

# MOVEO

ECAM STRASBOURG EUROPE

# USER GUIDE

ASSEMBLY AND USAGE MANUAL

TECHNICAL PROJECT SMART FACTORY

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# About the Moveo Robot

This user manual is inspired by the original BCN3D Moveo user manual available on GitHub available here: <https://github.com/BCN3D/BCN3D-Moveo>

The robot is fully open source and has been modified from its original form, each piece come from 3D printing and has been assembled using usual fasteners. All the informations you need is available in the bill of material of the robot.

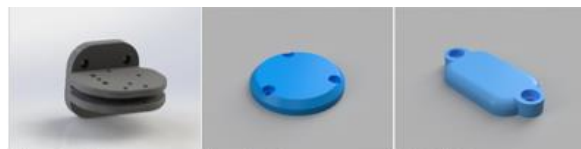
This user guide demonstrates how to assemble the robot and wire everything properly. Since the robot should already be assembled, this guide is useful during the maintenance part or if any modification is applied on the robot.

# Bill of material

|            |          | Part                     | Quantity | Reference | ID |
|------------|----------|--------------------------|----------|-----------|----|
| Components | Bearings | 8mm x 22mm x 7mm Bearing | 10       | 619-0036  | 1  |
|            |          | 5mm x 16mm x 5mm Bearing | 8        | 408-9754  | 2  |
|            |          | 4mm x 13mm x 5mm Bearing | 9        | 618-9890  | 3  |
|            |          | 3mm x 10mm x 4mm Bearing | 3        | 747-721   | 4  |
|            | Rods     | 8mm x 40mm Smooth Rod    | 1        | fourni    | 5  |
|            |          | 8mm x 140mm Smooth Rod   | 1        | fourni    | 6  |
|            |          | 8mm x 115mm Smooth Rod   | 1        | fourni    | 7  |
|            |          | 8mm x 80mm Smooth Rod    | 1        | fourni    | 8  |
|            | Belts    | 45,5cm T5 Belt           | 4        | 1003937   | 9  |
|            | Pulleys  | T5 Pulley 8mm Bore       | 3        | 286-5758  | 10 |
|            |          | T5 Pulley 5mm Bore       | 2        | 744-946   | 11 |
| Fasteners  | Screws   | M3 x 8 mm                | 1        | 280-997   | 12 |
|            |          | M3 x 10 mm               | 1        | 660-4636  | 13 |
|            |          | M3 x 12 mm               | 1        | 187-1229  | 14 |
|            |          | M3 x 16 mm               | 1        | 281-013   | 15 |
|            |          | M3 x 20 mm               | 1        | 483-8196  | 16 |
|            |          | M3 x 25 mm               | 1        | 293-325   | 17 |
|            |          | M3 x 35 mm               | 1        | 1809206   | 18 |
|            |          | M3 x 40 mm               | 1        | 5427621   | 19 |
|            |          | M4 x 16 mm               | 1        | 281-041   | 20 |
|            |          | M4 x 20 mm               | 1        | 290-102   | 21 |
|            |          | M4 x 25 mm               | 1        | 281-057   | 22 |
|            |          | M4 x 30 mm               | 1        | 290-118   | 23 |
|            |          | M4 x 40 mm               | 1        | 293-347   | 24 |
|            |          | M4 x 45 mm               | 1        | 5427666   | 25 |
|            |          | M4 x 60 mm               | 1        | 1809225   | 26 |
|            |          | M5 x 14 mm               | 1        | 1808461   | 27 |
|            |          | M5 x 20 mm               | 1        | 1809234   | 28 |
|            |          | M5 x 30 mm               | 1        | 483-9997  | 29 |
|            |          | M5 x 40 mm               | 1        | 293-353   | 30 |
|            |          | M8 x 65mm                | 1        | 124-7277  | 31 |
|            | Nuts     | M4 Nut                   | 1        | 189-579   | 32 |
|            |          | M3 Nut                   | 1        | 560-293   | 33 |
|            |          | M4 Locknut               | 1        | 524-304   | 34 |
|            |          | M5 Locknut               | 1        | 524-310   | 35 |
|            |          | M8 locknut               | 1        | 521-951   | 36 |
|            | Washers  | M3 Washer                | 1        | 814628    | 37 |
|            | Inserts  | M4 Inserts               | 1        | 278-556   | 38 |

|             |            |   |   |           |    |
|-------------|------------|---|---|-----------|----|
| Electronics | Motors     | Nema 23 Motor                             | 2 | 1597326   | 39 |
|             |            | Nema 17 5:1 Geared Motor                  | 1 | 2148836   | 40 |
|             |            | Nema 17 Motor                             | 1 | 535-0467  | 41 |
|             |            | Nema 17 Long Motor                        | 1 | 535-0401  | 42 |
|             |            | Nema 14 Motor                             | 1 | 2142562   | 43 |
|             |            | Beam coupling                             | 1 | 186-4100  | 44 |
|             |            | Servo Motor                               | 2 | 1611552   | 45 |
|             | Controller | Arduino Mega 2560                         | 2 | fourni    | 46 |
|             |            | 24V 240W Power Supply 12,5 A              | 1 | 1783164   | 47 |
|             |            | Makeblock Drivers motor 130599            | 6 | 1549380   | 48 |
|             |            | Power supply cable                        | 1 | 626-6688  | 49 |
|             |            | USB cable                                 | 2 | 815-8450  | 50 |
|             |            | Câble MAKERFactory Arduino Mâle - Femelle | 6 | 1972205   | 51 |
|             |            | Power converter 12V/24V - 240W            | 1 | 1666859   | 52 |
|             |            | Fan                                       | 2 | 787-8948  | 53 |
|             |            | Screen raspad Sunflower                   | 1 | SF-RASPAD | 54 |
|             |            | Raspberry Pi                              | 1 | fourni    | 55 |
|             |            | Breadboard                                | 2 | 1516559   | 56 |
|             | Other      | Cable gaine thermoretractable             | 5 | 1571483   | 57 |

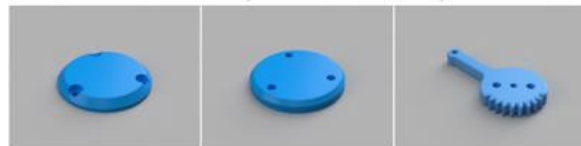
|                |  |                               |   |    |
|----------------|--|-------------------------------|---|----|
| Printed pieces |  | Gripper doubled top plate     | 1 | 58 |
|                |  | Elbow shaft cover             | 2 | 59 |
|                |  | Wrist back cover              | 1 | 60 |
|                |  | Wrist shaft cover             | 2 | 61 |
|                |  | Shoulder shaft cover          | 2 | 62 |
|                |  | Servo Gear B                  | 2 | 63 |
|                |  | Servo Gear A                  | 2 | 64 |
|                |  | Pivot Arm B                   | 4 | 65 |
|                |  | Gripper left                  | 2 | 66 |
|                |  | Gripper right                 | 2 | 67 |
|                |  | Gripper bottom plate          | 2 | 68 |
|                |  | Elbow belt tensioner          | 1 | 69 |
|                |  | Wrist belt tensioner          | 1 | 70 |
|                |  | Shoulder belt tensioner left  | 1 | 71 |
|                |  | Shoulder belt tensioner right | 1 | 72 |
|                |  | Wrist base                    | 1 | 73 |
|                |  | Cylinder                      | 4 | 74 |
|                |  | Shoulder base                 | 1 | 75 |
|                |  | Wrist half                    | 1 | 76 |
|                |  | Elbow base                    | 1 | 77 |
|                |  | Elbow joint half 1            | 1 | 78 |
|                |  | Elbow joint half 2            | 1 | 79 |
|                |  | Shoulder joint                | 1 | 80 |
|                |  | Base Motor Mount              | 1 | 81 |
|                |  | Shoulder joint                | 1 | 82 |
|                |  | Rotary Base                   | 1 | 83 |
|                |  | Rotary Plate                  | 1 | 84 |
|                |  | Driver box                    | 1 | 85 |
|                |  | Driver box drawer             | 1 | 86 |
|                |  | Control panel support         | 1 | 87 |



