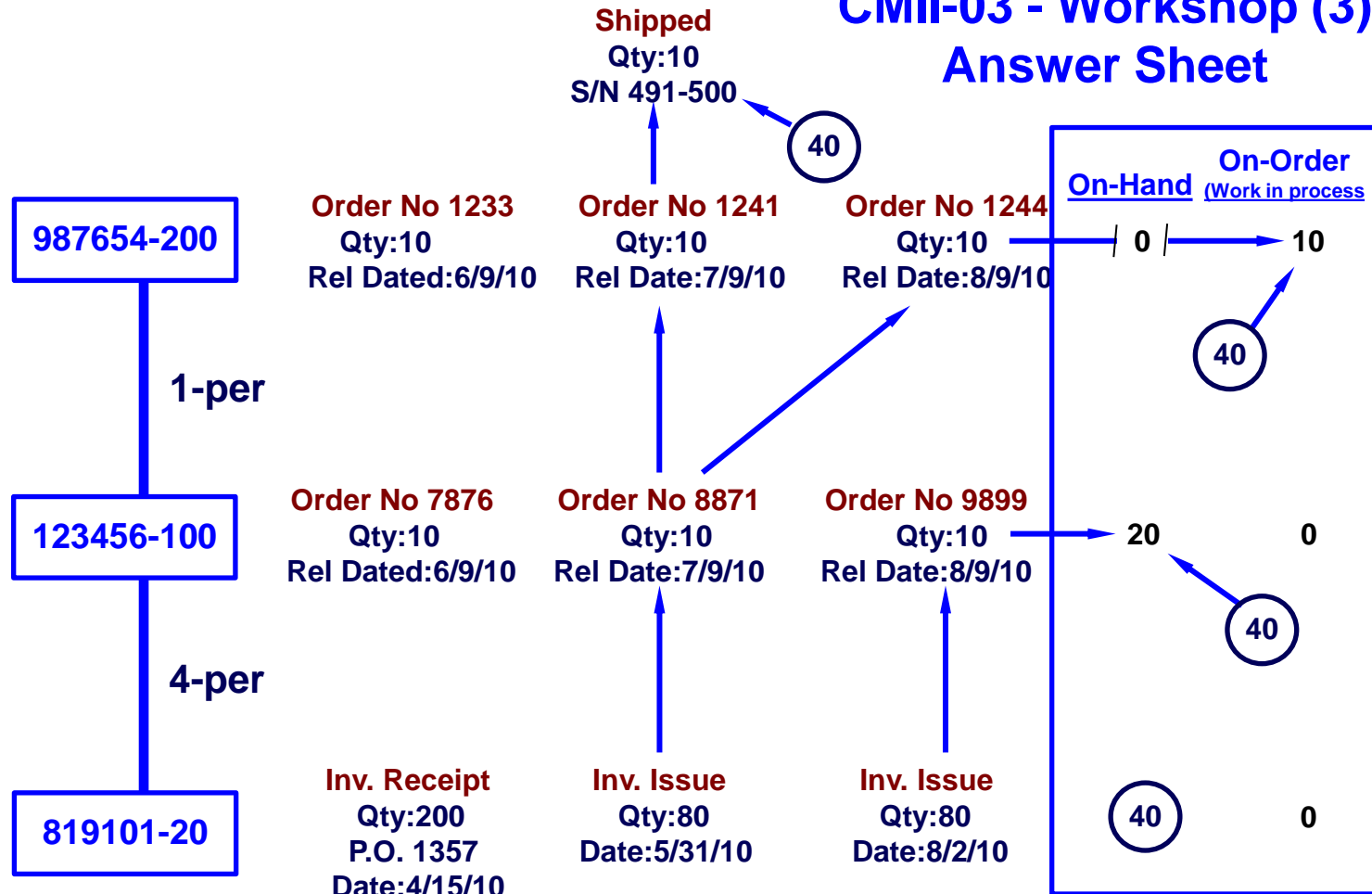


CMII-03 - Workshop (3) Answer Sheet



CMII-03 Workshop (3) Answer Sheet (cont'd)

- (1) Quantity of 819101-20s ordered? 200

Quantity received? 200

In inventory now? 40

Incorporated into next higher assemblies? 160

- (2) How many 987654-200s have been shipped with -20s? 10

What were their serial numbers? 491 through 500

- (3) What item ID numbers will you revise and what will the effectivity be?

If your group changed the 123456-100 part number and revised the BOM of the end-item, or you changed the -100 & -200 part numbers, you could state your effectivity as Serial Number 501 since the last unit delivered was S/N 500 and the Plan of Action states no further deliveries are to be made with the -20s installed.

If your group did not change the -100 part number, you could state your effectivity as of 8/20/10 (today's date).

CMII-03 Workshop (3) Answer Sheet (cont'd)

(3) (cont'd)

Some groups would set the effectivity at two weeks from 8/20/10 when the new -30s are scheduled to arrive. This would be an incorrect effectivity. Work authorization 1244 would complete prior to that effectivity and not be affected by the change.

NOTE: Regardless of whether you state the effectivity as S/N 501, or as 8/20/10, or two weeks from today, an additional implementation effort is required. A stop order must be issued to stop Work Authorization 1244. If not stopped, the -200s built on this work authorization (which is 10 days into its 2-week lead time) will complete and conform to the requirements reflected on the W/A which calls for BOM revision "A" containing the -100s. The -100s with this W/A contain -20s.

(4) No additional information is needed to answer question (2).