HEADLIGHT AND COMPOSITE LIGHT REPLACEMENT

0020 00

THIS WORK PACKAGE COVERS

Removal: Configuration A, Configuration B; Cleaning and Inspection; Installation: Configuration A, Configuration B

INITIAL SETUP

Maintenance Level

Unit

Tools and Special Tools

Tool Kit, General Mechanic's (Item 10, WP 0032 00)

Materials/Parts

Tag, marker (Item 10, WP 0033 00)

Locknut (13) (left headlight assembly, Configuration A and B)

Locknut (17) (right headlight assembly, Configuration A and B)

References

WP 0011 00

Equipment Conditions

Vehicle parked on level ground (TM 9-2320-364-10)

Parking/Emergency Brake applied (TM 9-2320-364-10)

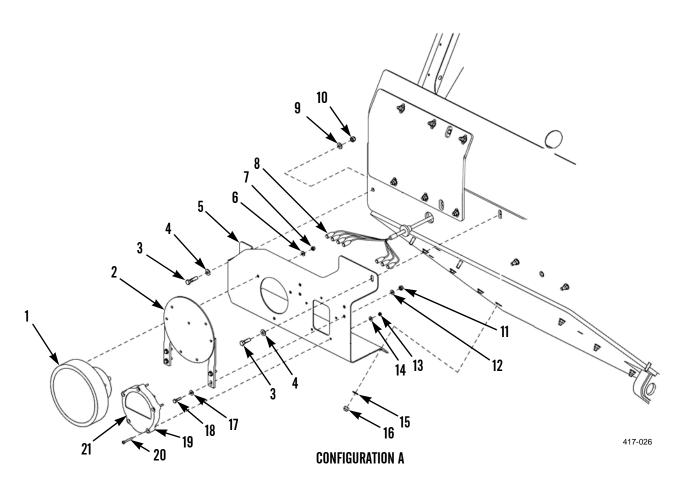
Engine off (TM 9-2320-364-10)

Disconnect battery cables (TM 9-2320-364-20)

- Configuration A headlight assemblies have an LED unit inside the composite light, mounted inboard of the headlight.
- Configuration B headlight assemblies have an incandescent bulb inside the composite light, mounted inboard of the headlight.

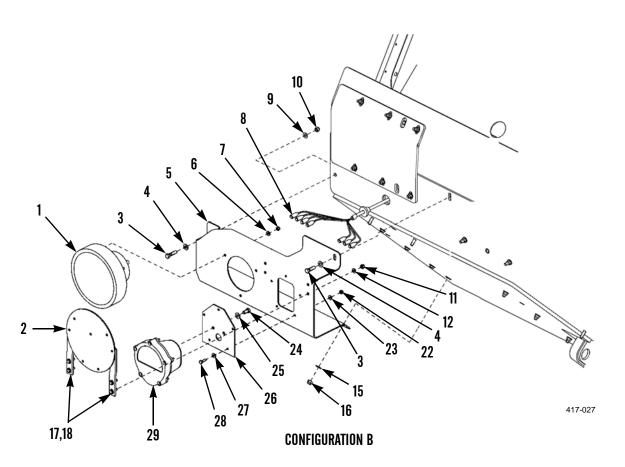
REMOVAL (CONFIGURATION A)

- The following procedure covers both left and right headlight assemblies (Configuration A).
- Right headlight assembly (Configuration A) is illustrated.
- 1. Tag and disconnect jumper harness connectors (8) from headlight (1) and composite light (21).
- 2. Remove three locknuts (7), washers (6), and headlight (1) from headlight bracket (5). Discard locknuts.
- 3. Remove five locknuts (13), washers (14), bolts (20), washers (19), and composite light (21) from headlight bracket (5). Discard locknuts.
- 4. On right side only, remove four locknuts (11), washers (12), bolts (18), washers (17), and weight classification marker (2) from headlight bracket (5). Discard locknuts.
- 5. Remove two locknuts (10), washers (9), bolts (3), and washers (4) from top of headlight bracket (5). Discard locknuts.
- 6. Remove three locknuts (16) and washers (15) from bottom of headlight bracket (5). Discard locknuts.
- 7. Remove headlight bracket (5) from lower brush guard.



REMOVAL (CONFIGURATION B)

- The following procedure covers both left and right headlight assemblies (Configuration B).
- Right headlight assembly (Configuration B) is illustrated.
- 1. Tag and disconnect jumper harness connectors (8) from headlight (1) and composite light (29).
- 2. Remove three locknuts (7), washers (6), and headlight (1) from headlight bracket (5). Discard locknuts.
- 3. Remove five locknuts (22), washers (23), bolts (28), washers (27), and headlight adapter (26) with composite light (29) from headlight bracket (5). Discard locknuts.
- 4. Remove two bolts (24), washers (25), and composite light (29) from headlight adapter (26).
- 5. On right side only, remove four locknuts (11), washers (12), bolts (18), washers (17), and weight classification marker (2) from headlight bracket (5). Discard locknuts.
- 6. Remove two locknuts (10), washers (9), bolts (3), and washers (4) from top of headlight bracket (5). Discard locknuts.
- 7. Remove three locknuts (16) and washers (15) from bottom of headlight bracket (5). Discard locknuts.
- 8. Remove headlight bracket (5) from lower brush guard.

