

GL PQC S07: INSPECTION PLAN – GENERAL

VERSION HISTORY				
VERSION	APPROVED BY	EFFECTIVE DATE	DESCRIPTION OF CHANGE	AUTHOR
1.0	Eva Vinoni Mustafa	01/01/2019	New Issue: Convert conventional Documented Information to TG FOCUS	Tuan Robiatul Adawiyah
1.1	Eva Vinoni Mustafa	01/02/2019	Adding IP for AQL 2.5 and replace disposal IP with AQL 4.0 IP. Change physical testing frequency for medical exam & non medical glove(gripness, smelly, donning/tearing, powder residue test, dispensing, white cloth)	Tuan Robiatul Adawiyah

DOCUMENTED SPECIFICATION (DS)

TABLE OF CONTENTS

	PAGE
Revision History -----	1
Table of Content -----	2-5
Section A: SPECIFICATION -----	6 – 101
1.0 Semi Finished Good Inspection	
1.1 Non Sterile Gloves -----	
1.1.1 Medical Examination	
1.1.1.1 USA Medical	
1.1.1.2 Premium Medical	
1.1.1.3 Premium Medical Uganda	
1.1.1.4 Premium & Standard Medical Japan/Korea & Dental Application	
1.1.1.5 Standard Medical	
1.1.2 Medical Surgical	
1.1.2.1 Premium Medical	
1.1.2.2 Standard Medical	
1.1.3 Industrial	
1.1.3.1 Household Glove	
1.1.3.2 Household Glove (PPE)	
1.1.3.3 Premium Offline Double Chlorination (ODC)	
1.1.3.4 Standard Offline Double Chlorination (ODC)	
1.1.4 Clean Room	
1.1.4.1 Standard Clean Room	
1.1.5 Non Medical, CPE, TPE	
1.1.5.1 Premium Thermoplastic Elastomer Glove (TPE) M26	
1.1.5.2 Standard Cast Polyethylene Glove (CPE) & Thermoplastic Elastomer Glove (TPE) M26	
1.1.5.3 Standard Cast Polyethylene Glove (CPE) F5	

1.2 Sterile Gloves -----

- 1.2.1 Medical Examination
 - 1.2.1.1 Premium Medical
 - 1.2.1.2 Standard Medical
- 1.2.2 Medical Surgical
 - 1.2.2.1 Premium Medical
 - 1.2.2.2 Standard Medical

2.0 Finished Good Inspection**2.1 Non Sterile Gloves** -----

- 2.1.1 Medical Examination
 - 2.1.1.1 USA Medical (Option 1 & Option 2)
 - 2.1.1.2 Premium Medical
 - 2.1.1.3 Premium Medical Uganda
 - 2.1.1.4 Premium & Standard Medical Japan/Korea & Dental Application (Option 1 & Option 2)
 - 2.1.1.5 Standard Medical
- 2.1.2 Medical Surgical
 - 2.1.2.1 Premium Medical
 - 2.1.2.2 Standard Medical
- 2.1.3 Industrial
 - 2.1.3.1 Household Glove
 - 2.1.3.2 Household Glove (PPE)
 - 2.1.3.3 Premium Offline Double Chlorination (ODC)
 - 2.1.3.4 Standard Offline Double Chlorination (ODC)
- 2.1.4 Clean Room
 - 2.1.4.1 Standard Clean Room

2.1.5 Non Medical, CPE, TPE

2.1.5.1 AQL 2.5

2.1.5.2 AQL 4.0

2.1.5.3 2nd Grade and 3rd Grade

2.1.5.4 Premium Thermoplastic Elastomer Glove (TPE) M26

2.1.5.5 Standard Cast Polyethylene Glove (CPE) & Thermoplastic Elastomer Glove (TPE) M26

2.2 Sterile Gloves -----

2.2.1 Medical Examination

2.2.1.1 Premium Medical

2.2.1.2 Standard Medical

2.2.2 Medical Surgical

2.2.2.1 Premium Medical

2.2.2.2 Standard Medical

3.0 Finished Good Inspection (Overall)

- 3.1 Non Sterile Gloves -----
 - 3.1.1 Medical Examination
 - 3.1.2 Medical Surgical
- 3.2 Sterile Gloves -----
 - 3.2.1 Medical Examination
 - 3.2.2 Medical Surgical

Section B: REFERENCES & APPENDICES -----	102
1.0 Reference -----	102
2.0 Appendices-----	102
3.0 Records-----	102

1.0		1.1		1.1.1		1.1.1.1	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	USA Medical

Quality Inspection										
Inspection Method	Batch Size	Sample Size	Acceptance							
	Pcs per Batch	Pcs per Batch	Holes ^C		Critical Defect ^C		Major Visual ^{NC}		Minor Visual ^{NC}	
			Double Normal Sampling Plan		Double Normal Sampling Plan		Double Normal Sampling Plan		Double Normal Sampling Plan	
			S4, AQL 1.5		S4, AQL N/A		S4, AQL 2.5		S4, AQL 4.0	
			Ac	Re	Ac	Re	Ac	Re	Ac	Re
Water Tight Test & Visual Test	3,201-10,000	40	1	2	0	1	3	4	4	5

1.0		1.1		1.1.1		1.1.1.1	
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Examination	Classification	USA Medical

Internal Physical Testing															
Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
		Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)	**	S2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*	Black* Cloth	S1	4.0	3 pcs	0	1	Per Batch
	Length	S1	4.0	3 pcs	0	1	Per Batch	Smelly Test *		N/A		1 inner	0	1	Per Batch
Glove Weight (gram)		N/A		10 pcs average	Follow QS-GC		Per Batch	Gripness*		S1	4.0	3 pcs	0	1	Per Batch
		N/A		13 pcs by pcs*	1	2	Per Batch								
Donning and Tearing (as feedback only)		S1	4.0	3 pcs	0	1	Per Shift								
Counting (pcs)		N/A		1 inner	Follow QS-GLC		Per Shift								
Layering		N/A		1 inner	0	1	Per Batch								
Dispensing*		N/A		1 inner	0	1	Per Batch								
White cloth * (Black Glove)		S1	4.0	3 pcs	0	1	Per Batch								

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

1.0		1.1		1.1.1		1.1.1.2	
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium Medical

Quality Inspection										
Inspection Method	Batch Size	Sample Size	Acceptance							
	Pcs per Batch	Pcs per Batch	Holes ^C		Critical Defect ^C		Major Visual ^{NC}		Minor Visual ^{NC}	
			Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
			S4, AQL 1.5		S4, AQL N/A		S4, AQL 2.5		S4, AQL 4.0	
			Ac	Re	Ac	Re	Ac	Re	Ac	Re
Water Tight Test & Visual Test	3,201-10,000	32	1	2	0	1	2	3	3	4
	10,001–35,000	50	2	3	0	1	3	4	5	6

1.0		1.1		1.1.1		1.1.1.2	
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium Medical

Internal Physical Testing															
Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
		Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)	**	S2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*	Black Cloth *	S1	4.0	3 pcs	0	1	Per Batch
	Length	S1	4.0	3 pcs	0	1	Per Batch	Smelly Test*		N/A		1 inner	0	1	Per Batch
Glove Weight (gram)		N/A		10 pcs average	Follow QS-GC		Per Batch	Gripness*		S1	4.0	3 pcs	0	1	Per Batch
		N/A		13 pcs by pcs*	1	2	Per Batch								
Donning and Tearing (as feedback only)		S1	4.0	3 pcs	0	1	Per Shift								
Counting (pcs)		N/A		1 inner	Follow QS-GLC		Per Shift								
Layering		N/A		1 inner	0	1	Per Batch								
Dispensing*		N/A		1 inner	0	1	Per Batch								
White cloth (Black Glove)*		S1	4.0	3 pcs	0	1	Per Batch								

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

1.0		1.1		1.1.1		1.1.1.3	
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium Medical Uganda

Quality Inspection										
Inspection Method	Batch Size	Sample Size	Acceptance							
	Pcs per Batch	Pcs per Batch	Holes ^C		Critical Defect ^C		Major Visual ^{NC}		Minor Visual ^{NC}	
			Double Normal Sampling Plan		Double Normal Sampling Plan		Double Normal Sampling Plan		Double Normal Sampling Plan	
			S4, AQL 1.5		S4, AQL N/A		S4, AQL 2.5		S4, AQL 4.0	
			Ac	Re	Ac	Re	Ac	Re	Ac	Re
Water Tight Test & Visual Test	3,201-10,000	40	1	2	0	1	3	4	4	5

1.0		1.1		1.1.1		1.1.1.3	
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium Medical Uganda

Internal Physical Testing															
Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
		Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)	**	S2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*	Black Cloth*	S1	4.0	3 pcs	0	1	Per Batch
	Length	S1	4.0	3 pcs	0	1	Per Batch	Smelly Test *		N/A		1 inner	0	1	Per Batch
Glove Weight (gram)		N/A		10 pcs average	Follow QS-GC		Per Batch	Gripness*		S1	4.0	3 pcs	0	1	Per Batch
		N/A		13 pcs by pcs*	1	2	Per Batch								
Donning and Tearing (as feedback only)		S1	4.0	3 pcs	0	1	Per Shift								
Counting (pcs)		N/A		1 inner	Follow QS-GLC		Per Shift								
Layering		N/A		1 inner	0	1	Per Batch								
Dispensing*		N/A		1 inner	0	1	Per Batch								
White cloth (Black Glove)*		S1	4.0	3 pcs	0	1	Per Batch								

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

1.0		1.1		1.1.1		1.1.1.4	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Premium & Standard Medical Japan/Korea & Dental Application

Quality Inspection								
Inspection Method	Batch Size	Sample Size	Acceptance					
	Pcs per Batch	Pcs per Batch	Holes ^c		Critical Defect ^c		Major Visual ^c	Minor Visual ^c
			Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	Single Normal Sampling Plan
			S4, AQL 1.5		S4, AQL N/A		S4, AQL 2.5	
			Ac	Re	Ac	Re	Ac	Re
Water Tight Test/ Air Pump Test	3,201-10,000	32	1	2	0	0	2	3
	10,001 – 35,000	50	2	3	0	0	3	4

1.0		1.1		1.1.1		1.1.1.4	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Premium & Standard Medical Japan/Korea & Dental Application

Internal Physical Testing															
Parameter		Single Sampling Plan		Sample Size	Acceptance/Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/Tolerance		Frequency
		Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)	**	S2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*	Black Cloth *	S1	4.0	3 pcs	0	1	Per Batch
	Length	S1	4.0	3 pcs	0	1	Per Batch	Smelly Test *		N/A		1 inner	0	1	Per Batch
Glove Weight (gram)		N/A		10 pcs average	Follow QS-GC		Per Batch	Gripness*		S1	4.0	3 pcs	0	1	Per Batch
		N/A		13 pcs by pcs*	1	2	Per Batch								
Donning and Tearing (as feedback only)		S1	4.0	3 pcs	0	1	Per Shift								
Counting (pcs)		N/A		1 inner	Follow QS-GLC		Per Shift								
Layering		N/A		1 inner	0	1	Per Batch								
Dispensing*		N/A		1 inner	0	1	Per Batch								
White cloth (Black Glove)*		S1	4.0	3 pcs	0	1	Per Batch								

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

1.0		1.1		1.1.1		1.1.1.5	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Standard Medical

Quality Inspection										
Inspection Method	Batch Size	Sample Size	Acceptance							
	Pcs per Batch	Pcs per Batch	Holes ^C		Critical Defect ^C		Major Visual ^{NC}		Minor Visual ^{NC}	
			Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
			S4, AQL 1.5		S4, AQL N/A		S4, AQL 2.5		S4, AQL 4.0	
			Ac	Re	Ac	Re	Ac	Re	Ac	Re
Air Pump Test	3,201-10,000	32	1	2	0	1	2	3	3	4
	10,001 – 35,000	50	2	3	0	1	3	4	5	6

1.0		1.1		1.1.1		1.1.1.5	
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Examination	Classification	Standard Medical

Internal Physical Testing															
Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
		Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)	**	S2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*	Black Cloth *	S1	4.0	3 pcs	0	1	Per Batch
	Length	S1	4.0	3 pcs	0	1	Per Batch	Smelly Test *		N/A		1 inner	0	1	Per Batch
Glove Weight (gram)		N/A		10 pcs average	Follow QS-GC		Per Batch	Gripness*		S1	4.0	3 pcs	0	1	Per Batch
		N/A		13 pcs by pcs*	1	2	Per Batch								
Donning and Tearing (as feedback only)		S1	4.0	3 pcs	0	1	Per Shift								
Counting (pcs)		N/A		1 inner	Follow QS-GLC		Per Shift								
Layering		N/A		1 inner	0	1	Per Batch								
Dispensing*		N/A		1 inner	0	1	Per Batch								
White cloth (Black Glove)*		S1	4.0	3 pcs	0	1	Per Batch								

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

1.0		1.1		1.1.2		1.1.2.1	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Premium Medical

Quality Inspection (Powdered & Polymer Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
		G I, AQL 1.0			G I, AQL N/A			G I, AQL 2.5			G I, AQL 4.0		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	10,001 – 35,000	125	3	4	125	0	1	125	7	8	125	10	11

Quality Inspection (Chlorinated Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan		
		S 4, AQL 1.5			S 4, AQL N/A			S 4, AQL 2.5			S 4, AQL 4.0		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	1,201 – 10,000	50	1	2	50	0	1	50	2	3	50	3	4

1.0		1.1		1.1.2		1.1.2.1	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Premium Medical