Gripper Top Plate  
Quantity: 1

Elbow Shaft Cover  
Quantity: 2

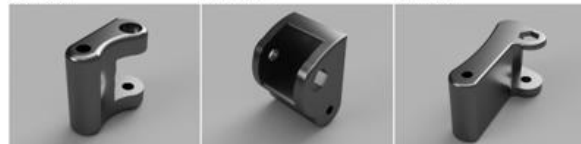
Wrist Back Cover  
Quantity: 1



Wrist Shaft Cover  
Quantity: 2

Shoulder Shaft Cover  
Quantity: 2

Servo Gear B  
Quantity: 1



Elbow Belt Tensioner  
Quantity: 1

Wrist Belt Tensioner  
Quantity: 1

Shoulder Belt Tensioner Left  
Quantity: 1



Shoulder Belt Tensioner Right  
Quantity: 1

Servo Gear A  
Quantity: 1

Pivot Arm B  
Quantity: 2



Gripper Right  
Quantity: 1

Wrist Base  
Quantity: 1

Spacer M8x20 mm  
Quantity: 1



Gripper Left  
Quantity: 1

Gripper Bottom Plate  
Quantity: 1

Wrist Half  
Quantity: 1



Cylinder  
Quantity: 2

Shoulder Base  
Quantity: 1

Wrist Half  
Quantity: 1



Elbow Base  
Quantity: 1

Elbow Joint Half  
Quantity: 1

Elbow Joint Half  
Quantity: 1



Shoulder Joint  
Quantity: 1

Base Motor Mount  
Quantity: 1

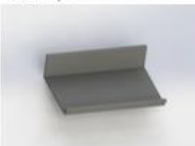
Shoulder Joint  
Quantity: 1



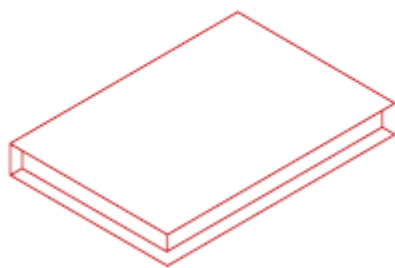
Rotary Base  
Quantity: 1

Rotary Plate  
Quantity: 1

Spacer M5x10 mm  
Quantity: 8



Screen support  
Quantity: 1



# **Assembly manual**

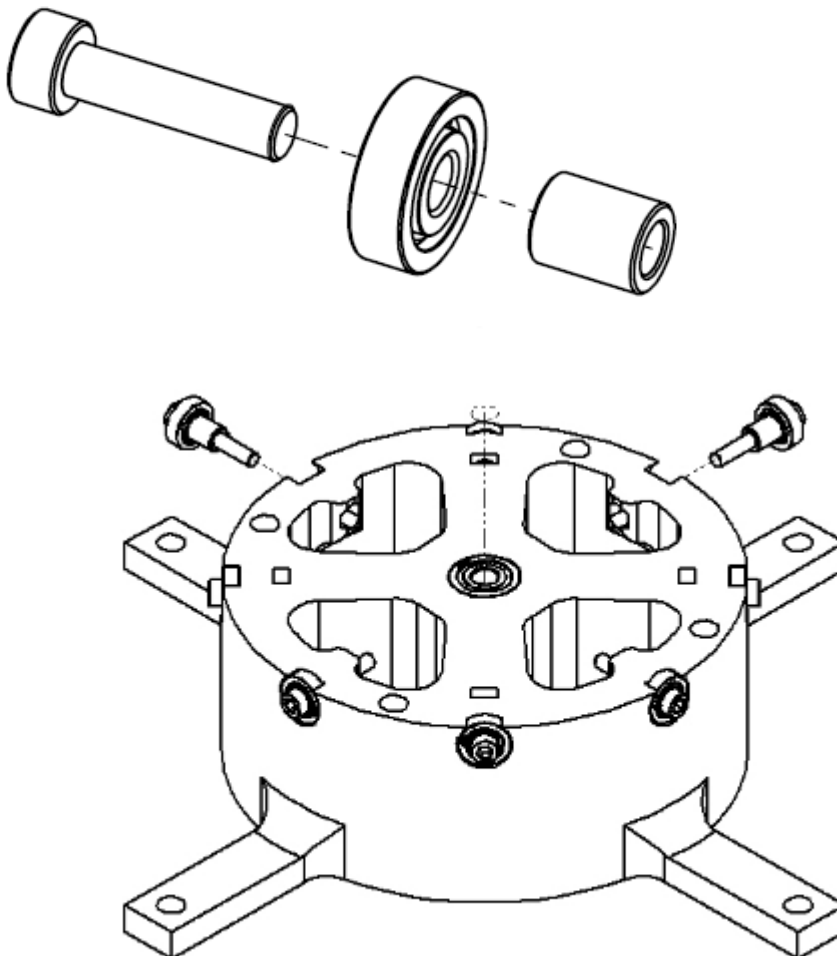


## MODULE I: ROTARY BASE

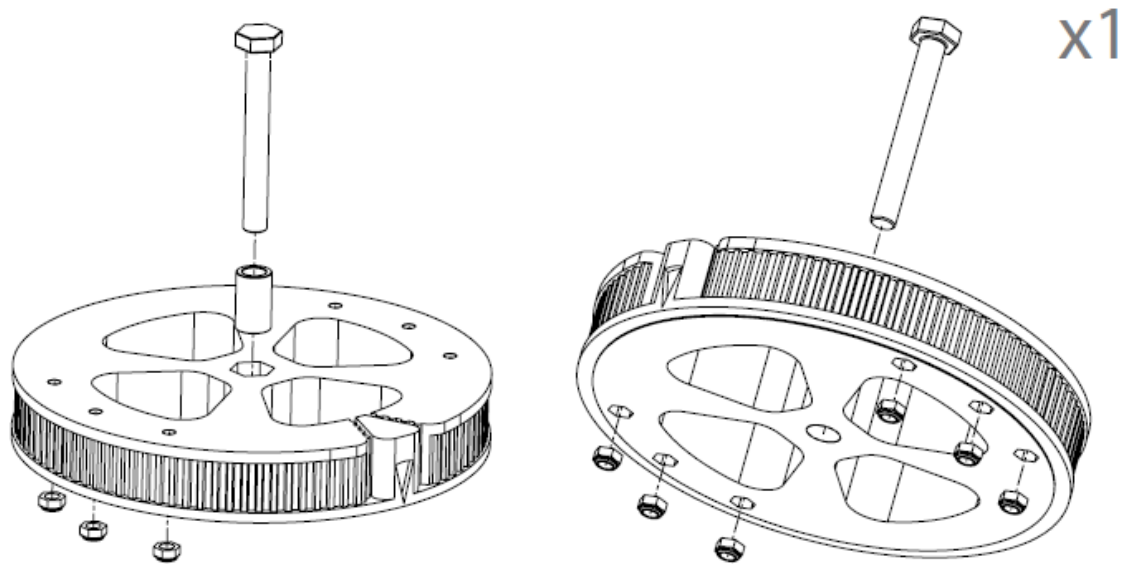
### Step I: Rotary base assembly

| BOM ID | Description                 | Qty |
|--------|-----------------------------|-----|
| 1      | Bearing 8 mm x 22 mm x 7 mm | 2   |
| 83     | Rotary Base                 | 1   |
| 28     | Screw M5 x 20 mm            | 8   |
| 2      | Bearing 5mm x 16mm x 5mm    | 8   |
| 87     | Spacer 8 x 10 mm            | 8   |

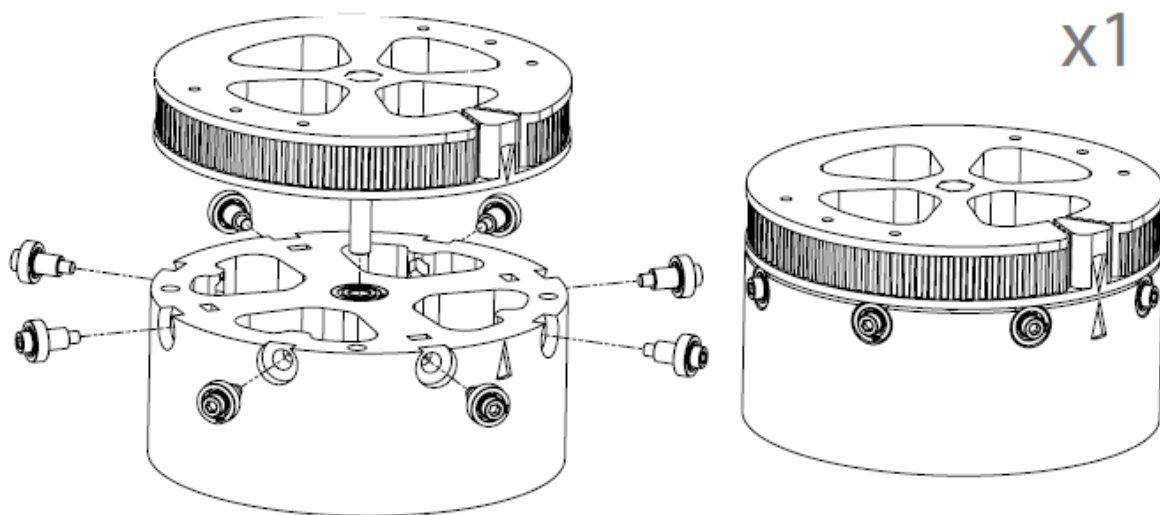
x8



## Step 2: Rotary plate assembly



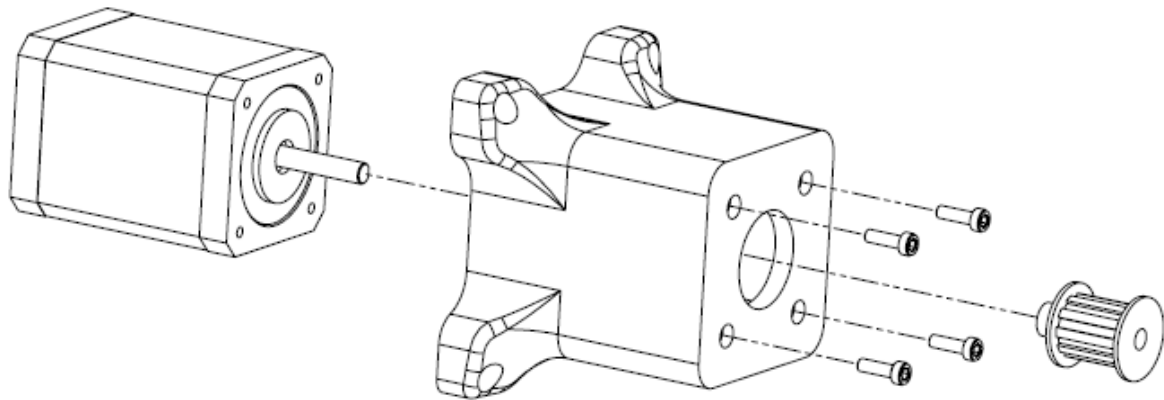
| BOM ID | Description       | Qty |
|--------|-------------------|-----|
| 31     | Screw M8 x 65 mm  | 1   |
| 34     | M4 Locknut        | 6   |
| 88     | Spacer M8 x 20 mm | 1   |
| 84     | Rotary Plate      | 1   |



| BOM ID | Description           | Qty |
|--------|-----------------------|-----|
| /      | Rotary plate assembly | 1   |
| /      | Rotary base assembly  | 1   |

### Step 3: Base motor assembly

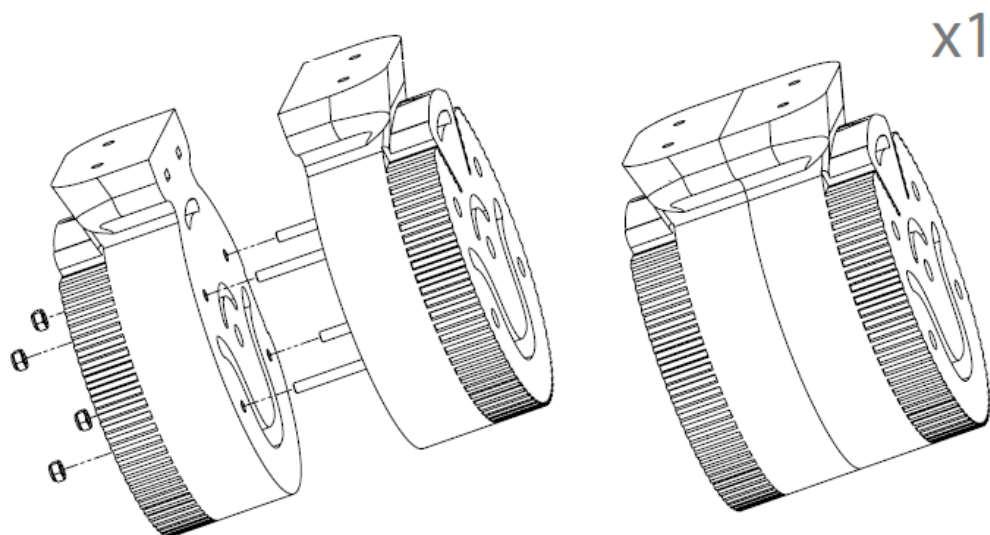
x1



| BOM ID | Description         | Qty |
|--------|---------------------|-----|
| 81     | Base motor mount    | 1   |
| 42     | Nema 17 long motor  | 1   |
| 12     | Screw M3 x 8 mm     | 4   |
| 11     | T5 Pulley 5 mm Bore | 1   |

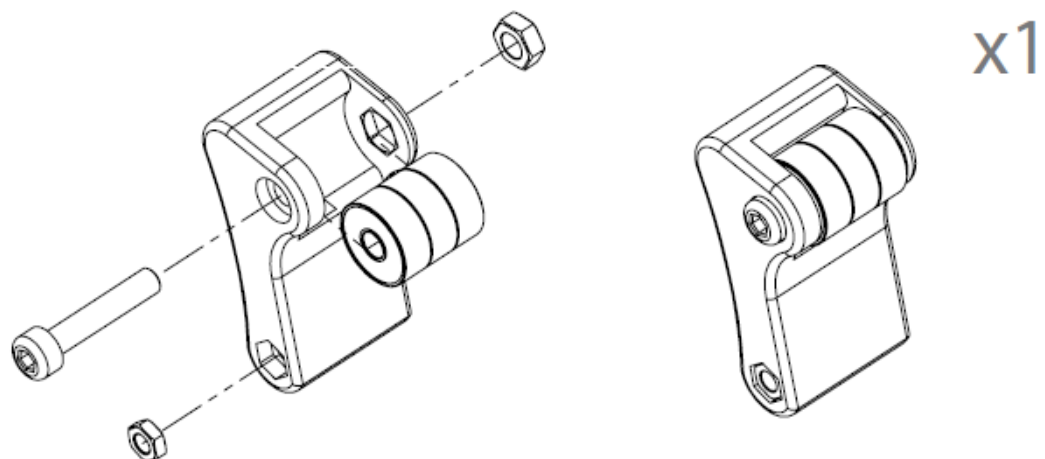
## MODULE 2: WIRST

### Step 1: Shoulder joint assembly



| BOM ID | Description      | Qty |
|--------|------------------|-----|
| 82     | Shoulder joint   | 2   |
| 24     | Screw M4 x 40 mm | 4   |
| 34     | M4 locknut       | 4   |

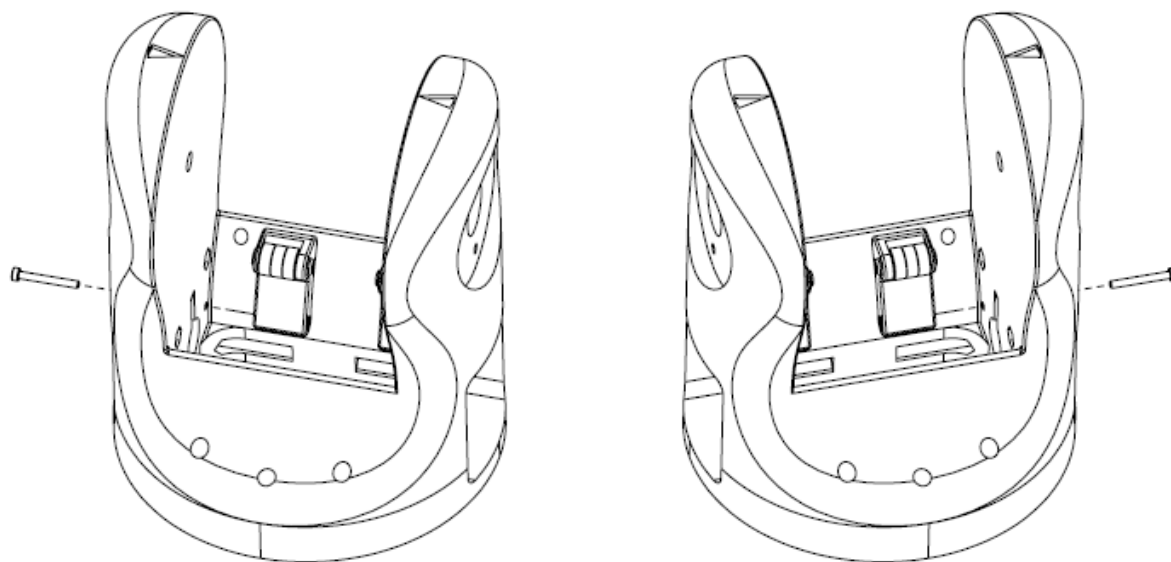
### Step 2: Shoulder base tensioner assembly



| BOM ID | Description                  | Qty |
|--------|------------------------------|-----|
| 71     | Shoulder base tensioner left | 1   |
| 21     | Screw M4 x 20 mm             | 4   |
| 32     | M4 nut                       | 1   |
| 33     | M3 nut                       | 1   |
| 3      | Bearing 4mm x 13mm x 5mm     | 3   |

