



Wearable materials with embedded synthetic biology sensors for biomolecule detection

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Integrating synthetic biology into wearables could expand opportunities for noninvasive monitoring of physiological status, disease states and exposure to pathogens or toxins. However, the operation of synthetic circuits generally requires the presence of living, engineered bacteria, which has limited their application in wearables. Here we report lightweight, flexible substrates and textiles functionalized with freeze-dried, cell-free synthetic circuits, including CRISPR-based tools, that detect metabolites, chemicals and pathogen nucleic acid signatures. The wearable devices are activated upon rehydration from aqueous exposure events and report the presence of specific molecular targets by colorimetric changes or via an optical fiber network that detects fluorescent and luminescent outputs. The detection limits for nucleic acids rival current laboratory methods such as quantitative PCR. We demonstrate the development of a face mask with a lyophilized CRISPR sensor for wearable, noninvasive detection of SARS-CoV-2 at room temperature within 90 min, requiring no user intervention other than the press of a button.

Synthetic biology has enabled unprecedented control of biological systems and has provided a rich palette of modular biosensors, genetic logic gates and output effectors for the design of custom biological circuits¹. In parallel, recent developments in wireless technology, wearable electronics, smart materials and functional fibers with new mechanical, electrical and optical properties have led to sophisticated biosensing systems². Although genetically encoded sensors have been readily incorporated into bench-top diagnostics, examples of wearable devices using these tools are limited. Only a few demonstrations of hygroscopically actuated vents and response to induction molecules have been achieved using living engineered bacteria encapsulated in flexible substrates and hydrogels in a wearable format^{3–6}. This approach encounters several limitations, particularly that of sustaining living organisms in the devices for extended periods. Retaining the viability and function of wearable sensing systems based on living cells requires nutrient delivery and waste extraction, as well as temperature and gas regulation, all of which involve numerous technological hurdles. Genetically engineered cells can also pose biocontainment or biohazard concerns, particularly if integrated into consumer-level garments. Moreover, the mutational pressures on evolving cell populations can result in loss of the genetic phenotype and function. An approach that could resolve the mismatch between the practical requirements of wearable use and the operational limitations of available biomolecular circuits for sensing and response would broaden the applications of wearable materials and may enable assessment of molecular targets difficult to detect through other technologies⁷.

Cell-free synthetic biology reactions are self-contained abiotic chemical systems with all the biomolecular components required

for efficient transcription and translation. Such systems can be freeze-dried into shelf-stable formats utilizing porous substrates, which allow for robust distribution, storage and use without specialized environmental or biocontainment requirements⁸. Genetically engineered circuits, encoded in DNA or RNA, can be added to freeze-dried, cell-free (FDCF) reactions for activation by simple rehydration. Robust FDCF systems have already been developed for inexpensive paper-based nucleic acid diagnostics; sensitive programmable CRISPR-based nucleic acid sensors^{9,10}; on-demand production of antimicrobials, antibodies and enzymes¹¹; and low-cost educational kits for teaching^{12–14}. Here we propose the use of FDCF genetic circuits in combination with specifically designed flexible and textile substrates to create practical wearable biosensors. We report on the design and validation of various wearable FDCF (wFDCF) sensors for small molecule, nucleic acid and toxin detection. The sensors are integrated into flexible multi-material substrates (for example, silicone elastomers and textiles) using genetically engineered components, including toehold switches, transcriptional factors, riboswitches, fluorescent aptamers and CRISPR-Cas12a complexes (Supplementary Fig. 1).

Results

Colorimetric wFDCF wearables. For our first wFDCF demonstration, we embedded colorimetric genetic circuits into cellulose substrates surrounded by a fluid wicking and containment assembly made of flexible elastomers. These prototypes were assembled layer-by-layer to form reaction chambers fluidically connected to top sample portals (Fig. 1a). The devices are flexible, elastic and can rapidly wick in splashed fluids through capillary action

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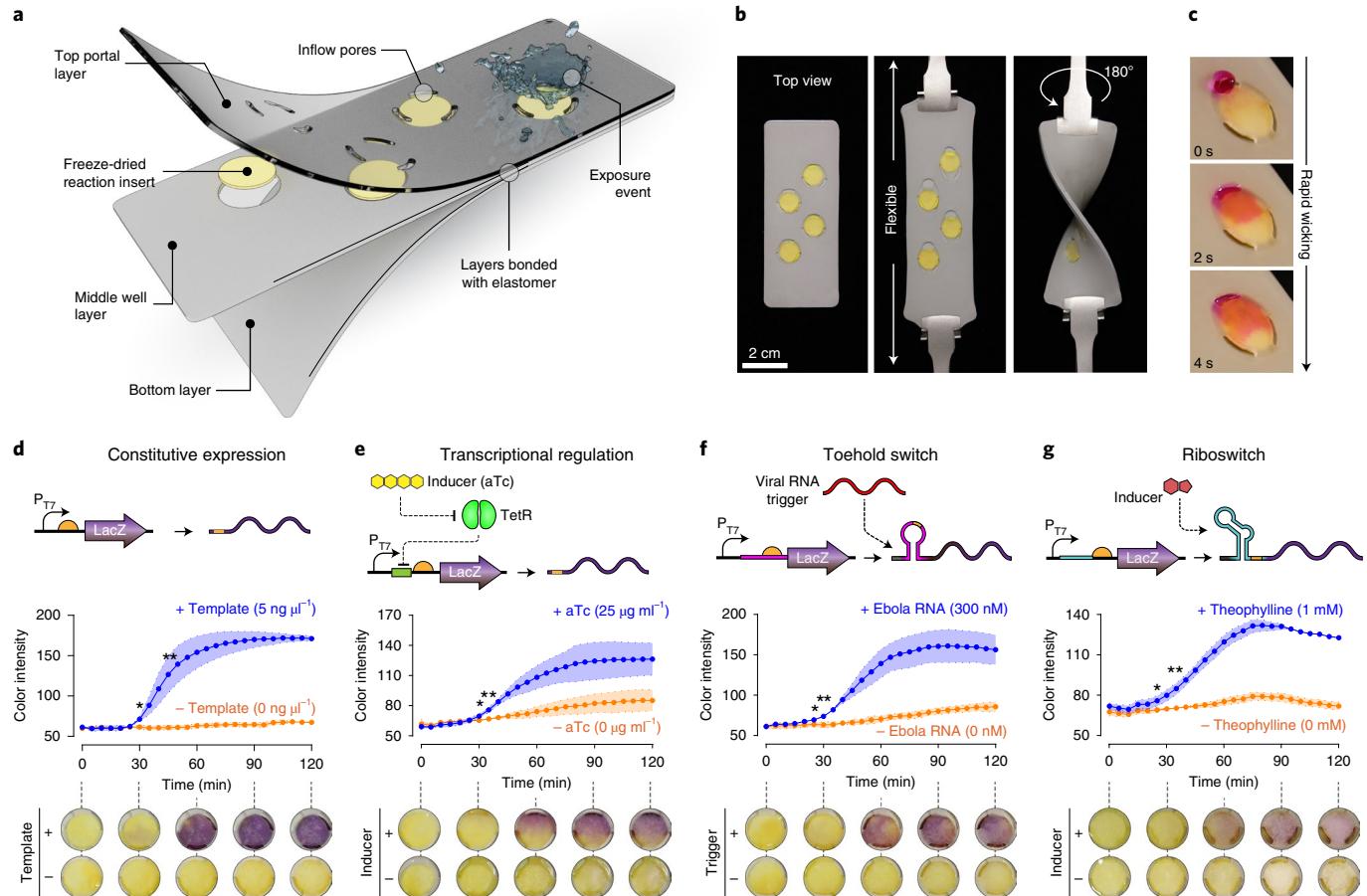


Fig. 1 | Wearable cell-free synthetic biology. **a**, Schematic of the layer-by-layer assembly of the wearable devices. Each layer is fabricated from skin-safe silicone elastomer. The FDCF reactions are embedded in a cellulose matrix placed within each chamber. **b**, An array of assembled reaction chambers showing the elasticity (center) and flexibility (right) of the devices. **c**, Portals cut into the outermost layer allow sample access, which is rapidly drawn into the reaction chambers through capillary action. The hydrophobic chamber walls prevent inhibitory dilution through lateral diffusion. **d–g**, Various types of synthetic biology circuits can be freeze-dried in these wearable devices, for example, constitutively expressed outputs such as LacZ ($*P=0.015$ at 30 min, $**P=0.008$ at 45 min) (**d**); transcription-factor-regulated circuits for small-molecule detection, here shown regulated by TetR ($*P=0.03$ at 30 min, $**P=0.003$ at 35 min) (**e**); toehold switches for nucleic acid sensing such as the demonstrated Ebola RNA-targeting toehold ($*P=0.04$ at 25 min, $**P=0.007$ at 30 min) (**f**); and riboswitches to detect various small molecules such as the theophylline-activated riboswitch ($*P=0.05$ at 25 min, $**P=0.005$ at 35 min) (**g**). Each plot shows mean (line) \pm s.d. (shaded region) of integrated green channel values from color-deconvoluted images from $n=3$ independently fabricated and tested wFDCF reaction chambers. Statistical significance between the two groups as indicated at specific time points was compared using an unpaired two-tailed Student's *t*-test. Bottom images are representative color images of the wearable device. aTc, anhydrotetracycline.

(Fig. 1b,c). Pinning geometries throughout the device direct sample fluids towards enclosed hydrophilic paper networks allowing for reaction rehydration (Fig. 1c and Supplementary Fig. 3b). Using an *lacZ* β -galactosidase operon as the circuit output to hydrolyze chlorophenol red- β -D-galactopyranoside (CPRG), a yellow-to-purple color change develops upon exposure to a target (Supplementary Figs. 2b and 3a).

We considered key environmental factors in the design of these prototypes. For instance, sample exposure in the field likely occurs with variable splash volumes (as little as 50–100 μ l), relative humidity (20–40%) and temperature (20–37°C). Thus, we optimized our design to reduce inhibition of genetic circuit operation due to evaporation or excessive dilution of components. In particular, our devices use impermeable chambers exhibiting low evaporation rates (<20% volume per h), which also constrain the rehydration volume to ~50 μ l per sensor. In addition, the wFDCF reactions were optimized to generate a higher concentrated reaction upon rehydration. We found that a $\times 1.5$ -concentrated cell-free reaction increased the

reaction kinetics to enable signal output at least 10 min faster, ensuring that the desired circuit is completed before eventual evaporation in the device terminates the reaction (Extended Data Fig. 2). The resulting stand-alone colorimetric system is modular and can be used in garments such as bracelets (Supplementary Fig. 3c).

We tested this colorimetric wearable platform using four different synthetic biology biosensors with *lacZ* as the output (Fig. 1d–g). These demonstrations include a constitutive *lacZ* expression reaction (Fig. 1d), a transcription-factor-regulated circuit using the tetracycline repressor (TetR) for the detection of anhydrotetracycline (Fig. 1e), a toehold switch for the detection of Ebola virus RNA (Fig. 1f) and a theophylline riboswitch for small-molecule sensing (Fig. 1g). The TetR sensor shows that our colorimetric platform can integrate well-established transcription-factor-based modules into a wearable format (Fig. 1e). The toehold sensor enabled detection of Ebola virus RNA at a concentration of 300 nM at 30 min compared with a control sample containing no target (unpaired *t*-test of independent reaction chambers; deconvoluted green channel

$P=0.0074$) (Fig. 1f). The riboswitch circuit was able to detect its target molecule, theophylline, at a concentration of 1 mM at 35 min compared with a control sample (unpaired *t*-test of independent reaction chambers; deconvoluted green channel $P=0.005$) (Fig. 1g). All of the colorimetric wFDCF sensors reported here exhibited visible changes within ~40–60 min after exposure to the respective trigger molecules or inducer, and were performed at ambient conditions of 30–40% relative humidity and 30 °C to simulate the average skin surface temperature¹⁵.

Fluorescent wFDCF devices with fiber optic detection for enhanced sensing. Next, we immobilized and activated FDCF sensors in wearable woven fabrics and individual threads. Figure 2 presents various demonstrations of a highly sensitive, textile-based system (Fig. 2a,b) capable of containing and monitoring the activation of wFDCF reactions with fluorescent (Fig. 2c–e, Extended Data Figs. 4–7 and Supplementary Figs. 7 and 14) or luminescent (Fig. 2f and Extended Data Fig. 3) outputs. To achieve this, we integrated: (1) hydrophilic threads (85% polyester/15% polyamide) for cell-free reagent immobilization, (2) patterns of skin-safe hydrophobic silicone elastomers for reaction containment, and (3) inter-weaved polymeric optic fibers (POFs) for signal interrogation (Fig. 2a,b, Extended Data Fig. 2 and Supplementary Fig. 8). This fabric was chosen as our main immobilization substrate after conducting a compatibility screening of over 100 fabrics (for example, silks, cotton, rayon, linen, hemp, bamboo, wool, polyester, polyamide, nylon and combination materials) using a lyophilized constitutive *lacZ* cell-free reaction (Supplementary Figs. 4–6). The analysis of sensor outputs was executed using a custom-built wearable POF spectrometer (Fig. 2b and Extended Data Fig. 8) that could be monitored with a mobile phone application (Supplementary Fig. 11). Using this integrated platform, we performed distributed on-body sensing of various target exposures as shown in Fig. 2c–f. A sample activation through fluid splashing is shown in Fig. 2a, where the sample wicks through the entry ports with blackout fabrics to rehydrate the FDCF synthetic biology reactions immobilized within the hydrophilic textile fibers. These fibers are located within the excitation and emission layers of the device as shown in Fig. 2a,b. Trigger presence in the splash fluid leads to activation of the sensor circuits, which produce fluorescent or luminescent reporters.

We first verified the function of this textile platform in fluorescence mode using two independent synthetic biology modules upstream of a superfolder green fluorescent protein (sfGFP) operon. These demonstrations included the activation of constitutive sfGFP expression (Fig. 2c) and sensing of theophylline using an inducible riboswitch (Fig. 2d). A third fluorescence demonstration was done via activation of a 49-nucleotide Broccoli aptamer (Fig. 2e) with

substrate specificity to (Z)-4-(3,5-difluoro-4-hydroxybenzylidene)-2-methyl-1-(2,2,2-trifluoroethyl)-1H-imidazol-5(4H)-one (DFHBI-1T)¹⁶. Furthermore, demonstrations utilizing luminescence outputs were conducted using a nanoluciferase (nLuc)¹⁷ operon downstream of a HIV RNA toehold switch (Fig. 2f and Extended Data Fig. 3a), as well as a *Borrelia burgdorferi* RNA toehold switch for the wearable detection of Lyme disease (Extended Data Fig. 3b).

Additionally, we tested the operation of our platform for the detection of chemical threats such as organophosphate nerve agents used in chemical warfare and the pesticide industry. To achieve this, we modified our POF platform optics for excitation and detection at near-infrared (NIR) fluorescence, generated from a lyophilized acetylcholinesterase (AChE)-choline oxidase-HRP-coupled enzyme reaction (Fig. 2g). In the presence of acetylcholine, this reaction can produce NIR fluorescence that is readily detectable with our wearable prototype. When exposed to an organophosphate AChE inhibitor, the sensor fluorescence is reduced as compared with unexposed controls. Our wearable nerve agent sensor was validated using paraoxon-ethyl as a nerve agent simulant at levels that are four orders of magnitude lower than the reported lethal dose (LD_{50}) by dermal absorption in mammals¹⁸.

