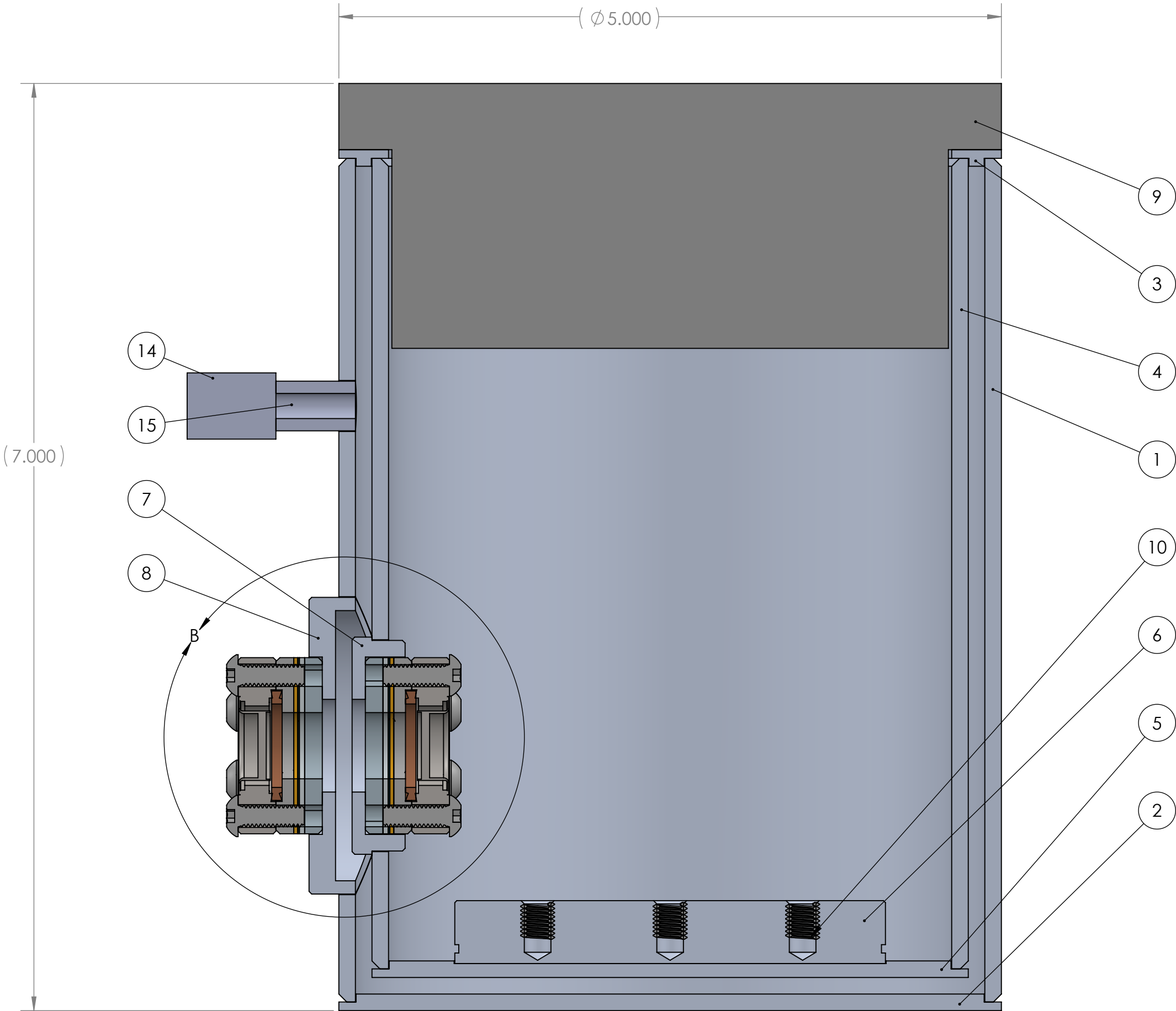
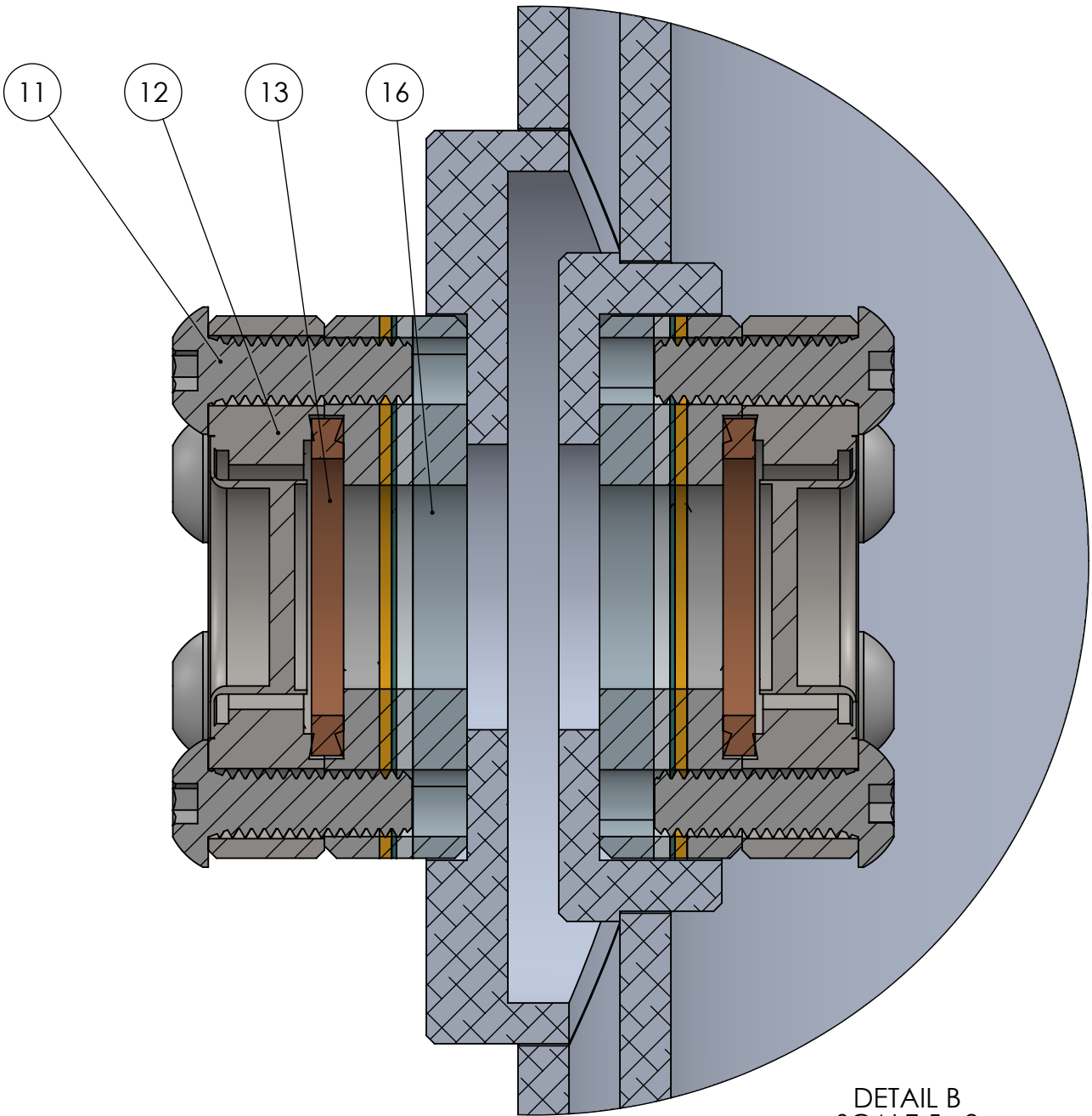
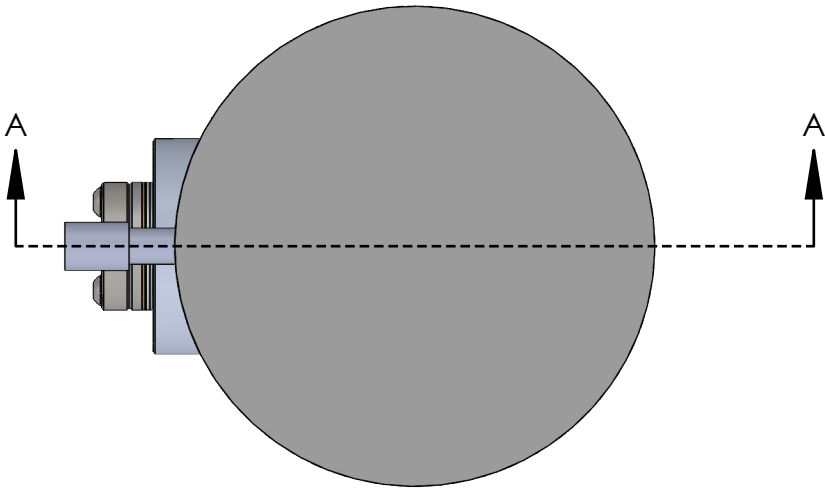


