PROCESS

PK	PROCESS_ID	int
	PROCESS_NAME	varchar(50)
	PROCESS_SEQ	char(10)

PLC_MASTER

PK	PLC_ID	int
FK1	PROCESS_ID	int
	PLC_NET	int
	PLC_NODE	int
	PLC_UNIT	int
	PC_WRITE_ADDRESS	int
	PLC_WRITE_ADDRESS	int
	INCOMING_FLAG	tinyint

RESULT

PK	TRAN_ID	int
U1	CODE_NO	varchar(20)
U1	MODEL_TYPE	varchar(10)
FK1,U1,I1	PROCESS_ID	int
	JUDGE_RESULT	char(2)
	JUDGE_WHEN	datetime
	SHOT_NO	varchar(5)
	PROCESS_CODE	varchar(10)
	PLC_ID	int