# GL PQC S07: INSPECTION PLAN – GENERAL

			VERSION HISTORY	
VERSION	APPROVED BY	EFFECTIVE DATE	DESCRIPTION OF CHANGE	AUTHOR
1.0	Eva Vinoni Mustafa	01/01/2019	New Issue: Convert conventional Documented Information to TG FOCUS	Tuan Robiatul Adawiyah
1.1	Eva Vinoni Mustafa	01/02/2019	Adding IP for AQL 2.5 and replace disposal IP with AQL 4.0 IP. Change physical testing frequency for medical exam & non medical glove( gripness, smelly, donning/tearing, powder residue test, dispensing, white cloth)	Tuan Robiatul Adawiyah

## **DOCUMENTED SPECIFICATION (DS)**

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Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Examination	Classification	USA Medical	

					Quality	Inspection									
	Batch Size	Sample Size		Acceptance											
			Но	les <sup>C</sup>	Critical	Defect <sup>C</sup>	Major V	Major Visual NC		isual <sup>NC</sup>					
Inspection Method	Pcs per Batch	Pcs per Batch	Double Norma	l Sampling Plan	Double Norma	l Sampling Plan	Double Normal	Sampling Plan	Double Normal Sampling Plan						
	per Baten	Buten	S4, AQL 1.5		S4, A0	QL N/A	S4, A0	QL 2.5	2.5 S4, AQL 4.0						
			Ac	Re	Ac	Re	Ac	Re	Ac	Re					
Water Tight Test & Visual Test	3,201- 10,000	40	1	2	0	1	3	4	4	5					

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1	.0	1.	.1	1.	1.1	1.1.1.1		
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Examination	Classification	USA Medical	

							Internal Phy	vsical Testing						
Рамат		Single Samp	ling Plan	Samula Siza	Acceptance/ Tolerance Frequency		Frequency	Downwater	Single Sam Plan	pling	Sample	Acceptance/ Tolerance		Enggueray
Param	ieter	Inspection Level	AQL	Sample Size	Ac	Re		Parameter	Inspection Level	AQL	Size	Ac	Re	Frequency
Dimension (mm)	**	S2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*  Black* Cloth	S1	4.0	3 pcs	0	1	Per Batch
	Length	S1	4.0	3 pcs	0	1	Per Batch	Smelly Test *	N/A		1 inner	0	1	Per Batch
Glove Weigh	Glove Weight (gram)		N/A		Follo QS-0		Per Batch	Gripness*	S1	4.0	3 pcs	0	1	Per Batch
_		N/A	Ĺ	13 pcs by pcs*	1	2	Per Batch							
Donning and (as feedback		S1	4.0	3 pcs	0	1	Per Shift							
Counting (pc	es)	N/A		1 inner	Foll- QS-C		Per Shift							
Layering		N/A		1 inner	0	1	Per Batch							
Dispensing*		N/A		1 inner	0	1	Per Batch							
White cloth (Black Glove		S1	4.0	3 pcs	0	1	Per Batch							

Symbol	*	**	***	N/A	С	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

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1	.0	1.	.1	1.	1.1	1.1.1.2		
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium Medical	

	Quality Inspection  Batch Size Sample Size Acceptance												
	Batch Size	Sample Size											
				Holes <sup>C</sup>	Critical	Defect <sup>C</sup>	Major V	isual <sup>NC</sup>	Minor Visual NC				
Inspection Method	Dag man Datah	Dog was Datah	Single No	rmal Sampling Plan	Single Normal	Sampling Plan	Single Normal Sampling Plan		Single Normal Sampling Plan				
	Pcs per Batch	Pcs per Batch	S4, AQL 1.5		S4, AQL N/A		S4, A0	QL 2.5	S4, AQL 4.0				
					Ac	Re	Ac	Re	Ac	Re	Ac	Re	
Water Tight Test	3,201-10,000	32	1	2	0	1	2	3	3	4			
& Visual	10,001–35,000	50	2	3	0	1	3	4	5	6			

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1	.0	1.	.1	1.	1.1	1.1.1.2		
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium Medical	

							Internal Phy	vsical Testing						
Раман		Single Samp	ling Plan	Samula Sign	Acceptance/ Tolerance Frequency		Frequency	Danamatan	Single Sam Plan	pling	Sample	Acceptance/ Tolerance		Emagnonov
Paran	neter	Inspection Level	AQL	- Sample Size	Ac	Re		Parameter	Inspection Level	AQL	Size	Ac	Re	Frequency
Dimension (mm)	**	S2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*  Black Cloth *	S1	4.0	3 pcs	0	1	Per Batch
	Length	S1	4.0	3 pcs	0	1	Per Batch	Smelly Test*	N/A		1 inner	0	1	Per Batch
Glove Weigh	Glove Weight (gram)		N/A		Follo QS-0		Per Batch	Gripness*	S1	4.0	3 pcs	0	1	Per Batch
J	(6)	N/A	=	13 pcs by pcs*	1	2	Per Batch							
Donning and (as feedback		S1	4.0	3 pcs	0	1	Per Shift							
Counting (pc	es)	N/A		1 inner	Follo QS-C		Per Shift							
Layering		N/A		1 inner	0	1	Per Batch							
Dispensing*	:	N/A		1 inner	0	1	Per Batch							
White cloth (Black Glove		S1	4.0	3 pcs	0	1	Per Batch							

Symbol	*	**	***	N/A	С	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

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1	.0	1	.1	1.	1.1		.1.3
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium Medical Uganda

	Quality Inspection													
	Batch Size	Sample Size		Acceptance										
			Holes <sup>C</sup> Double Normal Sampling Plan		Critical De	efect <sup>C</sup>	Major V	Visual NC	Minor Visual <sup>NC</sup>					
Inspection Method	Pcs per Batch	Pcs per Batch			Double Normal S	Double Normal Sampling Plan		l Sampling Plan	Double Normal Sampling Plan					
	per Baten	Batch	S4, AQL 1.5		S4, AQL N/A		S4, A0	QL 2.5	S4, A0	QL 4.0				
			Ac	Re	Ac	Re	Ac	Re	Ac	Re				
Water Tight Test & Visual Test	3,201- 10,000	40	1	2	0	1	3	4	4	5				

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1	.0	1	.1	1.	1.1	1.1	.1.3
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium Medical Uganda

							Internal Phy	ysical Testing						
Param	a otom	Single Samp	ling Plan	Sample Size	Acceptance/ Tolerance Frequency		Frequency	Parameter	Single Sam Plan	pling	Sample		otance/ rance	Evaguanay
Paran	ieter	Inspection Level	AQL	Sample Size	Ac	Re		Parameter	Inspection Level	AQL	Size	Ac	Re	Frequency
Dimension (mm)	**	S2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*  Black Cloth*	S1	4.0	3 pcs	0	1	Per Batch
,	Length	S1	4.0	3 pcs	0	1	Per Batch	Smelly Test *	N/A		1 inner	0	1	Per Batch
Glove Weigh	nt (gram)	N/A		10 pcs average	Follo QS-0		Per Batch	Gripness*	S1	4.0	3 pcs	0	1	Per Batch
C		N/A		13 pcs by pcs*	1	2	Per Batch							
Donning and (as feedback		S1	4.0	3 pcs	0	1	Per Shift							
Counting (pc	es)	N/A		1 inner	Follo QS-C		Per Shift							
Layering		N/A		1 inner	0	1	Per Batch							
Dispensing*		N/A		1 inner	0	1	Per Batch							
White cloth (Black Glove	e)*	S1	4.0	3 pcs	0	1	Per Batch							

Symbol	*	**	***	N/A	С	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

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1.0		1	.1	1.	1.1	1.1.1.4		
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium & Standard Medical Japan/Korea & Dental Application	

	Quality Inspection											
	Batch Size	Sample Size				Accept	rance					
			Но	les <sup>C</sup>	Critical	Defect <sup>C</sup>	Major Visual <sup>C</sup>	Minor Visual <sup>C</sup>				
Inspection Method	Pcs	Pcs per	Single Norma	Sampling Plan	Single Normal	Sampling Plan	Single Normal Sampling Plan	Single Normal Sampling Plan				
	per Batch	Batch	S4, A	QL 1.5	S4, A0	QL N/A	S4, AQL 2.5					
			Ac	Re	Ac	Re	Ac	Re				
Water Tight Test/ Air	3,201-10,000	32	1	2	0 0		2	3				
Pump Test	10,001 – 35,000	50	2	3	0	0	3	4				

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1.0		1.	.1	1.1	1.1	1.1.1.4		
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium & Standard Medical Japan/Korea & Dental Application	

							Internal Phy	sical Testing							
	,	Single Samp	ling Plan	g l g	Accept Tolera		Frequency	n n		Single Sam Plan	pling	Sample		otance/ rance	
Paran	neter	Inspection Level	AQL	Sample Size	Ac	Re		Parameter		Inspection Level	AQL	Size	Ac	Re	Frequency
Dimension (mm)	**	S2	4.0	13 pcs	1	2	Per Shift	Visual Powder Black Residue Cloth * Test*		S1	4.0	3 pcs	0	1	Per Batch
	Length	S1	4.0	3 pcs	0	1	Per Batch	Smelly Test *		N/A		1 inner	0	1	Per Batch
Glove Weigh	nt (gram)	N/A		10 pcs average	Follo QS-0		Per Batch	Gripness*		S1	4.0	3 pcs	0	1	Per Batch
	,	N/A		13 pcs by pcs*	1	2	Per Batch								
Donning and (as feedback		S1	4.0	3 pcs	0	1	Per Shift								
Counting (pc	es)	N/A		1 inner	Follo QS-C		Per Shift								
Layering		N/A		1 inner	0	1	Per Batch								
Dispensing*		N/A		1 inner	0	1	Per Batch								
White cloth (Black Glove		S1	4.0	3 pcs	0	1	Per Batch								

Symbol	*	**	***	N/A	С	NC
Description		Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

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1	.0	1.	.1	1.1	1.1	1.1.1.5		
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Examination	Classification	Standard Medical	

				Qı	uality Inspection						
	Batch Size	Sample Size				Accept	ance				
			Hol	es <sup>C</sup>	Critical	Defect <sup>C</sup>	Major V	/isual <sup>NC</sup>	Minor Visual NC		
Inspection Method	Pcs	Pcs per Batch	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal Sampling Pla		
	per Batch		S4, AQL 1.5		S4, AQ	QL N/A	S4, AQL 2.5 S			4, AQL 4.0	
			Ac	Re	Ac	Re	Ac	Re	Ac	Re	
Air Pump	3,201-10,000	32	1	2	0	1	2	3	3	4	
Test	10,001 – 35,000	50	2	3	0	1	3	4	5	6	

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1	.0	1.	.1	1.	1.1		.1.5
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Examination	Classification	Standard Medical

							Internal Phy	vsical Testing							
Param	anton	Single Samp	ling Plan	- Sample Size	Accept Tolera		Frequency	Parameter		Single Sam Plan	pling	Sample		otance/ rance	Engagonay
Paran	neter	Inspection Level	AQL	Sample Size	Ac	Re		Parameter		Inspection Level	AQL	Size	Ac	Re	Frequency
Dimension (mm)	**	S2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*  Black Clo	ock oth *	S1	4.0	3 pcs	0	1	Per Batch
	Length	S1	4.0	3 pcs	0	1	Per Batch	Smelly Test *		N/A		1 inner	0	1	Per Batch
Glove Weigh	nt (gram)	N/A	-	10 pcs average	Follo QS-0		Per Batch	Gripness*		S1	4.0	3 pcs	0	1	Per Batch
	(6)	N/A	<u>.</u>	13 pcs by pcs*	1	2	Per Batch								
Donning and (as feedback		S1	4.0	3 pcs	0	1	Per Shift								
Counting (pc	es)	N/A		1 inner	Foll QS-C		Per Shift								
Layering		N/A		1 inner	0	1	Per Batch								
Dispensing*		N/A		1 inner	0	1	Per Batch								
White cloth (Black Glove	e)*	S1	4.0	3 pcs	0	1	Per Batch								

Symbol	*	**	***	N/A	С	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

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1	.0	1	.1	1.	1.2	1.1.2.1			
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Surgical	Classification	Premium Medical		

				Quality	Inspection (Pov	vdered & Pol	ymer Powde	er Free)							
	Batch Size						Accep	tance							
		I	Holes <sup>C</sup>		Cri	tical Defect C		Ma	jor Visual <sup>NC</sup>		Minor Visual NC				
Inspection	D	Single Normal Sampling Plan			Single No	rmal Sampling	g Plan	Single No	Single Normal Sampling Plan			Single Normal Sampling Plan			
Method	Pcs per Batch	G I,	AQL 1.0		G	I, AQL N/A		G	I, AQL 2.5		G I,	AQL 4.0			
				Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	Tight Test 10,001 – 35,000 125 3 4				125	0	1	125	7	8	125	10	11		

	Quality Inspection (Chlorinated Powder Free)												
	Batch Size						Accepta	ince					
	Pcs	I	Holes <sup>C</sup>		Cri	tical Defect <sup>C</sup>		Ma	ajor Visual <sup>NC</sup>		Minor Visual NC		
Inspection Method		Single Tight	ten Samplin	g Plan	Single Tig	ghten Samplin	g Plan	Single Tighten Sampling Plan			Single Tighten Sampling Plan		
Witthou	per Batch	S 4, AQL 1.5			S	4, AQL N/A		S	4, AQL 2.5		S 4,	AQL 4.0	
	F	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	ater Tight Test 1,201 – 10,000 50 1 2					0	1	50	2	3	50	3	4

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1	.0	1	.1	1.	1.2	1.1	.2.1
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Surgical	Classification	Premium Medical

						Intern	al Physical Testing						
Parameter	Single Sampli	ng Plan	Sample Size		tance/ rance	Frequency	Parameter	Single Sam Plan	pling	Sample Size	_	tance/ rance	Frequency
	Inspection	AQL	Size	Ac	Re			Inspection	AQL	Size	Ac	Re	
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs / pcs by		low	Per Batch
Langth	S 2	4.0	13 pcs	1	2	Per Shift	Sieve Weight (grain)	1,011		pcs*	QS-G0	3	r or Buton
Length	S 1	4.0	3 pcs	0	1	Per Batch	Counting (pcs)						
Palm Width	S 2	4.0	13 pcs	1	2	Per Shift	Layering			N/A			
Fingertip	S 2	4.0	13 pcs	1	2	Per Shift	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Shift	Donning and Tearing (as feedback only)	S 1	4.0	3 pcs	0	1	Per Batch
C ff	S 2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*	GI	N/A	2 pcs	0	1	Per Batch
Cuff	S 1	4.0	3 pcs	0	1	Per Batch	Gripness*						
Cuff Edge/Wrist*			N/A				Dispensing*			N/A			
Bead Diameter*							Smelly Test *	GI	N/A	125 / 50	0	1	Per Batch

Symbol	*	**	***	N/A	С	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

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1	.0	1.	.1	1.3	1.2		.2.1
Inspection Stage	Semi FG (Pre-packing)	Sterility	Non Sterile	Category	<b>Medical Surgical</b>	Classification	Premium Medical

				Quali	ty Inspection (Pow	dered & I	Polymer Po	wder Free)					
	Batch Size						A	cceptance					
		Но	oles <sup>C</sup>		Critical	l Defect <sup>C</sup>		Major	Visual NC		Minor Visual NC		
Inspection Method	Pcs	Single Norma	1 Sampling	g Plan	Single Norma	ıl Sampling	g Plan	Single Norma	al Sampling	Plan	Single Normal Sampling Plan		
1,10,110,11	per Batch	G I, A	QL 1.0		G I, A	QL N/A		ì	N/A		N/A	4	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test (From SFG of Standard Medical)	10,001 – 35,000	125	3	4	125	0	1	1	N/A		N/z	A	

					Quality Inspection	(Chlorina	ted Powder	· Free)					
	Batch Size					>	A	cceptance					
		Но	les <sup>C</sup>		Critical	Defect <sup>C</sup>		Major	Visual <sup>C</sup>		Minor Visual <sup>C</sup>		
Inspection Method	Pcs per Batch	Single Tighter	Single Tighten Sampling Plan			n Sampling	g Plan	Single Tighter	n Sampling l	Plan	Single Tighten Sampling Plan		
	per Baten	G I, A	QL 1.5		G I, AQL N/A		G I, A	QL 2.5		G I, AC	QL 2.5		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	10,001 – 35,000	125	3	4	125	0	1	125	5	6	125	5	6

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1	.0	1	.1	1.	1.2	1.1,2.1				
Inspection Stage	Semi FG (Pre-packing)	Sterility	Non Sterile	Category	Medical Surgical	Classification	Premium Medical			

					Intern	al Physical Te	esting (Chlorinated Powder Free	2)						
Parameter	Single Sampl	ing Plan	Sample	_	tance/ rance	Frequency	Parameter	Single Sampl	ing Plan	Sample Size		ptance/ erance	- Frequency	
i ai ametei	Inspection Level	AQL	Size	Ac	Re		T at a meter	Inspection Level	AQL	Sample Size	Ac	Re	rrequency	
Dimension (mm)					Glove Weight (gram)		Glove Weight (gram)	N/A		Ave 10 pcs /		ollow	Per Batch	
Lamath	S 2	4.0	13 pcs	1	2	Per Size				pcs by pcs*	Q:	S-GC		
Length	S 1	4.0		N.	/A		Counting (pcs)							
Palm Width	S 2	4.0	13 pcs	1	2	Per Size	Layering	N/A						
Fingertip	S 2	4.0	13 pcs	1	2	Per Size	Sticking	7						
Palm	S 2	4.0	13 pcs	1	2	Per Size	Donning and Tearing (as feedback only)	S 1	2.5	5	0	1	Per Size	
	S 2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*							
Cuff	S 1	4.0		N.	/A		Gripness*			N/A				
Cuff Edge/Wrist*			N/A				Dispensing*	N/A						
Bead Diameter*			IN/A				Odor Test *							

1100001						
Symbol	*	**	***	N/A	С	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

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1	.0	1	1.1	1.	1.2	1.1	.2.2
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Surgical	Classification	Standard Medical

