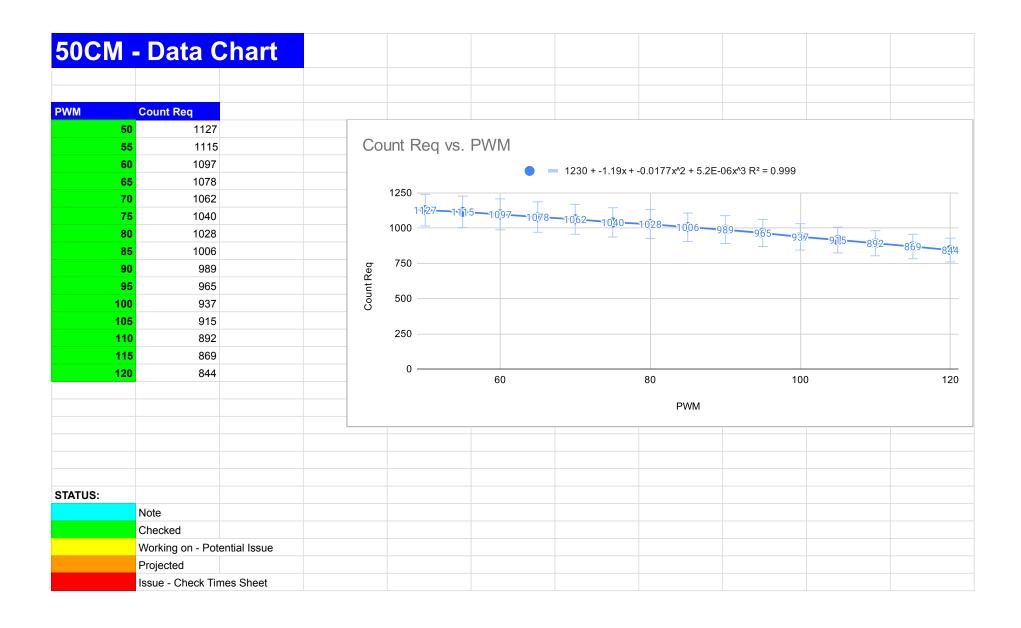
Accol/	Decel -	Data	Chart	/TRD\	
Accell	Decei -	Data	Gilait	. (100)	
DWM (Old Cot)	Accelerator				
PWM (Old Set) 50	Accelerator 1				
60	1.11				
70	1.16				
80	1.2				
90	1.23				
100	1.265				
110	1.28				
120	TBD				
130	TBD				
Acc Gains:					
Kp = 1.8					
Ki = 1.4					
Kd = 0.65					
STATUS:					
	Note				
	Checked				
	Working on - Pot	ential Issue			
	Projected	01 1			
	Issue - Check Tir	nes Sheet			
PWM (New Set)	Accelerator				
	TBD				
	TBD				
	TBD				

80	TBD		
90	TBD		
100	TBD		
110	TBD		
120	TBD		
130	TBD		

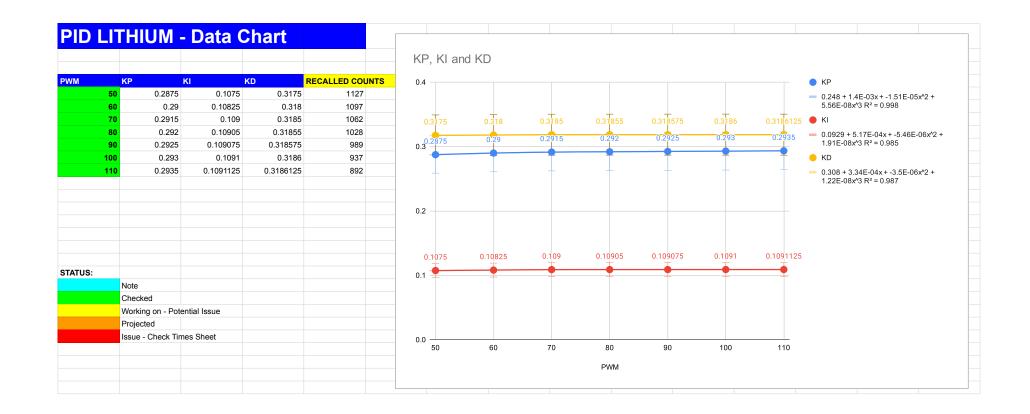
Counts	s - Data	Chart		
PWM	Counter A	Counter B	Difference:	
50	4892	4890	GREAT - 2	
60	4897	4751	FINE/DECENT -	146
70	4886	3860	CRITICAL - 1026	3
80	4885	3655	CRITICAL - 1230	
90	4898	3979	CRITICAL - 919	
100	4898	4561	MODERATE - 33	37
110	4883	4604	FINE/DECENT -	279
120	4892	4412	ISSUE - 480	
130	4888	4319	ISSUE- 569	
STATUS:			DIFFERENCE:	
	Note		GREAT	< 100
	Checked		FINE/DECENT	100 - 299
	Working on - Pot	ential Issue	MODERATE	300 - 399
	Projected		ISSUE	400- 650
	Issue - Check Tir	nes Sheet	CRITICAL	> 650

