



GM Globally Approved Refinish Materials



GM Globally Approved Refinish Materials

Foreword

The products listed in this booklet have been approved by GM following a thorough, standardized test process to meet the GMW15406 Specification. This specification is for all countries where GM vehicles are manufactured, sold or repaired.

Only the products listed, and their support products (i.e., reducers) can be used for GM warranty work. This booklet supersedes previous publications.

Primers, surfacers, sealers, basecoats and clearcoats approved to meet this specification create a complete SYSTEM and are not interchangeable. Mixing products from different manufacturer-approved lines or the use of any generic substitutions are strictly forbidden. Unapproved substitution will result in voiding the manufacturers' warranty and a loss of GM-approved payments (charge backs) for warranty work. Although warranty franchise agreements for repair pertain to North American dealers and their sublets only, GM highly recommends global adoption of this specification. This booklet contains product information based on the latest data available at the time of publication approval. The right is reserved to make product or publication changes at any time, without notice.

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2 General Information

Contact Information

For further information on paint suppliers, go to the following web sites:

Paint Suppliers	Web Sites
AkzoNobel Coatings	www.sikkensvr.com www.lesonal.com
Axalta Coating Systems	www.axaltacs.com
Cromax (N. America)	www.cromax.us
Cromax (Europe)	www.cromax.com
Spies Hecker (N. America)	www.spieshecker.us
Spies Hecker (Europe)	www.spieshecker.com
Standox (N. America)	www.standox.us
Standox (Europe)	www.standox.com
BASF	www.basfrefinish.com
PPG	www.nexaautocolor.com
Nexa Autocolor	www.nexaautocolor.com
PPG	www.ppgrefinish.com
Sherwin-Williams	
Martin-Senour	www.martinsenour-autopaint.com
Sherwin-Williams	www.sherwin-automotive.com
Sherwin-Williams (Brazil)	www.sherwin-auto.com.br
Sherwin-Williams (China)	www.sherwin-automotive.com.cn
Valspar	
DeBeer	www.de-beer.com
Octoral	www.octoral.com

Introduction

General Motors continuously pursues quality improvement. Therefore GM has established automotive refinishing standards for itself as well as its Marketing Division Dealers and Retailers. GM was the first domestic car company to set a specification for aftermarket paint finishes.

GM has established standards for paint refinishing. Each Division requires the Dealer to use only materials and methods that meet GM Standard GMW15406 when repairing, replacing, or refinishing vehicles. Where it is determined that the Dealer is using paint systems or materials which do not meet GMW15406 standards, appropriate counsel and/or corrective action may be taken.

The Bottom Line

Dealer(s) or Retailer(s) in North America, must ensure that all finish repairs, including sublets, meet GM Specification GMW15406. Use of materials (and associated methods) that do not meet this GM standard may result in a review of claim(s) leading to chargeback(s).

As warranty periods increase, customer expectations continue to rise. Many Dealers/Retailers understand customer expectations. As a result, they have chosen a single, complete system approach and only use the systems that meet the highest standards of quality and durability.

All the paint manufacturers that meet the GMW15406 Specification have spent thousands of man hours in research and development to ensure the approved system gives the appearance, performance, and durability comparable to the OEM finish. The products in the systems listed in this book are the very best products to use. They are guaranteed to produce the consistent, quality results that GM customers expect. This makes it easier for you, as the Dealer/Retailer, to confidently choose a system that will maximize your customers' satisfaction.

Each year, all new paint systems will be tested and evaluated. New or improved products will also be tested. The paint systems that pass this annual testing process will be published in this booklet, updated annually.

The National Rule was implemented in January 1999. You are required to use only VOC systems listed in this book for business in the United States. Some non-VOC systems that meet GMW15406 Specifications are still approved for Canada. For other countries, check with our paint supplier to see if a listed non-VOC system is one of those.

Approved Paint System Categories

Because of environmental concerns, rules involving Refinishing products in Europe and North America have been established. The intent of these rules is to limit the amount of volatile organic compounds (VOCs) emitted into the air during the refinish process. The 2015 GMW15406 book recognizes four categories of regulations.

US National Rule: In 1998, the United States Environmental Protection Agency established the National Rule for Automotive Refinish Coatings. The National Rule regulates VOC emissions in the United States unless it is superseded by a local air district or state that has more stringent rules for emissions standards, such as The Bay Area Air Quality Management District Rule 8-45 that includes San Francisco, California; The South Coast Air Quality Management District Rule 1151, that includes Los Angeles, California; The Delaware Division of Air Quality rule 1124 section 11; and Maryland COMAR 26.11.19.23.

US SCAQMD Rule 1151: The South Coast Air Quality Management District (SCAQMD) is the air pollution control agency for all of Orange County and the urban portions of Los Angeles, Riverside and San Bernardino counties. In 1988, this District was the first jurisdiction in the world to develop VOC concentration limits for some Automotive Refinishing products. The latest version of Rule 1151 amended September 5, 2014, based on the CARB SCM (California Air Resources Board Suggested Control Measure) model rule, mandates the least VOC emissions in the world. It is the leader that all jurisdictions look to when setting rules for their respective districts. A number of air districts in California, including Bay Area and San Diego, have rules based on the CARB SCM with similar VOC limits as Rule 1151. Other States that follow 1151 include; Maryland rule COMAR 26.11.19.23, Delaware rule 1124 section 11, and the Utah rule 307-354. The Canada Gazette Part II SOR/2009-197 rules are also based on the CARB SCM with similar VOC limits as Rule 1151.

Europe: The first European Union law to affect the Vehicle Refinishing sector was published in 1999. In 2004, the European Parliament adopted a new and common Directive limiting the emissions of Volatile Organic Compounds. This new Directive went into effect in 2007. This is published in the Official Journal of the European Communities, Council Directive 2004/42/CE.

Non-Regulated: Many countries in the world have yet to adopt regulations limiting VOC emissions.

Consequently, there are no restrictions on the type of Refinishing products that can be manufactured, imported, sold and used in these areas.

These four categories represent the most prominent jurisdictions and rules – including non-rules – in the world. However, there are many more governmental districts with their own air quality regulations. California alone has over 30 local air districts. You should always check with your paint supplier to see if the system you are using meets the VOC requirements for your area.

There may be more than one paint system in a manufacturer's line that has met the GMW15406 Specification. Each system listed is complete, as tested, and no substitution, even of a similar product in another system, is acceptable. The manufacturers and their GM approved systems are laid out on the following pages for your ease of reference.

Paint Manufacturers

The Manufacturers and their Paint Refinish Systems that have passed the GMW15406 Specification are:

- AkzoNobel Coatings, Inc.
- Axalta Coating Systems
- BASF
- DeBeer
- Martin-Senour
- Nexa Autocolor
- Octoral
- PPG
- Sherwin-Williams
- Valspar

Testing for the GMW15406 Specification

To meet this specification, each manufacturer has conducted the following tests for their paint refinish systems:

- Tukon Hardness—point of hardness of paint film after cure
- Humidity Adhesion—durability of paint films exposed to rain and damp weather conditions
- Chip Resistance—resistance of paint films to stone chipping and or small mars caused by road dirt/gravel
- Cycle Test—durability of paint films going from cold-to-hot-to-cold or hot-to-cold-to-hot conditions
- Gas Resistance—resistance of paint to staining or softening when exposed to gasoline
- Chemical Resistance—resistance to environmental chemicals/ products
- Weather Resistance—overall long-term durability of the paint system as related to cracking, crazing, fading, hazing, fogging or any other customer dissatisfaction issues

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AkzoNobel



5427520

4259895

Rigid Substrates (Steel and Aluminum): Lesonal Systems – Europe

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
		2K HS Premium Clear 420	
Basecoat			
		Basecoat WB*	
		Hardener WB	
Single Stage			
		Topcoat HS 420	
Surfacer			
		2K Filler 540	
Sealer			
		2K Filler 540 (Non-Sanding)	
Anti-Corrosion Primer			
		1K Etch Primer #	

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

#These primers can be applied directly to aluminum.

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
		2K HS Premium Clear 420	

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Basecoat			
		Basecoat WB*	
		Hardener WB	
Single Stage			
		Topcoat HS 420	
Surfacer			
		2K Epoxy Primer	
Anti-Corrosion Primer			
		Unnecessary	

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
		2K HS Fast Clear 420	
Basecoat			
		Basecoat WB*	
		Hardener WB	
Single Stage			
		Topcoat HS 420	
Surfacer			
		2K Epoxy Primer	
Anti-Corrosion Primer			
		Unnecessary	

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
		2K HS Fast Clear 420	
Basecoat			
		Basecoat WB*	
		Hardener WB	
Single Stage			
		Topcoat HS 420	
Surfacer			
		2K Filler 540	
Sealer			
		2K Filler 540 (Non-Sanding)	

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US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Anti-Corrosion Primer			
		1K Etch Primer #	
*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat. #These primers can be applied directly to aluminum.			

Flexible Substrates: Lesonal Systems – Europe

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
		2K HS Premium Clear 420	
Basecoat			
		Basecoat WB*	
		Hardener WB	
Single Stage			
		Topcoat HS 420	
Surfacer			
		2K Universal Plastic Primer	
Sealer			
Adhesion Primer			
		1K Multi Plastic Primer	
*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.			

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
		2K HS Fast Clear 420	
Basecoat			
		Basecoat WB*	
		Hardener WB	
Single Stage			
		Topcoat HS 420	
Surfacer			
		2K Universal Plastic Primer	
Sealer			
Adhesion Primer			
		1K Multi Plastic Primer	
*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.			

Rigid Substrates (Steel and Aluminum): Lesonal Systems

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
			2K MS Clear Fast
Basecoat			
			Basecoat SB*
			Universal Hardener
Single Stage			
			2K Topcoat
Surfacer			
			2K Epoxy Primer
Anti-Corrosion Primer			
			Unnecessary

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
			2K MS Clear Fast
Basecoat			
			Basecoat SB*
			Universal Hardener
Single Stage			
			2K Topcoat
Surfacer			
			2K Filler 540
Sealer			
			2K Filler 540 (Non-Sanding)
Anti-Corrosion Primer			
			1K Etch Primer #

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

#These primers can be applied directly to aluminum.

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
			2K HS Extra Clear
Basecoat			
			Basecoat SB*
			Universal Hardener

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US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Single Stage			
			2K Topcoat
Surfacer			
			2K Filler 540
Sealer			
			2K Filler 540 (Non-Sanding)
Anti-Corrosion Primer			
			1K Etch Primer#
*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.			
#These primers can be applied directly to aluminum.			

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
			2K HS Extra Clear
Basecoat			
			Basecoat SB*
			Universal Hardener
Single Stage			
			2K Topcoat
Surfacer			
			2K Epoxy Primer
Sealer			
Anti-Corrosion Primer			
			Unnecessary
*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.			

Flexible Substrates: Lesonal Systems

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
			2K HS Extra Clear
Basecoat			
			Basecoat SB*
			Universal Hardener
Single Stage			
			2K Topcoat
Surfacer			
			2K Universal Plastic Primer

Flexible Substrates: Lesonal Systems (cont'd)

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	
Adhesion Primer			Non-Regulated
			1K Multi Plastic Primer
*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.			

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	
Clearcoat			Non-Regulated
			2K MS Clear Fast
Basecoat			
			Basecoat SB*
			Universal Hardener
Single Stage			
			2K Topcoat
Surfacer			
			2K Universal Plastic Primer
Adhesion Primer			
			1K Multi Plastic Primer
*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.			

