

DASHBOARD

JOB PRODUCED

POWER...

BY MONTH

EMS

CMS

PMS

QMS

DATA...

OPERATOR...

DASHBOARD

Date

17-06-2024

17-07-2024

ShiftNo

All

Sum of G2 Mhandling (Min)	Sum of G1 Process (Min)	Sum of Y Idle (Min)	Sum of R Breakdown (Min)	=	Sum of TotalShiftDuration (Min)
6308	7931	858558	1611		22440

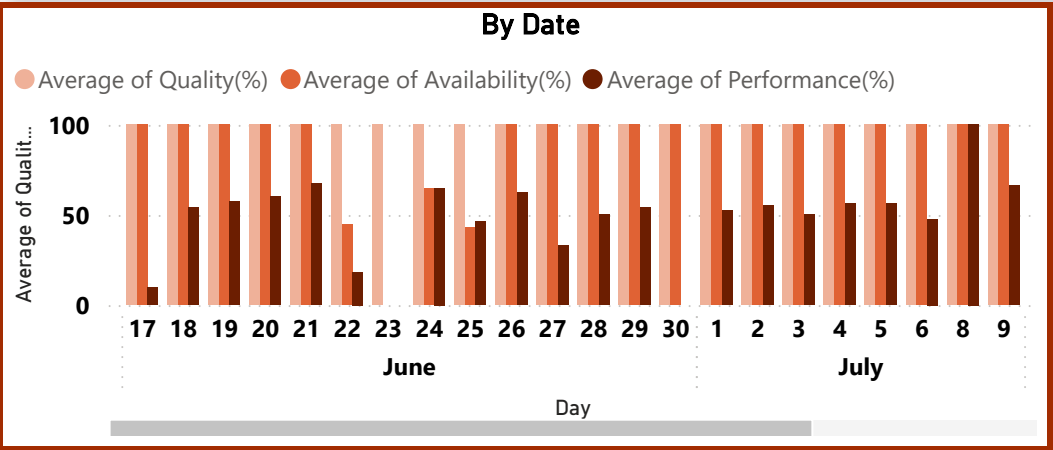
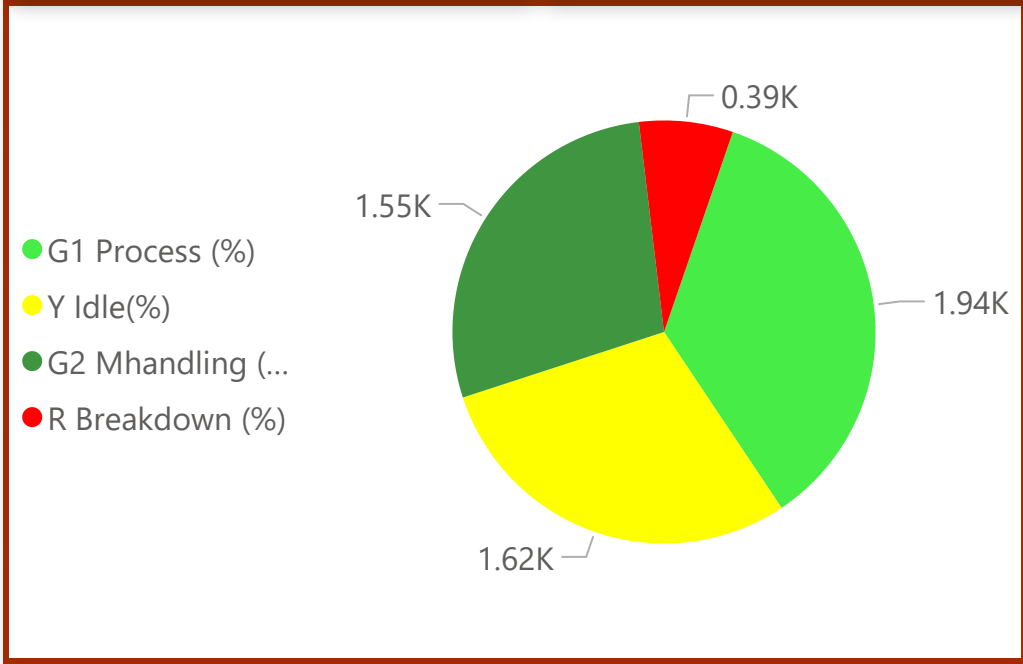
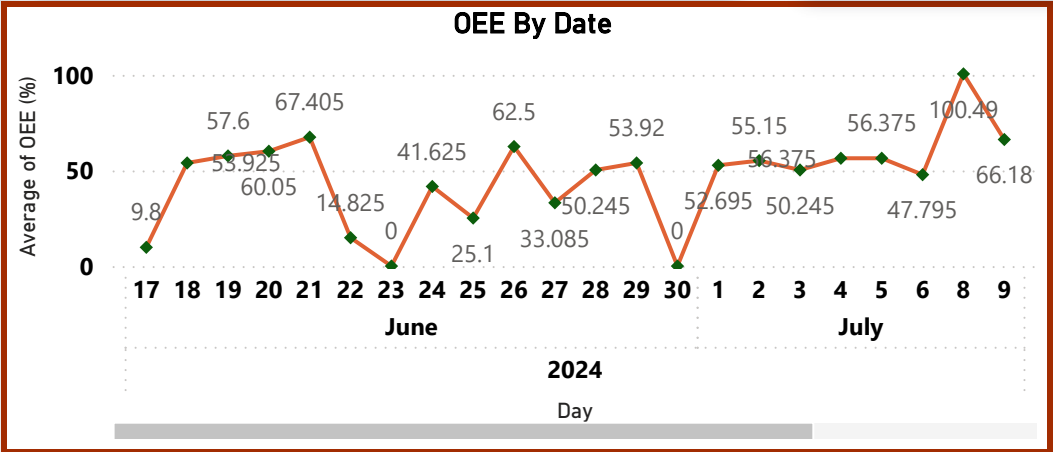
Sum of TotalShiftDuration (Min)
22440