				Quali	ty Inspection (Pow	dered & 1	Polymer Po	wder Free)					
	Batch Size						A	cceptance					
		Но	oles <sup>C</sup>		Critical Defect <sup>C</sup>			Major Visual <sup>NC</sup>			Minor Visual NC		
Inspection Method	Method Pcs	Single Normal Sampling Plan			Single Norma	l Samplin	g Plan	Single Norma	al Sampling	Plan	Single Normal S	Sampling l	Plan
1/10/11/04	per Batch	G I, A	QL 1.0		G I, A	QL N/A		1	N/A		N/A	4	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Air Pump Test	10,001 – 35,000	125	3	4	125	0	1	125	7	8	125	10	11

	Quality Inspection (Chlorinated Powder Free)												
	Batch Size					>	A	cceptance					
		Но	les <sup>C</sup>		Critical Defect <sup>C</sup>			Major	Visual <sup>C</sup>		Minor Visual <sup>C</sup>		
Inspection Method	Pcs per Batch	Single Tighten Sampling Plan			Single Tighter	n Sampling	g Plan	Single Tighter	n Sampling	Plan	Single Tighten Sampling Plan		
	per Baten	G I, A	QL 1.5		G I, A	QL N/A		G I, A	AQL 2.5		G I, AC	L 2.5	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	10,001 – 35,000	125	3	4	125	0	1	125	5	6	125	5	6

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1	.0	1	.1	1.	1.2	1.1	1.2.2
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Surgical	Classification	Standard Medical

					Intern	al Physical Te	esting (Chlorinated Powder Free	2)						
Parameter	Single Sampl	ing Plan	Sample	_	otance/ rance	Frequency	Parameter	Single Sampli	ing Plan	Sample Size		ptance/ erance	Eroguoney	
1 at ameter	Inspection Level	AQL	Size	Ac	Re		1 at a meter	Inspection Level	AQL	Sample Size	Ac	Re	Frequency	
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs/		ollow	Per Batch	
Longth	S 2	4.0	13 pcs	1	2	Per Size				pcs by pcs*	QS-GC			
Length	S 1	4.0		N.	/A		Counting (pcs)							
Palm Width	S 2	4.0	13 pcs	1	2	Per Size	Layering	N/A						
Fingertip	S 2	4.0	13 pcs	1	2	Per Size	Sticking							
Palm	S 2	4.0	13 pcs	1	2	Per Size	Donning and Tearing (as feedback only)	S 1	2.5	5	0	1	Per Size	
	S 2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*							
Cuff	S 1	4.0		N.	/A		Gripness*			N/A				
Cuff Edge/Wrist*			N/A				Dispensing*			N/A				
Bead Diameter*			14/A				Odor Test *							

Symbol	*	**	***	N/A	С	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

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1	1.0		.1	1.	1.2	1.1.2.2			
Inspection Stage	Semi FG (Pre-packing)	Sterility	Non Sterile	Category	Medical Surgical	Classification	Standard Medical		

				Qu	ality Inspection (	Powdered &	Polymer Pow	der Free)						
	Batch Size Acceptance													
Inspection		I	Holes <sup>C</sup> Critical Defect <sup>C</sup> Major Visual <sup>NC</sup> Minor Visual <sup>NC</sup>											
Method	Pcs	Single Norn	nal Samplin <sub>į</sub>	g Plan	Single No	ormal Samplin	g Plan	Single No	rmal Samplin	ng Plan	Single Norn	nal Sampling	g Plan	
	per Batch		N/A			N/A			N/A			N/A		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	
Water Tight Test	10,001 – 35,000		N/A N/A N/A											

					Quality Inspecti	on (Chlorinat	ed Powder F	ree)						
	Batch Size		Acceptance											
Inspection	Pcs	I	Holes <sup>C</sup>		Cr	itical Defect C		Ma	ajor Visual <sup>C</sup>		Mino	r Visual <sup>C</sup>		
Method		Single Tighten Sampling Plan			Single Ti	Single Tighten Sampling Plan			hten Samplin	ıg Plan	Single Tighte	en Sampling	Plan	
	per Batch	G I,	, AQL 1.5		G	I, AQL N/A		G	I, AQL 2.5		G I,	AQL 2.5		
		Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re			
Visual Test	10,001 – 35,000	125	3	4	125	0	1	125	5	6	125	5	6	

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1.	0	1.	.1	1.	1.2		.2.2
Inspection Stage	Semi FG (Pre-packing)	Sterility	Non Sterile	Category	Medical Surgical	Classification	Standard Medical

					In	ternal Physical	Testing (Chlorinated Powder Free	2)					
Parameter	Single Samp	ling Plan	Sample	_	otance/ rance	Frequency	Parameter	Single Sampl	ing Plan	- Sample Size	-	otance/ rance	- Frequency
i ai ametei	Inspection Level	AQL	Size	Ac	Re		Tarameter	Inspection Level	AQL	Sample Size	Ac	Re	Frequency
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs /	Follow		Per Batch
T 41	S 2	4.0	13 pcs	1	2	Per Size	Glove Weight (grain)	IV/A		pcs by pcs*	QS	-GC	T CI Batch
Length	S 1	4.0			N/A		Counting (pcs)			•			•
Palm Width	S 2	4.0	13 pcs	1	2	Per Size	Layering			N/A			
Fingertip	S 2	4.0	13 pcs	1	2	Per Size	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Size	Donning and Tearing (as feedback only)	S 1	2.5	5	0	1	Per Size
Cuff	S 2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*			•			•
	S 1	4.0			N/A		Gripness*	N/A					
Cuff Edge/Wrist*			N/A	A			Dispensing*						
Bead Diameter*							Smelly Test *						

Symbol	*	**	***	N/A	С	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

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1.	.0	1.	.1	1.1	1.3		.3.1
Inspection Stage	Semi FG (Before Sealing)	Sterility	Non Sterile	Category	Industrial	Classification	Household Glove

	Quality Inspection by size													
	Batch Size	Sample Size					Accepta	ince						
			Но	les <sup>C</sup>			Critical	Defect <sup>C</sup>	Major Visual <sup>C</sup>					
Inspection	Pcs	Pcs	Single Normal Sampling Plan				Single Norma	Sampling Plan	Single Normal Sampling Plan					
Method	per Batch	per Batch	S3, A	QL 4.0			S3, AQL 4.0		S3, AQL	4.0				
			Ac		Re		Ac	Re	Ac	Re				
Air Pump	3,201-35,000	20 pcs	2	2 3				1	2	3				
Test/Visual Test	35,001 - 150,000	32 pcs	3		4		0	1	3	4				

						Internal P	hysical Testing						
Parameter	Single Sampling Plan		Sample	Accept: Toler		Frequency	Parameter	Single Sampling Plan		Sample	Acceptance/ Tolerance		Frequency
Parameter	Inspection Level	AQL	Size	Ac	Re		rarameter	Inspection Level	AQL	Size	Ac	Re	rrequency
Dimension ** (mm)	S2	4.0	13 pcs	1	2	Per Size	Glove Weight (gram)	N/A		1 pcs	Foli QS-		Per Batch

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

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1	.0	1	.1	1.	1.3	1.1	1.3.2
Inspection Stage	Semi FG (Before Sealing)	Sterility	Non Sterile	Category	Industrial	Classification	Household Glove (PPE)

				Quality Insp	pection					
	Batch Size	Sample Size				Acceptan	ce			
			Hol	Holes Critical Defect			Major '	Visual	Minor '	Visual
Inspection Method	Das non Datah	Pcs per Batch /			Si	ngle Normal San	npling Plan			
	Pcs per Batch	Side	S4, AQ	L 1.5	S4, AQL N/A		S4, AQL 2.5		S4, AQL 4.0	
			Acc	Rej	Acc	Rej	Acc	Rej	Acc	Rej
Air Pump Test	3,201 - 10,000	32	1	2	0	1	2	3	3	4

				,		Internal I	Physical Testing						
Parameter	Single Sampling Plan		Sample	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample	Acceptance/ Tolerance		Frequency
rarameter	Inspection Level	AQL	Size	Ac	Ac Re		1 arameter	Inspection Level	AQL	Size	Ac	Re	Frequency
Dimension **(mm)	S2	4.0	13 pcs	1	2	Per Size	Glove Weight (gram)	N/A		1 pcs	Foli QS-		Per Batch

Symbol	*	**	***		С	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

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1.	0	1.	.1	1.1	1.3	1.1.3.3		
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Industrial	Classification	Premium Offline Double Chlorination	

				Qı	uality Inspection								
	Batch Size	Sample Size	Acceptance										
			Но	les <sup>C</sup>	Critical	Defect <sup>C</sup>	Major V	/isual <sup>NC</sup>	Minor Visual NC				
Inspection Method	Pcs	Pcs per	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal S	Sampling Plan			
	per Batch	Batch	S4, A	QL 1.5	S4, A(	QL N/A	S4, A	QL 2.5	S4, AQ	L 4.0			
			Ac	Re	Ac	Re	Ac	Re	Ac	Re			
water right	3,201-10,000	32	1	2	0	1	2	3	3	4			
Test	10,001 – 35,000	50	2	3	0	1	3	4	5	6			

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1.	.0	1.	.1	1.1	1.3	1.1.3.3		
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Industrial	Classification	Premium Offline Double Chlorination	

							Internal Phy	sical Testing							
D		Single Samp	ling Plan	S1- S!	Accept Toler:		Frequency	D		Single Sa Pla		Sample		otance/ rance	E
Paran	neter	Inspection Level	AQL	Sample Size	Ac	Re		Parameter		Inspection Level	AQL	Size	Ac	Re	Frequency
Dimension	**	S2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test	Black Cloth			N	N/A		
(mm)	Length	S1	4.0	3 pcs	0	1	Per Batch	Smelly Test							
Glove Weigh	nt (gram)	N/A	_	10 pcs average	Follo QS-0		Per Batch	Gripness*		S4	4.0	3 pcs	0	1	Per Batch
	(8 %)	N/A	<u>.</u>	13 pcs by pcs*	1	2	Per Batch		Offpliess		0.65	32 pcs	0	1	Per Batch
Donning and (as feedback		S1	4.0	3 pcs	0	1	Per Batch								
Counting (po	es)			N/A											
Layering				N/A											
Dispensing				N/A											
White cloth (Black Glove	e)			N/A											

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

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1.	.0	1.	.1	1.1	1.3	1.1.3.4			
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Industrial	Classification	Standard Offline Double Chlorination		

	Quality Inspection													
	Batch Size	Sample Size				Accept	ance							
			Holes <sup>C</sup>		Critical	Defect <sup>C</sup>	Major V	/isual <sup>NC</sup>	Minor Vi	sual <sup>NC</sup>				
Inspection Method	Pcs	Pcs per	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal Sampling Plan					
	per Batch	Batch	S4, A	QL 1.5	S4, A(	QL N/A	S4, A	QL 2.5	S4, AQ	L 4.0				
			Ac	Re	Ac	Re	Ac	Re	Ac	Re				
Air Pump	3,201-10,000	32	1	2	0	1	2	3	3	4				
Test	10,001 – 35,000	50	2	3	0	1	3	4	5	6				

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1.	.0	1.	.1	1.1	1.3	1.1.3.4			
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Industrial	Classification	Standard Offline Double Chlorination		

							Internal Phy	ysical Testing						
Danan		Single Sampl	ling Plan	Comple Size	Accept Tolera		Frequency	Panamatan	Single Sa Pla		Sample		otance/ rance	Encarronar
Paran	neter	Inspection Level	AQL	- Sample Size	Ac	Re		Parameter	Inspection Level	AQL	Size	Ac	Re	Frequency
Dimension	**	S2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test  Black Cloth			N	J/A		
(mm)	Length	S1	4.0	3 pcs	0	1	Per Batch	Smelly Test						
Glove Weigh	nt (gram)	N/A		10 pcs average	Follo QS-0		Per Batch	Gripness*	S4	4.0	3 pcs	0	1	Per Batch
3	(8)	N/A		13 pcs by pcs*	1	2	Per Batch		S4	0.65	32 pcs	0	1	Per Batch
Donning and (as feedback		S1	4.0	3 pcs	0	1	Per Batch							
Counting (po	es)			N/A										
Layering				N/A										
Dispensing				N/A										
White cloth (Black Glove	e)			N/A										

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

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1	.0	1	.1	1.1	1.4	1.1.4.1			
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Cleanroom	Classification	Standard Cleanroom		

	Quality Inspection													
	Batch Size	Sample Size				Accept	ance							
			Hol	es <sup>C</sup>	Critical	Defect <sup>C</sup>	Major V	isual <sup>NC</sup>	Minor Visual NC Single Normal Sampling Pl					
Inspection Method	Pcs	Pcs per	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan						
	per Batch	Batch	S4, A0	QL 1.5	S4, A0	QL N/A	S4, A0	QL 2.5	S4, AQ	L 4.0				
			Ac	Re	Ac	Re	Ac	Re	Ac	Re				
Visual Test	3,201-10,000	32	1	2	0	1	2	3	3	4				
v isuur 10st	10,001 – 35,000	50	2	3	0	1	3	4	5	6				

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1.0 1.1				1.7	1.4	1.1.4.1			
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Cleanroom	Classification	Standard Cleanroom		

							Internal Phy	vsical Testing					7		
	,	Single Samp	ling Plan	g 1 g	Accept Toler		Frequency			Single Sa Pla		Sample	-	ptance/ erance	-
Paran	ieter	Inspection Level	AQL	Sample Size	Ac	Re	1 ,	Parai	méter	Inspection Level	AQL	Size	Ac	Re	Frequency
Dimension	**	S2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test	Black Cloth			N	J/A		
(mm)	Length	S1	4.0	3 pcs	0	1	Per Batch	Smelly Test							
Glove Weigh	nt (gram)	N/A		10 pcs average	Foll QS-		Per Batch	Gripness*		S4	4.0	3 pcs	0	1	Per Batch
	(6)	N/A		13 pcs by pcs*	1	2	Per Batch			S4	0.65	32 pcs	0	1	Per Batch
Donning and (as feedback		S1	4.0	3 pcs	0	1	Per Batch								
Counting (pc	es)			N/A											
Layering				N/A											
Dispensing				N/A											
White cloth (Black Glove	e)			N/A											

Symbol	*	**	***	N/A	С	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

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1.0	1	.1	1.	1.5	1.1.5.1			
Inspection Stage Semi FG	Sterility	Non Sterile	Category	Non Medical	Classification	Premium TPE (M26)		

				Qı	ality Inspection	<b>(</b>							
	Batch Size	Sample Size				Accept	ance						
			Hol	les <sup>C</sup>	Critical	Defect <sup>C</sup>	Major V	Visual <sup>NC</sup>	Minor Vi	sual <sup>NC</sup>			
Inspection Method	Pcs	Pcs per	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal Sampling P				
	per Batch	Batch	S4, A0	QL 1.5	S4, AQL N/A		S4, AQL 1.5		S4, AQL 2.5				
			Ac	Re	Ac	Re	Ac	Re	Ac	Re			
Water Tight Test	3,201-10,000	13	0	1	0	1	0	1	1	2			
Visual Test	2,201 10,000	200	7	8	0	1	7	8	10	11			

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1.	.0	1.	.1	1.1	.5	1.1.5.1		
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Non Medical	Classification	Premium TPE (M26)	

							Internal Phy	vsical Testing							
n		Single Samp	ling Plan	g 1 g	Acceptance/ Tolerance Fi		Frequency	n	Single Samplin Plan		Sample	Acceptance/ Sample Tolerance		T.	
Param	ieter	Inspection Level	AQL	Sample Size	Ac	Re		Parameter	Inspection AQL Size			Ac	Re	Frequency	
Dimension	***	S2	4.0	13 pcs	1	2	Per Shift	Donning & Sealing Test	S1	4.0	5 pcs	0	1	Per Batch	
(mm)	Length	S1	4.0	3 pcs	0	1	Per Shift	Visual Powder Residue Test**		N/A					
Glove Weigh	t (gram)	N/A		Ave 10 pcs by pcs**	-0.1 g, +	-0.1 g,	Per Batch	Gripness**			N	[/A			
Counting (pcs	ng (pcs)			1 inner	inner -1 pc, +1 pc		Per Shift	Dispensing**	N/A		1 inner	N	J/A	Per Batch	
Layering		N/A		1 inner	0	1	Per Shift	Odor Test**			N	[/A			

Symbol	*	**	***	N/A	C	NC
Description	Refer to international standard	Refer to customer requirement	Dimension checking inclusive: Length, Palm width and Thickness (beading**, cuff edge**, cuff**, palm & fingertip)	Not Applicable	Cumulative	Non-Cumulative

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1	.0	1	.1		1.1.5	1.1.5.2			
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Non-Medical	Classification	Standard CPE & TPE (M26)		

				Qı	ality Inspection	4				
	Batch Size	Sample Size				Accept	ance			
		Pcs per	Hol	es C	Critical	Defect <sup>C</sup>	Major V	Visual NC	Minor Visual NC Single Normal Sampling Plan	
Inspection Method	Pcs		Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan		
	per Batch	Batch	GII, A	QL 1.5	GII, A	QL N/A	GII, A	QL 1.5	GII, AQ	QL 2.5
			Ac	Ac Re		Re	Ac	Re	Ac	Re
Visual Test	3,201-10,000	200	7	8	0	1	7	8	10	11

							Internal Phy	sical Testing						
Param	otom	Single Samp	ling Plan	Sample Size	Acceptance/ Tolerance Frequency		Frequency	Parameter	Single Sampling Plan		Sample	Acceptance/ Tolerance		Evaguanay
Faram	eter	Inspection Level	AQL	- Sample Size	Ac	Re		Farameter	Inspection Level	AQL	Size	Ac	Re 1	Frequency
Dimension	***	S2	4.0	13 pcs	1	2	Per Shift	Donning & Sealing Test	S1	4.0	5 pcs	0	1	Per Batch
(mm)	Length	S1	4.0	3 pcs	0	1	Per Shift	Visual Powder Residue Test**	N/A					
Glove Weigh	t (gram)	N/A		Ave 10 pcs by pcs**	-0.1 g, +	-0.1 g,	Per Batch	Gripness**			N	//A		
Counting (pcs	g (pcs) N/A 1 inner -1 pc, +1 pc Per Shift Dispensing** N/A 1 inner		ner N/A I		Per Batch									
Layering		N/A		1 inner	0	1	Per Shift	Odor Test**			N	7/A		•
Notes:		•				1			1					

Symbol	* **		***	N/A	С	NC
Description	Refer to international standard	Refer to customer requirement	Dimension checking inclusive: Length, Palm width and Thickness (beading**, cuff edge**, cuff**, palm & fingertip)	Not Applicable	Cumulative	Non-Cumulative