Rigid Substrates (Steel and Aluminum): Lesonal North America

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	
Clearcoat			Non-Regulated
	Universal Eco Clear LV		
Basecoat			
	Basecoat WB*		
	Hardener WB		
Surfacer			
	Primer Pro LV		
Anti-Corrosion Primer			
	AutoPrep Pretreatment Wipe		
*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.			
#These primers can be applied directly to aluminum.			

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Flexible Substrates: Lesonal North America

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
	Universal Eco Clear LV		
Basecoat			
	Basecoat WB*		
	Hardener WB		
Surfacer			
	Primer Pro LV		
Anti-Corrosion Primer			
	All Plastic Primer		

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

Rigid Substrates (Steel and Aluminum): Lesonal North America

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
Universal Clear			
Basecoat			
Basecoat SB*			
Clear Hardener			
Surfacer			
Primer Pro			
Anti-Corrosion Primer			
AutoPrep Pretreatment Wipe			

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

#These primers can be applied directly to aluminum.

Flexible Substrates: Lesonal North America

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
Universal Clear			
Basecoat			
Basecoat SB*			
Clear Hardener			
Surfacer			
Primer Pro			
Adhesion Primer			
All Plastic Primer			

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

Rigid Substrates (Steel and Aluminum): Opel

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
		Saphir Klarlack	
Basecoat			
		Wasser-Basislack *	
		Wasserbasis Klarlack Härter (93165080)	
Single Stage			
		VOC Plus Decklack	
Surfacer			
		2K HS Multifuller, hellgrau	
		2K HS Multifuller, dunkelgrau	
Anti-Corrosion Primer			
		Washprimer chromatfrei#	
		Isoliergrund# (spot repair)	
*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat. #These primers can be applied directly to aluminum.			

Rigid Substrates (Steel and Aluminum): Opel EP

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
		Saphir Klarlack	
Basecoat			
		Wasser-Basislack *	
		Wasserbasis Klarlack Härter (93165080)	
Single Stage			
		VOC Plus Decklack	
Surfacer			
		2K EP Grundierfueller# (direct to metal)	
Anti-Corrosion Primer			
		Unnecessary	
*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat. #These primers can be applied directly to aluminum.			

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Rigid Substrates (Steel and Aluminum): Opel WB

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
		Wasserbasis Klarlack	
Basecoat			
		Wasser-Basislack *	
		Wasserbasis Klarlack Härter (93165080)	
Single Stage			
		VOC Plus Decklack	
Surfacer			
		Hydrofüller	
Anti-Corrosion Primer			
		Washprimer chromatfrei#	
		Isoliergrund# (for spot repair)	
*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.			
#These primers can be applied directly to aluminum.			

Flexible Substrates: Opel - Plastics

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
		Saphir Klarlack	
Basecoat			
		Wasser-Basislack *	
		Wasserbasis Klarlack Härter (93165080)	
Single Stage			
		VOC Plus Decklack	
Surfacer			
		Unnecessary	
Adhesion Primer			
		2K Kunststoffprimer hellgrau	
*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.			

Flexible Substrates: Opel – Soft Plastics

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
		Saphir Klarlack	

Flexible Substrates: Opel – Soft Plastics (cont'd)

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Basecoat			
		Wasser-Basislack *	
		Wasserbasis Klarlack Härter (93165080)	
Single Stage			
		VOC Plus Decklack	
Surfacer			
		Unnecessary	
Adhesion Primer			
		1K Kunststoffprimer (soft plastics)	

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

Rigid Substrates (Steel and Aluminum): Sikkens EP

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
			Autoclear Plus HS
Basecoat			
			Autobase Plus*
			Hardener P25
Single Stage			
			Autocryl Plus
Surfacer			
			Primer Surfacer EP II # (direct to metal)
Sealer			
			Sealer Plus
Anti-Corrosion Primer			
			Unnecessary

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

#These primers can be applied directly to aluminum.

Rigid Substrates (Steel and Aluminum): Sikkens Classic

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
			Autoclear Plus HS

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Rigid Substrates (Steel and Aluminum): Sikkens Classic (cont'd)

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	
Basecoat			Non-Regulated
			Autobase Classic*
			Hardener P25
Single Stage			Autocryl Plus
Surfacer			Primer Surfacer EP II # (direct to metal)
Sealer			Sealer Plus
Anti-Corrosion Primer			Unnecessary

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.
#These primers can be applied directly to aluminum.

Plastics Substrates: Sikkens - Flexible

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	
Clearcoat			Non-Regulated
			Autoclear Plus HS
Basecoat			Autobase Classic*
			Hardener P25
Single Stage			Autocryl Plus
Surfacer			2K Plastic Primer
Sealer			
Adhesion Primer			Unnecessary

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

Rigid Substrates (Steel and Aluminum): Sikkens Europe EP

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	
Clearcoat			Non-Regulated
		Autoclear LV Superior	

Rigid Substrates (Steel and Aluminum): Sikkens Europe EP (cont'd)

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Basecoat			
		Autowave*	
		Autoclear Hardener WB	
Single Stage			
		Autocryl Plus LV	
Surfacer			
		Primer Surfacer EP II # (direct to metal)	
Sealer			
		Sealer Plus	
Anti-Corrosion Primer			
		Unnecessary	

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

#These primers can be applied directly to aluminum.

Plastics Substrates: Sikkens Europe - Flexible

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
		Autoclear LV Superior	
Basecoat			
		Autowave*	
		Autoclear Hardener WB	
Single Stage			
		Autocryl Plus LV	
Surfacer			
		2K Plastic Primer	
Anti-Corrosion Primer			
		Unnecessary	

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

Rigid Substrates (Steel and Aluminum): Sikkens North America

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
	Autoclear Superior 250 2 Pack Autoclear Performance LV		

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Rigid Substrates (Steel and Aluminum): Sikkens North America (cont'd)

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Basecoat			
	Autowave*		
	WB Hardener		
Surfacer			
	Colorbuild Plus 250		
Anti-Corrosion Primer			
	AutoPrep Pretreatment Wipe		

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

Flexible Substrates: Sikkens North America

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
	Autoclear Superior 250 2 Pack		
Basecoat			
	Autowave*		
	WB Hardener		
Surfacer			
	Colorbuild Plus 250		
Adhesion Primer			
	Primer PO LV		

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

Rigid Substrates (Steel and Aluminum): Sikkens North America

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
Autoclear PC			
Basecoat			
Autobase Plus*			
PC Hardener			
Surfacer			
Colorbuild Plus			
Anti-Corrosion Primer			
AutoPrep Pretreatment Wipe			

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

Flexible Substrates: Sikkens North America

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
Autoclear PC			
Basecoat			
Autobase Plus*			
PC Hardener			
Surfacer			
Colorbuild Plus			
Adhesion Primer			
Primer PO			

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

Cromax®**Rigid Substrates (Steel and Aluminum): Cromax® Rigid Substrates**

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
ChromaClear® G2-4700S™ Ultra Productive Air Dry Clearcoat	Cromax® LE LE5100S™ Multi-Panel Clearcoat	3700S Ultra Productive ChromaClear® HS	ChromaClear® G2-4700S™ Ultra Productive Air Dry Clearcoat
ChromaClear® G2-4500S™ Ultra Productive Baking Clearcoat	Cromax® Premier LE LE8300S™ Productive Clearcoat	3800S ChromaClear® HS	ChromaClear® G2-4500S™ Ultra Productive Baking Clearcoat
ChromaPremier® 72200S™ Productive Clear	Cromax® Premier LE LE8700S™ Premium Appearance Clearcoat	Ultra Productive VOC Clear 3750S™	3700S Ultra Productive ChromaClear® HS
ChromaPremier® 72500S™ Premium Appearance Clearcoat	CARB Clearcoat with Cromax® 2363S™ Low VOC Matting Additive	Cromax Pro® Star Clear CC6600™	3800S ChromaClear® HS
ChromaBase® "4 to 1" G2-7779S™ Panel and Overall Clearcoat			Ultra Productive VOC Clear 3750S™
ChromaPremier® Pro 74500S™ Productive Clear			Cromax Pro® Star Clear CC6600™

Rigid Substrates (Steel and Aluminum): Cromax® Rigid Substrates (cont'd)

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
National Rule Clearcoat with Cromax® 2363S™ Low VOC Matting Additive			Cromax® 696S MS II Clear
			ChromaClearPro®3050S
			Cromax® G3-8800S 2K Super Dry Clearcoat
Basecoat			
** Cromax® Pro Basecoat Color "CP" Suffix	** Cromax® Pro Basecoat Color "CP" Suffix	** Cromax® Pro Basecoat Color "CP" Suffix	** Cromax® Pro Basecoat Color "CP" Suffix
****Cromax® Mosaic™ Basecoat	*****Cromax® Mosaic™ Basecoat	##Cromax® Basecoat	
^ Cromax® EZ Basecoat	^ Cromax® EZ Basecoat		
*****Cromax® Mosaic™ Basecoat		***Centari® 6000 Basecoat	***Centari® 6000 Basecoat
Surfacer /Sealer			
ChromaPremier® 424X0S™ 2K Premier Sealer	Cromax® Premier LE LE350XS™ Urethane Primer Filler	LE 2001/2004/2007 Low Emission Primer Plus	LE 2001/2004/2007 Low Emission Primer Plus
ChromaBase® "4 to 1" 77X0S™ 2K Urethane Sealer	Cromax® Premier LE LE35X0S™ Sealer	Cromax® Pro Surfacer PS106X	Cromax® Pro Surfacer PS106X
ChromaBase® "4 to 1" 770XS™ 2K Urethane Primer Filler	Cromax® Premier LE LE340XS™ Urethane Primer Filler		
Cromax® 25X0S™ LF Epoxy DTM Primer	Cromax® Premier LE LE34X0S™ Urethane Primer Sealer		
ChromaPremier® Pro 444X0S™ 2K Premier Sealer	Cromax® V-29X0S™ LF DTM Epoxy Primer		
Cromax® 1380S™ URO® Primer	Cromax® 1380S™ URO® Primer		
#Cromax® LE27X0S™ Epoxy Primer-Sealer	# Cromax® LE27X0S™ Epoxy Primer-Sealer		
Cromax® Premier LE LE350XS™ Primer Filler			
Cromax® Premier LE LE35X0S™ Sealer			
Anti-Corrosion Primer			
# Variprime® 615S™ Self-Etching Primer	# ChromaPremier® 22880S™ Low VOC Etch Primer	Etching Primer 635R	Etching Primer 635R
# Cromax® LE27X0S™ Epoxy Primer-Sealer	# Cromax® LE27X0S™ Epoxy Primer-Sealer		
Axalta 1K Primer Surfacer Light Gray 410A & Dark Gray 400A	Axalta Etch Primer Low VOC 425		

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Rigid Substrates (Steel and Aluminum): Cromax® Rigid Substrates (cont'd)

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Axalta Etch Primer 420			
		42R/44R/46R 1K QuickPrime	42R/44R/46R 1K QuickPrime
# Can be applied directly to Aluminum			
* To meet GMW15406 specifications, ChromaSystem activator must be added to the Basecoat			
** To meet GMW15406 specifications, Cromax® Pro activator 2075S™ must be added to the Basecoat			
*** Does not meet 420 g/l for VOC			
**** To meet GMW15406 specifications, ChromaSystem activators must be added to the Basecoat			
***** To meet ##GMW15406 specifications, LE series clearcoat activators must be added to the AR075W Basecoat activator			
^ Approved for use with Cromax® Premier LE LE8700S™ Premium Appearance Clearcoat. To meet GMW15406 specifications, Cromax® Pro activator 2075S™ must be added to the Basecoat.			

