

ALL FOR FASTER SEWING

一切只为更快缝纫

2024-1

PRODUCT CATALOGUE

产品样本



微信号



抖音号



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产品因技术的发展在不断更新中，参数、图片、
机型特点等如有变更，恕不另行通知。

Products due to the development of technology in the constantly updated,
parameters, pictures, models and other characteristics are subject to
change without notice.

ZHEJIANG SUNSIR
SEWING MACHINE
TECHNOLOGY CO.,LTD

SunSir
日圣缝纫机

Brief Introduction 企业简介

浙江日圣缝纫机科技有限公司（简称SUNSIR日圣科技），是中国著名品牌，日圣科技志存高远，从成立之初就追求品质至上。日圣科技以“一切只为更快缝纫”为宗旨，倡导机电一体化，产品定位为“智能先锋”。日圣科技愿景是“打造国际智慧缝制技术领先品牌”。

为了实现转型升级，为了更贴近缝纫机的产业链，SUNSIR日圣科技和行业一流企业强强合作，SUNSIR日圣科技斥巨资在中国缝制之都--台州，并购其它企业，建立了高端缝纫机研发制造基地，SUNSIR日圣科技目前占地二万多平米，建筑面积4万多平米，拥有员工500多人，SUNSIR日圣科技又投巨资引进了先进的制造装备和检测设备。SUNSIR日圣科技经历了贸易型、研发型，向研发、制造、贸易于一体的蜕变，在转型升级的道路上实现了华丽转身，日圣科技已成长为国内缝纫机制造品牌重点企业，年产销规模位于行业前列，产品结构丰富齐全，综合竞争力处于行业优势。

日圣科技主要生产平缝、包缝、绷缝、链缝、套结、钉扣、锁眼、花样、曲折缝系列厚料机、伺服控制系统、缝制单元等系列200多种品种，广泛应用于箱包、沙发、皮革、服装等行业提供服务，产品通过ISO9001质量认证、欧盟CE认证，日圣产品已通过环保节能认证，日圣科技全系列产品通过国家缝纫机检测中心检测。

日圣科技立足中国，放眼全球，是全球缝制设备运营商。日圣科技愿与各界朋友一起打造优质产业链，携手共创辉煌！

日圣高科，智缝天下！

Zhejiang Sunsir sewing machine and technology CO., LTD.(Abbreviated Sunsir tech),one China Wellknown Brand,Sunsir tech standing high and aiming far,in pursue to make high quality products from beginning.Sunsir tech technology leading the industry,promoted electro-mechanism,positioning"SMART TECH PIONEER".Sunsir tech vision is "Casting heavy duty material of sewing machine for International leading Brand".

In order to transfer and upgrade,more near sewing machine industry chain.Sunsir tech cooperated with The first class company,and invested enormous sum in the China sewing machine city-Taizhou,merged other companies,built a High-end sewing machine Research and Develop manufacture base.So far Sunsir tech have covered an area of 20,000sqm.construction area 40,000sqm,more than 500 employees.In addition,Sunsir tech invested huge amount to purchase advanced manufature and testing equipment.Sunsir tech has experienced trading to R&D,than combined R&D,manufacture and trading for change running business,a brilliant turn on the road of transfer and upgrade.Sunsir tech is growing up to National sewing machine maker Brand fo major company.Annual manufacture and sales position top,product structures are complete and various,comprehensive competition situated advantage for front line.

Sunsir tech mainly manufacture ckstitch,overlock,interlock,chainstitch,bartacking,button attaching,button holing,pattern sewing,zigzag series heavy duty material sewing machine、servo motor control system,sewing unit etc,more than 200 models,widely range applied for bag,sofa,leather,garment etc to render service.Products certified ISO9001,EU CE,Sunsir products certified ECO and Energy-saving.All series products are certified by National sewing machine testing center.

Sunsir tech stand in China,aim to globe,is a global sewing machine maker.Sunsir tech wishes work together with all friends to cast a high quality industrial chain,hand in hand to make brilliant future.

SUNSIR HIGH TECHNOLOGY , SEW THE WORLD WITH WISDOM !



图示符号



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通用自动化缝制单元 Automation series

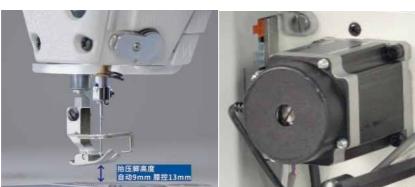
SS-T3520F-DH-LC-T240	45
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S7Ts

双步进智慧缝纫机

Double Stepping Intelligent Lockstitch Sewing Machine



步进电机自动抬压脚功能声音更轻，
抬压脚更快捷

Stepping motor automatic presser foot lifting
functionThe sound is lighter and the presser
foot is lifted faster



经得起实践检验的“厚薄通吃”

The 'thickness adaptability'
of the product has been proven

用途：

- ①一般薄料，中厚料缝制。
- ②适用于针织品，衬衫、西服、牛仔等。

Applicable to:

- 1.Common light and Medium-heavy material
- 2.Knitting wear, shirts, suit, jeans etc.



背部采用全包无线设计
美观整洁，安全可靠

The back adopts all-inclusive wireless design
Beautiful, clean, safe and reliable



电子针距 针距更准0.1mm级的
精密针距，带来更高缝制品质

Electronic needle distance needle distance is
more accurate 0.1mm precision stitch length,
bring higher sewing quality

S7T

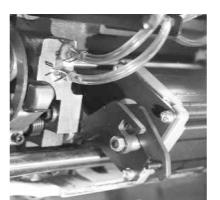
高效清洁数字平缝机

Efficient cleaning of digital lockstitch sewing machine



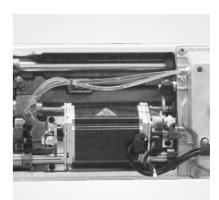
电子针距,无声倒缝

Silent reverse stitching with
electronic stitch length



电子剪线，安静平稳

Electronic thread trimming,
quiet and stable



电子抬压脚，安静平顺

Electronic presser foot lift,
quiet and smooth



能薄能厚 适应性广
applicable for light and heavy
material ,wide adaptable



S7Ts-M-4C-I DBX1 11#-18# 5 5/13 ★ ★ ★ 3mm ★ ★ - ★ 5000 41/47 65X26.5X60.5



S7T-M-5N-III DBX1 11#-18# 5 5/13 ★ ★ ★ 3mm ★ ★ - ★ 5000 41/47 65X26.5X60.5

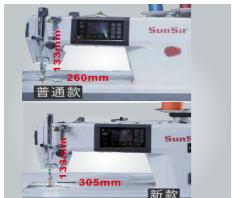
S7T-H-5N-III DPX5 16#-24# 5 6/13 ★ ★ ★ 3mm - - ★ ★ 4000 41/47 65X26.5X60.5



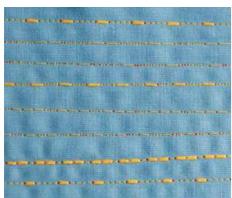
S6LFe

大空间智能平缝机

Large space intelligent lockstitch sewing machine



超大空间，体验大不同
Super large space,
great difference in experience



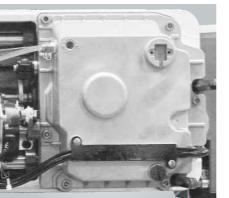
九种花样缝纫
Nine patterns



剪线与松线独立分离
Independent separation of
thread cutting and loosening



USB智能端口
USB intelligent outlet



全密封油盘，全程无油无虑！
Fully sealed oil pan, no oil and no
worry during the whole process!



性能优异，针码精准
Excellent performance,
precise needle code

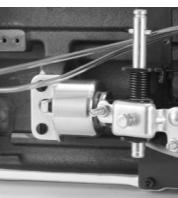
用途：

- ①一般薄料，中厚料缝制。
- ②适用于针织品，衬衫、西服、牛仔等。

Applicable to:

- 1.Common light and Medium-heavy material
- 2.Knitting wear, shirts, suit, jeans etc.

触控大屏，语音导航，
One key to voice navigation



步进电机控制针距
The stepping motor controls
the stitch length



全新膝靠抬压脚结构
New knee lift presser foot
structure

能薄能厚 适应性广
Applicable for light and heavy
material ,wide adaptable

S6LFe	DBX1 11#-18#	5	5/11	★	★	★	★	★	★	-	★	5000	42/50	73x31x61



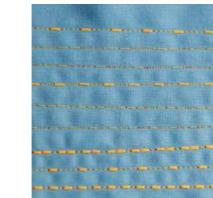
S5Ft

超静音智能平缝机

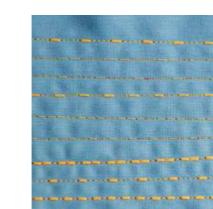
Ultra-quiet intelligent lockstitch sewing machine



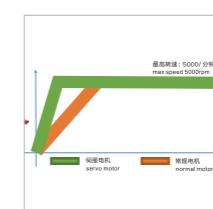
电子针距,无声倒缝
Electronic stitch length,
silent reverse stitching



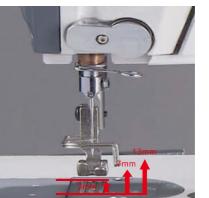
全新膝靠抬压脚结构
New knee lift presser foot structure



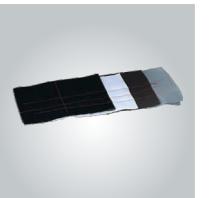
九种花样缝纫
Nine patterns Make sewing



高速运转 省时省料
super-high speed ,saving time ,
saving material



压脚高度可随意设定
Stepping motor lifts the presser foot



能薄能厚 适应性广
Applicable for light and heavy
material ,wide adaptable

S5Ft-M-4C-I	DBX1 11#-18#	5	5/13	★	★	★	★	★	★	-	★	5000	39/45	63x25x56
S5Ft-H-4C-I	DPX5 16#-24#	5	6/13	★	★	★	★	-	★	★	★	3500	39/45	63x25x56
S5Ft-ML-4C-I	DBX1 11#-18#	7	5/13	★	★	★	★	★	★	-	★	3500	39/45	63x25x56
S5Ft-HL-4C-I	DPX5 16#-24#	7	6/13	★	★	★	★	-	★	★	★	3500	39/45	63x25x56
S4Ft-M-4C-I	DBX1 11#-18#	5	5/13	★	★	★	★	★	★	-	★	5000	39/45	63x25x56
S4Ft-M-3C-I	DBX1 11#-18#	5	5/13	★	★	★	-	★	★	-	★	5000	39/45	63x25x56
S5Ft-2M-4C-I	DBX1 11#-18#	5	5/13	★	★	★	-	★	★	-	★	5000	39/45	63x25x56



S5Fe

超快智能平缝机

Super fast smart lockstitch sewing machine



语音导航,一键直达
One key to voice navigation



步进电机控制针距
The stepping motor controls



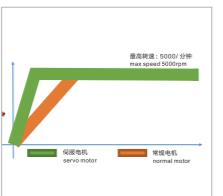
USB智能端口
USB



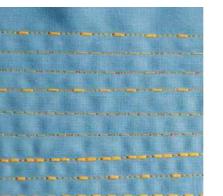
一天不到一度电
Consume electricity less than 1 kw/h in one day



电子针距,无声倒缝
Silent reverse stitching with electronic stitch length



高速运转 省时省料
super-high speed ,saving time , saving material



九种花样缝纫
Nine patterns Make sewing



能薄能厚 适应性广
Applicable for light and heavy material ,wide adaptable



S5Fe-M-4C-I	DBX1 11#-18#	5	5/13	★	★	★	★	★	★	-	★	5000	39/45	63x25x56					
S5Fe-H-4C-I	DPX5 16#-24#	5	6/13	★	★	★	★	-	★	★	★	3500	39/45	63x25x56					
S5Fe-ML-4C-I	DBX1 11#-18#	7	5/13	★	★	★	★	★	★	-	★	3500	39/45	63x25x56					
S5Fe-HL-4C-I	DPX5 16#-24#	7	6/13	★	★	★	★	-	★	★	★	3500	39/45	63x25x56					

S1T 直驱平缝机

Intelligent lockstitch sewing machine



用途:

- ①一般薄料, 中厚料缝制。
- ②适用于针织品, 衬衫、西服、牛仔等。

Applicable to:

- 1.Common light and Medium-heavy material
- 2.Knitting wear, shirts, suit, jeans etc.

S1T-M	DBX1 11#-18#	5	5/13	★	★	★	-	★	5000	31/35	63*25*56								
S1T-ML	DBX1 11#-18#	7	5/13	★	★	★	-	★	3500	31/35	63*25*56								
S1T-H	DPX5 16#-24#	5	6/13	★	-	-	-	★	3500	31/35	63*25*56								
S1T-HL	DPX5 16#-24#	7	6/13	★	-	-	-	★	3500	31/35	63*25*56								

SS-A652MX 高速电脑带刀平缝机

Electronic lockstitch sewing machine with side cutter



自主研发电控
Self research and develop control box



先进的切刀机构
Advanced cutter

用途:

- ①一般薄料 中厚料缝制。
- ②适用于针织品 衬衫、外套、休闲服、牛仔、羽绒服等。

Applicable:

- 1.Common light and medium-heavy material.
- 2.Knitting wear, shirt, coat, leisure wear, jeans, down coat etc.

实现电脑平车的全部功能
All computerize lockstitch function

切换切料刀, 快捷方便
swap cutlery fast and convenient

SS-A652MX-TD3	DBX1 11#-18#	5	-	5	★	-	★	★	-	★	-	★	-	★	-	5000	39/43	63X25X56	
SS-A652MX-TD4	DBX1 11#-18#	5	-	5	★	-	★	★	-	★	-	★	-	★	-	5000	39/43	63X25X56	

SunSir

SS-A652DP 直驱侧切刀平缝机

Lockstitch sewing machine with side cutter



用途:

- ①一般薄料、中厚料缝制；
- ②适用于针织品、衬衫、西服、休闲服、牛仔等。

Applicable:

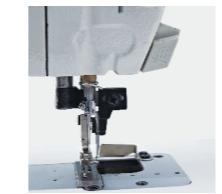
Common thin materials, medium heavy materials
Knit wear, shirt, suit, leisure wear, jeans



补针功能
Add stitch



切换切料刀，快捷方便
snitch cutter quick and convenient



自主研发电控
self research and develop control box

先进的切刀机构
advanced cutter construction



SS-A652DP	DBX1 11#-18#	5	5/13	★	1	3.2	★	★	4.0	5000	29/40	58*26*53	cm	

SS-A652DP-QB 直驱侧切刀包边平缝机

Direct Drive Lockstitch Sewing Machine
with side cutter for hemming



用途:

- ①一般薄料中厚料缝制。
- ②适用于针织品 衬衫、外套、休闲服、牛仔、羽绒服等。

Applicable:

1.Common light and medium-heavy material.
2.Knitting wear, shirt, coat, leisure wear, jeans,down coat etc.