53.16

Average of Performance(%)

1197

Jobs produced



DASHBOARD

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EMS

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PMS

QMS

DATA...

OPERATOR...



Job Produced By Date/Month And Shift no

ShiftDate

01-07-2024

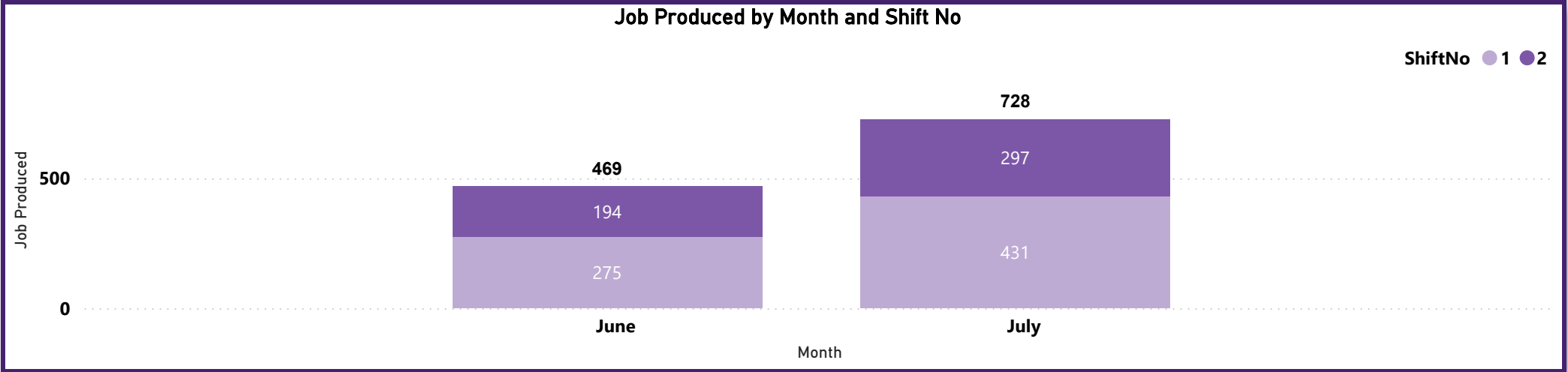
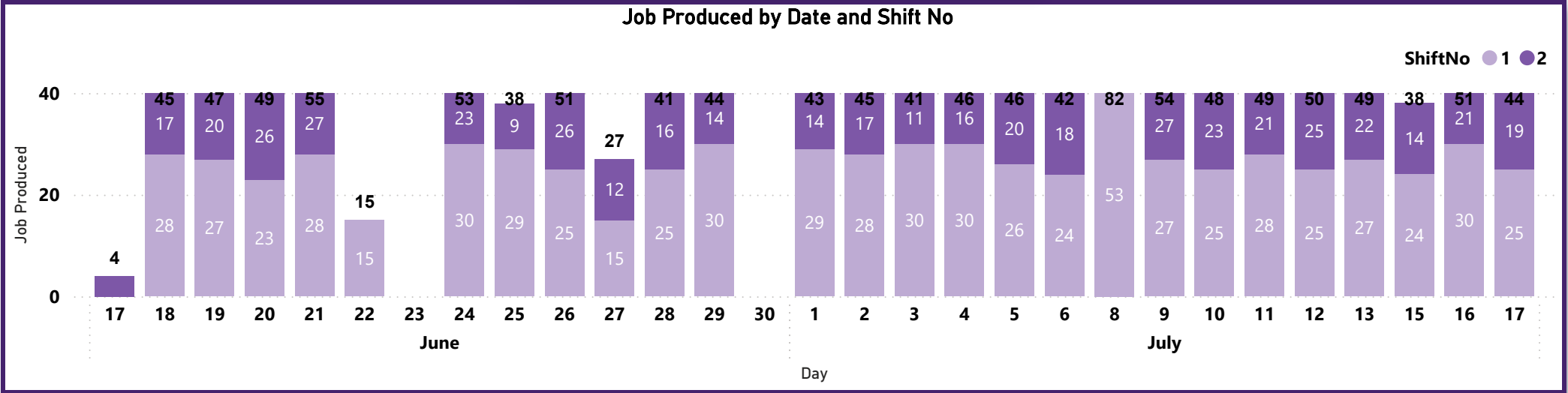
11-07-2024

