

CHAPTER

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1 thru 16	JUN 15/2016		R 5	Jun 15/2016		1	Jun 15/2015	
57-010-00-01	STR		R 6	Jun 15/2016		2	Feb 15/2015	
1	Jun 15/2015		57-060-01-01	STR		3	Oct 15/2015	
2	Feb 15/2015		1	Jun 15/2015		4	Oct 15/2014	
3	Oct 15/2015		2	Feb 15/2015		R 5	Jun 15/2016	
4	Feb 15/2015		3	Oct 15/2015		57-100-02-01	STR	
R 5	Jun 15/2016		4	Oct 15/2014		1	Jun 15/2015	
R 6	Jun 15/2016		R 5	Jun 15/2016		2	Feb 15/2015	
57-020-00-01	STR		R 6	Jun 15/2016		3	Oct 15/2015	
1	Jun 15/2015		57-060-02-01	STR		4	Oct 15/2014	
2	Feb 15/2015		1	Jun 15/2015		R 5	Jun 15/2016	
3	Oct 15/2015		2	Feb 15/2015		57-110-01-01	STR	
R 4	Jun 15/2016		3	Oct 15/2015		1	Jun 15/2015	
R 5	Jun 15/2016		4	Oct 15/2014		2	Feb 15/2015	
R 6	Jun 15/2016		R 5	Jun 15/2016		3	Oct 15/2015	
R 7	Jun 15/2016		R 6	Jun 15/2016		R 4	Jun 15/2016	
57-030-00-01	STR		57-070-01-01	STR		57-110-02-01	STR	
1	Jun 15/2015		1	Jun 15/2015		1	Jun 15/2015	
2	Feb 15/2015		2	Feb 15/2015		R 2	Jun 15/2016	
3	Oct 15/2015		3	Oct 15/2015		3	Oct 15/2015	
4	Oct 15/2014		4	Oct 15/2014		R 4	Jun 15/2016	
R 5	Jun 15/2016		R 5	Jun 15/2016		57-120-01-01	STR	
R 6	Jun 15/2016		R 6	Jun 15/2016		1	Jun 15/2015	
R 7	Jun 15/2016		57-070-02-01	STR		2	Feb 15/2015	
57-040-00-01	STR		1	Jun 15/2015		3	Oct 15/2014	
1	Jun 15/2015		2	Feb 15/2015		4	Oct 15/2015	
2	Feb 15/2015		3	Oct 15/2015		5	Oct 15/2014	
3	Feb 15/2015		4	Oct 15/2014		6	Feb 15/2015	
4	Oct 15/2015		R 5	Jun 15/2016		7	Feb 15/2015	
5	Oct 15/2014		R 6	Jun 15/2016		8	Feb 15/2015	
R 6	Jun 15/2016		57-090-00-01	STR		9	Feb 15/2015	
57-050-00-01	STR		1	Jun 15/2015		57-120-02-01	STR	
1	Jun 15/2015		2	Feb 15/2015		1	Jun 15/2015	
2	Feb 15/2015		3	Oct 15/2015		2	Feb 15/2015	
3	Oct 15/2015		4	Oct 15/2014		3	Oct 15/2014	
4	Feb 15/2015		R 5	Jun 15/2016		4	Oct 15/2015	

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5	Oct 15/2014	R	5	Jun 15/2016		3	Feb 15/2015	
R 6	Jun 15/2016		57-160-01-01	STR		4	Oct 15/2015	
7	Feb 15/2015		1	Oct 15/2014		R 5	Jun 15/2016	
8	Feb 15/2015		R 2	Jun 15/2016		R 6	Jun 15/2016	
9	Feb 15/2015		3	Feb 15/2015		R 7	Jun 15/2016	
57-130-01-01	STR		4	Oct 15/2015		57-190-01-01	STR	
1	Jun 15/2015	R	5	Jun 15/2016		1	Jun 15/2015	
2	Feb 15/2015		57-160-02-01	STR		2	Feb 15/2015	
3	Oct 15/2014		1	Oct 15/2014		3	Oct 15/2015	
4	Oct 15/2015		2	Feb 15/2015		4	Oct 15/2014	
5	Oct 15/2014		3	Feb 15/2015		R 5	Jun 15/2016	
R 6	Jun 15/2016		4	Oct 15/2015		57-190-02-01	STR	
R 7	Jun 15/2016		R 5	Jun 15/2016		1	Jun 15/2015	
R 8	Jun 15/2016		57-170-01-01	STR		2	Feb 15/2015	
R 9	Jun 15/2016		1	Oct 15/2014		3	Oct 15/2015	
57-130-02-01	STR		2	Feb 15/2015		4	Oct 15/2014	
1	Jun 15/2015		3	Oct 15/2015		R 5	Jun 15/2016	
2	Feb 15/2015	R	4	Jun 15/2016		57-200-01-01	STR	
3	Feb 15/2015	R	5	Jun 15/2016		1	Jun 15/2015	
4	Oct 15/2015		57-170-02-01	STR		2	Feb 15/2015	
5	Oct 15/2014		1	Oct 15/2014		3	Oct 15/2015	
R 6	Jun 15/2016		2	Feb 15/2015		4	Oct 15/2014	
R 7	Jun 15/2016		3	Oct 15/2015		5	Feb 15/2015	
R 8	Jun 15/2016	R	4	Jun 15/2016		57-200-02-01	STR	
R 9	Jun 15/2016	R	5	Jun 15/2016		1	Jun 15/2015	
57-140-01-01	STR		57-180-01-01	STR		2	Feb 15/2015	
1	Oct 15/2014		1	Oct 15/2014		3	Oct 15/2015	
2	Oct 15/2015		2	Feb 15/2015		4	Oct 15/2014	
3	Oct 15/2015		3	Feb 15/2015		5	Feb 15/2015	
R 4	Jun 15/2016		4	Oct 15/2015		57-210-01-01	STR	
R 5	Jun 15/2016	R	5	Jun 15/2016		1	Jun 15/2015	
57-140-02-01	STR		R 6	Jun 15/2016		2	Feb 15/2015	
1	Oct 15/2014	R	7	Jun 15/2016		3	Oct 15/2015	
R 2	Jun 15/2016		57-180-02-01	STR		4	Oct 15/2014	
3	Oct 15/2015		1	Oct 15/2014		5	Feb 15/2015	
R 4	Jun 15/2016		2	Feb 15/2015				

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1	Jun 15/2015		5	Feb 15/2015		R 6	Jun 15/2016	
2	Feb 15/2015		6	Feb 15/2015		57-270-01-01	STR	
3	Oct 15/2015		57-240-02-01	STR		1	Jun 15/2015	
4	Oct 15/2014		1	Jun 15/2015		2	Feb 15/2015	
5	Feb 15/2015		2	Feb 15/2015		3	Feb 15/2015	
57-220-01-01	STR		3	Oct 15/2015		4	Oct 15/2015	
1	Jun 15/2015		4	Oct 15/2014		5	Oct 15/2014	
2	Feb 15/2015		5	Feb 15/2015		R 6	Jun 15/2016	
3	Oct 15/2015		6	Feb 15/2015		R 7	Jun 15/2016	
4	Oct 15/2014		57-250-01-01	STR		R 8	Jun 15/2016	
5	Feb 15/2015		1	Jun 15/2015		R 9	Jun 15/2016	
57-220-02-01	STR		2	Feb 15/2015		R 10	Jun 15/2016	
1	Jun 15/2015		3	Oct 15/2015		R 11	Jun 15/2016	
2	Feb 15/2015		4	Oct 15/2014		57-270-02-01	STR	
3	Oct 15/2015		R 5	Jun 15/2016		1	Jun 15/2015	
4	Oct 15/2014		R 6	Jun 15/2016		2	Feb 15/2015	
5	Feb 15/2015		57-250-02-01	STR		3	Feb 15/2015	
57-230-01-01	STR		1	Jun 15/2015		4	Oct 15/2015	
1	Oct 15/2014		2	Feb 15/2015		5	Oct 15/2014	
2	Feb 15/2015		3	Oct 15/2015		R 6	Jun 15/2016	
3	Oct 15/2015		4	Oct 15/2014		R 7	Jun 15/2016	
4	Oct 15/2014		R 5	Jun 15/2016		R 8	Jun 15/2016	
5	Feb 15/2015		R 6	Jun 15/2016		R 9	Jun 15/2016	
6	Feb 15/2015		57-260-01-01	STR		R 10	Jun 15/2016	
57-230-02-01	STR		1	Jun 15/2015		R 11	Jun 15/2016	
1	Oct 15/2014		2	Feb 15/2015		57-280-01-01	STR	
2	Feb 15/2015		3	Oct 15/2015		1	Jun 15/2015	
3	Oct 15/2015		4	Oct 15/2014		2	Feb 15/2015	
4	Oct 15/2014		R 5	Jun 15/2016		3	Oct 15/2015	
5	Feb 15/2015		R 6	Jun 15/2016		4	Oct 15/2014	
6	Feb 15/2015		57-260-02-01	STR		R 5	Jun 15/2016	
57-240-01-01	STR		1	Jun 15/2015		R 6	Jun 15/2016	
1	Jun 15/2015		2	Feb 15/2015		57-280-02-01	STR	
2	Feb 15/2015		3	Oct 15/2015		1	Jun 15/2015	
3	Oct 15/2015		4	Oct 15/2014		2	Feb 15/2015	
4	Oct 15/2014		R 5	Jun 15/2016		3	Oct 15/2015	

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4	Oct 15/2014	R 3		Jun 15/2016		4	Oct 15/2014	
R 5	Jun 15/2016	O 4		Jun 15/2016		R 5	Jun 15/2016	
R 6	Jun 15/2016	O 5		Jun 15/2016		R 6	Jun 15/2016	
57-300-01-01	STR	R 6		Jun 15/2016		57-600-00-01	FAT	
1	Jun 15/2015	A 7		Jun 15/2016		1	Oct 15/2014	
2	Feb 15/2015	57-330-02-01	STR			2	Feb 15/2015	
3	Oct 15/2015	R 1		Jun 15/2016		57-600-00-02	FAT	
4	Oct 15/2014	R 2		Jun 15/2016		1	Oct 15/2015	
R 5	Jun 15/2016	R 3		Jun 15/2016		2	Feb 15/2015	
R 6	Jun 15/2016	O 4		Jun 15/2016		57-601-00-01	FAT	
57-300-02-01	STR	O 5		Jun 15/2016		1	Jun 15/2015	
1	Jun 15/2015	R 6		Jun 15/2016		2	Jun 15/2015	
2	Feb 15/2015	A 7		Jun 15/2016		57-601-00-02	FAT	
3	Oct 15/2015	57-340-01-01	STR			1	Jun 15/2015	
4	Oct 15/2014	1		Jun 15/2015		2	Jun 15/2015	
R 5	Jun 15/2016	2		Feb 15/2015		57-601-10-01	FAT	
R 6	Jun 15/2016	3		Oct 15/2015		1	Oct 15/2014	
57-310-01-01	STR	4		Oct 15/2014		2	Feb 15/2015	
1	Jun 15/2015	R 5		Jun 15/2016		57-601-10-02	FAT	
2	Feb 15/2015	57-340-02-01	STR			1	Oct 15/2014	
3	Oct 15/2015	1		Jun 15/2015		2	Feb 15/2015	
4	Oct 15/2014	2		Feb 15/2015		57-601-22-01	FAT	
R 5	Jun 15/2016	3		Oct 15/2015		1	Oct 15/2014	
R 6	Jun 15/2016	4		Oct 15/2014		2	Feb 15/2015	
R 7	Jun 15/2016	R 5		Jun 15/2016		57-601-22-02	FAT	
57-310-02-01	STR	57-351-01-01	STR			1	Oct 15/2014	
1	Jun 15/2015	1		Oct 15/2015		2	Feb 15/2015	
2	Feb 15/2015	2		Oct 15/2015		57-601-25-01	FAT	
3	Oct 15/2015	3		Oct 15/2015		1	Oct 15/2014	
4	Oct 15/2014	4		Oct 15/2014		2	Feb 15/2015	
R 5	Jun 15/2016	R 5		Jun 15/2016		57-601-25-02	FAT	
R 6	Jun 15/2016	R 6		Jun 15/2016		1	Oct 15/2014	
R 7	Jun 15/2016	57-351-02-01	STR			2	Feb 15/2015	
57-330-01-01	STR	1		Oct 15/2015				
R 1	Jun 15/2016	2		Oct 15/2015				
R 2	Jun 15/2016	3		Oct 15/2015				

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1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-601-27-02	FAT		57-604-00-02	FAT		57-606-01-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-601-28-01	FAT		57-605-00-01	FAT		57-607-00-01	FAT	
1	Jun 15/2015		1	Oct 15/2014		1	Oct 15/2014	
2	Jun 15/2015		2	Feb 15/2015		R 2	Jun 15/2016	
57-601-28-02	FAT		57-605-00-02	FAT		57-607-00-02	FAT	
1	Jun 15/2015		1	Oct 15/2014		1	Oct 15/2014	
2	Jun 15/2015		2	Feb 15/2015		R 2	Jun 15/2016	
57-601-30-01	FAT		57-605-01-01	FAT		57-607-10-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-601-30-02	FAT		57-605-01-02	FAT		57-607-10-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-602-00-01	FAT		57-605-10-01	FAT		57-607-11-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Oct 15/2015	
57-602-00-02	FAT		57-605-10-02	FAT		57-607-11-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2015	
2	Feb 15/2015		2	Feb 15/2015		2	Oct 15/2015	
57-602-10-01	FAT		57-605-20-01	FAT		57-607-20-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-602-10-02	FAT		57-605-20-02	FAT		57-607-20-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-603-00-01	FAT		57-606-00-01	FAT		57-607-21-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Jun 15/2015	
2	Feb 15/2015	R 2	2	Jun 15/2016		2	Jun 15/2015	
57-603-00-02	FAT		57-606-00-02	FAT		57-607-21-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Jun 15/2015	
2	Feb 15/2015	R 2	2	Jun 15/2016		2	Jun 15/2015	

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1	Jun 15/2015		1	Jun 15/2015		1	Oct 15/2014	
2	Jun 15/2015		2	Jun 15/2015		2	Feb 15/2015	
57-607-30-02	FAT		57-611-00-02	FAT		57-613-00-01	FAT	
1	Jun 15/2015		1	Jun 15/2015		1	Oct 15/2014	
2	Jun 15/2015		2	Jun 15/2015		2	Feb 15/2015	
57-608-00-01	FAT		57-611-10-01	FAT		57-613-00-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
R 2	Jun 15/2016		2	Feb 15/2015		2	Feb 15/2015	
57-608-00-02	FAT		57-611-10-02	FAT		57-614-00-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
R 2	Jun 15/2016		2	Feb 15/2015		R 2	Jun 15/2016	
57-609-00-01	FAT		57-611-20-01	FAT		57-614-00-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
R 2	Jun 15/2016		2	Feb 15/2015		R 2	Jun 15/2016	
57-609-00-02	FAT		57-611-20-02	FAT		57-614-10-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
R 2	Jun 15/2016		2	Feb 15/2015		2	Feb 15/2015	
57-609-10-01	FAT		57-611-21-01	FAT		57-614-10-02	FAT	
1	Jun 15/2015		1	Oct 15/2014		1	Oct 15/2014	
2	Jun 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-609-10-02	FAT		57-611-21-02	FAT		57-614-20-01	FAT	
1	Jun 15/2015		1	Oct 15/2014		1	Oct 15/2014	
2	Jun 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-610-00-01	FAT		57-612-00-01	FAT		57-614-20-02	FAT	
1	Jun 15/2015		1	Oct 15/2014		1	Oct 15/2014	
2	Jun 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-610-00-02	FAT		3	Feb 15/2015		57-614-30-01	FAT	
1	Jun 15/2015		57-612-00-02	FAT		1	Oct 15/2014	
2	Jun 15/2015		1	Oct 15/2014		2	Feb 15/2015	
57-610-01-01	FAT		2	Feb 15/2015		57-614-30-02	FAT	
1	Jun 15/2015		3	Feb 15/2015		1	Oct 15/2014	
2	Jun 15/2015		57-612-01-01	FAT		2	Feb 15/2015	
57-610-01-02	FAT		R 1	Jun 15/2016		57-614-40-01	FAT	
1	Jun 15/2015		2	Feb 15/2015		1	Oct 15/2014	
2	Jun 15/2015					2	Feb 15/2015	

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57-614-40-02	FAT		57-617-00-02	FAT		57-619-01-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-615-00-01	FAT		3	Feb 15/2015		57-620-00-01	FAT	
1	Oct 15/2014		57-617-01-01	FAT		1	Oct 15/2014	
2	Feb 15/2015		1	Oct 15/2014		2	Feb 15/2015	
57-615-00-02	FAT		2	Feb 15/2015		3	Feb 15/2015	
1	Oct 15/2014		57-617-01-02	FAT		57-620-00-02	FAT	
2	Feb 15/2015		1	Oct 15/2014		1	Oct 15/2014	
57-615-01-01	FAT		2	Feb 15/2015		2	Feb 15/2015	
1	Oct 15/2014		57-618-00-01	FAT		3	Feb 15/2015	
2	Feb 15/2015		1	Oct 15/2014		57-620-01-01	FAT	
57-615-01-02	FAT		2	Feb 15/2015		1	Oct 15/2014	
1	Oct 15/2014		3	Feb 15/2015		2	Feb 15/2015	
2	Feb 15/2015		57-618-00-02	FAT		57-620-01-02	FAT	
57-616-00-01	FAT		1	Oct 15/2014		1	Oct 15/2014	
1	Oct 15/2014		2	Feb 15/2015		2	Feb 15/2015	
2	Feb 15/2015		3	Feb 15/2015		57-621-00-01	FAT	
3	Feb 15/2015		57-618-01-01	FAT		1	Oct 15/2014	
57-616-00-02	FAT		1	Oct 15/2014		2	Feb 15/2015	
1	Oct 15/2014		2	Feb 15/2015		3	Feb 15/2015	
2	Feb 15/2015		3	Feb 15/2015		57-621-00-02	FAT	
3	Feb 15/2015		57-618-01-02	FAT		1	Oct 15/2014	
57-616-10-01	FAT		1	Oct 15/2014		2	Feb 15/2015	
1	Oct 15/2014		2	Feb 15/2015		3	Feb 15/2015	
2	Feb 15/2015		3	Feb 15/2015		57-621-01-01	FAT	
3	Feb 15/2015		57-619-00-01	FAT		1	Oct 15/2014	
57-616-10-02	FAT	R	1	Jun 15/2016		R	2	Jun 15/2016
1	Oct 15/2014		2	Feb 15/2015		R	3	Jun 15/2016
2	Feb 15/2015		57-619-00-02	FAT		57-621-01-02	FAT	
3	Feb 15/2015		R	1	Jun 15/2016	1	Oct 15/2014	
57-617-00-01	FAT		2	Feb 15/2015		R	2	Jun 15/2016
1	Oct 15/2014		57-619-01-01	FAT		R	3	Jun 15/2016
2	Feb 15/2015		1	Oct 15/2014		57-621-02-01	FAT	
3	Feb 15/2015		2	Feb 15/2015		1	Oct 15/2014	
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3	Feb 15/2015		1	Oct 15/2014		1	Oct 15/2014	
57-621-02-02	FAT		2	Feb 15/2015		2	Feb 15/2015	
1	Oct 15/2014		57-624-00-01	FAT		57-628-00-01	FAT	
2	Feb 15/2015		1	Oct 15/2014		1	Oct 15/2014	
3	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-621-10-01	FAT		3	Feb 15/2015		57-628-00-02	FAT	
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2	Feb 15/2015		57-624-00-02	FAT		2	Feb 15/2015	
3	Feb 15/2015		1	Oct 15/2014		57-628-01-01	FAT	
57-621-10-02	FAT		2	Feb 15/2015		1	Oct 15/2014	
1	Oct 15/2014		3	Feb 15/2015		2	Feb 15/2015	
2	Feb 15/2015		4	Feb 15/2015		57-628-01-02	FAT	
57-621-11-01	FAT		57-625-00-01	FAT		1	Oct 15/2014	
1	Oct 15/2014		1	Oct 15/2014		2	Feb 15/2015	
2	Feb 15/2015		2	Feb 15/2015		57-628-10-01	FAT	
3	Feb 15/2015		57-625-00-02	FAT		1	Oct 15/2014	
57-621-11-02	FAT		1	Oct 15/2014		2	Feb 15/2015	
1	Oct 15/2014		2	Feb 15/2015		57-628-10-02	FAT	
2	Feb 15/2015		57-626-00-01	FAT		1	Oct 15/2014	
3	Feb 15/2015		1	Oct 15/2014		2	Feb 15/2015	
57-621-20-01	FAT		2	Feb 15/2015		57-629-00-01	FAT	
1	Oct 15/2014		3	Feb 15/2015		1	Oct 15/2015	
2	Feb 15/2015		57-626-00-02	FAT		2	Feb 15/2015	
57-621-20-02	FAT		1	Oct 15/2014		57-629-00-02	FAT	
1	Oct 15/2014		2	Feb 15/2015		1	Oct 15/2015	
2	Feb 15/2015		3	Feb 15/2015		2	Feb 15/2015	
57-622-00-01	FAT		57-627-00-01	FAT		57-630-00-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2015	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-622-00-02	FAT		57-627-00-02	FAT		57-630-00-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2015	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-623-00-01	FAT		57-627-01-01	FAT		57-631-00-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2015	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	

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1	Oct 15/2015		3	Feb 15/2015		3	Oct 15/2014	
2	Feb 15/2015		57-635-00-02	FAT		57-640-00-01	FAT	
57-632-00-01	FAT		1	Oct 15/2014		1	Oct 15/2014	
1	Oct 15/2015		2	Feb 15/2015		2	Feb 15/2015	
2	Feb 15/2015		3	Feb 15/2015		3	Oct 15/2014	
57-632-00-02	FAT		57-636-00-01	FAT		57-640-00-02	FAT	
1	Oct 15/2015		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-632-10-01	FAT		3	Feb 15/2015		3	Oct 15/2014	
1	Oct 15/2014		4	Feb 15/2015		57-641-00-01	FAT	
2	Feb 15/2015		57-636-00-02	FAT		1	Oct 15/2014	
57-632-10-02	FAT		1	Oct 15/2014		2	Feb 15/2015	
1	Oct 15/2014		2	Feb 15/2015		57-641-00-02	FAT	
2	Feb 15/2015		3	Feb 15/2015		1	Oct 15/2014	
57-633-00-01	FAT		4	Feb 15/2015		2	Feb 15/2015	
1	Oct 15/2014		57-637-00-01	FAT		57-642-00-01	FAT	
2	Feb 15/2015		1	Oct 15/2014		1	Jun 15/2015	
57-633-00-02	FAT		2	Feb 15/2015		2	Jun 15/2015	
1	Oct 15/2014		3	Feb 15/2015		57-642-00-02	FAT	
2	Feb 15/2015		57-637-00-02	FAT		1	Jun 15/2015	
57-633-01-01	FAT		1	Oct 15/2014		2	Jun 15/2015	
1	Oct 15/2014		2	Feb 15/2015		57-643-00-01	FAT	
2	Feb 15/2015		3	Feb 15/2015		1	Oct 15/2014	
57-633-01-02	FAT		57-638-00-01	FAT		2	Feb 15/2015	
1	Oct 15/2014		1	Oct 15/2014		57-643-00-02	FAT	
2	Feb 15/2015		2	Feb 15/2015		1	Feb 15/2015	
57-634-00-01	FAT		57-638-00-02	FAT		2	Feb 15/2015	
1	Oct 15/2014		1	Oct 15/2014		57-643-01-01	FAT	
2	Feb 15/2015		2	Feb 15/2015		1	Oct 15/2014	
57-634-00-02	FAT		57-639-00-01	FAT		2	Feb 15/2015	
1	Oct 15/2014		1	Oct 15/2014		57-643-01-02	FAT	
2	Feb 15/2015		2	Feb 15/2015		1	Feb 15/2015	
57-635-00-01	FAT		3	Oct 15/2014		2	Feb 15/2015	
1	Oct 15/2014		57-639-00-02	FAT				
2	Feb 15/2015		1	Oct 15/2014				
			2	Feb 15/2015				

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57-643-10-01	FAT		57-645-05-01	FAT		57-646-00-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-643-10-02	FAT		57-645-05-02	FAT		3	Feb 15/2015	
1	Jun 15/2015		1	Oct 15/2014		57-646-00-02	FAT	
2	Feb 15/2015		2	Feb 15/2015		1	Oct 15/2014	
57-644-00-01	FAT		57-645-10-01	FAT		2	Feb 15/2015	
1	Oct 15/2014		1	Oct 15/2014		3	Feb 15/2015	
2	Feb 15/2015		2	Feb 15/2015		57-647-00-01	FAT	
3	Feb 15/2015		57-645-10-02	FAT		1	Oct 15/2014	
57-644-00-02	FAT		1	Oct 15/2014		2	Feb 15/2015	
1	Oct 15/2014		2	Feb 15/2015		57-647-00-02	FAT	
2	Feb 15/2015		57-645-11-01	FAT		1	Oct 15/2014	
3	Feb 15/2015		1	Oct 15/2014		2	Feb 15/2015	
57-644-01-01	FAT		2	Feb 15/2015		57-647-10-01	FAT	
1	Oct 15/2014		57-645-11-02	FAT		1	Oct 15/2014	
2	Feb 15/2015		1	Oct 15/2014		2	Feb 15/2015	
3	Feb 15/2015		2	Feb 15/2015		3	Feb 15/2015	
57-644-01-02	FAT		57-645-12-01	FAT		57-647-10-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
3	Feb 15/2015		57-645-12-02	FAT		3	Feb 15/2015	
57-644-02-01	FAT		1	Oct 15/2014		57-647-20-01	FAT	
1	Oct 15/2014		2	Feb 15/2015		1	Oct 15/2014	
2	Feb 15/2015		57-645-13-01	FAT		2	Feb 15/2015	
3	Feb 15/2015		1	Oct 15/2014		3	Feb 15/2015	
57-644-02-02	FAT		2	Feb 15/2015		57-647-20-02	FAT	
1	Oct 15/2014		57-645-13-02	FAT		1	Oct 15/2014	
2	Feb 15/2015		1	Oct 15/2014		2	Feb 15/2015	
3	Feb 15/2015		2	Feb 15/2015		3	Feb 15/2015	
57-645-00-01	FAT		57-645-15-01	FAT		57-648-00-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Jun 15/2015	
2	Feb 15/2015		2	Feb 15/2015		2	Jun 15/2015	
57-645-00-02	FAT		57-645-15-02	FAT		57-648-00-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Jun 15/2015	
2	Feb 15/2015		2	Feb 15/2015		2	Jun 15/2015	

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57-649-00-01	FAT		57-653-00-01	FAT		57-660-00-01	FAT	
1	Oct 15/2014		R 1	Jun 15/2016		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-649-00-02	FAT		57-653-00-02	FAT		57-660-00-02	FAT	
1	Oct 15/2014		R 1	Jun 15/2016		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-650-00-01	FAT		57-654-00-01	FAT		57-661-00-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-650-00-02	FAT		57-654-00-02	FAT		57-661-00-02	FAT	
1	Oct 15/2014		1	Feb 15/2015		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-650-10-01	FAT		57-655-00-01	FAT		57-662-00-01	FAT	
1	Oct 15/2014		R 1	Jun 15/2016		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-650-10-02	FAT		57-655-00-02	FAT		57-662-00-02	FAT	
1	Oct 15/2014		R 1	Jun 15/2016		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-651-00-01	FAT		57-656-00-01	FAT		57-664-00-01	FAT	
1	Oct 15/2014		R 1	Jun 15/2016		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-651-00-02	FAT		57-656-00-02	FAT		57-664-00-02	FAT	
1	Oct 15/2014		R 1	Jun 15/2016		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-651-10-01	FAT		57-658-00-01	FAT		57-666-00-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-651-10-02	FAT		57-658-00-02	FAT		57-666-00-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-652-00-01	FAT		57-659-00-01	FAT		57-667-00-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-652-00-02	FAT		57-659-00-02	FAT		57-667-00-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	

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57-668-00-01	FAT		57-670-11-01	FAT		57-674-00-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Jun 15/2015	
2	Feb 15/2015		2	Feb 15/2015		2	Jun 15/2015	
57-668-00-02	FAT		57-670-11-02	FAT		57-674-00-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Jun 15/2015	
2	Feb 15/2015		2	Feb 15/2015		2	Jun 15/2015	
57-669-00-01	FAT		57-670-20-01	FAT		57-675-00-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-669-00-02	FAT		57-670-20-02	FAT		57-675-00-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-669-10-01	FAT		57-670-30-01	FAT		57-676-00-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-669-10-02	FAT		57-670-30-02	FAT		57-676-00-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-669-20-01	FAT		57-671-00-01	FAT		57-676-10-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-669-20-02	FAT		57-671-00-02	FAT		57-676-10-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Oct 15/2014	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-670-00-01	FAT		57-672-00-01	FAT		57-676-20-01	FAT	
1	Oct 15/2014		1	Jun 15/2015		1	Oct 15/2014	
2	Feb 15/2015		2	Jun 15/2015		2	Feb 15/2015	
57-670-00-02	FAT		57-672-00-02	FAT		57-676-20-02	FAT	
1	Oct 15/2014		1	Jun 15/2015		1	Oct 15/2014	
2	Feb 15/2015		2	Jun 15/2015		2	Feb 15/2015	
57-670-10-01	FAT		57-673-00-01	FAT		57-677-00-01	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Jun 15/2015	
2	Feb 15/2015		2	Feb 15/2015		2	Jun 15/2015	
57-670-10-02	FAT		57-673-00-02	FAT		57-677-00-02	FAT	
1	Oct 15/2014		1	Oct 15/2014		1	Jun 15/2015	
2	Feb 15/2015		2	Feb 15/2015		2	Jun 15/2015	

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57-677-10-01	FAT		57-682-00-01	FAT		57-688-00-01	FAT	
1	Jun 15/2015		1	Oct 15/2014		1	Oct 15/2014	
2	Jun 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-677-10-02	FAT		57-682-00-02	FAT		57-688-00-02	FAT	
1	Jun 15/2015		1	Oct 15/2014		1	Oct 15/2014	
2	Jun 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-678-00-01	FAT		57-683-00-01	FAT		57-800-00-01	ZON	
1	Jun 15/2015		1	Oct 15/2014		1	Oct 15/2014	
2	Jun 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-678-00-02	FAT		57-683-00-02	FAT		3	Feb 15/2015	
1	Jun 15/2015		1	Oct 15/2014		4	Feb 15/2015	
2	Jun 15/2015		2	Feb 15/2015		57-802-01-01	ZON	
57-678-10-01	FAT		57-684-00-01	FAT		R 1	Jun 15/2016	
1	Jun 15/2015		1	Oct 15/2014		2	Feb 15/2015	
2	Jun 15/2015		2	Feb 15/2015		3	Feb 15/2015	
57-678-10-02	FAT		57-684-00-02	FAT		4	Feb 15/2015	
1	Jun 15/2015		1	Oct 15/2014		57-804-01-01	ZON	
2	Jun 15/2015		2	Feb 15/2015		1	Feb 15/2015	
57-679-00-01	FAT		57-685-00-01	FAT		2	Feb 15/2015	
1	Oct 15/2014		1	Oct 15/2014		3	Feb 15/2015	
2	Feb 15/2015		2	Feb 15/2015		57-806-01-01	ZON	
57-679-00-02	FAT		57-685-00-02	FAT		1	Feb 15/2015	
1	Oct 15/2014		1	Oct 15/2014		2	Feb 15/2015	
2	Feb 15/2015		2	Feb 15/2015		3	Feb 15/2015	
57-680-00-01	FAT		57-686-00-01	FAT		4	Feb 15/2015	
1	Oct 15/2014		1	Oct 15/2014		57-808-01-01	ZON	
2	Feb 15/2015		2	Feb 15/2015		1	Feb 15/2015	
57-680-00-02	FAT		57-686-00-02	FAT		2	Feb 15/2015	
1	Oct 15/2014		1	Oct 15/2014		3	Feb 15/2015	
2	Feb 15/2015		2	Feb 15/2015		57-810-01-01	ZON	
57-681-00-01	FAT		57-687-00-01	FAT		1	Feb 15/2015	
1	Oct 15/2014		1	Oct 15/2014		2	Feb 15/2015	
2	Feb 15/2015		2	Feb 15/2015		3	Feb 15/2015	
57-681-00-02	FAT		57-687-00-02	FAT		57-812-01-01	ZON	
1	Oct 15/2014		1	Oct 15/2014		1	Feb 15/2015	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	

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3	Feb 15/2015		1	Oct 15/2014		1	Feb 15/2015	
57-814-01-01	ZON		2	Feb 15/2015		2	Feb 15/2015	
1	Feb 15/2015		3	Feb 15/2015		3	Feb 15/2015	
2	Feb 15/2015		57-836-01-01	ZON		4	Feb 15/2015	
3	Feb 15/2015		1	Feb 15/2015		57-854-01-01	ZON	
4	Feb 15/2015		2	Feb 15/2015		1	Oct 15/2014	
5	Feb 15/2015		3	Feb 15/2015		2	Feb 15/2015	
57-816-01-01	ZON		57-838-01-01	ZON		3	Feb 15/2015	
1	Feb 15/2015		1	Feb 15/2015		57-856-01-01	ZON	
2	Feb 15/2015		2	Feb 15/2015		1	Oct 15/2014	
3	Feb 15/2015		3	Feb 15/2015		2	Feb 15/2015	
57-822-01-01	ZON		57-840-01-01	ZON		3	Feb 15/2015	
1	Oct 15/2014		1	Feb 15/2015		57-858-01-01	ZON	
2	Feb 15/2015		2	Feb 15/2015		1	Feb 15/2015	
3	Feb 15/2015		3	Feb 15/2015		2	Feb 15/2015	
57-824-01-01	ZON		57-842-01-01	ZON		3	Feb 15/2015	
1	Oct 15/2014		1	Feb 15/2015		57-860-01-01	ZON	
2	Feb 15/2015		2	Feb 15/2015		1	Feb 15/2015	
3	Feb 15/2015		3	Feb 15/2015		2	Feb 15/2015	
57-826-01-01	ZON		57-844-01-01	ZON		3	Feb 15/2015	
1	Oct 15/2014		1	Feb 15/2015		4	Feb 15/2015	
2	Feb 15/2015		2	Feb 15/2015		57-862-01-01	ZON	
3	Feb 15/2015		3	Feb 15/2015		1	Oct 15/2014	
4	Feb 15/2015					2	Feb 15/2015	
57-828-01-01	ZON		57-846-01-01	ZON		3	Feb 15/2015	
1	Oct 15/2014		1	Feb 15/2015		57-864-01-01	ZON	
2	Feb 15/2015		2	Feb 15/2015		1	Feb 15/2015	
3	Feb 15/2015		3	Feb 15/2015		2	Feb 15/2015	
57-830-01-01	ZON		57-848-01-01	ZON		3	Feb 15/2015	
1	Oct 15/2014		1	Feb 15/2015		57-866-01-01	ZON	
2	Feb 15/2015		2	Feb 15/2015		1	Oct 15/2014	
3	Feb 15/2015		3	Feb 15/2015		2	Feb 15/2015	
57-832-01-01	ZON		57-850-01-01	ZON		3	Feb 15/2015	
1	Oct 15/2014		1	Oct 15/2014		4	Feb 15/2015	
2	Feb 15/2015		2	Feb 15/2015		57-868-01-01	ZON	
3	Feb 15/2015		3	Feb 15/2015		1	Feb 15/2015	

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2	Feb 15/2015		3	Oct 15/2014		1	Feb 15/2015	
3	Feb 15/2015		4	Feb 15/2015		2	Feb 15/2015	
57-870-01-01	ZON		5	Feb 15/2015		3	Feb 15/2015	
1	Feb 15/2015		57-886-02-01	ZON		57-908-02-01	ZON	
2	Feb 15/2015		1	Feb 15/2015		1	Feb 15/2015	
3	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
57-872-02-01	ZON		3	Feb 15/2015		3	Feb 15/2015	
R 1	Jun 15/2016		57-892-02-01	ZON		57-910-02-01	ZON	
2	Feb 15/2015		1	Oct 15/2014		1	Feb 15/2015	
3	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
	Feb 15/2015		3	Feb 15/2015		3	Feb 15/2015	
57-874-02-01	ZON		57-894-02-01	ZON		57-912-02-01	ZON	
1	Feb 15/2015		1	Oct 15/2014		1	Feb 15/2015	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
3	Feb 15/2015		3	Feb 15/2015		3	Feb 15/2015	
57-876-02-01	ZON		57-896-02-01	ZON		57-914-02-01	ZON	
1	Feb 15/2015		1	Oct 15/2014		1	Feb 15/2015	
2	Feb 15/2015		2	Feb 15/2015		2	Feb 15/2015	
3	Feb 15/2015		3	Feb 15/2015		3	Feb 15/2015	
	Feb 15/2015		4	Feb 15/2015		57-916-02-01	ZON	
5	Feb 15/2015		57-898-02-01	ZON		1	Feb 15/2015	
57-878-02-01	ZON		1	Oct 15/2014		2	Feb 15/2015	
1	Feb 15/2015		2	Feb 15/2015		3	Feb 15/2015	
2	Feb 15/2015		3	Feb 15/2015		57-918-02-01	ZON	
3	Feb 15/2015		57-900-02-01	ZON		1	Feb 15/2015	
57-880-02-01	ZON		1	Oct 15/2014		2	Feb 15/2015	
1	Feb 15/2015		2	Feb 15/2015		3	Feb 15/2015	
2	Feb 15/2015		3	Feb 15/2015		57-920-02-01	ZON	
3	Feb 15/2015		57-902-02-01	ZON		1	Oct 15/2014	
57-882-02-01	ZON		1	Oct 15/2014		2	Feb 15/2015	
1	Feb 15/2015		2	Feb 15/2015		3	Feb 15/2015	
2	Feb 15/2015		3	Feb 15/2015		57-922-02-01	ZON	
3	Feb 15/2015		57-904-02-01	ZON		1	Feb 15/2015	
57-884-02-01	ZON		1	Oct 15/2014		2	Feb 15/2015	
1	Feb 15/2015		2	Feb 15/2015		3	Feb 15/2015	
2	Feb 15/2015		3	Feb 15/2015		4	Feb 15/2015	

A = Added, R = Revised, D = Deleted, O = Overflow, C = Customer Originated Change

57-EFFECTIVE PAGES

AKS

737-600/700/800/900

TASK CARDS

CHAPTER 57
WINGS

Subject/Page	Date	COC	Subject/Page	Date	COC	Subject/Page	Date	COC
57-924-02-01	ZON		57-940-02-01	ZON (cont)				
1	Oct 15/2014		3	Feb 15/2015				
2	Feb 15/2015		57-950-01-01	ZON				
3	Feb 15/2015		1	Jun 15/2015				
57-926-02-01	ZON		2	Feb 15/2015				
1	Oct 15/2014		3	Feb 15/2015				
2	Feb 15/2015		57-952-01-01	ZON				
3	Feb 15/2015		1	Jun 15/2015				
57-928-02-01	ZON		2	Feb 15/2015				
1	Feb 15/2015		3	Feb 15/2015				
2	Feb 15/2015		57-960-02-01	ZON				
3	Feb 15/2015		1	Jun 15/2015				
57-930-02-01	ZON		2	Feb 15/2015				
1	Feb 15/2015		3	Feb 15/2015				
2	Feb 15/2015		57-962-02-01	ZON				
3	Feb 15/2015		1	Jun 15/2015				
4	Feb 15/2015		2	Feb 15/2015				
57-932-02-01	ZON		3	Feb 15/2015				
1	Oct 15/2014							
2	Feb 15/2015							
3	Feb 15/2015							
57-934-02-01	ZON							
1	Feb 15/2015							
2	Feb 15/2015							
3	Feb 15/2015							
57-936-02-01	ZON							
1	Oct 15/2014							
2	Feb 15/2015							
3	Feb 15/2015							
4	Feb 15/2015							
57-938-02-01	ZON							
1	Feb 15/2015							
2	Feb 15/2015							
3	Feb 15/2015							
57-940-02-01	ZON							
1	Feb 15/2015							
2	Feb 15/2015							

A = Added, R = Revised, D = Deleted, O = Overflow, C = Customer Originated Change

57-EFFECTIVE PAGES

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE WING CENTER SECTION			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-010-00-01
TAIL NUMBER	WORK AREA FWD CARGO	VERSION 1.1	THRESHOLD 10 YR	REPEAT 10 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	36000 FC	36000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 191AL 191AR 191CL 191CR 191D 191FL 191FR 195AL 195AR S1006			ZONE 125 126 191 195 196
		NOTE			

Inspect forward side of wing center section front spar, including the side of body/terminal fitting.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Remove aft panels in forward cargo compartment.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION	
		D633A109-AKS 57-010-00-01	Page 1 of 6 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-010-00-01																				
				MECH INSP																				
TASK 57-05-03-210-801																								
1. INTERNAL - GENERAL VISUAL: WING CENTER SECTION																								
(Figure 1)																								
A. Inspection																								
SUBTASK 57-05-03-010-053																								
(1) Open these access panels:																								
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>191AL</td><td>Forward Wing To Body Fairing Panel - Upper</td></tr><tr><td>191AR</td><td>Forward Wing To Body Fairing Panel - Upper</td></tr><tr><td>191CL</td><td>Forward Wing To Body Fairing Panel - Middle</td></tr><tr><td>191CR</td><td>Forward Wing To Body Fairing Panel - Middle</td></tr><tr><td>191D</td><td>Forward Wing To Body Fairing Panel - Lower</td></tr><tr><td>191FL</td><td>Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet</td></tr><tr><td>191FR</td><td>Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet</td></tr><tr><td>195AL</td><td>Wing To Body Fairing - Left Side</td></tr><tr><td>195AR</td><td>Wing To Body Fairing - Right Side</td></tr></tbody></table>					Number	Name/Location	191AL	Forward Wing To Body Fairing Panel - Upper	191AR	Forward Wing To Body Fairing Panel - Upper	191CL	Forward Wing To Body Fairing Panel - Middle	191CR	Forward Wing To Body Fairing Panel - Middle	191D	Forward Wing To Body Fairing Panel - Lower	191FL	Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet	191FR	Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet	195AL	Wing To Body Fairing - Left Side	195AR	Wing To Body Fairing - Right Side
Number	Name/Location																							
191AL	Forward Wing To Body Fairing Panel - Upper																							
191AR	Forward Wing To Body Fairing Panel - Upper																							
191CL	Forward Wing To Body Fairing Panel - Middle																							
191CR	Forward Wing To Body Fairing Panel - Middle																							
191D	Forward Wing To Body Fairing Panel - Lower																							
191FL	Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet																							
191FR	Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet																							
195AL	Wing To Body Fairing - Left Side																							
195AR	Wing To Body Fairing - Right Side																							
Special Access:																								
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>S1006</td><td>Forward Side Wing Center Section Inspection</td></tr></tbody></table>					Number	Name/Location	S1006	Forward Side Wing Center Section Inspection																
Number	Name/Location																							
S1006	Forward Side Wing Center Section Inspection																							
NOTE: Remove aft panels in forward cargo compartment.																								
SUBTASK 57-05-03-210-001																								
(2) Do a General Visual inspection of the forward side of wing center section front spar, including the side of body/terminal fitting.																								
SUBTASK 57-05-03-910-001																								
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-804.																								
SUBTASK 57-05-03-410-053																								
(4) Close these access panels:																								
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>191AL</td><td>Forward Wing To Body Fairing Panel - Upper</td></tr><tr><td>191AR</td><td>Forward Wing To Body Fairing Panel - Upper</td></tr><tr><td>191CL</td><td>Forward Wing To Body Fairing Panel - Middle</td></tr><tr><td>191CR</td><td>Forward Wing To Body Fairing Panel - Middle</td></tr><tr><td>191D</td><td>Forward Wing To Body Fairing Panel - Lower</td></tr><tr><td>191FL</td><td>Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet</td></tr><tr><td>191FR</td><td>Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet</td></tr><tr><td>195AL</td><td>Wing To Body Fairing - Left Side</td></tr><tr><td>195AR</td><td>Wing To Body Fairing - Right Side</td></tr></tbody></table>					Number	Name/Location	191AL	Forward Wing To Body Fairing Panel - Upper	191AR	Forward Wing To Body Fairing Panel - Upper	191CL	Forward Wing To Body Fairing Panel - Middle	191CR	Forward Wing To Body Fairing Panel - Middle	191D	Forward Wing To Body Fairing Panel - Lower	191FL	Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet	191FR	Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet	195AL	Wing To Body Fairing - Left Side	195AR	Wing To Body Fairing - Right Side
Number	Name/Location																							
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191CL	Forward Wing To Body Fairing Panel - Middle																							
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191FL	Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet																							
191FR	Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet																							
195AL	Wing To Body Fairing - Left Side																							
195AR	Wing To Body Fairing - Right Side																							
— END OF TASK —																								

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION	
		D633A109-AKS 57-010-00-01	Page 2 of 6 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-010-00-01
				MECH INSP
TASK 51-05-01-210-804				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-043				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-044				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-045				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-046				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-111				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-048				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION	
		D633A109-AKS 57-010-00-01	Page 3 of 6 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-010-00-01
			<p>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</p> <p>2) Not applicable</p> <p>3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:</p> <p>Water displacing / anti-corrosion compounds should not be applied in the following areas:</p> <ul style="list-style-type: none">• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).• Areas with electrical arc potential.• Interior materials, including cargo liners (change of flammability properties).• Fiber-glass ducts where temperature exceeds 220 degrees F.• Selected areas noted in baseline program.	MECH INSP

SUBTASK 51-05-01-210-049

(7) CPCP Basic Task Item 7 is not applicable.

 END OF TASK

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-010-00-01

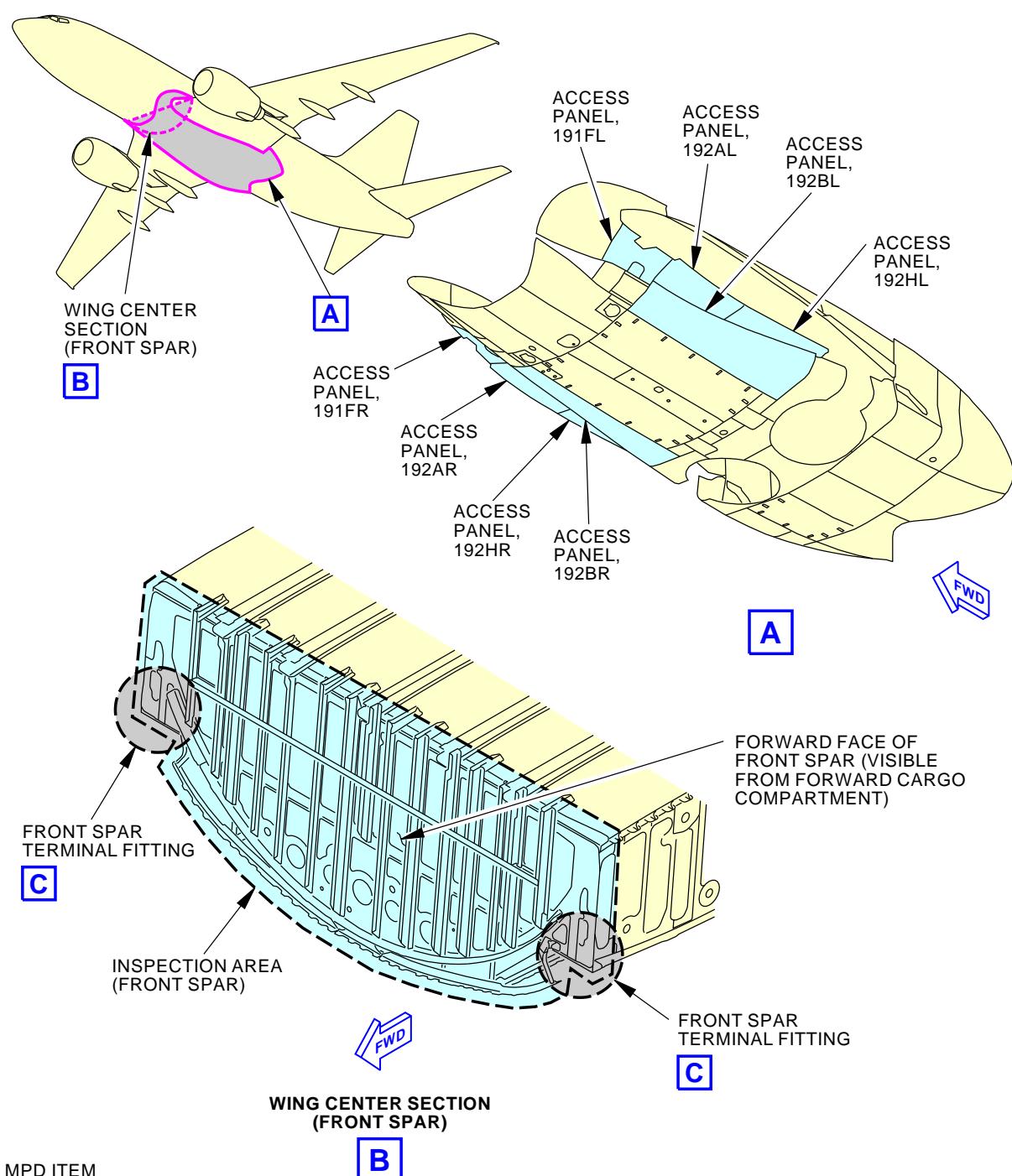
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-010-00-01MPD ITEM
57-010-00

2100673 S0000445864_V2

INTERNAL-GENERAL VISUAL: INTERNAL-WING CENTER SECTION
Figure 1 (Sheet 1 of 2)

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-010-00-01

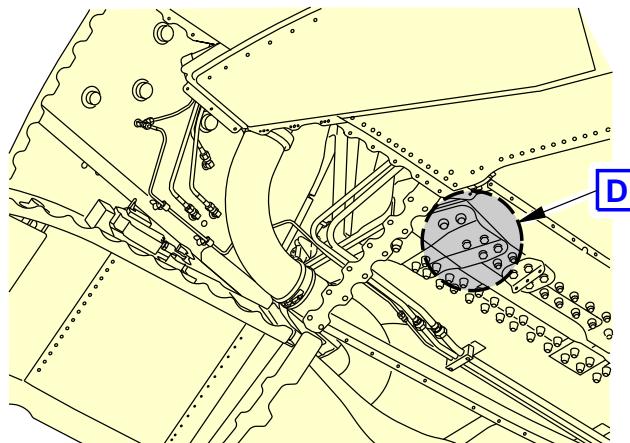
AKS**737-600/700/800/900
TASK CARDS**

DATE

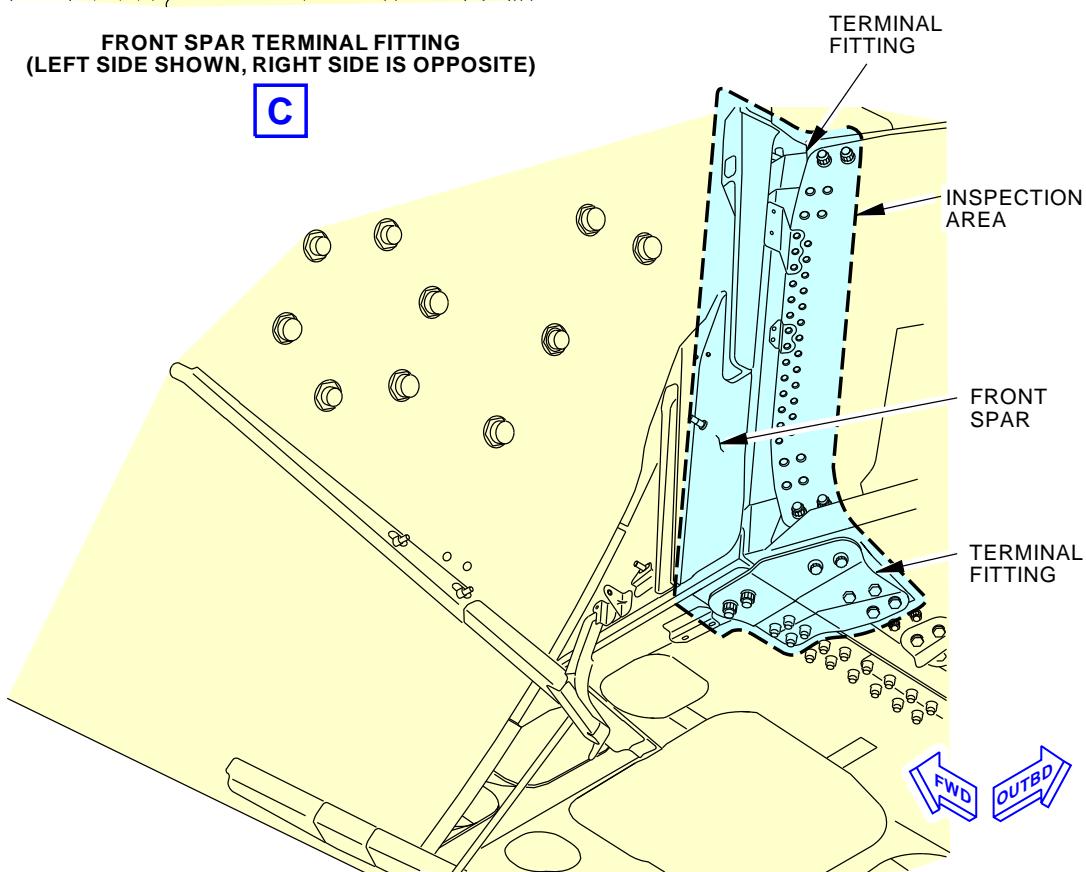
TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-010-00-01

FWD OUTBD

**FRONT SPAR TERMINAL FITTING
(LEFT SIDE SHOWN, RIGHT SIDE IS OPPOSITE)****C****TERMINAL FITTING (EXAMPLE)****D**

2101072 S0000445865_V2

MPD ITEM
57-010-00**INTERNAL-GENERAL VISUAL: INTERNAL-WING CENTER SECTION
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-010-00-01

Page 6 of 6
Jun 15/2016

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE WING CENTER SECTION			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-020-00-01
TAIL NUMBER	WORK AREA CTR FUEL TANK	VERSION 1.1 1.2	THRESHOLD 10 YR 36000 FC	REPEAT 10 YR 36000 FC	RELATED CARD APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	NOTE			
		ACCESS 131AB 192CL 192CR 192E 192F S1303			ZONE 131 132 192

Inspect inside wing center section:

1. Upper surface (including skins, typical and vent stringers, splice stringer, at attachment to floor beams); 2. Lower surface (including skins, typical stringers, splice stringers, at attachment to keel beam, at drain installation, at access hole, at attachment to fuselage drag angle, at attachment to lower beam at BL 41); 3. Front and rear spars (including webs and stiffeners, upper and lower spar chords, attachments to skin); 4. Side of body rib (including webs and stiffeners, upper rib chord, lower tee chord, front and rear spar terminal fittings, splice fittings); 5. Spanwise beams.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-020-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-020-00-01												
				MECH INSP												
TASK 57-05-03-210-802																
1. INTERNAL - GENERAL VISUAL: WING CENTER SECTION																
(Figure 1)																
A. Inspection																
SUBTASK 57-05-03-010-052																
(1) Open these access panels:																
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>131AB</td><td>Center Tank Access</td></tr><tr><td>192CL</td><td>ECS Access Door</td></tr><tr><td>192CR</td><td>ECS Access Door</td></tr><tr><td>192E</td><td>ECS Under Keel Panel - Forward</td></tr><tr><td>192F</td><td>ECS Under Keel Panel - Middle</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	131AB	Center Tank Access	192CL	ECS Access Door	192CR	ECS Access Door	192E	ECS Under Keel Panel - Forward	192F	ECS Under Keel Panel - Middle
<u>Number</u>	<u>Name/Location</u>															
131AB	Center Tank Access															
192CL	ECS Access Door															
192CR	ECS Access Door															
192E	ECS Under Keel Panel - Forward															
192F	ECS Under Keel Panel - Middle															
Special Access:																
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>S1303</td><td>Upper Side Wing Center Section Inspection</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	S1303	Upper Side Wing Center Section Inspection								
<u>Number</u>	<u>Name/Location</u>															
S1303	Upper Side Wing Center Section Inspection															
SUBTASK 57-05-03-210-002																
(2) Do a General Visual inspection of the inside wing center section:																
(a) Upper surface (including skins, typical and vent stringers, splice stringer, at attachment to floor beams).																
(b) Lower surface (including skins, typical stringers, splice stringers, at attachment to keel beam, at drain installation, at access hole, at attachment to fuselage drag angle, at attachment to lower beam at BL 41).																
(c) Front and rear spars (including webs and stiffeners, upper and lower spar chords, attachments to skin).																
(d) Side of body rib (including webs and stiffeners, upper rib chord, lower tee chord, front and rear spar terminal fittings, splice fittings).																
(e) Spanwise beams.																
SUBTASK 57-05-03-910-002																
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.																
SUBTASK 57-05-03-410-052																
(4) Close these access panels:																
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>131AB</td><td>Center Tank Access</td></tr><tr><td>192CL</td><td>ECS Access Door</td></tr><tr><td>192CR</td><td>ECS Access Door</td></tr><tr><td>192E</td><td>ECS Under Keel Panel - Forward</td></tr><tr><td>192F</td><td>ECS Under Keel Panel - Middle</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	131AB	Center Tank Access	192CL	ECS Access Door	192CR	ECS Access Door	192E	ECS Under Keel Panel - Forward	192F	ECS Under Keel Panel - Middle
<u>Number</u>	<u>Name/Location</u>															
131AB	Center Tank Access															
192CL	ECS Access Door															
192CR	ECS Access Door															
192E	ECS Under Keel Panel - Forward															
192F	ECS Under Keel Panel - Middle															
— END OF TASK —																

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION	
		D633A109-AKS 57-020-00-01	Page 2 of 7 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-020-00-01
				MECH INSP
TASK 51-05-01-210-809				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION	
		D633A109-AKS 57-020-00-01	Page 3 of 7 Oct 15/2015

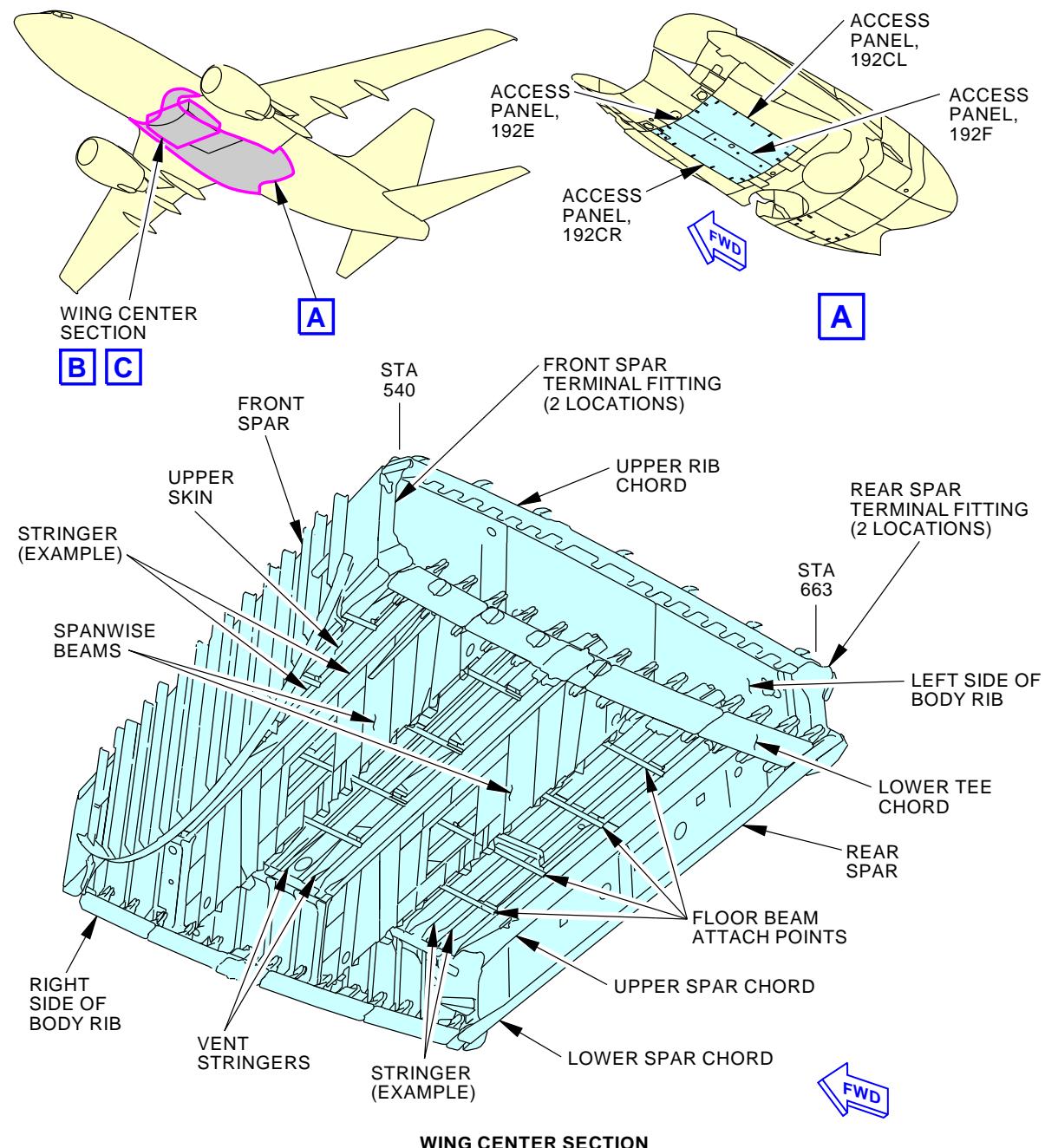
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-020-00-01MPD ITEM
57-020-00

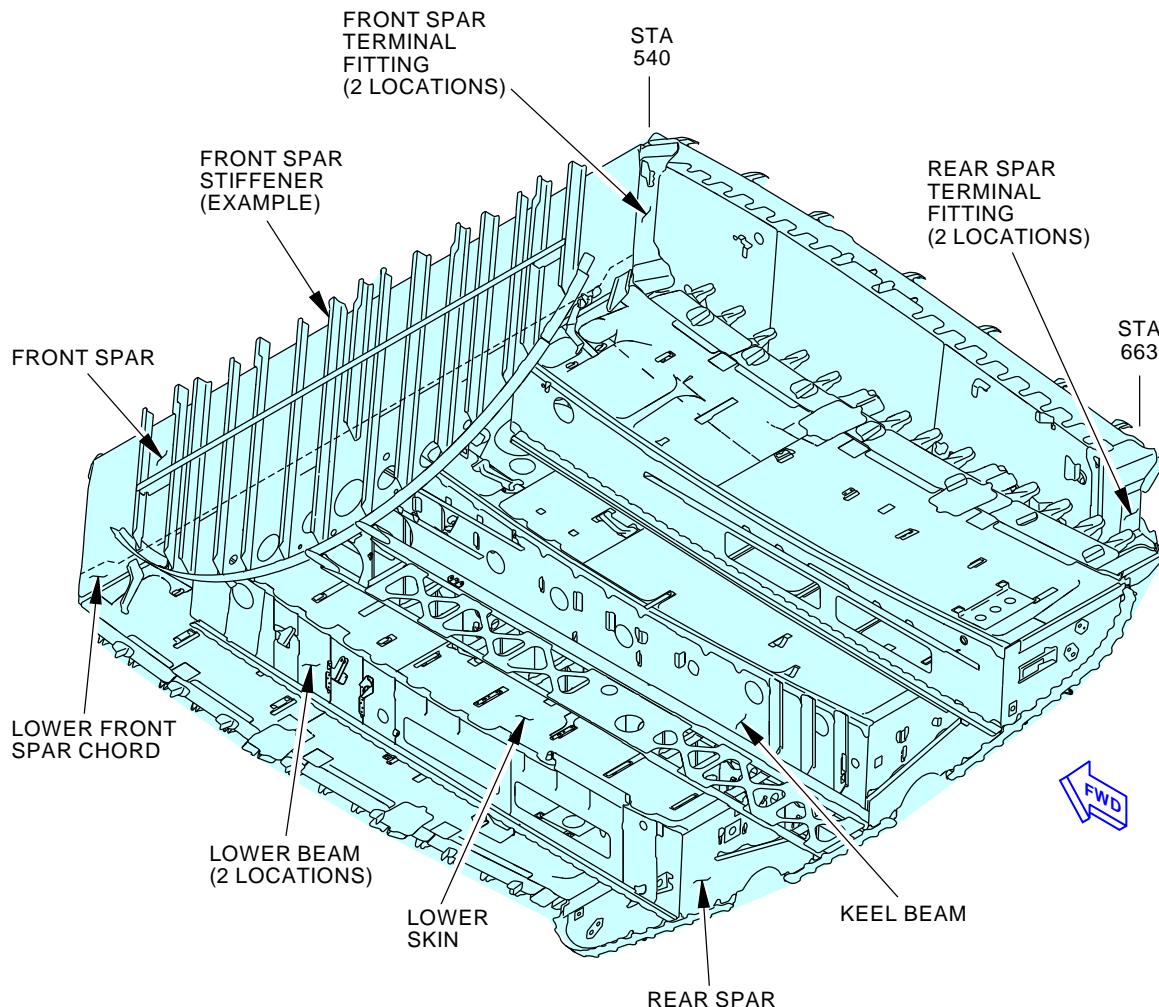
D81411 S0000164997_V5

INTERNAL-GENERAL VISUAL: INTERNAL-WING CENTER SECTION
Figure 1 (Sheet 1 of 4)

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-020-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-020-00-01
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**WING CENTER SECTION
(LOOKING UP)****C**MPD ITEM
57-020-00

D82042 S0000164999_V3

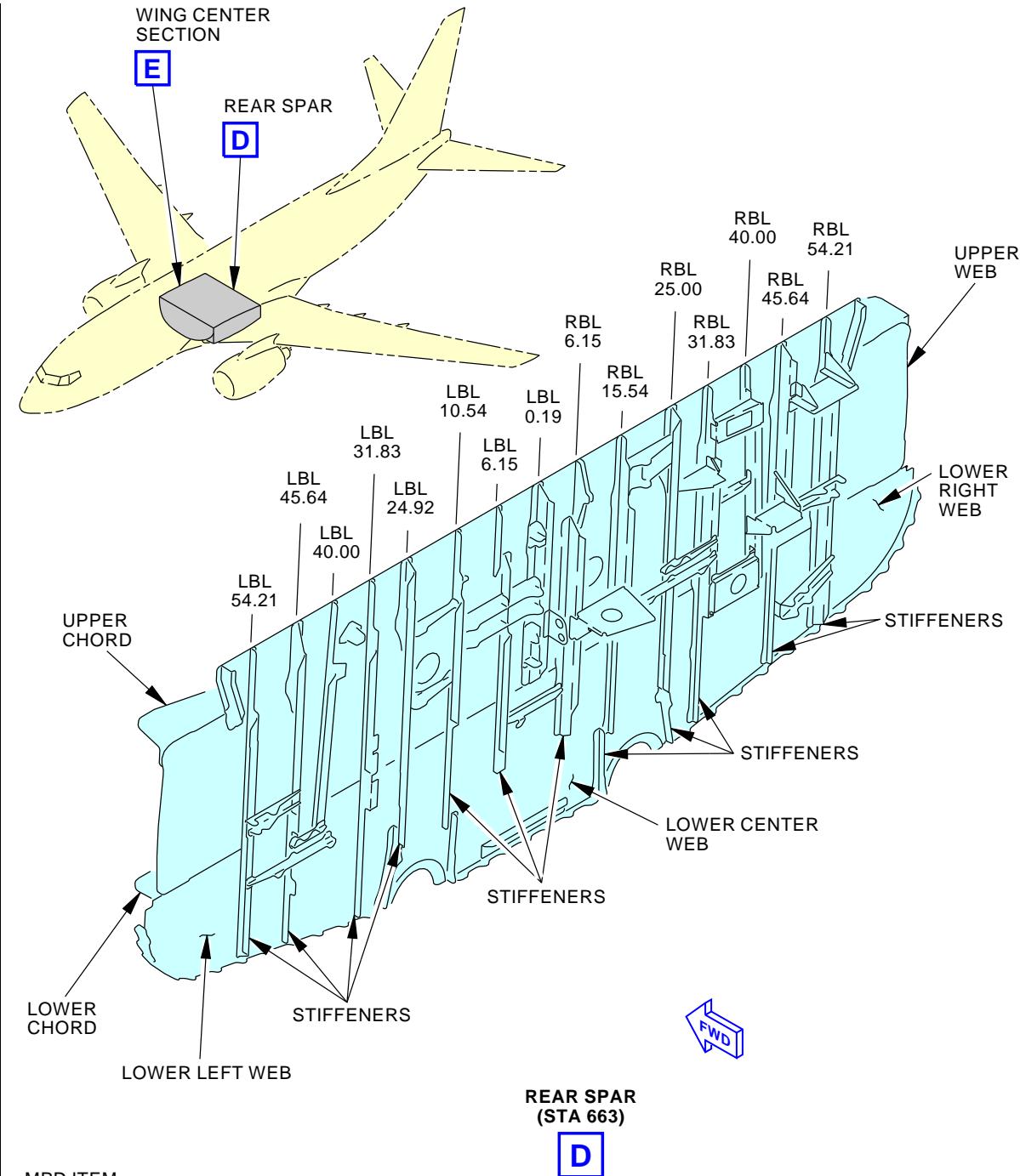
**INTERNAL-GENERAL VISUAL: INTERNAL-WING CENTER SECTION
Figure 1 (Sheet 2 of 4)**

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-020-00-01

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Jun 15/2016

AKS737-600/700/800/900
TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-020-00-01

MPD ITEM
57-020-00

D82225 S0000167064_V4

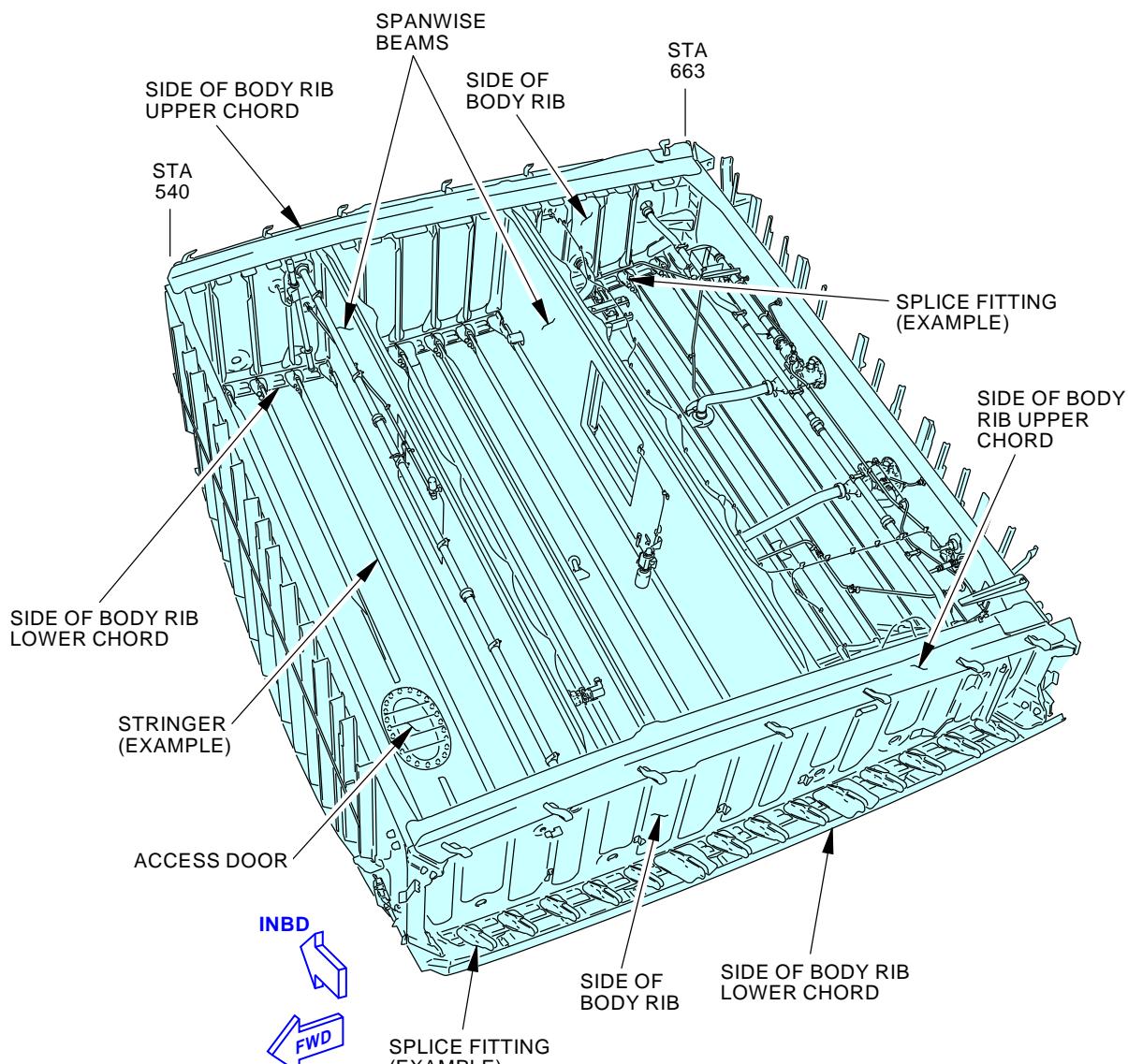
INTERNAL-GENERAL VISUAL: INTERNAL-WING CENTER SECTION
Figure 1 (Sheet 3 of 4)

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-020-00-01

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Jun 15/2016

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-020-00-01
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MPD ITEM
57-020-00

D82364 S0000167065_V3

INTERNAL-GENERAL VISUAL: INTERNAL-WING CENTER SECTION
Figure 1 (Sheet 4 of 4)

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-020-00-01

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Jun 15/2016

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE WING CENTER SECTION			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-030-00-01
TAIL NUMBER	WORK AREA WHEELWELL	VERSION 1.1	THRESHOLD 9 YR	REPEAT 3 YR	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 192BL 192BR 192CL 192CR 192E 192F S1007			ZONE 133 134 192

Inspect aft side of rear spar, including keel beam stiffeners at BL 6.2, and side of body rear spar terminal fitting.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-030-00-01

 Page 1 of 7
 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-030-00-01														
				MECH INSP														
TASK 57-05-03-210-803																		
1. EXTERNAL - GENERAL VISUAL: WING CENTER SECTION																		
(Figure 1, Figure 2, , Figure 3)																		
A. Inspection																		
SUBTASK 57-05-03-010-051																		
(1) Open these access panels:																		
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>192BL</td><td>ECS Ram Air Inlet Mixing Duct Panel - Forward</td></tr><tr><td>192BR</td><td>ECS Ram Air Inlet Mixing Duct Panel - Forward</td></tr><tr><td>192CL</td><td>ECS Access Door</td></tr><tr><td>192CR</td><td>ECS Access Door</td></tr><tr><td>192E</td><td>ECS Under Keel Panel - Forward</td></tr><tr><td>192F</td><td>ECS Under Keel Panel - Middle</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	192BL	ECS Ram Air Inlet Mixing Duct Panel - Forward	192BR	ECS Ram Air Inlet Mixing Duct Panel - Forward	192CL	ECS Access Door	192CR	ECS Access Door	192E	ECS Under Keel Panel - Forward	192F	ECS Under Keel Panel - Middle
<u>Number</u>	<u>Name/Location</u>																	
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192BR	ECS Ram Air Inlet Mixing Duct Panel - Forward																	
192CL	ECS Access Door																	
192CR	ECS Access Door																	
192E	ECS Under Keel Panel - Forward																	
192F	ECS Under Keel Panel - Middle																	
Special Access:																		
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>S1007</td><td>Aft Side Wing Center Section Inspection</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	S1007	Aft Side Wing Center Section Inspection										
<u>Number</u>	<u>Name/Location</u>																	
S1007	Aft Side Wing Center Section Inspection																	
SUBTASK 57-05-03-210-003																		
(2) Do a General Visual inspection of the aft side of rear spar, including keel beam stiffeners at BL 6.2, and side of body rear spar terminal fitting.																		
SUBTASK 57-05-03-910-003																		
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.																		
SUBTASK 57-05-03-410-051																		
(4) Close these access panels:																		
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>192BL</td><td>ECS Ram Air Inlet Mixing Duct Panel - Forward</td></tr><tr><td>192BR</td><td>ECS Ram Air Inlet Mixing Duct Panel - Forward</td></tr><tr><td>192CL</td><td>ECS Access Door</td></tr><tr><td>192CR</td><td>ECS Access Door</td></tr><tr><td>192E</td><td>ECS Under Keel Panel - Forward</td></tr><tr><td>192F</td><td>ECS Under Keel Panel - Middle</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	192BL	ECS Ram Air Inlet Mixing Duct Panel - Forward	192BR	ECS Ram Air Inlet Mixing Duct Panel - Forward	192CL	ECS Access Door	192CR	ECS Access Door	192E	ECS Under Keel Panel - Forward	192F	ECS Under Keel Panel - Middle
<u>Number</u>	<u>Name/Location</u>																	
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192BR	ECS Ram Air Inlet Mixing Duct Panel - Forward																	
192CL	ECS Access Door																	
192CR	ECS Access Door																	
192E	ECS Under Keel Panel - Forward																	
192F	ECS Under Keel Panel - Middle																	
— END OF TASK —																		

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-030-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-030-00-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION D633A109-AKS 57-030-00-01	Page 3 of 7 Oct 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-030-00-01				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-030-00-01

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Oct 15/2014

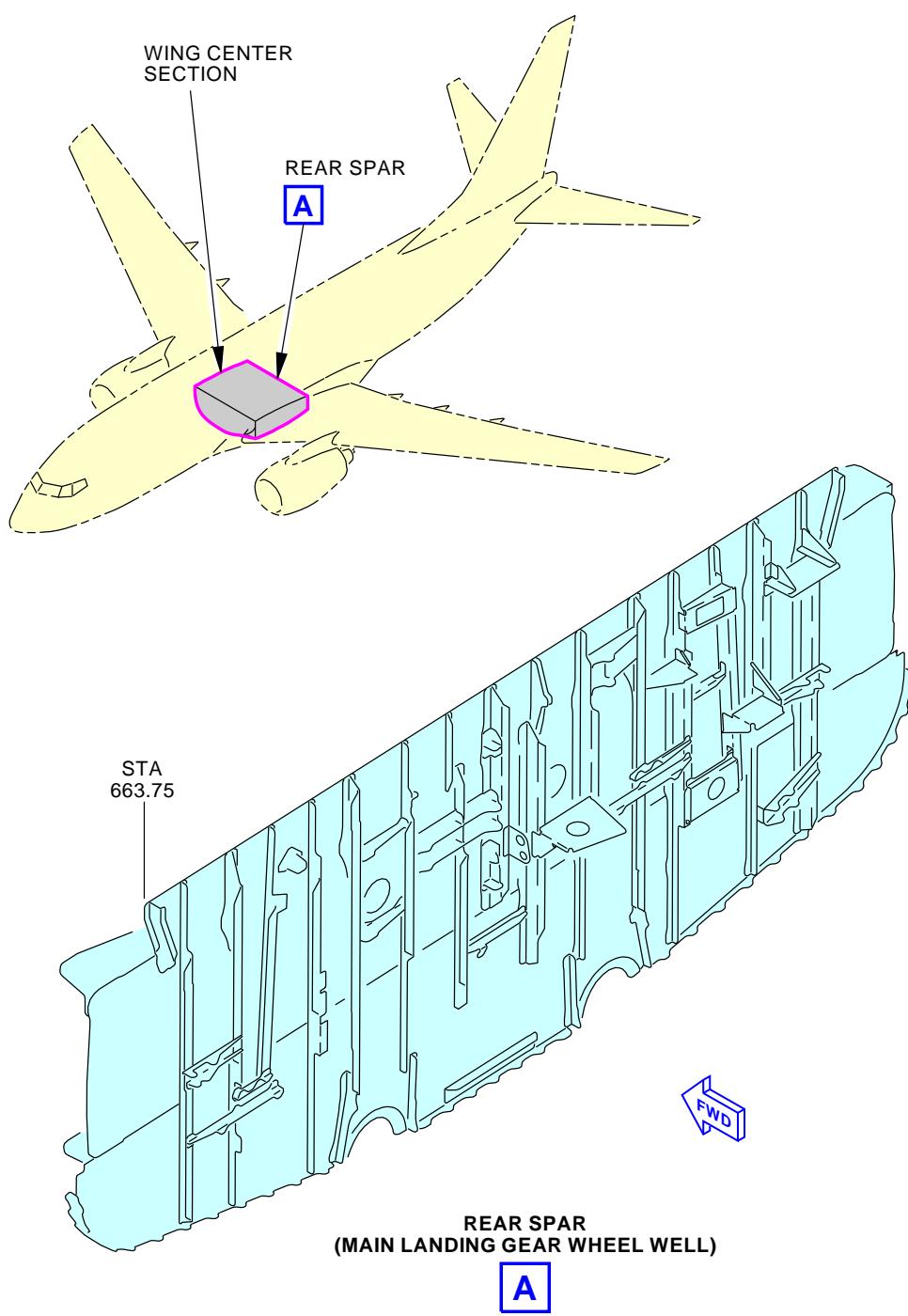
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-030-00-01

EXTERNAL-GENERAL VISUAL: EXTERNAL-WING CENTER SECTION
Figure 1

D81306 S0000164929_V2

EFFECTIVITY
AKS ALLSOURCE
MRB**WING CENTER SECTION****D633A109-AKS
57-030-00-01****Page 5 of 7
Jun 15/2016**

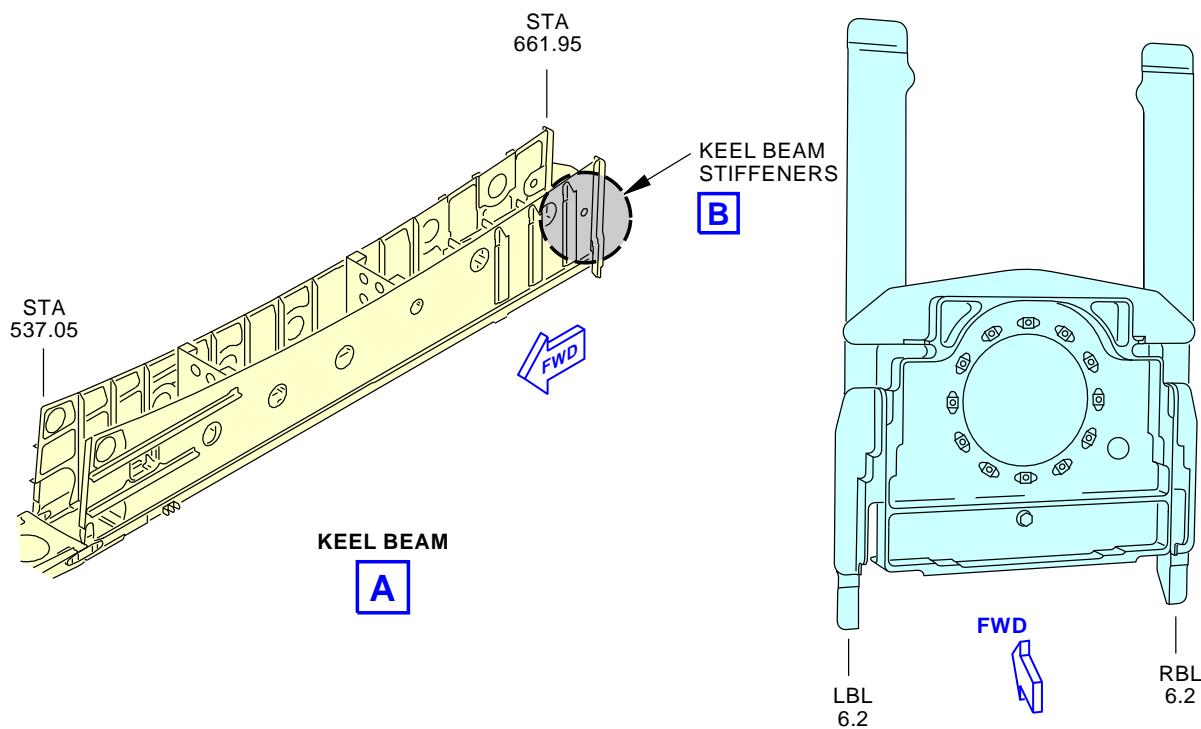
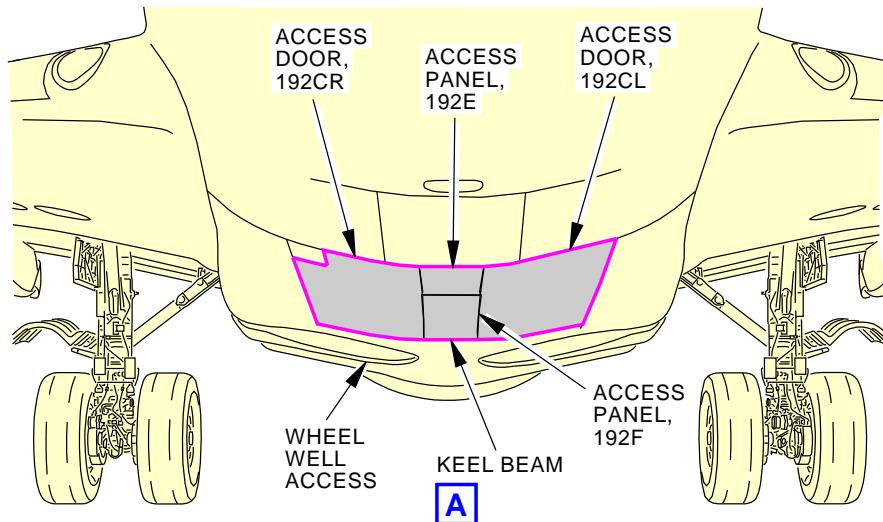
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-030-00-01

EXTERNAL-GENERAL VISUAL: EXTERNAL WING CENTER SECTION
Figure 2

D81521 S0000164935_V2

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-030-00-01

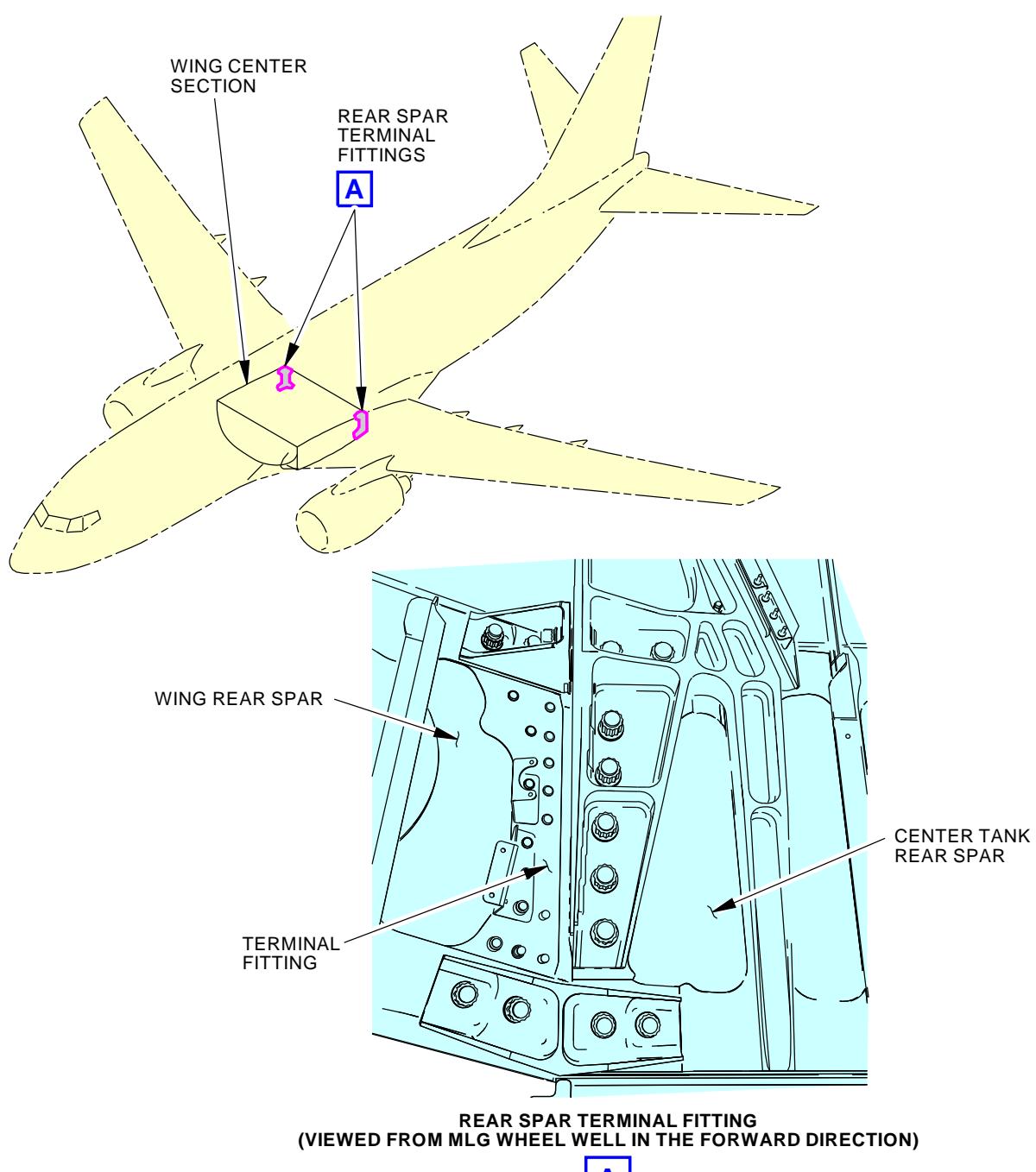
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-030-00-01

**Rear Spar Terminal Fittings
Figure 3**

1411869 S0000254637_V2

EFFECTIVITY
AKS ALLSOURCE
MRB**WING CENTER SECTION****D633A109-AKS
57-030-00-01****Page 7 of 7
Jun 15/2016**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE WING CENTER SECTION			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-040-00-01
TAIL NUMBER	WORK AREA KEEL BEAM	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 192AL 192AR 192BL 192BR 192CL 192CR 192E 192F 192HL 192HR S1008			ZONE 131 132 192
		NOTE			

Inspect lower side of lower surface of wing center section:

1. Skins, typical stringers, splice stringers, front and rear spar lower chords; 2. Side of body lower tee chord and splice plates; 3. Lower beams at BL 41; 4. At attachments to keel beam, to lower beams at BL 41, to fuselage drag angles; at drain installation and access holes.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Remove ECS heat exchanger access panel.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-040-00-01

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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-040-00-01	MECH	INSP

TASK 57-05-03-210-804

1. INTERNAL - GENERAL VISUAL: WING CENTER SECTION

Figure 1

A. Inspection

SUBTASK 57-05-03-010-050

(1) Open these access panels:

<u>Number</u>	<u>Name/Location</u>
192AL	Underwing Bolt Cover - Forward
192AR	Underwing Bolt Cover - Forward
192BL	ECS Ram Air Inlet Mixing Duct Panel - Forward
192BR	ECS Ram Air Inlet Mixing Duct Panel - Forward
192CL	ECS Access Door
192CR	ECS Access Door
192E	ECS Under Keel Panel - Forward
192F	ECS Under Keel Panel - Middle
192HL	Underwing Bolt Cover - Aft
192HR	Underwing Bolt Cover - Aft

Special Access:

<u>Number</u>	<u>Name/Location</u>
S1008	Lower Side Wing Center Section Inspection

NOTE: Remove ECS heat exchanger access panel.

SUBTASK 57-05-03-210-004

(2) Do a General Visual inspection of the lower side of lower surface of wing center section.

- Skins, typical stringers, splice stringers, front and rear spar lower chords.
- Side of body lower tee chord and splice plates.
- Lower beams at BL 41.
- At attachments to keel beam, to lower beams at BL 41, to fuselage drag angles; at drain installation and access holes.

SUBTASK 57-05-03-910-004

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-804.

SUBTASK 57-05-03-410-050

(4) Close these access panels:

<u>Number</u>	<u>Name/Location</u>
192AL	Underwing Bolt Cover - Forward
192AR	Underwing Bolt Cover - Forward
192BL	ECS Ram Air Inlet Mixing Duct Panel - Forward
192BR	ECS Ram Air Inlet Mixing Duct Panel - Forward
192CL	ECS Access Door
192CR	ECS Access Door
192E	ECS Under Keel Panel - Forward

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION	
		D633A109-AKS 57-040-00-01	Page 2 of 6 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-040-00-01
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(Continued)

Number Name/Location

- | | |
|-------|-------------------------------|
| 192F | ECS Under Keel Panel - Middle |
| 192HL | Underwing Bolt Cover - Aft |
| 192HR | Underwing Bolt Cover - Aft |

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
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57-040-00-01****Page 3 of 6
Feb 15/2015**

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-040-00-01
				MECH INSP
TASK 51-05-01-210-804				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-043				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-044				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-045				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-046				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-111				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-048				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION	
		D633A109-AKS 57-040-00-01	Page 4 of 6 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-040-00-01	
			<p>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</p> <p>2) Not applicable</p> <p>3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:</p> <p>Water displacing / anti-corrosion compounds should not be applied in the following areas:</p> <ul style="list-style-type: none">• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).• Areas with electrical arc potential.• Interior materials, including cargo liners (change of flammability properties).• Fiber-glass ducts where temperature exceeds 220 degrees F.• Selected areas noted in baseline program.	MECH	INSP

SUBTASK 51-05-01-210-049

(7) CPCP Basic Task Item 7 is not applicable.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-040-00-01

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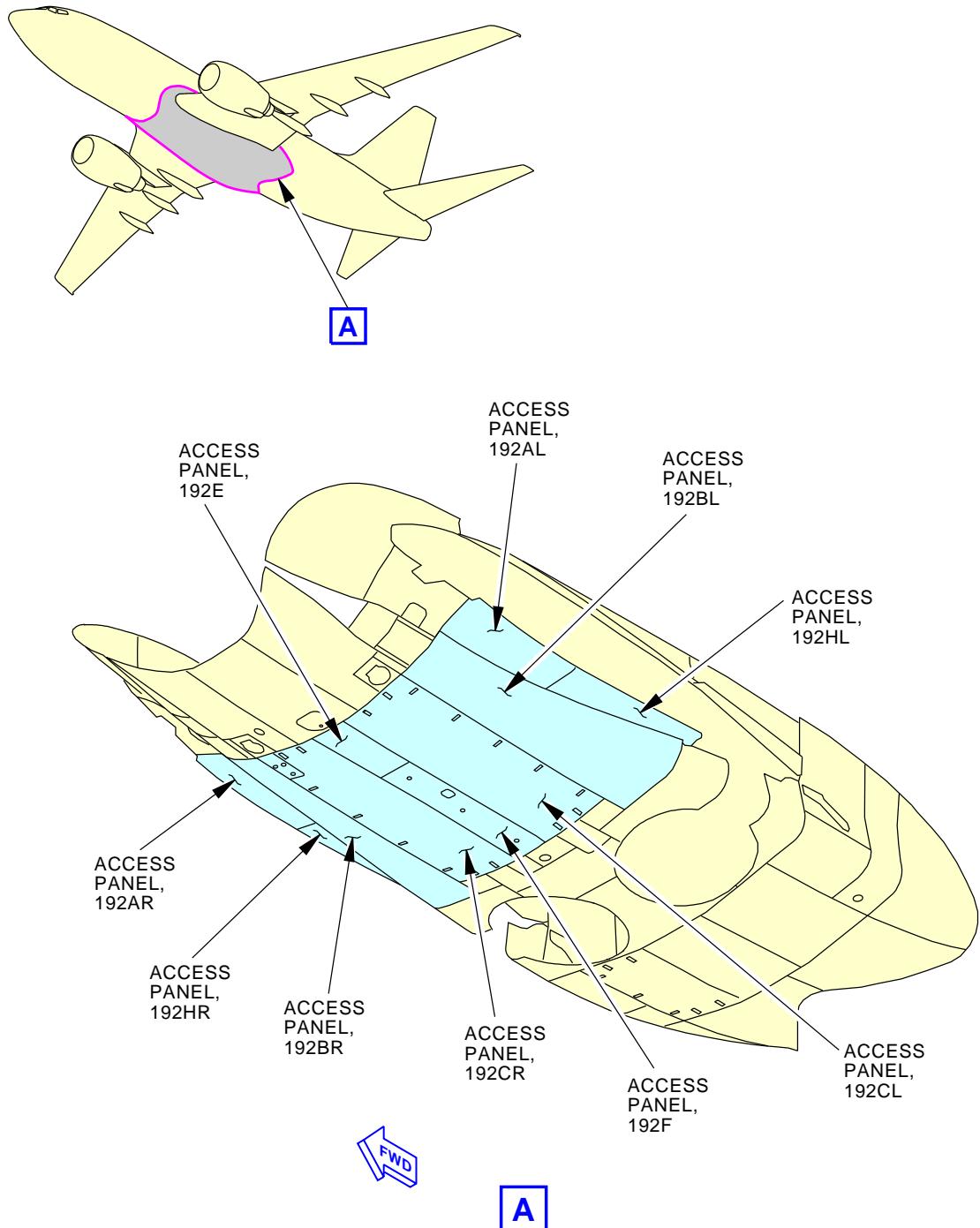
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-040-00-01

498740 S0000160213_V3

**Wing Center Section - General Visual (Internal)
Figure 1**

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-040-00-01

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AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE WING CENTER SECTION			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-050-00-01
TAIL NUMBER	WORK AREA LWR FUSELAGE	VERSION 1.1 1.2	THRESHOLD 6 YR 18000 FC	REPEAT 6 YR 18000 FC	RELATED CARD APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	NOTE			
		ACCESS 121EW 121HW 122GW 191FL 191FR 192AL 192AR 192BL 192BR 192HL 192HR			ZONE 125 126 192

Inspect forward side of front spar, including side of body/terminal fitting attachments.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION	
		D633A109-AKS 57-050-00-01	Page 1 of 6 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-050-00-01																								
				MECH INSP																								
TASK 57-05-03-210-805																												
1. INTERNAL - GENERAL VISUAL: WING CENTER SECTION																												
(Figure 1)																												
A. Inspection																												
SUBTASK 57-05-03-010-049																												
(1) Open these access panels:																												
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>121EW</td><td>Panel Assy - Fwd Cargo Compartment Aft Bulkhead</td></tr><tr><td>121HW</td><td>Panel Assy - FWD Cargo Compartment Aft Bulkhead</td></tr><tr><td>122GW</td><td>Panel Assy - FWD Cargo Compartment Aft Bulkhead</td></tr><tr><td>191FL</td><td>Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet</td></tr><tr><td>191FR</td><td>Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet</td></tr><tr><td>192AL</td><td>Underwing Bolt Cover - Forward</td></tr><tr><td>192AR</td><td>Underwing Bolt Cover - Forward</td></tr><tr><td>192BL</td><td>ECS Ram Air Inlet Mixing Duct Panel - Forward</td></tr><tr><td>192BR</td><td>ECS Ram Air Inlet Mixing Duct Panel - Forward</td></tr><tr><td>192HL</td><td>Underwing Bolt Cover - Aft</td></tr><tr><td>192HR</td><td>Underwing Bolt Cover - Aft</td></tr></tbody></table>					Number	Name/Location	121EW	Panel Assy - Fwd Cargo Compartment Aft Bulkhead	121HW	Panel Assy - FWD Cargo Compartment Aft Bulkhead	122GW	Panel Assy - FWD Cargo Compartment Aft Bulkhead	191FL	Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet	191FR	Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet	192AL	Underwing Bolt Cover - Forward	192AR	Underwing Bolt Cover - Forward	192BL	ECS Ram Air Inlet Mixing Duct Panel - Forward	192BR	ECS Ram Air Inlet Mixing Duct Panel - Forward	192HL	Underwing Bolt Cover - Aft	192HR	Underwing Bolt Cover - Aft
Number	Name/Location																											
121EW	Panel Assy - Fwd Cargo Compartment Aft Bulkhead																											
121HW	Panel Assy - FWD Cargo Compartment Aft Bulkhead																											
122GW	Panel Assy - FWD Cargo Compartment Aft Bulkhead																											
191FL	Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet																											
191FR	Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet																											
192AL	Underwing Bolt Cover - Forward																											
192AR	Underwing Bolt Cover - Forward																											
192BL	ECS Ram Air Inlet Mixing Duct Panel - Forward																											
192BR	ECS Ram Air Inlet Mixing Duct Panel - Forward																											
192HL	Underwing Bolt Cover - Aft																											
192HR	Underwing Bolt Cover - Aft																											
SUBTASK 57-05-03-210-005																												
(2) Do a General Visual inspection of the forward side of front spar, including side of body/terminal fitting attachments.																												
SUBTASK 57-05-03-910-005																												
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.																												
SUBTASK 57-05-03-410-049																												
(4) Close these access panels:																												
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END OF TASK																												

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION	
		D633A109-AKS 57-050-00-01	Page 2 of 6 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-050-00-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION D633A109-AKS 57-050-00-01	Page 3 of 6 Oct 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-050-00-01	
			<p>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</p> <p>2) Not applicable</p> <p>3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:</p> <p>Water displacing / anti-corrosion compounds should not be applied in the following areas:</p> <ul style="list-style-type: none">• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).• Areas with electrical arc potential.• Interior materials, including cargo liners (change of flammability properties).• Fiber-glass ducts where temperature exceeds 220 degrees F.• Selected areas noted in baseline program.	MECH	INSP

SUBTASK 51-05-01-210-063

(7) CPCP Basic Task Item 7 is not applicable.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-050-00-01

Page 4 of 6
Feb 15/2015

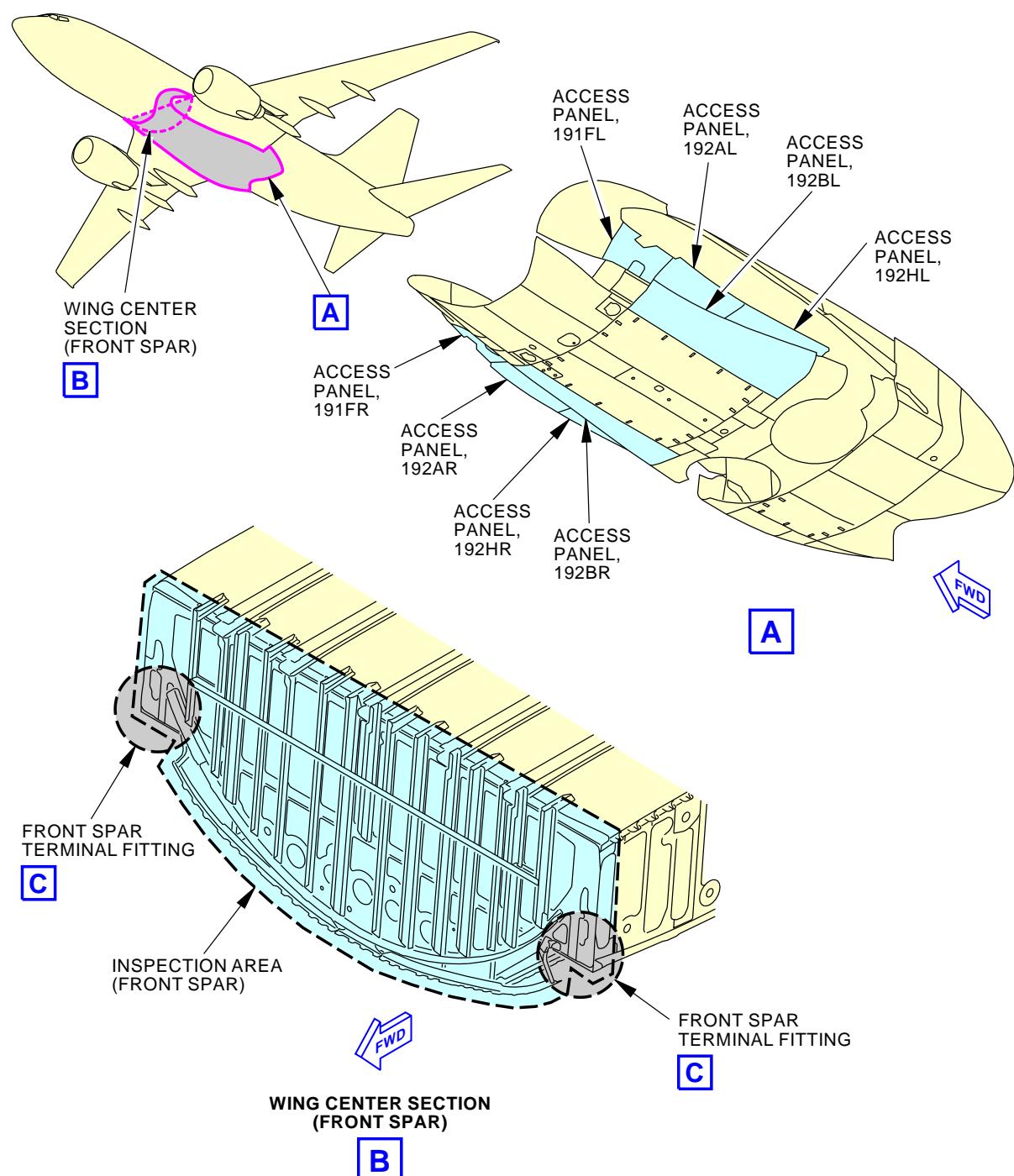
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-050-00-01

403177 S0000133277_V2

**Wing Center Section
Figure 1 (Sheet 1 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-050-00-01

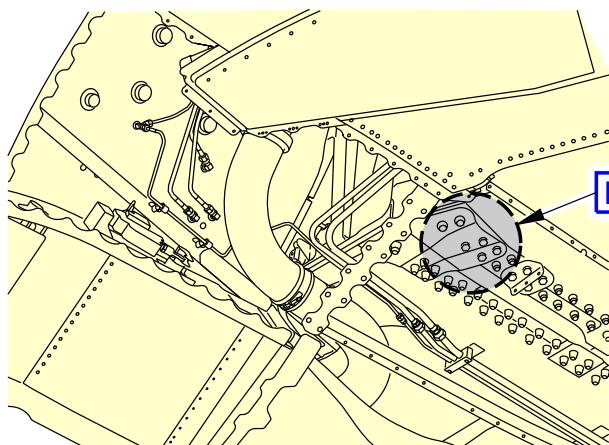
AKS**737-600/700/800/900
TASK CARDS**

DATE

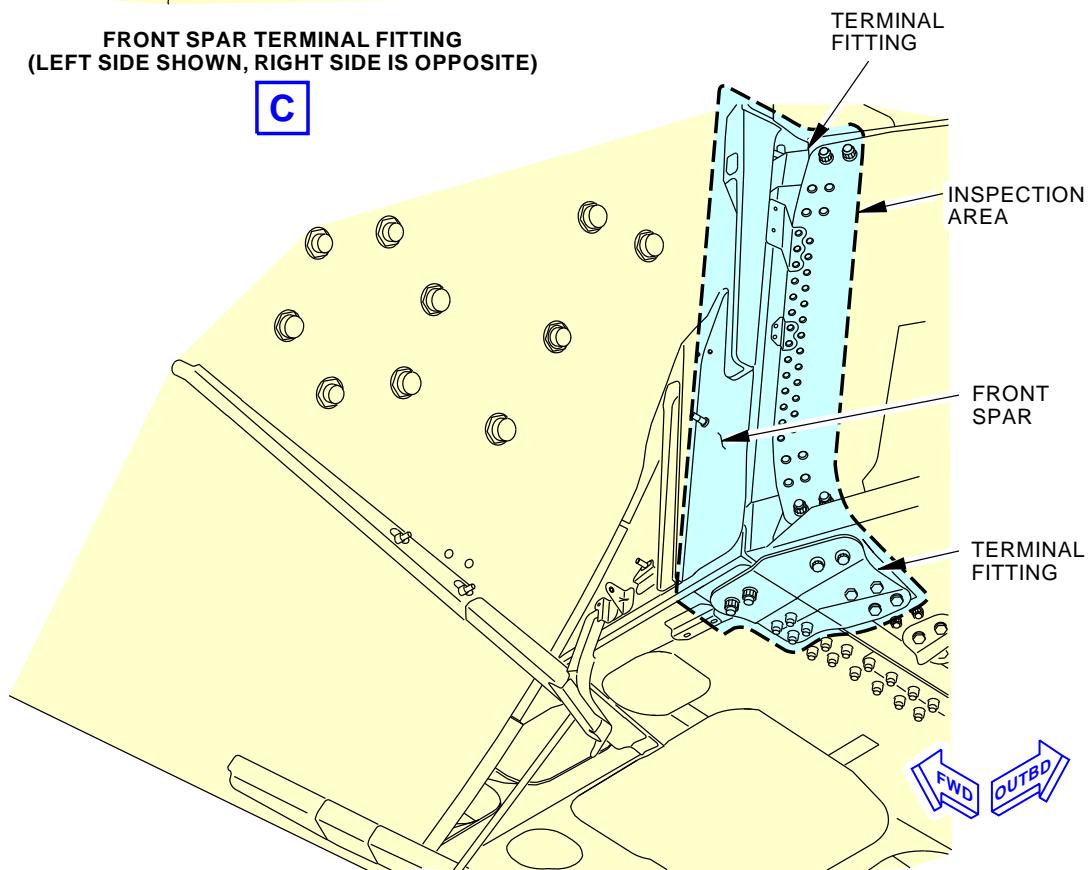
TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-050-00-01

FWD OUTBD

**FRONT SPAR TERMINAL FITTING
(LEFT SIDE SHOWN, RIGHT SIDE IS OPPOSITE)****C****TERMINAL FITTING (EXAMPLE)****D**

403178 S0000133250_V2

**Wing Center Section
Figure 1 (Sheet 2 of 2)**EFFECTIVITY
AKS ALLSOURCE
MRB**WING CENTER SECTION****D633A109-AKS
57-050-00-01****Page 6 of 6
Jun 15/2016**

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT OUTBOARD WING			BOEING CARD NO. 57-060-01-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 191AL 191FL 192AL 192BL 192HL 193AL 193CL			ZONE 192 511 531 551

Inspect left outboard wing lower surface (under lower side of body fairing), including attachment locations.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING	
		D633A109-AKS 57-060-01-01	Page 1 of 6 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-060-01-01
TASK 57-05-03-210-806				MECH INSP

1. INTERNAL - GENERAL VISUAL: LEFT OUTBOARD WING
(Figure 1)

A. Inspection

SUBTASK 57-05-03-010-048

(1) Open these access panels:

<u>Number</u>	<u>Name/Location</u>
191AL	Forward Wing To Body Fairing Panel - Upper
191FL	Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet
192AL	Underwing Bolt Cover - Forward
192BL	ECS Ram Air Inlet Mixing Duct Panel - Forward
192HL	Underwing Bolt Cover - Aft
193AL	Wheel Well Panel - Forward Outboard
193CL	Wheel Well Panel - Aft Outboard

SUBTASK 57-05-03-210-006

(2) Do a General Visual inspection of the left outboard wing lower surface (under lower side of body fairing), including attachment locations.

SUBTASK 57-05-03-910-006

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.

SUBTASK 57-05-03-410-048

(4) Close these access panels:

<u>Number</u>	<u>Name/Location</u>
191AL	Forward Wing To Body Fairing Panel - Upper
191FL	Forward Wing To Body Fairing Panel - Mid Fairing, Above Ram Air Inlet
192AL	Underwing Bolt Cover - Forward
192BL	ECS Ram Air Inlet Mixing Duct Panel - Forward
192HL	Underwing Bolt Cover - Aft
193AL	Wheel Well Panel - Forward Outboard
193CL	Wheel Well Panel - Aft Outboard

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING	
		D633A109-AKS 57-060-01-01	Page 2 of 6 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-060-01-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING D633A109-AKS 57-060-01-01	Page 3 of 6 Oct 15/2015
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AKS

737-600/700/800/900

TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-060-01-01				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

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- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

END OF TASK

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING
		D633A109-AKS 57-060-01-01

Page 4 of 6
Oct 15/2014

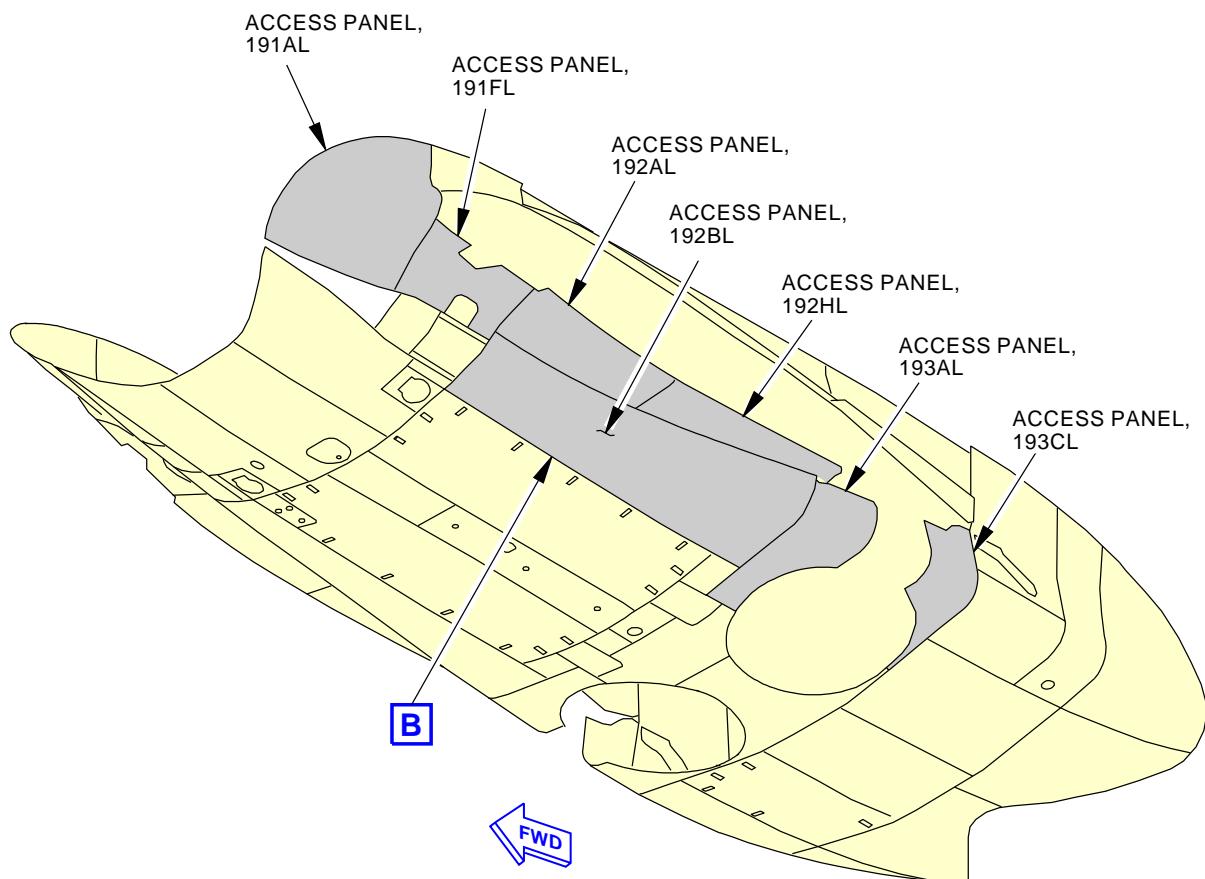
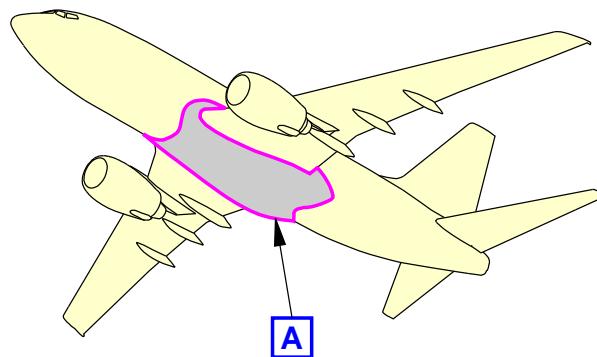
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

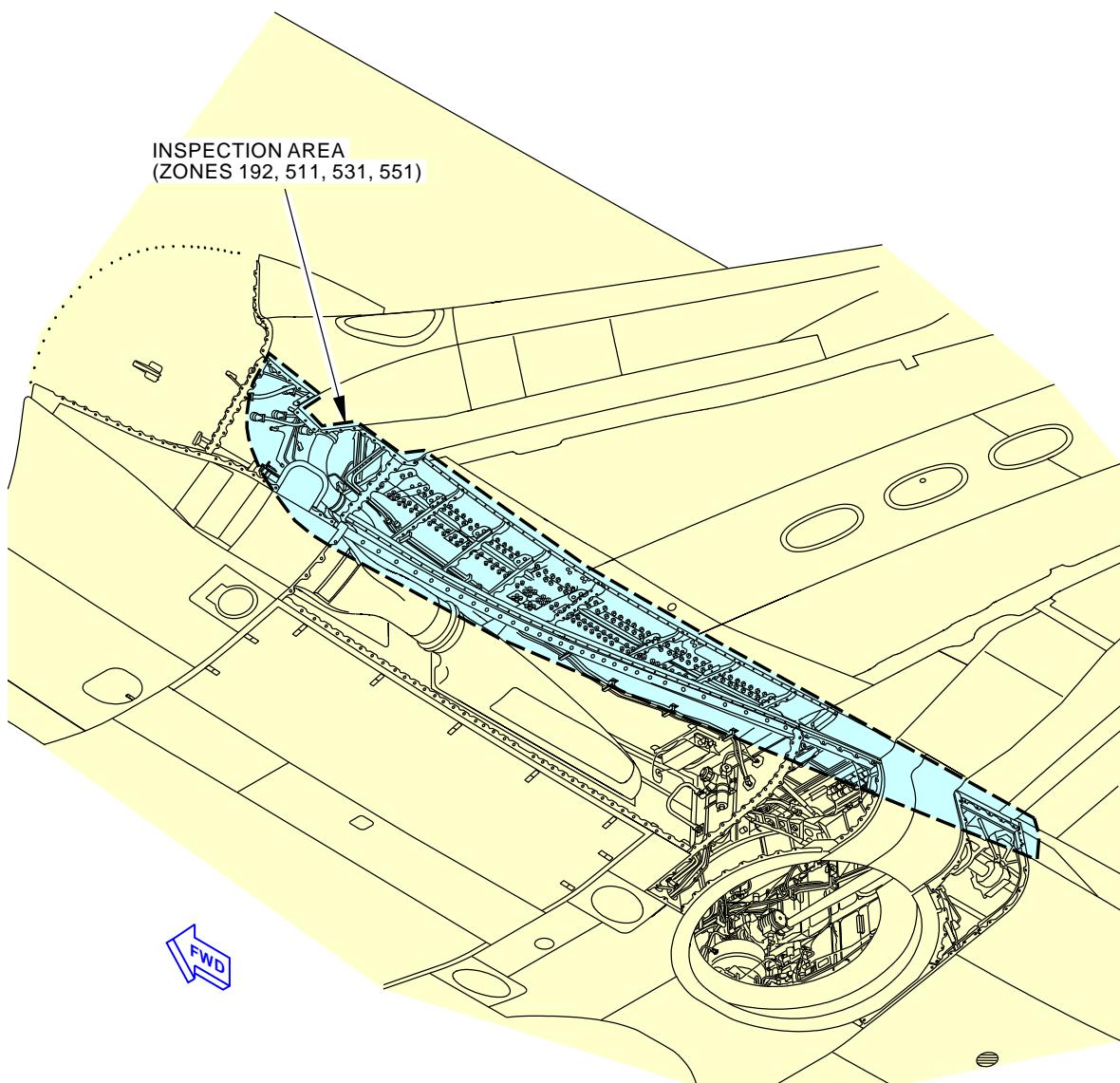
BOEING CARD NO.
57-060-01-01

417738 S0000137595_V2

**Left Outboard Wing General Visual (Internal)
Figure 1 (Sheet 1 of 2)**EFFECTIVITY
AKS ALLSOURCE
MRB**LEFT OUTBOARD WING****D633A109-AKS
57-060-01-01****Page 5 of 6
Jun 15/2016**

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-060-01-01



Left Outboard Wing General Visual (Internal)
Figure 1 (Sheet 2 of 2)

419336 S0000137596_V2

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING
		D633A109-AKS 57-060-01-01

Page 6 of 6
Jun 15/2016

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT OUTBOARD WING			BOEING CARD NO. 57-060-02-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 191AR 191FR 192AR 192BR 192HR 193AR 193CR			ZONE 192 611 631 651

Inspect right outboard wing lower surface (under lower side of body fairing), including attachment locations.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING	
		D633A109-AKS 57-060-02-01	Page 1 of 6 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-060-02-01																
				MECH INSP																
TASK 57-05-03-210-807																				
1. INTERNAL - GENERAL VISUAL: RIGHT OUTBOARD WING																				
(Figure 1)																				
A. Inspection																				
SUBTASK 57-05-03-010-047																				
(1) Open these access panels:																				
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192HR	Underwing Bolt Cover - Aft																			
193AR	Wheel Well Panel - Forward Outboard																			
193CR	Wheel Well Panel - Aft Outboard																			
SUBTASK 57-05-03-210-007																				
(2) Do a General Visual inspection of the right outboard wing lower surface (under lower side of body fairing), including attachment locations.																				
SUBTASK 57-05-03-910-007																				
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.																				
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193CR	Wheel Well Panel - Aft Outboard																			
———— END OF TASK ——																				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING
		D633A109-AKS 57-060-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-060-02-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING D633A109-AKS 57-060-02-01	Page 3 of 6 Oct 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-060-02-01	
			<p>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</p> <p>2) Not applicable</p> <p>3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:</p> <p>Water displacing / anti-corrosion compounds should not be applied in the following areas:</p> <ul style="list-style-type: none">• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).• Areas with electrical arc potential.• Interior materials, including cargo liners (change of flammability properties).• Fiber-glass ducts where temperature exceeds 220 degrees F.• Selected areas noted in baseline program.	MECH	INSP

SUBTASK 51-05-01-210-063

(7) CPCP Basic Task Item 7 is not applicable.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING
		D633A109-AKS 57-060-02-01

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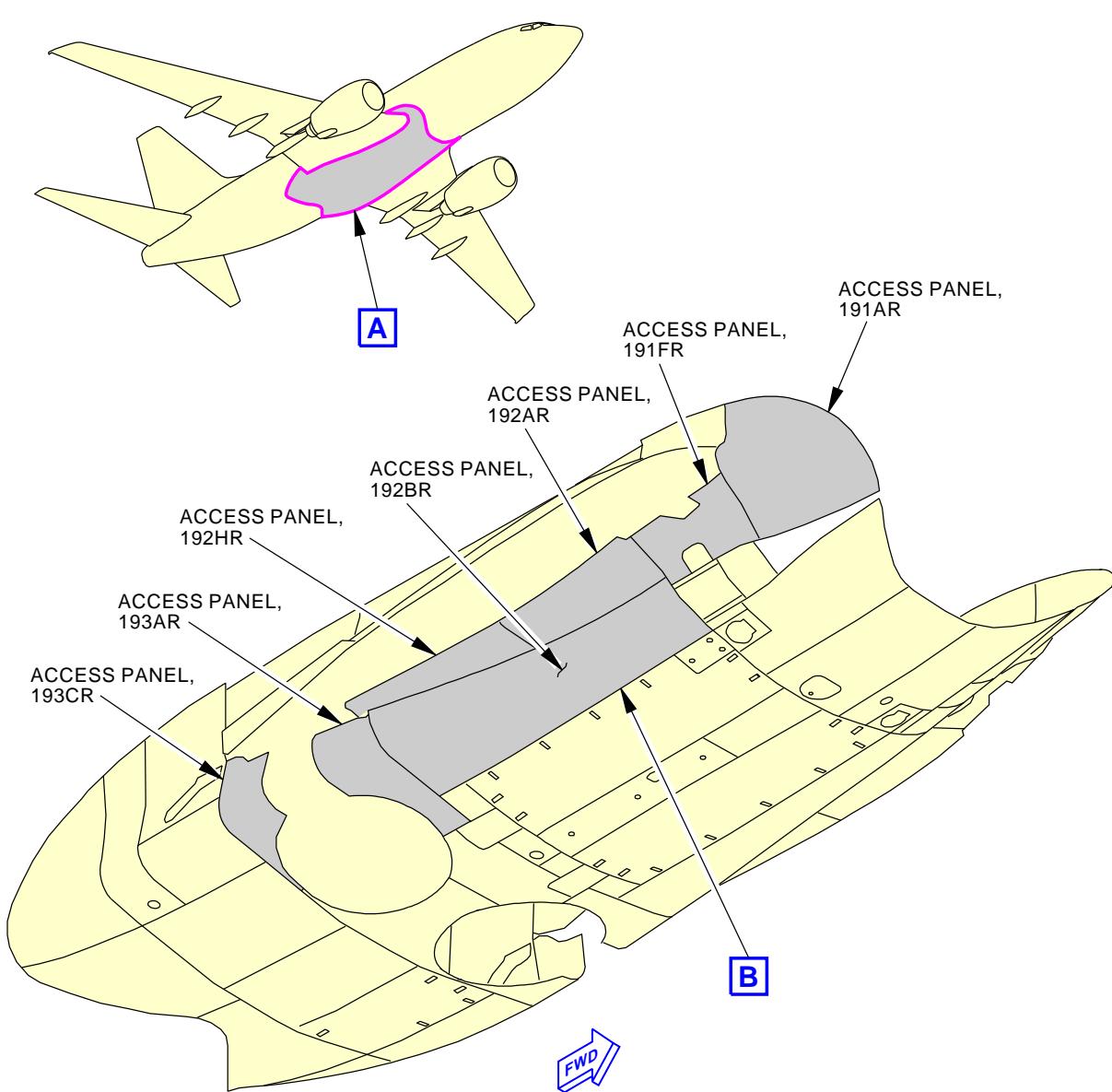
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-060-02-01**A****Right Outboard Wing General Visual (Internal)
Figure 1 (Sheet 1 of 2)**

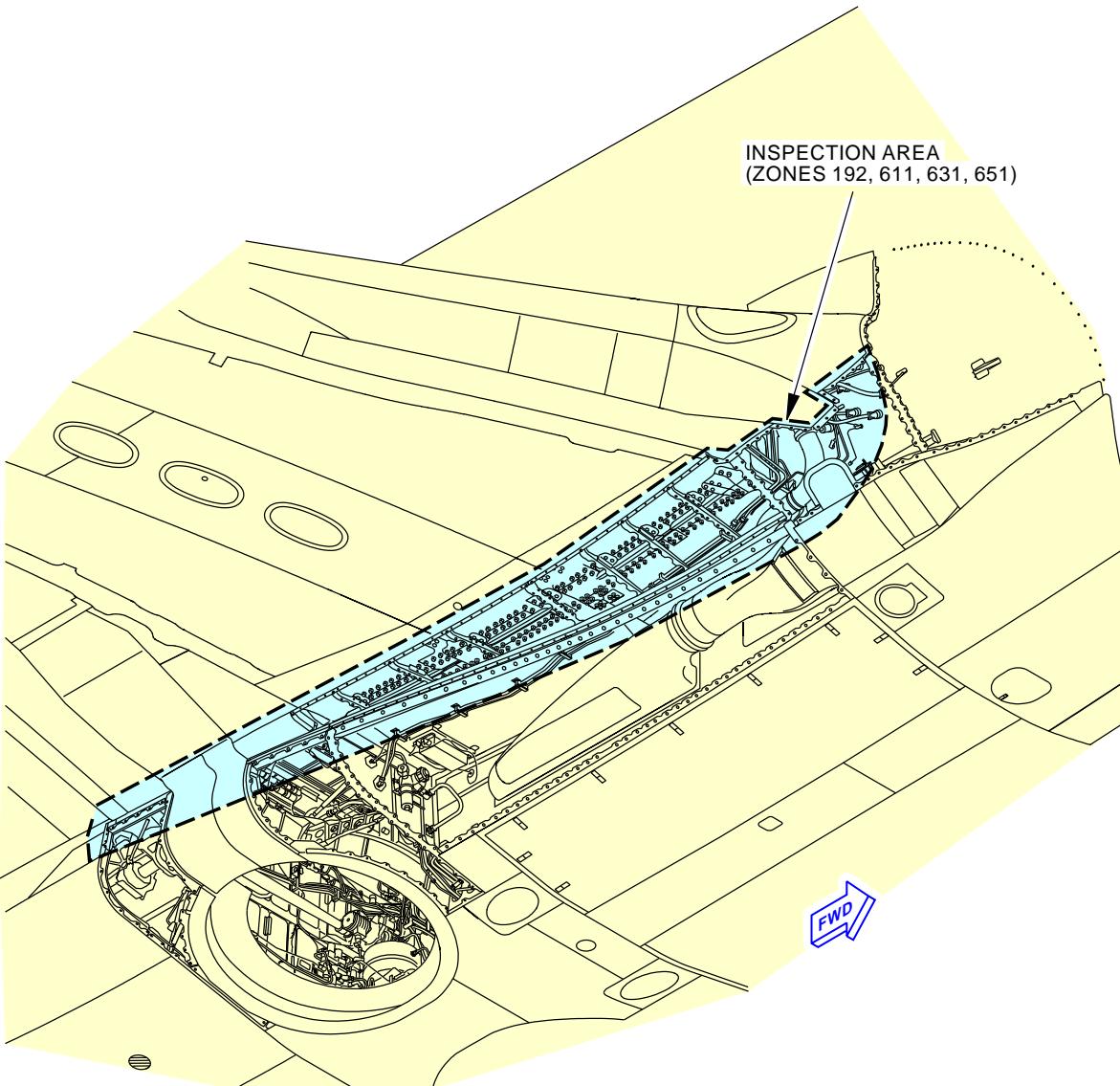
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EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING
		D633A109-AKS 57-060-02-01

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Jun 15/2016

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-060-02-01

**B**

Right Outboard Wing General Visual (Internal)
Figure 1 (Sheet 2 of 2)

419337 S0000137599_V2

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING
		D633A109-AKS 57-060-02-01

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Jun 15/2016

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT OUTBOARD WING			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-070-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 9 YR	REPEAT 9 YR	APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	
		ACCESS 191AL 195AL 195BL 195CL			ZONE 195 511 531 551

Inspect upper side of left outboard wing upper surface (under side-of-body fairing), including:

1. Wing upper surface at side-of-body splice, including upper rib chord; 2. Wing upper surface at attachment locations.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING	
		D633A109-AKS 57-070-01-01	Page 1 of 6 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-070-01-01										
				MECH INSP										
TASK 57-05-03-210-808														
1. INTERNAL - GENERAL VISUAL: LEFT OUTBOARD WING														
(Figure 1)														
A. Inspection														
SUBTASK 57-05-03-010-046														
(1) Open these access panels:														
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>191AL</td><td>Forward Wing To Body Fairing Panel - Upper</td></tr><tr><td>195AL</td><td>Wing To Body Fairing - Left Side</td></tr><tr><td>195BL</td><td>Wing To Body Fairing - Left Side</td></tr><tr><td>195CL</td><td>Wing To Body Fairing - Left Side</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	191AL	Forward Wing To Body Fairing Panel - Upper	195AL	Wing To Body Fairing - Left Side	195BL	Wing To Body Fairing - Left Side	195CL	Wing To Body Fairing - Left Side
<u>Number</u>	<u>Name/Location</u>													
191AL	Forward Wing To Body Fairing Panel - Upper													
195AL	Wing To Body Fairing - Left Side													
195BL	Wing To Body Fairing - Left Side													
195CL	Wing To Body Fairing - Left Side													
SUBTASK 57-05-03-210-008														
(2) Do a General Visual inspection of the upper side of left outboard wing upper surface (under side-of-body fairing), including.														
(a) Wing upper surface at side-of-body splice, including upper rib chord.														
(b) Wing upper surface at attachment locations.														
SUBTASK 57-05-03-910-008														
(3) 737-6789 Basic Task Description, AMM task 51-05-01-210-806.														
SUBTASK 57-05-03-410-046														
(4) Close these access panels:														
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>191AL</td><td>Forward Wing To Body Fairing Panel - Upper</td></tr><tr><td>195AL</td><td>Wing To Body Fairing - Left Side</td></tr><tr><td>195BL</td><td>Wing To Body Fairing - Left Side</td></tr><tr><td>195CL</td><td>Wing To Body Fairing - Left Side</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	191AL	Forward Wing To Body Fairing Panel - Upper	195AL	Wing To Body Fairing - Left Side	195BL	Wing To Body Fairing - Left Side	195CL	Wing To Body Fairing - Left Side
<u>Number</u>	<u>Name/Location</u>													
191AL	Forward Wing To Body Fairing Panel - Upper													
195AL	Wing To Body Fairing - Left Side													
195BL	Wing To Body Fairing - Left Side													
195CL	Wing To Body Fairing - Left Side													
— END OF TASK —														

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING	
		D633A109-AKS 57-070-01-01	Page 2 of 6 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-070-01-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING D633A109-AKS 57-070-01-01	Page 3 of 6 Oct 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-070-01-01			
				<table border="1"><tr><td style="width: 80%;"></td><td style="width: 10%; text-align: center;">MECH</td><td style="width: 10%; text-align: center;">INSP</td></tr></table>		MECH	INSP
	MECH	INSP					

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING
		D633A109-AKS 57-070-01-01

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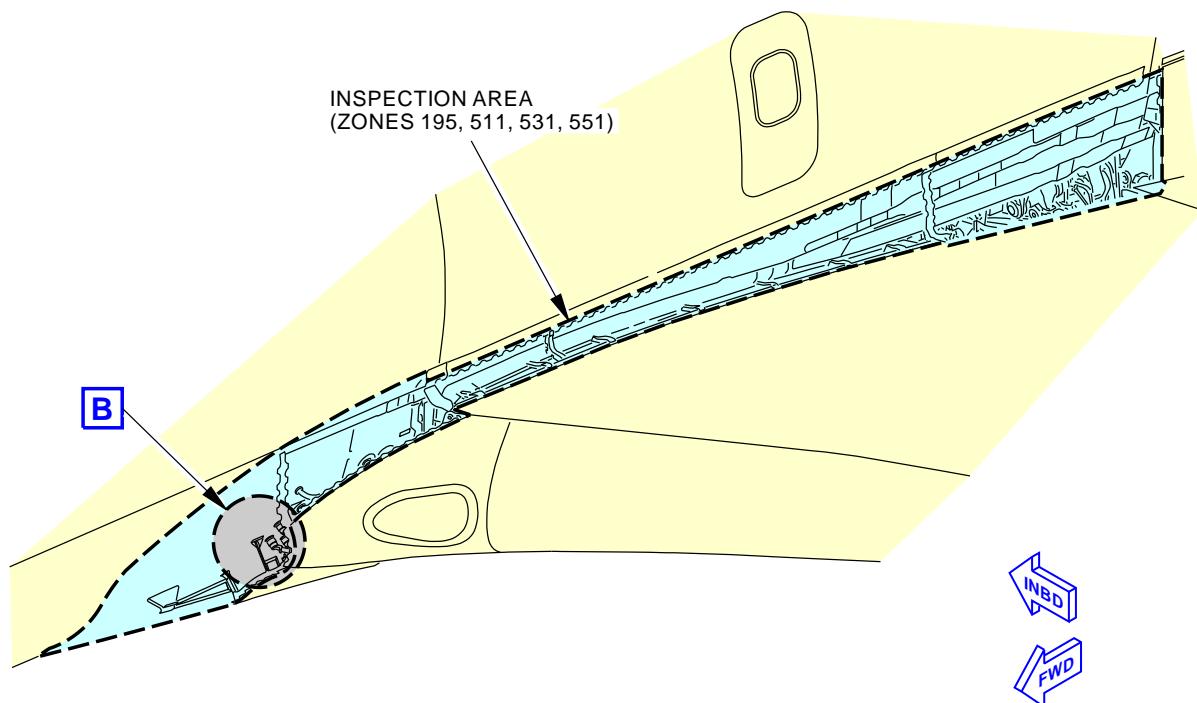
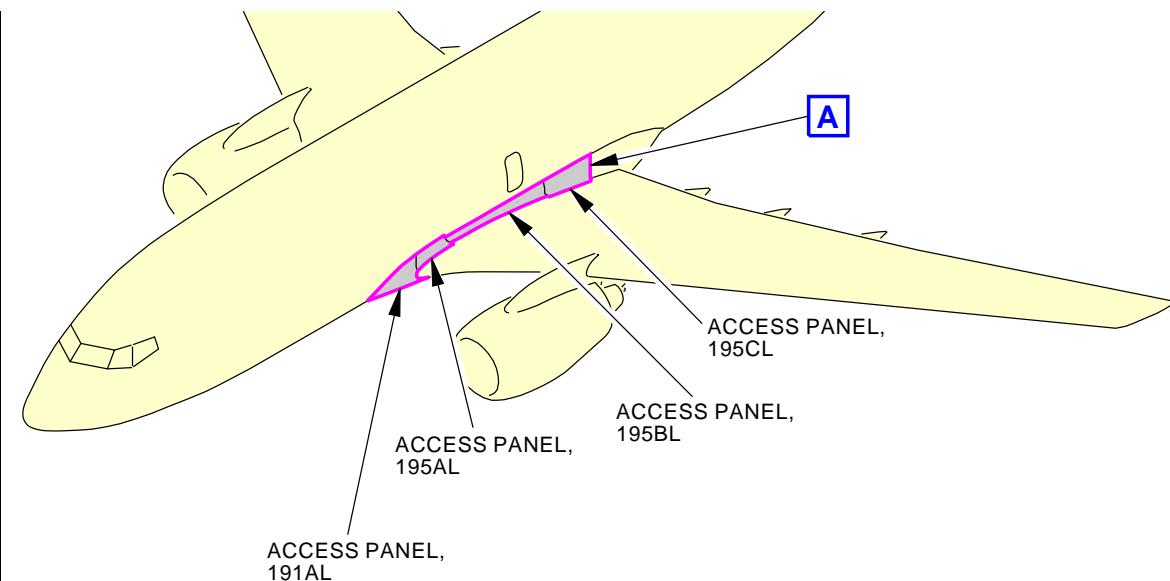
AKS737-600/700/800/900
TASK CARDS

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

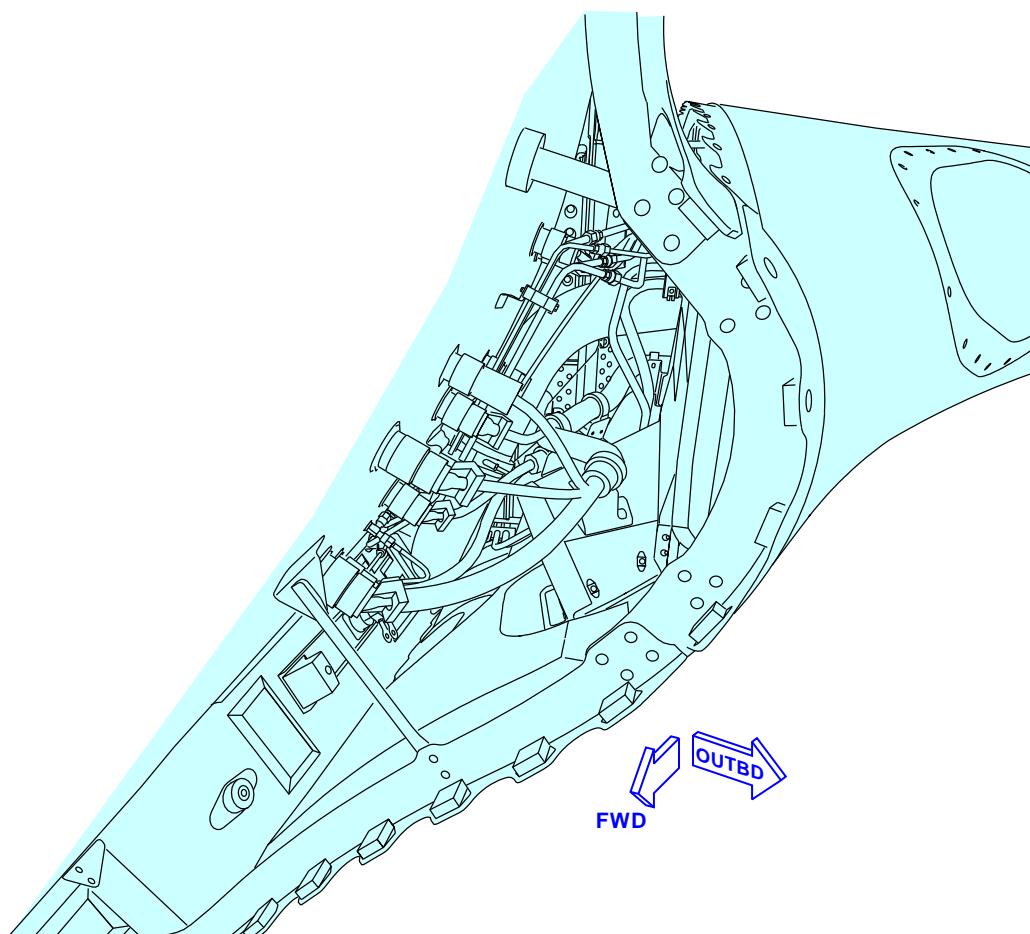
BOEING CARD NO.
57-070-01-01**A**

415339 S0000137127_V3

Left Outboard Wing - Wing-to-Body Fairing General Visual (Internal)
Figure 1 (Sheet 1 of 2)EFFECTIVITY
AKS ALLSOURCE
MRB**LEFT OUTBOARD WING**D633A109-AKS
57-070-01-01Page 5 of 6
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-070-01-01



(ACCESS PANEL, 191AL REMOVED)

B

415344 S0000137129_V2

**Left Outboard Wing - Wing-to-Body Fairing General Visual (Internal)
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING
		D633A109-AKS 57-070-01-01

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AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT OUTBOARD WING			BOEING CARD NO. 57-070-02-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 9 YR	REPEAT 9 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 191AR 195AR 195BR 195CR			ZONE 196 611 631 651

Inspect upper side of right outboard wing upper surface (under side-of-body fairing), including:

1. Wing upper surface at side-of-body splice, including upper rib chord; 2. Wing upper surface at attachment locations.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING
		D633A109-AKS 57-070-02-01

**Page 1 of 6
Jun 15/2015**

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-070-02-01										
				MECH INSP										
TASK 57-05-03-210-809														
1. INTERNAL - GENERAL VISUAL: RIGHT OUTBOARD WING														
(Figure 1)														
A. Inspection														
SUBTASK 57-05-03-010-045														
(1) Open these access panels:														
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>191AR</td><td>Forward Wing To Body Fairing Panel - Upper</td></tr><tr><td>195AR</td><td>Wing To Body Fairing - Right Side</td></tr><tr><td>195BR</td><td>Wing To Body Fairing - Right Side</td></tr><tr><td>195CR</td><td>Wing To Body Fairings - Right Side</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	191AR	Forward Wing To Body Fairing Panel - Upper	195AR	Wing To Body Fairing - Right Side	195BR	Wing To Body Fairing - Right Side	195CR	Wing To Body Fairings - Right Side
<u>Number</u>	<u>Name/Location</u>													
191AR	Forward Wing To Body Fairing Panel - Upper													
195AR	Wing To Body Fairing - Right Side													
195BR	Wing To Body Fairing - Right Side													
195CR	Wing To Body Fairings - Right Side													
SUBTASK 57-05-03-210-009														
(2) Do a General Visual inspection of the upper side of right outboard wing upper surface (under side-of-body fairing), including.														
(a) Wing upper surface at side-of-body splice, including upper rib chord;														
(b) Wing upper surface at attachment locations.														
SUBTASK 57-05-03-910-009														
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.														
SUBTASK 57-05-03-410-045														
(4) Close these access panels:														
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>191AR</td><td>Forward Wing To Body Fairing Panel - Upper</td></tr><tr><td>195AR</td><td>Wing To Body Fairing - Right Side</td></tr><tr><td>195BR</td><td>Wing To Body Fairing - Right Side</td></tr><tr><td>195CR</td><td>Wing To Body Fairings - Right Side</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	191AR	Forward Wing To Body Fairing Panel - Upper	195AR	Wing To Body Fairing - Right Side	195BR	Wing To Body Fairing - Right Side	195CR	Wing To Body Fairings - Right Side
<u>Number</u>	<u>Name/Location</u>													
191AR	Forward Wing To Body Fairing Panel - Upper													
195AR	Wing To Body Fairing - Right Side													
195BR	Wing To Body Fairing - Right Side													
195CR	Wing To Body Fairings - Right Side													
— END OF TASK —														

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING	
		D633A109-AKS 57-070-02-01	Page 2 of 6 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-070-02-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING D633A109-AKS 57-070-02-01	Page 3 of 6 Oct 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-070-02-01	
			<p>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</p> <p>2) Not applicable</p> <p>3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:</p> <p>Water displacing / anti-corrosion compounds should not be applied in the following areas:</p> <ul style="list-style-type: none">• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).• Areas with electrical arc potential.• Interior materials, including cargo liners (change of flammability properties).• Fiber-glass ducts where temperature exceeds 220 degrees F.• Selected areas noted in baseline program.	MECH	INSP

SUBTASK 51-05-01-210-063

(7) CPCP Basic Task Item 7 is not applicable.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING
		D633A109-AKS 57-070-02-01

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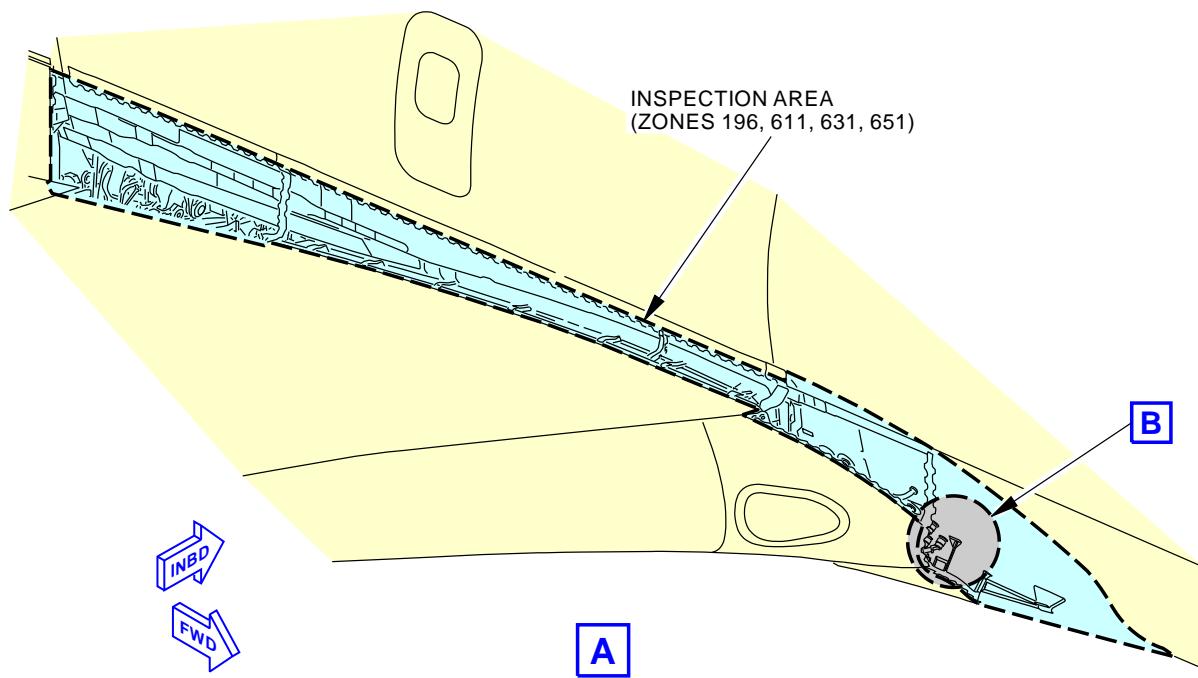
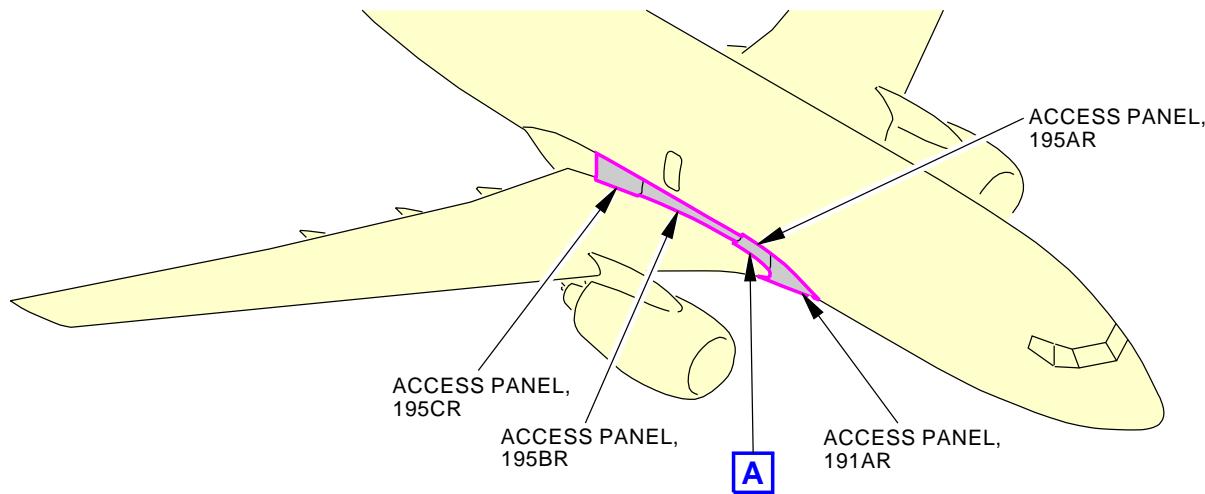
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-070-02-01

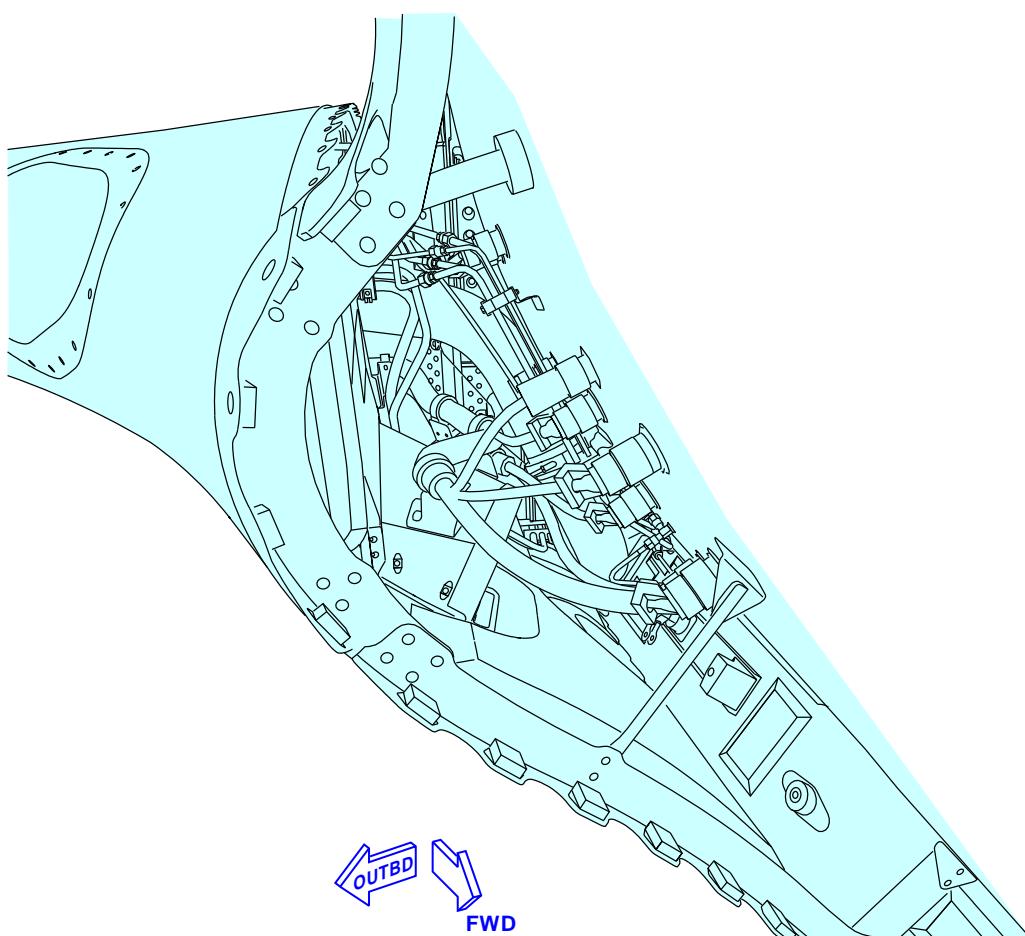
Right Outboard Wing - Wing-to-Body Fairing General Visual (Internal)
Figure 1 (Sheet 1 of 2)

415419 S0000137135_V4

EFFECTIVITY
AKS ALLSOURCE
MRB**RIGHT OUTBOARD WING****D633A109-AKS
57-070-02-01****Page 5 of 6
Jun 15/2016**

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-070-02-01



(ACCESS PANEL, 191AR REMOVED)

B

415426 S0000137139_V2

**Right Outboard Wing - Wing-to-Body Fairing General Visual (Internal)
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING
		D633A109-AKS 57-070-02-01

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Jun 15/2016

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE WING CENTER SECTION			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-090-00-01
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD 10 YR	REPEAT 10 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	36000 FC	36000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS NOTE			ZONE 135 136 231 232

Inspect upper side of upper wing surface: 1. Upper panel, including at attachments, front and rear spar upper chords, and side of body upper rib chord; 2. Floor beams from Sta 540 to Sta 727, including at floor beam attachments; 3. Inspect for condition of secondary vapor barrier.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Remove floor panels and insulation as required in passenger compartment as for access.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-090-00-01

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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-090-00-01
				MECH INSP
TASK 57-05-03-210-810				
1. INTERNAL - GENERAL VISUAL: WING CENTER SECTION				
(Figure 1)				
A. Inspection				
NOTE: Remove floor panels and insulation as required in passenger compartment as for access.				
SUBTASK 57-05-03-210-010				
(1) Do a General Visual inspection for the upper side of upper wing surface.				
(a) Upper panel, including at attachments, front and rear spar upper chords, and side of body upper rib chord.				
(b) Floor beams from Sta 540 to Sta 727, including at floor beam attachments.				
(c) Inspect for condition of secondary vapor barrier.				
SUBTASK 57-05-03-910-010				
(2) 737-6789 Basic Task Description, AMM Task 51-05-01-210-808.				
———— END OF TASK ————				

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION	
		D633A109-AKS 57-090-00-01	Page 2 of 5 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-090-00-01
				MECH INSP
TASK 51-05-01-210-808				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-071				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-072				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-073				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-074				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-117				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-076				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION	
		D633A109-AKS 57-090-00-01	Page 3 of 5 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-090-00-01	
			<p>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</p> <p>2) Not applicable</p> <p>3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:</p> <p>Water displacing / anti-corrosion compounds should not be applied in the following areas:</p> <ul style="list-style-type: none">• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).• Areas with electrical arc potential.• Interior materials, including cargo liners (change of flammability properties).• Fiber-glass ducts where temperature exceeds 220 degrees F.• Selected areas noted in baseline program.	MECH	INSP

SUBTASK 51-05-01-210-077

(7) Do the CPCP Basic Task Item 7 as follows:

(a) Dry wet insulation blankets prior to re-installing, or replace with new, as applicable.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-090-00-01

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Oct 15/2014

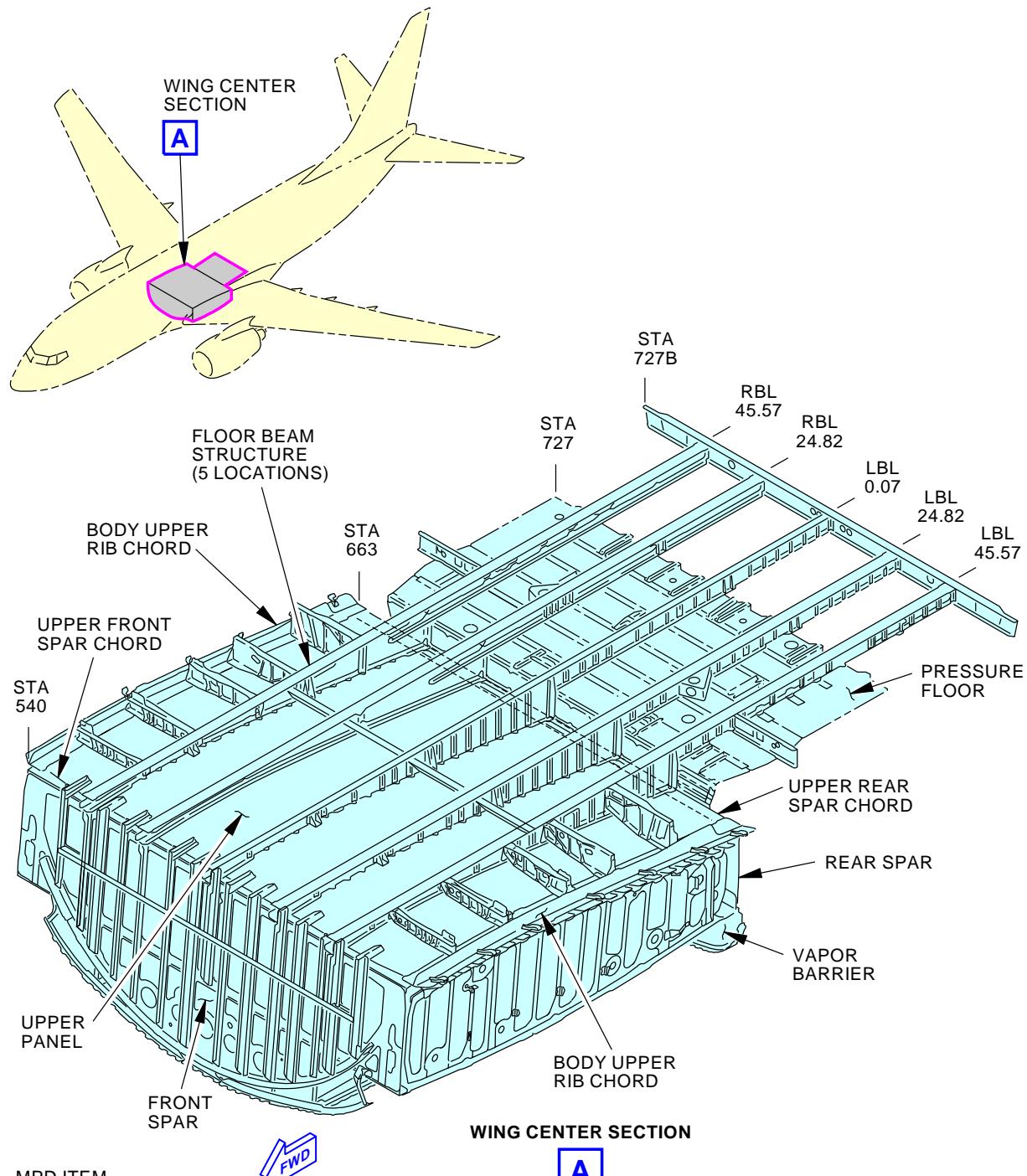
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-090-00-01MPD ITEM
57-090-00

D82588 S0000165001_V4

INTERNAL-GENERAL VISUAL: WING CENTER SECTION
Figure 1

EFFECTIVITY AKS ALL	SOURCE MRB	WING CENTER SECTION
		D633A109-AKS 57-090-00-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT NACELLE SUPPORT FITTINGS			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-100-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 48 MO	REPEAT 48 MO	APPLICABILITY
STATION	SKILL AIRPL	1.2	9000 FC	9000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 431CL 431CR 434AL 434AR 434BL			ZONE 431 434

Inspect the following fittings: 1. Front spar pitch load fitting (R1); 2. Aft drag load fitting (R2); 3. Outboard side load fitting (R3); 4. Inboard side load fitting (R4); 5. Side brace support fittings (R7 and R8); 6. R3 forward backup fitting. Inspect upper wing skin at attachment to nacelle fitting R1.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT NACELLE SUPPORT FITTINGS
		D633A109-AKS 57-100-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-100-01-01
TASK 57-05-03-210-811				MECH INSP

1. INTERNAL - GENERAL VISUAL: LEFT NACELLE SUPPORT FITTINGS
(Figure 1)

A. Inspection

SUBTASK 57-05-03-010-044

(1) Open these access panels:

<u>Number</u>	<u>Name/Location</u>
431CL	Forward Strut Fairing, Left Overwing Fairing, Strut 1
431CR	Forward Strut Fairing, Right Overwing Fairing, Strut 1
434AL	Aft Strut Fairing, Left Forward Panel, Strut 1
434AR	Aft Strut Fairing, Right Forward Panel, Strut 1
434BL	Aft Strut Fairing, Left Aft Panel, Strut 1

SUBTASK 57-05-03-210-011

(2) Do a General Visual inspection of the following fittings.

- Front spar pitch load fitting (R1).
- Aft drag load fitting (R2).
- Outboard side load fitting (R3).
- Inboard side load fitting (R4).
- Side brace support fittings (R7 and R8).
- R3 forward backup fitting. Inspect upper wing skin at attachment to nacelle fitting R1.

SUBTASK 57-05-03-910-011

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-801.

SUBTASK 57-05-03-410-044

(4) Close these access panels:

<u>Number</u>	<u>Name/Location</u>
431CL	Forward Strut Fairing, Left Overwing Fairing, Strut 1
431CR	Forward Strut Fairing, Right Overwing Fairing, Strut 1
434AL	Aft Strut Fairing, Left Forward Panel, Strut 1
434AR	Aft Strut Fairing, Right Forward Panel, Strut 1
434BL	Aft Strut Fairing, Left Aft Panel, Strut 1

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT NACELLE SUPPORT FITTINGS	
		D633A109-AKS 57-100-01-01	Page 2 of 5 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-100-01-01
				MECH INSP
TASK 51-05-01-210-801				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-022				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-023				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-024				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-025				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-026				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-027				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				
1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT NACELLE SUPPORT FITTINGS	
		D633A109-AKS 57-100-01-01	Page 3 of 5 Oct 15/2015

AKS**737-600/700/800/900****TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-100-01-01
				MECH INSP
2) Not applicable 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied: Water displacing / anti-corrosion compounds should not be applied in the following areas: <ul style="list-style-type: none">• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).• Areas with electrical arc potential.• Interior materials, including cargo liners (change of flammability properties).• Fiber-glass ducts where temperature exceeds 220 degrees F.• Selected areas noted in baseline program.				

SUBTASK 51-05-01-210-028

(7) CPCP Basic Task Item 7 is not applicable.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT NACELLE SUPPORT FITTINGS D633A109-AKS 57-100-01-01	Page 4 of 5 Oct 15/2014
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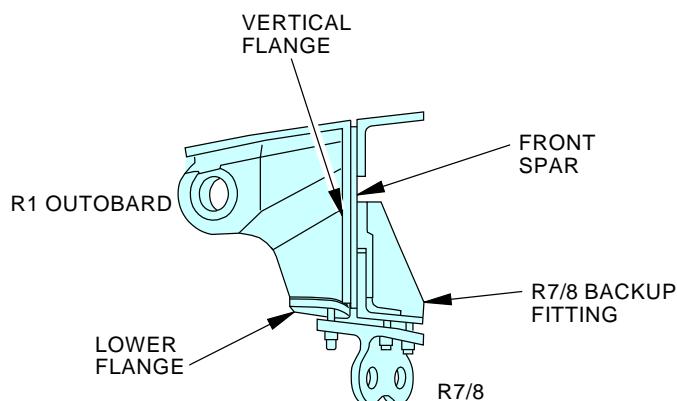
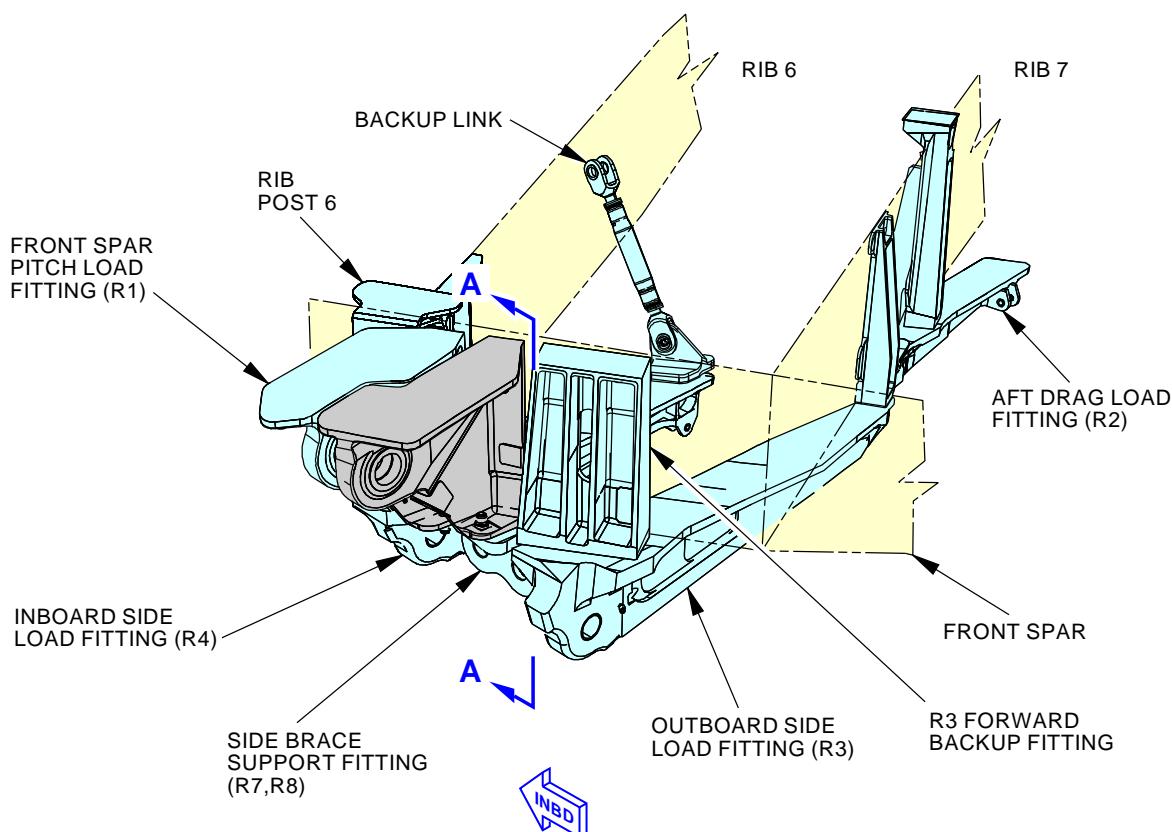
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-100-01-01**A-A****Wing - Left Nacelle Support Fittings
Figure 1**

K16539 S0006584748_V2

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT NACELLE SUPPORT FITTINGS
		D633A109-AKS 57-100-01-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT NACELLE SUPPORT FITTINGS			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-100-02-01
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 48 MO	REPEAT 48 MO	APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	1.2	9000 FC	9000 FC	
		NOTE ACCESS 441CL 441CR 444AL 444AR 444BR			ZONE 441 444

Inspect the following fittings: 1. Front spar pitch load fitting (R1); 2. Aft drag load fitting (R2); 3. Outboard side load fitting (R3); 4. Inboard side load fitting (R4); 5. Side brace support fittings (R7 and R8); 6. R3 forward backup fitting. Inspect upper wing skin at attachment to nacelle fitting R1.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT NACELLE SUPPORT FITTINGS
		D633A109-AKS 57-100-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-100-02-01
TASK 57-05-03-210-812				MECH INSP

1. INTERNAL - GENERAL VISUAL: RIGHT NACELLE SUPPORT FITTINGS
(Figure 1)

A. Inspection

SUBTASK 57-05-03-010-043

(1) Open these access panels:

<u>Number</u>	<u>Name/Location</u>
441CL	Forward Strut Fairing, Left Overwing Fairing, Strut 2
441CR	Forward Strut Fairing, Right Overwing Fairing, Strut 2
444AL	Aft Strut Fairing, Left Forward Panel, Strut 2
444AR	Aft Strut Fairing, Right Forward Panel, Strut 2
444BR	Aft Strut Fairing, Right Aft Panel, Strut 2

SUBTASK 57-05-03-210-012

(2) Do a General Visual inspection of the following fittings.

- Front spar pitch load fitting (R1).
- Aft drag load fitting (R2).
- Outboard side load fitting (R3).
- Inboard side load fitting (R4).
- Side brace support fittings (R7 and R8);
- R3 forward backup fitting. Inspect upper wing skin at attachment to nacelle fitting R1.

SUBTASK 57-05-03-910-012

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-801.

SUBTASK 57-05-03-410-043

(4) Close these access panels:

<u>Number</u>	<u>Name/Location</u>
441CL	Forward Strut Fairing, Left Overwing Fairing, Strut 2
441CR	Forward Strut Fairing, Right Overwing Fairing, Strut 2
444AL	Aft Strut Fairing, Left Forward Panel, Strut 2
444AR	Aft Strut Fairing, Right Forward Panel, Strut 2
444BR	Aft Strut Fairing, Right Aft Panel, Strut 2

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT NACELLE SUPPORT FITTINGS
		D633A109-AKS 57-100-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-100-02-01
				MECH INSP
TASK 51-05-01-210-801				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-022				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-023				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-024				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-025				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-026				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-027				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				
1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT NACELLE SUPPORT FITTINGS	
		D633A109-AKS 57-100-02-01	Page 3 of 5 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-100-02-01
	2) Not applicable 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied: Water displacing / anti-corrosion compounds should not be applied in the following areas: <ul style="list-style-type: none">• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).• Areas with electrical arc potential.• Interior materials, including cargo liners (change of flammability properties).• Fiber-glass ducts where temperature exceeds 220 degrees F.• Selected areas noted in baseline program.		MECH	INSP

SUBTASK 51-05-01-210-028

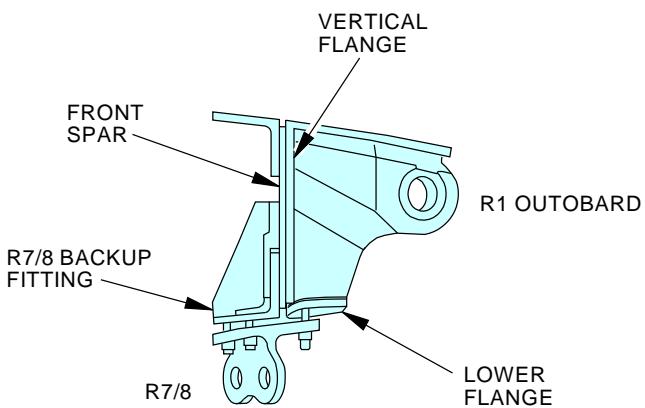
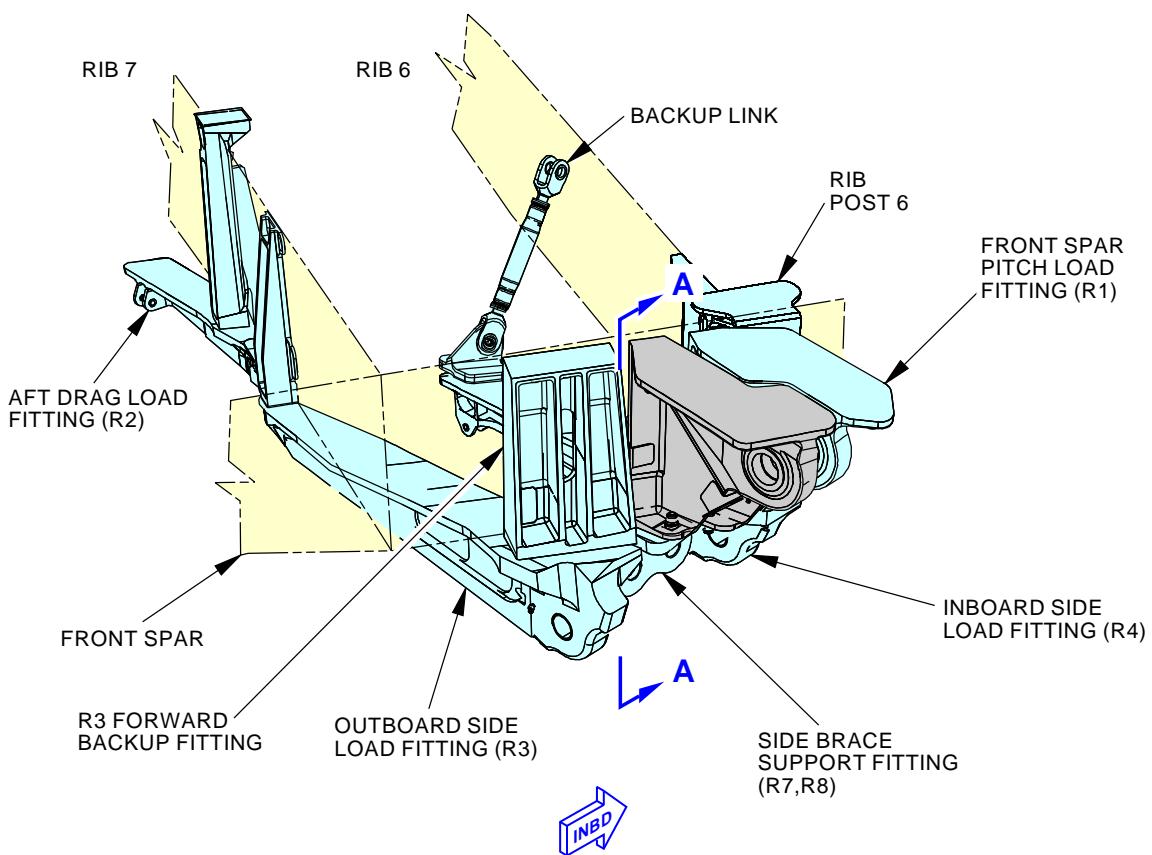
(7) CPCP Basic Task Item 7 is not applicable.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT NACELLE SUPPORT FITTINGS D633A109-AKS 57-100-02-01	Page 4 of 5 Oct 15/2014
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AKS737-600/700/800/900
TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-100-02-01
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**A-A**Wing - Right Nacelle Support Fittings
Figure 1

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EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT NACELLE SUPPORT FITTINGS
		D633A109-AKS 57-100-02-01

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AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT OUTBOARD WING LOWER SURFACE			BOEING CARD NO. 57-110-01-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 48 MO	REPEAT 48 MO	APPLICABILITY
STATION	SKILL AIRPL	1.2	9000 FC	9000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 434AL 434AR 434BL			ZONE 434 531 532

Inspect left wing lower surface under strut fairing, including all attachment locations.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-110-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-110-01-01								
				MECH INSP								
TASK 57-05-03-210-813												
1. INTERNAL - GENERAL VISUAL: LEFT OUTBOARD WING LOWER SURFACE												
(Figure 1)												
A. Inspection												
SUBTASK 57-05-03-010-042												
(1) Open these access panels:												
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>434AL</td><td>Aft Strut Fairing, Left Forward Panel, Strut 1</td></tr><tr><td>434AR</td><td>Aft Strut Fairing, Right Forward Panel, Strut 1</td></tr><tr><td>434BL</td><td>Aft Strut Fairing, Left Aft Panel, Strut 1</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	434AL	Aft Strut Fairing, Left Forward Panel, Strut 1	434AR	Aft Strut Fairing, Right Forward Panel, Strut 1	434BL	Aft Strut Fairing, Left Aft Panel, Strut 1
<u>Number</u>	<u>Name/Location</u>											
434AL	Aft Strut Fairing, Left Forward Panel, Strut 1											
434AR	Aft Strut Fairing, Right Forward Panel, Strut 1											
434BL	Aft Strut Fairing, Left Aft Panel, Strut 1											
SUBTASK 57-05-03-210-013												
(2) Do a General Visual inspection of the left wing lower surface under strut fairing, including all attachment locations.												
SUBTASK 57-05-03-910-013												
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.												
SUBTASK 57-05-03-410-042												
(4) Close these access panels:												
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>434AL</td><td>Aft Strut Fairing, Left Forward Panel, Strut 1</td></tr><tr><td>434AR</td><td>Aft Strut Fairing, Right Forward Panel, Strut 1</td></tr><tr><td>434BL</td><td>Aft Strut Fairing, Left Aft Panel, Strut 1</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	434AL	Aft Strut Fairing, Left Forward Panel, Strut 1	434AR	Aft Strut Fairing, Right Forward Panel, Strut 1	434BL	Aft Strut Fairing, Left Aft Panel, Strut 1
<u>Number</u>	<u>Name/Location</u>											
434AL	Aft Strut Fairing, Left Forward Panel, Strut 1											
434AR	Aft Strut Fairing, Right Forward Panel, Strut 1											
434BL	Aft Strut Fairing, Left Aft Panel, Strut 1											
— END OF TASK —												

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LOWER SURFACE	
		D633A109-AKS 57-110-01-01	Page 2 of 4 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-110-01-01
				MECH INSP
TASK 51-05-01-210-809				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LOWER SURFACE	
		D633A109-AKS 57-110-01-01	Page 3 of 4 Oct 15/2015

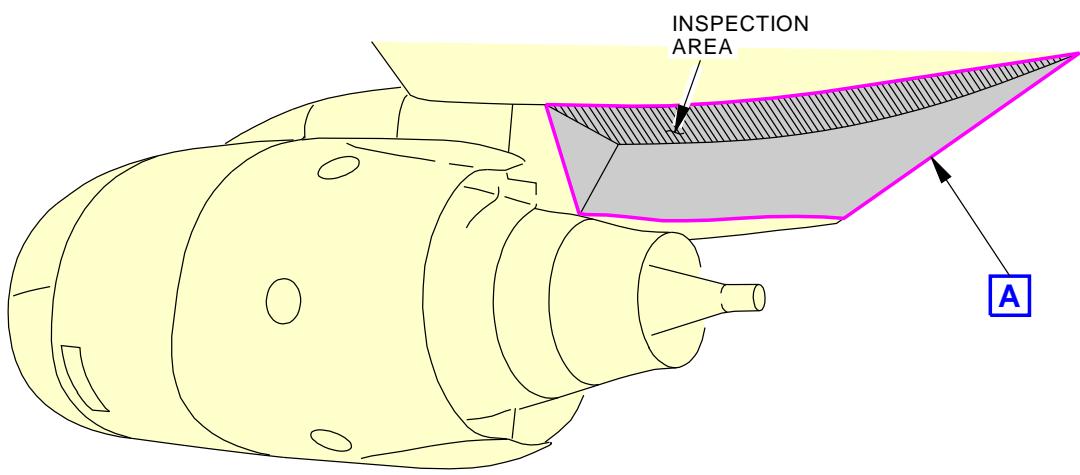
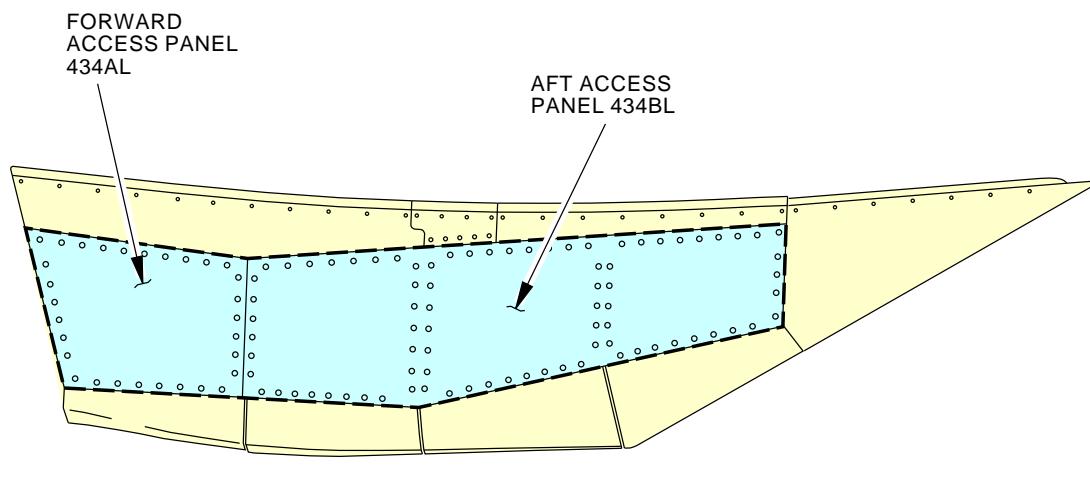
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-110-01-01**LEFT STRUT****AFT FAIRING**

K56390 S0006584754_V3

**Left Aft Fairing Access Panels To Lower Wing Skin
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**LEFT OUTBOARD WING LOWER SURFACE****D633A109-AKS
57-110-01-01****Page 4 of 4
Jun 15/2016**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT OUTBOARD WING LOWER SURFACE			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-110-02-01
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 48 MO	REPEAT 48 MO	APPLICABILITY
STATION	SKILL AIRPL	1.2	9000 FC	9000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 444AL 444AR 444BR			ZONE 444 631 632

Inspect right wing lower surface under strut fairing, including all attachment locations.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-110-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-110-02-01								
				MECH INSP								
TASK 57-05-03-210-814												
1. INTERNAL - GENERAL VISUAL: RIGHT OUTBOARD WING LOWER SURFACE												
(Figure 1)												
A. Inspection												
SUBTASK 57-05-03-010-041												
(1) Open these access panels:												
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>444AL</td><td>Aft Strut Fairing, Left Forward Panel, Strut 2</td></tr><tr><td>444AR</td><td>Aft Strut Fairing, Right Forward Panel, Strut 2</td></tr><tr><td>444BR</td><td>Aft Strut Fairing, Right Aft Panel, Strut 2</td></tr></tbody></table>					Number	Name/Location	444AL	Aft Strut Fairing, Left Forward Panel, Strut 2	444AR	Aft Strut Fairing, Right Forward Panel, Strut 2	444BR	Aft Strut Fairing, Right Aft Panel, Strut 2
Number	Name/Location											
444AL	Aft Strut Fairing, Left Forward Panel, Strut 2											
444AR	Aft Strut Fairing, Right Forward Panel, Strut 2											
444BR	Aft Strut Fairing, Right Aft Panel, Strut 2											
SUBTASK 57-05-03-210-014												
(2) Do a General Visual inspection of the right wing lower surface under strut fairing, including all attachment locations.												
SUBTASK 57-05-03-910-014												
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.												
SUBTASK 57-05-03-410-041												
(4) Close these access panels:												
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>444AL</td><td>Aft Strut Fairing, Left Forward Panel, Strut 2</td></tr><tr><td>444AR</td><td>Aft Strut Fairing, Right Forward Panel, Strut 2</td></tr><tr><td>444BR</td><td>Aft Strut Fairing, Right Aft Panel, Strut 2</td></tr></tbody></table>					Number	Name/Location	444AL	Aft Strut Fairing, Left Forward Panel, Strut 2	444AR	Aft Strut Fairing, Right Forward Panel, Strut 2	444BR	Aft Strut Fairing, Right Aft Panel, Strut 2
Number	Name/Location											
444AL	Aft Strut Fairing, Left Forward Panel, Strut 2											
444AR	Aft Strut Fairing, Right Forward Panel, Strut 2											
444BR	Aft Strut Fairing, Right Aft Panel, Strut 2											
— END OF TASK —												

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-110-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-110-02-01
				MECH INSP
TASK 51-05-01-210-809				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LOWER SURFACE	
		D633A109-AKS 57-110-02-01	Page 3 of 4 Oct 15/2015

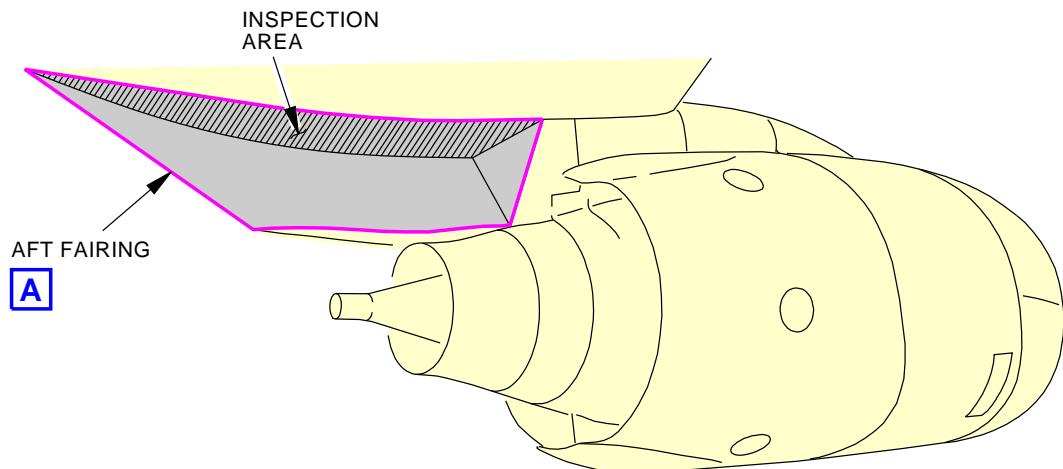
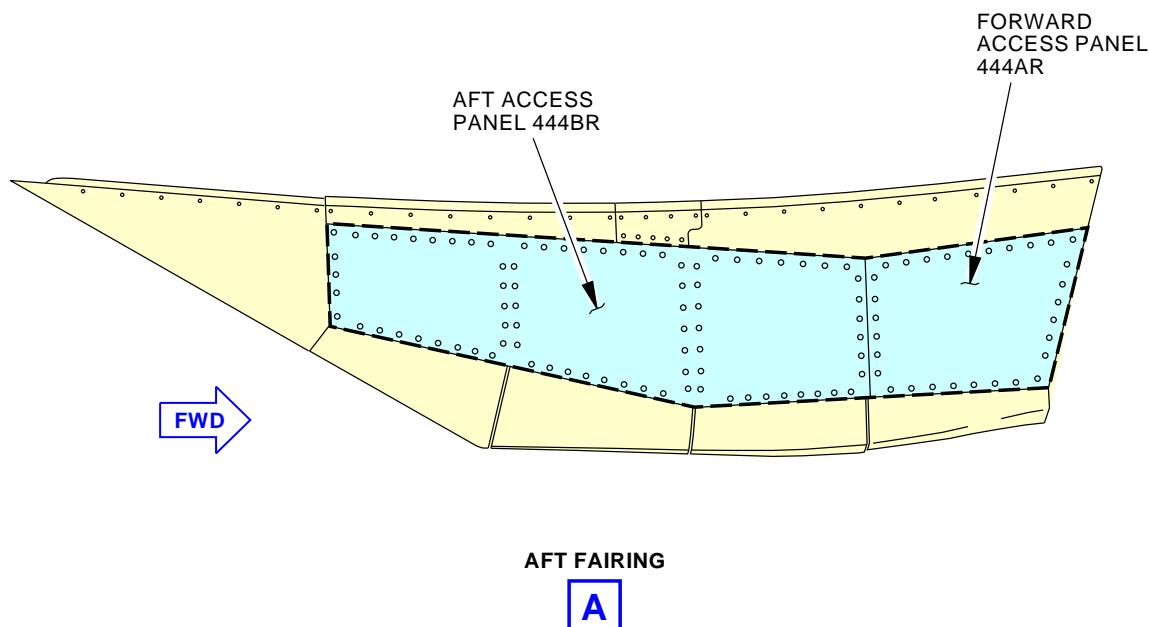
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-110-02-01**RIGHT STRUT****Right Aft Fairing Access Panels To Lower Wing Skin
Figure 1**

K56373 S0006584757_V3

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-110-02-01

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Jun 15/2016

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT OUTBOARD WING FRONT SPAR			BOEING CARD NO. 57-120-01-01		
DATE	TASK GENERAL VISUAL				RELATED CARD		
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY		
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL		
		ACCESS 511AT 511BT 521AAB 521AB 521ABB 521BB 521CB 521DB 521EB 521FB 521GB 521HB 521JB 521KB 521LB 521MB 521NB 521PB 521QB 521RB 521SB 521TB 521UB 521VB 521WB 521XB 521YB 521ZB NOTE					ZONE 511 521

Inspect left front spar chords, webs and stiffeners, including at side of body joint and at nacelle fitting attachment.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Deploy Krueger Flaps.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING FRONT SPAR
		D633A109-AKS 57-120-01-01

**Page 1 of 9
Jun 15/2015**

AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-120-01-01																																																										
				MECH INSP																																																										
TASK 57-05-03-210-815																																																														
1. INTERNAL - GENERAL VISUAL: LEFT OUTBOARD WING FRONT SPAR																																																														
(Figure 1, Figure 2)																																																														
<p>A. Inspection</p> <p>SUBTASK 57-05-03-010-054</p> <p>(1) Open these access panels:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr><td>511AT</td><td>Inboard Leading Edge, Strakelet Upper Panel</td></tr> <tr><td>511BT</td><td>Inboard Leading Edge, Upper Removable Access Panel</td></tr> <tr><td>521AAB</td><td>Lower Leading Edge Access Panel - Slat Station 508.31</td></tr> <tr><td>521AB</td><td>Outboard Leading Edge Blowout Door - Slat Station 20.04</td></tr> <tr><td>521ABB</td><td>Lower Leading Edge Access Panel-Slat Station 524.31</td></tr> <tr><td>521BB</td><td>Engine Fuel Valve Shutoff Access Panel - Slat Station 36.02</td></tr> <tr><td>521CB</td><td>Lower Leading Edge Access Panel - Slat Station 53.95</td></tr> <tr><td>521DB</td><td>Lower Leading Edge Access Panel - Slat Station 71.38</td></tr> <tr><td>521EB</td><td>Lower Leading Edge Access Panel - Slat Station 98.95</td></tr> <tr><td>521FB</td><td>Lower Leading Edge Access Panel - Slat Station 116.32</td></tr> <tr><td>521GB</td><td>Lower Leading Edge Access Panel - Slat Station 125.27</td></tr> <tr><td>521HB</td><td>Lower Leading Edge Access Panel - Slat Station 152.81</td></tr> <tr><td>521JB</td><td>Lower Leading Edge Access Panel - Slat Station 170.20</td></tr> <tr><td>521KB</td><td>Lower Leading Edge Access Panel - Slat Station 188.12</td></tr> <tr><td>521LB</td><td>Lower Leading Edge Access Panel - Slat Station 216.76</td></tr> <tr><td>521MB</td><td>Lower Leading Edge Access Panel - Slat Station 234.65</td></tr> <tr><td>521NB</td><td>Lower Leading Edge Access Panel - Slat Station 252.04</td></tr> <tr><td>521PB</td><td>Lower Leading Edge Access Panel - Slat Station 270.42</td></tr> <tr><td>521QB</td><td>Lower Leading Edge Access Panel - Slat Station 289.17</td></tr> <tr><td>521RB</td><td>Lower Leading Edge Access Panel - Slat Station 307.75</td></tr> <tr><td>521SB</td><td>Lower Leading Edge Access Panel - Slat Station 337.62</td></tr> <tr><td>521TB</td><td>Lower Leading Edge Access Panel - Slat Station 356.14</td></tr> <tr><td>521UB</td><td>Lower Leading Edge Access Panel - Slat Station 374.95</td></tr> <tr><td>521VB</td><td>Lower Leading Edge Access Panel - Slat Station 395.64</td></tr> <tr><td>521WB</td><td>Lower Leading Edge Access Panel - Slat Station 415.79</td></tr> <tr><td>521XB</td><td>Lower Leading Edge Access Panel - Slat Station 435.91</td></tr> <tr><td>521YB</td><td>Lower Leading Edge Access Panel - Slat Station 467.98</td></tr> <tr><td>521ZB</td><td>Lower Leading Edge Access Panel - Slat Station 488.05</td></tr> </tbody> </table> <p><u>NOTE:</u> Deploy Krueger Flaps.</p> <p>SUBTASK 57-05-03-210-015</p> <p>(2) Do a General Visual inspection of the left front spar chords, webs and stiffeners, including at side of body joint and at nacelle fitting attachment.</p> <p>SUBTASK 57-05-03-910-015</p> <p>(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.</p>				<u>Number</u>	<u>Name/Location</u>	511AT	Inboard Leading Edge, Strakelet Upper Panel	511BT	Inboard Leading Edge, Upper Removable Access Panel	521AAB	Lower Leading Edge Access Panel - Slat Station 508.31	521AB	Outboard Leading Edge Blowout Door - Slat Station 20.04	521ABB	Lower Leading Edge Access Panel-Slat Station 524.31	521BB	Engine Fuel Valve Shutoff Access Panel - Slat Station 36.02	521CB	Lower Leading Edge Access Panel - Slat Station 53.95	521DB	Lower Leading Edge Access Panel - Slat Station 71.38	521EB	Lower Leading Edge Access Panel - Slat Station 98.95	521FB	Lower Leading Edge Access Panel - Slat Station 116.32	521GB	Lower Leading Edge Access Panel - Slat Station 125.27	521HB	Lower Leading Edge Access Panel - Slat Station 152.81	521JB	Lower Leading Edge Access Panel - Slat Station 170.20	521KB	Lower Leading Edge Access Panel - Slat Station 188.12	521LB	Lower Leading Edge Access Panel - Slat Station 216.76	521MB	Lower Leading Edge Access Panel - Slat Station 234.65	521NB	Lower Leading Edge Access Panel - Slat Station 252.04	521PB	Lower Leading Edge Access Panel - Slat Station 270.42	521QB	Lower Leading Edge Access Panel - Slat Station 289.17	521RB	Lower Leading Edge Access Panel - Slat Station 307.75	521SB	Lower Leading Edge Access Panel - Slat Station 337.62	521TB	Lower Leading Edge Access Panel - Slat Station 356.14	521UB	Lower Leading Edge Access Panel - Slat Station 374.95	521VB	Lower Leading Edge Access Panel - Slat Station 395.64	521WB	Lower Leading Edge Access Panel - Slat Station 415.79	521XB	Lower Leading Edge Access Panel - Slat Station 435.91	521YB	Lower Leading Edge Access Panel - Slat Station 467.98	521ZB	Lower Leading Edge Access Panel - Slat Station 488.05	
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EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING FRONT SPAR	
		D633A109-AKS 57-120-01-01	Page 2 of 9 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-120-01-01		
SUBTASK 57-05-03-410-054					MECH	INSP
(4) Close these access panels:						
<u>Number</u>	<u>Name/Location</u>					
511AT	Inboard Leading Edge, Strakelet Upper Panel					
511BT	Inboard Leading Edge, Upper Removable Access Panel					
521AAB	Lower Leading Edge Access Panel - Slat Station 508.31					
521AB	Outboard Leading Edge Blowout Door - Slat Station 20.04					
521ABB	Lower Leading Edge Access Panel-Slat Station 524.31					
521BB	Engine Fuel Valve Shutoff Access Panel - Slat Station 36.02					
521CB	Lower Leading Edge Access Panel - Slat Station 53.95					
521DB	Lower Leading Edge Access Panel - Slat Station 71.38					
521EB	Lower Leading Edge Access Panel - Slat Station 98.95					
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521HB	Lower Leading Edge Access Panel - Slat Station 152.81					
521JB	Lower Leading Edge Access Panel - Slat Station 170.20					
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521LB	Lower Leading Edge Access Panel - Slat Station 216.76					
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— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING FRONT SPAR	
		D633A109-AKS 57-120-01-01	Page 3 of 9 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-120-01-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING FRONT SPAR	
		D633A109-AKS 57-120-01-01	Page 4 of 9 Oct 15/2015

AKS**737-600/700/800/900****TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-120-01-01				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING FRONT SPAR
		D633A109-AKS 57-120-01-01

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Oct 15/2014

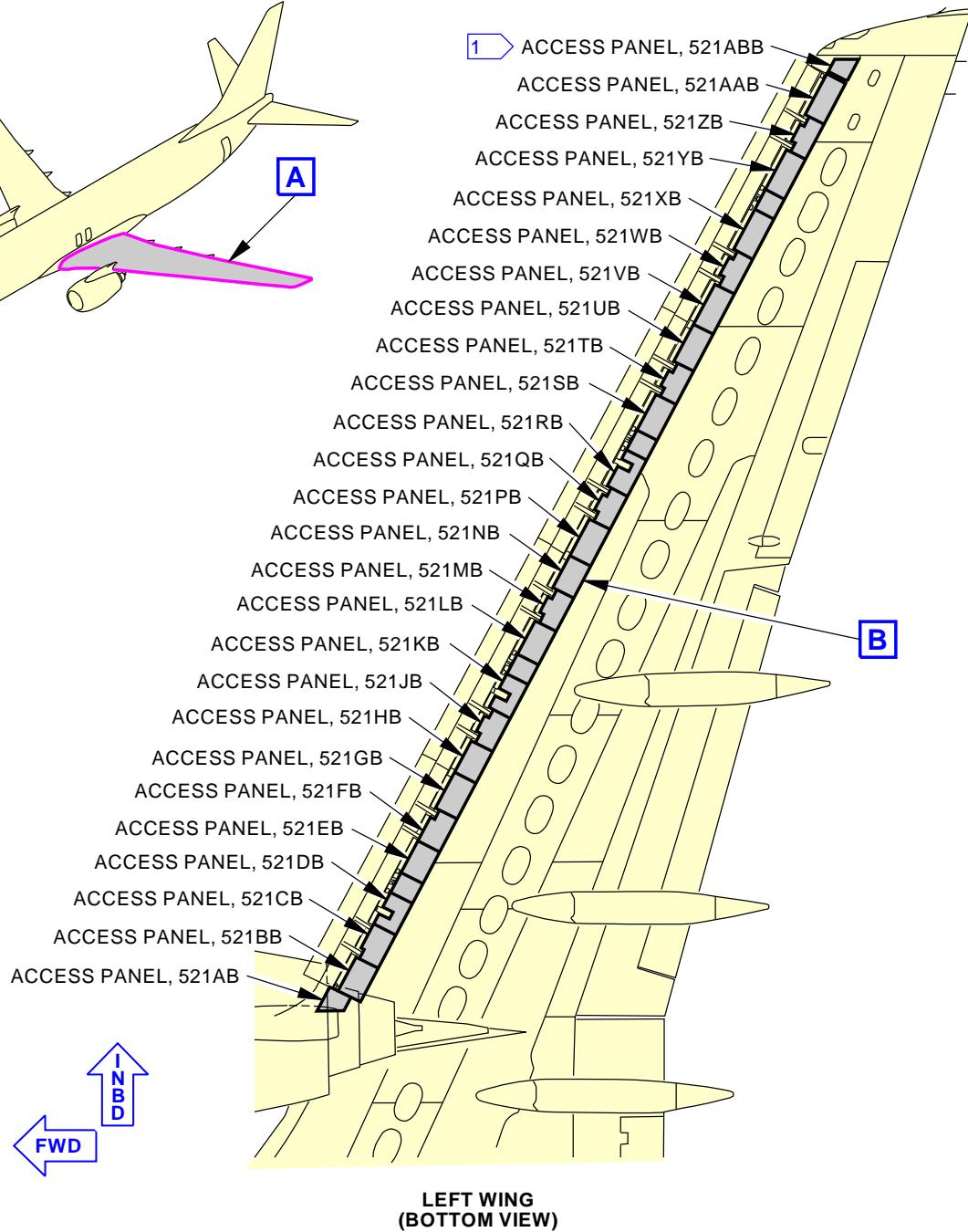
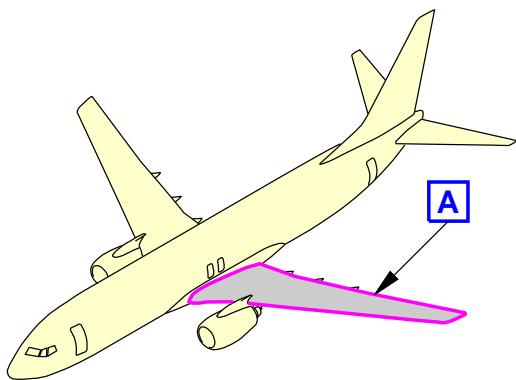
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-120-01-01

**Leading Edge to Front Spar (Outboard of Nacelle Strut) Left Wing - General Visual (Internal)
Figure 1 (Sheet 1 of 2)**

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EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING FRONT SPAR
		D633A109-AKS 57-120-01-01

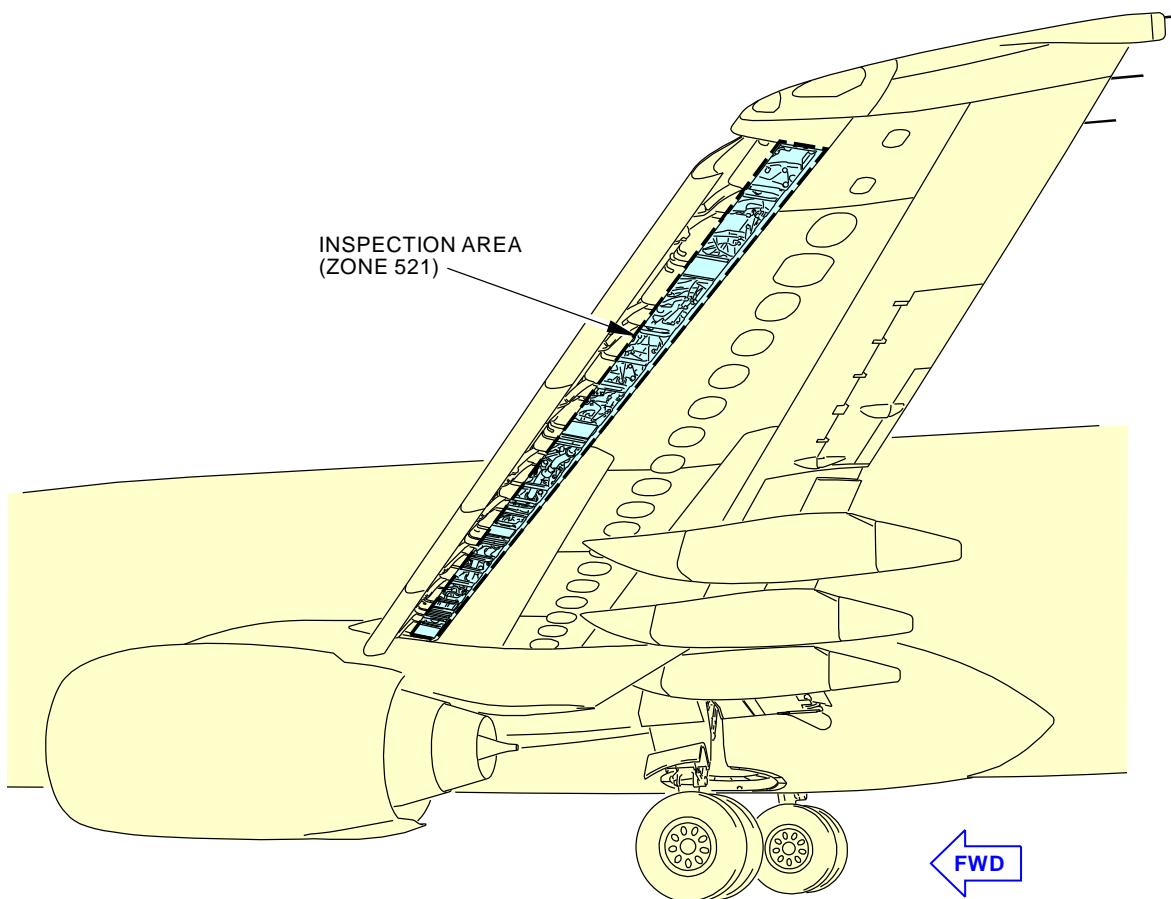
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-120-01-01

L07489 S0006584293_V3

**Leading Edge to Front Spar (Outboard of Nacelle Strut) Left Wing - General Visual (Internal)
Figure 1 (Sheet 2 of 2)**EFFECTIVITY
AKS ALLSOURCE
MRB**LEFT OUTBOARD WING FRONT SPAR****D633A109-AKS
57-120-01-01****Page 7 of 9
Feb 15/2015**

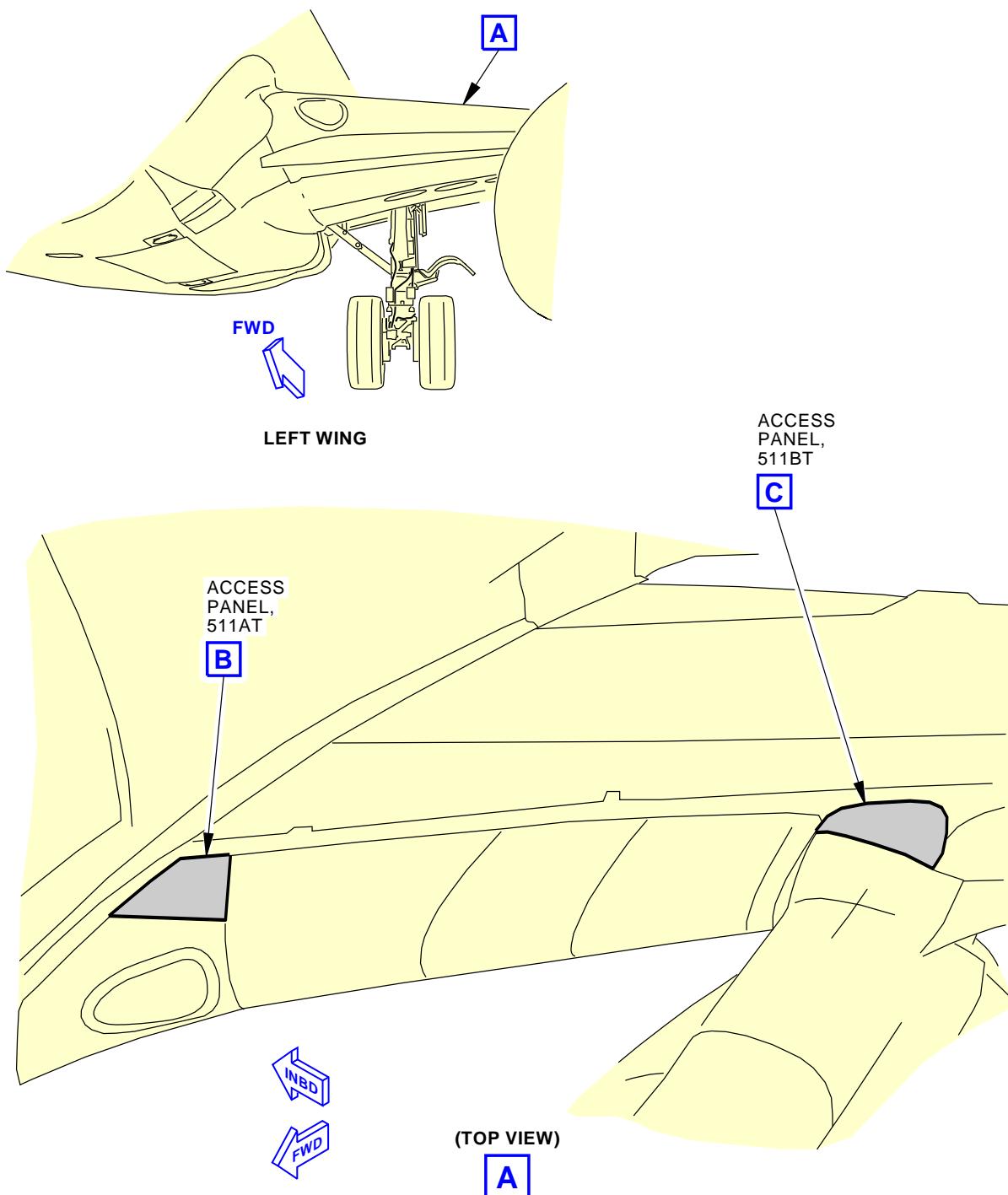
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

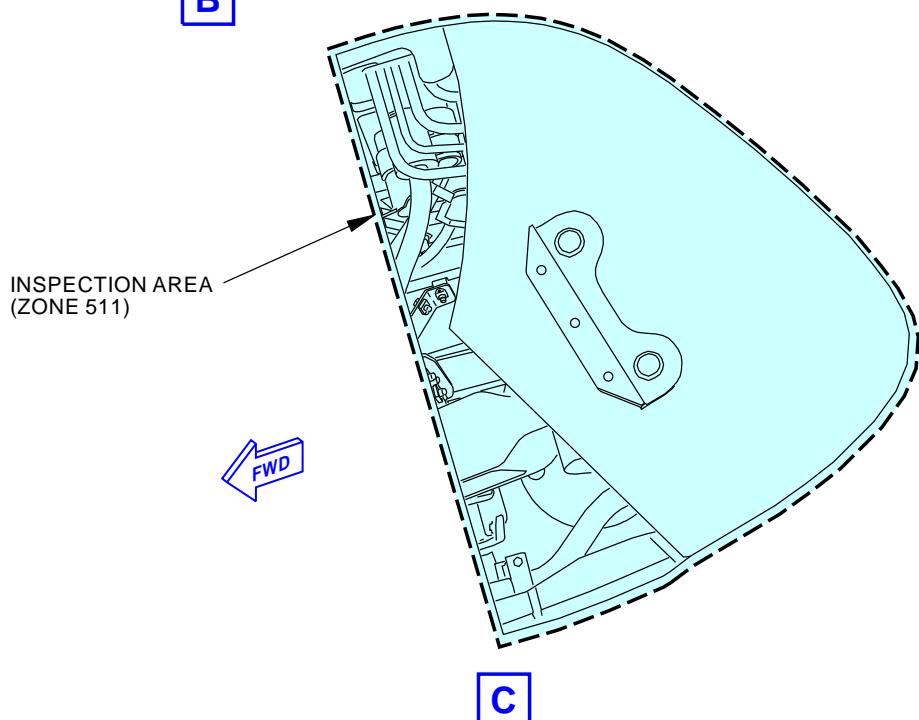
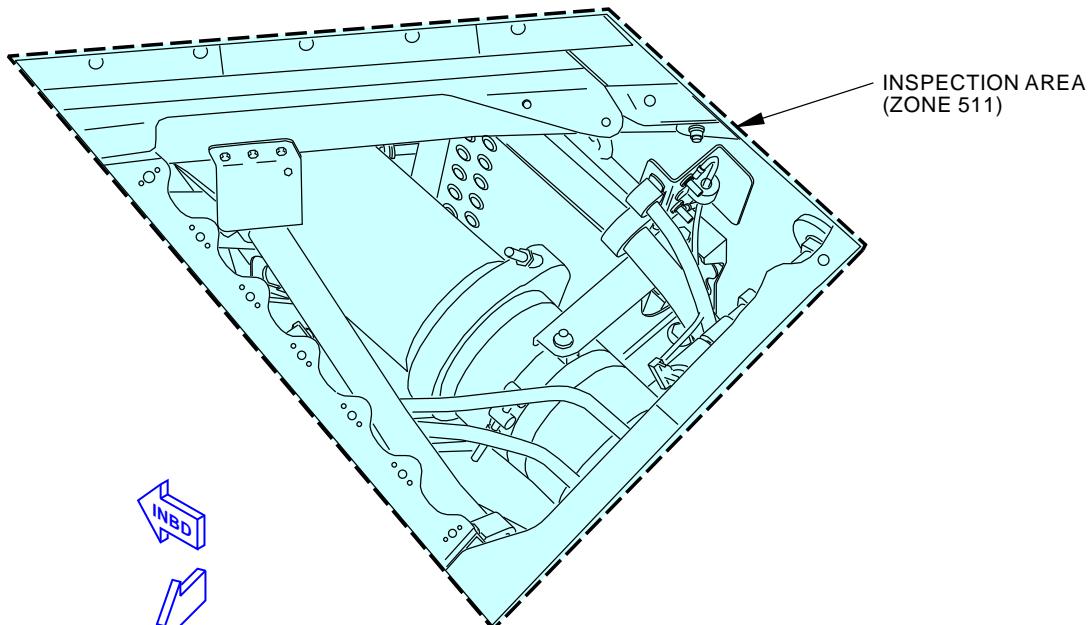
BOEING CARD NO.
57-120-01-01

K94198 S0006584283_V3

**Leading Edge to Front Spar (Inboard of Nacelle Strut) Left Wing - General Visual (Internal)
Figure 2 (Sheet 1 of 2)**EFFECTIVITY
AKS ALLSOURCE
MRB**LEFT OUTBOARD WING FRONT SPAR****D633A109-AKS
57-120-01-01****Page 8 of 9
Feb 15/2015**

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-120-01-01



L05036 S0006584284_V3

**Leading Edge to Front Spar (Inboard of Nacelle Strut) Left Wing - General Visual (Internal)
Figure 2 (Sheet 2 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING FRONT SPAR
		D633A109-AKS 57-120-01-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT OUTBOARD WING FRONT SPAR			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-120-02-01
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 611AT 611BT 621AAB 621AB 621BB 621CB 621DB 621EB 621FB 621GB 621HB 621JB 621KB 621LB 621MB 621NB 621PB 621QB 621RB 621SB 621TB 621UB 621VB 621WB 621XB 621YB 621ZB			ZONE 611 621
		NOTE			

Inspect right front spar chords, webs and stiffeners, including at side of body joint and at nacelle fitting attachment.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Deploy Krueger Flaps.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING FRONT SPAR
		D633A109-AKS 57-120-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-120-02-01																																																								
				MECH INSP																																																								
TASK 57-05-03-210-816																																																												
1. INTERNAL - GENERAL VISUAL: RIGHT OUTBOARD WING FRONT SPAR (Figure 1, Figure 2)																																																												
A. Inspection																																																												
SUBTASK 57-05-03-010-055																																																												
(1) Open these access panels:																																																												
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<u>NOTE:</u> Deploy Krueger Flaps.																																																												
SUBTASK 57-05-03-210-016																																																												
(2) Do a General Visual inspection of the right front spar chords, webs and stiffeners, including at side of body joint and at nacelle fitting attachment.																																																												
SUBTASK 57-05-03-910-016																																																												
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.																																																												

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING FRONT SPAR	
		D633A109-AKS 57-120-02-01	Page 2 of 9 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-120-02-01		
SUBTASK 57-05-03-410-055					MECH	INSP
(4) Close these access panels:						
Number	Name/Location					
611AT	Inboard Leading Edge, Strakelet Upper Access Panel					
611BT	Inboard Leading Edge, Upper Removable Access Panel					
621AAB	Lower Leading Edge Access Panel - Slat Station 524.31					
621AB	Outboard Leading Edge Blowout Door - Slat Station 20.04					
621BB	Engine Fuel Spar Valve Access Panel - Slat Station 36.02					
621CB	Lower Leading Edge Access Panel - Slat Station 53.95					
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— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING FRONT SPAR	
		D633A109-AKS 57-120-02-01	Page 3 of 9 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-120-02-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING FRONT SPAR	
		D633A109-AKS 57-120-02-01	Page 4 of 9 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-120-02-01				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING FRONT SPAR
		D633A109-AKS 57-120-02-01

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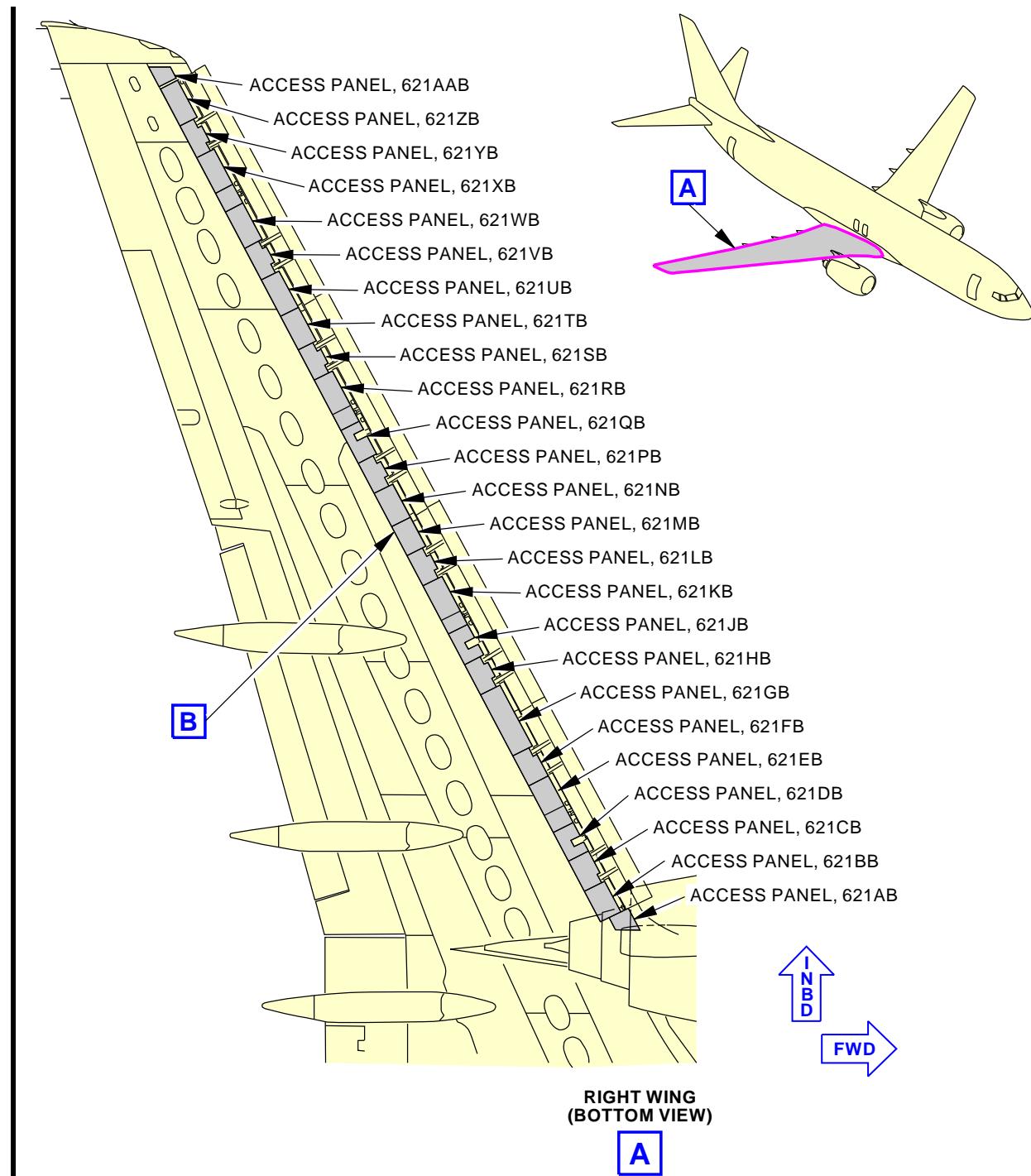
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-120-02-01

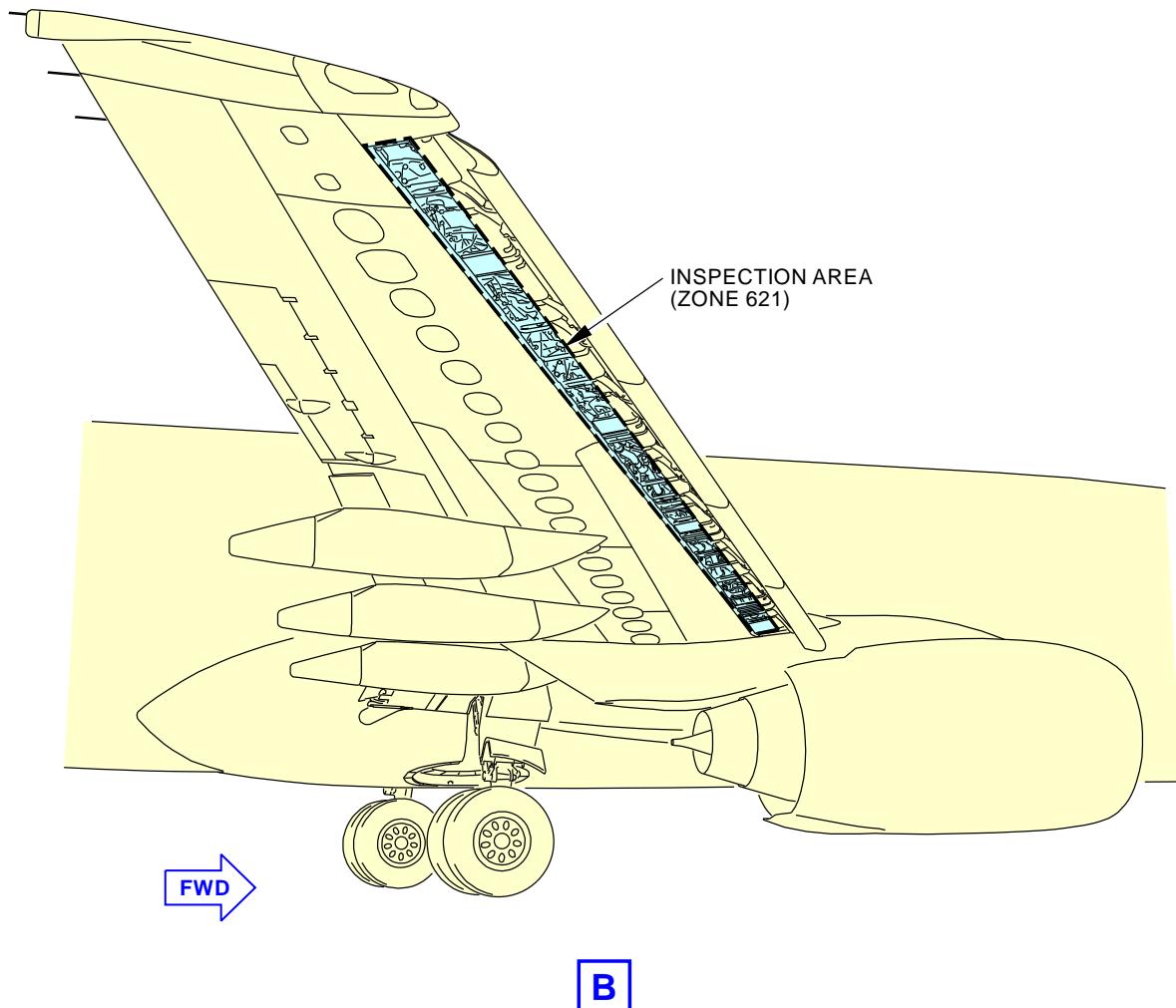
K99086 S0006584378_V5

**Leading Edge to Front Spar (Outboard of Nacelle Strut) Right Wing - General Visual (Internal)
Figure 1 (Sheet 1 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING FRONT SPAR
		D633A109-AKS 57-120-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-120-02-01



L07493 S0006584379_V3
Leading Edge to Front Spar (Outboard of Nacelle Strut) Right Wing - General Visual (Internal)
Figure 1 (Sheet 2 of 2)

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING FRONT SPAR
		D633A109-AKS 57-120-02-01

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Feb 15/2015

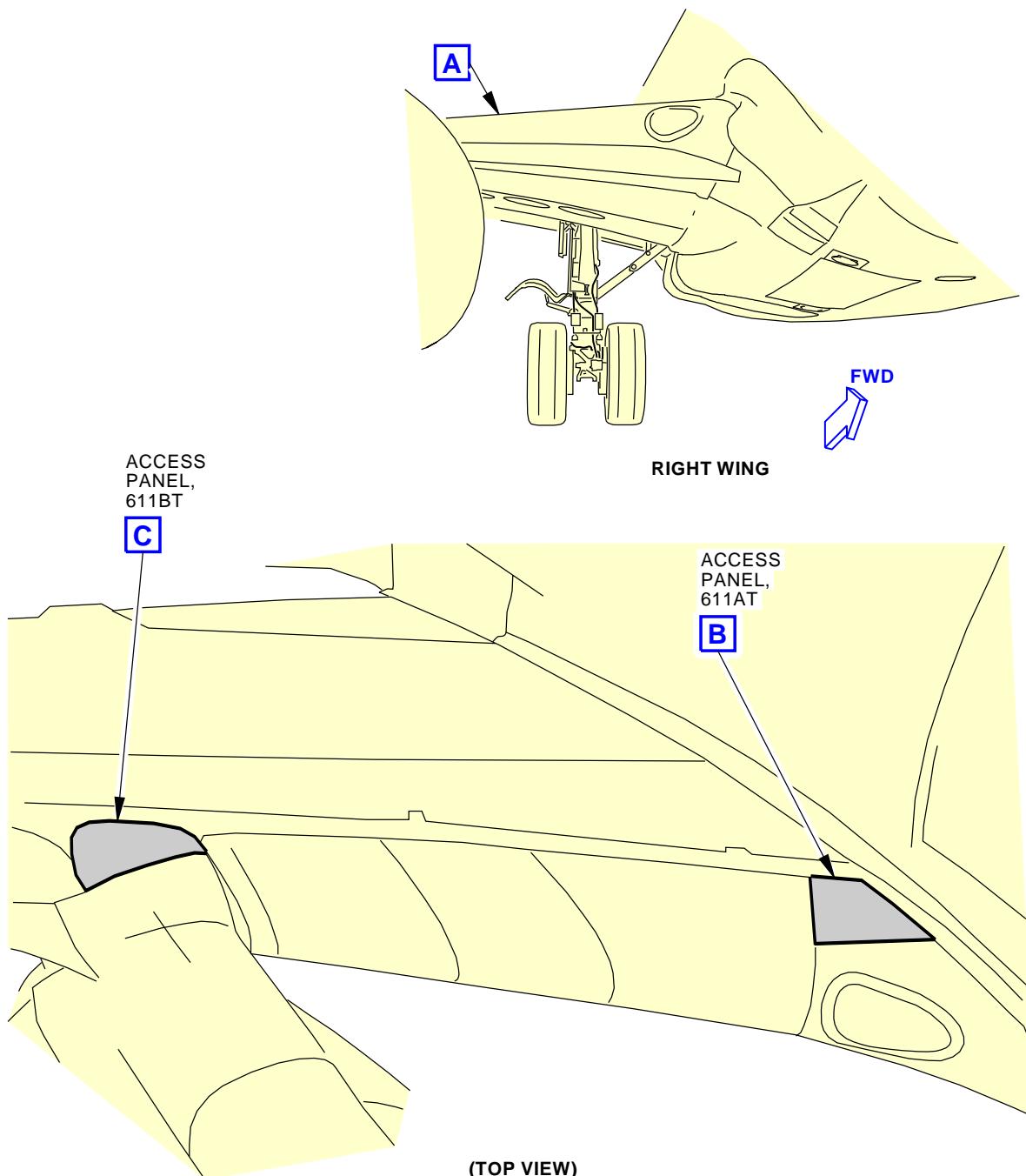
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-120-02-01

Leading Edge to Front Spar (Inboard of Nacelle Strut) Right Wing - General Visual (Internal)
Figure 2 (Sheet 1 of 2)

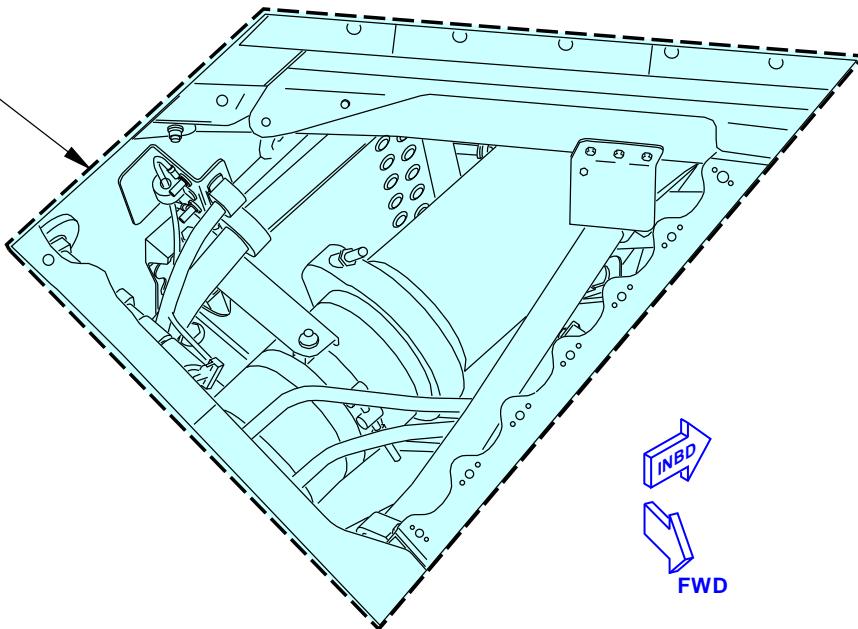
K94199 S0006584368_V3

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING FRONT SPAR
		D633A109-AKS 57-120-02-01

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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-120-02-01

INSPECTION AREA
(ZONE 611)**B**INSPECTION AREA
(ZONE 611)

FWD

C

L05527 S0006584369_V3

**Leading Edge to Front Spar (Inboard of Nacelle Strut) Right Wing - General Visual (Internal)
Figure 2 (Sheet 2 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING FRONT SPAR
		D633A109-AKS 57-120-02-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT OUTBOARD WING LEADING EDGE STRUCTURE			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-130-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 10 YR	REPEAT 10 YR	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY AIRPLANE ALL ENGINE ALL
		ACCESS 521AAB 521AB 521ABB 521BB 521CB 521DB 521EB 521FB 521GB 521HB 521JB 521KB 521LB 521MB 521NB 521PB 521QB 521RB 521SB 521TB 521UB 521VB 521WB 521XB 521YB 521ZB			ZONE 511 512 513 521 522 523 524 525
		NOTE			

Inspect left wing leading edge cavity, including flaps and slats.