补针功能
Add stitch



先进的切刀机构
Advanced cutter



QB 包边机构
QB wrapping construction



自主研发电控
self research and develop control box

SS-A652DP-QB	DBX1 11#-18#	5	5/13	★	1	3.2	★	★	4.0	5000	29/40	58*26*53	cm	

SS-D8420DP 简易一体双针平缝机

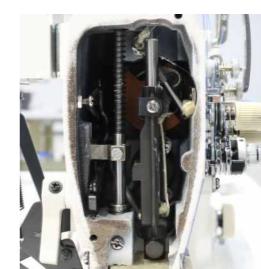
Electronic lockstitch sewing machine



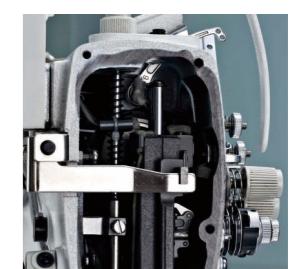
三档调节LED光源及补针
Three-stage adjustable LED light source and needle compensate



自产电控
Self-produced electric control



8420DP头部微油
8420DP The head of micro oil



头部微油(角缝)
The head of micro oil

SS-D8420DP-5	DPX5 14-22#	5	7/13	★	—	—	33.4	★	6.4	—	—	★	★	—	3000	55/56.2	72*31.5*66.5	
SS-D8420DP-3	DPX5 14-22#	4	7/13	★	—	—	33.4	★	6.4	—	★	★	★	—	3000	55/56.2	72*31.5*66.5	
SS-D8450DP-3	DPX5 14-22#	4	7/13	★	—	—	33.4	★	6.4	★	★	★	★	—	3000	55/56.2	72*31.5*66.5	
SS-D8450DP-5	DPX5 14-22#	5	7/13	★	—	—	33.4	★	6.4	★	—	★	★	—	3000	55/56.2	72*31.5*66.5	
SS-D8720DP	DPX5 14-22#	7	7/13	★	—	—	33.4	★	6.4	—	—	★	★	—	★	3000	55/56.2	72*31.5*66.5
SS-D8750DP	DPX5 14-22#	7	7/13	★	—	—	33.4	★	6.4	★	—	★	★	—	★	3000	55/56.2	72*31.5*66.5

平缝机系列

Lockstitch sewing machine series

SunSir

SS-H303E

上下复合送料厚料电脑平缝机
Electronic top and bottom feed lockstitch sewing machine



用途:

适用于中厚料，皮革，凉席，拖鞋

Applicable:

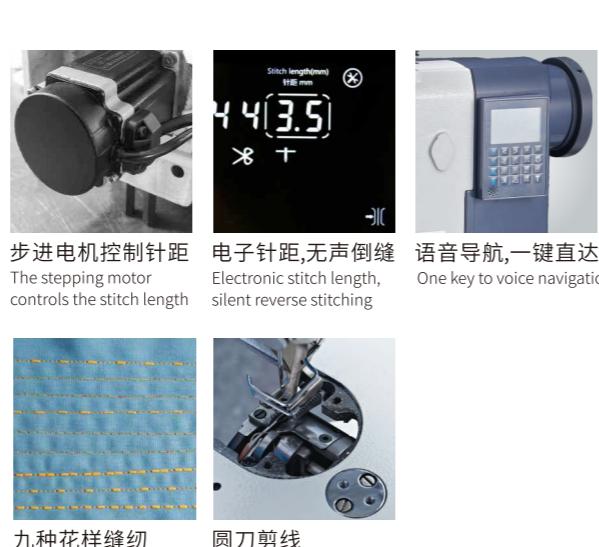
middle and heavy material leather mat shipper



SS-H303E-TD3	DPX17	110-180	37	8	8/16	★	★	★	★	★	2200	37/43	74*27*51	
SS-H303E-TD4	DPX17	110-180	37	8	8/16	★	★	★	★	★	2200	37/43	74*27*51	
SS-H303ECX-TD3	DPX17	110-180	37	12	8/16	★	★	★	★	★	2200	37/43	74*27*51	
SS-H303	DPX17	110-180	37	8	8/16	★	★	★	-	-	★	2000	32/38	63*25*56
SS-H303CX	DPX17	110-180	37	12	8/16	★	★	★	★	-	★	2000	32/38	63*25*56
SS-H303DP	DPX17	110-180	37	8	8/16	★	★	★	-	-	★	2000	35/41	74*27*51
SS-H303DPCX	DPX17	110-180	37	12	8/16	★	★	★	-	-	★	2000	35/41	74*27*51

SS-H303Fe 上下复合送料步进厚料电脑平缝机

Electronic top and bottom feed lockstitch sewing machine



用途:

适用于中厚料，皮革，凉席，拖鞋

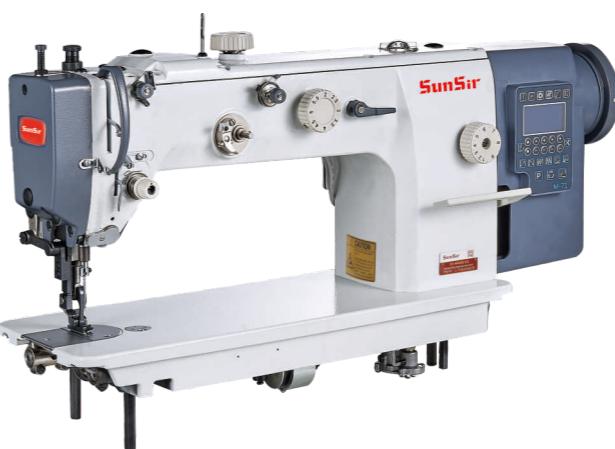
Applicable:

middle and heavy material leather mat shipper

SS-H303Fe-TD3	DPX17	110-180	37	8	8/16	★	★	★	★	★	2200	37/43	74*27*51
SS-H303Ft-TD4	DPX17	110-180	37	8	8/16	★	★	★	★	★	2200	37/43	74*27*51

SS-H640E

综合送料厚料电脑平缝机
Electronic top and bottom feed lockstitch sewing machine



用途:

适用于中厚料，皮革，凉席，拖鞋

Applicable:

middle and heavy material leather mat shipper

SS-H640E-D3	DPX17	110-180	38	9	6/15	★	★	★	★	★	2200	44.3/54.5	81*30.5*64.5
SS-H640E-D4	DPX17	110-180	38	9	6/15	★	★	★	★	★	2200	44.3/54.5	81*30.5*64.5

SS-W3800DP-PL 链式平缝机

Direct drive chain stitch sewing machine



用途:

①一般车缝；
②用于牛仔裤侧缝，床上用品及薄形包袋，装饰缝及衬衫，袖子，西裤缝合等。

Applicable:

Common sewing such as Edging of jeans trousers, bedding, thin bag, decorative sewing, suture of sleeves and suit.

SS-W3810DP	TVX7	16#-21#	1.4-4	5/10	★	4	★	★	★	★	4000	48.4/50	66.5*31*56.5
SS-W3820DP	TVX7	16#-21#	1.4-4	5/10	★	4	★	★	★	★	4000	48.4/50	66.5*31*56.5
SS-W3830DP-PL	UY128	16#-21#	1.4-4	5/10	★	6	★	★	★	★	4000	48.4/50	66.5*31*56.5
SS-W4810DP	TVX7	16#-21#	1.4-4	5/10	★	2	★	★	★	★	4000	48.4/50	66.5*31*56.5
SS-W3830DP	UY128	16#-21#	1.4-4	5/10	★	6	★	★	★	★	4000	48.4/50	66.5*31*56.5
SS-W3800DP-PL	TVX7	16#-21#	1.4-4	5/10	★	4	★	★	★	★	4000	48.4/50	66.5*31*56.5



R5Tf

"超能缝"自适应数字包缝机

Multifunctional sewing Adaptive digital overlock sewing machine

用途：

适用于各种薄料、中厚料织物的包边或包缝作业

Applicable to:

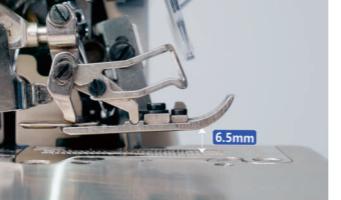
This machine is the ideal equipment that applicable to overedging and overlocking operation of all kinds of thin



步进三驱
three drive of stepper



三光眼，防切布
Infrared light, prevent from cutting cloth



缝纫大空间
Large space for sewing



起缝下供
Start sewing supplied bottom



R5Se

高效耐用厚薄可调步进包缝机

Efficient and durable adjustable thickness stepping overlock sewing machine



黑金刚滑杆
Black stainless steel



多种模式切换
Multiple mode switching



直轴式设计
Straight shaft design



三光眼，防切布
3 Sensors



步进驱动，剪线，抬压脚声音轻
Stepper adjustment of stitch length, presser foot lifting, thread trimming,



厚薄可调，适用性广

R5Tf-3-02/233-I	1	3	DCX27 11#	-	4	3.8	0.7-2	5	7000	38/40	55*35*56.5		
R5Tf-4-M03/333-I	2	4	DCX27 11#	2	4	3.8	0.7-2	5.5	7000	38/40	55*35*56.5		
R5Tf-5-03/233-I	2	5	DCX27 14#	3	4	3.8	0.7-2	5	7000	38/40	55*35*56.5		

R5se-3-02/233-I	1	3	DCX27 11#	-	4	3.8	0.7-2	5	7500	38/40	55*35*56.5		
R5se-4-M03/333-I	2	4	DCX27 11#	2	4	3.8	0.7-2	5.5	7500	38/40	55*35*56.5		
R5se-5-03/233-I	2	5	DCX27 14#	3	4	3.8	0.7-2	5	7500	38/40	55*35*56.5		

SunSir

R4C 超快电脑包缝机

Super fast computerized overlock sewing machine



用途：

适用于各种薄料、中厚料织物的包边或包缝作业

Applicable to:

This machine is the ideal equipment that applicable to overedging and overlocking operation of all kinds of thin



R4C-3-02/233-I	1	3	DCX27 11#	-	4	3.8	0.7-2	5	7000	38/40	55*35*56.5		
R4C-4-M03/333-I	2	4	DCX27 11#	2	4	3.8	0.7-2	5.5	7000	38/40	55*35*56.5		
R4C-5-03/233-I	2	5	DCX27 14#	3	4	3.8	0.7-2	5	7000	38/40	55*35*56.5		

R1C 超高速直驱包缝机

Super High Speed Direct Drive Overlock Sewing Machine



R1C-3-02/233	1	3	DCX27 11#	2	4	3.8	0.7-2	5	7000	38/40	55*35*56.5		
R1C-4-54/433	2	4	DCX27 11#	2	4	3.8	0.7-2	5.5	7000	38/40	55*35*56.5		
R1C-5-03/233	2	5	DCX27 14#	3	4	3.8	0.7-2	5	7000	38/40	55*35*56.5		
R1C-5-03/333	2	5	DCX27 14#	5	5	3.8	0.7-2	5.5	7000	38/40	55*35*56.5		
R1C-5-04/435	2	5	DCX27 21#	5	6	5	0.8-1.5	7	6500	38/40	55*35*56.5		
R1C-6-03/333	3	6	DCX27 11#	3x2 5x2	4	3.8	0.7-2	5	7000	38/40	55*35*56.5		

E1 高速直驱包缝机

High Speed Direct Drive Overlock Sewing Machine



一体式直轴设置
Embedded display



内嵌式显示屏
One piece straight shaft setting



外置针距按钮
External stitch length button

E1-3-04	1	3	DCX27 11#	-	4	4.5	0.7-2	5.5	6000	27/36	47.5X37X55		
E1-4-24	2	4	DCX27 11#	2	4	4.5	0.7-2	5.5	6000	27/36	47.5X37X55		
E1-4-24H	2	4	DCX27 11#	2	4	4.5	0.7-2	5.5	5500	27/36	47.5X37X55		
E1-5-35	2	5	DCX27 14#	3	5	4.5	0.7-2	5.5	6000	27/36	47.5X37X55		
E1-5-55	2	5	DCX27 14#	5	5	4.5	0.7-2	5.5	6000	27/36	47.5X37X55		
E1-5-56	2	5	DCX27 18#	5	6	4.5	0.7-2	5.5	5500	27/36	47.5X37X55		

SS-B989TUT 超高速上下差动全自动剪线包缝机

Super high speed top and bottom differential overlock sewing machine with auto trimmer



LED灯
LED Light



三光眼
Infrared light



上差动调节
top differential adjusting.

SS-B989TUT-3-03/233	1	3	DCX27 11#	-	4	3.8	0.7-2	1-6	3.5	5	6500	42.7/32.6	55X36X56.5
SS-B989TUT-4-M03/333	2	4	DCX27 11#	2	4	3.8	0.7-2	1-6	4.5	5.5	6500	42.7/32.6	55X36X56.5
SS-B989TUT-4-03H/333	2	4	DCX27 11#	2	4	6	1.1-3.8	1-8	6	7	5500	42.7/32.6	55X36X56.5
SS-B989TUT-5-03/233	2	5	DCX27 14#	5	5	3.8	0.7-2	1-6	4.5	5	6500	42.7/32.6	55X36X56.5
SS-B989TUT-5-03/333	2	5	DCX27 14#	5	5	3.8	0.7-2	1-6	3.5	5	6500	42.7/32.6	55X36X56.5
SS-B989TUT-5-A05/535	2	5	DCX27 18#	5	5/6	5	1.1-3.8	1-8	6.5	7	5500	42.7/32.6	55X36X56.5



V5

平台式电脑绷缝机

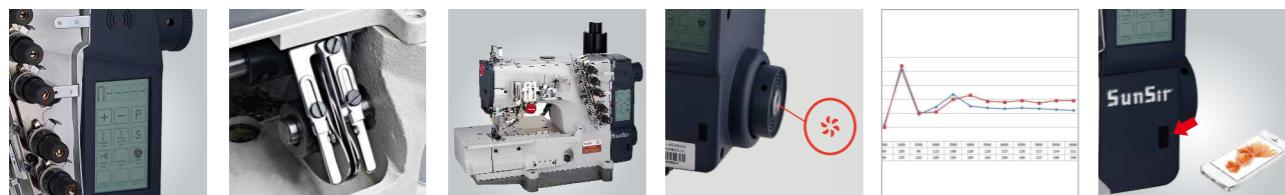
Flat bed computerized interlock sewing machine

用途:

- ①一般车缝。
- ②一般针织品，运动衫、休闲服等。

Applicable:

general sewing of knit wear, sports wear and leisure suits.