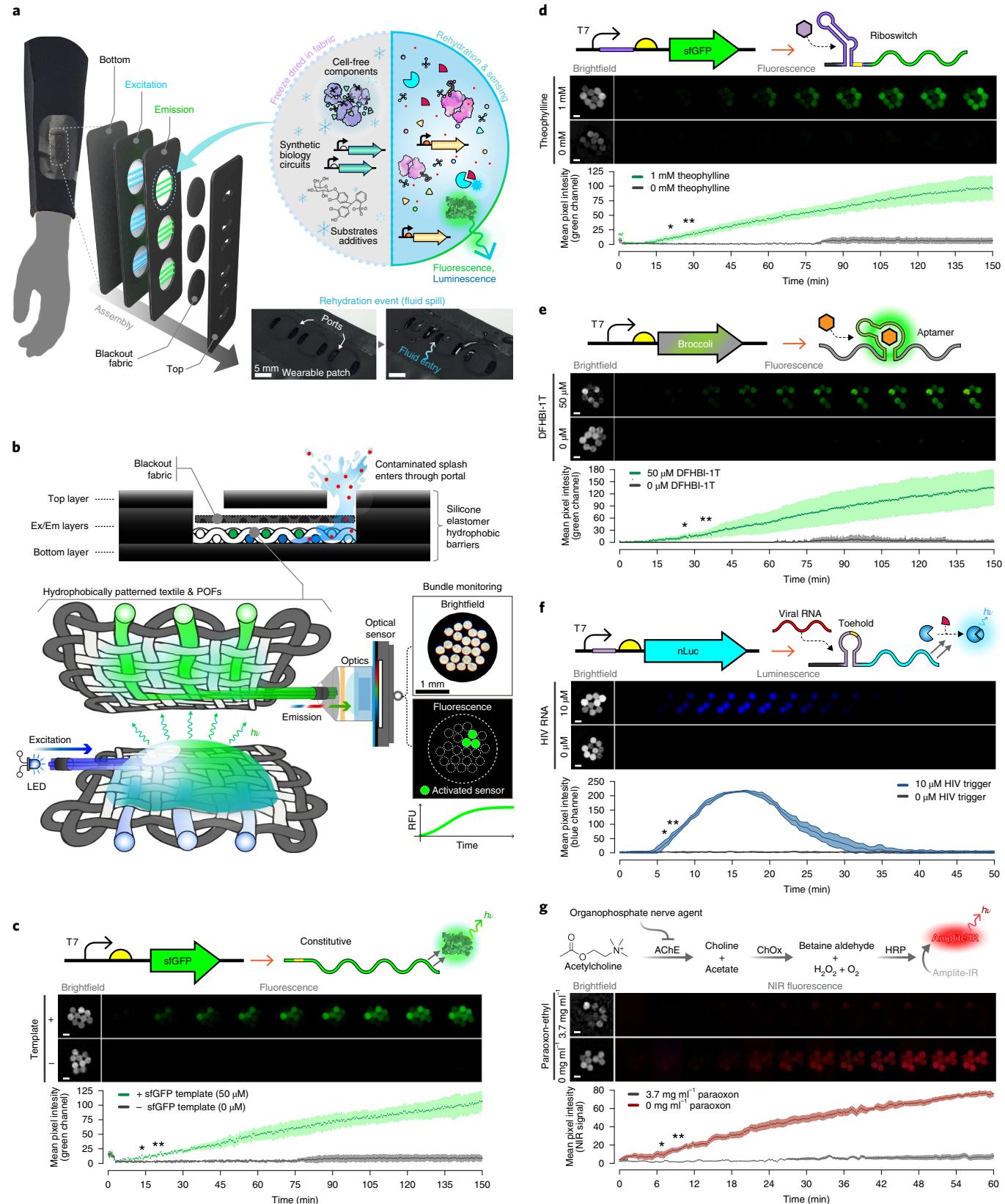
The fluorescent wFDCF platform allows for continuous monitoring of all reaction chambers through the fiber optic network at user-defined sampling intervals for the automated detection of rehydration events and fluorescent outputs from target-activated circuits. This is achieved by illuminating the wFDCF textile reaction with blue light (447 nm) via etched excitation POFs (Fig. 2b and Extended Data Fig. 2). The light emitted from the activated system is then collected by the second set of emission POFs, which exit the fabric weave and bundle into a single trunk connected to the optical sensor of our wearable spectrometer (Extended Data Figs. 2 and 8). Signals coming from each of the devices are filtered and processed to generate temporally and spatially resolved fluorescence images of the POF bundle-ends (510 nm) and averaged pixel intensity traces per channel for quantitative analysis (Fig. 2b). In the case of luminescence demonstrations, all POF bundles are treated as signal emission sensors, without the need for sample illumination. All reported wFDCF fluorescence and luminescence sensor replicates ($n \geq 3$) exhibited visible fluorescence or luminescence within 5–20 min after exposure to relevant trigger conditions, at 30–40% relative humidity and 30 °C.

CRISPR-based wFDCF sensors enable direct nucleic acid detection in wearables. Sensors based on programmable CRISPR and CRISPR-associated (Cas) enzymes^{9,19,20} have several advantages over other biosensors, including high sensitivity, rapid output, single

Fig. 2 | Design and validation of fluorescent and luminescent FDCF synthetic biology wearables. **a**, Fiber optic-embedded textiles allow excitation and emission detection of rehydrated lyophilized biosensors. Bottom, an example rehydration event shows the aqueous sample being wicked through the portals into internal reaction wells. **b**, Top, side diagram showing the layers of the assembled device. Contaminated splashes access the device interior through portals in the top layer. Bottom, interior view of the device, where two layers of hydrophobically patterned fabric inter-woven with POFs in a coplanar arrangement allows for embedding of FDCF reaction components and excitation/emission lighting. Excitation POFs are illuminated by LED arrays and emission POFs are bundled to an optical sensor containing a filter (for fluorescence only) and collimating lens. **c**, Fluorescent signal after rehydration of wFDCF constitutive sfGFP template as compared with control. Fluorescence is statistically distinguishable from the control after 14 min (* $P=0.04$) and 20 min (** $P=0.002$). **d**, Activation of wFDCF riboswitch with 1 mM theophylline compared with 0 mM theophylline control. Statistically distinguishable signals after 19.5 min (* $P=0.04$) and 25 min (** $P=0.008$). **e**, Wearable demonstration of fluorescent aptamer being activated by the presence of 50 μ M DFHBI-1T substrate compared with no substrate control. Fluorescent signal is statistically distinguishable after 24.5 min (* $P=0.04$) and 35 min (** $P=0.01$). **f**, An HIV toehold sensor with luminescence output. HIV RNA trigger was added at 10 μ M and was statistically distinguishable from the control (* $P=0.01$ at 6 min, ** $P=0.005$ at 7 min). **g**, Wearable detection of organophosphate nerve agents using a lyophilized HRP-coupled enzyme sensor with 50 mM acetylcholine with and without 3.7 mg ml⁻¹ paraoxon-ethyl (AChE inhibitor). Statistical differences from controls are indicated (* $P=0.03$ at 7 min, ** $P=0.001$ at 9 min). All images above plots are recorded POF bundle images synchronized with the reaction time profiles. All plots show mean pixel intensity values (dark data points) \pm s.d. (light colored region). Each experiment is a total of $n=9$ fiber optic outputs per condition. Any fibers that were 1 s.d. below the mean of all nine fiber outputs were excluded. Statistical significance was determined by unpaired one-tailed Student's *t*-test. Scale bars in brightfield images are 250 μ m. ChOx, choline oxidase; Em, emission; Ex, excitation; RFU, relative fluorescence units.

base-pair resolution, freeze-drying compatibility and programmability to target any DNA or RNA sequence through interchangeable guide RNAs (gRNAs). Thus, we integrated CRISPR-based specific high-sensitivity enzymatic reporter unlocking (SHERLOCK) sensors into our fluorescence wFDCD platform to demonstrate this detection technique in wearable applications (Fig. 3a). We

used Cas13a and Cas12a for the detection of RNA and DNA, respectively. For DNA detection, we used a Cas12a ortholog from *Lachnospiraceae* bacterium (*LbaCas12a*)^{19,21} that displays a non-specific collateral cleavage activity towards single-stranded DNA (ssDNA) after detection of a gRNA-defined double-stranded DNA (dsDNA) target. This Cas12a-based sensor was paired with



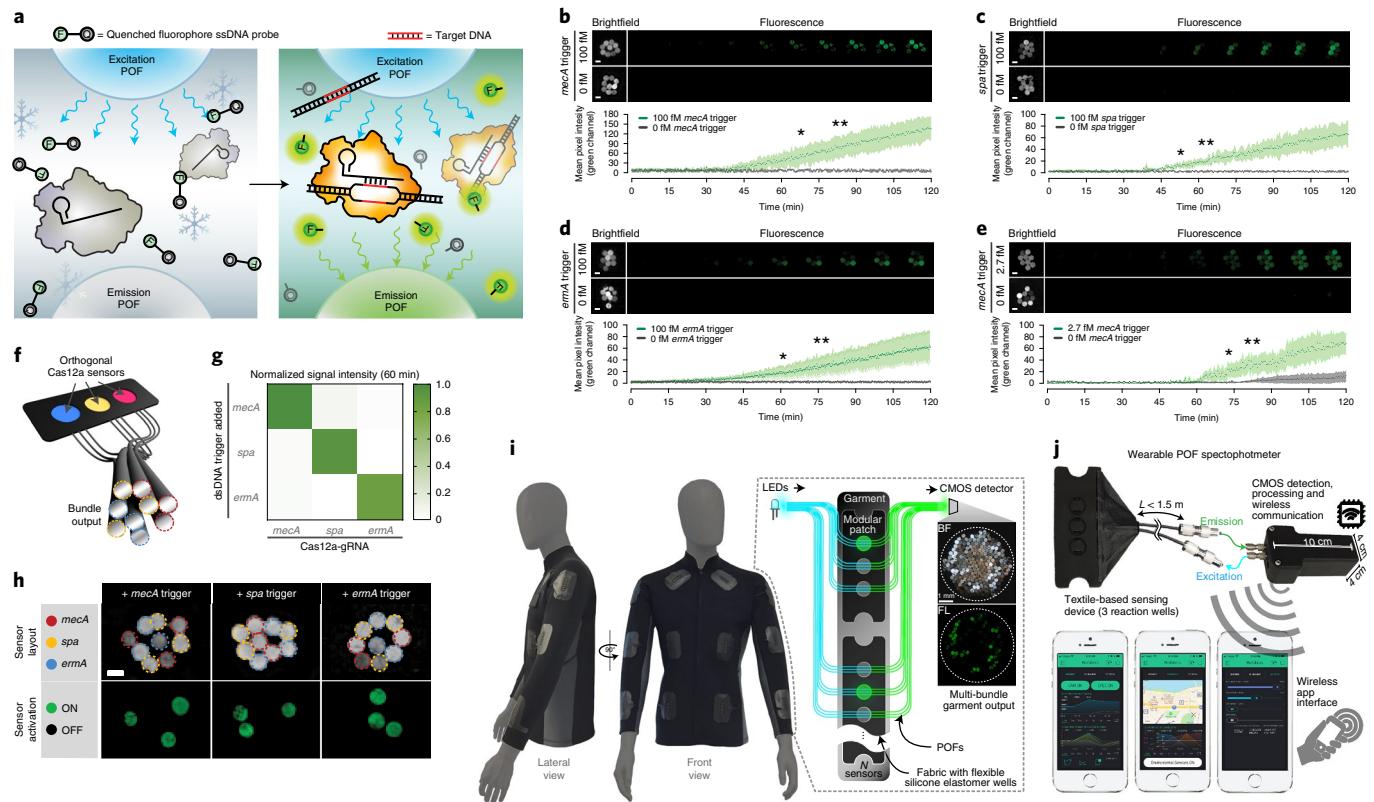


Fig. 3 | Validation of CRISPR-based FDCF wearable sensors. **a**, The sensing mechanism of the CRISPR-Cas12a system is based on catalytic *trans*-cleavage of fluorophore-quencher ssDNA probes after activation by an RPA-amplified dsDNA trigger. **b**, wFDCF mecA CRISPR-based sensor exposed to sample containing 100 fM mecA trigger. Statistically distinguishable signals are indicated for specific time points (* $P=0.04$ at 68 min, ** $P=0.007$ at 76 min). **c**, wFDCF spa CRISPR-based sensor exposed to 100 fM spa trigger (* $P=0.03$ at 51 min, ** $P=0.006$ at 62 min). **d**, wFDCF ermA CRISPR-based sensor exposed to 100 fM ermA trigger (* $P=0.04$ at 20 min, ** $P=0.009$ at 60 min). **e**, Experimental detection of mecA CRISPR-based sensor at 2.7 fM trigger was statistically distinguishable (* $P=0.04$ at 72 min, ** $P=0.001$ at 82 min), corresponding to 10,000 dsDNA-copies per μl . Plots **b–e** show mean pixel intensity (dark data points) \pm s.d. (light colored region) from three independent wells, each having three fiber optic sensors, for a total of $n=9$ fiber optic outputs. Any fibers below 1 s.d. of the mean of all nine fiber outputs were excluded from analysis. Statistical significance calculated as unpaired one-tailed Student's *t*-test is indicated for specific time points. **f**, Orthogonality demonstration of mecA/spa/ermA CRISPR-based multi-sensor wearables. **g**, Rehydration only yielded activation of sensors when the Cas12a-gRNA sensor was in the presence of its programmed trigger dsDNA as shown by comparing signal intensities from all sensor-trigger combinations. **h**, Example fluorescence activation of different CRISPR-based sensors upon exposure to specific dsDNA triggers. These experiments were repeated three times with similar results. Scale bars shown are 250 μm . **i**, Garment-level integration of fabric-based wearable synthetic biology sensors. Distributed continuous sensing of garment activity can be achieved through multi-bundle imaging. **j**, Connection of fabric-based module to wearable POF spectrometer with wireless connectivity capabilities. The spectrometer electronics consist of a Raspberry Pi Zero W with a camera module (Raspberry Pi Foundation), as well as LED illumination, environmental sensing and custom-fabricated shields for battery power. The smartphone application for visualization and alarm of wFDCF sensor activation was based on the blynk.io platform (Blynk) which provides support for Raspberry Pi communication. This application allows for wireless recording of experiments and control of device parameters, as well as environmental and geolocation information. CMOS, complementary metal-oxide-semiconductor; L , length.

recombinase polymerase amplification (RPA)²² and freeze-dried into a one-pot reaction. In the presence of a target dsDNA sequence, isothermally generated RPA amplicons activate Cas12a-gRNA complexes. Then, active Cas12a engages in *trans*-ssDNase activity and cleaves quenched ssDNA fluorophore probes, resulting in a fluorescence output (Fig. 3a).

For wearable demonstrations, we designed gRNAs against three common resistance markers in *Staphylococcus aureus*: the *mecA* gene common in methicillin-resistant *S. aureus* (MRSA)²³, the *spa* gene which encodes the protein A virulence factor²⁴ and the *ermA* gene conferring macrolide resistance²⁵. When tested in wFDCF format, the RPA-Cas12a sensors displayed detectable signals within 56–78 min ($P<0.05$) with femtomolar limits of detection (Fig. 3b–d). Moreover, using our *mecA* wFDCF sensor (Fig. 3e and Extended Data Fig. 4), we confirmed single-digit femtomolar sensitivity (2.7 fM). Compatibility with RNA inputs and other CRISPR enzymes such as Cas13a, an

ortholog from *Leptotrichia wadei* bacterium (LwaCas13a)⁹, was also confirmed (Extended Data Fig. 5), exhibiting similar in-device activation dynamics as that of cell-free reactions conducted in a plate reader. These results suggest that our wearable textile platform could be adapted to achieve sensitivities rivaling those of current laboratory diagnostic tests such as quantitative PCR (qPCR) for monitoring contamination or spread of bacteria and viruses.

To further demonstrate the modularity of our CRISPR-Cas12a wearable sensors, we tested wFDCF devices containing three orthogonal Cas12a-gRNA complexes in isolated reaction wells (Fig. 3f). In this experiment, each device was splashed with dd-H₂O containing different targets, each specific to only one Cas12a-gRNA complex. The orthogonal behavior of our CRISPR-based wearable sensors is shown in Fig. 3g,h, where higher fluorescence was observed for the cases in which the dsDNA trigger matched the predefined Cas12a-gRNA complex at each sensor location.

With the goal of real-time monitoring of environmental exposure and biohazard detection, we designed a jacket containing a distributed arrangement of wFDCF multi-sensor arrays (Fig. 3*j*). The various optical fibers carrying the output emission signals from different sensors can be routed into a single bundle for centralized imaging analysis, which we demonstrate using a wFDCF CRISPR–Cas12a-based MRSA-sensing array, containing spa, ermA and mecA sensors, that was activated in the wearable prototype with a fluid splash containing 100 fM of spa DNA trigger (Extended Data Fig. 6). Only the well containing the spa sensor generated a fluorescent signal upon activation. The platform is also compatible with transcription-only outputs, such as rehydrated fluorescent aptamer reactions (Supplementary Fig. 9), where the fluorescence signal is monitored by microscopy over time.

In addition, the optical sensor allows for facile fluorescent output multiplexing simply by using fluorescent proteins with orthogonal emission profiles (Extended Data Fig. 7). In this example, wFDCF reactions for three constitutively expressed fluorescent output proteins (eForRed²⁶, dTomato²⁷ and sfGFP²⁸) were used to detect distinguishable output signals in a single bundle. We also show that the wFDCF POF system is fully compatible with integrated lyophilized lysis components, allowing for the release and detection of a plasmid-borne *mecA* gene when challenged with intact bacterial cells (Supplementary Fig. 10). Finally, to develop a complete data feedback cycle between the platform and the user, we integrated the detector system with a custom wireless mobile application that enables continuous cloud-based data logging, signal processing, geolocation tracking and on-the-fly control of various detector components through a smartphone or other networked digital device (Fig. 3*j*). All images and spectral data presented in Figs. 2 and 3 were collected and processed using wFDCF devices fully integrated with our wearable spectrometer and mobile phone application. Further details on the hardware and software design, as well as implementation of an *Opuntia microdasys* bioinspired fluid collection²⁹ add-on for improved sample harvesting and routing splashes outside of the sensor zones into the wFDCF modules, can be found in Extended Data Fig. 8 and Supplementary Figs. 11 and 12.