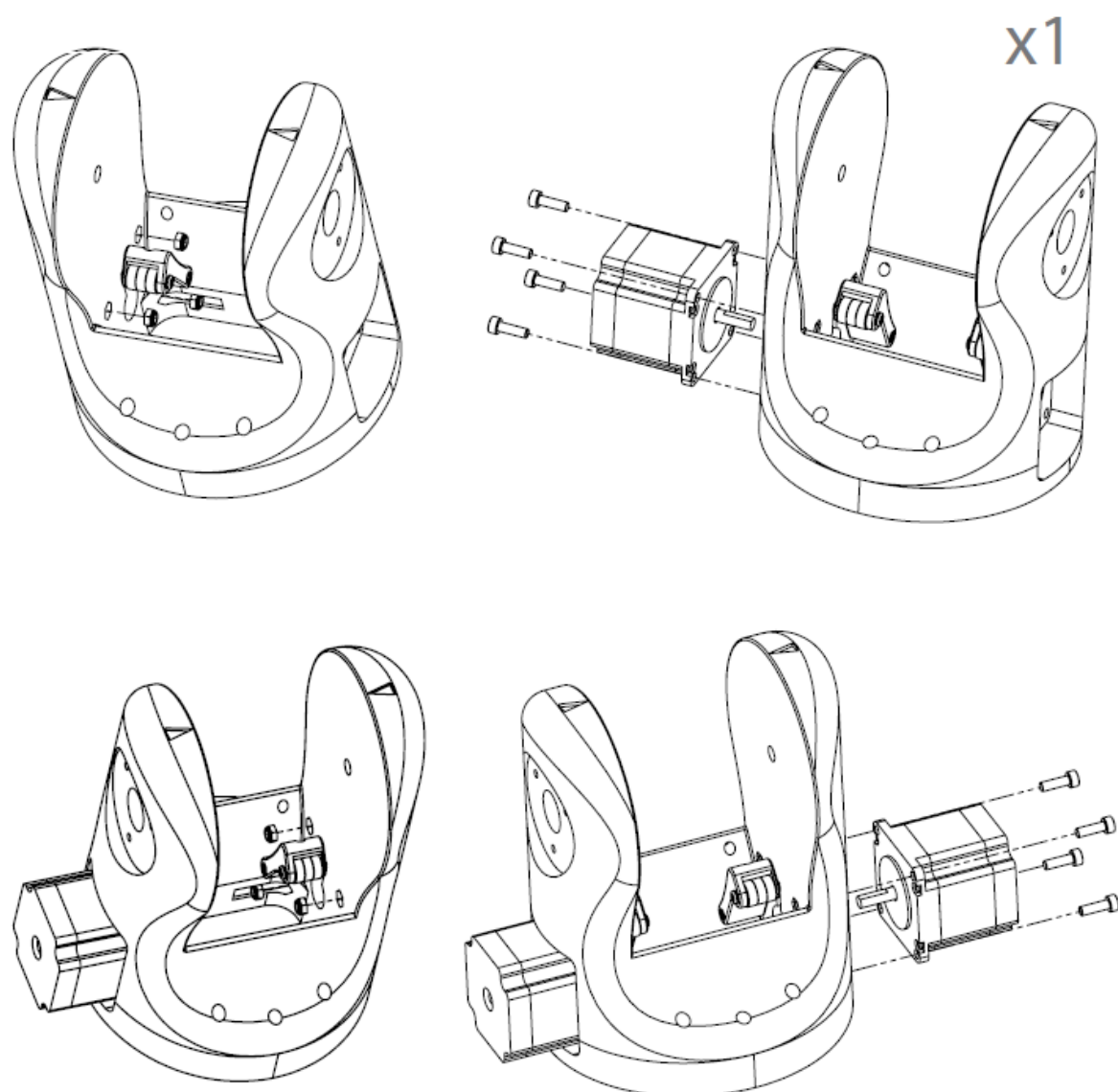
Repeat the operation with the right shoulder base tensioner.

### Step 3: Shoulder base assembly



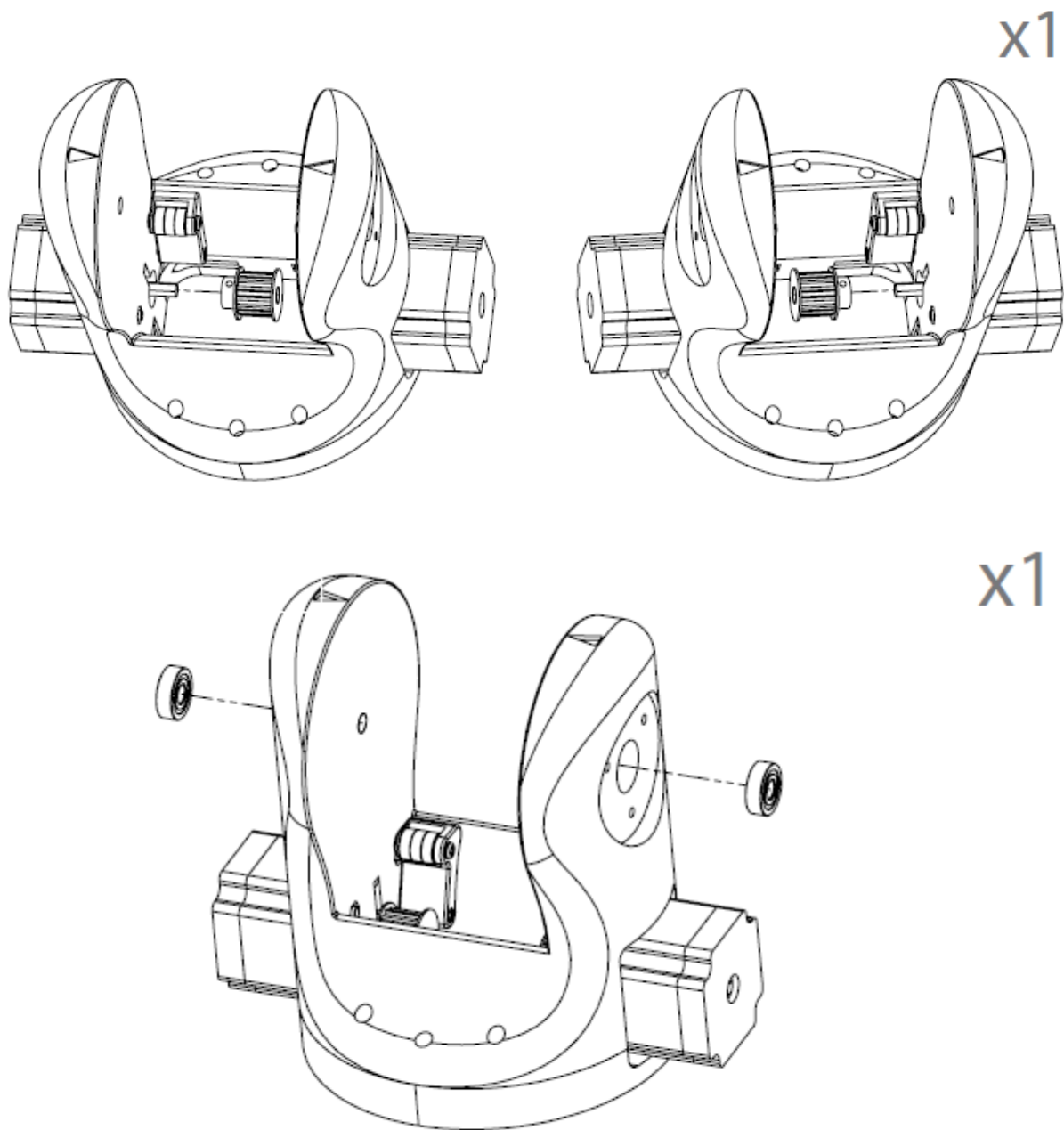
| BOM ID | Description            | Qty |
|--------|------------------------|-----|
| /      | Shoulder base assembly | 2   |
| 17     | Screw M3 x 25 mm       | 2   |
| 75     | Shoulder base          | 1   |

## Step 4: Nema 23 Motor montage



| BOM ID | Description      | Qty |
|--------|------------------|-----|
| 39     | Nema 23 Motor    | 2   |
| 27     | Screw M5 x 14 mm | 8   |
| 35     | M5 locknut       | 8   |

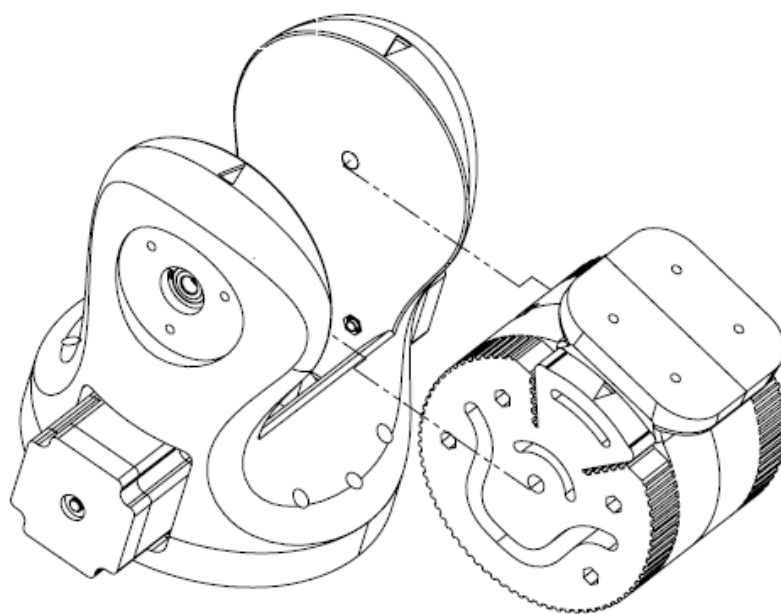
## Step 5: Pulley and bearings mounting



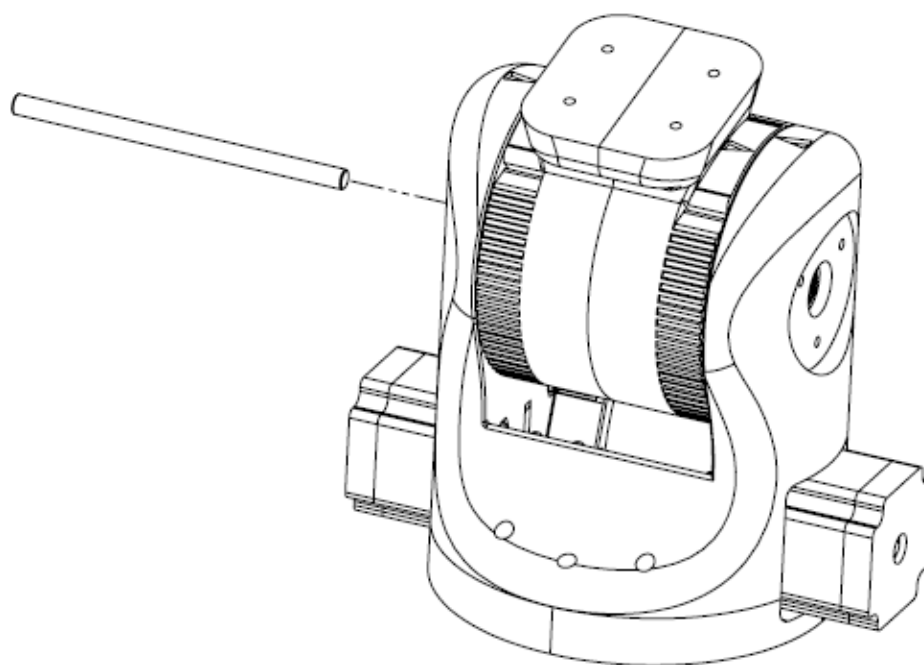
| BOM ID | Description              | Qty |
|--------|--------------------------|-----|
| 10     | T5 Pulley 8mm Bore       | 2   |
| 1      | Bearing 8mm x 22mm x 7mm | 2   |

