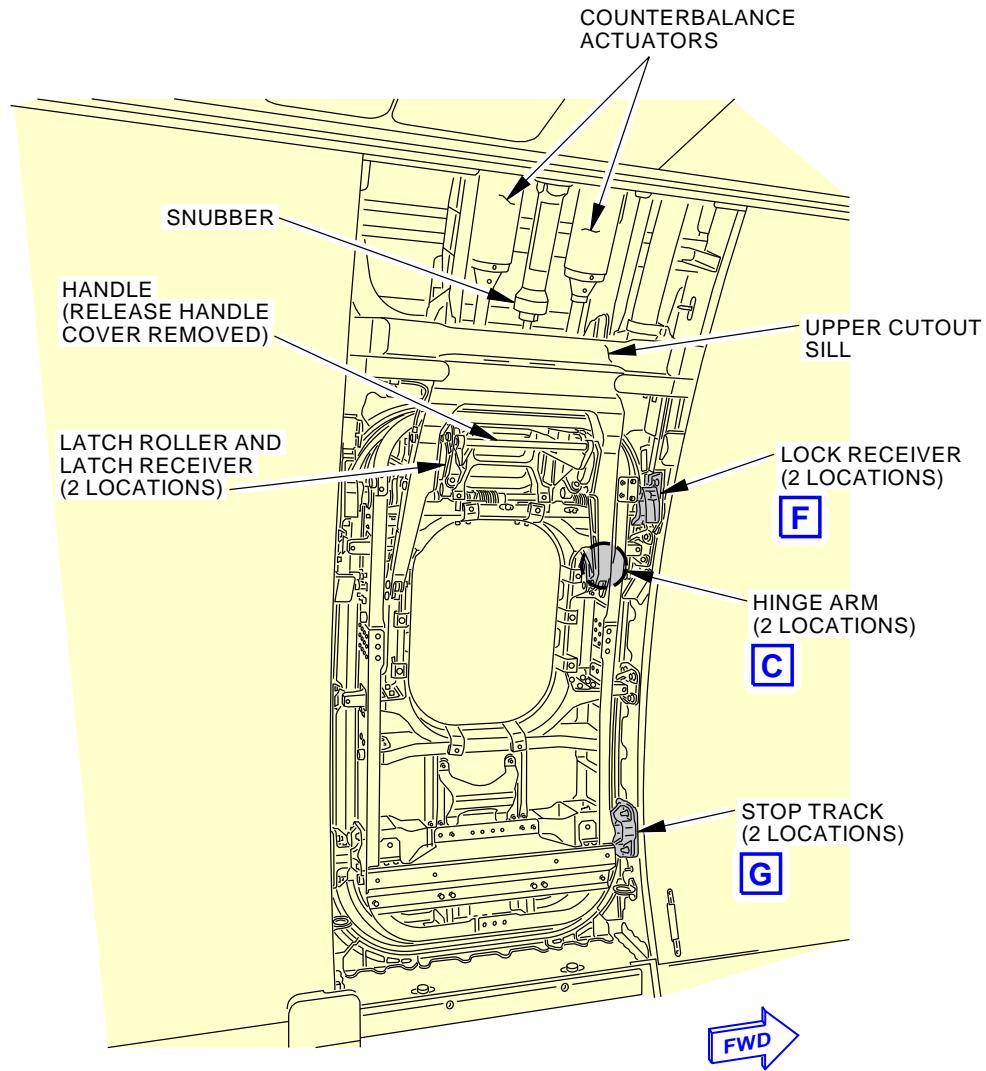
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TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

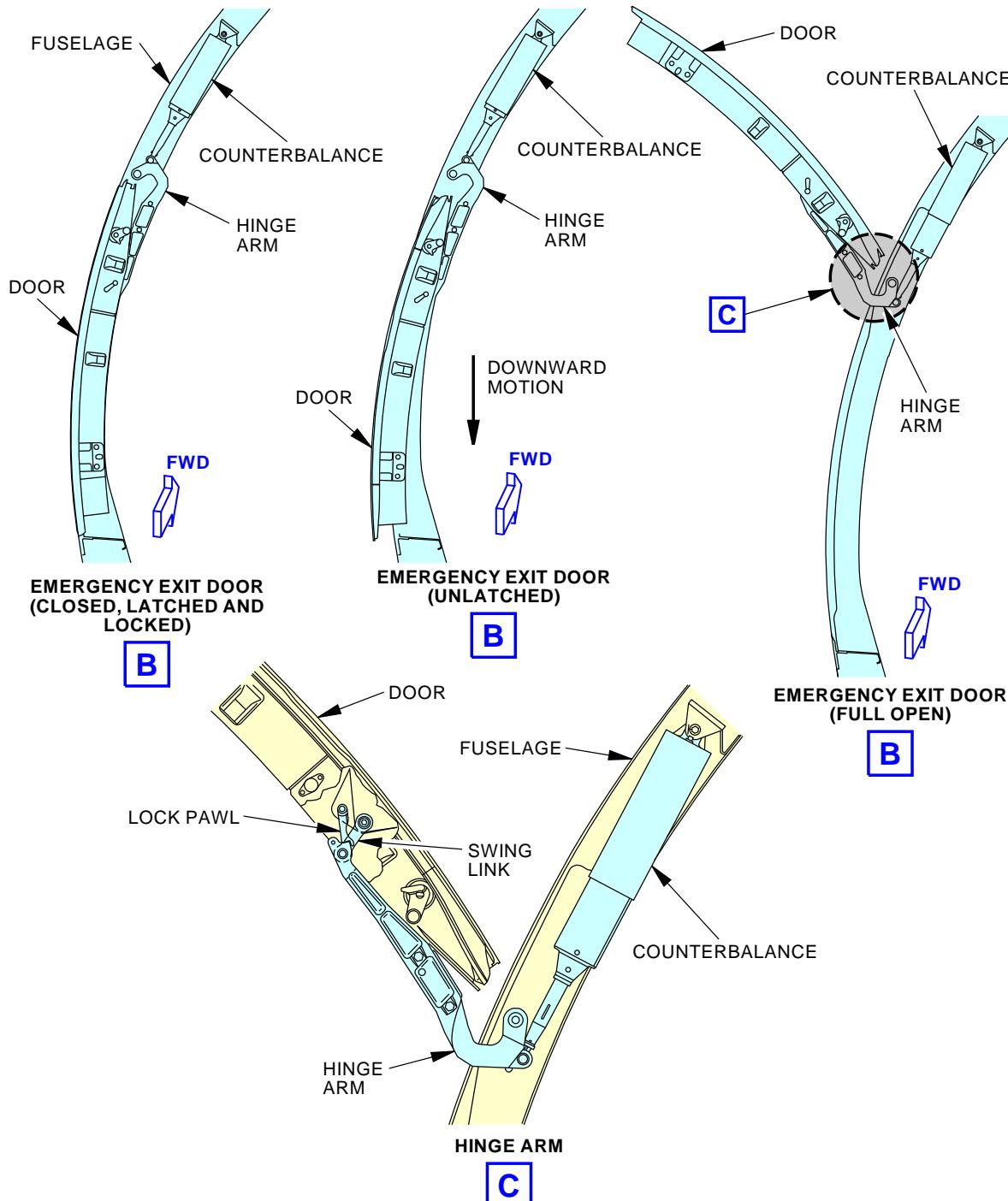
BOEING CARD NO.  
**52-220-00-01****EMERGENCY EXIT DOOR  
(DOOR LINING REMOVED)  
(EXAMPLE)****A**

2105180 S0000448674\_V2

**Emergency Exit Door - Operational Test  
Figure 1 (Sheet 2 of 5)****EFFECTIVITY  
AKS ALL****SOURCE  
MRB****AUTOMATIC EMERGENCY DOOR OPERATIONAL CHECK****D633A109-AKS  
52-220-00-01****Page 5 of 8  
Oct 15/2015**

**AKS**737-600/700/800/900  
TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				52-220-00-01

Emergency Exit Door - Operational Test  
Figure 1 (Sheet 3 of 5)

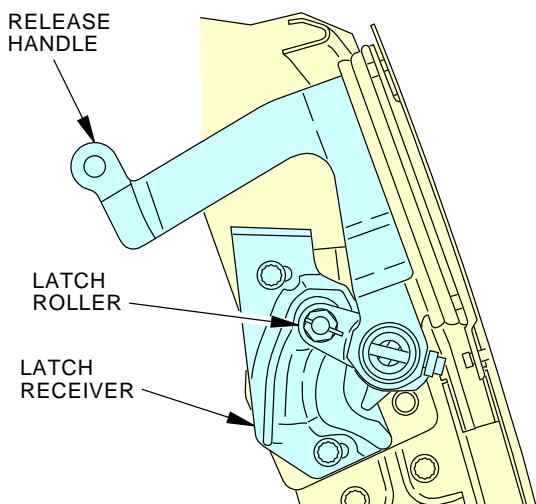
2105197 S0000448675\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY DOOR OPERATIONAL CHECK</b>
		D633A109-AKS 52-220-00-01

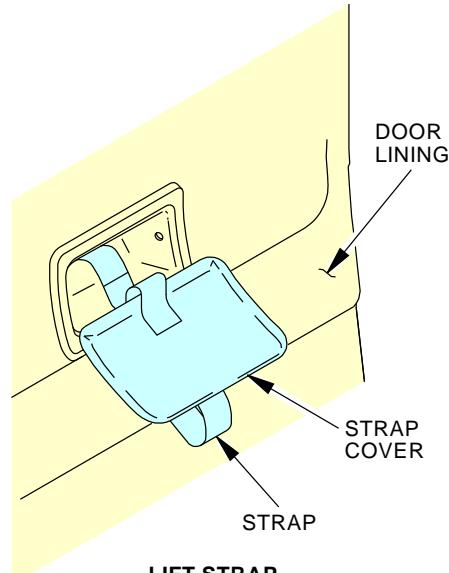
Page 6 of 8  
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**AKS**737-600/700/800/900  
TASK CARDS

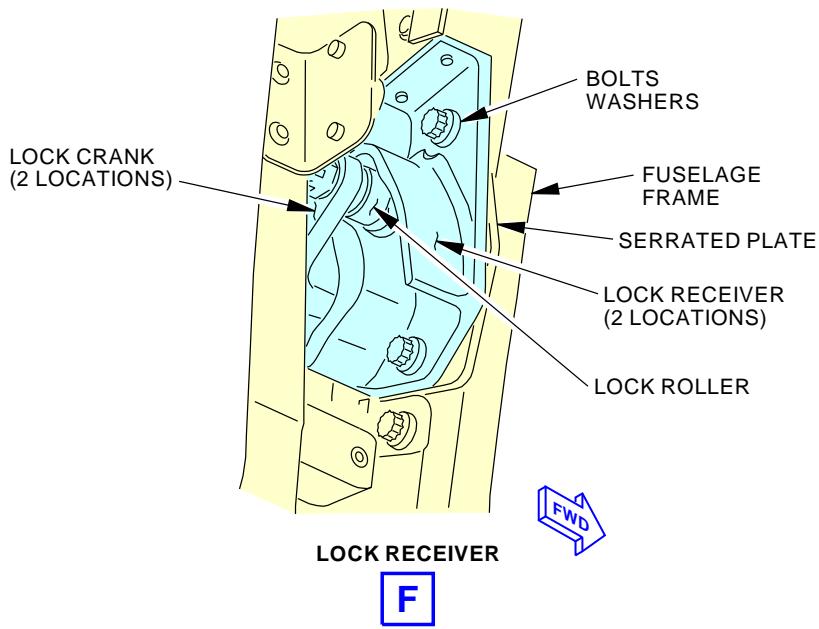
DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-220-00-01</b>
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RELEASE HANDLE

**D**

LIFT STRAP

**E**

LOCK RECEIVER

**F**

2105222 S0000448676\_V2

Emergency Exit Door - Operational Test  
Figure 1 (Sheet 4 of 5)

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY DOOR OPERATIONAL CHECK</b>
		D633A109-AKS <b>52-220-00-01</b>

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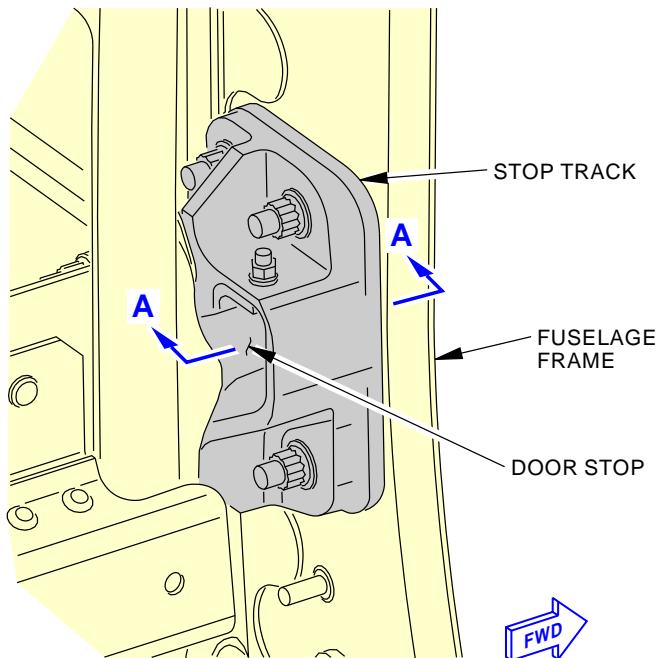
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

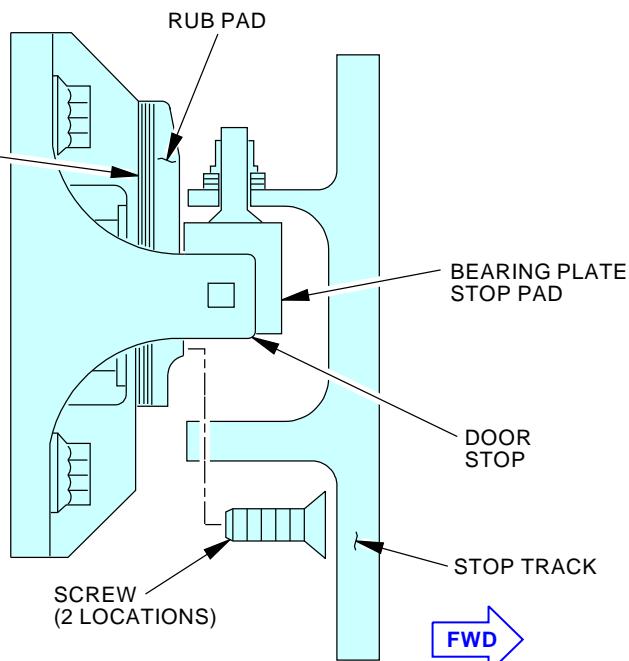
TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-220-00-01**

STOP TRACK

**G**LAMINATED SHIMS  
(5 MAXIMUM)**A-A**

2105236 S0000448677\_V2

**Emergency Exit Door - Operational Test  
Figure 1 (Sheet 5 of 5)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AUTOMATIC EMERGENCY DOOR OPERATIONAL CHECK****D633A109-AKS  
52-220-00-01****Page 8 of 8  
Oct 15/2015**

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>INSPECTION OF AUTOMATIC EMERGENCY EXIT DOOR COMPONENTS</b>			BOEING CARD NO.
DATE	TASK <b>INSPECTION - DETAILED</b>				<b>52-230-00-01</b>
TAIL NUMBER	WORK AREA <b>EMERGENCY EXIT</b>	VERSION <b>1.1</b>	THRESHOLD <b>6 YR</b>	REPEAT <b>6 YR</b>	RELATED CARD
STATION	SKILL <b>AIRPL</b>				AIRPLANE                    ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>832 832AZ 833 833AZ 842 842AZ 843 843AZ</b>			ZONE <b>832 833 842 843</b>
		NOTE			

Perform a detailed visual inspection of the automatic overwing emergency exit door latch rollers, links and pivot fittings/joints.

**ACCESS NOTE:** Zones and access panels 832 and 842 are applicable to 737-800 and 737-900 only.

**A. References**

Reference	Title
AMM 52-22-00-580-801	Open the Emergency Exit Door (P/B 201)
AMM 52-22-00-580-803	Close the Emergency Exit Door (P/B 201)
AMM 52-22-51-000-801	Emergency Exit Door Lining Removal (P/B 401)
AMM 52-22-51-400-801	Emergency Exit Door Lining Installation (P/B 401)

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>INSPECTION OF AUTOMATIC EMERGENCY EXIT DOOR COMPONENTS</b>
		D633A109-AKS <b>52-230-00-01</b>

**Page 1 of 2**  
Jun 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-230-00-01</b>
<b>TASK 52-22-00-210-801</b>				MECH INSP

**1. Emergency Exit Door Latch Components Visual Inspection****A. Procedure**

SUBTASK 52-22-00-010-006

- (1) Do this task: Emergency Exit Door Lining Removal, AMM TASK 52-22-51-000-801.

SUBTASK 52-22-00-010-007

**WARNING:** BEFORE YOU RELEASE THE DOOR HANDLE, MAKE SURE THAT THE DOOR WILL NOT HIT PERSONNEL OR EQUIPMENT. THE SPRING WILL CAUSE THE DOOR TO OPEN AUTOMATICALLY. INJURIES TO PERSONNEL, AND DAMAGE TO EQUIPMENT CAN OCCUR.

- (2) Open and close the door as necessary to get access to the door components (Open the Emergency Exit Door, AMM TASK 52-22-00-580-801, Close the Emergency Exit Door, AMM TASK 52-22-00-580-803).

SUBTASK 52-22-00-210-008

- (3) Do a visual inspection of the latch rollers, links and pivot fittings for the emergency exit door:
- Look for cracks and corrosion.
  - Look for too much wear.
  - Look for unwanted particles.

SUBTASK 52-22-00-410-006

- (4) Do this task: Emergency Exit Door Lining Installation, AMM TASK 52-22-51-400-801.

———— END OF TASK ——

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>INSPECTION OF AUTOMATIC EMERGENCY EXIT DOOR COMPONENTS</b>
		D633A109-AKS <b>52-230-00-01</b>

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>AUTOMATIC EMERGENCY EXIT DOOR FLIGHT LOCK OPERATIONAL CHECK</b>			BOEING CARD NO.
DATE	TASK <b>OPERATIONAL</b>				52-240-00-01 RELATED CARD
TAIL NUMBER	WORK AREA <b>EMERGENCY EXIT</b>	VERSION <b>1.1</b>	THRESHOLD <b>6 YR</b>	REPEAT <b>6 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>832 833 842 843</b>			ZONE <b>832 833 842 843</b>
		<b>NOTE</b>			

Operationally check the flight lock engagement and disengagement.

**ACCESS NOTE:** Zones and access panels 832 and 842 are applicable to 737-800 and 737-900 only.

**A. References**

Reference	Title
AMM 24-22-00-860-811	Supply Electrical Power (P/B 201)
AMM 52-22-51-000-801	Emergency Exit Door Lining Removal (P/B 401)
AMM 52-22-51-400-801	Emergency Exit Door Lining Installation (P/B 401)

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY EXIT DOOR FLIGHT LOCK OPERATIONAL CHECK</b>
		D633A109-AKS <b>52-240-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-240-00-01</b>																
TASK 52-22-00-710-803				MECH INSP																
<b>1. Emergency Exit Door Flight Lock Engagement Operational Test</b>																				
Figure 1																				
<b>A. Prepare for the Operational Test</b>																				
SUBTASK 52-22-00-860-007																				
(1) Do this task: Supply Electrical Power, AMM TASK 24-22-00-860-811.																				
SUBTASK 52-22-00-860-008																				
(2) Open these circuit breakers and install safety tags:																				
<b>CAPT Electrical System Panel, P18-2</b>																				
<table><thead><tr><th><u>Row</u></th><th><u>Col</u></th><th><u>Number</u></th><th><u>Name</u></th></tr></thead><tbody><tr><td>A</td><td>1</td><td>C00458</td><td>ENGINE 1 IGNITION RIGHT</td></tr><tr><td>A</td><td>3</td><td>C00153</td><td>ENGINE 1 IGNITION LEFT</td></tr></tbody></table>					<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>	A	1	C00458	ENGINE 1 IGNITION RIGHT	A	3	C00153	ENGINE 1 IGNITION LEFT				
<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>																	
A	1	C00458	ENGINE 1 IGNITION RIGHT																	
A	3	C00153	ENGINE 1 IGNITION LEFT																	
<b>CAPT Electrical System Panel, P18-3</b>																				
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<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>																	
C	1	C00523	HEATERS CAPT PITOT																	
D	5	C00525	HEATERS F/O PITOT																	
D	6	C00524	HEATERS AUX PITOT																	
<b>F/O Electrical System Panel, P6-1</b>																				
<table><thead><tr><th><u>Row</u></th><th><u>Col</u></th><th><u>Number</u></th><th><u>Name</u></th></tr></thead><tbody><tr><td>D</td><td>13</td><td>C00120</td><td>WEATHER RADAR RT</td></tr></tbody></table>					<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>	D	13	C00120	WEATHER RADAR RT								
<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>																	
D	13	C00120	WEATHER RADAR RT																	
<b>F/O Electrical System Panel, P6-2</b>																				
<table><thead><tr><th><u>Row</u></th><th><u>Col</u></th><th><u>Number</u></th><th><u>Name</u></th></tr></thead><tbody><tr><td>D</td><td>4</td><td>C00459</td><td>ENGINE 2 IGNITION RIGHT</td></tr><tr><td>D</td><td>6</td><td>C00151</td><td>ENGINE 2 IGNITION LEFT</td></tr></tbody></table>					<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>	D	4	C00459	ENGINE 2 IGNITION RIGHT	D	6	C00151	ENGINE 2 IGNITION LEFT				
<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>																	
D	4	C00459	ENGINE 2 IGNITION RIGHT																	
D	6	C00151	ENGINE 2 IGNITION LEFT																	
<b>F/O Electrical System Panel, P6-3</b>																				
<table><thead><tr><th><u>Row</u></th><th><u>Col</u></th><th><u>Number</u></th><th><u>Name</u></th></tr></thead><tbody><tr><td>B</td><td>3</td><td>C00360</td><td>FUEL SPAR VALVE ENG 2</td></tr><tr><td>B</td><td>4</td><td>C00359</td><td>FUEL SPAR VALVE ENG 1</td></tr></tbody></table>					<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>	B	3	C00360	FUEL SPAR VALVE ENG 2	B	4	C00359	FUEL SPAR VALVE ENG 1				
<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>																	
B	3	C00360	FUEL SPAR VALVE ENG 2																	
B	4	C00359	FUEL SPAR VALVE ENG 1																	
SUBTASK 52-22-00-860-009																				
(3) Make sure the two engine start switches are in the OFF position.																				
SUBTASK 52-22-00-860-010																				
(4) Make sure that 3 of the 4 entry/service doors are closed.																				
SUBTASK 52-22-00-860-011																				
(5) Make sure all of the emergency exit door lights, on P-5 Overhead panel, are off.																				
SUBTASK 52-22-00-010-009																				
(6) Do this task: Emergency Exit Door Lining Removal, AMM TASK 52-22-51-000-801.																				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY EXIT DOOR FLIGHT LOCK OPERATIONAL CHECK</b>	D633A109-AKS <b>52-240-00-01</b>	Page 2 of 5 Jun 15/2015
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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-240-00-01</b>
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**B. Operational test of the Emergency Exit Door Flight Lock**

SUBTASK 52-22-00-710-005

- (1) Do an operational test of the flight lock for the emergency exit door:

(a) Make sure the emergency exit doors are closed, latched and locked.

(b) Do these steps to energize the flight lock solenoid:

- 1) Put the two engine start levers to the IDLE position for a minimum of 5 minutes.

**WARNING:** MAKE SURE THE CIRCUIT BREAKER FOR THE WEATHER RADAR SYSTEM ARE OPEN BEFORE YOU MOVE THE THRUST LEVERS. THE FORWARD MOVEMENT OF A THRUST LEVER CAN CAUSE THE AUTOMATIC OPERATION OF THE WEATHER RADAR SYSTEM. THE OPERATION OF THIS SYSTEM CAN CAUSE SERIOUS INJURY TO PERSONS AND DAMAGE TO EQUIPMENT IN THE AREA OF THE NOSE RADOME.

- 2) Push the two engine thrust levers fully forward.

- 3) Make sure the flight lock pawl is fully engaged with the torque tube.

- 4) Make sure the emergency exit door lights, on P-5 Overhead panel, are OFF.

(c) Do these steps to de-energize the flight lock solenoid:

- 1) Pull the two engine thrust lever to idle position.

- 2) Pull the two engine start levers back to CUT-OFF position.

- 3) Make sure the flight lock pawl is not engaged with the torque tube.

- 4) Make sure the emergency exit door lights, on the P5 Overhead panel, are OFF.

**C. Put the Airplane Back to Its Usual Condition**

SUBTASK 52-22-00-860-012

- (1) Remove the safety tags and close these circuit breakers:

**CAPT Electrical System Panel, P18-2**

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
A	1	C00458	ENGINE 1 IGNITION RIGHT
A	3	C00153	ENGINE 1 IGNITION LEFT

**CAPT Electrical System Panel, P18-3**

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
C	1	C00523	HEATERS CAPT PITOT
D	5	C00525	HEATERS F/O PITOT
D	6	C00524	HEATERS AUX PITOT

**F/O Electrical System Panel, P6-1**

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
D	13	C00120	WEATHER RADAR RT

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY EXIT DOOR FLIGHT LOCK OPERATIONAL CHECK</b>
		D633A109-AKS <b>52-240-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-240-00-01</b>
				MECH INSP
<b>F/O Electrical System Panel, P6-2</b>				
<b>Row Col Number Name</b>				
D 4 C00459 ENGINE 2 IGNITION RIGHT				
D 6 C00151 ENGINE 2 IGNITION LEFT				
<b>F/O Electrical System Panel, P6-3</b>				
<b>Row Col Number Name</b>				
B 3 C00360 FUEL SPAR VALVE ENG 2				
B 4 C00359 FUEL SPAR VALVE ENG 1				
SUBTASK 52-22-00-410-008				
(2) Do this task: Emergency Exit Door Lining Installation, AMM TASK 52-22-51-400-801.				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY EXIT DOOR FLIGHT LOCK OPERATIONAL CHECK</b>
		<b>D633A109-AKS 52-240-00-01</b>

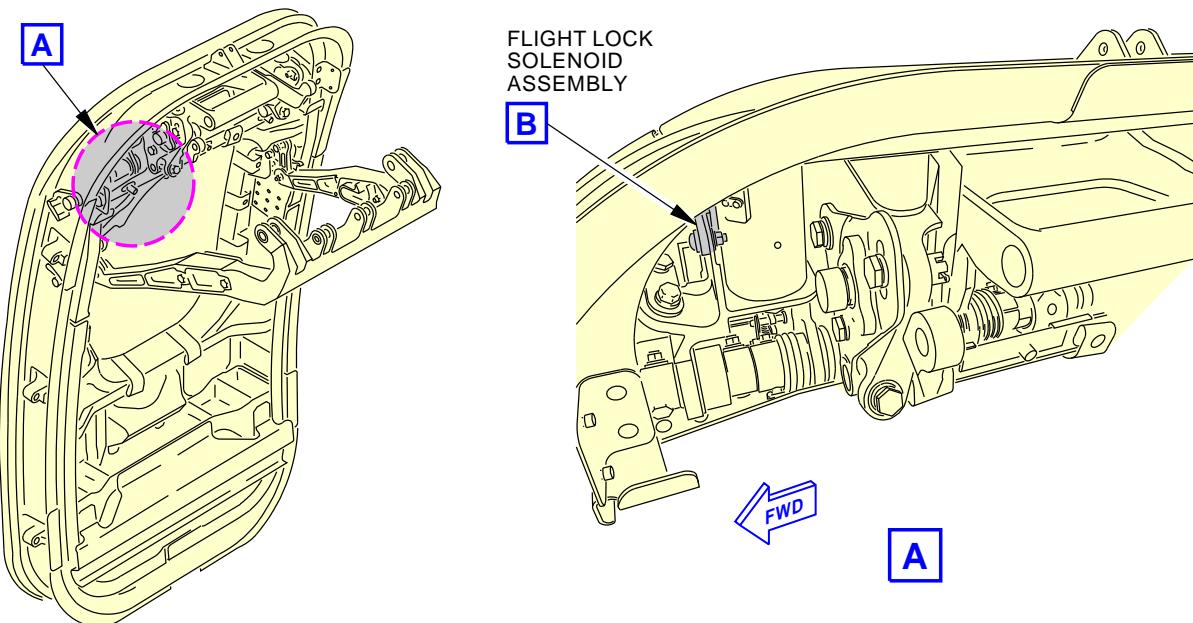
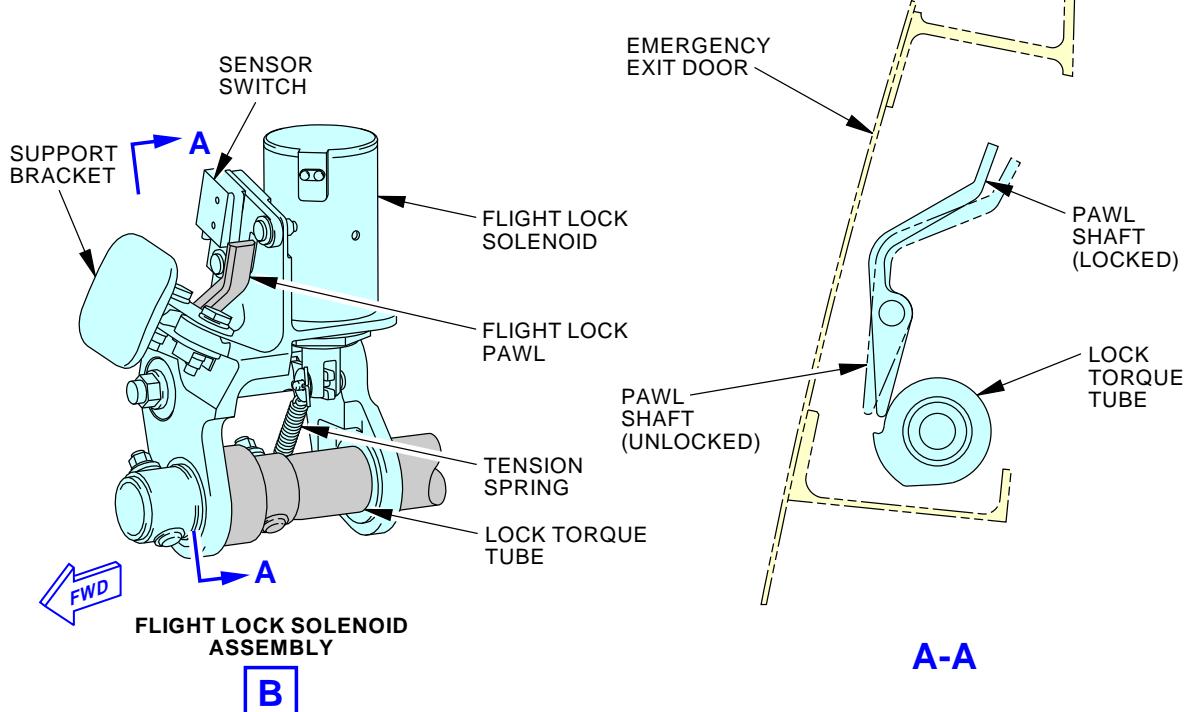
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-240-00-01****EMERGENCY EXIT DOOR  
(EXAMPLE)****Emergency Exit Door Flight Lock Engagement Operational Test  
Figure 1**

2105355 S0000449382\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY EXIT DOOR FLIGHT LOCK OPERATIONAL CHECK</b>
		D633A109-AKS <b>52-240-00-01</b>

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>AUTOMATIC EMERGENCY DOOR FLIGHT LOCK INSPECTION</b>			BOEING CARD NO.
DATE	TASK <b>INSPECTION - DETAILED</b>				<b>52-250-00-01</b> RELATED CARD
TAIL NUMBER	WORK AREA <b>EMERGENCY EXIT</b>	VERSION <b>1.1</b>	THRESHOLD <b>6 YR</b>	REPEAT <b>6 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>832 832AZ 833 833AZ 842 842AZ 843 843AZ</b>			ZONE <b>832 833 842 843</b>
		NOTE			

Perform a detailed visual inspection of automatic overwing exit door flight locks for corrosion and condition.

**ACCESS NOTE:** Zones and access panels 832 and 842 are applicable to 737-800 and 737-900 only.

**A. References**

Reference	Title
AMM 52-22-51-000-801	Emergency Exit Door Lining Removal (P/B 401)
AMM 52-22-51-400-801	Emergency Exit Door Lining Installation (P/B 401)

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY DOOR FLIGHT LOCK INSPECTION</b>
		D633A109-AKS <b>52-250-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-250-00-01</b>
TASK 52-22-00-210-802				MECH INSP
<b>1. Emergency Exit Door Flight Locks Visual Inspection</b>				
<b>A. Procedure</b>				
SUBTASK 52-22-00-010-008				
(1) Do this task: Emergency Exit Door Lining Removal, AMM TASK 52-22-51-000-801.				
SUBTASK 52-22-00-210-009				
(2) Do a visual inspection of the flight locks on the emergency exit door:				
(a) Look for cracks and corrosion.				
(b) Look for too much wear.				
(c) Look for unwanted particles.				
SUBTASK 52-22-00-410-007				
(3) Do this task: Emergency Exit Door Lining Installation, AMM TASK 52-22-51-400-801.				
<b>— END OF TASK —</b>				
EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY DOOR FLIGHT LOCK INSPECTION</b>		
		D633A109-AKS <b>52-250-00-01</b>	Page 2 of 3 Feb 15/2015	

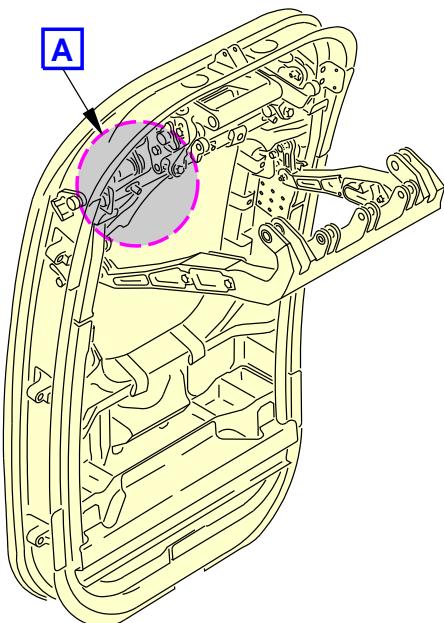
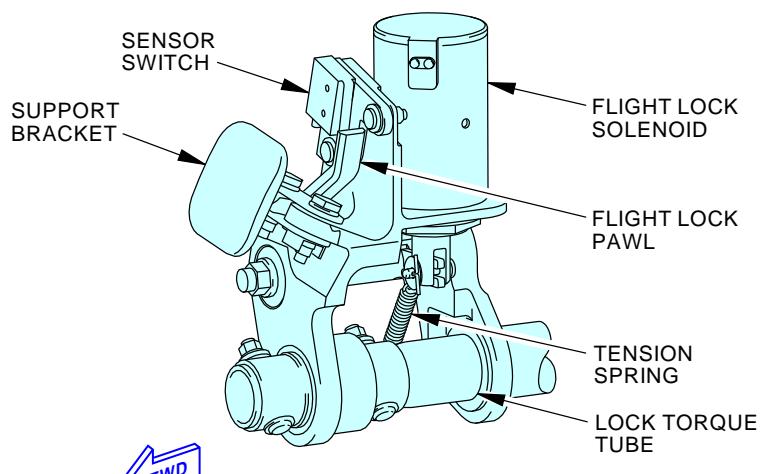
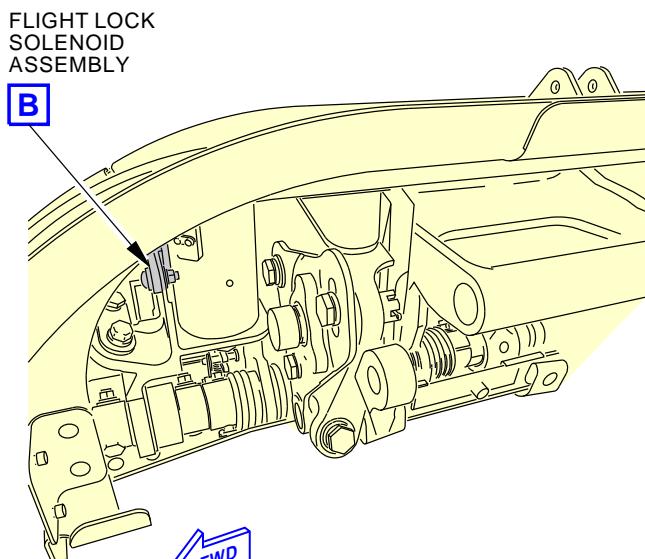
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-250-00-01****EMERGENCY EXIT DOOR  
(EXAMPLE)****FLIGHT LOCK SOLENOID  
ASSEMBLY****Emergency Exit Door Flight Locks Visual Inspection  
Figure 1**

2065879 S0000427851\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC EMERGENCY DOOR FLIGHT LOCK INSPECTION</b>
		<b>D633A109-AKS</b> <b>52-250-00-01</b>

Page 3 of 3  
Oct 15/2015

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FLIGHT DECK DOOR DECOMPRESSION PANEL LATCHES/PRESSURE SWITCHES</b>			BOEING CARD NO.
DATE	TASK <b>FUNCTIONAL</b>				<b>52-360-00-01</b>
TAIL NUMBER	WORK AREA <b>CREW CABIN</b>	VERSION <b>1.1</b>	THRESHOLD <b>30000 FH</b>	REPEAT <b>30000 FH</b>	RELATED CARD
STATION	SKILL <b>AIRPL</b>	<b>NOTE</b>			APPLICABILITY
		ACCESS			AIRPLANE <b>ALL</b> NOTE
					ENGINE <b>ALL</b>
					ZONE <b>221 222</b>

Perform a functional check of the locking and unlocking latch bolt mechanism on the flight deck door decompression panel.

**SPECIAL NOTE:** CMR task (52-CMR-01) interval for this task is 3000 FH. See MPD Section 9.

**INTERVAL NOTE:** The equivalent CMR task (52-CMR-01) is performed at 3000 hours, which has precedence over the MRB interval of 30000 hours.

**AIRPLANE NOTE:** Applicable to airplane L/N 1221 and on and to those airplanes with the new flight deck security door installed by the customer specific Boeing service bulletins.

#### A. References

Reference	Title
AMM 24-22-00-860-812	Remove Electrical Power (P/B 201)
AMM 52-51-08-000-801	Decompression Panel and Pressure Release Latch Removal (P/B 401)
AMM 52-51-08-400-801	Decompression Panel and Pressure Release Latch Installation (P/B 401)

#### B. Tools/Equipment

NOTE: When more than one tool part number is listed under the same "Reference" number, the tools shown are alternates to each other within the same airplane series. Tool part numbers that are replaced or non-procurable are preceded by "Opt:", which stands for Optional.

Reference	Description
SPL-4400	Test Kit - Flight Deck Door (includes HSK6263-11, -13, -15) Part #: HSK6263-1 Supplier: 4U783
STD-4481	Force Gauge, 150 lb x 1.0 lb capacity

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR DECOMPRESSION PANEL LATCHES/PRESSURE SWITCHES</b>
		D633A109-AKS <b>52-360-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-360-00-01</b>
				MECH INSP
<b>52-CMR-01</b> <b>TASK 52-51-00-710-802</b>				
<b>1. Pressure Release Latch Functional Test</b> (Figure 2)				
<b>A. General</b> (1) This task does a functional test of the pressure release latches. (2) The tests for the upper and lower pressure release latches is the same.				
<b>B. Prepare for the Test</b> <b>SUBTASK 52-51-00-010-001</b> (1) Do these steps to get access to the latches: (a) Do the steps to remove the latch strap and the decompression latch cover. To remove the latch strap and decompression latch cover, do this task: Decompression Panel and Pressure Release Latch Removal, AMM TASK 52-51-08-000-801.				
<b>SUBTASK 52-51-00-840-001</b> (2) Do these steps to prepare the test kit, SPL-4400 (P/N: HSK6263-1, Test Kit consists of HSK6263-11, Vacuum Generator and HSK6263-13/-15, Bolt Rotation Tool): (a) Make sure vent of the HSK6263-11 Vacuum Generator manometer does not have unwanted material or blockage. (b) Make sure the hose is securely connected between the fitting on the squeeze bulb and the manometer. (c) Push the power control switch to turn on the display. (d) Turn the display selection control if necessary to show metric (kPa) unit.				
<b>C. Procedure</b> <b>SUBTASK 52-51-00-710-008</b> (1) Do these steps to make sure the pressure release latch functions correctly: (a) Use the HSK6263-11 Vacuum Generator do these steps: 1) Put the vacuum cup over the air cylinder filter on the front of the pressure release latch. 2) Make sure that the vacuum cup is in full contact with the air cylinder filter and covers the air cylinder filter fully. <u>NOTE:</u> You must hold the vacuum cup in full contact with the face of the pressure relief latch at the air cylinder filter during the entire test. 3) Actuate the squeeze bulb as necessary to get a 0.5 psi (3.4 kPa) pressure drop at the air cylinder filter. <u>NOTE:</u> The pressure drop will show on the display of the manometer. 4) Insert the HSK6263-13/-15 Bolt Rotation Tool into the hole in the bolt (latch). 5) Attach a force gauge, STD-4481 to the bolt rotation tool.				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR DECOMPRESSION PANEL LATCHES/PRESSURE SWITCHES</b>  <b>D633A109-AKS</b> <b>52-360-00-01</b>	<b>Page 2 of 7</b> <b>Jun 15/2016</b>
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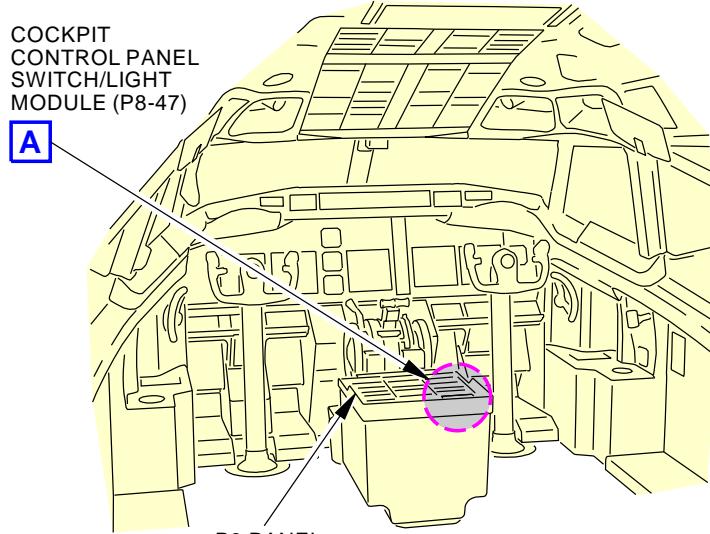
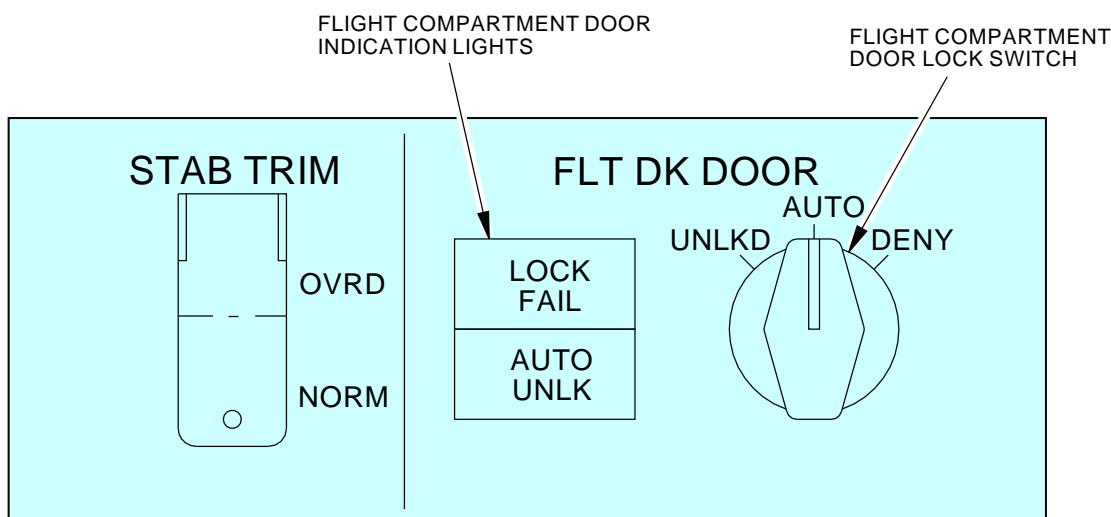
**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-360-00-01</b>
				MECH INSP
6)	Apply 99 lb (45 kg) $\pm$ 5 lb (2 kg) of force to the bolt rotation tool to rotate the bolt 90 degrees from the closed position to the open position.			
	<u>NOTE:</u> The latch release load is 99 lb (45 kg) $\pm$ 5 lb (2 kg) when the air cylinder is in the open position. The HSK6263-11 vacuum generator puts the cylinder in the open position. Without the vacuum pressure, the cylinder will not retract the lock pin. If the lock pin is engaged, the latch will not open no matter how much force applied.			
a)	If the bolt opens successfully, the latch is in acceptable working condition.			
7)	Remove the vacuum cup from the air cylinder filter.			
8)	Rotate the bolt back to the closed position.			
	<u>NOTE:</u> Make sure you rotate the bolt until you can feel a hard stop.			
<b>D. Put the Airplane Back to its Usual Condition</b>				
SUBTASK 52-51-00-410-001				
(1)	Do the steps to install the latch strap and the decompression latch cover. To install the latch strap and decompression latch cover, do this task: Decompression Panel and Pressure Release Latch Installation, AMM TASK 52-51-08-400-801.			
SUBTASK 52-51-00-860-016				
(2)	Remove the electrical power if it is not necessary. To remove electrical power, do this task: Remove Electrical Power, AMM TASK 24-22-00-860-812			
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR DECOMPRESSION PANEL LATCHES/PRESSURE SWITCHES</b>	
		<b>D633A109-AKS 52-360-00-01</b>	<b>Page 3 of 7 Jun 15/2016</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-360-00-01</b>
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**FLIGHT COMPARTMENT****COCKPIT CONTROL PANEL SWITCH/LIGHT MODULE**

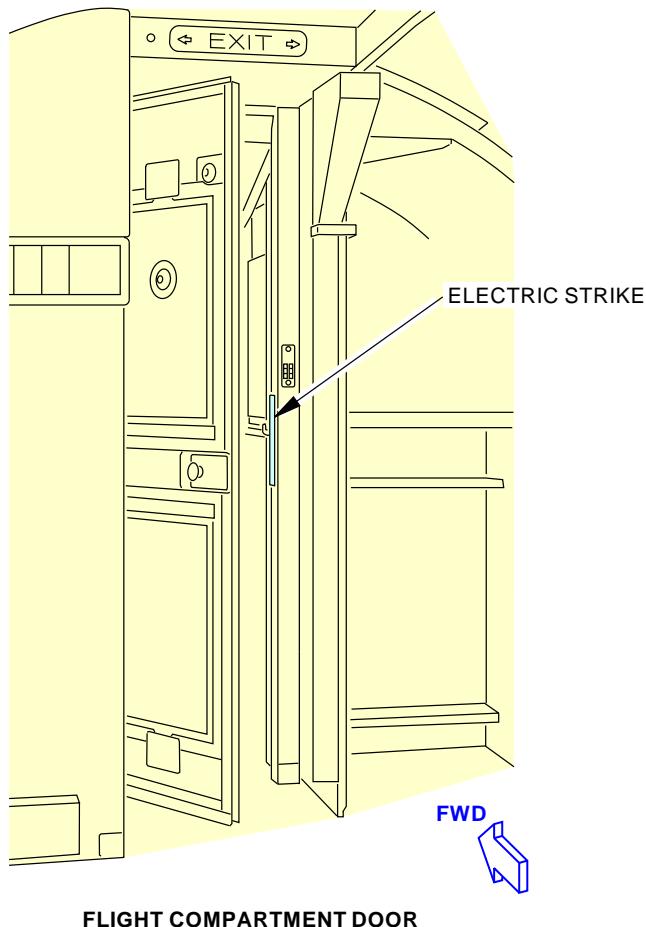
N64170 S0006580401\_V3

**Flight Compartment Door - Adjustment/Test  
Figure 1 (Sheet 1 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR DECOMPRESSION PANEL LATCHES/PRESSURE SWITCHES</b>
		<b>D633A109-AKS 52-360-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-360-00-01</b>
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N64273 S0006580402\_V2  
**Flight Compartment Door - Adjustment/Test**  
**Figure 1 (Sheet 2 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR DECOMPRESSION PANEL LATCHES/PRESSURE SWITCHES</b>
		<b>D633A109-AKS</b> <b>52-360-00-01</b>

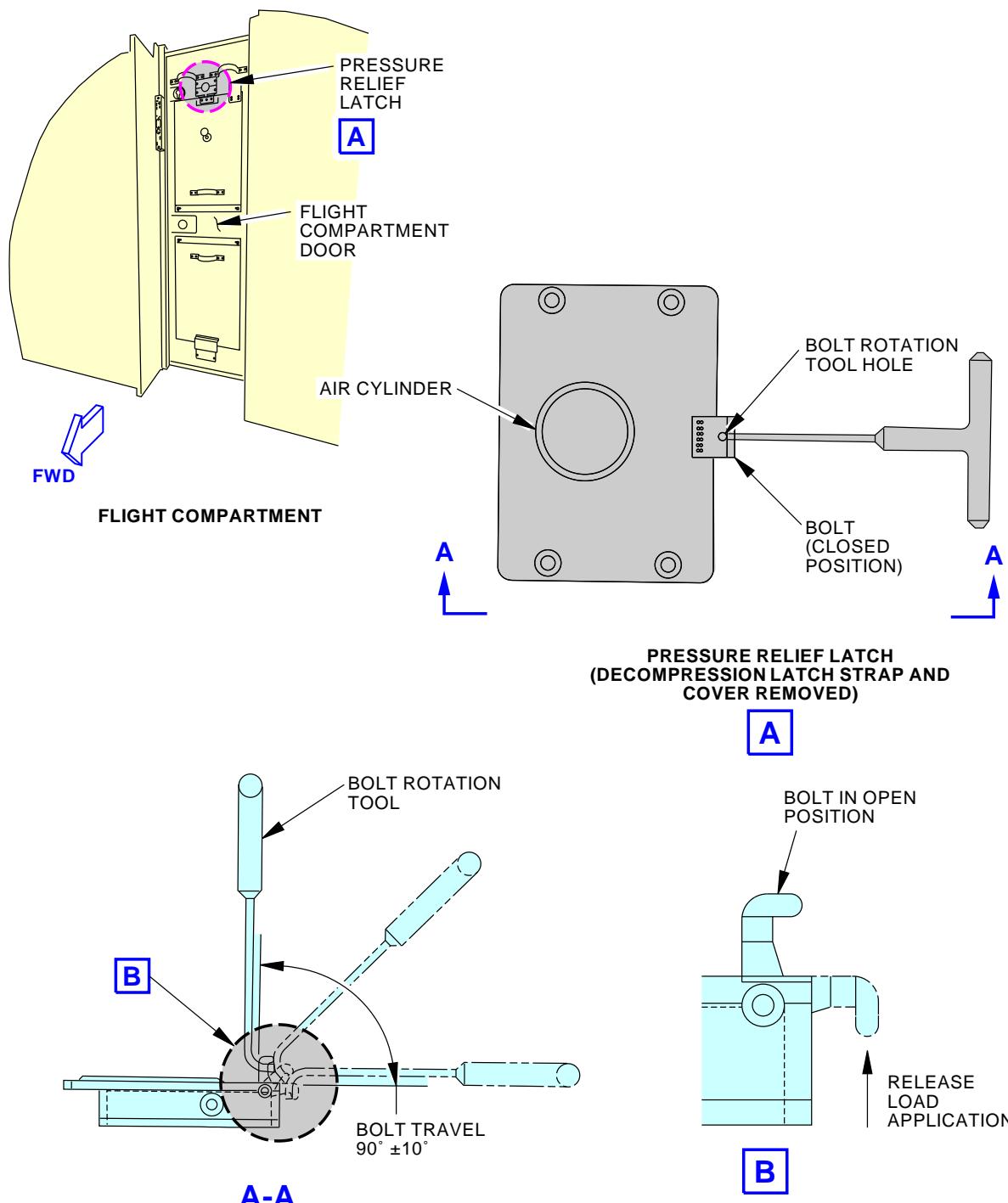
**AKS**737-600/700/800/900  
TASK CARDS

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

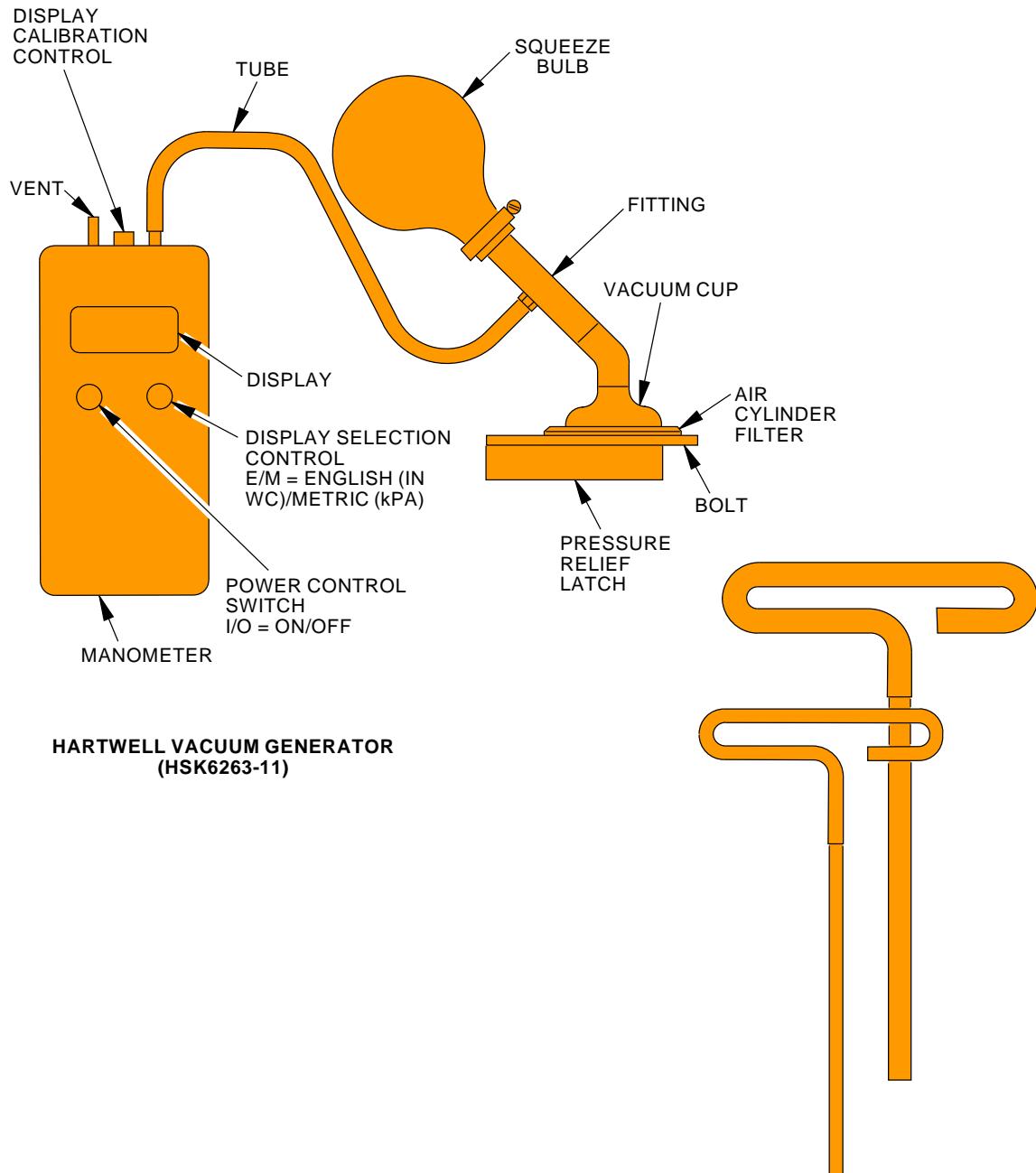
BOEING CARD NO.  
**52-360-00-01**

N88478 S0006580403\_V4

Pressure Release Latch Test  
Figure 2 (Sheet 1 of 2)EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FLIGHT DECK DOOR DECOMPRESSION PANEL  
LATCHES/PRESSURE SWITCHES****D633A109-AKS**  
**52-360-00-01****Page 6 of 7**  
**Feb 15/2016**

**AKS**737-600/700/800/900  
TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-360-00-01</b>
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Pressure Release Latch Test  
Figure 2 (Sheet 2 of 2)

N88549 S0006580404\_V3

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR DECOMPRESSION PANEL LATCHES/PRESSURE SWITCHES</b>
		D633A109-AKS <b>52-360-00-01</b>

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Oct 15/2015

AKS



737-600/700/800/900

# TASK CARDS

AIRLINE CARD NO		<b>FLIGHT DECK DOOR DECOMPRESSION PANEL HINGES</b>			BOEING CARD NO. <b>52-370-00-01</b>
DATE	TASK <b>OPERATIONAL</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>CREW CABIN</b>	VERSION <b>1.1</b>	THRESHOLD <b>30000 FH</b>	REPEAT <b>30000 FH</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE <b>ALL</b> ENGINE <b>ALL</b> NOTE
		ACCESS			ZONE <b>221 222</b>

Operationally check the flight deck door decompression panel hinges.