A face-mask-integrated sensor for SARS-CoV-2 detection in exhaled aerosols. Finally, we explored whether our wFDCF system could be adapted to create face masks capable of detecting SARS-CoV-2, as a complementary approach to diagnosis based on nasopharyngeal sampling. Respiratory droplets and aerosols are the transmission routes for respiratory infectious diseases but have been underutilized historically for diagnosis. Work on breath-based sensing has focused on the detection of volatile organic compound biomarkers in infected patients using electrochemical sensors^{30,31} or downstream mass spectrometry analysis³², which may be

challenging to implement on a wide scale. The National Institutes of Health Rapid Acceleration of Diagnostics Initiative has identified SARS-CoV-2 detection from breath sampling technologies as an active area of interest for alleviating testing bottlenecks³³.

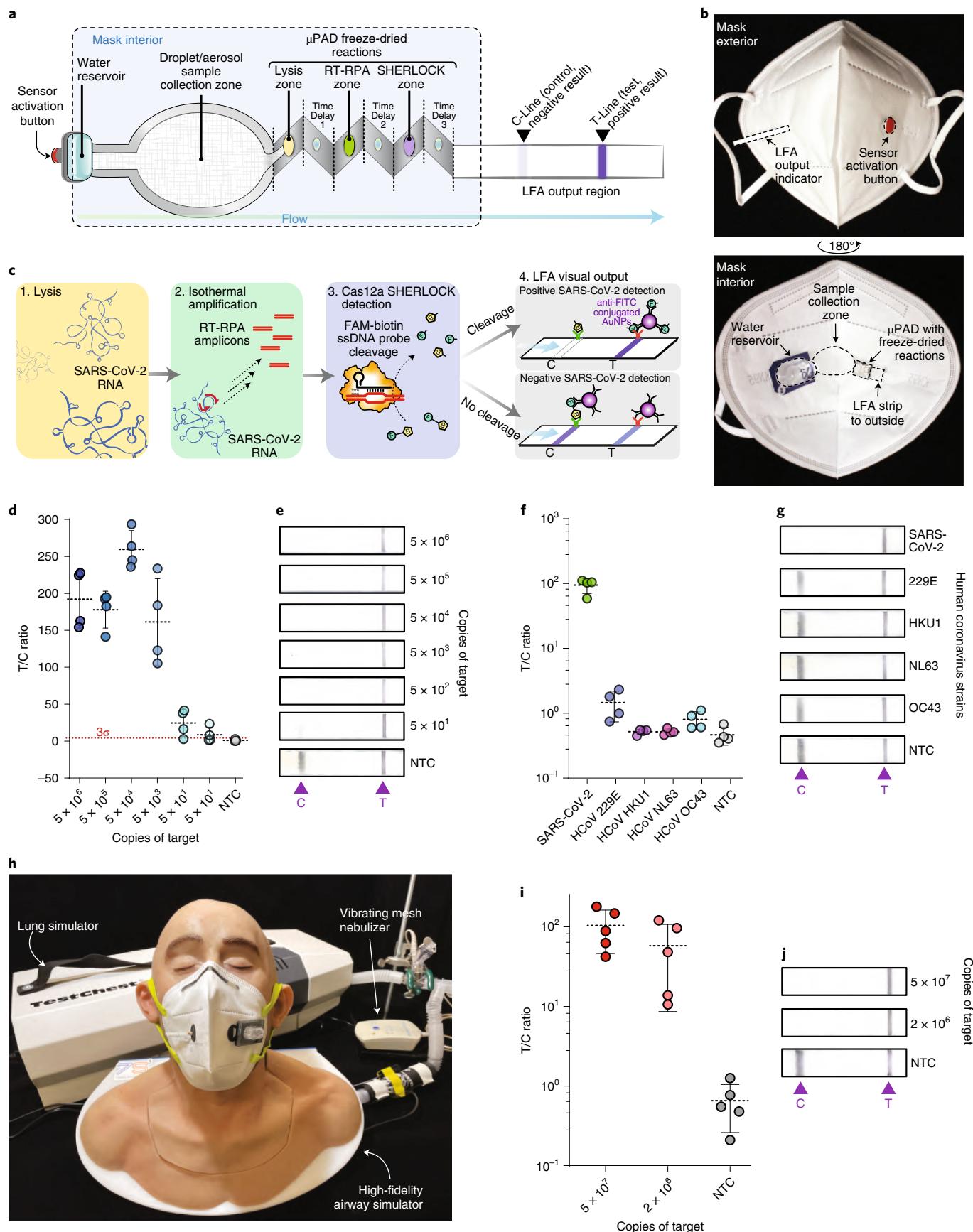
The virus accumulates on the inside of masks as a result of coughing, talking or normal respiration^{34–36}. We designed a face-mask sensor containing four modular components: a reservoir for hydration, a large surface area collection sample pad, a wax-patterned μPAD (microfluidic paper-based analytical device) and a lateral flow assay (LFA) strip (Fig. 4*a,b*). Each module can be oriented on the outside or inside of the face mask, with the exception of the collection pad, which must be positioned on the mask interior facing the mouth and nose of the patient. Capillary action wicks any collected fluid and viral particles from the sample collection pad to the μPAD, which contains an arrangement of freeze-dried lysis and detection components (Fig. 4*c*). The use of the μPAD format allowed us to rapidly prototype and optimize a passively regulated multi-step reaction process. Each reaction zone is separated by polyvinyl alcohol (PVA) time delays that enable tunable incubation times between each reaction, greatly improving the efficiency of the sensor compared with that of a one-pot lyophilized reaction (Supplementary Fig. 13). The first μPAD reaction zone contains lyophilized lysis reagents including components known to lyse viral membranes^{37–39}. The second μPAD reaction zone is a reverse transcription–recombinase polymerase amplification (RT-RPA) reaction zone containing a customized isothermal amplification reaction developed to target a nonoverlapping region of the SARS-CoV-2 S gene. The final μPAD reaction zone contains a Cas12a SHERLOCK sensor with an optimized gRNA for detection of the amplified dsDNA amplicon. In the presence of SARS-CoV-2-derived amplicons, the activated Cas12a enables *trans*-cleavage of a co-lyophilized 6-FAM-(TTATTATT)-Biotin ssDNA probe. To enable a simple colorimetric visual readout, an integrated LFA strip is used to detect probe cleavage. The output strip orientation is adjustable to preserve patient confidentiality. Details on the design, performance and relevant molecular sensor sequences are presented in Supplementary Figs. 14 and 15.

From activation of the face-mask sensor to a final readout only takes ~1.5 h. The limit of detection observed for our sensors is 500 copies (17 aM) of SARS-CoV-2 in vitro transcribed (IVT) RNA, which matches that of World Health Organization-endorsed standard laboratory-based RT-PCR assays⁴⁰ (Fig. 4*d,e*). The sensors also do not cross-react to RNA from other commonly circulating human coronavirus strains (HCoVs) (Fig. 4*f,g*). Notably, our hands-off diagnostic reaction proceeds to full completion even at room temperature, which is considered suboptimal for RT, RPA and Cas12a activities. We also validated the SARS-CoV-2 face-mask sensor using a precision lung simulator attached to a high-fidelity

Fig. 4 | A face-mask-integrated SARS-CoV-2 wearable diagnostic. **a**, Schematic of the sensor components. Puncture of the water blister reservoir results in flow through wicking material, moving viral particles collected from the wearer's respiration from the sample collection zone to downstream freeze-dried reactions integrated into a μPAD device. The final output is visualized by an LFA strip that is passed externally through the mask. **b**, Photographs of the SARS-CoV-2 sensor integrated into a face mask. An A-version sensor is shown. **c**, Key steps of the freeze-dried reactions, each separated by a PVA time delay. Lysis first releases SARS-CoV-2 vRNA, RT-RPA next targets the S gene for signal amplification at room temperature and finally Cas12a detection of the RPA amplicons results in collateral cleavage of FAM-Biotin ssDNA probes. The reaction flows into the LFA where the visual band pattern formation is dependent upon probe cleavage. **d**, Sensitivity of the A-version face-mask sensors at various inputs on the sensor zone of IVT-generated SARS-CoV-2 S-gene RNA. The limit of detection threshold, +3 s.d. of the no-template control (NTC), is shown as a red dotted line. **e**, Representative images of LFA outputs from the sensitivity measurements. **f**, Specificity demonstration of A-version face-mask sensors shows no cross-reactivity with IVT RNA from other commonly circulating HCoVs. SARS-CoV-2 RNA was added at 100,000 copies. All other HCoV RNAs were tested at 1,000,000 copies. **g**, Representative images of LFA outputs from the specificity measurements. **h**, Breath emission simulator setup consisting of a lung simulator for spontaneous breathing generation, a vibrating-mesh nebulizer for aerosol generation and a high-fidelity airway simulator for anatomically precise air flow to the face mask. A B-version face-mask sensor is shown on the simulator. **i**, On-simulator testing of B-version face-mask sensors under conditions simulating physiological respiratory emission of SARS-CoV-2 target and a face-mask microclimate. **j**, Representative images of LFA outputs from the on-simulator measurements. All plots (**d**, **f**, **i**) show quantified LFA test band to control band intensity ratios as mean ± s.d. from $n=4$ independently fabricated and tested face-mask sensors for each of the indicated conditions. AuNP, gold nanoparticle.

human airway model (Fig. 4h and Supplementary Fig. 16). The target RNA was nebulized to replicate lung emissions with aerosol diameters matching those naturally occurring in breath exhalation

plumes. The breath temperature was regulated to 35 °C and the relative humidity in the mask microclimate was measured to be 100% relative humidity. Under these realistic simulation conditions, the



face-mask sensor was able to detect a contrived SARS-CoV-2 viral RNA (vRNA) fragment after a breath sample collection period of 30 min, with a calculated accumulation of 10^6 – 10^7 vRNA copies on the sample pad, as determined by qPCR with reverse transcription (RT-qPCR) (Fig. 4*i,j*). Clinical measurements have previously shown that the SARS-CoV-2 breath emission rate of infected patients could reach an output 10^3 – 10^5 copies per min (ref. 35).

Unlike other current nucleic acid tests that require laboratory equipment and trained technicians^{41–45}, our SARS-CoV-2 face-mask sensor requires no power source, operates autonomously without liquid handling, is shelf-stable, functions at near-ambient temperatures, provides a visual output in under 2 h and is only \sim 3 g in weight. All the user has to do is press a button to activate a reservoir containing nuclease-free water. To our knowledge, no other SARS-CoV-2 nucleic acid test achieves high sensitivity and specificity while operating fully at ambient temperatures, allowing integration into a wearable format. We believe our SARS-CoV-2 mask could combine protection and sensing into one system and could be adapted to discriminate between SARS-CoV-2 and other respiratory viruses, as well as different emerging SARS-CoV-2 variants^{46,47}.

Discussion

We view the wFDCF platform as being complementary to cell-based synthetic biology sensors. We have shown that it enables wearable biosensors that are shelf-stable, genetically programmable and highly sensitive. However, the current wFDCF technology does have a number of limitations, including the single-use nature of the sensors and inability to operate in particular environmental conditions, such as high humidity or underwater. These challenges are also shared by other sensors in which operation requires open access to the environment and will require further engineering to surmount. Our wFDCF sensors are responsive to external rehydration events, such as splashes with contaminated fluids, and withstand inhibitory evaporative and dilutive effects in open-environment conditions (30–40% relative humidity and \sim 25–30 °C). Alternatively, user-generated samples such as breath emissions can be used if an on-demand hydration system is employed, as we demonstrate for the SARS-CoV-2-sensing face mask. We showed that these freeze-dried systems generate measurable colorimetric, fluorescence or luminescence outputs upon exposure to relevant real-world targets such as MRSA, Ebola virus or SARS-CoV-2 virus. In the wFDCF POF sensors, continuous monitoring enables rapid alert to an exposure event. We also demonstrated the integration of our device designs into garments that are compatible with wireless sensor networks to provide real-time dynamic monitoring of exposure using custom smartphone applications. Although laboratory testing may be more sensitive, our wFDCF sensors have the advantages of a wearable format, autonomous functioning and rapid results.

To our knowledge, no previous wearable technology has detected viral or bacterial nucleic acid signatures in fluid samples with sensitivities rivaling those of traditional laboratory tests at ambient temperatures. Compared with point-of-care diagnostics, which similarly attempt to eliminate time-consuming and resource-intensive laboratory tests, our sensors do not require the manual application of a swabbed or directly applied sample to provide a readout. They accomplish field sensing on the surface of the user or on surfaces exposed to patient samples, such as the inside of a face mask. Moreover, in contrast to batch-mode point-of-care sensors, they can be networked to provide spatial sensing arrays of lyophilized reactions and lightweight polymer fabrics, thus cloaking the user and continuously generating high-density, real-time outputs without sacrificing comfort or agility in the field. They are designed to operate autonomously and do not require training for use or multiple operations by the user to acquire results, which removes the need to perform regular exposure checks. In contrast to wearable sensors that primarily employ electronic devices to monitor physiological

signals such as heart rate or blood oxygen levels, our sensors detect environmental threats or pathogens through nucleic acids, proteins or small molecules. Although electrochemical sensors have been integrated into a wearable format^{31,48}, they only detect chemicals, and an easily programmable wearable form for sensitive nucleic acid detection does not currently exist. Integration of our wearable synthetic biology reactions with these advances in electrochemical devices could be a fertile area for expanding the functionality of wearable sensors^{31,49}. We have also shown that the sensors can be highly modular and adapted to various form factors, such as clothing or face masks. The key functional differences of our platform over current related technologies, including traditional bench-top assays, are summarized in Supplementary Table 4.

Potential field applications for our wFDCF sensors include warfighters and first responders operating in environments where a specific chemical or biological threat is suspected, and clinicians, health workers and researchers working in high-risk areas. For example, wFDCF-enabled coats and gowns in hospitals could provide alerts to prevent the spread of nosocomial infections. An additional promising application is patient-worn, sensor-enabled personal protective equipment, such as the SARS-CoV-2 face mask.

Online content

Any methods, additional references, Nature Research reporting summaries, source data, extended data, supplementary information, acknowledgements, peer review information; details of author contributions and competing interests; and statements of data and code availability are available at <https://doi.org/10.1038/s41587-021-00950-3>.

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Methods

Fabrication of colorimetric synthetic biology wearable modules. Translucent (Fig. 1a, top) and opaque (Fig. 1a, middle/bottom) layers were made using skin-safe Ecoflex silicone elastomer (Smooth-On), precast overnight and laser-cut on a 75 W Epilog Legend 36EXT, according to the layouts shown in Fig. 1a and Supplementary Fig. 2a. After laser-cutting, the silicone pieces were placed in a warm wash (45 °C) with Tergazyme detergent (Alconox) for 1 h with agitation, followed by three washes in 18-Ω pure water and a final wash in 70% ethanol, before allowing them to air-dry. Layers were aligned and bonded together by depositing freshly made, uncured liquid silicone elastomer and post-curing overnight at 65 °C in a well-ventilated oven to obtain the final assembled prototypes. The final assembled elastomer prototypes were thoroughly sprayed with RNase Away Decontaminant (Thermo Fisher Scientific) and washed with 70% ethanol twice before being stored in petri dishes.

For the support matrices housing the cell-free reactions, clean Whatman No. 4 filter-papers (GE Healthcare Lifesciences) (Fig. 1a, reaction insert) were punched to obtain cellulose discs with dimensions of 8-mm diameter and 0.5-mm thickness. These discs were incubated overnight in 0.01% diethyl pyrocarbonate, washed three times with nuclease-free water, then incubated with 5% BSA (MilliporeSigma) in 50 mM Tris buffer, pH 7.5, for 1 h with gentle agitation. The prepared BSA-blocked discs were frozen at -80 °C and subsequently freeze-dried. These lyophilized BSA-blocked discs were used as a scaffold for the deposition of colorimetric wearable synthetic biology reactions in wFDCF sensors. The saturated reaction discs were finally snap-frozen in liquid nitrogen and freeze-dried for 8–12 h in an SP Scientific Freezemobile lyophilizer (SP Industries).