## Step 6: Module 2 assembly

x1



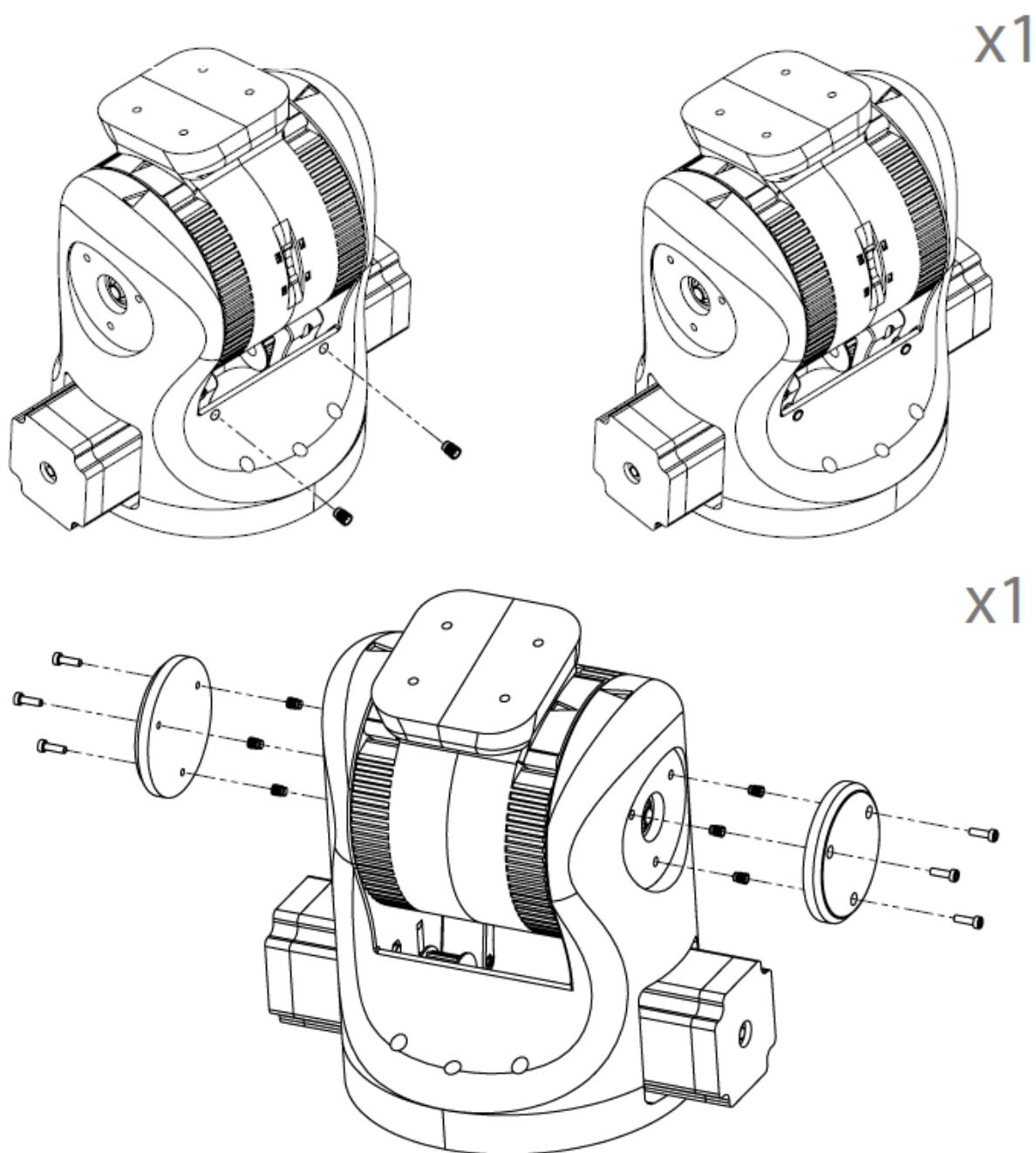
x1



| BOM ID | Description             | Qty |
|--------|-------------------------|-----|
| /      | Shoulder joint assembly | 1   |
| 6      | 8mm x 140mm Smooth Rod  | 1   |



## Step 7: Inserts and cap mounting

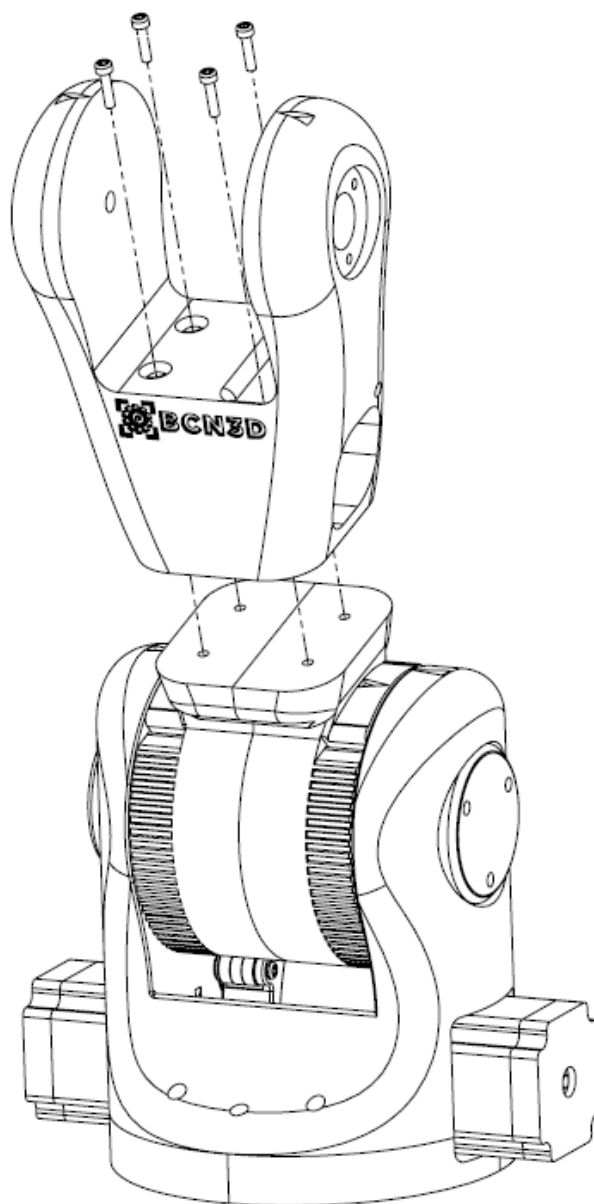


| BOM ID | Description          | Qty |
|--------|----------------------|-----|
| 38     | M4 Insert            | 2   |
| /      | M3 Insert            | 6   |
| 62     | Shoulder shaft cover | 2   |
| 13     | Screw M3 x 10 mm     | 6   |

## MODULE 3: FIRST ARM

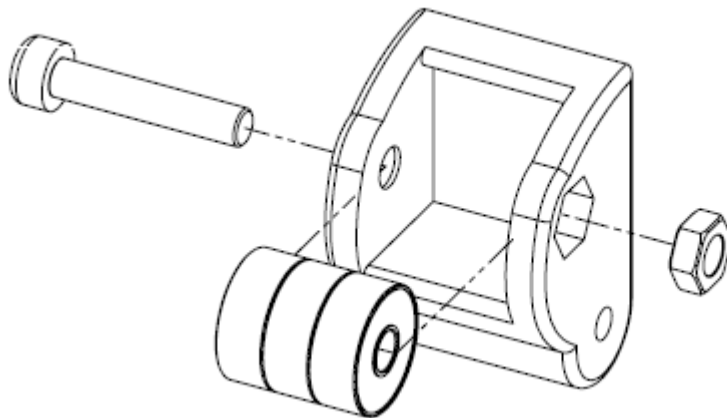
### Step I: Wrist base mounting

x1



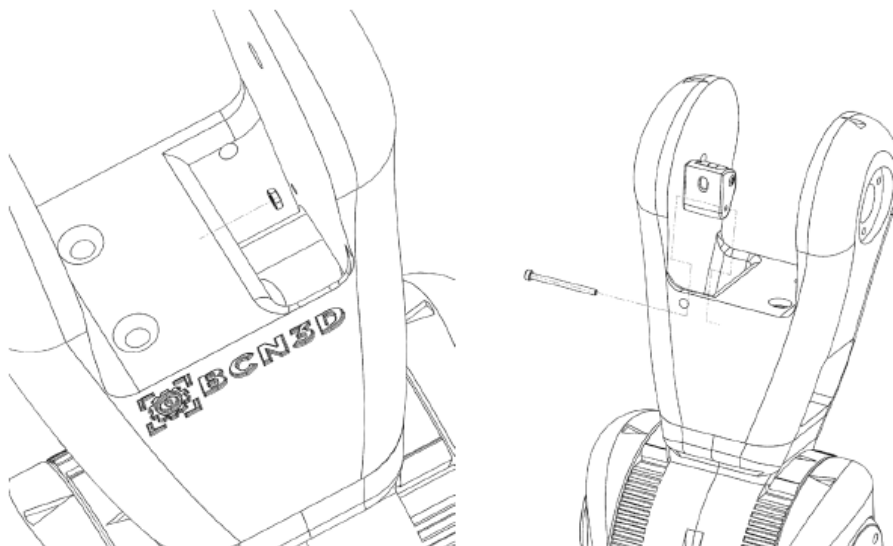
| BOM ID | Description      | Qty |
|--------|------------------|-----|
| 20     | Screw M4 x 16 mm | 4   |
| /      | Module 2         | 1   |
| 73     | Wrist base       | 1   |

## Step 2: Wrist belt tensioner assembly



x1

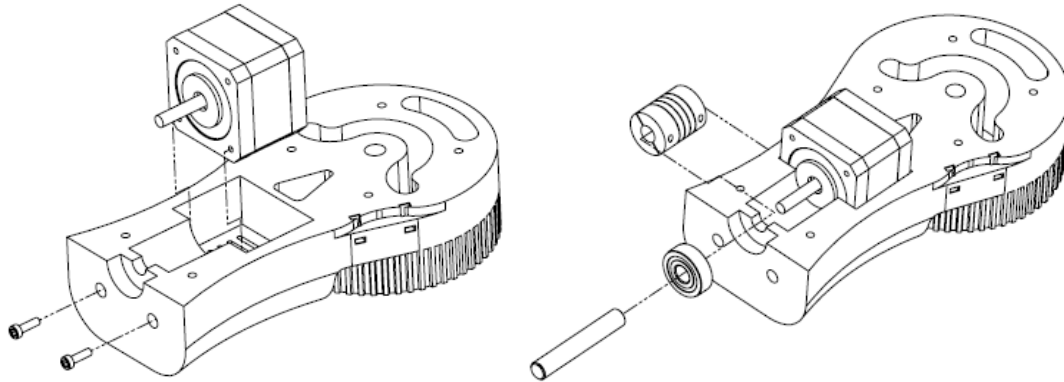
| BOM ID | Description              | Qty |
|--------|--------------------------|-----|
| 70     | Wrist belt tensioner     | 1   |
| 3      | Bearing 4mm x 13mm x 5mm | 3   |
| 21     | Screw M4 x 20 mm         | 1   |
| 32     | M4 Nut                   | 1   |



x1

| BOM ID | Description                   | Qty |
|--------|-------------------------------|-----|
| 19     | Screw M3 x 40 mm              | 1   |
| /      | Wrist base tensioner assembly | 1   |
| 33     | M3 Nut                        | 1   |

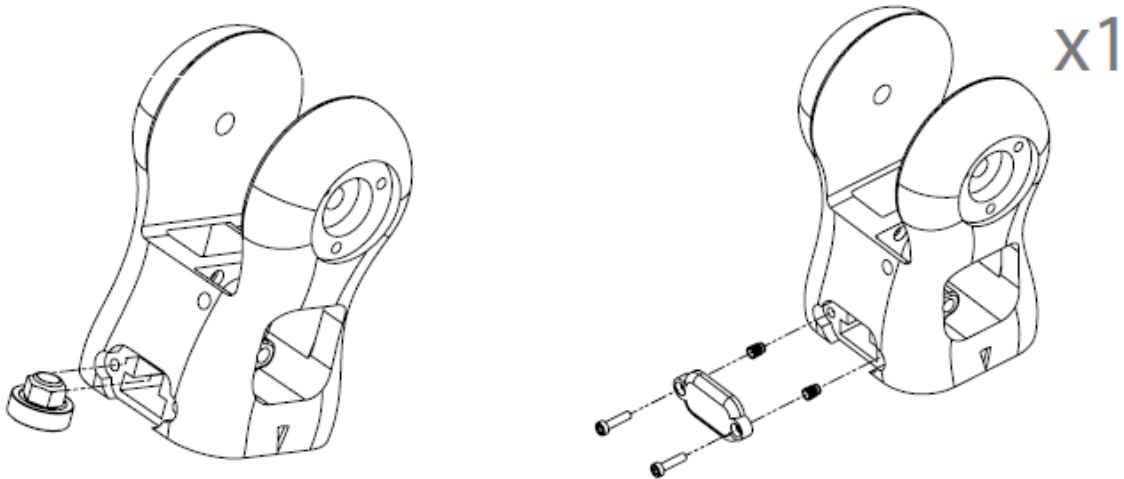
### Step 3: Elbow assembly



| BOM ID | Description           | Qty |
|--------|-----------------------|-----|
| 78     | Elbow joint half 1    | 1   |
| 41     | Nema 17 motor         | 1   |
| 13     | Screw M3 x 10 mm      | 2   |
| 44     | Beam coupling         | 1   |
| 5      | 8mm x 40mm Smooth Rod | 1   |