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1.0		1.1		1.1.5		1.1.5.3		
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Non Medical	Classification	Standard CPE (F5)	

Quality Inspection											
	Batch Size	Sample Size	Acceptance								
Inspection Method	Pcs per Batch	Pcs per Batch	Visible Hole		Critical Visual		Major Visual		Minor Visual		
			Single Sar	Single Sampling Plan Single Sampling Plan		Single Sampling Plan		Single Sampling Plan			
			GI, AQL 1.5		GI, AQL 1.5		GI, AQL 2.5		GI, AQL 4.0		
			Ac	Re	Ac	Re	Ac	Re	Ac	Re	
Visual Test	24,000	125	5	6	5	6	7	8	10	11	

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1.0		1.1		1.1.5		1.1.5.3		
Inspect	tion Stage	Semi FG	Sterility	Non Sterile	Category	Non Medical	Classification	Standard CPE (F5)

Internal Physical Testing								
Parameter	Single Sampli	Sample Size	Acceptance/ Tolerance		Frequency			
	Inspection Level	AQL		Ac	Re			
Glove Length (mm)	S2	4.0	13 pcs	1	2	Per Batch		
Glove Weight (gram)	S2	4.0	3 inners/ polybags	0	1	Per Batch		
Glove Sealing (Blow Test) (as feedback only)	N/A		5 pcs	0	1	Per Batch		
Counting (pcs)	S2	4.0	3 inners/ polybags	0	1	Per Batch		
Glove Arrangement In Dispenser (as feedback only)	N/A		3 inners/ polybags	0	1	Per Batch		
Physical Properties (as feedback only)	S2	4.0	5 pcs sample from each casting machine	0	1	Per Week		

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1.	0	1	.2	1.3	2.1	1.2	.1.1
Inspection Stage	Semi FG	Sterility	Sterile	Category	Medical Examination	Classification	Premium Medical

				Quality	Inspection (Pov	wdered & Pol	ymer Powde	er Free)					
	Batch Size						Accep	tance					
		I	Holes <sup>C</sup>		Cri	tical Defect C		Ma	jor Visual <sup>NC</sup>		Mino	r Visual <sup>NC</sup>	
Inspection	D	Single Norn	nal Sampling	g Plan	Single No	ormal Samplin	g Plan	Single No	rmal Samplir	ng Plan	Single Norm	nal Sampling	g Plan
Method	Pcs per Batch	G I,	AQL 1.0		G	I, AQL N/A		G	I, AQL 2.5		G I,	AQL 4.0	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	10,001 – 35,000	125	3	4	125	0	1	125	7	8	125	10	11

				Q	uality Inspection	(Chlorinated	Powder Free	e)					
	Batch Size						Accepta	ince					
		1	Holes <sup>C</sup>		Cri	itical Defect C		Ma	ajor Visual <sup>NC</sup>		Mino	r Visual <sup>NC</sup>	
Inspection Method	Pcs	Single Tigh	ten Samplin	g Plan	Single Tig	ghten Samplin	g Plan	Single Tig	ghten Samplin	g Plan	Single Tight	en Sampling	g Plan
Niction	per Batch	S 4	, AQL 1.5		S	4, AQL N/A	S 4, AQL 2.5			S 4,	AQL 4.0		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	1,201 – 10,000	50	1	2	50	0	1	50	2	3	50	3	4

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	1.	0	1.	.2	1.3	2.1	1.2	.1.1
Inspecti	on Stage	Semi FG	Sterility	Sterile	Category	Medical Examination	Classification	Premium Medical

						Intern	al Physical Testing						
Parameter	Single Sampli	ing Plan	Sample Size	-	tance/ rance	Frequency	Parameter	Single Sam Plan		Sample Size	Accep Tolei	tance/ rance	Frequency
	Inspection	AQL	Size	Ac	Re			Inspection	AQL	Size	Ac	Re	
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs / pcs by		low	Per Batch
Langth	S 2	4.0	13 pcs	1	2	Per Shift	Giove Weight (grain)	10/1		pcs*	QS-G0	C	1 of Buton
Length	S 1	4.0	3 pcs	0	1	Per Batch	Counting (pcs)						
Palm Width	S 2	4.0	13 pcs	1	2	Per Shift	Layering			N/A			
Fingertip	S 2	4.0	13 pcs	1	2	Per Shift	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Shift	Donning and Tearing (as feedback only)	S 1	4.0	3 pcs	0	1	Per Batch
Cfc	S 2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*	GI	N/A	2 pcs	0	1	Per Batch
Cuff	S 1	4.0	3 pcs	0	1	Per Batch	Gripness*						
Cuff Edge/Wrist*			N/A				Dispensing*			N/A			
Bead Diameter*							Smelly Test *	GI	N/A	125 / 50	0	1	Per Batch

Symbol	*	**	***	N/A	С	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

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1.	0	1	.2	1.2	2.1	1.2	.1.1
Inspection Stage	Semi FG (Pre-packing)	Sterility	Sterile	Category	Medical Examination	Classification	Premium Medical

				Quali	ty Inspection (Pow	dered & 1	Polymer Pov	vder Free)					
	Batch Size						Ac	ceptance					
		Но	oles <sup>C</sup>		Critical	l Defect <sup>C</sup>		Major	Visual <sup>NC</sup>		Minor Vi	isual <sup>NC</sup>	
Inspection Method	Pcs	Single Norma	l Sampling	g Plan	Single Norma	l Sampling	g Plan	Single Norma	al Sampling	Plan	Single Normal S	Sampling I	Plan
TVICTION.	per Batch	G I, A	QL 1.0		G I, A	QL N/A		1	V/A		N/A	4	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test (From SFG of Standard Medical)	10,001 – 35,000	125	3	4	125	0	1	1	N/A		N/£	A	

					Quality Inspection	(Chlorina	ted Powder	· Free)					
	Batch Size						A	cceptance					
	Holes <sup>C</sup>				Critical	Defect <sup>C</sup>		Major	Visual <sup>C</sup>		Minor Visual <sup>C</sup>		
Inspection Method	Pcs per Batch	Single Tighter	g Plan	Single Tighter	n Sampling	g Plan	Single Tighter	n Sampling l	Plan	Single Tighten Sampling Plan			
	per Baten	G I, A	QL 1.5		G I, A	QL N/A		G I, A	QL 2.5		G I, A(	QL 2.5	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	Vater Tight Test 10,001 – 35,000 125 3 4				125	0	1	125	5	6	125	5	6

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	1.0	1	.2	1.3	2.1	1.2	.1.1
Inspection Stage	Semi FG (Pre-packing)	Sterility	Sterile	Category	Medical Examination	Classification	Premium Medical

					Intern	nal Physical Te	esting (Chlorinated Powder Free	2)					
Parameter	Single Sampl	ing Plan	Sample	_	otance/ rance	Frequency	Parameter	Single Sampl	ing Plan	- Sample Size		eptance/ erance	- Frequency
1 at ameter	Inspection Level	AQL	Size	Ac	Re		1 arameter	Inspection Level	AQL	Sample Size	Ac	Re	rrequency
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs /	l	ollow	Per Batch
Lonoth	S 2	4.0	13 pcs	1	2	Per Size	State of the state			pcs by pcs*	Q	S-GC	
Length	S 1	4.0		N.	/A		Counting (pcs)						
Palm Width	S 2	4.0	13 pcs	1	2	Per Size	Layering			N/A			
Fingertip	S 2	4.0	13 pcs	1	2	Per Size	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Size	Donning and Tearing (as feedback only)	S 1	2.5	5	0	1	Per Size
	S 2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*						
Cuff	S 1	4.0		N	/A		Gripness*			N/A			
Cuff Edge/Wrist*			N/A				Dispensing*			N/A			
Bead Diameter*			IN/A				Odor Test *						

Remarks:

Symbol	*	**	***	N/A	С	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

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	1.0	1	.2	1.3	2.1	17	.1.2
Inspection Stage	Semi FG	Sterility	Sterile	Category	Medical Examination	Classification	Standard Medical

				Qu	ality Inspection (	Powdered & 1	Polymer Pow	vder Free)					
	Batch Size						Accep	tance					
		I	Holes <sup>C</sup>		Cri	itical Defect <sup>C</sup>		Ma	ijor Visual <sup>NC</sup>		Mino	r Visual <sup>NC</sup>	
Inspection Method	Pcs	Single Norn	Normal Sampling Plan Single Normal Sampling Plan Single Normal Sampling Plan Single Normal Sampling I										g Plan
	per Batch	G I,	, AQL 1.0		G	I, AQL N/A		G	I, AQL 2.5		G I,	AQL 4.0	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Air Pump Test	10,001 – 35,000	125	3	4	125	0	1	125	7	8	125	10	11

					Quality Inspect	ion (Chlorina	ted Powder	Free)					
	Batch Size						Accep	otance					
Inspection			Holes <sup>C</sup>		Cri	itical Defect C		Ma	ijor Visual <sup>NC</sup>		Mino	r Visual <sup>NC</sup>	
Method	Pcs per Batch	Single Tigh	ten Samplir	ıg Plan	Single Tig	ghten Sampling	g Plan	Single Tig	thten Samplir	ıg Plan	Single Tight	ten Sampling	g Plan
	per Baten	S 4	, AQL 1.5		S	4, AQL N/A		S	4, AQL 2.5		S 4,	AQL 4.0	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Air Pump Test	1,201 – 10,000	50	50 1 2 50 0 1 50 2 3 50 3 4										4

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1	1.0	1.	2	1.3	2.1	1.7	.1.2
Inspection Stage	Semi FG	Sterility	Sterile	Category	Medical Examination	Classification	Standard Medical

						Intern	al Physical Testing						
Donomoton	Single Sampli	ing Plan	Sample	_	otance/ rance	Frequency	Panamatan	Single Sampl	ing Plan	Samula Sign	_	otance/ rance	Encourage
Parameter	Inspection Level	AQL	Size	Ac	Re		Parameter	Inspection Level	AQL	Sample Size	Ac	Re	Frequency
Dimension (mm)							Clave Weight (gram)	N/A		Ave 10 pcs / pcs	Fol	low	Per Batch
Length	S 2	4.0	13 pcs	1	2	Per Shift	Glove Weight (gram)	N/A		by pcs*	QS	-GC	Per Batch
Lengui	S 1	4.0	3 pcs	0	1	Per Batch	Counting (pcs)					•	
Palm Width	S 2	4.0	13 pcs	1	2	Per Shift	Layering			N/A			
Fingertip	S 2	4.0	13 pcs	1	2	Per Shift	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Shift	Donning and Tearing (as feedback only)	S 1	4.0	3 pcs	0	1	Per Batch
Cuff	S 2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*	GI	N/A	2 pcs	0	1	Per Batch
Cuii	S 1	4.0	3 pcs	0	1	Per Batch	Gripness*						
Cuff Edge/Wrist*			N/A				Dispensing*	N/A					
Bead Diameter*			IVA				Smelly Test *	G I N/A 125 / 50 pcs 0 1 Pe	Per Batch				

110105.							
Syml	ool *	**	***	N/A	С	NC	ı
Descrip	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative	!

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	1.0	1	.2	1.3	2.1	1.2	.1.2
Inspection Stage	Semi FG (Pre-packing)	Sterility	Sterile	Category	Medical Examination	Classification	Standard Medical

				Qu	ality Inspection (	Powdered & 1	Polymer Pow	der Free)					
	Batch Size						Accep	tance					
Inspection		I	Holes <sup>C</sup>		Cri	tical Defect C		Mag	jor Visual <sup>NC</sup>		Mino	r Visual <sup>NC</sup>	
Method	Pcs	Single Norn	nal Sampling	g Plan	Single No	rmal Sampling	g Plan	Single Nor	rmal Samplin	ıg Plan	Single Norm	nal Sampling	g Plan
	per Batch		N/A			N/A			N/A			N/A	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water tight test	10,001 – 35,000		N/A			N/A			N/A			N/A	

					Quality Inspecti	on (Chlorinat	ed Powder F	ree)					
	Batch Size						Accept	ance					
Inspection		I	Holes <sup>C</sup>		Cr	itical Defect C		Ma	ajor Visual <sup>C</sup>		Mino	r Visual <sup>C</sup>	
Method	Pcs	Single Tigh	ten Sampling	g Plan	Single Ti	ghten Samplin	g Plan	Single Tig	hten Samplin	ıg Plan	Single Tighte	en Sampling	Plan
	per Batch	G I,	, AQL 1.5		G	I, AQL N/A		G	I, AQL 2.5		G I,	AQL 2.5	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Visual Test	10,001 – 35,000	125	3	4	125	0	1	125	5	6	125	5	6

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1	.0	1.	.2	1.3	2.1	1.7	.1.2
Inspection Stage	Semi FG (Pre-packing)	Sterility	Sterile	Category	Medical Examination	Classification	Standard Medical

					In	ternal Physical	Testing (Chlorinated Powder Free)	)					
Parameter	Single Samp	ling Plan	Sample	-	tance/ rance	Frequency	Parameter	Single Sampli	ng Plan	Sample Size	_	tance/ rance	Emaguanay
rarameter	Inspection Level	AQL	Size	Ac	Re		rarameter	Inspection Level	AQL	Sample Size	Ac	Re	Frequency
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs /	Follow		Per Batch
Lonoth	S 2	4.0	13 pcs	1	2	Per Size	Giove Weight (grain)	1,771	pcs by pcs* QS-GC			1 of Butch	
Length	S 1	4.0			N/A		Counting (pcs)						
Palm Width	S 2	4.0	13 pcs	1	2	Per Size	Layering	N/A					
Fingertip	S 2	4.0	13 pcs	1	2	Per Size	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Size	Donning and Tearing (as feedback only)	S 1	2.5	5	0	1	Per Size
Cuff	S 2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*						
	S 1	4.0			N/A		Gripness*	N/A					
Cuff Edge/Wrist*			N/	'A			Dispensing*						
Bead Diameter*							Smelly Test *						

Symbol	*	**	***	N/A	С	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

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1.0	)	1	.2	1.	2.2	1.2	.2.1
Inspection Stage	Semi FG	Sterility	Sterile	Category	Medical Surgical	Classification	Premium Medical

				Quality	Inspection (Pov	vdered & Pol	ymer Powde	er Free)					
	Batch Size						Accep	tance					
		I	Ioles <sup>C</sup>		Cri	tical Defect <sup>C</sup>		Ma	jor Visual NC		Mino	r Visual <sup>NC</sup>	
Inspection	D	Single Norm	nal Samplin	g Plan	Single No	rmal Samplin	g Plan	Single No	rmal Samplin	g Plan	Single Norn	nal Sampling	g Plan
Method	Pcs per Batch	G I,	AQL 1.0		G	I, AQL N/A		G	I, AQL 2.5		G I,	AQL 4.0	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	10,001 - 35,000	125	125 3 4 125 0 1 125 7 8 125 10							10	11		

				Q	uality Inspection	(Chlorinated	l Powder Free	e)					
	Batch Size						Accepta	ince					
		1	Holes <sup>C</sup>		Cri	itical Defect C		Ma	ajor Visual <sup>NC</sup>		Mino	or Visual <sup>NC</sup>	
Inspection Method	Pcs	Single Tigh	ten Samplin	g Plan	Single Tig	ghten Samplin	g Plan	Single Tig	ghten Samplin	g Plan	Single Tight	ten Sampling	g Plan
- Wichiou	per Batch	S 4	AQL 1.5		S	4, AQL N/A		S	4, AQL 2.5		S 4,	, AQL 4.0	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	Vater Tight Test   1,201 – 10,000   50   1   2					0	1	50	2	3	50	3	4

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1	.0	1.	.2	1.3	2.2	1.2	.2.1
Inspection Stage	Semi FG	Sterility	Sterile	Category	Medical Surgical	Classification	Premium Medical

						Intern	al Physical Testing					7	
Parameter	Single Sampli	ng Plan	Sample Size	_	tance/ rance	Frequency	Parameter	Single Sam Plan	pling	Sample Size	-	otance/ rance	Frequency
	Inspection	AQL	Size	Ac	Re			Inspection	AQL	Size	Ac	Re	
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs / pcs by	-	llow	Per Batch
Longth	S 2	4.0	13 pcs	1	2	Per Shift	Store was guide			pcs*	QS-	-GC	
Length	S 1	4.0	3 pcs	0	1	Per Batch	Counting (pcs)						
Palm Width	S 2	4.0	13 pcs	1	2	Per Shift	Layering			N/A			
Fingertip	S 2	4.0	13 pcs	1	2	Per Shift	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Shift	Donning and Tearing (as feedback only)	S 1	4.0	3 pcs	0	1	Per Batch
Cuff	S 2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*	GI	N/A	2 pcs	0	1	Per Batch
Cuii	S 1	4.0	3 pcs	0	1	Per Batch	Gripness*						
Cuff Edge/Wrist*			N/A				Dispensing*			N/A			
Bead Diameter*							Smelly Test *	GI	N/A	125 / 50	0	1	Per Batch

Symbol	*	**		***	N/A	С	NC
Description	Upon Customer Request	Nìl		Nil	Not Applicable	Cumulative	Non-Cumulative

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	1.0	1.	.2	1.3	2.2	1.2	2.2.1
Inspection Stag	Semi FG (Pre-packing)	Sterility	Sterile	Category	Medical Surgical	Classification	Premium Medical

				Quali	ty Inspection (Pow	dered & l	Polymer Po	wder Free)					
	Batch Size						Ac	cceptance					
		Но	les <sup>C</sup>		Critical	l Defect <sup>C</sup>		Major	Visual <sup>NC</sup>		Minor Vi	isual <sup>NC</sup>	
Inspection Method	Pcs	Single Norma	l Sampling	g Plan	Single Norma	ıl Samplin	g Plan	Single Norma	al Sampling	Plan	Single Normal S	Sampling P	Plan
1120010	per Batch	G I, A	QL 1.0		G I, A	QL N/A		1	V/A	•	N/A	A	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test (From SFG of Standard Medical)	10,001 – 35,000	125	3	4	125	0	1	1	N/A		N/z	A	

					Quality Inspection	(Chlorina	ted Powder	Free)						
	Batch Size						A	cceptance						
		Но	les <sup>C</sup>		Critical	Defect <sup>C</sup>		Major	Visual <sup>C</sup>		Minor V	isual <sup>C</sup>		
Inspection Method	Pcs per Batch	Single Tighter	Sampling	g Plan	Single Tighter	n Sampling	g Plan	Single Tighten Sampling Plan			Single Tighten Sampling Plan			
	per Baten	G I, A	QL 1.5		G I, A	QL N/A		G I, A	QL 2.5		G I, AC	L 2.5		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	
Water Tight Test   10,001 – 35,000   125   3   4   125   0   1   125   5   6   125   5									5	6				