一键导航，便捷操作
One key navigation,easily operate

操作简单，可快速上手
Voice tonavigation easy & quick tooperare



打线凸轮外置
(穿线、维修更方便)
External cable & cam
(More easy to thread & maintain)



大空间，结实厚重
(操作空间大,机壳加重,
平衡佳、振动低)

Super large space, strong and heavy
(huge operation space, add the
shell's weight ,morestable,
less vibration)



强动力，高转速
Super power, high speed



V5、31016振动对比
V5, 31016 vibration comparison

多功能USB接口
Multi-function USB connector



V5e

平台式步进电脑绷缝机

Flat bed computerized interlock sewing machine

步进剪线、抬压脚机构:

1. 剪线稳定,响应速度快,声音轻
2. 抬压脚稳定,杜绝电磁铁无力问题

Stepping thread trimming and presser foot lifting mechanism:

1. Stable thread trimming, fast response and light sound
2. The presser foot lift is stable and eliminates the problem of electromagnet weakness.



步进剪线、抬压脚机构
Stepping thread trimming and
presser foot lifting mechanism

USB智能端口
USB intelligent outlet Supply

强动力,高转速
Super power, high speed

打线凸轮外置
External cable & cam

一键导航,便捷操作
One key navigation,easily
operate



V5e、31016振动对比
V5, 31016 vibration comparison

	3	5	11-14#	5.6/6.4	4.4	0.65-1.3	5	5000	60/65	67.5X42.5X65	上下剪
V5-01CB/EST-II	3	5	11-14#	5.6/6.4	4.4	0.65-1.3	5	5000	60/65	67.5X42.5X65	上下剪

	3	5	11-14#	5.6/6.4	4.4	0.65-1.3	5	5000	60/65	67.5X42.5X65	上下剪
V5e-01CB/EWT-II	3	5	11-14#	5.6/6.4	4.4	0.65-1.3	5	5000	60/65	67.5X42.5X65	右拨线



V1C

平台式直驱绷缝机

Flatbed direct drive interlock sewing machine

用途:

- ①一般车缝。
- ②一般针织品，运动衫、休闲服等。

Applicable:

general sewing of knit wear, sports wear and leisure suits.



打线凸轮外置
(穿线、维修更方便)

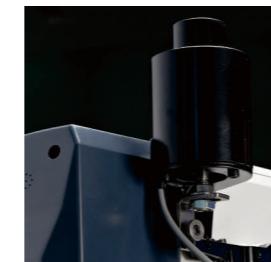
External cable & cam
(More easy to thread & maintain)



强动力，高转速
Super power, high speed



一键导航，便捷操作
One key navigation,easily operate



可选配抬压脚功能
Optional presser foot lifter function

N5

小方头式电脑绷缝机

Small square head computerized
interlock sewing machine

用途:

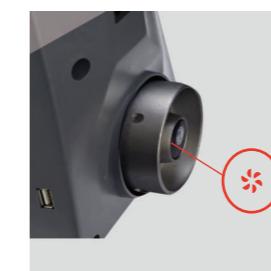
- ①一般车缝。
- ②一般针织品，运动衫、休闲服等。

Applicable:

general sewing of knit wear, sports wear and leisure suits.



一键导航，便捷操作
One key navigation,easily operate



强动力，高转速
Super power, high speed



凸轮外置
Outside puller



多功能USB接口
Multi-function USB connector

V1C-01CB-I	3	5	11-14#	5.6/6.4	4.4	0.65-1.3	5	5000	55/60	67.5X42.5X65		
V1C-02BB-I	3	5	11-14#	5.6/6.4	4.4	0.65-1.3	5	5000	55/60	67.5X42.5X65		
V1C-05CB-I	3	5	11-14#	5.6/6.4	4.4	0.65-1.3	5	5000	55/60	67.5X42.5X65		
V1C-FQ-I	3	5	11-14#	5.6/6.4	4.4	0.65-1.3	5	5000	55/60	67.5X42.5X65		
V1C-03EB-I	3	5	14#	5.6/6.4	4.4	0.65-1.3	5	5000	55/60	67.5X42.5X65		
V1C-03DB-I	3	5	14#	5.6/6.4	4.4	0.65-1.3	5	5000	55/60	67.5X42.5X65		

N5-01CB/EST-II	3	5	11-14#	5.6/6.4	1.5-4.4	0.8-1.2	5	5000	60/65	61.5*40.5*65	上下剪	
N5-01CB/EWT-II	3	5	11-14#	5.6/6.4	1.5-4.4	0.8-1.2	5	5000	60/65	61.5*40.5*65	右拨线	
N5-35AB/EST-II	3	5	11-14#	5.6/6.4	1.5-4.4	0.8-1.2	5	5000	60/65	61.5*40.5*65	上下剪	
N5-35AB/EWT-II	3	5	11-14#	5.6/6.4	1.5-4.4	0.8-1.2	5	5000	60/65	61.5*40.5*65	右拨线	



N5e

小方头式步进电脑绷缝机

Small square head computerized interlock sewing machine

步进剪线、抬压脚机构:

1. 剪线稳定,响应速度快,声音轻
2. 抬压脚稳定,杜绝电磁铁无力问题

Stepping thread trimming and presser foot lifting mechanism:

1. Stable thread trimming, fast response and light sound
2. The presser foot lift is stable and eliminates the problem of electromagnet weakness.



N1C

小方头式直驱绷缝机

Small square head computerized interlock sewing machine

用途:

- ①一般车缝。
- ②一般针织品,运动衫、休闲服等。

Applicable:

general sewing of knit wear, sports wear and leisure suits.



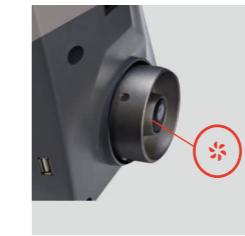
步进剪线、抬压脚机构
Stepping thread trimming and presser foot lifting mechanism

强动力,高转速
Super power, high speed

一键导航,便捷操作
One key navigation,easily operate

USB智能端口
USB intelligent outlet Supply

打线凸轮外置
External cable & cam



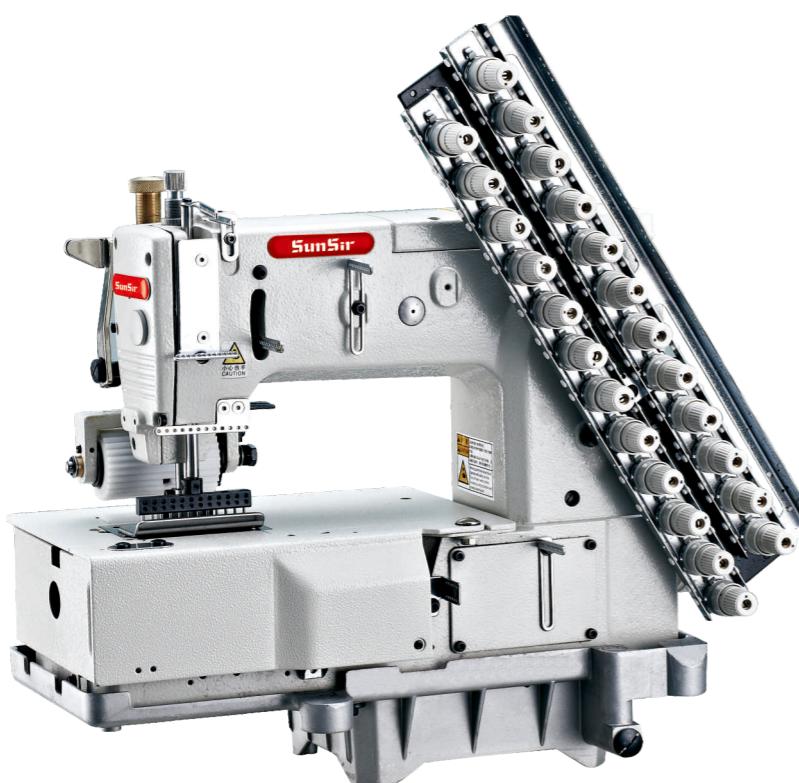
一键导航,便捷操作
One key navigation,easily operate

强动力,高转速
Super power, high speed

凸轮外置
Outside puller

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
N5e-01CB/EST-II	3	5	11-14#	5.6/6.4	1.5-4.4	0.8-1.2	5	5000	60/65	61.5*40.5*65	上下剪					
N5e-01CB/EWT-II	3	5	11-14#	5.6/6.4	1.5-4.4	0.8-1.2	5	5000	60/65	61.5*40.5*65	右拨线					
N5e-35AB/EST-II	3	5	11-14#	5.6/6.4	1.5-4.4	0.8-1.2	5	5000	60/65	61.5*40.5*65	上下剪					
N5e-35AB/EWT-II	3	5	11-14#	5.6/6.4	1.5-4.4	0.8-1.2	5	5000	60/65	61.5*40.5*65	右拨线					

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
N1C-01CB-I	3	5	11-14#	5.6/6.4	1.5-4.4	0.8-1.2	5	5000	45/55	67.5X42.5X64.5	适用于针织面料, 双面装饰缝。					
N1C-02GB-I	3	5	11-14#	5.6/6.4	1.5-4.4	0.8-1.2	5	5000	45/55	67.5X42.5X64.5	适用于针织面料, 双面装饰缝。					
N1C-35AB-I	3	5	11-14#	5.6/6.4	1.5-4.4	0.8-1.2	5	5000	45/55	67.5X42.5X64.5	适用于针织面料, 双面装饰缝。					



SS-1400

多针机系列

Multi-needle sewing machine series

用途:

- ①一般车缝。
- ②适用于高级衣物之装饰车缝。



1404系列

Model	Sewn Type	Q'ty		Needle		Gauge (inch)	Gauge (mm)	Feeding (stitch/inch)	Lifting	Strobe (mm)	Spm
		Organ	Schmetz								
SS 1404P	401	4	8	UOx113GS 14	UYx113GS 90	1/4,5/16,1/3,3/8	6.35,7.94,8.46,9.37	7~17	10	34	4000
SS 1406P	401	6	12	UOx113GS 14	UYx113GS 90	1/4,5/16	6.35,7.94	7~17	10	34	4000
SS 1408P	401	8	16	UOx113GS 14	UYx113GS 90	1/4,5/16,3/16	6.35,7.94,4.76	7~17	10	34	4000
SS 1412P	401	12	24	UOx113GS 14	UYx113GS 90	1/8,3/16,1/4,	3.17,4.76,6.35,5	7~17	10	34	4000
SS 1404PMD	401	4	8	UOx113GS 14	UYx113GS 90	1/4,5/16,1/3,3/8	6.35,7.94,8.46,9.37	8~14	10	34	4000
SS 1404PSF	401	4	8	UOx113GS 14	UYx113GS 90	1/4-1-1/4	6.35-25.4-6.35	7~17	10	34	4000

SS 1508P 四针链式裤腰多针机(上腰机)

Four-needle chain-type trouser waist multi-needle machine (upper waist machine)



用途:

- ①一般车缝。
- ②适用于高级衣物之装饰车缝。

Applicable:

common sewing and sewing work of high quality clothes

SS 1508	P	1-1/2"	38.1	1-4"-1"-1/4"	6.35-25.4-6.35	TVx5 21#	4	8	7-16	10	4000	52/48
PR		1-1/2"	38.1	1/4"-1"-1/4"	6.35-25.4-6.35							

SS 2000C 带刀裤耳机

Belt loop machine with front fabric trimmer



用途:

- ①一般车缝。
- ②适用于高级衣物之装饰车缝。

Applicable:

common sewing and sewing work of high quality clothes

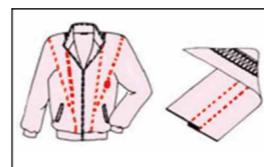
SS 2000C	BK (C)	—	1/4"	6.35	UY128GAS 16#	2	3	9-12	8	4000	52/48
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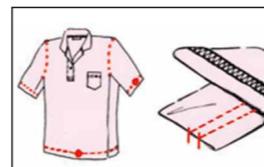
SS 787

横筒型高速三针绷缝机

Cylinder-bed high speed Interlock sttch machine wth electrical type thread trimmer and rear puller



适用于各种运动服、夹克、压单边双针
applicable to covering double-stitches
W/O upper spreading on sportswear jackets.



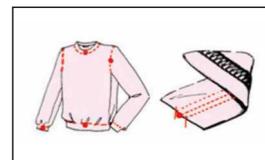
适用于各种式运动裤、裤头。
applicable to hemming bottoms on
T-shirts underwear and sports wear.



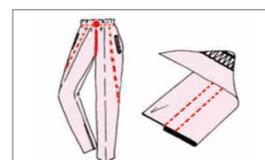
SS 720

细横筒型高速三针绷缝机

Small cylinder-bed high speed interlock sttch machine
wth-electrlcaltpe thread trimmer



适用于各种针织品、运动服压线
applicable to covering seams on all
sorts of knitted goods, sportswear.



适用于各种式运动裤、裤头。
Applicable to hemming wide waist
band of trousers.



底线改良过线组

精心改良的底线过线方式，底线送线更顺畅，让线灰不会跑入剪刀架中，使剪刀切线更稳定，零件寿命更长，精准的微调出剪刀尺寸。

Carefully improved bottom line way, so that the bottom line to send a moresmooth line, so ash will not run into the scissors, the scisore more stable tangent, longer life parts, precise fine-tuning the size of the scissors.



电磁直驱式抬压脚组

电磁直驱式抬压脚组，不产生杂音，反应更为灵敏。

"Direct Driving type" presser foot
lefter.lt's going to more sensitive and s
ilent.