ShiftNo

All

1197

Jobs produced



DASHBOARD

JOB PRODUCED

POWER...

BY MONTH

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PMS

QMS

DATA...

OPERATOR...



POWER CONSUMED

ShiftDate...
20 June ...

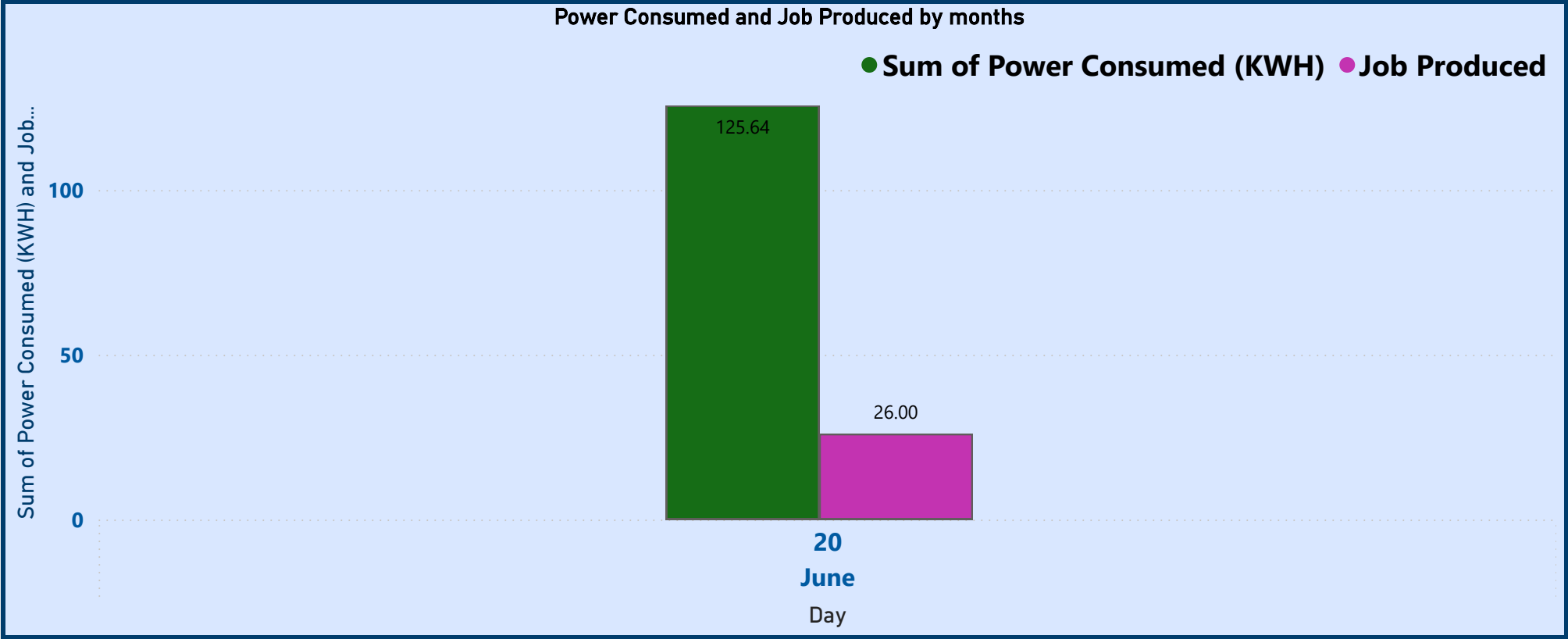
ShiftNo
2

26
Sum of JobProduc...

1
Count of Y Idle(%)

63.73
Average of OEE (%)

1
Count of R Breakd...



DASHBOARD

JOB PRODUCED

POWER...

BY MONTH

EMS

CMS

PMS

QMS

DATA...

OPERATOR...



