## **■** Study Result No1 Paint Shop (C/T=1.25) 3) Process Route Flow PT & ED **Under Coat WBS** Oven Sealing SGC Oven **Body check Sur sand No.1 ED** sanding **Surface coat** Oven Sur sand No.2 **Top Coat No.1** Oven Inspection 2 Tone **Top Coat No.2** Oven **Spot Repair** LA Black & Wax Final inspection **PBS** UA **UC Spot Repair** Repaint **PBS**