ACCESS NOTE: Extend Krueger flaps and slats.**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LEADING EDGE STRUCTURE
		D633A109-AKS 57-130-01-01

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Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-130-01-01																																																						
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EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LEADING EDGE STRUCTURE	
		D633A109-AKS 57-130-01-01	Page 2 of 9 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-130-01-01
SUBTASK 57-05-03-410-040				MECH INSP
(4) Close these access panels:				
Number Name/Location				
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521AB	Outboard Leading Edge Blowout Door - Slat Station 20.04			
521ABB	Lower Leading Edge Access Panel-Slat Station 524.31			
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— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LEADING EDGE STRUCTURE
		D633A109-AKS 57-130-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-130-01-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LEADING EDGE STRUCTURE	
		D633A109-AKS 57-130-01-01	Page 4 of 9 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-130-01-01				
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MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LEADING EDGE STRUCTURE	
		D633A109-AKS 57-130-01-01	Page 5 of 9 Oct 15/2014

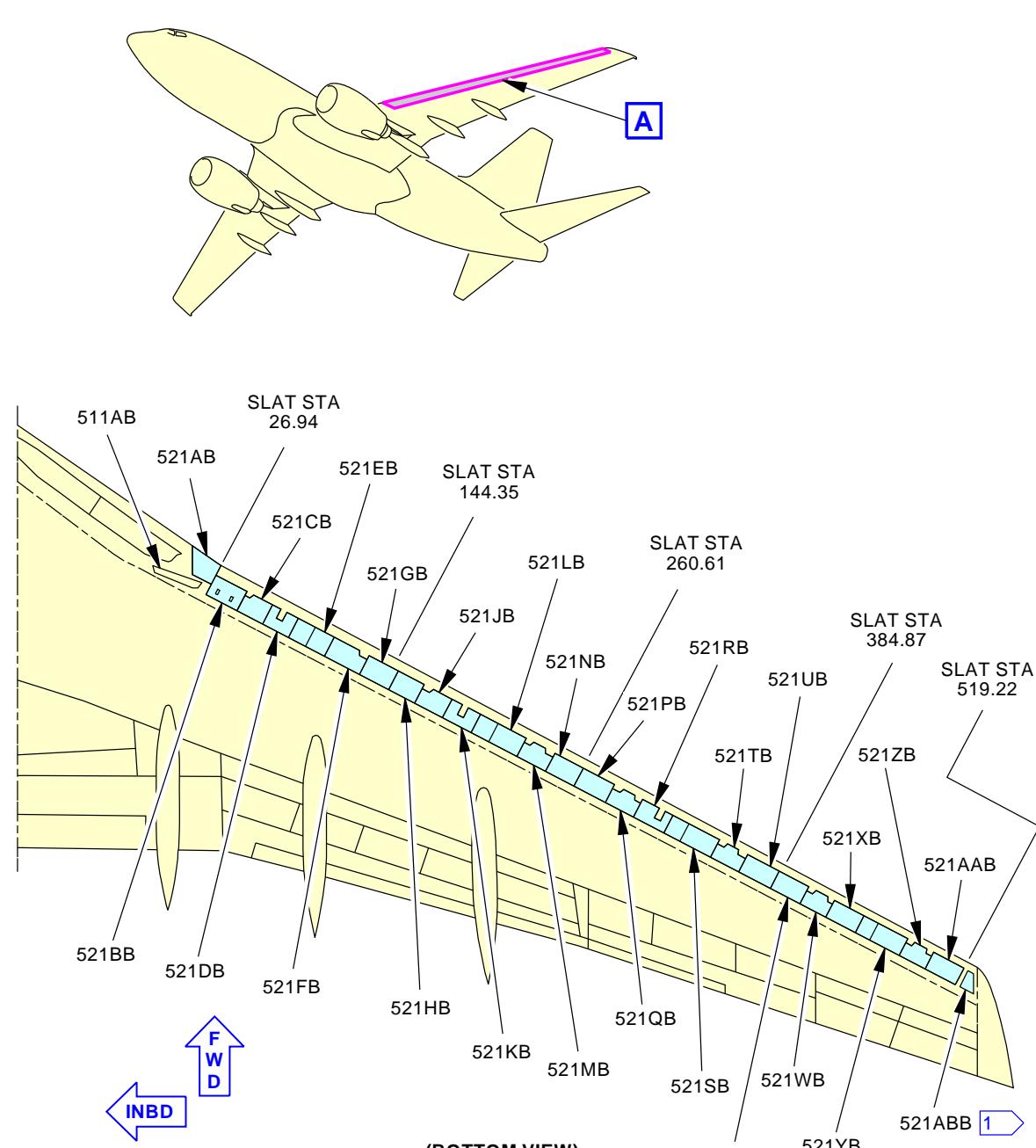
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-130-01-01MPD ITEM
57-130-01

D74883 S0000164317_V3

INTERNAL-GENERAL VISUAL: INTERNAL-LEFT OUTBOARD WING LEADING EDGE STRUCTURE
Figure 1 (Sheet 1 of 4)

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LEADING EDGE STRUCTURE
		D633A109-AKS 57-130-01-01

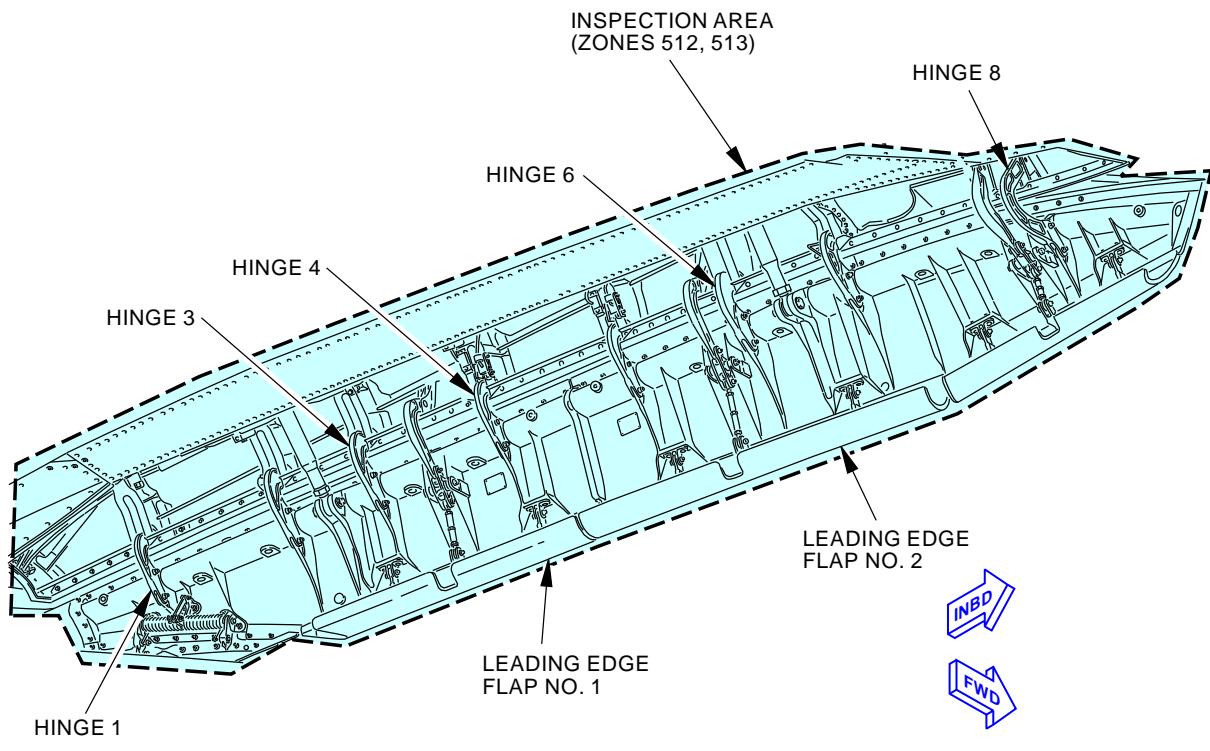
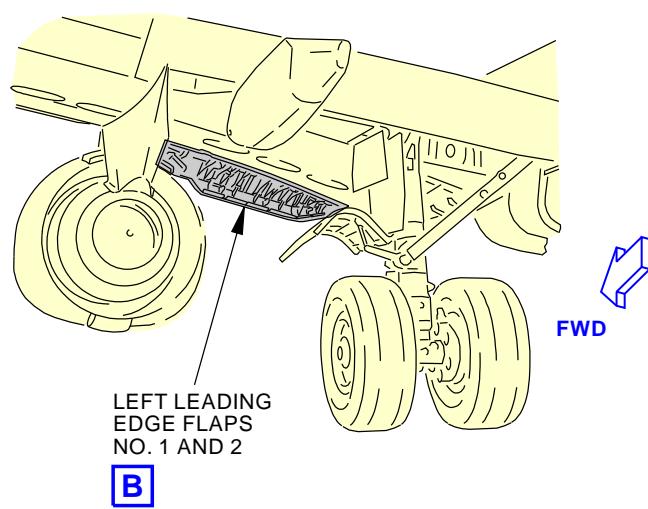
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

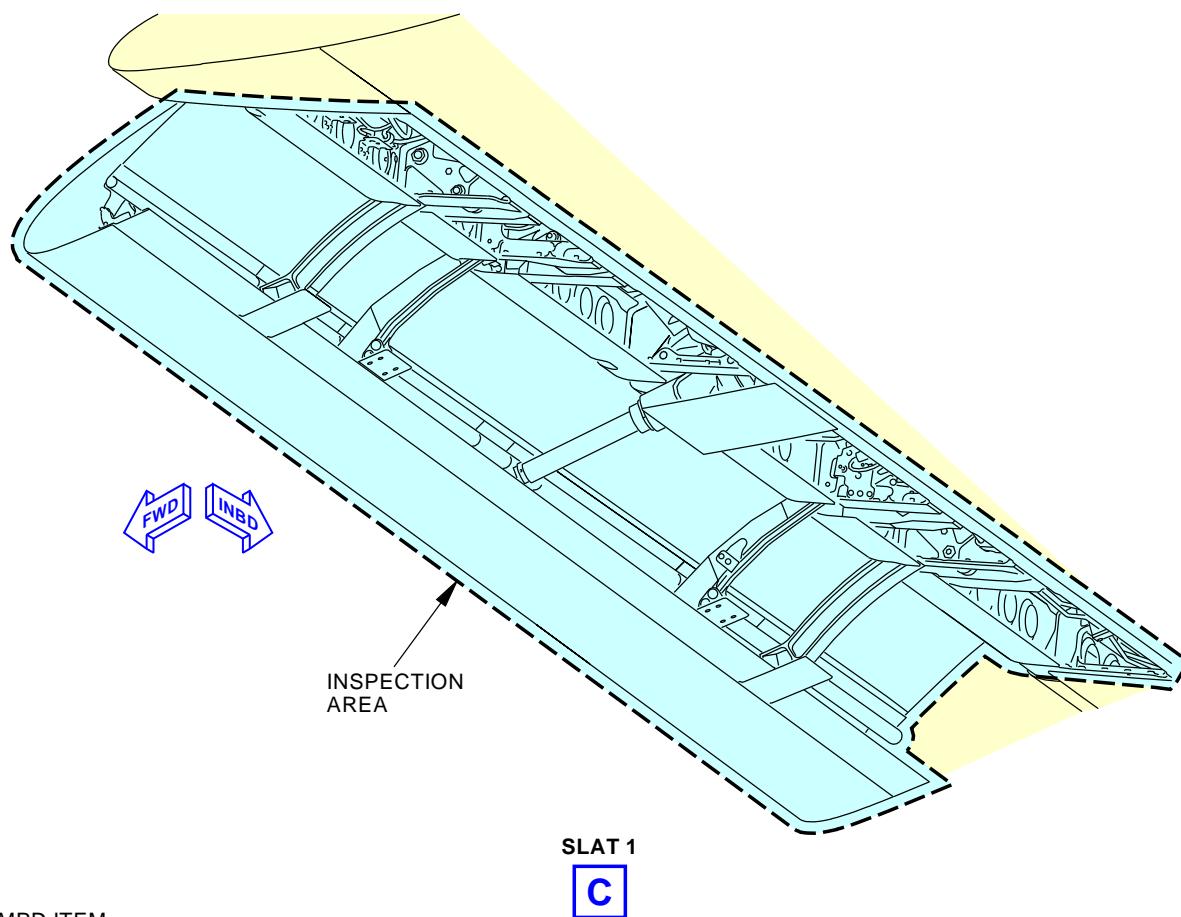
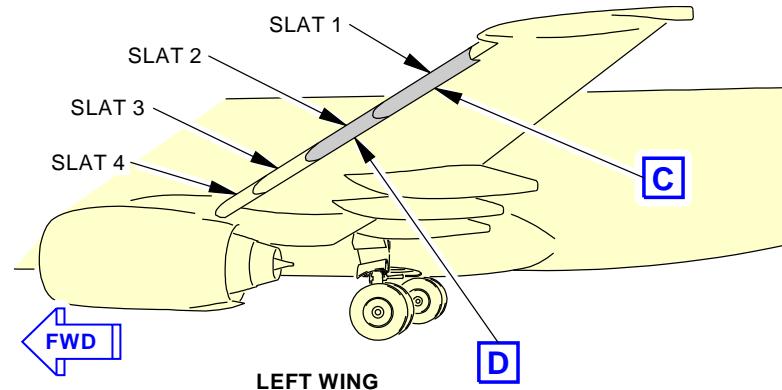
BOEING CARD NO.
57-130-01-01MPD ITEM
57-130-01

D74885 S0000164318_V3

INTERNAL-GENERAL VISUAL: INTERNAL-LEFT OUTBOARD WING LEADING EDGE STRUCTURE
Figure 1 (Sheet 2 of 4)EFFECTIVITY
AKS ALLSOURCE
MRB**LEFT OUTBOARD WING LEADING EDGE STRUCTURE****D633A109-AKS
57-130-01-01****Page 7 of 9
Jun 15/2016**

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-130-01-01

MPD ITEM
57-130-01

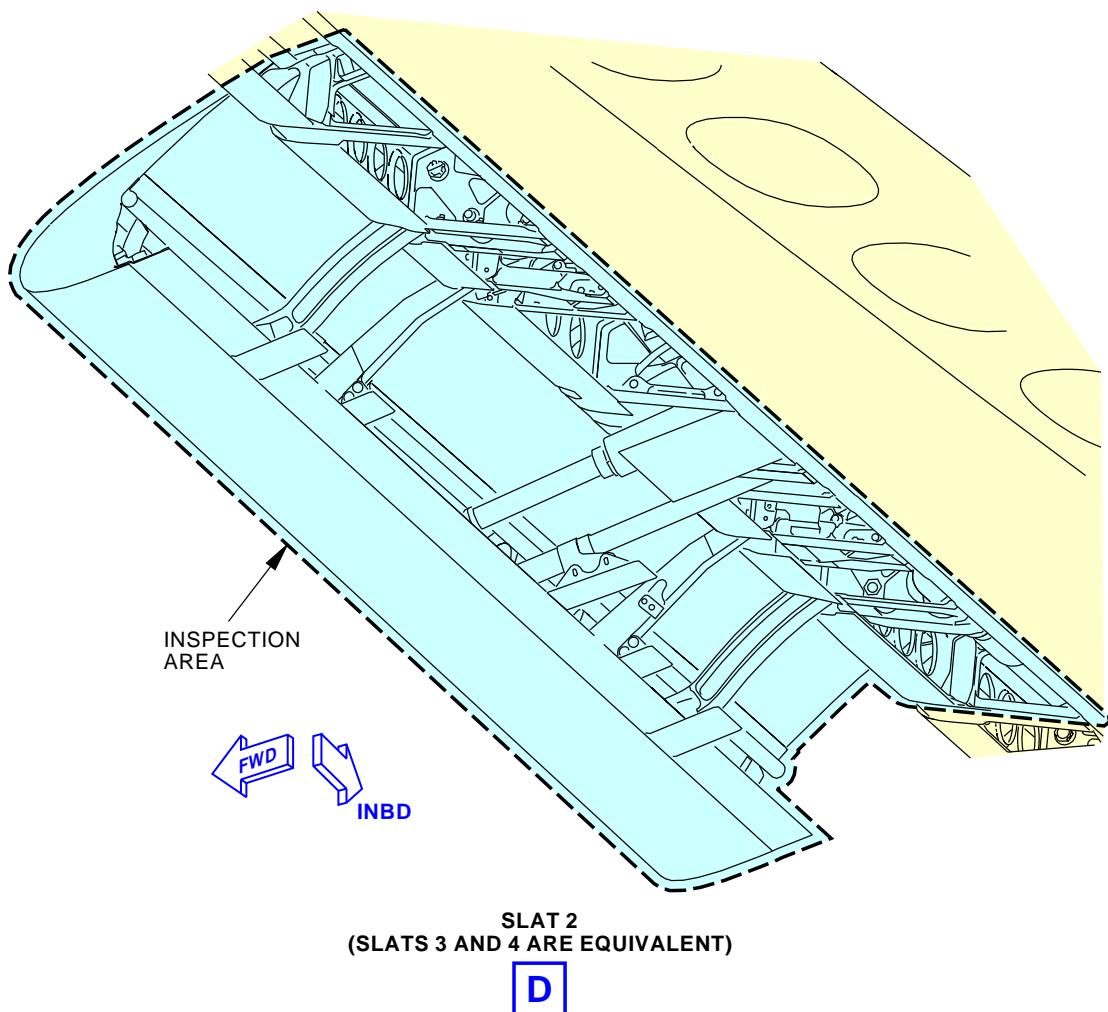
D74893 S0000164319_V3

INTERNAL-GENERAL VISUAL: INTERNAL-LEFT OUTBOARD WING LEADING EDGE STRUCTURE
Figure 1 (Sheet 3 of 4)

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LEADING EDGE STRUCTURE
		D633A109-AKS 57-130-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-130-01-01

MPD ITEM
57-130-01

D74929 S0000164320_V3

INTERNAL-GENERAL VISUAL: INTERNAL-LEFT OUTBOARD WING LEADING EDGE STRUCTURE
Figure 1 (Sheet 4 of 4)

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LEADING EDGE STRUCTURE
		D633A109-AKS 57-130-01-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT OUTBOARD WING LEADING EDGE STRUCTURE			BOEING CARD NO.	
DATE	TASK GENERAL VISUAL				57-130-02-01	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 10 YR	REPEAT 10 YR	RELATED CARD	
STATION	SKILL AIRPL				APPLICABILITY AIRPLANE ALL ENGINE ALL	
		ACCESS 621AAB 621AB 621BB 621CB 621DB 621EB 621FB 621GB 621HB 621JB 621KB 621LB 621MB 621NB 621PB 621QB 621RB 621SB 621TB 621UB 621VB 621WB 621XB 621YB 621ZB				
		NOTE				

Inspect right wing leading edge cavity, including flaps and slats.

ACCESS NOTE: Extend Krueger flaps and slats.**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LEADING EDGE STRUCTURE
		D633A109-AKS 57-130-02-01

Page 1 of 9
Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

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<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>621AAB</td><td>Lower Leading Edge Access Panel - Slat Station 524.31</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	621AAB	Lower Leading Edge Access Panel - Slat Station 524.31																																																
<u>Number</u>	<u>Name/Location</u>																																																							
621AAB	Lower Leading Edge Access Panel - Slat Station 524.31																																																							

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LEADING EDGE STRUCTURE
		D633A109-AKS 57-130-02-01

AKS

737-600/700/800/900

TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-130-02-01
------	-------------	---------	------------------	--

(Continued)

<u>Number</u>	<u>Name/Location</u>
621AB	Outboard Leading Edge Blowout Door - Slat Station 20.04
621BB	Engine Fuel Spar Valve Access Panel - Slat Station 36.02
621CB	Lower Leading Edge Access Panel - Slat Station 53.95
621DB	Lower Leading Edge Access Panel - Slat Station 71.38
621EB	Defuel Access Panel - Slat Station 95.15
621FB	Lower Leading Edge Access Panel - Slat Station 112.52
621GB	Refuel Access Panel - Slat Station 143.27
621HB	Lower Leading Edge Access Panel - Slat Station 170.21
621JB	Lower Leading Edge Access Panel - Slat Station 188.14
621KB	Lower Leading Edge Access Panel - Slat Station 216.71
621LB	Lower Leading Edge Access Panel - Slat Station 234.59
621MB	Lower Leading Edge Access Panel - Slat Station 252.04
621NB	Lower Leading Edge Access Panel - Slat Station 270.63
621PB	Lower Leading Edge Access Panel - Slat Station 289.18
621QB	Lower Leading Edge Access Panel - Slat Station 307.75
621RB	Lower Leading Edge Access Panel - Slat Station 337.62
621SB	Lower Leading Edge Access Panel - Slat Station 356.15
621TB	Lower Leading Edge Access Panel - Slat Station 374.95
621UB	Lower Leading Edge Access Panel - Slat Station 395.64
621VB	Lower Leading Edge Access Panel - Slat Station 415.79
621WB	Lower Leading Edge Access Panel - Slat Station 435.91
621XB	Lower Leading Edge Access Panel - Slat Station 467.98
621YB	Lower Leading Edge Access Panel - Slat Station 488.04
621ZB	Lower Leading Edge Access Panel - Slat Station 508.31

MECH

INSP

END OF TASK

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LEADING EDGE STRUCTURE
		D633A109-AKS 57-130-02-01

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Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-130-02-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LEADING EDGE STRUCTURE
		D633A109-AKS 57-130-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-130-02-01			
				<table border="1"><tr><td style="width: 80%;"></td><td style="width: 10%; text-align: center;">MECH</td><td style="width: 10%; text-align: center;">INSP</td></tr></table>		MECH	INSP
	MECH	INSP					

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-063

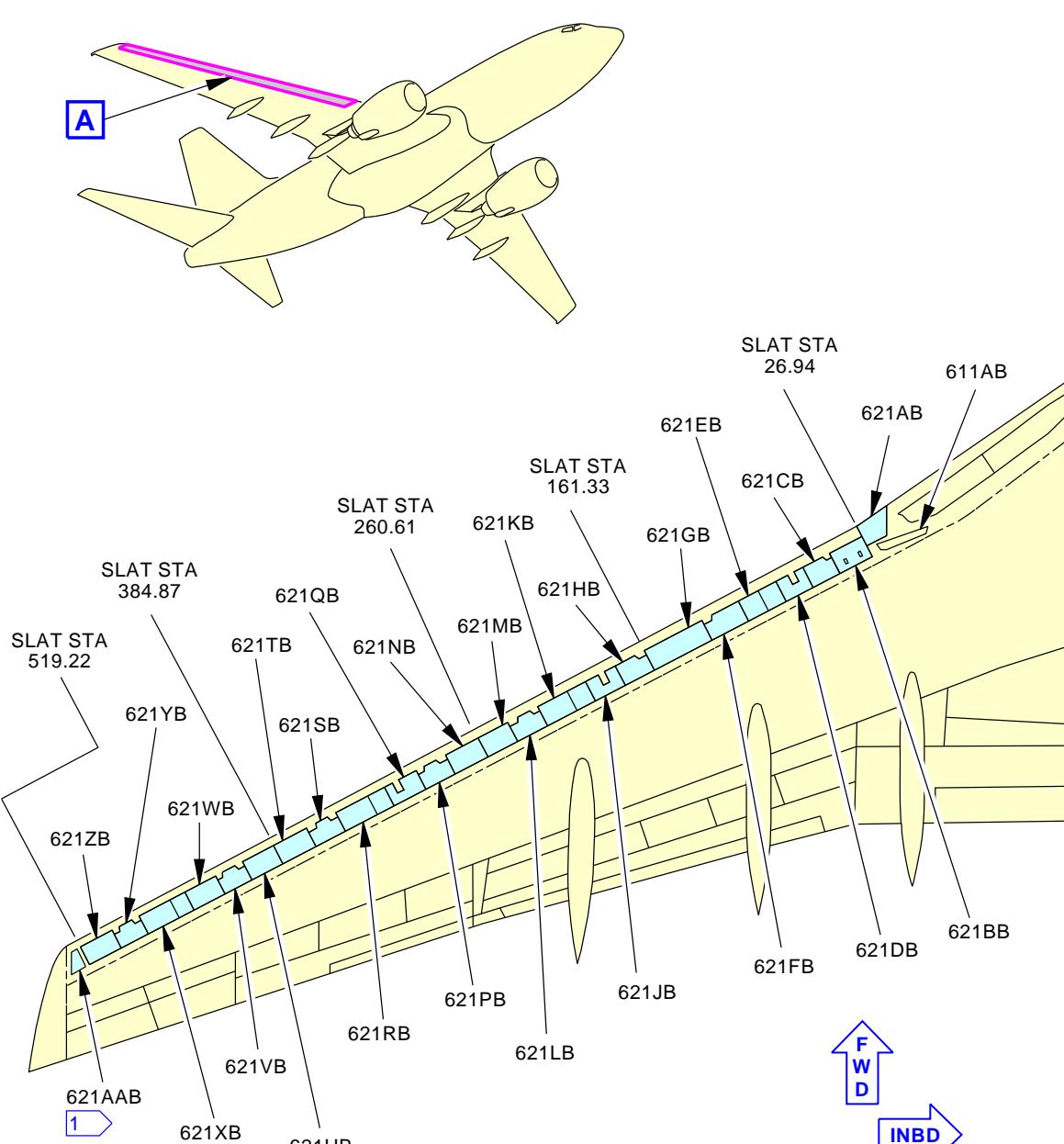
- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LEADING EDGE STRUCTURE
		D633A109-AKS 57-130-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-130-02-01



1 NOT ON ALL AIRPLANES

MPD ITEM
57-130-02

(BOTTOM VIEW)

**INTERNAL-GENERAL VISUAL: RIGHT OUTBOARD WING LEADING EDGE**
Figure 1 (Sheet 1 of 4)

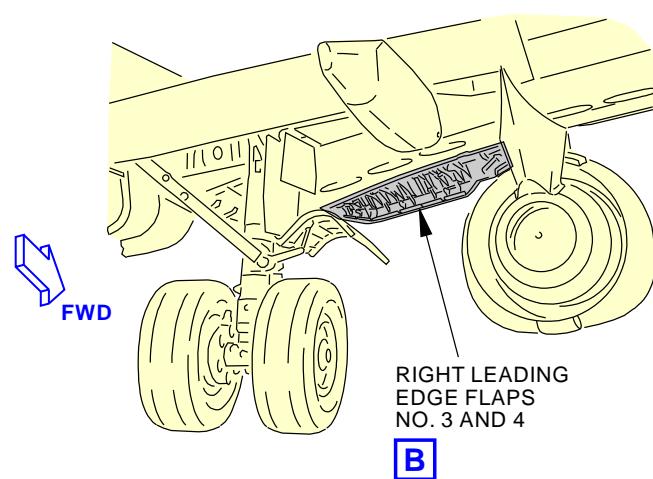
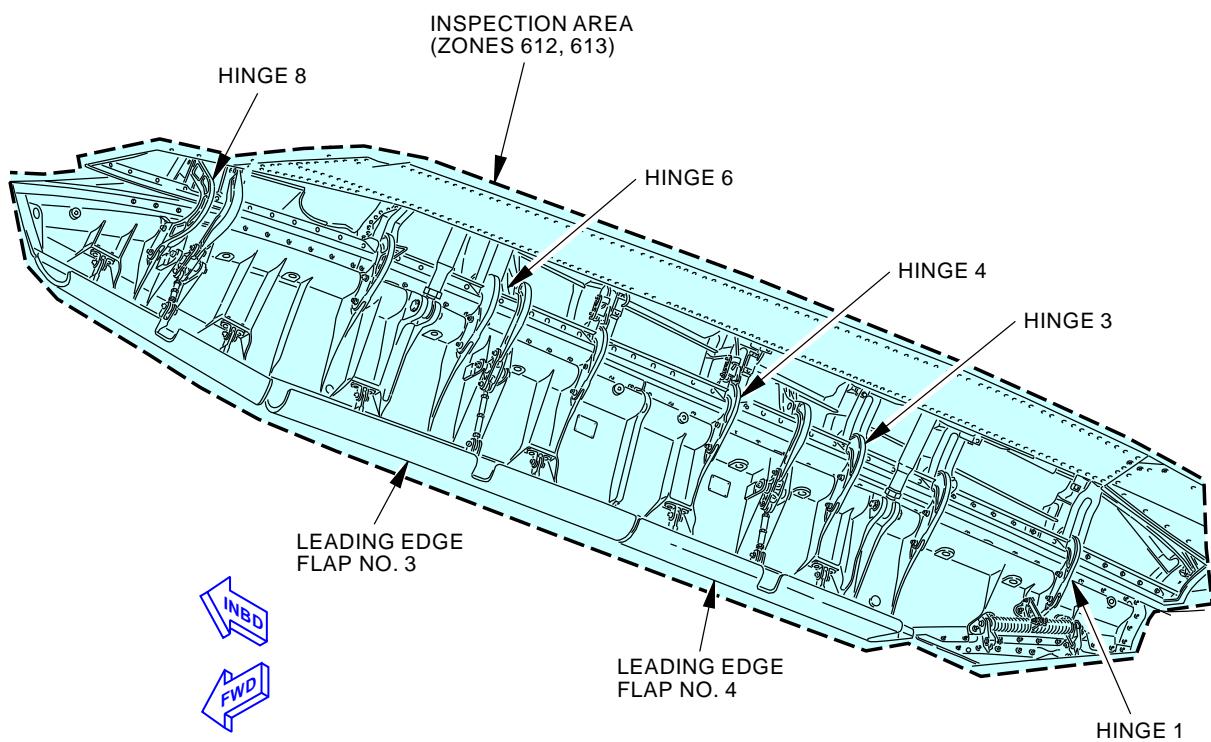
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EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LEADING EDGE STRUCTURE
		D633A109-AKS 57-130-02-01

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Jun 15/2016

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-130-02-01
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**RIGHT WING****RIGHT LEADING EDGE FLAPS NO. 3 AND 4**MPD ITEM
57-130-02

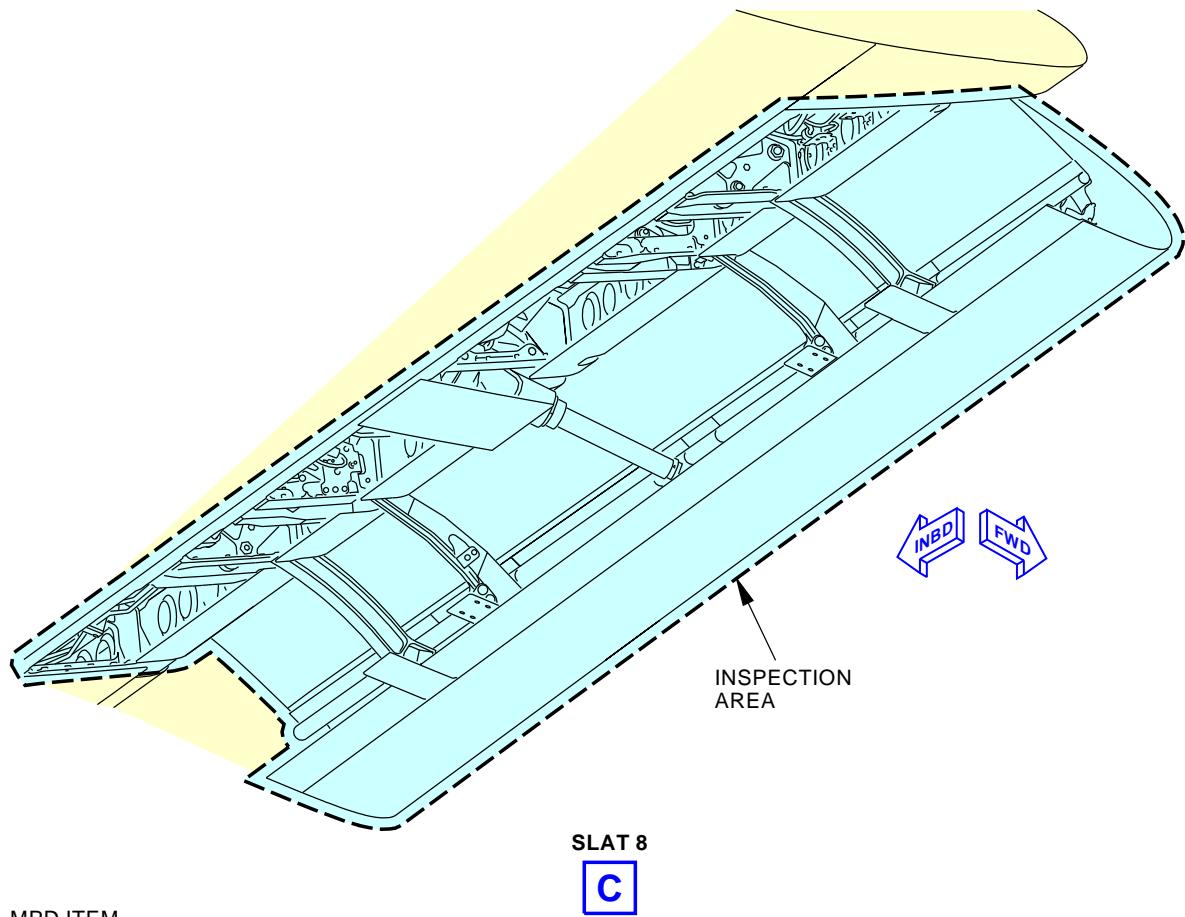
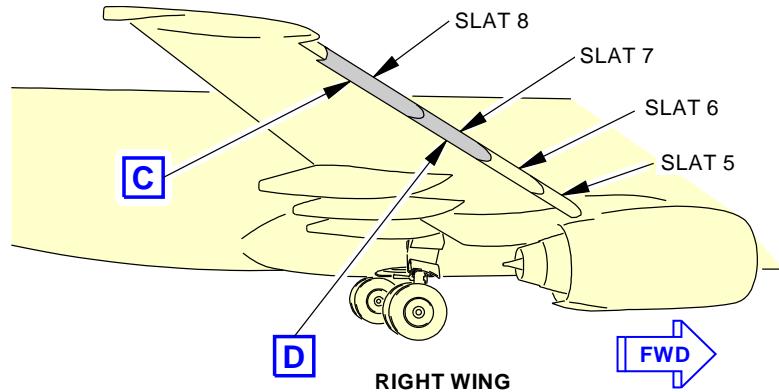
D75028 S0000164325_V3

INTERNAL-GENERAL VISUAL: RIGHT OUTBOARD WING LEADING EDGE
Figure 1 (Sheet 2 of 4)

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LEADING EDGE STRUCTURE
		D633A109-AKS 57-130-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-130-02-01

MPD ITEM
57-130-02

D75036 S0000164326_V3

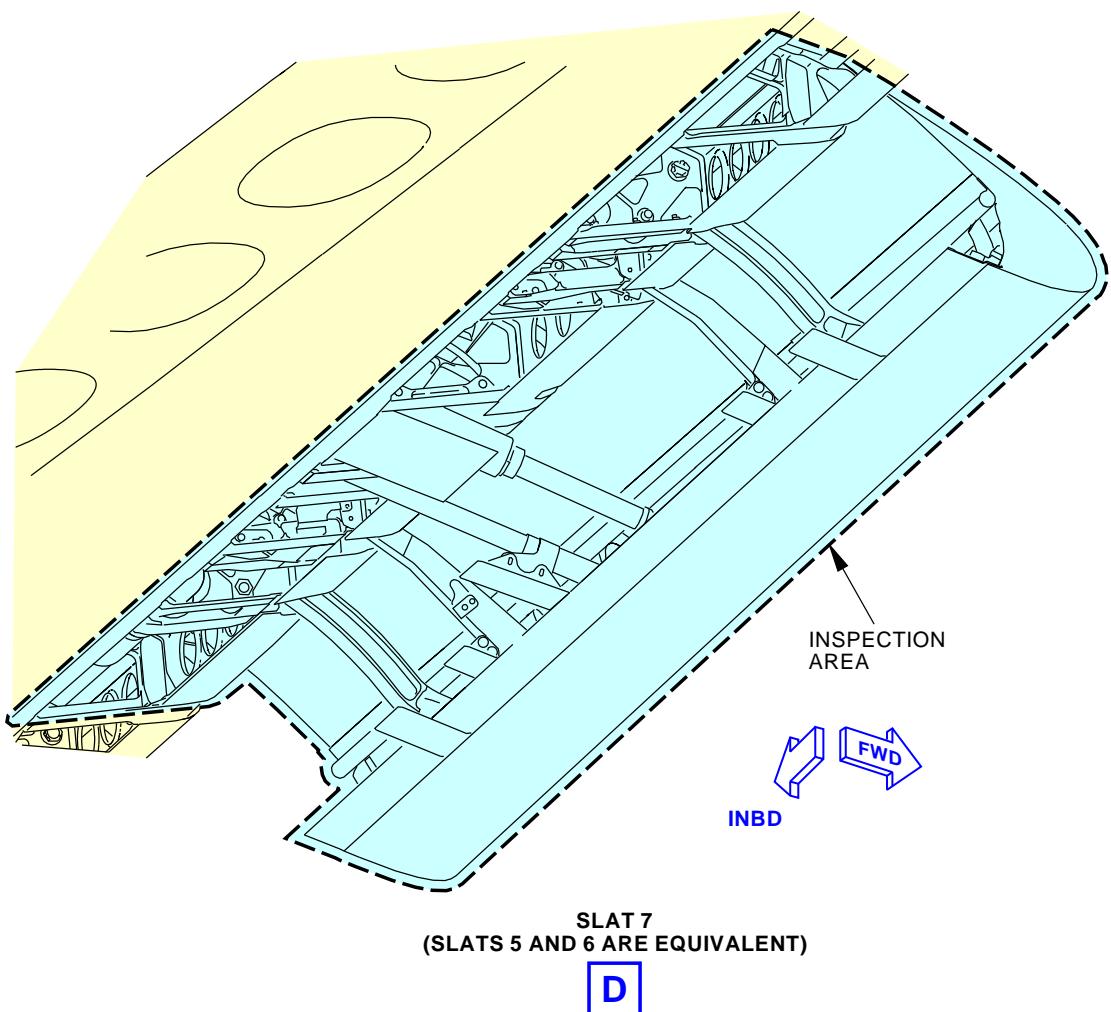
INTERNAL-GENERAL VISUAL: RIGHT OUTBOARD WING LEADING EDGE
Figure 1 (Sheet 3 of 4)

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LEADING EDGE STRUCTURE
		D633A109-AKS 57-130-02-01

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Jun 15/2016

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-130-02-01

MPD ITEM
57-130-02

D75037 S0000164327_V3

INTERNAL-GENERAL VISUAL: RIGHT OUTBOARD WING LEADING EDGE
Figure 1 (Sheet 4 of 4)

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LEADING EDGE STRUCTURE
		D633A109-AKS 57-130-02-01

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AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT WING SLAT TRACKS			BOEING CARD NO. 57-140-01-01
DATE	TASK DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY AIRPLANE ENGINE ALL ALL
STATION	SKILL AIRPL	ACCESS 521CB 521FB 521JB 521MB 521QB 521TB 521WB 521ZB			
		NOTE			

Inspect left wing slat tracks.

ACCESS NOTE: Extend slats.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING SLAT TRACKS
		D633A109-AKS 57-140-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-140-01-01
TASK 57-05-03-211-801				MECH INSP

1. INTERNAL - DETAILED: LEFT WING SLAT TRACKS
(Figure 1)

A. Inspection

SUBTASK 57-05-03-010-006

(1) Open these access panels:

<u>Number</u>	<u>Name/Location</u>
521CB	Lower Leading Edge Access Panel - Slat Station 53.95
521FB	Lower Leading Edge Access Panel - Slat Station 116.32
521JB	Lower Leading Edge Access Panel - Slat Station 170.20
521MB	Lower Leading Edge Access Panel - Slat Station 234.65
521QB	Lower Leading Edge Access Panel - Slat Station 289.17
521TB	Lower Leading Edge Access Panel - Slat Station 356.14
521WB	Lower Leading Edge Access Panel - Slat Station 415.79
521ZB	Lower Leading Edge Access Panel - Slat Station 488.05

NOTE: Extend slats.

SUBTASK 57-05-03-211-001

(2) Do a Detailed inspection of the left wing slat tracks.

SUBTASK 57-05-03-910-019

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.

SUBTASK 57-05-03-410-006

(4) Close these access panels:

<u>Number</u>	<u>Name/Location</u>
521CB	Lower Leading Edge Access Panel - Slat Station 53.95
521FB	Lower Leading Edge Access Panel - Slat Station 116.32
521JB	Lower Leading Edge Access Panel - Slat Station 170.20
521MB	Lower Leading Edge Access Panel - Slat Station 234.65
521QB	Lower Leading Edge Access Panel - Slat Station 289.17
521TB	Lower Leading Edge Access Panel - Slat Station 356.14
521WB	Lower Leading Edge Access Panel - Slat Station 415.79
521ZB	Lower Leading Edge Access Panel - Slat Station 488.05

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING SLAT TRACKS	
		D633A109-AKS 57-140-01-01	Page 2 of 5 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-140-01-01
				MECH INSP
TASK 51-05-01-210-809				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING SLAT TRACKS	
		D633A109-AKS 57-140-01-01	Page 3 of 5 Oct 15/2015

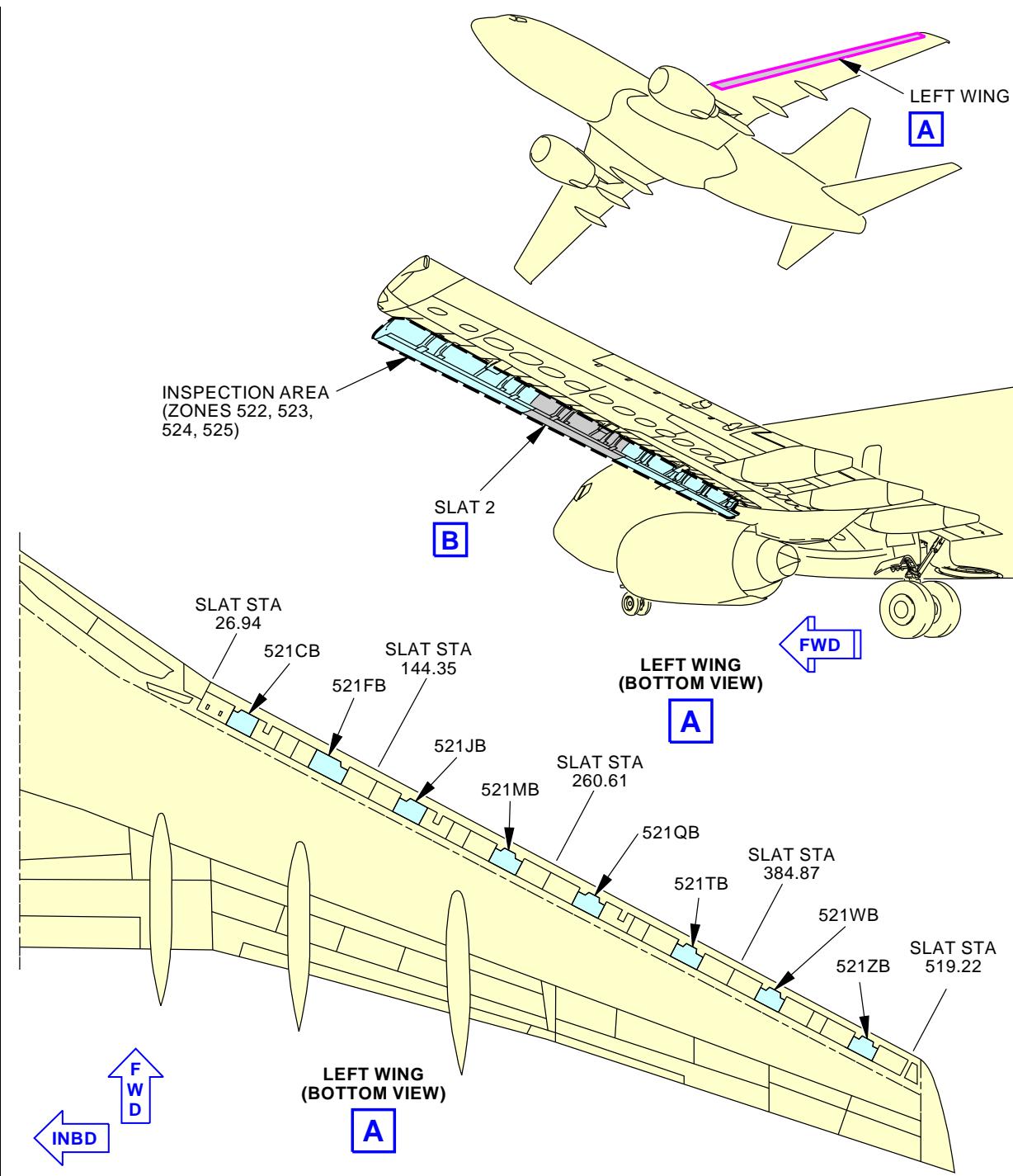
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-140-01-01

369505 S0000132824_V3

**Left Wing Leading Edge Slat Tracks
Figure 1 (Sheet 1 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING SLAT TRACKS
		D633A109-AKS 57-140-01-01

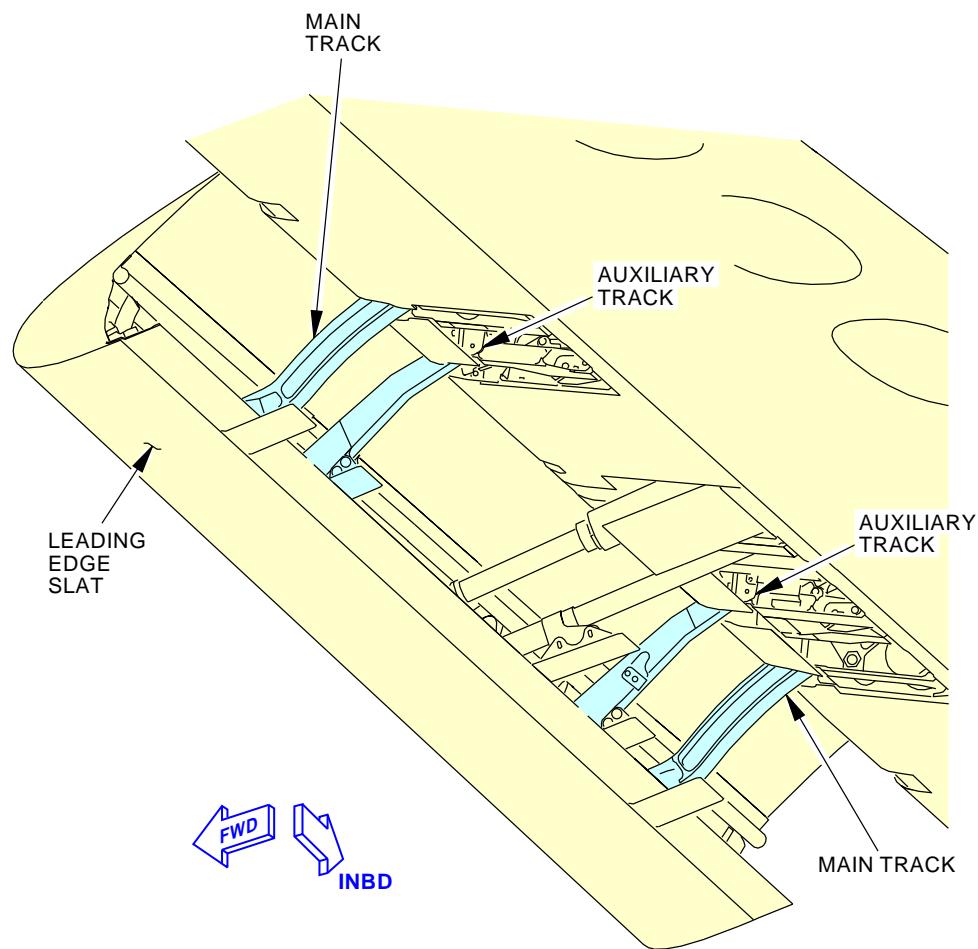
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-140-01-01**SLAT 2
(SLATS 1, 3, AND 4 ARE EQUIVALENT)****B**

369592 S0000132826_V3

**Left Wing Leading Edge Slat Tracks
Figure 1 (Sheet 2 of 2)**EFFECTIVITY
AKS ALLSOURCE
MRB**LEFT WING SLAT TRACKS****D633A109-AKS
57-140-01-01****Page 5 of 5
Jun 15/2016**

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT WING SLAT TRACKS			BOEING CARD NO.
DATE	TASK DETAILED				57-140-02-01
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 621CB 621FB 621JB 621MB 621QB 621TB 621WB 621ZB			ZONE 622 623 624 625
		NOTE			

Inspect right wing slat tracks.

ACCESS NOTE: Extend stats.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING SLAT TRACKS
		D633A109-AKS 57-140-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-140-02-01
TASK 57-05-03-211-802				MECH INSP

1. INTERNAL - DETAILED: RIGHT WING SLAT TRACKS
(Figure 1)

A. Inspection

SUBTASK 57-05-03-010-005

(1) Open these access panels:

<u>Number</u>	<u>Name/Location</u>
621CB	Lower Leading Edge Access Panel - Slat Station 53.95
621FB	Lower Leading Edge Access Panel - Slat Station 112.52
621JB	Lower Leading Edge Access Panel - Slat Station 188.14
621MB	Lower Leading Edge Access Panel - Slat Station 252.04
621QB	Lower Leading Edge Access Panel - Slat Station 307.75
621TB	Lower Leading Edge Access Panel - Slat Station 374.95
621WB	Lower Leading Edge Access Panel - Slat Station 435.91
621ZB	Lower Leading Edge Access Panel - Slat Station 508.31

NOTE: Extend slats.

SUBTASK 57-05-03-211-002

(2) Do a Detailed inspection of the right wing slat tracks.

SUBTASK 57-05-03-910-020

(3) 737-6789 Basic Task Description, AMM task 51-05-01-210-809.

SUBTASK 57-05-03-410-005

(4) Close these access panels:

<u>Number</u>	<u>Name/Location</u>
621CB	Lower Leading Edge Access Panel - Slat Station 53.95
621FB	Lower Leading Edge Access Panel - Slat Station 112.52
621JB	Lower Leading Edge Access Panel - Slat Station 188.14
621MB	Lower Leading Edge Access Panel - Slat Station 252.04
621QB	Lower Leading Edge Access Panel - Slat Station 307.75
621TB	Lower Leading Edge Access Panel - Slat Station 374.95
621WB	Lower Leading Edge Access Panel - Slat Station 435.91
621ZB	Lower Leading Edge Access Panel - Slat Station 508.31

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING SLAT TRACKS	
		D633A109-AKS 57-140-02-01	Page 2 of 5 Jun 15/2016

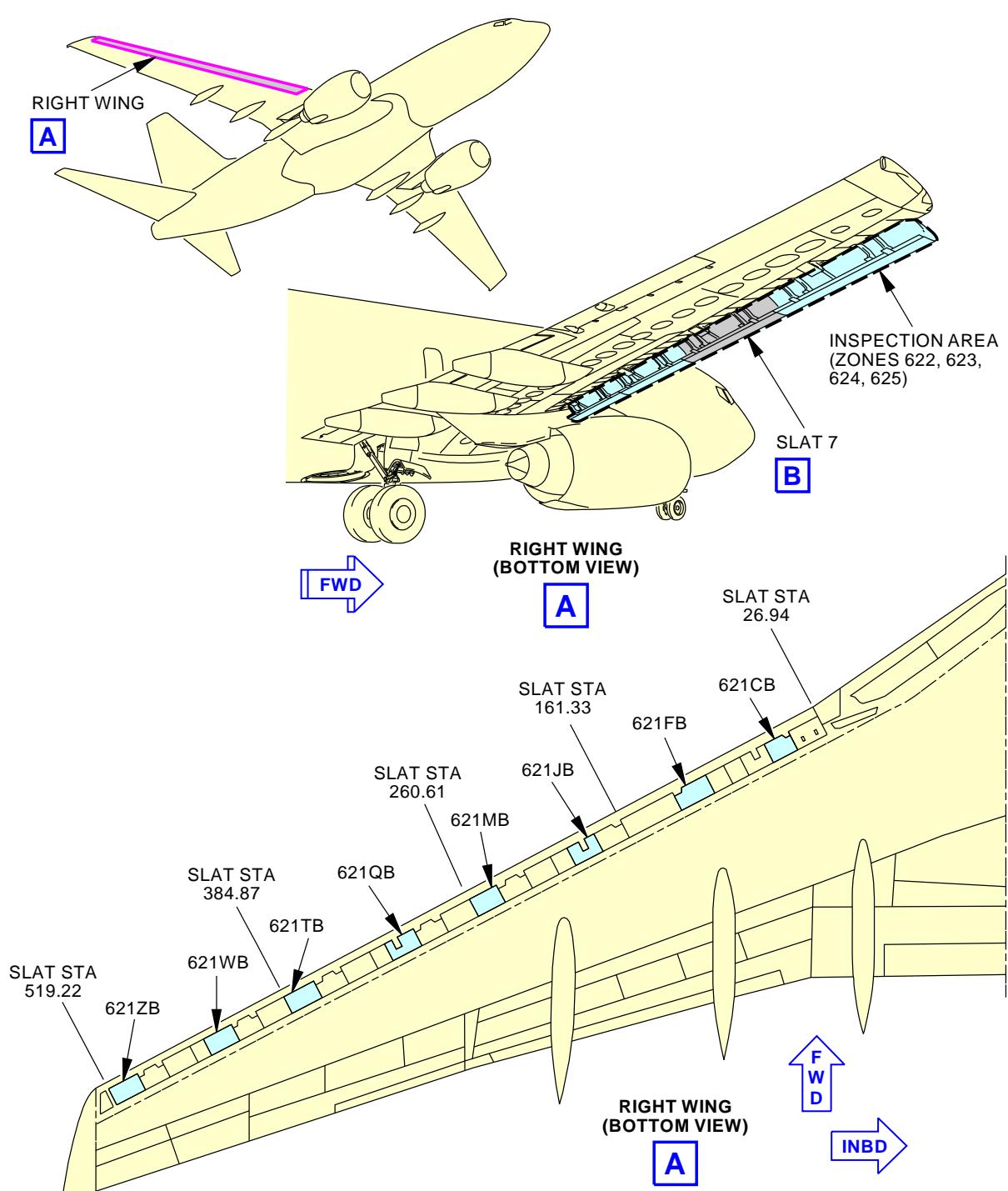
AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-140-02-01
				MECH INSP
TASK 51-05-01-210-809				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING SLAT TRACKS	
		D633A109-AKS 57-140-02-01	Page 3 of 5 Oct 15/2015

AKS737-600/700/800/900
TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-140-02-01

Right Wing Leading Edge Slat Tracks
Figure 1 (Sheet 1 of 2)

406922 S0000136336_V2

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING SLAT TRACKS
		D633A109-AKS 57-140-02-01

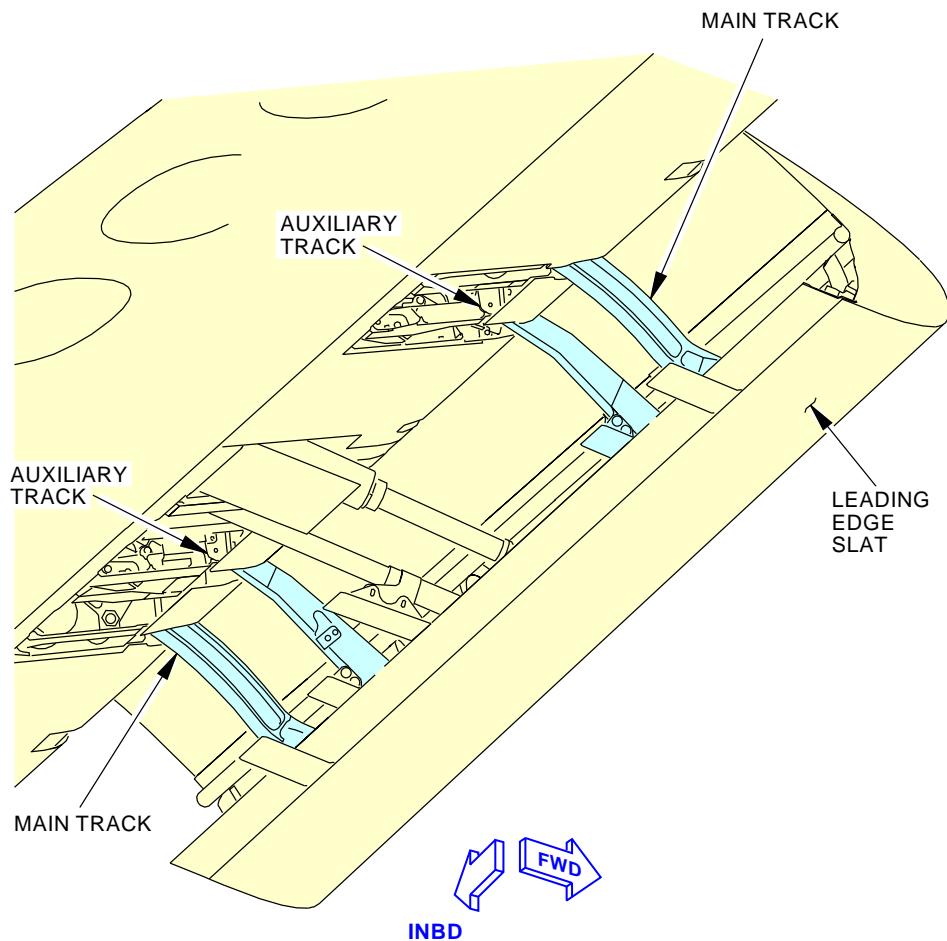
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-140-02-01**SLAT 7
(SLATS 5, 6, AND 8 ARE EQUIVALENT)****B**

407152 S0000136337_V2

**Right Wing Leading Edge Slat Tracks
Figure 1 (Sheet 2 of 2)**EFFECTIVITY
AKS ALLSOURCE
MRB**RIGHT WING SLAT TRACKS****D633A109-AKS
57-140-02-01****Page 5 of 5
Jun 15/2016**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT OUTBOARD WING ACCESS HOLES			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-160-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 531AB 531BB 532AB 532BB 532CB 532DB 532EB 532FB 532GB 532HB 532JB 532KB 532LB 532MB 532NB 532PB 532QB 532RB 533AB 533BB 533CB 534AB 534BB			ZONE 531 532 533 534

Inspect fuel access holes in left outboard wing lower surface. (Tank entry is not required.)

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING ACCESS HOLES
		D633A109-AKS 57-160-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-160-01-01																																																
				MECH INSP																																																
TASK 57-05-03-210-819																																																				
1. INTERNAL - GENERAL VISUAL: LEFT OUTBOARD WING ACCESS HOLES																																																				
(Figure 1)																																																				
A. Inspection																																																				
SUBTASK 57-05-03-010-038																																																				
(1) Open these access panels:																																																				
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EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING ACCESS HOLES	
		D633A109-AKS 57-160-01-01	Page 2 of 5 Jun 15/2016

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-160-01-01		
(Continued)					MECH	INSP
<u>Number</u>	<u>Name/Location</u>					
532CB	Main Tank Access Door - Wing Station 290					
532DB	Main Tank Access Door - Wing Station 313					
532EB	Main Tank Access Door - Wing Station 337					
532FB	Main Tank Access Door - Wing Station 367					
532GB	Main Tank Access Door - Wing Station 390					
532HB	Main Tank Access Door - Wing Station 417					
532JB	Main Tank Access Door - Wing Station 443					
532KB	Main Tank Access Door - Wing Station 470					
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532MB	Main Tank Access Door - Wing Station 523					
532NB	Main Tank Access Door - Wing Station 549					
532PB	Main Tank Access Door - Wing Station 576					
532QB	Main Tank Access Door - Wing Station 602					
532RB	Main Tank Access Door - Wing Station 629					
533AB	Surge Tank Access Door - Wing Station 655					
533BB	Surge Tank Access Door - Wing Station 679					
533CB	Surge Tank Access Door - Wing Station 703					
534AB	Main Tank Access Door - Wing Station 727					
534BB	Main Tank Access Door - Wing Station 748					

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING ACCESS HOLES
		D633A109-AKS 57-160-01-01

Page 3 of 5
Feb 15/2015

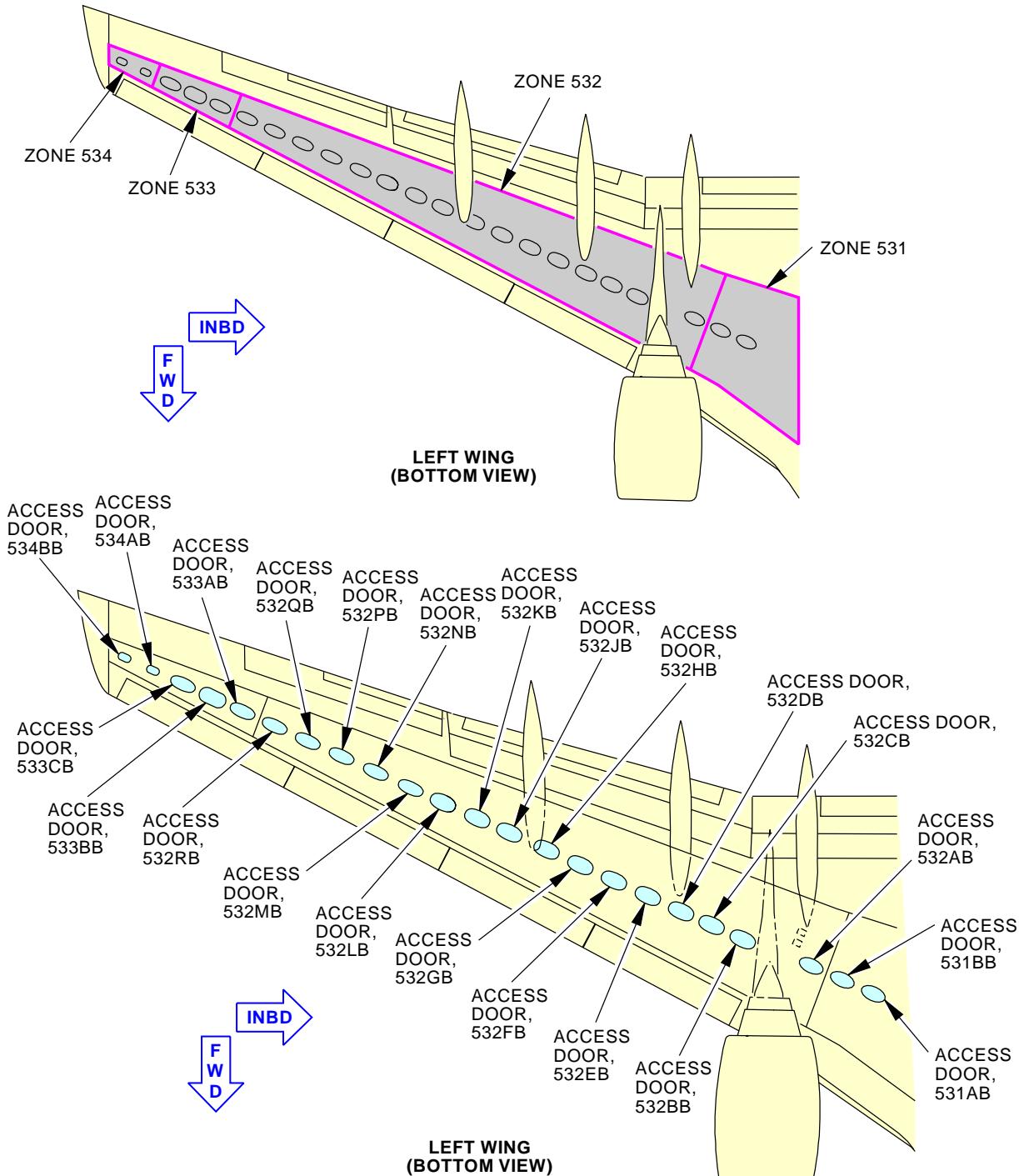
AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-160-01-01
				MECH INSP
TASK 51-05-01-210-809				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING ACCESS HOLES	
		D633A109-AKS 57-160-01-01	Page 4 of 5 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-160-01-01



399036 S0000133239_V3

**Left Outboard Wing Access Holes
Figure 1**

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING ACCESS HOLES
		D633A109-AKS 57-160-01-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT OUTBOARD WING ACCESS HOLES			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-160-02-01
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 631AB 631BB 632AB 632BB 632CB 632DB 632EB 632FB 632GB 632HB 632JB 632KB 632LB 632MB 632NB 632PB 632QB 632RB 633AB 633BB 633CB 634AB 634BB			ZONE 631 632 633 634

Inspect fuel access holes in right outboard wing lower surface. (Tank entry is not required.)

INTERVAL NOTE: Whichever comes first.**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING ACCESS HOLES	
		D633A109-AKS 57-160-02-01	Page 1 of 5 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-160-02-01																																																
TASK 57-05-03-210-820				MECH INSP																																																
1. INTERNAL - GENERAL VISUAL: RIGHT OUTBOARD WING ACCESS HOLES (Figure 1)																																																				
A. Inspection																																																				
SUBTASK 57-05-03-010-037																																																				
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EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING ACCESS HOLES
		D633A109-AKS 57-160-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-160-02-01		
(Continued)					MECH	INSP
<u>Number</u>	<u>Name/Location</u>					
632CB	Main Tank Access Door - Wing Station 290					
632DB	Main Tank Access Door - Wing Station 313					
632EB	Main Tank Access Door - Wing Station 337					
632FB	Main Tank Access Door - Wing Station 367					
632GB	Main Tank Access Door - Wing Station 390					
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632KB	Main Tank Access Door - Wing Station 470					
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632PB	Main Tank Access Door - Wing Station 576					
632QB	Main Tank Access Door - Wing Station 602					
632RB	Main Tank Access Door - Wing Station 629					
633AB	Surge Tank Access Door - Wing Station 655					
633BB	Surge Tank Access Door - Wing Station 679					
633CB	Surge Tank Access Door - Wing Station 703					
634AB	Main Tank Access Door - Wing Station 727					
634BB	Main Tank Access Door - Wing Station 748					

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING ACCESS HOLES
		D633A109-AKS 57-160-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-160-02-01
				MECH INSP
TASK 51-05-01-210-809				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING ACCESS HOLES	
		D633A109-AKS 57-160-02-01	Page 4 of 5 Oct 15/2015

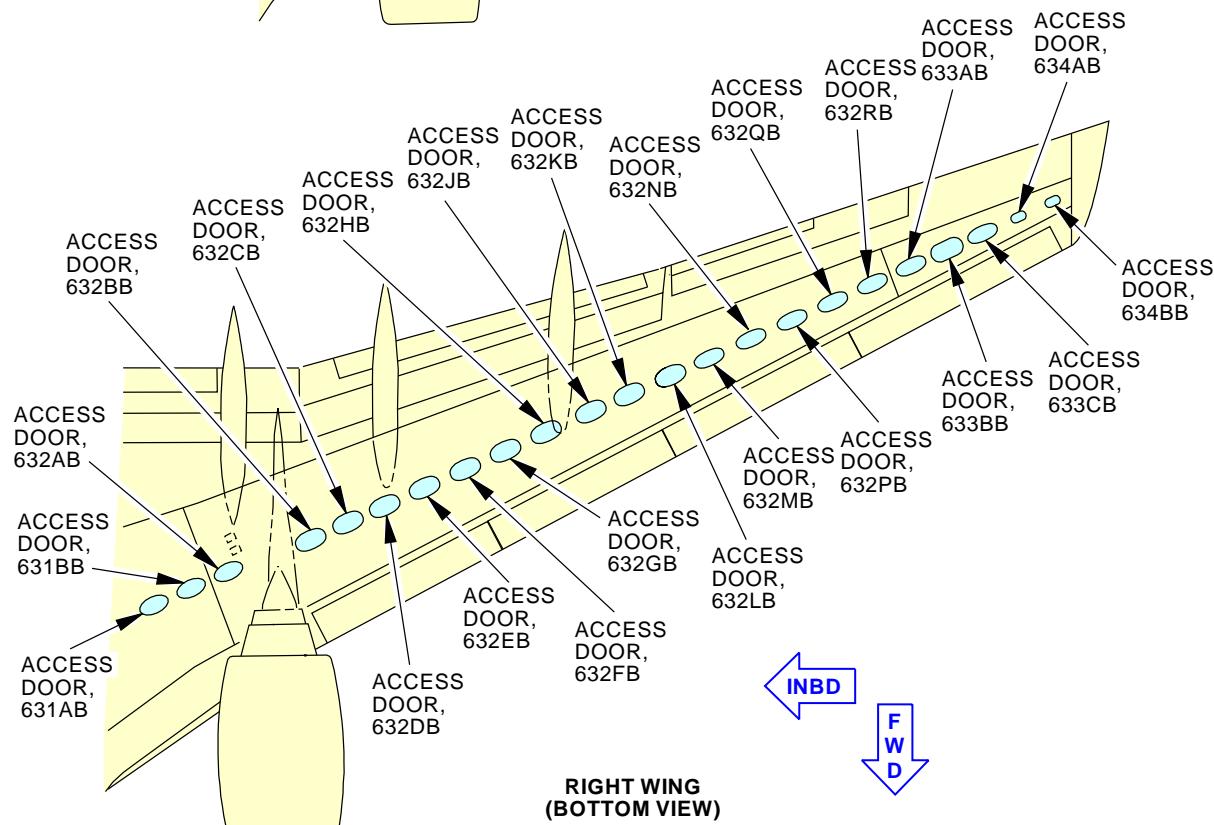
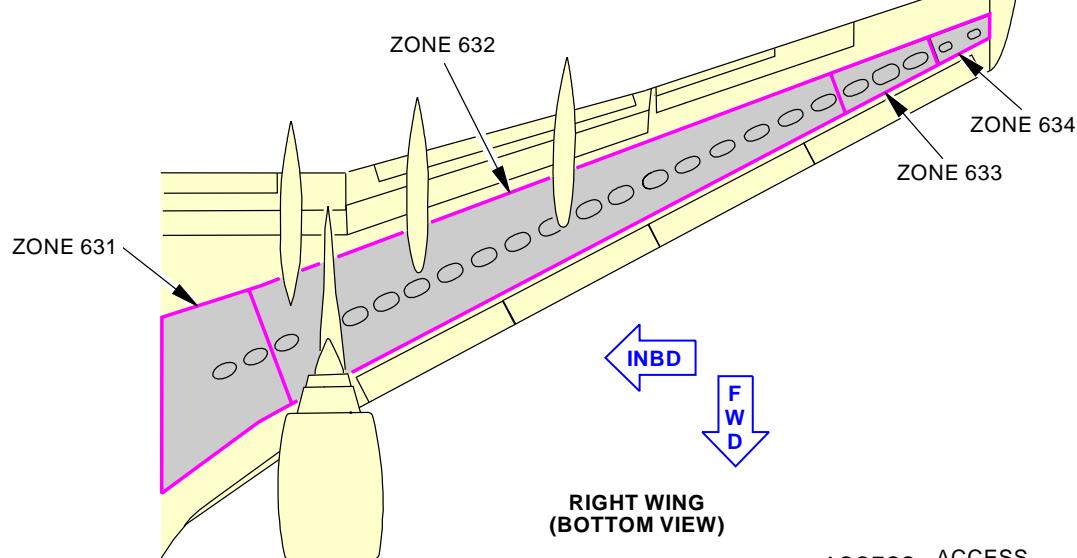
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-160-02-01

399967 S0000136338_V3

**Right Outboard Wing Access Holes General Visual (Internal)
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**RIGHT OUTBOARD WING ACCESS HOLES****D633A109-AKS
57-160-02-01****Page 5 of 5
Jun 15/2016**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT OUTBOARD WING			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-170-01-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 10 YR	REPEAT 10 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	36000 FC	36000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 531AB 531BB			ZONE 531

Inspect inside left outboard wing from side of body Rib to Rib 5:

1. Side of body rib (including webs and stiffeners, upper rib chord, lower tee chord, splice fittings, terminal fittings at front and rear spars); 2. Upper and lower surfaces (including skins; typical splice, vent and rail stringers; at drain installations; at attachments to front and rear spars; at attachments to shear tied ribs and support fittings); 3. Front and rear spar chords, webs, stiffeners and rib posts; 4. Shear tied and non-shear tied ribs.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING
		D633A109-AKS 57-170-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-170-01-01						
				MECH INSP						
TASK 57-05-03-210-821										
1. INTERNAL - GENERAL VISUAL: LEFT OUTBOARD WING										
(Figure 1)										
A. Inspection										
SUBTASK 57-05-03-010-036										
(1) Open these access panels:										
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<u>Number</u>	<u>Name/Location</u>									
531AB	Center Tank Access Door - Wing Station 168									
531BB	Center Tank Access Door - Wing Station 192									
SUBTASK 57-05-03-210-021										
(2) Do a General Visual inspection of the inside left outboard wing from side of body Rib to Rib 5.										
(a) Side of body rib (including webs and stiffeners, upper rib chord, lower tee chord, splice fittings, terminal fittings at front and rear spars).										
(b) Upper and lower surfaces (including skins; typical splice, vent and rail stringers; at drain installations; at attachments to front and rear spars; at attachments to shear tied ribs and support fittings).										
(c) Front and rear spar chords, webs, stiffeners and rib posts.										
(d) Shear tied and non-shear tied ribs.										
SUBTASK 57-05-03-910-023										
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.										
SUBTASK 57-05-03-410-036										
(4) Close these access panels:										
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>531AB</td><td>Center Tank Access Door - Wing Station 168</td></tr><tr><td>531BB</td><td>Center Tank Access Door - Wing Station 192</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	531AB	Center Tank Access Door - Wing Station 168	531BB	Center Tank Access Door - Wing Station 192
<u>Number</u>	<u>Name/Location</u>									
531AB	Center Tank Access Door - Wing Station 168									
531BB	Center Tank Access Door - Wing Station 192									
— END OF TASK —										

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING
		D633A109-AKS 57-170-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-170-01-01
				MECH INSP
TASK 51-05-01-210-809				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING	
		D633A109-AKS 57-170-01-01	Page 3 of 5 Oct 15/2015

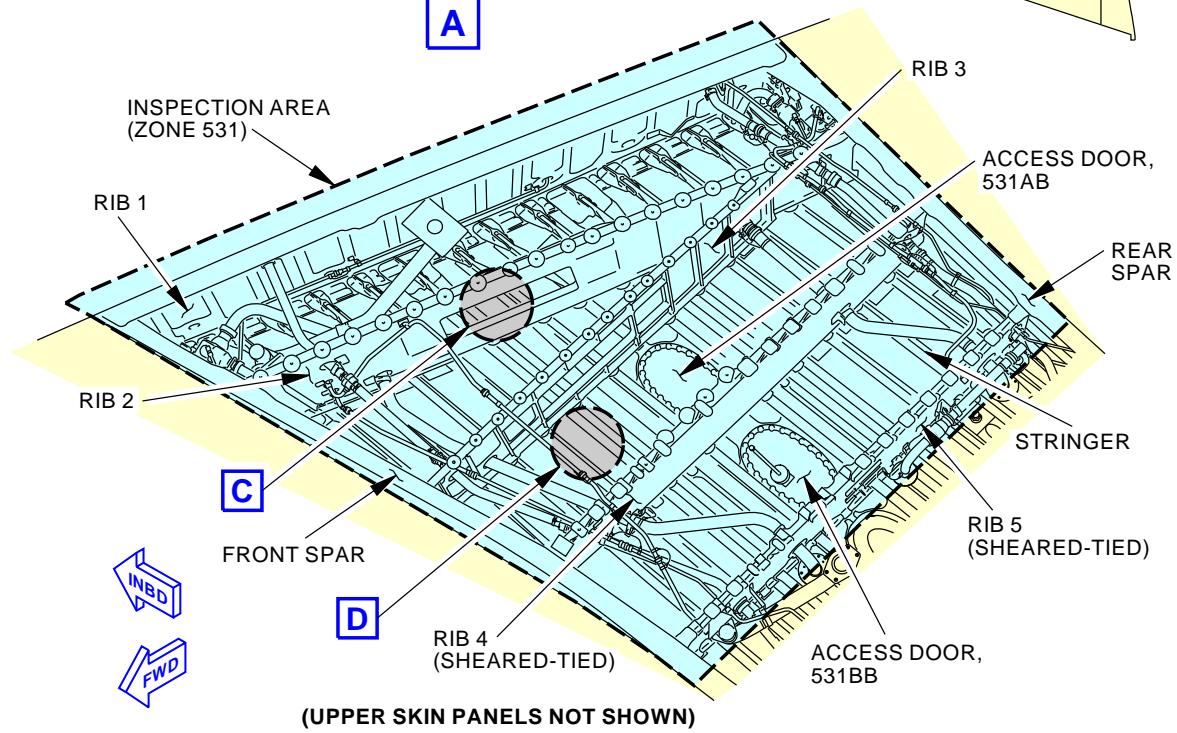
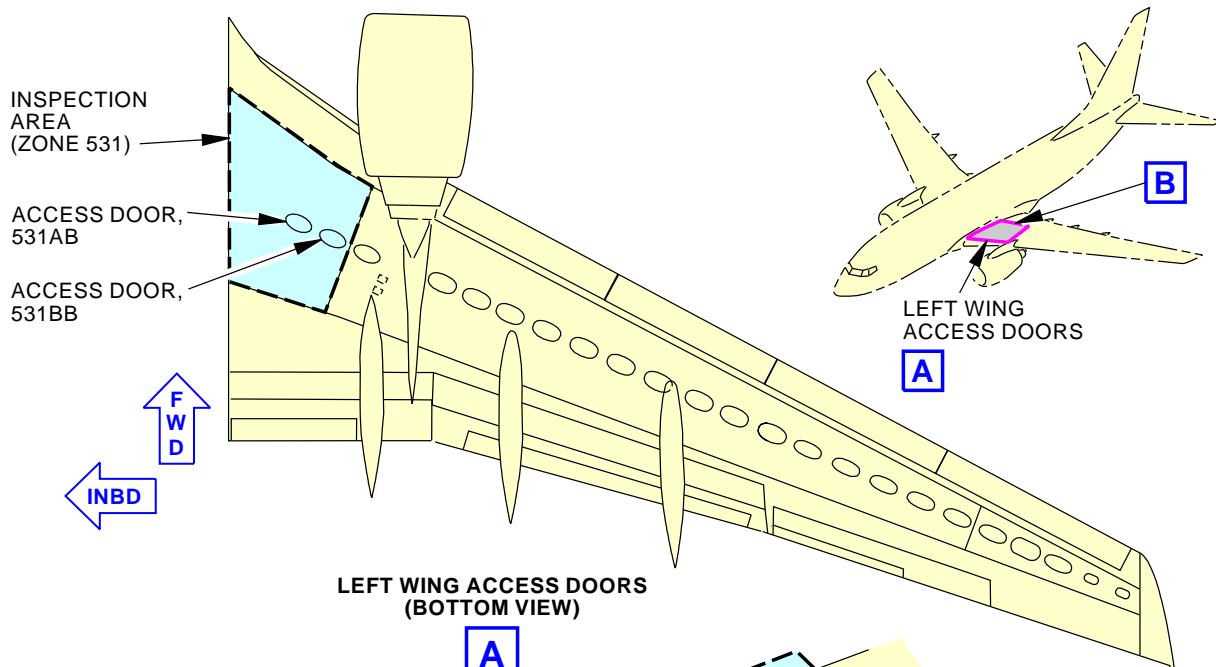
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-170-01-01MPD ITEM
57-170-01

D76935 S0000164711_V3

INTERNAL-GENERAL VISUAL: INTERNAL_LEFT OUTBOARD WING
Figure 1 (Sheet 1 of 2)

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING
		D633A109-AKS 57-170-01-01

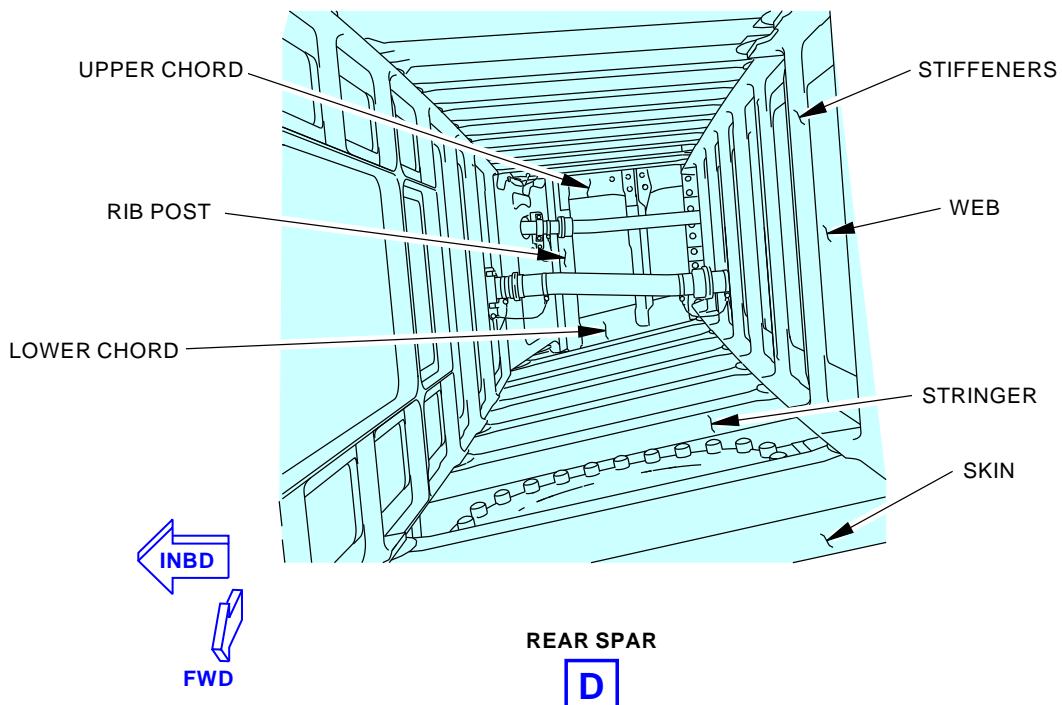
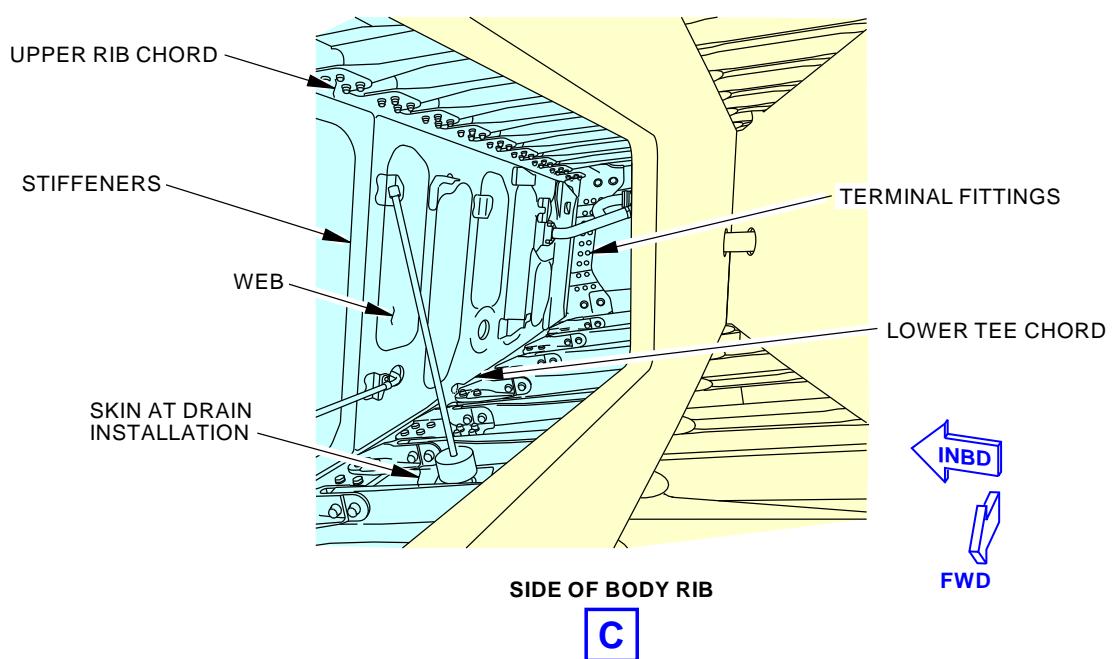
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-170-01-01MPD ITEM
57-170-01

2105989 S0000449143_V2

INTERNAL-GENERAL VISUAL: INTERNAL_LEFT OUTBOARD WING
Figure 1 (Sheet 2 of 2)

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING
		D633A109-AKS 57-170-01-01

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT OUTBOARD WING			BOEING CARD NO. 57-170-02-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 10 YR	REPEAT 10 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2 NOTE	36000 FC	36000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 631AB 631BB			ZONE 631

Inspect inside right outboard wing from side of body Rib to Rib 5:

1. Side of body rib (including webs and stiffeners, upper rib chord, lower tee chord, splice fittings, terminal fittings at front and rear spars); 2. Upper and lower surfaces (including skins; typical splice, vent and rail stringers; at drain installations; at attachments to front and rear spars; at attachments to shear tied ribs and support fittings); 3. Front and rear spar chords, webs, stiffeners and rib posts; 4. Shear tied and non-shear tied ribs.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING
		D633A109-AKS 57-170-02-01

**Page 1 of 5
Oct 15/2014**

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-170-02-01						
				MECH INSP						
TASK 57-05-03-210-822										
1. INTERNAL - GENERAL VISUAL: RIGHT OUTBOARD WING										
(Figure 1)										
A. Inspection										
SUBTASK 57-05-03-010-035										
(1) Open these access panels:										
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>631AB</td><td>Center Tank Access Door - Wing Station 168</td></tr><tr><td>631BB</td><td>Center Tank Access Door - Wing Station 192</td></tr></tbody></table>					Number	Name/Location	631AB	Center Tank Access Door - Wing Station 168	631BB	Center Tank Access Door - Wing Station 192
Number	Name/Location									
631AB	Center Tank Access Door - Wing Station 168									
631BB	Center Tank Access Door - Wing Station 192									
SUBTASK 57-05-03-210-022										
(2) Do a General Visual inspection of the inside right outboard wing from side of body Rib to Rib 5.										
(a) Side of body rib (including webs and stiffeners, upper rib chord, lower tee chord, splice fittings, terminal fittings at front and rear spars).										
(b) Upper and lower surfaces (including skins; typical splice, vent and rail stringers; at drain installations; at attachments to front and rear spars; at attachments to shear tied ribs and support fittings).										
(c) Front and rear spar chords, webs, stiffeners and rib posts.										
(d) Shear tied and non-shear tied ribs.										
SUBTASK 57-05-03-910-024										
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809.										
SUBTASK 57-05-03-410-035										
(4) Close these access panels:										
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>631AB</td><td>Center Tank Access Door - Wing Station 168</td></tr><tr><td>631BB</td><td>Center Tank Access Door - Wing Station 192</td></tr></tbody></table>					Number	Name/Location	631AB	Center Tank Access Door - Wing Station 168	631BB	Center Tank Access Door - Wing Station 192
Number	Name/Location									
631AB	Center Tank Access Door - Wing Station 168									
631BB	Center Tank Access Door - Wing Station 192									
— END OF TASK —										

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING
		D633A109-AKS 57-170-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-170-02-01
				MECH INSP
TASK 51-05-01-210-809				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING	
		D633A109-AKS 57-170-02-01	Page 3 of 5 Oct 15/2015

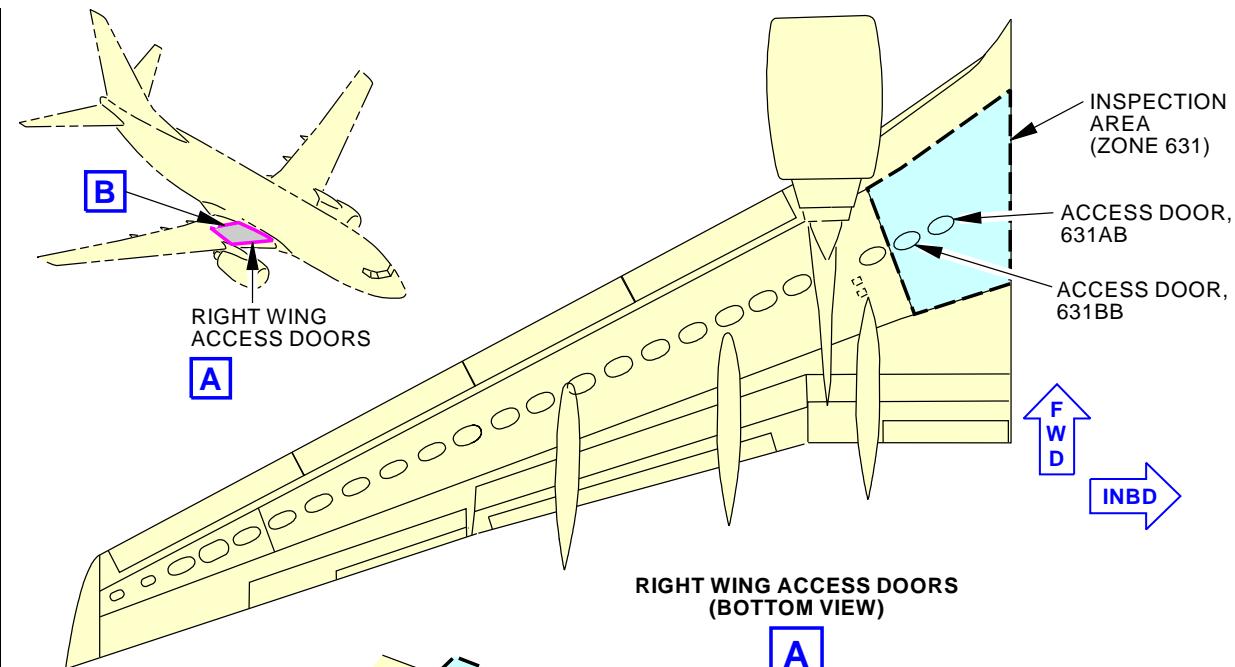
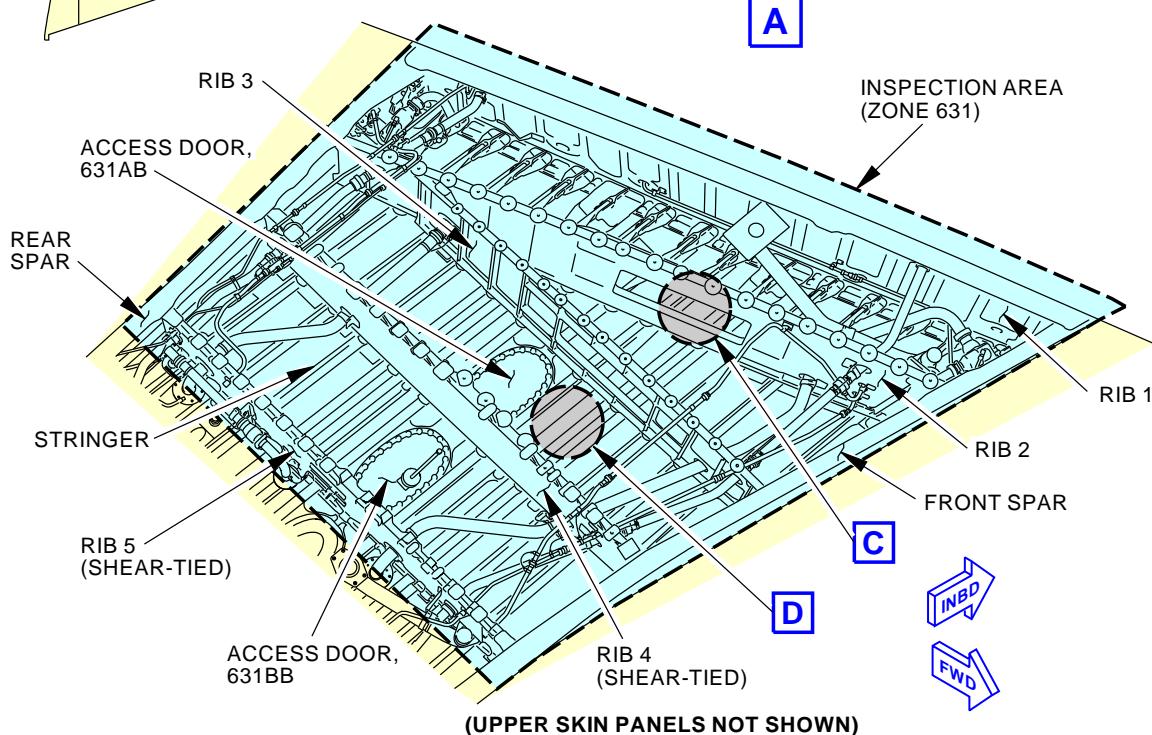
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-170-02-01**RIGHT WING ACCESS DOORS (BOTTOM VIEW)****(UPPER SKIN PANELS NOT SHOWN)**MPD ITEM
57-170-02

D78777 S0000164694_V3

INTERNAL - GENERAL VISUAL: RIGHT OUTBOARD WING
Figure 1 (Sheet 1 of 2)EFFECTIVITY
AKS ALLSOURCE
MRB**RIGHT OUTBOARD WING****D633A109-AKS
57-170-02-01****Page 4 of 5
Jun 15/2016**

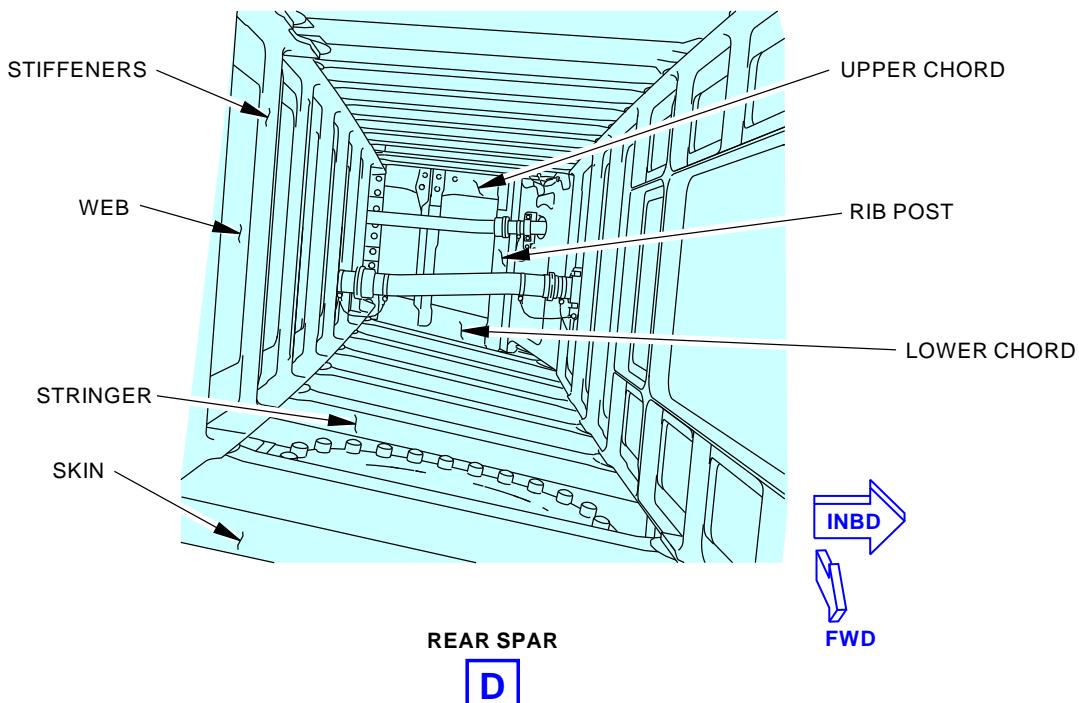
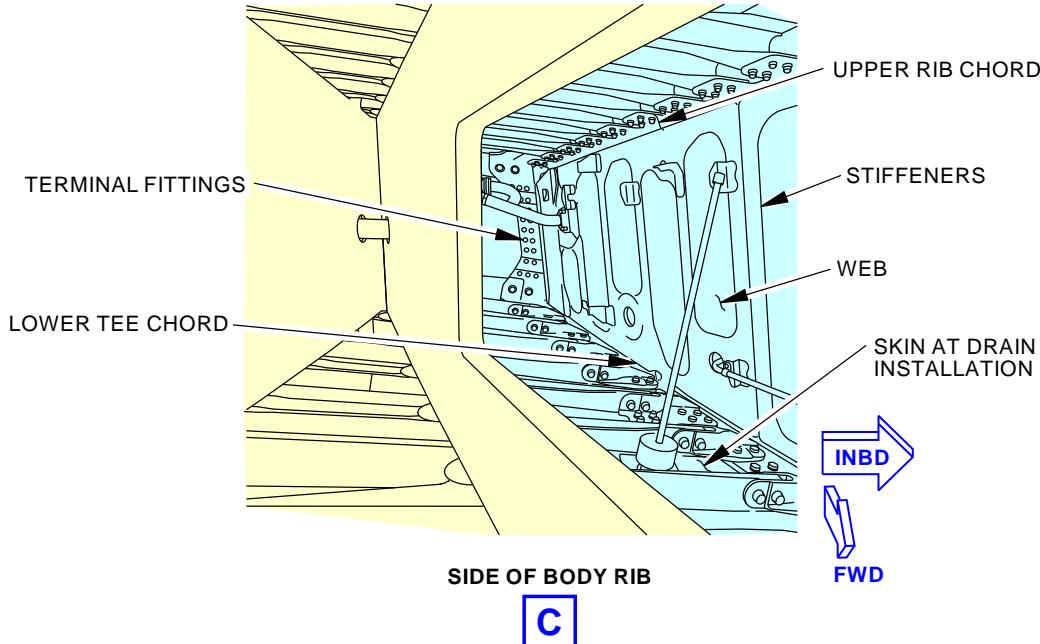
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-170-02-01MPD ITEM
57-170-02

2106030 S0000449157_V2

INTERNAL - GENERAL VISUAL: RIGHT OUTBOARD WING
Figure 1 (Sheet 2 of 2)

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING
		D633A109-AKS 57-170-02-01

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT OUTBOARD WING			BOEING CARD NO. 57-180-01-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 10 YR	REPEAT 10 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	36000 FC	36000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 532AB 532AZ 532BB 532BZ 532CB 532DB 532EB 532FB 532GB 532HB 532JB 532KB 532LB 532MB 532NB 532PB 532QB 532RB S5321			ZONE 532
		NOTE			

Inspect inside left outboard wing from Rib 5 to Rib 22:

1. Upper and lower surfaces (including skins; typical splice, vent and rail stringers; at attachments to front and rear spars; at attachments to shear tied ribs and support fittings; at attachment to nacelle fittings; at drain installations); 2. Front spar chords, webs, stiffeners and rib posts, including at nacelle fitting attachments; 3. Rear spar chords, webs, stiffeners and rib posts, flap track support fittings, including rear spar at major fitting attachments; 4. Shear tied and non-shear tied ribs (including Rib 6 structural doors, Ribs 6 and 7 at nacelle support fittings, Ribs 10 and 14 at flap track support fittings); 5. Nacelle support fittings (R2 backup link, R4 back up link, R7/8 backup fitting).

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Do not remove 532AZ and 532BZ access doors at the same time.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING
		D633A109-AKS 57-180-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-180-01-01																																						
				MECH INSP																																						
TASK 57-05-03-210-823																																										
1. INTERNAL - GENERAL VISUAL: LEFT OUTBOARD WING																																										
(Figure 1)																																										
A. Inspection																																										
SUBTASK 57-05-03-010-034																																										
(1) Open these access panels:																																										
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>532AB</td><td>Main Tank Access Door - Wing Station 216</td></tr><tr><td>532AZ</td><td>Main Tank Inner Access at Rib 6</td></tr><tr><td>532BB</td><td>Main Tank Access Door - Wing Station 265</td></tr><tr><td>532BZ</td><td>Main Tank Inner Access at Rib 6</td></tr><tr><td>532CB</td><td>Main Tank Access Door - Wing Station 290</td></tr><tr><td>532DB</td><td>Main Tank Access Door - Wing Station 313</td></tr><tr><td>532EB</td><td>Main Tank Access Door - Wing Station 337</td></tr><tr><td>532FB</td><td>Main Tank Access Door - Wing Station 367</td></tr><tr><td>532GB</td><td>Main Tank Access Door - Wing Station 390</td></tr><tr><td>532HB</td><td>Main Tank Access Door - Wing Station 417</td></tr><tr><td>532JB</td><td>Main Tank Access Door - Wing Station 443</td></tr><tr><td>532KB</td><td>Main Tank Access Door - Wing Station 470</td></tr><tr><td>532LB</td><td>Main Tank Access Door - Wing Station 496</td></tr><tr><td>532MB</td><td>Main Tank Access Door - Wing Station 523</td></tr><tr><td>532NB</td><td>Main Tank Access Door - Wing Station 549</td></tr><tr><td>532PB</td><td>Main Tank Access Door - Wing Station 576</td></tr><tr><td>532QB</td><td>Main Tank Access Door - Wing Station 602</td></tr><tr><td>532RB</td><td>Main Tank Access Door - Wing Station 629</td></tr></tbody></table>					Number	Name/Location	532AB	Main Tank Access Door - Wing Station 216	532AZ	Main Tank Inner Access at Rib 6	532BB	Main Tank Access Door - Wing Station 265	532BZ	Main Tank Inner Access at Rib 6	532CB	Main Tank Access Door - Wing Station 290	532DB	Main Tank Access Door - Wing Station 313	532EB	Main Tank Access Door - Wing Station 337	532FB	Main Tank Access Door - Wing Station 367	532GB	Main Tank Access Door - Wing Station 390	532HB	Main Tank Access Door - Wing Station 417	532JB	Main Tank Access Door - Wing Station 443	532KB	Main Tank Access Door - Wing Station 470	532LB	Main Tank Access Door - Wing Station 496	532MB	Main Tank Access Door - Wing Station 523	532NB	Main Tank Access Door - Wing Station 549	532PB	Main Tank Access Door - Wing Station 576	532QB	Main Tank Access Door - Wing Station 602	532RB	Main Tank Access Door - Wing Station 629
Number	Name/Location																																									
532AB	Main Tank Access Door - Wing Station 216																																									
532AZ	Main Tank Inner Access at Rib 6																																									
532BB	Main Tank Access Door - Wing Station 265																																									
532BZ	Main Tank Inner Access at Rib 6																																									
532CB	Main Tank Access Door - Wing Station 290																																									
532DB	Main Tank Access Door - Wing Station 313																																									
532EB	Main Tank Access Door - Wing Station 337																																									
532FB	Main Tank Access Door - Wing Station 367																																									
532GB	Main Tank Access Door - Wing Station 390																																									
532HB	Main Tank Access Door - Wing Station 417																																									
532JB	Main Tank Access Door - Wing Station 443																																									
532KB	Main Tank Access Door - Wing Station 470																																									
532LB	Main Tank Access Door - Wing Station 496																																									
532MB	Main Tank Access Door - Wing Station 523																																									
532NB	Main Tank Access Door - Wing Station 549																																									
532PB	Main Tank Access Door - Wing Station 576																																									
532QB	Main Tank Access Door - Wing Station 602																																									
532RB	Main Tank Access Door - Wing Station 629																																									
Special Access:																																										
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>S5321</td><td>Left Outboard Internal Wing Inspection</td></tr></tbody></table>					Number	Name/Location	S5321	Left Outboard Internal Wing Inspection																																		
Number	Name/Location																																									
S5321	Left Outboard Internal Wing Inspection																																									
<u>NOTE:</u> Do not remove 532AZ and 532BZ access doors at the same time.																																										
SUBTASK 57-05-03-210-023																																										
(2) Do a General Visual inspection of the left outboard wing from Rib 5 to Rib 22.																																										
(a) Upper and lower surfaces (including skins; typical splice, vent and rail stringers; at attachments to front and rear spars; at attachments to shear tied ribs and support fittings; at attachment to nacelle fittings; at drain installations).																																										
(b) Front spar chords, webs, stiffeners and rib posts, including at nacelle fitting attachments.																																										
(c) Rear spar chords, webs, stiffeners and rib posts, flap track support fittings, including rear spar at major fitting attachments.																																										
(d) Shear tied and non-shear tied ribs (including Rib 6 structural doors, Ribs 6 and 7 at nacelle support fittings, Ribs 10 and 14 at flap track support fittings).																																										
(e) Nacelle support fittings (R2 backup link, R4 back up link, R7/8 backup fitting).																																										

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING	
		D633A109-AKS 57-180-01-01	Page 2 of 7 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-180-01-01
SUBTASK 57-05-03-910-025 (3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809. SUBTASK 57-05-03-410-034 (4) Close these access panels:				MECH INSP

<u>Number</u>	<u>Name/Location</u>
532AB	Main Tank Access Door - Wing Station 216
532AZ	Main Tank Inner Access at Rib 6
532BB	Main Tank Access Door - Wing Station 265
532BZ	Main Tank Inner Access at Rib 6
532CB	Main Tank Access Door - Wing Station 290
532DB	Main Tank Access Door - Wing Station 313
532EB	Main Tank Access Door - Wing Station 337
532FB	Main Tank Access Door - Wing Station 367
532GB	Main Tank Access Door - Wing Station 390
532HB	Main Tank Access Door - Wing Station 417
532JB	Main Tank Access Door - Wing Station 443
532KB	Main Tank Access Door - Wing Station 470
532LB	Main Tank Access Door - Wing Station 496
532MB	Main Tank Access Door - Wing Station 523
532NB	Main Tank Access Door - Wing Station 549
532PB	Main Tank Access Door - Wing Station 576
532QB	Main Tank Access Door - Wing Station 602
532RB	Main Tank Access Door - Wing Station 629

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING
		D633A109-AKS 57-180-01-01

Page 3 of 7
Feb 15/2015

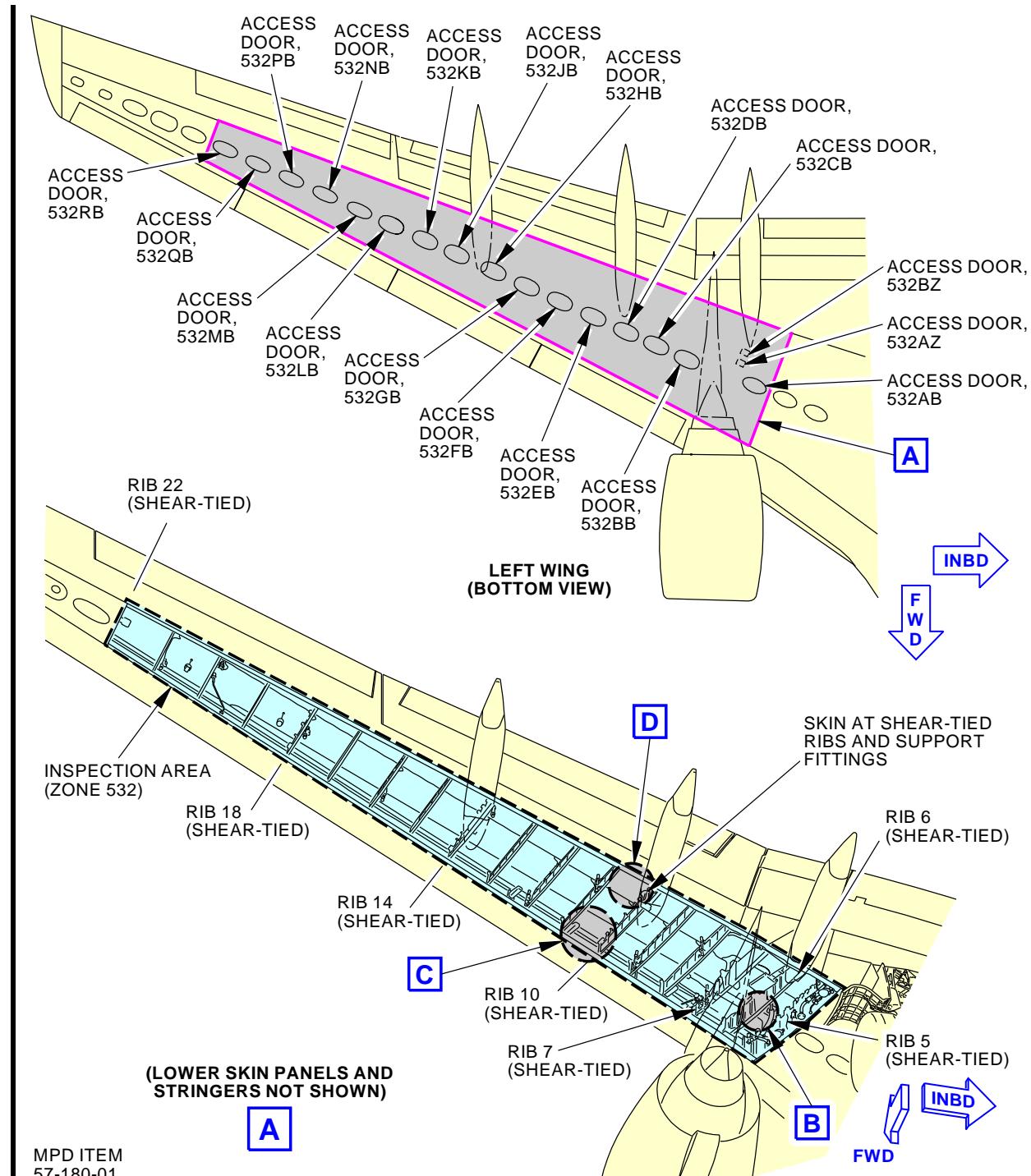
AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-180-01-01
				MECH INSP
TASK 51-05-01-210-809				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING	
		D633A109-AKS 57-180-01-01	Page 4 of 7 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-180-01-01



INTERNAL-GENERAL VISUAL: LEFT OUTBOARD WING
Figure 1 (Sheet 1 of 3)

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING
		D633A109-AKS 57-180-01-01

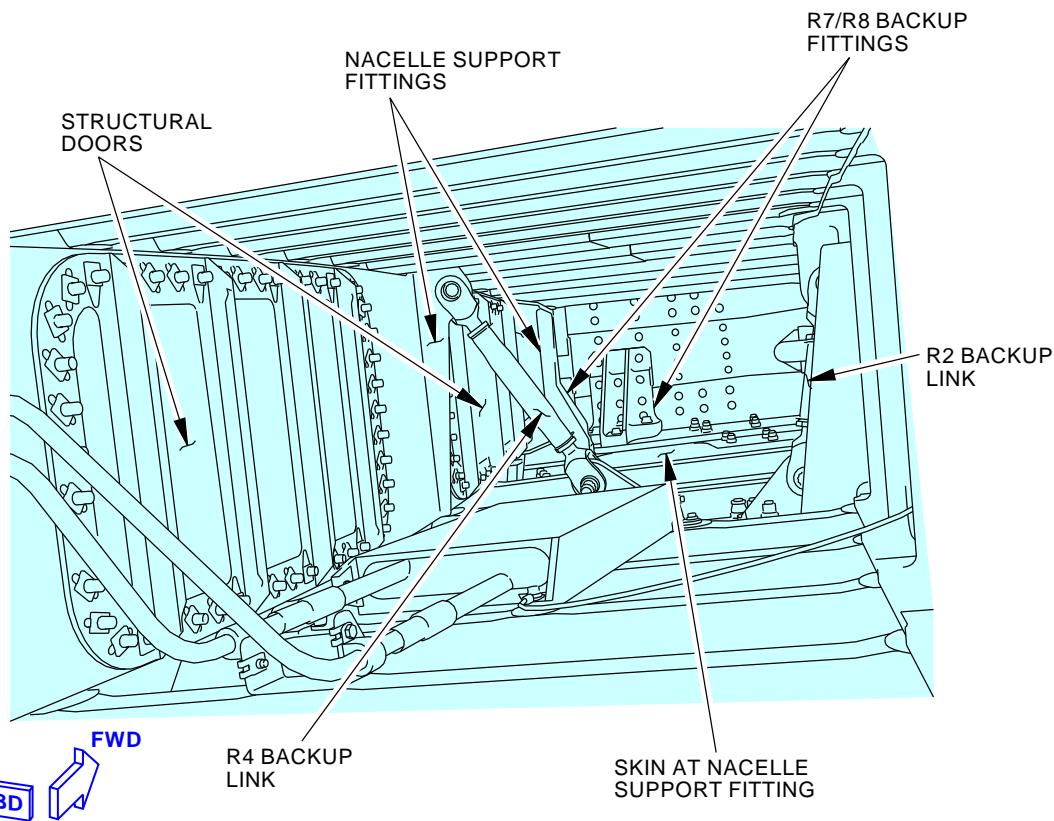
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-180-01-01

(VIEW IN THE FORWARD DIRECTION)

BMPD ITEM
57-180-01

2106687 S0000449501_V2

INTERNAL-GENERAL VISUAL: LEFT OUTBOARD WING
Figure 1 (Sheet 2 of 3)EFFECTIVITY
AKS ALLSOURCE
MRB**LEFT OUTBOARD WING****D633A109-AKS
57-180-01-01****Page 6 of 7
Jun 15/2016**

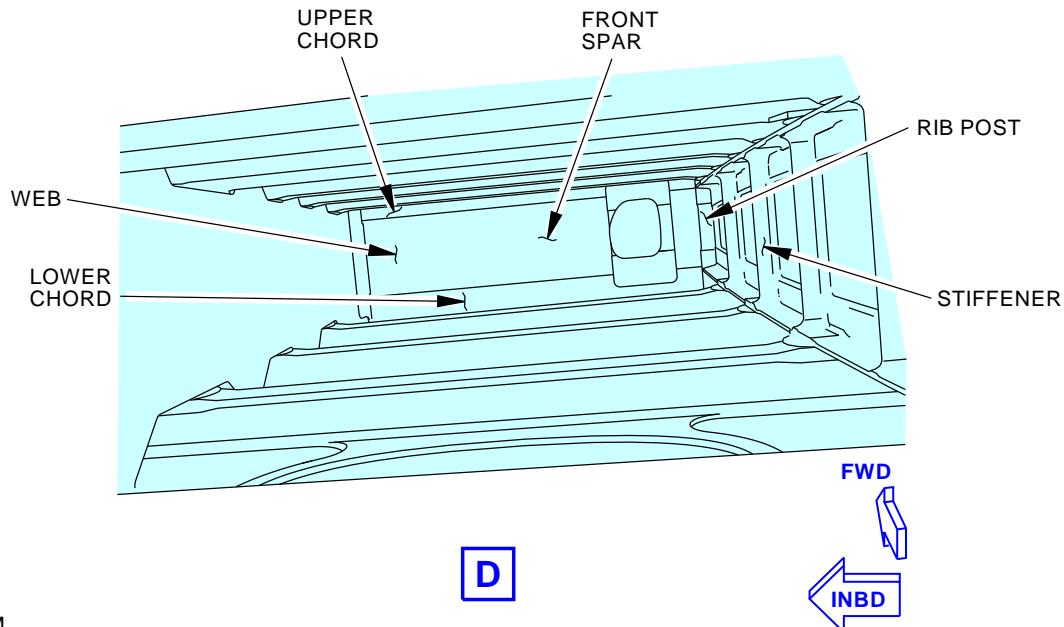
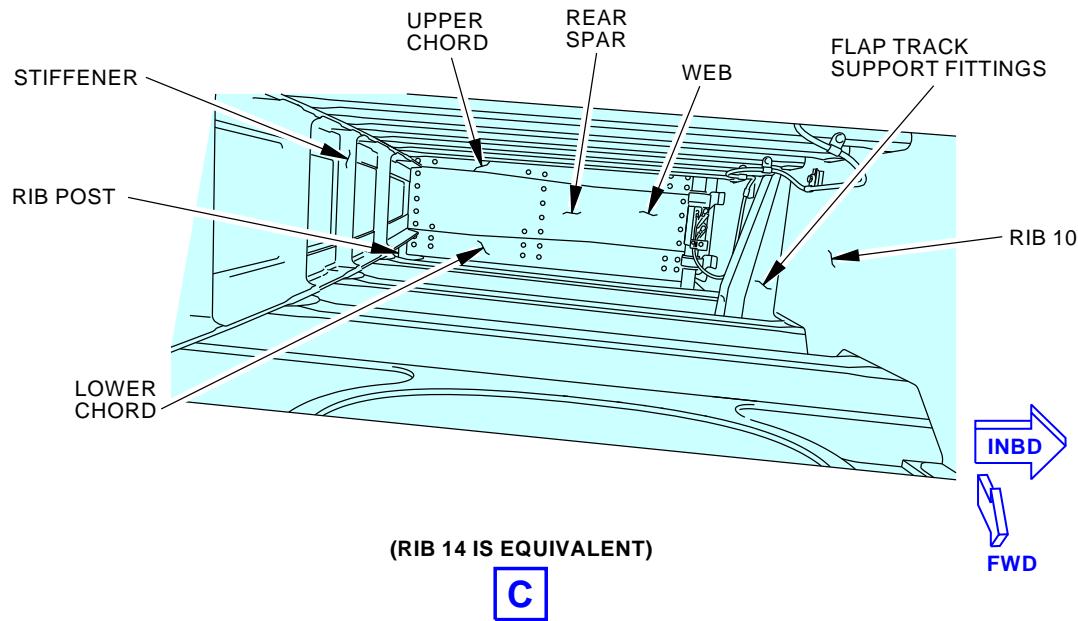
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-180-01-01MPD ITEM
57-180-01

2106692 S0000449504_V2

INTERNAL-GENERAL VISUAL: LEFT OUTBOARD WING
Figure 1 (Sheet 3 of 3)

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING
		D633A109-AKS 57-180-01-01

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT OUTBOARD WING			BOEING CARD NO. 57-180-02-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 10 YR	REPEAT 10 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	36000 FC	36000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 632AB 632AZ 632BB 632BZ 632CB 632DB 632EB 632FB 632GB 632HB 632JB 632KB 632LB 632MB 632NB 632PB 632QB 632RB S6321			ZONE 632
		NOTE			

Inspect inside right outboard wing from Rib 5 to Rib 22:

1. Upper and lower surfaces (including skins; typical splice, vent and rail stringers; at attachments to front and rear spars; at attachments to shear tied ribs and support fittings; at attachment to nacelle fittings; at drain installations); 2. Front spar chords, webs, stiffeners and rib posts, including at nacelle fitting attachments; 3. Rear spar chords, webs, stiffeners and rib posts, flap track support fittings, including rear spar at major fitting attachments; 4. Shear tied and non-shear tied ribs (including Rib 6 structural doors, Ribs 6 and 7 at nacelle support fittings, Ribs 10 and 14 at flap track support fittings); 5. Nacelle support fittings (R2 backup link, R4 back up link, R7/8 backup fitting).

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Do not remove the 632AZ and 632BZ access doors at the same time.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING
		D633A109-AKS 57-180-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-180-02-01																																						
				MECH INSP																																						
TASK 57-05-03-210-824																																										
1. INTERNAL - GENERAL VISUAL: RIGHT OUTBOARD WING																																										
(Figure 1)																																										
A. Inspection																																										
SUBTASK 57-05-03-010-033																																										
(1) Open these access panels:																																										
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>632AB</td><td>Main Tank Access Door - Wing Station 216</td></tr><tr><td>632AZ</td><td>Main Tank Inner Access at Rib 6</td></tr><tr><td>632BB</td><td>Main Tank Access Door - Wing Station 265</td></tr><tr><td>632BZ</td><td>Main Tank Inner Access at Rib 6</td></tr><tr><td>632CB</td><td>Main Tank Access Door - Wing Station 290</td></tr><tr><td>632DB</td><td>Main Tank Access Door - Wing Station 313</td></tr><tr><td>632EB</td><td>Main Tank Access Door - Wing Station 337</td></tr><tr><td>632FB</td><td>Main Tank Access Door - Wing Station 367</td></tr><tr><td>632GB</td><td>Main Tank Access Door - Wing Station 390</td></tr><tr><td>632HB</td><td>Main Tank Access Door - Wing Station 417</td></tr><tr><td>632JB</td><td>Main Tank Access Door - Wing Station 443</td></tr><tr><td>632KB</td><td>Main Tank Access Door - Wing Station 470</td></tr><tr><td>632LB</td><td>Main Tank Access Door - Wing Station 496</td></tr><tr><td>632MB</td><td>Main Tank Access Door - Wing Station 523</td></tr><tr><td>632NB</td><td>Main Tank Access Door - Wing Station 549</td></tr><tr><td>632PB</td><td>Main Tank Access Door - Wing Station 576</td></tr><tr><td>632QB</td><td>Main Tank Access Door - Wing Station 602</td></tr><tr><td>632RB</td><td>Main Tank Access Door - Wing Station 629</td></tr></tbody></table>					Number	Name/Location	632AB	Main Tank Access Door - Wing Station 216	632AZ	Main Tank Inner Access at Rib 6	632BB	Main Tank Access Door - Wing Station 265	632BZ	Main Tank Inner Access at Rib 6	632CB	Main Tank Access Door - Wing Station 290	632DB	Main Tank Access Door - Wing Station 313	632EB	Main Tank Access Door - Wing Station 337	632FB	Main Tank Access Door - Wing Station 367	632GB	Main Tank Access Door - Wing Station 390	632HB	Main Tank Access Door - Wing Station 417	632JB	Main Tank Access Door - Wing Station 443	632KB	Main Tank Access Door - Wing Station 470	632LB	Main Tank Access Door - Wing Station 496	632MB	Main Tank Access Door - Wing Station 523	632NB	Main Tank Access Door - Wing Station 549	632PB	Main Tank Access Door - Wing Station 576	632QB	Main Tank Access Door - Wing Station 602	632RB	Main Tank Access Door - Wing Station 629
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632DB	Main Tank Access Door - Wing Station 313																																									
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632FB	Main Tank Access Door - Wing Station 367																																									
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632QB	Main Tank Access Door - Wing Station 602																																									
632RB	Main Tank Access Door - Wing Station 629																																									
Special Access:																																										
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>S6321</td><td>Right Outboard Internal Wing Inspection</td></tr></tbody></table>					Number	Name/Location	S6321	Right Outboard Internal Wing Inspection																																		
Number	Name/Location																																									
S6321	Right Outboard Internal Wing Inspection																																									
NOTE: Do not remove the 632AZ and 632BZ access doors at the same time.																																										
SUBTASK 57-05-03-210-024																																										
(2) Do a General Visual inspection of the inside right outboard wing from Rib 5 to Rib 22.																																										
(a) Upper and lower surfaces (including skins; typical splice, vent and rail stringers; at attachments to front and rear spars; at attachments to shear tied ribs and support fittings; at attachment to nacelle fittings; at drain installations).																																										
(b) Front spar chords, webs, stiffeners and rib posts, including at nacelle fitting attachments.																																										
(c) Rear spar chords, webs, stiffeners and rib posts, flap track support fittings, including rear spar at major fitting attachments.																																										
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(e) Nacelle support fittings (R2 backup link, R4 back up link, R7/8 backup fitting).																																										

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING	
		D633A109-AKS 57-180-02-01	Page 2 of 7 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-180-02-01
SUBTASK 57-05-03-910-026 (3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-809. SUBTASK 57-05-03-410-033 (4) Close these access panels:				MECH INSP

<u>Number</u>	<u>Name/Location</u>
632AB	Main Tank Access Door - Wing Station 216
632AZ	Main Tank Inner Access at Rib 6
632BB	Main Tank Access Door - Wing Station 265
632BZ	Main Tank Inner Access at Rib 6
632CB	Main Tank Access Door - Wing Station 290
632DB	Main Tank Access Door - Wing Station 313
632EB	Main Tank Access Door - Wing Station 337
632FB	Main Tank Access Door - Wing Station 367
632GB	Main Tank Access Door - Wing Station 390
632HB	Main Tank Access Door - Wing Station 417
632JB	Main Tank Access Door - Wing Station 443
632KB	Main Tank Access Door - Wing Station 470
632LB	Main Tank Access Door - Wing Station 496
632MB	Main Tank Access Door - Wing Station 523
632NB	Main Tank Access Door - Wing Station 549
632PB	Main Tank Access Door - Wing Station 576
632QB	Main Tank Access Door - Wing Station 602
632RB	Main Tank Access Door - Wing Station 629

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING
		D633A109-AKS 57-180-02-01

Page 3 of 7
Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-180-02-01
				MECH INSP
TASK 51-05-01-210-809				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-078				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-079				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-080				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-081				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-082				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-100				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				
SUBTASK 51-05-01-210-084				
(7) CPCP Basic Task Item 7 is not applicable.				
— END OF TASK —				

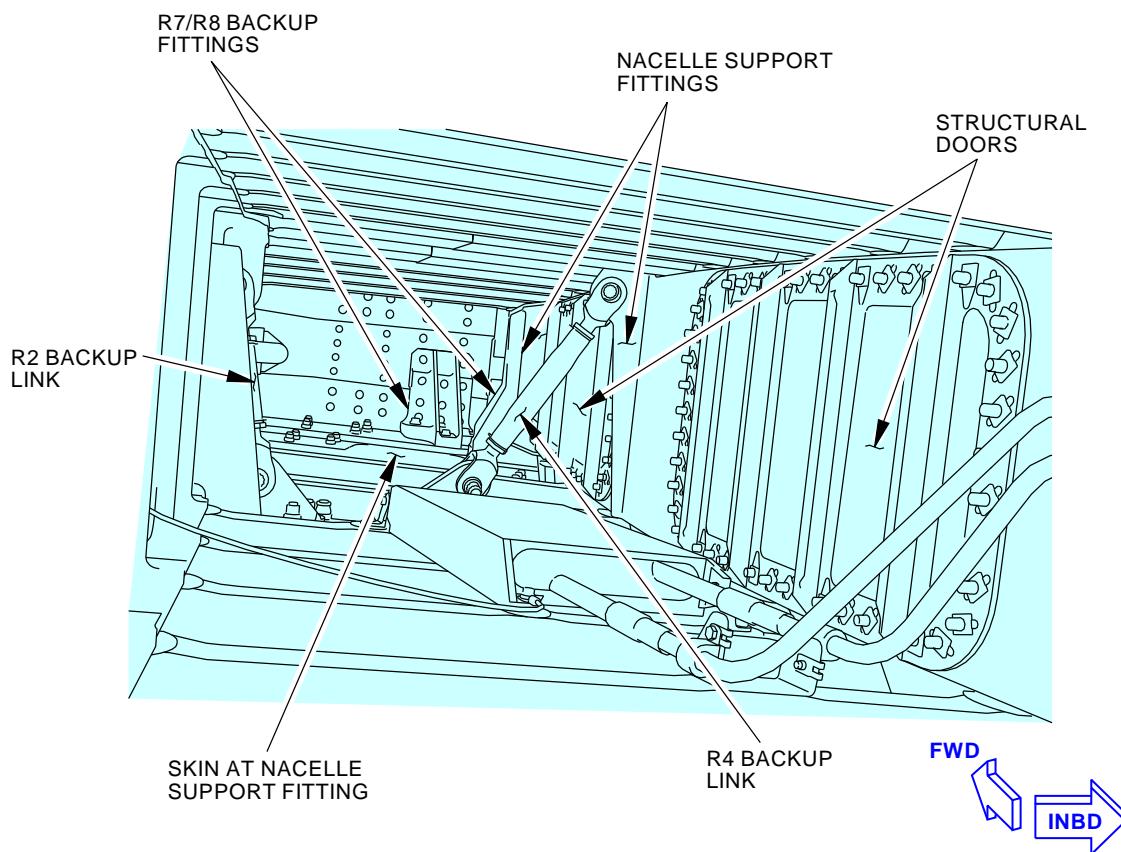
EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING	
		D633A109-AKS 57-180-02-01	Page 4 of 7 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.										
				57-180-02-01										
INTERNAL-GENERAL VISUAL: RIGHT OUTBOARD WING Figure 1 (Sheet 1 of 3)														
<table border="1"><tr><td>EFFECTIVITY AKS ALL</td><td>SOURCE MRB</td><td colspan="3">RIGHT OUTBOARD WING</td></tr><tr><td></td><td></td><td>D633A109-AKS 57-180-02-01</td><td></td><td>Page 5 of 7 Jun 15/2016</td></tr></table>					EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING					D633A109-AKS 57-180-02-01		Page 5 of 7 Jun 15/2016
EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING												
		D633A109-AKS 57-180-02-01		Page 5 of 7 Jun 15/2016										

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-180-02-01



(VIEW IN THE FORWARD DIRECTION)

MPD ITEM
57-180-02

2106615 S0000449545_V2

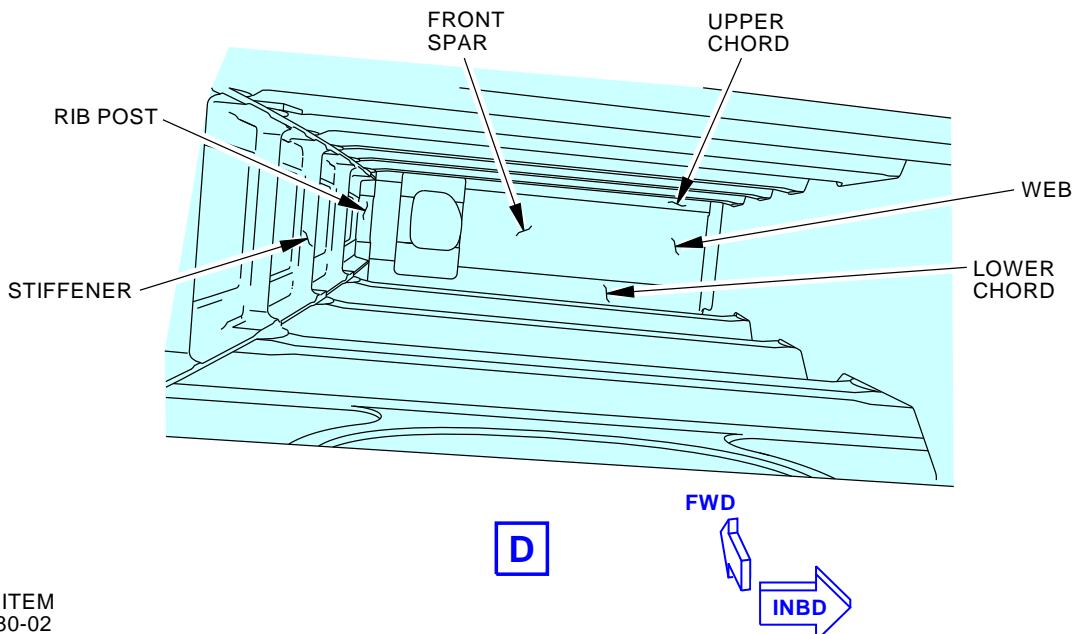
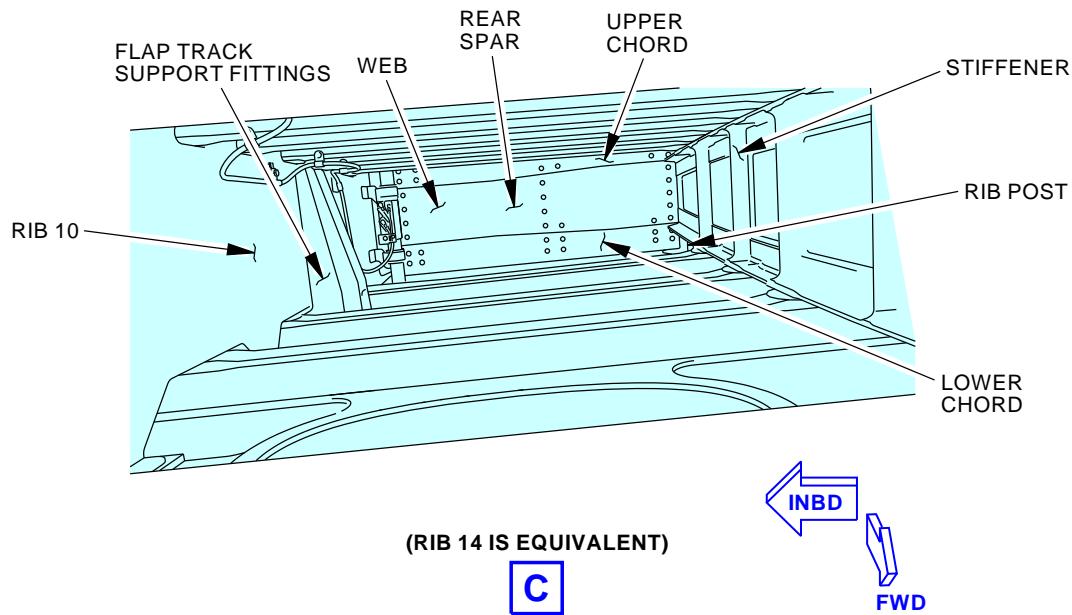
INTERNAL-GENERAL VISUAL: RIGHT OUTBOARD WING
Figure 1 (Sheet 2 of 3)

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING
		D633A109-AKS 57-180-02-01

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Jun 15/2016

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-180-02-01
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MPD ITEM
57-180-02

2106637 S0000449546_V2

INTERNAL-GENERAL VISUAL: RIGHT OUTBOARD WING
Figure 1 (Sheet 3 of 3)

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING
		D633A109-AKS 57-180-02-01

Page 7 of 7
Jun 15/2016

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT OUTBOARD WING			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-190-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 10 YR	REPEAT 10 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	36000 FC	36000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 533AB 533BB 533CB 534AB 534BB			ZONE 533 534

Inspect inside left outboard wing surge tank and dry bay (from Rib 22 to Rib 27), including upper and lower skins, stringers, front and rear spars, rib posts, WBL 656.17 closure rib (if provisioned for winglets, L/N 778 and on), shear tied and non-shear tied ribs, and access holes.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING
		D633A109-AKS 57-190-01-01

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Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-190-01-01												
				MECH INSP												
TASK 57-05-03-210-825																
1. INTERNAL - GENERAL VISUAL: LEFT OUTBOARD WING																
(Figure 1)																
A. Inspection																
SUBTASK 57-05-03-010-032																
(1) Open these access panels:																
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>533AB</td><td>Surge Tank Access Door - Wing Station 655</td></tr><tr><td>533BB</td><td>Surge Tank Access Door - Wing Station 679</td></tr><tr><td>533CB</td><td>Surge Tank Access Door - Wing Station 703</td></tr><tr><td>534AB</td><td>Main Tank Access Door - Wing Station 727</td></tr><tr><td>534BB</td><td>Main Tank Access Door - Wing Station 748</td></tr></tbody></table>					Number	Name/Location	533AB	Surge Tank Access Door - Wing Station 655	533BB	Surge Tank Access Door - Wing Station 679	533CB	Surge Tank Access Door - Wing Station 703	534AB	Main Tank Access Door - Wing Station 727	534BB	Main Tank Access Door - Wing Station 748
Number	Name/Location															
533AB	Surge Tank Access Door - Wing Station 655															
533BB	Surge Tank Access Door - Wing Station 679															
533CB	Surge Tank Access Door - Wing Station 703															
534AB	Main Tank Access Door - Wing Station 727															
534BB	Main Tank Access Door - Wing Station 748															
SUBTASK 57-05-03-210-025																
(2) Do a General Visual inspection of the inside left outboard wing surge tank and dry bay (from Rib 22 to Rib 27), including upper and lower skins, stringers, front and rear spars, rib posts, WBL 656.17 closure rib (if provisioned for winglets, L/N 778 and on), shear tied and non-shear tied ribs, and access holes.																
SUBTASK 57-05-03-910-027																
(3) 737-6789 Basic Task Description, AMM task 51-05-01-210-806.																
SUBTASK 57-05-03-410-032																
(4) Close these access panels:																
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>533AB</td><td>Surge Tank Access Door - Wing Station 655</td></tr><tr><td>533BB</td><td>Surge Tank Access Door - Wing Station 679</td></tr><tr><td>533CB</td><td>Surge Tank Access Door - Wing Station 703</td></tr><tr><td>534AB</td><td>Main Tank Access Door - Wing Station 727</td></tr><tr><td>534BB</td><td>Main Tank Access Door - Wing Station 748</td></tr></tbody></table>					Number	Name/Location	533AB	Surge Tank Access Door - Wing Station 655	533BB	Surge Tank Access Door - Wing Station 679	533CB	Surge Tank Access Door - Wing Station 703	534AB	Main Tank Access Door - Wing Station 727	534BB	Main Tank Access Door - Wing Station 748
Number	Name/Location															
533AB	Surge Tank Access Door - Wing Station 655															
533BB	Surge Tank Access Door - Wing Station 679															
533CB	Surge Tank Access Door - Wing Station 703															
534AB	Main Tank Access Door - Wing Station 727															
534BB	Main Tank Access Door - Wing Station 748															
— END OF TASK —																

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING	
		D633A109-AKS 57-190-01-01	Page 2 of 5 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-190-01-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING D633A109-AKS 57-190-01-01	Page 3 of 5 Oct 15/2015
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AKS

737-600/700/800/900

TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-190-01-01			
				<table border="1"><tr><td style="width: 80%;"></td><td style="width: 10%; text-align: center;">MECH</td><td style="width: 10%; text-align: center;">INSP</td></tr></table>		MECH	INSP
	MECH	INSP					

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

END OF TASK

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING	
		D633A109-AKS 57-190-01-01	Page 4 of 5 Oct 15/2014

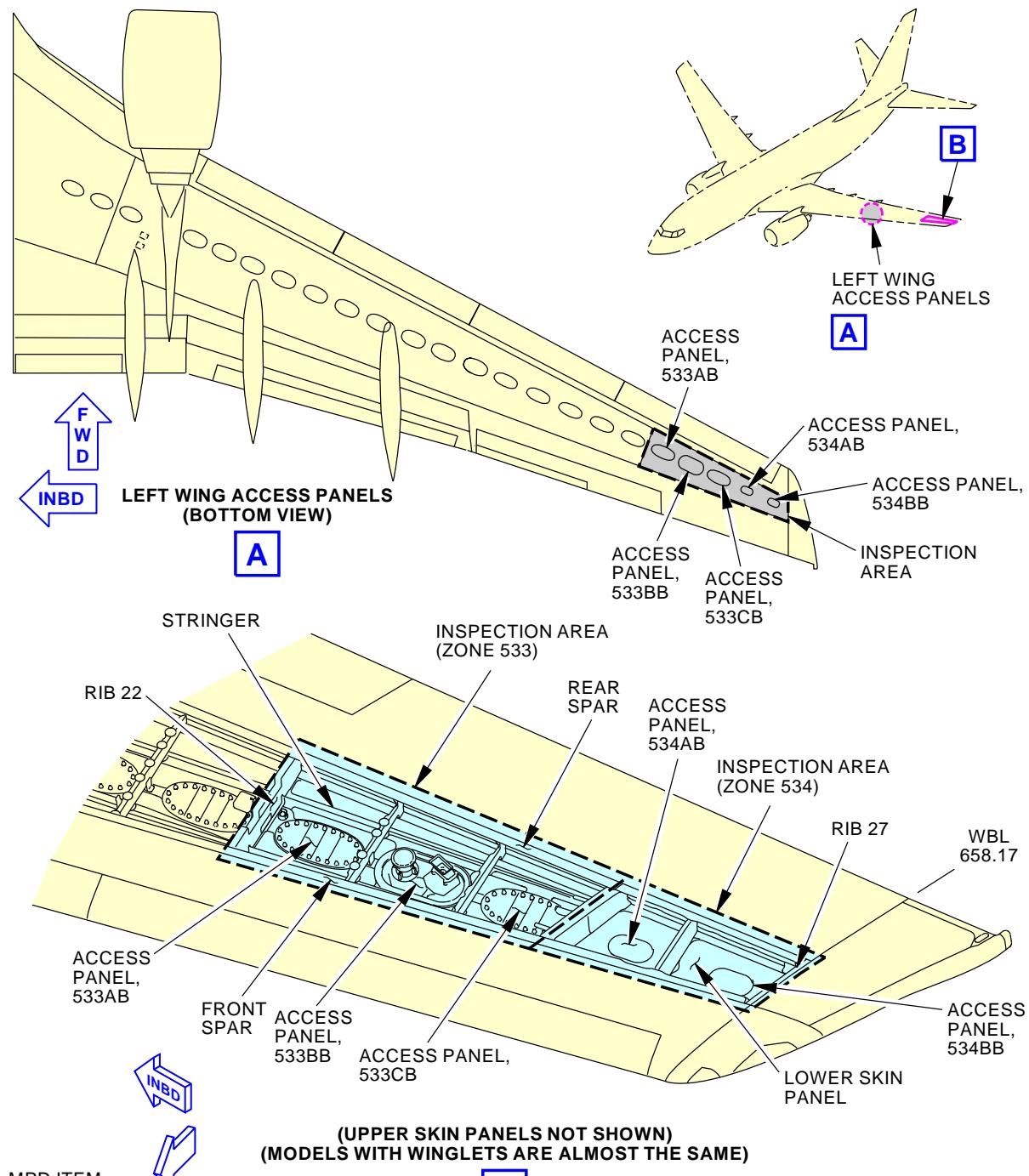
AKS737-600/700/800/900
TASK CARDS

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-190-01-01MPD ITEM
57-190-01

D78105 S0000165827_V3

INTERNAL-GENERAL VISUAL: INTERNAL-LEFT OUTBOARD WING

Figure 1

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING
		D633A109-AKS 57-190-01-01

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT OUTBOARD WING			BOEING CARD NO. 57-190-02-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 10 YR 36000 FC	REPEAT 10 YR 36000 FC	APPLICABILITY AIRPLANE ALL
STATION	SKILL AIRPL		ACCESS 633AB 633BB 633CB 634AB 634BB		ENGINE ALL
					ZONE 633 634

Inspect inside right outboard wing surge tank and dry bay (from Rib 22 to Rib 27), including upper and lower skins, stringers, front and rear spars, rib posts, WBL 656.17 closure rib (if provisioned for winglets, L/N 778 and on), shear tied and non-shear tied ribs, and access holes.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING	
		D633A109-AKS 57-190-02-01	Page 1 of 5 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-190-02-01												
				MECH INSP												
TASK 57-05-03-210-826																
1. INTERNAL - GENERAL VISUAL: RIGHT OUTBOARD WING																
(Figure 1)																
A. Inspection																
SUBTASK 57-05-03-010-031																
(1) Open these access panels:																
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>633AB</td><td>Surge Tank Access Door - Wing Station 655</td></tr><tr><td>633BB</td><td>Surge Tank Access Door - Wing Station 679</td></tr><tr><td>633CB</td><td>Surge Tank Access Door - Wing Station 703</td></tr><tr><td>634AB</td><td>Main Tank Access Door - Wing Station 727</td></tr><tr><td>634BB</td><td>Main Tank Access Door - Wing Station 748</td></tr></tbody></table>					Number	Name/Location	633AB	Surge Tank Access Door - Wing Station 655	633BB	Surge Tank Access Door - Wing Station 679	633CB	Surge Tank Access Door - Wing Station 703	634AB	Main Tank Access Door - Wing Station 727	634BB	Main Tank Access Door - Wing Station 748
Number	Name/Location															
633AB	Surge Tank Access Door - Wing Station 655															
633BB	Surge Tank Access Door - Wing Station 679															
633CB	Surge Tank Access Door - Wing Station 703															
634AB	Main Tank Access Door - Wing Station 727															
634BB	Main Tank Access Door - Wing Station 748															
SUBTASK 57-05-03-210-026																
(2) Do a General Visual inspection of the inside right outboard wing surge tank and dry bay (from Rib 22 to Rib 27), including upper and lower skins, stringers, front and rear spars, rib posts, WBL 656.17 closure rib (if provisioned for winglets, L/N 778 and on), shear tied and non-shear tied ribs, and access holes.																
SUBTASK 57-05-03-910-028																
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.																
SUBTASK 57-05-03-410-031																
(4) Close these access panels:																
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>633AB</td><td>Surge Tank Access Door - Wing Station 655</td></tr><tr><td>633BB</td><td>Surge Tank Access Door - Wing Station 679</td></tr><tr><td>633CB</td><td>Surge Tank Access Door - Wing Station 703</td></tr><tr><td>634AB</td><td>Main Tank Access Door - Wing Station 727</td></tr><tr><td>634BB</td><td>Main Tank Access Door - Wing Station 748</td></tr></tbody></table>					Number	Name/Location	633AB	Surge Tank Access Door - Wing Station 655	633BB	Surge Tank Access Door - Wing Station 679	633CB	Surge Tank Access Door - Wing Station 703	634AB	Main Tank Access Door - Wing Station 727	634BB	Main Tank Access Door - Wing Station 748
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634BB	Main Tank Access Door - Wing Station 748															
— END OF TASK —																

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING	
		D633A109-AKS 57-190-02-01	Page 2 of 5 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-190-02-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING D633A109-AKS 57-190-02-01	Page 3 of 5 Oct 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-190-02-01			
				<table border="1"><tr><td style="width: 80%;"></td><td style="width: 10%; text-align: center;">MECH</td><td style="width: 10%; text-align: center;">INSP</td></tr></table>		MECH	INSP
	MECH	INSP					

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

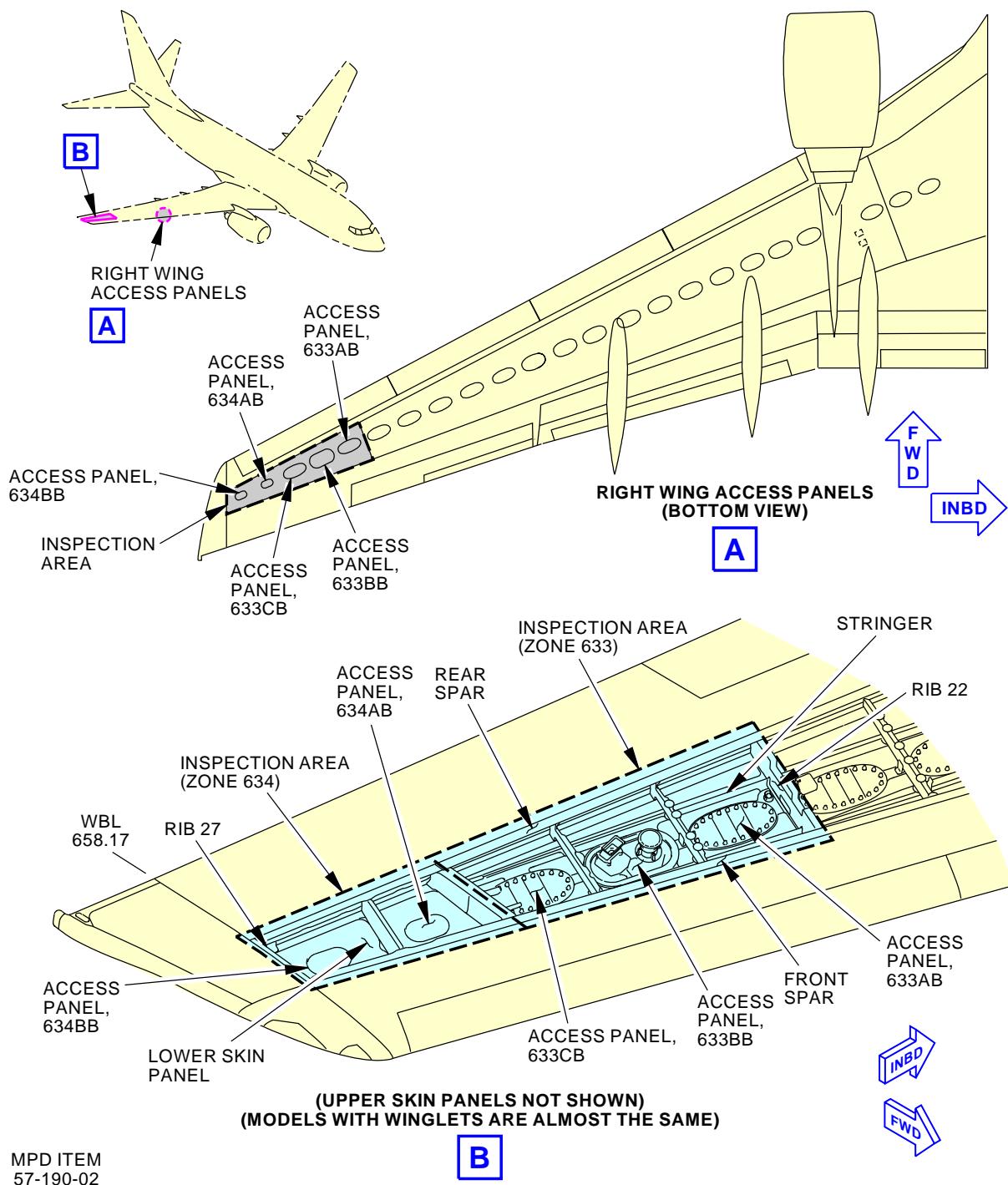
———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING
		D633A109-AKS 57-190-02-01

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Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-190-02-01



INTERNAL-GENERAL VISUAL: RIGHT OUTBOARD WING
Figure 1

D78790 S0000165829_V3

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING
		D633A109-AKS 57-190-02-01

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT FLAP SUPPORT NO. 4			BOEING CARD NO.	
DATE	TASK GENERAL VISUAL				57-200-01-01	
TAIL NUMBER	WORK AREA LWR IB FLAPS	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY AIRPLANE ALL ENGINE ALL	
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC		
		NOTE	ACCESS 194BL			
		NOTE	ZONE 541			

Inspect left inboard flap inboard track assembly, carriage assembly, forward fitting assembly, aft link and aft link pins. Normal overhaul procedures, applied with the flap track assemblies, carriage assemblies and forward fitting assemblies removed, at intervals not exceeding 10 years, are adequate to maintain corrosion at safe levels on these components. Therefore application of the basic tasks and reporting are not required on these components.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Remove flap drive lube access door and access door from MLG wheel well.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT FLAP SUPPORT NO. 4
		D633A109-AKS 57-200-01-01

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Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-200-01-01
				MECH INSP
TASK 57-05-03-210-827				
1. INTERNAL - GENERAL VISUAL: LEFT FLAP SUPPORT NO. 4				
(Figure 1)				
A. Inspection				
SUBTASK 57-05-03-010-030				
(1) Open this access panel:				
Number Name/Location				
194BL Flap Track Lubrication Panel - Aft				
<u>NOTE:</u> Remove flap drive lube access door and access door from MLG wheel well.				
SUBTASK 57-05-03-210-027				
(2) Do a General Visual inspection of the left inboard flap inboard track assembly, carriage assembly, forward fitting assembly, aft link and aft link pins. Normal overhaul procedures, applied with the flap track assemblies, carriage assemblies and forward fitting assemblies removed, at intervals not exceeding 10 years, are adequate to maintain corrosion at safe levels on these components. Therefore application of the basic tasks and reporting are not required on these components				
SUBTASK 57-05-03-910-029				
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-802.				
SUBTASK 57-05-03-410-030				
(4) Close this access panel:				
Number Name/Location				
194BL Flap Track Lubrication Panel - Aft				
———— END OF TASK ——				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT FLAP SUPPORT NO. 4	
		D633A109-AKS 57-200-01-01	Page 2 of 5 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-200-01-01
				MECH INSP
TASK 51-05-01-210-802				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-029				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-030				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-031				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-032				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-033				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-034				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT FLAP SUPPORT NO. 4	
		D633A109-AKS 57-200-01-01	Page 3 of 5 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-200-01-01			
				<table border="1"><tr><td style="width: 80%;"></td><td style="width: 10%; text-align: center;">MECH</td><td style="width: 10%; text-align: center;">INSP</td></tr></table>		MECH	INSP
	MECH	INSP					

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-035

- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT FLAP SUPPORT NO. 4
		D633A109-AKS 57-200-01-01

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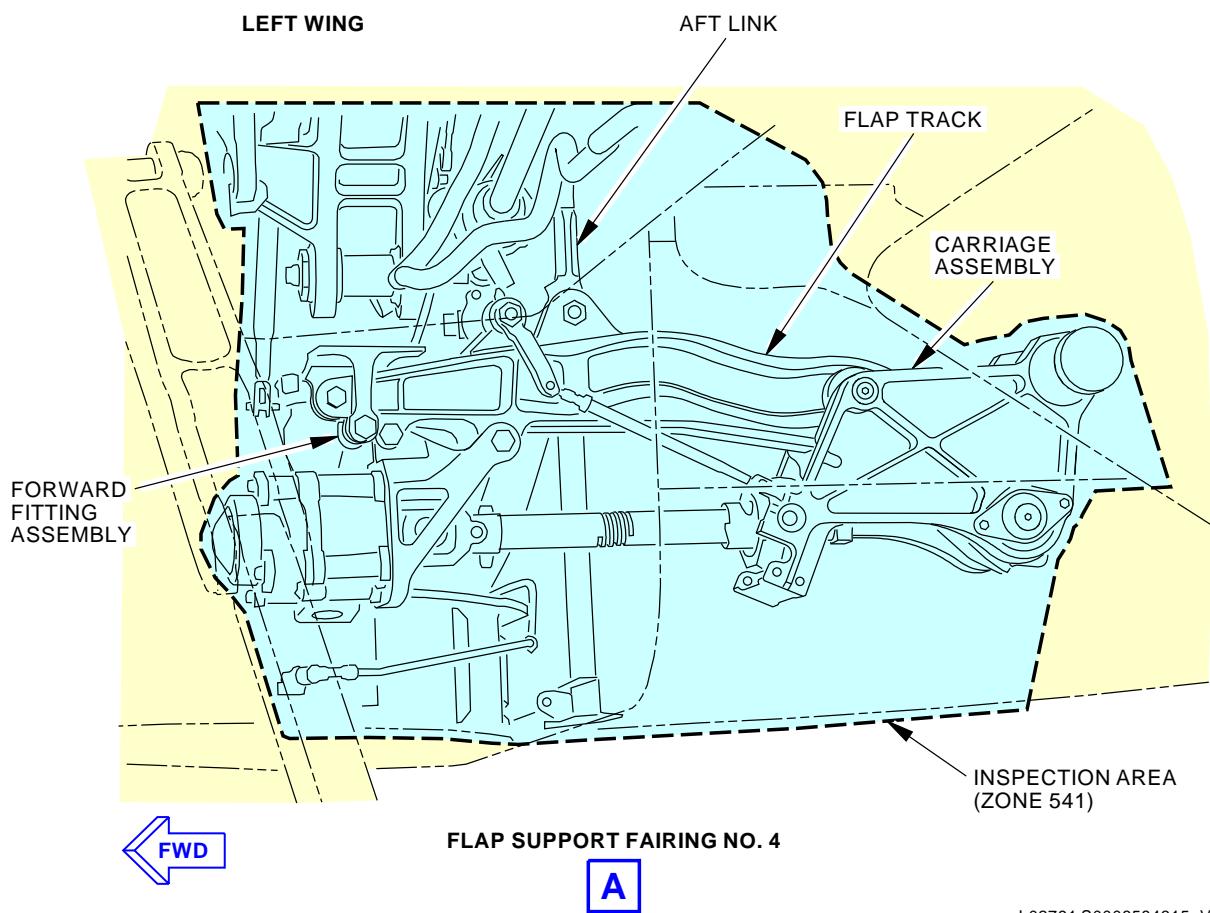
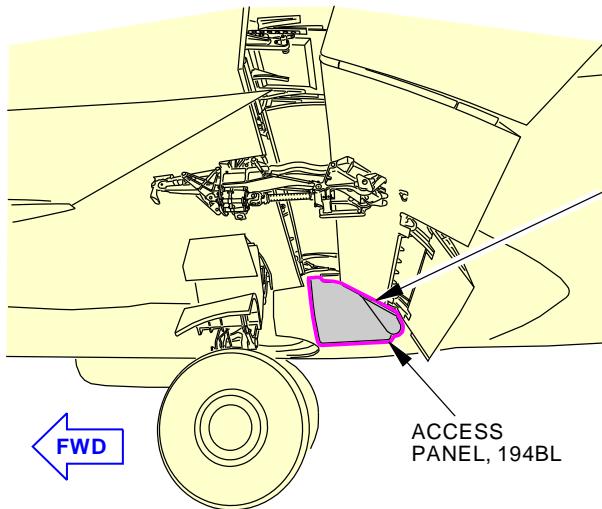
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-200-01-01

**Flap Support Fairing No. 4 General Visual (Internal)
Figure 1**

L02791 S0006584315_V4

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT FLAP SUPPORT NO. 4
		D633A109-AKS 57-200-01-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FLAP SUPPORT NO. 5			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-200-02-01
TAIL NUMBER	WORK AREA LWR IB FLAPS	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	RELATED CARD
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 194BR			ZONE 641
		NOTE			

Inspect right inboard flap inboard track assembly, carriage assembly, forward fitting assembly, aft link and aft link pins. Normal overhaul procedures, applied with the flap track assemblies, carriage assemblies and forward fitting assemblies removed, at intervals not exceeding 10 years, are adequate to maintain corrosion at safe levels on these components. Therefore application of the basic tasks and reporting are not required on these components.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Remove flap drive lube access door and access door from MLG wheel well.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT FLAP SUPPORT NO. 5	
		D633A109-AKS 57-200-02-01	Page 1 of 5 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-200-02-01
				MECH INSP
TASK 57-05-03-210-828				
1. INTERNAL - GENERAL VISUAL: RIGHT FLAP SUPPORT NO. 5				
(Figure 1)				
A. Inspection				
SUBTASK 57-05-03-010-029				
(1) Open this access panel:				
Number Name/Location				
194BR Flap Track Lubrication Panel - Aft				
NOTE: Remove flap drive lube access door and access door from MLG wheel well.				
SUBTASK 57-05-03-210-028				
(2) Do a General Visual inspection of the right inboard flap inboard track assembly, carriage assembly, forward fitting assembly, aft link and aft link pins. Normal overhaul procedures, applied with the flap track assemblies, carriage assemblies and forward fitting assemblies removed, at intervals not exceeding 10 years, are adequate to maintain corrosion at safe levels on these components. Therefore application of the basic tasks and reporting are not required on these components.				
SUBTASK 57-05-03-910-030				
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-802.				
SUBTASK 57-05-03-410-029				
(4) Close this access panel:				
Number Name/Location				
194BR Flap Track Lubrication Panel - Aft				
———— END OF TASK ——				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT FLAP SUPPORT NO. 5	
		D633A109-AKS 57-200-02-01	Page 2 of 5 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-200-02-01
				MECH INSP
TASK 51-05-01-210-802				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-029				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-030				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-031				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-032				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-033				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-034				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT FLAP SUPPORT NO. 5	
		D633A109-AKS 57-200-02-01	Page 3 of 5 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-200-02-01				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-035

- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT FLAP SUPPORT NO. 5
		D633A109-AKS 57-200-02-01

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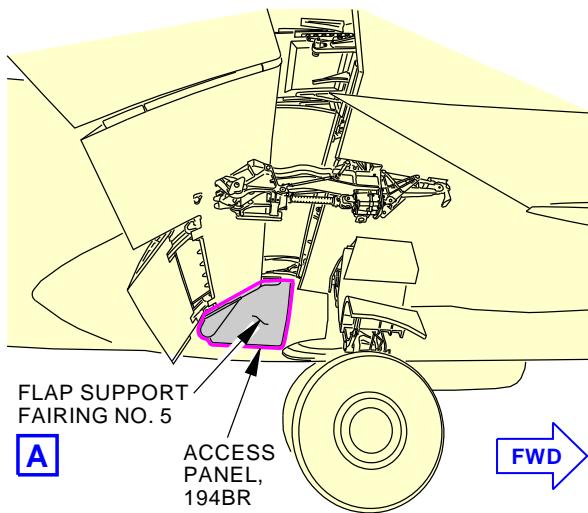
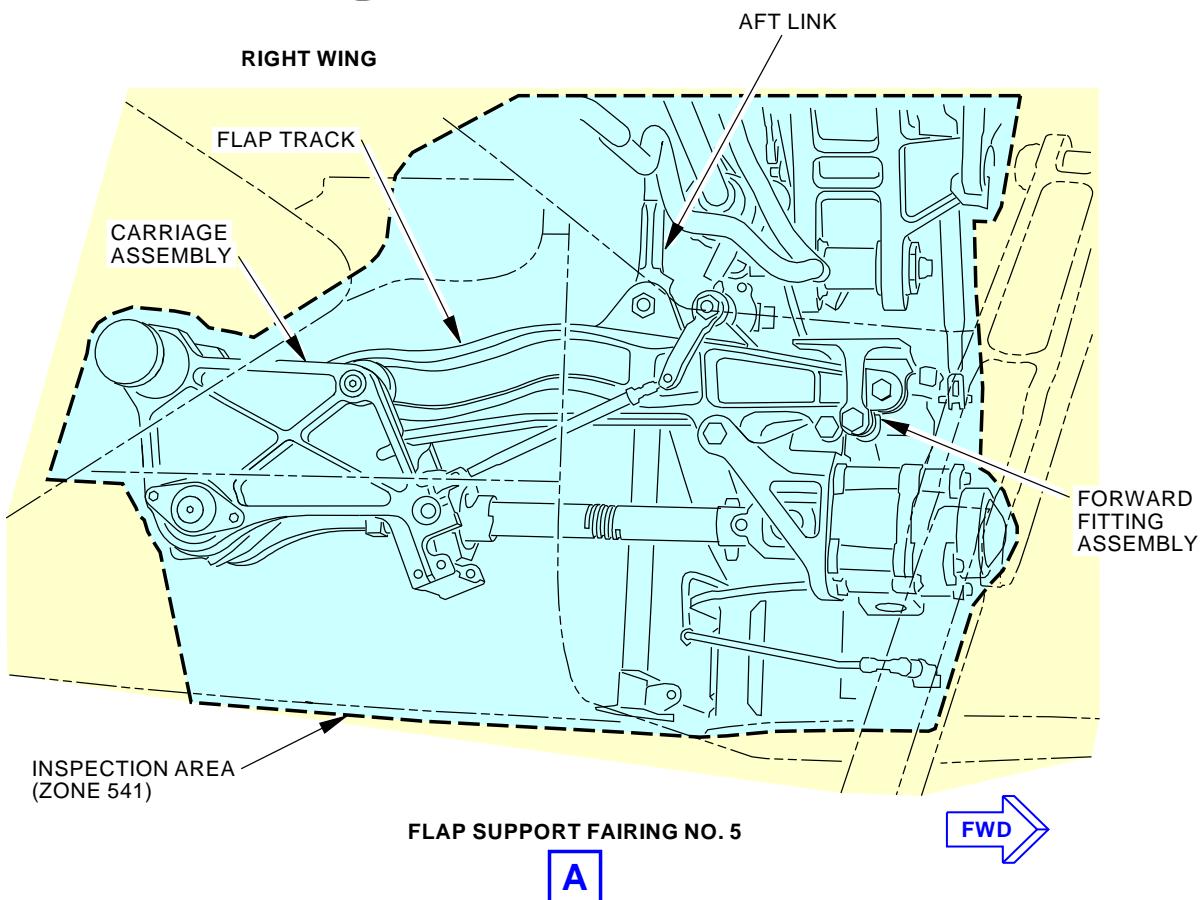
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-200-02-01**RIGHT WING**

**Flap Support Fairing No. 5 General Visual (Internal)
Figure 1**

L02787 S0006584401_V4

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT FLAP SUPPORT NO. 5
		D633A109-AKS 57-200-02-01

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Feb 15/2015

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT FLAP SUPPORT NO. 3			BOEING CARD NO. 57-210-01-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA LWR IB FLAPS	VERSION 1.1 1.2 NOTE	THRESHOLD 6 YR 18000 FC	REPEAT 6 YR 18000 FC	APPLICABILITY AIRPLANE ALL
STATION	SKILL AIRPL		ACCESS 542AB		ENGINE ALL
		NOTE			ZONE 542

Inspect left inboard flap outboard track assembly, carriage assembly, forward fitting assembly, and aft attach fitting. Normal overhaul procedures, applied with the flap track assemblies, carriage assemblies and forward fitting assemblies removed, at intervals not exceeding 10 years, are adequate to maintain corrosion at safe levels on these components. Therefore application of the basic tasks and reporting are not required on these components.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Remove flap support forward fairing and deploy flaps.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT FLAP SUPPORT NO. 3
		D633A109-AKS 57-210-01-01

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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-210-01-01
TASK 57-05-03-210-829				MECH INSP

1. INTERNAL - GENERAL VISUAL: LEFT FLAP SUPPORT NO. 3
(Figure 1)

A. Inspection

SUBTASK 57-05-03-010-028

(1) Open this access panel:

Number Name/Location

542AB Flap Support No. 3, Forward Assembly Access Panel

NOTE: Remove flap support forward fairing and deploy flaps.

SUBTASK 57-05-03-210-029

(2) Do a General Visual inspection of the left inboard flap outboard track assembly, carriage assembly, forward fitting assembly, and aft attach fitting. Normal overhaul procedures, applied with the flap track assemblies, carriage assemblies and forward fitting assemblies removed, at intervals not exceeding 10 years, are adequate to maintain corrosion at safe levels on these components. Therefore application of the basic tasks and reporting are not required on these components.

SUBTASK 57-05-03-910-031

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-802.

SUBTASK 57-05-03-410-028

(4) Close this access panel:

Number Name/Location

542AB Flap Support No. 3, Forward Assembly Access Panel

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT FLAP SUPPORT NO. 3
		D633A109-AKS 57-210-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-210-01-01
				MECH INSP
TASK 51-05-01-210-802				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-029				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-030				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-031				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-032				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-033				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-034				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT FLAP SUPPORT NO. 3	
		D633A109-AKS 57-210-01-01	Page 3 of 5 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-210-01-01			
				<table border="1"><tr><td style="width: 80%;"></td><td style="width: 10%; text-align: center;">MECH</td><td style="width: 10%; text-align: center;">INSP</td></tr></table>		MECH	INSP
	MECH	INSP					

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-035

- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT FLAP SUPPORT NO. 3
		D633A109-AKS 57-210-01-01

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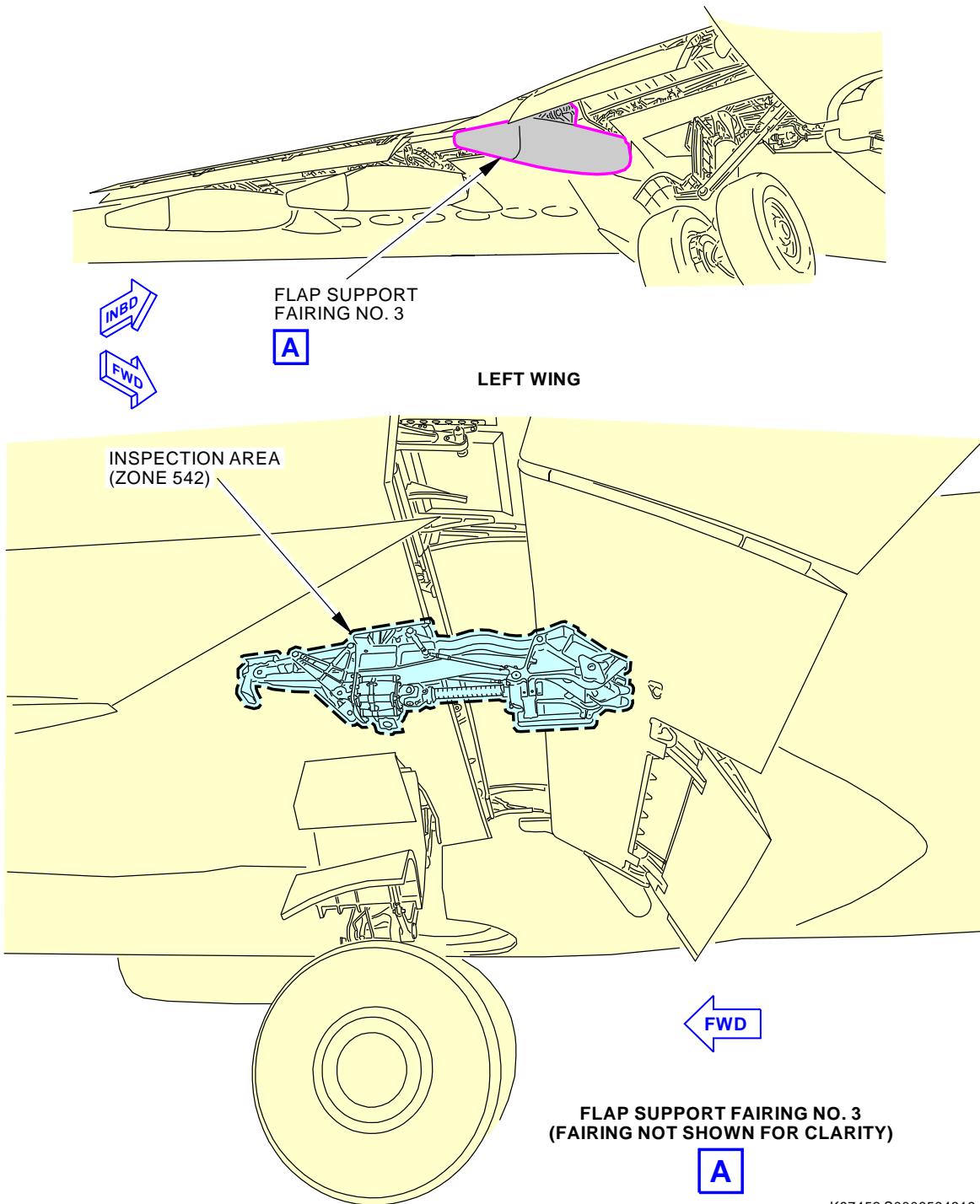
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-210-01-01

**Flap Support Fairing No. 3 General Visual (Internal)
Figure 1**

K97452 S0006584319_V3

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT FLAP SUPPORT NO. 3
		D633A109-AKS 57-210-01-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FLAP SUPPORT NO. 6			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-210-02-01
TAIL NUMBER	WORK AREA LWR IB FLAPS	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	RELATED CARD
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 642AB			ZONE 642
		NOTE			

Inspect right inboard flap outboard track assembly, carriage assembly, forward fitting assembly, and aft attach fitting. Normal overhaul procedures, applied with the flap track assemblies, carriage assemblies and forward fitting assemblies removed, at intervals not exceeding 10 years, are adequate to maintain corrosion at safe levels on these components. Therefore application of the basic tasks and reporting are not required on these components.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Remove flap support forward fairing and deploy flaps.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT FLAP SUPPORT NO. 6	
		D633A109-AKS 57-210-02-01	Page 1 of 5 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-210-02-01
				MECH INSP
TASK 57-05-03-210-830				
1. INTERNAL - GENERAL VISUAL: RIGHT FLAP SUPPORT NO. 6				
(Figure 1)				
A. Inspection				
SUBTASK 57-05-03-010-027				
(1) Open this access panel:				
Number Name/Location				
642AB Flap Support No. 6, Forward Assembly Access Panel				
NOTE: Remove flap forward fairings and deploy flaps.				
SUBTASK 57-05-03-210-030				
(2) Do a General Visual inspection of the right inboard flap outboard track assembly, carriage assembly, forward fitting assembly, and aft attach fitting. Normal overhaul procedures, applied with the flap track assemblies, carriage assemblies and forward fitting assemblies removed, at intervals not exceeding 10 years, are adequate to maintain corrosion at safe levels on these components. Therefore application of the basic tasks and reporting are not required on these components.				
SUBTASK 57-05-03-910-032				
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-802.				
SUBTASK 57-05-03-410-027				
(4) Close this access panel:				
Number Name/Location				
642AB Flap Support No. 6, Forward Assembly Access Panel				
———— END OF TASK ——				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT FLAP SUPPORT NO. 6	
		D633A109-AKS 57-210-02-01	Page 2 of 5 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-210-02-01
				MECH INSP
TASK 51-05-01-210-802				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-029				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-030				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-031				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-032				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-033				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-034				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT FLAP SUPPORT NO. 6	
		D633A109-AKS 57-210-02-01	Page 3 of 5 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-210-02-01			
				<table border="1"><tr><td>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</td><td>MECH</td><td>INSP</td></tr></table>	1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP
1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP					

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-035

- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT FLAP SUPPORT NO. 6
		D633A109-AKS 57-210-02-01

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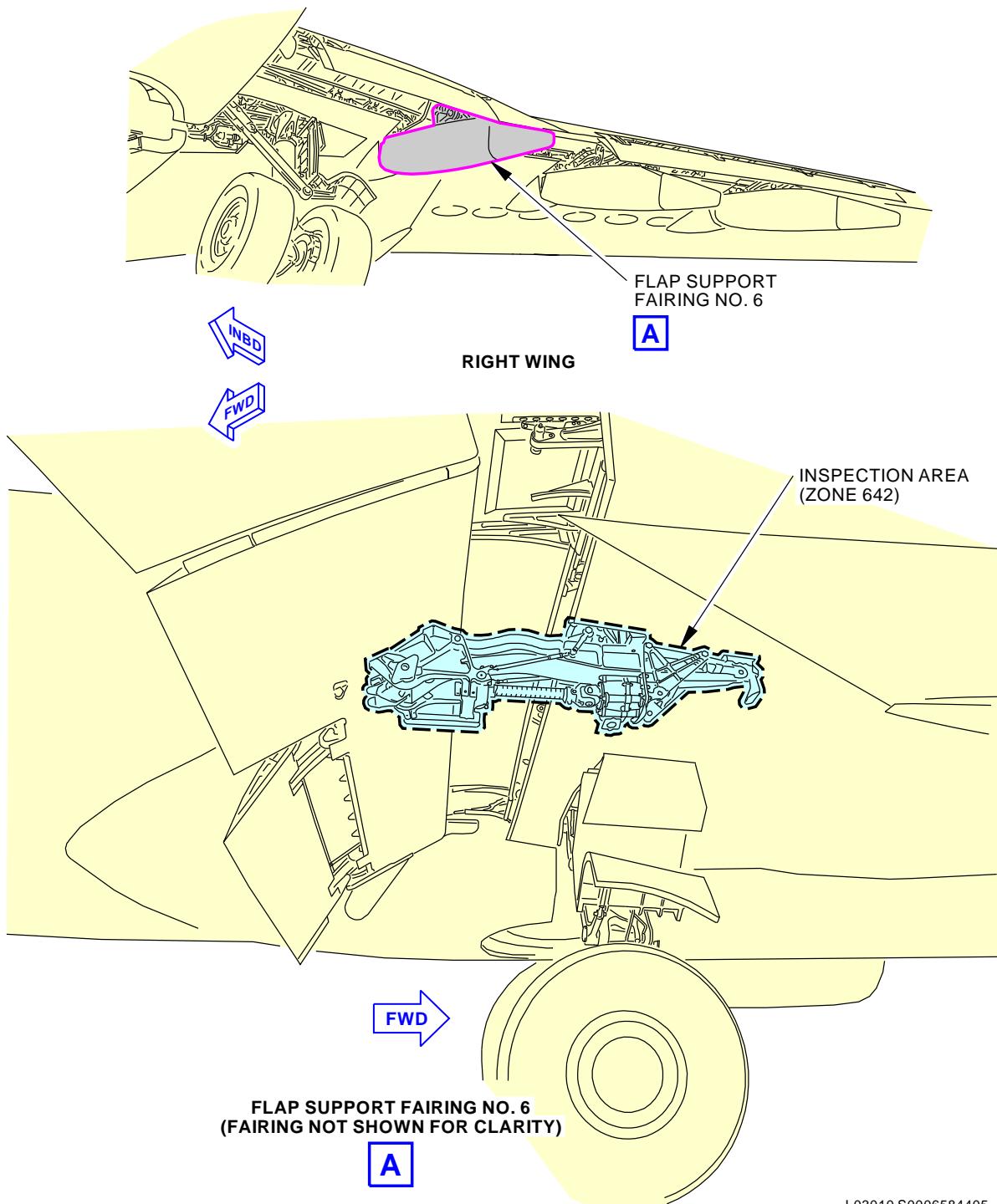
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-210-02-01

**Flap Support Fairing No. 6 General Visual (Internal)
Figure 1**

L03010 S0006584405_V3

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT FLAP SUPPORT NO. 6
		D633A109-AKS 57-210-02-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT OUTBOARD WING LOWER SURFACE			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-220-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	1.2 NOTE	18000 FC	18000 FC	
		ACCESS 542AB		ZONE 542	

Inspect lower side of lower surface (under flap support No. 3 fairing), including all attachment locations and access holes.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LOWER SURFACE	
		D633A109-AKS 57-220-01-01	Page 1 of 5 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-220-01-01
TASK 57-05-03-210-831				MECH INSP

1. INTERNAL - GENERAL VISUAL: LEFT OUTBOARD WING LOWER SURFACE

(Figure 1)

A. Inspection

SUBTASK 57-05-03-010-025

- (1) Open this access panel:

Number Name/Location

542AB Flap Support No. 3, Forward Assembly Access Panel

SUBTASK 57-05-03-210-031

- (2) Do a General Visual inspection of the lower side of lower surface (under flap support No. 3 fairing), including all attachment locations and access holes.

SUBTASK 57-05-03-910-033

- (3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-801.

SUBTASK 57-05-03-410-025

- (4) Close this access panel:

Number Name/Location

542AB Flap Support No. 3, Forward Assembly Access Panel

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-220-01-01

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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-220-01-01
				MECH INSP
TASK 51-05-01-210-801				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-022				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-023				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-024				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-025				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-026				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-027				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				
1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LOWER SURFACE	
		D633A109-AKS 57-220-01-01	Page 3 of 5 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-220-01-01
				MECH INSP
2) Not applicable 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied: Water displacing / anti-corrosion compounds should not be applied in the following areas: <ul style="list-style-type: none">• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).• Areas with electrical arc potential.• Interior materials, including cargo liners (change of flammability properties).• Fiber-glass ducts where temperature exceeds 220 degrees F.• Selected areas noted in baseline program.				

SUBTASK 51-05-01-210-028

(7) CPCP Basic Task Item 7 is not applicable.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-220-01-01

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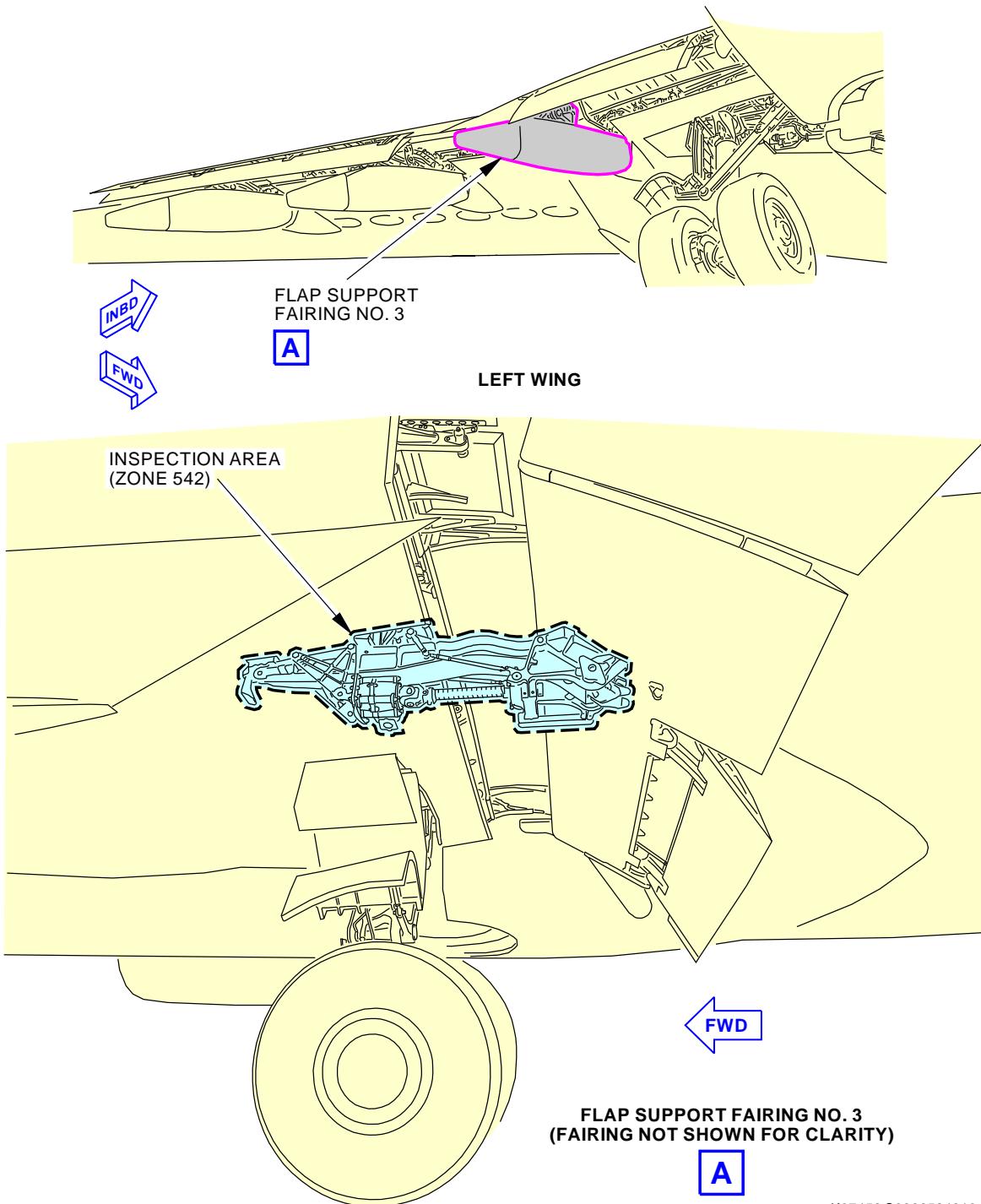
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-220-01-01

**Flap Support Fairing No. 3 General Visual (Internal)
Figure 1**

K97452 S0006584319_V3

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-220-01-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT OUTBOARD WING LOWER SURFACE			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-220-02-01
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2 NOTE	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 642AB			ZONE 642

Inspect lower side of lower surface (under flap support No. 6 fairing), including all attachment locations and access holes.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-220-02-01

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Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-220-02-01
				MECH INSP
TASK 57-05-03-210-832				
1. INTERNAL - GENERAL VISUAL: RIGHT OUTBOARD WING LOWER SURFACE (Figure 1)				
A. Inspection				
SUBTASK 57-05-03-010-026				
(1) Open this access panel:				
Number Name/Location				
642AB Flap Support No. 6, Forward Assembly Access Panel				
SUBTASK 57-05-03-210-032				
(2) Do a General Visual inspection of the lower side of lower surface (under flap support No. 6 fairing), including all attachment locations and access holes.				
SUBTASK 57-05-03-910-034				
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-801.				
SUBTASK 57-05-03-410-026				
(4) Close this access panel:				
Number Name/Location				
642AB Flap Support No. 6, Forward Assembly Access Panel				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LOWER SURFACE	
		D633A109-AKS 57-220-02-01	Page 2 of 5 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-220-02-01
				MECH INSP
TASK 51-05-01-210-801				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-022				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-023				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-024				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-025				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-026				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-027				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				
1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LOWER SURFACE	
		D633A109-AKS 57-220-02-01	Page 3 of 5 Oct 15/2015

AKS**737-600/700/800/900****TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-220-02-01
				MECH INSP
2) Not applicable 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied: Water displacing / anti-corrosion compounds should not be applied in the following areas: <ul style="list-style-type: none">• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).• Areas with electrical arc potential.• Interior materials, including cargo liners (change of flammability properties).• Fiber-glass ducts where temperature exceeds 220 degrees F.• Selected areas noted in baseline program.				

