

## Bending Training Schedule [RGM2 Series]

Date / Day	Time	Topic	Contents	In charge
1st Day	9:00 ~ 09:15	Introduction	Self Introduction & VC Rules	
	09:15 ~ 10:45	Basic Bending Knowledge	Bending Principle and Type of Bending	
		Break Time (15 min)		
	11:00~13:00	Basic Bending Knowledge	Bending Parameters and Special Bends	
			Bending Tooling Introduction, Tooling Nomenclature	
			Tooling Selection & Sequencing	
		Lunch Time		
	14:00 ~ 14:30	Safety Rules	Machine and Operator Safety Rules	
	14:30 ~ 15:00	Machine Specification & Overview	Specification of Punching Machine & Its Overview	
	15:00 ~ 15:45	Sample Bending	Sample Bending Process	
		Break Time (15 min)		
2nd Day	16:00 ~ 17:00	Make Machine Ready	Machine Startup and Shutdown procedure	
		Q & A	Q&A session	
	09:00 ~ 09:15	Review	Course Review	
	09:15 ~ 10:45	RGM2 Controller & Operational Flow	Controller Operational Flow	
			RGM2 Controller Feature explanations	
		Break Time (15 min)		
	11:00 ~ 13:00	RGM2 Controller - Direct Mode	Direct Mode and Angle mode explanations	
			Sample Bending using Direct mode	
			Practice session	
		Lunch Time		
	14:00~15:45	RGM2 Controller - Angle Mode	Direct Mode and Angle mode explanations	
			Sample Bending using Direct mode	
			Practice session	
		Break Time (15 min)		
	16:00 ~ 16:50	Bending Practice	Sample Bending by controlling various functions	
	16:50 ~ 17:00	Q & A	Q&A session	
3rd Day	09:00 ~ 09:15	Review	Course Review	
	09:15 ~ 10:45	Bending Sequence Exercise	Bending Sequence assignment for Exercise parts (12 parts) & Discussion	
		Break Time (15 min)		
	11:00 ~ 13:00	Bending Practice	All the Sequenced Part - bending practice	
		Lunch Time		
	14:00 ~ 15:00	Bending Practice	Contd..	
	15:00 ~ 15:45	Maintenance & Option	Machine & Tool Maintenance	
		Break Time (15 min)		
	16:00 ~ 17:00	Test and Feedback	Q&A session, TEST and Feedback session	
		Certificate Distribution		

Trainees Feedback::

Trainers Feedback::