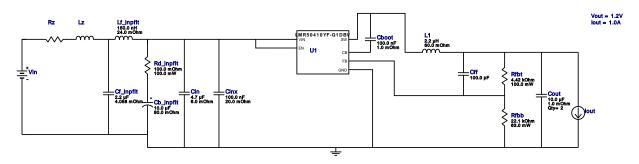
VinMin = 4.0V VinMax = 5.5V Vout = 1.2V lout = 1.0A Device = LMR50410YFQDBVRQ1 Topology = Buck Created = 2023-03-13 12:10:36.834 BOM Cost = \$1.36 BOM Count = 14 Total Pd = 0.77W

# WEBENCH® Design Report

Design: 15 LMR50410YFQDBVRQ1 LMR50410YFQDBVRQ1 6V-36V to 5.00V @ 1A



### **Design Alerts**

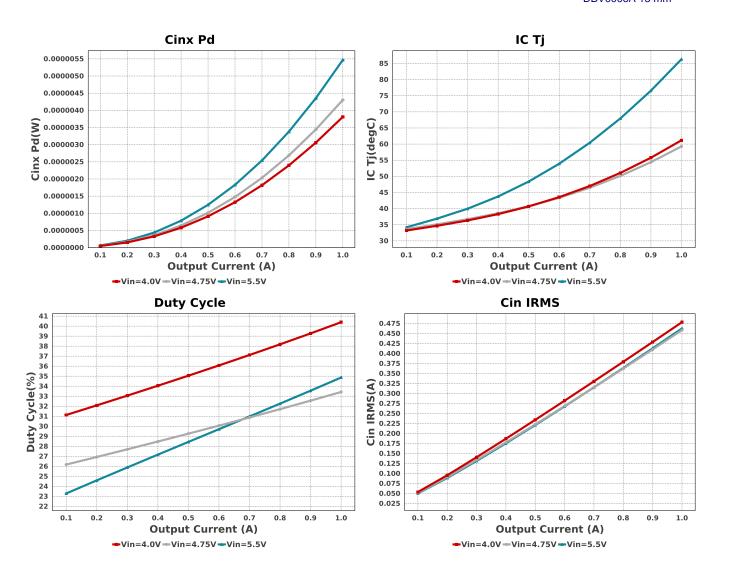
#### **Component Selection Information**

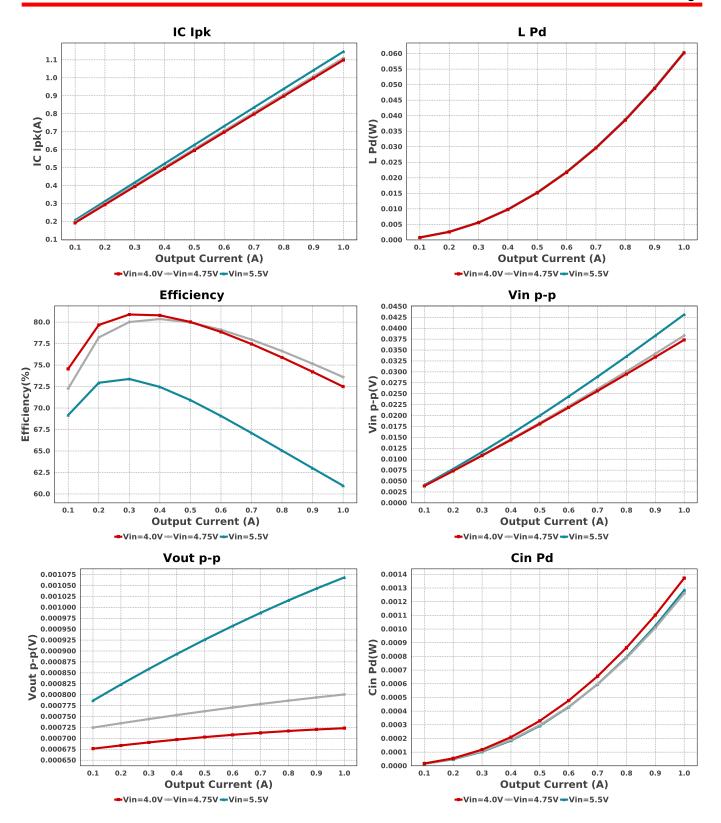
The LMR50410YF-Q1 is qualified for Automotive applications. All passives and other components selected in this design may not be qualified for Automotive applications. The user is required to verify that all components in the design meet the qualification and safety requirements for their specific application.