SUBTASK 51-05-01-210-028

(7) CPCP Basic Task Item 7 is not applicable.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-220-02-01

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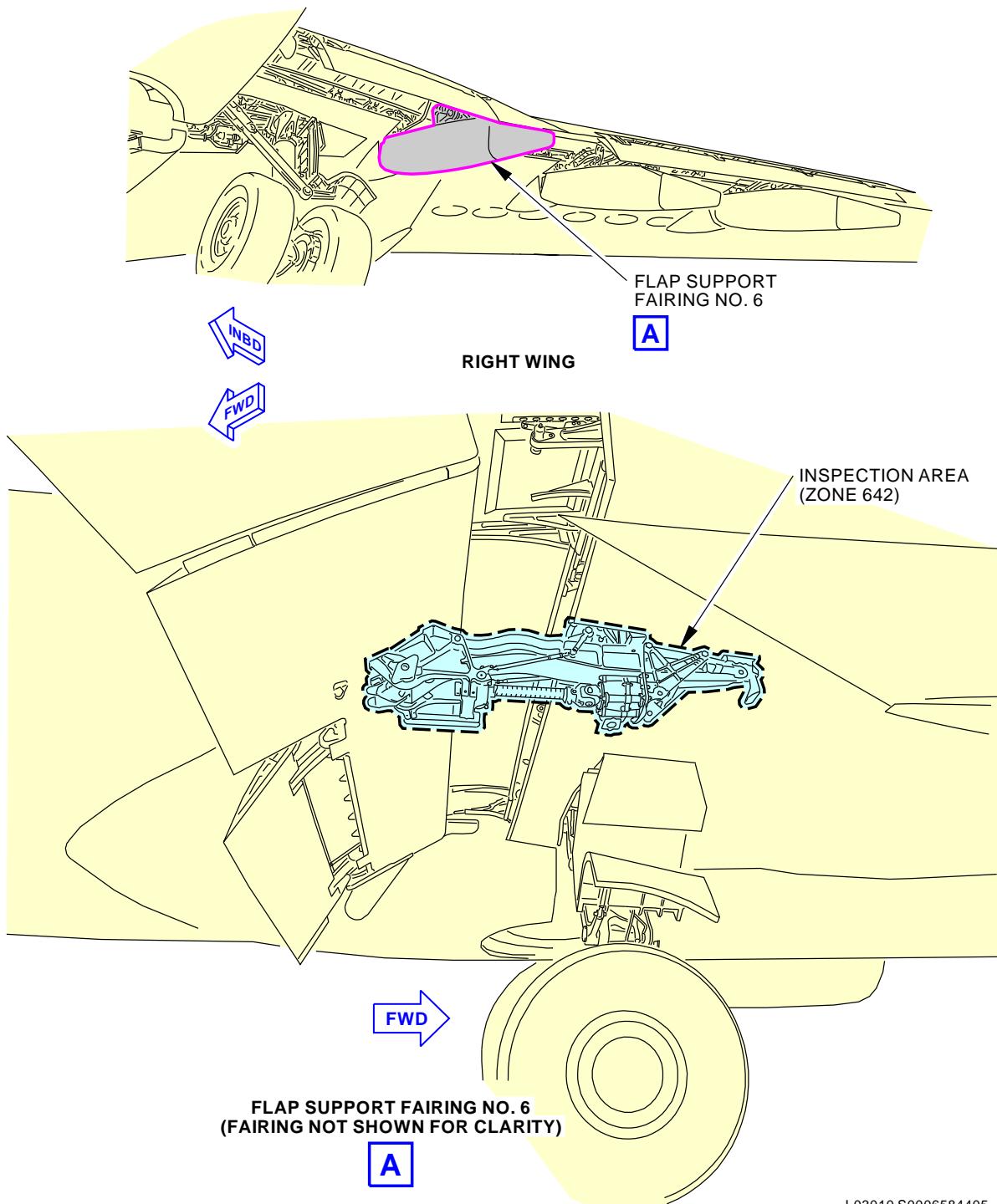
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-220-02-01

**Flap Support Fairing No. 6 General Visual (Internal)
Figure 1**

L03010 S0006584405_V3

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-220-02-01

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AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE FLAP SUPPORTS NO. 1 & 2			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-230-01-01
TAIL NUMBER	WORK AREA LWR OB FLAPS	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 543AB 544AB			ZONE 543 544
		NOTE			

Inspect left outboard flap inboard and outboard track assemblies, carriage assemblies, forward fitting assemblies, and aft links. Normal overhaul procedures, applied with the flap track assemblies, carriage assemblies and forward fitting assemblies removed, at intervals not exceeding 10 years, are adequate to maintain corrosion at safe levels on these components. Therefore application of the basic tasks and reporting are not required on these components.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Remove flap forward fairings and deploy flaps.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY AKS ALL	SOURCE MRB	FLAP SUPPORTS NO. 1 & 2
		D633A109-AKS 57-230-01-01

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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-230-01-01						
				MECH INSP						
TASK 57-05-03-210-833										
1. INTERNAL - GENERAL VISUAL: FLAP SUPPORTS NO. 1 & 2 (Figure 1, Figure 2)										
A. Inspection										
SUBTASK 57-05-03-010-024										
(1) Open these access panels:										
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>543AB</td><td>Flap Support No. 2 Access Panel, Forward Assembly</td></tr><tr><td>544AB</td><td>Flap Support No. 1 Access Panel, Forward Assembly</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	543AB	Flap Support No. 2 Access Panel, Forward Assembly	544AB	Flap Support No. 1 Access Panel, Forward Assembly
<u>Number</u>	<u>Name/Location</u>									
543AB	Flap Support No. 2 Access Panel, Forward Assembly									
544AB	Flap Support No. 1 Access Panel, Forward Assembly									
NOTE: Remove flap forward fairings and deploy flaps.										
SUBTASK 57-05-03-210-033										
(2) Do a General Visual inspection of the left outboard flap inboard and outboard track assemblies, carriage assemblies, forward fitting assemblies, and aft links. Normal overhaul procedures, applied with the flap track assemblies, carriage assemblies and forward fitting assemblies removed, at intervals not exceeding 10 years, are adequate to maintain corrosion at safe levels on these components. Therefore application of the basic tasks and reporting are not required on these components.										
SUBTASK 57-05-03-910-035										
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-803.										
SUBTASK 57-05-03-410-024										
(4) Close these access panels:										
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>543AB</td><td>Flap Support No. 2 Access Panel, Forward Assembly</td></tr><tr><td>544AB</td><td>Flap Support No. 1 Access Panel, Forward Assembly</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	543AB	Flap Support No. 2 Access Panel, Forward Assembly	544AB	Flap Support No. 1 Access Panel, Forward Assembly
<u>Number</u>	<u>Name/Location</u>									
543AB	Flap Support No. 2 Access Panel, Forward Assembly									
544AB	Flap Support No. 1 Access Panel, Forward Assembly									
— END OF TASK —										

EFFECTIVITY AKS ALL	SOURCE MRB	FLAP SUPPORTS NO. 1 & 2
		D633A109-AKS 57-230-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-230-01-01
				MECH INSP
TASK 51-05-01-210-803				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-036				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-037				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-038				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-039				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-040				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-110				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				

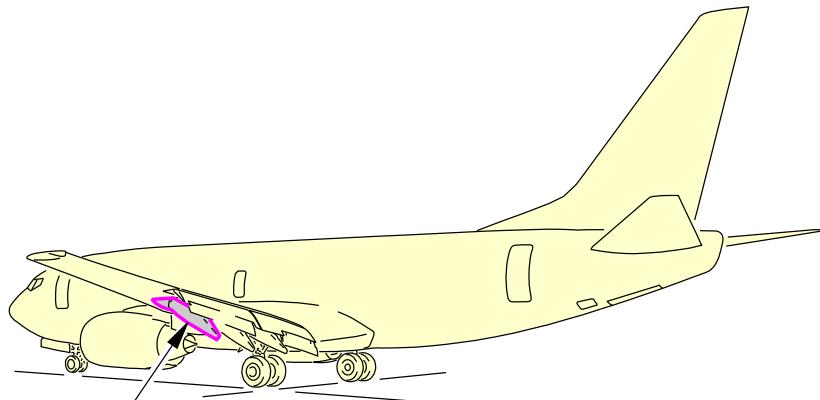
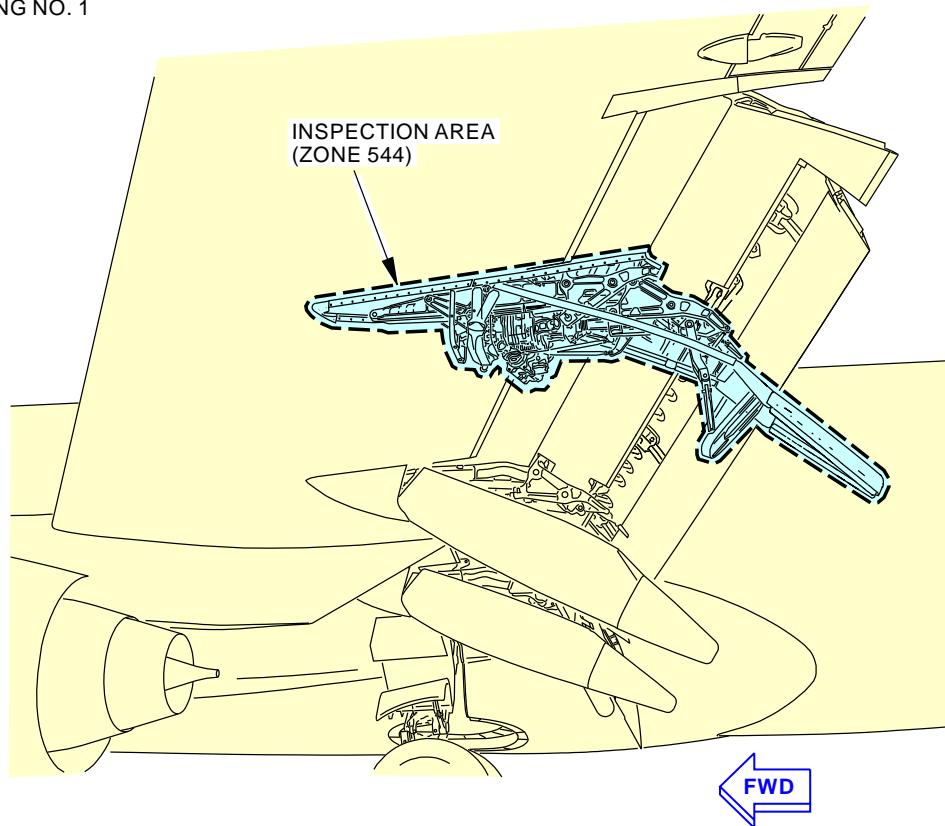
EFFECTIVITY AKS ALL	SOURCE MRB	FLAP SUPPORTS NO. 1 & 2	
		D633A109-AKS 57-230-01-01	Page 3 of 6 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-230-01-01
SUBTASK 51-05-01-210-042 (7) CPCP Basic Task Item 7 is not applicable.				MECH INSP
END OF TASK				
EFFECTIVITY AKS ALL	SOURCE MRB	FLAP SUPPORTS NO. 1 & 2 D633A109-AKS 57-230-01-01		
				Page 4 of 6 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-230-01-01

FLAP SUPPORT
FAIRING NO. 1**A**

FLAP SUPPORT FAIRING NO. 1

A

L07766 S0006584327_V3

**Flap Support Fairing No. 1 General Visual (Internal)
Figure 1**

EFFECTIVITY AKS ALL	SOURCE MRB	FLAP SUPPORTS NO. 1 & 2
		D633A109-AKS 57-230-01-01

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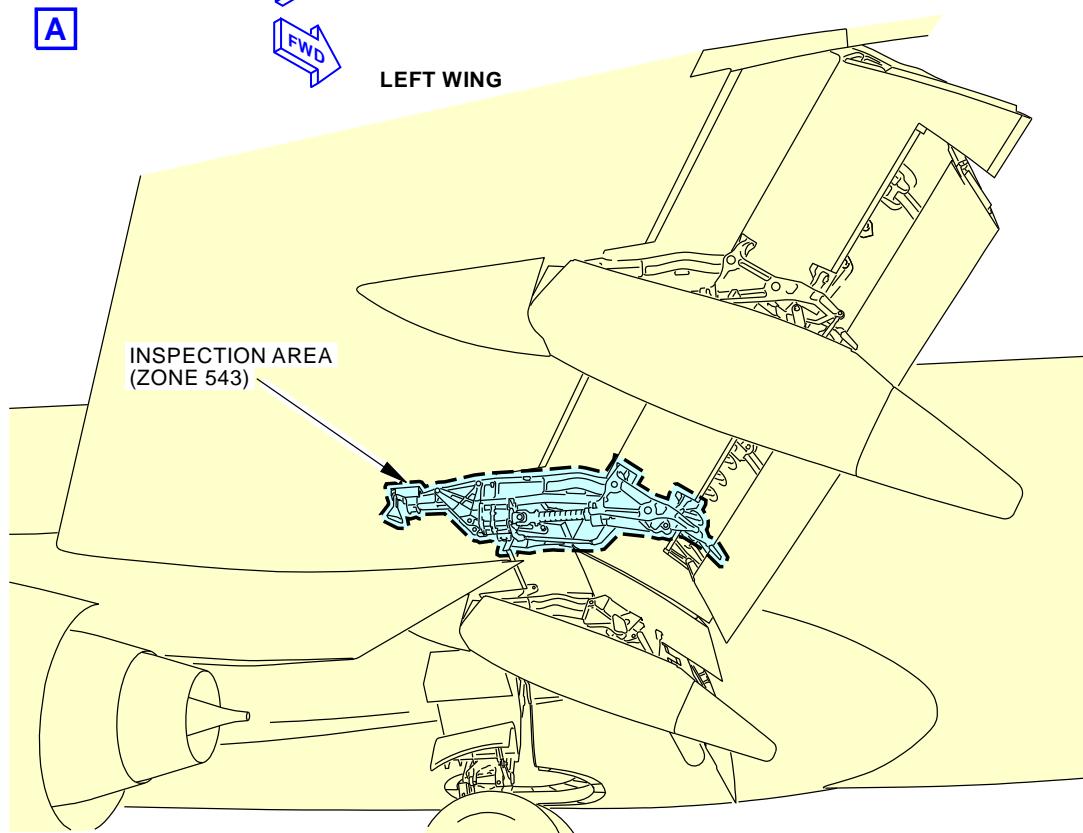
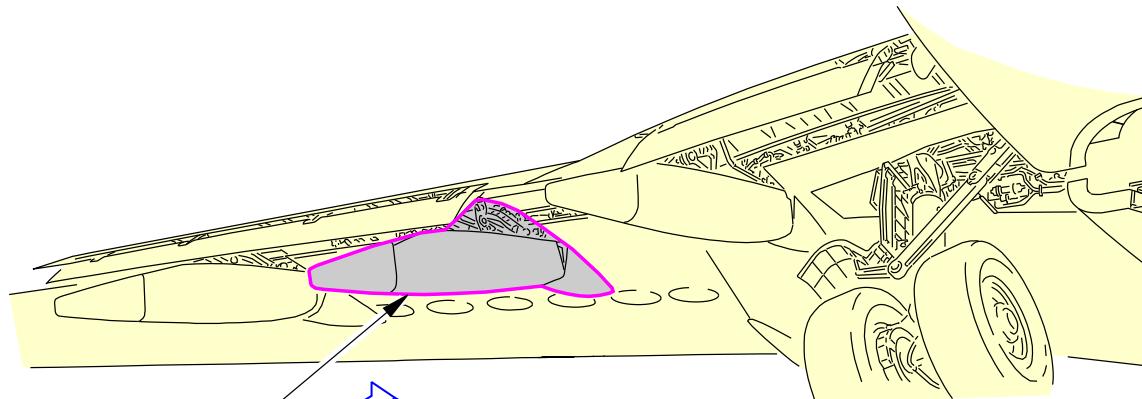
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-230-01-01**FLAP SUPPORT FAIRING NO. 2
(FAIRING NOT SHOWN FOR CLARITY)****A**

K97552 S0006584323_V3

**Flap Support Fairing No. 2 General Visual (Internal)
Figure 2**EFFECTIVITY
AKS ALLSOURCE
MRB**FLAP SUPPORTS NO. 1 & 2****D633A109-AKS
57-230-01-01****Page 6 of 6
Feb 15/2015**

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE FLAP SUPPORTS NO.7 & 8			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-230-02-01
TAIL NUMBER	WORK AREA LWR OB FLAPS	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 643AB 644AB			ZONE 643 644
		NOTE			

Inspect right outboard flap inboard and outboard track assemblies, carriage assemblies, forward fitting assemblies, and aft links. Normal overhaul procedures, applied with the flap track assemblies, carriage assemblies and forward fitting assemblies removed, at intervals not exceeding 10 years, are adequate to maintain corrosion at safe levels on these components. Therefore application of the basic tasks and reporting are not required on these components.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Remove flap forward fairings and deploy flaps.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

EFFECTIVITY AKS ALL	SOURCE MRB	FLAP SUPPORTS NO.7 & 8
		D633A109-AKS 57-230-02-01

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Oct 15/2014**

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-230-02-01						
				MECH INSP						
TASK 57-05-03-210-834										
1. INTERNAL - GENERAL VISUAL: FLAP SUPPORTS NO. 7 & 8										
Figure 1										
A. Inspection										
SUBTASK 57-05-03-010-023										
(1) Open these access panels:										
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>643AB</td><td>Flap Support No. 7, Forward Assembly Access Panel</td></tr><tr><td>644AB</td><td>Flap Support No. 8, Forward Assembly Access Panel</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	643AB	Flap Support No. 7, Forward Assembly Access Panel	644AB	Flap Support No. 8, Forward Assembly Access Panel
<u>Number</u>	<u>Name/Location</u>									
643AB	Flap Support No. 7, Forward Assembly Access Panel									
644AB	Flap Support No. 8, Forward Assembly Access Panel									
NOTE: Remove flap forward fairings and deploy flaps.										
SUBTASK 57-05-03-210-034										
(2) Do a General Visual inspection of the right outboard flap inboard and outboard track assemblies, carriage assemblies, forward fitting assemblies, and aft links. Normal overhaul procedures, applied with the flap track assemblies, carriage assemblies and forward fitting assemblies removed, at intervals not exceeding 10 years, are adequate to maintain corrosion at safe levels on these components. Therefore application of the basic tasks and reporting are not required on these components.										
SUBTASK 57-05-03-910-036										
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-803.										
SUBTASK 57-05-03-410-023										
(4) Close these access panels:										
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>643AB</td><td>Flap Support No. 7, Forward Assembly Access Panel</td></tr><tr><td>644AB</td><td>Flap Support No. 8, Forward Assembly Access Panel</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	643AB	Flap Support No. 7, Forward Assembly Access Panel	644AB	Flap Support No. 8, Forward Assembly Access Panel
<u>Number</u>	<u>Name/Location</u>									
643AB	Flap Support No. 7, Forward Assembly Access Panel									
644AB	Flap Support No. 8, Forward Assembly Access Panel									
<hr style="width: 20%; margin-left: auto; margin-right: 0;"/> END OF TASK <hr style="width: 20%; margin-left: 0; margin-right: auto;"/>										

EFFECTIVITY AKS ALL	SOURCE MRB	FLAP SUPPORTS NO.7 & 8
		D633A109-AKS 57-230-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-230-02-01
				MECH INSP
TASK 51-05-01-210-803				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-036				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-037				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-038				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-039				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-040				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-110				
(6) Do the CPCP Basic Task Item 6 (Not Applicable)				

EFFECTIVITY AKS ALL	SOURCE MRB	FLAP SUPPORTS NO.7 & 8	
		D633A109-AKS 57-230-02-01	Page 3 of 6 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-230-02-01
SUBTASK 51-05-01-210-042 (7) CPCP Basic Task Item 7 is not applicable.				MECH INSP
END OF TASK				
EFFECTIVITY AKS ALL	SOURCE MRB	FLAP SUPPORTS NO.7 & 8 D633A109-AKS 57-230-02-01		
				Page 4 of 6 Oct 15/2014

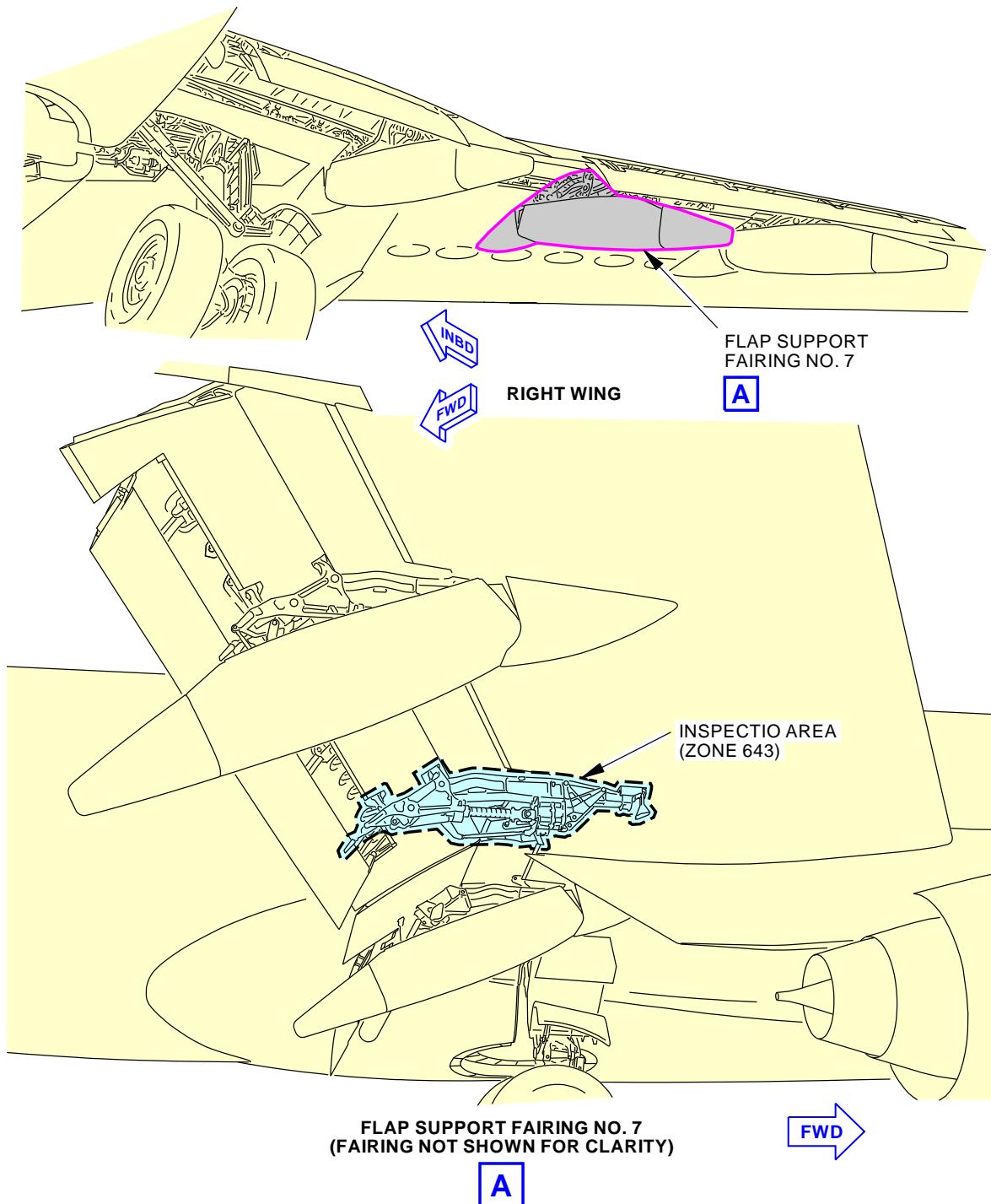
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-230-02-01

**Flap Support Fairing No. 7 General Visual (Internal)
Figure 1**

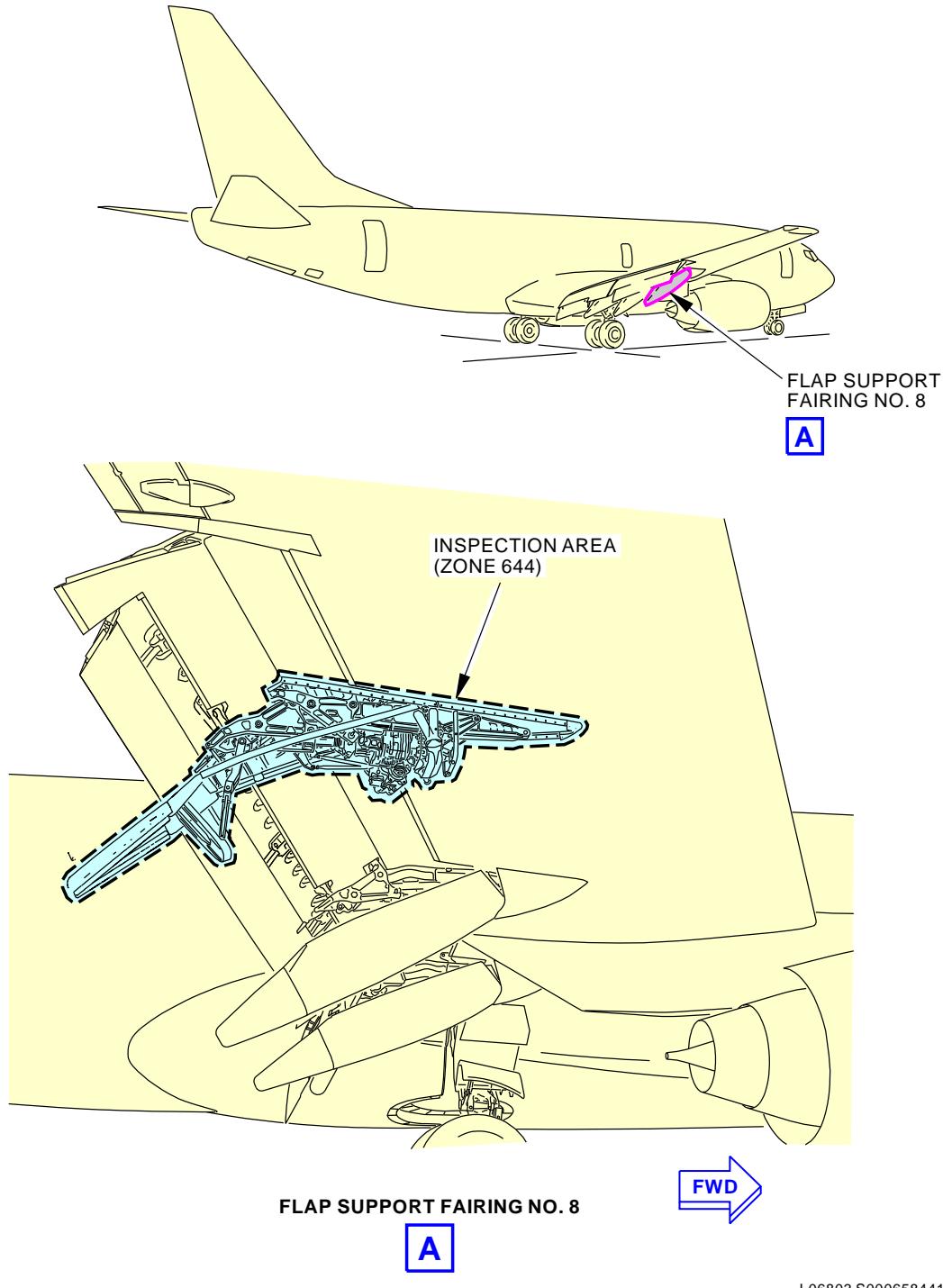
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EFFECTIVITY AKS ALL	SOURCE MRB	FLAP SUPPORTS NO.7 & 8
		D633A109-AKS 57-230-02-01

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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-230-02-01
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**Flap Support Fairing No. 8 General Visual (Internal)
Figure 2**

L06803 S0006584413_V3

EFFECTIVITY AKS ALL	SOURCE MRB	FLAP SUPPORTS NO.7 & 8
		D633A109-AKS 57-230-02-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT OUTBOARD WING LOWER SURFACE			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-240-01-01
TAIL NUMBER	WORK AREA LWR OB FLAPS	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 543AB 544AB			ZONE 543 544

Inspect lower side of lower surface (under flap support No. 1 & 2 fairings), including all attachment locations and access holes.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LOWER SURFACE	
		D633A109-AKS 57-240-01-01	Page 1 of 6 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-240-01-01
				MECH INSP
TASK 57-05-03-210-835				
1. INTERNAL - GENERAL VISUAL: LEFT OUTBOARD WING LOWER SURFACE				
(Figure 1)				
A. Inspection				
SUBTASK 57-05-03-010-021				
(1) Open these access panels:				
Number Name/Location				
543AB Flap Support No. 2 Access Panel, Forward Assembly				
544AB Flap Support No. 1 Access Panel, Forward Assembly				
SUBTASK 57-05-03-210-035				
(2) Do a General Visual inspection for the lower side of lower surface (under flap support No. 1 & 2 fairings), including all attachment locations and access holes.				
SUBTASK 57-05-03-910-037				
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-801.				
SUBTASK 57-05-03-410-021				
(4) Close these access panels:				
Number Name/Location				
543AB Flap Support No. 2 Access Panel, Forward Assembly				
544AB Flap Support No. 1 Access Panel, Forward Assembly				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LOWER SURFACE		
		D633A109-AKS 57-240-01-01	Page 2 of 6 Feb 15/2015	

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-240-01-01
				MECH INSP
TASK 51-05-01-210-801				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-022				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-023				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-024				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-025				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-026				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-027				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				
1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LOWER SURFACE	
		D633A109-AKS 57-240-01-01	Page 3 of 6 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-240-01-01
				MECH INSP
2) Not applicable 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied: Water displacing / anti-corrosion compounds should not be applied in the following areas: <ul style="list-style-type: none">• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).• Areas with electrical arc potential.• Interior materials, including cargo liners (change of flammability properties).• Fiber-glass ducts where temperature exceeds 220 degrees F.• Selected areas noted in baseline program.				

SUBTASK 51-05-01-210-028

(7) CPCP Basic Task Item 7 is not applicable.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-240-01-01

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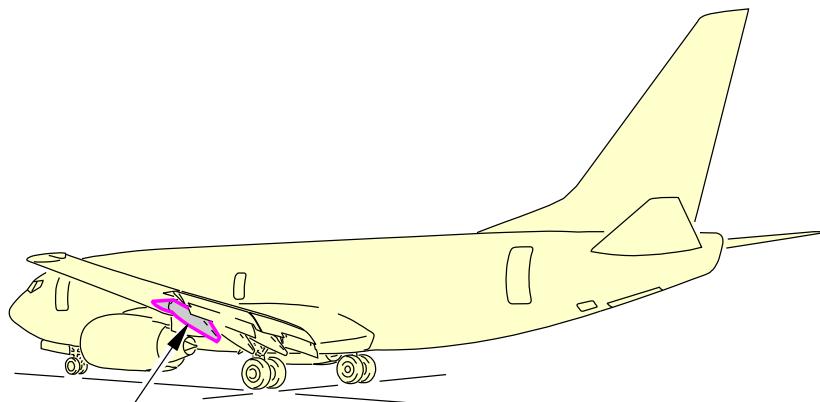
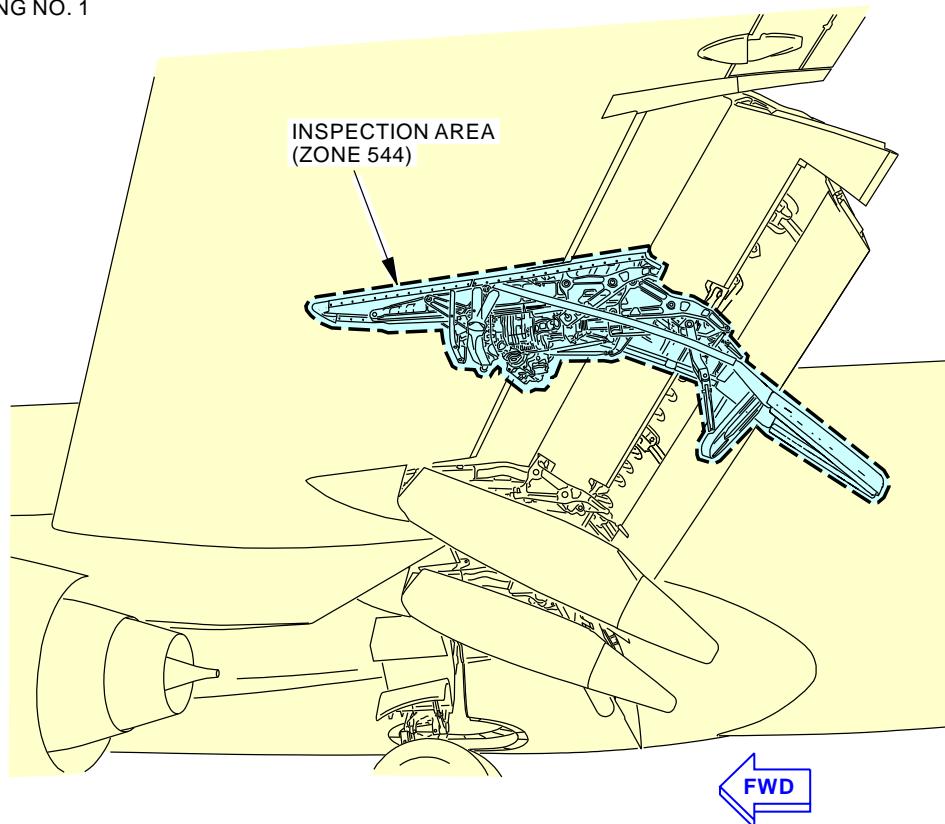
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-240-01-01FLAP SUPPORT
FAIRING NO. 1**A**

FLAP SUPPORT FAIRING NO. 1

A

L07766 S0006584327_V3

**Flap Support Fairing No. 1 General Visual (Internal)
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**LEFT OUTBOARD WING LOWER SURFACE**D633A109-AKS
57-240-01-01Page 5 of 6
Feb 15/2015

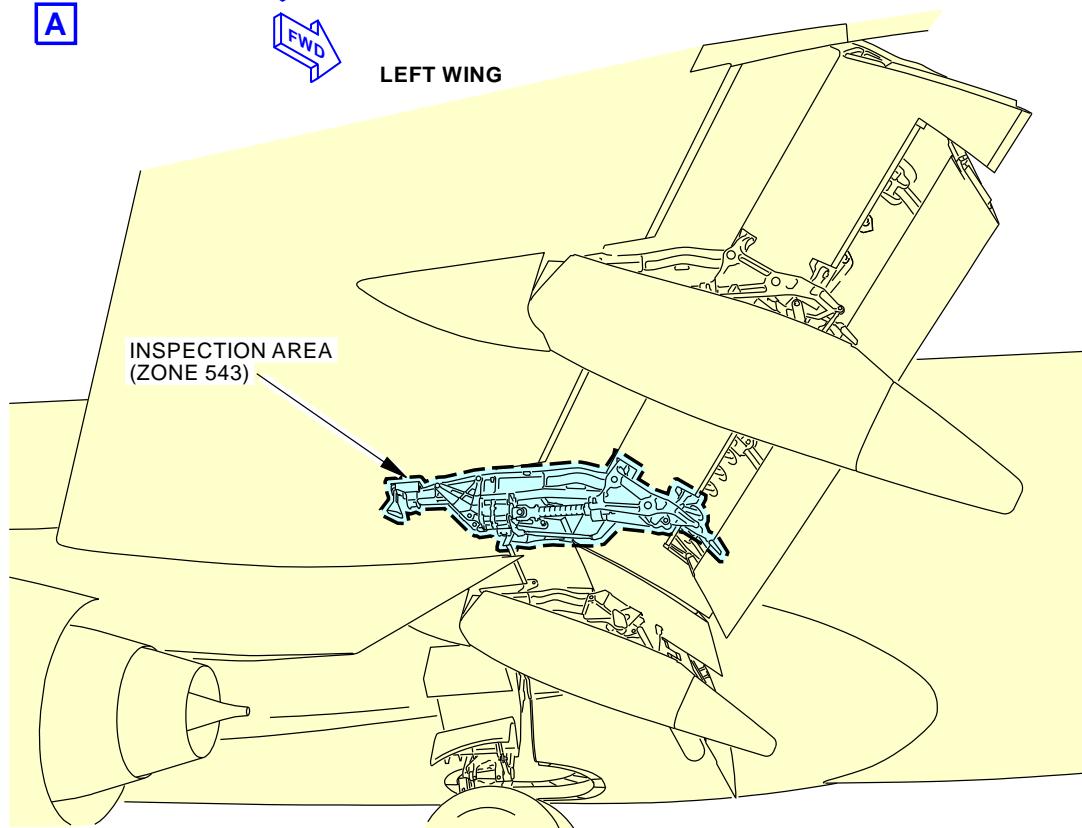
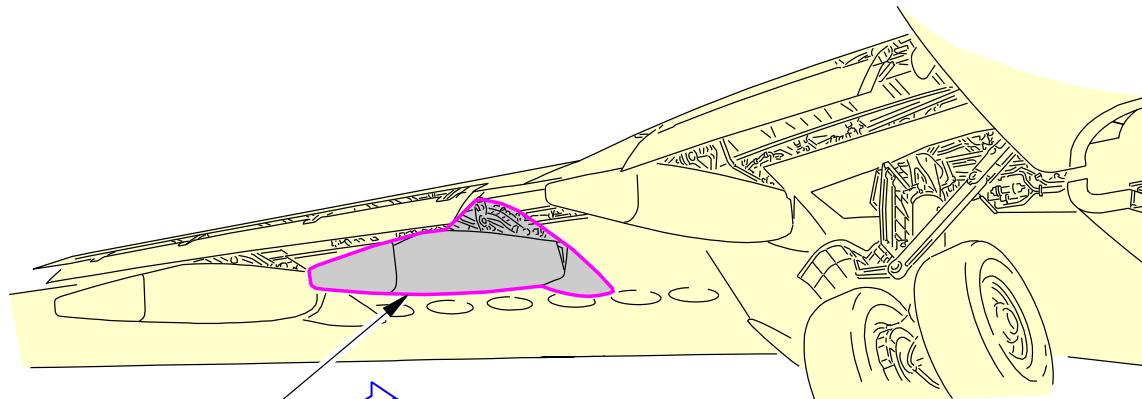
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-240-01-01

**Flap Support Fairing No. 2 General Visual (Internal)
Figure 2**

K97552 S0006584323_V3

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-240-01-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT OUTBOARD WING LOWER SURFACE			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-240-02-01
TAIL NUMBER	WORK AREA LWR OB FLAPS	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	1.2 NOTE	18000 FC	18000 FC	
		ACCESS 643AB 644AB			ZONE 643 644

Inspect lower side of lower surface (under flap support No. 7 & 8 fairings), including all attachment locations and access holes.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-240-02-01

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Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-240-02-01
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TASK 57-05-03-210-836

MECH

INSP

1. INTERNAL - GENERAL VISUAL: RIGHT OUTBOARD WING LOWER SURFACE

(Figure 1)

A. Inspection

SUBTASK 57-05-03-010-020

- (1) Open these access panels:

Number Name/Location

643AB Flap Support No. 7, Forward Assembly Access Panel

644AB Flap Support No. 8, Forward Assembly Access Panel

SUBTASK 57-05-03-210-036

- (2) Do a General Visual inspection for the lower side of lower surface (under flap support No. 7 & 8 fairings), including all attachment locations and access holes.

SUBTASK 57-05-03-910-038

- (3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-801.

SUBTASK 57-05-03-410-020

- (4) Close these access panels:

Number Name/Location

643AB Flap Support No. 7, Forward Assembly Access Panel

644AB Flap Support No. 8, Forward Assembly Access Panel

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-240-02-01

Page 2 of 6
Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-240-02-01
				MECH INSP
TASK 51-05-01-210-801				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-022				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-023				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-024				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-025				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-026				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-027				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				
1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LOWER SURFACE	
		D633A109-AKS 57-240-02-01	Page 3 of 6 Oct 15/2015

AKS**737-600/700/800/900****TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-240-02-01
				MECH INSP
2) Not applicable 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied: Water displacing / anti-corrosion compounds should not be applied in the following areas: <ul style="list-style-type: none">• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).• Areas with electrical arc potential.• Interior materials, including cargo liners (change of flammability properties).• Fiber-glass ducts where temperature exceeds 220 degrees F.• Selected areas noted in baseline program.				

SUBTASK 51-05-01-210-028

(7) CPCP Basic Task Item 7 is not applicable.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-240-02-01

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Oct 15/2014

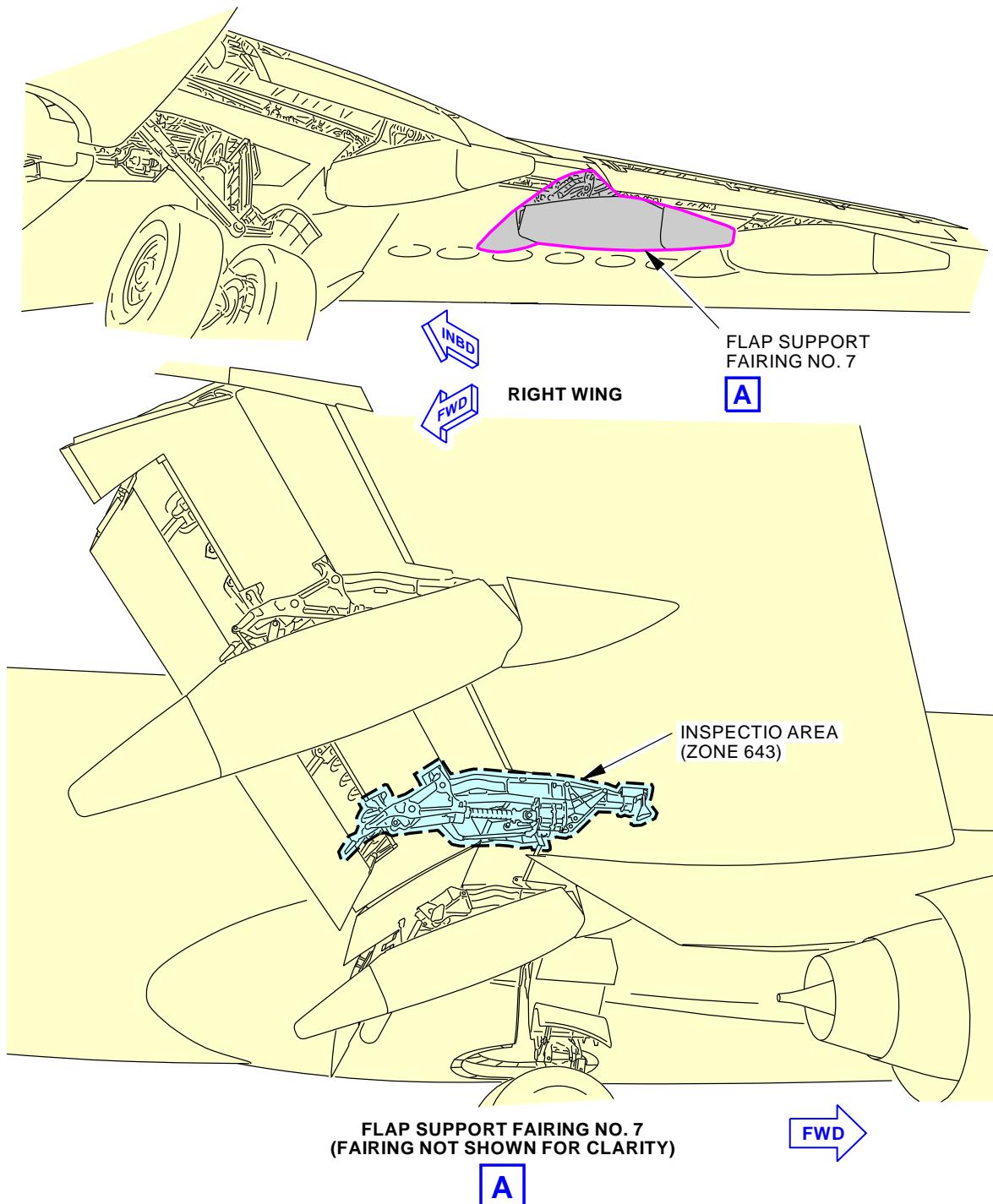
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-240-02-01

Flap Support Fairing No. 7 General Visual (Internal)
Figure 1 (Sheet 1 of 2)

L03078 S0006584409_V3

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-240-02-01

Page 5 of 6
Feb 15/2015

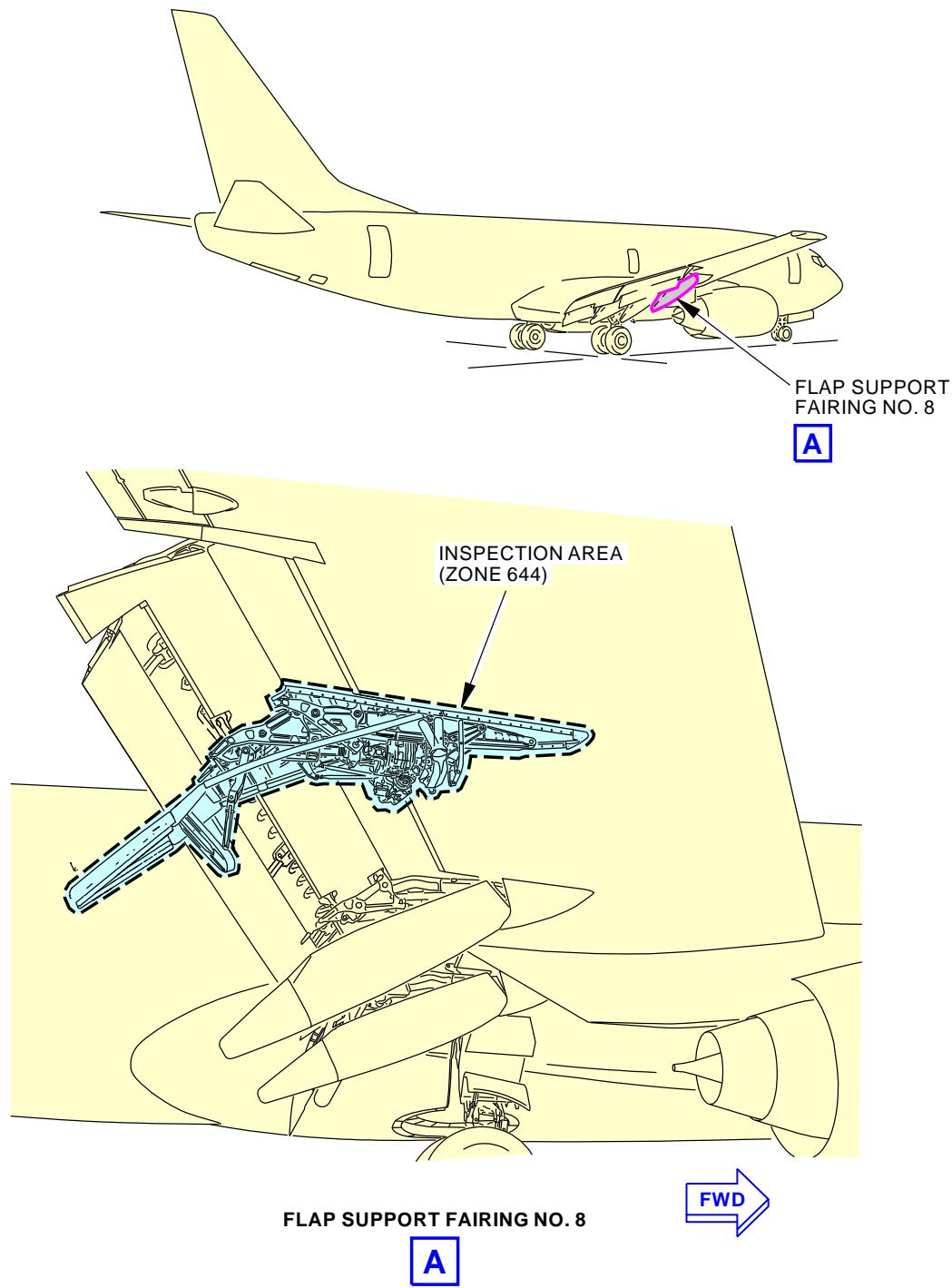
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-240-02-01

Flap Support Fairing No. 7 General Visual (Internal)
Figure 1 (Sheet 2 of 2)

L06803 S0006584413_V3

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING LOWER SURFACE
		D633A109-AKS 57-240-02-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT MAIN LANDING GEAR SUPPORT STRUCTURE			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-250-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	
		NOTE ACCESS 551DT 551ET			ZONE 551

Inspect left main landing gear support structure: 1. Main landing gear beam assembly; 2. Outboard support (dog house) assembly; 3. Inboard support (hanger link) assembly; 4. Trunnion support assembly; 5. Stabilizer links, including attach fittings and fuse pins.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT MAIN LANDING GEAR SUPPORT STRUCTURE
		D633A109-AKS 57-250-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-250-01-01
TASK 57-05-03-210-837				MECH INSP

1. INTERNAL - GENERAL VISUAL: LEFT MAIN LANDING GEAR SUPPORT STRUCTURE
(Figure 1)

A. Inspection

SUBTASK 57-05-03-010-019

(1) Open these access panels:

<u>Number</u>	<u>Name/Location</u>
551DT	Upper Inboard Fixed Trailing Edge, Structural MLG Beam Access Panel
551ET	Upper Inboard Fixed Trailing Edge, Structural MLG Beam Access Panel

SUBTASK 57-05-03-210-037

(2) Do a General Visual inspection of the left main landing gear support structure.

- Main landing gear beam assembly.
- Outboard support (dog house) assembly.
- Inboard support (hanger link) assembly.
- Trunnion support assembly.
- Stabilizer links, including attach fittings and fuse pins.

SUBTASK 57-05-03-910-039

(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.

SUBTASK 57-05-03-410-019

(4) Close these access panels:

<u>Number</u>	<u>Name/Location</u>
551DT	Upper Inboard Fixed Trailing Edge, Structural MLG Beam Access Panel
551ET	Upper Inboard Fixed Trailing Edge, Structural MLG Beam Access Panel

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT MAIN LANDING GEAR SUPPORT STRUCTURE	
		D633A109-AKS 57-250-01-01	Page 2 of 6 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-250-01-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT MAIN LANDING GEAR SUPPORT STRUCTURE	
		D633A109-AKS 57-250-01-01	Page 3 of 6 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-250-01-01				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT MAIN LANDING GEAR SUPPORT STRUCTURE	
		D633A109-AKS 57-250-01-01	Page 4 of 6 Oct 15/2014

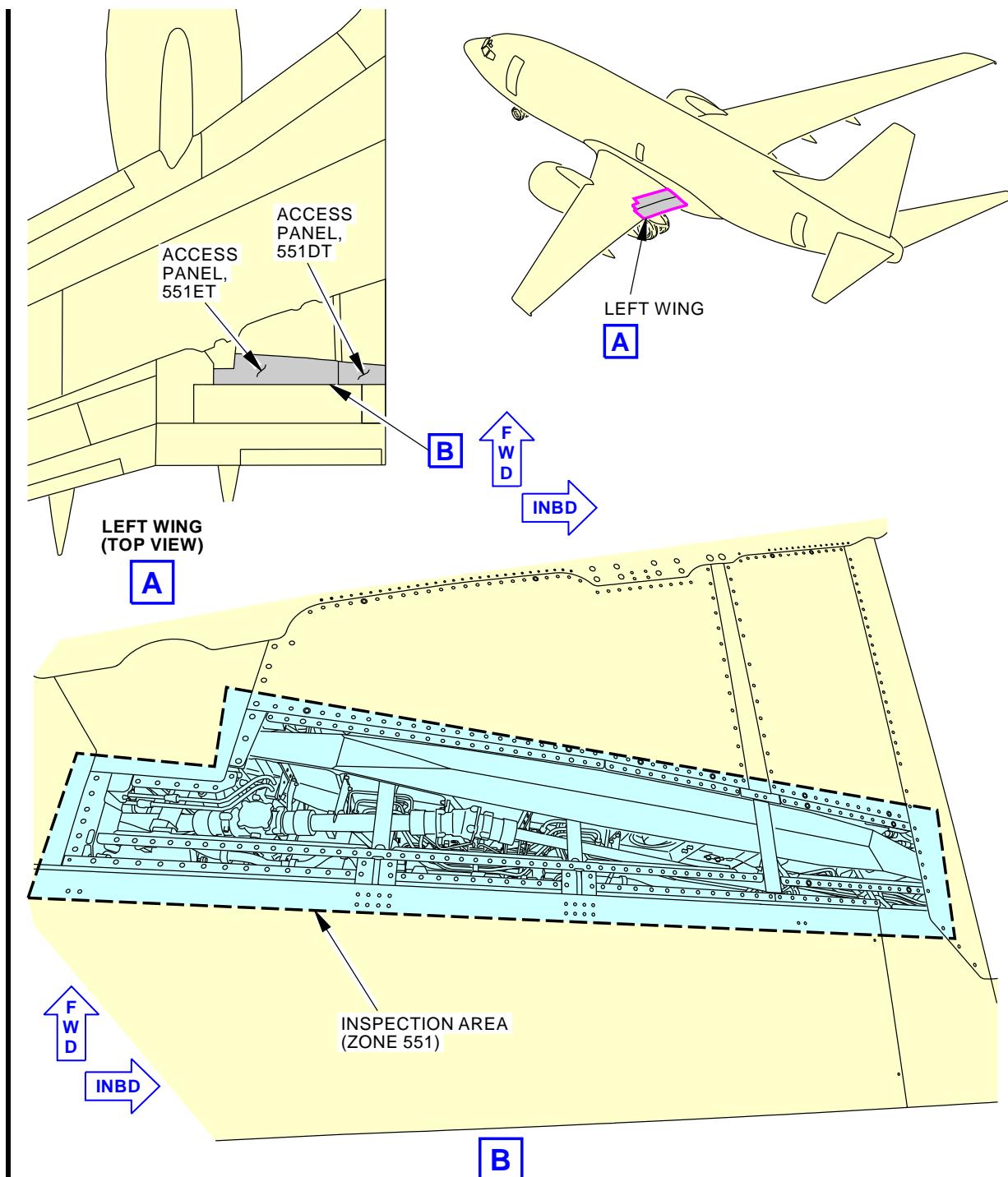
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-250-01-01

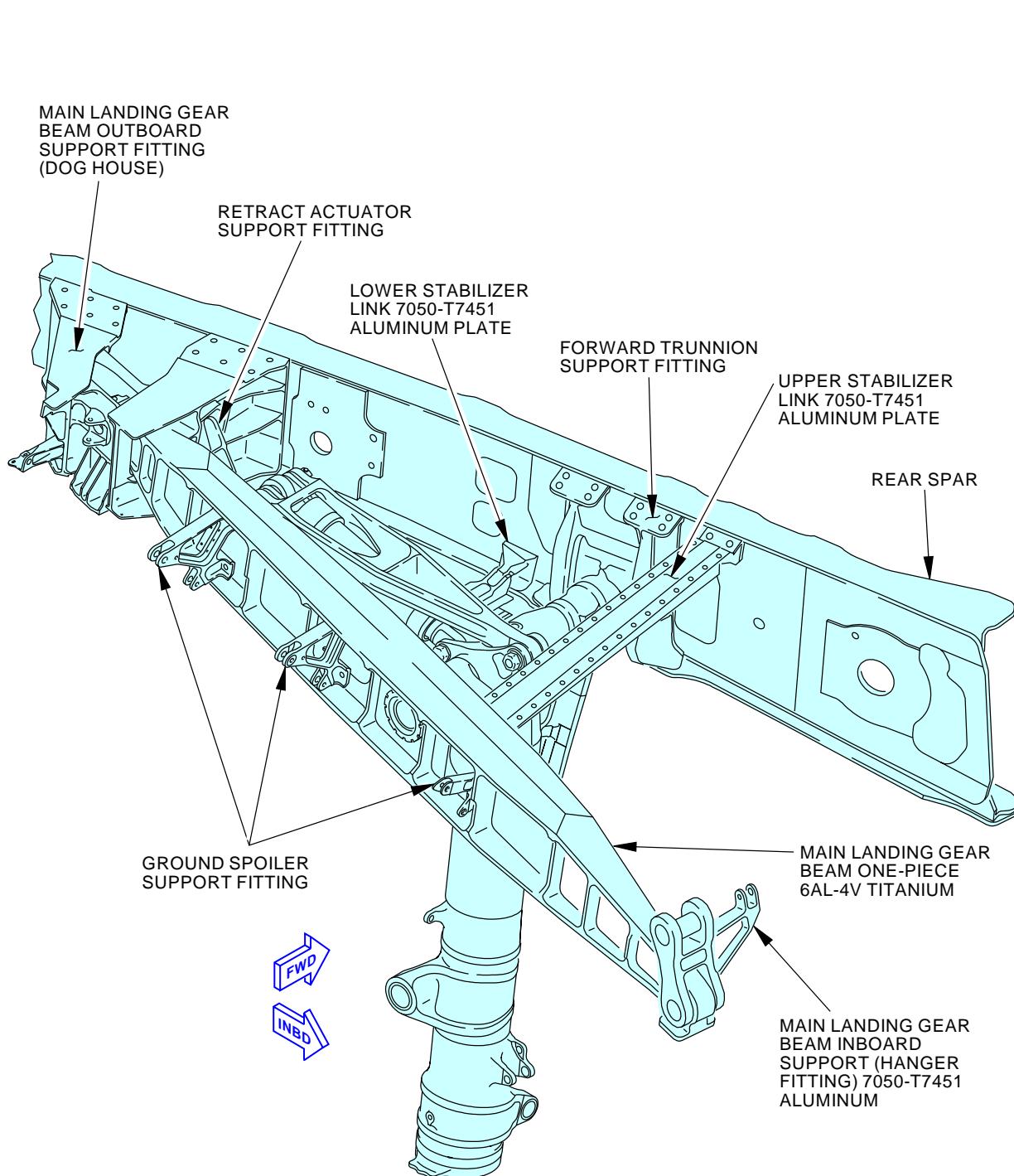
420941 S0000133655_V2

**Left Main Landing Gear Support Structure
Figure 1 (Sheet 1 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT MAIN LANDING GEAR SUPPORT STRUCTURE
		D633A109-AKS 57-250-01-01

AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-250-01-01
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**Left Main Landing Gear Support Structure
Figure 1 (Sheet 2 of 2)**

U72499 S0000214264_V2

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT MAIN LANDING GEAR SUPPORT STRUCTURE
		D633A109-AKS 57-250-01-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT MAIN LANDING GEAR SUPPORT STRUCTURE			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-250-02-01
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 651DT 651ET			ZONE 651

Inspect right main landing gear support structure: 1. Main landing gear beam assembly; 2. Outboard support (dog house) assembly; 3. Inboard support (hanger link) assembly; 4. Trunnion support assembly; 5. Stabilizer links, including attach fittings and fuse pins.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT MAIN LANDING GEAR SUPPORT STRUCTURE
		D633A109-AKS 57-250-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-250-02-01						
				MECH INSP						
TASK 57-05-03-210-838										
1. INTERNAL - GENERAL VISUAL: RIGHT MAIN LANDING GEAR SUPPORT STRUCTURE (Figure 1)										
A. Inspection										
SUBTASK 57-05-03-010-018										
(1) Open these access panels:										
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>651DT</td><td>Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel</td></tr><tr><td>651ET</td><td>Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel</td></tr></tbody></table>					Number	Name/Location	651DT	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel	651ET	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel
Number	Name/Location									
651DT	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel									
651ET	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel									
SUBTASK 57-05-03-210-038										
(2) Do a General Visual inspection of the right main landing gear support structure.										
(a) Main landing gear beam assembly.										
(b) Outboard support (dog house) assembly.										
(c) Inboard support (hanger link) assembly.										
(d) Trunnion support assembly.										
(e) Stabilizer links, including attach fittings and fuse pins.										
SUBTASK 57-05-03-910-040										
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.										
SUBTASK 57-05-03-410-018										
(4) Close these access panels:										
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>651DT</td><td>Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel</td></tr><tr><td>651ET</td><td>Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel</td></tr></tbody></table>					Number	Name/Location	651DT	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel	651ET	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel
Number	Name/Location									
651DT	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel									
651ET	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel									
———— END OF TASK ————										

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT MAIN LANDING GEAR SUPPORT STRUCTURE
		D633A109-AKS 57-250-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-250-02-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT MAIN LANDING GEAR SUPPORT STRUCTURE
		D633A109-AKS 57-250-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-250-02-01			
				<table border="1"><tr><td>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</td><td>MECH</td><td>INSP</td></tr></table>	1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP
1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP					

SUBTASK 51-05-01-210-063

(7) CPCP Basic Task Item 7 is not applicable.

 END OF TASK

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT MAIN LANDING GEAR SUPPORT STRUCTURE
		D633A109-AKS 57-250-02-01

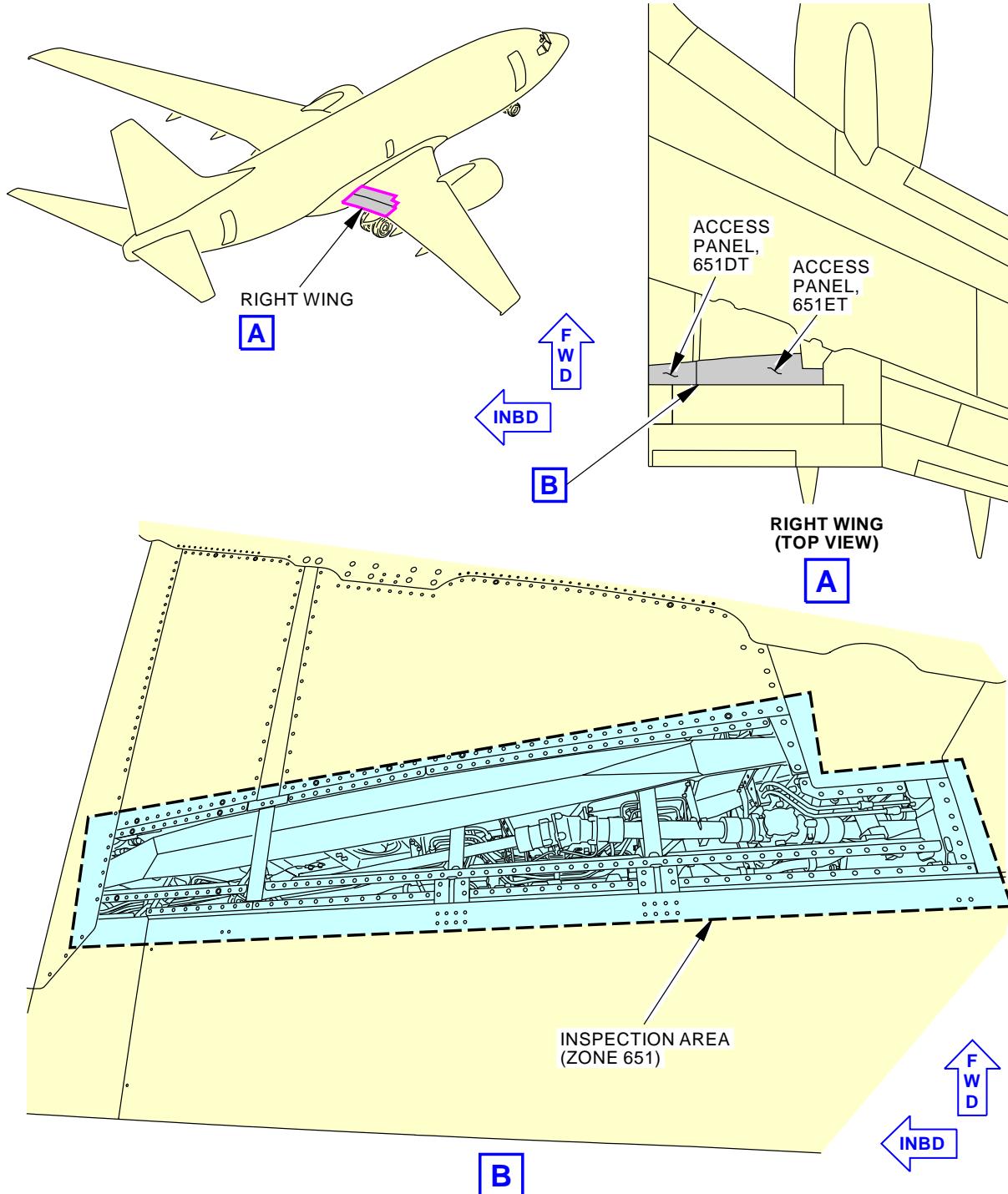
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-250-02-01

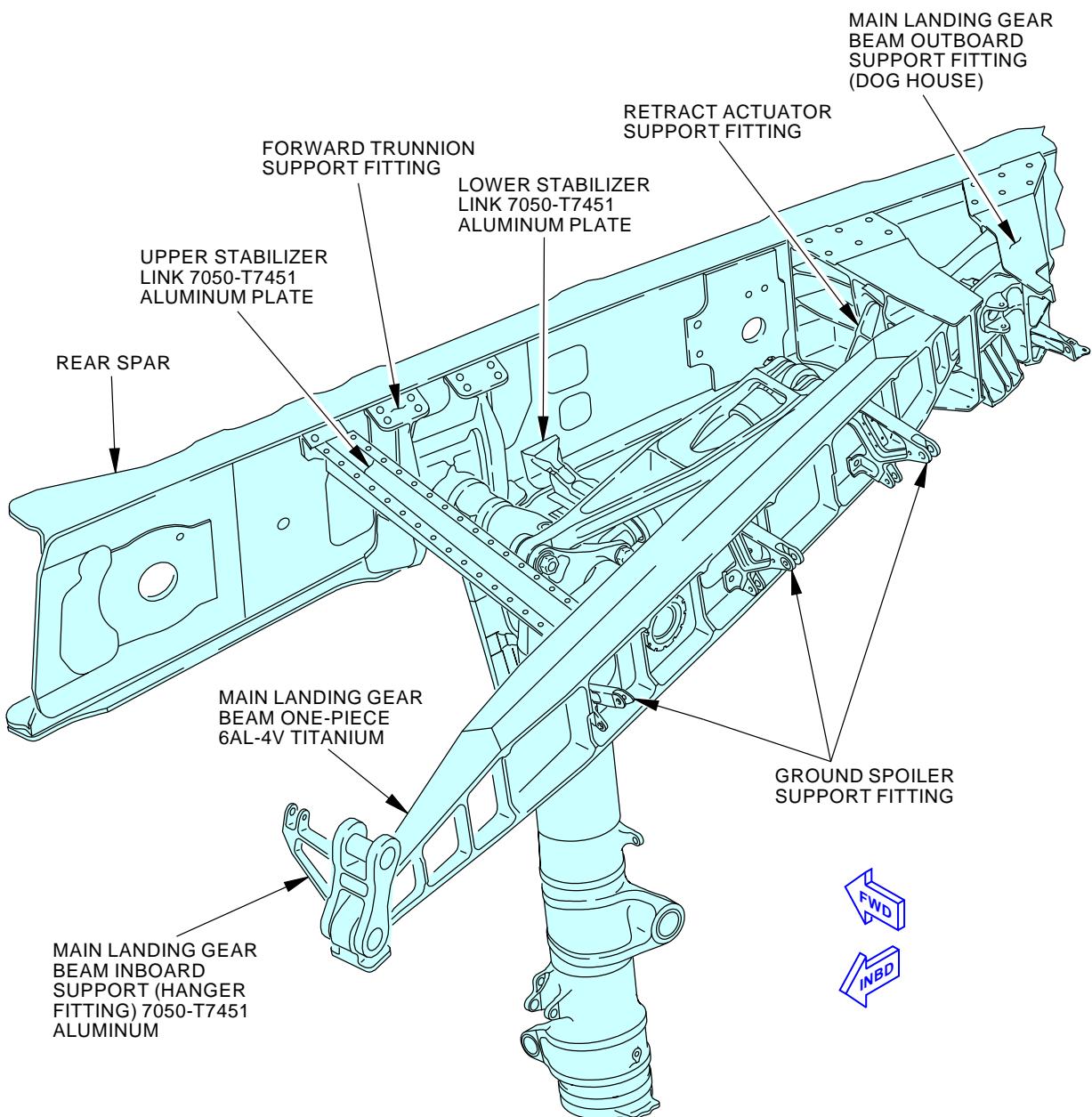
420984 S0000137719_V2

**Right Main Landing Gear Support Structure General Visual (Internal)
Figure 1 (Sheet 1 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT MAIN LANDING GEAR SUPPORT STRUCTURE
		D633A109-AKS 57-250-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-250-02-01
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Right Main Landing Gear Support Structure General Visual (Internal)
Figure 1 (Sheet 2 of 2)

U72323 S0000214265_V2

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT MAIN LANDING GEAR SUPPORT STRUCTURE
		D633A109-AKS 57-250-02-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING OUTBOARD REAR SPAR			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-260-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	1.2 NOTE	18000 FC	18000 FC	
		ACCESS 551BT 551CT 551EB			ZONE 551

Inspect aft side of rear spar (chords, webs and stiffeners), including at main landing gear outboard support attachment, and at trunnion attachment.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD REAR SPAR	
		D633A109-AKS 57-260-01-01	Page 1 of 6 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-260-01-01								
				MECH INSP								
TASK 57-05-03-210-839												
1. INTERNAL - GENERAL VISUAL: LEFT WING OUTBOARD REAR SPAR												
(Figure 1)												
A. Inspection												
SUBTASK 57-05-03-010-017												
(1) Open these access panels:												
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>551BT</td><td>Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel</td></tr><tr><td>551CT</td><td>Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel</td></tr><tr><td>551EB</td><td>Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel</td></tr></tbody></table>					Number	Name/Location	551BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel	551CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel	551EB	Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel
Number	Name/Location											
551BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel											
551CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel											
551EB	Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel											
SUBTASK 57-05-03-210-039												
(2) Do a General Visual inspection for the aft side of rear spar (chords, webs and stiffeners), including at main landing gear outboard support attachment, and at trunnion attachment.												
SUBTASK 57-05-03-910-041												
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.												
SUBTASK 57-05-03-410-017												
(4) Close these access panels:												
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>551BT</td><td>Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel</td></tr><tr><td>551CT</td><td>Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel</td></tr><tr><td>551EB</td><td>Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel</td></tr></tbody></table>					Number	Name/Location	551BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel	551CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel	551EB	Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel
Number	Name/Location											
551BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel											
551CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel											
551EB	Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel											
— END OF TASK —												

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD REAR SPAR	
		D633A109-AKS 57-260-01-01	Page 2 of 6 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-260-01-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD REAR SPAR	
		D633A109-AKS 57-260-01-01	Page 3 of 6 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-260-01-01				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

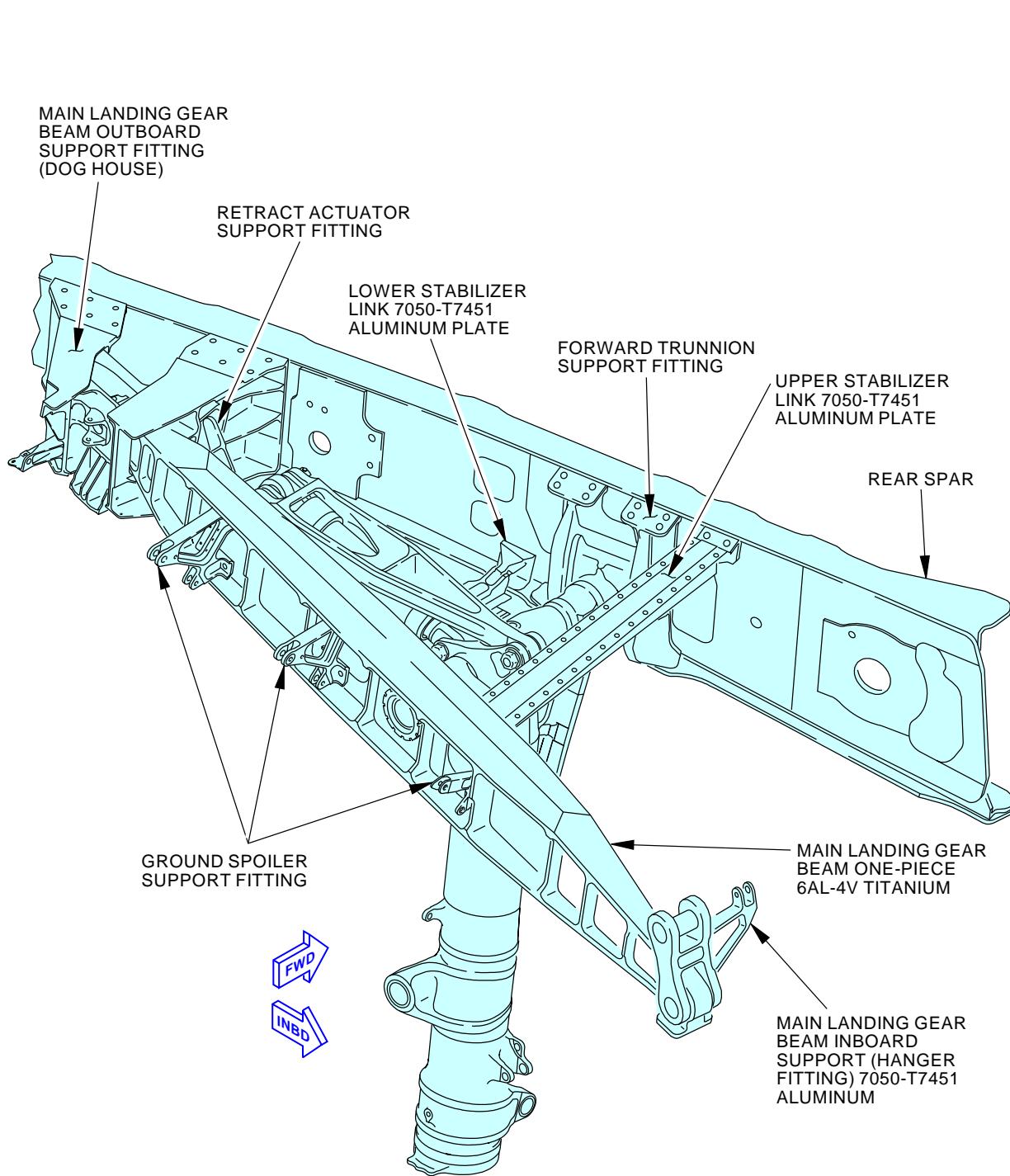
———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD REAR SPAR
		D633A109-AKS 57-260-01-01

Page 4 of 6
Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-260-01-01
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**Aft side of left wing rear spar in zone 551
Figure 1 (Sheet 1 of 2)**

U72499 S0000214264_V2

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD REAR SPAR
		D633A109-AKS 57-260-01-01

**Page 5 of 6
Jun 15/2016**

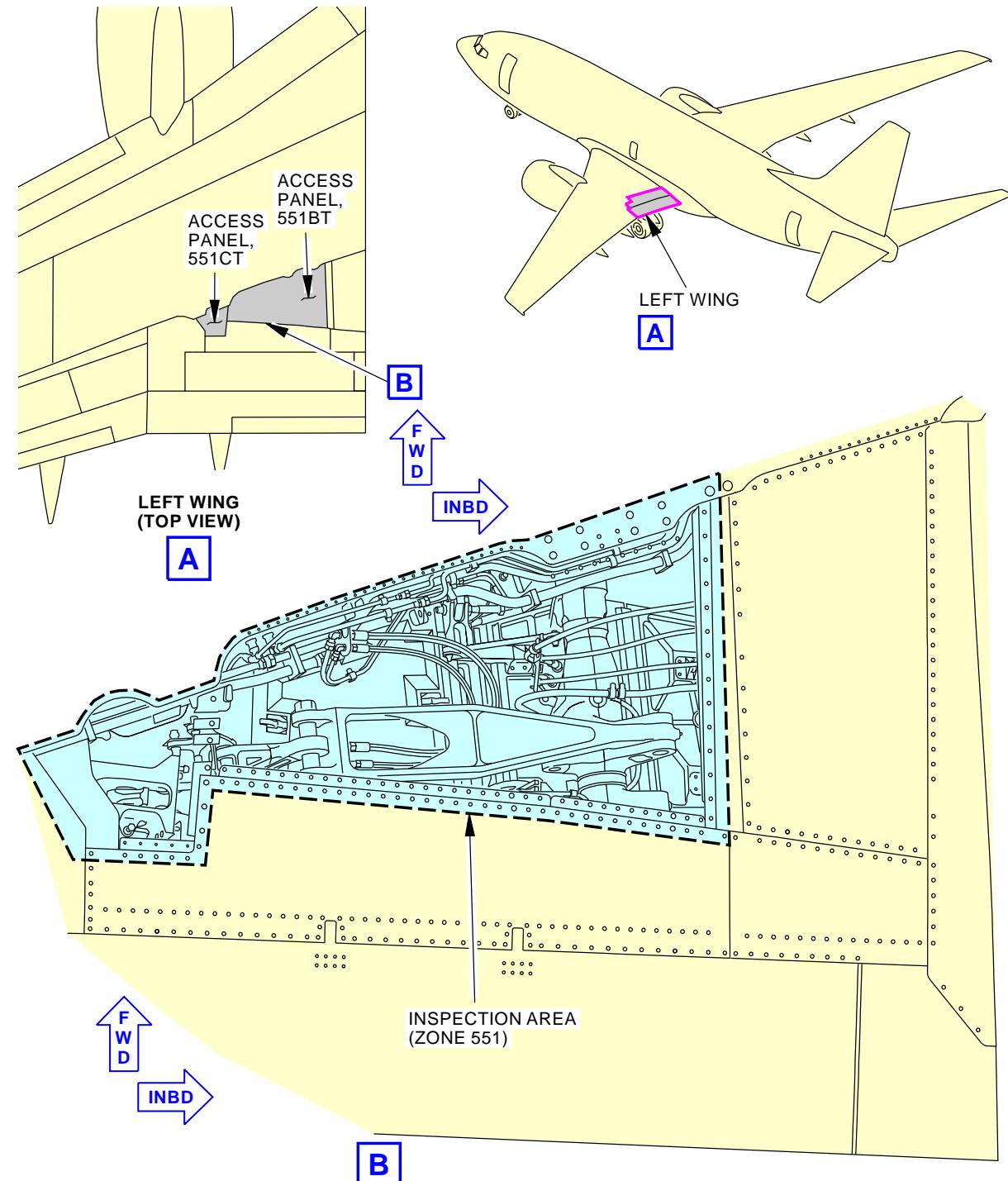
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-260-01-01

U83102 S0000217592_V2

**Aft side of left wing rear spar in zone 551
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD REAR SPAR
		D633A109-AKS 57-260-01-01

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Jun 15/2016

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING OUTBOARD REAR SPAR			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-260-02-01
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	1.2 NOTE	18000 FC	18000 FC	
		ACCESS 651BT 651CT 651EB			ZONE 651

Inspect aft side of rear spar (chords, webs and stiffeners), including at main landing gear outboard support attachment, and at trunnion attachment.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING OUTBOARD REAR SPAR	
		D633A109-AKS 57-260-02-01	Page 1 of 6 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-260-02-01								
				MECH INSP								
TASK 57-05-03-210-840												
1. INTERNAL - GENERAL VISUAL: RIGHT WING OUTBOARD REAR SPAR												
(Figure 1)												
A. Inspection												
SUBTASK 57-05-03-010-016												
(1) Open these access panels:												
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>651BT</td><td>Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel</td></tr><tr><td>651CT</td><td>Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel</td></tr><tr><td>651ET</td><td>Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	651BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel	651CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel	651ET	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel
<u>Number</u>	<u>Name/Location</u>											
651BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel											
651CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel											
651ET	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel											
SUBTASK 57-05-03-210-040												
(2) Do a General Visual inspection for the aft side of rear spar (chords, webs and stiffeners), including at main landing gear outboard support attachment, and at trunnion attachment.												
SUBTASK 57-05-03-910-042												
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.												
SUBTASK 57-05-03-410-016												
(4) Close these access panels:												
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>651BT</td><td>Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel</td></tr><tr><td>651CT</td><td>Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel</td></tr><tr><td>651ET</td><td>Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	651BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel	651CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel	651ET	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel
<u>Number</u>	<u>Name/Location</u>											
651BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel											
651CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel											
651ET	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel											
— END OF TASK —												

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING OUTBOARD REAR SPAR	
		D633A109-AKS 57-260-02-01	Page 2 of 6 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-260-02-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING OUTBOARD REAR SPAR	
		D633A109-AKS 57-260-02-01	Page 3 of 6 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-260-02-01			
				<table border="1"><tr><td>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</td><td>MECH</td><td>INSP</td></tr></table>	1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP
1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP					

SUBTASK 51-05-01-210-063

(7) CPCP Basic Task Item 7 is not applicable.

END OF TASK

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING OUTBOARD REAR SPAR
		D633A109-AKS 57-260-02-01

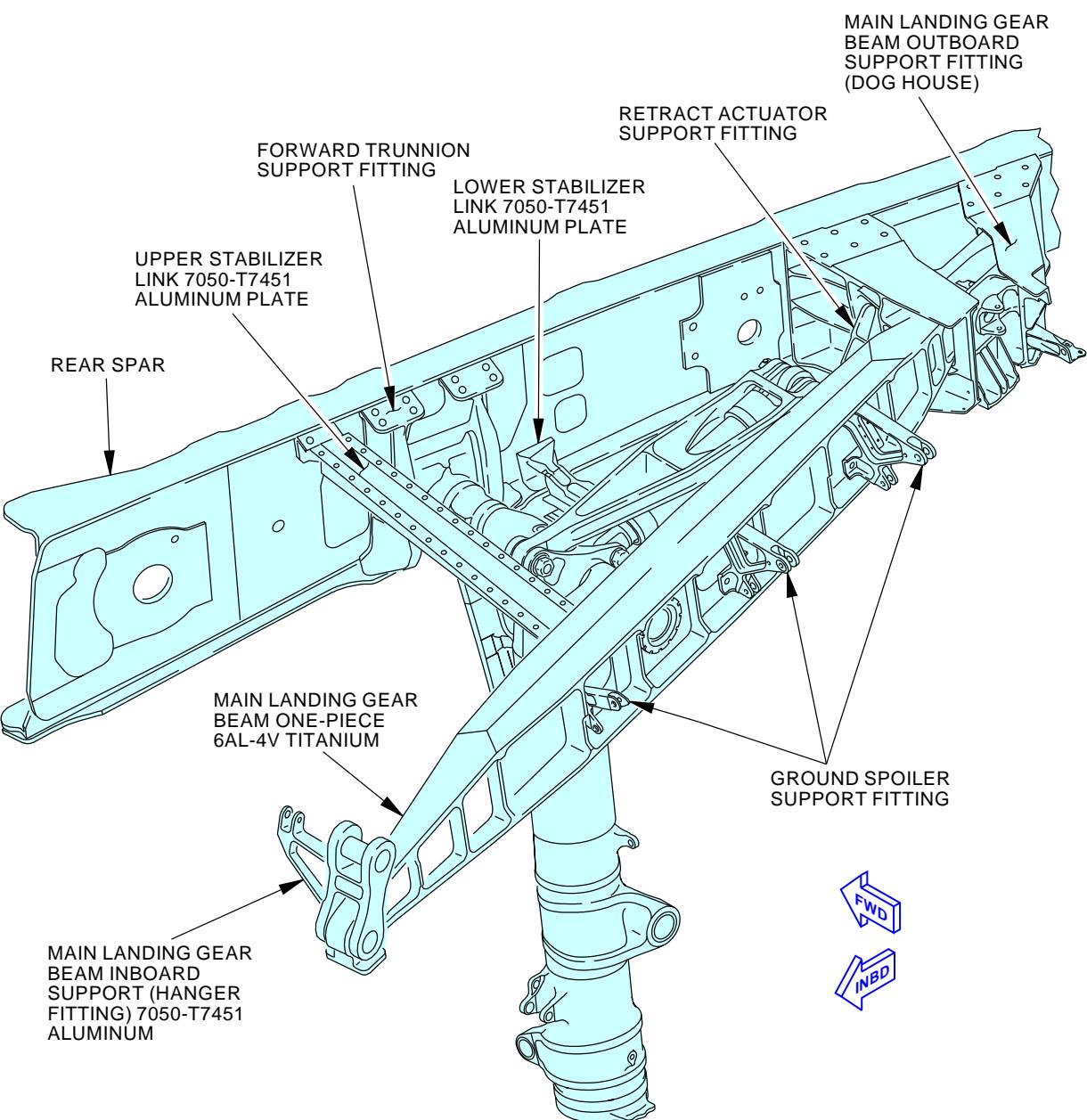
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-260-02-01

U72323 S0000214265_V2

**Aft side of right wing rear spar in zone 651
Figure 1 (Sheet 1 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING OUTBOARD REAR SPAR
		D633A109-AKS 57-260-02-01

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Jun 15/2016

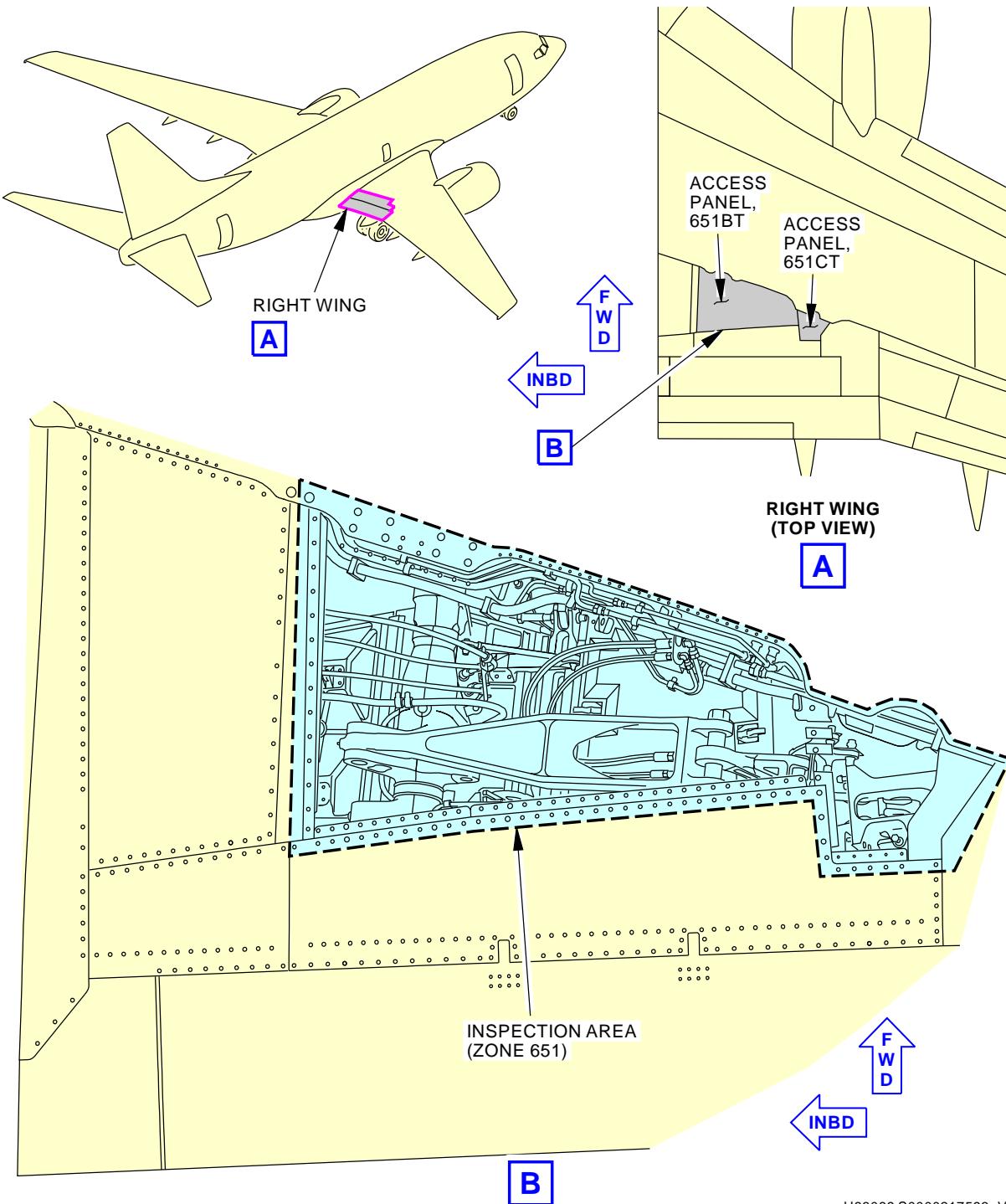
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-260-02-01

U83089 S0000217593_V2

Aft side of right wing rear spar in zone 651
Figure 1 (Sheet 2 of 2)EFFECTIVITY
AKS ALLSOURCE
MRB**RIGHT WING OUTBOARD REAR SPAR****D633A109-AKS**
57-260-02-01**Page 6 of 6**
Jun 15/2016

AKS



737-600/700/800/900 TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING OUTBOARD TRAILING EDGE STRUCTURE			BOEING CARD NO. 57-270-01-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 10 YR	REPEAT 5 YR	APPLICABILITY AIRPLANE ENGINE ALL ALL
STATION	SKILL AIRPL				
		ACCESS 551AB 551BB 551CB 551DB 551EB 551FB 551GB 561AB 561BB 561CB 571AB 571BB 571CB 571DB 571EB 571FB 572AB 572BB 572CB 572DB 572EB 572FB 572GB 572HB S5001	ZONE 551 552 553 561 562 563 564 565 566 567 571 572		
		NOTE			

Inspect the interior of left wing trailing edge cavity, including skins, ribs, ailerons and spoilers.

ACCESS NOTE: Flap extension required for inspection.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-270-01-01
				MECH INSP
TASK 57-05-03-210-841				
1. INTERNAL - GENERAL VISUAL: LEFT WING OUTBOARD TRAILING EDGE STRUCTURE (Figure 1)				
A. Inspection				
SUBTASK 57-05-03-010-015				
(1) Open these access panels:				
Number	Name/Location			
551AB	Lower Inboard Fixed Trailing Edge Access Panel			
551BB	Lower Inboard Fixed Trailing Edge, Gear Adjustment Door			
551CB	Lower Inboard Fixed Trailing Edge, Gear Access Panel			
551DB	Lower Inboard Fixed Trailing Edge, Lube Actuator & MLG Beam Outboard Attach Pin Access Panel			
551EB	Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel			
551FB	Lower Inboard Fixed Trailing Edge, Landing Gear Access Panel			
551GB	Lower inboard fixed trailing edge			
561AB	Midspan Fixed Trailing Edge Access Panel - WBL 224			
561BB	Midspan Fixed Trailing Edge Access Panel - WBL 305			
561CB	Midspan Fixed Trailing Edge Access Panel Door - WBL 388			
571AB	Lower Outboard Fixed Trailing Edge Access Panel at Deflector Rib			
571BB	Lower Outboard Fixed Trailing Edge Access Panel			
571CB	Lower Outboard Fixed Trailing Edge Access Panel			
571DB	Lower Outboard Fixed Trailing Edge Access Panel			
571EB	Lower Outboard Fixed Trailing Edge Wedge Access Panel			
571FB	Lower Outboard Fixed Trailing Edge Wedge Access Panel			
572AB	Lower Aileron, Hinge Cover - WBL 423.00			
572BB	Lower Aileron, Actuator Rod Fairing - WBL 472.00			
572CB	Lower Aileron, Hinge Cover - WBL 447.00			
572DB	Lower Aileron, Hinge Cover - WBL 469.00			
572EB	Lower Aileron, Hinge Cover - WBL 481.00			
572FB	Lower Aileron, Hinge Cover - WBL 502.00			
572GB	Lower Aileron, Hinge Cover - WBL 528.00			
572HB	Lower Aileron, Hinge Cover - WBL 553.00			
Special Access:				
Number	Name/Location			
S5001	Left Wing Outboard Trailing Edge Structure Inspection			
NOTE: Flap extension required for inspection.				
SUBTASK 57-05-03-210-041				
(2) Do a General Visual inspection for the interior of left wing trailing edge cavity, including skins, ribs, ailerons and spoilers.				
SUBTASK 57-05-03-910-043				
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD TRAILING EDGE STRUCTURE	
		D633A109-AKS 57-270-01-01	Page 2 of 11 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-270-01-01																																																		
SUBTASK 57-05-03-410-015				MECH INSP																																																		
(4) Close these access panels:																																																						
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 END OF TASK

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD TRAILING EDGE STRUCTURE	
		D633A109-AKS 57-270-01-01	Page 3 of 11 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-270-01-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-270-01-01				
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MECH	INSP							

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-01-01

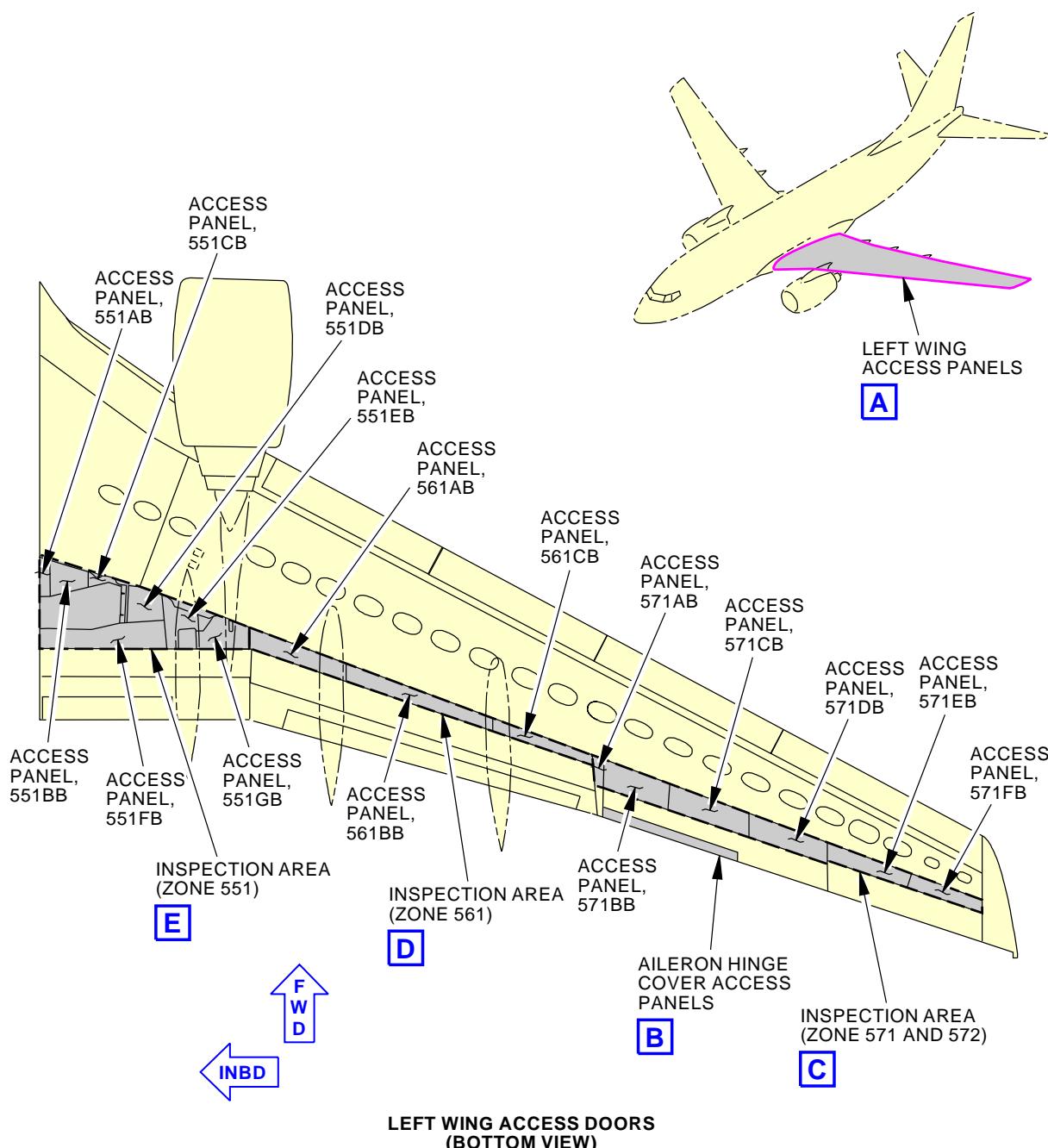
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-270-01-01MPD ITEM
57-270-01

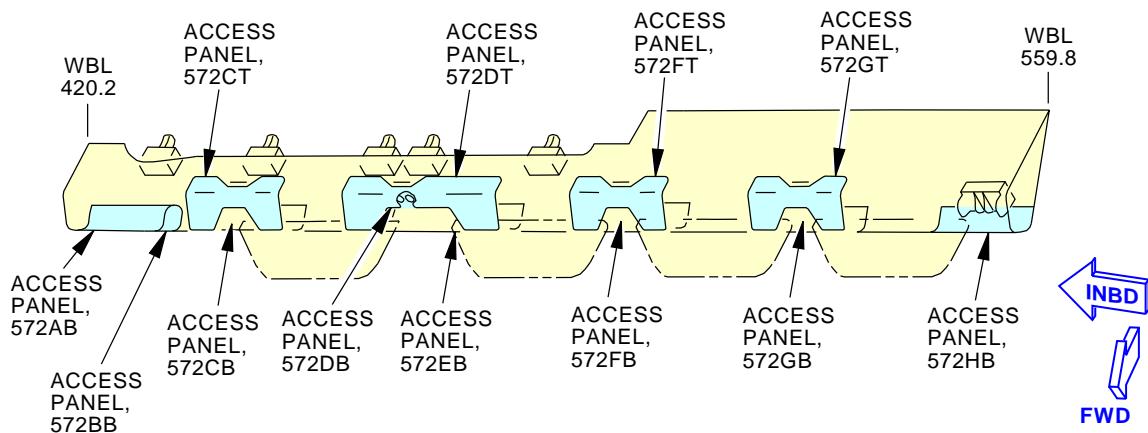
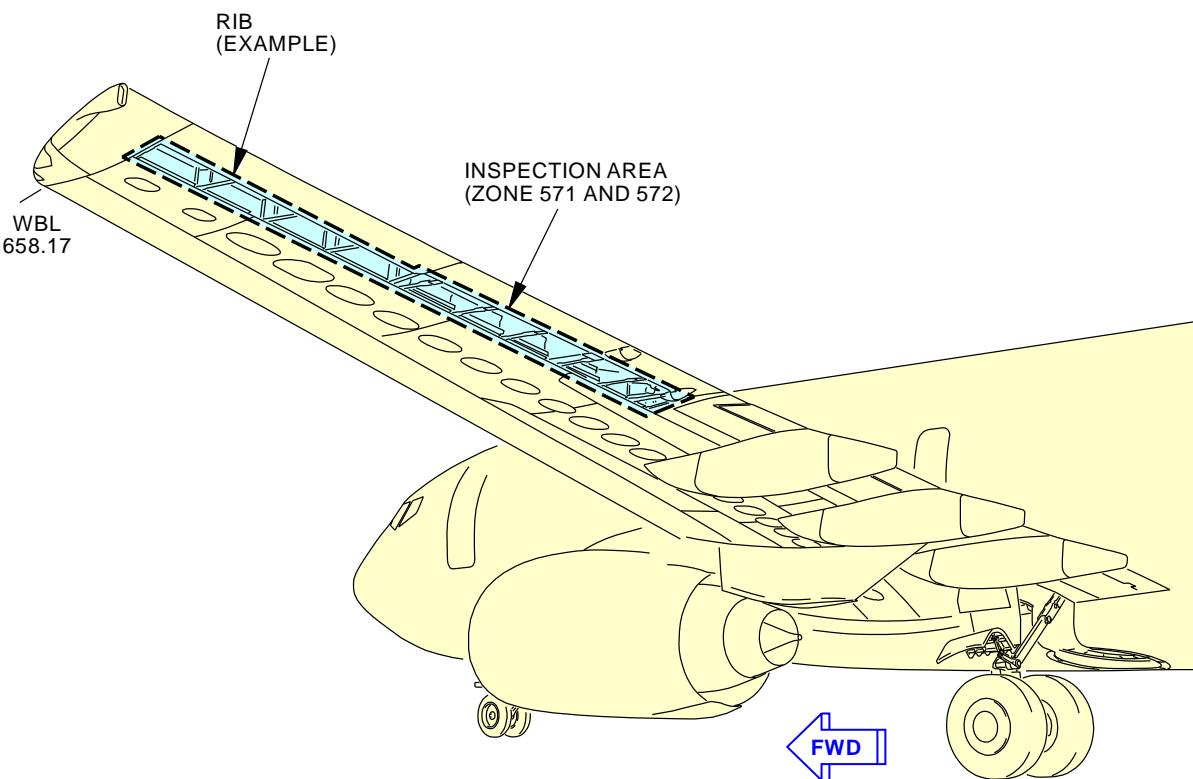
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INTERNAL-GENERAL VISUAL: LEFT WING OUTBOARD TRAILING EDGE STRUCTURE
Figure 1 (Sheet 1 of 6)

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-270-01-01

**AILERON HINGE COVER ACCESS PANELS****B**MPD ITEM
57-270-01**C**

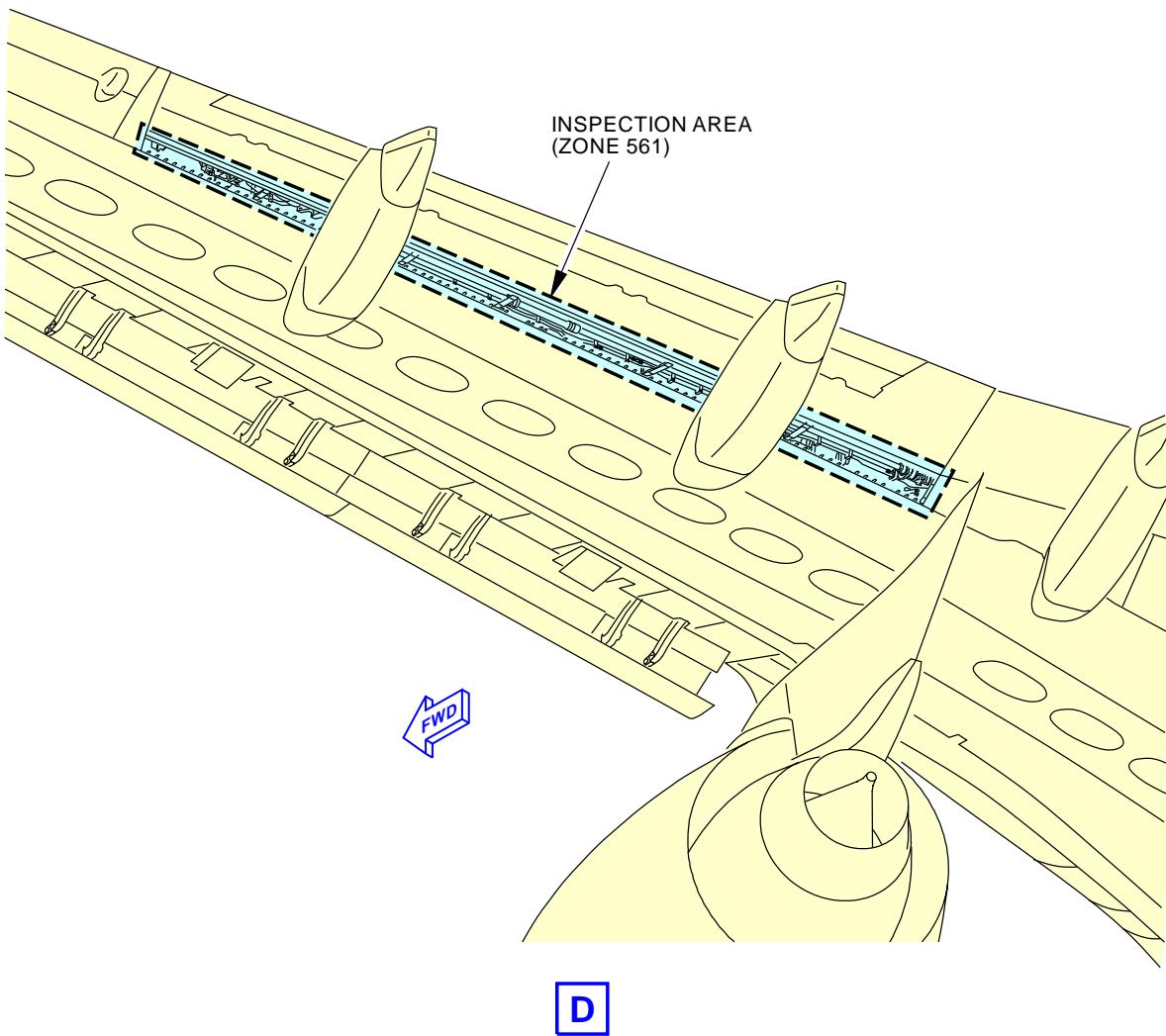
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INTERNAL-GENERAL VISUAL: LEFT WING OUTBOARD TRAILING EDGE STRUCTURE
Figure 1 (Sheet 2 of 6)

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-270-01-01

MPD ITEM
57-270-01

D81092 S0000165190_V3

INTERNAL-GENERAL VISUAL: LEFT WING OUTBOARD TRAILING EDGE STRUCTURE
Figure 1 (Sheet 3 of 6)

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-01-01

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Jun 15/2016

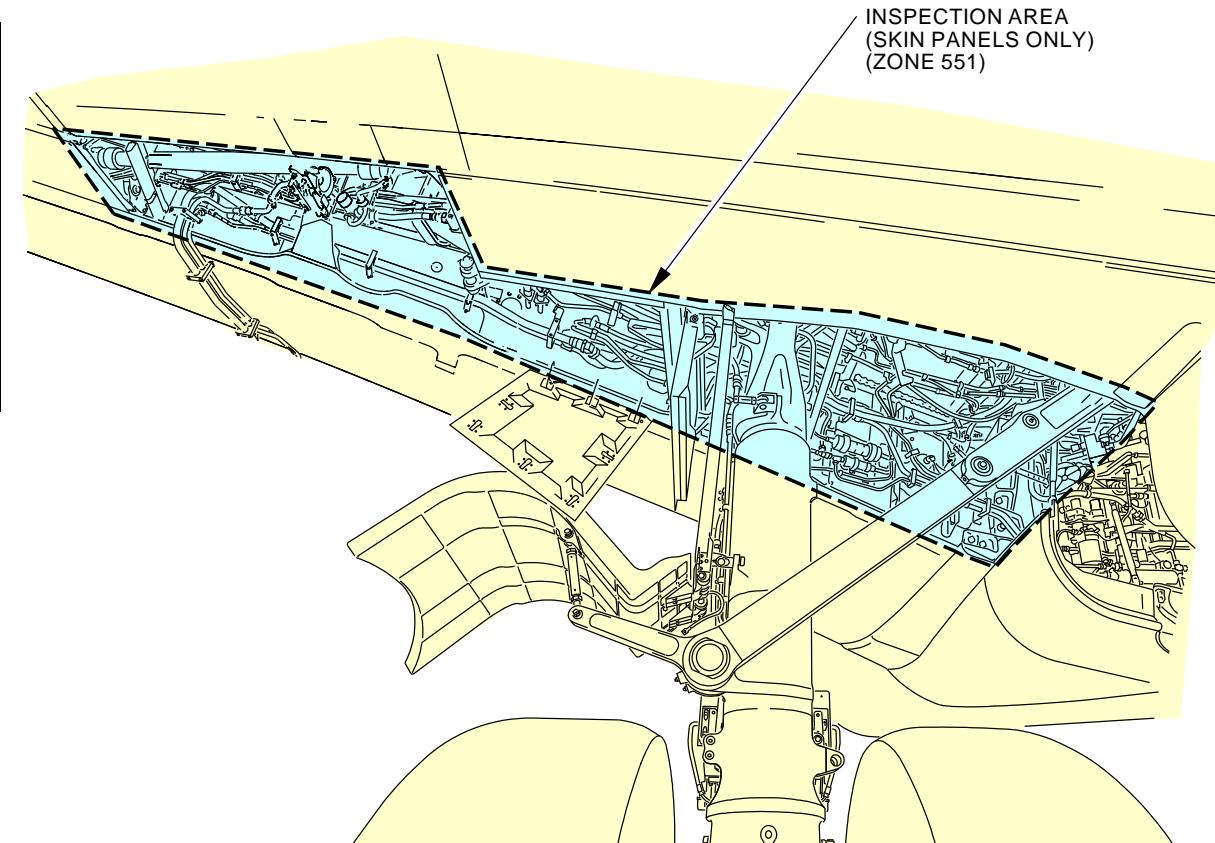
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-270-01-01MPD ITEM
57-270-01

D81166 S0000165191_V3

INTERNAL-GENERAL VISUAL: LEFT WING OUTBOARD TRAILING EDGE STRUCTURE
Figure 1 (Sheet 4 of 6)

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-01-01

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Jun 15/2016

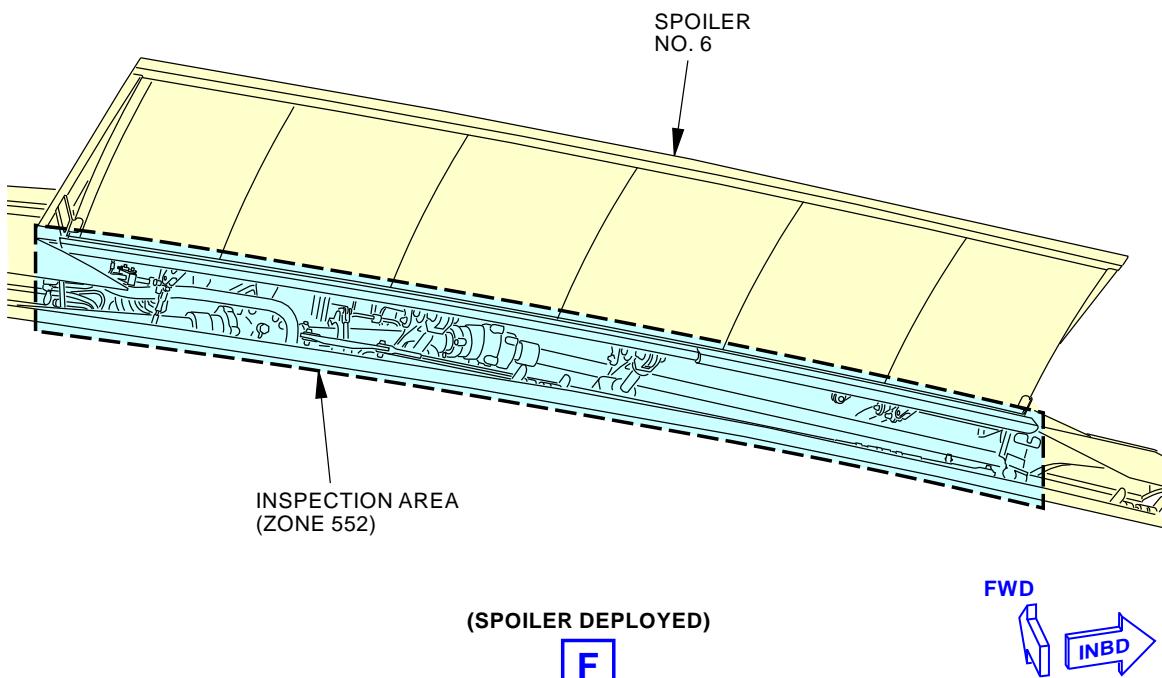
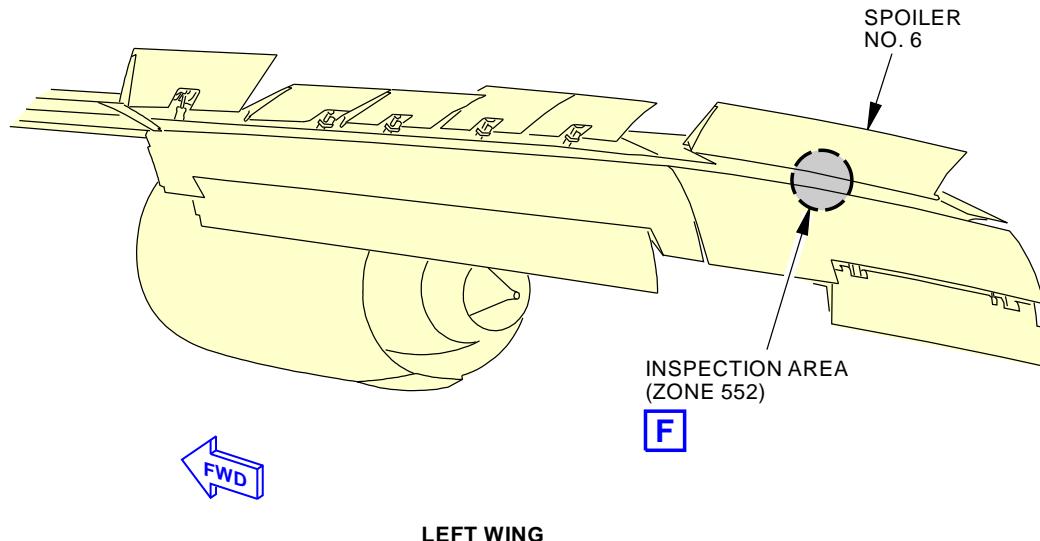
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

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BOEING CARD NO.
57-270-01-01MPD ITEM
57-270-01

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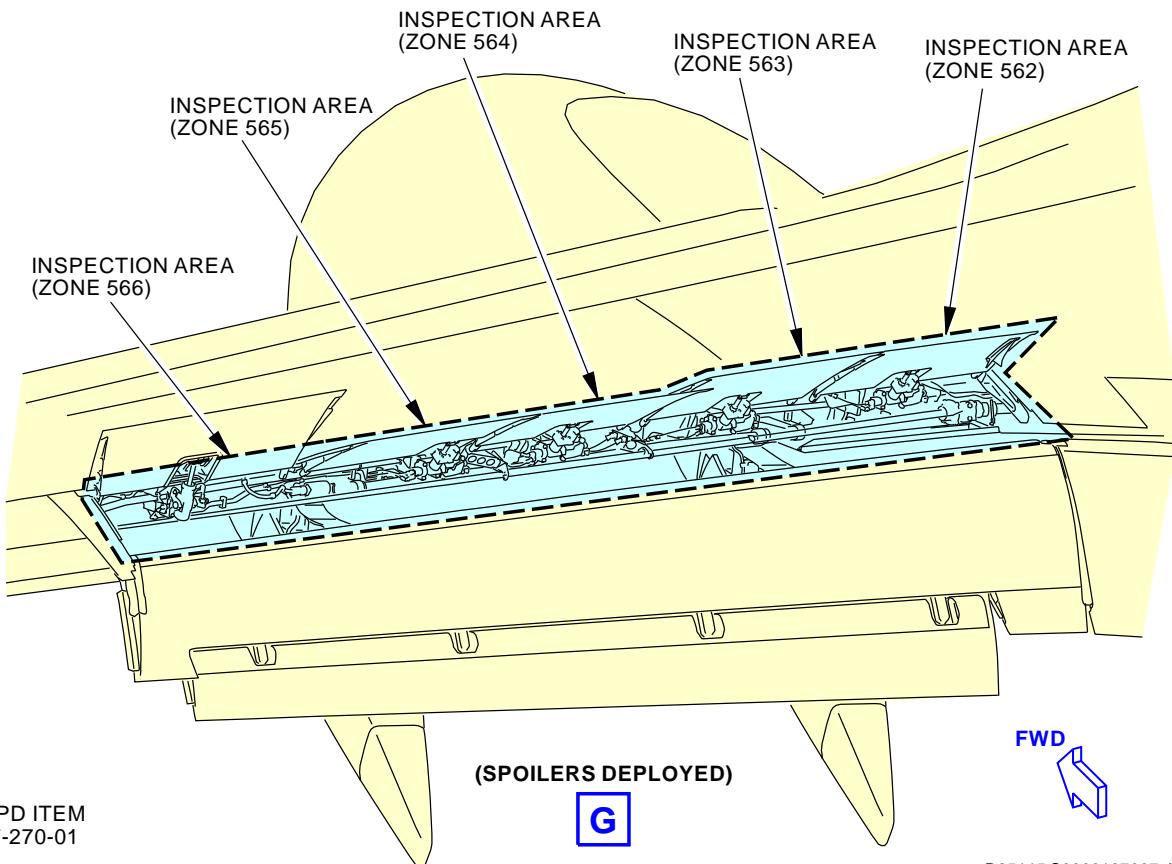
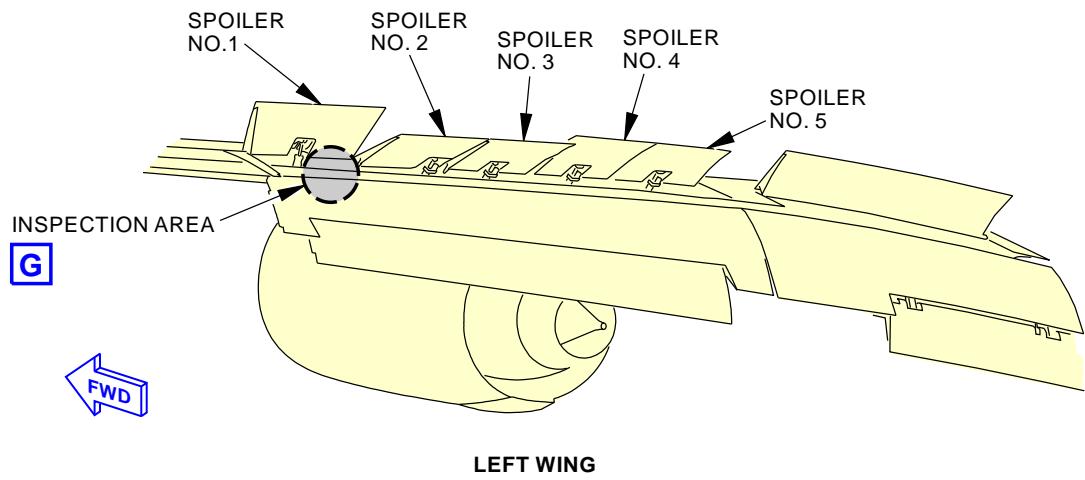
INTERNAL-GENERAL VISUAL: LEFT WING OUTBOARD TRAILING EDGE STRUCTURE
Figure 1 (Sheet 5 of 6)

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-01-01

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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-270-01-01

MPD ITEM
57-270-01

D85115 S0000167097_V3

INTERNAL-GENERAL VISUAL: LEFT WING OUTBOARD TRAILING EDGE STRUCTURE
Figure 1 (Sheet 6 of 6)

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-01-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-270-02-01
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 10 YR	REPEAT 5 YR	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY AIRPLANE ALL ENGINE ALL
		ACCESS 651AB 651BB 651CB 651DB 651EB 651FB 651GB 661AB 661BB 661CB 671AB 671BB 671CB 671DB 671EB 671FB 672AB 672BB 672CB 672DB 672EB 672FB 672GB 672HB S6001			ZONE 651 652 653 661 662 663 664 665 666 667 671 672
		NOTE			

Inspect the interior of right wing trailing edge cavity, including skins, ribs, ailerons and spoilers.

ACCESS NOTE: Flap extension required for inspection.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE	
		D633A109-AKS 57-270-02-01	Page 1 of 11 Jun 15/2015

AKS
**737-600/700/800/900
TASK CARDS**

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TASK 57-05-03-210-842																																																										
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<p>A. Inspection</p> <p>SUBTASK 57-05-03-010-014</p> <p>(1) Open these access panels:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr><td>651AB</td><td>Lower Inboard Fixed Trailing Edge Access Panel</td></tr> <tr><td>651BB</td><td>Lower Inboard Fixed Trailing Edge, Gear Door Adjustment</td></tr> <tr><td>651CB</td><td>Lower Inboard Fixed Trailing Edge, Gear Access Panel</td></tr> <tr><td>651DB</td><td>Lower Inboard Fixed Trailing Edge, Lube Actuator & MLG Beam Outboard Attach Pin Access Panel</td></tr> <tr><td>651EB</td><td>Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel</td></tr> <tr><td>651FB</td><td>Lower Inboard Fixed Trailing Edge, Landing Gear Access Panel</td></tr> <tr><td>651GB</td><td>Lower inboard fixed trailing edge</td></tr> <tr><td>661AB</td><td>Midspan Fixed T.E. Panel</td></tr> <tr><td>661BB</td><td>Midspan Fixed T.E. Panel</td></tr> <tr><td>661CB</td><td>Midspan Fixed T.E. Panel</td></tr> <tr><td>671AB</td><td>Lower Outboard Fixed Trailing Edge Access Panel</td></tr> <tr><td>671BB</td><td>Lower Outboard Fixed Trailing Edge Access Panel</td></tr> <tr><td>671CB</td><td>Lower Outboard Fixed Trailing Edge Access Panel</td></tr> <tr><td>671DB</td><td>Lower Outboard Fixed Trailing Edge Access Panel</td></tr> <tr><td>671EB</td><td>Lower Outboard Fixed Trailing Edge, Wedge Access Panel</td></tr> <tr><td>671FB</td><td>Lower Outboard Fixed Trailing Edge, Wedge Access Panel</td></tr> <tr><td>672AB</td><td>Lower Aileron, Hinge Cover - WBL 423.00</td></tr> <tr><td>672BB</td><td>Lower Aileron, Actuator Rod Fairing - WBL 472.00</td></tr> <tr><td>672CB</td><td>Lower Aileron, Hinge Cover - WBL 447.00</td></tr> <tr><td>672DB</td><td>Lower Aileron, Hinge Cover - WBL 469.00</td></tr> <tr><td>672EB</td><td>Lower Aileron, Hinge Cover - WBL 481.00</td></tr> <tr><td>672FB</td><td>Lower Aileron, Hinge Cover - WBL 502.00</td></tr> <tr><td>672GB</td><td>Lower Aileron, Hinge Cover - WBL 528.00</td></tr> <tr><td>672HB</td><td>Lower Aileron, Hinge Cover - WBL 553.00</td></tr> </tbody> </table> <p>Special Access:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr><td>S6001</td><td>Right Outboard Wing Inspection</td></tr> </tbody> </table> <p><u>NOTE:</u> Flap extension required for inspection.</p> <p>SUBTASK 57-05-03-210-042</p> <p>(2) Do a General Visual inspection for the interior of right wing trailing edge cavity, including skins, ribs, ailerons and spoilers.</p> <p>SUBTASK 57-05-03-910-044</p> <p>(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.</p>	<u>Number</u>	<u>Name/Location</u>	651AB	Lower Inboard Fixed Trailing Edge Access Panel	651BB	Lower Inboard Fixed Trailing Edge, Gear Door Adjustment	651CB	Lower Inboard Fixed Trailing Edge, Gear Access Panel	651DB	Lower Inboard Fixed Trailing Edge, Lube Actuator & MLG Beam Outboard Attach Pin Access Panel	651EB	Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel	651FB	Lower Inboard Fixed Trailing Edge, Landing Gear Access Panel	651GB	Lower inboard fixed trailing edge	661AB	Midspan Fixed T.E. Panel	661BB	Midspan Fixed T.E. Panel	661CB	Midspan Fixed T.E. Panel	671AB	Lower Outboard Fixed Trailing Edge Access Panel	671BB	Lower Outboard Fixed Trailing Edge Access Panel	671CB	Lower Outboard Fixed Trailing Edge Access Panel	671DB	Lower Outboard Fixed Trailing Edge Access Panel	671EB	Lower Outboard Fixed Trailing Edge, Wedge Access Panel	671FB	Lower Outboard Fixed Trailing Edge, Wedge Access Panel	672AB	Lower Aileron, Hinge Cover - WBL 423.00	672BB	Lower Aileron, Actuator Rod Fairing - WBL 472.00	672CB	Lower Aileron, Hinge Cover - WBL 447.00	672DB	Lower Aileron, Hinge Cover - WBL 469.00	672EB	Lower Aileron, Hinge Cover - WBL 481.00	672FB	Lower Aileron, Hinge Cover - WBL 502.00	672GB	Lower Aileron, Hinge Cover - WBL 528.00	672HB	Lower Aileron, Hinge Cover - WBL 553.00	<u>Number</u>	<u>Name/Location</u>	S6001	Right Outboard Wing Inspection				
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EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-02-01

AKS

737-600/700/800/900

TASK CARDS

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SUBTASK 57-05-03-410-014				MECH INSP																																																		
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<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>651AB</td><td>Lower Inboard Fixed Trailing Edge Access Panel</td></tr><tr><td>651BB</td><td>Lower Inboard Fixed Trailing Edge, Gear Door Adjustment</td></tr><tr><td>651CB</td><td>Lower Inboard Fixed Trailing Edge, Gear Access Panel</td></tr><tr><td>651DB</td><td>Lower Inboard Fixed Trailing Edge, Lube Actuator & MLG Beam Outboard Attach Pin Access Panel</td></tr><tr><td>651EB</td><td>Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel</td></tr><tr><td>651FB</td><td>Lower Inboard Fixed Trailing Edge, Landing Gear Access Panel</td></tr><tr><td>651GB</td><td>Lower inboard fixed trailing edge</td></tr><tr><td>661AB</td><td>Midspan Fixed T.E. Panel</td></tr><tr><td>661BB</td><td>Midspan Fixed T.E. Panel</td></tr><tr><td>661CB</td><td>Midspan Fixed T.E. Panel</td></tr><tr><td>671AB</td><td>Lower Outboard Fixed Trailing Edge Access Panel</td></tr><tr><td>671BB</td><td>Lower Outboard Fixed Trailing Edge Access Panel</td></tr><tr><td>671CB</td><td>Lower Outboard Fixed Trailing Edge Access Panel</td></tr><tr><td>671DB</td><td>Lower Outboard Fixed Trailing Edge Access Panel</td></tr><tr><td>671EB</td><td>Lower Outboard Fixed Trailing Edge, Wedge Access Panel</td></tr><tr><td>671FB</td><td>Lower Outboard Fixed Trailing Edge, Wedge Access Panel</td></tr><tr><td>672AB</td><td>Lower Aileron, Hinge Cover - WBL 423.00</td></tr><tr><td>672BB</td><td>Lower Aileron, Actuator Rod Fairing - WBL 472.00</td></tr><tr><td>672CB</td><td>Lower Aileron, Hinge Cover - WBL 447.00</td></tr><tr><td>672DB</td><td>Lower Aileron, Hinge Cover - WBL 469.00</td></tr><tr><td>672EB</td><td>Lower Aileron, Hinge Cover - WBL 481.00</td></tr><tr><td>672FB</td><td>Lower Aileron, Hinge Cover - WBL 502.00</td></tr><tr><td>672GB</td><td>Lower Aileron, Hinge Cover - WBL 528.00</td></tr><tr><td>672HB</td><td>Lower Aileron, Hinge Cover - WBL 553.00</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	651AB	Lower Inboard Fixed Trailing Edge Access Panel	651BB	Lower Inboard Fixed Trailing Edge, Gear Door Adjustment	651CB	Lower Inboard Fixed Trailing Edge, Gear Access Panel	651DB	Lower Inboard Fixed Trailing Edge, Lube Actuator & MLG Beam Outboard Attach Pin Access Panel	651EB	Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel	651FB	Lower Inboard Fixed Trailing Edge, Landing Gear Access Panel	651GB	Lower inboard fixed trailing edge	661AB	Midspan Fixed T.E. Panel	661BB	Midspan Fixed T.E. Panel	661CB	Midspan Fixed T.E. Panel	671AB	Lower Outboard Fixed Trailing Edge Access Panel	671BB	Lower Outboard Fixed Trailing Edge Access Panel	671CB	Lower Outboard Fixed Trailing Edge Access Panel	671DB	Lower Outboard Fixed Trailing Edge Access Panel	671EB	Lower Outboard Fixed Trailing Edge, Wedge Access Panel	671FB	Lower Outboard Fixed Trailing Edge, Wedge Access Panel	672AB	Lower Aileron, Hinge Cover - WBL 423.00	672BB	Lower Aileron, Actuator Rod Fairing - WBL 472.00	672CB	Lower Aileron, Hinge Cover - WBL 447.00	672DB	Lower Aileron, Hinge Cover - WBL 469.00	672EB	Lower Aileron, Hinge Cover - WBL 481.00	672FB	Lower Aileron, Hinge Cover - WBL 502.00	672GB	Lower Aileron, Hinge Cover - WBL 528.00	672HB	Lower Aileron, Hinge Cover - WBL 553.00
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 END OF TASK

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-270-02-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-02-01

AKS**737-600/700/800/900****TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-270-02-01			
				<table border="1"><tr><td>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</td><td>MECH</td><td>INSP</td></tr></table>	1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP
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- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:

Water displacing / anti-corrosion compounds should not be applied in the following areas:

- Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
- Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
- Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
- Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
- Areas with electrical arc potential.
- Interior materials, including cargo liners (change of flammability properties).
- Fiber-glass ducts where temperature exceeds 220 degrees F.
- Selected areas noted in baseline program.

SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ——

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-02-01

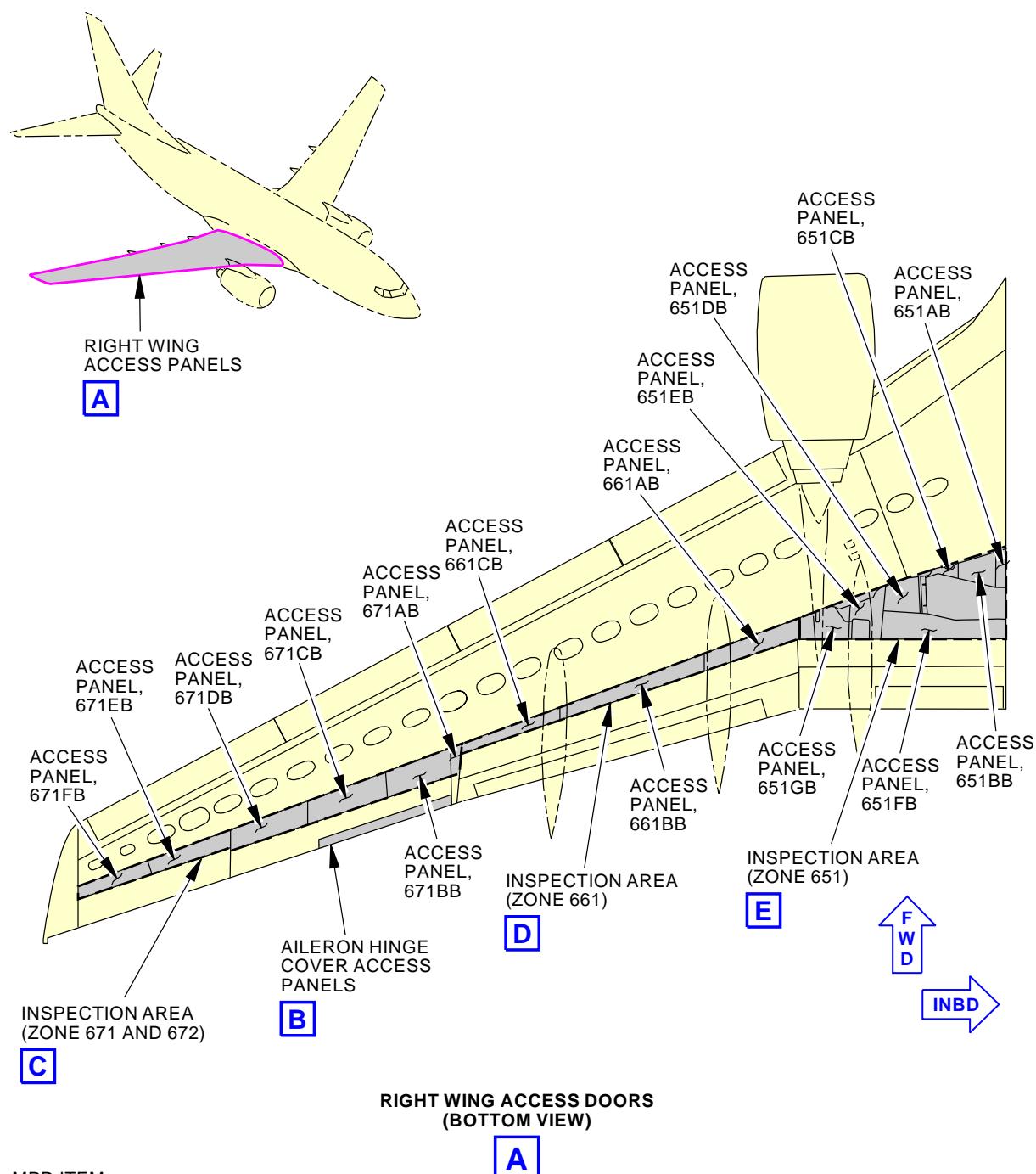
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-270-02-01MPD ITEM
57-270-02

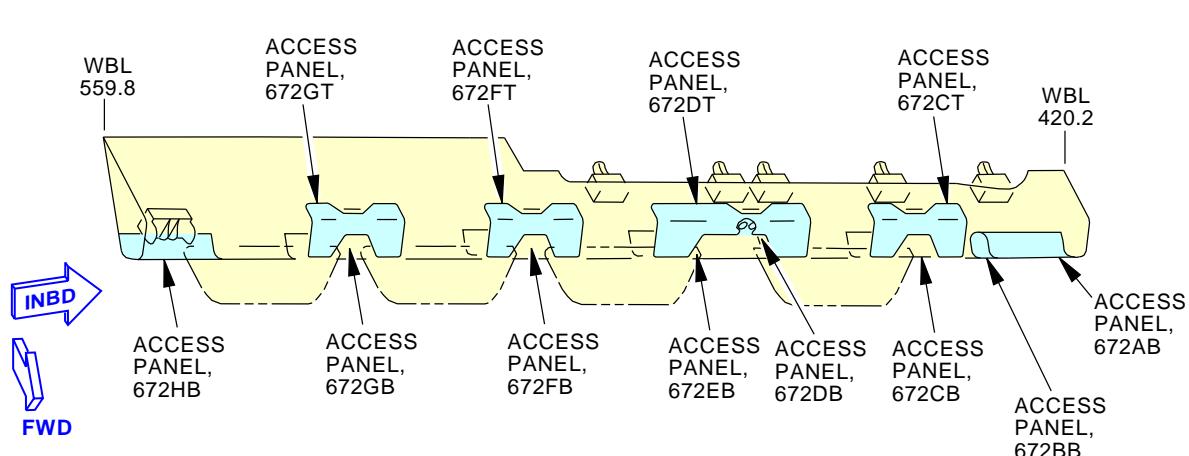
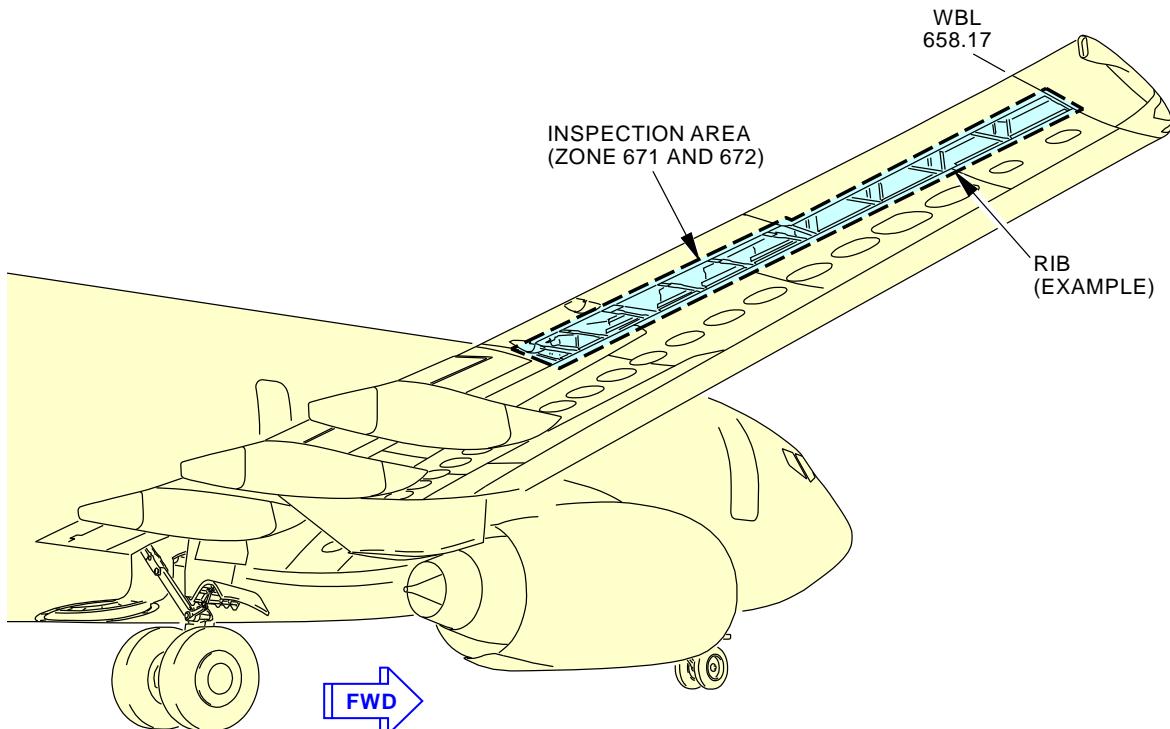
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INTERNAL-GENERAL VISUAL: INTERNAL-RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE
Figure 1 (Sheet 1 of 6)

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-270-02-01

**AILERON HINGE COVER ACCESS PANELS****B**MPD ITEM
57-270-02**C**

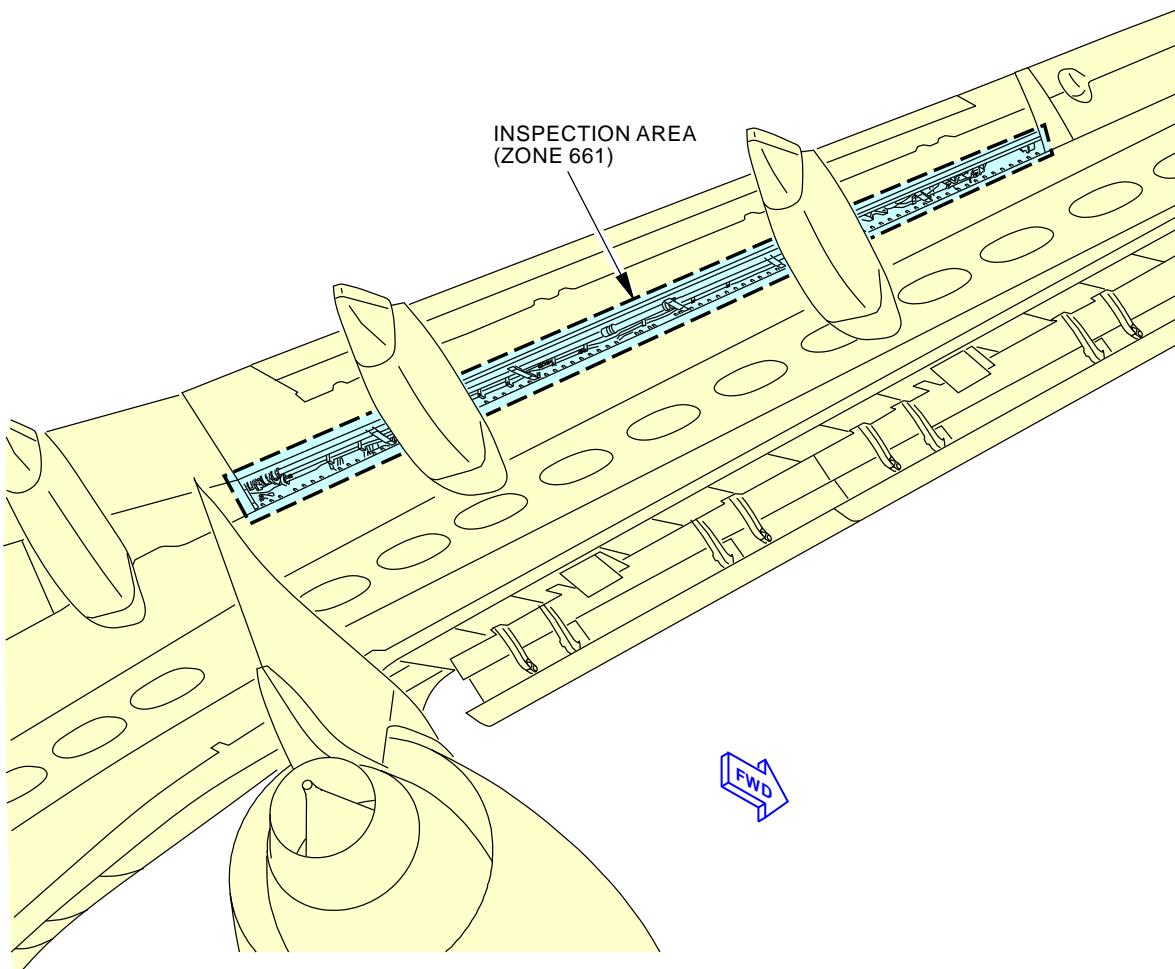
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INTERNAL-GENERAL VISUAL: INTERNAL-RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE
Figure 1 (Sheet 2 of 6)

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-270-02-01

MPD ITEM
57-270-02

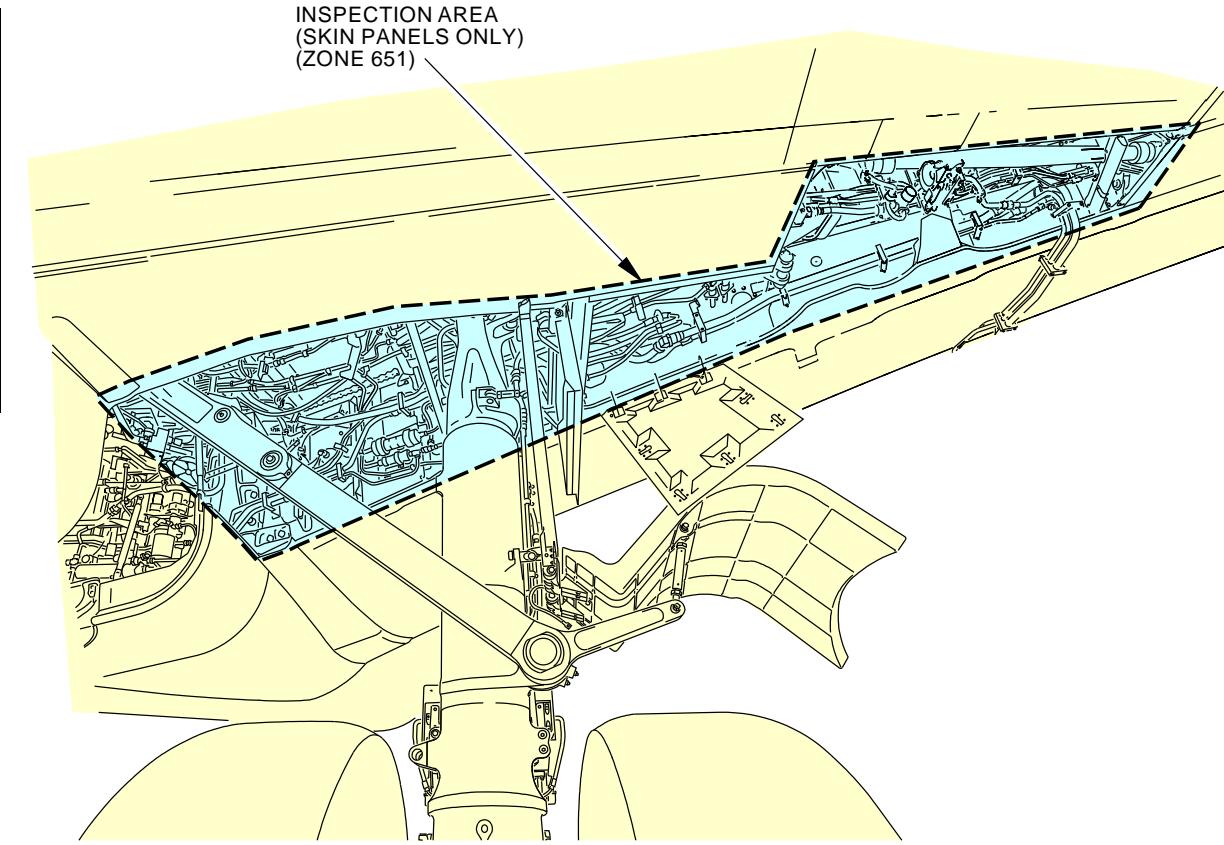
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INTERNAL-GENERAL VISUAL: INTERNAL-RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE
Figure 1 (Sheet 3 of 6)

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-270-02-01

**E**MPD ITEM
57-270-02

D81429 S0000165196_V3

INTERNAL-GENERAL VISUAL: INTERNAL-RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE
Figure 1 (Sheet 4 of 6)

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-02-01

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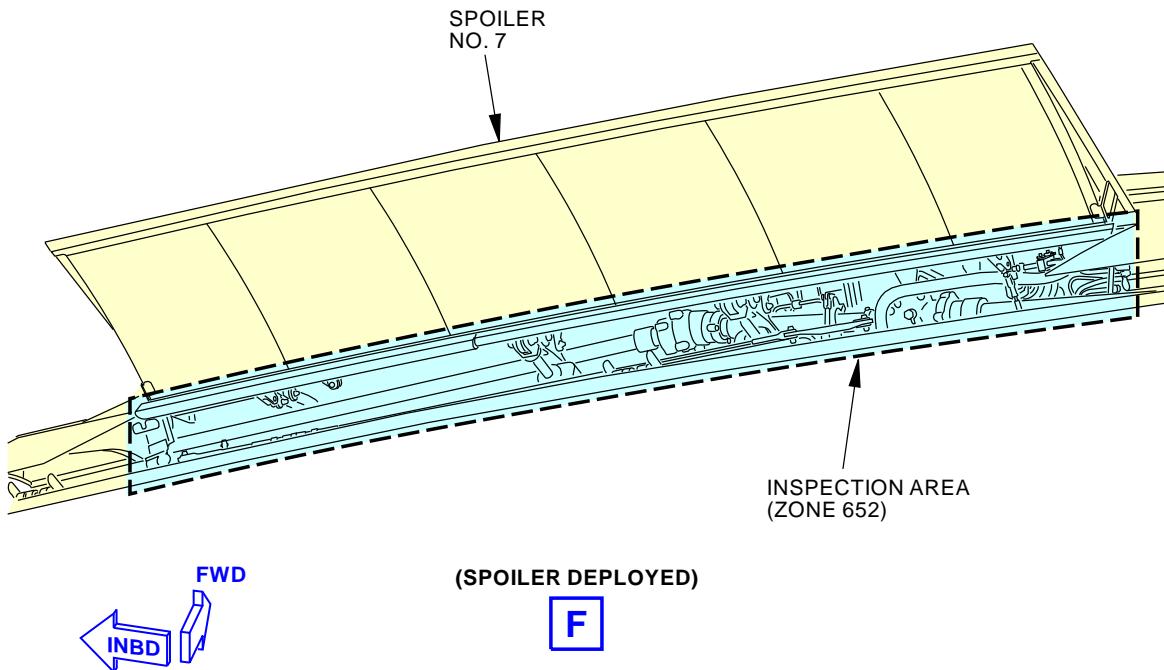
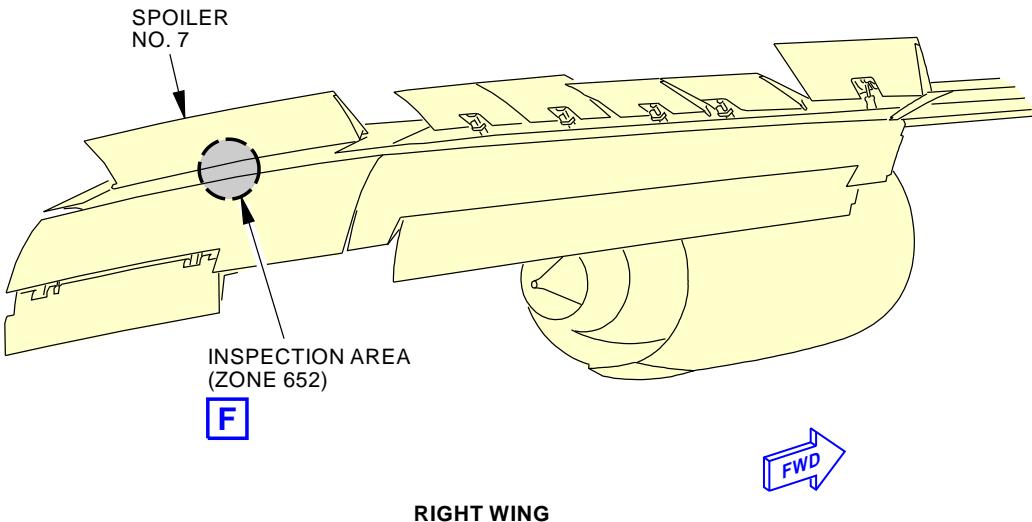
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

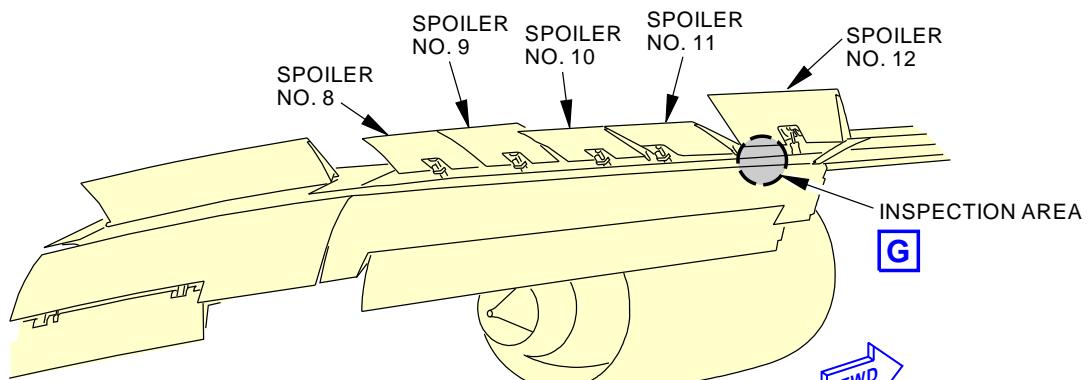
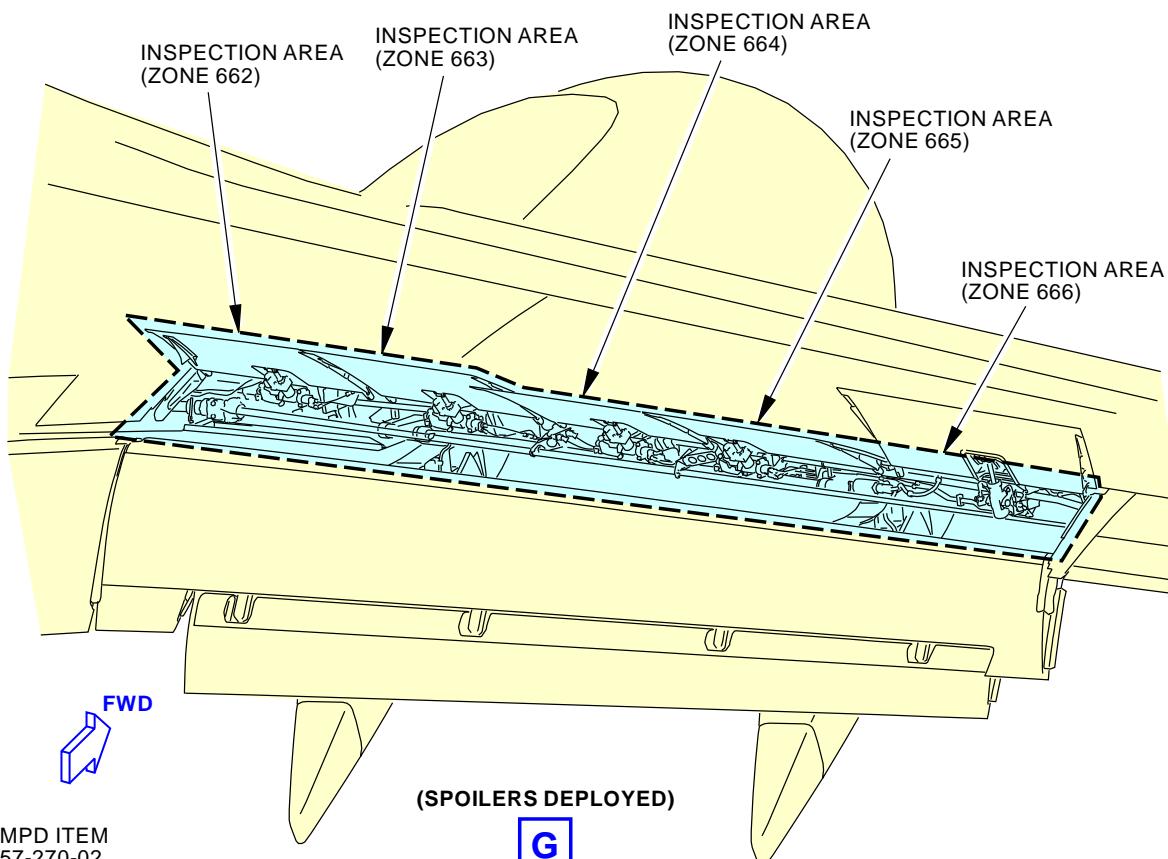
BOEING CARD NO.
57-270-02-01MPD ITEM
57-270-02

D84704 S0000167094_V3

INTERNAL-GENERAL VISUAL: INTERNAL-RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE
Figure 1 (Sheet 5 of 6)EFFECTIVITY
AKS ALLSOURCE
MRB**RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE****D633A109-AKS
57-270-02-01****Page 10 of 11
Jun 15/2016**

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-270-02-01
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**RIGHT WING**MPD ITEM
57-270-02

D85111 S0000167095_V3

INTERNAL-GENERAL VISUAL: INTERNAL-RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE
Figure 1 (Sheet 6 of 6)

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING OUTBOARD TRAILING EDGE STRUCTURE
		D633A109-AKS 57-270-02-01

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Jun 15/2016

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT INBOARD GROUND SPOILER			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-280-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 9 YR	REPEAT 9 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS S5521			ZONE 552
		NOTE			

Inspect left inboard ground spoiler actuator fittings.

INTERVAL NOTE: Whichever comes first.**ACCESS NOTE:** Extend flaps and ground spoilers.**A. References**

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT INBOARD GROUND SPOILER	
		D633A109-AKS 57-280-01-01	Page 1 of 6 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-280-01-01
				MECH INSP
TASK 57-05-03-210-843				
1. INTERNAL - GENERAL VISUAL: LEFT INBOARD GROUND SPOILER				
(Figure 1)				
A. Inspection				
SUBTASK 57-05-03-010-013				
(1) Special Access:				
Number Name/Location				
S5521 Left Inboard Ground Spoiler Inspection				
NOTE: Extend flaps and ground spoilers.				
SUBTASK 57-05-03-210-043				
(2) Do a General Visual inspection of the left inboard ground spoiler actuator fittings.				
SUBTASK 57-05-03-910-045				
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-801.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE MRB	LEFT INBOARD GROUND SPOILER		
		D633A109-AKS 57-280-01-01	Page 2 of 6 Feb 15/2015	

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-280-01-01
				MECH INSP
TASK 51-05-01-210-801				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-022				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-023				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-024				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-025				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-026				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-027				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				
1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT INBOARD GROUND SPOILER	
		D633A109-AKS 57-280-01-01	Page 3 of 6 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-280-01-01
				MECH INSP
2) Not applicable 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied: Water displacing / anti-corrosion compounds should not be applied in the following areas: <ul style="list-style-type: none">• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).• Areas with electrical arc potential.• Interior materials, including cargo liners (change of flammability properties).• Fiber-glass ducts where temperature exceeds 220 degrees F.• Selected areas noted in baseline program.				

SUBTASK 51-05-01-210-028

(7) CPCP Basic Task Item 7 is not applicable.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT INBOARD GROUND SPOILER D633A109-AKS 57-280-01-01	Page 4 of 6 Oct 15/2014
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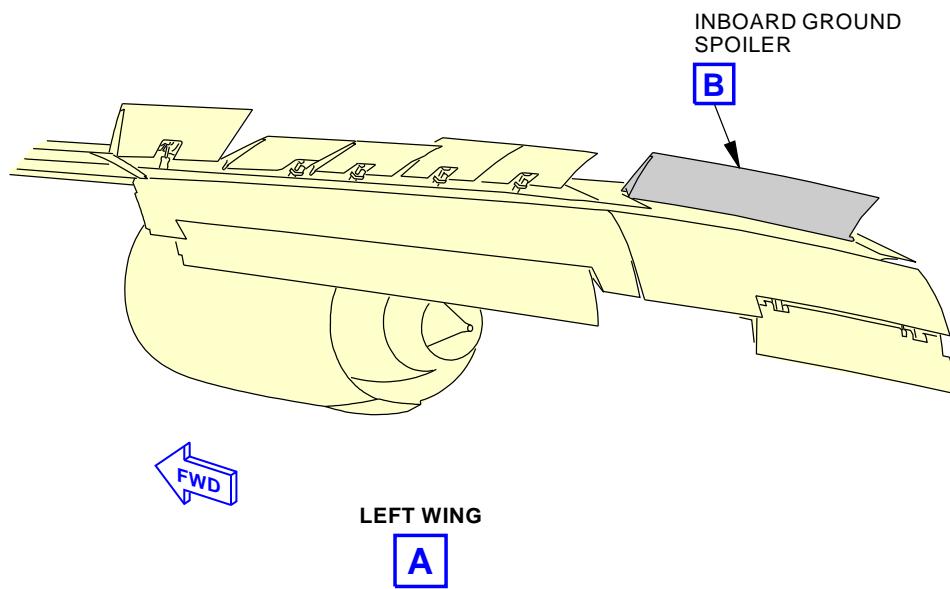
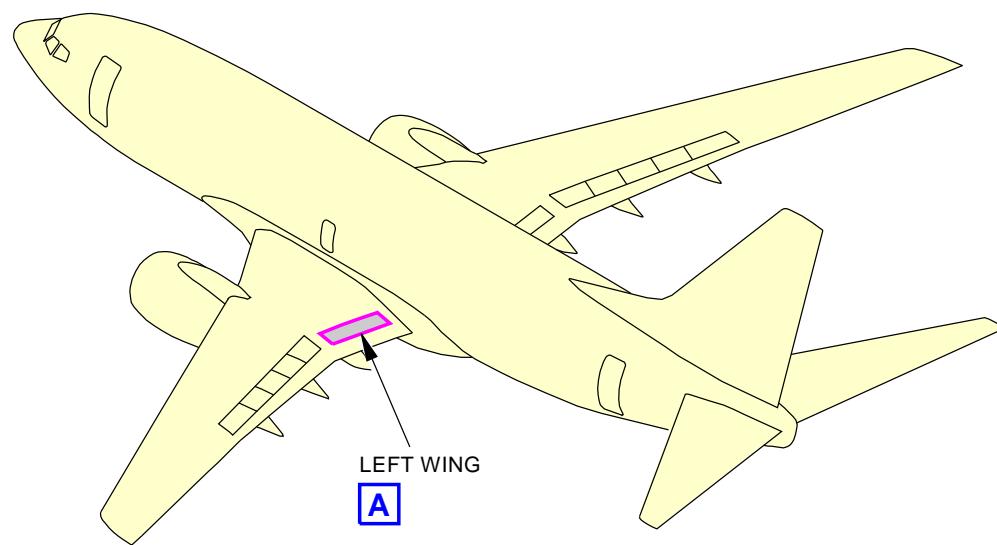
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-280-01-01

389895 S0000136332_V2

**Left Inboard Ground Spoiler General Visual (Internal)
Figure 1 (Sheet 1 of 2)**EFFECTIVITY
AKS ALLSOURCE
MRB**LEFT INBOARD GROUND SPOILER****D633A109-AKS
57-280-01-01****Page 5 of 6
Jun 15/2016**

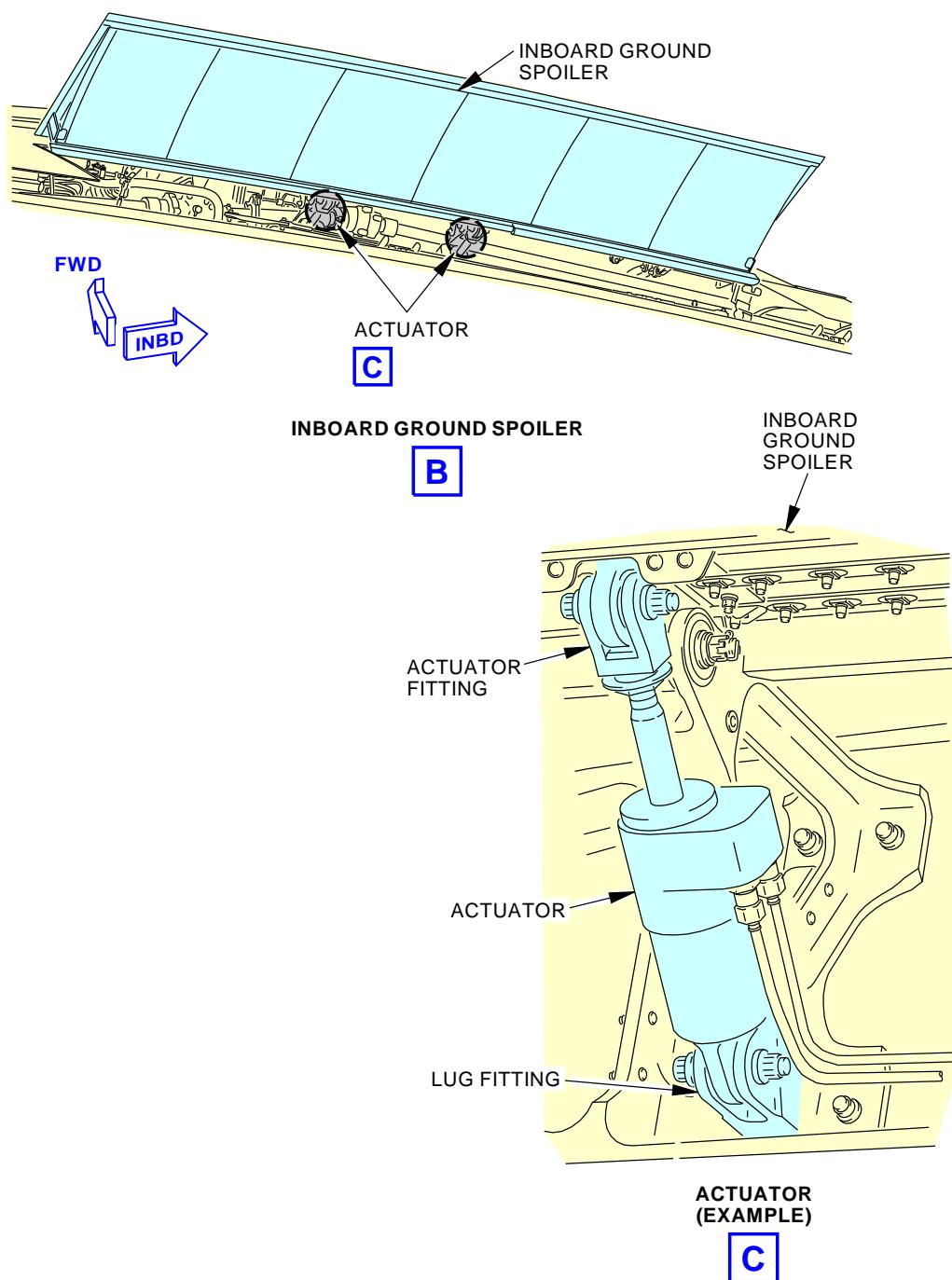
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-280-01-01

390046 S0000136333_V2

**Left Inboard Ground Spoiler General Visual (Internal)
Figure 1 (Sheet 2 of 2)**EFFECTIVITY
AKS ALLSOURCE
MRB**LEFT INBOARD GROUND SPOILER****D633A109-AKS
57-280-01-01****Page 6 of 6
Jun 15/2016**

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT INBOARD GROUND SPOILER			BOEING CARD NO. 57-280-02-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 9 YR	REPEAT 9 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS S6521			ZONE 652
		NOTE			

Inspect right inboard ground spoiler actuator fittings.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Extend flaps and ground spoilers.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT INBOARD GROUND SPOILER	
		D633A109-AKS 57-280-02-01	Page 1 of 6 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-280-02-01
				MECH INSP
TASK 57-05-03-210-844				
1. INTERNAL - GENERAL VISUAL: RIGHT INBOARD GROUND SPOILER				
(Figure 1)				
A. Inspection				
SUBTASK 57-05-03-010-012				
(1) Special Access:				
Number Name/Location				
S6521 Right Inboard Ground Spoiler Inspection				
NOTE: Extend flaps and ground spoilers.				
SUBTASK 57-05-03-210-044				
(2) Do a General Visual inspection of the right inboard ground spoiler actuator fittings.				
SUBTASK 57-05-03-910-046				
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-801.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT INBOARD GROUND SPOILER	
		D633A109-AKS 57-280-02-01	Page 2 of 6 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-280-02-01
				MECH INSP
TASK 51-05-01-210-801				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-022				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-023				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-024				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-025				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-026				
(5) CPCP Basic Task Item 5 is not applicable.				
SUBTASK 51-05-01-210-027				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				
1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT INBOARD GROUND SPOILER	
		D633A109-AKS 57-280-02-01	Page 3 of 6 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-280-02-01
	<p>2) Not applicable</p> <p>3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:</p> <p>Water displacing / anti-corrosion compounds should not be applied in the following areas:</p> <ul style="list-style-type: none">• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).• Areas with electrical arc potential.• Interior materials, including cargo liners (change of flammability properties).• Fiber-glass ducts where temperature exceeds 220 degrees F.• Selected areas noted in baseline program.		MECH	INSP

SUBTASK 51-05-01-210-028

(7) CPCP Basic Task Item 7 is not applicable.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT INBOARD GROUND SPOILER
		D633A109-AKS 57-280-02-01

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Oct 15/2014

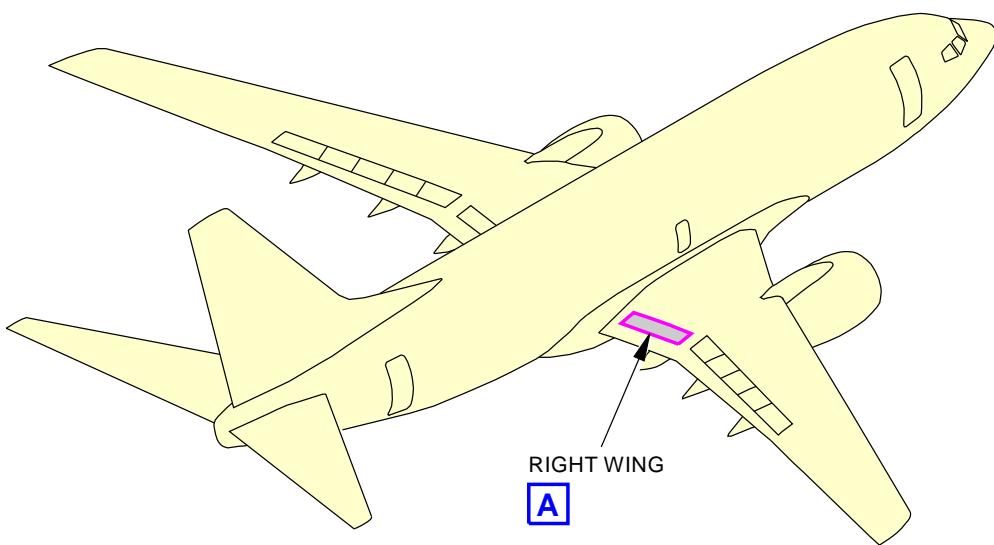
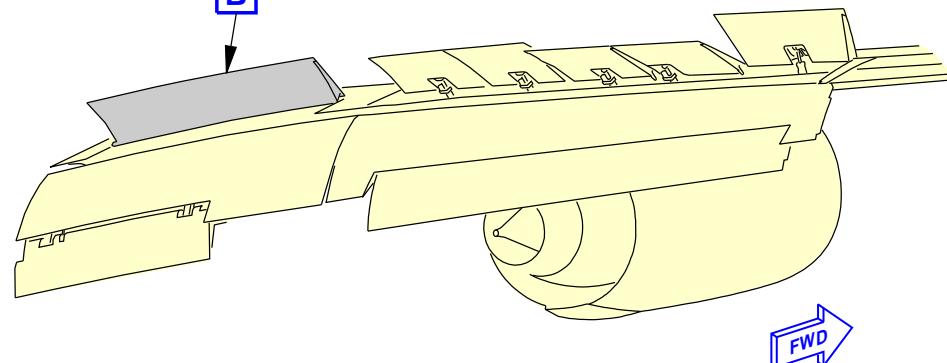
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-280-02-01INBOARD GROUND
SPOILER**B**

RIGHT WING

A

390284 S0000136334_V2

**Right Inboard Ground Spoiler General Visual (Internal)
Figure 1 (Sheet 1 of 2)**EFFECTIVITY
AKS ALLSOURCE
MRB**RIGHT INBOARD GROUND SPOILER****D633A109-AKS
57-280-02-01****Page 5 of 6
Jun 15/2016**

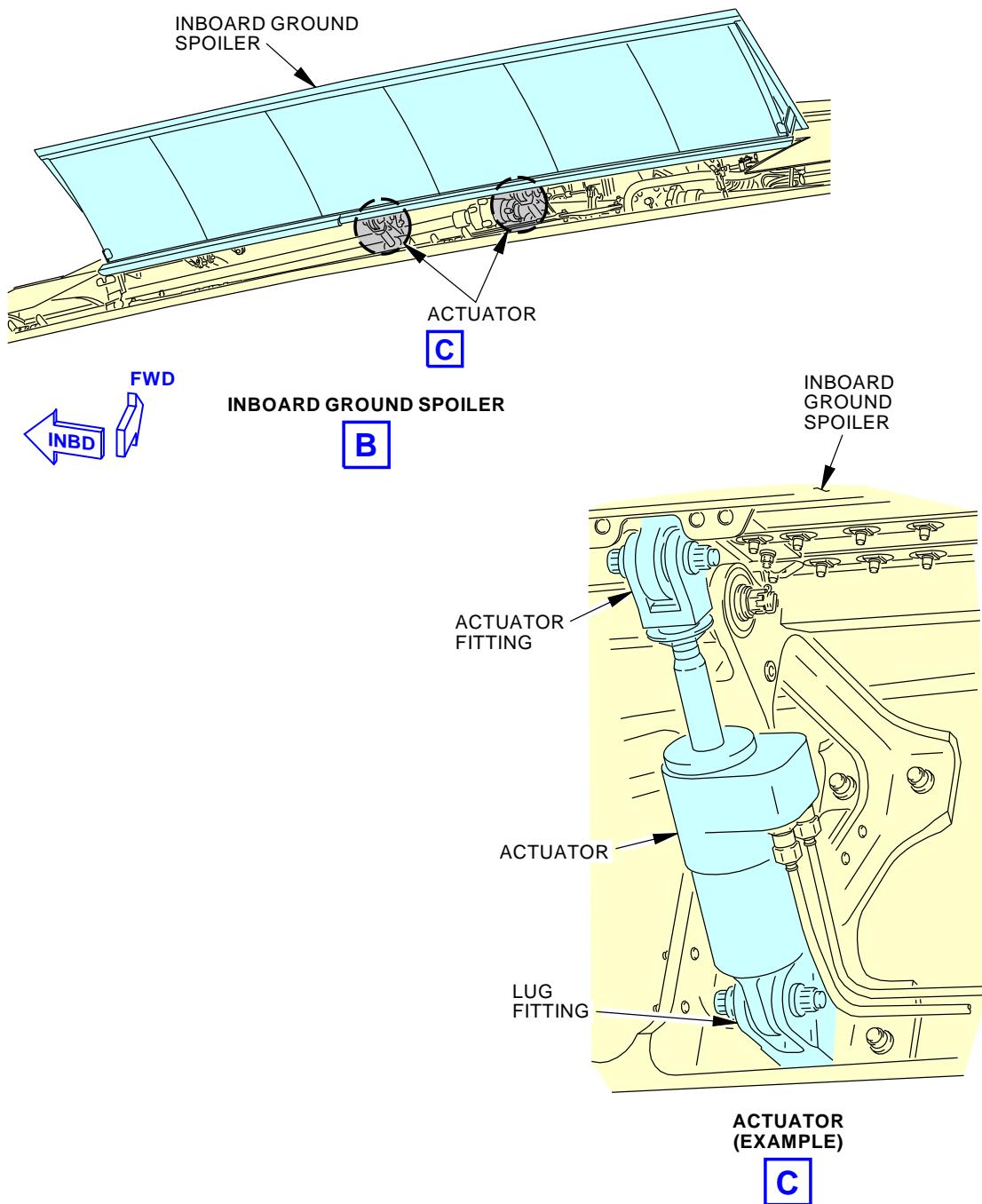
AKS737-600/700/800/900
TASK CARDS

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-280-02-01Right Inboard Ground Spoiler General Visual (Internal)
Figure 1 (Sheet 2 of 2)

390394 S0000136335_V2

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT INBOARD GROUND SPOILER
		D633A109-AKS 57-280-02-01

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Jun 15/2016

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT INBOARD FLAP			BOEING CARD NO. 57-300-01-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 10 YR	REPEAT 10 YR	APPLICABILITY AIRPLANE ALL
STATION	SKILL AIRPL		36000 FC	36000 FC	
		ACCESS 553AT 553BB 553CT 553DT 553ET			ZONE 553

Inspect left inboard flap internally: 1. Front spar (aft side), rear spar (forward side), inspar ribs, torque tube, torque tube ribs; 2. Aft flap track support assembly attachment on main flap rear spar.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT INBOARD FLAP
		D633A109-AKS 57-300-01-01

**Page 1 of 6
Jun 15/2015**

AKS

737-600/700/800/900

TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-300-01-01
TASK 57-05-03-210-845				MECH INSP

1. INTERNAL - GENERAL VISUAL: LEFT INBOARD FLAP

(Figure 1)

A. Inspection

SUBTASK 57-05-03-010-011

- (1) Open these access panels:

Number Name/Location

553AT	Inboard Flap - L.E. Skin
553BB	Inboard Flap - Lower Skin
553CT	Inboard Flap - L.E. Skin
553DT	Inboard Flap - Upper Skin
553ET	Inboard Flap - Upper Skin

SUBTASK 57-05-03-210-045

- (2) Do a General Visual inspection of the left inboard flap internally.
- (a) Front spar (aft side), rear spar (forward side), inspar ribs, torque tube, torque tube ribs;
 - (b) Aft flap track support assembly attachment on main flap rear spar

SUBTASK 57-05-03-910-047

- (3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.

SUBTASK 57-05-03-410-011

- (4) Close these access panels:

Number Name/Location

553AT	Inboard Flap - L.E. Skin
553BB	Inboard Flap - Lower Skin
553CT	Inboard Flap - L.E. Skin
553DT	Inboard Flap - Upper Skin
553ET	Inboard Flap - Upper Skin

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT INBOARD FLAP
		D633A109-AKS 57-300-01-01

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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-300-01-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT INBOARD FLAP D633A109-AKS 57-300-01-01	Page 3 of 6 Oct 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-300-01-01			
				<table border="1"><tr><td>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</td><td>MECH</td><td>INSP</td></tr></table>	1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP
1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP					

SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT INBOARD FLAP
		D633A109-AKS 57-300-01-01

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Oct 15/2014

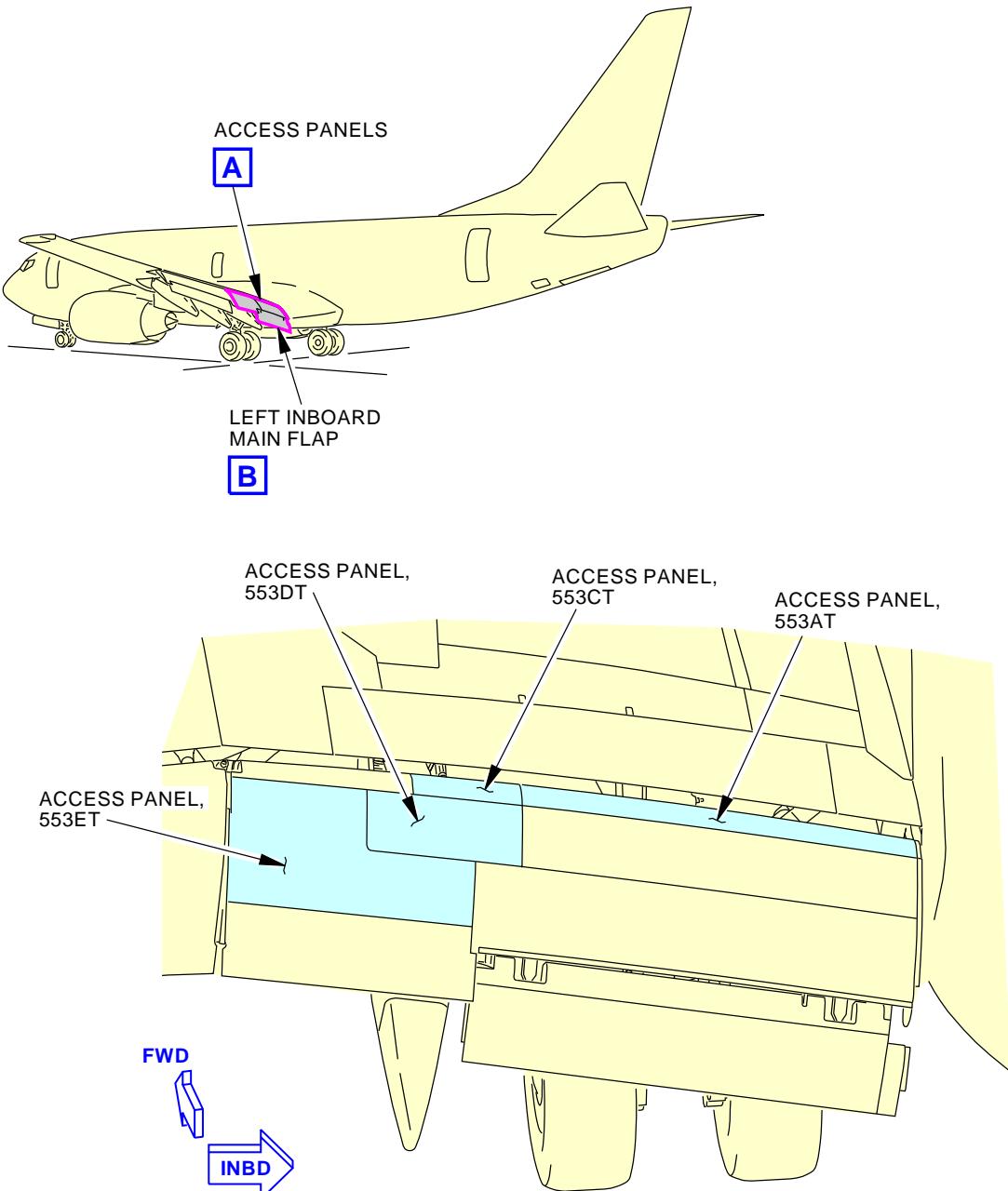
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

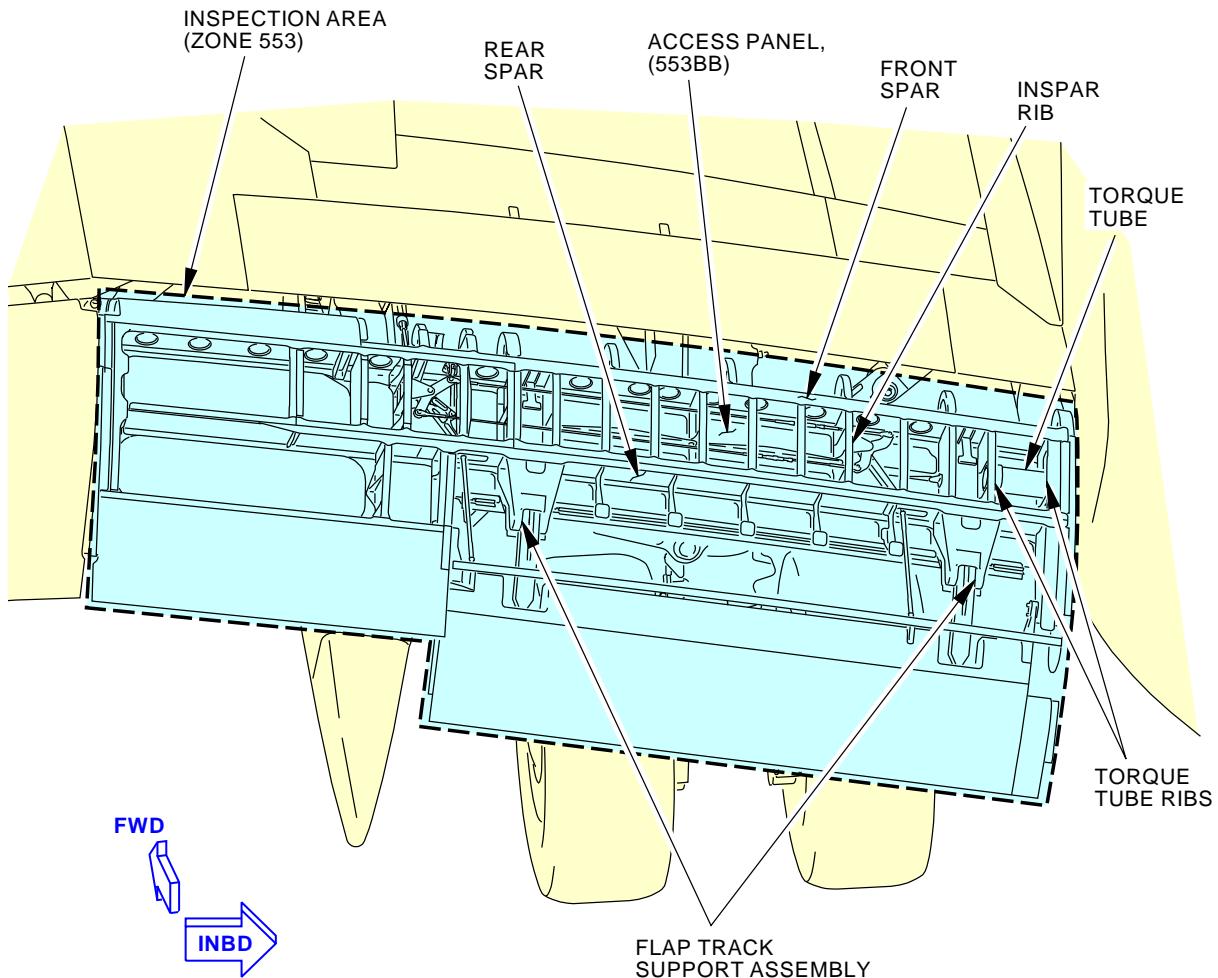
BOEING CARD NO.
57-300-01-01MPD ITEM
57-300-01

D74890 S0000164312_V3

INTERNAL - GENERAL VISUAL: LEFT INBOARD FLAP
Figure 1 (Sheet 1 of 2)EFFECTIVITY
AKS ALLSOURCE
MRB**LEFT INBOARD FLAP****D633A109-AKS**
57-300-01-01**Page 5 of 6**
Jun 15/2016

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-300-01-01
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**LEFT INBOARD MAIN FLAP
(UPPER PANELS NOT SHOWN)****B**MPD ITEM
57-300-01

D75516 S0000164313_V3

**INTERNAL - GENERAL VISUAL: LEFT INBOARD FLAP
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT INBOARD FLAP
		D633A109-AKS 57-300-01-01

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT INBOARD FLAP			BOEING CARD NO. 57-300-02-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 10 YR	REPEAT 10 YR	APPLICABILITY AIRPLANE ALL
STATION	SKILL AIRPL		36000 FC	36000 FC	
		ACCESS 653AT 653BB 653CT 653DT 653ET			ZONE 653

Inspect right inboard flap internally: 1. Front spar (aft side), rear spar (forward side), inspar ribs, torque tube, torque tube ribs; 2. Aft flap track support assembly attachment on main flap rear spar.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT INBOARD FLAP
		D633A109-AKS 57-300-02-01

**Page 1 of 6
Jun 15/2015**

AKS

737-600/700/800/900

TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-300-02-01												
				MECH INSP												
TASK 57-05-03-210-846																
1. INTERNAL - GENERAL VISUAL: RIGHT INBOARD FLAP																
(Figure 1)																
A. Inspection																
SUBTASK 57-05-03-010-010																
(1) Open these access panels:																
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>653AT</td><td>Inboard Flap - L.E. Skin</td></tr><tr><td>653BB</td><td>Inboard Flap - Lower Skin</td></tr><tr><td>653CT</td><td>Inboard Flap - L.E. Skin</td></tr><tr><td>653DT</td><td>Inboard Flap - Upper Skin</td></tr><tr><td>653ET</td><td>Inboard Flap - Upper Skin</td></tr></tbody></table>					Number	Name/Location	653AT	Inboard Flap - L.E. Skin	653BB	Inboard Flap - Lower Skin	653CT	Inboard Flap - L.E. Skin	653DT	Inboard Flap - Upper Skin	653ET	Inboard Flap - Upper Skin
Number	Name/Location															
653AT	Inboard Flap - L.E. Skin															
653BB	Inboard Flap - Lower Skin															
653CT	Inboard Flap - L.E. Skin															
653DT	Inboard Flap - Upper Skin															
653ET	Inboard Flap - Upper Skin															
SUBTASK 57-05-03-210-046																
(2) Do a General Visual inspection of the right inboard flap internally.																
(a) Front spar (aft side), rear spar (forward side), inspar ribs, torque tube, torque tube ribs.																
(b) Aft flap track support assembly attachment on main flap rear spar.																
SUBTASK 57-05-03-910-048																
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.																
SUBTASK 57-05-03-410-010																
(4) Close these access panels:																
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>653AT</td><td>Inboard Flap - L.E. Skin</td></tr><tr><td>653BB</td><td>Inboard Flap - Lower Skin</td></tr><tr><td>653CT</td><td>Inboard Flap - L.E. Skin</td></tr><tr><td>653DT</td><td>Inboard Flap - Upper Skin</td></tr><tr><td>653ET</td><td>Inboard Flap - Upper Skin</td></tr></tbody></table>					Number	Name/Location	653AT	Inboard Flap - L.E. Skin	653BB	Inboard Flap - Lower Skin	653CT	Inboard Flap - L.E. Skin	653DT	Inboard Flap - Upper Skin	653ET	Inboard Flap - Upper Skin
Number	Name/Location															
653AT	Inboard Flap - L.E. Skin															
653BB	Inboard Flap - Lower Skin															
653CT	Inboard Flap - L.E. Skin															
653DT	Inboard Flap - Upper Skin															
653ET	Inboard Flap - Upper Skin															
— END OF TASK —																

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT INBOARD FLAP
		D633A109-AKS 57-300-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-300-02-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT INBOARD FLAP D633A109-AKS 57-300-02-01	Page 3 of 6 Oct 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-300-02-01			
				<table border="1"><tr><td style="width: 80%;"></td><td style="width: 10%; text-align: center;">MECH</td><td style="width: 10%; text-align: center;">INSP</td></tr></table>		MECH	INSP
	MECH	INSP					

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT INBOARD FLAP
		D633A109-AKS 57-300-02-01

Page 4 of 6
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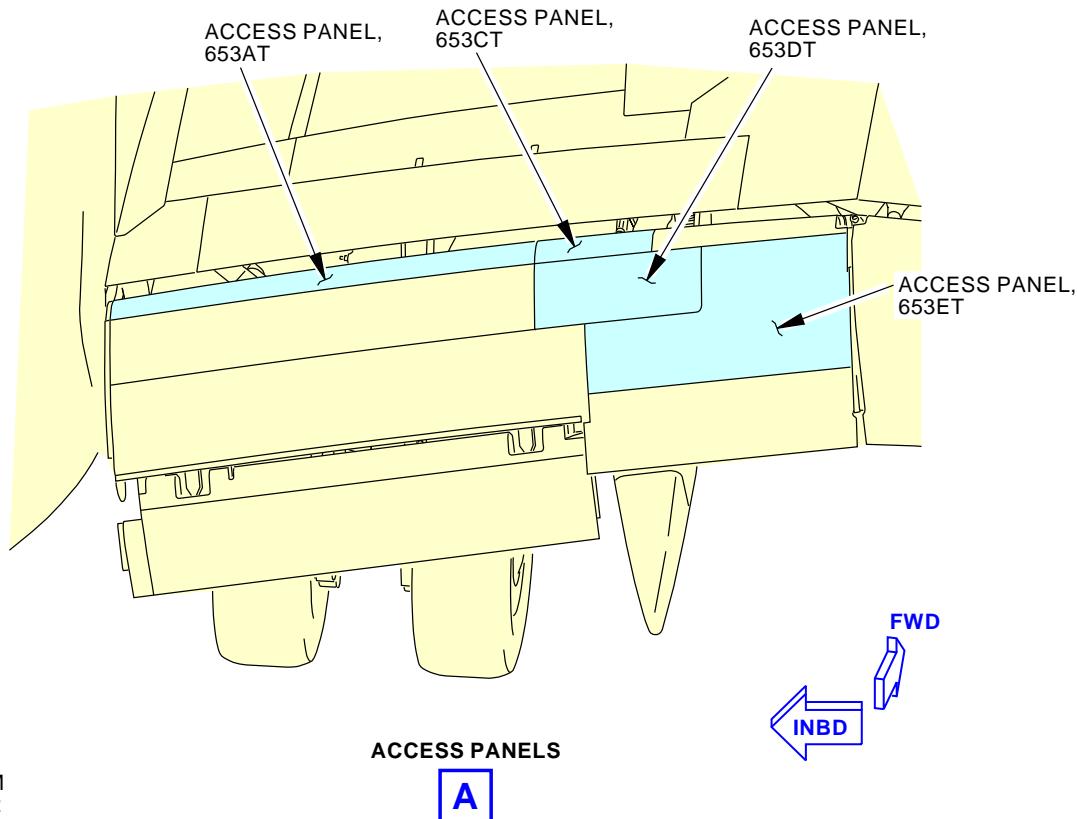
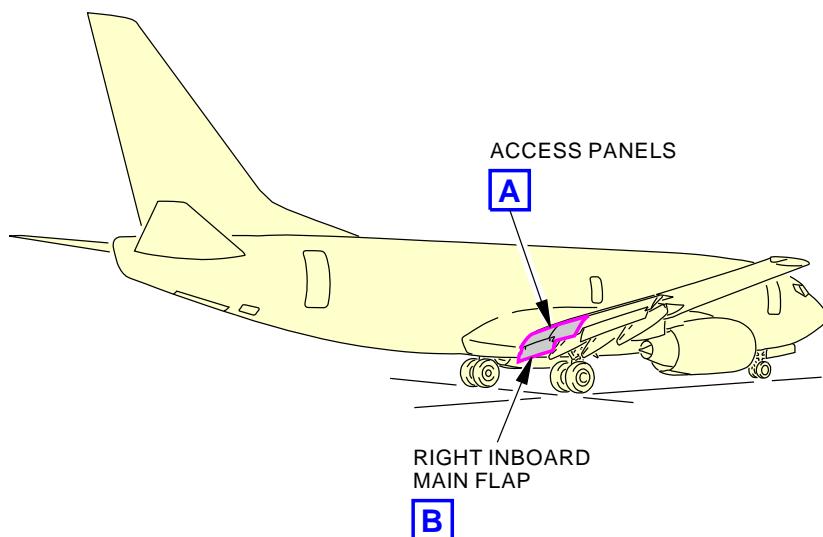
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-300-02-01MPD ITEM
57-300-02

D75591 S0000164304_V3

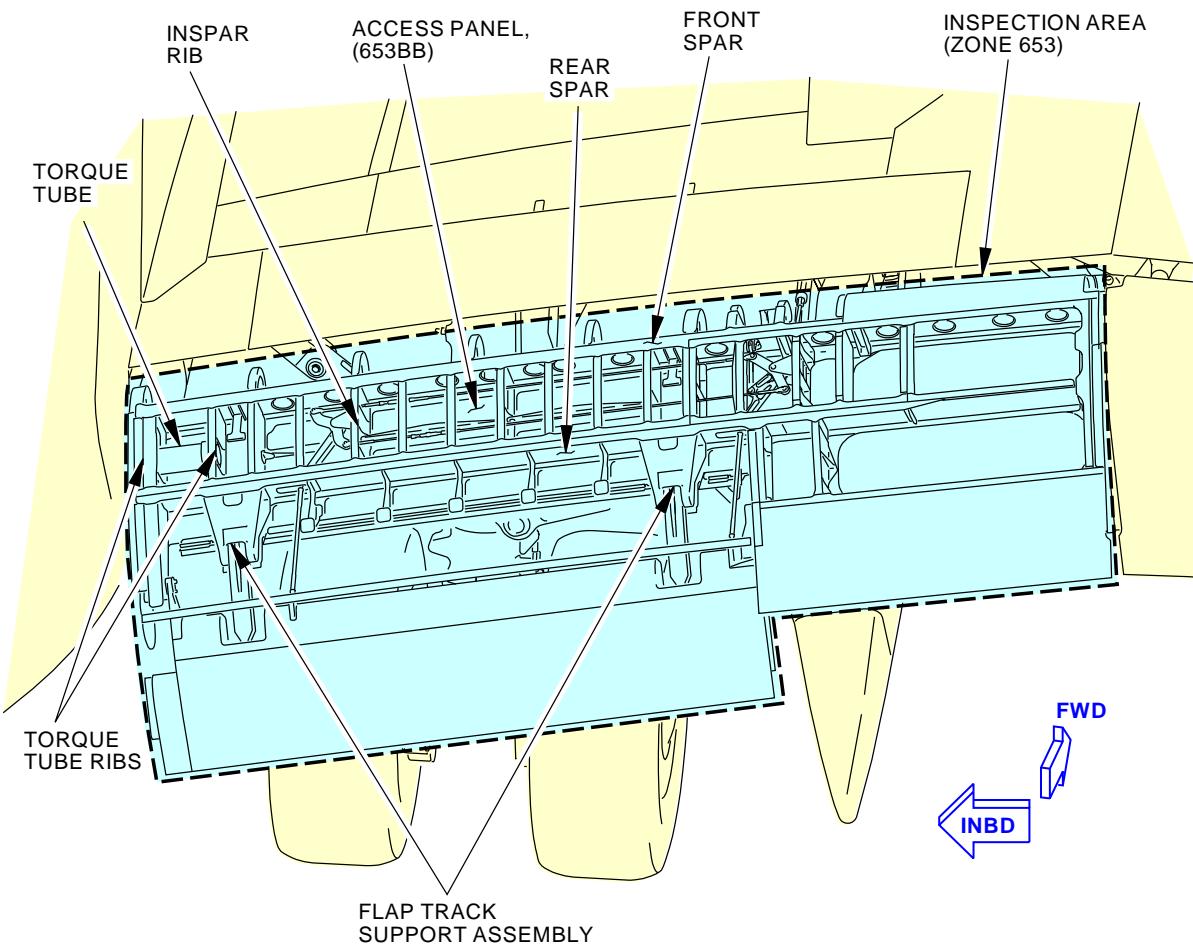
INTERNAL - GENERAL VISUAL: RIGHT INBOARD FLAP
Figure 1 (Sheet 1 of 2)

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT INBOARD FLAP
		D633A109-AKS 57-300-02-01

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AKS737-600/700/800/900
TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-300-02-01

RIGHT INBOARD MAIN FLAP
(UPPER PANELS NOT SHOWN)**B**MPD ITEM
57-300-02

D75034 S0000164305_V3

INTERNAL - GENERAL VISUAL: RIGHT INBOARD FLAP
Figure 1 (Sheet 2 of 2)

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT INBOARD FLAP
		D633A109-AKS 57-300-02-01

Page 6 of 6
Jun 15/2016

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT OUTBOARD WING REAR SPAR			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-310-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 561AB 561BB 561CB 571CB 571DB			ZONE 561 571

Inspect aft side of rear spar (chords, webs and stiffeners), including flap track 1 & 2 support fittings.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING REAR SPAR
		D633A109-AKS 57-310-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-310-01-01												
				MECH INSP												
TASK 57-05-03-210-847																
1. INTERNAL - GENERAL VISUAL: LEFT OUTBOARD WING REAR SPAR																
(Figure 1)																
A. Inspection																
SUBTASK 57-05-03-010-009																
(1) Open these access panels:																
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>561AB</td><td>Midspan Fixed Trailing Edge Access Panel - WBL 224</td></tr><tr><td>561BB</td><td>Midspan Fixed Trailing Edge Access Panel - WBL 305</td></tr><tr><td>561CB</td><td>Midspan Fixed Trailing Edge Access Panel Door - WBL 388</td></tr><tr><td>571CB</td><td>Lower Outboard Fixed Trailing Edge Access Panel</td></tr><tr><td>571DB</td><td>Lower Outboard Fixed Trailing Edge Access Panel</td></tr></tbody></table>					Number	Name/Location	561AB	Midspan Fixed Trailing Edge Access Panel - WBL 224	561BB	Midspan Fixed Trailing Edge Access Panel - WBL 305	561CB	Midspan Fixed Trailing Edge Access Panel Door - WBL 388	571CB	Lower Outboard Fixed Trailing Edge Access Panel	571DB	Lower Outboard Fixed Trailing Edge Access Panel
Number	Name/Location															
561AB	Midspan Fixed Trailing Edge Access Panel - WBL 224															
561BB	Midspan Fixed Trailing Edge Access Panel - WBL 305															
561CB	Midspan Fixed Trailing Edge Access Panel Door - WBL 388															
571CB	Lower Outboard Fixed Trailing Edge Access Panel															
571DB	Lower Outboard Fixed Trailing Edge Access Panel															
SUBTASK 57-05-03-210-047																
(2) Do a General Visual inspection of the aft side of rear spar (chords, webs and stiffeners), including flap track 1 & 2 support fittings.																
SUBTASK 57-05-03-910-049																
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.																
SUBTASK 57-05-03-410-009																
(4) Close these access panels:																
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>561AB</td><td>Midspan Fixed Trailing Edge Access Panel - WBL 224</td></tr><tr><td>561BB</td><td>Midspan Fixed Trailing Edge Access Panel - WBL 305</td></tr><tr><td>561CB</td><td>Midspan Fixed Trailing Edge Access Panel Door - WBL 388</td></tr><tr><td>571CB</td><td>Lower Outboard Fixed Trailing Edge Access Panel</td></tr><tr><td>571DB</td><td>Lower Outboard Fixed Trailing Edge Access Panel</td></tr></tbody></table>					Number	Name/Location	561AB	Midspan Fixed Trailing Edge Access Panel - WBL 224	561BB	Midspan Fixed Trailing Edge Access Panel - WBL 305	561CB	Midspan Fixed Trailing Edge Access Panel Door - WBL 388	571CB	Lower Outboard Fixed Trailing Edge Access Panel	571DB	Lower Outboard Fixed Trailing Edge Access Panel
Number	Name/Location															
561AB	Midspan Fixed Trailing Edge Access Panel - WBL 224															
561BB	Midspan Fixed Trailing Edge Access Panel - WBL 305															
561CB	Midspan Fixed Trailing Edge Access Panel Door - WBL 388															
571CB	Lower Outboard Fixed Trailing Edge Access Panel															
571DB	Lower Outboard Fixed Trailing Edge Access Panel															
— END OF TASK —																

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING REAR SPAR	
		D633A109-AKS 57-310-01-01	Page 2 of 7 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-310-01-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING REAR SPAR	
		D633A109-AKS 57-310-01-01	Page 3 of 7 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-310-01-01			
				<table border="1"><tr><td>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</td><td>MECH</td><td>INSP</td></tr></table>	1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP
1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP					

SUBTASK 51-05-01-210-063

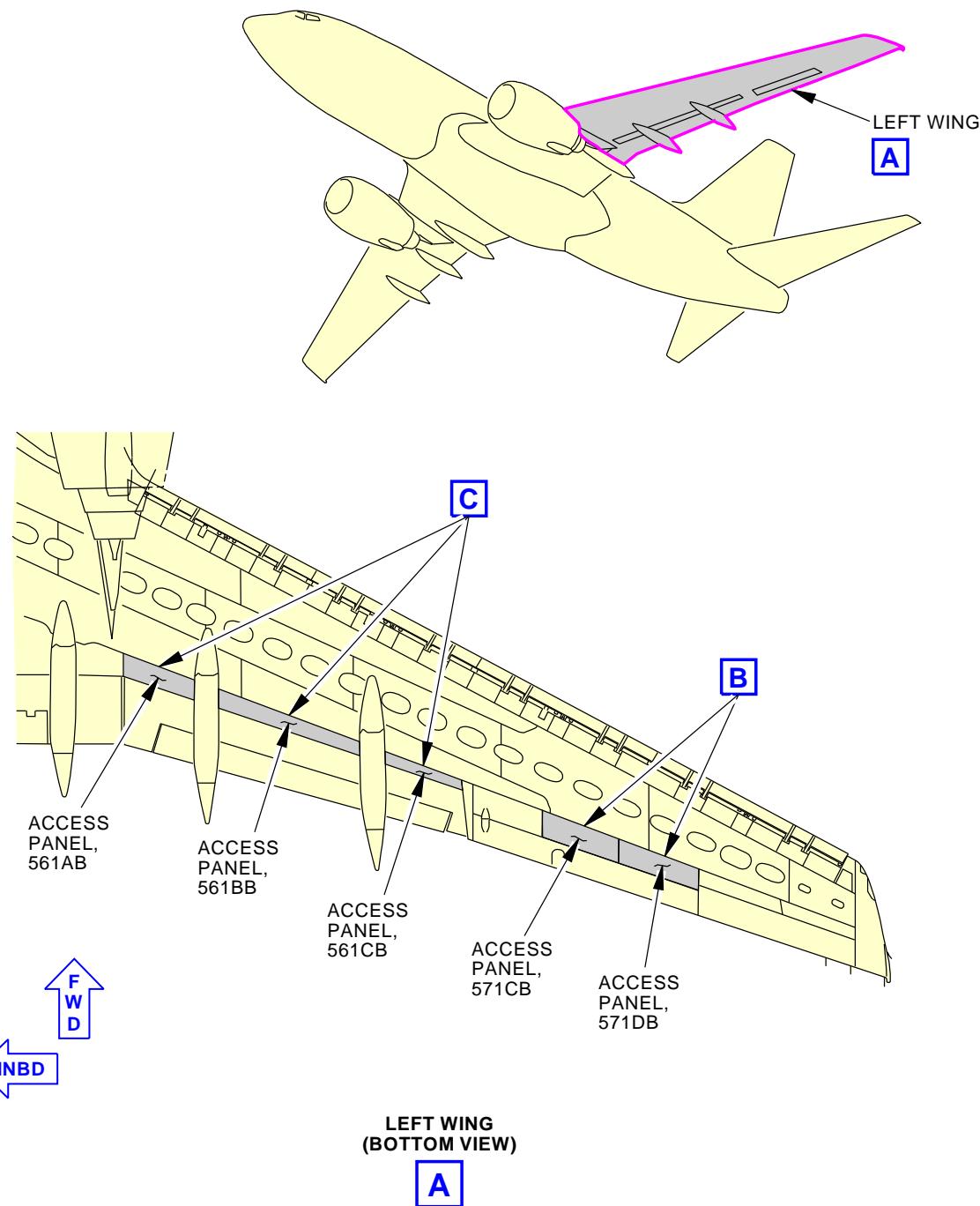
- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING REAR SPAR
		D633A109-AKS 57-310-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-310-01-01
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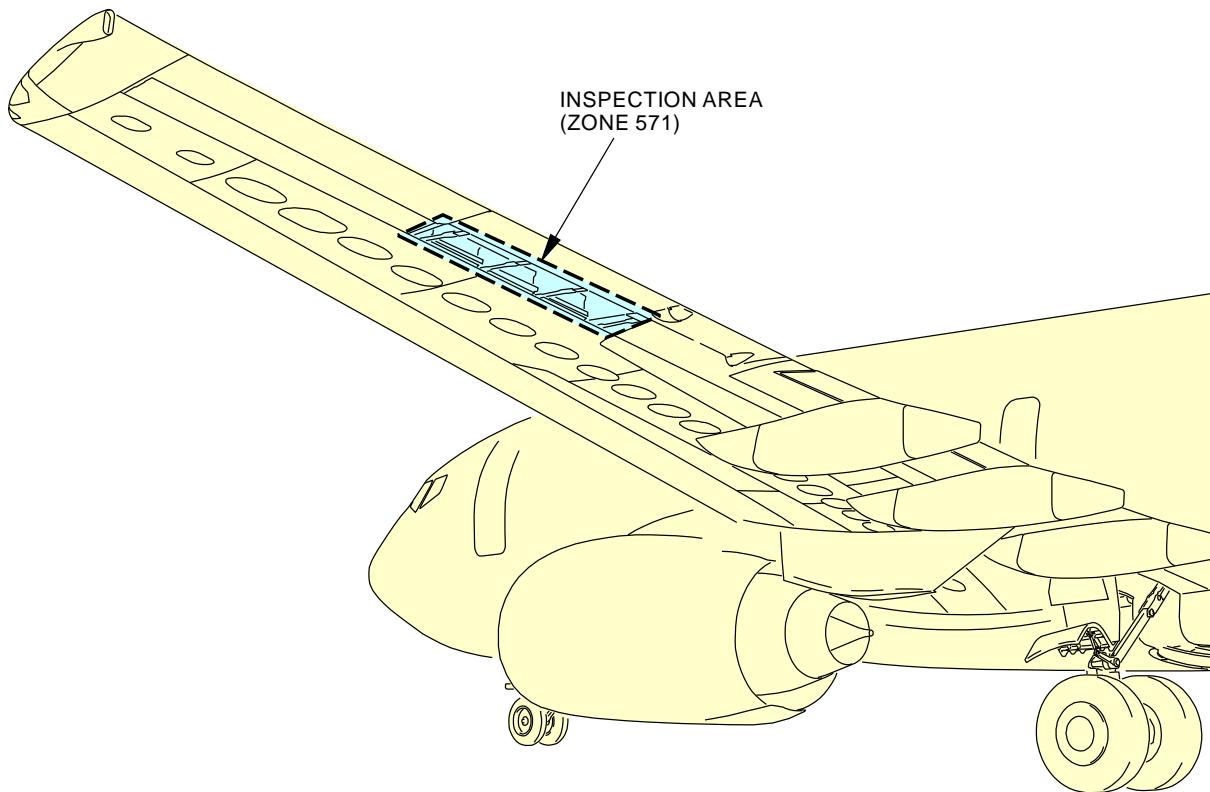
408750 S0000136577_V2

**Left Outboard Wing Rear Spar General Visual (Internal)
Figure 1 (Sheet 1 of 3)**

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING REAR SPAR
		D633A109-AKS 57-310-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-310-01-01

**B**

408752 S0000136578_V3

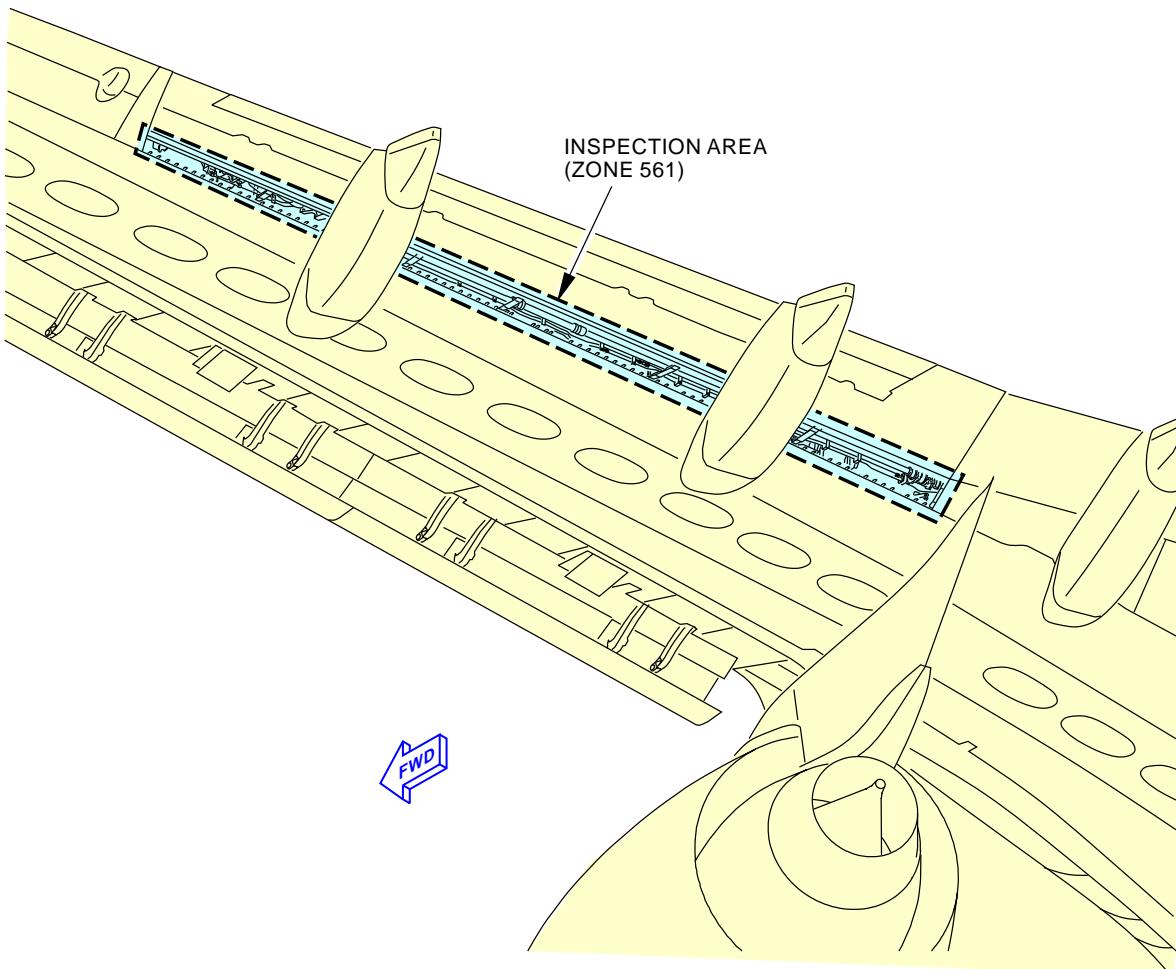
**Left Outboard Wing Rear Spar General Visual (Internal)
Figure 1 (Sheet 2 of 3)**

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING REAR SPAR
		D633A109-AKS 57-310-01-01

**Page 6 of 7
Jun 15/2016**

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-310-01-01



408818 S0000136580_V3

**Left Outboard Wing Rear Spar General Visual (Internal)
Figure 1 (Sheet 3 of 3)**

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD WING REAR SPAR
		D633A109-AKS 57-310-01-01

**Page 7 of 7
Jun 15/2016**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT OUTBOARD WING REAR SPAR			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-310-02-01
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	18000 FC	18000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 661AB 661BB 661CB 671CB 671DB			ZONE 661 671

Inspect aft side of rear spar (chords, webs and stiffeners), including flap track 7 & 8 support fittings.