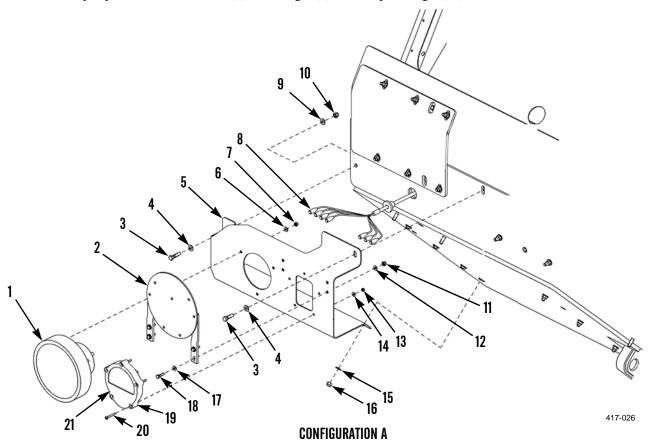


CLEANING AND INSPECTION

Clean and inspect all parts IAW General Maintenance Instructions (WP 0011 00).

INSTALLATION (CONFIGURATION A)

- The following procedure covers both left and right headlight assemblies (Configuration A).
- Right headlight assembly (Configuration A) is illustrated.
- 1. Position headlight bracket (5) over mounting holes on lower brush guard.
- 2. Install two washers (4), bolts (3), washers (9), and new locknuts (10) to top of headlight bracket (5).
- 3. Install three washers (15) and new locknuts (16) to bottom of headlight bracket (5).
- 4. On right side only, install weight classification marker (2) to headlight bracket (5) with four washers (17), bolts (18), washers (12), and new locknuts (11).
- 5. Install composite light (21) to headlight bracket (5) with five washers (19), bolts (20), washers (14), and new locknuts (13).
- 6. Install headlight (1) to headlight bracket (5) with three washers (6) and new locknuts (7).
- 7. Connect jumper harness connectors (8) to headlight (1) and composite light (21).

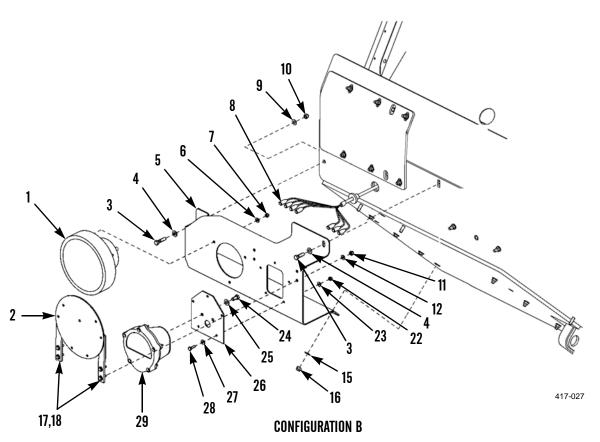


- 8. If equipped, place battery disconnect switch in ON position (TM 9-2320-364-10).
- 9. Check operation of headlights and composite lights (TM 9-2320-364-10).

INSTALLATION (CONFIGURATION B)

NOTE

- The following procedure covers both left and right headlight assemblies (Configuration B).
- Right headlight assembly (Configuration B) is illustrated.
- 1. Position headlight bracket (5) over mounting holes on lower brush guard.
- 2. Install two washers (4), bolts (3), washers (9), and new locknuts (10) to top of headlight bracket (5).
- 3. Install three washers (15) and new locknuts (16) to bottom of headlight bracket (5).
- 4. On right side only, install weight classification marker (2) to headlight bracket (5) with four washers (17), bolts (18), washers (12), and new locknuts (11).
- 5. Install composite light (29) to headlight adapter (26) with two washers (25) and bolts (24).
- 6. Install headlight adapter (26) with composite light (29) to headlight bracket (5) with five washers (27), bolts (28), washers (23), and new locknuts (22).
- 7. Install headlight (1) to headlight bracket (5) with three washers (6) and new locknuts (7).
- 8. Connect jumper harness connectors (8) to headlight (1) and composite light (29).



- 9. Connect battery cables (TM 9-2320-364-20).
- 10. Check operation of headlights and composite lights (TM 9-2320-364-10).

END OF WORK PACKAGE