

NEW PART INFORMATION

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TRADING FOR

LOCAL CUSTOMER

OVERSEA CUSTOMER

BOI

PARTY SYSTEM		DOC NO.	ISSUE DATE		28-Oct-16	
16949 <input type="checkbox"/> ISO/QS9000		SALES STAFF	RUNGITP	APPROVE	GL:	MGR:
THAI MIYAGAWA		CUSTOMER CODE	C239	MODEL NAME	MAZDA	LIFE 5 years
1ED-2 462A-334-00		Q'ty/ MONTH (Pcs)	SPARE PART	Q'ty/ UNIT (Pcs)	1	SOP. 1 DEC'16
NAME SHEET, UPPER PATCH		Packing. 9 for order.		Drawing.		Quality.
PART COLOR	BLACK	Packing Condition	<input type="checkbox"/> Corrugate Box	<input type="checkbox"/> Production DWG.	<input type="checkbox"/> Supplier Quality Manual	
PART SIZE	TO. 35x9x9	Q'ty/Sheet	<input type="checkbox"/> Plastic Box	<input type="checkbox"/> CAD. DWG.	<input type="checkbox"/> Customer Tolerance Standard	
PART APPLICATION	AIR DUCT	Q'ty/Pack	<input type="checkbox"/> Carton Box	<input type="checkbox"/> Not Have (Our Design)	<input checked="" type="checkbox"/> NMTH. Tolerance	
MATERIAL SPEC.	SN20B		<input checked="" type="checkbox"/> NMTH Design	<input type="checkbox"/> Sample Part	<input type="checkbox"/> Performance Test Standard	
ADHESIVE SPEC.	VR5321	Target Price	<input type="checkbox"/> Cust. Box	<input checked="" type="checkbox"/> Other	<input type="checkbox"/> SOC Test Standard	
CUTTING CONDITION	<input checked="" type="checkbox"/> HALF CUT <input type="checkbox"/> FULL TAB <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	Baht/Pcs.	<input type="checkbox"/> Other	<input type="checkbox"/> PPAP Level		
Tooling Asset	<input type="checkbox"/> Customer <input type="checkbox"/> NMTH	<input type="checkbox"/> Other				
GAC Code	Product	Note :				
Approved	349ZC					

ISSUE DATE	REQUEST ITEMS	DWG Rev.	Approve (GL)	DUE DATE	RECEIVE	FINISH DATE	Free	Accounting
28 Oct 16	QUOTATION			31 Oct 16				
28 Oct 16	SAMPLE FOR TRIAL 400 PCS. + INS. (Have PO)			2 Nov 16		Cancel		
2/11/16	Quotation			4/11/16	2/11/16	2/11/16 Phom		3/11/16
"	Sample + Ins. = 20 PCS			4/11/16				3/11/16
4/11/16	Sample for trial 400 pcs + Ins. (Free) Urgent			7/11/16				4/11/16
9 Nov 16	Sample for trial 400 pcs + Ins (Have PO) Urgent			10 Nov 16		10/11/16		
"	Change Mat HN606B			9/11/16				
"	Change Size TO. 35x9x9			9/11/16				
10/11/16	Sample + Ins. = 20 PCS (Free)			10/11/16		10/11/16		
14/11/16	Quotation + Case study			14/11/16				
	- HN606B + No 312M			14/11/16		14/12/16		
	- Sample for trial 400 + 20 pcs. (Free) Urgent			14/11/16				
	* 400 pcs + 20 pcs							

NOTE: New mat SN20B (TO. 35) size m2 VR5321 Mat N9195B Common Worn 2/11/16.
 5B = use WP (200 4/11/16) / VR-5321 use WP/PD 50 and 4/11/16 R-HN606B = use WP (200 9/11/16)

