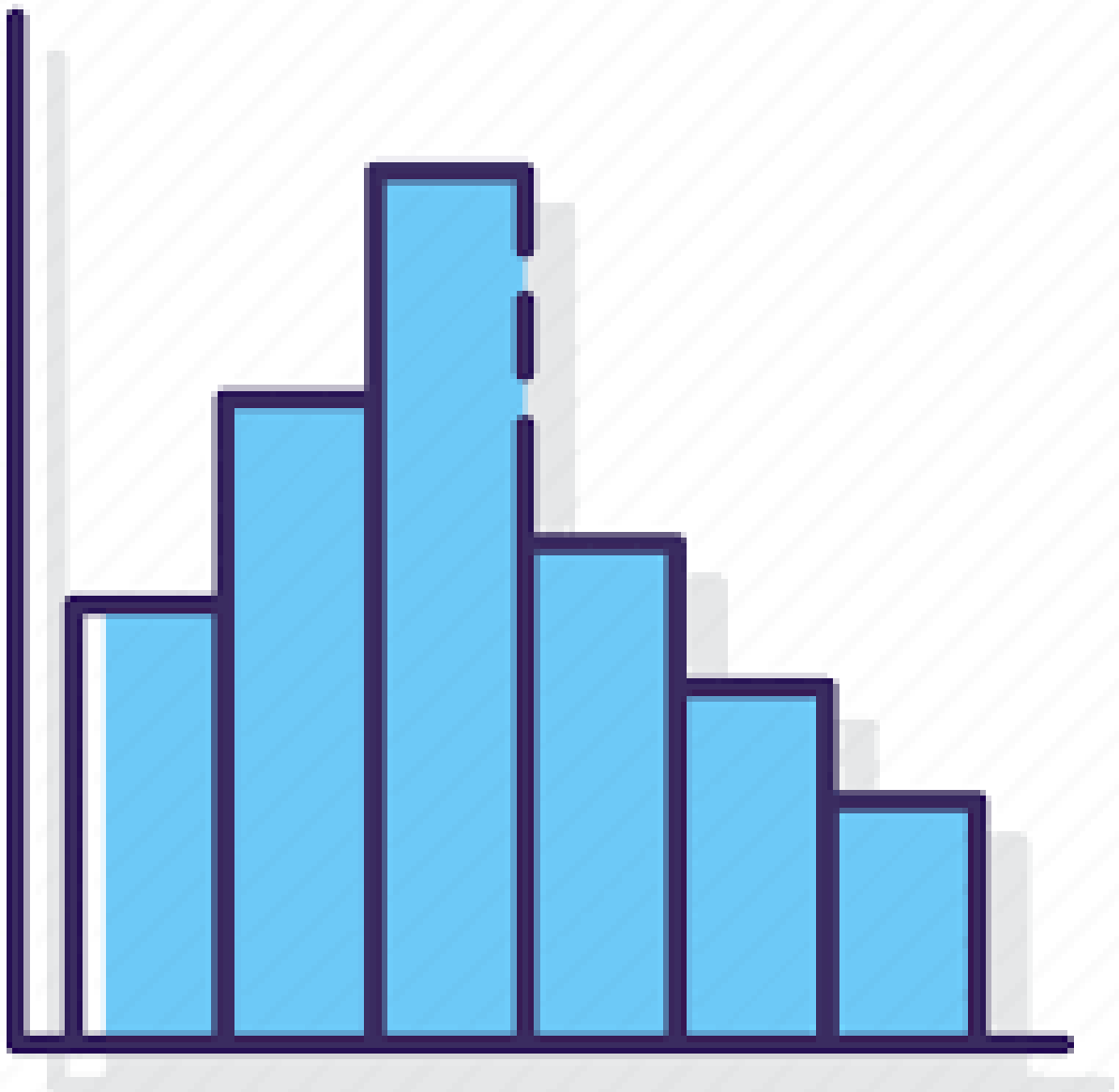
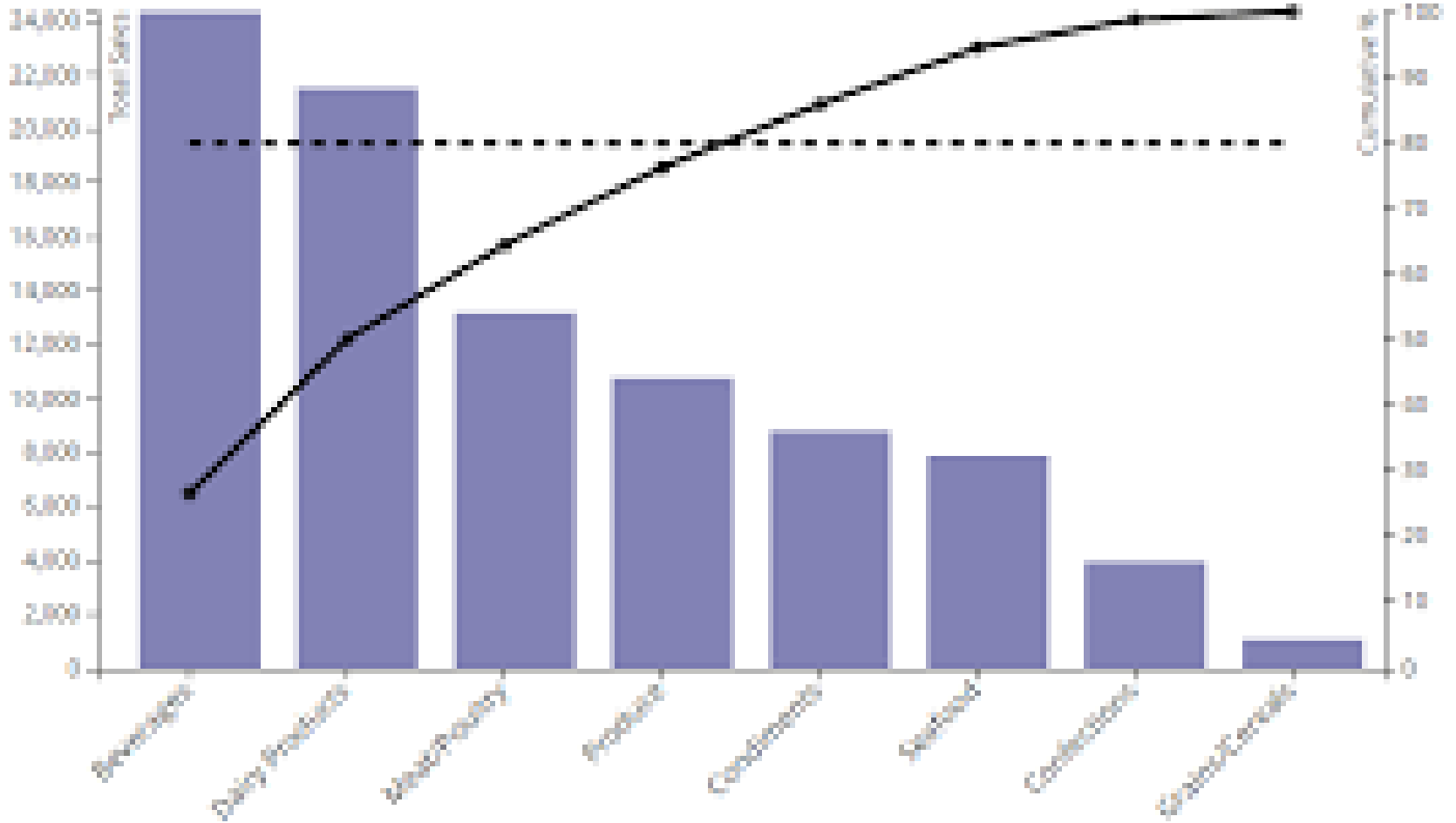
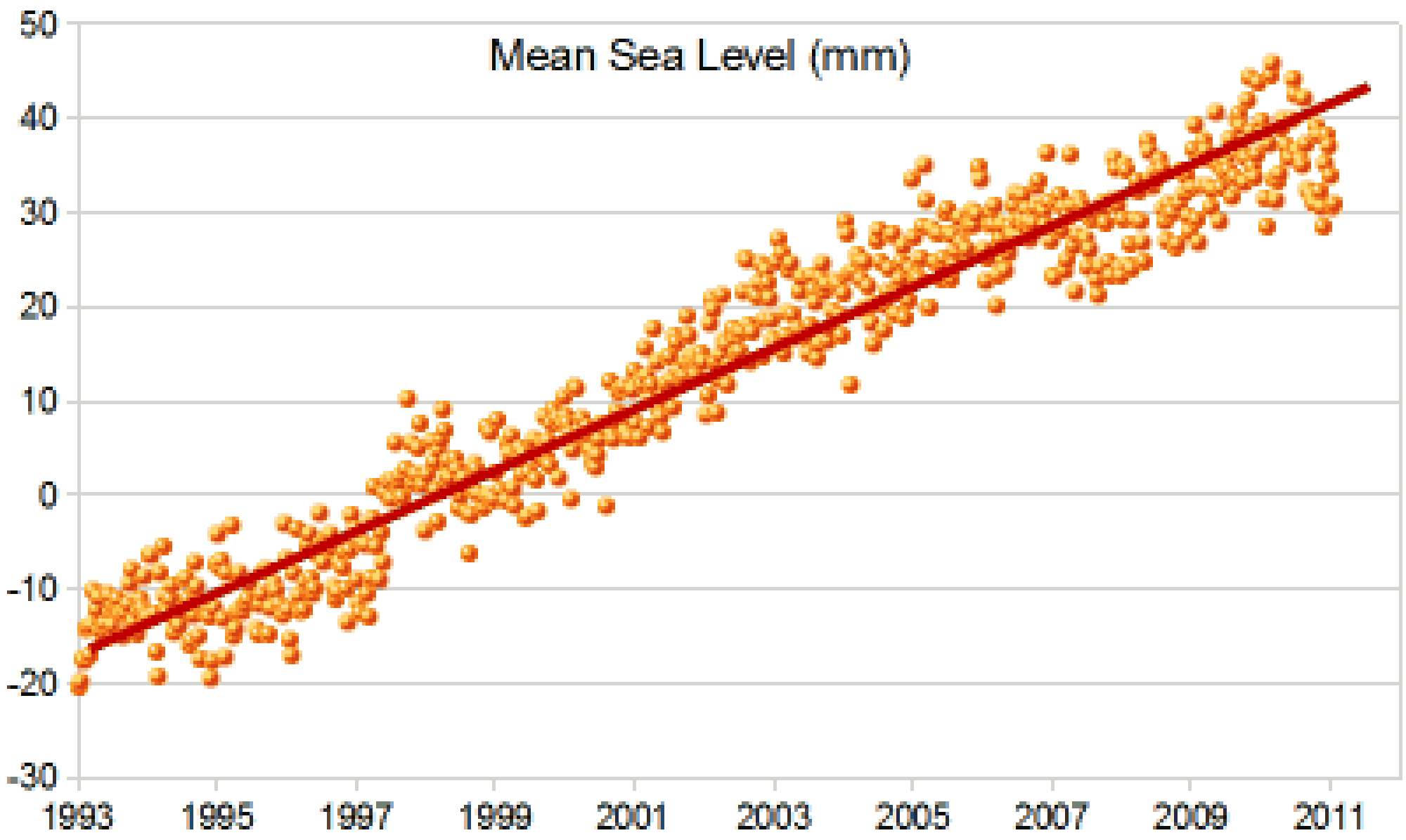
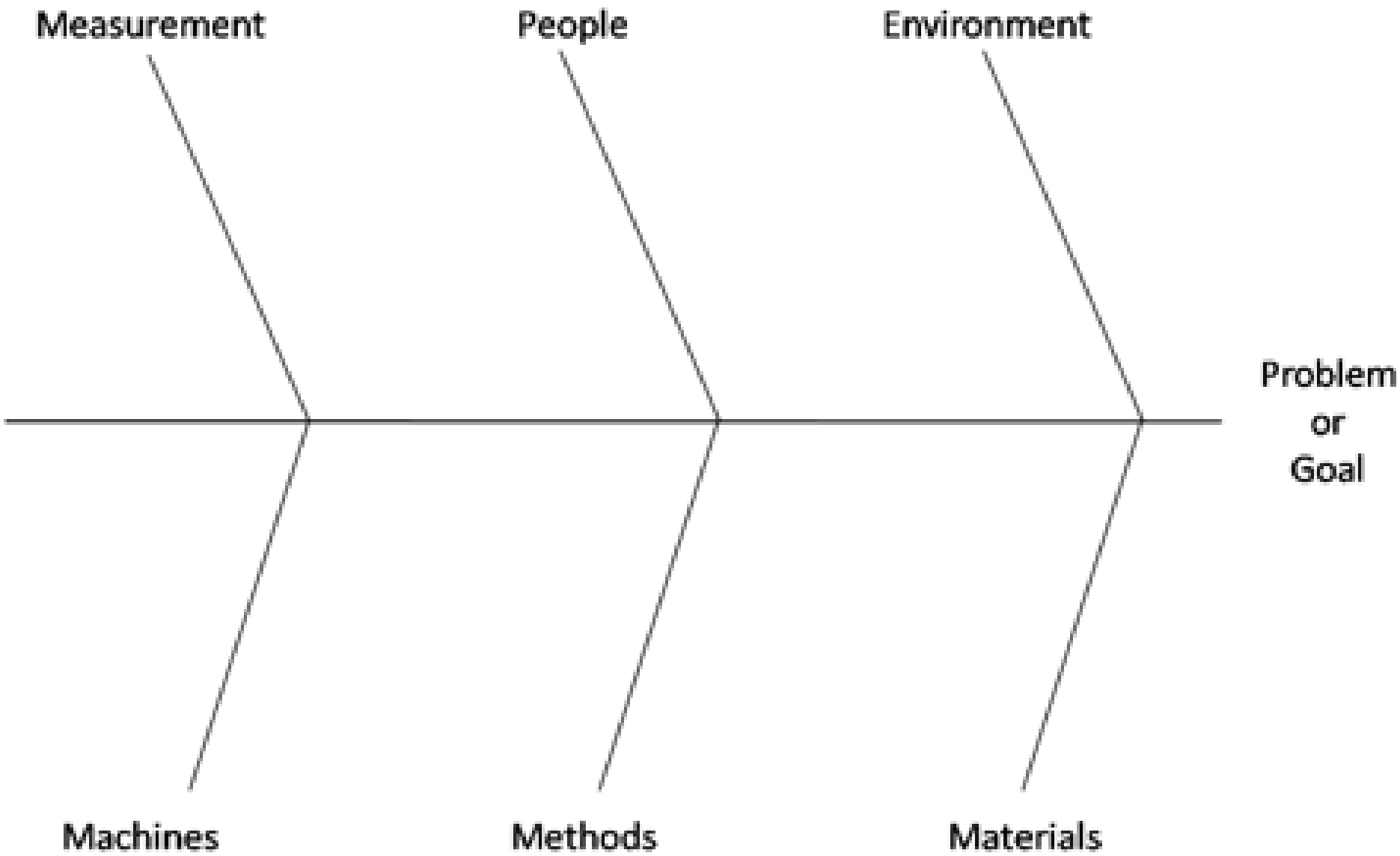



Total Sales
Cumulative %
34,000