**AIRPLANE NOTE:** Applicable to airplane L/N 1221 and on and to those airplanes with the new flight deck security door installed by the customer specific Boeing service bulletins.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR DECOMPRESSION PANEL HINGES</b>
		<b>D633A109-AKS 52-370-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-370-00-01</b>
				MECH INSP
<b>TASK 52-51-00-710-803</b>				
<b>1. Decompression Panel Hinge Operation</b>				
(Figure 1)				
<b>A. General</b>				
(1) This procedure contains task to do a check of the decompression panel hinge operation to make sure that the decompression panel hinges operate smoothly without binding or interference.				
<b>B. Procedure</b>				
SUBTASK 52-51-00-010-005				
(1) Gain access to the forward side of the flight deck door.				
SUBTASK 52-51-00-010-006				
(2) Do these steps to do a check of the decompression panel:				
(a) Do these steps to remove the decompression panel:				
1) Disconnect the strap that attaches the decompression panel to the flight compartment door by pulling up on the strap at the door connection.				
2) Push in on the two retractable bolts on the hinge assembly at the top or bottom of the decompression panel to remove it.				
(b) Make sure that the bolts retract smoothly and completely clear the panel doorframe.				
(c) Install the decompression panel.				
<b>———— END OF TASK ————</b>				
EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR DECOMPRESSION PANEL HINGES</b>		
		D633A109-AKS <b>52-370-00-01</b>	Page 2 of 3 Feb 15/2016	

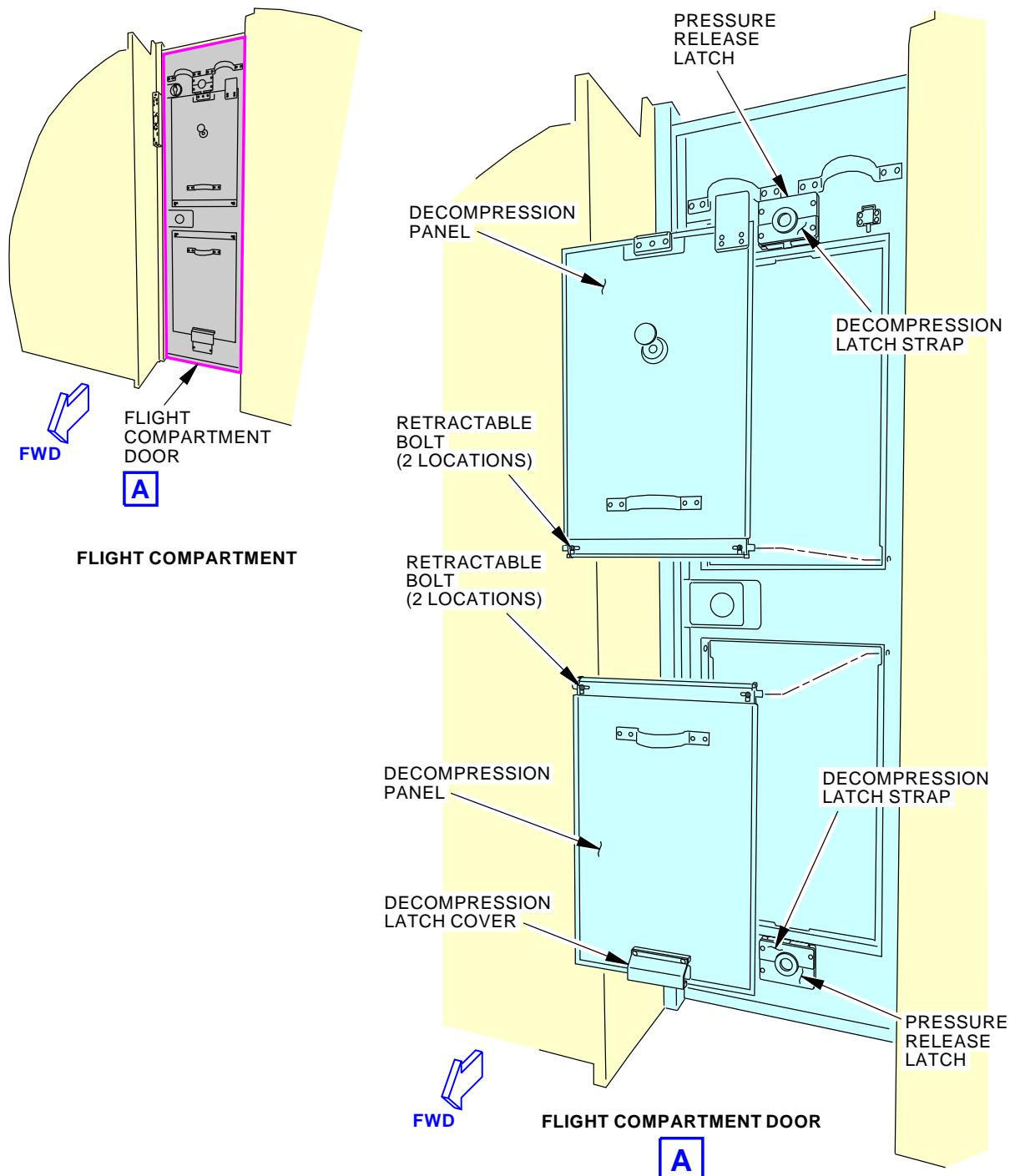
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-370-00-01**

2104614 S0000448899\_V3

**Decompression Panel Hinge Operation  
Figure 1**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FLIGHT DECK DOOR DECOMPRESSION PANEL HINGES****D633A109-AKS  
52-370-00-01****Page 3 of 3  
Feb 15/2016**

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FLIGHT DECK DOOR DECOMPRESSION PANEL HINGES</b>			BOEING CARD NO. <b>52-380-00-01</b>
DATE	TASK <b>INSPECTION - GEN VISUAL</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>CREW CABIN</b>	VERSION <b>1.1</b>	THRESHOLD <b>30000 FH</b>	REPEAT <b>30000 FH</b>	APPLICABILITY AIRPLANE                    ENGINE <b>ALL</b> <b>ALL</b> <b>NOTE</b>
STATION	SKILL <b>AIRPL</b>	ACCESS			ZONE <b>221 222</b>

General visual inspection (GVI) of the flight deck door decompression panel hinges for condition and security.

**AIRPLANE NOTE:** Applicable to airplane L/N 1221 and on and to those airplanes with the new flight deck security door installed by the customer specific Boeing service bulletins.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR DECOMPRESSION PANEL HINGES</b>
		D633A109-AKS <b>52-380-00-01</b>

AKS



# **737-600/700/800/900 TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-380-00-01</b>
				MECH    INSP
<b>TASK 52-51-00-210-801</b>				
<b>1. Decompression Panel Hinge Inspection</b>				
Figure 1				
<b>A. Procedure</b>				
SUBTASK 52-51-00-010-002				
(1) Gain access to the forward side of the flight deck door.				
SUBTASK 52-51-00-210-001				
(2) Examine the condition of the top and bottom decompression panel hinges for damage or corrosion.				
<b>———— END OF TASK ——</b>				
EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR DECOMPRESSION PANEL HINGES</b>		
		<b>D633A109-AKS</b> <b>52-380-00-01</b>		

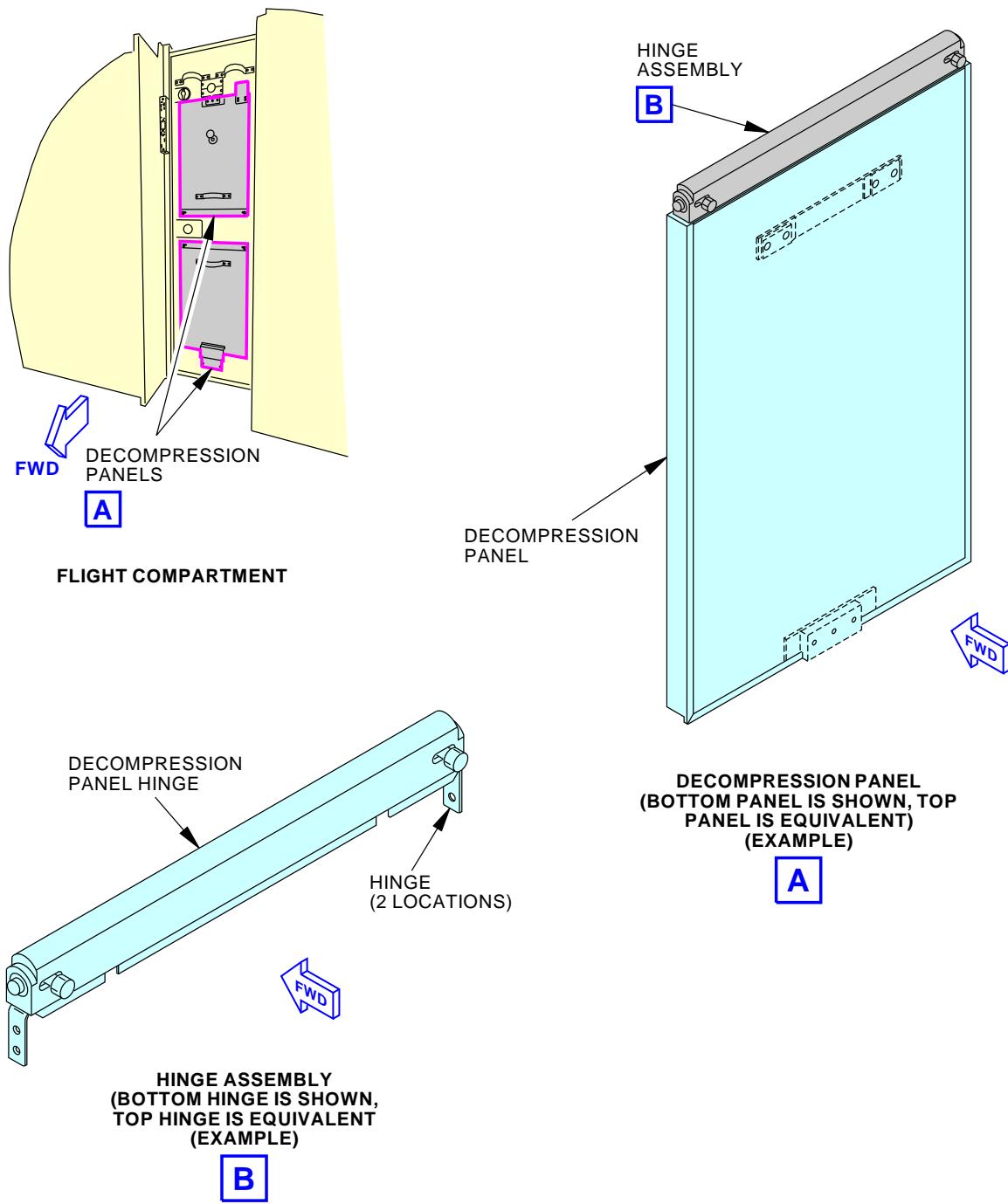
**AKS**737-600/700/800/900  
TASK CARDS

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-380-00-01**Decompression Panel Hinges - Inspection  
Figure 1

2104755 S0000449044\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR DECOMPRESSION PANEL HINGES</b>
		D633A109-AKS <b>52-380-00-01</b>

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FLIGHT DECK DOOR SEALS FOR CONDITION AND SECURITY</b>			BOEING CARD NO.
DATE	TASK <b>INSPECTION - GEN VISUAL</b>				<b>52-390-00-01</b>
TAIL NUMBER	WORK AREA <b>CREW CABIN</b>	VERSION <b>1.1</b>	THRESHOLD <b>6000 FH</b>	REPEAT <b>6000 FH</b>	RELATED CARD
STATION	SKILL <b>AIRPL</b>				APPLICABILITY AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b> <b>NOTE</b>
		ACCESS			ZONE <b>221 222</b>

General visual inspection (GVI) of the flight deck door seals for condition and security.

**AIRPLANE NOTE:** Applicable to airplane L/N 1221 and on and to those airplanes with the new flight deck security door installed by the customer specific Boeing service bulletins.

**A. Consumable Materials**

Reference	Description	Specification
B00083	Solvent - VM&P Naphthas	ASTM D-3735 Type III
G00034	Cotton Wiper - Process Cleaning Absorbent Wiper (Cheesecloth, Gauze)	BMS15-5 Class A

**B. Tools/Equipment**

NOTE: When more than one tool part number is listed under the same "Reference" number, the tools shown are alternates to each other within the same airplane series. Tool part numbers that are replaced or non-procurable are preceded by "Opt:", which stands for Optional.

Reference	Description
STD-1315	Spatula - Plastic, Stiff

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR SEALS FOR CONDITION AND SECURITY</b>
		D633A109-AKS <b>52-390-00-01</b>

AKS



# **737-600/700/800/900 TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-390-00-01</b>	
					MECH    INSP
<b>TASK 52-51-01-200-801</b>					
<b>1. Flight Compartment Door Seal Inspection</b>					
<p><b>A. General</b></p> <p>(1) This procedure is a visual inspection of the condition and security of the flight compartment door hinge seal.</p> <p><b>B. Procedure</b></p> <p>SUBTASK 52-51-01-210-001</p> <p>(1) Do these steps to inspect the door hinge seal:</p> <ul style="list-style-type: none"> <li>(a) Open the flight compartment door [1].</li> <li>(b) Check the hinge seal [2] on the door frame for these abnormal conditions:</li> </ul> <ul style="list-style-type: none"> <li>1) Cracks</li> <li>2) Notches</li> <li>3) Unusual wear</li> <li>4) Tears</li> <li>5) Splits</li> <li>6) Dents</li> </ul> <p>SUBTASK 52-51-01-960-001</p> <p>(2) If one or more of the listed conditions are found on the hinge seal [2], do these steps to replace it:</p> <ul style="list-style-type: none"> <li>(a) Carefully use a stiff plastic spatula, STD-1315 to remove the damaged hinge seal [2].</li> <li>(b) Clean the applicable edge surface of the flight compartment door [1] with a clean cotton wiper, G00034, that is moist with solvent, B00083.</li> <li>(c) Dry the surface with a clean and dry cotton wiper, G00034.</li> <li>(d) Apply the new hinge seal [2] to the flight compartment door [1].</li> </ul> <p><u>NOTE:</u> The seal is self-adhesive.</p> <p style="text-align: center;"><b>— END OF TASK —</b></p>					
EFFECTIVITY <b>AKS ALL</b>		SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR SEALS FOR CONDITION AND SECURITY</b>		
			D633A109-AKS <b>52-390-00-01</b>		

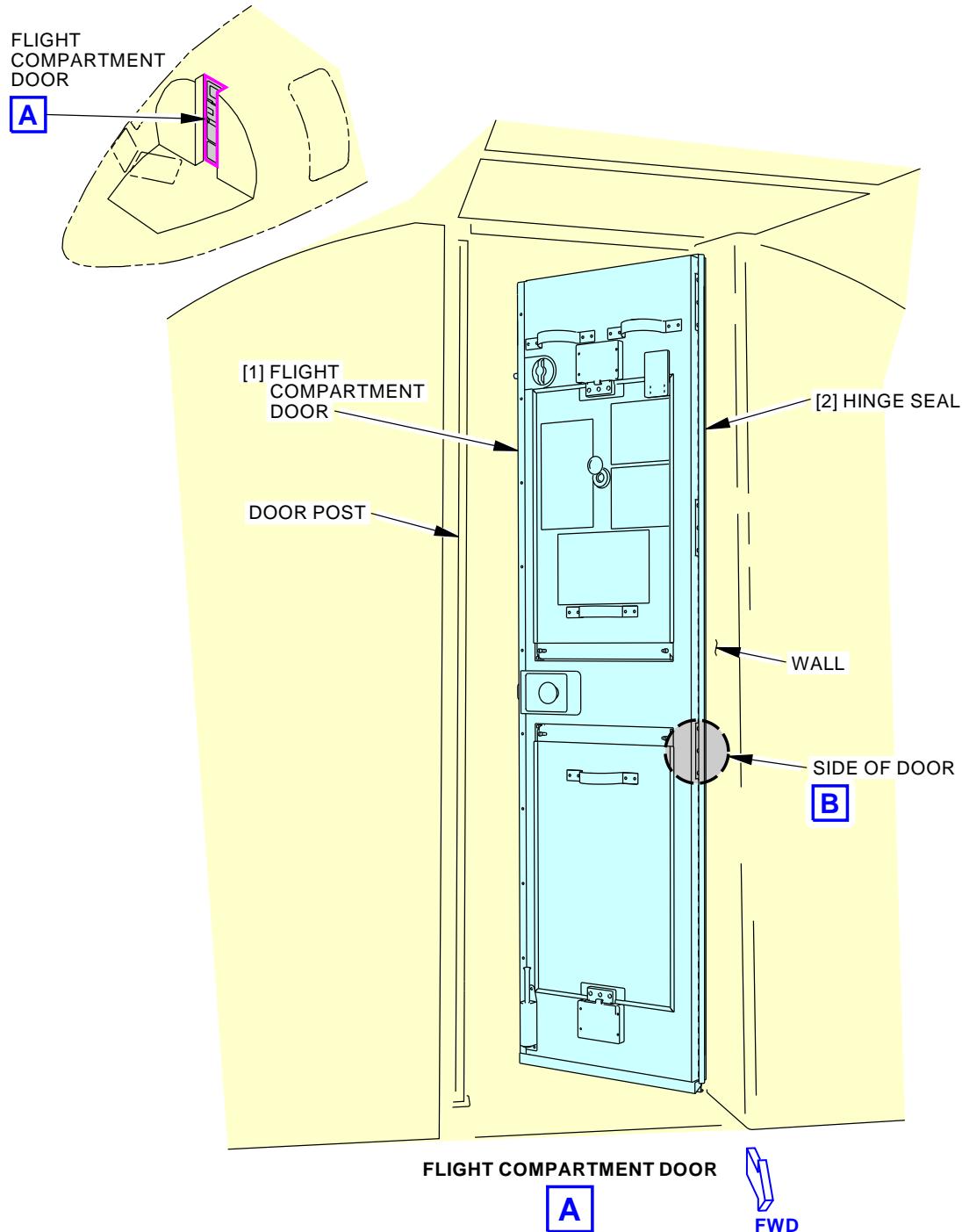
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-390-00-01**

2131164 S0000461334\_V4

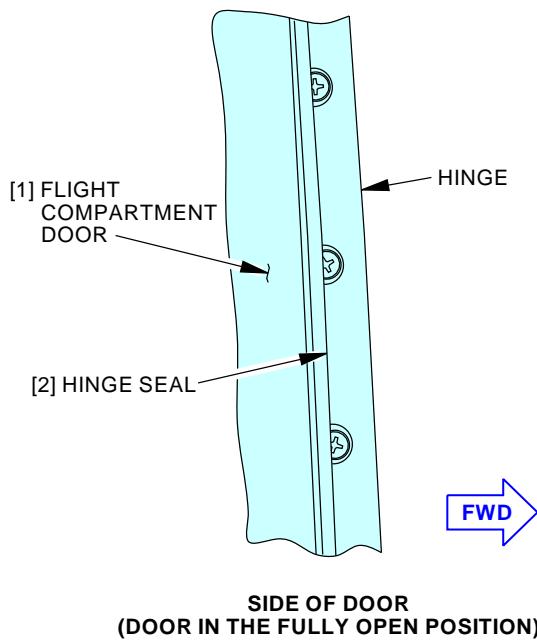
**Flight Compartment Door Seal Inspection  
Figure 1 (Sheet 1 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR SEALS FOR CONDITION AND SECURITY</b>
		<b>D633A109-AKS</b> <b>52-390-00-01</b>

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Oct 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-390-00-01</b>



Flight Compartment Door Seal Inspection  
Figure 1 (Sheet 2 of 2)

2131366 S0000461335\_V4

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR SEALS FOR CONDITION AND SECURITY</b>
		<b>D633A109-AKS</b> <b>52-390-00-01</b>

Page 4 of 4  
Oct 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FLIGHT DECK DOOR DECOMPRESSION PANEL SEALS</b>			BOEING CARD NO. <b>52-400-00-01</b>
DATE	TASK <b>INSPECTION - GEN VISUAL</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>CREW CABIN</b>	VERSION <b>1.1</b>	THRESHOLD <b>30000 FH</b>	REPEAT <b>30000 FH</b>	APPLICABILITY AIRPLANE                    ENGINE <b>ALL</b> <b>ALL</b> <b>NOTE</b>
STATION	SKILL <b>AIRPL</b>	ACCESS			ZONE <b>221 222</b>

General visual inspection of the flight deck door decompression panel seals for condition and security.

**AIRPLANE NOTE:** Applicable to airplane L/N 1221 and on and to those airplanes with the new flight deck security door installed by the customer specific Boeing service bulletins.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR DECOMPRESSION PANEL SEALS</b>
		D633A109-AKS <b>52-400-00-01</b>

AKS



# **737-600/700/800/900 TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-400-00-01</b>		
					MECH	INSP
<b>TASK 52-51-00-210-802</b>						
<b>1. Decompression Panel Seal Inspection</b>						
<b>A. Procedure</b>						
SUBTASK 52-51-00-010-003						
(1) Gain access to the forward side of the flight deck door.						
SUBTASK 52-51-00-010-004						
(2) Do these steps to remove the decompression panel:						
(a) Disconnect the strap that attaches the upper decompression panel to the flight compartment door by pulling up on the strap at the door connection.						
(b) Push in the two retractable bolts at the top or bottom of the decompression panel.						
(c) Remove the decompression panel.						
SUBTASK 52-51-00-210-002						
(3) Check the door seals on the top, bottom, and sides of the panel frame for these abnormal conditions:						
(a) Cracks						
(b) Notches						
(c) Unusual wear						
(d) Tears						
(e) Splits						
(f) Dents						
SUBTASK 52-51-00-410-002						
(4) Install the decompression panel.						
<b>———— END OF TASK ——</b>						

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR DECOMPRESSION PANEL SEALS</b>
		<b>D633A109-AKS</b> <b>52-400-00-01</b>

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>DENY TIME DELAY AND DENY FUNCTION</b>			BOEING CARD NO.
DATE	TASK <b>FUNCTIONAL</b>				<b>52-410-00-01</b>
TAIL NUMBER	WORK AREA <b>CREW CABIN</b>	VERSION <b>1.1</b>	THRESHOLD <b>11000 FH</b>	REPEAT <b>11000 FH</b>	RELATED CARD
STATION	SKILL <b>AIRPL</b>				APPLICABILITY AIRPLANE                    ENGINE <b>ALL</b> <b>ALL</b> <b>NOTE</b>
		ACCESS			ZONE <b>221 222</b>

Functionally check the "deny" time delay function of the flight deck security door access system to verify; operation of the three position rotary switch in the P8 panel, the deny function, and reversion to the default mode.

**AIRPLANE NOTE:** Applicable to airplane L/N 1221 and on and to those airplanes with the new flight deck security door installed by the customer specific Boeing service bulletins.

**A. References**

Reference	Title
AMM 24-22-00-860-811	Supply Electrical Power (P/B 201)
AMM 24-22-00-860-812	Remove Electrical Power (P/B 201)

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DENY TIME DELAY AND DENY FUNCTION</b>	
		<b>D633A109-AKS</b> <b>52-410-00-01</b>	Page 1 of 6 Jun 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-410-00-01</b>								
				MECH INSP								
<b>TASK 52-51-00-700-802</b>												
<b>1. Functional Check of the DENY Function of the Flight Deck Access System</b> (Figure 1)												
<b>A. General</b> (1) This task does a test of the Deny function of the flight compartment security door access system.												
<b>B. Procedure</b> <b>SUBTASK 52-51-00-750-002</b> (1) Obtain the following information: <b>NOTE:</b> These items are programmable. You need to obtain the access code and times currently in use by the flight crew. (a) Access Code (b) Deny Time Delay <b>SUBTASK 52-51-00-860-011</b> (2) Supply electrical power. To supply electrical power, do this task: Supply Electrical Power, AMM TASK 24-22-00-860-811 <b>SUBTASK 52-51-00-860-012</b> (3) Make sure that this circuit breaker is closed: <b>F/O Electrical System Panel, P6-3</b> <table><thead><tr><th><u>Row</u></th><th><u>Col</u></th><th><u>Number</u></th><th><u>Name</u></th></tr></thead><tbody><tr><td>E</td><td>1</td><td>C00137</td><td>DOOR LOCK</td></tr></tbody></table> <b>SUBTASK 52-51-00-860-013</b> (4) Make sure the Flight Deck Access System switch on the Chime Module is in the NORM position (guard closed). <b>SUBTASK 52-51-00-860-014</b> (5) Make sure the flight compartment door is open.					<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>	E	1	C00137	DOOR LOCK
<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>									
E	1	C00137	DOOR LOCK									
<b>C. DENY Mode Test</b> <b>SUBTASK 52-51-00-710-007</b> (1) Do these steps to make sure the DENY Mode operates: (a) Make sure the red LED on the keypad is on. (b) Make sure the electric strike is in the locked position. <b>NOTE:</b> The solenoid pin in the electric strike will be extended up and the strike can not be turned. (c) Enter the access code in the keypad and press the ENT key. 1) Make sure that the amber LED on the keypad comes on and the red LED goes off. 2) Make sure that the chime module sounds two one-half second tones. <b>NOTE:</b> When the continuous chime time delay is set to 0 seconds (code 311), a continuous chime occurs and not the half second tones.												

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DENY TIME DELAY AND DENY FUNCTION</b>
		<b>D633A109-AKS 52-410-00-01</b>

AKS



# **737-600/700/800/900 TASK CARDS**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DENY TIME DELAY AND DENY FUNCTION</b>
		<b>D633A109-AKS</b> <b>52-410-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-410-00-01</b>
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**D. Put the Airplane Back to its Usual Condition**

SUBTASK 52-51-00-860-015

- (1) Remove the electrical power if it is not necessary. To remove electrical power, do this task: Remove Electrical Power, AMM TASK 24-22-00-860-812.

**———— END OF TASK ————**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DENY TIME DELAY AND DENY FUNCTION</b>
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**D633A109-AKS  
52-410-00-01****Page 4 of 6  
Jun 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

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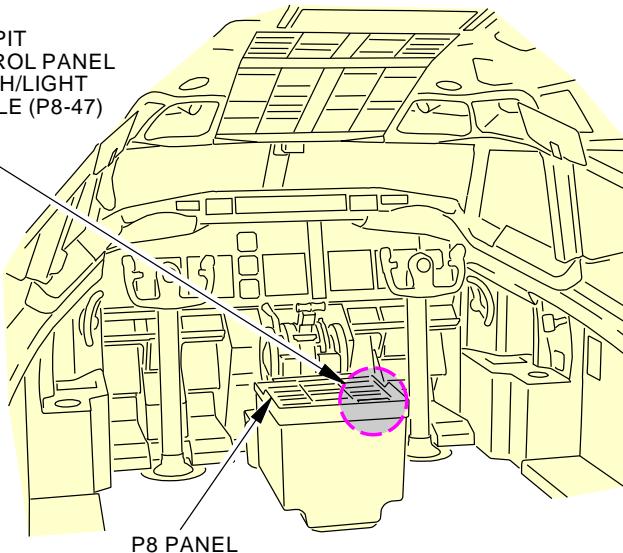
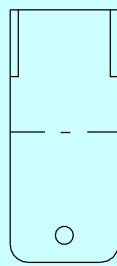
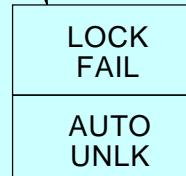
TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-410-00-01**

COCKPIT  
CONTROL PANEL  
SWITCH/LIGHT  
MODULE (P8-47)

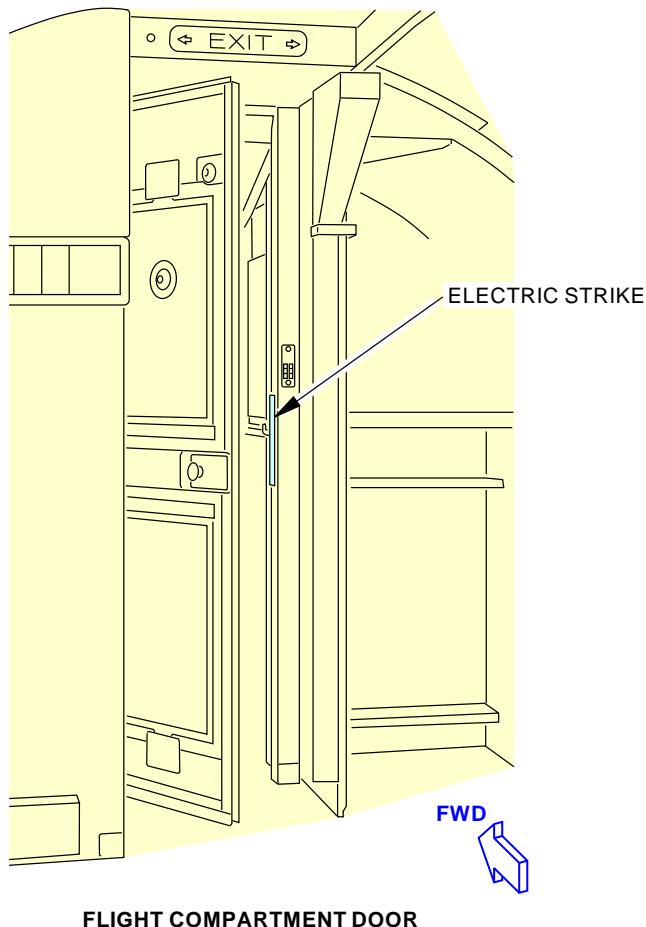
**A****FLIGHT COMPARTMENT**FLIGHT COMPARTMENT DOOR  
INDICATION LIGHTSFLIGHT COMPARTMENT  
DOOR LOCK SWITCH**STAB TRIM**OVRD  
NORM**FLT DK DOOR**AUTO  
UNLKD  
DENY**COCKPIT CONTROL PANEL SWITCH/LIGHT MODULE****A**

N64170 S0006580401\_V3

**Flight Compartment Door - Adjustment/Test  
Figure 1 (Sheet 1 of 2)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****DENY TIME DELAY AND DENY FUNCTION**D633A109-AKS  
**52-410-00-01****Page 5 of 6  
Oct 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-410-00-01</b>



N64273 S0006580402\_V2  
**Flight Compartment Door - Adjustment/Test**  
**Figure 1 (Sheet 2 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>DENY TIME DELAY AND DENY FUNCTION</b>
		<b>D633A109-AKS</b> <b>52-410-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FLIGHT DECK SECURITY DOOR PANEL ASSEMBLY</b>			BOEING CARD NO. <b>52-450-00-01</b>
DATE	TASK <b>DETAILED</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>CREW CABIN</b>	VERSION <b>1.1</b>	THRESHOLD <b>9 YR</b>	REPEAT <b>9 YR</b>	APPLICABILITY AIRPLANE                    ENGINE <b>ALL</b> <b>ALL</b> <b>NOTE</b>
STATION	SKILL <b>AIRPL</b>				ZONE <b>221 222</b>
		ACCESS <b>NOTE</b>			

Inspect Flight Deck Security Door Assembly, including Main Door Panel Assy, Main Door Panel Bond Assy, and Armor Laminate Assy.

**AIRPLANE NOTE:** Applicable to airplane L/N 1221 and on and to those airplanes with the New Flight Deck Security Door installed by the customer specific Boeing Service Bulletins.

**ACCESS NOTE:** Disassemble door only if evidence of damage, fatigue, delamination, and or bulging is found.

#### A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK SECURITY DOOR PANEL ASSEMBLY</b>
		D633A109-AKS <b>52-450-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-450-00-01</b>
------	-------------	---------	------------------	--

**TASK 52-05-03-211-802**

MECH

INSP

**1. INTERNAL - DETAILED: FLIGHT DECK SECURITY DOOR PANEL ASSEMBLY**

(Figure 1)

**A. Inspection**

NOTE: Disassemble door only if evidence of damage, fatigue, delamination, and or bulging is found.

SUBTASK 52-05-03-211-002

- (1) Do a Detailed inspection of the Flight Deck Security Door Assembly, including Main Door Panel Assy, Main Door Panel Bond Assy, and Armor Laminate Assy.

SUBTASK 52-05-03-910-001

- (2) 737-6789 Basic Task Description, AMM Task 51-05-01-210-803.

———— END OF TASK ———

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK SECURITY DOOR PANEL ASSEMBLY</b>
		D633A109-AKS <b>52-450-00-01</b>

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Feb 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-450-00-01</b>
				MECH INSP
<b>TASK 51-05-01-210-803</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-036				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-037				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-038				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-039				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-040				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-110				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK SECURITY DOOR PANEL ASSEMBLY</b>
		D633A109-AKS <b>52-450-00-01</b>

AKS



# **737-600/700/800/900 TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-450-00-01</b>
SUBTASK 51-05-01-210-042 (7) CPCP Basic Task Item 7 is not applicable.				MECH    INSP
<b>END OF TASK</b>				
EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK SECURITY DOOR PANEL ASSEMBLY</b>		
		D633A109-AKS <b>52-450-00-01</b>	Page 4 of 5 Oct 15/2014	

**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-450-00-01**

INSPECTION AREA

FWD

**FLIGHT DECK SECURITY DOOR  
(PASSENGER COMPARTMENT)**

1369979 S0000248367\_V2

**Flight Deck Security Door Panel Assembly  
Figure 1**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FLIGHT DECK SECURITY DOOR PANEL ASSEMBLY****D633A109-AKS  
52-450-00-01****Page 5 of 5  
Oct 15/2015**

AKS



# **737-600/700/800/900 TASK CARDS**

AIRLINE CARD NO		TITLE <b>FLIGHT DECK SECURITY DOOR SURROUND ASSEMBLY</b>			BOEING CARD NO. <b>52-460-00-01</b>
DATE	TASK <b>GENERAL VISUAL</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>CREW CABIN</b>	VERSION <b>1.1</b>	THRESHOLD <b>9 YR</b>	REPEAT <b>9 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>	<b>NOTE</b>			AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
		ACCESS <b>NOTE</b>			ZONE <b>221 222</b>

Inspect Flight Deck Security Door Surround Assembly, including Header Assembly, Post Assembly (right hand post), Latch and Deadbolt Receiver Assembly, Support Structure, Post Cover Armor Assembly and Hinge Assembly.

**INTERVAL NOTE:** Whichever comes first.

**AIRPLANE NOTE:** Applicable to airplane L/N 1221 and on and to those airplanes with the New Flight Deck Security Door installed by the customer specific Boeing Service Bulletins.

**ACCESS NOTE:** As visible with carpet, tapestries (if equipped) and kick strips displaced.

## A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK SECURITY DOOR SURROUND ASSEMBLY</b>
		<b>D633A109-AKS</b> <b>52-460-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-460-00-01</b>
				MECH INSP
<b>TASK 52-05-03-210-803</b>				
<b>1. EXTERNAL - GENERAL VISUAL: FLIGHT DECK SECURITY DOOR SURROUND ASSEMBLY</b> (Figure 1)				
<b>A. Inspection</b> <u>NOTE:</u> As visable with carpet, tapestries (if equipped) and kick strips displaced.  <u>SUBTASK 52-05-03-210-003</u> (1) Do a General Visual inspection of the Flight Deck Security Door Surround Assembly, including Header Assembly, Post Assembly (right hand post), Latch and Deadbolt Receiver Assembly, Support Structure, Post Cover Armor Assembly and Hinge Assembly.  <u>SUBTASK 52-05-03-910-002</u> (2) 737-6789 Basic Task Description, AMM Task 51-05-01-210-803.				
<b>———— END OF TASK ——</b>				
EFFECTIVITY <b>AKS ALL</b>		SOURCE <b>MRB</b>	<b>FLIGHT DECK SECURITY DOOR SURROUND ASSEMBLY</b>	
			D633A109-AKS <b>52-460-00-01</b>	Page 2 of 5 Feb 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-460-00-01</b>
				MECH INSP
<b>TASK 51-05-01-210-803</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-036				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-037				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-038				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-039				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-040				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-110				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK SECURITY DOOR SURROUND ASSEMBLY</b>
		D633A109-AKS <b>52-460-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-460-00-01</b>
SUBTASK 51-05-01-210-042 (7) CPCP Basic Task Item 7 is not applicable.				MECH INSP
<b>END OF TASK</b>				
EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK SECURITY DOOR SURROUND ASSEMBLY</b>		
		<b>D633A109-AKS 52-460-00-01</b>		
		<b>Page 4 of 5 Oct 15/2014</b>		

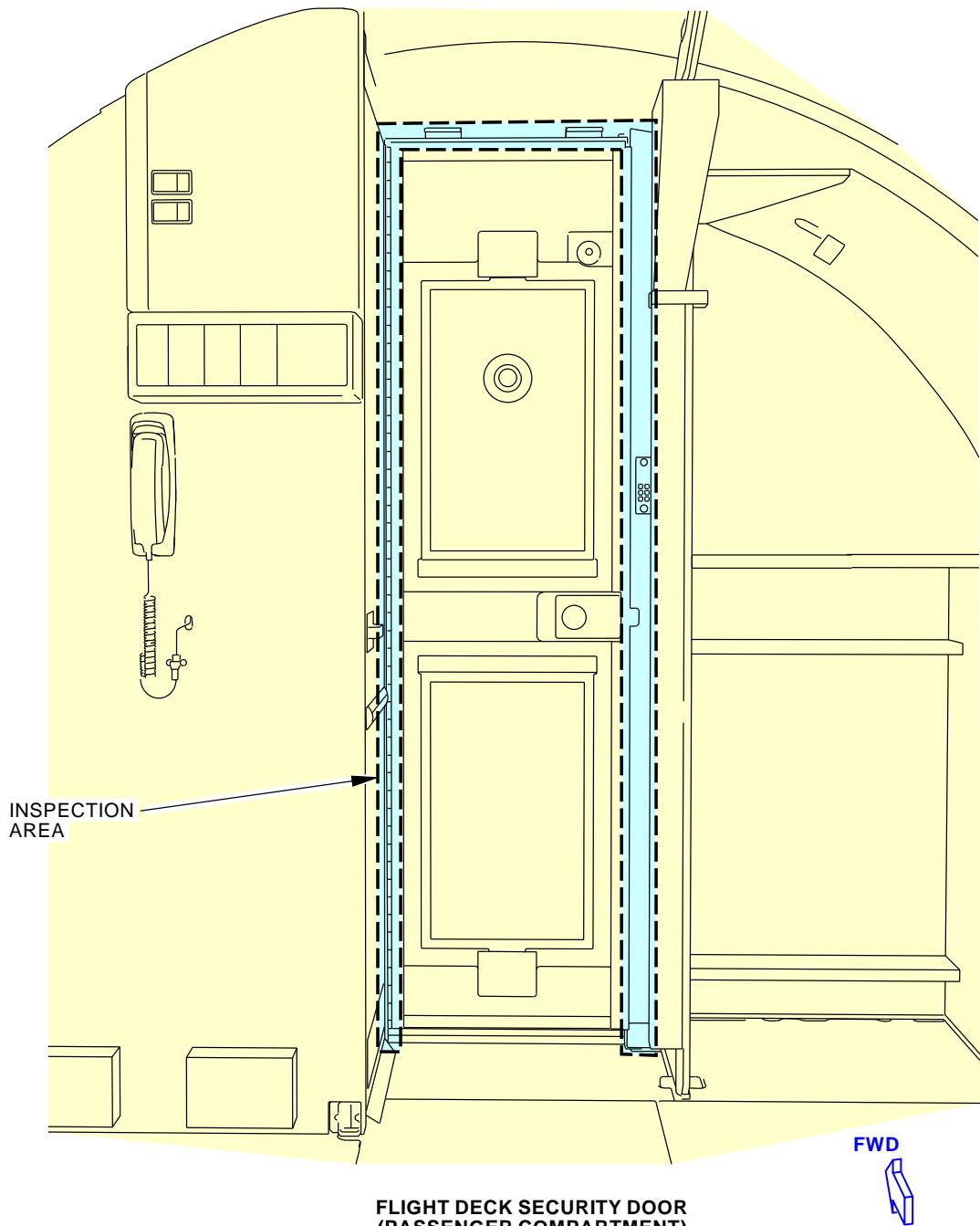
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-460-00-01**

**Flight Deck Security Door Surround Assembly  
Figure 1**

1369974 S0000248371\_V2

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FLIGHT DECK SECURITY DOOR SURROUND ASSEMBLY****D633A109-AKS  
52-460-00-01****Page 5 of 5  
Oct 15/2015**

**AKS**
**737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FLIGHT DECK SECURITY DOOR SURROUND ASSEMBLY</b>			BOEING CARD NO.
DATE	TASK <b>DETAILED</b>				<b>52-470-00-01</b>
TAIL NUMBER	WORK AREA <b>CREW CABIN</b>	VERSION <b>1.1</b>	THRESHOLD <b>9 YR</b>	REPEAT <b>9 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE                    ENGINE <b>ALL</b> <b>ALL</b> <b>NOTE</b>
		ACCESS <b>NOTE</b>			ZONE <b>221 222</b>

Inspect Flight Deck Security Door Surround Assembly, including Header Assembly, Post Assembly (right hand post), Latch and Deadbolt Receiver Assembly, Support Structure, Post Cover Armor Assembly and Hinge Assembly.

**AIRPLANE NOTE:** Applicable to airplane L/N 1221 and on and to those airplanes with the New Flight Deck Security Door installed by the customer specific Boeing Service Bulletins.

**ACCESS NOTE:** For access displace interior furnishings including closets, lavs, galleys (if equipped) adjacent to door frames, and ceiling panels above door.

#### A. References

<b>Reference</b>	<b>Title</b>
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK SECURITY DOOR SURROUND ASSEMBLY</b>
		D633A109-AKS <b>52-470-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-470-00-01</b>
				MECH INSP
<b>TASK 52-05-03-211-803</b>				
1. <b>INTERNAL - DETAILED: FLIGHT DECK SECURITY DOOR SURROUND ASSEMBLY</b> (Figure 1)				
<b>A. Inspection</b> <u>NOTE:</u> For access displace interior furnishings including closets, lavs, galleys (if equipped) adjacent to door frames, and ceiling panels above door.  SUBTASK 52-05-03-211-003 (1) Do a Detailed inspection of the Flight Deck Security Door Surround Assembly, including Header Assembly, Post Assembly (right hand post), Latch and Deadbolt Receiver Assembly, Support Structure, Post Cover Armor Assembly and Hinge Assembly.  SUBTASK 52-05-03-910-003 (2) 737-6789 Basic Task Description, AMM Task 51-05-01-210-803.				
<b>———— END OF TASK ——</b>				
EFFECTIVITY <b>AKS ALL</b>		SOURCE <b>MRB</b>	<b>FLIGHT DECK SECURITY DOOR SURROUND ASSEMBLY</b>	
			D633A109-AKS <b>52-470-00-01</b>	Page 2 of 5 Feb 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-470-00-01</b>
				MECH INSP
<b>TASK 51-05-01-210-803</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-036				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-037				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-038				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-039				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-040				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-110				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK SECURITY DOOR SURROUND ASSEMBLY</b>
		D633A109-AKS <b>52-470-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-470-00-01</b>
SUBTASK 51-05-01-210-042 (7) CPCP Basic Task Item 7 is not applicable.				MECH INSP
<b>END OF TASK</b>				
EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK SECURITY DOOR SURROUND ASSEMBLY</b>		
		<b>D633A109-AKS 52-470-00-01</b>		
		<b>Page 4 of 5 Oct 15/2014</b>		

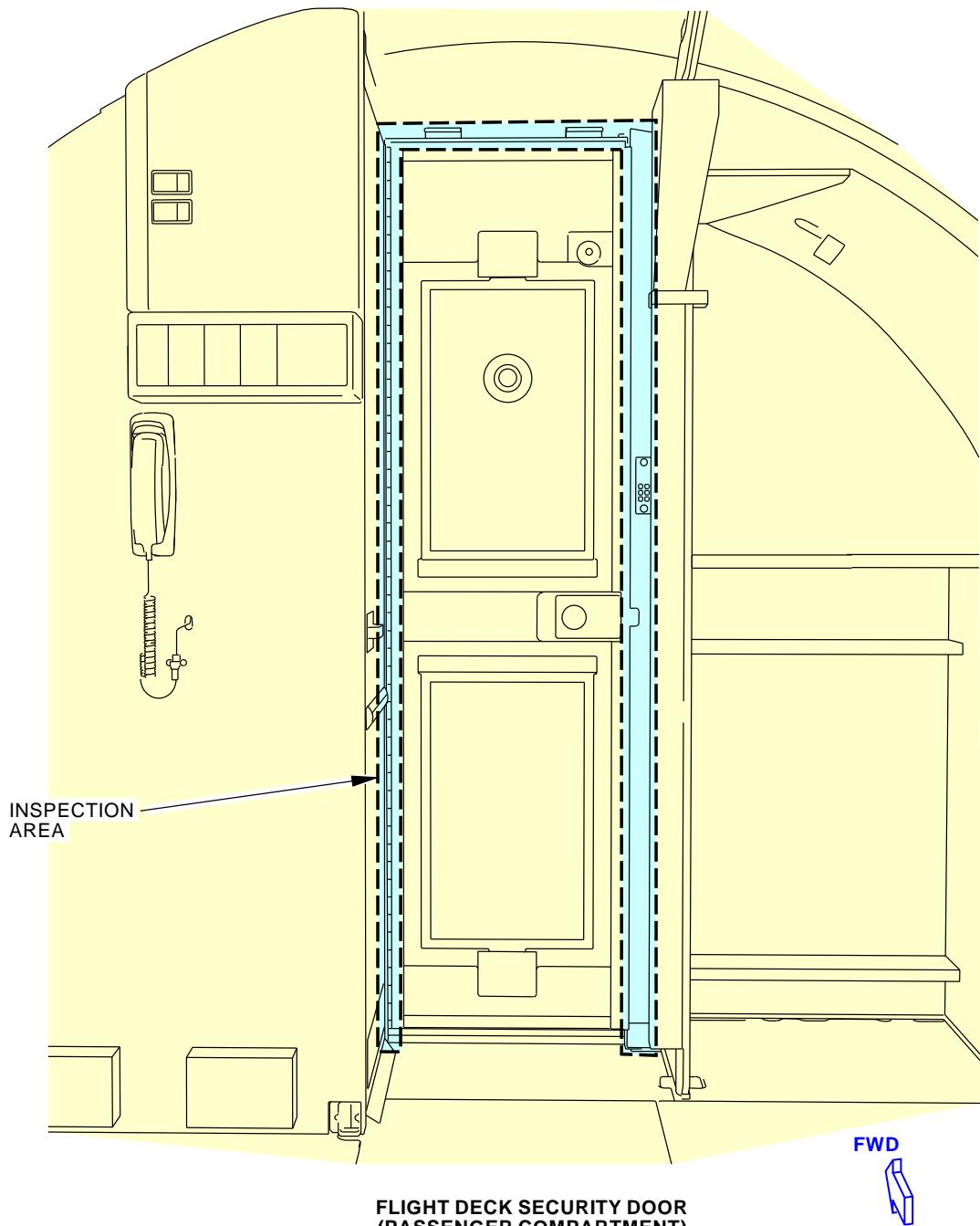
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-470-00-01**

**Flight Deck Security Door Surround Assembly  
Figure 1**

1369974 S0000248371\_V2

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FLIGHT DECK SECURITY DOOR SURROUND ASSEMBLY****D633A109-AKS  
52-470-00-01****Page 5 of 5  
Oct 15/2015**

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FLIGHT DECK DOOR LATCH AND HINGE SUPPORT ASSEMBLIES</b>			BOEING CARD NO.
DATE	TASK <b>DETAILED</b>				<b>52-490-00-01</b>
TAIL NUMBER	WORK AREA <b>CREW CABIN</b>	VERSION <b>1.1</b>	THRESHOLD <b>9 YR</b>	REPEAT <b>9 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b> <b>NOTE</b>
		ACCESS <b>NOTE</b>			ZONE <b>221 222</b>

Inspect the flight deck door latch and hinge support assemblies.

**AIRPLANE NOTE:** Applicable to airplane L/N 1221 and on and to those airplanes with the New Flight Deck Security Door installed by the customer specific Boeing Service Bulletins.

**ACCESS NOTE:** Disassemble door only if evidence of damage, fatigue, delamination, and or bulging is found.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR LATCH AND HINGE SUPPORT ASSEMBLIES</b>	
		<b>D633A109-AKS</b> <b>52-490-00-01</b>	Page 1 of 3 Feb 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-490-00-01</b>
				MECH INSP
<b>TASK 52-05-03-211-828</b>				
1. <b>INTERNAL - DETAILED: FLIGHT DECK SECURITY DOOR LATCH AND HINGE SUPPORT ASSEMBLIES</b>				
A. <b>Inspection</b>				
<b>NOTE:</b> Disassemble door only if evidence of damage, fatigue, delamination, and or bulging is found.				
SUBTASK 52-05-03-211-036				
(1) Do a Detailed inspection of the flight deck door latch and hinge support assemblies.				
SUBTASK 52-05-03-910-004				
(2) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.				
———— END OF TASK ————				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR LATCH AND HINGE SUPPORT ASSEMBLIES</b>	
		<b>D633A109-AKS</b> <b>52-490-00-01</b>	<b>Page 2 of 3</b> <b>Feb 15/2015</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-490-00-01</b>
				MECH INSP
<b>TASK 51-05-01-210-809</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FLIGHT DECK DOOR LATCH AND HINGE SUPPORT ASSEMBLIES</b>	
		<b>D633A109-AKS</b> <b>52-490-00-01</b>	<b>Page 3 of 3</b> <b>Oct 15/2015</b>

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FORWARD ACCESS DOOR STOP FITTINGS AND PINS</b>			BOEING CARD NO. <b>52-510-00-01</b>
DATE	TASK <b>DETAILED</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION <b>1.1</b>	THRESHOLD <b>36 MO</b>	REPEAT <b>36 MO</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>	<b>1.2</b>	<b>6600 FC</b>	<b>6600 FC</b>	AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
		ACCESS <b>112A S1121</b>			ZONE <b>112</b>
		<b>NOTE</b>			

Inspect forward access door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Inspect with door opened and lining not removed.

#### A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ACCESS DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-510-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-510-00-01</b>
<b>TASK 52-05-03-211-805</b>				MECH INSP

**1. EXTERNAL - DETAILED: FORWARD ACCESS DOOR STOP FITTINGS AND PINS**  
(Figure 1)

**A. Inspection**

SUBTASK 52-05-03-010-020

(1) Open this access panel:

<u>Number</u>	<u>Name/Location</u>
112A	Forward Access Door

Special Access:

<u>Number</u>	<u>Name/Location</u>
S1121	Forward Access Door Inspection

NOTE: Inspect with door opened and lining not removed.

SUBTASK 52-05-03-211-005

(2) Do a Detailed inspection of the forward access door stop fittings and pins.

SUBTASK 52-05-03-910-005

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.

SUBTASK 52-05-03-410-020

(4) Close this access panel:

<u>Number</u>	<u>Name/Location</u>
112A	Forward Access Door

**— END OF TASK —**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ACCESS DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-510-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-510-00-01</b>
				MECH INSP
<b>TASK 51-05-01-210-809</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ACCESS DOOR STOP FITTINGS AND PINS</b>	
		D633A109-AKS <b>52-510-00-01</b>	Page 3 of 4 Oct 15/2015

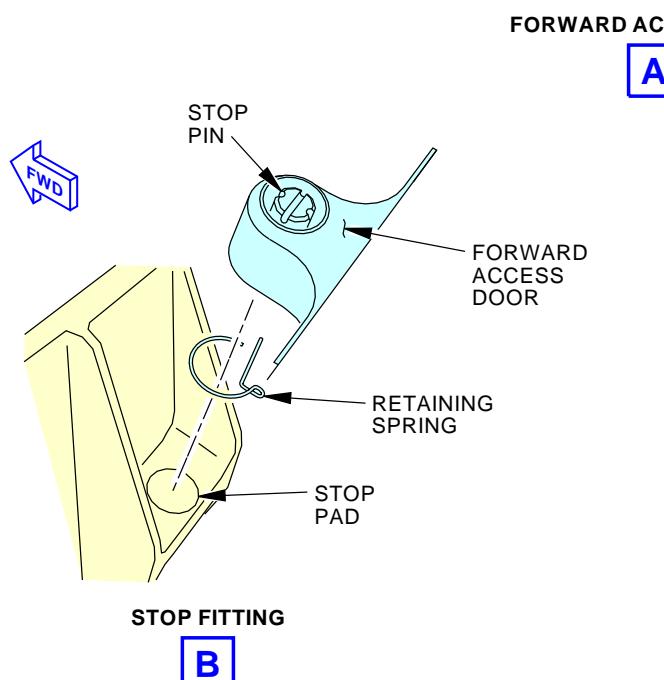
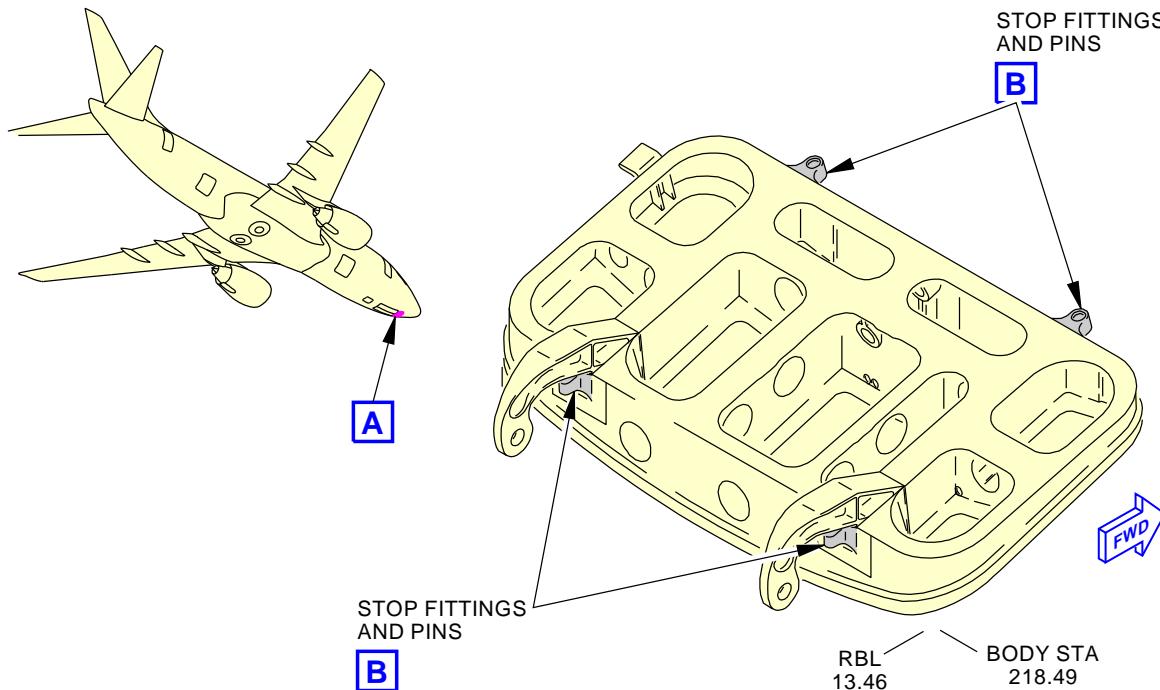
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-510-00-01**

**External - Forward Access Door**  
**Figure 1**

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EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ACCESS DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-510-00-01</b>

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FORWARD ACCESS DOOR</b>			BOEING CARD NO.
DATE	TASK <b>GENERAL VISUAL</b>				<b>52-530-00-01</b> RELATED CARD
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION <b>1.1</b>	THRESHOLD <b>9 YR</b>	REPEAT <b>8 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>	<b>1.2</b>	<b>18000 FC</b>	<b>18000 FC</b>	AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
		ACCESS <b>112A S1121</b>			ZONE <b>112</b>
		<b>NOTE</b>			

Inspect forward access door skin and structure.

