

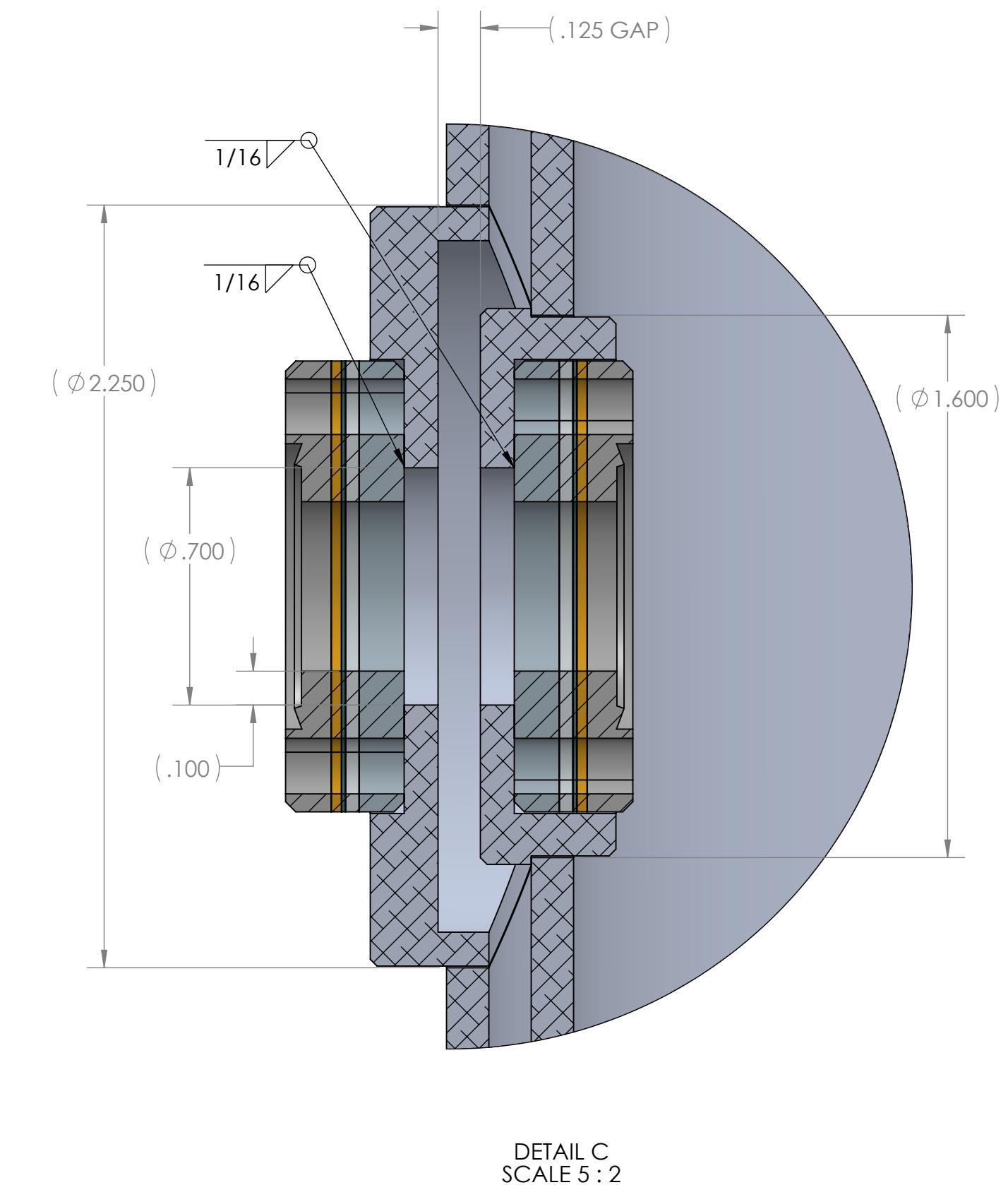
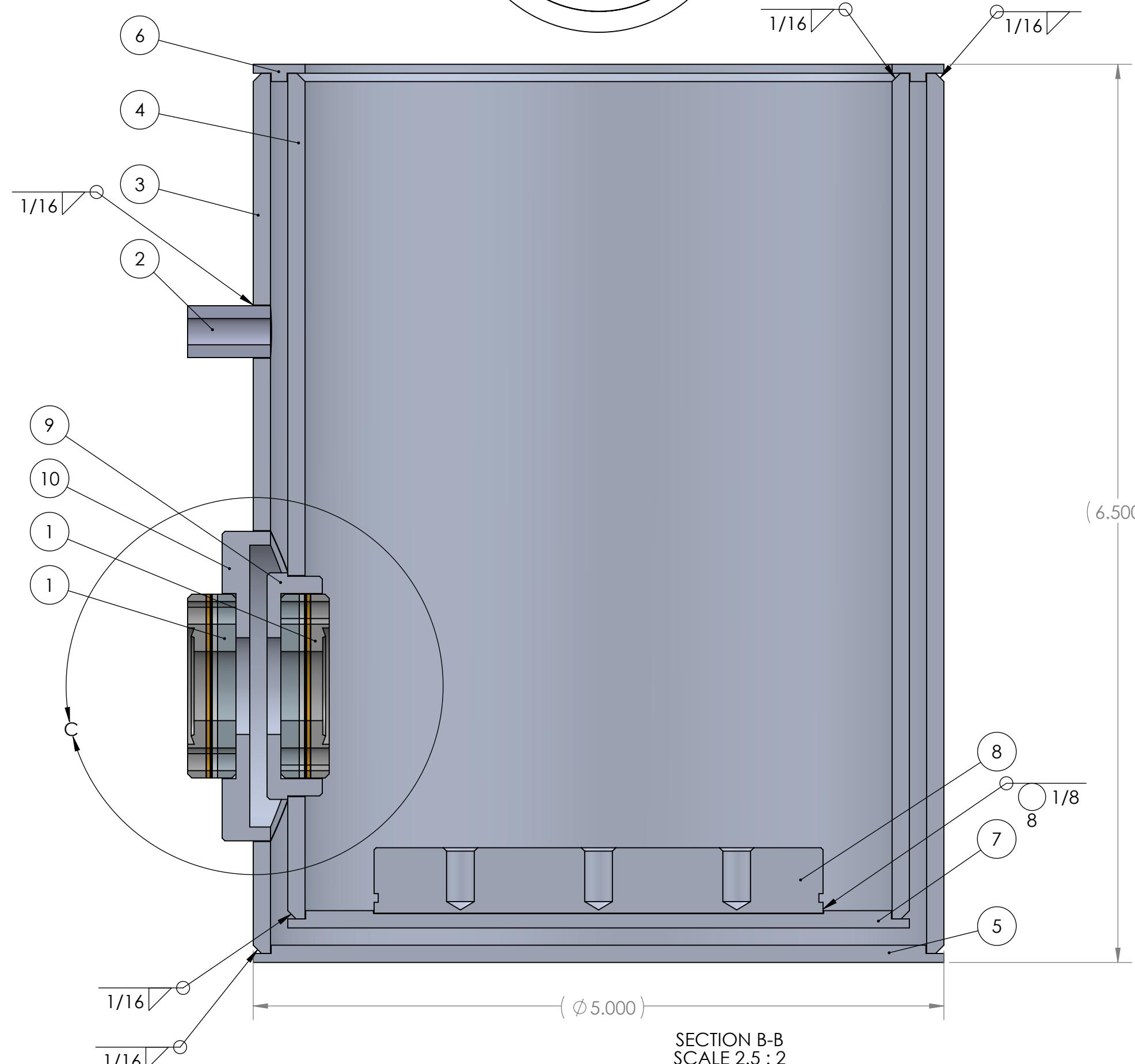
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REVISIONS