Internal Physical Testing													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection	AQL		Ac	Re			Inspection	AQL		Ac	Re	
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs / pcs by pcs*	Follow QS-GC		Per Batch
Length	S 2	4.0	13 pcs	1	2	Per Shift							
	S 1	4.0	3 pcs	0	1	Per Batch	Counting (pcs)	N/A					
Palm Width	S 2	4.0	13 pcs	1	2	Per Shift	Layering						
Fingertip	S 2	4.0	13 pcs	1	2	Per Shift	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Shift	Donning and Tearing (<i>as feedback only</i>)	S 1	4.0	3 pcs	0	1	Per Batch
Cuff	S 2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*	G I	N/A	2 pcs	0	1	Per Batch
	S 1	4.0	3 pcs	0	1	Per Batch	Gripness*	N/A					
Cuff Edge/Wrist*	N/A						Dispensing*						
Bead Diameter*													Smelly Test *

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

1.0		1.1		1.1.2		1.1.2.1	
<i>Inspection Stage</i>	Semi FG (Pre-packing)	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Premium Medical

Quality Inspection (Powdered & Polymer Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
		G I, AQL 1.0			G I, AQL N/A			N/A			N/A		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test (From SFG of Standard Medical)	10,001 – 35,000	125	3	4	125	0	1	N/A			N/A		

Quality Inspection (Chlorinated Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^C			Minor Visual ^C		
		Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan		
		G I, AQL 1.5			G I, AQL N/A			G I, AQL 2.5			G I, AQL 2.5		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	10,001 – 35,000	125	3	4	125	0	1	125	5	6	125	5	6

1.0		1.1		1.1.2		1.1.2.1	
<i>Inspection Stage</i>	Semi FG (Pre-packing)	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Premium Medical

Internal Physical Testing (Chlorinated Powder Free)														
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re		
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs / pcs by pcs*	Follow QS-GC		Per Batch	
Length	S 2	4.0	13 pcs	1	2	Per Size								
	S 1	4.0	N/A				Counting (pcs)	N/A						
Palm Width	S 2	4.0	13 pcs	1	2	Per Size	Layering							
Fingertip	S 2	4.0	13 pcs	1	2	Per Size	Sticking							
Palm	S 2	4.0	13 pcs	1	2	Per Size	Donning and Tearing (as feedback only)	S 1	2.5	5	0	1	Per Size	
Cuff	S 2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*	N/A						
	S 1	4.0	N/A				Gripness*							
Cuff Edge/Wrist*	N/A						Dispensing*							
Bead Diameter*							Odor Test *							

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

1.0		1.1		1.1.2		1.1.2.2	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Standard Medical

Quality Inspection (Powdered & Polymer Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
		G I, AQL 1.0			G I, AQL N/A			N/A			N/A		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Air Pump Test	10,001 – 35,000	125	3	4	125	0	1	125	7	8	125	10	11

Quality Inspection (Chlorinated Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^C			Minor Visual ^C		
		Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan		
		G I, AQL 1.5			G I, AQL N/A			G I, AQL 2.5			G I, AQL 2.5		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	10,001 – 35,000	125	3	4	125	0	1	125	5	6	125	5	6

1.0		1.1		1.1.2		1.1.2.2	
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Medical Surgical	Classification	Standard Medical

Internal Physical Testing (Chlorinated Powder Free)													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs / pcs by pcs*	Follow QS-GC		Per Batch
Length	S 2	4.0	13 pcs	1	2	Per Size							
	S 1	4.0	N/A				Counting (pcs)	N/A					
Palm Width	S 2	4.0	13 pcs	1	2	Per Size	Layering						
Fingertip	S 2	4.0	13 pcs	1	2	Per Size	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Size	Donning and Tearing (as feedback only)	S 1	2.5	5	0	1	Per Size
Cuff	S 2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*	N/A					
	S 1	4.0	N/A				Gripness*						
Cuff Edge/Wrist*	N/A						Dispensing*						
Bead Diameter*							Odor Test *						

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

1.0		1.1		1.1.2		1.1.2.2	
<i>Inspection Stage</i>	Semi FG (Pre-packing)	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Standard Medical

Quality Inspection (Powdered & Polymer Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
		N/A			N/A			N/A			N/A		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	10,001 – 35,000	N/A			N/A			N/A			N/A		

Quality Inspection (Chlorinated Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^C			Minor Visual ^C		
		Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan		
		G I, AQL 1.5			G I, AQL N/A			G I, AQL 2.5			G I, AQL 2.5		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Visual Test	10,001 – 35,000	125	3	4	125	0	1	125	5	6	125	5	6

1.0		1.1		1.1.2		1.1.2.2	
Inspection Stage	Semi FG (Pre-packing)	Sterility	Non Sterile	Category	Medical Surgical	Classification	Standard Medical

Internal Physical Testing (Chlorinated Powder Free)														
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re		
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs / pcs by pcs*	Follow QS-GC		Per Batch	
Length	S 2	4.0	13 pcs	1	2	Per Size								
	S 1	4.0	N/A				Counting (pcs)	N/A						
Palm Width	S 2	4.0	13 pcs	1	2	Per Size	Layering							
Fingertip	S 2	4.0	13 pcs	1	2	Per Size	Sticking							
Palm	S 2	4.0	13 pcs	1	2	Per Size	Donning and Tearing <i>(as feedback only)</i>	S 1	2.5	5	0	1	Per Size	
Cuff	S 2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*	N/A						
	S 1	4.0	N/A				Gripness*							
Cuff Edge/Wrist*	N/A						Dispensing*							
Bead Diameter*							Smelly Test *							

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

1.0		1.1		1.1.3		1.1.3.1	
Inspection Stage	Semi FG (Before Sealing)	Sterility	Non Sterile	Category	Industrial	Classification	Household Glove

Quality Inspection by size								
Inspection Method	Batch Size	Sample Size	Acceptance					
	Pcs per Batch	Pcs per Batch	Holes ^C		Critical Defect ^C		Major Visual ^C	
			Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
			S3, AQL 4.0		S3, AQL 4.0		S3, AQL 4.0	
			Ac	Re	Ac	Re	Ac	Re
Air Pump Test/Visual Test	3,201-35,000	20 pcs	2	3	0	1	2	3
	35,001 – 150,000	32 pcs	3	4	0	1	3	4

Internal Physical Testing													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Dimension ** (mm)	S2	4.0	13 pcs	1	2	Per Size	Glove Weight (gram)	N/A		1 pcs	Follow QS-GC		Per Batch

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

1.0		1.1		1.1.3		1.1.3.2	
<i>Inspection Stage</i>	Semi FG (Before Sealing)	<i>Sterility</i>	Non Sterile	<i>Category</i>	Industrial	<i>Classification</i>	Household Glove (PPE)

Quality Inspection										
Inspection Method	Batch Size	Sample Size	Acceptance							
	Pcs per Batch	Pcs per Batch / Side	Holes		Critical Defect		Major Visual		Minor Visual	
			Single Normal Sampling Plan							
			S4, AQL 1.5		S4, AQL N/A		S4, AQL 2.5		S4, AQL 4.0	
			Acc	Rej	Acc	Rej	Acc	Rej	Acc	Rej
Air Pump Test	3,201 - 10,000	32	1	2	0	1	2	3	3	4

Internal Physical Testing													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Dimension **(mm)	S2	4.0	13 pcs	1	2	Per Size	Glove Weight (gram)	N/A		1 pcs	Follow QS-GC		Per Batch

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

1.0		1.1		1.1.3		1.1.3.3	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Non Sterile	<i>Category</i>	Industrial	<i>Classification</i>	Premium Offline Double Chlorination

Quality Inspection										
Inspection Method	Batch Size	Sample Size	Acceptance							
	Pcs per Batch	Pcs per Batch	Holes ^C		Critical Defect ^C		Major Visual ^{NC}		Minor Visual ^{NC}	
			Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
			S4, AQL 1.5		S4, AQL N/A		S4, AQL 2.5		S4, AQL 4.0	
			Ac	Re	Ac	Re	Ac	Re	Ac	Re
Water Tight Test	3,201-10,000	32	1	2	0	1	2	3	3	4
	10,001 – 35,000	50	2	3	0	1	3	4	5	6

1.0		1.1		1.1.3		1.1.3.3	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Non Sterile	<i>Category</i>	Industrial	<i>Classification</i>	Premium Offline Double Chlorination

Internal Physical Testing															
Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
		Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)	**	S2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test	Black Cloth	N/A					
	Length	S1	4.0	3 pcs	0	1	Per Batch	Smelly Test							
Glove Weight (gram)		N/A		10 pcs average	Follow QS-GC		Per Batch	Gripness*		S4	4.0	3 pcs	0	1	Per Batch
		N/A		13 pcs by pcs*	1	2	Per Batch			S4	0.65	32 pcs	0	1	Per Batch
Donning and Tearing <i>(as feedback only)</i>		S1	4.0	3 pcs	0	1	Per Batch								
Counting (pcs)		N/A													
Layering		N/A													
Dispensing		N/A													
White cloth (Black Glove)		N/A													

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

1.0		1.1		1.1.3		1.1.3.4	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Non Sterile	<i>Category</i>	Industrial	<i>Classification</i>	Standard Offline Double Chlorination

Quality Inspection										
Inspection Method	Batch Size	Sample Size	Acceptance							
	Pcs per Batch	Pcs per Batch	Holes ^C		Critical Defect ^C		Major Visual ^{NC}		Minor Visual ^{NC}	
			Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
			S4, AQL 1.5		S4, AQL N/A		S4, AQL 2.5		S4, AQL 4.0	
			Ac	Re	Ac	Re	Ac	Re	Ac	Re
Air Pump Test	3,201-10,000	32	1	2	0	1	2	3	3	4
	10,001 – 35,000	50	2	3	0	1	3	4	5	6

1.0		1.1		1.1.3		1.1.3.4	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Non Sterile	<i>Category</i>	Industrial	<i>Classification</i>	Standard Offline Double Chlorination

Internal Physical Testing															
Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
		Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)	**	S2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test	Black Cloth	N/A					
	Length	S1	4.0	3 pcs	0	1	Per Batch	Smelly Test							
Glove Weight (gram)		N/A		10 pcs average	Follow QS-GC		Per Batch	Gripness*		S4	4.0	3 pcs	0	1	Per Batch
		N/A		13 pcs by pcs*	1	2	Per Batch			S4	0.65	32 pcs	0	1	Per Batch
Donning and Tearing <i>(as feedback only)</i>		S1	4.0	3 pcs	0	1	Per Batch								
Counting (pcs)		N/A													
Layering		N/A													
Dispensing		N/A													
White cloth (Black Glove)		N/A													

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

1.0		1.1		1.1.4		1.1.4.1	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Non Sterile	<i>Category</i>	Cleanroom	<i>Classification</i>	Standard Cleanroom

Quality Inspection										
Inspection Method	Batch Size	Sample Size	Acceptance							
	Pcs per Batch	Pcs per Batch	Holes ^C		Critical Defect ^C		Major Visual ^{NC}		Minor Visual ^{NC}	
			Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
			S4, AQL 1.5		S4, AQL N/A		S4, AQL 2.5		S4, AQL 4.0	
			Ac	Re	Ac	Re	Ac	Re	Ac	Re
Visual Test	3,201-10,000	32	1	2	0	1	2	3	3	4
	10,001 – 35,000	50	2	3	0	1	3	4	5	6

1.0		1.1		1.1.4		1.1.4.1	
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Cleanroom	Classification	Standard Cleanroom

Internal Physical Testing															
Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
		Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)	**	S2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test	Black Cloth	N/A					
	Length	S1	4.0	3 pcs	0	1	Per Batch	Smelly Test							
Glove Weight (gram)		N/A		10 pcs average	Follow QS-GC		Per Batch	Gripness*		S4	4.0	3 pcs	0	1	Per Batch
		N/A		13 pcs by pcs*	1	2	Per Batch			S4	0.65	32 pcs	0	1	Per Batch
Donning and Tearing (as feedback only)		S1	4.0	3 pcs	0	1	Per Batch								
Counting (pcs)		N/A													
Layering		N/A													
Dispensing		N/A													
White cloth (Black Glove)		N/A													

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

1.0		1.1			1.1.5			1.1.5.1		
Inspection Stage	Semi FG	Sterility	Non Sterile		Category	Non Medical		Classification	Premium TPE (M26)	

Quality Inspection										
Inspection Method	Batch Size	Sample Size	Acceptance							
	Pcs per Batch	Pcs per Batch	Holes ^C		Critical Defect ^C		Major Visual ^{NC}		Minor Visual ^{NC}	
			Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
			S4, AQL 1.5		S4, AQL N/A		S4, AQL 1.5		S4, AQL 2.5	
			Ac	Re	Ac	Re	Ac	Re	Ac	Re
Water Tight Test	3,201-10,000	13	0	1	0	1	0	1	1	2
Visual Test		200	7	8	0	1	7	8	10	11

1.0		1.1		1.1.5		1.1.5.1	
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Non Medical	Classification	Premium TPE (M26)

Internal Physical Testing														
Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
		Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Dimension (mm)	***	S2	4.0	13 pcs	1	2	Per Shift	Donning & Sealing Test	S1	4.0	5 pcs	0	1	Per Batch
	Length	S1	4.0	3 pcs	0	1	Per Shift	Visual Powder Residue Test**	N/A					
Glove Weight (gram)		N/A		Ave 10 pcs by pcs**	-0.1 g, +0.1 g,		Per Batch	Gripness**	N/A					
Counting (pcs)		N/A		1 inner	-1 pc, +1 pc		Per Shift	Dispensing**	N/A		1 inner	N/A		Per Batch
Layering		N/A		1 inner	0	1	Per Shift	Odor Test**	N/A					

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Refer to international standard	Refer to customer requirement	Dimension checking inclusive: Length, Palm width and Thickness (beading**, cuff edge**, cuff**, palm & fingertip)	Not Applicable	Cumulative	Non-Cumulative

1.0		1.1		1.1.5		1.1.5.2	
Inspection Stage	Semi FG	Sterility	Non Sterile	Category	Non-Medical	Classification	Standard CPE & TPE (M26)

