AUDIT TRAIL REPORT (TIME WISE)-BLISTER PACKING M/C

Machine ID -	TR100LT	Report Generated By - Ima-Pg
		Report Generated Date & Time - 11/04/18 15:11:07

Date and Time	Identification	Description	Login
11/04/18 14:54:16		System was started	0000
11/04/18 14:54:17	NEGATIVE ENCLOSURE VFD ON(0-OFF,1-ON)	Change: Old: (0) New: (1)	0000
11/04/18 14:54:24		User 'imapg - Ima-Pg' logged in	imapg
11/04/18 14:54:40	BATCH NAME CHANGED	Change: Old: () New: (Trial)	imapg
11/04/18 14:54:46	Batch Number	Change: (1)	imapg
11/04/18 14:54:52		Change: (1)	imapg
11/04/18 14:54:55	Batch Start/Stop	Change: (Batch Start)	imapg
11/04/18 14:55:17	FORMING ON/OFF(0-OFF,1-RUN)	Change: Old: (0) New: (1)	imapg
11/04/18 14:55:19	SELAING ON/OFF(0-OFF,1-RUN)	Change: Old: (0) New: (1)	imapg
11/04/18 14:55:20	CHAMBER LIGHT ON/OFF(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 14:55:22	MACHINE JOG/RUN MODE PRESSED(0-JOG,1-RUN)	Change: Old: (0) New: (1)	imapg
11/04/18 14:55:24	FORMING ON/OFF(0-OFF,1-RUN)	Change: Old: (1) New: (0)	imapg
11/04/18 14:55:25	SELAING ON/OFF(0-OFF,1-RUN)	Change: Old: (1) New: (0)	imapg
11/04/18 14:55:27	CHAMBER LIGHT ON/OFF(0-OFF,1-ON)	Change: Old: (1) New: (0)	imapg
11/04/18 14:55:28	NEGATIVE ENCLOSURE VFD ON(0-OFF,1-ON)	Change: Old: (1) New: (0)	imapg
11/04/18 14:55:29	MACHINE JOG/RUN MODE PRESSED(0-JOG,1-RUN)	Change: Old: (1) New: (0)	imapg
11/04/18 14:55:34	PERFORATION ON PHASE	Change: Old: (0) New: (10)	imapg
11/04/18 14:55:37	PERFORATION OFF PHASE	Change: Old: (0) New: (50)	imapg
11/04/18 14:55:44	NFD/NFNF ON PHASE	Change: Old: (0) New: (180)	imapg
11/04/18 14:55:48	NFD/NFNF OFF PHASE	Change: Old: (0) New: (210)	imapg
11/04/18 14:55:51	NO.OF CYCLE REJECTION DUE TO PRINTING	Change: Old: (0) New: (5)	imapg
11/04/18 14:55:58	FORM AIR ON PHASE	Change: Old: (0) New: (50)	imapg
11/04/18 14:56:01	FORM AIR OFF PHASE	Change: Old: (0) New: (180)	imapg

Checked By : _____
Date :   _____

Approved By : _____
Date :   _____

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AUDIT TRAIL REPORT (TIME WISE)-BLISTER PACKING M/C

Machine ID -	TR100LT		Report Generated By -	Ima-Pg
			Report Generated Date & Time -	11/04/18 15:11:07