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



SECTION A-A
SCALE 2.5 : 2

ITEM NO.	DESCRIPTION	Vendor	PartNo	MakeOrBuy	QTY.
1	Outer cylinder	N/A	N/A	Make	1
2	Outer bottom plate	N/A	N/A	Make	1
3	Top flange	N/A	N/A	Make	1
4	Inside cylinder	N/A	N/A	Make	1
5	Inside bottom plate	N/A	N/A	Make	1
6	Base block	N/A	N/A	Make	1
7	ID boss	N/A	N/A	Make	1
8	OD boss	N/A	N/A	Make	1
9	Styrofoam plug	N/A	N/A	Make	1
10	18-8 Stainless Steel Helical Insert, 10-32 Right-Hand Thread, 0.285" Long	McMaster-Carr	91732A231	Buy	9
11	316 Stainless Steel Button Head Hex Drive Screw, Super-Corrosion-Resistant, 8-32 Thread Size, 1/2" Long	McMaster-Carr	98164A135	Buy	12
12	Sapphire viewprot	Kurt J. Lesker	VPZL-133SS	Buy	2
13	GASKET, COPPER, ANNEALED	Kurt J. Lesker	vzcua19	Buy	2
14	1/4" Valve operator	CRYOCOMP	V1025-2	Buy	1
15	1/4" AL_Seal off valve	Cryocomp	V1021-1	Buy	1
16	FLUSH MOUNT BIMETAL CF FLANGE	ATLAS Technologies	CFBI-0133-11	Buy	2

INTERPRET GEOMETRIC TOLERANCING PER:
ASME Y14.5-2009

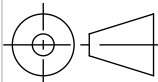
UNSPECIFIED TOLERANCES
REMOVE ALL BURRS AND SHARP EDGES
ANGLES ± 1/2°

INCHES	MM
Ra 125 µin ✓	Ra 3.2 µm ✓
3 PLACES ± .005	3 PLACES ± 0.1
2 PLACES ± .010	2 PLACES ± 0.25
1 PLACE ± .100	1 PLACE ± 0.75

DO NOT SCALE DRAWING

ASSEMBLY DRAWING

UNITS:
INCHES



THIRD ANGLE PROJECTION

DRAWN BY:
J.Estrada
DATE:
3/5/2024
ENGINEERING APPR.
R.Vieira
DATE:
3/5/2024
PROJECT MANAGER:



MIT-PSFC

TITLE:

DEWAR ASSEMBLY

SIZE DWG. NO.

C

N/A

REV.

A

SCALE: **1:2**

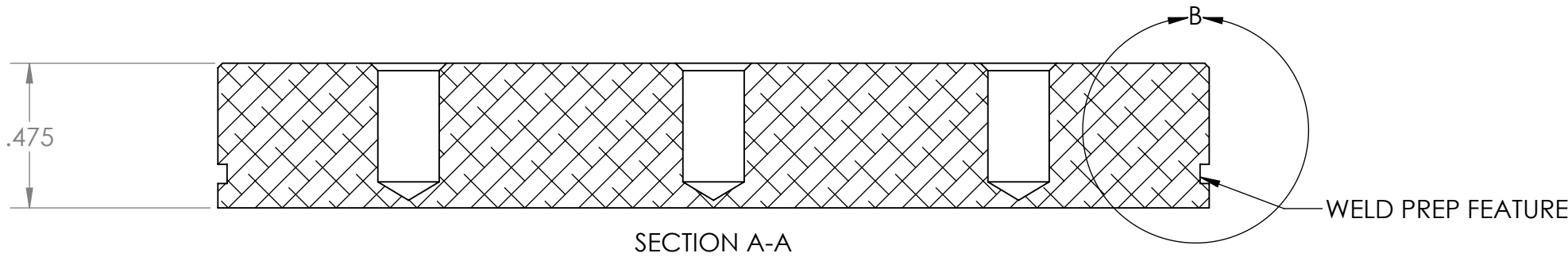
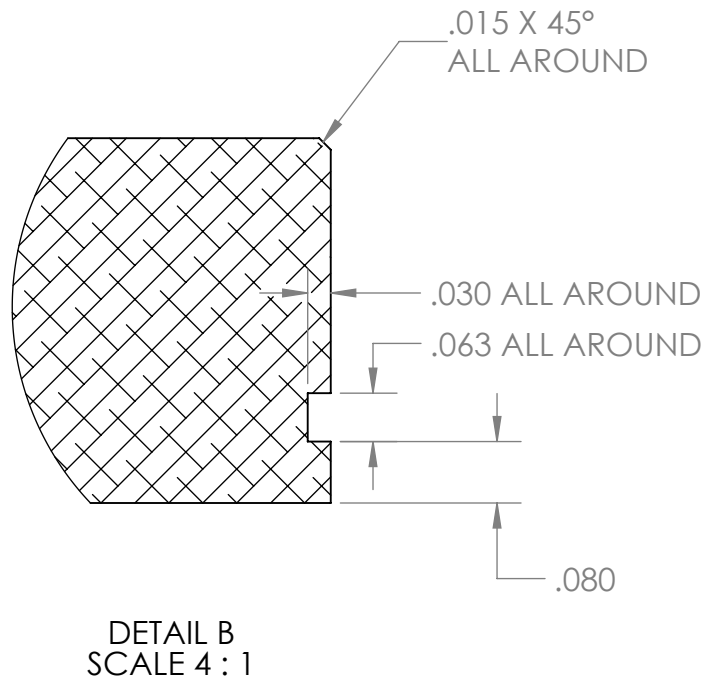
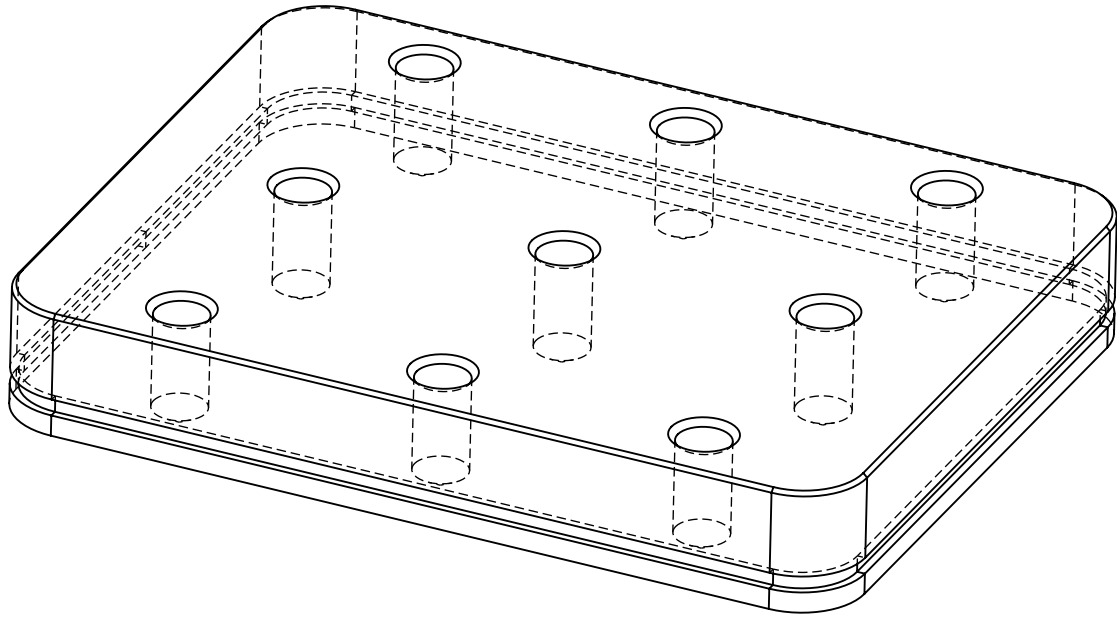
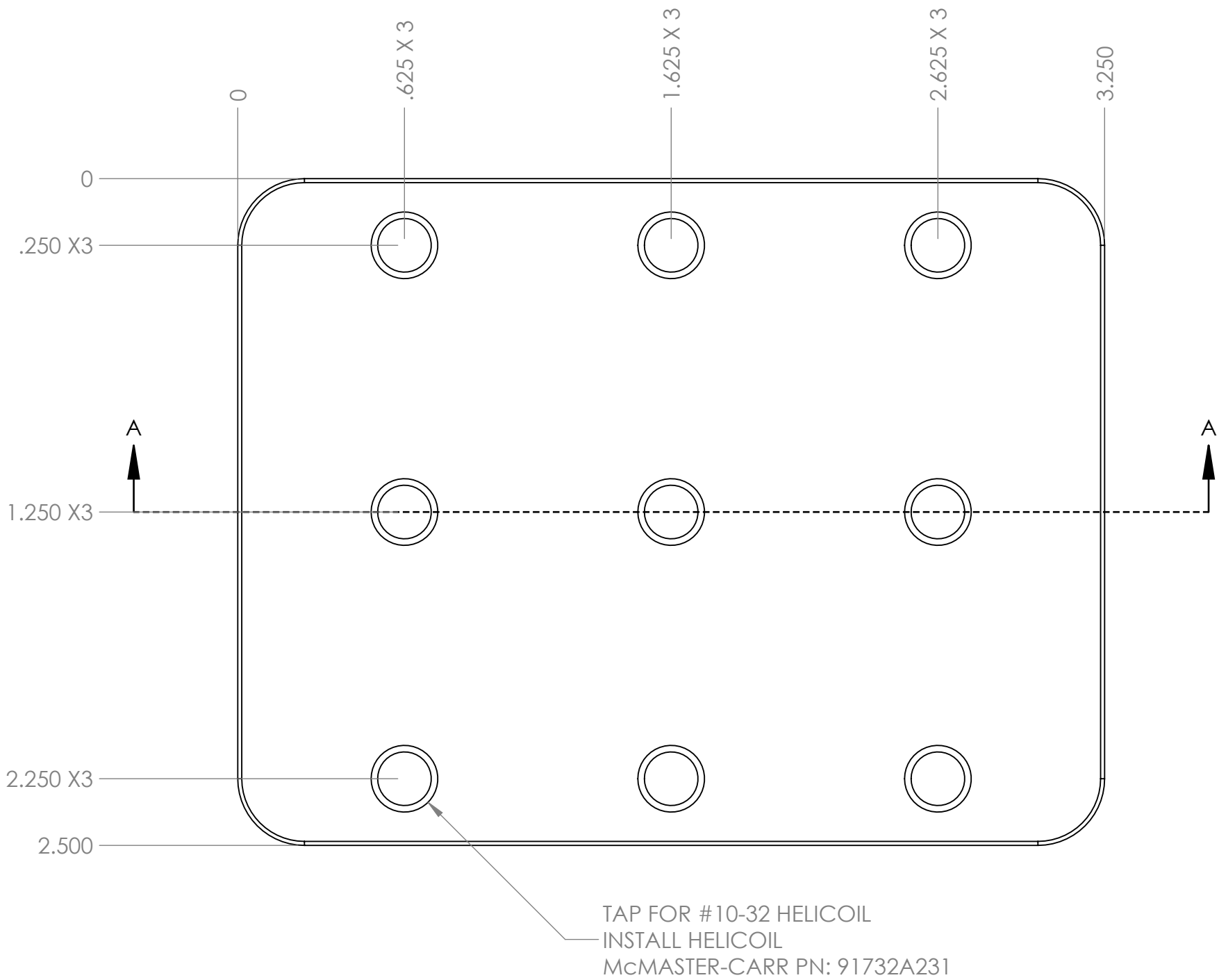
SHEET 1 OF 1