Flexible Substrates: Cromax®

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
ChromaClear® G2-4700S plus V-2350S™ Flexible Additive	Cromax® LE LE 5100S™ plus V-2350S™ Flex Additive	3700S Ultra Productive ChromaClear® HS plus 805R Flexible Additive	ChromaClear® G2-4700S plus V-2350S™ Flexible Additive
ChromaPremier® 72200S™ plus V-2350S™ Flexible Additive	Cromax® Premier LE LE8300S™ plus V-2350S™ Flex Additive	3800S ChromaClear® HS plus 805R Flexible Additive	ChromaClear® G2-4500S plus V-2350S™ Flexible Additive
ChromaPremier® 72200S™ plus V-2350S™ Flexible Additive	Cromax® Premier LE LE8700S™ plus V-2350S™ Flex Additive	Ultra Productive VOC Clear 3750S™ plus 805R Flexible Additive	3700S Ultra Productive ChromaClear® HS + 805R Flexible Additive
ChromaPremier® 72500S™ plus V-2350S™ Flexible Additive	CARB Clearcoat with Cromax® 2363S™ Low VOC Matting Additive	Cromax Pro® Star Clear CC6600™ plus 805R Flexible Additive	3800S ChromaClear® HS + 805R Flexible Additive
Chromabase® "4 to 1" G2-7779S™ Clearcoat plus V-2350S™ Flexible Additive			Ultra Productive VOC Clear 3750S™ plus 805R Flexible Additive
ChromaPremier® 74500S™ plus V-2350S™ Flexible Additive			Cromax Pro® Star Clear CC6600™ Plus plus 805R Flexible Additive
National Rule Clearcoat with Cromax® 2363S™ Low VOC Matting Additive			Cromax® 696S MS II Clear plus 805R Flexible Additive
			ChromaClear® 3050S plus 805R Flexible Additive
			Cromax® G3-8800S 2K Super Dry Clear plus 805R Flexible Additive
			Cromax® 6288S Value Clearcoat plus 805R Flexible Additive

Flexible Substrates: Cromax® (cont'd)

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Basecoat			
**Cromax® Pro Basecoat Color "CP" Suffix	**Cromax® Pro Basecoat Color "CP" Suffix	**Cromax® Pro Basecoat Color "CP" Suffix	**Cromax® Pro Basecoat Color "CP" Suffix
*****Cromax® Mosaic™ Basecoat	*****Cromax® Mosaic™ Basecoat	##Cromax® Basecoat	
^ Cromax® EZ Basecoat	^ Cromax® EZ Basecoat		
* ChromaPremier® Basecoat			***Centari® 6000 Basecoat
* ChromaBase® Basecoat			***Centari® 600 Basecoat
Surfacer /Sealer			
ChromaBase® "4 to 1" 77X0S™ 2K Urethane Sealer plus 2350S™ Flexible Additive	Cromax® LE LE30X0S™ 2K Primer Sealer	LE 2001/2004/2007 Low Emission Primer plus 805R Flexible Additive	LE 200X Low Emission Primer Plus 805R Flexible Additive
ChromaPremier® Pro 444X0S™ 2K Premier Sealer plus 2350S™ Flexible Additive	Cromax® Premier LE LE35X0S™ Sealer plus V-2350S™ Flexible Additive	Cromax® Pro Surfacer PS106X plus 805R Flexible Additive	Cromax® Pro Surfacer PS106X plus 805R Flexible Additive
Cromax® Premier LE LE35X0S™ Urethane Sealer plus V-2350S™ Flexible Additive	Cromax® Premier LE LE350XS™ Urethane Primer Filler plus V-2350S™ Flexible Additive		
Cromax® Premier LE LE350XS™ Urethane Primer Filler plus V-2350S™ Flexible Additive	Cromax® Premier LE LE34X0S™ Urethane Primer Sealer plus V-2350S™ Flexible Additive		
	Cromax® Premier LE LE340XS™ Urethane Primer Filler plus V-2350S™ Flexible Additive		
Adhesion Promoter			
Plas-Stick® 2330S™ Plastics Adhesion Promoter	Plas-Stick® 2332S™ Adhesion Promoter	800R Plastic Adhesion Promoter	800R Plastic Adhesion Promoter
		2K Plastic Primer Surfacer 90xR	
Axalta Plastic Polyolefin Adhesion Promotor 300 & 310A	Axalta Plastic Polyolefin Adhesion Promotor Low VOC 305		
Axalta Plastic Primer Surfacer Black 320 & Gray 330			
* To meet GMW15406 specifications, ChromaSystem activator must be added to the Basecoat			
** To meet GMW15406 specifications, Cromax® Pro activator 2075S™ must be added to the Basecoat			
**** To meet GMW15406 specifications, ChromaSystem activators must be added to the Basecoat			
***** To meet ##GMW15406 specifications, LE series clearcoat activators must be added to the AR075W Basecoat activator			
^ Approved for use with Cromax® Premier LE LE8700S™ Premium Appearance Clearcoat. To meet GMW15406 specifications, Cromax® Pro activator 2075S™ must be added to the Basecoat.			

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Magnesium Substrates: Cromax

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
ChromaBase® "4 to 1" G2-7779S™ Panel and Overall Clearcoat	Cromax® LE LE5100S™ Multi-Panel Clearcoat		
National Rule Clearcoat with Cromax® 2363S™ Low VOC Matting Additive	Cromax® Premier LE LE8300S™ Productive Clearcoat		
	Cromax® Premier LE LE8700S™ Premium Appearance Clearcoat		
	CARB Clear with Cromax® 2363S™ Low VOC Matting Additive		
Basecoat			
* ChromaPremier® Basecoat	**Cromax® Pro Basecoat Color "CP" Suffix		
Surfacer /Sealer			
ChromaBase® "4 to 1" 77X0S™ 2K Urethane Sealer	Cromax® Premier LE LE340XS™ Urethane Primer Filler		
ChromaBase® "4 to 1" 770XS™ 2K Urethane Primer Filler	Cromax® Premier LE LE350XS™ Primer Filler		
Anti-Corrosion Primer			
! Variprime® 615S™ Self-Etching Primer	! ChromaPremier® 22880S™ Low VOC Etch Primer		
! Axalta Etch Primer Low VOC 425	! Axalta Etch Primer Low VOC 425		
! Can be applied directly to Magnesium			
* To meet GMW15406 specifications, ChromaSystem activator must be added to the Basecoat			
** To meet GMW15406 specifications, Cromax® Pro activator 2075S™ must be added to the Basecoat			
**** To meet GMW15406 specifications, ChromaSystem activators must be added to the Basecoat			
***** To meet GMW15406 specifications, LE series clearcoat activators must be added to the Basecoat			

Spies Hecker®



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Rigid Substrates (Steel and Aluminum): Spies Hecker®

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
Permasolid® HS Clear Coat 8035	Permasolid® Low VOC Clear Coat 8098	Permasolid® HS Clear Coat 8035	Permasolid® HS Clear Coat 8035
Permasolid® HS Optimum Clear Coat 8600	Permasolid® Low VOC Clear Coat 8096	Permasolid® HS Optimum Plus Clear Coat 8650	Permasolid® HS Optimum Plus Clear Coat 8650
Permacron® MS Express Clear Coat 8046	Permasolid® Matte Clear Coat Additive 8092 (Added to CARB Clear)	Permasolid® HS Clear Coat 8055	Permasolid® HS Clear Coat 8055
Permasolid® Matte Clear Coat Additive 8092 (Added to NR Clear)		Permasolid® HS Clear 8030	Permacron® Fast Dry Clear Coat 8017 + Elastic Additive 9050
			Permasolid® HS Speed Clear Coat 8655
			Permacron® Clear Coat 8025
Basecoat			
**Permahyd® Hi-TEC Base Coat 480	**Permahyd® Hi-TEC Base Coat 480	**Permahyd® Hi-TEC Base Coat 480	**Permahyd® Hi-TEC Base Coat 480
		Permahyd® Base Coat Series 280/285	Permahyd® Base Coat Series 280/285
* Permacron® Base Coat Series 293/295			**Permacron® Base Coat Series 293/295
Surfacer /Sealer			
Permasolid® HS Premium Surfacer 5310 Dark and Light Gray	Permasolid® 2.1 Surfacer 5157 Dark Gray and White	Permasolid® HS Premium Surfacer 5310	Permasolid® HS Premium Surfacer 5310
Permasolid® Vario Surfacer 8590 Gray	Permasolid® Spectro Sealer 5450 Black, Blue, Green, Red, White, and Yellow	Permasolid® HS Vario Surfacer 8590 Gray	Permasolid® HS Vario Surfacer 8590 Gray

Rigid Substrates (Steel and Aluminum): Spies Hecker® (cont'd)

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Permasolid® Spectro Sealer 5450 Black, Blue, Green, Red, White, and Yellow		Permasolid® HS Performance Surfacer 5320	Permasolid® HS Performance Surfacer 5320
# Permasolid® 2.1 EP Primer Surfacer 4502 Gray	# Permasolid® 2.1 EP Primer Surfacer 4502 Gray		
Anti-Corrosion Primer			
# Priomat® Wash Primer 4075	# Priomat® 5.5 Wash Primer 4055 Gray	# Priomat® Wash Primer 4075	# Priomat® Wash Primer 4075
Priomat® 1K Primer Surfacer 4085 – Dark and Light Gray	Priomat® 1K Primer Surfacer 4085 – Dark and Light Gray (Aerosol)	Priomat® 1K Wash Primer 4085 – Dark and Light Gray	Priomat® 1K Wash Primer 4085 – Dark and Light Gray
# Permasolid® 2.1 EP Primer Surfacer 4502 Gray	# Permasolid® 2.1 EP Primer Surfacer 4502 Gray		
Axalta 1K Primer Surfacer Light Gray 410A & Dark Gray 400A	Axalta Etch Primer Low VOC 425		
Axalta Etch Primer 420			
# Can be applied directly to aluminum			
* To meet GMW15406 specifications, Permasolid® Hardener must be added to the Permacron® Base Coat Series 293/295			
** To meet GMW15406 specifications, Permahyd® Hi-TEC Hardener 3080 must be added to the Permahyd® Hi-TEC Base Coat 480			

Flexible Substrates: Spies Hecker®

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
Permasolid® HS Clear Coat 8035 + Permasolid® Elastic Additive 9050	Permasolid® Low VOC Clear Coat 8098 + Permasolid® Elastic Additive 9050	Permasolid® HS Clear Coat 8035 + Permasolid® Elastic Additive 9050	Permasolid® HS Clear Coat 8035 + Permasolid® Elastic Additive 9050
Permasolid® HS Optimum Clear Coat 8600 + Permasolid® Elastic Additive 9050	Permasolid® Low VOC Clear Coat 8096 + Permasolid® Elastic Additive 9050	Permasolid® HS Optimum PlusClear Coat 8650 + Permasolid® Elastic Additive 9050	Permasolid® HS Optimum Plus Clear Coat 8650 + Permasolid® Elastic Additive 9050
Permacron® MS Express Clear Coat 8046 + Permasolid® Elastic Additive 9050	Permasolid® Matte Clear Coat Additive 8092 (Added to CARB Clear)	Permasolid® HS Clear Coat 8055 + Permasolid® Elastic Additive 9050	Permasolid® HS Clear Coat 8055 + Permasolid® Elastic Additive 9050
Permasolid® Matte Clear Coat Additive 8092 (Added to NR Clear)			Permasolid® Fast Dry Clear Coat 8017 + Elastic Additive 9050
			Permasolid® HS Speed Clear Coat 8655 + Permasolid® Elastic Additive 9050
			Permacron® Clear Coat 8025 + Permasolid® Elastic Additive 9050