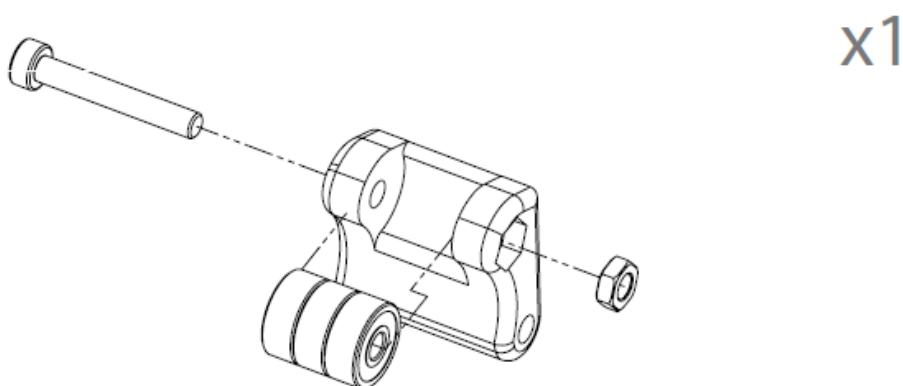
## MODULE 4: CLAMP WRIST ASSEMBLY

### Step 1: Locknut and bearing mounting



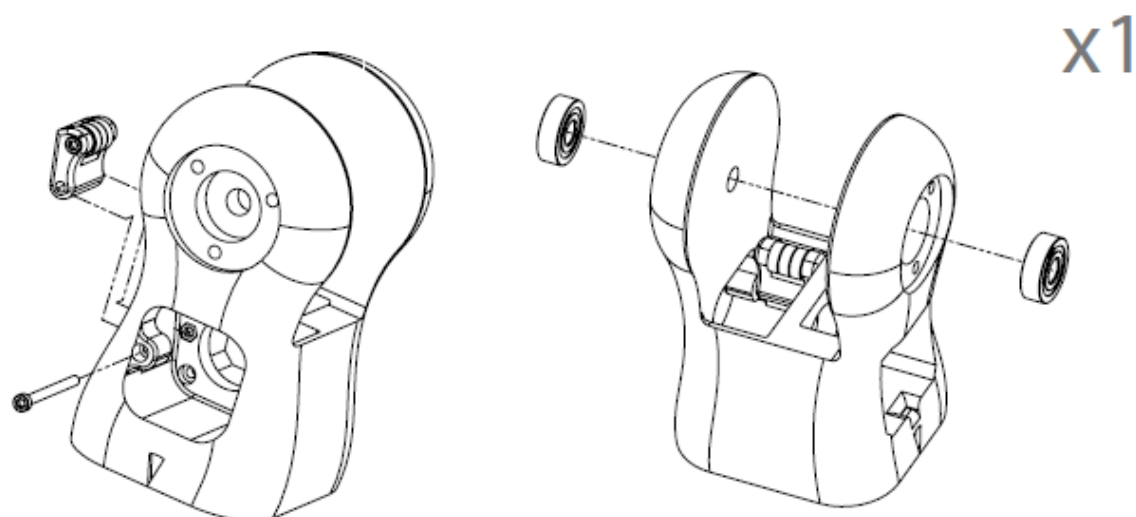
| BOM ID | Description              | Qty |
|--------|--------------------------|-----|
| 73     | Wrist base               | 1   |
| 1      | Bearing 8mm x 22mm x 7mm | 1   |
| 36     | M8 locknut               | 1   |
| /      | Insert M3                | 2   |
| 60     | Wrist back cover         | 1   |
| 14     | Screw M3 x 12mm          | 2   |

### Step 2: Elbow belt tensioner assembly

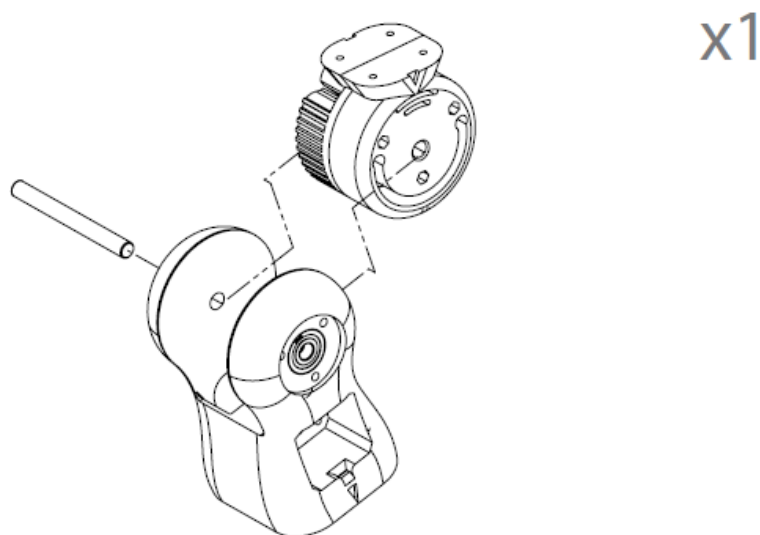


| BOM ID | Description              | Qty |
|--------|--------------------------|-----|
| 69     | Elbow belt tensioner     | 1   |
| 4      | Bearing 3mm x 10mm x 4mm | 3   |
| 33     | M3 Nut                   | 1   |
| 16     | Screw M3 x 20 mm         | 1   |

### Step 3: Wrist base assembly



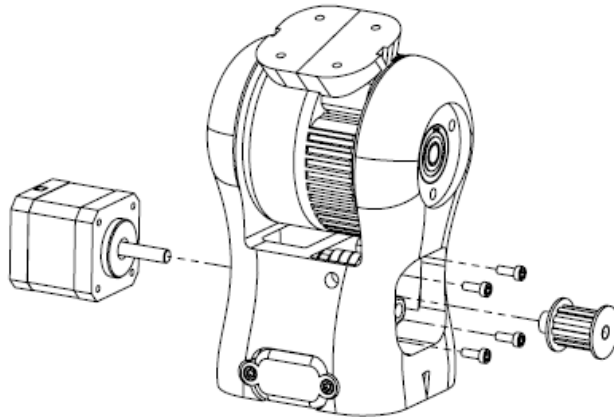
| BOM ID | Description              | Qty |
|--------|--------------------------|-----|
| /      | Elbow belt tensioner     | 1   |
| 33     | M3 Nut                   | 1   |
| 18     | Screw M3 x 35 mm         | 1   |
| 1      | Bearing 8mm x 22mm x 7mm | 2   |



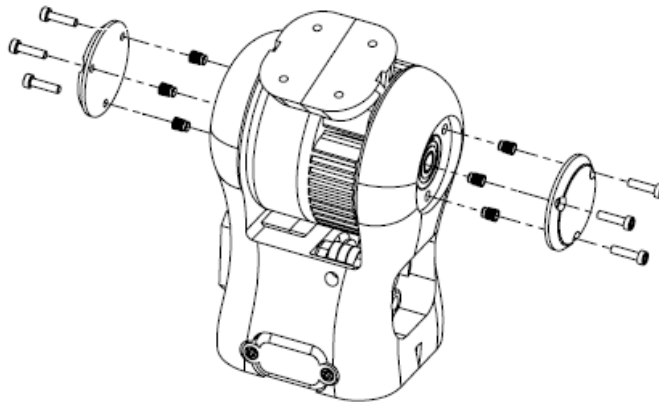
| BOM ID | Description           | Qty |
|--------|-----------------------|-----|
| 76     | Wrist half            | 2   |
| /      | M3 insert             | 4   |
| 22     | Screw M4 x 25 mm      | 3   |
| 8      | 8mm x 80mm Smooth Rod | 8   |

## Step 4: Nema 14 mounting

x1



x1



| BOM ID | Description        | Qty |
|--------|--------------------|-----|
| 43     | Nema 14 Motor      | 1   |
| 10     | T5 Pulley 8mm Bore | 1   |
| 12     | Screw M3 x 8 mm    | 4   |
| /      | M3 insert          | 6   |
| 12     | Screw M3 x 12 mm   | 6   |
| 61     | Wrist shaft cover  | 2   |

## Step 5: Clamp assembly

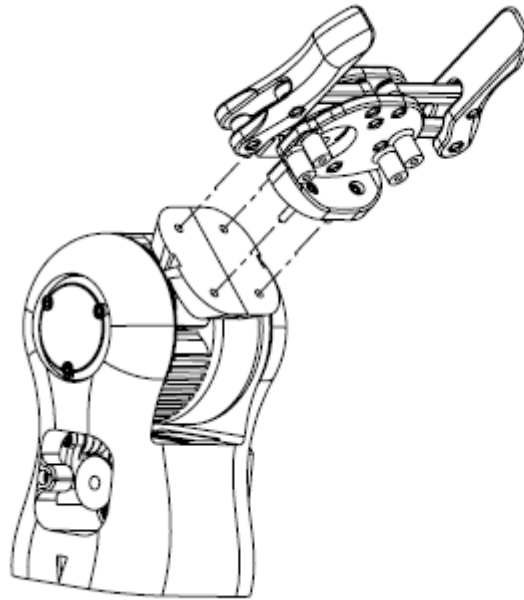
To see a video of the assembly, please scan the following QR code:



| BOM ID | Description           | Qty |
|--------|-----------------------|-----|
| 58     | Gripper doubled plate | 1   |
| 63     | Servo Gear B          | 1   |
| 64     | Servo Gear A          | 1   |
| 65     | Pivot Arm B           | 4   |
| 66     | Gripper left          | 2   |
| 67     | Gripper right         | 2   |
| 68     | Gripper bottom plate  | 2   |
| 74     | Cylinder              | 4   |
| 18     | Screw M3 x 35mm       | 5   |
| 13     | Screw M3 x 10mm       | 1   |
| 15     | Screw M3 x 16mm       | 12  |
| 33     | M3 Nut                | 14  |



## Step 6: Clamp mounting

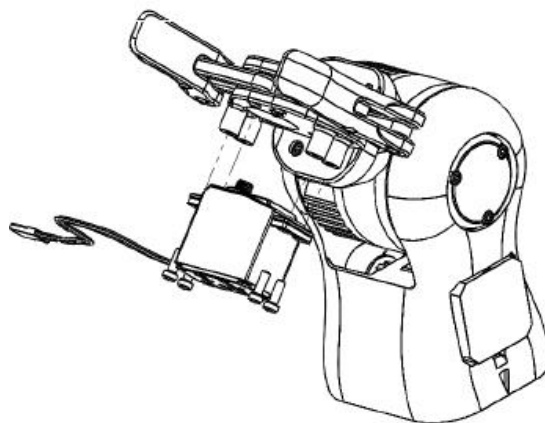


x1

| BOM ID | Description         | Qty |
|--------|---------------------|-----|
| /      | Wrist base assembly | 1   |
| /      | Clamp v2            | 1   |

The version of the clamp illustrated here is the original one, please replace it by the new doubled version. The fixation system remains the same.