4


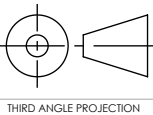
PROPRIETARY AND CONFIDENTIAL

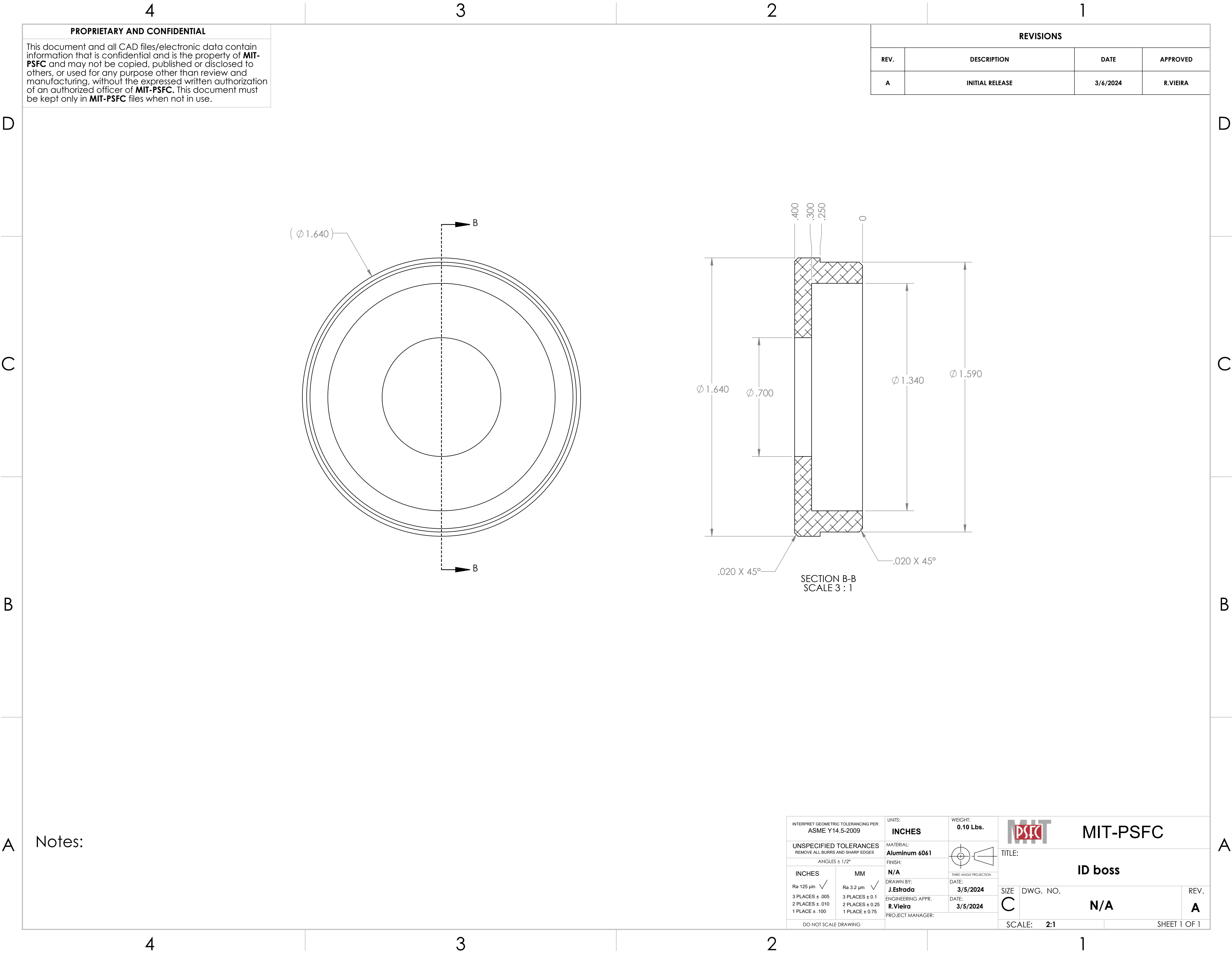
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REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	3/6/2024	R.VIEIRA



Notes:

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009		UNITS: INCHES	WEIGHT: 0.10 Lbs.	 MIT-PSFC	
UNSPECIFIED TOLERANCES REMOVE ALL BURRS AND SHARP EDGES ANGLES ± 1/2°		MATERIAL: 6061 Alloy		TITLE: Base block	
INCHES Ra 125 µin ✓ 3 PLACES ± .005 2 PLACES ± .010 1 PLACE ± .100	MM Ra 3.2 µm ✓ 3 PLACES ± 0.1 2 PLACES ± 0.25 1 PLACE ± 0.75	FINISH: N/A		SIZE C	DWG. NO. N/A
DO NOT SCALE DRAWING		DRAWN BY: J.Estrada	DATE: 3/5/2024	REV. A	
		ENGINEERING APPR. R.Vieira	DATE: 3/5/2024	SCALE: 2:1	
		PROJECT MANAGER:		SHEET 1 OF 1	


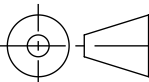


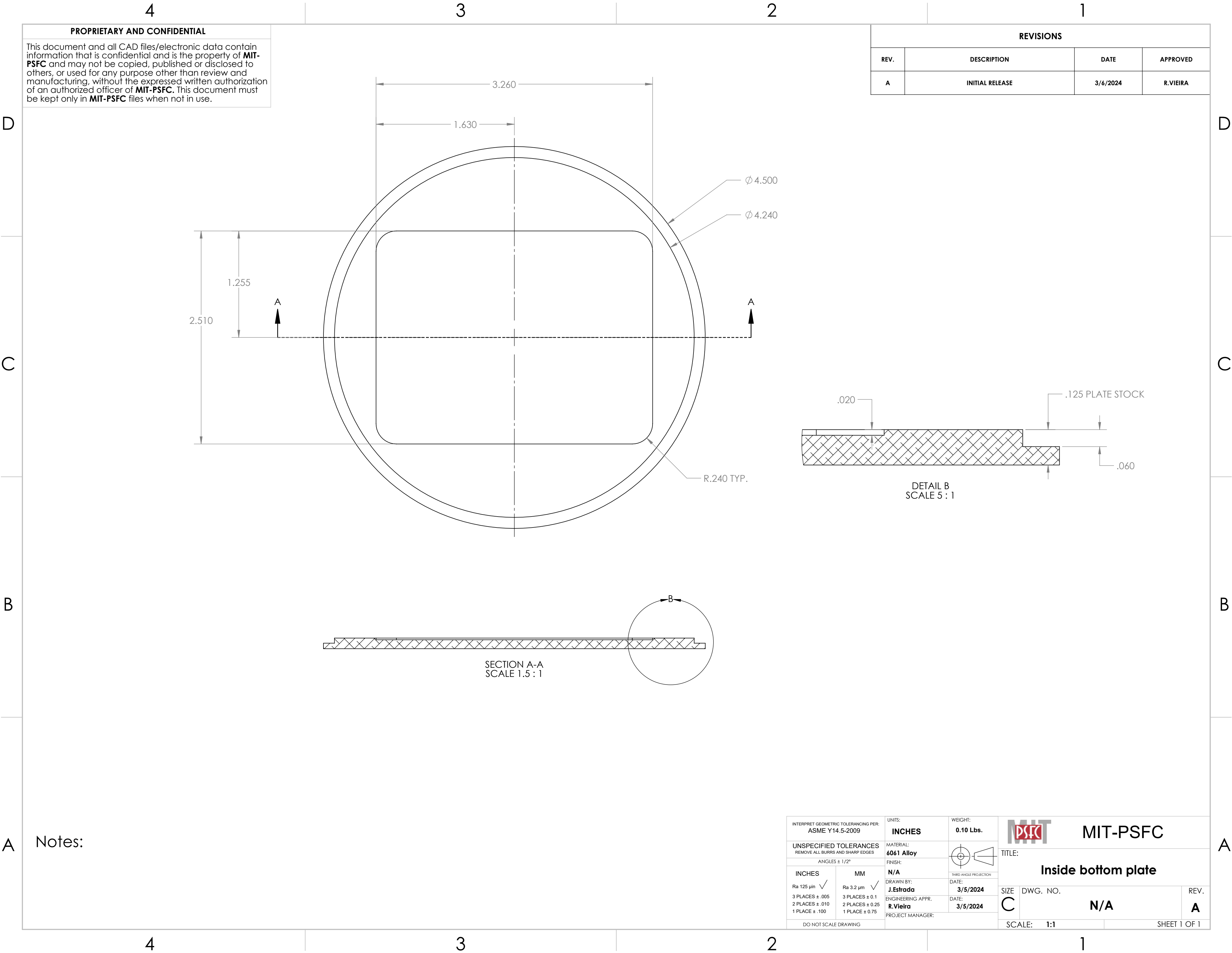
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Notes:

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009		UNITS: INCHES	WEIGHT: 0.10 Lbs.	 MIT-PSFC	
UNSPECIFIED TOLERANCES REMOVE ALL BURRS AND SHARP EDGES		MATERIAL: Aluminum 6061			
ANGLES ± 1/2°		FINISH: N/A	THIRD ANGLE PROJECTION	ID boss	
INCHES Ra 125 µin ✓ 3 PLACES ± .005 2 PLACES ± .010 1 PLACE ± .100	MM Ra 3.2 µm ✓ 3 PLACES ± 0.1 2 PLACES ± 0.25 1 PLACE ± 0.75	DRAWN BY: J.Estrada	DATE: 3/5/2024	SIZE C	DWG. NO. N/A
DO NOT SCALE DRAWING		ENGINEERING APPR. R.Vieira	DATE: 3/5/2024	REV. A	
		PROJECT MANAGER:		SCALE: 2:1	
				SHEET 1 OF 1	


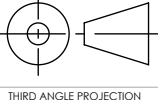


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Notes:

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009		UNITS: INCHES	WEIGHT: 0.10 Lbs.	 MIT-PSFC	
UNSPECIFIED TOLERANCES REMOVE ALL BURRS AND SHARP EDGES ANGLES ± 1/2°		MATERIAL: 6061 Alloy			
INCHES Ra 125 µin ✓ 3 PLACES ± .005 2 PLACES ± .010 1 PLACE ± .100	MM Ra 3.2 µm ✓ 3 PLACES ± 0.1 2 PLACES ± 0.25 1 PLACE ± 0.75	FINISH: N/A	DRAWN BY: J.Estrada	DATE: 3/5/2024	TITLE: Inside bottom plate
DO NOT SCALE DRAWING		ENGINEERING APPR. R.Vieira	DATE: 3/5/2024	THIRD ANGLE PROJECTION	SIZE DWG. NO.
		PROJECT MANAGER:			C N/A
					REV. A
					SCALE: 1:1 SHEET 1 OF 1

4

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D

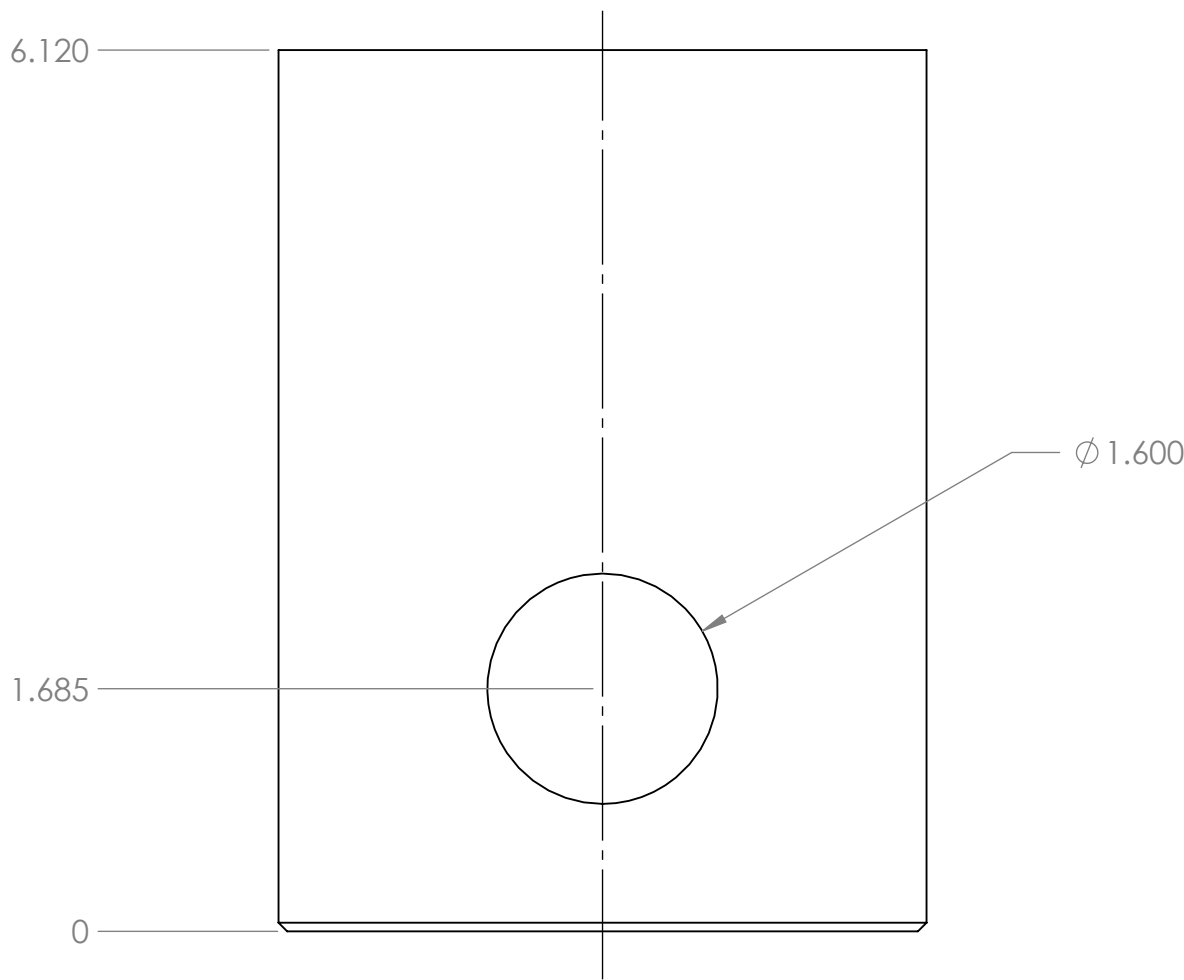
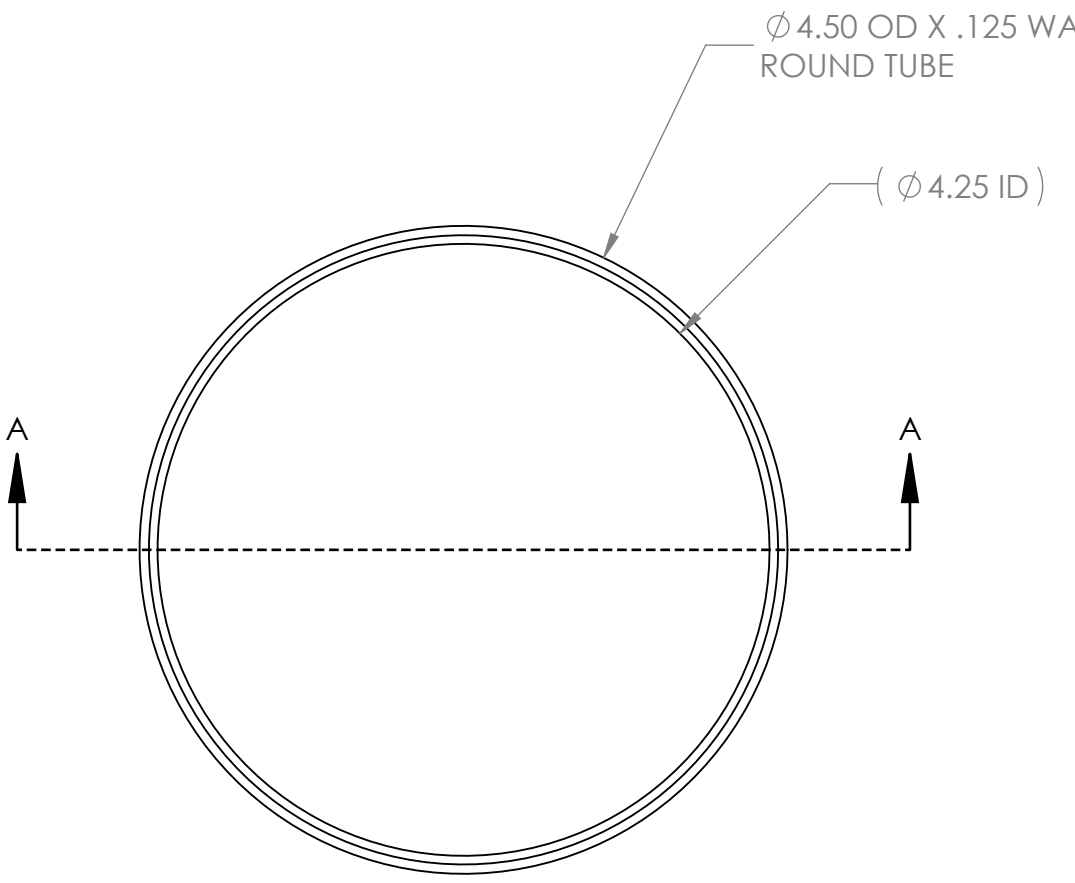
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B

