

Level setup

3090 No 291665 Date: 14.03.2022 14:51 Oper: Siphephile

Product:

Batch:

No	Function	Operator level
1	[I] Computer run	6
2	[J] Test run	6
3	[K] Setting run	6
4	[L] Standard run	6
11	Zero balance	6
12	Go to reference marks	6
13	Rotor at position 1	7
14	Go to drive out-position	7
15	Leave drive out-position	7
16	Go to rotor out-position	8
17	Leave rotor out-position	8
18	Clear memory	9
19	Wash	9
20	Batch	6
21	Machine No.	9
22	Date	9
23	Time	9
24	Missing punches	8
25	Punch no. to reject	8
26	Parameter list	6
27	Tighten dosing	6
28	Stop program	9
29	Formulations	6
30	Deactivated diagnoses	9
31	Checkmaster setup	7
32	Auto T-Limits	6
33	Delete batch?	9
34	Import batch	9
35	Export batch	9
36	Import product	9
37	Export product	9
38	Additional text	9
39	Drive	9
40	Delete product	9
41	Load formulation	6
42	Save formulation	6
43	Lubrication	6
44	Fill-O-matic	6
45	Rotor inching	6
46	Punch to punch	6
47	Timer	9
48	Untight rotor	7
49	Galenik	9
50	Remote	8
51	Local	9
52	Product Info	6
53	START	6
54	Copy data	9
55	Teach-in removal arm	6
56	Set outputs	6
57	WIP-CENTER	6
58	WIP Gun	6
59	Docking system	6
60	FTS	6
61	Backup disk	9
62	Accu-Check	6
63	calibrate\$Amplifier	8
64	Output A	6

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65	Output B	6
66	Output C	6
67	Output D	6
68	manual exhaust on	6
69	Start sample	6
70	Discard sample	6
71	Reset Magazine	6
72	Encoder adjustment	7
73	Continue sample	6
74	isulator spray gun	6
75	Change washing program	6
76	Save washing program	6
77	Pre-lube	6
78	isulator discharge valve	6
79	isulator deduster discharge valve	6
80	isulator Venturi	6
81	window seal	6
82	single tablet pressing	6
83	Drain pump	6
84	Save printer settings	9
85	Air Management	6
86	Filter: Wash Release	5
87	Filter: Maintenance Release	6
88	Filter: Quitt Error	6
89	Dryer	6
90	Sample Magazin	6
91	Filling station:	6
92	set-up mode air management?	6
93	air management switched off	6
94	Delete change protocol	9
95	Change diagnosis filter	6
96	acknowledge of diagnosis	6
97	pneumatic compression roller shift	8
98	Report press ready for production?	6
99	Filter On/Off	6
100	Get 2-layer sample	6
101	Toggel Deduster/Gratex	6
102	Print	9
103	Teleservice	9

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No	Parameter	Operator level
001	Tablets/h x1000	6
002	Rotor speed rpm	6
003	Fill-o-matic speed rpm	6
004	Permiss.punch load kN	6
005	Main compr.force MV kN	6
006	Tabl. filling depth mm	6
007	Main compr. f. MV max %	6
008	Main compr. force srel %	6
009	Main compr. f.srel max %	6
010	Ind. val. lim. upp. %	6
011	Ind. val. lim. low. %	6
012	Ind. val. lim. max%	6
013	Pre compr. force MV kN	6
014	Good production x1000	6
015	Bad production	6
018	Tabl. cyl. ht. main co. mm	6
019	Tabl. cyl. ht. pre co. mm	6
020	Penetr. main compr. mm	6
021	Penetr. pre compr. mm	6
022	Mean tabl. weight mg	6
032	Adjust on=1/2/3	7
033	Reject on=1/2/3/4/5	7
034	Gratex speed rpm	8
035	Tablet diameter mm	6
036	Oblong narrow side mm	6
037	Oblong long side mm	6
038	Tabl. Form: 1,2,3,4,5,8,9	6
039	Fill cam	6
041	Multi punch times	7
045	Punch stiffness top N	6
046	Punch stiffness bott. N	6
047	Lubri.cycle 1 lower s	6
048	Lubri. cycle 2 upper s	6
050	Main motor curr. max A	8
051	FOM motor curr. max A	8
052	Permitted bad tablets	8
053	Same punch bad	8
054	Per no. of tablets	9
057	Statistic no. of tabl.	6
058	Press. force. mov. av. no.	6
059	Filling depth regulat. no.	6
060	Pre compr. f. MV max %	6
061	Pre compr. f. top max %	6
062	Pre compr. f. bot. max %	6
064	Start relief mm	6
065	Punch check %	9
066	No. of punches rotor	6
067	Double layer on=1/2	6
068	Discharge gate delay s	6
069	Fill-o-matic pre-run s	6
070	Fill-o-matic post-run s	6
079	Memory cycle x1000	6
081	Adjustment delay s	7
083	Reject delay °	9
084	Main motor temperature °C	6
085	Fillomatic on=1	6
086	Feeding level w.time s	6
087	FOM off dur. 2-lay. samp.	6

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No	Parameter	Operator level
089	Running time meter h	8
090	Id.-No. upper punch	9
091	Id.-No. lower punch	9
092	Eject force max N	6
163	Gratex post-run s	9
164	Nozzle cycle s	6
165	Deduster on 0/1	9
169	2-L. no.for sample	6
170	Rej. Gate control off	7
174	Discharge gate Reject	7