Power Consumed By Date/Month And Shift no

ShiftDate

01-07-2024

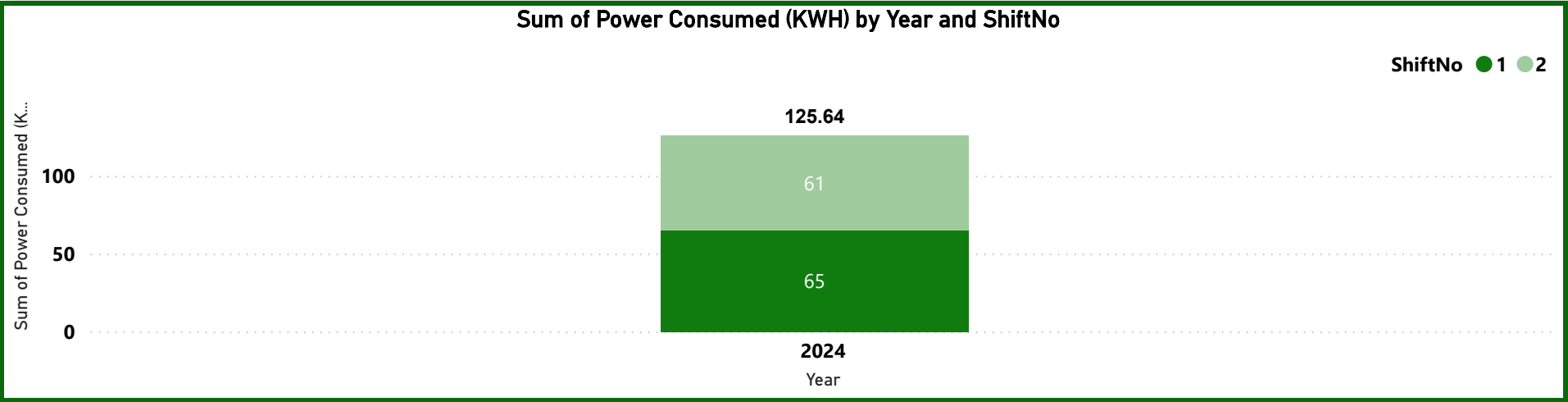
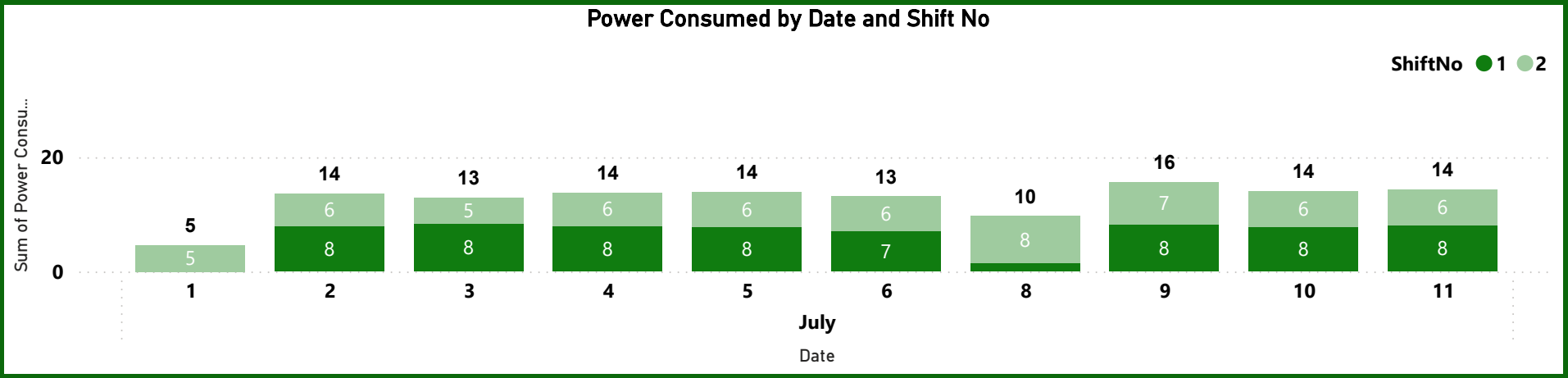
11-07-2024

ShiftNo

All

125.64

Sum of Power Consumed





Energy Monitoring System (EMS)

DASHBOARD

JOB PRODUCED

POWER...

BY MONTH

EMS

CMS

PMS

QMS

DATA...

OPERATOR...

ShiftDate

01-07-2024

11-07-2024

ShiftNo

All

125.64

Sum of Power Consum...

82.89

Welding Machine

1133

total product

59.51

Electricity price

8.40

Highest consumption

1133

total product

\$0.99...

Total Cost per Product

2.11

Machine



Continuous Monitoring System (CMS)

DASHBOARD

JOB PRODUCED

POWER...

