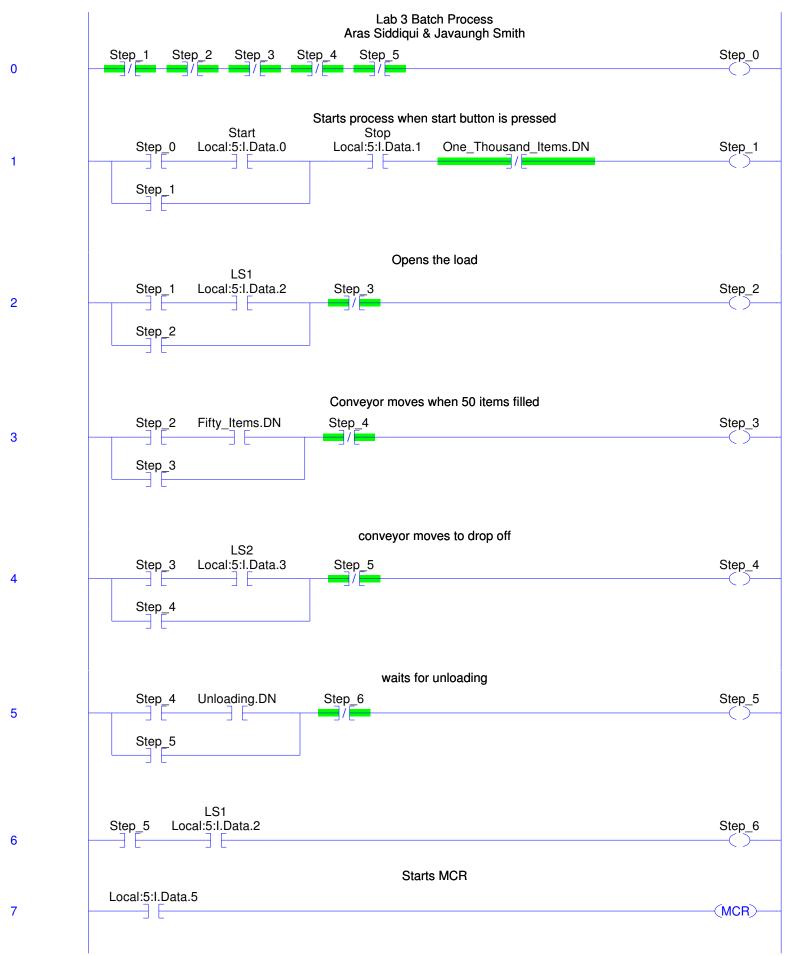
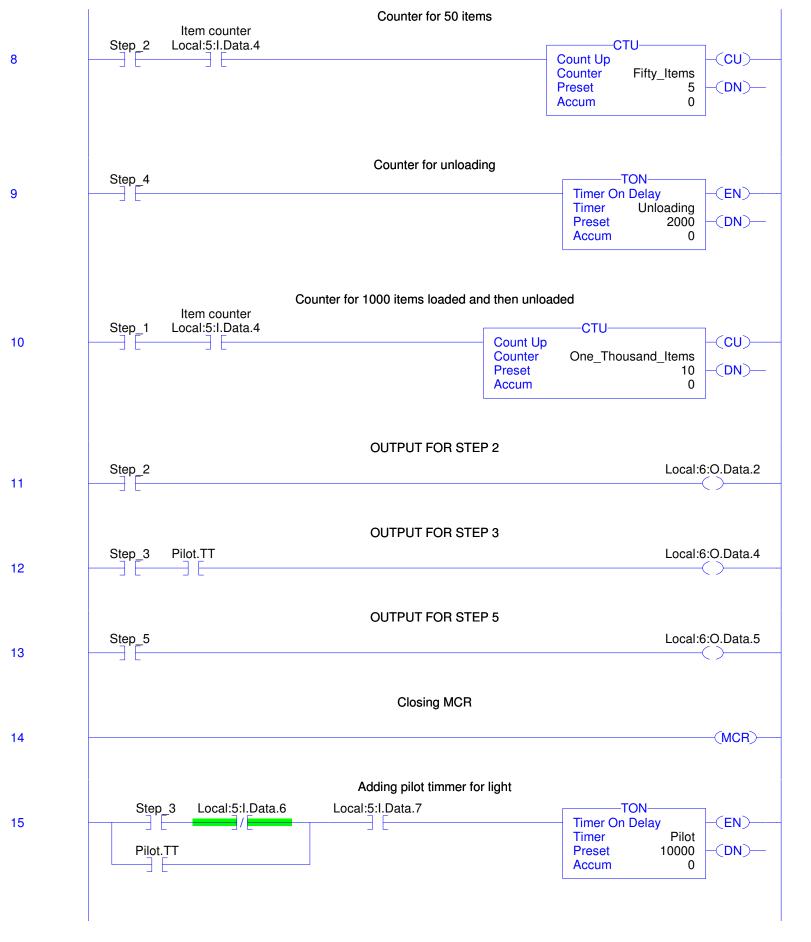
. .	T 7 1	D / M	2
Name	Value	Data Type	Scope
Fifty_Items Fifty_Items - MainProgram/MainR Fifty_Items.DN - MainProgram/M		COUNTER	MainProgram
Local:5:I Local:5:I.Data.0 - MainProgram/N Local:5:I.Data.1 - MainProgram/N Local:5:I.Data.2 - MainProgram/N Local:5:I.Data.3 - MainProgram/N Local:5:I.Data.4 - MainProgram/N Local:5:I.Data.5 - MainProgram/N Local:5:I.Data.6 - MainProgram/N Local:5:I.Data.7 - MainProgram/N	MainRoutine - 1(XIC) MainRoutine - 2(XIC), 6(XIC) MainRoutine - 4(XIC) MainRoutine - 10(XIC), 8(XIC) MainRoutine - 7(XIC) MainRoutine - 15(XIO)	AB:1756_DI_DC_Diag:I:0	1ab_3
Local:6:O Local:6:O.Data.2 - MainProgram/MainRoutine - *11(OTE) Local:6:O.Data.3 - MainProgram/MainRoutine - *18(OTE) Local:6:O.Data.4 - MainProgram/MainRoutine - *12(OTE) Local:6:O.Data.5 - MainProgram/MainRoutine - *13(OTE)		AB:1756_DO:O:0	lab_3
off off - MainProgram/MainRoutine - off.DN - MainProgram/MainRoutin		TIMER	MainProgram
On On - MainProgram/MainRoutine - On.DN - MainProgram/MainRouti On.TT - MainProgram/MainRoutir	ne - 17(XIC)	TIMER	MainProgram
One_Thousand_Items One_Thousand_Items - MainProgr One_Thousand_Items.DN - MainP		COUNTER	MainProgram
Pilot Pilot - MainProgram/MainRoutine Pilot.TT - MainProgram/MainRou	- *15(TON) tine - 12(XIC), 15(XIC), 16(XIC), 17(XIC	TIMER	MainProgram
Step_0 Step_0 - MainProgram/MainRouti	0 ne - *0(OTE), 1(XIC)	BOOL	MainProgram
Step_1 Step_1 - MainProgram/MainRouti	0 ne - *1(OTE), 0(XIO), 1(XIC), 10(XIC), 2	BOOL 2(XIC)	MainProgram
Step_2 Step_2 - MainProgram/MainRoutin	0 ne - *2(OTE), 0(XIO), 11(XIC), 2(XIC), 3	BOOL B(XIC), 8(XIC)	MainProgram
Step_3 Step_3 - MainProgram/MainRoutin	0 ne - *3(OTE), 0(XIO), 12(XIC), 15(XIC),	BOOL 2(XIO), 3(XIC), 4(XIC)	MainProgram
Step_4 Step_4 - MainProgram/MainRouti	0 ne - *4(OTE), 0(XIO), 3(XIO), 4(XIC), 5(BOOL (XIC), 9(XIC)	MainProgram
Step_5 Step_5 - MainProgram/MainRouti	0 ne - *5(OTE), 0(XIO), 13(XIC), 4(XIO), 3	BOOL 5(XIC), 6(XIC)	MainProgram
Step_6 Step_6 - MainProgram/MainRouti	0 ne - *6(OTE), 5(XIO)	BOOL	MainProgram
Unloading Unloading - MainProgram/MainRo Unloading.DN - MainProgram/Ma		TIMER	MainProgram