前置式底线分线盘

底线分线盘前置于机体内侧，可轻易清楚绞线、调整容易。可微调的底线可线架，可针对底线的收放与松紧，做更精细的调整。

the looper thread take-up put on the front of body, to clean the winding and adjustment easily. the flexible thread take-up eyelet holder,to offer the looper thread tension and release more details adjustment.



迷你直驱伺服马达

直驱外接下主轴心式迷你伺服小马达、安装容隐、反应灵敏、寂静无声、定位准确车头不因切线而摇动。

"Directly driving under shaft connecting type" mini seruo motor which could offer you easy to installing, more sensitive,more silence and precisely needle position detection,the machine head wouldn't swing when it trimming.

	2	3	4.0	1.4-4.5	0.8-1.4	7	4500
SS 787-356/EST-LT	2	3	4.0	1.4-4.5	0.8-1.4	7	4500
SS 787-356/EWT-LT	2	3	4.8	1.4-4.5	0.8-1.4	7	4500
SS 787-354/EST-LT	3	5	4.8	1.4-4.5	0.8-1.4	7	4500
SS 787-354/EWT-LT	3	5	5.6	1.4-4.5	0.8-1.4	7	4500

	2	3	4.0	1.4-4.5	0.8-1.4	7	4200
SS 720-356/EST-LT	2	3	4.0	1.4-4.5	0.8-1.4	7	4200
SS 720-356/EWT-LT	2	3	4.8	1.4-4.5	0.8-1.4	7	4200
SS 720-364/EST-LT	3	5	4.8	1.4-4.5	0.8-1.4	7	4200
SS 720-364/EWT-LT	3	5	5.6	1.4-4.5	0.8-1.4	7	4200



SS 1500

竖筒式绷缝机

Feed-on type cylinder bed interlock sewing machine

特点:

- ①LS1500机是三针五线绷缝机，可设有上饰线，缝制线迹美观；
- ②该机造型美观，结构合理，采用两组同步带传动，传动准确，运转平稳；
- ③润滑系统采用全密封自动供油，每年只需加油一次，加油方便，润滑全面充分，密封性能好，是清洁、环保的优良产品；
- ④该机只需要换针板、针幅就能实现一机多用超值实惠；
- ⑤使用方便，用按钮能够很方便地使线迹在1.2mm-4mm范围内任意变化，用旋钮能很简捷的使差动比在1: 0.8至1:2的范围内无级调整；
- ⑥机器零件全部采用优质合金钢材，并经特殊硬化处理，以提高机器耐磨性能，低震动，低噪音，使用寿命长；
- ⑦本机配有关指、护眼罩等安全防护装置，使用安全；
- ⑧本机在4000转/分的速度下连续工作，生产效率高。

适用范围:

本机适用于各类服装加工的特殊工序，如运动服压线，压单边，双针各式压条，各类服饰、领口、袖口、松紧带，更适合针织品、纺织品、各类运动服、泳装韵律装，各类休闲服、裤头、夹克等，是各种包、绷、饰缝及小口径筒制品加工的理想选择。

characteristics:

- 1,This machine is 3 needle, 5 thread interlock machine, can be with upper decoration thread, the stitch is beautiful.
- 2,This machine is with good out-look, reasonable structure, adopt two sets timing-belt, accurate transmission and stable working.
- 3,This machine is with all-sealed lubrication system and automatic oil-supply, just need to add oil for one time per year, fully lubrication, good sealed, clean and environment protection.
- 4,This machine can realize "one machine multi-function" just by changing the needle plate.
- 5,Easy to operate, can conveniently change the stitch from 1.2-4mm by push buttons, can easily change the difference ratio from 1:0.8 to 1:2 by knob.
- 6,All the spare parts adopt good quality alloyed steel, and with special sclerosis treatment, to enhance the wear-resistance of the machine, low noise, low vibration, long working life.
- 7,This machine is with security equipment of finger-guard, eye-guard etc, can be used safely.
- 8,This machine can constantly work at speed of 4000r.p.m, high working efficiency.
- This machine is suitable for some special process in garment making, interlocking and cover sewing of small caliber parts, such as collar, sleeve, elastic lace of all kinds of garment, specially suitable for knitting ware, sports ware, swimming suit and all kinds of leisure clothes, jacket etc.

SS 1500	2 3	4 5	UYX128 GAS#9 - #14	3.2 4.0 4.8 5.6 6.4	1.2-4	0.8-2	8	4000	42/47	43*28.4*36	
SS 1500-UT	2 3	4 5	UYX128 GAS#9 - #14	3.2 4.0 4.8 5.6 6.4	1.2-4	0.8-2	8	4000	42/47	43*28.4*36	



SS-740

曲臂式四针六线拼缝机

Direct drive 4 needle 6 thread sewing machine



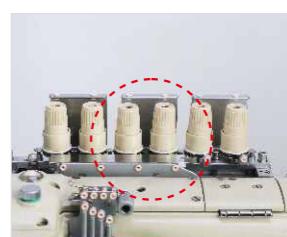
全新设计内置式抬压脚机构

内置式抬压脚，美观静音 (可选电动/气动)



弹片式压脚机构

采用弹片式压脚机构，针对不同面料量身定制不同压脚皮，使内衣用薄料及高弹性面料均能充分应对。



改良密封式过线结构

全封闭式夹线器防尘防断线，使车缝的过线更为顺畅。



改进式断线刀具，安全不打手

SS-FW740-MR/MS-D/AT-K/Z	4	6	6.0	1.6 ~ 2.5	1:07-1:05						

H10

360度机头旋转模板机

rotary head template sewing machine

适用范围：羽绒服、棉衣、西服、衬衣、鞋类、箱包、沙发及其它家居缝制品、航空座椅、汽车用品等

Scope of application: down jackets, cotton coats, suits, shirts, shoes, bags, sofas and other household sewing products, aviation seats, automotive supplies, etc.



“平头”式顶部结构电子设备隐形安装，全方位防护，安全可靠、简洁大气。
Flat top structure Invisible installation of electronic equipment, all-round protection, safe, reliable, simple and elegant.



内置式导电滑环设计
清洁缝纫,经久耐用
Built-in conductive slip ring design
Clean sewing, durable



旋转电机全封闭式防油设计
无“油”无虑(专利技术)。
Rotating motor fully enclosed oil-proof design
No “oil” and no worries (patented technology).



轻量化旋梭座设计
大功率上下旋转电机驱动，
高精度、低惯性、旋转更平顺。
Lightweight hook seat design Driven by
high-power up and down rotating motors,
High precision, low inertia, smoother rotation.

型号	Model	H10	
缝纫面积	Sewing area	X向 (左右) : 1300mm X axis(left and right):1300mm	Y向 (前后) : 900mm Y axis(front and behind):900mm
针距	Needle gauge	0.5mm-12.7mm	
缝纫速度	Speed	3000转/分钟	
使用机针	Needle type	DBX1 9# (7#-18#)	
程序输入装置	Program input device	U盘	USB line or disk
记忆程序数	Nunber of memory programs	999	
缝纫机马达	Motor	600W独立双伺服电机	600W direct-drive servo motor
中压脚驱动	Middle presser foot device	机械式	Mechanical type
中压脚高度	Middle presser foot height	>17mm	
外压脚高度	Outsider presser foot height	20mm	
花样读取方式	Pattern reading mode,	RFID射频装置	RFID radio frequency device
电源规格	Power specification	220V/1200W	
气压规格	Add air pressure specifications	最大0.5 mpa	
机器重量	Machine weight	720Kg(不含包装箱)	
折叠外形尺寸 (L*W*H) :	1865×1210×1450mm		
展开外形尺寸 (L*W*H) :	2365×2000×1450mm		

*产品因技术的发展在不断更新中，参数、图片、机型特点等如有变更，恕不另行通知。
*If the machinetechicalparameter,photo,characte have changed due to machineconstantlyupdating,especiallyinforming



H929-DM

双驱动高速智能模板机

dual-drive high-speed intelligent template machine



电机剪线, 调节便捷, 适应面更广
Motor thread trimmer, easy to adjust, wider adaptability



上下双伺服独立驱动, 高速、静音、低振;
Up and down double servo independent drive, high speed, quiet, low vibration;



型号	Model	H929-DM	
缝纫面积	Sewing area	X向(左右):1300mm X axis(left and right):1300mm	Y向(前后):950mm Y axis(front and behind):950mm
针距	Needle gauge	0.5mm-12.7mm	
缝纫速度	Speed	3500转/分钟	
使用机针	Needle type	DBX1 9# (7#-14#)	
程序输入装置	Program input device	U盘	USB line or disk
记忆程序数	Nunber of memory programs	999	
缝纫机马达	Motor	550W独立双伺服电机	550W direct-drive servo motor
中压脚驱动	Middle presser foot device	独立电机驱动	independent motor drive
中压脚高度	Middle presser foot height	>17mm	
外压脚高度	Outsider presser foot height	20mm	
剪线方式	Cut the wire way	电机剪线	Thread trimming method
花样读取方式	Pattern reading mode,	RFID射频装置	RFID radio frequency device
电源规格	Power specification	220V/1200W	
气压规格	Add air pressure specifications	最大0.5 mpa	
机器重量	Machine weight	495Kg (不含包装箱)	



H919-EM

全自动智能模板机

Auto-smart template machine

广泛适用于羽绒、棉呢、西装、衬衫、箱包、皮具、家纺、鞋帽等各种图型线迹的加工。
It's widely applicable to down feather, cotton, suit, shirt, luggage, leather, textile, shoes, hat and so on.



最新剪刀设计
new thread trimmer design



密封式齿轮箱
closed type gear box



旋梭微量供油
rotary hook mini-oil

型号	Model	H919-EM	
缝纫面积	Sewing area	X向(左右) : 1300mm Y向(前后) : 850mm X axis(left and right):1300mm Y axis(front and behind):850mm	
针距	Needle gauge	0.5mm-12.7mm	
缝纫速度	Speed	3000转/分钟	
使用机针	Needle type	DBX1 9# (7#-23#)	
程序输入装置	Program input device	U盘	USB line or disk
记忆程序数	Nunber of memory programs	999	
缝纫机马达	Motor	750W直驱伺服马达	750W direct-drive servo motor
中压脚驱动	Middle presser foot device	独立电机驱动	independent motor drive
中压脚高度	Middle presser foot height	>17mm	
外压脚高度	Outsider presser foot height	20mm	
花样读取方式	Pattern reading mode,	RFID射频装置	RFID radio frequency device
气压规格	Add air pressure specifications	最大0.5MPa	
电源规格	Power specification	220V/1200W	
机器重量	Machine weight	580kg (不含包装箱)	

H6-30TS

线内模板机

Automatic multi-function template machine

适用范围:

主要用于贴袋,袋盖,袖衩,龟背,门襟,上拉链,贴商标,缝花边等

特点:

- 占地面积小,摆放灵活,可以编入各种生产流水线。
- 配备大功率高压旋涡风机,吸风效果强大,在缝制雪纺类面料时可形成有效折角。
- 步进电机抬压脚,结构简单,易调节,对不同面料调整快,适应性广。

Applicable to:

Mainly used for patch pockets, pocket flaps, sleeve vents, turtle backs, plackets, zippers, labels, sewing patterns, etc.

Features:

- Small footprint, flexible placement, can be incorporated into various production lines.
- Equipped with a high-power high-pressure vortex fan, the air suction effect is strong, and it can form effective knuckles when sewing chiffon fabrics.
- Stepping motor lifts the presser foot, simple structure, easy to adjust, fast adjustment to different fabrics, and wide adaptability.



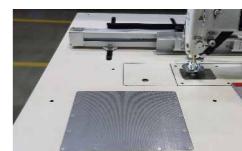
步进电机抬压脚,可实现中段控制,
能适应不同面料。
step motor lift foot, can achieve the
middle control, can adapt to different fabrics.



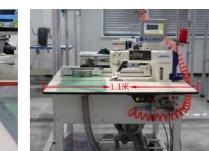
大功率高压旋涡风机配备消音管,
吸风效果强,噪音低。
High power and high pressure vortex fan equipped
with silencer, strong suction effect, low noise.



标配嵌入式液晶触摸屏,一触即动。
Standard embedded LCD touch screen, one touch
immediately move.



超密蜂窝吸风板,吸风渗透性更强。
Ultra-dense honeycomb air suction plate, stronger
air permeability.



窄幅面板,空间小,适应各种吊挂线。
Narrow surface platform, small space,
suitable for a variety of hanging stations.

型号	Model	H6-30TS	
缝纫面积	Sewing area	300mm*450 mm	
针距	Needle gauge	0.5mm-127mm	
缝纫速度	Speed	3500r/min	
使用机针	Needle type	DBX1 14#	
程序输入装置	Program input device	电脑USB数据线/U盘	USB line or disk
花样存储数量	Number of pattern storage	999	
缝纫机马达	Motor	550W伺服电机	550w direct-drive servo motor
中压脚驱动	Middle presser foot device	电机抬压脚	Independent motor drive
中压脚高度	Middle presser foot height	>13mm	
外压脚高度	Outsider presser foot height	>15mm	15mm
电源规格	Power specification	220V/交流	
使用气压规格	Air pressuer specification	最大0.5Mpa	Maximum 0.5mpa
机器重量	Machine weight	235kg (不含包装箱)	



H919-EM-LC

激光模板机

Laser template machine

- 1、采用全新设计外观。
- 2、大功率激光管，适合较厚面料的切割。
- 3、有效缝制行程：X向1300mm,Y向850mm。

- 1.Appearance of new design
- 2.New design of laser tube shield opening mode to facilitate later maintenance
- 3.High power laser tube, suitable for cutting thicker fabrics



SS-H591N-D3/H592N-D3

电脑自动剪线罗拉车系列

Computerized automatic threading roller
presser post bed lockstitch series

用途:

本机型适用于马靴、运动鞋、休闲鞋、海棉鞋、婴儿鞋、高级皮革鞋类及箱包缝制。

Applicable:

Product use: This model is suitable for riding boots, sports shoes, casual shoes, sponge shoes, baby shoes, high leather shoes and bags.



