## **PAINTING COST ESTIMATION**

DATE :	02-Nov-21										
PART NO	52119 - D03 + 52721 -										
PART NAME	: Cover FR										
PRODUCTION/MONTH	3790										
RATE	: 13.500							-			
DRAWING :								DAINTIN		( am 2 )	
						PAINTING AREA ( cm2 )					
						PRIMER  BASE 1  BASE 2		10.411		0.411	
									10.411		
										-	
						CLEAR OTHER				10.411	
	MATERIAL COST				1					6	60.259
TOTAL COST PER PART	PROCESS COST				2				116.064		
	INVESMENT COST				3						3648
	( Matl Cost + Process )+ NG 5% + Invest.										79.971
	ITEM				/OLUM		-	PRICE		COST	
	color		Spec.	(Gr,P	cs,Men	it,Mtr )	( R	p/Kg/men)		( Rp/Pcs )	
1 MATERIAL COST	CD Primer		SFX 3210			156,2	91.800 23.625		1.800	14	4.339
			SFX 3210 THINNAER			177,5			4	4.193	
			0			115,7	-			-	
			SFX 650K	•		163,2	121.230		19	9.785	
	1G3 - ADM		RETAN PG	,		148,4		27.000		4	4.007
			0			-	0			-	
	0		0			-	-			(	
			0			-	-			(	
			0			-	0		0		(
	CLEAR		SFX 5550K CLEAR		130,4		65.880		5.880	8	8.591
		RETAN PG SFX 5550K HARD				98,8	98,8     27.000       21,7     175.500		7.000	2	2.666
						21,7			3.808		
		Nichiban									(
	MASKING	Paper + Double Tape ( Set Unit )						13821			(
		Sticker					3000		3000		(
	KERTAS								(		
		TAL						57	7.390		
PROCESS COST	COST/Dolly or C/T			1			221.074		110	0.537	
	QTY/JIG						2				
	MASKING + CLEANING						1440			0	
	SUB TOTAL									110537	
INVESTMENT +	PAINTING JIG				75		3.500.000				2886
	JIG RACK				3		4.500.000			148	
	COOLLING RACK				2		2.500.000			55	
	SPRAY GUN & PUMP				7		5.000.000				385
	MASKING JIG						30.000.000				(
	SUB TOTAL / PROD.2 YEAR ( pcs )						90960		3	3.474	
Note: BODY CO	OLOR Premer				Base 1		Base 2 Clear				
Thickness		10	20				25				
Grafity :			1,35	1,16			1,16	1,13			
NV		: 30			37			47			
	ficiency (%)		30		40		25	48			