Freeze-dried reaction discs were then inserted through the wicking ports of the elastomer chambers for assembly. The silicone elastomer chambers in the colorimetric device exhibit three 3 × 5-mm² curved wicking ports in each of the four wells, which allow inflow routes for fluid entry while delaying evaporation of cell-free reaction (Supplementary Fig. 2a). The device chamber walls were aligned and bonded using uncured elastomer, to prevent flow or lateral diffusion of the reaction after rehydration. The wicking of contaminated fluid through the entry ports is primarily mediated by capillary action. An exposure event leads to rehydration of the reaction disc containing the chosen FDCF system, which marks $t = 0$ in the validation experiments (Fig. 1d–g). A magnified photograph of an activated reaction well containing an Ebola virus DNA toehold wFDCF sensor is shown in Supplementary Fig. 3a, whereas the activation of a fabricated wearable bracelet using the same system is depicted in Supplementary Fig. 3c. All of the colorimetric wFDCF sensors were tested at 30 °C and ambient humidity to simulate surface body temperature.

Preparation of optimized colorimetric wearable synthetic biology reactions. Each colorimetric wFDCF reaction used for lyophilization, assuming a 50-μl rehydration volume, was a 75-μl cell-free NEB PURExpress reaction (New England Biolabs). Thus, each rehydrated reaction is a 1×5-concentrated cell-free reaction based on the suggested reaction composition indicated by the manufacturer. Each reaction consisted of: 30 μl of PURExpress Component A, 22.5 μl of PURExpress Component B, 0.6 mg ml⁻¹ CPRG (MilliporeSigma), 76 U of RNase Inhibitor (Roche) and a DNA template encoding the desired artificial genetic circuit at 5 ng μl⁻¹. For the TetR transcriptional regulation circuit, FPLC-purified recombinant TetR protein was supplemented in the reaction at a concentration of 120 μg ml⁻¹. During activation of the various wFDCF reactions by rehydration, pure nuclease-free H₂O was used for the constitutive LacZ circuit, 25 μg ml⁻¹ anhydrotetracycline (aTc) inducer was used for the TetR-regulated circuit, 300 nM of Ebola viral genome trigger was used for the toehold regulated circuit and 1 mM of theophylline was used for the riboswitch-regulated circuit. The theophylline riboswitch reactions also included 2-phenylethyl β-D-thiogalactoside (MilliporeSigma), a β-galactosidase inhibitor, at a final concentration of 250 μM to suppress the background due to leakiness in these genetic circuits. The Ebola RNA genome trigger was acquired by an *in vitro* transcription reaction utilizing the HiScribe T7 Quick High Yield RNA Synthesis Kit (New England Biolabs), using a DNA template as indicated in Supplementary Table 2. Each wFDCF reaction was applied to a BSA-blocked cellulose disc inserted into a 2-ml microcentrifuge tube. After the reaction was absorbed into the disc, the tubes were submerged in liquid nitrogen to snap-freeze the disc and allowed to lyophilize for 12 h. All of the colorimetric wFDCF sensors were tested at 30 °C and ambient humidity to simulate surface body temperature. The colorimetric wFDCF reactions presented in this work were from distinct sensors, in which each data point is the intensity value of a defined area of the green channel from the color-deconvolution function in ImageJ. The selected area size was kept constant for all sensors. Each dataset plotted in Fig. 1 is the average of three independently measured wells. Statistical significance values for specific time points were calculated using unpaired parametric Student's *t*-test (two-sided).

Evaporation and dilution experiments in wearable synthetic biology devices.

Evaporation tests were performed by cutting 10 × 10-cm² Whatman No. 4 filter paper squares and performing the cleaning and BSA blocking as described above for the discs. Each square was freeze-dried with 100 μl of a 1× PURExpress cell-free reaction with CPRG substrate and a constitutive LacZ plasmid. Various temperature (27–32 °C) and fluid exposure conditions were investigated in

combination with different coverage ratios of the rehydrated test squares to assess evaporation reduction. Suitable activity of the rehydrated reactions was assessed by visual inspection of the conversion of the colorimetric substrate from yellow to purple. The port designs were selected empirically due to suitable activation of synthetic biology reactions with reduced evaporation rates (<20% of initial fluid volume in 2 h) at 30–40% relative humidity.

Kinetic enhancement by freeze-dried concentration of cell-free reaction components.

Optimization testing of cell-free component concentrations on the kinetics of the reactions was performed by assembling PURExpress systems, according to the manufacturer's specifications, at various volumes (V_{initial}) and then lyophilizing the reactions in PCR tubes overnight (Extended Data Fig. 1a). Next, the lyophilized pellets were rehydrated using the same sample volume (V_{final}), so that the tested fold-concentration was ($V_{\text{initial}}/V_{\text{final}}$). PURExpress concentrations ranging from 1× to 2×5 were tested in replicate by incubation of 10-μl reactions at 30 °C for up to 90 min, followed by photographic imaging of the colorimetric changes (Extended Data Fig. 1b) and absorbance measurements at 570 nm (Extended Data Fig. 1c). The time to half-maximal output signal for each base or concentrated reaction (Extended Data Fig. 1d) was calculated by a least square fitting of the acquired data.

Screening of textiles for FDCF synthetic biology reactions. General compatibility of different textiles to FDCF synthetic biology reactions was tested in 103 different fabric materials (for example, silks, cotton, rayon, linen, hemp, bamboo, wool, polyester, polyamide, nylon and combination threads) under activation conditions (Supplementary Table 1 and Supplementary Fig. 4). A detailed list of the textiles used for this substrate screening can be found in Supplementary Table 1. This compatibility of these textiles to FDCF synthetic biology reactions was compared with samples using Whatman No. 4 filter paper (GE Healthcare Lifesciences) and samples in liquid form without any substrate as seen in Supplementary Fig. 5. All tests used a T7RNAP-regulated LacZ circuit for constitutive expression. For this evaluation, fabric samples were identified and cut into 2 × 2-cm² squares. Visible particles were removed from the fabrics using an adhesive roller. All fabric squares were cut into 1 × 2-cm² pairs and washed thoroughly within 1.5-ml Eppendorf tubes with 1 ml of dd-H₂O for 30 min, floating in a sonication bath at 80 °C. The washed samples were left to cool to room temperature and then washed with running dd-H₂O for 10 s. One of each pair of fabric square types was placed in 1.25 ml of a 5% BSA solution for 12 h. After BSA incubation, the treated fabrics were cleaned with running dd-H₂O for 10 s. BSA-blocked and unblocked samples were then placed into fresh Eppendorf tubes with holes in the caps to allow for overnight desiccation of the fabrics at 60 °C. Dried BSA-blocked and unblocked fabrics were then cut in triplicate with clean 2-mm-diameter disc biopsy punches and placed in their respective slots in flat 384-well black polystyrene plates with a clear glass bottoms (Corning, ref. no. 3544) for testing. Cell-free PURExpress *in vitro* protein synthesis solution (New England Biolabs) was combined with a constitutive LacZ template containing 0.6 mg ml⁻¹ CPRG and spotted (1.8 μl) on each of the fabric wells. Control wells containing 2-mm discs of Whatman No. 4 filter paper were also filled with 1.8-μl constitutive LacZ test reactions, whereas 7 μl was spotted on empty wells as liquid controls. A transparent adhesive PCR cover compatible with freezing was then placed over the plate and pressed with a roller to seal chambers. A small opening was pierced in each well with a 25-gauge × 5/8 (0.5 mm × 16 mm) BD PrecisionGlide Needle (Becton, Dickinson and Company, ref. no. 305122) to allow for sublimation during lyophilization. Prepared plates were wholly immersed into liquid nitrogen for 1 min. A chilled metallic plate (maintained at -80 °C with dry ice) was immediately put in contact with the bottom of the scored plates with the sealed frozen samples. A single 15" × 17" Kimwipe (Kimtech, Kimberly-Clark) was placed on top of the plate humidity openings. Then the 384-well test plate with top Kimwipe and the bottom metallic chiller were wrapped with three layers of aluminium foil. The entire wrapped bundle was then placed inside a sealed glass lyophilization chamber and connected to the freeze-drying machine. Lyophilization was performed for 2 h. Freeze-dried paper samples were rehydrated with dd-H₂O to the original reaction volume. The colorimetric change was measured after overnight incubation (12 h) at 37 °C using a BioTek NEO HTS plate reader (BioTek Instruments) in kinetic absorbance readout mode (Supplementary Fig. 5). Best observed functionality, as measured by the aggregated score shown in Supplementary Fig. 6, was achieved using a fabric with 85% polyester and 15% polyamide fibers. This substrate was used for all further fluorescence and luminescence experiments, except for the case for a fluorescence Zika DNA toehold sensing reaction (Supplementary Fig. 7), which was also tested on a 100% mercerized cotton thread to validate the possibility of running FDCF reactions at the single-fiber level with this natural material commonly used in wound care.

Fabrication of fluorescence/luminescence synthetic biology wearable textile module.

After screening of compatible textiles for FDCF synthetic biology reactions, the best-performing hydrophilic textile substrate (85% polyester/15% polyamide) was used as weft for a textile inter-woven with a warp made of inert flexible POFs and polyester support threads. Such POFs were used for distributed optical interrogation of fluorescent or luminescent synthetic biology reactions

within this fabric (three fibers per well). POFs were weaved into this hydrophilic combination fabric using a standard industrial loom (DREAMLUX, Samsara S.r.l.), according to the design presented in Supplementary Fig. 8. Once fabric samples were manufactured, three-strip arrangements of this hydrophilic POF fabric were cut to fit the device and laser-etched (5 mm) to disrupt the cladding in the POFs sections within the reaction zones (Extended Data Fig. 2a–e). Black elastomer layers (top and bottom in Extended Data Fig. 2b) were precast overnight and laser-cut according to the layout shown in Extended Data Fig. 2b,e. The silicone elastomer chambers in this device exhibit two $3 \times 5\text{-mm}^2$ curved wicking ports that allow for fluid entry while still delaying evaporation within reaction fabric. Uncured black silicone elastomer was stamp-patterned onto the precast layers as well as into the internal POF fabric strips to be aligned and assembled, preventing air bubble formation between device layers and elastomer wicking in reaction zones. Final assembly of the base three-well sensor ‘patch’ can be seen in Extended Data Fig. 2b,f,g. Devices were then placed under vacuum for 15 min to remove bubbles and were allowed to cure overnight at 65 °C. As with the colorimetric prototypes, the fluorescent POF prototypes were thoroughly sprayed with RNase Away Decontaminant (Thermo Fisher Scientific) and washed with 70% ethanol twice before being stored in petri dishes. Once the assembled device was fully cured, POF fibers were separated into excitation and emission bundles and then covered with blackout adhesive fabric as well as black heat shrink tubing (6 mm) to prevent environmental light leakage. Blackout fabric discs (10 mm) made of a black polyester knit item (no: 322323, MoodFabrics) were soaked in RNase Away Decontaminant for 5 min, and washed thoroughly with 70% ethanol followed by water. The washed blackout fabric was incubated in 0.1% Triton X-100 for 5 min (as a wetting agent to enhance the ability of the textile to absorb water) and then excess solution was removed and the fabric pieces allowed to air-dry. The final blackout fabric discs were placed inside the reaction chamber with tweezers to aid in environmental light-blocking over sensing fibers. Finally, quick-turn stainless steel coupling sockets (no. 5194K42, McMaster-Carr) were added to the ends of the sensor device bundles for connection with the wearable spectrometer. The finalized wFDCF sensor device can be seen in Extended Data Fig. 2f,g.

Hardware/software implementation of wearable POF spectrometer. A custom-made wearable spectrometer with internal processing and wireless connectivity modules was fabricated to provide unsupervised sensing of on-body synthetic biology reactions (Extended Data Fig. 8). The device electronics were based on a Raspberry Pi Zero W v.1.3 architecture (Raspberry Pi Foundation) with connection to a custom shield for battery power, an environmental sensing module, a light-emitting diode (LED) illumination module and a flexible camera for imaging (Extended Data Fig. 8a). The Raspberry Pi Zero W was selected as the microprocessor for this application due to its low cost (<US\$15.00), small profile/weight ($65 \times 30 \times 5\text{ mm}^3/12\text{ g}$), high performance (1 GHz single-core ARM1176JZF-S CPU, 512 MB RAM, VideoCore IV GPU) and on-board wireless connectivity (802.11 b/g/n LAN, Bluetooth(R) 4.1, Bluetooth Low Energy). Regulated battery power was achieved using a PiZ-UpTime module, which is an uninterrupted power supply shield for Raspberry Pi Zero (Alchemy Power) that uses a rechargeable lithium-ion 14500 battery (battery and power management in Extended Data Fig. 8a) to reliably provide the charge capacity for 48 h of intermittent device operation, continuously collecting data at a frequency of one measurement per minute. In-device sensing of temperature, humidity, atmospheric pressure, altitude, total volatile organic compound and equivalent CO₂ was achieved using an I2C Environmental CCS811/BME280 Qwiic-Breakout (SparkFun Electronics). The POF illumination module was achieved using a Saber Z4 Luxeon Z 20 mm Square Quad Color Mixing Array LED Module with aluminium base (Quadica Developments, Luxeon) connected to a 12-Channel 16-Bit PWM TLC59711 LED Driver with SPI Interface (Adafruit Industries). Four Luxeon Star LEDs were installed in the device with wavelengths 447 nm, 470 nm, 505 nm and 6,500 K white (LEDs and driver in Extended Data Fig. 8a). An 8.6 × 8.6 mm² Zero Spy Camera with 2" cable (Raspberry Pi Foundation) was connected to the Raspberry Pi Zero W using a flat serial interphase connector to provide POF imaging capabilities to the device. A single 5-mm Infinite aspherical plastic collimator (part no.: 191–66041G, Quarton), with numerical aperture 0.27 and effective focal length 4.96 mm, was placed on top of the camera to allow for magnified POF imaging in proximity to the camera. The wearable spectrometer was covered by a two-part case fabricated using black photoreactive resin and a stereolithography three-dimensional printing method using a Form 2 printer (Formlabs) as seen in Extended Data Fig. 8a. A view of the open device is shown in Extended Data Fig. 8b, while a closed view is shown in Extended Data Fig. 8c. This case included geometrical features to fit and align the camera/lens arrangement and the removable 3-mm-diameter amber acrylic filter for fluorescence readings (slot arrangement in Extended Data Fig. 8d). Also, the case features a slot for the four-LED arrangement and a vent for the environmental sensors, as well as female Luer connection-to-fitting quick-turn stainless steel coupling sockets (no. 5194K42, McMaster-Carr). A top view of the assembled wearable POF spectrometer is shown in Extended Data Fig. 8e, while the integration of this device within a wearable garment with wFDCF sensors is shown in Extended Data Fig. 8f. The final volume of our wearable spectrometer device was approximately 235 cm³ with a total weight of around 173.8 g (6.13 ounces), with a total cost

of material and consumable supplies under US\$100. Base data-collection software (test version) implemented in Python for control of the Raspberry Pi Zero W within the wearable POF spectrometer is also provided as part of the Supplementary Information.

Preparation of optimized fluorescence wearable synthetic biology reactions.

Constitutive sfGFP expression reactions for wFDCF testing (Fig. 2c) were prepared by combining 50 µl of 1× NEB cell-free PURExpress in vitro protein synthesis solution with 0.5% Roche Protector RNase Inhibitor and 10 ng µl⁻¹ constitutive P_{T7}-sfGFP plasmid (+) or without as controls (−). Prepared reactions were quickly deposited in-fabric to be snap-frozen and then lyophilized for 4–8 h within the device. Activation of sensors was achieved by rehydration with a fluid splash of dd-H₂O.

The theophylline riboswitch sensor reactions for wFDCF testing (Fig. 2d) were prepared using 1× NEB cell-free PURExpress supplemented with 10 ng µl⁻¹ theophylline riboswitch sensor E mRNA in dd-H₂O. The prepared sensor reactions (50 µl per well) were quickly deposited in-fabric, snap-frozen in liquid nitrogen and then lyophilized for 4–8 h within the device. Activation of sensors was achieved by rehydration with a fluid splash of dd-H₂O spiked with 1 mM theophylline for the positive samples, while 0 mM theophylline was used for controls.

Dimeric Broccoli fluorescent aptamer sensor reactions for wFDCF testing (Fig. 2e) were prepared using 1.5× NEB cell-free PURExpress with 25 ng µl⁻¹ pJL1-F30–2xd-Broccoli aptamer DNA in dd-H₂O. Prepared sensor reactions (50 µl per well) were quickly deposited in-fabric to be snap-frozen and then lyophilized for 4–8 h within the device. Activation of sensors was achieved by rehydration with a fluid splash of dd-H₂O spiked with 50 µM DFHBI-1T (Tocris Bioscience) substrate for the positive samples, while 0 µM DFHBI-1T substrate was used for controls.