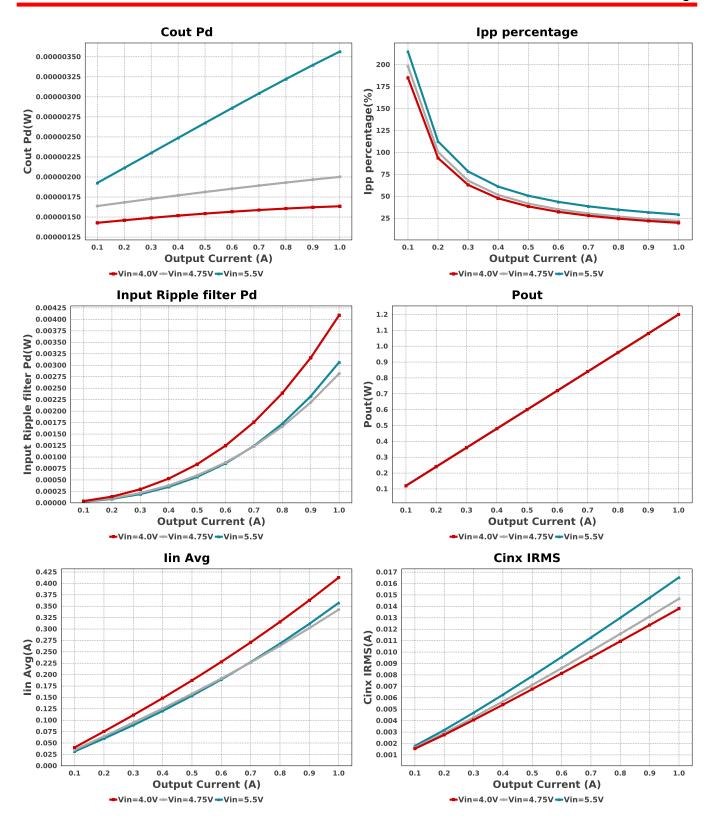
### **Electrical BOM**

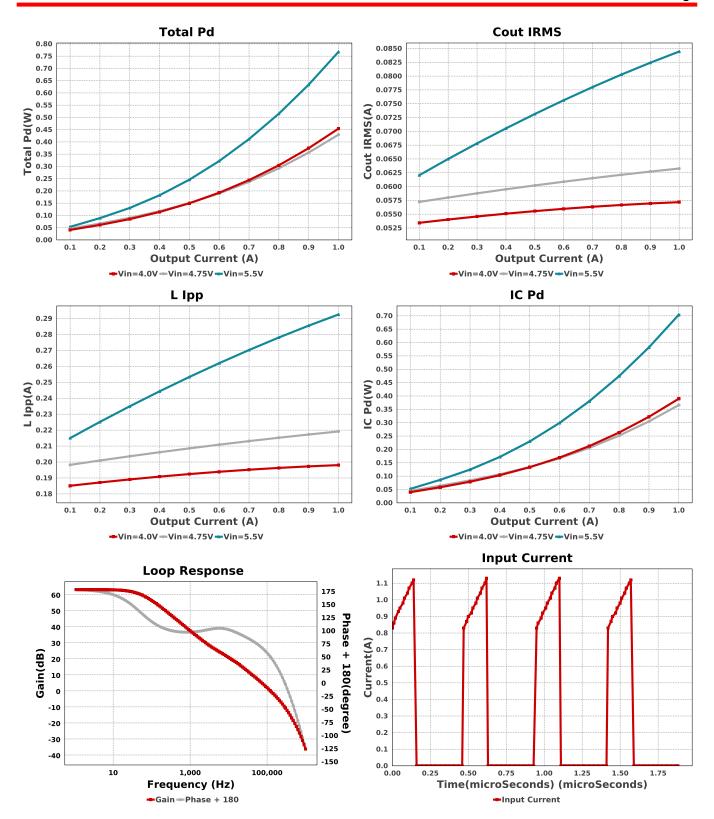
Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cb_inpflt	Panasonic	12TPC10M Series= TPC	Cap= 10.0 uF ESR= 80.0 mOhm VDC= 12.5 V IRMS= 800.0 mA	1	\$0.44	CAPSMT_6_B1G 17 mm <sup>2</sup>
Cboot	MuRata	GRM155R71C104KA88D Series= X7R	Cap= 100.0 nF ESR= 1.0 mOhm VDC= 16.0 V IRMS= 0.0 A	1	\$0.01	0402 3 mm <sup>2</sup>
Cf_inpflt	TDK	C1608X7R1A225K080AC Series= X7R	Cap= 2.2 uF ESR= 4.058 mOhm VDC= 10.0 V IRMS= 2.58266 A	1	\$0.03	0603 5 mm <sup>2</sup>
Cff	Kemet	C0402C101K4GACTU Series= C0G/NP0	Cap= 100.0 pF VDC= 16.0 V IRMS= 0.0 A	1	\$0.01	0402 3 mm <sup>2</sup>
Cin	Kemet	C0603C475K8PACTU Series= X5R	Cap= 4.7 uF ESR= 6.0 mOhm VDC= 10.0 V IRMS= 7.24 A	1	\$0.07	0603 5 mm <sup>2</sup>
Cinx	MuRata	GRM188R71H104KA93D Series= X7R	Cap= 100.0 nF ESR= 20.0 mOhm VDC= 50.0 V IRMS= 3.8 A	1	\$0.02	0603 5 mm <sup>2</sup>
Cout	MuRata	GRM155R60J106ME15D Series= X5R	Cap= 10.0 uF ESR= 1.0 mOhm VDC= 6.3 V IRMS= 3.52 A	2	\$0.03	0402 3 mm <sup>2</sup>
L1	NIC Components	NPI43C2R2MTRF	L= 2.2 μH 60.0 mOhm	1	\$0.07	IND_NPI43C 31 mm²
Lf_inpflt	TDK	NLCV32T-R15M-PFR	L= 150.0 nH 24.0 mOhm	1	\$0.10	NLCV32 13 mm <sup>2</sup>

