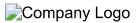
Token Number: IR000009 / 2024



Machine Installation/Commissioning Report

		110	port		
Customer Name*:	q		Contact Person*:		
Start Date*:	01-0	2 - 2024	End Date*:	07-	02 - 2024
Number of Working Days*:	2				
Engineer Name*:	n		City Name*:	n	
Machine Model*:	n		Machine Serial Number*:	n	
		Machi	ne Type*:		
Ecat sheet Cuttin	ng				
Cutting Materia	al .	Thickness (mm)	Result		Remark
Mild Steel 🗸			ОК	•	
		mm			
Machine	W	VORKING	Domark (Ma	dal Na	- Serial No)

Function

XYZ_axis

Pallet_Changer	
CNC	
Laser	
Chiller	
Cutting_Head	
Dust Collector	
Slat Conveyer	
Panel AC	
Lubrication System	
Exhaust System	
Tool Kit	

Power Supply*	Standard value*	Actual Readings*	Remarks*
Phase to Phase*	400/415VAC*	m	m
Phase to Neutral*	220/240VAC*	m	m

Phase to Earth*	220/240VAC*	m	m
Neutral to Earth*	Less than 1 Volts*	m	m
Earth Resistance*	Less than 3 ohms*	m	m

General Capabilities	Options	Remarks
Max Cutting Length	As per Machine bed size	
Max Cutting Width	As per Machine bed size	
Cutting Tolerance	± 0.1 mm	
Repeatability	0.05 mm (MAX)	
Circular Accuracy	Within 0.1mm	
Diagonal	0.5mm (1500x3000mm)	

Parameter	Range/Description	Remark
Chiller Temperature		
a) Laser Source cooling water Temp	22-25	
b) Cutting Head Cooling water Temp	28-32	
c)Chiller Temperature Alarm	20 Min, 35 Max	

File Format	DXF/NC/CNC File	
Safety Interlock		
- Head Temp. Interlock		
- Chiller Interlock		
- Cutting Gas Interlock		
	,	
Engineer Sign:		
Contact Person Sign:		
Contact Person Comment:		