INTERVAL NOTE: Whichever comes first.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING REAR SPAR	
		D633A109-AKS 57-310-02-01	Page 1 of 7 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-310-02-01												
				MECH INSP												
TASK 57-05-03-210-848																
1. INTERNAL - GENERAL VISUAL: RIGHT OUTBOARD WING REAR SPAR																
(Figure 1)																
A. Inspection																
SUBTASK 57-05-03-010-008																
(1) Open these access panels:																
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Number	Name/Location															
661AB	Midspan Fixed T.E. Panel															
661BB	Midspan Fixed T.E. Panel															
661CB	Midspan Fixed T.E. Panel															
671CB	Lower Outboard Fixed Trailing Edge Access Panel															
671DB	Lower Outboard Fixed Trailing Edge Access Panel															
SUBTASK 57-05-03-210-048																
(2) Do a General Visual inspection of the aft side of rear spar (chords, webs and stiffeners), including flap track 7 & 8 support fittings.																
SUBTASK 57-05-03-910-050																
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.																
SUBTASK 57-05-03-410-008																
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Number	Name/Location															
661AB	Midspan Fixed T.E. Panel															
661BB	Midspan Fixed T.E. Panel															
661CB	Midspan Fixed T.E. Panel															
671CB	Lower Outboard Fixed Trailing Edge Access Panel															
671DB	Lower Outboard Fixed Trailing Edge Access Panel															
———— END OF TASK ————																

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING REAR SPAR	
		D633A109-AKS 57-310-02-01	Page 2 of 7 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-310-02-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING REAR SPAR	
		D633A109-AKS 57-310-02-01	Page 3 of 7 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-310-02-01	
			<p>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</p> <p>2) Not applicable</p> <p>3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:</p> <p>Water displacing / anti-corrosion compounds should not be applied in the following areas:</p> <ul style="list-style-type: none">• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).• Areas with electrical arc potential.• Interior materials, including cargo liners (change of flammability properties).• Fiber-glass ducts where temperature exceeds 220 degrees F.• Selected areas noted in baseline program.	MECH	INSP

SUBTASK 51-05-01-210-063

(7) CPCP Basic Task Item 7 is not applicable.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING REAR SPAR
		D633A109-AKS 57-310-02-01

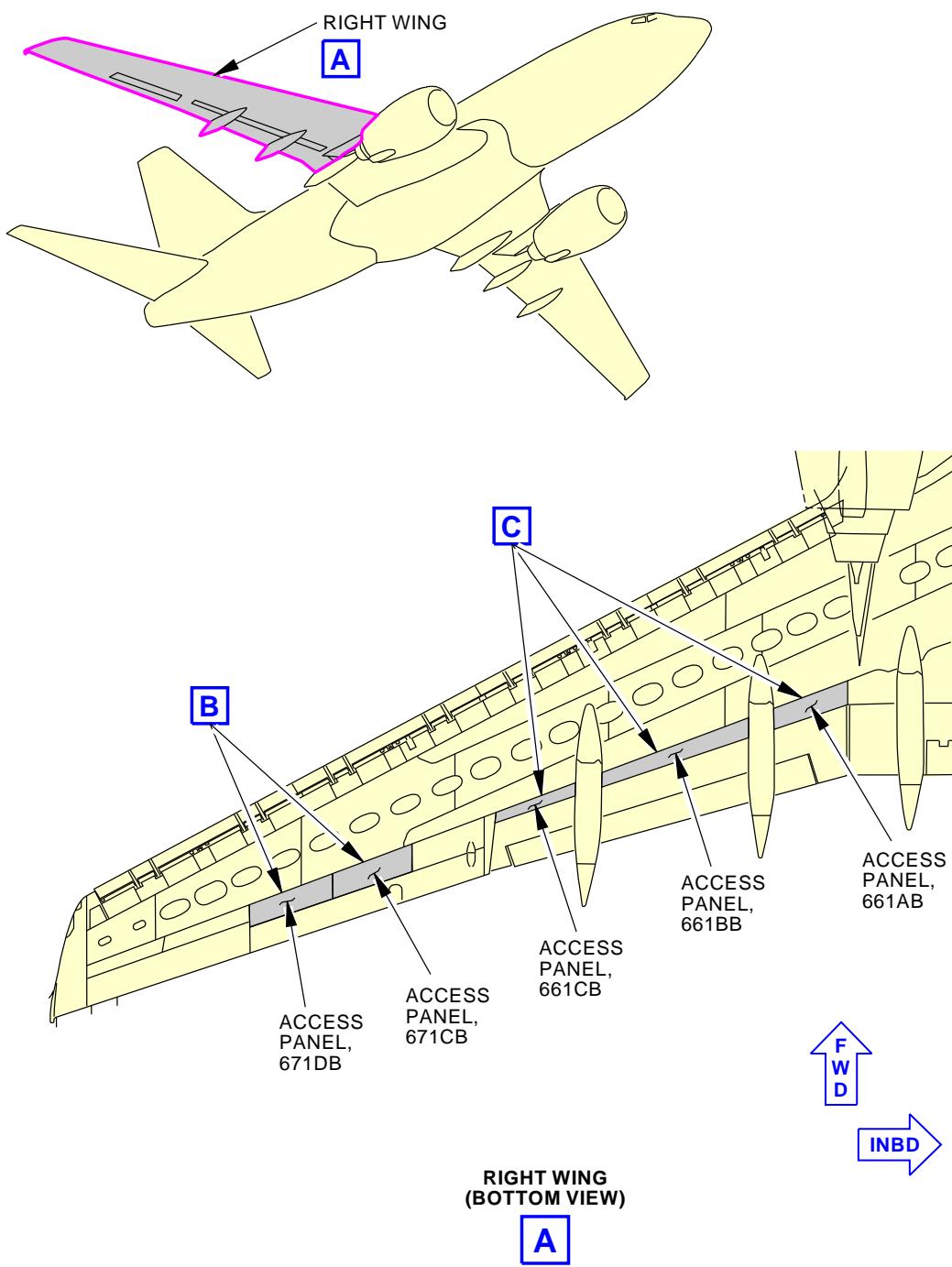
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-310-02-01

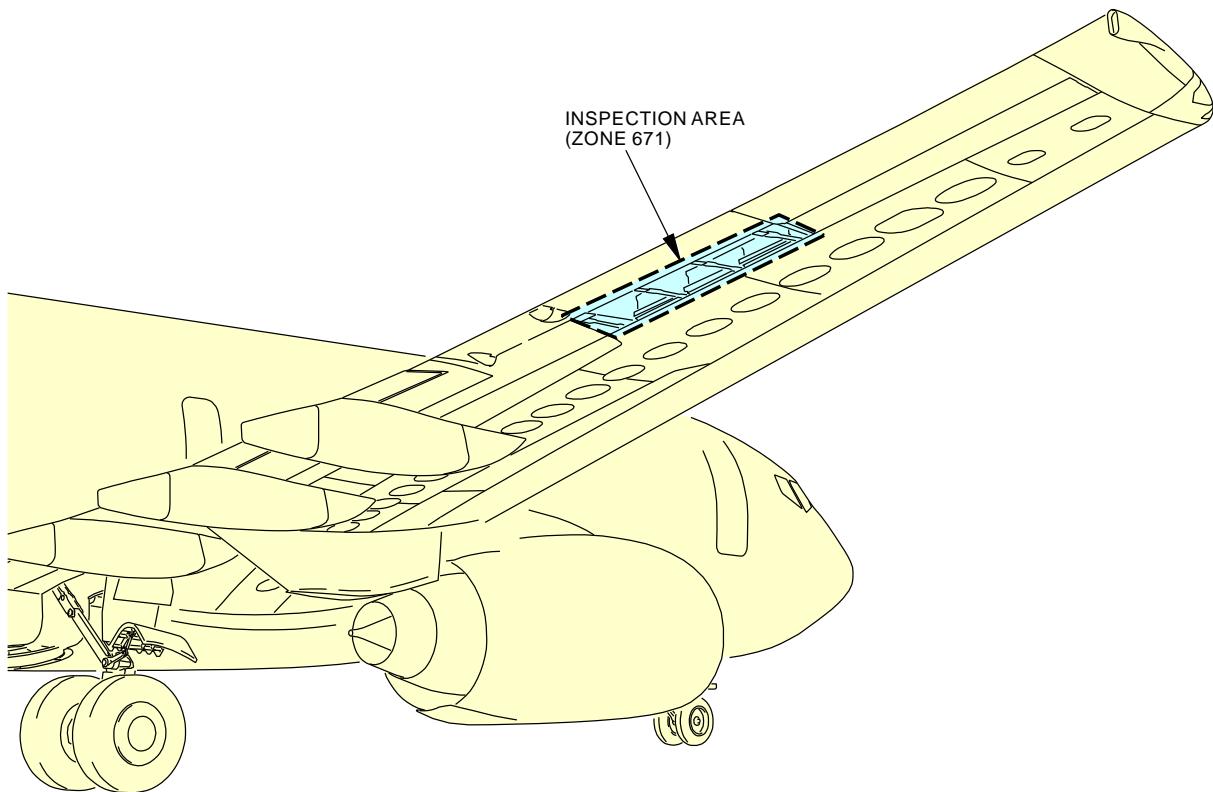
408797 S0000136581_V2

**Right Outboard Wing Rear Spar General Visual (Internal)
Figure 1 (Sheet 1 of 3)**

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING REAR SPAR
		D633A109-AKS 57-310-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-310-02-01

**B**

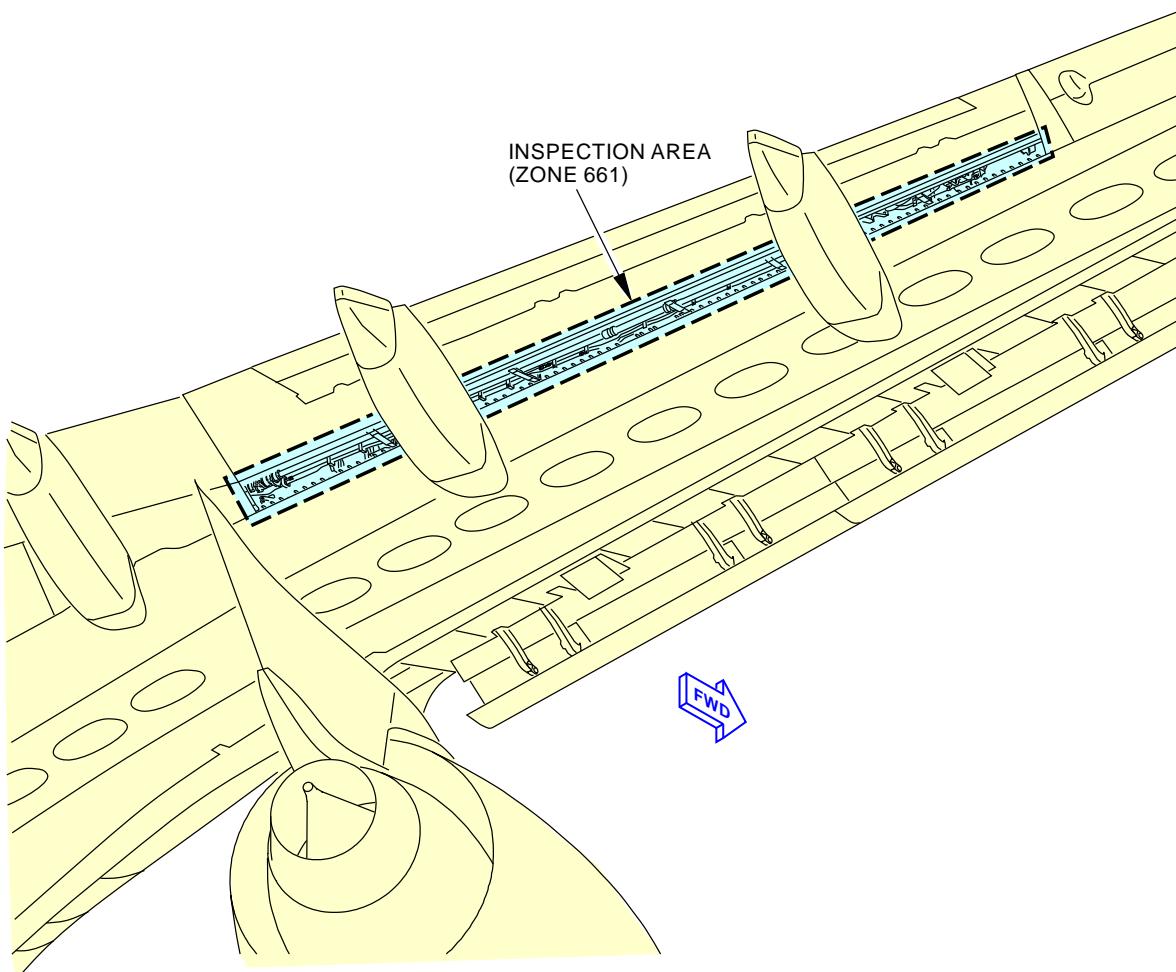
408779 S0000136583_V3

**Right Outboard Wing Rear Spar General Visual (Internal)
Figure 1 (Sheet 2 of 3)**

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING REAR SPAR
		D633A109-AKS 57-310-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-310-02-01

**C**

408820 S0000136585_V3

**Right Outboard Wing Rear Spar General Visual (Internal)
Figure 1 (Sheet 3 of 3)**

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD WING REAR SPAR
		D633A109-AKS 57-310-02-01

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Jun 15/2016

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT OUTBOARD FLAP			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-330-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 10 YR	REPEAT 10 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	36000 FC	36000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 567AT 567BT 567CT 567DT 567ET 567FT 567GT			ZONE 567
		567HT			NOTE

Inspect left outboard flap internally: 1. Front spar (aft side), including support fittings at WBL 254 and 358; 2. Rear spar (forward side); 3. Inspar ribs and aft flap track support ribs.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Deploy aft flap so that aft flap tracks do not block view of rear spar lower chord.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
A00247	Sealant - Pressure And Environmental - Chromate Type	BMS5-95
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00528	Compound - Corrosion Preventive, Petroleum Hot Application (Soft Film)	MIL-C-11796 Class III
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD FLAP	
		D633A109-AKS 57-330-01-01	Page 1 of 7 Jun 15/2016

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-330-01-01																		
				MECH INSP																		
TASK 57-05-03-210-849																						
1. INTERNAL - GENERAL VISUAL: LEFT OUTBOARD FLAP																						
(Figure 1)																						
A. Inspection																						
SUBTASK 57-05-03-010-022																						
(1) Open these access panels:																						
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>567AT</td><td>Outboard Flap - L.E. Skin</td></tr><tr><td>567BT</td><td>Flap, Forward Carriage Bearing And Fitting</td></tr><tr><td>567CT</td><td>Outboard Flap - L.E. Skin</td></tr><tr><td>567DT</td><td>Outboard Flap - L.E. Skin</td></tr><tr><td>567ET</td><td>Flap, Forward Carriage Bearing And Fitting</td></tr><tr><td>567FT</td><td>Outboard Flap - L.E. Skin</td></tr><tr><td>567GT</td><td>Outboard Flap - Upper Skin</td></tr><tr><td>567HT</td><td>Outboard Flap - Upper Skin</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	567AT	Outboard Flap - L.E. Skin	567BT	Flap, Forward Carriage Bearing And Fitting	567CT	Outboard Flap - L.E. Skin	567DT	Outboard Flap - L.E. Skin	567ET	Flap, Forward Carriage Bearing And Fitting	567FT	Outboard Flap - L.E. Skin	567GT	Outboard Flap - Upper Skin	567HT	Outboard Flap - Upper Skin
<u>Number</u>	<u>Name/Location</u>																					
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567FT	Outboard Flap - L.E. Skin																					
567GT	Outboard Flap - Upper Skin																					
567HT	Outboard Flap - Upper Skin																					
<u>NOTE:</u> Deploy aft flap so that aft flap tracks do not block view of rear spar lower chord.																						
(a) If it is installed, remove the leading edge skin panel [2] from the main flap assembly [1] forward of the inboard carriage [4]:																						
<u>NOTE:</u> This panel comes very close to the flap track when you engage the inboard carriage.																						
1) These panels are:																						
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>567BT</td><td>Flap, Forward Carriage Bearing And Fitting</td></tr><tr><td>567ET</td><td>Flap, Forward Carriage Bearing And Fitting</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	567BT	Flap, Forward Carriage Bearing And Fitting	567ET	Flap, Forward Carriage Bearing And Fitting												
<u>Number</u>	<u>Name/Location</u>																					
567BT	Flap, Forward Carriage Bearing And Fitting																					
567ET	Flap, Forward Carriage Bearing And Fitting																					
2) Remove the bolts [3] that attach the leading edge skin panel [2].																						
3) Remove the leading edge skin panel [2] from the main flap assembly [1].																						
SUBTASK 57-05-03-210-049																						
(2) Do a General Visual inspection of the left outboard flap internally.																						
(a) Front spar (aft side), including support fittings at WBL 254 and 358.																						
(b) Rear spar (forward side).																						
(c) Inspar ribs and aft flap track support ribs.																						
SUBTASK 57-05-03-910-051																						
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.																						
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(4) Close these access panels:																						
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<u>Number</u>	<u>Name/Location</u>																					
567AT	Outboard Flap - L.E. Skin																					
567BT	Flap, Forward Carriage Bearing And Fitting																					
567CT	Outboard Flap - L.E. Skin																					
567DT	Outboard Flap - L.E. Skin																					

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD FLAP	
		D633A109-AKS 57-330-01-01	Page 2 of 7 Jun 15/2016

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-330-01-01
				MECH INSP
(Continued)				
Number Name/Location				
567ET Flap, Forward Carriage Bearing And Fitting				
567FT Outboard Flap - L.E. Skin				
567GT Outboard Flap - Upper Skin				
567HT Outboard Flap - Upper Skin				
(a) Install the leading edge skin panel [2] on the main flap assembly [1] forward of the inboard carriage [4]:				
1) These panels are:				
Number Name/Location				
567BT Flap, Forward Carriage Bearing And Fitting				
567ET Flap, Forward Carriage Bearing And Fitting				
2) Put the leading edge skin panel [2] in its location on the leading edge of the main flap assembly [1].				
3) Apply compound, C00528 to the holes for the bolts [3].				
4) Install the bolts [3] to attach the leading edge skin panel [2].				
5) Apply sealant, A00247 to fill all of the clearances around the leading edge skin panel [2] that are more than 0.05 in. (1.27 mm).				
———— END OF TASK ————				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD FLAP
		D633A109-AKS 57-330-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-330-01-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD FLAP D633A109-AKS 57-330-01-01	Page 4 of 7 Jun 15/2016
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AKS

737-600/700/800/900

TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-330-01-01			
				<table border="1"><tr><td>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</td><td>MECH</td><td>INSP</td></tr></table>	1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP
1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP					

SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

END OF TASK

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD FLAP
		D633A109-AKS 57-330-01-01

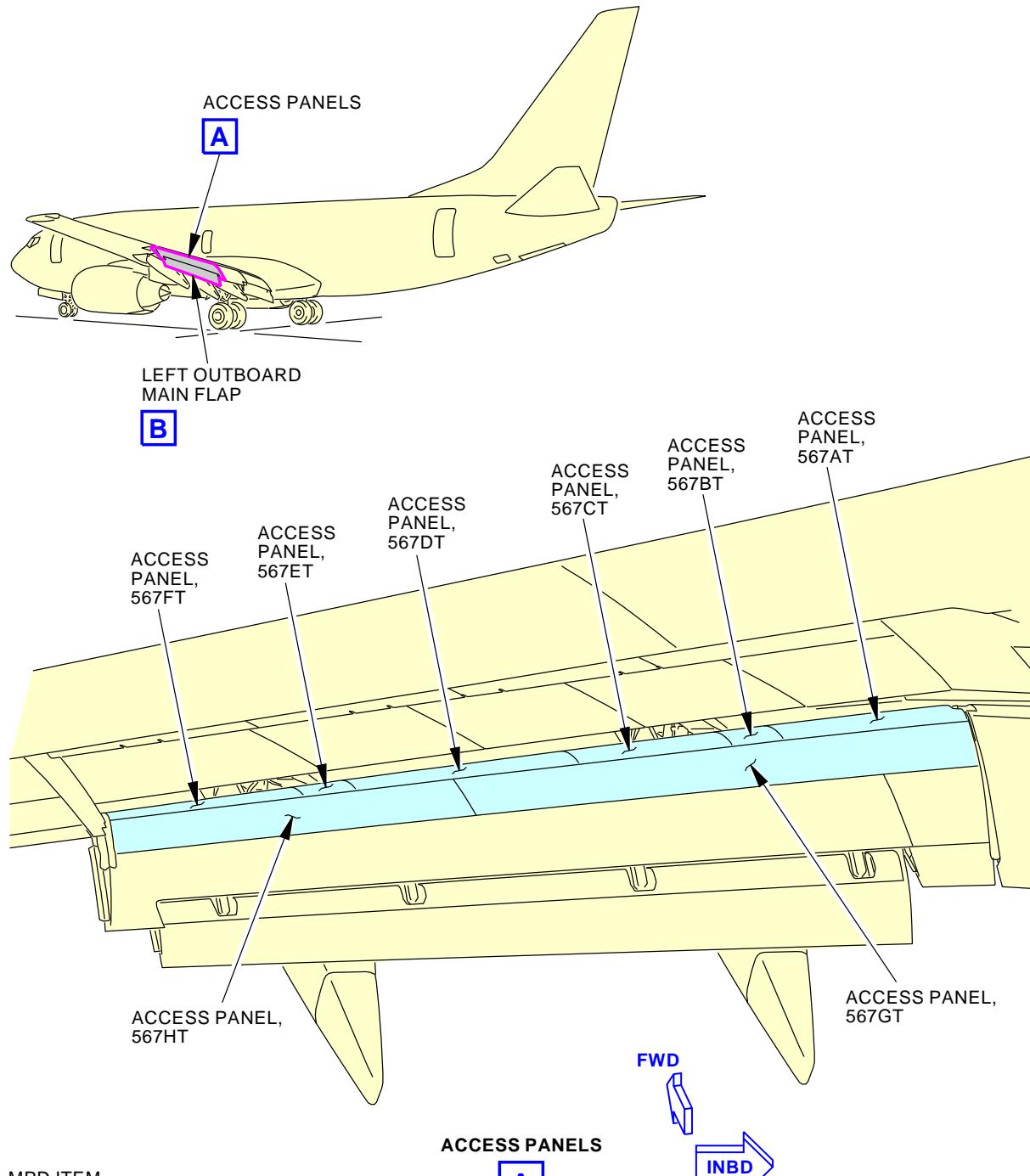
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-330-01-01

General Visual: Left Outboard Flap
Figure 1 (Sheet 1 of 2)

D76285 S0000164272_V3

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD FLAP
		D633A109-AKS 57-330-01-01

Page 6 of 7
Jun 15/2016

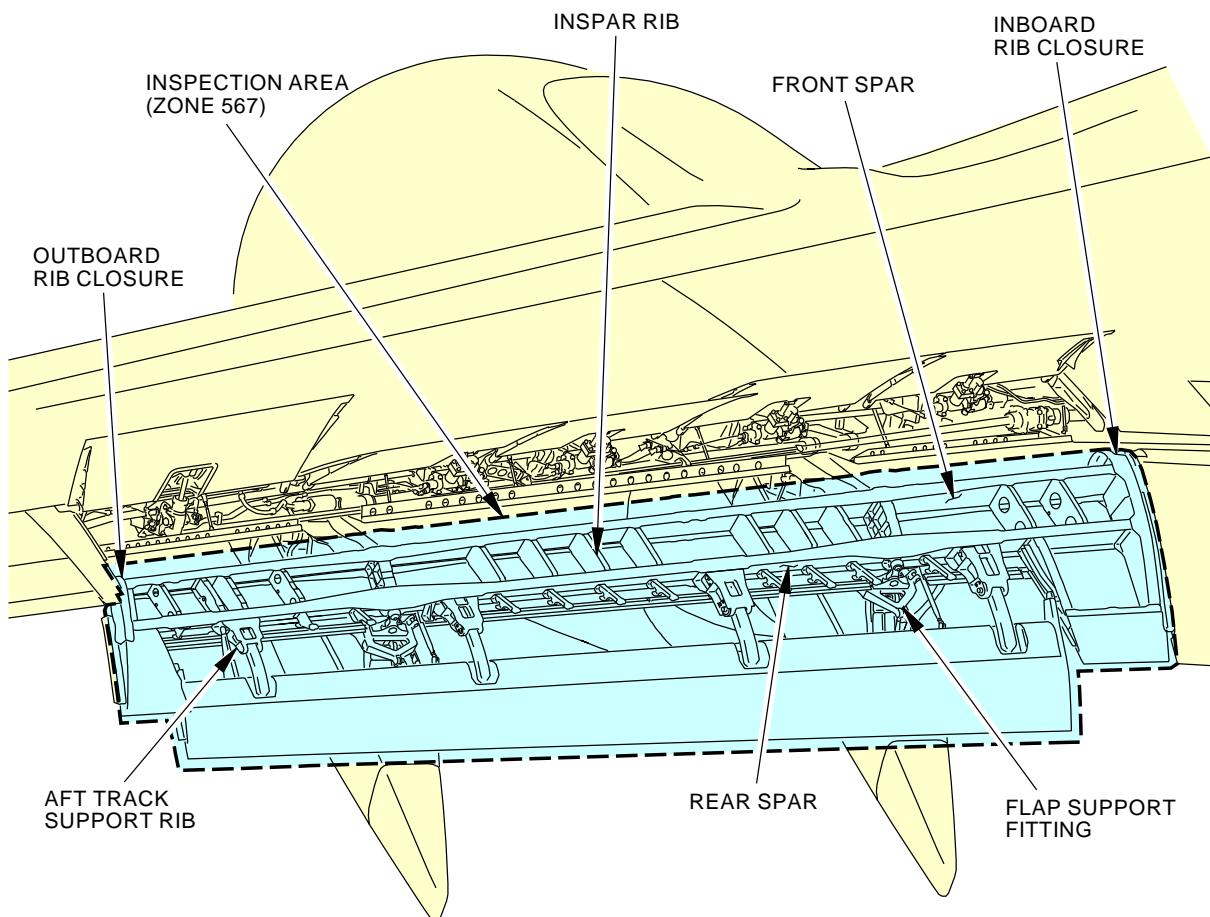
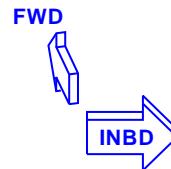
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-330-01-01**LEFT OUTBOARD MAIN FLAP
(UPPER ACCESS PANELS NOT SHOWN)****B**MPD ITEM
57-330-01

D76291 S0000164273_V3

**General Visual: Left Outboard Flap
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT OUTBOARD FLAP
		D633A109-AKS 57-330-01-01

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Jun 15/2016

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT OUTBOARD FLAP			BOEING CARD NO. 57-330-02-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 10 YR	REPEAT 10 YR	APPLICABILITY
STATION	SKILL AIRPL	1.2	36000 FC	36000 FC	AIRPLANE ALL ENGINE ALL
		ACCESS 667AT 667BT 667CT 667DT 667ET 667FT 667GT			ZONE 667
		667HT			NOTE

Inspect right outboard flap internally: 1. Front spar (aft side), including support fittings at WBL 254 and 358; 2. Rear spar (forward side); 3. Inspar ribs and aft flap track support ribs.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Deploy aft flap so that aft flap tracks do not block view of rear spar lower chord.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
A00247	Sealant - Pressure And Environmental - Chromate Type	BMS5-95
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00528	Compound - Corrosion Preventive, Petroleum Hot Application (Soft Film)	MIL-C-11796 Class III
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD FLAP
		D633A109-AKS 57-330-02-01

**Page 1 of 7
Jun 15/2016**

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-330-02-01																		
				MECH INSP																		
TASK 57-05-03-210-850																						
1. INTERNAL - GENERAL VISUAL: RIGHT OUTBOARD FLAP																						
(Figure 1)																						
A. Inspection																						
SUBTASK 57-05-03-010-007																						
(1) Open these access panels:																						
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>667AT</td><td>Outboard Flap - L.E. Skin</td></tr><tr><td>667BT</td><td>Flap, Forward Carriage Bearing And Fitting</td></tr><tr><td>667CT</td><td>Outboard Flap - L.E. Skin</td></tr><tr><td>667DT</td><td>Outboard Flap - L.E. Skin</td></tr><tr><td>667ET</td><td>Flap, Forward Carriage Bearing And Fitting</td></tr><tr><td>667FT</td><td>Outboard Flap - L.E. Skin</td></tr><tr><td>667GT</td><td>Outboard Flap - Upper Skin</td></tr><tr><td>667HT</td><td>Outboard Flap - Upper Skin</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	667AT	Outboard Flap - L.E. Skin	667BT	Flap, Forward Carriage Bearing And Fitting	667CT	Outboard Flap - L.E. Skin	667DT	Outboard Flap - L.E. Skin	667ET	Flap, Forward Carriage Bearing And Fitting	667FT	Outboard Flap - L.E. Skin	667GT	Outboard Flap - Upper Skin	667HT	Outboard Flap - Upper Skin
<u>Number</u>	<u>Name/Location</u>																					
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667BT	Flap, Forward Carriage Bearing And Fitting																					
667CT	Outboard Flap - L.E. Skin																					
667DT	Outboard Flap - L.E. Skin																					
667ET	Flap, Forward Carriage Bearing And Fitting																					
667FT	Outboard Flap - L.E. Skin																					
667GT	Outboard Flap - Upper Skin																					
667HT	Outboard Flap - Upper Skin																					
<u>NOTE:</u> Deploy aft flap so that aft flap tracks do not block view of rear spar lower chord.																						
(a) If it is installed, remove the leading edge skin panel [2] from the main flap assembly [1] forward of the inboard carriage [4]:																						
<u>NOTE:</u> This panel comes very close to the flap track when you engage the inboard carriage.																						
1) These panels are:																						
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>667BT</td><td>Flap, Forward Carriage Bearing And Fitting</td></tr><tr><td>667ET</td><td>Flap, Forward Carriage Bearing And Fitting</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	667BT	Flap, Forward Carriage Bearing And Fitting	667ET	Flap, Forward Carriage Bearing And Fitting												
<u>Number</u>	<u>Name/Location</u>																					
667BT	Flap, Forward Carriage Bearing And Fitting																					
667ET	Flap, Forward Carriage Bearing And Fitting																					
2) Remove the bolts [3] that attach the leading edge skin panel [2].																						
3) Remove the leading edge skin panel [2] from the main flap assembly [1].																						
SUBTASK 57-05-03-210-050																						
(2) Do a General Visual inspection of the right outboard flap internally.																						
(a) Front spar (aft side), including support fittings at WBL 254 and 358.																						
(b) Rear spar (forward side).																						
(c) Inspar ribs and aft flap track support ribs.																						
SUBTASK 57-05-03-910-052																						
(3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.																						
SUBTASK 57-05-03-410-007																						
(4) Close these access panels:																						
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<u>Number</u>	<u>Name/Location</u>																					
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EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD FLAP	
		D633A109-AKS 57-330-02-01	Page 2 of 7 Jun 15/2016

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-330-02-01
				MECH INSP
(Continued)				
Number Name/Location				
667ET Flap, Forward Carriage Bearing And Fitting				
667FT Outboard Flap - L.E. Skin				
667GT Outboard Flap - Upper Skin				
667HT Outboard Flap - Upper Skin				
(a) Install the leading edge skin panel [2] on the main flap assembly [1] forward of the inboard carriage [4]:				
1) These panels are:				
Number Name/Location				
667BT Flap, Forward Carriage Bearing And Fitting				
667ET Flap, Forward Carriage Bearing And Fitting				
2) Put the leading edge skin panel [2] in its location on the leading edge of the main flap assembly [1].				
3) Apply compound, C00528 to the holes for the bolts [3].				
4) Install the bolts [3] to attach the leading edge skin panel [2].				
5) Apply sealant, A00247 to fill all of the clearances around the leading edge skin panel [2] that are more than 0.05 in. (1.27 mm).				
———— END OF TASK ————				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD FLAP
		D633A109-AKS 57-330-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-330-02-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD FLAP D633A109-AKS 57-330-02-01	Page 4 of 7 Jun 15/2016
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-330-02-01	
			<p>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</p> <p>2) Not applicable</p> <p>3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:</p> <p>Water displacing / anti-corrosion compounds should not be applied in the following areas:</p> <ul style="list-style-type: none">• Cables, pulleys, wiring, plastics, elastomers, oxygen systems.• Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).• Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).• Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).• Areas with electrical arc potential.• Interior materials, including cargo liners (change of flammability properties).• Fiber-glass ducts where temperature exceeds 220 degrees F.• Selected areas noted in baseline program.	MECH	INSP

SUBTASK 51-05-01-210-063

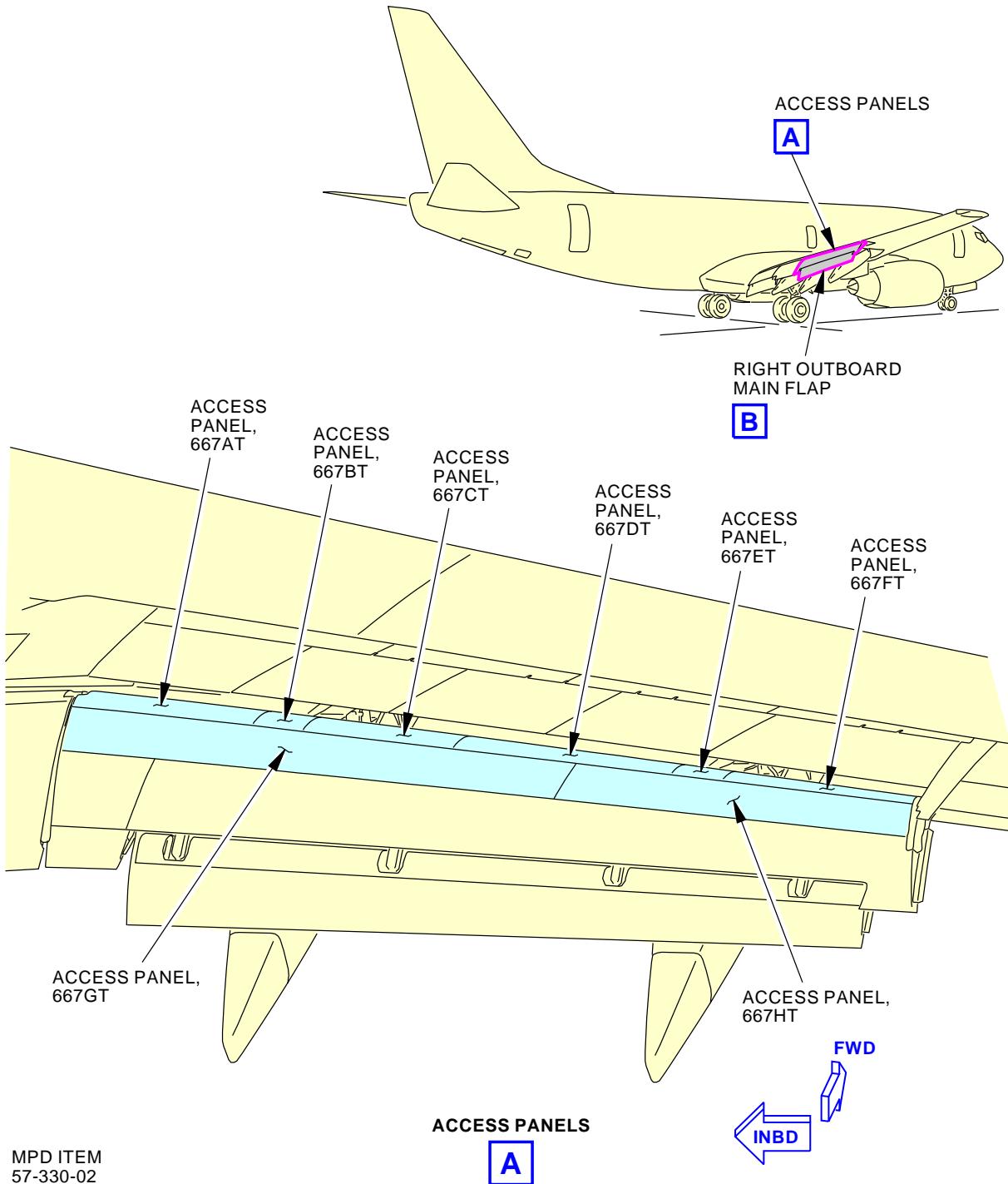
(7) CPCP Basic Task Item 7 is not applicable.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD FLAP
		D633A109-AKS 57-330-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-330-02-01



General Visual: Right Outboard Flap
Figure 1 (Sheet 1 of 2)

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT OUTBOARD FLAP
		D633A109-AKS 57-330-02-01

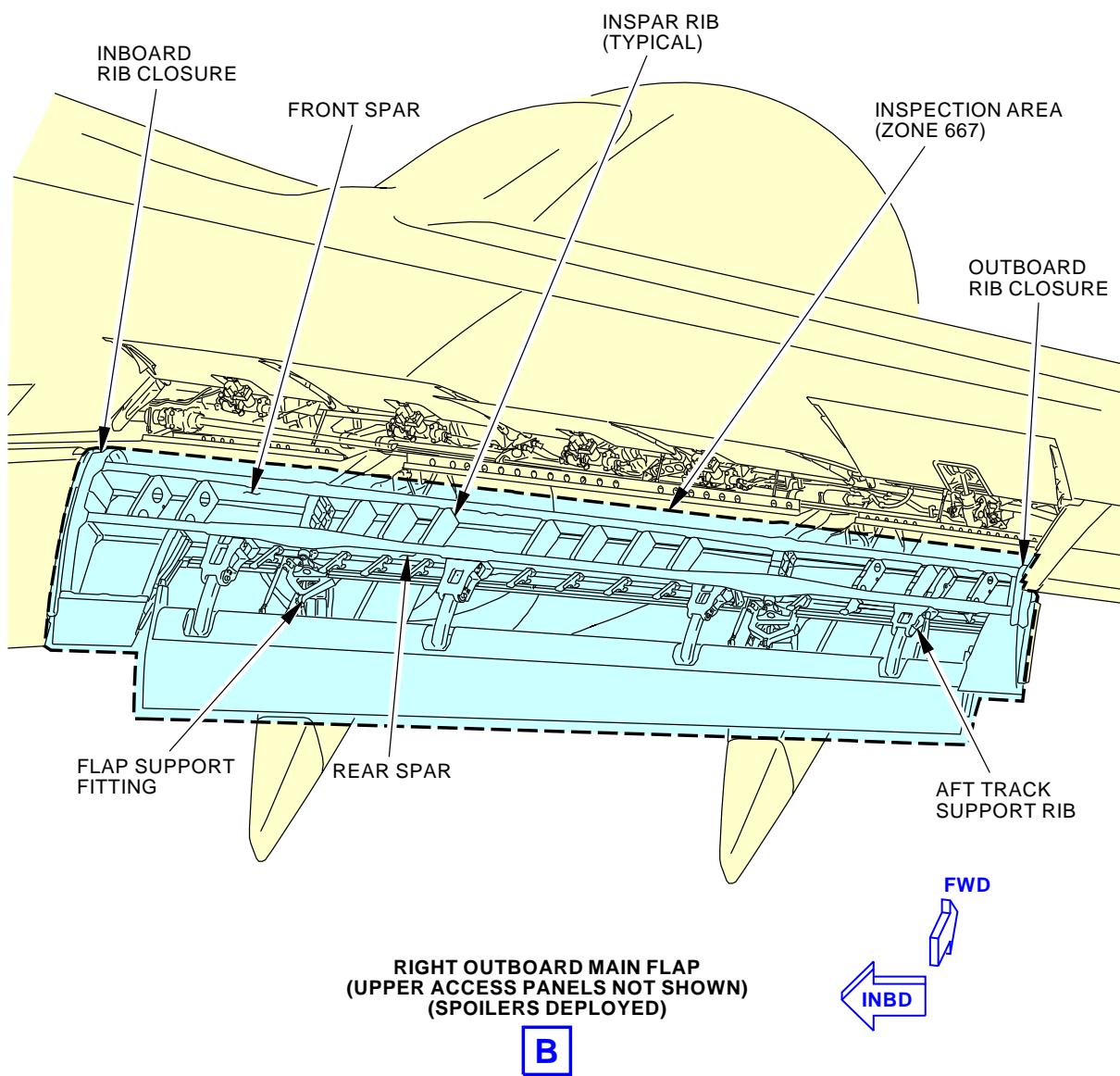
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-330-02-01MPD ITEM
57-330-02

D76478 S0000164296_V3

General Visual: Right Outboard Flap
Figure 1 (Sheet 2 of 2)EFFECTIVITY
AKS ALLSOURCE
MRB**RIGHT OUTBOARD FLAP**D633A109-AKS
57-330-02-01Page 7 of 7
Jun 15/2016

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT WINGLET			BOEING CARD NO. 57-340-01-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL NOTE
		ACCESS 527AB NOTE			ZONE 527

Inspect aluminum rib structure at winglet stations 0, 1, and 4. Utilize borescope to inspect the flanges adjacent to skin panels and spars.

Note: This task satisfies the requirement of the Airplane Partners Boeing (APB) task 57-340-01.

AIRPLANE NOTE: All airplanes equipped with winglets.

ACCESS NOTE: Access through cover 527AB.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WINGLET	
		D633A109-AKS 57-340-01-01	Page 1 of 5 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-340-01-01
TASK 57-05-03-211-803				MECH INSP

1. INTERNAL - SPECIAL DETAILED: LEFT WINGLET

(Figure 1)

A. Inspection

SUBTASK 57-05-03-010-004

- (1) Open this access panel:

Number Name/Location

527AB Winglet Access Panel

NOTE: Access through cover 527AB.

SUBTASK 57-05-03-211-003

- (2) Do a Special Detailed inspection of the aluminum rib structure at winglet stations 0, 1, and 4. Utilize boroscope to inspect the flanges adjacent to skin panels and spars.

NOTE: This task satisfies the requirement of the Airplane Partners Boeing (APB) task 57-340-01.

SUBTASK 57-05-03-910-053

- (3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.

SUBTASK 57-05-03-410-004

- (4) Close this access panel:

Number Name/Location

527AB Winglet Access Panel

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WINGLET	
		D633A109-AKS 57-340-01-01	Page 2 of 5 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-340-01-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WINGLET	
		D633A109-AKS 57-340-01-01	Page 3 of 5 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-340-01-01			
				<table border="1"><tr><td>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</td><td>MECH</td><td>INSP</td></tr></table>	1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP
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SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WINGLET D633A109-AKS 57-340-01-01	Page 4 of 5 Oct 15/2014
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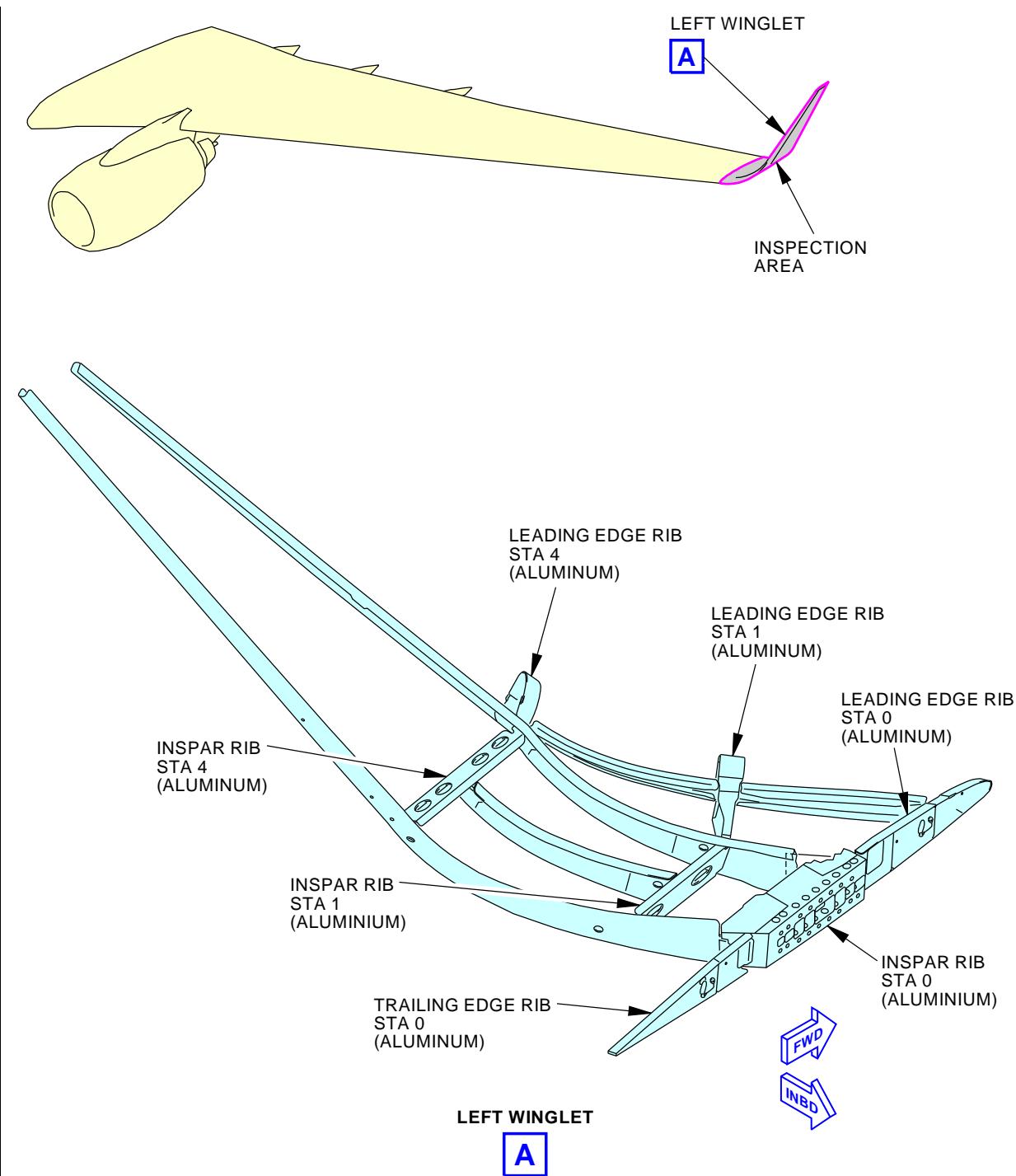
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-340-01-01

INTERNAL - SPECIAL DETAILED: LEFT WINGLET
Figure 1

D65404 S0000161668_V2

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WINGLET
		D633A109-AKS 57-340-01-01

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Jun 15/2016

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT WINGLET			BOEING CARD NO. 57-340-02-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY AIRPLANE ENGINE ALL ALL NOTE
STATION	SKILL AIRPL	ACCESS 627AB NOTE			ZONE 627

Inspect aluminum rib structure at winglet stations 0, 1, and 4. Utilize borescope to inspect the flanges adjacent to skin panels and spars.

Note: This task satisfies the requirement of the Airplane Partners Boeing (APB) task 57-340-02.

AIRPLANE NOTE: All airplanes equipped with winglets.

ACCESS NOTE: Access through cover 627AB.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WINGLET	
		D633A109-AKS 57-340-02-01	Page 1 of 5 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-340-02-01
TASK 57-05-03-211-804				MECH INSP

1. INTERNAL - SPECIAL DETAILED: RIGHT WINGLET

(Figure 1)

A. Inspection

SUBTASK 57-05-03-010-003

- (1) Open this access panel:

Number Name/Location

627AB Winglet Access Panel

NOTE: Access through cover 627AB.

SUBTASK 57-05-03-211-004

- (2) Do a Special Detailed inspection of the aluminum rib structure at winglet stations 0, 1, and 4. Utilize boroscope to inspect the flanges adjacent to skin panels and spars.

NOTE: This task satisfies the requirement of the Airplane Partners Boeing (APB) task 57-340-02.

SUBTASK 57-05-03-910-054

- (3) 737-6789 Basic Task Description, AMM Task 51-05-01-210-806.

SUBTASK 57-05-03-410-003

- (4) Close this access panel:

Number Name/Location

627AB Winglet Access Panel

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WINGLET
		D633A109-AKS 57-340-02-01

Page 2 of 5
Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-340-02-01
				MECH INSP
TASK 51-05-01-210-806				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-057				
(1) CPCP Basic Task Item 1 is not applicable.				
SUBTASK 51-05-01-210-058				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-059				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-060				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-114				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-062				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WINGLET D633A109-AKS 57-340-02-01	Page 3 of 5 Oct 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-340-02-01			
				<table border="1"><tr><td>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</td><td>MECH</td><td>INSP</td></tr></table>	1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP
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- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-063

- (7) CPCP Basic Task Item 7 is not applicable.

END OF TASK

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WINGLET D633A109-AKS 57-340-02-01	Page 4 of 5 Oct 15/2014
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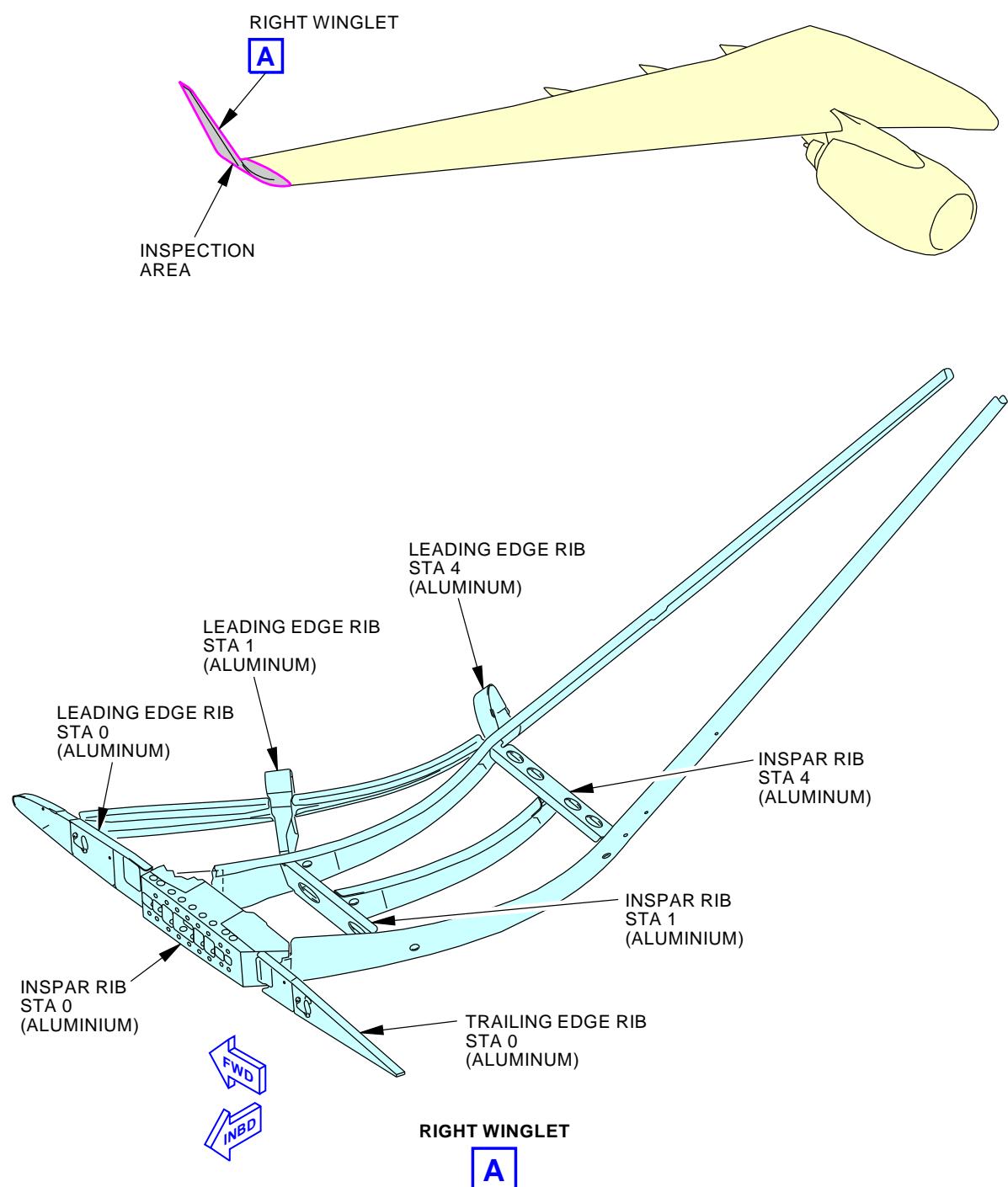
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-340-02-01

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INTERNAL - SPECIAL DETAILED: RIGHT WINGLET
Figure 1EFFECTIVITY
AKS ALLSOURCE
MRB**RIGHT WINGLET****D633A109-AKS**
57-340-02-01**Page 5 of 5**
Jun 15/2016

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT WINGLET			BOEING CARD NO.
DATE	TASK DETAILED				57-351-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL NOTE
		ACCESS 527AB 534BB			ZONE 527
		NOTE			

Inspect upper and lower flanges and webs, including barrel nut holes, Winglet Rib 0 and Wing Rib 27, WBL 658.17.

Note: This task satisfies the requirement of the Airplane Partners Boeing (APB) task 57-350-01.

AIRPLANE NOTE: All airplanes equipped with winglets.

ACCESS NOTE: Remove winglet assembly. Remove winglet access panels as noted.

Remove barrel nuts to facilitate inspection of recesses.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS
AMM 57-21-21-000-801	Winglet Removal (P/B 401)
AMM 57-21-21-400-801	Winglet Installation (P/B 401)

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WINGLET	
		D633A109-AKS 57-351-01-01	Page 1 of 6 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-351-01-01						
				MECH INSP						
TASK 57-05-03-211-805										
1. INTERNAL - DETAILED: LEFT WINGLET										
(Figure 1)										
A. Inspection										
SUBTASK 57-05-03-010-002										
(1) Open these access panels:										
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>527AB</td><td>Winglet Access Panel</td></tr><tr><td>534BB</td><td>Main Tank Access Door - Wing Station 748</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	527AB	Winglet Access Panel	534BB	Main Tank Access Door - Wing Station 748
<u>Number</u>	<u>Name/Location</u>									
527AB	Winglet Access Panel									
534BB	Main Tank Access Door - Wing Station 748									
<u>NOTE:</u> Remove winglet assembly. Remove winglet access panels as noted. Remove barrel nuts to facilitate inspection of recesses.										
SUBTASK 57-05-03-010-056										
(2) Do this task:										
(a) Winglet Removal, AMM TASK 57-21-21-000-801.										
SUBTASK 57-05-03-211-005										
(3) Do a Detailed inspection of the upper and lower flanges and webs, including barrel nut holes, Winglet Rib 0 and Wing Rib 27, WBL 658.17.										
<u>NOTE:</u> This task satisfies the requirement of the Airplane Partners Boeing (APB) task 57-350-01.										
SUBTASK 57-05-03-910-055										
(4) 737-6789 Basic Task Description, AMM Task 51-05-01-210-804.										
SUBTASK 57-05-03-410-056										
(5) Do this task:										
(a) Winglet Installation, AMM TASK 57-21-21-400-801.										
SUBTASK 57-05-03-410-002										
(6) Close these access panels:										
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>527AB</td><td>Winglet Access Panel</td></tr><tr><td>534BB</td><td>Main Tank Access Door - Wing Station 748</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	527AB	Winglet Access Panel	534BB	Main Tank Access Door - Wing Station 748
<u>Number</u>	<u>Name/Location</u>									
527AB	Winglet Access Panel									
534BB	Main Tank Access Door - Wing Station 748									
———— END OF TASK ——										

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WINGLET	
		D633A109-AKS 57-351-01-01	Page 2 of 6 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-351-01-01
				MECH INSP
TASK 51-05-01-210-804				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-043				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-044				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-045				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-046				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-111				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-048				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WINGLET D633A109-AKS 57-351-01-01	Page 3 of 6 Oct 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-351-01-01				
				<table border="1"><thead><tr><th>MECH</th><th>INSP</th></tr></thead><tbody><tr><td></td><td></td></tr></tbody></table>	MECH	INSP		
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- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-049

- (7) CPCP Basic Task Item 7 is not applicable.

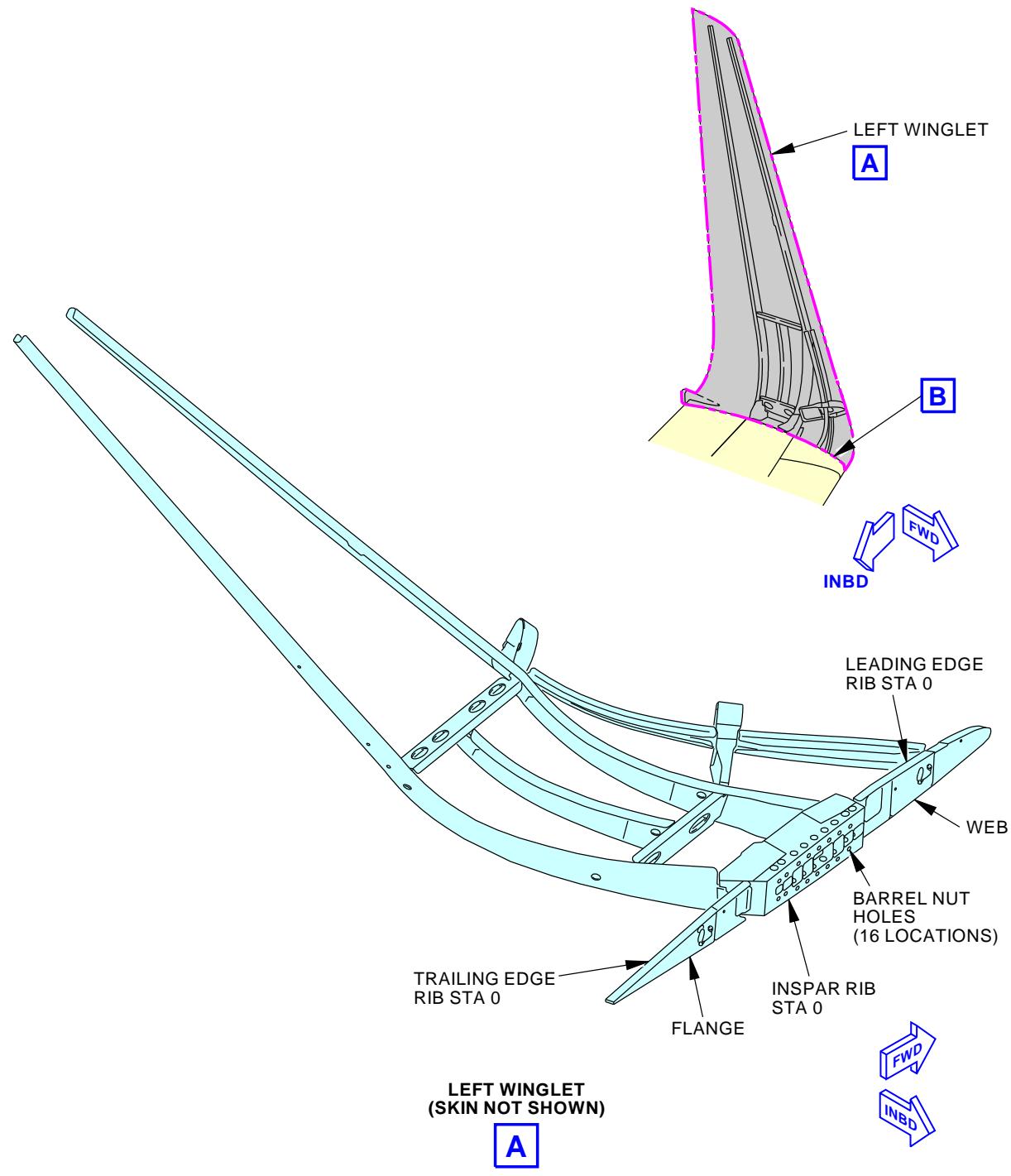
———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WINGLET
		D633A109-AKS 57-351-01-01

Page 4 of 6
Oct 15/2014

AKS737-600/700/800/900
TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-351-01-01



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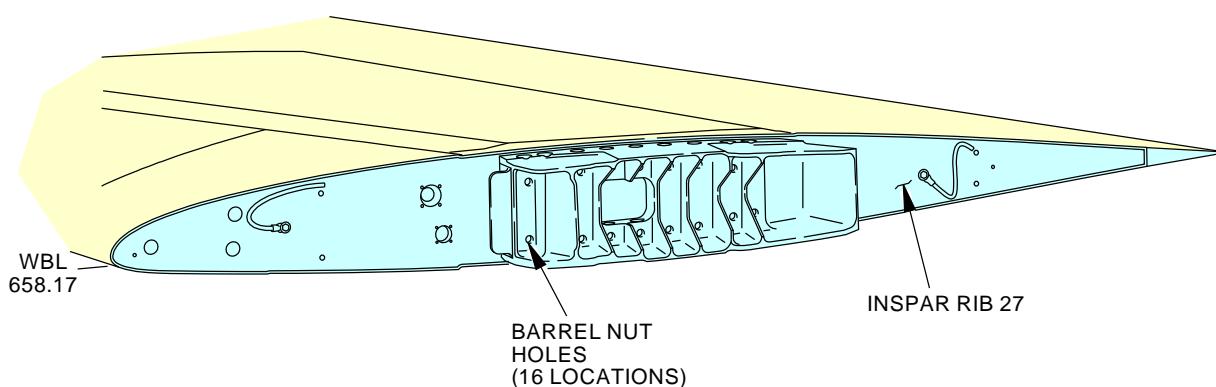
Left Winglet
Figure 1 (Sheet 1 of 2)

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WINGLET
		D633A109-AKS 57-351-01-01

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Jun 15/2016

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-351-01-01

**B**

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**Left Winglet
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WINGLET
		D633A109-AKS 57-351-01-01

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Jun 15/2016

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT WINGLET			BOEING CARD NO.
DATE	TASK DETAILED				57-351-02-01
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 6 YR	REPEAT 6 YR	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL NOTE
		ACCESS 627AB 634BB			ZONE 627
		NOTE			

Inspect upper and lower flanges and webs, including barrel nut holes, Winglet Rib 0 and Wing Rib 27, WBL 658.17.

Note: This task satisfies the requirement of the Airplane Partners Boeing (APB) task 57-350-02.

AIRPLANE NOTE: All airplanes equipped with winglets.

ACCESS NOTE: Remove winglet assembly. Remove winglet access panels as noted.

Remove barrel nuts to facilitate inspection of recesses.

A. References

Reference	Title
AMM 51-00-58	STANDARD TREATMENT METHODS
AMM 57-21-21-000-801	Winglet Removal (P/B 401)
AMM 57-21-21-400-801	Winglet Installation (P/B 401)

B. Consumable Materials

Reference	Description	Specification
C00174	Compound - Corrosion Preventive, Solvent Cutback, Cold Application	MIL-PRF-16173 (Supersedes MIL-C-16173)
C00915	Compound - Organic Corrosion Inhibiting, Advanced	BMS3-29
G00009	Compound - Organic Corrosion Inhibiting	BMS3-23

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WINGLET	
		D633A109-AKS 57-351-02-01	Page 1 of 6 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-351-02-01
				MECH INSP
TASK 57-05-03-211-806				
1. INTERNAL - DETAILED: RIGHT WINGLET				
(Figure 1)				
A. Inspection				
SUBTASK 57-05-03-010-001				
(1) Open these access panels:				
Number Name/Location				
627AB Winglet Access Panel				
634BB Main Tank Access Door - Wing Station 748				
NOTE: Remove winglet assembly. Remove winglet access panels as noted. Remove barrel nuts to facilitate inspection of recesses.				
SUBTASK 57-05-03-010-057				
(2) Do this task:				
(a) Winglet Removal, AMM TASK 57-21-21-000-801.				
SUBTASK 57-05-03-211-006				
(3) Do a Detailed inspection of the upper and lower flanges and webs, including barrel nut holes, Winglet Rib 0 and Wing Rib 27, WBL 658.17.				
NOTE: This task satisfies the requirement of the Airplane Partners Boeing (APB) task 57-350-02.				
SUBTASK 57-05-03-910-056				
(4) 737-6789 Basic Task Description, AMM Task 51-05-01-210-804.				
SUBTASK 57-05-03-410-057				
(5) Do this task:				
(a) Winglet Installation, AMM TASK 57-21-21-400-801				
SUBTASK 57-05-03-410-001				
(6) Close these access panels:				
Number Name/Location				
627AB Winglet Access Panel				
634BB Main Tank Access Door - Wing Station 748				
———— END OF TASK ——				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WINGLET	
		D633A109-AKS 57-351-02-01	Page 2 of 6 Oct 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-351-02-01
				MECH INSP
TASK 51-05-01-210-804				
2. 737-6789 Basic Task Description				
A. CPCP Basic Task				
SUBTASK 51-05-01-210-043				
(1) Do the CPCP Basic Task Item 1 as follows:				
(a) Remove all systems, equipment and interior furnishings, etc. (e.g. toilets, galleys, linings, installation) as necessary to accomplish CPCP Basic Task Item 3. It is not necessary to remove bushings unless specified in the Task Description, or if there is an indication of corrosion, or that the bushing has migrated.				
SUBTASK 51-05-01-210-044				
(2) Do the CPCP Basic Task Item 2 as follows:				
(a) Prior to inspection clean the area as required to accomplish CPCP Basic Task Item 3. It is not necessary to remove normal amounts of sealant/leveling compound unless it has deteriorated to the point where moisture can penetrate down to the metal. A light uniform film of Corrosion Inhibiting Compound (CIC) that has not accumulated dirt or debris, will normally allow adequate inspection of the structure without removal. CIC may require removal if there are multiple layers and/or accumulations of dirt or debris.				
SUBTASK 51-05-01-210-045				
(3) Do the CPCP Basic Task Item 3 as follows:				
(a) Visually inspect all structure listed in the task description. The inspection method is as specified in each task description. Use Additional non-destructive inspections or visual inspections following partial disassembly if there are indications of hidden corrosion, such as bulging skins or corrosion running into splices, or under fittings, etc. In the task area, check the integrity of any sealant/leveling compound to determine if removal is required, and any corrosion inhibiting compound, particularly at faying surfaces, to determine if additional application is required per CPCP Basic Task Item 6.				
SUBTASK 51-05-01-210-046				
(4) Do the CPCP Basic Task item 4 as follows:				
(a) Remove all corrosion, evaluate damage and repair or replace all discrepant structure as required, including application of protective finishes per STANDARD TREATMENT METHODS, AMM SUBJECT 51-00-58, or 737 Structural Repair Manual (SRM) D634A200, (-600), D634A201 (-700), D634A210 (-800), D634A211(-900), D634A333 (BBJ), or related service bulletin, as appropriate. Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.				
SUBTASK 51-05-01-210-111				
(5) Do the CPCP Basic Task Item 5 as follows:				
(a) Clear any blocked holes or gaps that may hinder drainage, as applicable.				
SUBTASK 51-05-01-210-048				
(6) Do the CPCP Basic Task item 6 as follows:				
(a) Apply suitable approved water displacing / anti-corrosion compound as necessary.				

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WINGLET D633A109-AKS 57-351-02-01	Page 3 of 6 Oct 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-351-02-01			
				<table border="1"><tr><td>1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.</td><td>MECH</td><td>INSP</td></tr></table>	1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP
1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.	MECH	INSP					

- 1) The minimum requirement for all areas (except as noted in CPCP Basic Task 6 (a) 3)) is single coat of water displacing / anti-corrosion compound that penetrates faying surfaces and displaces moisture, e.g. a single coat of compound, C00915 BMS 3-29 or corrosion inhibiting compound, G00009 BMS 3-23, where the initial or previous coat has been disturbed or removed.
- 2) Not applicable
- 3) List of areas / items where water displacing/anti-corrosion compounds should not be applied:
Water displacing / anti-corrosion compounds should not be applied in the following areas:
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems.
 - Lubricated or Teflon surfaces (E.g. greased joints, sealed bearings).
 - Over compound, C00174 Cosmoline 1058 (or Equivalent per MIL-C-16173 Grade 1).
 - Adjacent to tears / holes in insulation blankets (water repelling characteristics are diminished).
 - Areas with electrical arc potential.
 - Interior materials, including cargo liners (change of flammability properties).
 - Fiber-glass ducts where temperature exceeds 220 degrees F.
 - Selected areas noted in baseline program.

SUBTASK 51-05-01-210-049

- (7) CPCP Basic Task Item 7 is not applicable.

END OF TASK

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WINGLET D633A109-AKS 57-351-02-01	Page 4 of 6 Oct 15/2014
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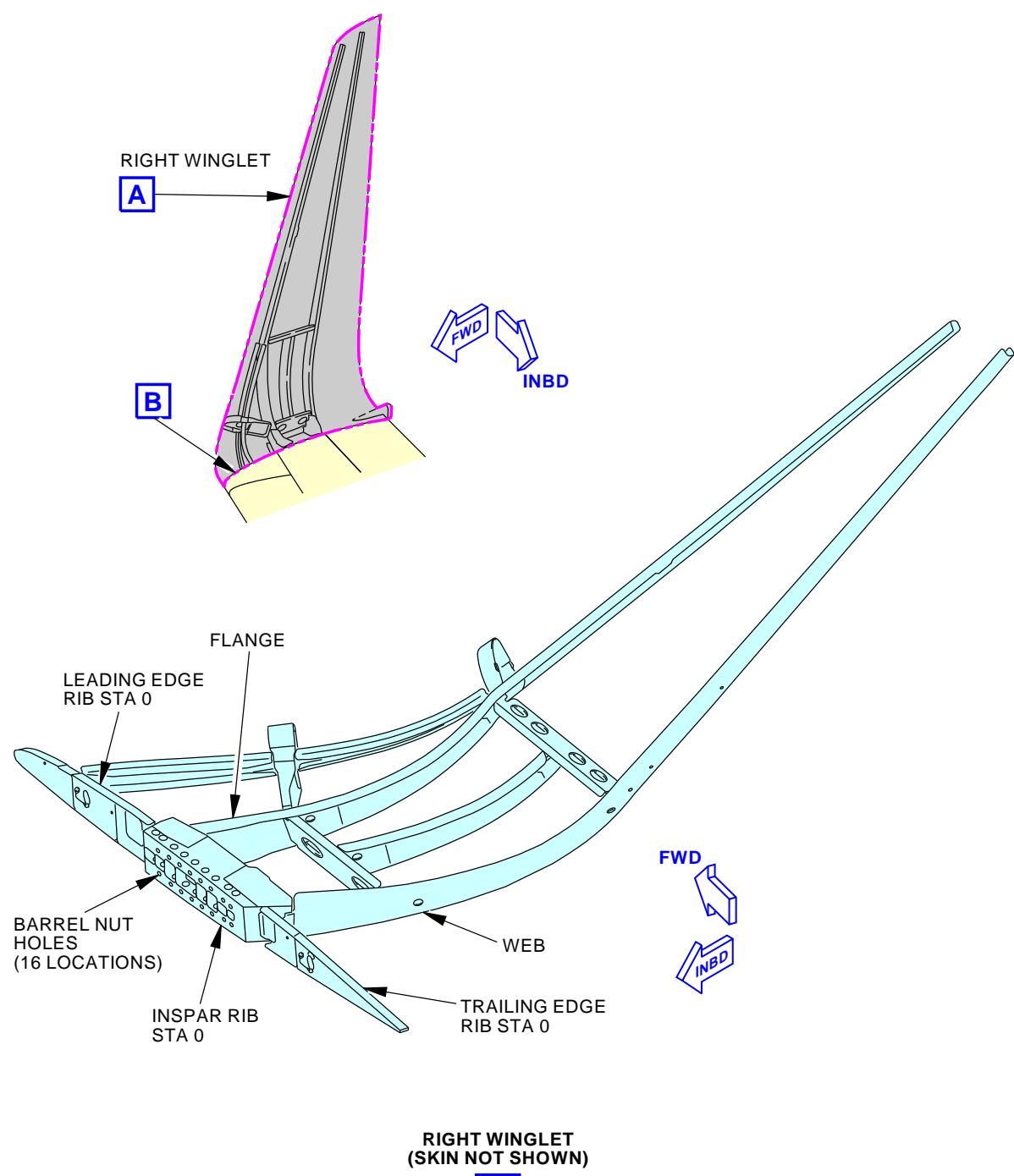
AKS**BOEING****737-600/700/800/900****TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-351-02-01

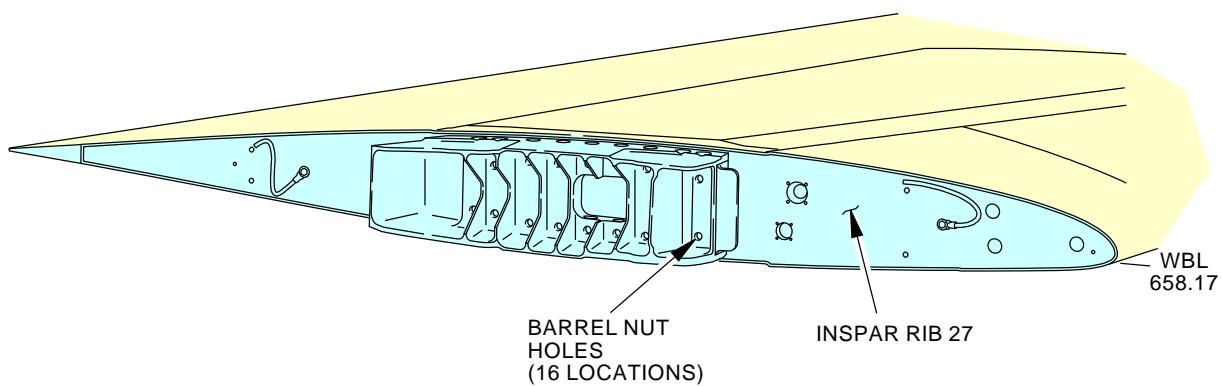
Right Winglet
Figure 1 (Sheet 1 of 2)

U71871 S0000211785_V2

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WINGLET
		D633A109-AKS 57-351-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-351-02-01



**Right Winglet
Figure 1 (Sheet 2 of 2)**

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EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WINGLET
		D633A109-AKS 57-351-02-01

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Jun 15/2016

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT UPPER SIDE OF BODY SPLICE			BOEING CARD NO. 57-600-00-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA FUSELAGE	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS 195BL			ZONE 195
		NOTE			
EFFECTIVITY AKS ALL		SOURCE AWL	LEFT UPPER SIDE OF BODY SPLICE		
			D633A109-AKS 57-600-00-01		
Page 1 of 2 Oct 15/2014					

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-600-00-01
				MECH INSP
TASK 57-05-02-130-801				
1. INTERNAL - SPECIAL DETAILED: UPPER SIDE OF BODY SPLICE				
A. Inspection				
SUBTASK 57-05-02-010-010				
(1) Open this access panel on the Left side:				
Number Name/Location				
195BL Wing To Body Fairing - Left Side				
Open this access panel on the Right side:				
Number Name/Location				
195BR Wing To Body Fairing - Right Side				
NOTE: Inspection requires removal of wing-to-body fairing.				
SUBTASK 57-05-02-130-001				
(2) Do an Ultrasonic inspection of the upper side of the body splice at the double plus chord/stub beam interface at STA 639.				
See Doc. D626A001 - DTR, DTR check form 57-10-05-1, for alternative inspection.				
SUBTASK 57-05-02-410-010				
(3) Close this access panel on the Left side:				
Number Name/Location				
195BL Wing To Body Fairing - Left Side				
Close this access panel on the Right side:				
Number Name/Location				
195BR Wing To Body Fairing - Right Side				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT UPPER SIDE OF BODY SPLICE	
		D633A109-AKS 57-600-00-01	Page 2 of 2 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT UPPER SIDE OF BODY SPLICE			BOEING CARD NO. 57-600-00-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA FUSELAGE	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY AIRPLANE ENGINE ALL ALL
STATION	SKILL AIRPL	ACCESS 195BR			ZONE 196
		NOTE			

Inspect (Ultrasonic) the upper side of body splice at the double plus chord/stub beam interface at STA 639.

See Doc. D626A001 - DTR, DTR check form 57-10-05-1, for alternative inspection.

ACCESS NOTE: Inspection requires removal of wing-to-body fairing.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT UPPER SIDE OF BODY SPLICE
		D633A109-AKS 57-600-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-600-00-02
				MECH INSP
TASK 57-05-02-130-801				
1. INTERNAL - SPECIAL DETAILED: UPPER SIDE OF BODY SPLICE				
A. Inspection				
SUBTASK 57-05-02-010-010				
(1) Open this access panel on the Left side:				
Number Name/Location				
195BL Wing To Body Fairing - Left Side				
Open this access panel on the Right side:				
Number Name/Location				
195BR Wing To Body Fairing - Right Side				
NOTE: Inspection requires removal of wing-to-body fairing.				
SUBTASK 57-05-02-130-001				
(2) Do an Ultrasonic inspection of the upper side of the body splice at the double plus chord/stub beam interface at STA 639.				
See Doc. D626A001 - DTR, DTR check form 57-10-05-1, for alternative inspection.				
SUBTASK 57-05-02-410-010				
(3) Close this access panel on the Left side:				
Number Name/Location				
195BL Wing To Body Fairing - Left Side				
Close this access panel on the Right side:				
Number Name/Location				
195BR Wing To Body Fairing - Right Side				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT UPPER SIDE OF BODY SPLICE
		D633A109-AKS 57-600-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT DOUBLE PLUS CHORD AT STRINGER 18A INTERFACE			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-601-00-01 RELATED CARD
TAIL NUMBER	WORK AREA FUSELAGE	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 195BL 195CL			ZONE 195
		NOTE			
EFFECTIVITY AKS ALL		SOURCE AWL	LEFT DOUBLE PLUS CHORD AT STRINGER 18A INTERFACE		
			D633A109-AKS 57-601-00-01		
			Page 1 of 2 Jun 15/2015		

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-601-00-01
				MECH INSP
TASK 57-05-02-250-801				
1. INTERNAL - SPECIAL DETAILED: DOUBLE PLUS CHORD AT STRINGER 18A INTERFACE				
A. Inspection				
SUBTASK 57-05-02-010-091				
(1) Open these access panels on the Left side:				
Number Name/Location				
195BL Wing To Body Fairing - Left Side				
195CL Wing To Body Fairing - Left Side				
Open these access panels on the Right side:				
Number Name/Location				
195BR Wing To Body Fairing - Right Side				
195CR Wing To Body Fairings - Right Side				
NOTE: Inspection requires removal of wing-to-body fairing.				
SUBTASK 57-05-02-250-001				
(2) Do a High Frequency Eddy Current inspection of the double plus chord at stringer 18-A interface located at aft end of upper vertical flange radius at vertical flange/horizontal flange.				
See Doc. D626A001 - DTR, DTR check form 57-10-05-2, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-84.				
SUBTASK 57-05-02-410-091				
(3) Close these access panels on the Left side:				
Number Name/Location				
195BL Wing To Body Fairing - Left Side				
195CL Wing To Body Fairing - Left Side				
Close these access panels on the Right side:				
Number Name/Location				
195BR Wing To Body Fairing - Right Side				
195CR Wing To Body Fairings - Right Side				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT DOUBLE PLUS CHORD AT STRINGER 18A INTERFACE		
		D633A109-AKS 57-601-00-01	Page 2 of 2 Jun 15/2015	

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT DOUBLE PLUS CHORD AT STRINGER 18A INTERFACE			BOEING CARD NO. 57-601-00-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA FUSELAGE	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY AIRPLANE ENGINE ALL ALL
STATION	SKILL AIRPL	ACCESS 195BR 195CR			ZONE 196
		NOTE			

Inspect (High Frequency Eddy Current) the double plus chord at stringer 18-A interface located at aft end of upper vertical flange radius at vertical flange/horizontal flange.

See Doc. D626A001 - DTR, DTR check form 57-10-05-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-84.

ACCESS NOTE: Inspection requires removal of wing-to-body fairing.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT DOUBLE PLUS CHORD AT STRINGER 18A INTERFACE
		D633A109-AKS 57-601-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-601-00-02
				MECH INSP
TASK 57-05-02-250-801				
1. INTERNAL - SPECIAL DETAILED: DOUBLE PLUS CHORD AT STRINGER 18A INTERFACE				
A. Inspection				
SUBTASK 57-05-02-010-091				
(1) Open these access panels on the Left side:				
Number Name/Location				
195BL Wing To Body Fairing - Left Side				
195CL Wing To Body Fairing - Left Side				
Open these access panels on the Right side:				
Number Name/Location				
195BR Wing To Body Fairing - Right Side				
195CR Wing To Body Fairings - Right Side				
NOTE: Inspection requires removal of wing-to-body fairing.				
SUBTASK 57-05-02-250-001				
(2) Do a High Frequency Eddy Current inspection of the double plus chord at stringer 18-A interface located at aft end of upper vertical flange radius at vertical flange/horizontal flange.				
See Doc. D626A001 - DTR, DTR check form 57-10-05-2, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-84.				
SUBTASK 57-05-02-410-091				
(3) Close these access panels on the Left side:				
Number Name/Location				
195BL Wing To Body Fairing - Left Side				
195CL Wing To Body Fairing - Left Side				
Close these access panels on the Right side:				
Number Name/Location				
195BR Wing To Body Fairing - Right Side				
195CR Wing To Body Fairings - Right Side				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT DOUBLE PLUS CHORD AT STRINGER 18A INTERFACE		
		D633A109-AKS 57-601-00-02	Page 2 of 2 Jun 15/2015	

AKS



737-600/700/800/900 TASK CARDS

AIRLINE CARD NO		TITLE LEFT DOUBLE PLUS CHORD VERTICAL FLANGE AT BODY STRINGER 18A INTERFACE			BOEING CARD NO. 57-601-10-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA FUSELAGE	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY AIRPLANE 600 700 700C 700IGW 800 900 ENGINE ALL
STATION	SKILL AIRPL				NOTE
		ACCESS 195BL			ZONE 195
		NOTE			

Inspect (Ultrasonic) the double plus chord vertical flange at body stringer 18A interface, located between STA 639 and STA 663, on top of wing, aft of overwing exits.

See Doc. D626A001 - DTR, DTR check form 57-10-05-3a, for alternative inspection.

AIRPLANE NOTE: All except 900ER

ACCESS NOTE: Inspection requires removal of wing-to-body fairing.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT DOUBLE PLUS CHORD VERTICAL FLANGE AT BODY STRINGER 18A INTERFACE
		D633A109-AKS 57-601-10-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-601-10-01
				MECH INSP
TASK 57-05-02-130-802				
1. INTERNAL - SPECIAL DETAILED: THE DOUBLE PLUS CHORD VERTICAL FLANGE AT THE BODY STRINGER 18A INTERFACE				
A. Inspection				
SUBTASK 57-05-02-010-011				
(1) Open this access panel on the Left side:				
Number Name/Location 195BL Wing To Body Fairing - Left Side				
Open this access panel on the Right side:				
Number Name/Location 195BR Wing To Body Fairing - Right Side				
<u>NOTE:</u> Inspection requires removal of wing-to-body fairing.				
SUBTASK 57-05-02-130-002				
(2) Do an Ultrasonic inspection of the double plus chord vertical flange at body stringer 18A interface, located between STA 639 and STA 663, on top of wing, aft of overwing exits. See Doc. D626A001 - DTR, DTR check form 57-10-05-3a, for alternative inspection.				
SUBTASK 57-05-02-410-011				
(3) Close this access panel on the Left side:				
Number Name/Location 195BL Wing To Body Fairing - Left Side				
Close this access panel on the Right side:				
Number Name/Location 195BR Wing To Body Fairing - Right Side				
———— END OF TASK ————				

AKS



737-600/700/800/900 TASK CARDS

AIRLINE CARD NO		TITLE RIGHT DOUBLE PLUS CHORD VERTICAL FLANGE AT BODY STRINGER 18A INTERFACE			BOEING CARD NO. 57-601-10-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA FUSELAGE	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY AIRPLANE 600 700 700C 700IGW 800 900 ENGINE ALL NOTE
STATION	SKILL AIRPL				
		ACCESS 195BR NOTE			
					ZONE 196

Inspect (Ultrasonic) the double plus chord vertical flange at body stringer 18A interface, located between STA 639 and STA 663, on top of wing, aft of overwing exits.

See Doc. D626A001 - DTR, DTR check form 57-10-05-3a, for alternative inspection.

AIRPLANE NOTE: All except 900ER

ACCESS NOTE: Inspection requires removal of wing-to-body fairing.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT DOUBLE PLUS CHORD VERTICAL FLANGE AT BODY STRINGER 18A INTERFACE
		D633A109-AKS 57-601-10-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-601-10-02
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TASK 57-05-02-130-802

1. INTERNAL - SPECIAL DETAILED: THE DOUBLE PLUS CHORD VERTICAL FLANGE AT THE BODY STRINGER 18A INTERFACE

A. Inspection

SUBTASK 57-05-02-010-011

- (1) Open this access panel on the Left side:

Number **Name/Location**

195BL Wing To Body Fairing - Left Side

Open this access panel on the

Number **Name/Location**

195BR Wing To Body Fairing - Right Side

NOTE: Insp

- SUBTASK 57-05-02-130-002**

(2) Do an Ultrasonic inspection of the double plus chord vertical flange at body stringer 18A interface, located between STA 639 and STA 663, on top of wing, aft of overwing exits.
See Doc. D626A001 - DTR_DTR check form 57_10_05_3a for alternative inspection.

SURFACE 07.05.08.110.011

- (3) Close this access panel on the Left side:

Number Name/Location

Wing To Body Fairing - Left Side

Close this access panel on the Right side:

Number Name/Location

195BB Wing To Body Fairing - Right Side

END OF TASK

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT DOUBLE PLUS CHORD VERTICAL FLANGE AT BODY STRINGER 18A INTERFACE	D633A109-AKS 57-601-10-02	Page 2 of 2 Feb 15/2015
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT DOUBLE PLUS CHORD UPPER HORIZONTAL FLANGE			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-601-22-01
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS NOTE			ZONE 135 195

Inspect (General Visual) the upper horizontal flange at the double plus chord from the front spar to rear spar. Inspection is on both the inboard and outboard locations at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-05-4, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Inspection requires removal of the wing-to-body fairing and floor panels.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT DOUBLE PLUS CHORD UPPER HORIZONTAL FLANGE
		D633A109-AKS 57-601-22-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-601-22-01
TASK 57-05-02-210-823				MECH INSP
1. INTERNAL - GENERAL VISUAL: DOUBLE PLUS CHORD UPPER HORIZONTAL FLANGE				
A. Inspection				
SUBTASK 57-05-02-210-023				
NOTE: Inspection requires removal of the wing-to-body fairing and floor panels.				
(1) Do a General Visual inspection of the upper horizontal flange at the double plus chord from the front spar to rear spar. Inspection is on both the inboard and outboard locations at BBL 70.85.				
See Doc. D626A001 - DTR, DTR check form 57-10-05-4, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT DOUBLE PLUS CHORD UPPER HORIZONTAL FLANGE		
		D633A109-AKS 57-601-22-01	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT DOUBLE PLUS CHORD UPPER HORIZONTAL FLANGE			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-601-22-02
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS NOTE			ZONE 136 196

Inspect (General Visual) the upper horizontal flange at the double plus chord from the front spar to rear spar. Inspection is on both the inboard and outboard locations at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-05-4, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Inspection requires removal of the wing-to-body fairing and floor panels.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT DOUBLE PLUS CHORD UPPER HORIZONTAL FLANGE
		D633A109-AKS 57-601-22-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-601-22-02
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TASK 57-05-02-210-823

MECH

INSP

1. INTERNAL - GENERAL VISUAL: DOUBLE PLUS CHORD UPPER HORIZONTAL FLANGE**A. Inspection**

SUBTASK 57-05-02-210-023

NOTE: Inspection requires removal of the wing-to-body fairing and floor panels.

- (1) Do a General Visual inspection of the upper horizontal flange at the double plus chord from the front spar to rear spar. Inspection is on both the inboard and outboard locations at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-05-4, for alternative inspection.

———— END OF TASK ——

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT DOUBLE PLUS CHORD UPPER HORIZONTAL FLANGE
		D633A109-AKS 57-601-22-02

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT DOUBLE PLUS CHORD UPPER HORIZONTAL FLANGE AT STUB BEAMS			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-601-25-01
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS NOTE			ZONE 135

Inspect (High Frequency Eddy Current) the upper horizontal flange of the chord at the stub beams at STAs 559, 578, 597, 616 and 639.

See Doc. D626A001 - DTR, DTR check form 57-10-05-5, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-43.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Floor panel removal is required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT DOUBLE PLUS CHORD UPPER HORIZONTAL FLANGE AT STUB BEAMS
		D633A109-AKS 57-601-25-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-601-25-01
				MECH INSP
TASK 57-05-02-250-846				
1. INTERNAL - SPECIAL DETAILED: DOUBLE PLUS CHORD UPPER HORIZONTAL FLANGE AT STUB BEAMS				
<p>A. Inspection</p> <p><u>NOTE:</u> Floor panel removal is required.</p> <p>SUBTASK 57-05-02-250-046</p> <p>(1) Do a High Frequency Eddy Current inspection of the upper horizontal flange of the chord at the stub beams at STAs 559, 578, 597, 616 and 639.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-10-05-5, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-43.</p>				
———— END OF TASK ————				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT DOUBLE PLUS CHORD UPPER HORIZONTAL FLANGE AT STUB BEAMS		
		D633A109-AKS 57-601-25-01		

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT DOUBLE PLUS CHORD UPPER HORIZONTAL FLANGE AT STUB BEAMS			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-601-25-02
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS NOTE			ZONE 136

Inspect (High Frequency Eddy Current) the upper horizontal flange of the chord at the stub beams at STAs 559, 578, 597, 616 and 639.

See Doc. D626A001 - DTR, DTR check form 57-10-05-5, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-43.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Floor panel removal is required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT DOUBLE PLUS CHORD UPPER HORIZONTAL FLANGE AT STUB BEAMS
		D633A109-AKS 57-601-25-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-601-25-02
				MECH INSP
TASK 57-05-02-250-846				
1. INTERNAL - SPECIAL DETAILED: DOUBLE PLUS CHORD UPPER HORIZONTAL FLANGE AT STUB BEAMS				
<p>A. Inspection</p> <p><u>NOTE:</u> Floor panel removal is required.</p> <p>SUBTASK 57-05-02-250-046</p> <p>(1) Do a High Frequency Eddy Current inspection of the upper horizontal flange of the chord at the stub beams at STAs 559, 578, 597, 616 and 639.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-10-05-5, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-43.</p>				
———— END OF TASK ————				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT DOUBLE PLUS CHORD UPPER HORIZONTAL FLANGE AT STUB BEAMS		
		D633A109-AKS 57-601-25-02		

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT DOUBLE PLUS CHORD UPPER VERTICAL FLANGE			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-601-27-01 RELATED CARD
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS NOTE			ZONE 195

Inspect (General Visual) the upper vertical flange at the double plus chord forward of STA 639.

See Doc D626A001-DTR, DTR Check Form 57-10-05-6 For alternative inspections.

ACCESS NOTE: Inspection requires removal of wing-to-body fairing.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT DOUBLE PLUS CHORD UPPER VERTICAL FLANGE
		D633A109-AKS 57-601-27-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-601-27-01
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TASK 57-05-02-210-824

MECH

INSP

1. INTERNAL- GENERAL VISUAL: DOUBLE PLUS CHORD UPPER VERTICAL FLANGE**A. Inspection**NOTE: Inspection requires removal of wing-to-body fairing.

SUBTASK 57-05-02-210-024

- (1) Do a General Visual inspection of the upper vertical flange at the double plus chord forward of STA 639.

See Doc. D626A001 - DTR, DTR check form 57-10-05-6, for alternative inspection.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT DOUBLE PLUS CHORD UPPER VERTICAL FLANGE	
		D633A109-AKS 57-601-27-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT DOUBLE PLUS CHORD UPPER VERTICAL FLANGE			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-601-27-02
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY AIRPLANE ALL ENGINE ALL
		ACCESS NOTE			ZONE 196

Inspect (General Visual) the upper vertical flange at the double plus chord forward of STA 639.

See Doc D626A001-DTR, DTR Check Form 57-10-05-6 For alternative inspections.

ACCESS NOTE: Inspection requires removal of wing-to-body fairing.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT DOUBLE PLUS CHORD UPPER VERTICAL FLANGE
		D633A109-AKS 57-601-27-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-601-27-02
TASK 57-05-02-210-824				MECH INSP
1. INTERNAL- GENERAL VISUAL: DOUBLE PLUS CHORD UPPER VERTICAL FLANGE				
A. Inspection				
NOTE: Inspection requires removal of wing-to-body fairing.				
SUBTASK 57-05-02-210-024				
(1) Do a General Visual inspection of the upper vertical flange at the double plus chord forward of STA 639.				
See Doc. D626A001 - DTR, DTR check form 57-10-05-6, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL				
SOURCE AWL				
RIGHT DOUBLE PLUS CHORD UPPER VERTICAL FLANGE				
D633A109-AKS 57-601-27-02				
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AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT DOUBLE PLUS CHORD UPPER VERTICAL FLANGE			BOEING CARD NO. 57-601-28-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY AIRPLANE ENGINE ALL ALL
STATION	SKILL AIRPL				
		ACCESS NOTE			ZONE 195

Inspect (High Frequency Eddy Current) the upper vertical flange at the double plus chord forward of STA 639.

See Doc. D626A001 - DTR, DTR check form 57-10-05-6, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-77.

ACCESS NOTE: Inspection requires removal of wing-to-body fairing.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT DOUBLE PLUS CHORD UPPER VERTICAL FLANGE
		D633A109-AKS 57-601-28-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-601-28-01
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TASK 57-05-02-250-921

MECH

INSP

1. INTERNAL- SPECIAL DETAILED: DOUBLE PLUS CHORD UPPER VERTICAL FLANGE**A. Inspection**

NOTE: Inspection requires removal of wing-to-body fairing.

SUBTASK 57-05-02-250-125

- (1) Do a High Frequency Eddy Current inspection of the upper vertical flange at the double plus chord forward of STA 639.

See Doc. D626A001 - DTR, DTR check form 57-10-05-6, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-77.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT DOUBLE PLUS CHORD UPPER VERTICAL FLANGE
		D633A109-AKS 57-601-28-01

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AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT DOUBLE PLUS CHORD UPPER VERTICAL FLANGE			BOEING CARD NO. 57-601-28-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY AIRPLANE ENGINE ALL ALL
STATION	SKILL AIRPL				
		ACCESS NOTE			ZONE 196

Inspect (High Frequency Eddy Current) the upper vertical flange at the double plus chord forward of STA 639.

See Doc. D626A001 - DTR, DTR check form 57-10-05-6, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-77.

ACCESS NOTE: Inspection requires removal of wing-to-body fairing.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT DOUBLE PLUS CHORD UPPER VERTICAL FLANGE
		D633A109-AKS 57-601-28-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-601-28-02
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TASK 57-05-02-250-921

MECH

INSP

1. INTERNAL- SPECIAL DETAILED: DOUBLE PLUS CHORD UPPER VERTICAL FLANGE**A. Inspection**

NOTE: Inspection requires removal of wing-to-body fairing.

SUBTASK 57-05-02-250-125

- (1) Do a High Frequency Eddy Current inspection of the upper vertical flange at the double plus chord forward of STA 639.

See Doc. D626A001 - DTR, DTR check form 57-10-05-6, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-77.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT DOUBLE PLUS CHORD UPPER VERTICAL FLANGE
		D633A109-AKS 57-601-28-02

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION UPPER SKIN AT FLOOR BEAMS AND SHEAR TIES			BOEING CARD NO. 57-601-30-01	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA FUSELAGE	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS NOTE			ZONE 135	

Inspect (Ultrasonic) the wing center section upper skin at floor beams and shear ties located at BL 0, BL 25, BL 45, from front spar to rear spar.

See Doc. D626A001 - DTR, DTR check form 57-10-06, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-12.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

ACCESS NOTE: Floor panel removal is required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION UPPER SKIN AT FLOOR BEAMS AND SHEAR TIES
		D633A109-AKS 57-601-30-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-601-30-01
				MECH INSP
TASK 57-05-02-130-804				
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION UPPER SKIN AT FLOOR BEAMS AND SHEAR TIES				
<p>A. Inspection</p> <p><u>NOTE:</u> Floor panel removal is required.</p> <p>SUBTASK 57-05-02-130-004</p> <p>(1) Do an Ultrasonic inspection of the wing center section upper skin at floor beams and shear ties located at BL 0, BL 25, BL 45, from front spar to rear spar.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-10-06, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-12.</p>				
———— END OF TASK ————				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION UPPER SKIN AT FLOOR BEAMS AND SHEAR TIES		
		D633A109-AKS 57-601-30-01		
				Page 2 of 2 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION UPPER SKIN AT FLOOR BEAMS AND SHEAR TIES			BOEING CARD NO. 57-601-30-02	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA FUSELAGE	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS NOTE			ZONE 136	

Inspect (Ultrasonic) the wing center section upper skin at floor beams and shear ties located at BL 0, BL 25, BL 45, from front spar to rear spar.

See Doc. D626A001 - DTR, DTR check form 57-10-06, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-12.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

ACCESS NOTE: Floor panel removal is required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION UPPER SKIN AT FLOOR BEAMS AND SHEAR TIES
		D633A109-AKS 57-601-30-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-601-30-02
				MECH INSP
TASK 57-05-02-130-804				
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION UPPER SKIN AT FLOOR BEAMS AND SHEAR TIES				
<p>A. Inspection</p> <p><u>NOTE:</u> Floor panel removal is required.</p> <p>SUBTASK 57-05-02-130-004</p> <p>(1) Do an Ultrasonic inspection of the wing center section upper skin at floor beams and shear ties located at BL 0, BL 25, BL 45, from front spar to rear spar.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-10-06, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-12.</p>				
———— END OF TASK ————				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION UPPER SKIN AT FLOOR BEAMS AND SHEAR TIES		
		D633A109-AKS 57-601-30-02		

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION LOWER PANEL TYPICAL STRINGERS			BOEING CARD NO.
DATE	TASK DETAILED				57-602-00-01 RELATED CARD
TAIL NUMBER	WORK AREA CTR FUEL TANK	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 131AB			ZONE 131

Inspect (Detailed) the wing center section lower panel stringers at stringer No.1 through No. 4 and stringer No. 6 through No. 8 from LBL 67.0 to RBL 67.0.

See Doc. D626A001 - DTR, DTR check form 57-10-07-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION LOWER PANEL TYPICAL STRINGERS D633A109-AKS 57-602-00-01
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-602-00-01
				MECH INSP
TASK 57-05-02-211-802				
1. INTERNAL - DETAILED: WING CENTER SECTION LOWER PANEL TYPICAL STRINGERS				
A. Inspection				
SUBTASK 57-05-02-010-053				
(1) Open this access panel:				
Number Name/Location				
131AB Center Tank Access				
SUBTASK 57-05-02-211-002				
(2) Do a Detailed inspection of the wing center section lower panel stringers at stringer No. 1 through No. 4 and stringer No. 6 through No. 8 from LBL 67.0 to RBL 67.0.				
See Doc. D626A001 - DTR, DTR check form 57-10-07-1, for alternative inspection.				
SUBTASK 57-05-02-410-053				
(3) Close this access panel:				
Number Name/Location				
131AB Center Tank Access				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION LOWER PANEL TYPICAL STRINGERS	D633A109-AKS 57-602-00-01	Page 2 of 2 Feb 15/2015
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION LOWER PANEL TYPICAL STRINGERS			BOEING CARD NO. 57-602-00-02	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA CTR FUEL TANK	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 131AB			ZONE 132	

Inspect (Detailed) the wing center section lower panel stringers at stringer No.1 through No. 4 and stringer No. 6 through No. 8 from LBL 67.0 to RBL 67.0.

See Doc. D626A001 - DTR, DTR check form 57-10-07-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION LOWER PANEL TYPICAL STRINGERS
		D633A109-AKS 57-602-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-602-00-02
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TASK 57-05-02-211-802

MECH

INSP

1. INTERNAL - DETAILED: WING CENTER SECTION LOWER PANEL TYPICAL STRINGERS**A. Inspection**

SUBTASK 57-05-02-010-053

- (1) Open this access panel:

Number Name/Location

131AB Center Tank Access

SUBTASK 57-05-02-211-002

- (2) Do a Detailed inspection of the wing center section lower panel stringers at stringer No. 1 through No. 4 and stringer No. 6 through No. 8 from LBL 67.0 to RBL 67.0.

See Doc. D626A001 - DTR, DTR check form 57-10-07-1, for alternative inspection.

SUBTASK 57-05-02-410-053

- (3) Close this access panel:

Number Name/Location

131AB Center Tank Access

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION LOWER PANEL TYPICAL STRINGERS
		D633A109-AKS 57-602-00-02

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION LOWER PANEL SKIN			BOEING CARD NO. 57-602-10-01	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA CTR FUEL TANK	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 131AB			ZONE 131	

Inspect (Detailed) wing center section, lower panel skin from the front spar to rear spar and side of body to side of body.

See Doc. D626A001 - DTR, DTR check form 57-10-07/08, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION LOWER PANEL SKIN
		D633A109-AKS 57-602-10-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-602-10-01
				MECH INSP
TASK 57-05-02-211-803				
1. INTERNAL - DETAILED: WING CENTER SECTION LOWER PANEL SKIN				
A. Inspection				
SUBTASK 57-05-02-010-054				
(1) Open this access panel:				
Number Name/Location				
131AB Center Tank Access				
SUBTASK 57-05-02-211-003				
(2) Do a Detailed inspection of the wing center section, lower panel skin cracks from the front spar to rear spar and side of body to side of body.				
See Doc. D626A001 - DTR, DTR check form 57-10-07/08, for alternative inspection.				
SUBTASK 57-05-02-410-054				
(3) Close this access panel:				
Number Name/Location				
131AB Center Tank Access				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION LOWER PANEL SKIN		
		D633A109-AKS 57-602-10-01	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION LOWER PANEL SKIN			BOEING CARD NO. 57-602-10-02	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA CTR FUEL TANK	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 131AB			ZONE 132	

Inspect (Detailed) wing center section, lower panel skin from the front spar to rear spar and side of body to side of body.

See Doc. D626A001 - DTR, DTR check form 57-10-07/08, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION LOWER PANEL SKIN
		D633A109-AKS 57-602-10-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-602-10-02
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TASK 57-05-02-211-803

MECH

INSP

1. INTERNAL - DETAILED: WING CENTER SECTION LOWER PANEL SKIN**A. Inspection**

SUBTASK 57-05-02-010-054

- (1) Open this access panel:

Number Name/Location

131AB Center Tank Access

SUBTASK 57-05-02-211-003

- (2) Do a Detailed inspection of the wing center section, lower panel skin cracks from the front spar to rear spar and side of body to side of body.

See Doc. D626A001 - DTR, DTR check form 57-10-07/08, for alternative inspection.

SUBTASK 57-05-02-410-054

- (3) Close this access panel:

Number Name/Location

131AB Center Tank Access

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION LOWER PANEL SKIN
		D633A109-AKS 57-602-10-02

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION LOWER PANEL			BOEING CARD NO. 57-603-00-01	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA CTR FUEL TANK	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 131AB			ZONE 131	

Inspect (Detailed) wing center section lower splice stringer No. 5 and No. 9 from LBL 67.0 to RBL 67.0.

See Doc. D626A001 - DTR, DTR check form 57-10-08, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION LOWER PANEL
		D633A109-AKS 57-603-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-603-00-01
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TASK 57-05-02-211-804

MECH

INSP

1. INTERNAL - DETAILED: WING CENTER SECTION LOWER PANEL**A. Inspection**

SUBTASK 57-05-02-010-055

- (1) Open this access panel:

Number Name/Location

131AB Center Tank Access

SUBTASK 57-05-02-211-004

- (2) Do a Detailed inspection of the wing center section lower splice stringer No. 5 and No. 9 from LBL 67.0 to RBL 67.0.

See Doc. D626A001 - DTR, DTR check form 57-10-08, for alternative inspection.

SUBTASK 57-05-02-410-055

- (3) Close this access panel:

Number Name/Location

131AB Center Tank Access

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION LOWER PANEL
		D633A109-AKS 57-603-00-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION LOWER PANEL			BOEING CARD NO. 57-603-00-02	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA CTR FUEL TANK	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 131AB			ZONE 132	

Inspect (Detailed) wing center section lower splice stringer No. 5 and No. 9 from LBL 67.0 to RBL 67.0.

See Doc. D626A001 - DTR, DTR check form 57-10-08, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION LOWER PANEL	
		D633A109-AKS 57-603-00-02	Page 1 of 2 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-603-00-02
				MECH INSP
TASK 57-05-02-211-804				
1. INTERNAL - DETAILED: WING CENTER SECTION LOWER PANEL				
A. Inspection				
SUBTASK 57-05-02-010-055				
(1) Open this access panel:				
Number Name/Location				
131AB Center Tank Access				
SUBTASK 57-05-02-211-004				
(2) Do a Detailed inspection of the wing center section lower splice stringer No. 5 and No. 9 from LBL 67.0 to RBL 67.0.				
See Doc. D626A001 - DTR, DTR check form 57-10-08, for alternative inspection.				
SUBTASK 57-05-02-410-055				
(3) Close this access panel:				
Number Name/Location				
131AB Center Tank Access				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION LOWER PANEL
		D633A109-AKS 57-603-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION LOWER PANEL			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-604-00-01 RELATED CARD
TAIL NUMBER	WORK AREA CTR FUEL TANK	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS 131AB			ZONE 131

Inspect (General Visual) the wing center section lower panel at the rear spar chord from LBL 67.0 to RBL 67.0.

See Doc. D626A001 - DTR, DTR check form 57-10-09, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION LOWER PANEL
		D633A109-AKS 57-604-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-604-00-01
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TASK 57-05-02-210-801

MECH

INSP

1. INTERNAL - GENERAL VISUAL: WING CENTER SECTION LOWER PANEL**A. Inspection**

SUBTASK 57-05-02-010-040

- (1) Open this access panel:

Number Name/Location

131AB Center Tank Access

SUBTASK 57-05-02-210-001

- (2) Do a General Visual inspection of the wing center section lower panel at the rear spar chord from LBL 67.0 to RBL 67.0.

See Doc. D626A001 - DTR, DTR check form 57-10-09, for alternative inspection.

SUBTASK 57-05-02-410-040

- (3) Close this access panel:

Number Name/Location

131AB Center Tank Access

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION LOWER PANEL
		D633A109-AKS 57-604-00-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION LOWER PANEL			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-604-00-02 RELATED CARD
TAIL NUMBER	WORK AREA CTR FUEL TANK	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 131AB			ZONE 132

Inspect (General Visual) the wing center section lower panel at the rear spar chord from LBL 67.0 to RBL 67.0.

See Doc. D626A001 - DTR, DTR check form 57-10-09, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION LOWER PANEL
		D633A109-AKS 57-604-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-604-00-02
TASK 57-05-02-210-801				MECH INSP

1. INTERNAL - GENERAL VISUAL: WING CENTER SECTION LOWER PANEL**A. Inspection**

SUBTASK 57-05-02-010-040

- (1) Open this access panel:

Number Name/Location

131AB Center Tank Access

SUBTASK 57-05-02-210-001

- (2) Do a General Visual inspection of the wing center section lower panel at the rear spar chord from LBL 67.0 to RBL 67.0.

See Doc. D626A001 - DTR, DTR check form 57-10-09, for alternative inspection.

SUBTASK 57-05-02-410-040

- (3) Close this access panel:

Number Name/Location

131AB Center Tank Access

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION LOWER PANEL
		D633A109-AKS 57-604-00-02

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT SIDE OF BODY SPLICE, LOWER SURFACE			BOEING CARD NO. 57-605-00-01	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE		AIRPLANE ALL		ENGINE ALL
		ACCESS 192AL 192BL 192HL			ZONE 131 192 531	
		NOTE				

Inspect (Low Frequency Eddy Current) the side of body splice lower surface at the lower tee chord from the front spar to the rear spar at BBL 70.85. Inspection is on both the inboard and outboard locations at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-11-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-62.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Inspection requires removal of Wing-to-Body fairing.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SIDE OF BODY SPLICE, LOWER SURFACE
		D633A109-AKS 57-605-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-605-00-01
				MECH INSP
TASK 57-05-02-250-802				
1. INTERNAL- SPECIAL DETAILED: SIDE OF BODY SPLICE, LOWER SURFACE				
A. Inspection				
SUBTASK 57-05-02-010-093				
(1) Open these access panels on the Left side:				
Number Name/Location				
192AL Underwing Bolt Cover - Forward				
192BL ECS Ram Air Inlet Mixing Duct Panel - Forward				
192HL Underwing Bolt Cover - Aft				
Open these access panels on the Right side:				
Number Name/Location				
192AR Underwing Bolt Cover - Forward				
192BR ECS Ram Air Inlet Mixing Duct Panel - Forward				
192HR Underwing Bolt Cover - Aft				
NOTE: Inspection requires removal of Wing-to-Body fairing.				
SUBTASK 57-05-02-250-002				
(2) Do a Low Frequency Eddy Current inspection of the side of body splice lower surface at the lower tee chord from the front spar to the rear spar at BBL 70.85. Inspection is on both the inboard and outboard locations at BBL 70.85.				
See Doc. D626A001 - DTR, DTR check form 57-10-11-1, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-62.				
SUBTASK 57-05-02-410-093				
(3) Close these access panels on the Left side:				
Number Name/Location				
192AL Underwing Bolt Cover - Forward				
192BL ECS Ram Air Inlet Mixing Duct Panel - Forward				
192HL Underwing Bolt Cover - Aft				
Close these access panels on the Right side:				
Number Name/Location				
192AR Underwing Bolt Cover - Forward				
192BR ECS Ram Air Inlet Mixing Duct Panel - Forward				
192HR Underwing Bolt Cover - Aft				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SIDE OF BODY SPLICE, LOWER SURFACE	
		D633A109-AKS 57-605-00-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT SIDE OF BODY SPLICE, LOWER SURFACE			BOEING CARD NO. 57-605-00-02	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS 192AR 192BR 192HR			ZONE 132 192 631	
		NOTE				

Inspect (Low Frequency Eddy Current) the side of body splice lower surface at the lower tee chord from the front spar to the rear spar at BBL 70.85. Inspection is on both the inboard and outboard locations at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-11-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-62.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Inspection requires removal of Wing-to-Body fairing.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SIDE OF BODY SPLICE, LOWER SURFACE	
		D633A109-AKS 57-605-00-02	Page 1 of 2 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-605-00-02
				MECH INSP
TASK 57-05-02-250-802				
1. INTERNAL- SPECIAL DETAILED: SIDE OF BODY SPLICE, LOWER SURFACE				
A. Inspection				
SUBTASK 57-05-02-010-093				
(1) Open these access panels on the Left side:				
Number Name/Location				
192AL Underwing Bolt Cover - Forward				
192BL ECS Ram Air Inlet Mixing Duct Panel - Forward				
192HL Underwing Bolt Cover - Aft				
Open these access panels on the Right side:				
Number Name/Location				
192AR Underwing Bolt Cover - Forward				
192BR ECS Ram Air Inlet Mixing Duct Panel - Forward				
192HR Underwing Bolt Cover - Aft				
NOTE: Inspection requires removal of Wing-to-Body fairing.				
SUBTASK 57-05-02-250-002				
(2) Do a Low Frequency Eddy Current inspection of the side of body splice lower surface at the lower tee chord from the front spar to the rear spar at BBL 70.85. Inspection is on both the inboard and outboard locations at BBL 70.85.				
See Doc. D626A001 - DTR, DTR check form 57-10-11-1, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-62.				
SUBTASK 57-05-02-410-093				
(3) Close these access panels on the Left side:				
Number Name/Location				
192AL Underwing Bolt Cover - Forward				
192BL ECS Ram Air Inlet Mixing Duct Panel - Forward				
192HL Underwing Bolt Cover - Aft				
Close these access panels on the Right side:				
Number Name/Location				
192AR Underwing Bolt Cover - Forward				
192BR ECS Ram Air Inlet Mixing Duct Panel - Forward				
192HR Underwing Bolt Cover - Aft				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SIDE OF BODY SPLICE, LOWER SURFACE
		D633A109-AKS 57-605-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT SIDE OF BODY SPLICE, LOWER SURFACE			BOEING CARD NO. 57-605-01-01	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS 131AB 531AB			ZONE 131 531	

Inspect (High Frequency Eddy Current) the side of body splice lower surface at the lower tee chord from the front spar to the rear spar at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-11-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-35.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SIDE OF BODY SPLICE, LOWER SURFACE
		D633A109-AKS 57-605-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-605-01-01
				MECH INSP
TASK 57-05-02-250-803				
1. INTERNAL - SPECIAL DETAILED: SIDE OF BODY SPLICE, LOWER SURFACE				
A. Inspection				
SUBTASK 57-05-02-010-007				
(1) Open these access panels for the Left side:				
Number Name/Location				
131AB Center Tank Access				
531AB Center Tank Access Door - Wing Station 168				
Open these access panels on the Right side:				
Number Name/Location				
131AB Center Tank Access				
631AB Center Tank Access Door - Wing Station 168				
SUBTASK 57-05-02-250-003				
(2) Do a High Frequency Eddy Current inspection of the side of body splice lower surface at the lower tee chord from the front spar to the rear spar at BBL 70.85.				
See Doc. D626A001 - DTR, DTR check form 57-10-11-1, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-35.				
SUBTASK 57-05-02-410-007				
(3) Close these access panels for the Left side:				
Number Name/Location				
131AB Center Tank Access				
531AB Center Tank Access Door - Wing Station 168				
Close these access panels on the Right side:				
Number Name/Location				
131AB Center Tank Access				
631AB Center Tank Access Door - Wing Station 168				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SIDE OF BODY SPLICE, LOWER SURFACE	
		D633A109-AKS 57-605-01-01	Page 2 of 2 Feb 15/2015

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737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT SIDE OF BODY SPLICE, LOWER SURFACE			BOEING CARD NO. 57-605-01-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 131AB 631AB			ZONE 132 631

Inspect (High Frequency Eddy Current) the side of body splice lower surface at the lower tee chord from the front spar to the rear spar at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-11-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-35.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SIDE OF BODY SPLICE, LOWER SURFACE
		D633A109-AKS 57-605-01-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-605-01-02
				MECH INSP
TASK 57-05-02-250-803				
1. INTERNAL - SPECIAL DETAILED: SIDE OF BODY SPLICE, LOWER SURFACE				
A. Inspection				
SUBTASK 57-05-02-010-007				
(1) Open these access panels for the Left side:				
Number Name/Location				
131AB Center Tank Access				
531AB Center Tank Access Door - Wing Station 168				
Open these access panels on the Right side:				
Number Name/Location				
131AB Center Tank Access				
631AB Center Tank Access Door - Wing Station 168				
SUBTASK 57-05-02-250-003				
(2) Do a High Frequency Eddy Current inspection of the side of body splice lower surface at the lower tee chord from the front spar to the rear spar at BBL 70.85.				
See Doc. D626A001 - DTR, DTR check form 57-10-11-1, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-35.				
SUBTASK 57-05-02-410-007				
(3) Close these access panels for the Left side:				
Number Name/Location				
131AB Center Tank Access				
531AB Center Tank Access Door - Wing Station 168				
Close these access panels on the Right side:				
Number Name/Location				
131AB Center Tank Access				
631AB Center Tank Access Door - Wing Station 168				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SIDE OF BODY SPLICE, LOWER SURFACE
		D633A109-AKS 57-605-01-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT SIDE OF BODY SPLICE, LOWER SURFACE SKIN			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-605-10-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 192AL 192BL 192HL			ZONE 192 531
		NOTE			

Inspect (High Frequency Eddy Current) the side of body splice, lower surface skin in the non hidden areas from the front spar to the rear spar at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-11-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-39.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Inspection requires removal of Wing-to-Body fairing.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SIDE OF BODY SPLICE, LOWER SURFACE SKIN
		D633A109-AKS 57-605-10-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-605-10-01
				MECH INSP
TASK 57-05-02-250-850				
1. INTERNAL - SPECIAL DETAILED: SIDE-OF-BODY SPLICE, LOWER SURFACE SKIN				
A. Inspection				
SUBTASK 57-05-02-010-138				
(1) Open these access panels on the Left side:				
Number Name/Location				
192AL Underwing Bolt Cover - Forward				
192BL ECS Ram Air Inlet Mixing Duct Panel - Forward				
192HL Underwing Bolt Cover - Aft				
Open these access panels on the Right side:				
Number Name/Location				
192AR Underwing Bolt Cover - Forward				
192BR ECS Ram Air Inlet Mixing Duct Panel - Forward				
192HR Underwing Bolt Cover - Aft				
NOTE: Inspection requires removal of Wing-to-Body fairing.				
SUBTASK 57-05-02-250-050				
(2) Do a High Frequency Eddy Current inspection of the side of body splice, lower surface skin in the non hidden areas from the front spar to the rear spar at BBL 70.85.				
See Doc. D626A001 - DTR, DTR check form 57-10-11-2, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-39.				
SUBTASK 57-05-02-410-138				
(3) Close these access panels on the Left side:				
Number Name/Location				
192AL Underwing Bolt Cover - Forward				
192BL ECS Ram Air Inlet Mixing Duct Panel - Forward				
192HL Underwing Bolt Cover - Aft				
Close these access panels on the Right side:				
Number Name/Location				
192AR Underwing Bolt Cover - Forward				
192BR ECS Ram Air Inlet Mixing Duct Panel - Forward				
192HR Underwing Bolt Cover - Aft				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SIDE OF BODY SPLICE, LOWER SURFACE SKIN
		D633A109-AKS 57-605-10-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT SIDE OF BODY SPLICE, LOWER SURFACE SKIN			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-605-10-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 192AR 192BR 192HR			ZONE 192 631
		NOTE			

Inspect (High Frequency Eddy Current) the side of body splice, lower surface skin in the non hidden areas from the front spar to the rear spar at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-11-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-39.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Inspection requires removal of Wing-to-Body fairing.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SIDE OF BODY SPLICE, LOWER SURFACE SKIN
		D633A109-AKS 57-605-10-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-605-10-02
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TASK 57-05-02-250-850

MECH

INSP

1. INTERNAL - SPECIAL DETAILED: SIDE-OF-BODY SPLICE, LOWER SURFACE SKIN**A. Inspection**

SUBTASK 57-05-02-010-138

- (1) Open these access panels on the Left side:

Number Name/Location

192AL	Underwing Bolt Cover - Forward
192BL	ECS Ram Air Inlet Mixing Duct Panel - Forward
192HL	Underwing Bolt Cover - Aft

Open these access panels on the Right side:

Number Name/Location

192AR	Underwing Bolt Cover - Forward
192BR	ECS Ram Air Inlet Mixing Duct Panel - Forward
192HR	Underwing Bolt Cover - Aft

NOTE: Inspection requires removal of Wing-to-Body fairing.

SUBTASK 57-05-02-250-050

- (2) Do a High Frequency Eddy Current inspection of the side of body splice, lower surface skin in the non hidden areas from the front spar to the rear spar at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-11-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-39.

SUBTASK 57-05-02-410-138

- (3) Close these access panels on the Left side:

Number Name/Location

192AL	Underwing Bolt Cover - Forward
192BL	ECS Ram Air Inlet Mixing Duct Panel - Forward
192HL	Underwing Bolt Cover - Aft

Close these access panels on the Right side:

Number Name/Location

192AR	Underwing Bolt Cover - Forward
192BR	ECS Ram Air Inlet Mixing Duct Panel - Forward
192HR	Underwing Bolt Cover - Aft

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SIDE OF BODY SPLICE, LOWER SURFACE SKIN
		D633A109-AKS 57-605-10-02

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737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT SIDE OF BODY SPLICE, LOWER SURFACE SKIN			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-605-20-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 192AL 192BL 192HL			ZONE 192
		NOTE			

Inspect (High Frequency Eddy Current) the side of body splice, lower surface skin in the hidden areas from the front spar to the rear spar at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-11-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-70.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Inspection requires removal of Wing-to-Body fairing.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SIDE OF BODY SPLICE, LOWER SURFACE SKIN
		D633A109-AKS 57-605-20-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-605-20-01
TASK 57-05-02-250-852				MECH INSP

1. INTERNAL - SPECIAL DETAILED: SIDE-OF-BODY SPLICE, LOWER SURFACE SKIN

A. Inspection

SUBTASK 57-05-02-010-136

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
192AL	Underwing Bolt Cover - Forward
192BL	ECS Ram Air Inlet Mixing Duct Panel - Forward
192HL	Underwing Bolt Cover - Aft

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
192AR	Underwing Bolt Cover - Forward
192BR	ECS Ram Air Inlet Mixing Duct Panel - Forward
192HR	Underwing Bolt Cover - Aft

NOTE: Inspection requires removal of Wing-to-Body fairing.

SUBTASK 57-05-02-250-052

(2) Do a High Frequency Eddy Current inspection of the side of body splice, lower surface skin in the hidden areas from the front spar to the rear spar at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-11-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-70.

SUBTASK 57-05-02-410-136

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
192AL	Underwing Bolt Cover - Forward
192BL	ECS Ram Air Inlet Mixing Duct Panel - Forward
192HL	Underwing Bolt Cover - Aft

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
192AR	Underwing Bolt Cover - Forward
192BR	ECS Ram Air Inlet Mixing Duct Panel - Forward
192HR	Underwing Bolt Cover - Aft

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SIDE OF BODY SPLICE, LOWER SURFACE SKIN	
		D633A109-AKS 57-605-20-01	Page 2 of 2 Feb 15/2015

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737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT SIDE OF BODY SPLICE, LOWER SURFACE SKIN			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-605-20-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 192AR 192BR 192HR			ZONE 192
		NOTE			

Inspect (High Frequency Eddy Current) the side of body splice, lower surface skin in the hidden areas from the front spar to the rear spar at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-11-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-70.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Inspection requires removal of Wing-to-Body fairing.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SIDE OF BODY SPLICE, LOWER SURFACE SKIN
		D633A109-AKS 57-605-20-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-605-20-02
------	-------------	---------	------------------	--

TASK 57-05-02-250-852

MECH

INSP

1. INTERNAL - SPECIAL DETAILED: SIDE-OF-BODY SPLICE, LOWER SURFACE SKIN**A. Inspection**

SUBTASK 57-05-02-010-136

- (1) Open these access panels on the Left side:

Number Name/Location

192AL	Underwing Bolt Cover - Forward
192BL	ECS Ram Air Inlet Mixing Duct Panel - Forward
192HL	Underwing Bolt Cover - Aft

Open these access panels on the Right side:

Number Name/Location

192AR	Underwing Bolt Cover - Forward
192BR	ECS Ram Air Inlet Mixing Duct Panel - Forward
192HR	Underwing Bolt Cover - Aft

NOTE: Inspection requires removal of Wing-to-Body fairing.

SUBTASK 57-05-02-250-052

- (2) Do a High Frequency Eddy Current inspection of the side of body splice, lower surface skin in the hidden areas from the front spar to the rear spar at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-11-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-70.

SUBTASK 57-05-02-410-136

- (3) Close these access panels on the Left side:

Number Name/Location

192AL	Underwing Bolt Cover - Forward
192BL	ECS Ram Air Inlet Mixing Duct Panel - Forward
192HL	Underwing Bolt Cover - Aft

Close these access panels on the Right side:

Number Name/Location

192AR	Underwing Bolt Cover - Forward
192BR	ECS Ram Air Inlet Mixing Duct Panel - Forward
192HR	Underwing Bolt Cover - Aft

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SIDE OF BODY SPLICE, LOWER SURFACE SKIN
		D633A109-AKS 57-605-20-02

Page 2 of 2
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION LOWER PANEL			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-606-00-01 RELATED CARD
TAIL NUMBER	WORK AREA CTR FUEL TANK	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 192CL			ZONE 131 139 192

Inspect (Ultrasonic) the lower panel at attachment to the keel beam from rear spar to the front spar.

See Doc. D626A001 - DTR, DTR check form 57-10-12, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-13.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 9000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION LOWER PANEL
		D633A109-AKS 57-606-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-606-00-01
				MECH INSP
TASK 57-05-02-130-805				
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION LOWER PANEL				
A. Inspection				
SUBTASK 57-05-02-010-014				
(1) Open this access panel on the Left side:				
Number Name/Location				
192CL ECS Access Door				
Open this access panel on the Right side:				
Number Name/Location				
192CR ECS Access Door				
SUBTASK 57-05-02-130-005				
(2) Do an Ultrasonic inspection of the lower panel at attachment to the keel beam from rear spar to the front spar.				
See Doc. D626A001 - DTR, DTR check form 57-10-12, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-13.				
SUBTASK 57-05-02-410-014				
(3) Close this access panel on the Left side:				
Number Name/Location				
192CL ECS Access Door				
Close this access panel on the Right side:				
Number Name/Location				
192CR ECS Access Door				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION LOWER PANEL	
		D633A109-AKS 57-606-00-01	Page 2 of 2 Jun 15/2016

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION LOWER PANEL			BOEING CARD NO. 57-606-00-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA CTR FUEL TANK	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS 192CR		ZONE 132 139 192	

Inspect (Ultrasonic) the lower panel at attachment to the keel beam from rear spar to the front spar.

See Doc. D626A001 - DTR, DTR check form 57-10-12, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-13.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 9000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION LOWER PANEL
		D633A109-AKS 57-606-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-606-00-02	MECH	INSP

TASK 57-05-02-130-805

1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION LOWER PANEL

A. Inspection

SUBTASK 57-05-02-010-014

(1) Open this access panel on the Left side:

Number Name/Location
192CL ECS Access Door

Open this access panel on the Right side:

Number Name/Location
192CR ECS Access Door

SUBTASK 57-05-02-130-005

(2) Do an Ultrasonic inspection of the lower panel at attachment to the keel beam from rear spar to the front spar.

See Doc. D626A001 - DTR, DTR check form 57-10-12, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-13.

SUBTASK 57-05-02-410-014

(3) Close this access panel on the Left side:

Number Name/Location
192CL ECS Access Door

Close this access panel on the Right side:

Number Name/Location
192CR ECS Access Door

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION LOWER PANEL
		D633A109-AKS 57-606-00-02

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION LOWER PANEL			BOEING CARD NO. 57-606-01-01	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA CTR FUEL TANK	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 131AB			ZONE 131 192	

Inspect (High Frequency Eddy Current) the lower panel skin at the drain installation between stringer S-7 and stringer S-8 at LBBL 3.5.

See Doc. D626A001 - DTR, DTR check form 57-10-13, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-75.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION LOWER PANEL
		D633A109-AKS 57-606-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-606-01-01				
				MECH INSP				
TASK 57-05-02-250-806								
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION LOWER PANEL								
A. Inspection								
SUBTASK 57-05-02-010-006								
(1) Open this access panel:								
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>131AB</td><td>Center Tank Access</td></tr></tbody></table>					Number	Name/Location	131AB	Center Tank Access
Number	Name/Location							
131AB	Center Tank Access							
SUBTASK 57-05-02-250-006								
(2) Do a High Frequency Eddy Current inspection of the lower panel skin at the drain installation between stringer S-7 and stringer S-8 at LBBL 3.5.								
See Doc. D626A001 - DTR, DTR check form 57-10-13, for alternative inspection.								
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-75.								
SUBTASK 57-05-02-410-006								
(3) Close this access panel:								
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>131AB</td><td>Center Tank Access</td></tr></tbody></table>					Number	Name/Location	131AB	Center Tank Access
Number	Name/Location							
131AB	Center Tank Access							
<hr/> END OF TASK <hr/>								

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION LOWER PANEL
		D633A109-AKS 57-606-01-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION LOWER PANEL			BOEING CARD NO. 57-606-01-02	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA CTR FUEL TANK	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS			ZONE 132 192	

Inspect (High Frequency Eddy Current) the lower panel skin at the drain installation between stringer S-7 and stringer S-8 at LBBL 3.5.

See Doc. D626A001 - DTR, DTR check form 57-10-13, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-75.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION LOWER PANEL	
		D633A109-AKS 57-606-01-02	Page 1 of 2 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-606-01-02				
				MECH INSP				
TASK 57-05-02-250-806								
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION LOWER PANEL								
A. Inspection								
SUBTASK 57-05-02-010-006								
(1) Open this access panel:								
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>131AB</td><td>Center Tank Access</td></tr></tbody></table>					Number	Name/Location	131AB	Center Tank Access
Number	Name/Location							
131AB	Center Tank Access							
SUBTASK 57-05-02-250-006								
(2) Do a High Frequency Eddy Current inspection of the lower panel skin at the drain installation between stringer S-7 and stringer S-8 at LBBL 3.5.								
See Doc. D626A001 - DTR, DTR check form 57-10-13, for alternative inspection.								
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-75.								
SUBTASK 57-05-02-410-006								
(3) Close this access panel:								
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>131AB</td><td>Center Tank Access</td></tr></tbody></table>					Number	Name/Location	131AB	Center Tank Access
Number	Name/Location							
131AB	Center Tank Access							
<hr style="width: 20%; margin-left: auto; margin-right: 0;"/> END OF TASK <hr style="width: 20%; margin-left: 0; margin-right: auto;"/>								

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION LOWER PANEL
		D633A109-AKS 57-606-01-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION LOWER PANEL			BOEING CARD NO. 57-607-00-01	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA KEEL BEAM	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS 192BL 192CL 192JL			ZONE 131 192	

Inspect (Ultrasonic) the lower skin at the lower beam attachment from the front spar to the rear spar.

See Doc. D626A001 - DTR, DTR check form 57-10-15, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-13.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 9000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION LOWER PANEL	
		D633A109-AKS 57-607-00-01	Page 1 of 2 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-607-00-01
				MECH INSP
TASK 57-05-02-130-806				
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION LOWER PANEL				
A. Inspection				
SUBTASK 57-05-02-010-015				
(1) Open these access panels on the Left side:				
Number Name/Location				
192BL ECS Ram Air Inlet Mixing Duct Panel - Forward				
192CL ECS Access Door				
192JL Air Conditioning Panel - Aft				
Open these access panels on the Right side:				
Number Name/Location				
192BR ECS Ram Air Inlet Mixing Duct Panel - Forward				
192CR ECS Access Door				
192JR Air Conditioning Panel - Aft				
SUBTASK 57-05-02-130-006				
(2) Do an Ultrasonic inspection of the lower skin at the lower beam attachment from the front spar to the rear spar.				
See Doc. D626A001 - DTR, DTR check form 57-10-15, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-13.				
SUBTASK 57-05-02-410-015				
(3) Close these access panels on the Left side:				
Number Name/Location				
192BL ECS Ram Air Inlet Mixing Duct Panel - Forward				
192CL ECS Access Door				
192JL Air Conditioning Panel - Aft				
Close these access panels on the Right side:				
Number Name/Location				
192BR ECS Ram Air Inlet Mixing Duct Panel - Forward				
192CR ECS Access Door				
192JR Air Conditioning Panel - Aft				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION LOWER PANEL	
		D633A109-AKS 57-607-00-01	Page 2 of 2 Jun 15/2016

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION LOWER PANEL			BOEING CARD NO. 57-607-00-02	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA KEEL BEAM	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS 192BR 192CR 192JR			ZONE 132 192	

Inspect (Ultrasonic) the lower skin at the lower beam attachment from the front spar to the rear spar.

See Doc. D626A001 - DTR, DTR check form 57-10-15, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-13.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 9000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION LOWER PANEL	
		D633A109-AKS 57-607-00-02	Page 1 of 2 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-607-00-02
				MECH INSP
TASK 57-05-02-130-806				
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION LOWER PANEL				
A. Inspection				
SUBTASK 57-05-02-010-015				
(1) Open these access panels on the Left side:				
Number Name/Location				
192BL ECS Ram Air Inlet Mixing Duct Panel - Forward				
192CL ECS Access Door				
192JL Air Conditioning Panel - Aft				
Open these access panels on the Right side:				
Number Name/Location				
192BR ECS Ram Air Inlet Mixing Duct Panel - Forward				
192CR ECS Access Door				
192JR Air Conditioning Panel - Aft				
SUBTASK 57-05-02-130-006				
(2) Do an Ultrasonic inspection of the lower skin at the lower beam attachment from the front spar to the rear spar.				
See Doc. D626A001 - DTR, DTR check form 57-10-15, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-13.				
SUBTASK 57-05-02-410-015				
(3) Close these access panels on the Left side:				
Number Name/Location				
192BL ECS Ram Air Inlet Mixing Duct Panel - Forward				
192CL ECS Access Door				
192JL Air Conditioning Panel - Aft				
Close these access panels on the Right side:				
Number Name/Location				
192BR ECS Ram Air Inlet Mixing Duct Panel - Forward				
192CR ECS Access Door				
192JR Air Conditioning Panel - Aft				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION LOWER PANEL
		D633A109-AKS 57-607-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION REAR SPAR TYPICAL WEB (CRACK INITIALLY HIDDEN)			BOEING CARD NO.
DATE	TASK DETAILED				57-607-10-01
TAIL NUMBER	WORK AREA L MAIN W/W	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS			ZONE 133

Inspect (Detailed) the web common to the fuel tank from LBBL 70.85 to RBBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-17-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 4000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION REAR SPAR TYPICAL WEB (CRACK INITIALLY HIDDEN)
		D633A109-AKS 57-607-10-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-607-10-01
				MECH INSP
TASK 57-05-02-211-805				
1. INTERNAL - DETAILED: WING CENTER SECTION REAR SPAR TYPICAL WEB (CRACK INITIALLY HIDDEN)				
A. Inspection				
SUBTASK 57-05-02-211-005				
(1) Do a Detailed inspection of the web common to the fuel tank from LBBL 70.85 to RBBB 70.85. See Doc. D626A001 - DTR, DTR check form 57-10-17-1, for alternative inspection.				
———— END OF TASK ————				

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION REAR SPAR TYPICAL WEB (CRACK INITIALLY HIDDEN)			BOEING CARD NO.
DATE	TASK DETAILED				57-607-10-02
TAIL NUMBER	WORK AREA R MAIN W/W	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS			ZONE 134

Inspect (Detailed) the web common to the fuel tank from LBBL 70.85 to RBBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-17-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 4000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION REAR SPAR TYPICAL WEB (CRACK INITIALLY HIDDEN)
		D633A109-AKS 57-607-10-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-607-10-02
				MECH INSP
TASK 57-05-02-211-805				
1. INTERNAL - DETAILED: WING CENTER SECTION REAR SPAR TYPICAL WEB (CRACK INITIALLY HIDDEN)				
A. Inspection				
SUBTASK 57-05-02-211-005 (1) Do a Detailed inspection of the web common to the fuel tank from LBBL 70.85 to RBBB 70.85. See Doc. D626A001 - DTR, DTR check form 57-10-17-1, for alternative inspection.				
———— END OF TASK ————				

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION REAR SPAR TYPICAL WEB (CRACK INITIALLY HIDDEN)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-607-11-01 RELATED CARD
TAIL NUMBER	WORK AREA CTR FUEL TANK	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS 131AB		ZONE 131	

Inspect (Low Frequency Eddy Current) the web common to the fuel tank from LBB 70.85 to RBB 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-17-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-81.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION REAR SPAR TYPICAL WEB (CRACK INITIALLY HIDDEN)	
		D633A109-AKS 57-607-11-01	Page 1 of 2 Oct 15/2015

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-607-11-01									
					MECH INSP								
TASK 57-05-02-250-807													
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION REAR SPAR TYPICAL WEB (CRACK INITIALLY HIDDEN)													
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-095</p> <p>(1) Open this access panel:</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> </table> <p>SUBTASK 57-05-02-250-007</p> <p>(2) Do a Low Frequency Eddy Current inspection of the web common to the fuel tank from LBBL 70.85 to RBBL 70.85.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-10-17-1, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-81.</p> <p>SUBTASK 57-05-02-410-095</p> <p>(3) Close this access panel:</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> </table>						Number	Name/Location	131AB	Center Tank Access	Number	Name/Location	131AB	Center Tank Access
Number	Name/Location												
131AB	Center Tank Access												
Number	Name/Location												
131AB	Center Tank Access												
— END OF TASK —													

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION REAR SPAR TYPICAL WEB (CRACK INITIALLY HIDDEN)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-607-11-02 RELATED CARD
TAIL NUMBER	WORK AREA CTR FUEL TANK	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS 131AB		ZONE 132	

Inspect (Low Frequency Eddy Current) the web common to the fuel tank from LBB 70.85 to RBB 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-17-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-81.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION REAR SPAR TYPICAL WEB (CRACK INITIALLY HIDDEN)
		D633A109-AKS 57-607-11-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-607-11-02							
				MECH INSP							
TASK 57-05-02-250-807											
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION REAR SPAR TYPICAL WEB (CRACK INITIALLY HIDDEN)											
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-095</p> <p>(1) Open this access panel:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> </tbody> </table> <p>SUBTASK 57-05-02-250-007</p> <p>(2) Do a Low Frequency Eddy Current inspection of the web common to the fuel tank from LBBL 70.85 to RBBL 70.85.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-10-17-1, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-81.</p> <p>SUBTASK 57-05-02-410-095</p> <p>(3) Close this access panel:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> </tbody> </table>				<u>Number</u>	<u>Name/Location</u>	131AB	Center Tank Access	<u>Number</u>	<u>Name/Location</u>	131AB	Center Tank Access
<u>Number</u>	<u>Name/Location</u>										
131AB	Center Tank Access										
<u>Number</u>	<u>Name/Location</u>										
131AB	Center Tank Access										
— END OF TASK —											
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION REAR SPAR TYPICAL WEB (CRACK INITIALLY HIDDEN)									
		D633A109-AKS 57-607-11-02									

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION REAR SPAR TYPICAL WEB (NON-HIDDEN LOCATIONS)			BOEING CARD NO.
DATE	TASK DETAILED				57-607-20-01
TAIL NUMBER	WORK AREA L MAIN W/W	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 133

Inspect (Detailed) the web common to the fuel tank from LBBL 70.85 to RBBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-17-2, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 8000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION REAR SPAR TYPICAL WEB (NON-HIDDEN LOCATIONS)
		D633A109-AKS 57-607-20-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-607-20-01
				MECH INSP
TASK 57-05-02-211-806				
1. INTERNAL - DETAILED: WING CENTER SECTION REAR SPAR TYPICAL WEB (NON-HIDDEN LOCATIONS)				
A. Inspection				
SUBTASK 57-05-02-211-006				
(1) Do a Detailed inspection of the web common to the fuel tank from LBBL 70.85 to RBBB 70.85. See Doc. D626A001 - DTR, DTR check form 57-10-17-2, for alternative inspection.				
———— END OF TASK ————				

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION REAR SPAR TYPICAL WEB (NON-HIDDEN LOCATIONS)			BOEING CARD NO. 57-607-20-02
DATE	TASK DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA R MAIN W/W	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 134

Inspect (Detailed) the web common to the fuel tank from LBBL 70.85 to RBBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-17-2, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 8000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION REAR SPAR TYPICAL WEB (NON-HIDDEN LOCATIONS)
		D633A109-AKS 57-607-20-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-607-20-02
				MECH INSP
TASK 57-05-02-211-806				
1. INTERNAL - DETAILED: WING CENTER SECTION REAR SPAR TYPICAL WEB (NON-HIDDEN LOCATIONS)				
A. Inspection				
SUBTASK 57-05-02-211-006				
(1) Do a Detailed inspection of the web common to the fuel tank from LBBL 70.85 to RBBL 70.85. See Doc. D626A001 - DTR, DTR check form 57-10-17-2, for alternative inspection.				
———— END OF TASK ————				

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION REAR SPAR TYPICAL WEB (NON-HIDDEN LOCATIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-607-21-01 RELATED CARD
TAIL NUMBER	WORK AREA L MAIN W/W	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 131 133

Inspect (Low Frequency Eddy Current) the web common to the fuel tank from LBB 70.85 to RBB 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-17-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-81.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION REAR SPAR TYPICAL WEB (NON-HIDDEN LOCATIONS)
		D633A109-AKS 57-607-21-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-607-21-01
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TASK 57-05-02-250-922

MECH

INSP

1. INTERNAL - SPECIAL DETAILED: WCS REAR SPAR TYPICAL WEB LOCATIONS (NON-HIDDEN LOCATIONS)**A. Inspection**

SUBTASK 57-05-02-250-126

- (1) Do a Low Frequency Eddy Current inspection of the web common to the fuel tank from LBBL 70.85 to RBBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-17-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-81.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION REAR SPAR TYPICAL WEB (NON-HIDDEN LOCATIONS)
		D633A109-AKS 57-607-21-01

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737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION REAR SPAR TYPICAL WEB (NON-HIDDEN LOCATIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-607-21-02
TAIL NUMBER	WORK AREA R MAIN W/W	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 132 134

Inspect (Low Frequency Eddy Current) the web common to the fuel tank from LBB 70.85 to RBB 70.85.

See Doc. D626A001 - DTR, DTR check form 57-10-17-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-81.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION REAR SPAR TYPICAL WEB (NON-HIDDEN LOCATIONS)
		D633A109-AKS 57-607-21-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-607-21-02
				MECH INSP
TASK 57-05-02-250-922				
1. INTERNAL - SPECIAL DETAILED: WCS REAR SPAR TYPICAL WEB LOCATIONS (NON-HIDDEN LOCATIONS)				
A. Inspection <p>SUBTASK 57-05-02-250-126</p> <p>(1) Do a Low Frequency Eddy Current inspection of the web common to the fuel tank from LBBL 70.85 to RBBL 70.85.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-10-17-2, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-81.</p>				
———— END OF TASK ————				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION REAR SPAR TYPICAL WEB (NON-HIDDEN LOCATIONS)		
		D633A109-AKS 57-607-21-02		

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION REAR SPAR KEEL BEAM STIFFENERS			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-607-30-01
TAIL NUMBER	WORK AREA KEEL BEAM	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 22600 FC	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 131 133

Inspect (High Frequency Eddy Current) rear spar keel beam stiffeners at LBL 6.2 and RBL 6.2.

See Doc. D626A001 - DTR, DTR check form 57-10-18, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-74.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION REAR SPAR KEEL BEAM STIFFENERS D633A109-AKS 57-607-30-01
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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-607-30-01
				MECH INSP
TASK 57-05-02-250-808				
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION REAR SPAR KEEL BEAM STIFFENERS				
A. Inspection <p>SUBTASK 57-05-02-250-008</p> <p>(1) Do a High Frequency Eddy Current inspection of the rear spar keel beam stiffeners at LBL 6.2 and RBL 6.2.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-10-18, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-74.</p>				
———— END OF TASK ————				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION REAR SPAR KEEL BEAM STIFFENERS		
		D633A109-AKS 57-607-30-01		

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION REAR SPAR KEEL BEAM STIFFENERS			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-607-30-02
TAIL NUMBER	WORK AREA KEEL BEAM	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 22600 FC	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 132 134

Inspect (High Frequency Eddy Current) rear spar keel beam stiffeners at LBL 6.2 and RBL 6.2.

See Doc. D626A001 - DTR, DTR check form 57-10-18, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-74.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION REAR SPAR KEEL BEAM STIFFENERS
		D633A109-AKS 57-607-30-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-607-30-02
TASK 57-05-02-250-808				MECH INSP
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION REAR SPAR KEEL BEAM STIFFENERS				
A. Inspection				
SUBTASK 57-05-02-250-008				
(1) Do a High Frequency Eddy Current inspection of the rear spar keel beam stiffeners at LBL 6.2 and RBL 6.2. See Doc. D626A001 - DTR, DTR check form 57-10-18, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-74.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION REAR SPAR KEEL BEAM STIFFENERS		
		D633A109-AKS 57-607-30-02		Page 2 of 2 Jun 15/2015

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737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT SIDE OF BODY SPLICE UPPER AND LOWER REAR SPAR			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-608-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 192BL 192CL 192JL			ZONE 131 531
		NOTE			

Inspect (Ultrasonic) around the four AFT fasteners along the rear spar that attach the splice plate to the wing lower skin and center section lower skin at BBL 70.85 as well as the upper rear spar through the double plus chord horizontal flange on both sides of the joint.

See Doc. D626A001 - DTR, DTR check form 57-10-20, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-17.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Inspection requires removal of external panels.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SIDE OF BODY SPLICE UPPER AND LOWER REAR SPAR
		D633A109-AKS 57-608-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-608-00-01
TASK 57-05-02-250-809				MECH INSP
1. INTERNAL - SPECIAL DETAILED: SIDE OF BODY SPLICE UPPER AND LOWER REAR SPAR				
A. Inspection				
SUBTASK 57-05-02-010-097				
(1) Open these access panels on the Left side:				
Number Name/Location				
192BL ECS Ram Air Inlet Mixing Duct Panel - Forward				
192CL ECS Access Door				
192JL Air Conditioning Panel - Aft				
Open these access panels on the Right side:				
Number Name/Location				
192BR ECS Ram Air Inlet Mixing Duct Panel - Forward				
192CR ECS Access Door				
192JR Air Conditioning Panel - Aft				
NOTE: Inspection requires removal of external panels.				
SUBTASK 57-05-02-250-119				
(2) Do an Ultrasonic inspection around the four AFT fasteners along the rear spar that attach the splice plate to the wing lower skin and center section lower skin at BBL 70.85 as well as the upper rear spar through the double plus chord horizontal flange on both sides of the joint.				
See Doc. D626A001 - DTR, DTR check form 57-10-20, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-17.				
SUBTASK 57-05-02-410-097				
(3) Close these access panels on the Left side:				
Number Name/Location				
192BL ECS Ram Air Inlet Mixing Duct Panel - Forward				
192CL ECS Access Door				
192JL Air Conditioning Panel - Aft				
Close these access panels on the Right side:				
Number Name/Location				
192BR ECS Ram Air Inlet Mixing Duct Panel - Forward				
192CR ECS Access Door				
192JR Air Conditioning Panel - Aft				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SIDE OF BODY SPLICE UPPER AND LOWER REAR SPAR D633A109-AKS 57-608-00-01
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT SIDE OF BODY SPLICE UPPER AND LOWER REAR SPAR			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-608-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 192BR 192CR 192JR			ZONE 132 631
		NOTE			

Inspect (Ultrasonic) around the four AFT fasteners along the rear spar that attach the splice plate to the wing lower skin and center section lower skin at BBL 70.85 as well as the upper rear spar through the double plus chord horizontal flange on both sides of the joint.

See Doc. D626A001 - DTR, DTR check form 57-10-20, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-17.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Inspection requires removal of external panels.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SIDE OF BODY SPLICE UPPER AND LOWER REAR SPAR	D633A109-AKS 57-608-00-02	Page 1 of 2 Oct 15/2014
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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-608-00-02
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TASK 57-05-02-250-809

1. INTERNAL - SPECIAL DETAILED: SIDE OF BODY SPLICE UPPER AND LOWER REAR SPAR

A. Inspection

SUBTASK 57-05-02-010-097

- (1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
192BL	ECS Ram Air Inlet Mixing Duct Panel - Forward
192CL	ECS Access Door
192JL	Air Conditioning Panel - Aft

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
192BR	ECS Ram Air Inlet Mixing Duct Panel - Forward
192CR	ECS Access Door
192JR	Air Conditioning Panel - Aft

NOTE: Inspection requires removal of external panels.

SUBTASK 57-05-02-250-119

- (2) Do an Ultrasonic inspection around the four AFT fasteners along the rear spar that attach the splice plate to the wing lower skin and center section lower skin at BBL 70.85 as well as the upper rear spar through the double plus chord horizontal flange on both sides of the joint.

See Doc. D626A001 - DTR, DTR check form 57-10-20, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-17.

SUBTASK 57-05-02-410-097

- (3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
192BL	ECS Ram Air Inlet Mixing Duct Panel - Forward
192CL	ECS Access Door
192LL	Air Conditioning Panel - Aft

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
192BR	ECS Ram Air Inlet Mixing Duct Panel - Forward
192CR	ECS Access Door
192 IR	Air Conditioning Panel - Aft

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SIDE OF BODY SPLICE UPPER AND LOWER REAR SPAR
		D633A109-AKS 57-608-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT SIDE OF BODY SPLICE UPPER AND LOWER FRONT SPAR			BOEING CARD NO. 57-609-00-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS NOTE			

Inspect (Ultrasonic) around the four FWD fasteners along the front spar that attach the splice plate to the wing lower skin and center section lower skin at BBL 70.85 as well as the upper front spar through the double plus chord horizontal flange on both sides of the joint.

See Doc. D626A001 - DTR, DTR check form 57-10-21, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-17.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Inspection requires removal of the external fairings.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SIDE OF BODY SPLICE UPPER AND LOWER FRONT SPAR D633A109-AKS 57-609-00-01	Page 1 of 2 Oct 15/2014
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-609-00-01
				MECH INSP
TASK 57-05-02-250-811				
1. INTERNAL - SPECIAL DETAILED: SIDE OF BODY SPLICE UPPER AND LOWER FRONT SPAR				
A. Inspection				
NOTE: Inspection requires removal of the external fairings.				
SUBTASK 57-05-02-250-011				
(1) Do an Ultrasonic inspection around the four FWD fasteners along the front spar that attach the splice plate to the wing lower skin and center section lower skin at BBL 70.85 as well as the upper front spar through the double plus chord horizontal flange on both sides of the joint.				
See Doc. D626A001 - DTR, DTR check form 57-10-21, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-17.				
———— END OF TASK ————				
EFFECTIVITY AKS ALL				
SOURCE AWL				
LEFT SIDE OF BODY SPLICE UPPER AND LOWER FRONT SPAR				
D633A109-AKS 57-609-00-01				
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT SIDE OF BODY SPLICE UPPER AND LOWER FRONT SPAR			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-609-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS NOTE			ZONE 132 631

Inspect (Ultrasonic) around the four FWD fasteners along the front spar that attach the splice plate to the wing lower skin and center section lower skin at BBL 70.85 as well as the upper front spar through the double plus chord horizontal flange on both sides of the joint.

See Doc. D626A001 - DTR, DTR check form 57-10-21, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-17.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Inspection requires removal of the external fairings.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SIDE OF BODY SPLICE UPPER AND LOWER FRONT SPAR
		D633A109-AKS 57-609-00-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-609-00-02
				MECH INSP
TASK 57-05-02-250-811				
1. INTERNAL - SPECIAL DETAILED: SIDE OF BODY SPLICE UPPER AND LOWER FRONT SPAR				
<p>A. Inspection</p> <p>NOTE: Inspection requires removal of the external fairings.</p> <p>SUBTASK 57-05-02-250-011</p> <p>(1) Do an Ultrasonic inspection around the four FWD fasteners along the front spar that attach the splice plate to the wing lower skin and center section lower skin at BBL 70.85 as well as the upper front spar through the double plus chord horizontal flange on both sides of the joint.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-10-21, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-17.</p>				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SIDE OF BODY SPLICE UPPER AND LOWER FRONT SPAR		
		D633A109-AKS 57-609-00-02		

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION FLOOR BEAM UPPER CHORD			BOEING CARD NO. 57-609-10-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 11000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS NOTE			ZONE 135 137

Inspect (High Frequency Eddy Current) the BL 0 and BL 25 floor beams from BS 655 to BS 675, and BL 0 floor beam from BS 716 to BS 727B, and BL 45 floor beam from BS 685 to BS 716.

See Doc. D626A001 - DTR, DTR check form 57-10-23-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-83.

ACCESS NOTE: Remove passenger cabin floor panels as required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION FLOOR BEAM UPPER CHORD
		D633A109-AKS 57-609-10-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-609-10-01
				MECH INSP
TASK 57-05-02-250-813				
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION FLOOR BEAM UPPER CHORD				
A. Inspection				
NOTE: Remove passenger cabin floor panels as required.				
SUBTASK 57-05-02-250-013				
(1) Do a High Frequency Eddy Current inspection of the BL 0 and BL 25 floor beams from BS 655 to BS 675, and BL 0 floor beam from BS 716 to BS 727B, and BL 45 floor beam from BS 685 to BS 716.				
See Doc. D626A001 - DTR, DTR check form 57-10-23-1, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-83.				
— END OF TASK —				
EFFECTIVITY AKS ALL		SOURCE AWL	LEFT WING CENTER SECTION FLOOR BEAM UPPER CHORD	
			D633A109-AKS 57-609-10-01	Page 2 of 2 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION FLOOR BEAM UPPER CHORD			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-609-10-02 RELATED CARD
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 11000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS NOTE			ZONE 136 138

Inspect (High Frequency Eddy Current) the BL 0 and BL 25 floor beams from BS 655 to BS 675, and BL 0 floor beam from BS 716 to BS 727B, and BL 45 floor beam from BS 685 to BS 716.

See Doc. D626A001 - DTR, DTR check form 57-10-23-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-83.

ACCESS NOTE: Remove passenger cabin floor panels as required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION FLOOR BEAM UPPER CHORD
		D633A109-AKS 57-609-10-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-609-10-02
TASK 57-05-02-250-813				MECH INSP
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION FLOOR BEAM UPPER CHORD				
A. Inspection				
<p><u>NOTE:</u> Remove passenger cabin floor panels as required.</p> <p>SUBTASK 57-05-02-250-013</p> <p>(1) Do a High Frequency Eddy Current inspection of the BL 0 and BL 25 floor beams from BS 655 to BS 675, and BL 0 floor beam from BS 716 to BS 727B, and BL 45 floor beam from BS 685 to BS 716.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-10-23-1, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-83.</p> <p style="text-align: center;">———— END OF TASK ————</p>				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION FLOOR BEAM UPPER CHORD		
		D633A109-AKS 57-609-10-02	Page 2 of 2 Jun 15/2015	

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION FLOOR BEAM UPPER CHORD			BOEING CARD NO.
DATE	TASK DETAILED				57-610-00-01
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 24000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS NOTE			ZONE 135 137

Inspect (Detailed) the BL0, 25, and 45 floor beams from STA 569 to STA 655 and the BL 25 floor beams from STA 685 to STA 727A.

See Doc. D626A001 - DTR, DTR check form 57-10-23-2, for alternative inspection.

ACCESS NOTE: Remove passenger cabin floor panels as required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION FLOOR BEAM UPPER CHORD
		D633A109-AKS 57-610-00-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-610-00-01
				MECH INSP
TASK 57-05-02-211-807				
1. INTERNAL - DETAILED: WING CENTER SECTION FLOOR BEAM - UPPER CHORD				
<p>A. Inspection</p> <p>NOTE: Remove passenger cabin floor panels as required.</p> <p>SUBTASK 57-05-02-211-007</p> <p>(1) Do a Detailed inspection of the BL 0, 25, and 45 floor beams from STA 569 to STA 655 and the BL 25 floor beams from STA 685 to STA 727A.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-10-23-2, for alternative inspection.</p>				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION FLOOR BEAM UPPER CHORD		
		D633A109-AKS 57-610-00-01		

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION FLOOR BEAM UPPER CHORD			BOEING CARD NO. 57-610-00-02	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 24000 FC	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS NOTE		ZONE 136 138		

Inspect (Detailed) the BL0, 25, and 45 floor beams from STA 569 to STA 655 and the BL 25 floor beams from STA 685 to STA 727A.

See Doc. D626A001 - DTR, DTR check form 57-10-23-2, for alternative inspection.

ACCESS NOTE: Remove passenger cabin floor panels as required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION FLOOR BEAM UPPER CHORD
		D633A109-AKS 57-610-00-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-610-00-02
				MECH INSP
TASK 57-05-02-211-807				
1. INTERNAL - DETAILED: WING CENTER SECTION FLOOR BEAM - UPPER CHORD				
<p>A. Inspection</p> <p>NOTE: Remove passenger cabin floor panels as required.</p> <p>SUBTASK 57-05-02-211-007</p> <p>(1) Do a Detailed inspection of the BL 0, 25, and 45 floor beams from STA 569 to STA 655 and the BL 25 floor beams from STA 685 to STA 727A.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-10-23-2, for alternative inspection.</p> <p style="text-align: center;">— END OF TASK —</p>				
EFFECTIVITY AKS ALL		SOURCE AWL	RIGHT WING CENTER SECTION FLOOR BEAM UPPER CHORD	
			D633A109-AKS 57-610-00-02	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION FLOOR BEAM LOWER CHORD OVER PRESSURE DECK			BOEING CARD NO. 57-610-01-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS NOTE			ZONE 137

Inspect (High Frequency Eddy Current) the lower chord along the radius at BL0, 25, and 45 floor beams from STA 664 to STA 727B.

See Doc. D626A001 - DTR, DTR check form 57-10-23-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-83.

ACCESS NOTE: Remove passenger cabin floor panels as required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION FLOOR BEAM LOWER CHORD OVER PRESSURE DECK
		D633A109-AKS 57-610-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-610-01-01
				MECH INSP
TASK 57-05-02-250-814				
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION FLOOR BEAM LOWER CHORD OVER PRESSURE DECK				
A. Inspection				
NOTE: Remove passenger cabin floor panels as required.				
SUBTASK 57-05-02-250-014				
(1) Do a High Frequency Eddy Current inspection of the lower chord along the radius at BL 0, 25, and 45 floor beams from STA 664 to STA 727B.				
See Doc. D626A001 - DTR, DTR check form 57-10-23-3, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-83.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION FLOOR BEAM LOWER CHORD OVER PRESSURE DECK		
		D633A109-AKS 57-610-01-01	Page 2 of 2 Jun 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION FLOOR BEAM LOWER CHORD OVER PRESSURE DECK			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-610-01-02 RELATED CARD
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS NOTE			ZONE 138

Inspect (High Frequency Eddy Current) the lower chord along the radius at BL0, 25, and 45 floor beams from STA 664 to STA 727B.

See Doc. D626A001 - DTR, DTR check form 57-10-23-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-83.

ACCESS NOTE: Remove passenger cabin floor panels as required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION FLOOR BEAM LOWER CHORD OVER PRESSURE DECK
		D633A109-AKS 57-610-01-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-610-01-02
				MECH INSP
TASK 57-05-02-250-814				
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION FLOOR BEAM LOWER CHORD OVER PRESSURE DECK				
A. Inspection				
NOTE: Remove passenger cabin floor panels as required.				
SUBTASK 57-05-02-250-014				
(1) Do a High Frequency Eddy Current inspection of the lower chord along the radius at BL 0, 25, and 45 floor beams from STA 664 to STA 727B.				
See Doc. D626A001 - DTR, DTR check form 57-10-23-3, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-83.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION FLOOR BEAM LOWER CHORD OVER PRESSURE DECK		
		D633A109-AKS 57-610-01-02	Page 2 of 2 Jun 15/2015	

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION FLOOR BEAMS LOWER CHORD - OVERWING			BOEING CARD NO. 57-611-00-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS NOTE			ZONE 135

Inspect (High Frequency Eddy Current) the lower chord along the radius at the BL 0, 25, 45 floor beams between STA 574 through STA 664.

See Doc. D626A001 - DTR, DTR check form 57-10-23-4, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-83.

ACCESS NOTE: Remove passenger cabin floor panels as required. Sealant present in chord radius must be removed for full inspection credit.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION FLOOR BEAMS LOWER CHORD - OVERWING
		D633A109-AKS 57-611-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-611-00-01
				MECH INSP
TASK 57-05-02-250-815				
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION FLOOR BEAMS LOWER CHORD - OVERWING				
A. Inspection				
<p><u>NOTE:</u> Remove passenger cabin floor panels as required. Sealant present in chord radius must be removed for full inspection credit.</p>				
SUBTASK 57-05-02-250-015				
(1) Do a High Frequency Eddy Current inspection of the lower chord along the radius at the BL 0, 25, 45 floor beams between STA 574 through STA 664.				
See Doc. D626A001 - DTR, DTR check form 57-10-23-4, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-83.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION FLOOR BEAMS LOWER CHORD - OVERWING		
		D633A109-AKS 57-611-00-01	Page 2 of 2 Jun 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION FLOOR BEAMS LOWER CHORD - OVERWING			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-611-00-02 RELATED CARD
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS NOTE			ZONE 136

Inspect (High Frequency Eddy Current) the lower chord along the radius at the BL 0, 25, 45 floor beams between STA 574 through STA 664.

See Doc. D626A001 - DTR, DTR check form 57-10-23-4, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-83.

ACCESS NOTE: Remove passenger cabin floor panels as required. Sealant present in chord radius must be removed for full inspection credit.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION FLOOR BEAMS LOWER CHORD - OVERWING
		D633A109-AKS 57-611-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-611-00-02
				MECH INSP
TASK 57-05-02-250-815				
1. INTERNAL - SPECIAL DETAILED: WING CENTER SECTION FLOOR BEAMS LOWER CHORD - OVERWING				
A. Inspection				
<p><u>NOTE:</u> Remove passenger cabin floor panels as required. Sealant present in chord radius must be removed for full inspection credit.</p>				
SUBTASK 57-05-02-250-015				
(1) Do a High Frequency Eddy Current inspection of the lower chord along the radius at the BL 0, 25, 45 floor beams between STA 574 through STA 664.				
See Doc. D626A001 - DTR, DTR check form 57-10-23-4, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-10-83.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION FLOOR BEAMS LOWER CHORD - OVERWING		
		D633A109-AKS 57-611-00-02	Page 2 of 2 Jun 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING CENTER SECTION FLOOR BEAMS LOWER CHORD - OVERWING			BOEING CARD NO.
DATE	TASK DETAILED				57-611-10-01 RELATED CARD
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY AIRPLANE ENGINE ALL ALL
STATION	SKILL AIRPL				
		ACCESS NOTE			ZONE 135

Inspect (Detailed) the lower chord along the BL 0 25, and 45 floor beams between STA 540 through STA 574.

See Doc. D626A001 - DTR, DTR check form 57-10-23-5, for alternative inspection.

ACCESS NOTE: Remove passenger cabin floor panels as required. Remove any sealant beyond specifications for full inspection credit.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION FLOOR BEAMS LOWER CHORD - OVERWING
		D633A109-AKS 57-611-10-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-611-10-01
				MECH INSP
TASK 57-05-02-211-808				
1. INTERNAL - DETAILED: WING CENTER SECTION FLOOR BEAMS LOWER CHORD - OVERWING				
A. Inspection				
<p><u>NOTE:</u> Remove passenger cabin floor panels as required. Remove any sealant beyond specifications for full inspection credit.</p>				
SUBTASK 57-05-02-211-008				
(1) Do a Detailed inspection of the lower chord along the BL 0, 25, and 45 floor beams between STA 540 through STA 574.				
See Doc. D626A001 - DTR, DTR check form 57-10-23-5, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING CENTER SECTION FLOOR BEAMS LOWER CHORD - OVERWING		
		D633A109-AKS 57-611-10-01	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING CENTER SECTION FLOOR BEAMS LOWER CHORD - OVERWING			BOEING CARD NO.
DATE	TASK DETAILED				57-611-10-02
TAIL NUMBER	WORK AREA PASS CABIN	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	RELATED CARD APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS NOTE			ZONE 136

Inspect (Detailed) the lower chord along the BL 0 25, and 45 floor beams between STA 540 through STA 574.

See Doc. D626A001 - DTR, DTR check form 57-10-23-5, for alternative inspection.

ACCESS NOTE: Remove passenger cabin floor panels as required. Remove any sealant beyond specifications for full inspection credit.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION FLOOR BEAMS LOWER CHORD - OVERWING
		D633A109-AKS 57-611-10-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-611-10-02
				MECH INSP
TASK 57-05-02-211-808				
1. INTERNAL - DETAILED: WING CENTER SECTION FLOOR BEAMS LOWER CHORD - OVERWING				
<p>A. Inspection</p> <p><u>NOTE:</u> Remove passenger cabin floor panels as required. Remove any sealant beyond specifications for full inspection credit.</p> <p>SUBTASK 57-05-02-211-008</p> <p>(1) Do a Detailed inspection of the lower chord along the BL 0, 25, and 45 floor beams between STA 540 through STA 574.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-10-23-5, for alternative inspection.</p>				
———— END OF TASK ————				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING CENTER SECTION FLOOR BEAMS LOWER CHORD - OVERWING		
		D633A109-AKS 57-611-10-02		
				Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT SIDE OF BODY RIB (DIRECTION 1)			BOEING CARD NO.	
DATE	TASK DETAILED				57-611-20-01	RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS			ZONE 131 531	

Inspect (Detailed) the typical web to stiffener attach points on the side of body rib.

See Doc. D626A001 - DTR, DTR check form 57-10-25, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SIDE OF BODY RIB (DIRECTION 1)
		D633A109-AKS 57-611-20-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-611-20-01
				MECH INSP
TASK 57-05-02-211-809				
1. INTERNAL - DETAILED: SIDE OF BODY RIB (DIRECTION 1)				
A. Inspection				
SUBTASK 57-05-02-211-009				
(1) Do a Detailed inspection of the typical web to stiffener attach points on the side of body rib.				
See Doc. D626A001 - DTR, DTR check form 57-10-25, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SIDE OF BODY RIB (DIRECTION 1)		
		D633A109-AKS 57-611-20-01	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT SIDE OF BODY RIB (DIRECTION 1)			BOEING CARD NO. 57-611-20-02	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS				ZONE 132 631

Inspect (Detailed) the typical web to stiffener attach points on the side of body rib.

See Doc. D626A001 - DTR, DTR check form 57-10-25, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SIDE OF BODY RIB (DIRECTION 1)
		D633A109-AKS 57-611-20-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-611-20-02
TASK 57-05-02-211-809				MECH INSP
1. INTERNAL - DETAILED: SIDE OF BODY RIB (DIRECTION 1)				
A. Inspection				
SUBTASK 57-05-02-211-009				
(1) Do a Detailed inspection of the typical web to stiffener attach points on the side of body rib.				
See Doc. D626A001 - DTR, DTR check form 57-10-25, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SIDE OF BODY RIB (DIRECTION 1)		
		D633A109-AKS 57-611-20-02	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT SIDE OF BODY RIB (DIRECTION 2)			BOEING CARD NO.	
DATE	TASK DETAILED				57-611-21-01	RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS NOTE			ZONE	
					131 531	

Inspect (Detailed) the typical web to stiffener attach points on the side of body rib.

See Doc. D626A001 - DTR, DTR check form 57-10-25, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Remove passenger cabin floor panels as required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SIDE OF BODY RIB (DIRECTION 2)
		D633A109-AKS 57-611-21-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-611-21-01
				MECH INSP
TASK 57-05-02-211-810				
1. <u>INTERNAL - DETAILED: SIDE OF BODY RIB (DIRECTION 2)</u>				
A. Inspection				
NOTE: Remove passenger cabin floor panels as required.				
SUBTASK 57-05-02-211-010				
(1) Do a Detailed inspection of the typical web to stiffener attach points on the side of body rib.				
See Doc. D626A001 - DTR, DTR check form 57-10-25, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SIDE OF BODY RIB (DIRECTION 2)		
		D633A109-AKS 57-611-21-01	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT SIDE OF BODY RIB (DIRECTION 2)			BOEING CARD NO. 57-611-21-02	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS NOTE				ZONE 132 631

Inspect (Detailed) the typical web to stiffener attach points on the side of body rib.

See Doc. D626A001 - DTR, DTR check form 57-10-25, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Remove passenger cabin floor panels as required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SIDE OF BODY RIB (DIRECTION 2)
		D633A109-AKS 57-611-21-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-611-21-02
				MECH INSP
TASK 57-05-02-211-810				
1. <u>INTERNAL - DETAILED: SIDE OF BODY RIB (DIRECTION 2)</u>				
A. Inspection				
NOTE: Remove passenger cabin floor panels as required.				
SUBTASK 57-05-02-211-010				
(1) Do a Detailed inspection of the typical web to stiffener attach points on the side of body rib.				
See Doc. D626A001 - DTR, DTR check form 57-10-25, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SIDE OF BODY RIB (DIRECTION 2)		
		D633A109-AKS 57-611-21-02	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL, TYPICAL STRINGER			BOEING CARD NO. 57-612-00-01	
DATE	TASK GENERAL VISUAL				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS 531BB 532AB 532BB 532CB 532DB 532EB			ZONE 531 532	

Inspect (General Visual) stringers S-2 through S-4, and S-10 through S-13 from rib 1 to rib 10 at the non-hidden, fairing areas.

See Doc. D626A001 - DTR, DTR check form 57-20-01-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, TYPICAL STRINGER	
		D633A109-AKS 57-612-00-01	Page 1 of 3 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-612-00-01
TASK 57-05-02-210-802				MECH INSP

1. INTERNAL - GENERAL VISUAL: LOWER WING PANEL, TYPICAL STRINGERS

A. Inspection

SUBTASK 57-05-02-010-041

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
531BB	Center Tank Access Door - Wing Station 192
532AB	Main Tank Access Door - Wing Station 216
532BB	Main Tank Access Door - Wing Station 265
532CB	Main Tank Access Door - Wing Station 290
532DB	Main Tank Access Door - Wing Station 313
532EB	Main Tank Access Door - Wing Station 337

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
631BB	Center Tank Access Door - Wing Station 192
632AB	Main Tank Access Door - Wing Station 216
632BB	Main Tank Access Door - Wing Station 265
632CB	Main Tank Access Door - Wing Station 290
632DB	Main Tank Access Door - Wing Station 313
632EB	Main Tank Access Door - Wing Station 337

SUBTASK 57-05-02-210-002

(2) Do a General Visual inspection of the stringers S-2 through S-4, and S-10 through S-13 from rib 1 to rib 10 at the non-hidden, fairing areas.

See Doc. D626A001 - DTR, DTR check form 57-20-01-1, for alternative inspection.

SUBTASK 57-05-02-410-041

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
531BB	Center Tank Access Door - Wing Station 192
532AB	Main Tank Access Door - Wing Station 216
532BB	Main Tank Access Door - Wing Station 265
532CB	Main Tank Access Door - Wing Station 290
532DB	Main Tank Access Door - Wing Station 313
532EB	Main Tank Access Door - Wing Station 337

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
631BB	Center Tank Access Door - Wing Station 192
632AB	Main Tank Access Door - Wing Station 216
632BB	Main Tank Access Door - Wing Station 265
632CB	Main Tank Access Door - Wing Station 290
632DB	Main Tank Access Door - Wing Station 313
632EB	Main Tank Access Door - Wing Station 337

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, TYPICAL STRINGER	
		D633A109-AKS 57-612-00-01	Page 2 of 3 Feb 15/2015

AKS



737-600/700/800/900 TASK CARDS

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL, TYPICAL STRINGER			BOEING CARD NO. 57-612-00-02	
DATE	TASK GENERAL VISUAL				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 631BB 632AB 632BB 632CB 632DB 632EB			ZONE 631 632	

Inspect (General Visual) stringers S-2 through S-4, and S-10 through S-13 from rib 1 to rib 10 at the non-hidden, fairing areas.

See Doc. D626A001 - DTR, DTR check form 57-20-01-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, TYPICAL STRINGER	
		D633A109-AKS 57-612-00-02	Page 1 of 3 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-612-00-02
TASK 57-05-02-210-802				MECH INSP

1. INTERNAL - GENERAL VISUAL: LOWER WING PANEL, TYPICAL STRINGERS

A. Inspection

SUBTASK 57-05-02-010-041

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
531BB	Center Tank Access Door - Wing Station 192
532AB	Main Tank Access Door - Wing Station 216
532BB	Main Tank Access Door - Wing Station 265
532CB	Main Tank Access Door - Wing Station 290
532DB	Main Tank Access Door - Wing Station 313
532EB	Main Tank Access Door - Wing Station 337

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
631BB	Center Tank Access Door - Wing Station 192
632AB	Main Tank Access Door - Wing Station 216
632BB	Main Tank Access Door - Wing Station 265
632CB	Main Tank Access Door - Wing Station 290
632DB	Main Tank Access Door - Wing Station 313
632EB	Main Tank Access Door - Wing Station 337

SUBTASK 57-05-02-210-002

(2) Do a General Visual inspection of the stringers S-2 through S-4, and S-10 through S-13 from rib 1 to rib 10 at the non-hidden, fairing areas.

See Doc. D626A001 - DTR, DTR check form 57-20-01-1, for alternative inspection.

SUBTASK 57-05-02-410-041

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
531BB	Center Tank Access Door - Wing Station 192
532AB	Main Tank Access Door - Wing Station 216
532BB	Main Tank Access Door - Wing Station 265
532CB	Main Tank Access Door - Wing Station 290
532DB	Main Tank Access Door - Wing Station 313
532EB	Main Tank Access Door - Wing Station 337

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
631BB	Center Tank Access Door - Wing Station 192
632AB	Main Tank Access Door - Wing Station 216
632BB	Main Tank Access Door - Wing Station 265
632CB	Main Tank Access Door - Wing Station 290
632DB	Main Tank Access Door - Wing Station 313
632EB	Main Tank Access Door - Wing Station 337

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, TYPICAL STRINGER
		D633A109-AKS 57-612-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-612-00-02
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— END OF TASK —

		MECH	INSP
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EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, TYPICAL STRINGER	
		D633A109-AKS 57-612-00-02	Page 3 of 3 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL, TYPICAL STRINGERS			BOEING CARD NO. 57-612-01-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 531BB 532AB 532BB 532CB 532DB 532EB			ZONE 531 532

Inspect (General Visual) stringers S-1 through S-4 and S-10 through S-14 from rib 1 to rib 15 adjacent to spar chords at the non hidden areas.

See Doc. D626A001 - DTR, DTR check form 57-20-01-2, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, TYPICAL STRINGERS
		D633A109-AKS 57-612-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-612-01-01
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TASK 57-05-02-210-804

MECH

INSP

1. INTERNAL - GENERAL VISUAL: LOWER WING PANEL, TYPICAL STRINGERS**A. Inspection**

SUBTASK 57-05-02-210-004

- (1) Do a General Visual inspection of the stringers S-1 through S-4 and S-10 through S-14 from rib 1 to rib 15 adjacent to spar chords at the non hidden areas.

See Doc. D626A001 - DTR, DTR check form 57-20-01-2, for alternative inspection.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, TYPICAL STRINGERS	
		D633A109-AKS 57-612-01-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL, TYPICAL STRINGERS			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-612-01-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS			ZONE 631 632

Inspect (General Visual) stringers S-1 through S-4 and S-10 through S-14 from rib 1 to rib 15 adjacent to spar chords at the non hidden areas.

See Doc. D626A001 - DTR, DTR check form 57-20-01-2, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, TYPICAL STRINGERS
		D633A109-AKS 57-612-01-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-612-01-02
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TASK 57-05-02-210-804

MECH

INSP

1. INTERNAL - GENERAL VISUAL: LOWER WING PANEL, TYPICAL STRINGERS**A. Inspection**

SUBTASK 57-05-02-210-004

- (1) Do a General Visual inspection of the stringers S-1 through S-4 and S-10 through S-14 from rib 1 to rib 15 adjacent to spar chords at the non hidden areas.

See Doc. D626A001 - DTR, DTR check form 57-20-01-2, for alternative inspection.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, TYPICAL STRINGERS	
		D633A109-AKS 57-612-01-02	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL, TYPICAL STRINGERS			BOEING CARD NO. 57-613-00-01	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS			ZONE 531 532	

Inspect (Low Frequency Eddy Current) stringers S-1 through S-4 and S-10 through S-14 at ribs 5 & 8 at the locations hidden by seal pans & sealant.

See Doc. D626A001 - DTR, DTR check form 57-20-01-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-79.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 22500FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, TYPICAL STRINGERS
		D633A109-AKS 57-613-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-613-00-01
TASK 57-05-02-250-817				MECH INSP
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL, TYPICAL STRINGERS				
A. Inspection				
SUBTASK 57-05-02-250-017				
(1) Do a Low Frequency Eddy Current inspection of the stringers S-1 through S-4 and S-10 through S-14 at ribs 5 & 8 at the locations hidden by seal pans & sealant.				
See Doc. D626A001 - DTR, DTR check form 57-20-01-3, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-79.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, TYPICAL STRINGERS		
		D633A109-AKS 57-613-00-01	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL, TYPICAL STRINGERS			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-613-00-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 631 632

Inspect (Low Frequency Eddy Current) stringers S-1 through S-4 and S-10 through S-14 at ribs 5 & 8 at the locations hidden by seal pans & sealant.

See Doc. D626A001 - DTR, DTR check form 57-20-01-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-79.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 22500FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, TYPICAL STRINGERS
		D633A109-AKS 57-613-00-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-613-00-02
				MECH INSP
TASK 57-05-02-250-817				
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL, TYPICAL STRINGERS				
<p>A. Inspection</p> <p>SUBTASK 57-05-02-250-017</p> <p>(1) Do a Low Frequency Eddy Current inspection of the stringers S-1 through S-4 and S-10 through S-14 at ribs 5 & 8 at the locations hidden by seal pans & sealant.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-01-3, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-79.</p> <p style="text-align: center;">— END OF TASK —</p>				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, TYPICAL STRINGERS
		D633A109-AKS 57-613-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL SKIN; UNDER THE FLAP TRACK FAIRINGS AND NACELLE FAIRINGS			BOEING CARD NO. 57-614-00-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 531 532

Inspect (Ultrasonic) the skin panel at the rub strips from rib 5 to rib 8, rib 9 to rib 11 and rib 13 to 15.

See Doc. D626A001 - DTR, DTR check form 57-20-01, -02, -03, -04, -05, -08-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-15.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 2750FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL SKIN; UNDER THE FLAP TRACK FAIRINGS AND NACELLE FAIRINGS
		D633A109-AKS 57-614-00-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-614-00-01
				MECH INSP
TASK 57-05-02-130-807				
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL SKIN; UNDER THE FLAP TRACK FAIRINGS AND NACELLE FAIRINGS				
A. Inspection				
SUBTASK 57-05-02-130-007				
(1) Do an Ultrasonic inspection of the skin panel at the rub strips from rib 5 to rib 8, rib 9 to rib 11 and rib 13 to rib 15. See Doc. D626A001 - DTR, DTR check form 57-20-01, -02, -03, -04, -05, -08-1, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-15.				
<hr/> END OF TASK <hr/>				
EFFECTIVITY AKS ALL		SOURCE AWL	LEFT LOWER WING PANEL SKIN; UNDER THE FLAP TRACK FAIRINGS AND NACELLE FAIRINGS	
			D633A109-AKS 57-614-00-01	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL SKIN; UNDER THE FLAP TRACK FAIRINGS AND NACELLE FAIRINGS			BOEING CARD NO. 57-614-00-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 631 632

Inspect (Ultrasonic) the skin panel at the rub strips from rib 5 to rib 8, rib 9 to rib 11 and rib 13 to 15.

See Doc. D626A001 - DTR, DTR check form 57-20-01, -02, -03, -04, -05, -08-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-15.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 2750FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL SKIN; UNDER THE FLAP TRACK FAIRINGS AND NACELLE FAIRINGS
		D633A109-AKS 57-614-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-614-00-02
				MECH INSP
TASK 57-05-02-130-807				
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL SKIN; UNDER THE FLAP TRACK FAIRINGS AND NACELLE FAIRINGS				
A. Inspection				
SUBTASK 57-05-02-130-007				
(1) Do an Ultrasonic inspection of the skin panel at the rub strips from rib 5 to rib 8, rib 9 to rib 11 and rib 13 to rib 15. See Doc. D626A001 - DTR, DTR check form 57-20-01, -02, -03, -04, -05, -08-1, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-15.				
———— END OF TASK ————				
EFFECTIVITY AKS ALL		SOURCE AWL	RIGHT LOWER WING PANEL SKIN; UNDER THE FLAP TRACK FAIRINGS AND NACELLE FAIRINGS	
			D633A109-AKS 57-614-00-02	Page 2 of 2 Jun 15/2016

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL SKIN			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-614-10-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS			ZONE 531 532

Inspect (General Visual) rib 1 to rib 14 at the externally visible areas from the front spar to the rear spar.

See Doc. D626A001 - DTR, DTR check form 57-20-01, -02, -03, -04, -05, -08-2, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 4000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL SKIN
		D633A109-AKS 57-614-10-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-614-10-01
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TASK 57-05-02-210-806

MECH

INSP

1. EXTERNAL - GENERAL VISUAL: LOWER WING PANEL SKIN**A. Inspection**

SUBTASK 57-05-02-210-006

- (1) Do a General Visual inspection of rib 1 to rib 14 at the externally visible areas from the front spar to the rear spar.

See Doc. D626A001 - DTR, DTR check form 57-20-01, -02, -03, -04, -05, -08-2, for alternative inspection.

———— END OF TASK ——

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL SKIN
		D633A109-AKS 57-614-10-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL SKIN			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-614-10-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 631 632

Inspect (General Visual) rib 1 to rib 14 at the externally visible areas from the front spar to the rear spar.

See Doc. D626A001 - DTR, DTR check form 57-20-01, -02, -03, -04, -05, -08-2, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 4000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL SKIN
		D633A109-AKS 57-614-10-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-614-10-02
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TASK 57-05-02-210-806

MECH

INSP

1. EXTERNAL - GENERAL VISUAL: LOWER WING PANEL SKIN**A. Inspection**

SUBTASK 57-05-02-210-006

- (1) Do a General Visual inspection of rib 1 to rib 14 at the externally visible areas from the front spar to the rear spar.

See Doc. D626A001 - DTR, DTR check form 57-20-01, -02, -03, -04, -05, -08-2, for alternative inspection.

———— END OF TASK ——

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL SKIN
		D633A109-AKS 57-614-10-02

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL SKIN			BOEING CARD NO.
DATE	TASK DETAILED				57-614-20-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS NOTE			ZONE 531 532 533 534

Inspect (Detailed) rib 1 to rib 27 at the skin not covered by rub strips or fittings.

See Doc. D626A001 - DTR, DTR check form 57-20-01, -02, -03, -04, -05, -08-3, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 3000FC.

ACCESS NOTE: Fairing removal required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL SKIN
		D633A109-AKS 57-614-20-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-614-20-01
TASK 57-05-02-211-813				MECH INSP
1. EXTERNAL - DETAILED: LOWER WING PANEL SKIN				
A. Inspection				
NOTE: Fairing removal is required.				
SUBTASK 57-05-02-211-013				
(1) Do a Detailed inspection of rib 1 to rib 27 at the skin not covered by rub strips or fittings. See Doc. D626A001 - DTR, DTR check form 57-20-01, -02, -03, -04, -05, -08-3, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL SKIN		
		D633A109-AKS 57-614-20-01	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL SKIN			BOEING CARD NO.
DATE	TASK DETAILED				57-614-20-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	RELATED CARD
STATION	SKILL AIRPL	NOTE			APPLICABILITY AIRPLANE ALL ENGINE ALL
		ACCESS NOTE			ZONE 631 632 633 634

Inspect (Detailed) rib 1 to rib 27 at the skin not covered by rub strips or fittings.

See Doc. D626A001 - DTR, DTR check form 57-20-01, -02, -03, -04, -05, -08-3, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 3000FC.

ACCESS NOTE: Fairing removal required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL SKIN
		D633A109-AKS 57-614-20-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-614-20-02	MECH	INSP
TASK 57-05-02-211-813						
1. EXTERNAL - DETAILED: LOWER WING PANEL SKIN						
A. Inspection						
NOTE: Fairing removal is required.						
SUBTASK 57-05-02-211-013						
(1) Do a Detailed inspection of rib 1 to rib 27 at the skin not covered by rub strips or fittings. See Doc. D626A001 - DTR, DTR check form 57-20-01, -02, -03, -04, -05, -08-3, for alternative inspection.						
———— END OF TASK ——						

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL SKIN
		D633A109-AKS 57-614-20-02

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL SKIN			BOEING CARD NO. 57-614-30-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS		ZONE	
				532 533 534	

Inspect (General Visual) rib 14 to rib 27 at the externally visible areas from the front spar to the rear spar.

See Doc. D626A001 - DTR, DTR check form 57-20-01, -02, -03, -04, -05, -08-4, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 5000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL SKIN
		D633A109-AKS 57-614-30-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-614-30-01
TASK 57-05-02-210-808				MECH INSP
1. EXTERNAL - GENERAL VISUAL: LOWER WING PANEL SKIN				
A. Inspection				
SUBTASK 57-05-02-210-008				
(1) Do a General Visual inspection of rib 14 to rib 27 at the externally visible areas from the front spar to the rear spar. See Doc. D626A001 - DTR, DTR check form 57-20-01, -02, -03, -04, -05, -08-4, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL SKIN		
		D633A109-AKS 57-614-30-01	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL SKIN			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-614-30-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS			ZONE 632 633 634

Inspect (General Visual) rib 14 to rib 27 at the externally visible areas from the front spar to the rear spar.

See Doc. D626A001 - DTR, DTR check form 57-20-01, -02, -03, -04, -05, -08-4, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 5000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL SKIN
		D633A109-AKS 57-614-30-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-614-30-02
TASK 57-05-02-210-808				MECH INSP
1. EXTERNAL - GENERAL VISUAL: LOWER WING PANEL SKIN				
A. Inspection				
SUBTASK 57-05-02-210-008				
(1) Do a General Visual inspection of rib 14 to rib 27 at the externally visible areas from the front spar to the rear spar. See Doc. D626A001 - DTR, DTR check form 57-20-01, -02, -03, -04, -05, -08-4, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL				
SOURCE AWL				
RIGHT LOWER WING PANEL SKIN				
D633A109-AKS 57-614-30-02				
Page 2 of 2 Feb 15/2015				

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL, RAIL STRINGERS			BOEING CARD NO. 57-614-40-01	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS			ZONE 531 532	

Inspect (Detailed) stringer S-6 and S-8 from rib 1 to rib 19 at the non hidden, faired and non-faired areas.

See Doc. D626A001 - DTR, DTR check form 57-20-02-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, RAIL STRINGERS	
		D633A109-AKS 57-614-40-01	Page 1 of 2 Oct 15/2014

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-614-40-01	MECH	INSP
TASK 57-05-02-211-815						
1. INTERNAL - DETAILED: LOWER WING PANEL, RAIL STRINGERS						
A. Inspection						
SUBTASK 57-05-02-211-015						
(1) Do a Detailed inspection of stringer S-6 and S-8 from rib 1 to rib 19 at the non hidden, faired and non- faired areas.						
See Doc. D626A001 - DTR, DTR check form 57-20-02-1, for alternative inspection						
———— END OF TASK ——						

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, RAIL STRINGERS
		D633A109-AKS 57-614-40-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL, RAIL STRINGERS			BOEING CARD NO.
DATE	TASK DETAILED				57-614-40-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	RELATED CARD
STATION	SKILL AIRPL	NOTE			APPLICABILITY AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 631 632

Inspect (Detailed) stringer S-6 and S-8 from rib 1 to rib 19 at the non hidden, faired and non-faired areas.

See Doc. D626A001 - DTR, DTR check form 57-20-02-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, RAIL STRINGERS	
		D633A109-AKS 57-614-40-02	Page 1 of 2 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-614-40-02
				MECH INSP
TASK 57-05-02-211-815				
1. INTERNAL - DETAILED: LOWER WING PANEL, RAIL STRINGERS				
A. Inspection				
SUBTASK 57-05-02-211-015				
(1) Do a Detailed inspection of stringer S-6 and S-8 from rib 1 to rib 19 at the non hidden, faired and non- faired areas.				
See Doc. D626A001 - DTR, DTR check form 57-20-02-1, for alternative inspection				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, RAIL STRINGERS		
		D633A109-AKS 57-614-40-02	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL, RAIL STRINGERS			BOEING CARD NO. 57-615-00-01	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS 531AB 532AB 532BB 532CB			ZONE 531 532	

Inspect (Ultrasonic) the vertical flange and horizontal attachment flange on stringer S-6 and S-8, ribs 5 and 8, where stringers are hidden under seal pan and sealant.

See Doc. D626A001 - DTR, DTR check form 57-20-02-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-07.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, RAIL STRINGERS	
		D633A109-AKS 57-615-00-01	Page 1 of 2 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-615-00-01
				MECH INSP
TASK 57-05-02-130-809				
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL, RAIL STRINGERS				
A. Inspection				
SUBTASK 57-05-02-010-016				
(1) Open these access panels on the Left side:				
Number Name/Location				
531AB Center Tank Access Door - Wing Station 168				
532AB Main Tank Access Door - Wing Station 216				
532BB Main Tank Access Door - Wing Station 265				
532CB Main Tank Access Door - Wing Station 290				
Open these access panels on the Right side:				
Number Name/Location				
631BB Center Tank Access Door - Wing Station 192				
632AB Main Tank Access Door - Wing Station 216				
632BB Main Tank Access Door - Wing Station 265				
632CB Main Tank Access Door - Wing Station 290				
SUBTASK 57-05-02-130-009				
(2) Do an Ultrasonic inspection of the vertical flange and horizontal attachment flange on stringer S-6 and S-8, ribs 5 and 8, where stringers are hidden under seal pan and sealant.				
See Doc. D626A001 - DTR, DTR check form 57-20-02-2, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-07.				
SUBTASK 57-05-02-410-016				
(3) Close these access panels on the Left side:				
Number Name/Location				
531AB Center Tank Access Door - Wing Station 168				
532AB Main Tank Access Door - Wing Station 216				
532BB Main Tank Access Door - Wing Station 265				
532CB Main Tank Access Door - Wing Station 290				
Close these access panels on the Right side:				
Number Name/Location				
631BB Center Tank Access Door - Wing Station 192				
632AB Main Tank Access Door - Wing Station 216				
632BB Main Tank Access Door - Wing Station 265				
632CB Main Tank Access Door - Wing Station 290				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, RAIL STRINGERS	
		D633A109-AKS 57-615-00-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL, RAIL STRINGERS			BOEING CARD NO. 57-615-00-02	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS 631BB 632AB 632BB 632CB			ZONE 631 632	

Inspect (Ultrasonic) the vertical flange and horizontal attachment flange on stringer S-6 and S-8, ribs 5 and 8, where stringers are hidden under seal pan and sealant.

See Doc. D626A001 - DTR, DTR check form 57-20-02-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-07.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, RAIL STRINGERS	
		D633A109-AKS 57-615-00-02	Page 1 of 2 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-615-00-02	MECH	INSP

TASK 57-05-02-130-809

1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL, RAIL STRINGERS

A. Inspection

SUBTASK 57-05-02-010-016

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
531AB	Center Tank Access Door - Wing Station 168
532AB	Main Tank Access Door - Wing Station 216
532BB	Main Tank Access Door - Wing Station 265
532CB	Main Tank Access Door - Wing Station 290

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
631BB	Center Tank Access Door - Wing Station 192
632AB	Main Tank Access Door - Wing Station 216
632BB	Main Tank Access Door - Wing Station 265
632CB	Main Tank Access Door - Wing Station 290

SUBTASK 57-05-02-130-009

(2) Do an Ultrasonic inspection of the vertical flange and horizontal attachment flange on stringer S-6 and S-8, ribs 5 and 8, where stringers are hidden under seal pan and sealant.

See Doc. D626A001 - DTR, DTR check form 57-20-02-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-07.

SUBTASK 57-05-02-410-016

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
531AB	Center Tank Access Door - Wing Station 168
532AB	Main Tank Access Door - Wing Station 216
532BB	Main Tank Access Door - Wing Station 265
532CB	Main Tank Access Door - Wing Station 290

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
631BB	Center Tank Access Door - Wing Station 192
632AB	Main Tank Access Door - Wing Station 216
632BB	Main Tank Access Door - Wing Station 265
632CB	Main Tank Access Door - Wing Station 290

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, RAIL STRINGERS	
		D633A109-AKS 57-615-00-02	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL, RAIL STRINGERS			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-615-01-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 532

Inspect (High Frequency Eddy Current) the lower wing panel rail stringer, S-8, from rib 6 to rib 7 at the areas hidden by the nacelle support strut attachment fitting.

See Doc. D626A001 - DTR, DTR check form 57-20-02-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-80.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, RAIL STRINGERS
		D633A109-AKS 57-615-01-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-615-01-01
				MECH INSP
TASK 57-05-02-250-855				
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL, RAIL STRINGERS				
A. Inspection				
SUBTASK 57-05-02-250-055				
(1) Do a High Frequency Eddy Current inspection of the lower wing panel rail stringer, S-8, from rib 6 to rib 7 at the areas hidden by the nacelle support strut attachment fitting. See Doc. D626A001 - DTR, DTR check form 57-20-02-3, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-80.				
———— END OF TASK ————				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, RAIL STRINGERS
		D633A109-AKS 57-615-01-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL, RAIL STRINGERS			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-615-01-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 632

Inspect (High Frequency Eddy Current) the lower wing panel rail stringer, S-8, from rib 6 to rib 7 at the areas hidden by the nacelle support strut attachment fitting.

See Doc. D626A001 - DTR, DTR check form 57-20-02-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-80.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, RAIL STRINGERS
		D633A109-AKS 57-615-01-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-615-01-02
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TASK 57-05-02-250-855

MECH

INSP

1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL, RAIL STRINGERS**A. Inspection**

SUBTASK 57-05-02-250-055

- (1) Do a High Frequency Eddy Current inspection of the lower wing panel rail stringer, S-8, from rib 6 to rib 7 at the areas hidden by the nacelle support strut attachment fitting.

See Doc. D626A001 - DTR, DTR check form 57-20-02-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-80.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, RAIL STRINGERS
		D633A109-AKS 57-615-01-02

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL, RAIL STRINGER			BOEING CARD NO. 57-616-00-01	
DATE	TASK GENERAL VISUAL				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 532AB 532BB 532DB 532EB 532HB 532JB			ZONE 532 533	

Inspect (General Visual) the lower wing panel rail stringers, S-6 and S-8, from rib 19 to rib 25 at the non-hidden areas.

See Doc. D626A001 - DTR, DTR check form 57-20-02-4, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, RAIL STRINGER	
		D633A109-AKS 57-616-00-01	Page 1 of 3 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-616-00-01														
				MECH INSP														
TASK 57-05-02-210-810																		
1. INTERNAL - GENERAL VISUAL: LOWER WING PANEL, RAIL STRINGERS																		
A. Inspection																		
SUBTASK 57-05-02-010-043																		
(1) Open these access panels on the Left side:																		
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>532AB</td><td>Main Tank Access Door - Wing Station 216</td></tr><tr><td>532BB</td><td>Main Tank Access Door - Wing Station 265</td></tr><tr><td>532DB</td><td>Main Tank Access Door - Wing Station 313</td></tr><tr><td>532EB</td><td>Main Tank Access Door - Wing Station 337</td></tr><tr><td>532HB</td><td>Main Tank Access Door - Wing Station 417</td></tr><tr><td>532JB</td><td>Main Tank Access Door - Wing Station 443</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	532AB	Main Tank Access Door - Wing Station 216	532BB	Main Tank Access Door - Wing Station 265	532DB	Main Tank Access Door - Wing Station 313	532EB	Main Tank Access Door - Wing Station 337	532HB	Main Tank Access Door - Wing Station 417	532JB	Main Tank Access Door - Wing Station 443
<u>Number</u>	<u>Name/Location</u>																	
532AB	Main Tank Access Door - Wing Station 216																	
532BB	Main Tank Access Door - Wing Station 265																	
532DB	Main Tank Access Door - Wing Station 313																	
532EB	Main Tank Access Door - Wing Station 337																	
532HB	Main Tank Access Door - Wing Station 417																	
532JB	Main Tank Access Door - Wing Station 443																	
Open these access panels on the Right side:																		
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>632AB</td><td>Main Tank Access Door - Wing Station 216</td></tr><tr><td>632BB</td><td>Main Tank Access Door - Wing Station 265</td></tr><tr><td>632DB</td><td>Main Tank Access Door - Wing Station 313</td></tr><tr><td>632EB</td><td>Main Tank Access Door - Wing Station 337</td></tr><tr><td>632HB</td><td>Main Tank Access Door - Wing Station 417</td></tr><tr><td>632JB</td><td>Main Tank Access Door - Wing Station 443</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	632AB	Main Tank Access Door - Wing Station 216	632BB	Main Tank Access Door - Wing Station 265	632DB	Main Tank Access Door - Wing Station 313	632EB	Main Tank Access Door - Wing Station 337	632HB	Main Tank Access Door - Wing Station 417	632JB	Main Tank Access Door - Wing Station 443
<u>Number</u>	<u>Name/Location</u>																	
632AB	Main Tank Access Door - Wing Station 216																	
632BB	Main Tank Access Door - Wing Station 265																	
632DB	Main Tank Access Door - Wing Station 313																	
632EB	Main Tank Access Door - Wing Station 337																	
632HB	Main Tank Access Door - Wing Station 417																	
632JB	Main Tank Access Door - Wing Station 443																	
SUBTASK 57-05-02-210-010																		
(2) Do a General Visual inspection of the lower wing panel rail stringers, S-6 and S-8, from rib 19 to rib 25 at the non-hidden areas.																		
See Doc. D626A001 - DTR, DTR check form 57-20-02-4, for alternative inspection.																		
SUBTASK 57-05-02-410-043																		
(3) Close these access panels on the Left side:																		
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EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, RAIL STRINGER	
		D633A109-AKS 57-616-00-01	Page 2 of 3 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-616-00-01
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— END OF TASK —

MECH	INSP

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, RAIL STRINGER
		D633A109-AKS 57-616-00-01

Page 3 of 3
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL, RAIL STRINGER			BOEING CARD NO. 57-616-00-02	
DATE	TASK GENERAL VISUAL				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS 632AB 632BB 632DB 632EB 632HB 632JB			ZONE 632 633	

Inspect (General Visual) the lower wing panel rail stringers, S-6 and S-8, from rib 19 to rib 25 at the non-hidden areas.

See Doc. D626A001 - DTR, DTR check form 57-20-02-4, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, RAIL STRINGER	
		D633A109-AKS 57-616-00-02	Page 1 of 3 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-616-00-02														
				MECH INSP														
TASK 57-05-02-210-810																		
1. INTERNAL - GENERAL VISUAL: LOWER WING PANEL, RAIL STRINGERS																		
A. Inspection																		
SUBTASK 57-05-02-010-043																		
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EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, RAIL STRINGER
		D633A109-AKS 57-616-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-616-00-02		
— END OF TASK —					MECH	INSP
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, RAIL STRINGER				
		D633A109-AKS				Page 3 of 3
		57-616-00-02				Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL, RAIL STRINGER			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-616-10-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 532AB 532BB 532DB 532EB 532HB 532JB			ZONE 532 533

Inspect (Ultrasonic) lower wing panel rail stringers, S-6 and S-8, at the areas hidden by the flange of rib 22, shims and sealant.

See Doc. D626A001 - DTR, DTR check form 57-20-02-5, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-07.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, RAIL STRINGER
		D633A109-AKS 57-616-10-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-616-10-01														
				MECH INSP														
TASK 57-05-02-130-811																		
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL, RAIL STRINGER																		
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EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, RAIL STRINGER	
		D633A109-AKS 57-616-10-01	Page 2 of 3 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-616-10-01
(Continued)				MECH INSP
Number Name/Location				
632EB Main Tank Access Door - Wing Station 337				
632HB Main Tank Access Door - Wing Station 417				
632JB Main Tank Access Door - Wing Station 443				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, RAIL STRINGER		
		D633A109-AKS 57-616-10-01	Page 3 of 3 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL, RAIL STRINGER			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-616-10-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 632AB 632BB 632DB 632EB 632HB 632JB			ZONE 632 633

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INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, RAIL STRINGER
		D633A109-AKS 57-616-10-02

AKS**737-600/700/800/900
TASK CARDS**

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EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, RAIL STRINGER	
		D633A109-AKS 57-616-10-02	Page 2 of 3 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-616-10-02
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(Continued)

MECH INSP

Number Name/Location

- | | |
|-------|--|
| 632EB | Main Tank Access Door - Wing Station 337 |
| 632HB | Main Tank Access Door - Wing Station 417 |
| 632JB | Main Tank Access Door - Wing Station 443 |

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, RAIL STRINGER
		D633A109-AKS 57-616-10-02

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL, SPLICE STRINGERS			BOEING CARD NO. 57-617-00-01	
DATE	TASK GENERAL VISUAL				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS 531AB 531BB 532AB 532BB 532CB 532DB			ZONE 531 532	

Inspect (General Visual) the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the non-hidden areas without the fairing.

See Doc. D626A001 - DTR, DTR check form 57-20-03-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS	
		D633A109-AKS 57-617-00-01	Page 1 of 3 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-617-00-01
TASK 57-05-02-210-812				MECH INSP

1. INTERNAL - GENERAL VISUAL: LOWER WING PANEL, SPLICE STRINGERS

A. Inspection

SUBTASK 57-05-02-010-215

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
531AB	Center Tank Access Door - Wing Station 168
531BB	Center Tank Access Door - Wing Station 192
532AB	Main Tank Access Door - Wing Station 216
532BB	Main Tank Access Door - Wing Station 265
532CB	Main Tank Access Door - Wing Station 290
532DB	Main Tank Access Door - Wing Station 313

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
631AB	Center Tank Access Door - Wing Station 168
631BB	Center Tank Access Door - Wing Station 192
632AB	Main Tank Access Door - Wing Station 216
632BB	Main Tank Access Door - Wing Station 265
632CB	Main Tank Access Door - Wing Station 290
632DB	Main Tank Access Door - Wing Station 313

SUBTASK 57-05-02-210-012

(2) Do a General Visual inspection of the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the non-hidden areas without the fairing.

See Doc. D626A001 - DTR, DTR check form 57-20-03-1, for alternative inspection.

SUBTASK 57-05-02-410-215

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
531AB	Center Tank Access Door - Wing Station 168
531BB	Center Tank Access Door - Wing Station 192
532AB	Main Tank Access Door - Wing Station 216
532BB	Main Tank Access Door - Wing Station 265
532CB	Main Tank Access Door - Wing Station 290
532DB	Main Tank Access Door - Wing Station 313

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
631AB	Center Tank Access Door - Wing Station 168
631BB	Center Tank Access Door - Wing Station 192
632AB	Main Tank Access Door - Wing Station 216
632BB	Main Tank Access Door - Wing Station 265
632CB	Main Tank Access Door - Wing Station 290
632DB	Main Tank Access Door - Wing Station 313

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS	
		D633A109-AKS 57-617-00-01	Page 2 of 3 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-617-00-01
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— END OF TASK —

MECH	INSP

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS	
		D633A109-AKS 57-617-00-01	Page 3 of 3 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL, SPLICE STRINGERS			BOEING CARD NO. 57-617-00-02	
DATE	TASK GENERAL VISUAL				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS 631AB 631BB 632AB 632BB 632CB 632DB			ZONE 631 632	

Inspect (General Visual) the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the non-hidden areas without the fairing.

See Doc. D626A001 - DTR, DTR check form 57-20-03-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS	
		D633A109-AKS 57-617-00-02	Page 1 of 3 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-617-00-02
TASK 57-05-02-210-812				MECH INSP

1. INTERNAL - GENERAL VISUAL: LOWER WING PANEL, SPLICE STRINGERS

A. Inspection

SUBTASK 57-05-02-010-215

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
531AB	Center Tank Access Door - Wing Station 168
531BB	Center Tank Access Door - Wing Station 192
532AB	Main Tank Access Door - Wing Station 216
532BB	Main Tank Access Door - Wing Station 265
532CB	Main Tank Access Door - Wing Station 290
532DB	Main Tank Access Door - Wing Station 313

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
631AB	Center Tank Access Door - Wing Station 168
631BB	Center Tank Access Door - Wing Station 192
632AB	Main Tank Access Door - Wing Station 216
632BB	Main Tank Access Door - Wing Station 265
632CB	Main Tank Access Door - Wing Station 290
632DB	Main Tank Access Door - Wing Station 313

SUBTASK 57-05-02-210-012

(2) Do a General Visual inspection of the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the non-hidden areas without the fairing.

See Doc. D626A001 - DTR, DTR check form 57-20-03-1, for alternative inspection.

SUBTASK 57-05-02-410-215

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
531AB	Center Tank Access Door - Wing Station 168
531BB	Center Tank Access Door - Wing Station 192
532AB	Main Tank Access Door - Wing Station 216
532BB	Main Tank Access Door - Wing Station 265
532CB	Main Tank Access Door - Wing Station 290
532DB	Main Tank Access Door - Wing Station 313

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
631AB	Center Tank Access Door - Wing Station 168
631BB	Center Tank Access Door - Wing Station 192
632AB	Main Tank Access Door - Wing Station 216
632BB	Main Tank Access Door - Wing Station 265
632CB	Main Tank Access Door - Wing Station 290
632DB	Main Tank Access Door - Wing Station 313

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS
		D633A109-AKS 57-617-00-02

AKS



737-600/700/800/900 TASK CARDS

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL, SPLICE STRINGERS			BOEING CARD NO. 57-617-01-01	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS			ZONE 531 532	

Inspect (Low Frequency Eddy Current) the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the non-hidden areas without the fairing.

See Doc. D626A001 - DTR, DTR check form 57-20-03-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-55.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 5500FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS	
		D633A109-AKS 57-617-01-01	Page 1 of 2 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-617-01-01
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TASK 57-05-02-250-819

MECH

INSP

1. EXTERNAL - SPECIAL DETAILED: LOWER WING PANEL, SPLICE STRINGERS**A. Inspection**

SUBTASK 57-05-02-250-019

- (1) Do a Low Frequency Eddy Current inspection of the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the non-hidden areas without the fairing.

See Doc. D626A001 - DTR, DTR check form 57-20-03-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-55.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS	
		D633A109-AKS 57-617-01-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL, SPLICE STRINGERS			BOEING CARD NO. 57-617-01-02	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS			ZONE 631 632	

Inspect (Low Frequency Eddy Current) the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the non-hidden areas without the fairing.

See Doc. D626A001 - DTR, DTR check form 57-20-03-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-55.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 5500FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS
		D633A109-AKS 57-617-01-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-617-01-02
				MECH INSP
TASK 57-05-02-250-819				
1. EXTERNAL - SPECIAL DETAILED: LOWER WING PANEL, SPLICE STRINGERS				
A. Inspection				
SUBTASK 57-05-02-250-019				
(1) Do a Low Frequency Eddy Current inspection of the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the non-hidden areas without the fairing.				
See Doc. D626A001 - DTR, DTR check form 57-20-03-1, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-55.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS		
		D633A109-AKS 57-617-01-02	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-618-00-01 RELATED CARD
TAIL NUMBER	WORK AREA L WG FUEL TANK	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS 531AB 531BB 532AB 532BB 532CB 532DB			ZONE 531 532

Inspect (High Frequency Eddy Current) the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the non-hidden areas under the fairing.

See Doc. D626A001 - DTR, DTR check form 57-20-03-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-33.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3) D633A109-AKS 57-618-00-01	Page 1 of 3 Oct 15/2014
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-618-00-01														
				MECH INSP														
TASK 57-05-02-211-875																		
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3)																		
A. Inspection																		
SUBTASK 57-05-02-010-089																		
(1) Open these access panels on the Left side:																		
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SUBTASK 57-05-02-211-075																		
(2) Do a High Frequency Eddy Current inspection of the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the non-hidden areas under the fairing.																		
See Doc. D626A001 - DTR, DTR check form 57-20-03-2, for alternative inspection.																		
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-33.																		
SUBTASK 57-05-02-410-089																		
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EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3)																
		D633A109-AKS 57-618-00-01																
		Page 2 of 3 Feb 15/2015																

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-618-00-01
				MECH INSP
(Continued)				
Number Name/Location				
632BB Main Tank Access Door - Wing Station 265				
632CB Main Tank Access Door - Wing Station 290				
632DB Main Tank Access Door - Wing Station 313				
END OF TASK				
EFFECTIVITY AKS ALL		SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3)	
			D633A109-AKS 57-618-00-01	
Page 3 of 3 Feb 15/2015				

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3)			BOEING CARD NO. 57-618-00-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA R WG FUEL TANK	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL		AIRPLANE ALL ENGINE ALL		
		ACCESS 631AB 631BB 632AB 632BB 632CB 632DB		ZONE 631 632	

Inspect (High Frequency Eddy Current) the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the non-hidden areas under the fairing.

See Doc. D626A001 - DTR, DTR check form 57-20-03-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-33.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3)
		D633A109-AKS 57-618-00-02

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Oct 15/2014**

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-618-00-02														
				MECH INSP														
TASK 57-05-02-211-875																		
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3)																		
A. Inspection																		
SUBTASK 57-05-02-010-089																		
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SUBTASK 57-05-02-410-089																		
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632AB	Main Tank Access Door - Wing Station 216																	

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3)	D633A109-AKS 57-618-00-02	Page 2 of 3 Feb 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-618-00-02
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(Continued)

MECH INSP

Number Name/Location

- | | |
|-------|--|
| 632BB | Main Tank Access Door - Wing Station 265 |
| 632CB | Main Tank Access Door - Wing Station 290 |
| 632DB | Main Tank Access Door - Wing Station 313 |

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3)
		D633A109-AKS 57-618-00-02

Page 3 of 3
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 4)			BOEING CARD NO. 57-618-01-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS 531AB 531BB 532AB 532BB 532CB 532DB			ZONE 531 532

Inspect (High Frequency Eddy Current) the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the non-hidden areas under the fairing.