Date and Time	Identification	Description	Login
11/04/18 14:56:14	JAM AT EXIT ON/OFF(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 14:56:15	PERFORATION ON/OFF(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 14:56:16	PRC ON/OFF(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 14:56:17	JAM AT EXIT ON/OFF(0-OFF,1-ON)	Change: Old: (1) New: (0)	imapg
11/04/18 14:56:18	PERFORATION ON/OFF(0-OFF,1-ON)	Change: Old: (1) New: (0)	imapg
11/04/18 14:56:19	PRC ON/OFF(0-OFF,1-ON)	Change: Old: (1) New: (0)	imapg
11/04/18 14:56:37		Recipe 'New Rec' has been created	imapg
11/04/18 14:56:40		Recipe values of 'New Rec' have been read	imapg
11/04/18 14:56:49		Recipe 'New Rec' has been executed	imapg
11/04/18 14:56:57	Batch Start/Stop	Change: (Batch Stop)	imapg
11/04/18 14:58:49		System was started	0000
11/04/18 14:59:17		User 'imapg - Ima-Pg' logged in	imapg
11/04/18 15:05:31		Project 'SHILPA_MEDICARE_NEW_1' reloaded	imapg
11/04/18 15:05:51	Batch Number	Change: (11042018)	imapg
11/04/18 15:05:56		Change: (1)	imapg
11/04/18 15:05:58	Batch Start/Stop	Change: (Batch Start)	imapg
11/04/18 15:06:11	(001) EMERGENCY STOP SWITCH PRESSED	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:20	MACHINE JOG/RUN MODE PRESSED(0-JOG,1-RUN)	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:20	FORMING ON/OFF(0-OFF,1-RUN)	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:21	SELAING ON/OFF(0-OFF,1-RUN)	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:22	TRIM BREAK ALARM ON/OFF(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:23	NEGATIVE ENCLOSURE VFD ON(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:23	CHAMBER LIGHT ON/OFF(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg

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Date : _____

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Date : _____

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AUDIT TRAIL REPORT (TIME WISE)-BLISTER PACKING M/C

Machine ID -	TR100LT		Report Generated By -	Ima-Pg
			Report Generated Date & Time -	11/04/18 15:11:07

Date and Time	Identification	Description	Login
11/04/18 15:06:28	TRIM DRAW ON PHASE	Change: Old: (0) New: (50)	imapg
11/04/18 15:06:30	TRIM DRAW OFF PHASE	Change: Old: (0) New: (80)	imapg
11/04/18 15:06:35	WEB CROP ON PHASE	Change: Old: (0) New: (180)	imapg
11/04/18 15:06:40	WEB CROP OFF PHASE	Change: Old: (0) New: (220)	imapg
11/04/18 15:06:42	CONSECUTIVE ERROR OF LIDDING SPLICE FOR M/C STO	Change: Old: (0) New: (5)	imapg
11/04/18 15:06:44	CONSECUTIVE ERROR OF OCR/OCV FOR M/C STOP	Change: Old: (0) New: (5)	imapg
11/04/18 15:06:52	FORM AIR ON PHASE	Change: Old: (0) New: (80)	imapg
11/04/18 15:06:54	FORM AIR OFF PHASE	Change: Old: (0) New: (100)	imapg
11/04/18 15:06:58	UPPER PLATEN TEMPERATURE ON/OFF(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:59	LOWER PLATEN TEMPERATURE ON /OFF(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 15:06:59	SEALING TEMPERATURE ON/OFF(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 15:07:00	PERFORATION TEMPERATURE ON/OFF(0-OFF,1-ON)	Change: Old: (0) New: (1)	imapg
11/04/18 15:07:04	SET UPPER PLATEN TEMPERATURE	Change: Old: (0) New: (100)	imapg
11/04/18 15:07:06	SET LOWER PLATEN TEMPERATURE	Change: Old: (0) New: (100)	imapg
11/04/18 15:07:10	SET SEALING TEMPERATURE	Change: Old: (0) New: (250)	imapg
11/04/18 15:07:14	SET PERFORATION TEMPERATURE	Change: Old: (0) New: (100)	imapg
11/04/18 15:07:19	SELAING ON/OFF(0-OFF,1-RUN)	Change: Old: (1) New: (0)	imapg
11/04/18 15:07:19	FORMING ON/OFF(0-OFF,1-RUN)	Change: Old: (1) New: (0)	imapg
11/04/18 15:07:20	MACHINE JOG/RUN MODE PRESSED(0-JOG,1-RUN)	Change: Old: (1) New: (0)	imapg
11/04/18 15:07:21	TRIM BREAK ALARM ON/OFF(0-OFF,1-ON)	Change: Old: (1) New: (0)	imapg
11/04/18 15:07:31	Batch Start/Stop	Change: (Batch Stop)	imapg

Checked By : _____
Date :   _____

Approved By : _____
Date :   _____