Quality Inspection										
Inspection Method	Batch Size	Sample Size	Acceptance							
	Pcs per Batch	Pcs per Batch	Holes ^C		Critical Defect ^C		Major Visual ^{NC}		Minor Visual ^{NC}	
			Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
			GII, AQL 1.5		GII, AQL N/A		GII, AQL 1.5		GII, AQL 2.5	
			Ac	Re	Ac	Re	Ac	Re	Ac	Re
Visual Test	3,201-10,000	200	7	8	0	1	7	8	10	11

Internal Physical Testing														
Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
		Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Dimension (mm)	***	S2	4.0	13 pcs	1	2	Per Shift	Donning & Sealing Test	S1	4.0	5 pcs	0	1	Per Batch
	Length	S1	4.0	3 pcs	0	1	Per Shift	Visual Powder Residue Test**	N/A					
Glove Weight (gram)		N/A		Ave 10 pcs by pcs**	-0.1 g, +0.1 g,		Per Batch	Gripness**	N/A					
Counting (pcs)		N/A		1 inner	-1 pc, +1 pc		Per Shift	Dispensing**	N/A		1 inner	N/A		Per Batch
Layering		N/A		1 inner	0	1	Per Shift	Odor Test**	N/A					

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Refer to international standard	Refer to customer requirement	Dimension checking inclusive: Length, Palm width and Thickness (beading**, cuff edge**, cuff**, palm & fingertip)	Not Applicable	Cumulative	Non-Cumulative

1.0		1.1		1.1.5		1.1.5.3	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Non Sterile	<i>Category</i>	Non Medical	<i>Classification</i>	Standard CPE (F5)

Quality Inspection										
Inspection Method	Batch Size	Sample Size	Acceptance							
	Pcs per Batch	Pcs per Batch	Visible Hole		Critical Visual		Major Visual		Minor Visual	
			Single Sampling Plan		Single Sampling Plan		Single Sampling Plan		Single Sampling Plan	
			GI, AQL 1.5		GI, AQL 1.5		GI, AQL 2.5		GI, AQL 4.0	
			Ac	Re	Ac	Re	Ac	Re	Ac	Re
Visual Test	24,000	125	5	6	5	6	7	8	10	11

1.0		1.1		1.1.5		1.1.5.3	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Non Sterile	<i>Category</i>	Non Medical	<i>Classification</i>	Standard CPE (F5)

Internal Physical Testing						
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re	
Glove Length (mm)	S2	4.0	13 pcs	1	2	Per Batch
Glove Weight (gram)	S2	4.0	3 inners/ polybags	0	1	Per Batch
Glove Sealing (Blow Test) (as feedback only)	N/A		5 pcs	0	1	Per Batch
Counting (pcs)	S2	4.0	3 inners/ polybags	0	1	Per Batch
Glove Arrangement In Dispenser (as feedback only)	N/A		3 inners/ polybags	0	1	Per Batch
Physical Properties (as feedback only)	S2	4.0	5 pcs sample from each casting machine	0	1	Per Week

1.0		1.2		1.2.1		1.2.1.1	
Inspection Stage	Semi FG	Sterility	Sterile	Category	Medical Examination	Classification	Premium Medical

Quality Inspection (Powdered & Polymer Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
		G I, AQL 1.0			G I, AQL N/A			G I, AQL 2.5			G I, AQL 4.0		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	10,001 – 35,000	125	3	4	125	0	1	125	7	8	125	10	11

Quality Inspection (Chlorinated Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan		
		S 4, AQL 1.5			S 4, AQL N/A			S 4, AQL 2.5			S 4, AQL 4.0		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	1,201 – 10,000	50	1	2	50	0	1	50	2	3	50	3	4

1.0		1.2		1.2.1		1.2.1.1	
Inspection Stage	Semi FG	Sterility	Sterile	Category	Medical Examination	Classification	Premium Medical

Internal Physical Testing													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection	AQL		Ac	Re			Inspection	AQL		Ac	Re	
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs / pcs by pcs*	Follow QS-GC		Per Batch
Length	S 2	4.0	13 pcs	1	2	Per Shift							
	S 1	4.0	3 pcs	0	1	Per Batch	Counting (pcs)	N/A					
Palm Width	S 2	4.0	13 pcs	1	2	Per Shift	Layering						
Fingertip	S 2	4.0	13 pcs	1	2	Per Shift	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Shift	Donning and Tearing (<i>as feedback only</i>)	S 1	4.0	3 pcs	0	1	Per Batch
Cuff	S 2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*	G I	N/A	2 pcs	0	1	Per Batch
	S 1	4.0	3 pcs	0	1	Per Batch	Gripness*	N/A					
Cuff Edge/Wrist*	N/A						Dispensing*						
Bead Diameter*													Smelly Test *

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

1.0		1.2		1.2.1		1.2.1.1	
<i>Inspection Stage</i>	Semi FG (Pre-packing)	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Premium Medical

Quality Inspection (Powdered & Polymer Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
		G I, AQL 1.0			G I, AQL N/A			N/A			N/A		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test (From SFG of Standard Medical)	10,001 – 35,000	125	3	4	125	0	1	N/A			N/A		

Quality Inspection (Chlorinated Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^C			Minor Visual ^C		
		Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan		
		G I, AQL 1.5			G I, AQL N/A			G I, AQL 2.5			G I, AQL 2.5		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	10,001 – 35,000	125	3	4	125	0	1	125	5	6	125	5	6

1.0		1.2		1.2.1		1.2.1.1	
Inspection Stage	Semi FG (Pre-packing)	Sterility	Sterile	Category	Medical Examination	Classification	Premium Medical

Internal Physical Testing (Chlorinated Powder Free)													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs / pcs by pcs*	Follow QS-GC		Per Batch
Length	S 2	4.0	13 pcs	1	2	Per Size							
	S 1	4.0	N/A				Counting (pcs)	N/A					
Palm Width	S 2	4.0	13 pcs	1	2	Per Size	Layering						
Fingertip	S 2	4.0	13 pcs	1	2	Per Size	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Size	Donning and Tearing (as feedback only)	S 1	2.5	5	0	1	Per Size
Cuff	S 2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*	N/A					
	S 1	4.0	N/A				Gripness*						
Cuff Edge/Wrist*	N/A						Dispensing*						
Bead Diameter*							Odor Test *						

Remarks:

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

1.0		1.2		1.2.1		1.2.1.2	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Standard Medical

Quality Inspection (Powdered & Polymer Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
		G I, AQL 1.0			G I, AQL N/A			G I, AQL 2.5			G I, AQL 4.0		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Air Pump Test	10,001 – 35,000	125	3	4	125	0	1	125	7	8	125	10	11

Quality Inspection (Chlorinated Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan		
		S 4, AQL 1.5			S 4, AQL N/A			S 4, AQL 2.5			S 4, AQL 4.0		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Air Pump Test	1,201 – 10,000	50	1	2	50	0	1	50	2	3	50	3	4

1.0		1.2		1.2.1		1.2.1.2	
Inspection Stage	Semi FG	Sterility	Sterile	Category	Medical Examination	Classification	Standard Medical

Internal Physical Testing													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs / pcs by pcs*	Follow QS-GC		Per Batch
Length	S 2	4.0	13 pcs	1	2	Per Shift							
	S 1	4.0	3 pcs	0	1	Per Batch	Counting (pcs)	N/A					
Palm Width	S 2	4.0	13 pcs	1	2	Per Shift	Layering						
Fingertip	S 2	4.0	13 pcs	1	2	Per Shift	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Shift	Donning and Tearing <i>(as feedback only)</i>	S 1	4.0	3 pcs	0	1	Per Batch
Cuff	S 2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*	G I	N/A	2 pcs	0	1	Per Batch
	S 1	4.0	3 pcs	0	1	Per Batch	Gripness*	N/A					
Cuff Edge/Wrist*	N/A						Dispensing*						
Bead Diameter*							N/A						Smelly Test *

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

1.0		1.2		1.2.1		1.2.1.2	
<i>Inspection Stage</i>	Semi FG (Pre-packing)	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Standard Medical

Quality Inspection (Powdered & Polymer Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
		N/A			N/A			N/A			N/A		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water tight test	10,001 – 35,000	N/A			N/A			N/A			N/A		

Quality Inspection (Chlorinated Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^C			Minor Visual ^C		
		Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan		
		G I, AQL 1.5			G I, AQL N/A			G I, AQL 2.5			G I, AQL 2.5		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Visual Test	10,001 – 35,000	125	3	4	125	0	1	125	5	6	125	5	6

1.0		1.2		1.2.1		1.2.1.2	
Inspection Stage	Semi FG (Pre-packing)	Sterility	Sterile	Category	Medical Examination	Classification	Standard Medical

Internal Physical Testing (Chlorinated Powder Free)														
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re		
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs / pcs by pcs*	Follow QS-GC		Per Batch	
Length	S 2	4.0	13 pcs	1	2	Per Size								
	S 1	4.0	N/A				Counting (pcs)	N/A						
Palm Width	S 2	4.0	13 pcs	1	2	Per Size	Layering							
Fingertip	S 2	4.0	13 pcs	1	2	Per Size	Sticking							
Palm	S 2	4.0	13 pcs	1	2	Per Size	Donning and Tearing <i>(as feedback only)</i>	S 1	2.5	5	0	1	Per Size	
Cuff	S 2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*	N/A						
	S 1	4.0	N/A				Gripness*							
Cuff Edge/Wrist*	N/A						Dispensing*							
Bead Diameter*							Smelly Test *							

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

1.0		1.2		1.2.2		1.2.2.1	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Premium Medical

Quality Inspection (Powdered & Polymer Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
		G I, AQL 1.0			G I, AQL N/A			G I, AQL 2.5			G I, AQL 4.0		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	10,001 – 35,000	125	3	4	125	0	1	125	7	8	125	10	11

Quality Inspection (Chlorinated Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan		
		S 4, AQL 1.5			S 4, AQL N/A			S 4, AQL 2.5			S 4, AQL 4.0		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	1,201 – 10,000	50	1	2	50	0	1	50	2	3	50	3	4

1.0		1.2		1.2.2		1.2.2.1	
Inspection Stage	Semi FG	Sterility	Sterile	Category	Medical Surgical	Classification	Premium Medical

Internal Physical Testing													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection	AQL		Ac	Re			Inspection	AQL		Ac	Re	
Dimension (mm)							Glove Weight (gram)	N/A	Ave 10 pcs / pcs by pcs*	Follow QS-GC	Per Batch		
Length	S 2	4.0	13 pcs	1	2	Per Shift							
	S 1	4.0	3 pcs	0	1	Per Batch	Counting (pcs)	N/A					
Palm Width	S 2	4.0	13 pcs	1	2	Per Shift	Layering						
Fingertip	S 2	4.0	13 pcs	1	2	Per Shift	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Shift	Donning and Tearing (<i>as feedback only</i>)	S 1	4.0	3 pcs	0	1	Per Batch
Cuff	S 2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*	G I	N/A	2 pcs	0	1	Per Batch
	S 1	4.0	3 pcs	0	1	Per Batch	Gripness*	N/A					
Cuff Edge/Wrist*	N/A						Dispensing*						
Bead Diameter*							Smelly Test *						

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

1.0		1.2		1.2.2		1.2.2.1	
<i>Inspection Stage</i>	Semi FG (Pre-packing)	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Premium Medical

Quality Inspection (Powdered & Polymer Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
		G I, AQL 1.0			G I, AQL N/A			N/A			N/A		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test (From SFG of Standard Medical)	10,001 – 35,000	125	3	4	125	0	1	N/A			N/A		

Quality Inspection (Chlorinated Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^C			Minor Visual ^C		
		Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan		
		G I, AQL 1.5			G I, AQL N/A			G I, AQL 2.5			G I, AQL 2.5		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	10,001 – 35,000	125	3	4	125	0	1	125	5	6	125	5	6

1.0		1.2		1.2.2		1.2.2.1	
Inspection Stage	Semi FG (Pre-packing)	Sterility	Sterile	Category	Medical Surgical	Classification	Premium Medical

Internal Physical Testing (Chlorinated Powder Free)													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs / pcs by pcs*	Follow QS-GC		Per Batch
Length	S 2	4.0	13 pcs	1	2	Per Size							
	S 1	4.0	N/A				Counting (pcs)	N/A					
Palm Width	S 2	4.0	13 pcs	1	2	Per Size	Layering						
Fingertip	S 2	4.0	13 pcs	1	2	Per Size	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Size	Donning and Tearing <i>(as feedback only)</i>	S 1	2.5	5	0	1	Per Size
Cuff	S 2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*	N/A					
	S 1	4.0	N/A				Gripness*						
Cuff Edge/Wrist*	N/A						Dispensing*						
Bead Diameter*							Odor Test *						

Remarks:

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

1.0		1.2		1.2.2		1.2.2.2	
<i>Inspection Stage</i>	Semi FG	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Standard Medical

Quality Inspection (Powdered & Polymer Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
		G I, AQL 1.0			G I, AQL N/A			G I, AQL 2.5			G I, AQL 4.0		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Air Pump Test	10,001 – 35,000	125	3	4	125	0	1	125	7	8	125	10	11

Quality Inspection (Chlorinated Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan		
		S 4, AQL 1.5			S 4, AQL N/A			S 4, AQL 2.5			S 4, AQL 4.0		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Air Pump Finger	1,201 – 10,000	50	1	2	50	0	1	50	2	3	50	3	4