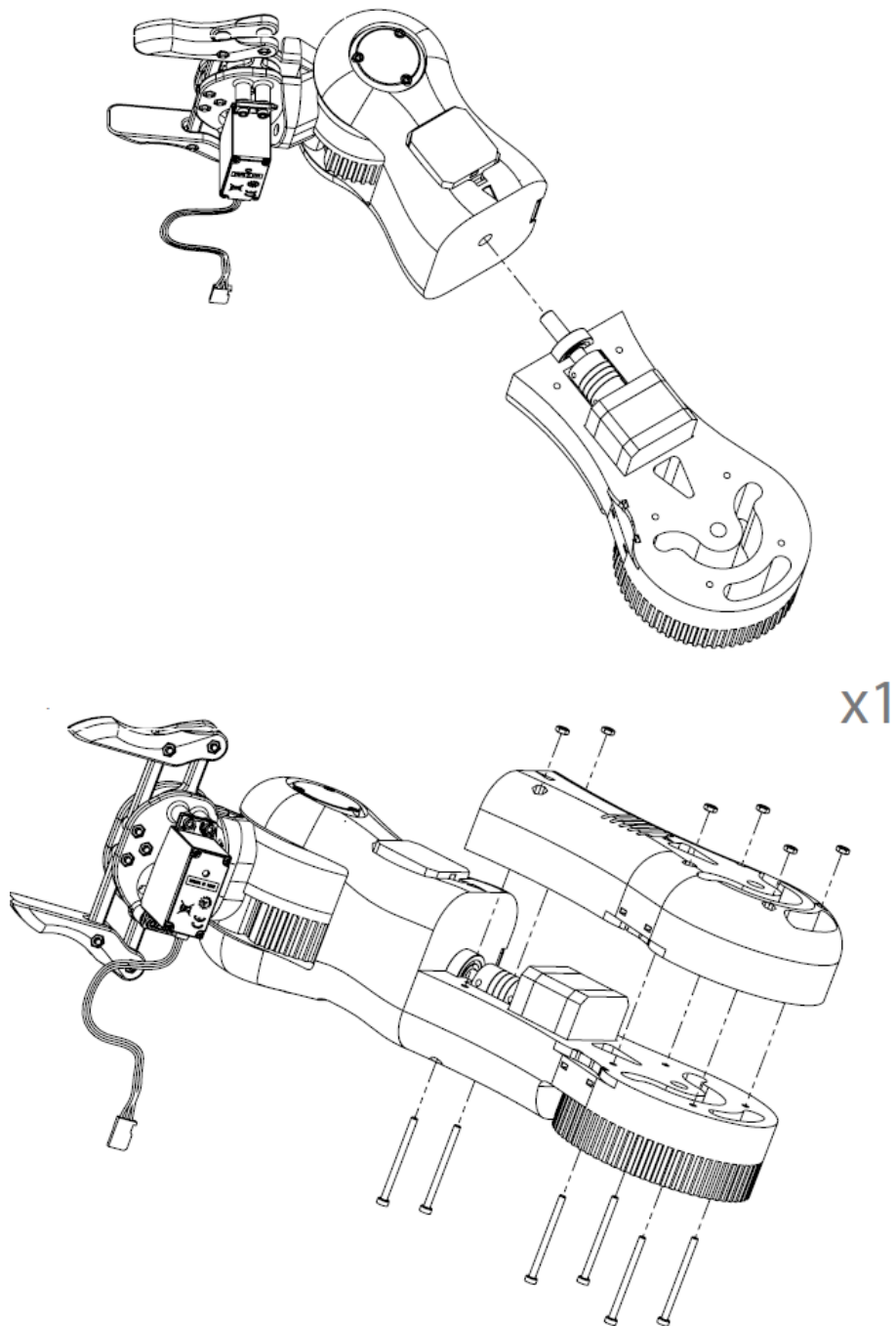
## Step 7: Installing the 2 servos



x1

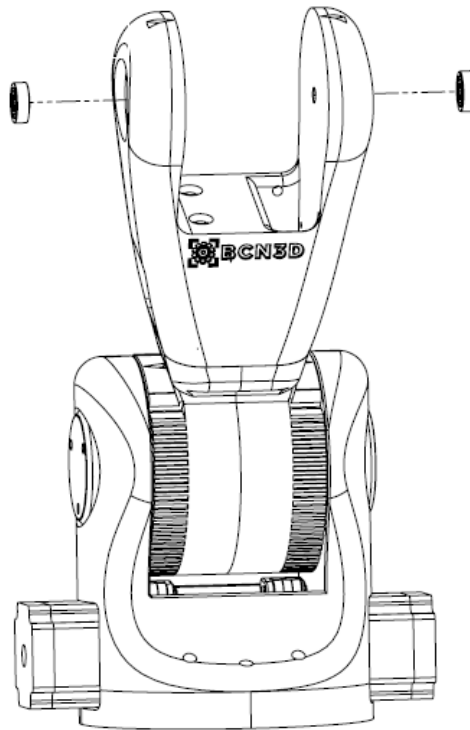
| BOM ID | Description     | Qty |
|--------|-----------------|-----|
| 45     | Servo motor     | 2   |
| /      | Wrist assembly  | 1   |
| 13     | Screw M3 x 10mm | 8   |

## Step 8: Link the wrist and the elbow

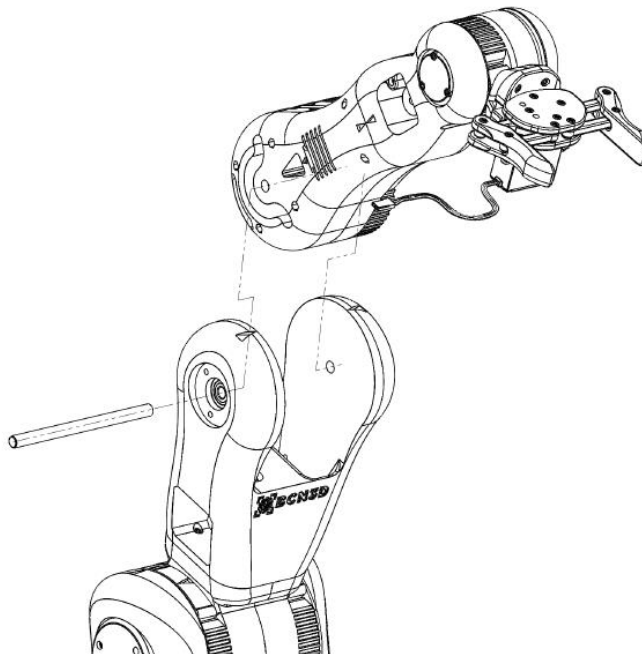


| BOM ID | Description               | Qty |
|--------|---------------------------|-----|
| /      | Wrist assembly with clamp | 1   |
| /      | Elbow assembly            | 1   |
| 19     | Screw M3 x 40mm           | 6   |
| 33     | M3 Nut                    | 6   |
| 79     | Elbow joint half 2        | 1   |

## Step 9: Installing the bearings and mounting the elbow

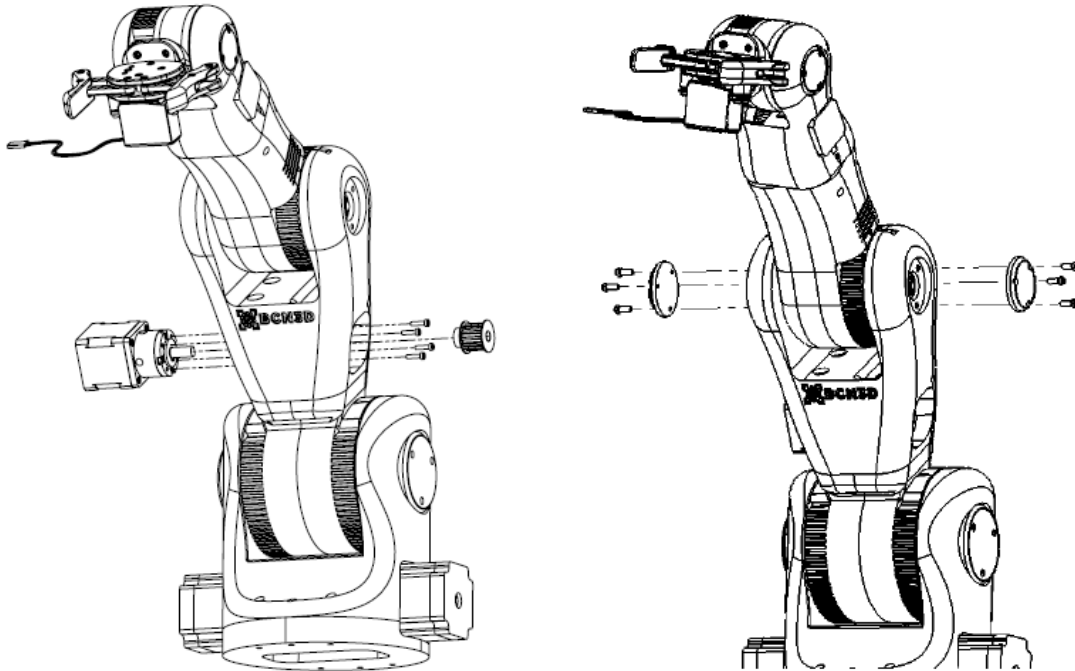


| BOM ID | Description              | Qty |
|--------|--------------------------|-----|
| 1      | Bearing 8mm x 22mm x 7mm | 1   |



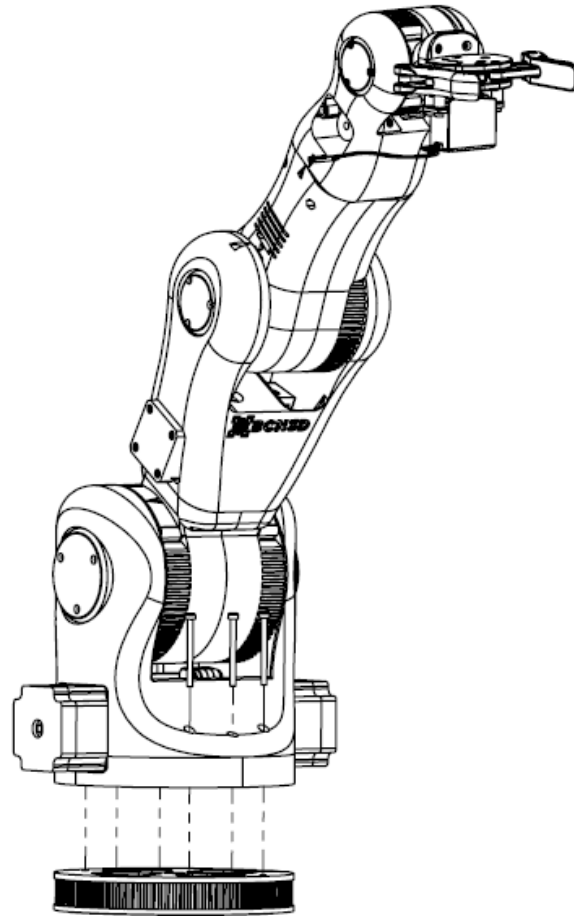
| BOM ID | Description            | Qty |
|--------|------------------------|-----|
| 7      | 8mm x 115mm Smooth Rod | 1   |

## Step 10: Mounting the geared motor Nema 17



| BOM ID | Description              | Qty |
|--------|--------------------------|-----|
| 40     | Nema 17 5:1 Geared Motor | 1   |
| 10     | T5 Pulley 8mm Bore       | 1   |
| 33     | M3 Nut                   | 4   |
| 13     | Screw M3 x 10mm          | 10  |
| 62     | Shoulder shaft cover     | 2   |

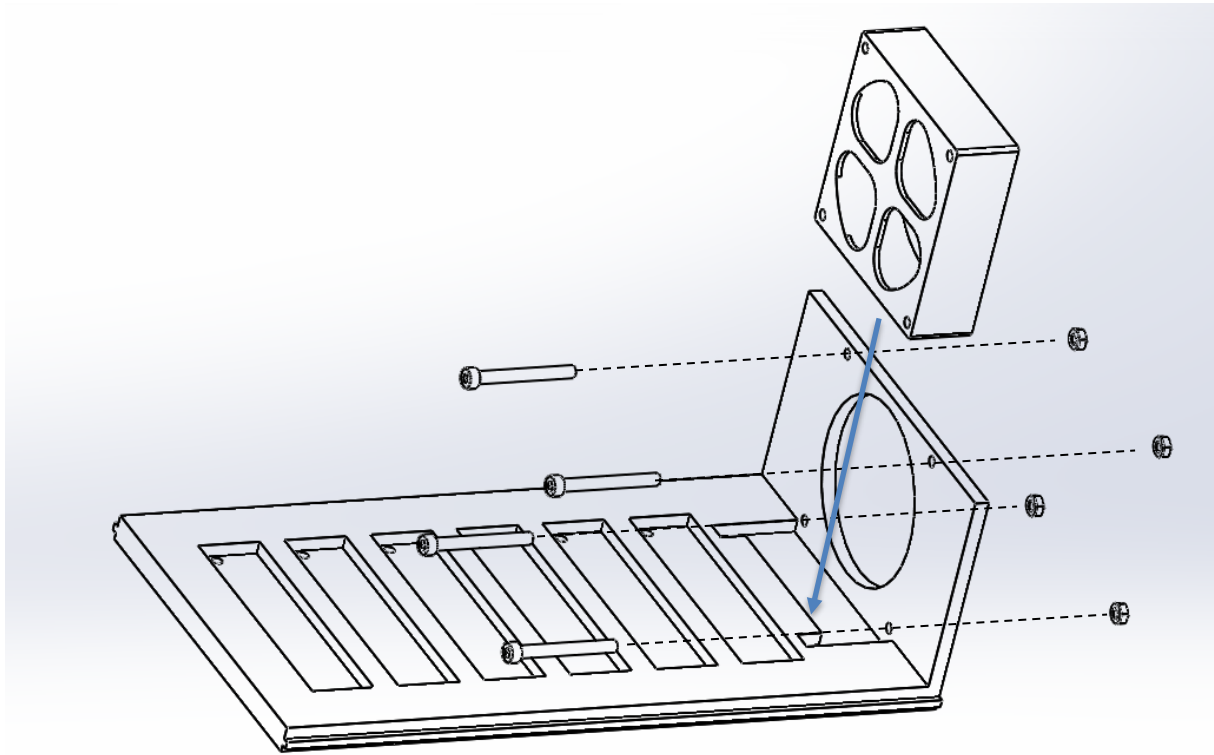
## Step II: Assembly of the arm and the base



| BOM ID | Description      | Qty |
|--------|------------------|-----|
| 84     | Rotary Plate     | 1   |
| /      | Whole robot      | 1   |
| 25     | Screw M4 x 45 mm | 6   |