BY MONTH

EMS

CMS

PMS

QMS

DATA...

OPERATOR...

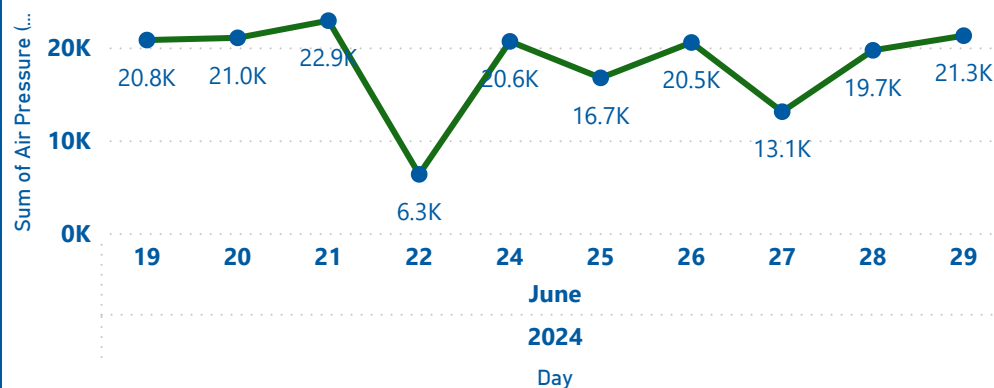
Shift Date

All

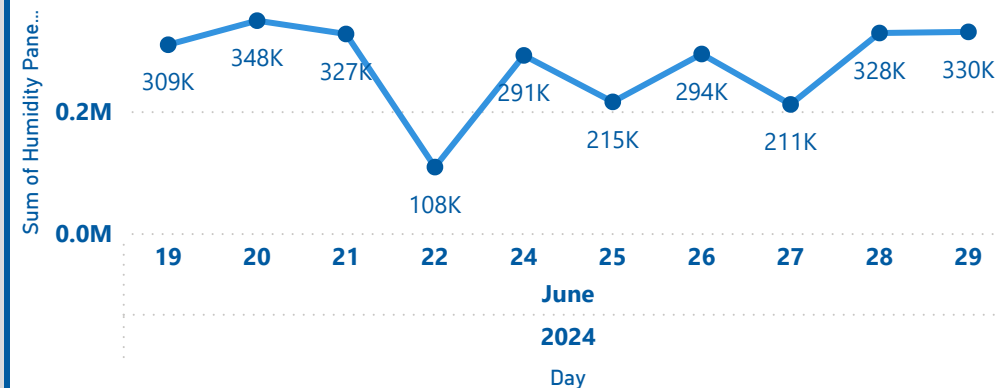
ShiftNo

All

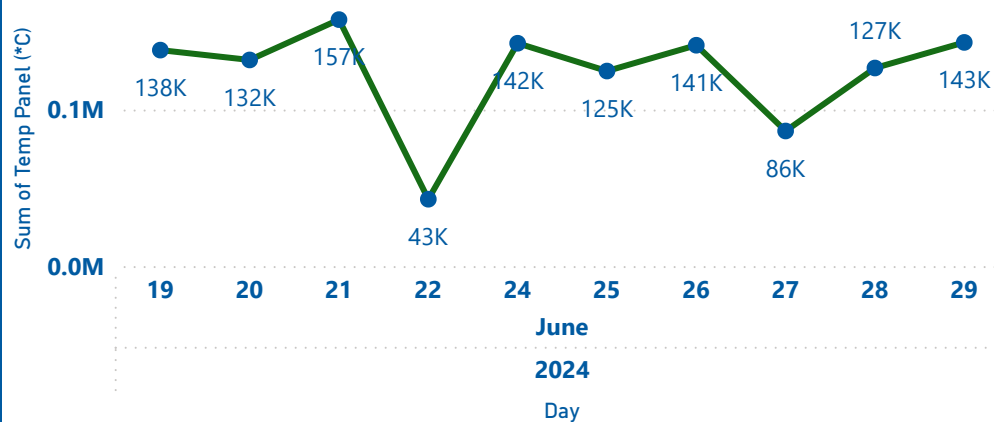
AirPressureFix1



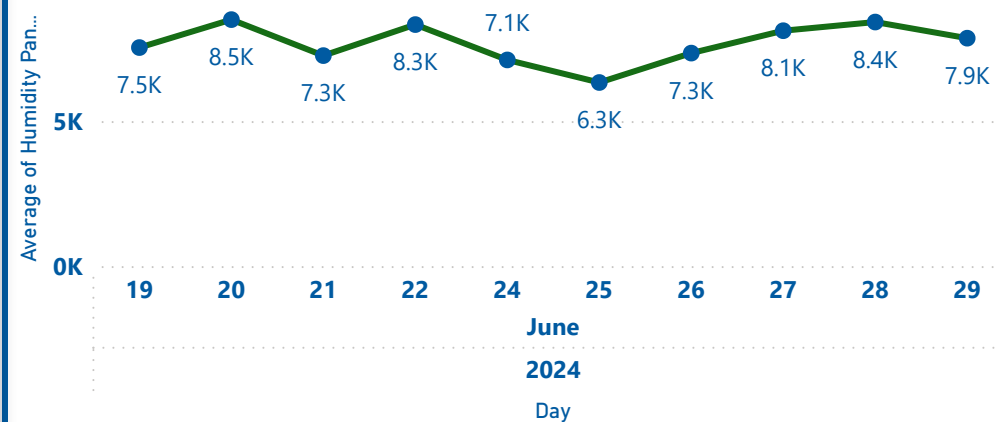