See Doc. D626A001-DTR, DTR check form 57-20-03-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-33.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 4)
		D633A109-AKS 57-618-01-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-618-01-01														
				MECH INSP														
TASK 57-05-02-250-917																		
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 4)																		
A. Inspection																		
SUBTASK 57-05-02-010-213																		
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SUBTASK 57-05-02-410-213																		
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EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 4)																
		D633A109-AKS 57-618-01-01																

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-618-01-01
				MECH INSP
(Continued)				
Number Name/Location				
632BB Main Tank Access Door - Wing Station 265				
632CB Main Tank Access Door - Wing Station 290				
632DB Main Tank Access Door - Wing Station 313				
— END OF TASK —				

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 4)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-618-01-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 631AB 631BB 632AB 632BB 632CB 632DB			ZONE 631 632

Inspect (High Frequency Eddy Current) the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the non-hidden areas under the fairing.

See Doc. D626A001-DTR, DTR check form 57-20-03-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-33.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 4)
		D633A109-AKS 57-618-01-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-618-01-02														
				MECH INSP														
TASK 57-05-02-250-917																		
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 4)																		
A. Inspection																		
SUBTASK 57-05-02-010-213																		
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EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 4)	D633A109-AKS 57-618-01-02	Page 2 of 3 Feb 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-618-01-02
				MECH INSP
(Continued)				
Number Name/Location				
632BB Main Tank Access Door - Wing Station 265				
632CB Main Tank Access Door - Wing Station 290				
632DB Main Tank Access Door - Wing Station 313				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 4)		
		D633A109-AKS 57-618-01-02	Page 3 of 3 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL, SPLICE STRINGERS			BOEING CARD NO. 57-619-00-01	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS 531BB 532AB 532BB 532CB			ZONE 531 532	

| Inspect (Ultrasonic) the lower wing panel splice stringers, S-5 and S-9, at rib 5 and rib 8 at the areas hidden by seal pans and sealant.

See Doc. D626A001 - DTR, DTR check form 57-20-03-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-07.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS
		D633A109-AKS 57-619-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-619-00-01										
				MECH INSP										
TASK 57-05-02-130-813														
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL, SPLICE STRINGERS														
A. Inspection														
SUBTASK 57-05-02-010-017														
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See Doc. D626A001 - DTR, DTR check form 57-20-03-3, for alternative inspection.														
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-07.														
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— END OF TASK —														

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS	
		D633A109-AKS 57-619-00-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL, SPLICE STRINGERS			BOEING CARD NO. 57-619-00-02	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS 631BB 632AB 632BB 632CB			ZONE 631 632	

| Inspect (Ultrasonic) the lower wing panel splice stringers, S-5 and S-9, at rib 5 and rib 8 at the areas hidden by seal pans and sealant.

See Doc. D626A001 - DTR, DTR check form 57-20-03-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-07.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS
		D633A109-AKS 57-619-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-619-00-02										
				MECH INSP										
TASK 57-05-02-130-813														
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL, SPLICE STRINGERS														
A. Inspection														
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632BB	Main Tank Access Door - Wing Station 265													
632CB	Main Tank Access Door - Wing Station 290													
SUBTASK 57-05-02-130-013														
(2) Do an Ultrasonic inspection of the lower wing panel splice stringers, S-5 and S-9, from rib 5 to rib 8 at the areas hidden by seal pans and sealant.														
See Doc. D626A001 - DTR, DTR check form 57-20-03-3, for alternative inspection.														
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-07.														
SUBTASK 57-05-02-410-017														
(3) Close these access panels on the Left side:														
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— END OF TASK —														

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS
		D633A109-AKS 57-619-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL, SPLICE STRINGERS			BOEING CARD NO. 57-619-01-01	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS			ZONE 531 532	

Inspect (Low Frequency Eddy Current) the lower wing panel splice stringers, S-5 and S-9, from rib 5 to rib 8 at the areas hidden by seal pans and sealant.

See Doc. D626A001 - DTR, DTR check form 57-20-03-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-55.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 5500FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS
		D633A109-AKS 57-619-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-619-01-01
TASK 57-05-02-250-821				MECH INSP

1. EXTERNAL - SPECIAL DETAILED: LOWER WING PANEL, SPLICE STRINGERS**A. Inspection**

SUBTASK 57-05-02-250-021

- (1) Do a Low Frequency Eddy Current inspection of the lower wing panel splice stringers, S-5 and S-9, from rib 5 to rib 8 at the areas hidden by seal pans and sealant.

See Doc. D626A001 - DTR, DTR check form 57-20-03-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-55.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS	
		D633A109-AKS 57-619-01-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL, SPLICE STRINGERS			BOEING CARD NO. 57-619-01-02	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS			ZONE 631 632	

Inspect (Low Frequency Eddy Current) the lower wing panel splice stringers, S-5 and S-9, from rib 5 to rib 8 at the areas hidden by seal pans and sealant.

See Doc. D626A001 - DTR, DTR check form 57-20-03-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-55.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 5500FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS
		D633A109-AKS 57-619-01-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-619-01-02
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TASK 57-05-02-250-821

MECH

INSP

1. EXTERNAL - SPECIAL DETAILED: LOWER WING PANEL, SPLICE STRINGERS**A. Inspection**

SUBTASK 57-05-02-250-021

- (1) Do a Low Frequency Eddy Current inspection of the lower wing panel splice stringers, S-5 and S-9, from rib 5 to rib 8 at the areas hidden by seal pans and sealant.

See Doc. D626A001 - DTR, DTR check form 57-20-03-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-55.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS
		D633A109-AKS 57-619-01-02

Page 2 of 2
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING LOWER PANEL, SPLICE STRINGERS			BOEING CARD NO. 57-620-00-01	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 532EB 532FB 532GB 532HB 532JB 532KB 532LB 532MB 532NB			ZONE 532	

Inspect (Detailed) the web and free flange of the lower wing panel splice stringers, S-5 and S-9, from rib 10 to rib 19 except at areas externally covered by rub strips.

See Doc. D626A001 - DTR, DTR check form 57-20-03-4, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING LOWER PANEL, SPLICE STRINGERS	
		D633A109-AKS 57-620-00-01	Page 1 of 3 Oct 15/2014

AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-620-00-01																				
				MECH INSP																				
TASK 57-05-02-211-817																								
1. INTERNAL - DETAILED: WING LOWER PANEL, SPLICE STRINGERS																								
A. Inspection																								
SUBTASK 57-05-02-010-058																								
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SUBTASK 57-05-02-410-058																								
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EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING LOWER PANEL, SPLICE STRINGERS	
		D633A109-AKS 57-620-00-01	Page 2 of 3 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-620-00-01
(Continued)				MECH INSP

Number Name/Location

532NB Main Tank Access Door - Wing Station 549

Close these access panels on the Right side:

Number Name/Location

632EB Main Tank Access Door - Wing Station 337

632FB Main Tank Access Door - Wing Station 367

632GB Main Tank Access Door - Wing Station 390

632HB Main Tank Access Door - Wing Station 417

632JB Main Tank Access Door - Wing Station 443

632KB Main Tank Access Door - Wing Station 470

632LB Main Tank Access Door - Wing Station 496

632MB Main Tank Access Door - Wing Station 523

632NB Main Tank Access Door - Wing Station 549

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING LOWER PANEL, SPLICE STRINGERS
		D633A109-AKS 57-620-00-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING LOWER PANEL, SPLICE STRINGERS			BOEING CARD NO. 57-620-00-02
DATE	TASK DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 632EB 632FB 632GB 632HB 632JB 632KB 632LB 632MB 632NB			ZONE 632

Inspect (Detailed) the web and free flange of the lower wing panel splice stringers, S-5 and S-9, from rib 10 to rib 19 except at areas externally covered by rub strips.

See Doc. D626A001 - DTR, DTR check form 57-20-03-4, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING LOWER PANEL, SPLICE STRINGERS	
		D633A109-AKS 57-620-00-02	Page 1 of 3 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-620-00-02																				
TASK 57-05-02-211-817				MECH INSP																				
1. INTERNAL - DETAILED: WING LOWER PANEL, SPLICE STRINGERS																								
A. Inspection																								
SUBTASK 57-05-02-010-058																								
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EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING LOWER PANEL, SPLICE STRINGERS
		D633A109-AKS 57-620-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-620-00-02		
(Continued)					MECH	INSP
Number Name/Location						
532NB Main Tank Access Door - Wing Station 549						
Close these access panels on the Right side:						
Number Name/Location						
632EB Main Tank Access Door - Wing Station 337						
632FB Main Tank Access Door - Wing Station 367						
632GB Main Tank Access Door - Wing Station 390						
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632NB Main Tank Access Door - Wing Station 549						
— END OF TASK —						

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING LOWER PANEL, SPLICE STRINGERS	
		D633A109-AKS 57-620-00-02	Page 3 of 3 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING LOWER PANEL, SPLICE STRINGER			BOEING CARD NO. 57-620-01-01	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE		AIRPLANE ALL		ENGINE ALL
		ACCESS NOTE			ZONE 532	

Inspect (Low Frequency Eddy Current) the lower wing panel splice stringers, S-5 and S-9, from rib 10 to rib 19, except at areas externally covered by rub strips.

See Doc. D626A001 - DTR, DTR check form 57-20-03-4, for alternative repeat inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-55.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 5500FC.

ACCESS NOTE: Fairing removal required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING LOWER PANEL, SPLICE STRINGER D633A109-AKS 57-620-01-01	Page 1 of 2 Oct 15/2014
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-620-01-01
TASK 57-05-02-250-825				MECH INSP
1. EXTERNAL - SPECIAL DETAILED: WING LOWER PANEL, SPLICE STRINGERS				
A. Inspection				
NOTE: Fairing removal required.				
SUBTASK 57-05-02-250-025				
(1) Do a Low Frequency Eddy Current inspection of the lower wing panel splice stringers, S-5 and S-9, from rib 10 to rib 19, except at areas externally covered by rub strips.				
See Doc. D626A001 - DTR, DTR check form 57-20-03-4, for alternative repeat inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-55.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING LOWER PANEL, SPLICE STRINGER	
		D633A109-AKS 57-620-01-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING LOWER PANEL, SPLICE STRINGER			BOEING CARD NO. 57-620-01-02	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE		AIRPLANE ALL		ENGINE ALL
		ACCESS NOTE			ZONE 632	

Inspect (Low Frequency Eddy Current) the lower wing panel splice stringers, S-5 and S-9, from rib 10 to rib 19, except at areas externally covered by rub strips.

See Doc. D626A001 - DTR, DTR check form 57-20-03-4, for alternative repeat inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-55.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 5500FC.

ACCESS NOTE: Fairing removal required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING LOWER PANEL, SPLICE STRINGER
		D633A109-AKS 57-620-01-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-620-01-02
TASK 57-05-02-250-825				MECH INSP

1. EXTERNAL - SPECIAL DETAILED: WING LOWER PANEL, SPLICE STRINGERS**A. Inspection**

NOTE: Fairing removal required.

SUBTASK 57-05-02-250-025

- (1) Do a Low Frequency Eddy Current inspection of the lower wing panel splice stringers, S-5 and S-9, from rib 10 to rib 19, except at areas externally covered by rub strips.

See Doc. D626A001 - DTR, DTR check form 57-20-03-4, for alternative repeat inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-55.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING LOWER PANEL, SPLICE STRINGER
		D633A109-AKS 57-620-01-02

Page 2 of 2
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING LOWER WING PANEL, SPLICE STRINGERS			BOEING CARD NO.
DATE	TASK DETAILED				57-621-00-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 532EB 532FB 532GB 532HB 532JB 532KB 532LB 532MB 532NB			ZONE 532

Inspect (Detailed) the web and free flange of the wing lower panel splice stringers, S-5 and S-9, from rib 10 to rib 19 at the areas externally covered by rub strips.

See Doc. D626A001 - DTR, DTR check form 57-20-03-5, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000 FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING LOWER WING PANEL, SPLICE STRINGERS D633A109-AKS 57-621-00-01	Page 1 of 3 Oct 15/2014
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AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-00-01																																																												
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TASK 57-05-02-211-878																																																																
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			D633A109-AKS 57-621-00-01	Page 2 of 3 Feb 15/2015																																																												

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-00-01
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Close these access panels on the Right side:

Number Name/Location

- | | |
|-------|--|
| 632EB | Main Tank Access Door - Wing Station 337 |
| 632FB | Main Tank Access Door - Wing Station 367 |
| 632GB | Main Tank Access Door - Wing Station 390 |
| 632HB | Main Tank Access Door - Wing Station 417 |
| 632JB | Main Tank Access Door - Wing Station 443 |
| 632KB | Main Tank Access Door - Wing Station 470 |
| 632LB | Main Tank Access Door - Wing Station 496 |
| 632MB | Main Tank Access Door - Wing Station 523 |
| 632NB | Main Tank Access Door - Wing Station 549 |

MECH

INSP

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING LOWER WING PANEL, SPLICE STRINGERS
		D633A109-AKS 57-621-00-01

Page 3 of 3
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING LOWER WING PANEL, SPLICE STRINGERS			BOEING CARD NO.
DATE	TASK DETAILED				57-621-00-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 632EB 632FB 632GB 632HB 632JB 632KB 632LB 632MB 632NB			ZONE 632

Inspect (Detailed) the web and free flange of the wing lower panel splice stringers, S-5 and S-9, from rib 10 to rib 19 at the areas externally covered by rub strips.

See Doc. D626A001 - DTR, DTR check form 57-20-03-5, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000 FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING LOWER WING PANEL, SPLICE STRINGERS
		D633A109-AKS 57-621-00-02

AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-00-02																																																												
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EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING LOWER WING PANEL, SPLICE STRINGERS
		D633A109-AKS 57-621-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-00-02
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Close these access panels on the Right side:

Number Name/Location

- | | |
|-------|--|
| 632EB | Main Tank Access Door - Wing Station 337 |
| 632FB | Main Tank Access Door - Wing Station 367 |
| 632GB | Main Tank Access Door - Wing Station 390 |
| 632HB | Main Tank Access Door - Wing Station 417 |
| 632JB | Main Tank Access Door - Wing Station 443 |
| 632KB | Main Tank Access Door - Wing Station 470 |
| 632LB | Main Tank Access Door - Wing Station 496 |
| 632MB | Main Tank Access Door - Wing Station 523 |
| 632NB | Main Tank Access Door - Wing Station 549 |

MECH

INSP

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING LOWER WING PANEL, SPLICE STRINGERS
		D633A109-AKS 57-621-00-02

Page 3 of 3
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING LOWER PANEL, SPLICE STRINGER			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-621-01-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 532EB 532FB 532GB 532HB 532JB 532KB 532LB 532MB 532NB			ZONE 532
		NOTE			

Inspect (High Frequency Eddy Current) the wing lower panel splice stringers, S-5 and S-9, from rib 10 to rib 19, at the areas externally covered by rub strips.

See Doc. D626A001 - DTR, DTR check form 57-20-03-5, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-33.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000 FC.

ACCESS NOTE: Remove minimal amount of sealant to facilitate direction 3 HFEC in the lower stringer radius.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING LOWER PANEL, SPLICE STRINGER D633A109-AKS 57-621-01-01	Page 1 of 3 Oct 15/2014
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-01-01																				
TASK 57-05-02-250-827				MECH INSP																				
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EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING LOWER PANEL, SPLICE STRINGER
		D633A109-AKS 57-621-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-01-01
------	-------------	---------	------------------	--

(Continued)

MECH

INSP

Number Name/Location

- | | |
|-------|--|
| 532JB | Main Tank Access Door - Wing Station 443 |
| 532KB | Main Tank Access Door - Wing Station 470 |
| 532LB | Main Tank Access Door - Wing Station 496 |
| 532MB | Main Tank Access Door - Wing Station 523 |
| 532NB | Main Tank Access Door - Wing Station 549 |

Close these access panels on the Right side:

Number Name/Location

- | | |
|-------|--|
| 632EB | Main Tank Access Door - Wing Station 337 |
| 632FB | Main Tank Access Door - Wing Station 367 |
| 632GB | Main Tank Access Door - Wing Station 390 |
| 632HB | Main Tank Access Door - Wing Station 417 |
| 632JB | Main Tank Access Door - Wing Station 443 |
| 632KB | Main Tank Access Door - Wing Station 470 |
| 632LB | Main Tank Access Door - Wing Station 496 |
| 632MB | Main Tank Access Door - Wing Station 523 |
| 632NB | Main Tank Access Door - Wing Station 549 |

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING LOWER PANEL, SPLICE STRINGER
		D633A109-AKS 57-621-01-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING LOWER PANEL, SPLICE STRINGER			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-621-01-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 632EB 632FB 632GB 632HB 632JB 632KB 632LB 632MB 632NB			ZONE 632
		NOTE			

Inspect (High Frequency Eddy Current) the wing lower panel splice stringers, S-5 and S-9, from rib 10 to rib 19, at the areas externally covered by rub strips.

See Doc. D626A001 - DTR, DTR check form 57-20-03-5, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-33.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000 FC.

ACCESS NOTE: Remove minimal amount of sealant to facilitate direction 3 HFEC in the lower stringer radius.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING LOWER PANEL, SPLICE STRINGER
		D633A109-AKS 57-621-01-02

AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-01-02																				
				MECH INSP																				
TASK 57-05-02-250-827																								
1. INTERNAL - SPECIAL DETAILED: WING LOWER PANEL, SPLICE STRINGER (DIRECTION 3)																								
A. Inspection																								
SUBTASK 57-05-02-010-221																								
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EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING LOWER PANEL, SPLICE STRINGER
		D633A109-AKS 57-621-01-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-01-02
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(Continued)

MECH

INSP

Number Name/Location

- | | |
|-------|--|
| 532JB | Main Tank Access Door - Wing Station 443 |
| 532KB | Main Tank Access Door - Wing Station 470 |
| 532LB | Main Tank Access Door - Wing Station 496 |
| 532MB | Main Tank Access Door - Wing Station 523 |
| 532NB | Main Tank Access Door - Wing Station 549 |

Close these access panels on the Right side:

Number Name/Location

- | | |
|-------|--|
| 632EB | Main Tank Access Door - Wing Station 337 |
| 632FB | Main Tank Access Door - Wing Station 367 |
| 632GB | Main Tank Access Door - Wing Station 390 |
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| 632JB | Main Tank Access Door - Wing Station 443 |
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| 632MB | Main Tank Access Door - Wing Station 523 |
| 632NB | Main Tank Access Door - Wing Station 549 |

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING LOWER PANEL, SPLICE STRINGER
		D633A109-AKS 57-621-01-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING LOWER PANEL, SPLICE STRINGER			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-621-02-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 532EB 532FB 532GB 532HB 532JB 532KB 532LB 532MB 532NB			ZONE 532
		NOTE			

Inspect (High Frequency Eddy Current) the wing lower panel splice stringers, S-5 and S-9, from rib 10 to rib 19, at the areas externally covered by rub strips.

See Doc. D626A001 - DTR, DTR check form 57-20-03-5, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-33.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000 FC.

ACCESS NOTE: Remove minimal amount of sealant to facilitate direction 4 HFEC at all fasteners.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING LOWER PANEL, SPLICE STRINGER
		D633A109-AKS 57-621-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-02-01																				
				MECH INSP																				
TASK 57-05-02-250-828																								
1. INTERNAL - SPECIAL DETAILED: WING LOWER PANEL, SPLICE STRINGERS (DIRECTION 4)																								
A. Inspection																								
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EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING LOWER PANEL, SPLICE STRINGER D633A109-AKS 57-621-02-01	Page 2 of 3 Feb 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-02-01		
(Continued)					MECH	INSP
Number Name/Location						
532JB Main Tank Access Door - Wing Station 443						
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— END OF TASK —						

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING LOWER PANEL, SPLICE STRINGER		
		D633A109-AKS 57-621-02-01		Page 3 of 3 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING LOWER PANEL, SPLICE STRINGER			BOEING CARD NO. 57-621-02-02	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS 632EB 632FB 632GB 632HB 632JB 632KB 632LB 632MB 632NB			ZONE 632	
		NOTE				

Inspect (High Frequency Eddy Current) the wing lower panel splice stringers, S-5 and S-9, from rib 10 to rib 19, at the areas externally covered by rub strips.

See Doc. D626A001 - DTR, DTR check form 57-20-03-5, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-33.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000 FC.

ACCESS NOTE: Remove minimal amount of sealant to facilitate direction 4 HFEC at all fasteners.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING LOWER PANEL, SPLICE STRINGER D633A109-AKS 57-621-02-02	Page 1 of 3 Oct 15/2014
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-02-02																				
TASK 57-05-02-250-828				MECH INSP																				
1. INTERNAL - SPECIAL DETAILED: WING LOWER PANEL, SPLICE STRINGERS (DIRECTION 4)																								
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EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING LOWER PANEL, SPLICE STRINGER D633A109-AKS 57-621-02-02	Page 2 of 3 Feb 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-02-02		
(Continued)					MECH	INSP
Number Name/Location						
532JB Main Tank Access Door - Wing Station 443						
532KB Main Tank Access Door - Wing Station 470						
532LB Main Tank Access Door - Wing Station 496						
532MB Main Tank Access Door - Wing Station 523						
532NB Main Tank Access Door - Wing Station 549						
Close these access panels on the Right side:						
Number Name/Location						
632EB Main Tank Access Door - Wing Station 337						
632FB Main Tank Access Door - Wing Station 367						
632GB Main Tank Access Door - Wing Station 390						
632HB Main Tank Access Door - Wing Station 417						
632JB Main Tank Access Door - Wing Station 443						
632KB Main Tank Access Door - Wing Station 470						
632LB Main Tank Access Door - Wing Station 496						
632MB Main Tank Access Door - Wing Station 523						
632NB Main Tank Access Door - Wing Station 549						
— END OF TASK —						

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING LOWER PANEL, SPLICE STRINGER
		D633A109-AKS 57-621-02-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-621-10-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS 531AB 531BB 532AB 532BB 532CB 532DB			ZONE 531 532
		NOTE			

Inspect (High Frequency Eddy Current) the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the areas externally covered by fairing and rub strips.

See Doc. D626A001 - DTR, DTR check form 57-20-03-6, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-33.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000FC.

ACCESS NOTE: Remove minimal amount of sealant to facilitate direction 3 HFEC in the lower stringer radius.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3)
		D633A109-AKS 57-621-10-01

AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-10-01																																														
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TASK 57-05-02-250-831																																																		
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Page 2 of 3 Feb 15/2015																																																		

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-10-01
				MECH INSP
(Continued)				
Number Name/Location				
631BB Center Tank Access Door - Wing Station 192				
632AB Main Tank Access Door - Wing Station 216				
632BB Main Tank Access Door - Wing Station 265				
632CB Main Tank Access Door - Wing Station 290				
632DB Main Tank Access Door - Wing Station 313				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3)		
		D633A109-AKS 57-621-10-01		

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3)			BOEING CARD NO. 57-621-10-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 631AB 631BB 632AB 632BB 632CB 632DB			ZONE 631 632
		NOTE			

Inspect (High Frequency Eddy Current) the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the areas externally covered by fairing and rub strips.

See Doc. D626A001 - DTR, DTR check form 57-20-03-6, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-33.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000FC.

ACCESS NOTE: Remove minimal amount of sealant to facilitate direction 3 HFEC in the lower stringer radius.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3) D633A109-AKS 57-621-10-02	Page 1 of 3 Oct 15/2014
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-10-02														
TASK 57-05-02-250-831				MECH INSP														
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3)																		
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EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3)	D633A109-AKS 57-621-10-02	Page 2 of 3 Feb 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-10-02
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(Continued)

MECH

INSP

Number Name/Location

- | | |
|-------|--|
| 631BB | Center Tank Access Door - Wing Station 192 |
| 632AB | Main Tank Access Door - Wing Station 216 |
| 632BB | Main Tank Access Door - Wing Station 265 |
| 632CB | Main Tank Access Door - Wing Station 290 |
| 632DB | Main Tank Access Door - Wing Station 313 |

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 3)
		D633A109-AKS 57-621-10-02

Page 3 of 3
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 4)			BOEING CARD NO. 57-621-11-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS 531AB 531BB 532AB 532BB 532CB 532DB			ZONE 531 532
		NOTE			

Inspect (High Frequency Eddy Current) the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the areas externally covered by fairing and rub strips.

See Doc. D626A001 - DTR, DTR check form 57-20-03-6, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-33.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000FC.

ACCESS NOTE: Remove minimal amount of sealant to facilitate direction 4 HFEC at all fasteners.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 4)
		D633A109-AKS 57-621-11-01

AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-11-01														
				MECH INSP														
TASK 57-05-02-250-924																		
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			D633A109-AKS 57-621-11-01	Page 2 of 3 Feb 15/2015														

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-11-01
				MECH INSP
(Continued)				
Number Name/Location				
632AB Main Tank Access Door - Wing Station 216				
632BB Main Tank Access Door - Wing Station 265				
632CB Main Tank Access Door - Wing Station 290				
632DB Main Tank Access Door - Wing Station 313				
— END OF TASK —				

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 4)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-621-11-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 631AB 631BB 632AB 632BB 632CB 632DB			ZONE 631 632
		NOTE			

Inspect (High Frequency Eddy Current) the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the areas externally covered by fairing and rub strips.

See Doc. D626A001 - DTR, DTR check form 57-20-03-6, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-33.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 15000FC.

ACCESS NOTE: Remove minimal amount of sealant to facilitate direction 4 HFEC at all fasteners.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 4)
		D633A109-AKS 57-621-11-02

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Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-11-02														
TASK 57-05-02-250-924				MECH INSP														
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 4)																		
A. Inspection																		
SUBTASK 57-05-02-010-223																		
(1) Open these access panels on the Left side:																		
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>531AB</td><td>Center Tank Access Door - Wing Station 168</td></tr><tr><td>531BB</td><td>Center Tank Access Door - Wing Station 192</td></tr><tr><td>532AB</td><td>Main Tank Access Door - Wing Station 216</td></tr><tr><td>532BB</td><td>Main Tank Access Door - Wing Station 265</td></tr><tr><td>532CB</td><td>Main Tank Access Door - Wing Station 290</td></tr><tr><td>532DB</td><td>Main Tank Access Door - Wing Station 313</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	531AB	Center Tank Access Door - Wing Station 168	531BB	Center Tank Access Door - Wing Station 192	532AB	Main Tank Access Door - Wing Station 216	532BB	Main Tank Access Door - Wing Station 265	532CB	Main Tank Access Door - Wing Station 290	532DB	Main Tank Access Door - Wing Station 313
<u>Number</u>	<u>Name/Location</u>																	
531AB	Center Tank Access Door - Wing Station 168																	
531BB	Center Tank Access Door - Wing Station 192																	
532AB	Main Tank Access Door - Wing Station 216																	
532BB	Main Tank Access Door - Wing Station 265																	
532CB	Main Tank Access Door - Wing Station 290																	
532DB	Main Tank Access Door - Wing Station 313																	
Open these access panels on the Right side:																		
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>631AB</td><td>Center Tank Access Door - Wing Station 168</td></tr><tr><td>631BB</td><td>Center Tank Access Door - Wing Station 192</td></tr><tr><td>632AB</td><td>Main Tank Access Door - Wing Station 216</td></tr><tr><td>632BB</td><td>Main Tank Access Door - Wing Station 265</td></tr><tr><td>632CB</td><td>Main Tank Access Door - Wing Station 290</td></tr><tr><td>632DB</td><td>Main Tank Access Door - Wing Station 313</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	631AB	Center Tank Access Door - Wing Station 168	631BB	Center Tank Access Door - Wing Station 192	632AB	Main Tank Access Door - Wing Station 216	632BB	Main Tank Access Door - Wing Station 265	632CB	Main Tank Access Door - Wing Station 290	632DB	Main Tank Access Door - Wing Station 313
<u>Number</u>	<u>Name/Location</u>																	
631AB	Center Tank Access Door - Wing Station 168																	
631BB	Center Tank Access Door - Wing Station 192																	
632AB	Main Tank Access Door - Wing Station 216																	
632BB	Main Tank Access Door - Wing Station 265																	
632CB	Main Tank Access Door - Wing Station 290																	
632DB	Main Tank Access Door - Wing Station 313																	
NOTE: Remove minimal amount of sealant to facilitate direction 4 HFEC at all fasteners.																		
SUBTASK 57-05-02-250-130																		
(2) Do a High Frequency Eddy Current inspection of the lower wing panel splice stringers, S-5 and S-9, from rib 1 to rib 10 at the areas externally covered by fairing and rub strips.																		
See Doc. D626A001 - DTR, DTR check form 57-20-03-6, for alternative inspection.																		
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-33.																		
SUBTASK 57-05-02-410-222																		
(3) Close these access panels on the Left side:																		
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>531AB</td><td>Center Tank Access Door - Wing Station 168</td></tr><tr><td>531BB</td><td>Center Tank Access Door - Wing Station 192</td></tr><tr><td>532AB</td><td>Main Tank Access Door - Wing Station 216</td></tr><tr><td>532BB</td><td>Main Tank Access Door - Wing Station 265</td></tr><tr><td>532CB</td><td>Main Tank Access Door - Wing Station 290</td></tr><tr><td>532DB</td><td>Main Tank Access Door - Wing Station 313</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	531AB	Center Tank Access Door - Wing Station 168	531BB	Center Tank Access Door - Wing Station 192	532AB	Main Tank Access Door - Wing Station 216	532BB	Main Tank Access Door - Wing Station 265	532CB	Main Tank Access Door - Wing Station 290	532DB	Main Tank Access Door - Wing Station 313
<u>Number</u>	<u>Name/Location</u>																	
531AB	Center Tank Access Door - Wing Station 168																	
531BB	Center Tank Access Door - Wing Station 192																	
532AB	Main Tank Access Door - Wing Station 216																	
532BB	Main Tank Access Door - Wing Station 265																	
532CB	Main Tank Access Door - Wing Station 290																	
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Close these access panels on the Right side:																		
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<u>Number</u>	<u>Name/Location</u>																	
631AB	Center Tank Access Door - Wing Station 168																	
631BB	Center Tank Access Door - Wing Station 192																	

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 4)	D633A109-AKS 57-621-11-02	Page 2 of 3 Feb 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-11-02
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(Continued)

MECH

INSP

Number Name/Location

- | | |
|-------|--|
| 632AB | Main Tank Access Door - Wing Station 216 |
| 632BB | Main Tank Access Door - Wing Station 265 |
| 632CB | Main Tank Access Door - Wing Station 290 |
| 632DB | Main Tank Access Door - Wing Station 313 |

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL, SPLICE STRINGERS (DIRECTION 4)
		D633A109-AKS 57-621-11-02

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT SPLICE STRINGERS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-621-20-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 532

Inspect (Low Frequency Eddy Current) the splice stringers at the chordwise skin splices on the lower stringers, S-9 from rib 17 to rib 18; S-5 from rib 18 to rib 19 and upper stringer, S-14 from rib 19 to rib 20.

See Doc. D626A001 - DTR, DTR check form 57-20-03/15, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-60.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 5500FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SPLICE STRINGERS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)
		D633A109-AKS 57-621-20-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-20-01
TASK 57-05-02-250-833				MECH INSP
1. EXTERNAL - SPECIAL DETAILED: SPLICE STRINGERS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)				
A. Inspection				
SUBTASK 57-05-02-250-033				
(1) Do a Low Frequency Eddy Current inspection of the splice stringers at the chordwise skin splices on the lower stringers, S-9 from rib 17 to rib 18; S-5 from rib 18 to rib 19 and upper stringer, S-14 from rib 19 to rib 20.				
See Doc. D626A001 - DTR, DTR check form 57-20-03/15, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-60.				
———— END OF TASK ————				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SPLICE STRINGERS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)		
		D633A109-AKS 57-621-20-01	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT SPLICE STRINGERS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-621-20-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	RELATED CARD
STATION	SKILL AIRPL	NOTE			APPLICABILITY
		ACCESS			AIRPLANE ALL ENGINE ALL
					ZONE 632

Inspect (Low Frequency Eddy Current) the splice stringers at the chordwise skin splices on the lower stringers, S-9 from rib 17 to rib 18; S-5 from rib 18 to rib 19 and upper stringer, S-14 from rib 19 to rib 20.

See Doc. D626A001 - DTR, DTR check form 57-20-03/15, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-60.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 5500FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SPLICE STRINGERS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)
		D633A109-AKS 57-621-20-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-621-20-02
				MECH INSP
TASK 57-05-02-250-833				
1. EXTERNAL - SPECIAL DETAILED: SPLICE STRINGERS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)				
<p>A. Inspection</p> <p>SUBTASK 57-05-02-250-033</p> <p>(1) Do a Low Frequency Eddy Current inspection of the splice stringers at the chordwise skin splices on the lower stringers, S-9 from rib 17 to rib 18; S-5 from rib 18 to rib 19 and upper stringer, S-14 from rib 19 to rib 20.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-03/15, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-60.</p>				
———— END OF TASK ————				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SPLICE STRINGERS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)		
		D633A109-AKS 57-621-20-02		

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-622-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS			ZONE 531 532

Inspect (Low Frequency Eddy Current) the front spar lower chord at the non-hidden areas from rib 1 to rib 5, and rib 19 to Rib 22, and the hidden areas from rib 1 to rib 6, and from rib 19 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-04-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 12000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS) D633A109-AKS 57-622-00-01	Page 1 of 2 Oct 15/2014
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-622-00-01
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TASK 57-05-02-250-835

MECH

INSP

**1. EXTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (SKIN FLANGE
INSPECTIONS)****A. Inspection**

SUBTASK 57-05-02-250-035

- (1) Do a Low Frequency Eddy Current inspection of front spar lower chord at the non-hidden areas from rib 1 to rib 5, and rib 19 to Rib 22, and the hidden areas from rib 1 to rib 6, and from rib 19 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-04-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-622-00-01

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Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)			BOEING CARD NO. 57-622-00-02	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS			ZONE 631 632	

Inspect (Low Frequency Eddy Current) the front spar lower chord at the non-hidden areas from rib 1 to rib 5, and rib 19 to Rib 22, and the hidden areas from rib 1 to rib 6, and from rib 19 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-04-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 12000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS) D633A109-AKS 57-622-00-02	Page 1 of 2 Oct 15/2014
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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-622-00-02
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TASK 57-05-02-250-835

1. EXTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)

A. Inspection

SUBTASK 57-05-02-250-035

- (1) Do a Low Frequency Eddy Current inspection of front spar lower chord at the non-hidden areas from rib 1 to rib 5, and rib 19 to Rib 22, and the hidden areas from rib 1 to rib 6, and from rib 19 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-04-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-622-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK DETAILED				57-623-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 532AB			ZONE 532

Inspect (Detailed) the front spar lower chord at the non-hidden areas from rib 5 to rib 7.

See Doc. D626A001 - DTR, DTR check form 57-20-04-2, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS) D633A109-AKS 57-623-00-01	Page 1 of 2 Oct 15/2014
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-623-00-01
TASK 57-05-02-211-819				MECH INSP

1. INTERNAL - DETAILED: FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)

A. Inspection

SUBTASK 57-05-02-010-060

(1) Open this access panel on the Left side:

Number Name/Location

532AB Main Tank Access Door - Wing Station 216

Open this access panel on the Right side:

Number Name/Location

632AB Main Tank Access Door - Wing Station 216

SUBTASK 57-05-02-211-019

(2) Do a Detailed inspection of the front spar lower chord at the non-hidden areas from rib 5 to rib 7.

See Doc. D626A001 - DTR, DTR check form 57-20-04-2, for alternative inspection.

SUBTASK 57-05-02-410-060

(3) Close this access panel on the Left side:

Number Name/Location

532AB Main Tank Access Door - Wing Station 216

Close this access panel on the Right side:

Number Name/Location

632AB Main Tank Access Door - Wing Station 216

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-623-00-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK DETAILED				57-623-00-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 632AB			ZONE 632

Inspect (Detailed) the front spar lower chord at the non-hidden areas from rib 5 to rib 7.

See Doc. D626A001 - DTR, DTR check form 57-20-04-2, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-623-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-623-00-02
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TASK 57-05-02-211-819

MECH

INSP

1. INTERNAL - DETAILED: FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)**A. Inspection**

SUBTASK 57-05-02-010-060

- (1) Open this access panel on the Left side:

Number Name/Location

532AB Main Tank Access Door - Wing Station 216

Open this access panel on the Right side:

Number Name/Location

632AB Main Tank Access Door - Wing Station 216

SUBTASK 57-05-02-211-019

- (2) Do a Detailed inspection of the front spar lower chord at the non-hidden areas from rib 5 to rib 7.

See Doc. D626A001 - DTR, DTR check form 57-20-04-2, for alternative inspection.

SUBTASK 57-05-02-410-060

- (3) Close this access panel on the Left side:

Number Name/Location

532AB Main Tank Access Door - Wing Station 216

Close this access panel on the Right side:

Number Name/Location

632AB Main Tank Access Door - Wing Station 216

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-623-00-02

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-624-00-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 531AB 531BB 532AB 532BB 532CB 532DB 532EB 532FB 532GB 532HB 532JB 532KB 532LB 532MB 532NB 533AB 533BB 533CB			ZONE 531 532 533 534

Inspect (Ultrasonic) the front spar lower chord at the areas hidden by stiffeners, rib posts or fittings from ribs 1 to 19 and ribs 22 to 25.

See Doc. D626A001 - DTR, DTR check form 57-20-04-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-09.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS) D633A109-AKS 57-624-00-01
		Page 1 of 4 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-624-00-01
TASK 57-05-02-130-815				MECH INSP
1. INTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)				
A. Inspection				
SUBTASK 57-05-02-010-216				
(1) Open these access panels on the Left side:				
Number	Name/Location			
531AB	Center Tank Access Door - Wing Station 168			
531BB	Center Tank Access Door - Wing Station 192			
532AB	Main Tank Access Door - Wing Station 216			
532BB	Main Tank Access Door - Wing Station 265			
532CB	Main Tank Access Door - Wing Station 290			
532DB	Main Tank Access Door - Wing Station 313			
532EB	Main Tank Access Door - Wing Station 337			
532FB	Main Tank Access Door - Wing Station 367			
532GB	Main Tank Access Door - Wing Station 390			
532HB	Main Tank Access Door - Wing Station 417			
532JB	Main Tank Access Door - Wing Station 443			
532KB	Main Tank Access Door - Wing Station 470			
532LB	Main Tank Access Door - Wing Station 496			
532MB	Main Tank Access Door - Wing Station 523			
532NB	Main Tank Access Door - Wing Station 549			
533AB	Surge Tank Access Door - Wing Station 655			
533BB	Surge Tank Access Door - Wing Station 679			
533CB	Surge Tank Access Door - Wing Station 703			
Open these access panels on the Right side:				
Number	Name/Location			
631AB	Center Tank Access Door - Wing Station 168			
631BB	Center Tank Access Door - Wing Station 192			
632AB	Main Tank Access Door - Wing Station 216			
632BB	Main Tank Access Door - Wing Station 265			
632CB	Main Tank Access Door - Wing Station 290			
632DB	Main Tank Access Door - Wing Station 313			
632EB	Main Tank Access Door - Wing Station 337			
632FB	Main Tank Access Door - Wing Station 367			
632GB	Main Tank Access Door - Wing Station 390			
632HB	Main Tank Access Door - Wing Station 417			
632JB	Main Tank Access Door - Wing Station 443			
632KB	Main Tank Access Door - Wing Station 470			
632LB	Main Tank Access Door - Wing Station 496			
632MB	Main Tank Access Door - Wing Station 523			
632NB	Main Tank Access Door - Wing Station 549			
633AB	Surge Tank Access Door - Wing Station 655			

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)	
		D633A109-AKS 57-624-00-01	Page 2 of 4 Feb 15/2015

AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-624-00-01
				MECH INSP
(Continued)				
Number Name/Location				
633BB Surge Tank Access Door - Wing Station 679				
633CB Surge Tank Access Door - Wing Station 703				
SUBTASK 57-05-02-130-015				
(2) Do an Ultrasonic inspection of the front spar lower chord at the areas hidden by stiffeners, rib posts or fittings from ribs 1 to 19 and ribs 22 to 25.				
See Doc. D626A001 - DTR, DTR check form 57-20-04-3, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-09.				
SUBTASK 57-05-02-410-216				
(3) Close these access panels on the Left side:				
Number Name/Location				
531AB Center Tank Access Door - Wing Station 168				
531BB Center Tank Access Door - Wing Station 192				
532AB Main Tank Access Door - Wing Station 216				
532BB Main Tank Access Door - Wing Station 265				
532CB Main Tank Access Door - Wing Station 290				
532DB Main Tank Access Door - Wing Station 313				
532EB Main Tank Access Door - Wing Station 337				
532FB Main Tank Access Door - Wing Station 367				
532GB Main Tank Access Door - Wing Station 390				
532HB Main Tank Access Door - Wing Station 417				
532JB Main Tank Access Door - Wing Station 443				
532KB Main Tank Access Door - Wing Station 470				
532LB Main Tank Access Door - Wing Station 496				
532MB Main Tank Access Door - Wing Station 523				
532NB Main Tank Access Door - Wing Station 549				
533AB Surge Tank Access Door - Wing Station 655				
533BB Surge Tank Access Door - Wing Station 679				
533CB Surge Tank Access Door - Wing Station 703				
Close these access panels on the Right side:				
Number Name/Location				
631AB Center Tank Access Door - Wing Station 168				
631BB Center Tank Access Door - Wing Station 192				
632AB Main Tank Access Door - Wing Station 216				
632BB Main Tank Access Door - Wing Station 265				
632CB Main Tank Access Door - Wing Station 290				
632DB Main Tank Access Door - Wing Station 313				
632EB Main Tank Access Door - Wing Station 337				
632FB Main Tank Access Door - Wing Station 367				
632GB Main Tank Access Door - Wing Station 390				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)	D633A109-AKS 57-624-00-01	Page 3 of 4 Feb 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-624-00-01		
(Continued)					MECH	INSP
<u>Number</u>	<u>Name/Location</u>					
632HB	Main Tank Access Door - Wing Station 417					
632JB	Main Tank Access Door - Wing Station 443					
632KB	Main Tank Access Door - Wing Station 470					
632LB	Main Tank Access Door - Wing Station 496					
632MB	Main Tank Access Door - Wing Station 523					
632NB	Main Tank Access Door - Wing Station 549					
633AB	Surge Tank Access Door - Wing Station 655					
633BB	Surge Tank Access Door - Wing Station 679					
633CB	Surge Tank Access Door - Wing Station 703					

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)	
		D633A109-AKS 57-624-00-01	Page 4 of 4 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-624-00-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS 631AB 631BB 632AB 632BB 632CB 632DB 632EB 632FB 632GB 632HB 632JB 632KB 632LB 632MB 632NB 633AB 633BB 633CB		ZONE 631 632 633 634	

Inspect (Ultrasonic) the front spar lower chord at the areas hidden by stiffeners, rib posts or fittings from ribs 1 to 19 and ribs 22 to 25.

See Doc. D626A001 - DTR, DTR check form 57-20-04-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-09.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-624-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-624-00-02
TASK 57-05-02-130-815				MECH INSP
1. INTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)				
A. Inspection				
SUBTASK 57-05-02-010-216				
(1) Open these access panels on the Left side:				
<u>Number</u>	<u>Name/Location</u>			
531AB	Center Tank Access Door - Wing Station 168			
531BB	Center Tank Access Door - Wing Station 192			
532AB	Main Tank Access Door - Wing Station 216			
532BB	Main Tank Access Door - Wing Station 265			
532CB	Main Tank Access Door - Wing Station 290			
532DB	Main Tank Access Door - Wing Station 313			
532EB	Main Tank Access Door - Wing Station 337			
532FB	Main Tank Access Door - Wing Station 367			
532GB	Main Tank Access Door - Wing Station 390			
532HB	Main Tank Access Door - Wing Station 417			
532JB	Main Tank Access Door - Wing Station 443			
532KB	Main Tank Access Door - Wing Station 470			
532LB	Main Tank Access Door - Wing Station 496			
532MB	Main Tank Access Door - Wing Station 523			
532NB	Main Tank Access Door - Wing Station 549			
533AB	Surge Tank Access Door - Wing Station 655			
533BB	Surge Tank Access Door - Wing Station 679			
533CB	Surge Tank Access Door - Wing Station 703			
Open these access panels on the Right side:				
<u>Number</u>	<u>Name/Location</u>			
631AB	Center Tank Access Door - Wing Station 168			
631BB	Center Tank Access Door - Wing Station 192			
632AB	Main Tank Access Door - Wing Station 216			
632BB	Main Tank Access Door - Wing Station 265			
632CB	Main Tank Access Door - Wing Station 290			
632DB	Main Tank Access Door - Wing Station 313			
632EB	Main Tank Access Door - Wing Station 337			
632FB	Main Tank Access Door - Wing Station 367			
632GB	Main Tank Access Door - Wing Station 390			
632HB	Main Tank Access Door - Wing Station 417			
632JB	Main Tank Access Door - Wing Station 443			
632KB	Main Tank Access Door - Wing Station 470			
632LB	Main Tank Access Door - Wing Station 496			
632MB	Main Tank Access Door - Wing Station 523			
632NB	Main Tank Access Door - Wing Station 549			
633AB	Surge Tank Access Door - Wing Station 655			
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)		
		D633A109-AKS 57-624-00-02	Page 2 of 4 Feb 15/2015	

AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-624-00-02
				MECH INSP
(Continued)				
Number Name/Location 633BB Surge Tank Access Door - Wing Station 679 633CB Surge Tank Access Door - Wing Station 703				
SUBTASK 57-05-02-130-015				
(2) Do an Ultrasonic inspection of the front spar lower chord at the areas hidden by stiffeners, rib posts or fittings from ribs 1 to 19 and ribs 22 to 25. See Doc. D626A001 - DTR, DTR check form 57-20-04-3, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-09.				
SUBTASK 57-05-02-410-216				
(3) Close these access panels on the Left side: Number Name/Location 531AB Center Tank Access Door - Wing Station 168 531BB Center Tank Access Door - Wing Station 192 532AB Main Tank Access Door - Wing Station 216 532BB Main Tank Access Door - Wing Station 265 532CB Main Tank Access Door - Wing Station 290 532DB Main Tank Access Door - Wing Station 313 532EB Main Tank Access Door - Wing Station 337 532FB Main Tank Access Door - Wing Station 367 532GB Main Tank Access Door - Wing Station 390 532HB Main Tank Access Door - Wing Station 417 532JB Main Tank Access Door - Wing Station 443 532KB Main Tank Access Door - Wing Station 470 532LB Main Tank Access Door - Wing Station 496 532MB Main Tank Access Door - Wing Station 523 532NB Main Tank Access Door - Wing Station 549 533AB Surge Tank Access Door - Wing Station 655 533BB Surge Tank Access Door - Wing Station 679 533CB Surge Tank Access Door - Wing Station 703				
Close these access panels on the Right side:				
Number Name/Location 631AB Center Tank Access Door - Wing Station 168 631BB Center Tank Access Door - Wing Station 192 632AB Main Tank Access Door - Wing Station 216 632BB Main Tank Access Door - Wing Station 265 632CB Main Tank Access Door - Wing Station 290 632DB Main Tank Access Door - Wing Station 313 632EB Main Tank Access Door - Wing Station 337 632FB Main Tank Access Door - Wing Station 367 632GB Main Tank Access Door - Wing Station 390				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)		
		D633A109-AKS 57-624-00-02		
				Page 3 of 4 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-624-00-02
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(Continued)

<u>Number</u>	<u>Name/Location</u>	MECH	INSP
632HB	Main Tank Access Door - Wing Station 417		
632JB	Main Tank Access Door - Wing Station 443		
632KB	Main Tank Access Door - Wing Station 470		
632LB	Main Tank Access Door - Wing Station 496		
632MB	Main Tank Access Door - Wing Station 523		
632NB	Main Tank Access Door - Wing Station 549		
633AB	Surge Tank Access Door - Wing Station 655		
633BB	Surge Tank Access Door - Wing Station 679		
633CB	Surge Tank Access Door - Wing Station 703		

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-624-00-02

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-625-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 532 533 534

Inspect (Low Frequency Eddy Current) the front spar lower chord at the non-hidden areas from rib 7 to rib 19, and from rib 22 to rib 25, and the hidden areas from rib 6 to rib 19, and from rib 22 to rib 25.

See Doc. D626A001 - DTR, DTR check form 57-20-04-4, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS) D633A109-AKS 57-625-00-01
		Page 1 of 2 Oct 15/2014

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-625-00-01
				MECH INSP
TASK 57-05-02-250-837				
1. EXTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)				
A. Inspection				
SUBTASK 57-05-02-250-037				
(1) Do a Low Frequency Eddy Current inspection of the front spar lower chord at the non-hidden areas from rib 7 to rib 19, and from rib 22 to rib 25, and the hidden areas from rib 6 to rib 19, and from rib 22 to rib 25.				
See Doc. D626A001 - DTR, DTR check form 57-20-04-4, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.				
———— END OF TASK ————				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)	D633A109-AKS 57-625-00-01	Page 2 of 2 Feb 15/2015
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-625-00-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 632 633 634

Inspect (Low Frequency Eddy Current) the front spar lower chord at the non-hidden areas from rib 7 to rib 19, and from rib 22 to rib 25, and the hidden areas from rib 6 to rib 19, and from rib 22 to rib 25.

See Doc. D626A001 - DTR, DTR check form 57-20-04-4, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-625-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-625-00-02
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TASK 57-05-02-250-837

MECH

INSP

**1. EXTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (SKIN FLANGE
INSPECTIONS)****A. Inspection**

SUBTASK 57-05-02-250-037

- (1) Do a Low Frequency Eddy Current inspection of the front spar lower chord at the non-hidden areas from rib 7 to rib 19, and from rib 22 to rib 25, and the hidden areas from rib 6 to rib 19, and from rib 22 to rib 25.

See Doc. D626A001 - DTR, DTR check form 57-20-04-4, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-625-00-02

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK DETAILED				57-626-00-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	RELATED CARD
STATION	SKILL AIRPL	NOTE			APPLICABILITY
		ACCESS 531AB 531BB 532AB 532BB 532CB 532DB 532EB 532FB 532GB 532HB 532JB 532KB 532LB 532MB 532NB			ZONE 531 532

Inspect (Detailed) the front spar lower chord at the non-hidden areas from rib 1 to rib 19.

See Doc. D626A001 - DTR, DTR check form 57-20-04-5, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS) D633A109-AKS 57-626-00-01	Page 1 of 3 Oct 15/2014
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AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-626-00-01																																																																
				MECH INSP																																																																
TASK 57-05-02-211-821																																																																				
1. INTERNAL - DETAILED: FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)																																																																				
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-217</p> <p>(1) Open these access panels on the Left side:</p> <table> <thead> <tr> <th>Number</th><th>Name/Location</th></tr> </thead> <tbody> <tr><td>531AB</td><td>Center Tank Access Door - Wing Station 168</td></tr> <tr><td>531BB</td><td>Center Tank Access Door - Wing Station 192</td></tr> <tr><td>532AB</td><td>Main Tank Access Door - Wing Station 216</td></tr> <tr><td>532BB</td><td>Main Tank Access Door - Wing Station 265</td></tr> <tr><td>532CB</td><td>Main Tank Access Door - Wing Station 290</td></tr> <tr><td>532DB</td><td>Main Tank Access Door - Wing Station 313</td></tr> <tr><td>532EB</td><td>Main Tank Access Door - Wing Station 337</td></tr> <tr><td>532FB</td><td>Main Tank Access Door - Wing Station 367</td></tr> <tr><td>532GB</td><td>Main Tank Access Door - Wing Station 390</td></tr> <tr><td>532HB</td><td>Main Tank Access Door - Wing Station 417</td></tr> <tr><td>532JB</td><td>Main Tank Access Door - Wing Station 443</td></tr> <tr><td>532KB</td><td>Main Tank Access Door - Wing Station 470</td></tr> <tr><td>532LB</td><td>Main Tank Access Door - Wing Station 496</td></tr> <tr><td>532MB</td><td>Main Tank Access Door - Wing Station 523</td></tr> <tr><td>532NB</td><td>Main Tank Access Door - Wing Station 549</td></tr> </tbody> </table> <p>Open these access panels on the Right side:</p> <table> <thead> <tr> <th>Number</th><th>Name/Location</th></tr> </thead> <tbody> <tr><td>631AB</td><td>Center Tank Access Door - Wing Station 168</td></tr> <tr><td>631BB</td><td>Center Tank Access Door - Wing Station 192</td></tr> <tr><td>632AB</td><td>Main Tank Access Door - Wing Station 216</td></tr> <tr><td>632BB</td><td>Main Tank Access Door - Wing Station 265</td></tr> <tr><td>632CB</td><td>Main Tank Access Door - Wing Station 290</td></tr> <tr><td>632DB</td><td>Main Tank Access Door - Wing Station 313</td></tr> <tr><td>632EB</td><td>Main Tank Access Door - Wing Station 337</td></tr> <tr><td>632FB</td><td>Main Tank Access Door - Wing Station 367</td></tr> <tr><td>632GB</td><td>Main Tank Access Door - Wing Station 390</td></tr> <tr><td>632HB</td><td>Main Tank Access Door - Wing Station 417</td></tr> <tr><td>632JB</td><td>Main Tank Access Door - Wing Station 443</td></tr> <tr><td>632KB</td><td>Main Tank Access Door - Wing Station 470</td></tr> <tr><td>632LB</td><td>Main Tank Access Door - Wing Station 496</td></tr> <tr><td>632MB</td><td>Main Tank Access Door - Wing Station 523</td></tr> <tr><td>632NB</td><td>Main Tank Access Door - Wing Station 549</td></tr> </tbody> </table> <p>SUBTASK 57-05-02-211-021</p> <p>(2) Do a Detailed inspection of the front spar lower chord at the non-hidden areas from rib 1 to rib 19.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-04-5, for alternative inspection.</p>	Number	Name/Location	531AB	Center Tank Access Door - Wing Station 168	531BB	Center Tank Access Door - Wing Station 192	532AB	Main Tank Access Door - Wing Station 216	532BB	Main Tank Access Door - Wing Station 265	532CB	Main Tank Access Door - Wing Station 290	532DB	Main Tank Access Door - Wing Station 313	532EB	Main Tank Access Door - Wing Station 337	532FB	Main Tank Access Door - Wing Station 367	532GB	Main Tank Access Door - Wing Station 390	532HB	Main Tank Access Door - Wing Station 417	532JB	Main Tank Access Door - Wing Station 443	532KB	Main Tank Access Door - Wing Station 470	532LB	Main Tank Access Door - Wing Station 496	532MB	Main Tank Access Door - Wing Station 523	532NB	Main Tank Access Door - Wing Station 549	Number	Name/Location	631AB	Center Tank Access Door - Wing Station 168	631BB	Center Tank Access Door - Wing Station 192	632AB	Main Tank Access Door - Wing Station 216	632BB	Main Tank Access Door - Wing Station 265	632CB	Main Tank Access Door - Wing Station 290	632DB	Main Tank Access Door - Wing Station 313	632EB	Main Tank Access Door - Wing Station 337	632FB	Main Tank Access Door - Wing Station 367	632GB	Main Tank Access Door - Wing Station 390	632HB	Main Tank Access Door - Wing Station 417	632JB	Main Tank Access Door - Wing Station 443	632KB	Main Tank Access Door - Wing Station 470	632LB	Main Tank Access Door - Wing Station 496	632MB	Main Tank Access Door - Wing Station 523	632NB	Main Tank Access Door - Wing Station 549				
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EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)	
		D633A109-AKS 57-626-00-01	Page 2 of 3 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-626-00-01																																	
				MECH	INSP																																
SUBTASK 57-05-02-410-217																																					
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<u>Number</u>	<u>Name/Location</u>																																				
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— END OF TASK —																																					

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)	
		D633A109-AKS 57-626-00-01	Page 3 of 3 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO. 57-626-00-02	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 631AB 631BB 632AB 632BB 632CB 632DB 632EB 632FB 632GB 632HB 632JB 632KB 632LB 632MB 632NB			ZONE 631 632	

Inspect (Detailed) the front spar lower chord at the non-hidden areas from rib 1 to rib 19.

See Doc. D626A001 - DTR, DTR check form 57-20-04-5, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS) D633A109-AKS 57-626-00-02	Page 1 of 3 Oct 15/2014
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AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-626-00-02																																																																
				MECH INSP																																																																
TASK 57-05-02-211-821																																																																				
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<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-217</p> <p>(1) Open these access panels on the Left side:</p> <table> <thead> <tr> <th>Number</th><th>Name/Location</th></tr> </thead> <tbody> <tr><td>531AB</td><td>Center Tank Access Door - Wing Station 168</td></tr> <tr><td>531BB</td><td>Center Tank Access Door - Wing Station 192</td></tr> <tr><td>532AB</td><td>Main Tank Access Door - Wing Station 216</td></tr> <tr><td>532BB</td><td>Main Tank Access Door - Wing Station 265</td></tr> <tr><td>532CB</td><td>Main Tank Access Door - Wing Station 290</td></tr> <tr><td>532DB</td><td>Main Tank Access Door - Wing Station 313</td></tr> <tr><td>532EB</td><td>Main Tank Access Door - Wing Station 337</td></tr> <tr><td>532FB</td><td>Main Tank Access Door - Wing Station 367</td></tr> <tr><td>532GB</td><td>Main Tank Access Door - Wing Station 390</td></tr> <tr><td>532HB</td><td>Main Tank Access Door - Wing Station 417</td></tr> <tr><td>532JB</td><td>Main Tank Access Door - Wing Station 443</td></tr> <tr><td>532KB</td><td>Main Tank Access Door - Wing Station 470</td></tr> <tr><td>532LB</td><td>Main Tank Access Door - Wing Station 496</td></tr> <tr><td>532MB</td><td>Main Tank Access Door - Wing Station 523</td></tr> <tr><td>532NB</td><td>Main Tank Access Door - Wing Station 549</td></tr> </tbody> </table> <p>Open these access panels on the Right side:</p> <table> <thead> <tr> <th>Number</th><th>Name/Location</th></tr> </thead> <tbody> <tr><td>631AB</td><td>Center Tank Access Door - Wing Station 168</td></tr> <tr><td>631BB</td><td>Center Tank Access Door - Wing Station 192</td></tr> <tr><td>632AB</td><td>Main Tank Access Door - Wing Station 216</td></tr> <tr><td>632BB</td><td>Main Tank Access Door - Wing Station 265</td></tr> <tr><td>632CB</td><td>Main Tank Access Door - Wing Station 290</td></tr> <tr><td>632DB</td><td>Main Tank Access Door - Wing Station 313</td></tr> <tr><td>632EB</td><td>Main Tank Access Door - Wing Station 337</td></tr> <tr><td>632FB</td><td>Main Tank Access Door - Wing Station 367</td></tr> <tr><td>632GB</td><td>Main Tank Access Door - Wing Station 390</td></tr> <tr><td>632HB</td><td>Main Tank Access Door - Wing Station 417</td></tr> <tr><td>632JB</td><td>Main Tank Access Door - Wing Station 443</td></tr> <tr><td>632KB</td><td>Main Tank Access Door - Wing Station 470</td></tr> <tr><td>632LB</td><td>Main Tank Access Door - Wing Station 496</td></tr> <tr><td>632MB</td><td>Main Tank Access Door - Wing Station 523</td></tr> <tr><td>632NB</td><td>Main Tank Access Door - Wing Station 549</td></tr> </tbody> </table> <p>SUBTASK 57-05-02-211-021</p> <p>(2) Do a Detailed inspection of the front spar lower chord at the non-hidden areas from rib 1 to rib 19.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-04-5, for alternative inspection.</p>				Number	Name/Location	531AB	Center Tank Access Door - Wing Station 168	531BB	Center Tank Access Door - Wing Station 192	532AB	Main Tank Access Door - Wing Station 216	532BB	Main Tank Access Door - Wing Station 265	532CB	Main Tank Access Door - Wing Station 290	532DB	Main Tank Access Door - Wing Station 313	532EB	Main Tank Access Door - Wing Station 337	532FB	Main Tank Access Door - Wing Station 367	532GB	Main Tank Access Door - Wing Station 390	532HB	Main Tank Access Door - Wing Station 417	532JB	Main Tank Access Door - Wing Station 443	532KB	Main Tank Access Door - Wing Station 470	532LB	Main Tank Access Door - Wing Station 496	532MB	Main Tank Access Door - Wing Station 523	532NB	Main Tank Access Door - Wing Station 549	Number	Name/Location	631AB	Center Tank Access Door - Wing Station 168	631BB	Center Tank Access Door - Wing Station 192	632AB	Main Tank Access Door - Wing Station 216	632BB	Main Tank Access Door - Wing Station 265	632CB	Main Tank Access Door - Wing Station 290	632DB	Main Tank Access Door - Wing Station 313	632EB	Main Tank Access Door - Wing Station 337	632FB	Main Tank Access Door - Wing Station 367	632GB	Main Tank Access Door - Wing Station 390	632HB	Main Tank Access Door - Wing Station 417	632JB	Main Tank Access Door - Wing Station 443	632KB	Main Tank Access Door - Wing Station 470	632LB	Main Tank Access Door - Wing Station 496	632MB	Main Tank Access Door - Wing Station 523	632NB	Main Tank Access Door - Wing Station 549	
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		D633A109-AKS 57-626-00-02																																																																		
				Page 2 of 3 Feb 15/2015																																																																

AKS**737-600/700/800/900****TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-626-00-02
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SUBTASK 57-05-02-410-217

- (3) Close these access panels for the Left side:

Number**Name/Location**

531AB	Center Tank Access Door - Wing Station 168
531BB	Center Tank Access Door - Wing Station 192
532AB	Main Tank Access Door - Wing Station 216
532BB	Main Tank Access Door - Wing Station 265
532CB	Main Tank Access Door - Wing Station 290
532DB	Main Tank Access Door - Wing Station 313
532EB	Main Tank Access Door - Wing Station 337
532FB	Main Tank Access Door - Wing Station 367
532GB	Main Tank Access Door - Wing Station 390
532HB	Main Tank Access Door - Wing Station 417
532JB	Main Tank Access Door - Wing Station 443
532KB	Main Tank Access Door - Wing Station 470
532LB	Main Tank Access Door - Wing Station 496
532MB	Main Tank Access Door - Wing Station 523
532NB	Main Tank Access Door - Wing Station 549

Close these access panels on the Right side:

Number**Name/Location**

631AB	Center Tank Access Door - Wing Station 168
631BB	Center Tank Access Door - Wing Station 192
632AB	Main Tank Access Door - Wing Station 216
632BB	Main Tank Access Door - Wing Station 265
632CB	Main Tank Access Door - Wing Station 290
632DB	Main Tank Access Door - Wing Station 313
632EB	Main Tank Access Door - Wing Station 337
632FB	Main Tank Access Door - Wing Station 367
632GB	Main Tank Access Door - Wing Station 390
632HB	Main Tank Access Door - Wing Station 417
632JB	Main Tank Access Door - Wing Station 443
632KB	Main Tank Access Door - Wing Station 470
632LB	Main Tank Access Door - Wing Station 496
632MB	Main Tank Access Door - Wing Station 523
632NB	Main Tank Access Door - Wing Station 549

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-626-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-627-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 532NB 532PB 532QB 532RB			ZONE 532

Inspect (High Frequency Eddy Current) the front spar lower chord at the non-hidden areas from rib 19 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-04-6, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-44.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS) D633A109-AKS 57-627-00-01
		Page 1 of 2 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-627-00-01
				MECH INSP
TASK 57-05-02-250-868				
1. INTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)				
A. Inspection				
SUBTASK 57-05-02-010-145				
(1) Open these access panels on the Left side:				
Number Name/Location				
532NB Main Tank Access Door - Wing Station 549				
532PB Main Tank Access Door - Wing Station 576				
532QB Main Tank Access Door - Wing Station 602				
532RB Main Tank Access Door - Wing Station 629				
Open these access panels on the Right side:				
Number Name/Location				
632NB Main Tank Access Door - Wing Station 549				
632PB Main Tank Access Door - Wing Station 576				
632QB Main Tank Access Door - Wing Station 602				
632RB Main Tank Access Door - Wing Station 629				
SUBTASK 57-05-02-250-068				
(2) Do a High Frequency Eddy Current inspection of the front spar lower chord at the non-hidden areas from rib 19 to rib 22.				
See Doc. D626A001 - DTR, DTR check form 57-20-04-6, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-44.				
SUBTASK 57-05-02-410-145				
(3) Close these access panels on the Left side:				
Number Name/Location				
532NB Main Tank Access Door - Wing Station 549				
532PB Main Tank Access Door - Wing Station 576				
532QB Main Tank Access Door - Wing Station 602				
532RB Main Tank Access Door - Wing Station 629				
Close these access panels on the Right side:				
Number Name/Location				
632NB Main Tank Access Door - Wing Station 549				
632PB Main Tank Access Door - Wing Station 576				
632QB Main Tank Access Door - Wing Station 602				
632RB Main Tank Access Door - Wing Station 629				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)	
		D633A109-AKS 57-627-00-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-627-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE		AIRPLANE ALL	ENGINE ALL
		ACCESS 632NB 632PB 632QB 632RB			ZONE 632

Inspect (High Frequency Eddy Current) the front spar lower chord at the non-hidden areas from rib 19 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-04-6, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-44.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-627-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-627-00-02
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TASK 57-05-02-250-868

MECH

INSP

**1. INTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (WEB FLANGE
INSPECTIONS)****A. Inspection**

SUBTASK 57-05-02-010-145

- (1) Open these access panels on the Left side:

Number Name/Location

532NB	Main Tank Access Door - Wing Station 549
532PB	Main Tank Access Door - Wing Station 576
532QB	Main Tank Access Door - Wing Station 602
532RB	Main Tank Access Door - Wing Station 629

Open these access panels on the Right side:

Number Name/Location

632NB	Main Tank Access Door - Wing Station 549
632PB	Main Tank Access Door - Wing Station 576
632QB	Main Tank Access Door - Wing Station 602
632RB	Main Tank Access Door - Wing Station 629

SUBTASK 57-05-02-250-068

- (2) Do a High Frequency Eddy Current inspection of the front spar lower chord at the non-hidden areas from rib 19 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-04-6, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-44.

SUBTASK 57-05-02-410-145

- (3) Close these access panels on the Left side:

Number Name/Location

532NB	Main Tank Access Door - Wing Station 549
532PB	Main Tank Access Door - Wing Station 576
532QB	Main Tank Access Door - Wing Station 602
532RB	Main Tank Access Door - Wing Station 629

Close these access panels on the Right side:

Number Name/Location

632NB	Main Tank Access Door - Wing Station 549
632PB	Main Tank Access Door - Wing Station 576
632QB	Main Tank Access Door - Wing Station 602
632RB	Main Tank Access Door - Wing Station 629

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-627-00-02

Page 2 of 2
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-627-01-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 532

Inspect (Low Frequency Eddy Current) the front spar lower chord at the non-hidden areas from rib 19 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-04-6, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS) D633A109-AKS 57-627-01-01	Page 1 of 2 Oct 15/2014
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-627-01-01
				MECH INSP
TASK 57-05-02-250-839				
1. EXTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)				
A. Inspection				
SUBTASK 57-05-02-250-039				
(1) Do a Low Frequency Eddy Current inspection of the front spar lower chord at the non-hidden areas from rib 19 to rib 22. See Doc. D626A001 - DTR, DTR check form 57-20-04-6, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)		
		D633A109-AKS 57-627-01-01	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-627-01-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 632

Inspect (Low Frequency Eddy Current) the front spar lower chord at the non-hidden areas from rib 19 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-04-6, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-627-01-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-627-01-02	
					MECH INSP
TASK 57-05-02-250-839					
1. EXTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)					
<p>A. Inspection</p> <p>SUBTASK 57-05-02-250-039</p> <p>(1) Do a Low Frequency Eddy Current inspection of the front spar lower chord at the non-hidden areas from rib 19 to rib 22.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-04-6, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.</p> <p style="text-align: center;">— END OF TASK —</p>					

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-628-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 532NB 532PB 532QB 532RB			ZONE 532

Inspect (Ultrasonic) the front spar lower chord areas hidden by stiffeners, ribs, posts or fittings from rib 19 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-04-7, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-09.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS) D633A109-AKS 57-628-00-01
		Page 1 of 2 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-628-00-01
TASK 57-05-02-130-817				MECH INSP

1. INTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)

A. Inspection

SUBTASK 57-05-02-010-018

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
532NB	Main Tank Access Door - Wing Station 549
532PB	Main Tank Access Door - Wing Station 576
532QB	Main Tank Access Door - Wing Station 602
532RB	Main Tank Access Door - Wing Station 629

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
632NB	Main Tank Access Door - Wing Station 549
632PB	Main Tank Access Door - Wing Station 576
632QB	Main Tank Access Door - Wing Station 602
632RB	Main Tank Access Door - Wing Station 629

SUBTASK 57-05-02-130-017

(2) Do an Ultrasonic inspection of the front spar lower chord areas hidden by stiffeners, ribs, posts or fittings from rib 19 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-04-7, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-09.

SUBTASK 57-05-02-410-018

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
532NB	Main Tank Access Door - Wing Station 549
532PB	Main Tank Access Door - Wing Station 576
532QB	Main Tank Access Door - Wing Station 602
532RB	Main Tank Access Door - Wing Station 629

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
632NB	Main Tank Access Door - Wing Station 549
632PB	Main Tank Access Door - Wing Station 576
632QB	Main Tank Access Door - Wing Station 602
632RB	Main Tank Access Door - Wing Station 629

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)	
		D633A109-AKS 57-628-00-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-628-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 632NB 632PB 632QB 632RB			ZONE 632

Inspect (Ultrasonic) the front spar lower chord areas hidden by stiffeners, ribs, posts or fittings from rib 19 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-04-7, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-09.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-628-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-628-00-02
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TASK 57-05-02-130-817

MECH

INSP

**1. INTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (WEB FLANGE
INSPECTIONS)****A. Inspection**

SUBTASK 57-05-02-010-018

- (1) Open these access panels on the Left side:

Number Name/Location

532NB	Main Tank Access Door - Wing Station 549
532PB	Main Tank Access Door - Wing Station 576
532QB	Main Tank Access Door - Wing Station 602
532RB	Main Tank Access Door - Wing Station 629

Open these access panels on the Right side:

Number Name/Location

632NB	Main Tank Access Door - Wing Station 549
632PB	Main Tank Access Door - Wing Station 576
632QB	Main Tank Access Door - Wing Station 602
632RB	Main Tank Access Door - Wing Station 629

SUBTASK 57-05-02-130-017

- (2) Do an Ultrasonic inspection of the front spar lower chord areas hidden by stiffeners, ribs, posts or fittings from rib 19 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-04-7, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-09.

SUBTASK 57-05-02-410-018

- (3) Close these access panels on the Left side:

Number Name/Location

532NB	Main Tank Access Door - Wing Station 549
532PB	Main Tank Access Door - Wing Station 576
532QB	Main Tank Access Door - Wing Station 602
532RB	Main Tank Access Door - Wing Station 629

Close these access panels on the Right side:

Number Name/Location

632NB	Main Tank Access Door - Wing Station 549
632PB	Main Tank Access Door - Wing Station 576
632QB	Main Tank Access Door - Wing Station 602
632RB	Main Tank Access Door - Wing Station 629

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-628-00-02

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-628-01-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 532

Inspect (Low Frequency Eddy Current) the front spar lower chord areas hidden by stiffeners, ribs, posts or fittings from rib 19 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-04-7, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS) D633A109-AKS 57-628-01-01	Page 1 of 2 Oct 15/2014
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-628-01-01
				MECH INSP
TASK 57-05-02-250-925				
1. EXTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)				
A. Inspection				
SUBTASK 57-05-02-250-131				
(1) Do a Low Frequency Eddy Current inspection of the front spar lower chord areas hidden by stiffeners, ribs, posts or fittings from rib 19 to rib 22. See Doc. D626A001 - DTR, DTR check form 57-20-04-7, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-628-01-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-628-01-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 632

Inspect (Low Frequency Eddy Current) the front spar lower chord areas hidden by stiffeners, ribs, posts or fittings from rib 19 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-04-7, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-628-01-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-628-01-02
				MECH INSP
TASK 57-05-02-250-925				
1. EXTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)				
A. Inspection				
SUBTASK 57-05-02-250-131				
<p>(1) Do a Low Frequency Eddy Current inspection of the front spar lower chord areas hidden by stiffeners, ribs, posts or fittings from rib 19 to rib 22.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-04-7, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.</p>				
———— END OF TASK ————				
EFFECTIVITY AKS ALL		SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)	
			D633A109-AKS 57-628-01-02	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-628-10-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 533AB 533BB 533CB 534AB			ZONE 533 534

Inspect (General Visual) the front spar lower chord at the non-hidden areas from rib 22 to rib 25.

See Doc. D626A001 - DTR, DTR check form 57-20-04-8, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS) D633A109-AKS 57-628-10-01	Page 1 of 2 Oct 15/2014
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-628-10-01
TASK 57-05-02-210-814				MECH INSP

1. INTERNAL - GENERAL VISUAL: FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)

A. Inspection

SUBTASK 57-05-02-010-045

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
533AB	Surge Tank Access Door - Wing Station 655
533BB	Surge Tank Access Door - Wing Station 679
533CB	Surge Tank Access Door - Wing Station 703
534AB	Main Tank Access Door - Wing Station 727

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
633AB	Surge Tank Access Door - Wing Station 655
633BB	Surge Tank Access Door - Wing Station 679
633CB	Surge Tank Access Door - Wing Station 703
634AB	Main Tank Access Door - Wing Station 727

SUBTASK 57-05-02-210-014

(2) Do a General Visual inspection of the front spar lower chord at the non-hidden areas from rib 22 to rib 25.

See Doc. D626A001 - DTR, DTR check form 57-20-04-8, for alternative inspection.

SUBTASK 57-05-02-410-045

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
533AB	Surge Tank Access Door - Wing Station 655
533BB	Surge Tank Access Door - Wing Station 679
533CB	Surge Tank Access Door - Wing Station 703
534AB	Main Tank Access Door - Wing Station 727

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
633AB	Surge Tank Access Door - Wing Station 655
633BB	Surge Tank Access Door - Wing Station 679
633CB	Surge Tank Access Door - Wing Station 703
634AB	Main Tank Access Door - Wing Station 727

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)	
		D633A109-AKS 57-628-10-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-628-10-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 633AB 633BB 633CB 634AB			ZONE 633 634

Inspect (General Visual) the front spar lower chord at the non-hidden areas from rib 22 to rib 25.

See Doc. D626A001 - DTR, DTR check form 57-20-04-8, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-628-10-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-628-10-02
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TASK 57-05-02-210-814

MECH

INSP

1. INTERNAL - GENERAL VISUAL: FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)**A. Inspection**

SUBTASK 57-05-02-010-045

- (1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
533AB	Surge Tank Access Door - Wing Station 655
533BB	Surge Tank Access Door - Wing Station 679
533CB	Surge Tank Access Door - Wing Station 703
534AB	Main Tank Access Door - Wing Station 727

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
633AB	Surge Tank Access Door - Wing Station 655
633BB	Surge Tank Access Door - Wing Station 679
633CB	Surge Tank Access Door - Wing Station 703
634AB	Main Tank Access Door - Wing Station 727

SUBTASK 57-05-02-210-014

- (2) Do a General Visual inspection of the front spar lower chord at the non-hidden areas from rib 22 to rib 25.

See Doc. D626A001 - DTR, DTR check form 57-20-04-8, for alternative inspection.

SUBTASK 57-05-02-410-045

- (3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
533AB	Surge Tank Access Door - Wing Station 655
533BB	Surge Tank Access Door - Wing Station 679
533CB	Surge Tank Access Door - Wing Station 703
534AB	Main Tank Access Door - Wing Station 727

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
633AB	Surge Tank Access Door - Wing Station 655
633BB	Surge Tank Access Door - Wing Station 679
633CB	Surge Tank Access Door - Wing Station 703
634AB	Main Tank Access Door - Wing Station 727

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-628-10-02

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR LOWER CHORD (DIRECTION 1)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-629-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 434AL 434AR 434BL			ZONE 532
		NOTE			

Inspect (Ultrasonic) all fasteners, outer location, common to the R7/R8 nacelle fitting attachment.

See Doc. D626A001 - DTR, DTR check form 57-20-04-9, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-05.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 7000FC.

ACCESS NOTE: Nacelle fairing should be removed for inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (DIRECTION 1)
		D633A109-AKS 57-629-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-629-00-01
				MECH INSP
TASK 57-05-02-130-819				
1. INTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (DIRECTION 1)				
A. Inspection				
SUBTASK 57-05-02-010-220				
(1) Open these access panels on the Left side:				
Number Name/Location				
434AL Aft Strut Fairing, Left Forward Panel, Strut 1				
434AR Aft Strut Fairing, Right Forward Panel, Strut 1				
434BL Aft Strut Fairing, Left Aft Panel, Strut 1				
Open these access panels on the Right side:				
Number Name/Location				
444AL Aft Strut Fairing, Left Forward Panel, Strut 2				
444AR Aft Strut Fairing, Right Forward Panel, Strut 2				
444BR Aft Strut Fairing, Right Aft Panel, Strut 2				
NOTE: Nacelle fairing should be removed for inspection.				
SUBTASK 57-05-02-130-019				
(2) Do an Ultrasonic inspection of all fasteners, both inner and outer locations, common to the R7/R8 nacelle fitting attachment.				
See Doc. D626A001 - DTR, DTR check form 57-20-04-9, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-05.				
SUBTASK 57-05-02-410-220				
(3) Close these access panels on the Left side:				
Number Name/Location				
434AL Aft Strut Fairing, Left Forward Panel, Strut 1				
434AR Aft Strut Fairing, Right Forward Panel, Strut 1				
434BL Aft Strut Fairing, Left Aft Panel, Strut 1				
Close these access panels on the Right side:				
Number Name/Location				
444AL Aft Strut Fairing, Left Forward Panel, Strut 2				
444AR Aft Strut Fairing, Right Forward Panel, Strut 2				
444BR Aft Strut Fairing, Right Aft Panel, Strut 2				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (DIRECTION 1)
		D633A109-AKS 57-629-00-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR LOWER CHORD (DIRECTION 1)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-629-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 444AL 444AR 444BR			ZONE 632
		NOTE			

Inspect (Ultrasonic) all fasteners, outer location, common to the R7/R8 nacelle fitting attachment.

See Doc. D626A001 - DTR, DTR check form 57-20-04-9, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-05.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 7000FC.

ACCESS NOTE: Nacelle fairing should be removed for inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (DIRECTION 1)
		D633A109-AKS 57-629-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-629-00-02
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TASK 57-05-02-130-819

MECH

INSP

1. INTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (DIRECTION 1)**A. Inspection**

SUBTASK 57-05-02-010-220

- (1) Open these access panels on the Left side:

Number Name/Location

434AL	Aft Strut Fairing, Left Forward Panel, Strut 1
434AR	Aft Strut Fairing, Right Forward Panel, Strut 1
434BL	Aft Strut Fairing, Left Aft Panel, Strut 1

Open these access panels on the Right side:

Number Name/Location

444AL	Aft Strut Fairing, Left Forward Panel, Strut 2
444AR	Aft Strut Fairing, Right Forward Panel, Strut 2
444BR	Aft Strut Fairing, Right Aft Panel, Strut 2

NOTE: Nacelle fairing should be removed for inspection.

SUBTASK 57-05-02-130-019

- (2) Do an Ultrasonic inspection of all fasteners, both inner and outer locations, common to the R7/R8 nacelle fitting attachment.

See Doc. D626A001 - DTR, DTR check form 57-20-04-9, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-05.

SUBTASK 57-05-02-410-220

- (3) Close these access panels on the Left side:

Number Name/Location

434AL	Aft Strut Fairing, Left Forward Panel, Strut 1
434AR	Aft Strut Fairing, Right Forward Panel, Strut 1
434BL	Aft Strut Fairing, Left Aft Panel, Strut 1

Close these access panels on the Right side:

Number Name/Location

444AL	Aft Strut Fairing, Left Forward Panel, Strut 2
444AR	Aft Strut Fairing, Right Forward Panel, Strut 2
444BR	Aft Strut Fairing, Right Aft Panel, Strut 2

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (DIRECTION 1)
		D633A109-AKS 57-629-00-02

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR LOWER CHORD (DIRECTION 2)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-630-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 434AL 434AR 434BL			ZONE 532
		NOTE			

Inspect (High Frequency Eddy Current) all fasteners, outer location, common to the R7/R8 nacelle fitting attachment.

See Doc. D626A001 - DTR, DTR check form 57-20-04-9, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-51.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 7000FC.

ACCESS NOTE: Nacelle fairing should be removed for inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (DIRECTION 2)
		D633A109-AKS 57-630-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-630-00-01
				MECH INSP
TASK 57-05-02-250-841				
1. INTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (DIRECTION 2)				
A. Inspection				
SUBTASK 57-05-02-010-118				
(1) Open these access panels on the Left side:				
Number Name/Location				
434AL Aft Strut Fairing, Left Forward Panel, Strut 1				
434AR Aft Strut Fairing, Right Forward Panel, Strut 1				
434BL Aft Strut Fairing, Left Aft Panel, Strut 1				
Open these access panels on the Right side:				
Number Name/Location				
444AL Aft Strut Fairing, Left Forward Panel, Strut 2				
444AR Aft Strut Fairing, Right Forward Panel, Strut 2				
444BR Aft Strut Fairing, Right Aft Panel, Strut 2				
NOTE: Nacelle fairing should be removed for inspection.				
SUBTASK 57-05-02-250-041				
(2) Do a High Frequency Eddy Current inspection of all fasteners, both inner and outer locations, common to the R7/R8 nacelle fitting attachment.				
See Doc. D626A001 - DTR, DTR check form 57-20-04-9, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-51.				
SUBTASK 57-05-02-410-118				
(3) Close these access panels on the Left side:				
Number Name/Location				
434AL Aft Strut Fairing, Left Forward Panel, Strut 1				
434AR Aft Strut Fairing, Right Forward Panel, Strut 1				
434BL Aft Strut Fairing, Left Aft Panel, Strut 1				
Close these access panels on the Right side:				
Number Name/Location				
444AL Aft Strut Fairing, Left Forward Panel, Strut 2				
444AR Aft Strut Fairing, Right Forward Panel, Strut 2				
444BR Aft Strut Fairing, Right Aft Panel, Strut 2				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (DIRECTION 2)
		D633A109-AKS 57-630-00-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR LOWER CHORD (DIRECTION 2)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-630-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 444AL 444AR 444BR			ZONE 632
		NOTE			

Inspect (High Frequency Eddy Current) all fasteners, outer location, common to the R7/R8 nacelle fitting attachment.

See Doc. D626A001 - DTR, DTR check form 57-20-04-9, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-51.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 7000FC.

ACCESS NOTE: Nacelle fairing should be removed for inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (DIRECTION 2)
		D633A109-AKS 57-630-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-630-00-02
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TASK 57-05-02-250-841

MECH

INSP

1. INTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (DIRECTION 2)**A. Inspection**

SUBTASK 57-05-02-010-118

- (1) Open these access panels on the Left side:

Number Name/Location

434AL	Aft Strut Fairing, Left Forward Panel, Strut 1
434AR	Aft Strut Fairing, Right Forward Panel, Strut 1
434BL	Aft Strut Fairing, Left Aft Panel, Strut 1

Open these access panels on the Right side:

Number Name/Location

444AL	Aft Strut Fairing, Left Forward Panel, Strut 2
444AR	Aft Strut Fairing, Right Forward Panel, Strut 2
444BR	Aft Strut Fairing, Right Aft Panel, Strut 2

NOTE: Nacelle fairing should be removed for inspection.

SUBTASK 57-05-02-250-041

- (2) Do a High Frequency Eddy Current inspection of all fasteners, both inner and outer locations, common to the R7/R8 nacelle fitting attachment.

See Doc. D626A001 - DTR, DTR check form 57-20-04-9, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-51.

SUBTASK 57-05-02-410-118

- (3) Close these access panels on the Left side:

Number Name/Location

434AL	Aft Strut Fairing, Left Forward Panel, Strut 1
434AR	Aft Strut Fairing, Right Forward Panel, Strut 1
434BL	Aft Strut Fairing, Left Aft Panel, Strut 1

Close these access panels on the Right side:

Number Name/Location

444AL	Aft Strut Fairing, Left Forward Panel, Strut 2
444AR	Aft Strut Fairing, Right Forward Panel, Strut 2
444BR	Aft Strut Fairing, Right Aft Panel, Strut 2

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (DIRECTION 2)
		D633A109-AKS 57-630-00-02

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR LOWER CHORD (DIRECTION 3)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-631-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 532AB 532AZ			ZONE 532
		NOTE			

Inspect (Ultrasonic) all fasteners, inner location, common to the R7/R8 nacelle fitting attachment.

See Doc. D626A001 - DTR, DTR check form 57-20-04-9, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-05.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Nacelle fairing should be removed for inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (DIRECTION 3)
		D633A109-AKS 57-631-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-631-00-01
TASK 57-05-02-130-820				MECH INSP

1. INTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (DIRECTION 3)

A. Inspection

SUBTASK 57-05-02-010-019

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
532AB	Main Tank Access Door - Wing Station 216
532AZ	Main Tank Inner Access at Rib 6

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
632AB	Main Tank Access Door - Wing Station 216
632AZ	Main Tank Inner Access at Rib 6

NOTE: Nacelle fairing should be removed for inspection.

SUBTASK 57-05-02-130-020

(2) Do an Ultrasonic inspection of all fasteners, both inner and outer locations, common to the R7/R8 nacelle fitting attachment.

See Doc. D626A001 - DTR, DTR check form 57-20-04-9, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-05.

SUBTASK 57-05-02-410-019

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
532AB	Main Tank Access Door - Wing Station 216
532AZ	Main Tank Inner Access at Rib 6

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
632AB	Main Tank Access Door - Wing Station 216
632AZ	Main Tank Inner Access at Rib 6

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (DIRECTION 3)	
		D633A109-AKS 57-631-00-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR LOWER CHORD (DIRECTION 3)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-631-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 632AB 632AZ			ZONE 632
		NOTE			

Inspect (Ultrasonic) all fasteners, inner location, common to the R7/R8 nacelle fitting attachment.

See Doc. D626A001 - DTR, DTR check form 57-20-04-9, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-05.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Nacelle fairing should be removed for inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (DIRECTION 3)
		D633A109-AKS 57-631-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-631-00-02
TASK 57-05-02-130-820				MECH INSP

1. INTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (DIRECTION 3)

A. Inspection

SUBTASK 57-05-02-010-019

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
532AB	Main Tank Access Door - Wing Station 216
532AZ	Main Tank Inner Access at Rib 6

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
632AB	Main Tank Access Door - Wing Station 216
632AZ	Main Tank Inner Access at Rib 6

NOTE: Nacelle fairing should be removed for inspection.

SUBTASK 57-05-02-130-020

(2) Do an Ultrasonic inspection of all fasteners, both inner and outer locations, common to the R7/R8 nacelle fitting attachment.

See Doc. D626A001 - DTR, DTR check form 57-20-04-9, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-05.

SUBTASK 57-05-02-410-019

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
532AB	Main Tank Access Door - Wing Station 216
532AZ	Main Tank Inner Access at Rib 6

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
632AB	Main Tank Access Door - Wing Station 216
632AZ	Main Tank Inner Access at Rib 6

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (DIRECTION 3)
		D633A109-AKS 57-631-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR LOWER CHORD (DIRECTION 4)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-632-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 532AB 532AZ			ZONE 532
		NOTE			

Inspect (High Frequency Eddy Current) all fasteners, inner location, common to the R7/R8 nacelle fitting attachment.

See Doc. D626A001 - DTR, DTR check form 57-20-04-9, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-51.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Nacelle fairing should be removed for inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (DIRECTION 4)
		D633A109-AKS 57-632-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-632-00-01
TASK 57-05-02-250-842				MECH INSP

1. INTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (DIRECTION 4)

A. Inspection

SUBTASK 57-05-02-010-120

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
532AB	Main Tank Access Door - Wing Station 216
532AZ	Main Tank Inner Access at Rib 6

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
632AB	Main Tank Access Door - Wing Station 216
632AZ	Main Tank Inner Access at Rib 6

NOTE: Nacelle fairing should be removed for inspection.

SUBTASK 57-05-02-250-042

(2) Do a High Frequency Eddy Current inspection of all fasteners, both inner and outer locations, common to the R7/R8 nacelle fitting attachment.

See Doc. D626A001 - DTR, DTR check form 57-20-04-9, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-51.

SUBTASK 57-05-02-410-120

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
532AB	Main Tank Access Door - Wing Station 216
532AZ	Main Tank Inner Access at Rib 6

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
632AB	Main Tank Access Door - Wing Station 216
632AZ	Main Tank Inner Access at Rib 6

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (DIRECTION 4)	
		D633A109-AKS 57-632-00-01	Page 2 of 2 Feb 15/2015

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737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR LOWER CHORD (DIRECTION 4)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-632-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 632AB 632AZ			ZONE 632
		NOTE			

Inspect (High Frequency Eddy Current) all fasteners, inner location, common to the R7/R8 nacelle fitting attachment.

See Doc. D626A001 - DTR, DTR check form 57-20-04-9, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-51.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Nacelle fairing should be removed for inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (DIRECTION 4)
		D633A109-AKS 57-632-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-632-00-02
TASK 57-05-02-250-842				MECH INSP

1. INTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (DIRECTION 4)

A. Inspection

SUBTASK 57-05-02-010-120

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
532AB	Main Tank Access Door - Wing Station 216
532AZ	Main Tank Inner Access at Rib 6

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
632AB	Main Tank Access Door - Wing Station 216
632AZ	Main Tank Inner Access at Rib 6

NOTE: Nacelle fairing should be removed for inspection.

SUBTASK 57-05-02-250-042

(2) Do a High Frequency Eddy Current inspection of all fasteners, both inner and outer locations, common to the R7/R8 nacelle fitting attachment.

See Doc. D626A001 - DTR, DTR check form 57-20-04-9, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-51.

SUBTASK 57-05-02-410-120

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
532AB	Main Tank Access Door - Wing Station 216
532AZ	Main Tank Inner Access at Rib 6

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
632AB	Main Tank Access Door - Wing Station 216
632AZ	Main Tank Inner Access at Rib 6

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (DIRECTION 4)
		D633A109-AKS 57-632-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR LOWER CHORD (SKIN AND WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-632-10-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS			ZONE 534

Inspect (Low Frequency Eddy Current) the front spar lower chord from rib 25 to rib 27.

See Doc. D626A001 - DTR, DTR check form 57-20-04-10, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (SKIN AND WEB FLANGE INSPECTIONS) D633A109-AKS 57-632-10-01
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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-632-10-01
				MECH INSP
TASK 57-05-02-250-872				
1. EXTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (SKIN AND WEB FLANGE INSPECTIONS)				
A. Inspection				
SUBTASK 57-05-02-250-072				
(1) Do a Low Frequency Eddy Current inspection of the front spar lower chord from rib 25 to rib 27. See Doc. D626A001 - DTR, DTR check form 57-20-04-10, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.				
— END OF TASK —				
EFFECTIVITY AKS ALL		SOURCE AWL	LEFT FRONT SPAR LOWER CHORD (SKIN AND WEB FLANGE INSPECTIONS)	
			D633A109-AKS 57-632-10-01	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR LOWER CHORD (SKIN AND WEB FLANGE INSPECTIONS)			BOEING CARD NO. 57-632-10-02	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE		AIRPLANE ALL		ENGINE ALL
		ACCESS			ZONE 634	

Inspect (Low Frequency Eddy Current) the front spar lower chord from rib 25 to rib 27.

See Doc. D626A001 - DTR, DTR check form 57-20-04-10, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (SKIN AND WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-632-10-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-632-10-02

TASK 57-05-02-250-872

1. EXTERNAL - SPECIAL DETAILED: FRONT SPAR LOWER CHORD (SKIN AND WEB FLANGE INSPECTIONS)

A. Inspection

SUBTASK 57-05-02-250-072

- (1) Do a Low Frequency Eddy Current inspection of the front spar lower chord from rib 25 to rib 27.

See Doc. D626A001 - DTR, DTR check form 57-20-04-10, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-54.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR LOWER CHORD (SKIN AND WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-632-10-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT SPAR CHORDS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-633-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS			ZONE 532

Inspect (Low Frequency Eddy Current) the front spar lower chord from rib 17 to rib 18, the rear spar lower chord from rib 18 to rib 19, and the front spar upper chord from rib 19 to rib 20.

See Doc. D626A001 - DTR, DTR check form 57-20-04 / 05 / 16, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-60.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 2750FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SPAR CHORDS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)
		D633A109-AKS 57-633-00-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-633-00-01
				MECH INSP
TASK 57-05-02-250-919				
1. EXTERNAL - SPECIAL DETAILED: SPAR CHORDS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)				
A. Inspection				
SUBTASK 57-05-02-250-120				
<p>(1) Do a Low Frequency Eddy Current inspection of the front spar lower chord from rib 17 to rib 18, the rear spar lower chord from rib 18 to rib 19, and the front spar upper chord from rib 19 to rib 20.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-04 / 05 / 16, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-60.</p>				
———— END OF TASK ————				
EFFECTIVITY AKS ALL		SOURCE AWL	LEFT SPAR CHORDS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)	
			D633A109-AKS 57-633-00-01	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT SPAR CHORDS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-633-00-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS			ZONE 632

Inspect (Low Frequency Eddy Current) the front spar lower chord from rib 17 to rib 18, the rear spar lower chord from rib 18 to rib 19, and the front spar upper chord from rib 19 to rib 20.

See Doc. D626A001 - DTR, DTR check form 57-20-04 / 05 / 16, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-60.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 2750FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SPAR CHORDS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)
		D633A109-AKS 57-633-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-633-00-02
				MECH INSP
TASK 57-05-02-250-919				
1. EXTERNAL - SPECIAL DETAILED: SPAR CHORDS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)				
A. Inspection				
SUBTASK 57-05-02-250-120				
(1) Do a Low Frequency Eddy Current inspection of the front spar lower chord from rib 17 to rib 18, the rear spar lower chord from rib 18 to rib 19, and the front spar upper chord from rib 19 to rib 20.				
See Doc. D626A001 - DTR, DTR check form 57-20-04 / 05 / 16, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-60.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SPAR CHORDS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)		
		D633A109-AKS 57-633-00-02	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT SPAR CHORDS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-633-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 532MB 532NB 532PB			ZONE 532

Inspect (Ultrasonic) the front spar lower chord from rib 17 to rib 18, the rear spar lower chord from rib 18 to rib 19, and the front spar upper chord from rib 19 to rib 20.

See Doc. D626A001 - DTR, DTR check form 57-20-04 / 05 / 16, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-14.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SPAR CHORDS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)
		D633A109-AKS 57-633-01-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-633-01-01																																
				MECH INSP																																
TASK 57-05-02-130-821																																				
1. INTERNAL - SPECIAL DETAILED: SPAR CHORDS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)																																				
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT SPAR CHORDS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-633-01-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 632MB 632NB 632PB			ZONE 632

Inspect (Ultrasonic) the front spar lower chord from rib 17 to rib 18, the rear spar lower chord from rib 18 to rib 19, and the front spar upper chord from rib 19 to rib 20.

See Doc. D626A001 - DTR, DTR check form 57-20-04 / 05 / 16, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-14.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SPAR CHORDS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)
		D633A109-AKS 57-633-01-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-633-01-02
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TASK 57-05-02-130-821

MECH

INSP

1. INTERNAL - SPECIAL DETAILED: SPAR CHORDS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)**A. Inspection**

SUBTASK 57-05-02-010-149

- (1) Open these access panels on the Left side:

Number Name/Location

532MB	Main Tank Access Door - Wing Station 523
532NB	Main Tank Access Door - Wing Station 549
532PB	Main Tank Access Door - Wing Station 576

Open these access panels on the Right side:

Number Name/Location

632MB	Main Tank Access Door - Wing Station 523
632NB	Main Tank Access Door - Wing Station 549
632PB	Main Tank Access Door - Wing Station 576

SUBTASK 57-05-02-130-021

- (2) Do an Ultrasonic inspection of the front spar lower chord from rib 17 to rib 18, the rear spar lower chord from rib 18 to rib 19, and the front spar upper chord from rib 19 to rib 20.

See Doc. D626A001 - DTR, DTR check form 57-20-04 / 05 / 16, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-14

SUBTASK 57-05-02-410-149

- (3) Close these access panels on the Left side:

Number Name/Location

532MB	Main Tank Access Door - Wing Station 523
532NB	Main Tank Access Door - Wing Station 549
532PB	Main Tank Access Door - Wing Station 576

Close these access panels on the Right side:

Number Name/Location

632MB	Main Tank Access Door - Wing Station 523
632NB	Main Tank Access Door - Wing Station 549
632PB	Main Tank Access Door - Wing Station 576

———— END OF TASK ———

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SPAR CHORDS AT CHORDWISE SKIN SPLICES (UPPER AND LOWER PANEL)
		D633A109-AKS 57-633-01-02

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)			BOEING CARD NO. 57-634-00-01	
DATE	TASK GENERAL VISUAL				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS 531AB 531BB 532AB			ZONE 531 532	

Inspect (General Visual) the rear spar lower chord at the non-hidden areas from rib 1 to rib 7.

See Doc. D626A001 - DTR, DTR check form 57-20-05-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-634-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-634-00-01
TASK 57-05-02-210-816				MECH INSP

1. INTERNAL - GENERAL VISUAL: REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)

A. Inspection

SUBTASK 57-05-02-010-047

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
531AB	Center Tank Access Door - Wing Station 168
531BB	Center Tank Access Door - Wing Station 192
532AB	Main Tank Access Door - Wing Station 216

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
631AB	Center Tank Access Door - Wing Station 168
631BB	Center Tank Access Door - Wing Station 192
632AB	Main Tank Access Door - Wing Station 216

SUBTASK 57-05-02-210-016

(2) Do a General Visual inspection of the rear spar lower chord at the non-hidden areas from rib 1 to rib 7.

See Doc. D626A001 - DTR, DTR check form 57-20-05-1, for alternative inspection.

SUBTASK 57-05-02-410-047

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
531AB	Center Tank Access Door - Wing Station 168
531BB	Center Tank Access Door - Wing Station 192
532AB	Main Tank Access Door - Wing Station 216

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
631AB	Center Tank Access Door - Wing Station 168
631BB	Center Tank Access Door - Wing Station 192
632AB	Main Tank Access Door - Wing Station 216

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-634-00-01

Page 2 of 2
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-634-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE		AIRPLANE ALL	ENGINE ALL
		ACCESS 631AB 631BB 632AB			ZONE 631 632

Inspect (General Visual) the rear spar lower chord at the non-hidden areas from rib 1 to rib 7.

See Doc. D626A001 - DTR, DTR check form 57-20-05-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-634-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-634-00-02
				MECH INSP
TASK 57-05-02-210-816				
1. INTERNAL - GENERAL VISUAL: REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)				
A. Inspection				
SUBTASK 57-05-02-010-047				
(1) Open these access panels on the Left side:				
Number Name/Location				
531AB Center Tank Access Door - Wing Station 168				
531BB Center Tank Access Door - Wing Station 192				
532AB Main Tank Access Door - Wing Station 216				
Open these access panels on the Right side:				
Number Name/Location				
631AB Center Tank Access Door - Wing Station 168				
631BB Center Tank Access Door - Wing Station 192				
632AB Main Tank Access Door - Wing Station 216				
SUBTASK 57-05-02-210-016				
(2) Do a General Visual inspection of the rear spar lower chord at the non-hidden areas from rib 1 to rib 7.				
See Doc. D626A001 - DTR, DTR check form 57-20-05-1, for alternative inspection.				
SUBTASK 57-05-02-410-047				
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531AB Center Tank Access Door - Wing Station 168				
531BB Center Tank Access Door - Wing Station 192				
532AB Main Tank Access Door - Wing Station 216				
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Number Name/Location				
631AB Center Tank Access Door - Wing Station 168				
631BB Center Tank Access Door - Wing Station 192				
632AB Main Tank Access Door - Wing Station 216				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)	D633A109-AKS 57-634-00-02	Page 2 of 2 Feb 15/2015
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-635-00-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 531AB 531BB 532AB 532BB 532CB 532DB 532EB 532FB 532GB 532HB			ZONE 531 532

Inspect (General Visual) rear spar lower chord at the non-hidden areas from rib 1 to rib 14.

See Doc. D626A001 - DTR, DTR check form 57-20-05-2, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-635-00-01

AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-635-00-01																																																												
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EFFECTIVITY
AKS ALLSOURCE
AWL**LEFT REAR SPAR LOWER CHORD (WEB FLANGE
INSPECTIONS)****D633A109-AKS
57-635-00-01****Page 2 of 3
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-635-00-01		
(Continued)					MECH	INSP
Number Name/Location						
532FB	Main Tank Access Door - Wing Station 367					
532GB	Main Tank Access Door - Wing Station 390					
532HB	Main Tank Access Door - Wing Station 417					
Close these access panels on the Right side:						
Number Name/Location						
631AB	Center Tank Access Door - Wing Station 168					
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632BB	Main Tank Access Door - Wing Station 265					
632CB	Main Tank Access Door - Wing Station 290					
632DB	Main Tank Access Door - Wing Station 313					
632EB	Main Tank Access Door - Wing Station 337					
632FB	Main Tank Access Door - Wing Station 367					
632GB	Main Tank Access Door - Wing Station 390					
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— END OF TASK —						

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)	D633A109-AKS 57-635-00-01	Page 3 of 3 Feb 15/2015
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-635-00-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 631AB 631BB 632AB 632BB 632CB 632DB 632EB 632FB 632GB 632HB			ZONE 631 632

Inspect (General Visual) rear spar lower chord at the non-hidden areas from rib 1 to rib 14.

See Doc. D626A001 - DTR, DTR check form 57-20-05-2, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-635-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-635-00-02																						
				MECH INSP																						
TASK 57-05-02-210-818																										
1. INTERNAL - GENERAL VISUAL: REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)																										
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532EB	Main Tank Access Door - Wing Station 337																									
532FB	Main Tank Access Door - Wing Station 367																									
532GB	Main Tank Access Door - Wing Station 390																									
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632FB	Main Tank Access Door - Wing Station 367																									
632GB	Main Tank Access Door - Wing Station 390																									
632HB	Main Tank Access Door - Wing Station 417																									
SUBTASK 57-05-02-210-018																										
(2) Do a General Visual inspection of the rear spar lower chord at the non-hidden areas from rib 1 to rib 14.																										
See Doc. D626A001 - DTR, DTR check form 57-20-05-2, for alternative inspection.																										
SUBTASK 57-05-02-410-207																										
(3) Close these access panels on the Left side:																										
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EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)	
		D633A109-AKS 57-635-00-02	Page 2 of 3 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-635-00-02
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(Continued)

MECH INSP

Number Name/Location

- 532FB Main Tank Access Door - Wing Station 367
532GB Main Tank Access Door - Wing Station 390
532HB Main Tank Access Door - Wing Station 417

Close these access panels on the Right side:

Number Name/Location

- 631AB Center Tank Access Door - Wing Station 168
631BB Center Tank Access Door - Wing Station 192
632AB Main Tank Access Door - Wing Station 216
632BB Main Tank Access Door - Wing Station 265
632CB Main Tank Access Door - Wing Station 290
632DB Main Tank Access Door - Wing Station 313
632EB Main Tank Access Door - Wing Station 337
632FB Main Tank Access Door - Wing Station 367
632GB Main Tank Access Door - Wing Station 390
632HB Main Tank Access Door - Wing Station 417

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-635-00-02

Page 3 of 3
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO. 57-636-00-01			
DATE	TASK SPECIAL DETAILED				RELATED CARD			
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY			
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL		
		ACCESS 531AB 531BB 532AB 532BB 532CB 532DB 532EB 532FB 532GB 532HB 532JB 532KB 532LB 532MB 532NB 532PB 532QB 532RB 533AB 533BB 533CB			ZONE 531 532 533 534			
<p>Inspect (Ultrasonic) rear spar lower chord at the areas hidden by a stiffener, rib post, or fitting from rib 1 to rib 25.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-05-3, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-16.</p> <p>INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.</p>								
EFFECTIVITY AKS ALL		SOURCE AWL	LEFT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)					
			D633A109-AKS 57-636-00-01					
Page 1 of 4 Oct 15/2014								

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-636-00-01
TASK 57-05-02-130-823				MECH INSP
1. INTERNAL - SPECIAL DETAILED: REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)				
A. Inspection				
SUBTASK 57-05-02-010-218				
(1) Open these access panels on the Left side:				
Number	Name/Location			
531AB	Center Tank Access Door - Wing Station 168			
531BB	Center Tank Access Door - Wing Station 192			
532AB	Main Tank Access Door - Wing Station 216			
532BB	Main Tank Access Door - Wing Station 265			
532CB	Main Tank Access Door - Wing Station 290			
532DB	Main Tank Access Door - Wing Station 313			
532EB	Main Tank Access Door - Wing Station 337			
532FB	Main Tank Access Door - Wing Station 367			
532GB	Main Tank Access Door - Wing Station 390			
532HB	Main Tank Access Door - Wing Station 417			
532JB	Main Tank Access Door - Wing Station 443			
532KB	Main Tank Access Door - Wing Station 470			
532LB	Main Tank Access Door - Wing Station 496			
532MB	Main Tank Access Door - Wing Station 523			
532NB	Main Tank Access Door - Wing Station 549			
533AB	Surge Tank Access Door - Wing Station 655			
533BB	Surge Tank Access Door - Wing Station 679			
533CB	Surge Tank Access Door - Wing Station 703			
Open these access panels on the Right side:				
Number	Name/Location			
631AB	Center Tank Access Door - Wing Station 168			
631BB	Center Tank Access Door - Wing Station 192			
632AB	Main Tank Access Door - Wing Station 216			
632BB	Main Tank Access Door - Wing Station 265			
632CB	Main Tank Access Door - Wing Station 290			
632DB	Main Tank Access Door - Wing Station 313			
632EB	Main Tank Access Door - Wing Station 337			
632FB	Main Tank Access Door - Wing Station 367			
632GB	Main Tank Access Door - Wing Station 390			
632HB	Main Tank Access Door - Wing Station 417			
632JB	Main Tank Access Door - Wing Station 443			
632KB	Main Tank Access Door - Wing Station 470			
632LB	Main Tank Access Door - Wing Station 496			
632MB	Main Tank Access Door - Wing Station 523			
632NB	Main Tank Access Door - Wing Station 549			
633AB	Surge Tank Access Door - Wing Station 655			

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)	
		D633A109-AKS 57-636-00-01	Page 2 of 4 Feb 15/2015

AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-636-00-01
				MECH INSP
(Continued)				
Number Name/Location 633BB Surge Tank Access Door - Wing Station 679 633CB Surge Tank Access Door - Wing Station 703				
SUBTASK 57-05-02-130-023				
(2) Do an Ultrasonic inspection of the rear spar lower chord at the areas hidden by a stiffener, rib post, or fitting from rib 1 to rib 25. See Doc. D626A001 - DTR, DTR check form 55-20-05-3, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-16.				
SUBTASK 57-05-02-410-218				
(3) Close these access panels on the Left side:				
Number Name/Location 531AB Center Tank Access Door - Wing Station 168 531BB Center Tank Access Door - Wing Station 192 532AB Main Tank Access Door - Wing Station 216 532BB Main Tank Access Door - Wing Station 265 532CB Main Tank Access Door - Wing Station 290 532DB Main Tank Access Door - Wing Station 313 532EB Main Tank Access Door - Wing Station 337 532FB Main Tank Access Door - Wing Station 367 532GB Main Tank Access Door - Wing Station 390 532HB Main Tank Access Door - Wing Station 417 532JB Main Tank Access Door - Wing Station 443 532KB Main Tank Access Door - Wing Station 470 532LB Main Tank Access Door - Wing Station 496 532MB Main Tank Access Door - Wing Station 523 532NB Main Tank Access Door - Wing Station 549 533AB Surge Tank Access Door - Wing Station 655 533BB Surge Tank Access Door - Wing Station 679 533CB Surge Tank Access Door - Wing Station 703				
Close these access panels on the Right side:				
Number Name/Location 631AB Center Tank Access Door - Wing Station 168 631BB Center Tank Access Door - Wing Station 192 632AB Main Tank Access Door - Wing Station 216 632BB Main Tank Access Door - Wing Station 265 632CB Main Tank Access Door - Wing Station 290 632DB Main Tank Access Door - Wing Station 313 632EB Main Tank Access Door - Wing Station 337 632FB Main Tank Access Door - Wing Station 367 632GB Main Tank Access Door - Wing Station 390				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)	
		D633A109-AKS 57-636-00-01	Page 3 of 4 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-636-00-01
(Continued)				MECH INSP
Number Name/Location				
632HB Main Tank Access Door - Wing Station 417				
632JB Main Tank Access Door - Wing Station 443				
632KB Main Tank Access Door - Wing Station 470				
632LB Main Tank Access Door - Wing Station 496				
632MB Main Tank Access Door - Wing Station 523				
632NB Main Tank Access Door - Wing Station 549				
633AB Surge Tank Access Door - Wing Station 655				
633BB Surge Tank Access Door - Wing Station 679				
633CB Surge Tank Access Door - Wing Station 703				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)	
		D633A109-AKS 57-636-00-01	Page 4 of 4 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-636-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 631AB 631BB 632AB 632BB 632CB 632DB 632EB 632FB 632GB 632HB 632JB 632KB 632LB 632MB 632NB 632PB 632QB 632RB 633AB 633BB 633CB			ZONE 631 632 633 634

Inspect (Ultrasonic) rear spar lower chord at the areas hidden by a stiffener, rib post, or fitting from rib 1 to rib 25.

See Doc. D626A001 - DTR, DTR check form 57-20-05-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-16.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS) D633A109-AKS 57-636-00-02	Page 1 of 4 Oct 15/2014
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AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-636-00-02																																						
				MECH INSP																																						
TASK 57-05-02-130-823																																										
1. INTERNAL - SPECIAL DETAILED: REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)																																										
A. Inspection																																										
SUBTASK 57-05-02-010-218																																										
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EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-636-00-02

 Page 2 of 4
 Feb 15/2015

AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-636-00-02
				MECH INSP
(Continued)				
Number Name/Location 633BB Surge Tank Access Door - Wing Station 679 633CB Surge Tank Access Door - Wing Station 703				
SUBTASK 57-05-02-130-023				
(2) Do an Ultrasonic inspection of the rear spar lower chord at the areas hidden by a stiffener, rib post, or fitting from rib 1 to rib 25. See Doc. D626A001 - DTR, DTR check form 55-20-05-3, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-16.				
SUBTASK 57-05-02-410-218				
(3) Close these access panels on the Left side:				
Number Name/Location 531AB Center Tank Access Door - Wing Station 168 531BB Center Tank Access Door - Wing Station 192 532AB Main Tank Access Door - Wing Station 216 532BB Main Tank Access Door - Wing Station 265 532CB Main Tank Access Door - Wing Station 290 532DB Main Tank Access Door - Wing Station 313 532EB Main Tank Access Door - Wing Station 337 532FB Main Tank Access Door - Wing Station 367 532GB Main Tank Access Door - Wing Station 390 532HB Main Tank Access Door - Wing Station 417 532JB Main Tank Access Door - Wing Station 443 532KB Main Tank Access Door - Wing Station 470 532LB Main Tank Access Door - Wing Station 496 532MB Main Tank Access Door - Wing Station 523 532NB Main Tank Access Door - Wing Station 549 533AB Surge Tank Access Door - Wing Station 655 533BB Surge Tank Access Door - Wing Station 679 533CB Surge Tank Access Door - Wing Station 703				
Close these access panels on the Right side:				
Number Name/Location 631AB Center Tank Access Door - Wing Station 168 631BB Center Tank Access Door - Wing Station 192 632AB Main Tank Access Door - Wing Station 216 632BB Main Tank Access Door - Wing Station 265 632CB Main Tank Access Door - Wing Station 290 632DB Main Tank Access Door - Wing Station 313 632EB Main Tank Access Door - Wing Station 337 632FB Main Tank Access Door - Wing Station 367 632GB Main Tank Access Door - Wing Station 390				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS) D633A109-AKS 57-636-00-02	Page 3 of 4 Feb 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-636-00-02		
(Continued)					MECH	INSP
Number Name/Location						
632HB Main Tank Access Door - Wing Station 417						
632JB Main Tank Access Door - Wing Station 443						
632KB Main Tank Access Door - Wing Station 470						
632LB Main Tank Access Door - Wing Station 496						
632MB Main Tank Access Door - Wing Station 523						
632NB Main Tank Access Door - Wing Station 549						
633AB Surge Tank Access Door - Wing Station 655						
633BB Surge Tank Access Door - Wing Station 679						
633CB Surge Tank Access Door - Wing Station 703						
— END OF TASK —						

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)		
		D633A109-AKS	57-636-00-02	Page 4 of 4 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR LOWER CHORD NON-HIDDEN			BOEING CARD NO.
DATE	TASK DETAILED				57-637-00-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 532BB 532CB 532DB 532EB 532FB 532GB 532HB			ZONE 532

Inspect (Detailed) the rear spar lower chord at the non-hidden areas from rib 7 to rib 14.

See Doc. D626A001 - DTR, DTR check form 57-20-05-4, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD NON-HIDDEN
		D633A109-AKS 57-637-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-637-00-01																
	TASK 57-05-02-211-823			MECH INSP																
1.	INTERNAL - DETAILED: REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)																			
A. Inspection																				
SUBTASK 57-05-02-010-062																				
(1)	Open these access panels on the Left side:																			
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EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD NON-HIDDEN	
		D633A109-AKS 57-637-00-01	Page 2 of 3 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-637-00-01
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(Continued)

MECH INSP

Number Name/Location

- | | |
|-------|--|
| 632EB | Main Tank Access Door - Wing Station 337 |
| 632FB | Main Tank Access Door - Wing Station 367 |
| 632GB | Main Tank Access Door - Wing Station 390 |
| 632HB | Main Tank Access Door - Wing Station 417 |

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD NON-HIDDEN	
		D633A109-AKS 57-637-00-01	Page 3 of 3 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR LOWER CHORD NON-HIDDEN			BOEING CARD NO. 57-637-00-02
DATE	TASK DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 632BB 632CB 632DB 632EB 632FB 632GB 632HB			ZONE 632

Inspect (Detailed) the rear spar lower chord at the non-hidden areas from rib 7 to rib 14.

See Doc. D626A001 - DTR, DTR check form 57-20-05-4, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD NON-HIDDEN
		D633A109-AKS 57-637-00-02

AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-637-00-02																																																								
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EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD NON-HIDDEN
		D633A109-AKS 57-637-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-637-00-02
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(Continued)

MECH INSP

Number Name/Location

- | | |
|-------|--|
| 632EB | Main Tank Access Door - Wing Station 337 |
| 632FB | Main Tank Access Door - Wing Station 367 |
| 632GB | Main Tank Access Door - Wing Station 390 |
| 632HB | Main Tank Access Door - Wing Station 417 |

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD NON-HIDDEN
		D633A109-AKS 57-637-00-02

Page 3 of 3
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-638-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 531 532 533 534

Inspect (Low Frequency Eddy Current) the rear spar lower chord areas hidden by a stiffener from rib 1 to rib 22 and the areas hidden by rib post or fitting from rib 1 to rib 25.

See Doc. D626A001 - DTR, DTR check form 57-20-05-5, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-58.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-638-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-638-00-01
				MECH INSP
TASK 57-05-02-250-845				
1. EXTERNAL - SPECIAL DETAILED: REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)				
A. Inspection				
SUBTASK 57-05-02-250-045				
(1) Do a Low Frequency Eddy Current inspection of the rear spar lower chord areas hidden by a stiffener from rib 1 to rib 22 and the areas hidden by rib post or fitting from rib 1 to rib 25.				
See Doc. D626A001 - DTR, DTR check form 57-20-05-5, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-58.				
———— END OF TASK ————				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)	D633A109-AKS 57-638-00-01	Page 2 of 2 Feb 15/2015
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-638-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 631 632 633 634

Inspect (Low Frequency Eddy Current) the rear spar lower chord areas hidden by a stiffener from rib 1 to rib 22 and the areas hidden by rib post or fitting from rib 1 to rib 25.

See Doc. D626A001 - DTR, DTR check form 57-20-05-5, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-58.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-638-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-638-00-02
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TASK 57-05-02-250-845

MECH

INSP

**1. EXTERNAL - SPECIAL DETAILED: REAR SPAR LOWER CHORD (SKIN FLANGE
INSPECTIONS)****A. Inspection**

SUBTASK 57-05-02-250-045

- (1) Do a Low Frequency Eddy Current inspection of the rear spar lower chord areas hidden by a stiffener from rib 1 to rib 22 and the areas hidden by rib post or fitting from rib 1 to rib 25.

See Doc. D626A001 - DTR, DTR check form 57-20-05-5, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-58.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-638-00-02

Page 2 of 2
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK DETAILED				57-639-00-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS 532JB 532KB 532LB 532MB 532NB 532PB 532QB 532RB			ZONE 532

Inspect (Detailed) the rear spar lower chord at the non-hidden areas from rib 14 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-05-6, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-639-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-639-00-01
TASK 57-05-02-211-825				MECH INSP

1. INTERNAL - DETAILED: REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)

A. Inspection

SUBTASK 57-05-02-010-063

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
532JB	Main Tank Access Door - Wing Station 443
532KB	Main Tank Access Door - Wing Station 470
532LB	Main Tank Access Door - Wing Station 496
532MB	Main Tank Access Door - Wing Station 523
532NB	Main Tank Access Door - Wing Station 549
532PB	Main Tank Access Door - Wing Station 576
532QB	Main Tank Access Door - Wing Station 602
532RB	Main Tank Access Door - Wing Station 629

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
632JB	Main Tank Access Door - Wing Station 443
632KB	Main Tank Access Door - Wing Station 470
632LB	Main Tank Access Door - Wing Station 496
632MB	Main Tank Access Door - Wing Station 523
632NB	Main Tank Access Door - Wing Station 549
632PB	Main Tank Access Door - Wing Station 576
632QB	Main Tank Access Door - Wing Station 602
632RB	Main Tank Access Door - Wing Station 629

SUBTASK 57-05-02-211-025

(2) Do a Detailed inspection of the rear spar lower chord at the non-hidden areas from rib 14 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-05-6, for alternative inspection.

SUBTASK 57-05-02-410-063

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
532JB	Main Tank Access Door - Wing Station 443
532KB	Main Tank Access Door - Wing Station 470
532LB	Main Tank Access Door - Wing Station 496
532MB	Main Tank Access Door - Wing Station 523
532NB	Main Tank Access Door - Wing Station 549
532PB	Main Tank Access Door - Wing Station 576
532QB	Main Tank Access Door - Wing Station 602
532RB	Main Tank Access Door - Wing Station 629

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)	
		D633A109-AKS 57-639-00-01	Page 2 of 3 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-639-00-01
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— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)	
		D633A109-AKS 57-639-00-01	Page 3 of 3 Oct 15/2014

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK DETAILED				57-639-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 632JB 632KB 632LB 632MB 632NB 632PB 632QB 632RB			ZONE 632

Inspect (Detailed) the rear spar lower chord at the non-hidden areas from rib 14 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-05-6, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS) D633A109-AKS 57-639-00-02	Page 1 of 3 Oct 15/2014
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-639-00-02																		
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532PB	Main Tank Access Door - Wing Station 576																					
532QB	Main Tank Access Door - Wing Station 602																					
532RB	Main Tank Access Door - Wing Station 629																					
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632RB	Main Tank Access Door - Wing Station 629																					
SUBTASK 57-05-02-211-025																						
(2) Do a Detailed inspection of the rear spar lower chord at the non-hidden areas from rib 14 to rib 22.																						
See Doc. D626A001 - DTR, DTR check form 57-20-05-6, for alternative inspection.																						
SUBTASK 57-05-02-410-063																						
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EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS) D633A109-AKS 57-639-00-02	Page 2 of 3 Feb 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-639-00-02
Close these access panels on the Right side:				MECH INSP
<u>Number</u>	<u>Name/Location</u>			
632JB	Main Tank Access Door - Wing Station 443			
632KB	Main Tank Access Door - Wing Station 470			
632LB	Main Tank Access Door - Wing Station 496			
632MB	Main Tank Access Door - Wing Station 523			
632NB	Main Tank Access Door - Wing Station 549			
632PB	Main Tank Access Door - Wing Station 576			
632QB	Main Tank Access Door - Wing Station 602			
632RB	Main Tank Access Door - Wing Station 629			
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (SKIN FLANGE INSPECTIONS)	
		D633A109-AKS 57-639-00-02	Page 3 of 3 Oct 15/2014

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK DETAILED				57-640-00-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 532JB 532KB 532LB 532MB 532NB 532PB 532QB 532RB			ZONE 532

Inspect (Detailed) the rear spar lower chord at the non-hidden areas from rib 14 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-05-7, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-640-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-640-00-01																		
				MECH INSP																		
TASK 57-05-02-211-827																						
1. INTERNAL - DETAILED: REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)																						
A. Inspection																						
SUBTASK 57-05-02-010-065																						
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632RB	Main Tank Access Door - Wing Station 629																					
SUBTASK 57-05-02-211-027																						
(2) Do a Detailed inspection of the rear spar lower chord at the non-hidden areas from rib 14 to rib 22.																						
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SUBTASK 57-05-02-410-065																						
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EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS) D633A109-AKS 57-640-00-01	Page 2 of 3 Feb 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-640-00-01
Close these access panels on the Right side:				MECH INSP
Number	Name/Location			
632JB	Main Tank Access Door - Wing Station 443			
632KB	Main Tank Access Door - Wing Station 470			
632LB	Main Tank Access Door - Wing Station 496			
632MB	Main Tank Access Door - Wing Station 523			
632NB	Main Tank Access Door - Wing Station 549			
632PB	Main Tank Access Door - Wing Station 576			
632QB	Main Tank Access Door - Wing Station 602			
632RB	Main Tank Access Door - Wing Station 629			
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)	
		D633A109-AKS 57-640-00-01	Page 3 of 3 Oct 15/2014

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK DETAILED				57-640-00-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 632JB 632KB 632LB 632MB 632NB 632PB 632QB 632RB			ZONE 632

Inspect (Detailed) the rear spar lower chord at the non-hidden areas from rib 14 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-05-7, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-640-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-640-00-02
TASK 57-05-02-211-827				MECH INSP

1. INTERNAL - DETAILED: REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)

A. Inspection

SUBTASK 57-05-02-010-065

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
532JB	Main Tank Access Door - Wing Station 443
532KB	Main Tank Access Door - Wing Station 470
532LB	Main Tank Access Door - Wing Station 496
532MB	Main Tank Access Door - Wing Station 523
532NB	Main Tank Access Door - Wing Station 549
532PB	Main Tank Access Door - Wing Station 576
532QB	Main Tank Access Door - Wing Station 602
532RB	Main Tank Access Door - Wing Station 629

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
632JB	Main Tank Access Door - Wing Station 443
632KB	Main Tank Access Door - Wing Station 470
632LB	Main Tank Access Door - Wing Station 496
632MB	Main Tank Access Door - Wing Station 523
632NB	Main Tank Access Door - Wing Station 549
632PB	Main Tank Access Door - Wing Station 576
632QB	Main Tank Access Door - Wing Station 602
632RB	Main Tank Access Door - Wing Station 629

SUBTASK 57-05-02-211-027

(2) Do a Detailed inspection of the rear spar lower chord at the non-hidden areas from rib 14 to rib 22.

See Doc. D626A001 - DTR, DTR check form 57-20-05-7, for alternative inspection.

SUBTASK 57-05-02-410-065

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
532JB	Main Tank Access Door - Wing Station 443
532KB	Main Tank Access Door - Wing Station 470
532LB	Main Tank Access Door - Wing Station 496
532MB	Main Tank Access Door - Wing Station 523
532NB	Main Tank Access Door - Wing Station 549
532PB	Main Tank Access Door - Wing Station 576
532QB	Main Tank Access Door - Wing Station 602
532RB	Main Tank Access Door - Wing Station 629

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-640-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-640-00-02
Close these access panels on the Right side:				MECH INSP
Number	Name/Location			
632JB	Main Tank Access Door - Wing Station 443			
632KB	Main Tank Access Door - Wing Station 470			
632LB	Main Tank Access Door - Wing Station 496			
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632QB	Main Tank Access Door - Wing Station 602			
632RB	Main Tank Access Door - Wing Station 629			
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (WEB FLANGE INSPECTIONS)	
		D633A109-AKS 57-640-00-02	Page 3 of 3 Oct 15/2014

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR LOWER CHORD (SKIN AND WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-641-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 534

Inspect (Low Frequency Eddy Current) the rear spar lower chord from rib 25 to rib 27.

See Doc. D626A001 - DTR, DTR check form 57-20-05-10, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-58.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR LOWER CHORD (SKIN AND WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-641-00-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-641-00-01
				MECH INSP
TASK 57-05-02-250-874				
1. EXTERNAL - SPECIAL DETAILED: REAR SPAR LOWER CHORD (SKIN AND WEB FLANGE INSPECTIONS)				
A. Inspection				
SUBTASK 57-05-02-250-074				
<p>(1) Do a Low Frequency Eddy Current inspection of the rear spar lower chord from rib 25 to rib 27.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-05-10, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-58.</p>				
<hr/> <hr/> <hr/>				
END OF TASK				
EFFECTIVITY AKS ALL		SOURCE AWL	LEFT REAR SPAR LOWER CHORD (SKIN AND WEB FLANGE INSPECTIONS)	
			D633A109-AKS 57-641-00-01	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR LOWER CHORD (SKIN AND WEB FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-641-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 634

Inspect (Low Frequency Eddy Current) the rear spar lower chord from rib 25 to rib 27.

See Doc. D626A001 - DTR, DTR check form 57-20-05-10, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-58.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (SKIN AND WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-641-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-641-00-02
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TASK 57-05-02-250-874

MECH

INSP

**1. EXTERNAL - SPECIAL DETAILED: REAR SPAR LOWER CHORD (SKIN AND WEB FLANGE
INSPECTIONS)****A. Inspection**

SUBTASK 57-05-02-250-074

- (1) Do a Low Frequency Eddy Current inspection of the rear spar lower chord from rib 25 to rib 27.

See Doc. D626A001 - DTR, DTR check form 57-20-05-10, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-58.

———— END OF TASK ———

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR LOWER CHORD (SKIN AND WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-641-00-02

**Page 2 of 2
Feb 15/2015**

AKS



737-600/700/800/900 TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER SKIN PANEL AT MAIN LANDING GEAR OUTBOARD SUPPORT FITTINGS			BOEING CARD NO. 57-642-00-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 28000 FC	APPLICABILITY AIRPLANE 600 700 700C 700IGW 800 900 ENGINE ALL NOTE
STATION	SKILL AIRPL				
		ACCESS NOTE			
					ZONE 531 532 550 560

Inspect (High Frequency Eddy Current) all the fasteners common to the skin and fittings at WSTA 228.25, and 253.00 on the gear beam outboard support fittings and at WSTA 180 and WSTA 190 on the forward trunnion support fitting.

See Doc. D626A001 - DTR, DTR check form 57-20-06 / 07-1, for alternative repeat inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-30-11.

AIRPLANE NOTE: All except 900ER

ACCESS NOTE: Fairing removal required at WSTA 228.25.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER SKIN PANEL AT MAIN LANDING GEAR OUTBOARD SUPPORT FITTINGS
		D633A109-AKS 57-642-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-642-00-01
				MECH INSP
TASK 57-05-02-250-847				
1. INTERNAL - SPECIAL DETAILED: LOWER SKIN PANEL AT MAIN LANDING GEAR OUTBOARD SUPPORT FITTINGS				
A. Inspection				
NOTE: Fairing removal required at WSTA 228.25.				
SUBTASK 57-05-02-250-047				
(1) Do a High Frequency Eddy Current inspection of all the fasteners common to the skin and fittings at WSTA 228.25, and 253.00 on the gear beam outboard support fittings and at WSTA 180 and WSTA 190 on the forward trunnion support fitting.				
See Doc. D626A001 - DTR, DTR check form 57-20-06 / 07-1, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-30-11.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER SKIN PANEL AT MAIN LANDING GEAR OUTBOARD SUPPORT FITTINGS		
		D633A109-AKS 57-642-00-01	Page 2 of 2 Jun 15/2015	

AKS



737-600/700/800/900 TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER SKIN PANEL AT MAIN LANDING GEAR OUTBOARD SUPPORT FITTINGS			BOEING CARD NO. 57-642-00-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 28000 FC	APPLICABILITY AIRPLANE 600 700 700C 700IGW 800 900 ENGINE ALL NOTE
STATION	SKILL AIRPL				
		ACCESS NOTE			ZONE 631 632 650 660

Inspect (High Frequency Eddy Current) all the fasteners common to the skin and fittings at WSTA 228.25, and 253.00 on the gear beam outboard support fittings and at WSTA 180 and WSTA 190 on the forward trunnion support fitting.

See Doc. D626A001 - DTR, DTR check form 57-20-06 / 07-1, for alternative repeat inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-30-11.

AIRPLANE NOTE: All except 900ER

ACCESS NOTE: Fairing removal required at WSTA 228.25.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER SKIN PANEL AT MAIN LANDING GEAR OUTBOARD SUPPORT FITTINGS
		D633A109-AKS 57-642-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-642-00-02
				MECH INSP
TASK 57-05-02-250-847				
1. INTERNAL - SPECIAL DETAILED: LOWER SKIN PANEL AT MAIN LANDING GEAR OUTBOARD SUPPORT FITTINGS				
A. Inspection				
NOTE: Fairing removal required at WSTA 228.25.				
SUBTASK 57-05-02-250-047				
(1) Do a High Frequency Eddy Current inspection of all the fasteners common to the skin and fittings at WSTA 228.25, and 253.00 on the gear beam outboard support fittings and at WSTA 180 and WSTA 190 on the forward trunnion support fitting.				
See Doc. D626A001 - DTR, DTR check form 57-20-06 / 07-1, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-30-11.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER SKIN PANEL AT MAIN LANDING GEAR OUTBOARD SUPPORT FITTINGS		
		D633A109-AKS 57-642-00-02	Page 2 of 2 Jun 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT SKIN AT NACELLE SUPPORT FITTING ATTACHMENTS			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-643-00-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 431EL 434AL 434AR 434BL			ZONE 434 532

Inspect (Ultrasonic) the lower wing skin at the R2, R3 and R4 nacelle fitting attachments.

See Doc. D626A001 - DTR, DTR check form 57-20-09, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-06.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 2750FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SKIN AT NACELLE SUPPORT FITTING ATTACHMENTS
		D633A109-AKS 57-643-00-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-643-00-01
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TASK 57-05-02-130-835

1. INTERNAL - SPECIAL DETAILED: SKIN AT NACELLE SUPPORT FITTING ATTACHMENTS

A. Inspection

SUBTASK 57-05-02-010-160

- (1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
---------------	----------------------

- | | |
|-------|---|
| 431EL | Forward Strut Fairing, Left T.R. Strut Fairing, Strut 1 |
| 434AL | Aft Strut Fairing, Left Forward Panel, Strut 1 |
| 434AR | Aft Strut Fairing, Right Forward Panel, Strut 1 |
| 434BL | Aft Strut Fairing, Left Aft Panel, Strut 1 |

Open these access panels on the Right side:

Number **Name/Location**

- | | |
|-------|---|
| 441EL | Forward Strut Fairing, Left T.R. Strut Fairing, Strut 2 |
| 444AL | Aft Strut Fairing, Left Forward Panel, Strut 2 |
| 444AR | Aft Strut Fairing, Right Forward Panel, Strut 2 |

SUBTASK 57-05-02-130-035

- (2) Do an Ultrasonic inspection of the lower wing skin at the R2, R3 and R4 nacelle fitting attachments.

See Doc. D626A001 - DTR, DTR check form 57-20-09, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-06.

SUBTASK 57-05-02-410-160

- (3) Close these access panels on the Left side:

Number **Name/Location**

- | | |
|-------|---|
| 431EL | Forward Strut Fairing, Left T.R. Strut Fairing, Strut 1 |
| 434AL | Aft Strut Fairing, Left Forward Panel, Strut 1 |
| 434AR | Aft Strut Fairing, Right Forward Panel, Strut 1 |
| 434BL | Aft Strut Fairing, Left Aft Panel, Strut 1 |

Close these access panels on the Right side:

Number Name/Location

- | | |
|-------|---|
| 441EL | Forward Strut Fairing, Left T.R. Strut Fairing, Strut 2 |
| 444AL | Aft Strut Fairing, Left Forward Panel, Strut 2 |
| 444AR | Aft Strut Fairing, Right Forward Panel, Strut 2 |

END OF TASK

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SKIN AT NACELLE SUPPORT FITTING ATTACHMENTS
		D633A109-AKS 57-643-00-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT SKIN AT NACELLE SUPPORT FITTING ATTACHMENTS			BOEING CARD NO. 57-643-00-02	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 441EL 444AL 444AR			ZONE 444 632	

Inspect (Ultrasonic) the lower wing skin at the R2, R3 and R4 nacelle fitting attachments.

See Doc. D626A001 - DTR, DTR check form 57-20-09, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-06.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 2750FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SKIN AT NACELLE SUPPORT FITTING ATTACHMENTS	
		D633A109-AKS 57-643-00-02	Page 1 of 2 Feb 15/2015

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-643-00-02																																				
				MECH INSP																																				
TASK 57-05-02-130-835																																								
1. INTERNAL - SPECIAL DETAILED: SKIN AT NACELLE SUPPORT FITTING ATTACHMENTS																																								
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-160</p> <p>(1) Open these access panels on the Left side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>431EL</td> <td>Forward Strut Fairing, Left T.R. Strut Fairing, Strut 1</td> </tr> <tr> <td>434AL</td> <td>Aft Strut Fairing, Left Forward Panel, Strut 1</td> </tr> <tr> <td>434AR</td> <td>Aft Strut Fairing, Right Forward Panel, Strut 1</td> </tr> <tr> <td>434BL</td> <td>Aft Strut Fairing, Left Aft Panel, Strut 1</td> </tr> </tbody> </table> <p>Open these access panels on the Right side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>441EL</td> <td>Forward Strut Fairing, Left T.R. Strut Fairing, Strut 2</td> </tr> <tr> <td>444AL</td> <td>Aft Strut Fairing, Left Forward Panel, Strut 2</td> </tr> <tr> <td>444AR</td> <td>Aft Strut Fairing, Right Forward Panel, Strut 2</td> </tr> </tbody> </table> <p>SUBTASK 57-05-02-130-035</p> <p>(2) Do an Ultrasonic inspection of the lower wing skin at the R2, R3 and R4 nacelle fitting attachments.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-09, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-06.</p> <p>SUBTASK 57-05-02-410-160</p> <p>(3) Close these access panels on the Left side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>431EL</td> <td>Forward Strut Fairing, Left T.R. Strut Fairing, Strut 1</td> </tr> <tr> <td>434AL</td> <td>Aft Strut Fairing, Left Forward Panel, Strut 1</td> </tr> <tr> <td>434AR</td> <td>Aft Strut Fairing, Right Forward Panel, Strut 1</td> </tr> <tr> <td>434BL</td> <td>Aft Strut Fairing, Left Aft Panel, Strut 1</td> </tr> </tbody> </table> <p>Close these access panels on the Right side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>441EL</td> <td>Forward Strut Fairing, Left T.R. Strut Fairing, Strut 2</td> </tr> <tr> <td>444AL</td> <td>Aft Strut Fairing, Left Forward Panel, Strut 2</td> </tr> <tr> <td>444AR</td> <td>Aft Strut Fairing, Right Forward Panel, Strut 2</td> </tr> </tbody> </table> <p style="text-align: center;">— END OF TASK —</p>					<u>Number</u>	<u>Name/Location</u>	431EL	Forward Strut Fairing, Left T.R. Strut Fairing, Strut 1	434AL	Aft Strut Fairing, Left Forward Panel, Strut 1	434AR	Aft Strut Fairing, Right Forward Panel, Strut 1	434BL	Aft Strut Fairing, Left Aft Panel, Strut 1	<u>Number</u>	<u>Name/Location</u>	441EL	Forward Strut Fairing, Left T.R. Strut Fairing, Strut 2	444AL	Aft Strut Fairing, Left Forward Panel, Strut 2	444AR	Aft Strut Fairing, Right Forward Panel, Strut 2	<u>Number</u>	<u>Name/Location</u>	431EL	Forward Strut Fairing, Left T.R. Strut Fairing, Strut 1	434AL	Aft Strut Fairing, Left Forward Panel, Strut 1	434AR	Aft Strut Fairing, Right Forward Panel, Strut 1	434BL	Aft Strut Fairing, Left Aft Panel, Strut 1	<u>Number</u>	<u>Name/Location</u>	441EL	Forward Strut Fairing, Left T.R. Strut Fairing, Strut 2	444AL	Aft Strut Fairing, Left Forward Panel, Strut 2	444AR	Aft Strut Fairing, Right Forward Panel, Strut 2
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444AR	Aft Strut Fairing, Right Forward Panel, Strut 2																																							

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT SKIN AT NACELLE SUPPORT FITTING ATTACHMENTS			BOEING CARD NO. 57-643-01-01			
DATE	TASK SPECIAL DETAILED				RELATED CARD			
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY			
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL		
		ACCESS 431EL 434AL 434AR 434BL			ZONE 434 532			

Inspect (High Frequency Eddy Current) the lower wing skin at the R2 and R4 nacelle fitting attachments.

See Doc. D626A001 - DTR, DTR check form 57-20-09, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-30-08.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 2750FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SKIN AT NACELLE SUPPORT FITTING ATTACHMENTS
		D633A109-AKS 57-643-01-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-643-01-01
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TASK 57-05-02-250-849

1. INTERNAL - SPECIAL DETAILED: SKIN AT NACELLE SUPPORT FITTING ATTACHMENTS

A. Inspection

SUBTASK 57-05-02-010-126

- (1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
---------------	----------------------

- | | |
|-------|---|
| 431EL | Forward Strut Fairing, Left T.R. Strut Fairing, Strut 1 |
| 434AL | Aft Strut Fairing, Left Forward Panel, Strut 1 |
| 434AR | Aft Strut Fairing, Right Forward Panel, Strut 1 |
| 434BL | Aft Strut Fairing, Left Aft Panel, Strut 1 |

Open these access panels on the Right side:

Number	Name/Location
---------------	----------------------

- 441EL Forward Strut Fairing, Left T.R. Strut Fairing, Strut 2
444AL Aft Strut Fairing, Left Forward Panel, Strut 2
444AR Aft Strut Fairing, Right Forward Panel, Strut 2

SUBTASK 57-05-02-250-049

- (2) Do a High Frequency Eddy Current inspection of the lower wing skin at the R2 and R4 nacelle fitting attachments.

See Doc. D626A001 - DTR, DTR check form 57-20-09, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-30-08.

SUBTASK 57-05-02-410-126

- (3) Close these access panels on the Left side:

Number Name/Location

- | | |
|-------|---|
| 431EL | Forward Strut Fairing, Left T.R. Strut Fairing, Strut 1 |
| 434AL | Aft Strut Fairing, Left Forward Panel, Strut 1 |
| 434AR | Aft Strut Fairing, Right Forward Panel, Strut 1 |
| 434BL | Aft Strut Fairing, Left Aft Panel, Strut 1 |

Close these access panels on the Right side:

Number Name/Location

- | | |
|-------|---|
| 441EL | Forward Strut Fairing, Left T.R. Strut Fairing, Strut 2 |
| 444AL | Aft Strut Fairing, Left Forward Panel, Strut 2 |
| 444AR | Aft Strut Fairing, Right Forward Panel, Strut 2 |

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SKIN AT NACELLE SUPPORT FITTING ATTACHMENTS
		D633A109-AKS 57-643-01-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT SKIN AT NACELLE SUPPORT FITTING ATTACHMENTS			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-643-01-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 441EL 444AL 444AR			ZONE 444 632

Inspect (High Frequency Eddy Current) the lower wing skin at the R2 and R4 nacelle fitting attachments.

See Doc. D626A001 - DTR, DTR check form 57-20-09, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-30-08.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 2750FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SKIN AT NACELLE SUPPORT FITTING ATTACHMENTS
		D633A109-AKS 57-643-01-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-643-01-02																																				
				MECH INSP																																				
TASK 57-05-02-250-849																																								
1. INTERNAL - SPECIAL DETAILED: SKIN AT NACELLE SUPPORT FITTING ATTACHMENTS																																								
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-126</p> <p>(1) Open these access panels on the Left side:</p> <table border="0" style="width: 100%;"> <thead> <tr> <th style="text-align: left;"><u>Number</u></th> <th style="text-align: left;"><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>431EL</td> <td>Forward Strut Fairing, Left T.R. Strut Fairing, Strut 1</td> </tr> <tr> <td>434AL</td> <td>Aft Strut Fairing, Left Forward Panel, Strut 1</td> </tr> <tr> <td>434AR</td> <td>Aft Strut Fairing, Right Forward Panel, Strut 1</td> </tr> <tr> <td>434BL</td> <td>Aft Strut Fairing, Left Aft Panel, Strut 1</td> </tr> </tbody> </table> <p>Open these access panels on the Right side:</p> <table border="0" style="width: 100%;"> <thead> <tr> <th style="text-align: left;"><u>Number</u></th> <th style="text-align: left;"><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>441EL</td> <td>Forward Strut Fairing, Left T.R. Strut Fairing, Strut 2</td> </tr> <tr> <td>444AL</td> <td>Aft Strut Fairing, Left Forward Panel, Strut 2</td> </tr> <tr> <td>444AR</td> <td>Aft Strut Fairing, Right Forward Panel, Strut 2</td> </tr> </tbody> </table> <p>SUBTASK 57-05-02-250-049</p> <p>(2) Do a High Frequency Eddy Current inspection of the lower wing skin at the R2 and R4 nacelle fitting attachments.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-09, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-30-08.</p> <p>SUBTASK 57-05-02-410-126</p> <p>(3) Close these access panels on the Left side:</p> <table border="0" style="width: 100%;"> <thead> <tr> <th style="text-align: left;"><u>Number</u></th> <th style="text-align: left;"><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>431EL</td> <td>Forward Strut Fairing, Left T.R. Strut Fairing, Strut 1</td> </tr> <tr> <td>434AL</td> <td>Aft Strut Fairing, Left Forward Panel, Strut 1</td> </tr> <tr> <td>434AR</td> <td>Aft Strut Fairing, Right Forward Panel, Strut 1</td> </tr> <tr> <td>434BL</td> <td>Aft Strut Fairing, Left Aft Panel, Strut 1</td> </tr> </tbody> </table> <p>Close these access panels on the Right side:</p> <table border="0" style="width: 100%;"> <thead> <tr> <th style="text-align: left;"><u>Number</u></th> <th style="text-align: left;"><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>441EL</td> <td>Forward Strut Fairing, Left T.R. Strut Fairing, Strut 2</td> </tr> <tr> <td>444AL</td> <td>Aft Strut Fairing, Left Forward Panel, Strut 2</td> </tr> <tr> <td>444AR</td> <td>Aft Strut Fairing, Right Forward Panel, Strut 2</td> </tr> </tbody> </table> <p style="text-align: center;">END OF TASK</p>					<u>Number</u>	<u>Name/Location</u>	431EL	Forward Strut Fairing, Left T.R. Strut Fairing, Strut 1	434AL	Aft Strut Fairing, Left Forward Panel, Strut 1	434AR	Aft Strut Fairing, Right Forward Panel, Strut 1	434BL	Aft Strut Fairing, Left Aft Panel, Strut 1	<u>Number</u>	<u>Name/Location</u>	441EL	Forward Strut Fairing, Left T.R. Strut Fairing, Strut 2	444AL	Aft Strut Fairing, Left Forward Panel, Strut 2	444AR	Aft Strut Fairing, Right Forward Panel, Strut 2	<u>Number</u>	<u>Name/Location</u>	431EL	Forward Strut Fairing, Left T.R. Strut Fairing, Strut 1	434AL	Aft Strut Fairing, Left Forward Panel, Strut 1	434AR	Aft Strut Fairing, Right Forward Panel, Strut 1	434BL	Aft Strut Fairing, Left Aft Panel, Strut 1	<u>Number</u>	<u>Name/Location</u>	441EL	Forward Strut Fairing, Left T.R. Strut Fairing, Strut 2	444AL	Aft Strut Fairing, Left Forward Panel, Strut 2	444AR	Aft Strut Fairing, Right Forward Panel, Strut 2
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444AR	Aft Strut Fairing, Right Forward Panel, Strut 2																																							

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL SKIN AT SHEAR TIED RIB ATTACHMENTS			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-643-10-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS			ZONE 532

Inspect (High Frequency Eddy Current) the lower wing panel skin at the shear tied rib attachments at rib 14.

See Doc. D626A001 - DTR, DTR check form 57-20-10 for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-64.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL SKIN AT SHEAR TIED RIB ATTACHMENTS
		D633A109-AKS 57-643-10-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-643-10-01
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TASK 57-05-02-250-851

**1. EXTERNAL - SPECIAL DETAILED: LOWER WING PANEL SKIN AT SHEAR TIED RIB
ATTACHMENTS**

A. Inspection

SUBTASK 57-05-02-250-051

- (1) Do a High Frequency Eddy Current inspection of the lower wing panel skin at the shear tied rib attachments at rib 14.

See Doc. D626A001 - DTR, DTR check form 57-20-10 for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-64.

— END OF TASK —

EFFECTIVITY
AKS ALL

SOURCE
AWL

LEFT LOWER WING PANEL SKIN AT SHEAR TIED RIB ATTACHMENTS

D633A109-AKS
57-643-10-01

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TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL SKIN AT SHEAR TIED RIB ATTACHMENTS			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-643-10-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS			ZONE 632

Inspect (High Frequency Eddy Current) the lower wing panel skin at the shear tied rib attachments at rib 14.

See Doc. D626A001 - DTR, DTR check form 57-20-10 for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-64.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL SKIN AT SHEAR TIED RIB ATTACHMENTS
		D633A109-AKS 57-643-10-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-643-10-02
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TASK 57-05-02-250-851

1. EXTERNAL - SPECIAL DETAILED: LOWER WING PANEL SKIN AT SHEAR TIED RIB ATTACHMENTS

A. Inspection

SUBTASK 57-05-02-250-051

- (1) Do a High Frequency Eddy Current inspection of the lower wing panel skin at the shear tied rib attachments at rib 14.

See Doc. D626A001 - DTR, DTR check form 57-20-10 for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-64.

END OF TASK

EFFECTIVITY
AKS ALL

SOURCE
AWL

RIGHT LOWER WING PANEL SKIN AT SHEAR TIED RIB ATTACHMENTS

D633A109-AKS
57-643-10-02

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737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 1)			BOEING CARD NO. 57-644-00-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL		AIRPLANE ALL ENGINE ALL		
		ACCESS 542CL 543AB 543BB 543CL 543CR 543DR 544AB 544BB 544CR 544DR		ZONE 532 543 544	
		NOTE			

Inspect (High Frequency Eddy Current) the wing lower skin, area under the flap fairing, between the forward and aft attach fittings at flap tracks 1, 2, 7 and 8.

See Doc. D626A001 - DTR, DTR check form 57-20-12, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-30-09.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 12000FC.

ACCESS NOTE: Removal of flap track fairing required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 1) D633A109-AKS 57-644-00-01
		Page 1 of 3 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-644-00-01																						
				MECH INSP																						
TASK 57-05-02-250-853																										
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 1)																										
A. Inspection																										
SUBTASK 57-05-02-010-130																										
(1) Open these access panels on the Left side:																										
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<u>NOTE:</u> Removal of flap track fairing required.																										
SUBTASK 57-05-02-250-053																										
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EFFECTIVITY AKS ALL		SOURCE AWL	LEFT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 1)																							
			D633A109-AKS 57-644-00-01																							
				Page 2 of 3 Feb 15/2015																						

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-644-00-01
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(Continued)

Number Name/Location

- | | |
|-------|---|
| 543AB | Flap Support No. 2 Access Panel, Forward Assembly |
| 543BB | Flap Support No. 2 Access Panel, Aft Assembly |
| 543CL | Flap Support No. 2 Access Cover |
| 543CR | Flap Support No. 2 Access Cover |
| 543DR | Flap Support No. 2 Access Door |
| 544AB | Flap Support No. 1 Access Panel, Forward Assembly |
| 544BB | Flap Support No. 1 Access Panel, Aft Assembly |
| 544CR | Flap Support No. 1 Access Cover |
| 544DR | Flap Support No. 1 Access Door |

Close these access panels on the Right side:

Number Name/Location

- | | |
|-------|---|
| 642CL | Flap Support No. 6, Access Cover |
| 643AB | Flap Support No. 7, Forward Assembly Access Panel |
| 643BB | Flap Support No. 7, Aft Assembly Access Panel |
| 643CL | Flap Support No. 7, Access Cover |
| 643CR | Flap Support No. 7, Access Cover |
| 643DL | Flap Support No. 7, Access Door |
| 644AB | Flap Support No. 8, Forward Assembly Access Panel |
| 644BB | Flap Support No. 8, Aft Assembly Access Panel |
| 644CR | Flap Support No. 8, Access Cover |
| 644DL | Flap Support No. 8, Access Door |

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 1)
		D633A109-AKS 57-644-00-01

Page 3 of 3
Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL UNDER FLAP TRACK FITTINGS DIRECTION 1)			BOEING CARD NO. 57-644-00-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS 642CL 643AB 643BB 643CL 643CR 643DL 644AB 644BB 644CR 644DL			ZONE 632 643 644
		NOTE			

Inspect (High Frequency Eddy Current) the wing lower skin, area under the flap fairing, between the forward and aft attach fittings at flap tracks 1, 2, 7 and 8.

See Doc. D626A001 - DTR, DTR check form 57-20-12, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-30-09.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 12000FC.

ACCESS NOTE: Removal of flap track fairing required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL UNDER FLAP TRACK FITTINGS DIRECTION 1) D633A109-AKS 57-644-00-02	Page 1 of 3 Oct 15/2014
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-644-00-02																						
TASK 57-05-02-250-853				MECH INSP																						
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SUBTASK 57-05-02-010-130																										
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SUBTASK 57-05-02-410-130																										
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EFFECTIVITY AKS ALL		SOURCE AWL	RIGHT LOWER WING PANEL UNDER FLAP TRACK FITTINGS DIRECTION 1)																							
			D633A109-AKS 57-644-00-02																							
				Page 2 of 3 Feb 15/2015																						

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-644-00-02
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(Continued)

Number Name/Location

- | | |
|-------|---|
| 543AB | Flap Support No. 2 Access Panel, Forward Assembly |
| 543BB | Flap Support No. 2 Access Panel, Aft Assembly |
| 543CL | Flap Support No. 2 Access Cover |
| 543CR | Flap Support No. 2 Access Cover |
| 543DR | Flap Support No. 2 Access Door |
| 544AB | Flap Support No. 1 Access Panel, Forward Assembly |
| 544BB | Flap Support No. 1 Access Panel, Aft Assembly |
| 544CR | Flap Support No. 1 Access Cover |
| 544DR | Flap Support No. 1 Access Door |

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Number Name/Location

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| 644BB | Flap Support No. 8, Aft Assembly Access Panel |
| 644CR | Flap Support No. 8, Access Cover |
| 644DL | Flap Support No. 8, Access Door |

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL UNDER FLAP TRACK FITTINGS DIRECTION 1)
		D633A109-AKS 57-644-00-02

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 1)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-644-01-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 542CL 543AB 543BB 543CL 543CR 543DR 544AB 544BB 544CR 544DR NOTE			ZONE 532

Inspect (Ultrasonic) the perimeter of the forward flap track fitting and aft flap attachment at flap tracks 1, 2, 7 and 8.

See Doc. D626A001 - DTR, DTR check form 57-20-12, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-08.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 12000FC.

ACCESS NOTE: Removal of flap track fairing required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 1)
		D633A109-AKS 57-644-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-644-01-01																						
				MECH INSP																						
TASK 57-05-02-130-825																										
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 1)																										
A. Inspection																										
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<u>NOTE:</u> Removal of flap track fairing required.																										
SUBTASK 57-05-02-130-025																										
(2) Do an Ultrasonic inspection of the perimeter of the forward flap track fitting and aft flap attachment at flap tracks 1, 2, 7 and 8.																										
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			D633A109-AKS 57-644-01-01																							
				Page 2 of 3 Feb 15/2015																						

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-644-01-01
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(Continued)

Number Name/Location

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| 543AB | Flap Support No. 2 Access Panel, Forward Assembly |
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| 643DL | Flap Support No. 7, Access Door |
| 644AB | Flap Support No. 8, Forward Assembly Access Panel |
| 644BB | Flap Support No. 8, Aft Assembly Access Panel |
| 644CR | Flap Support No. 8, Access Cover |
| 644DL | Flap Support No. 8, Access Door |

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 1)
		D633A109-AKS 57-644-01-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 1)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-644-01-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 642CL 643AB 643BB 643CL 643CR 643DL 644AB 644BB 644CR 644DL			ZONE 632
		NOTE			

Inspect (Ultrasonic) the perimeter of the forward flap track fitting and aft flap attachment at flap tracks 1, 2, 7 and 8.

See Doc. D626A001 - DTR, DTR check form 57-20-12, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-08.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 12000FC.

ACCESS NOTE: Removal of flap track fairing required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 1) D633A109-AKS 57-644-01-02
		Page 1 of 3 Oct 15/2014

AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-644-01-02																						
				MECH INSP																						
TASK 57-05-02-130-825																										
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 1)																										
A. Inspection																										
SUBTASK 57-05-02-010-020																										
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NOTE: Removal of flap track fairing required.																										
SUBTASK 57-05-02-130-025																										
(2) Do an Ultrasonic inspection of the perimeter of the forward flap track fitting and aft flap attachment at flap tracks 1, 2, 7 and 8.																										
See Doc. D626A001 - DTR, DTR check form 57-20-12, for alternative inspection.																										
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-08.																										
SUBTASK 57-05-02-410-020																										
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EFFECTIVITY AKS ALL		SOURCE AWL	RIGHT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 1)																							
			D633A109-AKS 57-644-01-02																							
				Page 2 of 3 Feb 15/2015																						

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-644-01-02
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(Continued)

Number Name/Location

- | | |
|-------|---|
| 543AB | Flap Support No. 2 Access Panel, Forward Assembly |
| 543BB | Flap Support No. 2 Access Panel, Aft Assembly |
| 543CL | Flap Support No. 2 Access Cover |
| 543CR | Flap Support No. 2 Access Cover |
| 543DR | Flap Support No. 2 Access Door |
| 544AB | Flap Support No. 1 Access Panel, Forward Assembly |
| 544BB | Flap Support No. 1 Access Panel, Aft Assembly |
| 544CR | Flap Support No. 1 Access Cover |
| 544DR | Flap Support No. 1 Access Door |

Close these access panels on the Right side:

Number Name/Location

- | | |
|-------|---|
| 642CL | Flap Support No. 6, Access Cover |
| 643AB | Flap Support No. 7, Forward Assembly Access Panel |
| 643BB | Flap Support No. 7, Aft Assembly Access Panel |
| 643CL | Flap Support No. 7, Access Cover |
| 643CR | Flap Support No. 7, Access Cover |
| 643DL | Flap Support No. 7, Access Door |
| 644AB | Flap Support No. 8, Forward Assembly Access Panel |
| 644BB | Flap Support No. 8, Aft Assembly Access Panel |
| 644CR | Flap Support No. 8, Access Cover |
| 644DL | Flap Support No. 8, Access Door |

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 1)
		D633A109-AKS 57-644-01-02

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 2)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-644-02-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 542CL 543AB 543BB 543CL 543CR 543DR 544AB 544BB 544CR 544DR NOTE			ZONE 532

Inspect (High Frequency Eddy Current) the wing lower skin forward of the flap track attach fittings and between the fairing rub strips at flap tracks 1, 2, 7 and 8.

See Doc. D626A001 - DTR, DTR check form 57-20-12, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-30-09.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 12000FC.

ACCESS NOTE: Removal of flap track fairing required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 2) D633A109-AKS 57-644-02-01
		Page 1 of 3 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-644-02-01																						
TASK 57-05-02-250-854				MECH INSP																						
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 2)																										
A. Inspection																										
SUBTASK 57-05-02-010-132																										
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<u>NOTE:</u> Removal of flap track fairing required.																										
SUBTASK 57-05-02-250-054																										
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SUBTASK 57-05-02-410-132																										
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EFFECTIVITY AKS ALL		SOURCE AWL	LEFT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 2)																							
			D633A109-AKS 57-644-02-01																							
				Page 2 of 3 Feb 15/2015																						

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-644-02-01
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(Continued)

Number Name/Location

- | | |
|-------|---|
| 543AB | Flap Support No. 2 Access Panel, Forward Assembly |
| 543BB | Flap Support No. 2 Access Panel, Aft Assembly |
| 543CL | Flap Support No. 2 Access Cover |
| 543CR | Flap Support No. 2 Access Cover |
| 543DR | Flap Support No. 2 Access Door |
| 544AB | Flap Support No. 1 Access Panel, Forward Assembly |
| 544BB | Flap Support No. 1 Access Panel, Aft Assembly |
| 544CR | Flap Support No. 1 Access Cover |
| 544DR | Flap Support No. 1 Access Door |

Close these access panels on the Right side:

Number Name/Location

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| 643BB | Flap Support No. 7, Aft Assembly Access Panel |
| 643CL | Flap Support No. 7, Access Cover |
| 643CR | Flap Support No. 7, Access Cover |
| 643DL | Flap Support No. 7, Access Door |
| 644AB | Flap Support No. 8, Forward Assembly Access Panel |
| 644BB | Flap Support No. 8, Aft Assembly Access Panel |
| 644CR | Flap Support No. 8, Access Cover |
| 644DL | Flap Support No. 8, Access Door |

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 2)
		D633A109-AKS 57-644-02-01

Page 3 of 3
Feb 15/2015

AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 2)			BOEING CARD NO. 57-644-02-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL		AIRPLANE ALL ENGINE ALL		
		ACCESS 642CL 643AB 643BB 643CL 643CR 643DL 644AB 644BB 644CR 644DL NOTE	ZONE 632		

Inspect (High Frequency Eddy Current) the wing lower skin forward of the flap track attach fittings and between the fairing rub strips at flap tracks 1, 2, 7 and 8.

See Doc. D626A001 - DTR, DTR check form 57-20-12, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-30-09.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 12000FC.

ACCESS NOTE: Removal of flap track fairing required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 2)
		D633A109-AKS 57-644-02-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-644-02-02																						
TASK 57-05-02-250-854				MECH INSP																						
1. INTERNAL - SPECIAL DETAILED: LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 2)																										
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SUBTASK 57-05-02-010-132																										
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SUBTASK 57-05-02-410-132																										
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<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>542CL</td><td>Flap Support No. 3, Access Cover</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	542CL	Flap Support No. 3, Access Cover																		
<u>Number</u>	<u>Name/Location</u>																									
542CL	Flap Support No. 3, Access Cover																									
EFFECTIVITY AKS ALL		SOURCE AWL	RIGHT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 2)																							
D633A109-AKS 57-644-02-02			Page 2 of 3 Feb 15/2015																							

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-644-02-02
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(Continued)

Number	Name/Location	MECH	INSP
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543AB	Flap Support No. 2 Access Panel, Forward Assembly		
543BB	Flap Support No. 2 Access Panel, Aft Assembly		
543CL	Flap Support No. 2 Access Cover		
543CR	Flap Support No. 2 Access Cover		
543DR	Flap Support No. 2 Access Door		
544AB	Flap Support No. 1 Access Panel, Forward Assembly		
544BB	Flap Support No. 1 Access Panel, Aft Assembly		
544CR	Flap Support No. 1 Access Cover		
544DR	Flap Support No. 1 Access Door		

Close these access panels on the Right side:

Number	Name/Location	MECH	INSP
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642CL	Flap Support No. 6, Access Cover		
643AB	Flap Support No. 7, Forward Assembly Access Panel		
643BB	Flap Support No. 7, Aft Assembly Access Panel		
643CL	Flap Support No. 7, Access Cover		
643CR	Flap Support No. 7, Access Cover		
643DL	Flap Support No. 7, Access Door		
644AB	Flap Support No. 8, Forward Assembly Access Panel		
644BB	Flap Support No. 8, Aft Assembly Access Panel		
644CR	Flap Support No. 8, Access Cover		
644DL	Flap Support No. 8, Access Door		

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER WING PANEL UNDER FLAP TRACK FITTINGS (DIRECTION 2)
		D633A109-AKS 57-644-02-02

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT UPPER WING PANEL TYPICAL STRINGERS			BOEING CARD NO.
DATE	TASK DETAILED				57-645-00-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 531 532

Inspect (Detailed) the typical stringers at rib 5 that are hidden under seal pans and sealant.

See Doc. D626A001 - DTR, DTR check form 57-20-13-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 6875 FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT UPPER WING PANEL TYPICAL STRINGERS
		D633A109-AKS 57-645-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-645-00-01
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TASK 57-05-02-211-829

MECH

INSP

1. EXTERNAL - DETAILED: UPPER WING PANEL TYPICAL STRINGERS**A. Inspection**

SUBTASK 57-05-02-211-029

- (1) Do a Detailed inspection of the typical stringers at rib 5 that are hidden under seal pans and sealant.

See Doc. D626A001 - DTR, DTR check form 57-20-13-1, for alternative inspection.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT UPPER WING PANEL TYPICAL STRINGERS	
		D633A109-AKS 57-645-00-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT UPPER WING PANEL TYPICAL STRINGERS			BOEING CARD NO.
DATE	TASK DETAILED				57-645-00-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 631 632

Inspect (Detailed) the typical stringers at rib 5 that are hidden under seal pans and sealant.

See Doc. D626A001 - DTR, DTR check form 57-20-13-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 6875 FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT UPPER WING PANEL TYPICAL STRINGERS
		D633A109-AKS 57-645-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-645-00-02
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TASK 57-05-02-211-829

MECH

INSP

1. EXTERNAL - DETAILED: UPPER WING PANEL TYPICAL STRINGERS**A. Inspection**

SUBTASK 57-05-02-211-029

- (1) Do a Detailed inspection of the typical stringers at rib 5 that are hidden under seal pans and sealant.

See Doc. D626A001 - DTR, DTR check form 57-20-13-1, for alternative inspection.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT UPPER WING PANEL TYPICAL STRINGERS
		D633A109-AKS 57-645-00-02

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-645-05-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS 131AB 531AB 531BB			ZONE 131 531

Inspect (High Frequency Eddy Current) the upper skin-to-plus chord attachment at BBL 70.85. Inspection is on both the inboard and outboard locations at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-34.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD D633A109-AKS 57-645-05-01	Page 1 of 2 Oct 15/2014
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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-645-05-01								
				MECH INSP								
TASK 57-05-02-250-923												
1. INTERNAL - SPECIAL DETAILED: UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD												
A. Inspection												
SUBTASK 57-05-02-250-127												
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131AB	Center Tank Access											
631AB	Center Tank Access Door - Wing Station 168											
631BB	Center Tank Access Door - Wing Station 192											
SUBTASK 57-05-02-250-128												
(2) Do a High Frequency Eddy Current inspection of the upper skin-to-plus chord attachment at BBL 70.85. Inspection is on both the inboard and outboard locations at BBL 70.85. See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-1, for alternative inspection.												
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SUBTASK 57-05-02-250-129												
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631BB	Center Tank Access Door - Wing Station 192											
— END OF TASK —												

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-645-05-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE		AIRPLANE ALL	ENGINE ALL
		ACCESS 131AB 631AB 631BB			ZONE 132 631

Inspect (High Frequency Eddy Current) the upper skin-to-plus chord attachment at BBL 70.85. Inspection is on both the inboard and outboard locations at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-34.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD D633A109-AKS 57-645-05-02	Page 1 of 2 Oct 15/2014
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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-645-05-02																																
				MECH INSP																																
TASK 57-05-02-250-923																																				
1. INTERNAL - SPECIAL DETAILED: UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD																																				
<p>A. Inspection</p> <p>SUBTASK 57-05-02-250-127</p> <p>(1) Open these access panels on the Left side:</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>531AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> <tr> <td>531BB</td> <td>Center Tank Access Door - Wing Station 192</td> </tr> </tbody> </table> <p>Open these access panels on the Right side:</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>631AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> <tr> <td>631BB</td> <td>Center Tank Access Door - Wing Station 192</td> </tr> </tbody> </table> <p>SUBTASK 57-05-02-250-128</p> <p>(2) Do a High Frequency Eddy Current inspection of the upper skin-to-plus chord attachment at BBL 70.85. Inspection is on both the inboard and outboard locations at BBL 70.85. See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-1, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-34.</p> <p>SUBTASK 57-05-02-250-129</p> <p>(3) Close these access panels on the Left side:</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>531AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> <tr> <td>531BB</td> <td>Center Tank Access Door - Wing Station 192</td> </tr> </tbody> </table> <p>Close these access panels on the Right side:</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>631AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> <tr> <td>631BB</td> <td>Center Tank Access Door - Wing Station 192</td> </tr> </tbody> </table> <p style="text-align: center;">— END OF TASK —</p>					Number	Name/Location	131AB	Center Tank Access	531AB	Center Tank Access Door - Wing Station 168	531BB	Center Tank Access Door - Wing Station 192	Number	Name/Location	131AB	Center Tank Access	631AB	Center Tank Access Door - Wing Station 168	631BB	Center Tank Access Door - Wing Station 192	Number	Name/Location	131AB	Center Tank Access	531AB	Center Tank Access Door - Wing Station 168	531BB	Center Tank Access Door - Wing Station 192	Number	Name/Location	131AB	Center Tank Access	631AB	Center Tank Access Door - Wing Station 168	631BB	Center Tank Access Door - Wing Station 192
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 2)			BOEING CARD NO. 57-645-10-01	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS 131AB 531AB			ZONE 131 531	

Inspect (High Frequency Eddy Current) the forward skin-to-plus chord attachments at splice stringer S-14, BBL 70.85. Inspection is on both the inboard and outboard locations at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-34.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 2) D633A109-AKS 57-645-10-01	Page 1 of 2 Oct 15/2014
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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-645-10-01																								
				MECH INSP																								
TASK 57-05-02-250-876																												
1. INTERNAL - SPECIAL DETAILED: UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 2)																												
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-167</p> <p>(1) Open these access panels on the Left side:</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>531AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p>Open these access panels on the Right side:</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>631AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p>SUBTASK 57-05-02-250-076</p> <p>(2) Do a High Frequency Eddy Current inspection of the forward skin-to-plus chord attachments at splice stringer S-14, BBL 70.85. Inspection is on both the inboard and outboard locations at BBL 70.85.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-2, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-34.</p> <p>SUBTASK 57-05-02-410-167</p> <p>(3) Close these access panels on the Left side:</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>531AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p>Close these access panels on the Right side:</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>631AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p style="text-align: center;">— END OF TASK —</p>					Number	Name/Location	131AB	Center Tank Access	531AB	Center Tank Access Door - Wing Station 168	Number	Name/Location	131AB	Center Tank Access	631AB	Center Tank Access Door - Wing Station 168	Number	Name/Location	131AB	Center Tank Access	531AB	Center Tank Access Door - Wing Station 168	Number	Name/Location	131AB	Center Tank Access	631AB	Center Tank Access Door - Wing Station 168
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 2)			BOEING CARD NO. 57-645-10-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 131AB 631AB			ZONE 132 631

Inspect (High Frequency Eddy Current) the forward skin-to-plus chord attachments at splice stringer S-14, BBL 70.85. Inspection is on both the inboard and outboard locations at BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-34.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 2)
		D633A109-AKS 57-645-10-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-645-10-02																								
				MECH INSP																								
TASK 57-05-02-250-876																												
1. INTERNAL - SPECIAL DETAILED: UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 2)																												
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-167</p> <p>(1) Open these access panels on the Left side:</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>531AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p>Open these access panels on the Right side:</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>631AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p>SUBTASK 57-05-02-250-076</p> <p>(2) Do a High Frequency Eddy Current inspection of the forward skin-to-plus chord attachments at splice stringer S-14, BBL 70.85. Inspection is on both the inboard and outboard locations at BBL 70.85.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-2, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-34.</p> <p>SUBTASK 57-05-02-410-167</p> <p>(3) Close these access panels on the Left side:</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>531AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p>Close these access panels on the Right side:</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>631AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p style="text-align: center;">— END OF TASK —</p>					Number	Name/Location	131AB	Center Tank Access	531AB	Center Tank Access Door - Wing Station 168	Number	Name/Location	131AB	Center Tank Access	631AB	Center Tank Access Door - Wing Station 168	Number	Name/Location	131AB	Center Tank Access	531AB	Center Tank Access Door - Wing Station 168	Number	Name/Location	131AB	Center Tank Access	631AB	Center Tank Access Door - Wing Station 168
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EFFECTIVITY AKS ALL		SOURCE AWL	RIGHT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 2)																									
			D633A109-AKS 57-645-10-02																									
Page 2 of 2 Feb 15/2015																												

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 2)			BOEING CARD NO. 57-645-11-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL		AIRPLANE ALL ENGINE ALL		
		ACCESS 131AB 531AB		ZONE 131 531	

Inspect (High Frequency Eddy Current) the aft skin-to-plus chord attachments at splice stringer S-14, BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-34.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 2) D633A109-AKS 57-645-11-01	Page 1 of 2 Oct 15/2014
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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-645-11-01																								
				MECH INSP																								
TASK 57-05-02-250-878																												
1. INTERNAL - SPECIAL DETAILED: UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 2)																												
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-169</p> <p>(1) Open these access panels on the Left side:</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>531AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p>Open these access panels on the Right side:</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>631AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p>SUBTASK 57-05-02-250-078</p> <p>(2) Do a High Frequency Eddy Current inspection of the aft skin-to-plus chord attachments at splice stringer S-14, BBL 70.85.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-2, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-34.</p> <p>SUBTASK 57-05-02-410-169</p> <p>(3) Close these access panels on the Left side:</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>531AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p>Close these access panels on the Right side:</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Number</th> <th style="width: 85%;">Name/Location</th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>631AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p style="text-align: center;">— END OF TASK —</p>					Number	Name/Location	131AB	Center Tank Access	531AB	Center Tank Access Door - Wing Station 168	Number	Name/Location	131AB	Center Tank Access	631AB	Center Tank Access Door - Wing Station 168	Number	Name/Location	131AB	Center Tank Access	531AB	Center Tank Access Door - Wing Station 168	Number	Name/Location	131AB	Center Tank Access	631AB	Center Tank Access Door - Wing Station 168
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 2)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-645-11-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 131AB 631AB			ZONE 132 631

Inspect (High Frequency Eddy Current) the aft skin-to-plus chord attachments at splice stringer S-14, BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-34.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 2) D633A109-AKS 57-645-11-02	Page 1 of 2 Oct 15/2014
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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-645-11-02
				MECH INSP
TASK 57-05-02-250-878				
1. INTERNAL - SPECIAL DETAILED: UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 2)				
A. Inspection				
SUBTASK 57-05-02-010-169				
(1) Open these access panels on the Left side:				
Number Name/Location				
131AB Center Tank Access				
531AB Center Tank Access Door - Wing Station 168				
Open these access panels on the Right side:				
Number Name/Location				
131AB Center Tank Access				
631AB Center Tank Access Door - Wing Station 168				
SUBTASK 57-05-02-250-078				
(2) Do a High Frequency Eddy Current inspection of the aft skin-to-plus chord attachments at splice stringer S-14, BBL 70.85.				
See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-2, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-34.				
SUBTASK 57-05-02-410-169				
(3) Close these access panels on the Left side:				
Number Name/Location				
131AB Center Tank Access				
531AB Center Tank Access Door - Wing Station 168				
Close these access panels on the Right side:				
Number Name/Location				
131AB Center Tank Access				
631AB Center Tank Access Door - Wing Station 168				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 2)		
		D633A109-AKS 57-645-11-02		
		Page 2 of 2 Feb 15/2015		

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 3)			BOEING CARD NO. 57-645-12-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL		AIRPLANE ALL ENGINE ALL		
		ACCESS 131AB 531AB			ZONE 131 531

Inspect (Low Frequency Eddy Current) the forward skin-to-plus chord attachments at splice stringer S-14, BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-53.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 3)
		D633A109-AKS 57-645-12-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-645-12-01																								
				MECH INSP																								
TASK 57-05-02-250-880																												
1. INTERNAL - SPECIAL DETAILED: UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 3)																												
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-209</p> <p>(1) Open these access panels on the Left side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>531AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p>Open these access panels on the Right side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>631AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p>SUBTASK 57-05-02-250-080</p> <p>(2) Do a Low Frequency Eddy Current inspection of the forward skin-to-plus chord attachments at splice stringer S-14, BBL 70.85.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-2, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-53.</p> <p>SUBTASK 57-05-02-410-209</p> <p>(3) Close these access panels on the Left side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>531AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p>Close these access panels on the Right side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>631AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table>				<u>Number</u>	<u>Name/Location</u>	131AB	Center Tank Access	531AB	Center Tank Access Door - Wing Station 168	<u>Number</u>	<u>Name/Location</u>	131AB	Center Tank Access	631AB	Center Tank Access Door - Wing Station 168	<u>Number</u>	<u>Name/Location</u>	131AB	Center Tank Access	531AB	Center Tank Access Door - Wing Station 168	<u>Number</u>	<u>Name/Location</u>	131AB	Center Tank Access	631AB	Center Tank Access Door - Wing Station 168	
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— END OF TASK —																												

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 3)			BOEING CARD NO. 57-645-12-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 131AB 631AB			ZONE 132 631

Inspect (Low Frequency Eddy Current) the forward skin-to-plus chord attachments at splice stringer S-14, BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-53.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 3)
		D633A109-AKS 57-645-12-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-645-12-02																								
				MECH INSP																								
TASK 57-05-02-250-880																												
1. INTERNAL - SPECIAL DETAILED: UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 3)																												
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-209</p> <p>(1) Open these access panels on the Left side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>531AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p>Open these access panels on the Right side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>631AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p>SUBTASK 57-05-02-250-080</p> <p>(2) Do a Low Frequency Eddy Current inspection of the forward skin-to-plus chord attachments at splice stringer S-14, BBL 70.85.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-2, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-53.</p> <p>SUBTASK 57-05-02-410-209</p> <p>(3) Close these access panels on the Left side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>531AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table> <p>Close these access panels on the Right side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>131AB</td> <td>Center Tank Access</td> </tr> <tr> <td>631AB</td> <td>Center Tank Access Door - Wing Station 168</td> </tr> </tbody> </table>				<u>Number</u>	<u>Name/Location</u>	131AB	Center Tank Access	531AB	Center Tank Access Door - Wing Station 168	<u>Number</u>	<u>Name/Location</u>	131AB	Center Tank Access	631AB	Center Tank Access Door - Wing Station 168	<u>Number</u>	<u>Name/Location</u>	131AB	Center Tank Access	531AB	Center Tank Access Door - Wing Station 168	<u>Number</u>	<u>Name/Location</u>	131AB	Center Tank Access	631AB	Center Tank Access Door - Wing Station 168	
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631AB	Center Tank Access Door - Wing Station 168																											
— END OF TASK —																												
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 3)																										
		D633A109-AKS 57-645-12-02																										

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 3)			BOEING CARD NO. 57-645-13-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 131AB 531AB			ZONE 131 531

Inspect (Low Frequency Eddy Current) the aft skin-to-plus chord attachments at splice stringer S-14, BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-53.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 3) D633A109-AKS 57-645-13-01	Page 1 of 2 Oct 15/2014
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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-645-13-01
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TASK 57-05-02-250-882

1. INTERNAL - SPECIAL DETAILED: UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 3)

A. Inspection

SUBTASK 57-05-02-010-171

- (1) Open these access panels on the Left side:

Number **Name/Location**

131AB Center Tank Access

531AB Center Tank Access Door - Wing Station 168

Open these access panels on the Right side:

Number	Name/Location
--------	---------------

131AB Center Tank Access

631AB Center Tank Access Door - Wing Station 168

SUBTASK 57-05-02-250-082

- (2) Do a Low Frequency Eddy Current inspection of the aft skin-to-plus chord attachments at splice stringer S-14, BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-53.

SUBTASK 57-05-02-410-171

- (3) Close these access panels on the Left side:

Number Name/Location

131AB Center Tank Access

531AB Center Tank Access Door - Wing Station 168

Close these access panels on the Right side:

Number Name/Location

131AB Center Tank Access

631AB Center Tank Access Door - Wing Station 168

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 3)
		D633A109-AKS 57-645-13-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 3)			BOEING CARD NO. 57-645-13-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 131AB 631AB			ZONE 132 631

Inspect (Low Frequency Eddy Current) the aft skin-to-plus chord attachments at splice stringer S-14, BBL 70.85.

See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-53.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 3) D633A109-AKS 57-645-13-02
		Page 1 of 2 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-645-13-02
				MECH INSP
TASK 57-05-02-250-882				
1. INTERNAL - SPECIAL DETAILED: UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 3)				
A. Inspection				
SUBTASK 57-05-02-010-171				
(1) Open these access panels on the Left side:				
Number Name/Location				
131AB Center Tank Access				
531AB Center Tank Access Door - Wing Station 168				
Open these access panels on the Right side:				
Number Name/Location				
131AB Center Tank Access				
631AB Center Tank Access Door - Wing Station 168				
SUBTASK 57-05-02-250-082				
(2) Do a Low Frequency Eddy Current inspection of the aft skin-to-plus chord attachments at splice stringer S-14, BBL 70.85.				
See Doc. D626A001 - DTR, DTR check form 57-20-13/-14/-15/-16/-17-2, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-53.				
SUBTASK 57-05-02-410-171				
(3) Close these access panels on the Left side:				
Number Name/Location				
131AB Center Tank Access				
531AB Center Tank Access Door - Wing Station 168				
Close these access panels on the Right side:				
Number Name/Location				
131AB Center Tank Access				
631AB Center Tank Access Door - Wing Station 168				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT UPPER WING PANEL AT SIDE-OF-BODY DOUBLE PLUS CHORD (DIRECTION 3)		
		D633A109-AKS 57-645-13-02	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT UPPER WING PANEL SPLICE STRINGER			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-645-15-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 532

Inspect (General Visual) upper wing panel splice stringer, S-14, from rib 12 to rib 21 at locations adjacent to the spar chord.

See Doc. D626A001 - DTR, DTR check form 57-20-15, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT UPPER WING PANEL SPLICE STRINGER
		D633A109-AKS 57-645-15-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-645-15-01
TASK 57-05-02-210-821				MECH INSP
1. INTERNAL - GENERAL VISUAL: UPPER WING PANEL SPLICE STRINGER				
A. Inspection				
SUBTASK 57-05-02-210-021				
(1) Do a General Visual inspection of the upper wing panel splice stringer, S-14, from rib 12 to rib 21 at locations adjacent to the spar chord. See Doc. D626A001 - DTR, DTR check form 57-20-15, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT UPPER WING PANEL SPLICE STRINGER		
		D633A109-AKS 57-645-15-01	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT UPPER WING PANEL SPLICE STRINGER			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-645-15-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 632

Inspect (General Visual) upper wing panel splice stringer, S-14, from rib 12 to rib 21 at locations adjacent to the spar chord.

See Doc. D626A001 - DTR, DTR check form 57-20-15, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT UPPER WING PANEL SPLICE STRINGER
		D633A109-AKS 57-645-15-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-645-15-02
------	-------------	---------	------------------	--

TASK 57-05-02-210-821

MECH

INSP

1. INTERNAL - GENERAL VISUAL: UPPER WING PANEL SPLICE STRINGER**A. Inspection**

SUBTASK 57-05-02-210-021

- (1) Do a General Visual inspection of the upper wing panel splice stringer, S-14, from rib 12 to rib 21 at locations adjacent to the spar chord.

See Doc. D626A001 - DTR, DTR check form 57-20-15, for alternative inspection.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT UPPER WING PANEL SPLICE STRINGER
		D633A109-AKS 57-645-15-02

Page 2 of 2
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR UPPER CHORD SKIN FLANGE INSPECTIONS			BOEING CARD NO.
DATE	TASK DETAILED				57-646-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS 531AB 531BB 532AB 532BB 532CB 532DB 532EB 532FB 532GB		ZONE 531 532	

Inspect (Detailed) rear spar upper chord at the non-hidden areas from rib 1 to rib 13.

See Doc. D626A001 - DTR, DTR check form 57-20-17-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR UPPER CHORD SKIN FLANGE INSPECTIONS
		D633A109-AKS 57-646-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-646-00-01
				MECH INSP
TASK 57-05-02-211-831				

1. INTERNAL - DETAILED: REAR SPAR UPPER CHORD SKIN FLANGE INSPECTIONS

A. Inspection

SUBTASK 57-05-02-010-219

(1) Open these access panels on the Left side:

Number	Name/Location
531AB	Center Tank Access Door - Wing Station 168
531BB	Center Tank Access Door - Wing Station 192
532AB	Main Tank Access Door - Wing Station 216
532BB	Main Tank Access Door - Wing Station 265
532CB	Main Tank Access Door - Wing Station 290
532DB	Main Tank Access Door - Wing Station 313
532EB	Main Tank Access Door - Wing Station 337
532FB	Main Tank Access Door - Wing Station 367
532GB	Main Tank Access Door - Wing Station 390

Open these access panels on the Right side:

Number	Name/Location
631AB	Center Tank Access Door - Wing Station 168
631BB	Center Tank Access Door - Wing Station 192
632AB	Main Tank Access Door - Wing Station 216
632BB	Main Tank Access Door - Wing Station 265
632CB	Main Tank Access Door - Wing Station 290
632DB	Main Tank Access Door - Wing Station 313
632EB	Main Tank Access Door - Wing Station 337
632FB	Main Tank Access Door - Wing Station 367
632GB	Main Tank Access Door - Wing Station 390

SUBTASK 57-05-02-211-031

(2) Do a Detailed inspection of the rear spar upper chord at the non-hidden areas from rib 1 to rib 13.

See Doc. D626A001 - DTR, DTR check form 57-20-17-1, for alternative inspection.

SUBTASK 57-05-02-410-219

(3) Close these access panels on the Left side:

Number	Name/Location
531AB	Center Tank Access Door - Wing Station 168
531BB	Center Tank Access Door - Wing Station 192
532AB	Main Tank Access Door - Wing Station 216
532BB	Main Tank Access Door - Wing Station 265
532CB	Main Tank Access Door - Wing Station 290
532DB	Main Tank Access Door - Wing Station 313
532EB	Main Tank Access Door - Wing Station 337
532FB	Main Tank Access Door - Wing Station 367
532GB	Main Tank Access Door - Wing Station 390

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR UPPER CHORD SKIN FLANGE INSPECTIONS	
		D633A109-AKS 57-646-00-01	Page 2 of 3 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-646-00-01
Close these access panels on the Right side:				MECH INSP
Number	Name/Location			
631AB	Center Tank Access Door - Wing Station 168			
631BB	Center Tank Access Door - Wing Station 192			
632AB	Main Tank Access Door - Wing Station 216			
632BB	Main Tank Access Door - Wing Station 265			
632CB	Main Tank Access Door - Wing Station 290			
632DB	Main Tank Access Door - Wing Station 313			
632EB	Main Tank Access Door - Wing Station 337			
632FB	Main Tank Access Door - Wing Station 367			
632GB	Main Tank Access Door - Wing Station 390			
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR UPPER CHORD SKIN FLANGE INSPECTIONS	D633A109-AKS 57-646-00-01	Page 3 of 3 Feb 15/2015
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR UPPER CHORD SKIN FLANGE INSPECTIONS			BOEING CARD NO.
DATE	TASK DETAILED				57-646-00-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 631AB 631BB 632AB 632BB 632CB 632DB 632EB 632FB 632GB			ZONE 631 632

Inspect (Detailed) rear spar upper chord at the non-hidden areas from rib 1 to rib 13.

See Doc. D626A001 - DTR, DTR check form 57-20-17-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR UPPER CHORD SKIN FLANGE INSPECTIONS
		D633A109-AKS 57-646-00-02

AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-646-00-02																																																												
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<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-219</p> <p>(1) Open these access panels on the Left side:</p> <table> <thead> <tr> <th>Number</th><th>Name/Location</th></tr> </thead> <tbody> <tr><td>531AB</td><td>Center Tank Access Door - Wing Station 168</td></tr> <tr><td>531BB</td><td>Center Tank Access Door - Wing Station 192</td></tr> <tr><td>532AB</td><td>Main Tank Access Door - Wing Station 216</td></tr> <tr><td>532BB</td><td>Main Tank Access Door - Wing Station 265</td></tr> <tr><td>532CB</td><td>Main Tank Access Door - Wing Station 290</td></tr> <tr><td>532DB</td><td>Main Tank Access Door - Wing Station 313</td></tr> <tr><td>532EB</td><td>Main Tank Access Door - Wing Station 337</td></tr> <tr><td>532FB</td><td>Main Tank Access Door - Wing Station 367</td></tr> <tr><td>532GB</td><td>Main Tank Access Door - Wing Station 390</td></tr> </tbody> </table> <p>Open these access panels on the Right side:</p> <table> <thead> <tr> <th>Number</th><th>Name/Location</th></tr> </thead> <tbody> <tr><td>631AB</td><td>Center Tank Access Door - Wing Station 168</td></tr> <tr><td>631BB</td><td>Center Tank Access Door - Wing Station 192</td></tr> <tr><td>632AB</td><td>Main Tank Access Door - Wing Station 216</td></tr> <tr><td>632BB</td><td>Main Tank Access Door - Wing Station 265</td></tr> <tr><td>632CB</td><td>Main Tank Access Door - Wing Station 290</td></tr> <tr><td>632DB</td><td>Main Tank Access Door - Wing Station 313</td></tr> <tr><td>632EB</td><td>Main Tank Access Door - Wing Station 337</td></tr> <tr><td>632FB</td><td>Main Tank Access Door - Wing Station 367</td></tr> <tr><td>632GB</td><td>Main Tank Access Door - Wing Station 390</td></tr> </tbody> </table> <p>SUBTASK 57-05-02-211-031</p> <p>(2) Do a Detailed inspection of the rear spar upper chord at the non-hidden areas from rib 1 to rib 13.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-17-1, for alternative inspection.</p> <p>SUBTASK 57-05-02-410-219</p> <p>(3) Close these access panels on the Left side:</p> <table> <thead> <tr> <th>Number</th><th>Name/Location</th></tr> </thead> <tbody> <tr><td>531AB</td><td>Center Tank Access Door - Wing Station 168</td></tr> <tr><td>531BB</td><td>Center Tank Access Door - Wing Station 192</td></tr> <tr><td>532AB</td><td>Main Tank Access Door - Wing Station 216</td></tr> <tr><td>532BB</td><td>Main Tank Access Door - Wing Station 265</td></tr> <tr><td>532CB</td><td>Main Tank Access Door - Wing Station 290</td></tr> <tr><td>532DB</td><td>Main Tank Access Door - Wing Station 313</td></tr> <tr><td>532EB</td><td>Main Tank Access Door - Wing Station 337</td></tr> <tr><td>532FB</td><td>Main Tank Access Door - Wing Station 367</td></tr> <tr><td>532GB</td><td>Main Tank Access Door - Wing Station 390</td></tr> </tbody> </table>	Number	Name/Location	531AB	Center Tank Access Door - Wing Station 168	531BB	Center Tank Access Door - Wing Station 192	532AB	Main Tank Access Door - Wing Station 216	532BB	Main Tank Access Door - Wing Station 265	532CB	Main Tank Access Door - Wing Station 290	532DB	Main Tank Access Door - Wing Station 313	532EB	Main Tank Access Door - Wing Station 337	532FB	Main Tank Access Door - Wing Station 367	532GB	Main Tank Access Door - Wing Station 390	Number	Name/Location	631AB	Center Tank Access Door - Wing Station 168	631BB	Center Tank Access Door - Wing Station 192	632AB	Main Tank Access Door - Wing Station 216	632BB	Main Tank Access Door - Wing Station 265	632CB	Main Tank Access Door - Wing Station 290	632DB	Main Tank Access Door - Wing Station 313	632EB	Main Tank Access Door - Wing Station 337	632FB	Main Tank Access Door - Wing Station 367	632GB	Main Tank Access Door - Wing Station 390	Number	Name/Location	531AB	Center Tank Access Door - Wing Station 168	531BB	Center Tank Access Door - Wing Station 192	532AB	Main Tank Access Door - Wing Station 216	532BB	Main Tank Access Door - Wing Station 265	532CB	Main Tank Access Door - Wing Station 290	532DB	Main Tank Access Door - Wing Station 313	532EB	Main Tank Access Door - Wing Station 337	532FB	Main Tank Access Door - Wing Station 367	532GB	Main Tank Access Door - Wing Station 390				
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EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR UPPER CHORD SKIN FLANGE INSPECTIONS
		D633A109-AKS 57-646-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-646-00-02
Close these access panels on the Right side:				MECH INSP
Number	Name/Location			
631AB	Center Tank Access Door - Wing Station 168			
631BB	Center Tank Access Door - Wing Station 192			
632AB	Main Tank Access Door - Wing Station 216			
632BB	Main Tank Access Door - Wing Station 265			
632CB	Main Tank Access Door - Wing Station 290			
632DB	Main Tank Access Door - Wing Station 313			
632EB	Main Tank Access Door - Wing Station 337			
632FB	Main Tank Access Door - Wing Station 367			
632GB	Main Tank Access Door - Wing Station 390			
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR UPPER CHORD SKIN FLANGE INSPECTIONS	
		D633A109-AKS 57-646-00-02	Page 3 of 3 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR UPPER CHORD (SKIN FLANGE INSPECTIONS)			BOEING CARD NO. 57-647-00-01	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL	ENGINE ALL
		ACCESS			ZONE 531 532	

Inspect (Low Frequency Eddy Current) the rear spar upper chord at the areas hidden by a stiffener, rib post, or fitting from rib 1 to rib 13.

See Doc. D626A001 - DTR, DTR check form 57-20-17-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-59.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR UPPER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-647-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-647-00-01
TASK 57-05-02-250-857				MECH INSP

**1. EXTERNAL - SPECIAL DETAILED: REAR SPAR UPPER CHORD (SKIN FLANGE
INSPECTIONS)****A. Inspection**

SUBTASK 57-05-02-250-057

- (1) Do a Low Frequency Eddy Current inspection of the rear spar upper chord at the areas hidden by a stiffener, rib post, or fitting from rib 1 to rib 13.

See Doc. D626A001 - DTR, DTR check form 57-20-17-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-59.

———— END OF TASK ——

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR UPPER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-647-00-01

Page 2 of 2
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR UPPER CHORD (SKIN FLANGE INSPECTIONS)			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-647-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 631 632

Inspect (Low Frequency Eddy Current) the rear spar upper chord at the areas hidden by a stiffener, rib post, or fitting from rib 1 to rib 13.

See Doc. D626A001 - DTR, DTR check form 57-20-17-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-59.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR UPPER CHORD (SKIN FLANGE INSPECTIONS)	D633A109-AKS 57-647-00-02	Page 1 of 2 Oct 15/2014
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-647-00-02
TASK 57-05-02-250-857				MECH INSP

**1. EXTERNAL - SPECIAL DETAILED: REAR SPAR UPPER CHORD (SKIN FLANGE
INSPECTIONS)****A. Inspection**

SUBTASK 57-05-02-250-057

- (1) Do a Low Frequency Eddy Current inspection of the rear spar upper chord at the areas hidden by a stiffener, rib post, or fitting from rib 1 to rib 13.

See Doc. D626A001 - DTR, DTR check form 57-20-17-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-59.

———— END OF TASK ———

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR UPPER CHORD (SKIN FLANGE INSPECTIONS)
		D633A109-AKS 57-647-00-02

**Page 2 of 2
Feb 15/2015**

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO. 57-647-10-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL		AIRPLANE ALL ENGINE ALL		
		ACCESS 531AB 531BB 532AB 532BB 532CB 532DB 532EB 532FB 532GB			ZONE 531 532

Inspect (High Frequency Eddy Current) the rear spar upper chord at the non-hidden areas from rib 1 to rib 13.

See Doc. D626A001 - DTR, DTR check form 57-20-17-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-42.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-647-10-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-647-10-01																				
TASK 57-05-02-250-859				MECH INSP																				
1. INTERNAL - SPECIAL DETAILED: REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)																								
A. Inspection																								
SUBTASK 57-05-02-010-151																								
(1) Open these access panels on the Left side:																								
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>531AB</td><td>Center Tank Access Door - Wing Station 168</td></tr><tr><td>531BB</td><td>Center Tank Access Door - Wing Station 192</td></tr><tr><td>532AB</td><td>Main Tank Access Door - Wing Station 216</td></tr><tr><td>532BB</td><td>Main Tank Access Door - Wing Station 265</td></tr><tr><td>532CB</td><td>Main Tank Access Door - Wing Station 290</td></tr><tr><td>532DB</td><td>Main Tank Access Door - Wing Station 313</td></tr><tr><td>532EB</td><td>Main Tank Access Door - Wing Station 337</td></tr><tr><td>532FB</td><td>Main Tank Access Door - Wing Station 367</td></tr><tr><td>532GB</td><td>Main Tank Access Door - Wing Station 390</td></tr></tbody></table>					Number	Name/Location	531AB	Center Tank Access Door - Wing Station 168	531BB	Center Tank Access Door - Wing Station 192	532AB	Main Tank Access Door - Wing Station 216	532BB	Main Tank Access Door - Wing Station 265	532CB	Main Tank Access Door - Wing Station 290	532DB	Main Tank Access Door - Wing Station 313	532EB	Main Tank Access Door - Wing Station 337	532FB	Main Tank Access Door - Wing Station 367	532GB	Main Tank Access Door - Wing Station 390
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EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)	
		D633A109-AKS 57-647-10-01	Page 2 of 3 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-647-10-01		
(Continued)					MECH	INSP
Number Name/Location						
532EB	Main Tank Access Door - Wing Station 337					
532FB	Main Tank Access Door - Wing Station 367					
532GB	Main Tank Access Door - Wing Station 390					
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— END OF TASK —						

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)		
		D633A109-AKS	57-647-10-01	Page 3 of 3 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO. 57-647-10-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS 631AB 631BB 632AB 632BB 632CB 632DB 632EB 632FB 632GB			ZONE 631 632

Inspect (High Frequency Eddy Current) the rear spar upper chord at the non-hidden areas from rib 1 to rib 13.

See Doc. D626A001 - DTR, DTR check form 57-20-17-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-42.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-647-10-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-647-10-02																				
TASK 57-05-02-250-859				MECH INSP																				
1. INTERNAL - SPECIAL DETAILED: REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)																								
A. Inspection																								
SUBTASK 57-05-02-010-151																								
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EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS) D633A109-AKS 57-647-10-02	Page 2 of 3 Feb 15/2015
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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-647-10-02
				MECH INSP
(Continued)				
Number Name/Location				
532EB Main Tank Access Door - Wing Station 337				
532FB Main Tank Access Door - Wing Station 367				
532GB Main Tank Access Door - Wing Station 390				
Close these access panels on the Right side:				
Number Name/Location				
631AB Center Tank Access Door - Wing Station 168				
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632AB Main Tank Access Door - Wing Station 216				
632BB Main Tank Access Door - Wing Station 265				
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— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)	D633A109-AKS 57-647-10-02	Page 3 of 3 Feb 15/2015
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO. 57-647-20-01	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 531AB 531BB 532AB 532BB 532CB 532DB 532EB 532FB 532GB			ZONE 531 532	

Inspect (Ultrasonic) the rear spar upper chord at the areas hidden by stiffener, rib post, or fitting from rib 1 to rib 13.

See Doc. D626A001 - DTR, DTR check form 57-20-17-4, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-10.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)
		D633A109-AKS 57-647-20-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-647-20-01																				
TASK 57-05-02-130-827				MECH INSP																				
1. INTERNAL - SPECIAL DETAILED: REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)																								
A. Inspection																								
SUBTASK 57-05-02-010-173																								
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EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)	
		D633A109-AKS 57-647-20-01	Page 2 of 3 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-647-20-01						
(Continued)					MECH	INSP				
Number Name/Location										
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EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)		
		D633A109-AKS 57-647-20-01		Page 3 of 3 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)			BOEING CARD NO. 57-647-20-02	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY	
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INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS) D633A109-AKS 57-647-20-02	Page 1 of 3 Oct 15/2014
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AKS**737-600/700/800/900
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DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-647-20-02																				
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631BB	Center Tank Access Door - Wing Station 192																							
632AB	Main Tank Access Door - Wing Station 216																							
632BB	Main Tank Access Door - Wing Station 265																							
632CB	Main Tank Access Door - Wing Station 290																							
632DB	Main Tank Access Door - Wing Station 313																							
632EB	Main Tank Access Door - Wing Station 337																							
632FB	Main Tank Access Door - Wing Station 367																							
632GB	Main Tank Access Door - Wing Station 390																							
SUBTASK 57-05-02-130-027																								
(2) Do an Ultrasonic inspection of the rear spar upper chord at the areas hidden by stiffener, rib post, or fitting from rib 1 to rib 13.																								
See Doc. D626A001 - DTR, DTR check form 57-20-17-4, for alternative inspection.																								
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-10.																								
SUBTASK 57-05-02-410-173																								
(3) Close these access panels on the Left side:																								
<table><thead><tr><th>Number</th><th>Name/Location</th></tr></thead><tbody><tr><td>531AB</td><td>Center Tank Access Door - Wing Station 168</td></tr><tr><td>531BB</td><td>Center Tank Access Door - Wing Station 192</td></tr><tr><td>532AB</td><td>Main Tank Access Door - Wing Station 216</td></tr><tr><td>532BB</td><td>Main Tank Access Door - Wing Station 265</td></tr><tr><td>532CB</td><td>Main Tank Access Door - Wing Station 290</td></tr><tr><td>532DB</td><td>Main Tank Access Door - Wing Station 313</td></tr></tbody></table>					Number	Name/Location	531AB	Center Tank Access Door - Wing Station 168	531BB	Center Tank Access Door - Wing Station 192	532AB	Main Tank Access Door - Wing Station 216	532BB	Main Tank Access Door - Wing Station 265	532CB	Main Tank Access Door - Wing Station 290	532DB	Main Tank Access Door - Wing Station 313						
Number	Name/Location																							
531AB	Center Tank Access Door - Wing Station 168																							
531BB	Center Tank Access Door - Wing Station 192																							
532AB	Main Tank Access Door - Wing Station 216																							
532BB	Main Tank Access Door - Wing Station 265																							
532CB	Main Tank Access Door - Wing Station 290																							
532DB	Main Tank Access Door - Wing Station 313																							

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)	
		D633A109-AKS 57-647-20-02	Page 2 of 3 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-647-20-02		
(Continued)					MECH	INSP
Number Name/Location						
532EB	Main Tank Access Door - Wing Station 337					
532FB	Main Tank Access Door - Wing Station 367					
532GB	Main Tank Access Door - Wing Station 390					
Close these access panels on the Right side:						
Number Name/Location						
631AB	Center Tank Access Door - Wing Station 168					
631BB	Center Tank Access Door - Wing Station 192					
632AB	Main Tank Access Door - Wing Station 216					
632BB	Main Tank Access Door - Wing Station 265					
632CB	Main Tank Access Door - Wing Station 290					
632DB	Main Tank Access Door - Wing Station 313					
632EB	Main Tank Access Door - Wing Station 337					
632FB	Main Tank Access Door - Wing Station 367					
632GB	Main Tank Access Door - Wing Station 390					
— END OF TASK —						

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR UPPER CHORD (WEB FLANGE INSPECTIONS)	D633A109-AKS 57-647-20-02	Page 3 of 3 Feb 15/2015
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT WING UPPER SKIN TAB AT R1 NACELLE FITTING			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-648-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS			ZONE 532

Inspect (High Frequency Eddy Current) the fasteners common to skin and R1 fitting as well as the fasteners common to the fairing bracket from the adjacent edge.

See Doc. D626A001 - DTR, DTR check form 57-20-19, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-30-10.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING UPPER SKIN TAB AT R1 NACELLE FITTING
		D633A109-AKS 57-648-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-648-00-01
TASK 57-05-02-250-861				MECH INSP
1. INTERNAL - SPECIAL DETAILED: WING UPPER SKIN TAB AT R1 NACELLE FITTING				
A. Inspection				
SUBTASK 57-05-02-250-061				
(1) Do a High Frequency Eddy Current inspection of the fasteners common to skin and R1 fitting as well as the fasteners common to the fairing bracket from the adjacent edge. See Doc. D626A001 - DTR, DTR check form 57-20-19, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-30-10.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT WING UPPER SKIN TAB AT R1 NACELLE FITTING		
		D633A109-AKS 57-648-00-01	Page 2 of 2 Jun 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT WING UPPER SKIN TAB AT R1 NACELLE FITTING			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-648-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS			ZONE 632

Inspect (High Frequency Eddy Current) the fasteners common to skin and R1 fitting as well as the fasteners common to the fairing bracket from the adjacent edge.

See Doc. D626A001 - DTR, DTR check form 57-20-19, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-30-10.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING UPPER SKIN TAB AT R1 NACELLE FITTING
		D633A109-AKS 57-648-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-648-00-02
TASK 57-05-02-250-861				MECH INSP
1. INTERNAL - SPECIAL DETAILED: WING UPPER SKIN TAB AT R1 NACELLE FITTING				
A. Inspection				
SUBTASK 57-05-02-250-061				
(1) Do a High Frequency Eddy Current inspection of the fasteners common to skin and R1 fitting as well as the fasteners common to the fairing bracket from the adjacent edge. See Doc. D626A001 - DTR, DTR check form 57-20-19, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-30-10.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT WING UPPER SKIN TAB AT R1 NACELLE FITTING		
		D633A109-AKS 57-648-00-02	Page 2 of 2 Jun 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR WEB CRACK - TYPICAL DETAILS			BOEING CARD NO.
DATE	TASK DETAILED				57-649-00-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	RELATED CARD
STATION	SKILL AIRPL	NOTE			APPLICABILITY AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 531 532 533 534

Inspect (Detailed) the web at the stiffeners or fittings from rib 1 to rib 6 and from rib 7 to rib 27.

See Doc. D626A001 - DTR, DTR check form 57-20-22, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR WEB CRACK - TYPICAL DETAILS
		D633A109-AKS 57-649-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-649-00-01
TASK 57-05-02-211-833				MECH INSP
1. INTERNAL - DETAILED: FRONT SPAR WEB CRACK - TYPICAL DETAILS				
A. Inspection				
SUBTASK 57-05-02-211-033				
(1) Do a Detailed inspection of the web at the stiffeners or fittings from rib 1 to rib 6 and from rib 7 to rib 27.				
See Doc. D626A001 - DTR, DTR check form 57-20-22, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR WEB CRACK - TYPICAL DETAILS		
		D633A109-AKS 57-649-00-01	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR WEB CRACK - TYPICAL DETAILS			BOEING CARD NO.
DATE	TASK DETAILED				57-649-00-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 631 632 633 634

Inspect (Detailed) the web at the stiffeners or fittings from rib 1 to rib 6 and from rib 7 to rib 27.

See Doc. D626A001 - DTR, DTR check form 57-20-22, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR WEB CRACK - TYPICAL DETAILS
		D633A109-AKS 57-649-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-649-00-02
TASK 57-05-02-211-833				MECH INSP
1. INTERNAL - DETAILED: FRONT SPAR WEB CRACK - TYPICAL DETAILS				
A. Inspection				
SUBTASK 57-05-02-211-033				
(1) Do a Detailed inspection of the web at the stiffeners or fittings from rib 1 to rib 6 and from rib 7 to rib 27.				
See Doc. D626A001 - DTR, DTR check form 57-20-22, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR WEB CRACK - TYPICAL DETAILS		
		D633A109-AKS 57-649-00-02	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT OUTBOARD WING REAR SPAR WEB TYPICAL DETAILS			BOEING CARD NO.
DATE	TASK DETAILED				57-650-00-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	RELATED CARD
STATION	SKILL AIRPL	NOTE			APPLICABILITY AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 531 532 533 534

Inspect (Detailed) the outboard wing rear spar web at ribs 1 to 27.

See Doc. D626A001 - DTR, DTR check form 57-20-24-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 8000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT OUTBOARD WING REAR SPAR WEB TYPICAL DETAILS
		D633A109-AKS 57-650-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-650-00-01
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TASK 57-05-02-211-835

MECH

INSP

1. INTERNAL - DETAILED: OUTBOARD WING REAR SPAR WEB TYPICAL DETAILS**A. Inspection**

SUBTASK 57-05-02-211-035

- (1) Do a Detailed inspection of the outboard wing rear spar web at ribs 1 to 27.

See Doc. D626A001 - DTR, DTR check form 57-20-24-1, for alternative inspection.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT OUTBOARD WING REAR SPAR WEB TYPICAL DETAILS
		D633A109-AKS 57-650-00-01

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AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT OUTBOARD WING REAR SPAR WEB TYPICAL DETAILS			BOEING CARD NO. 57-650-00-02
DATE	TASK DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS			ZONE 631 632 633 634

Inspect (Detailed) the outboard wing rear spar web at ribs 1 to 27.

See Doc. D626A001 - DTR, DTR check form 57-20-24-1, for alternative inspection.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 8000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT OUTBOARD WING REAR SPAR WEB TYPICAL DETAILS
		D633A109-AKS 57-650-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-650-00-02
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TASK 57-05-02-211-835

MECH

INSP

1. INTERNAL - DETAILED: OUTBOARD WING REAR SPAR WEB TYPICAL DETAILS**A. Inspection**

SUBTASK 57-05-02-211-035

- (1) Do a Detailed inspection of the outboard wing rear spar web at ribs 1 to 27.

See Doc. D626A001 - DTR, DTR check form 57-20-24-1, for alternative inspection.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT OUTBOARD WING REAR SPAR WEB TYPICAL DETAILS
		D633A109-AKS 57-650-00-02

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737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT OUTBOARD WING REAR SPAR WEB TYPICAL DETAILS			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-650-10-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 532 533 534

Inspect (High Frequency Eddy Current) the outboard wing rear spar at the hidden areas from rib 1 to rib 27, except at locations covered by PSE 57-20-24/25/26.

See Doc. D626A001 - DTR, DTR check form 57-20-24-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-52.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 12000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT OUTBOARD WING REAR SPAR WEB TYPICAL DETAILS
		D633A109-AKS 57-650-10-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-650-10-01
				MECH INSP
TASK 57-05-02-250-884				
1. INTERNAL - SPECIAL DETAILED: OUTBOARD WING REAR SPAR WEB TYPICAL DETAILS				
A. Inspection				
SUBTASK 57-05-02-250-084				
<p>(1) Do a High Frequency Eddy Current inspection of the outboard wing rear spar at the hidden areas from rib 1 to rib 27, except at locations covered by PSE 57-20-24/25/26. See Doc. D626A001 - DTR, DTR check form 57-20-24-2, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-52.</p>				
———— END OF TASK ————				

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT OUTBOARD WING REAR SPAR WEB TYPICAL DETAILS			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-650-10-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 632 633 634

Inspect (High Frequency Eddy Current) the outboard wing rear spar at the hidden areas from rib 1 to rib 27, except at locations covered by PSE 57-20-24/25/26.

See Doc. D626A001 - DTR, DTR check form 57-20-24-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-52.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 12000FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT OUTBOARD WING REAR SPAR WEB TYPICAL DETAILS
		D633A109-AKS 57-650-10-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-650-10-02
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TASK 57-05-02-250-884

1. INTERNAL - SPECIAL DETAILED: OUTBOARD WING REAR SPAR WEB TYPICAL DETAILS

A. Inspection

SUBTASK 57-05-02-250-084

- (1) Do a High Frequency Eddy Current inspection of the outboard wing rear spar at the hidden areas from rib 1 to rib 27, except at locations covered by PSE 57-20-24/25/26.

