

PAINTING COST ESTIMATION

DATE :		02-Nov-21			
PART NO		: 52119 - D03 + 52721 -			
PART NAME		: Cover FR Bumper			
PRODUCTION/MONTH :		3790			
RATE		: 13.500			
DRAWING :					
		PAINTING AREA ( cm2 )			
		PRIMER		10.411	
		BASE 1		10.411	
		BASE 2		-	
		CLEAR		10.411	
		OTHER			
TOTAL COST PER PART		MATERIAL COST		1	60.259
		PROCESS COST		2	116.064
		INVESMENT COST		3	3648
		( Matl Cost + Process )+ NG 5% + Invest. ( Rp. )		179.971	
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