1.0			1.2				1.2.2			1.2.2.2			
Inspection Stage		Semi FG	Sterility		Sterile		Category	Medical Surgical		Classification		Standard Medical	
Internal Physical Testing													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs / pcs by pcs*	Follow QS-GC		Per Batch
Length	S 2	4.0	13 pcs	1	2	Per Shift							
	S 1	4.0	3 pcs	0	1	Per Batch	Counting (pcs)	N/A					
Palm Width	S 2	4.0	13 pcs	1	2	Per Shift	Layering						
Fingertip	S 2	4.0	13 pcs	1	2	Per Shift	Sticking						
Palm	S 2	4.0	13 pcs	1	2	Per Shift	Donning and Tearing (as feedback only)	S 1	4.0	3 pcs	0	1	Per Batch
Cuff	S 2	4.0	13 pcs	1	2	Per Shift	Visual Powder Residue Test*	G I	N/A	2 pcs	0	1	Per Batch
	S 1	4.0	3 pcs	0	1	Per Batch	Gripness*	N/A					
Cuff Edge/Wrist*	N/A						Dispensing*						
Bead Diameter*							N/A						Smelly Test *

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

1.0		1.2		1.2.2		1.2.2.2	
<i>Inspection Stage</i>	Semi FG (Pre-packing)	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Standard Medical

Quality Inspection (Powdered & Polymer Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^{NC}			Minor Visual ^{NC}		
		Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
		N/A			N/A			N/A			N/A		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Water Tight Test	10,001 – 35,000	N/A			N/A			N/A			N/A		

Quality Inspection (Chlorinated Powder Free)													
Inspection Method	Batch Size	Acceptance											
	Pcs per Batch	Holes ^C			Critical Defect ^C			Major Visual ^C			Minor Visual ^C		
		Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan			Single Tighten Sampling Plan		
		G I, AQL 1.5			G I, AQL N/A			G I, AQL 2.5			G I, AQL 2.5		
		Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Visual Test	10,001 – 35,000	125	3	4	125	0	1	125	5	6	125	5	6

1.0		1.2		1.2.2		1.2.2.2	
Inspection Stage	Semi FG (Pre-packing)	Sterility	Sterile	Category	Medical Surgical	Classification	Standard Medical

Internal Physical Testing (Chlorinated Powder Free)															
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency		
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re			
Dimension (mm)							Glove Weight (gram)	N/A		Ave 10 pcs / pcs by pcs*	Follow QS-GC		Per Batch		
Length	S 2	4.0	13 pcs	1	2	Per Size									
	S 1	4.0	N/A				Counting (pcs)								
Palm Width	S 2	4.0	13 pcs	1	2	Per Size	Layering								
Fingertip	S 2	4.0	13 pcs	1	2	Per Size	Sticking								
Palm	S 2	4.0	13 pcs	1	2	Per Size	Donning and Tearing <i>(as feedback only)</i>	S 1	2.5	5	0	1	Per Size		
Cuff	S 2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*	N/A							
	S 1	4.0	N/A				Gripness*								
Cuff Edge/Wrist*	N/A						Dispensing*								
Bead Diameter*							Smelly Test *								

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Nil	Nil	Not Applicable	Cumulative	Non-Cumulative

2.0		2.1		2.1.1		2.1.1.1	
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	USA Medical (Option 1-3 Level)

Quality Inspection																
Inspection Method	Batch Size		Sample Size					Acceptance								
	Pcs per Batch	Pallet per Batch	Pcs per Batch	Pcs per Level	Ctn per Pallet	Inner per Ctn	Inner per Pallet	Level	Holes ^C		Critical Defect ^C		Major Visual ^C		Minor Visual ^C	
									Multiple Normal Sampling Plan		Multiple Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
									G II, AQL 2.5 (Internal Tighten)		G II, AQL N/A		G I, AQL 2.5		G I, AQL 4.0	
									Ac	Re	Ac	Re	Ac	Re	Ac	Re
Water Tight Test	< 10,000	1	150	50	2	2	4	1	0	3	N/A		N/A		N/A	
								2	2	4						
								3	4	5						
	10,001 - 35,000	1	240	80	4	2	8	1	0	4	N/A		N/A		N/A	
								2	3	5						
								3	6	7						
	35,001 - 150,000	1	375	125	5	2	10	1	1	6	N/A		N/A		N/A	
								2	5	8						
								3	10	11						
Visual Test	< 10,000	1	80	80	2	2	4	N/A			0	1	5	6	7	8
	10,001 - 35,000	1	125	125	4	2	8	N/A			0	1	7	8	10	11
	35,001 - 150,000	1	200	200	5	2	10	N/A			0	1	10	11	14	15

2.0		2.1		2.1.1		2.1.1.1	
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	USA Medical (Option 2-2 Level)

Quality Inspection																
Inspection Method	Batch Size		Sample Size					Acceptance								
	Pcs per Batch	Pallet per Batch	Pcs per Batch	Pcs per Level	Ctn per Pallet	Inner per Ctn	Inner per Pallet	Level	Holes ^C		Critical Defect ^C		Major Visual ^C		Minor Visual ^C	
									Multiple Normal Sampling Plan		Multiple Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
									G II, AQL 2.5 (Internal Tighten)		G II, AQL N/A		G I, AQL 2.5		G I, AQL 4.0	
									Ac	Re	Ac	Re	Ac	Re	Ac	Re
Water Tight Test	< 10,000	1	100	50	2	2	4	1	0	2	N/A	N/A	N/A			
								2	2	3						
	10,001 - 35,000	1	160	80	4	2	8	1	0	3	N/A	N/A	N/A			
								2	3	4						
	35,001 - 150,000	1	250	125	5	2	10	1	1	5	N/A	N/A	N/A			
								2	5	6						
Visual Test	< 10,000	1	80	80	2	2	4	N/A			0	1	5	6	7	8
	10,001 - 35,000	1	125	125	4	2	8	N/A			0	1	7	8	10	11
	35,001 - 150,000	1	200	200	5	2	10	N/A			0	1	10	11	14	15

2.0		2.1		2.1.1		2.1.1.1	
Inspection Stage	Finished Good	Sterility	Sterile	Category	Medical Examination	Classification	USA Medical (Option 1 & 2)

Internal Physical /Lab Testing														
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*	Black Cloth*	S1	2.5	5 pcs	0	1	Per Batch
Glove Weight (gram)	N/A		10 pcs average	Follow QS-GC		Per Batch		IPA/ Alcohol*	N/A		2 pcs	0	1	Per Size
	N/A		13 pcs by pcs*	1	2	Per Batch	Gripness*		S1	2.5	5 pcs	0	1	Per Batch
Donning and Tearing <i>(as feedback only)</i>	S1	2.5	5 pcs	0	1	Per Size	Foaming Test*		N/A		2 pcs	0	1	Per Size
Counting (pcs)	N/A		1 inner	Follow QS-GLC		Per Batch	Rubbing Test*		N/A		2 pcs	0	1	Per Size
Product Packaging Defect	N/A		2 cartons	0	1	Per Batch	Overall Migration Test*		***					Per Size
Layering	N/A		1 inner	0	1	Per Batch	Protein Content*		N/A		3 pcs	***		Per Size
Dispensing*	N/A		1 inner	0	1	Per Batch	Powder Content		N/A		2 pcs	***		Per Size
White cloth (Black Glove)*	S1	2.5	5 pcs	0	1	Per Batch	Powder Residue		N/A		5 pcs	***		Per Size
Smelly Test *	N/A		1 inner	0	1	Per Batch	Physical Prop (EN)		N/A		13 pcs	Median 13 pcs		Per Size
							Physical Prop (Other standards)		S2	4.0	13 pcs	1	2	Per Size

External Testing							
Parameter	Sample Size	Standard Reference	Frequency	Parameter	Sample Size	Standard Reference	Frequency
Overall Migration Test*	20 pcs/ set	EU10/2011 (Europe)	Yearly	Microbiological Test*	10 pcs (5 pairs)	Administrative Rule No. 332	Biannual
		§64 LFGB (German)					
		JETRO (Japan)					
		French Regulation (France)					
		UNI EN 1186-15:2003 (Italy)					

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

2.0		2.1		2.1.1		2.1.1.2	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Premium Medical

Quality Inspection												
Inspection Method	Batch Size		Sample Size		Acceptance							
	Pcs per Batch	Pallet per Batch	Pcs per Batch	Ctn per Pallet	Holes ^c		Critical Defect ^c		Major Visual ^c		Minor Visual ^c	
					Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
					G I, AQL 1.5		G I, AQL N/A		G I, AQL 2.5		G I, AQL 4.0	
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
Water Tight Test & Visual Test	501 - 1,200	Min 1	32	Min 1	1	2	0	1	2	3	3	4
	1,201 - 3,200	Min 1	50	Min 1	2	3	0	1	3	4	5	6
	3,201 - 10,000	Min 1	80	Min 1	3	4	0	1	5	6	7	8
	10,001 - 35,000	Min 1	125	Min 1	5	6	0	1	7	8	10	11
	35,001 – 150,000	Min 1	200	Min 2	7	8	0	1	10	11	14	15

2.0		2.1		2.1.1		2.1.1.2	
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium Medical

Internal Physical /Lab Testing														
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*	Black Cloth *	S1	2.5	5 pcs	0	1	Per Batch
Glove Weight (gram)	N/A		10 pcs average	Follow QS-GC		Per Batch	Gripness*	IPA/ Alcohol*	N/A		2 pcs	0	1	Per Size
	N/A		13 pcs by pcs*	1	2	Per Batch		S1		2.5	5 pcs	0	1	Per Batch
Donning and Tearing (as feedback only)	S1	2.5	5 pcs	0	1	Per Size	Foaming Test*		N/A		2 pcs	0	1	Per Size
Counting (pcs)	N/A		1 inner	Follow QS-GLC		Per Batch	Rubbing Test*		N/A		2 pcs	0	1	Per Size
Product Packaging Defect	N/A		2 cartons	0	1	Per Batch	Overall Migration Test*		***					Per Size
Layering	N/A		1 inner	0	1	Per Batch	Protein Content*		N/A		3 pcs	***		Per Size
Dispensing*	N/A		1 inner	0	1	Per Batch	Powder Content		N/A		2 pcs	***		Per Size
White cloth (Black Glove)*	S1	2.5	5 pcs	0	1	Per Batch	Powder Residue		N/A		5 pcs	***		Per Size
Smelly Test *	N/A		1 inner	0	1	Per Batch	Physical Prop (EN)		N/A		13 pcs	Median 13 pcs		Per Size
							Physical Prop (Other standards)		S2	4.0	13 pcs	1	2	Per Size
External Testing														
Parameter	Sample Size	Standard Reference			Frequency	Parameter	Sample Size			Standard Reference	Frequency			
Overall Migration Test*	20 pcs/ set	EU10/2011 (Europe)			Yearly	Microbiological Test*	10 pcs (5 pairs)			Administrative Rule No. 332	Biannual			
		§64 LFGB (German)												
		JETRO (Japan)												
		French Regulation (France)												
		UNI EN 1186-15:2003 (Italy)												

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

2.0		2.1		2.1.1		2.1.1.2	
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium Medical Uganda

Quality Inspection																
Inspection Method	Batch Size		Sample Size					Acceptance								
	Pcs per Batch	Pallet per Batch	Pcs per Batch	Pcs per Level	Ctn per Pallet	Inner per Ctn	Inner per Pallet	Level	Holes ^C		Critical Defect ^C		Major Visual ^C		Minor Visual ^C	
									Multiple Normal Sampling Plan		Multiple Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
									G II, AQL 2.5 (Internal Tighten)		G II, AQL N/A		G I, AQL 2.5		G I, AQL 4.0	
									Ac	Re	Ac	Re	Ac	Re	Ac	Re
Water Tight Test	< 10,000	1	150	50	2	2	4	1	0	3	N/A		N/A		N/A	
								2	2	4						
								3	4	5						
	10,001 - 35,000	1	240	80	4	2	8	1	0	4	N/A		N/A		N/A	
								2	3	5						
								3	6	7						
	35,001 - 150,000	1	375	125	5	2	10	1	1	6	N/A		N/A		N/A	
								2	5	8						
								3	10	11						
Visual Test	< 10,000	1	80	80	2	2	4	N/A			0	1	5	6	7	8
	10,001 - 35,000	1	125	125	4	2	8	N/A			0	1	7	8	10	11
	35,001 - 150,000	1	200	200	5	2	10	N/A			0	1	10	11	14	15

2.0		2.1		2.1.1		2.1.1.4	
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium Medical Uganda

Internal Physical /Lab Testing														
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*	Black Cloth*	S1	2.5	5 pcs	0	1	Per Batch
Glove Weight (gram)	N/A		10 pcs average	Follow QS-GC		Per Batch	Gripness*	IPA/ Alcohol*	N/A		2 pcs	0	1	Per Size
	N/A		13 pcs by pcs*	1	2	Per Batch			S1	2.5	5 pcs	0	1	Per Batch
Donning and Tearing <i>(as feedback only)</i>	S1	2.5	5 pcs	0	1	Per Size	Foaming Test*		N/A		2 pcs	0	1	Per Size
Counting (pcs)	N/A		1 inner	Follow QS-GLC		Per Batch	Rubbing Test*		N/A		2 pcs	0	1	Per Size
Product Packaging Defect	N/A		2 cartons	0	1	Per Batch	Overall Migration Test*	***						Per Size
Layering	N/A		1 inner	0	1	Per Batch	Protein Content*	N/A		3 pcs	***		Per Size	
Dispensing*	N/A		1 inner	0	1	Per Batch	Powder Content	N/A		2 pcs	***		Per Size	
White cloth (Black Glove)*	S1	2.5	5 pcs	0	1	Per Batch	Powder Residue	N/A		5 pcs	***		Per Size	
Smelly Test *	N/A		1 inner	0	1	Per Batch	Physical Prop (EN)	N/A		13 pcs	Median 13 pcs		Per Size	
							Physical Prop (Other standards)	S2	4.0	13 pcs	1	2	Per Size	
External Testing														
Parameter	Sample Size	Standard Reference			Frequency	Parameter	Sample Size		Standard Reference		Frequency			
Overall Migration Test*	20 pcs/ set	EU10/2011 (Europe)			Yearly	Microbiological Test*	10 pcs (5 pairs)		Administrative Rule No. 332		Biannual			
		§64 LFGB (German)												
		JETRO (Japan)												
		French Regulation (France)												
		UNI EN 1186-15:2003 (Italy)												