Zika RNA toehold switch sensor reactions for wFDCF testing (Supplementary Fig. 7) were prepared using 1× NEB cell-free PURExpress with 33 nM Zika DNA toehold sensor 27B in dd-H₂O. Prepared sensor reactions were quickly deposited in a mercerized cotton thread or paper samples to be snap-frozen and then lyophilized for 4–8 h within a 384-well plate. Activation of sensors was achieved by rehydration with dd-H₂O spiked with 2 µM freshly made Zika trigger RNA for the positive samples, while 0 µM Zika trigger RNA was used for controls.

For the wearable nerve agent sensor experiments (Fig. 2g), 50-µl reactions consisting of 0.5 U ml⁻¹ AChE (Type V-S from *Electrophorus electricus*, MilliporeSigma), 0.1 U ml⁻¹ of choline oxidase (recombinant *Arthrobacter* sp., MilliporeSigma), 0.1 mg ml⁻¹ of freshly prepared horseradish peroxidase (Type VI, MilliporeSigma) and 125 µM of the fluorescent reporter substrate Amplate-IR (AAT Bioquest) in a final buffer of 10 mM HEPES, pH 8.0, 1 mg ml⁻¹ BSA, 1% fish gelatin and 5% trehalose. The reactions were applied to two Whatman No. 4 filter paper 0.8-cm discs, snap-frozen in liquid nitrogen and lyophilized for at least 12 h. To test in the fluorescent wearable prototype, the paper discs containing the freeze-dried reactions were inserted into the wearable devices and rehydrated with 75 µl of 50 µM acetylcholine (MilliporeSigma) with or without the nerve agent paraoxon-ethyl (MilliporeSigma). The fluorescent wearable device for the nerve agent was altered for the detection of NIR fluorescence by replacing the optical components with excitation using a 627-nm red quad-LED array module (Quadica Developments, Luxeon). Additionally, the emission camera was substituted with a NoIR Zero Spy Camera without infrared filter, on top of which we positioned three gel transmission filters (no. 381, no. 382 and no. 383; Rosco Laboratories) to form a dedicated emission filtering stack with <1% cutoff at 660 nm and peak transmittance at 740 nm. All of the fluorescent wFDCF sensors were tested at 30 °C and ambient humidity to simulate surface body temperature. All fluorescent wFDCF data presented in this work were from distinct sensors, in which each data point is the integrated value of color-deconvoluted optical fiber signals from one sensor, using the green channel for fluorescence and the blue channel for luminescence. Any fiber optic signals that were 1 s.d. below the mean of all fibers combined were removed from the analysis. All of the cell-free and enzymatic wFDCF sensor plots are the average of three independent wells with each well containing three separate fiber optic sensors, for a total of nine fiber outputs presented per variable. Statistical significance values for specific time points were calculated using unpaired parametric Student’s *t*-test (one-sided).

Preparation of optimized luminescence wearable synthetic biology reactions.

HIV RNA toehold switch sensor reactions for luminescence wFDCF testing (Fig. 2f and Extended Data Fig. 3a) were prepared in 50-µl batches using 20 µl of NEB cell-free PURExpress Component A, 15 µl of NEB Component B, 2.5 µl of murine RNase inhibitor (New England Biolabs), 6 ng µl⁻¹ HIV toehold sensor template with an nLuc output and 0.5 µl of luciferin substrate (Promega) in dd-H₂O. Prepared sensor reactions (50 µl per well) were quickly deposited in-fabric to be snap-frozen and then lyophilized for 4–8 h within the device. Activation of sensors was achieved by rehydration with a fluid splash of dd-H₂O spiked with 10 µM HIV trigger RNA freshly made for the positive samples, while 0 µM HIV trigger RNA was used for controls. The constitutive nLuc control reaction performed in singlicate shown as reference for Extended Data Fig. 3b was performed similarly but substituting the toehold switch with a plasmid with an nLuc operon regulated by a T7 promoter.

B. burgdorferi RNA Lyme disease toehold switch sensor reactions for luminescence wFDCF testing (Extended Data Fig. 3b) were prepared in 50-µl

batches using 20 µl of NEB cell-free PURExpress solution A, 15 µl of solution B, 2.5 µl of murine RNase inhibitor, 18 nM *B. burgdorferi* toehold DNA with luciferase operon and 2.75 µl of luciferin substrate (Promega) in dd-H₂O. Prepared sensor reactions (50 µl per well) were quickly deposited in-fabric to be snap-frozen and then lyophilized for 4–8 h within the device. Activation of sensors was achieved by rehydration with a fluid splash of dd-H₂O spiked with 3 µM *B. burgdorferi* trigger RNA freshly made for the positive samples, while 0 µM trigger RNA was used for controls. These wFDCF sensors were tested at 30 °C and ambient humidity to simulate surface body temperature.

Preparation of optimized CRISPR–Cas12a-based wearable synthetic biology reactions. CRISPR-based sensor reactions for wFDCF testing in Fig. 3b–e,h and Extended Data Figs. 4 and 6 were prepared using 100 nM Cas12a (New England Biolabs) and 100 nM gRNA, 1× NEB buffer 2.1, 0.45 mM dNTPs, 500 nM of each RPA primer, 1× RPA liquid basic mix (TwistDx), 14 mM MgCl₂, and 5 µM FAM-Iowa Black FQ quenched ssDNA fluorescent reporter (Integrated DNA Technologies) in dd-H₂O. Prepared sensor reactions (50 µl per well) were quickly deposited in-fabric to be snap-frozen and then lyophilized for 4–8 h within the device. Activation of sensors was achieved by rehydration with a fluid splash of dd-H₂O spiked with 2.7 fM or 100 fM of *mecA*, *spa* or *ermA* DNA trigger depending on the demonstration. In the sensing performed at 2.7 fM *mecA* trigger, the detection limit is 10,000 copies of DNA per µl. These wFDCF sensors were tested at 30 °C and ambient humidity to simulate surface body temperature. All of the CRISPR-based wFDCF sensor plots are the average of three independent wells. Each well contained three separate fiber optic sensors, for a total of nine fiber outputs presented per variable. Statistical significance values for specific time points were calculated using unpaired parametric Student's *t*-test (one-sided).

Preparation of optimized CRISPR–Cas13a-based wearable synthetic biology reactions. CRISPR–Cas13a-based sensor reactions for wFDCF testing (Extended Data Fig. 5) were prepared using 100 nM Cas13a and 100 nM gRNA, 1× NEB buffer 2.1, 0.45 mM dNTP, 14 mM MgCl₂ and 5 µM FAM-Iowa Black FQ quenched RNA fluorescent reporter (Integrated DNA Technologies) in dd-H₂O. Prepared sensor reactions (50 µl per well) were quickly deposited in-fabric to be snap-frozen and then lyophilized for 4–8 h within the device. Activation of sensors was achieved by rehydration with a fluid splash of dd-H₂O spiked with 20 nM of MRSA RNA trigger.

Preparation of sample lysis-integrated wearable synthetic biology reactions. For wFDCF with integrated lysis reactions, an RNase-free Whatman filter paper disc (8 mm) was filled with concentrated stock solutions that would yield, upon a 50-µl rehydration volume, 5 mM Tris-HCl (pH 7.5), 1% Triton X-100, 1% NP-40, 0.2% CHAPS, 100 µg ml⁻¹ lysozyme and 5% sucrose. This was freeze-dried for 4 h and inserted into the POF wFDCF device below the blackout layer and above a PVA time delay barrier that was sealed around the edges with Ecoflex elastomer to enable an efficient lysis incubation time. All layers containing the lyophilized RPA–Cas12a synthetic biology sensors below the lysis–PVA delay layers were identical to that used in the *mecA* RPA–Cas12a devices shown in Fig. 3b–e.

Garment-level integration of colorimetric synthetic biology sensors. After fabrication of a colorimetric synthetic biology wearable module, a bracelet ‘garment’ was achieved simply by gluing the module into an elastic band to be placed on the forearm of a mannequin (Supplementary Fig. 3c).

Garment-level integration of fluorescence/luminescence synthetic biology sensors. After fabrication of at least 12 fluorescence/luminescence synthetic biology wearable modules, a commercially available long-sleeve neoprene wetsuit-type jacket (EYCE Dive & Sail) was modified to integrate an array of wFDCF sensors by sewing these modules in predefined high-splash-frequency regions (Figs. 2a and 4a and Extended Data Fig. 8f). Reaction modules were covered at the edges with a blackout fabric border with textile adhesive. POF bundles of these modules were sewn internally and directed to a single multi-bundle arrangement for interrogation via our portable spectrometer device (located in a back pocket within the jacket). The base neoprene fabric used for this jacket was of 3-mm thickness and treated with a superhydrophobic coating to prevent fluid absorption in places other than the reaction zones. The fabricated wFDCF jacket prototype was specified to fit a medium-sized male torso (36" chest by 31" waist). In-garment sensors were tested on a mannequin at room temperature.

Construction and preparation of SARS-CoV-2 A-version diagnostic face mask. The SARS-CoV-2 in-mask diagnostic consists of the sensor assembly containing the lyophilized reactions which was then inserted into an N95-equivalent face mask (Fig. 4a for a schematic of the sensor; Fig. 4b and Supplementary Fig. 14 for fully assembled face masks). First, capillary wicking material (porous Porex HRM (high-release media) fiber media (no. 36776, Porex Filtration Group), thickness = 0.5 mm, density = 0.07 g cc⁻¹, porosity = 92%) was laser-cut into a shape allowing for an elliptical region approximately 50 × 25 mm² that serves as the sample collection area, accumulating viral particles from a patient’s respiration, vocalization and/or reflexive tussis. The laser-cut wicking material is then adhered to a white PET double-adhesive backing material (3M Microfluidic Diagnostic

Tape, no. 9965 (3M)). One end of the wicking material is adhered to a sterile sealed blister-pack containing nuclease-free water. The µPAD device is created by wax printing hydrophobic patterns onto Whatman Grade 1 chromatographic filter paper (Thermo Fisher Scientific) using a Xerox Phaser 8560 solid ink printer. The printed µPAD sheets were then wax reflowed by hot pressing for 15 s at 125 °C using a Cricut EasyPress (Cricut), and then left untouched to cool at room temperature. After wax reflow, the reaction zones have an aperture diameter of 5 mm, while the intervening PVA time delays have an aperture diameter of 3 mm. The PVA time delays were placed onto the time-delay zones first, by pipetting 4 µl of 10%, ~67,000 average molecular weight PVA (MilliporeSigma) per delay layer, and allowing it to dry at room temperature overnight. The lysis buffer, RT-RPA reaction and the Cas12a SHERLOCK reactions as described below were then added to the respective lysis zones.

The lysis reaction added to each sensor lysis zone was 15 µl of 10 mM Tris-HCl (pH 7.5), 1% Triton X-100, 1% NP-40, 0.2% CHAPS, 100 µg ml⁻¹ lysozyme and 5% sucrose. The RT-RPA reaction added to the isothermal amplification zone was 15 µl of a single lyophilized TwistAmp RPA pellet (TwistDx) that was rehydrated to 50 µl using a rehydration reaction of 29.6 µl of Twist Rehydration Buffer and 9.6 µl of a primer mix (Supplementary Table 2; RT-RPA-F4, RT-RPA-R4 and RT-RPA-R3 primers in the mix are at a ratio of 10 µM/10 µM/20 µM). Roche Protector RNase Inhibitor, TAKARA PrimeScript Reverse Transcriptase and Ambion RNase H were all added at 1 µl each. Nuclease-free water was added at 4.4 µl. Immediately before pipetting onto the reaction zone, 2.5 µl of 280 mM MgOAc was added to the RT-RPA reaction and thoroughly mixed. For the Cas12a SHERLOCK reaction, 15 µl of the following reaction was pipetted onto the SHERLOCK reaction zone: 12.3 µl of nuclease-free water, 1.5 µl of NEB Buffer 2.1, 0.3 µl of 0.5 M DTT, 0.075 µl of 100 nM NEB EnGen Lba Cas12a and 0.26 µl of 40 µM coronavirus S-gene gRNA. Immediately before pipetting onto the reaction zone, 1 pmol of the 6-FAM/TTATTATT/Biotin oligo (FB probe, from Integrated DNA Technologies) was added to the Cas12a reaction and thoroughly mixed. Sequences for all primers, RNA targets and the gRNA are presented in Supplementary Table 2.

All reactions were pipetted onto the reaction zones and the wax-printed sheet is then dipped into liquid nitrogen to freeze all of the embedded reactions, and then immediately wrapped in foil and placed on a lyophilizer. After lyophilization for 4–24 h, the wax arrays are removed from the lyophilizer. Cutting of the arrays into individual µPAD strips can be performed before or after the lyophilization process. Each strip is folded using sterilized tweezers into an overlapping accordion arrangement (as shown in Fig. 4b), overlapping the reaction zones and time delays to form a µPAD device. The output end of the laser-cut Porex sample collection section was carefully inserted on top of the lysis zone, while the input end of a Milenia HybriDetect-1 Universal Lateral Flow Assay (TwistDx) was inserted on top of the last PVA time delay. The entire µPAD section was carefully sandwiched and taped together to compress all of the layers. The entire blister-pack water reservoir–Porex sample collection area–µPAD–LFA test strip is secured using the double-sided backing to the inside of an N95-equivalent mask, positioning the sample collection area in the region directly in front of the mouth and nose. The LFA test strip is routed to the outside of the mask through a small slit in the mask and the indicator has been oriented to hide the results from external viewing, to ensure patient confidentiality. To access the results, the test strip must be bent over to view the results (Supplementary Fig. 14g). Lastly, a button is affixed to the outside of the mask directly over the water blister reservoir. The button contains a small spike embedded in a compressible foam double-sided adhesive material. When pressed down, the button pierces the foil on the blister, allowing the nuclease-free water to flow through the same collection zone, the µPAD reaction zones and time delays, and finally into the LFA indicator strip. The modular design of the sensor components allows elements such as the water reservoir, µPAD or LFA strip to be adjusted for different orientations or placement on the inside or outside of the mask. Only the sample collection pad module has strict orientation and positional requirements.

Bench-top testing of A-version SARS-CoV-2 diagnostic face-mask sensors. For Fig. 4d,f, each data point consisted of a face-mask sensor in which a defined amount of synthetic SARS-CoV-2 RNA fragment containing the specific gRNA-targeting region of the SARS-CoV-2 spike gene was generated by in vitro transcription using the HiScribe T7 Quick High Yield RNA Synthesis Kit (NEB) using synthetic DNA templates with a T7 promoter (Integrated DNA Technologies and Twist Bioscience). Corresponding homologous regions to the spike gene for the commonly circulating HCoV strains 229E, HKU1, NL63 and OC43 were determined by sequence homology alignment of the respective spike genes (Supplementary Fig. 14a) and the RNA targets were generated using the same method described above. All SARS-CoV-2 face-mask sensors were tested at room temperature at ambient humidity. After activation and LFA output formation (~20–30 min), the LFA strips were digitized using the scanner function on a Ricoh MP C3504 on default contrast settings. This ensured equal brightness and contrast across all strips in comparison with photography. Each test (T) and control (C) output line from each strip was quantified in ImageJ from the 32-bit converted raw scanned images without any adjustments to brightness or contrast.

Fabrication of B-version face-mask sensors. The following optimizations to the A-version sensors were implemented, resulting in the improved B-version.

Wax-printed μPAD templates were prepared as described above for the A-version sensors with the following changes (Supplementary Fig. 15a,b). To prevent failure from flow leakage between different layers of the folded μPAD, unwaxed borders were rendered hydrophobic by drawing over the area with a Super PAP Pen (ThermoFisher) and allowed to air-dry for at least 1 h. The sample collection pads for the B-version sensors were laser-cut from sheets of Porex high-release media no. 36776 with the dominant fiber direction along the long axis of the pad to allow faster flow of the hydration front. The pad geometry was adjusted to enhance water flow by moving the reservoir puncture point to the distal end of the water blister, increasing the pad area in contact with the water reservoir, and reducing the sample collection region. Approximately 2 mm of the outer border of the sample pad was rastered during laser-cutting to heat-seal the Porex material to the PET backing material, preventing delamination. Before assembly, approximately 1 cm of the backing material was peeled away and cut off from the end of the sample pad region that is to be in contact with the reservoir.