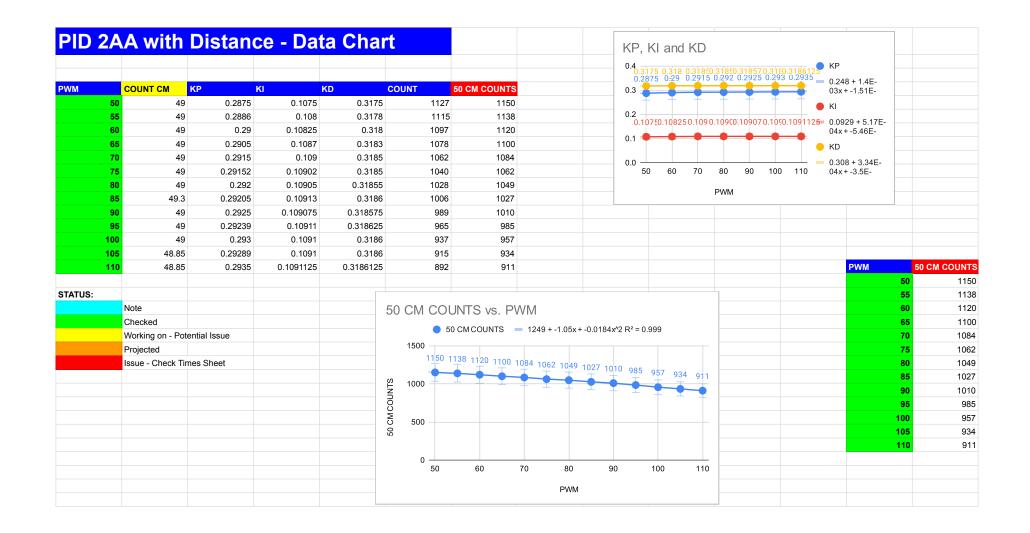
04	- /D: -4-		la au 4 Di	ID D
Count	s/Dista	nce wit	nout P	iD - Da
PWM	Count A - Try 1	Count B - Try 1	Difference:	Distance:
50	4897	4834	GREAT - 63	85 Inches
60	4890	4631	FINE - 259	80.5 Inches
70	4884	3601	CRITICAL - 1283	65.75 Inches
80	4894	3605	CRITICAL- 1289	63.25 Inches
90				
100				
110				
120				
130				
STATUS:			DIFFERENCE:	
	Note		GREAT	< 100
	Checked		FINE/DECENT	100 - 299
	Working on - Pot	ential Issue	MODERATE	300 - 399
	Projected		ISSUE	400- 650
	Issue - Check Tir	mes Sheet	CRITICAL	> 650

