

**Topic:** Interval estimation of process parameters; Prediction intervals; Hypothesis testing;

**Reading Assignment:** 9.2, 9.4, 10.1, 10.2

**Assigned Problems:**

Chapter 9: 12, 15, 16, 22, 58

Chapter 10: 16, 17, 18, 24

- 9.12** We seek a 98% large sample confidence interval for the mean percent of shrinkage given that  $\bar{x} = 18.4$ ,  $s = 1.2$ , and  $n = 45$ . Thus,  

$$x + z_{0.01}\sigma/\sqrt{n} \approx 18.4 \pm 2.33(1.2)/\sqrt{45} = (17.98, 18.82).$$
- 9.15** We need to estimate the percent of shrinkage to within  $B = 0.2$  with confidence coefficient  $1 - \alpha = 0.98$ . From Exercise 9.12, the standard deviation is given as 1.2. Using this information, we get  

$$n = (z_{0.01}\sigma/B)^2 \approx (2.33(1.2)/0.2)^2 = (13.98)^2 = 195.44 \text{ or } n = 196.$$
- 9.16** With  $\hat{p} = y/n = 12/100$ , an approximate 95% confidence interval for the population proportion of resistors that fail to meet the tolerance specification is as follows:  

$$\hat{p} \pm z_{0.025}\sqrt{\hat{p}(1-\hat{p})/n} = 0.12 \pm 1.96\sqrt{(0.12)(0.88)/100} = (0.0563, 0.1837).$$
- 9.22** We are given that  $\bar{x} = 180$ ,  $s = 5$ , and  $n = 5$ . Assuming a normal population of warpwise breaking-strength measurements, a 95% confidence interval for the true mean warpwise breaking-strength is  

$$\bar{x} \pm \frac{t_{0.05}s}{\sqrt{n}} = 180 \pm \frac{2.776(5)}{\sqrt{5}} = (173.7927, 186.2073) \text{ where } t_{0.025} \text{ is found from } t\text{-table, with 4 degrees of freedom.}$$
- 9.58** We calculate  $\bar{x} = \frac{25.5}{6} = 4.25$  and  $s = \left( \frac{110.25 - \frac{(25.5)^2}{6}}{5} \right)^{1/2} = 0.6124$ . A 90% prediction interval for the compressive strength is (degrees of freedom = 5)  

$$\bar{x} \pm t_{0.05}s\sqrt{1 + \frac{1}{n}} = 4.25 \pm 2.015(0.6124)\sqrt{1 + \frac{1}{6}} = (2.9171, 5.5829).$$
- 10.16** Hypotheses:  $H_0 : \mu \geq 64$   $H_a : \mu < 64$   
 Test Statistics:  $z = \frac{\bar{x} - \mu_0}{\sigma/\sqrt{n}} \approx \frac{62 - 64}{8/\sqrt{50}} = -1.77$   
 Rejection Region:  $z < -z_{0.01} = -2.33$   
 Conclusion: Fail to reject  $H_0$  at  $\alpha = 0.01$ ; i.e., there is insufficient evidence to conclude that the mean hardness is less than 64 at  $\alpha = 0.01$ .  
 P-value:  $P(Z \leq -1.77) = 0.5 - 0.4616 = 0.0384$
- 10.17**  $\beta = P(\text{fail to reject } H_0 \text{ given that } H_a \text{ is true})$   

$$= P\left(\frac{\bar{x} - 64}{8/\sqrt{50}} > -2.33 \mid \mu = 60\right)$$

$$= P(\bar{x} > 61.3639 \mid \mu = 60)$$

$$= P\left(\frac{\bar{x} - 60}{8/\sqrt{50}} > \frac{61.3639 - 60}{8/\sqrt{50}}\right)$$

$$= P(Z > 1.21) = 0.5 - 0.3869 = 0.1131$$
- 10.18** 
$$n \geq \frac{(z_{0.01} + z_{0.05})^2 \sigma^2}{(\mu_a - \mu_0)^2} = \frac{(2.33 + 1.645)^2 (8)^2}{(60 - 64)^2} = 63.2025 \text{ or } n = 64$$

10.24 Hypotheses:  $H_0 : \mu = 1.5$   $H_a : \mu > 1.5$

Test Statistics:  $t = \frac{\bar{x} - \mu_0}{s/\sqrt{n}} = \frac{1.9 - 1.5}{0.04/\sqrt{10}} = 6.32$

Rejection Region:  $t > t_{0.05} = 1.833$  (degrees of freedom = 9)

Conclusion: Reject  $H_0$  at  $\alpha = 0.05$ ; i.e., there is sufficient evidence to conclude that the mean porosity is significantly greater than 1.5 at  $\alpha = 0.05$ .