

Token Number: IR000009 / 2024

 Company Logo

Machine Installation/Commissioning Report

Customer Name*:	<input type="text" value="q"/>	Contact Person*:	<input type="text" value="q"/>
Start Date*:	<input type="text" value="01-02-2024"/>	End Date*:	<input type="text" value="07-02-2024"/>
Number of Working Days*:	<input type="text" value="2"/>		
Engineer Name*:	<input type="text" value="n"/>	City Name*:	<input type="text" value="n"/>
Machine Model*:	<input type="text" value="n"/>	Machine Serial Number*:	<input type="text" value="n"/>
Machine Type*:			
<input type="text" value="Ecat sheet Cutting"/> ▼			

Cutting Material	Thickness (mm)	Result	Remark
<input type="text" value="Mild Steel"/> ▼	<input type="text"/> mm	<input type="text" value="OK"/> ▼	<input type="text"/>

Machine Function	WORKING	Remark (Model No. - Serial No.)
XYZ_axis	<input type="text"/>	<input type="text"/>

Pallet_Changer	<input type="text"/>	<input type="text"/>
CNC	<input type="text"/>	<input type="text"/>
Laser	<input type="text"/>	<input type="text"/> <input type="text"/>
Chiller	<input type="text"/>	<input type="text"/> <input type="text"/>
Cutting_Head	<input type="text"/>	<input type="text"/> <input type="text"/>
Dust Collector	<input type="text"/>	<input type="text"/> <input type="text"/>
Slat Conveyer	<input type="text"/>	<input type="text"/>
Panel AC	<input type="text"/>	<input type="text"/>
Lubrication System	<input type="text"/>	<input type="text"/>
Exhaust System	<input type="text"/>	<input type="text"/>
Tool Kit	<input type="text"/>	<input type="text"/>

Power Supply*	Standard value*	Actual Readings*	Remarks*
Phase to Phase*	400/415VAC*	m <input type="text"/>	m <input type="text"/>
Phase to Neutral*	220/240VAC*	m <input type="text"/>	m <input type="text"/>

Phase to Earth*	220/240VAC*	<input type="text" value="m"/>	<input type="text" value="m"/>
Neutral to Earth*	Less than 1 Volts*	<input type="text" value="m"/>	<input type="text" value="m"/>
Earth Resistance*	Less than 3 ohms*	<input type="text" value="m"/>	<input type="text" value="m"/>

General Capabilities	Options	Remarks
Max Cutting Length	As per Machine bed size	<input type="text"/>
Max Cutting Width	As per Machine bed size	<input type="text"/>
Cutting Tolerance	± 0.1 mm	<input type="text"/>
Repeatability	0.05 mm (MAX)	<input type="text"/>
Circular Accuracy	Within 0.1mm	<input type="text"/>
Diagonal	0.5mm (1500x3000mm)	<input type="text"/>

Parameter	Range/Description	Remark
Chiller Temperature		
a) Laser Source cooling water Temp	22-25	<input type="text"/>
b) Cutting Head Cooling water Temp	28-32	<input type="text"/>
c)Chiller Temperature Alarm	20 Min, 35 Max	<input type="text"/>

File Format	DXF/NC/CNC File	<input type="text"/>
Safety Interlock		<input type="text"/>
- Head Temp. Interlock		<input type="text"/>
- Chiller Interlock		<input type="text"/>
- Cutting Gas Interlock		<input type="text"/>

Engineer Sign:	<input type="text"/>
Contact Person Sign:	<input type="text"/>
Contact Person Comment:	<input type="text"/>