- GLOBALIZATION
- =) Process of increasing connectedness between countries and people around the world.
-) It is diven by a no. of factory, including advances in transportation and communication technology, ripe of MNC's etc.

- D Companies that operate in different countries
- 2) Play a significant role in globalization, as they are able to more good, services, capital across borders casily.
- 3) They have significant impact on economies of countries in which they operate.

International Trade

- i) Enchange of goods & services by countries
- 2) Allowy countries to specialize in production of goods of & services that they are good at producing.
- 3) nelp to reduce portety a promote ecomic growth.

* Issuer associated with GLOBALIZATION

- 1) loss of job in developed countries
 - > MNCs more production to countries with low labor costs, they can lead to got losses in developed countries.
- 2) Enploitation of workers in developing countries MNC exploit workers by paying low wages & using them in dangerous working conditions
- 3) Environmental impact of MNC's MNC's damage the environment by polluting the air, water, land and by contributing to climate change.

- 4) hoss of Cultural Identity
 muc's spread their products and services around the world,
 they can led to loss of local cultures.
- * Benefits of GLOBALIZATION
- I) Increased economic growth Globalization can lead to increased economic growth by allowing countries to specialize in the production appeal goods they are good at producing.
- 2) Reduced Poverty by increasing demand for goods & services from developing countries.
- 3) Increased accers to goode & services
 Improve quality of life for people in all courtlies.
- * SUSTAINABLE DEVELOPMENT

 Development that meets the needs of the present without compramising the obility of future generations to meet their own needs.
- => Ways to achieve

àble

Tion

1) Reducing Resource consumption
Using more efficient technologies, recycling, neuring, reducing waste

- 2) hotesting the environment Reducing pollution, conserving energy to preserving natural habitat
- 3) brancting social Justice Ensure everyone has access to education, healthware & other services.

- >> Enamples
- 1) Renewal energy Use of solar & wind power
- Practices such as crop hotation, cover cropping, can help to 2) sustainable Agriculture protect soil & water resources.
- 3) Efficient transportation Use of public transports, walking and biking
- 4) Green Buildings energy consumption & implose dock air help to reduce our quality.

DZONE LAYER DEPLETION!

- 1) Depletion of ozone in en. repers to reduction in concentration of Ozone (03) molecules in earth's ozone layer, located in stratosphere, 10-50 km above wedtr's subface.
- 2) (aused by release of certain dremicals into atmosphere like CFCs, helont, conson tetrachloride er methyl chloreform.
- 3) These chemicals contain ehlorine and bromine atomy that are stable enough to reach stratosphere. Then they are buoken down by UV radiation incleasing I & Br atomf. Then they catalytically destroy ozone

- -> Depletion of Ozone has significant consequences
- 1) Increased UV radiation
- 2) Dépruption of Food Chain
- 3) Climate change
- =) Things to do to protect orone layer
 - 1) Reduce your use of ODS.

 ODS is still used in products, like old refrig. and Ae's.
 - 2) Reycle and reuse materials.
- 3) Support organizations that are working to protect exone layer

POLLUTION ____ LAND

ALR WATER

(1) Air Pollution
Presence of harmful substances in Earth's atmosphere, resulting from human activities a natural phasenes.

- A Sources
 - 1) Man made
 - > Vehicle enhaust,
 pewer plant,
 burning forsit fuelt,
 industrial emission

a) Natural

→ Volcenic excuptions, dust storms, wildfires

- 3 Health Impacts
 - > Effects on respiratory h cardiovascular system.
 - => short-term enposure can cause initation of eyes, nose & throat etc.

-) Long term enposure course, increase in rich of respiratory diseases, heart diseases, stroke, lungs course etc.
- Demage vegetation, harm wildlife, impair water quelity, beduce crop yield.
- (B) Climete charge falletante such at constraint such as constraint such as constraint such as constraint to alimete charge by trapping heat
- E Prevention bromoting clearer energy source, implouing industrial phases is cities unersuing public transportation, increasing green spaces in cities

WATER POLLUTION

Contamination of water badies such as hivery, lakey, oceans, groundwater is even smaller water bodies like pandy etc. Occurs when harmful substances are introduced into water source, distrupting the natural balance.

7) Sources

- 1) Industrial activities
- 2) Improper waste diposel
- 3) swage & Wastersater discharge
- > Impact on ecograption.
 - 1) norm fier life
 - 2) degrade habitat
 - 3) heads to loss of biodiversity

w oil spills

5) mining operations.

- =) Nealth effects
- 1) Dixeases such as cholera, typhaid, hepatities
- 2) hong term effects include organ damage & I cancel with.
- > Measures & Presentions
 - I setting standards for pollutant discharge . The
 - 2) branding wastewater treatment
- 3) Encouraging sustainable agricultural practices.
- 4) Reducing plastic waste etc

HLAND POLLUTION

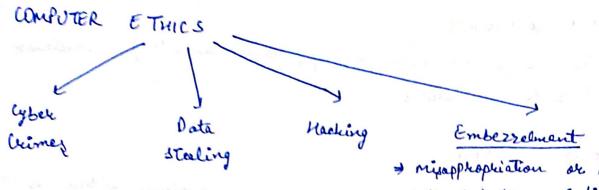
Degradation of land resources, including soil, regetation & overall land ecosystem.

- D'improper worke disposal, mining operations, agricultural practices, constructions, etc.
- 3) Impact on Ecosystem
 - 1) Sail degradation
 - 2) hors of fertility

- 3) Decline in plants animal population
- 4) disruption of natural habital
- 3) Kuman Kealth Impacts
 - 1) Respiratory problems
 - 2) Skin deportery

- 3) Neurological issues
- 4) I risk of concer

- -) Prevention
 - i) Adopting dustainable waste night practices
 - 2) Reduce chemical use
 - 3) Implementing of eni. friendly agricultural practices.



ripopphophiation or theft of funds cuthusted to an individual within an organization.

It may occur through mouthorized access to financial transactions sys, exploiting loopholes in digital transactions.

Financial stability h breach of ethical and legal obligations.

> CORPORATE SOCIAL RESPONSIBILITY (CSR)

1) CSR refers to a companied commitment to operating ethically and responsibly, taking into account its impact on wiety, ever etc begand approximation

Key elements may include

- (1) Environmental sustainability
 Companies can adopt environmental friendly practices, phomote renewable energy hesources.
- 2) Ethical buisness bractices Uphold trigh ethical standards in operation, including fair trade, ensuring weefare of employees
- 3) Philanthropy or community engagement Organizations can contribute to society by supporting charitable initiatives, education parmy, disaster relief efforts.
- 4) Workplace Liversity and Inclusion companies can create equal opportunities for all employees, address issues related to gender, race, age este

S) Responsible Governance Companies can ensure transparancy, honest reporting, compliance with laws & regulations.

BUISNESS ETHICS

Refers to moral principles a value that guide behaviour within an org.

- (1) Corporate presenue
 - Refers to sys of rules, practices & processes by which a
 - company is directed or controlled.

 >> bromotes transparency, accountability, favirness
- (2) Finance & Accounting
 - Dencial for maintaining trust be integrity in buisness transactions by financial reporting.
- (3) Intellectual Property Rights (IPR)
 - ⇒ Refer to creations of mind, including inventions, trademarks, copyright and trade secrets.
 - > Protecting IPR is exsential for fostering innovation, enouraging creativity and providing insenting for research & development.

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product and southern to excellence in growing the southern region of a se