| REV. | DESCRIPTION | DATE | APPROVED |
|------|-----------------|----------|----------|
| A | INITIAL RELEASE | 3/6/2024 | R.VIEIRA |

D



| ITEM NO. | DESCRIPTION | PartNo | Vendor | QTY. |
|----------|-------------------------------|--------------|--------------------|------|
| 1 | FLUSH MOUNT BIMETAL CF FLANGE | CFBI-0133-11 | ATLAS Technologies | 2 |
| 2 | Seal off valve | V1021-1 | Cryocomp | 1 |
| 3 | Outer cylinder | N/A | N/A | 1 |
| 4 | Inside cylinder | N/A | N/A | 1 |
| 5 | Outer bottom plate | N/A | N/A | 1 |
| 6 | Top flange | N/A | N/A | 1 |
| 7 | Inside bottom plate | N/A | N/A | 1 |
| 8 | Base block | N/A | N/A | 1 |
| 9 | ID boss | N/A | N/A | 1 |
| 10 | OD boss | N/A | N/A | 1 |

| INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009 | ASSEMBLY DRAWING | MIT-PSFC |
|--|---|---|
| UNSPECIFIED TOLERANCES REMOVE ALL BURRS AND SHARP EDGES | UNITS: INCHES | |
| ANGLES $\pm 1/2^\circ$ | | TITLE: DEWAR ASSEMBLY_WELDING |
| INCHES MM | DRAWN BY: J.Estrada | SIZE DWG. NO. C N/A |
| Ra 125 μ m ✓ Ra 3.2 μ m ✓ | DATE: 3/5/2024 | REV. A |
| 3 PLACES $\pm .005$ 2 PLACES $\pm .010$ 1 PLACE $\pm .100$ | 2 PLACES ± 0.1 2 PLACES ± 0.25 1 PLACE ± 0.75 | ENGINEERING APPR. R.Vieira |
| PROJECT MANAGER: DO NOT SCALE DRAWING | | |
| SCALE: 1:2 | | |
| SHEET 1 OF 1 | | |