Flexible Substrates: Spies Hecker® (cont'd)

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Basecoat			
**Permahyd® Hi-TEC Base Coat 480	**Permahyd® Hi-TEC Base Coat 480	**Permahyd® Hi-TEC Base Coat 480	**Permahyd® Hi-TEC Base Coat 480
		Permahyd® Base Coat Series 280/285	Permahyd® Base Coat Series 280/285
* Permacron® Base Coat Series 293/295			*Permacron® Base Coat Series 293/295
Surfacer /Sealer			
Permasolid® HS Premium Surfacer 5310 Dark and Light Gray + Permasolid® Elastic Additive 9050	Permasolid® 2.1 Surfacer 5157 Dark Gray and White + Permasolid® Elastic Additive 9050	Permasolid® HS Premium Surfacer 5310 + Permasolid® Elastic Additive 9050	Permasolid® HS Premium Surfacer 5310 + Permasolid® Elastic Additive 9050
Permasolid® Vario Surfacer 8590 Gray + Permasolid® Elastic Additive 9050	Permasolid® Spectro Sealer 5450 Black, Blue, Green, Red, White, and Yellow + Permasolid® Elastic Additive 9050	Permasolid® HS Vario Surfacer 8590 Gray + Permasolid® Elastic Additive 9050	Permasolid® HS Vario Surfacer 8590 Gray + Permasolid® Elastic Additive 9050
Permasolid® Spectro Sealer 5450 Black, Blue, Green, Red, White, and Yellow + Permasolid® Elastic Additive 9050		Permasolid® HS Performance Surfacer 5320 + Permasolid® Elastic Additive 9050	Permasolid® HS Performance Surfacer 5320 + Permasolid® Elastic Additive 9050
Adhesion Promoter			
Priomat® Elastic Primer 3304 Transparent	Priomat® Elastic Primer 4190	Priomat® Elastic Primer 3304 Transparent	Priomat® Elastic Primer 3304 Transparent
Permacron® 1:1 Elastic Primer Surfacer 3300 Black and Gray	Permasolid® Elastic Adhesion Promoter 3302 Black and White + Permasolid® Elastic Adhesion Additive 3303	Permacron® 1:1 Elastic Primer Surfacer 3300	Permacron® 1:1 Elastic Primer Surfacer 3300
Permasolid® Spectro Sealer 5450 Black, Blue, Green, Red, White, and Yellow + 3303 Permasolid® Elastic Adhesion Additive	Priomat® 1K Elastic Polyolefin Adhesion Promoter 3304 (Aerosol)		
Axalta Plastic Polyolefin Adhesion Promotor 300 & 310A	Axalta Plastic Polyolefin Adhesion Promotor Low VOC 305		
Axalta Plastic Primer Surfacer Black 320 & Gray 330			

* To meet GMW15406 specifications, Permasolid® Hardener must be added to the Permacron® Base Coat Series 293/295

** To meet GMW15406 specifications, Permahyd® Hi-TEC 3080 Hardener must be added to the Permahyd® Hi-TEC Base Coat 480

Magnesium Substrates: Spies Hecker®

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
Permasolid® Low VOC Clear Coat 8096	Permasolid® Low VOC Clear Coat 8098		
Permacron® MS Express Clear Coat 8046	Permasolid® Low VOC Clear Coat 8096		
Basecoat			
**Permahyd® Hi-TEC Base Coat 480	**Permahyd® Hi-TEC Base Coat 480		
Surfacer /Sealer			
Permasolid® 2.1 Surfacer 5157 Dark Gray and White	Permasolid® 2.1 Surfacer 5157 Dark Gray and White		
Anti-Corrosion Primer			
! Priomat® 5.5 Wash Primer 4055 Gray	! Priomat® 5.5 Wash Primer 4055 Gray		
! Axalta Etch Primer Low VOC 425	! Axalta Etch Primer Low VOC 425		
! Can be applied directly to Magnesium			
** To meet GMW15406 specifications, Permahyd® Hi-TEC Hardener 3080 must be added to the Permahyd® Hi-TEC Base Coat 480			

Standox®

4261080

Rigid Substrates (Steel and Aluminum): Standox®

USA National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
Standocryl® 2K HS Clear	Standocryl® Clear PFC 30	Standocryl® VOC HS Clear K9520	Standocryl® VOC HS Clear K9520
Standocryl® 2K Premium Clear	Standocryl® Clear PFC 20	Standocryl® VOC Premium Clearcoat K9540	Standocryl® VOC Premium Clearcoat K9540
Standocryl® 2K Clear 15-60 PLUS	Standox® 2K Matting Agent MIX 607 (Added to CARB Clear)	Standocryl® VOC Express Clear K9530	Standocryl® VOC Express Clear K9530
Standox® 2K Special Matt (Added to NR Clear)		Standocryl® VOC Xtra Clear K9560	Standocryl® VOC Xtra Clear K9560
Standox® 2K Matting Agent MIX 607 (Added to NR Clear)			Standox® Special Matt Can be added to clears listed above
			Standocryl® Fast Repair Clear K9450
			Standocryl® 2K Standard Clear K9440
Basecoat			
*Standox® Basecoat	**Standoblue® Basecoat	**Standoblue® Basecoat	**Standoblue® Basecoat
**Standoblue® Basecoat		Standohyd® Plus Basecoat	Standohyd® Plus Basecoat
			*Standox® Basecoat
Surfacer /Sealer			
Standox® 2K Nonstop Primer Filler	Standox® PF Filler	Standox® VOC Nonstop Primer Filler U7550	Standox® VOC Nonstop Primer Filler U7550
Standox® 2K HS System Filler	Standox® PF Sealer	Standox® VOC System Filler U7540	Standox® VOC System Filler U7540
Standox® PF Filler		Standox® VOC Xtra Filler U7560	Standox® VOC Xtra Filler U7560
Standox® PF Sealer			

Rigid Substrates (Steel and Aluminum): Standox® (cont'd)

USA National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Anti-Corrosion Primer			
# Standox® Etching Adhesion Primer	# Standox® Low VOC Etching Adhesion Primer	# Standox® Etching Adhesion Primer U3100	# Standox® Etching Adhesion Primer U3100
Standox® 1K Primer Filler	Standox® 1K Primer Filler (Aerosol)	Standox® 1K Primer Filler U3010	Standox® 1K Primer Filler U3010
Axalta 1K Primer Surfacer Light Gray 410A & Dark Gray 400A	Axalta Etch Primer Low VOC 425		
Axalta Etch Primer 420			
# Can be applied directly to Aluminum			
* To meet GMW15406 specifications, Standox® Hardener must be added to the Standox® Basecoat			
** To meet GMW15406 specifications, Standoblue® Hardener must be added to the Standoblue® Basecoat			

Flexible Substrates: Standox®

USA National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
Standocryl® 2K HS Clear + Standox® 2K Plasticiser	Standocryl® Clear PFC 30 + Standox® 2K Plasticiser	Standocryl® VOC HS Clear K9520 + Standox® Plasticiser	Standocryl® VOC HS Clear K9520 + Standox® Plasticiser
Standocryl® 2K Premium Clear + Standox® 2K Plasticiser	Standocryl® Clear PFC 20 + Standox® 2K Plasticiser	Standocryl® VOC Premium Clear K9540 + Standox® Plasticiser	Standocryl® VOC Premium Clear K9540 + Standox® Plasticiser
Standocryl® 2K Clear 15-60 PLUS + Standox® 2K Plasticiser	Standox® 2K Matting Agent MIX 607 (Added to CARB Clear)	Standocryl® VOC Express Clear K9530 + Standox® Plasticiser	Standocryl® VOC Express Clear K9530 + Standox® Plasticiser
Standox® 2K Special Matt (Added to NR Clear)		Standocryl® VOC Xtra Clear K9560 + Standox® Plasticiser	Standocryl® VOC Xtra Clear K9560 + Standox® Plasticiser
Standox® 2K Matting Agent MIX 607 (Added to NR Clear)			Standocryl® Fast Repair Clear K9450 + Standox® Plasticiser
			Standocryl® 2K Standard Clear K9440 + Standox® Plasticiser
Basecoat			
*Standox® Basecoat	**Standoblue® Basecoat	**Standoblue® Basecoat	**Standoblue® Basecoat
**Standoblue® Basecoat		Standohyd® Plus Basecoat	Standohyd® Plus Basecoat
			*Standox® Basecoat
Surfacer /Sealer			
Standox® 2K Nonstop Primer Filler + Standox® 2K Plasticiser	Standox® PF Filler + Standox® 2K Plasticiser	Standox® VOC Nonstop Primer Filler U7550 + Standox® Plasticiser	Standox® VOC Nonstop Primer Filler U7550 + Standox® Plasticiser
Standox® 2K HS System Filler + Standox® 2K Plasticiser	Standox® PF Sealer + Standox® 2K Plasticiser	Standox® VOC System Filler U7540 + Standox® Plasticiser	Standox® VOC System Filler U7540 + Standox® Plasticiser

Flexible Substrates: Standox® (cont'd)

USA National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Standox® PF Filler + Standox® 2K Plasticiser		Standox® VOC Xtra Filler U7560 + Standox® Plasticiser	Standox® VOC Xtra Filler U7560 + Standox® Plasticiser
Standox® PF Sealer + Standox® 2K Plasticiser			
Adhesion Promoter			
Standoflex® Plastic Primer Silver	Standoflex® 1K Plastic Adhesion Primer	Standoflex® Plastic Primer U3060	Standoflex® Plastic Primer U3060
Standoflex® 2K Plastic Primer Surfacer	Standoflex® PF Plastic Adhesion Promoter + Standoflex® PF Plastic Adhesion Agent	Standoflex® 2K Plastic Primer Surfacer U3200	Standoflex® 2K Plastic Primer Surfacer U3200
Standox® PF Sealer + Standoflex® PF Plastic Adhesion Agent	Standoflex® 1K Polyolefin Adhesion Promoter (Aerosol)		
Axalta Plastic Polyolefin Adhesion Promotor 300 & 310A	Axalta Plastic Polyolefin Adhesion Promotor Low VOC 305		
Axalta Plastic Primer Surfacer Black 320 & Gray 330			
* To meet GMW15406 specifications, Standox® Hardener must be added to the Standox® Basecoat			
** To meet GMW15406 specifications, Standoblue® Hardener must be added to the Standoblue® Basecoat			

Magnesium Substrates: Standox®

USA National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
Standocryl® 2K HS Clear	Standocryl® Clear PFC 30		
Standocryl® 2K Clear 15-60 PLUS	Standocryl® Clear PFC 20		
Standocryl® Clear PFC 20			
Basecoat			
**Standoblue® Basecoat	**Standoblue® Basecoat		
Surfacer /Sealer			
Standox® PF Filler	Standox® PF Filler		
Anti-Corrosion Primer			
! Standox® Low VOC Etching Adhesion Primer	! Standox® Low VOC Etching Adhesion Primer		
! Can be applied directly to Magnesium			
** To meet GMW15406 specifications, Standoblue® Hardener must be added to the Standoblue® Basecoat			