See Doc. D626A001 - DTR, DTR check form 57-20-24-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-52.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT OUTBOARD WING REAR SPAR WEB TYPICAL DETAILS
	D633A109-AKS 57-650-10-02	Page 2 of 2 Feb 15/2015

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737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR WEB AT TRUNNION ATTACHMENT, MLG AND T.E FITTINGS			BOEING CARD NO. 57-651-00-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA L WING TE	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 551AT 551BB 551CT			ZONE 551 561 571
		NOTE			

Inspect (Ultrasonic) the rear spar web at the trunnion attachment and main landing gear fitting locations from rib 1 to rib 27.

See Doc. D626A001 - DTR, DTR check form 57-20-24/25/26, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-11.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Deploy flaps and spoilers to gain access.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR WEB AT TRUNNION ATTACHMENT, MLG AND T.E FITTINGS
		D633A109-AKS 57-651-00-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-651-00-01																
				MECH INSP																
TASK 57-05-02-130-829																				
1. INTERNAL - SPECIAL DETAILED: REAR SPAR WEB AT TRUNNION ATTACHMENT, MLG AND T.E. FITTINGS																				
A. Inspection <p>SUBTASK 57-05-02-010-022</p> <p>(1) Open these access panels on the Left side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>551AT</td> <td>Upper Inboard Fixed Trailing Edge Access Panel</td> </tr> <tr> <td>551BB</td> <td>Lower Inboard Fixed Trailing Edge, Gear Adjustment Door</td> </tr> <tr> <td>551CT</td> <td>Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel</td> </tr> </tbody> </table> <p>Open these access panels on the Right side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>651AT</td> <td>Upper Inboard Fixed Trailing Edge Access Panel</td> </tr> <tr> <td>651BT</td> <td>Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel</td> </tr> <tr> <td>651CT</td> <td>Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel</td> </tr> </tbody> </table> <p><u>NOTE:</u> Deploy flaps and spoilers to gain access.</p>				<u>Number</u>	<u>Name/Location</u>	551AT	Upper Inboard Fixed Trailing Edge Access Panel	551BB	Lower Inboard Fixed Trailing Edge, Gear Adjustment Door	551CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel	<u>Number</u>	<u>Name/Location</u>	651AT	Upper Inboard Fixed Trailing Edge Access Panel	651BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel	651CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel	
<u>Number</u>	<u>Name/Location</u>																			
551AT	Upper Inboard Fixed Trailing Edge Access Panel																			
551BB	Lower Inboard Fixed Trailing Edge, Gear Adjustment Door																			
551CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel																			
<u>Number</u>	<u>Name/Location</u>																			
651AT	Upper Inboard Fixed Trailing Edge Access Panel																			
651BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel																			
651CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel																			
<p>SUBTASK 57-05-02-130-029</p> <p>(2) Do an Ultrasonic inspection of the rear spar web at the trunnion attachment and main landing gear fitting locations from rib 1 to rib 27.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-24/25/26, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-11.</p>																				
<p>SUBTASK 57-05-02-410-022</p> <p>(3) Close these access panels on the Left side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>551AT</td> <td>Upper Inboard Fixed Trailing Edge Access Panel</td> </tr> <tr> <td>551BB</td> <td>Lower Inboard Fixed Trailing Edge, Gear Adjustment Door</td> </tr> <tr> <td>551CT</td> <td>Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel</td> </tr> </tbody> </table> <p>Close these access panels on the Right side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>651AT</td> <td>Upper Inboard Fixed Trailing Edge Access Panel</td> </tr> <tr> <td>651BT</td> <td>Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel</td> </tr> <tr> <td>651CT</td> <td>Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel</td> </tr> </tbody> </table>				<u>Number</u>	<u>Name/Location</u>	551AT	Upper Inboard Fixed Trailing Edge Access Panel	551BB	Lower Inboard Fixed Trailing Edge, Gear Adjustment Door	551CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel	<u>Number</u>	<u>Name/Location</u>	651AT	Upper Inboard Fixed Trailing Edge Access Panel	651BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel	651CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel	
<u>Number</u>	<u>Name/Location</u>																			
551AT	Upper Inboard Fixed Trailing Edge Access Panel																			
551BB	Lower Inboard Fixed Trailing Edge, Gear Adjustment Door																			
551CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel																			
<u>Number</u>	<u>Name/Location</u>																			
651AT	Upper Inboard Fixed Trailing Edge Access Panel																			
651BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel																			
651CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel																			
— END OF TASK —																				

EFFECTIVITY
AKS ALL

SOURCE
AWL

LEFT REAR SPAR WEB AT TRUNNION ATTACHMENT, MLG AND T.E FITTINGS

D633A109-AKS
57-651-00-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR WEB AT TRUNNION ATTACHMENT, MLG AND T.E FITTINGS			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-651-00-02 RELATED CARD
TAIL NUMBER	WORK AREA R WING TE	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 651AT 651BT 651CT			ZONE 651 661 671
		NOTE			

Inspect (Ultrasonic) the rear spar web at the trunnion attachment and main landing gear fitting locations from rib 1 to rib 27.

See Doc. D626A001 - DTR, DTR check form 57-20-24/25/26, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-11.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 18000FC.

ACCESS NOTE: Deploy flaps and spoilers to gain access.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR WEB AT TRUNNION ATTACHMENT, MLG AND T.E FITTINGS
		D633A109-AKS 57-651-00-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-651-00-02								
				MECH INSP								
TASK 57-05-02-130-829												
1. INTERNAL - SPECIAL DETAILED: REAR SPAR WEB AT TRUNNION ATTACHMENT, MLG AND T.E. FITTINGS												
A. Inspection												
SUBTASK 57-05-02-010-022												
(1) Open these access panels on the Left side:												
<table> <thead> <tr> <th><u>Number</u></th><th><u>Name/Location</u></th></tr> </thead> <tbody> <tr> <td>551AT</td><td>Upper Inboard Fixed Trailing Edge Access Panel</td></tr> <tr> <td>551BB</td><td>Lower Inboard Fixed Trailing Edge, Gear Adjustment Door</td></tr> <tr> <td>551CT</td><td>Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel</td></tr> </tbody> </table>				<u>Number</u>	<u>Name/Location</u>	551AT	Upper Inboard Fixed Trailing Edge Access Panel	551BB	Lower Inboard Fixed Trailing Edge, Gear Adjustment Door	551CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel	
<u>Number</u>	<u>Name/Location</u>											
551AT	Upper Inboard Fixed Trailing Edge Access Panel											
551BB	Lower Inboard Fixed Trailing Edge, Gear Adjustment Door											
551CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel											
Open these access panels on the Right side:												
<table> <thead> <tr> <th><u>Number</u></th><th><u>Name/Location</u></th></tr> </thead> <tbody> <tr> <td>651AT</td><td>Upper Inboard Fixed Trailing Edge Access Panel</td></tr> <tr> <td>651BT</td><td>Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel</td></tr> <tr> <td>651CT</td><td>Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel</td></tr> </tbody> </table>				<u>Number</u>	<u>Name/Location</u>	651AT	Upper Inboard Fixed Trailing Edge Access Panel	651BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel	651CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel	
<u>Number</u>	<u>Name/Location</u>											
651AT	Upper Inboard Fixed Trailing Edge Access Panel											
651BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel											
651CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel											
<u>NOTE:</u> Deploy flaps and spoilers to gain access.												
SUBTASK 57-05-02-130-029												
(2) Do an Ultrasonic inspection of the rear spar web at the trunnion attachment and main landing gear fitting locations from rib 1 to rib 27.												
See Doc. D626A001 - DTR, DTR check form 57-20-24/25/26, for alternative inspection.												
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 4, Subject 57-10-11.												
SUBTASK 57-05-02-410-022												
(3) Close these access panels on the Left side:												
<table> <thead> <tr> <th><u>Number</u></th><th><u>Name/Location</u></th></tr> </thead> <tbody> <tr> <td>551AT</td><td>Upper Inboard Fixed Trailing Edge Access Panel</td></tr> <tr> <td>551BB</td><td>Lower Inboard Fixed Trailing Edge, Gear Adjustment Door</td></tr> <tr> <td>551CT</td><td>Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel</td></tr> </tbody> </table>				<u>Number</u>	<u>Name/Location</u>	551AT	Upper Inboard Fixed Trailing Edge Access Panel	551BB	Lower Inboard Fixed Trailing Edge, Gear Adjustment Door	551CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel	
<u>Number</u>	<u>Name/Location</u>											
551AT	Upper Inboard Fixed Trailing Edge Access Panel											
551BB	Lower Inboard Fixed Trailing Edge, Gear Adjustment Door											
551CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel											
Close these access panels on the Right side:												
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<u>Number</u>	<u>Name/Location</u>											
651AT	Upper Inboard Fixed Trailing Edge Access Panel											
651BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel											
651CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel											
— END OF TASK —												

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR WEB AT TRUNNION ATTACHMENT, MLG AND T.E FITTINGS
		D633A109-AKS 57-651-00-02

AKS



737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT RIB 25 UPPER AND LOWER HORIZONTAL FLANGE			BOEING CARD NO. 57-651-10-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE 700 800 900ER ENGINE ALL NOTE
		ACCESS			ZONE 533

Inspect (High Frequency Eddy Current) the entire upper and lower chord horizontal flange from the front spar to the rear spar at WBL 616.75.

See Doc. D626A001 - DTR, DTR check form 57-20-29-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-40.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

AIRPLANE NOTE: Applies to 737-700, 737-800 and 737-900 ER with production installed winglets per Section 9, Table 9-1.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT RIB 25 UPPER AND LOWER HORIZONTAL FLANGE
		D633A109-AKS 57-651-10-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-651-10-01
TASK 57-05-02-250-863				MECH INSP
1. INTERNAL - SPECIAL DETAILED: RIB 25 UPPER AND LOWER HORIZONTAL FLANGE				
A. Inspection				
SUBTASK 57-05-02-250-063				
(1) Do a High Frequency Eddy Current inspection of the entire upper and lower chord horizontal flange from the front spar to the rear spar at WBL 616.75. See Doc. D626A001 - DTR, DTR check form 57-20-29-1, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-40.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT RIB 25 UPPER AND LOWER HORIZONTAL FLANGE		
		D633A109-AKS 57-651-10-01	Page 2 of 2 Feb 15/2015	

AKS



737-600/700/800/900 TASK CARDS

AIRLINE CARD NO		TITLE RIGHT RIB 25 UPPER AND LOWER HORIZONTAL FLANGE			BOEING CARD NO. 57-651-10-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE 700 800 900ER ENGINE ALL NOTE
		ACCESS			ZONE 633

Inspect (High Frequency Eddy Current) the entire upper and lower chord horizontal flange from the front spar to the rear spar at WBL 616.75.

See Doc. D626A001 - DTR, DTR check form 57-20-29-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-40.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 2 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

AIRPLANE NOTE: Applies to 737-700, 737-800 and 737-900 ER with production installed winglets per Section 9, Table 9-1.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT RIB 25 UPPER AND LOWER HORIZONTAL FLANGE
	D633A109-AKS 57-651-10-02	Page 1 of 2 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-651-10-02
TASK 57-05-02-250-863				MECH INSP
1. INTERNAL - SPECIAL DETAILED: RIB 25 UPPER AND LOWER HORIZONTAL FLANGE				
A. Inspection				
SUBTASK 57-05-02-250-063				
(1) Do a High Frequency Eddy Current inspection of the entire upper and lower chord horizontal flange from the front spar to the rear spar at WBL 616.75. See Doc. D626A001 - DTR, DTR check form 57-20-29-1, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-40.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT RIB 25 UPPER AND LOWER HORIZONTAL FLANGE		
		D633A109-AKS 57-651-10-02	Page 2 of 2 Feb 15/2015	

AKS



737-600/700/800/900

Task Cards

AIRLINE CARD NO		TITLE LEFT RIB 27, UPPER AND LOWER RIB FLANGE TO SKIN ATTACHMENT			BOEING CARD NO. 57-652-00-01		
DATE	TASK SPECIAL DETAILED				RELATED CARD		
TAIL NUMBER	WORK AREA LEFT WING TIP	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY		
STATION	SKILL AIRPL	NOTE			AIRPLANE 700 800 900ER		
					ENGINE ALL		
		ACCESS			ZONE 534		

Inspect (Low Frequency Eddy Current) the entire upper and lower rib flange to skin attachment from the front spar to the rear spar at WBL 658.17.

See Doc. D626A001 - DTR, DTR check form 57-20-29-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-48.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

AIRPLANE NOTE: Applies to 737-700, 737-800 and 737-900 ER with production installed winglets per Section 9, Table 9-1.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT RIB 27, UPPER AND LOWER RIB FLANGE TO SKIN ATTACHMENT
		D633A109-AKS 57-652-00-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-652-00-01
				MECH INSP
<p>TASK 57-05-02-250-865</p> <p>1. EXTERNAL - SPECIAL DETAILED: RIB 27, UPPER AND LOWER RIB FLANGE TO SKIN ATTACHMENT</p> <p>A. Inspection</p> <p>SUBTASK 57-05-02-250-065</p> <p>(1) Do a Low Frequency Eddy Current inspection of the entire upper and lower rib flange to skin attachment from the front spar to the rear spar at WBL 658.17. See Doc. D626A001 - DTR, DTR check form 57-20-29-2, for alternative inspection. The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-48.</p> <p style="text-align: center;">— END OF TASK —</p>				
EFFECTIVITY AKS ALL		SOURCE AWL	LEFT RIB 27, UPPER AND LOWER RIB FLANGE TO SKIN ATTACHMENT	
			D633A109-AKS 57-652-00-01	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT RIB 27, UPPER AND LOWER RIB FLANGE TO SKIN ATTACHMENT			BOEING CARD NO. 57-652-00-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING TIP	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE 700 800 900ER ENGINE ALL NOTE
		ACCESS		ZONE 634	

Inspect (Low Frequency Eddy Current) the entire upper and lower rib flange to skin attachment from the front spar to the rear spar at WBL 658.17.

See Doc. D626A001 - DTR, DTR check form 57-20-29-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-48.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 36000FC.

AIRPLANE NOTE: Applies to 737-700, 737-800 and 737-900 ER with production installed winglets per Section 9, Table 9-1.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT RIB 27, UPPER AND LOWER RIB FLANGE TO SKIN ATTACHMENT	D633A109-AKS 57-652-00-02	Page 1 of 2 Oct 15/2014
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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-652-00-02
				MECH INSP
TASK 57-05-02-250-865				
1. EXTERNAL - SPECIAL DETAILED: RIB 27, UPPER AND LOWER RIB FLANGE TO SKIN ATTACHMENT				
<p>A. Inspection</p> <p>SUBTASK 57-05-02-250-065</p> <p>(1) Do a Low Frequency Eddy Current inspection of the entire upper and lower rib flange to skin attachment from the front spar to the rear spar at WBL 658.17.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-20-29-2, for alternative inspection.</p> <p>The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-48.</p> <p style="text-align: center;">— END OF TASK —</p>				
<p>EFFECTIVITY AKS ALL</p> <p>SOURCE AWL</p> <p>RIGHT RIB 27, UPPER AND LOWER RIB FLANGE TO SKIN ATTACHMENT</p> <p>D633A109-AKS 57-652-00-02</p>				

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT RIB 27, FRONT AND REAR SPAR TENSION FITTINGS			BOEING CARD NO. 57-653-00-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING TIP		VERSION 1.1	THRESHOLD NOTE	APPLICABILITY
STATION	SKILL AIRPL	NOTE	AIRPLANE 700 800 900ER ENGINE ALL NOTE		
		ACCESS NOTE		ZONE 534	

Inspect (High Frequency Eddy Current) the fasteners holes on the front and rear spar tension fitting at all eight fastener locations from the outboard side passing through rib 27.

See Doc. D626A001 - DTR, DTR check form 57-20-29-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-92.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

AIRPLANE NOTE: Applies to 737-700, 737-800 and 737-900 ER with production installed winglets per Section 9, Table 9-1.

ACCESS NOTE: Fastener removal required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT RIB 27, FRONT AND REAR SPAR TENSION FITTINGS
		D633A109-AKS 57-653-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-653-00-01
				MECH INSP
TASK 57-05-02-250-867				
1. INTERNAL - SPECIAL DETAILED: RIB 27, FRONT AND REAR SPAR TENSION FITTINGS				
A. Inspection				
NOTE: Fastener removal required.				
SUBTASK 57-05-02-250-067				
(1) Do a High Frequency Eddy Current inspection of the fasteners holes on the front and rear spar tension fitting at all eight fastener locations from the outboard side passing through rib 27.				
See Doc. D626A001 - DTR, DTR check form 57-20-29-3, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL				
SOURCE AWL				
LEFT RIB 27, FRONT AND REAR SPAR TENSION FITTINGS				
D633A109-AKS 57-653-00-01				
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT RIB 27, FRONT AND REAR SPAR TENSION FITTINGS			BOEING CARD NO. 57-653-00-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING TIP	VERSION 1.1 NOTE	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE 700 800 900ER ENGINE ALL NOTE
		ACCESS NOTE			ZONE 634

Inspect (High Frequency Eddy Current) the fasteners holes on the front and rear spar tension fitting at all eight fastener locations from the outboard side passing through rib 27.

See Doc. D626A001 - DTR, DTR check form 57-20-29-3, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-92.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 24000FC.

AIRPLANE NOTE: Applies to 737-700, 737-800 and 737-900 ER with production installed winglets per Section 9, Table 9-1.

ACCESS NOTE: Fastener removal required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT RIB 27, FRONT AND REAR SPAR TENSION FITTINGS
		D633A109-AKS 57-653-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-653-00-02
TASK 57-05-02-250-867				MECH INSP
1. INTERNAL - SPECIAL DETAILED: RIB 27, FRONT AND REAR SPAR TENSION FITTINGS				
A. Inspection				
NOTE: Fastener removal required.				
SUBTASK 57-05-02-250-067				
(1) Do a High Frequency Eddy Current inspection of the fasteners holes on the front and rear spar tension fitting at all eight fastener locations from the outboard side passing through rib 27.				
See Doc. D626A001 - DTR, DTR check form 57-20-29-3, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT RIB 27, FRONT AND REAR SPAR TENSION FITTINGS		
		D633A109-AKS 57-653-00-02	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT STRUT TO WING ATTACHMENTS			BOEING CARD NO.
DATE	TASK DETAILED				57-654-00-01
TAIL NUMBER	WORK AREA LEFT STRUT	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 5000 FC	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY AIRPLANE ALL ENGINE ALL
		ACCESS 431CL 431CR 434BL			ZONE 431 434

Inspect (Detailed) the links, fittings including the lugs, clevises, and pins.

See Doc. D626A001 - DTR, DTR check form 57-20-35, 57-20-36, 57-20-37, 57-20-38, 57-20-39, for alternative inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT STRUT TO WING ATTACHMENTS
		D633A109-AKS 57-654-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-654-00-01
TASK 57-05-02-211-839				MECH INSP
1. INTERNAL - DETAILED: STRUT TO WING ATTACHMENTS				
A. Inspection				
SUBTASK 57-05-02-010-067				
(1) Open these access panels on the Left side:				
Number Name/Location				
431CL Forward Strut Fairing, Left Overwing Fairing, Strut 1				
431CR Forward Strut Fairing, Right Overwing Fairing, Strut 1				
434BL Aft Strut Fairing, Left Aft Panel, Strut 1				
Open these access panels on the Right side:				
Number Name/Location				
441CL Forward Strut Fairing, Left Overwing Fairing, Strut 2				
441CR Forward Strut Fairing, Right Overwing Fairing, Strut 2				
SUBTASK 57-05-02-211-039				
(2) Do a Detailed inspection of the links, fittings including the lugs, clevises, and pins.				
See Doc. D626A001 - DTR, DTR check form 57-20-35, 57-20-36, 57-20-37, 57-20-38, 57-20-39, for alternative inspection.				
SUBTASK 57-05-02-410-067				
(3) Close these access panels on the Left side:				
Number Name/Location				
431CL Forward Strut Fairing, Left Overwing Fairing, Strut 1				
431CR Forward Strut Fairing, Right Overwing Fairing, Strut 1				
434BL Aft Strut Fairing, Left Aft Panel, Strut 1				
Close these access panels on the Right side:				
Number Name/Location				
441CL Forward Strut Fairing, Left Overwing Fairing, Strut 2				
441CR Forward Strut Fairing, Right Overwing Fairing, Strut 2				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT STRUT TO WING ATTACHMENTS
		D633A109-AKS 57-654-00-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT STRUT TO WING ATTACHMENTS			BOEING CARD NO.
DATE	TASK DETAILED				57-654-00-02
TAIL NUMBER	WORK AREA RIGHT STRUT	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 5000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 441CL 441CR			ZONE 441 444

Inspect (Detailed) the links, fittings including the lugs, clevises, and pins.

See Doc. D626A001 - DTR, DTR check form 57-20-35, 57-20-36, 57-20-37, 57-20-38, 57-20-39, for alternative inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT STRUT TO WING ATTACHMENTS
		D633A109-AKS 57-654-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-654-00-02
				MECH INSP
TASK 57-05-02-211-839				
1. INTERNAL - DETAILED: STRUT TO WING ATTACHMENTS				
A. Inspection				
SUBTASK 57-05-02-010-067				
(1) Open these access panels on the Left side:				
Number Name/Location				
431CL Forward Strut Fairing, Left Overwing Fairing, Strut 1				
431CR Forward Strut Fairing, Right Overwing Fairing, Strut 1				
434BL Aft Strut Fairing, Left Aft Panel, Strut 1				
Open these access panels on the Right side:				
Number Name/Location				
441CL Forward Strut Fairing, Left Overwing Fairing, Strut 2				
441CR Forward Strut Fairing, Right Overwing Fairing, Strut 2				
SUBTASK 57-05-02-211-039				
(2) Do a Detailed inspection of the links, fittings including the lugs, clevises, and pins.				
See Doc. D626A001 - DTR, DTR check form 57-20-35, 57-20-36, 57-20-37, 57-20-38, 57-20-39, for alternative inspection.				
SUBTASK 57-05-02-410-067				
(3) Close these access panels on the Left side:				
Number Name/Location				
431CL Forward Strut Fairing, Left Overwing Fairing, Strut 1				
431CR Forward Strut Fairing, Right Overwing Fairing, Strut 1				
434BL Aft Strut Fairing, Left Aft Panel, Strut 1				
Close these access panels on the Right side:				
Number Name/Location				
441CL Forward Strut Fairing, Left Overwing Fairing, Strut 2				
441CR Forward Strut Fairing, Right Overwing Fairing, Strut 2				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT STRUT TO WING ATTACHMENTS
		D633A109-AKS 57-654-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT IN-SPAR RIB, SECTION 0, WINGLET			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-655-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING TIP	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE 800 900ER ENGINE ALL NOTE
		ACCESS NOTE			ZONE 527

Inspect (Open Hole Eddy Current) all eighteen upper and lower tension bolt holes common to the winglet STA 0 Rib.

See Doc. D626A001 - DTR, DTR check form 57-31-02-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-71.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 21000FC.

AIRPLANE NOTE: Applicable to 737-800, -900ER with production installed winglets per Section 9, Table 9-1.

ACCESS NOTE: Removal of winglet and tension bolts is required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT IN-SPAR RIB, SECTION 0, WINGLET
		D633A109-AKS 57-655-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-655-00-01
TASK 57-05-02-250-869				MECH INSP
1. INTERNAL - SPECIAL DETAILED: IN-SPAR RIB, STATION 0, WINGLET				
A. Inspection				
NOTE: Removal of winglet and tension bolts is required.				
SUBTASK 57-05-02-250-069				
(1) Do a High Frequency Eddy Current inspection of all eighteen upper and lower tension bolt holes common to the winglet STA 0 Rib.				
See Doc. D626A001 - DTR, DTR check form 57-31-02-1, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT IN-SPAR RIB, SECTION 0, WINGLET		
		D633A109-AKS 57-655-00-01	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT IN-SPAR RIB, SECTION 0, WINGLET			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-655-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING TIP	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE 800 900ER ENGINE ALL NOTE
		ACCESS NOTE			ZONE 627

Inspect (Open Hole Eddy Current) all eighteen upper and lower tension bolt holes common to the winglet STA 0 Rib.

See Doc. D626A001 - DTR, DTR check form 57-31-02-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-71.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 21000FC.

AIRPLANE NOTE: Applicable to 737-800, -900ER with production installed winglets per Section 9, Table 9-1.

ACCESS NOTE: Removal of winglet and tension bolts is required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT IN-SPAR RIB, SECTION 0, WINGLET	
		D633A109-AKS 57-655-00-02	Page 1 of 2 Jun 15/2016

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-655-00-02
TASK 57-05-02-250-869				MECH INSP
1. INTERNAL - SPECIAL DETAILED: IN-SPAR RIB, STATION 0, WINGLET				
A. Inspection				
NOTE: Removal of winglet and tension bolts is required.				
SUBTASK 57-05-02-250-069				
(1) Do a High Frequency Eddy Current inspection of all eighteen upper and lower tension bolt holes common to the winglet STA 0 Rib.				
See Doc. D626A001 - DTR, DTR check form 57-31-02-1, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL				
SOURCE AWL				
RIGHT IN-SPAR RIB, SECTION 0, WINGLET				
D633A109-AKS 57-655-00-02				
Page 2 of 2 Feb 15/2015				

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT IN-SPAR RIB, STA 0 BOLT HOLES			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-656-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING TIP	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE 800 900ER ENGINE ALL NOTE
		ACCESS 527AB NOTE			ZONE 527

Inspect (Open Hole Eddy Current) the in-spar lower flange of the winglet STA 0 (root) rib.

See Doc. D626A001 - DTR, DTR check form 57-31-02-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-72.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 21000FC.

AIRPLANE NOTE: Applicable to 737-800, -900ER with production installed winglets per Section 9, Table 9-1.

ACCESS NOTE: Removal of winglet and adjacent access panel is required. Remove 2 fasteners forward of the front spar common to the rib flange.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT IN-SPAR RIB, STA 0 BOLT HOLES	
		D633A109-AKS 57-656-00-01	Page 1 of 2 Jun 15/2016

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-656-00-01
				MECH INSP
TASK 57-05-02-250-871				
1. INTERNAL - SPECIAL DETAILED: IN-SPAR RIB, STA 0 BOLT HOLES				
A. Inspection				
SUBTASK 57-05-02-010-153				
(1) Open this access panel on the Left side:				
Number Name/Location				
527AB Winglet Access Panel				
Open this access panel on the Right side:				
Number Name/Location				
627AB Winglet Access Panel				
NOTE: Removal of winglet and adjacent access panel is required. Remove 2 fasteners forward of the front spar common to the rib flange.				
SUBTASK 57-05-02-250-071				
(2) Do a High Frequency Eddy Current inspection of the in-spar lower flange of the winglet STA 0 (root) rib.				
See Doc. D626A001 - DTR, DTR check form 57-31-02-2, for alternative inspection.				
SUBTASK 57-05-02-410-153				
(3) Close this access panel on the Left side:				
Number Name/Location				
527AB Winglet Access Panel				
Close this access panel on the Right side:				
Number Name/Location				
627AB Winglet Access Panel				
———— END OF TASK ——				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT IN-SPAR RIB, STA 0 BOLT HOLES
		D633A109-AKS 57-656-00-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT IN-SPAR RIB, STA 0 BOLT HOLES			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-656-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING TIP	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE 800 900ER ENGINE ALL NOTE
		ACCESS 627AB			ZONE 627
		NOTE			

Inspect (Open Hole Eddy Current) the in-spar lower flange of the winglet STA 0 (root) rib.

See Doc. D626A001 - DTR, DTR check form 57-31-02-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-10-72.

INTERVAL NOTE: Flight length sensitive (FLS) task. See Section 9, Figure 1 to determine threshold. Boeing recommended repeat inspection interval is 21000FC.

AIRPLANE NOTE: Applicable to 737-800, -900ER with production installed winglets per Section 9, Table 9-1.

ACCESS NOTE: Removal of winglet and adjacent access panel is required. Remove 2 fasteners forward of the front spar common to the rib flange.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT IN-SPAR RIB, STA 0 BOLT HOLES
		D633A109-AKS 57-656-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-656-00-02
				MECH INSP
TASK 57-05-02-250-871				
1. INTERNAL - SPECIAL DETAILED: IN-SPAR RIB, STA 0 BOLT HOLES				
A. Inspection				
SUBTASK 57-05-02-010-153				
(1) Open this access panel on the Left side:				
Number Name/Location				
527AB Winglet Access Panel				
Open this access panel on the Right side:				
Number Name/Location				
627AB Winglet Access Panel				
NOTE: Removal of winglet and adjacent access panel is required. Remove 2 fasteners forward of the front spar common to the rib flange.				
SUBTASK 57-05-02-250-071				
(2) Do a High Frequency Eddy Current inspection of the in-spar lower flange of the winglet STA 0 (root) rib.				
See Doc. D626A001 - DTR, DTR check form 57-31-02-2, for alternative inspection.				
SUBTASK 57-05-02-410-153				
(3) Close this access panel on the Left side:				
Number Name/Location				
527AB Winglet Access Panel				
Close this access panel on the Right side:				
Number Name/Location				
627AB Winglet Access Panel				
———— END OF TASK ——				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT IN-SPAR RIB, STA 0 BOLT HOLES	
		D633A109-AKS 57-656-00-02	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT INBOARD ACTUATOR SUPPORT FITTINGS			BOEING CARD NO.
DATE	TASK DETAILED				57-658-00-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY
		ACCESS NOTE			AIRPLANE ALL ENGINE ALL
					ZONE 552

Inspect (Detailed) all the lugs of both support fittings on the inboard actuator support fittings on the main landing gear beam.

See Doc. D626A001 - DTR, DTR check form 57-51-15, for alternative inspection.

ACCESS NOTE: Access requires deployment of inboard flaps.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT INBOARD ACTUATOR SUPPORT FITTINGS
		D633A109-AKS 57-658-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-658-00-01
TASK 57-05-02-211-841				MECH INSP
1. INTERNAL - DETAILED: INBOARD ACTUATOR SUPPORT FITTINGS				
A. Inspection				
NOTE: Access requires deployment of inboard flaps.				
SUBTASK 57-05-02-211-041				
(1) Do a Detailed inspection of all the lugs of both support fittings on the inboard actuator support fittings on the main landing gear beam.				
See Doc. D626A001 - DTR, DTR check form 57-51-15, for alternative inspection				
— END OF TASK —				
EFFECTIVITY AKS ALL				
SOURCE AWL				
LEFT INBOARD ACTUATOR SUPPORT FITTINGS				
D633A109-AKS 57-658-00-01				
Page 2 of 2 Feb 15/2015				

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT INBOARD ACTUATOR SUPPORT FITTINGS			BOEING CARD NO.
DATE	TASK DETAILED				57-658-00-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY AIRPLANE ALL ENGINE ALL
		ACCESS NOTE			ZONE 652

Inspect (Detailed) all the lugs of both support fittings on the inboard actuator support fittings on the main landing gear beam.

See Doc. D626A001 - DTR, DTR check form 57-51-15, for alternative inspection.

ACCESS NOTE: Access requires deployment of inboard flaps.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBOARD ACTUATOR SUPPORT FITTINGS
		D633A109-AKS 57-658-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-658-00-02
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TASK 57-05-02-211-841

MECH

INSP

1. INTERNAL - DETAILED: INBOARD ACTUATOR SUPPORT FITTINGS**A. Inspection**NOTE: Access requires deployment of inboard flaps.

SUBTASK 57-05-02-211-041

- (1) Do a Detailed inspection of all the lugs of both support fittings on the inboard actuator support fittings on the main landing gear beam.

See Doc. D626A001 - DTR, DTR check form 57-51-15, for alternative inspection

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBOARD ACTUATOR SUPPORT FITTINGS
		D633A109-AKS 57-658-00-02

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AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT GEAR BEAM INBOARD SUPPORT FITTING			BOEING CARD NO. 57-659-00-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS			ZONE 551

Inspect (High Frequency Eddy Current) the four main lugs on the inboard support fitting of the main landing gear beam.

See Doc. D626A001 - DTR, DTR check form 57-51-16, for alternative inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT GEAR BEAM INBOARD SUPPORT FITTING
		D633A109-AKS 57-659-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-659-00-01
TASK 57-05-02-250-873				MECH INSP

1. EXTERNAL - SPECIAL DETAILED: GEAR BEAM INBOARD SUPPORT FITTING**A. Inspection**

SUBTASK 57-05-02-250-073

- (1) Do a High Frequency Eddy Current inspection of the four main lugs on the inboard support fitting of the main landing gear beam.

See Doc. D626A001 - DTR, DTR check form 57-51-16, for alternative inspection.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT GEAR BEAM INBOARD SUPPORT FITTING	
		D633A109-AKS 57-659-00-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT GEAR BEAM INBOARD SUPPORT FITTING			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-659-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS			ZONE 651

Inspect (High Frequency Eddy Current) the four main lugs on the inboard support fitting of the main landing gear beam.

See Doc. D626A001 - DTR, DTR check form 57-51-16, for alternative inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT GEAR BEAM INBOARD SUPPORT FITTING
		D633A109-AKS 57-659-00-02

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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-659-00-02
TASK 57-05-02-250-873				MECH INSP

1. EXTERNAL - SPECIAL DETAILED: GEAR BEAM INBOARD SUPPORT FITTING**A. Inspection**

SUBTASK 57-05-02-250-073

- (1) Do a High Frequency Eddy Current inspection of the four main lugs on the inboard support fitting of the main landing gear beam.

See Doc. D626A001 - DTR, DTR check form 57-51-16, for alternative inspection.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT GEAR BEAM INBOARD SUPPORT FITTING
		D633A109-AKS 57-659-00-02

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT TRACK #1- OUTBOARD MAIN FLAP OUTBOARD TRACK			BOEING CARD NO.
DATE	TASK DETAILED				57-660-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 4000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE 600 700 700C 700IGW 800 900 NOTE ENGINE ALL
		ACCESS 544AB 544BB			ZONE 544

Inspect (Detailed) the outboard main flap, outboard track at WBL 357.7.

See Doc. D626A001 - DTR, DTR check form 57-53-01-1a, for alternative inspection.

AIRPLANE NOTE: All except 900ER

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT TRACK #1- OUTBOARD MAIN FLAP OUTBOARD TRACK
		D633A109-AKS 57-660-00-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-660-00-01																								
				MECH INSP																								
TASK 57-05-02-211-843																												
1. INTERNAL - DETAILED: TRACK #1 & #8 - OUTBOARD MAIN FLAP OUTBOARD TRACK																												
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-069</p> <p>(1) Open these access panels on the Left side:</p> <table style="margin-left: 20px;"> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> <tr> <td>544AB</td> <td>Flap Support No. 1 Access Panel, Forward Assembly</td> </tr> <tr> <td>544BB</td> <td>Flap Support No. 1 Access Panel, Aft Assembly</td> </tr> </table> <p>Open these access panels on the Right side:</p> <table style="margin-left: 20px;"> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> <tr> <td>644AB</td> <td>Flap Support No. 8, Forward Assembly Access Panel</td> </tr> <tr> <td>644BB</td> <td>Flap Support No. 8, Aft Assembly Access Panel</td> </tr> </table> <p>SUBTASK 57-05-02-211-043</p> <p>(2) Do a Detailed inspection of the outboard main flap, outboard track at WBL 357.7. See Doc. D626A001 - DTR, DTR check form 57-53-01-1a, for alternative inspection.</p> <p>SUBTASK 57-05-02-410-069</p> <p>(3) Close these access panels on the Left side:</p> <table style="margin-left: 20px;"> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> <tr> <td>544AB</td> <td>Flap Support No. 1 Access Panel, Forward Assembly</td> </tr> <tr> <td>544BB</td> <td>Flap Support No. 1 Access Panel, Aft Assembly</td> </tr> </table> <p>Close these access panels on the Right side:</p> <table style="margin-left: 20px;"> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> <tr> <td>644AB</td> <td>Flap Support No. 8, Forward Assembly Access Panel</td> </tr> <tr> <td>644BB</td> <td>Flap Support No. 8, Aft Assembly Access Panel</td> </tr> </table>					<u>Number</u>	<u>Name/Location</u>	544AB	Flap Support No. 1 Access Panel, Forward Assembly	544BB	Flap Support No. 1 Access Panel, Aft Assembly	<u>Number</u>	<u>Name/Location</u>	644AB	Flap Support No. 8, Forward Assembly Access Panel	644BB	Flap Support No. 8, Aft Assembly Access Panel	<u>Number</u>	<u>Name/Location</u>	544AB	Flap Support No. 1 Access Panel, Forward Assembly	544BB	Flap Support No. 1 Access Panel, Aft Assembly	<u>Number</u>	<u>Name/Location</u>	644AB	Flap Support No. 8, Forward Assembly Access Panel	644BB	Flap Support No. 8, Aft Assembly Access Panel
<u>Number</u>	<u>Name/Location</u>																											
544AB	Flap Support No. 1 Access Panel, Forward Assembly																											
544BB	Flap Support No. 1 Access Panel, Aft Assembly																											
<u>Number</u>	<u>Name/Location</u>																											
644AB	Flap Support No. 8, Forward Assembly Access Panel																											
644BB	Flap Support No. 8, Aft Assembly Access Panel																											
<u>Number</u>	<u>Name/Location</u>																											
544AB	Flap Support No. 1 Access Panel, Forward Assembly																											
544BB	Flap Support No. 1 Access Panel, Aft Assembly																											
<u>Number</u>	<u>Name/Location</u>																											
644AB	Flap Support No. 8, Forward Assembly Access Panel																											
644BB	Flap Support No. 8, Aft Assembly Access Panel																											
— END OF TASK —																												

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT TRACK #8- OUTBOARD MAIN FLAP OUTBOARD TRACK			BOEING CARD NO. 57-660-00-02
DATE	TASK DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 4000 FC	APPLICABILITY AIRPLANE 600 700 700C 700IGW 800 900 NOTE
STATION	SKILL AIRPL				ENGINE ALL
		ACCESS 644AB 644BB			ZONE 644

Inspect (Detailed) the outboard main flap, outboard track at WBL 357.7.

See Doc. D626A001 - DTR, DTR check form 57-53-01-1a, for alternative inspection.

AIRPLANE NOTE: All except 900ER

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT TRACK #8- OUTBOARD MAIN FLAP OUTBOARD TRACK
		D633A109-AKS 57-660-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-660-00-02
TASK 57-05-02-211-843				MECH INSP

1. INTERNAL - DETAILED: TRACK #1 & #8 - OUTBOARD MAIN FLAP OUTBOARD TRACK

A. Inspection

SUBTASK 57-05-02-010-069

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
544AB	Flap Support No. 1 Access Panel, Forward Assembly
544BB	Flap Support No. 1 Access Panel, Aft Assembly

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
644AB	Flap Support No. 8, Forward Assembly Access Panel
644BB	Flap Support No. 8, Aft Assembly Access Panel

SUBTASK 57-05-02-211-043

(2) Do a Detailed inspection of the outboard main flap, outboard track at WBL 357.7.
See Doc. D626A001 - DTR, DTR check form 57-53-01-1a, for alternative inspection.

SUBTASK 57-05-02-410-069

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
544AB	Flap Support No. 1 Access Panel, Forward Assembly
544BB	Flap Support No. 1 Access Panel, Aft Assembly

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
644AB	Flap Support No. 8, Forward Assembly Access Panel
644BB	Flap Support No. 8, Aft Assembly Access Panel

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT TRACK #8- OUTBOARD MAIN FLAP OUTBOARD TRACK
		D633A109-AKS 57-660-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT SUPPORT, FORWARD FITTING ASSY FLAP TRACKS 1, 2, 3,			BOEING CARD NO. 57-661-00-01	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 4000 FC	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 544AB 544BB				ZONE 542 543 544
		NOTE				

Inspect (Detailed) the catcher attached to the forward fitting assemblies for flap tracks right and left side at WBL 357.7, 254.0 and 164.0 on the inside bottom surface of the catcher.

See Doc. D626A001 - DTR, DTR check form 57-53-02, for alternative inspection.

ACCESS NOTE: Remove catcher. Access to catcher requires removal of the forward fixed flap support fairing.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SUPPORT, FORWARD FITTING ASSY FLAP TRACKS 1, 2, 3, D633A109-AKS 57-661-00-01	Page 1 of 2 Oct 15/2014
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-661-00-01
TASK 57-05-02-211-845				MECH INSP
1. INTERNAL - DETAILED: SUPPORT, FORWARD FITTING ASSY FLAP TRACKS 1, 2, 3, (6, 7, & 8)				
A. Inspection				
SUBTASK 57-05-02-010-070				
(1) Open these access panels on the Left side:				
Number Name/Location				
544AB Flap Support No. 1 Access Panel, Forward Assembly				
544BB Flap Support No. 1 Access Panel, Aft Assembly				
Open these access panels on the Right side:				
Number Name/Location				
644AB Flap Support No. 8, Forward Assembly Access Panel				
644BB Flap Support No. 8, Aft Assembly Access Panel				
NOTE: Remove catcher. Access to catcher requires removal of the forward fixed flap support fairing.				
SUBTASK 57-05-02-211-045				
(2) Do a Detailed inspection of the catcher attached to the forward fitting assemblies for flap tracks right and left side at WBL 357.7, 254.0 and 164.0 on the inside bottom surface of the catcher.				
See Doc. D626A001 - DTR, DTR check form 57-53-02, for alternative inspection.				
SUBTASK 57-05-02-410-070				
(3) Close these access panels on the Left side:				
Number Name/Location				
544AB Flap Support No. 1 Access Panel, Forward Assembly				
544BB Flap Support No. 1 Access Panel, Aft Assembly				
Close these access panels on the Right side:				
Number Name/Location				
644AB Flap Support No. 8, Forward Assembly Access Panel				
644BB Flap Support No. 8, Aft Assembly Access Panel				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SUPPORT, FORWARD FITTING ASSY FLAP TRACKS 1, 2, 3, D633A109-AKS 57-661-00-01		
				Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT SUPPORT, FORWARD FITTING ASSY FLAP TRACKS 6, 7, 8			BOEING CARD NO. 57-661-00-02	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 4000 FC	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 644AB 644BB				ZONE 642 643 644
		NOTE				

Inspect (Detailed) the catcher attached to the forward fitting assemblies for flap tracks right and left side at WBL 357.7, 254.0 and 164.0 on the inside bottom surface of the catcher.

See Doc. D626A001 - DTR, DTR check form 57-53-02, for alternative inspection.

ACCESS NOTE: Remove catcher. Access to catcher requires removal of the forward fixed flap support fairing.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SUPPORT, FORWARD FITTING ASSY FLAP TRACKS 6, 7, 8	
		D633A109-AKS 57-661-00-02	Page 1 of 2 Oct 15/2014

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-661-00-02																								
				MECH INSP																								
TASK 57-05-02-211-845																												
1. INTERNAL - DETAILED: SUPPORT, FORWARD FITTING ASSY FLAP TRACKS 1, 2, 3, (6, 7, & 8)																												
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-070</p> <p>(1) Open these access panels on the Left side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>544AB</td> <td>Flap Support No. 1 Access Panel, Forward Assembly</td> </tr> <tr> <td>544BB</td> <td>Flap Support No. 1 Access Panel, Aft Assembly</td> </tr> </tbody> </table> <p>Open these access panels on the Right side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>644AB</td> <td>Flap Support No. 8, Forward Assembly Access Panel</td> </tr> <tr> <td>644BB</td> <td>Flap Support No. 8, Aft Assembly Access Panel</td> </tr> </tbody> </table> <p><u>NOTE:</u> Remove catcher. Access to catcher requires removal of the forward fixed flap support fairing.</p> <p>SUBTASK 57-05-02-211-045</p> <p>(2) Do a Detailed inspection of the catcher attached to the forward fitting assemblies for flap tracks right and left side at WBL 357.7, 254.0 and 164.0 on the inside bottom surface of the catcher.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-53-02, for alternative inspection.</p> <p>SUBTASK 57-05-02-410-070</p> <p>(3) Close these access panels on the Left side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>544AB</td> <td>Flap Support No. 1 Access Panel, Forward Assembly</td> </tr> <tr> <td>544BB</td> <td>Flap Support No. 1 Access Panel, Aft Assembly</td> </tr> </tbody> </table> <p>Close these access panels on the Right side:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>644AB</td> <td>Flap Support No. 8, Forward Assembly Access Panel</td> </tr> <tr> <td>644BB</td> <td>Flap Support No. 8, Aft Assembly Access Panel</td> </tr> </tbody> </table>					<u>Number</u>	<u>Name/Location</u>	544AB	Flap Support No. 1 Access Panel, Forward Assembly	544BB	Flap Support No. 1 Access Panel, Aft Assembly	<u>Number</u>	<u>Name/Location</u>	644AB	Flap Support No. 8, Forward Assembly Access Panel	644BB	Flap Support No. 8, Aft Assembly Access Panel	<u>Number</u>	<u>Name/Location</u>	544AB	Flap Support No. 1 Access Panel, Forward Assembly	544BB	Flap Support No. 1 Access Panel, Aft Assembly	<u>Number</u>	<u>Name/Location</u>	644AB	Flap Support No. 8, Forward Assembly Access Panel	644BB	Flap Support No. 8, Aft Assembly Access Panel
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<u>Number</u>	<u>Name/Location</u>																											
644AB	Flap Support No. 8, Forward Assembly Access Panel																											
644BB	Flap Support No. 8, Aft Assembly Access Panel																											
— END OF TASK —																												

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT TRACK #2 OUTBOARD MAIN FLAP, INBOARD TRACK			BOEING CARD NO.
DATE	TASK DETAILED				57-662-00-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 4000 FC	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY AIRPLANE 600 700 700C 700IGW 800 900 ENGINE ALL
		ACCESS 543AB			ZONE 543
		NOTE			

Inspect (Detailed) the outboard main flap, inboard track at WBL 254.0.

See Doc. D626A001 - DTR, DTR check form 57-53-03-1a, for alternative inspection.

ACCESS NOTE: For the aft portion of the track the flap must be deployed so the fairing clears the track. For the forward portion of the track the flap support fairing must be removed.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT TRACK #2 OUTBOARD MAIN FLAP, INBOARD TRACK
		D633A109-AKS 57-662-00-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-662-00-01
				MECH INSP
TASK 57-05-02-211-847				
1. INTERNAL - DETAILED: TRACK #2 & #7- OUTBOARD MAIN FLAP, INBOARD TRACK				
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-071</p> <p>(1) Open this access panel on the Left side:</p> <p>Number Name/Location</p> <p>543AB Flap Support No. 2 Access Panel, Forward Assembly</p> <p>Open this access panel on the Right side:</p> <p>Number Name/Location</p> <p>643AB Flap Support No. 7, Forward Assembly Access Panel</p> <p><u>NOTE:</u> For the aft portion of the track the flap must be deployed so the fairing clears the track. For the forward portion of the track the flap support fairing must be removed.</p> <p>SUBTASK 57-05-02-211-047</p> <p>(2) Do a Detailed inspection of the outboard main flap, inboard track at WBL 254.0. See Doc. D626A001 - DTR, DTR check form 57-53-03-1a, for alternative inspection.</p> <p>SUBTASK 57-05-02-410-071</p> <p>(3) Close this access panel on the Left side:</p> <p>Number Name/Location</p> <p>543AB Flap Support No. 2 Access Panel, Forward Assembly</p> <p>Close this access panel on the Right side:</p> <p>Number Name/Location</p> <p>643AB Flap Support No. 7, Forward Assembly Access Panel</p>				
— END OF TASK —				

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT TRACK #7 OUTBOARD MAIN FLAP, INBOARD TRACK			BOEING CARD NO.
DATE	TASK DETAILED				57-662-00-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 4000 FC	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY AIRPLANE 600 700 700C 700IGW 800 900 ENGINE ALL
		ACCESS 643AB NOTE			ZONE 643

Inspect (Detailed) the outboard main flap, inboard track at WBL 254.0.

See Doc. D626A001 - DTR, DTR check form 57-53-03-1a, for alternative inspection.

ACCESS NOTE: For the aft portion of the track the flap must be deployed so the fairing clears the track. For the forward portion of the track the flap support fairing must be removed.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT TRACK #7 OUTBOARD MAIN FLAP, INBOARD TRACK
		D633A109-AKS 57-662-00-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-662-00-02
				MECH INSP
TASK 57-05-02-211-847				
1. INTERNAL - DETAILED: TRACK #2 & #7- OUTBOARD MAIN FLAP, INBOARD TRACK				
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-071</p> <p>(1) Open this access panel on the Left side:</p> <p>Number Name/Location</p> <p>543AB Flap Support No. 2 Access Panel, Forward Assembly</p> <p>Open this access panel on the Right side:</p> <p>Number Name/Location</p> <p>643AB Flap Support No. 7, Forward Assembly Access Panel</p> <p>NOTE: For the aft portion of the track the flap must be deployed so the fairing clears the track. For the forward portion of the track the flap support fairing must be removed.</p> <p>SUBTASK 57-05-02-211-047</p> <p>(2) Do a Detailed inspection of the outboard main flap, inboard track at WBL 254.0. See Doc. D626A001 - DTR, DTR check form 57-53-03-1a, for alternative inspection.</p> <p>SUBTASK 57-05-02-410-071</p> <p>(3) Close this access panel on the Left side:</p> <p>Number Name/Location</p> <p>543AB Flap Support No. 2 Access Panel, Forward Assembly</p> <p>Close this access panel on the Right side:</p> <p>Number Name/Location</p> <p>643AB Flap Support No. 7, Forward Assembly Access Panel</p>				
— END OF TASK —				

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT TRACK #3 - INBOARD MAIN FLAP, OUTBOARD TRACK			BOEING CARD NO. 57-664-00-01
DATE	TASK DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 4000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE 600 700 700C 700IGW 800 900 ENGINE ALL
		ACCESS 542AB 542BB			ZONE 542
		NOTE			

Inspect (Detailed) the inboard main flap, outboard track at WBL 164.0.

See Doc. D626A001 - DTR, DTR check form 57-53-06-1a, for alternative inspection.

ACCESS NOTE: For the aft portion of the track the flap must be deployed so the fairing clears the track. For the forward portion of the track the flap support fairing must be removed.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT TRACK #3 - INBOARD MAIN FLAP, OUTBOARD TRACK
		D633A109-AKS 57-664-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-664-00-01
TASK 57-05-02-211-849				MECH INSP
1. INTERNAL - DETAILED: TRACK #3 & #6- INBOARD MAIN FLAP, OUTBOARD TRACK				
A. Inspection				
SUBTASK 57-05-02-010-072				
(1) Open these access panels on the Left side:				
Number Name/Location				
542AB Flap Support No. 3, Forward Assembly Access Panel				
542BB Flap Support No. 3, Aft Assembly Access Panel				
Open these access panels on the Right side:				
Number Name/Location				
642AB Flap Support No. 6, Forward Assembly Access Panel				
642BB Flap Support No. 6, Aft Assembly Access Panel				
NOTE: For the aft portion of the track the flap must be deployed so the fairing clears the track. For the forward portion of the track the flap support fairing must be removed.				
SUBTASK 57-05-02-211-049				
(2) Do a Detailed inspection of the inboard main flap, outboard track at WBL 164.0.				
See Doc. D626A001 - DTR, DTR check form 57-53-06-1a, for alternative inspection.				
SUBTASK 57-05-02-410-072				
(3) Close these access panels on the Left side:				
Number Name/Location				
542AB Flap Support No. 3, Forward Assembly Access Panel				
542BB Flap Support No. 3, Aft Assembly Access Panel				
Close these access panels on the Right side:				
Number Name/Location				
642AB Flap Support No. 6, Forward Assembly Access Panel				
642BB Flap Support No. 6, Aft Assembly Access Panel				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT TRACK #3 - INBOARD MAIN FLAP, OUTBOARD TRACK		
		D633A109-AKS 57-664-00-01	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT TRACK #6 - INBOARD MAIN FLAP, OUTBOARD TRACK			BOEING CARD NO.
DATE	TASK DETAILED				57-664-00-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 4000 FC	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY AIRPLANE 600 700 700C 700IGW 800 900 ENGINE ALL
		ACCESS 642AB 642BB NOTE			ZONE 642

Inspect (Detailed) the inboard main flap, outboard track at WBL 164.0.

See Doc. D626A001 - DTR, DTR check form 57-53-06-1a, for alternative inspection.

ACCESS NOTE: For the aft portion of the track the flap must be deployed so the fairing clears the track. For the forward portion of the track the flap support fairing must be removed.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT TRACK #6 - INBOARD MAIN FLAP, OUTBOARD TRACK
		D633A109-AKS 57-664-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-664-00-02
TASK 57-05-02-211-849				MECH INSP
1. INTERNAL - DETAILED: TRACK #3 & #6- INBOARD MAIN FLAP, OUTBOARD TRACK				
A. Inspection				
SUBTASK 57-05-02-010-072				
(1) Open these access panels on the Left side:				
Number Name/Location				
542AB Flap Support No. 3, Forward Assembly Access Panel				
542BB Flap Support No. 3, Aft Assembly Access Panel				
Open these access panels on the Right side:				
Number Name/Location				
642AB Flap Support No. 6, Forward Assembly Access Panel				
642BB Flap Support No. 6, Aft Assembly Access Panel				
NOTE: For the aft portion of the track the flap must be deployed so the fairing clears the track. For the forward portion of the track the flap support fairing must be removed.				
SUBTASK 57-05-02-211-049				
(2) Do a Detailed inspection of the inboard main flap, outboard track at WBL 164.0.				
See Doc. D626A001 - DTR, DTR check form 57-53-06-1a, for alternative inspection.				
SUBTASK 57-05-02-410-072				
(3) Close these access panels on the Left side:				
Number Name/Location				
542AB Flap Support No. 3, Forward Assembly Access Panel				
542BB Flap Support No. 3, Aft Assembly Access Panel				
Close these access panels on the Right side:				
Number Name/Location				
642AB Flap Support No. 6, Forward Assembly Access Panel				
642BB Flap Support No. 6, Aft Assembly Access Panel				
———— END OF TASK ————				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT TRACK #6 - INBOARD MAIN FLAP, OUTBOARD TRACK		
		D633A109-AKS 57-664-00-02	Page 2 of 2 Feb 15/2015	

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT NO. 4 SUPPORT, AFT LINK PINS			BOEING CARD NO. 57-666-00-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS NOTE			

Inspect (Ultrasonic) the inboard flap, inboard track aft link pins at WBL 64.0.

See Doc. D626A001 - DTR, DTR check form 57-53-09, for alternative inspection.

ACCESS NOTE: Inner pin removal required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT NO. 4 SUPPORT, AFT LINK PINS
		D633A109-AKS 57-666-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-666-00-01
TASK 57-05-02-130-831				MECH INSP
1. INTERNAL - SPECIAL DETAILED: No. 4 and No. 5 SUPPORT, AFT LINK PINS				
A. Inspection				
NOTE: Inner pin removal required.				
SUBTASK 57-05-02-130-031				
(1) Do an Ultrasonic inspection of the inboard flap, inboard track aft link pins at WBL 64.0. See Doc. D626A001 - DTR, DTR check form 57-53-09, for alternative inspection.				
———— END OF TASK ————				
EFFECTIVITY AKS ALL				
SOURCE AWL				
LEFT NO. 4 SUPPORT, AFT LINK PINS				
D633A109-AKS 57-666-00-01				
Page 2 of 2 Feb 15/2015				

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT NO. 5 SUPPORT, AFT LINK PINS			BOEING CARD NO. 57-666-00-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS NOTE			

Inspect (Ultrasonic) the inboard flap, inboard track aft link pins at WBL 64.0.

See Doc. D626A001 - DTR, DTR check form 57-53-09, for alternative inspection.

ACCESS NOTE: Inner pin removal required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT NO. 5 SUPPORT, AFT LINK PINS
		D633A109-AKS 57-666-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-666-00-02
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TASK 57-05-02-130-831

MECH

INSP

1. INTERNAL - SPECIAL DETAILED: No. 4 and No. 5 SUPPORT, AFT LINK PINS**A. Inspection**NOTE: Inner pin removal required.

SUBTASK 57-05-02-130-031

- (1) Do an Ultrasonic inspection of the inboard flap, inboard track aft link pins at WBL 64.0.
See Doc. D626A001 - DTR, DTR check form 57-53-09, for alternative inspection.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT NO. 5 SUPPORT, AFT LINK PINS
		D633A109-AKS 57-666-00-02

Page 2 of 2
Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT TRACK #4 - INBOARD MAIN FLAP, INBOARD TRACK			BOEING CARD NO. 57-667-00-01
DATE	TASK DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 4000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE 600 700 700C 700IGW 800 900 ENGINE ALL
		ACCESS 194AL 194BL			ZONE 541
		NOTE			

Inspect (Detailed) the inboard main flap, inboard track at WBL 64.0.

See Doc. D626A001 - DTR, DTR check form 57-53-10-1a, for alternative inspection.

ACCESS NOTE: Side of body fairing must be removed to gain access. For HFEC inspections the carriage must be cycled to gain access.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT TRACK #4 - INBOARD MAIN FLAP, INBOARD TRACK
		D633A109-AKS 57-667-00-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-667-00-01																				
				MECH INSP																				
TASK 57-05-02-211-851																								
1. INTERNAL - DETAILED: TRACK #4 & #5- INBOARD MAIN FLAP, INBOARD TRACK																								
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-073</p> <p>(1) Open this access panel on the Left side:</p> <table style="margin-left: 20px;"> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> <tr> <td>194BL</td> <td>Flap Track Lubrication Panel - Aft</td> </tr> </table> <p>Open these access panels on the Right side:</p> <table style="margin-left: 20px;"> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> <tr> <td>194AR</td> <td>Aft Wing To Body Fairing Panel</td> </tr> <tr> <td>194BR</td> <td>Flap Track Lubrication Panel - Aft</td> </tr> </table> <p><u>NOTE:</u> Side of body fairing must be removed to gain access. For HFEC inspections the carriage must be cycled to gain access.</p> <p>SUBTASK 57-05-02-211-051</p> <p>(2) Do a Detailed inspection of the inboard main flap, inboard track at WBL 64.0. See Doc. D626A001 - DTR, DTR check form 57-53-10-1a, for alternative inspection.</p> <p>SUBTASK 57-05-02-410-073</p> <p>(3) Close this access panel on the Left side:</p> <table style="margin-left: 20px;"> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> <tr> <td>194BL</td> <td>Flap Track Lubrication Panel - Aft</td> </tr> </table> <p>Close these access panels on the Right side:</p> <table style="margin-left: 20px;"> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> <tr> <td>194AR</td> <td>Aft Wing To Body Fairing Panel</td> </tr> <tr> <td>194BR</td> <td>Flap Track Lubrication Panel - Aft</td> </tr> </table>					<u>Number</u>	<u>Name/Location</u>	194BL	Flap Track Lubrication Panel - Aft	<u>Number</u>	<u>Name/Location</u>	194AR	Aft Wing To Body Fairing Panel	194BR	Flap Track Lubrication Panel - Aft	<u>Number</u>	<u>Name/Location</u>	194BL	Flap Track Lubrication Panel - Aft	<u>Number</u>	<u>Name/Location</u>	194AR	Aft Wing To Body Fairing Panel	194BR	Flap Track Lubrication Panel - Aft
<u>Number</u>	<u>Name/Location</u>																							
194BL	Flap Track Lubrication Panel - Aft																							
<u>Number</u>	<u>Name/Location</u>																							
194AR	Aft Wing To Body Fairing Panel																							
194BR	Flap Track Lubrication Panel - Aft																							
<u>Number</u>	<u>Name/Location</u>																							
194BL	Flap Track Lubrication Panel - Aft																							
<u>Number</u>	<u>Name/Location</u>																							
194AR	Aft Wing To Body Fairing Panel																							
194BR	Flap Track Lubrication Panel - Aft																							
— END OF TASK —																								

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT TRACK #5 - INBOARD MAIN FLAP, INBOARD TRACK			BOEING CARD NO.
DATE	TASK DETAILED				57-667-00-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 4000 FC	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY AIRPLANE 600 700 700C 700IGW 800 900 ENGINE ALL
		ACCESS 194AR 194BR NOTE			ZONE 641

Inspect (Detailed) the inboard main flap, inboard track at WBL 64.0.

See Doc. D626A001 - DTR, DTR check form 57-53-10-1a, for alternative inspection.

ACCESS NOTE: Side of body fairing must be removed to gain access. For HFEC inspections the carriage must be cycled to gain access.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT TRACK #5 - INBOARD MAIN FLAP, INBOARD TRACK
		D633A109-AKS 57-667-00-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-667-00-02
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TASK 57-05-02-211-851

1. INTERNAL - DETAILED: TRACK #4 & #5- INBOARD MAIN FLAP, INBOARD TRACK

A. Inspection

SUBTASK 57-05-02-010-073

- (1) Open this access panel on the Left side:

Number **Name/Location**

194BL Flap Track Lubrication Panel - Aft

Open these access panels on

Number Name/Location

194AR Aft Wing To Body Fairing Panel
194BR Flap Track Lubrication Panel - Aft

NOTE: Side of body fairing must be removed to gain access. For HFEC inspections the carriage must be cycled to gain access.

SUBTASK 57-05-02-211-051

- (2) Do a Detailed inspection of the inboard main flap, inboard track at WBL 64.0.

See Doc. D626A001 - DTR. DTR check form 57-53-10-1a, for alternative inspection.

SUBTASK 57-05-02-410-073

- (3) Close this access panel on the Left side:

Number Name/Location

194BL Flap Track Lubrication Panel - Aft

Close these access panels or

Number Name/Location

194AR Aft Wing To Body Fairing Panel
194BR Flap Track Lubrication Panel - Aft

END OF TASK

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT TRACK #5 - INBOARD MAIN FLAP, INBOARD TRACK
		D633A109-AKS 57-667-00-02

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT INBOARD MAIN FLAP FITTING ASSEMBLY FWD, INBOARD TRACK			BOEING CARD NO. 57-668-00-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 194AL 194BL			ZONE 541
		NOTE			

Inspect (High Frequency Eddy Current) the primary lug of the inboard main flap forward fitting on the inboard track.

See Doc. D626A001 - DTR, DTR check form 57-53-11, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-50-20.

ACCESS NOTE: Flap track removal required to perform this inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT INBOARD MAIN FLAP FITTING ASSEMBLY FWD, INBOARD TRACK
		D633A109-AKS 57-668-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-668-00-01
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TASK 57-05-02-250-883

MECH

INSP

1. INTERNAL - SPECIAL DETAILED: INBOARD MAIN FLAP FITTING ASSEMBLY FWD, INBOARD TRACK**A. Inspection**

SUBTASK 57-05-02-010-162

- (1) Open these access panels on the Left side:

Number Name/Location

194AL Aft Wing To Body Fairing Panel
194BL Flap Track Lubrication Panel - Aft

Open these access panels on the Right side:

Number Name/Location

194AR Aft Wing To Body Fairing Panel
194BR Flap Track Lubrication Panel - Aft

NOTE: Flap track removal required to perform this inspection.

SUBTASK 57-05-02-250-083

- (2) Do a High Frequency Eddy Current inspection of the primary lug of the inboard main flap forward fitting on the inboard track.

See Doc. D626A001 - DTR, DTR check form 57-53-11, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-50-20.

SUBTASK 57-05-02-410-162

- (3) Close these access panels on the Left side:

Number Name/Location

194AL Aft Wing To Body Fairing Panel
194BL Flap Track Lubrication Panel - Aft

Close these access panels on the Right side:

Number Name/Location

194AR Aft Wing To Body Fairing Panel
194BR Flap Track Lubrication Panel - Aft

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT INBOARD MAIN FLAP FITTING ASSEMBLY FWD, INBOARD TRACK
		D633A109-AKS 57-668-00-01

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT INBOARD MAIN FLAP FITTING ASSEMBLY FWD, INBOARD TRACK			BOEING CARD NO. 57-668-00-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 194AR 194BR			ZONE 641
		NOTE			

Inspect (High Frequency Eddy Current) the primary lug of the inboard main flap forward fitting on the inboard track.

See Doc. D626A001 - DTR, DTR check form 57-53-11, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-50-20.

ACCESS NOTE: Flap track removal required to perform this inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBOARD MAIN FLAP FITTING ASSEMBLY FWD, INBOARD TRACK
		D633A109-AKS 57-668-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-668-00-02	MECH	INSP
TASK 57-05-02-250-883						
1. INTERNAL - SPECIAL DETAILED: INBOARD MAIN FLAP FITTING ASSEMBLY FWD, INBOARD TRACK						
A. Inspection						
SUBTASK 57-05-02-010-162						
(1) Open these access panels on the Left side:						
Number Name/Location						
194AL Aft Wing To Body Fairing Panel						
194BL Flap Track Lubrication Panel - Aft						
Open these access panels on the Right side:						
Number Name/Location						
194AR Aft Wing To Body Fairing Panel						
194BR Flap Track Lubrication Panel - Aft						
NOTE: Flap track removal required to perform this inspection.						
SUBTASK 57-05-02-250-083						
(2) Do a High Frequency Eddy Current inspection of the primary lug of the inboard main flap forward fitting on the inboard track.						
See Doc. D626A001 - DTR, DTR check form 57-53-11, for alternative inspection.						
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-50-20.						
SUBTASK 57-05-02-410-162						
(3) Close these access panels on the Left side:						
Number Name/Location						
194AL Aft Wing To Body Fairing Panel						
194BL Flap Track Lubrication Panel - Aft						
Close these access panels on the Right side:						
Number Name/Location						
194AR Aft Wing To Body Fairing Panel						
194BR Flap Track Lubrication Panel - Aft						
———— END OF TASK ——						

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBOARD MAIN FLAP FITTING ASSEMBLY FWD, INBOARD TRACK	D633A109-AKS 57-668-00-02	Page 2 of 2 Feb 15/2015
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR UPPER CHORD			BOEING CARD NO.
DATE	TASK DETAILED				57-669-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	ACCESS 553BB			
		NOTE			
		ZONE 553			

Inspect (Detailed) the front spar upper chord trailing edge on the inboard main flap from Inboard Trailing Edge Flap (ITEF) main flap STA 73 to 167, away from the rib.

See Doc. D626A001 - DTR, DTR check form 57-53-12-1, for alternative inspection.

ACCESS NOTE: Access requires removal of inspar skin panel.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR UPPER CHORD
		D633A109-AKS 57-669-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-669-00-01
TASK 57-05-02-211-853				MECH INSP

1. INTERNAL - DETAILED: FRONT SPAR UPPER CHORD**A. Inspection**

SUBTASK 57-05-02-010-074

- (1) Open this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Open this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

NOTE: Access requires removal of the inspar skin panel.

SUBTASK 57-05-02-211-053

- (2) Do a Detailed inspection of the front spar upper chord trailing edge on the inboard main flap from Inboard Trailing Edge Flap (ITEF) main flap STA 73 to 167, away from the rib.
See Doc. D626A001 - DTR, DTR check form 57-53-12-1, for alternative inspection.

SUBTASK 57-05-02-410-074

- (3) Close this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Close this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR UPPER CHORD	
		D633A109-AKS 57-669-00-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR UPPER CHORD			BOEING CARD NO.
DATE	TASK DETAILED				57-669-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY AIRPLANE ENGINE ALL ALL
STATION	SKILL AIRPL	ACCESS 653BB			
		NOTE			
		ZONE 653			

Inspect (Detailed) the front spar upper chord trailing edge on the inboard main flap from Inboard Trailing Edge Flap (ITEF) main flap STA 73 to 167, away from the rib.

See Doc. D626A001 - DTR, DTR check form 57-53-12-1, for alternative inspection.

ACCESS NOTE: Access requires removal of inspar skin panel.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR UPPER CHORD
		D633A109-AKS 57-669-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-669-00-02	MECH	INSP

TASK 57-05-02-211-853

1. INTERNAL - DETAILED: FRONT SPAR UPPER CHORD

A. Inspection

SUBTASK 57-05-02-010-074

(1) Open this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Open this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

NOTE: Access requires removal of the inspar skin panel.

SUBTASK 57-05-02-211-053

(2) Do a Detailed inspection of the front spar upper chord trailing edge on the inboard main flap from Inboard Trailing Edge Flap (ITEF) main flap STA 73 to 167, away from the rib.
See Doc. D626A001 - DTR, DTR check form 57-53-12-1, for alternative inspection.

SUBTASK 57-05-02-410-074

(3) Close this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Close this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR UPPER CHORD
		D633A109-AKS 57-669-00-02

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT SPAR UPPER AND LOWER CHORD			BOEING CARD NO. 57-669-10-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 553BB			ZONE 553

Inspect (Low Frequency Eddy Current) the front spar upper and lower chord on the trailing edge and the inboard main flap from Inboard Trailing Edge Flap (ITEF) main flap STA 73 to 167, at the rib location.

See Doc. D626A001 - DTR, DTR check form 57-53-12-2, for alternative inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SPAR UPPER AND LOWER CHORD
		D633A109-AKS 57-669-10-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-669-10-01
TASK 57-05-02-250-885				MECH INSP

1. INTERNAL - SPECIAL DETAILED: FRONT SPAR UPPER AND LOWER CHORD

A. Inspection

SUBTASK 57-05-02-010-163

(1) Open this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Open this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

SUBTASK 57-05-02-250-085

(2) Do a Low Frequency Eddy Current inspection of the front spar upper and lower chord on the trailing edge and the inboard main flap from Inboard Trailing Edge Flap (ITEF) main flap STA 73 to 167, at the rib location.

See Doc. D626A001 - DTR, DTR check form 57-53-12-2, for alternative inspection.

SUBTASK 57-05-02-410-163

(3) Close this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Close this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT SPAR UPPER AND LOWER CHORD	
		D633A109-AKS 57-669-10-01	Page 2 of 2 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT SPAR UPPER AND LOWER CHORD			BOEING CARD NO. 57-669-10-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS 653BB			ZONE 653

Inspect (Low Frequency Eddy Current) the front spar upper and lower chord on the trailing edge and the inboard main flap from Inboard Trailing Edge Flap (ITEF) main flap STA 73 to 167, at the rib location.

See Doc. D626A001 - DTR, DTR check form 57-53-12-2, for alternative inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SPAR UPPER AND LOWER CHORD
		D633A109-AKS 57-669-10-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-669-10-02
TASK 57-05-02-250-885				MECH INSP

1. INTERNAL - SPECIAL DETAILED: FRONT SPAR UPPER AND LOWER CHORD

A. Inspection

SUBTASK 57-05-02-010-163

(1) Open this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Open this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

SUBTASK 57-05-02-250-085

(2) Do a Low Frequency Eddy Current inspection of the front spar upper and lower chord on the trailing edge and the inboard main flap from Inboard Trailing Edge Flap (ITEF) main flap STA 73 to 167, at the rib location.

See Doc. D626A001 - DTR, DTR check form 57-53-12-2, for alternative inspection.

SUBTASK 57-05-02-410-163

(3) Close this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Close this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT SPAR UPPER AND LOWER CHORD
		D633A109-AKS 57-669-10-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR CUTOUT/ FRONT SPAR FITTING			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-669-20-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 553BB			
		NOTE			
			ZONE 553		

Inspect (General Visual) the front spar cutout /front spar fitting on the trailing edge, inboard main flap from Inboard Trailing Edge Flap (ITEF) main flap STA 155.00.

See Doc. D626A001 - DTR, DTR check form 57-53-12-3, for alternative inspection.

ACCESS NOTE: Nose skin over the cutout must be removed, and flaps deployed.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR CUTOUT/ FRONT SPAR FITTING
		D633A109-AKS 57-669-20-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-669-20-01
TASK 57-05-02-210-820				MECH INSP

1. INTERNAL - GENERAL VISUAL: FRONT SPAR CUTOUT/ FRONT SPAR FITTING**A. Inspection**

SUBTASK 57-05-02-010-049

- (1) Open this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Open this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

NOTE: Nose skin over the cutout must be removed, and flaps deployed.

SUBTASK 57-05-02-210-020

- (2) Do a General Visual inspection of the front spar cutout /front spar fitting on the trailing edge, inboard main flap from Inboard Trailing Edge Flap (ITEF) main flap STA 155.00. See Doc. D626A001 - DTR, DTR check form 57-53-12-3, for alternative inspection.

SUBTASK 57-05-02-410-049

- (3) Close this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Close this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR CUTOUT/ FRONT SPAR FITTING	
		D633A109-AKS 57-669-20-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR CUTOUT/ FRONT SPAR FITTING			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-669-20-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 653BB			
		NOTE			
			ZONE 653		

Inspect (General Visual) the front spar cutout /front spar fitting on the trailing edge, inboard main flap from Inboard Trailing Edge Flap (ITEF) main flap STA 155.00.

See Doc. D626A001 - DTR, DTR check form 57-53-12-3, for alternative inspection.

ACCESS NOTE: Nose skin over the cutout must be removed, and flaps deployed.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR CUTOUT/ FRONT SPAR FITTING
		D633A109-AKS 57-669-20-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-669-20-02
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TASK 57-05-02-210-820

MECH

INSP

1. INTERNAL - GENERAL VISUAL: FRONT SPAR CUTOUT/ FRONT SPAR FITTING**A. Inspection**

SUBTASK 57-05-02-010-049

- (1) Open this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Open this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

NOTE: Nose skin over the cutout must be removed, and flaps deployed.

SUBTASK 57-05-02-210-020

- (2) Do a General Visual inspection of the front spar cutout /front spar fitting on the trailing edge, inboard main flap from Inboard Trailing Edge Flap (ITEF) main flap STA 155.00. See Doc. D626A001 - DTR, DTR check form 57-53-12-3, for alternative inspection.

SUBTASK 57-05-02-410-049

- (3) Close this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Close this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR CUTOUT/ FRONT SPAR FITTING
		D633A109-AKS 57-669-20-02

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR CHORD AT INBD AND OUTBD CUTOUT			BOEING CARD NO. 57-670-00-01	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	APPLICABILITY AIRPLANE ALL	
STATION	SKILL AIRPL				ENGINE ALL	
		ACCESS 553BB			ZONE 553	
		NOTE				

Inspect (Detailed) the upper and lower rear spar chord at the inboard and outboard cutout on the trailing edge inboard main flap at Inboard Trailing Edge Flap (ITEF) and main flap STA 85.225 and 143.3.

See Doc. D626A001 - DTR, DTR check form 57-53-13-1, for alternative inspection.

ACCESS NOTE: Lower inspar skin panel removal is required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR CHORD AT INBD AND OUTBD CUTOUT
		D633A109-AKS 57-670-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-670-00-01
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TASK 57-05-02-211-855

MECH

INSP

1. INTERNAL - DETAILED: REAR SPAR CHORD AT INBD AND OUTBD CUTOUT**A. Inspection**

SUBTASK 57-05-02-010-076

- (1) Open this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Open this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

NOTE: Lower inspar skin panel removal is required.

SUBTASK 57-05-02-211-055

- (2) Do a Detailed inspection of the upper and lower rear spar chord at the inboard and outboard cutout on the trailing edge inboard main flap at Inboard Trailing Edge Flap (ITEF) and main flap STA 85.225 and 143.3.

See Doc. D626A001 - DTR, DTR check form 57-53-13-1, for alternative inspection.

SUBTASK 57-05-02-410-076

- (3) Close this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Close this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR CHORD AT INBD AND OUTBD CUTOUT
		D633A109-AKS 57-670-00-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR CHORD AT INBD AND OUTBD CUTOUT			BOEING CARD NO. 57-670-00-02	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	APPLICABILITY AIRPLANE ALL	
STATION	SKILL AIRPL				ENGINE ALL	
		ACCESS 653BB			ZONE 653	
		NOTE				

Inspect (Detailed) the upper and lower rear spar chord at the inboard and outboard cutout on the trailing edge inboard main flap at Inboard Trailing Edge Flap (ITEF) and main flap STA 85.225 and 143.3.

See Doc. D626A001 - DTR, DTR check form 57-53-13-1, for alternative inspection.

ACCESS NOTE: Lower inspar skin panel removal is required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR CHORD AT INBD AND OUTBD CUTOUT	
		D633A109-AKS 57-670-00-02	Page 1 of 2 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-670-00-02
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TASK 57-05-02-211-855

MECH

INSP

1. INTERNAL - DETAILED: REAR SPAR CHORD AT INBD AND OUTBD CUTOUT**A. Inspection**

SUBTASK 57-05-02-010-076

- (1) Open this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Open this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

NOTE: Lower inspar skin panel removal is required.

SUBTASK 57-05-02-211-055

- (2) Do a Detailed inspection of the upper and lower rear spar chord at the inboard and outboard cutout on the trailing edge inboard main flap at Inboard Trailing Edge Flap (ITEF) and main flap STA 85.225 and 143.3.

See Doc. D626A001 - DTR, DTR check form 57-53-13-1, for alternative inspection.

SUBTASK 57-05-02-410-076

- (3) Close this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Close this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR CHORD AT INBD AND OUTBD CUTOUT
		D633A109-AKS 57-670-00-02

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR CHORD AT INBD AND OUTBD PUSHROD CUTOUT			BOEING CARD NO.
DATE	TASK DETAILED				57-670-10-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS 553BB			ZONE 553
		NOTE			

Inspect (Detailed) the horizontal and vertical flanges of the rear spar upper and lower chords at the inboard and outboard pushrod cutout on the trailing edge, inboard main flap at Inboard Trailing Edge Flap (ITEF) main flap STA 91.5 and 149.0.

See Doc. D626A001 - DTR, DTR check form 57-53-13-2, for alternative inspection.

ACCESS NOTE: Skin panel removal is required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR CHORD AT INBD AND OUTBD PUSHROD CUTOUT
		D633A109-AKS 57-670-10-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-670-10-01
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TASK 57-05-02-211-857

1. INTERNAL - DETAILED: REAR SPAR CHORD AT INBD AND OUTBD PUSHROD CUTOUT

A. Inspection

SUBTASK 57-05-02-010-078

- (1) Open this access panel on the Left side:

<u>Number</u>	<u>Name/Location</u>
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553BB Inboard Flap - Lower Skin

Open this access panel on the

<u>Number</u>	<u>Name/Location</u>
---------------	----------------------

653BB Inboard Flap - L

NOTE: Skin panel removal is required.

NOTE: Skin panel removal is required.

SK 57-05-02-211-057

SUBTASK 57-05-02-211-057

- (2) Do a Detailed inspection on the horizontal and vertical flanges of the rear spar upper and lower chords at the inboard and outboard pushrod cutout on the trailing edge, inboard main flap at Inboard Trailing Edge Flap (ITEF) main flap STA 91.5 and 149.0.

See Doc. D626A001 - DTR, DTR check form 57-53-13-2, for alternative inspection.

SUBTASK 57-05-02-410-078

- (3) Close this access panel on the Left side:

Number **Name/Location**

553BB Inboard Flap - Lower Skin

Close this access panel on the

Number **Name/Location**

END OF TASK

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR CHORD AT INBD AND OUTBD PUSHROD CUTOUT
		D633A109-AKS 57-670-10-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR CHORD AT INBD AND OUTBD PUSHROD CUTOUT			BOEING CARD NO.
DATE	TASK DETAILED				57-670-10-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY AIRPLANE ALL ENGINE ALL
		ACCESS 653BB NOTE			ZONE 653

Inspect (Detailed) the horizontal and vertical flanges of the rear spar upper and lower chords at the inboard and outboard pushrod cutout on the trailing edge, inboard main flap at Inboard Trailing Edge Flap (ITEF) main flap STA 91.5 and 149.0.

See Doc. D626A001 - DTR, DTR check form 57-53-13-2, for alternative inspection.

ACCESS NOTE: Skin panel removal is required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR CHORD AT INBD AND OUTBD PUSHROD CUTOUT D633A109-AKS 57-670-10-02	Page 1 of 2 Oct 15/2014
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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-670-10-02																
				MECH INSP																
TASK 57-05-02-211-857																				
1. INTERNAL - DETAILED: REAR SPAR CHORD AT INBD AND OUTBD PUSHROD CUTOUT																				
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-078</p> <p>(1) Open this access panel on the Left side:</p> <table style="margin-left: 20px;"> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> <tr> <td>553BB</td> <td>Inboard Flap - Lower Skin</td> </tr> </table> <p>Open this access panel on the Right side:</p> <table style="margin-left: 20px;"> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> <tr> <td>653BB</td> <td>Inboard Flap - Lower Skin</td> </tr> </table> <p><u>NOTE:</u> Skin panel removal is required.</p> <p>SUBTASK 57-05-02-211-057</p> <p>(2) Do a Detailed inspection on the horizontal and vertical flanges of the rear spar upper and lower chords at the inboard and outboard pushrod cutout on the trailing edge, inboard main flap at Inboard Trailing Edge Flap (ITEF) main flap STA 91.5 and 149.0. See Doc. D626A001 - DTR, DTR check form 57-53-13-2, for alternative inspection.</p> <p>SUBTASK 57-05-02-410-078</p> <p>(3) Close this access panel on the Left side:</p> <table style="margin-left: 20px;"> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> <tr> <td>553BB</td> <td>Inboard Flap - Lower Skin</td> </tr> </table> <p>Close this access panel on the Right side:</p> <table style="margin-left: 20px;"> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> <tr> <td>653BB</td> <td>Inboard Flap - Lower Skin</td> </tr> </table>					<u>Number</u>	<u>Name/Location</u>	553BB	Inboard Flap - Lower Skin	<u>Number</u>	<u>Name/Location</u>	653BB	Inboard Flap - Lower Skin	<u>Number</u>	<u>Name/Location</u>	553BB	Inboard Flap - Lower Skin	<u>Number</u>	<u>Name/Location</u>	653BB	Inboard Flap - Lower Skin
<u>Number</u>	<u>Name/Location</u>																			
553BB	Inboard Flap - Lower Skin																			
<u>Number</u>	<u>Name/Location</u>																			
653BB	Inboard Flap - Lower Skin																			
<u>Number</u>	<u>Name/Location</u>																			
553BB	Inboard Flap - Lower Skin																			
<u>Number</u>	<u>Name/Location</u>																			
653BB	Inboard Flap - Lower Skin																			
<hr style="width: 20%; margin: auto;"/> END OF TASK <hr style="width: 20%; margin: auto;"/>																				
EFFECTIVITY AKS ALL		SOURCE AWL	RIGHT REAR SPAR CHORD AT INBD AND OUTBD PUSHROD CUTOUT																	
			D633A109-AKS 57-670-10-02																	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR CHORD AT INBD AND OUTBD PUSHROD CUTOUT			BOEING CARD NO.
DATE	TASK DETAILED				57-670-11-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS 553BB NOTE			ZONE 553

Inspect (Detailed) the horizontal and vertical flanges of the rear spar upper and lower chords at the inboard and outboard pushrod cutout on the trailing edge, inboard main flap at Inboard Trailing Edge Flap (ITEF) main flap STA 91.5 and 149.0.

See Doc. D626A001 - DTR, DTR check form 57-53-13-2, for alternative inspection.

ACCESS NOTE: Flap deployment is required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR CHORD AT INBD AND OUTBD PUSHROD CUTOUT
		D633A109-AKS 57-670-11-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-670-11-01
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TASK 57-05-02-211-858

MECH

INSP

**1. EXTERNAL - DETAILED: REAR SPAR CHORD AT INBOARD AND OUTBOARD PUSHROD
CUTOUT****A. Inspection**

SUBTASK 57-05-02-010-080

- (1) Open this access panel on the Left Side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Open this access panel on the Right Side:

Number Name/Location

653BB Inboard Flap - Lower Skin

NOTE: Flap deployment is required.

SUBTASK 57-05-02-211-058

- (2) Do a Detailed inspection on the horizontal and vertical flanges of the rear spar upper and lower chords at the inboard and outboard pushrod cutout on the trailing edge, inboard main flap at Inboard Trailing Edge Flap (ITEF) main flap STA 91.5 and 149.0.

See Doc. D626A001 - DTR, DTR check form 57-13-13-2, for alternative inspection.

SUBTASK 57-05-02-410-080

- (3) Close this access panel on the Left Side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Close this access panel on the Right Side:

Number Name/Location

653BB Inboard Flap - Lower Skin

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR CHORD AT INBD AND OUTBD PUSHROD CUTOUT
		D633A109-AKS 57-670-11-01

Page 2 of 2
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR CHORD AT INBD AND OUTBD PUSHROD CUTOUT			BOEING CARD NO.
DATE	TASK DETAILED				57-670-11-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY AIRPLANE ALL ENGINE ALL
		ACCESS 653BB NOTE			ZONE 653

Inspect (Detailed) the horizontal and vertical flanges of the rear spar upper and lower chords at the inboard and outboard pushrod cutout on the trailing edge, inboard main flap at Inboard Trailing Edge Flap (ITEF) main flap STA 91.5 and 149.0.

See Doc. D626A001 - DTR, DTR check form 57-53-13-2, for alternative inspection.

ACCESS NOTE: Flap deployment is required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR CHORD AT INBD AND OUTBD PUSHROD CUTOUT D633A109-AKS 57-670-11-02	Page 1 of 2 Oct 15/2014
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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-670-11-02
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TASK 57-05-02-211-858

1. EXTERNAL - DETAILED: REAR SPAR CHORD AT INBOARD AND OUTBOARD PUSHROD CUTOUT

A. Inspection

SUBTASK 57-05-02-010-080

- (1) Open this access panel on the Left Side:

Number **Name/Location**

553BB Inboard Flap - Lower Skin

Open this access panel on the

Number **Name/Location**

NOTE: Flap deployment is required

SUBTASK E7 OF 02 211 058

- (2) Do a Detailed inspection on the horizontal and vertical flanges of the rear spar upper and lower chords at the inboard and outboard pushrod cutout on the trailing edge, inboard main flap at Inboard Trailing Edge Flap (ITEF) main flap STA 91.5 and 149.0.

See Doc. D626A001 - DTB DTB check form 57-13-13-2 for alternative inspection

SUBTASK 57-05-02-410-080

- (3) Close this access panel on the Left Side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Close this access panel on the

Number Name/Location

END OF TASK

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR CHORD AT INBD AND OUTBD PUSHROD CUTOUT	D633A109-AKS 57-670-11-02	Page 2 of 2 Feb 15/2015
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR UPPER CHORD			BOEING CARD NO.
DATE	TASK DETAILED				57-670-20-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	APPLICABILITY AIRPLANE ENGINE ALL ALL
STATION	SKILL AIRPL	ACCESS 553BB			
		NOTE			

Inspect (Detailed) the rear spar upper chord on the trailing edge, inboard main flap from Inboard Trailing Edge Flap (ITEF) and main flap STA 73 to 167, away from the rib.

See Doc. D626A001 - DTR, DTR check form 57-53-13-3, for alternative inspection.

ACCESS NOTE: Removal of skin panels is required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR UPPER CHORD
		D633A109-AKS 57-670-20-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-670-20-01
				MECH INSP
TASK 57-05-02-211-861				
1. INTERNAL - DETAILED: REAR SPAR UPPER CHORD				
A. Inspection				
SUBTASK 57-05-02-010-082				
(1) Open this access panel on the Left side:				
Number Name/Location				
553BB Inboard Flap - Lower Skin				
Open this access panel on the Right side:				
Number Name/Location				
653BB Inboard Flap - Lower Skin				
NOTE: Removal of skin panels is required.				
SUBTASK 57-05-02-211-061				
(2) Do a Detailed inspection of the rear spar upper chord on the trailing edge, inboard main flap from Inboard Trailing Edge Flap (ITEF) and main flap STA 73 to 167, away from the rib.				
See Doc. D626A001 - DTR, DTR check form 57-53-13-3, for alternative inspection.				
SUBTASK 57-05-02-410-082				
(3) Close this access panel on the Left side:				
Number Name/Location				
553BB Inboard Flap - Lower Skin				
Close this access panel on the Right side:				
Number Name/Location				
653BB Inboard Flap - Lower Skin				
———— END OF TASK ————				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR UPPER CHORD
		D633A109-AKS 57-670-20-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR UPPER CHORD			BOEING CARD NO.
DATE	TASK DETAILED				57-670-20-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS 653BB			
		NOTE			

Inspect (Detailed) the rear spar upper chord on the trailing edge, inboard main flap from Inboard Trailing Edge Flap (ITEF) and main flap STA 73 to 167, away from the rib.

See Doc. D626A001 - DTR, DTR check form 57-53-13-3, for alternative inspection.

ACCESS NOTE: Removal of skin panels is required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR UPPER CHORD	
		D633A109-AKS 57-670-20-02	Page 1 of 2 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-670-20-02
				MECH INSP
TASK 57-05-02-211-861				
1. INTERNAL - DETAILED: REAR SPAR UPPER CHORD				
A. Inspection				
SUBTASK 57-05-02-010-082				
(1) Open this access panel on the Left side:				
Number Name/Location				
553BB Inboard Flap - Lower Skin				
Open this access panel on the Right side:				
Number Name/Location				
653BB Inboard Flap - Lower Skin				
NOTE: Removal of skin panels is required.				
SUBTASK 57-05-02-211-061				
(2) Do a Detailed inspection of the rear spar upper chord on the trailing edge, inboard main flap from Inboard Trailing Edge Flap (ITEF) and main flap STA 73 to 167, away from the rib.				
See Doc. D626A001 - DTR, DTR check form 57-53-13-3, for alternative inspection.				
SUBTASK 57-05-02-410-082				
(3) Close this access panel on the Left side:				
Number Name/Location				
553BB Inboard Flap - Lower Skin				
Close this access panel on the Right side:				
Number Name/Location				
653BB Inboard Flap - Lower Skin				
———— END OF TASK ————				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR UPPER CHORD
		D633A109-AKS 57-670-20-02

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT REAR SPAR UPPER CHORD			BOEING CARD NO. 57-670-30-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 553BB			ZONE 553

Inspect (Low Frequency Eddy Current) the rear spar upper chord on the trailing edge, inboard main flap from Inboard Trailing Edge Flap (ITEF) and main flap STA 73 to 167 at the rib.

See Doc. D626A001 - DTR, DTR check form 57-53-13-4, for alternative inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR UPPER CHORD
		D633A109-AKS 57-670-30-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-670-30-01
				MECH INSP
TASK 57-05-02-250-887				
1. INTERNAL - SPECIAL DETAILED: REAR SPAR UPPER CHORD				
A. Inspection				
SUBTASK 57-05-02-010-165				
(1) Open this access panel on the Left side:				
Number Name/Location				
553BB Inboard Flap - Lower Skin				
Open this access panel on the Right side:				
Number Name/Location				
653BB Inboard Flap - Lower Skin				
SUBTASK 57-05-02-250-087				
(2) Do a Low Frequency Eddy Current inspection of the rear spar upper chord on the trailing edge, inboard main flap from Inboard Trailing Edge Flap (ITEF) and main flap STA 73 to 167 at the rib.				
See Doc. D626A001 - DTR, DTR check form 57-53-13-4, for alternative inspection.				
SUBTASK 57-05-02-410-165				
(3) Close this access panel on the Left side:				
Number Name/Location				
553BB Inboard Flap - Lower Skin				
Close this access panel on the Right side:				
Number Name/Location				
653BB Inboard Flap - Lower Skin				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR UPPER CHORD	
		D633A109-AKS 57-670-30-01	Page 2 of 2 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT REAR SPAR UPPER CHORD			BOEING CARD NO. 57-670-30-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 653BB			ZONE 653

Inspect (Low Frequency Eddy Current) the rear spar upper chord on the trailing edge, inboard main flap from Inboard Trailing Edge Flap (ITEF) and main flap STA 73 to 167 at the rib.

See Doc. D626A001 - DTR, DTR check form 57-53-13-4, for alternative inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR UPPER CHORD
		D633A109-AKS 57-670-30-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-670-30-02	MECH	INSP

TASK 57-05-02-250-887**1. INTERNAL - SPECIAL DETAILED: REAR SPAR UPPER CHORD****A. Inspection**

SUBTASK 57-05-02-010-165

- (1) Open this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Open this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

SUBTASK 57-05-02-250-087

- (2) Do a Low Frequency Eddy Current inspection of the rear spar upper chord on the trailing edge, inboard main flap from Inboard Trailing Edge Flap (ITEF) and main flap STA 73 to 167 at the rib.

See Doc. D626A001 - DTR, DTR check form 57-53-13-4, for alternative inspection.

SUBTASK 57-05-02-410-165

- (3) Close this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Close this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR UPPER CHORD
		D633A109-AKS 57-670-30-02

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT INBOARD MAIN FLAP, IN-SPAR UPPER SKIN PANELS			BOEING CARD NO. 57-671-00-01	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 553BB			ZONE 553	

Inspect (Detailed) the skin at the rear spar chord, inboard main flap from Inboard Trailing Edge Flap (ITEF) and main flap STA 73 to 167.

See Doc. D626A001 - DTR, DTR check form 57-53-14, for alternative inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT INBOARD MAIN FLAP, IN-SPAR UPPER SKIN PANELS
		D633A109-AKS 57-671-00-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-671-00-01	
					MECH INSP
TASK 57-05-02-211-863					
1. INTERNAL - DETAILED: INBOARD MAIN FLAP - IN-SPAR UPPER SKIN PANELS					
<p>A. Inspection</p> <p>SUBTASK 57-05-02-010-084</p> <p>(1) Open this access panel on the Left side:</p> <p>Number Name/Location</p> <p>553BB Inboard Flap - Lower Skin</p> <p>Open this access panel on the Right side:</p> <p>Number Name/Location</p> <p>653BB Inboard Flap - Lower Skin</p> <p>SUBTASK 57-05-02-211-063</p> <p>(2) Do a Detailed inspection of the skin at the rear spar chord, inboard main flap from Inboard Trailing Edge Flap (ITEF) and main flap STA 73 to 167.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-53-14, for alternative inspection.</p> <p>SUBTASK 57-05-02-410-084</p> <p>(3) Close this access panel on the Left side:</p> <p>Number Name/Location</p> <p>553BB Inboard Flap - Lower Skin</p> <p>Close this access panel on the Right side:</p> <p>Number Name/Location</p> <p>653BB Inboard Flap - Lower Skin</p>					
— END OF TASK —					
EFFECTIVITY AKS ALL		SOURCE AWL	LEFT INBOARD MAIN FLAP, IN-SPAR UPPER SKIN PANELS		
			D633A109-AKS 57-671-00-01		

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT INBOARD MAIN FLAP, IN-SPAR UPPER SKIN PANELS			BOEING CARD NO. 57-671-00-02	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 653BB			ZONE 653	

Inspect (Detailed) the skin at the rear spar chord, inboard main flap from Inboard Trailing Edge Flap (ITEF) and main flap STA 73 to 167.

See Doc. D626A001 - DTR, DTR check form 57-53-14, for alternative inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBOARD MAIN FLAP, IN-SPAR UPPER SKIN PANELS
		D633A109-AKS 57-671-00-02

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-671-00-02

TASK 57-05-02-211-863

1. INTERNAL - DETAILED: INBOARD MAIN FLAP - IN-SPAR UPPER SKIN PANELS

A. Inspection

SUBTASK 57-05-02-010-084

- (1) Open this access panel on the Left side:

<u>Number</u>	<u>Name/Location</u>
---------------	----------------------

553BB Inboard Flap - Lower Skin

Open this access panel on the

Number **Name/Location**

- (2) Do a Detailed inspection of the skin at the rear spar chord, inboard main flap from Inboard Trailing Edge Flap (ITEF) and main flap STA 73 to 167.

See Doc. D626A001 - DTR-DTR check form 57-53-14 for alternative inspection.

SUBTAK 57-25-22-112-224

- (3) Close this access panel on the Left side:

Number **Name/Location**

553BB Inboard Flap - Lower Skin

Close this access panel on the

Number Name/Location

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBOARD MAIN FLAP, IN-SPAR UPPER SKIN PANELS
	D633A109-AKS 57-671-00-02	Page 2 of 2 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT INBD MAIN FLAP, INBD TORQUE TUBE RIB			BOEING CARD NO. 57-672-00-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 553BB			
		NOTE			
			ZONE 553		

Inspect (High Frequency Eddy Current) the inboard main flap, inboard torque tube rib on the lower chord.

See Doc. D626A001 - DTR, DTR check form 57-53-17, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-27.

ACCESS NOTE: Removal of flap lower skin is required for inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT INBD MAIN FLAP, INBD TORQUE TUBE RIB
		D633A109-AKS 57-672-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-672-00-01
				MECH INSP
TASK 57-05-02-250-889				
1. INTERNAL - SPECIAL DETAILED: INBOARD MAIN FLAP, INBOARD TORQUE TUBE RIB				
A. Inspection				
SUBTASK 57-05-02-010-183				
(1) Open this access panel on the Left side:				
Number Name/Location				
553BB Inboard Flap - Lower Skin				
Open this access panel on the Right side:				
Number Name/Location				
653BB Inboard Flap - Lower Skin				
NOTE: Removal of flap lower skin is required for inspection.				
SUBTASK 57-05-02-250-089				
(2) Do a High Frequency Eddy Current inspection of the inboard main flap, inboard torque tube rib on the lower chord.				
See Doc. D626A001 - DTR, DTR check form 57-53-17, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-27.				
SUBTASK 57-05-02-410-183				
(3) Close this access panel on the Left side:				
Number Name/Location				
553BB Inboard Flap - Lower Skin				
Close this access panel on the Right side:				
Number Name/Location				
653BB Inboard Flap - Lower Skin				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT INBD MAIN FLAP, INBD TORQUE TUBE RIB	
		D633A109-AKS 57-672-00-01	Page 2 of 2 Jun 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT INBD MAIN FLAP, INBD TORQUE TUBE RIB			BOEING CARD NO. 57-672-00-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 653BB			ZONE 653
		NOTE			

Inspect (High Frequency Eddy Current) the inboard main flap, inboard torque tube rib on the lower chord.

See Doc. D626A001 - DTR, DTR check form 57-53-17, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-27.

ACCESS NOTE: Removal of flap lower skin is required for inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBD MAIN FLAP, INBD TORQUE TUBE RIB
		D633A109-AKS 57-672-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-672-00-02
				MECH INSP
TASK 57-05-02-250-889				
1. INTERNAL - SPECIAL DETAILED: INBOARD MAIN FLAP, INBOARD TORQUE TUBE RIB				
A. Inspection				
SUBTASK 57-05-02-010-183				
(1) Open this access panel on the Left side:				
Number Name/Location				
553BB Inboard Flap - Lower Skin				
Open this access panel on the Right side:				
Number Name/Location				
653BB Inboard Flap - Lower Skin				
NOTE: Removal of flap lower skin is required for inspection.				
SUBTASK 57-05-02-250-089				
(2) Do a High Frequency Eddy Current inspection of the inboard main flap, inboard torque tube rib on the lower chord.				
See Doc. D626A001 - DTR, DTR check form 57-53-17, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-27.				
SUBTASK 57-05-02-410-183				
(3) Close this access panel on the Left side:				
Number Name/Location				
553BB Inboard Flap - Lower Skin				
Close this access panel on the Right side:				
Number Name/Location				
653BB Inboard Flap - Lower Skin				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBD MAIN FLAP, INBD TORQUE TUBE RIB
		D633A109-AKS 57-672-00-02

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT INBD MAIN FLAP - TORQUE TUBE			BOEING CARD NO. 57-673-00-01
DATE	TASK GENERAL VISUAL				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 553BB			

Inspect (General Visual) the inboard main flap torque tube on all of the exposed torque tube surfaces.

See Doc. D626A001 - DTR, DTR check form 57-53-20, for alternative inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT INBD MAIN FLAP - TORQUE TUBE
		D633A109-AKS 57-673-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-673-00-01
TASK 57-05-02-210-822				MECH INSP

1. INTERNAL - GENERAL VISUAL: INBD MAIN FLAP - TORQUE TUBE**A. Inspection**

SUBTASK 57-05-02-010-051

- (1) Open this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Open this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

SUBTASK 57-05-02-210-022

- (2) Do a General Visual inspection of the inboard main flap torque tube on all of the exposed torque tube surfaces.

See Doc. D626A001 - DTR, DTR check form 57-53-20, for alternative inspection.

SUBTASK 57-05-02-410-051

- (3) Close this access panel on the Left side:

Number Name/Location

553BB Inboard Flap - Lower Skin

Close this access panel on the Right side:

Number Name/Location

653BB Inboard Flap - Lower Skin

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT INBD MAIN FLAP - TORQUE TUBE	
		D633A109-AKS 57-673-00-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT INBD MAIN FLAP - TORQUE TUBE			BOEING CARD NO.
DATE	TASK GENERAL VISUAL				57-673-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 653BB			
			ZONE 653		

Inspect (General Visual) the inboard main flap torque tube on all of the exposed torque tube surfaces.

See Doc. D626A001 - DTR, DTR check form 57-53-20, for alternative inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBD MAIN FLAP - TORQUE TUBE
		D633A109-AKS 57-673-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-673-00-02
TASK 57-05-02-210-822				MECH INSP

1. INTERNAL - GENERAL VISUAL: INBD MAIN FLAP - TORQUE TUBE

A. Inspection

SUBTASK 57-05-02-010-051

(1) Open this access panel on the Left side:

Number Name/Location
553BB Inboard Flap - Lower Skin

Open this access panel on the Right side:

Number Name/Location
653BB Inboard Flap - Lower Skin

SUBTASK 57-05-02-210-022

(2) Do a General Visual inspection of the inboard main flap torque tube on all of the exposed torque tube surfaces.

See Doc. D626A001 - DTR, DTR check form 57-53-20, for alternative inspection.

SUBTASK 57-05-02-410-051

(3) Close this access panel on the Left side:

Number Name/Location
553BB Inboard Flap - Lower Skin

Close this access panel on the Right side:

Number Name/Location
653BB Inboard Flap - Lower Skin

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBD MAIN FLAP - TORQUE TUBE
		D633A109-AKS 57-673-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT INBD MAIN FLAP, REAR SPAR			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-674-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 553BB			
		NOTE			
			ZONE 553		

Inspect (High Frequency Eddy Current) all fitting cutout edge surfaces on the inboard main flap, rear spar aft flap track support assemblies at the Inboard Trailing Edge Flap (ITEF) and main flap STA 85 and 143.

See Doc. D626A001 - DTR, DTR check form 57-53-21, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-28.

ACCESS NOTE: Lower skin panel must be removed and the aft flap track pushrods disconnected to allow the aft flap tracks to extend to their stops.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT INBD MAIN FLAP, REAR SPAR
		D633A109-AKS 57-674-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-674-00-01
				MECH INSP
TASK 57-05-02-250-891				
1. INTERNAL - SPECIAL DETAILED: INBD MAIN FLAP, REAR SPAR				
A. Inspection				
SUBTASK 57-05-02-010-185				
(1) Open this access panel on the Left side:				
Number Name/Location				
553BB Inboard Flap - Lower Skin				
Open this access panel on the Right side:				
Number Name/Location				
653BB Inboard Flap - Lower Skin				
NOTE: Lower skin panel must be removed and the aft flap track pushrods disconnected to allow the aft flap tracks to extend to their stops.				
SUBTASK 57-05-02-250-091				
(2) Do a High Frequency Eddy Current inspection of all fitting cutout edge surfaces on the inboard main flap, rear spar aft flap track support assemblies at the Inboard Trailing Edge Flap (ITEF) and main flap STA 85 and 143.				
See Doc. D626A001 - DTR, DTR check form 57-53-21, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-28.				
SUBTASK 57-05-02-410-185				
(3) Close this access panel on the Left side:				
Number Name/Location				
553BB Inboard Flap - Lower Skin				
Close this access panel on the Right side:				
Number Name/Location				
653BB Inboard Flap - Lower Skin				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT INBD MAIN FLAP, REAR SPAR		
		D633A109-AKS 57-674-00-01	Page 2 of 2 Jun 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT INBD MAIN FLAP, REAR SPAR			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-674-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 653BB			
		NOTE			
			ZONE 653		

Inspect (High Frequency Eddy Current) all fitting cutout edge surfaces on the inboard main flap, rear spar aft flap track support assemblies at the Inboard Trailing Edge Flap (ITEF) and main flap STA 85 and 143.

See Doc. D626A001 - DTR, DTR check form 57-53-21, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-28.

ACCESS NOTE: Lower skin panel must be removed and the aft flap track pushrods disconnected to allow the aft flap tracks to extend to their stops.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBD MAIN FLAP, REAR SPAR
		D633A109-AKS 57-674-00-02

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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-674-00-02
TASK 57-05-02-250-891				MECH INSP

1. INTERNAL - SPECIAL DETAILED: INBD MAIN FLAP, REAR SPAR

A. Inspection

SUBTASK 57-05-02-010-185

(1) Open this access panel on the Left side:

Number Name/Location
553BB Inboard Flap - Lower Skin

Open this access panel on the Right side:

Number Name/Location
653BB Inboard Flap - Lower Skin

NOTE: Lower skin panel must be removed and the aft flap track pushrods disconnected to allow the aft flap tracks to extend to their stops.

SUBTASK 57-05-02-250-091

(2) Do a High Frequency Eddy Current inspection of all fitting cutout edge surfaces on the inboard main flap, rear spar aft flap track support assemblies at the Inboard Trailing Edge Flap (ITEF) and main flap STA 85 and 143.

See Doc. D626A001 - DTR, DTR check form 57-53-21, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-28.

SUBTASK 57-05-02-410-185

(3) Close this access panel on the Left side:

Number Name/Location
553BB Inboard Flap - Lower Skin

Close this access panel on the Right side:

Number Name/Location
653BB Inboard Flap - Lower Skin

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBD MAIN FLAP, REAR SPAR
		D633A109-AKS 57-674-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT INBD FLAP - NO. 3 CARRIAGE ASSY			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-675-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 542BB			
		NOTE			

Inspect (High Frequency Eddy Current) the forward and aft lug on the carriage assembly.

See Doc. D626A001 - DTR, DTR check form 57-53-22, for alternative inspection.

ACCESS NOTE: The flaps must be deployed to gain inspection access. In addition, the roller assembly must be removed to gain access to the Inbd and Outbd side surface of the roller lug.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT INBD FLAP - NO. 3 CARRIAGE ASSY
		D633A109-AKS 57-675-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-675-00-01
				MECH INSP
TASK 57-05-02-250-893				
1. INTERNAL - SPECIAL DETAILED: INBD FLAP- No. 3 & No. 6 CARRIAGE ASSY				
A. Inspection				
SUBTASK 57-05-02-010-187				
(1) Open this access panel on the Left side:				
Number Name/Location				
542BB Flap Support No. 3, Aft Assembly Access Panel				
Open this access panel on the Right side:				
Number Name/Location				
642BB Flap Support No. 6, Aft Assembly Access Panel				
NOTE: The flaps must be deployed to gain inspection access. In addition, the roller assembly must be removed to gain access to the Inbd and Outbd side surface of the roller lug.				
SUBTASK 57-05-02-250-093				
(2) Do a High Frequency Eddy Current inspection of the forward and aft lug on the carriage assembly.				
See Doc. D626A001 - DTR, DTR check form 57-53-22, for alternative inspection.				
SUBTASK 57-05-02-410-187				
(3) Close this access panel on the Left side:				
Number Name/Location				
542BB Flap Support No. 3, Aft Assembly Access Panel				
Close this access panel on the Right side:				
Number Name/Location				
642BB Flap Support No. 6, Aft Assembly Access Panel				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT INBD FLAP - NO. 3 CARRIAGE ASSY	
		D633A109-AKS 57-675-00-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT INBD FLAP - NO. 6 CARRIAGE ASSY			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-675-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 642BB			
		NOTE			

Inspect (High Frequency Eddy Current) the forward and aft lug on the carriage assembly.

See Doc. D626A001 - DTR, DTR check form 57-53-22, for alternative inspection.

ACCESS NOTE: The flaps must be deployed to gain inspection access. In addition, the roller assembly must be removed to gain access to the Inbd and Outbd side surface of the roller lug.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBD FLAP - NO. 6 CARRIAGE ASSY	
		D633A109-AKS 57-675-00-02	Page 1 of 2 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-675-00-02	MECH	INSP

TASK 57-05-02-250-893

1. INTERNAL - SPECIAL DETAILED: INBD FLAP- No. 3 & No. 6 CARRIAGE ASSY

A. Inspection

SUBTASK 57-05-02-010-187

(1) Open this access panel on the Left side:

Number Name/Location

542BB Flap Support No. 3, Aft Assembly Access Panel

Open this access panel on the Right side:

Number Name/Location

642BB Flap Support No. 6, Aft Assembly Access Panel

NOTE: The flaps must be deployed to gain inspection access. In addition, the roller assembly must be removed to gain access to the Inbd and Outbd side surface of the roller lug.

SUBTASK 57-05-02-250-093

(2) Do a High Frequency Eddy Current inspection of the forward and aft lug on the carriage assembly.

See Doc. D626A001 - DTR, DTR check form 57-53-22, for alternative inspection.

SUBTASK 57-05-02-410-187

(3) Close this access panel on the Left side:

Number Name/Location

542BB Flap Support No. 3, Aft Assembly Access Panel

Close this access panel on the Right side:

Number Name/Location

642BB Flap Support No. 6, Aft Assembly Access Panel

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBD FLAP - NO. 6 CARRIAGE ASSY
		D633A109-AKS 57-675-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT INBD FLAP - NO. 4 CARRIAGE ASSY			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-676-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 194AL 194BL			ZONE 553
		NOTE			

Inspect (High Frequency Eddy Current) the forward and aft lugs on the carriage plates.

See Doc. D626A001 - DTR, DTR check form 57-53-23-1, alternative inspection.

ACCESS NOTE: The side of body fairing must be removed to gain access. In addition, the aft roller cartridge assembly must be removed to gain access to the inboard and outboard side surfaces of the aft roller lug.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT INBD FLAP - NO. 4 CARRIAGE ASSY
		D633A109-AKS 57-676-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-676-00-01
				MECH INSP
TASK 57-05-02-250-895				
1. INTERNAL - SPECIAL DETAILED: INBD FLAP - No. 4 & No. 5 CARRIAGE ASSY				
A. Inspection				
SUBTASK 57-05-02-010-005				
(1) Open these access panels on the Left side:				
Number Name/Location				
194AL Aft Wing To Body Fairing Panel				
194BL Flap Track Lubrication Panel - Aft				
Open these access panels on the Right side:				
Number Name/Location				
194AR Aft Wing To Body Fairing Panel				
194BR Flap Track Lubrication Panel - Aft				
NOTE: The side of body fairing must be removed to gain access. In addition, the aft roller cartridge assembly must be removed to gain access to the inboard and outboard side surfaces of the aft roller lug.				
SUBTASK 57-05-02-250-095				
(2) Do a High Frequency Eddy Current inspection of the forward and aft lugs on the carriage plates.				
See Doc. D626A001 - DTR, DTR check form 57-53-23-1, alternative inspection.				
SUBTASK 57-05-02-410-005				
(3) Close these access panels on the Left side:				
Number Name/Location				
194AL Aft Wing To Body Fairing Panel				
194BL Flap Track Lubrication Panel - Aft				
Close these access panels on the Right side:				
Number Name/Location				
194AR Aft Wing To Body Fairing Panel				
194BR Flap Track Lubrication Panel - Aft				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT INBD FLAP - NO. 4 CARRIAGE ASSY	
		D633A109-AKS 57-676-00-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT INBD FLAP - NO.5 CARRIAGE ASSY			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-676-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 194AR 194BR			ZONE 653
		NOTE			

Inspect (High Frequency Eddy Current) the forward and aft lugs on the carriage plates.

See Doc. D626A001 - DTR, DTR check form 57-53-23-1, alternative inspection.

ACCESS NOTE: The side of body fairing must be removed to gain access. In addition, the aft roller cartridge assembly must be removed to gain access to the inboard and outboard side surfaces of the aft roller lug.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBD FLAP - NO.5 CARRIAGE ASSY
		D633A109-AKS 57-676-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-676-00-02
				MECH INSP
TASK 57-05-02-250-895				
1. INTERNAL - SPECIAL DETAILED: INBD FLAP - No. 4 & No. 5 CARRIAGE ASSY				
A. Inspection				
SUBTASK 57-05-02-010-005				
(1) Open these access panels on the Left side:				
Number Name/Location				
194AL Aft Wing To Body Fairing Panel				
194BL Flap Track Lubrication Panel - Aft				
Open these access panels on the Right side:				
Number Name/Location				
194AR Aft Wing To Body Fairing Panel				
194BR Flap Track Lubrication Panel - Aft				
NOTE: The side of body fairing must be removed to gain access. In addition, the aft roller cartridge assembly must be removed to gain access to the inboard and outboard side surfaces of the aft roller lug.				
SUBTASK 57-05-02-250-095				
(2) Do a High Frequency Eddy Current inspection of the forward and aft lugs on the carriage plates.				
See Doc. D626A001 - DTR, DTR check form 57-53-23-1, alternative inspection.				
SUBTASK 57-05-02-410-005				
(3) Close these access panels on the Left side:				
Number Name/Location				
194AL Aft Wing To Body Fairing Panel				
194BL Flap Track Lubrication Panel - Aft				
Close these access panels on the Right side:				
Number Name/Location				
194AR Aft Wing To Body Fairing Panel				
194BR Flap Track Lubrication Panel - Aft				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBD FLAP - NO.5 CARRIAGE ASSY	
		D633A109-AKS 57-676-00-02	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT INBD FLAP - NO. 4 CARRIAGE ASSY			BOEING CARD NO.
DATE	TASK DETAILED				57-676-10-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ALL ENGINE ALL
		ACCESS 194AL 194BL			ZONE 553

Inspect (Detailed) the torque tube attachment hoop holes on the carriage plate.

See Doc. D626A001 - DTR, DTR check form 57-53-23-2, alternative inspection.

INTERVAL NOTE: 56000 FC threshold applicable to all airplanes (L/N 4021 and on) and those airplanes (L/N 1-4020) that have incorporated SB 737-57A-1314. Repeat interval is 18000 FC.

32000 FC threshold applicable to airplanes (L/N 1-4020) that have not incorporated SB 737-57A-1314. Repeat interval is 18000 FC.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT INBD FLAP - NO. 4 CARRIAGE ASSY
		D633A109-AKS 57-676-10-01

AKS

737-600/700/800/900

TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-676-10-01
				MECH INSP
TASK 57-05-02-211-865				
1. INTERNAL - DETAILED: INBD FLAP - NO.4 & NO.5 CARRIAGE ASSY				
A. Inspection				
SUBTASK 57-05-02-010-086				
(1) Open these access panels on the Left side:				
Number Name/Location				
194AL Aft Wing To Body Fairing Panel				
194BL Flap Track Lubrication Panel - Aft				
Open these access panels on the Right side:				
Number Name/Location				
194AR Aft Wing To Body Fairing Panel				
194BR Flap Track Lubrication Panel - Aft				
SUBTASK 57-05-02-211-065				
(2) Do a Detailed inspection of the torque tube attachment hoop holes on the carriage plate.				
See Doc. D626A001 - DTR, DTR check form 57-53-23-2, for alternative inspection.				
SUBTASK 57-05-02-410-086				
(3) Close these access panels on the Left side:				
Number Name/Location				
194AL Aft Wing To Body Fairing Panel				
194BL Flap Track Lubrication Panel - Aft				
Close these access panels on the Right side:				
Number Name/Location				
194AR Aft Wing To Body Fairing Panel				
194BR Flap Track Lubrication Panel - Aft				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT INBD FLAP - NO. 4 CARRIAGE ASSY	
		D633A109-AKS 57-676-10-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT INBD FLAP - NO. 5 CARRIAGE ASSY			BOEING CARD NO.
DATE	TASK DETAILED				57-676-10-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD NOTE	REPEAT	APPLICABILITY
STATION	SKILL AIRPL	NOTE			AIRPLANE ENGINE ALL ALL
		ACCESS 194AR 194BR			ZONE 653

Inspect (Detailed) the torque tube attachment hoop holes on the carriage plate.

See Doc. D626A001 - DTR, DTR check form 57-53-23-2, alternative inspection.

INTERVAL NOTE: 56000 FC threshold applicable to all airplanes (L/N 4021 and on) and those airplanes (L/N 1-4020) that have incorporated SB 737-57A-1314. Repeat interval is 18000 FC.

32000 FC threshold applicable to airplanes (L/N 1-4020) that have not incorporated SB 737-57A-1314. Repeat interval is 18000 FC.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBD FLAP - NO. 5 CARRIAGE ASSY
		D633A109-AKS 57-676-10-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-676-10-02
				MECH INSP
TASK 57-05-02-211-865				
1. INTERNAL - DETAILED: INBD FLAP - NO.4 & NO.5 CARRIAGE ASSY				
A. Inspection				
SUBTASK 57-05-02-010-086				
(1) Open these access panels on the Left side:				
Number Name/Location				
194AL Aft Wing To Body Fairing Panel				
194BL Flap Track Lubrication Panel - Aft				
Open these access panels on the Right side:				
Number Name/Location				
194AR Aft Wing To Body Fairing Panel				
194BR Flap Track Lubrication Panel - Aft				
SUBTASK 57-05-02-211-065				
(2) Do a Detailed inspection of the torque tube attachment hoop holes on the carriage plate.				
See Doc. D626A001 - DTR, DTR check form 57-53-23-2, for alternative inspection.				
SUBTASK 57-05-02-410-086				
(3) Close these access panels on the Left side:				
Number Name/Location				
194AL Aft Wing To Body Fairing Panel				
194BL Flap Track Lubrication Panel - Aft				
Close these access panels on the Right side:				
Number Name/Location				
194AR Aft Wing To Body Fairing Panel				
194BR Flap Track Lubrication Panel - Aft				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT INBD FLAP - NO. 5 CARRIAGE ASSY
		D633A109-AKS 57-676-10-02

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT #4 INBOARD MAIN FLAP			BOEING CARD NO.
DATE	TASK DETAILED				57-676-20-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 194AL 194BL 544BB			ZONE 553
		NOTE			

Inspect (Detailed) the aft upper chord, rub pad hole on the inboard carriage.

See Doc. D626A001 - DTR, DTR check form 57-53-23-3, for alternative inspection.

ACCESS NOTE: Removal of rub pad attachment fastener is required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT #4 INBOARD MAIN FLAP
		D633A109-AKS 57-676-20-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-676-20-01	MECH	INSP

TASK 57-05-02-211-867

1. INTERNAL - DETAILED: INBOARD MAIN FLAP

A. Inspection

SUBTASK 57-05-02-010-087

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
194AL	Aft Wing To Body Fairing Panel
194BL	Flap Track Lubrication Panel - Aft
544BB	Flap Support No. 1 Access Panel, Aft Assembly

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
194AR	Aft Wing To Body Fairing Panel
194BR	Flap Track Lubrication Panel - Aft
644BB	Flap Support No. 8, Aft Assembly Access Panel

NOTE: Removal of rub pad attachment fastener is required.

SUBTASK 57-05-02-211-067

(2) Do a Detailed inspection of the aft upper chord, rub pad hole on the inboard carriage. See Doc. D626A001 - DTR, DTR check form 57-53-23-3, for alternative inspection.

SUBTASK 57-05-02-410-087

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
194AL	Aft Wing To Body Fairing Panel
194BL	Flap Track Lubrication Panel - Aft
544BB	Flap Support No. 1 Access Panel, Aft Assembly

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
194AR	Aft Wing To Body Fairing Panel
194BR	Flap Track Lubrication Panel - Aft
644BB	Flap Support No. 8, Aft Assembly Access Panel

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT #4 INBOARD MAIN FLAP	
		D633A109-AKS 57-676-20-01	Page 2 of 2 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT #5 INBOARD MAIN FLAP			BOEING CARD NO.
DATE	TASK DETAILED				57-676-20-02
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY AIRPLANE ALL ENGINE ALL
		ACCESS 194AR 194BR 644BB			ZONE 653
		NOTE			

Inspect (Detailed) the aft upper chord, rub pad hole on the inboard carriage.

See Doc. D626A001 - DTR, DTR check form 57-53-23-3, for alternative inspection.

ACCESS NOTE: Removal of rub pad attachment fastener is required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT #5 INBOARD MAIN FLAP
		D633A109-AKS 57-676-20-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-676-20-02	MECH	INSP

TASK 57-05-02-211-867

1. INTERNAL - DETAILED: INBOARD MAIN FLAP

A. Inspection

SUBTASK 57-05-02-010-087

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
194AL	Aft Wing To Body Fairing Panel
194BL	Flap Track Lubrication Panel - Aft
544BB	Flap Support No. 1 Access Panel, Aft Assembly

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
194AR	Aft Wing To Body Fairing Panel
194BR	Flap Track Lubrication Panel - Aft
644BB	Flap Support No. 8, Aft Assembly Access Panel

NOTE: Removal of rub pad attachment fastener is required.

SUBTASK 57-05-02-211-067

(2) Do a Detailed inspection of the aft upper chord, rub pad hole on the inboard carriage. See Doc. D626A001 - DTR, DTR check form 57-53-23-3, for alternative inspection.

SUBTASK 57-05-02-410-087

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
194AL	Aft Wing To Body Fairing Panel
194BL	Flap Track Lubrication Panel - Aft
544BB	Flap Support No. 1 Access Panel, Aft Assembly

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
194AR	Aft Wing To Body Fairing Panel
194BR	Flap Track Lubrication Panel - Aft
644BB	Flap Support No. 8, Aft Assembly Access Panel

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT #5 INBOARD MAIN FLAP
		D633A109-AKS 57-676-20-02

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT NO. 1 CARRIAGE ASSEMBLY			BOEING CARD NO. 57-677-00-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 544BB			
		NOTE			
			ZONE 567		

Inspect (High Frequency Eddy Current) the four outboard carriage roller bosses on the outboard main flap at WBL 357.7.

See Doc. D626A001 - DTR, DTR check form 57-53-24-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-23.

ACCESS NOTE: Flaps must be deployed and roller pin assemblies removed.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT NO. 1 CARRIAGE ASSEMBLY
		D633A109-AKS 57-677-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-677-00-01
				MECH INSP
TASK 57-05-02-250-897				
1. INTERNAL - SPECIAL DETAILED: No. 1 & No. 8 CARRIAGE ASSEMBLY				
A. Inspection				
SUBTASK 57-05-02-010-004				
(1) Open this access panel on the Left side:				
Number Name/Location				
544BB Flap Support No. 1 Access Panel, Aft Assembly				
Open this access panel on the Right side:				
Number Name/Location				
644BB Flap Support No. 8, Aft Assembly Access Panel				
NOTE: Flaps must be deployed and roller pin assemblies removed.				
SUBTASK 57-05-02-250-097				
(2) Do a High Frequency Eddy Current inspection of the four outboard carriage roller bosses on the outboard main flap at WBL 357.7.				
See Doc. D626A001 - DTR, DTR check form 57-53-24-1, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-23.				
SUBTASK 57-05-02-410-004				
(3) Close this access panel on the Left side:				
Number Name/Location				
544BB Flap Support No. 1 Access Panel, Aft Assembly				
Close this access panel on the Right side:				
Number Name/Location				
644BB Flap Support No. 8, Aft Assembly Access Panel				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT NO. 1 CARRIAGE ASSEMBLY	
		D633A109-AKS 57-677-00-01	Page 2 of 2 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT NO. 8 CARRIAGE ASSEMBLY			BOEING CARD NO. 57-677-00-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 644BB			
		NOTE			
			ZONE 667		

Inspect (High Frequency Eddy Current) the four outboard carriage roller bosses on the outboard main flap at WBL 357.7.

See Doc. D626A001 - DTR, DTR check form 57-53-24-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-23.

ACCESS NOTE: Flaps must be deployed and roller pin assemblies removed.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT NO. 8 CARRIAGE ASSEMBLY
		D633A109-AKS 57-677-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-677-00-02
TASK 57-05-02-250-897				MECH INSP

1. INTERNAL - SPECIAL DETAILED: No. 1 & No. 8 CARRIAGE ASSEMBLY

A. Inspection

SUBTASK 57-05-02-010-004

(1) Open this access panel on the Left side:

Number Name/Location

544BB Flap Support No. 1 Access Panel, Aft Assembly

Open this access panel on the Right side:

Number Name/Location

644BB Flap Support No. 8, Aft Assembly Access Panel

NOTE: Flaps must be deployed and roller pin assemblies removed.

SUBTASK 57-05-02-250-097

(2) Do a High Frequency Eddy Current inspection of the four outboard carriage roller bosses on the outboard main flap at WBL 357.7.

See Doc. D626A001 - DTR, DTR check form 57-53-24-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-23.

SUBTASK 57-05-02-410-004

(3) Close this access panel on the Left side:

Number Name/Location

544BB Flap Support No. 1 Access Panel, Aft Assembly

Close this access panel on the Right side:

Number Name/Location

644BB Flap Support No. 8, Aft Assembly Access Panel

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT NO. 8 CARRIAGE ASSEMBLY
		D633A109-AKS 57-677-00-02

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT NO. 1 CARRIAGE ASSEMBLY			BOEING CARD NO. 57-677-10-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA L WG TE FLAPS	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 544BB			
		NOTE			
					ZONE 567

Inspect (High Frequency Eddy Current) the holes in the carriage which attach the aft bridge fitting at the outboard carriage aft bridge support on the outboard main flap at WBL 357.7.

See Doc. D626A001 - DTR, DTR check form 57-53-24-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-23.

ACCESS NOTE: The flaps must be deployed and the aft bridge fitting and bolts must be removed for inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT NO. 1 CARRIAGE ASSEMBLY
		D633A109-AKS 57-677-10-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-677-10-01
				MECH INSP
TASK 57-05-02-250-899				
1. INTERNAL - SPECIAL DETAILED: No. 1 & No. 8 CARRIAGE ASSEMBLY				
A. Inspection				
SUBTASK 57-05-02-010-003				
(1) Open this access panel on the Left side:				
Number Name/Location				
544BB Flap Support No. 1 Access Panel, Aft Assembly				
Open this access panel on the Right side:				
Number Name/Location				
644BB Flap Support No. 8, Aft Assembly Access Panel				
NOTE: The flaps must be deployed and the aft bridge fitting and bolts must be removed for inspection.				
SUBTASK 57-05-02-250-099				
(2) Do a High Frequency Eddy Current inspection of the holes in the carriage which attach the aft bridge fitting at the outboard carriage aft bridge support on the outboard main flap at WBL 357.7.				
See Doc. D626A001 - DTR, DTR check form 57-53-24-2, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-23.				
SUBTASK 57-05-02-410-003				
(3) Close this access panel on the Left side:				
Number Name/Location				
544BB Flap Support No. 1 Access Panel, Aft Assembly				
Close this access panel on the Right side:				
Number Name/Location				
644BB Flap Support No. 8, Aft Assembly Access Panel				
———— END OF TASK ————				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT NO. 1 CARRIAGE ASSEMBLY	
		D633A109-AKS 57-677-10-01	Page 2 of 2 Jun 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT NO. 8 CARRIAGE ASSEMBLY			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-677-10-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 644BB			
		NOTE			
			ZONE 667		

Inspect (High Frequency Eddy Current) the holes in the carriage which attach the aft bridge fitting at the outboard carriage aft bridge support on the outboard main flap at WBL 357.7.

See Doc. D626A001 - DTR, DTR check form 57-53-24-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-23.

ACCESS NOTE: The flaps must be deployed and the aft bridge fitting and bolts must be removed for inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT NO. 8 CARRIAGE ASSEMBLY
		D633A109-AKS 57-677-10-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-677-10-02	MECH	INSP

TASK 57-05-02-250-899

1. INTERNAL - SPECIAL DETAILED: No. 1 & No. 8 CARRIAGE ASSEMBLY

A. Inspection

SUBTASK 57-05-02-010-003

(1) Open this access panel on the Left side:

Number Name/Location

544BB Flap Support No. 1 Access Panel, Aft Assembly

Open this access panel on the Right side:

Number Name/Location

644BB Flap Support No. 8, Aft Assembly Access Panel

NOTE: The flaps must be deployed and the aft bridge fitting and bolts must be removed for inspection.

SUBTASK 57-05-02-250-099

(2) Do a High Frequency Eddy Current inspection of the holes in the carriage which attach the aft bridge fitting at the outboard carriage aft bridge support on the outboard main flap at WBL 357.7.

See Doc. D626A001 - DTR, DTR check form 57-53-24-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-23.

SUBTASK 57-05-02-410-003

(3) Close this access panel on the Left side:

Number Name/Location

544BB Flap Support No. 1 Access Panel, Aft Assembly

Close this access panel on the Right side:

Number Name/Location

644BB Flap Support No. 8, Aft Assembly Access Panel

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT NO. 8 CARRIAGE ASSEMBLY	
		D633A109-AKS 57-677-10-02	Page 2 of 2 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT NO. 2 CARRIAGE ASSEMBLY			BOEING CARD NO. 57-678-00-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 543BB			
		NOTE			
			ZONE 567		

Inspect (High Frequency Eddy Current) the four inboard carriage roller bosses on the outboard main flap at WBL 254.0.

See Doc. D626A001 - DTR, DTR check form 57-53-25-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-24.

ACCESS NOTE: The flaps must be deployed and roller pin assemblies removed.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT NO. 2 CARRIAGE ASSEMBLY
		D633A109-AKS 57-678-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-678-00-01
				MECH INSP
TASK 57-05-02-250-901				
1. INTERNAL - SPECIAL DETAILED: No. 2 & No. 7 CARRIAGE ASSEMBLY				
A. Inspection				
SUBTASK 57-05-02-010-001				
(1) Open this access panel on the Left side:				
Number Name/Location				
543BB Flap Support No. 2 Access Panel, Aft Assembly				
Open this access panel on the Right side:				
Number Name/Location				
643BB Flap Support No. 7, Aft Assembly Access Panel				
<u>NOTE:</u> The flaps must be deployed and roller pin assemblies removed.				
SUBTASK 57-05-02-250-101				
(2) Do a High Frequency Eddy Current inspection of the four inboard carriage roller bosses on the outboard main flap at WBL 254.0.				
See Doc. D626A001 - DTR, DTR check form 57-53-25-1, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-24.				
SUBTASK 57-05-02-410-001				
(3) Close this access panel on the Left side:				
Number Name/Location				
543BB Flap Support No. 2 Access Panel, Aft Assembly				
Close this access panel on the Right side:				
Number Name/Location				
643BB Flap Support No. 7, Aft Assembly Access Panel				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT NO. 2 CARRIAGE ASSEMBLY	
		D633A109-AKS 57-678-00-01	Page 2 of 2 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT NO. 7 CARRIAGE ASSEMBLY			BOEING CARD NO. 57-678-00-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 643BB			
		NOTE			
			ZONE 667		

Inspect (High Frequency Eddy Current) the four inboard carriage roller bosses on the outboard main flap at WBL 254.0.

See Doc. D626A001 - DTR, DTR check form 57-53-25-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-24.

ACCESS NOTE: The flaps must be deployed and roller pin assemblies removed.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT NO. 7 CARRIAGE ASSEMBLY
		D633A109-AKS 57-678-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-678-00-02
				MECH INSP
TASK 57-05-02-250-901				
1. INTERNAL - SPECIAL DETAILED: No. 2 & No. 7 CARRIAGE ASSEMBLY				
A. Inspection				
SUBTASK 57-05-02-010-001				
(1) Open this access panel on the Left side:				
Number Name/Location				
543BB Flap Support No. 2 Access Panel, Aft Assembly				
Open this access panel on the Right side:				
Number Name/Location				
643BB Flap Support No. 7, Aft Assembly Access Panel				
NOTE: The flaps must be deployed and roller pin assemblies removed.				
SUBTASK 57-05-02-250-101				
(2) Do a High Frequency Eddy Current inspection of the four inboard carriage roller bosses on the outboard main flap at WBL 254.0.				
See Doc. D626A001 - DTR, DTR check form 57-53-25-1, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-24.				
SUBTASK 57-05-02-410-001				
(3) Close this access panel on the Left side:				
Number Name/Location				
543BB Flap Support No. 2 Access Panel, Aft Assembly				
Close this access panel on the Right side:				
Number Name/Location				
643BB Flap Support No. 7, Aft Assembly Access Panel				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT NO. 7 CARRIAGE ASSEMBLY	
		D633A109-AKS 57-678-00-02	Page 2 of 2 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT NO. 2 CARRIAGE ASSEMBLY			BOEING CARD NO. 57-678-10-01
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 543BB			
		NOTE			
					ZONE 567

Inspect (High Frequency Eddy Current) the holes in the carriage which attach the aft bridge fitting on the outboard main flap at WBL 254.0.

See Doc. D626A001 - DTR, DTR check form 57-53-25-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-24.

ACCESS NOTE: The flaps must be deployed and the aft bridge fitting and bolts must be removed for the inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT NO. 2 CARRIAGE ASSEMBLY
		D633A109-AKS 57-678-10-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-678-10-01
				MECH INSP
TASK 57-05-02-250-903				
1. INTERNAL - SPECIAL DETAILED: No. 2 & No. 7 CARRIAGE ASSEMBLY				
A. Inspection				
SUBTASK 57-05-02-010-002				
(1) Open this access panel on the Left side:				
Number Name/Location				
543BB Flap Support No. 2 Access Panel, Aft Assembly				
Open this access panel on the Right side:				
Number Name/Location				
643BB Flap Support No. 7, Aft Assembly Access Panel				
NOTE: The flaps must be deployed and the aft bridge fitting and bolts must be removed for the inspection.				
SUBTASK 57-05-02-250-103				
(2) Do a High Frequency Eddy Current inspection of the holes in the carriage which attach the aft bridge fitting on the outboard main flap at WBL 254.0.				
See Doc. D626A001 - DTR, DTR check form 57-53-25-2, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-24.				
SUBTASK 57-05-02-410-002				
(3) Close this access panel on the Left side:				
Number Name/Location				
543BB Flap Support No. 2 Access Panel, Aft Assembly				
Close this access panel on the Right side:				
Number Name/Location				
643BB Flap Support No. 7, Aft Assembly Access Panel				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT NO. 2 CARRIAGE ASSEMBLY	
		D633A109-AKS 57-678-10-01	Page 2 of 2 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT NO. 7 CARRIAGE ASSEMBLY			BOEING CARD NO. 57-678-10-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 643BB			
		NOTE			
					ZONE 667

Inspect (High Frequency Eddy Current) the holes in the carriage which attach the aft bridge fitting on the outboard main flap at WBL 254.0.

See Doc. D626A001 - DTR, DTR check form 57-53-25-2, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-24.

ACCESS NOTE: The flaps must be deployed and the aft bridge fitting and bolts must be removed for the inspection.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT NO. 7 CARRIAGE ASSEMBLY
		D633A109-AKS 57-678-10-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-678-10-02
				MECH INSP
TASK 57-05-02-250-903				
1. INTERNAL - SPECIAL DETAILED: No. 2 & No. 7 CARRIAGE ASSEMBLY				
A. Inspection				
SUBTASK 57-05-02-010-002				
(1) Open this access panel on the Left side:				
Number Name/Location				
543BB Flap Support No. 2 Access Panel, Aft Assembly				
Open this access panel on the Right side:				
Number Name/Location				
643BB Flap Support No. 7, Aft Assembly Access Panel				
NOTE: The flaps must be deployed and the aft bridge fitting and bolts must be removed for the inspection.				
SUBTASK 57-05-02-250-103				
(2) Do a High Frequency Eddy Current inspection of the holes in the carriage which attach the aft bridge fitting on the outboard main flap at WBL 254.0.				
See Doc. D626A001 - DTR, DTR check form 57-53-25-2, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Section 57-50-24.				
SUBTASK 57-05-02-410-002				
(3) Close this access panel on the Left side:				
Number Name/Location				
543BB Flap Support No. 2 Access Panel, Aft Assembly				
Close this access panel on the Right side:				
Number Name/Location				
643BB Flap Support No. 7, Aft Assembly Access Panel				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT NO. 7 CARRIAGE ASSEMBLY	
		D633A109-AKS 57-678-10-02	Page 2 of 2 Jun 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR ASSEMBLY - OUTBD MAIN FLAP			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-679-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS NOTE			ZONE 567

Inspect (Low Frequency Eddy Current) the spar upper chord at the ribs from WBL 280 to WBL 327 and the spar lower chord at the ribs from WBL 254 to WBL 358.

See Doc. D626A001 - DTR, DTR check form 57-53-26-1, for alternative inspection.

ACCESS NOTE: Deployment of flaps provides access at the carriage support ribs.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR ASSEMBLY - OUTBD MAIN FLAP
		D633A109-AKS 57-679-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-679-00-01
				MECH INSP
TASK 57-05-02-250-905				
1. INTERNAL - SPECIAL DETAILED: FRONT SPAR ASSEMBLY - OUTBD MAIN FLAP				
A. Inspection				
NOTE: Deployment of flaps provides access at the carriage support ribs.				
SUBTASK 57-05-02-250-105				
(1) Do a Low Frequency Eddy Current inspection of the spar upper chord at the ribs from WBL 280 to WBL 327 and the spar lower chord at the ribs from WBL 254 to WBL 358. See Doc. D626A001 - DTR, DTR check form 57-53-26-1, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL				
SOURCE AWL				
LEFT FRONT SPAR ASSEMBLY - OUTBD MAIN FLAP				
D633A109-AKS 57-679-00-01				
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AKS



737-600/700/800/900 TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR ASSEMBLY - OUTBD MAIN FLAP			BOEING CARD NO. 57-679-00-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL				
		ACCESS NOTE			ZONE 667

Inspect (Low Frequency Eddy Current) the spar upper chord at the ribs from WBL 280 to WBL 327 and the spar lower chord at the ribs from WBL 254 to WBL 358.

See Doc. D626A001 - DTR, DTR check form 57-53-26-1, for alternative inspection.

ACCESS NOTE: Deployment of flaps provides access at the carriage support ribs.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR ASSEMBLY - OUTBD MAIN FLAP
		D633A109-AKS 57-679-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-679-00-02
TASK 57-05-02-250-905				MECH INSP
1. INTERNAL - SPECIAL DETAILED: FRONT SPAR ASSEMBLY - OUTBD MAIN FLAP				
A. Inspection				
<p><u>NOTE:</u> Deployment of flaps provides access at the carriage support ribs.</p> <p>SUBTASK 57-05-02-250-105</p> <p>(1) Do a Low Frequency Eddy Current inspection of the spar upper chord at the ribs from WBL 280 to WBL 327 and the spar lower chord at the ribs from WBL 254 to WBL 358.</p> <p>See Doc. D626A001 - DTR, DTR check form 57-53-26-1, for alternative inspection.</p>				
<hr/> END OF TASK <hr/>				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR ASSEMBLY - OUTBD MAIN FLAP		
		D633A109-AKS 57-679-00-02	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR ASSEMBLY - OUTBD MAIN FLAP			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-680-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 567GT 567HT			ZONE 567
		NOTE			

Inspect (High Frequency Eddy Current) the spar upper chord between the ribs from WBL 280 to WBL 327 and the spar lower chord between the ribs from WBL 254 to WBL 358.

See Doc. D626A001 - DTR, DTR check form 57-53-26-2, for alternative inspection.

ACCESS NOTE: Removal of the skin is required.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR ASSEMBLY - OUTBD MAIN FLAP
		D633A109-AKS 57-680-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-680-00-01
TASK 57-05-02-250-907				MECH INSP

1. INTERNAL - SPECIAL DETAILED: FRONT SPAR ASSEMBLY - OUTBD MAIN FLAP

A. Inspection

SUBTASK 57-05-02-010-195

(1) Open these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
567GT	Outboard Flap - Upper Skin
567HT	Outboard Flap - Upper Skin

Open these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
667GT	Outboard Flap - Upper Skin
667HT	Outboard Flap - Upper Skin

NOTE: Removal of the skin is required.

SUBTASK 57-05-02-250-107

(2) Do a High Frequency Eddy Current inspection of the spar upper chord between the ribs from WBL 280 to WBL 327 and the spar lower chord between the ribs from WBL 254 to WBL 358.

See Doc. D626A001 - DTR, DTR check form 57-53-26-2, for alternative inspection.

SUBTASK 57-05-02-410-195

(3) Close these access panels on the Left side:

<u>Number</u>	<u>Name/Location</u>
567GT	Outboard Flap - Upper Skin
567HT	Outboard Flap - Upper Skin

Close these access panels on the Right side:

<u>Number</u>	<u>Name/Location</u>
667GT	Outboard Flap - Upper Skin
667HT	Outboard Flap - Upper Skin

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR ASSEMBLY - OUTBD MAIN FLAP	
		D633A109-AKS 57-680-00-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR ASSEMBLY - OUTBD MAIN FLAP			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-680-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS 667GT 667HT			ZONE 667
		NOTE			

Inspect (High Frequency Eddy Current) the spar upper chord between the ribs from WBL 280 to WBL 327 and the spar lower chord between the ribs from WBL 254 to WBL 358.

See Doc. D626A001 - DTR, DTR check form 57-53-26-2, for alternative inspection.

ACCESS NOTE: Removal of the skin is required.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR ASSEMBLY - OUTBD MAIN FLAP
		D633A109-AKS 57-680-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-680-00-02
TASK 57-05-02-250-907				MECH INSP
1. INTERNAL - SPECIAL DETAILED: FRONT SPAR ASSEMBLY - OUTBD MAIN FLAP				
A. Inspection				
SUBTASK 57-05-02-010-195				
(1) Open these access panels on the Left side:				
Number Name/Location				
567GT Outboard Flap - Upper Skin				
567HT Outboard Flap - Upper Skin				
Open these access panels on the Right side:				
Number Name/Location				
667GT Outboard Flap - Upper Skin				
667HT Outboard Flap - Upper Skin				
NOTE: Removal of the skin is required.				
SUBTASK 57-05-02-250-107				
(2) Do a High Frequency Eddy Current inspection of the spar upper chord between the ribs from WBL 280 to WBL 327 and the spar lower chord between the ribs from WBL 254 to WBL 358.				
See Doc. D626A001 - DTR, DTR check form 57-53-26-2, for alternative inspection.				
SUBTASK 57-05-02-410-195				
(3) Close these access panels on the Left side:				
Number Name/Location				
567GT Outboard Flap - Upper Skin				
567HT Outboard Flap - Upper Skin				
Close these access panels on the Right side:				
Number Name/Location				
667GT Outboard Flap - Upper Skin				
667HT Outboard Flap - Upper Skin				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR ASSEMBLY - OUTBD MAIN FLAP
		D633A109-AKS 57-680-00-02

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT REAR SPAR - OUTBD MAIN FLAP			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-681-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 567GT 567HT			ZONE 567
		NOTE			

Inspect (High Frequency Eddy Current) the aft flap track cutouts 2 & 3 at the rear spar outboard main flap.

See Doc. D626A001 - DTR, DTR check form 57-53-27-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-50-21.

ACCESS NOTE: Internal access is required. Removal of the flap upper skin is required to gain access. The aft flap track pushrods need to be disconnected to allow the aft flap tracks to extend to their stops.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR - OUTBD MAIN FLAP
		D633A109-AKS 57-681-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-681-00-01
				MECH INSP
TASK 57-05-02-250-909				
1. INTERNAL - SPECIAL DETAILED: REAR SPAR - OUTBD MAIN FLAP				
A. Inspection				
SUBTASK 57-05-02-010-197				
(1) Open these access panels on the Left side:				
Number Name/Location				
567GT Outboard Flap - Upper Skin				
567HT Outboard Flap - Upper Skin				
Open these access panels on the Right side:				
Number Name/Location				
667GT Outboard Flap - Upper Skin				
667HT Outboard Flap - Upper Skin				
NOTE: Internal access is required. Removal of the flap upper skin is required to gain access. The aft flap track pushrods need to be disconnected to allow the aft flap tracks to extend to their stops.				
SUBTASK 57-05-02-250-109				
(2) Do a High Frequency Eddy Current inspection of the aft flap track cutouts 2&3 at the rear spar outboard main flap.				
See Doc. D626A001 - DTR, DTR check form 57-53-27-1, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-50-21.				
SUBTASK 57-05-02-410-197				
(3) Close these access panels on the Left side:				
Number Name/Location				
567GT Outboard Flap - Upper Skin				
567HT Outboard Flap - Upper Skin				
Close these access panels on the Right side:				
Number Name/Location				
667GT Outboard Flap - Upper Skin				
667HT Outboard Flap - Upper Skin				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR - OUTBD MAIN FLAP
		D633A109-AKS 57-681-00-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR - OUTBD MAIN FLAP			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-681-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS 667GT 667HT			ZONE 667
		NOTE			

Inspect (High Frequency Eddy Current) the aft flap track cutouts 2 & 3 at the rear spar outboard main flap.

See Doc. D626A001 - DTR, DTR check form 57-53-27-1, for alternative inspection.

The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-50-21.

ACCESS NOTE: Internal access is required. Removal of the flap upper skin is required to gain access. The aft flap track pushrods need to be disconnected to allow the aft flap tracks to extend to their stops.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR - OUTBD MAIN FLAP
		D633A109-AKS 57-681-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-681-00-02
				MECH INSP
TASK 57-05-02-250-909				
1. INTERNAL - SPECIAL DETAILED: REAR SPAR - OUTBD MAIN FLAP				
A. Inspection				
SUBTASK 57-05-02-010-197				
(1) Open these access panels on the Left side:				
Number Name/Location				
567GT Outboard Flap - Upper Skin				
567HT Outboard Flap - Upper Skin				
Open these access panels on the Right side:				
Number Name/Location				
667GT Outboard Flap - Upper Skin				
667HT Outboard Flap - Upper Skin				
NOTE: Internal access is required. Removal of the flap upper skin is required to gain access. The aft flap track pushrods need to be disconnected to allow the aft flap tracks to extend to their stops.				
SUBTASK 57-05-02-250-109				
(2) Do a High Frequency Eddy Current inspection of the aft flap track cutouts 2&3 at the rear spar outboard main flap.				
See Doc. D626A001 - DTR, DTR check form 57-53-27-1, for alternative inspection.				
The NDI method(s) necessary to accomplish the intent of this inspection is contained in the 737 Nondestructive Test Manual (D6-37239). The inspection procedures are contained in Part 6, Subject 57-50-21.				
SUBTASK 57-05-02-410-197				
(3) Close these access panels on the Left side:				
Number Name/Location				
567GT Outboard Flap - Upper Skin				
567HT Outboard Flap - Upper Skin				
Close these access panels on the Right side:				
Number Name/Location				
667GT Outboard Flap - Upper Skin				
667HT Outboard Flap - Upper Skin				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR - OUTBD MAIN FLAP
		D633A109-AKS 57-681-00-02

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR - OUTBD MAIN FLAP			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-682-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS NOTE			ZONE 567
EFFECTIVITY AKS ALL		SOURCE AWL	LEFT REAR SPAR - OUTBD MAIN FLAP		
			D633A109-AKS 57-682-00-01		
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-682-00-01
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TASK 57-05-02-250-911

MECH

INSP

1. EXTERNAL - SPECIAL DETAILED: REAR SPAR - OUTBD MAIN FLAP**A. Inspection**

NOTE: Deployment of flaps provides access at the carriage support ribs.

SUBTASK 57-05-02-250-111

- (1) Do a Low Frequency Eddy Current inspection of the rear spar upper chord at the ribs from WBL 280 to WBL 327 and the rear spar lower chord at the ribs from WBL 254 to WBL 358.

See Doc. D626A001 - DTR, DTR check form 57-53-27-2, for alternative inspection.

———— END OF TASK ——

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR - OUTBD MAIN FLAP
		D633A109-AKS 57-682-00-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR - OUTBD MAIN FLAP			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-682-00-02 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS NOTE			ZONE 667
EFFECTIVITY AKS ALL		SOURCE AWL	RIGHT REAR SPAR - OUTBD MAIN FLAP		
			D633A109-AKS 57-682-00-02		
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-682-00-02
TASK 57-05-02-250-911				MECH INSP
1. EXTERNAL - SPECIAL DETAILED: REAR SPAR - OUTBD MAIN FLAP				
A. Inspection				
NOTE: Deployment of flaps provides access at the carriage support ribs.				
SUBTASK 57-05-02-250-111				
(1) Do a Low Frequency Eddy Current inspection of the rear spar upper chord at the ribs from WBL 280 to WBL 327 and the rear spar lower chord at the ribs from WBL 254 to WBL 358.				
See Doc. D626A001 - DTR, DTR check form 57-53-27-2, for alternative inspection.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR - OUTBD MAIN FLAP	
		D633A109-AKS 57-682-00-02	Page 2 of 2 Feb 15/2015

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737-600/700/800/900 TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR - OUTBD MAIN FLAP			BOEING CARD NO. 57-683-00-01		
DATE	TASK SPECIAL DETAILED				RELATED CARD		
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY AIRPLANE ALL	ENGINE ALL	
STATION	SKILL AIRPL						
		ACCESS 567GT 567HT		ZONE 567			
		NOTE					

Inspect (High Frequency Eddy Current) the rear spar upper chord between the ribs from WBL 280 to WBL 327 and the rear spar lower chord between the ribs from WBL 254 to WBL 358.

See Doc. D626A001 - DTR, DTR check form 57-53-27-3, for alternative inspection.

ACCESS NOTE: Removal of flap upper skin panel is required for access.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR - OUTBD MAIN FLAP
		D633A109-AKS 57-683-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-683-00-01
				MECH INSP
TASK 57-05-02-250-913				
1. <u>INTERNAL - SPECIAL DETAILED: REAR SPAR - OUTBD MAIN FLAP</u>				
A. Inspection				
SUBTASK 57-05-02-010-199				
(1) Open these access panels on the Left side:				
Number Name/Location				
567GT Outboard Flap - Upper Skin				
567HT Outboard Flap - Upper Skin				
Open these access panels on the Right side:				
Number Name/Location				
667GT Outboard Flap - Upper Skin				
667HT Outboard Flap - Upper Skin				
NOTE: Removal of flap upper skin panel is required for access.				
SUBTASK 57-05-02-250-113				
(2) Do a High Frequency Eddy Current inspection of the rear spar upper chord between the ribs from WBL 280 to WBL 327 and the rear spar lower chord between the ribs from WBL 254 to WBL 358.				
See Doc. D626A001 - DTR, DTR check form 57-53-27-3, for alternative inspection.				
SUBTASK 57-05-02-410-199				
(3) Close these access panels on the Left side:				
Number Name/Location				
567GT Outboard Flap - Upper Skin				
567HT Outboard Flap - Upper Skin				
Close these access panels on the Right side:				
Number Name/Location				
667GT Outboard Flap - Upper Skin				
667HT Outboard Flap - Upper Skin				
———— END OF TASK ————				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR - OUTBD MAIN FLAP	
		D633A109-AKS 57-683-00-01	Page 2 of 2 Feb 15/2015

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737-600/700/800/900 TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR - OUTBD MAIN FLAP			BOEING CARD NO. 57-683-00-02
DATE	TASK SPECIAL DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL				
		ACCESS 667GT 667HT			ZONE 667
		NOTE			

Inspect (High Frequency Eddy Current) the rear spar upper chord between the ribs from WBL 280 to WBL 327 and the rear spar lower chord between the ribs from WBL 254 to WBL 358.

See Doc. D626A001 - DTR, DTR check form 57-53-27-3, for alternative inspection.

ACCESS NOTE: Removal of flap upper skin panel is required for access.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR - OUTBD MAIN FLAP	D633A109-AKS 57-683-00-02	Page 1 of 2 Oct 15/2014
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-683-00-02
				MECH INSP
TASK 57-05-02-250-913				
1. INTERNAL - SPECIAL DETAILED: REAR SPAR - OUTBD MAIN FLAP				
A. Inspection				
SUBTASK 57-05-02-010-199				
(1) Open these access panels on the Left side:				
Number Name/Location				
567GT Outboard Flap - Upper Skin				
567HT Outboard Flap - Upper Skin				
Open these access panels on the Right side:				
Number Name/Location				
667GT Outboard Flap - Upper Skin				
667HT Outboard Flap - Upper Skin				
NOTE: Removal of flap upper skin panel is required for access.				
SUBTASK 57-05-02-250-113				
(2) Do a High Frequency Eddy Current inspection of the rear spar upper chord between the ribs from WBL 280 to WBL 327 and the rear spar lower chord between the ribs from WBL 254 to WBL 358.				
See Doc. D626A001 - DTR, DTR check form 57-53-27-3, for alternative inspection.				
SUBTASK 57-05-02-410-199				
(3) Close these access panels on the Left side:				
Number Name/Location				
567GT Outboard Flap - Upper Skin				
567HT Outboard Flap - Upper Skin				
Close these access panels on the Right side:				
Number Name/Location				
667GT Outboard Flap - Upper Skin				
667HT Outboard Flap - Upper Skin				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR - OUTBD MAIN FLAP	
		D633A109-AKS 57-683-00-02	Page 2 of 2 Feb 15/2015

AKS



737-600/700/800/900 TASK CARDS

AIRLINE CARD NO		TITLE LEFT LOWER SKIN - OUTBD MAIN FLAP, FRONT SPAR AND REAR SPAR LWR CHORD - LWR SKIN INTERFACE			BOEING CARD NO. 57-684-00-01	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS NOTE		ZONE 567		

Inspect (High Frequency Eddy Current) the external surface of the outboard main flap lower skin at the skin-to-chord fastener locations at both the front and rear spar.

See Doc. D626A001 - DTR, DTR check form 57-53-29, for alternative inspection.

ACCESS NOTE: Deployment of flaps provides access at the carriage support ribs.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT LOWER SKIN - OUTBD MAIN FLAP, FRONT SPAR AND REAR SPAR LWR CHORD - LWR SKIN INTERFACE
		D633A109-AKS 57-684-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-684-00-01
				MECH INSP
TASK 57-05-02-250-915				
1. EXTERNAL - SPECIAL DETAILED: LOWER SKIN - OUTBD MAIN FLAP, FRONT SPAR AND REAR SPAR LWR CHORD - LWR SKIN INTERFACE				
A. Inspection <u>NOTE:</u> Deployment of flaps provides access at the carriage support ribs. SUBTASK 57-05-02-250-115 (1) Do a High Frequency Eddy Current inspection of the external surface of the outboard main flap lower skin at the skin-to-chord fastener locations at both the front and rear spar. See Doc. D626A001 - DTR, DTR check form 57-53-29, for alternative inspection. ———— END OF TASK ——				
EFFECTIVITY AKS ALL		SOURCE AWL	LEFT LOWER SKIN - OUTBD MAIN FLAP, FRONT SPAR AND REAR SPAR LWR CHORD - LWR SKIN INTERFACE	
			D633A109-AKS 57-684-00-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT LOWER SKIN - OUTBD MAIN FLAP, FRONT SPAR AND REAR SPAR LWR CHORD - LWR SKIN INTERFACE			BOEING CARD NO. 57-684-00-02	
DATE	TASK SPECIAL DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 36000 FC	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS NOTE			ZONE 667	

Inspect (High Frequency Eddy Current) the external surface of the outboard main flap lower skin at the skin-to-chord fastener locations at both the front and rear spar.

See Doc. D626A001 - DTR, DTR check form 57-53-29, for alternative inspection.

ACCESS NOTE: Deployment of flaps provides access at the carriage support ribs.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER SKIN - OUTBD MAIN FLAP, FRONT SPAR AND REAR SPAR LWR CHORD - LWR SKIN INTERFACE	
		D633A109-AKS 57-684-00-02	Page 1 of 2 Oct 15/2014

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-684-00-02
				MECH INSP
TASK 57-05-02-250-915				
1. EXTERNAL - SPECIAL DETAILED: LOWER SKIN - OUTBD MAIN FLAP, FRONT SPAR AND REAR SPAR LWR CHORD - LWR SKIN INTERFACE				
<p>A. Inspection</p> <p><u>NOTE:</u> Deployment of flaps provides access at the carriage support ribs.</p> <p>SUBTASK 57-05-02-250-115</p> <p>(1) Do a High Frequency Eddy Current inspection of the external surface of the outboard main flap lower skin at the skin-to-chord fastener locations at both the front and rear spar. See Doc. D626A001 - DTR, DTR check form 57-53-29, for alternative inspection.</p>				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT LOWER SKIN - OUTBD MAIN FLAP, FRONT SPAR AND REAR SPAR LWR CHORD - LWR SKIN INTERFACE		
		D633A109-AKS 57-684-00-02		

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT FRONT SPAR SPIGOT FITTING - OUTBD MAIN FLAP			BOEING CARD NO.			
DATE	TASK SPECIAL DETAILED				57-685-00-01 RELATED CARD			
TAIL NUMBER	WORK AREA L WG TE FLAPS	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY			
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL			
		ACCESS NOTE			ZONE 567			
Inspect (Magnetic Particle) the front spar spigot fitting at the surface of the fitting shaft at WBL 254.0 and WBL 358.0.								
See Doc. D626A001 - DTR, DTR check form PSE 57-53-31, for alternative inspection.								
ACCESS NOTE: Access requires removal of the flap from the carriages.								
EFFECTIVITY AKS ALL		SOURCE AWL	LEFT FRONT SPAR SPIGOT FITTING - OUTBD MAIN FLAP					
			D633A109-AKS 57-685-00-01					
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-685-00-01
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TASK 57-05-02-240-801

MECH

INSP

1. INTERNAL - SPECIAL DETAILED: FRONT SPAR SPIGOT FITTING - OUTBD MAIN FLAP**A. Inspection**

NOTE: Access requires removal of the flap from the carriages.

SUBTASK 57-05-02-240-001

- (1) Do a Magnetic Particle inspection of the front spar spigot fitting at the surface of the fitting shaft at WBL 254.0 and WBL 358.0.

See Doc. D626A001 - DTR, DTR check form PSE 57-32-31, for alternative inspection.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT FRONT SPAR SPIGOT FITTING - OUTBD MAIN FLAP
		D633A109-AKS 57-685-00-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT FRONT SPAR SPIGOT FITTING - OUTBD MAIN FLAP			BOEING CARD NO.
DATE	TASK SPECIAL DETAILED				57-685-00-02 RELATED CARD
TAIL NUMBER	WORK AREA L WG TE FLAPS	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS NOTE			ZONE 567

Inspect (Magnetic Particle) the front spar spigot fitting at the surface of the fitting shaft at WBL 254.0 and WBL 358.0.

See Doc. D626A001 - DTR, DTR check form PSE 57-53-31, for alternative inspection.

ACCESS NOTE: Access requires removal of the flap from the carriages.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR SPIGOT FITTING - OUTBD MAIN FLAP
		D633A109-AKS 57-685-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-685-00-02
TASK 57-05-02-240-801				MECH INSP
1. INTERNAL - SPECIAL DETAILED: FRONT SPAR SPIGOT FITTING - OUTBD MAIN FLAP				
A. Inspection				
NOTE: Access requires removal of the flap from the carriages.				
SUBTASK 57-05-02-240-001				
(1) Do a Magnetic Particle inspection of the front spar spigot fitting at the surface of the fitting shaft at WBL 254.0 and WBL 358.0.				
See Doc. D626A001 - DTR, DTR check form PSE 57-32-31, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT FRONT SPAR SPIGOT FITTING - OUTBD MAIN FLAP		
		D633A109-AKS 57-685-00-02	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT REAR SPAR SPIGOT FITTING - OUTBD MAIN FLAP			BOEING CARD NO. 57-686-00-01	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA L WG TE FLAPS	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS NOTE		ZONE 567		

Inspect (Detailed) the carriage aft link assembly (aft spigot fitting, aft link, aft bridge fitting clevis, aft pin) at WBL 254.0 and 358.0.

See Doc. D626A001-DTR, DTR check form 57-53-32, for alternative inspections.

ACCESS NOTE: Flap deployment is required to gain access.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR SPIGOT FITTING - OUTBD MAIN FLAP
		D633A109-AKS 57-686-00-01

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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-686-00-01
TASK 57-05-02-211-877				MECH INSP
1. INTERNAL - DETAILED: REAR SPAR SPIGOT FITTING - OUTBD MAIN FLAP				
A. Inspection				
<p><u>NOTE:</u> Flap deployment is required to gain access.</p> <p>SUBTASK 57-05-02-211-069</p> <p>(1) Do a Detailed inspection of the carriage aft link assembly (aft spigot fitting, aft link, aft bridge fitting clevis, aft pin) at WBL 254.0 and 358.0.</p> <p>See Doc. D626A001-DTR, DTR check form 57-53-32, for alternative inspections.</p>				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT REAR SPAR SPIGOT FITTING - OUTBD MAIN FLAP		
		D633A109-AKS 57-686-00-01	Page 2 of 2 Feb 15/2015	

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT REAR SPAR SPIGOT FITTING - OUTBD MAIN FLAP			BOEING CARD NO. 57-686-00-02	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA L WG TE FLAPS	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS NOTE			ZONE 667	

Inspect (Detailed) the carriage aft link assembly (aft spigot fitting, aft link, aft bridge fitting clevis, aft pin) at WBL 254.0 and 358.0.

See Doc. D626A001-DTR, DTR check form 57-53-32, for alternative inspections.

ACCESS NOTE: Flap deployment is required to gain access.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR SPIGOT FITTING - OUTBD MAIN FLAP
		D633A109-AKS 57-686-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-686-00-02
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TASK 57-05-02-211-877

MECH

INSP

1. INTERNAL - DETAILED: REAR SPAR SPIGOT FITTING - OUTBD MAIN FLAP**A. Inspection**

NOTE: Flap deployment is required to gain access.

SUBTASK 57-05-02-211-069

- (1) Do a Detailed inspection of the carriage aft link assembly (aft spigot fitting, aft link, aft bridge fitting clevis, aft pin) at WBL 254.0 and 358.0.

See Doc. D626A001-DTR, DTR check form 57-53-32, for alternative inspections.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT REAR SPAR SPIGOT FITTING - OUTBD MAIN FLAP
		D633A109-AKS 57-686-00-02

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT AFT FLAP TRACK SUPPORT RIBS #2 AND #3			BOEING CARD NO.
DATE	TASK DETAILED				57-687-00-01 RELATED CARD
TAIL NUMBER	WORK AREA L WG TE FLAPS	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	ACCESS 571AB 571BB 571CB 571DB			ZONE 567
		NOTE			

Inspect (Detailed) the lower flanges of ribs #2 and #3 on each aft flap track support ribs from WBL 254.0 and 358.0.

See Doc. D626A001 - DTR, DTR check form 57-53-35, for alternative inspection.

ACCESS NOTE: Flaps deployed and the lower cove panels removed for access.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT AFT FLAP TRACK SUPPORT RIBS #2 AND #3
		D633A109-AKS 57-687-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-687-00-01
				MECH INSP
TASK 57-05-02-211-871				
1. INTERNAL - DETAILED: AFT FLAP TRACK SUPPORT RIBS #2 AND #3				
A. Inspection				
SUBTASK 57-05-02-010-088				
(1) Open these access panels on the Left side:				
Number Name/Location				
571AB Lower Outboard Fixed Trailing Edge Access Panel at Deflector Rib				
571BB Lower Outboard Fixed Trailing Edge Access Panel				
571CB Lower Outboard Fixed Trailing Edge Access Panel				
571DB Lower Outboard Fixed Trailing Edge Access Panel				
Open these access panels on the Right side:				
Number Name/Location				
671AB Lower Outboard Fixed Trailing Edge Access Panel				
671BB Lower Outboard Fixed Trailing Edge Access Panel				
671CB Lower Outboard Fixed Trailing Edge Access Panel				
671DB Lower Outboard Fixed Trailing Edge Access Panel				
NOTE: Flaps deployed and the lower cove panels removed for access.				
SUBTASK 57-05-02-211-071				
(2) Do a Detailed inspection of the lower flanges of ribs #2 and #3 on each aft flap track support ribs from WBL 254.0 and 358.0.				
See Doc. D626A001 - DTR, DTR check form 57-53-35, for alternative inspection.				
SUBTASK 57-05-02-410-088				
(3) Close these access panels on the Left side:				
Number Name/Location				
571AB Lower Outboard Fixed Trailing Edge Access Panel at Deflector Rib				
571BB Lower Outboard Fixed Trailing Edge Access Panel				
571CB Lower Outboard Fixed Trailing Edge Access Panel				
571DB Lower Outboard Fixed Trailing Edge Access Panel				
Close these access panels on the Right side:				
Number Name/Location				
671AB Lower Outboard Fixed Trailing Edge Access Panel				
671BB Lower Outboard Fixed Trailing Edge Access Panel				
671CB Lower Outboard Fixed Trailing Edge Access Panel				
671DB Lower Outboard Fixed Trailing Edge Access Panel				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT AFT FLAP TRACK SUPPORT RIBS #2 AND #3	
		D633A109-AKS 57-687-00-01	Page 2 of 2 Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE RIGHT AFT FLAP TRACK SUPPORT RIBS #2 AND #3			BOEING CARD NO. 57-687-00-02	
DATE	TASK DETAILED				RELATED CARD	
TAIL NUMBER	WORK AREA R WG TE FLAPS	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 9000 FC	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 671AB 671BB 671CB 671DB			ZONE 667	
		NOTE				

Inspect (Detailed) the lower flanges of ribs #2 and #3 on each aft flap track support ribs from WBL 254.0 and 358.0.

See Doc. D626A001 - DTR, DTR check form 57-53-35, for alternative inspection.

ACCESS NOTE: Flaps deployed and the lower cove panels removed for access.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT AFT FLAP TRACK SUPPORT RIBS #2 AND #3
		D633A109-AKS 57-687-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-687-00-02
TASK 57-05-02-211-871				MECH INSP
1. INTERNAL - DETAILED: AFT FLAP TRACK SUPPORT RIBS #2 AND #3				
A. Inspection				
SUBTASK 57-05-02-010-088				
(1) Open these access panels on the Left side:				
Number Name/Location				
571AB Lower Outboard Fixed Trailing Edge Access Panel at Deflector Rib				
571BB Lower Outboard Fixed Trailing Edge Access Panel				
571CB Lower Outboard Fixed Trailing Edge Access Panel				
571DB Lower Outboard Fixed Trailing Edge Access Panel				
Open these access panels on the Right side:				
Number Name/Location				
671AB Lower Outboard Fixed Trailing Edge Access Panel				
671BB Lower Outboard Fixed Trailing Edge Access Panel				
671CB Lower Outboard Fixed Trailing Edge Access Panel				
671DB Lower Outboard Fixed Trailing Edge Access Panel				
NOTE: Flaps deployed and the lower cove panels removed for access.				
SUBTASK 57-05-02-211-071				
(2) Do a Detailed inspection of the lower flanges of ribs #2 and #3 on each aft flap track support ribs from WBL 254.0 and 358.0.				
See Doc. D626A001 - DTR, DTR check form 57-53-35, for alternative inspection.				
SUBTASK 57-05-02-410-088				
(3) Close these access panels on the Left side:				
Number Name/Location				
571AB Lower Outboard Fixed Trailing Edge Access Panel at Deflector Rib				
571BB Lower Outboard Fixed Trailing Edge Access Panel				
571CB Lower Outboard Fixed Trailing Edge Access Panel				
571DB Lower Outboard Fixed Trailing Edge Access Panel				
Close these access panels on the Right side:				
Number Name/Location				
671AB Lower Outboard Fixed Trailing Edge Access Panel				
671BB Lower Outboard Fixed Trailing Edge Access Panel				
671CB Lower Outboard Fixed Trailing Edge Access Panel				
671DB Lower Outboard Fixed Trailing Edge Access Panel				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT AFT FLAP TRACK SUPPORT RIBS #2 AND #3	D633A109-AKS 57-687-00-02	Page 2 of 2 Feb 15/2015
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEFT HINGE / ACTUATOR FITTINGS INBOARD SPOILER #6			BOEING CARD NO.
DATE	TASK DETAILED				57-688-00-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ALL ENGINE ALL
		ACCESS NOTE			ZONE 552

Inspect (Detailed) the lugs on both hinge/actuator fittings on the inboard spoiler.

See Doc. D626A001 - DTR, DTR check form 57-70-01, for alternative inspection.

ACCESS NOTE: Access requires deployment of inboard flap.

EFFECTIVITY AKS ALL	SOURCE AWL	LEFT HINGE / ACTUATOR FITTINGS INBOARD SPOILER #6
		D633A109-AKS 57-688-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-688-00-01
				MECH INSP
TASK 57-05-02-211-873				
1. INTERNAL - DETAILED: HINGE/ACTUATOR FITTINGS				
A. Inspection				
NOTE: Access requires deployment of inboard flap.				
SUBTASK 57-05-02-211-073				
(1) Do a Detailed inspection of the lugs on both hinge/actuator fittings on the inboard spoiler. See Doc. D626A001 - DTR, DTR check form 57-70-01, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE AWL	LEFT HINGE / ACTUATOR FITTINGS INBOARD SPOILER #6		
		D633A109-AKS 57-688-00-01	Page 2 of 2 Feb 15/2015	

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT HINGE / ACTUATOR FITTINGS INBOARD SPOILER #7			BOEING CARD NO. 57-688-00-02
DATE	TASK DETAILED				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 56000 FC	REPEAT 18000 FC	APPLICABILITY AIRPLANE ENGINE ALL ALL
STATION	SKILL AIRPL	ACCESS NOTE			ZONE 652

Inspect (Detailed) the lugs on both hinge/actuator fittings on the inboard spoiler.

See Doc. D626A001 - DTR, DTR check form 57-70-01, for alternative inspection.

ACCESS NOTE: Access requires deployment of inboard flap.

EFFECTIVITY AKS ALL	SOURCE AWL	RIGHT HINGE / ACTUATOR FITTINGS INBOARD SPOILER #7
		D633A109-AKS 57-688-00-02

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-688-00-02
TASK 57-05-02-211-873				MECH INSP
1. INTERNAL - DETAILED: HINGE/ACTUATOR FITTINGS				
A. Inspection				
NOTE: Access requires deployment of inboard flap.				
SUBTASK 57-05-02-211-073				
(1) Do a Detailed inspection of the lugs on both hinge/actuator fittings on the inboard spoiler. See Doc. D626A001 - DTR, DTR check form 57-70-01, for alternative inspection.				
— END OF TASK —				
EFFECTIVITY AKS ALL		SOURCE AWL	RIGHT HINGE / ACTUATOR FITTINGS INBOARD SPOILER #7	
			D633A109-AKS 57-688-00-02	Page 2 of 2 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE CENTER SECTION WING BOX			BOEING CARD NO. 57-800-00-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 36000 FC	REPEAT 36000 FC	APPLICABILITY	
STATION	SKILL AIRPL	1.2	10 YR	10 YR	AIRPLANE ALL	ENGINE ALL
		ACCESS 131AB 192CL			ZONE 131 132	

Perform an internal zonal inspection (GV) of the center section wing box - section 44, sta 540 to sta 663.75.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	CENTER SECTION WING BOX
		D633A109-AKS 57-800-00-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-800-00-01
TASK 05-41-01-210-816				MECH INSP

1. INTERNAL - ZONAL (GV): CENTER SECTION WING BOX

(Figure 1)

A. Zonal Inspection

SUBTASK 05-41-01-010-014

- (1) Open these access panels:

Number Name/Location

131AB	Center Tank Access
192CL	ECS Access Door

SUBTASK 05-41-01-210-016

- (2) Do a General Visual inspection of the center section wing box - Section 44, Sta 540 to Sta 663.75.

SUBTASK 05-41-01-410-014

- (3) Close these access panels:

Number Name/Location

131AB	Center Tank Access
192CL	ECS Access Door

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	CENTER SECTION WING BOX
		D633A109-AKS 57-800-00-01

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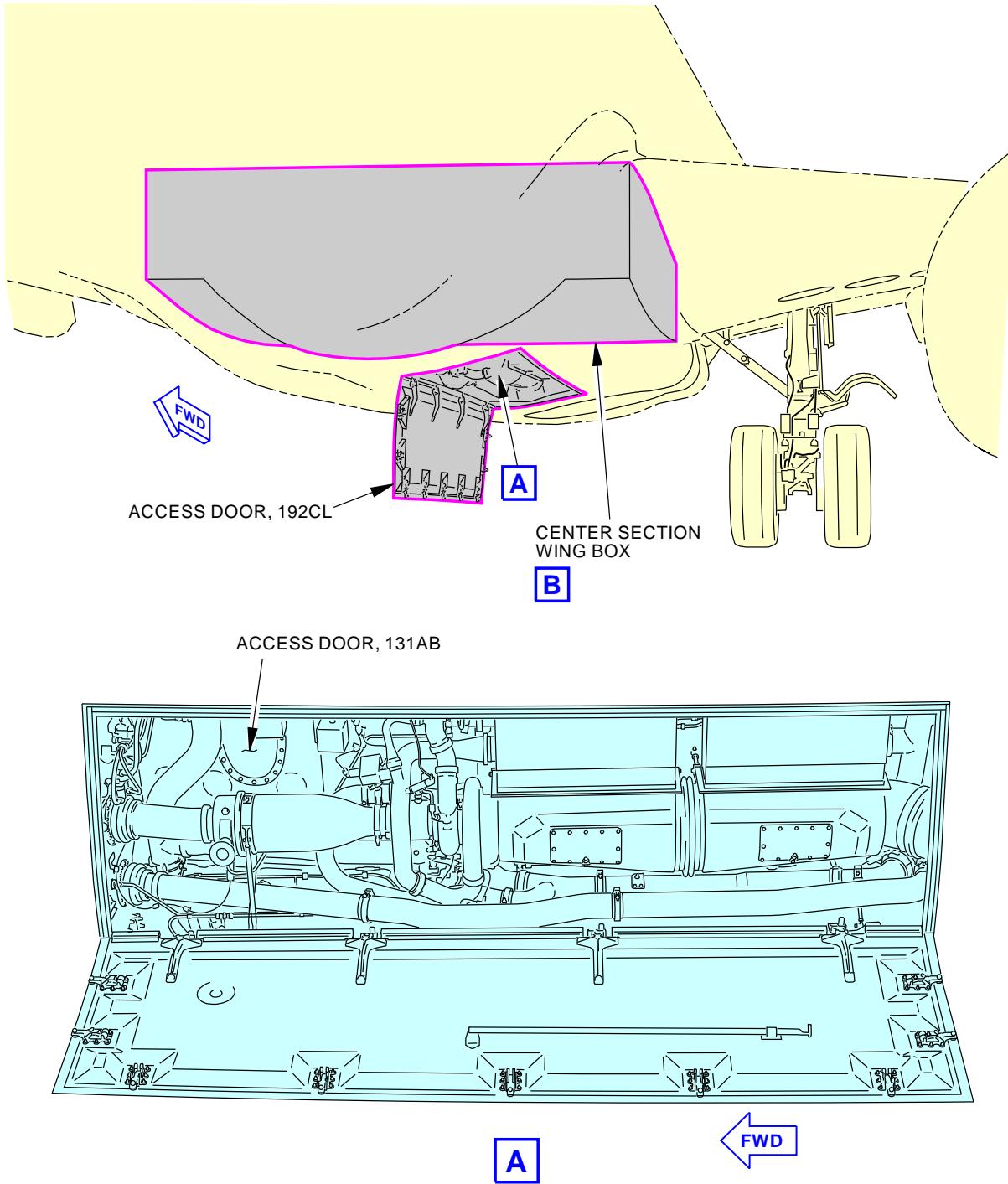
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-800-00-01

Center Section Wing Box General Visual (Internal)
Figure 1 (Sheet 1 of 2)

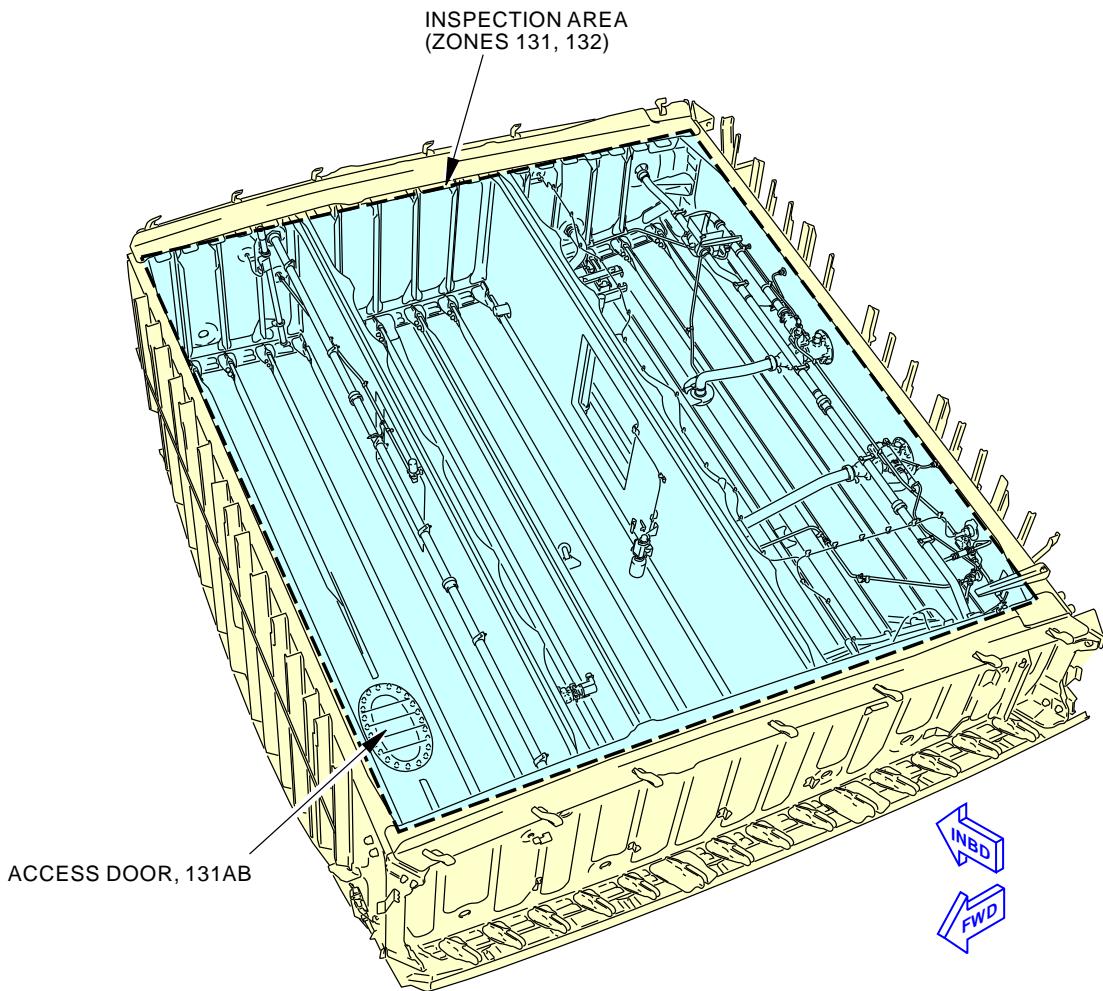
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EFFECTIVITY AKS ALL	SOURCE MRB	CENTER SECTION WING BOX
		D633A109-AKS 57-800-00-01

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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-800-00-01

**CENTER SECTION WING BOX****B**

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**Center Section Wing Box General Visual (Internal)
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	CENTER SECTION WING BOX
		D633A109-AKS 57-800-00-01

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AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEFT WING			BOEING CARD NO.
DATE	TASK ZONAL (GV)				57-802-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 120 DY	REPEAT 120 DY	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS NOTE			ZONE 510 520 530 540 550 560 570

Perform an external zonal inspection (GV) of the left wing. Inspection is accomplished from the ground, without the use of stands or ladders. No additional access panels required.

ACCESS NOTE: Control surfaces extended.

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING
		D633A109-AKS 57-802-01-01

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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-802-01-01
				MECH INSP
TASK 05-41-05-210-801				
1. EXTERNAL - ZONAL (GV): LEFT WING				
(Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-05-210-001				
(1) Do a General Visual inspection of the left wing. Inspection is accomplished from the ground, without the use of stands or ladders. Control surfaces extended. No additional access panels required.				
———— END OF TASK ————				

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING	
		D633A109-AKS 57-802-01-01	Page 2 of 4 Feb 15/2015

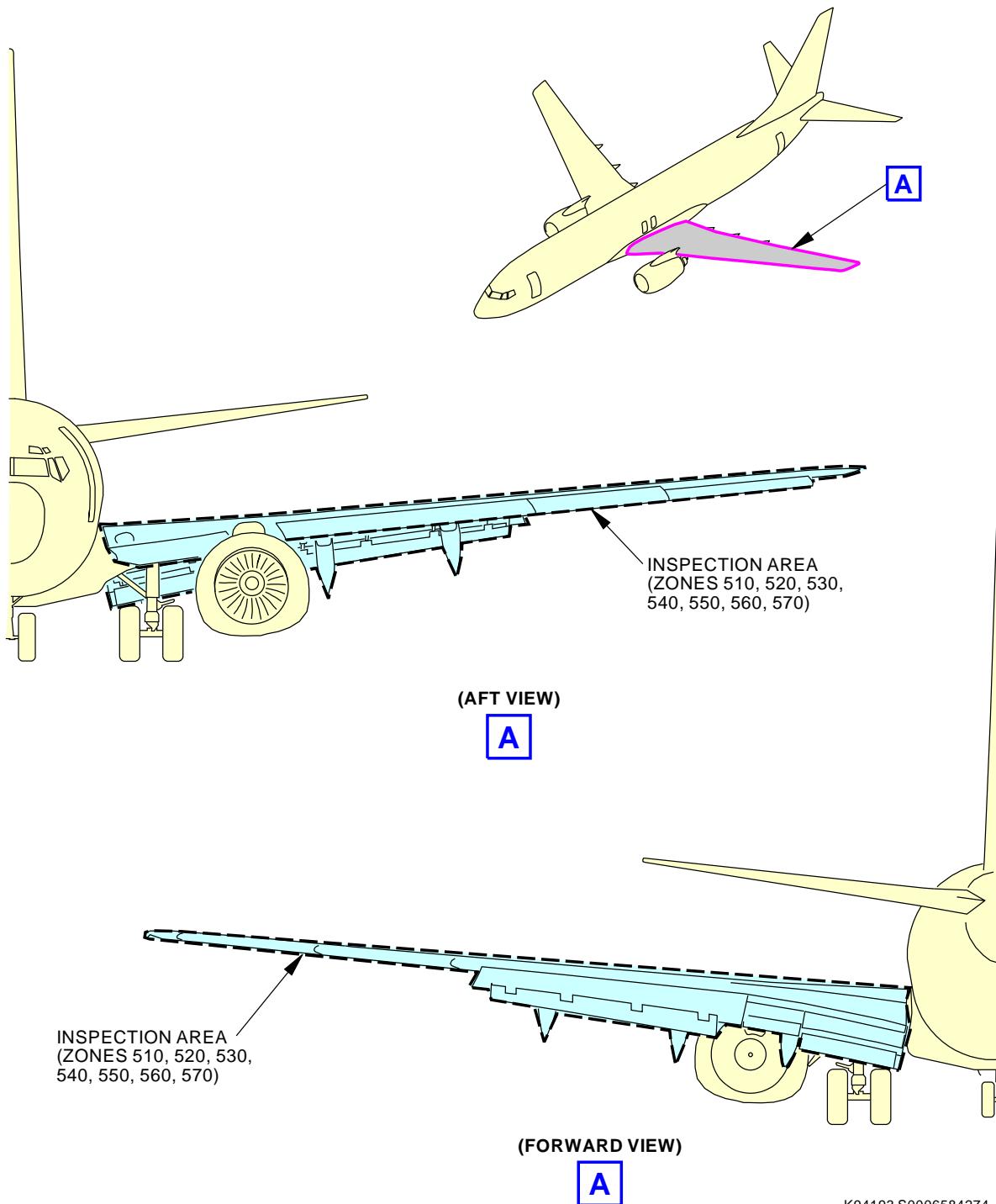
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-802-01-01**Left Wing - General Visual (External)
Figure 1 (Sheet 1 of 2)**

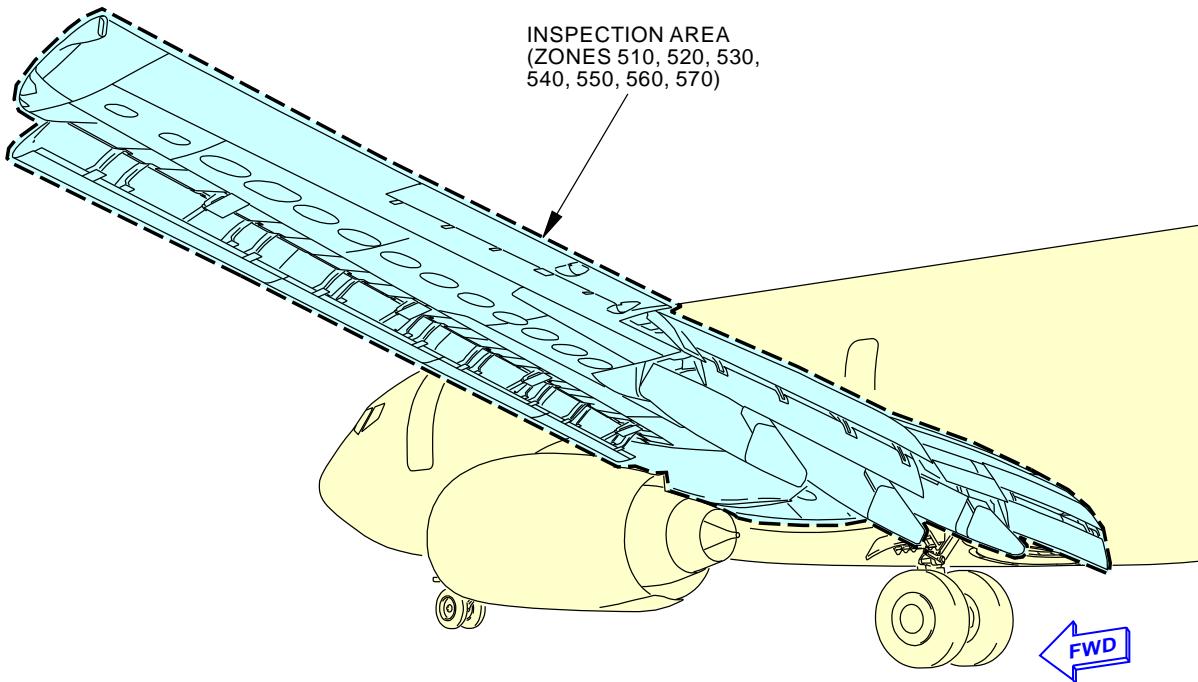
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EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING
		D633A109-AKS 57-802-01-01

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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-802-01-01



(BOTTOM VIEW)

A

L03649 S0006584275_V2

**Left Wing - General Visual (External)
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	LEFT WING
		D633A109-AKS 57-802-01-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEADING EDGE TO FRONT SPAR - INBOARD OF NACELLE STRUT - LEFT WING			BOEING CARD NO. 57-804-01-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE				ENGINE ALL
					ZONE 511	

Perform an external zonal inspection (GV) of the leading edge to front spar - inboard of nacelle strut - left wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Excluding surface under wing to body fairing.

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - INBOARD OF NACELLE STRUT - LEFT WING
		D633A109-AKS 57-804-01-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-804-01-01	
					MECH INSP
TASK 05-41-05-210-804					
1. EXTERNAL - ZONAL (GV): LEADING EDGE TO FRONT SPAR - INBD OF NACELLE STRUT - LEFT WING					
(Figure 1)					
A. Zonal Inspection					
NOTE: Excluding surface under wing to body fairing.					
SUBTASK 05-41-05-210-004					
(1) Do a General Visual inspection of the leading edge to front spar - inboard of nacelle strut - left wing.					
———— END OF TASK ——					

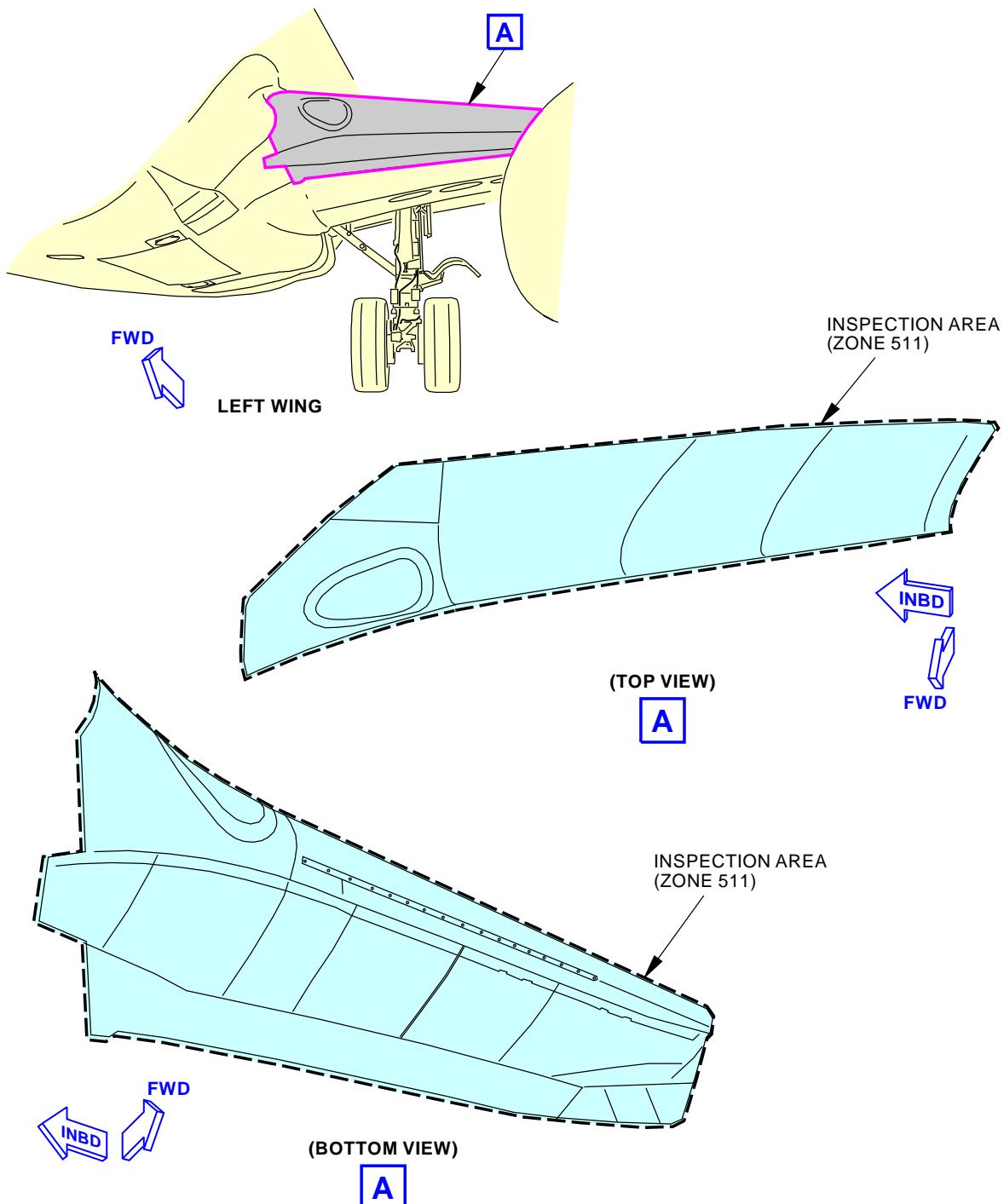
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-804-01-01

K94196 S0006584281_V2

**Leading Edge to Front Spar (Inboard of Nacelle Strut) Left Wing - General Visual (External)
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**LEADING EDGE TO FRONT SPAR - INBOARD OF NACELLE
STRUT - LEFT WING****D633A109-AKS
57-804-01-01****Page 3 of 3
Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEADING EDGE TO FRONT SPAR - INBOARD OF NACELLE STRUT - LEFT WING			BOEING CARD NO. 57-806-01-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS 511AB 511AT 511BT NOTE				ENGINE ALL
					ZONE 511	

Perform an internal zonal inspection (GV) of the leading edge to front spar - inboard of nacelle strut - left wing. (EZAP)

INTERVAL NOTE: Whichever comes first. The EZAP inspection requirement with interval 18000 FC/6 YR is satisfied by this zonal inspection.

ACCESS NOTE: Flaps deployed.

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - INBOARD OF NACELLE STRUT - LEFT WING
		D633A109-AKS 57-806-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-806-01-01																
EWIS TASK 05-41-05-210-805				MECH INSP																
1. INTERNAL - ZONAL (GV): Leading Edge to Front Spar - Inboard of Nacelle Strut - Left Wing (Figure 1)																				
A. General (1) This Zonal inspection procedure satisfies the required EZAP-derived Zonal inspection requirement for this zone.																				
B. Zonal Inspection SUBTASK 05-41-05-010-002 (1) Open these access panels: <table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>511AB</td><td>Inboard Leading Edge, Lower Removable Panel</td></tr><tr><td>511AT</td><td>Inboard Leading Edge, Strakelet Upper Panel</td></tr><tr><td>511BT</td><td>Inboard Leading Edge, Upper Removable Access Panel</td></tr></tbody></table> <u>NOTE:</u> Flaps deployed. SUBTASK 05-41-05-210-005 (2) Do the zonal inspection following the procedures in AMM 05-00-00-910-804. (3) Perform an internal zonal inspection (GV) of the leading edge to front spar - inboard of nacelle strut - left wing. (EZAP) SUBTASK 05-41-05-910-001 (4) Refer to 20-60-07-913-801 for the protection and caution information that will minimize contamination and accidental damage to EWIS during maintenance. SUBTASK 05-41-05-410-002 (5) Close these access panels: <table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>511AB</td><td>Inboard Leading Edge, Lower Removable Panel</td></tr><tr><td>511AT</td><td>Inboard Leading Edge, Strakelet Upper Panel</td></tr><tr><td>511BT</td><td>Inboard Leading Edge, Upper Removable Access Panel</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	511AB	Inboard Leading Edge, Lower Removable Panel	511AT	Inboard Leading Edge, Strakelet Upper Panel	511BT	Inboard Leading Edge, Upper Removable Access Panel	<u>Number</u>	<u>Name/Location</u>	511AB	Inboard Leading Edge, Lower Removable Panel	511AT	Inboard Leading Edge, Strakelet Upper Panel	511BT	Inboard Leading Edge, Upper Removable Access Panel
<u>Number</u>	<u>Name/Location</u>																			
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511BT	Inboard Leading Edge, Upper Removable Access Panel																			
<u>Number</u>	<u>Name/Location</u>																			
511AB	Inboard Leading Edge, Lower Removable Panel																			
511AT	Inboard Leading Edge, Strakelet Upper Panel																			
511BT	Inboard Leading Edge, Upper Removable Access Panel																			

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - INBOARD OF NACELLE STRUT - LEFT WING	D633A109-AKS 57-806-01-01	Page 2 of 5 Feb 15/2015
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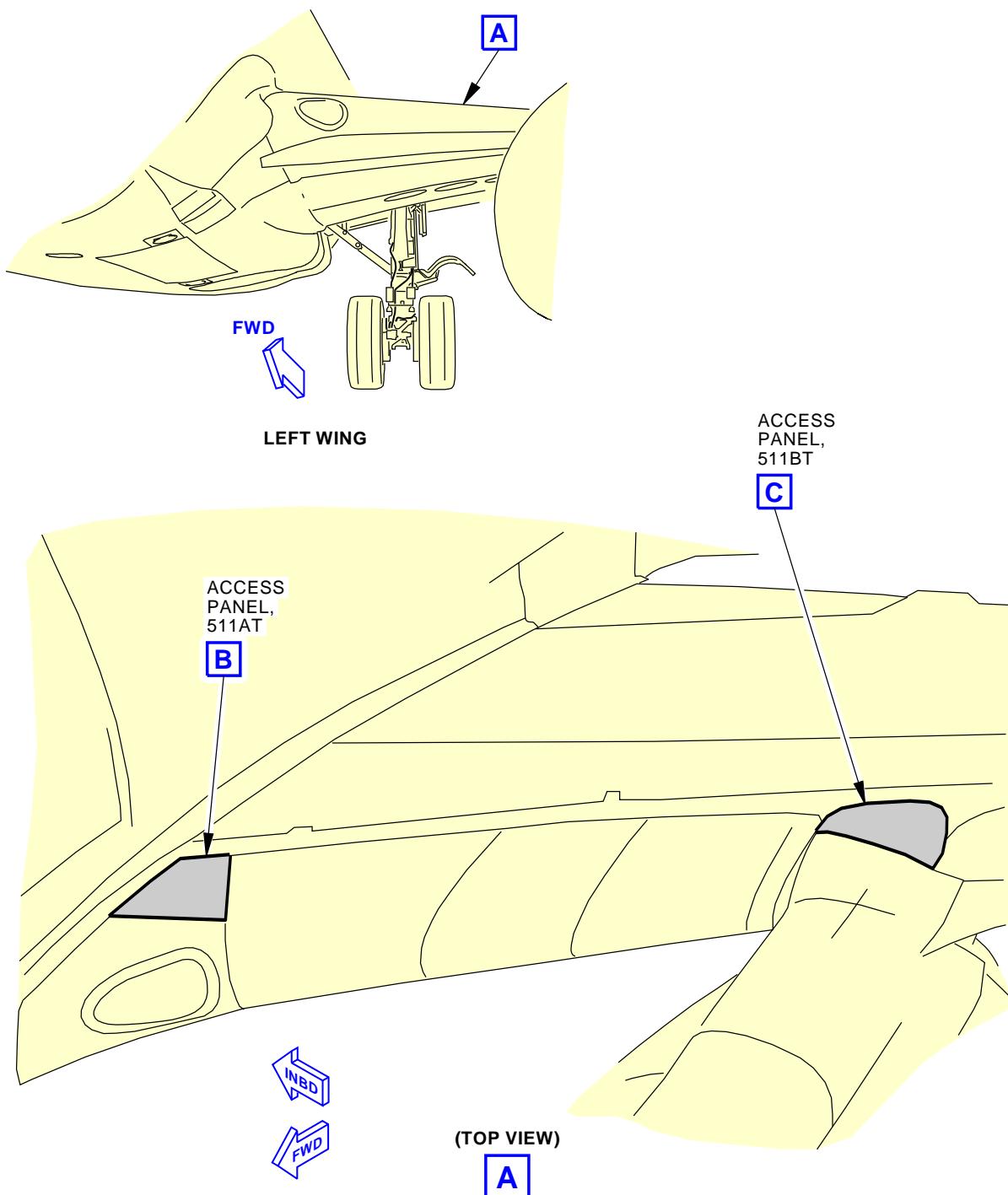
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

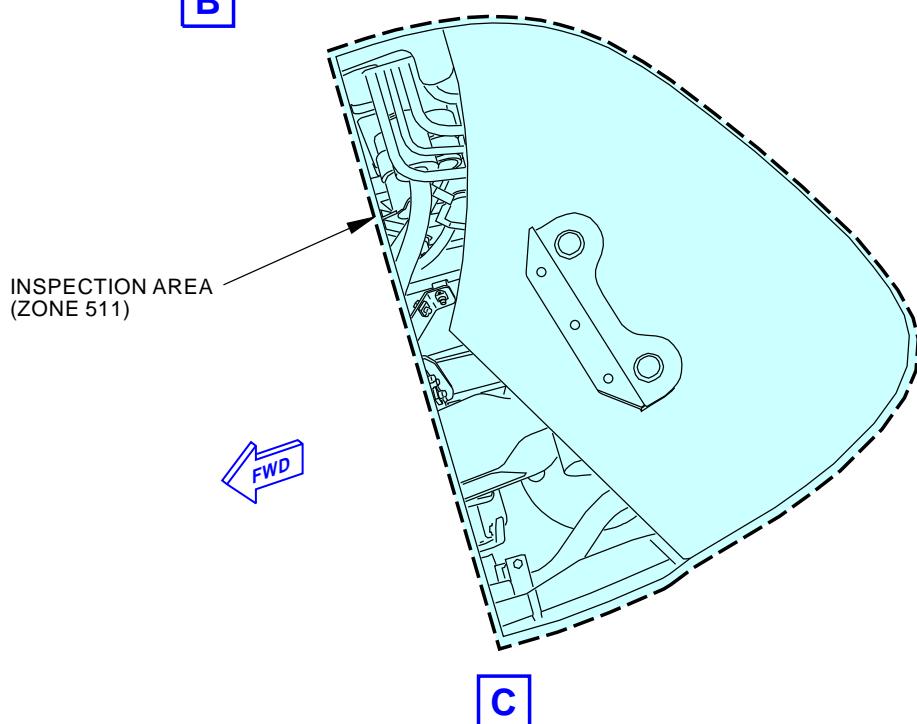
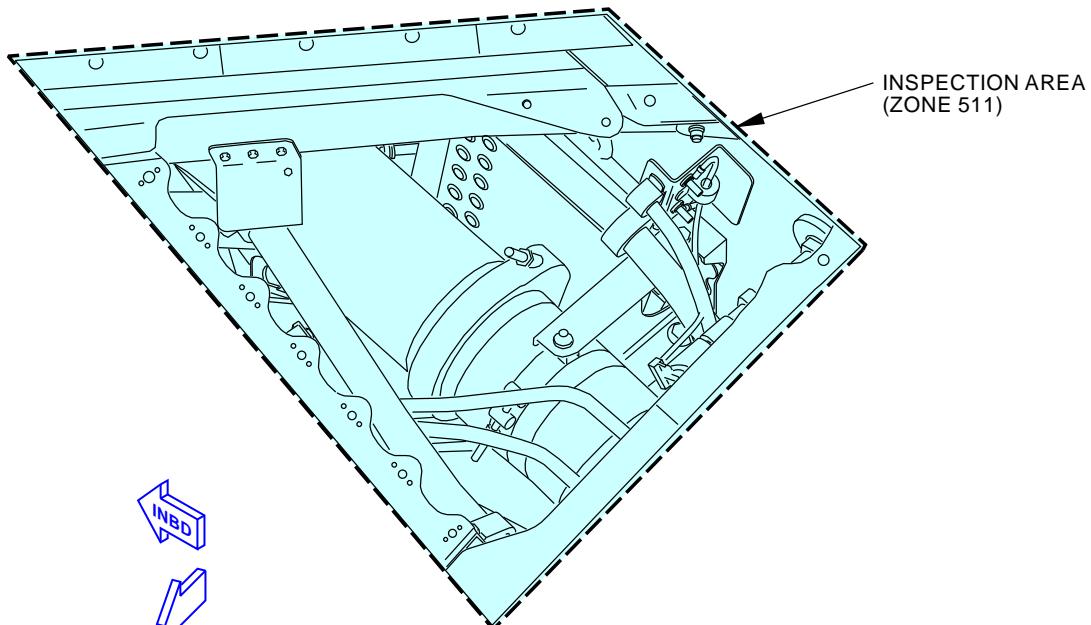
BOEING CARD NO.
57-806-01-01

K94198 S0006584283_V3

**Leading Edge to Front Spar (Inboard of Nacelle Strut) Left Wing - General Visual (Internal)
Figure 1 (Sheet 1 of 3)**EFFECTIVITY
AKS ALLSOURCE
MRB**LEADING EDGE TO FRONT SPAR - INBOARD OF NACELLE
STRUT - LEFT WING****D633A109-AKS
57-806-01-01****Page 3 of 5
Feb 15/2015**

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-806-01-01



L05036 S0006584284_V3

**Leading Edge to Front Spar (Inboard of Nacelle Strut) Left Wing - General Visual (Internal)
Figure 1 (Sheet 2 of 3)**

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - INBOARD OF NACELLE STRUT - LEFT WING
		D633A109-AKS 57-806-01-01

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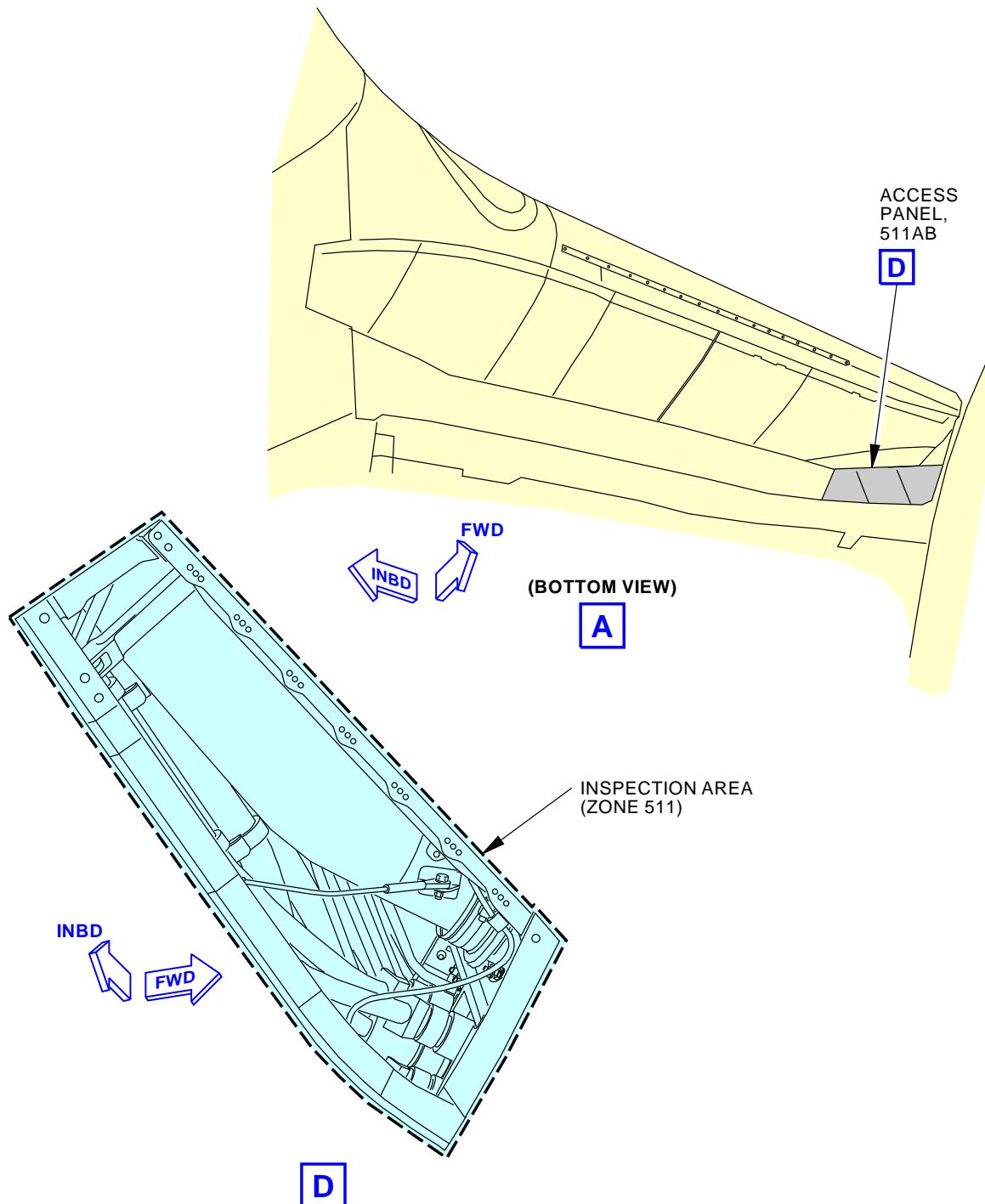
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-806-01-01

J79854 S0000179705_V2

**Leading Edge to Front Spar (Inboard of Nacelle Strut) Left Wing - General Visual (Internal)
Figure 1 (Sheet 3 of 3)**EFFECTIVITY
AKS ALLSOURCE
MRB**LEADING EDGE TO FRONT SPAR - INBOARD OF NACELLE
STRUT - LEFT WING****D633A109-AKS
57-806-01-01****Page 5 of 5
Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE KRUEGER FLAPS NO. 1 AND 2 - LEFT WING			BOEING CARD NO. 57-808-01-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL
STATION	SKILL AIRPL				ENGINE	ALL
		ACCESS			ZONE	512 513

Perform an external zonal inspection (GV) of the Krueger flaps no. 1 and 2 - left wing.

INTERVAL NOTE: Whichever comes first.