Before the addition of the reagents to the μPAD, each reaction zone area was blocked with 5 ml of 1% BSA + 0.02% Triton X-100 and allowed to air-dry for 12 h to prevent nonspecific adsorption of the biochemical reaction components to the filter paper matrix. PVA at a concentration of 18% (w/v) at a volume of ~5 μl was applied to each time delay zone and allowed to air-dry for 24 h. The lysis buffer for the B-version sensors was reformulated to 10 mM Tris-HCl (pH 7.5), 5% sucrose, 0.02% NP-40 and 2% CHAPS. The amount of nonionic surfactants in the lysis buffer was reduced to prevent observed degradation of the wax barrier, an observation we had made during design and testing of the A-version μPADs. The CHAPS concentration was increased as it was not found to degrade the wax and this zwitterionic detergent has previously been shown to be effective in lysing coronavirus particles³⁹. A volume of 10 μl of this lysis buffer was added to the μPAD lysis zone. The RT-RPA and Cas12a SHERLOCK reaction compositions, volumes and lyophilization parameters were unchanged. During final assembly of the B-version sensor, both the sample pad::μPAD and the μPAD::LFA contact regions were fully sealed using pre-cut sterile aluminium PCR foil seals (no. 60941-076, VWR) to improve contact transfer and prevent any fluidic short-circuiting that may occur from undesired droplet contact to the folded μPAD edges. To facilitate unimpeded sample flow, venting holes were introduced into the water-containing blister mold to prevent vacuum buildup inside the blister during flow. Three venting holes were punched into the blister surface using an 18-gauge needle and then sealed with a 6-mm adhesive disc of a single-sided rayon breathable hydrophobic porous film (no. 60941-086, VWR). This allows venting of vacuum while preventing leakage and contamination of the nuclease-free water. For all B-version face-mask-integrated sensors, the water reservoir module was positioned on the exterior of the mask to minimize unwanted contact pressure on the blister-pack during wearing of the mask. The sensor activation mechanism is the same as the A-version sensors. To integrate the sensors into the face masks, 1-cm slits were cut into KN-95 masks through which the sensor ends were threaded and subsequently sealed using adhesive.

Breathing simulator apparatus assembly. Our face-mask sensor testing platform (Fig. 4h and Supplementary Fig. 16) consisted of four modules that performed the following functions: spontaneous breath generation, aerosol production, heating control, and physiologic airway and head simulation. For the breath generation, we employed the TestChest Lung Simulator (Organis), a highly accurate artificial lung that uses an actuated dual bellows design to replicate lung mechanics such as lung vial capacity and tidal volume. The TestChest was connected through ventilator tubing to all other downstream modules for simulated spontaneous breathing. Directly downstream of the TestChest, we placed an in-line Aerogen Solo nebulizer (Aerogen). The Aerogen Solo is a medical-grade vibrating-mesh nebulizer for the administration of lung inhalation therapeutics. Previous studies have demonstrated that the nebulizer generates aerosol droplets that are similar in diameter to those that occur naturally from human lung emissions⁵⁰. Furthermore, previous work has used the Aerogen system to deliver therapeutic RNA in an animal model⁵¹, showing that it can be used to produce transmissible RNA-laden aerosols. The tubing is next wrapped in a temperature-regulated heat pad (Zoo Med Laboratories) that maintains the output temperature at 35 °C. The tubing is connected to a lung input tube in a high-fidelity airway manikin (7-SIGMA Simulation Systems) that faithfully replicates pulmonary and nasopharyngeal structures as well as head movement ranges. The other simulated lung and the simulated esophagus are clamped shut to direct breath output only through the oral cavity.

On-simulator testing of face-mask-integrated B-version sensors. For all simulator-based testing, a SARS-CoV-2 B-version sensor-containing face mask was fitted onto the 7-SIGMA airway manikin and the TestChest was set to the ‘Normal Stable’ setting, which generates a spontaneous breathing rate of 12 breaths per minute. The entire breathing simulator assembly was then checked for leaks. Temperature regulation was set to maintain an outflow temperature of 35 °C. A 5-ml solution of SARS-CoV-2 F5R11 vRNA IVT target was then pipetted into the Aerogen Solo reservoir and the controller unit activated. The simulated breath was allowed to collect in the face mask and sensor for a period of 30 min, then the sensor was activated on the manikin for processing while maintaining the breathing and heating. The LFA outputs for all sensors were scanned using a Ricoh MP C3504 printer system using default settings.

The total amount of aerosolized vRNA collected after 30 min on each mask sensor for a given concentration of vRNA IVT target solution was estimated by RT-qPCR analysis of a 6-mm filter paper disc affixed to the sample pad area. After the 30 min of the breathing simulation, the disc was removed and frozen immediately in nuclease-free microcentrifuge tubes at -80 °C for later analysis. Replicate disc collections were then repeated using the same procedure. For analysis, the discs were thawed and resuspended in 100 μl of nuclease-free water supplemented with Protector RNase Inhibitor (Roche). RNA was extracted by repeated vortexing for 20-s burst intervals with resting on ice. This extracted sample was used as template in RT-qPCR reactions to obtain the total accumulated target RNA copy number on the 6-mm sampling disc. The mean collection values (in copies per mm²) are then multiplied by the exposed surface area of the sample collection pad (2,513 mm²) to estimate the total aerosolized vRNA target collected on the sensor. For a stock solution of 16.7 fM vRNA IVT target, the estimated total collected copies per sensor is 2.3×10^6 copies. For a stock solution of 1.67 pM vRNA IVT target, the estimated total collected copies per sensor is 5×10^7 copies. These values are reported in Fig. 4i,j. The scatter plots for each target concentration show the T/C ratio from five independently fabricated and measured sensors.

Sensor and reporter sequences. Supplementary Tables 2 and 3 contain the DNA and RNA sequences of sensors and reporters used in this study. The plasmid construct used for the Zika 27B toehold sensor has been previously described elsewhere⁵². The Lyme disease and HIV toehold sensors with an nLuc output were cloned into the pBW121 plasmid backbone (Addgene plasmid no. 68779). All other plasmid constructs utilized the pJL1 backbone that has been previously described^{12,14}. The F30 dimeric Broccoli fluorescent aptamer was subcloned into pJL1 from pET28c-F30-2xd-Broccoli, which was a gift from Samia Jaffrey (Addgene plasmid no. 66843; <http://n2t.net/addgene:66843>; RRID: Addgene_66843). The sequence for the pJL1-sfGFP plasmid can be found on Addgene (plasmid no. 69496).

Reporting Summary. Further information on research design is available in the Nature Research Reporting Summary linked to this article.

Data availability

All data needed to evaluate the conclusions in the paper can be found in the paper and the Supplementary materials. Correspondence and requests for materials should be addressed to J.J.C.

Code availability

The custom code developed for this work is provided in the Supplementary materials.

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Author contributions

P.Q.N. and L.R.S. designed and constructed devices, planned and performed experiments, analyzed the data and wrote the manuscript. N.M.D., N.M.A.-M. and H.P.

designed and performed experiments and analyzed the data. A.H. and T.G. performed experiments and edited the manuscript. S.S., T.G. and E.M.Z. assisted with aspects of design and construction of sensors or devices. R.L. optimized parts of the freeze-dried reactions. G.L., H.M.S. and J.B.N. contributed to concept development of the face mask. J.J.C. directed overall research and edited the manuscript.

Competing interests

The authors have submitted provisional patent applications based on the technology described in this manuscript. J.J.C. is a co-founder and board member of Sherlock Biosciences.

Additional information

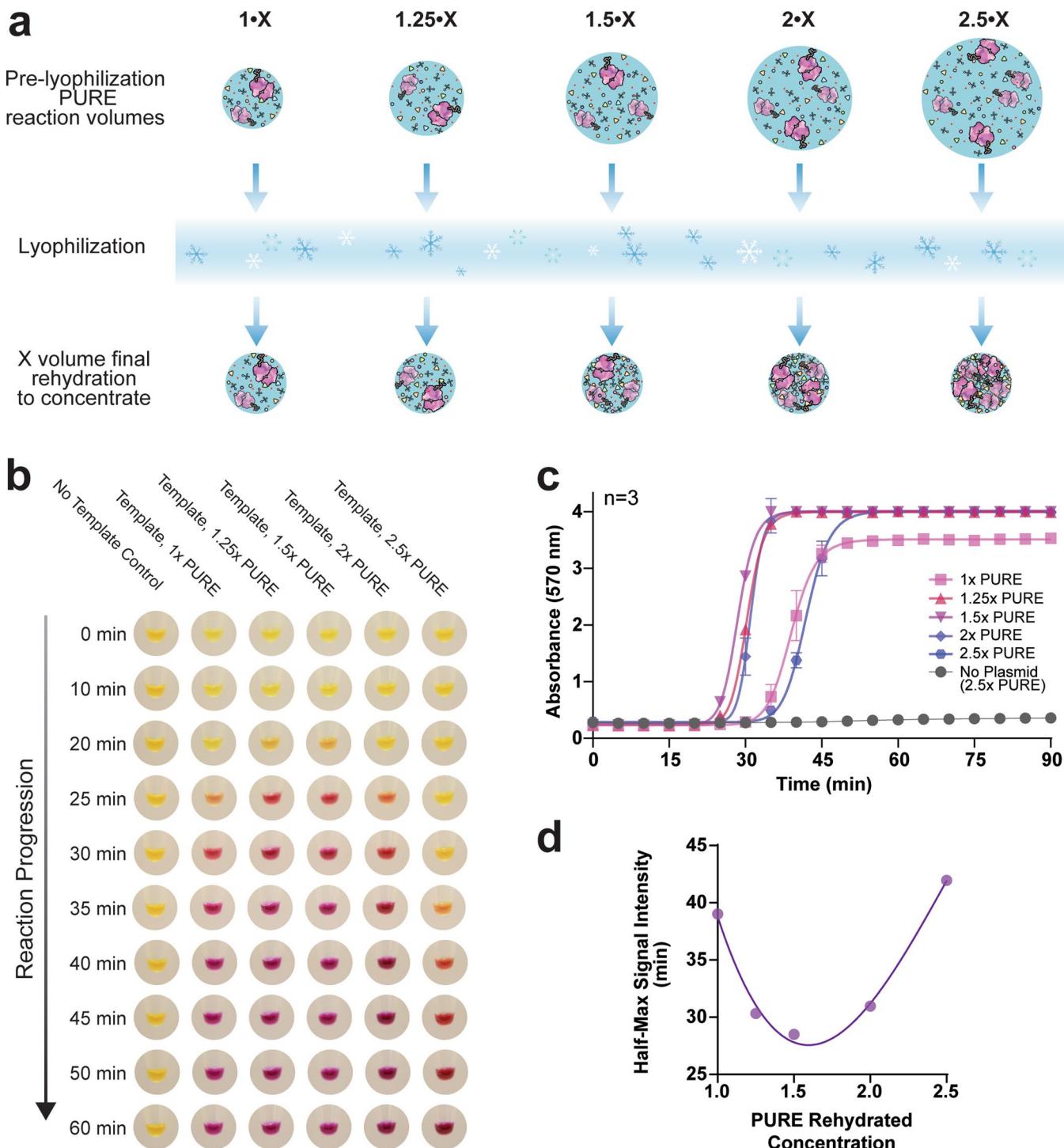
Extended data is available for this paper at <https://doi.org/10.1038/s41587-021-00950-3>.

Supplementary information The online version contains supplementary material available at <https://doi.org/10.1038/s41587-021-00950-3>.

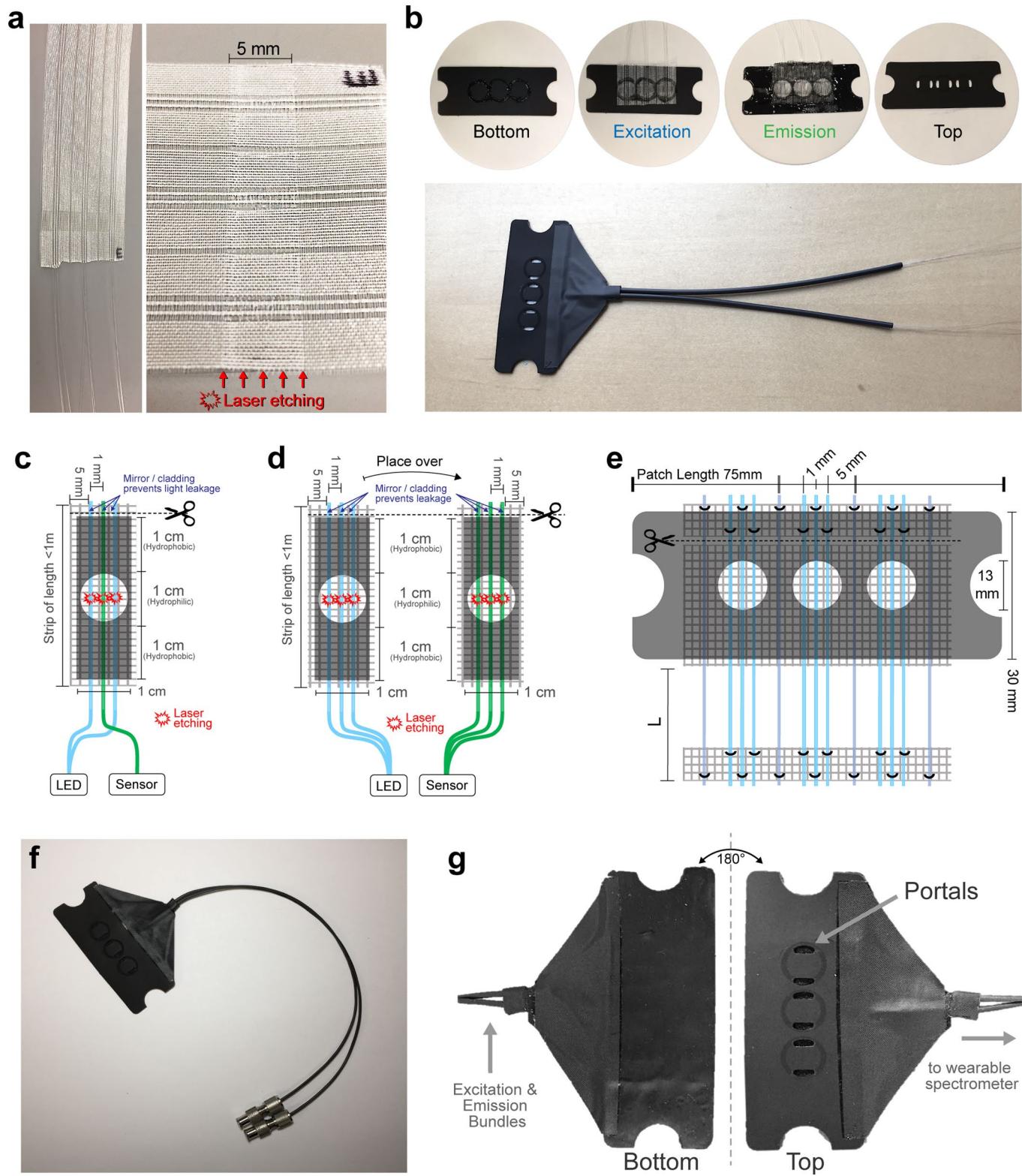
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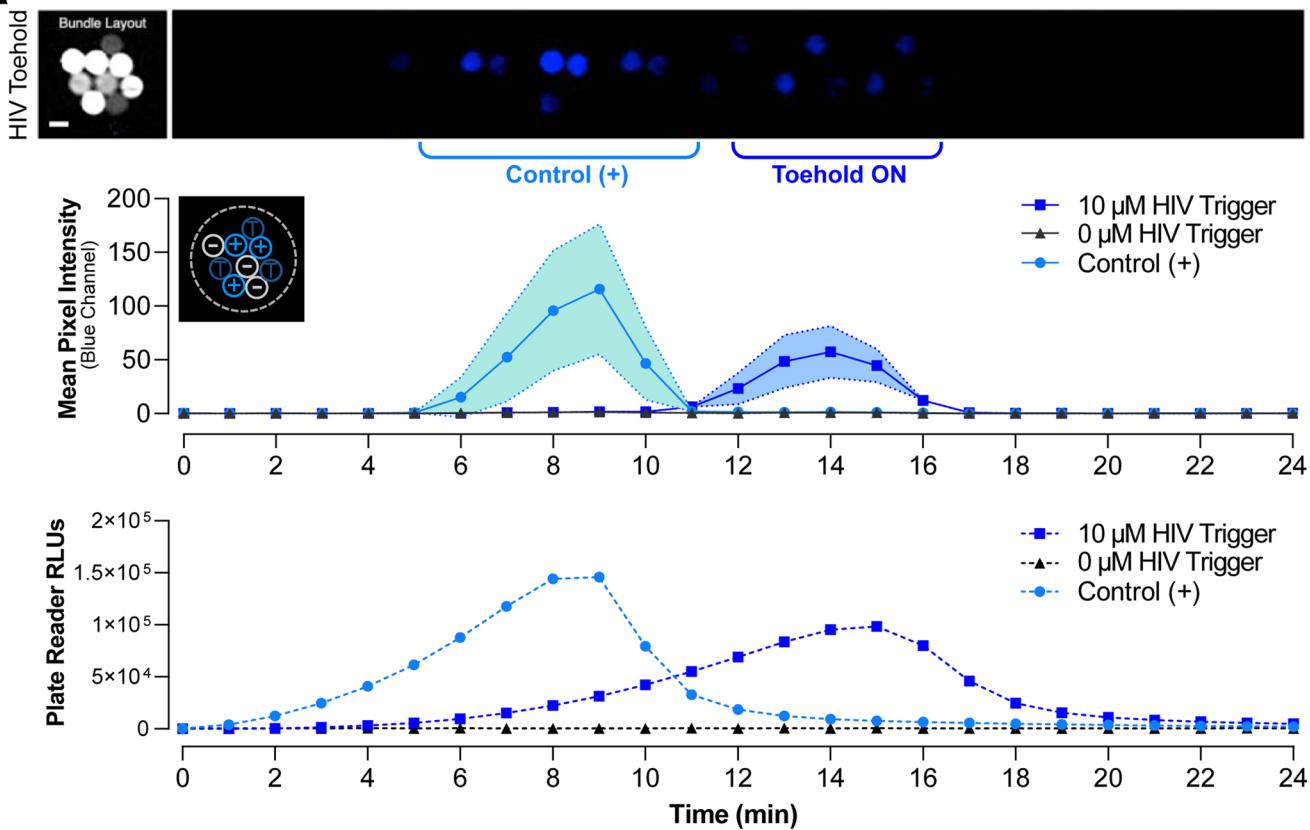
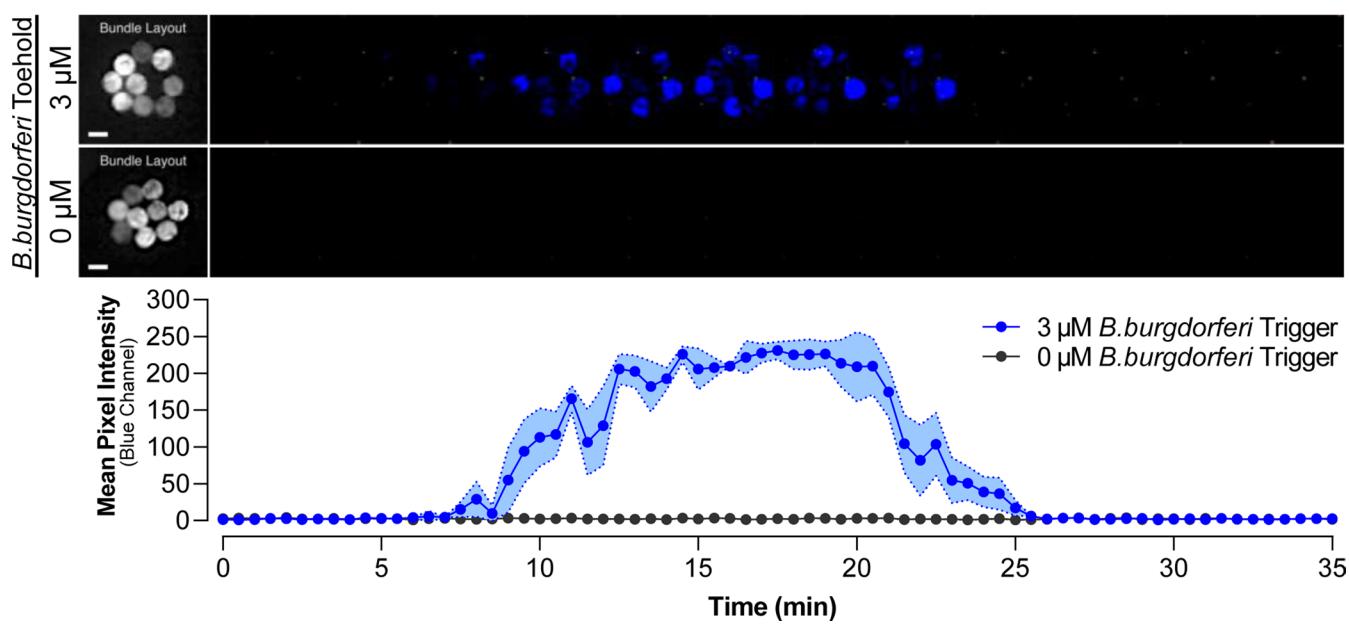