Humidity Panel



Temp Panel



Average of Humidity Panel (%) by Year, Month and Day



DASHBOARD

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BY MONTH

EMS

CMS

PMS

QMS

DATA...

OPERATOR...



PMS

Date

All

ShiftNo

All

Model Name

All

893.8...

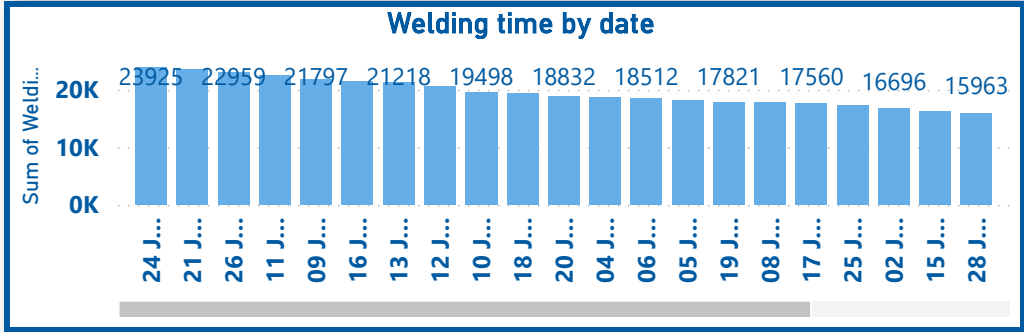
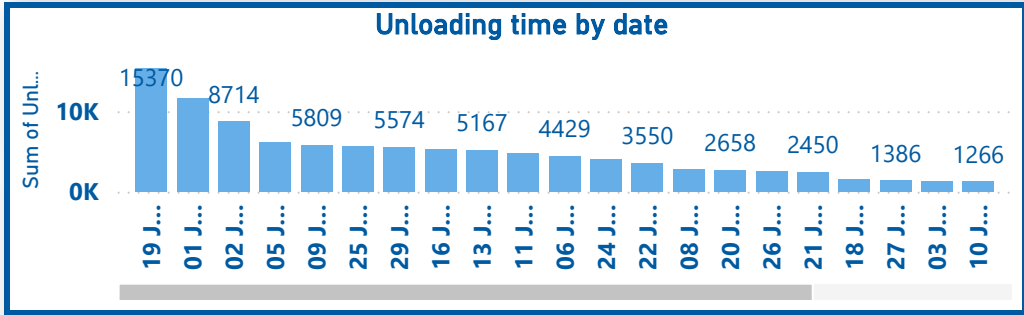
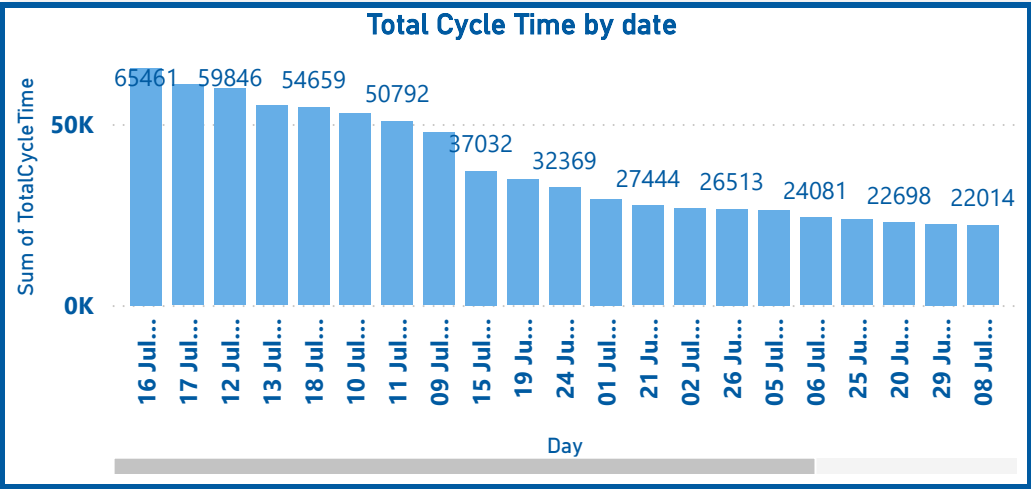
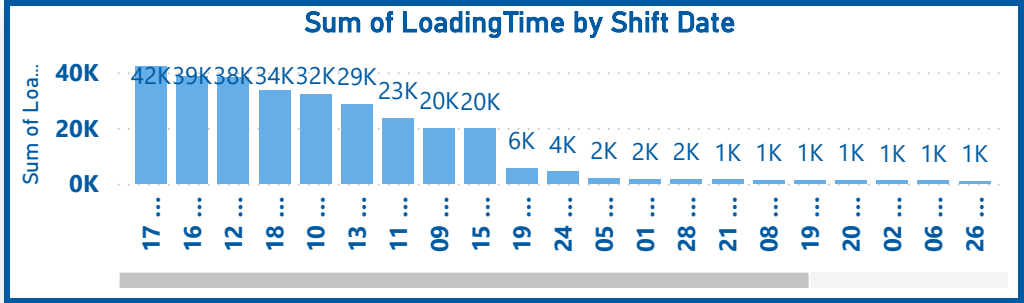
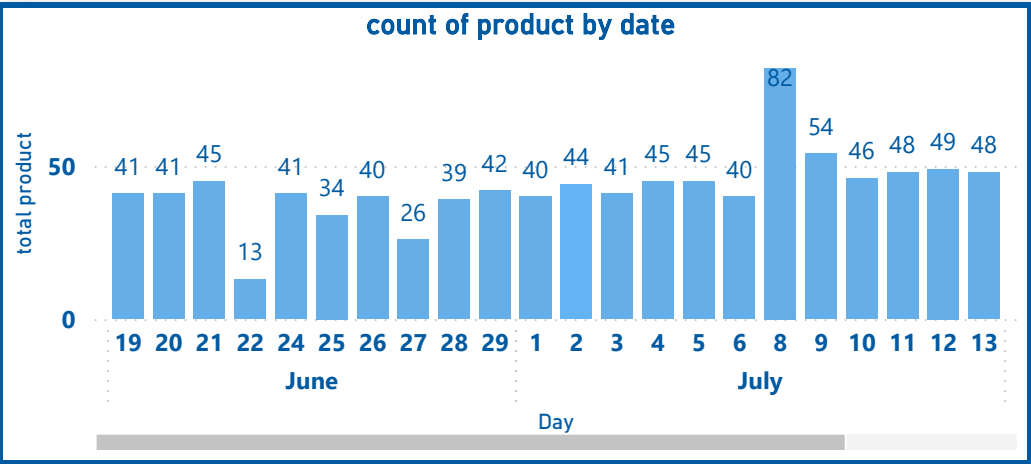
Sum of TotalCycleTi...

