

Process Parameters
DA tank Height from Pump Center line
Boiler Drum Height from Pump Center line
DA Tank Pressure
Boiler Drum Pressure
Feed Water Temperature
Specific Gravity at t

calculate

$$SH = (h_2 - h_1) + (P_2 - P_1) * (10 / SG)$$

Name Plate Reading
Flow
Head
BKW
Efficiency
Speed (N1)

Calculate

$$k_1 = \{H_{np} - SH\} / (Q_{np} * Q_{np})$$

$$SRC = SH + k_1 * Q_i * Q_i$$

Plot SRC (Theoretical SRC)

Upload Pump QnpHnp

Plot QnpHnp (pump Test)

Actual Requirement

Actual Flow - 24 hrs
(Totalizer Reading)

Actual running Speed (N2)

$$N_1 = N_2$$

Yes

$$Q_{act} = (M_{act} / 24) / SG$$

Actual head developed by pump

$$H_{act} = (P_d - P_s) * (10 / SG)$$

$$BKW_{act1} = \{Q_{act} * H_{act} * SG / (367 * \eta_{act})\} / (\eta_{mact})$$

$$BKW_{act2} = \{(sqrt{3}) * Voltage * Current * PF / 1000\} / (\eta_{mact})$$

BKWact = whoever is bigger in BKWact1 & BKWact2

$$k_2 = (H_{act} - SH) / (Q_{act} * Q_{act})$$

$$SRC_2 = SH + k_2 * Q_i * Q_i$$

1st Column will define the range for Q_i—to Q_{max}

No

plot Q'H' curve with
 $Q' = (N_2 / N_1) Q$
 $H' = (N_2 / N_1) * (N_2 / N_1) * H$
 evaluate at Q_{act}, what will be Value of H ? This H will become TDH.
 At Q_{act}. $K_3 = (TDH' - SH) / (Q_{act} * Q_{act})$
 $SRC_3 = SH + k_3 * Q_i * Q_i$