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1.0		1.	2	1.2	2.2		.2.1
Inspection Stage	Semi FG (Pre-packing)	Sterility	Sterile	Category	Medical Surgical	Classification	Premium Medical

					Intern	nal Physical Te	esting (Chlorinated Powder Free	2)					
Parameter	Single Sampl	ing Plan	Sample	_	otance/ rance	Frequency	Parameter	Single Sampl	ing Plan	- Sample Size		eptance/ erance	- Frequency
1 at ameter	Inspection Level	AQL	Size	Ac	Re		1 arameter	Inspection Level	AQL	Sample Size	Ac	Re	rrequency
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs /	l	ollow	Per Batch
T41-	S 2	4.0	13 pcs	1	2	Per Size	Style (g. ma.)			pcs by pcs*	Q	S-GC	
Length	S 1	4.0		N	/A		Counting (pcs)						
Palm Width	S 2	4.0	13 pcs	1	2	Per Size	Layering			N/A			
Fingertip	S 2	4.0	13 pcs	1	2	Per Size	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Size	Donning and Tearing (as feedback only)	S 1	2.5	5	0	1	Per Size
	S 2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*						
Cuff	S 1	4.0		N	/A		Gripness*			N/A			
Cuff Edge/Wrist*			N/A				Dispensing*			N/A			
Bead Diameter*			IV/A				Odor Test *						

Remarks:

Symbol	*	**	***	N/A	С	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

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1	.0	1.	.2	1.3	2.2	1.2	.2.2
Inspection Stage	Semi FG	Sterility	Sterile	Category	Medical Surgical	Classification	Standard Medical

				Qua	ality Inspection (	Powdered & I	Polymer Pow	vder Free)					
	Batch Size						Accep	tance					
Inspection		I	Holes <sup>C</sup>		Cri	itical Defect C		Ma	jor Visual <sup>NC</sup>		Mino	r Visual <sup>NC</sup>	
Method	Pcs per Batch	Single Norn	nal Sampling	g Plan	Single No	ormal Sampling	g Plan	Single No	rmal Samplin	g Plan	Single Norn	nal Sampling	g Plan
	per Baten	G I,	AQL 1.0		G	I, AQL N/A		G	I, AQL 2.5		G I,	AQL 4.0	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Air Pump Test	10,001 – 35,000	125	3	4	125	0	1	125	7	8	125	10	11

					Quality Inspect	ion (Chlorina	ted Powder	Free)					
	Batch Size						Accep	otance					
Inspection		]	Holes <sup>C</sup>		Cri	itical Defect C		Ma	jor Visual <sup>NC</sup>		Mino	r Visual <sup>NC</sup>	
Method	Pcs per Batch	Single Tigh	ten Samplin	g Plan	Single Tig	ghten Sampling	g Plan	Single Tig	hten Samplin	ıg Plan	Single Tight	en Sampling	g Plan
	per Baten	S 4	, AQL 1.5		S	4, AQL N/A		S	4, AQL 2.5		S 4,	AQL 4.0	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Air Pump Finger	1,201 – 10,000	50	1	2	50	0	1	50	2	3	50	3	4

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	1.0				1.2		1.2.	2			1.2.2.2	2	
Inspection Sta	ge Sem	i FG	Sterili	ty		Sterile	Category	<b>Medical Surg</b>	ical	Classification	S	tandar	d Medical
						Intern	al Physical Testing						
Parameter	Single Sampl	ing Plan	Sample	_	otance/ rance	Frequency	Parameter	Single Sampli	ng Plan	Samula Sira	_	otance/ rance	Enggneray
Parameter	Inspection Level	AQL	Size	Ac	Re		Parameter	Inspection Level	AQL	Sample Size	Ac	Re	Frequency
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs / pcs	Fol	low	Per Batch
Lanath	S 2	4.0	13 pcs	1	2	Per Shift	Glove weight (grain)	IV/A		by pcs*	QS-	-GC	1 Cl Datell
Length	S 1	4.0	3 pcs	0	1	Per Batch	Counting (pcs)			•			
Palm Width	S 2	4.0	13 pcs	1	2	Per Shift	Layering			N/A			
Fingertip	S 2	4.0	13 pcs	1	2	Per Shift	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Shift	Donning and Tearing (as feedback only)	S 1	4.0	3 pcs	0	1	Per Batch
Cuff	S 2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*	GI	N/A	2 pcs	0	1	Per Batch
Culi	S 1	4.0	3 pcs	0	1	Per Batch	Gripness*						
Cuff Edge/Wrist*			N/A				Dispensing*			N/A			
Bead Diameter*			IV/A				Smelly Test *	GI	N/A	125 / 50 pcs	0	1	Per Batch

Symbol	*	**	***	N/A	С	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

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1.	.0	1.	.2		2.2		2.2.2
Inspection Stage	Semi FG (Pre-packing)	Sterility	Sterile	Category	Medical Surgical	Classification	Standard Medical

				Qu	ality Inspection (	Powdered & l	Polymer Pow	der Free)					
	Batch Size						Accep	tance					
Inspection		I	Holes <sup>C</sup>		Cri	tical Defect C		Maj	or Visual <sup>NC</sup>		Minor	r Visual <sup>NC</sup>	
Method	Pcs	Single Norn	nal Sampling	g Plan	Single No	rmal Sampling	g Plan	Single Nor	mal Samplin	g Plan	Single Norm	al Sampling	Plan
	per Batch		N/A			N/A			N/A			N/A	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	10,001 – 35,000		N/A			N/A			N/A			N/A	

					Quality Inspecti	on (Chlorinat	ed Powder F	ree)					
	Batch Size						Accept	ance					
Inspection		I	Holes <sup>C</sup>		Cri	itical Defect <sup>C</sup>		Ma	ijor Visual <sup>C</sup>		Mino	r Visual <sup>C</sup>	
Method	Pcs	Single Tight	ten Sampling	g Plan	Single Tig	ghten Sampling	g Plan	Single Tig	hten Samplin	g Plan	Single Tighte	en Sampling	Plan
	per Batch	G I,	, AQL 1.5		G	I, AQL N/A		G	I, AQL 2.5		G I,	AQL 2.5	
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Visual Test	10,001 – 35,000	125	3	4	125	0	1	125	5	6	125	5	6

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1	.0	1.	.2	1.3	2.2		2.2.2
Inspection Stage	Semi FG (Pre-packing)	Sterility	Sterile	Category	<b>Medical Surgical</b>	Classification	Standard Medical

					Ir	nternal Physical	Testing (Chlorinated Powder Free	)					
Parameter	Single Samp	ling Plan	Sample	-	ptance/ rance	Frequency	Parameter	Single Sample	ing Plan	- Sample Size	_	otance/ rance	Fraguancy
rarameter	Inspection Level	AQL	Size	Ac	Re		Farameter	Inspection Level	AQL	Sample Size	Ac	Re	Frequency
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs /		low	Per Batch
Lanath	S 2	4.0	13 pcs	1	2	Per Size	Giove Weight (grain)	1,771		pcs by pcs*	QS-	-GC	1 of Buton
Length	S 1	4.0			N/A		Counting (pcs)						
Palm Width	S 2	4.0	13 pcs	1	2	Per Size	Layering			N/A			
Fingertip	S 2	4.0	13 pcs	1	2	Per Size	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Size	Donning and Tearing (as feedback only)	S 1	2.5	5	0	1	Per Size
Cuff	S 2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*						
	S 1	4.0			N/A		Gripness*			NT/A			
Cuff Edge/Wrist*			N/.	A			Dispensing*			N/A			
Bead Diameter*							Smelly Test *						

Symbol	*	**	***	N/A	С	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

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2	.0	2	.1	2.3	1.1	2.1	.1.1
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	USA Medical (Option 1-3 Level)

									Quality	y Inspection						
	Batch	Size		Sa	ample Siz	ze						Acceptanc	e			
Inspection Method	Pcs	Pallet	Pcs	Pcs	Ctn	Inner	Inner		Multiple Nor	les <sup>C</sup> mal Sampling an	Multiple Nor	Defect <sup>C</sup> mal Sampling an	Single Norn	Visual <sup>C</sup> nal Sampling an	Minor V Single Norma Pla	al Sampling
Method	per Batch Batch Batch Ctn Pallet			G II, A	QL N/A	G I, A	QL 2.5	G I, AÇ	L 4.0							
									Ac	Re	Ac	Re	Ac	Re	Ac	Re
	< 10,000	1	150	50	2 2 4		4	2	0 2	3 4	N	/A	N	/A	N/A	A
								3	4	5						
Water	10,001 -	1	240	80	4	2	8	2	3	5	N.	/A	N	/A	N/A	A
Tight Test	35,000							3	6	7						
	35,001 - 150,000	1	375	125	5	2	10	1 2	5	8	N/A		N	/A	N/A	A
	,							3	10	11		T		T		
	< 10,000	1	80	80	2	2	4		N/A		0	1	5	6	7	8
Visual Test	10,001 - 35,000	1	125	125	4	2	8		N/A		0	1	7	8	10	11
	35,001 - 150,000	1	200	200	5	2	10		N/A		0	1	10	11	14	15

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2	.0	2	.1	2.	1.1	2.1	.1.1
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	USA Medical (Option 2-2 Level)

									Quality	Inspection						
	Batch	Size		Sa	ample Siz	ze						Acceptanc	e			
									H	oles <sup>C</sup>	Critica	al Defect <sup>C</sup>	Major '	Visual <sup>C</sup>	Minor V	isual <sup>C</sup>
Inspection Method	Pcs	Pallet per	Pcs	Pcs per	Ctn	Inner per	Inner	Level		ormal Sampling Plan		le Normal ling Plan	_	nal Sampling lan	Single Norma Pla	
- National	per Batch	Batch	per Batch	Level	per Pallet	Ctn	per Pallet	Level		. 2.5 (Internal ghten)	G II,	AQL N/A	G I, A	QL 2.5	G I, AQ	L 4.0
									Ac	Re	Ac	Re	Ac	Re	Ac	Re
	< 10,000	1	100	50	2	2	4	2	0 2	3	N/A		N	/A	N/A	A
Water Tight Test	10,001 - 35,000	1	160	80	4	2	8	1 2	0 3	3	1	N/A	N	/A	N/A	A
	35,001 - 150,000	1	250	125	5	2	10	1 2	1 5	5	]	N/A	N	/A	N/A	A
	< 10,000	1	80	80	2	2	4		N/A		0	1	5	6	7	8
Visual Test	10,001 - 35,000	1	125	125	4	2	8		N/A		0	1	7	8	10	11
	35,001 - 150,000	1	200	200	5	2	10		N/A		0	1	10	11	14	15

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2.	.0	2.	.1	2.	1.1	2.1.	.1.1
Inspection Stage	Finished Good	Sterility	Sterile	Category	Medical Examination	Classification	USA Medical (Option 1 & 2)

							Internal Phys	ical /Lab Testin	g							
Danasas		e Sam Plan	ıpling	C		eptance/ lerance	Frequency	y Dame	4		Single Sampl	ing Plan	Sample		eptance/ erance	Frequenc
Parameter	Inspec n Lev		AQL	Sample Size	Ac	Re		Para	ımeter		Inspection Level	AQL	Size	Ac	Re	y
Dimension (mm)**	S2		4.0	13 pcs	1	2	Per Size	Visual Powder	Black Cloth*		S1	2.5	5 pcs	0	1	Per Batch
Glove Weight (gram)		N/A		10 pcs average		ollow S-GC	Per Batch	Residue Test*	IPA/ Alcohol	*	N/A		2 pcs	0	1	Per Size
2 (2 )		N/A		13 pcs by pcs*	1	2	Per Batch	Gripness*			S1	2.5	5 pcs	0	1	Per Batch
Donning and Tearing (as feedback only)	S1		2.5	5 pcs	0	1	Per Size	Foaming Tes	st*		N/A		2 pcs	0	1	Per Size
Counting (pcs)		N/A		1 inner		Follow S-GLC	Per Batch	Rubbing Tes	st*		N/A		2 pcs	0	1	Per Size
Product Packaging Defect		N/A		2 cartons	0	1	Per Batch	Overall Migr	ration Test	*			***			Per Size
Layering	_			1 inner	0	1	Per Batch	Protein Cont	ent*		N/A		3 pcs		***	Per Size
Dispensing*	spensing* N/A			1 inner	0	1	Per Batch	Powder Cont	tent		N/A		2 pcs		***	Per Size
White cloth (Black Glove)*	S1		2.5	5 pcs	0	1	Per Batch	Powder Resi	due		N/A		5 pcs		***	Per Size
								Physical Pro	p (EN)		N/A		13 pcs	Medi	an 13 pcs	Per Size
Smelly Test *		N/A		1 inner	0	1	Per Batch	Physical Pro (Other standa			S2	4.0	13 pcs	1	2	Per Size
					77		Extern	al Testing	,		<u>'</u>		<b>_</b>	•	•	<b></b>
Parameter	Sample Size	e		Standard Reference	е		Frequency	Parameter	r		Sample Size		Standard F	Reference	Fr	equency
		E	EU10/201	1 (Europe)												
				(German)							10 ====		Administra	tiva Dula		
Overall Migration Test*	20 pcs/ set		ETRO (Ja				Yearly	Microbiological	l Test*		10 pcs (5 pairs)		No. 3		В	iannual
				gulation (France) 186-15:2003 (Italy)							,					
lotes:																
Symbol	*					**				**	**	N	/A	С		NC
<b>Description</b> Upon custom				cking inclusive: Length, Palm width and Tedge*, cuff*, palm & fingertip)			and Thickness	Refer to	Per to international Not Not		Not Ap	plicable	Cumulative	e No	on-Cumulative	

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	2.0	2	.1	2.	1.1	2.1	.1.2
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium Medical

						Quality Inspe	ection					
	Batch Siz	ze	Samp	le Size				Accept	ance			
					Но	les <sup>C</sup>	Critical	Defect <sup>C</sup>	Major	Visual <sup>C</sup>	Minor V	isual <sup>C</sup>
Inspection	Pcs	Pallet	Pcs	Ctn	Single Normal	l Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal S	Sampling Plan
Method	per Batch p		per Batch	per Pallet	G I, A	QL 1.5	G I, A	QL N/A	G I, A	QL 2.5	G I, AQ	L 4.0
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
	501 - 1,200	Min 1	32	Min 1	1	2	0	1	2	3	3	4
Water Tight	1,201 - 3,200	Min 1	50	Min 1	2	3	0	1	3	4	5	6
Test & Visual Test	3,201 - 10,000	Min 1	80	Min 1	3	4	0	1	5	6	7	8
	10,001 - 35,000	Min 1	125	Min 1	5	6	0	1	7	8	10	11
	35,001 – 150,000	Min 1	200	Min 2	7	8	0	1	10	11	14	15

2	.0	2	.1	2.	1.1	2.1	.1.2
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium Medical

					Inte	rnal Physic	al /Lab Testin	g							
	Single Sar Plan				eptance/ lerance	Frequenc	v		Si	ingle Samp	oling Plan	Sample		ptance/ erance	
Parameter	Inspection Level	AQL	Sample Size	Ac	Re		Pa	rameter		spection Level	AQL	Size	Ac	Re	Frequency
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder	Black Cloth *		S1	2.5	5 pcs	0	1	Per Batch
Glove Weight (gram)	N/A	A	10 pcs average		ollow S-GC	Per Batch	Residue Test*	IPA/ Alcohol	*	N/A	1	2 pcs	0	1	Per Size
5 (6 )	N/A	A	13 pcs by pcs*	1	2 Per Bat		Gripness*			S1	2.5	5 pcs	0	1	Per Batch
Donning and Tearing (as feedback only)	S1	2.5	5 pcs	0	1	Per Size	Foaming T	`est*		N/A	A	2 pcs	0	1	Per Size
Counting (pcs)	N/A	A	1 inner		ollow S-GLC	Per Batch	Rubbing T	est*		N/A	A	2 pcs	0	1	Per Size
Product Packaging Defect	N/A	A	2 cartons	0	1	Per Batch	Overall Mi	igration Test	*			***			Per Size
Layering	N/A	A	1 inner	0	1	Per Batch	Protein Co	ntent*		N/A	A	3 pcs	*	**	Per Size
Dispensing*	N/A		1 inner	0	1	Per Batch	Powder Co	ontent		N/A	A	2 pcs	*	**	Per Size
White cloth (Black Glove)*	S1	2.5	5 pcs	0	1	Per Batch	Powder Re	esidue		N/A		5 pcs		**	Per Size
Consiler Took *	NI/A		Limon				Physical P	rop (EN)		N/A	A	13 pcs	Media	n 13 pcs	Per Size
Smelly Test *	N/A	4	1 inner	0	1	Per Batch	(Other star			S2	4.0	13 pcs	1	2	Per Size
						External									
Parameter	Sample Size		andard Reference		Freque	ncy	Paramete	er	S	Sample Size		Standard F	Reference	Fre	equency
Overall Migration Test*  20 pcs/ set  Set  JETRO French			(German)	Yearl		ly	Microbiologica	ıl Test*		10 pcs (5 pairs)		Administra No. 3		Bi	annual
Notes:				I_		1									
Symbol	*				**				***		N/	/A	С		NC
<b>Description</b> Upon custome	er request		mension checking ir ading*, cuff edge*,				nd Thickness	Refer to in standard	ternationa	national Not Applicable		olicable	Cumulative	Nor	n-Cumulative

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2	.0	2	.1	2.	1.1	7 1	.1.2
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium Medical Uganda