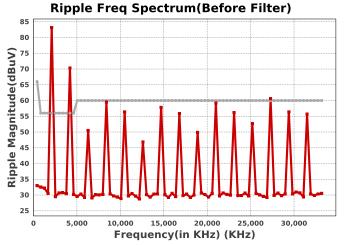
Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Rd_inpflt	Panasonic	ERJ-3RSFR10V Series= ERJ-3R	Res= 100.0 mOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.03	0603 5 mm <sup>2</sup>
Rfbb	Vishay-Dale	CRCW040222K1FKED Series= CRCWe3	Res= 22.1 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm <sup>2</sup>
Rfbt	Vishay-Dale	CRCW06034K42FKEA Series= CRCWe3	Res= 4.42 kOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	0603 5 mm <sup>2</sup>
U1	Texas Instruments	LMR50410YFQDBVRQ1	Switcher	1	\$0.50	DBV0006A 15 mm <sup>2</sup>



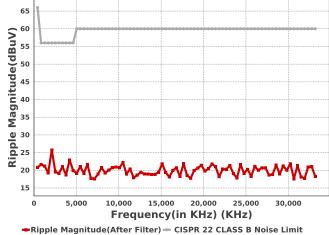




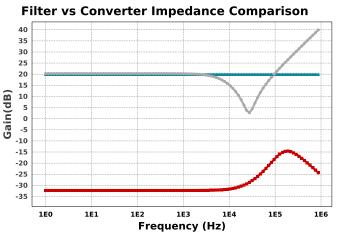




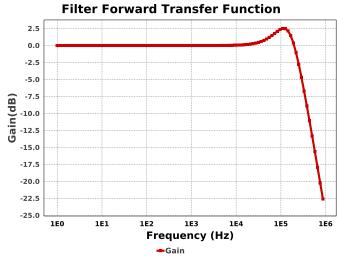
-Ripple Magnitude(Before Filter) - CISPR 22 CLASS B Noise Limit



**Ripple Freq Spectrum(After Filter)** 



**-**Filter Output Impedance - Converter Input Impedance Open Loop -Converter Input Impedance Ideal Loop



# -40.0 -42.5 -45.0 -47.5 -50.0 **gain (gB)**-52.5 -55.0 -57.5

1E3 Frequency (Hz) **-**Gain

**Input Ripple Attenuation Transfer Function** 

**Operating Values** 

1E0

1E1

1E2

-60.0 -62.5

#	Name	Value	Category	Description
1.	Cin IRMS	462.624 mA	Capacitor	Input capacitor RMS ripple current
2.	Cin Pd	1.284 mW	Capacitor	Input capacitor power dissipation
3.	Cinx IRMS	16.533 mA	Capacitor	Bulk capacitor RMS ripple current
4.	Cinx Pd	5.467 μW	Capacitor	Bulk capacitor power dissipation
5.	Cout IRMS	84.446 mA	Capacitor	Output capacitor RMS ripple current
6.	Cout Pd	3.566 µW	Capacitor	Output capacitor power dissipation
7.	Input Ripple Noise Aft	er27.02 dBuV	EMI Noise	Input Ripple Noise after filter at switching frequency
	input filter			
8.	Input Ripple Noise	83.17 dBuV	EMI Noise	Input Ripple Noise before filter at switching frequency
	before input filter			
9.	Input Ripple filter Pd	3.065 mW	EMI Noise	Input Ripple Filter Power Dissipation