**INTERVAL NOTE:** Whichever comes first.**ACCESS NOTE:** Inspect with door removed.**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

**B. Consumable Materials**

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ACCESS DOOR</b>	
		<b>D633A109-AKS</b> <b>52-530-00-01</b>	<b>Page 1 of 5</b> <b>Jun 15/2015</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-530-00-01</b>
				MECH INSP
<b>TASK 52-05-03-210-806</b>				
<b>1. INTERNAL - GENERAL VISUAL: FORWARD ACCESS DOOR</b>				
Figure 1				
<b>A. Inspection</b>				
SUBTASK 52-05-03-010-040				
(1) Open this access panel:				
<b>Number      Name/Location</b>				
112A      Forward Access Door				
Special Access:				
<b>Number      Name/Location</b>				
S1121      Forward Access Door Inspection				
SUBTASK 52-05-03-210-006				
(2) Do a General Visual inspection of the forward access door skin and structure.				
<u>NOTE:</u> Inspect with door removed.				
SUBTASK 52-05-03-910-006				
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-804.				
SUBTASK 52-05-03-410-040				
(4) Close this access panel:				
<b>Number      Name/Location</b>				
112A      Forward Access Door				
<b>———— END OF TASK ————</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ACCESS DOOR</b>
		D633A109-AKS <b>52-530-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-530-00-01</b>
				MECH INSP
<b>TASK 51-05-01-210-804</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-043				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-044				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-045				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-046				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-111				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-048				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ACCESS DOOR</b>	
		D633A109-AKS <b>52-530-00-01</b>	Page 3 of 5 Oct 15/2015

**AKS****737-600/700/800/900****TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-530-00-01</b>	
			<p>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</p> <p>2) Not applicable</p> <p>3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:</p> <p>Water displacing / anti-corrosion compounds should not be applied in the following areas:</p> <ul style="list-style-type: none"><li>• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.</li><li>• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).</li><li>• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).</li><li>• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).</li><li>• Areas with electrical arc potential.</li><li>• Interior materials, including cargo liners (change of flammability properties).</li><li>• Fiber-glass ducts where temperature exceeds 220 degrees F.</li><li>• Selected areas noted in baseline program.</li></ul>	<b>MECH</b>	<b>INSP</b>

SUBTASK 51-05-01-210-049

(7) CPCP Basic Task Item 7 is not applicable.

**———— END OF TASK ————**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ACCESS DOOR</b>
		D633A109-AKS <b>52-530-00-01</b>

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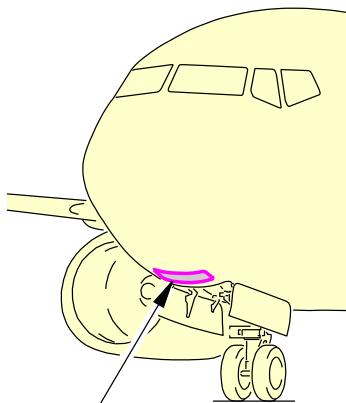
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

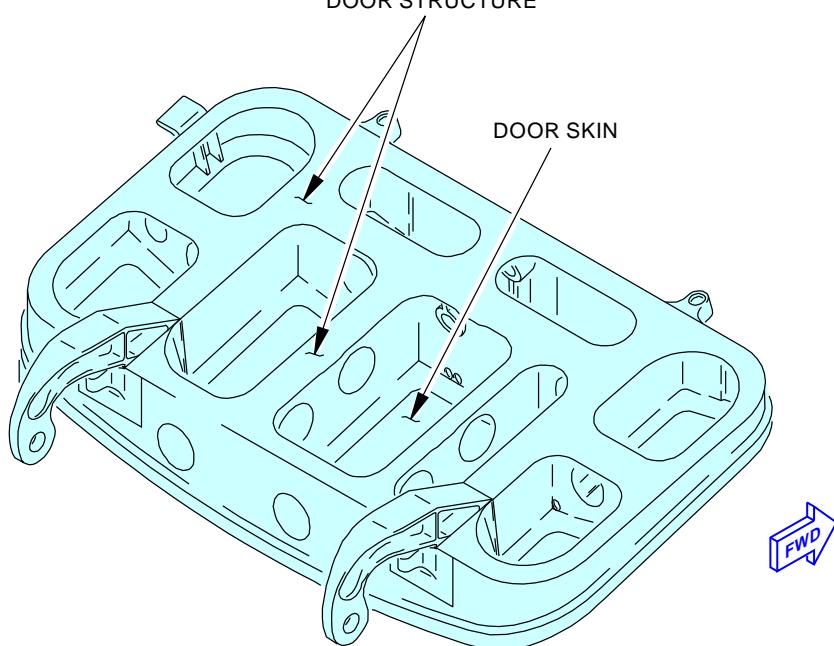
TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-530-00-01****FORWARD ACCESS  
DOOR, 112A**

DOOR STRUCTURE

**FORWARD ACCESS DOOR, 112A****A**MPD ITEM  
52-530-00

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**Forward Access Door General Visual (Internal)  
Figure 1**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD ACCESS DOOR****D633A109-AKS  
52-530-00-01****Page 5 of 5  
Oct 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>E/E EQUIPMENT COMPARTMENT ACCESS DOOR STOP FITTINGS AND PINS</b>			BOEING CARD NO. <b>52-540-00-01</b>	
DATE	TASK <b>DETAILED</b>				RELATED CARD	
TAIL NUMBER	WORK AREA <b>E/E COMPARTMENT</b>	VERSION 1.1 1.2	THRESHOLD 36 MO 4000 FC	REPEAT 36 MO 4000 FC	AIRPLANE <b>ALL</b>	ENGINE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	NOTE				
		ACCESS <b>117A</b>				ZONE <b>117</b>
		NOTE				

Inspect E/E equipment compartment access door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Inspect with door removed as required.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E EQUIPMENT COMPARTMENT ACCESS DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-540-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-540-00-01</b>
				MECH INSP
<b>TASK 52-05-03-211-806</b>				
<b>1. EXTERNAL - DETAILED: E/E EQUIPMENT COMPARTMENT ACCESS DOOR STOP FITTINGS AND PINS</b>				
(Figure 1)				
<b>A. Inspection</b>				
SUBTASK 52-05-03-010-021				
(1) Open this access panel:				
<b>Number      Name/Location</b>				
117A      Electronic Equipment Access Door				
<b>NOTE:</b> Inspect with door removed as required.				
SUBTASK 52-05-03-211-006				
(2) Do a Detailed inspection of the E/E equipment compartment access door stop fittings and pins.				
SUBTASK 52-05-03-910-007				
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.				
SUBTASK 52-05-03-410-021				
(4) Close this access panel:				
<b>Number      Name/Location</b>				
117A      Electronic Equipment Access Door				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E EQUIPMENT COMPARTMENT ACCESS DOOR STOP FITTINGS AND PINS</b>	D633A109-AKS <b>52-540-00-01</b>	Page 2 of 4 Feb 15/2015
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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-540-00-01</b>
				MECH INSP
<b>TASK 51-05-01-210-809</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E EQUIPMENT COMPARTMENT ACCESS DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-540-00-01</b>

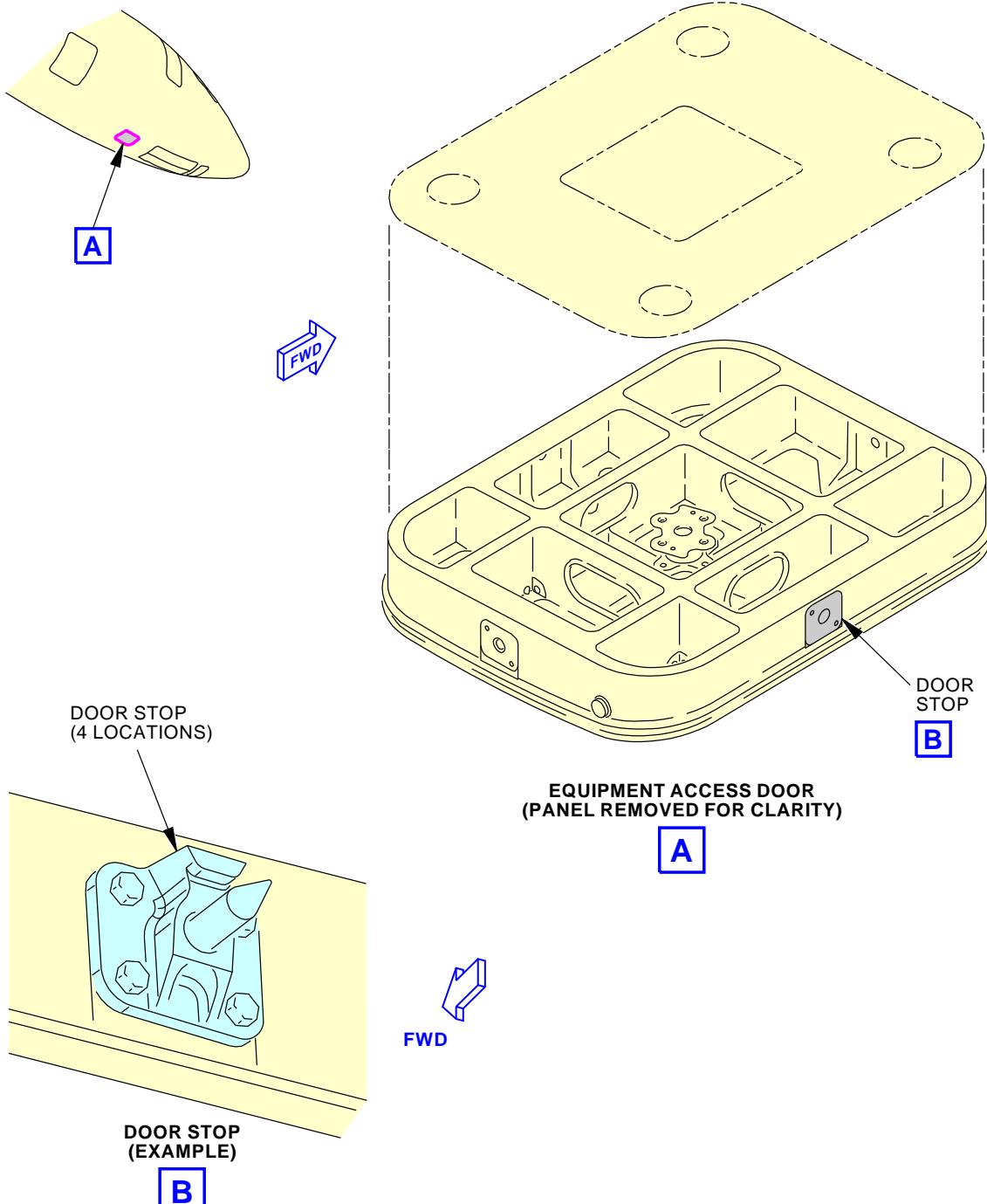
**AKS**737-600/700/800/900  
TASK CARDS

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-540-00-01**

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External - Equipment Compartment Access Door  
Figure 1

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E EQUIPMENT COMPARTMENT ACCESS DOOR STOP FITTINGS AND PINS</b>
		<b>D633A109-AKS</b> <b>52-540-00-01</b>

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Oct 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>E/E EQUIPMENT COMPARTMENT ACCESS DOOR</b>			BOEING CARD NO. <b>52-550-00-01</b>		
DATE	TASK <b>DETAILED</b>				RELATED CARD		
TAIL NUMBER	WORK AREA <b>E/E COMPARTMENT</b>	VERSION 1.1 1.2	THRESHOLD <b>8 YR 18000 FC</b>	REPEAT <b>8 YR 18000 FC</b>	AIRPLANE <b>ALL</b>	ENGINE <b>ALL</b>	
STATION	SKILL <b>AIRPL</b>	NOTE					
		ACCESS <b>117A</b>				ZONE <b>117</b>	
		NOTE					

Inspect E/E equipment compartment access door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Inspect with door and access panel removed. Remove dagger pins as required.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E EQUIPMENT COMPARTMENT ACCESS DOOR</b>
		D633A109-AKS <b>52-550-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-550-00-01</b>
				MECH INSP
<b>TASK 52-05-03-211-807</b>				
<b>1. INTERNAL - DETAILED: E/E EQUIPMENT COMPARTMENT ACCESS DOOR</b> (Figure 1)				
<b>A. Inspection</b>				
SUBTASK 52-05-03-010-022				
(1) Open this access panel:				
<b>Number      Name/Location</b>				
117A      Electronic Equipment Access Door				
<b>NOTE:</b> Inspect with door and access panel removed. Remove dagger pins as required.				
SUBTASK 52-05-03-211-007				
(2) Do a Detailed inspection of the E/E equipment compartment access door stop fittings and pins.				
SUBTASK 52-05-03-910-008				
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.				
SUBTASK 52-05-03-410-022				
(4) Close this access panel:				
<b>Number      Name/Location</b>				
117A      Electronic Equipment Access Door				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E EQUIPMENT COMPARTMENT ACCESS DOOR</b>	
		D633A109-AKS <b>52-550-00-01</b>	Page 2 of 5 Feb 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-550-00-01</b>
				MECH INSP
<b>TASK 51-05-01-210-809</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E EQUIPMENT COMPARTMENT ACCESS DOOR</b>	
		D633A109-AKS <b>52-550-00-01</b>	Page 3 of 5 Oct 15/2015

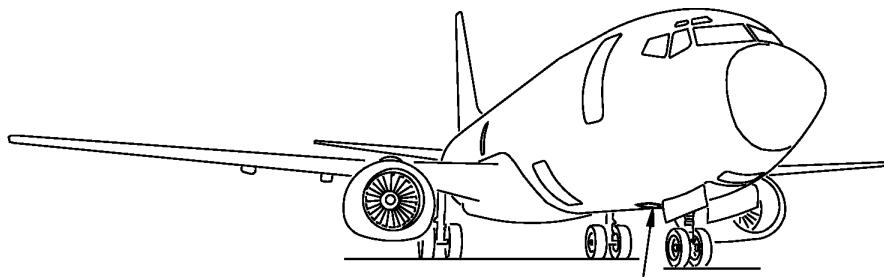
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

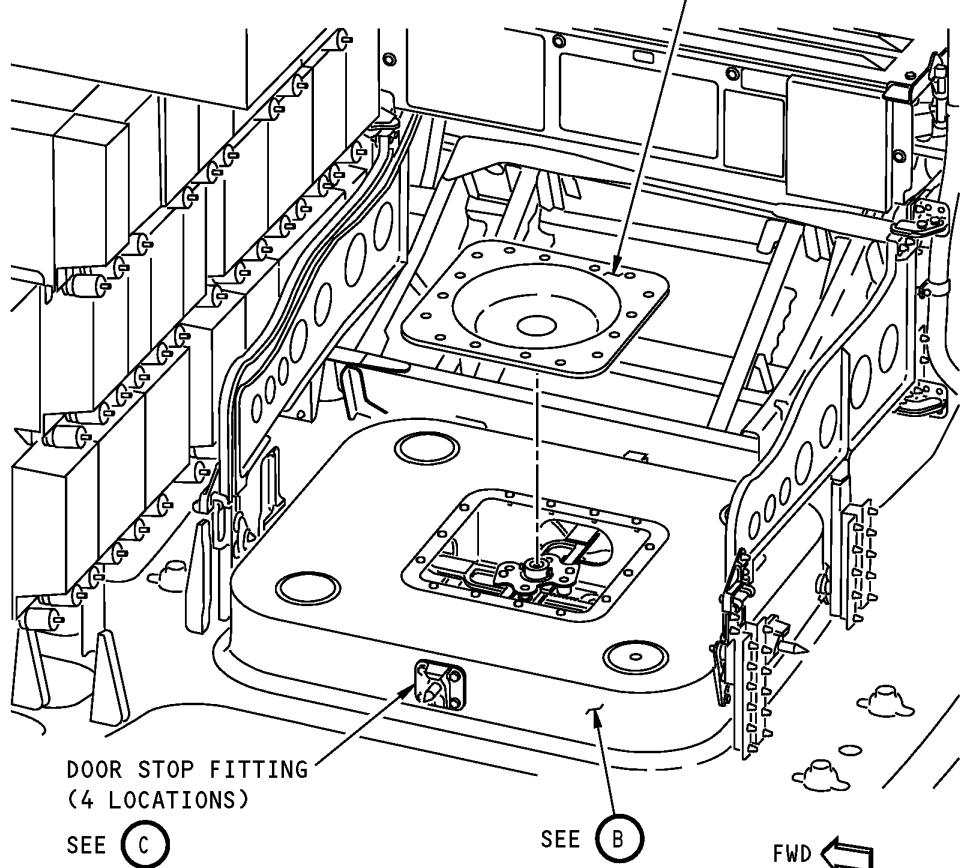
TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-550-00-01****ELECTRONIC EQUIPMENT  
ACCESS DOOR, 117A**

SEE

**ACCESS  
PANEL,  
117AW****DOOR STOP FITTING  
(4 LOCATIONS)**

SEE

SEE

FWD

**ELECTRICAL EQUIPMENT ACCESS DOOR, 117A****Electrical Equipment Access Door Detailed (Internal)  
Figure 1 (Sheet 1 of 2)****EFFECTIVITY  
AKS ALL****SOURCE  
MRB****E/E EQUIPMENT COMPARTMENT ACCESS DOOR****D633A109-AKS  
52-550-00-01****Page 4 of 5  
Oct 15/2014**

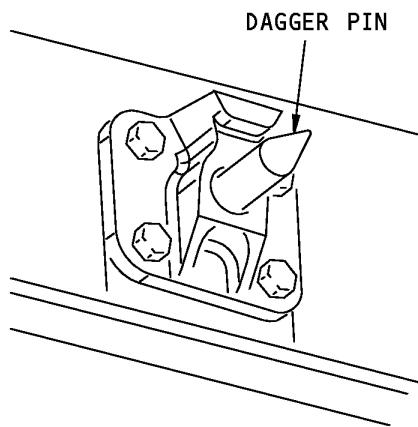
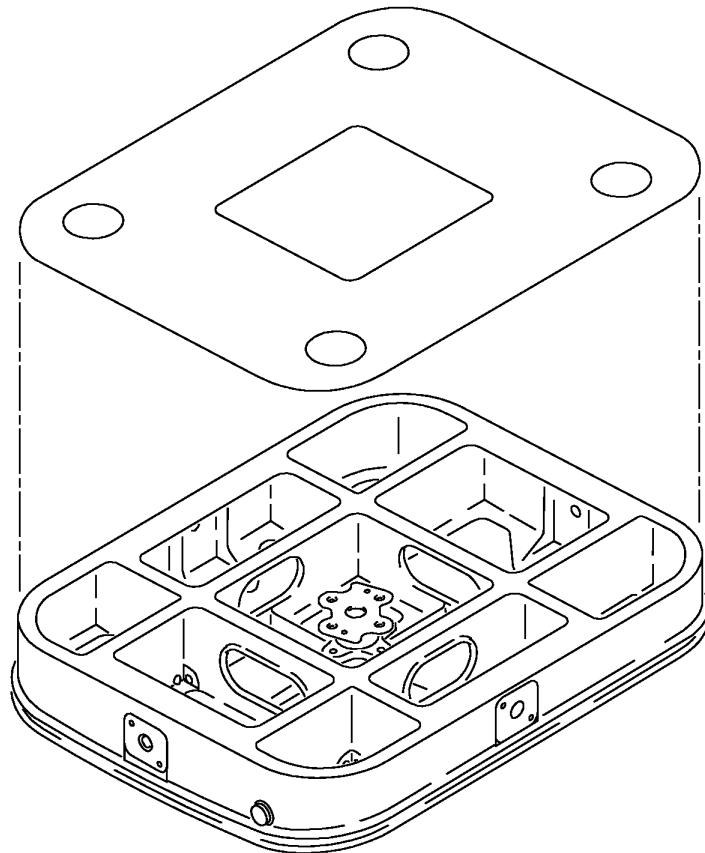
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-550-00-01****DOOR STOP FITTING  
(EXAMPLE)****EQUIPMENT ACCESS DOOR  
(PANEL REMOVED FOR CLARITY)****Electrical Equipment Access Door Detailed (Internal)  
Figure 1 (Sheet 2 of 2)**

487432 S0000146065\_V3

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E EQUIPMENT COMPARTMENT ACCESS DOOR</b>
		<b>D633A109-AKS</b> <b>52-550-00-01</b>

**Page 5 of 5  
Oct 15/2014**

**AKS**
**737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>E/E EQUIPMENT COMPARTMENT ACCESS DOOR</b>			BOEING CARD NO. <b>52-570-00-01</b>
DATE	TASK <b>GENERAL VISUAL</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>E/E COMPARTMENT</b>	VERSION 1.1 1.2	THRESHOLD <b>9 YR 18000 FC</b>	REPEAT <b>8 YR 18000 FC</b>	APPLICABILITY AIRPLANE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	NOTE			ENGINE <b>ALL</b>
		ACCESS <b>117A</b> NOTE			ZONE <b>117</b>

Inspect E/E equipment compartment door skin and structure.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Inspect with door and access panel removed. Remove dagger pins as required.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

**B. Consumable Materials**

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E EQUIPMENT COMPARTMENT ACCESS DOOR</b>
		D633A109-AKS <b>52-570-00-01</b>

**Page 1 of 6  
Jun 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-570-00-01</b>
<b>TASK 52-05-03-210-807</b>				MECH      INSP

**1. INTERNAL - GENERAL VISUAL: E/E EQUIPMENT COMPARTMENT ACCESS DOOR**  
(Figure 1)

**A. Inspection**

SUBTASK 52-05-03-010-001

(1) Open this access panel:

<u>Number</u>	<u>Name/Location</u>
117A	Electronic Equipment Access Door

NOTE: Inspect with door and access panel removed. Remove dagger pins as required.

SUBTASK 52-05-03-210-007

(2) Do a General Visual inspection of the E/E equipment compartment door skin and structure.

SUBTASK 52-05-03-910-009

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-804.

SUBTASK 52-05-03-410-001

(4) Close this access panel:

<u>Number</u>	<u>Name/Location</u>
117A	Electronic Equipment Access Door

———— END OF TASK ————

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E EQUIPMENT COMPARTMENT ACCESS DOOR</b>	
		<b>D633A109-AKS</b> <b>52-570-00-01</b>	Page 2 of 6 Feb 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-570-00-01</b>
				MECH INSP
<b>TASK 51-05-01-210-804</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-043				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-044				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-045				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-046				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-111				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-048				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E EQUIPMENT COMPARTMENT ACCESS DOOR</b>	
		D633A109-AKS <b>52-570-00-01</b>	Page 3 of 6 Oct 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-570-00-01</b>				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:  
Water displacing / anti-corrosion compounds should not be applied in the following areas:
  - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
  - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
  - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
  - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
  - Areas with electrical arc potential.
  - Interior materials, including cargo liners (change of flammability properties).
  - Fiber-glass ducts where temperature exceeds 220 degrees F.
  - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-049

- (7) CPCP Basic Task Item 7 is not applicable.

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**END OF TASK**

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EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E EQUIPMENT COMPARTMENT ACCESS DOOR</b>	
		<b>D633A109-AKS</b> <b>52-570-00-01</b>	<b>Page 4 of 6</b> <b>Oct 15/2014</b>

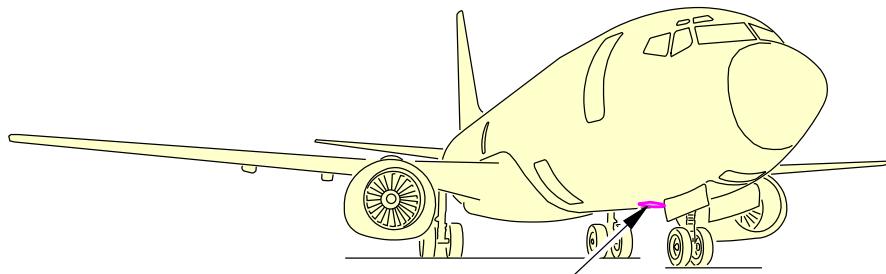
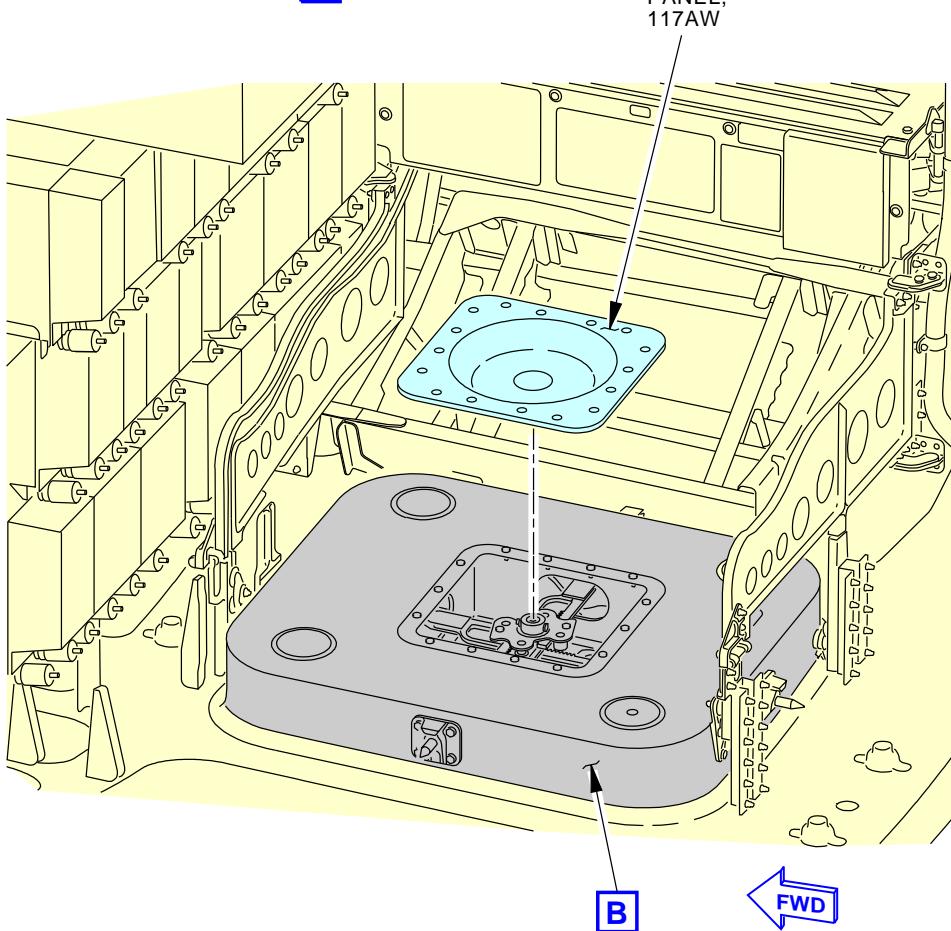
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-570-00-01**ELECTRONIC EQUIPMENT  
ACCESS DOOR, 117A**A**ACCESS  
PANEL,  
117AW**B**

ELECTRICAL EQUIPMENT ACCESS DOOR, 117A

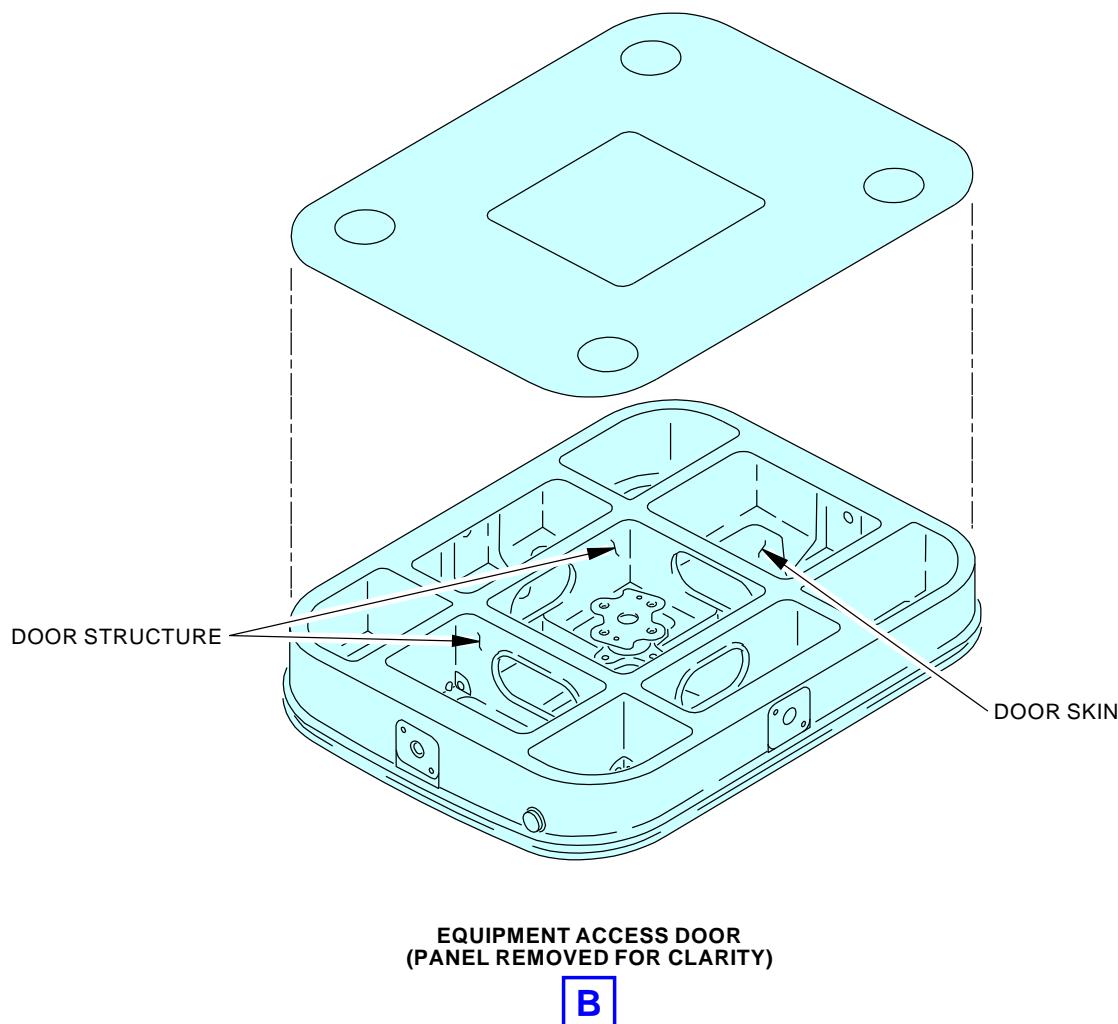
**A**MPD ITEM  
52-570-00

2131337 S0000461717\_V2

**Electrical Equipment Access Door General Visual (Internal)**  
**Figure 1 (Sheet 1 of 2)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****E/E EQUIPMENT COMPARTMENT ACCESS DOOR****D633A109-AKS**  
**52-570-00-01****Page 5 of 6**  
**Oct 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-570-00-01</b>

MPD ITEM  
52-570-00

2131342 S0000461719\_V2

**Electrical Equipment Access Door General Visual (Internal)  
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>E/E EQUIPMENT COMPARTMENT ACCESS DOOR</b>
		<b>D633A109-AKS 52-570-00-01</b>

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FORWARD ENTRY DOOR STOP FITTINGS AND PINS</b>			BOEING CARD NO. <b>52-610-00-01</b>	
DATE	TASK <b>DETAILED</b>				RELATED CARD	
TAIL NUMBER	WORK AREA <b>FWD ENTRY DOOR</b>	VERSION 1.1 1.2	THRESHOLD 36 MO 4000 FC	REPEAT 36 MO 4000 FC	APPLICABILITY	
STATION	SKILL <b>AIRPL</b>	<b>NOTE</b>			AIRPLANE <b>ALL</b>	ENGINE <b>ALL</b>
		ACCESS <b>831</b>			ZONE <b>831</b>	
		<b>NOTE</b>				

Inspect forward entry door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.**ACCESS NOTE:** Inspect with doors opened and lining not removed.**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-610-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-610-00-01</b>
<b>TASK 52-05-03-211-809</b>				MECH INSP

**1. EXTERNAL - DETAILED: FORWARD ENTRY DOOR STOP FITTINGS AND PINS**  
(Figure 1)

**A. Inspection**

SUBTASK 52-05-03-010-024

(1) Open this access panel:

<u>Number</u>	<u>Name/Location</u>
831	Forward Entry Door

NOTE: Inspect with doors opened and lining not removed.

SUBTASK 52-05-03-211-009

(2) Do a Detailed inspection of the forward entry door stop fittings and pins.

SUBTASK 52-05-03-910-013

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.

SUBTASK 52-05-03-410-024

(4) Close this access panel:

<u>Number</u>	<u>Name/Location</u>
831	Forward Entry Door

**———— END OF TASK ————**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-610-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-610-00-01</b>
				MECH INSP
<b>TASK 51-05-01-210-809</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR STOP FITTINGS AND PINS</b>	
		D633A109-AKS <b>52-610-00-01</b>	Page 3 of 4 Oct 15/2015

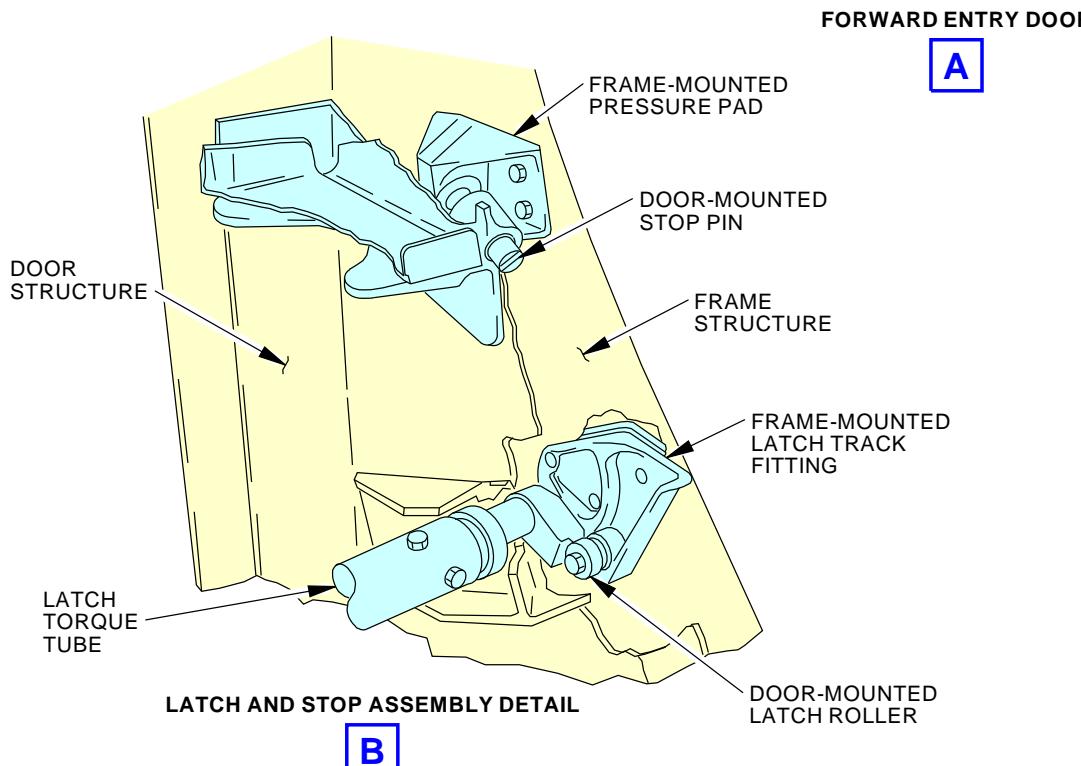
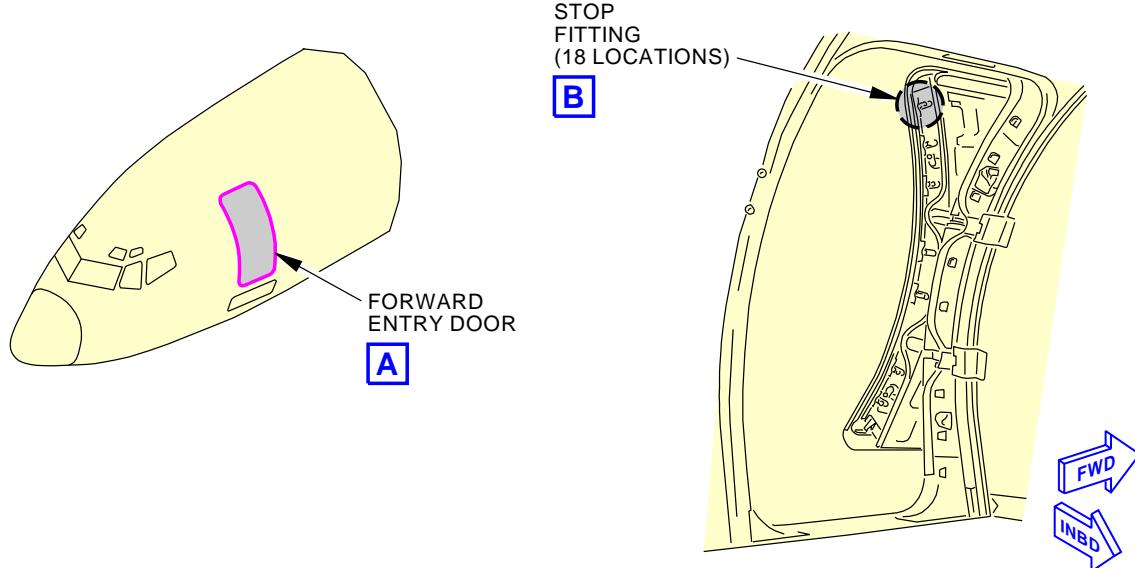
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-610-00-01**

**External - Forward Entry Door  
Figure 1**

H45781 S0006584544\_V2

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD ENTRY DOOR STOP FITTINGS AND PINS****D633A109-AKS  
52-610-00-01****Page 4 of 4  
Oct 15/2015**

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FORWARD GALLEY SERVICE DOOR STOP FITTINGS AND PINS</b>			BOEING CARD NO.
DATE	TASK <b>DETAILED</b>				<b>52-610-00-02</b>
TAIL NUMBER	WORK AREA <b>FWD SERVICE DR</b>	VERSION 1.1 1.2	THRESHOLD 36 MO 4000 FC	REPEAT 36 MO 4000 FC	RELATED CARD
STATION	SKILL <b>AIRPL</b>	<b>NOTE</b>			APPLICABILITY AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
		ACCESS <b>841</b>			ZONE <b>841</b>
		<b>NOTE</b>			

Inspect forward galley service door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Inspect with doors opened and lining not removed.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-610-00-02</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-610-00-02</b>
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**TASK 52-05-03-211-810**

MECH

INSP

**1. EXTERNAL - DETAILED: FORWARD GALLEY SERVICE DOOR STOP FITTINGS AND PINS**  
(Figure 1)**A. Inspection**

SUBTASK 52-05-03-010-025

- (1) Open this access panel:

**Number      Name/Location**

841            Forward Galley Service Door

NOTE: Inspect with doors opened and lining not removed.

SUBTASK 52-05-03-211-010

- (2) Do a Detailed inspection of the forward galley service door stop fittings and pins.

SUBTASK 52-05-03-910-014

- (3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.

SUBTASK 52-05-03-410-025

- (4) Close this access panel:

**Number      Name/Location**

841            Forward Galley Service Door

**———— END OF TASK ————**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-610-00-02</b>

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Feb 15/2015

AKS



# **737-600/700/800/900 TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-610-00-02</b>
				MECH      INSP
<b>TASK 51-05-01-210-809</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				

END OF TASK

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR STOP FITTINGS AND PINS</b>
		<b>D633A109-AKS 52-610-00-02</b>

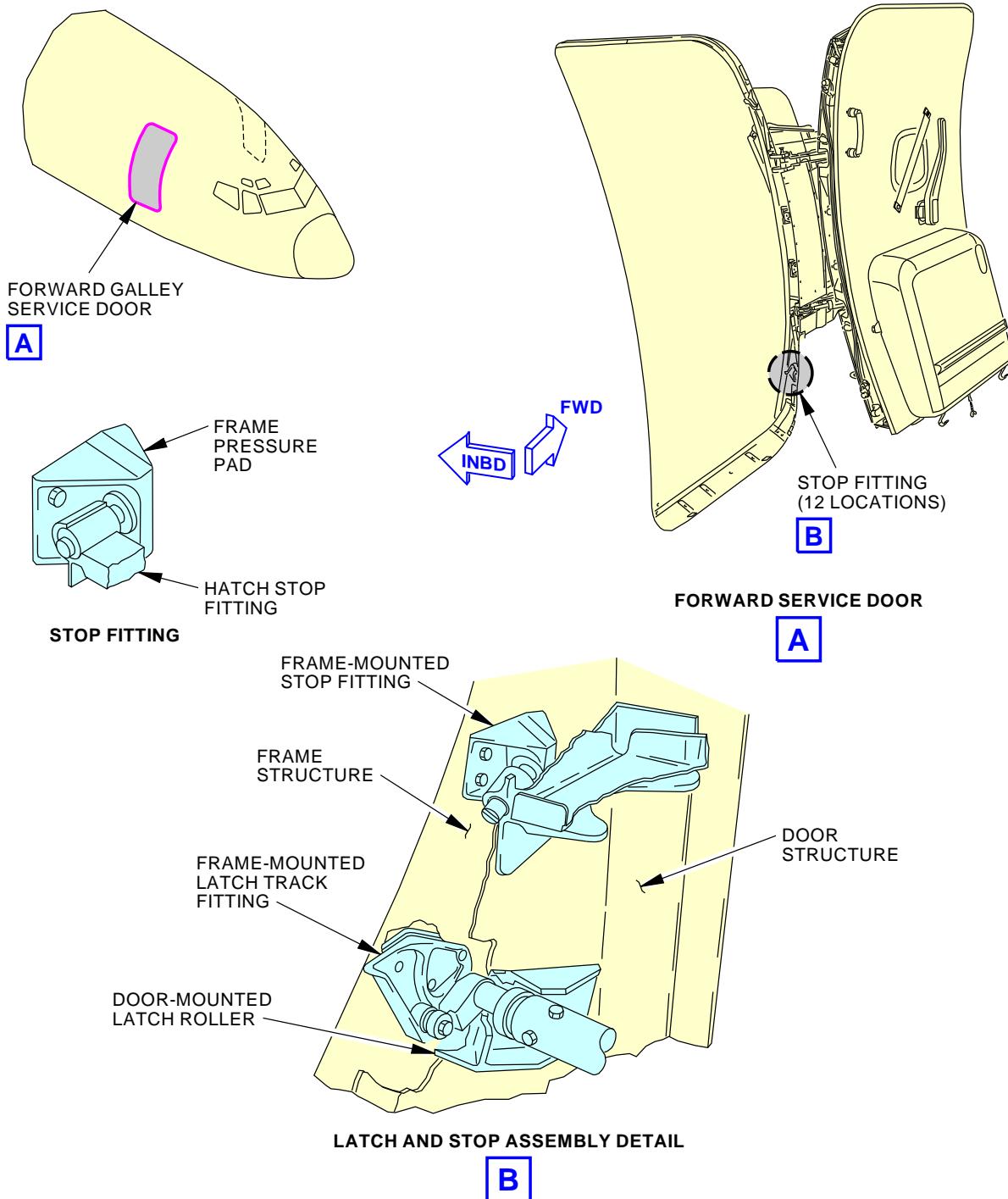
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-610-00-02**

External - Forward Galley Service Door  
Figure 1

H45800 S0006584547\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR STOP FITTINGS AND PINS</b>
		<b>D633A109-AKS</b> <b>52-610-00-02</b>

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE AFT ENTRY DOOR STOP FITTINGS AND PINS			BOEING CARD NO. <b>52-610-00-03</b>	
DATE	TASK <b>DETAILED</b>				RELATED CARD	
TAIL NUMBER	WORK AREA <b>AFT ENTRY DOOR</b>	VERSION 1.1 1.2	THRESHOLD 36 MO 4000 FC	REPEAT 36 MO 4000 FC	APPLICABILITY	
STATION	SKILL <b>AIRPL</b>	<b>NOTE</b>			AIRPLANE <b>ALL</b>	ENGINE <b>ALL</b>
		ACCESS <b>834</b>			ZONE <b>834</b>	
		<b>NOTE</b>				

Inspect aft entry door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Inspect with doors opened and lining not removed.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-610-00-03</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-610-00-03</b>
<b>TASK 52-05-03-211-811</b>				MECH INSP

**1. EXTERNAL - DETAILED: AFT ENTRY DOOR STOP FITTINGS AND PINS**  
(Figure 1)

**A. Inspection**

SUBTASK 52-05-03-010-026

(1) Open this access panel:

<u>Number</u>	<u>Name/Location</u>
834	Aft Entry Door

NOTE: Inspect with doors opened and lining not removed.

SUBTASK 52-05-03-211-011

(2) Do a Detailed inspection of the aft entry door stop fittings and pins.

SUBTASK 52-05-03-910-015

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.

SUBTASK 52-05-03-410-026

(4) Close this access panel:

<u>Number</u>	<u>Name/Location</u>
834	Aft Entry Door

———— END OF TASK ————

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR STOP FITTINGS AND PINS</b>	
		D633A109-AKS <b>52-610-00-03</b>	Page 2 of 4 Feb 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-610-00-03</b>	MECH	INSP
<b>TASK 51-05-01-210-809</b>						
<b>2. 737-6789 Basic Task Description</b>						
<b>A. CPCP Basic Task</b>						
SUBTASK 51-05-01-210-078						
(1) CPCP Basic Task Item 1 is not applicable.						
SUBTASK 51-05-01-210-079						
(2) Do the CPCP Basic Task Item 2 as follows:						
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.						
SUBTASK 51-05-01-210-080						
(3) Do the CPCP Basic Task Item 3 as follows:						
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.						
SUBTASK 51-05-01-210-081						
(4) Do the CPCP Basic Task item 4 as follows:						
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.						
SUBTASK 51-05-01-210-082						
(5) CPCP Basic Task Item 5 is not applicable.						
SUBTASK 51-05-01-210-100						
(6) Do the CPCP Basic Task Item 6 (Not Applicable)						
SUBTASK 51-05-01-210-084						
(7) CPCP Basic Task Item 7 is not applicable.						
<b>— END OF TASK —</b>						

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR STOP FITTINGS AND PINS</b>	
		D633A109-AKS <b>52-610-00-03</b>	Page 3 of 4 Oct 15/2015

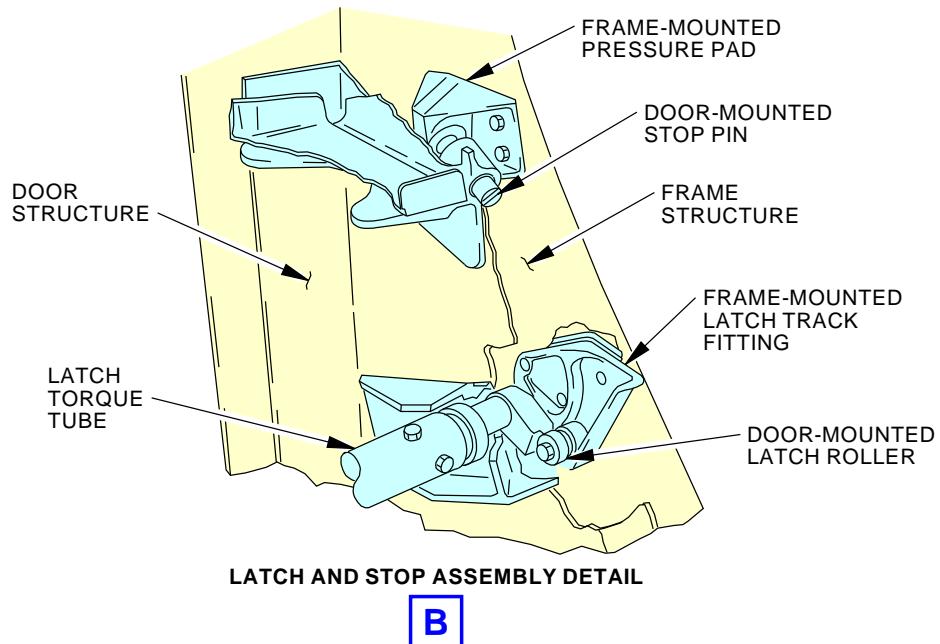
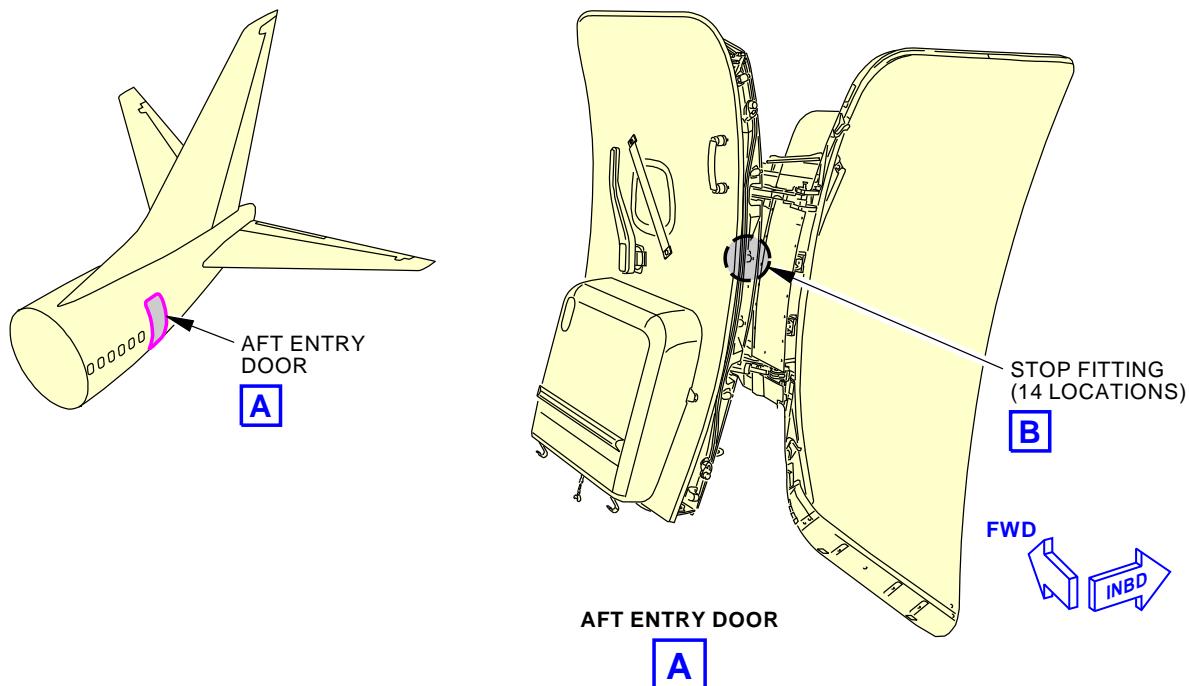
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-610-00-03**

**External - Aft Entry Door  
Figure 1**

H45814 S0006584550\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-610-00-03</b>

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>AFT GALLEY SERVICE DOOR STOP FITTINGS AND PINS</b>			BOEING CARD NO.
DATE	TASK <b>DETAILED</b>				52-610-00-04 RELATED CARD
TAIL NUMBER	WORK AREA <b>AFT SERVICE DR</b>	VERSION 1.1 1.2	THRESHOLD 36 MO 4000 FC	REPEAT 36 MO 4000 FC	APPLICABILITY AIRPLANE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	NOTE			ENGINE <b>ALL</b>
		ACCESS <b>844</b>			ZONE <b>844</b>
		NOTE			

Inspect aft galley service door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Inspect with doors opened and lining not removed.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS 52-610-00-04

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-610-00-04</b>
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**TASK 52-05-03-211-812**

MECH

INSP

**1. EXTERNAL - DETAILED: AFT GALLEY SERVICE DOOR STOP FITTINGS AND PINS**

(Figure 1)

**A. Inspection**

SUBTASK 52-05-03-010-027

- (1) Open this access panel:

**Number      Name/Location**

844            Aft Galley Service Door

NOTE: Inspect with doors opened and lining not removed.

SUBTASK 52-05-03-211-012

- (2) Do a Detailed inspection of the aft galley service door stop fittings and pins.

SUBTASK 52-05-03-910-016

- (3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.

SUBTASK 52-05-03-410-027

- (4) Close this access panel:

**Number      Name/Location**

844            Aft Galley Service Door

**———— END OF TASK ————**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR STOP FITTINGS AND PINS</b>	
		D633A109-AKS <b>52-610-00-04</b>	Page 2 of 4 Feb 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-610-00-04</b>
				MECH INSP
<b>TASK 51-05-01-210-809</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-610-00-04</b>

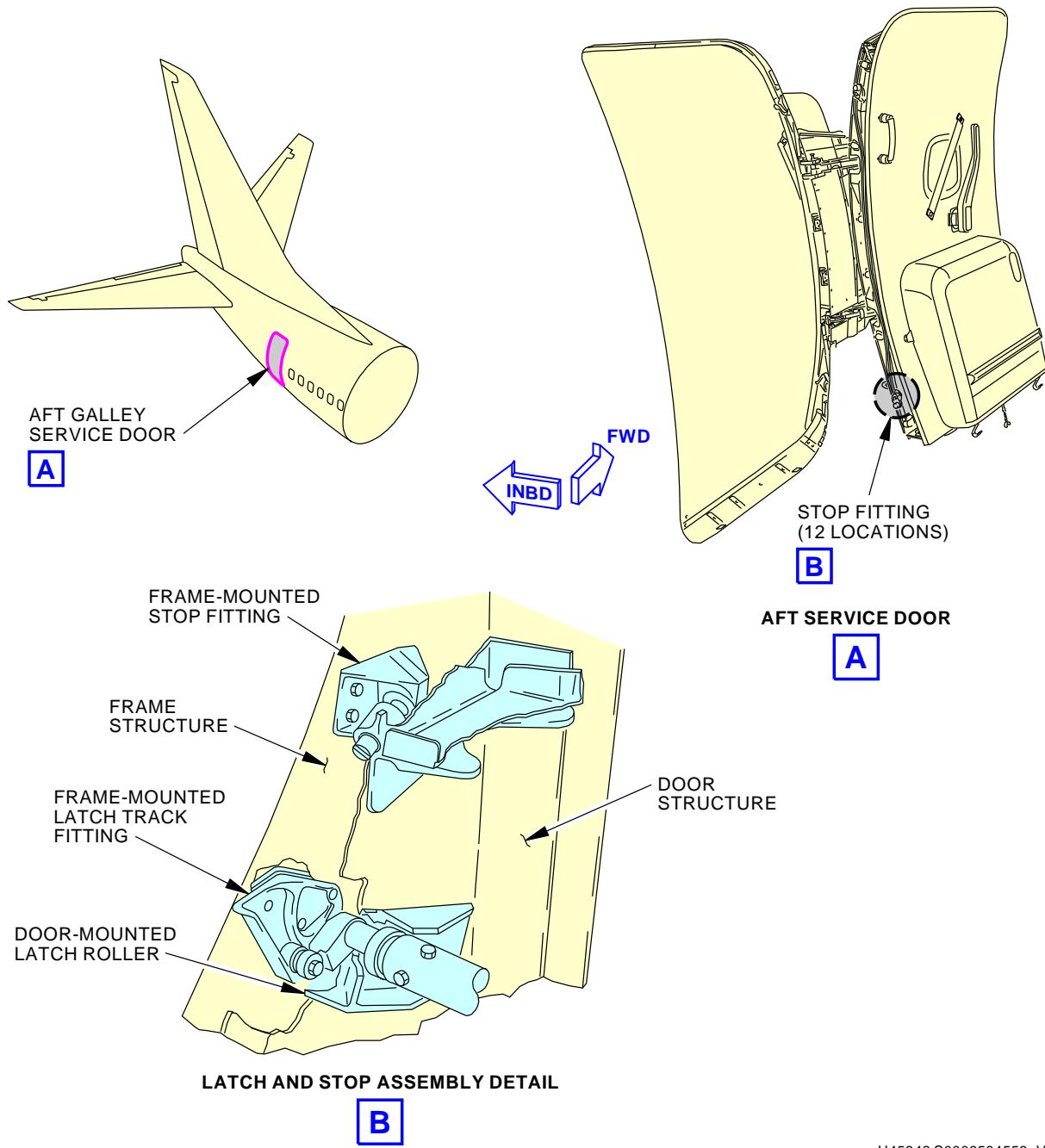
**AKS**737-600/700/800/900  
TASK CARDS

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-610-00-04**External - Aft Galley Service Door  
Figure 1

H45842 S0006584553\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS 52-610-00-04

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**AKS**
**737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FORWARD ENTRY DOOR</b>			BOEING CARD NO. <b>52-620-00-01</b>
DATE	TASK <b>DETAILED</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>FWD ENTRY DOOR</b>	VERSION 1.1 1.2	THRESHOLD <b>9 YR 18000 FC</b>	REPEAT <b>8 YR 18000 FC</b>	APPLICABILITY AIRPLANE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	<b>NOTE</b>			ENGINE <b>ALL</b>
		ACCESS <b>831</b>			ZONE <b>831</b>
		<b>NOTE</b>			

Inspect forward entry door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Remove insulation, interior liners and access panels as required.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

**B. Consumable Materials**

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR</b>	
		<b>D633A109-AKS 52-620-00-01</b>	<b>Page 1 of 5 Jun 15/2015</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-620-00-01</b>
<b>TASK 52-05-03-211-813</b>				MECH INSP

**1. INTERNAL - DETAILED: FORWARD ENTRY DOOR**  
(Figure 1)

**A. Inspection**

SUBTASK 52-05-03-010-028

(1) Open this access panel:

<u>Number</u>	<u>Name/Location</u>
831	Forward Entry Door

NOTE: Remove insulation, interior liners and access panels as required.

SUBTASK 52-05-03-211-013

(2) Do a Detailed inspection of the forward entry door stop fittings and pins.