									Qualit	y Inspection						
	Batch	Size		Sa	ample Siz	ze						Acceptance	e			
Inspection	Pcs	Pallet	Pcs	Pcs	Ctn	Inner	Inner		Multiple No	les <sup>C</sup> rmal Sampling lan	Multiple Nor	Defect <sup>C</sup> mal Sampling lan	Single Norn	Visual <sup>C</sup> nal Sampling lan	Minor V Single Norma Pla	l Sampling
Method	per Batch	per Batch	per Batch	per Level	per Pallet	per Ctn	per Pallet	Level		AQL 2.5 l Tighten)	G II, A	QL N/A	G I, A	QL 2.5	G I, AÇ	L 4.0
									Ac	Re	Ac	Re	Ac	Re	Ac	Re
	< 10,000	1	150	50	2	2	4	2	0 2	3	N	/A	N	/A	N/2	A
								3	4	5						
Water Tight Test	10,001 - 35,000	1	240	80	4	2	8	2	3	5	N	/A	N	/A	N/2	A
								3	6	6						
	35,001 - 150,000	1	375	125	5	2	10	2	5 10	8 11	N	/A	N	/A	N/2	A
	< 10,000	1	80	80	2	2	4		N/A	11	0	1	5	6	7	8
Visual Test	10,001 - 35,000	1	125	125	4	2	8		N/A		0	1	7	8	10	11
	35,001 - 150,000	1	200	200	5	2	10		N/A		0	1	10	11	14	15

2.0		2.	1	2.7	1.1	2.1	.1.4
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium Medical Uganda

					Inte	rnal Physica	l/Lab Testin	g						
<b>D</b> 4	Single Sa Pla		6 16		eptance/ lerance	Frequency			Single Sam	pling Plan	Sampl		otance/ rance	
Parameter	Inspection Level	AQL	Sample Size	Ac	Re		Pa	rameter	Inspection Level	AQL	Size	Ac	Re	Frequency
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder	Black Cloth*	S1	2.5	5 pcs	0	1	Per Batch
Glove Weight (gram)	N/	A	10 pcs average		ollow S-GC	Per Batch	Residue Test*	IPA/ Alcohol*	N/A	A	2 pcs	0	1	Per Size
	N/	A	13 pcs by pcs*	1	2	Per Batch	Gripness*		S1	2.5	5 pcs	0	1	Per Batch
Donning and Tearing (as feedback only)	S1	2.5	5 pcs	0	1	Per Size	Foaming T	`est*	N/A	A	2 pcs	0	1	Per Size
Counting (pcs)	N/	A	1 inner		ollow S-GLC	Per Batch	Rubbing T	est*	N/A	A	2 pcs	0	1	Per Size
Product Packaging Defect	N/	A	2 cartons	0	1	Per Batch	Overall Mi	gration Test*			***			Per Size
Layering	N/	A	1 inner	0	1	Per Batch	Protein Co	ntent*	N/A	A	3 pcs	*	**	Per Size
Dispensing*	N/	A	1 inner	0	1	Per Batch	Powder Co	ontent	N/A	A	2 pcs	*	**	Per Size
White cloth (Black Glove)*	S1	2.5	5 pcs	0	1	Per Batch	Powder Re	sidue	N/A	A	5 pcs	*	**	Per Size
Consiler Took *	N/	•	Limon		1	Per Batch	Physical P	• ` '	N/A	A	13 pcs	Media	n 13 pcs	Per Size
Smelly Test *	IN/	A	1 inner	0	1	Per Batch	Physical Pa (Other star		S2	4.0	13 pcs	1	2	Per Size
						External	Гesting	,						
Parameter	Sample Size		andard Reference		Freque	ncy	Paramete	r	Sample Size		Standard I	Reference	Fre	quency
		EU10/2011 §64 LFGB												
Overall Migration Test*	20 pcs/ set	JETRO (Jar			Year	lv	Microbiologica	1 Test*	10 pcs		Administra		Ri	annual
Overall ivilgiation rest	Lo pesi set	` `	ulation (France)		1 can	i.y	whereolologica	1 1031	(5 pairs)		No.	332	ы	aiiiuai
		UNI EN 11	86-15:2003 (Italy)											
lotes:														
Symbol	*				**				***	N	/A	С		NC
<b>Description</b> Upon custom	er request		mension checking in ading*, cuff edge*,				d Thickness	Refer to inte	rnational	Not App	plicable	Cumulative	Non	ı-Cumulative

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2	.0	2	.1	<b>2.</b> 1	l <b>.1</b>		2.1.1.4
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium & Standard Medical Japan/Korea & Dental (Option 1)

						Q	uality Inspection					
	Batch Size	e	Samp	le Size				Ac	ceptance			
					Но	oles C	Critical	Defect <sup>C</sup>	Major V	Visual <sup>C</sup>	Mino	r Visual <sup>C</sup>
Inspection Method	Pcs	Pallet per	Pcs	Ctn	Single Norma	l Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Norm	al Sampling Plan
Method	per Batch	Batch	per Batch	per Pallet	G I, A	AQL 1.5	G I, A	QL N/A	G I, A	QL 1.5	G I,	AQL 1.5
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
	501 - 1,200	1	32	Min 1	1	2	0	1	1	2	1	2
Water Tight Test/	1,201 - 3,200	1	50	Min 1	2	3	0	1	2	3	2	3
Air Pump Test/Visual	3,201 - 10,000	1	80	Min 1	3	4	0	1	3	4	3	4
Test	10,001- 35,000	1	125	Min 1	5	6	0	1	5	6	5	6
	35,001-150,000	1	200	Min 2	7	8	0	1	7	8	7	8

2.0		2.	.1		2.1.1		2.1.1.4
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium & Standard Medical Japan/Korea & Dental (Option 1)

					Inte	rnal Physic	al /Lab Testin	g							
	Single Sa	mpling		Acc	eptance/			8	Single Sam	oling Plan		Acc	eptanc	ee/	
Parameter	Pla		Sample Size	To	lerance	Frequenc	y Pa	rameter		Jillig I Iali	Samp		lerance	e	Frequency
1 W. W	Inspection Level	AQL	Sumpre Size	Ac	Re				Inspection Level	AQL	Size	Ac	]	Re	1 requestoy
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Powder	Black Cloth *	S1	2.5	5 pcs	0		1	Per Batch
Glove Weight (gram)	N/	A	10 pcs average		ollow S-GC	Per Batch	Residue Test*	IPA/ Alcohol*	N/A	4	2 pcs	0		1	Per Size
J , J	N/	A	13 pcs by pcs*	1	2	Per Batch	Gripness*		S1	2.5	5 pcs	0		1	Per Batch
Donning and Tearing (as feedback only)	S1	2.5	5 pcs	0	1	Per Size	Foaming T	est*	N/A	A	2 pcs	0		1	Per Size
Counting (pcs)	N/	A	1 inner		ollow S-GLC	Per Batch	Rubbing T	'est*	N/A	A	2 pcs	0		1	Per Size
Product Packaging Defect	N/	A	2 cartons	0	1	Per Batch	Overall M	igration Test*			***				Per Size
Layering	N/	A	1 inner	0	1	Per Batch	Protein Co	ntent*	N/A	A	3 pcs		***		Per Size
Dispensing*	N/	A	1 inner	0	1	Per Batch	Powder Co	ontent	N/A	A	2 pcs		***		Per Size
White cloth (Black Glove)*	S1	2.5	5 pcs	0	1	Per Batch	Powder Re	esidue	N/A	A	5 pcs		***		Per Size
Smelly Test *	N/		1 inner	0		Per Batch	Physical P	1 ( )	N/A	A	13 pcs	Med	ian 13 p	pcs	Per Size
Smerry Test	14/	A	1 iiiilei	U	1	rei baici	Physical P (Other star		S2	4.0	13 pcs	1		2	Per Size
						External	Testing								
Parameter	Sample Size		andard Reference		Frequer	ncy	Paramete	r	Sample Size		Standard	Reference		Frequ	iency
		EU10/2011	1 /												
	-	§64 LFGB (			*7 1			1.00	10 pcs		Administ	rative Rule		ъ.	
Overall Migration Test*	20 pcs/ set	JETRO (Jap			Yearl	У	Microbiologica	l Test*	(5 pairs)			332		Bian	ınual
			ulation (France) 86-15:2003 (Italy)												
Notes:		UNI EN III	60-15.2005 (Italy)												
Symbol	*				**				***	N/	'A	С			NC
<b>Description</b> Upon custon	ner request		mension checking in ading*, cuff edge*,				nd Thickness	Refer to inte	rnational	Not App	Applicable Cumulative		re	Non-Cumulative	

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	2.	0	2.	.1	2	2.1.1		2.1.1.4
Inspection	Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium & Standard Medical Japan/Korea & Dental (Option 2)

						Qı	uality Inspection					
	Batch Size	e	Samp	le Size				Acc	ceptance			
		- 44			Но	oles <sup>C</sup>	Critical	Defect <sup>C</sup>	Major	Visual <sup>C</sup>	Mino	r Visual <sup>C</sup>
Inspection Method	Pcs	Pallet per	Pcs	Ctn	Single Norma	l Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Norm	al Sampling Plan
Method	per Batch	Batch	per Batch	per Pallet	G I, A	QL 1.5	G I, AC	QL N/A	G I, A	QL 1.0	GI,	AQL 1.5
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
	501 - 1,200	1	32	Min 1	1	2	0	1	n/a	n/a	1	2
Water Tight Test/	1,201 - 3,200	1	50	Min 1	2	3	0	1	1	2	2	3
Air Pump Test/Visual	3,201 - 10,000	1	80	Min 1	3	4	0	1	2	3	3	4
Test	10,001-35,000	1	125	Min 1	5	6	0	1	3	4	5	6
	35,001-150,000	1	200	Min 2	7	8	0	1	5	6	7	8

2.	.0	2	.1		2.1.1		2.1.1.4
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium & Standard Medical Japan/Korea & Dental (Option 2)

						rnal Physica	al /Lab Testin	g						
	Single Sa Pla				eptance/	Emaguana	,		Single Sam	pling Plan	Sampl		ptance/ erance	4
Parameter	Inspection Level		Sample Size	Ac	lerance Re	Frequency	Pa	rameter	Inspection Level	AQL	Size	Ac	Re	Frequency
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder	Black Cloth *	S1	2.5	5 pcs	0	1	Per Batch
Glove Weight (gram)	N/	'A	10 pcs average		ollow S-GC	Per Batch	Residue Test*	IPA/ Alcohol*	N/	A	2 pcs	0	1	Per Size
	N/	'A	13 pcs by pcs*	1	2	Per Batch	Gripness*		S1	2.5	5 pcs	0	1	Per Batch
Donning and Tearing (as feedback only)	S1	2.5	5 pcs	0	1	Per Size	Foaming T	est*	N/.	A	2 pcs	0	1	Per Size
Counting (pcs)	N/	'A	1 inner		ollow S-GLC	Per Batch	Rubbing T	est*	N/.	A	2 pcs	0	1	Per Size
Product Packaging Defect	N/	'A	2 cartons	0	1	Per Batch	Overall M	igration Test*			***			Per Size
Layering	N/	'A	1 inner	0	1	Per Batch	Protein Co	ntent*	N/.	A	3 pcs	*	***	Per Size
Dispensing*	N/	'A	1 inner	0	1	Per Batch	Powder Co	ontent	N/.	A	2 pcs	*	***	Per Size
White cloth (Black Glove)	)* S1	2.5	5 pcs	0	1	Per Batch	Powder Re	esidue	N/.	A	5 pcs	k	***	Per Size
C11 T *	N/		11000	0	1	Per Batch	Physical P		N/.	A	13 pcs	Media	n 13 pcs	Per Size
Smelly Test *	IN/	A	1 inner	U	1	Per Batch	Physical P (Other star		S2	4.0	13 pcs	1	2	Per Size
						External								
Parameter	Sample Size		tandard Reference		Freque	ncy	Paramete	r	Sample Size		Standard I	Reference	Fre	equency
		EU10/2011 §64 LFGB	1 /											
Overall Migration Test*	20 pcs/ set	JETRO (Jar			Year	lv.	Microbiologica	1 Tect*	10 pcs		Administra	ative Rule	R	annual
Overall Migration Test	20 pes/ set	V A	ulation (France)		1 cui	.,	microbiologica	1 1050	(5 pairs)		No.	332	D	aiiiaai
			86-15:2003 (Italy)											
Notes:	'		•	ı		ν.				II.		1		
Symbol	*				**				***	N	/A	С		NC
<b>Description</b> Upon custo	mer request		mension checking ir eading*, cuff edge*,				nd Thickness	Refer to inte	rnational	Not App	plicable	Cumulative	Noi	n-Cumulative

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2	.0	2	.1	2.	1.1	7 1	.1.5
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	Standard Medical

						Q	uality Inspection					
	Batch S	Size	Samp	le Size				Acc	eptance			
		D 11			Hol	es <sup>C</sup>	Critical	Defect <sup>C</sup>	Major V	Visual <sup>C</sup>	Mino	r Visual <sup>C</sup>
Inspection Method	Pcs	Pallet per	Pcs	Ctn	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Norm	al Sampling Plan
Method	per Batch	Batch	per Batch	per Pallet	G I, A	QL 1.5	G I, A	QL N/A	G I, A	QL 2.5	G I,	AQL 4.0
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
	501 - 1,200	Min 1	32	Min 1	1	2	0	1	2	3	3	4
	1,201 - 3,200	Min 1	50	Min 1	2	3	0	1	3	4	5	6
Air Pump Test/Visual	3,201 - 10,000	Min 1	80	Min 1	3	4	0	1	5	6	7	8
Test	10,001 - 35,000	Min 1	125	Min 1	5	6	0	1	7	8	10	11
	35,001 – 150,000	Min 1	200	Min 2	7	8	0	1	10	11	14	15

2	.0	2	.1	2.	1.1		.1.5
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	Standard Medical

					Inte	rnal Physic	al /Lab Testin	g						
Parameter	Single Sa Pla		- Sample Size		eptance/ lerance	Frequenc	у	rameter	Single Sam	pling Plan	Sample		ptance/ erance	Frequency
rarameter	Inspection Level	AQL	- Sample Size	Ac	Re		Pa	rameter	Inspection Level	AQL	Size	Ac	Re	Frequency
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder	Black Cloth *	S1	2.5	5 pcs	0	1	Per Batch
Glove Weight (gram)	N/A	A	10 pcs average		ollow S-GC	Per Batch	Residue Test*	IPA/ Alcohol*	N/A	A	2 pcs	0	1	Per Size
	N/A	A	13 pcs by pcs*	1	2	Per Batch	Gripness*		S1	2.5	5 pcs	0	1	Per Batch
Donning and Tearing (as feedback only)	S1	2.5	5 pcs	0	1	Per Size	Foaming 7	Test*	N/A	A	2 pcs	0	1	Per Size
Counting (pcs)	N/A	A	1 inner		ollow S-GLC	Per Batch	Rubbing T	Cest*	N/A	A	2 pcs	0	1	Per Size
Product Packaging Defect	N/A	A	2 cartons	0	1	Per Batch	Overall M	igration Test*	:		***			Per Size
Layering	N/A	A	1 inner	0	1	Per Batch	Protein Co	ontent*	N/A	A	3 pcs	k	**	Per Size
Dispensing*	N/A	A	1 inner	0	1	Per Batch	Powder Co	ontent	N/A	A	2 pcs	4	**	Per Size
White cloth (Black Glove)*	S1	2.5	5 pcs	0	1	Per Batch	Powder Re	esidue	N/A	A	5 pcs	*	**	Per Size
~							Physical P	rop (EN)	N/A	A	13 pcs	Media	n 13 pcs	Per Size
Smelly Test *	N/A	4	1 inner	0	1	Per Batch	Physical P (Other star		S2	4.0	13 pcs	1	2	Per Size
						External				T		1		
Parameter	Sample Size		andard Reference		Freque	ency	Paramete	er	Sample Size		Standard R	Reference	Fre	equency
Overall Migration Test*	20 pcs/ set	- U	(German)		Year	ly	Microbiologica	al Test*	10 pcs (5 pairs)		Administra No. 3		Bi	annual
Notes:				I .										
Symbol	*				**				***	N	/A	С		NC
<b>Description</b> Upon custom	er request		nension checking in ading*, cuff edge*,				nd Thickness	Refer to into	ernational	Not Ap	plicable	Cumulative	Nor	n-Cumulative

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2	.0	2	.1	2.	1.2	2.1	.2.1
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Surgical	Classification	Premium Medical

							Quality Insp	ection							
	Batch Siz	e	Sample Size						Acc	ceptance					
				I	Holes * C		Cr	itical Defe	ct <sup>C</sup>	M	Iajor Visual (	C	1	Minor Visual	C
Inspection Method	Pcs	Pallet Per	Ctn Per	Single Nor	rmal Samp	ling Plan	Single No	ormal Sam	pling Plan	Single No	ormal Sampl	ing Plan	Single N	Normal Samp	ling Plan
	per Batch	Batch	Pallet	G	I, AQL 1.0	0	G	I, AQL N	/A		G I, AQL 2.5			G I, AQL 4.	0
				Pair per Batch	Ac	Re	Pair per Batch	Ac	Re	Pair per Batch	Ac	Re	Pair per Batch	Ac	Re
	501 – 1,200	1	All	50	1	2	50	0	1	32	2	3	32	3	4
	1,201 – 3,200	1	All	50	1	2	50	0	1	50	3	4	50	5	6
Visual Inspection	3,201 – 10,000	1	All	80	2	3	80	0	1	80	5	6	80	7	8
	10,001 – 35,000	2	Min 2	125	3	4	125	0	1	125	7	8	125	10	11
	35,001 – 150,000	2	Min 2	200	5	6	200	0	1	200	10	11	200	14	15

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2	.0	2	2.1	2.	1.2	2.1	.2.1
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Surgical	Classification	Premium Medical

						Physical & Lab	Testing						
Parameter	Single Sam	pling Plan	Sample	-	otance/ rance	Frequency	Parameter	Single Sampl	ing Plan	Sample		ptance/ erance	Frequency
1 44 444	Inspection Level	AQL	Size	Ac	Re			Inspection Level	AQL	Size	Ac	Re	Trequency
Dimension **(mm)	S2	4.0	13pcs	1	2	Per Size	Protein Content *	N/A		3 pcs		*	Per Size
Glove Weight (gram)	N/	/A	Ave 10 pcs	Follow	QS-GC	Per Batch	Physical Props. (other Standards)	S 2	4.0	13 pcs	1	2	Per Size
Counting (pcs)	N/	/A	1 inner	0	1	Per Batch	Physical Props. (EN)	N/A		13 pcs	Media	n 13 pcs	Per Size
Donning and Tearing (as indication only)	S 1	2.5	5 pcs	0	1	Per Size	Powder Content	N/A		2 pcs		*	Per Size
Smelly Test	N/	/A	1 inner	0	1	Per Batch	Powder Residue	N/A		5 pcs		*	Per Size
Dispensing	N/	/A	1 inner	0	1	Per Batch							
Black cloth	S1	2.5	5 pcs	0	1	Per Batch							