BASF Glasurit

5226816

Rigid Substrates (Steel and Aluminum): Glasurit

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	USA/Canada Low VOC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Clearcoat			
923-140 Rapid Repair Clear	923-210 Ultra Low VOC Clear	923-335 HS Multi Clear VOC	923-155 Acrylic Clear
923-255 HS Multi Clear	923-209 Low VOC Klarlack	923-45 HS Multi Clear	923-255 HS Multi Clear
923-460 Multi-Purpose Gloss Clear	923-220 Low VOC Multi- Purpose Gloss Clear	923-610 HS Clear Fast Drying VOC	923-335 HS Multi Clear VOC
923-450 Multi-Temp Baking Clear	923-240 Low VOC Rapid Repair Clear	923-625 HS Clear Universal VOC	
923-550 High Performance Clear		923-630 HS Clear Superior Gloss VOC	
		923-645 HS Clear Scratch- Resistant VOC	
Basecoat			
		Line 100 Basecoat*	Line 100 Basecoat*
Line 90 Basecoat*	Line 90 Basecoat*	Line 90 Basecoat*	Line 90 Basecoat*
Line 55 Basecoat*			Line 55 Basecoat*
Surfacer /Sealer			
285-50 HS Primer Filler	285-02 Low VOC Transparent Sealer	285-38 /49 HS Non-Sanding Filler	285-60 Universel HS Primer
285-60 Universal HS Primer	285-21 2.1 VOC Primer	285-505 HS Primer Filler gray / 285-555 black / 285/ 655 white	285-505 HS Primer Filler gray / 285-555 black / 285/ 655 white
285-10 / 20 Low VOC Black & White DTM Primer Filler	285-10 / 20 Low VOC Black & White DTM Primer Filler	285-270 Primer – Filler Pro gray/ 285-230 white / 285-290 black	
285-38 /49 HS Non-Sanding Sealer White & Black	285-18 / 29 Low VOC Sealers White & Black		
151-70 UV Light Activated Primer-Filler	151-70 UV Light Activated Primer-Filler		

Rigid Substrates (Steel and Aluminum): Glasurit (cont'd)

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	USA/Canada Low VOC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
285-270 Primer – Filler Pro			
285-02 Low VOC Transparent Sealer			
Anti-Corrosion Primer			
283-155 Etching Primer	283-155 Etching Primer	283-150 Etching Primer	283-150 Etching Primer
801-72 Chromate-Free Epoxy Primer	801-73 Low VOC Epoxy Primer	801-72 Chromate-Free Epoxy Primer	801-72 Chromate-Free Epoxy Primer

*To meet GMW15406 specifications, hardener must be used in the basecoat

Flexible Substrates: Glasurit

US National Rule 7.0 lbs/gal, 840 g/l BC/CC Composite	USA/Canada Low VOC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Clearcoat			
923-140 Rapid Repair Clear w / Flexibilizing Agent	923-210 Ultra Low VOC Clear w / Flexibilizing Agent	923-335 HS Multi Clear w / Flexibilizing Agent	923-255 HS Multi Clear w / Flexibilizing Agent
923-255 HS Multi Clear w / Flexibilizing Agent	923-220 Low VOC Multi-Purpose Gloss Clear w / Flexibilizing Agent	923-610 HS Clear Fast Drying VOC w / Flexibilizing Agent	923-335 HS Multi Clear w / Flexibilizing Agent
923-460 Multi-Purpose Glamour Clear w /Flexibilizing Agent	923-240 Low VOC Rapid Repair Clear w / Flexibilizing Agent	923-625 HS Clear Universal VOC w / Flexibilizing Agent	
		923-630 HS Clear Superior Gloss VOC w / Flexibilizing Agent	
		923-645 HS Clear Scratch-Resistant VOC w / Flexibilizing Agent	
Basecoat			
		Line 100 Basecoat*	Line 100 Basecoat*
Line 90 Basecoat*	Line 90 Basecoat*	Line 90 Basecoat*	Line 90 Basecoat*
Line 55 Basecoat*			Line 55 Basecoat*
Surfacer			
285-60 Universal HS Primer w / Flexibilizing Agent	285-21 2.1 VOC Primer w / Flexibilizing Agent	285-505 HS Primer Filler gray / 285-555 black / 285/655 white with Flexibilizing Agent	285-60 Universal HS Primer w / Flexibilizing Agent
285-10 / 20 Low VOC Black & White Primer Filler with Flexibilizing Agent	285-10 / 20 Low VOC Black & White Primer Filler with Flexibilizing Agent	285-31, 285-38 and 285-49 Non-Sanding-Filler w / Flexibilizing Agent	285-505 HS Primer Filler gray / 285-555 black / 285/655 white with Flexibilizing Agent
Adhesion Primer			
934-70 One Step Plastic Ad-Pro	934-70 One Step Plastic Ad-Pro	934-70 One Step Plastic Ad-Pro	934-70 One Step Plastic Ad-Pro
934-30 1K Plastic Adhesion Promoter	934-40 Low VOC 1K Adhesion Promoter		934-30 1K Plastic Adhesion Promoter

*To meet GMW15406 specifications, hardener must be used in the basecoat

BASF R-M

5226821

Rigid Substrates (Steel and Aluminum): R-M

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US/Canada Low VOC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Clearcoat			
DC01NB Speed Clear	DC21NB Low VOC Speed Clear	CRYSTALCLEAR CP	CRYSTALCLEAR CP
DC5300 CTR Baking Clear	DC5995 2.0 Glamour Clear	SUPREMELUX CP	
DC5335 Glamour Clear			
DC5100 CTR Baking Clear			
Basecoat			
		Agilis*	Agilis*
Onyx HD * (Water or Solvent)	Onyx HD * (Water or Solvent)	Onyx HD *	Onyx HD *
Diamond *			Diamond *
Surfacer /Sealer			
DP20 2K Urethane Primer	DP200 Exempt Low VOC 2K Primer	PERFECTFILLER Black, White, Gray	DP20 2K Urethane Primer
DP21 2K Color-it Primer	DP322 / 323 Low VOC Sealer White & Dark Grey	DIRECTFILLER Black, White, Gray	PERFECTFILLER Black, White, Gray
DP236 / 237 Low VOC DTM White & Grey Primer	DP236 / 237 Low VOC DTM White & Grey Primer	EXTRASEALER Black, White, Gray	
VP126 Flash Fill UV Primer	VP126 Flash Fill UV Primer		
DS40 Low VOC Transparent Sealer	DS40 Low VOC Transparent Sealer		
Anti-Corrosion Primer			
DE17 Chromate Free Etch Primer	DE17 Chromate Free Etch Primer	Chromate-free Epoxy primer filler	DE17 Chromate Free Etch Primer

Rigid Substrates (Steel and Aluminum): R-M (cont'd)

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US/Canada Low VOC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
EP569/ 669/ 769/ 869 Chromate Free Epoxy Primer, Grey/White/Black/Red	EP369 Grey Epoxy Primer Low VOC	Chromate-free wash primer	Chromate-free epoxy primer filler

* To meet GMW15406 specifications, hardener must be used in the basecoat

Flexible Substrates: R-M

US National Rule 7.0 lbs/gal, 840 g/l BC/CC Composite	US/Canada Low VOC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
DC5335 Glamour Clear with Flexibilizing Agent		CRYSTALCLEAR CP with Flexibilizing Agent	CRYSTALCLEAR CP with Flexibilizing Agent
DC5300 CTR Baking Clear with Flexibilizing Agent	DC21NB Low VOC Speed Clear with Flexibilizing Agent		
DC01NB Speed Clear with Flexibilizing Agent	DC5995 2.0 Glamour Clear with Flexibilizing Agent		
Basecoat			
		Agilis*	Agilis*
Onyx HD * (Water or Solvent)	Onyx HD * (Water or Solvent)	Onyx HD *	Onyx HD *
Diamont *			Diamont *
Surfacer			
DP20 2K Urethane Primer with Flexibilizing Agent	DP200 with Flexibilizing Agent	PERFECTFILLER Black, White, Gray with Flexibilizing Agent	PERFECTFILLER Black, White, Gray with Flexibilizing Agent
DP236 / 237 Low VOC DTM White & Grey Primer with Flexibilizing Agent	DP236 / 237 Low VOC DTM White & Grey Primer with Flexibilizing Agent		DP20 2K Urethane Primer with Flexibilizing Agent
DP21 2K Color-it Primer with Flexibilizing Agent			DP21 2K Color-it Primer with Flexibilizing Agent
DP31 Power Fill 2K Sealer Grey with Flexibilizing Agent			
Adhesion Primer			
870 HS Adhesion Promoter for Plastics	870 HS Adhesion Promoter for Plastics	SealerPlast 80	SealerPlast 80
868 1K Plastic Primer	869 1K Ad Pro	AM 870 SealerPlast 90	868 1K Plastic Primer

* To meet GMW15406 specifications, hardener must be used in the basecoat

Nexa Autocolor

4259930

Rigid Substrates (Steel and Aluminum) – Solvent Basecoat

US National Rule Elastomeric Coating 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Clearcoat			
P190-6100 Fast HS Clearcoat			
P190-6330 HS Clearcoat			P190-598 2K MS Clearcoat
			P190-643 HS Clearcoat
P190-6800 HS Express Clearcoat			
			P190-1062 Clearcoat Matt
			P190-1063 Clearcoat – Semi-gloss
Basecoat			
** P422-line 2K Basecoat Colour			** P422-line 2K Basecoat Colour
Sealer			
P565-301x Fast Wet-on-Wet Sealer			
P565-312x Fast Wet-on-Wet Sealer			P565-5601/5605/5607 Self-Levelling Primer
Surfacer			
			P565-4501/4505/4507 Spectral Grey Primer Filler

Rigid Substrates (Steel and Aluminum) – Solvent Basecoat (cont'd)

US National Rule Elastomeric Coating 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Anti-Corrosion Primer			
			P565-9850 Chromate-Free Etch Primer
			P565-9868 Chromate-Free Wash Etch Primer
** To meet GMW15406 Specifications, P210-796/798 hardener must be added to the P422-line 2K Basecoat Colour. This list only contains most recent approved technologies. Other technologies are approved for use and can be found on prior year GMW15406 publications.			

Flexible Substrates – Solvent Basecoat

US National Rule Elastomeric Coating 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe* 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Clearcoat			
P190-6100 Fast HS Clearcoat (Flexibilized)			
P190-6330 HS Clearcoat (Flexibilized)			P190-598 2K MS Clearcoat (Flexibilized)
			P190-643 HS Clearcoat (Flexibilized)
P190-6800 HS Express Clearcoat (Flexibilized)			
			P190-1062 Clearcoat - Matt
			P190-1063 Clearcoat – Semi-gloss
Basecoat			
** P422-line 2K Basecoat Colour			** P422-line 2K Basecoat Colour
Sealer			
P565-301x Fast Wet-on-Wet Sealer (Flexibilized)			
P565-312x HS+ Wet-on-Wet Sealer (Flexibilized)			P565-5601/5605/5607 Self-Levelling Primer
Surfacer			
			P565-4501/4505/4507 Spectral Grey Primer Filler (Flexibilized)
Adhesion Promoter			
SU4901/SU4902/SU4903/SUA4903 One Choice Plastic Prep System			P572-2000 Aerosol Primer for Plastic
P572-2001 1K Adhesion Primer for Plastic			P572-2004 Plastics Adhesion Promoter

Flexible Substrates – Solvent Basecoat (cont'd)

US National Rule Elastomeric Coating 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe* 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
SU470LV 1K Compliant Adhesion Promoter	SU470LV 1K Compliant Adhesion Promoter		

** To meet GMW15406 Specifications, P210-796/798 hardener must be added to the P422-line 2K Basecoat Colour

* European VOC compliant clears do not require Flex additive over rigid plastics. Refer to local TDS for specific flexing recommendations. This list only contains most recent approved technologies. Other technologies are approved for use and can be found on prior year GMW15406 publications.