1E6

#	Name	Value	Category	Description
10.	Noise limits defined by		EMI Noise	Noise limits for CLASS B of CISPR 22 standard
11.	CISPR Standards IC lpk	1.146 A	IC	Peak switch current in IC
12.	IC Pd	703.79 mW	IC	IC power dissipation
13.	IC Ti	86.303 degC	IC	IC junction temperature
14.	IC Tolerance	15.0 mV	IC	IC Feedback Tolerance
15.	ICThetaJA Effective	80.0 degC/W	IC	Effective IC Junction-to-Ambient Thermal Resistance
16.	lin Avg	357.38 mA	IC	Average input current
17.	lpp percentage	29.253 %	Inductor	Inductor ripple current percentage (with respect to average inductor
				current)
	L lpp	292.53 mA	Inductor	Peak-to-peak inductor ripple current
	L Pd	60.428 mW	Inductor	Inductor power dissipation
	Cin Pd	1.284 mW	Power	Input capacitor power dissipation
21.		5.467 μW	Power	Bulk capacitor power dissipation
22.	Cout Pd	3.566 µW	Power	Output capacitor power dissipation
23.	IC Pd	703.79 mW	Power	IC power dissipation
24.	Input Ripple filter Pd	3.065 mW	Power	Input Ripple Filter Power Dissipation
25.	L Pd	60.428 mW	Power	Inductor power dissipation
26.	Total Pd	767.445 mW	Power	Total Power Dissipation
27.	BOM Count	14	System Information	Total Design BOM count
28.	Cross Freq	122.16 kHz	System Information	Bode plot crossover frequency
29.	Duty Cycle	34.869 %	System	Duty cycle
20	⊏#ioionov	CO OEC 0/	Information	Stoody state officionay
30.	Efficiency	60.956 %	System Information	Steady state efficiency
31.	FootPrint	445.02	System	Total Foot Print Area of BOM components
51.	1 0011 11111	115.0 mm <sup>2</sup>	Information	Total Foot Fills Area of Bow components
32.	Frequency	2.1 MHz	System	Switching frequency
52.	rrequeriey	2.1 1011 12	Information	ownerming requeries
33.	Gain Marg	-10.328 dB	System	Bode Plot Gain Margin
			Information	
34.	lout	1.0 A	System	lout operating point
			Information	
35.	Low Freq Gain	63.095 dB	System	Gain at 1Hz
			Information	
36.	Mode	CCM	System	Conduction Mode
			Information	
37.	Phase Marg	50.452 deg	System	Bode Plot Phase Margin
			Information	
38.	Pout	1.2 W	System	Total output power
			Information	
39.	Total BOM	\$1.36	System	Total BOM Cost
			Information	
40.	Vin	5.5 V	System	Vin operating point
			Information	
41.	Vin p-p	43.141 mV	System	Peak-to-peak input voltage
			Information	
42.	Vout	1.2 V	System	Operational Output Voltage
			Information	
43.	Vout Actual	1.2 V	System	Vout Actual calculated based on selected voltage divider resistors
			Information	
44.	Vout Tolerance	1.842 %	System	Vout Tolerance based on IC Tolerance (no load) and voltage divider
			Information	resistors if applicable
45.	Vout p-p	1.068 mV	System	Peak-to-peak output ripple voltage
			Information	

# **Design Inputs**

Name	Value	Description
lout	1.0	Maximum Output Current
VinMax	5.5	Maximum input voltage
VinMin	4.0	Minimum input voltage
Vout	1.2	Output Voltage
base_pn	LMR50410YF-Q1	Base Product Number
source	DC	Input Source Type
Та	30.0	Ambient temperature

## WEBENCH® Assembly

### Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of Cin and Cout, and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

#### Soldering Component to Board

If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab town to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

### Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 4.0V and set the input supply's current limit to zero. With the input supply off connect up the input supply to Vin and GND. Connect a digital volt meter and a load if needed to set the minimum lout of the design from Vout and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

#### Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between Vin and GND, a load is connected between Vout and GND and a current meter is connected in series between Vout and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



### **Design Assistance**

- 1. Master key: A19392E5572167559A9A1E772277F17F[v1]
- 2. LMR50410YF-Q1 Product Folder: http://www.ti.com/product/LMR50410%2DQ1: contains the data sheet and other resources.

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