

1.3 F3:FLOW SETTING

The flow of the production order of each module line is decided.

PRDUCTION FLOW SETTING

	Advance	Reverse	UNIT	BLOCK	The size of fixed schedule
CPT	<input type="radio"/>	<input checked="" type="radio"/>	5	1	15
M/A	<input checked="" type="radio"/>	<input type="radio"/>	5	1	
M/C	<input checked="" type="radio"/>	<input type="radio"/>	5	1	
S/M SUB A&C	<input type="radio"/>	<input checked="" type="radio"/>	5	1	
S/M SUB B	<input type="radio"/>	<input checked="" type="radio"/>	5	3	

Example

← **Parts Flow**

Advance	001	002	003	004	005	006	007	008	009	010	011	012	013	014	015
Reverse	005	004	003	002	001	010	009	008	007	006	015	014	013	012	011

1
2
3

< Figure1・4・1 >

A Selection

select "Advance" or "Reverse"



△ B UNIT

It produces by "How many quantity" and quantity is input.

△ C BLOCK

It produces by "How many Unit" and quantity of Unit is input.

△ D The size of fixed schedule

"The size of fixed schedule" is decided by Q'ty of UNIT and BLOCK. When the Q'ty of the combination of UNIT and BLOCK and the Q'ty of "The size of fixed schedule" are different, the error message is displayed.

① OK

Used to OK button to fixe.

② CANCEL

Used to CANCEL button to interrupt processing.

③ MENU

Use the MENU button to return to the main menu.