



Problem Statement ID - 1723

Problem Statement Title- Prediction of Aluminium wire rod physical properties through AI, ML or any modern technique for better productivity and quality control.

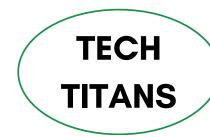
Theme- Miscellaneous

PS Category- Software

Team ID- 33891

Team Name-Tech Titans





WireSense - Al Aluminium Control



WHAT IS THE PROBLEM?

How can modern techniques like ML/AI help in predicting the physical properties of Aluminium wire rods more effectively?



WATCH THE DEMO



TECH STACK







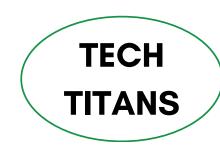






PROPOSED SOLUTION

- 1. Al/ML-powered prediction software: Develop a software solution using Al and machine learning algorithms to predict the physical properties of aluminum wire based on various input parameters.
- 2. Real-time monitoring dashboard: Implement a realtime dashboard that provides comprehensive graphs for continuous monitoring of key parameters during production.
- **3. Intelligent parameter suggestions:** Incorporate an intelligent system that automatically suggests optimal parameter adjustments to maintain the desired properties when variations occur.
- **4. Automated production alerts:** Enable automatic alerts to notify the production line of necessary changes or issues in real time, ensuring consistent quality control.



TECHNICAL APPROACH



MODEL DEVELOPMENT



Gather historical and real-time data from various sources.



Clean and normalize data, handle missing values.



Feature engineering and selection.



Train multiple models using different algorithms.



Perform cross-validation and hyperparameter tuning.



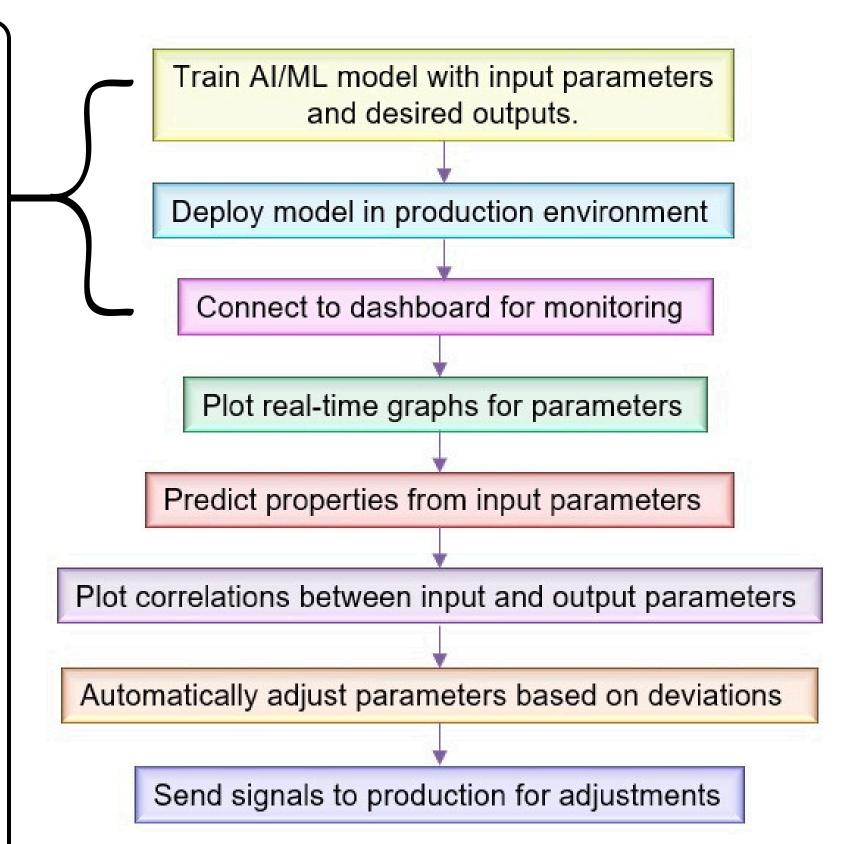
Ensemble top-performing models for improved accuracy.