Symbol	*	**	***	N/A	С	NC
Description	Upon Customer Request	Dimension checking inclusive: Length, Palm width and Thickness (beading**,	Sample Size and Acceptance/Tolerance to follow Sampling Plan of the Batch Size	Not Applicable	Cumulative	Non-Cumulative

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2	.0	2	2.1	2.	1.2	2.1	.2.2
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Surgical	Classification	Standard Medical

					Q	uality Ins	pection								
	Batch Size		Sample Size						Accept	ance					
				Н	oles * C		Critica	al Defect (	c	Majo	or Visual <sup>o</sup>		Mino	or Visual <sup>(</sup>	С
Inspection Method	Pair	Pallet	Ctn	Single Norm	nal Sampl	ing Plan	Single Norm	al Sampli	ng Plan	Single Norm	nal Sampl	ing Plan	Single Norn	nal Sampl	ing Plan
	per Batch	Per Batch	Per Pallet	G I,	AQL 1.0		G I, A	AQL N/A		G I,	AQL 2.5		G I,	AQL 4.0	
		Baten	Tunet	Pair per Batch	Ac	Re	Pair per Batch	Ac	Re	Pair per Batch	Ac	Re	Pair per Batch	Ac	Re
	501 – 1,200	1	All	50	1	2	50	0	1	32	2	3	32	3	4
Visual	1,201 – 3,200	1	All	50	1	2	50	0	1	50	3	4	50	5	6
Inspection	3,201 – 10,000	1	All	80	2	3	80	0	1	80	5	6	80	7	8
	10,001 – 35,000	2	Min 2	125	3	4	125	0	1	125	7	8	125	10	11
	35,001 – 150,000	2	Min 2	200	5	6	200	0	1	200	10	11	200	14	15

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2	.0	2	2.1	2.	1.2	2.1	.2.2
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Surgical	Classification	Standard Medical

						Physical & Lab	Testing						
Parameter	Single Sam	pling Plan	Sample	_	otance/ rance	Frequency	Parameter	Single Samp	ling Plan	Sample		ptance/ erance	Frequency
T aramoter	Inspection Level	AQL	Size	Ac	Re		T an addition	Inspection Level	AQL	Size	Ac	Re	Trequency
Dimension **(mm)	S2	4.0	13pcs	1	2	Per Size	Protein Content *	N/A		3 pcs		*	Per Size
Glove Weight (gram)	N/	<b>/A</b>	Ave 10 pcs	Follow	QS-GC	Per Batch	Physical Props. (other Standards)	S 2	4.0	13 pcs	1	2	Per Size
Counting (pcs)	N/	<b>'A</b>	1 inner	0	1	Per Batch	Physical Props. (EN)	N/A		13 pcs	Media	ın 13 pcs	Per Size
Donning and Tearing (as indication only)	S 1	2.5	5 pcs	0	1	Per Size	Powder Content	N/A		2 pcs		*	Per Size
Smelly Test	N/	<b>'A</b>	1 inner	0	1	Per Batch	Powder Residue	N/A	-	5 pcs		*	Per Size
Dispensing	N/	'A	1 inner	0	1	Per Batch		•		•	•		
Black cloth	S1	2.5	5 pcs	0	1	Per Batch							

Symbol	*	**	***	N/A	С	NC
Description	Upon Customer Request	Dimension checking inclusive: Length, Palm width and Thickness (beading**,	Sample Size and Acceptance/Tolerance to follow Sampling Plan of the Batch Size	Not Applicable	Cumulative	Non-Cumulative

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2	2.0	2.	.1	2.1	1.3	2.1	1.3.1
Inspection Stage	Finished Good (After Sealing)	Sterility	Non Sterile	Category	Non Medical	Classification	Household Glove

	Internal Physical & Lab Testing													
Parameter	Single Sampling Plan			Acceptance/ Tolerance		Frequency		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		<b>.</b>	
	Inspection Level	AQL	Sample Size	Ac	Re		Parameter	Inspection Level	AQL		Ac	Re	Frequency	
Counting (pcs)	N/A		1 carton	-1 pc, +1 pc Per Size		Per Size	Protein Content *	N/A		3 pcs	3 pcs *		Per Size	
Product Packaging	S3	4.0	20 pairs	2	3	Per Size	Physical Props. (other Standards)	S2	4.0	13 pcs	1	2	Per Size	
Defects	33	4.0	32 pairs	3	4	rei Size		32	4.0	13 pcs	1	2	rei size	
Powder Content	N	N/A		***		Per Size	Physical Props. (EN)	N/A		13 pcs	Mediar	13 pcs	Per Size	
Powder Residue	N	N/A 5 pcs		*** Per Size		Per Size	Sealing Strength Test	N/A		4 polybag / carton; 5 carton / pallet	0	1	Per Batch	

Symbol	*	**	***	N/A	С	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading**, cuff edge**, cuff**, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

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2	.0	2	.1	2.	1.3	2.1.3.2		
Inspection Stage	Finished Good (After Sealing)	Sterility	Non Sterile	Category	Non Medical	Classification	Household Glove (PPE)	

						Internal P	Physical & Lab Testing						
		Single Sampling Plan		Acceptance/ Tolerance		Frequency		Single Sampling Plan			Acceptance/ Tolerance		_
Parameter	Inspection Level	AQL	Sample Size	Ac	Re		Parameter	Inspection Level	AQL	Sample Size	Ac	Re	Frequency
Counting (pcs)	N	I/A	1 carton	n -0 pc, +0 pc		Per Size	Protein Content *	N/A		3 pcs	:	*	Per Size
Product Packaging Defects	7 poin	t check	5 carton	0	1	Per Size	Physical Props. (other Standards)	S2	4.0	13 pcs	1	2	Per Size
Moisture Content	N	//A	3 pcs	3 pcs ***		Per Size	Physical Props. (EN)	N/A		13 pcs	Mediar	n 13 pcs	Per Size
Powder Residue	N	//A	3 pcs	*	**	Per Size	Sealing Strength Test	N/A		4 polybag / carton; 5 carton / pallet	0	1	Per Batch

Symbol	*	**	***	N/A	С	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading**, cuff edge**, cuff**, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

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2.	0	2.	.1	2.1	1.3	2.1.3.3			
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Industrial	Classification	Premium Offline Double Chlorination		

						Qualit	ty Inspection						
	Batch Size		Samp	le Size	Acceptance								
					Hol	es <sup>C</sup>	Critical	Defect C	Major	Visual <sup>C</sup>	Minor Visual C		
Inspection Method	Pcs	Pallet per	Pcs	Ctn	Single Normal	Sampling Plan	Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Pla		
	per Batch	1		per Pallet	G I, AQL 1.5		G I, AQL N/A		G I, AQL 2.5		G I, AQL 4.0		
					Ac	Re	Ac	Re	Ac	Re	Ac	Re	
	501 - 1,200	1	32	Min 1	1	2	0	1	2	3	3	4	
	1,201 - 3,200	1	50	Min 1	2	3	0	1	3	4	5	6	
Water Tight Test	3,201 - 10,000	1	80	Min 1	3	4	0	1	5	6	7	8	
	10,001 - 35,000	1	125	Min 1	5	6	0	1	7	8	10	11	
	35,001 – 150,000	1	200	Min 2	7	8	0	1	10	11	14	15	

2.0		2.	.1	2.	1.3		2.1.3.3
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Industrial	Classification	Premium Offline Double Chlorination

					Inte	ernal Physics	al /Lab Testin	<u> </u>						
	Single Sa Pla				otance/ rance	Frequency	7		Single Sam	pling Plan	Sample		eptance/ erance	
Parameter	Inspection Level	AQL	- Sample Size	Ac	Re		Pai	rameter	Inspection Level	AQL	Size	Ac	Re	- Frequency
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder	Black Cloth			N	/ Δ		
Cl. Wille	N/A	A	10 pcs average		llow -GC	Per Batch	Residue Test	IPA/ Alcohol*			14/	71		
Glove Weight (gram)	N/A	A	13 pcs by pcs*	1	2	Per Batch	Gripness*		S1 S4	2.5 0.65	5 pcs	0	1	Per Batch Per Batch
Donning and Tearing (as feedback only)	S1	2.5	5 pcs	0	1	Per Batch	Foaming T	`est*	54	0.63	32 pcs	0	1	Per Batch
Counting (pcs)	N/A	A	1 polybag	_	llow GLC	Per Batch	Rubbing T	est*			N	'A		
Product Packaging Defect	N/A	A	2 cartons 0 1 Per Batch Overall Migration Test*											
Layering	N/A	A	1 polybag	0	1	Per Batch	Protein Co	ntent*	N/.	A	3 pcs		***	Per Size
Dispensing			N/A				Powder Co	ontent	N/.	A	2 pcs	:	***	Per Size
White cloth (Black Glove)			14/21				Powder Re	esidue	N/	A	5 pcs	:	***	Per Size
0 11 7							Physical P	rop (EN)	N/.	A	13 pcs	Media	an 13 pcs	Per Size
Smelly Test	N/A	4	1 polybag	0	1	Per Batch	Physical P (Other star		S2	4.0	13 pcs	1	2	Per Size
			1 12 0			External								
Parameter	Sample Size	EU10/2011	andard Reference (Europe)		Freque	ency	Paramete	r	Sample Size	)	Standard R	eference	F	requency
	_	§64 LFGB (							10		. 1	e Di		
Overall Migration Test*	20 pcs/ set	JETRO (Japan) Yearly Microbiological Test* French Regulation (France)				10 pcs (5 pairs)		Administra No. 3		1	Biannual			
			R6-15:2003 (Italy)											
Notes:														
Symbol	*				**				***	N	/A	С		NC
<b>Description</b> Upon custo	mer request		nension checking ir ading*, cuff edge*,				nd Thickness	Refer to inte standard	rnational	Not Ap	plicable	Cumulative	e No	on-Cumulative

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	2.0	2	.1	2.3	1.3	2.1	.3.4
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Industrial	Classification	Standard Offline Double Chlorination

						Qualit	y Inspection	,				
	Batch Siz	e	Samp	le Size				Accep	tance			
					Hol	es C	Critical	Defect <sup>C</sup>	Major	Visual <sup>C</sup>	Minor	Visual <sup>C</sup>
Inspection	Pcs	Pallet per	Pcs	Ctn	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan
Method	per Batch	Batch	per Batch	per Pallet	G I, A	QL 1.5	G I, AC	QL N/A	G I, A	QL 2.5	G I, A	QL 4.0
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
	501 - 1,200	1	32	Min 1	1	2	0	1	2	3	3	4
	1,201 - 3,200	1	50	Min 1	2	3	0	1	3	4	5	6
Air Pump Test	3,201 - 10,000	1	80	Min 1	3	4	0	1	5	6	7	8
	10,001 - 35,000	1	125	Min 1	5	6	0	1	7	8	10	11
	35,001 – 150,000	1	200	Min 2	7	8	0	1	10	11	14	15

	2.0	2	.1	2.1.3			2.1.3.4
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Industrial	Classification	Standard Offline Double Chlorination

					Into	ernal Physica	ıl /Lab Testin	g						
D	Single Sa Pla		C1- C!		tance/	Frequency	n-		Single Samp	oling Plan	Samp		eptance/ lerance	
Parameter	Inspection Level	AQL	Sample Size	Ac	Re		Pa	rameter	Inspection Level	AQL	Size	Ac	Re	Frequency
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder	Black Cloth			,	N/A		
	N/A	A	10 pcs average		low -GC	Per Batch	Residue Test	IPA/ Alcohol*						
Glove Weight (gram)	N/A	A	13 pcs by pcs*	1	2	Per Batch	Gripness*		S1 S4	2.5 0.65	5 pcs 32 pcs	0	1	Per Batch
Donning and Tearing (as feedback only)	S1	2.5	5 pcs	0	1	Per Batch	Foaming 7	Γest*	3.	0.00	32 per			T of Butter
Counting (pcs)	N/A	A	1 polybag		low GLC	Per Batch	Rubbing T	Test*			1	N/A		
Product Packaging Defect	N/A					Overall M	igration Test*							
Layering	N/A	N/A 1 polybag 0				Per Batch	Protein Co	ontent*	N/A	A	3 pcs		***	Per Size
Dispensing			N/A				Powder Co	ontent	N/A	A	2 pcs		***	Per Size
White cloth (Black Glove)			IV/A				Powder Re	esidue	N/A	A	5 pcs		***	Per Size
Smelly Test	N/A		1 polybag	0	1	Per Batch	Physical P	- ' '	N/A	A	13 pcs	Medi	an 13 pcs	Per Size
Smerry Test	19/7	1	1 polyoag	U	1	rei Baicii	Physical P (Other star		S2	4.0	13 pcs	1	2	Per Size
						External								
Parameter	Sample Size		andard Reference		Freque	ency	Paramete	er	Sample Size		Standard	Reference	I	requency
		EU10/2011 §64 LFGB (												
Overall Migration Test*	20 pcs/ set JETRO (Japan) Yearly Microbiological				al Test*	10 pcs (5 pairs)			rative Rule		Biannual			
	French Regulation (France) UNI EN 1186-15:2003 (Italy)							(3 pans)		NO	. 332			
Notes:				I		I				I			II	
Symbol	*				**			,	***	N/	/A	С		NC
<b>Description</b> Upon custom	Dimension checking inclusive: Length Palm widt						d Thickness	Refer to interestandard	national	Not App	olicable	Cumulativ	e N	on-Cumulative

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2	.0	2.	.1	2.1	1.4	2.1.	4.1
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Cleanroom	Classification	Standard Cleanroom

						Qualit	y Inspection					
	Batch Size	e	Samp	le Size				Accep	tance			
					Hol	es <sup>C</sup>	Critical	Defect <sup>C</sup>	Major	Visual <sup>C</sup>	Minor '	Visual <sup>C</sup>
Inspection	Pcs	Pallet per	Pcs	Ctn	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan
Method	per Batch	Batch	per Batch	per Pallet	G I, A	QL 1.5	G I, AC	QL N/A	G I, A	QL 2.5	G I, A	QL 4.0
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
	501 - 1,200	1	32	Min 1	1	2	0	1	2	3	3	4
	1,201 - 3,200	1	50	Min 1	2	3	0	1	3	4	5	6
Visual Test	3,201 - 10,000	1	80	Min 1	3	4	0	1	5	6	7	8
	10,001 - 35,000	1	125	Min 1	5	6	0	1	7	8	10	11
	35,001 – 150,000	1	200	Min 2	7	8	0	1	10	11	14	15

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2	.0	2	.1	2.	1.4	2.1.	4.1
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Cleanroom	Classification	Standard Cleanroom

						Int	ernal Physic	al /Lab Testin	g								
Param		Single S Pl	ampling an	Samula Sign		ptance/ erance	Frequenc	y Pa	rameter		Single Samp	oling Plan	Samp		Accept		Engguera
Paran	leter	Inspection Level	AQL	Sample Size	Ac	Re		га			Inspection Level	AQL	Size		Ac	Re	Frequenc
Dimension (mi	m)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder	Black Cloth				,	N/A			
		N	/A	10 pcs average	1	ollow S-GC	Per Batch	Residue Test	IPA/ Alcoh	nol*			1	N/A			
Glove Weight (	(gram)	N	/A	13 pcs by pcs*	1	2	Per Batch	Gripness*			S1 S4	2.5 0.65	5 pcs 32 pcs	2	0	1	Per Batc
Donning and To	earing	S1	2.5	5 pcs	0	1	Per Batch	Foaming 7	Test*		5.	0.03	32 pcc	, ,		1	1 of Bate
Counting (pcs)		N/	/A	1 polybag		ollow -GLC	Per Batch	Rubbing T	Cest*				1	N/A			
Product Packag	ging Defect	N/	'A	2 cartons	0	1	Per Batch	Overall M	igration T	est*							
Layering		N	'A	1 polybag 0 1 Per Batch Protein Content* N/A 3 pcs						**	*	Per Size					
Dispensing				N/A				Powder Co	ontent		N/A	A	2 pcs		**	*	Per Size
White cloth (B	Black Glove)			N/A				Powder Re	esidue		N/A	١	5 pcs		**	*	Per Size
Smelly Test		N.	/A	1 polybag	0	1	Per Batch	Physical P			N/A	A	13 pcs	s l	Median	13 pcs	Per Size
Sincily Test		14/	А	1 polybag			T CI Batci	Physical P (Other star			S2	4.0	13 pcs		1	2	Per Size
Liquid Particle	Count*	N	'A	3 pcs	*	***	Per Size	Ionic Chro	omatograp	hy*	N/A	A	1 pcs		**	*	Per Size
							External										
Paramet	ter	Sample Size		tandard Reference		Frequ	ency	Paramete	er		Sample Size		Standard	Referer	nce	Fre	equency
			EU10/2011	* '													
			§64 LFGB				_				10 pcs		Administ	rative R	tule	_	
Overall Migration	n Test*	20 pcs/ set	JETRO (Jaj			Yea	rly	Microbiologica	al Test*		(5 pairs)			. 332	cure	В	iannual
				ulation (France)													
otes:			UNI EN 11	86-15:2003 (Italy)													
Symbol		*				**				**	**	N/	Α		С		NC
	Upon custor	Dimension checking inclusive: Length, Palm width and T (beading*, cuff edge*, cuff*, palm & fingertip)				nd Thickness	Refer to		ational	Not App	olicable	Cumu	ılative	Not	n-Cumulativ		

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2	.0	2	2.1	2.	1.5	2.1.	5.1
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Non Medical	Classification	<b>AQL 2.5</b>

						Quality Insp	ection					
	Batch Siz	ze	Samj	ple Size				Acce	otance			
		Pallet			Hole	s <sup>C</sup>	Critical	l Defect <sup>C</sup>	Major V	Visual C	Minor V	isual <sup>C</sup>
Inspection Method	Pcs	per	Pcs	Ctn	Single Normal S	Sampling Plan	Single Norma	l Sampling Plan	Single Normal	Sampling Plan	Single Normal S	Sampling Plan
1,10,10	per Batch	Batch	per Batch	per Pallet	G I, AQ	L 2.5	G I, A	QL N/A	G I, A	QL 2.5	G I, AC	L 4.0
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
	501 - 1,200	Min 1	32	Min 1	3	4	0	1	2	3	3	4
	1,201 - 3,200	Min 1	50	Min 1	5	6	0	1	3	4	5	6
Air Pump Test/Visual	3,201 - 10,000	Min 1	80	Min 1	7	8	0	1	5	6	7	8
Test	10,001 - 35,000	Min 1	125	Min 1	10	11	0	1	7	8	10	11
	35,001 – 150,000	Min 1	200	Min 2	14	15	0	1	10	11	14	15

