

# RBE 2002: Unified Robotics II Force Sensing

Prof. Putnam

#### Outline

- ✓ There are many ways to sense and measure forces
- ✓ We will examine one very popular and useful way –
  the Strain Gauge
- ✓ But before we do so, we need some grounding in the properties of materials as they react to the application of forces

#### **Robot News**

✓ "One component in this tactile capability is a strain gauge.", Marcus Maiwald



#### **Robot News**

✓ A new approach was taken to develop a unique simplified six-axis load cell. It consists of a prismatic section of material with semiconductor strain gauges attached around the circumference.



#### **Materials**

- ✓ What are robots made from?
- ✓ ...and why?



Common robot materials:

- •Aluminum
- Steel
- Polycarbonate
- •Wood!?







- ✓ To begin to answer 'Why?', we need to examine the properties of various materials
- ✓ Obvious considerations are:
  - Weight (really density)
  - Cost
  - Availability
  - Safety
  - Ease of machining
- ✓ Another big consideration is:
  - Will the material perform well?
  - It is this question we will now explore...

#### ✓ Tensile test machine

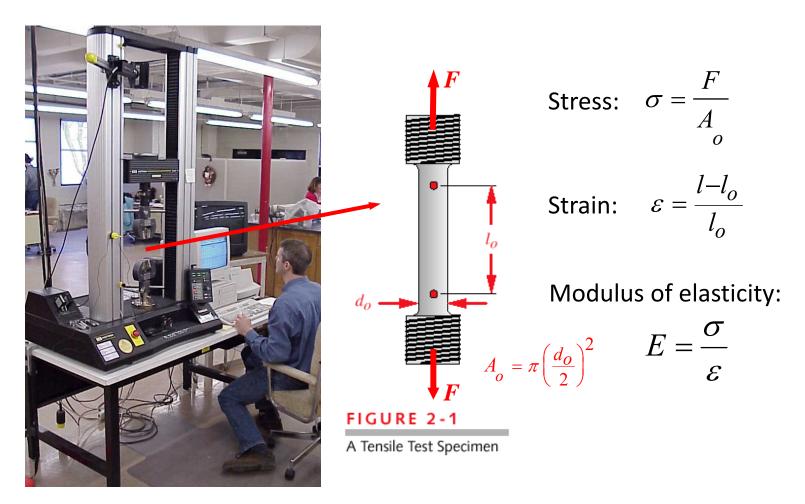
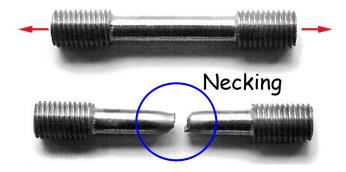


Photo courtesy of Instron, Corp.

#### ✓ Tensile Test



#### FIGURE 2-3

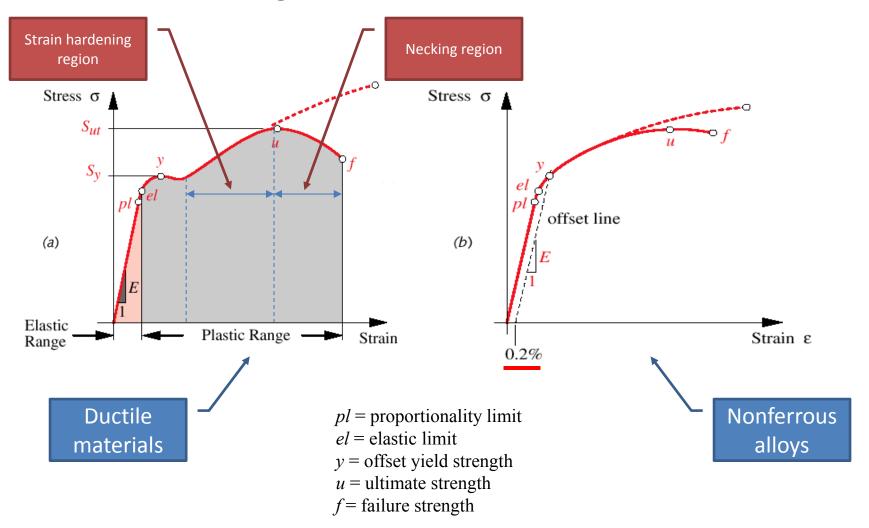
A Tensile Test Specimen of Mild, Ductile Steel After Fracture