32,000
30,000
28,000
26,000
24,000
22,000
20,000
18,000
16,000
14,000
12,000
10,000
8,000
6,000
4,000
2,000
0
100
90
80
70
60
50
40
30
20
10
0
Beverages
Dairy Products
Meat/Poultry
Produce
Confections
Seafood
Condiments
Grains/Cereals


Mean Sea Level (mm)
50
40
30
20
10
0
-10
-20
-30
1993
1995
1997
1999
2001
2003
2005
2007
2009
2011


Measurement
People
Environment
Problem
or
Goal
Machines
Methods
Materials

To Do List

Done?	Task	Due
☐		
☐		
☐		
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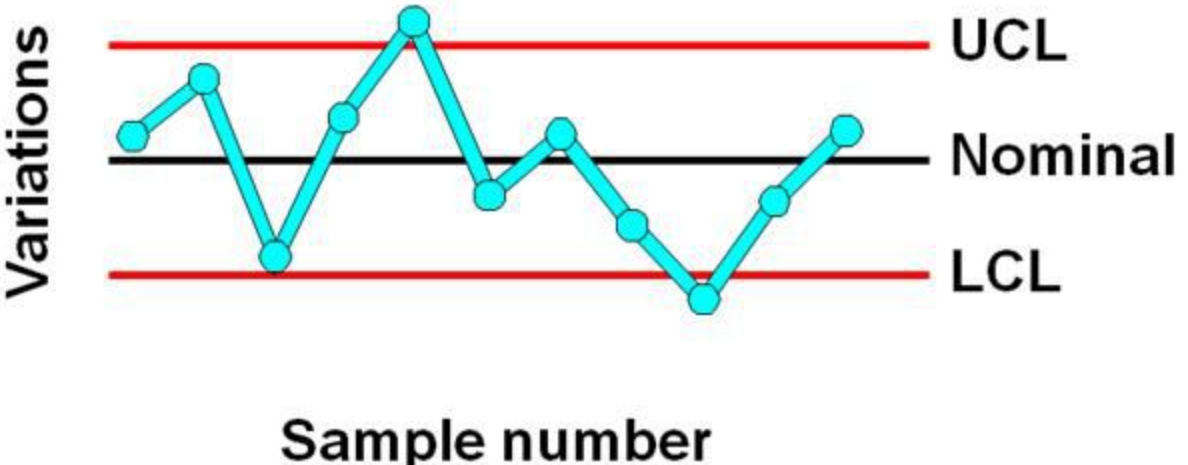
Variations
UCL
Nominal
LCL
Sample number