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	2.0	2	2.1	2.	1.5	2.1.5.1			
Inspection Stage	Finished Good	Sterility Non Sterile		Category	Non Medical	Classification	AQL 2.5		

					In	ternal Physic	al /Lab Testin	ıg						
Parameter	Single Sa Pla		Sample Size		eptance/ lerance	Frequency	Done	ameter	Single Sam	pling Plan	Sample	Accept Toler		Frequenc
rarameter	Inspecti on Level	AQL	Sample Size	Ac	Re		rara	ameter	Inspection Level	AQL	Size	Ac	Re	y
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Black Powder Cloth*		S1	2.5	5 pcs	0	1	Per Batch
Glove Weight (gram)	N/	A	10 pcs average		ollow S-GC	Per Batch	Residue IPA/ Test* Alcohol*		N/A		2 pcs	0	1	Per Size
Ciovo weight (gruin)	N/	A	13 pcs by pcs*	1	2	Per Batch	Gripness*		S1	2.5	5 pcs	0	1	Per Batch
Donning and Tearing (as feedback only)	S1	2.5	5 pcs	0	1	Per Size	Foaming Te	st*	N/	'A	2 pcs	0	1	Per Size
Counting (pcs)	N/.	A	1 inner		ollow S-GLC	Per Batch	Rubbing Tes	st*	N/A		2 pcs	0	1	Per Size
Product Packaging Defect	N/.	A	2 cartons	0	1	Per Batch	Overall Mig	Aigration Test*			***			Per Size
Layering*	N/.	A	1 inner	0	1	Per Batch	Protein Cont	tent*	N/A		3 pcs	**	**	Per Size
Dispensing*	N/	A	1 inner	0	1	Per Batch	Powder Con	itent	N/	N/A 2 pcs		2 pcs ***		Per Size
White cloth (Black Glove)*	S1	2.5	5 pcs	0	1	Per Batch	Powder Resi	Powder Residue		'A	5 pcs	**	**	Per Size
G 11 T 4 *	NI/					D. D. I	Physical Prop (EN)		N/	'A	13 pcs	Median	13 pcs	Per Size
Smelly Test *	N/	A	1 inner	0		Per Batch	Physical Pro (Other stand	•	S2	4.0	13 pcs	1	2	Per Size

	External Testing											
Parameter	Sample Size	Standard Reference	Frequency	Parameter	Sample Size	Standard Reference	Frequency					
Overall Migration Test*	20 pcs/ set	EU10/2011 (Europe) §64 LFGB (German) JETRO (Japan) French Regulation (France) UNI EN 1186-15:2003 (Italy)	Yearly	Microbiological Test*	10 pcs (5 pairs)	Administrative Rule No. 332	Biannual					

Symbol *	**	***	N/A	С	NC
<b>Description</b> Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

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2	.0	2	2.1	2.	1.5	2.1.5,2		
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Non Medical	Classification	<b>AQL 4.0</b>	

	Quality Inspection														
	Batch Siz	ze	Samj	ole Size				Acce	ptance						
		Pallet			Hole	s <sup>C</sup>	Critical	l Defect <sup>C</sup>	Major V	Visual C	Minor Visual C				
Inspection Method	Pcs	per	Pcs	Ctn	Single Normal S	Single Normal Sampling Plan		Single Normal Sampling Plan		Sampling Plan	Single Normal Sampling Plan				
11201104	per Batch	Batch	per Batch	per Pallet	G I, AQL 4.0		G I, A	G I, AQL N/A		QL 2.5	G I, AC	L 4.0			
					Ac	Re	Ac	Re	Ac	Re	Ac	Re			
	501 - 1,200	Min 1	32	Min 1	3	4	0	1	2	3	3	4			
	1,201 - 3,200	Min 1	50	Min 1	5	6	0	1	3	4	5	6			
Air Pump Test/Visual	3,201 - 10,000	Min 1	80	Min 1	7	8	0	1	5	6	7	8			
Test	10,001 - 35,000	Min 1	125	Min 1	10	11	0	1	7	8	10	11			
	35,001 – 150,000	Min 1	200	Min 2	14	15	0	1	10	11	14	15			

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2	.0	2	.1	2.1	1.5	2.1.5.2		
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Non Medical	Classification	AQL 4.0	

					In	ternal Physic	al /Lab Testin	ıg								
Downwater	Single Sa Pla		Comple Sign		eptance/ lerance	Frequency	Done		Single Sam	pling Plan	Sample		rance/	Frequenc		
Parameter	Inspecti on Level	AQL	- Sample Size	Ac	Re		Para	ameter	Inspection Level	AQL	Size	Ac	Re	y		
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder	Black Cloth*	S1	2.5	5 pcs	0 1		Per Batch		
Glove Weight (gram)	N/	A	10 pcs average		ollow S-GC	Per Batch	Residue IPA/ Test* Alcohol*		N/A		2 pcs	0	1	Per Size		
	N/	A	13 pcs by pcs*	1	2	Per Batch	Gripness*		S1 2.5		5 pcs	0	1	Per Batch		
Donning and Tearing (as feedback only)	S1	2.5	5 pcs	0	1	Per Size	Foaming Tes	st*	N/	/A	2 pcs	0	1	Per Size		
Counting (pcs)	N/	A	1 inner		ollow S-GLC	Per Batch	Rubbing Tes	st*	N/A		2 pcs	0	1	Per Size		
Product Packaging Defect	N/	A	2 cartons	0	1	Per Batch	Overall Mig	ration Test*			***			Per Size		
Layering*	N/	A	1 inner	0	1	Per Batch	Protein Cont	tent*	N/A		N/A 3 pcs		3 pcs	*:	**	Per Size
Dispensing*	N/	A	1 inner	0	1	Per Batch	Powder Con	itent	N/	'A	2 pcs ***		**	Per Size		
White cloth (Black Glove)*	S1	2.5	5 pcs	0	1	Per Batch	Powder Resi	Powder Residue		/A	5 pcs	*:	**	Per Size		
G 11 T . *						D. D. I	Physical Prop (EN)		N/	'A	13 pcs	Mediar	n 13 pcs	Per Size		
Smelly Test *	N/A	1 inner	0	I	Per Batch	Physical Pro (Other stand	•	S2	4.0	13 pcs	1	2	Per Size			

	External Testing											
Parameter	Sample Size	Standard Reference	Frequency	Parameter	Sample Size	Standard Reference	Frequency					
		EU10/2011 (Europe)										
Overall Migration Test*		§64 LFGB (German)			10	A dual of a tour time. Dual a						
	20 pcs/ set	JETRO (Japan)	Yearly	Microbiological Test*	10 pcs (5 pairs)	Administrative Rule No. 332	Biannual					
		French Regulation (France)			(5 pans)	110. 332						
		UNI EN 1186-15:2003 (Italy)										

Symbol	*	**	***	N/A	С	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

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2.	.0	2.	.1	2.3	1.5	2.1.5.3		
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Non Medical	Classification	2 <sup>nd</sup> Grade & 3 <sup>rd</sup> Grade	

						Qual	ity Inspection					
	Batch Size	e	Sam	ple Size	Hol	es C	Critical	Defect <sup>C</sup>	Major '	Visual <sup>C</sup>	Minor '	Visual <sup>C</sup>
Inspectio		D 11 4	Ъ	D	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan
n Method	Pcs	Pallet per	Pcs per	Bag per	G I, AQL6.5		G I, A	QL 4.0	G I, AQL 6.5		G I, AQL 6.5	
	per Batch	Batch	Batch	Pallet	Ac	Re	Ac	Re	Ac	Re	Ac	Re
	501 - 1,200	Min 1	32	Min 1	5	6	3	4	5	6	5	6
37: 1	1,201 - 3,200	Min 1	50	Min 1	7	8	5	6	7	8	7	8
Visual Test	3,201 - 10,000	Min 1	80	Min 1	10	11	7	8	10	11	10	11
1681	10,001 - 35,000	Min 1	125	Min 1	14	15	10	11	14	15	14	15
	35,001 - 150,000	Min 1	200	Min 2	21	22	14	15	21	22	21	22

Internal Physical Testing										
	Single Semplin	or Dlan		Accept	tance/					
Parameter	Single Samplin	ig rian	Sample Size	Toler	ance	Frequency				
	Inspection Level	AQL		Ac	Re					
Gross Weight (gram)	N/A		1 carton/ bag	N/	'A	Per Batch				
Counting (pcs)	N/A		1 carton/ bag*	Follow OS-GLC		Per Batch				

Symbol	Description
*	Calculation based on gross weight

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2.0		2.	.1	2.	1.5	2.1.5.4		
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Non Medical	Classification	Premium TPE (M26)	

	Quality Inspection												
	Batch Siz	e	Sample Size		Acceptance								
					Hol	es c	Critical	Defect <sup>C</sup>	Major Visual <sup>C</sup>		Minor Visual C		
Inspection Pcs Pallet per		Pallet	Pcs	Ctn	Single Normal	Sampling Plan	Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Pla		
Method	per Batch	Batch	per Batch	per Pallet	G I, A	QL 1.5	G I, AQL N/A		G I, AQL 1.5		G I, AQL 2.5		
					Ac	Re	Ac	Re	Ac	Re	Ac	Re	
Water Tight Test	35,001 – 150,000	1	13	Min 4	0	1	0	1	0	1	0	1	
Visual Test	35,001 – 150,000	1	200	Min 4	7	8	0	1	10	11	14	15	

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2.	2.0 2.1				1.5	2.1.5.4		
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Non Medical	Classification	Premium TPE (M26)	

					In	ternal Physical	/Lab Testing	g						
Parameter	Single Sampli	ng Plan	Sample Size	Acceptance/ Tolerance		Frequency	Ром	Parameter		ling Plan	Sample	Acceptance/ Tolerance		Emagnanay
r at ameter	Inspection Level	AQL	Sample Size	Ac	Re		rar	ameter	Inspection Level			Ac	Re	Frequency
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder	Black Cloth	N/A		5 pcs	0	1	Per Batch
Glove Weight (gram)	N/A		10 pcs average		ollow S-GC	Per Batch	Residue Test	IPA/ Alcohol*	N/A		2 pcs	0	1	Per Size
Glove weight (grain)	N/A		13 pcs by pcs*	1	2	Per Batch	Gripness*		N/A		5 pcs	0	1	Per Batch
Donning and Tearing (as feedback only)	N/A		5 pcs*	0	1	Per Batch	Foaming T	Test*	N/A		2 pcs	0	1	Per Size
Counting (pcs)	N/A		1 inner		ollow S-GLC	Per Batch	Rubbing T	Cest*	N/A		2 pcs	0	1	Per Size
Product Packaging Defect	N/A		2 cartons	0	1	Per Batch	Overall M	igration Test*			N/A			Per Size
Layering	N/A		1 inner	0	1	Per Batch	Protein Co	ontent*	N/A		3 pcs	**	**	Per Size
Dispensing	N/A		1 inner	0	1	Per Batch	Powder Co	ontent	N/A		2 pcs	**	**	Per Size
White cloth (Black Glove)	N/A		5 pcs	0	1	Per Batch	Powder Re	esidue	N/A		5 pcs	**	**	Per Size
Consultar Trans	NI/A		1 10	0	1	D D - 4 - 1-	Physical P	rop (EN)	S2	1.5	13 pcs	Median	13 pcs	Per Size
Smelly Test	N/A		1 inner	0	I	Per Batch	Physical P (Other star		S2	1.5	13 pcs	0	1	Per Size

Symbol	*	**	***	N/A	С	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

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2	2.0				1.5	2.1.5.5		
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Non Medical	Classification	Standard CPE, TPE (M26)	

	Quality Inspection												
	Batch Size		Samp	le Size	Acceptance								
		Pallet per Batch			Hol	es C	Critical	Defect <sup>C</sup>	Major V	Visual C	Minor Visual <sup>C</sup>		
Inspection Method	Pcs		Pcs	Ctn	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal	Sampling Plan	Single Normal Sampling Plan		
	per Batch		per Batch	per Pallet	G I, A	G I, AQL 1.5		QL N/A	G I, AQL 1.5		G I, AQL 2.5		
					Ac	Re	Ac	Re	Ac	Re	Ac	Re	
Air Pump Test/Visual Test	35,001 – 150,000	1	200	Min 4	7	8	0	1	10	11	14	15	

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2.0		2.1		2.1.5	2.1.5.5		
Inspection Stage Finishe	ed Good Steril	ity Non Sterile	Category	Non Medical	Classification	Standard CPE, TPE (M26)	

					In	ternal Physical	/Lab Testing							
Dougneston	Single Sampli	ing Plan	Samula Siza	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample	Acceptance/ Tolerance		Euganonav
Parameter	Inspection Level	AQL	Sample Size	Ac	Re		Рага	meter	Inspection Level AQL		Size	Ac	Re	Frequency
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder	Black Cloth	N/A		5 pcs	0	1	Per Batch
Clava Waight (gray)	N/A		10 pcs average		ollow S-GC	Per Batch	Residue Test	IPA/ Alcohol*	N/A		2 pcs	0	1	Per Size
Glove Weight (gram)	N/A		13 pcs by pcs*	1	2	Per Batch	Gripness*		N/A		5 pcs	0	1	Per Batch
Donning and Tearing (as feedback only)	S2	1.5	13 pcs*	0	1	Per Batch	Foaming Te	est*	N/A		2 pcs	0	1	Per Size
Counting (pcs)	N/A		1 inner		ollow S-GLC	Per Batch	Rubbing Te	st*	N/A		2 pcs	0	1	Per Size
Product Packaging Defect	N/A		2 cartons	0	1	Per Batch	Overall Mig	gration Test*			N/A			Per Size
Layering	N/A		1 inner	0	1	Per Batch	Protein Con	tent*	N/A		3 pcs	**	**	Per Size
Dispensing	N/A		1 inner	0	1	Per Batch	Powder Cor	ntent	N/A		2 pcs	**	*	Per Size
White cloth (Black Glove)	N/A		5 pcs	0	1	Per Batch	Powder Res	idue	N/A		5 pcs	**	*	Per Size
G 11 T	27/4					D D 1	Physical Pro	op (EN)	N/A		13 pcs	Median	13 pcs	Per Size
Smelly Test	N/A		1 inner	0	1	Per Batch	Physical Pro (Other stand	•	N/A		13 pcs	1	2	Per Size

Symbol	*	**	***	N/A	С	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

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2	.0	2.	.2	2.3	2.1	2.2	11
Inspection Stage	Finished Good	Sterility	Sterile	Category	Medical Examination	Classification	Premium Medical

						Qua	ality Inspecti	on (Glove	)						
	Batch Siz	e	Sample Size					Acceptance							
				]	Holes * C		Cr	itical Defe	ct <sup>C</sup>	M	Iajor Visual (	C	ī	Minor Visual	C
Inspection Method	Pcs	Pallet Per	Ctn Per	Single Nor	rmal Samp	ling Plan	Single No	ormal Sam	pling Plan	Single No	ormal Sampl	ing Plan	Single N	Normal Samp	ling Plan
	per Batch	Batch	Pallet	G	I, AQL 1.0	)	G	I, AQL N	/A	C	G I, AQL 2.5			G I, AQL 4.	0
				Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
	501 – 1,200	1	All	50	1	2	50	0	1	32	2	3	32	3	4
	1,201 – 3,200	1	All	50	1	2	50	0	1	50	3	4	50	5	6
Visual Inspection	3,201 – 10,000	1	All	80	2	3	80	0	1	80	5	6	80	7	8
	10,001 – 35,000	2	Min 2	125	3	4	125	0	1	125	7	8	125	10	11
	35,001 – 150,000	2	Min 2	200	5	6	200	0	1	200	10	11	200	14	15

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2	.0	2.	.2	2.2	2.1	2.2.1.1			
Inspection Stage	Finished Good	Sterility	Sterile	Category	Medical Examination	Classification	Premium Medical		

			Quality	Inspection ( Pa	ckaging)							
	Batch Size		Sample Size				Ac	ceptance				
				Regula	tory Defe	ct	Critic	cal Defect	C	Ma	jor Visual	C
Inspection Method	Pair	Pallet	Ctn	Ctn Single Tighten sampling Plan			Single Tight	en sampli	ng Plan	Single Tigl	hten samp	ing Plan
Witthou	per Batch	Per Batch	Per Pallet	G I,	AQL N/A		G I,	AQL N/A		G	I, AQL 0.6	5
				Pair per Batch	Ac	Re	Pair per Batch	Ac	Re	Pair per Batch	Ac	Re
	501 – 1,200	1	1	32	0	1	32	0	1	32	0	1
	1,201 – 3,200	1	2	80	0	1	80	0	1	80	1	2
Visual Inspection	3,201 – 10,000	1	2	80	0	1	80	0	1	80	1	2
	10,001 – 35,000	2	Min 2	125	0	1	125	0	1	125	2	3
	35,001 – 150,000	2	Min 2	200	0	1	200	0	1	200	3	4

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2	2.0 2.2		.2	2.3	2.1	7 '	2.1.1
Inspection Stage	Finished Good	Sterility	Sterile	Category	Medical Examination	Classification	Premium Medical

						Physical & Lab	Testing						
D	Single Samp	ling Plan	Sample	-	otance/ rance	Frequency		Single Samp	ling Plan	Sample	Acceptar Tolerar		п
Parameter	Inspection Level	AQL	Size	Ac	Re		Parameter	Inspection Level	AQL	Size	Ac	Re	Frequency
Dimension **(mm)	S2	4.0	13pcs	1	2	Per Size	Protein Content *	N/A		3 pcs	*		Per Size
Glove Weight (gram)	N/A	Δ	Ave 10 pcs	Follow	QS-GC	Per Batch	Physical Props. (other Standards)	S 2	4.0	13 pcs	1	2	Per Size
Counting (pcs)	N/A	Δ	1 inner	0	1	Per Batch	Physical Props. (EN)	N/A		13 pcs	Median 13	3 pcs	Per Size
Donning and Tearing	S 1	2.5	5 pcs	0	1	Per Size	Powder Content	N/A		2 pcs	*		Per Size
Dye Leak Test	S 1	4.0	3 pcs	0	1	Per Batch	Powder Residue	N/A	-	5 pcs	*		Per Size
Peeling test	S1	4.0	3pcs	0	1	Per Batch	Layering			27/			
							Sticking			N/A	A		