Rigid Substrates (Steel and Aluminum) – Waterborne Basecoat

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Clearcoat			
		P190-6659 2K HS Plus Express Clearcoat	P190-598 2K MS Clearcoat
	P190-6759 Express Clearcoat – LV		P190-643 HS Clearcoat
P190-6790 High Solids Clearcoat – LV	P190-6790 High Solids Clearcoat – LV	*** P190-7000 HS Plus Clearcoat	
	P190-6800 HS Express Clearcoat	P190-1062 Clearcoat – Matt	P190-1062 Clearcoat – Matt
P190-6759 Express Clearcoat – LV		P190-1063 Clearcoat – Semi-gloss	P190-1063 Clearcoat – Semi-gloss
P190-6800 HS Express Clearcoat		P190-6690 2K HS Plus Clearcoat	
Basecoat			
** P989-line Aquabase Plus Basecoat	** P989-line Aquabase Plus Basecoat	** P989-line Aquabase Plus Basecoat	** P989-line Aquabase Plus Basecoat
Sealer			
P565-312x HS + Wet-on-Wet Sealer	P565-314x HS Plus Wet-On-Wet Sealer LV	P565-5601/5605/5607 Self-Levelling Primer	
P565-314x HS Plus Wet-On-Wet Sealer LV			P565-5601/5605/5607 Self-Levelling Primer
Surfacer			
P565-540x HS Plus Primer Surfacer	P565-540x HS Plus Primer Surfacer	P565-4501/4505/4507 Spectral Grey Primer Filler	P565-4501/4505/4507 Spectral Grey Primer Filler
Anti-Corrosion Primer			
		P565-9850 Chromate-Free Etch Primer	P565-9850 Chromate-Free Etch Primer
		P565-9868 Chromate-Free Wash Etch Primer	P565-9868 Chromate-Free Wash Etch Prime

** To meet GMW15406 Specifications, P210-9120 or P210-9115 basecoat activator along with P935-1250 basecoat adjuster must be added to the Aquabase Plus Basecoat.

*** For use over Aquabase Plus Only. This list only contains most recent approved technologies. Other technologies are approved for use and can be found on prior year GMW15406 publications.

Flexible Substrates – Waterborne Basecoat

US National Rule Elastomeric Coating 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe* 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Clearcoat			
		P190-6659 2K HS Plus Express Clearcoat	P190-598 2K MS Clearcoat (Flexibilized)
	P190-6759 Express Clearcoat – LV (Flexibilized)	P190-6690 2K HS Plus Clearcoat (Flexibilized)	P190-643 HS Clearcoat (Flexibilized)
	P190-6790 High Solids Clearcoat – LV (Flexibilized)		
P190-6759 Express Clearcoat – LV (Flexibilized)	P190-6800 HS Express Clearcoat (Flexibilized)	*** P190-7000 HS Plus Clearcoat	P190-1062 Clearcoat - Matt
P190-6790 High Solids Clearcoat – LV (Flexibilized)		P190-1062 Clearcoat - Matt	P190-1063 Clearcoat – Semi-gloss
P190-6790 High Solids Clearcoat – LV (Flexibilized)		P190-1063 – Semi-gloss	
P190-6800 HS Express Clearcoat (Flexibilized)			
Basecoat			
** P989-line Aquabase Plus Basecoat	** P989-line Aquabase Plus Basecoat	** P989-line Aquabase Plus Basecoat	** P989-line Aquabase Plus Basecoat
Sealer			
P565-312x HS+ Wet-on-Wet Sealer	P565-314x HS Plus Wet-On-Wet Sealer LV (Flexibilized)	P565-5601/5605/5607 Self-Levelling Primer	
P565-314x HS Plus Wet-On-Wet Sealer LV (Flexibilized)			P565-5601/5605/5607 Self-Levelling Primer
Surfacer			
		P565-4501/4505/ 4507 Spectral Grey Primer Filler (Flexibilized)	
P565-540x HS Plus Primer Surfacer (Flexibilized)	P565-540x HS Plus Primer Surfacer (Flexibilized)		P565-4501/4505/4507 Spectral Grey Primer Filler (Flexibilized)
Adhesion Promoter			
SU4901/SU4902/SU4903 SUA4903 One Choice Plastic Prep System	SU4901/ SUA4903 One Choice Plastic Prep System	P572-2000 Aerosol Primer for Plastic	P572-2000 Aerosol Primer for Plastic
P572-2001 1K Adhesion Primer for Plastic		P572-2004 Adhesion Promoter	P572-2004 Adhesion Promoter

Flexible Substrates – Waterborne Basecoat (cont'd)

US National Rule Elastomeric Coating 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe* 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
SU470LV 1K Compliant Adhesion Promoter	SU470 LV 1K Compliant Adhesion Promoter		

** To meet GMW15406 Specifications, P210-9120 or P210-9115 basecoat activator along with P935-1250 adjuster must be added to the Aquabase Plus Basecoat.

*** For use over Aquabase Plus Only.

* European VOC compliant clears do not require Flex additive over rigid plastics. Refer to local TDS for specific flexing recommendations. This list only contains most recent approved technologies. Other technologies are approved for use and can be found on prior year GMW15406 publications.

PPG - Deltron Systems



4259937

Rigid Substrates (Steel and Aluminum): Deltron Systems—Solvent Basecoat

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Clearcoat			
DCU2042 Low VOC Speed Clear			
DC2000 Ultra Velocity Clearcoat			
DC3000 High Velocity Clearcoat			
DC4000 Velocity Premium Clearcoat			
Basecoat			
** DBC Deltron 2000 Basecoat			
Sealer			
DAS302x V-Seal Acrylic Urethane Sealer			
SX1056 Flexible 2K Sealer			
Surfacer			
DPS305x V-Prime Acrylic Urethane Surfacer			
SX1057 Flexible 2K Primer Surfacer			
Undercoat Primer			
Anti-Corrosion Primer			
DPX171 Non-Chrome Self-Etching Primer			
DX1791 Wash Primer			

Rigid Substrates (Steel and Aluminum): Deltron Systems–Solvent Basecoat (cont'd)

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
DPLF Non-Sanding Epoxy Primer			
SX1071 Etch Primer			
** To meet GMW15406 Specifications, DX57 basecoat crosslinker must be added to the DBC Basecoat This list only contains most recent approved technologies. Other technologies are approved for use and can be found on prior year GMW15406 publications.			

Flexible Substrates: Deltron Systems–Solvent Basecoat

US National Rule Elastomeric Coating 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Clearcoat			
DCU2042 Low VOC Speed Clear (Flexibilized)			
DC2000 Ultra Velocity Clearcoat (Flexibilized)			
DC3000 High Velocity Clearcoat (Flexibilized)			
DC4000 Velocity Premium Clearcoat (Flexibilized)			
DCU2060 Flexed "n" Flat Clear			
Basecoat			
** DBC Deltron 2000 Basecoat			
Sealer			
DAS302x V-Seal Acrylic Urethane Sealer (Flexibilized)			
SX1056 Flexible 2K Sealer			
Surfacer			
DPS305x V-Prime Acrylic Urethane Surfacer (Flexibilized)			
SX1057 2K Flexible Primer Surfacer			
Adhesion Promoter			
SU4901/SU4902/SU4903/SUA4903 One Choice Plastic Prep System			
DPX801 Plastic Adhesion Promoter			

Flexible Substrates: Deltron Systems–Solvent Basecoat (cont'd)

US National Rule Elastomeric Coating 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
SU470LV 1K Compliant Adhesion Promoter	SU470LV 1K Compliant Adhesion Promoter		
** To meet GMW15406 Specifications, DX57 basecoat crosslinker must be added to the DBC Basecoat This list only contains most recent approved technologies. Other technologies are approved for use and can be found on prior year GMW15406 publications.			

Rigid Substrates (Steel and Aluminum): Deltron Systems–Waterborne Basecoat

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Clearcoat			
DC4000 Velocity Premium Clearcoat	DC4010 Velocity Premium Clearcoat LV		
DC2000 Ultra Velocity Clearcoat	DCU2010 2.1 Speed Clear		
EC700 One-Visit Production Clearcoat	EC700 One-Visit Production Clearcoat		
EC800 Ultra Fast 2.1 Clearcoat	EC800 Ultra Fast 2.1 Clearcoat		
Basecoat			
** Envirobase High Performance Basecoat	** Envirobase High Performance Basecoat		
Sealer			
ECS6x A-Chromatic Sealer	ECS2x A-Chromatic LV Sealer		
SX1056 Flexible 2K Primer Surfacer			
Surfacer			
DPLV3055/DPLV3057 Acrylic Urethane Surfacer	DPLV3055 V-Prime LV Acrylic Urethane Surfacer		
ECP1x A-Chromatic Surfacer	ECP1x A-Chromatic Surfacer		
Undercoat Primer			
Anti-Corrosion Primer			
DPX171 Non-Chrome Self-Etching Primer	SX1071 Etch Primer		
DX1791 Wash Primer			
DPLF Non-Sanding Epoxy Primer			
SX1071 Etch Primer			
** To meet GMW15406 Specifications, T581 activator along with T492 basecoat adjuster must be added to Envirobase High Performance Basecoat. This list only contains most recent approved technologies. Other technologies are approved for use and can be found on prior year GMW15406 publications.			

Flexible Substrates: Deltron Systems – Waterborne Basecoat

US National Rule Elastomeric Coating 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Clearcoat			
DC4000 Velocity Premium Clearcoat (Flexibilized)	DC4010 Velocity Premium Clearcoat LV (Flexibilized)		
DC2000 Ultra Velocity Clearcoat (Flexibilized)	DCU2010 2.1 Speed Clear (Flexibilized)		
DCU2060 Flexed "n" Flat Clear	EC700 One-Visit Production Clearcoat (Flexibilized)		
EC700 One-Visit Production Clearcoat (Flexibilized)			
	EC800 Ultra Fast 2.1 Clearcoat		
EC800 Ultra Fast 2.1 Clearcoat (Flexibilized)			
Basecoat			
** Envirobase High Performance Basecoat	** Envirobase High Performance Basecoat		
Sealer			
SX1056 Flexible 2K Primer Surfacer	ECS2x A-Chromatic LV Surfacer (Flexibilized)		
ECS6x A-Chromatic Sealer (Flexibilized)			
Surfacer			
	DPLV3055 V-Prime LV Acrylic Urethane Surfacer		
DPLV3055/DPLV3057 Prime Acrylic Urethane Surfacer (Flexibilized)	ECP1x A-Chromatic Surfacer (Flexibilized)		
SX1057 Flexible 2K Primer Surfacer			
ECP1x A-Chromatic Surfacer			
Adhesion Promoter			
SU4901/SU4902/SU4903/SUA4903 One Choice Plastic Prep System	SU4901/SUA4903 One Choice Plastic Prep System		
DPX801 Plastic Adhesion Promoter			
SU470LV 1K Compliant Adhesion Promoter	SU470LV 1K Compliant Adhesion Promoter		

** To meet GMW15406 Specifications, T581 activator along with T492 basecoat adjuster must be added to Envirobase High Performance Basecoat. This list only contains most recent approved technologies. Other technologies are approved for use and can be found on prior year GMW15406 publications.