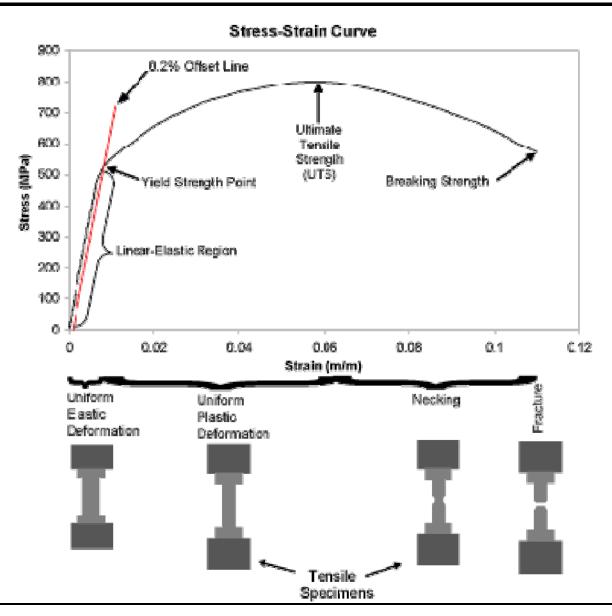


FIGURE 2-5

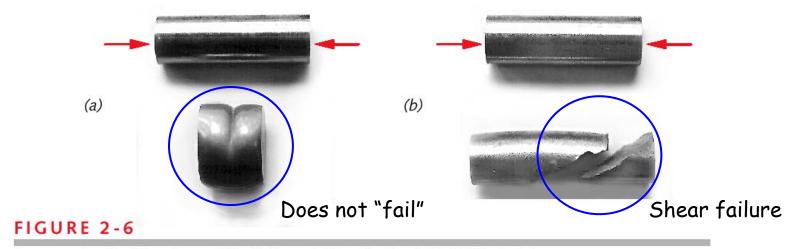
A Tensile Test Specimen of Brittle Cast Iron After Fracture

#### ✓ Stress-strain diagrams





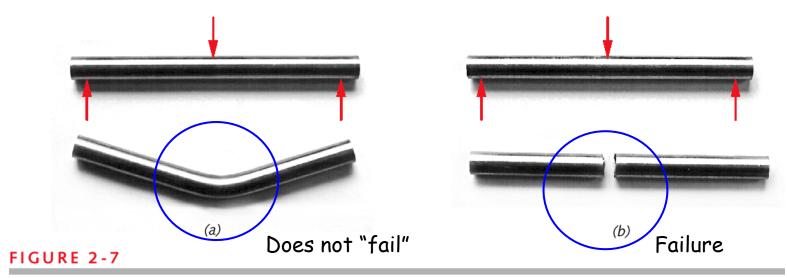
#### ✓ Compression Test



Compression Test Specimens After Failure (a) Ductile Steel (b) Brittle Cast Iron

Even materials: same behavior in tension and in compression.

#### ✓ Bending Test



Bending Test Specimens After Failure (a) Ductile Steel (b) Brittle Cast Iron

#### ✓ Torsion Test

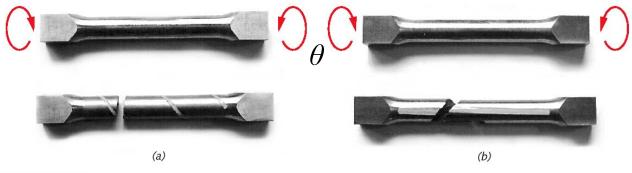


FIGURE 2-8

Torsion Test Specimens After Failure (a) Ductile Steel (b) Brittle Cast Iron

# Stress-strain relation (torsion): $\tau = \frac{Gr\theta}{I}$

#### Modulus of rigidity:

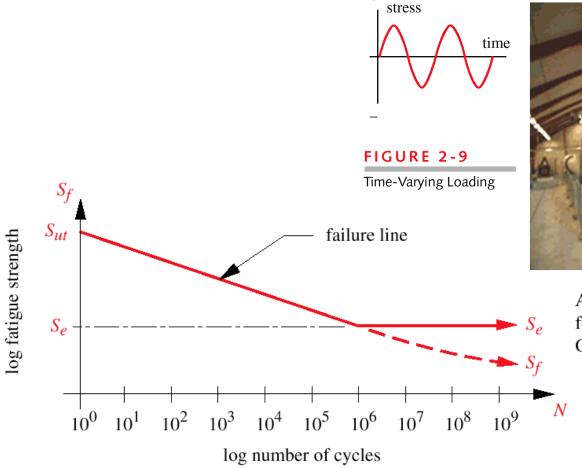
$$G = \frac{E}{2(1+\nu)}$$

#### Table 2-1

Poisson's Ratio v

Material	ν
Aluminum	0.34
Copper	0.35
Iron	0.28
Steel	0.28
Magnesium	0.33
Titanium	0.34

✓ Fatigue strength  $S_f$  and endurance limit  $S_e$ Testing of wind turbine blades

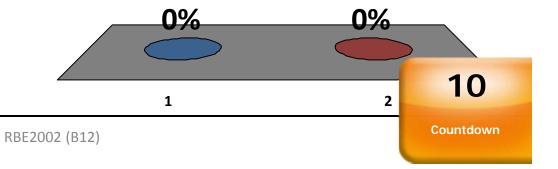


An endurance limit  $S_e$  exists for some ferrous metals and titanium alloys. Other materials show no endurance limit.

