An Analysis of a Complex Hydraulic System

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- ☐ Stakeholder Requirements
- Data Set Details
- Top Performing Models
- ☐ Summary and Recommendation
- Questions







Needs / Goals:

- Minimize repair costs
- Minimize equipment down-time
- Quickly troubleshoot
- Aid in preemptive maintenance

Metrics:

- High-accuracy
- Low false-negative probability





Data Set Details



• Source:

 UCI - Machine Learning Repository

• Characteristics:

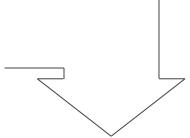
- o 2205 tests
- 60-second cycles
- o 17 different sensors

• Target Variables:

- Valve Condition
- Cooler Condition
- Internal Pump Leakage
- Hydraulic Pressure
- Stable Condition

Raw Data

cycle	1s	2 s	3s	 60s
first:	0	1	2	 59
second:	0	1	2	 59
last:	0	1	2	 59



Transformations

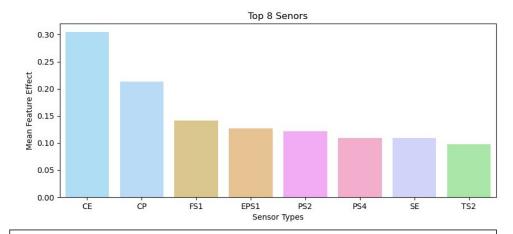
test	1s-60s	<<
first:	avg[0]	<<
second:	avg[1]	<<
		<<
last:	avg[-1]	<<

test	1s-20s	21s-40s	41s-60s	<<
first:	avg[0][0]	avg[0][1]	avg[0][2]	<<
second:	avg[1][0]	avg[1][1]	avg[1][2]	<<
•••				<<
last:	avg[-1][0]	avg[-1][1]	avg[-1][2]	<<





- Model Types:
 - XGBoost
 - KNN Accuracy
- Target Variable and Feature Pairings:
 - Cooler condition
 - Based on change between
 20-second intervals
 - Internal pump leakage
 - Based on average 20-second intervals



	Accuracy Score:	ROC-AUC Score:	F-1 Weighted Score:
Cooler_Condition_std_3rds	0.990937	0.999956	0.990955
Hydraulic_accumulator_bar_avg_3rds	0.987915	0.999648	0.987899
Internal_pump_leakage_avg_3rds	0.996979	1	0.996979
stable_flag_avg_3rds	0.996979	1	0.996979
Valve_Condition_avg_3rds	0.987915	0.999692	0.987896





- Recommendation:
 - Utilize an XGBoost model
 - Cooler condition
 - Internal pump leakage
- Benefits:
 - Save ~\$80k on repairs annually
 - Optimize workflow efficiency
- Next Steps:
 - Review other testing data
 - Collect real-world data
 - Improve model accordingly



Questions?

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