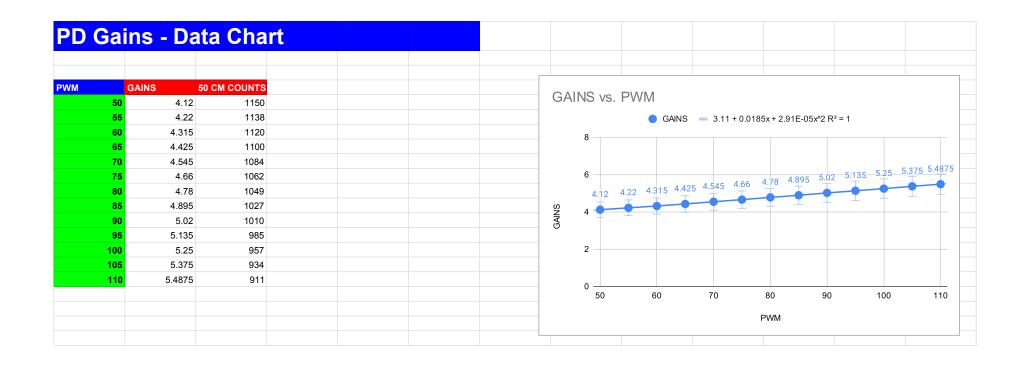


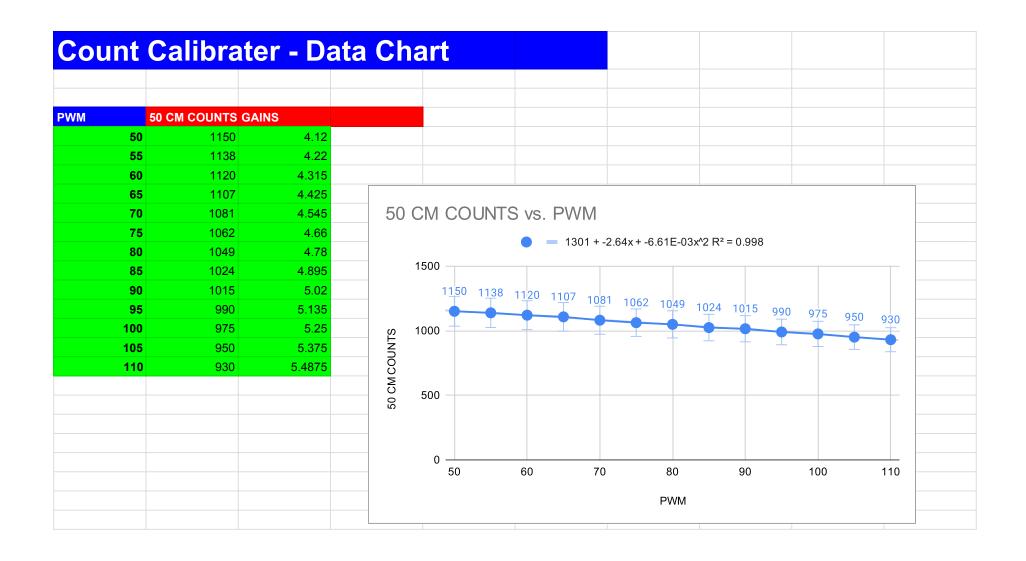
DID D	oto Ch	ovt			
ע - עוץ	ata Ch	art			
PWM (Old Set)	ran di salah	Ki	Kd		
50		1.6	0.65		
60	2.15	1.7	0.55		
70	2.25	1.77	0.5		
80	2.3	1.85	0.44		
90	2.33	1.9	0.41		
100		1.925	0.3975		
110		2.05	0.375		
120	2.415	2.12	0.35		
130	2.43	2.17	0.315		
Consider PID al	so takes up enco	der counts. Will	have to redo PID) for all values a	gain.
STATUS:					
	Note				
	Checked				
	Working on - Pot	ential Issue			
	Projected				
	Issue - Check Tir	nes Sheet			
PWM (New Set)	e e e e e e e e e e e e e e e e e e e	Ki	Kd		
50		1.6	0.4		
60	1.76	1.57	0.425		
70	1.72	1.545	0.46		
80	1.69	1.51	0.49		