SUBTASK 52-05-03-910-017

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-810.

SUBTASK 52-05-03-410-028

(4) Close this access panel:

<u>Number</u>	<u>Name/Location</u>
831	Forward Entry Door

———— END OF TASK ————

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR</b>
		D633A109-AKS <b>52-620-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-620-00-01</b>
				MECH INSP
<b>TASK 51-05-01-210-810</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-085				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-086				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-087				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-088				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-089				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-090				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR</b>  <b>D633A109-AKS</b> <b>52-620-00-01</b>	Page 3 of 5 Oct 15/2015
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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-620-00-01</b>
			<p>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</p> <p>2) Not applicable</p> <p>3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:</p> <p>Water displacing / anti-corrosion compounds should not be applied in the following areas:</p> <ul style="list-style-type: none"><li>• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.</li><li>• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).</li><li>• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).</li><li>• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).</li><li>• Areas with electrical arc potential.</li><li>• Interior materials, including cargo liners (change of flammability properties).</li><li>• Fiber-glass ducts where temperature exceeds 220 degrees F.</li><li>• Selected areas noted in baseline program.</li></ul>	MECH      INSP

SUBTASK 51-05-01-210-091

- (7) Do the CPCP Basic Task Item 7 as follows:
- (a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.

———— END OF TASK ————

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR</b>
		D633A109-AKS <b>52-620-00-01</b>

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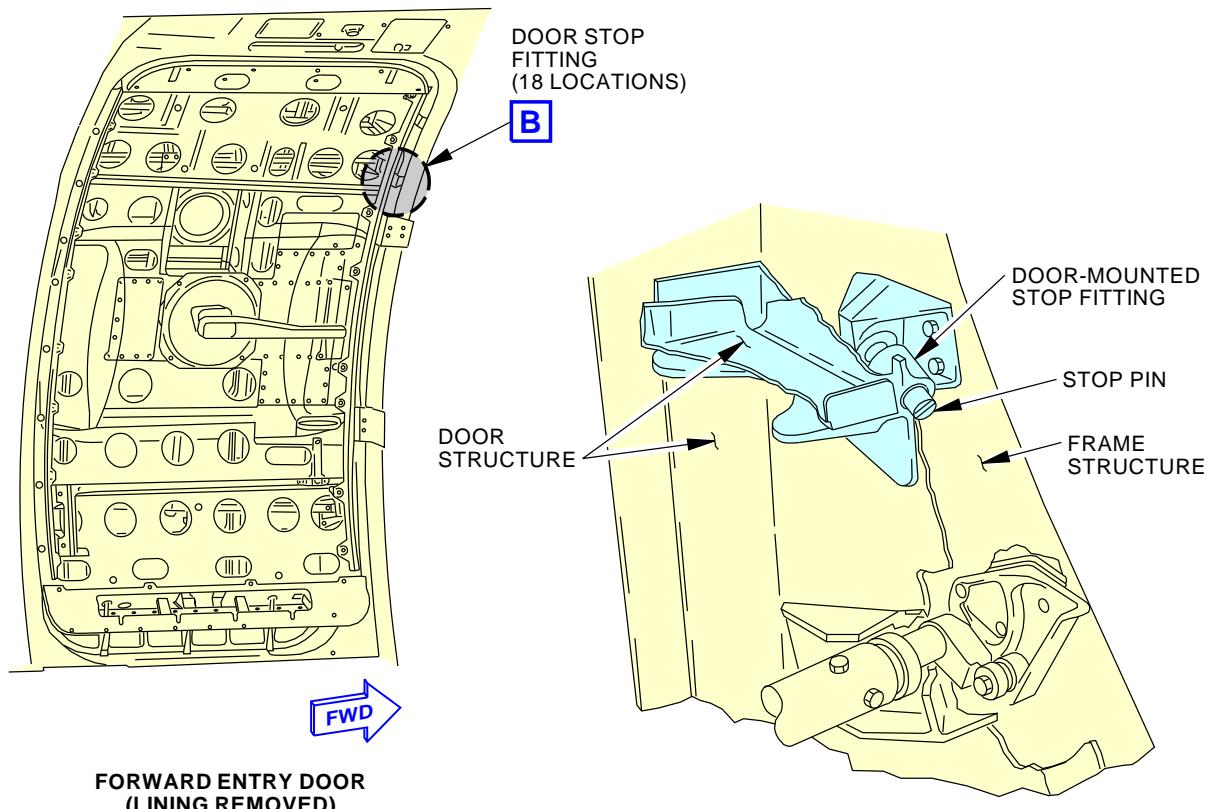
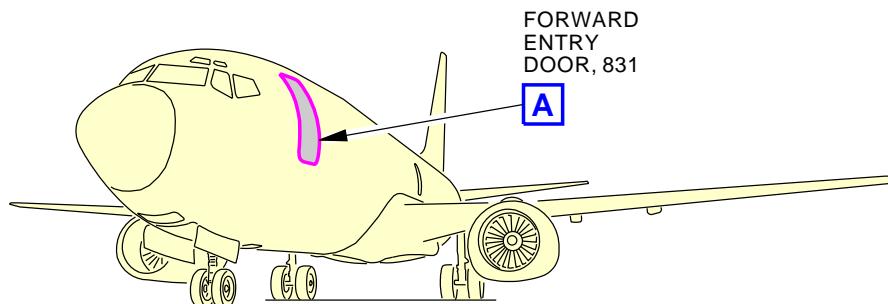
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-620-00-01**MPD ITEM  
52-620-00

487386 S0000146002\_V3

**Forward Entry Door Detailed (Internal)  
Figure 1**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR</b>
		<b>D633A109-AKS</b> <b>52-620-00-01</b>

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**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FORWARD GALLEY SERVICE DOOR</b>			BOEING CARD NO.
DATE	TASK <b>DETAILED</b>				<b>52-620-00-02</b>
TAIL NUMBER	WORK AREA <b>FWD SERVICE DR</b>	VERSION 1.1 1.2	THRESHOLD <b>9 YR 18000 FC</b>	REPEAT <b>8 YR 18000 FC</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>	<b>NOTE</b>			AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
		ACCESS <b>841</b>			ZONE <b>841</b>
		<b>NOTE</b>			

Inspect forward galley service door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Remove insulation, interior liners and access panels as required.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

**B. Consumable Materials**

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR</b>	
		<b>D633A109-AKS 52-620-00-02</b>	<b>Page 1 of 5 Jun 15/2015</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-620-00-02</b>
<b>TASK 52-05-03-211-814</b>				MECH INSP

**1. INTERNAL - DETAILED: FORWARD GALLEY SERVICE DOOR**  
(Figure 1)

**A. Inspection**

SUBTASK 52-05-03-010-029

(1) Open this access panel:

**Number      Name/Location**  
841            Forward Galley Service Door

**NOTE:** Remove insulation, interior liners and access panels as required.

SUBTASK 52-05-03-211-014

(2) Do a Detailed inspection of the forward galley service door stop fittings and pins.

SUBTASK 52-05-03-910-018

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-810.

SUBTASK 52-05-03-410-029

(4) Close this access panel:

**Number      Name/Location**  
841            Forward Galley Service Door

**———— END OF TASK ————**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR</b>
		D633A109-AKS <b>52-620-00-02</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-620-00-02</b>
				MECH INSP
<b>TASK 51-05-01-210-810</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-085				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-086				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-087				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-088				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-089				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-090				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR</b>	
		D633A109-AKS 52-620-00-02	Page 3 of 5 Oct 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-620-00-02</b>				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:  
Water displacing / anti-corrosion compounds should not be applied in the following areas:
  - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
  - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
  - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
  - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
  - Areas with electrical arc potential.
  - Interior materials, including cargo liners (change of flammability properties).
  - Fiber-glass ducts where temperature exceeds 220 degrees F.
  - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-091

- (7) Do the CPCP Basic Task Item 7 as follows:
- (a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.

---

**END OF TASK**

---

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR</b>
		D633A109-AKS <b>52-620-00-02</b>

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Oct 15/2014

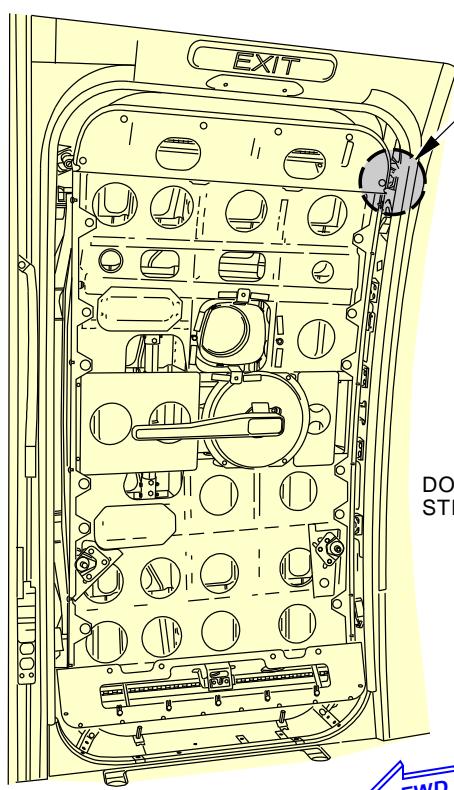
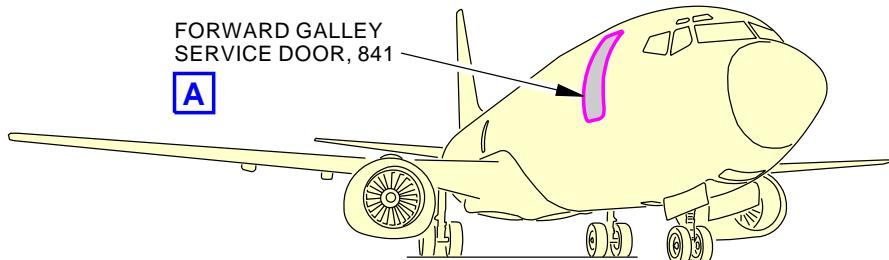
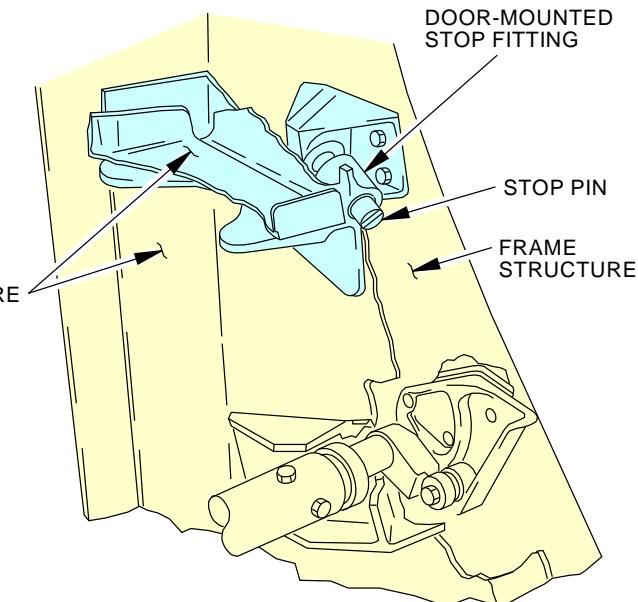
**AKS**737-600/700/800/900  
TASK CARDS

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-620-00-02**FORWARD GALLEY SERVICE DOOR  
(LINING REMOVED)**A**DOOR STOP FITTING  
(EXAMPLE)**B**MPD ITEM  
52-620-00

487393 S0000146003\_V3

Forward Galley Service Door Detailed (Internal)  
Figure 1

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR</b>
		D633A109-AKS 52-620-00-02

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**AKS**
**737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT ENTRY DOOR</b>			BOEING CARD NO. <b>52-620-00-03</b>
DATE	TASK <b>DETAILED</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>AFT ENTRY DOOR</b>	VERSION 1.1 1.2	THRESHOLD <b>9 YR 18000 FC</b>	REPEAT <b>8 YR 18000 FC</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>	<b>NOTE</b>			AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
		ACCESS <b>834</b>			ZONE <b>834</b>
		<b>NOTE</b>			

Inspect aft entry door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Remove insulation, interior liners and access panels as required.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

**B. Consumable Materials**

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR</b>	
		D633A109-AKS <b>52-620-00-03</b>	Page 1 of 5 Jun 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-620-00-03</b>
<b>TASK 52-05-03-211-815</b>				MECH INSP

**1. INTERNAL - DETAILED: AFT ENTRY DOOR**  
(Figure 1)

**A. Inspection**

SUBTASK 52-05-03-010-030

(1) Open this access panel:

<u>Number</u>	<u>Name/Location</u>
834	Aft Entry Door

NOTE: Remove insulation, interior liners and access panels as required.

SUBTASK 52-05-03-211-015

(2) Do a Detailed inspection of the aft entry door stop fittings and pins.

SUBTASK 52-05-03-910-019

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-810.

SUBTASK 52-05-03-410-030

(4) Close this access panel:

<u>Number</u>	<u>Name/Location</u>
834	Aft Entry Door

———— END OF TASK ————

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR</b>
		D633A109-AKS <b>52-620-00-03</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-620-00-03</b>
<b>TASK 51-05-01-210-810</b>				MECH INSP
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-085				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-086				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-087				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-088				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-089				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-090				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR</b>  <b>D633A109-AKS</b> <b>52-620-00-03</b>	Page 3 of 5 Oct 15/2015
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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-620-00-03</b>				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
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- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:  
Water displacing / anti-corrosion compounds should not be applied in the following areas:
  - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
  - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
  - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
  - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
  - Areas with electrical arc potential.
  - Interior materials, including cargo liners (change of flammability properties).
  - Fiber-glass ducts where temperature exceeds 220 degrees F.
  - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-091

- (7) Do the CPCP Basic Task Item 7 as follows:
- (a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.

**— END OF TASK —**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR</b>  <b>D633A109-AKS</b> <b>52-620-00-03</b>	<b>Page 4 of 5</b> <b>Oct 15/2014</b>
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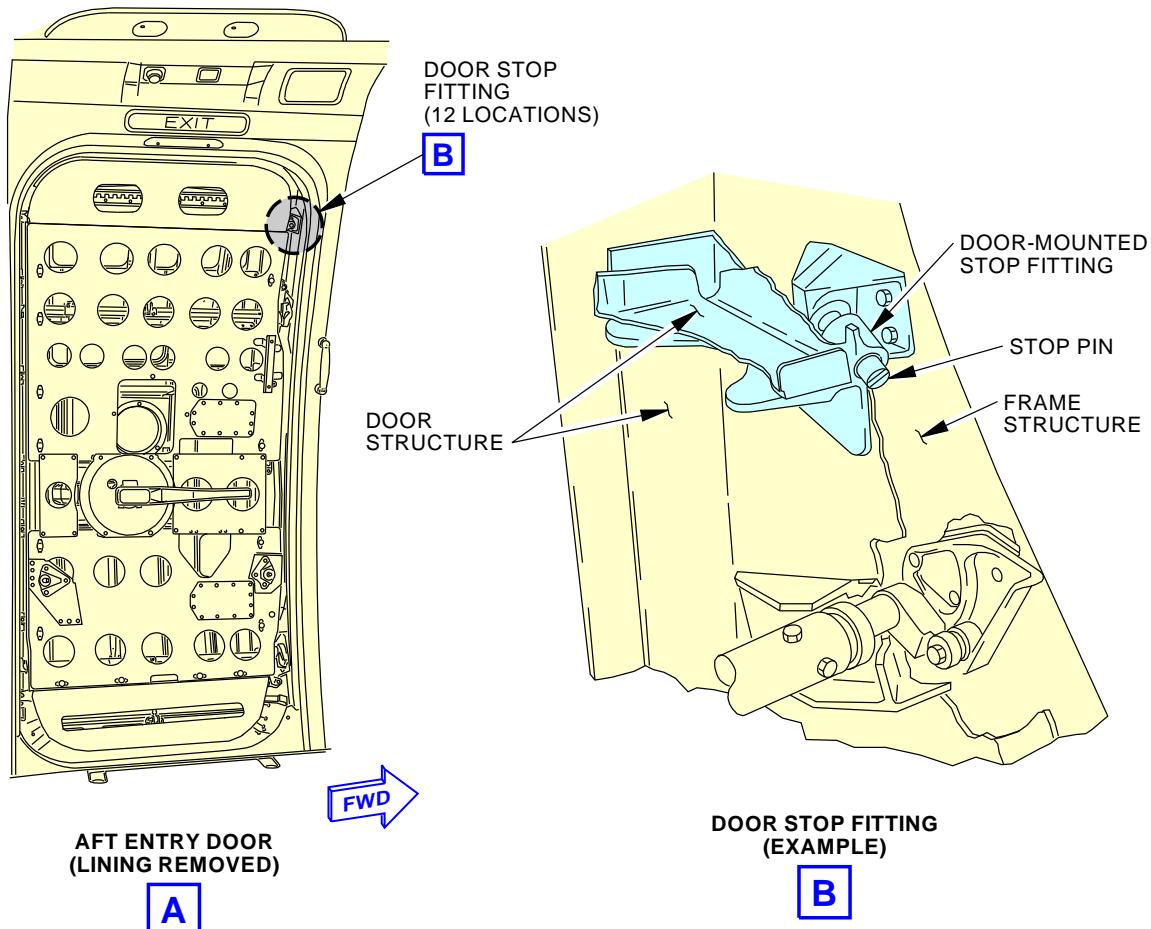
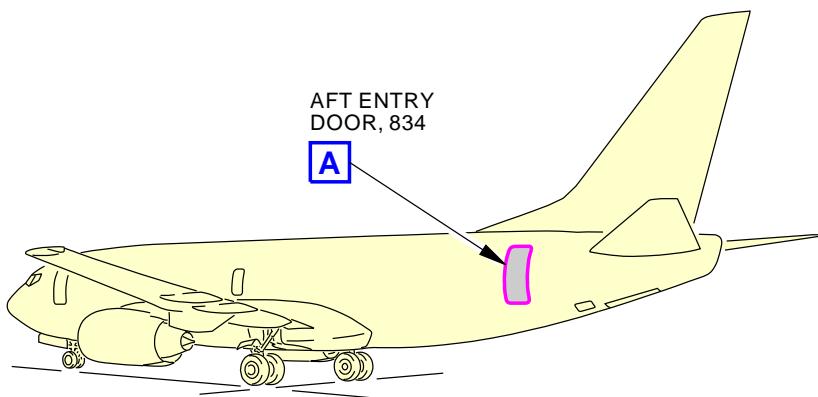
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-620-00-03**

**Aft Entry Door Detailed (Internal)**  
**Figure 1**

487402 S0000146005\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR</b>
		D633A109-AKS <b>52-620-00-03</b>

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**AKS**
**737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT GALLEY SERVICE DOOR</b>			BOEING CARD NO. <b>52-620-00-04</b>
DATE	TASK <b>DETAILED</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>AFT SERVICE DR</b>	VERSION 1.1 1.2	THRESHOLD <b>9 YR 18000 FC</b>	REPEAT <b>8 YR 18000 FC</b>	APPLICABILITY AIRPLANE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	<b>NOTE</b>			ENGINE <b>ALL</b>
		ACCESS <b>844</b>			ZONE <b>844</b>
		<b>NOTE</b>			

Inspect aft galley service door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Remove insulation, interior liners and access panels as required.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

**B. Consumable Materials**

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR</b>	
		D633A109-AKS <b>52-620-00-04</b>	Page 1 of 5 Jun 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-620-00-04</b>
<b>TASK 52-05-03-211-816</b>				MECH INSP

**1. INTERNAL - DETAILED: AFT GALLEY SERVICE DOOR**  
(Figure 1)

**A. Inspection**

SUBTASK 52-05-03-010-031

(1) Open this access panel:

Number    Name/Location  
844            Aft Galley Service Door

NOTE: Remove insulation, interior liners and access panels as required.

SUBTASK 52-05-03-211-016

(2) Do a Detailed inspection of the aft galley service door stop fittings and pins.

SUBTASK 52-05-03-910-020

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-810.

SUBTASK 52-05-03-410-031

(4) Close this access panel:

Number    Name/Location  
844            Aft Galley Service Door

———— END OF TASK ————

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR</b>
		D633A109-AKS <b>52-620-00-04</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-620-00-04</b>
				MECH INSP
<b>TASK 51-05-01-210-810</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-085				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-086				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-087				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-088				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-089				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-090				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR</b>	
		D633A109-AKS <b>52-620-00-04</b>	Page 3 of 5 Oct 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-620-00-04</b>			
				<table border="1"><tr><td style="width: 80%;"></td><td style="width: 10%; text-align: center;">MECH</td><td style="width: 10%; text-align: center;">INSP</td></tr></table>		MECH	INSP
	MECH	INSP					

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:  
Water displacing / anti-corrosion compounds should not be applied in the following areas:
  - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
  - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
  - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
  - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
  - Areas with electrical arc potential.
  - Interior materials, including cargo liners (change of flammability properties).
  - Fiber-glass ducts where temperature exceeds 220 degrees F.
  - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-091

- (7) Do the CPCP Basic Task Item 7 as follows:
- (a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.

---

**END OF TASK**

---

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR</b>
		D633A109-AKS <b>52-620-00-04</b>

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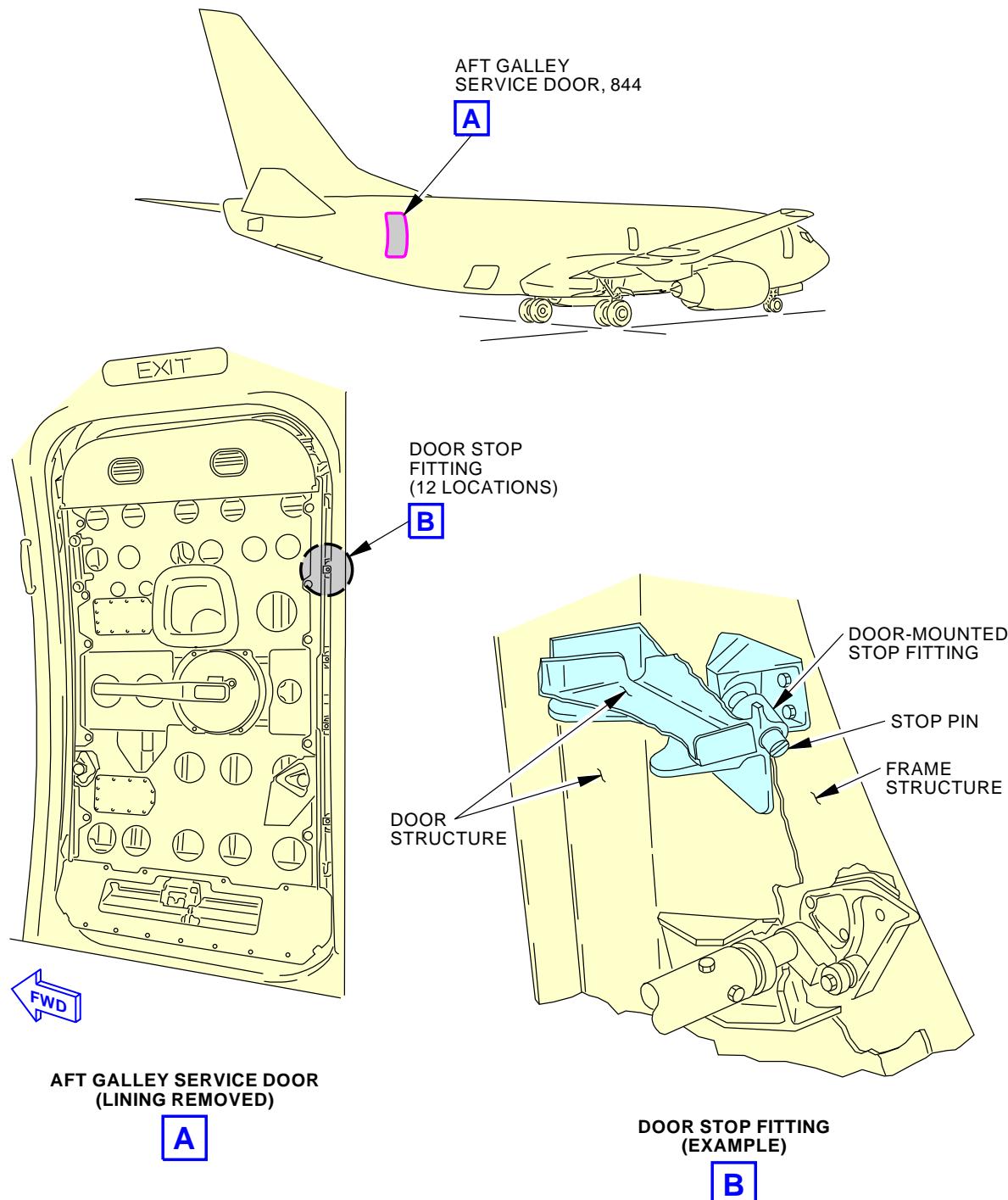
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-620-00-04**

**Aft Galley Service Door Detailed (Internal)**  
**Figure 1**

487381 S0000145992\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR</b>
		<b>D633A109-AKS</b> <b>52-620-00-04</b>

**AKS**
**737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FORWARD ENTRY DOOR</b>			BOEING CARD NO. <b>52-650-00-01</b>
DATE	TASK <b>GENERAL VISUAL</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>FWD ENTRY DOOR</b>	VERSION 1.1 1.2	THRESHOLD <b>9 YR 18000 FC</b>	REPEAT <b>8 YR 18000 FC</b>	APPLICABILITY AIRPLANE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	NOTE			ENGINE <b>ALL</b>
		ACCESS <b>831 831AZ 831BZ 831CZ 831DZ 831EZ S8311</b>			ZONE <b>831</b>
		NOTE			

Inspect forward entry door skin and structure.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Remove insulation, interior liners and access panels as required.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

**B. Consumable Materials**

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR</b>
		D633A109-AKS <b>52-650-00-01</b>

**Page 1 of 5  
Jun 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-650-00-01</b>														
				MECH INSP														
<b>TASK 52-05-03-210-810</b>																		
1. <b>INTERNAL - GENERAL VISUAL: FORWARD ENTRY DOOR</b>																		
(Figure 1)																		
<b>A. Inspection</b>																		
SUBTASK 52-05-03-010-004																		
(1) Open these access panels:																		
<table><thead><tr><th><b>Number</b></th><th><b>Name/Location</b></th></tr></thead><tbody><tr><td>831</td><td>Forward Entry Door</td></tr><tr><td>831AZ</td><td>Forward Entry Door - Torque Tube Access</td></tr><tr><td>831BZ</td><td>Forward Entry Door - Handle Box and Cam for Handle Box Access</td></tr><tr><td>831CZ</td><td>Forward Entry Door - Handle Box Access</td></tr><tr><td>831DZ</td><td>Forward Entry Door - Gate Hinge Pin Access</td></tr><tr><td>831EZ</td><td>Forward Entry Door - Gate Hinge Pin Access</td></tr></tbody></table>					<b>Number</b>	<b>Name/Location</b>	831	Forward Entry Door	831AZ	Forward Entry Door - Torque Tube Access	831BZ	Forward Entry Door - Handle Box and Cam for Handle Box Access	831CZ	Forward Entry Door - Handle Box Access	831DZ	Forward Entry Door - Gate Hinge Pin Access	831EZ	Forward Entry Door - Gate Hinge Pin Access
<b>Number</b>	<b>Name/Location</b>																	
831	Forward Entry Door																	
831AZ	Forward Entry Door - Torque Tube Access																	
831BZ	Forward Entry Door - Handle Box and Cam for Handle Box Access																	
831CZ	Forward Entry Door - Handle Box Access																	
831DZ	Forward Entry Door - Gate Hinge Pin Access																	
831EZ	Forward Entry Door - Gate Hinge Pin Access																	
Special Access:																		
<table><thead><tr><th><b>Number</b></th><th><b>Name/Location</b></th></tr></thead><tbody><tr><td>S8311</td><td>Forward Passenger Entry Door Inspection</td></tr></tbody></table>					<b>Number</b>	<b>Name/Location</b>	S8311	Forward Passenger Entry Door Inspection										
<b>Number</b>	<b>Name/Location</b>																	
S8311	Forward Passenger Entry Door Inspection																	
<b>NOTE:</b> Remove insulation, interior liners and access panels as required.																		
SUBTASK 52-05-03-210-010																		
(2) Do a General Visual inspection of the forward entry door skin and structure.																		
SUBTASK 52-05-03-910-021																		
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-808.																		
SUBTASK 52-05-03-410-004																		
(4) Close these access panels:																		
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<b>Number</b>	<b>Name/Location</b>																	
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<b>— END OF TASK —</b>																		

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR</b>
		D633A109-AKS <b>52-650-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-650-00-01</b>
				MECH INSP
<b>TASK 51-05-01-210-808</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-071				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-072				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-073				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-074				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-117				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-076				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR</b>	
		D633A109-AKS <b>52-650-00-01</b>	Page 3 of 5 Oct 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-650-00-01</b>				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:  
Water displacing / anti-corrosion compounds should not be applied in the following areas:
  - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
  - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
  - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
  - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
  - Areas with electrical arc potential.
  - Interior materials, including cargo liners (change of flammability properties).
  - Fiber-glass ducts where temperature exceeds 220 degrees F.
  - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-077

- (7) Do the CPCP Basic Task Item 7 as follows:
- (a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.

---

**END OF TASK**

---

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD ENTRY DOOR</b>
		D633A109-AKS <b>52-650-00-01</b>

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Oct 15/2014

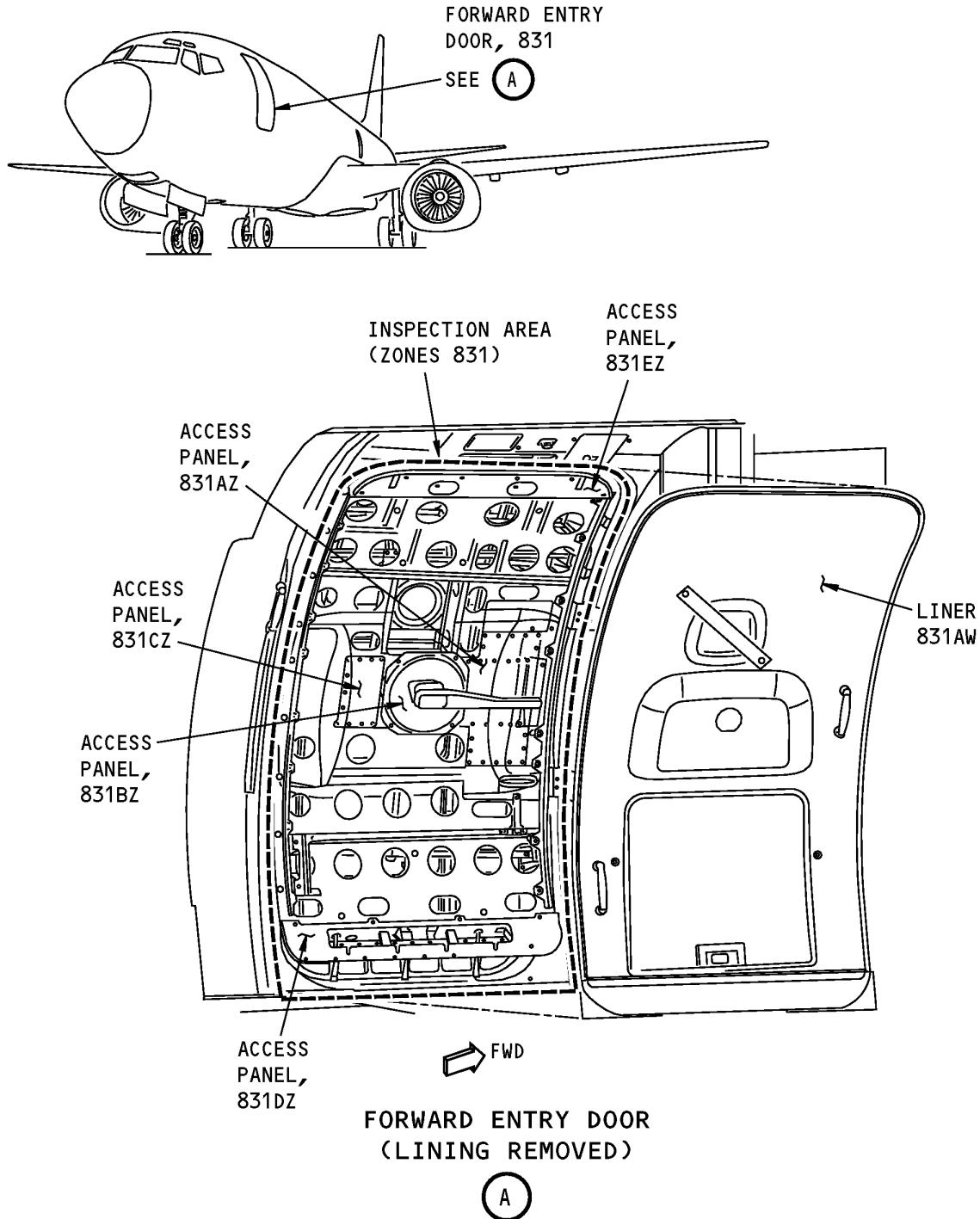
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-650-00-01**

**Forward Entry Door General Visual (Internal)  
Figure 1**

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD ENTRY DOOR****D633A109-AKS  
52-650-00-01****Page 5 of 5  
Oct 15/2014**

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FORWARD GALLEY SERVICE DOOR</b>			BOEING CARD NO.
DATE	TASK <b>GENERAL VISUAL</b>				<b>52-650-00-02</b>
TAIL NUMBER	WORK AREA <b>FWD SERVICE DR</b>	VERSION 1.1 1.2	THRESHOLD <b>9 YR 18000 FC</b>	REPEAT <b>8 YR 18000 FC</b>	RELATED CARD APPLICABILITY AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	NOTE			
		ACCESS <b>841 841AZ 841BZ 841CZ 841DZ 841EZ S8411</b>			ZONE <b>841</b>
		NOTE			

Inspect forward galley service door skin and structure.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Remove insulation, interior liners and access panels as required.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

**B. Consumable Materials**

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	FORWARD GALLEY SERVICE DOOR
		D633A109-AKS <b>52-650-00-02</b>

Page 1 of 5  
Jun 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-650-00-02</b>														
				MECH INSP														
<b>TASK 52-05-03-210-811</b>																		
1. <b>INTERNAL - GENERAL VISUAL: FORWARD GALLEY SERVICE DOOR</b>																		
(Figure 1)																		
<b>A. Inspection</b>																		
SUBTASK 52-05-03-010-005																		
(1) Open these access panels:																		
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<b>Number</b>	<b>Name/Location</b>																	
S8411	Forward Galley Service Door Inspection																	
<b>NOTE:</b> Remove insulation, interior liners and access panels as required.																		
SUBTASK 52-05-03-210-011																		
(2) Do a General Visual inspection of the forward galley service door skin and structure.																		
SUBTASK 52-05-03-910-022																		
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-808.																		
SUBTASK 52-05-03-410-005																		
(4) Close these access panels:																		
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<b>— END OF TASK —</b>																		

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR</b>	
		D633A109-AKS <b>52-650-00-02</b>	Page 2 of 5 Feb 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-650-00-02</b>
				MECH INSP
<b>TASK 51-05-01-210-808</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-071				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-072				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-073				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-074				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-117				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-076				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR</b>	
		D633A109-AKS <b>52-650-00-02</b>	Page 3 of 5 Oct 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-650-00-02</b>				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:  
Water displacing / anti-corrosion compounds should not be applied in the following areas:
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  - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
  - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
  - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
  - Areas with electrical arc potential.
  - Interior materials, including cargo liners (change of flammability properties).
  - Fiber-glass ducts where temperature exceeds 220 degrees F.
  - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-077

- (7) Do the CPCP Basic Task Item 7 as follows:
- (a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.

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**END OF TASK**

---

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR</b>
		D633A109-AKS <b>52-650-00-02</b>

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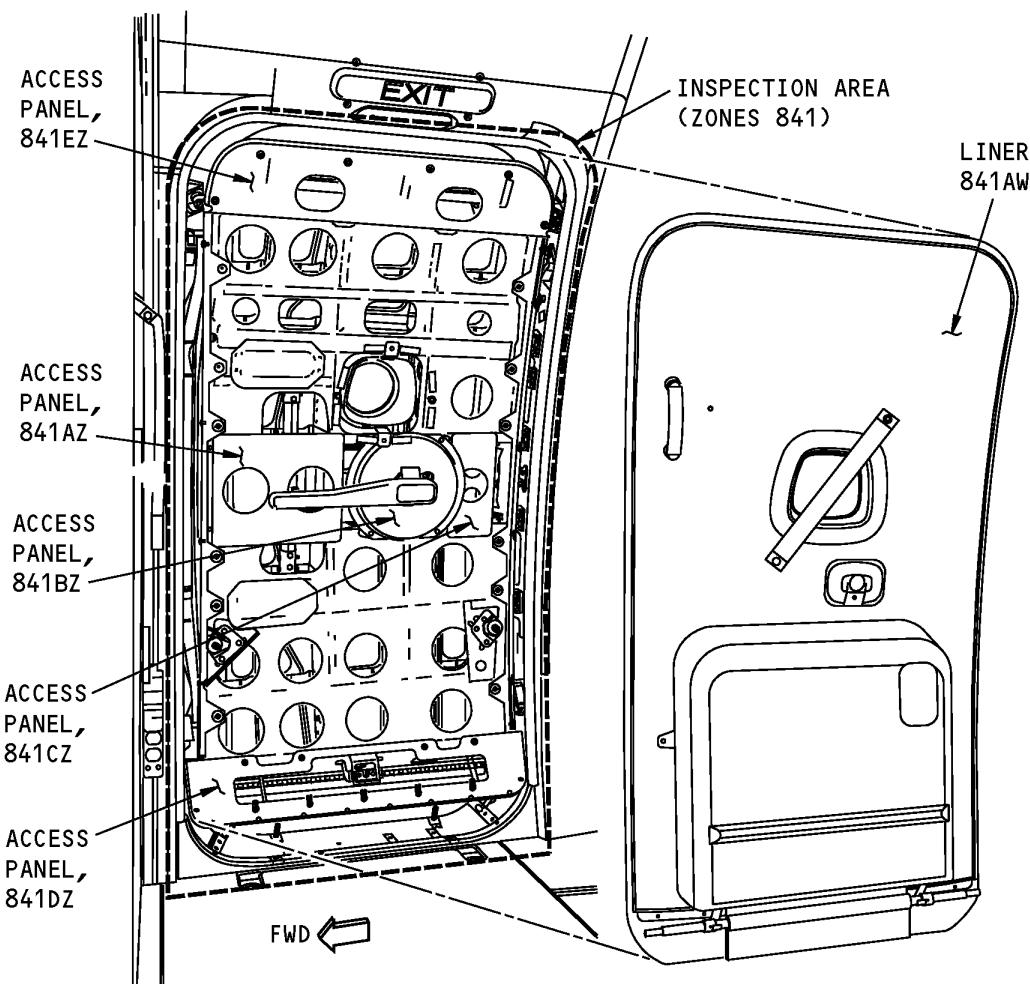
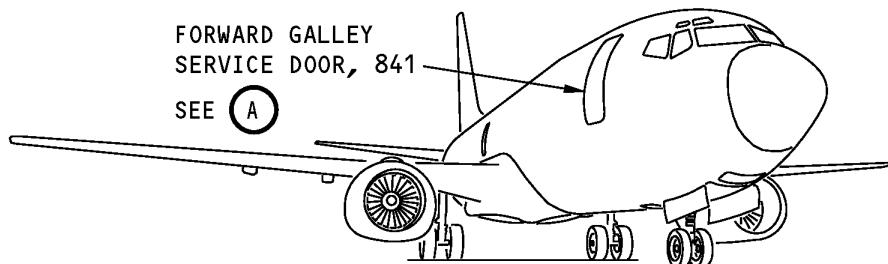
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-650-00-02**

**FORWARD GALLEY SERVICE DOOR  
(LINING REMOVED)**

A

**Forward Galley Service Door General Visual (Internal)  
Figure 1**

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD GALLEY SERVICE DOOR**D633A109-AKS  
**52-650-00-02**Page 5 of 5  
Oct 15/2014

**AKS**
**737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT ENTRY DOOR</b>			BOEING CARD NO.
DATE	TASK <b>GENERAL VISUAL</b>				<b>52-650-00-03</b>
TAIL NUMBER	WORK AREA <b>AFT ENTRY DOOR</b>	VERSION 1.1 1.2	THRESHOLD <b>9 YR 18000 FC</b>	REPEAT <b>8 YR 18000 FC</b>	APPLICABILITY AIRPLANE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	NOTE			ENGINE <b>ALL</b>
		ACCESS <b>834 834AZ 834BZ 834CZ 834DZ 834EZ S8341</b>			ZONE <b>834</b>
		NOTE			

Inspect aft entry door skin and structure.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Remove insulation, interior liners and access panels as required.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

**B. Consumable Materials**

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR</b>	
		D633A109-AKS <b>52-650-00-03</b>	Page 1 of 5 Jun 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-650-00-03</b>	MECH	INSP														
<b>TASK 52-05-03-210-812</b>																				
<b>1. INTERNAL - GENERAL VISUAL: AFT ENTRY DOOR</b>																				
(Figure 1)																				
<b>A. Inspection</b>																				
SUBTASK 52-05-03-010-006																				
(1) Open these access panels:																				
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834EZ	Aft Entry Door - Upper Hinge Access																			
Special Access:																				
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>S8341</td><td>Aft Passenger Entry Door Inspection</td></tr></tbody></table>							<u>Number</u>	<u>Name/Location</u>	S8341	Aft Passenger Entry Door Inspection										
<u>Number</u>	<u>Name/Location</u>																			
S8341	Aft Passenger Entry Door Inspection																			
<u>NOTE:</u> Remove insulation, interior liners and access panels as required.																				
SUBTASK 52-05-03-210-012																				
(2) Do a General Visual inspection of the aft entry door skin and structure.																				
SUBTASK 52-05-03-910-023																				
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-808.																				
SUBTASK 52-05-03-410-006																				
(4) Close these access panels:																				
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<b>———— END OF TASK ——</b>																				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR</b>	
		D633A109-AKS <b>52-650-00-03</b>	Page 2 of 5 Feb 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-650-00-03</b>
				MECH INSP
<b>TASK 51-05-01-210-808</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-071				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-072				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-073				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-074				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-117				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-076				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR</b>	
		D633A109-AKS <b>52-650-00-03</b>	Page 3 of 5 Oct 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-650-00-03</b>				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:  
Water displacing / anti-corrosion compounds should not be applied in the following areas:
  - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
  - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
  - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
  - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
  - Areas with electrical arc potential.
  - Interior materials, including cargo liners (change of flammability properties).
  - Fiber-glass ducts where temperature exceeds 220 degrees F.
  - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-077

- (7) Do the CPCP Basic Task Item 7 as follows:
- (a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.

**— END OF TASK —**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT ENTRY DOOR</b>  <b>D633A109-AKS</b> <b>52-650-00-03</b>	<b>Page 4 of 5</b> <b>Oct 15/2014</b>
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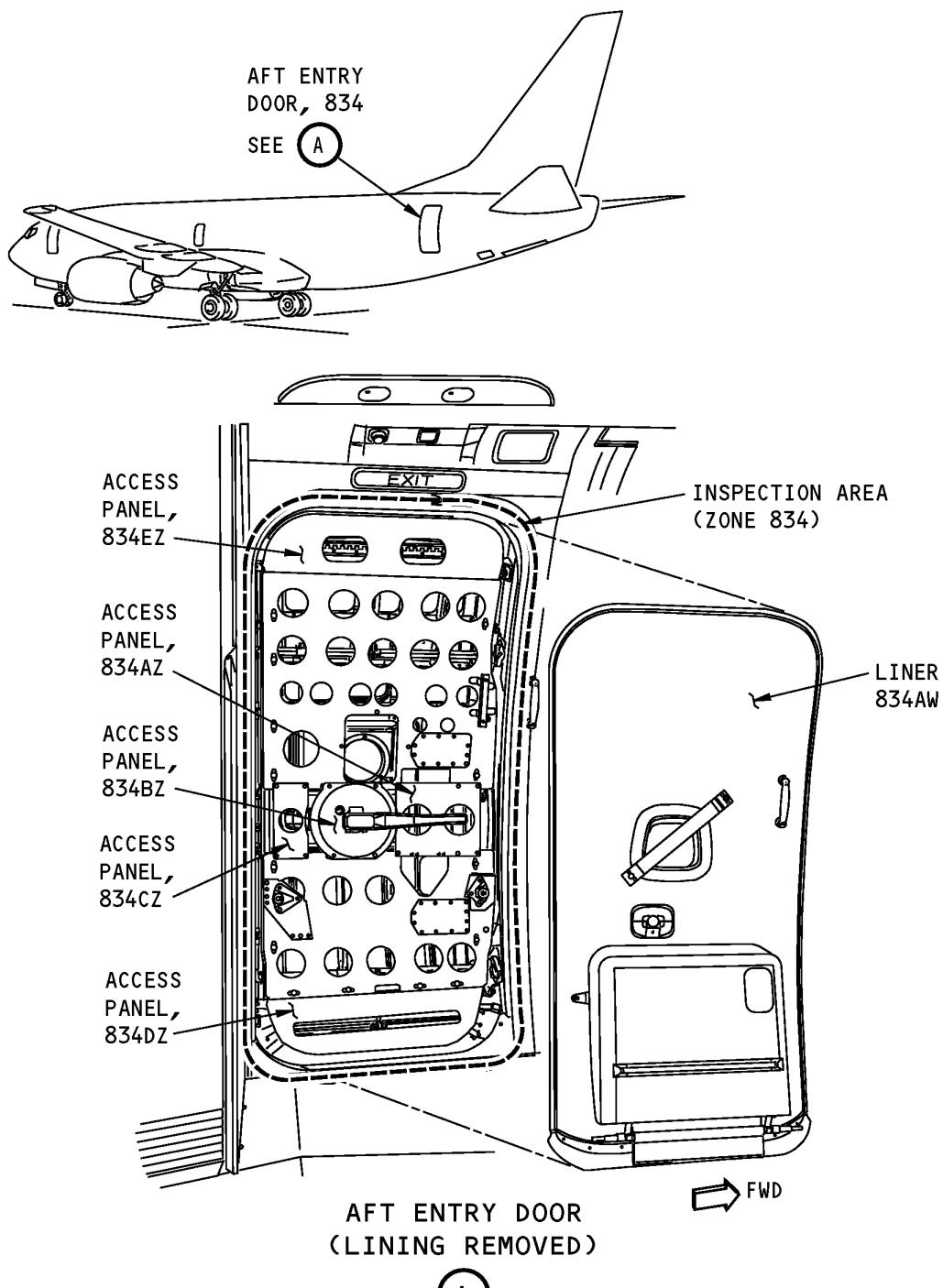
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-650-00-03**

**Aft Entry Door General Visual (Internal)  
Figure 1**

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AFT ENTRY DOOR****D633A109-AKS  
52-650-00-03****Page 5 of 5  
Oct 15/2014**

**AKS**
**737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT GALLEY SERVICE DOOR</b>			BOEING CARD NO. <b>52-650-00-04</b>
DATE	TASK <b>GENERAL VISUAL</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>AFT SERVICE DR</b>	VERSION 1.1 1.2	THRESHOLD <b>9 YR 18000 FC</b>	REPEAT <b>8 YR 18000 FC</b>	APPLICABILITY AIRPLANE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	NOTE			ENGINE <b>ALL</b>
		ACCESS <b>844 844AZ 844BZ 844CZ 844DZ 844EZ S8441</b>			ZONE <b>844</b>
		NOTE			

Inspect aft galley service door skin and structure.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Remove insulation, interior liners and access panels as required.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

**B. Consumable Materials**

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR</b>
		D633A109-AKS <b>52-650-00-04</b>

**Page 1 of 5  
Jun 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-650-00-04</b>														
				MECH INSP														
<b>TASK 52-05-03-210-813</b>																		
1. <b>INTERNAL - GENERAL VISUAL: AFT GALLEY SERVICE DOOR</b>																		
(Figure 1)																		
<b>A. Inspection</b>																		
SUBTASK 52-05-03-010-007																		
(1) Open these access panels:																		
<table><thead><tr><th><b>Number</b></th><th><b>Name/Location</b></th></tr></thead><tbody><tr><td>844</td><td>Aft Galley Service Door</td></tr><tr><td>844AZ</td><td>Aft Galley Service Door - Torque Tube Access</td></tr><tr><td>844BZ</td><td>Aft Galley Service Door - Handle Box and Cam for Handle Box Access</td></tr><tr><td>844CZ</td><td>Aft Galley Service Door - Handle Box Access</td></tr><tr><td>844DZ</td><td>Aft Galley Service Door - Lower Hinge Access</td></tr><tr><td>844EZ</td><td>Aft Galley Service Door - Upper Hinge Access</td></tr></tbody></table>					<b>Number</b>	<b>Name/Location</b>	844	Aft Galley Service Door	844AZ	Aft Galley Service Door - Torque Tube Access	844BZ	Aft Galley Service Door - Handle Box and Cam for Handle Box Access	844CZ	Aft Galley Service Door - Handle Box Access	844DZ	Aft Galley Service Door - Lower Hinge Access	844EZ	Aft Galley Service Door - Upper Hinge Access
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<b>Number</b>	<b>Name/Location</b>																	
S8441	Aft Galley Service Door Inspection																	
<b>NOTE:</b> Remove insulation, interior liners and access panels as required.																		
SUBTASK 52-05-03-210-013																		
(2) Do a General Visual inspection of the aft galley service door skin and structure.																		
SUBTASK 52-05-03-910-024																		
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-808.																		
SUBTASK 52-05-03-410-007																		
(4) Close these access panels:																		
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844EZ	Aft Galley Service Door - Upper Hinge Access																	
<b>— END OF TASK —</b>																		

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR</b>	
		D633A109-AKS <b>52-650-00-04</b>	Page 2 of 5 Feb 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-650-00-04</b>
				MECH INSP
<b>TASK 51-05-01-210-808</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-071				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-072				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-073				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-074				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-117				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-076				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR</b>	
		D633A109-AKS <b>52-650-00-04</b>	Page 3 of 5 Oct 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-650-00-04</b>				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:  
Water displacing / anti-corrosion compounds should not be applied in the following areas:
  - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
  - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
  - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
  - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
  - Areas with electrical arc potential.
  - Interior materials, including cargo liners (change of flammability properties).
  - Fiber-glass ducts where temperature exceeds 220 degrees F.
  - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-077

- (7) Do the CPCP Basic Task Item 7 as follows:
- (a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.

**— END OF TASK —**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR</b>
		D633A109-AKS <b>52-650-00-04</b>

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Oct 15/2014

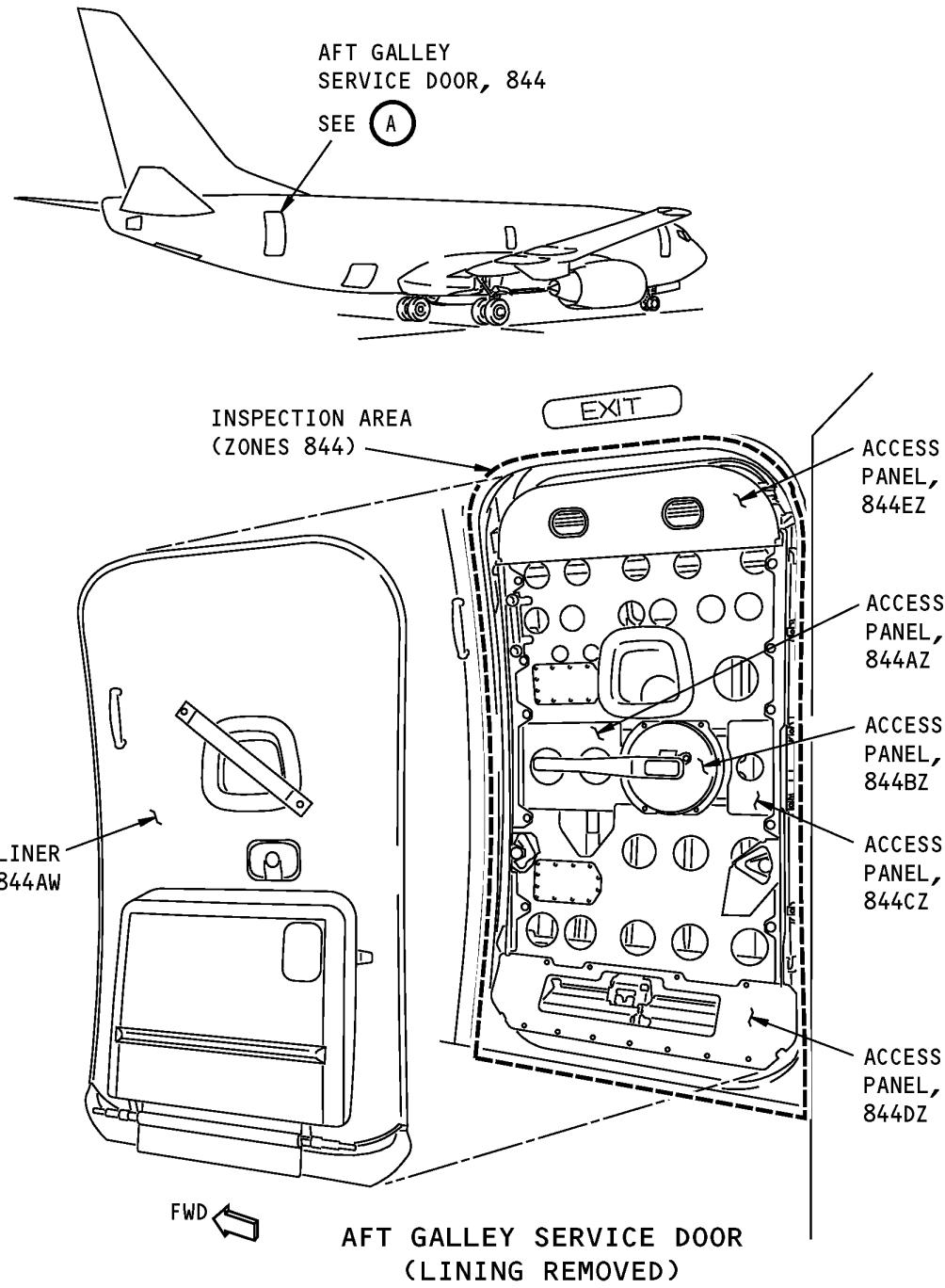
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-650-00-04**

Aft Galley Service Door General Visual (Internal)  
Figure 1

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AFT GALLEY SERVICE DOOR****D633A109-AKS  
52-650-00-04****Page 5 of 5  
Oct 15/2014**

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FORWARD CARGO DOOR STOP FITTINGS AND PINS</b>			BOEING CARD NO. <b>52-670-00-01</b>	
DATE	TASK <b>DETAILED</b>				RELATED CARD	
TAIL NUMBER	WORK AREA <b>FWD CARGO DR</b>	VERSION 1.1 1.2	THRESHOLD 36 MO 6600 FC	REPEAT 36 MO 6600 FC	APPLICABILITY	
STATION	SKILL <b>AIRPL</b>	<b>NOTE</b>			AIRPLANE <b>ALL</b>	ENGINE <b>ALL</b>
		ACCESS <b>821</b>			ZONE <b>821</b>	
		<b>NOTE</b>				

Inspect the forward cargo door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Inspect with doors opened and lining not removed.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-670-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-670-00-01</b>
<b>TASK 52-05-03-211-817</b>				MECH INSP

**1. EXTERNAL - DETAILED: FORWARD CARGO DOOR STOP FITTINGS AND PINS**  
(Figure 1)

**A. Inspection**

SUBTASK 52-05-03-010-032

(1) Open this access panel:

<u>Number</u>	<u>Name/Location</u>
821	Forward Cargo Door

NOTE: Inspect with doors opened and lining not removed.

SUBTASK 52-05-03-211-017

(2) Do a Detailed inspection of the forward cargo door stop fittings and pins.

SUBTASK 52-05-03-910-025

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.

SUBTASK 52-05-03-410-032

(4) Close this access panel:

<u>Number</u>	<u>Name/Location</u>
821	Forward Cargo Door

———— END OF TASK ————

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-670-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-670-00-01</b>	MECH	INSP
<b>TASK 51-05-01-210-809</b> <b>2. 737-6789 Basic Task Description</b> <b>A. CPCP Basic Task</b>  SUBTASK 51-05-01-210-078 (1) CPCP Basic Task Item 1 is not applicable.  SUBTASK 51-05-01-210-079 (2) Do the CPCP Basic Task Item 2 as follows: (a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.  SUBTASK 51-05-01-210-080 (3) Do the CPCP Basic Task Item 3 as follows: (a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.  SUBTASK 51-05-01-210-081 (4) Do the CPCP Basic Task item 4 as follows: (a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.  SUBTASK 51-05-01-210-082 (5) CPCP Basic Task Item 5 is not applicable.  SUBTASK 51-05-01-210-100 (6) Do the CPCP Basic Task Item 6 (Not Applicable)  SUBTASK 51-05-01-210-084 (7) CPCP Basic Task Item 7 is not applicable.						