省时：
自动倒缝、剪线、抬压脚
Time saving: automatic rewinding, trimming, and pressering



省线：
加强型动定刀和夹线片，线头短，
夹线稳定。
Thread saving: reinforced moving knife and clamping piece, short thread and stable thread



省电：
全时伺服
Power saving: full-time servo



省心：
机电一体化设计
Free from worry: mechatronics design

型号	Model	H919-EM-LC	
激光模板机切割范围		X向(左右) : 1100mm Y轴(前后):1100mm	Y向(前后) : 850mm Y axis(front and behind):850mm
缝纫面积	Sewing area	X向1300mm,Y向850mm	
针距	Needle gauge	0.5mm-12.7mm	
缝纫速度	Speed	3000rpm	
使用机针	Needle type	DBX1 9# (7#-23#)	
程序输入装置	Program input device	U盘	disk
程序记忆载体	Program memory carrier	EPROM内存	EPROM RAM
记忆程序数	Number of memory programs	999	
缝纫机马达	Motor	750W直驱伺服马达	750W direct-drive servo motor
中压脚驱动	Middle presser foot device	独立电机驱动	independent motor drive
中压脚高度	Middle presser foot height	17mm	
外压脚高度	Outsider presser foot height	最高30mm	Highest 30mm
电源规格	Power specification	220V/1200W	
使用气压规格	Air pressure specification	最大0.5Mpa	Maximum 0.5Mpa
激光管功率	Laser tube power	90W-150W	
总重量(包括外箱)	Total weight(including packing carton)	约850kg	About 850kg

		1	3000	0.8-5mm	7/10	38mm	750W	★	65/70	75x37x68
		2	2000	0.6-3.6mm	7/10	38mm	750W	★	65/70	75x37x68

SunSir

SS 1591N-D3

步进电机送料电脑罗拉车
Computerized automatic threading roller
presser post bed lockstitch series



用途:

本机型适用于马靴、运动鞋、休闲鞋、海棉鞋、婴儿鞋、高级皮革鞋类及箱包缝制。

Applicable:

Product use: This model is suitable for riding boots, sports shoes, casual shoes, sponge shoes, baby shoes, high leather shoes and bags.



智能触摸屏，功能一键直达
Integrated button lighting, neat and beautiful Smart touch screen, one-key direct access to functions



花样线迹，随心所欲

Pattern stitches, sew as you like

SS 1591N-D3	DPX5 16#	1	3000	0.8-7mm	7/10	38mm	750W	★	65/70	75x37x68			

SS-T9820

高速电子圆头锁眼机
Electronic Eyelet Button Holing Sewing Machine



大机腔，操作简便
Large space simple operation



布屑收集装置，干净整洁
Rest cloth collecting device is clean and tidy



9820-02超短线头
9820-02 super short thread residue

用途:

机适用于西服、外衣、工作服、裤子等薄、中厚料的各种样式的锁眼。

Applicable:

Applicable for suit, coat, jumper, pants etc light and medium materials of button holing.

SS-T9820-00E	D _o ×558 11#-16#	5-50	1.5-5	12-16	★	★	22	2500	170/210	122*84*135			
SS-T9820-01E	D _o ×558 11#-16#	8-42	1.5-5	12-16	★	★	22	2500	170/210	122*84*135			
SS-T9820-02E	D _o ×558 11#-16#	-	1.5-5	12-16	★	★	22	2500	170/210	122*84*135			

SS -Z2284N

高速单针曲折缝缝纫机
High speed Zigzag Sewing machine



黑金刚针杆
black stainless steel needle bar



进口旋梭
Imported hook



一步两点和三步四点转换装置
One step, two steps and three steps, four points conversion device

SS-Z2284N	DPX5 10-14#	5.5/10	★	★	★	★	5000	38/45.5	64*33.5*61				

SS-T928D

曲腕机系列
Feed-off-arm chain stitch sewing machine



用途:

适用于衬衫、风衣、牛仔裤、运动服、休闲服等薄料到厚料服装加工。

Applicable:

shirt, windbreaker, jeans, sportswear materials range from light to heavy.

SS-T927D	2	10	★	TVX64 #11-#16	3.0-3.5	★	★	-	3500	0.15CBM				
SS-T927D-PS	(外置拖轮)	2	10	★	TVX64 #11-#16	3.0-3.5	★	★	-	3500	0.15CBM			
SS-T927D-PL	(内置拖轮)	3	10-11	★	TVX64 #11-#16	3.0-4.2	★	★	-	3500	0.15CBM			
SS-T928D	3	10-11	★	TVX5 #11-#22	3.0-4.2	★	★	★	3500	0.15CBM				
SS-T928D-PS	(外置拖轮)	3	10-11	★	TVX5 #11-#22	3.0-4.2	★	★	★	3500	0.15CBM			
SS-T928D-PL	(内置拖轮)	3	10-11	★	TVX5 #11-#22	3.0-4.2	★	★	★	3500	0.15CBM			

特种机系列

Special machine series

SunSir

SS-T1790C

高速电子平头锁眼机系列
Electronic Button holing Sewing Machine



用途:

- ①一般薄料、中厚料、厚料缝制；
- ②适用于各种针织、棉纺、化纤等织物的钮孔缝锁。尤适于袖子的锁眼作业。

Applicable:

- 1.Light, medium and heavy material.
- 2.For button holing of all kind of materials, especially for sleeve button holing.

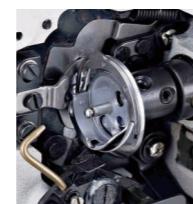
SS-T1790C	DP×5 11#~14#	41	2.5-5	17	★	★	1/4"-1"-1/4" 6.4-19	4200	54.5/74	76×38×74.5		
SS-T1790CK	DP×5 11#~14#	41	2.5-5	17	★	★	1/4"-3/4" 6.4-19	4200	54.5/74	76×38×74.5		
SS-T1790C-7	DP×5 11#~14#	70	2.5-5	17	★	★	1/4"-1"-1/4" 6.4-65	4200	54.5/74	76×38×74.5		
SS-T1790C-12	DP×5 11#~14#	120	2.5-5	17	★	★	1/4"-3/4" 6.4-115	4200	54.5/74	76×38×74.5		
SS-T1790CG	DP×5 11#~14#	25	2.5-4	17	★	★	1/4"-3/4" 6.4-115	4200	54.5/74	76×38×74.5		



电机切刀，低噪音
Motor cutter, low noise



风扇散热
rejection of heat



进口旋梭
Import hook



120mm缝制长度
Longest sewing length 120mm

SS-T781F

高速直驱平头锁眼机
Direct drive button holing sewing machine



用途:

- ①一般薄料、中厚料、厚料缝制；
- ②适用于各种针织、棉纺、化纤等织物的钮孔缝锁。尤适于袖子的锁眼作业。

Applicable to:

Common thin material, medium heavy material and heavy material sewing in knitting wear, cotton fabrics, fibers buttonholing sewing and sleeve sewing.



节能无刷直驱电机，
节能低噪
Energy saving brushless direct drive motor with energy saving and low noise



同步带传动，调节简单
Synchronous belt transmission simple adjustment



电机抬压脚
Motor presser foot

SS-T781F	DP×5 11#-14#	22	2.5-4	12	★	★	1/4"-3/4" 6.4-19	3600	50/60	67*37*61		
SS-T781FK	DP×5 11#-14#	22	2.5-4	12	★	★	1/4"-3/4" 6.4-19	3600	50/60	67*37*61		
SS-T782F	DP×5 11#-14#	33	2.5-5	12	★	★	1/4"-11/4" 6.4-31.7	3600	50/60	67*37*61		
SS-T783F	DP×5 11#-14#	40	2.5-5	12	★	★	1/4"-11/4" 6.4-31.7	3600	50/60	67*37*61		

SS-T2290

高速直驱电子曲折缝纫机
Electronic Zigzag Sewing machine



闭环步进电机
steppes motor



触控操作面板
touch operation panel



黑金刚针杆和钨钢剪刀
Black stainless steel needle bar and tungsten steel scissors



SR送料步进电机
SR steppes motor



微油结构
Mini oil structure

用途:

- 1、男装手巾袋缝口，领脚撬缝上商标缝制；
- 2、女装中夹克，罩衫的领子，前身花样缝制。

Applicable:

pocket seaming, trademark sewing on neckline, jacket, collar, pattern sewing.

SS-T2290SS-D4-B	DPX5 10-14#	★	8	2.5	★	★	5.5-10	★	5000	53/63	75*35.5*73	
SS-T2290SR-D4-B	DPX5 10-14#	★	8	2.5	★	★	5.5-10	★	5000	53/63	75*35.5*73	

SS-T3020G

高速电子花样机
High speed electronic pattern sewing machine



用途:

- 提包零件；徽章缝合；鞋面花样；汽车坐椅；笔记本；标志绣缝；织带；后袋花图案等。

Applicable:

Bag parts, badge sewing, shoes pattern, car seat, notebook, logo sewing, bag pattern sewing etc. Presser foot control system can provide identical upper and lower tension sewing.



耐磨齿轮
Super durable gear



进口旋梭
Imported hook



断线检测装置
Disconnection detection device



导轨
Guide rail

SS-T3020G	DPX17 18#-21#	0.05-12.7	300x200	★	★		2800	225/295	127.5x123x125			
SS-T3020G-M(自动换模)	DPX17 18#-21#	0.05-12.7	300x200	★	★		2800	225/295	127.5x123x125			
SS-T3020G-CH(侧滑装置)	DPX17 18#-21#	0.05-12.7	300x200	★	★		2800	225/295	127.5x123x125			

特种机系列

Special machine series



SS-T430G

高速电子套结机(一体式)

Electronic bartacking sewing machine.

用途:

适用于高级服装的下摆开叉部分，袋口加固缝、牛仔布等套结作业。转速为业内最高最高转速3200rpm，完全按照缝制数据进行高质量缝纫低噪音、低震动缝制区域40X30mm

Applicable:

The maximum sewing speed up to 3200pm , is the highest in the sewingmachine industry.it works in high quality sewing according to the sewing date.low voice andlow vibration Using high rigidity rack. According to the latest computer analysis, the details of the parts are in good balance, noise and vibration are controled to the minimum. Operator won't feel tired easily ,and no pressure.The sewing area is 40X30mm



高效节能伺服马达
High efficiency energy-saving servo motor



套结钉扣简易快速更换装置
Simple and quick replacement device for fastening pin buckle



无污染干式润滑，镀黑金钢针杆
No pollution dry lubrication black stainless steel needle bar



自动抬压扫线结构
Automatic presser sweep construction



SS-T1900

高速电子套结机系列 (一体式)

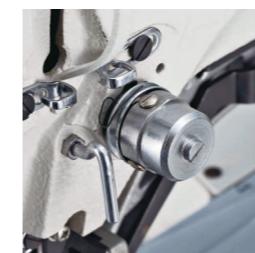
Electronic bartacking sewing machine

用途:

适用于高级服装的下摆开叉部分、袋口、商标、无纺布手提袋提手加固缝，牛仔布，针织衣物,女式内衣等的套结作业。

Applicable:

Suitable for bartacking sewing split part of lower hem on the delux clothing ,pocket opening,brand mark, non-woven bag handle, and jeans,knitting wear, lady's underwear etc



电子夹线
Electronic thread clamp



可选配气动压脚
Optional pneumatic presser foot



可选配液晶屏面板
Optional LCD panel



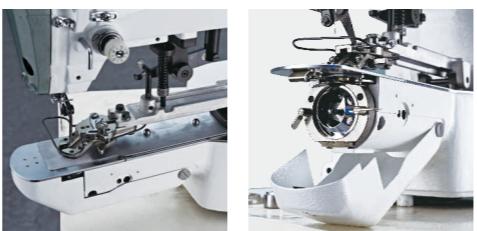
全封闭下轴齿轮超耐磨
super durable closed bottom shaft gear

SS-T430G-01E-A(中厚料)	14#-19# DPX17	0.1-12.7	★	★	17mm	★	-	3200	52.5/63.5	70*44.5*53		
SS-T430G-02E-A(厚料)	14#-19# DPX17	0.1-12.7	★	★	17mm	-	★	3200	52.5/63.5	70*44.5*53		
SS-T430G-02E-A-ZH	14#-19# DPX17	0.1-12.7	★	★	17mm	-	★	3200	52.5/63.5	70*44.5*53		

SS-T1900FSS(标准)	16# DPX5	0.1-12.7	★	★	17mm	★	-	3200	48/59	80.5*37.5*74		
SS-T1900FYS(帽眼)	16# DPX5	0.1-12.7	★	★	17mm	★	-	3200	48/59	80.5*37.5*74		
SS-T1900FFS(长方形)	16# DPX5	0.1-12.7	★	★	17mm	★	-	3200	48/59	80.5*37.5*74		
SS-T1900FHS(厚料)	21# DPX5	0.1-12.7	★	★	17mm	-	★	3200	48/59	80.5*37.5*74		
SS-T1900FKS(针织)	11# DPX5	0.1-12.7	★	★	17mm	★	-	3200	48/59	80.5*37.5*74		

SunSir

SS-T438G 高速电子钉扣机 (一体式) Electronic button attaching sewing machine



大范围可调节扣夹
big range adjustable retaining clip
高精度进口耐磨摆梭
High precision imported wear-resistant shuttle



特殊处理超耐磨下轴系统
Special treatment, super wear, lower shaft system
无污染干式润滑，镀黑金钢针杆 (头部特写)
No pollution dry lubrication, black plating Steel needle rod (head feature)

用途：

适用于各类服装的纽扣缝制。

Applicable:

Button attaching of different kinds of garment.

SS-T438GE-A	12# DPX17	0.1-6.4	★	★	12mm	★	-	2700 52.5/65.5 70*44.5*53

SS-T436 高速电子小花样机(一体式) High speed electronic pattern sewing machine



标配USB接口，减少重复劳动
Standard USB connector reduce duplication of labor
缝制范围 (9cmX6cm)
Super large sewing range (9cmX6cm)



高清易上手多功能液晶屏面板
HD easy optional and multi-fuction LCD panel
稳定高效拨线结构
Stable and high efficiency thread swapping construction

用途：

标志绣缝：鞋面花样；徽章缝合等缝制作业。

Applicable:

Logo stitching: vamp pattern, badge stitching, sewing work.