Total number of rungs in routine: 19

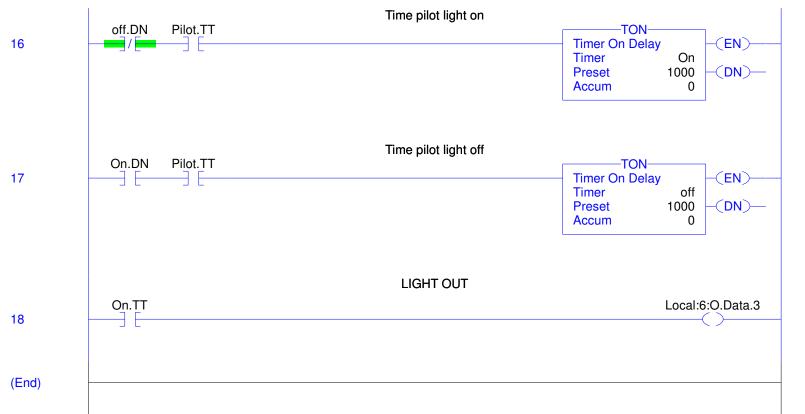


Total number of rungs in routine: 19



C:\Program Files (x86)\Rockwell Software\RSLogix 5000\ENU\v16\Bin\lab_3_aras_javaungh.ACD

Total number of rungs in routine: 19



STRING - Predefined String Type

lab_3 (Controller)

Page 5 18/09/2018 5:31:31 PM $C:\label{lem:condition} C:\label{lem:condition} C:\l$

Data type Name: STRING

Description:

Size 88 byte(s)

Name	Data Type	Style	Description
LEN	DINT	Decimal	
DATA	SINT[82]	ASCII	