1133

total product

95

Min of TotalCycleTi...



DASHBOARD

JOB PRODUCED

POWER...

BY MONTH

EMS

CMS

PMS

QMS

DATA...

OPERATOR...



QMS

Serial No

All

CLASS 26

Model Name

admin

First OperatorName

578K

Sum of Air Pressure (b...

4M

Sum of Temp Panel ...

S1_I	S1_V	S2_I	S2_V	S3_I	S3_V	S4_I	S4_V	S5_I	S5_V	S6_I	S6_V	S7_I	S7_V	S8_I
1433	23360	142678	23517	1403	23501	14432	23361	140193	236535	138	2335175	1386	2332	13533
S9_I	S9_V	S10_I	S10_V	S11_I	S11_V	S12_I	S12_V	S13_I	S13_V	S14_I	S14_V	S15_I	S15_V	S16_I
140141	2215175	141588	2204625	143676	2186500	143852	2186100	143164	2189425	144051	2192075	14474	S16_V	S17_I
S17_I	S17_V	S18_I	S18_V	S19_I	S19_V	S20_I	S20_V	S21_I	S21_V	S22_I	S22_V	S23_I	S23_V	S24_I
142662	2217375	140683	2231275	138893	2242150	137977	2247700	136945	2235750	137615	2241125	1400	S24_V	S25_I
S25_I	S25_V	S26_I	S26_V	S27_I	S27_V	S28_I	S28_V	S29_I	S29_V	S30_I	S30_V	S31_I	S31_V	S32_I
146648	2252900	147654	2258975	144945	2257775	144695	2257200	142295	2242375	140768	2213600	1396	S32_V	S33_I
S33_I	S33_V	S34_I	S34_V	S35_I	S35_V	S36_I	S36_V	S37_I	S37_V	S38_I	S38_V	S39_I	S39_V	S40_I
138597	2247000	136393	2231050	136373	2202475	136338	2181625	135975	2159225	132231	2106725	12855	S40_V	S41_I
S41_I	S41_V	S42_I	S42_V	S43_I	S43_V	S44_I	S44_V	S45_I	S45_V	S46_I	S46_V	S47_I	S47_V	S48_I
119806	1935925	113653	1848625	107526	1792300	98756	1678750	90370	1547050	78244	1359725	64525	S48_V	S49_I
S49_I	S49_V	S50_I	S50_V	S51_I	S51_V	S52_I	S52_V	S53_I	S53_V	S54_I	S54_V	S55_I	S55_V	S56_I
35616	663175	28930	521150	23003	417725	17840	324400	14379	250225	11946	192525	11000	173400	1
S57_I	S57_V	S58_I	S58_V	S59_I	S59_V	S60_I	S60_V	S61_I	S61_V	S62_I	S62_V	S63_I	S63_V	S64_I
10110	163075	9663	150100	9318	142525	8421	131750	8194	132975	7871	132225	7995	128150	7271
S65_I	S65_V	S66_I	S66_V	S67_I	S67_V	S68_I	S68_V	S69_I	S69_V	S70_I	S70_V	S71_I	S71_V	S72_I
7894	125725	7791	126900	7653	126425	7699	126200	7716	123100	8097	122925	766	119800	7705
S65_I	S65_V	S66_I	S66_V	S67_I	S67_V	S68_I	S68_V	S69_I	S69_V	S70_I	S70_V	S71_I	S71_V	S72_I
7894	125725	7791	126900	7653	126425	7699	126200	7716	123100	8097	122925	766	119800	7705

DASHBOARD

JOB PRODUCED

POWER...

BY MONTH

EMS

CMS

PMS

QMS

DATA...

OPERATOR...



DATA TRACEABILITY

Serial No

All

Operator Name

admin

Model Name

CLASS 26

Shift

2K

Cycle Time

893.859K

893.86K

Total Cycle Time

1133

Count of ShiftNo

S1_I	S1_V	S2_I	S2_V	S3_I	S3_V	S4_I	S4_V	S5_I	S5_V	S6_I
143363	2336025	142678	2351700	140350	2350100	144329	2336100	140193	2365350	138410
S9_I	S9_V	S10_I	S10_V	S11_I	S11_V	S12_I	S12_V	S13_I	S13_V	S14_I
140141	2215175	141588	2204625	143676	2186500	143852	2186100	143164	2189425	144051
S17_I	S17_V	S18_I	S18_V	S19_I	S19_V	S20_I	S20_V	S21_I	S21_V	S22_I
1426	2217375	140683	2231275	138893	2242150	137977	2247700	136945	2235750	137615
S25_I	S25_V	S26_I	S26_V	S27_I	S27_V	S28_I	S28_V	S29_I	S29_V	S30_I
146648	2252900	147654	2258975	144945	2257775	144695	2257200	142295	2242375	140768
S33_I	S33_V	S34_I	S34_V	S35_I	S35_V	S36_I	S36_V	S37_I	S37_V	S38_I
138597	2247000	136393	2231050	136373	2202475	136338	2181625	135975	2159225	132231
S41_I	S41_V	S42_I	S42_V	S43_I	S43_V	S44_I	S44_V	S45_I	S45_V	S46_I
119806	1935925	113653	1848625	107526	1792300	98756	1678750	90370	1547050	78244
S49_I	S49_V	S50_I	S50_V	S51_I	S51_V	S52_I	S52_V	S53_I	S53_V	S54_I
35616	663175	28930	521150	23003	417725	17840	324400	14379	250225	11946
S57_I	S57_V	S58_I	S58_V	S59_I	S59_V	S60_I	S60_V	S61_I	S61_V	S62_I
10110	163075	9663	150100	9318	142525	8421	131750	8194	132975	7871
S65_I	S65_V	S66_I	S66_V	S67_I	S67_V	S68_I	S68_V	S69_I	S69_V	S70_I
7894	125725	7791	126900	7653	126425	7699	126200	7716	123100	8097
S73_I	S73_V	S74_I	S74_V	S75_I	S75_V	S76_I	S76_V	S77_I	S77_V	S78_I
7656	113700	7537	112200	7323	108375	712	108900	6812	104475	6708

- DASHBOARD
- JOB PRODUCED
- POWER...
- BY MONTH
- EMS
- CMS
- PMS
- QMS
- DATA...
- OPERATOR...



OperatorName

All

CLASS 26

Model Name

Select Month

All

ShiftNo

All