18/08/16

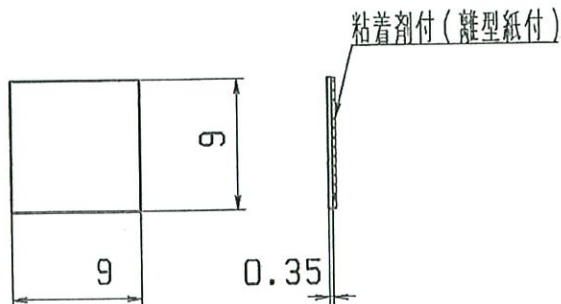
FM-MK/NP-001 Rev.17

SALES REQUEST RECORD

SECTION	DOCUMENT-STD.	RECORD.		REMARK
		DOCUMENT NO.	INCHARGE	
PC	ITEM CODE	change Mat and Item code		4/11/16
				9/11/16
PE	QUOTATION(SUPPLIER)	<input type="checkbox"/> BOI	<input type="checkbox"/> NON BOI	Current Mat SN 20 B 15090 9/21/16
	DRAWING			
	MFG.COST	C239-16-017 (Rev.007) Phymd 2/11/16		
	WI No.	716-11-013		
	DIE & TOOLING			
	FEASIBILITY	Process	<input type="checkbox"/> FEASIBLE <input type="checkbox"/> NOT FEASIBLE ; AND No. _____	
	FEASIBILITY	Material	<input type="checkbox"/> FEASIBLE <input type="checkbox"/> NOT FEASIBLE ; AND No. _____	
	Other			
QA	MATERIAL Std/REPORT			
	INSPECTION Std/REPORT	IS-QA/C239-107 Rev.00 4/11/16		Nm/C
	SAMPLE FOR cpk	<input type="checkbox"/> NO	<input type="checkbox"/> YES Q'ty 30 Pcs.	
	OTHER			
BS	TRADING PARTS EXPORT	ACKNOWLEDGE BY..... DATE		
NOTE				

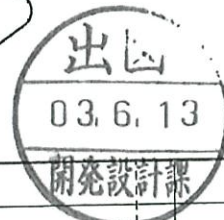
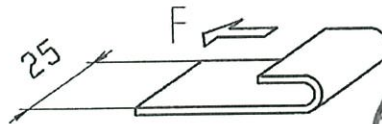
APPROVE BY.....*00Jm*.....

25 JUN 2003



仕 様

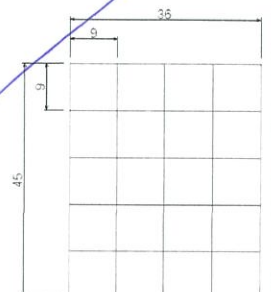
1. 材質: フェルト (金井重要工業ノーブン431) 相当
両面テープ (日東VR5321) 相当
2. 色 : 黒
3. 片面に粘着剤付 (離型紙付)
4. 離型紙は ハーフカットでシート納入のこと
5. 接着力: F方向に引張り、はがれ力4.9N以上
あるいは材破のこと。



DWG-FE-J48-09 (00)		底技58-965		02.06.12	新 設	本田
NO. (REV. NO.)		年 月 日 (DATE)		ON/OFF	改 正 号	訂 正 者 (BY)
材質 (MATL)	重量 (WT)	板厚 (THK)		Mazda Motor Corporation		
	Kg	mm		CCS		
存続 (DATE)	尺 度 (SCALE)	図 示 部 品 番 号 (PRO. DWO. NO.)		図 示 部 品 番 号 (PRO. PART. NO.)		
'03.06.12	2 : 1	図 示 部 品 番 号 (PRO. DWO. NO.)		図 示 部 品 番 号 (PRO. PART. NO.)		
部 長 課 長 検 図 設 計 製 図	名 称		SEET, UPPER PATCH			
宮 川 化 成 工 業 株 式 会 社	名 称 (NAME)		1ED-2 462A-334-00			
宮 川 化 成 工 業 株 式 会 社		図 面 番 号 (DWO. NO.)		部 品 番 号 (PART. NO.)		

Nitto	CUSTOMER NAME : SRITHAI MIYAGAWA	<input checked="" type="checkbox"/> MFG Cost	<input type="checkbox"/> Sample
	CUSTOMER CODE : C239	<input type="checkbox"/> Study MFG Cost	<input type="checkbox"/> MASS Production(New part)
PROCESS&BOM	MODEL NAME : MAZDA	<input type="checkbox"/> Temporary	<input type="checkbox"/> MASS Production(ECR)
	PART NUMBER : 1ED-2 462A-334-00	Remark:	
	ECR NO : -		
	Qty'(Pcs/Month) : SPOT ORDER Pcs		

F/G		
↳ PA-011		1
↳ PR063 CUT 2 STEP	1.) HALF CUT L= 9 ± 1 MM. + FULL CUT AT 36MM. SIDE 1000 MM (108)	1
	2.) HALF CUT W= 9 ± 1MM. + FULL CUT AT 45MM., SIDE 145MM (15)	
↳ LA011 LAMINATE SIZE 145 x1000MM.		1620
↳ CT014 CUT SIZE 1000x145MM.		1
↳ Mat'l: N9195B (BK) T0.25X1000X50M.		344
↳ CT-031 : CUT W = 145 MM.		50
↳ MATL TAPE NO.VR5321 T0.15X1200X50M.		8