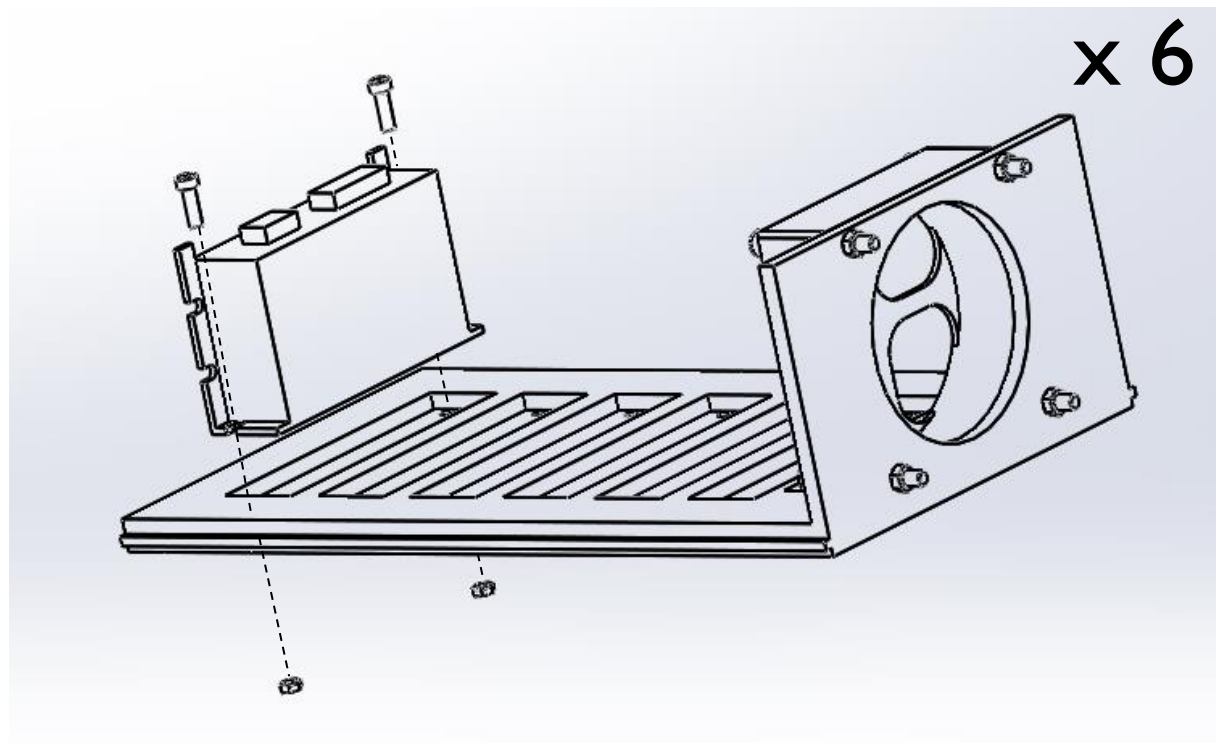
## DRIVERS BOX

Step 1: Place and screw the fan on the drawer



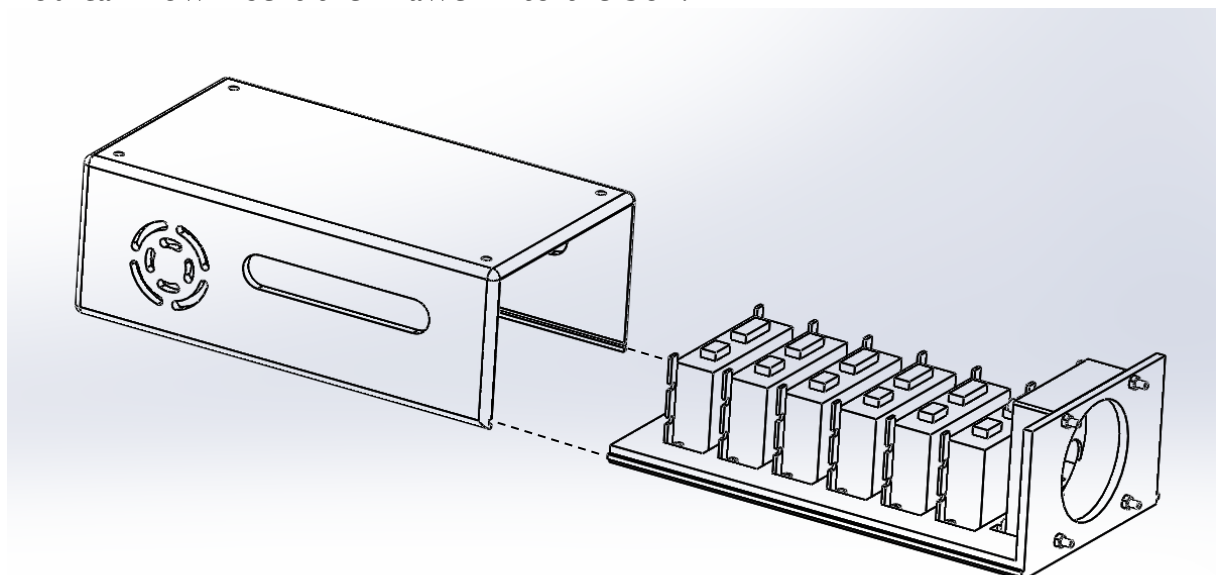
| BOM ID | Description       | Qty |
|--------|-------------------|-----|
| 53     | Fan               | 1   |
| 24     | Screw M4 x 40 mm  | 4   |
| 32     | M4 Nut            | 4   |
| 85     | Driver box        | 1   |
| 86     | Driver box drawer | 1   |

Step 2: Place and screw the drivers on the drawer



| BOM ID | Description                    | Qty |
|--------|--------------------------------|-----|
| 48     | Makeblock Drivers motor 130599 | 6   |
| 14     | Screw M3 x 12mm                | 12  |
| 33     | M3 Nut                         | 12  |

You can now insert the drawer into the box.



Take off the drawer, screw the box to the table and wire everything (See the wiring part).

## WIRING

### Driver to power supply:

Retire the plastic protection and connect the 3 wires from the general electrical outlet to the power supply using a screwdriver.

Blue wire → “Line”

Brown wire → “Neutral”

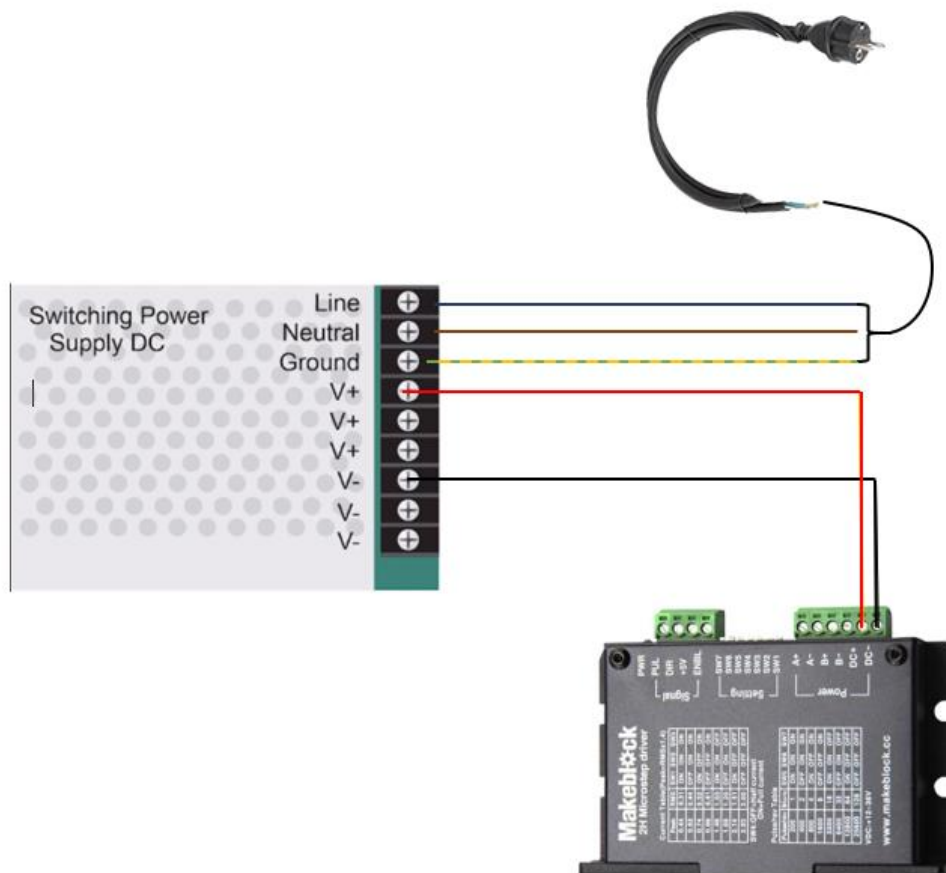
Green and yellow → “Ground”

These three wires enable the power supply to be powered on with the electrical network.



**Be careful! Always manipulate the wires without any voltage before plugging in to the electrical network.**

Then connect the + and - ports to the DC+ and DC- ports of the driver.





## Driver to stepper motor:

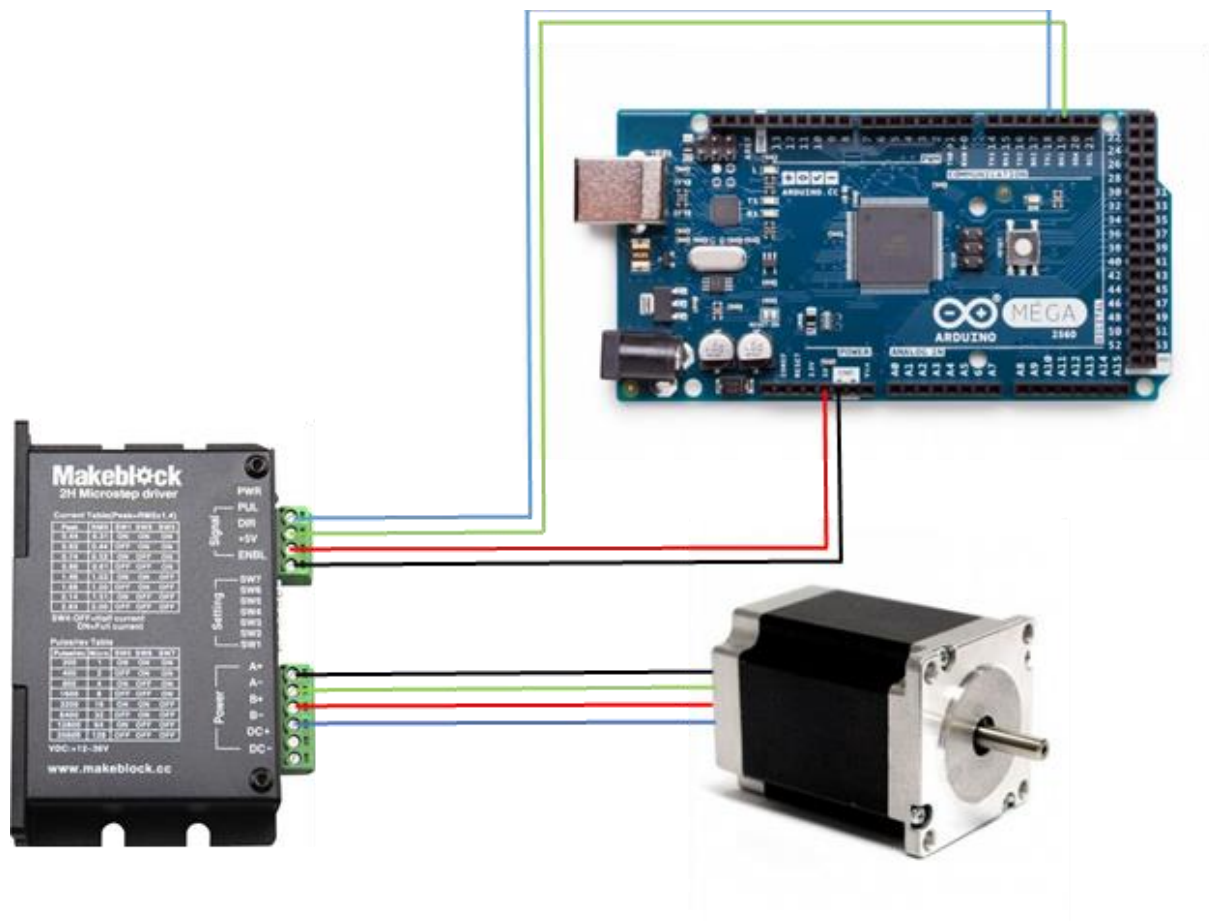
Connect the motor's cables to the ports A+, A-, B+, B- of the driver. Report to the color code of the diagram below to know how to wire properly each cable to each port.

Then connect the PUL and DIR port to the PWM ports of the Arduino (cf. Arduino board details on the next page if you want a detailed view of the card).



Please refer to the general diagram to respect the pin wiring that comes with the Arduino code of the AR2 software.

Synchronize the wiring of the +5V of every driver and connect it to the +5V of the Arduino card. Then link all the ENBL ports together and connect them to the GND port of the Arduino.