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

2.0		2.1		2.1.1		2.1.1.4	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Premium & Standard Medical Japan/Korea & Dental (Option 1)

Quality Inspection												
Inspection Method	Batch Size		Sample Size		Acceptance							
	Pcs per Batch	Pallet per Batch	Pcs per Batch	Ctn per Pallet	Holes ^c		Critical Defect ^c		Major Visual ^c		Minor Visual ^c	
					Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
					G I, AQL 1.5		G I, AQL N/A		G I, AQL 1.5		G I, AQL 1.5	
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
Water Tight Test/ Air Pump Test/Visual Test	501 - 1,200	1	32	Min 1	1	2	0	1	1	2	1	2
	1,201 - 3,200	1	50	Min 1	2	3	0	1	2	3	2	3
	3,201 - 10,000	1	80	Min 1	3	4	0	1	3	4	3	4
	10,001- 35,000	1	125	Min 1	5	6	0	1	5	6	5	6
	35,001-150,000	1	200	Min 2	7	8	0	1	7	8	7	8

2.0		2.1		2.1.1		2.1.1.4	
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	Premium & Standard Medical Japan/Korea & Dental (Option 1)

Internal Physical /Lab Testing														
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*	Black Cloth *	S1	2.5	5 pcs	0	1	Per Batch
Glove Weight (gram)	N/A		10 pcs average	Follow QS-GC		Per Batch	Gripness*	IPA/ Alcohol*	N/A		2 pcs	0	1	Per Size
	N/A		13 pcs by pcs*	1	2	Per Batch			S1	2.5	5 pcs	0	1	Per Batch
Donning and Tearing (as feedback only)	S1	2.5	5 pcs	0	1	Per Size	Foaming Test*		N/A		2 pcs	0	1	Per Size
Counting (pcs)	N/A		1 inner	Follow QS-GLC		Per Batch	Rubbing Test*		N/A		2 pcs	0	1	Per Size
Product Packaging Defect	N/A		2 cartons	0	1	Per Batch	Overall Migration Test*		***					Per Size
Layering	N/A		1 inner	0	1	Per Batch	Protein Content*		N/A		3 pcs	***		Per Size
Dispensing*	N/A		1 inner	0	1	Per Batch	Powder Content		N/A		2 pcs	***		Per Size
White cloth (Black Glove)*	S1	2.5	5 pcs	0	1	Per Batch	Powder Residue		N/A		5 pcs	***		Per Size
Smelly Test *	N/A		1 inner	0	1	Per Batch	Physical Prop (EN)		N/A		13 pcs	Median 13 pcs		Per Size
							Physical Prop (Other standards)		S2	4.0	13 pcs	1	2	Per Size
External Testing														
Parameter	Sample Size	Standard Reference			Frequency	Parameter	Sample Size		Standard Reference		Frequency			
Overall Migration Test*	20 pcs/ set	EU10/2011 (Europe)			Yearly	Microbiological Test*	10 pcs (5 pairs)		Administrative Rule No. 332		Biannual			
		§64 LFGB (German)												
		JETRO (Japan)												
		French Regulation (France)												
		UNI EN 1186-15:2003 (Italy)												

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

2.0		2.1		2.1.1		2.1.1.4	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Premium & Standard Medical Japan/Korea & Dental (Option 2)

Quality Inspection												
Inspection Method	Batch Size		Sample Size		Acceptance							
	Pcs per Batch	Pallet per Batch	Pcs per Batch	Ctn per Pallet	Holes ^c		Critical Defect ^c		Major Visual ^c		Minor Visual ^c	
					Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
					G I, AQL 1.5		G I, AQL N/A		G I, AQL 1.0		G I, AQL 1.5	
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
Water Tight Test/ Air Pump Test/Visual Test	501 - 1,200	1	32	Min 1	1	2	0	1	n/a	n/a	1	2
	1,201 - 3,200	1	50	Min 1	2	3	0	1	1	2	2	3
	3,201 - 10,000	1	80	Min 1	3	4	0	1	2	3	3	4
	10,001- 35,000	1	125	Min 1	5	6	0	1	3	4	5	6
	35,001-150,000	1	200	Min 2	7	8	0	1	5	6	7	8

2.0		2.1		2.1.1		2.1.1.4	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Premium & Standard Medical Japan/Korea & Dental (Option 2)

Internal Physical /Lab Testing														
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*	Black Cloth *	S1	2.5	5 pcs	0	1	Per Batch
Glove Weight (gram)	N/A		10 pcs average	Follow QS-GC		Per Batch		IPA/ Alcohol*	N/A		2 pcs	0	1	Per Size
	N/A		13 pcs by pcs*	1	2	Per Batch	Gripness*		S1	2.5	5 pcs	0	1	Per Batch
Donning and Tearing <i>(as feedback only)</i>	S1	2.5	5 pcs	0	1	Per Size	Foaming Test*		N/A		2 pcs	0	1	Per Size
Counting (pcs)	N/A		1 inner	Follow QS-GLC		Per Batch	Rubbing Test*		N/A		2 pcs	0	1	Per Size
Product Packaging Defect	N/A		2 cartons	0	1	Per Batch	Overall Migration Test*		***					Per Size
Layering	N/A		1 inner	0	1	Per Batch	Protein Content*		N/A		3 pcs	***		Per Size
Dispensing*	N/A		1 inner	0	1	Per Batch	Powder Content		N/A		2 pcs	***		Per Size
White cloth (Black Glove)*	S1	2.5	5 pcs	0	1	Per Batch	Powder Residue		N/A		5 pcs	***		Per Size
Smelly Test *	N/A		1 inner	0	1	Per Batch	Physical Prop (EN)		N/A		13 pcs	Median 13 pcs		Per Size
							Physical Prop (Other standards)		S2	4.0	13 pcs	1	2	Per Size
External Testing														
Parameter	Sample Size	Standard Reference			Frequency	Parameter		Sample Size		Standard Reference		Frequency		
Overall Migration Test*	20 pcs/ set	EU10/2011 (Europe)			Yearly	Microbiological Test*	10 pcs (5 pairs)		Administrative Rule No. 332		Biannual			
		§64 LFGB (German)												
		JETRO (Japan)												
		French Regulation (France)												
		UNI EN 1186-15:2003 (Italy)												

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

2.0		2.1		2.1.1		2.1.1.5	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Standard Medical

Quality Inspection												
Inspection Method	Batch Size		Sample Size		Acceptance							
	Pcs per Batch	Pallet per Batch	Pcs per Batch	Ctn per Pallet	Holes ^c		Critical Defect ^c		Major Visual ^c		Minor Visual ^c	
					Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
					G I, AQL 1.5		G I, AQL N/A		G I, AQL 2.5		G I, AQL 4.0	
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
Air Pump Test/Visual Test	501 - 1,200	Min 1	32	Min 1	1	2	0	1	2	3	3	4
	1,201 - 3,200	Min 1	50	Min 1	2	3	0	1	3	4	5	6
	3,201 - 10,000	Min 1	80	Min 1	3	4	0	1	5	6	7	8
	10,001 - 35,000	Min 1	125	Min 1	5	6	0	1	7	8	10	11
	35,001 – 150,000	Min 1	200	Min 2	7	8	0	1	10	11	14	15

2.0		2.1		2.1.1		2.1.1.5	
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Medical Examination	Classification	Standard Medical

Internal Physical /Lab Testing														
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*	Black Cloth *	S1	2.5	5 pcs	0	1	Per Batch
Glove Weight (gram)	N/A		10 pcs average	Follow QS-GC		Per Batch	Gripness*	IPA/ Alcohol*	N/A		2 pcs	0	1	Per Size
	N/A		13 pcs by pcs*	1	2	Per Batch			S1	2.5	5 pcs	0	1	Per Batch
Donning and Tearing <i>(as feedback only)</i>	S1	2.5	5 pcs	0	1	Per Size	Foaming Test*		N/A		2 pcs	0	1	Per Size
Counting (pcs)	N/A		1 inner	Follow QS-GLC		Per Batch	Rubbing Test*		N/A		2 pcs	0	1	Per Size
Product Packaging Defect	N/A		2 cartons	0	1	Per Batch	Overall Migration Test*		***					Per Size
Layering	N/A		1 inner	0	1	Per Batch	Protein Content*		N/A		3 pcs	***		Per Size
Dispensing*	N/A		1 inner	0	1	Per Batch	Powder Content		N/A		2 pcs	***		Per Size
White cloth (Black Glove)*	S1	2.5	5 pcs	0	1	Per Batch	Powder Residue		N/A		5 pcs	***		Per Size
Smelly Test *	N/A		1 inner	0	1	Per Batch	Physical Prop (EN)		N/A		13 pcs	Median 13 pcs		Per Size
							Physical Prop (Other standards)		S2	4.0	13 pcs	1	2	Per Size
External Testing														
Parameter	Sample Size	Standard Reference			Frequency		Parameter		Sample Size		Standard Reference		Frequency	
Overall Migration Test*	20 pcs/ set	EU10/2011 (Europe)			Yearly	Microbiological Test*	10 pcs (5 pairs)	Administrative Rule No. 332	Biannual					
		§64 LFGB (German)												
		JETRO (Japan)												
		French Regulation (France)												
		UNI EN 1186-15:2003 (Italy)												

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

2.0		2.1		2.1.2		2.1.2.1	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Premium Medical

Quality Inspection															
Inspection Method	Batch Size		Sample Size	Acceptance											
	Pcs per Batch	Pallet Per Batch	Ctn Per Pallet	Holes * ^C			Critical Defect ^C			Major Visual ^C			Minor Visual ^C		
				Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
				G I, AQL 1.0			G I, AQL N/A			G I, AQL 2.5			G I, AQL 4.0		
				Pair per Batch	Ac	Re	Pair per Batch	Ac	Re	Pair per Batch	Ac	Re	Pair per Batch	Ac	Re
Visual Inspection	501 – 1,200	1	All	50	1	2	50	0	1	32	2	3	32	3	4
	1,201 – 3,200	1	All	50	1	2	50	0	1	50	3	4	50	5	6
	3,201 – 10,000	1	All	80	2	3	80	0	1	80	5	6	80	7	8
	10,001 – 35,000	2	Min 2	125	3	4	125	0	1	125	7	8	125	10	11
	35,001 – 150,000	2	Min 2	200	5	6	200	0	1	200	10	11	200	14	15

2.0		2.1		2.1.2		2.1.2.1	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Premium Medical

Physical & Lab Testing													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Dimension **(mm)	S2	4.0	13pcs	1	2	Per Size	Protein Content *	N/A		3 pcs	*		Per Size
Glove Weight (gram)	N/A		Ave 10 pcs	Follow QS-GC		Per Batch	Physical Props. (other Standards)	S 2	4.0	13 pcs	1	2	Per Size
Counting (pcs)	N/A		1 inner	0	1	Per Batch	Physical Props. (EN)	N/A		13 pcs	Median 13 pcs		Per Size
Donning and Tearing (as indication only)	S 1	2.5	5 pcs	0	1	Per Size	Powder Content	N/A		2 pcs	*		Per Size
Smelly Test	N/A		1 inner	0	1	Per Batch	Powder Residue	N/A		5 pcs	*		Per Size
Dispensing	N/A		1 inner	0	1	Per Batch							
Black cloth	S1	2.5	5 pcs	0	1	Per Batch							

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Dimension checking inclusive: Length, Palm width and Thickness (beading**),	Sample Size and Acceptance/Tolerance to follow Sampling Plan of the Batch Size	Not Applicable	Cumulative	Non-Cumulative

2.0		2.1		2.1.2		2.1.2.2	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Standard Medical

Quality Inspection															
Inspection Method	Batch Size		Sample Size	Acceptance											
	Pair per Batch	Pallet Per Batch	Ctn Per Pallet	Holes * ^C			Critical Defect ^C			Major Visual ^C			Minor Visual ^C		
				Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
				G I, AQL 1.0			G I, AQL N/A			G I, AQL 2.5			G I, AQL 4.0		
				Pair per Batch	Ac	Re	Pair per Batch	Ac	Re	Pair per Batch	Ac	Re	Pair per Batch	Ac	Re
Visual Inspection	501 – 1,200	1	All	50	1	2	50	0	1	32	2	3	32	3	4
	1,201 – 3,200	1	All	50	1	2	50	0	1	50	3	4	50	5	6
	3,201 – 10,000	1	All	80	2	3	80	0	1	80	5	6	80	7	8
	10,001 – 35,000	2	Min 2	125	3	4	125	0	1	125	7	8	125	10	11
	35,001 – 150,000	2	Min 2	200	5	6	200	0	1	200	10	11	200	14	15

2.0		2.1		2.1.2		2.1.2.2	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Non Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Standard Medical

Physical & Lab Testing													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Dimension **(mm)	S2	4.0	13pcs	1	2	Per Size	Protein Content *	N/A		3 pcs	*		Per Size
Glove Weight (gram)	N/A		Ave 10 pcs	Follow QS-GC		Per Batch	Physical Props. (other Standards)	S 2	4.0	13 pcs	1	2	Per Size
Counting (pcs)	N/A		1 inner	0	1	Per Batch	Physical Props. (EN)	N/A		13 pcs	Median 13 pcs		Per Size
Donning and Tearing (as indication only)	S 1	2.5	5 pcs	0	1	Per Size	Powder Content	N/A		2 pcs	*		Per Size
Smelly Test	N/A		1 inner	0	1	Per Batch	Powder Residue	N/A		5 pcs	*		Per Size
Dispensing	N/A		1 inner	0	1	Per Batch							
Black cloth	S1	2.5	5 pcs	0	1	Per Batch							