**— END OF TASK —**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-670-00-01</b>

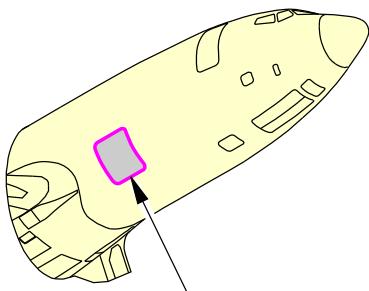
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

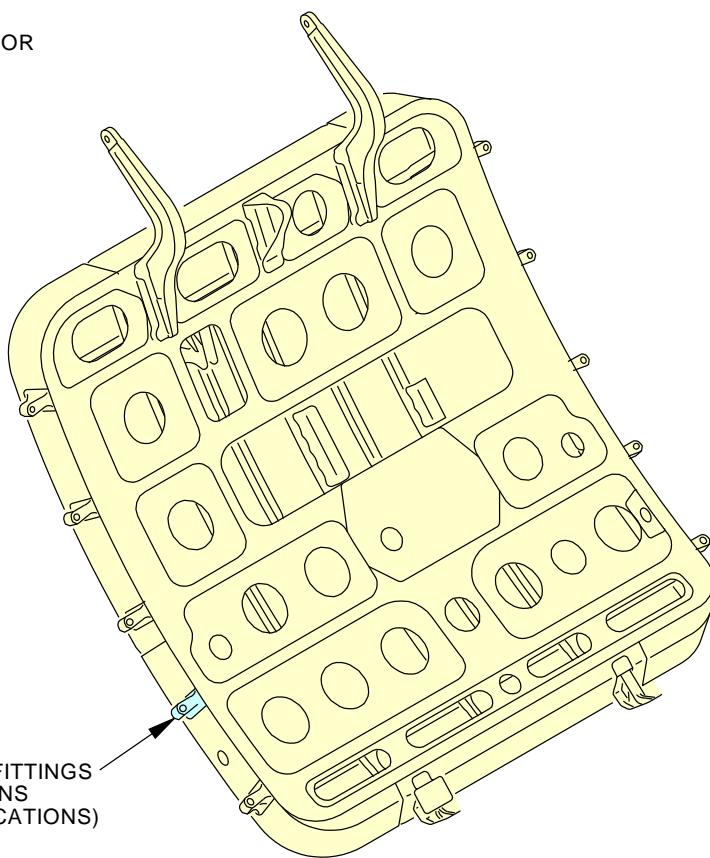
TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-670-00-01**

FORWARD CARGO COMPARTMENT DOOR

**A**STOP FITTINGS  
AND PINS  
(12 LOCATIONS)**FORWARD CARGO DOOR  
VIEW FROM INSIDE****A**

H45856 S0006584564\_V3

**External - Forward Cargo Door  
Figure 1**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD CARGO DOOR STOP FITTINGS AND PINS****D633A109-AKS  
52-670-00-01****Page 4 of 4  
Oct 15/2015**

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE AFT CARGO DOOR STOP FITTINGS AND PINS			BOEING CARD NO. <b>52-670-00-02</b>	
DATE	TASK <b>DETAILED</b>				RELATED CARD	
TAIL NUMBER	WORK AREA <b>AFT CARGO DOOR</b>	VERSION 1.1 1.2	THRESHOLD 36 MO 6600 FC	REPEAT 36 MO 6600 FC	APPLICABILITY	
STATION	SKILL <b>AIRPL</b>	<b>NOTE</b>			AIRPLANE <b>ALL</b>	ENGINE <b>ALL</b>
		ACCESS <b>822</b>			ZONE <b>822</b>	
		<b>NOTE</b>				

Inspect the aft cargo door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Inspect with doors opened and lining not removed.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-670-00-02</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-670-00-02</b>
<b>TASK 52-05-03-211-818</b>				MECH INSP

**1. EXTERNAL - DETAILED: AFT CARGO DOOR STOP FITTINGS AND PINS**  
(Figure 1)

**A. Inspection**

SUBTASK 52-05-03-010-033

(1) Open this access panel:

<u>Number</u>	<u>Name/Location</u>
822	Aft Cargo Door

NOTE: Inspect with doors opened and lining not removed.

SUBTASK 52-05-03-211-018

(2) Do a Detailed inspection of the aft cargo door stop fittings and pins.

SUBTASK 52-05-03-910-026

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.

SUBTASK 52-05-03-410-033

(4) Close this access panel:

<u>Number</u>	<u>Name/Location</u>
822	Aft Cargo Door

———— END OF TASK ————

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR STOP FITTINGS AND PINS</b>	
		D633A109-AKS <b>52-670-00-02</b>	Page 2 of 4 Feb 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-670-00-02</b>	MECH	INSP
<b>TASK 51-05-01-210-809</b>						

**2. 737-6789 Basic Task Description**

**A. CPCP Basic Task**

SUBTASK 51-05-01-210-078

(1) CPCP Basic Task Item 1 is not applicable.

SUBTASK 51-05-01-210-079

(2) Do the CPCP Basic Task Item 2 as follows:

(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.

SUBTASK 51-05-01-210-080

(3) Do the CPCP Basic Task Item 3 as follows:

(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.

SUBTASK 51-05-01-210-081

(4) Do the CPCP Basic Task item 4 as follows:

(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.

SUBTASK 51-05-01-210-082

(5) CPCP Basic Task Item 5 is not applicable.

SUBTASK 51-05-01-210-100

(6) Do the CPCP Basic Task Item 6 (Not Applicable)

SUBTASK 51-05-01-210-084

(7) CPCP Basic Task Item 7 is not applicable.

**— END OF TASK —**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR STOP FITTINGS AND PINS</b>	
		D633A109-AKS <b>52-670-00-02</b>	Page 3 of 4 Oct 15/2015

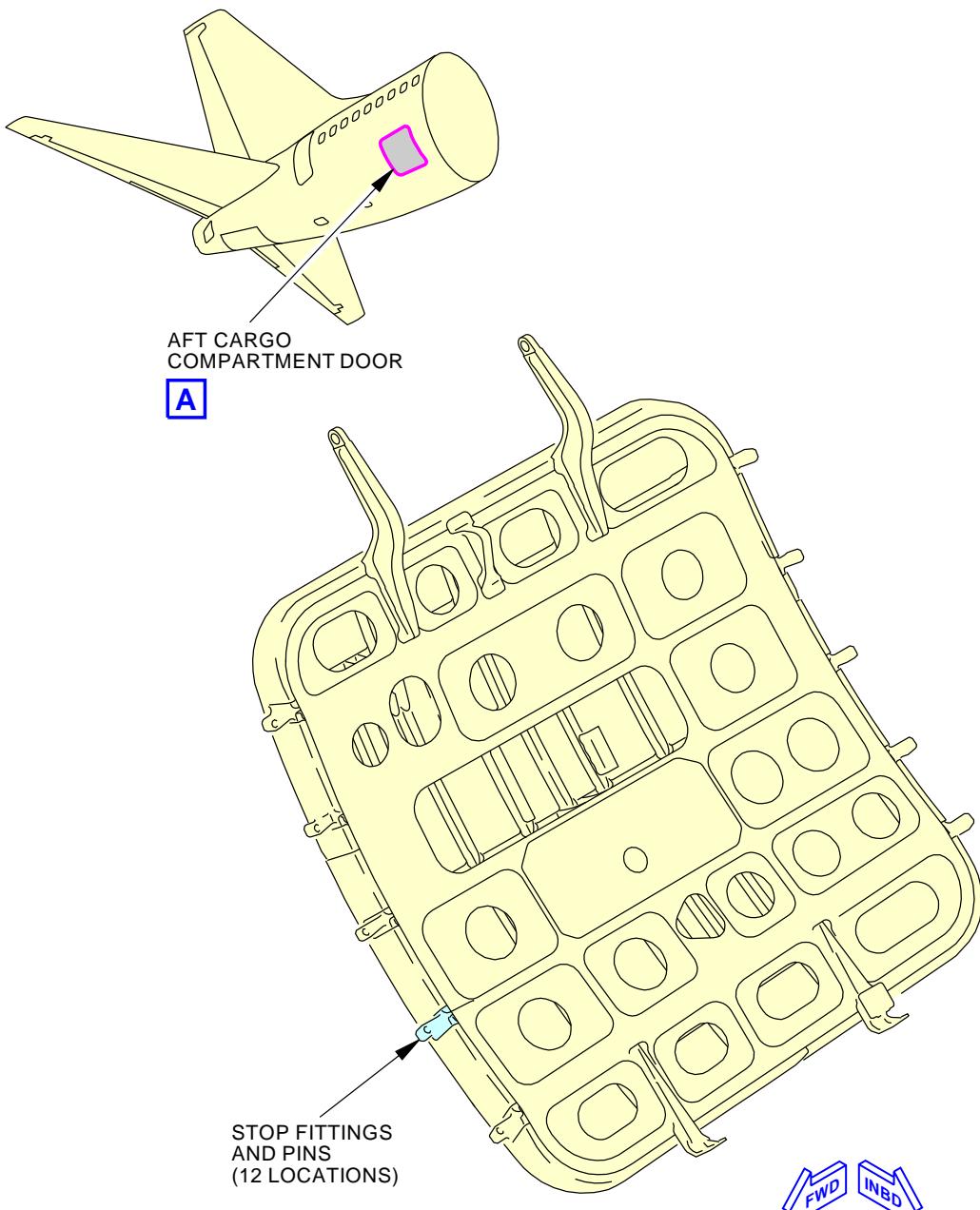
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-670-00-02****AFT CARGO DOOR  
VIEW FROM INSIDE****A**

H45893 S0006584567\_V3

**External - Aft Cargo Door  
Figure 1**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-670-00-02</b>

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**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FORWARD CARGO DOOR</b>			BOEING CARD NO. <b>52-680-00-01</b>
DATE	TASK <b>DETAILED</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>FWD CARGO DR</b>	VERSION 1.1 1.2	THRESHOLD <b>9 YR 18000 FC</b>	REPEAT <b>8 YR 18000 FC</b>	APPLICABILITY AIRPLANE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	<b>NOTE</b>			ENGINE <b>ALL</b>
		ACCESS <b>821 S8211</b>			ZONE <b>821</b>
		<b>NOTE</b>			

Inspect forward cargo door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Inspect with insulation blanket removed.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR</b>  <b>D633A109-AKS</b> <b>52-680-00-01</b>	<b>Page 1 of 5</b> <b>Jun 15/2015</b>
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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-680-00-01</b>
				MECH INSP
<b>TASK 52-05-03-211-819</b>				
1. <b>INTERNAL - DETAILED: FORWARD CARGO DOOR</b>				
(Figure 1)				
<b>A. Inspection</b>				
SUBTASK 52-05-03-010-034				
(1) Open this access panel:				
<b>Number      Name/Location</b>				
821            Forward Cargo Door				
Special Access:				
<b>Number      Name/Location</b>				
S8211        Forward Cargo Door Inspection				
<b>NOTE:</b> Inspect with insulation blanket removed.				
SUBTASK 52-05-03-211-019				
(2) Do a Detailed inspection of the forward cargo door stop fittings and pins.				
SUBTASK 52-05-03-910-027				
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-811.				
SUBTASK 52-05-03-410-034				
(4) Close this access panel:				
<b>Number      Name/Location</b>				
821            Forward Cargo Door				
<b>———— END OF TASK ——</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR</b>
		D633A109-AKS <b>52-680-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-680-00-01</b>
				MECH INSP
<b>TASK 51-05-01-210-811</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-092				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-093				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-094				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-095				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-096				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-118				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-098				
(7) Do the CPCP Basic Task Item 7 as follows:				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR</b>	
		D633A109-AKS <b>52-680-00-01</b>	Page 3 of 5 Oct 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-680-00-01</b>
(a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.				MECH INSP
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR</b>
		<b>D633A109-AKS 52-680-00-01</b>

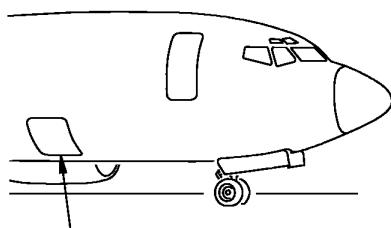
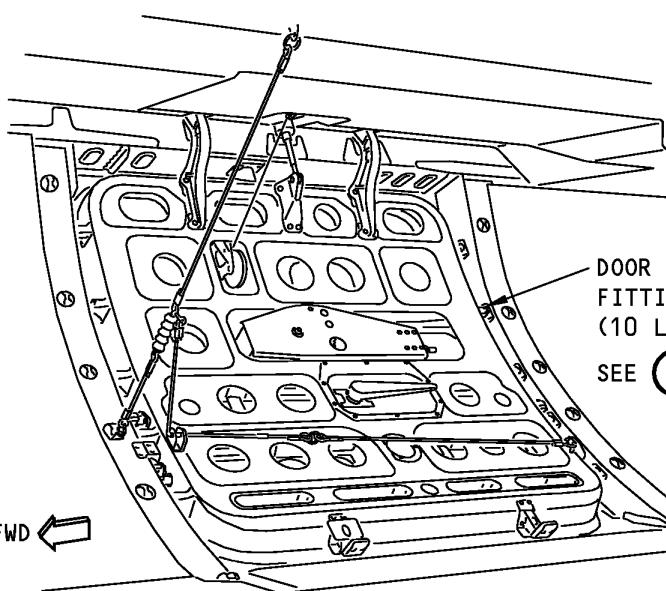
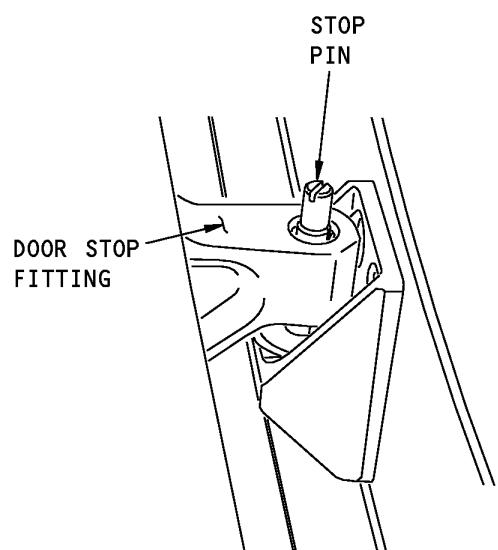
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-680-00-01**FORWARD CARGO  
DOOR, 821SEE **A**DOOR STOP  
FITTING  
(10 LOCATIONS)SEE **B**FORWARD CARGO DOOR  
(LINER REMOVED)**A**DOOR STOP  
FITTINGSTOP  
PINDOOR STOP FITTING  
(EXAMPLIFIED)**B****Forward Cargo Door  
Figure 1**

485921 S0000145351\_V2

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD CARGO DOOR**D633A109-AKS  
52-680-00-01Page 5 of 5  
Oct 15/2014

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT CARGO DOOR</b>			BOEING CARD NO. <b>52-680-00-02</b>
DATE	TASK <b>DETAILED</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>CARGO DOOR</b>	VERSION <b>1.1</b>	THRESHOLD <b>9 YR</b>	REPEAT <b>8 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>	<b>1.2</b>	<b>18000 FC</b>	<b>18000 FC</b>	AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
		ACCESS <b>822 S8221</b>			
		<b>NOTE</b>			
					ZONE <b>822</b>

Inspect aft cargo door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Inspect with insulation blanket removed.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR</b>
		D633A109-AKS <b>52-680-00-02</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-680-00-02</b>
<b>TASK 52-05-03-211-820</b>				MECH INSP

**1. INTERNAL - DETAILED: AFT CARGO DOOR**  
(Figure 1)

**A. Inspection**

SUBTASK 52-05-03-010-035

(1) Open this access panel:

<u>Number</u>	<u>Name/Location</u>
822	Aft Cargo Door

Special Access:

<u>Number</u>	<u>Name/Location</u>
S8221	Aft Cargo Door Inspection

NOTE: Inspection with insulation blanket removed.

SUBTASK 52-05-03-211-020

(2) Do a Detailed inspection of the aft cargo door stop fittings and pins.

SUBTASK 52-05-03-910-028

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-811.

SUBTASK 52-05-03-410-035

(4) Close this access panel:

<u>Number</u>	<u>Name/Location</u>
822	Aft Cargo Door

**— END OF TASK —**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR</b>
		D633A109-AKS <b>52-680-00-02</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-680-00-02</b>
				MECH INSP
<b>TASK 51-05-01-210-811</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-092				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-093				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-094				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-095				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-096				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-118				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-098				
(7) Do the CPCP Basic Task Item 7 as follows:				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR</b>  <b>D633A109-AKS</b> <b>52-680-00-02</b>	Page 3 of 5 Oct 15/2015
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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-680-00-02</b>
(a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.				MECH INSP
<b>— END OF TASK —</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR</b>
		<b>D633A109-AKS 52-680-00-02</b>

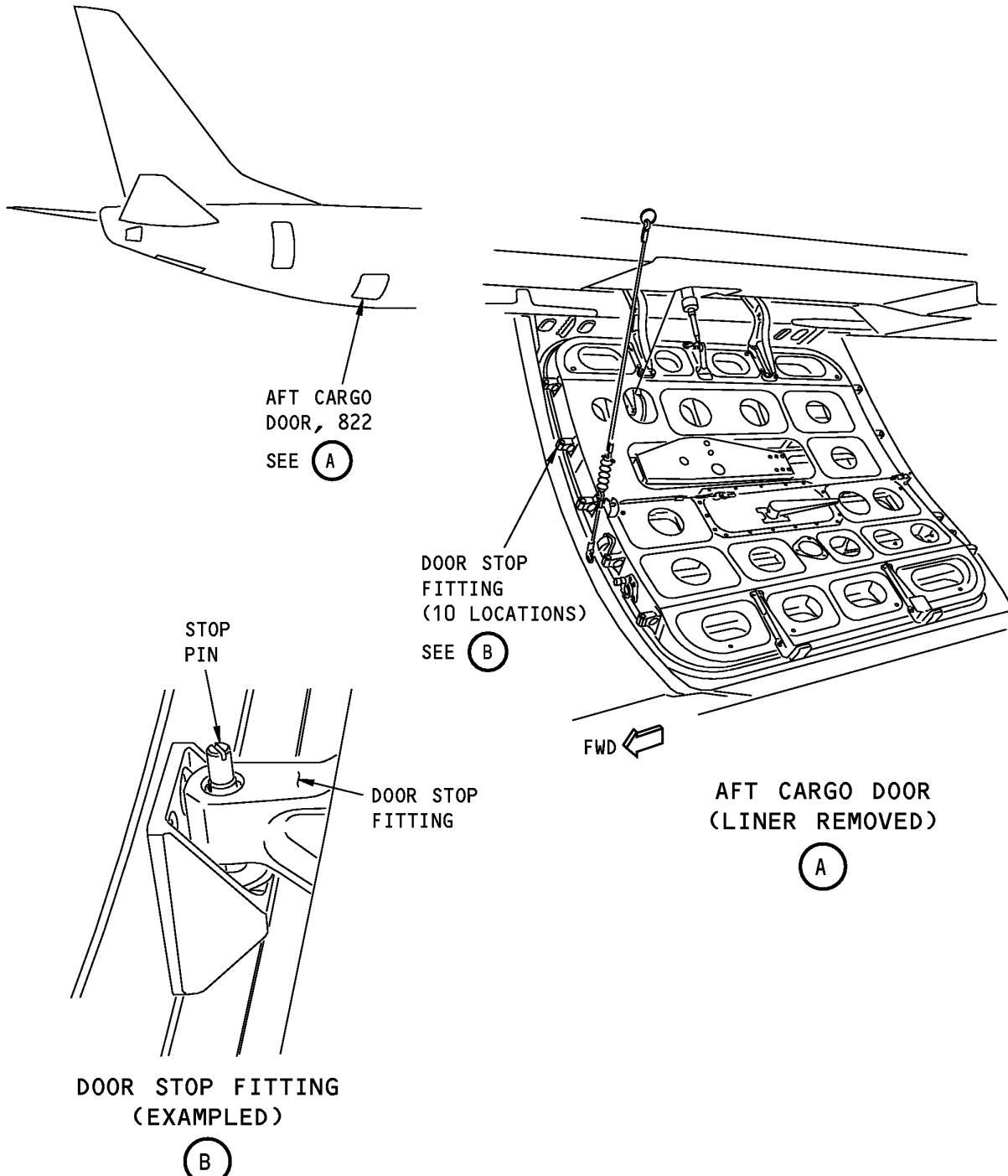
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-680-00-02****Aft Cargo Door Detailed (Internal)  
Figure 1**

487361 S0000146004\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR</b>
		D633A109-AKS <b>52-680-00-02</b>

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Oct 15/2014

**AKS**
**737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FORWARD CARGO DOOR</b>			BOEING CARD NO. <b>52-710-00-01</b>
DATE	TASK <b>GENERAL VISUAL</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>FWD CARGO DR</b>	VERSION 1.1 1.2	THRESHOLD <b>9 YR 18000 FC</b>	REPEAT <b>8 YR 18000 FC</b>	APPLICABILITY AIRPLANE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	NOTE			ENGINE <b>ALL</b>
		ACCESS <b>821 S8211</b>			ZONE <b>821</b>
		NOTE			

Inspect forward cargo door skin and structure.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Inspect with insulation blanket removed.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

**B. Consumable Materials**

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR</b>
		D633A109-AKS <b>52-710-00-01</b>

**Page 1 of 5  
Jun 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-710-00-01</b>
				MECH INSP
<b>TASK 52-05-03-210-814</b>				
1. <b>INTERNAL - GENERAL VISUAL: FORWARD CARGO DOOR</b>				
(Figure 1)				
<b>A. Inspection</b>				
SUBTASK 52-05-03-010-008				
(1) Open this access panel:				
<b>Number      Name/Location</b>				
821          Forward Cargo Door				
Special Access:				
<b>Number      Name/Location</b>				
S8211        Forward Cargo Door Inspection				
<b>NOTE:</b> Inspect with insulation blanket removed.				
SUBTASK 52-05-03-210-014				
(2) Do a General Visual inspection of the forward cargo door skin and structure.				
SUBTASK 52-05-03-910-029				
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-808.				
SUBTASK 52-05-03-410-008				
(4) Close this access panel:				
<b>Number      Name/Location</b>				
821          Forward Cargo Door				
<b>———— END OF TASK ————</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR</b>
		D633A109-AKS <b>52-710-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-710-00-01</b>
				MECH INSP
<b>TASK 51-05-01-210-808</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-071				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-072				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-073				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-074				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-117				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-076				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR</b>	
		D633A109-AKS <b>52-710-00-01</b>	Page 3 of 5 Oct 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-710-00-01</b>	
			<p>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</p> <p>2) Not applicable</p> <p>3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:</p> <p>Water displacing / anti-corrosion compounds should not be applied in the following areas:</p> <ul style="list-style-type: none"><li>• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.</li><li>• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).</li><li>• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).</li><li>• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).</li><li>• Areas with electrical arc potential.</li><li>• Interior materials, including cargo liners (change of flammability properties).</li><li>• Fiber-glass ducts where temperature exceeds 220 degrees F.</li><li>• Selected areas noted in baseline program.</li></ul>	<b>MECH</b>	<b>INSP</b>

SUBTASK 51-05-01-210-077

(7) Do the CPCP Basic Task Item 7 as follows:

(a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.

**— END OF TASK —**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR</b>
		D633A109-AKS <b>52-710-00-01</b>

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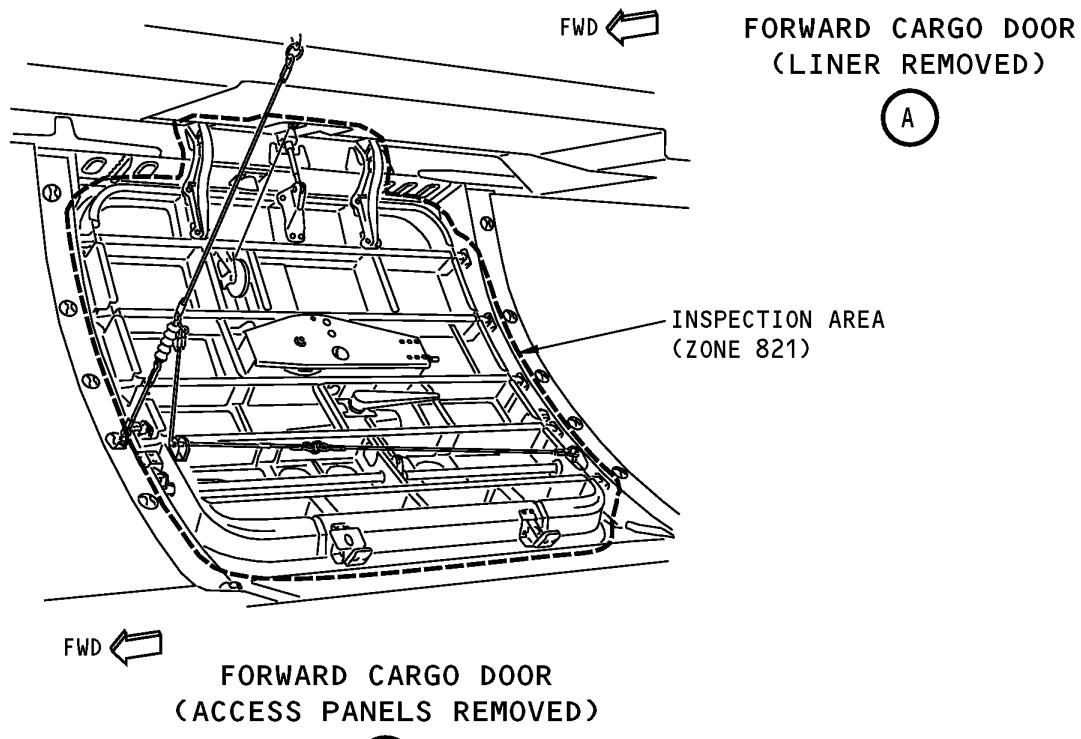
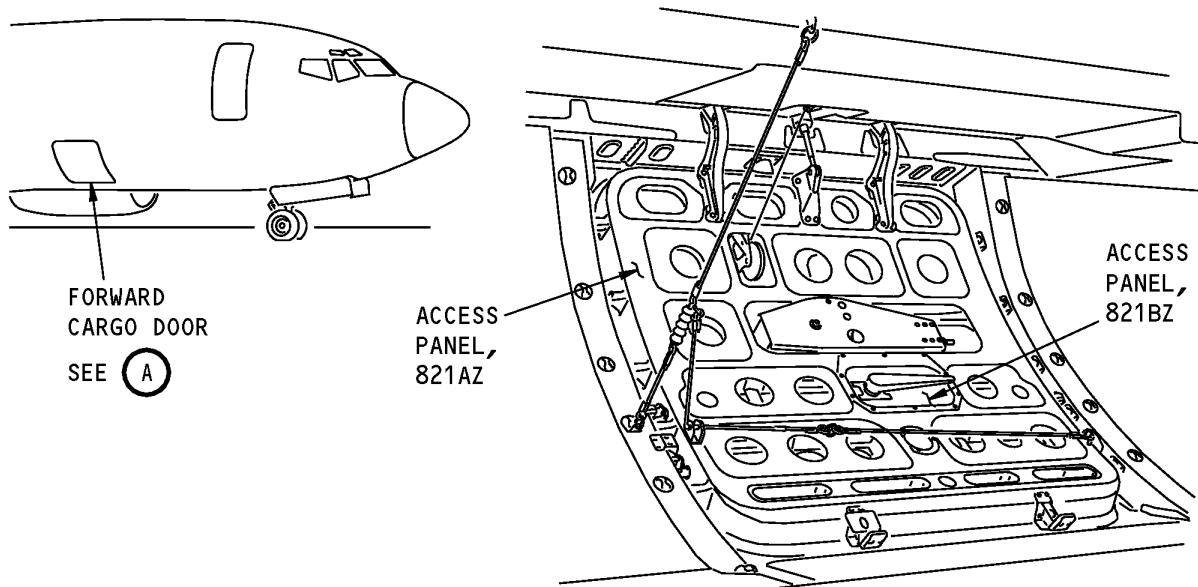
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-710-00-01**

**Forward Cargo Door General Visual (Internal)  
Figure 1**

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD CARGO DOOR****D633A109-AKS  
52-710-00-01****Page 5 of 5  
Oct 15/2014**

**AKS**
**737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT CARGO DOOR</b>			BOEING CARD NO. <b>52-710-00-02</b>
DATE	TASK <b>GENERAL VISUAL</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>CARGO DOOR</b>	VERSION <b>1.1</b>	THRESHOLD <b>9 YR</b>	REPEAT <b>8 YR</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>	<b>1.2</b>	<b>18000 FC</b>	<b>18000 FC</b>	AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
		ACCESS <b>822 S8221</b>			ZONE <b>822</b>
		<b>NOTE</b>			

Inspect aft cargo door skin and structure.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Inspect with insulation blanket removed.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

**B. Consumable Materials**

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR</b>	
		<b>D633A109-AKS</b> <b>52-710-00-02</b>	<b>Page 1 of 5</b> <b>Jun 15/2015</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-710-00-02</b>
				MECH INSP
<b>TASK 52-05-03-210-815</b>				
1. <b>INTERNAL - GENERAL VISUAL: AFT CARGO DOOR</b>				
(Figure 1)				
<b>A. Inspection</b>				
SUBTASK 52-05-03-010-009				
(1) Open this access panel:				
<b>Number      Name/Location</b>				
822            Aft Cargo Door				
Special Access:				
<b>Number      Name/Location</b>				
S8221        Aft Cargo Door Inspection				
<b>NOTE:</b> Inspect with insulation blanket removed.				
SUBTASK 52-05-03-210-015				
(2) Do a General Visual inspection of the aft cargo door skin and structure.				
SUBTASK 52-05-03-910-030				
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-808.				
SUBTASK 52-05-03-410-009				
(4) Close this access panel:				
<b>Number      Name/Location</b>				
822            Aft Cargo Door				
<b>———— END OF TASK ————</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR</b>
		D633A109-AKS <b>52-710-00-02</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-710-00-02</b>
				MECH INSP
<b>TASK 51-05-01-210-808</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-071				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-072				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-073				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-074				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-117				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-076				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR</b>	
		D633A109-AKS 52-710-00-02	Page 3 of 5 Oct 15/2015

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-710-00-02</b>				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:  
Water displacing / anti-corrosion compounds should not be applied in the following areas:
  - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
  - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
  - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
  - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
  - Areas with electrical arc potential.
  - Interior materials, including cargo liners (change of flammability properties).
  - Fiber-glass ducts where temperature exceeds 220 degrees F.
  - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-077

- (7) Do the CPCP Basic Task Item 7 as follows:
- (a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.

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**END OF TASK**

---

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR</b>  <b>D633A109-AKS</b> <b>52-710-00-02</b>	<b>Page 4 of 5</b> <b>Oct 15/2014</b>
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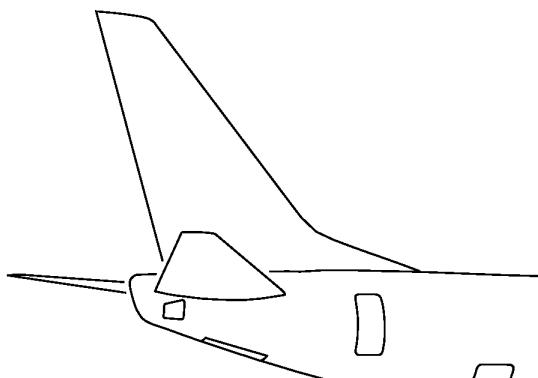
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-710-00-02**

AFT CARGO  
DOOR, 822  
SEE A

ACCESS  
PANEL,  
822AZ

ACCESS  
PANEL,  
822BZ

FWD

AFT CARGO DOOR  
(LINER REMOVED)

A

INSPECTION AREA  
(ZONE 822)

FWD   
AFT CARGO DOOR  
(ACCESS PANELS REMOVED)

A

Aft Cargo Door General Visual (Internal)  
Figure 1

EFFECTIVITY  
**AKS ALL**

SOURCE  
**MRB**

**AFT CARGO DOOR**

D633A109-AKS  
52-710-00-02

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Oct 15/2014

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE LEFT OVERWING EMERGENCY EXIT DOOR STOP FITTINGS AND PINS			BOEING CARD NO. <b>52-730-00-01</b>	
DATE	TASK <b>DETAILED</b>				RELATED CARD	
TAIL NUMBER	WORK AREA <b>EMERGENCY EXIT</b>	VERSION 1.1 1.2	THRESHOLD 36 MO 4000 FC	REPEAT 36 MO 4000 FC	APPLICABILITY	
STATION	SKILL <b>AIRPL</b>	<b>NOTE</b>			AIRPLANE <b>ALL</b>	ENGINE <b>ALL</b>
		ACCESS <b>832 833</b>			ZONE <b>832 833</b>	
		<b>NOTE</b>				

Inspect automatic overwing exit door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**AIRPLANE NOTE:** Zone 832 and 842 are applicable to 737-800 and 737-900 only.

**ACCESS NOTE:** Inspect with doors opened and lining not removed.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	LEFT OVERWING EMERGENCY EXIT DOOR STOP FITTINGS AND PINS  D633A109-AKS 52-730-00-01	Page 1 of 5 Feb 15/2015
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AKS



# **737-600/700/800/900 TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-730-00-01</b>
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**TASK 52-05-03-211-821**

## **1. EXTERNAL - DETAILED: LEFT OVERWING EMERGENCY EXIT DOOR STOP FITTINGS AND PINS**

(Figure 1)

#### A. Inspection

SUBTASK 52-05-03-010-036

- (1) Open these access panels:

**Number**      **Name/Location**

832 Emergency Exit  
833 Emergency Exit

NOTE: Inspect with doors opened and lining not removed.

SUBTASK 52-05-03-211-021

- (2) Do a Detailed inspection of the automatic overwing exit door stop fittings and pins.

SUBTASK 52-05-03-910-031

- (3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.

SUBTASK 52-05-03-410-036

- (4) Close these access panels:

Number	Name/Location
--------	---------------

832 Emergency Exit  
833 Emergency Exit

— END OF TASK —

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>LEFT OVERWING EMERGENCY EXIT DOOR STOP FITTINGS AND PINS</b>
		<b>D633A109-AKS 52-730-00-01</b>

AKS



# **737-600/700/800/900 TASK CARDS**

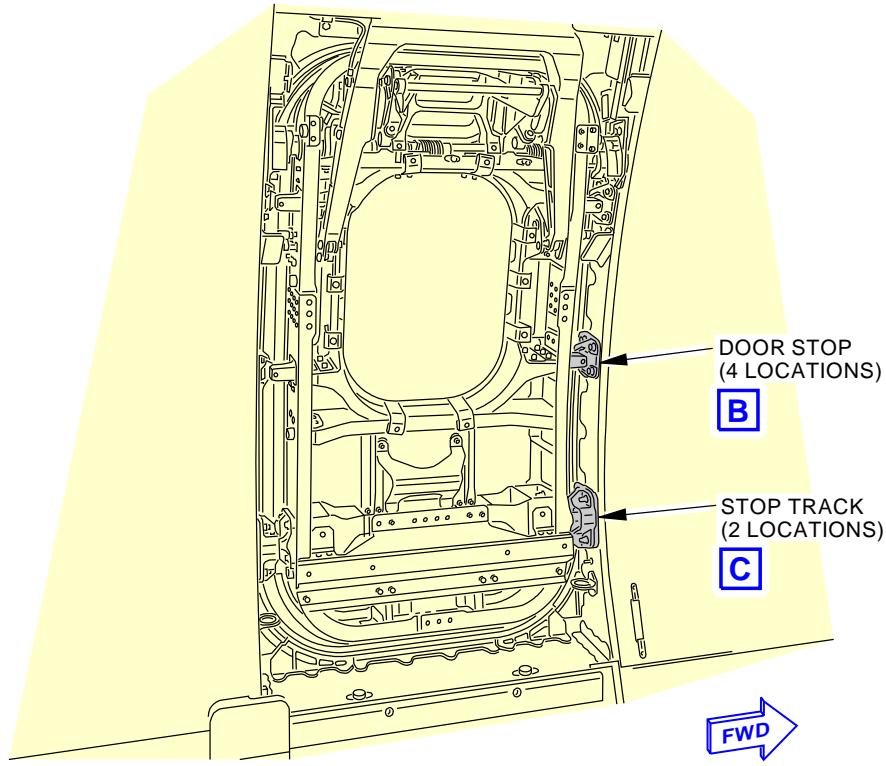
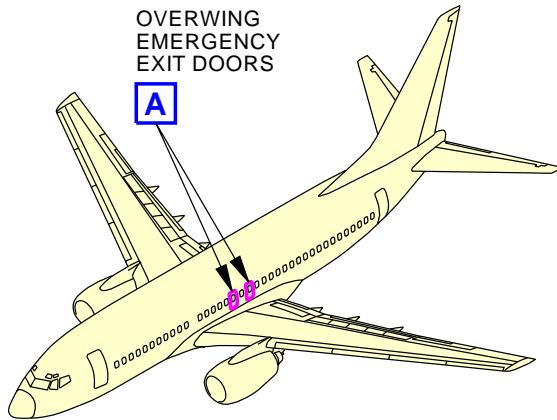
DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-730-00-01</b>
				MECH    INSP
<b>TASK 51-05-01-210-809</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				

END OF TASK

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>LEFT OVERWING EMERGENCY EXIT DOOR STOP FITTINGS AND PINS</b>
		<b>D633A109-AKS 52-730-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-730-00-01</b>



**External - Left Overwing Emergency Exit Hatches**  
**Figure 1 (Sheet 1 of 2)**

H45936 S0006584574\_V3

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>LEFT OVERWING EMERGENCY EXIT DOOR STOP FITTINGS AND PINS</b>
		<b>D633A109-AKS</b> <b>52-730-00-01</b>

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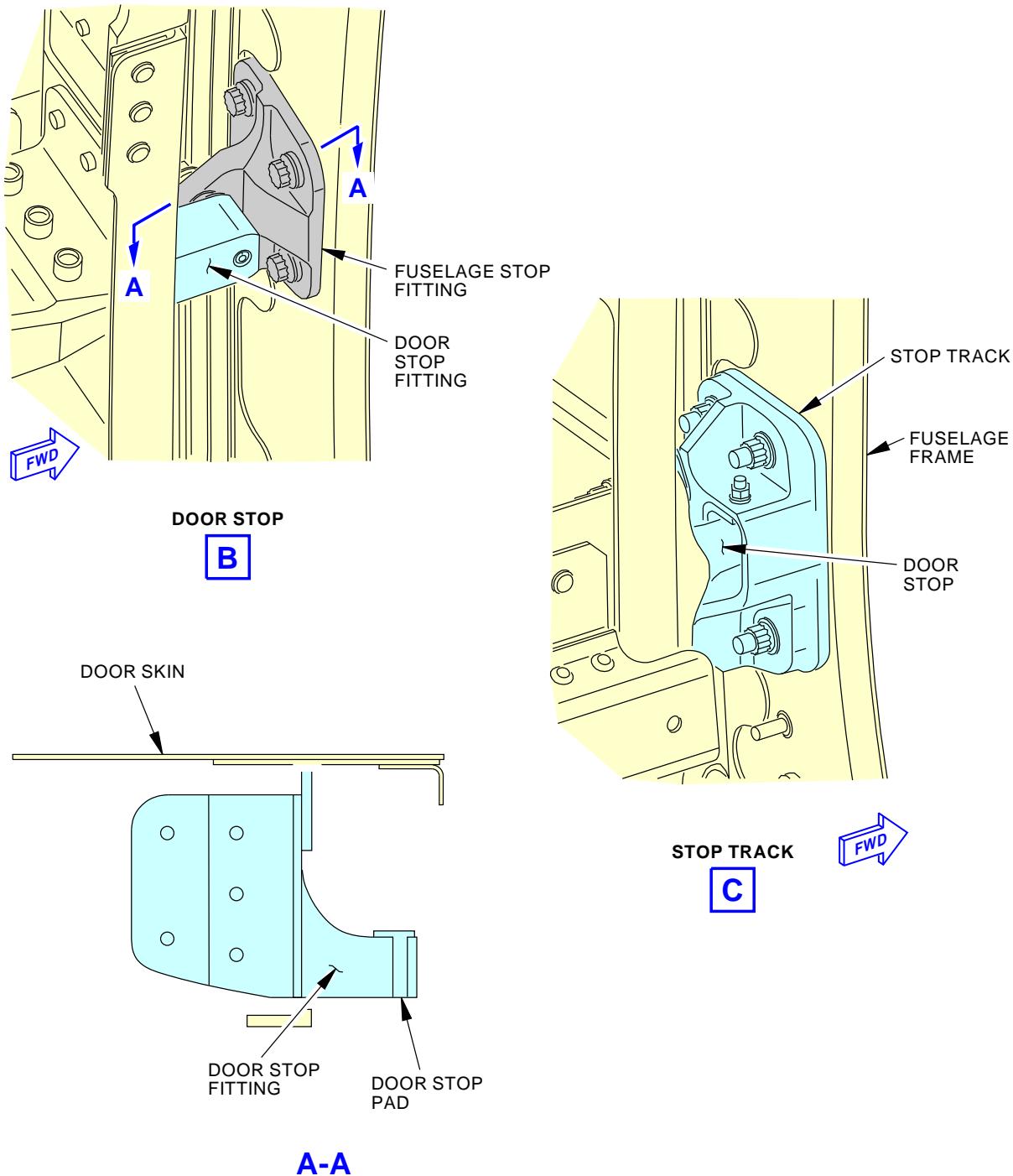
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-730-00-01**

N51205 S0006584575\_V3

**External - Left Overwing Emergency Exit Hatches**  
**Figure 1 (Sheet 2 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>LEFT OVERWING EMERGENCY EXIT DOOR STOP FITTINGS AND PINS</b>
		<b>D633A109-AKS</b> <b>52-730-00-01</b>

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**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>RIGHT OVERWING EMERGENCY EXIT DOOR STOP FITTINGS AND PINS</b>			BOEING CARD NO.
DATE	TASK <b>DETAILED</b>				<b>52-730-00-02</b>
TAIL NUMBER	WORK AREA <b>EMERGENCY EXIT</b>	VERSION 1.1 1.2 <b>NOTE</b>	THRESHOLD 36 MO 4000 FC	REPEAT 36 MO 4000 FC	APPLICABILITY AIRPLANE <b>ALL</b> ENGINE <b>ALL</b> <b>NOTE</b>
STATION	SKILL <b>AIRPL</b>	ACCESS <b>842 843</b>			ZONE <b>842 843</b>
		<b>NOTE</b>			

Inspect automatic overwing exit door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**AIRPLANE NOTE:** Zone 832 and 842 are applicable to 737-800 and 737-900 only.

**ACCESS NOTE:** Inspect with doors opened and lining not removed.

#### A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>RIGHT OVERWING EMERGENCY EXIT DOOR STOP FITTINGS AND PINS</b>
		D633A109-AKS <b>52-730-00-02</b>

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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-730-00-02</b>
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**TASK 52-05-03-211-822**

MECH

INSP

**1. EXTERNAL - DETAILED: RIGHT OVERWING EMERGENCY EXIT DOOR STOP FITTINGS AND PINS**

(Figure 1)

**A. Inspection**

SUBTASK 52-05-03-010-037

- (1) Open these access panels:

**Number      Name/Location**

842	Emergency Exit
843	Emergency Exit

NOTE: Inspect with doors opened and lining not removed.

SUBTASK 52-05-03-211-022

- (2) Do a Detailed inspection of the automatic overwing exit door stop fittings and pins.

SUBTASK 52-05-03-910-032

- (3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.

SUBTASK 52-05-03-410-037

- (4) Close these access panels:

**Number      Name/Location**

842	Emergency Exit
843	Emergency Exit

———— END OF TASK ————

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>RIGHT OVERWING EMERGENCY EXIT DOOR STOP FITTINGS AND PINS</b>
		<b>D633A109-AKS 52-730-00-02</b>

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Feb 15/2015**

AKS



# **737-600/700/800/900 TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-730-00-02</b>
				MECH      INSP
<b>TASK 51-05-01-210-809</b>				
<b>2. 737-6789 Basic Task Description</b>				
<p><b>A. CPCP Basic Task</b></p> <p>SUBTASK 51-05-01-210-078</p> <p>(1) CPCP Basic Task Item 1 is not applicable.</p> <p>SUBTASK 51-05-01-210-079</p> <p>(2) Do the CPCP Basic Task Item 2 as follows:</p> <p>(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.</p> <p>SUBTASK 51-05-01-210-080</p> <p>(3) Do the CPCP Basic Task Item 3 as follows:</p> <p>(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.</p> <p>SUBTASK 51-05-01-210-081</p> <p>(4) Do the CPCP Basic Task item 4 as follows:</p> <p>(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.</p> <p>SUBTASK 51-05-01-210-082</p> <p>(5) CPCP Basic Task Item 5 is not applicable.</p> <p>SUBTASK 51-05-01-210-100</p> <p>(6) Do the CPCP Basic Task Item 6 (Not Applicable)</p> <p>SUBTASK 51-05-01-210-084</p> <p>(7) CPCP Basic Task Item 7 is not applicable.</p>				
<b>— END OF TASK —</b>				
EFFECTIVITY AKS ALL	SOURCE MRB	<b>RIGHT OVERWING EMERGENCY EXIT DOOR STOP FITTINGS AND PINS</b>		
		D633A109-AKS 52-730-00-02		
				Page 3 of 5 Oct 15/2015

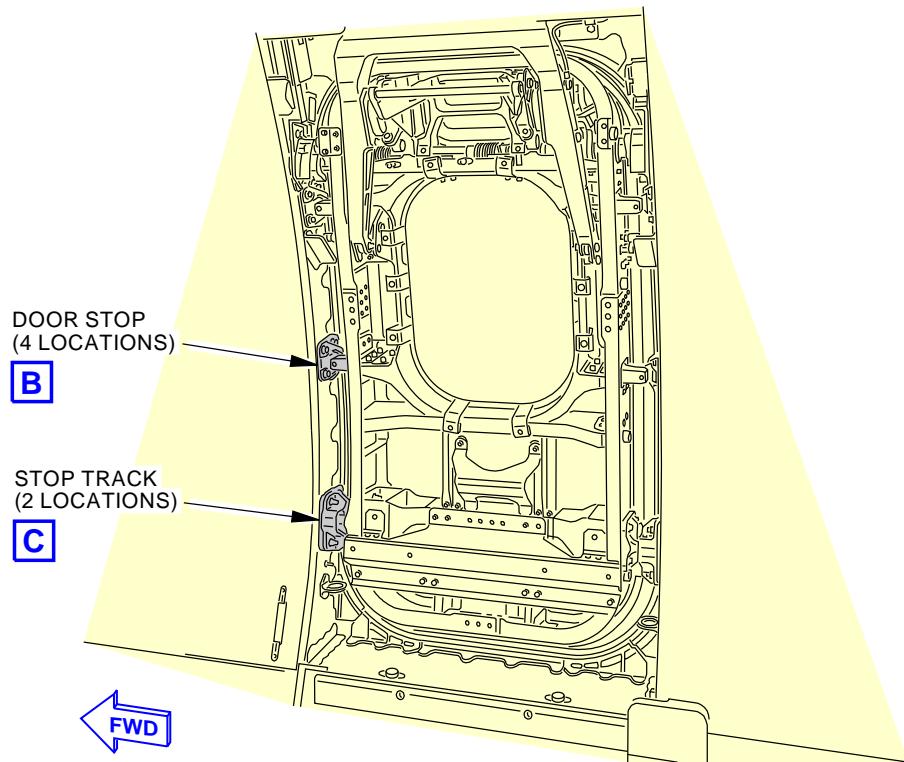
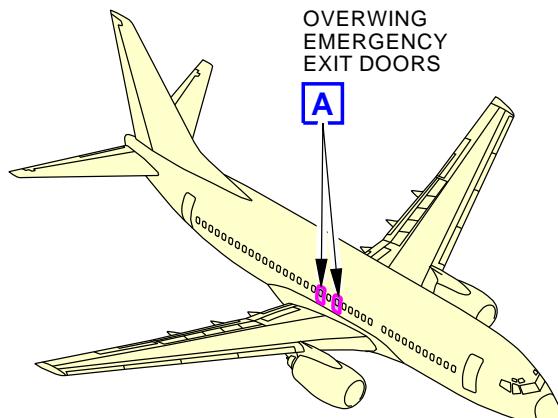
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-730-00-02**

**EMERGENCY EXIT DOOR  
(DOOR IN THE CLOSED POSITION  
WITH DOOR LINING REMOVED)  
(EXAMPLE)**



K56230 S0006584578\_V3

**External - Right Overwing Emergency Exit Hatches**  
**Figure 1 (Sheet 1 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>RIGHT OVERWING EMERGENCY EXIT DOOR STOP FITTINGS AND PINS</b>
		<b>D633A109-AKS 52-730-00-02</b>

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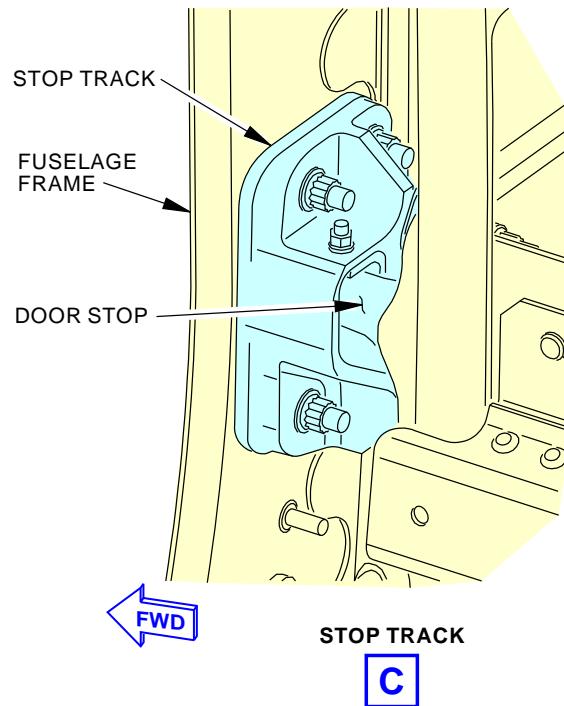
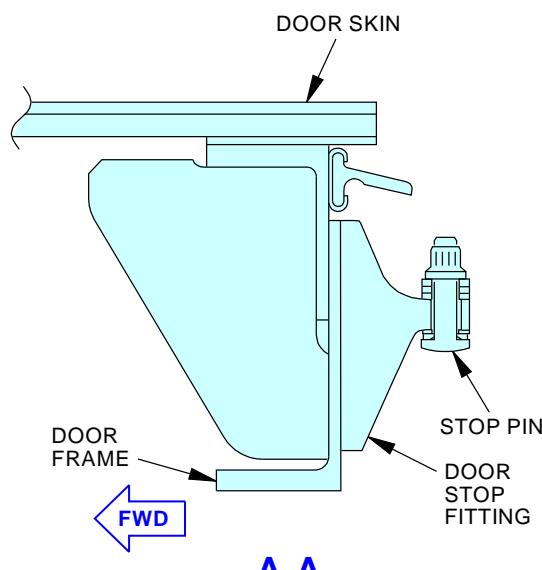
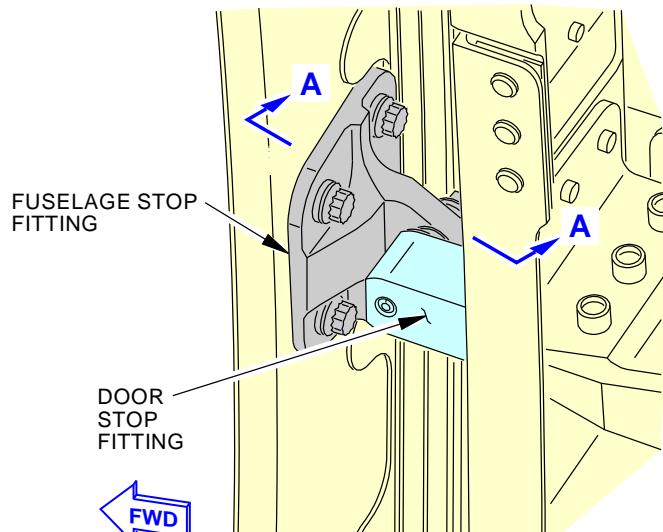
**AKS**737-600/700/800/900  
TASK CARDS

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-730-00-02**External - Right Overwing Emergency Exit Hatches  
Figure 1 (Sheet 2 of 2)

N51534 S0006584579\_V2

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****RIGHT OVERWING EMERGENCY EXIT DOOR STOP FITTINGS AND PINS****D633A109-AKS**  
**52-730-00-02****Page 5 of 5**  
**Oct 15/2015**

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>LEFT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>			BOEING CARD NO.
DATE	TASK <b>DETAILED</b>				<b>52-740-00-01</b>
TAIL NUMBER	WORK AREA <b>EMERGENCY EXIT</b>	VERSION 1.1 1.2	THRESHOLD 9 YR 18000 FC	REPEAT 8 YR 18000 FC	RELATED CARD
STATION	SKILL <b>AIRPL</b>	<b>NOTE</b>			APPLICABILITY AIRPLANE <b>ALL</b> ENGINE <b>ALL</b> <b>NOTE</b>
		ACCESS <b>832 833 S8321 S8331</b>			ZONE <b>832 833</b>
		<b>NOTE</b>			

Inspect the left automatic overwing exit door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**AIRPLANE NOTE:** Zone 832 and 842 are applicable to 737-800 and 737-900 only.

**ACCESS NOTE:** Inspect with hatches removed, the door opened or removed. Remove linings and insulations.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

**B. Consumable Materials**

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>LEFT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-740-00-01</b>

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Jun 15/2015

AKS



# **737-600/700/800/900 TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-740-00-01</b>		
					MECH	INSP
<b>TASK 52-05-03-211-823</b>						
<b>1. INTERNAL - DETAILED: LEFT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>						
(Figure 1)						
<b>A. Inspection</b>						
SUBTASK 52-05-03-010-038						
(1) Open these access panels:						
<b>Number      Name/Location</b>						
832      Emergency Exit						
833      Emergency Exit						
Special Access:						
<b>Number      Name/Location</b>						
S8321      Overwing Emergency Exit Hatch Inspection						
S8331      Overwing Emergency Exit Hatch Inspection						
<b>NOTE:</b> Inspect with hatches removed, the door opened or removed. Remove linings and insulations.						
SUBTASK 52-05-03-211-023						
(2) Do a Detailed inspection of the automatic overwing exit door stop fittings and pins.						
SUBTASK 52-05-03-910-033						
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-810.						
SUBTASK 52-05-03-410-038						
(4) Close these access panels:						
<b>Number      Name/Location</b>						
832      Emergency Exit						
833      Emergency Exit						
<b>———— END OF TASK ————</b>						

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>LEFT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>
		<b>D633A109-AKS 52-740-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-740-00-01</b>
				MECH INSP
<b>TASK 51-05-01-210-810</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-085				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-086				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-087				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-088				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-089				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-090				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	LEFT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT  <b>D633A109-AKS</b> <b>52-740-00-01</b>	Page 3 of 5 Oct 15/2015
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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-740-00-01</b>				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:  
Water displacing / anti-corrosion compounds should not be applied in the following areas:
  - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
  - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
  - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
  - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
  - Areas with electrical arc potential.
  - Interior materials, including cargo liners (change of flammability properties).
  - Fiber-glass ducts where temperature exceeds 220 degrees F.
  - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-091

- (7) Do the CPCP Basic Task Item 7 as follows:
- (a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.