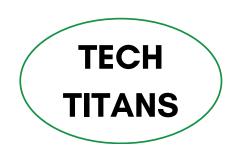


Develop API for model integration with production systems.



Create user interface for monitoring and control.





UNIQUENESS

The **ensemble model** consists of four components, each chosen for specific strengths:

1.RNN+LSTM handles the sequential nature of the NALCO dataset, capturing temporal dependencies. (Enhances Relationships).

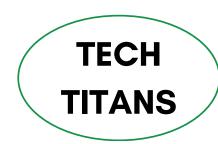
- 2.**GWO** + **ELM** ensures fast optimization, ideal for large datasets and real-time quality control. (**Enhances Speed**).
- 3.BNN calculates uncertainty and confidence in predictions, improving decision-making in quality control. (Enhances confidence).
- 4.**SVM** provides strong generalization by analyzing complex relationships, reducing the chances of incorrect decisions. (**Enhances Decision Making**)

SMART INDIA

2024

Dataset D3 D2 **Base Models.** Each has its own strength. Pred 1 Pred 4 Pred 2 Pred 3 **Strong Ensemble Model has** Ensemble Meta Model strengths of all the base models thus, enhanced predictions Final **Prediction**

^{*} For more detailed description of models refer the last slide *



FEASIBILITY AND VIABILITY



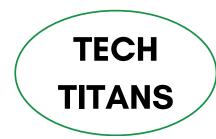
- **Proven Scalability of AI Libraries:** These libraries are well-supported, easy to integrate, and scalable, making them ideal for building advanced AI solutions.
- Flutter for Cross-Platform Development: Flutter's crossplatform capability and performance make it a costeffective solution for real-time web, mobile, and desktop applications.
- Simplified Machine Learning Integration: With modern ML tools, building and fine-tuning such models is straightforward, and they can be effectively integrated into various processes.
- Readily Implementable Real-Time Alert System: Libraries like Twilio and Firebase make implementing customizable alert systems for real-time notifications via the software application.

CHALLENGES

- Limited availability and poor quality of data related to production parameters.
- Resistance to change in traditional manufacturing processes.
- Ensuring model accuracy

STRATEGIES

- Implement strong data governance and quality assurance processes.
- Provide thorough training and change management support.
- Develop a phased implementation approach with continuous validation.
- Collaborate with cybersecurity experts to ensure system integrity.



IMPACT, BENEFITS and REFERENCES



IMPACTS

- Enhanced product quality and consistency.
- Improved production efficiency leads to reduced waste.
- Strengthened process control and decision-making capabilities.
- Attainment of **competitive advantage** in the aluminum manufacturing industry.

BENEFITS

- **Economic:** Reduced production costs, enhanced yield, and creation of higher-value products.
- **Environmental:** Decreased energy consumption and material waste.
- **Social:** Upskilling of the workforce, and improved job satisfaction through advanced technologies.

REFERENCES

- <u>Prediction of the Mechanical Properties of Aluminum Alloy Using</u>
 <u>Bayesian Learning for Neural Networks | SpringerLink</u>
- <u>Machine Learning Prediction of Aluminum Alloy Stress-Strain</u>
 <u>Curves at Variable Temperatures with Failure Analysis | Journal of Failure Analysis and Prevention (springer.com)</u>
- <u>Prediction of Mechanical Properties of Aluminium Alloy Strip</u>
 <u>Using the Extreme Learning Machine Model Optimized by the Gray Wolf Algorithm</u>
- <u>Prediction of Mechanical Properties of Wrought Aluminium Alloys</u>
 <u>Using Feature Engineering Assisted Machine Learning Approach</u>
- <u>Mechanical properties prediction of high strength aluminium</u> <u>alloy components formed under the PHF process</u>