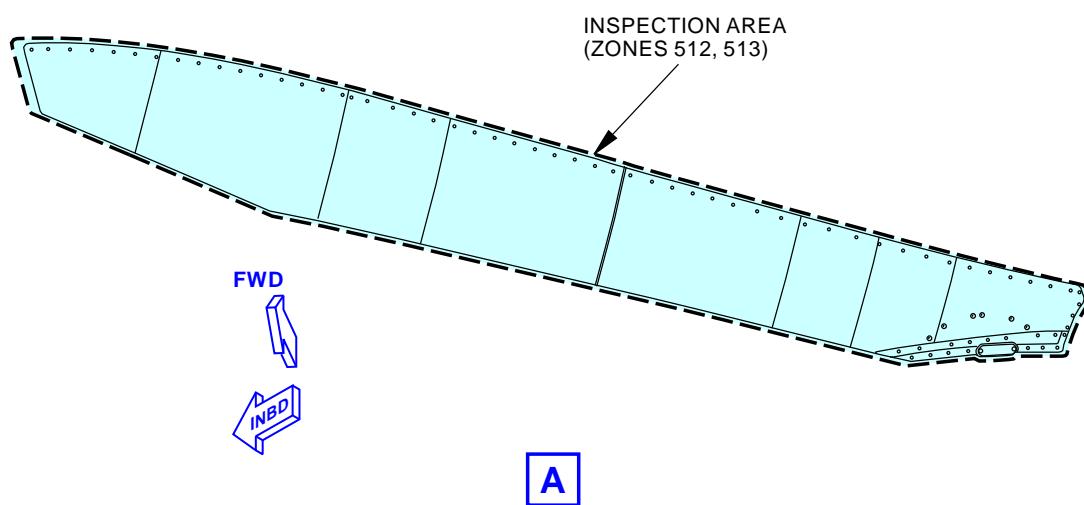
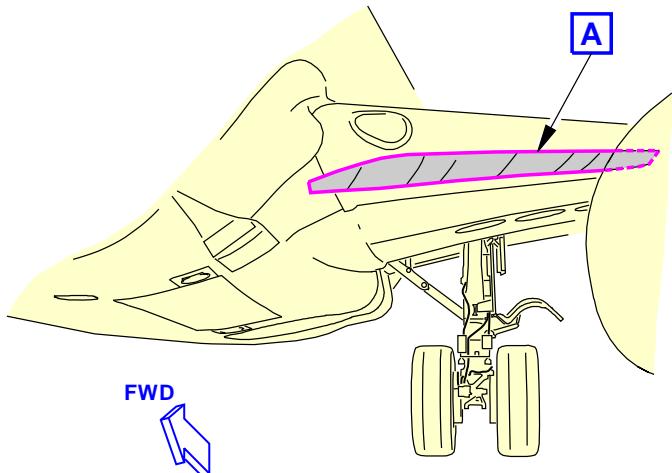
EFFECTIVITY AKS ALL	SOURCE MRB	KRUEGER FLAPS NO. 1 AND 2 - LEFT WING
		D633A109-AKS 57-808-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-808-01-01
				MECH INSP
TASK 05-41-05-210-806				
1. EXTERNAL - ZONAL (GV): KRUEGER FLAPS NO. 1 AND 2 - LEFT WING (Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-05-210-006				
(1) Do a General Visual inspection of the Krueger flaps no. 1 and 2 - left wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE MRB	KRUEGER FLAPS NO. 1 AND 2 - LEFT WING		
		D633A109-AKS 57-808-01-01	Page 2 of 3 Feb 15/2015	

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-808-01-01



Krueger Flaps No. 1 and 2 General Visual (External)
Figure 1

K94201 S0006584286_V2

EFFECTIVITY AKS ALL	SOURCE MRB	KRUEGER FLAPS NO. 1 AND 2 - LEFT WING
		D633A109-AKS 57-808-01-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE KRUEGER FLAPS NO. 1 AND 2 - LEFT WING			BOEING CARD NO. 57-810-01-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE			ZONE	ENGINE ALL
					512 513	

Perform an internal zonal inspection (GV) of the Krueger flaps no. 1 and 2 - left wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Flaps deployed.

EFFECTIVITY AKS ALL	SOURCE MRB	KRUEGER FLAPS NO. 1 AND 2 - LEFT WING
		D633A109-AKS 57-810-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-810-01-01
				MECH INSP
TASK 05-41-05-210-807				
1. INTERNAL - ZONAL (GV): KRUEGER FLAPS NO. 1 AND 2 - LEFT WING (Figure 1)				
A. Zonal Inspection <u>NOTE:</u> Flaps deployed. SUBTASK 05-41-05-210-007 (1) Do a General Visual inspection of the Krueger flaps no. 1 and 2 - left wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE MRB	KRUEGER FLAPS NO. 1 AND 2 - LEFT WING D633A109-AKS 57-810-01-01		
				Page 2 of 3 Feb 15/2015

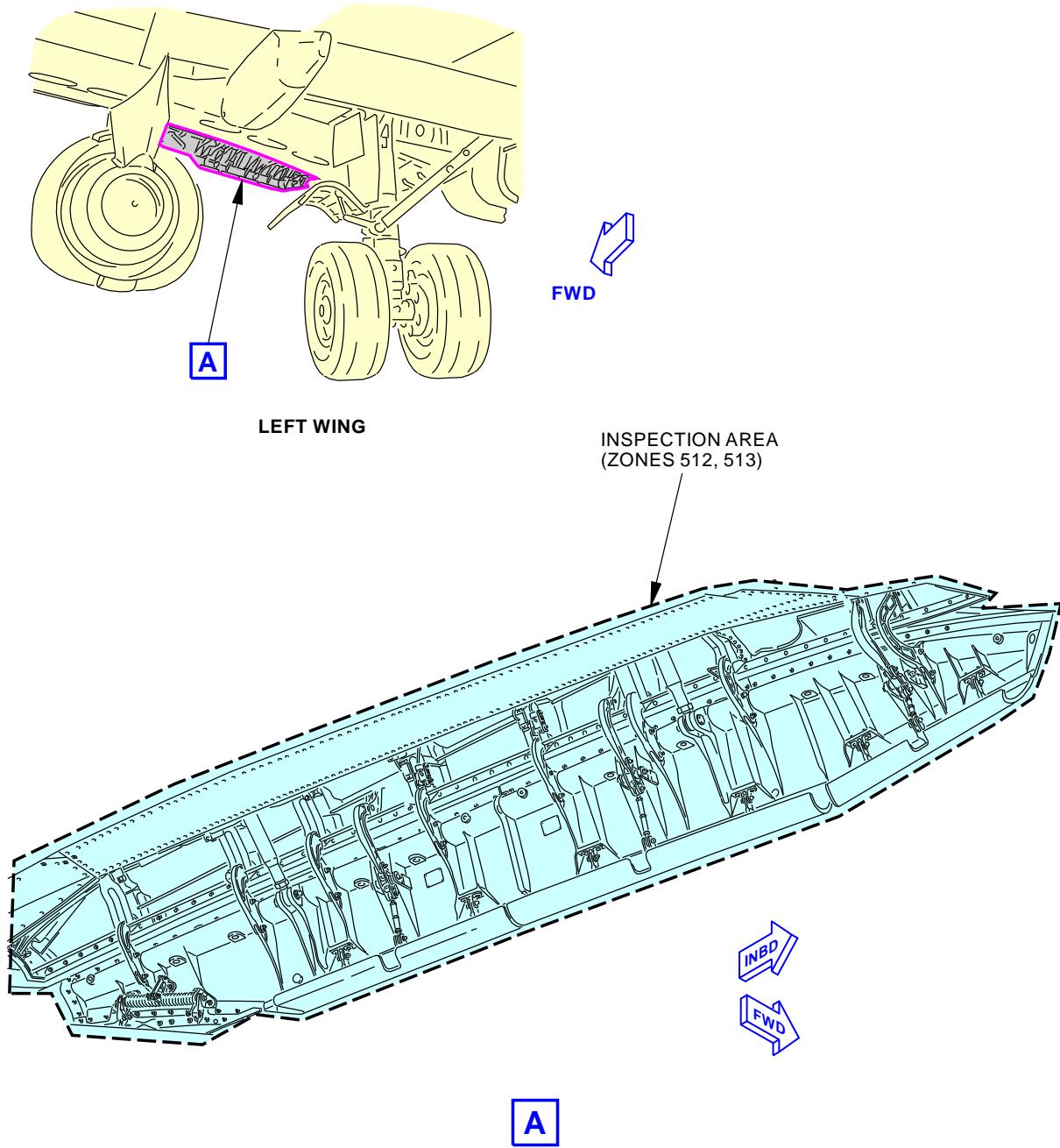
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-810-01-01

Krueger Flaps No. 1 and 2 General Visual (Internal)
Figure 1

K94202 S0006584288_V2

EFFECTIVITY AKS ALL	SOURCE MRB	KRUEGER FLAPS NO. 1 AND 2 - LEFT WING
		D633A109-AKS 57-810-01-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEADING EDGE TO FRONT SPAR - OUTBOARD OF NACELLE STRUT - LEFT WING			BOEING CARD NO. 57-812-01-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE				ENGINE ALL
						ZONE 521

Perform an external zonal inspection (GV) of the leading edge to front spar - outboard of nacelle strut - left wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Slats deployed.

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - OUTBOARD OF NACELLE STRUT - LEFT WING
		D633A109-AKS 57-812-01-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-812-01-01
				MECH INSP
TASK 05-41-05-210-808				
1. EXTERNAL - ZONAL (GV): LEADING EDGE TO FRONT SPAR - OUTBD OF NACELLE STRUT - LEFT WING				
(Figure 1)				
A. Zonal Inspection				
NOTE: Slats deployed.				
SUBTASK 05-41-05-210-008				
(1) Do a General Visual inspection of the leading edge to front spar - outboard of nacelle strut - left wing.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - OUTBOARD OF NACELLE STRUT - LEFT WING		
		D633A109-AKS 57-812-01-01		

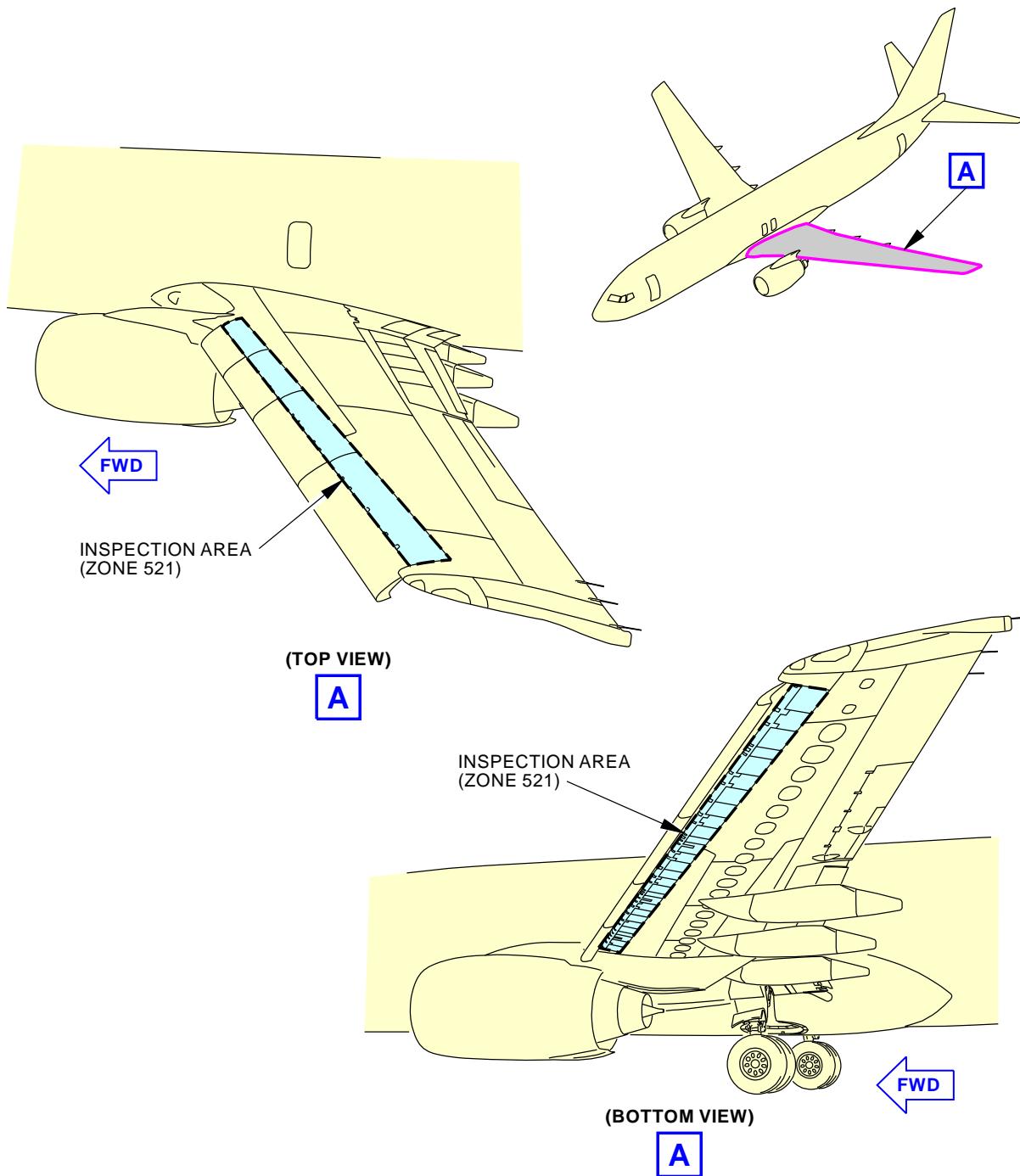
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-812-01-01

**Leading Edge to Front Spar (Outboard of Nacelle Strut) Left Wing - General Visual (External)
Figure 1**

K94562 S0006584290_V2

EFFECTIVITY
AKS ALLSOURCE
MRB**LEADING EDGE TO FRONT SPAR - OUTBOARD OF NACELLE
STRUT - LEFT WING****D633A109-AKS
57-812-01-01****Page 3 of 3
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AKS
**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE LEADING EDGE TO FRONT SPAR - OUTBOARD OF NACELLE STRUT - LEFT WING			BOEING CARD NO. 57-814-01-01
DATE	TASK ZONAL (GV)				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 6600 FC	REPEAT 6600 FC	APPLICABILITY
STATION	SKILL AIRPL	1.2	36 MO	36 MO	AIRPLANE ALL ENGINE ALL
		ACCESS 521AAB 521AB 521ABB 521BB 521CB 521DB 521EB 521FB 521GB 521HB 521JB 521KB 521LB 521MB 521NB 521PB 521QB 521RB 521SB 521TB 521UB 521VB 521WB 521XB 521YB 521ZB NOTE			ZONE 521

Perform an internal zonal inspection (GV) of the leading edge to front spar - outboard of nacelle strut - left wing. (EZAP)

INTERVAL NOTE: Whichever comes first. The EZAP inspection requirement with interval 36000 FC/12 YR is satisfied by this zonal inspection.

ACCESS NOTE: Slats deployed.

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - OUTBOARD OF NACELLE STRUT - LEFT WING
		D633A109-AKS 57-814-01-01

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AKS

737-600/700/800/900

TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-814-01-01																																																						
				MECH INSP																																																						
► EWIS TASK 05-41-05-210-809																																																										
1. INTERNAL - ZONAL (GV): Leading Edge to Front Spar - Outboard of Nacelle Strut - Left Wing (Figure 1)																																																										
A. General (1) This Zonal inspection procedure satisfies the required EZAP-derived Zonal inspection requirement for this zone.																																																										
B. Zonal Inspection SUBTASK 05-41-05-010-003 (1) Open these access panels:																																																										
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>521AAB</td><td>Lower Leading Edge Access Panel - Slat Station 508.31</td></tr><tr><td>521AB</td><td>Outboard Leading Edge Blowout Door - Slat Station 20.04</td></tr><tr><td>521ABB</td><td>Lower Leading Edge Access Panel-Slat Station 524.31</td></tr><tr><td>521BB</td><td>Engine Fuel Valve Shutoff Access Panel - Slat Station 36.02</td></tr><tr><td>521CB</td><td>Lower Leading Edge Access Panel - Slat Station 53.95</td></tr><tr><td>521DB</td><td>Lower Leading Edge Access Panel - Slat Station 71.38</td></tr><tr><td>521EB</td><td>Lower Leading Edge Access Panel - Slat Station 98.95</td></tr><tr><td>521FB</td><td>Lower Leading Edge Access Panel - Slat Station 116.32</td></tr><tr><td>521GB</td><td>Lower Leading Edge Access Panel - Slat Station 125.27</td></tr><tr><td>521HB</td><td>Lower Leading Edge Access Panel - Slat Station 152.81</td></tr><tr><td>521JB</td><td>Lower Leading Edge Access Panel - Slat Station 170.20</td></tr><tr><td>521KB</td><td>Lower Leading Edge Access Panel - Slat Station 188.12</td></tr><tr><td>521LB</td><td>Lower Leading Edge Access Panel - Slat Station 216.76</td></tr><tr><td>521MB</td><td>Lower Leading Edge Access Panel - Slat Station 234.65</td></tr><tr><td>521NB</td><td>Lower Leading Edge Access Panel - Slat Station 252.04</td></tr><tr><td>521PB</td><td>Lower Leading Edge Access Panel - Slat Station 270.42</td></tr><tr><td>521QB</td><td>Lower Leading Edge Access Panel - Slat Station 289.17</td></tr><tr><td>521RB</td><td>Lower Leading Edge Access Panel - Slat Station 307.75</td></tr><tr><td>521SB</td><td>Lower Leading Edge Access Panel - Slat Station 337.62</td></tr><tr><td>521TB</td><td>Lower Leading Edge Access Panel - Slat Station 356.14</td></tr><tr><td>521UB</td><td>Lower Leading Edge Access Panel - Slat Station 374.95</td></tr><tr><td>521VB</td><td>Lower Leading Edge Access Panel - Slat Station 395.64</td></tr><tr><td>521WB</td><td>Lower Leading Edge Access Panel - Slat Station 415.79</td></tr><tr><td>521XB</td><td>Lower Leading Edge Access Panel - Slat Station 435.91</td></tr><tr><td>521YB</td><td>Lower Leading Edge Access Panel - Slat Station 467.98</td></tr><tr><td>521ZB</td><td>Lower Leading Edge Access Panel - Slat Station 488.05</td></tr></tbody></table>				<u>Number</u>	<u>Name/Location</u>	521AAB	Lower Leading Edge Access Panel - Slat Station 508.31	521AB	Outboard Leading Edge Blowout Door - Slat Station 20.04	521ABB	Lower Leading Edge Access Panel-Slat Station 524.31	521BB	Engine Fuel Valve Shutoff Access Panel - Slat Station 36.02	521CB	Lower Leading Edge Access Panel - Slat Station 53.95	521DB	Lower Leading Edge Access Panel - Slat Station 71.38	521EB	Lower Leading Edge Access Panel - Slat Station 98.95	521FB	Lower Leading Edge Access Panel - Slat Station 116.32	521GB	Lower Leading Edge Access Panel - Slat Station 125.27	521HB	Lower Leading Edge Access Panel - Slat Station 152.81	521JB	Lower Leading Edge Access Panel - Slat Station 170.20	521KB	Lower Leading Edge Access Panel - Slat Station 188.12	521LB	Lower Leading Edge Access Panel - Slat Station 216.76	521MB	Lower Leading Edge Access Panel - Slat Station 234.65	521NB	Lower Leading Edge Access Panel - Slat Station 252.04	521PB	Lower Leading Edge Access Panel - Slat Station 270.42	521QB	Lower Leading Edge Access Panel - Slat Station 289.17	521RB	Lower Leading Edge Access Panel - Slat Station 307.75	521SB	Lower Leading Edge Access Panel - Slat Station 337.62	521TB	Lower Leading Edge Access Panel - Slat Station 356.14	521UB	Lower Leading Edge Access Panel - Slat Station 374.95	521VB	Lower Leading Edge Access Panel - Slat Station 395.64	521WB	Lower Leading Edge Access Panel - Slat Station 415.79	521XB	Lower Leading Edge Access Panel - Slat Station 435.91	521YB	Lower Leading Edge Access Panel - Slat Station 467.98	521ZB	Lower Leading Edge Access Panel - Slat Station 488.05	
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<u>NOTE:</u> Slats deployed.																																																										
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EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - OUTBOARD OF NACELLE STRUT - LEFT WING D633A109-AKS 57-814-01-01																																																								
				Page 2 of 5 Feb 15/2015																																																						

AKS



737-600/700/800/900 TASK CARDS

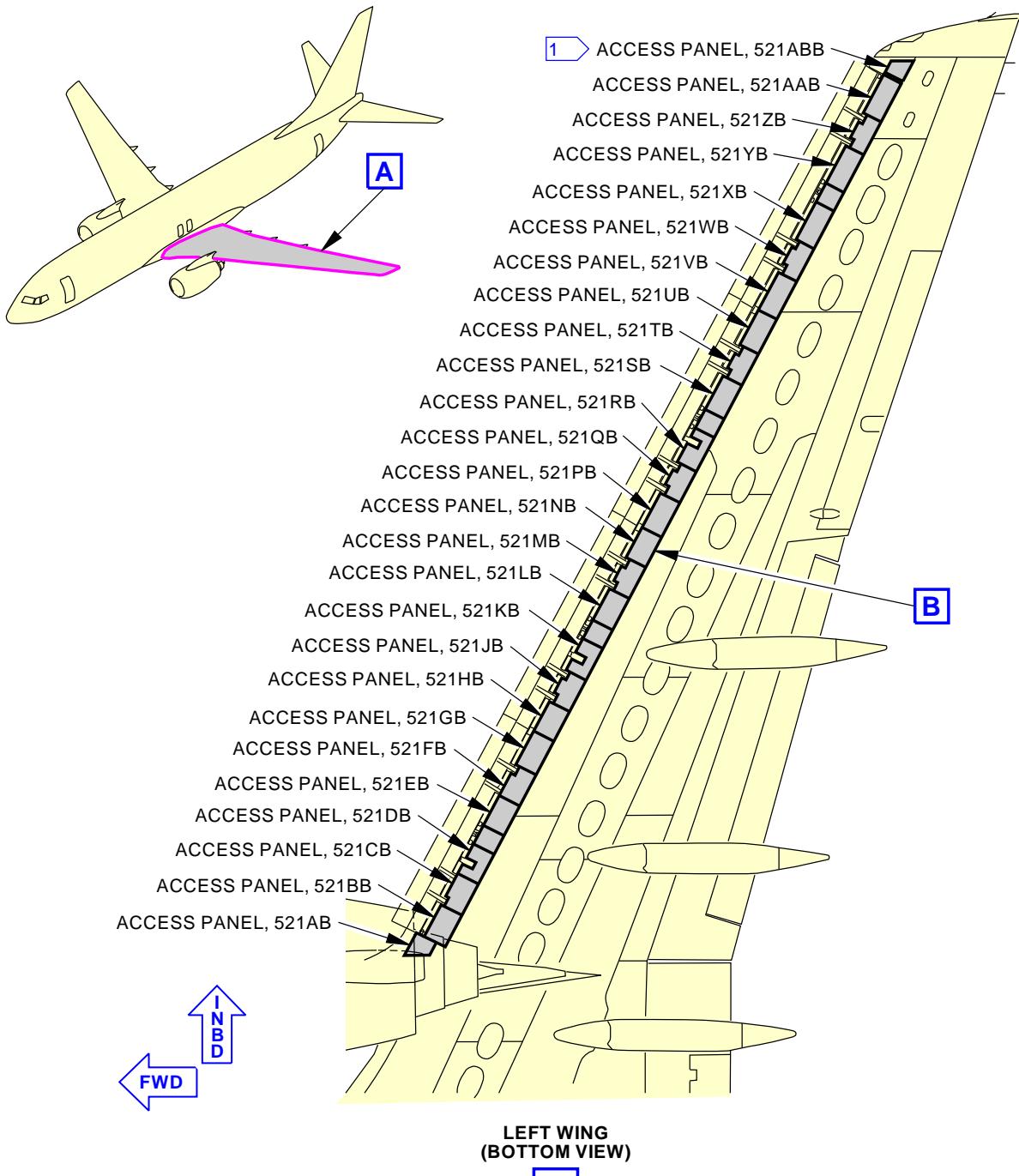
DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-814-01-01																																																						
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SUBTASK 05-41-05-910-002																																																										
(4) Refer to 20-60-07-913-801 for the protection and caution information that will minimize contamination and accidental damage to EWIS during maintenance.																																																										
SUBTASK 05-41-05-410-003																																																										
(5) Close these access panels:																																																										
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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-814-01-01



1 NOT ON ALL AIRPLANES

Leading Edge to Front Spar (Outboard of Nacelle Strut) Left Wing - General Visual (Internal)
Figure 1 (Sheet 1 of 2)

K95582 S0006584292_V5

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - OUTBOARD OF NACELLE STRUT - LEFT WING
		D633A109-AKS 57-814-01-01

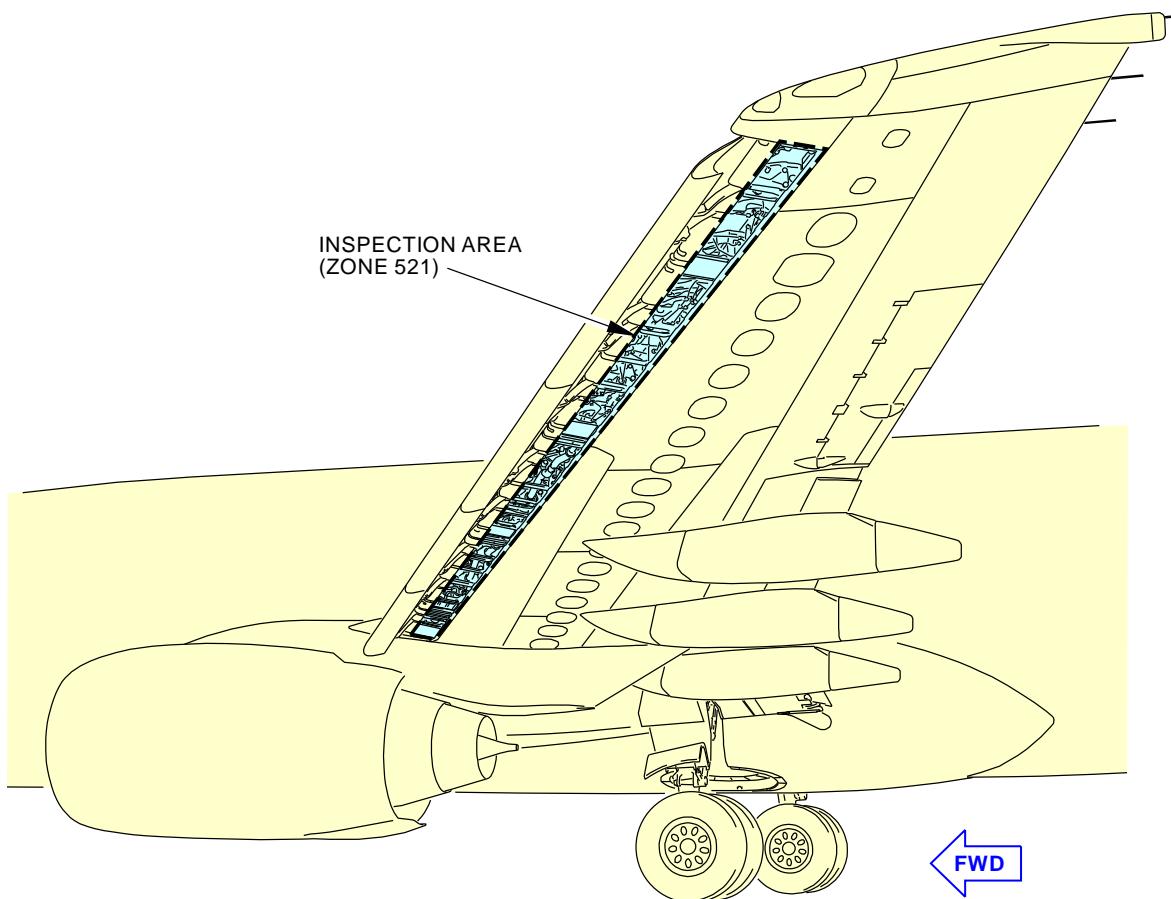
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-814-01-01

L07489 S0006584293_V3

**Leading Edge to Front Spar (Outboard of Nacelle Strut) Left Wing - General Visual (Internal)
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - OUTBOARD OF NACELLE STRUT - LEFT WING
		D633A109-AKS 57-814-01-01

Page 5 of 5
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE SLATS NO. 1, 2, 3, 4 - LEFT WING			BOEING CARD NO.
DATE	TASK ZONAL (GV)				57-816-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE			ENGINE ALL
					ZONE 522 523 524 525

Perform an external zonal inspection (GV) of the slats no. 1, 2, 3, 4 - left wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Slats in full extend position.

EFFECTIVITY AKS ALL	SOURCE MRB	SLATS NO. 1, 2, 3, 4 - LEFT WING
		D633A109-AKS 57-816-01-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-816-01-01	MECH	INSP
TASK 05-41-05-210-810						
1. EXTERNAL - ZONAL (GV): SLATS NO. 1, 2, 3, 4 - LEFT WING						
(Figure 1)						
A. Zonal Inspection						
NOTE: Slats in full extend position.						
SUBTASK 05-41-05-210-010						
(1) Do a General Visual inspection of the slats no. 1, 2, 3, 4 - left wing.						
———— END OF TASK ————						

EFFECTIVITY AKS ALL	SOURCE MRB	SLATS NO. 1, 2, 3, 4 - LEFT WING
		D633A109-AKS 57-816-01-01

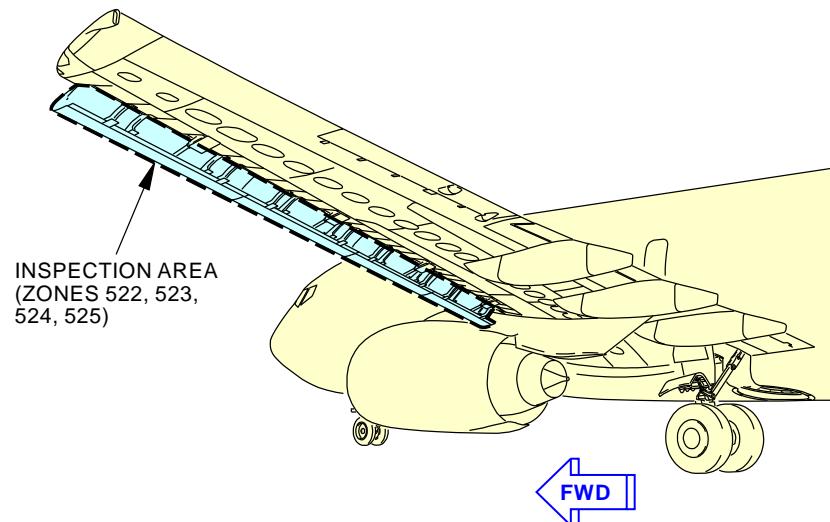
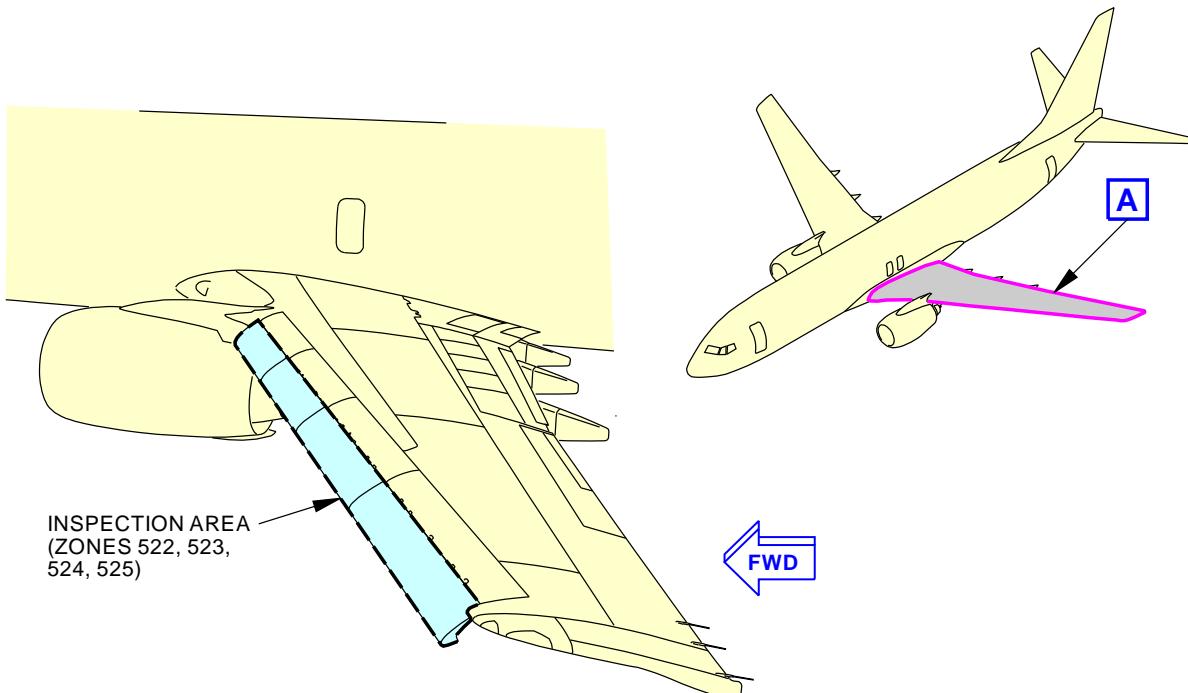
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-816-01-01

**Leading Edge Slats No. 1 thru 4 General Visual (External)
Figure 1**

K96158 S0006584295_V2

EFFECTIVITY AKS ALL	SOURCE MRB	SLATS NO. 1, 2, 3, 4 - LEFT WING
		D633A109-AKS 57-816-01-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE CENTER FUEL TANK - LEFT WING			BOEING CARD NO.
DATE	TASK ZONAL (GV)				57-822-01-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 36000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL	1.2 NOTE	10 YR	10 YR	AIRPLANE ALL ENGINE ALL
		ACCESS 531AB 531BB			ZONE 531

Perform an internal zonal inspection (GV) of the center fuel tank - left wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	CENTER FUEL TANK - LEFT WING
		D633A109-AKS 57-822-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-822-01-01						
				MECH INSP						
TASK 05-41-05-210-813										
1. INTERNAL - ZONAL (GV): CENTER FUEL TANK - LEFT WING										
(Figure 1)										
A. Zonal Inspection										
SUBTASK 05-41-05-010-005										
(1) Open these access panels:										
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>531AB</td><td>Center Tank Access Door - Wing Station 168</td></tr><tr><td>531BB</td><td>Center Tank Access Door - Wing Station 192</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	531AB	Center Tank Access Door - Wing Station 168	531BB	Center Tank Access Door - Wing Station 192
<u>Number</u>	<u>Name/Location</u>									
531AB	Center Tank Access Door - Wing Station 168									
531BB	Center Tank Access Door - Wing Station 192									
SUBTASK 05-41-05-210-013										
(2) Do a General Visual inspection of the center fuel tank - left wing.										
SUBTASK 05-41-05-410-005										
(3) Close these access panels:										
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<u>Number</u>	<u>Name/Location</u>									
531AB	Center Tank Access Door - Wing Station 168									
531BB	Center Tank Access Door - Wing Station 192									
— END OF TASK —										

EFFECTIVITY AKS ALL	SOURCE MRB	CENTER FUEL TANK - LEFT WING
		D633A109-AKS 57-822-01-01

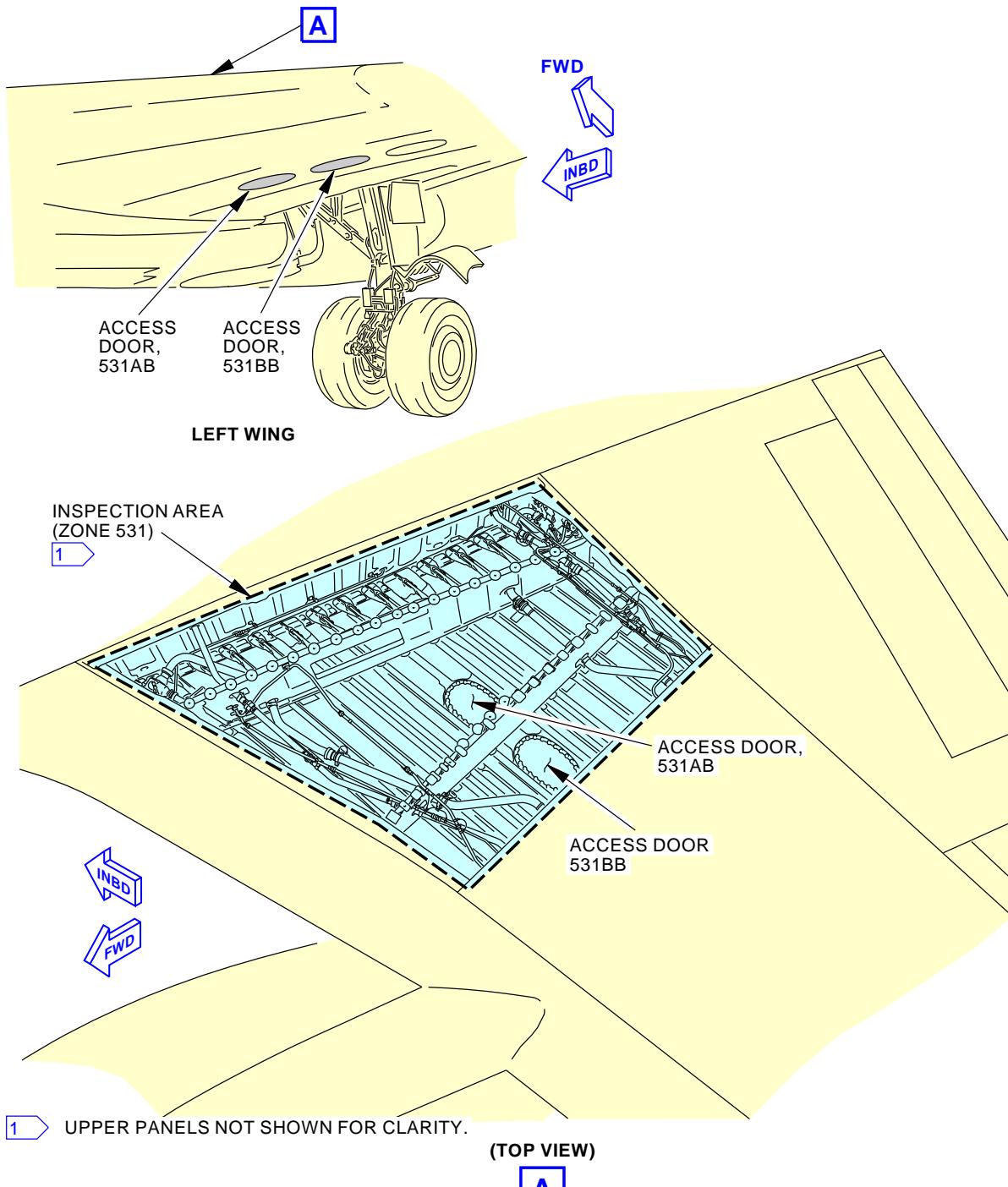
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-822-01-01**Center Fuel Tank - Left Wing General Visual (Internal)
Figure 1**

K87983 S0006584301_V2

EFFECTIVITY
AKS ALLSOURCE
MRB**CENTER FUEL TANK - LEFT WING****D633A109-AKS
57-822-01-01****Page 3 of 3
Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE CENTER FUEL TANK - LEFT WING			BOEING CARD NO.
DATE	TASK ZONAL (GV)				57-824-01-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 5500 FC 30 MO	REPEAT 5500 FC 30 MO	APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	ACCESS NOTE			ZONE 531

Perform an external zonal inspection (GV) of the center fuel tank - left wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Excluding surface under wing to body fairing.

EFFECTIVITY AKS ALL	SOURCE MRB	CENTER FUEL TANK - LEFT WING
		D633A109-AKS 57-824-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-824-01-01
				MECH INSP
TASK 05-41-05-210-814				
1. EXTERNAL - ZONAL (GV): CENTER FUEL TANK - LEFT WING				
(Figure 1)				
A. Zonal Inspection				
NOTE: Excluding surface under wing to body fairing.				
SUBTASK 05-41-05-210-014				
(1) Do a General Visual inspection of the center fuel tank - left wing.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE MRB	CENTER FUEL TANK - LEFT WING		
		D633A109-AKS 57-824-01-01	Page 2 of 3 Feb 15/2015	

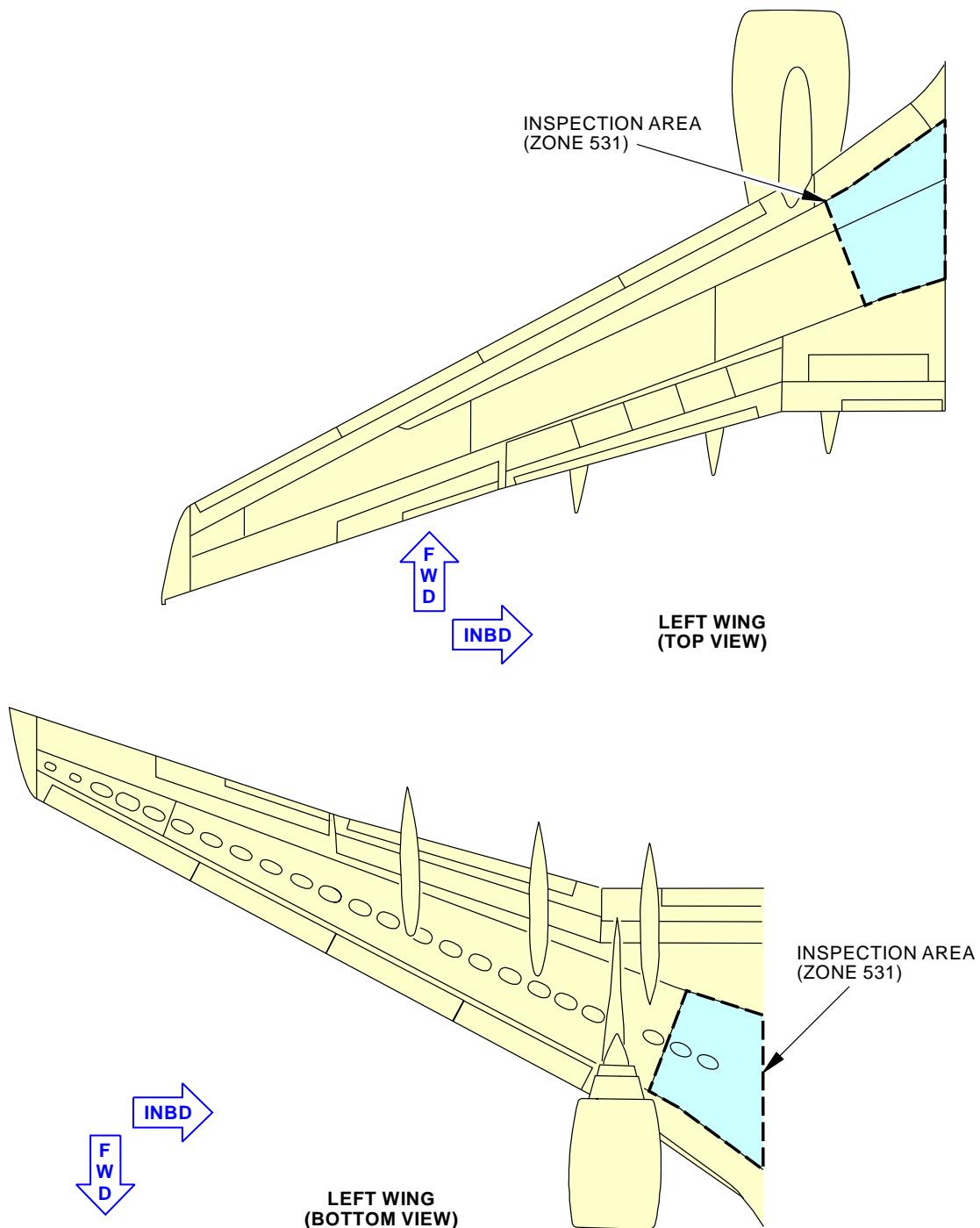
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-824-01-01

K82586 S0006584303_V2

**Center Fuel Tank - Left Wing General Visual (External)
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**CENTER FUEL TANK - LEFT WING****D633A109-AKS
57-824-01-01****Page 3 of 3
Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE MAIN FUEL TANK - LEFT WING			BOEING CARD NO. 57-826-01-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 36000 FC	REPEAT 36000 FC	APPLICABILITY	
STATION	SKILL AIRPL	1.2	10 YR	10 YR	AIRPLANE ALL	ENGINE ALL
		NOTE	ACCESS 532AB 532AZ 532BB 532BZ 532CB 532DB 532EB 532FB 532GB 532HB 532JB 532KB 532LB 532MB 532NB 532PB 532QB 532RB			ZONE 532
		NOTE				

Perform an internal zonal inspection (GV) of the main fuel tank - left wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Caution - Do not remove 532AZ and 532BZ at the same time.

EFFECTIVITY AKS ALL	SOURCE MRB	MAIN FUEL TANK - LEFT WING
		D633A109-AKS 57-826-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-826-01-01																																						
TASK 05-41-05-210-815				MECH INSP																																						
1. INTERNAL - ZONAL (GV): MAIN FUEL TANK - LEFT WING (Figure 1)																																										
A. Zonal Inspection																																										
SUBTASK 05-41-05-010-006																																										
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EFFECTIVITY AKS ALL	SOURCE MRB	MAIN FUEL TANK - LEFT WING	
		D633A109-AKS 57-826-01-01	Page 2 of 4 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-826-01-01
(Continued)				MECH INSP
Number				
Name/Location				
532KB Main Tank Access Door - Wing Station 470				
532LB Main Tank Access Door - Wing Station 496				
532MB Main Tank Access Door - Wing Station 523				
532NB Main Tank Access Door - Wing Station 549				
532PB Main Tank Access Door - Wing Station 576				
532QB Main Tank Access Door - Wing Station 602				
532RB Main Tank Access Door - Wing Station 629				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	MAIN FUEL TANK - LEFT WING
		D633A109-AKS 57-826-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-826-01-01
<p>The diagram illustrates the left wing of a Boeing 737 aircraft from a bottom view. A pink dashed line highlights the leading edge of the wing. Numerous access doors are labeled along this edge, including: ACCESS DOOR, 532QB, ACCESS DOOR, 532PB, ACCESS DOOR, 532NB, ACCESS DOOR, 532KB, ACCESS DOOR, 532JB, ACCESS DOOR, 532HB, ACCESS DOOR, 532DB, ACCESS DOOR, 532CB, ACCESS DOOR, 532BZ, ACCESS DOOR, 532AZ, ACCESS DOOR, 532AB, ACCESS DOOR, 532MB, ACCESS DOOR, 532LB, ACCESS DOOR, 532GB, ACCESS DOOR, 532FB, ACCESS DOOR, 532EB, and ACCESS DOOR, 532BB. A callout labeled 'A' points to the upper access door area. Another callout labeled '1' points to the lower skin panels and stringers. Labels 'INBD' (Inboard), 'FWD' (Forward), and 'INBD' (Inboard) are shown with arrows indicating directions. The text 'LEFT WING (BOTTOM VIEW)' is centered below the main wing structure. An inspection area is marked with a callout labeled '1' and 'INSPECTION AREA (ZONE 532)'.</p>				
EFFECTIVITY AKS ALL	SOURCE MRB	MAIN FUEL TANK - LEFT WING	D633A109-AKS 57-826-01-01	Page 4 of 4 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE MAIN FUEL TANK - LEFT WING			BOEING CARD NO. 57-828-01-01
DATE	TASK ZONAL (GV)				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 5500 FC	REPEAT 5500 FC	APPLICABILITY
STATION	SKILL AIRPL	1.2	30 MO	30 MO	AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 532

Perform an external zonal inspection (GV) of the main fuel tank - left wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	MAIN FUEL TANK - LEFT WING
		D633A109-AKS 57-828-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-828-01-01
				MECH INSP
TASK 05-41-05-210-816				
1. EXTERNAL - ZONAL (GV): MAIN FUEL TANK - LEFT WING				
(Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-05-210-016				
(1) Do a General Visual inspection of the main fuel tank - left wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE MRB	MAIN FUEL TANK - LEFT WING		
		D633A109-AKS 57-828-01-01	Page 2 of 3 Feb 15/2015	

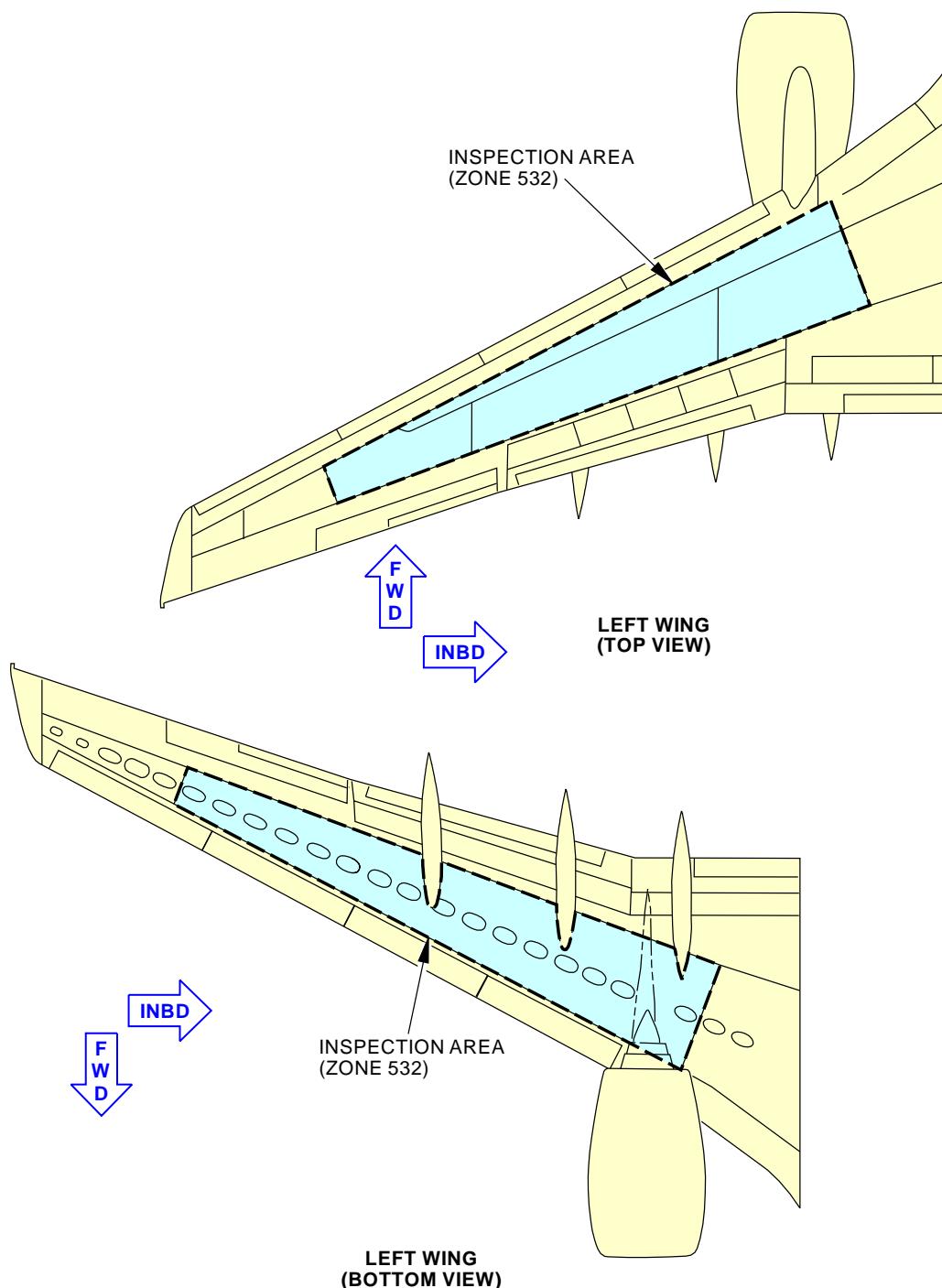
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-828-01-01

K97181 S0006584307_V3

**Main Fuel Tank - Left Wing General Visual (External)
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**MAIN FUEL TANK - LEFT WING****D633A109-AKS
57-828-01-01****Page 3 of 3
Feb 15/2015**

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE SURGE TANK - LEFT WING			BOEING CARD NO. 57-830-01-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 36000 FC	REPEAT 36000 FC	APPLICABILITY AIRPLANE ALL	
STATION	SKILL AIRPL		10 YR	10 YR		
		ACCESS 533AB 533BB 533CB			ZONE 533	

Perform an internal zonal inspection (GV) of the surge tank - left wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	SURGE TANK - LEFT WING
		D633A109-AKS 57-830-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-830-01-01
TASK 05-41-05-210-817				MECH INSP

1. INTERNAL - ZONAL (GV): SURGE TANK - LEFT WING

(Figure 1)

A. Zonal Inspection

SUBTASK 05-41-05-010-007

- (1) Open these access panels:

Number Name/Location

533AB	Surge Tank Access Door - Wing Station 655
533BB	Surge Tank Access Door - Wing Station 679
533CB	Surge Tank Access Door - Wing Station 703

SUBTASK 05-41-05-210-017

- (2) Do a General Visual inspection of the surge tank - left wing.

SUBTASK 05-41-05-410-007

- (3) Close these access panels:

Number Name/Location

533AB	Surge Tank Access Door - Wing Station 655
533BB	Surge Tank Access Door - Wing Station 679
533CB	Surge Tank Access Door - Wing Station 703

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	SURGE TANK - LEFT WING
		D633A109-AKS 57-830-01-01

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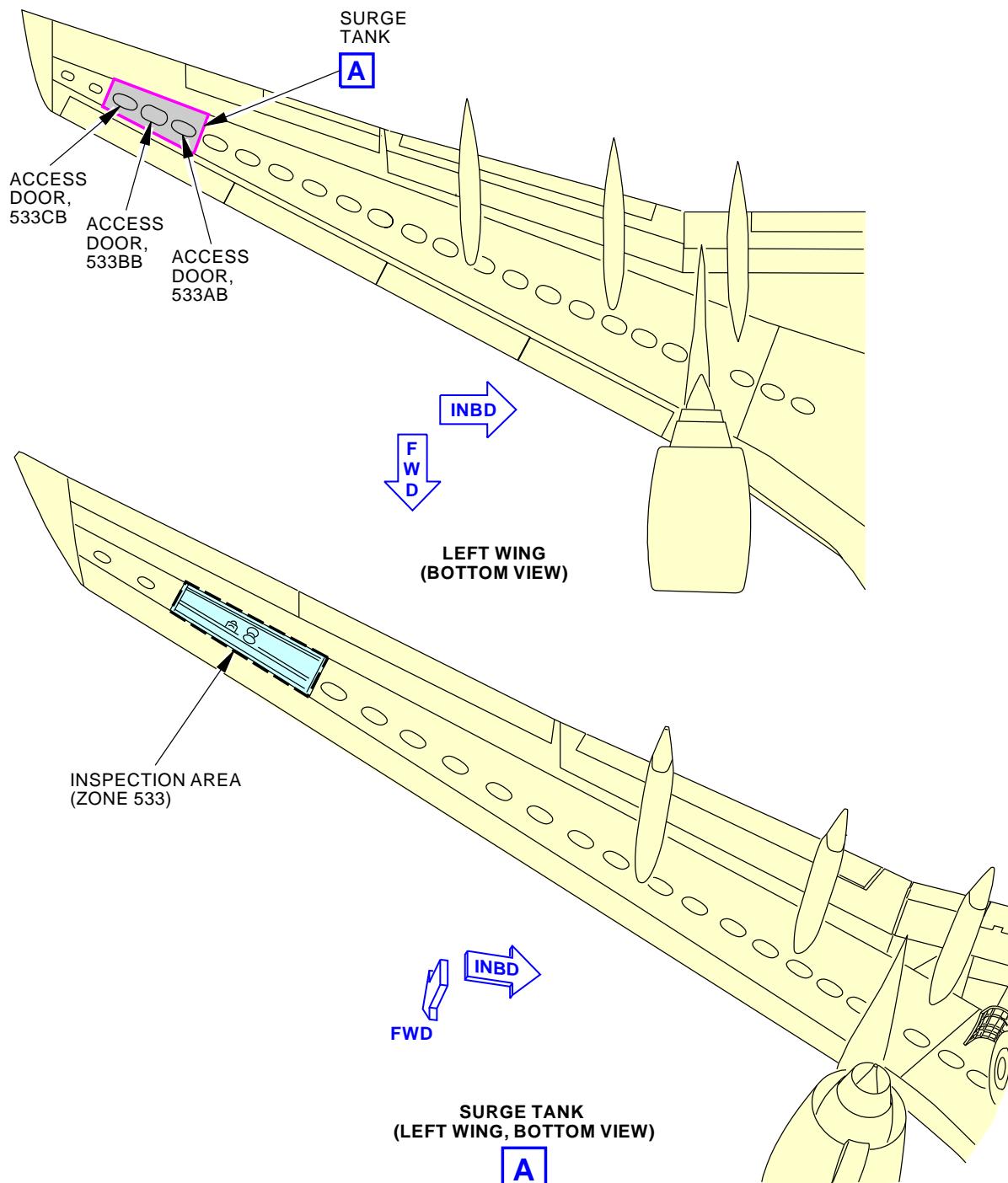
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-830-01-01

K97357 S0006584309_V2

**Surge Tank - Left Wing General Visual (Internal)
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**SURGE TANK - LEFT WING****D633A109-AKS
57-830-01-01****Page 3 of 3
Feb 15/2015**

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE SURGE TANK - LEFT WING			BOEING CARD NO. 57-832-01-01
DATE	TASK ZONAL (GV)				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 5500 FC	REPEAT 5500 FC	APPLICABILITY
STATION	SKILL AIRPL	1.2	30 MO	30 MO	AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 533

Perform an external zonal inspection (GV) of the surge tank - left wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	SURGE TANK - LEFT WING
		D633A109-AKS 57-832-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-832-01-01
				MECH INSP
TASK 05-41-05-210-818				
1. EXTERNAL - ZONAL (GV): SURGE TANK - LEFT WING				
(Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-05-210-018				
(1) Do a General Visual inspection of the surge tank - left wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE MRB	SURGE TANK - LEFT WING		
		D633A109-AKS 57-832-01-01		Page 2 of 3 Feb 15/2015

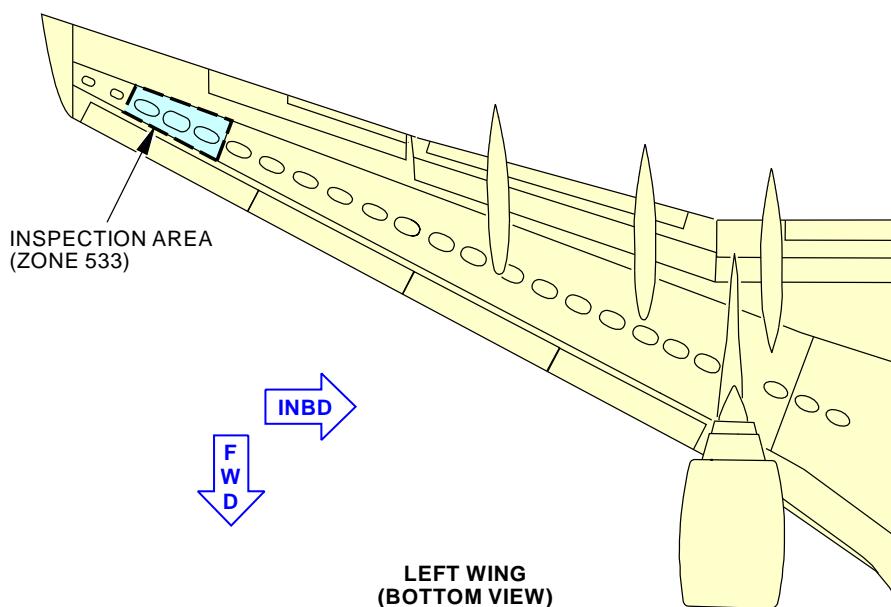
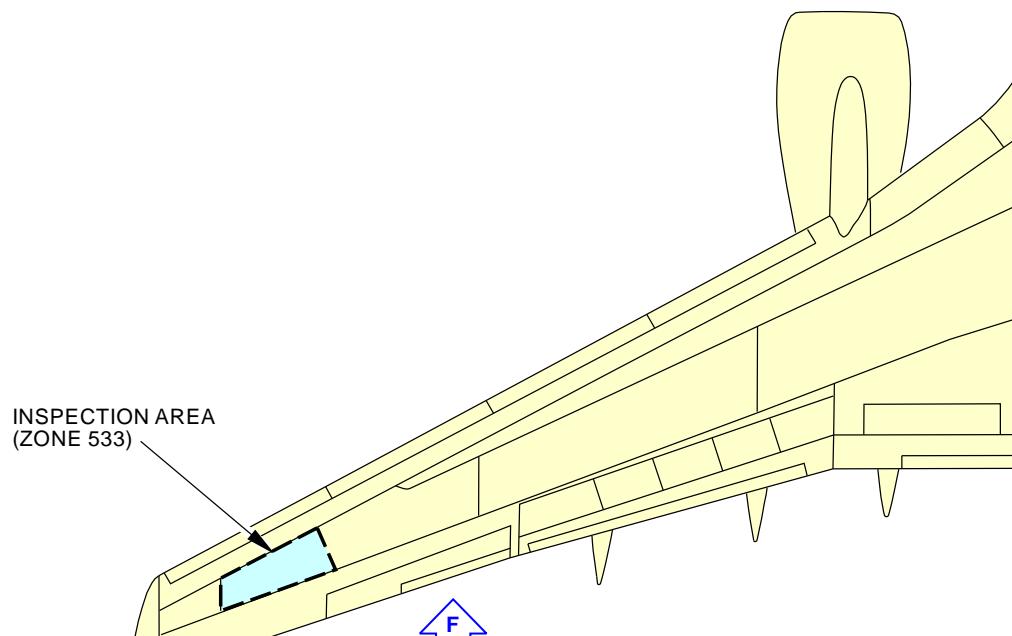
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-832-01-01

**Surge Tank - Left Wing General Visual (External)
Figure 1**

K97244 S0006584311_V2

EFFECTIVITY
AKS ALLSOURCE
MRB**SURGE TANK - LEFT WING****D633A109-AKS
57-832-01-01****Page 3 of 3
Feb 15/2015**

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE DRY BAY - LEFT WING			BOEING CARD NO. 57-834-01-01
DATE	TASK ZONAL (GV)				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 5500 FC	REPEAT 5500 FC	APPLICABILITY
STATION	SKILL AIRPL	1.2	30 MO	30 MO	AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 534

Perform an external zonal inspection (GV) of the dry bay - left wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	DRY BAY - LEFT WING
		D633A109-AKS 57-834-01-01

**Page 1 of 3
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AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-834-01-01	MECH	INSP
TASK 05-41-05-210-819						
1. EXTERNAL - ZONAL (GV): DRY BAY - LEFT WING						
(Figure 1)						
A. Zonal Inspection						
SUBTASK 05-41-05-210-019						
(1) Do a General Visual inspection of the dry bay - left wing.						
———— END OF TASK ——						

EFFECTIVITY AKS ALL	SOURCE MRB	DRY BAY - LEFT WING	
		D633A109-AKS 57-834-01-01	Page 2 of 3 Feb 15/2015

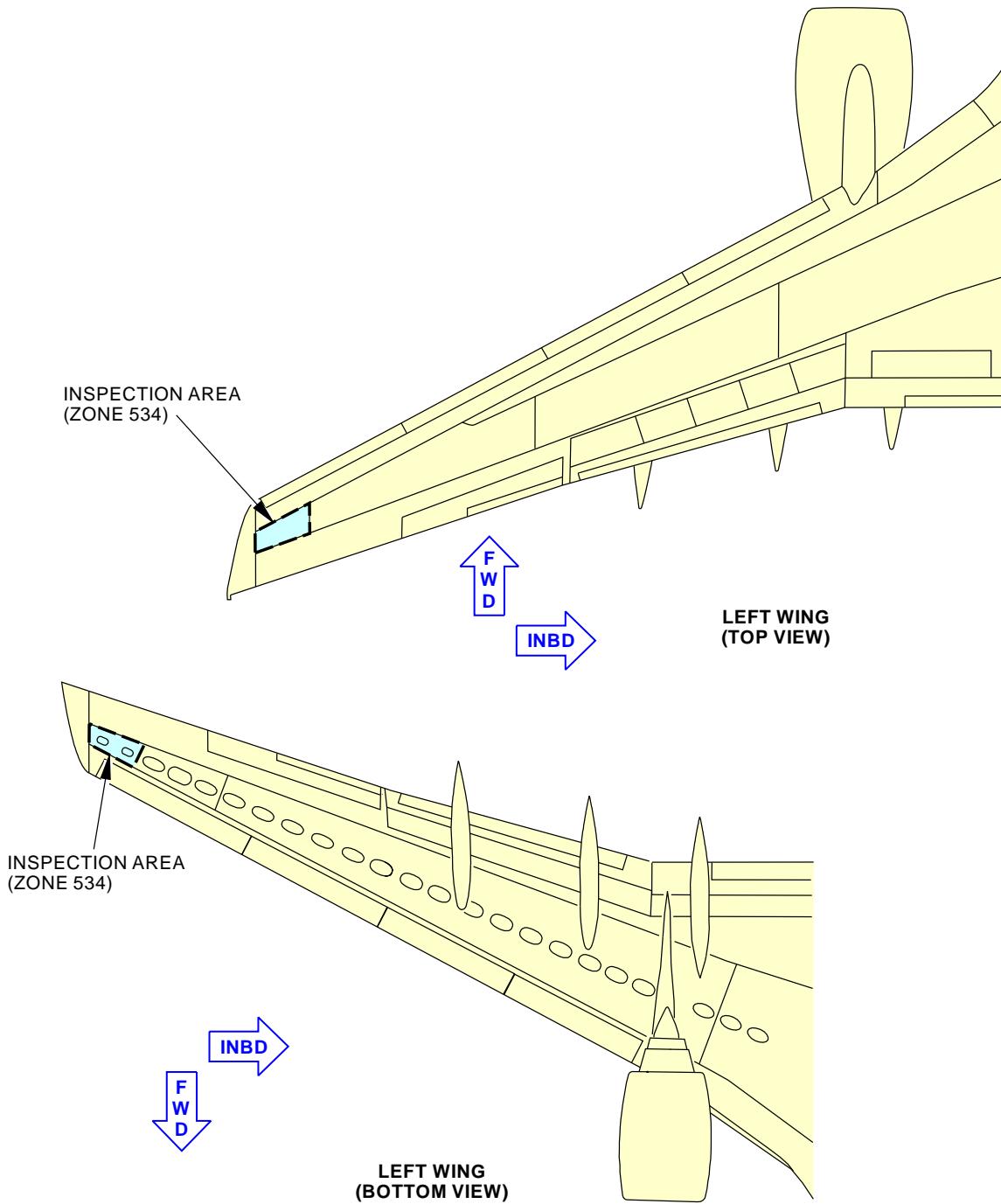
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-834-01-01

**Dry Bay - Left Wing General Visual (External)
Figure 1**

K97375 S0006584313_V2

EFFECTIVITY AKS ALL	SOURCE MRB	DRY BAY - LEFT WING
		D633A109-AKS 57-834-01-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FAIRING FLAP SUPPORT NO. 3 - LEFT WING			BOEING CARD NO. 57-836-01-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE				ENGINE ALL
					ZONE 542	

Perform an external zonal inspection (GV) of the fairing flap support no. 3 - left wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Flaps extended.

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 3 - LEFT WING
		D633A109-AKS 57-836-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-836-01-01
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TASK 05-41-05-210-821

MECH

INSP

1. EXTERNAL - ZONAL (GV): FAIRING FLAP SUPPORT NO. 3 - LEFT WING

(Figure 1)

A. Zonal InspectionNOTE: Flaps extended.

SUBTASK 05-41-05-210-021

- (1) Do a General Visual inspection of the fairing flap support no. 3 - left wing.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 3 - LEFT WING
		D633A109-AKS 57-836-01-01

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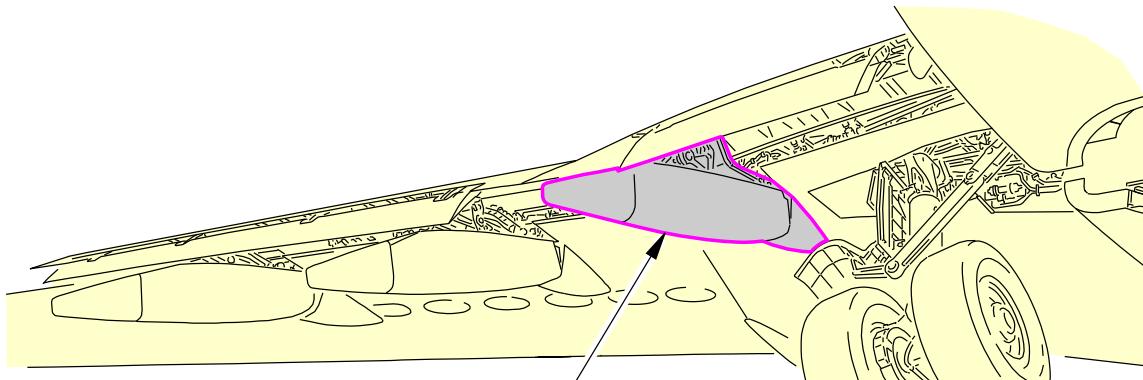
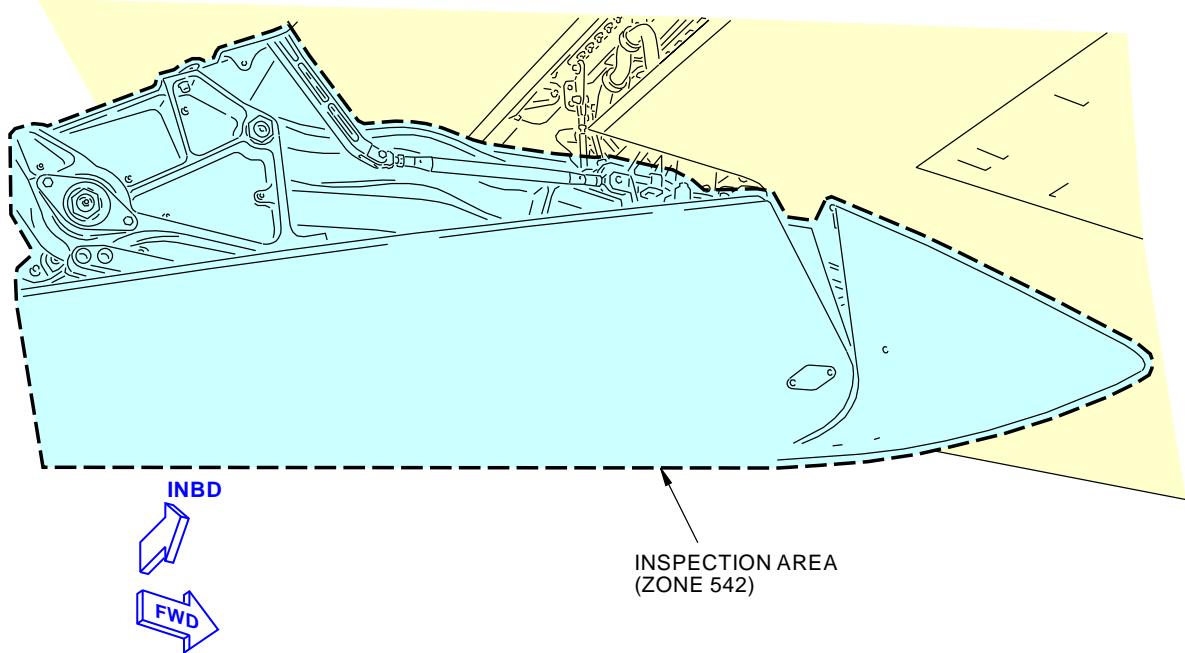
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-836-01-01**LEFT WING****FLAP SUPPORT FAIRING NO. 3****A**

K97438 S0006584317_V2

**Flap Support Fairing No. 3 General Visual (External)
Figure 1**

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 3 - LEFT WING
		D633A109-AKS 57-836-01-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FAIRING FLAP SUPPORT NO. 3 - LEFT WING			BOEING CARD NO. 57-838-01-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE			ZONE	ENGINE ALL
					542	

Perform an internal zonal inspection (GV) of the fairing flap support no. 3 - left wing. (EZAP)

INTERVAL NOTE: Whichever comes first. The EZAP inspection requirement with interval 18000 FC/6 YR is satisfied by this zonal inspection.

ACCESS NOTE: Flaps extended, inside of fairing.

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 3 - LEFT WING
		D633A109-AKS 57-838-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-838-01-01
				MECH INSP
► EWIS TASK 05-41-05-210-822				
1. INTERNAL - ZONAL (GV): Fairing Flap Support No. 3 - Left Wing (Figure 1)				
A. General (1) This Zonal inspection procedure satisfies the required EZAP-derived Zonal inspection requirement for this zone.				
B. Zonal Inspection <u>NOTE:</u> Flaps extended, inside of fairing. SUBTASK 05-41-05-210-022 (1) Do the zonal inspection following the procedures in AMM 05-00-00-910-804. (2) Perform an internal zonal inspection (GV) of the fairing flap support no. 3 - left wing. (EZAP) SUBTASK 05-41-05-910-003 (3) Refer to 20-60-07-913-801 for the protection and caution information that will minimize contamination and accidental damage to EWIS during maintenance.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 3 - LEFT WING
		D633A109-AKS 57-838-01-01

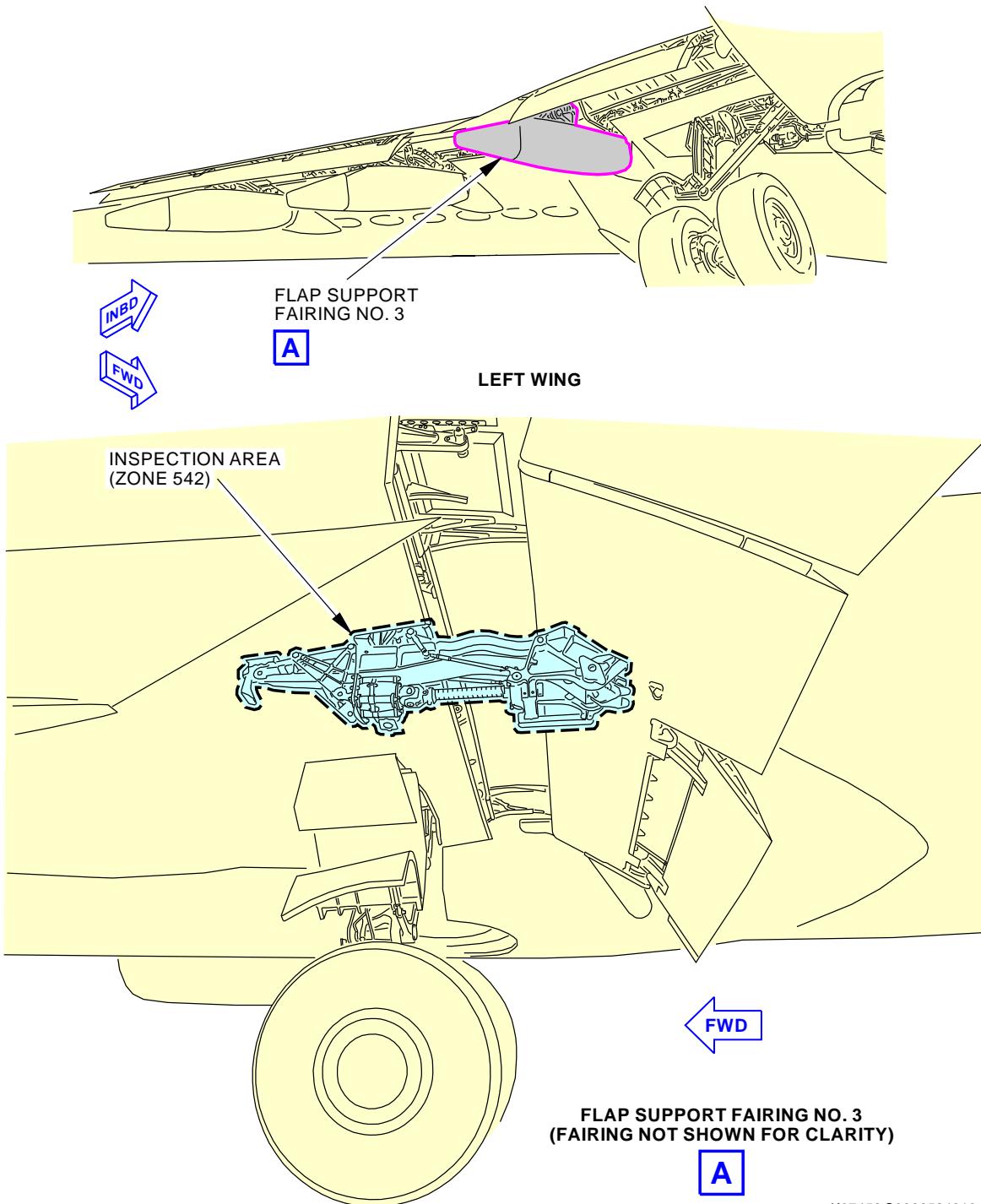
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-838-01-01

**Flap Support Fairing No. 3 General Visual (Internal)
Figure 1**

K97452 S0006584319_V3

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 3 - LEFT WING
		D633A109-AKS 57-838-01-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FAIRING FLAP SUPPORT NO. 2 - LEFT WING			BOEING CARD NO. 57-840-01-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE				ENGINE ALL
					ZONE 543	

Perform an external zonal inspection (GV) of the fairing flap support no. 2 - left wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Flaps extended.

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 2 - LEFT WING
		D633A109-AKS 57-840-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-840-01-01
				MECH INSP
TASK 05-41-05-210-823				
1. EXTERNAL - ZONAL (GV): FAIRING FLAP SUPPORT NO. 2 - LEFT WING (Figure 1)				
A. Zonal Inspection <u>NOTE:</u> Flaps extended. SUBTASK 05-41-05-210-023 (1) Do a General Visual inspection of the fairing flap support no. 2 - left wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 2 - LEFT WING D633A109-AKS 57-840-01-01		
				Page 2 of 3 Feb 15/2015

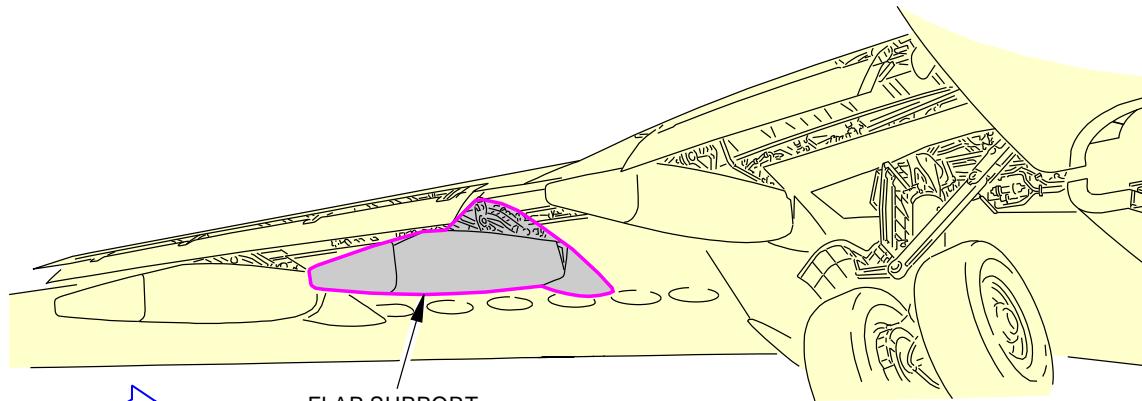
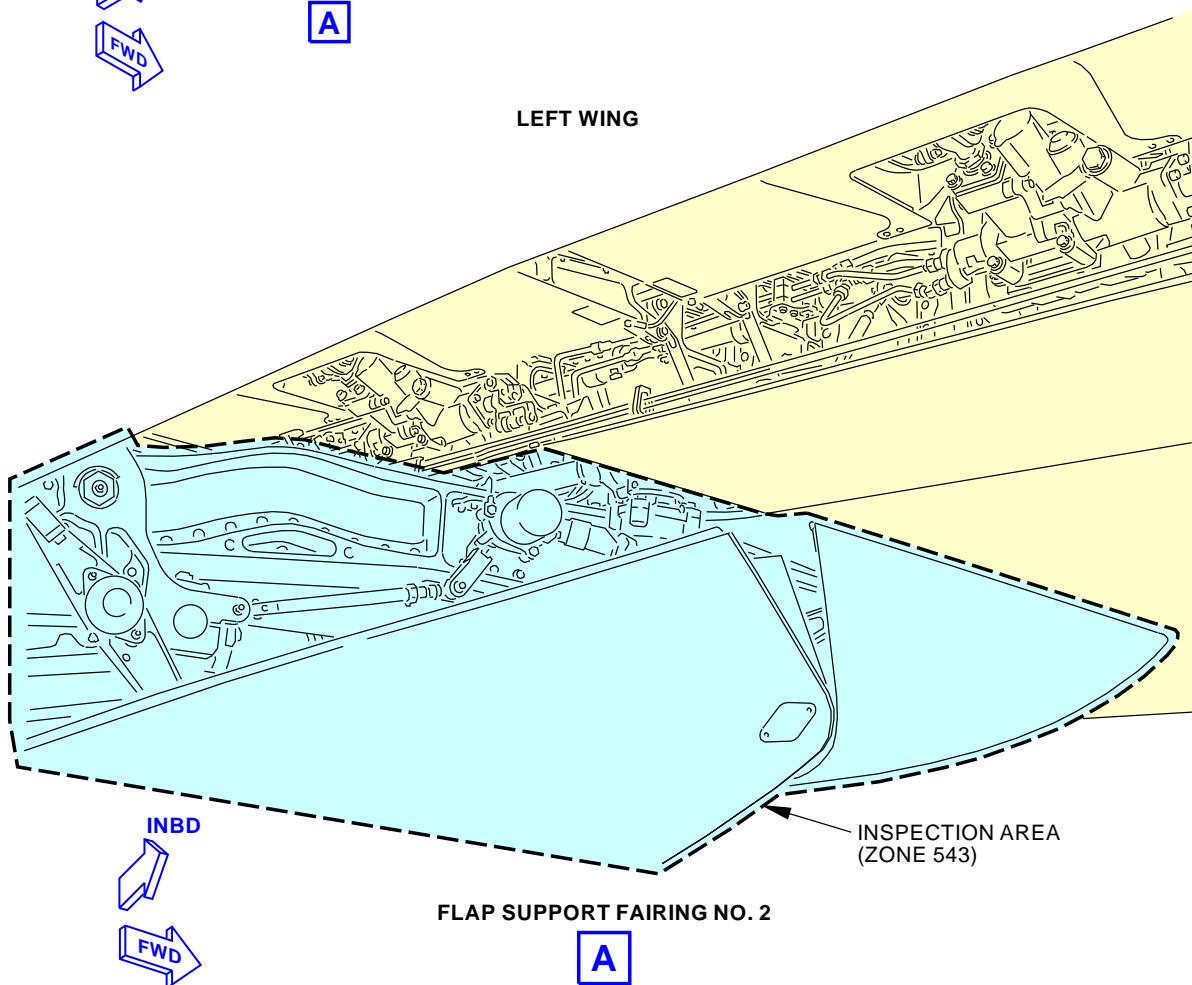
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-840-01-01**LEFT WING****Flap Support Fairing No. 2 General Visual (External)
Figure 1**

K97448 S0006584321_V2

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 2 - LEFT WING
		D633A109-AKS 57-840-01-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FAIRING FLAP SUPPORT NO. 2 - LEFT WING			BOEING CARD NO. 57-842-01-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE			ZONE	ENGINE ALL
					543	

Perform an internal zonal inspection (GV) of the fairing flap support no. 2 - left wing. (EZAP)

INTERVAL NOTE: Whichever comes first. The EZAP inspection requirement with interval 18000 FC/6 YR is satisfied by this zonal inspection.

ACCESS NOTE: Flaps extended, inside of fairing.

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 2 - LEFT WING
		D633A109-AKS 57-842-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-842-01-01
				MECH INSP
► EWIS TASK 05-41-05-210-824				
1. INTERNAL - ZONAL (GV): Fairing Flap Support No. 2 - Left Wing (Figure 1)				
A. General (1) This Zonal inspection procedure satisfies the required EZAP-derived Zonal inspection requirement for this zone.				
B. Zonal Inspection <u>NOTE:</u> Flaps extended, inside of fairing. SUBTASK 05-41-05-210-024 (1) Do the zonal inspection following the procedures in AMM 05-00-00-910-804. (2) Perform an internal zonal inspection (GV) of the fairing flap support no. 2 - left wing. (EZAP) SUBTASK 05-41-05-910-004 (3) Refer to 20-60-07-913-801 for the protection and caution information that will minimize contamination and accidental damage to EWIS during maintenance.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 2 - LEFT WING
		D633A109-AKS 57-842-01-01

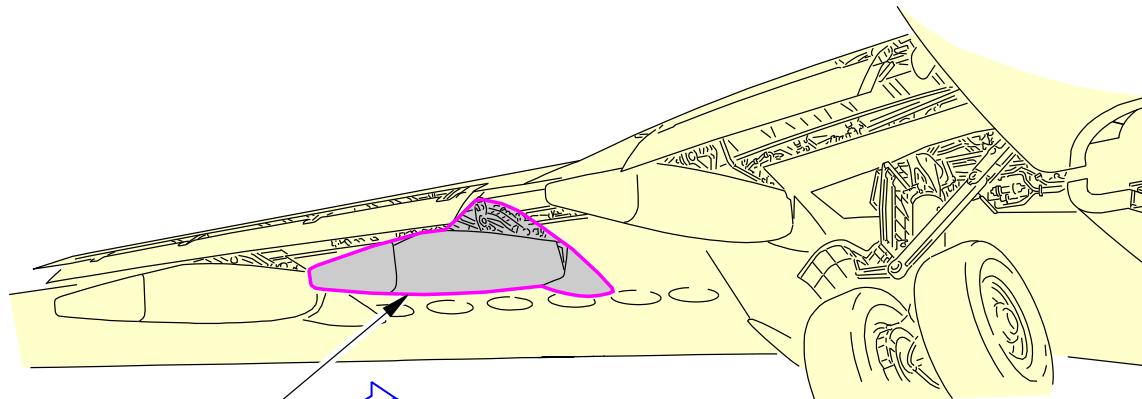
AKS**737-600/700/800/900
TASK CARDS**

DATE

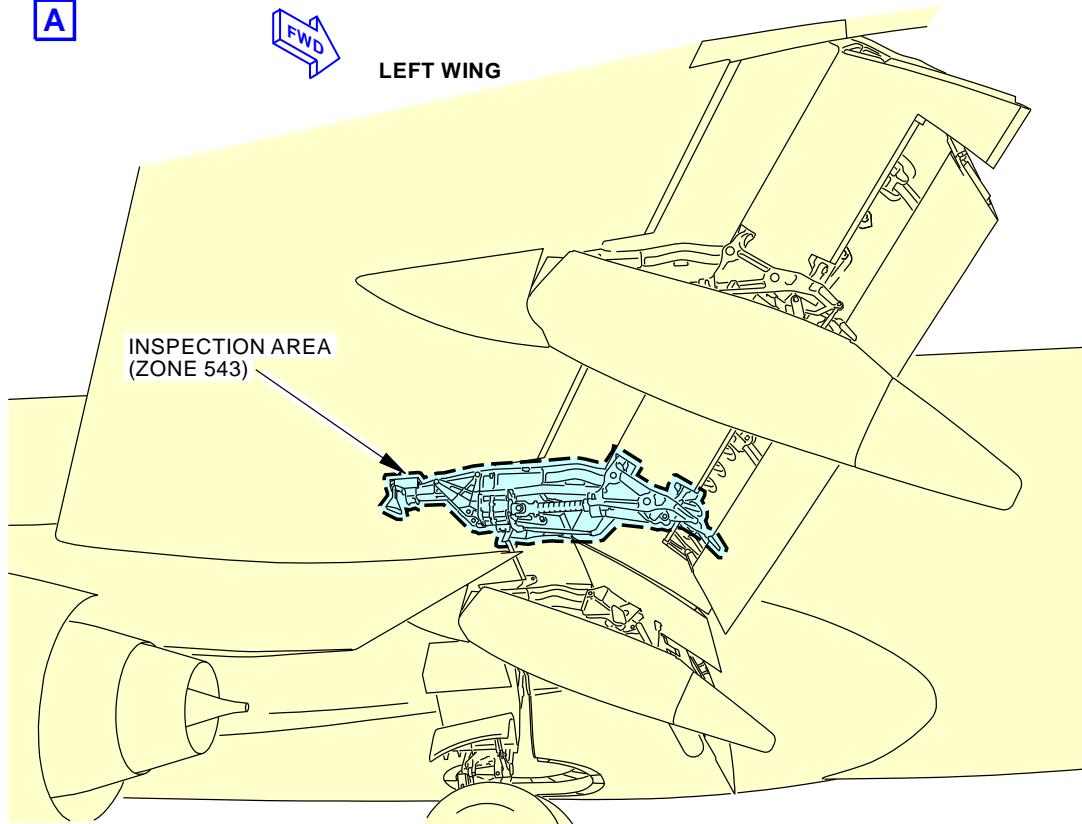
TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-842-01-01FLAP SUPPORT
FAIRING NO. 2**A****INBD****FWD**

LEFT WING

INSPECTION AREA
(ZONE 543)FLAP SUPPORT FAIRING NO. 2
(FAIRING NOT SHOWN FOR CLARITY)**A****FWD****Flap Support Fairing No. 2 General Visual (Internal)
Figure 1**

K97552 S0006584323_V3

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 2 - LEFT WING
		D633A109-AKS 57-842-01-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FAIRING FLAP SUPPORT NO. 1 - LEFT WING			BOEING CARD NO. 57-844-01-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE				ENGINE ALL
					ZONE 544	

Perform an external zonal inspection (GV) of the fairing flap support no. 1 - left wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Flaps extended.

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 1 - LEFT WING
		D633A109-AKS 57-844-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-844-01-01
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TASK 05-41-05-210-825

MECH

INSP

1. EXTERNAL - ZONAL (GV): FAIRING FLAP SUPPORT NO. 1 - LEFT WING

(Figure 1)

A. Zonal InspectionNOTE: Flaps extended.

SUBTASK 05-41-05-210-025

- (1) Do a General Visual inspection of the fairing flap support no. 1 - left wing.

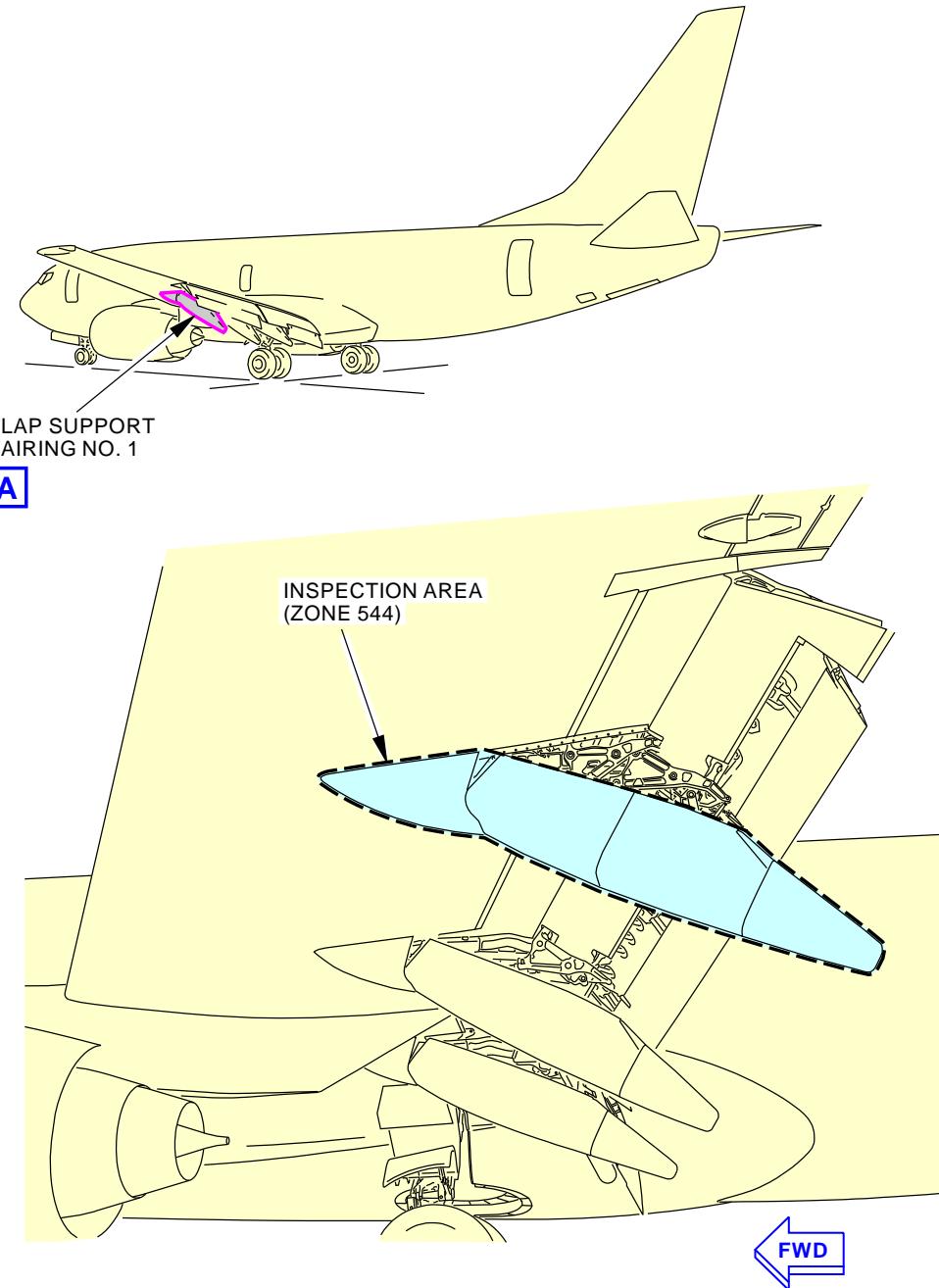
———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 1 - LEFT WING
		D633A109-AKS 57-844-01-01

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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-844-01-01



FLAP SUPPORT FAIRING NO. 1

A

L07793 S0006584325_V2

**Flap Support Fairing No. 1 General Visual (External)
Figure 1**

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 1 - LEFT WING
		D633A109-AKS 57-844-01-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FAIRING FLAP SUPPORT NO. 1 - LEFT WING			BOEING CARD NO. 57-846-01-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE			ZONE	ENGINE ALL
					544	

Perform an internal zonal inspection (GV) of the fairing flap support no. 1 - left wing. (EZAP)

INTERVAL NOTE: Whichever comes first. The EZAP inspection requirement with interval 18000 FC/6 YR is satisfied by this zonal inspection.

ACCESS NOTE: Flaps extended, inside of fairing.

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 1 - LEFT WING
		D633A109-AKS 57-846-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-846-01-01
				MECH INSP
► EWIS				
TASK 05-41-05-210-826				
1. INTERNAL - ZONAL (GV): Fairing Flap Support No. 1 - Left Wing (Figure 1)				
A. General (1) This Zonal inspection procedure satisfies the required EZAP-derived Zonal inspection requirement for this zone.				
B. Zonal Inspection <u>NOTE:</u> Flaps extended, inside of fairing. SUBTASK 05-41-05-210-026 (1) Do the zonal inspection following the procedures in AMM 05-00-00-910-804. (2) Perform an internal zonal inspection (GV) of the fairing flap support no. 1 - left wing. (EZAP) SUBTASK 05-41-05-910-005 (3) Refer to 20-60-07-913-801 for the protection and caution information that will minimize contamination and accidental damage to EWIS during maintenance.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 1 - LEFT WING
		D633A109-AKS 57-846-01-01

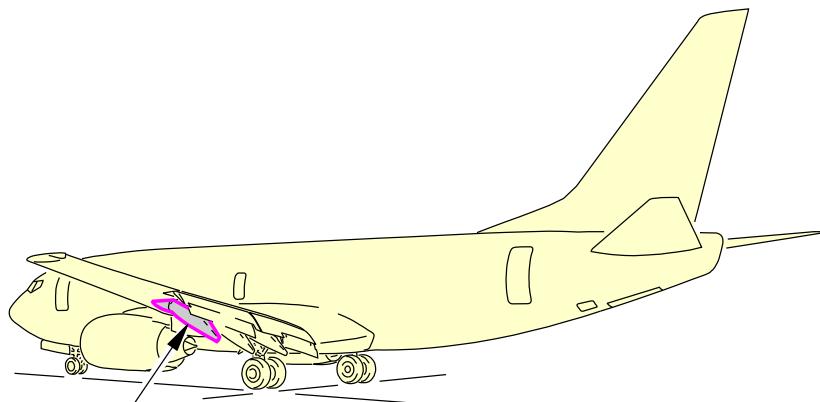
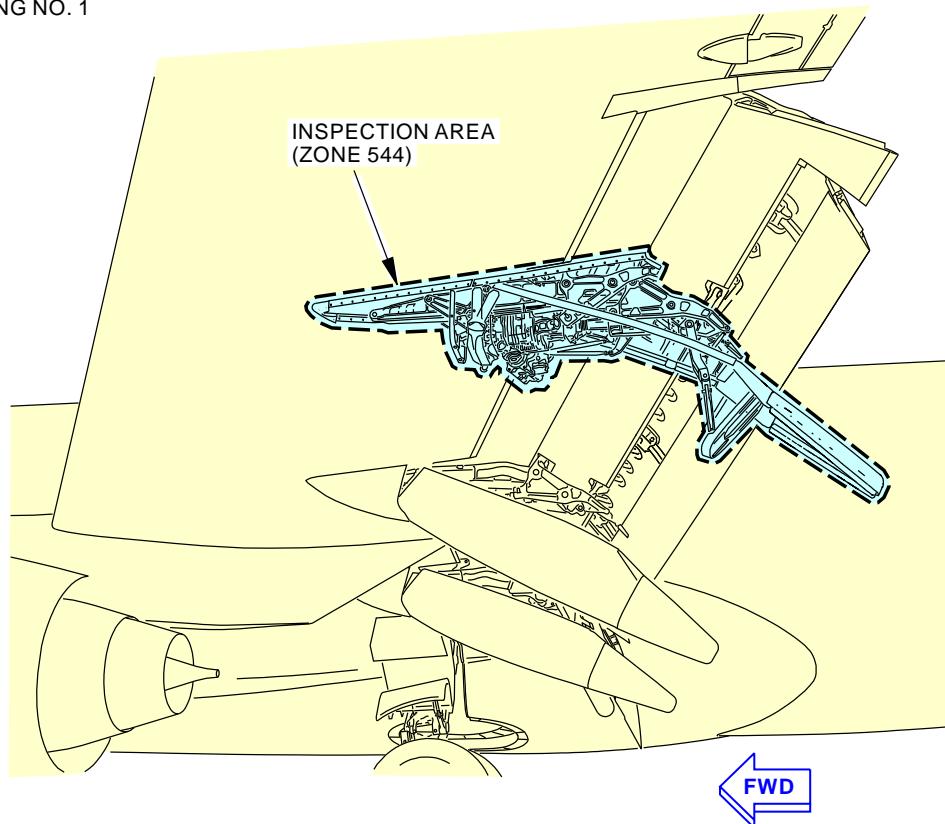
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-846-01-01FLAP SUPPORT
FAIRING NO. 1**A**

FLAP SUPPORT FAIRING NO. 1

A

L07766 S0006584327_V3

**Flap Support Fairing No. 1 General Visual (Internal)
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**FAIRING FLAP SUPPORT NO. 1 - LEFT WING****D633A109-AKS
57-846-01-01****Page 3 of 3
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE REAR SPAR TO LANDING GEAR SUPPORT BEAM - LEFT WING			BOEING CARD NO. 57-848-01-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE			ZONE	ENGINE ALL
					551	

Perform an external zonal inspection (GV) of the rear spar to landing gear support beam - left wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Excluding surface under wing to body fairing.

EFFECTIVITY AKS ALL	SOURCE MRB	REAR SPAR TO LANDING GEAR SUPPORT BEAM - LEFT WING
		D633A109-AKS 57-848-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-848-01-01
				MECH INSP
TASK 05-41-05-210-827				
1. EXTERNAL - ZONAL (GV): REAR SPAR TO LANDING GEAR SUPPORT BEAM - LEFT WING (Figure 1)				
A. Zonal Inspection				
NOTE: Excluding surface under wing to body fairing.				
SUBTASK 05-41-05-210-027				
(1) Do a General Visual inspection of the rear spar to landing gear support beam - left wing.				
———— END OF TASK ————				
EFFECTIVITY AKS ALL	SOURCE MRB	REAR SPAR TO LANDING GEAR SUPPORT BEAM - LEFT WING		
		D633A109-AKS 57-848-01-01	Page 2 of 3 Feb 15/2015	

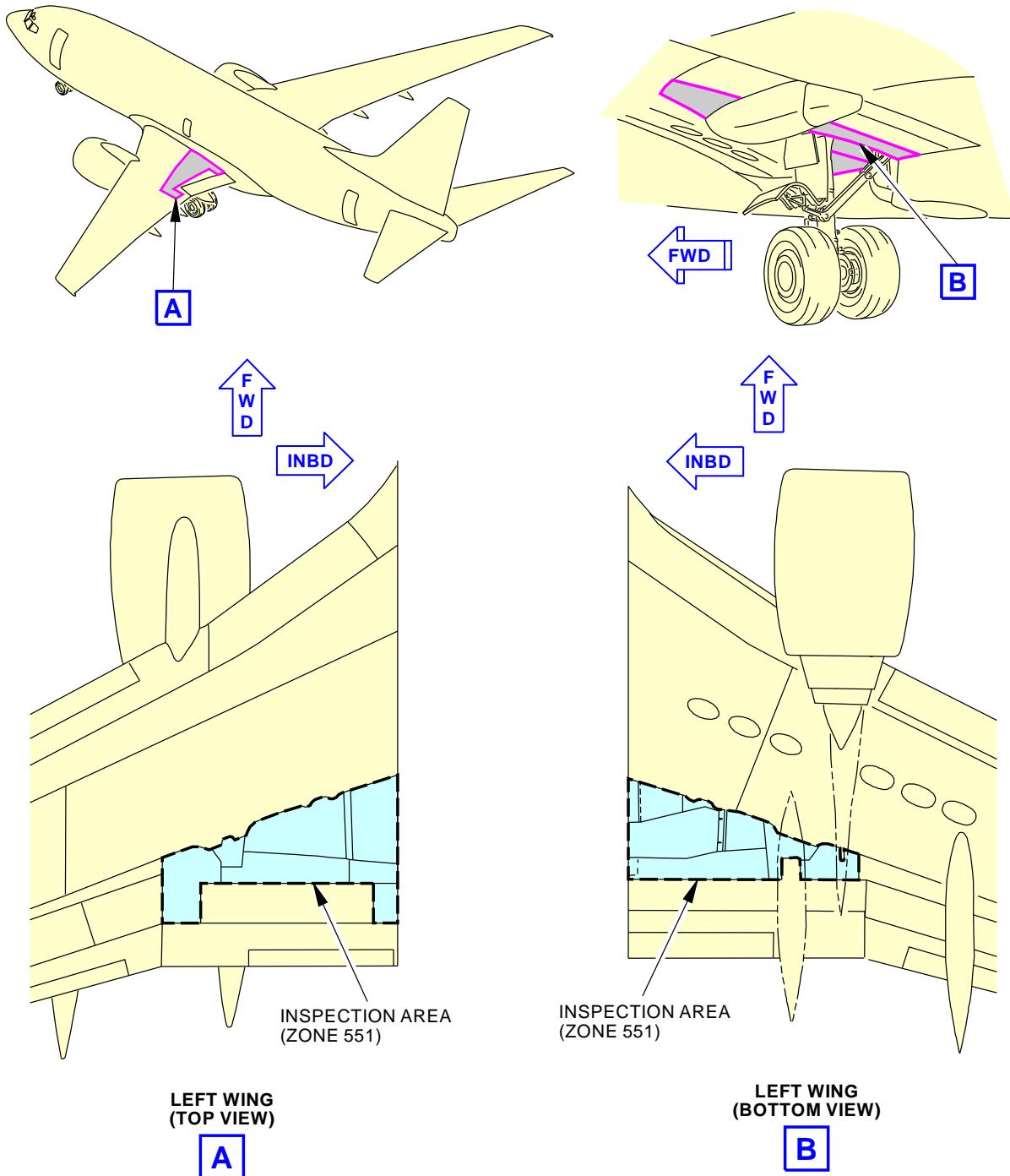
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-848-01-01

Rear Spar to Landing Gear Support Beam - Left Wing General Visual (External)
Figure 1

L07705 S0006584329_V2

EFFECTIVITY AKS ALL	SOURCE MRB	REAR SPAR TO LANDING GEAR SUPPORT BEAM - LEFT WING
		D633A109-AKS 57-848-01-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE REAR SPAR TO LANDING GEAR SUPPORT BEAM - LEFT WING			BOEING CARD NO. 57-850-01-01		
DATE	TASK ZONAL (GV)				RELATED CARD		
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 21600 FC 6 YR	REPEAT 21600 FC 6 YR	APPLICABILITY	AIRPLANE ALL	ENGINE ALL
		ACCESS 551AB 551AT 551BB 551BT 551CB 551CT 551DB 551DT 551EB 551ET 551FB			ZONE 551		

Perform an internal zonal inspection (GV) of the rear spar to landing gear support beam - left wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	REAR SPAR TO LANDING GEAR SUPPORT BEAM - LEFT WING	
		D633A109-AKS 57-850-01-01	Page 1 of 3 Oct 15/2014

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-850-01-01
				MECH INSP
TASK 05-41-05-210-828				
1. INTERNAL - ZONAL (GV): REAR SPAR TO LANDING GEAR SUPPORT BEAM - LEFT WING				
(Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-05-010-009				
(1) Open these access panels:				
Number		Name/Location		
551AB		Lower Inboard Fixed Trailing Edge Access Panel		
551AT		Upper Inboard Fixed Trailing Edge Access Panel		
551BB		Lower Inboard Fixed Trailing Edge, Gear Adjustment Door		
551BT		Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel		
551CB		Lower Inboard Fixed Trailing Edge, Gear Access Panel		
551CT		Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel		
551DB		Lower Inboard Fixed Trailing Edge, Lube Actuator & MLG Beam Outboard Attach Pin Access Panel		
551DT		Upper Inboard Fixed Trailing Edge, Structural MLG Beam Access Panel		
551EB		Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel		
551ET		Upper Inboard Fixed Trailing Edge, Structural MLG Beam Access Panel		
551FB		Lower Inboard Fixed Trailing Edge, Landing Gear Access Panel		
SUBTASK 05-41-05-210-028				
(2) Do a General Visual inspection of the rear spar to landing gear support beam - left wing.				
SUBTASK 05-41-05-410-009				
(3) Close these access panels:				
Number		Name/Location		
551AB		Lower Inboard Fixed Trailing Edge Access Panel		
551AT		Upper Inboard Fixed Trailing Edge Access Panel		
551BB		Lower Inboard Fixed Trailing Edge, Gear Adjustment Door		
551BT		Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel		
551CB		Lower Inboard Fixed Trailing Edge, Gear Access Panel		
551CT		Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel		
551DB		Lower Inboard Fixed Trailing Edge, Lube Actuator & MLG Beam Outboard Attach Pin Access Panel		
551DT		Upper Inboard Fixed Trailing Edge, Structural MLG Beam Access Panel		
551EB		Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel		
551ET		Upper Inboard Fixed Trailing Edge, Structural MLG Beam Access Panel		
551FB		Lower Inboard Fixed Trailing Edge, Landing Gear Access Panel		

END OF TASK

EFFECTIVITY AKS ALL	SOURCE MRB	REAR SPAR TO LANDING GEAR SUPPORT BEAM - LEFT WING	D633A109-AKS 57-850-01-01	Page 2 of 3 Feb 15/2015
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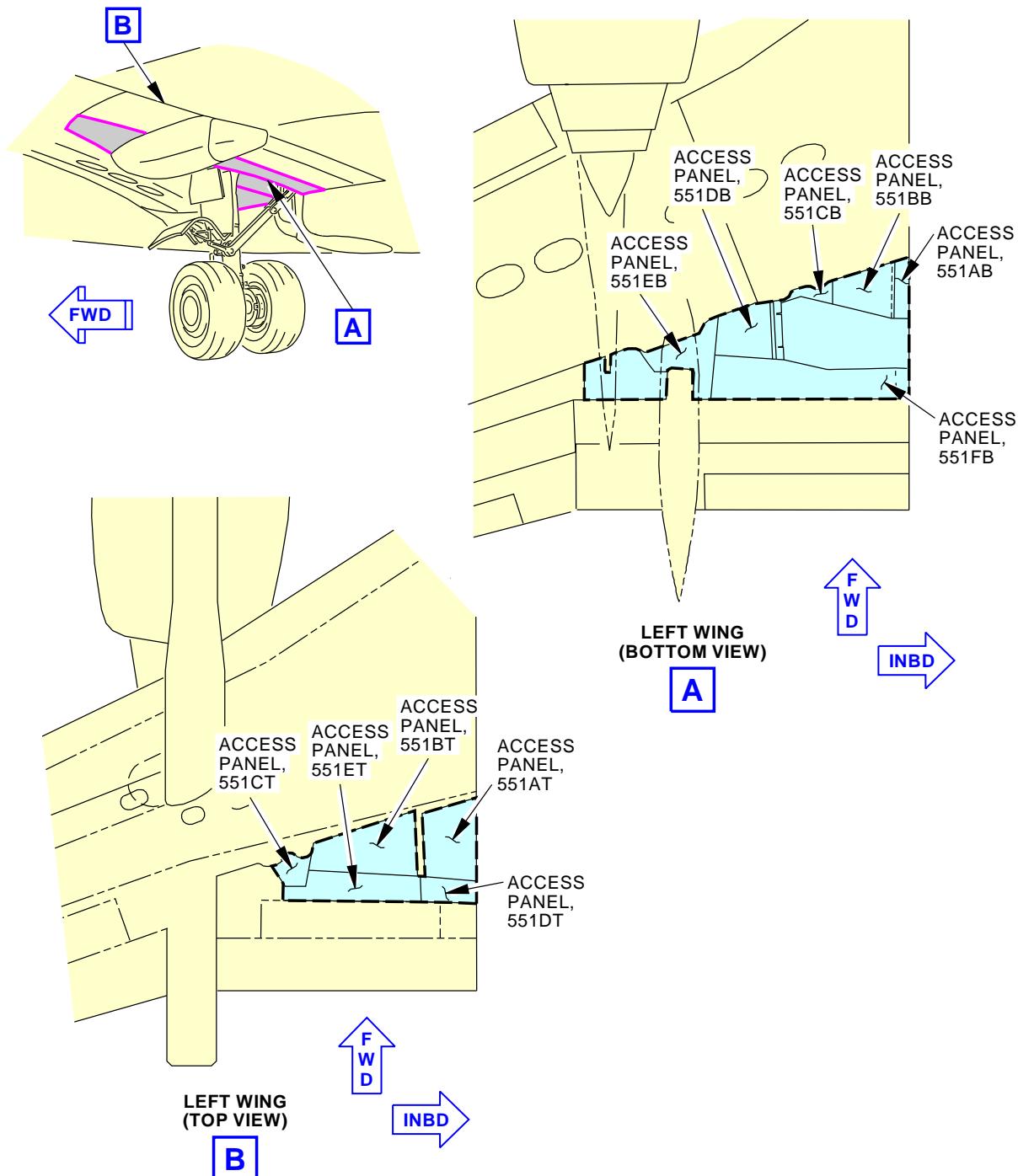
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-850-01-01

L07678 S0006584331_V3

**Rear Spar to Landing Gear Support Beam - Left Wing General Visual (Internal)
Figure 1**

EFFECTIVITY AKS ALL	SOURCE MRB	REAR SPAR TO LANDING GEAR SUPPORT BEAM - LEFT WING
		D633A109-AKS 57-850-01-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE INBOARD SPOILER NO. 6 - L. WING			BOEING CARD NO.
DATE	TASK ZONAL (GV)				57-852-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE			ENGINE ALL
					ZONE 552

Perform an external zonal inspection (GV) of the inboard spoiler no. 6 - left wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Spoiler raised.

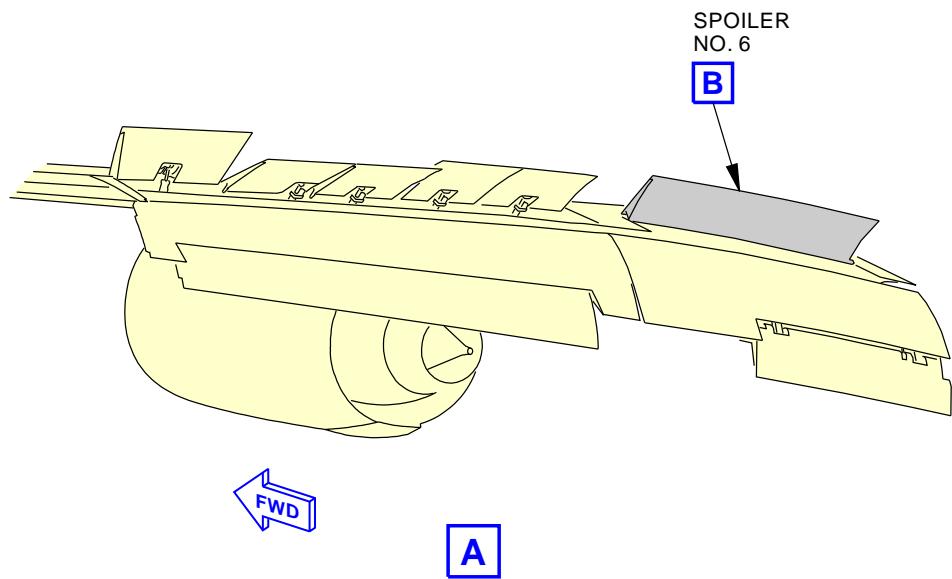
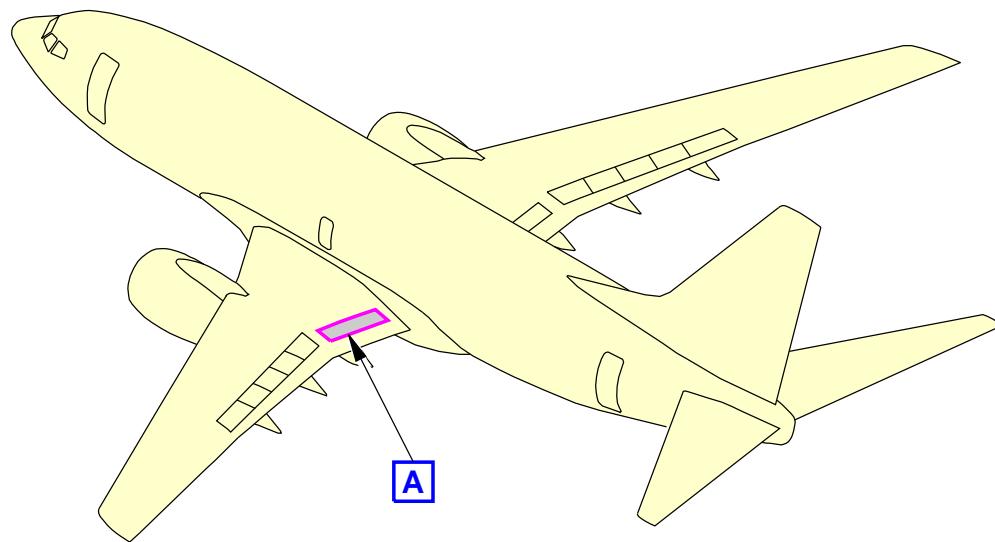
EFFECTIVITY AKS ALL	SOURCE MRB	INBOARD SPOILER NO. 6 - L. WING
		D633A109-AKS 57-852-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-852-01-01
				MECH INSP
TASK 05-41-05-210-829				
1. EXTERNAL - ZONAL (GV): INBOARD SPOILER NO. 6 - L. WING				
(Figure 1)				
A. Zonal Inspection				
NOTE: Spoiler raised.				
SUBTASK 05-41-05-210-029				
(1) Do a General Visual inspection of the inboard spoiler no. 6 - left wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE MRB	INBOARD SPOILER NO. 6 - L. WING		
		D633A109-AKS 57-852-01-01	Page 2 of 4 Feb 15/2015	

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-852-01-01
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L07627 S0006584334_V2

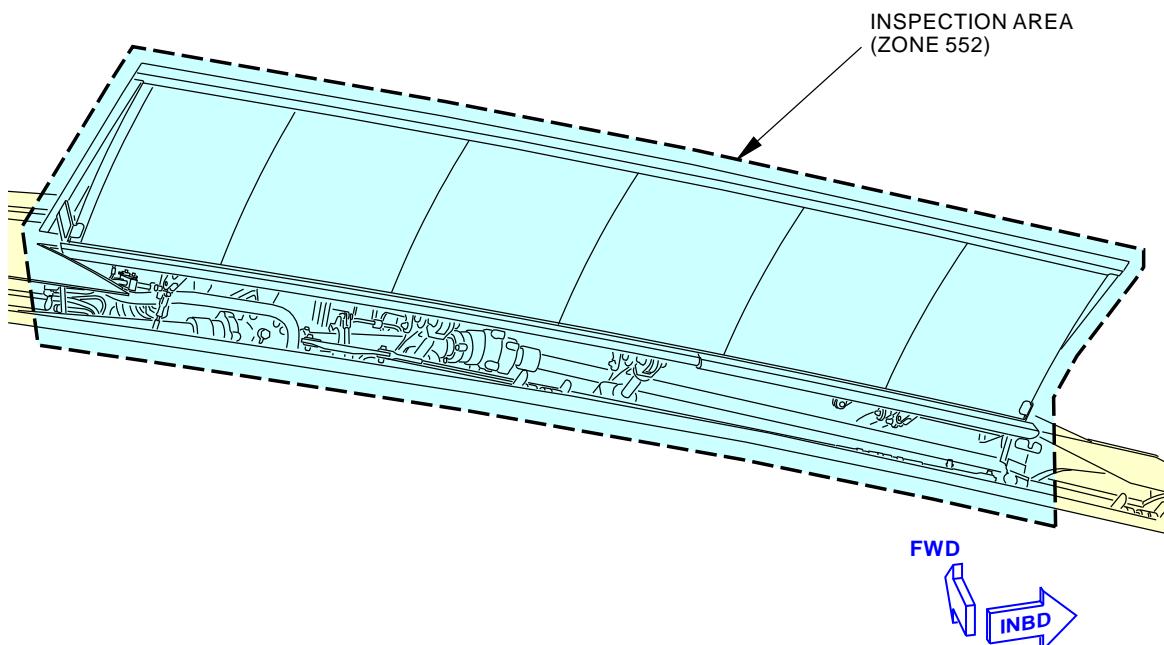
**Inboard Spoiler No. 6 General Visual (External)
Figure 1 (Sheet 1 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	INBOARD SPOILER NO. 6 - L. WING
		D633A109-AKS 57-852-01-01

Page 3 of 4
Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-852-01-01



L07899 S0006584335_V2

**Inboard Spoiler No. 6 General Visual (External)
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	INBOARD SPOILER NO. 6 - L. WING
		D633A109-AKS 57-852-01-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE INBOARD FLAPS - LEFT WING			BOEING CARD NO.
DATE	TASK ZONAL (GV)				57-854-01-01 RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 5500 FC 24 MO	REPEAT 5500 FC 24 MO	APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	ACCESS NOTE			ZONE 553

Perform an external zonal inspection (GV) of the inboard flaps - left wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Flaps extended.

EFFECTIVITY AKS ALL	SOURCE MRB	INBOARD FLAPS - LEFT WING
		D633A109-AKS 57-854-01-01

Page 1 of 3
Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-854-01-01
				MECH INSP
TASK 05-41-05-210-830				
1. EXTERNAL - ZONAL (GV): INBOARD FLAPS - LEFT WING				
(Figure 1)				
A. Zonal Inspection				
NOTE: Flaps extended.				
SUBTASK 05-41-05-210-030				
(1) Do a General Visual inspection of the inboard flaps - left wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL		SOURCE MRB	INBOARD FLAPS - LEFT WING	
			D633A109-AKS 57-854-01-01	Page 2 of 3 Feb 15/2015

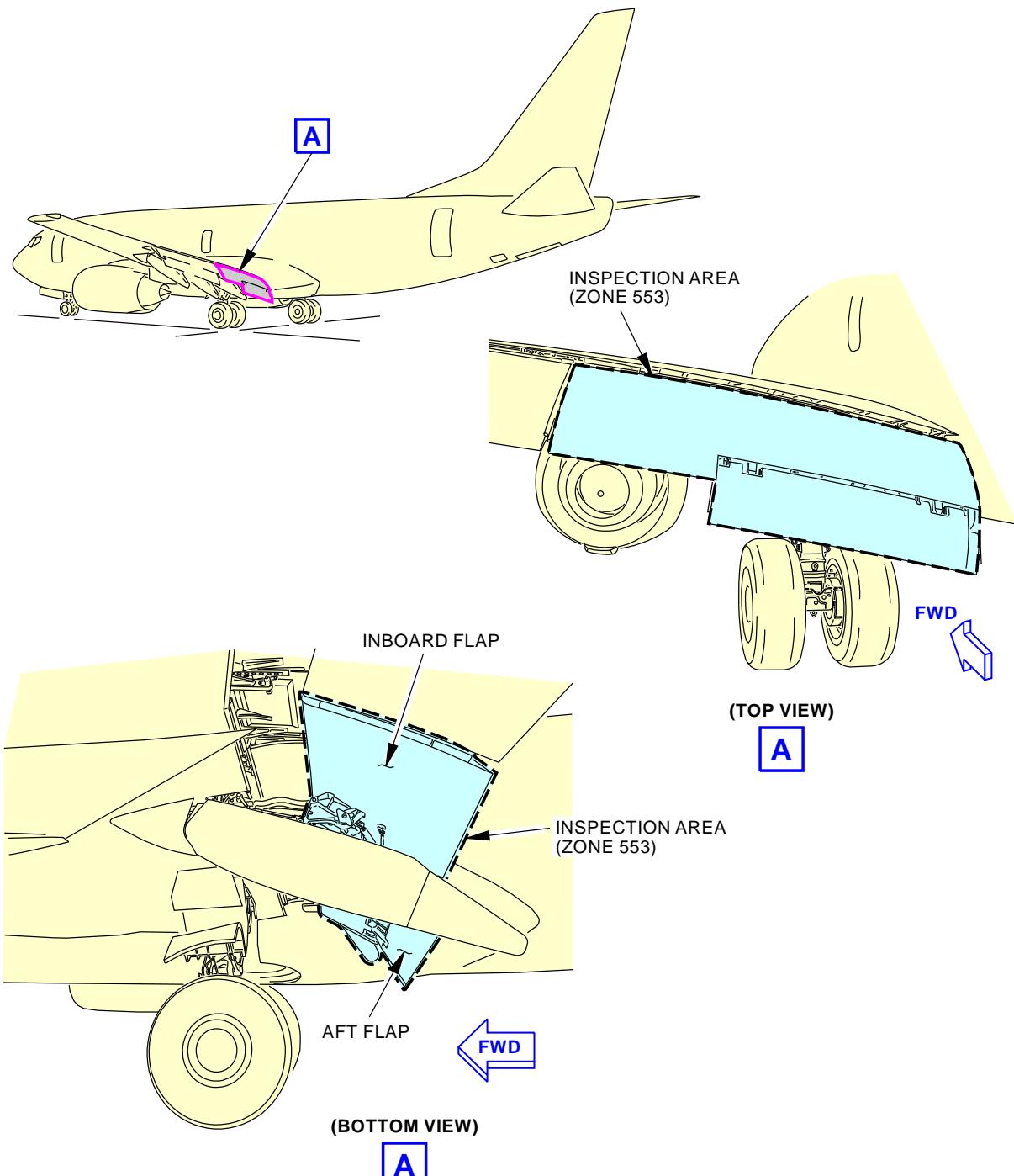
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-854-01-01

L03331 S0006584337_V2

**Inboard Trailing Edge Flaps - Left Wing General Visual (External)
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**INBOARD FLAPS - LEFT WING****D633A109-AKS
57-854-01-01****Page 3 of 3
Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE INBOARD MAIN FLAPS - LEFT WING			BOEING CARD NO. 57-856-01-01	
DATE	TASK ZONAL (GV)				RELATED CARD W-27-229-00-01	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 21600 FC 6 YR	REPEAT 21600 FC 6 YR	APPLICABILITY	
STATION	SKILL AIRPL	ACCESS 553BB NOTE			AIRPLANE ALL	ENGINE ALL
					ZONE 553	

Perform an internal zonal inspection (GV) of the inboard main flap - left wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Flaps extended.

EFFECTIVITY AKS ALL	SOURCE MRB	INBOARD MAIN FLAPS - LEFT WING
		D633A109-AKS 57-856-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-856-01-01
				MECH INSP
TASK 05-41-05-210-831				
1. INTERNAL - ZONAL (GV): INBOARD MAIN FLAP - LEFT WING				
(Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-05-010-010				
(1) Open this access panel:				
Number Name/Location				
553BB Inboard Flap - Lower Skin				
NOTE: Flaps extended.				
SUBTASK 05-41-05-210-031				
(2) Do a General Visual inspection of the inboard main flap - left wing.				
SUBTASK 05-41-05-410-010				
(3) Close this access panel:				
Number Name/Location				
553BB Inboard Flap - Lower Skin				
———— END OF TASK ————				

EFFECTIVITY AKS ALL	SOURCE MRB	INBOARD MAIN FLAPS - LEFT WING	
		D633A109-AKS 57-856-01-01	Page 2 of 3 Feb 15/2015

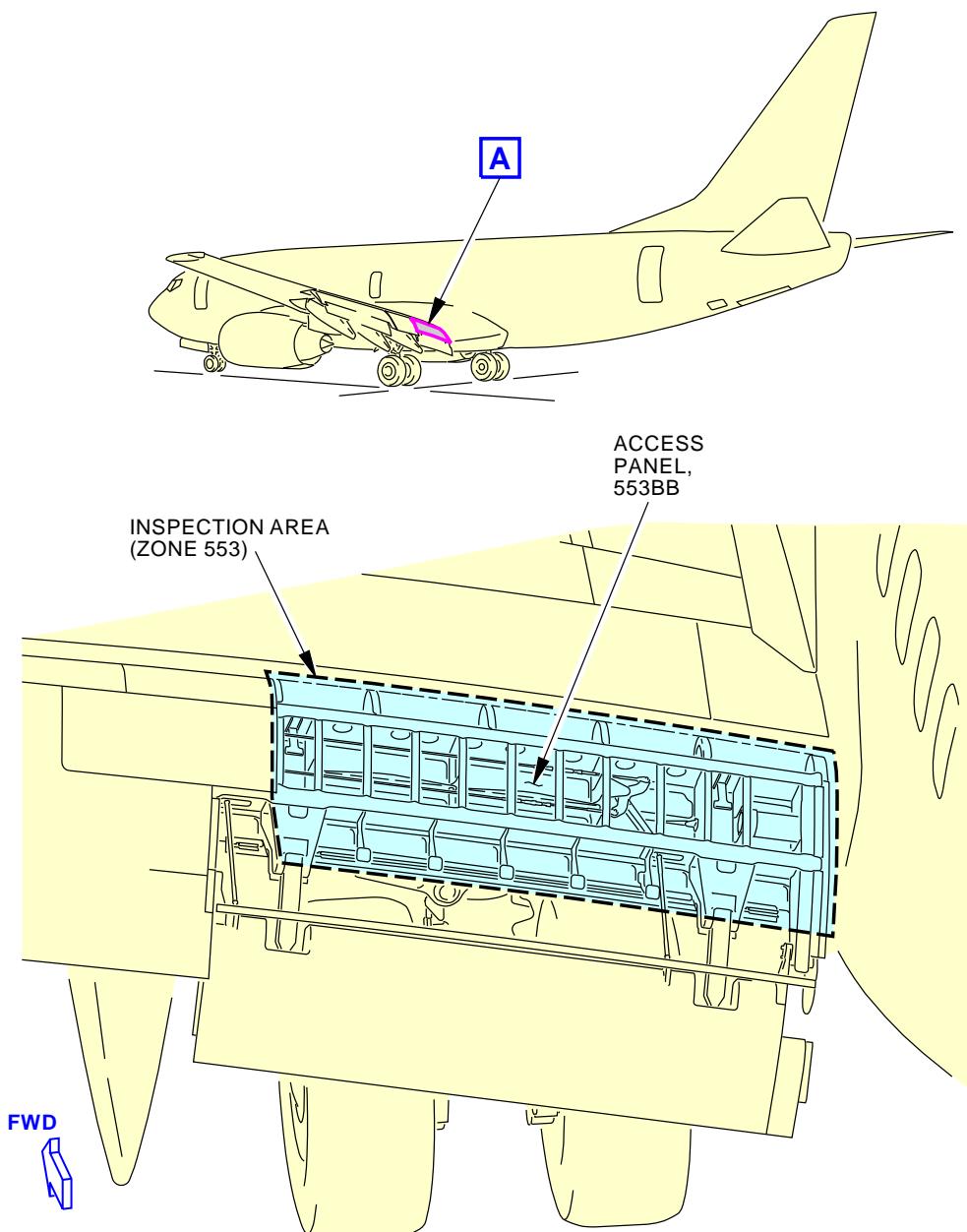
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-856-01-01

(UPPER PANELS REMOVED FOR CLARITY)

A

L03530 S0006584339_V2

**Inboard Trailing Edge Main Flap - Left Wing General Visual (Internal)
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**INBOARD MAIN FLAPS - LEFT WING****D633A109-AKS
57-856-01-01****Page 3 of 3
Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE REAR SPAR TO T.E. - OUTBD OF INBD FLAP - INBD OF FIXED T.E. - L. WING			BOEING CARD NO. 57-858-01-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE			ZONE 561	ENGINE ALL

Perform an external zonal inspection (GV) of the rear spar to trailing edge - outboard of inboard flap - inboard of fixed trailing edge - left wing. (EZAP)

INTERVAL NOTE: Whichever comes first. The EZAP inspection requirement with interval 18000 FC/6 YR is satisfied by this zonal inspection.

ACCESS NOTE: Flaps down, spoilers raised.

EFFECTIVITY AKS ALL	SOURCE MRB	REAR SPAR TO T.E. - OUTBD OF INBD FLAP - INBD OF FIXED T.E. - L. WING	
		D633A109-AKS 57-858-01-01	Page 1 of 3 Feb 15/2015

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-858-01-01
► EWIS				
TASK 05-41-05-210-832				
<p>1. EXTERNAL - ZONAL (GV): Rear Spar to T.E. - Outbd of Inbd Flap - Inbd of Fixed T.E. - L. Wing (Figure 1)</p> <p>A. General</p> <p class="list-item-l1">(1) This Zonal inspection procedure satisfies the required EZAP-derived Zonal inspection requirement for this zone.</p> <p>B. Zonal Inspection</p> <p>NOTE: Flaps down, spoilers raised.</p> <p>SUBTASK 05-41-05-210-032</p> <p class="list-item-l1">(1) Do the zonal inspection following the procedures in AMM 05-00-00-910-804.</p> <p class="list-item-l1">(2) Perform an external zonal inspection (GV) of the rear spar to trailing edge - outboard of inboard flap - inboard of fixed trailing edge - left wing. (EZAP)</p> <p>SUBTASK 05-41-05-910-006</p> <p class="list-item-l1">(3) Refer to 20-60-07-913-801 for the protection and caution information that will minimize contamination and accidental damage to EWIS during maintenance.</p>				
<hr style="width: 20%; margin: auto;"/> END OF TASK <hr style="width: 20%; margin: auto;"/>				
EFFECTIVITY AKS ALL		SOURCE MRB	REAR SPAR TO T.E. - OUTBD OF INBD FLAP - INBD OF FIXED T.E. - L. WING	
			D633A109-AKS 57-858-01-01	

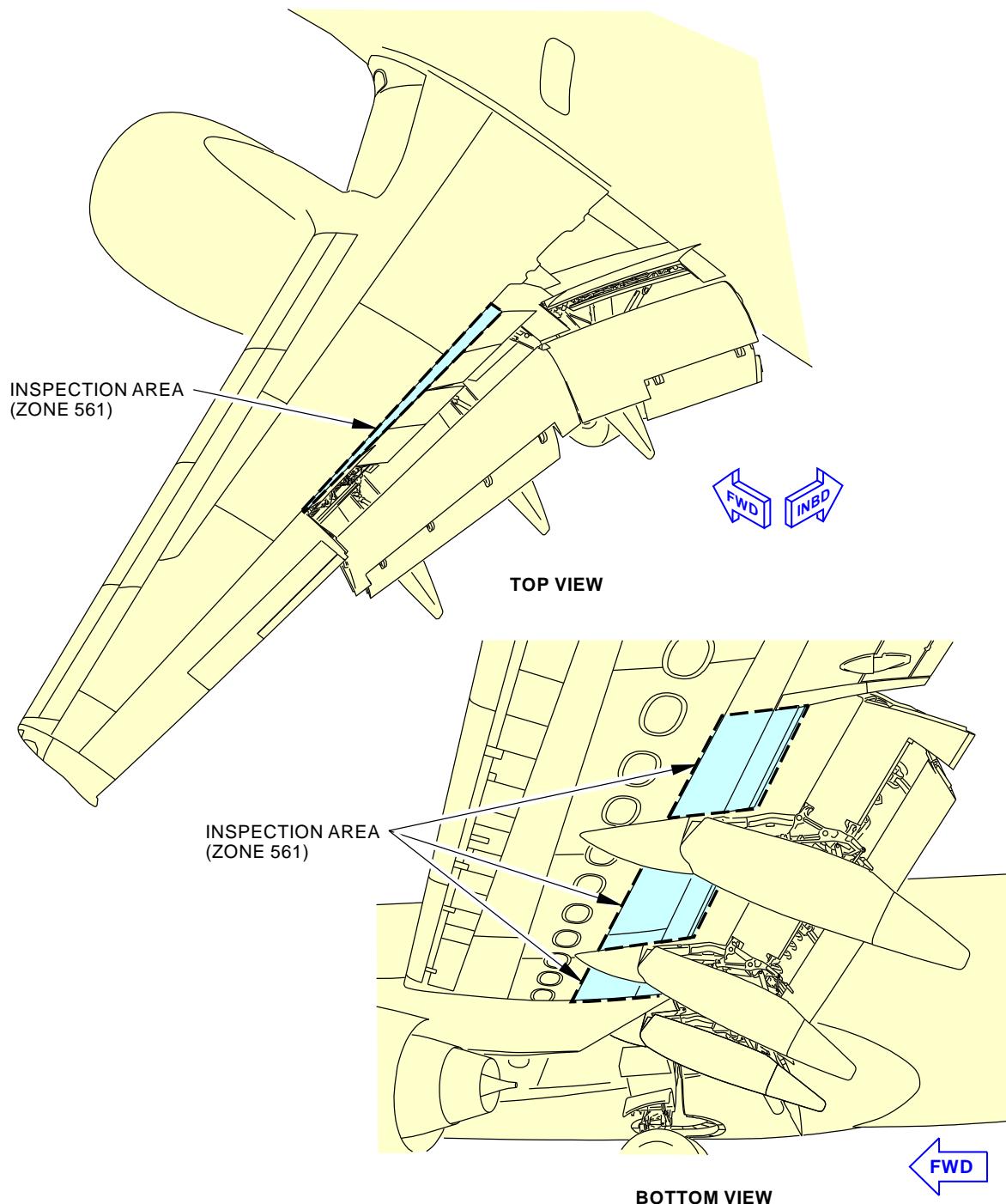
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-858-01-01

Rear Spar to Trailing Edge (Outboard of Inboard Flap and Inboard of Fixed Trailing Edge) - Left Wing
Figure 1

L03957 S0006584341_V2

EFFECTIVITY
AKS ALLSOURCE
MRB**REAR SPAR TO T.E. - OUTBD OF INBD FLAP - INBD OF FIXED
T.E. - L. WING****D633A109-AKS
57-858-01-01****Page 3 of 3
Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE SPOILERS NO. 1, 2, 3, 4, 5 - LEFT WING			BOEING CARD NO. 57-860-01-01		
DATE	TASK ZONAL (GV)				RELATED CARD		
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL	ENGINE ALL
STATION	SKILL AIRPL	ACCESS NOTE				ZONE	562 563 564 565 566

Perform an external zonal inspection (GV) of the spoilers 1, 2, 3, 4, 5 - left wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Spoilers raised.

EFFECTIVITY AKS ALL	SOURCE MRB	SPOILERS NO. 1, 2, 3, 4, 5 - LEFT WING
		D633A109-AKS 57-860-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-860-01-01
				MECH INSP
TASK 05-41-05-210-833				
1. EXTERNAL - ZONAL (GV): SPOILERS NO. 1, 2, 3, 4, 5 - LEFT WING				
(Figure 1)				
A. Zonal Inspection				
NOTE: Spoilers raised.				
SUBTASK 05-41-05-210-033				
(1) Do a General Visual inspection of the spoilers 1, 2, 3, 4, 5 - left wing.				
———— END OF TASK ———				
EFFECTIVITY AKS ALL	SOURCE MRB	SPOILERS NO. 1, 2, 3, 4, 5 - LEFT WING		
		D633A109-AKS 57-860-01-01	Page 2 of 4 Feb 15/2015	

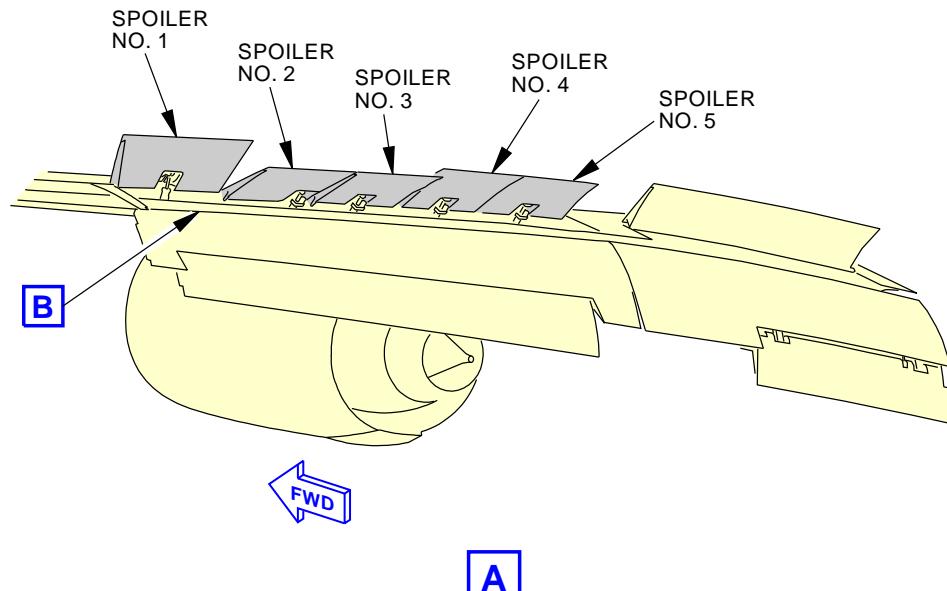
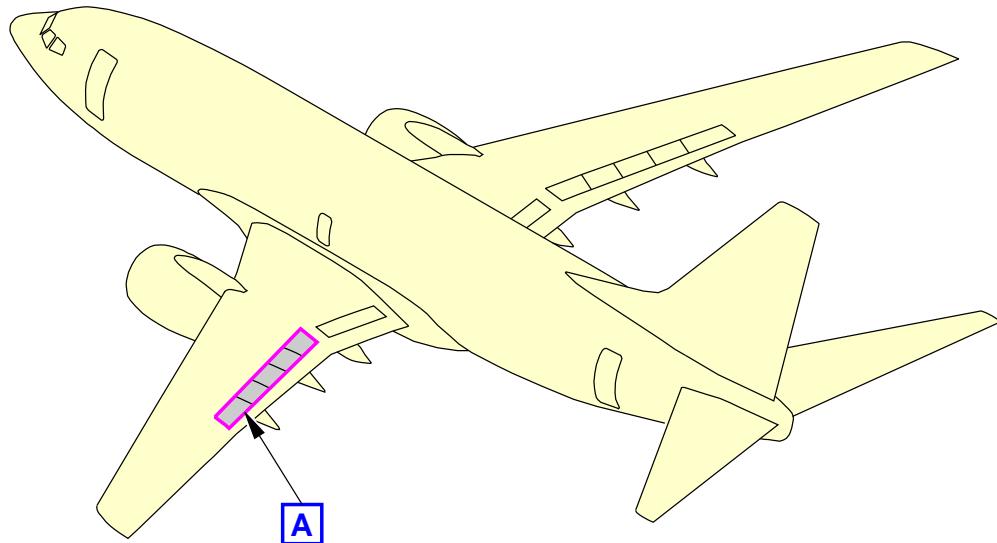
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

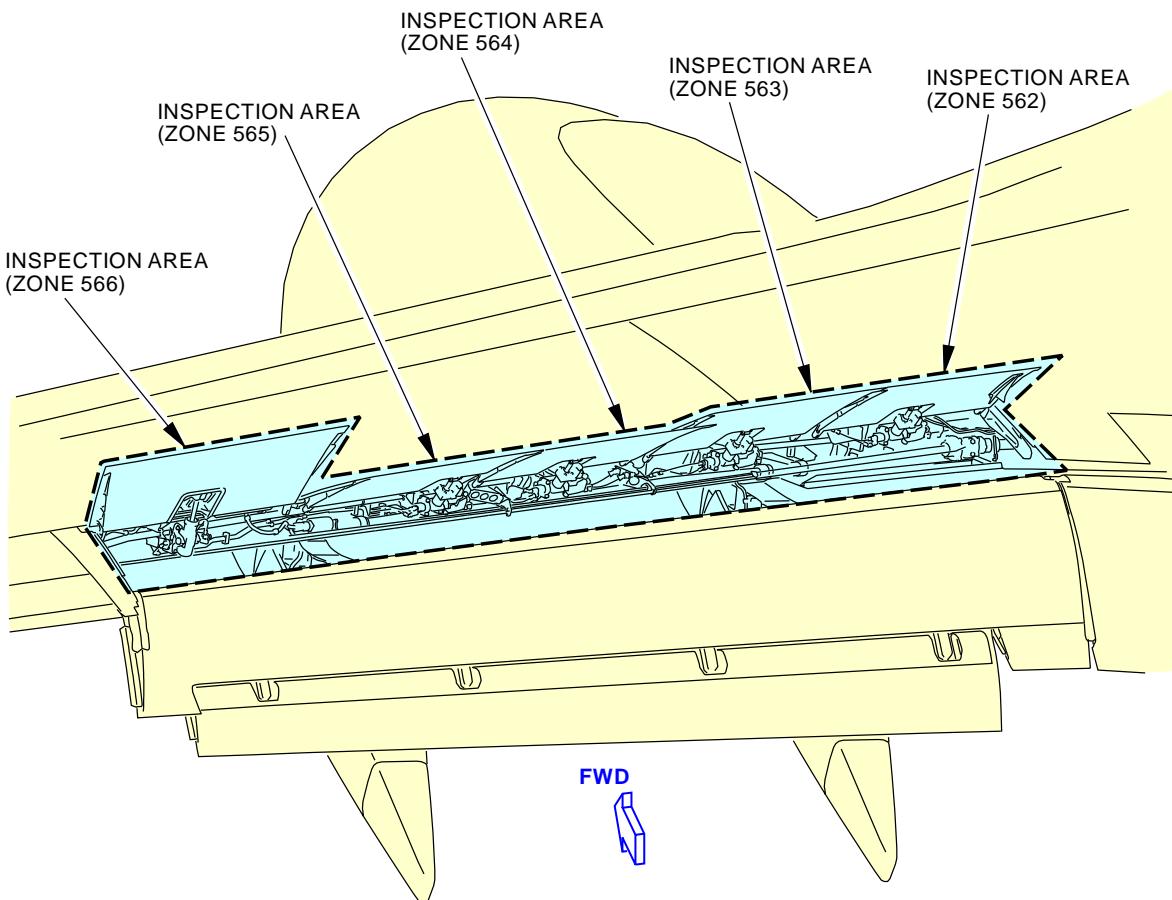
BOEING CARD NO.
57-860-01-01

L05219 S0006584343_V2

**Outboard Spoiler No. 1 thru 5 General Visual (External)
Figure 1 (Sheet 1 of 2)**EFFECTIVITY
AKS ALLSOURCE
MRB**SPOILERS NO. 1, 2, 3, 4, 5 - LEFT WING****D633A109-AKS
57-860-01-01****Page 3 of 4
Feb 15/2015**

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-860-01-01

**B**

L05224 S0006584344_V2

**Outboard Spoiler No. 1 thru 5 General Visual (External)
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	SPOILERS NO. 1, 2, 3, 4, 5 - LEFT WING
		D633A109-AKS 57-860-01-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE OUTBOARD FLAPS - LEFT WING			BOEING CARD NO. 57-862-01-01		
DATE	TASK ZONAL (GV)				RELATED CARD		
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 5500 FC 30 MO	REPEAT 5500 FC 30 MO	APPLICABILITY	AIRPLANE ALL	ENGINE ALL
STATION	SKILL AIRPL	ACCESS NOTE				ZONE 567	

Perform an external zonal inspection (GV) of the outboard flaps - left wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Flaps extended.

EFFECTIVITY AKS ALL	SOURCE MRB	OUTBOARD FLAPS - LEFT WING
		D633A109-AKS 57-862-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-862-01-01
------	-------------	---------	------------------	--

TASK 05-41-05-210-834

MECH

INSP

1. EXTERNAL - ZONAL (GV): OUTBOARD FLAPS - LEFT WING

(Figure 1)

A. Zonal InspectionNOTE: Flaps extended.

SUBTASK 05-41-05-210-034

- (1) Do a General Visual inspection of the outboard flaps - left wing.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	OUTBOARD FLAPS - LEFT WING
		D633A109-AKS 57-862-01-01

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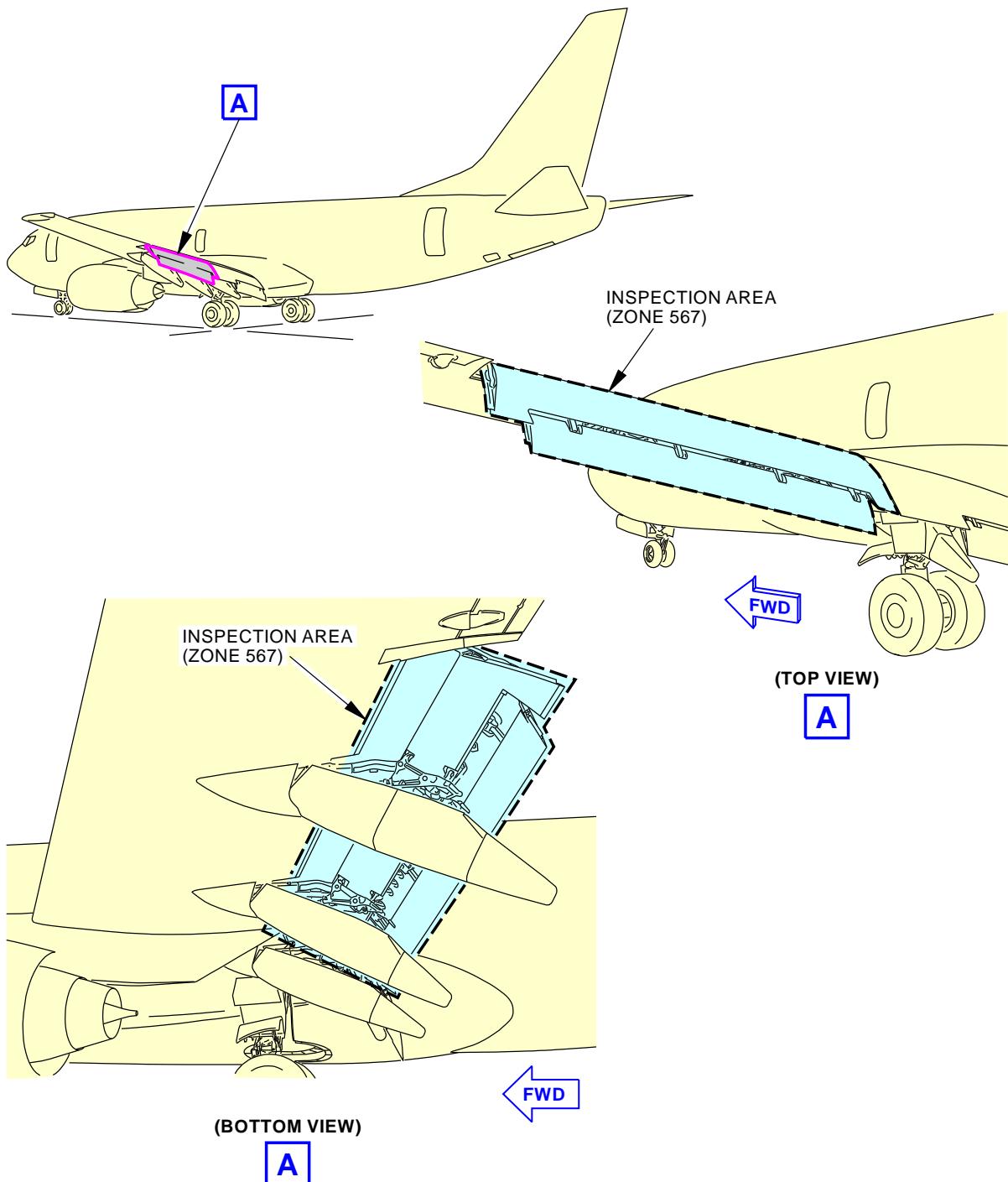
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-862-01-01**Outboard Flap - Left Wing General Visual (External)
Figure 1**

L03382 S0006584346_V2

EFFECTIVITY AKS ALL	SOURCE MRB	OUTBOARD FLAPS - LEFT WING
		D633A109-AKS 57-862-01-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FIXED TRAILING EDGE - LEFT WING			BOEING CARD NO. 57-864-01-01		
DATE	TASK ZONAL (GV)				RELATED CARD		
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL	ENGINE ALL
STATION	SKILL AIRPL	ACCESS			ZONE		
					571		

Perform an external zonal inspection (GV) of the fixed trailing edge - left wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	FIXED TRAILING EDGE - LEFT WING
		D633A109-AKS 57-864-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-864-01-01
				MECH INSP
TASK 05-41-05-210-835				
1. EXTERNAL - ZONAL (GV): FIXED TRAILING EDGE - LEFT WING (Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-05-210-035				
(1) Do a General Visual inspection of the fixed trailing edge - left wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE MRB	FIXED TRAILING EDGE - LEFT WING		
		D633A109-AKS 57-864-01-01	Page 2 of 3 Feb 15/2015	

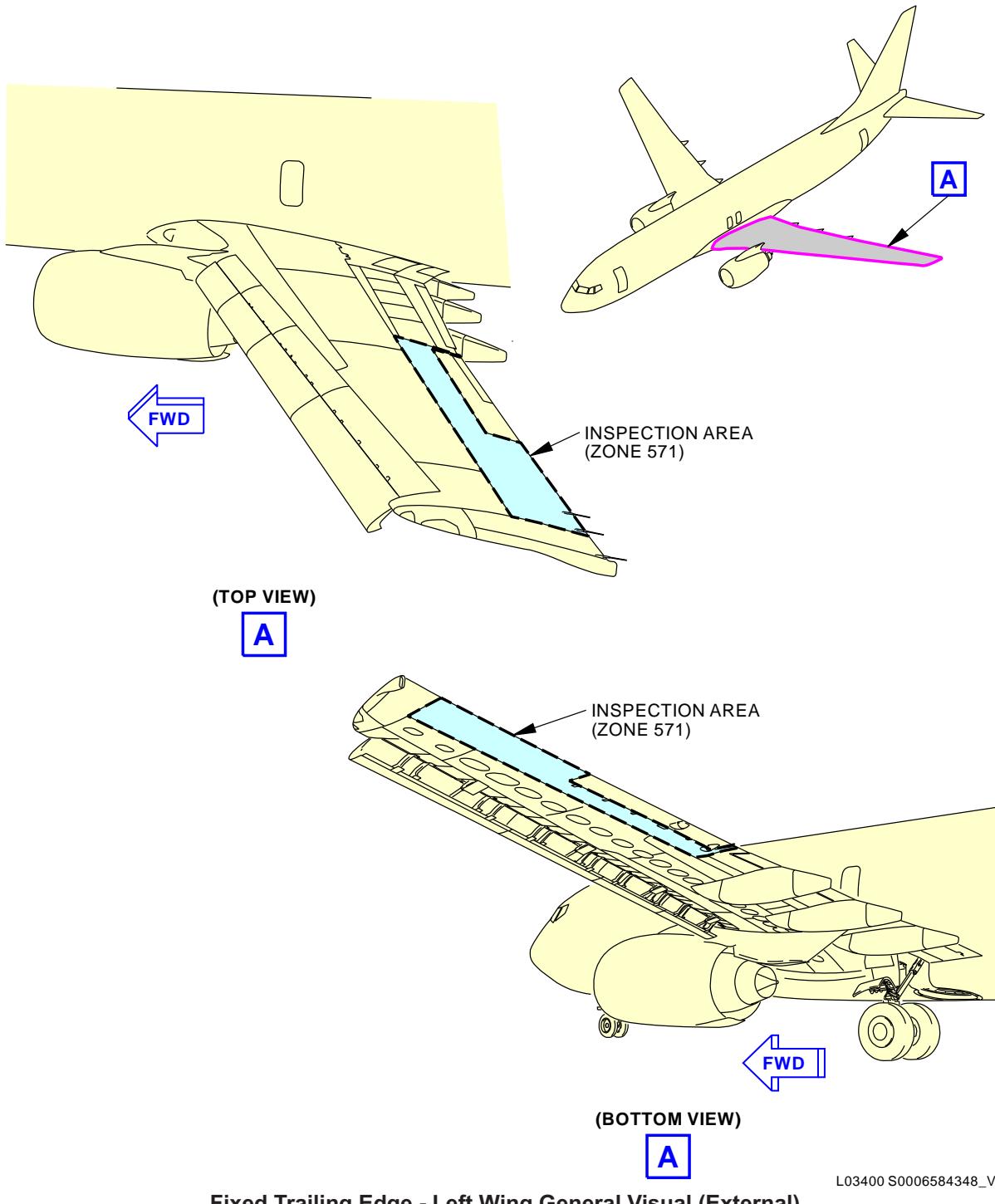
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-864-01-01

**Fixed Trailing Edge - Left Wing General Visual (External)
Figure 1**

L03400 S0006584348_V2

EFFECTIVITY
AKS ALLSOURCE
MRB**FIXED TRAILING EDGE - LEFT WING****D633A109-AKS
57-864-01-01****Page 3 of 3
Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FIXED TRAILING EDGE - LEFT WING			BOEING CARD NO.
DATE	TASK ZONAL (GV)				57-866-01-01
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 10 YR	REPEAT 10 YR	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY AIRPLANE ALL ENGINE ALL
		ACCESS 571AB 571AT 571BB 571BT 571CB 571DB 571EB 571FB			ZONE 571

Perform an internal zonal inspection (GV) of the fixed trailing edge - left wing.

EFFECTIVITY AKS ALL	SOURCE MRB	FIXED TRAILING EDGE - LEFT WING
		D633A109-AKS 57-866-01-01

Page 1 of 4
Oct 15/2014

AKS

737-600/700/800/900

TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-866-01-01
TASK 05-41-05-210-836				MECH INSP

1. INTERNAL - ZONAL (GV): FIXED TRAILING EDGE - LEFT WING

(Figure 1)

A. Zonal Inspection

SUBTASK 05-41-05-010-011

(1) Open these access panels:

<u>Number</u>	<u>Name/Location</u>
571AB	Lower Outboard Fixed Trailing Edge Access Panel at Deflector Rib
571AT	Upper Outboard Fixed Trailing Edge, Quadrant Bolt Access Panel
571BB	Lower Outboard Fixed Trailing Edge Access Panel
571BT	Upper Outboard Fixed Trailing Edge, Pulley Bolt Access Panel
571CB	Lower Outboard Fixed Trailing Edge Access Panel
571DB	Lower Outboard Fixed Trailing Edge Access Panel
571EB	Lower Outboard Fixed Trailing Edge Wedge Access Panel
571FB	Lower Outboard Fixed Trailing Edge Wedge Access Panel

SUBTASK 05-41-05-210-036

(2) Do a General Visual inspection of the fixed trailing edge - left wing.

SUBTASK 05-41-05-410-011

(3) Close these access panels:

<u>Number</u>	<u>Name/Location</u>
571AB	Lower Outboard Fixed Trailing Edge Access Panel at Deflector Rib
571AT	Upper Outboard Fixed Trailing Edge, Quadrant Bolt Access Panel
571BB	Lower Outboard Fixed Trailing Edge Access Panel
571BT	Upper Outboard Fixed Trailing Edge, Pulley Bolt Access Panel
571CB	Lower Outboard Fixed Trailing Edge Access Panel
571DB	Lower Outboard Fixed Trailing Edge Access Panel
571EB	Lower Outboard Fixed Trailing Edge Wedge Access Panel
571FB	Lower Outboard Fixed Trailing Edge Wedge Access Panel

 END OF TASK

EFFECTIVITY AKS ALL	SOURCE MRB	FIXED TRAILING EDGE - LEFT WING	
		D633A109-AKS 57-866-01-01	Page 2 of 4 Feb 15/2015

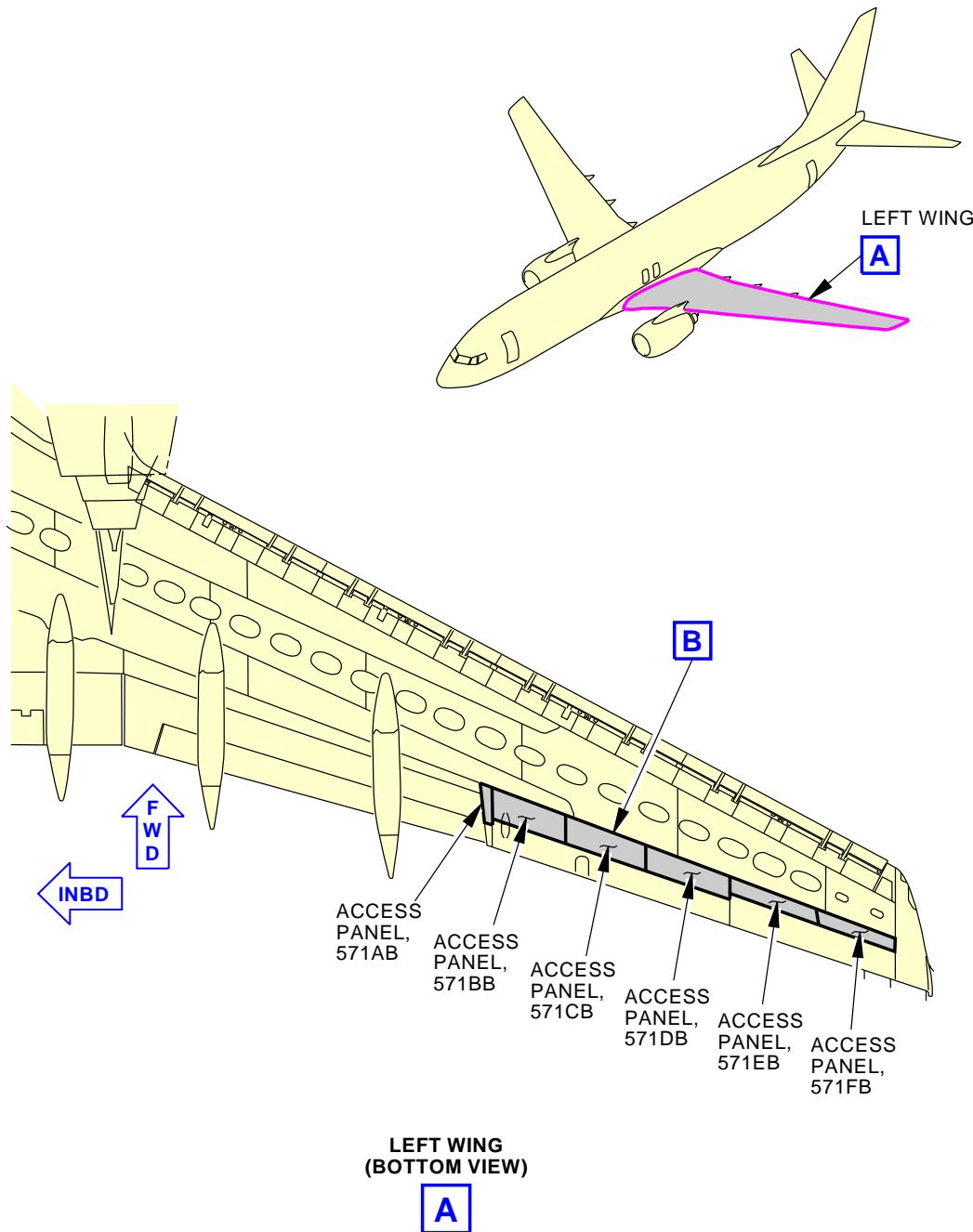
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-866-01-01

L03297 S0000160611_V3

**Fixed Trailing Edge - Left Wing General Visual (Internal)
Figure 1 (Sheet 1 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	FIXED TRAILING EDGE - LEFT WING
		D633A109-AKS 57-866-01-01

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Feb 15/2015

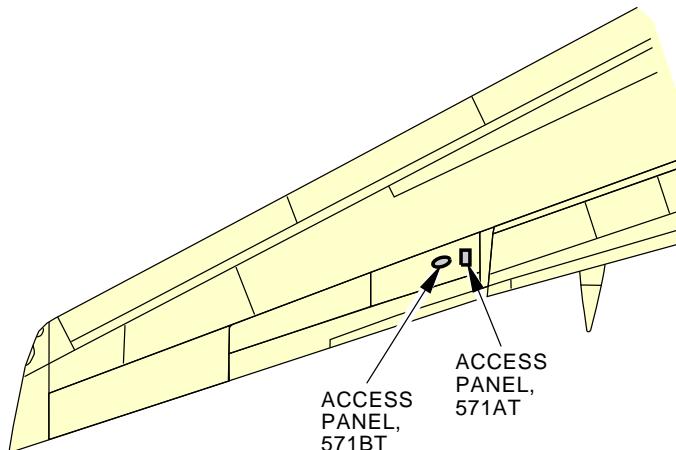
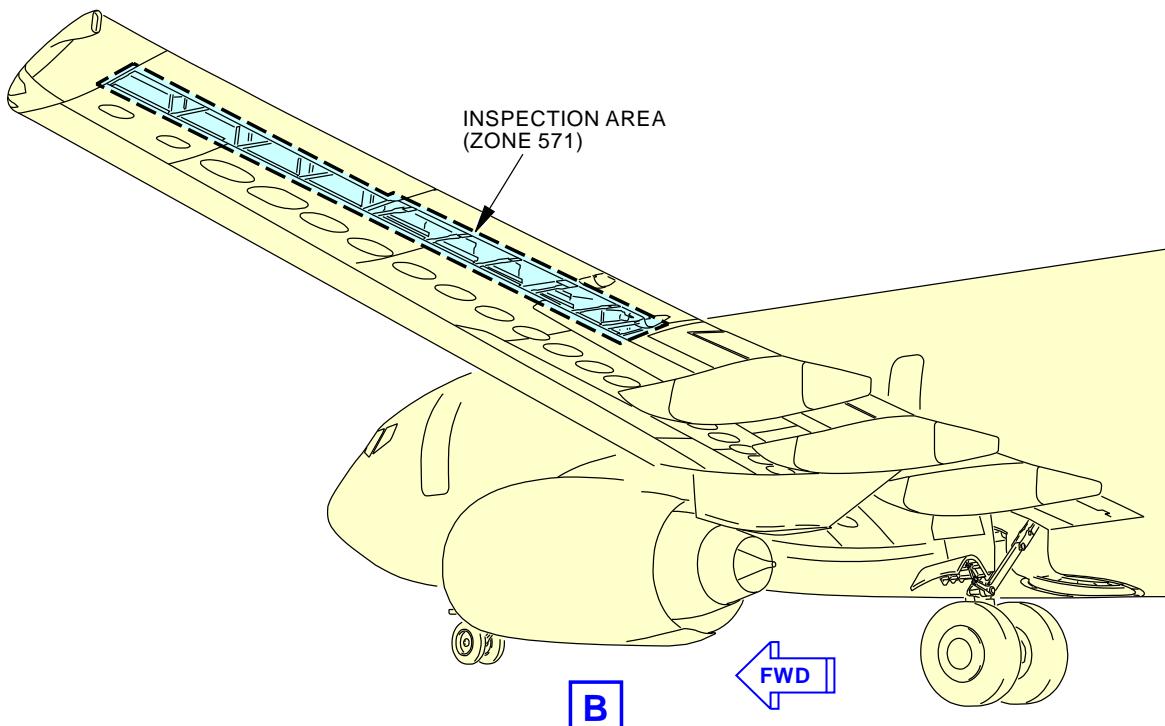
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-866-01-01**LEFT WING
(TOP VIEW)****A**INSPECTION AREA
(ZONE 571)

L07707 S0006584351_V4

**Fixed Trailing Edge - Left Wing General Visual (Internal)
Figure 1 (Sheet 2 of 2)**EFFECTIVITY
AKS ALLSOURCE
MRB**FIXED TRAILING EDGE - LEFT WING****D633A109-AKS
57-866-01-01****Page 4 of 4
Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FIXED TRAILING EDGE - LEFT WING			BOEING CARD NO. 57-868-01-01		
DATE	TASK ZONAL (GV)				RELATED CARD		
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL	ENGINE ALL
		ACCESS 571AB 571BB NOTE			ZONE 571		

Perform an internal zonal inspection (GV) of the fixed trailing edge - left wing. (EZAP)

INTERVAL NOTE: Whichever comes first. The EZAP inspection requirement with interval 36000 FC/12 YR is satisfied by this zonal inspection.

ACCESS NOTE: Aileron control area only.

EFFECTIVITY AKS ALL	SOURCE MRB	FIXED TRAILING EDGE - LEFT WING
		D633A109-AKS 57-868-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-868-01-01
				MECH INSP
EWIS				
TASK 05-41-05-210-837				
1. INTERNAL - ZONAL (GV): Fixed Trailing Edge - Left Wing (Figure 1)				
A. General (1) This Zonal inspection procedure satisfies the required EZAP-derived Zonal inspection requirement for this zone.				
B. Zonal Inspection SUBTASK 05-41-05-010-012 (1) Open these access panels: Number Name/Location 571AB Lower Outboard Fixed Trailing Edge Access Panel at Deflector Rib 571BB Lower Outboard Fixed Trailing Edge Access Panel NOTE: Aileron control area only.				
SUBTASK 05-41-05-210-037 (2) Do the zonal inspection following the procedures in AMM 05-00-00-910-804. (3) Perform an internal zonal inspection (GV) of the fixed trailing edge - left wing. (EZAP)				
SUBTASK 05-41-05-910-007 (4) Refer to 20-60-07-913-801 for the protection and caution information that will minimize contamination and accidental damage to EWIS during maintenance.				
SUBTASK 05-41-05-410-012 (5) Close these access panels: Number Name/Location 571AB Lower Outboard Fixed Trailing Edge Access Panel at Deflector Rib 571BB Lower Outboard Fixed Trailing Edge Access Panel				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	FIXED TRAILING EDGE - LEFT WING
		D633A109-AKS 57-868-01-01

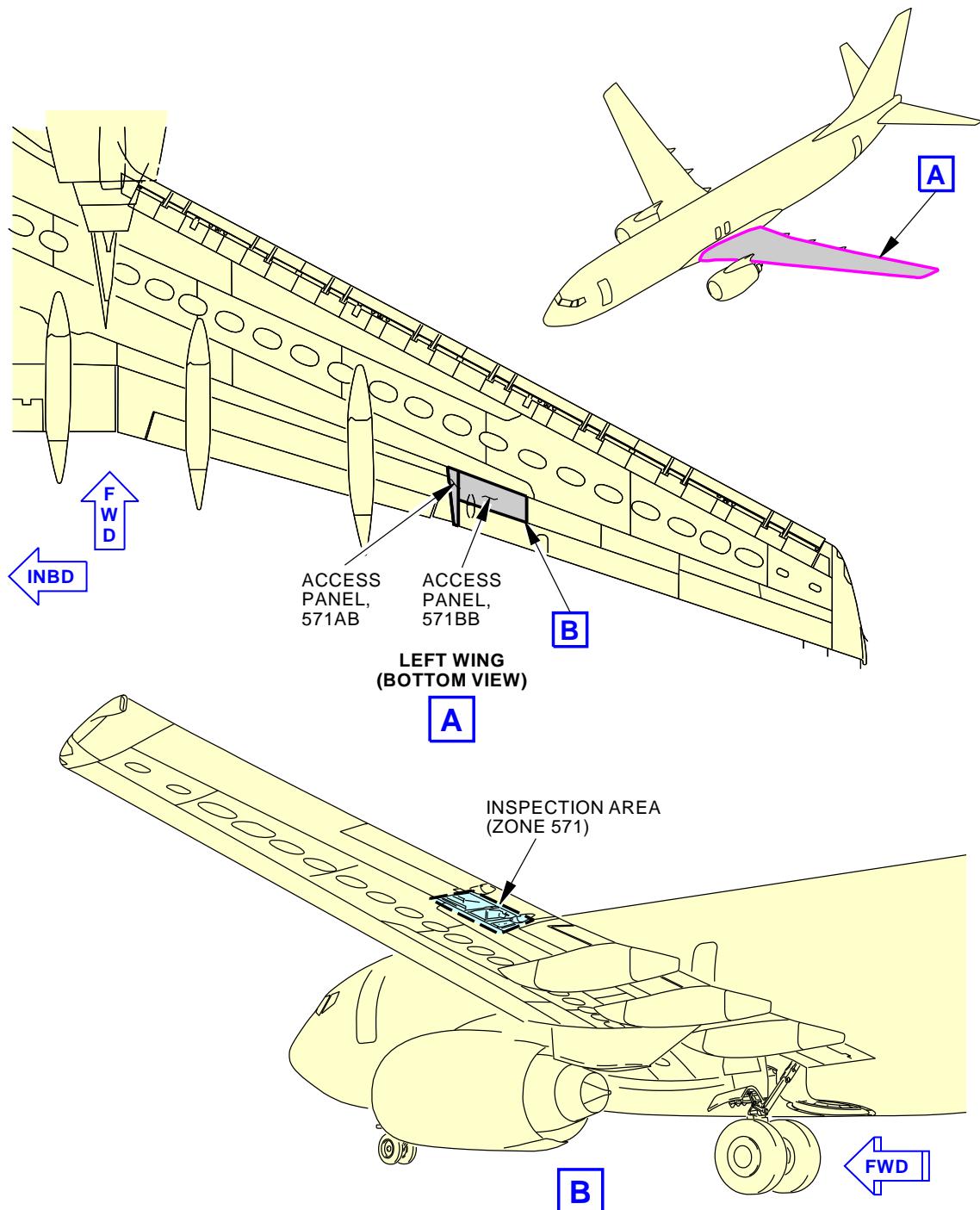
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-868-01-01

**Aileron - Left Wing General Visual (Internal)
Figure 1**

L03319 S0006584353_V2

EFFECTIVITY AKS ALL	SOURCE MRB	FIXED TRAILING EDGE - LEFT WING
		D633A109-AKS 57-868-01-01

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AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE AILERON - LEFT WING			BOEING CARD NO. 57-870-01-01
DATE	TASK ZONAL (GV)				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING	VERSION 1.1	THRESHOLD 6600 FC	REPEAT 6600 FC	APPLICABILITY
STATION	SKILL AIRPL	1.2	36 MO	36 MO	AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 572

Perform an external zonal inspection (GV) of the aileron - left wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	AILERON - LEFT WING
		D633A109-AKS 57-870-01-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-870-01-01
				MECH INSP
TASK 05-41-05-210-838				
1. EXTERNAL - ZONAL (GV): AILERON - LEFT WING				
(Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-05-210-038				
(1) Do a General Visual inspection of the aileron - left wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE MRB	AILERON - LEFT WING		
		D633A109-AKS 57-870-01-01	Page 2 of 3 Feb 15/2015	

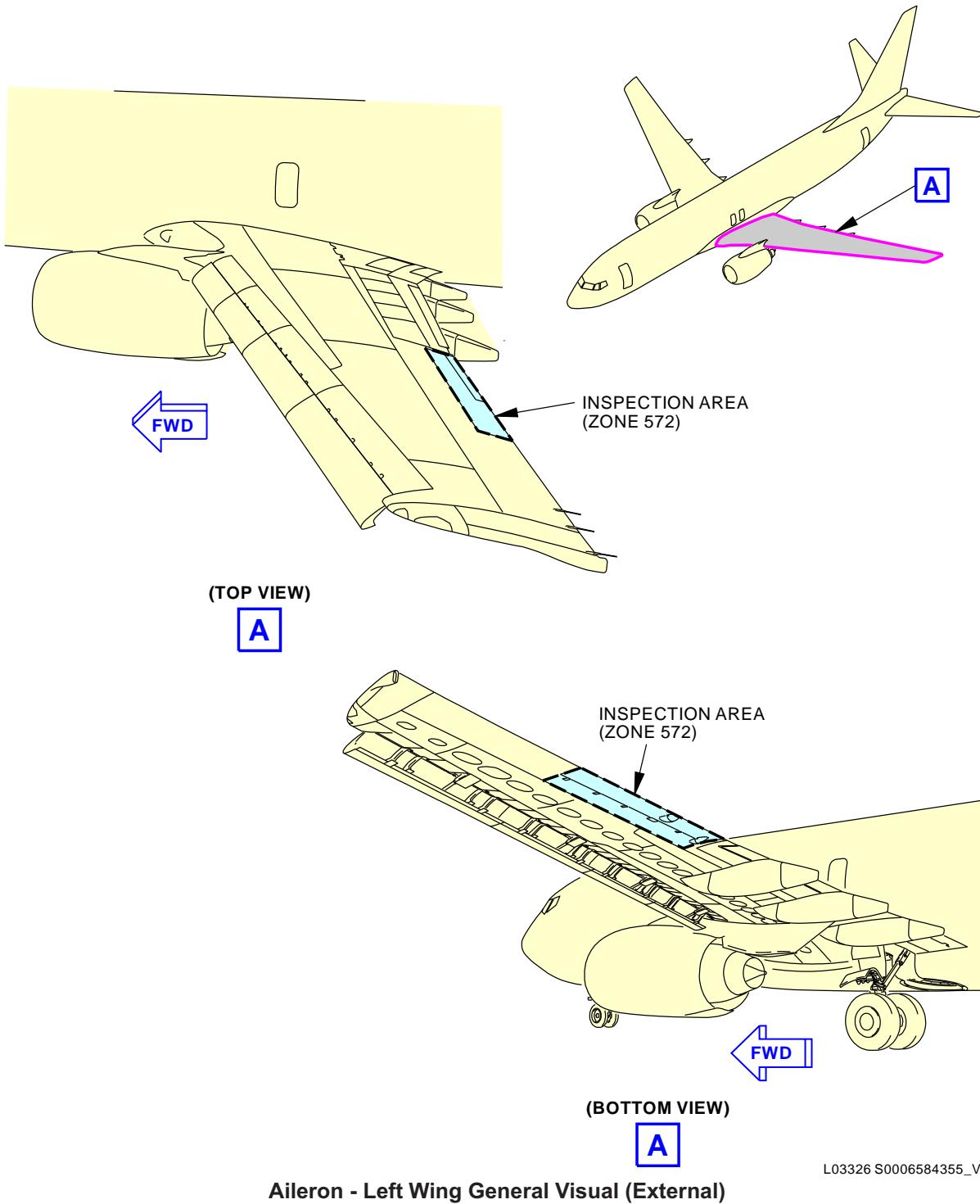
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-870-01-01**Aileron - Left Wing General Visual (External)
Figure 1**

L03326 S0006584355_V2

EFFECTIVITY AKS ALL	SOURCE MRB	AILERON - LEFT WING
		D633A109-AKS 57-870-01-01

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Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE RIGHT WING			BOEING CARD NO.
DATE	TASK ZONAL (GV)				57-872-02-01
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 120 DY	REPEAT 120 DY	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL
		ACCESS NOTE			ZONE 610 620 630 640 650 660 670

Perform an external zonal inspection (GV) of the right wing. Inspection is accomplished from the ground, without the use of stands or ladders. No additional access panels required.

ACCESS NOTE: Control surfaces extended.

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING
		D633A109-AKS 57-872-02-01

Page 1 of 4
Jun 15/2016

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-872-02-01
				MECH INSP
TASK 05-41-06-210-801				
1. EXTERNAL - ZONAL (GV): RIGHT WING (Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-06-210-001				
(1) Do a General Visual inspection of the right wing. Inspection is accomplished from the ground, without the use of stands or ladders. Control surfaces extended. No additional access panels required.				
— END OF TASK —				
EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING D633A109-AKS 57-872-02-01		
				Page 2 of 4 Feb 15/2015

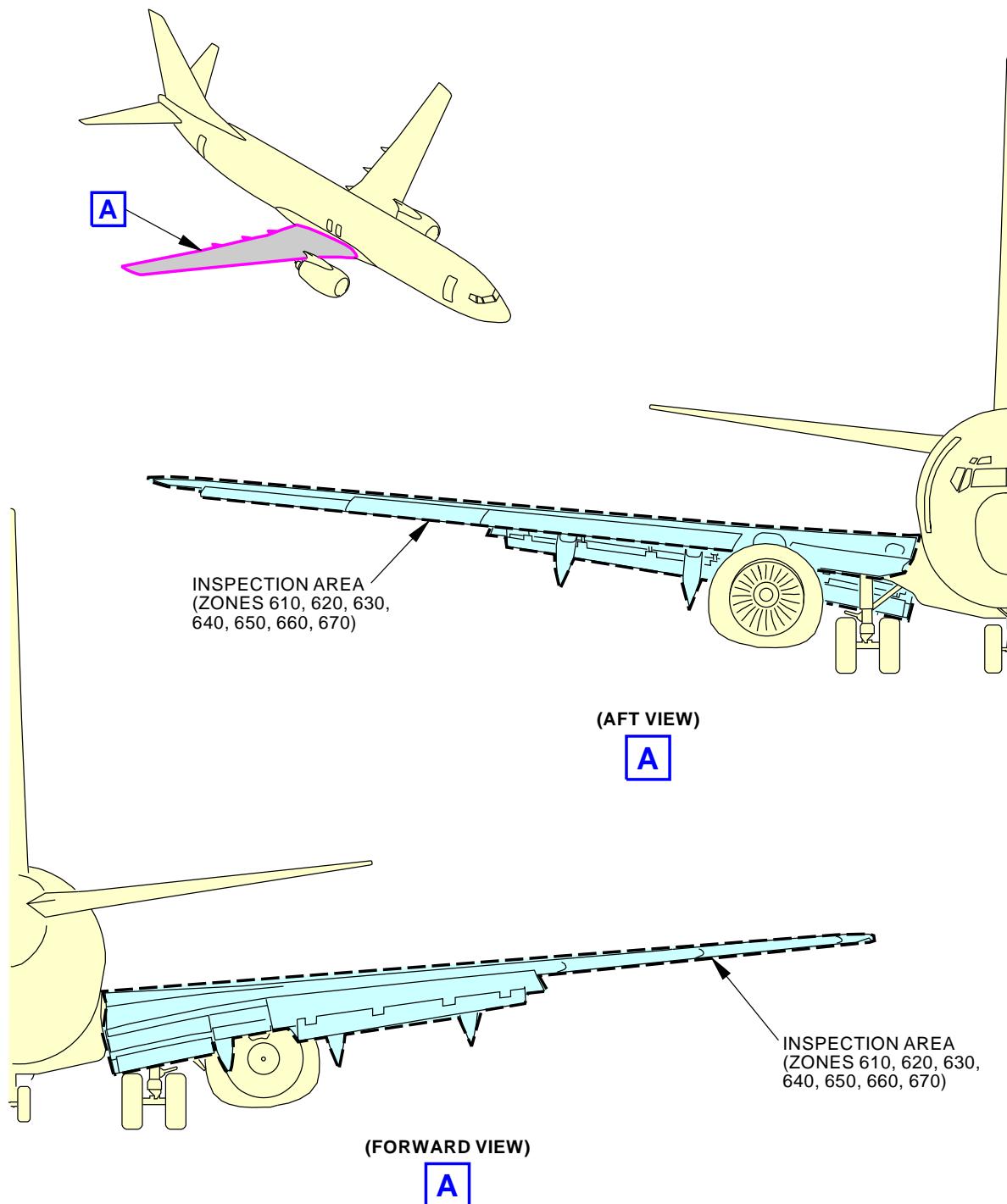
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-872-02-01

**Right Wing - General Visual (External)
Figure 1 (Sheet 1 of 2)**

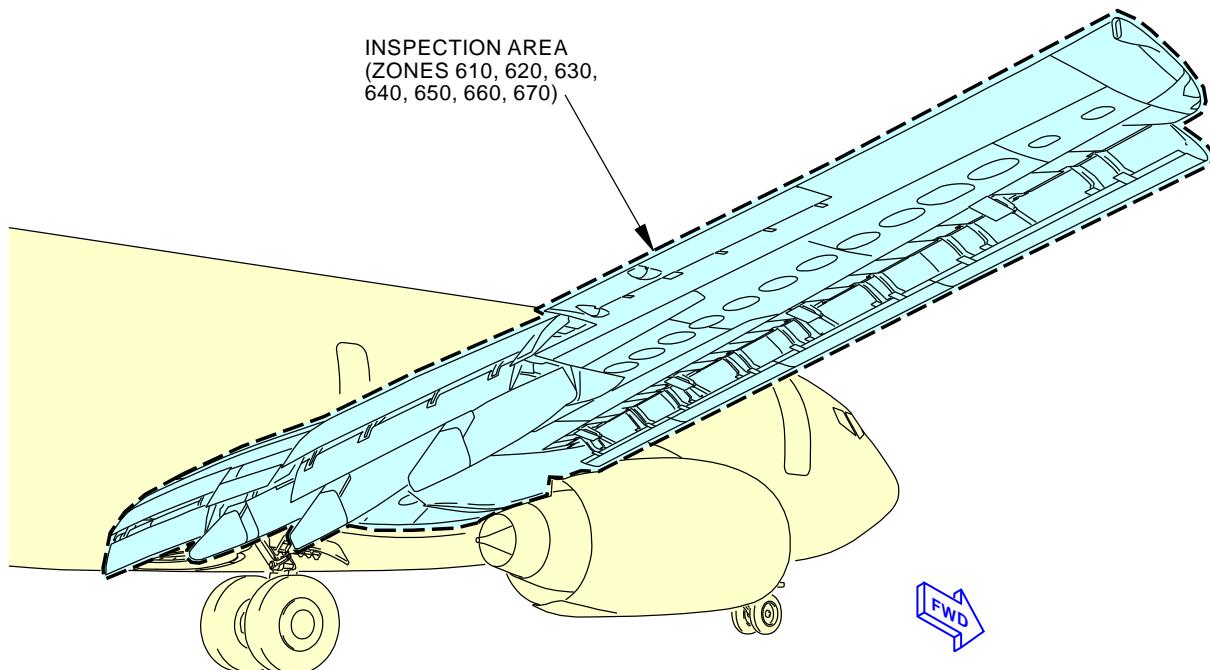
K94195 S0006584359_V2

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING
		D633A109-AKS 57-872-02-01

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Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-872-02-01



(BOTTOM VIEW)

A

L03646 S0006584360_V2

**Right Wing - General Visual (External)
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	RIGHT WING
		D633A109-AKS 57-872-02-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEADING EDGE TO FRONT SPAR - INBD OF NACELLE STRUT - RIGHT WING			BOEING CARD NO. 57-874-02-01
DATE	TASK ZONAL (GV)				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	ACCESS NOTE			ZONE 611

Perform an external zonal inspection (GV) of the leading edge to front spar - inboard of the nacelle strut - right wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Excluding surface under wing to body fairing.

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - INBD OF NACELLE STRUT - RIGHT WING D633A109-AKS 57-874-02-01	Page 1 of 3 Feb 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-874-02-01
				MECH INSP
TASK 05-41-06-210-804				
1. EXTERNAL - ZONAL (GV): LEADING EDGE TO FRONT SPAR - INBD OF NACELLE STRUT - RIGHT WING				
(Figure 1)				
A. Zonal Inspection				
NOTE: Excluding surface under wing to body fairing.				
SUBTASK 05-41-06-210-004				
(1) Do a General Visual inspection of the leading edge to front spar - inboard of the nacelle strut - right wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL		SOURCE MRB	LEADING EDGE TO FRONT SPAR - INBD OF NACELLE STRUT - RIGHT WING	
			D633A109-AKS 57-874-02-01	
				Page 2 of 3 Feb 15/2015

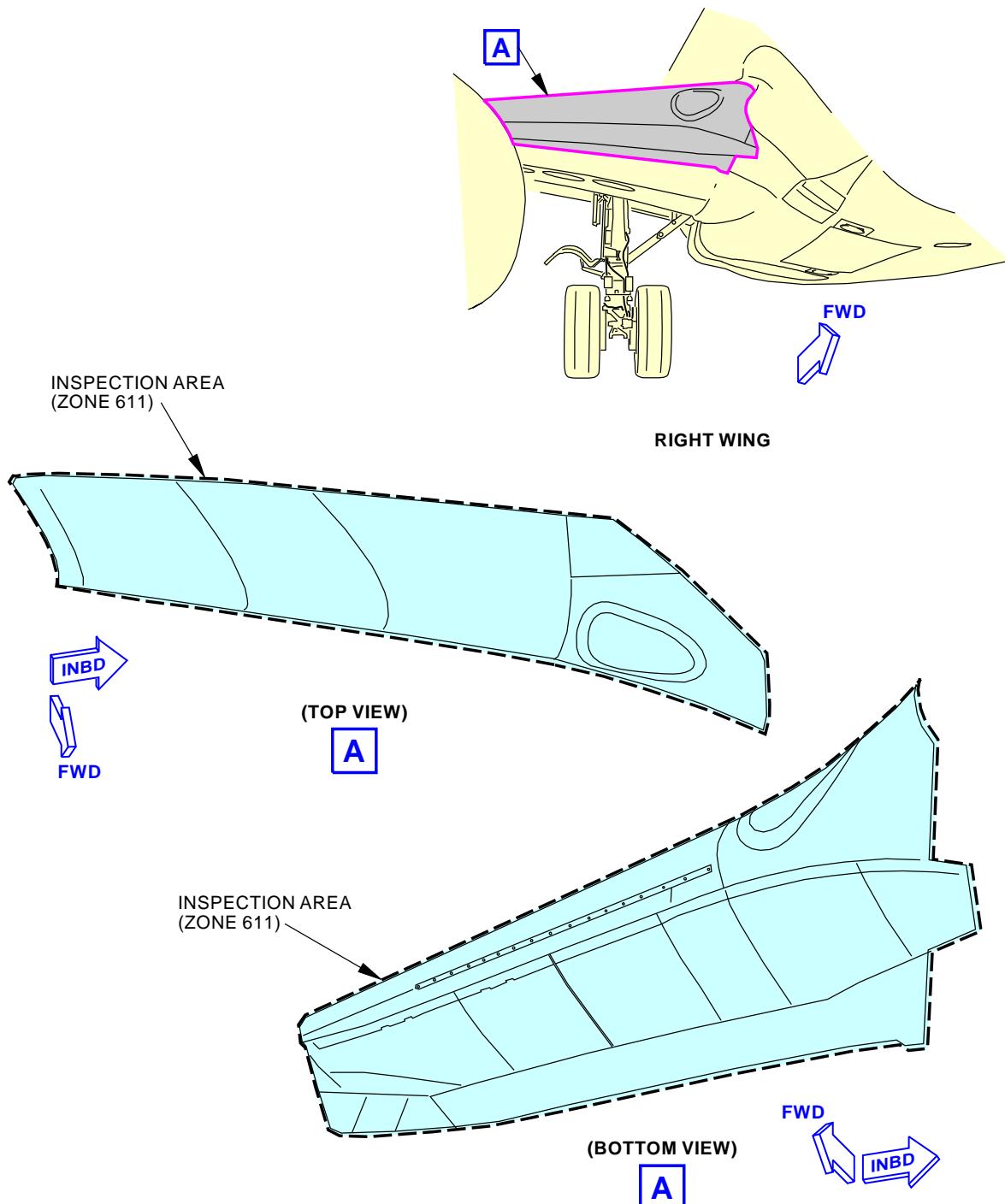
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-874-02-01

K94197 S0006584366_V2

**Leading Edge to Front Spar (Inboard of Nacelle Strut) Right Wing - General Visual (External)
Figure 1**

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - INBD OF NACELLE STRUT - RIGHT WING
		D633A109-AKS 57-874-02-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEADING EDGE TO FRONT SPAR - INBD OF NACELLE STRUT - RIGHT WING			BOEING CARD NO. 57-876-02-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS 611AB 611AT 611BT NOTE				ENGINE ALL
					ZONE 611	

Perform an internal zonal inspection (GV) of the leading edge to front spar - inboard of the nacelle strut - right wing. (EZAP)

INTERVAL NOTE: Whichever comes first. The EZAP inspection requirement with interval 18000 FC/6 YR is satisfied by this zonal inspection.

ACCESS NOTE: Flaps deployed.

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - INBD OF NACELLE STRUT - RIGHT WING
		D633A109-AKS 57-876-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-876-02-01																
EWIS TASK 05-41-06-210-805				MECH INSP																
1. INTERNAL - ZONAL (GV): Leading Edge to Front Spar - Inbd of Nacelle Strut - Right Wing (Figure 1)																				
A. General (1) This Zonal inspection procedure satisfies the required EZAP-derived Zonal inspection requirement for this zone.																				
B. Zonal Inspection SUBTASK 05-41-06-010-002 (1) Open these access panels: <table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>611AB</td><td>Inboard Leading Edge, Lower Removable Access Panel</td></tr><tr><td>611AT</td><td>Inboard Leading Edge, Strakelet Upper Access Panel</td></tr><tr><td>611BT</td><td>Inboard Leading Edge, Upper Removable Access Panel</td></tr></tbody></table> <u>NOTE:</u> Flaps deployed. SUBTASK 05-41-06-210-005 (2) Do the zonal inspection following the procedures in AMM 05-00-00-910-804. (3) Perform an internal zonal inspection (GV) of the leading edge to front spar - inboard of the nacelle strut - right wing. (EZAP) SUBTASK 05-41-06-910-002 (4) Refer to 20-60-07-913-801 for the protection and caution information that will minimize contamination and accidental damage to EWIS during maintenance. SUBTASK 05-41-06-410-002 (5) Close these access panels: <table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>611AB</td><td>Inboard Leading Edge, Lower Removable Access Panel</td></tr><tr><td>611AT</td><td>Inboard Leading Edge, Strakelet Upper Access Panel</td></tr><tr><td>611BT</td><td>Inboard Leading Edge, Upper Removable Access Panel</td></tr></tbody></table>					<u>Number</u>	<u>Name/Location</u>	611AB	Inboard Leading Edge, Lower Removable Access Panel	611AT	Inboard Leading Edge, Strakelet Upper Access Panel	611BT	Inboard Leading Edge, Upper Removable Access Panel	<u>Number</u>	<u>Name/Location</u>	611AB	Inboard Leading Edge, Lower Removable Access Panel	611AT	Inboard Leading Edge, Strakelet Upper Access Panel	611BT	Inboard Leading Edge, Upper Removable Access Panel
<u>Number</u>	<u>Name/Location</u>																			
611AB	Inboard Leading Edge, Lower Removable Access Panel																			
611AT	Inboard Leading Edge, Strakelet Upper Access Panel																			
611BT	Inboard Leading Edge, Upper Removable Access Panel																			
<u>Number</u>	<u>Name/Location</u>																			
611AB	Inboard Leading Edge, Lower Removable Access Panel																			
611AT	Inboard Leading Edge, Strakelet Upper Access Panel																			
611BT	Inboard Leading Edge, Upper Removable Access Panel																			
— END OF TASK —																				
EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - INBD OF NACELLE STRUT - RIGHT WING D633A109-AKS 57-876-02-01																		
				Page 2 of 5 Feb 15/2015																

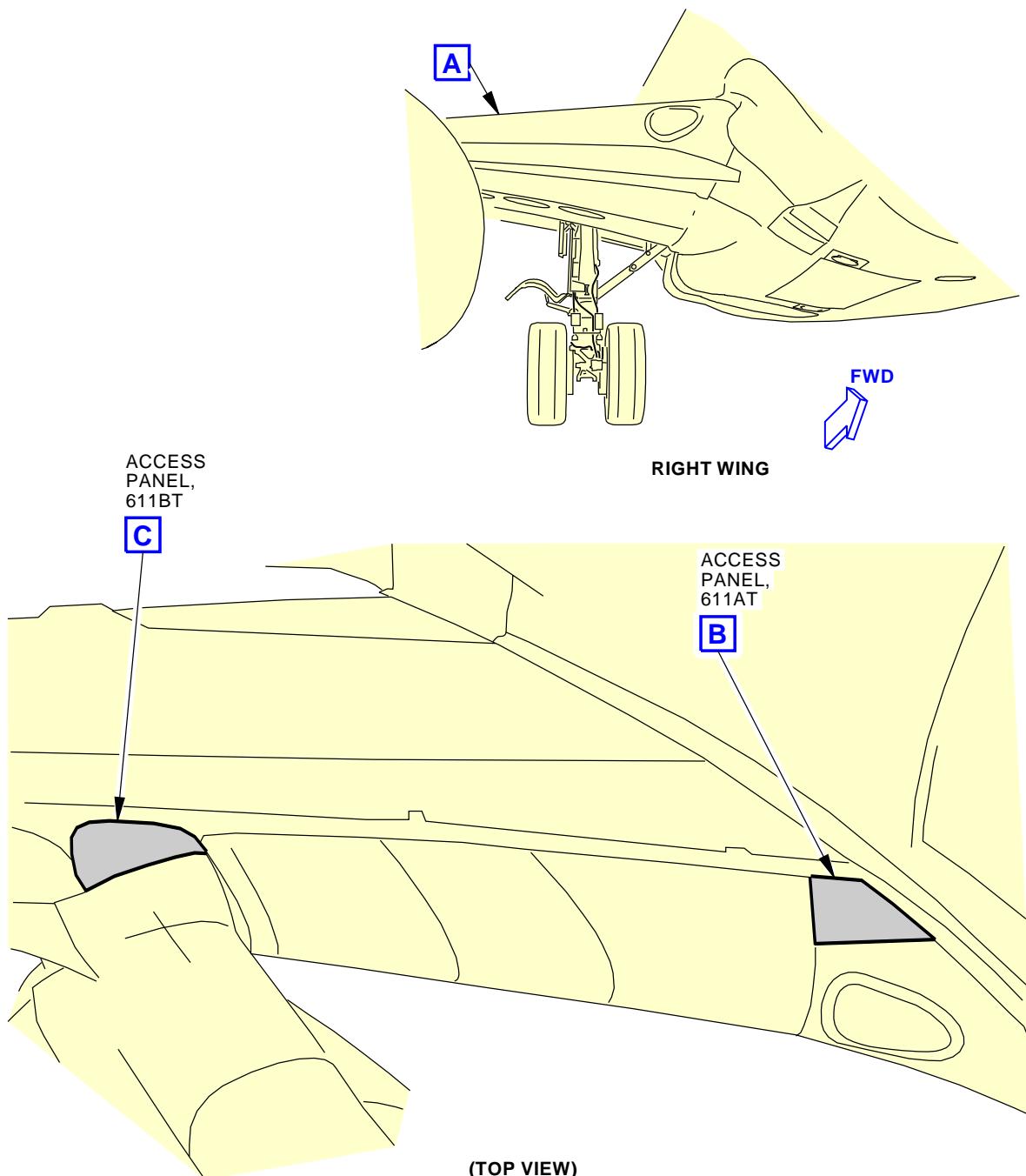
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-876-02-01

Leading Edge to Front Spar (Inboard of Nacelle Strut) Right Wing - General Visual (Internal)
Figure 1 (Sheet 1 of 3)

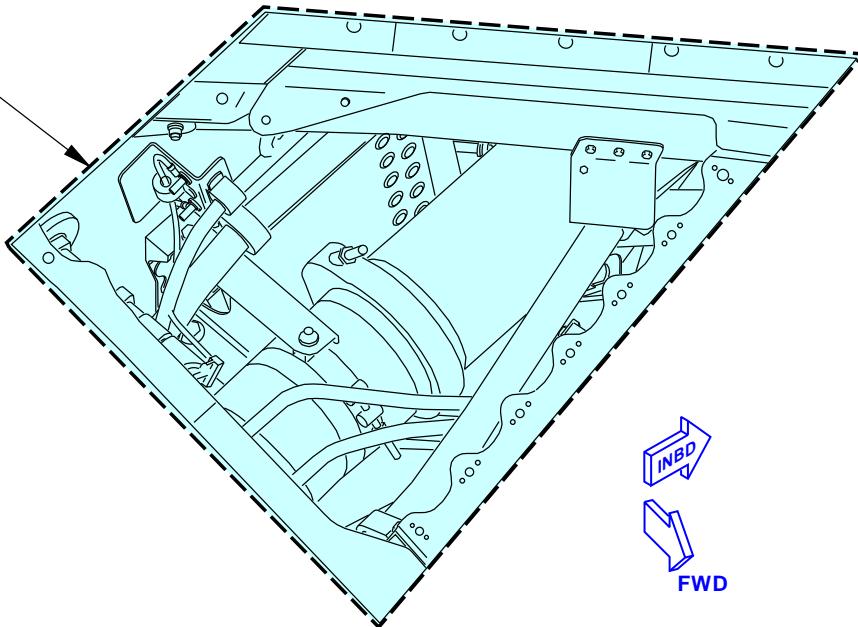
K94199 S0006584368_V3

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - INBD OF NACELLE STRUT - RIGHT WING
		D633A109-AKS 57-876-02-01

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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-876-02-01

INSPECTION AREA
(ZONE 611)**B**INSPECTION AREA
(ZONE 611)

FWD

C

L05527 S0006584369_V3

**Leading Edge to Front Spar (Inboard of Nacelle Strut) Right Wing - General Visual (Internal)
Figure 1 (Sheet 2 of 3)**

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - INBD OF NACELLE STRUT - RIGHT WING
		D633A109-AKS 57-876-02-01

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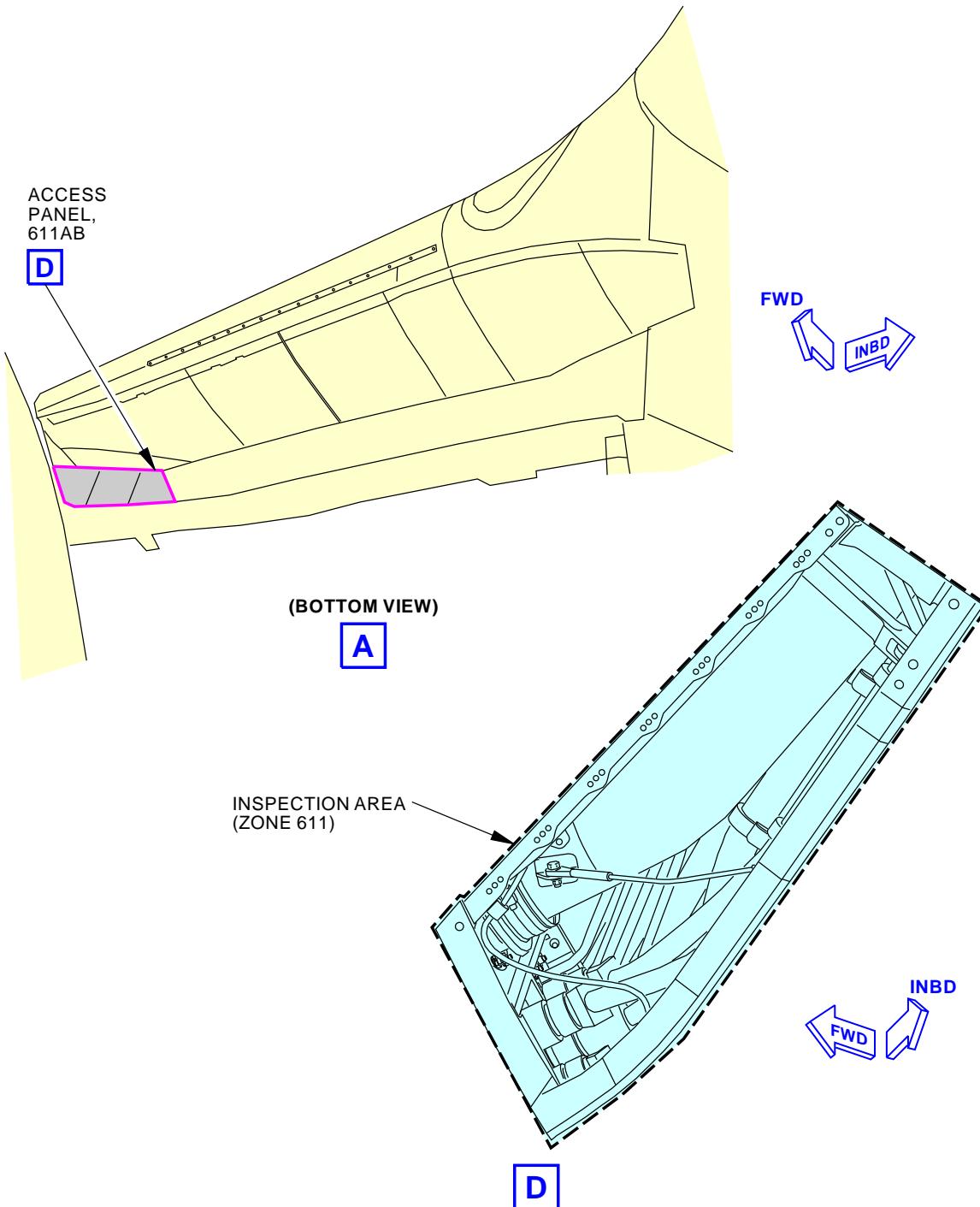
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-876-02-01

L05531 S0006584370_V2

**Leading Edge to Front Spar (Inboard of Nacelle Strut) Right Wing - General Visual (Internal)
Figure 1 (Sheet 3 of 3)**

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - INBD OF NACELLE STRUT - RIGHT WING
		D633A109-AKS 57-876-02-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE KRUEGER FLAPS NO. 3 AND 4 - RIGHT WING			BOEING CARD NO. 57-878-02-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	ACCESS			ZONE 612 613	

Perform an external zonal inspection (GV) of the Krueger flaps no. 3 and 4 - right wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	KRUEGER FLAPS NO. 3 AND 4 - RIGHT WING
		D633A109-AKS 57-878-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-878-02-01
				MECH INSP
TASK 05-41-06-210-806				
1. EXTERNAL - ZONAL (GV): KRUEGER FLAPS NO. 3 AND 4 - RIGHT WING (Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-06-210-006				
(1) Do a General Visual inspection of the Krueger flaps no. 3 and 4 - right wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL		SOURCE MRB	KRUEGER FLAPS NO. 3 AND 4 - RIGHT WING	
			D633A109-AKS 57-878-02-01	Page 2 of 3 Feb 15/2015

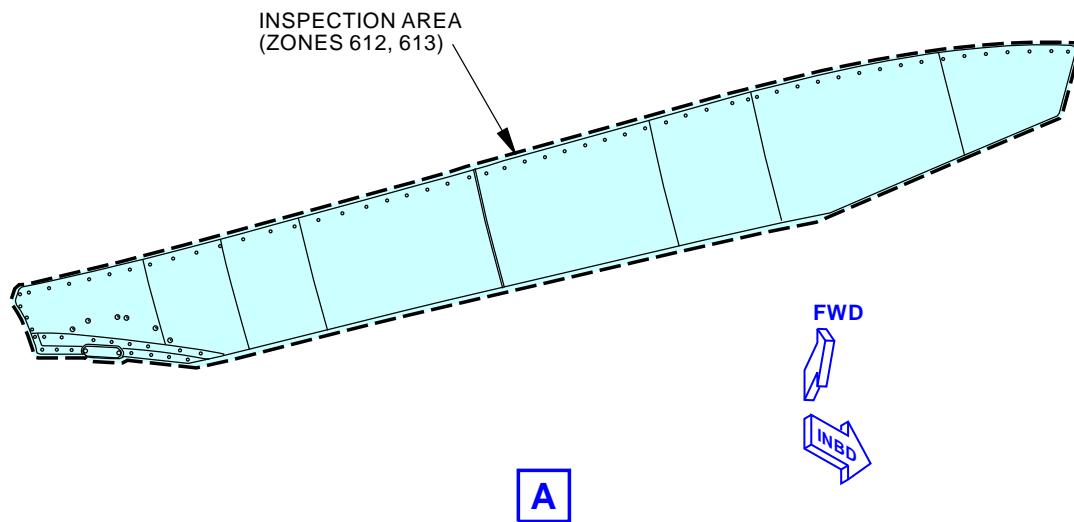
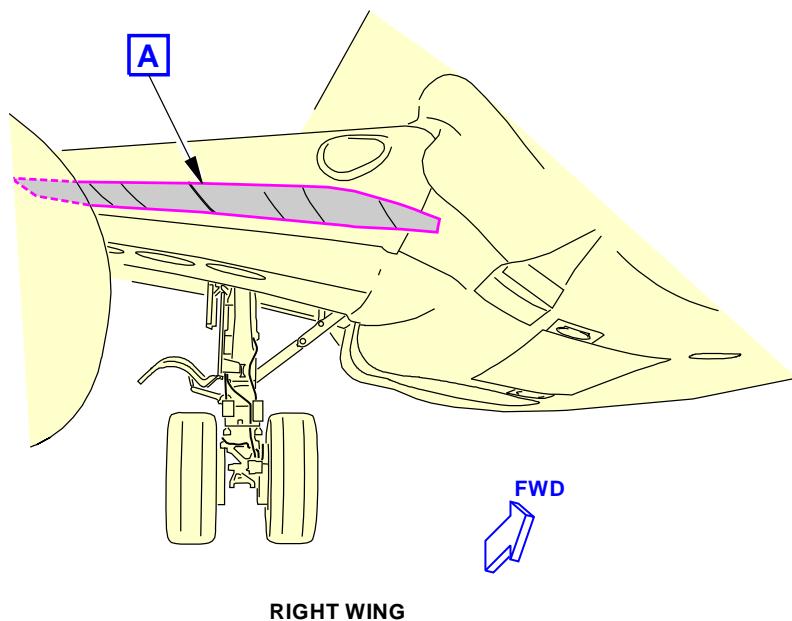
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-878-02-01

Krueger Flaps No. 3 and 4 General Visual (External)
Figure 1

K94204 S0006584372_V2

EFFECTIVITY AKS ALL	SOURCE MRB	KRUEGER FLAPS NO. 3 AND 4 - RIGHT WING
		D633A109-AKS 57-878-02-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE KRUEGER FLAPS NO. 3 AND 4 - RIGHT WING			BOEING CARD NO. 57-880-02-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE				ENGINE ALL
		ZONE 612 613				

Perform an internal zonal inspection (GV) of the Krueger flaps no. 3 and 4 - right wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Flaps deployed.