Level of recommend to MFG cost.									
<input checked="" type="checkbox"/> Level 0 Normal case „no need to recommend.									
<input type="checkbox"/> Level 1 Condition cannot follow requirement.									
<input type="checkbox"/> Level 2 Tolerance : Nesessery feedback to customer.Request ±[]mm	00	-	-	2532/16	NEW RELEASE	RAWEEPAT	04/11/2016		
<input type="checkbox"/> Level 3 Spacial tooling cost estimate Type[],Price[]	Rev.	Change no.	Dwg date.	Doc no.	History	Name	Date.		
		Ref.Detail.					Issue		

T16-11-011

BOM List

Exp Cls	30	MultiLevelExp	Item Cd	Item Desc	N9195B-0.4099	Item Desc	N9195B 0.40MMX9MMX9MM	BOM Type	00	ProductionBOM	Print	04/11/2016	Page	1			
Level	Item Cd/Desc	SEQ	DL Cd	Batch Size	Reject %	Effective Range	Function	Lot Value	Prod LT	Safety LT	Conv Unit	Prod Lot Qty	Material Supply	Yield Rate	Ctrl Cls	Lot Ctrl	Inspect Cls
		Lot Method		FPR Period							Order Approve Cls			Item Cls	Consumption		
0	N9195B-0.4099	1.000PCS	/	1.000PCS	0	01/10/2013	PACKING	- 31/12/2019	1	PCS	PCS	0.000	Without Auto-numbering(Any)	100.000	Seiban	Yes	NotInspect
	N9195B 0.40MMX9MMX9MM	999		NUMERICAL PRESS 60 TON	0	0.000			0.000	NotReceive							
1	W-PN9195B-0.4099	1.000PCS	/	1.000PCS	0	01/10/2013	PRESS 60 T (NO3)	- 31/12/2019	1	PCS	PCS	0.000	Without Auto-numbering(Any)	100.000	Seiban	Yes	NotInspect
	N9195B 0.40MMX9MMX9MM	999		LAMINATE MANUAL	0	0.000			0.000	NotReceive							
2	W-ELMN9195B-0.251451000	1.000SHT	/	1.620.000PCS	0	01/10/2013	ELAMM-E	- 31/12/2019	1	SHT	SHT	0.000	Without Auto-numbering(Any)	100.000	Seiban	Yes	NotInspect
	N9195BVR3321	999		ROLL CUT	0	0.000			0.000	NotReceive							
3	W-RGN9195B-0.251451000	1.000SHT	/	1.000SHT	0	01/10/2013	ROLL CUT	- 31/12/2019	1	SHT	SHT	0.000	Without Auto-numbering(Any)	100.000	Seiban	Yes	NotInspect
	N9195B 0.25MMX145MMX1000MM	999		ROLL CUT	0	0.000			0.000	NotReceive							
4	R-N9195B-0.25100050	1.000RL	/	344.000SHT	0	01/10/2013	Purchase	- 31/12/2019	1	RL	RL	0.000	Without Auto-numbering(Any)	100.000	Seiban	Yes	NotInspect
	N9195B 0.25MMX1000MMX50M	999		NUCY	0	0.000			0.000	NotReceive							
3	W-RCVVR3321-0.1514550	1.000RL	/	50.000SHT	0	01/10/2013	ROLL CUT	- 31/12/2019	1	RL	RL	0.000	Without Auto-numbering(Any)	100.000	Seiban	Yes	NotInspect
	VR-5321 0.15MMX145MMX50M	999		ROLL CUT	0	0.000			0.000	NotReceive							
4	R-VR5321	1.000RL	/	8.000RL	0	01/10/2013	Purchase	- 31/12/2019	1	RL	RL	0.000	Without Auto-numbering(Any)	100.000	Manual	Yes	BatchInspect
	VR-5321 1200MMX50MMEXT.CORE	999		No Vendor	0	1.000			0.000	NotReceive							

BOM SAMPLE 922075 4/11/16

Nitto	CUSTOMER NAME : SRITHAI MIYAGAWA	<input checked="" type="checkbox"/> MFG Cost	<input type="checkbox"/> Sample
	CUSTOMER CODE : C239	<input type="checkbox"/> Study MFG Cost	<input type="checkbox"/> MASS Production(New part)
PROCESS&BOM	MODEL NAME : MAZDA	<input type="checkbox"/> Temporary	<input type="checkbox"/> MASS Production(ECR)
	PART NUMBER : 1ED-2 462A-334-00	<u>Remark:</u>	
	ECR NO : -		
	Qty'(Pcs/Month) : SPOT ORDER Pcs		

F/G

↳ PA-011

1

↳ PR063 CUT 2 STEP 1.) HALF CUT L= 9 ± 1 MM. + FULL CUT AT 36MM. SIDE 1000 MM (108)

1

2.) HALF CUT W= 9 ± 1 MM. + FULL CUT AT 45MM.,SIDE 145MM (15)

↳ LA011 LAMINATE SIZE 145 x1000MM.