90	1.665	1.4925	0.515		
100	1.64	1.47	0.5375		
110	1.6225	1.4575	0.5525		
120	1.5975	1.4315	0.5675		
130	1.5795	1.4175	0.5855		
				0	
PWM (2ND New Set)	Кр	Ki	Kd		
50	0.291	0.11	0.339		
60	0.2	0.1	0.3		
70	0.14	0.0925	0.265		
80	0.098	0.0825	0.23		
90					
100					
110					
120					
130					
PWM (3RD New Set)	Кр	Ki	Kd		
50					
60					
70					
80					
90					
100					
110					
120					









CM/SECONDS - Data Chart Distance Travelled in cm Time KD 50 82.3 16.46 5000 0.2875 0.1075 0.3175 PWM vs. DIstance Travelled in cm 55 92 5000 0.2886 0.3178 18.4 0.108 60 20.01 100.05 5000 0.29 0.10825 0.318 $-0.829 + 3.25x + -0.0104x^2 R^2 = 0.999$ 5000 0.1087 21.66 108.3 0.2905 0.3183 125 23.64 118.2 5000 0.2915 0.109 0.3185 70 100 127 0.29152 75 25.4 5000 0.10902 0.3185 80 27.4 137 5000 0.292 0.10905 0.31855 146 85 29.2 5000 0.29205 0.10913 0.3186 31.36 156.8 5000 0.2925 0.109075 0.318575 90 95 5000 0.29239 0.10911 0.318625 100 34.4 172 5000 0.293 0.1091 0.3186 105 5000 0.29289 0.1091 0.3186 20 35 110 0.2935 39.2 196 5000 0.1091125 0.3186125 Distance Travelled in cm STATUS: Distance Travell PWM Note 16.46 50 Checked 18.4 55 Working on - Potential Issue 20.01 60 Projected 21.66 65 Issue - Check Times Sheet 23.64 70 25.4 75 80 27.4 29.2 85 31.36 90 95 100 34.4 105 39.2 110

Back Inconsistency - Data Chart						
PWM	COUNT MM					
50						
55						
60	2 mm					
65	GOOD					
70	7 mm	Inconsistent and Good Sometimes				
75						
80						
85						
90						
95						
100						
105						
110						
STATUS:						
SIAIUS.	Note					
	Checked					
	Working on - Potential Issue					
	Projected Projected					
	Issue - Check Tir	mes Sheet				

Turn	(84.75 D	eg for	32 Spec	ed) Cor	nsisten	cy Test	- Data	Chart
TEST#	COUNT CM							
	1 4.5							
	2 4.5							
	3 4.5							
	4 4.5							
STATUS:								
	Note							
	Checked							
	Working on - Pot	ential Issue						
	Projected							
	Issue - Check Tir	nes Sheet						

T	04	L4 M
limes:	Straig	ht Mov
PWM (Old Set)	Time (200 cm):	Est. Track Time:
50	TBD	TBD
60	TBD	TBD
70	ISSUE	ISSUE
80	ISSUE	ISSUE
	ISSUE	ISSUE
	5.86 Seconds	~64 Seconds
	5.55 Seconds	~62 Seconds
	5.05 Seconds	~58 Seconds
	4.33 Seconds	~53 Seconds
Notes for Est: T	ake 30 Block Tra	ack with 20 Turns
STATUS:		
	Note	
	Checked	
	Working on - Po	tential Issue
	Projected	
	Issue: Undertrav	elling and bad drif
	Time (200 cm):	
	TBD	TBD
	TBD	TBD
	TBD	TBD
80	TBD	TBD

90	TBD	TBD			
100	TBD	TBD			
110	TBD	TBD			
120	TBD	TBD			
130	TBD	TBD			

Times:	Turns	- Data	Chart
PWM	Time (Right):	Time (Left):	Est. Track Time:
50	TBD	TBD	TBD
60	TBD	TBD	TBD
70	TBD	TBD	TBD
80	TBD	TBD	TBD
90	TBD	TBD	TBD
100	TBD	TBD	TBD
110	TBD	TBD	TBD
120	TBD	TBD	TBD
130	TBD	TBD	TBD
STATUS:			
	Note		
	Checked		
	Working on - Pot	ential Issue	
	Projected		
	Issue: Undertrave	elling and bad drif	t