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**END OF TASK**

---

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>LEFT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>	
		<b>D633A109-AKS 52-740-00-01</b>	<b>Page 4 of 5 Oct 15/2014</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-740-00-01</b>
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**LEFT OVERWING  
EMERGENCY EXIT, 832**

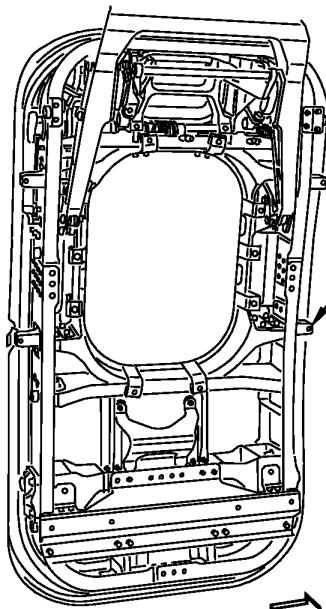
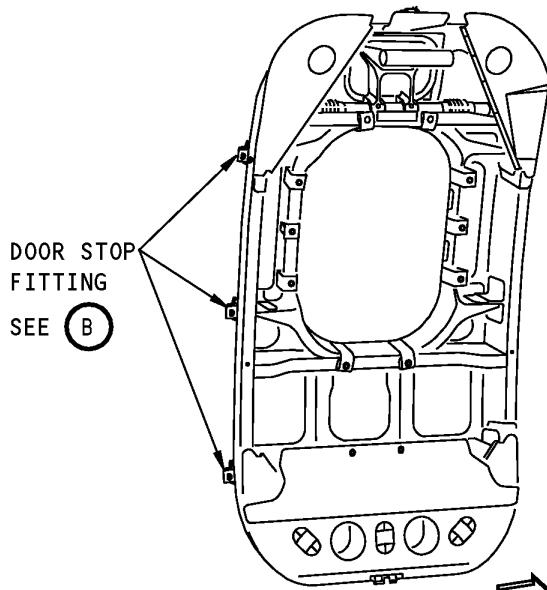
SEE 1

**LEFT OVERWING  
EMERGENCY EXIT, 833**

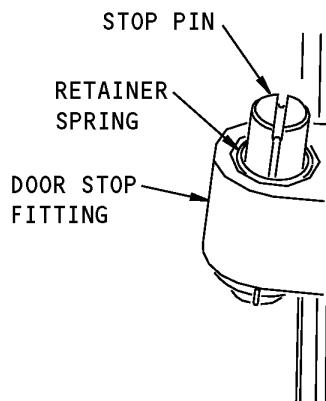
SEE



FWD

DOOR STOP  
FITTING  
SEE **AUTOMATIC OVERWING EXIT  
(LINING REMOVED)**

FWD

**OVERWING EMERGENCY EXIT HATCH  
(LINING REMOVED)****DOOR STOP FITTING  
(EXAMPLE)** ZONE 832 IS APPLICABLE  
TO 737-800 AND -900 ONLY**Internal - Left Overwing Emergency Exit Hatch/Automatic Overwing Exit  
Figure 1****EFFECTIVITY  
AKS ALL****SOURCE  
MRB****LEFT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC  
OVERWING EXIT****D633A109-AKS  
52-740-00-01****Page 5 of 5  
Oct 15/2014**

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>RIGHT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>			BOEING CARD NO.
DATE	TASK <b>DETAILED</b>				<b>52-740-00-02</b>
TAIL NUMBER	WORK AREA <b>EMERGENCY EXIT</b>	VERSION 1.1 1.2	THRESHOLD 9 YR 18000 FC	REPEAT 8 YR 18000 FC	RELATED CARD
STATION	SKILL <b>AIRPL</b>	<b>NOTE</b>			APPLICABILITY AIRPLANE <b>ALL</b> ENGINE <b>ALL</b> <b>NOTE</b>
		ACCESS <b>842 843 S8421 S8431</b>			ZONE <b>842 843</b>
		<b>NOTE</b>			

Inspect right automatic overwing exit door stop fittings and pins.

**INTERVAL NOTE:** Whichever comes first.

**AIRPLANE NOTE:** Zone 832 and 842 are applicable to 737-800 and 737-900 only.

**ACCESS NOTE:** Inspect with hatches removed, the door opened or removed. Remove linings and insulations.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

**B. Consumable Materials**

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>RIGHT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>	
		D633A109-AKS <b>52-740-00-02</b>	Page 1 of 5 Jun 15/2015

AKS



# **737-600/700/800/900 TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-740-00-02</b>
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TASK 52-05-03-211-824

## **1. INTERNAL - DETAILED: RIGHT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT**

(Figure 1)

#### A. Inspection

SUBTASK 52-05-03-010-039

- (1) Open these access panels:

Number	Name/Location
--------	---------------

842 Emergency Exit

843

## Special Access:

Number      Name/Location

## S8421 Overwing Emergency Exit Hatch Inspection

**NOTE:** Inspect with hatches removed, the door opened or removed. Remove linings and insulation.

- (2) Do a detailed inspection of the automatic overwing exit door stop fittings and pins.

SURFACE 50-55-60-64-68-72

- (3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-810

SUBTAK 52.05.03.110.030

- (4) Close these access panels:

**Number      Name/Location**

---

842 Emergency Exit

843 Emergency Exit

---

— END OF TASK —

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>RIGHT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>
		<b>D633A109-AKS 52-740-00-02</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-740-00-02</b>
				MECH INSP
<b>TASK 51-05-01-210-810</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-085				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-086				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-087				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-088				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-089				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-090				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>RIGHT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>	D633A109-AKS <b>52-740-00-02</b>	Page 3 of 5 Oct 15/2015
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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-740-00-02</b>				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:  
Water displacing / anti-corrosion compounds should not be applied in the following areas:
  - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
  - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
  - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
  - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
  - Areas with electrical arc potential.
  - Interior materials, including cargo liners (change of flammability properties).
  - Fiber-glass ducts where temperature exceeds 220 degrees F.
  - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-091

- (7) Do the CPCP Basic Task Item 7 as follows:
- (a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.

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**END OF TASK**

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EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>RIGHT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>
		<b>D633A109-AKS 52-740-00-02</b>

**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

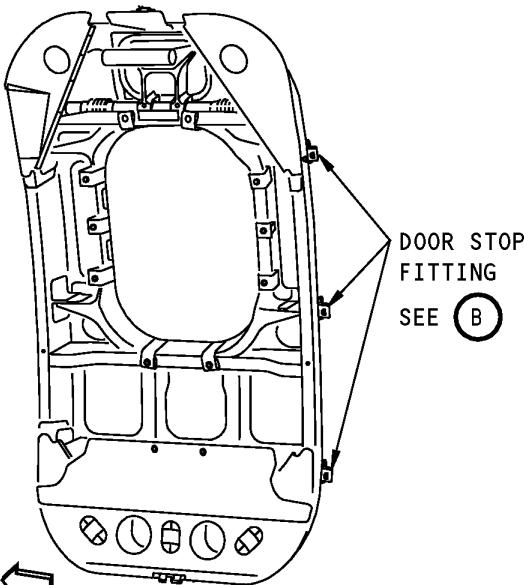
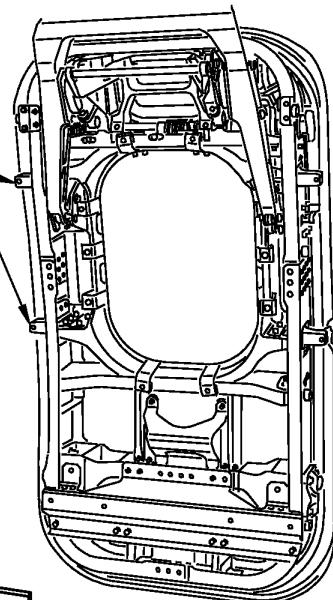
TAIL NUMBER

STATION

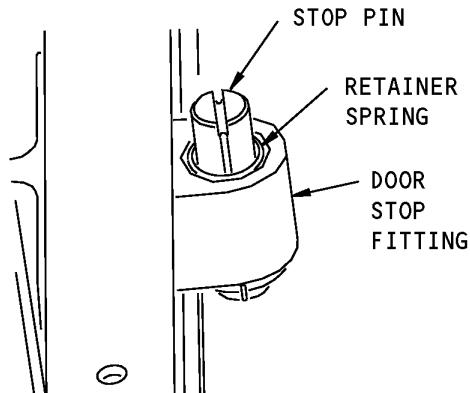
AIRLINE CARD NO.

BOEING CARD NO.  
**52-740-00-02****RIGHT OVERWING  
EMERGENCY EXIT, 842****RIGHT OVERWING  
EMERGENCY EXIT, 843**SEE **A** 1SEE **A**

FWD

**DOOR STOP  
FITTING  
SEE **B****DOOR STOP  
FITTING  
SEE **B**

FWD

**AUTOMATIC OVERWING EXIT  
(LINING REMOVED)****A****OVERWING EMERGENCY EXIT HATCH  
(LINING REMOVED)****A****DOOR STOP FITTING  
(EXAMPLE)****B****1 ZONE 842 IS APPLICABLE  
TO 737-800 AND -900 ONLY****Internal - Right Overwing Emergency Exit Hatch/Automatic Overwing Exit  
Figure 1****EFFECTIVITY  
AKS ALL****SOURCE  
MRB****RIGHT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC  
OVERWING EXIT****D633A109-AKS  
52-740-00-02****Page 5 of 5  
Oct 15/2014**

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>LEFT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>			BOEING CARD NO.
DATE	TASK <b>GENERAL VISUAL</b>				<b>52-760-00-01</b>
TAIL NUMBER	WORK AREA <b>EMERGENCY EXIT</b>	VERSION 1.1 1.2	THRESHOLD <b>9 YR 18000 FC</b>	REPEAT <b>8 YR 18000 FC</b>	RELATED CARD APPLICABILITY AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	<b>NOTE</b>			
		ACCESS <b>832 833 S8321 S8331</b>			ZONE <b>832 833</b>
		<b>NOTE</b>			

Inspect the left automatic overwing exit door skin and structure.

**INTERVAL NOTE:** Whichever comes first.

**AIRPLANE NOTE:** Zone 832 and 842 are applicable to 737-800 and 737-900 only.

**ACCESS NOTE:** Inspect with hatches removed, door opened or removed. Remove linings and insulations.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

**B. Consumable Materials**

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>LEFT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-760-00-01</b>

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AKS



**737-600/700/800/900**

## **TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-760-00-01</b>
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TASK 52-05-03-210-816

- #### **1. INTERNAL - GENERAL VISUAL: LEFT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT**

(Figure 1)

#### A. Inspection

SUBTASK 52-05-03-010-010

- (1) Open these access panels:

<u>Number</u>	<u>Name/Location</u>
832	Emergency Exit
833	Emergency Exit

#### **Special Access:**

<u>Number</u>	<u>Name/Location</u>
S8321	Overwing Emergency Exit Hatch Inspection
S8331	Overwing Emergency Exit Hatch Inspection

NOTE: Inspect with hatches removed, door opened or removed. Remove linings and insulations.

SUBTASK 52-05-03-210-016

- (2) Do a General Visual inspection of the automatic overwing exit door skin and structure.

SUBTASK 52-05-03-910-035

- (3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-808.

SUBTASK 52-05-03-410-010

- (4) Close these access panels:

<u>Number</u>	<u>Name/Location</u>
832	Emergency Exit
833	Emergency Exit

---

— END OF TASK —

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	LEFT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT
		<b>D633A109-AKS</b> <b>52-760-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-760-00-01</b>
				MECH INSP
<b>TASK 51-05-01-210-808</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-071				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-072				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-073				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-074				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-117				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-076				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****LEFT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC  
OVERWING EXIT****D633A109-AKS  
52-760-00-01****Page 3 of 5  
Oct 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-760-00-01</b>				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:  
Water displacing / anti-corrosion compounds should not be applied in the following areas:
  - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
  - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
  - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
  - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
  - Areas with electrical arc potential.
  - Interior materials, including cargo liners (change of flammability properties).
  - Fiber-glass ducts where temperature exceeds 220 degrees F.
  - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-077

- (7) Do the CPCP Basic Task Item 7 as follows:
- (a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.

**— END OF TASK —**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>LEFT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>	
		<b>D633A109-AKS 52-760-00-01</b>	<b>Page 4 of 5 Oct 15/2014</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-760-00-01</b>
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**LEFT OVERWING  
EMERGENCY EXIT, 832**

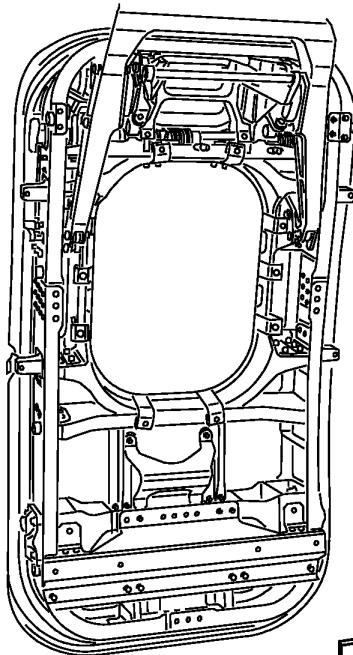
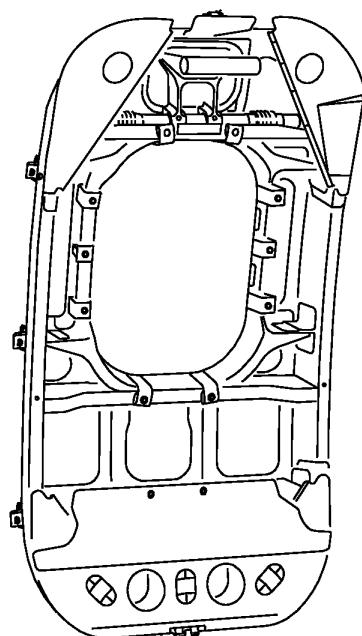
SEE 1

**LEFT OVERWING  
EMERGENCY EXIT, 833**

SEE



FWD

**AUTOMATIC OVERWING EXIT  
(LINING REMOVED)****OVERWING EMERGENCY EXIT HATCH  
(LINING REMOVED)** ZONE 832 IS APPLICABLE  
TO 737-800 AND -900 ONLY**Left Overwing Emergency Exit Hatch/Automatic Overwing Exit  
Figure 1**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>LEFT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-760-00-01</b>

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>RIGHT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>			BOEING CARD NO.
DATE	TASK <b>GENERAL VISUAL</b>				<b>52-760-00-02</b>
TAIL NUMBER	WORK AREA <b>EMERGENCY EXIT</b>	VERSION 1.1 1.2	THRESHOLD 9 YR 18000 FC	REPEAT 8 YR 18000 FC	RELATED CARD APPLICABILITY AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	NOTE			
		ACCESS <b>842 843 S8421 S8431</b>			ZONE <b>842 843</b>
		NOTE			

Inspect the right automatic overwing exit door skin and structure.

**INTERVAL NOTE:** Whichever comes first.

**AIRPLANE NOTE:** Zone 832 and 842 are applicable to 737-800 and 737-900 only.

**ACCESS NOTE:** Inspect with hatches removed, the door opened or removed. Remove linings and insulations.

**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

**B. Consumable Materials**

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>RIGHT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-760-00-02</b>

Page 1 of 5  
Jun 15/2015

AKS



# **737-600/700/800/900 TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-760-00-02</b>
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TASK 52-05-03-210-817

## **1. INTERNAL - GENERAL VISUAL: RIGHT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT**

(Figure 1)

#### A. Inspection

SUBTASK 52-05-03-010-011

- (1) Open these access panels:

Number	Name/Location
--------	---------------

842 Emergency Exit

843

#### **Special Access:**

Number      Name/Location

## S8421 Overwing Emergency Exit Hatch Inspection

**NOTE:** Inspect with hatches removed, door opened or removed. Remove linings and insulation.

- (2) Do a General Visual inspection of the automatic overwing exit door skin and structure.**

SUBTAK 52-05-02-010-026

- (3) 737-6789 Basic Task Description AMM Task 51-05-01-210-808

SUBTASK E2 OF 03 410 011

- (4) Close these access panels:

**Number      Name/Location**

---

842 Emergency Exit

— END OF TASK —

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>RIGHT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>
		<b>D633A109-AKS 52-760-00-02</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-760-00-02</b>
				MECH INSP
<b>TASK 51-05-01-210-808</b>				
<b>2. 737-6789 Basic Task Description</b>				
<b>A. CPCP Basic Task</b>				
SUBTASK 51-05-01-210-071				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-072				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-073				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-074				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-117				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-076				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>RIGHT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>	D633A109-AKS 52-760-00-02	Page 3 of 5 Oct 15/2015
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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-760-00-02</b>				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:  
Water displacing / anti-corrosion compounds should not be applied in the following areas:
  - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
  - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
  - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
  - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
  - Areas with electrical arc potential.
  - Interior materials, including cargo liners (change of flammability properties).
  - Fiber-glass ducts where temperature exceeds 220 degrees F.
  - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-077

- (7) Do the CPCP Basic Task Item 7 as follows:
- (a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.

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**END OF TASK**

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EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>RIGHT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>
		<b>D633A109-AKS 52-760-00-02</b>

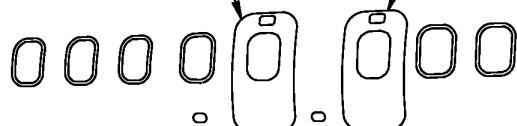
**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-760-00-02</b>
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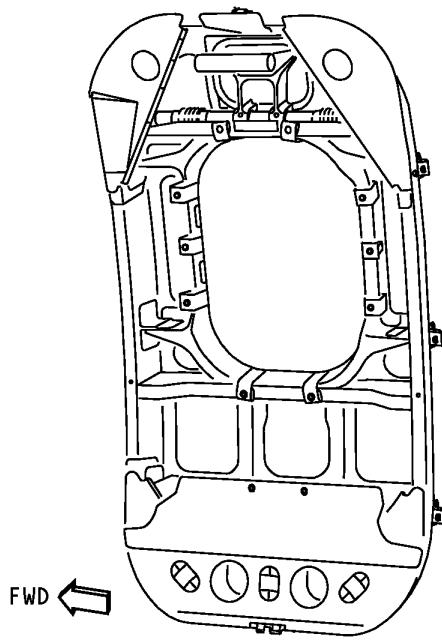
RIGHT OVERWING  
EMERGENCY EXIT, 843RIGHT OVERWING  
EMERGENCY EXIT, 842

SEE A

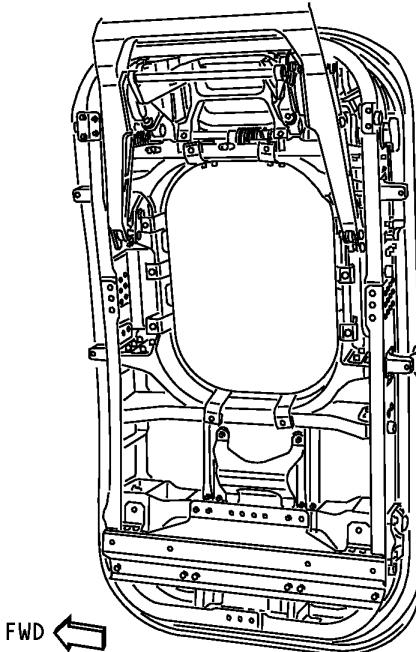
SEE A 1



FWD

**OVERWING EMERGENCY EXIT HATCH  
(LINING REMOVED)**

A

**AUTOMATIC OVERWING EXIT  
(LINING REMOVED)**

A

**1** ZONE 842 IS APPLICABLE TO  
737-800 AND -900 ONLY**Right Overwing Emergency Exit Hatch/Automatic Overwing Exit  
Figure 1**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>RIGHT OVERWING EMERGENCY EXIT HATCH/AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-760-00-02</b>

AKS



# **737-600/700/800/900 TASK CARDS**

AIRLINE CARD NO		TITLE <b>LEFT FORWARD AUTOMATIC OVERWING DOOR</b>			BOEING CARD NO. <b>52-794-00-01</b>
DATE	TASK <b>DETAILED</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>DOORS</b>	VERSION <b>1.1</b>	THRESHOLD <b>50000 FC</b>	REPEAT <b>18000 FC</b>	APPLICABILITY AIRPLANE <b>ALL</b> ENGINE <b>ALL</b> NOTE
STATION	SKILL <b>AIRPL</b>				
		ACCESS <b>832AZ</b>		ZONE <b>832</b>	
		<b>NOTE</b>			

Inspect (Detailed) the lower frame at the stop/guide fitting, forward and aft.

See Doc. D626A001-DTR, DTR check form 52-21-04 for alternative inspections.

**AIRPLANE NOTE:** Panels 832AZ and 842AZ are applicable to 737-800 and 737-900 only.

**ACCESS NOTE:** Removal of the lining and the stop guide is required (note that the stop guide fitting is attached with removable bolts).

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>AWL</b>	<b>LEFT FORWARD AUTOMATIC OVERWING DOOR</b>
		<b>D633A109-AKS</b> <b>52-794-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-794-00-01</b>										
				MECH INSP										
<b>TASK 52-05-02-211-801</b>														
<b>1. INTERNAL - DETAILED: AUTOMATIC OVERWING DOOR</b>														
<b>A. Inspection</b>														
SUBTASK 52-05-02-010-004														
(1) Open these access panels on the Left side:														
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SUBTASK 52-05-02-211-001														
(2) Do a Detailed inspection of the lower frame at the stop/guide fitting, forward and aft. See Doc. D626A001-DTR, DTR check form 52-21-04 for alternative repeat inspections.														
SUBTASK 52-05-02-410-004														
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EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>AWL</b>	<b>LEFT FORWARD AUTOMATIC OVERWING DOOR</b>	
		D633A109-AKS <b>52-794-00-01</b>	Page 2 of 2 Jun 15/2015

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>LEFT AFT AUTOMATIC OVERWING DOOR</b>			BOEING CARD NO.
DATE	TASK <b>DETAILED</b>				<b>52-794-00-02</b> RELATED CARD
TAIL NUMBER	WORK AREA <b>DOORS</b>	VERSION <b>1.1</b>	THRESHOLD <b>50000 FC</b>	REPEAT <b>18000 FC</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b> <b>NOTE</b>
		ACCESS <b>833AZ</b> <b>NOTE</b>			ZONE <b>833</b>

Inspect (Detailed) the lower frame at the stop/guide fitting, forward and aft.

See Doc. D626A001-DTR, DTR check form 52-21-04 for alternative inspections.

**AIRPLANE NOTE:** Panels 832AZ and 842AZ are applicable to 737-800 and 737-900 only.

**ACCESS NOTE:** Removal of the lining and the stop guide is required (note that the stop guide fitting is attached with removable bolts).

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>AWL</b>	<b>LEFT AFT AUTOMATIC OVERWING DOOR</b>
		D633A109-AKS <b>52-794-00-02</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-794-00-02</b>										
				MECH INSP										
<b>TASK 52-05-02-211-801</b>														
<b>1. INTERNAL - DETAILED: AUTOMATIC OVERWING DOOR</b>														
<b>A. Inspection</b>														
SUBTASK 52-05-02-010-004														
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SUBTASK 52-05-02-211-001														
(2) Do a Detailed inspection of the lower frame at the stop/guide fitting, forward and aft. See Doc. D626A001-DTR, DTR check form 52-21-04 for alternative repeat inspections.														
SUBTASK 52-05-02-410-004														
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<b>— END OF TASK —</b>														

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>AWL</b>	<b>LEFT AFT AUTOMATIC OVERWING DOOR</b>	
		D633A109-AKS <b>52-794-00-02</b>	Page 2 of 2 Jun 15/2015

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>RIGHT FORWARD AUTOMATIC OVERWING DOOR</b>			BOEING CARD NO.
DATE	TASK <b>DETAILED</b>				<b>52-794-00-03</b>
TAIL NUMBER	WORK AREA <b>DOORS</b>	VERSION <b>1.1</b>	THRESHOLD <b>50000 FC</b>	REPEAT <b>18000 FC</b>	RELATED CARD
STATION	SKILL <b>AIRPL</b>				APPLICABILITY AIRPLANE                    ENGINE <b>ALL</b> <b>ALL</b> <b>NOTE</b>
		ACCESS <b>842AZ</b> <b>NOTE</b>			ZONE <b>842</b>

Inspect (Detailed) the lower frame at the stop/guide fitting, forward and aft.

See Doc. D626A001-DTR, DTR check form 52-21-04 for alternative inspections.

**AIRPLANE NOTE:** Panels 832AZ and 842AZ are applicable to 737-800 and 737-900 only.

**ACCESS NOTE:** Removal of the lining and the stop guide is required (note that the stop guide fitting is attached with removable bolts).

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>AWL</b>	<b>RIGHT FORWARD AUTOMATIC OVERWING DOOR</b>
		D633A109-AKS <b>52-794-00-03</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-794-00-03</b>										
TASK 52-05-02-211-801				MECH INSP										
<b>1. INTERNAL - DETAILED: AUTOMATIC OVERWING DOOR</b>														
<b>A. Inspection</b>														
SUBTASK 52-05-02-010-004														
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<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>842</td><td>Emergency Exit</td></tr><tr><td>842AZ</td><td>Panel Assy - Emergency Escape Hatch - Door Liner</td></tr><tr><td>843</td><td>Emergency Exit</td></tr><tr><td>843AZ</td><td>Panel Assy - Emergency Escape Hatch - Door Liner</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	842	Emergency Exit	842AZ	Panel Assy - Emergency Escape Hatch - Door Liner	843	Emergency Exit	843AZ	Panel Assy - Emergency Escape Hatch - Door Liner
<u>Number</u>	<u>Name/Location</u>													
842	Emergency Exit													
842AZ	Panel Assy - Emergency Escape Hatch - Door Liner													
843	Emergency Exit													
843AZ	Panel Assy - Emergency Escape Hatch - Door Liner													
<u>NOTE:</u> Removal of the lining and the stop guide is required (note that the stop guide fitting is attached with removable bolts).														
SUBTASK 52-05-02-211-001														
(2) Do a Detailed inspection of the lower frame at the stop/guide fitting, forward and aft. See Doc. D626A001-DTR, DTR check form 52-21-04 for alternative repeat inspections.														
SUBTASK 52-05-02-410-004														
(3) Close these access panels on the Left side:														
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<u>Number</u>	<u>Name/Location</u>													
832	Emergency Exit													
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842AZ	Panel Assy - Emergency Escape Hatch - Door Liner													
843	Emergency Exit													
843AZ	Panel Assy - Emergency Escape Hatch - Door Liner													
<b>— END OF TASK —</b>														

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>AWL</b>	RIGHT FORWARD AUTOMATIC OVERWING DOOR
		D633A109-AKS <b>52-794-00-03</b>

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>RIGHT AFT AUTOMATIC OVERWING DOOR</b>			BOEING CARD NO.
DATE	TASK <b>DETAILED</b>				<b>52-794-00-04</b>
TAIL NUMBER	WORK AREA <b>DOORS</b>	VERSION <b>1.1</b>	THRESHOLD <b>50000 FC</b>	REPEAT <b>18000 FC</b>	RELATED CARD
STATION	SKILL <b>AIRPL</b>				APPLICABILITY AIRPLANE                    ENGINE <b>ALL</b> <b>ALL</b> <b>NOTE</b>
		ACCESS <b>843AZ</b> <b>NOTE</b>			ZONE <b>843</b>

Inspect (Detailed) the lower frame at the stop/guide fitting, forward and aft.

See Doc. D626A001-DTR, DTR check form 52-21-04 for alternative inspections.

**AIRPLANE NOTE:** Panels 832AZ and 842AZ are applicable to 737-800 and 737-900 only.

**ACCESS NOTE:** Removal of the lining and the stop guide is required (note that the stop guide fitting is attached with removable bolts).

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>AWL</b>	<b>RIGHT AFT AUTOMATIC OVERWING DOOR</b>
		D633A109-AKS <b>52-794-00-04</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-794-00-04</b>	MECH	INSP

**TASK 52-05-02-211-801**

**1. INTERNAL - DETAILED: AUTOMATIC OVERWING DOOR**

**A. Inspection**

SUBTASK 52-05-02-010-004

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
832	Emergency Exit
832AZ	Panel Assy - Emergency Escape Hatch - Door Liner
833	Emergency Exit
833AZ	Panel Assy - Emergency Escape Hatch - Door Liner

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
842	Emergency Exit
842AZ	Panel Assy - Emergency Escape Hatch - Door Liner
843	Emergency Exit
843AZ	Panel Assy - Emergency Escape Hatch - Door Liner

NOTE: Removal of the lining and the stop guide is required (note that the stop guide fitting is attached with removable bolts).

SUBTASK 52-05-02-211-001

(2) Do a Detailed inspection of the lower frame at the stop/guide fitting, forward and aft.  
See Doc. D626A001-DTR, DTR check form 52-21-04 for alternative repeat inspections.

SUBTASK 52-05-02-410-004

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
832	Emergency Exit
832AZ	Panel Assy - Emergency Escape Hatch - Door Liner
833	Emergency Exit
833AZ	Panel Assy - Emergency Escape Hatch - Door Liner

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
842	Emergency Exit
842AZ	Panel Assy - Emergency Escape Hatch - Door Liner
843	Emergency Exit
843AZ	Panel Assy - Emergency Escape Hatch - Door Liner

———— END OF TASK ——

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>AWL</b>	<b>RIGHT AFT AUTOMATIC OVERWING DOOR</b>
		D633A109-AKS <b>52-794-00-04</b>

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>ELECTRONIC EQUIPMENT ACCESS DOOR ALUMINUM CASTING ONLY</b>			BOEING CARD NO.
DATE	TASK <b>DETAILED</b>				52-796-00-01 RELATED CARD
TAIL NUMBER	WORK AREA <b>E/E COMPARTMENT</b>	VERSION <b>1.1</b>	THRESHOLD <b>50000 FC</b>	REPEAT <b>4000 FC</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>				AIRPLANE      ENGINE <b>ALL</b> <b>ALL</b>
		ACCESS <b>117AW</b>			ZONE <b>117</b>
		<b>NOTE</b>			

Inspect (Detailed) the area around the fastener locations common to the inner panel and the door frame adjacent to the four (4) door pin locations bounded by LBL 5.70, RBL 14.12, frame STA 325.07 and STA 349.13.

See Doc. D626A001-DTR, DTR check form 52-48-04-2 for alternative inspections.

**ACCESS NOTE:** Access the interior of the door.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>AWL</b>	<b>ELECTRONIC EQUIPMENT ACCESS DOOR ALUMINUM CASTING ONLY</b>
		<b>D633A109-AKS 52-796-00-01</b>

AKS



# **737-600/700/800/900 TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-796-00-01</b>
				MECH    INSP
<b>TASK 52-05-02-211-802</b>				
<b>1. INTERNAL - DETAILED: ELECTRONIC EQUIPMENT ACCESS DOOR ALUMINIUM CASTING ONLY</b>				
<b>A. Inspection</b>				
SUBTASK 52-05-02-010-003				
(1) Open this access panel:				
<b>Number      Name/Location</b> 117AW      Equipment Access Door Cover <u>NOTE:</u> Access the interior of the door.				
SUBTASK 52-05-02-211-002				
(2) Do a Detailed inspection of the area around the fastener locations common to the inner panel and the door frame adjacent to the four (4) door pin locations bounded by LBL 5.70, RBL 14.12, frame STA 325.07 and STA 349.13.  See Doc. D626A001-DTR, DTR check form 52-48-04-2 for alternative repeat inspections.				
SUBTASK 52-05-02-410-003				
(3) Close this access panel:				
<b>Number      Name/Location</b> 117AW      Equipment Access Door Cover				
<b>— END OF TASK —</b>				

AKS



**737-600/700/800/900**

# TASK CARDS

AIRLINE CARD NO		TITLE <b>ENTRY DOORS, SERVICE DOORS, AUTOMATIC OVERWING EXITS, MID-EXIT DOORS, AND CARGO DOORS</b>			BOEING CARD NO. <b>52-800-00-01</b>	
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD	
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION <b>1.1</b>	THRESHOLD <b>120 DY</b>	REPEAT <b>120 DY</b>	APPLICABILITY	
STATION	SKILL <b>AIRPL</b>				AIRPLANE <b>ALL</b>	ENGINE <b>ALL</b>
		ACCESS <b>NOTE</b>			ZONE <b>820 830 840</b>	

Perform an external zonal inspection (GV) of the doors. Inspection is accomplished from the ground, without the use of stands or ladders. No additional access panel is required.

**AIRPLANE NOTE:** Mid-Exit Doors only on 900ER.

**ACCESS NOTE:** Door closed.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>ENTRY DOORS, SERVICE DOORS, AUTOMATIC OVERWING EXITS, MID-EXIT DOORS, AND CARGO DOORS</b>
	<b>D633A109-AKS 52-800-00-01</b>	<b>Page 1 of 3 Jun 15/2016</b>

AKS

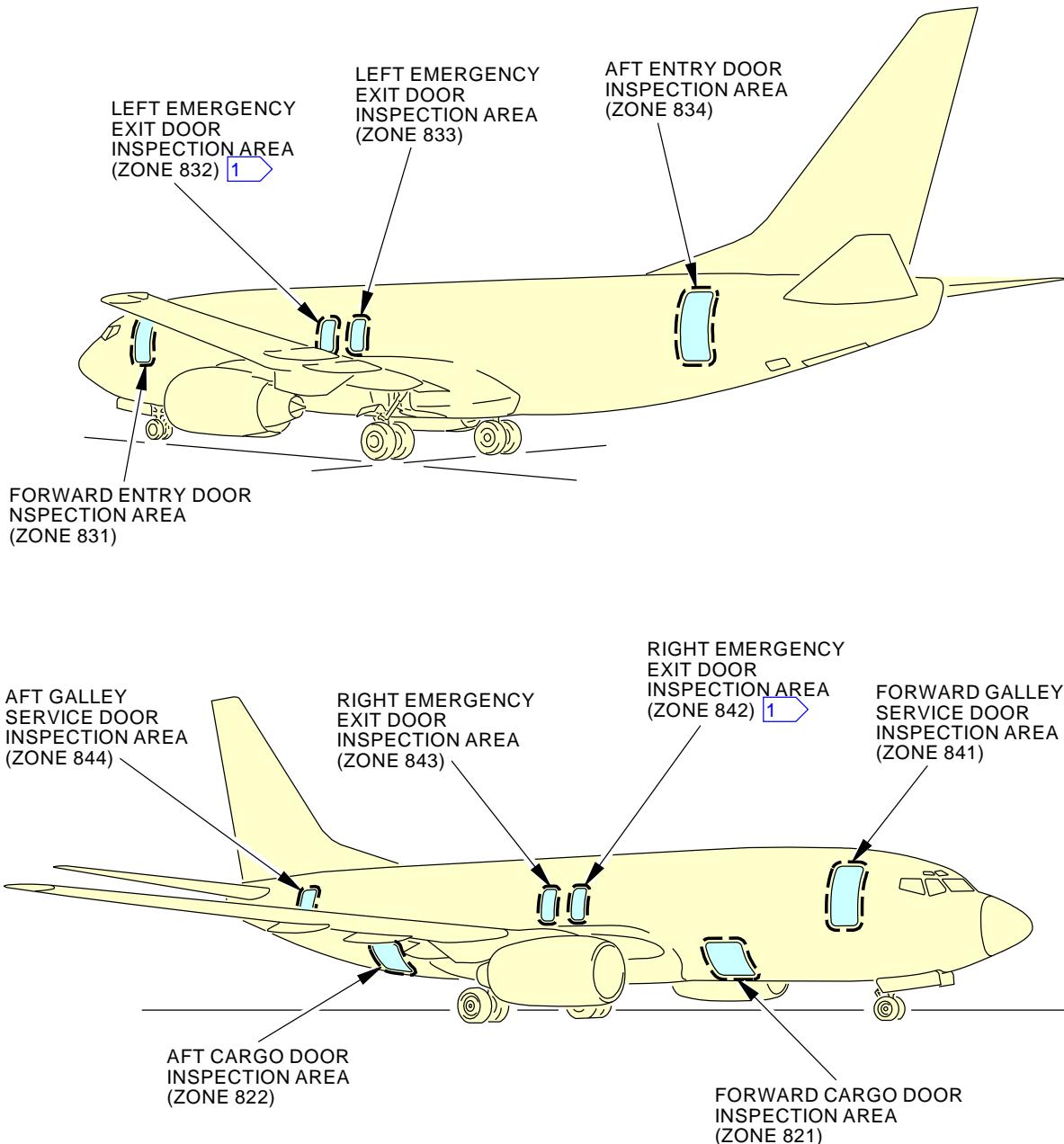


# **737-600/700/800/900 TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-800-00-01</b>
				MECH    INSP
<b>TASK 05-41-08-210-801</b>				
<b>1. EXTERNAL - ZONAL (GV): ENTRY DOORS, SERVICE DOORS, AUTOMATIC OVERWING EXITS, MID-EXIT DOORS, AND CARGO DOORS</b>				
(Figure 1)				
<b>A. Zonal Inspection</b>				
NOTE: Door closed.				
SUBTASK 05-41-08-210-001				
(1) Do a General Visual inspection of the doors. Inspection is accomplished from the ground, without the use of stands or ladders. No additional access panel is required.				
———— END OF TASK ————				
EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>ENTRY DOORS, SERVICE DOORS, AUTOMATIC OVERWING EXITS, MID-EXIT DOORS, AND CARGO DOORS</b>		
		<b>D633A109-AKS 52-800-00-01</b>		

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-800-00-01</b>
------	-------------	---------	------------------	--



[1] (ZONE 832) AND ZONE 842 IS APPLICABLE TO  
737-800 AND 737-900 ONLY.

**Doors General Visual (External)  
Figure 1**

K64197 S0006584459\_V3

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>ENTRY DOORS, SERVICE DOORS, AUTOMATIC OVERWING EXITS, MID-EXIT DOORS, AND CARGO DOORS</b>
		<b>D633A109-AKS 52-800-00-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FORWARD CARGO DOOR</b>			BOEING CARD NO. <b>52-802-02-01</b>		
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD		
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION 1.1 1.2 NOTE	THRESHOLD 2000 FC 240 DY	REPEAT 2000 FC 240 DY	APPLICABILITY	AIRPLANE <b>ALL</b>	ENGINE <b>ALL</b>
		ACCESS 821			ZONE 821		

Perform an external zonal inspection (GV) of the forward cargo door - section 43, sta 460.

**INTERVAL NOTE:** Whichever comes first.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR</b>
		D633A109-AKS <b>52-802-02-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-802-02-01</b>
------	-------------	---------	------------------	--

**TASK 05-41-08-210-802**

MECH

INSP

**1. EXTERNAL - ZONAL (GV): FORWARD CARGO DOOR**

(Figure 1)

**A. Zonal Inspection**

SUBTASK 05-41-08-010-001

- (1) Open this access panel:

**Number      Name/Location**

821            Forward Cargo Door

SUBTASK 05-41-08-210-002

- (2) Do a General Visual inspection of the forward cargo door - Section 43, Sta 460.

SUBTASK 05-41-08-410-001

- (3) Close this access panel:

**Number      Name/Location**

821            Forward Cargo Door

**———— END OF TASK ————**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR</b>
		D633A109-AKS <b>52-802-02-01</b>

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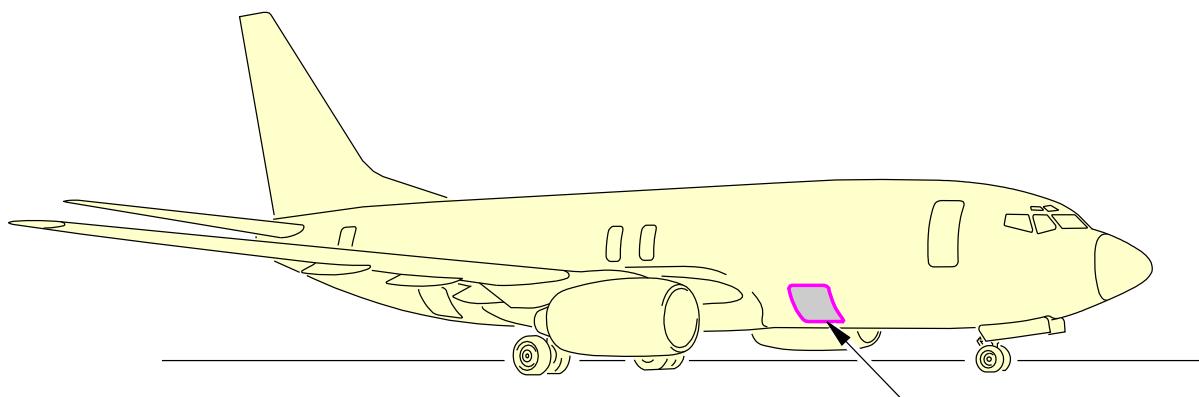
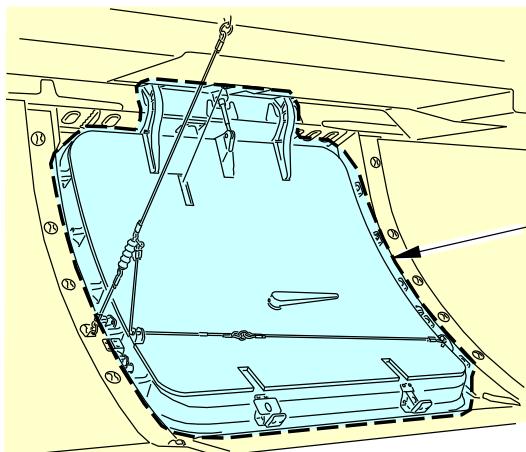
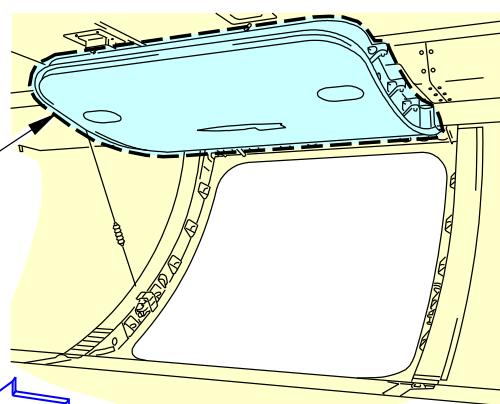
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-802-02-01****FORWARD CARGO  
DOOR, 821****A****INSPECTION AREA  
(ZONE 821)****FORWARD CARGO DOOR  
(CLOSED POSITION)****A****FORWARD  
CARGO DOOR  
(OPEN POSITION)****A****Forward Cargo Door General Visual (External)  
Figure 1**

K64719 S0006584461\_V2

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD CARGO DOOR****D633A109-AKS  
52-802-02-01****Page 3 of 3  
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**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FORWARD CARGO DOOR</b>			BOEING CARD NO. <b>52-804-02-01</b>		
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD		
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE <b>ALL</b>	ENGINE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	ACCESS 821AR 821AZ 821BR 821BZ			ZONE <b>821</b>		

Perform an internal zonal inspection (GV) of the forward cargo door - section 43, sta 460.

**INTERVAL NOTE:** Whichever comes first.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR</b>
		D633A109-AKS <b>52-804-02-01</b>

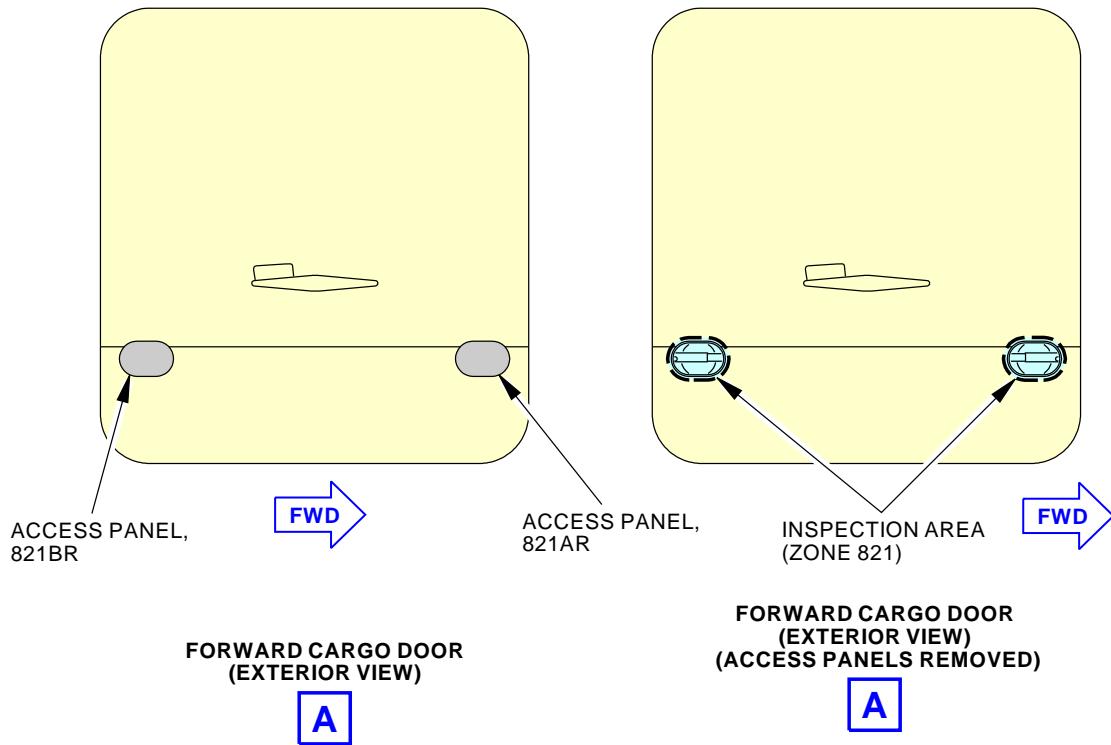
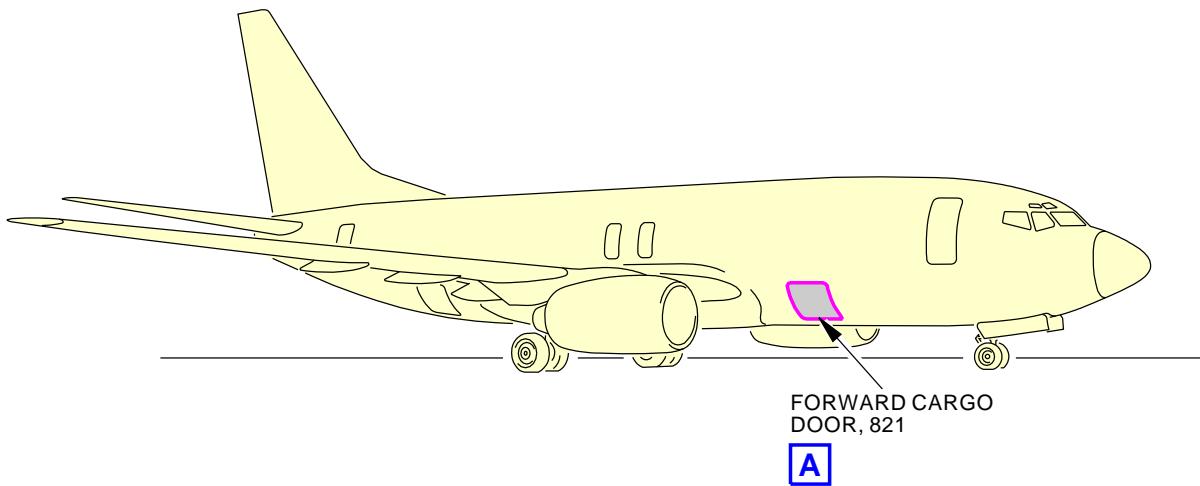
**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-804-02-01</b>										
				MECH INSP										
<b>TASK 05-41-08-210-803</b>														
1. <b>INTERNAL - ZONAL (GV): FORWARD CARGO DOOR</b>														
(Figure 1)														
<b>A. Zonal Inspection</b>														
SUBTASK 05-41-08-010-002														
(1) Open these access panels:														
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<b>Number</b>	<b>Name/Location</b>													
821AR	Access Panel on Forward Cargo Door - External													
821AZ	Access Panel on Forward Cargo Door - Internal													
821BR	Access Panel on Forward Cargo Door - External													
821BZ	Access Panel on Forward Cargo Door - Internal													
SUBTASK 05-41-08-210-003														
(2) Do a General Visual inspection of the forward cargo door - Section 43, Sta 460.														
SUBTASK 05-41-08-410-002														
(3) Close these access panels:														
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<b>Number</b>	<b>Name/Location</b>													
821AR	Access Panel on Forward Cargo Door - External													
821AZ	Access Panel on Forward Cargo Door - Internal													
821BR	Access Panel on Forward Cargo Door - External													
821BZ	Access Panel on Forward Cargo Door - Internal													
<b>— END OF TASK —</b>														

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR</b>
		D633A109-AKS <b>52-804-02-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-804-02-01</b>



Forward Cargo Door General Visual (Internal)  
Figure 1 (Sheet 1 of 2)

K65863 S0006584463\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD CARGO DOOR</b>
		D633A109-AKS <b>52-804-02-01</b>

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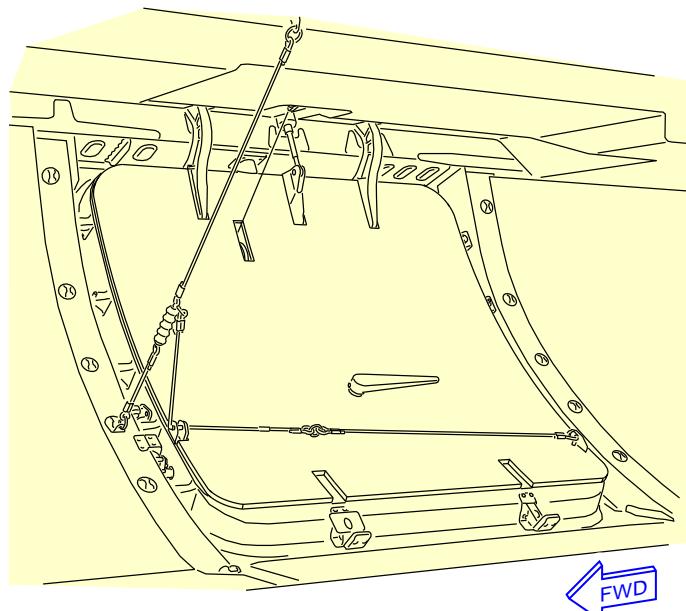
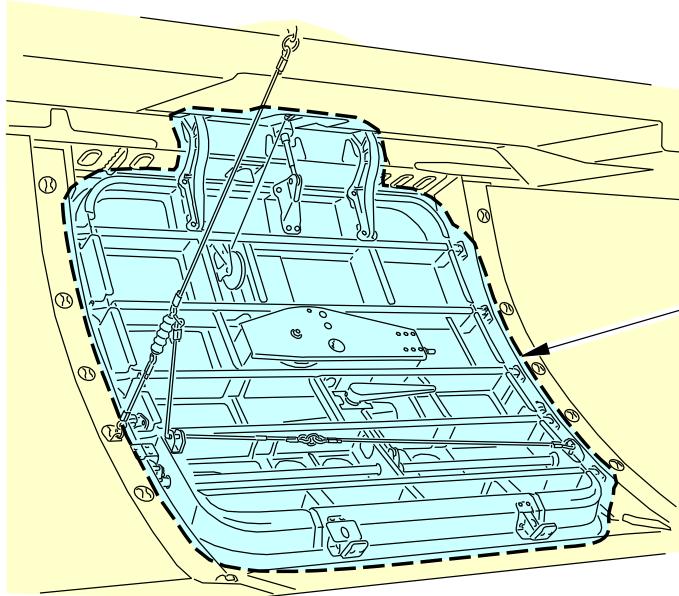
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-804-02-01****FORWARD CARGO DOOR  
(INTERIOR VIEW)****A**INSPECTION AREA  
(ZONE 821)**FORWARD CARGO DOOR  
(INTERIOR VIEW)  
(ACCESS PANELS REMOVED)****A**

K77464 S0006584464\_V3

**Forward Cargo Door General Visual (Internal)  
Figure 1 (Sheet 2 of 2)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD CARGO DOOR****D633A109-AKS  
52-804-02-01****Page 4 of 4  
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**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT CARGO DOOR</b>			BOEING CARD NO. <b>52-806-02-01</b>	
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD	
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION 1.1 1.2 NOTE	THRESHOLD 2000 FC 240 DY	REPEAT 2000 FC 240 DY	APPLICABILITY	ENGINE
STATION	SKILL <b>AIRPL</b>	ACCESS 822				ALL
		ZONE 822				ALL

Perform an external zonal inspection (GV) of the aft cargo door - section 46, sta 827.

**INTERVAL NOTE:** Whichever comes first.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR</b>
		D633A109-AKS <b>52-806-02-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-806-02-01</b>
<b>TASK 05-41-08-210-804</b>				MECH      INSP

**1. EXTERNAL - ZONAL (GV): AFT CARGO DOOR**

(Figure 1)

**A. Zonal Inspection**

SUBTASK 05-41-08-010-003

- (1) Open this access panel:

**Number      Name/Location**

822            Aft Cargo Door

SUBTASK 05-41-08-210-004

- (2) Do a General Visual inspection of the aft cargo door - Section 46, Sta 827.

SUBTASK 05-41-08-410-003

- (3) Close this access panel:

**Number      Name/Location**

822            Aft Cargo Door

**———— END OF TASK ————**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR</b>
		D633A109-AKS <b>52-806-02-01</b>

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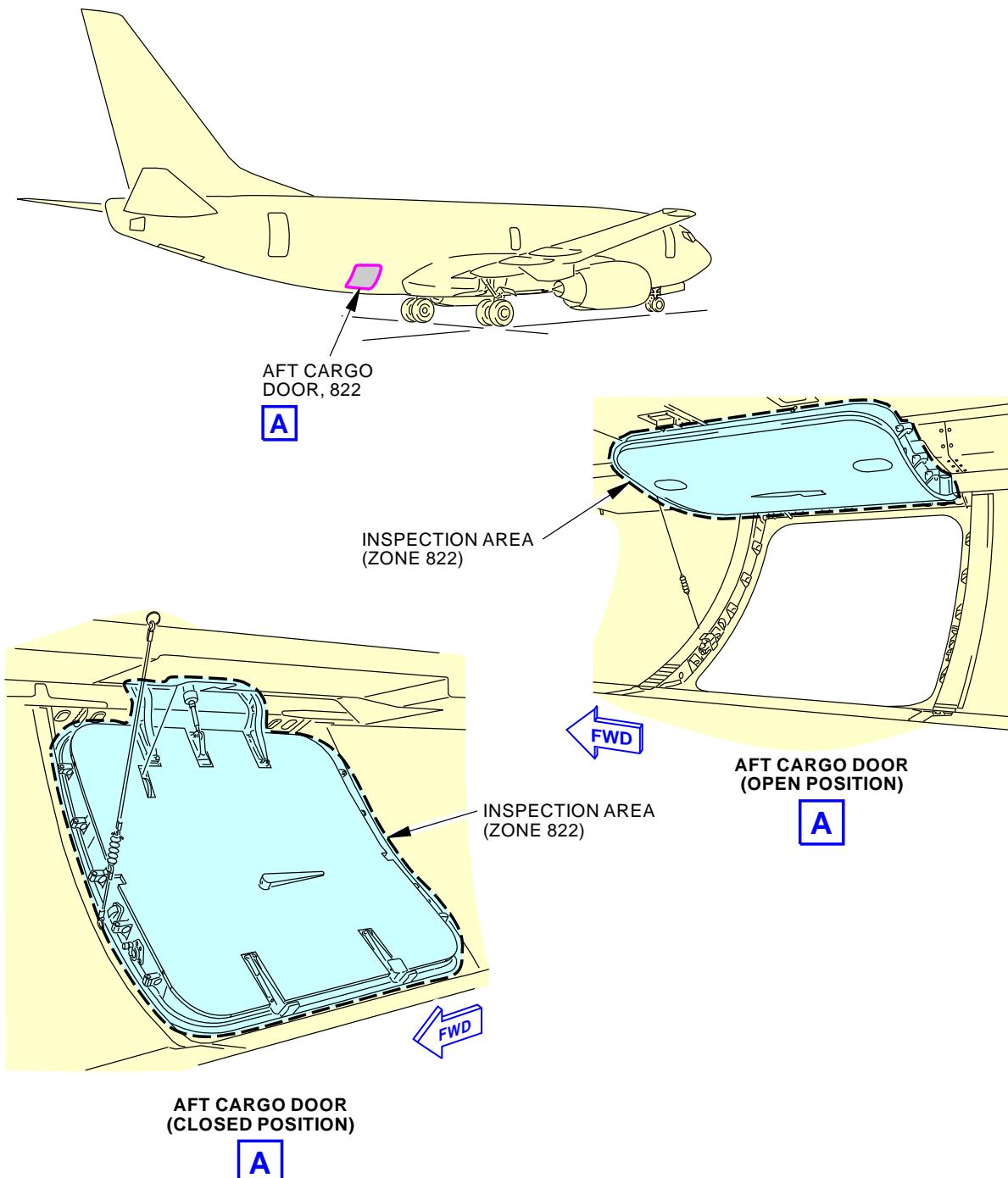
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-806-02-01**

**Aft Cargo Door General Visual (External)  
Figure 1**

K66676 S0006584466\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR</b>
		<b>D633A109-AKS</b> <b>52-806-02-01</b>

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**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT CARGO DOOR</b>			BOEING CARD NO. <b>52-808-02-01</b>	
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD	
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION <b>1.1</b>	THRESHOLD <b>6600 FC</b>	REPEAT <b>6600 FC</b>	APPLICABILITY	
STATION	SKILL <b>AIRPL</b>	1.2	36 MO	36 MO	AIRPLANE <b>ALL</b>	ENGINE <b>ALL</b>
		ACCESS <b>822AR 822AZ 822BR 822BZ</b>			ZONE <b>822</b>	

Perform an internal zonal inspection (GV) of the aft cargo door - section 46, sta 827.

**INTERVAL NOTE:** Whichever comes first.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR</b>
		D633A109-AKS <b>52-808-02-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-808-02-01</b>
<b>TASK 05-41-08-210-805</b>				MECH INSP

**1. INTERNAL - ZONAL (GV): AFT CARGO DOOR**

(Figure 1)

**A. Zonal Inspection**

SUBTASK 05-41-08-010-004

- (1) Open these access panels:

**Number      Name/Location**

822AR	Access Panel on Aft Cargo Door - External
822AZ	Access Panel - Aft Cargo Door Liner
822BR	Access Panel on Aft Cargo Door
822BZ	Access Panel - Aft Cargo Door Liner

SUBTASK 05-41-08-210-005

- (2) Do a General Visual inspection of the aft cargo door - Section 46, Sta 827.