SS-T436GE-A	6#-19# DPX17	0.1-12.7	★	★	12mm	★	-	2700 52.5/67 70*44.5*53



SS-T438GE-A-SK

全自动喂扣机

Automatic button feeding machine



步进电机双向压扣系统
stepping motor both way pressing buckle system



大范围气动扣夹
big range pneumatic retaining clip



高速稳定控制系统
High speed stability control system



稳定高效的步进电机送扣系统
stable and high efficient stepping motor button feed system

技术参数：

送扣时间：每分钟100个
frequency:every 0.4 seconds
频率：50-60Hz
电压：220V
消耗功率：120W
纽扣类型：标准, 2孔和4孔
纽扣直径：8-28mm
纽扣厚度：1.8-5mm
供给方式：振动盘供给
power consumption: 120W
button type:standard,2 holes and 4 holes
button diameter:8-28mm
button thickness:1.8-5mm
supply mode:vibration plate supply

button feeder machine parameters:

sendutton time :every 0.4 seconds
frequency:50-60Hz
voitage:220V
power consumption: 120W
button type:standard,2 holes and 4 holes
button diameter:8-28mm
button thickness:1.8-5mm
supply mode:vibration plate supply

SunSir

SS-T1903

高速电子钉扣机 (一体式)
Electronic button attaching sewing machine

**用途:**

适用于各类服装的纽扣缝制。

Applicable:

Button attaching of different kinds of garment.



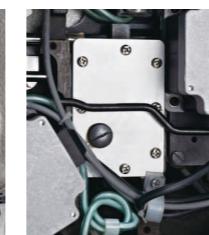
大范围可调节扣夹
Big range adjustable retaining clip



电子夹线
Electronic thread clip



干式无污染润滑
超耐磨镀黑金钢针杆
Dry and pollution-free lubrication Super wear resistance Plated steel needle rod



全封闭下轴齿轮超耐磨
super durable closed shaft gear



SS-T1903FSS	14# DPX17	1	2	Q 8- Q30	12	2700 50 80.5x37.5x74

SS-T1904E

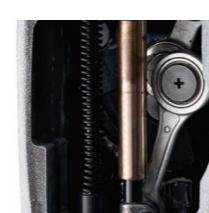
高速电子大花样套结机 (一体式)
Electronic small pattern bartacking sewing machine.



缝制面积4cmX6cm
Super large sewing range (4cmX6cm)



电子面线收线装置
Electronic line receiving device



干式无油润滑，镀黑金钢针杆
Dry and pollution-free lubrication Super wear resistance Plated steel needle rod



选配气动压脚
Optional pneumatic presser foot

用途:

适用于无纺布袋，徽章缝合，鞋面花样等缝制作业。

Applicable:

The utility model is suitable for the sewing operation of non-woven cloth bags, badges, stitching, vamp patterns, etc..

SS-T1904E	16# DPX517	0.1-12.7	★	★	12mm	★	2500	48.5/60 80.5*37.5*74

SS-T2210G-01A/02A

高速电子花样机

pattern sewing machine (pneumatic/electricity)

用途:

提包零件；徽章缝合；鞋面花样；汽车坐椅；笔记本；标志绣缝；织带；后袋花图案等。

Applicable:

bag sewing badges stitching pattern of shoes logo sewing etc.



翻转压脚
Flip presser



侧滑压脚
Sliding presser

SS-T1310G-01A (气动)	DPX17 16#-19#	0.05-12.7	130x100	★	★	2800	144/190	122x91x125
SS-T1310G-02A (气动)	DPX17 16#-19#	0.05-12.7	130x100	★	★	2800	144/190	122x91x125
SS-T1310G-02A-CH (侧滑压脚)	DPX17 16#-19#	0.05-12.7	130x100	★	★	2800	144/190	122x91x125
SS-T2210G-01A (气动)	DPX17 16#-19#	0.05-12.7	220x100	★	★	2800	144/190	122x91x125
SS-T2210G-02A (气动)	DPX17 16#-19#	0.05-12.7	220x100	★	★	2800	144/190	122x91x125
SS-T2210G-02A-CH (侧滑压脚)	DPX17 16#-19#	0.05-12.7	220x100	★	★	2800	144/190	122x91x125

特种机系列

Special machine series

SS-T3520F-DH-LC-T240

激光开袋机

Laser bag opening machine

产品描述

- ①红外线定位，无需画线，定位精准。
- ②自动运夹，切口、缝制，一气呵成。
- ③大功率激光开袋，功率可调节，厚薄布料通用，可用于西裤、牛仔、工装、羽绒服、棉服、夹克、坎肩、休闲裤等开口袋。
- ④数字化缝制，大豪电控，自由编程。
- ⑤一机多用，除了开口袋，还可以用来开门襟（需更换夹具）、花样缝（需更换夹具），拥有“免打板”功能。

product description

- ①Infrared positioning, no need to draw lines, precise positioning.
- ②Automatic clamping, cutting and sewing, all in one step
- ③High-power laser bag opening, adjustable power, universal thickness and thin fabrics, can be used for opening pockets such as trousers, denim, tooling, down jacket, cotton jacket, jacket, waistcoat, casual pants, etc.
- ④Digital sewing, Daho electronic control, free programming.
- ⑤One machine is multi-purpose. In addition to opening pockets, it can also be used to open plackets (fixtures need to be replaced) and pattern sewing (fixtures need to be replaced).

工作原理：

将激光模版机的开口袋功能巧妙嫁接在电脑花样机上，最快10秒钟开一个口袋，实现了低成本、高效率、高品质自动开袋。



working principle:

The pocket opening function of the laser template machine is cleverly grafted to the computer pattern machine, and a pocket can be opened in as fast as 10 seconds, realizing low-cost, high-efficiency and high-quality automatic bag opening.

Related configuration instructions:

- ①A 100W power laser tube is standard, and a higher power laser tube can be selected according to user needs;
- ②With a circulating water cooling system, the laser tube can work continuously for a long time;
- ③The full-time silent suction device cleans up the smoke and dander generated during the cutting process, which is safe, environmentally friendly and clean;
- ④7-inch LCD touch screen, voice prompts, advanced human-computer interaction, "foolish" operation;
- ⑤Automatic thread trimming, automatic thread sweeping, electronic thread clamp;
- ⑥Two times the rotar

技术参数：

- ①机针:DPX17#14;
- ②最高缝纫速度：2700；
- ③单花样最多针数：8000针；
- ④缝纫尺寸（X*Y）:350X200 mm, 激光有效切割范围240*195；
- ⑤抬压脚驱动方式:空压式；
- ⑥外压脚提升量 32mm；
- ⑦内压脚提升量20mm；
- ⑧内压脚动量:4-10mm；
- ⑨马达：750W伺服电机；
- ⑩电源规格：220V/交流；
- ⑪空气压力：0.5Mpa 1.8 l/min；
- ⑫机器重量：245kg（不包含包装箱）。

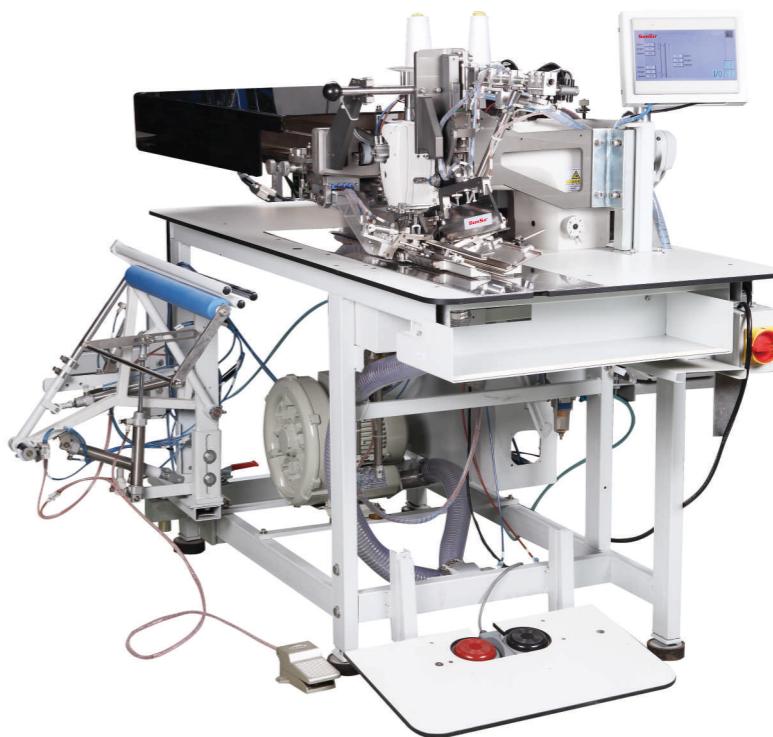
Technical Parameters:

- ①Needle: DPX17#14;
- ②Maximum sewing speed: 2700;
- ③Maximum number of stitches for a single pattern: 8000 stitches;
- ④Sewing size (X*Y): 350X200 mm, effective laser cutting range 240*195;
- ⑤Drive mode of presser foot lifting: pneumatic type;
- ⑥The lifting amount of the outer presser foot is 32mm;
- ⑦The lifting amount of the inner presser foot is 20mm;
- ⑧Momentum of inner presser foot: 4-10mm;
- ⑨Motor: 750W servo motor;
- ⑩Power specification: 220V/AC;
- ⑪Air pressure: 0.5Mpa 1.8 l/min;
- ⑫Machine weight: 245kg (not including packing box).

SS 8082

全自动开袋机

automatic bag opening machine



The automatic bag opening machine is equipped with the latest micro-oil double-needle machine head, which can sew all kinds of pockets from thin materials to medium-thick materials at high speed.
Including single-edge pockets, double-edge pockets, the transfer of the press plate of the bag opener and all the cutting systems have their own drive stepper motor automatic control, The center knife is independently driven by an electric motor, which is convenient and flexible to set up.

	SS 8082 直袋型
开袋的种类	双镶边口袋、单镶边口袋 (有/无袋盖)
针间距	8-30mm (每2mm间隔) 标准: 12mm
缝制长度	20-200mm (最大240mm选购件)
针制长度	0.5-3.5mm
加固缝部位针距(密缝)	0.5-5mm
加固缝部位针距(倒缝)	0.5-5mm
缝制速度	最大3,000rpm
程序数	50
循环程序数	6
使用旋梭	标准水平旋梭
耗气量	16NL
功率	800W
生产能力	1600-2000/8h
感应器确认功能	有
机针类型	2134-85 100/16#
电源·电压	1P-220V
气源	0.6Mpa (无水无油)
机器尺寸	长1,650mm(宽1,700mm×)带叠料装置状态高1,300mm
重量	220kg
提供语言 (可选用3种)	中文 英文 德文 法文 西班牙文等
缝制时间	5.2sec

SS-6071

自动平台式卷边单元

Automatic flat hemming unit

生产效率

根据不同缝料和衣片大小，一个操作工每小时可以完成360-600片缝料卷边。

主要特点

- 可配备飞马、大和或者其他机头；
- 输送带传送结构；
- 自动切边折边装置；
- 自动切线装置；
- 自动收料装置；
- 伺服电控系统



技术规格/ Technical specifications

型号/ Model	SS 6071
最高缝速/Max sewing speed	3000 rpm
最小布片尺寸/Minimum fabric length	15cm
电源/Power supply	220V, 6.5A
建议气压/Suggested air pressure	6 bar
重量/Weight	Kg
机器尺寸/Dimension	2900*1800mm

注：特殊针位和折边器可以订购
Speical needle gauges and folders are available on request.

Efficiency

Depending on fabric and size of parts, one machine can produce 360-600 pieces per hour.

Features

- Head options:Pegasus,Yamato and others;
- Conveyor belt structure;
- Automatic edge cutting and folding device;
- Automatic thread cutter;
- Automatic stacker;
- Servo control system;

SS-6011

自动卷后袋口单元

Automatic unit for pocket hemming

主要特点

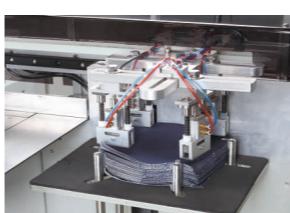
- 高质量的双针锁式线迹机头或者双针链式线迹机头（根据需要可以互换）；
- 两种机头都配备贺欣直驱电机；
- 更换机头约用时20-30分钟；
- 标准针位6.4毫米；
- 可以调折边器，出厂折边宽度10毫米
- 步进电机驱动的送料皮带；
- 智能收料装置，根据收料的口袋高度相应调整收料位置；
- 高质量的剪线装置（前后都剪）；
- 西门子控制系统，带彩色触摸屏；
- 通过触摸屏可以调节程序；

Features

- High quality chain- or Lock-stitch (Changeable as per requirement)
- Both heads equiped with Hoshing direct drive motors
- Duration of changing sewing head, appr. 20 - 30 minutes
- Standard needle gauge 6.4mm
- Adjustable folder, 10 mm when leave factory.
- Transport belt over stepper motor
- Intelligent stacker, sinking accordingly stacked pockets height
- High quality scissor type threat trimmer (Cutting front and back)
- Siemens control system, with color touch screen
- Unit fully programmable over touch scree Easy to use adjustment program



链式线迹机头
Movable and changeable machine head



PS

技术规格/ Technical specifications

型号/ Model	SS-6011-C	SS-6011-L	SS-6011-CL
采用机头/ Machine head	双针链式线迹 2 needle chainstitch head	双针锁式线迹 2 needle chainstitch head	双针锁式和链式线迹 2 needle chainstitch head
缝纫工序/ Sewing process	自动卷后袋口		
最大缝速/ Max. sewing speed	3000rpm	2200rpm	3000 rpm or 2200rpm
针位/ Needle gauge	1/4" (6.4mm)		
机针规格/ Needle system	TV×7	DP×5	TV×7 or Dp×5
卷边宽度/ Hemming width	可调/Adjustable 1.0mm		
电源/ Power supply	220v,50/60Hz		
功率/ Power	0.6kw		
压缩空气压力/ Air pressure	5 bar		
机器尺寸/ Machine size	1350×1100mm(L×W)		
重量/ Weight	190kg		

注：特殊针位和折边器可以订购
Speical needle gauges and folders are available on request.