Extended Data Fig. 1 | Concentrating PURE cell-free reactions increases reaction kinetics. **a**, Schematic of reaction concentration through the lyophilization of PUREExpress reactions at varying volumes followed by rehydration at a set volume. Using this method, synthetic biology reactions can be concentrated to enhance kinetics through molecular crowding effects or greater density of cell-free components per volume. **b**, Representative images of PURE reactions with a LacZ output over one hour, at various concentrations. **c**, Quantified PUREExpress reactions with a LacZ output in triplicate; the error bars denote standard deviation. Plots here show mean \pm s.d. values for n=3 independent experiments of rehydrated PUREExpress reactions in a microplate assay. **d**, The half-maximal values from curve fitting the data shown in panel c indicate that the 1.5x concentrated PURE reaction accelerates the signal output by more than 10 minutes. Propagated error bars here are smaller than the data points.



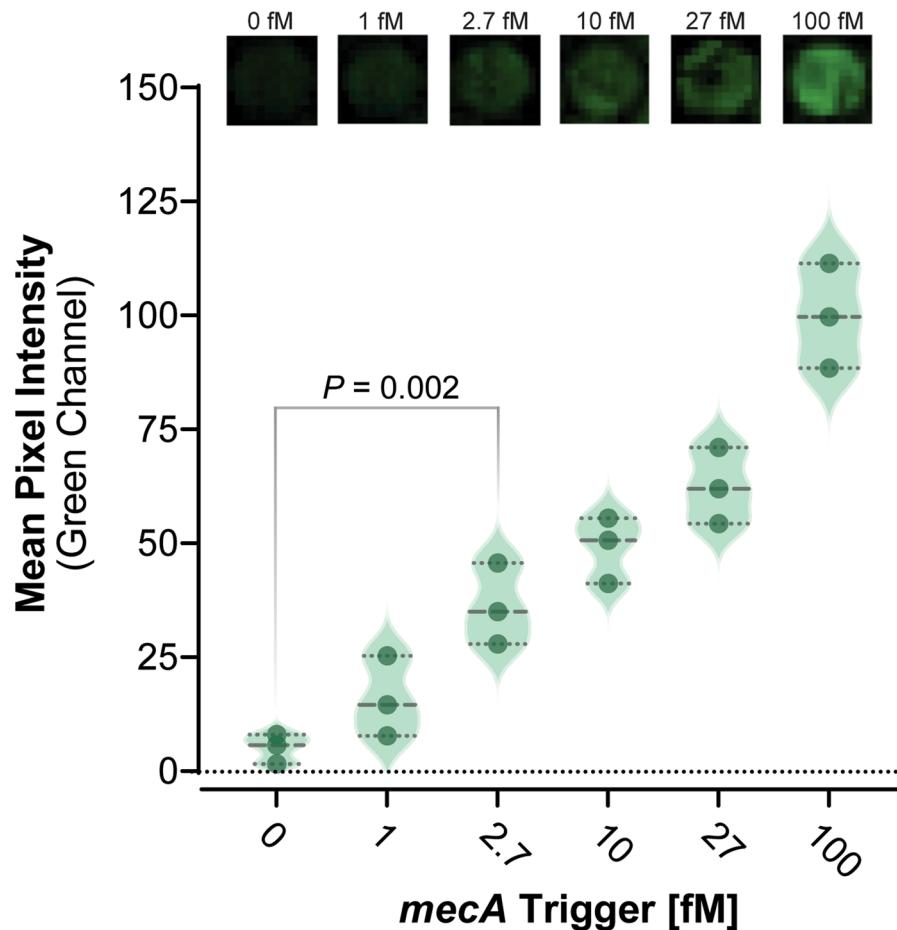
Extended Data Fig. 2 | See next page for caption.

Extended Data Fig. 2 | Fabrication of fiber optic textile-based wFDCF sensor patch. **a**, A cut strip of hydrophilic POF fabric was laser-etched (5 mm) to ablate the POF outer cladding in the POFs sections closest to the reaction zone. **b**, Examples of prepared wFDCF fabric-elastomer layers and final assembly into a three-well sensor for garment integration. The POFs in these devices were covered with black heat shrink tubing (6 mm). Top elastomer cover features two 5.19×1.85 mm curved sample ports instead of three as in the colorimetric prototypes to reduce direct light leakage on top of the POFs that may cause background light detection. **c**, Schematic of a POF-fabric-elastomer strip for sensing in a single textile layer including two excitation fibers on the sides of an emission fiber. **d**, Schematic of a double POF-fabric-elastomer strip for sensing with dedicated excitation and emission layers. This design was the one selected for further experiments due to higher hydrophilic fiber content and capacity to immobilize fluid for lyophilization. **e**, Schematic of a single excitation or emission POF-fabric-elastomer layer overlaid on an applied elastomer pattern for creating the impermeable reaction wells. **f**, A finalized three-well sensor wFDCF device with heat shrunk POF covers and Luer connectors for interfacing with a portable spectrometer device. **g**, Top and bottom views of a final three-well sensor wFDCF device. The blackout fabric can be seen through the sample wicking ports and serve to prevent environmental light penetration into reaction wells.

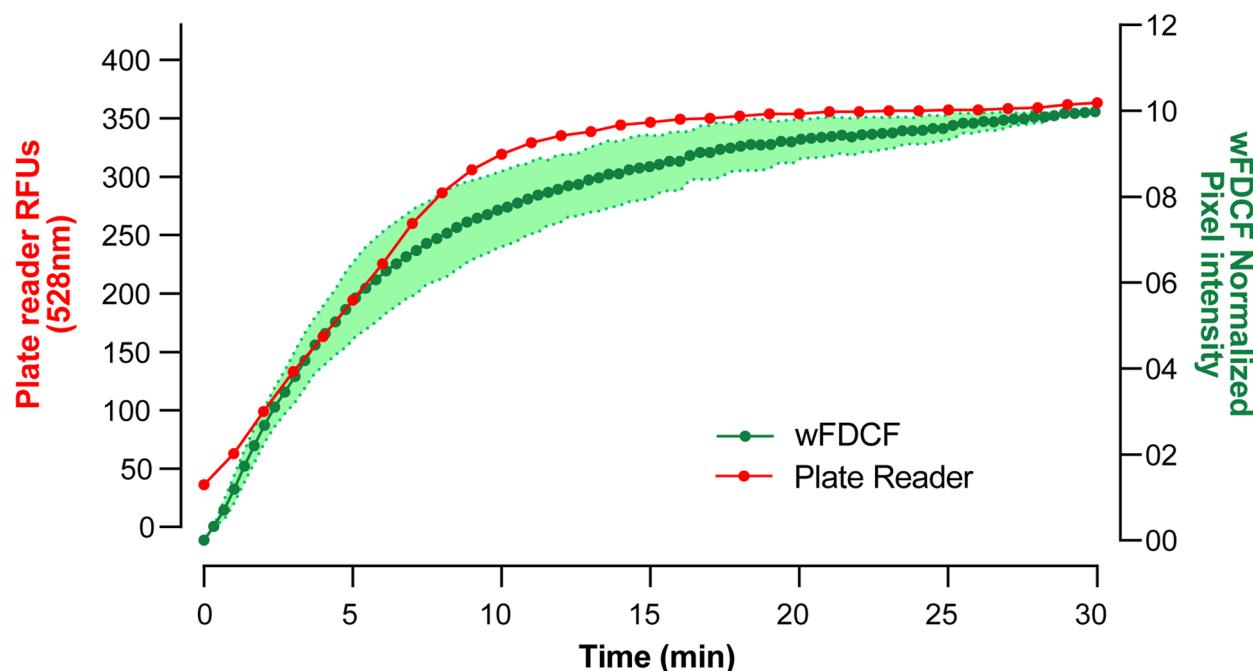
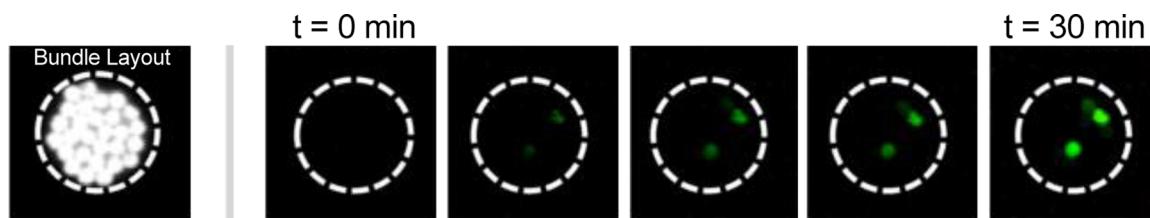
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Extended Data Fig. 3 | See next page for caption.

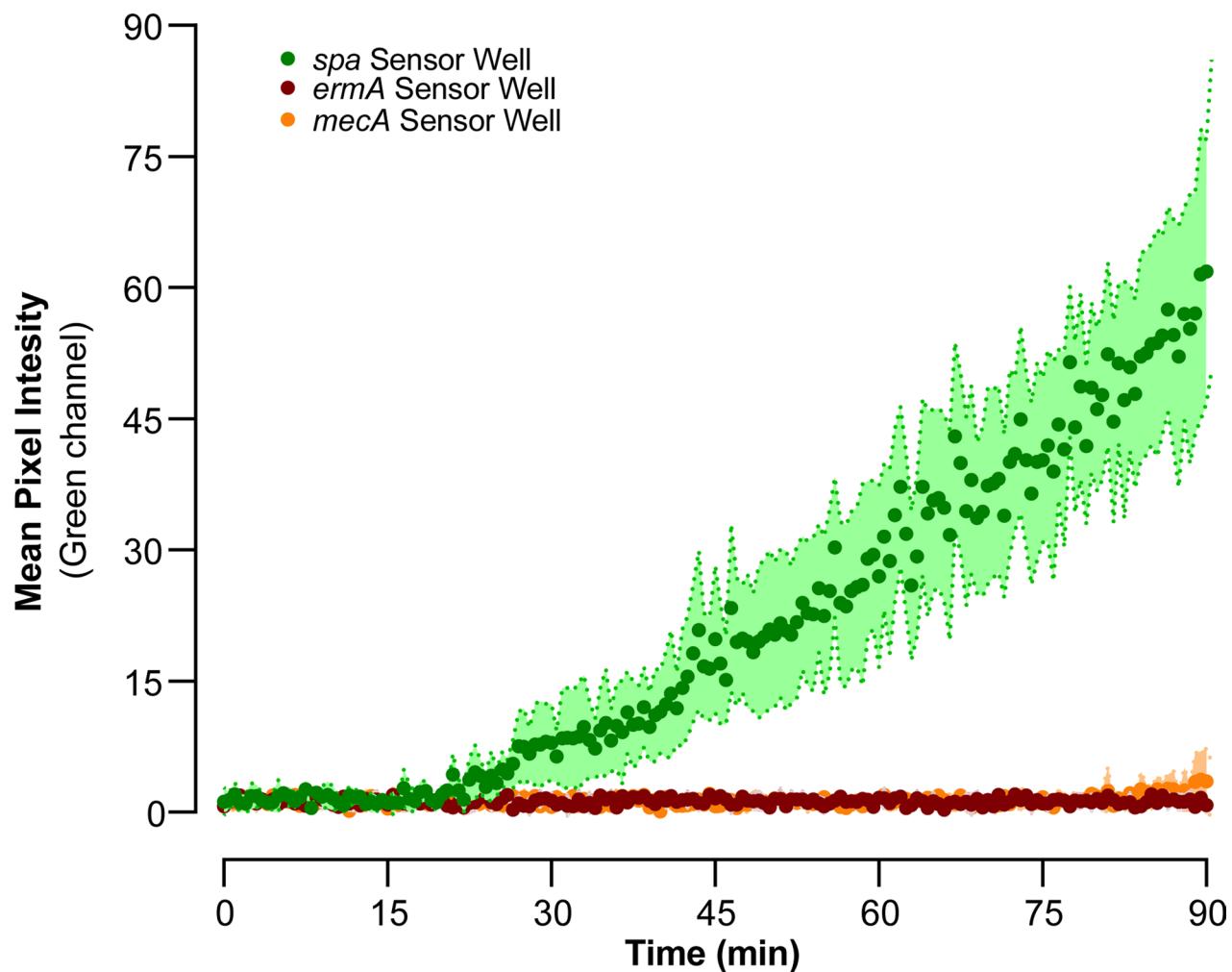
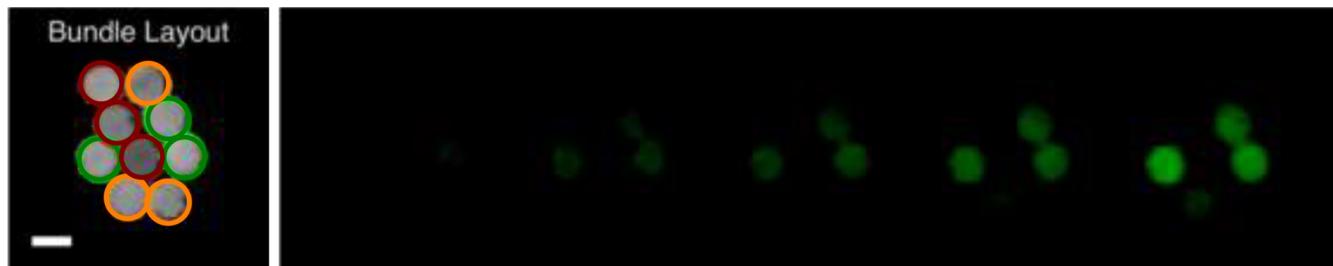
Extended Data Fig. 3 | Luminescent wFDCF toehold switches for *B. burgdorferi* and HIV detection. **a**, Dynamic response of a wFDCF HIV RNA toehold switch sensor with luminescence output in comparison to constitutive $P_{T7}::nLuc$ expression as a positive control (+). Activation of sensors was achieved by rehydration with a fluid splash of dd-H₂O spiked with 10 μ M HIV trigger RNA freshly made for the positive samples, while 0 μ M HIV trigger RNA was used for controls. The constitutive $P_{T7}::nLuc$ positive control reaction shown was also prepared similarly but substituting the toehold switch in the plasmid with a T7 promoter. Results (top) are compared to the same reactions run in a 384-well plate and analyzed using a plate reader in luminescence mode (bottom read). Inset shows identity of each individual fiber in the bundle, where T = HIV toehold with trigger, (-) = HIV toehold without trigger, and (+) is the $P_{T7}::nLuc$ control. Activation of constitutive reaction peaked at ~8 minutes, whereas toehold with 10 μ M trigger produced its peak signal at ~15 minutes. Both the wFDCF device tests and the plate reader profiles appeared to be temporally aligned and exhibit analogous signal amplitude differences among reactions. **b**, Dynamic response of a wFDCF Lyme disease RNA toehold switch sensor with luminescence output. Activation of sensors was achieved by rehydration with a fluid splash of dd-H₂O spiked with 3 μ M *B. burgdorferi* trigger RNA freshly made for the positive samples, while 0 μ M trigger RNA was used for controls. All sensors shown were activated by rehydration and incubated at a temperature of 30 °C and a relative humidity of 35%. The plots for the wFDCF results (**a**, **b**-top panel) show integrated mean pixel intensity (dark lines) \pm s.d. (shaded regions) for three independent experiments. Scale bars in brightfield images are 250 μ m. The luminescence trace plot (**b**-bottom panel) presented as reference are singlicates for each condition.