6 1 1		4.4	de de de	NT/A	С	NC
Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Dimension checking inclusive: Length, Palm width and Thickness (beading**,	Sample Size and Acceptance/Tolerance to follow Sampling Plan of the Batch Size	Not Applicable	Cumulative	Non-Cumulative

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2	.0	2	.2	2.3	2.1	2.2.1.2			
Inspection Stage	Finished Good	Sterility	Sterile	Category	Medical Examination	Classification	Standard Medical		

					Quali	ty Inspect	tion (Glove)								
	Batch Size		Sample Size						Accept	tance					
				Н	loles * C		Critica	al Defect (	C	Majo	or Visual <sup>(</sup>	2	Mine	or Visual <sup>(</sup>	C
Inspection Method	Pcs	Pallet	Ctn	Single Norm	nal Sampli	ing Plan	Single Norm	al Sampli	ng Plan	Single Norm	nal Sampli	ing Plan	Single Norn	nal Sampl	ing Plan
	per Batch	Per Batch	Per Pallet	G I,	, AQL 1.0		G I,	AQL N/A		G I,	AQL 2.5		G I,	AQL 4.0	
				Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
	501 – 1,200	1	All	50	1	2	50	0	1	32	2	3	32	3	4
Visual	1,201 – 3,200	1	All	50	1	2	50	0	1	50	3	4	50	5	6
Inspection	3,201 – 10,000	1	All	80	2	3	80	0	1	80	5	6	80	7	8
	10,001 – 35,000	2	Min 2	125	3	4	125	0	1	125	7	8	125	10	11
	35,001 – 150,000	2	Min 2	200	5	6	200	0	1	200	10	11	200	14	15

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2.0		2.	.2	2.3	2.1	2.2.1.2			
Inspection Stage	Finished Good	Sterility	Sterile	Category	Medical Examination	Classification	Standard Medical		

			Quality	Inspection ( Pa	ackaging)							
	Batch Size		Sample Size				Ac	ceptance				
				Regula	atory Defe	ct	Critic	al Defect	C	Ma	jor Visual	C
Inspection Method	Pair	Pallet	Ctn			ng Plan	Single Tig	ghten sam Plan	pling	Single Tigl	ling Plan	
1,1001100	per Batch	Per Batch	Per Pallet	G I,	AQL N/A		G I,	AQL N/A	<u>.</u>	G	I, AQL 0.6	55
				Pair per Batch	Ac	Re	Pair per Batch	Ac	Re	Pair per Batch	Ac	Re
	501 – 1,200	1	1	32	0	1	32	0	1	32	0	1
	1,201 – 3,200	1	2	80	0	1	80	0	1	80	1	2
Visual Inspection	3,201 – 10,000	1	2	80	0	1	80	0	1	80	1	2
	10,001 – 35,000	2	Min 2	125	0	1	125	0	1	125	2	3
	35,001 – 150,000	2	Min 2	200	0	1	200	0	1	200	3	4

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2	.0	2.	.2	2.3	2.1	77	.1.2
Inspection Stage	Finished Good	Sterility	Sterile	Category	Medical Examination	Classification	Standard Medical

						Physical & Lab	Testing							
Dovometer	Single Samp	ling Plan	Sample	Acceptance/ Tolerance		Frequency	Parameter	Single Samp	ling Plan	Sample	Acceptance/ Tolerance		Enganona	
Parameter	Inspection Level	AQL	Size	Ac	Re		rarameter	Inspection Level	AQL	Size	Ac	Re	Frequency	
Dimension **(mm)	S2	4.0	13pcs	1	2	Per Size	Protein Content *	N/A		3 pcs	*		Per Size	
Glove Weight (gram)	N/A	Δ	Ave 10 pcs	Follow	QS-GC	Per Batch	Physical Props. (other Standards)	S 2	4.0	13 pcs	1	2	Per Size	
Counting (pcs)	N/A	Δ	1 inner	0	1	Per Batch	Physical Props. (EN)	N/A		13 pcs	Median	13 pcs	Per Size	
Donning and Tearing	S 1	2.5	5 pcs	0	1	Per Size	Powder Content	N/A		2 pcs	*	:	Per Size	
Dye Leak Test	S 1	4.0	3 pcs	0	1	Per Batch	Powder Residue	N/A	-	5 pcs	*	:	Per Size	
Peeling test	S1	4.0	3pcs	0	1	Per Batch	Layering				•		<u> </u>	
	•						Sticking			N/A	A			

110105.						
Symbol	*	**	***	N/A	С	NC
Description	Upon Customer Request	Dimension checking inclusive: Length, Palm width and Thickness (beading**,	Sample Size and Acceptance/Tolerance to follow Sampling Plan of the Batch Size	Not Applicable	Cumulative	Non-Cumulative

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2	.0	2	2,2		2.2	2.2.2.1			
Inspection Stage	Finished Good	Sterility	Sterile	Category	Medical Surgical	Classification	Premium Medical		

	Quality Inspection (Glove)														
	Batch Siz	e	Sample Size						Acc	ceptance					
	ection			Holes * C		Cr	Critical Defect <sup>C</sup>		Major Visual <sup>C</sup>			Minor Visual <sup>C</sup>			
Inspection Method	Pcs	Pallet	Ctn	Single Nor	mal Samp	ling Plan	Single No	ormal Sam	oling Plan	Single No	ormal Sampl	ing Plan	Single N	Normal Samp	ling Plan
	per Batch	Per Batch	Per Pallet	G	I, AQL 1.0	0	G	I, AQL N	'A		3 I, AQL 2.5			G I, AQL 4.	0
				Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
	501 – 1,200	1	All	50	1	2	50	0	1	32	2	3	32	3	4
	1,201 – 3,200	1	All	50	1	2	50	0	1	50	3	4	50	5	6
Visual Inspection	3,201 – 10,000	1	All	80	2	3	80	0	1	80	5	6	80	7	8
	10,001 – 35,000	2	Min 2	125	3	4	125	0	1	125	7	8	125	10	11
	35,001 – 150,000	2	Min 2	200	5	6	200	0	1	200	10	11	200	14	15

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2	.0	2.2		2.	2.2	2.2.2.1			
Inspection Stage	Finished Good	Sterility	Sterile	Category	Medical Surgical	Classification	Premium Medical		

			Quality	Inspection ( Pa	ackaging)	)							
	Batch Size		Sample Size	Acceptance									
				Regula	atory Defe	ect	Critic	cal Defect	c	Major Visual <sup>C</sup>			
Inspection Method  Pair per Batch  Pallet Per Batch  Pallet Per Pallet  Single Tighten sampling Plan  G I, AQL N/A  Pair per Batch  Ac Re  501 – 1,200  1 1 32 0 1	Pair	Pallet	Ctn	Ctn Single Tighten sampling Plan			Single Tighten sampling Plan			Single Tighten sampling Plan			
		_	-	G I,	AQL N/A		G I,	AQL N/A		G I, AQL 0.65			
	Pair per Batch	Ac	Re	Pair per Batch	Ac	Re							
	501 – 1,200	1	1	32	0	1	32	0	1	32	0	1	
	1,201 – 3,200	1	2	80	0	1	80	0	1	80	1	2	
Visual Inspection	3,201 – 10,000	1	2	80	0	1	80	0	1	80	1	2	
	10,001 – 35,000	2	Min 2	125	0	1	125	0	1	125	2	3	
	35,001 – 150,000	2	Min 2	200	0	1	200	0	1	200	3	4	

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2	.0	2.2		2.	2.2	2.2.2.1			
Inspection Stage	Finished Good	Sterility	Sterile	Category	Medical Surgical	Classification	Premium Medical		

						Physical & Lab	Testing						
Donomoton	Single Samp	ling Plan	Sample	Acceptance/ Tolerance		Frequency	Donomotor	Single Samp	ling Plan	Sample	Acceptance/ Tolerance		Enganonav
Parameter	Inspection Level	AQL	Size	Ac	Re		Parameter	Inspection Level	AQL	Size	Ac	Re	Frequency
Dimension **(mm)	S2	4.0	13pcs	1	2	Per Size	Protein Content *	N/A		3 pcs	*		Per Size
Glove Weight (gram)	N/A	Δ	Ave 10 pcs	Follow	QS-GC	Per Batch	Physical Props. (other Standards)	S 2	4.0	13 pcs	1	2	Per Size
Counting (pcs)	N/A	Δ	1 inner	0	1	Per Batch	Physical Props. (EN)	N/A		13 pcs	Median	13 pcs	Per Size
Donning and Tearing	S 1	2.5	5 pcs	0	1	Per Size	Powder Content	N/A		2 pcs	*		Per Size
Dye Leak Test	S 1	4.0	3 pcs	0	1	Per Batch	Powder Residue	N/A	-	5 pcs	*		Per Size
Peeling test	S1	4.0	3pcs	0	1	Per Batch	Layering						
							Sticking			N/A	Α		

Symbol	*	**	***	N/A	С	NC
Description	Upon Customer Request	Dimension checking inclusive: Length, Palm width and Thickness (beading**,	Sample Size and Acceptance/Tolerance to follow Sampling Plan of the Batch Size	Not Applicable	Cumulative	Non-Cumulative

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2.	.0	2	.2	2.	2.2	2.2	2.2.2
Inspection Stage	Finished Good	Sterility	Sterile	Category	Medical Surgical	Classification	Standard Medical

			Qua	lity Inspection ( Pa	ackaging)							
	Batch Size		Sample Size	ample Size Acceptance								
				Regulatory Defect  Ctn Single Tighten sampling Plan			Critical Defect <sup>C</sup> Single Tighten sampling Plan			Major Visual <sup>C</sup> Single Tighten sampling Plan		
Method   Pair per Batch   Per Batch   Per Batch   Pair per Batch   Pair per Batch   Pair per Batch   Ac   Re Batch   Pair per Batch   Sol - 1,200   Sol -	Pair											
			1	G I, A	QL N/A		G I, AQL N/A			G I, AQL 0.65		
	Pair per Batch	Ac	Re									
	501 – 1,200	1	1	32	0	1	32	0	1	32	0	1
	1,201 – 3,200	1	2	80	0	1	80	0	1	80	1	2
Visual Inspection	3,201 – 10,000	1	2	80	0	1	80	0	1	80	1	2
	10,001 – 35,000	2	Min 2	125	0	1	125	0	1	125	2	3
	35,001 – 150,000	2	Min 2	200	0	1	200	0	1	200	3	4

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2	.0	2,2		2	2.2	2.2.2.2			
Inspection Stage	Finished Good	Sterility	Sterile	Category	Medical Surgical	Classification	Standard Medical		

						Physical & Lab	Testing				
Davamatau	Single Samp	oling Plan	Sample	_	tance/ rance	Frequency	Parameter	Single Sampling Plan	Sample	Acceptance/ Tolerance	Engagonay
Parameter	Inspection Level	AQL	Size	Ac	Re		1 at affect	Inspection Level AQL	Size	Ac Re	Frequency
Dimension **(mm)	S2	4.0	13pcs	1	2	Per Size	Protein Content *	N/A	3 pcs	*	Per Size
Glove Weight (gram)	N/A		Ave 10 pcs	Follow	QS-GC	Per Batch	Physical Props. (other Standards)	S 2 4.0	13 pcs	1 2	Per Size
Counting (pcs)	N/A	<b>\</b>	1 inner	0	1	Per Batch	Physical Props. (EN)	N/A	13 pcs	Median 13 pcs	Per Size
<b>Donning and Tearing</b>	S 1	2.5	5 pcs	0	1	Per Batch	Powder Content	N/A	2 pcs	*	Per Size
Dye Leak Test	S 1	4.0	3 pcs	0	1	Per Batch	Powder Residue	N/A	5 pcs	*	Per Size
Peeling test	S1	4.0	3pcs	0	1	Per Batch	Layering				
Sticking N/A							A				

1100001						
Symbol	*	**	***	N/A	С	NC
Description	Upon Customer Request	Dimension checking inclusive: Length, Palm width and Thickness (beading**,	Sample Size and Acceptance/Tolerance to follow Sampling Plan of the Batch Size	Not Applicable	Cumulative	Non-Cumulative

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3.0		3.	.1	3.1.1 & 3.1.2			
Inspection Stage Fin	nished Good (Overall)	Sterility	Non Sterile	Category	Medical Examination & Medical Surgical		

	Batch Size	Sample Size						Accep	otance									
Inspection Method Pcs/pair				Holes <sup>C</sup>			Critical Defect <sup>C</sup>			Major Visual <sup>C</sup>			Minor Visual <sup>C</sup>					
	Pcs/pair	Ctn	Single N	Jormal Sampli	ing Plan	Single N	Jormal Sampl	ing Plan	Single N	Normal Sampl	ing Plan	Single N	Vormal Sampl	ing Plan				
, , , , , , , , , , , , , , , , , , ,	per Batch			G I, AQL 1.5			G I, AQL N/A			G I, AQL 2.5			G I, AQL 4.0					
			Pcs/pair per Batch	Ac	Re	Pcs/pair per Batch	Ac	Re	Pcs/pair per Batch	Ac	Re	Pcs/pair per Batch	Ac	Re				
	1,201 - 3,200	All	50	2	3	50	0	1	50	3	4	50	5	6				
	3,201 - 10,000	All	80	3	4	80	0	1	80	5	6	80	7	8				
Water Tight Test / Air	10,001 - 35,000	13	125	5	6	125	0	1	125	7	8	125	10	11				
Pump Test / Visual Test	35,001 – 150,000	13	200	7	8	200	0	1	200	10	11	200	14	15				
	150,001-500,000	13	315	10	11	315	0	1	315	14	15	315	21	22				
	500,001 and over	13	500	14	15	500	0	1	500	21	22	315	21	22				

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3.0		3.1.1 & 3.1.2			
Inspection Stage Finished Good (Over	Sterility	Non Sterile	Category	Medical Examination & Medical Surgical	

Internal Physical Testing									
Parameter	Single Samp	ling Plan	Samula Sira	Acceptance	e / Tolerance	Evaguanay			
rarameter	Inspection Level	AQL	Sample Size	Ac	Re	Frequency			
Di	S2	2.5	20 pcs*	1	2	Per Size			
Dimension ** (mm)	S2	4.0	13 pcs	1	2	Per Size			
	N/A		10 pcs average	Follow QS-GC		Per Size			
Glove Weight (gram)	N/A		13 pcs by pcs*	1	2	Per Size			
	N/A		20 pcs by pcs*	1	2	Per Size			
Counting (pcs)	N/A		13 inners	Follow	QS-GLC	Per Size			
Layering	N/A		13 inners	0	1	Per Size			
Product Packaging Defects	N/A		13 cartons / 13 inners	0	1	Per Size			

- 1. Lab testing (e.g. physical properties and powder) shall refer to Finished Good Inspection.
- 2. \* upon customer request or depends on control by individual factory.
- 3. \*\* is referring to physical dimension checking which include: Length, Palm width and Thickness (beading\*, cuff edge\*, cuff\*, palm & fingertip).
- 4. Sample size (ctn per batch): Draw out all carton for inspection if total carton per batch <13 cartons / might also different depends on customer request or depends on control by individual factory.

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3.0		3.	& 3.2.2		
Inspection Stage Fini	ished Good (Overall)	Sterility	Sterile	Category	Medical Examination & Medical Surgical

	Batch Size	Sample Size	Acceptance											
Inspection Method Pcs/pair				Holes <sup>C</sup>			Critical Defect <sup>C</sup>		Major Visual <sup>C</sup>			Minor Visual <sup>C</sup>		
	Pag/pair	Ctn	Single N	Iormal Sampli	ing Plan	Single N	Normal Sampl	ing Plan	Single N	Jormal Sampl	ing Plan	Single N	Vormal Sampl	Re 6 8
	Method Pcs/pair per Batch			G I, AQL 1.5			G I, AQL N/A			G I, AQL 2.5			G I, AQL 4.0	
		Pcs/pair per Batch	Ac	Re	Pcs/pair per Batch	Ac	Re	Pcs/pair per Batch	Ac	Re	Pcs/pair per Batch	Ac	Re	
	1,201 - 3,200	All	50	2	3	50	0	1	50	3	4	50	5	6
	3,201 - 10,000	All	80	3	4	80	0	1	80	5	6	80	7	8
Water Tight Test / Air	10,001 - 35,000	13	125	5	6	125	0	1	125	7	8	125	10	11
Pump Test / Visual Test	35,001 – 150,000	13	200	7	8	200	0	1	200	10	11	200	14	15
	150,001-500,000	13	315	10	11	315	0	1	315	14	15	315	21	22
	500,001 and over	13	500	14	15	500	0	1	500	21	22	315	21	22

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3.0		3.	.2	3.2.1 & 3.2.2			
Inspection Stage Finishe	d Good (Overall)	Sterility	Sterile	Category	Medical Examination & Medical Surgical		

Internal Physical Testing										
Parameter	Single Samp	pling Plan	Sample Size	Acceptanc	e / Tolerance	Frequency				
	Inspection Level	AQL		Ac	Re	1 ,				
Dimonoi on ** (mm)	S2	2.5	20 pcs*	1	2	Per Size				
Dimension ** (mm)	S2	4.0	13 pcs	1	2	Per Size				
	N/A	A	10 pcs average	Follov	v QS-GC	Per Size				
Glove Weight (gram)	N/A	A	13 pcs by pcs*	1	1 2 Per					
	N/A	A	20 pcs by pcs*	1	2	Per Size				
Counting (pcs)	N/A	A	13 inners	Follow	QS-GLC	Per Size				
Layering	N/z	A	13 inners	0	1	Per Size				
Product Packaging Defects	N/A	A	13 cartons / 13 inners	0	1	Per Size				

- 1. Lab testing (e.g. physical properties and powder) shall refer to Finished Good Inspection.
- 2. \* is referring to upon customer request or depends on control by individual factory.
- 3. \*\* is referring to physical dimension checking which include: Length, Palm width and Thickness (beading\*, cuff edge\*, cuff\*, palm & fingertip).
- 4. Sample size (ctn per batch): Draw out all carton for inspection if total carton per batch <13 cartons / might also different depends on customer request or depends on control by individual factory.

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## **SECTION B: REFERENCES**

1.0 References

Nil

2.0 Appendices

Nil

3.0 Records

Nil