SUBTASK 05-41-08-410-004

- (3) Close these access panels:

**Number      Name/Location**

822AR	Access Panel on Aft Cargo Door - External
822AZ	Access Panel - Aft Cargo Door Liner
822BR	Access Panel on Aft Cargo Door
822BZ	Access Panel - Aft Cargo Door Liner

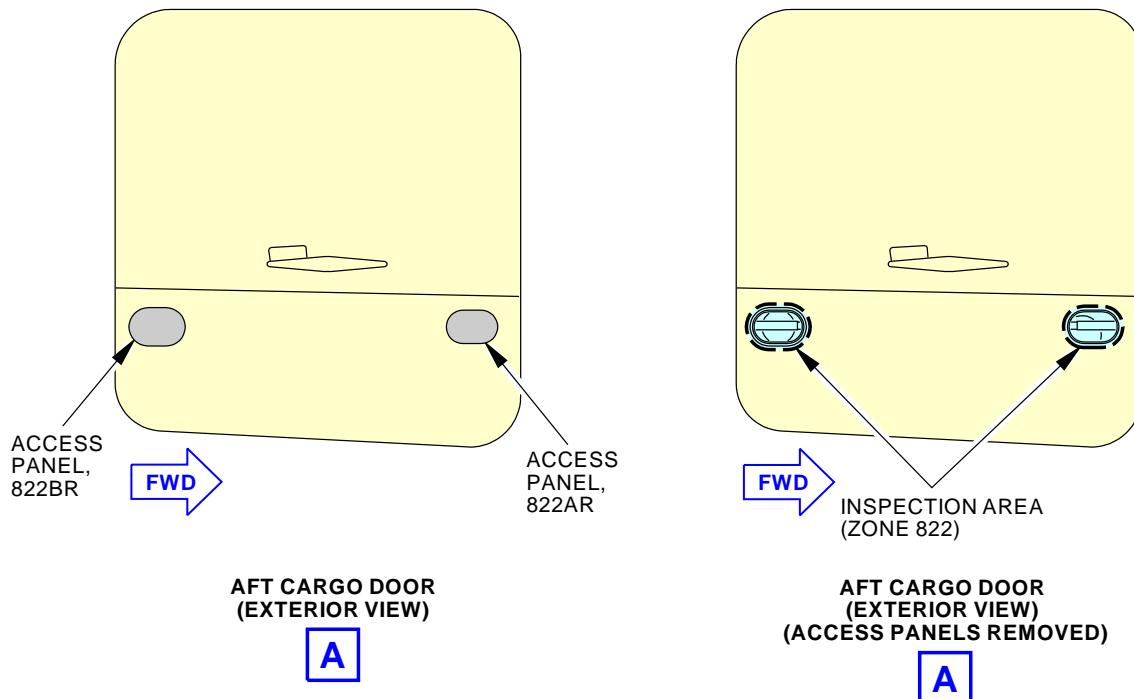
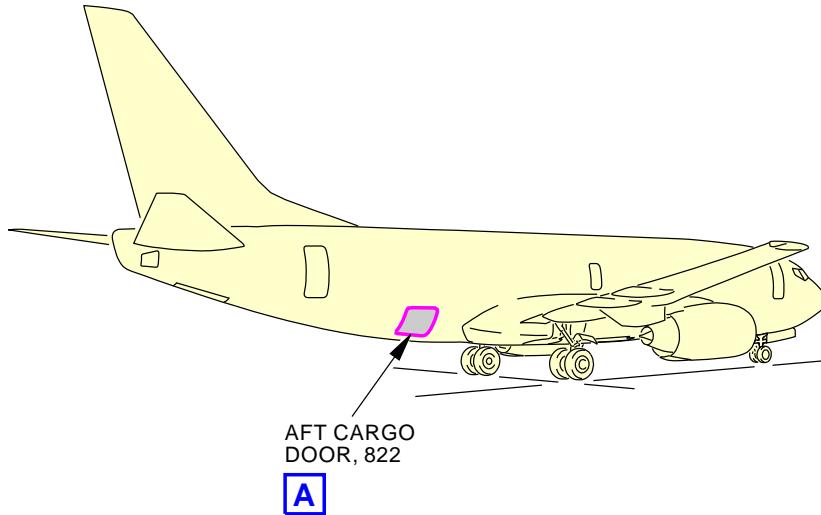
**———— END OF TASK ————**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR</b>
		D633A109-AKS <b>52-808-02-01</b>

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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-808-02-01</b>



**Aft Cargo Door General Visual (Internal)**  
**Figure 1 (Sheet 1 of 2)**

K67116 S0006584468\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT CARGO DOOR</b>
		D633A109-AKS <b>52-808-02-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-808-02-01**ACCESS  
PANEL,  
822AZACCESS  
PANEL,  
822BZ

FWD

**AFT CARGO DOOR  
(INTERIOR VIEW)****A**INSPECTION AREA  
(ZONE 822)

FWD

**AFT CARGO DOOR  
(INTERIOR VIEW)  
(ACCESS PANELS REMOVED)****A**

K77013 S0006584469\_V2

**Aft Cargo Door General Visual (Internal)  
Figure 1 (Sheet 2 of 2)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AFT CARGO DOOR****D633A109-AKS  
52-808-02-01****Page 4 of 4  
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**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FORWARD PASSENGER DOOR</b>			BOEING CARD NO. <b>52-810-01-01</b>		
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD		
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION 1.1 1.2 NOTE	THRESHOLD 1500 FC 180 DY	REPEAT 1500 FC 180 DY	APPLICABILITY	AIRPLANE <b>ALL</b>	ENGINE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	ACCESS 831				ZONE 831	

Perform an external zonal inspection (GV) of the forward passenger door - section 41, sta 345.

**INTERVAL NOTE:** Whichever comes first.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD PASSENGER DOOR</b>
		D633A109-AKS <b>52-810-01-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-810-01-01</b>
				MECH INSP
<b>TASK 05-41-08-210-806</b>				
1. <b>EXTERNAL - ZONAL (GV): FORWARD PASSENGER DOOR</b>				
(Figure 1)				
<b>A. Zonal Inspection</b>				
SUBTASK 05-41-08-010-005				
(1) Open this access panel:				
<b>Number      Name/Location</b>				
831            Forward Entry Door				
SUBTASK 05-41-08-210-006				
(2) Do a General Visual inspection of the forward passenger door - Section 41, Sta 345.				
SUBTASK 05-41-08-410-005				
(3) Close this access panel:				
<b>Number      Name/Location</b>				
831            Forward Entry Door				
<b>———— END OF TASK ————</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD PASSENGER DOOR</b>
		D633A109-AKS <b>52-810-01-01</b>

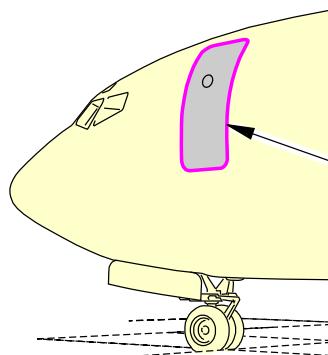
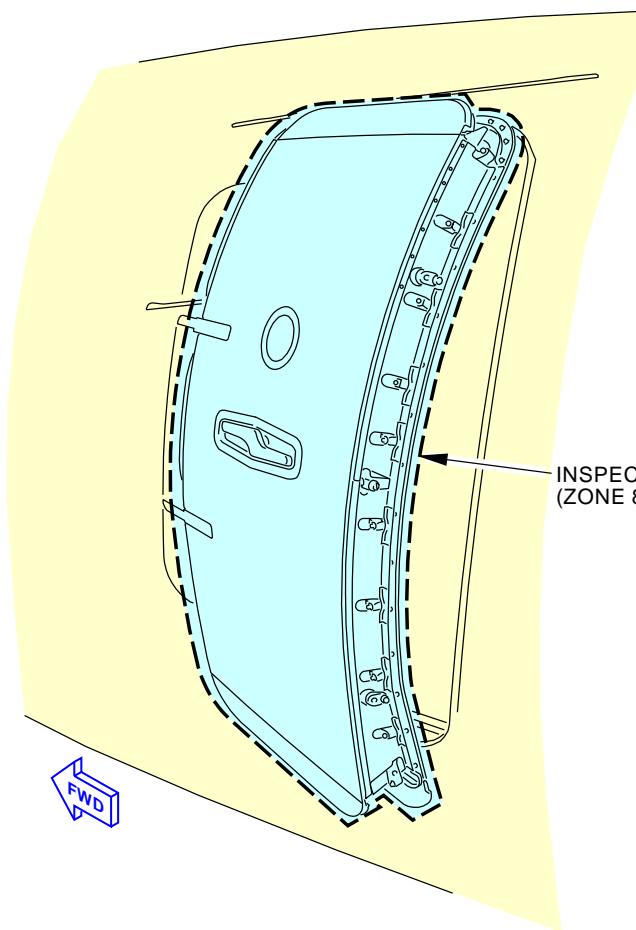
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

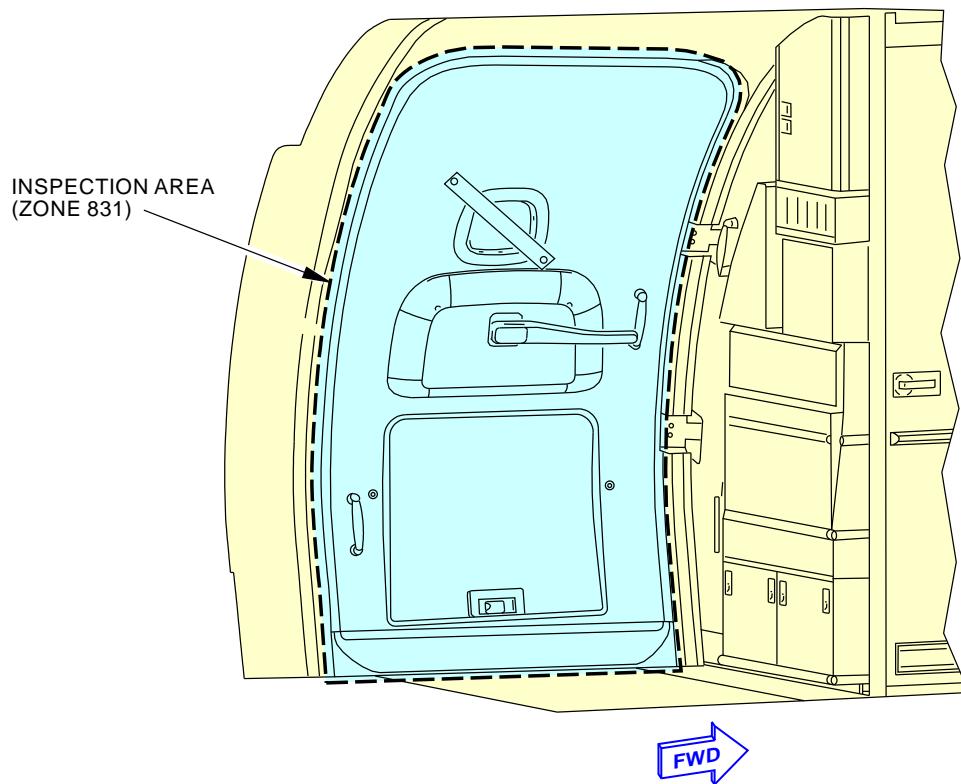
BOEING CARD NO.  
**52-810-01-01**FORWARD ENTRY  
DOOR, 831**A**FORWARD ENTRY DOOR  
(EXTERIOR VIEW)**A**

K86272 S0006584471\_V2

**Forward Entry Door General Visual (External)  
Figure 1 (Sheet 1 of 2)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD PASSENGER DOOR****D633A109-AKS  
52-810-01-01****Page 3 of 4  
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**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-810-01-01</b>
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**FORWARD ENTRY DOOR  
(INTERIOR VIEW)**

**A**

L02712 S0006584472\_V2

**Forward Entry Door General Visual (External)  
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD PASSENGER DOOR</b>
		<b>D633A109-AKS 52-810-01-01</b>

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**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FORWARD PASSENGER DOOR</b>			BOEING CARD NO. <b>52-812-01-01</b>		
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD		
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE <b>ALL</b>	ENGINE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	ACCESS <b>831AW 831AZ 831BZ 831CZ 831DZ 831EZ</b>				ZONE <b>831</b>	

Perform an internal zonal inspection (GV) of the forward passenger door - section 41, sta 345.

**INTERVAL NOTE:** Whichever comes first.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD PASSENGER DOOR</b>
		D633A109-AKS <b>52-812-01-01</b>

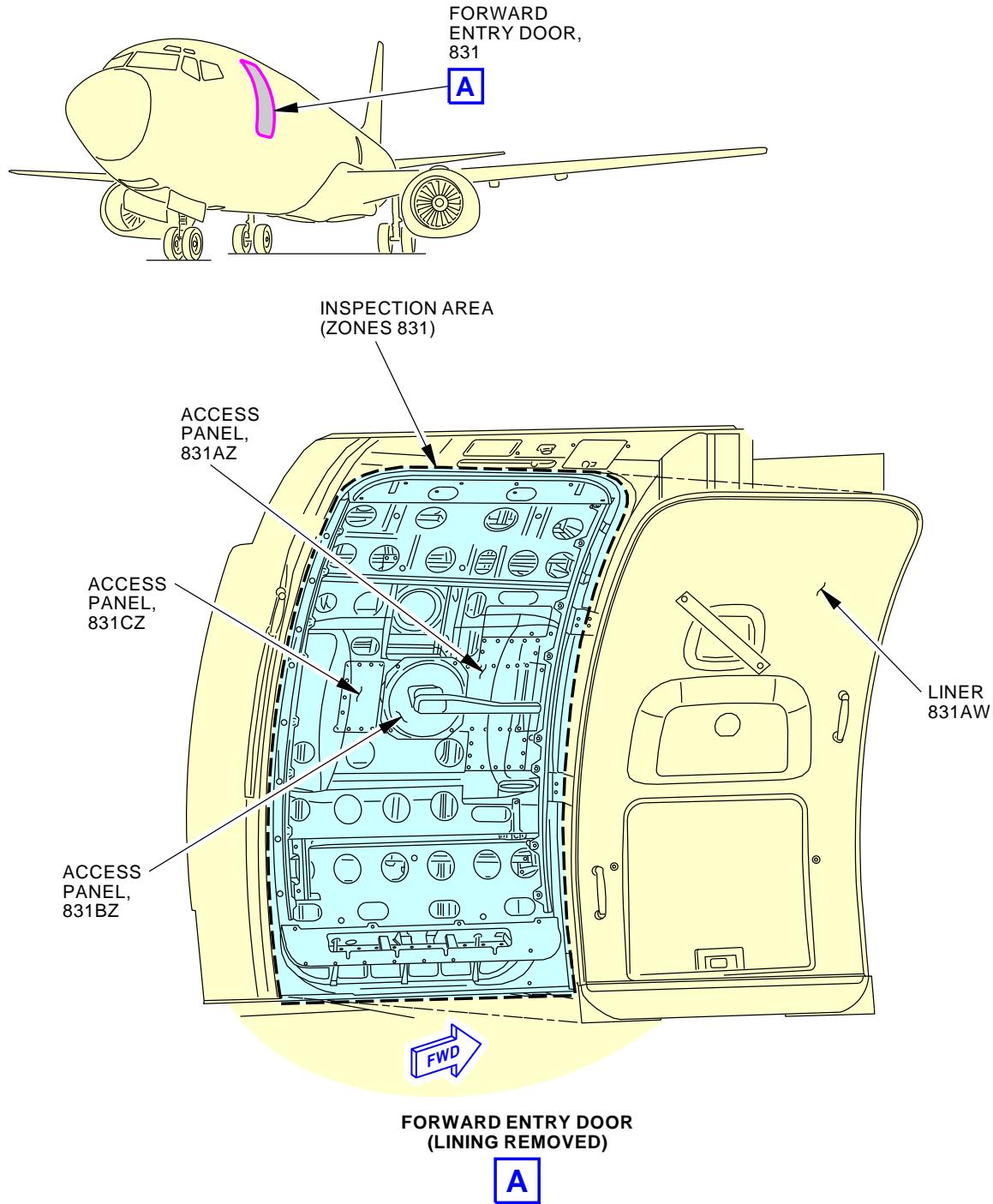
**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-812-01-01</b>														
				MECH INSP														
<b>TASK 05-41-08-210-807</b>																		
1. <b>INTERNAL - ZONAL (GV): FORWARD PASSENGER DOOR</b>																		
(Figure 1)																		
<b>A. Zonal Inspection</b>																		
SUBTASK 05-41-08-010-006																		
(1) Open these access panels:																		
<table><thead><tr><th><b>Number</b></th><th><b>Name/Location</b></th></tr></thead><tbody><tr><td>831AW</td><td>Fwd Entry Door - Door Liner (Cosmetic)</td></tr><tr><td>831AZ</td><td>Forward Entry Door - Torque Tube Access</td></tr><tr><td>831BZ</td><td>Forward Entry Door - Handle Box and Cam for Handle Box Access</td></tr><tr><td>831CZ</td><td>Forward Entry Door - Handle Box Access</td></tr><tr><td>831DZ</td><td>Forward Entry Door - Gate Hinge Pin Access</td></tr><tr><td>831EZ</td><td>Forward Entry Door - Gate Hinge Pin Access</td></tr></tbody></table>					<b>Number</b>	<b>Name/Location</b>	831AW	Fwd Entry Door - Door Liner (Cosmetic)	831AZ	Forward Entry Door - Torque Tube Access	831BZ	Forward Entry Door - Handle Box and Cam for Handle Box Access	831CZ	Forward Entry Door - Handle Box Access	831DZ	Forward Entry Door - Gate Hinge Pin Access	831EZ	Forward Entry Door - Gate Hinge Pin Access
<b>Number</b>	<b>Name/Location</b>																	
831AW	Fwd Entry Door - Door Liner (Cosmetic)																	
831AZ	Forward Entry Door - Torque Tube Access																	
831BZ	Forward Entry Door - Handle Box and Cam for Handle Box Access																	
831CZ	Forward Entry Door - Handle Box Access																	
831DZ	Forward Entry Door - Gate Hinge Pin Access																	
831EZ	Forward Entry Door - Gate Hinge Pin Access																	
SUBTASK 05-41-08-210-007																		
(2) Do a General Visual inspection of the forward passenger door - Section 41, Sta 345.																		
SUBTASK 05-41-08-410-006																		
(3) Close these access panels:																		
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<b>Number</b>	<b>Name/Location</b>																	
831AW	Fwd Entry Door - Door Liner (Cosmetic)																	
831AZ	Forward Entry Door - Torque Tube Access																	
831BZ	Forward Entry Door - Handle Box and Cam for Handle Box Access																	
831CZ	Forward Entry Door - Handle Box Access																	
831DZ	Forward Entry Door - Gate Hinge Pin Access																	
831EZ	Forward Entry Door - Gate Hinge Pin Access																	
<b>— END OF TASK —</b>																		

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD PASSENGER DOOR</b>
		D633A109-AKS <b>52-812-01-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-812-01-01</b>



K87123 S0006584474\_V2

**Forward Entry Door General Visual (Internal)  
Figure 1**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD PASSENGER DOOR</b>
		<b>D633A109-AKS</b> <b>52-812-01-01</b>

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>AUTOMATIC OVERWING EXIT</b>			BOEING CARD NO.
DATE	TASK <b>ZONAL (GV)</b>				<b>52-814-01-01</b> RELATED CARD
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION <b>1.1</b> <b>1.2</b> <b>NOTE</b>	THRESHOLD <b>5500 FC</b> <b>30 MO</b>	REPEAT <b>5500 FC</b> <b>30 MO</b>	APPLICABILITY AIRPLANE <b>800 900</b> ENGINE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	ACCESS <b>832</b>			
					ZONE <b>832</b>

Perform an external zonal inspection (GV) of the automatic overwing exit - section 44, sta 589.5.

**INTERVAL NOTE:** Whichever comes first.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-814-01-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-814-01-01</b>
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**TASK 05-41-08-210-808**

MECH

INSP

**1. EXTERNAL - ZONAL (GV): AUTOMATIC OVERWING EXIT**

(Figure 1)

**A. Zonal Inspection**

SUBTASK 05-41-08-010-007

- (1) Open this access panel:

**Number      Name/Location**

832           Emergency Exit

SUBTASK 05-41-08-210-008

- (2) Do a General Visual inspection of the automatic overwing exit - Section 44, Sta 589.5.

SUBTASK 05-41-08-410-007

- (3) Close this access panel:

**Number      Name/Location**

832           Emergency Exit

**———— END OF TASK ————**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-814-01-01</b>

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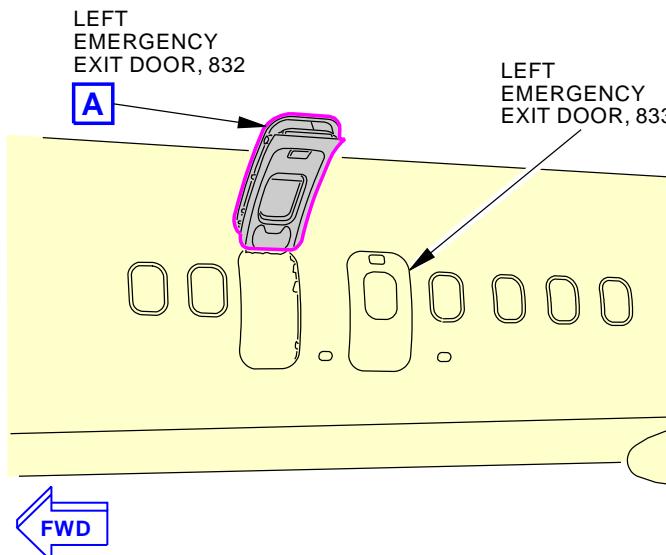
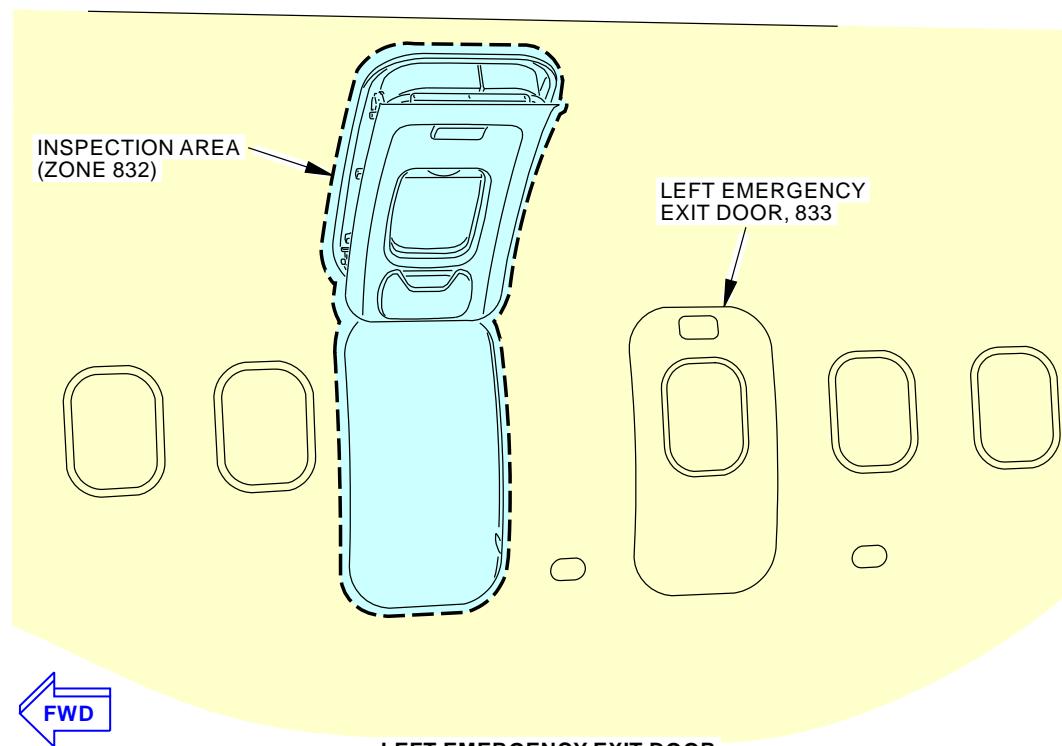
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-814-01-01****FWD****FWD**

737-800  
(737-900 CONFIGURATION IS EQUIVALENT)  
**Left Emergency Exit Door General Visual (External)**  
**Figure 1**

K67071 S0006584476\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-814-01-01</b>

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**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AUTOMATIC OVERWING EXIT</b>			BOEING CARD NO. <b>52-816-01-01</b>
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION <b>1.1</b>	THRESHOLD <b>18000 FC</b>	REPEAT <b>18000 FC</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>	<b>1.2</b>	<b>9 YR</b>	<b>8 YR</b>	AIRPLANE <b>800 900</b> ENGINE <b>ALL</b>
		ACCESS <b>832AZ</b>			
		<b>NOTE</b>			
					ZONE <b>832</b>

Perform an internal zonal inspection (GV) of the automatic overwing exit - section 44, sta 589.5.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Automatic overwing exit door liner removal required.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-816-01-01</b>

AKS



# **737-600/700/800/900 TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-816-01-01</b>
				MECH    INSP
<b>TASK 05-41-08-210-809</b>				
<b>1. INTERNAL - ZONAL (GV): AUTOMATIC OVERWING EXIT</b>				
(Figure 1)				
<b>A. Zonal Inspection</b>				
SUBTASK 05-41-08-010-008				
(1) Open this access panel:				
<b>Number      Name/Location</b>				
832AZ      Panel Assy - Emergency Escape Hatch - Door Liner				
NOTE: Automatic overwing exit door liner removal required.				
SUBTASK 05-41-08-210-009				
(2) Do a General Visual inspection of the automatic overwing exit - Section 44, Sta 589.5.				
SUBTASK 05-41-08-410-008				
(3) Close this access panel:				
<b>Number      Name/Location</b>				
832AZ      Panel Assy - Emergency Escape Hatch - Door Liner				
<b>———— END OF TASK ————</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		<b>D633A109-AKS 52-816-01-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-816-01-01</b>
------	-------------	---------	------------------	--

LEFT EMERGENCY  
EXIT DOOR, 832

LEFT EMERGENCY  
EXIT DOOR, 833

FWD

INSPECTION AREA  
(ZONE 832)

LEFT EMERGENCY  
EXIT DOOR, 833

LEFT EMERGENCY  
EXIT DOOR, 832

LINER  
832AZ

FWD

LEFT EMERGENCY EXIT DOOR  
(DOOR IN THE CLOSED POSITION  
WITH DOOR LINING REMOVED)

A

737-800  
(737-900 CONFIGURATION IS EQUIVALENT)

K70301 S0006584478\_V2

**Left Emergency Exit Door General Visual (Internal)  
Figure 1**

EFFECTIVITY  
**AKS ALL**

SOURCE  
**MRB**

**AUTOMATIC OVERWING EXIT**

D633A109-AKS  
**52-816-01-01**

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**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AUTOMATIC OVERWING EXIT</b>			BOEING CARD NO. <b>52-818-01-01</b>
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION <b>1.1</b>	THRESHOLD <b>5500 FC</b>	REPEAT <b>5500 FC</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>	<b>1.2</b>	<b>30 MO</b>	<b>30 MO</b>	AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
		ACCESS <b>833</b>			ZONE <b>833</b>

Perform an external zonal inspection (GV) of the automatic overwing exit - section 44, sta 627.

**INTERVAL NOTE:** Whichever comes first.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-818-01-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-818-01-01</b>
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**TASK 05-41-08-210-810**

MECH

INSP

**1. EXTERNAL - ZONAL (GV): AUTOMATIC OVERWING EXIT**

(Figure 1)

**A. Zonal Inspection**

SUBTASK 05-41-08-010-009

- (1) Open this access panel:

**Number      Name/Location**

833           Emergency Exit

SUBTASK 05-41-08-210-010

- (2) Do a General Visual inspection of the automatic overwing exit - Section 44, Sta 627.

SUBTASK 05-41-08-410-009

- (3) Close this access panel:

**Number      Name/Location**

833           Emergency Exit

**———— END OF TASK ————**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-818-01-01</b>

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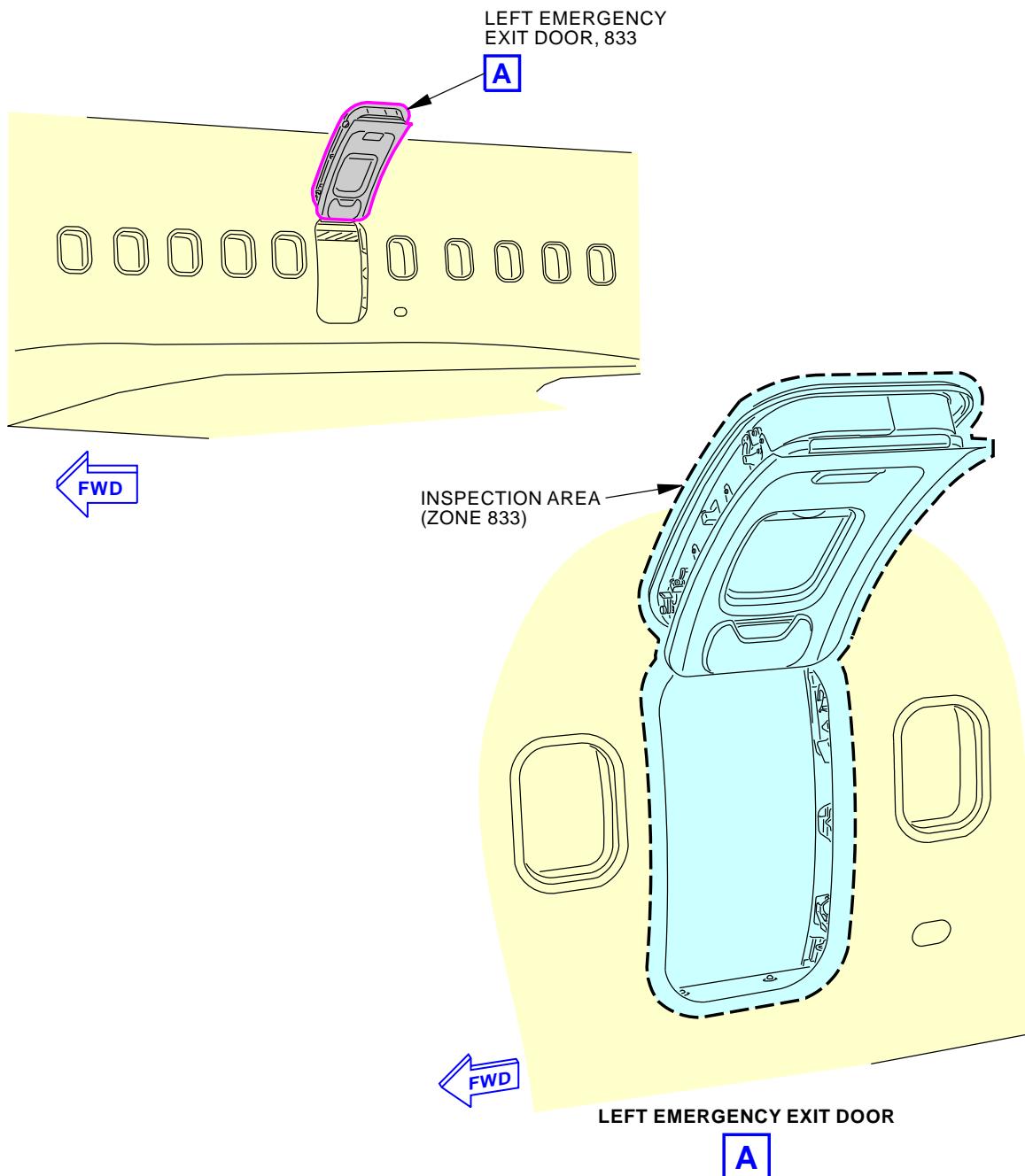
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-818-01-01****737-700  
(737-600 CONFIGURATION IS EQUIVALENT)**

K64181 S0006584480\_V3

**Left Emergency Exit Door General Visual (External)  
Figure 1 (Sheet 1 of 2)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AUTOMATIC OVERWING EXIT****D633A109-AKS  
52-818-01-01****Page 3 of 4  
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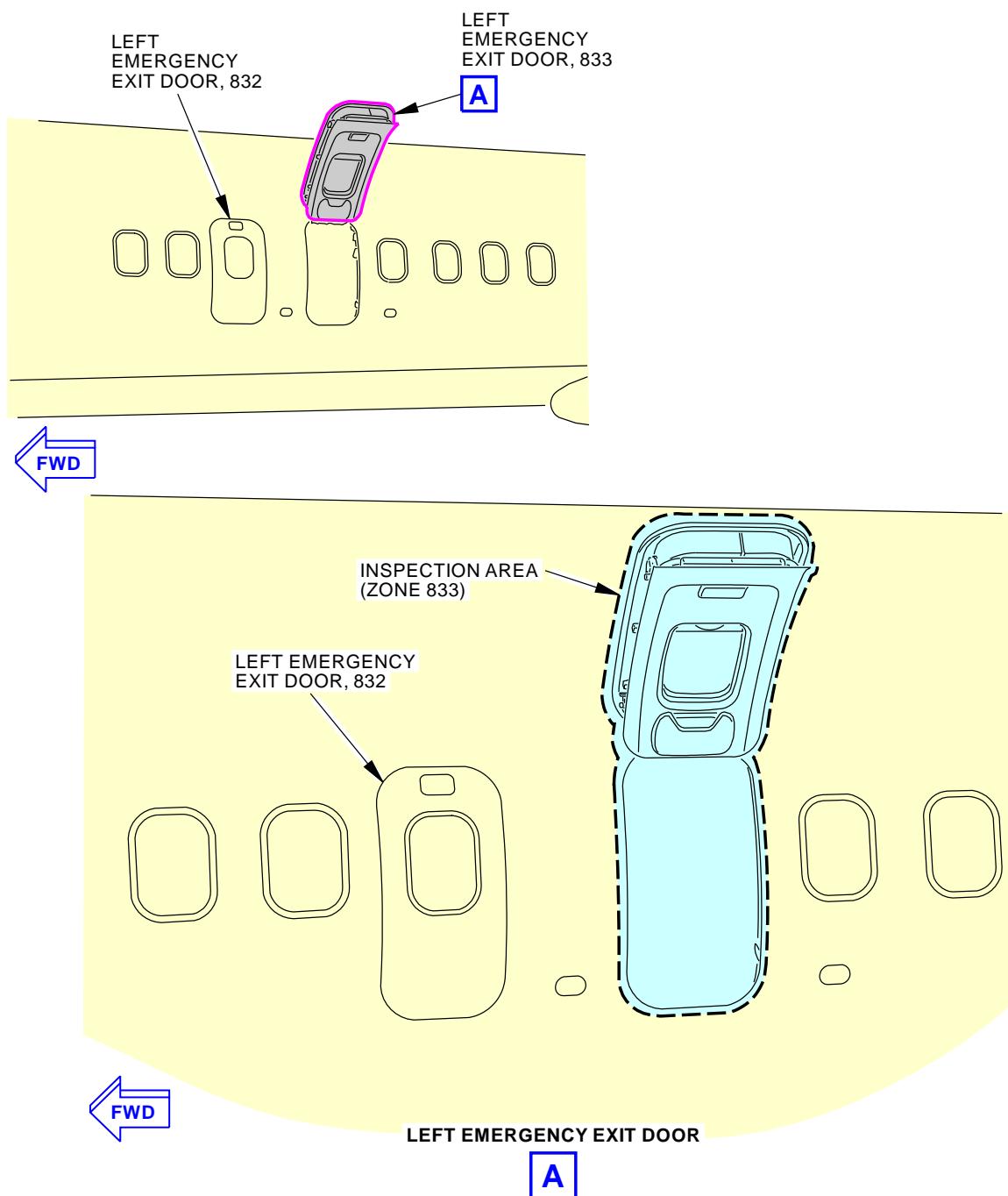
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-818-01-01**737-800  
(737-900 CONFIGURATION IS EQUIVALENT)

2500692 S0000586229\_V1

**Left Emergency Exit Door General Visual (External)  
Figure 1 (Sheet 2 of 2)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AUTOMATIC OVERWING EXIT****D633A109-AKS  
52-818-01-01****Page 4 of 4  
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**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AUTOMATIC OVERWING EXIT</b>			BOEING CARD NO. <b>52-820-01-01</b>	
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD	
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION 1.1 1.2 NOTE	THRESHOLD <b>18000 FC</b> 9 YR	REPEAT <b>18000 FC</b> 8 YR	APPLICABILITY	AIRPLANE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>	ACCESS <b>833AZ</b> NOTE				ENGINE <b>ALL</b>
		ZONE <b>833</b>				
		NOTE				

Perform an internal zonal inspection (GV) of the automatic overwing exit - section 44, STA 627.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Automatic overwing exit door liner removal required.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-820-01-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-820-01-01</b>
				MECH INSP
<b>TASK 05-41-08-210-811</b>				
<b>1. INTERNAL - ZONAL (GV): AUTOMATIC OVERWING EXIT</b>				
(Figure 1)				
<b>A. Zonal Inspection</b>				
SUBTASK 05-41-08-010-010				
(1) Open this access panel:				
<b>Number      Name/Location</b>				
833AZ      Panel Assy - Emergency Escape Hatch - Door Liner				
<b>NOTE:</b> Automatic overwing exit door liner removal required.				
SUBTASK 05-41-08-210-011				
(2) Do a General Visual inspection of the automatic overwing exit - Section 44, Sta 627.				
SUBTASK 05-41-08-410-010				
(3) Close this access panel:				
<b>Number      Name/Location</b>				
833AZ      Panel Assy - Emergency Escape Hatch - Door Liner				
<b>———— END OF TASK ————</b>				
EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>		
		D633A109-AKS <b>52-820-01-01</b>	Page 2 of 3 Feb 15/2015	

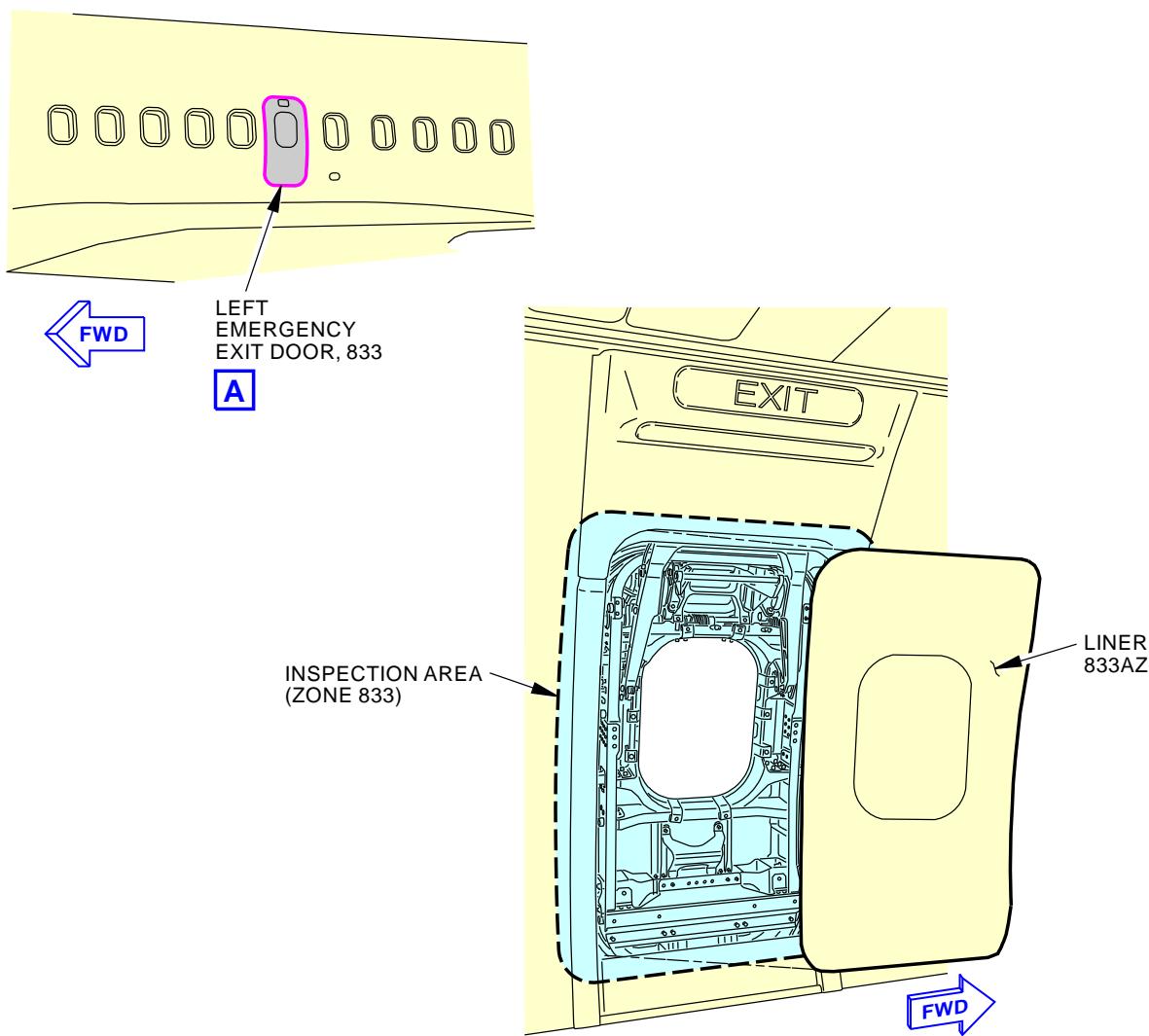
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-820-01-01****LEFT EMERGENCY EXIT DOOR  
(DOOR IN THE CLOSED POSITION WITH DOOR LINING REMOVED)****A**737-700  
(OTHER MODELS CONFIGURATION IS EQUIVALENT)

K66011 S0006584482\_V2

**Left Emergency Exit Door General Visual (Internal)  
Figure 1**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AUTOMATIC OVERWING EXIT****D633A109-AKS  
52-820-01-01****Page 3 of 3  
Jun 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT PASSENGER DOOR</b>			BOEING CARD NO. <b>52-822-01-01</b>	
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD	
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION 1.1 1.2 NOTE	THRESHOLD <b>1500 FC 180 DY</b>	REPEAT <b>1500 FC 180 DY</b>	APPLICABILITY	ENGINE
STATION	SKILL <b>AIRPL</b>	ACCESS <b>834</b>				<b>ALL</b>
						<b>ZONE 834</b>

Perform an external zonal inspection (GV) of the aft passenger door - section 47, sta 980.

**INTERVAL NOTE:** Whichever comes first.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT PASSENGER DOOR</b>
		<b>D633A109-AKS 52-822-01-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-822-01-01</b>
<b>TASK 05-41-08-210-812</b>				MECH INSP

**1. EXTERNAL - ZONAL (GV): AFT PASSENGER DOOR**  
(Figure 1)

**A. Zonal Inspection**

SUBTASK 05-41-08-010-011

(1) Open this access panel:

<u>Number</u>	<u>Name/Location</u>
834	Aft Entry Door

SUBTASK 05-41-08-210-012

(2) Do a General Visual inspection of the aft passenger door - Section 47, Sta 980.

SUBTASK 05-41-08-410-011

(3) Close this access panel:

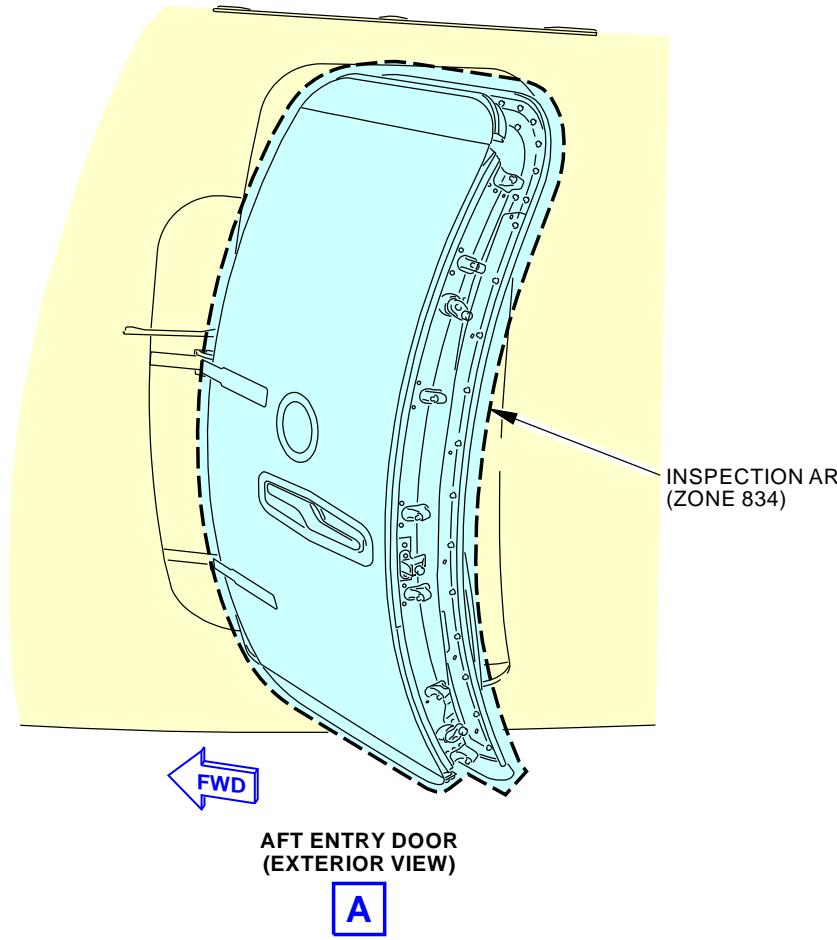
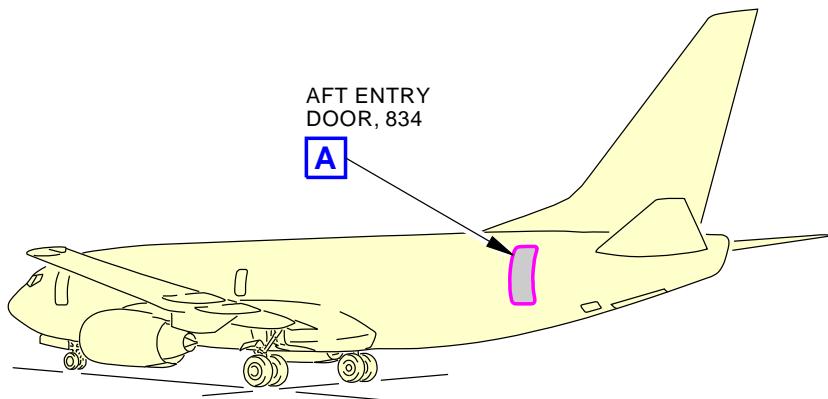
<u>Number</u>	<u>Name/Location</u>
834	Aft Entry Door

**— END OF TASK —**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT PASSENGER DOOR</b>
		D633A109-AKS <b>52-822-01-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-822-01-01</b>



**Aft Entry Door General Visual (External)**  
**Figure 1 (Sheet 1 of 2)**

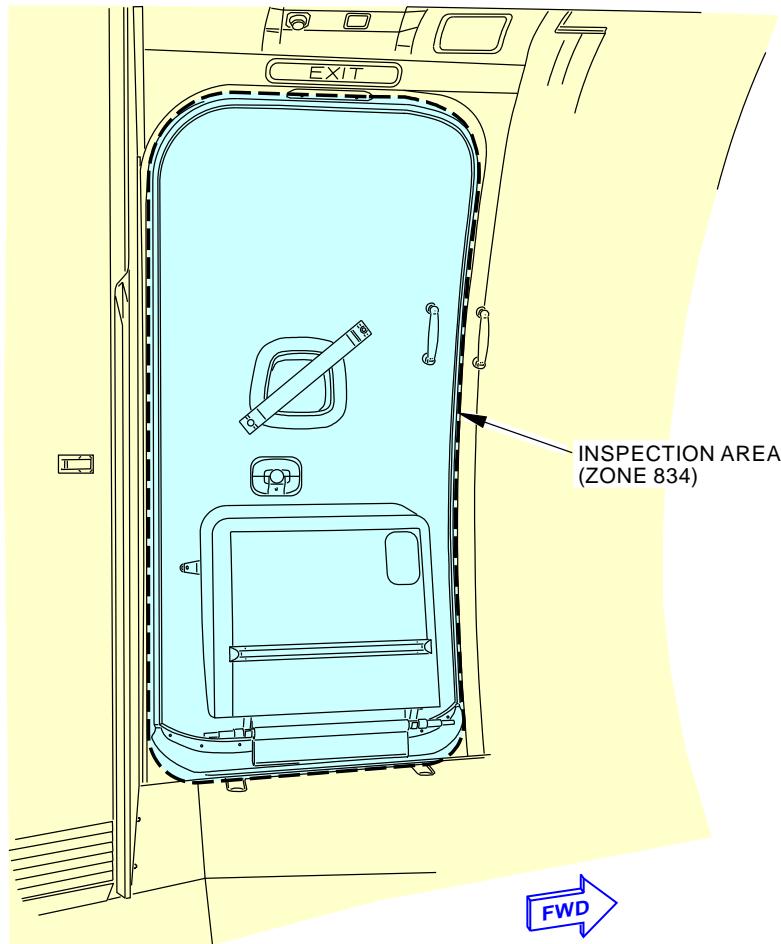
K86197 S0006584484\_V2

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT PASSENGER DOOR</b>
		<b>D633A109-AKS</b> <b>52-822-01-01</b>

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**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-822-01-01</b>
------	-------------	---------	------------------	--

**AFT ENTRY DOOR  
(INTERIOR VIEW)****A**

L02735 S0006584485\_V2

**Aft Entry Door General Visual (External)  
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT PASSENGER DOOR</b>
		<b>D633A109-AKS 52-822-01-01</b>

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**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT PASSENGER DOOR</b>			BOEING CARD NO. <b>52-824-01-01</b>	
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD	
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION 1.1 1.2 NOTE	THRESHOLD <b>6600 FC</b>	REPEAT <b>6600 FC</b>	APPLICABILITY AIRPLANE <b>ALL</b>	
STATION	SKILL <b>AIRPL</b>		36 MO	36 MO		
		ACCESS <b>834AW 834AZ 834BZ 834CZ 834DZ 834EZ</b>			ZONE <b>834</b>	

Perform an internal zonal inspection (GV) of the aft passenger door - section 47, sta 980.

**INTERVAL NOTE:** Whichever comes first.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT PASSENGER DOOR</b>
		D633A109-AKS <b>52-824-01-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-824-01-01</b>
<b>TASK 05-41-08-210-813</b>				MECH INSP

**1. INTERNAL - ZONAL (GV): AFT PASSENGER DOOR**  
(Figure 1)

**A. Zonal Inspection**

SUBTASK 05-41-08-010-012

(1) Open these access panels:

<b>Number</b>	<b>Name/Location</b>
834AW	Aft Entry Door - Door Liner
834AZ	Aft Entry Door - Torque Tube Access
834BZ	Aft Entry Door - Handle Box and Cam for Handle Box Access
834CZ	Aft Entry Door - Handle Box Access
834DZ	Aft Entry Door - Lower Hinge Access
834EZ	Aft Entry Door - Upper Hinge Access

SUBTASK 05-41-08-210-013

(2) Do a General Visual inspection of the aft passenger door - Section 47, Sta 980.

SUBTASK 05-41-08-410-012

(3) Close these access panels:

<b>Number</b>	<b>Name/Location</b>
834AW	Aft Entry Door - Door Liner
834AZ	Aft Entry Door - Torque Tube Access
834BZ	Aft Entry Door - Handle Box and Cam for Handle Box Access
834CZ	Aft Entry Door - Handle Box Access
834DZ	Aft Entry Door - Lower Hinge Access
834EZ	Aft Entry Door - Upper Hinge Access

———— END OF TASK ————

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT PASSENGER DOOR</b>
		D633A109-AKS 52-824-01-01

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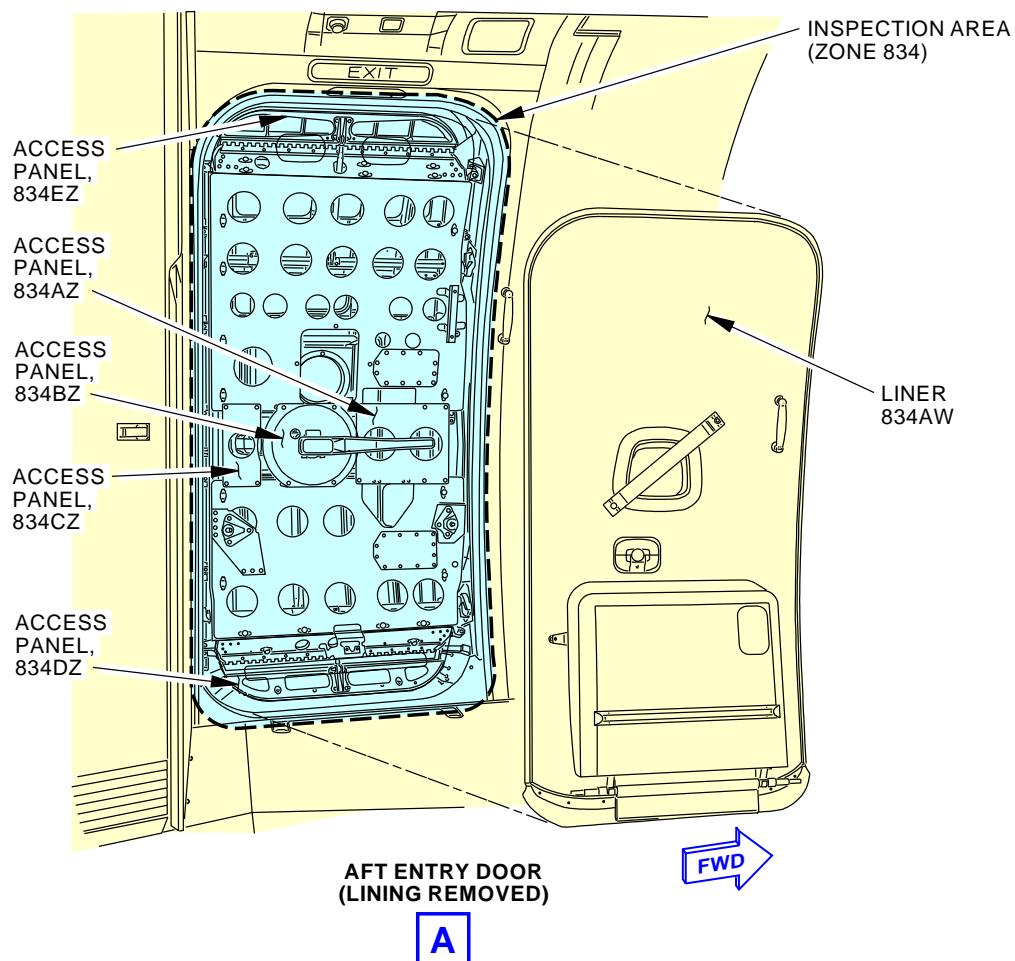
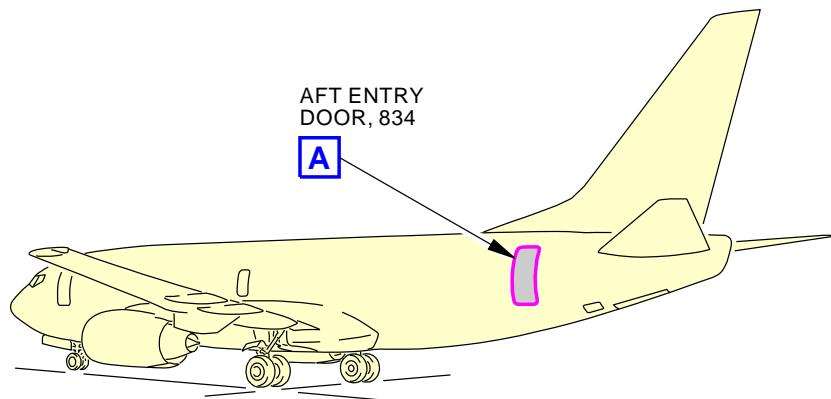
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-824-01-01**

**Aft Entry Door General Visual (Internal)  
Figure 1**

K86781 S0006584487\_V2

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AFT PASSENGER DOOR****D633A109-AKS  
52-824-01-01****Page 3 of 3  
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**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>FORWARD GALLEY SERVICE DOOR</b>			BOEING CARD NO. <b>52-826-02-01</b>
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION <b>1.1</b>	THRESHOLD <b>1500 FC</b>	REPEAT <b>1500 FC</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>	<b>1.2</b>	<b>180 DY</b>	<b>180 DY</b>	AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
		ACCESS <b>841</b>			ZONE <b>841</b>

Perform an external zonal inspection (GV) of the forward galley service door - section 41, sta 340.