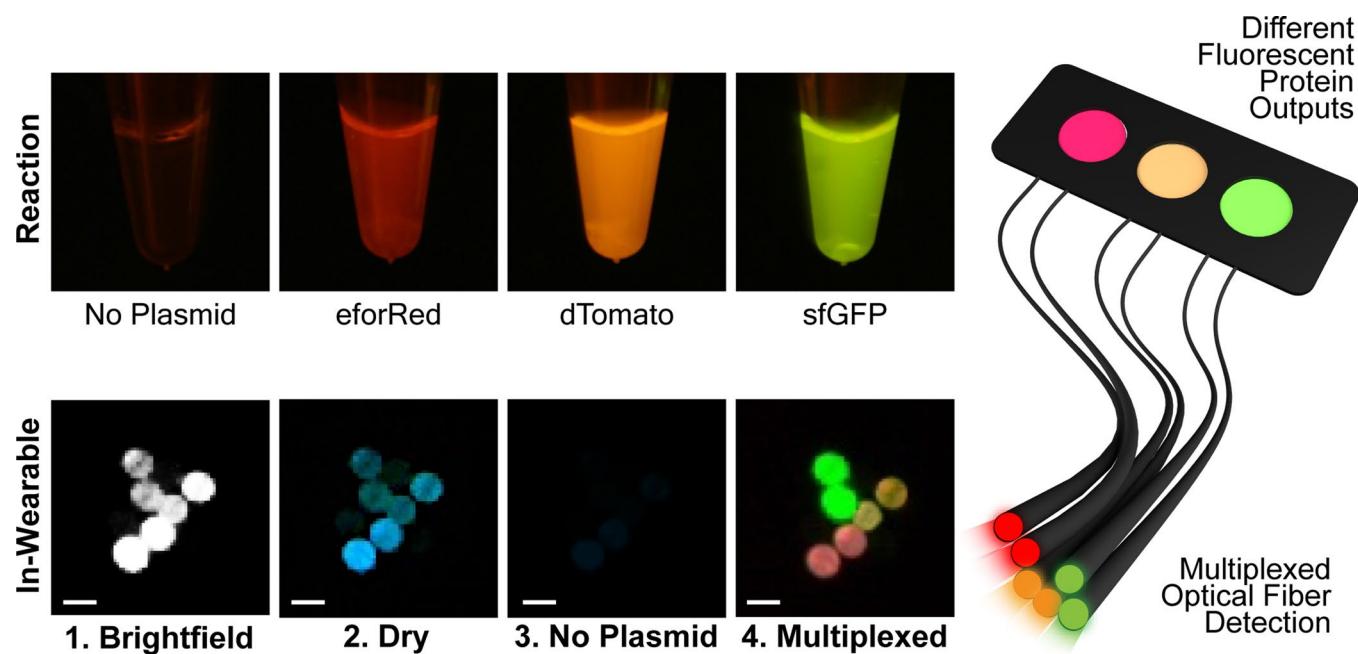
Extended Data Fig. 4 | Limit of detection of wFDCF CRISPR-Cas12a based sensor activated in-fabric. Our wFDCF *mecA* CRISPR-based sensor was exposed to various dsDNA trigger concentrations containing 0–100 fM *mecA* trigger, to assess in-fabric reaction fluorescence at $t=90$ min after fluid entry as compared to controls with a scrambled trigger. Increasing concentrations of trigger lead to an increase in fluorescence signal at the evaluation timepoint as denoted by the recorded mean pixel intensity from POF regions ($n=3$). A statistically significant difference between the negative control and trigger presence was observed at 90 min only for concentrations equal and above that of 2.7 fM of trigger ($P=0.002$), which can be considered the limit of detection for this specific trigger, device configuration and evaluation timepoint. Violin plot shows median and quartiles as dotted lines and data points in dark green. Statistical differences were determined using unpaired one-tailed Student's t-test.



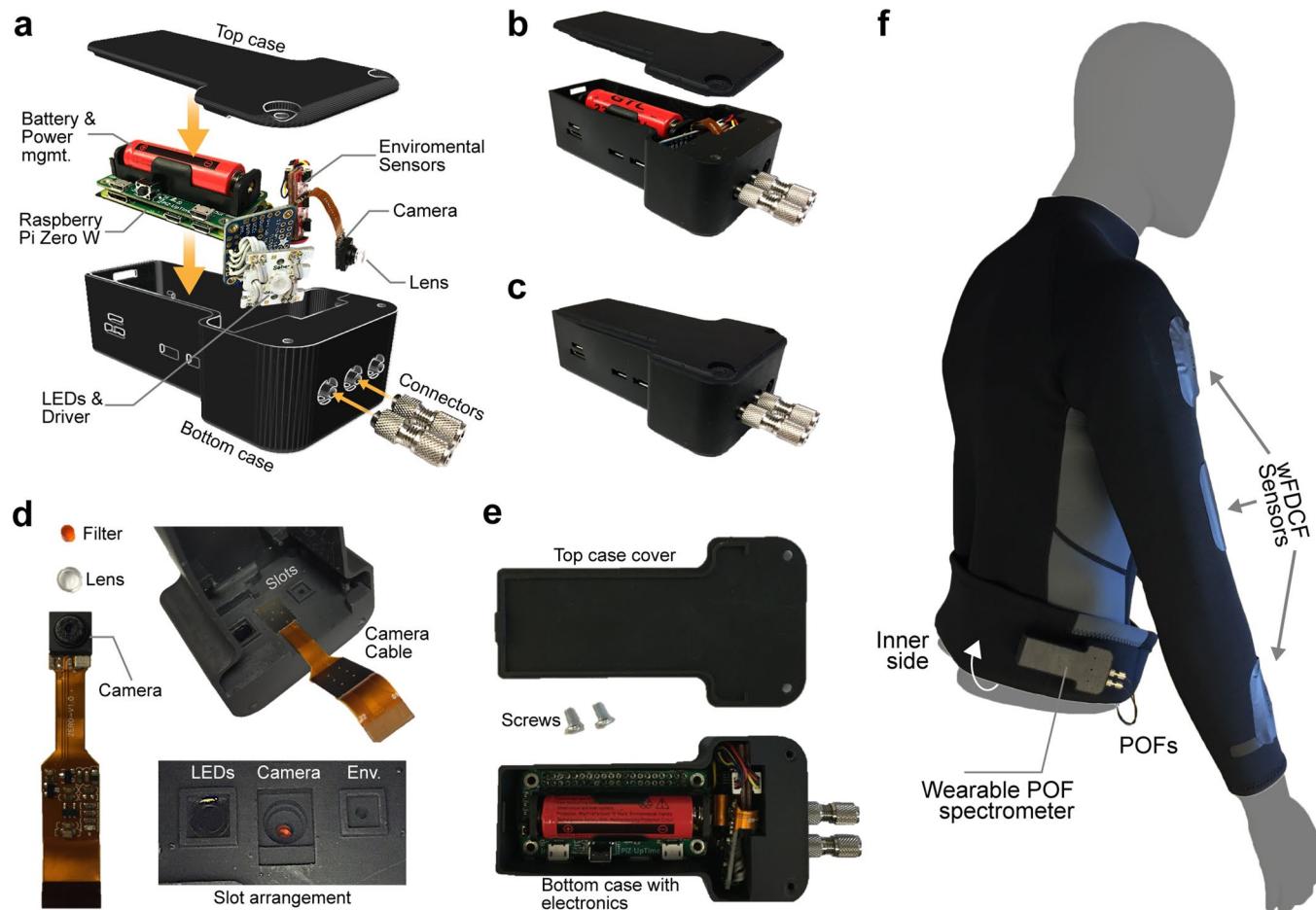
Extended Data Fig. 5 | Direct RNA detection in a wFDCF CRISPR-Cas13a based sensor. A CRISPR-Cas13a based MRSA SHERLOCK RNA sensor was prepared and freeze-dried over a wearable textile device for testing. All reactions contained RNaseAlert substrate, a quenched fluorophore probe that is cleaved by activated Cas13a (Integrated DNA Technologies, Coralville, IA). The wearable sensor was activated with a fluid splash of dd-H₂O containing 20 nM *mecA* RNA transcript trigger, while the plate samples were rehydrated with the same trigger concentrations to the originally deposited reaction volume (4 μL). Reactions in the wFDCF were monitored at 30 °C for 30 minutes using the wearable optical device and the reference control in a BioTek NEO HTS plate reader (BioTek Instruments, Inc., Winooski, VT) in fluorescence mode (Ex. 470 nm / Em. 528 nm). Normalized pixel intensity in the wearable device is shown as mean (green dark line) ± s.d. (green light region) of n=3 independent experiments and is comparable in dynamics to the results of the kinetic run conducted in the plate reader (red line) shown as a singlicate reference.



Extended Data Fig. 6 | Antibiotic resistance Cas12a sensors for spa, ermA and mecA genes using in-wearable wFDCF sensors demonstrate orthogonal specificity. Only reaction chambers with a Cas12a sensor targeting the *S. aureus* virulence factor-encoding spa-gene (colored in green) generates a detectable signal within 30 min. The plot shows mean (dark points) \pm s.d. (light colored regions) for $n=3$ individually fabricated and tested wFDCF reaction chambers for each sensor. The scale bar for the brightfield image of the fiber optic bundle is 250 μm .



Extended Data Fig. 7 | Sensor multiplexing using different fluorescent proteins can be detected in a single wFDCF device. Top row, cell-free reactions in tubes demonstrating different fluorescent protein outputs generated post-rehydration from lyophilized FDCF PURE reactions after 30 min at 30 °C. All tubes were photographed with illumination using an Invitrogen Safe Imager 2.0 G6600 Blue Light Transilluminator (Carlsbad, CA). Bottom row, sensor images of wFDCF fiber bundle ends in (1) brightfield (intense light is placed over the laser-ablated POF sensor regions to spatially locate each fiber), (2) image when the sensor is dry, (3) image when wFDCF reaction is hydrated but without plasmid (30 min incubation at 30 °C), and (4) image when wFDCF reaction is hydrated with FP plasmids (30 min incubation at 30 °C). These images of the fiber optics are representative of experiments performed independently three times with similar results each time. Scale bars are 250 μm.



Extended Data Fig. 8 | Fabrication of wearable microcontroller system with LED illumination and spectrometric capabilities. **a**, Exploded isometric view of wearable POF spectrometer components with case and electronics. The device electronics are based on a Raspberry Pi Zero W Version 1.3 (Raspberry Pi Foundation, Cambridge, UK), assembled with a PiZ-UpTime battery power board (Alchemy Power Inc., Santa Clara, CA), an environmental sensing module, an LED illumination module, and a flexible camera for imaging. **b**, Photograph of an open assembled device. **c**, Photograph of a fully assembled device ready for imaging. **d**, Details of camera used in the device as well as the amber fluorescence emission filter and lens for magnification. Slots at the front of the bottom case fit the camera end, the LED arrangement and a vent for the environmental sensors. **e**, Top view of an assembled device to provide detail of compact electronics arrangement. **f**, Arrangement of wearable POF spectrometer with wireless connectivity in-garment for wFDCF reaction testing.

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Software and code

Policy information about [availability of computer code](#)

Data collection

Two python-based executables for the Raspberry Pi Zero W were created, one for continuous stand-alone polymeric optic fiber signal acquisition, and another one for communication with blynk.io-based mobile application (Blynk Inc., New York, NY). The stand-alone sensing file "RPI_W_Python_CFFDWSB_V-1-0-7_A_Sens.py", and blynk.io-based mobile application code "RPI_W_Python_CFFDWSB_V-1-0-7_B_Blynk.py" are included in the supplemental information and utilize only newly developed code and the following open-source (MIT licensed) modules: matplotlib 3.1.2, openCV 4.1.2, Python-based RaspberryPi camera 1.3.0 and GPIO 0.1.0 modules (Raspberry Pi Foundation, Cambridge, UK), as well as python-based TLC59711 1.0.0 AS7262 1.0.0, CCS811 1.0.0, BME280 1.0.0 control's modules (Adafruit Industries®, New York, NY) and BlynkLib 0.2.5 from blynk.io (Blynk Inc., New York, NY).

Data analysis

Colorimetric images used ImageJ 1.52n to process the raw images for quantification. For fluorimetric or luminescent images, the images were processed by custom Python code. For LFA band intensity analysis, ImageJ 1.52n was used.

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All data needed to evaluate the conclusions in the paper can be found in the paper and the Supplementary Materials. Correspondence and requests for materials should be addressed to J.J.C.

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Life sciences study design

All studies must disclose on these points even when the disclosure is negative.

Sample size	Sample sizes for the colorimetric wearables were selected at n=3 different sensors to provide a sufficient sampling of the performance of the designed devices and accounting for variations in lyophilization, rehydration, and reaction performance. For the fluorimetric wearable devices, each individual fiber optic bundle was treated as a data point, with 3 different reaction wells each with 3 POFs. For the SARS-CoV-2 face mask sensors, testing was performed on n=4 sensors for each variable on the benchtop or n=5 for each variable for on the breathing simulator apparatus.
Data exclusions	For the fluorescent and luminescent data, for each array of sensors (3 wells, 9 total optical fibers), the total average pixel intensity was calculated. Any fibers below 1 SD of the mean were excluded from final analysis. The hand-assembled SARS-CoV-2 face mask sensors were carefully inspected for fabrication errors (misaligned uPADs, crushed sensors during lyophilization and poorly assembled sensors) and these were excluded from the experiment.
Replication	Strict optimized procedures were taken to ensure lyophilization of the wFDCF reactions occurred similarly for all of the devices tested. All hydrated reactions were performed in temperature-controlled environments simulating human surface skin temperatures at ambient humidity to replicate field conditions. For the SARS-CoV-2 sensors, the microclimate of the mask was measured to maintain a temperature of 35C and relative humidity of 100% to simulate the microclimate inside of a human-worn facemask.
Randomization	For all our devices, each assembled fabricated device was inspected for damage to the fiber optics, uPADs, or material. Once it passed inspection, the devices were randomly chosen for experiments with the desired wFDCF reaction.
Blinding	Blinding is not relevant to our study. The data presented are quantitative values (see methods for how values were obtained) and did not require subjective judgment or interpretation. Blinding is not typically used in the field.

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Methods

n/a	Involved in the study
<input checked="" type="checkbox"/>	<input type="checkbox"/> ChIP-seq
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