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Dimension checking inclusive: Length, Palm width and Thickness (beading**,	Sample Size and Acceptance/Tolerance to follow Sampling Plan of the Batch Size	Not Applicable	Cumulative	Non-Cumulative

2.0		2.1		2.1.3		2.1.3.1	
<i>Inspection Stage</i>	Finished Good (After Sealing)	<i>Sterility</i>	Non Sterile	<i>Category</i>	Non Medical	<i>Classification</i>	Household Glove

Internal Physical & Lab Testing													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Counting (pcs)	N/A		1 carton	-1 pc, +1 pc		Per Size	Protein Content *	N/A		3 pcs	*		Per Size
Product Packaging Defects	S3	4.0	20 pairs	2	3	Per Size	Physical Props. (other Standards)	S2	4.0	13 pcs	1	2	Per Size
			32 pairs	3	4								
Powder Content	N/A		2 pcs	***		Per Size	Physical Props. (EN)	N/A		13 pcs	Median 13 pcs		Per Size
Powder Residue	N/A		5 pcs	***		Per Size	Sealing Strength Test	N/A		4 polybag / carton ; 5 carton / pallet	0	1	Per Batch

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading**, cuff edge**, cuff**, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

2.0		2.1		2.1.3		2.1.3.2	
<i>Inspection Stage</i>	Finished Good (After Sealing)	<i>Sterility</i>	Non Sterile	<i>Category</i>	Non Medical	<i>Classification</i>	Household Glove (PPE)

Internal Physical & Lab Testing													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Counting (pcs)	N/A		1 carton	-0 pc, +0 pc		Per Size	Protein Content *	N/A		3 pcs	*		Per Size
Product Packaging Defects	7 point check		5 carton	0	1	Per Size	Physical Props. (other Standards)	S2	4.0	13 pcs	1	2	Per Size
Moisture Content	N/A		3 pcs	***		Per Size	Physical Props. (EN)	N/A		13 pcs	Median 13 pcs		Per Size
Powder Residue	N/A		3 pcs	***		Per Size	Sealing Strength Test	N/A		4 polybag / carton ; 5 carton / pallet	0	1	Per Batch

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading**, cuff edge**, cuff**, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

2.0		2.1		2.1.3		2.1.3.3	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Non Sterile	<i>Category</i>	Industrial	<i>Classification</i>	Premium Offline Double Chlorination

Quality Inspection												
Inspection Method	Batch Size		Sample Size		Acceptance							
	Pcs per Batch	Pallet per Batch	Pcs per Batch	Ctn per Pallet	Holes ^c		Critical Defect ^c		Major Visual ^c		Minor Visual ^c	
					Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
					G I, AQL 1.5		G I, AQL N/A		G I, AQL 2.5		G I, AQL 4.0	
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
Water Tight Test	501 - 1,200	1	32	Min 1	1	2	0	1	2	3	3	4
	1,201 - 3,200	1	50	Min 1	2	3	0	1	3	4	5	6
	3,201 - 10,000	1	80	Min 1	3	4	0	1	5	6	7	8
	10,001 - 35,000	1	125	Min 1	5	6	0	1	7	8	10	11
	35,001 – 150,000	1	200	Min 2	7	8	0	1	10	11	14	15

2.0		2.1		2.1.3		2.1.3.3	
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Industrial	Classification	Premium Offline Double Chlorination

Internal Physical /Lab Testing														
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test	Black Cloth	N/A					
Glove Weight (gram)	N/A		10 pcs average	Follow QS-GC		Per Batch		IPA/ Alcohol*						
	N/A		13 pcs by pcs*	1	2	Per Batch	Gripness*	S1	2.5	5 pcs	0	1	Per Batch	
								S4	0.65	32 pcs	0	1	Per Batch	
Donning and Tearing <i>(as feedback only)</i>	S1	2.5	5 pcs	0	1	Per Batch	Foaming Test*		N/A					
Counting (pcs)	N/A		1 polybag	Follow QS-GLC		Per Batch	Rubbing Test*							
Product Packaging Defect	N/A		2 cartons	0	1	Per Batch	Overall Migration Test*							
Layering	N/A		1 polybag	0	1	Per Batch	Protein Content*		N/A		3 pcs	***		Per Size
Dispensing	N/A						Powder Content		N/A		2 pcs	***		Per Size
White cloth (Black Glove)							Powder Residue		N/A		5 pcs	***		Per Size
Smelly Test	N/A		1 polybag	0	1	Per Batch	Physical Prop (EN)		N/A		13 pcs	Median 13 pcs		Per Size
							Physical Prop (Other standards)		S2	4.0	13 pcs	1	2	Per Size
External Testing														
Parameter	Sample Size	Standard Reference			Frequency		Parameter		Sample Size		Standard Reference		Frequency	
Overall Migration Test*	20 pcs/ set	EU10/2011 (Europe)			Yearly		Microbiological Test*	10 pcs (5 pairs)		Administrative Rule No. 332		Biannual		
		§64 LFGB (German)												
		JETRO (Japan)												
		French Regulation (France)												
		UNI EN 1186-15:2003 (Italy)												

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

2.0		2.1		2.1.3		2.1.3.4	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Non Sterile	<i>Category</i>	Industrial	<i>Classification</i>	Standard Offline Double Chlorination

Quality Inspection												
Inspection Method	Batch Size		Sample Size		Acceptance							
	Pcs per Batch	Pallet per Batch	Pcs per Batch	Ctn per Pallet	Holes ^c		Critical Defect ^c		Major Visual ^c		Minor Visual ^c	
					Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
					G I, AQL 1.5		G I, AQL N/A		G I, AQL 2.5		G I, AQL 4.0	
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
Air Pump Test	501 - 1,200	1	32	Min 1	1	2	0	1	2	3	3	4
	1,201 - 3,200	1	50	Min 1	2	3	0	1	3	4	5	6
	3,201 - 10,000	1	80	Min 1	3	4	0	1	5	6	7	8
	10,001 - 35,000	1	125	Min 1	5	6	0	1	7	8	10	11
	35,001 – 150,000	1	200	Min 2	7	8	0	1	10	11	14	15

2.0		2.1		2.1.3		2.1.3.4	
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Industrial	Classification	Standard Offline Double Chlorination

Internal Physical /Lab Testing														
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder	Black Cloth	N/A					
Glove Weight (gram)	N/A		10 pcs average	Follow QS-GC		Per Batch	Residue Test	IPA/ Alcohol*						
	N/A		13 pcs by pcs*	1	2	Per Batch	Gripness*	S1	2.5	5 pcs	0	1	Per Batch	
								S4	0.65	32 pcs	0	1	Per Batch	
Donning and Tearing <i>(as feedback only)</i>	S1	2.5	5 pcs	0	1	Per Batch	Foaming Test*		N/A					
Counting (pcs)	N/A		1 polybag	Follow QS-GLC		Per Batch	Rubbing Test*							
Product Packaging Defect	N/A		2 cartons	0	1	Per Batch	Overall Migration Test*							
Layering	N/A		1 polybag	0	1	Per Batch	Protein Content*		N/A		3 pcs	***		Per Size
Dispensing	N/A						Powder Content		N/A		2 pcs	***		Per Size
White cloth (Black Glove)							Powder Residue		N/A		5 pcs	***		Per Size
Smelly Test	N/A		1 polybag	0	1	Per Batch	Physical Prop (EN)		N/A		13 pcs	Median 13 pcs		Per Size
							Physical Prop (Other standards)		S2	4.0	13 pcs	1	2	Per Size
External Testing														
Parameter	Sample Size	Standard Reference			Frequency		Parameter		Sample Size		Standard Reference		Frequency	
Overall Migration Test*	20 pcs/ set	EU10/2011 (Europe)			Yearly		Microbiological Test*	10 pcs (5 pairs)		Administrative Rule No. 332		Biannual		
		§64 LFGB (German)												
		JETRO (Japan)												
		French Regulation (France)												
		UNI EN 1186-15:2003 (Italy)												

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

2.0			2.1				2.1.4			2.1.4.1		
Inspection Stage	Finished Good		Sterility		Non Sterile		Category		Cleanroom		Classification	Standard Cleanroom

Quality Inspection												
Inspection Method	Batch Size		Sample Size		Acceptance							
	Pcs per Batch	Pallet per Batch	Pcs per Batch	Ctn per Pallet	Holes ^c		Critical Defect ^c		Major Visual ^c		Minor Visual ^c	
					Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
					G I, AQL 1.5		G I, AQL N/A		G I, AQL 2.5		G I, AQL 4.0	
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
Visual Test	501 - 1,200	1	32	Min 1	1	2	0	1	2	3	3	4
	1,201 - 3,200	1	50	Min 1	2	3	0	1	3	4	5	6
	3,201 - 10,000	1	80	Min 1	3	4	0	1	5	6	7	8
	10,001 - 35,000	1	125	Min 1	5	6	0	1	7	8	10	11
	35,001 – 150,000	1	200	Min 2	7	8	0	1	10	11	14	15

2.0		2.1		2.1.4		2.1.4.1	
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Cleanroom	Classification	Standard Cleanroom

Internal Physical /Lab Testing														
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder	Black Cloth	N/A					
Glove Weight (gram)	N/A		10 pcs average	Follow QS-GC		Per Batch	Residue Test	IPA/ Alcohol*						
	N/A		13 pcs by pcs*	1	2	Per Batch	Gripness*	S1	2.5	5 pcs	0	1	Per Batch	
								S4	0.65	32 pcs	0	1	Per Batch	
Donning and Tearing <i>(as feedback only)</i>	S1	2.5	5 pcs	0	1	Per Batch	Foaming Test*		N/A					
Counting (pcs)	N/A		1 polybag	Follow QS-GLC		Per Batch	Rubbing Test*							
Product Packaging Defect	N/A		2 cartons	0	1	Per Batch	Overall Migration Test*							
Layering	N/A		1 polybag	0	1	Per Batch	Protein Content*		N/A		3 pcs	***		Per Size
Dispensing	N/A						Powder Content		N/A		2 pcs	***		Per Size
White cloth (Black Glove)							Powder Residue		N/A		5 pcs	***		Per Size
Smelly Test	N/A		1 polybag	0	1	Per Batch	Physical Prop (EN)		N/A		13 pcs	Median 13 pcs		Per Size
							Physical Prop (Other standards)		S2	4.0	13 pcs	1	2	Per Size
Liquid Particle Count*	N/A		3 pcs	***		Per Size	Ionic Chromatography*		N/A		1 pcs	***		Per Size
External Testing														
Parameter	Sample Size	Standard Reference			Frequency		Parameter		Sample Size		Standard Reference		Frequency	
Overall Migration Test*	20 pcs/ set	EU10/2011 (Europe)			Yearly		Microbiological Test*	10 pcs (5 pairs)		Administrative Rule No. 332	Biannual			
		§64 LFGB (German)												
		JETRO (Japan)												
		French Regulation (France)												
		UNI EN 1186-15:2003 (Italy)												

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

2.0		2.1		2.1.5		2.1.5.1	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Non Sterile	<i>Category</i>	Non Medical	<i>Classification</i>	AQL 2.5

Quality Inspection												
Inspection Method	Batch Size		Sample Size		Acceptance							
	Pcs per Batch	Pallet per Batch	Pcs per Batch	Ctn per Pallet	Holes ^c		Critical Defect ^c		Major Visual ^c		Minor Visual ^c	
					Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
					G I, AQL 2.5		G I, AQL N/A		G I, AQL 2.5		G I, AQL 4.0	
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
Air Pump Test/Visual Test	501 - 1,200	Min 1	32	Min 1	3	4	0	1	2	3	3	4
	1,201 - 3,200	Min 1	50	Min 1	5	6	0	1	3	4	5	6
	3,201 - 10,000	Min 1	80	Min 1	7	8	0	1	5	6	7	8
	10,001 - 35,000	Min 1	125	Min 1	10	11	0	1	7	8	10	11
	35,001 – 150,000	Min 1	200	Min 2	14	15	0	1	10	11	14	15

2.0		2.1		2.1.5		2.1.5.1	
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Non Medical	Classification	AQL 2.5

Internal Physical /Lab Testing														
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*	Black Cloth*	S1	2.5	5 pcs	0	1	Per Batch
Glove Weight (gram)	N/A		10 pcs average	Follow QS-GC		Per Batch		IPA/ Alcohol*	N/A		2 pcs	0	1	Per Size
	N/A		13 pcs by pcs*	1	2	Per Batch	Gripness*		S1	2.5	5 pcs	0	1	Per Batch
Donning and Tearing <i>(as feedback only)</i>	S1	2.5	5 pcs	0	1	Per Size	Foaming Test*		N/A		2 pcs	0	1	Per Size
Counting (pcs)	N/A		1 inner	Follow QS-GLC		Per Batch	Rubbing Test*		N/A		2 pcs	0	1	Per Size
Product Packaging Defect	N/A		2 cartons	0	1	Per Batch	Overall Migration Test*		***					Per Size
Layering*	N/A		1 inner	0	1	Per Batch	Protein Content*		N/A		3 pcs	***		Per Size
Dispensing*	N/A		1 inner	0	1	Per Batch	Powder Content		N/A		2 pcs	***		Per Size
White cloth (Black Glove)*	S1	2.5	5 pcs	0	1	Per Batch	Powder Residue		N/A		5 pcs	***		Per Size
Smelly Test *	N/A		1 inner	0	1	Per Batch	Physical Prop (EN)		N/A		13 pcs	Median 13 pcs		Per Size
							Physical Prop (Other standards)		S2	4.0	13 pcs	1	2	Per Size