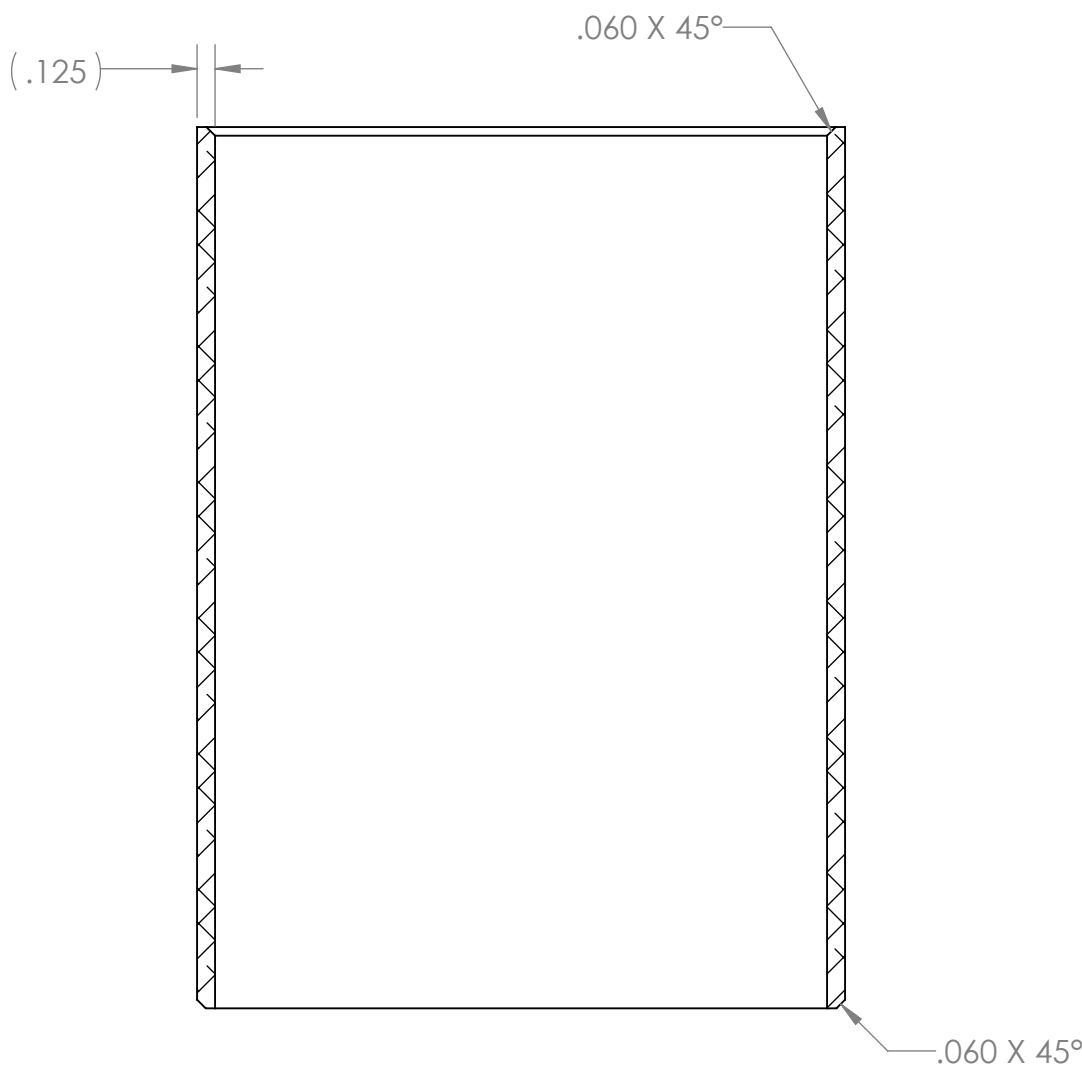
A

Notes:

3



2



SECTION A-A
SCALE 1.5 : 2

1


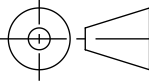
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	3/6/2024	R.VIEIRA

D

C

B

A

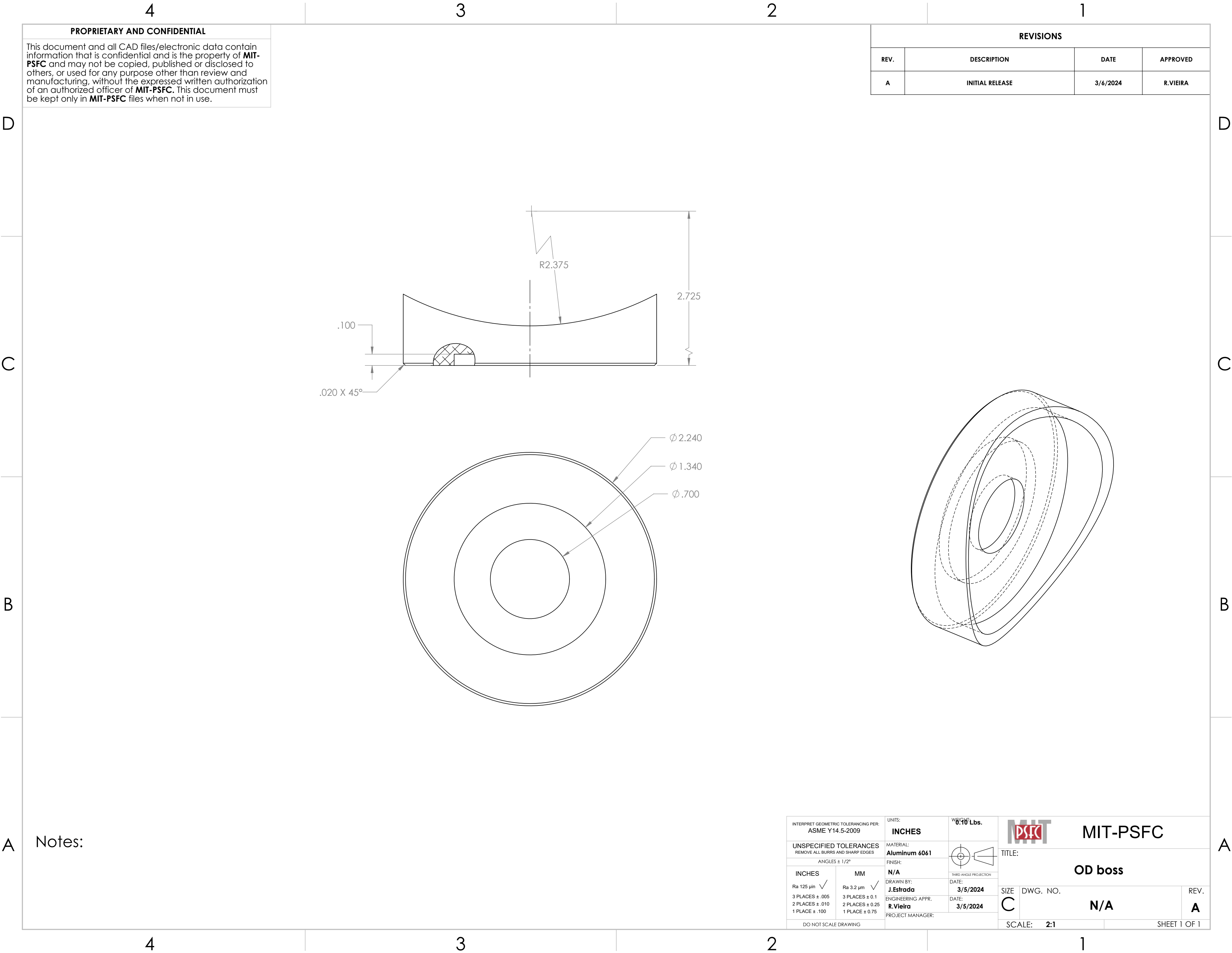
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009		UNITS: INCHES	WEIGHT: 0.10 Lbs.	 MIT-PSFC	
UNSPECIFIED TOLERANCES REMOVE ALL BURRS AND SHARP EDGES		MATERIAL: 6061 Alloy		TITLE: Inside cylinder	
ANGLES ± 1/2°		FINISH: N/A		SIZE DWG. NO. C N/A	
INCHES Ra 125 µin ✓ 3 PLACES ± .005 2 PLACES ± .010 1 PLACE ± .100	MM Ra 3.2 µm ✓ 3 PLACES ± 0.1 2 PLACES ± 0.25 1 PLACE ± 0.75	DRAWN BY: J.Estrada	DATE: 3/5/2024	REV. A	
DO NOT SCALE DRAWING		ENGINEERING APPR. R.Vieira	DATE: 3/5/2024	SCALE: 1:2	
		PROJECT MANAGER:		SHEET 1 OF 1	