PPG - Global Systems



4259937

Rigid Substrates (Steel and Aluminum): Global Systems – Solvent Basecoat

US National Rule Elastomeric Coating 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Clearcoat			
D8152 Performance + Glamour Clearcoat			D800 GRS Deltron Clearcoat
D893 Low VOC Clearcoat			D880 High Solids Clearcoat
D8115 Matt Clearcoat			
D8117 Semi-Gloss Clearcoat			D894 High Solids Clearcoat
D8150 Performance Clearcoat			D8115 Matt Clearcoat
			D8117 Semi-Gloss
Basecoat			
** BC Global Basecoat Color			*** BC Global Basecoat Color
Sealer			
D808x 2K Chromatic Sealer			D8018/19/24 Wet-on-Wet Mode
SX1056 Flexible 2K Sealer			D8501/D8505/D8507 DP4000 2K Primer
Surfacer			
			D8018/19/24 2K Greymatic UHS Primer
D800X 2K A-Chromatic Primer Surfacer			D839 2K Primer Surfacer
SX1057 Flexible 2K Primer Surfacer			

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Rigid Substrates (Steel and Aluminum): Global Systems – Solvent Basecoat (cont'd)

US National Rule Elastomeric Coating 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Undercoat Primer			
D822 Corrosion Resistant Primer			
Anti-Corrosion Primer			
D831 Chrome-Free Wash Primer			D831 Chromate-Free Wash Primer
SX1071 Etch Primer			D8092 Chromate-Free Wash Etch Primer
** To meet GMW15406 Specifications, D888 basecoat crosslinker must be added to the BC Basecoat			
*** To meet GMW15406 Specifications, D841 hardener must be added to the BC Basecoat. This list only contains most recent approved technologies. Other technologies are approved for use and can be found on prior year GMW15406 publications.			

Flexible Substrates: Global Systems – Solvent Basecoat

US National Rule 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe* 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Clearcoat			
D8152 Performance + Glamour Clearcoat (Flexibilized)			D800 GRS Deltron Clearcoat (Flexibilized)
D893 Low VOC Performance Clearcoat (Flexibilized)			D880 High Solids Clearcoat (Flexibilized)
D8115 Matt Clearcoat			
D8117 Semi-Gloss Clearcoat			D894 High Solids Clearcoat (Flexibilized)
D8150 Performance Clearcoat (Flexibilized)			D8115 Matt Clearcoat
			D8117 Semi-Gloss Clearcoat
Basecoat			
** BC Global Basecoat Color			*** BC Global Basecoat Color
Sealer			
D808x 2K Chromatic Sealer (Flexibilized)			D8018/19/24 Wet-on-Wet Mode (Flexibilized)
SX1056 Flexible 2K Sealer			D8501/D8505/D8507 DP4000 2K Primer
Surfacer			
			D8018/19/24 2K Greymatic UHS Primer (Flexibilized)
D800X A-Chromatic Primer Surfacer (Flexibilized)			D839 2K Primer Surfacer (Flexibilized)
SX1057 2K Flexible Primer Surfacer			

Flexible Substrates: Global Systems – Solvent Basecoat (cont'd)

US National Rule 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe* 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Adhesion Promoter			
SU4901/SU4902/SU4903/ SUA4903 One Choice Plastic Prep System			D816 Plastic Primer
D820 Plastic Adhesion Promoter			D820 Plastic Primer
SU470LV 1K Compliant Adhesion Promoter	SU470LV 1K Compliant Adhesion Promoter		
** To meet GMW15406 Specifications, D888 basecoat crosslinker must be added to the BC Basecoat			
*** To meet GMW15406 Specifications, D841 hardener must be added to the BC.			
* European VOC compliant clears do not require Flex additive over rigid plastics. Refer to local TDS for specific flexing recommendations.. This list only contains most recent approved technologies. Other technologies are approved for use and can be found on prior year GMW15406 publications.			

Rigid Substrates (Steel and Aluminum): Global Systems – Waterborne Basecoat

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Clearcoat			
D8152 Performance + Glamour Clearcoat	D8188 Glamour LV Clearcoat	D8135 GRS Deltron UHS Rapid Clearcoat	D880 High Solids Clearcoat
D8115 Matt Clearcoat	EC700 One-Visit Production Clearcoat	D8141 GRS Deltron Premium UHS Clearcoat	
D8117 Semi-gloss Clearcoat			D894 High Solids Clearcoat
	EC800 Ultra Fast 2.1 Clearcoat	D8171 Premium UHS Clearcoat	D8115 Matt Clearcoat
EC700 One-Visit Production Clearcoat		D8115 Matt Clearcoat	D8117 Semi-gloss Clearcoat
		D8117 Semi-gloss Clearcoat	
EC800 Ultra Fast 2.1 Clearcoat			
Basecoat			
** Envirobase High Performance Basecoat	** Envirobase High Performance Basecoat	** Envirobase High Performance Basecoat	** Envirobase High Performance Basecoat
Sealer			
ECS2x A-Chromatic LV Sealer	ECS2x A-Chromatic LV Sealer	D8018/D8019/D8024 Wet-on-Wet Mode	D8018/D8019/D8024 Wet-on-Wet Mode
ECS6x A-Chromatic Sealer		D8501/D8505/D8507 DP4000 2K Primer	D8501/D8505/D8507 DP4000 2K Primer
SX1056 Flexible 2K Sealer			
Surfacer			
		D8018/D8019/D8024 2K Greymatic UHS Primer	D8018/D8019/D8024 2K Greymatic UHS Primer
ECP1x A-Chromatic Surfacer	ECP1x A-Chromatic Surfacer		D839 2K Primer Surfacer
SX1057 Flexible 2K Primer Surfacer			

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Rigid Substrates (Steel and Aluminum): Global Systems – Waterborne Basecoat (cont'd)

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Undercoat Primer			
D822 Corrosion Resistant Primer	D822 Corrosion Resistant Primer		
Anti-Corrosion Primer			
		D831 Chrome-Free Wash Primer	D831 Chrome-Free Wash Primer
SX1071 Etch Primer		D8092 Chromate-Free Wash	D8092 Chromate-Free Wash Etch
** To meet GMW15406 Specifications, T581 or D8260 basecoat activator along with T492 basecoat adjuster must be added to Envirobase High Performance Basecoats. This list only contains most recent approved technologies. Other technologies are approved for use and can be found on prior year GMW15406 publications.			

Flexible Substrates: Global Systems – Waterborne Basecoat

US National Rule Elastomeric Coating 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe* 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Clearcoat			
D8115 Matt Clearcoat	D8188 Glamour LV Clearcoat (Flexibilized)	D8135 GRS Deltron UHS Rapid Clearcoat	D880 High Solids Clearcoat (Flexibilized)
D8117 Semi-gloss Clearcoat	EC700 One-Visit Production Clearcoat (Flexibilized)	D8141 GRS Deltron Premium UHS Clearcoat (Flexibilized)	
D8102 Pre-Flexed Matte Clearcoat			D894 High Solids Clearcoat (Flexibilized)
EC700 One-Visit Production Clearcoat (Flexibilized)	EC800 Ultra Fast 2.1 Clearcoat	D8171 Premium UHS Clearcoat	D8115 Matt Clearcoat
		D8115 Matt Clearcoat	D8117 Semi-gloss Clearcoat
EC800 Ultra Fast 2.1 Clearcoat (Flexibilized)		D8117 Semi-gloss Clearcoat	
D8152 Performance + Glamour Clearcoat (Flexibilized)			
Basecoat			
** Envirobase High Performance Basecoat	** Envirobase High Performance Basecoat	** Envirobase High Performance Basecoat	** Envirobase High Performance Basecoat
Sealer			
D808x 2K Chromatic Sealer (Flexibilized)	ECS2x A-Chromatic LV Sealer (Flexibilized)	D8018/D8019/D8024 Wet-on-Wet Mode (Flexibilized)	D8018/D8019/D8024 Wet-on-Wet Mode (Flexibilized)
SX1056 Flexible 2K Sealer		D8501/D8505/D8507 DP4000 2K Primer	D8501/D8505/D8507 DP4000 2K Primer
ECS6x A-Chromatic Sealer (Flexibilized)			

Flexible Substrates: Global Systems – Waterborne Basecoat (cont'd)

US National Rule Elastomeric Coating 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe* 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated (U.S./EU. systems can also be used in non-regulated areas subject to availability)
Surfacer			
		D8018/D8019/D8024 Wet-on-Wet Mode (Flexibilized)	D8018/D8019/D8024 Wet-on-Wet Mode (Flexibilized)
SX1057 2K Flexible Primer Surfacer	ECP1x A-Chromatic Surfacer (Flexibilized)		D839 2K Primer Surfacer (Flexibilized)
ECP1x A-Chromatic Surfacer (Flexibilized)			
Adhesion Promoter			
SU4901/SU4902/SU4903/ SUA4903 One Choice Plastic Prep System	SU4901/SUA4903 One Choice Plastic Prep	D816 Plastic Primer	D816 Plastic Primer
D820 Plastic Adhesion Promoter		D820 Plastic Primer	D820 Plastic Primer
SU470LV 1K Compliant Adhesion Promoter	SU470LV 1K Compliant Adhesion Promoter		

** To meet GMW15406 Specifications, T581 or D8260 basecoat activator along with T492 basecoat adjuster must be added to Envirobase High Performance Basecoats.

* European VOC compliant clears do not require Flex additive over rigid plastics. Refer to local TDS for specific flexing recommendations. This list only contains most recent approved technologies. Other technologies are approved for use and can be found on prior year GMW15406 publications.

Martin Senour

4623042



4604816

Rigid Substrates (Steel and Aluminum): Martin Senour

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
TC755 Elegance™ Clearcoat	TC755 Elegance™ Clearcoat		TC755 Elegance™ Clearcoat
IPC15 IP Process™ Clearcoat with Air-Dry™ Technology	IPC21 Low VOC HP Process™ Clearcoat with Air-Dry™ Technology		IPC15 IP Process™ Clearcoat with Air-Dry™ Technology
TC731 Tec/BASE® High Gloss Clearcoat	TC723 2.1 VOC Extreme Speed Clearcoat		TC731 Tec/BASE® High Gloss Clearcoat
TC732 Tec/BASE® Extreme Speed Clearcoat	TC722 2.1 VOC Clearcoat		TC732 Tec/BASE® Extreme Speed Clearcoat
TC730 Tec/BASE® Speed Clearcoat	TC728 2.1 VOC Matte Clearcoat		TC730 Tec/BASE® Speed Clearcoat
TC751 Tec/BASE® High Performance Clearcoat			TC751 Tec/BASE® High Performance Clearcoat
TC748 Low Gloss Clearcoat			TC748 Low Gloss Clearcoat
Basecoat			
Tec/BASE® Basecoat with TH704*			Tec/BASE® Basecoat with TH704*
Surfacer /Sealer			
TP520-526 Complete™ Primer Surfacer	TP527-536 2.1 VOC Complete™ Color Primer Surfacer System		TP520-526 Complete™ Primer Surfacer
TP520-526 Complete™ Sealer System	TP527-536 2.1 VOC Complete™ Color Sealer System		TP520-526 Complete™ Sealer System
# TP570 Direct to Metal (DTM)	# TP570 Direct to Metal (DTM)		# TP570 Direct to Metal (DTM)

Rigid Substrates (Steel and Aluminum): Martin Senour (cont'd)

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
5103 Tint/PRIME® Primer/Surfacer			5103 Tint/PRIME® Primer/Surfacer
Anti-Corrosion Primer			
TE502 LCF Wash Primer	Not VOC Compliant		TE502 LCF Wash Primer
# TP570 Direct to Metal (DTM)	TE504 can be applied directly to aluminum and needs a "#"		# TP570 Direct to Metal (DTM)
TE504 can be applied directly to aluminum and needs a "#"			TE504 can be applied directly to aluminum and needs a "#"
* To Meet GMW15406 Specifications a hardener or activator must be added to the basecoat.			
# Primer can be applied directly to aluminum.			