External Testing							
Parameter	Sample Size	Standard Reference	Frequency	Parameter	Sample Size	Standard Reference	Frequency
Overall Migration Test*	20 pcs/ set	EU10/2011 (Europe)	Yearly	Microbiological Test*	10 pcs (5 pairs)	Administrative Rule No. 332	Biannual
		§64 LFGB (German)					
		JETRO (Japan)					
		French Regulation (France)					
		UNI EN 1186-15:2003 (Italy)					

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

2.0		2.1		2.1.5		2.1.5.2	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Non Sterile	<i>Category</i>	Non Medical	<i>Classification</i>	AQL 4.0

Quality Inspection												
Inspection Method	Batch Size		Sample Size		Acceptance							
	Pcs per Batch	Pallet per Batch	Pcs per Batch	Ctn per Pallet	Holes ^C		Critical Defect ^C		Major Visual ^C		Minor Visual ^C	
					Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
					G I, AQL 4.0		G I, AQL N/A		G I, AQL 2.5		G I, AQL 4.0	
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
Air Pump Test/Visual Test	501 - 1,200	Min 1	32	Min 1	3	4	0	1	2	3	3	4
	1,201 - 3,200	Min 1	50	Min 1	5	6	0	1	3	4	5	6
	3,201 - 10,000	Min 1	80	Min 1	7	8	0	1	5	6	7	8
	10,001 - 35,000	Min 1	125	Min 1	10	11	0	1	7	8	10	11
	35,001 – 150,000	Min 1	200	Min 2	14	15	0	1	10	11	14	15

2.0		2.1		2.1.5		2.1.5.2	
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Non Medical	Classification	AQL 4.0

Internal Physical /Lab Testing														
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test*	Black Cloth*	S1	2.5	5 pcs	0	1	Per Batch
Glove Weight (gram)	N/A		10 pcs average	Follow QS-GC		Per Batch	Residue Test*	IPA/ Alcohol*	N/A		2 pcs	0	1	Per Size
	N/A		13 pcs by pcs*	1	2	Per Batch	Gripness*		S1	2.5	5 pcs	0	1	Per Batch
Donning and Tearing <i>(as feedback only)</i>	S1	2.5	5 pcs	0	1	Per Size	Foaming Test*		N/A		2 pcs	0	1	Per Size
Counting (pcs)	N/A		1 inner	Follow QS-GLC		Per Batch	Rubbing Test*		N/A		2 pcs	0	1	Per Size
Product Packaging Defect	N/A		2 cartons	0	1	Per Batch	Overall Migration Test*		***					Per Size
Layering*	N/A		1 inner	0	1	Per Batch	Protein Content*		N/A		3 pcs	***		Per Size
Dispensing*	N/A		1 inner	0	1	Per Batch	Powder Content		N/A		2 pcs	***		Per Size
White cloth (Black Glove)*	S1	2.5	5 pcs	0	1	Per Batch	Powder Residue		N/A		5 pcs	***		Per Size
Smelly Test *	N/A		1 inner	0	1	Per Batch	Physical Prop (EN)		N/A		13 pcs	Median 13 pcs		Per Size
							Physical Prop (Other standards)		S2	4.0	13 pcs	1	2	Per Size

External Testing							
Parameter	Sample Size	Standard Reference	Frequency	Parameter	Sample Size	Standard Reference	Frequency
Overall Migration Test*	20 pcs/ set	EU10/2011 (Europe)	Yearly	Microbiological Test*	10 pcs (5 pairs)	Administrative Rule No. 332	Biannual
		§64 LFGB (German)					
		JETRO (Japan)					
		French Regulation (France)					
		UNI EN 1186-15:2003 (Italy)					

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

2.0		2.1		2.1.5		2.1.5.3	
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Non Medical	Classification	2 nd Grade & 3 rd Grade

Quality Inspection												
Inspection Method	Batch Size		Sample Size		Holes ^C		Critical Defect ^C		Major Visual ^C		Minor Visual ^C	
	Pcs per Batch	Pallet per Batch	Pcs per Batch	Bag per Pallet	Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
					G I, AQL6.5		G I, AQL 4.0		G I, AQL 6.5		G I, AQL 6.5	
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
Visual Test	501 - 1,200	Min 1	32	Min 1	5	6	3	4	5	6	5	6
	1,201 - 3,200	Min 1	50	Min 1	7	8	5	6	7	8	7	8
	3,201 - 10,000	Min 1	80	Min 1	10	11	7	8	10	11	10	11
	10,001 - 35,000	Min 1	125	Min 1	14	15	10	11	14	15	14	15
	35,001 – 150,000	Min 1	200	Min 2	21	22	14	15	21	22	21	22

Internal Physical Testing						
Parameter	Single Sampling Plan		Sample Size	Acceptance/		Frequency
				Tolerance		
	Inspection Level	AQL		Ac	Re	
Gross Weight (gram)	N/A		1 carton/ bag	N/A		Per Batch
Counting (pcs)	N/A		1 carton/ bag*	Follow QS-GLC		Per Batch

Notes:

Symbol	Description
*	Calculation based on gross weight

2.0		2.1		2.1.5		2.1.5.4	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Non Sterile	<i>Category</i>	Non Medical	<i>Classification</i>	Premium TPE (M26)

Quality Inspection												
Inspection Method	Batch Size		Sample Size		Acceptance							
	Pcs per Batch	Pallet per Batch	Pcs per Batch	Ctn per Pallet	Holes ^c		Critical Defect ^c		Major Visual ^c		Minor Visual ^c	
					Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
					G I, AQL 1.5		G I, AQL N/A		G I, AQL 1.5		G I, AQL 2.5	
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
Water Tight Test	35,001 – 150,000	1	13	Min 4	0	1	0	1	0	1	0	1
Visual Test	35,001 – 150,000	1	200	Min 4	7	8	0	1	10	11	14	15

2.0		2.1		2.1.5		2.1.5.4	
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Non Medical	Classification	Premium TPE (M26)

Internal Physical /Lab Testing														
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test	Black Cloth	N/A		5 pcs	0	1	Per Batch
Glove Weight (gram)	N/A		10 pcs average	Follow QS-GC		Per Batch		IPA/ Alcohol*	N/A		2 pcs	0	1	Per Size
	N/A		13 pcs by pcs*	1	2	Per Batch	Gripness*		N/A		5 pcs	0	1	Per Batch
Donning and Tearing (as feedback only)	N/A		5 pcs*	0	1	Per Batch	Foaming Test*		N/A		2 pcs	0	1	Per Size
Counting (pcs)	N/A		1 inner	Follow QS-GLC		Per Batch	Rubbing Test*		N/A		2 pcs	0	1	Per Size
Product Packaging Defect	N/A		2 cartons	0	1	Per Batch	Overall Migration Test*		N/A				Per Size	
Layering	N/A		1 inner	0	1	Per Batch	Protein Content*		N/A		3 pcs	***		Per Size
Dispensing	N/A		1 inner	0	1	Per Batch	Powder Content		N/A		2 pcs	***		Per Size
White cloth (Black Glove)	N/A		5 pcs	0	1	Per Batch	Powder Residue		N/A		5 pcs	***		Per Size
Smelly Test	N/A		1 inner	0	1	Per Batch	Physical Prop (EN)		S2	1.5	13 pcs	Median 13 pcs		Per Size
							Physical Prop (Other standards)		S2	1.5	13 pcs	0	1	Per Size

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

2.0		2.1		2.1.5		2.1.5.5	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Non Sterile	<i>Category</i>	Non Medical	<i>Classification</i>	Standard CPE, TPE (M26)

Quality Inspection												
Inspection Method	Batch Size		Sample Size		Acceptance							
	Pcs per Batch	Pallet per Batch	Pcs per Batch	Ctn per Pallet	Holes ^C		Critical Defect ^C		Major Visual ^C		Minor Visual ^C	
					Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan		Single Normal Sampling Plan	
					G I, AQL 1.5		G I, AQL N/A		G I, AQL 1.5		G I, AQL 2.5	
					Ac	Re	Ac	Re	Ac	Re	Ac	Re
Air Pump Test/Visual Test	35,001 – 150,000	1	200	Min 4	7	8	0	1	10	11	14	15

2.0		2.1		2.1.5		2.1.5.5	
Inspection Stage	Finished Good	Sterility	Non Sterile	Category	Non Medical	Classification	Standard CPE, TPE (M26)

Internal Physical /Lab Testing														
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter		Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re				Inspection Level	AQL		Ac	Re	
Dimension (mm)**	S2	4.0	13 pcs	1	2	Per Size	Visual Powder Residue Test	Black Cloth	N/A		5 pcs	0	1	Per Batch
Glove Weight (gram)	N/A		10 pcs average	Follow QS-GC		Per Batch	IPA/ Alcohol*		N/A		2 pcs	0	1	Per Size
	N/A		13 pcs by pcs*	1	2	Per Batch		Gripness*	N/A		5 pcs	0	1	Per Batch
Donning and Tearing (as feedback only)	S2	1.5	13 pcs*	0	1	Per Batch	Foaming Test*		N/A		2 pcs	0	1	Per Size
Counting (pcs)	N/A		1 inner	Follow QS-GLC		Per Batch	Rubbing Test*		N/A		2 pcs	0	1	Per Size
Product Packaging Defect	N/A		2 cartons	0	1	Per Batch	Overall Migration Test*		N/A					Per Size
Layering	N/A		1 inner	0	1	Per Batch	Protein Content*		N/A		3 pcs	***		Per Size
Dispensing	N/A		1 inner	0	1	Per Batch	Powder Content		N/A		2 pcs	***		Per Size
White cloth (Black Glove)	N/A		5 pcs	0	1	Per Batch	Powder Residue		N/A		5 pcs	***		Per Size
Smelly Test	N/A		1 inner	0	1	Per Batch	Physical Prop (EN)		N/A		13 pcs	Median 13 pcs		Per Size
							Physical Prop (Other standards)		N/A		13 pcs	1	2	Per Size

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon customer request	Dimension checking inclusive: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip)	Refer to international standard	Not Applicable	Cumulative	Non-Cumulative

2.0		2.2		2.2.1		2.2.1.1	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Premium Medical

Quality Inspection (Glove)															
Inspection Method	Batch Size		Sample Size	Acceptance											
	Pcs per Batch	Pallet Per Batch	Ctn Per Pallet	Holes * ^C			Critical Defect ^C			Major Visual ^C			Minor Visual ^C		
				Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
				G I, AQL 1.0			G I, AQL N/A			G I, AQL 2.5			G I, AQL 4.0		
				Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Visual Inspection	501 – 1,200	1	All	50	1	2	50	0	1	32	2	3	32	3	4
	1,201 – 3,200	1	All	50	1	2	50	0	1	50	3	4	50	5	6
	3,201 – 10,000	1	All	80	2	3	80	0	1	80	5	6	80	7	8
	10,001 – 35,000	2	Min 2	125	3	4	125	0	1	125	7	8	125	10	11
	35,001 – 150,000	2	Min 2	200	5	6	200	0	1	200	10	11	200	14	15

2.0		2.2		2.2.1		2.2.1.1	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Premium Medical

Quality Inspection (Packaging)

Inspection Method	Batch Size		Sample Size	Acceptance								
	Pair per Batch	Pallet Per Batch	Ctn Per Pallet	Regulatory Defect			Critical Defect ^C			Major Visual ^C		
				Single Tighten sampling Plan			Single Tighten sampling Plan			Single Tighten sampling Plan		
				G I, AQL N/A			G I, AQL N/A			G I, AQL 0.65		
				Pair per Batch	Ac	Re	Pair per Batch	Ac	Re	Pair per Batch	Ac	Re
Visual Inspection	501 – 1,200	1	1	32	0	1	32	0	1	32	0	1
	1,201 – 3,200	1	2	80	0	1	80	0	1	80	1	2
	3,201 – 10,000	1	2	80	0	1	80	0	1	80	1	2
	10,001 – 35,000	2	Min 2	125	0	1	125	0	1	125	2	3
	35,001 – 150,000	2	Min 2	200	0	1	200	0	1	200	3	4

2.0		2.2		2.2.1		2.2.1.1	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Premium Medical

Physical & Lab Testing													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Dimension **(mm)	S2	4.0	13pcs	1	2	Per Size	Protein Content *	N/A		3 pcs	*		Per Size
Glove Weight (gram)	N/A		Ave 10 pcs	Follow QS-GC		Per Batch	Physical Props. (other Standards)	S 2	4.0	13 pcs	1	2	Per Size
Counting (pcs)	N/A		1 inner	0	1	Per Batch	Physical Props. (EN)	N/A		13 pcs	Median 13 pcs		Per Size
Donning and Tearing	S 1	2.5	5 pcs	0	1	Per Size	Powder Content	N/A		2 pcs	*		Per Size
Dye Leak Test	S 1	4.0	3 pcs	0	1	Per Batch	Powder Residue	N/A		5 pcs	*		Per Size
Peeling test	S1	4.0	3pcs	0	1	Per Batch	Layering	N/A					
						Sticking							

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Dimension checking inclusive: Length, Palm width and Thickness (beading**),	Sample Size and Acceptance/Tolerance to follow Sampling Plan of the Batch Size	Not Applicable	Cumulative	Non-Cumulative

2.0		2.2		2.2.1		2.2.1.2	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Standard Medical

Quality Inspection (Glove)															
Inspection Method	Batch Size		Sample Size	Acceptance											
	Pcs per Batch	Pallet Per Batch	Ctn Per Pallet	Holes * C			Critical Defect C			Major Visual C			Minor Visual C		
				Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
				G I, AQL 1.0			G I, AQL N/A			G I, AQL 2.5			G I, AQL 4.0		
				Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Visual Inspection	501 – 1,200	1	All	50	1	2	50	0	1	32	2	3	32	3	4
	1,201 – 3,200	1	All	50	1	2	50	0	1	50	3	4	50	5	6
	3,201 – 10,000	1	All	80	2	3	80	0	1	80	5	6	80	7	8
	10,001 – 35,000	2	Min 2	125	3	4	125	0	1	125	7	8	125	10	11
	35,001 – 150,000	2	Min 2	200	5	6	200	0	1	200	10	11	200	14	15