# ARDUINO MEGA PINOUT DIAGRAM

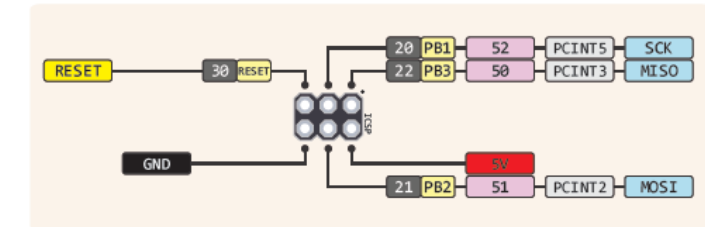
Cut to disable the auto-reset

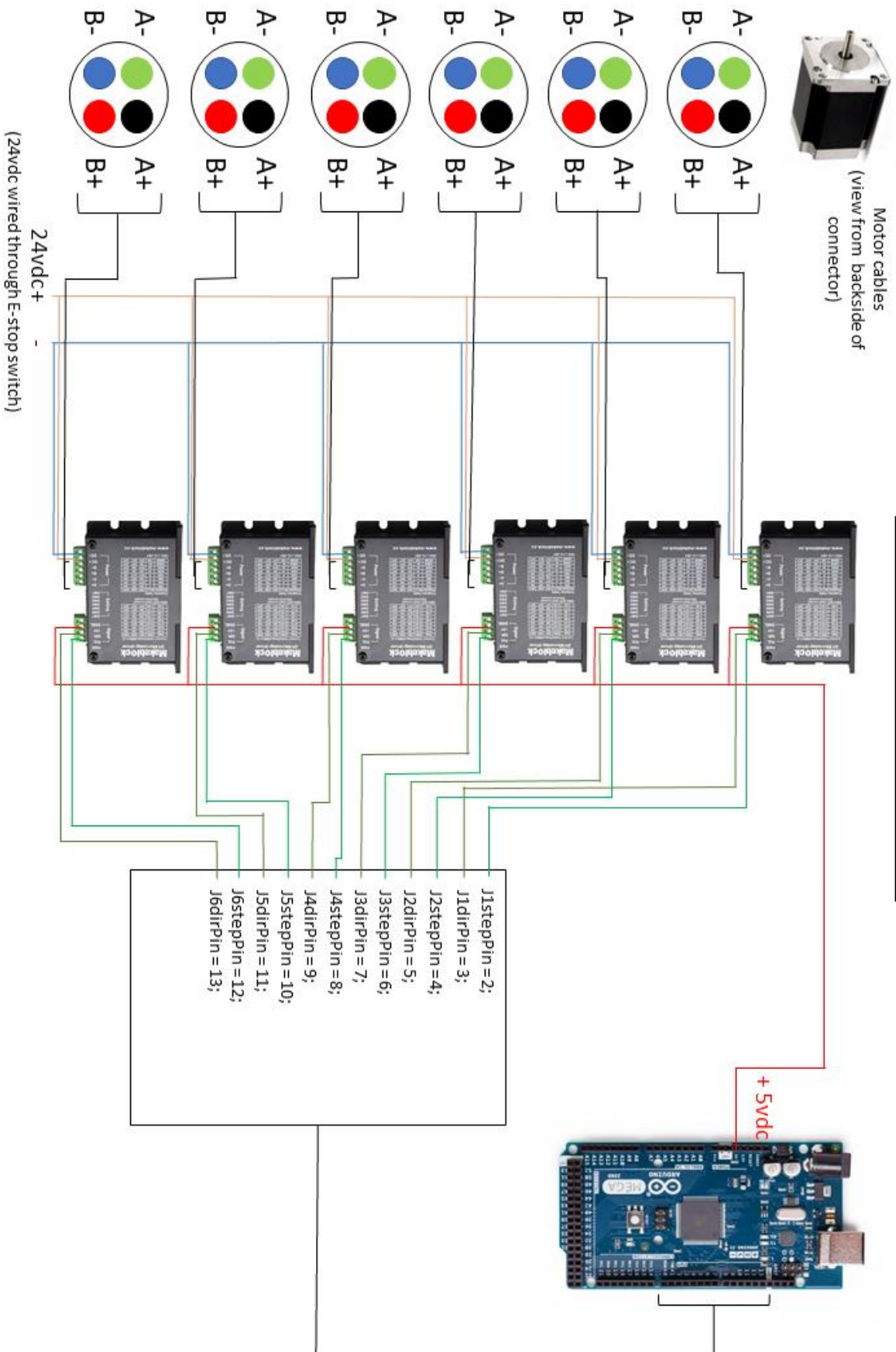
This provides a logic reference voltage for shields that use it. It is connected to the 5V bus.

The input voltage to the arduino board when it is running from external power. Not USB bus power.

Not Connected

R3 Only





**Note:** you also can link ENBL ports to the GND port of the Arduino

## USE OF THE RASPAD TOUCH SCREEN

### Features:

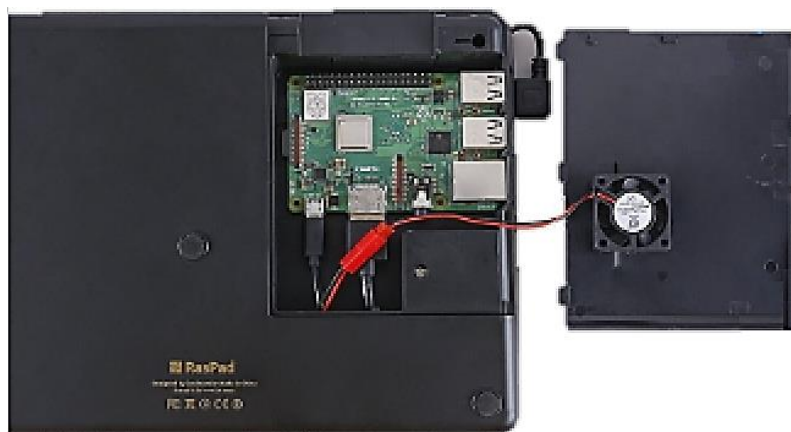
- 100% compatible with the Raspberry Pi 3B+
- A mobile workstation: lightweight frame, built-in battery, 10" touchscreen, and Audio In One
- Graphical User Interface Software available

### Ports and buttons of the Raspad touchscreen:

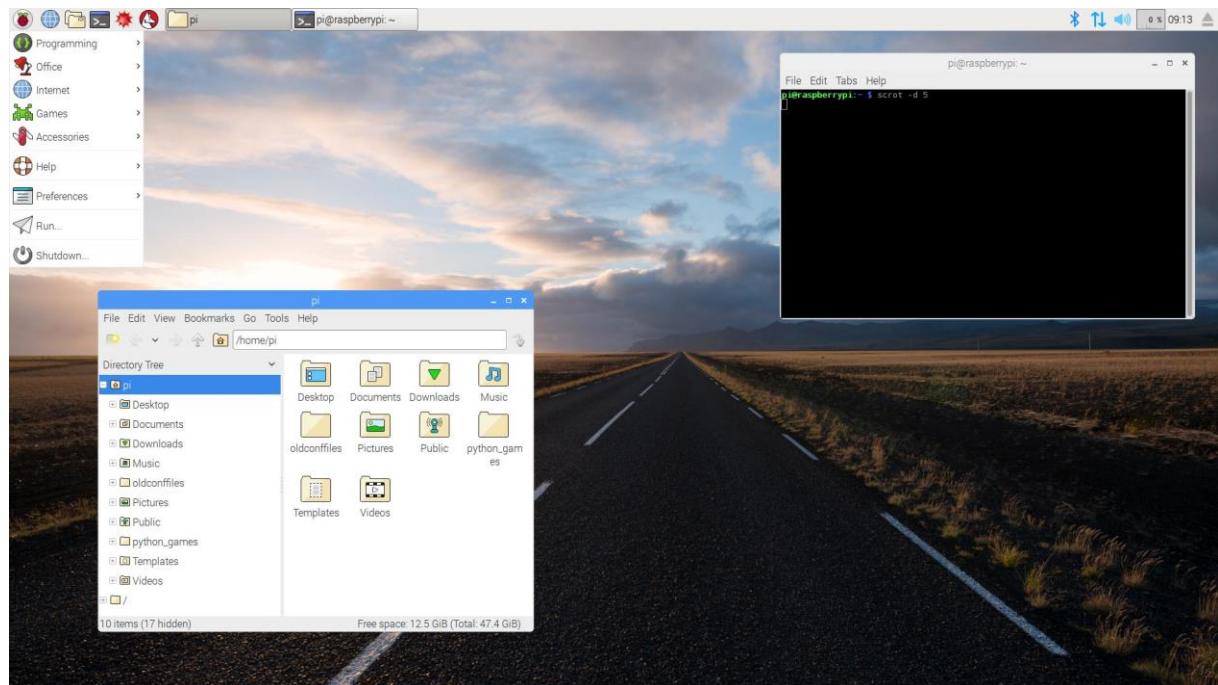


### How to install the Raspberry Pi:

- Wire and nest in the reserved space
- We use the OS Raspbian on the Raspberry (we got it from the group from the previous year)



## Homepage:



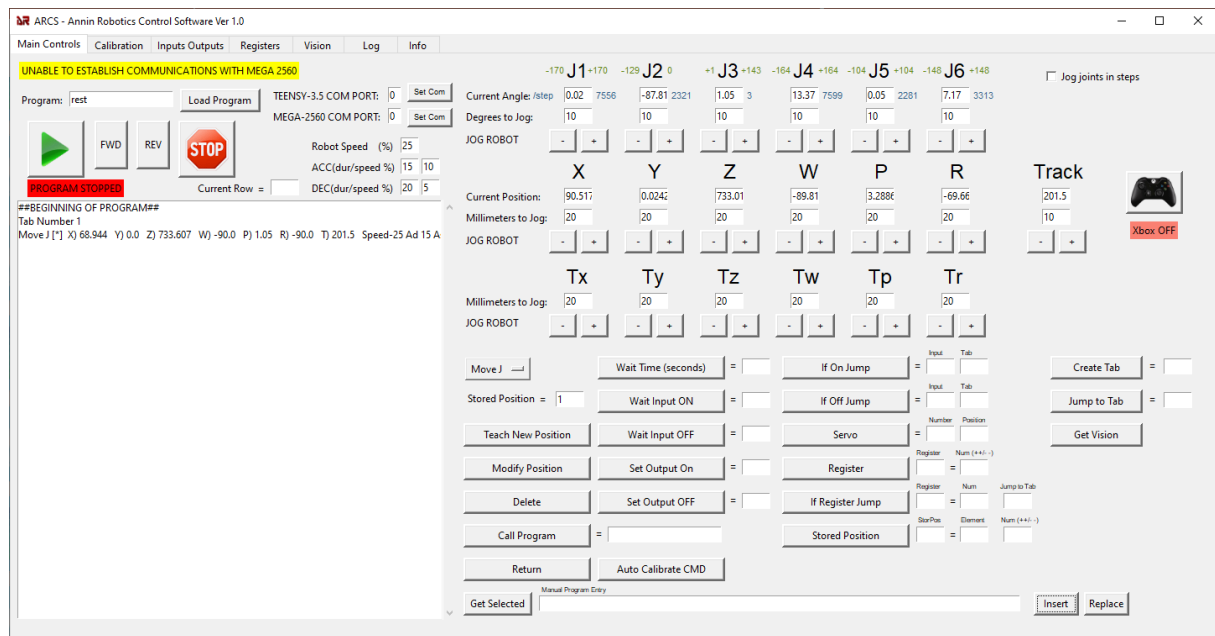
To get comfortable with the Raspbian OS, we strongly recommend you to follow some online tutorials. There are plenty of them, you can find it very easily.



## PROGRAM POSSIBILITIES

To program the robot, we strongly advise to use the AR2 software developed by Chris Annin from Annin Robotics. This program is not initially made for the Moveo robot but is compatible with it since it is based on the usage of an Arduino Mega 2650 and is adapted to 6 axis robots.

This is how the interface looks like:



First thing to do is to download the Arduino code of the movement available on the site. Once you got the program file, connect your Arduino Mega in USB to your computer (PC or Raspberry Pi) and upload the program on the card. If you open the program, you will see that each motor is assigned a name: J1 to J6.

Please note that in our case, we have an additional servomotor that you will have to synchronize with the first one directly on the program.

Once the Arduino part is ready, go on the AR2 software and configure your COM ports to indicate the program on which USB port your Arduino board is connected. It must be the same as the one you chose in the Arduino panel.

Then follow the instructions given in the following video tutorials to calibrate and program the whole robot.

## Links:

Download the Arduino code of the movement:

[https://drive.google.com/file/d/IFmR09iljQjmoevpChq8\\_C6hxl3Wjlp4Z/view?usp=sharing](https://drive.google.com/file/d/IFmR09iljQjmoevpChq8_C6hxl3Wjlp4Z/view?usp=sharing)

Download the Raspberry Pi version of the software:

<https://github.com/Chris-Annin/AR2/tree/master/RaspberryPi>

A guide to install properly the software on the Raspberry Pi is available when you scroll down the page. Follow the instructions to download and install AR2 on your RPi.

Download the .exe program (for PC) use this link:

<https://drive.google.com/file/d/IYJ4FmsQDdoEVLniacIleIVKWnJ4e4gte/view?usp=sharing>

## VIDEO TUTORIALS

<https://www.anninrobotics.com/tutorials>