4

3

2


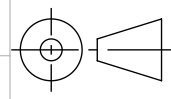
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INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009		UNITS: INCHES	WEIGHT: 0.10 Lbs.	 MIT-PSFC	
UNSPECIFIED TOLERANCES REMOVE ALL BURRS AND SHARP EDGES ANGLES ± 1/2°		MATERIAL: Aluminum 6061		TITLE: OD boss	
INCHES Ra 125 µin ✓ 3 PLACES ± .005 2 PLACES ± .010 1 PLACE ± .100	MM Ra 3.2 µm ✓ 3 PLACES ± 0.1 2 PLACES ± 0.25 1 PLACE ± 0.75	FINISH: N/A		SIZE C	DWG. NO. N/A
DO NOT SCALE DRAWING		DRAWN BY: J.Estrada	DATE: 3/5/2024	REV. A	
		ENGINEERING APPR. R.Vieira	DATE: 3/5/2024	SCALE: 2:1	
		PROJECT MANAGER:		SHEET 1 OF 1	

4

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D

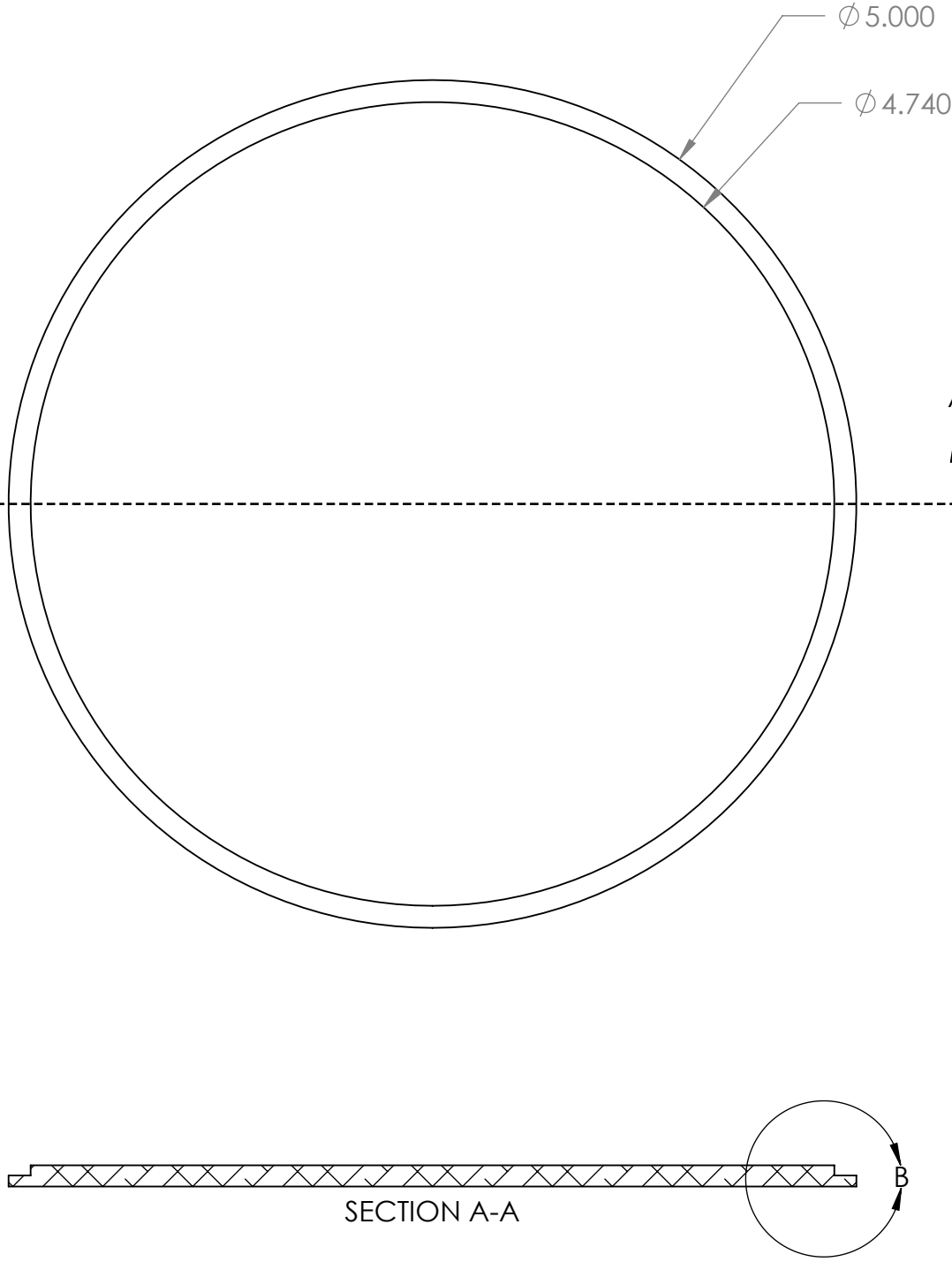
C

B

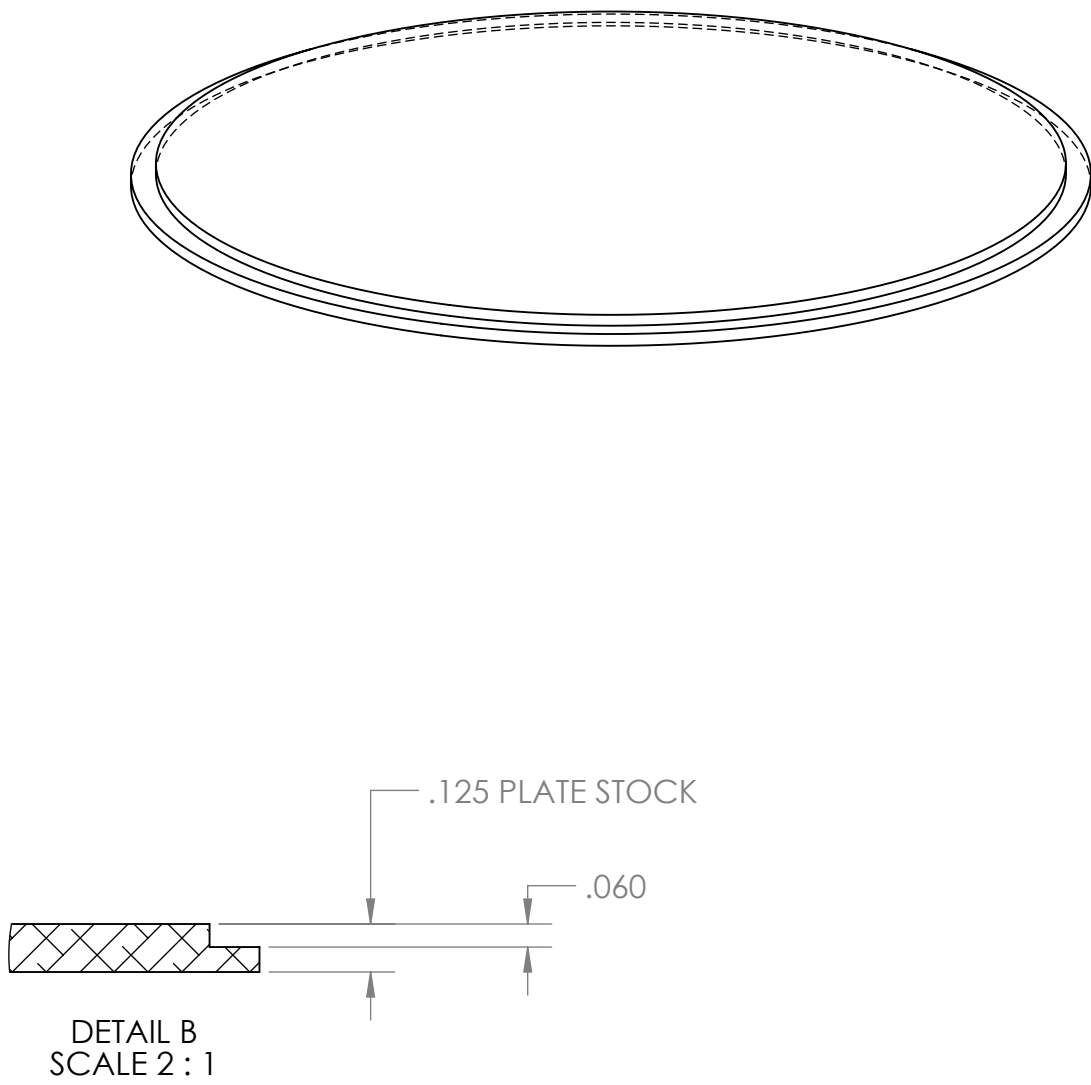
A

Notes:

3



2




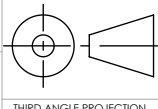
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	3/6/2024	R.VIEIRA