Flexible Substrates: Martin Senour

US National Rule 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
TC755 Elegance™ Clearcoat	TC755 Elegance™ Clearcoat		TC755 Elegance™ Clearcoat
IPC15 IP Process™ Clearcoat with Air-Dry™ Technology	IPC21 Low VOC HP Process™ Clearcoat with Air-Dry™ Technology		IPC15 IP Process™ Clearcoat Technology
TC731 Tec/BASE® High Gloss Clearcoat	TC723 2.1 VOC Extreme Speed Clearcoat		TC731 Tec/BASE® High Gloss Clearcoat
TC732 Tec/BASE® Extreme Speed Clearcoat	TC722 2.1 VOC Clearcoat		TC732 Tec/BASE® Extreme Speed Clearcoat
TC741 Tec/BASE® Performance Urethane Clearcoat	TC728 2.1 VOC Matte Clearcoat		TC741 Tec/BASE® Performance Urethane Clearcoat
TC730 Tec/BASE® Speed Clearcoat			TC730 Tec/BASE® Speed Clearcoat
TC751 Tec/BASE® High Performance Clearcoat			TC751 Tec/BASE® High Performance Clearcoat
TC748 Low Gloss Clearcoat			TC748 Low Gloss Clearcoat
Basecoat			
Tec/BASE® Basecoat with TH704*			Tec/BASE® Basecoat with TH704*
Surfacer /Sealer			
TP520-526 Complete™ Primer Surfacer	TP527-536 2.1 VOC Complete™ Color Primer Surfacer System		TP520-526 Complete™ Primer Surfacer
TP520-526 Complete™ Sealer System	TP527-536 2.1 VOC Complete™ Color Sealer System		TP520-526 Complete™ Sealer System
5103 Tint/PRIME® Primer/Surfacer			5103 Tint/PRIME® Primer/Surfacer

Flexible Substrates: Martin Senour (cont'd)

US National Rule 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	
Adhesion Promoter			
6249 National Rule Adhesion Promoter	6248 Low VOC Adhesion Promoter		6249 National Rule Adhesion Promoter
*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.			

Magnesium Substrates: Martin Senour

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	
Clearcoat			
TC751 Tec/BASE® High Performance Clearcoat			TC751 Tec/BASE® High Performance Clearcoat
Basecoat			
Tec/BASE® Basecoat with TH704®			Tec/BASE® Basecoat with TH704®
Surfacer			
TP570 Direct to Metal (DTM)			TP570 Direct to Metal (DTM)
TP520-526 Complete™ Sealer System			TP520-526 Complete™ Sealer System
Anti-Corrosion Primer			
TE504 Trio/Prime® LCF Etching Primer			TE504 Trio/Prime® LCF Etching Primer

Sherwin-Williams



4866114



4866104

Rigid Substrates (Steel and Aluminum): Sherwin-Williams

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
1100755 Elegance™ Clearcoat	1100755 Elegance™ Clearcoat	1100755 Elegance™ Clearcoat	1100755 Elegance™ Clearcoat
HPC15 HP Process™ Clearcoat with Air-Dry™ Technology	HPC21 Low VOC HP Process™ Clearcoat with Air-Dry™ Technology	HPC15 HP Process™ Clearcoat with Air-Dry™ Technology	HPC15 HP Process™ Clearcoat with Air-Dry™ Technology
CC939 Clearcoat	CC927 2.1 VOC Matte Clearcoat		CC939 Clearcoat
CC930 Clearcoat			CC930 Clearcoat
CC931 Clearcoat			CC931 Clearcoat
CC950 Clearcoat			CC950 Clearcoat
U9C420 Clearcoat		U9C420 Clearcoat	U9C420 Clearcoat
Basecoat			
ULTRA 7000® with UH904*			ULTRA 7000® with UH904*
ULTRA 9K® Waterborne Basecoat™	ULTRA 9K® Waterborne Basecoat™	ULTRA 9K® Waterborne Basecoat™	ULTRA 9K® Waterborne Basecoat™
* To Meet GMW15406 Specifications a hardener or activator must be added to the basecoat			
Surfacer / Sealer			
P30 SpectraPrime™ P30 SpectraSeal™	P27 2.1 VOC SpectraPrime™ P27 SpectraSeal™		P30 SpectraPrime™ P30 SpectraSeal™
S50 Series			S50 Series
S60 2K Series			S60 2K Series
P47 Color-Prime® Tintable Primer Surfacer			P47 Color-Prime® Tintable Primer Surfacer
# NP75 Direct to Metal (DTM) Primer Surfacer			# NP75 Direct to Metal (DTM) Primer Surfacer
U9PE130 Epoxy Primer		U9PE130 Epoxy Primer	U9PE130 Epoxy Primer

52 Globally Approved Refinish Materials

Rigid Substrates (Steel and Aluminum): Sherwin-Williams (cont'd)

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Anti-Corrosion Primer			
E2G970 Lead/Chrome Free Etching Primer	PE995 Corrosion Shield™ LCF Primer		E2G970 Lead/Chrome Free Etching Primer
# NP75 Direct to Metal (DTM) Primer Surfacer			# NP75 Direct to Metal (DTM) Primer Surfacer
PE995 Corrosion Shield™ can also be applied directly over aluminum LCF Primer			PE995 Corrosion Shield™ can also be applied directly over aluminum LCF Primer
U9PE130 Epoxy Primer		U9PE130 Epoxy Primer	U9PE130 Epoxy Primer
# Primer can be applied directly to aluminum.			

Flexible Substrates: Sherwin-Williams

US National Rule 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
HPC15 HP Process™ Clearcoat with Air-Dry™ Technology	HPC21 Low VOC HP Process™ Clearcoat with Air-Dry™ Technology		HPC15 HP Process™ Clearcoat with Air-Dry™ Technology
CC939 Clearcoat	CC927 2.1 VOC Matte Clearcoat		
1100755 Elegance™ Clearcoat	1100755 Elegance™ Clearcoat		1100755 Elegance™ Clearcoat
CC930 Clearcoat			CC930 Clearcoat
CC931 Clearcoat			CC931 Clearcoat
CC950 Clearcoat			CC950 Clearcoat
U9C420 Clearcoat		U9C420 Clearcoat	U9C420 Clearcoat
Basecoat			
ULTRA 7000® with UH904*			ULTRA 7000® with UH904*
ULTRA 9K® Waterborne Basecoat™	ULTRA 9K® Waterborne Basecoat™	ULTRA 9K® Waterborne Basecoat™	ULTRA 9K® Waterborne Basecoat™
Surfacer / Sealer			
P30 SpectraPrime™ P30 SpectraSeal™	P27 2.1 VOC SpectraPrime™ P27 SpectraSeal™		P30 SpectraPrime™ P30 SpectraSeal™
S50 Series			S50 Series
P47 Color-Prime® Tintable Primer Surfacer			P47 Color-Prime® Tintable Primer Surfacer
U9P131 HS Surfacer		U9P131 HS Surfacer	U9P131 HS Surfacer
Adhesion Promoter			
UPO 7229 National Rule Adhesion Promoter	UPO 7228 Low VOC Adhesion Promoter	UPO 7228 Low VOC Adhesion Promoter	UPO7229 Plastic Adhesion Promoter Clear
S60 2K Series			S60 2K Series
U9P65 Plastic Primer		U9P65 Plastic Primer	U9P65 Plastic Primer

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

Magnesium Substrates: Sherwin-Williams

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
CC939 Clearcoat			CC939 Clearcoat
Basecoat			
ULTRA 7000 with UH904®			ULTRA 7000 with UH904®
Surfacer / Sealer			
NP75 Direct to Metal (DTM) Primer Surfacer			NP75 Direct to Metal (DTM) Primer Surfacer
P30 SpectraSeal™			P30 SpectraSeal™
Anti-Corrosion Primer			
PE995 Corrosion Shield™ LCF Primer			PE995 Corrosion Shield™ LCF Primer

Valspar Automotive - DeBeer Refinish



4261059

Rigid Substrates (Steel and Aluminum): Valspar

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
8-514	80-121	8-514	8-514
Basecoat			
900+ series*	900+ series*	900+ series*	900+ series*
Surfacer / Sealer			
1-780	80-780	1-780	1-780
Anti-Corrosion Primer			
1-780**	80-780**	1-780**	1-780**

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.
** To meet GMW15406 Specification bare metal surfaces must be treated with a Pretreatment Wipe prior to application of primer

Flexible Substrates: Valspar

US National Rule Elastomeric Coating 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
8-514	80-121	8-514	8-514
Basecoat			
900+ series*	900+ series*	900+ series*	900+ series*
Surfacer / Sealer			
8-145	80-222/223	8-145	8-145

Flexible Substrates: Valspar (cont'd)

US National Rule Elastomeric Coating 7.0 lbs/gal, 840 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Anti-Corrosion Primer			
1-60	80-60	1-60	1-60
*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.			

Valspar - Octoral



OCTORAL

4261075

Rigid Substrates (Steel and Aluminum): Valspar

US National Rule 5.0 lbs/gal, 600 g/l BC/CC Composite	US SCAQMD Rule 1151 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
		C300 HS420 Speed Clear	C300 HS420 Speed Clear
Basecoat			
		Octobase Eco Plus System*	Octobase Eco Plus System*
Surfacer			
		PF 131 HS Surfacer	PF 131 HS Surfacer
Anti-Corrosion Primer			
		PE 130 Epoxy Primer**	PE 130 Epoxy Primer**

*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.

** To Meet GMW15406 Specification bare metal surfaces must be treated with a Pretreatment Wipe prior to application of primer

Flexible Substrates: Valspar – Octoral

US National Rule 7.0 lbs/gal, 840 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Clearcoat			
		C300 HS420 Speed Clear	C300 HS420 Speed Clear
Basecoat			
		Octobase Eco Plus System*	Octobase Eco Plus System*
Surfacer / Sealer			
		PF 131 HS Surfacer	PF 131 HS Surfacer

Flexible Substrates: Valspar – Octoral (cont'd)

US National Rule 7.0 lbs/gal, 840 g/l BC/CC Composite	CARB SCM for CA, OTC 3.5 lbs/gal, 420 g/l Basecoat 2.1 lbs/gal, 250 g/l Clearcoat	Europe 3.5 lbs/gal, 420 g/l Basecoat 3.5 lbs/gal, 420 g/l Clearcoat	Non-Regulated
Anti-Corrosion Primer			
		PA 65 1K Plastic Primer	PA 65 1K Plastic Primer
*To meet GMW15406 Specifications, a hardener or activator must be added to the basecoat.			