100 -

Error code	Description
100	loader available waiting time out
101	unloader available waiting time out.
102	product input wait waiting time out.
103	press unit action waiting time out
104	product out waiting time out
105	Bypass error
106	Door is opened
107	motor low speed waiting time out
108	product is unlocated
109	stopper action waiting time out
110	conveyer action waiting time out