

# AUDIT TRAIL REPORT (BATCH WISE)-BLISTER PACKING M/C

Batch Name. -	Trial	Batch Start Date & Time -	11/04/18 15:05:58
Batch No. -	11042018	Batch Stop Date & Time -	11/04/18 15:07:32
Machine ID -	TR100LT	Report Generated By -	Ima-Pg
Recipe Name/No -	New Rec	Report Generated Date & Time -	11/04/18 15:07:36

Date and Time	Identification	Description	Login
11/04/18 15:05:58	Batch Start/Stop	Change: (Batch Start)	imapg
11/04/18 15:06:11	(001) EMERGENCY STOP SWITCH PRESSED	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:20	MACHINE JOG/RUN MODE PRESSED(0-JOG,1-RUN)	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:20	FORMING ON/OFF(0-OFF,1-RUN)	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:21	SELAING ON/OFF(0-OFF,1-RUN)	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:22	TRIM BREAK ALARM ON/OFF(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:23	NEGATIVE ENCLOSURE VFD ON(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:23	CHAMBER LIGHT ON/OFF(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:28	TRIM DRAW ON PHASE	Change: Old: (0) New: (50)	imapg
11/04/18 15:06:30	TRIM DRAW OFF PHASE	Change: Old: (0) New: (80)	imapg
11/04/18 15:06:35	WEB CROP ON PHASE	Change: Old: (0) New: (180)	imapg
11/04/18 15:06:40	WEB CROP OFF PHASE	Change: Old: (0) New: (220)	imapg
11/04/18 15:06:42	CONSECUTIVE ERROR OF LIDDING SPLICE FOR M/C STOP	Change: Old: (0) New: (5)	imapg
11/04/18 15:06:44	CONSECUTIVE ERROR OF OCR/OCV FOR M/C STOP	Change: Old: (0) New: (5)	imapg
11/04/18 15:06:52	FORM AIR ON PHASE	Change: Old: (0) New: (80)	imapg
11/04/18 15:06:54	FORM AIR OFF PHASE	Change: Old: (0) New: (100)	imapg
11/04/18 15:06:58	UPPER PLATEN TEMPERATURE ON/OFF(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:58	LOWER PLATEN TEMPERATURE ON/OFF(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:59	SEALING TEMPERATURE ON/OFF(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 15:07:00	PERFORATION TEMPERATURE ON/OFF(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 15:07:04	SET UPPER PLATEN TEMPERATURE	Change: Old: (0) New: (100)	imapg
11/04/18 15:07:06	SET LOWER PLATEN TEMPERATURE	Change: Old: (0) New: (100)	imapg
11/04/18 15:07:10	SET SEALING TEMPERATURE	Change: Old: (0) New: (250)	imapg

Checked By : \_\_\_\_\_  
Date : \_\_\_\_\_

Approved By : \_\_\_\_\_  
Date : \_\_\_\_\_

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Recipe Name/No -	New Rec	Report Generated Date & Time -	11/04/18 15:07:36
Date and Time	Identification	Description	Login
11/04/18 15:07:14	SET PERFORATION TEMPERATURE	Change: Old: (0) New: (100)	imapg
11/04/18 15:07:19	SELAING ON/OFF(0-OFF,1-RUN)	Change: Old: (1) New: (0)	imapg
11/04/18 15:07:19	FORMING ON/OFF(0-OFF,1-RUN)	Change: Old: (1) New: (0)	imapg
11/04/18 15:07:20	MACHINE JOG/RUN MODE PRESSED(0-JOG,1-RUN)	Change: Old: (1) New: (0)	imapg
11/04/18 15:07:21	TRIM BREAK ALARM ON/OFF(0-OFF,1-ON)	Change: Old: (1) New: (0)	imapg
11/04/18 15:07:31	Batch Start/Stop	Change: (Batch Stop)	imapg

Checked By : \_\_\_\_\_  
Date : \_\_\_\_\_

Approved By : \_\_\_\_\_  
Date : \_\_\_\_\_