2.0		2.2		2.2.1		2.2.1.2	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Standard Medical

Quality Inspection (Packaging)												
Inspection Method	Batch Size		Sample Size	Acceptance								
	Pair per Batch	Pallet Per Batch	Ctn Per Pallet	Regulatory Defect			Critical Defect ^C			Major Visual ^C		
				Single Tighten sampling Plan			Single Tighten sampling Plan			Single Tighten sampling Plan		
				G I, AQL N/A			G I, AQL N/A			G I, AQL 0.65		
				Pair per Batch	Ac	Re	Pair per Batch	Ac	Re	Pair per Batch	Ac	Re
Visual Inspection	501 – 1,200	1	1	32	0	1	32	0	1	32	0	1
	1,201 – 3,200	1	2	80	0	1	80	0	1	80	1	2
	3,201 – 10,000	1	2	80	0	1	80	0	1	80	1	2
	10,001 – 35,000	2	Min 2	125	0	1	125	0	1	125	2	3
	35,001 – 150,000	2	Min 2	200	0	1	200	0	1	200	3	4

2.0		2.2		2.2.1		2.2.1.2	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Examination	<i>Classification</i>	Standard Medical

Physical & Lab Testing													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Dimension **(mm)	S2	4.0	13pcs	1	2	Per Size	Protein Content *	N/A		3 pcs	*		Per Size
Glove Weight (gram)	N/A		Ave 10 pcs	Follow QS-GC		Per Batch	Physical Props. (other Standards)	S 2	4.0	13 pcs	1	2	Per Size
Counting (pcs)	N/A		1 inner	0	1	Per Batch	Physical Props. (EN)	N/A		13 pcs	Median 13 pcs		Per Size
Donning and Tearing	S 1	2.5	5 pcs	0	1	Per Size	Powder Content	N/A		2 pcs	*		Per Size
Dye Leak Test	S 1	4.0	3 pcs	0	1	Per Batch	Powder Residue	N/A		5 pcs	*		Per Size
Peeling test	S1	4.0	3pcs	0	1	Per Batch	Layering	N/A					
						Sticking							

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Dimension checking inclusive: Length, Palm width and Thickness (beading**;	Sample Size and Acceptance/Tolerance to follow Sampling Plan of the Batch Size	Not Applicable	Cumulative	Non-Cumulative

2.0		2.2		2.2.2		2.2.2.1	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Premium Medical

Quality Inspection (Glove)															
Inspection Method	Batch Size		Sample Size	Acceptance											
	Pcs per Batch	Pallet Per Batch	Ctn Per Pallet	Holes * ^C			Critical Defect ^C			Major Visual ^C			Minor Visual ^C		
				Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
				G I, AQL 1.0			G I, AQL N/A			G I, AQL 2.5			G I, AQL 4.0		
				Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re	Pcs per Batch	Ac	Re
Visual Inspection	501 – 1,200	1	All	50	1	2	50	0	1	32	2	3	32	3	4
	1,201 – 3,200	1	All	50	1	2	50	0	1	50	3	4	50	5	6
	3,201 – 10,000	1	All	80	2	3	80	0	1	80	5	6	80	7	8
	10,001 – 35,000	2	Min 2	125	3	4	125	0	1	125	7	8	125	10	11
	35,001 – 150,000	2	Min 2	200	5	6	200	0	1	200	10	11	200	14	15

2.0		2.2		2.2.2		2.2.2.1	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Premium Medical

Quality Inspection (Packaging)

Inspection Method	Batch Size		Sample Size	Acceptance								
	Pair per Batch	Pallet Per Batch	Ctn Per Pallet	Regulatory Defect			Critical Defect ^C			Major Visual ^C		
				Single Tighten sampling Plan			Single Tighten sampling Plan			Single Tighten sampling Plan		
				G I, AQL N/A			G I, AQL N/A			G I, AQL 0.65		
				Pair per Batch	Ac	Re	Pair per Batch	Ac	Re	Pair per Batch	Ac	Re
Visual Inspection	501 – 1,200	1	1	32	0	1	32	0	1	32	0	1
	1,201 – 3,200	1	2	80	0	1	80	0	1	80	1	2
	3,201 – 10,000	1	2	80	0	1	80	0	1	80	1	2
	10,001 – 35,000	2	Min 2	125	0	1	125	0	1	125	2	3
	35,001 – 150,000	2	Min 2	200	0	1	200	0	1	200	3	4

2.0		2.2		2.2.2		2.2.2.1	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Premium Medical

Physical & Lab Testing													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Dimension **(mm)	S2	4.0	13pcs	1	2	Per Size	Protein Content *	N/A		3 pcs	*		Per Size
Glove Weight (gram)	N/A		Ave 10 pcs	Follow QS-GC		Per Batch	Physical Props. (other Standards)	S 2	4.0	13 pcs	1	2	Per Size
Counting (pcs)	N/A		1 inner	0	1	Per Batch	Physical Props. (EN)	N/A		13 pcs	Median 13 pcs		Per Size
Donning and Tearing	S 1	2.5	5 pcs	0	1	Per Size	Powder Content	N/A		2 pcs	*		Per Size
Dye Leak Test	S 1	4.0	3 pcs	0	1	Per Batch	Powder Residue	N/A		5 pcs	*		Per Size
Peeling test	S1	4.0	3pcs	0	1	Per Batch	Layering	N/A					
						Sticking							

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Dimension checking inclusive: Length, Palm width and Thickness (beading**),	Sample Size and Acceptance/Tolerance to follow Sampling Plan of the Batch Size	Not Applicable	Cumulative	Non-Cumulative

2.0		2.2		2.2.2		2.2.2.2	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Standard Medical

Quality Inspection (Packaging)												
Inspection Method	Batch Size		Sample Size	Acceptance								
	Pair per Batch	Pallet Per Batch	Ctn Per Pallet	Regulatory Defect			Critical Defect ^C			Major Visual ^C		
				Single Tighten sampling Plan			Single Tighten sampling Plan			Single Tighten sampling Plan		
				G I, AQL N/A			G I, AQL N/A			G I, AQL 0.65		
				Pair per Batch	Ac	Re	Pair per Batch	Ac	Re	Pair per Batch	Ac	Re
Visual Inspection	501 – 1,200	1	1	32	0	1	32	0	1	32	0	1
	1,201 – 3,200	1	2	80	0	1	80	0	1	80	1	2
	3,201 – 10,000	1	2	80	0	1	80	0	1	80	1	2
	10,001 – 35,000	2	Min 2	125	0	1	125	0	1	125	2	3
	35,001 – 150,000	2	Min 2	200	0	1	200	0	1	200	3	4

2.0		2.2		2.2.2		2.2.2.2	
<i>Inspection Stage</i>	Finished Good	<i>Sterility</i>	Sterile	<i>Category</i>	Medical Surgical	<i>Classification</i>	Standard Medical

Physical & Lab Testing													
Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency	Parameter	Single Sampling Plan		Sample Size	Acceptance/ Tolerance		Frequency
	Inspection Level	AQL		Ac	Re			Inspection Level	AQL		Ac	Re	
Dimension **(mm)	S2	4.0	13pcs	1	2	Per Size	Protein Content *	N/A		3 pcs	*		Per Size
Glove Weight (gram)	N/A		Ave 10 pcs	Follow QS-GC		Per Batch	Physical Props. (other Standards)	S 2	4.0	13 pcs	1	2	Per Size
Counting (pcs)	N/A		1 inner	0	1	Per Batch	Physical Props. (EN)	N/A		13 pcs	Median 13 pcs		Per Size
Donning and Tearing	S 1	2.5	5 pcs	0	1	Per Batch	Powder Content	N/A		2 pcs	*		Per Size
Dye Leak Test	S 1	4.0	3 pcs	0	1	Per Batch	Powder Residue	N/A		5 pcs	*		Per Size
Peeling test	S1	4.0	3pcs	0	1	Per Batch	Layering	N/A					
							Sticking						

Notes:

Symbol	*	**	***	N/A	C	NC
Description	Upon Customer Request	Dimension checking inclusive: Length, Palm width and Thickness (beading**;	Sample Size and Acceptance/Tolerance to follow Sampling Plan of the Batch Size	Not Applicable	Cumulative	Non-Cumulative

3.0		3.1		3.1.1 & 3.1.2	
Inspection Stage	Finished Good (Overall)	Sterility	Non Sterile	Category	Medical Examination & Medical Surgical

Inspection Method	Batch Size	Sample Size	Acceptance											
	Pcs/pair per Batch	Ctn per Batch	Holes ^c			Critical Defect ^c			Major Visual ^c			Minor Visual ^c		
			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
			G I, AQL 1.5			G I, AQL N/A			G I, AQL 2.5			G I, AQL 4.0		
			Pcs/pair per Batch	Ac	Re	Pcs/pair per Batch	Ac	Re	Pcs/pair per Batch	Ac	Re	Pcs/pair per Batch	Ac	Re
Water Tight Test / Air Pump Test / Visual Test	1,201 - 3,200	All	50	2	3	50	0	1	50	3	4	50	5	6
	3,201 - 10,000	All	80	3	4	80	0	1	80	5	6	80	7	8
	10,001 - 35,000	13	125	5	6	125	0	1	125	7	8	125	10	11
	35,001 – 150,000	13	200	7	8	200	0	1	200	10	11	200	14	15
	150,001-500,000	13	315	10	11	315	0	1	315	14	15	315	21	22
	500,001 and over	13	500	14	15	500	0	1	500	21	22	315	21	22

3.0		3.1		3.1.1 & 3.1.2	
Inspection Stage	Finished Good (Overall)	Sterility	Non Sterile	Category	Medical Examination & Medical Surgical

Internal Physical Testing						
Parameter	Single Sampling Plan		Sample Size	Acceptance / Tolerance		Frequency
	Inspection Level	AQL		Ac	Re	
Dimension ** (mm)	S2	2.5	20 pcs*	1	2	Per Size
	S2	4.0	13 pcs	1	2	Per Size
Glove Weight (gram)	N/A		10 pcs average	Follow QS-GC		Per Size
	N/A		13 pcs by pcs*	1	2	Per Size
	N/A		20 pcs by pcs*	1	2	Per Size
Counting (pcs)	N/A		13 inners	Follow QS-GLC		Per Size
Layering	N/A		13 inners	0	1	Per Size
Product Packaging Defects	N/A		13 cartons / 13 inners	0	1	Per Size

Notes:

1. Lab testing (e.g. physical properties and powder) shall refer to Finished Good Inspection.
2. * upon customer request or depends on control by individual factory.
3. ** is referring to physical dimension checking which include: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip).
4. Sample size (ctn per batch): Draw out all carton for inspection if total carton per batch <13 cartons / might also different depends on customer request or depends on control by individual factory.

3.0		3.2		3.2.1 & 3.2.2	
Inspection Stage	Finished Good (Overall)	Sterility	Sterile	Category	Medical Examination & Medical Surgical

Inspection Method	Batch Size	Sample Size	Acceptance											
	Pcs/pair per Batch	Ctn per Batch	Holes ^c			Critical Defect ^c			Major Visual ^c			Minor Visual ^c		
			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan			Single Normal Sampling Plan		
			G I, AQL 1.5			G I, AQL N/A			G I, AQL 2.5			G I, AQL 4.0		
			Pcs/pair per Batch	Ac	Re	Pcs/pair per Batch	Ac	Re	Pcs/pair per Batch	Ac	Re	Pcs/pair per Batch	Ac	Re
Water Tight Test / Air Pump Test / Visual Test	1,201 - 3,200	All	50	2	3	50	0	1	50	3	4	50	5	6
	3,201 - 10,000	All	80	3	4	80	0	1	80	5	6	80	7	8
	10,001 - 35,000	13	125	5	6	125	0	1	125	7	8	125	10	11
	35,001 – 150,000	13	200	7	8	200	0	1	200	10	11	200	14	15
	150,001-500,000	13	315	10	11	315	0	1	315	14	15	315	21	22
	500,001 and over	13	500	14	15	500	0	1	500	21	22	315	21	22

3.0		3.2		3.2.1 & 3.2.2	
Inspection Stage	Finished Good (Overall)	Sterility	Sterile	Category	Medical Examination & Medical Surgical

Internal Physical Testing						
Parameter	Single Sampling Plan		Sample Size	Acceptance / Tolerance		Frequency
	Inspection Level	AQL		Ac	Re	
Dimension ** (mm)	S2	2.5	20 pcs*	1	2	Per Size
	S2	4.0	13 pcs	1	2	Per Size
Glove Weight (gram)	N/A		10 pcs average	Follow QS-GC		Per Size
	N/A		13 pcs by pcs*	1	2	Per Size
	N/A		20 pcs by pcs*	1	2	Per Size
Counting (pcs)	N/A		13 inners	Follow QS-GLC		Per Size
Layering	N/A		13 inners	0	1	Per Size
Product Packaging Defects	N/A		13 cartons / 13 inners	0	1	Per Size

Notes:

1. Lab testing (e.g. physical properties and powder) shall refer to Finished Good Inspection.
2. * is referring to upon customer request or depends on control by individual factory.
3. ** is referring to physical dimension checking which include: Length, Palm width and Thickness (beading*, cuff edge*, cuff*, palm & fingertip).
4. Sample size (ctn per batch): Draw out all carton for inspection if total carton per batch <13 cartons / might also different depends on customer request or depends on control by individual factory.

SECTION B: REFERENCES

1.0 References

Nil

2.0 Appendices

Nil

3.0 Records

Nil