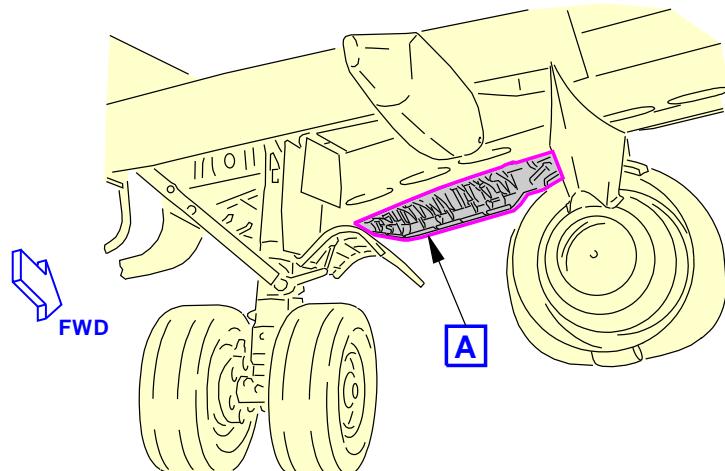
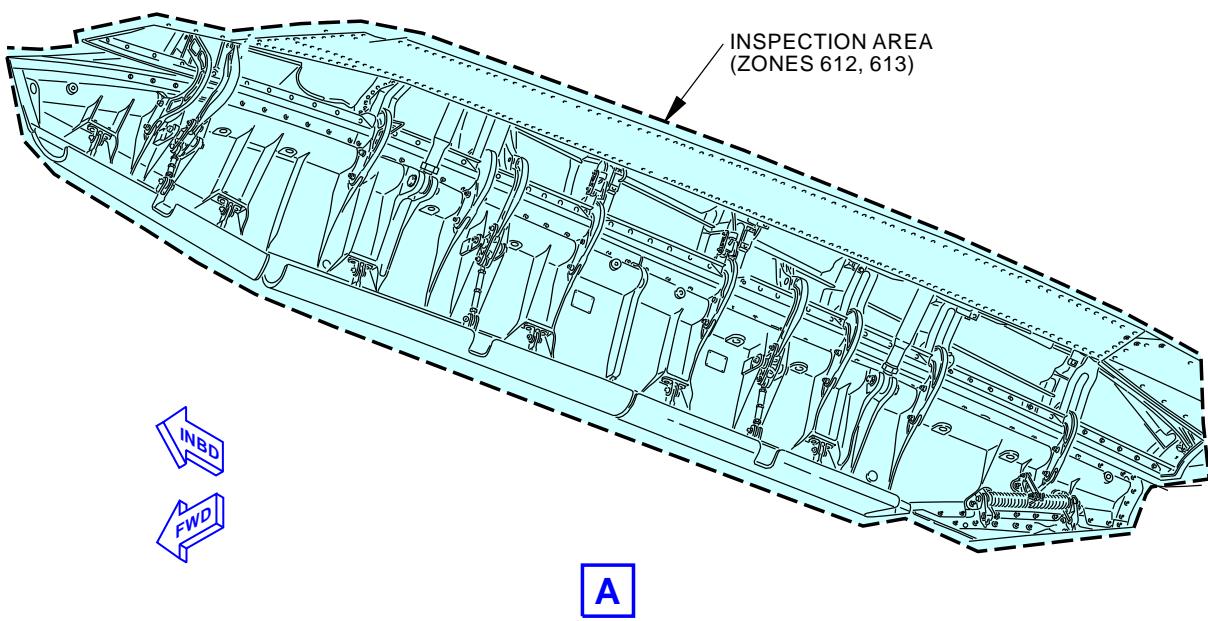
EFFECTIVITY AKS ALL	SOURCE MRB	KRUEGER FLAPS NO. 3 AND 4 - RIGHT WING
		D633A109-AKS 57-880-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-880-02-01
				MECH INSP
TASK 05-41-06-210-807				
1. INTERNAL - ZONAL (GV): KRUEGER FLAPS NO. 3 AND 4 - RIGHT WING (Figure 1)				
A. Zonal Inspection <u>NOTE:</u> Flaps deployed. SUBTASK 05-41-06-210-007 (1) Do a General Visual inspection of the Krueger flaps no. 3 and 4 - right wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE MRB	KRUEGER FLAPS NO. 3 AND 4 - RIGHT WING		
		D633A109-AKS 57-880-02-01	Page 2 of 3 Feb 15/2015	

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-880-02-01

**RIGHT WING****Krueger Flaps No. 3 and 4 General Visual (Internal)
Figure 1**

K94208 S0006584374_V2

EFFECTIVITY AKS ALL	SOURCE MRB	KRUEGER FLAPS NO. 3 AND 4 - RIGHT WING
		D633A109-AKS 57-880-02-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEADING EDGE TO FRONT SPAR - OUTBD OF NACELLE STRUT - RIGHT WING			BOEING CARD NO. 57-882-02-01
DATE	TASK ZONAL (GV)				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	ACCESS NOTE			ZONE 621

Perform an external zonal inspection (GV) of the leading edge to front spar - outboard of the nacelle strut - right wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Slats deployed.

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - OUTBD OF NACELLE STRUT - RIGHT WING
		D633A109-AKS 57-882-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-882-02-01
				MECH INSP
TASK 05-41-06-210-808				
1. EXTERNAL - ZONAL (GV): LEADING EDGE TO FRONT SPAR - OUTBD OF NACELLE STRUT - RIGHT WING				
(Figure 1)				
A. Zonal Inspection				
NOTE: Slats deployed.				
SUBTASK 05-41-06-210-008				
(1) Do a General Visual inspection of the leading edge to front spar - outboard of the nacelle strut - right wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL		SOURCE MRB	LEADING EDGE TO FRONT SPAR - OUTBD OF NACELLE STRUT - RIGHT WING	
			D633A109-AKS 57-882-02-01	Page 2 of 3 Feb 15/2015

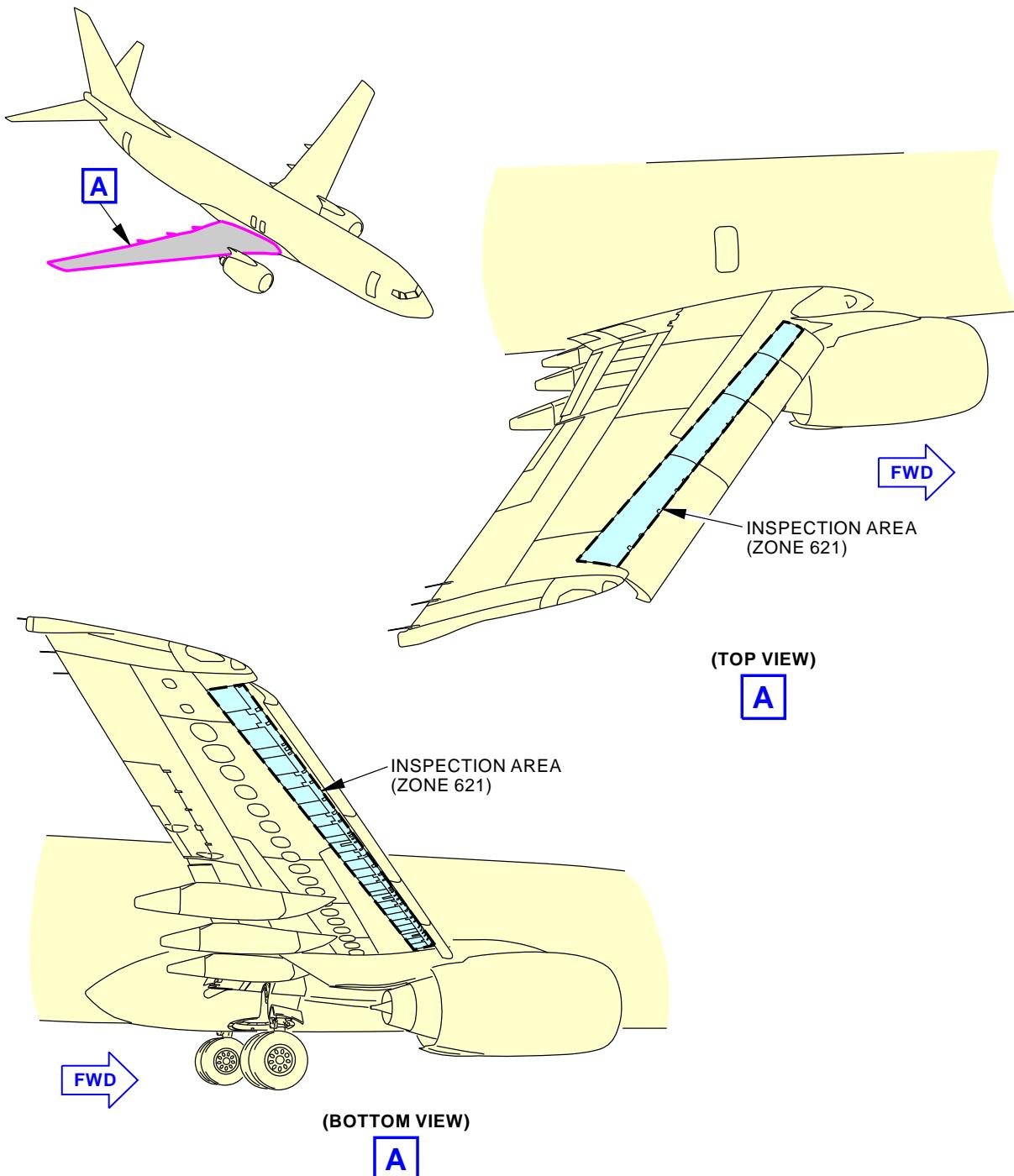
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-882-02-01

K99092 S0006584376_V2

**Leading Edge to Front Spar (Outboard of Nacelle Strut) Right Wing - General Visual (External)
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**LEADING EDGE TO FRONT SPAR - OUTBD OF NACELLE
STRUT - RIGHT WING****D633A109-AKS
57-882-02-01****Page 3 of 3
Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE LEADING EDGE TO FRONT SPAR - OUTBD OF NACELLE STRUT - RIGHT WING			BOEING CARD NO. 57-884-02-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 6600 FC	REPEAT 6600 FC	APPLICABILITY	
STATION	SKILL AIRPL	1.2	36 MO	36 MO	AIRPLANE ALL	ENGINE ALL
		ACCESS 621AAB 621AB 621BB 621CB 621DB 621EB 621FB 621GB 621HB 621JB 621KB 621LB 621MB 621NB 621PB 621QB 621RB 621SB 621TB 621UB 621VB 621WB 621XB 621YB 621ZB NOTE			ZONE 621	

Perform an internal zonal inspection (GV) of the leading edge to front spar - outboard of the nacelle strut - right wing. (EZAP)

INTERVAL NOTE: Whichever comes first. The EZAP inspection requirement with interval 36000 FC/12 YR is satisfied by this zonal inspection.

ACCESS NOTE: Slats deployed.

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - OUTBD OF NACELLE STRUT - RIGHT WING	D633A109-AKS 57-884-02-01	Page 1 of 5 Feb 15/2015
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AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-884-02-01																																																				
				MECH INSP																																																				
EWIS TASK 05-41-06-210-809																																																								
1. INTERNAL - ZONAL (GV): Leading Edge to Front Spar - Outbd of Nacelle Strut - Right Wing (Figure 1)																																																								
A. General (1) This Zonal inspection procedure satisfies the required EZAP-derived Zonal inspection requirement for this zone.																																																								
B. Zonal Inspection SUBTASK 05-41-06-010-003 (1) Open these access panels:																																																								
<table><thead><tr><th><u>Number</u></th><th><u>Name/Location</u></th></tr></thead><tbody><tr><td>621AAB</td><td>Lower Leading Edge Access Panel - Slat Station 524.31</td></tr><tr><td>621AB</td><td>Outboard Leading Edge Blowout Door - Slat Station 20.04</td></tr><tr><td>621BB</td><td>Engine Fuel Spar Valve Access Panel - Slat Station 36.02</td></tr><tr><td>621CB</td><td>Lower Leading Edge Access Panel - Slat Station 53.95</td></tr><tr><td>621DB</td><td>Lower Leading Edge Access Panel - Slat Station 71.38</td></tr><tr><td>621EB</td><td>Defuel Access Panel - Slat Station 95.15</td></tr><tr><td>621FB</td><td>Lower Leading Edge Access Panel - Slat Station 112.52</td></tr><tr><td>621GB</td><td>Refuel Access Panel - Slat Station 143.27</td></tr><tr><td>621HB</td><td>Lower Leading Edge Access Panel - Slat Station 170.21</td></tr><tr><td>621JB</td><td>Lower Leading Edge Access Panel - Slat Station 188.14</td></tr><tr><td>621KB</td><td>Lower Leading Edge Access Panel - Slat Station 216.71</td></tr><tr><td>621LB</td><td>Lower Leading Edge Access Panel - Slat Station 234.59</td></tr><tr><td>621MB</td><td>Lower Leading Edge Access Panel - Slat Station 252.04</td></tr><tr><td>621NB</td><td>Lower Leading Edge Access Panel - Slat Station 270.63</td></tr><tr><td>621PB</td><td>Lower Leading Edge Access Panel - Slat Station 289.18</td></tr><tr><td>621QB</td><td>Lower Leading Edge Access Panel - Slat Station 307.75</td></tr><tr><td>621RB</td><td>Lower Leading Edge Access Panel - Slat Station 337.62</td></tr><tr><td>621SB</td><td>Lower Leading Edge Access Panel - Slat Station 356.15</td></tr><tr><td>621TB</td><td>Lower Leading Edge Access Panel - Slat Station 374.95</td></tr><tr><td>621UB</td><td>Lower Leading Edge Access Panel - Slat Station 395.64</td></tr><tr><td>621VB</td><td>Lower Leading Edge Access Panel - Slat Station 415.79</td></tr><tr><td>621WB</td><td>Lower Leading Edge Access Panel - Slat Station 435.91</td></tr><tr><td>621XB</td><td>Lower Leading Edge Access Panel - Slat Station 467.98</td></tr><tr><td>621YB</td><td>Lower Leading Edge Access Panel - Slat Station 488.04</td></tr><tr><td>621ZB</td><td>Lower Leading Edge Access Panel - Slat Station 508.31</td></tr></tbody></table>				<u>Number</u>	<u>Name/Location</u>	621AAB	Lower Leading Edge Access Panel - Slat Station 524.31	621AB	Outboard Leading Edge Blowout Door - Slat Station 20.04	621BB	Engine Fuel Spar Valve Access Panel - Slat Station 36.02	621CB	Lower Leading Edge Access Panel - Slat Station 53.95	621DB	Lower Leading Edge Access Panel - Slat Station 71.38	621EB	Defuel Access Panel - Slat Station 95.15	621FB	Lower Leading Edge Access Panel - Slat Station 112.52	621GB	Refuel Access Panel - Slat Station 143.27	621HB	Lower Leading Edge Access Panel - Slat Station 170.21	621JB	Lower Leading Edge Access Panel - Slat Station 188.14	621KB	Lower Leading Edge Access Panel - Slat Station 216.71	621LB	Lower Leading Edge Access Panel - Slat Station 234.59	621MB	Lower Leading Edge Access Panel - Slat Station 252.04	621NB	Lower Leading Edge Access Panel - Slat Station 270.63	621PB	Lower Leading Edge Access Panel - Slat Station 289.18	621QB	Lower Leading Edge Access Panel - Slat Station 307.75	621RB	Lower Leading Edge Access Panel - Slat Station 337.62	621SB	Lower Leading Edge Access Panel - Slat Station 356.15	621TB	Lower Leading Edge Access Panel - Slat Station 374.95	621UB	Lower Leading Edge Access Panel - Slat Station 395.64	621VB	Lower Leading Edge Access Panel - Slat Station 415.79	621WB	Lower Leading Edge Access Panel - Slat Station 435.91	621XB	Lower Leading Edge Access Panel - Slat Station 467.98	621YB	Lower Leading Edge Access Panel - Slat Station 488.04	621ZB	Lower Leading Edge Access Panel - Slat Station 508.31	
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<u>NOTE: Slats deployed.</u> SUBTASK 05-41-06-210-009 (2) Do the zonal inspection following the procedures in AMM 05-00-00-910-804. (3) Perform an internal zonal inspection (GV) of the leading edge to front spar - outboard of the nacelle strut - right wing. (EZAP)																																																								

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - OUTBD OF NACELLE STRUT - RIGHT WING	
		D633A109-AKS 57-884-02-01	Page 2 of 5 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-884-02-01																																																				
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SUBTASK 05-41-06-910-005																																																								
(4) Refer to 20-60-07-913-801 for the protection and caution information that will minimize contamination and accidental damage to EWIS during maintenance.																																																								
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— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - OUTBD OF NACELLE STRUT - RIGHT WING
		D633A109-AKS 57-884-02-01

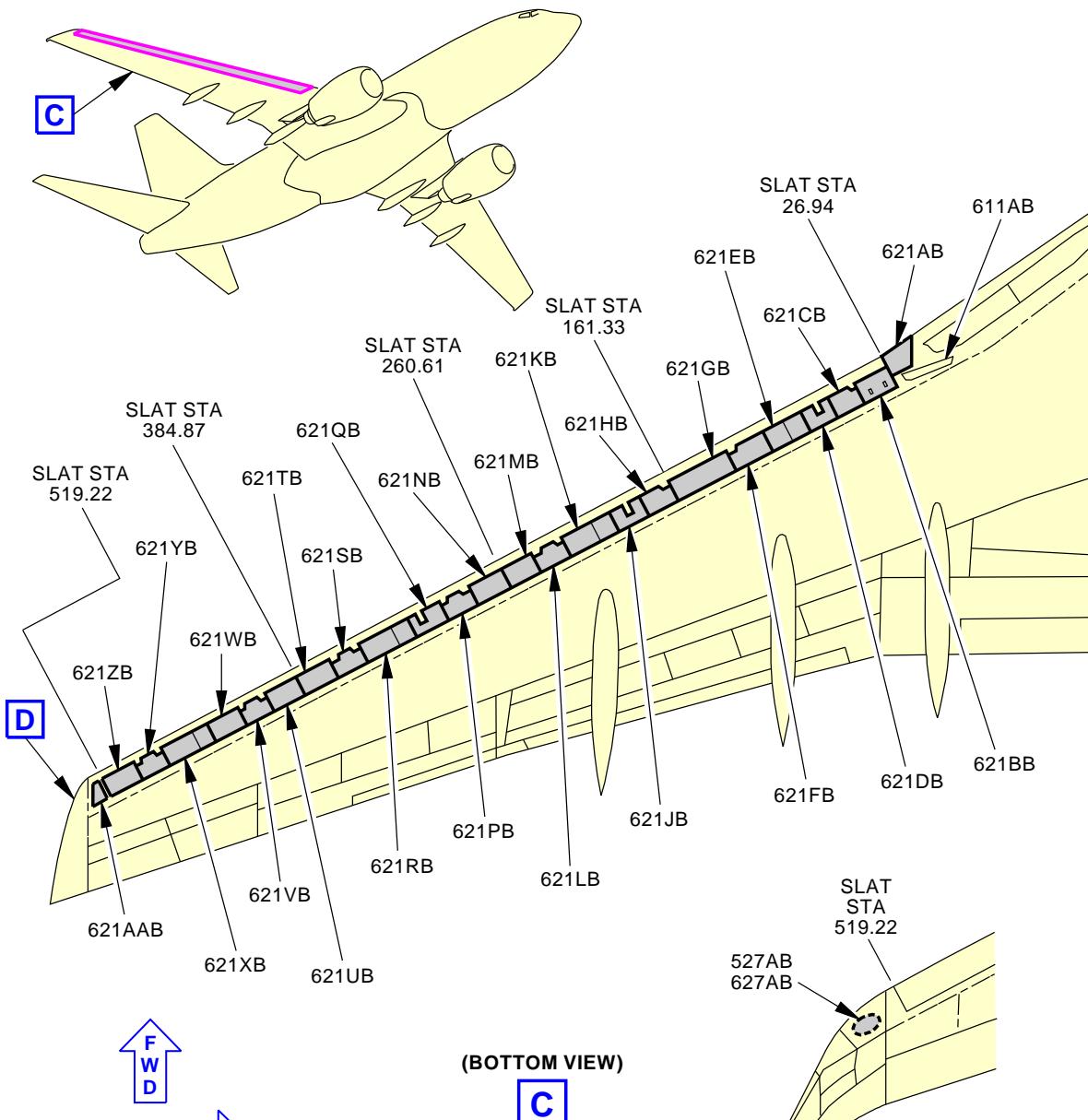
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-884-02-01**NOTE:**

MAJOR ZONE 500 - LEFT WING.
MAJOR ZONE 600 - RIGHT WING.

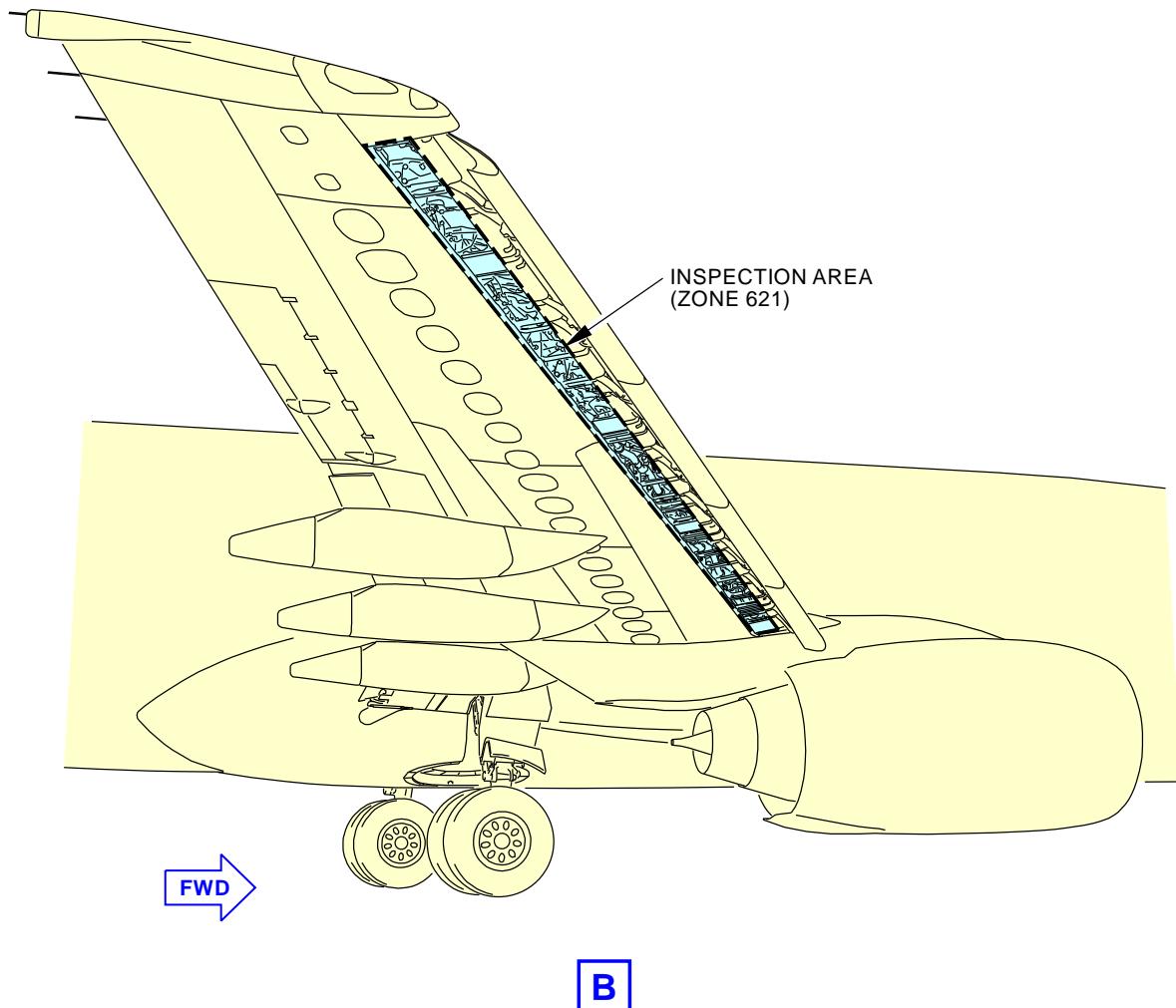
L97460 S0006558401_V3

Leading Edge to Front Spar (Outboard of Nacelle Strut) Right Wing - General Visual (Internal)
Figure 1 (Sheet 1 of 2)

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - OUTBD OF NACELLE STRUT - RIGHT WING
		D633A109-AKS 57-884-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-884-02-01
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L07493 S0006584379_V3
Leading Edge to Front Spar (Outboard of Nacelle Strut) Right Wing - General Visual (Internal)
Figure 1 (Sheet 2 of 2)

EFFECTIVITY AKS ALL	SOURCE MRB	LEADING EDGE TO FRONT SPAR - OUTBD OF NACELLE STRUT - RIGHT WING
		D633A109-AKS 57-884-02-01

Page 5 of 5
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE SLATS NO. 5, 6, 7, 8, - RIGHT WING			BOEING CARD NO.
DATE	TASK ZONAL (GV)				57-886-02-01
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE			ENGINE ALL
					ZONE 622 623 624 625

Perform an external zonal inspection (GV) of the slats no. 5, 6, 7, 8 - right wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Slats in full extend position.

EFFECTIVITY AKS ALL	SOURCE MRB	SLATS NO. 5, 6, 7, 8, - RIGHT WING
		D633A109-AKS 57-886-02-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-886-02-01	MECH	INSP
TASK 05-41-06-210-810						
1. EXTERNAL - ZONAL (GV): SLATS NO. 5, 6, 7, 8 - RIGHT WING						
(Figure 1)						
A. Zonal Inspection						
<u>NOTE:</u> Slats in full extend position.						
SUBTASK 05-41-06-210-010						
(1) Do a General Visual inspection of the slats no. 5, 6, 7, 8 - right wing.						
———— END OF TASK ——						

EFFECTIVITY AKS ALL	SOURCE MRB	SLATS NO. 5, 6, 7, 8, - RIGHT WING	
		D633A109-AKS 57-886-02-01	Page 2 of 3 Feb 15/2015

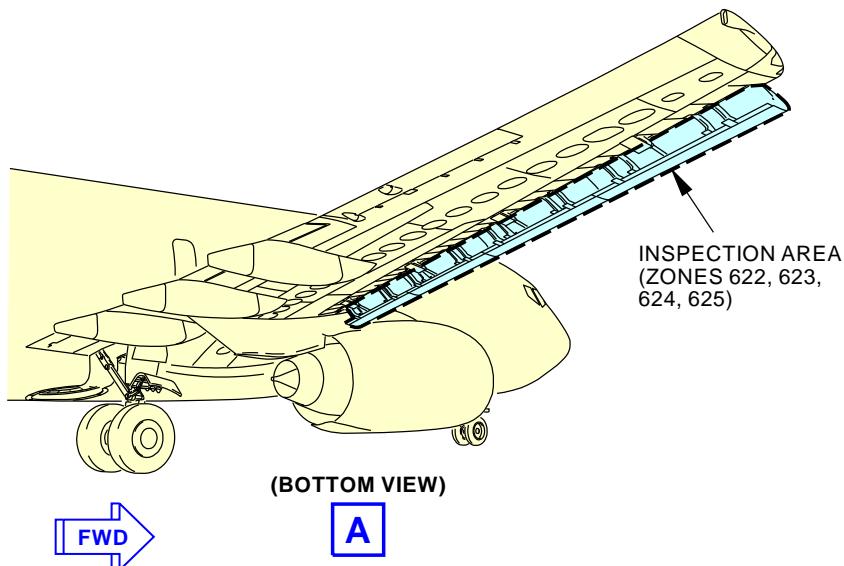
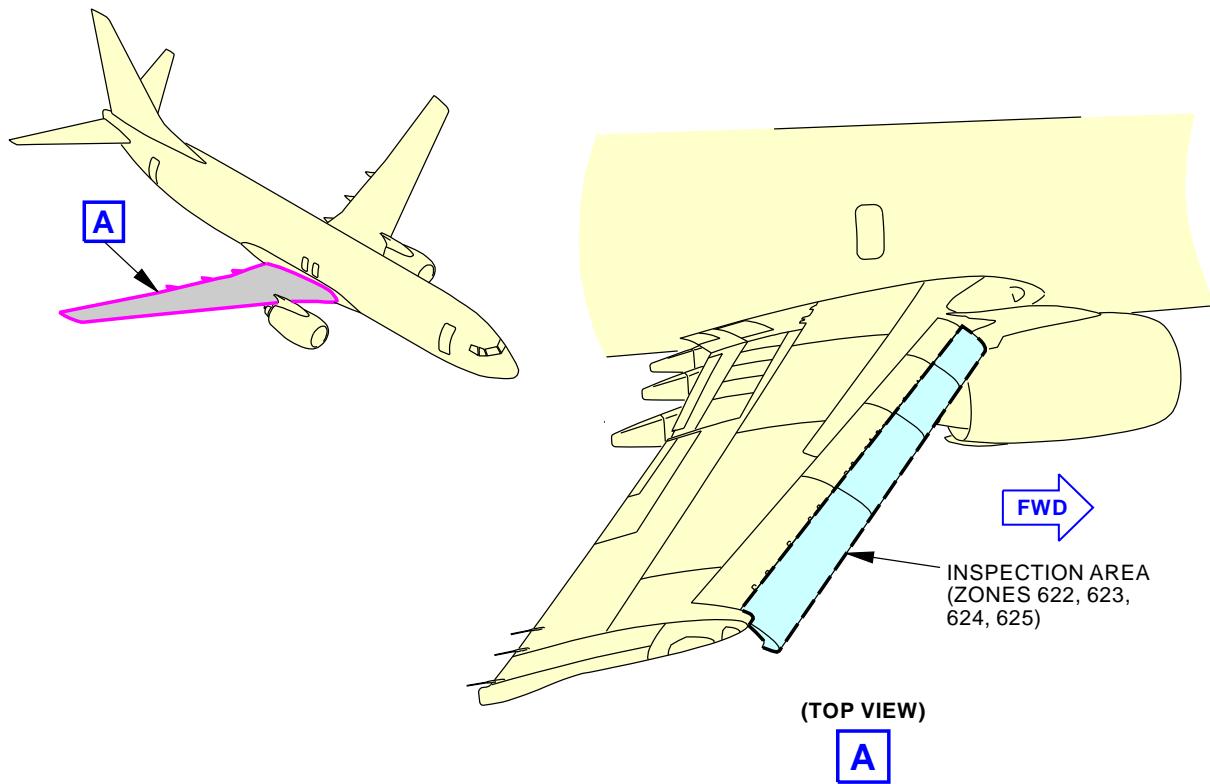
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-886-02-01

**Leading Edge Slats No. 5 thru 8 General Visual (External)
Figure 1**

K99101 S0006584381_V2

EFFECTIVITY AKS ALL	SOURCE MRB	SLATS NO. 5, 6, 7, 8, - RIGHT WING
		D633A109-AKS 57-886-02-01

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE CENTER FUEL TANK - RIGHT WING			BOEING CARD NO. 57-892-02-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 36000 FC	REPEAT 36000 FC	APPLICABILITY	
STATION	SKILL AIRPL	1.2	10 YR	10 YR	AIRPLANE ALL	ENGINE ALL
		ACCESS 631AB 631BB			ZONE 631	

Perform an internal zonal inspection (GV) of the center fuel tank - right wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	CENTER FUEL TANK - RIGHT WING
		D633A109-AKS 57-892-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-892-02-01
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TASK 05-41-06-210-813

MECH

INSP

1. INTERNAL - ZONAL (GV): CENTER FUEL TANK - RIGHT WING

(Figure 1)

A. Zonal Inspection

SUBTASK 05-41-06-010-005

- (1) Open these access panels:

Number Name/Location

631AB	Center Tank Access Door - Wing Station 168
631BB	Center Tank Access Door - Wing Station 192

SUBTASK 05-41-06-210-013

- (2) Do a General Visual inspection of the center fuel tank - right wing.

SUBTASK 05-41-06-410-005

- (3) Close these access panels:

Number Name/Location

631AB	Center Tank Access Door - Wing Station 168
631BB	Center Tank Access Door - Wing Station 192

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	CENTER FUEL TANK - RIGHT WING
		D633A109-AKS 57-892-02-01

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Feb 15/2015

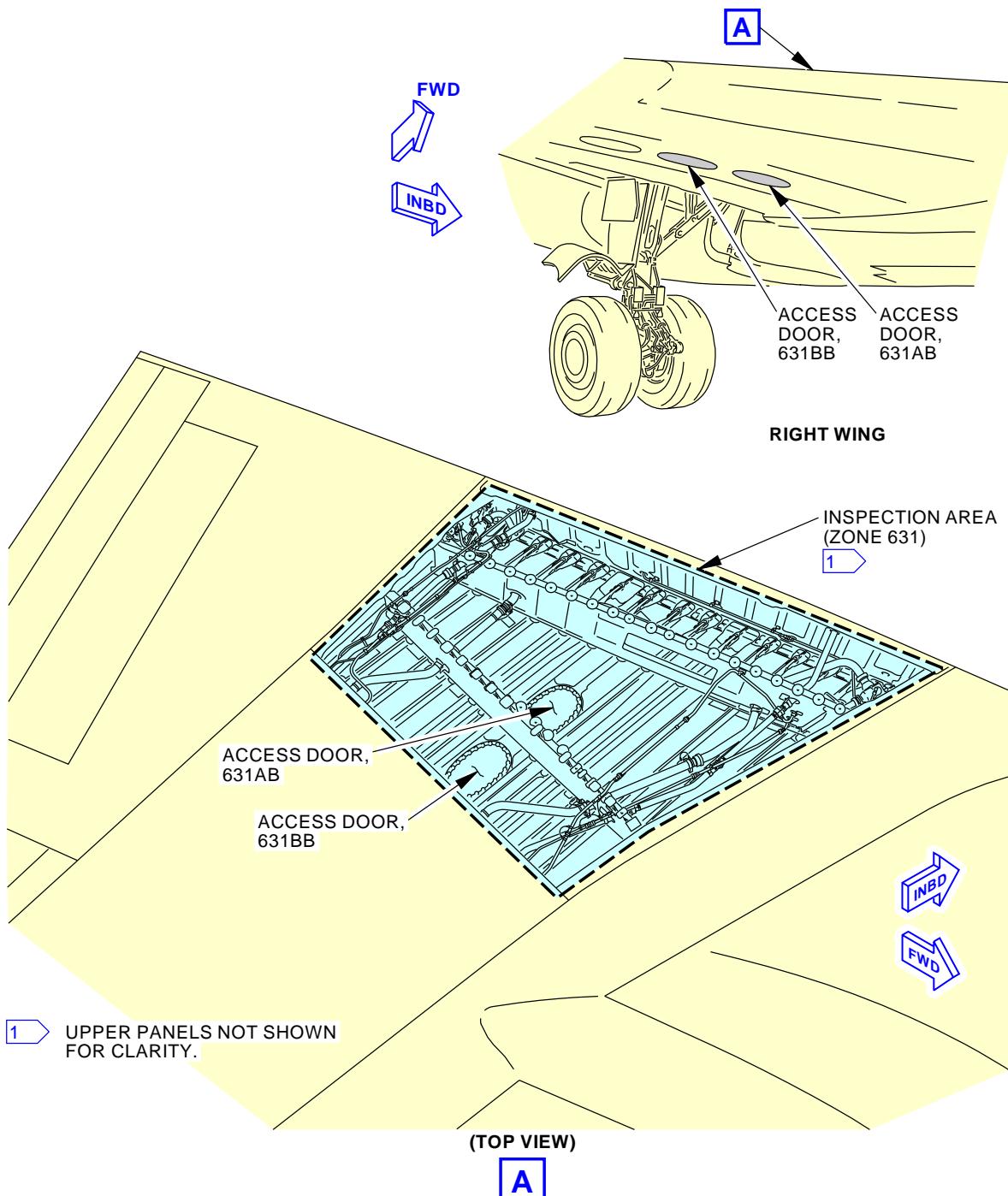
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-892-02-01

K91849 S0006584387_V2

**Center Fuel Tank - Right Wing General Visual (Internal)
Figure 1**

EFFECTIVITY AKS ALL	SOURCE MRB	CENTER FUEL TANK - RIGHT WING
		D633A109-AKS 57-892-02-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE CENTER FUEL TANK - RIGHT WING			BOEING CARD NO. 57-894-02-01		
DATE	TASK ZONAL (GV)				RELATED CARD		
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 5500 FC 30 MO	REPEAT 5500 FC 30 MO	APPLICABILITY	AIRPLANE ALL	ENGINE ALL
STATION	SKILL AIRPL	ACCESS NOTE				ZONE 631	

Perform an external zonal inspection (GV) of the center fuel tank - right wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Excluding surface under wing to body fairing.

EFFECTIVITY AKS ALL	SOURCE MRB	CENTER FUEL TANK - RIGHT WING	
		D633A109-AKS 57-894-02-01	Page 1 of 3 Oct 15/2014

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-894-02-01
				MECH INSP
TASK 05-41-06-210-814				
1. EXTERNAL - ZONAL (GV): CENTER FUEL TANK - RIGHT WING				
(Figure 1)				
A. Zonal Inspection				
NOTE: Excluding surface under wing to body fairing.				
SUBTASK 05-41-06-210-014				
(1) Do a General Visual inspection of the center fuel tank - right wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL		SOURCE MRB	CENTER FUEL TANK - RIGHT WING	
			D633A109-AKS 57-894-02-01	Page 2 of 3 Feb 15/2015

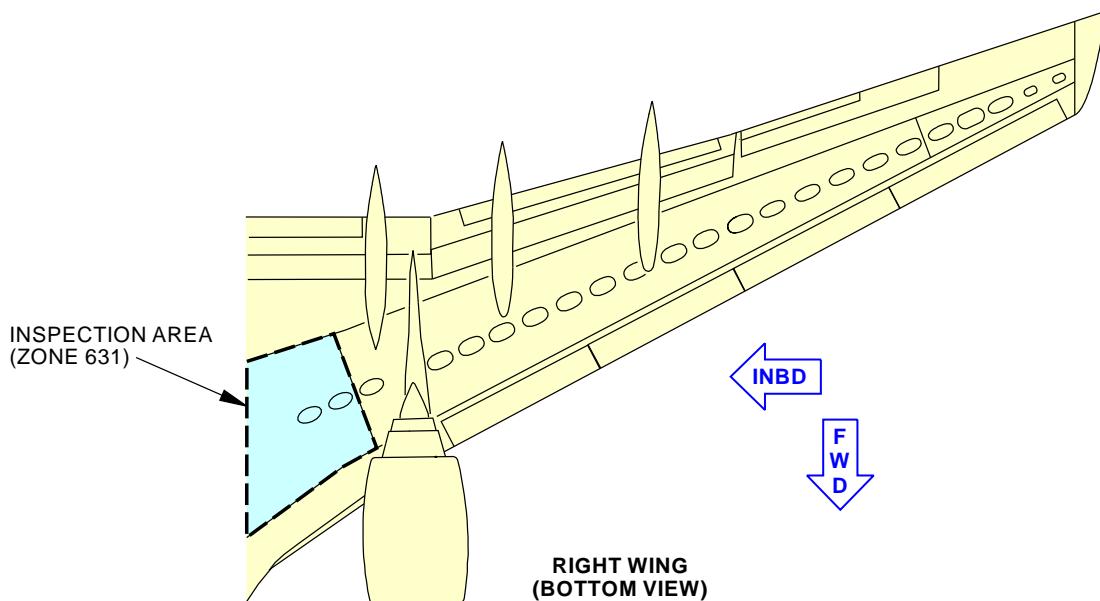
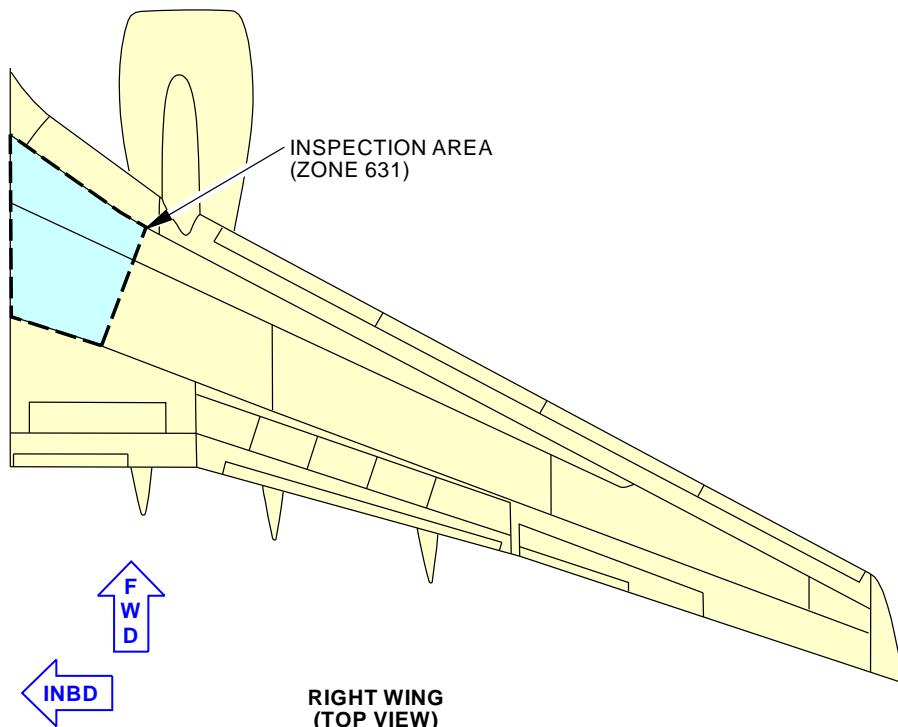
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-894-02-01

**Center Fuel Tank - Right Wing General Visual (External)
Figure 1**

K91850 S0006584389_V2

EFFECTIVITY
AKS ALLSOURCE
MRB**CENTER FUEL TANK - RIGHT WING****D633A109-AKS
57-894-02-01****Page 3 of 3
Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE MAIN FUEL TANK - RIGHT WING			BOEING CARD NO. 57-896-02-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 36000 FC 10 YR	REPEAT 36000 FC 10 YR	APPLICABILITY	
STATION	SKILL AIRPL				AIRPLANE ALL	ENGINE ALL
		ACCESS 632AB 632AZ 632BB 632BZ 632CB 632DB 632EB 632FB 632GB 632HB 632JB 632KB 632LB 632MB 632NB 632PB 632QB 632RB NOTE			ZONE 632	

Perform an internal zonal inspection (GV) of the main fuel tank - right wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Caution - Do not remove 632AZ and 632BZ at the same time.

EFFECTIVITY AKS ALL	SOURCE MRB	MAIN FUEL TANK - RIGHT WING
		D633A109-AKS 57-896-02-01

AKS
**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-896-02-01																																																														
				MECH INSP																																																														
TASK 05-41-06-210-815																																																																		
1. INTERNAL - ZONAL (GV): MAIN FUEL TANK - RIGHT WING (Figure 1)																																																																		
A. Zonal Inspection <p>SUBTASK 05-41-06-010-006</p> <p>(1) Open these access panels:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr><td>632AB</td><td>Main Tank Access Door - Wing Station 216</td></tr> <tr><td>632AZ</td><td>Main Tank Inner Access at Rib 6</td></tr> <tr><td>632BB</td><td>Main Tank Access Door - Wing Station 265</td></tr> <tr><td>632BZ</td><td>Main Tank Inner Access at Rib 6</td></tr> <tr><td>632CB</td><td>Main Tank Access Door - Wing Station 290</td></tr> <tr><td>632DB</td><td>Main Tank Access Door - Wing Station 313</td></tr> <tr><td>632EB</td><td>Main Tank Access Door - Wing Station 337</td></tr> <tr><td>632FB</td><td>Main Tank Access Door - Wing Station 367</td></tr> <tr><td>632GB</td><td>Main Tank Access Door - Wing Station 390</td></tr> <tr><td>632HB</td><td>Main Tank Access Door - Wing Station 417</td></tr> <tr><td>632JB</td><td>Main Tank Access Door - Wing Station 443</td></tr> <tr><td>632KB</td><td>Main Tank Access Door - Wing Station 470</td></tr> <tr><td>632LB</td><td>Main Tank Access Door - Wing Station 496</td></tr> <tr><td>632MB</td><td>Main Tank Access Door - Wing Station 523</td></tr> <tr><td>632NB</td><td>Main Tank Access Door - Wing Station 549</td></tr> <tr><td>632PB</td><td>Main Tank Access Door - Wing Station 576</td></tr> <tr><td>632QB</td><td>Main Tank Access Door - Wing Station 602</td></tr> <tr><td>632RB</td><td>Main Tank Access Door - Wing Station 629</td></tr> </tbody> </table> <p><u>NOTE:</u> Caution - Do not remove 632AZ and 632BZ at the same time.</p> <p>SUBTASK 05-41-06-210-015</p> <p>(2) Do a General Visual inspection of the main fuel tank - right wing.</p> <p>SUBTASK 05-41-06-410-006</p> <p>(3) Close these access panels:</p> <table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr><td>632AB</td><td>Main Tank Access Door - Wing Station 216</td></tr> <tr><td>632AZ</td><td>Main Tank Inner Access at Rib 6</td></tr> <tr><td>632BB</td><td>Main Tank Access Door - Wing Station 265</td></tr> <tr><td>632BZ</td><td>Main Tank Inner Access at Rib 6</td></tr> <tr><td>632CB</td><td>Main Tank Access Door - Wing Station 290</td></tr> <tr><td>632DB</td><td>Main Tank Access Door - Wing Station 313</td></tr> <tr><td>632EB</td><td>Main Tank Access Door - Wing Station 337</td></tr> <tr><td>632FB</td><td>Main Tank Access Door - Wing Station 367</td></tr> <tr><td>632GB</td><td>Main Tank Access Door - Wing Station 390</td></tr> <tr><td>632HB</td><td>Main Tank Access Door - Wing Station 417</td></tr> <tr><td>632JB</td><td>Main Tank Access Door - Wing Station 443</td></tr> </tbody> </table>					<u>Number</u>	<u>Name/Location</u>	632AB	Main Tank Access Door - Wing Station 216	632AZ	Main Tank Inner Access at Rib 6	632BB	Main Tank Access Door - Wing Station 265	632BZ	Main Tank Inner Access at Rib 6	632CB	Main Tank Access Door - Wing Station 290	632DB	Main Tank Access Door - Wing Station 313	632EB	Main Tank Access Door - Wing Station 337	632FB	Main Tank Access Door - Wing Station 367	632GB	Main Tank Access Door - Wing Station 390	632HB	Main Tank Access Door - Wing Station 417	632JB	Main Tank Access Door - Wing Station 443	632KB	Main Tank Access Door - Wing Station 470	632LB	Main Tank Access Door - Wing Station 496	632MB	Main Tank Access Door - Wing Station 523	632NB	Main Tank Access Door - Wing Station 549	632PB	Main Tank Access Door - Wing Station 576	632QB	Main Tank Access Door - Wing Station 602	632RB	Main Tank Access Door - Wing Station 629	<u>Number</u>	<u>Name/Location</u>	632AB	Main Tank Access Door - Wing Station 216	632AZ	Main Tank Inner Access at Rib 6	632BB	Main Tank Access Door - Wing Station 265	632BZ	Main Tank Inner Access at Rib 6	632CB	Main Tank Access Door - Wing Station 290	632DB	Main Tank Access Door - Wing Station 313	632EB	Main Tank Access Door - Wing Station 337	632FB	Main Tank Access Door - Wing Station 367	632GB	Main Tank Access Door - Wing Station 390	632HB	Main Tank Access Door - Wing Station 417	632JB	Main Tank Access Door - Wing Station 443
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EFFECTIVITY AKS ALL	SOURCE MRB	MAIN FUEL TANK - RIGHT WING
		D633A109-AKS 57-896-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-896-02-01
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(Continued)

Number Name/Location

- | | |
|-------|--|
| 632KB | Main Tank Access Door - Wing Station 470 |
| 632LB | Main Tank Access Door - Wing Station 496 |
| 632MB | Main Tank Access Door - Wing Station 523 |
| 632NB | Main Tank Access Door - Wing Station 549 |
| 632PB | Main Tank Access Door - Wing Station 576 |
| 632QB | Main Tank Access Door - Wing Station 602 |
| 632RB | Main Tank Access Door - Wing Station 629 |

MECH

INSP

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	MAIN FUEL TANK - RIGHT WING
		D633A109-AKS 57-896-02-01

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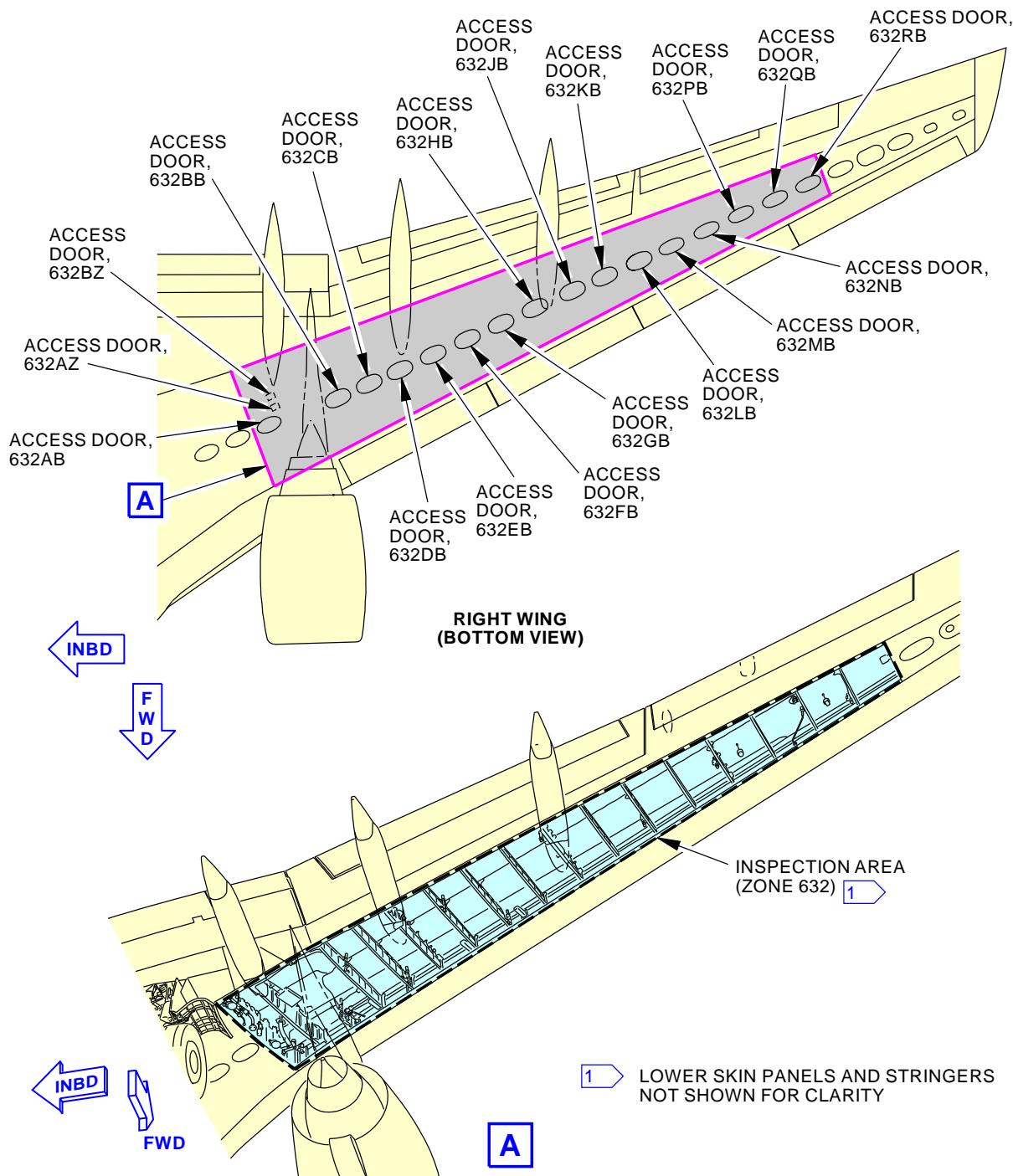
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-896-02-01

Main Fuel Tank - Right Wing General Visual (Internal)
Figure 1

K91851 S0006584391_V2

EFFECTIVITY
AKS ALLSOURCE
MRB**MAIN FUEL TANK - RIGHT WING****D633A109-AKS**
57-896-02-01**Page 4 of 4**
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE MAIN FUEL TANK - RIGHT WING			BOEING CARD NO.
DATE	TASK ZONAL (GV)				57-898-02-01 RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 5500 FC 30 MO	REPEAT 5500 FC 30 MO	APPLICABILITY AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	ACCESS			ZONE 632

Perform an external zonal inspection (GV) of the main fuel tank - right wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	MAIN FUEL TANK - RIGHT WING
		D633A109-AKS 57-898-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-898-02-01
				MECH INSP
TASK 05-41-06-210-816				
1. EXTERNAL - ZONAL (GV): MAIN FUEL TANK - RIGHT WING				
(Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-06-210-016				
(1) Do a General Visual inspection of the main fuel tank - right wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE MRB	MAIN FUEL TANK - RIGHT WING		
		D633A109-AKS 57-898-02-01	Page 2 of 3 Feb 15/2015	

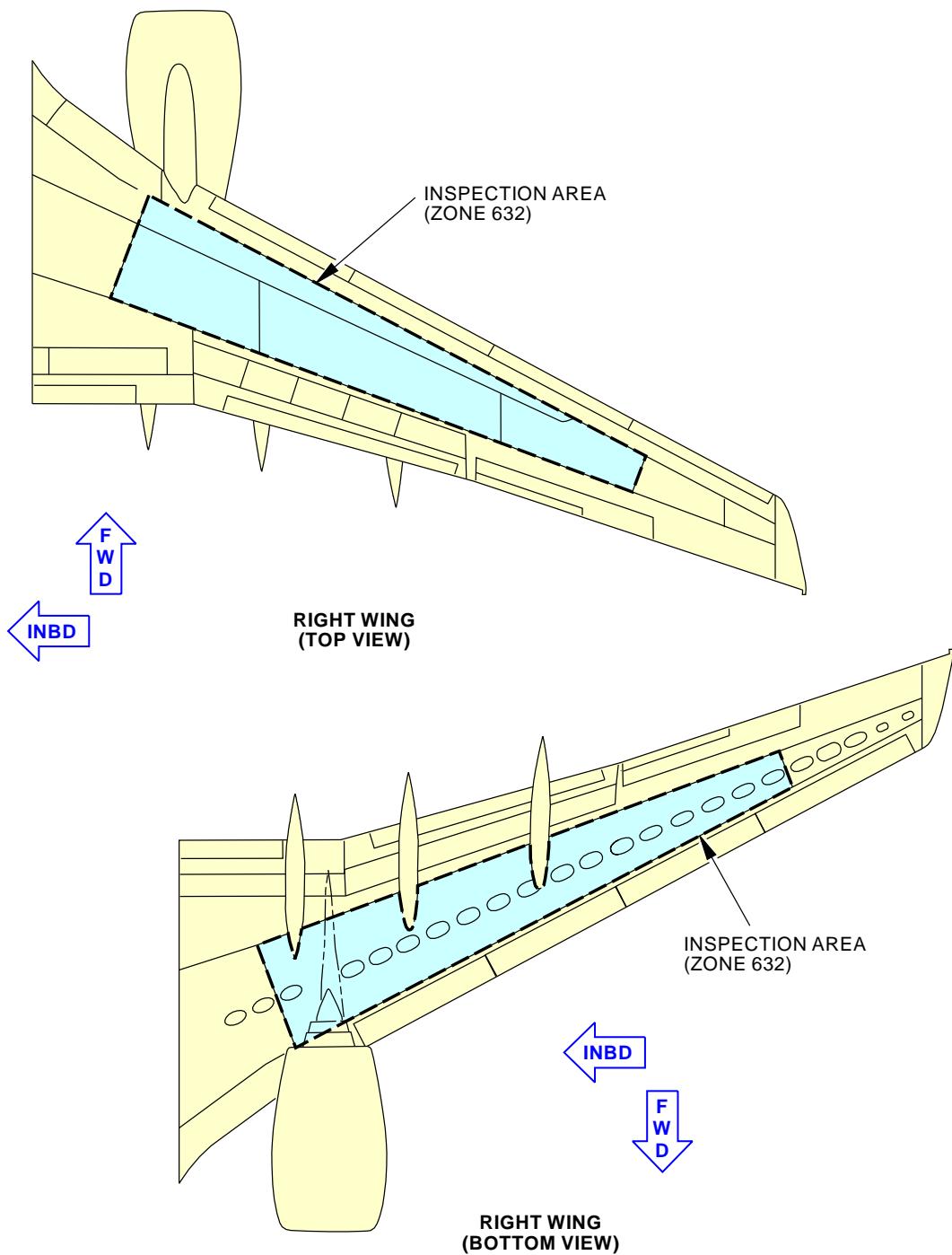
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-898-02-01

L02963 S0006584393_V3

**Main Fuel Tank - Right Wing General Visual (External)
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**MAIN FUEL TANK - RIGHT WING****D633A109-AKS
57-898-02-01****Page 3 of 3
Feb 15/2015**

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE SURGE TANK - RIGHT WING			BOEING CARD NO. 57-900-02-01
DATE	TASK ZONAL (GV)				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 36000 FC	REPEAT 36000 FC	APPLICABILITY
STATION	SKILL AIRPL	1.2 NOTE	10 YR	10 YR	AIRPLANE ALL ENGINE ALL
		ACCESS 633AB 633BB 633CB			ZONE 633

Perform an internal zonal inspection (GV) of the surge tank - right wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	SURGE TANK - RIGHT WING
		D633A109-AKS 57-900-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-900-02-01
------	-------------	---------	------------------	--

TASK 05-41-06-210-817

MECH

INSP

1. INTERNAL - ZONAL (GV): SURGE TANK - RIGHT WING

(Figure 1)

A. Zonal Inspection

SUBTASK 05-41-06-010-007

- (1) Open these access panels:

Number Name/Location

633AB	Surge Tank Access Door - Wing Station 655
633BB	Surge Tank Access Door - Wing Station 679
633CB	Surge Tank Access Door - Wing Station 703

SUBTASK 05-41-06-210-017

- (2) Do a General Visual inspection of the surge tank - right wing.

SUBTASK 05-41-06-410-007

- (3) Close these access panels:

Number Name/Location

633AB	Surge Tank Access Door - Wing Station 655
633BB	Surge Tank Access Door - Wing Station 679
633CB	Surge Tank Access Door - Wing Station 703

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	SURGE TANK - RIGHT WING
		D633A109-AKS 57-900-02-01

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Feb 15/2015

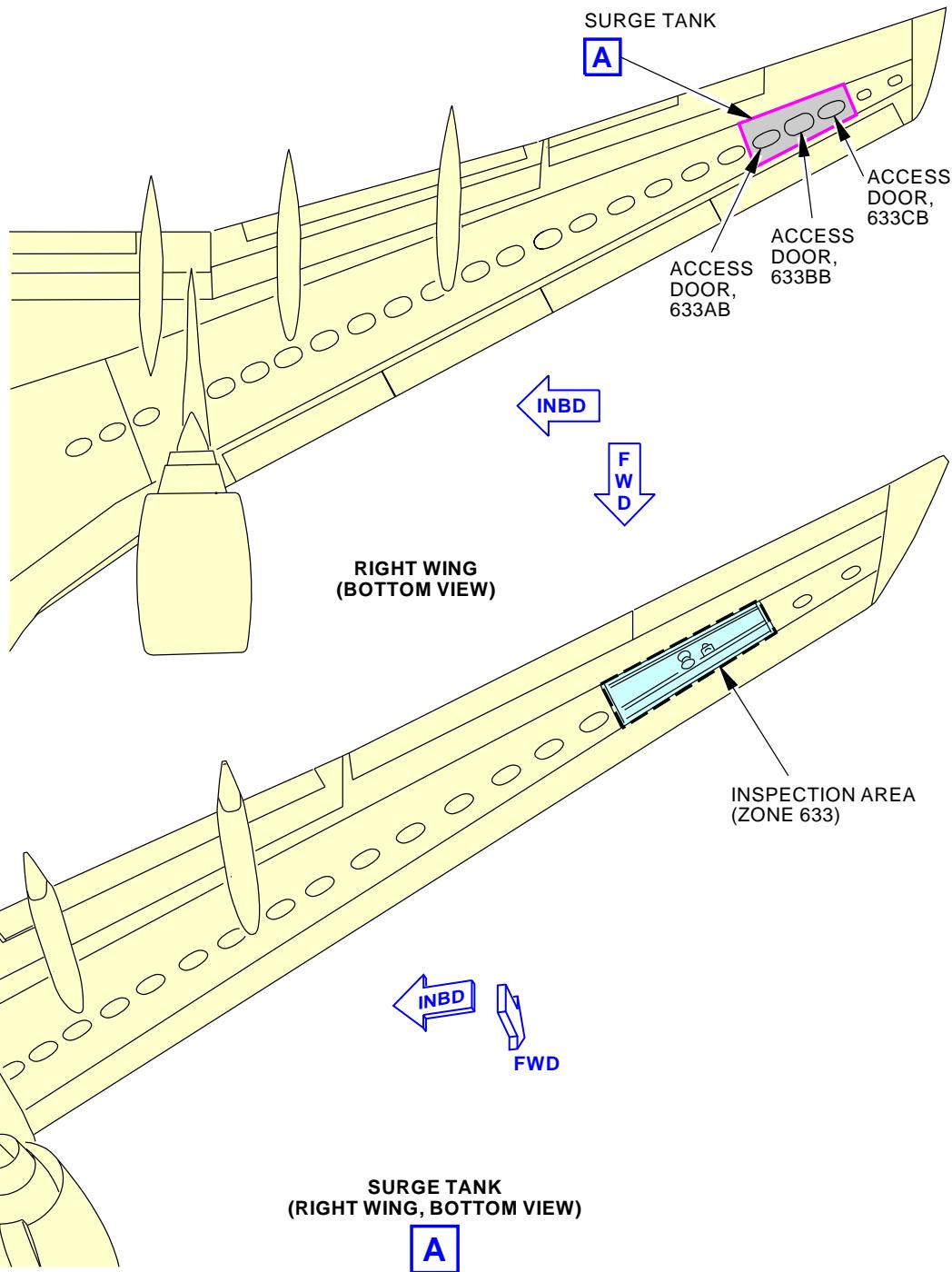
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-900-02-01

**Surge Tank - Right Wing General Visual (Internal)
Figure 1**

L02752 S0006584395_V2

EFFECTIVITY AKS ALL	SOURCE MRB	SURGE TANK - RIGHT WING
		D633A109-AKS 57-900-02-01

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Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE SURGE TANK - RIGHT WING			BOEING CARD NO. 57-902-02-01
DATE	TASK ZONAL (GV)				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 5500 FC	REPEAT 5500 FC	APPLICABILITY
STATION	SKILL AIRPL	1.2	30 MO	30 MO	AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 633

Perform an external zonal inspection (GV) of the surge tank - right wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	SURGE TANK - RIGHT WING
		D633A109-AKS 57-902-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-902-02-01
				MECH INSP
TASK 05-41-06-210-818				
1. EXTERNAL - ZONAL (GV): SURGE TANK - RIGHT WING				
(Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-06-210-018				
(1) Do a General Visual inspection of the surge tank - right wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE MRB	SURGE TANK - RIGHT WING		
		D633A109-AKS 57-902-02-01	Page 2 of 3 Feb 15/2015	

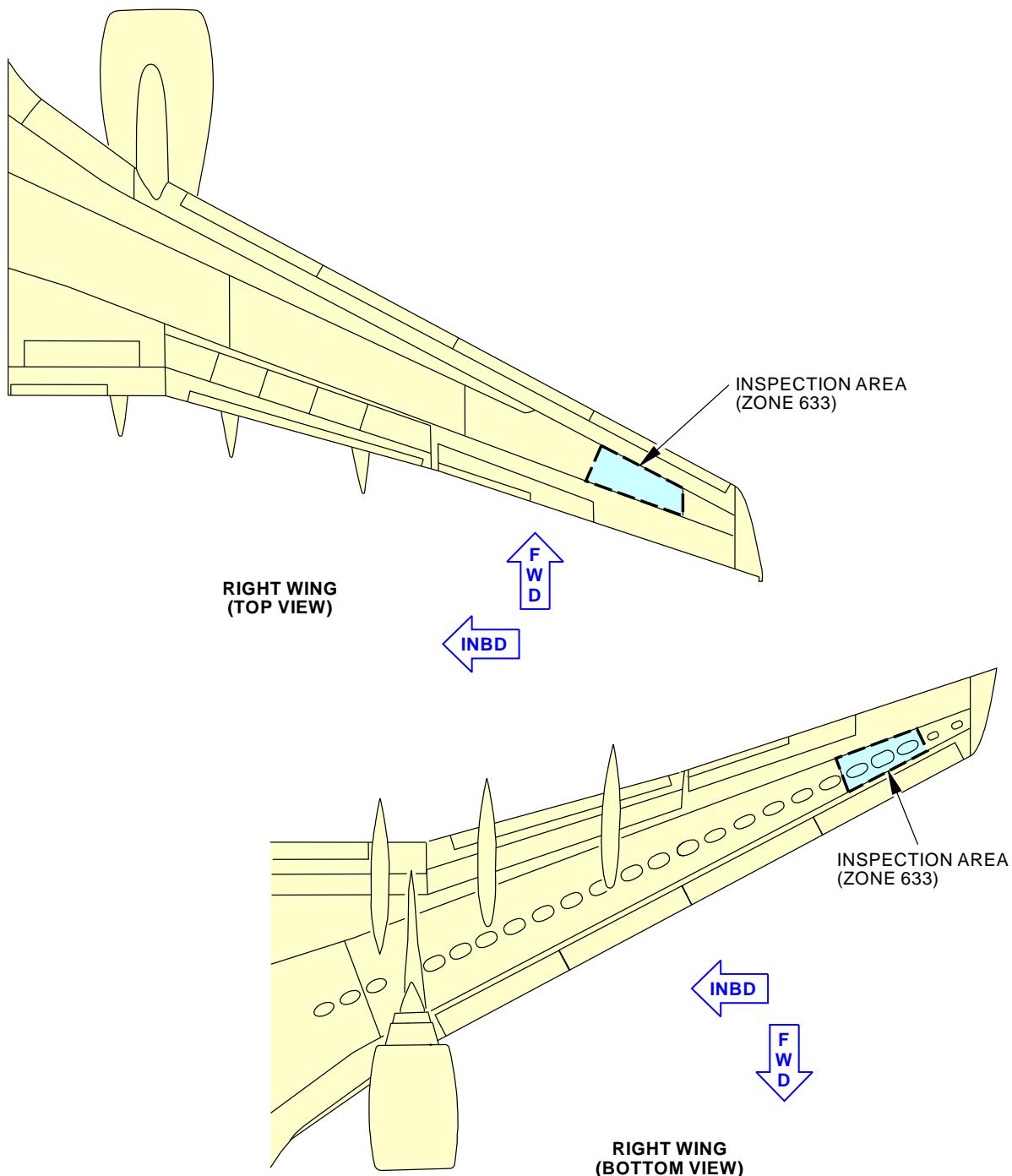
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-902-02-01

**Surge Tank - Right Wing General Visual (External)
Figure 1**

L02983 S0006584397_V2

EFFECTIVITY AKS ALL	SOURCE MRB	SURGE TANK - RIGHT WING
		D633A109-AKS 57-902-02-01

Page 3 of 3
Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE DRY BAY - RIGHT WING			BOEING CARD NO. 57-904-02-01
DATE	TASK ZONAL (GV)				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 5500 FC	REPEAT 5500 FC	APPLICABILITY
STATION	SKILL AIRPL	1.2	30 MO	30 MO	AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 634

Perform an external zonal inspection (GV) of the dry bay - right wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	DRY BAY - RIGHT WING
		D633A109-AKS 57-904-02-01

**Page 1 of 3
Oct 15/2014**

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-904-02-01
				MECH INSP
TASK 05-41-06-210-819				
1. EXTERNAL - ZONAL (GV): DRY BAY - RIGHT WING				
(Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-06-210-019				
(1) Do a General Visual inspection of the dry bay - right wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE MRB	DRY BAY - RIGHT WING		
		D633A109-AKS 57-904-02-01		Page 2 of 3 Feb 15/2015

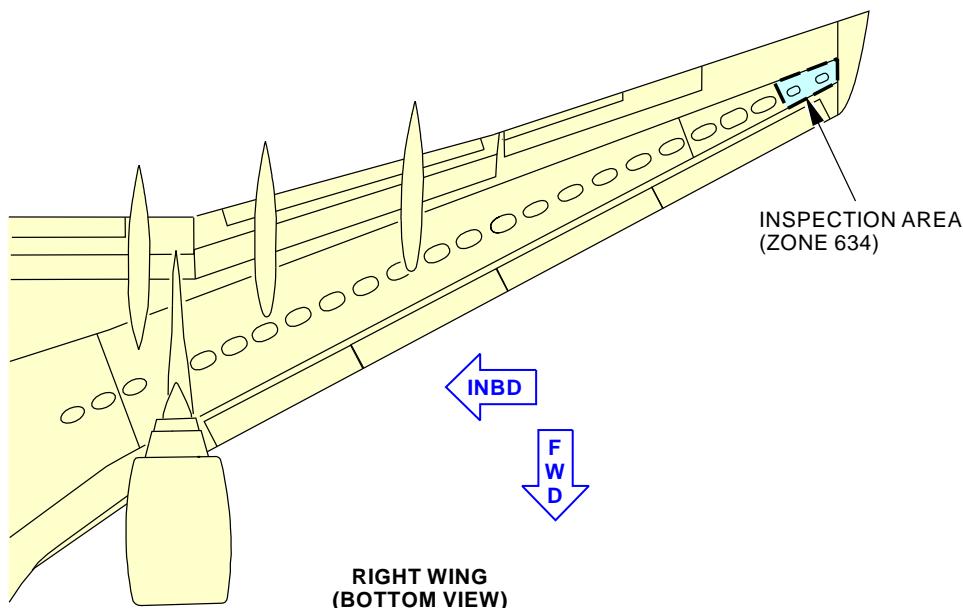
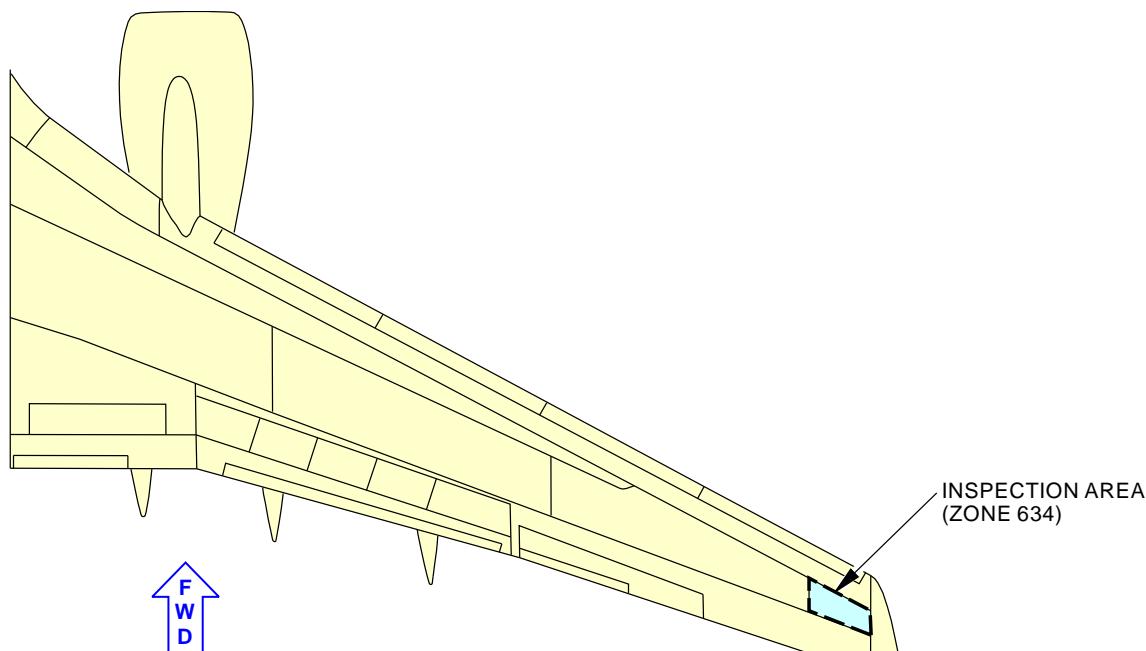
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-904-02-01

**Dry Bay - Right Wing General Visual (External)
Figure 1**

L03100 S0006584399_V2

EFFECTIVITY AKS ALL	SOURCE MRB	DRY BAY - RIGHT WING
		D633A109-AKS 57-904-02-01

Page 3 of 3
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FAIRING FLAP SUPPORT NO. 6 - RIGHT WING			BOEING CARD NO. 57-906-02-01		
DATE	TASK ZONAL (GV)				RELATED CARD		
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL	ENGINE ALL
		ACCESS NOTE			ZONE 642		

Perform an external zonal inspection (GV) of the fairing flap support no. 6 - right wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Flaps extended.

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 6 - RIGHT WING
		D633A109-AKS 57-906-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-906-02-01
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TASK 05-41-06-210-821

MECH

INSP

1. EXTERNAL - ZONAL (GV): FAIRING FLAP SUPPORT NO. 6 - RIGHT WING

(Figure 1)

A. Zonal InspectionNOTE: Flaps extended.

SUBTASK 05-41-06-210-021

- (1) Do a General Visual inspection of the fairing flap support no. 6 - right wing.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 6 - RIGHT WING	
		D633A109-AKS 57-906-02-01	Page 2 of 3 Feb 15/2015

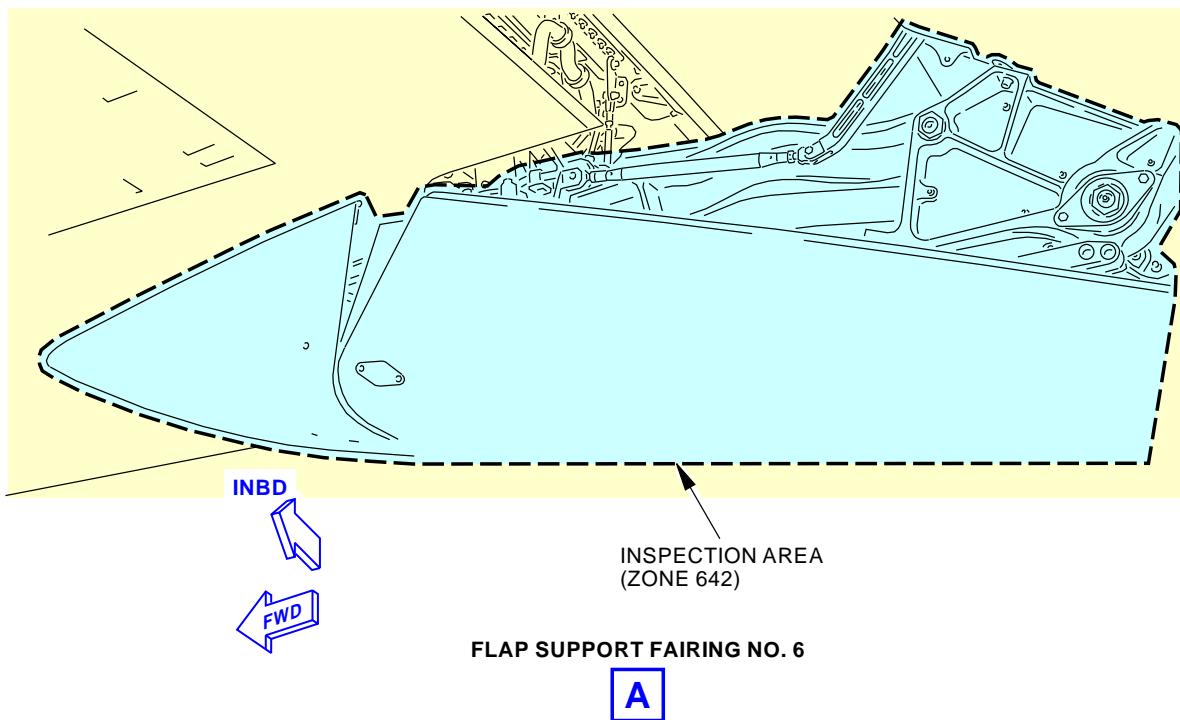
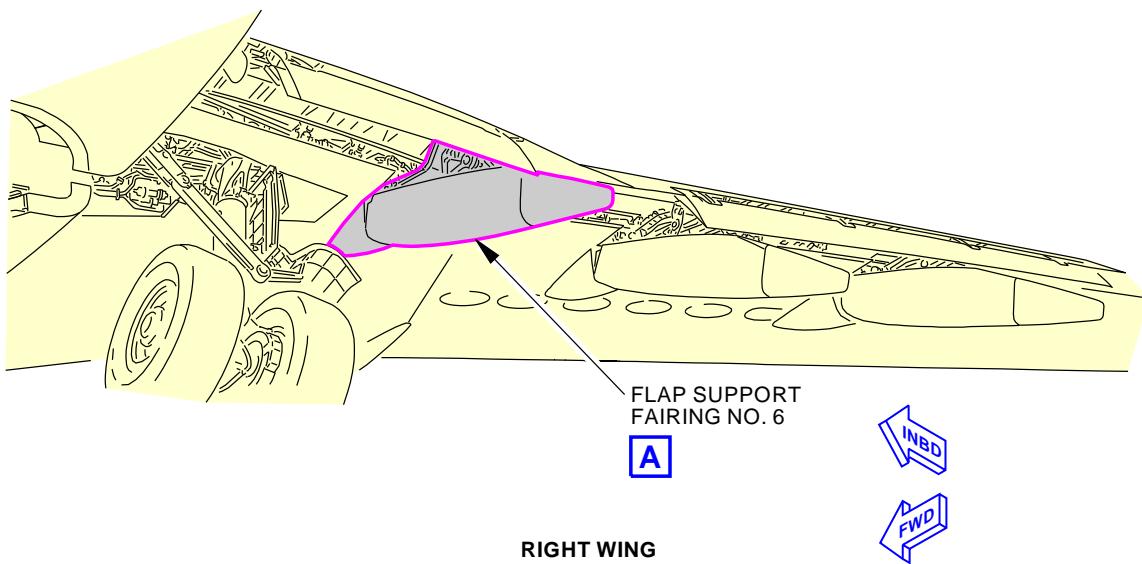
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-906-02-01

**Flap Support Fairing No. 6 General Visual (External)
Figure 1**

L03096 S0006584403_V2

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 6 - RIGHT WING
		D633A109-AKS 57-906-02-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FAIRING FLAP SUPPORT NO. 6 - RIGHT WING			BOEING CARD NO. 57-908-02-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	AIRPLANE ALL	ENGINE ALL
		ACCESS NOTE			ZONE 642	

Perform an internal zonal inspection (GV) of the fairing flap support no. 6 - right wing. (EZAP)

INTERVAL NOTE: Whichever comes first. The EZAP inspection requirement with interval 18000 FC/6 YR is satisfied by this zonal inspection.

ACCESS NOTE: Flaps extended, inside of fairing.

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 6 - RIGHT WING
		D633A109-AKS 57-908-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-908-02-01
				MECH INSP
► EWIS TASK 05-41-06-210-822				
1. <u>INTERNAL - ZONAL (GV): Fairing Flap Support No. 6 - Right Wing</u> (Figure 1)				
A. General (1) This Zonal inspection procedure satisfies the required EZAP-derived Zonal inspection requirement for this zone.				
B. Zonal Inspection <u>NOTE:</u> Flaps extended, inside of fairing. SUBTASK 05-41-06-210-022 (1) Do the zonal inspection following the procedures in AMM 05-00-00-910-804. (2) Perform an internal zonal inspection (GV) of the fairing flap support no. 6 - right wing. (EZAP) SUBTASK 05-41-06-910-001 (3) Refer to 20-60-07-913-801 for the protection and caution information that will minimize contamination and accidental damage to EWIS during maintenance.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 6 - RIGHT WING
		D633A109-AKS 57-908-02-01

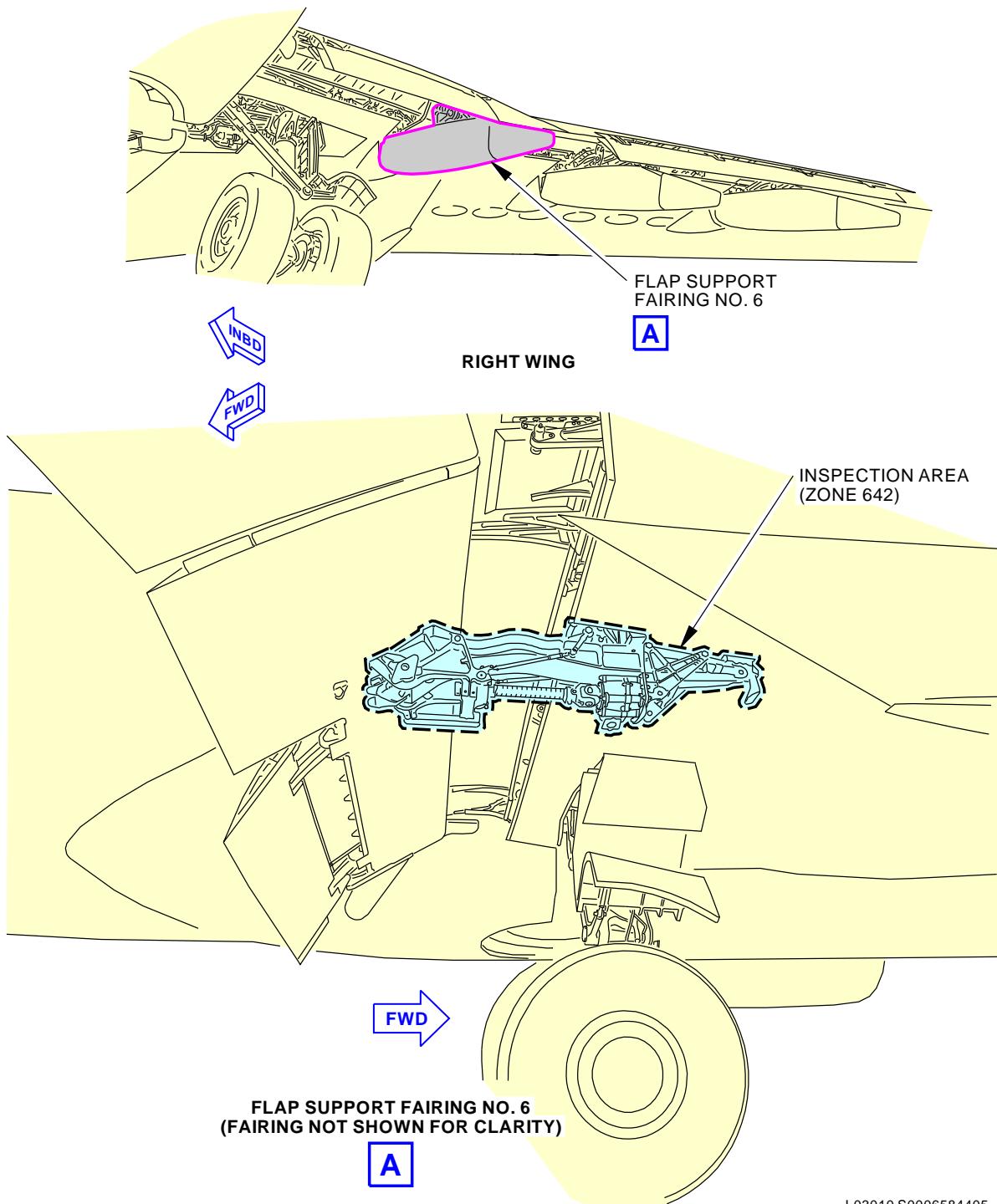
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-908-02-01

**Flap Support Fairing No. 6 General Visual (Internal)
Figure 1**

L03010 S0006584405_V3

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 6 - RIGHT WING
		D633A109-AKS 57-908-02-01

Page 3 of 3
Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FAIRING FLAP SUPPORT NO. 7 - RIGHT WING			BOEING CARD NO. 57-910-02-01		
DATE	TASK ZONAL (GV)				RELATED CARD		
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL	ENGINE ALL
		ACCESS NOTE			ZONE 643		

Perform an external zonal inspection (GV) of the fairing flap support no. 7 - right wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Flaps extended.

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 7 - RIGHT WING
		D633A109-AKS 57-910-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-910-02-01
				MECH INSP
TASK 05-41-06-210-823				
1. EXTERNAL - ZONAL (GV): FAIRING FLAP SUPPORT NO. 7 - RIGHT WING (Figure 1)				
A. Zonal Inspection <u>NOTE:</u> Flaps extended. SUBTASK 05-41-06-210-023 (1) Do a General Visual inspection of the fairing flap support no. 7 - right wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 7 - RIGHT WING		
		D633A109-AKS 57-910-02-01	Page 2 of 3 Feb 15/2015	

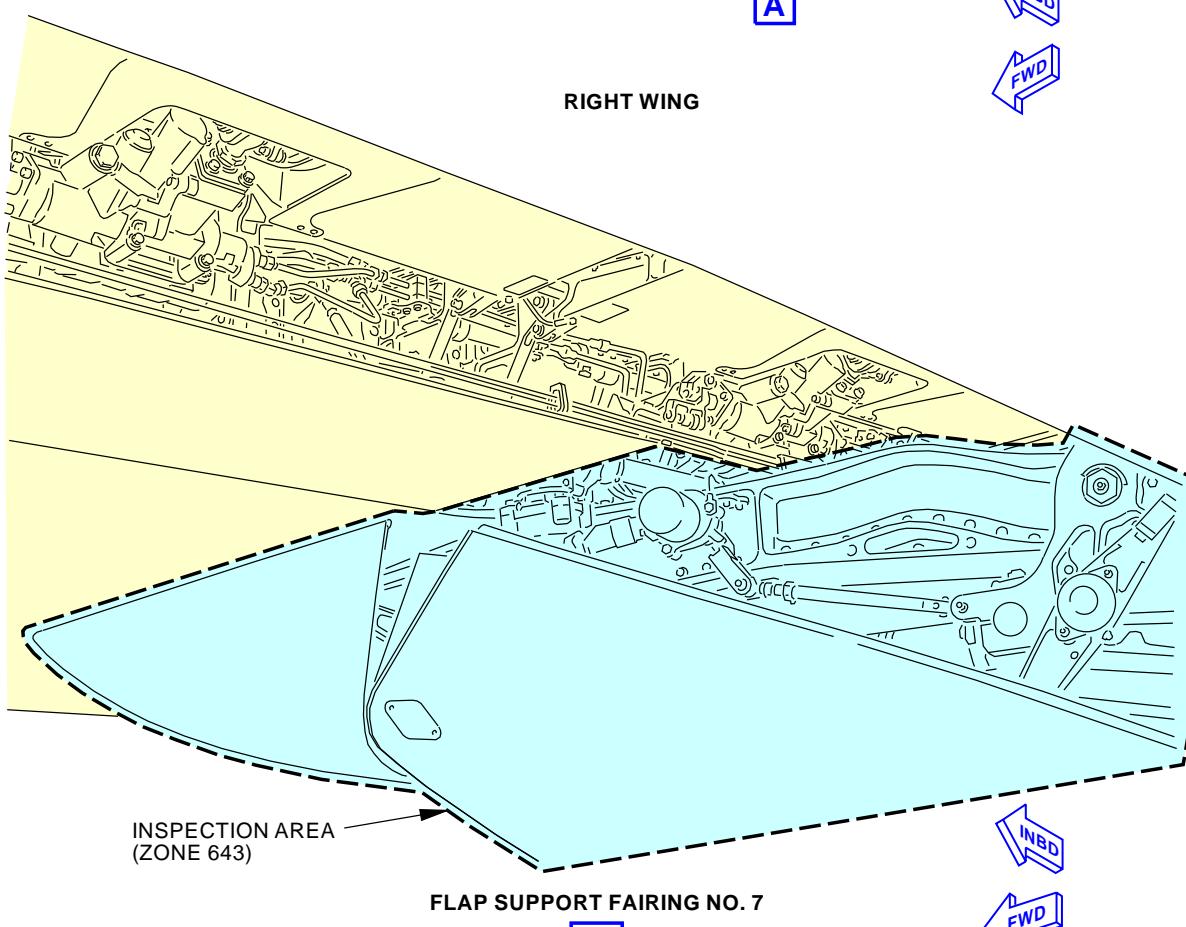
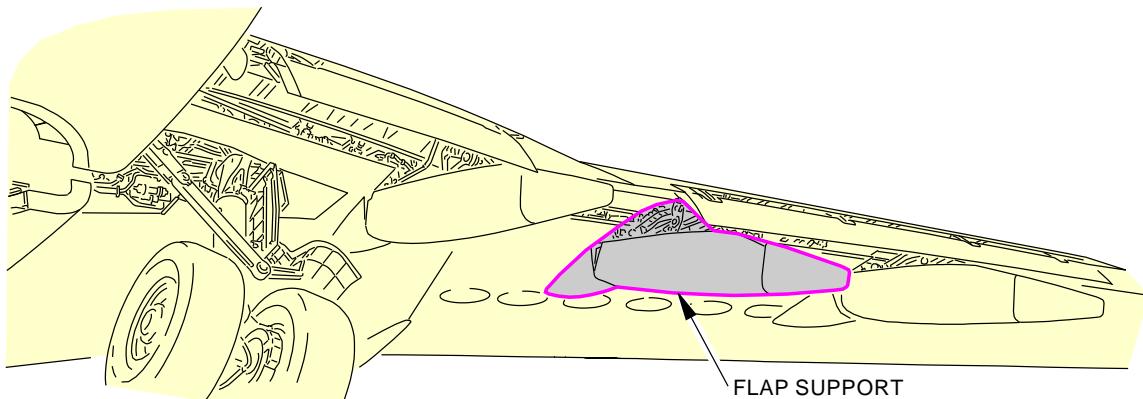
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-910-02-01

**Flap Support Fairing No. 7 General Visual (External)
Figure 1**

L03044 S0006584407_V2

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 7 - RIGHT WING
		D633A109-AKS 57-910-02-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FAIRING FLAP SUPPORT NO. 7 - RIGHT WING			BOEING CARD NO. 57-912-02-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	AIRPLANE ALL	ENGINE ALL
		ACCESS NOTE			ZONE 643	

Perform an internal zonal inspection (GV) of the fairing flap support no. 7 - right wing. (EZAP)

INTERVAL NOTE: Whichever comes first. The EZAP inspection requirement with interval 18000 FC/6 YR is satisfied by this zonal inspection.

ACCESS NOTE: Flaps extended, inside of fairing.

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 7 - RIGHT WING	
		D633A109-AKS 57-912-02-01	Page 1 of 3 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-912-02-01
				MECH INSP
► EWIS TASK 05-41-06-210-824				
1. <u>INTERNAL - ZONAL (GV): Fairing Flap Support No. 7 - Right Wing</u> (Figure 1)				
A. General (1) This Zonal inspection procedure satisfies the required EZAP-derived Zonal inspection requirement for this zone.				
B. Zonal Inspection <u>NOTE:</u> Flaps extended, inside of fairing. SUBTASK 05-41-06-210-024 (1) Do the zonal inspection following the procedures in AMM 05-00-00-910-804. (2) Perform an internal zonal inspection (GV) of the fairing flap support no. 7 - right wing. (EZAP) SUBTASK 05-41-06-910-006 (3) Refer to 20-60-07-913-801 for the protection and caution information that will minimize contamination and accidental damage to EWIS during maintenance.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 7 - RIGHT WING
		D633A109-AKS 57-912-02-01

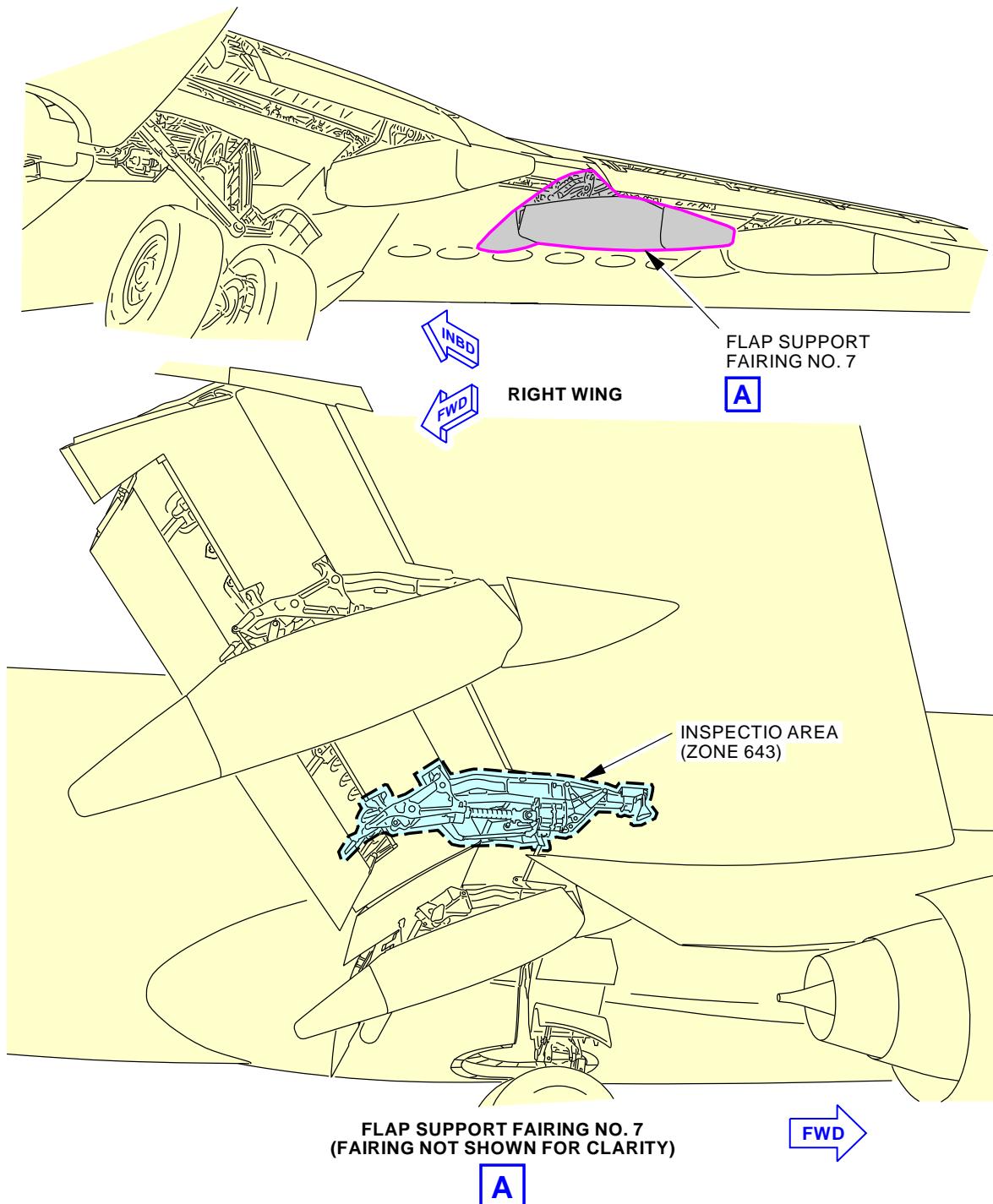
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-912-02-01

**Flap Support Fairing No. 7 General Visual (Internal)
Figure 1**

L03078 S0006584409_V3

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 7 - RIGHT WING
		D633A109-AKS 57-912-02-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FAIRING FLAP SUPPORT NO. 8 - RIGHT WING			BOEING CARD NO. 57-914-02-01		
DATE	TASK ZONAL (GV)				RELATED CARD		
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL	ENGINE ALL
		ACCESS NOTE			ZONE 644		

Perform an external zonal inspection (GV) of the fairing flap support no. 8 - right wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Flaps extended.

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 8 - RIGHT WING
		D633A109-AKS 57-914-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-914-02-01
------	-------------	---------	------------------	--

TASK 05-41-06-210-825

MECH

INSP

1. EXTERNAL - ZONAL (GV): FAIRING FLAP SUPPORT NO. 8 - RIGHT WING

(Figure 1)

A. Zonal InspectionNOTE: Flaps extended.

SUBTASK 05-41-06-210-025

- (1) Do a General Visual inspection of the fairing flap support no. 8 - right wing.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 8 - RIGHT WING	
		D633A109-AKS 57-914-02-01	Page 2 of 3 Feb 15/2015

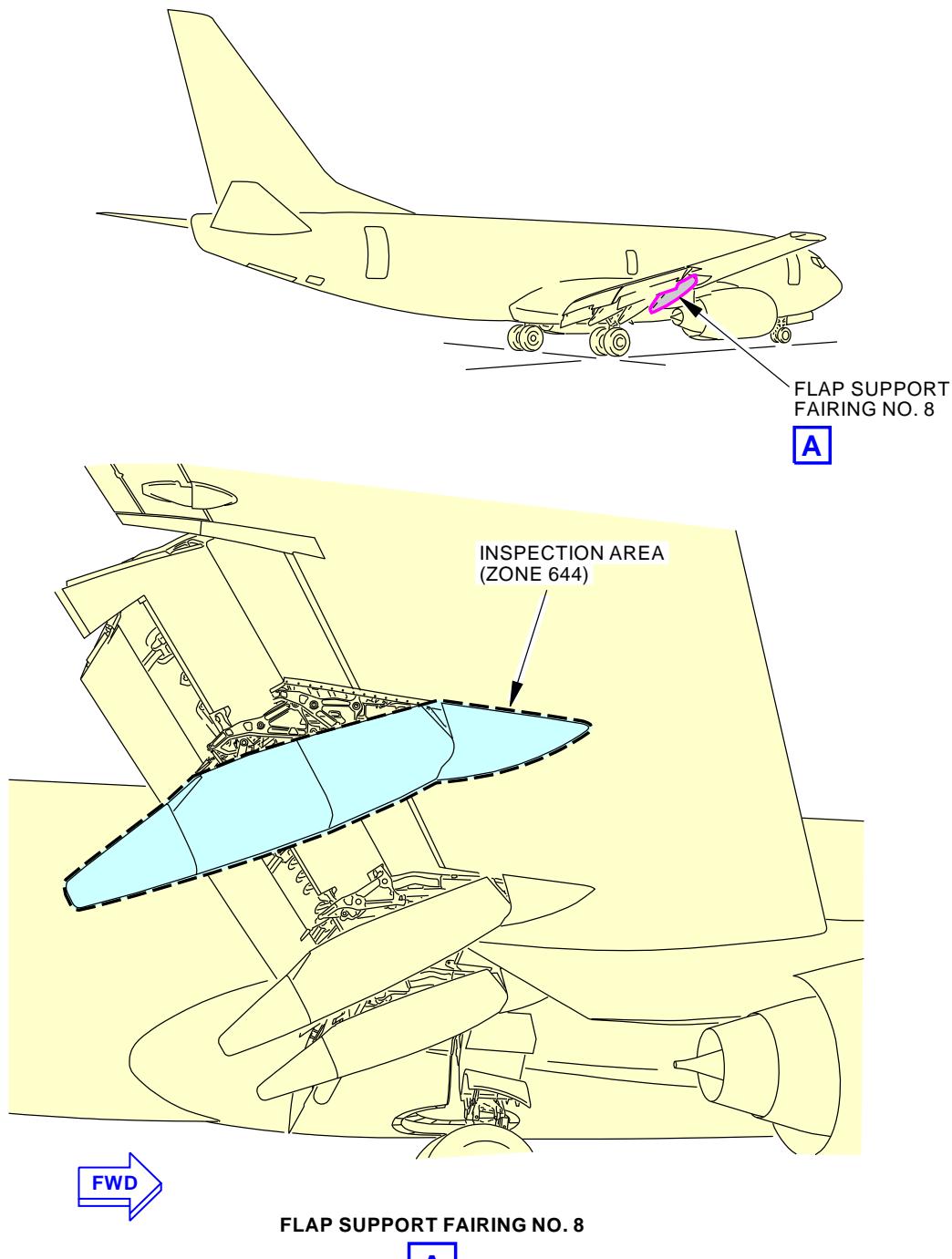
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-914-02-01

**Flap Support Fairing No. 8 General Visual (External)
Figure 1**

L06712 S0006584411_V2

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 8 - RIGHT WING
		D633A109-AKS 57-914-02-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FAIRING FLAP SUPPORT NO. 8 - RIGHT WING			BOEING CARD NO. 57-916-02-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	AIRPLANE ALL	ENGINE ALL
		ACCESS NOTE			ZONE 644	

Perform an internal zonal inspection (GV) of the fairing flap support no. 8 - right wing. (EZAP)

INTERVAL NOTE: Whichever comes first. The EZAP inspection requirement with interval 18000 FC/6 YR is satisfied by this zonal inspection.

ACCESS NOTE: Flaps extended, inside of fairing.

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 8 - RIGHT WING
		D633A109-AKS 57-916-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-916-02-01
				MECH INSP
► EWIS TASK 05-41-06-210-826				
1. <u>INTERNAL - ZONAL (GV): Fairing Flap Support No. 8 - Right Wing</u> (Figure 1)				
A. General (1) This Zonal inspection procedure satisfies the required EZAP-derived Zonal inspection requirement for this zone.				
B. Zonal Inspection <u>NOTE:</u> Flaps extended, inside of fairing. SUBTASK 05-41-06-210-026 (1) Do the zonal inspection following the procedures in AMM 05-00-00-910-804. (2) Perform an internal zonal inspection (GV) of the fairing flap support no. 8 - right wing. (EZAP) SUBTASK 05-41-06-910-003 (3) Refer to 20-60-07-913-801 for the protection and caution information that will minimize contamination and accidental damage to EWIS during maintenance.				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 8 - RIGHT WING
		D633A109-AKS 57-916-02-01

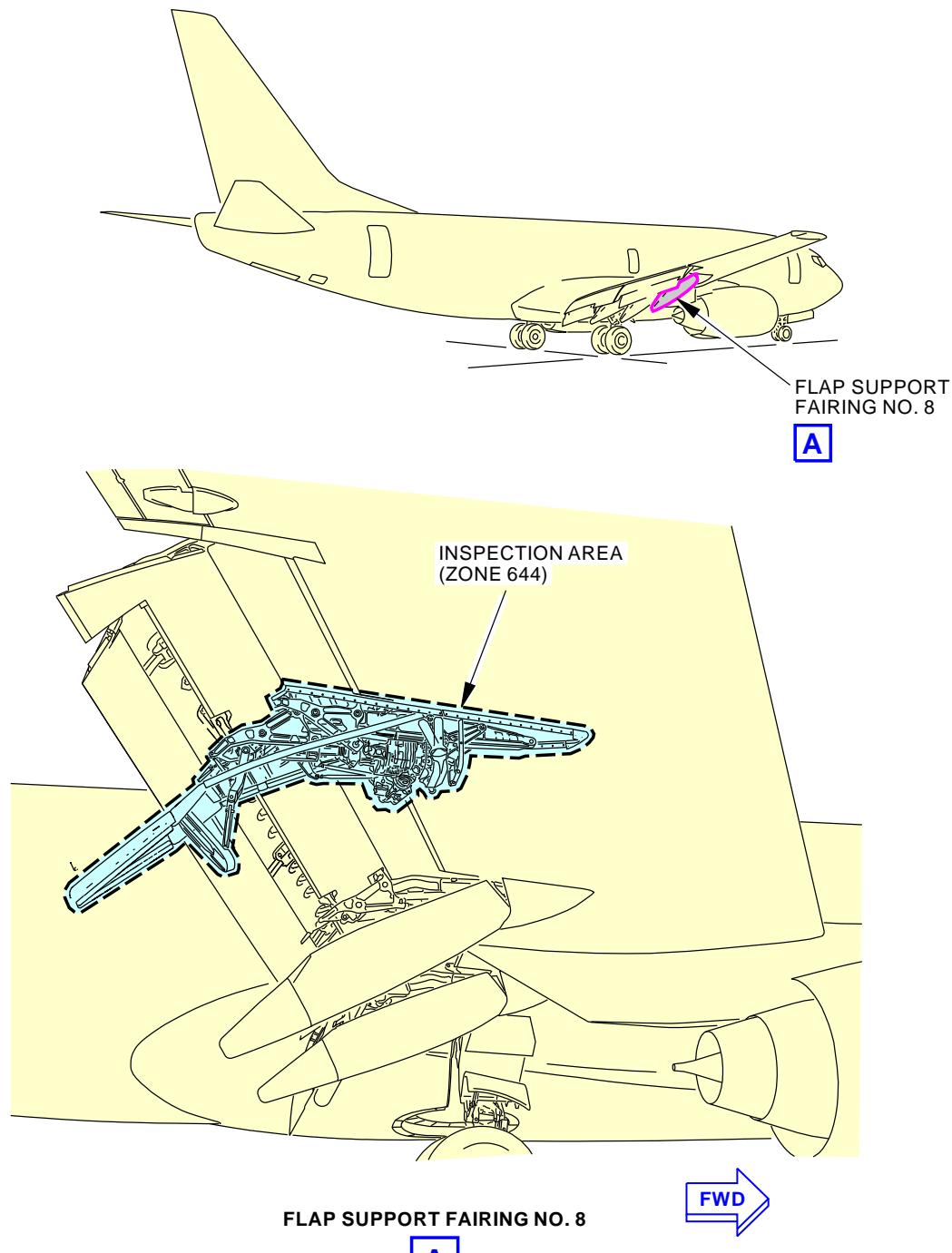
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-916-02-01

**Flap Support Fairing No. 8 General Visual (Internal)
Figure 1**

L06803 S0006584413_V3

EFFECTIVITY AKS ALL	SOURCE MRB	FAIRING FLAP SUPPORT NO. 8 - RIGHT WING
		D633A109-AKS 57-916-02-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE REAR SPAR TO LANDING GEAR SUPPORT BEAM - RIGHT WING			BOEING CARD NO. 57-918-02-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE			ZONE	ENGINE ALL
					651	

Perform an external zonal inspection (GV) of the rear spar to landing gear support beam - right wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Excluding surface under wing to body fairing.

EFFECTIVITY AKS ALL	SOURCE MRB	REAR SPAR TO LANDING GEAR SUPPORT BEAM - RIGHT WING
		D633A109-AKS 57-918-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-918-02-01
				MECH INSP
TASK 05-41-06-210-827				
1. EXTERNAL - ZONAL (GV): REAR SPAR TO LANDING GEAR SUPPORT BEAM - RIGHT WING (Figure 1)				
A. Zonal Inspection <u>NOTE:</u> Excluding surface under wing to body fairing. SUBTASK 05-41-06-210-027 (1) Do a General Visual inspection of the rear spar to landing gear support beam - right wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE MRB	REAR SPAR TO LANDING GEAR SUPPORT BEAM - RIGHT WING		
		D633A109-AKS 57-918-02-01	Page 2 of 3 Feb 15/2015	

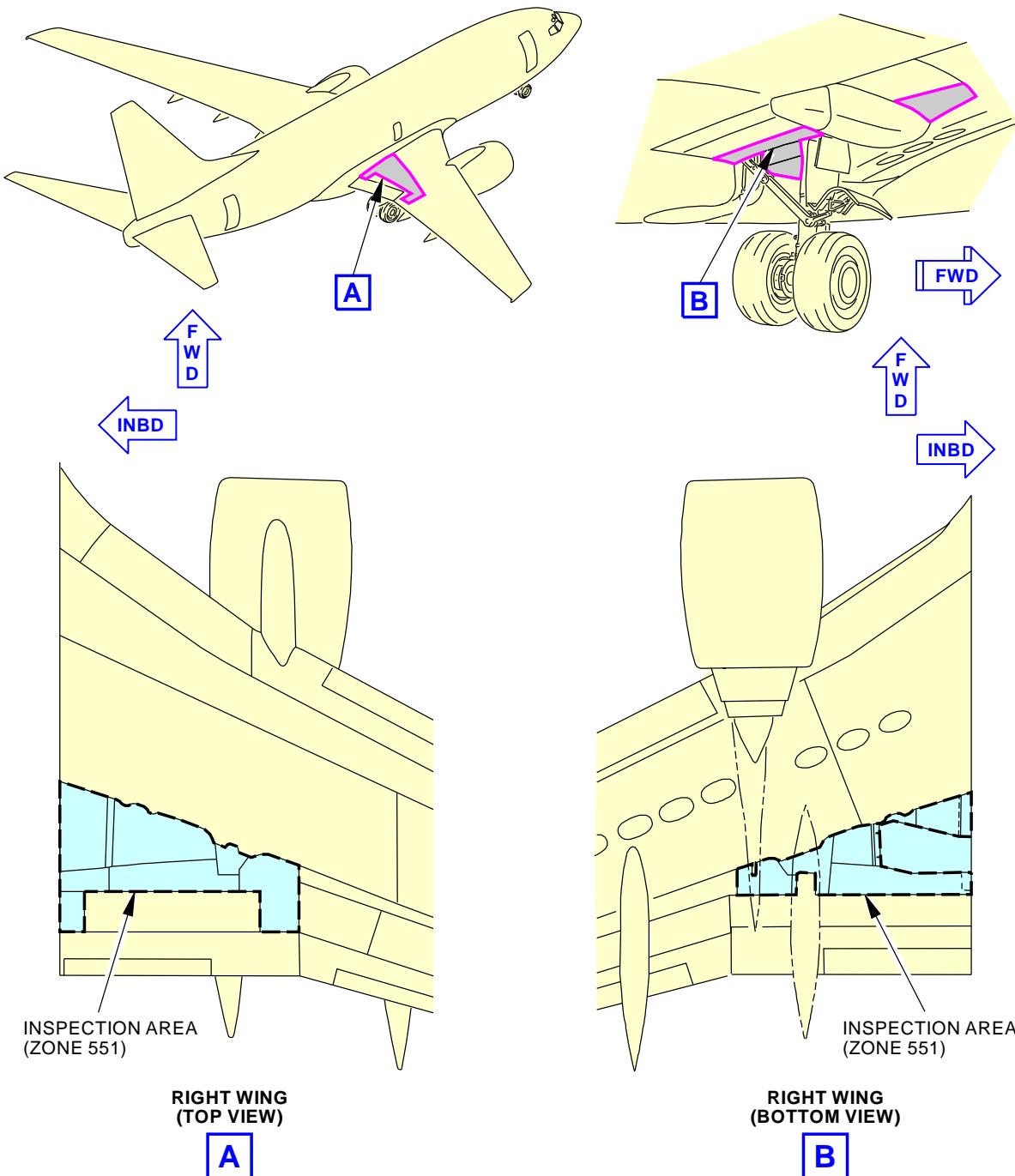
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-918-02-01

L07581 S0006584415_V3

**Rear Spar to Landing Gear Support Beam - Right Wing General Visual (External)
Figure 1**

EFFECTIVITY AKS ALL	SOURCE MRB	REAR SPAR TO LANDING GEAR SUPPORT BEAM - RIGHT WING
		D633A109-AKS 57-918-02-01

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE REAR SPAR TO LANDING GEAR SUPPORT BEAM - RIGHT WING			BOEING CARD NO. 57-920-02-01	
DATE	TASK ZONAL (GV)				RELATED CARD	
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 21600 FC 6 YR	REPEAT 21600 FC 6 YR	APPLICABILITY	AIRPLANE ALL ENGINE ALL
STATION	SKILL AIRPL	ACCESS 651AB 651AT 651BB 651BT 651CB 651CT 651DB 651DT 651EB 651ET 651FB			ZONE 651	

Perform an internal zonal inspection (GV) of the rear spar to landing gear support beam - right wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	REAR SPAR TO LANDING GEAR SUPPORT BEAM - RIGHT WING	
		D633A109-AKS 57-920-02-01	Page 1 of 3 Oct 15/2014

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-920-02-01																								
				MECH INSP																								
TASK 05-41-06-210-828																												
1. INTERNAL - ZONAL (GV): REAR SPAR TO LANDING GEAR SUPPORT BEAM - RIGHT WING																												
(Figure 1)																												
A. Zonal Inspection																												
SUBTASK 05-41-06-010-009																												
(1) Open these access panels:																												
<table> <thead> <tr> <th><u>Number</u></th><th><u>Name/Location</u></th></tr> </thead> <tbody> <tr><td>651AB</td><td>Lower Inboard Fixed Trailing Edge Access Panel</td></tr> <tr><td>651AT</td><td>Upper Inboard Fixed Trailing Edge Access Panel</td></tr> <tr><td>651BB</td><td>Lower Inboard Fixed Trailing Edge, Gear Door Adjustment</td></tr> <tr><td>651BT</td><td>Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel</td></tr> <tr><td>651CB</td><td>Lower Inboard Fixed Trailing Edge, Gear Access Panel</td></tr> <tr><td>651CT</td><td>Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel</td></tr> <tr><td>651DB</td><td>Lower Inboard Fixed Trailing Edge, Lube Actuator & MLG Beam Outboard Attach Pin Access Panel</td></tr> <tr><td>651DT</td><td>Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel</td></tr> <tr><td>651EB</td><td>Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel</td></tr> <tr><td>651ET</td><td>Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel</td></tr> <tr><td>651FB</td><td>Lower Inboard Fixed Trailing Edge, Landing Gear Access Panel</td></tr> </tbody> </table>				<u>Number</u>	<u>Name/Location</u>	651AB	Lower Inboard Fixed Trailing Edge Access Panel	651AT	Upper Inboard Fixed Trailing Edge Access Panel	651BB	Lower Inboard Fixed Trailing Edge, Gear Door Adjustment	651BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel	651CB	Lower Inboard Fixed Trailing Edge, Gear Access Panel	651CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel	651DB	Lower Inboard Fixed Trailing Edge, Lube Actuator & MLG Beam Outboard Attach Pin Access Panel	651DT	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel	651EB	Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel	651ET	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel	651FB	Lower Inboard Fixed Trailing Edge, Landing Gear Access Panel	
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651DT	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel																											
651EB	Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel																											
651ET	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel																											
651FB	Lower Inboard Fixed Trailing Edge, Landing Gear Access Panel																											
SUBTASK 05-41-06-210-028																												
(2) Do a General Visual inspection of the rear spar to landing gear support beam - right wing.																												
SUBTASK 05-41-06-410-009																												
(3) Close these access panels:																												
<table> <thead> <tr> <th><u>Number</u></th><th><u>Name/Location</u></th></tr> </thead> <tbody> <tr><td>651AB</td><td>Lower Inboard Fixed Trailing Edge Access Panel</td></tr> <tr><td>651AT</td><td>Upper Inboard Fixed Trailing Edge Access Panel</td></tr> <tr><td>651BB</td><td>Lower Inboard Fixed Trailing Edge, Gear Door Adjustment</td></tr> <tr><td>651BT</td><td>Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel</td></tr> <tr><td>651CB</td><td>Lower Inboard Fixed Trailing Edge, Gear Access Panel</td></tr> <tr><td>651CT</td><td>Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel</td></tr> <tr><td>651DB</td><td>Lower Inboard Fixed Trailing Edge, Lube Actuator & MLG Beam Outboard Attach Pin Access Panel</td></tr> <tr><td>651DT</td><td>Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel</td></tr> <tr><td>651EB</td><td>Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel</td></tr> <tr><td>651ET</td><td>Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel</td></tr> <tr><td>651FB</td><td>Lower Inboard Fixed Trailing Edge, Landing Gear Access Panel</td></tr> </tbody> </table>				<u>Number</u>	<u>Name/Location</u>	651AB	Lower Inboard Fixed Trailing Edge Access Panel	651AT	Upper Inboard Fixed Trailing Edge Access Panel	651BB	Lower Inboard Fixed Trailing Edge, Gear Door Adjustment	651BT	Upper Inboard Fixed Trailing Edge, MLG Actuator Access Panel	651CB	Lower Inboard Fixed Trailing Edge, Gear Access Panel	651CT	Upper Inboard Fixed Trailing Edge, Structural Pin Access Panel	651DB	Lower Inboard Fixed Trailing Edge, Lube Actuator & MLG Beam Outboard Attach Pin Access Panel	651DT	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel	651EB	Lower Inboard Fixed Trailing Edge, MLG Attach Fitting Access Panel	651ET	Upper Inboard Fixed Trailing Edge, MLG Beam Access Panel	651FB	Lower Inboard Fixed Trailing Edge, Landing Gear Access Panel	
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— END OF TASK —																												
EFFECTIVITY AKS ALL	SOURCE MRB	REAR SPAR TO LANDING GEAR SUPPORT BEAM - RIGHT WING																										
		D633A109-AKS 57-920-02-01																										

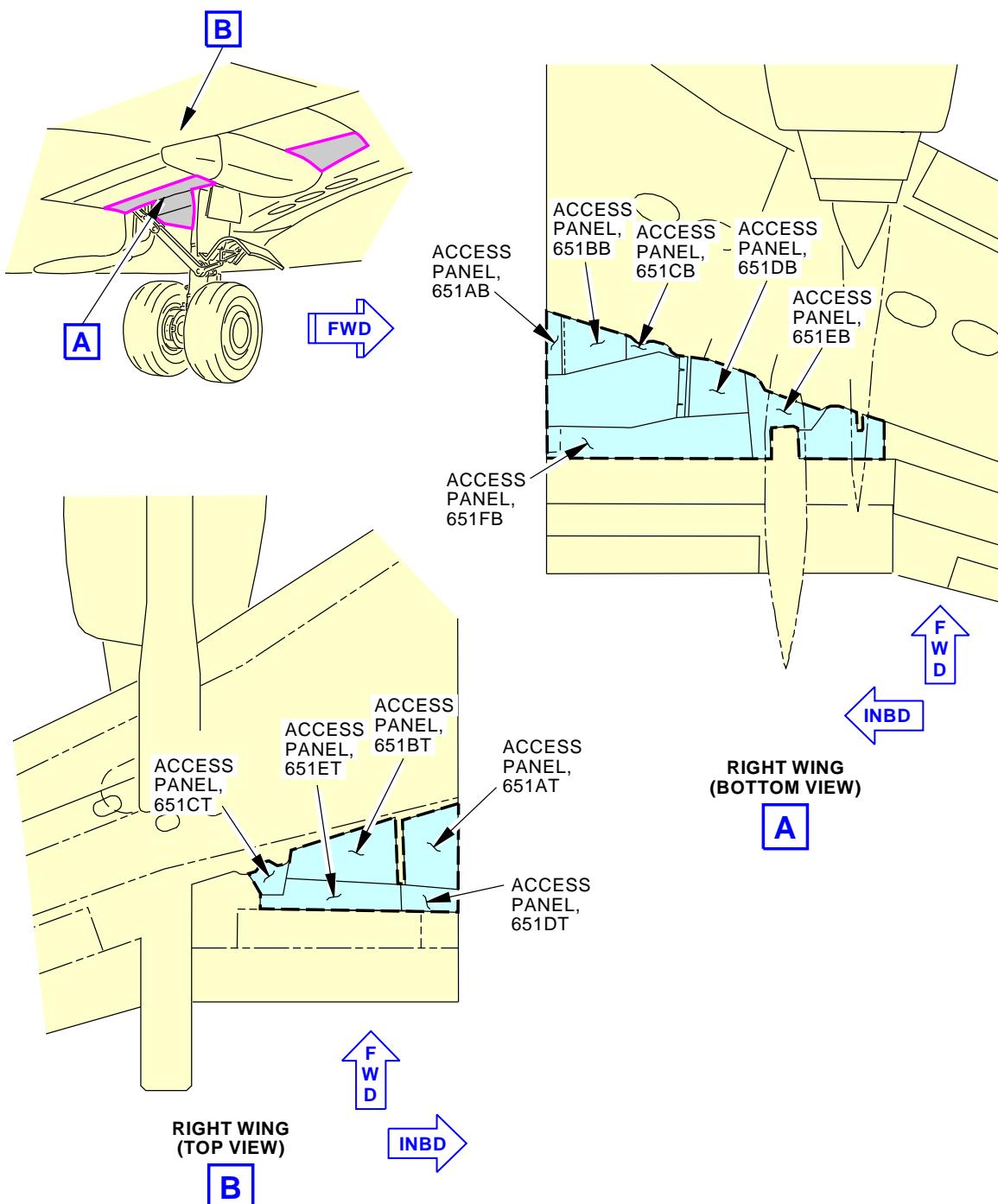
AKS**BOEING****737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-920-02-01

L07393 S0006584417_V3

**Rear Spar to Landing Gear Support Beam - Right Wing General Visual (Internal)
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**REAR SPAR TO LANDING GEAR SUPPORT BEAM - RIGHT
WING****D633A109-AKS
57-920-02-01****Page 3 of 3
Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE INBOARD SPOILER NO. 7 - RIGHT WING			BOEING CARD NO.
DATE	TASK ZONAL (GV)				57-922-02-01
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY AIRPLANE ALL
STATION	SKILL AIRPL	ACCESS NOTE			ENGINE ALL
					ZONE 652

Perform an external zonal inspection (GV) of the inboard spoiler no. 7 - right wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Spoiler raised.

EFFECTIVITY AKS ALL	SOURCE MRB	INBOARD SPOILER NO. 7 - RIGHT WING
		D633A109-AKS 57-922-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-922-02-01
------	-------------	---------	------------------	--

TASK 05-41-06-210-829

MECH

INSP

1. EXTERNAL - ZONAL (GV): INBOARD SPOILER NO. 7 - RIGHT WING

(Figure 1)

A. Zonal InspectionNOTE: Spoiler raised.

SUBTASK 05-41-06-210-029

- (1) Do a General Visual inspection of the inboard spoiler no. 7 - right wing.

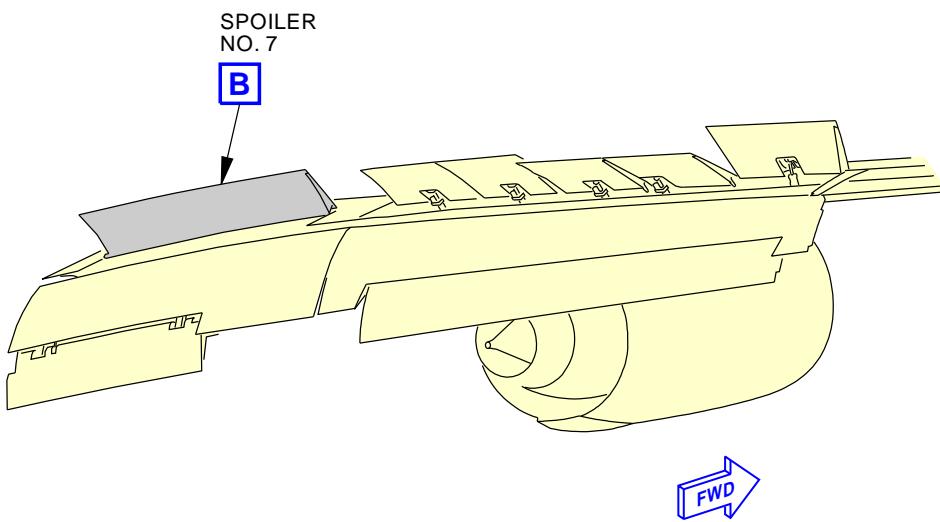
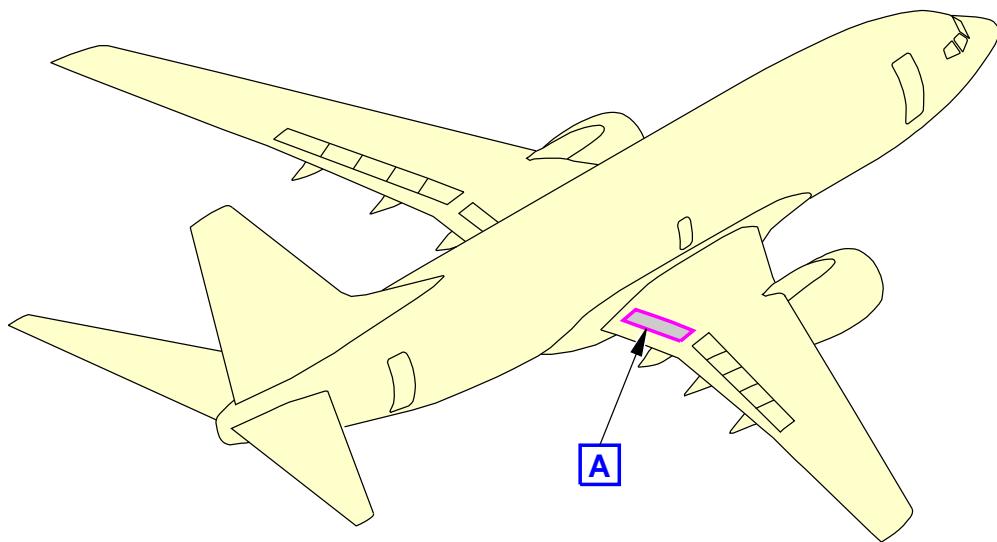
———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	INBOARD SPOILER NO. 7 - RIGHT WING
		D633A109-AKS 57-922-02-01

Page 2 of 4
Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-922-02-01
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Inboard Spoiler No. 7 General Visual (External)
Figure 1 (Sheet 1 of 2)

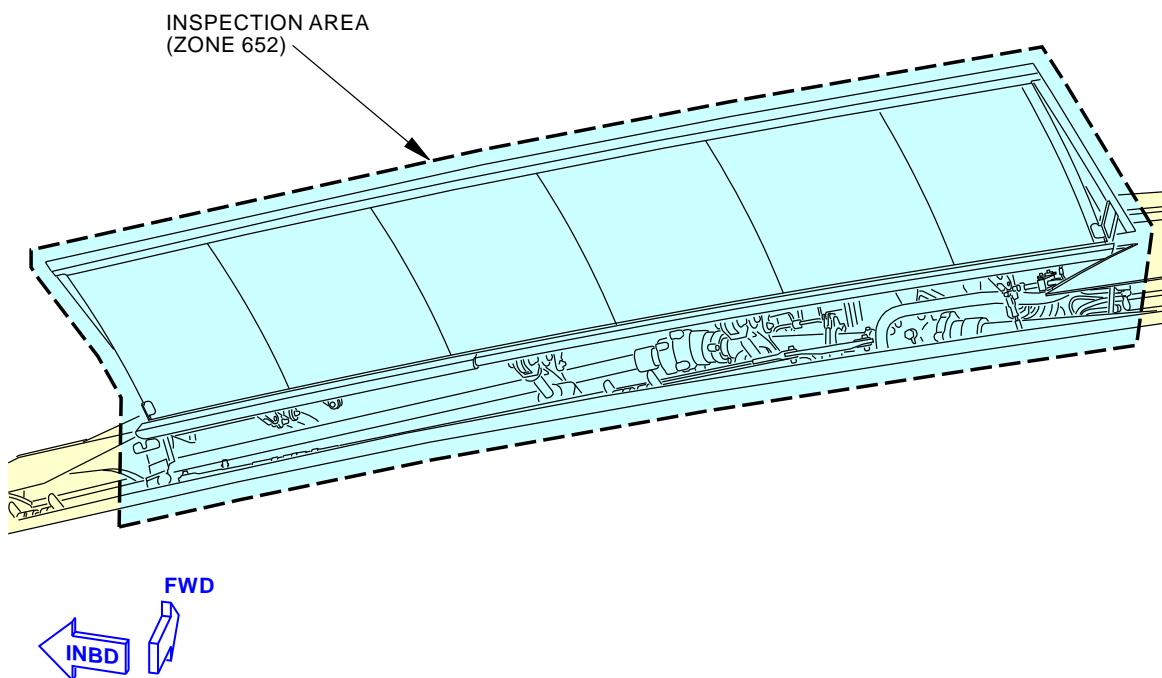
L07603 S0006584420_V2

EFFECTIVITY AKS ALL	SOURCE MRB	INBOARD SPOILER NO. 7 - RIGHT WING
		D633A109-AKS 57-922-02-01

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Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-922-02-01



L07912 S0006584421_V2
Inboard Spoiler No. 7 General Visual (External)
Figure 1 (Sheet 2 of 2)

EFFECTIVITY AKS ALL	SOURCE MRB	INBOARD SPOILER NO. 7 - RIGHT WING
		D633A109-AKS 57-922-02-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE INBOARD FLAPS - RIGHT WING			BOEING CARD NO. 57-924-02-01		
DATE	TASK ZONAL (GV)				RELATED CARD		
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 5500 FC 24 MO	REPEAT 5500 FC 24 MO	APPLICABILITY	AIRPLANE ALL	ENGINE ALL
STATION	SKILL AIRPL	ACCESS NOTE				ZONE 653	

Perform an external zonal inspection (GV) of the inboard flaps - right wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Flaps extended.

EFFECTIVITY AKS ALL	SOURCE MRB	INBOARD FLAPS - RIGHT WING
		D633A109-AKS 57-924-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-924-02-01
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TASK 05-41-06-210-830

MECH

INSP

1. EXTERNAL - ZONAL (GV): INBOARD FLAPS - RIGHT WING

(Figure 1)

A. Zonal InspectionNOTE: Flaps extended.

SUBTASK 05-41-06-210-030

- (1) Do a General Visual inspection of the inboard flaps - right wing.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	INBOARD FLAPS - RIGHT WING
		D633A109-AKS 57-924-02-01

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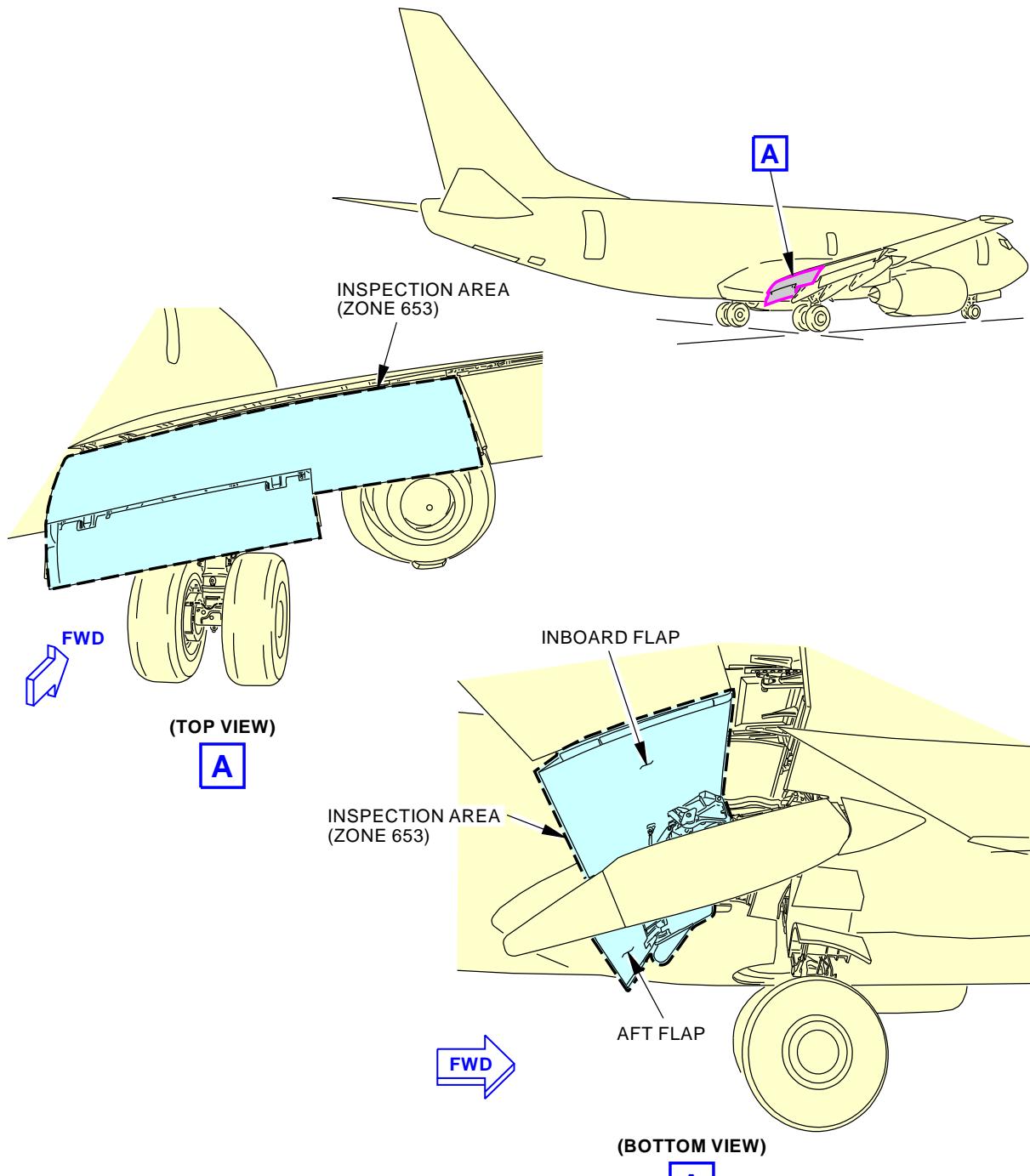
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-924-02-01

L03334 S0006584423_V2

**Inboard Trailing Edge Flaps - Right Wing General Visual (External)
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**INBOARD FLAPS - RIGHT WING****D633A109-AKS
57-924-02-01****Page 3 of 3
Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE INBOARD MAIN FLAP - RIGHT WING			BOEING CARD NO. 57-926-02-01		
DATE	TASK ZONAL (GV)	RELATED CARD W-27-229-00-02					
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 21600 FC 6 YR	REPEAT 21600 FC 6 YR	APPLICABILITY	AIRPLANE ALL	ENGINE ALL
		ACCESS 653BB NOTE			ZONE	653	

Perform an internal zonal inspection (GV) of the inboard main flap - right wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Flaps extended.

EFFECTIVITY AKS ALL	SOURCE MRB	INBOARD MAIN FLAP - RIGHT WING
		D633A109-AKS 57-926-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-926-02-01
				MECH INSP
TASK 05-41-06-210-831				
1. INTERNAL - ZONAL (GV): INBOARD MAIN FLAP - RIGHT WING				
(Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-06-010-010				
(1) Open this access panel:				
Number Name/Location				
653BB Inboard Flap - Lower Skin				
NOTE: Flaps extended.				
SUBTASK 05-41-06-210-031				
(2) Do a General Visual inspection of the inboard main flap - right wing.				
SUBTASK 05-41-06-410-010				
(3) Close this access panel:				
Number Name/Location				
653BB Inboard Flap - Lower Skin				
———— END OF TASK ————				

EFFECTIVITY AKS ALL	SOURCE MRB	INBOARD MAIN FLAP - RIGHT WING	
		D633A109-AKS 57-926-02-01	Page 2 of 3 Feb 15/2015

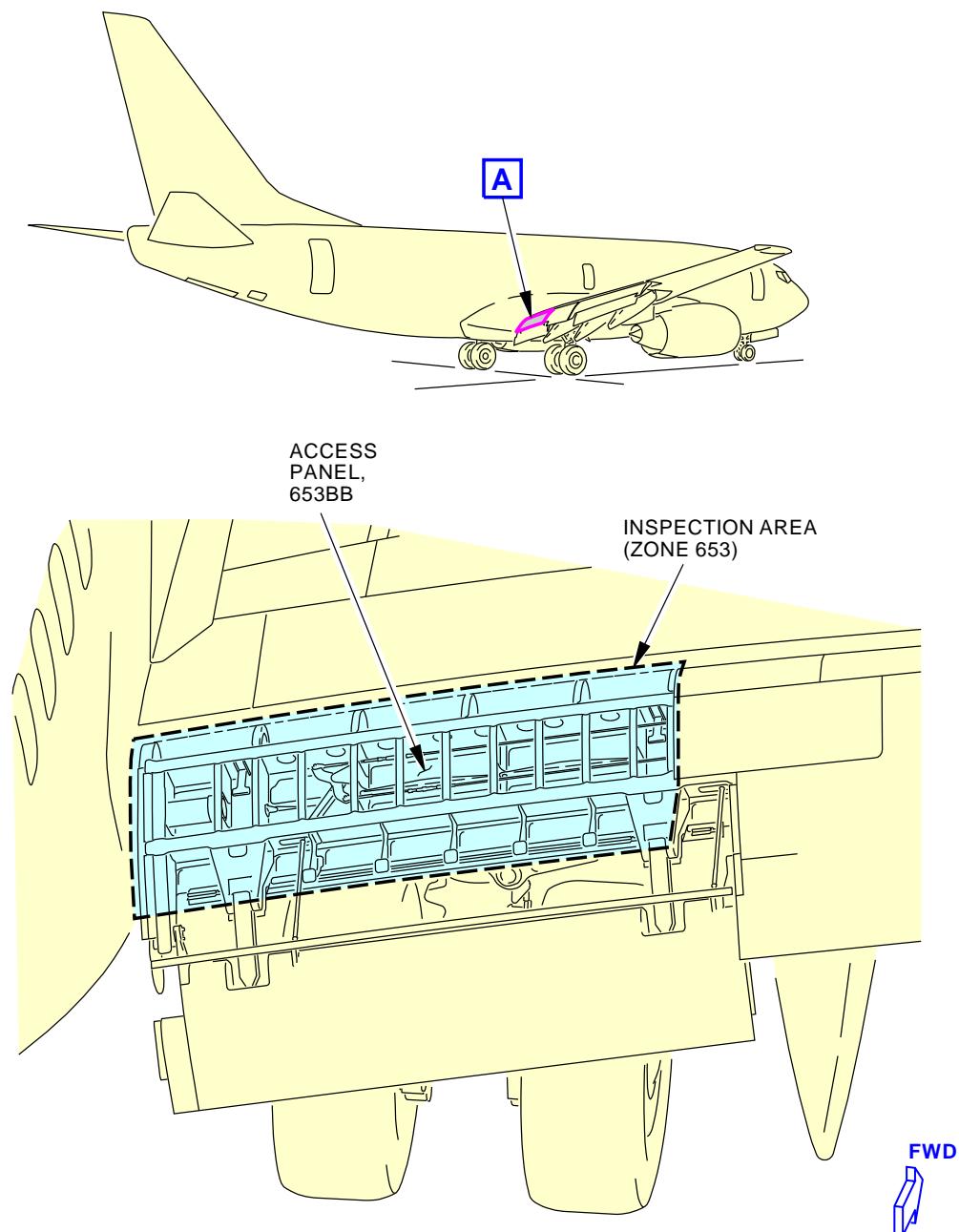
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-926-02-01

Inboard Trailing Edge Main Flap - Right Wing General Visual (Internal)
Figure 1

L04224 S0006584425_V2

EFFECTIVITY AKS ALL	SOURCE MRB	INBOARD MAIN FLAP - RIGHT WING
		D633A109-AKS 57-926-02-01

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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE REAR SPAR TO T.E. - OUTBD OF INBD FLAP - INBD OF FIXED T.E. - RIGHT WING			BOEING CARD NO. 57-928-02-01		
DATE	TASK ZONAL (GV)				RELATED CARD		
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL	ENGINE ALL
		ACCESS NOTE			ZONE 661		

Perform an external zonal inspection (GV) of the rear spar to trailing edge - outboard of inboard flap - inboard of fixed trailing edge - right wing. (EZAP)

INTERVAL NOTE: Whichever comes first. The EZAP inspection requirement with interval 18000 FC/6 YR is satisfied by this zonal inspection.

ACCESS NOTE: Flaps down, spoilers raised.

EFFECTIVITY AKS ALL	SOURCE MRB	REAR SPAR TO T.E. - OUTBD OF INBD FLAP - INBD OF FIXED T.E. - RIGHT WING	
		D633A109-AKS 57-928-02-01	Page 1 of 3 Feb 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-928-02-01
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► EWIS**TASK 05-41-06-210-832****1. EXTERNAL - ZONAL (GV): Rear Spar to T.E. - Outbd of Inbd Flap - Inbd of Fixed T.E. -Right Wing**

(Figure 1)

A. General

- (1) This Zonal inspection procedure satisfies the required EZAP-derived Zonal inspection requirement for this zone.

B. Zonal Inspection

NOTE: Flaps down, spoilers raised.

SUBTASK 05-41-06-210-032

- (1) Do the zonal inspection following the procedures in AMM 05-00-00-910-804.
- (2) Perform an external zonal inspection (GV) of the rear spar to trailing edge - outboard of inboard flap - inboard of fixed trailing edge - right wing. (EZAP)

SUBTASK 05-41-06-910-007

- (3) Refer to 20-60-07-913-801 for the protection and caution information that will minimize contamination and accidental damage to EWIS during maintenance.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	REAR SPAR TO T.E. - OUTBD OF INBD FLAP - INBD OF FIXED T.E. - RIGHT WING
		D633A109-AKS 57-928-02-01

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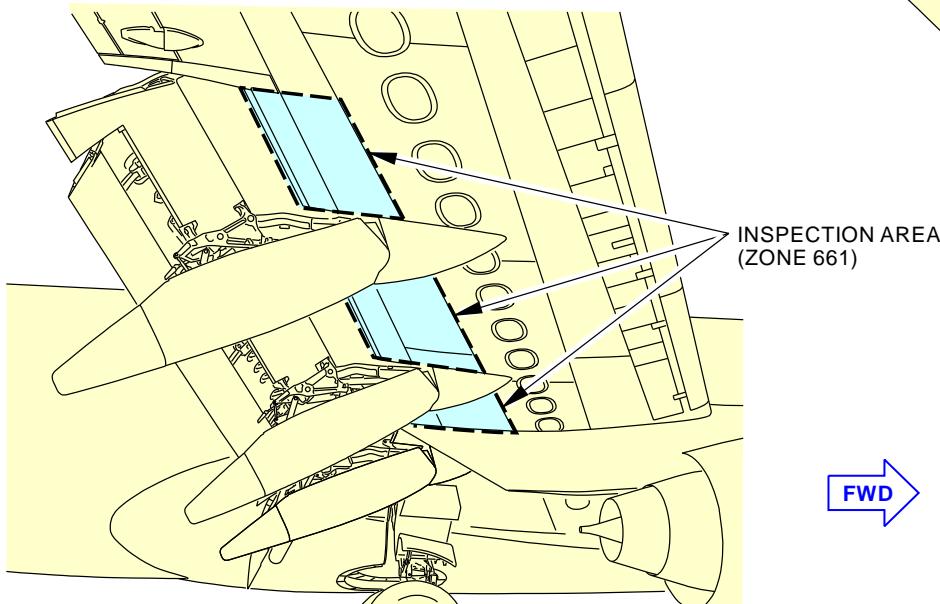
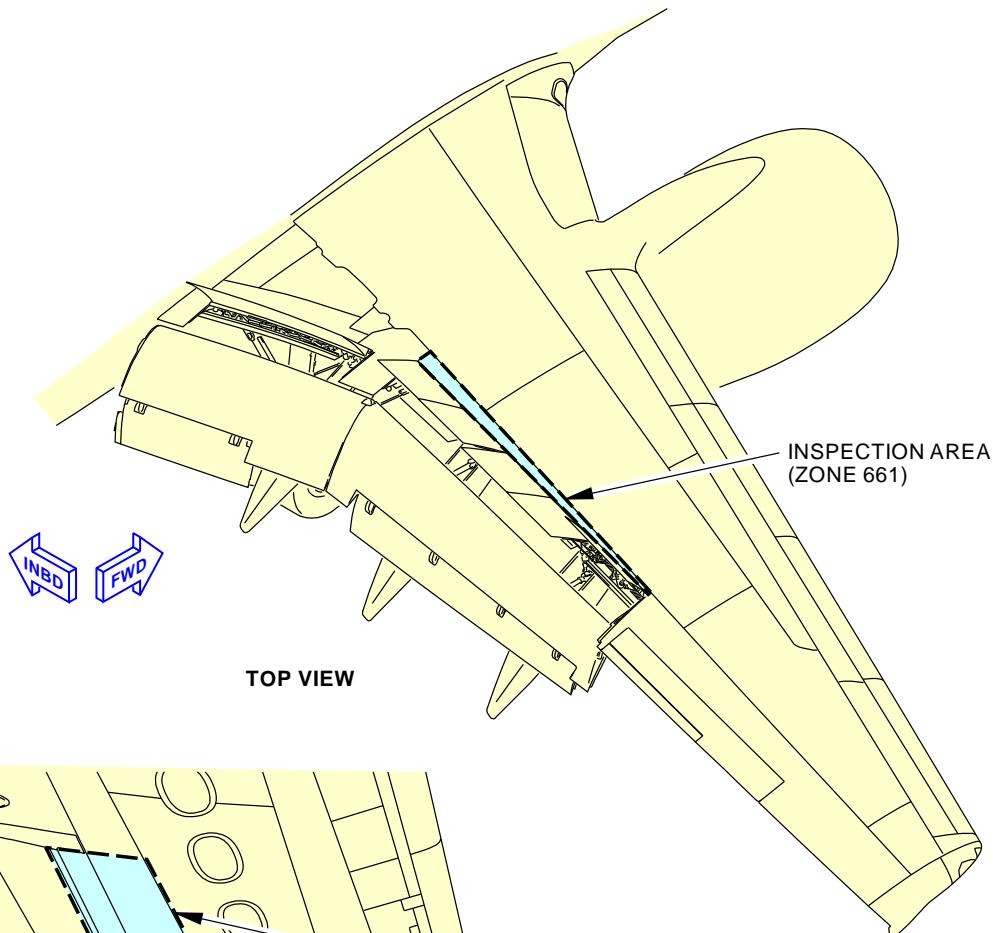
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-928-02-01

L08265 S0006584427_V2

**Rear Spar to Trailing Edge (Outboard of Inboard Flap and Inboard of Fixed Trailing Edge) - Right Wing
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**REAR SPAR TO T.E. - OUTBD OF INBD FLAP - INBD OF FIXED
T.E. - RIGHT WING****D633A109-AKS
57-928-02-01****Page 3 of 3
Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE SPOILER NO 8, 9, 10, 11, 12 - RIGHT WING			BOEING CARD NO.		
DATE	TASK ZONAL (GV)				57-930-02-01		
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY AIRPLANE ALL		
STATION	SKILL AIRPL	ACCESS NOTE			ENGINE ALL		
					ZONE 662 663 664 665 666		

Perform an external zonal inspection (GV) of spoilers no. 8, 9, 10, 11, 12 - right wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Spoilers Raised

EFFECTIVITY AKS ALL	SOURCE MRB	SPOILER NO 8, 9, 10, 11, 12 - RIGHT WING
		D633A109-AKS 57-930-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-930-02-01
				MECH INSP
TASK 05-41-06-210-833				
1. EXTERNAL - ZONAL (GV): SPOILERS NO. 8, 9, 10, 11, 12 - RIGHT WING				
(Figure 1)				
A. Zonal Inspection				
NOTE: Spoilers Raised				
SUBTASK 05-41-06-210-033				
(1) Do a General Visual inspection of spoilers no. 8, 9, 10, 11, 12 - right wing.				
———— END OF TASK ————				
EFFECTIVITY AKS ALL	SOURCE MRB	SPOILER NO 8, 9, 10, 11, 12 - RIGHT WING		
		D633A109-AKS 57-930-02-01	Page 2 of 4 Feb 15/2015	

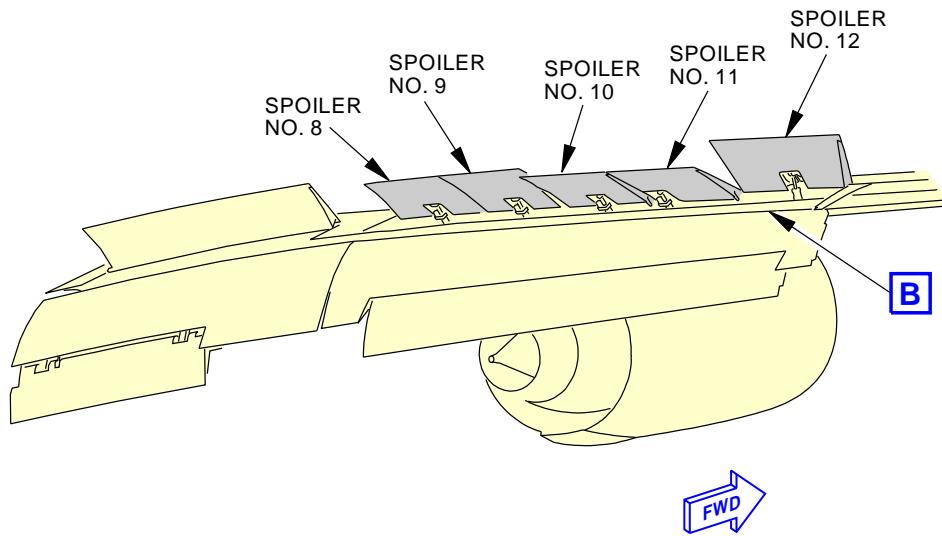
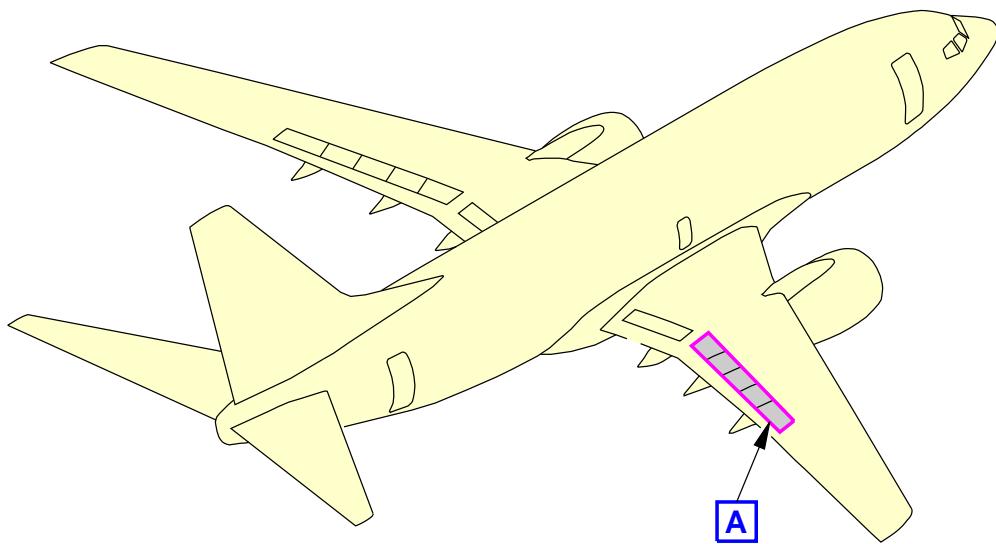
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

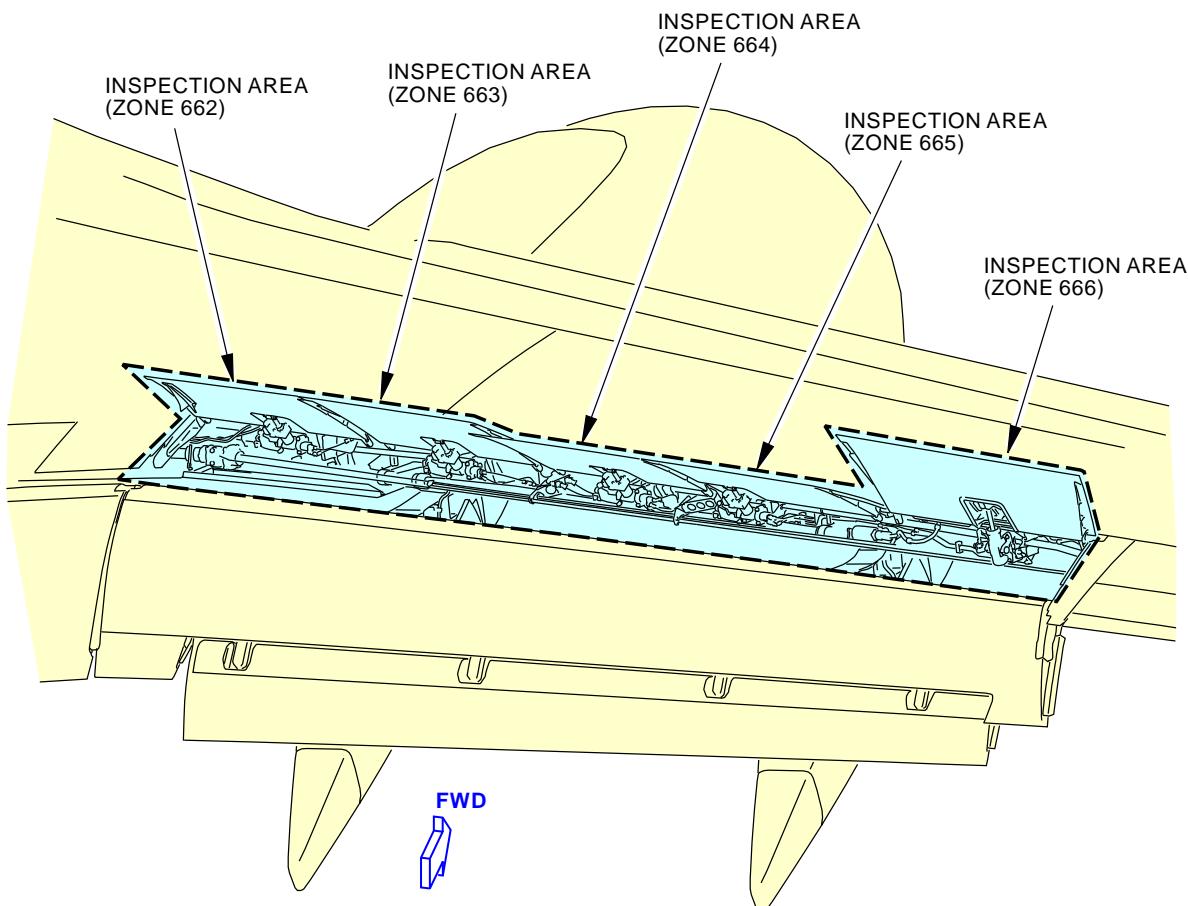
BOEING CARD NO.
57-930-02-01**A**

L05221 S0006584429_V2

**Outboard Spoiler No. 8 thru 12 General Visual (External)
Figure 1 (Sheet 1 of 2)**EFFECTIVITY
AKS ALLSOURCE
MRB**SPOILER NO 8, 9, 10, 11, 12 - RIGHT WING****D633A109-AKS
57-930-02-01****Page 3 of 4
Feb 15/2015**

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO.
				57-930-02-01



L05225 S0006584430_V2

**Outboard Spoiler No. 8 thru 12 General Visual (External)
Figure 1 (Sheet 2 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	SPOILER NO 8, 9, 10, 11, 12 - RIGHT WING
		D633A109-AKS 57-930-02-01

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Feb 15/2015

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE OUTBOARD FLAPS - RIGHT WING			BOEING CARD NO. 57-932-02-01		
DATE	TASK ZONAL (GV)				RELATED CARD		
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 5500 FC 30 MO	REPEAT 5500 FC 30 MO	APPLICABILITY	AIRPLANE ALL	ENGINE ALL
STATION	SKILL AIRPL	ACCESS NOTE				ZONE 667	

Perform an external zonal inspection (GV) of the outboard flaps - right wing.

INTERVAL NOTE: Whichever comes first.

ACCESS NOTE: Flaps extended.

EFFECTIVITY AKS ALL	SOURCE MRB	OUTBOARD FLAPS - RIGHT WING
		D633A109-AKS 57-932-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-932-02-01
------	-------------	---------	------------------	--

TASK 05-41-06-210-834

MECH

INSP

1. EXTERNAL - ZONAL (GV): OUTBOARD FLAPS - RIGHT WING

(Figure 1)

A. Zonal InspectionNOTE: Flaps extended.

SUBTASK 05-41-06-210-034

- (1) Do a General Visual inspection of the outboard flaps - right wing.

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	OUTBOARD FLAPS - RIGHT WING
		D633A109-AKS 57-932-02-01

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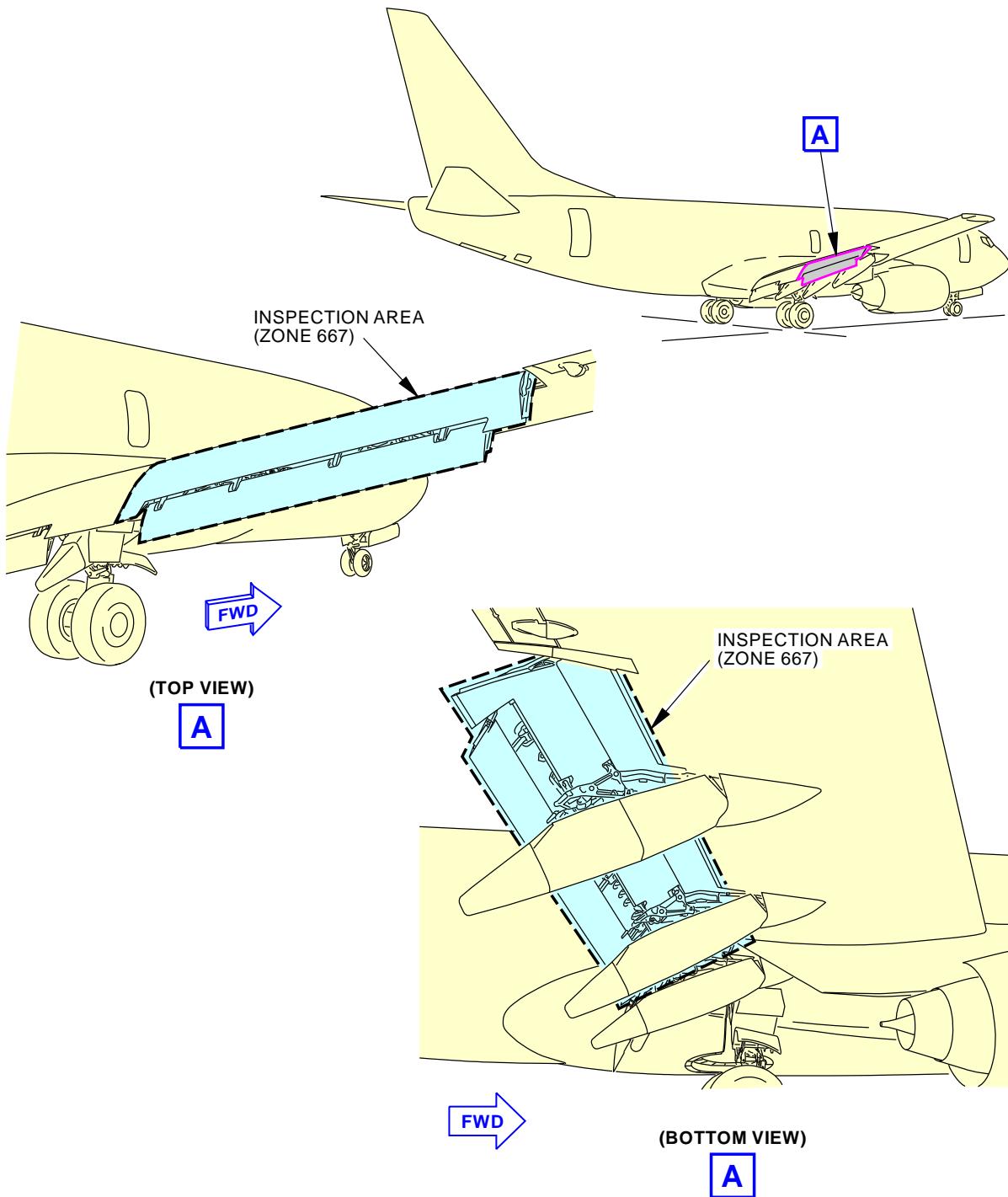
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-932-02-01

L03385 S0006584432_V2

**Outboard Flap - Right Wing General Visual (External)
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**OUTBOARD FLAPS - RIGHT WING****D633A109-AKS
57-932-02-01****Page 3 of 3
Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FIXED TRAILING EDGE - RIGHT WING			BOEING CARD NO. 57-934-02-01		
DATE	TASK ZONAL (GV)				RELATED CARD		
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL	ENGINE ALL
		ACCESS			ZONE 671		

Perform an external zonal inspection (GV) of the fixed trailing edge - right wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	FIXED TRAILING EDGE - RIGHT WING
		D633A109-AKS 57-934-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-934-02-01
				MECH INSP
TASK 05-41-06-210-835				
1. EXTERNAL - ZONAL (GV): FIXED TRAILING EDGE - RIGHT WING				
(Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-06-210-035				
(1) Do a General Visual inspection of the fixed trailing edge - right wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL	SOURCE MRB	FIXED TRAILING EDGE - RIGHT WING		
		D633A109-AKS 57-934-02-01	Page 2 of 3 Feb 15/2015	

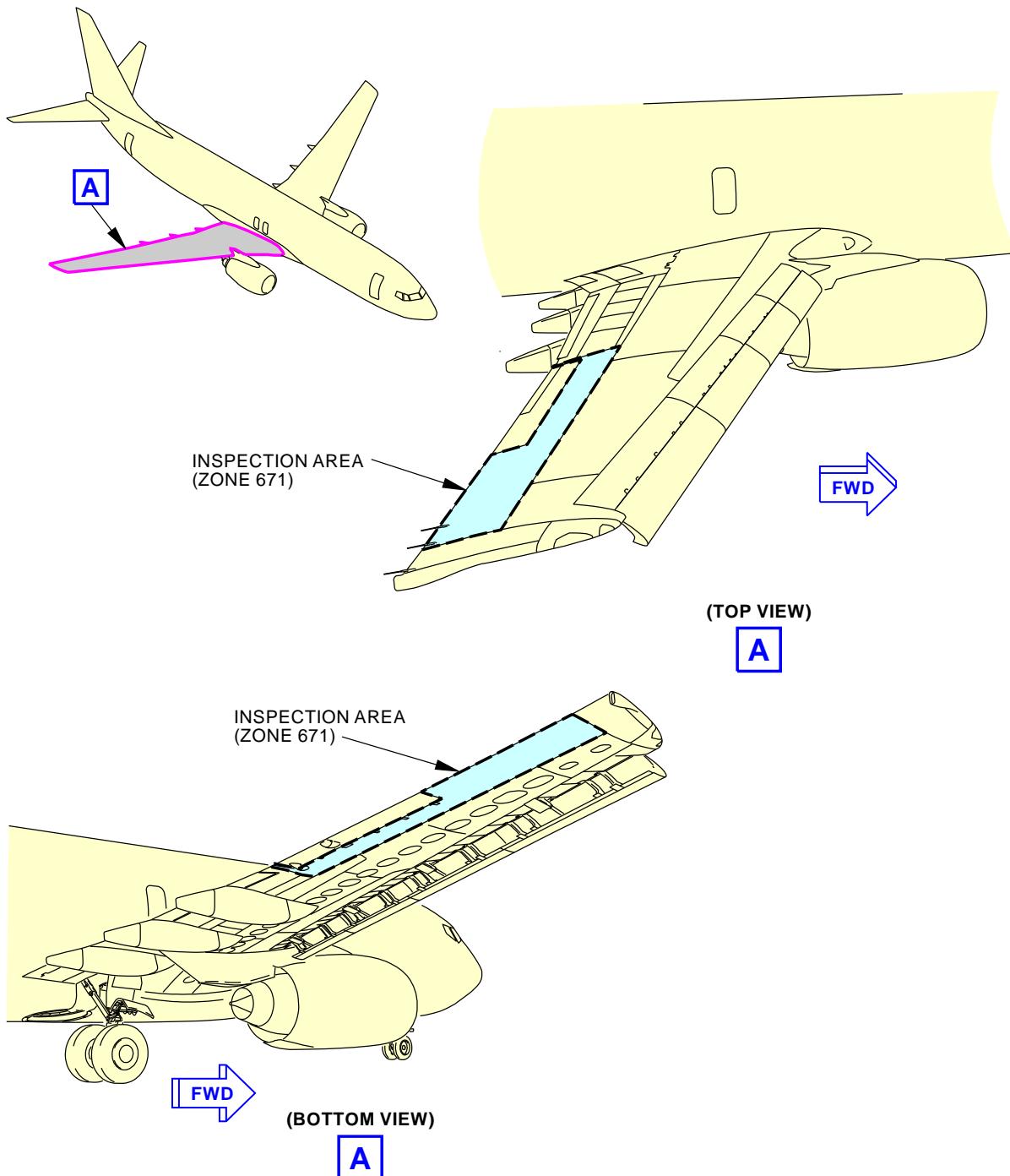
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-934-02-01

Fixed Trailing Edge - Right Wing General Visual (External)
Figure 1

L03407 S0006584434_V2

EFFECTIVITY
AKS ALLSOURCE
MRB**FIXED TRAILING EDGE - RIGHT WING**D633A109-AKS
57-934-02-01Page 3 of 3
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AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FIXED TRAILING EDGE - RIGHT WING			BOEING CARD NO.
DATE	TASK ZONAL (GV)				57-936-02-01
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 10 YR	REPEAT 10 YR	RELATED CARD
STATION	SKILL AIRPL				APPLICABILITY
		ACCESS 671AB 671AT 671BB 671BT 671CB 671DB 671EB 671FB			ZONE 671

Perform an internal zonal inspection (GV) of the fixed trailing edge - right wing.

EFFECTIVITY AKS ALL	SOURCE MRB	FIXED TRAILING EDGE - RIGHT WING
		D633A109-AKS 57-936-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-936-02-01
TASK 05-41-06-210-836				MECH INSP

1. INTERNAL - ZONAL (GV): FIXED TRAILING EDGE - RIGHT WING
(Figure 1)

A. Zonal Inspection

SUBTASK 05-41-06-010-011

(1) Open these access panels:

<u>Number</u>	<u>Name/Location</u>
671AB	Lower Outboard Fixed Trailing Edge Access Panel
671AT	Upper Outboard Fixed Trailing Edge, Quadrant Bolt Access Panel
671BB	Lower Outboard Fixed Trailing Edge Access Panel
671BT	Upper Outboard Fixed Trailing Edge, Pulley Bolt Access Panel
671CB	Lower Outboard Fixed Trailing Edge Access Panel
671DB	Lower Outboard Fixed Trailing Edge Access Panel
671EB	Lower Outboard Fixed Trailing Edge, Wedge Access Panel
671FB	Lower Outboard Fixed Trailing Edge, Wedge Access Panel

SUBTASK 05-41-06-210-036

(2) Do a General Visual inspection of the fixed trailing edge - right wing.

SUBTASK 05-41-06-410-011

(3) Close these access panels:

<u>Number</u>	<u>Name/Location</u>
671AB	Lower Outboard Fixed Trailing Edge Access Panel
671AT	Upper Outboard Fixed Trailing Edge, Quadrant Bolt Access Panel
671BB	Lower Outboard Fixed Trailing Edge Access Panel
671BT	Upper Outboard Fixed Trailing Edge, Pulley Bolt Access Panel
671CB	Lower Outboard Fixed Trailing Edge Access Panel
671DB	Lower Outboard Fixed Trailing Edge Access Panel
671EB	Lower Outboard Fixed Trailing Edge, Wedge Access Panel
671FB	Lower Outboard Fixed Trailing Edge, Wedge Access Panel

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	FIXED TRAILING EDGE - RIGHT WING
		D633A109-AKS 57-936-02-01

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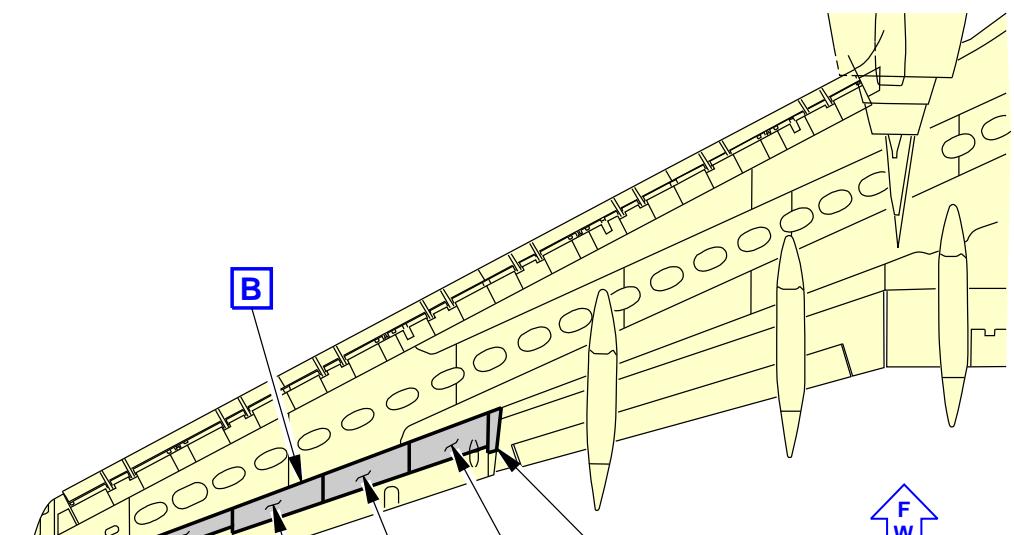
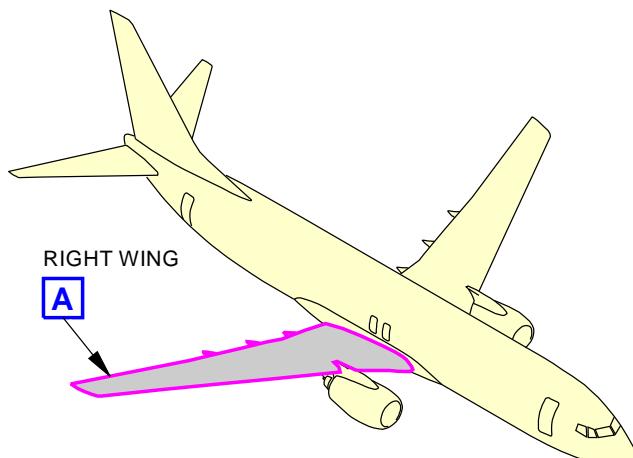
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-936-02-01**RIGHT WING
(BOTTOM VIEW)**

L03314 S0000160643_V3

**Fixed Trailing Edge - Right Wing General Visual (Internal)
Figure 1 (Sheet 1 of 2)**

EFFECTIVITY AKS ALL	SOURCE MRB	FIXED TRAILING EDGE - RIGHT WING
		D633A109-AKS 57-936-02-01

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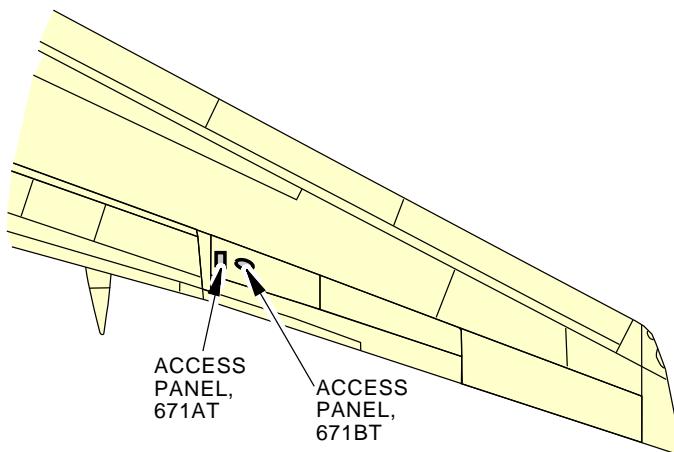
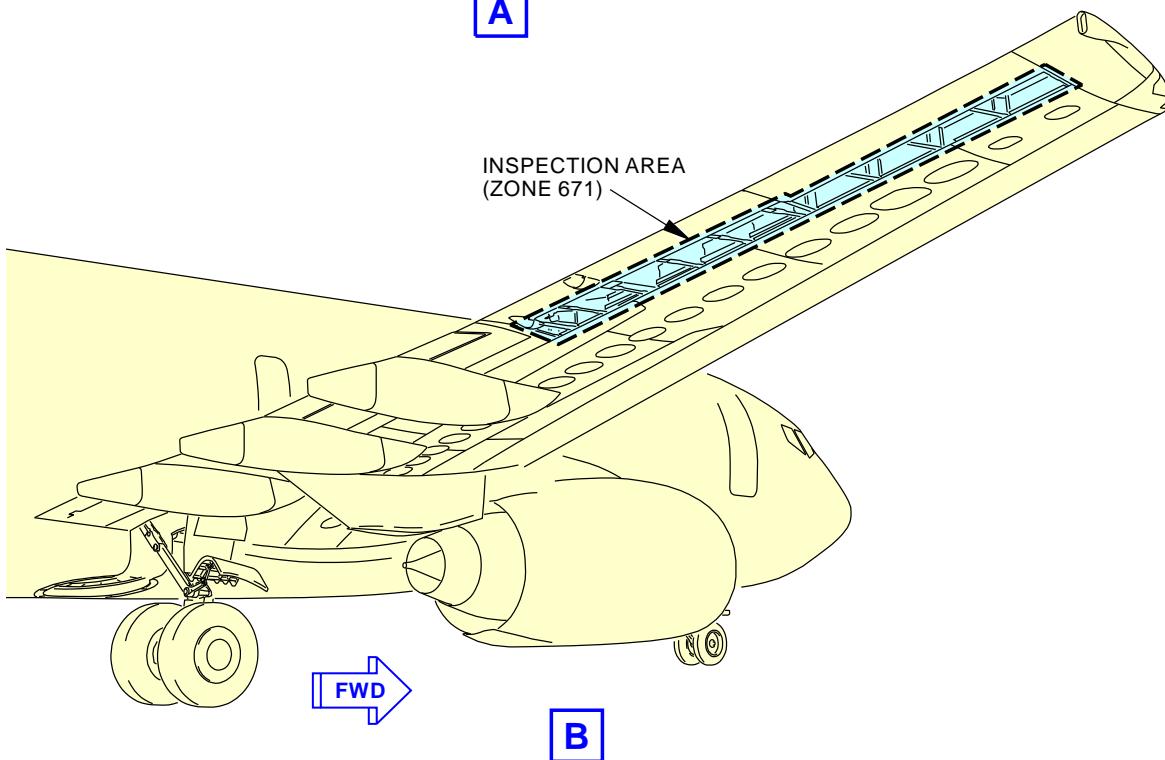
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-936-02-01**RIGHT WING
(TOP VIEW)****A**

L07711 S0006584437_V4

**Fixed Trailing Edge - Right Wing General Visual (Internal)
Figure 1 (Sheet 2 of 2)**EFFECTIVITY
AKS ALLSOURCE
MRB**FIXED TRAILING EDGE - RIGHT WING****D633A109-AKS
57-936-02-01****Page 4 of 4
Feb 15/2015**

AKS

737-600/700/800/900

TASK CARDS

AIRLINE CARD NO		TITLE FIXED TRAILING EDGE - RIGHT WING			BOEING CARD NO. 57-938-02-01		
DATE	TASK ZONAL (GV)				RELATED CARD		
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1 1.2 NOTE	THRESHOLD 6600 FC 36 MO	REPEAT 6600 FC 36 MO	APPLICABILITY	AIRPLANE ALL	ENGINE ALL
		ACCESS 671AB 671BB NOTE			ZONE 671		

Perform an internal zonal inspection (GV) of the fixed trailing edge - right wing. (EZAP)

INTERVAL NOTE: Whichever comes first. The EZAP inspection requirement with interval 36000 FC/12 YR is satisfied by this zonal inspection.

ACCESS NOTE: Aileron control area only.

EFFECTIVITY AKS ALL	SOURCE MRB	FIXED TRAILING EDGE - RIGHT WING
		D633A109-AKS 57-938-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-938-02-01
				MECH INSP
EWIS TASK 05-41-06-210-837				
1. INTERNAL - ZONAL (GV): Fixed Trailing Edge - Right Wing (Figure 1)				
A. General (1) This Zonal inspection procedure satisfies the required EZAP-derived Zonal inspection requirement for this zone.				
B. Zonal Inspection SUBTASK 05-41-06-010-012 (1) Open these access panels: Number Name/Location 671AB Lower Outboard Fixed Trailing Edge Access Panel 671BB Lower Outboard Fixed Trailing Edge Access Panel NOTE: Aileron control area only.				
SUBTASK 05-41-06-210-037 (2) Do the zonal inspection following the procedures in AMM 05-00-00-910-804. (3) Perform an internal zonal inspection (GV) of the fixed trailing edge - right wing. (EZAP)				
SUBTASK 05-41-06-910-004 (4) Refer to 20-60-07-913-801 for the protection and caution information that will minimize contamination and accidental damage to EWIS during maintenance.				
SUBTASK 05-41-06-410-012 (5) Close these access panels: Number Name/Location 671AB Lower Outboard Fixed Trailing Edge Access Panel 671BB Lower Outboard Fixed Trailing Edge Access Panel				
— END OF TASK —				

EFFECTIVITY AKS ALL	SOURCE MRB	FIXED TRAILING EDGE - RIGHT WING
		D633A109-AKS 57-938-02-01

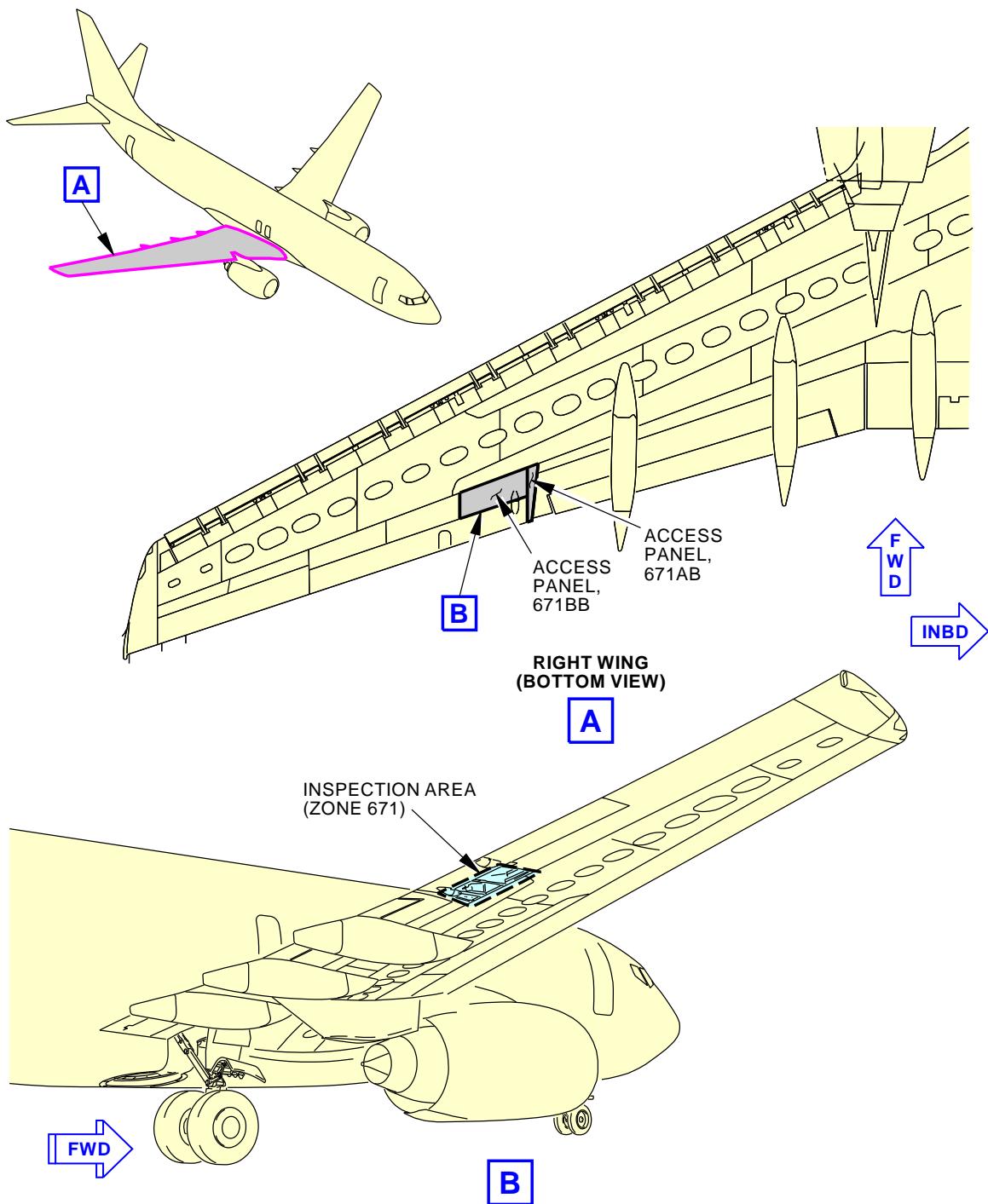
AKS737-600/700/800/900
TASK CARDS

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-938-02-01

Aileron - Right Wing General Visual (Internal)
Figure 1

L03323 S0006584439_V2

EFFECTIVITY AKS ALL	SOURCE MRB	FIXED TRAILING EDGE - RIGHT WING
		D633A109-AKS 57-938-02-01

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE AILERON - RIGHT WING			BOEING CARD NO. 57-940-02-01
DATE	TASK ZONAL (GV)				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING	VERSION 1.1	THRESHOLD 6600 FC	REPEAT 6600 FC	APPLICABILITY
STATION	SKILL AIRPL	1.2	36 MO	36 MO	AIRPLANE ALL ENGINE ALL
		ACCESS			ZONE 672

Perform an external zonal inspection (GV) of the aileron - right wing.

INTERVAL NOTE: Whichever comes first.

EFFECTIVITY AKS ALL	SOURCE MRB	AILERON - RIGHT WING
		D633A109-AKS 57-940-02-01

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-940-02-01
				MECH INSP
TASK 05-41-06-210-838				
1. EXTERNAL - ZONAL (GV): AILERON - RIGHT WING				
(Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-06-210-038				
(1) Do a General Visual inspection of the aileron - right wing.				
———— END OF TASK ——				
EFFECTIVITY AKS ALL		SOURCE MRB	AILERON - RIGHT WING	
			D633A109-AKS 57-940-02-01	Page 2 of 3 Feb 15/2015

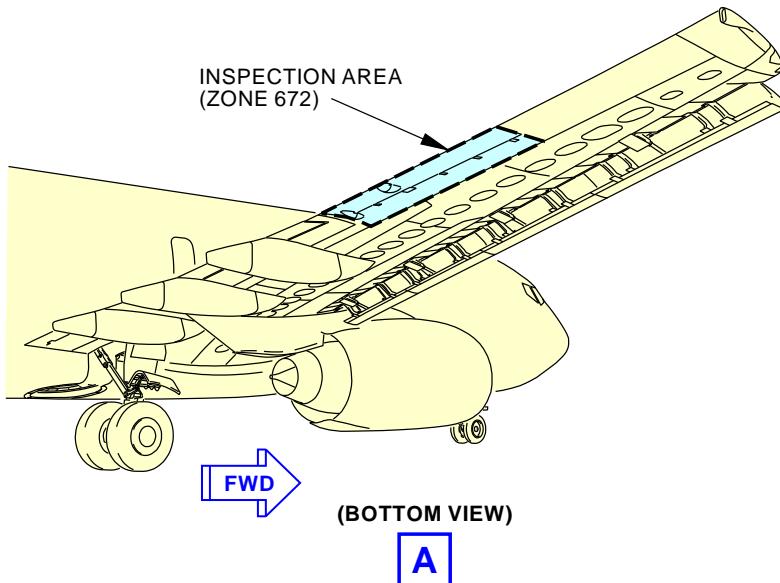
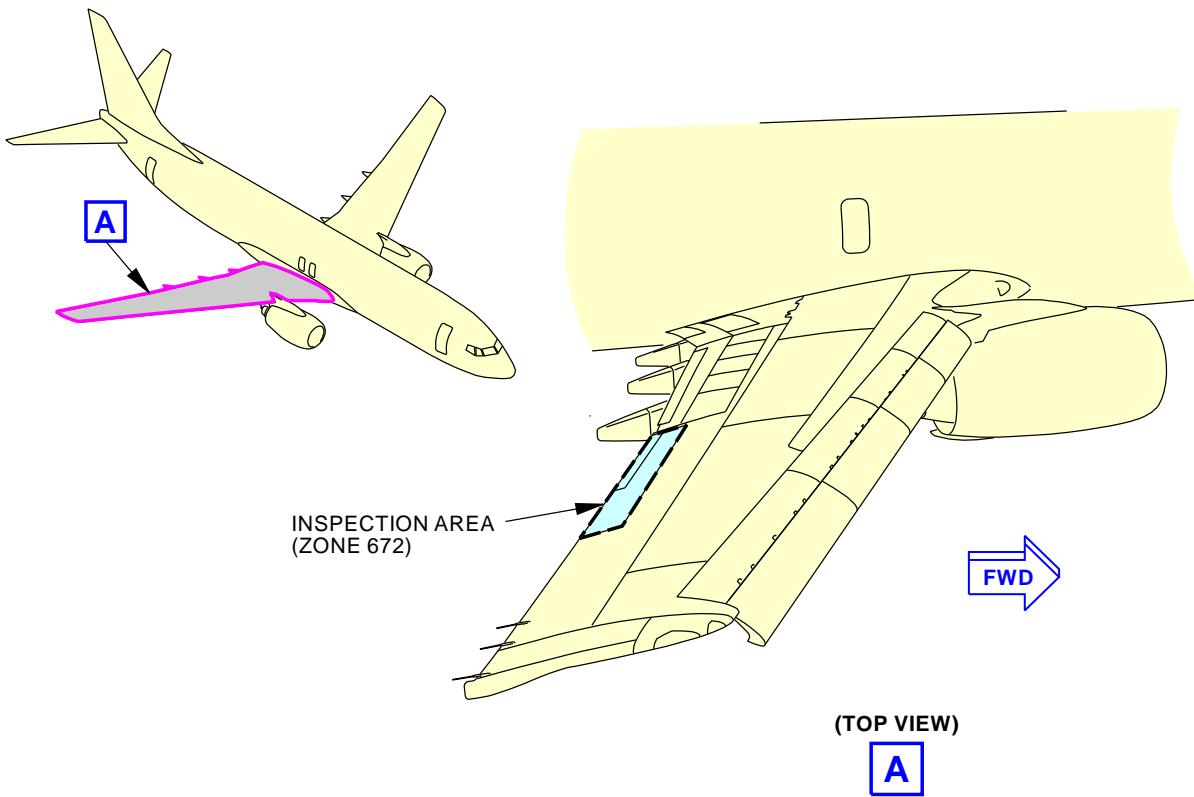
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-940-02-01

L03330 S0006584441_V2

**Aileron - Right Wing General Visual (External)
Figure 1**EFFECTIVITY
AKS ALLSOURCE
MRB**AILERON - RIGHT WING****D633A109-AKS
57-940-02-01****Page 3 of 3
Feb 15/2015**

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE WINGLET - LEFT WING			BOEING CARD NO. 57-950-01-01
DATE	TASK ZONAL (GV)				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING TIP	VERSION 1.1	THRESHOLD 36 MO	REPEAT 36 MO	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL NOTE
		ACCESS		ZONE 527	

Perform an external zonal inspection (GV) of the winglet - left wing.

Note: This task satisfies the requirement of the Airplane Partners Boeing (APB) task 57-942-01-0.

AIRPLANE NOTE: Applicable only on airplanes with winglet installed.

EFFECTIVITY AKS ALL	SOURCE MRB	WINGLET - LEFT WING	
		D633A109-AKS 57-950-01-01	Page 1 of 3 Jun 15/2015

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-950-01-01
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TASK 05-41-05-210-802

1. EXTERNAL - ZONAL (GV): WINGLET - LEFT WING

(Figure 1)

A. Zonal Inspection

SUBTASK 05-41-05-210-002

- (1) Do a General Visual inspection of the winglet - left wing.

NOTE: This task satisfies the requirement of the Airplane Partners Boeing (APB) task 57-942-01-0.

— END OF TASK —

EFFECTIVITY AKS ALL	SOURCE MRB	WINGLET - LEFT WING
		D633A109-AKS 57-950-01-01

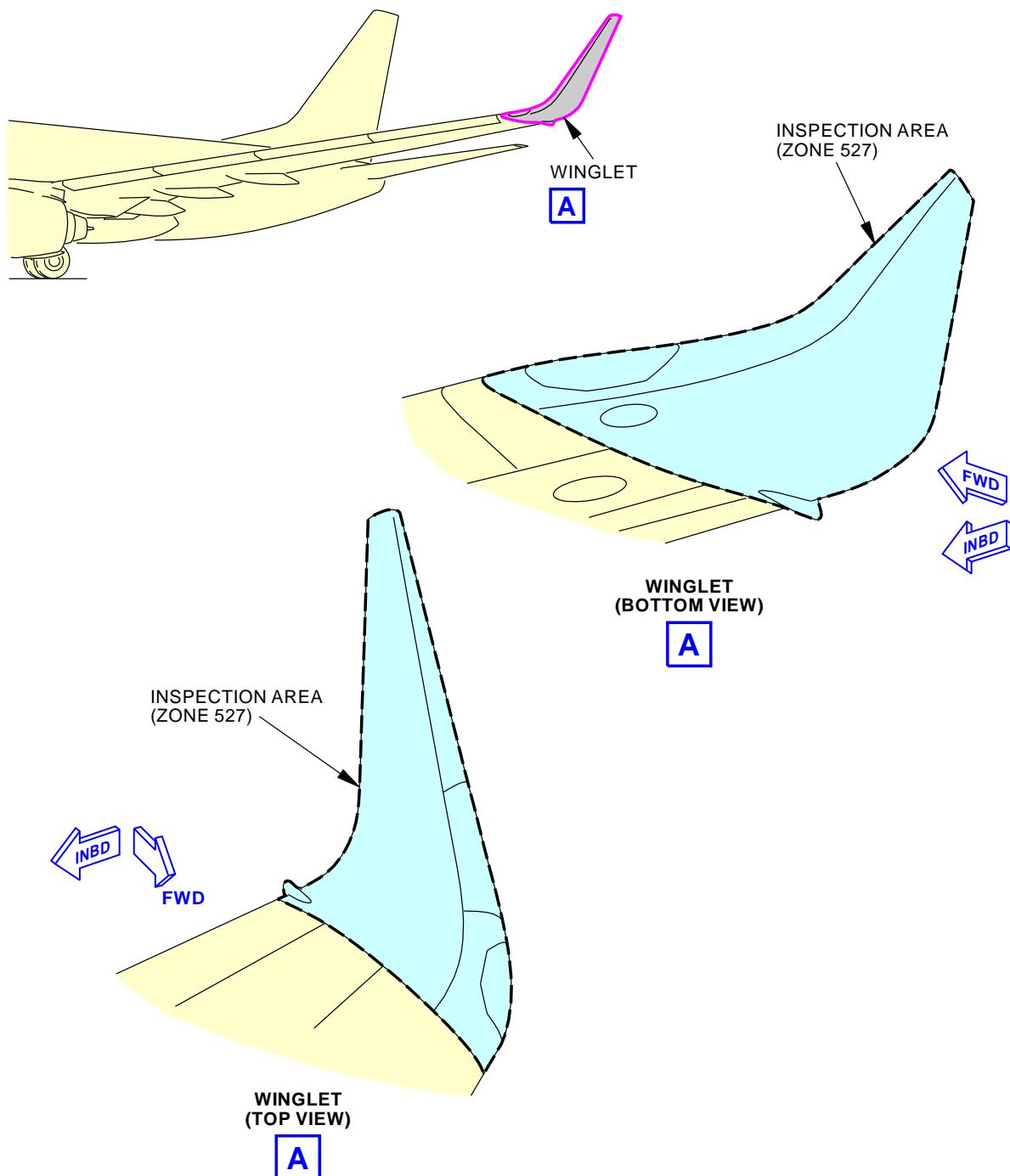
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-950-01-01

**Left Winglet - General Visual (External)
Figure 1**

M48373 S0006584277_V2

EFFECTIVITY
AKS ALLSOURCE
MRB**WINGLET - LEFT WING****D633A109-AKS
57-950-01-01****Page 3 of 3
Feb 15/2015**

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE WINGLET - LEFT WING			BOEING CARD NO. 57-952-01-01
DATE	TASK ZONAL (GV)				RELATED CARD
TAIL NUMBER	WORK AREA LEFT WING TIP	VERSION 1.1	THRESHOLD 3 YR	REPEAT 3 YR	APPLICABILITY AIRPLANE ENGINE ALL ALL NOTE
STATION	SKILL AIRPL				ZONE 527
		ACCESS 527AB			

Perform an internal zonal inspection (GV) of the winglet - left wing.

Note: This task satisfies the requirement of the Airplane Partners Boeing (APB) task 57-944-01-0.

AIRPLANE NOTE: Applicable only to airplanes with winglet installed.

EFFECTIVITY AKS ALL	SOURCE MRB	WINGLET - LEFT WING	
		D633A109-AKS 57-952-01-01	Page 1 of 3 Jun 15/2015

AKS**737-600/700/800/900
TASK CARDS**

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-952-01-01
------	-------------	---------	------------------	--

TASK 05-41-05-210-803

MECH

INSP

1. INTERNAL - ZONAL (GV): WINGLET - LEFT WING

(Figure 1)

A. Zonal Inspection

SUBTASK 05-41-05-010-001

- (1) Open this access panel:

Number Name/Location

527AB Winglet Access Panel

SUBTASK 05-41-05-210-003

- (2) Do a General Visual inspection of the winglet - left wing.

NOTE: This task satisfies the requirement of the Airplane Partners Boeing (APB) task 57-944-01-0.

SUBTASK 05-41-05-410-001

- (3) Close this access panel:

Number Name/Location

527AB Winglet Access Panel

———— END OF TASK ————

EFFECTIVITY AKS ALL	SOURCE MRB	WINGLET - LEFT WING
		D633A109-AKS 57-952-01-01

Page 2 of 3
Feb 15/2015

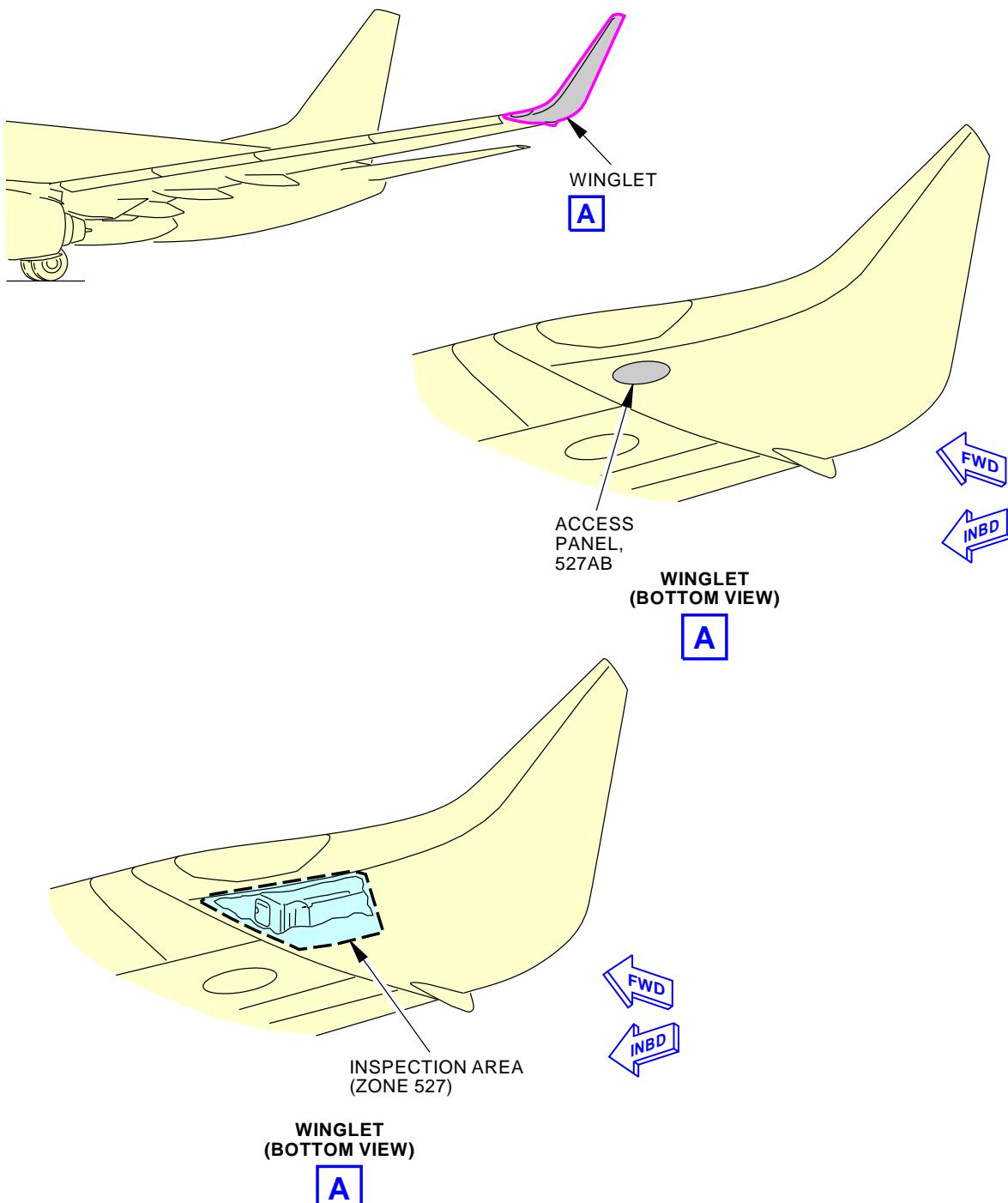
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-952-01-01

**Left Winglet - General Visual (Internal)
Figure 1**

M48376 S0006584279_V2

EFFECTIVITY
AKS ALLSOURCE
MRB**WINGLET - LEFT WING****D633A109-AKS
57-952-01-01****Page 3 of 3
Feb 15/2015**

AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE WINGLET - RIGHT WING			BOEING CARD NO. 57-960-02-01
DATE	TASK ZONAL (GV)				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING TIP	VERSION 1.1	THRESHOLD 36 MO	REPEAT 36 MO	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL NOTE
		ACCESS		ZONE 627	

Perform an external zonal inspection (GV) of the winglet - right wing.

Note: This task satisfies the requirement of the Airplane Partners Boeing (APB) task 57-946-01-0.

AIRPLANE NOTE: Applicable only to airplanes with winglet installed.

EFFECTIVITY AKS ALL	SOURCE MRB	WINGLET - RIGHT WING
		D633A109-AKS 57-960-02-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-960-02-01
				MECH INSP
TASK 05-41-06-210-802				
1. EXTERNAL - ZONAL (GV): WINGLET - RIGHT WING				
(Figure 1)				
A. Zonal Inspection				
SUBTASK 05-41-06-210-002				
(1) Do a General Visual inspection of the winglet - right wing.				
NOTE: This task satisfies the requirement of the Airplane Partners Boeing (APB) task 57-946-01-0.				
— END OF TASK —				

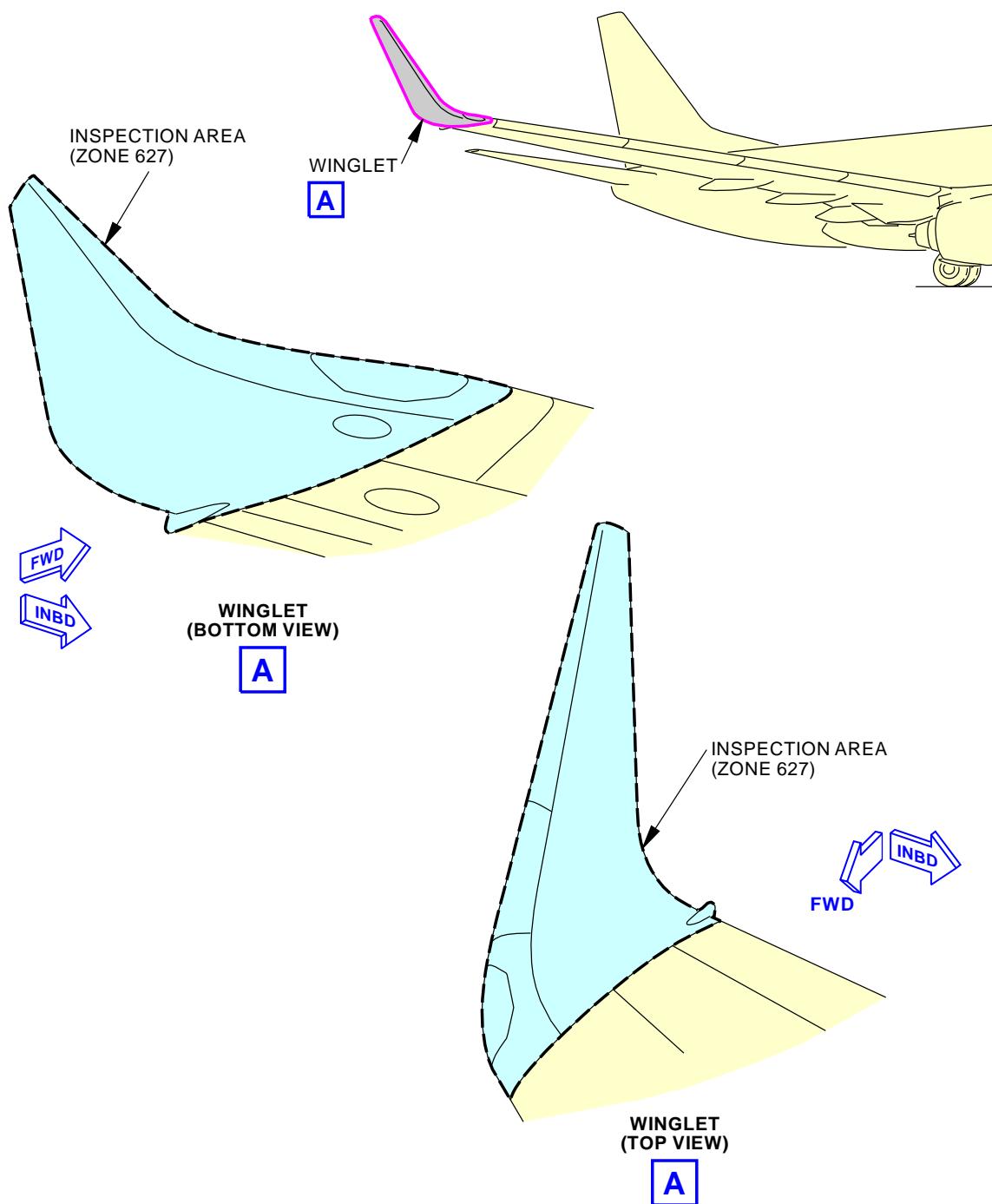
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-960-02-01

**Right Winglet - General Visual (External)
Figure 1**

M48410 S0006584362_V2

EFFECTIVITY
AKS ALLSOURCE
MRB**WINGLET - RIGHT WING****D633A109-AKS
57-960-02-01****Page 3 of 3
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AKS**737-600/700/800/900
TASK CARDS**

AIRLINE CARD NO		TITLE WINGLET - RIGHT WING			BOEING CARD NO. 57-962-02-01
DATE	TASK ZONAL (GV)				RELATED CARD
TAIL NUMBER	WORK AREA RIGHT WING TIP	VERSION 1.1	THRESHOLD 3 YR	REPEAT 3 YR	APPLICABILITY
STATION	SKILL AIRPL				AIRPLANE ENGINE ALL ALL NOTE
		ACCESS 627AB			ZONE 627

Perform an internal zonal inspection (GV) of the winglet - right wing.

Note: This task satisfies the requirement of the Airplane Partners Boeing (APB) task 57-948-01-0.

AIRPLANE NOTE: Applicable only to airplanes with winglet installed.

EFFECTIVITY AKS ALL	SOURCE MRB	WINGLET - RIGHT WING
		D633A109-AKS 57-962-02-01

AKS



737-600/700/800/900 TASK CARDS

DATE	TAIL NUMBER	STATION	AIRLINE CARD NO.	BOEING CARD NO. 57-962-02-01				
				MECH INSP				
TASK 05-41-06-210-803								
1. INTERNAL - ZONAL (GV): WINGLET - RIGHT WING								
(Figure 1)								
A. Zonal Inspection								
SUBTASK 05-41-06-010-001								
(1) Open this access panel:								
<table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>627AB</td> <td>Winglet Access Panel</td> </tr> </tbody> </table>				<u>Number</u>	<u>Name/Location</u>	627AB	Winglet Access Panel	
<u>Number</u>	<u>Name/Location</u>							
627AB	Winglet Access Panel							
SUBTASK 05-41-06-210-003								
(2) Do a General Visual inspection of the winglet - right wing.								
<p><u>NOTE:</u> This task satisfies the requirement of the Airplane Partners Boeing (APB) task 57-948-01-0.</p>								
SUBTASK 05-41-06-410-001								
(3) Close this access panel:								
<table> <thead> <tr> <th><u>Number</u></th> <th><u>Name/Location</u></th> </tr> </thead> <tbody> <tr> <td>627AB</td> <td>Winglet Access Panel</td> </tr> </tbody> </table>				<u>Number</u>	<u>Name/Location</u>	627AB	Winglet Access Panel	
<u>Number</u>	<u>Name/Location</u>							
627AB	Winglet Access Panel							
———— END OF TASK ————								

EFFECTIVITY AKS ALL	SOURCE MRB	WINGLET - RIGHT WING
		D633A109-AKS 57-962-02-01

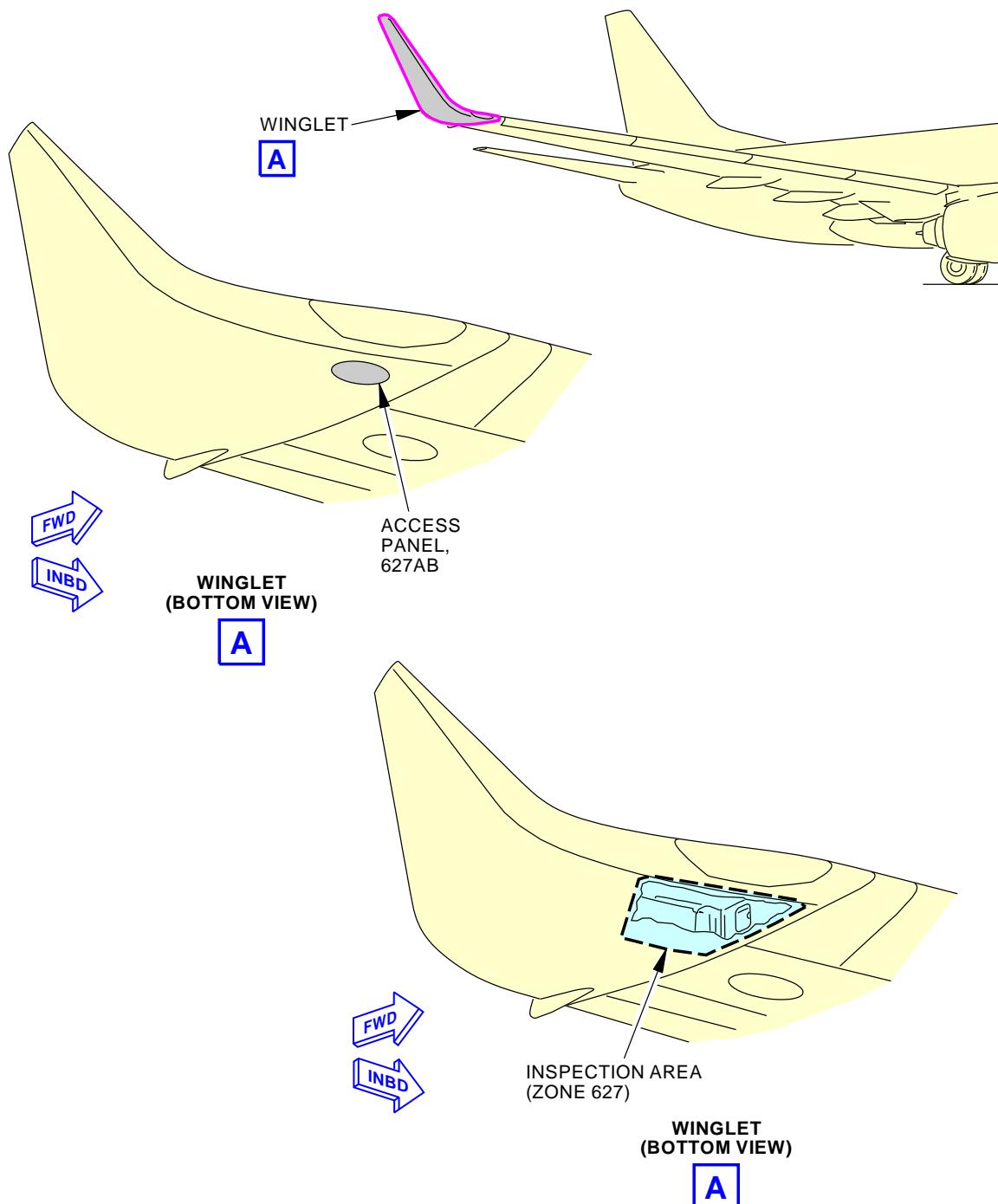
AKS**737-600/700/800/900
TASK CARDS**

DATE

TAIL NUMBER

STATION

AIRLINE CARD NO.

BOEING CARD NO.
57-962-02-01**Right Winglet - General Visual (Internal)
Figure 1**

M48411 S0006584364_V2

EFFECTIVITY
AKS ALLSOURCE
MRB**WINGLET - RIGHT WING****D633A109-AKS
57-962-02-01****Page 3 of 3
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