**INTERVAL NOTE:** Whichever comes first.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR</b>
		D633A109-AKS <b>52-826-02-01</b>

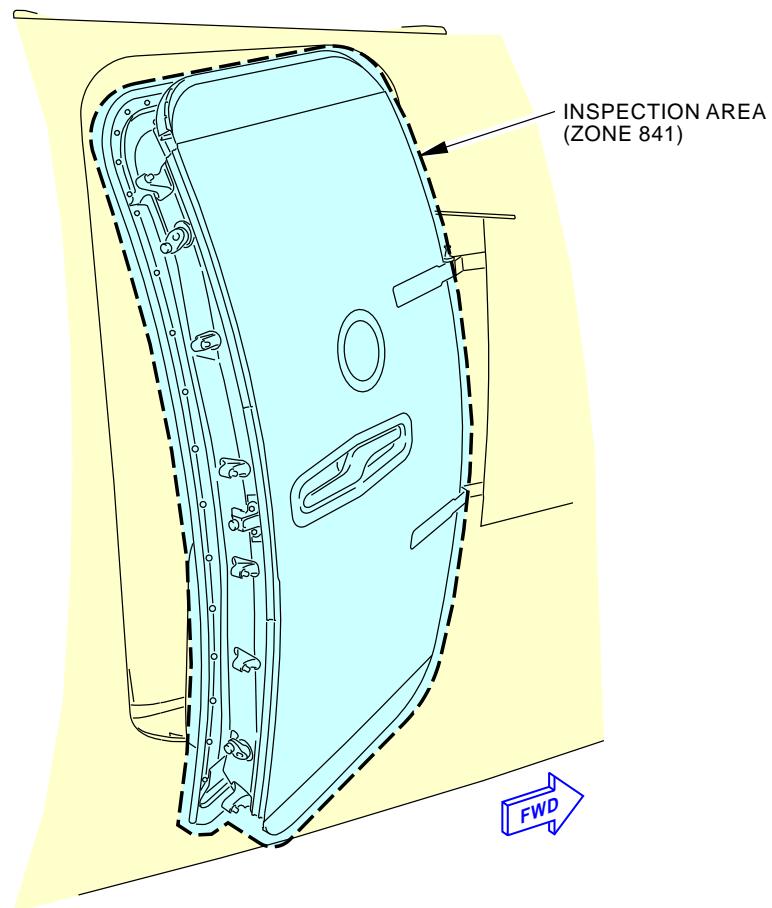
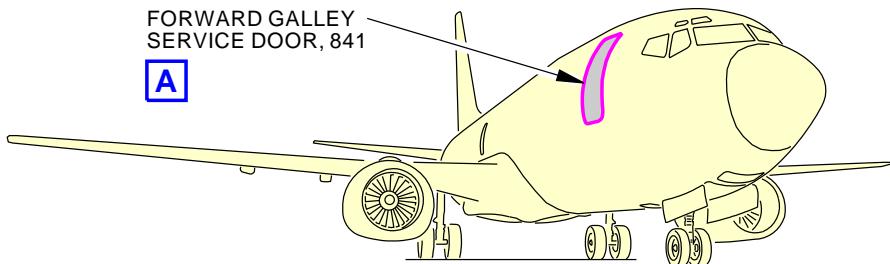
**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-826-02-01</b>
				MECH INSP
<b>TASK 05-41-08-210-816</b>				
1. <b>EXTERNAL - ZONAL (GV): FORWARD GALLEY SERVICE DOOR</b>				
(Figure 1)				
<b>A. Zonal Inspection</b>				
SUBTASK 05-41-08-010-015				
(1) Open this access panel:				
<b>Number      Name/Location</b>				
841            Forward Galley Service Door				
SUBTASK 05-41-08-210-016				
(2) Do a General Visual inspection of the forward galley service door - Section 41, Sta 340.				
SUBTASK 05-41-08-410-015				
(3) Close this access panel:				
<b>Number      Name/Location</b>				
841            Forward Galley Service Door				
<b>———— END OF TASK ————</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR</b>	
		<b>D633A109-AKS</b> <b>52-826-02-01</b>	<b>Page 2 of 4</b> <b>Feb 15/2015</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-826-02-01</b>

**FORWARD GALLEY SERVICE DOOR  
(EXTERIOR VIEW)****A**

K87183 S0006584491\_V2

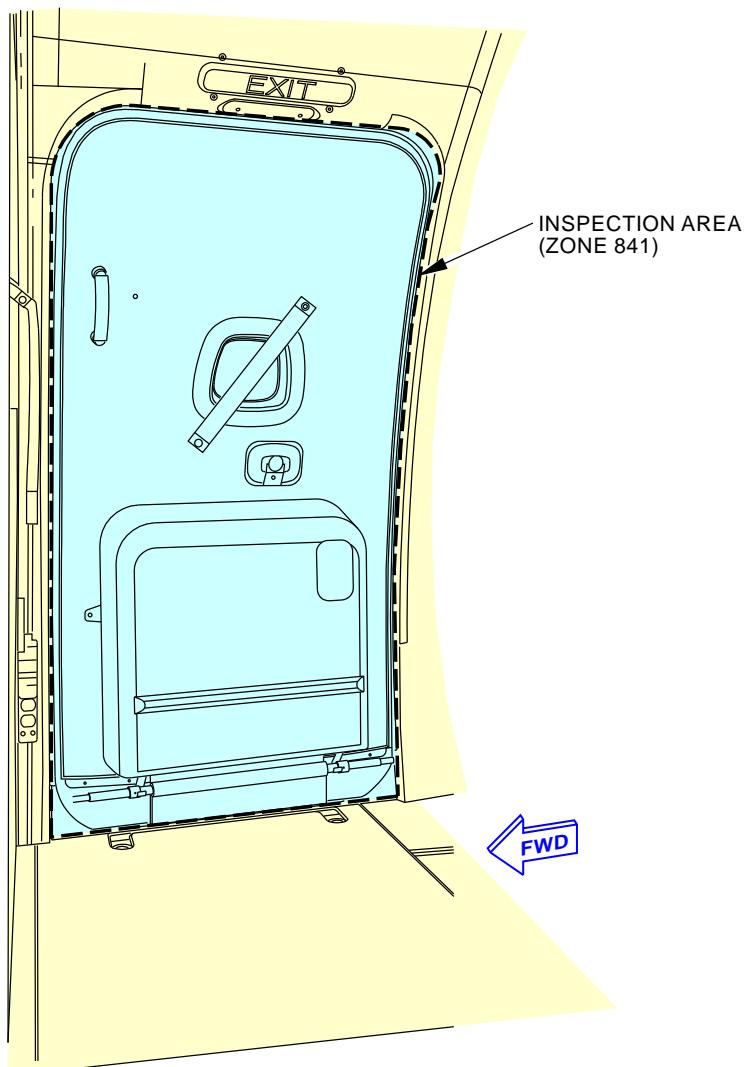
**Forward Galley Service Door General Visual (External)  
Figure 1 (Sheet 1 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR</b>
		<b>D633A109-AKS 52-826-02-01</b>

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**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-826-02-01</b>
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**FORWARD GALLEY SERVICE DOOR  
(INTERIOR VIEW)**

**A**

L02774 S0006584492\_V2

**Forward Galley Service Door General Visual (External)  
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR</b>
		<b>D633A109-AKS 52-826-02-01</b>

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Jun 15/2015**

**AKS**

737-600/700/800/900

## TASK CARDS

AIRLINE CARD NO		TITLE <b>FORWARD GALLEY SERVICE DOOR</b>			BOEING CARD NO.		
DATE	TASK <b>ZONAL (GV)</b>				<b>52-828-02-01</b>		
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY AIRPLANE <b>ALL</b>		
STATION	SKILL <b>AIRPL</b>	ACCESS <b>841AW 841AZ 841BZ 841CZ 841DZ 841EZ</b>			ENGINE <b>ALL</b>		
					ZONE <b>841</b>		

Perform an internal zonal inspection (GV) of the forward galley service door - section 41, STA 340.

**INTERVAL NOTE:** Whichever comes first.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR</b>
		D633A109-AKS <b>52-828-02-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-828-02-01</b>														
				MECH INSP														
<b>TASK 05-41-08-210-817</b>																		
1. <b>INTERNAL - ZONAL (GV): FORWARD GALLEY SERVICE DOOR</b>																		
(Figure 1)																		
<b>A. Zonal Inspection</b>																		
SUBTASK 05-41-08-010-016																		
(1) Open these access panels:																		
<table><thead><tr><th><b>Number</b></th><th><b>Name/Location</b></th></tr></thead><tbody><tr><td>841AW</td><td>Fwd Galley Service Door - Door Liner (Cosmetic)</td></tr><tr><td>841AZ</td><td>Forward Galley Service Door - Torque Tube Access</td></tr><tr><td>841BZ</td><td>Forward Galley Service Door - Handle Box and Cam for Handle Box Access</td></tr><tr><td>841CZ</td><td>Forward Galley Service Door - Handle Box Access</td></tr><tr><td>841DZ</td><td>Forward Galley Service Door - Lower Hinge Access</td></tr><tr><td>841EZ</td><td>Forward Galley Service Door - Upper Hinge Access</td></tr></tbody></table>					<b>Number</b>	<b>Name/Location</b>	841AW	Fwd Galley Service Door - Door Liner (Cosmetic)	841AZ	Forward Galley Service Door - Torque Tube Access	841BZ	Forward Galley Service Door - Handle Box and Cam for Handle Box Access	841CZ	Forward Galley Service Door - Handle Box Access	841DZ	Forward Galley Service Door - Lower Hinge Access	841EZ	Forward Galley Service Door - Upper Hinge Access
<b>Number</b>	<b>Name/Location</b>																	
841AW	Fwd Galley Service Door - Door Liner (Cosmetic)																	
841AZ	Forward Galley Service Door - Torque Tube Access																	
841BZ	Forward Galley Service Door - Handle Box and Cam for Handle Box Access																	
841CZ	Forward Galley Service Door - Handle Box Access																	
841DZ	Forward Galley Service Door - Lower Hinge Access																	
841EZ	Forward Galley Service Door - Upper Hinge Access																	
SUBTASK 05-41-08-210-017																		
(2) Do a General Visual inspection of the forward galley service door - Section 41, Sta 340.																		
SUBTASK 05-41-08-410-016																		
(3) Close these access panels:																		
<table><thead><tr><th><b>Number</b></th><th><b>Name/Location</b></th></tr></thead><tbody><tr><td>841AW</td><td>Fwd Galley Service Door - Door Liner (Cosmetic)</td></tr><tr><td>841AZ</td><td>Forward Galley Service Door - Torque Tube Access</td></tr><tr><td>841BZ</td><td>Forward Galley Service Door - Handle Box and Cam for Handle Box Access</td></tr><tr><td>841CZ</td><td>Forward Galley Service Door - Handle Box Access</td></tr><tr><td>841DZ</td><td>Forward Galley Service Door - Lower Hinge Access</td></tr><tr><td>841EZ</td><td>Forward Galley Service Door - Upper Hinge Access</td></tr></tbody></table>					<b>Number</b>	<b>Name/Location</b>	841AW	Fwd Galley Service Door - Door Liner (Cosmetic)	841AZ	Forward Galley Service Door - Torque Tube Access	841BZ	Forward Galley Service Door - Handle Box and Cam for Handle Box Access	841CZ	Forward Galley Service Door - Handle Box Access	841DZ	Forward Galley Service Door - Lower Hinge Access	841EZ	Forward Galley Service Door - Upper Hinge Access
<b>Number</b>	<b>Name/Location</b>																	
841AW	Fwd Galley Service Door - Door Liner (Cosmetic)																	
841AZ	Forward Galley Service Door - Torque Tube Access																	
841BZ	Forward Galley Service Door - Handle Box and Cam for Handle Box Access																	
841CZ	Forward Galley Service Door - Handle Box Access																	
841DZ	Forward Galley Service Door - Lower Hinge Access																	
841EZ	Forward Galley Service Door - Upper Hinge Access																	
<b>— END OF TASK —</b>																		

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>FORWARD GALLEY SERVICE DOOR</b>
		D633A109-AKS <b>52-828-02-01</b>

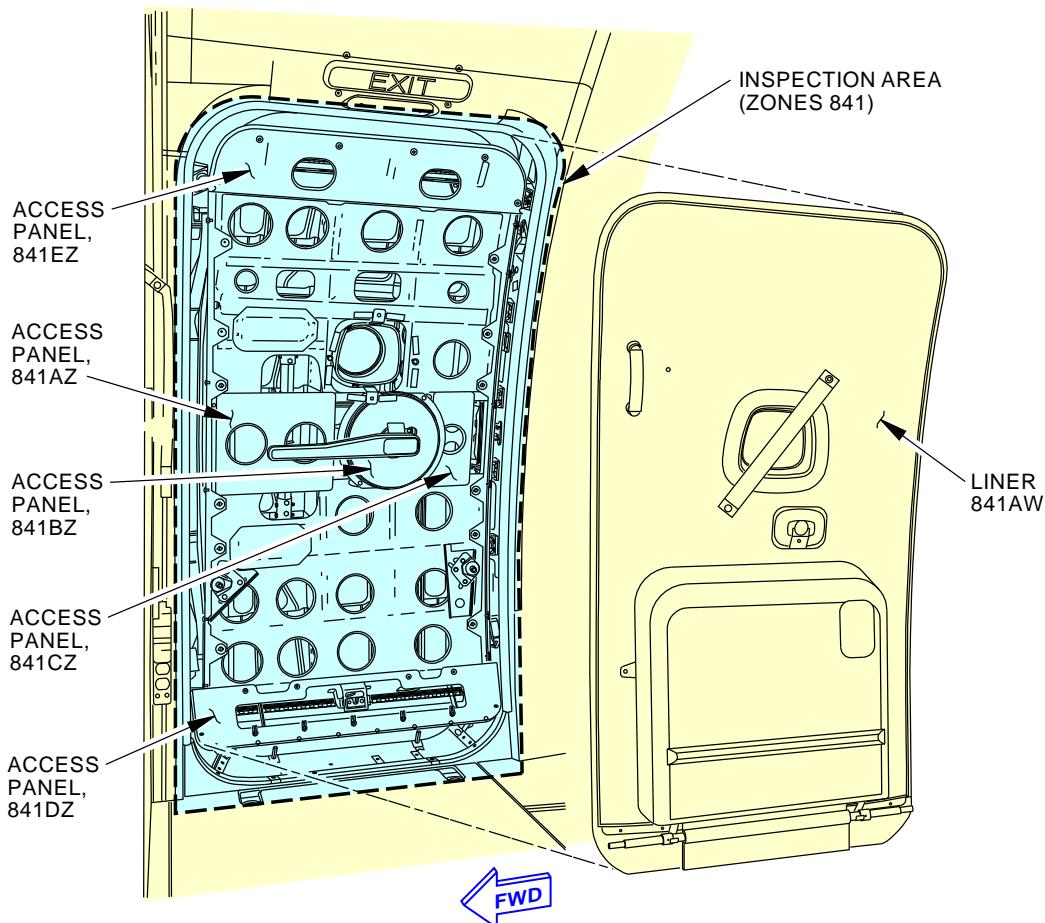
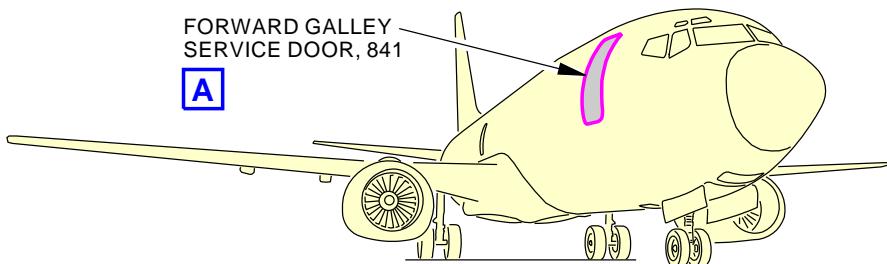
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-828-02-01****FORWARD GALLEY SERVICE DOOR  
(LINING REMOVED)****A**

K87076 S0006584494\_V2

**Forward Galley Service Door General Visual (Internal)  
Figure 1**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****FORWARD GALLEY SERVICE DOOR****D633A109-AKS  
52-828-02-01****Page 3 of 3  
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**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AUTOMATIC OVERWING EXIT</b>			BOEING CARD NO. <b>52-830-02-01</b>
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION <b>1.1</b>	THRESHOLD <b>5500 FC</b>	REPEAT <b>5500 FC</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>	<b>1.2</b>	<b>30 MO</b>	<b>30 MO</b>	AIRPLANE <b>800 900</b> ENGINE <b>ALL</b>
		ACCESS <b>842</b>			ZONE <b>842</b>

Perform an external zonal inspection (GV) of the automatic overwing exit - section 44, sta 589.5.

**INTERVAL NOTE:** Whichever comes first.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-830-02-01</b>

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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-830-02-01</b>
------	-------------	---------	------------------	--

**TASK 05-41-08-210-818**

MECH

INSP

**1. EXTERNAL - ZONAL (GV): AUTOMATIC OVERWING EXIT**

(Figure 1)

**A. Zonal Inspection**

SUBTASK 05-41-08-010-017

- (1) Open this access panel:

**Number      Name/Location**

842           Emergency Exit

SUBTASK 05-41-08-210-018

- (2) Do a General Visual inspection of the automatic overwing exit - Section 44, Sta 589.5.

SUBTASK 05-41-08-410-017

- (3) Close this access panel:

**Number      Name/Location**

842           Emergency Exit

**———— END OF TASK ————**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-830-02-01</b>

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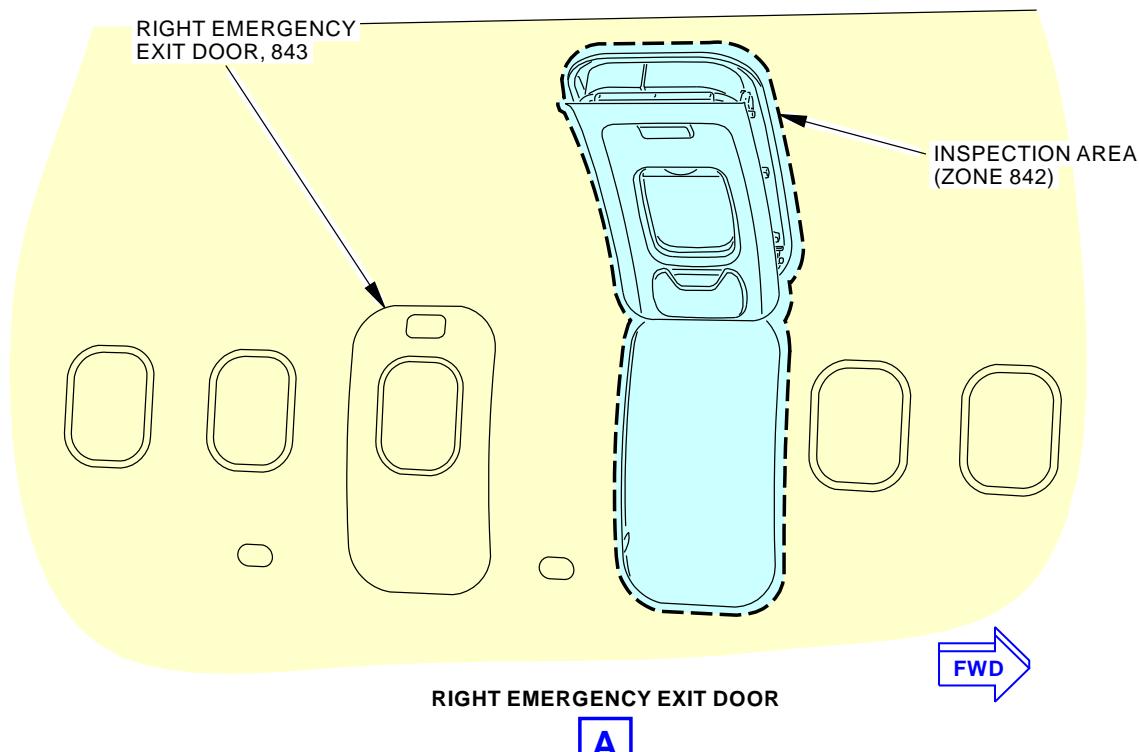
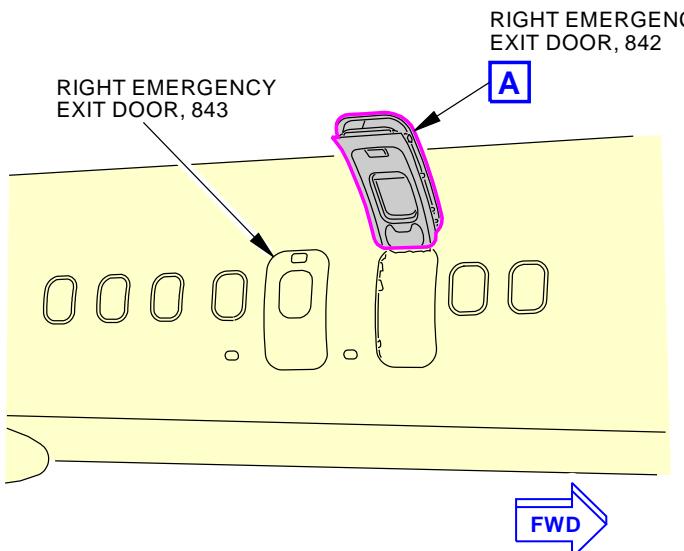
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-830-02-01**737-800  
(737-900 CONFIGURATION IS EQUIVALENT)

K67081 S0006584496\_V2

**Right Emergency Exit Door General Visual (External)  
Figure 1**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AUTOMATIC OVERWING EXIT****D633A109-AKS  
52-830-02-01****Page 3 of 3  
Jun 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AUTOMATIC OVERWING EXIT</b>			BOEING CARD NO. <b>52-832-02-01</b>	
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD	
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION <b>1.1</b>	THRESHOLD <b>18000 FC</b>	REPEAT <b>18000 FC</b>	APPLICABILITY	
STATION	SKILL <b>AIRPL</b>	1.2	9 YR	8 YR	AIRPLANE <b>800 900</b>	ENGINE <b>ALL</b>
		ACCESS <b>842AZ</b>				ZONE <b>842</b>
		NOTE				

Perform an internal zonal inspection (GV) of the automatic overwing exit - section 44, sta 589.5.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Automatic overwing exit door liner removal required.

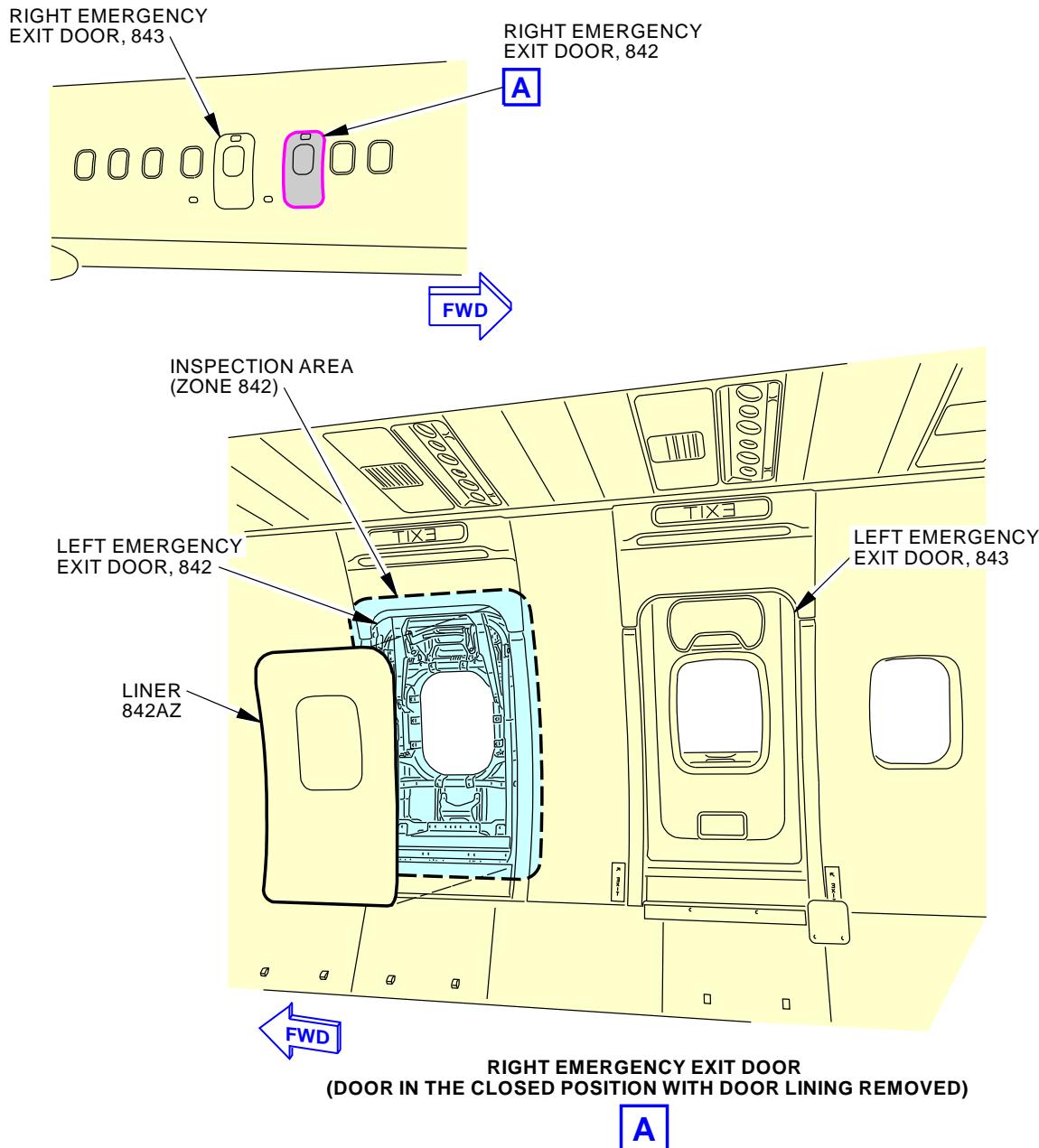
EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-832-02-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-832-02-01</b>
				MECH INSP
<b>TASK 05-41-08-210-819</b>				
<b>1. INTERNAL - ZONAL (GV): AUTOMATIC OVERWING EXIT</b>				
(Figure 1)				
<b>A. Zonal Inspection</b>				
SUBTASK 05-41-08-010-018				
(1) Open this access panel:				
<b>Number      Name/Location</b>				
842AZ      Panel Assy - Emergency Escape Hatch - Door Liner				
<b>NOTE:</b> Automatic overwing exit door liner removal required.				
SUBTASK 05-41-08-210-019				
(2) Do a General Visual inspection of the automatic overwing exit - Section 44, Sta 589.5.				
SUBTASK 05-41-08-410-018				
(3) Close this access panel:				
<b>Number      Name/Location</b>				
842AZ      Panel Assy - Emergency Escape Hatch - Door Liner				
<b>———— END OF TASK ————</b>				
EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>		
		D633A109-AKS <b>52-832-02-01</b>	Page 2 of 3 Feb 15/2015	

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-832-02-01</b>

737-800  
(737-900 CONFIGURATION IS EQUIVALENT)

K70328 S0006584498\_V2

**Right Emergency Exit Door General Visual (Internal)  
Figure 1**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-832-02-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AUTOMATIC OVERWING EXIT</b>			BOEING CARD NO. <b>52-834-02-01</b>
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION <b>1.1</b>	THRESHOLD <b>5500 FC</b>	REPEAT <b>5500 FC</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>	<b>1.2</b>	<b>30 MO</b>	<b>30 MO</b>	AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
		ACCESS <b>843</b>			ZONE <b>843</b>

Perform an external zonal inspection (GV) of the automatic overwing exit - section 44, sta 627.

**INTERVAL NOTE:** Whichever comes first.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-834-02-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-834-02-01</b>
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**TASK 05-41-08-210-820**

MECH

INSP

**1. EXTERNAL - ZONAL (GV): AUTOMATIC OVERWING EXIT**

(Figure 1)

**A. Zonal Inspection**

SUBTASK 05-41-08-010-019

- (1) Open this access panel:

**Number      Name/Location**

843           Emergency Exit

SUBTASK 05-41-08-210-020

- (2) Do a General Visual inspection of the automatic overwing exit - Section 44, Sta 627.

SUBTASK 05-41-08-410-019

- (3) Close this access panel:

**Number      Name/Location**

843           Emergency Exit

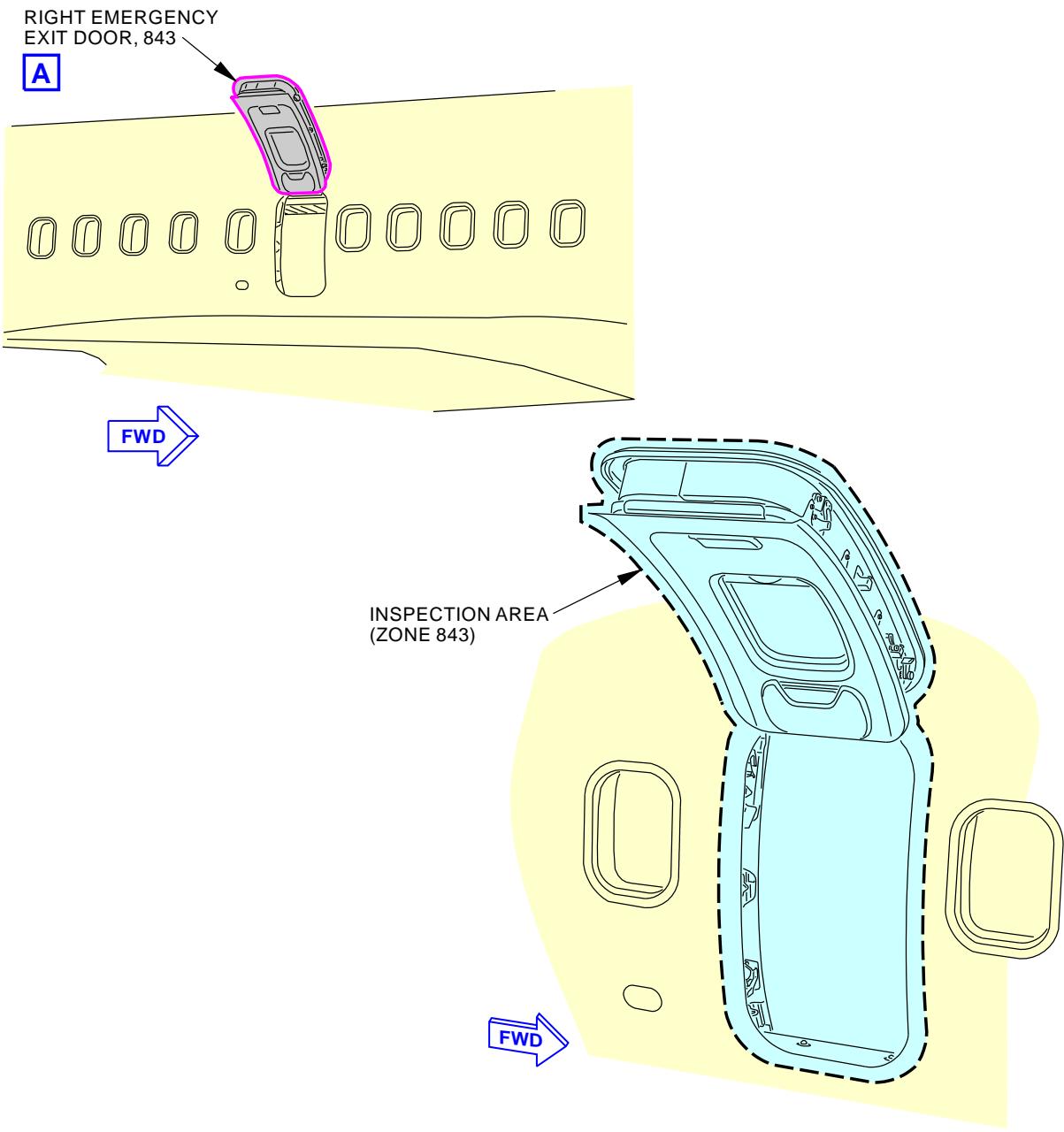
**———— END OF TASK ————**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-834-02-01</b>

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**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-834-02-01</b>
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737-700  
(737-600 CONFIGURATION IS EQUIVALENT)

K65909 S0006584500\_V3

**Right Emergency Exit Door General Visual (External)  
Figure 1 (Sheet 1 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-834-02-01</b>

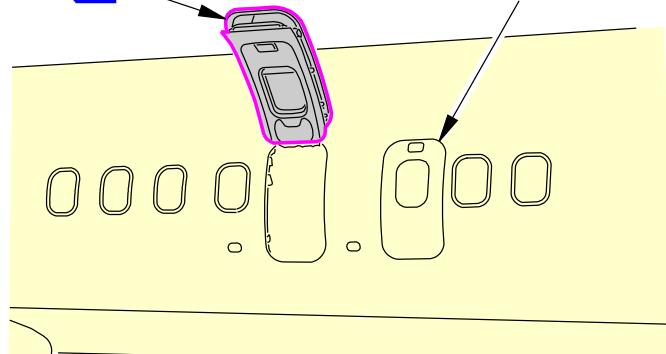
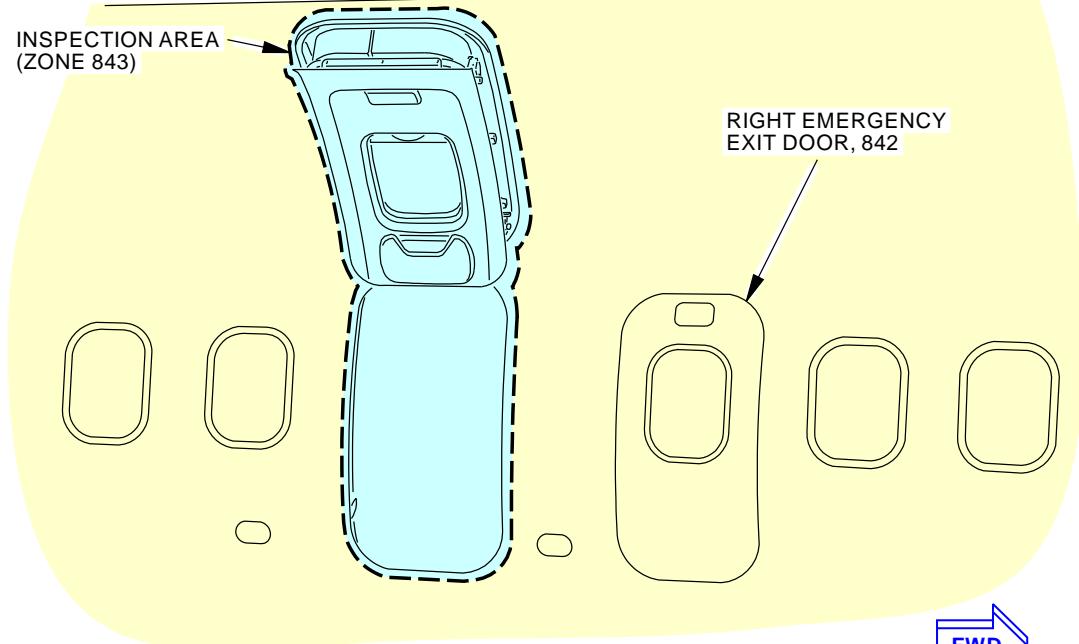
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-834-02-01**RIGHT EMERGENCY  
EXIT DOOR, 843**A**RIGHT EMERGENCY  
EXIT DOOR, 842INSPECTION AREA  
(ZONE 843)RIGHT EMERGENCY  
EXIT DOOR, 842

RIGHT EMERGENCY EXIT DOOR

**A**737-800  
(737-900 CONFIGURATION IS EQUIVALENT)

2500698 S0000586230\_V1

**Right Emergency Exit Door General Visual (External)  
Figure 1 (Sheet 2 of 2)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AUTOMATIC OVERWING EXIT**D633A109-AKS  
**52-834-02-01**Page 4 of 4  
Jun 15/2016

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AUTOMATIC OVERWING EXIT</b>			BOEING CARD NO. <b>52-836-02-01</b>
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION <b>1.1</b>	THRESHOLD <b>18000 FC</b>	REPEAT <b>18000 FC</b>	APPLICABILITY
STATION	SKILL <b>AIRPL</b>	<b>1.2</b>	<b>9 YR</b>	<b>8 YR</b>	AIRPLANE <b>ALL</b> ENGINE <b>ALL</b>
		ACCESS <b>843AZ</b>			ZONE <b>843</b>
		<b>NOTE</b>			

Perform an internal zonal inspection (GV) of the automatic overwing exit - section 44, sta 627.

**INTERVAL NOTE:** Whichever comes first.

**ACCESS NOTE:** Automatic overwing exit door liner removal required.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		D633A109-AKS <b>52-836-02-01</b>

AKS



# **737-600/700/800/900 TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-836-02-01</b>
				MECH    INSP
<b>TASK 05-41-08-210-821</b>				
<b>1. INTERNAL - ZONAL (GV): AUTOMATIC OVERWING EXIT</b>				
(Figure 1)				
<b>A. Zonal Inspection</b>				
SUBTASK 05-41-08-010-020				
(1) Open this access panel:				
<b>Number      Name/Location</b>				
843AZ      Panel Assy - Emergency Escape Hatch - Door Liner				
NOTE: Automatic overwing exit door liner removal required.				
SUBTASK 05-41-08-210-021				
(2) Do a General Visual inspection of the automatic overwing exit - Section 44, Sta 627.				
SUBTASK 05-41-08-410-020				
(3) Close this access panel:				
<b>Number      Name/Location</b>				
843AZ      Panel Assy - Emergency Escape Hatch - Door Liner				
<b>———— END OF TASK ————</b>				

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AUTOMATIC OVERWING EXIT</b>
		<b>D633A109-AKS 52-836-02-01</b>

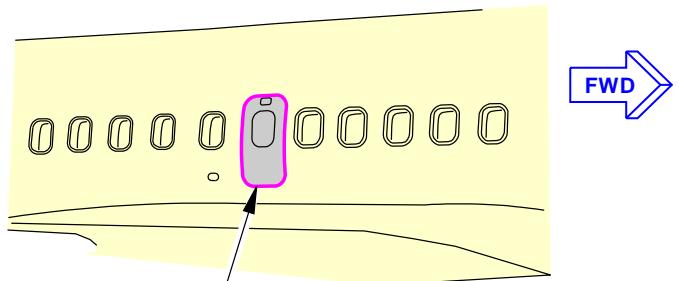
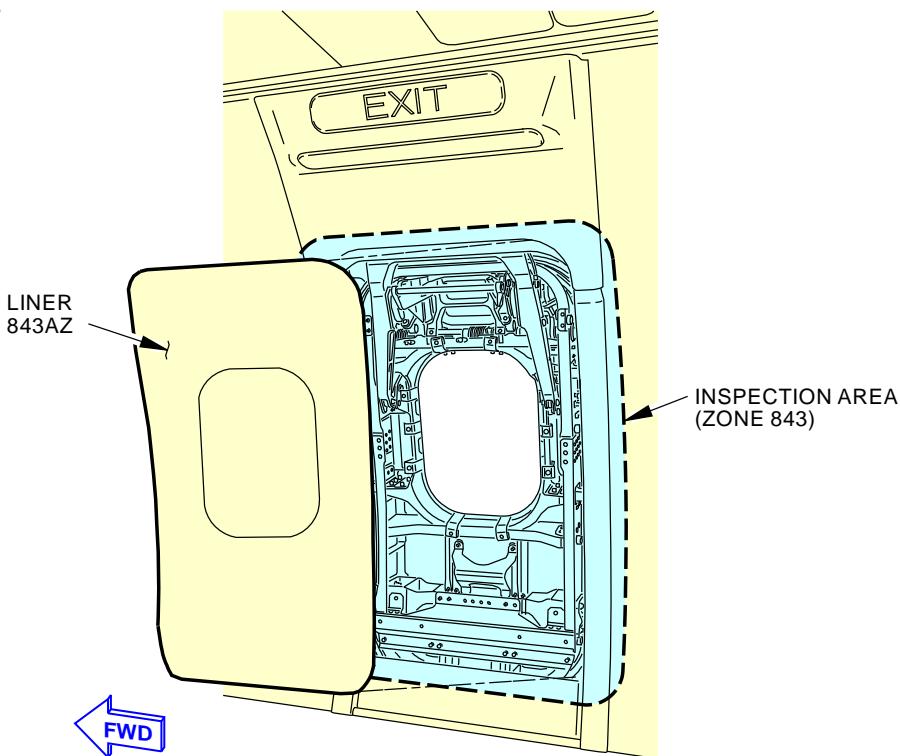
**AKS****BOEING****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-836-02-01**RIGHT EMERGENCY  
EXIT DOOR, 843**A****RIGHT EMERGENCY EXIT DOOR  
(DOOR IN THE CLOSED POSITION WITH DOOR LINING REMOVED)****A**737-700  
(OTHER MODELS CONFIGURATION IS EQUIVALENT)

K66052 S0006584502\_V2

**Right Emergency Exit Door General Visual (Internal)  
Figure 1**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AUTOMATIC OVERWING EXIT****D633A109-AKS  
52-836-02-01****Page 3 of 3  
Jun 15/2015**

**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT GALLEY SERVICE DOOR</b>			BOEING CARD NO. <b>52-838-02-01</b>	
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD	
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION 1.1 1.2 NOTE	THRESHOLD <b>1500 FC 180 DY</b>	REPEAT <b>1500 FC 180 DY</b>	APPLICABILITY	ENGINE
STATION	SKILL <b>AIRPL</b>				AIRPLANE <b>ALL</b>	ENGINE <b>ALL</b>
		ACCESS <b>844</b>			ZONE <b>844</b>	

Perform an external zonal inspection (GV) of the aft galley service door - section 47, sta 980.

**INTERVAL NOTE:** Whichever comes first.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR</b>
		D633A109-AKS <b>52-838-02-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-838-02-01</b>
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**TASK 05-41-08-210-822**

MECH

INSP

**1. EXTERNAL - ZONAL (GV): AFT GALLEY SERVICE DOOR**

(Figure 1)

**A. Zonal Inspection**

SUBTASK 05-41-08-010-021

- (1) Open this access panel:

**Number      Name/Location**

844            Aft Galley Service Door

SUBTASK 05-41-08-210-022

- (2) Do a General Visual inspection of the aft galley service door - Section 47, Sta 980.

SUBTASK 05-41-08-410-021

- (3) Close this access panel:

**Number      Name/Location**

844            Aft Galley Service Door

**———— END OF TASK ————**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR</b>
		D633A109-AKS <b>52-838-02-01</b>

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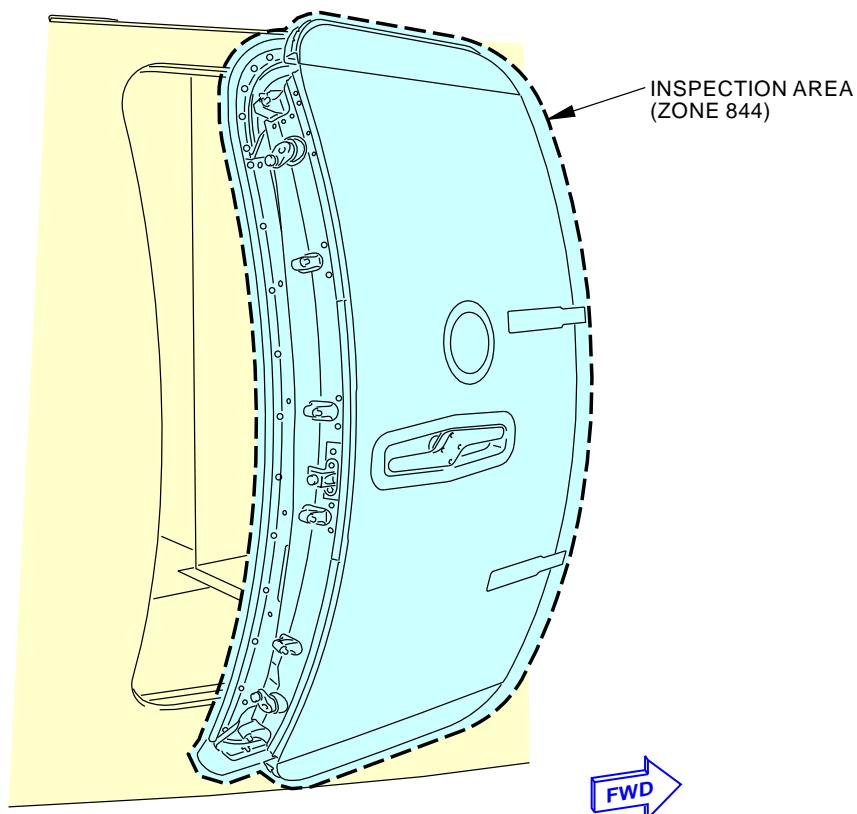
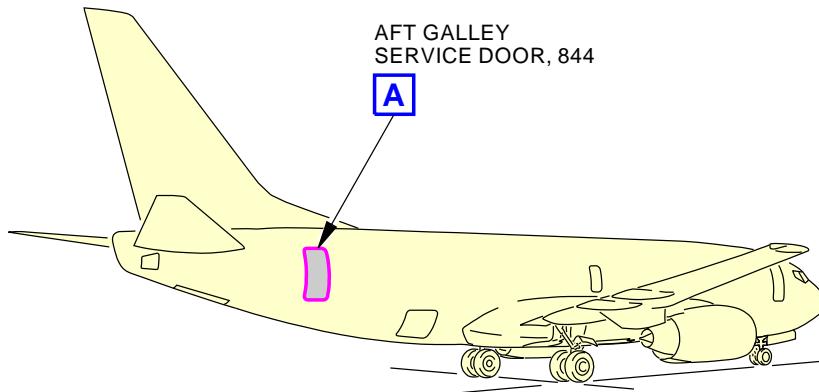
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

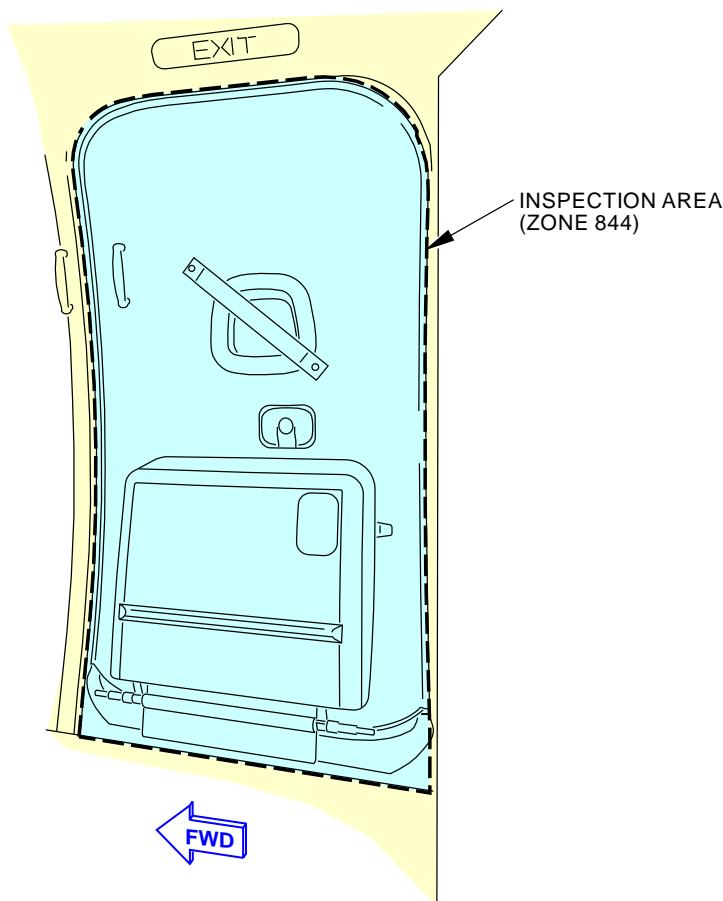
BOEING CARD NO.  
**52-838-02-01****AFT GALLEY SERVICE DOOR  
(EXTERIOR VIEW)**

K85754 S0006584504\_V2

**Aft Galley Service Door General Visual (External)  
Figure 1 (Sheet 1 of 2)**EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AFT GALLEY SERVICE DOOR****D633A109-AKS  
52-838-02-01****Page 3 of 4  
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**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				<b>52-838-02-01</b>

**AFT GALLEY SERVICE DOOR  
(INTERIOR VIEW)****A**

L02806 S0006584505\_V2

**Aft Galley Service Door General Visual (External)  
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR</b>
		<b>D633A109-AKS 52-838-02-01</b>

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**AKS****737-600/700/800/900  
TASK CARDS**

AIRLINE CARD NO		TITLE <b>AFT GALLEY SERVICE DOOR</b>			BOEING CARD NO. <b>52-840-02-01</b>	
DATE	TASK <b>ZONAL (GV)</b>				RELATED CARD	
TAIL NUMBER	WORK AREA <b>FUSELAGE</b>	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE <b>ALL</b>
STATION	SKILL <b>AIRPL</b>				ENGINE <b>ALL</b>	
		ACCESS <b>844AW 844AZ 844BZ 844CZ 844DZ 844EZ</b>			ZONE <b>844</b>	

Perform an internal zonal inspection (GV) of the aft galley service door - section 47, sta 980.

**INTERVAL NOTE:** Whichever comes first.

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR</b>
		D633A109-AKS <b>52-840-02-01</b>

**AKS****737-600/700/800/900  
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. <b>52-840-02-01</b>														
				MECH INSP														
<b>TASK 05-41-08-210-823</b>																		
1. <b>INTERNAL - ZONAL (GV): AFT GALLEY SERVICE DOOR</b>																		
(Figure 1)																		
<b>A. Zonal Inspection</b>																		
SUBTASK 05-41-08-010-022																		
(1) Open these access panels:																		
<table><thead><tr><th><b>Number</b></th><th><b>Name/Location</b></th></tr></thead><tbody><tr><td>844AW</td><td>Aft Galley Service Door - Door Liner (Cosmetic)</td></tr><tr><td>844AZ</td><td>Aft Galley Service Door - Torque Tube Access</td></tr><tr><td>844BZ</td><td>Aft Galley Service Door - Handle Box and Cam for Handle Box Access</td></tr><tr><td>844CZ</td><td>Aft Galley Service Door - Handle Box Access</td></tr><tr><td>844DZ</td><td>Aft Galley Service Door - Lower Hinge Access</td></tr><tr><td>844EZ</td><td>Aft Galley Service Door - Upper Hinge Access</td></tr></tbody></table>					<b>Number</b>	<b>Name/Location</b>	844AW	Aft Galley Service Door - Door Liner (Cosmetic)	844AZ	Aft Galley Service Door - Torque Tube Access	844BZ	Aft Galley Service Door - Handle Box and Cam for Handle Box Access	844CZ	Aft Galley Service Door - Handle Box Access	844DZ	Aft Galley Service Door - Lower Hinge Access	844EZ	Aft Galley Service Door - Upper Hinge Access
<b>Number</b>	<b>Name/Location</b>																	
844AW	Aft Galley Service Door - Door Liner (Cosmetic)																	
844AZ	Aft Galley Service Door - Torque Tube Access																	
844BZ	Aft Galley Service Door - Handle Box and Cam for Handle Box Access																	
844CZ	Aft Galley Service Door - Handle Box Access																	
844DZ	Aft Galley Service Door - Lower Hinge Access																	
844EZ	Aft Galley Service Door - Upper Hinge Access																	
SUBTASK 05-41-08-210-023																		
(2) Do a General Visual inspection of the aft galley service door - Section 47, Sta 980.																		
SUBTASK 05-41-08-410-022																		
(3) Close these access panels:																		
<table><thead><tr><th><b>Number</b></th><th><b>Name/Location</b></th></tr></thead><tbody><tr><td>844AW</td><td>Aft Galley Service Door - Door Liner (Cosmetic)</td></tr><tr><td>844AZ</td><td>Aft Galley Service Door - Torque Tube Access</td></tr><tr><td>844BZ</td><td>Aft Galley Service Door - Handle Box and Cam for Handle Box Access</td></tr><tr><td>844CZ</td><td>Aft Galley Service Door - Handle Box Access</td></tr><tr><td>844DZ</td><td>Aft Galley Service Door - Lower Hinge Access</td></tr><tr><td>844EZ</td><td>Aft Galley Service Door - Upper Hinge Access</td></tr></tbody></table>					<b>Number</b>	<b>Name/Location</b>	844AW	Aft Galley Service Door - Door Liner (Cosmetic)	844AZ	Aft Galley Service Door - Torque Tube Access	844BZ	Aft Galley Service Door - Handle Box and Cam for Handle Box Access	844CZ	Aft Galley Service Door - Handle Box Access	844DZ	Aft Galley Service Door - Lower Hinge Access	844EZ	Aft Galley Service Door - Upper Hinge Access
<b>Number</b>	<b>Name/Location</b>																	
844AW	Aft Galley Service Door - Door Liner (Cosmetic)																	
844AZ	Aft Galley Service Door - Torque Tube Access																	
844BZ	Aft Galley Service Door - Handle Box and Cam for Handle Box Access																	
844CZ	Aft Galley Service Door - Handle Box Access																	
844DZ	Aft Galley Service Door - Lower Hinge Access																	
844EZ	Aft Galley Service Door - Upper Hinge Access																	
<b>— END OF TASK —</b>																		

EFFECTIVITY <b>AKS ALL</b>	SOURCE <b>MRB</b>	<b>AFT GALLEY SERVICE DOOR</b>	
		D633A109-AKS <b>52-840-02-01</b>	Page 2 of 3 Feb 15/2015

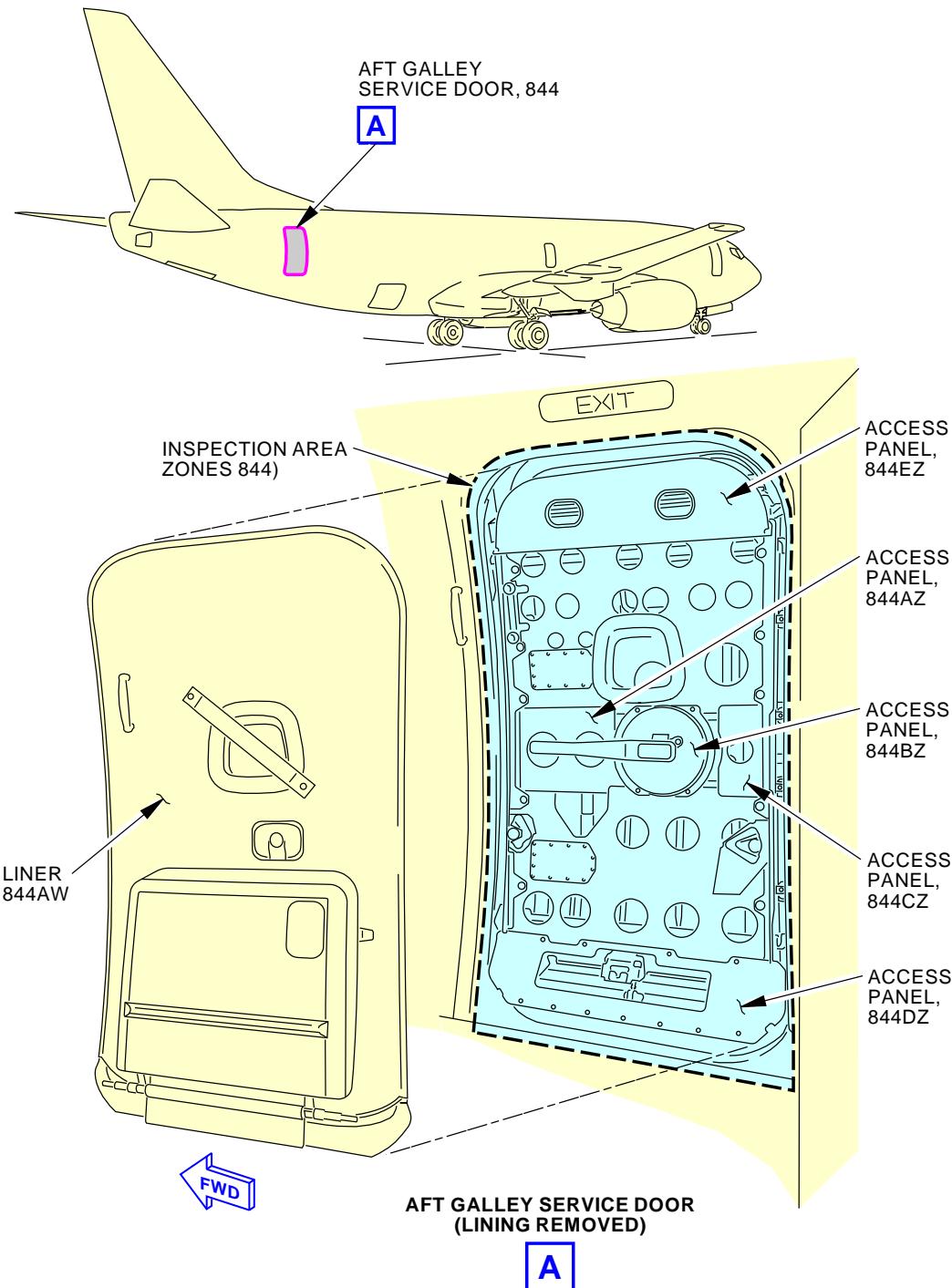
**AKS****737-600/700/800/900  
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.  
**52-840-02-01****Aft Galley Service Door General Visual (Internal)  
Figure 1**

K87169 S0006584507\_V2

EFFECTIVITY  
**AKS ALL**SOURCE  
**MRB****AFT GALLEY SERVICE DOOR****D633A109-AKS  
52-840-02-01****Page 3 of 3  
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