SS 9026

自动免烫贴袋单元

1-needle automatic pocket setter



主要技术创新点:

- 根据客户口袋类型以及大小定制专属模板，安装调试简单方便达到不用预热烫压而进行快速折袋。每小时可以贴袋240-300个口袋，效率是热贴袋机2-3倍。
- 可选配最先进重机9000C机头，噪声震动轻，效率有保证。
- 送料压框部分全部采用日本进口SMC品牌气动元件，压料送料平稳稳定，经久耐用。
- 自动收料方式采用最新仿生学交叉摆臂式收料方式，结构简单，动作干净利落。节省员工操作时间
- 采用最新款斯麦迪控制程序，操作界面简洁易懂，刚性调整方便，有预留多余开放端口，另加动作简单方便，总体指令输出稳定。
- 配备伺服中压脚电动机响应快，厚薄通吃。
- 可选配二次夹线装置，正向、反向线迹完美

Main technological innovations:

- Customize the exclusive template according to the customer's pocket type and size. The installation and debugging are simple and convenient, and the bag can be folded quickly without preheating and pressing. 240-300 pockets can be patched per hour, and the efficiency is 2-3 times that of the hot patching machine.
- It can be equipped with the most advanced head of JUKI 9000C head or Brother 7300A head, with low noise and vibration, and the efficiency is guaranteed.
- The feeding and pressing frame part adopts all imported Japanese SMC brand pneumatic components, the pressing and feeding are smooth and stable, and durable.
- The automatic rewinding method adopts the latest bionic cross-swing arm rewinding method, with simple structure and quick action. Save staff operating time
- Using the latest Smedi control program, the operation interface is simple and easy to understand, the rigidity adjustment is convenient, there are reserved redundant open ports, add the action is simple and convenient, and the overall command output is stable.

用途

口袋车缝（薄料车缝）主要适用于衬衫、薄料针织系列，可适应各种形状如：圆角，方形，三角形，不对称多边形口袋的贴袋缝纫。

Features

Pocket sewing (thin material sewing) is mainly suitable for shirts, thin material knitting series, and can be adapted to various shapes such as rounded corners, squares, triangles and asymmetrical polygonal pockets.

型号	Model	SS 9026	SS 9026-S
最高缝纫速度	Maximum sewing speed	3000rpm	3000rpm
针距调整范围	Stitch length	1-7mm	1-7mm
最大贴袋范围	Maximum stitching field	210*200	210*200
机针型号	Needle system	DP*17 (#11-18)	DP*17 (#11-18)
电源	Power supply	220V,50/60Hz	220V,50/60Hz
功率	Power	2.3Kw (带泵with pump) , 1.2Kw (泵不工作with pump not working)	2.3Kw (带泵with pump) , 1.2Kw (泵不工作with pump not working)
机器尺寸	Machine size	1950*1220mm	1950*1220mm
机器重量	Machine weight	480kg	480kg
二次夹线装置		否	是

SS-1062

全自动橡筋机

Automatic elastic ribbon splicing unit

主要技术创新点:

- 达到2700针/分钟的套结机最高缝纫速度，提高了生产效率。
- 采用滚轮式夹线器，线迹更加稳定，美观。
- 相比传统套结机机头的橡筋机，Y向缝制范围可以达到6mm，满足市面上大多数橡筋的拼接尺寸要求
- 机头安装光纤保护装置，缝台有橡筋残留时自动停机报警。



Main technological innovations:

- The maximum sewing speed of the bar tacking machine reaches 2700 stitches/min , which improves the production efficiency.
- Using roller type thread clamp, the stitch is more stable and beautiful.
- Compared with the elastic machine with traditional bar tacking machine head, the Y-direction sewing range can reach 6mm, which can meet the splicing size requirements of most elastics on the market.
- The machine head is equipped with an optical fiber protection device, and the machine will automatically stop and alarm when there is residual rubber on the sewing platform.

技术规格/ Technical specifications

型号	Model	SS 1062
最高缝纫速度	Maximum sewing speed	2700rpm
橡筋缝制宽度	Rubber sewing width	10-60mm
橡筋拼接长度	Rubber sewing length	150-999mm
机针型号	Needle model	DP*17(14#)
电源	Power	220V,50/60Hz
工作效率	Efficiency	产量600-800件/小时 (根据针数宽度)
机器尺寸	Machine size	1300*1200mm
机器重量	Machine weight	250Kg

SS 4011 自动包边单元

Automatic serging unit

生产效率

每日产量(每8小时件数)

- 裤子前片:每8小时可生产 600片
- 裤子后片:每8小时可以生产600片
- 8 段线缝(裤子前片和2 预缝):每8小时可以生产 560片
- 8 段线缝(裤子后片和2 预缝):每8小时可以生产 560片
- 9 段线缝(裤子前片和 3 预缝):每8小时可以生产 500 片
- 9 段线缝(裤子后片和3 预缝):每8小时可以生产500片

主要特点

- 裤脚边、门襟弧度和裆部弧度等部位包边可通过机器人工控制完成,而侧缝和内侧缝全部实现自动包边;
- 缝料由控边装置控制,根据缝料的厚度简单的调整控边装置的通过高度使缝料顺畅地通过;
- 机器自动完成包边、送料和折叠工序;
- 自动修剪线毛,清除废屑,但不剪掉任何面料;
- 采用贺欣直驱电机、西门子控制系统和屏幕。

适用范围

- EUROMAC 4011 自动包边单元,适用于不带里衬裤片和裙片的包边,小片包边。
- 机器操作非常容易,通过短时间的培训即可激发设备无限的生产潜力,减少生产对熟练工人的依赖。
- 机器自动高速运转,这使得操作工有充足的时间完成辅助动作,确保连续工作,大幅提高工作效率。

技术规格/ Technical specifications

型号/Model	SS 4011
机针数/Needle number	1
最高缝速/Max.sewing speed	7500 rpm
最大线迹长度/Max.stitch length	3.8mm
差动/Differential	0.7-2.0
线缝宽度/Seam width	4毫米 (可选择5毫米或者6毫米) 4mm (special width, 5 or 6 mm available)
抬压脚高度/Presser foot lifting height	5mm
压缩空气压力/Compressed Air	6bar
电源/Power supply	220V,50/60Hz
功率/Power	0.7 kw
工作台高度/Table height	890-1250mm
机器包装尺寸/Machine size(L×W×H)	1470×950mm
重量/Weight	125kg

Efficiency

Daily output (8 hours)

- Front trouser: 600 pieces /8 hours
- Back trouser: 600 pieces /8 hours
- 8 seams (front trouser and 2 preseams): 560 pieces /8 hours
- 8 seams (back trouser and 2 preseams): 560 pieces /8 hours
- 9 seams (front trouser and 3 preseams): 500 pieces /8 hours
- 9 seams (back trouser and 3 preseams): 500 pieces /8 hours

Features

- The preseams:hem,fly curve and seat curve can be serged manually at the sewing head.The side seams and inseams are sewn fully automatically.
- Height adjustable contour guide with quick adjustment.
- The work piece is controlled by the contour guide,sewn and stacked.
- Automatic chain cutting and waste cutting without affecting sewing material.
- Siemens control system and screen.
- Hohsing direct drive motor and control box.

Applications

- EM 4011 is a compact serging unit for serging skirt,small parts and trousers panels without knee lining.
- The easy-to-operate working process ensures superb production potential at short training periods.
- The high work speed of the unit allows a rapid, overlapping operating sequence.



控边装置
Contour guide



自动收料装置
Automatic stacker



西门子彩色显示屏
Siemens touch screen

SS 9028 全自动免烫牛仔贴袋单元（快速换模）

Automatic non-ironing denim patch pocket unit (quick mould change)



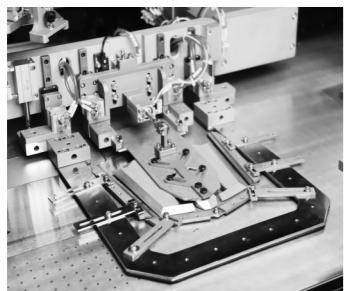
可自由选配兄弟机头或
国产机头,选择性广!

You can freely choose Brother pattern sewer
or domestic machine head. Wide choice!!



可自由选配加装垫布装置、
预缩水装置,真省心!!

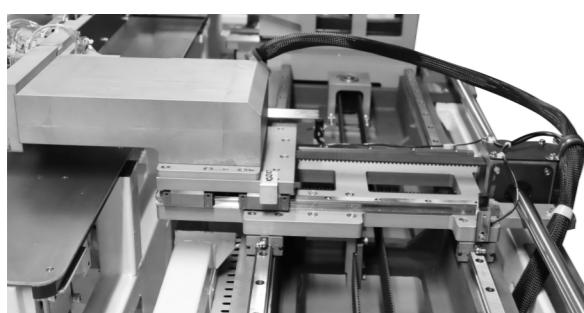
You can freely choose to add padding device and
pre-shrinking device. What a peace of mind!!



普通换模贴袋机 正常换一套模具安装调试需6-8小时。

Ordinary mold change patch pocket sewing machine

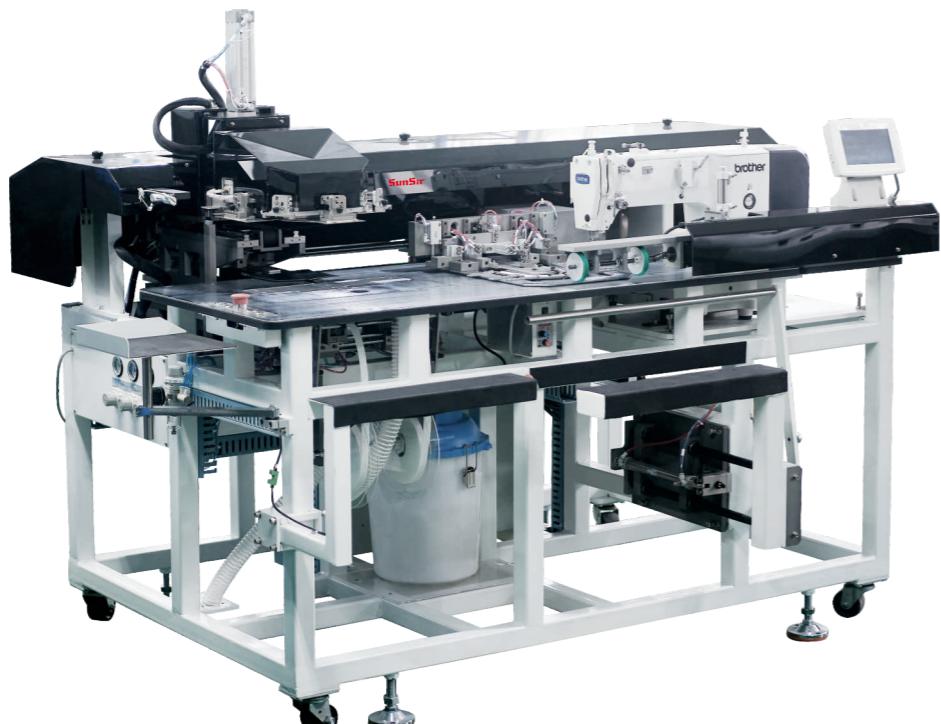
It takes 6-8 hours to install and debug a normal mold change.



普通贴袋机

Ordinary mold change patch pocket sewing machine

After abnormal shutdown or accidental touch, there will be a certain chance of collision.



PK 快速换模贴袋机 三分钟轻松解决换模问题，无需任何调试。

Quick mold change patch pocket sewing machine

easily solve the problem of mold change in three minutes without any debugging.

Quick mold change patch pocket sewing machine

patented false touch anti-collision technology, truly realized: never collide with the machine.

适用范围广:

贴袋范围210X250, 能适应牛仔、工装裤，休闲裤等面料，
可适应各种形状如：圆角，方形，三角形，不对称多边形口袋的贴袋缝纫。

Wide scope of application:

The range of patch pockets is 210*250, which can be adapted to denim, overalls, casual pants and other fabrics. It is suitable for patch pocket sewing of various shapes such as rounded corners, squares, triangles, and asymmetrical polygonal pockets.

工作效率高:

每小时可以完成260个左右口袋缝纫，一台机器=3-4人工。
三分钟更换一套模具，且不需要任何调试。

High work efficiency:

About 260 pockets can be sewn per hour, one machine = 3-4 labor. It takes three minutes to change a set of molds without any adjustment.

机型	Model	SS 9028-C-1
名称	Name	全自动免烫牛仔贴袋单元(快速换模+缩水装置)
机头	Machine head	自产机头
适应面料	Adapted fabrics	牛仔/工装裤/休闲裤
是否快速换模	Quick mold change or not	是
是否带预缩水装置	With pre-shrinking device or not	是
是否带垫布装置	With cloth padding or not	否
最高机头转速	Max. head speed	2700转/分钟
最大针距长度	Max. stitch length	12.7mm
最大贴袋缝制范围	Max. patch pocket sewing range	210*250
产量每小时	Output per hour	200-260个/小时
机针型号	Needle type	DP*17 19#机针
缝线	Stitching	203
小针板孔尺寸	Small needle plate hole size	2.4mm
针杆长度	Needle bar length	标准长度
电压	Voltage	220V 50/60HZ
压缩空气压力	Air pressure	5bar
机器尺寸	Machine size	2230*1650
机器重量	Machine weight	610KG

SS 9028-C-1	SS 9028-B-2	SS 9028-B-2
Automatic non-ironing denim patch pocket unit (quick mold change + shrinking device)	全自动免烫牛仔贴袋单元(兄弟机头快速换模+缩水装置)	Automatic non-ironing denim patch pocket unit (Brother pattern sewer quick mold change + shrinking device + padding device)
Self-produced machine head	兄弟机头	Brother pattern sewer
Denim/overalls/slacks	牛仔/工装裤/体闲裤	Denim/overalls/slacks
Yes	是	Yes
Yes	是	Yes
No	是	Yes
2700 rpm	2700转/分钟	2700 rpm
12.7mm	12.7mm	12.7mm
210*250	210*250	210*250
200-260 units/hour	200-260个/小时	200-260 units/hour
DP*17 19# machine needle	DP*17 19#机针	DP*17 19# machine needle
203	203	203
2.4mm	2.4mm	2.4mm
Standard length	标准长度	Standard length
220V 50/60HZ	220V 50/60HZ	220V 50/60HZ
5bar	5bar	5bar
2230*1650	2230*1650	2230*1650
610KG	620KG	620KG

SS 9027

全自动单头免烫贴袋单元
Single head pocket setter with cold creaser

全自动免烫牛仔贴袋单元，通过精密设计和电脑系统控制，实现了压料、冷折、送料、缝制、收料等贴袋工艺流程全自动流水线生产。8小时标准生产力约2000个口袋（不同面料和不同规格的口袋贴袋效率有所差异），用机器代替技术工种，高质高效，更适合批量订单生产。