1620

↳ CT014 CUT SIZE 1000x145MM.

1

↳ Mat'l: HN606B (BK) T0.35X1000x50M.

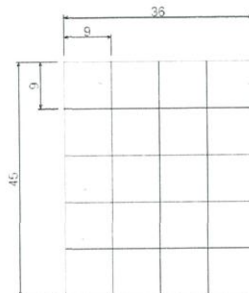
344

↳ CT-031 : CUT W = 145 MM.

50

↳ MAT'L TAPE NO.VR5321 T0.15X1200X50M.

8



Level of recommend to MFG cost.

<input checked="" type="checkbox"/> Level 0 Normal case ,no need to recommend.							
<input type="checkbox"/> Level 1 Condition cannot follow requirment.	01	-	-	2532/16	CHANGE MATERIAL HN606B	RAWEEPAT	09/11/2016
<input type="checkbox"/> Level 2 Tolerance : Nesessery feedback to customer.Request ±[]mm	00	-	-	2532/16	NEW RELEASE	RAWEEPAT	04/11/2016
<input type="checkbox"/> Level 3 Spacial tooling cost estimate Type[],Price[]	Rev.	Change no.	Dwg date.	Doc no.	History	Name	Date.
			Ref.Detail.				Issue

BOM List

Exp Cls	Level	Item Cd/Desc	Item Cd	Batch Size	Seq	DL Cd	Lot Method	FPR Period	Reject %	Effective Range	Lot Value	Prod LT	Safety LT	Convs Unit	Prod Lot Qty	Material Supply	LotNoNumberingPtn	Yield Rate	Ctrl Cls	Lot Ctrl	Inspect Cls
		30	MultiLevelExp	HN606B-0.35099	HN606B	0.35MMX9MMX9MM	0.35099	HN606B	0.35MMX9MMX9MM	Item Desc	HN606B	0.35MMX9MMX9MM	BOM Type	00	ProductionBOM						
		</																			

part. sample change Mat N9795B to Hn606B 9/17/16.

Nitto	CUSTOMER NAME : SRITHAI MIYAGAWA	<input checked="" type="checkbox"/> MFG Cost	<input type="checkbox"/> Sample
	CUSTOMER CODE : C239	<input type="checkbox"/> Study MFG Cost	<input type="checkbox"/> MASS Production(New part)
PROCESS&BOM	MODEL NAME : MAZDA	<input type="checkbox"/> Temporary	<input type="checkbox"/> MASS Production(ECR)
	PART NUMBER : 1ED-2 462A-334-00	<u>Remark:</u>	
	ECR NO : -		
	Qty'(Pcs/Month) : SPOT ORDER Pcs		

F/G

↳ PA-011

1

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2.) HALF CUT W= 9 ± 1 MM. + FULL CUT AT 45MM., SIDE 145MM (15)

↳ LA011 LAMINATE SIZE 145 x1000MM.

1620

↳ CT014 CUT SIZE 1000x145MM.

1

↳ Mat'l: HN606B (BK) T0.35X1000x50M.

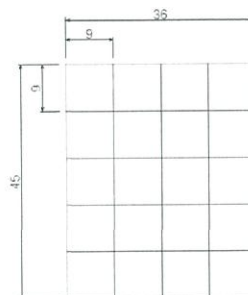
344

↳ CT-031 : CUT W = 145 MM.

50

↳ MAT'L TAPE NO.512M. T0.15X1200X50M.

8



Level of recommend to MFG cost.

<input checked="" type="checkbox"/> Level 0 Normal case ,no need to recommend.	02	-	-	2532/16	STUDY ADHESIVE NO.512M.	RAWEEPAT	14/11/2016
<input type="checkbox"/> Level 1 Condition cannot follow requirement.	01	-	-	2532/16	CHANGE MATERIAL HN606B	RAWEEPAT	09/11/2016
<input type="checkbox"/> Level 2 Tolerance : Nesessery feedback to customer.Request \pm []mm	00	-	-	2532/16	NEW RELEASE	RAWEEPAT	04/11/2016
<input type="checkbox"/> Level 3 Spacial tooling cost estimate Type[],Price[]	Rev.	Change no.	Dwg date.	Doc no.	History	Name	Date.
			Ref.Detail.				Issue