D

C

B

A

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009		UNITS: INCHES	WEIGHT: 0.10 Lbs.	 MIT-PSFC		
UNSPECIFIED TOLERANCES REMOVE ALL BURRS AND SHARP EDGES ANGLES ± 1/2°		MATERIAL: 6061 Alloy		TITLE: Outer bottom plate		
INCHES Ra 125 µin ✓ 3 PLACES ± .005 2 PLACES ± .010 1 PLACE ± .100	MM Ra 3.2 µm ✓ 3 PLACES ± 0.1 2 PLACES ± 0.25 1 PLACE ± 0.75	FINISH: N/A		SIZE C	DWG. NO. N/A	REV. A
DO NOT SCALE DRAWING		DRAWN BY: J.Estrada ENGINEERING APPR. R.Vieira PROJECT MANAGER:				
				SCALE: 1:1	SHEET 1 OF 1	

4

3

2

1

4

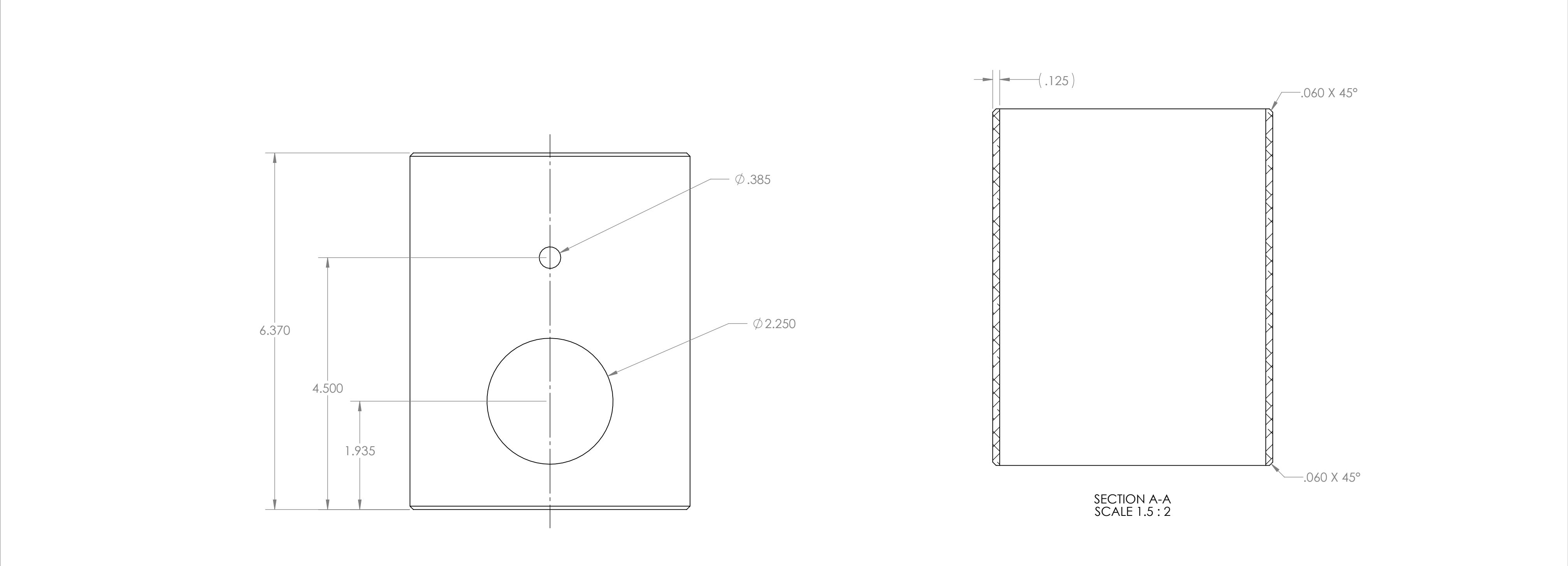
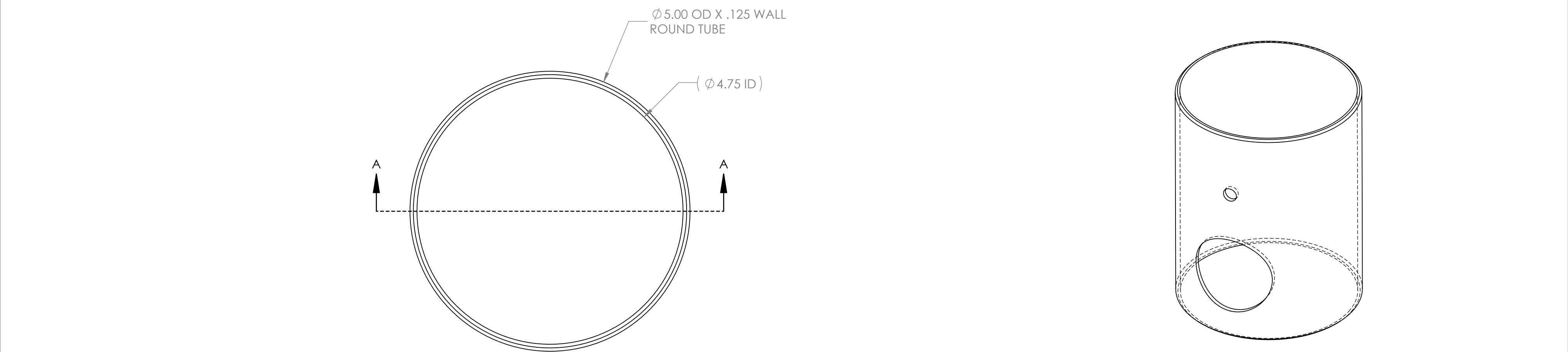
3

2

1


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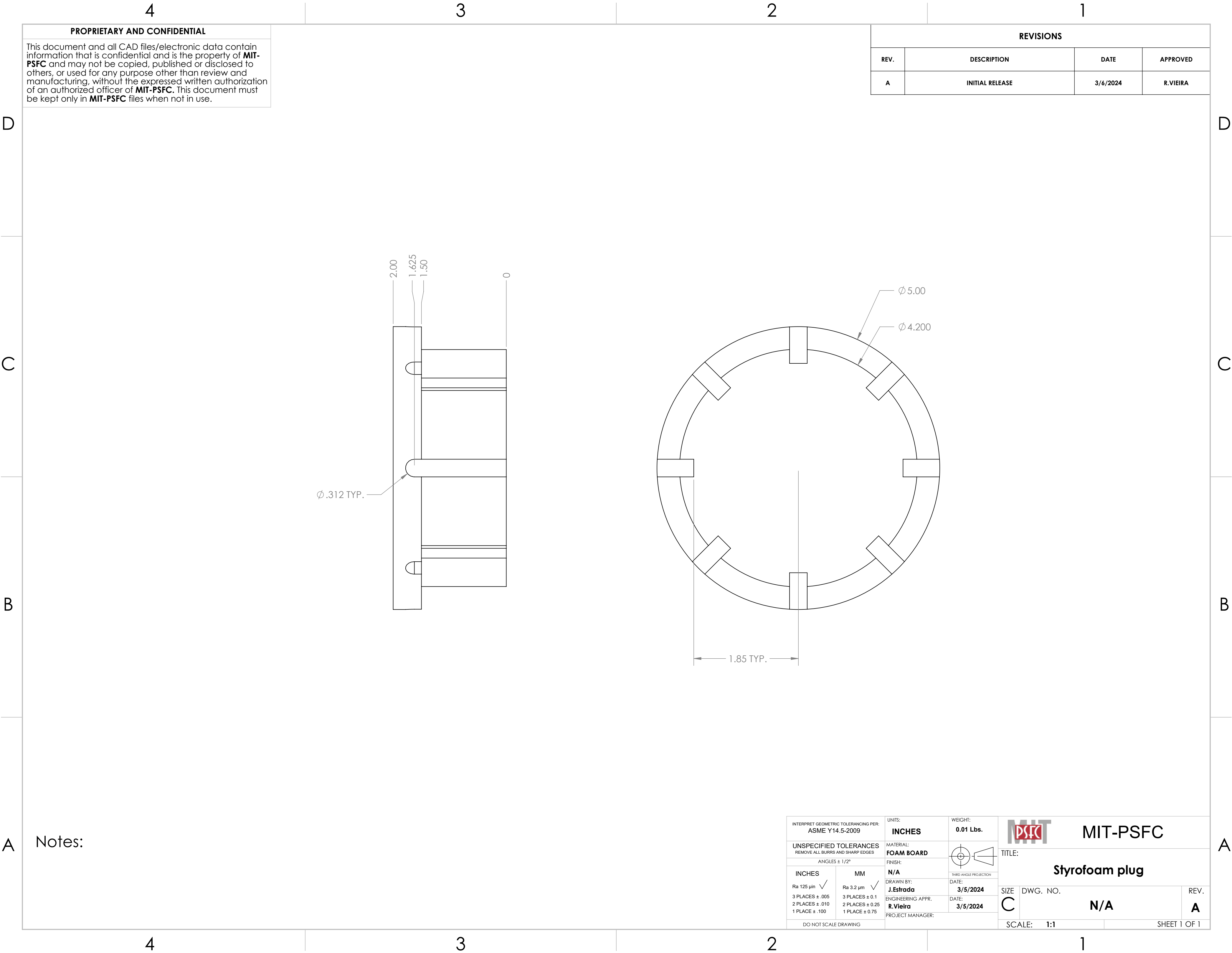


