

## BATCH SUMMARY REPORT-BLISTER PACKING M/C

BATCH INFORMATION	
Batch Name:	Trial
Batch No:	11042018
Machine ID:	TR100LT
Total Batch Size :	0
Recipe Name/No:	New Rec
Batch Start Date & Time :	04/11/18 15:05:58
Batch Stop Date & Time :	04/11/18 15:07:32
Batch Started By :	imapg
Machine Speed (Min) :	0
Machine Speed (Max) :	0
Report Generated By :	imapg
Report Generated Date & Time :	11/04/18 15:10:40

BATCH PRODUCTION SUMMARY	
Good Blisters (A) :	0
Rejected Blisters (B) :	0
Total Blister Produce (A+B) :	0
Rejection (%) :	0.00

BASIC PARAMETERS		
PHASE	ENCODER ON PHASE	ENCODER OFF PHASE
PVC Draw	0	0
Web Lock	0	0
NFD / NFNF	0	0
Trim Draw	50	80
Perforation	0	0
Printer Up / Down	0	0
Printer Forward / Reverse	0	0
Web Crop	180	220

Correction Length	0
PRC Correction Length	0
Time For Sealing Rejection	0
No. Of Cycle Rejection Due To Base Splice	0
No. Of Cycle Rejection Due To Lidding Splice	0
No. Of Cycle Rejection Due To Microhole	0

Checked By :-

Approved By :-

Page 1 of 1

## BATCH SUMMARY REPORT-BLISTER PACKING M/C

No. Of Cycle Rejection Due To Bad Forming	0
No. Of Cycle Rejection Due To Bad Sealing	0
No. Of Cycle Rejection Due To Printing	0
Consecutive Error Of Base Splice For Machine Stop	0
Consecutive Error Of Lidding Splice For Machine Stop	5
Consecutive Error Of Microhole For Machine Stop	0
Consecutive Error Of Pharmacode For Machine Stop	0
Consecutive Error Of OCR / OCV For Machine Stop	5
Consecutive Error Of Camera For Machine Stop	0
Pre Heater Delay	0
Pharmacode Trigger	0

CHANGEPART PARAMETERS		
PHASE	ENCODER ON PHASE	ENCODER OFF PHASE
Plug Assists	0	0
Form Air	80	100
Pack Release - 1	0	0
Pack Release - 2	0	0
Rejection Phase	0	0
Pack Singling - 1	0	0
Pack Singling - 2	0	0
Pack Singling - 3	0	0
Pack Singling - 4	0	0
Pack Singling - 5	0	0

Base Film Type (0-PVC, 1-ALU, 2-PP, 3-TEST)	0
No. Of Cycle From Camera To Rejection Sensor	0
No. Of Cycle From Base Splice To Rejection Sensor	0
No. Of Cycle From Lidding Splice To Rejection Sensor	0
No. Of Cycle From Microhole To Rejection Sensor	0
No. Of Cycle From Platen To Rejection Sensor	0
No. Of Cycle From Sealing To Rejection Sensor	0
Rejection Verification Delay	0
Machine Stop Due To Cartoner	0
Blister Per Stroke	0
Web Length	0
PRC Length	0
Web Speed	0
Web Start Phase	0
Camera Trigger Phase	0

Checked By :-

Approved By :-

Page 1 of 1

## BATCH SUMMARY REPORT-BLISTER PACKING M/C

FEEDER PARAMETERS		
PHASE	ENCODER ON PHASE	ENCODER OFF PHASE
Feeder A1	0	0
Feeder A2	0	0
Feeder A3	0	0
Feeder A4	0	0
Feeder A5	0	0
Feeder B1	0	0
Feeder B2	0	0
Feeder B3	0	0
Feeder B4	0	0
Feeder B5	0	0

  

Pre Feeder Delay	0
Pneumatic Feeder Vibrator	0
Pneumatic Oscillation Feeder	0
Low Level In Hopper	0