品质及细节

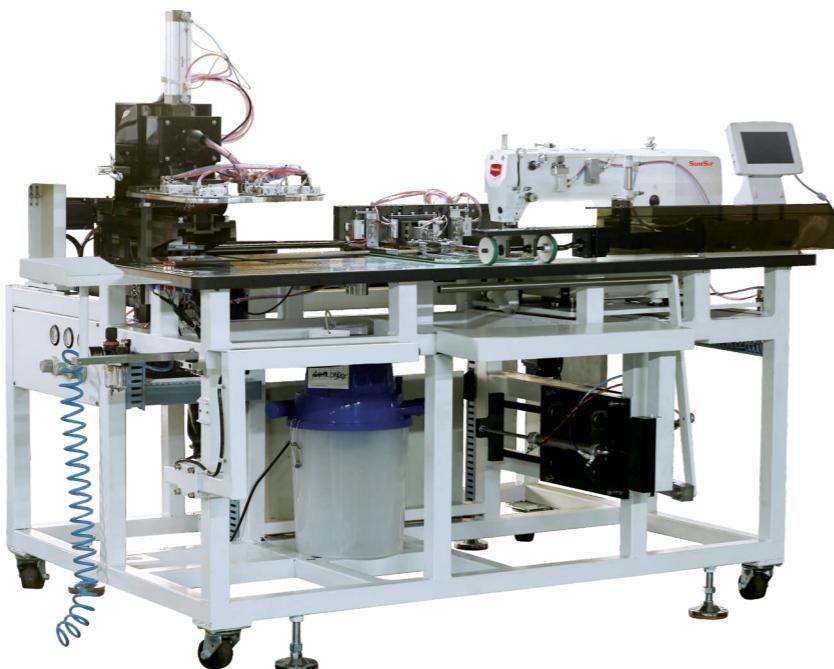
伺服电机送料，精度能控制在0.005毫米，折袋部件采用二段整体升降，折袋美观不变形。配备电子夹线/二次夹线装置，正向、反向缝制线迹完美。容易调节的折袋压袋装置，可轻松实现快速换模。一键开关预缩水机构，实现两种机型一台用。

适用范围

最大贴袋范围210mm*250mm，适应牛仔、工装裤、休闲裤等各种产品以及各种形状如圆角、方形、三角形、不对称多边形口袋的贴袋缝纫。

技术范围

机型	SS 9027-C	SS 9027-C-1	SS 9027-B	SS 9027-B-1
名称	全自动免烫牛仔贴袋单元	全自动免烫牛仔贴袋单元(带缩水装置)	全自动免烫牛仔贴袋单元（兄弟机头）	全自动免烫牛仔贴袋单元(兄弟机头)
适应面料	牛仔/工装裤/休闲裤	牛仔/工装裤/休闲裤	牛仔/工装裤/休闲裤	牛仔/工装裤/休闲裤
是否带预缩水装置	是	是	否	是
最高机头转速	2700转/分钟	2700转/分钟	2700转/分钟	2700转/分钟
最大针距长度	12.7mm	12.7mm	12.7mm	12.7mm
最大贴袋缝制范围	210*250	210*250	210*250	210*250
产量每小时	200-260个/小时	200-260个/小时	200-260个/小时	200-260个/小时
机针型号	DP*17 19#机针	DP*17 19#机针	DP*17 19#机针	DP*17 19#机针
电压	220V 50/60HZ	220V 50/60HZ	220V 50/60HZ	220V 50/60HZ
功率	0.8KW(带吸风桶)	0.8KW(带吸风桶)	0.8KW(带吸风桶)	0.8KW(带吸风桶)
压缩空气压力	5bar	5bar	5bar	5bar
机器尺寸	2230*1650	2230*1650	2230*1650	2230*1650
机器重量	610KG	610KG	610KG	610KG



Automatic denim pocket setter with cold creaser, through precise design and computer system control, realizes the automatic assembly line production of the bagging process such as pressing, cold folding, feeding, sewing, and receiving. The 8-hour standard productivity is about 2000 pockets (depending on fabric and specifications), using machines to replace technical types of work, high quality and efficiency, and more suitable for mass order production.

Quality and details

Servo motor feeding, precision can be controlled within 0.005mm, folding bag parts adopt two-stage integral lifting, folding bag is beautiful and not deformed. Equipped with electronic thread clamping/secondary clamping device, the stitches of forward and reverse sewing are perfect. The easy-adjustable folding bag pressing device can easily realize quick mold change. One-key switch pre-shrinking mechanism to realize the use of two models in one.

Applications

The maximum patch pocket range is 210mm*250mm, suitable for various products such as jeans, overalls, leisure trouser and various shapes such as rounded corners, squares, triangles and asymmetrical polygonal pockets.



外散热离合器电机E系列
outside heat disperse clutch motor E series



内外散热离合器电机F系列
inside and outside heat disperse clutch motor F series



钉扣机、锁眼机电机（钢板壳）系列
Button-attaching and buttonholing machine motor (stainless steel shell)



普通钉扣机、锁眼机电机系列
Button-attaching and buttonholing machine motor



节能无刷马达(Energy-saving motor)

电压(voltage): 220V 电流(current): 2.3A
功率(power): 550W 频率(frequency): 50/60Hz
转速(speed):0-5000r/min

E系列

产品类别 type	型号 model	额定电压 voltage	输出功率 output		频率 cycles HZ	转速 R.P.M.	毛重 N.WT (KG)	净重 G.WT (KG)	外形尺寸 size (X×L×H) cm
			W	HP					
离合器电机 clutch motor	DOL13H	220	250	1/3	50	2850	17.8	18.8	38X29X27
	AOL12H	380	370(400)	1/2	50	2850	17.8	18.8	

F系列

产品类别 type	型号 model	额定电压 voltage	输出功率 output		频率 cycles HZ	转速 R.P.M.	毛重 N.WT (KG)	净重 G.WT (KG)	外形尺寸 size (X×L×H) cm
			W	HP					
F系列离合器电机 clutch motor	DOL13H	220	250	1/3	50	2850	18.8	19.8	38X29X27
	AOL12H	380	370(400)	1/2	50	2850	18.8	19.8	
	DOL12H	220	400	1/2	50	1450	19.8	20.8	
	AOL12L	380	400	1/2	50	1450	18.8	19.8	
	DOL34H	220	550	3/4	50	2850	19.8	20.8	
	DOL34L	220	550	3/4	50	1450	19.8	20.8	
	AOL34H	380	550	3/4	50	2850	19.8	20.8	
	AOL34L	380	550	3/4	50	1450	19.8	20.8	
	DOL13H-1	110/220	250	1/3	60	3450	18.8	19.8	
	AOL12H-1	220/380	370(400)	1/2	60	3450	18.8	19.8	
	DOL12H-1	110/220	400	1/2	60	3450	18.8	19.8	
	DOL12L-1	110/220	400	1/2	60	1725	19.8	20.8	
	AOL12L-1	220/380	400	1/2	60	1725	18.8	19.8	
	DOL34H-1	110/220	550	3/4	60	3450	19.8	20.8	
	DOL34L-1	110/220	550	3/4	60	1725	19.8	20.8	
	AOL34H-1	220/380	550	3/4	60	3450	19.8	20.8	
	AOL34L-1	220/380	550	3/4	60	1725	19.8	20.8	

42X28.5X23

钉扣机、锁眼机电机（钢板壳）系列

产品类别 type	型号 model	额定电压 voltage	输出功率 output		频率 cycles HZ	转速 R.P.M.	毛重 N.WT (KG)	净重 G.WT (KG)	外形尺寸 size (X×L×H) cm
			W	HP					
钉扣机、锁眼机电机（钢板壳）系列	YYT34-G	220	400	1/2	50	1400	15	16	38X29X27
	JW7124-G	380	400	1/2	50	1400	15	16	



普通钉扣机、锁眼机电机系列
Button-attaching and buttonholing machine motor



普通钉扣机、锁眼机电机系列

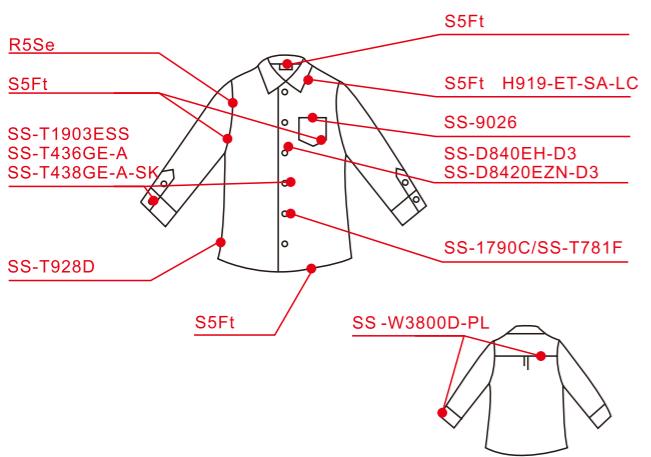
产品类别 type	型号 model	额定电压 voltage	输出功率 output		频率 cycles HZ	转速 R.P.M.	毛重 N.WT (KG)	净重 G.WT (KG)	外形尺寸 size (X×L×H) cm
			W	HP					
钉扣机、锁眼机电机系列	YYT34-III	220	550	1/2	50	1400	9.5	9	30X20X21
	JW7124-III	380	550	1/2	50	1400	9.5	9	



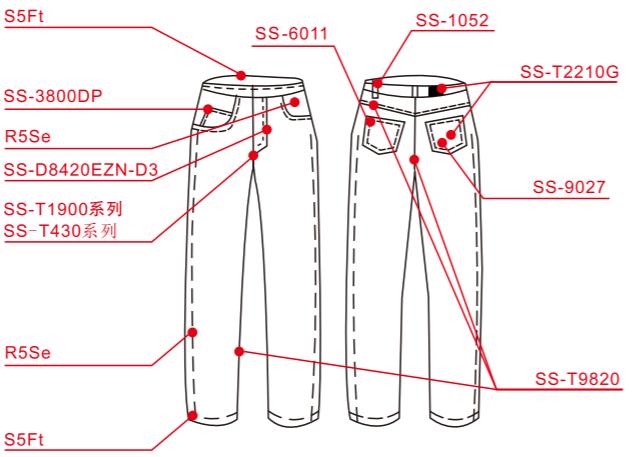
节能无刷马达(Energy-saving motor)

电压

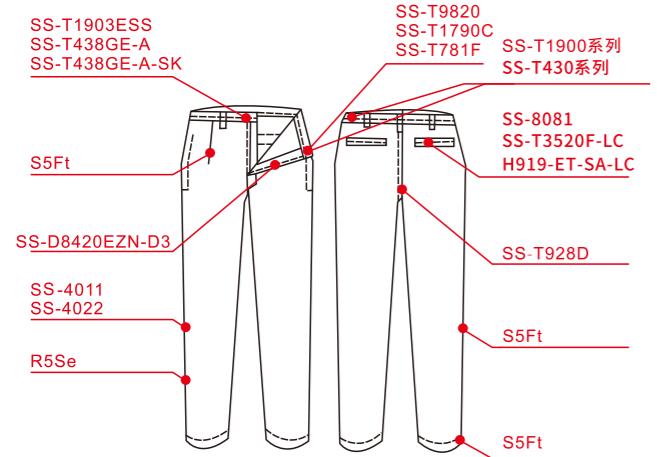
衬衫 Shirt



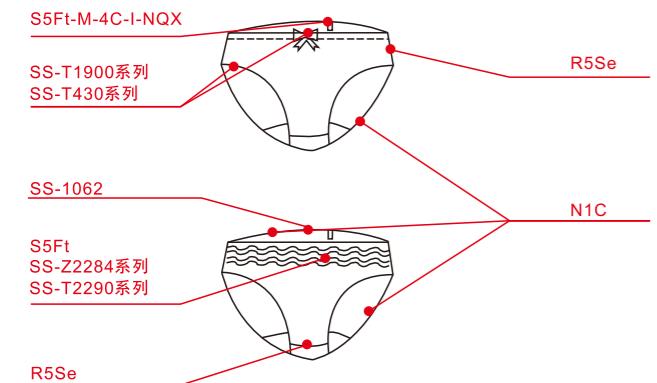
牛仔裤 Jeans



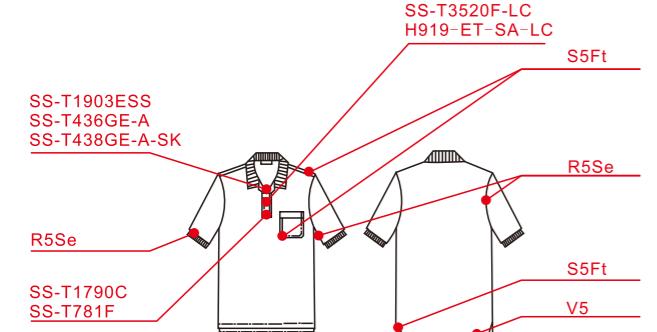
西裤 Trousers



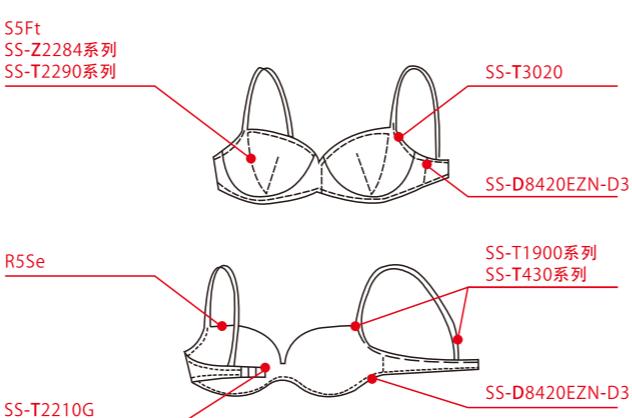
内裤 Briefs



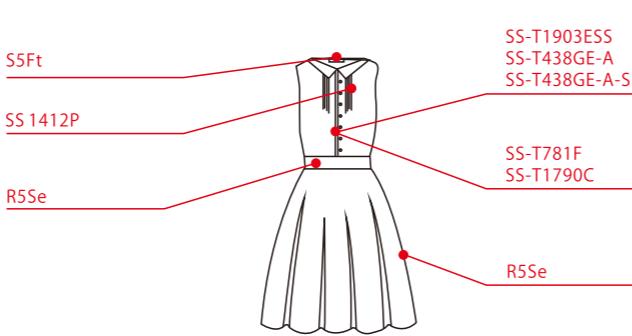
马球衫 Polo-shirt



文胸 Bra



连衣裙 Dresses



箱包 Bag