A

Notes:

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009		UNITS: INCHES	WEIGHT: 0.10 Lbs.	 MIT-PSFC		
UNSPECIFIED TOLERANCES REMOVE ALL BURRS AND SHARP EDGES ANGLES ± 1/2°		MATERIAL: 6061 Alloy	DATE: 3/5/2024		TITLE: Outer cylinder	
INCHES Ra 125 µin ✓ 3 PLACES ± .005 2 PLACES ± .010 1 PLACE ± .100	MM Ra 3.2 µm ✓ 3 PLACES ± 0.1 2 PLACES ± 0.25 1 PLACE ± 0.75	FINISH: N/A	DATE: 3/5/2024	SIZE C	DWG. NO. N/A	REV. A
DO NOT SCALE DRAWING				SCALE: 1:2 SHEET 1 OF 1		

A


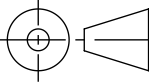


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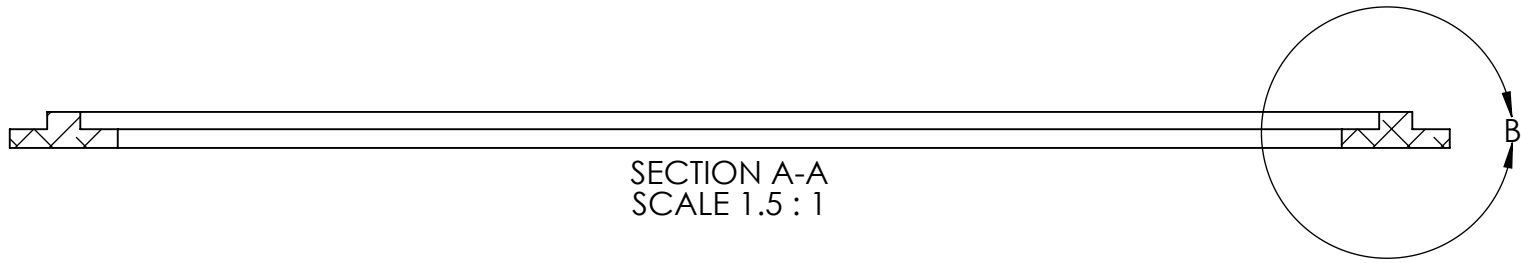
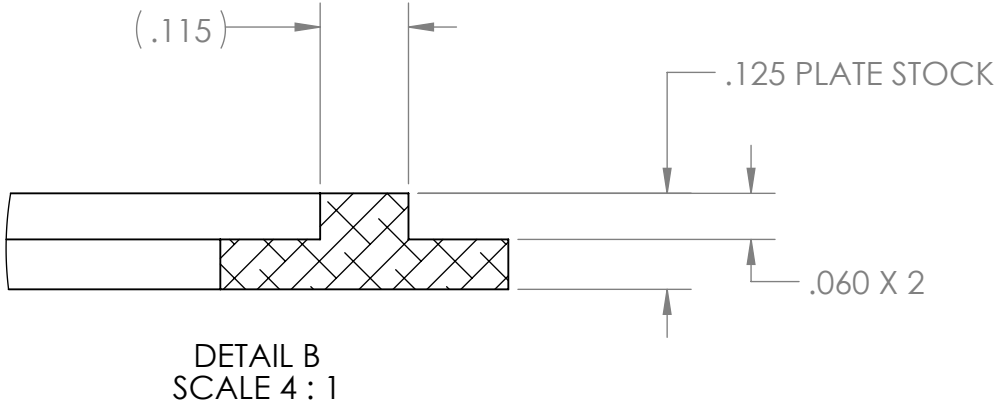
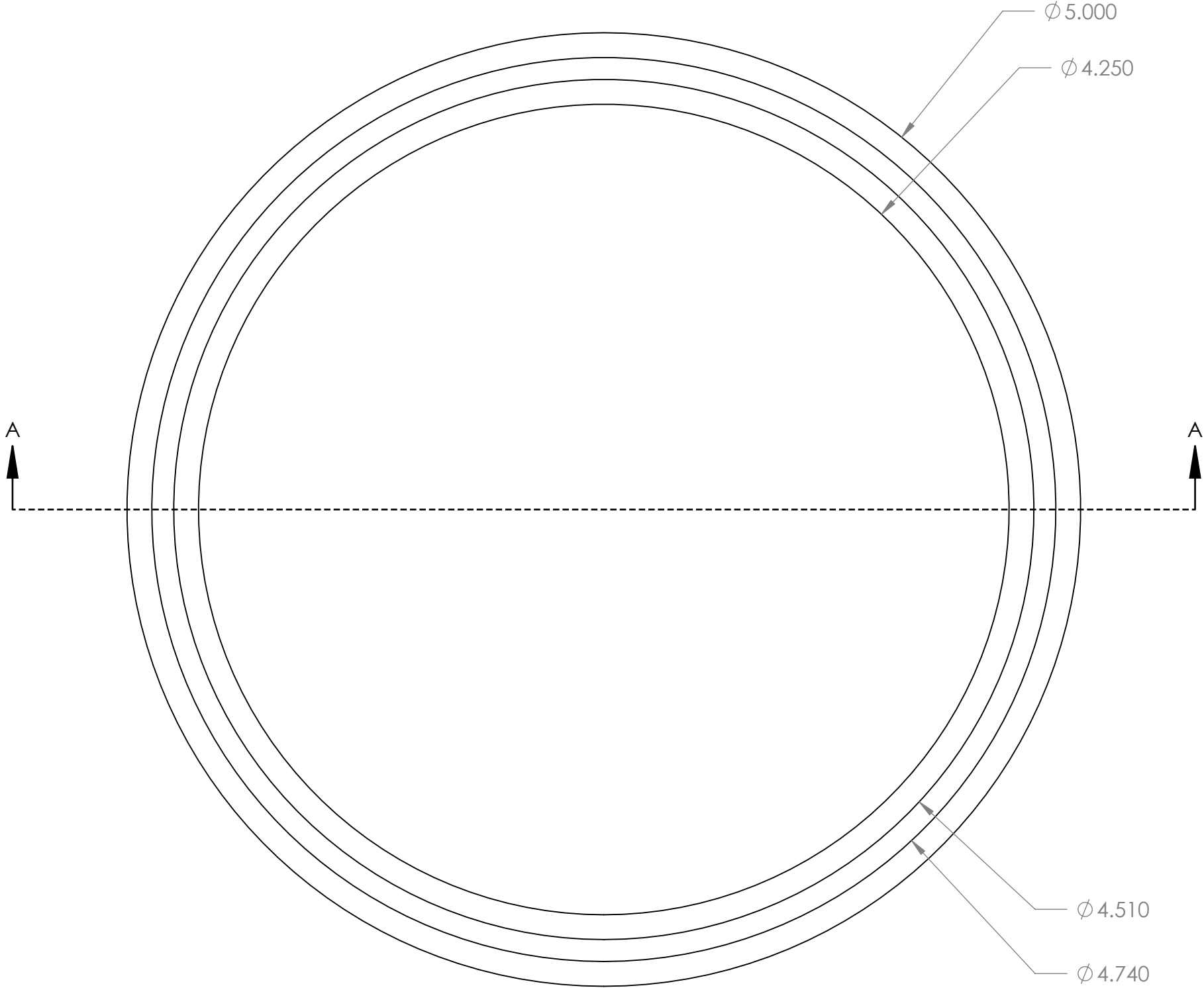
Notes:

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009		UNITS: INCHES	WEIGHT: 0.01 Lbs.	 MIT-PSFC	
UNSPECIFIED TOLERANCES REMOVE ALL BURRS AND SHARP EDGES		MATERIAL: FOAM BOARD			
ANGLES ± 1/2°		FINISH: N/A	THIRD ANGLE PROJECTION	TITLE: Styrofoam plug	
INCHES Ra 125 µin ✓ 3 PLACES ± .005 2 PLACES ± .010 1 PLACE ± .100	MM Ra 3.2 µm ✓ 3 PLACES ± 0.1 2 PLACES ± 0.25 1 PLACE ± 0.75	DRAWN BY: J.Estrada	DATE: 3/5/2024	SIZE C	DWG. NO. N/A
DO NOT SCALE DRAWING		ENGINEERING APPR. R.Vieira	DATE: 3/5/2024	REV. A	
		PROJECT MANAGER:		SCALE: 1:1	
				SHEET 1 OF 1	


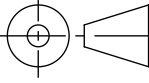
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UNSPECIFIED TOLERANCES REMOVE ALL BURRS AND SHARP EDGES ANGLES ± 1/2°		MATERIAL: 6061 Alloy			
INCHES Ra 125 µin ✓ 3 PLACES ± .005 2 PLACES ± .010 1 PLACE ± .100	MM Ra 3.2 µm ✓ 3 PLACES ± 0.1 2 PLACES ± 0.25 1 PLACE ± 0.75	FINISH: N/A	DRAWN BY: J.Estrada	DATE: 3/5/2024	TITLE: Top flange
DO NOT SCALE DRAWING		ENGINEERING APPR. R.Vieira	DATE: 3/5/2024	PROJECT MANAGER:	SIZE DWG. NO. C N/A
				SCALE: 1:1	REV. A
				SHEET 1 OF 1	