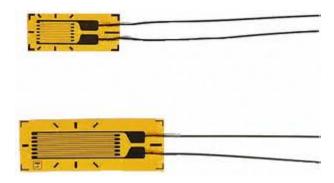
- ✓ Strain Gauges
  - What is a strain gauge and how does it work?
  - Properties
  - Parameters
- ✓ Measuring Strain
- ✓ Signal Conditioning
  - Wheatstone Bridge
  - Op Amps
  - Instrumentation Amplifiers

# Have you used a strain gauge before?

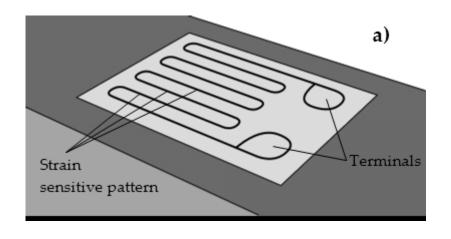
- 1. Yes
- 2. No

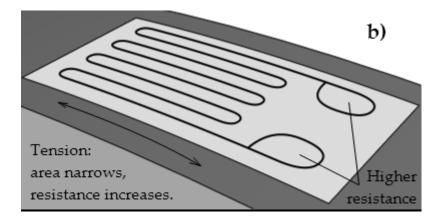


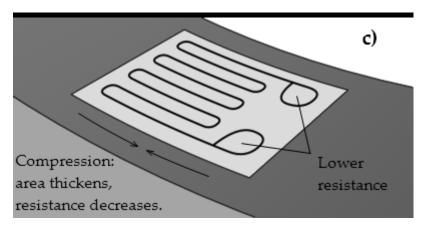
- ✓ What is a strain gauge and how does it work?
- ✓ As the name implies, it is a device used to measure strain
- ✓ Recall that strain is the change in length with respect to an initial reference length of a material that has a net force applied:  $\varepsilon = \Delta l/l_o = (l-l_o)/l_o$
- ✓ The strain gauge measures strain indirectly, by generating tiny changes in electrical resistance



#### ✓ How does it work?







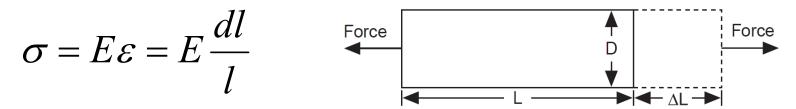
✓ The resistance of a wire is given as:

$$R = \rho \frac{l}{A}$$

✓ When the wire is stressed longitudinally:

$$dR = \frac{\rho}{A}dl - \frac{\rho l}{A^2}dA + \frac{l}{A}d\rho \rightarrow \frac{dR}{R} = \frac{dl}{l} - \frac{dA}{A} + \frac{d\rho}{\rho}$$

✓ The stress is given by:



where E = Young's Modulus

- ✓ We will bond the strain gauge to the material so that as the material is put into tension or compression, so is the strain gauge
- ✓ This means the strain in the gauge in the longitudinal direction is the same as the strain on the surface of the material in the same direction:  $\varepsilon_l = dl/l$

- ✓ Suppose we are using a circular cross-section wire
- ✓ The normal strain along the radial direction is given by:

$$\varepsilon_r = \frac{dr}{r} = -v\varepsilon_l = -v\frac{dl}{l}$$

where v = Poisson's Ratio

✓ The rate-of-change of the cross-sectional area goes
as twice the radial strain (when the strain is small)

$$\frac{dA}{A} = (1 + \varepsilon_r)^2 - 1 = 2\varepsilon_r + \varepsilon_r^2 \cong 2\varepsilon_r$$
$$= -2v\frac{dl}{l}$$

✓ The resistance change rate therefore becomes:

$$\frac{dR}{R} = \frac{dl}{l} - \frac{dA}{A} + \frac{d\rho}{\rho} = (1+2\nu)\frac{dl}{l} + \frac{d\rho}{\rho}$$
$$= (1+2\nu)\varepsilon_l + \frac{d\rho}{\rho}$$

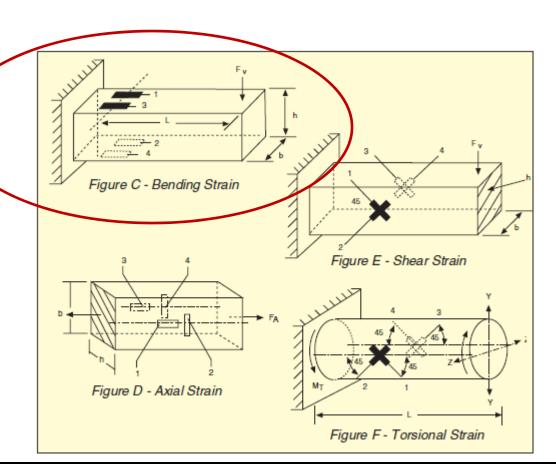
✓ The sensitivity of a strain gauge material, i.e., the rate-of-change in resistance given an applied strain is called the <u>Gauge Factor</u> and is given by:

$$GF = \frac{dR/R}{\varepsilon_l} = (1+2v) + \frac{d\rho/\rho}{\varepsilon_l}$$

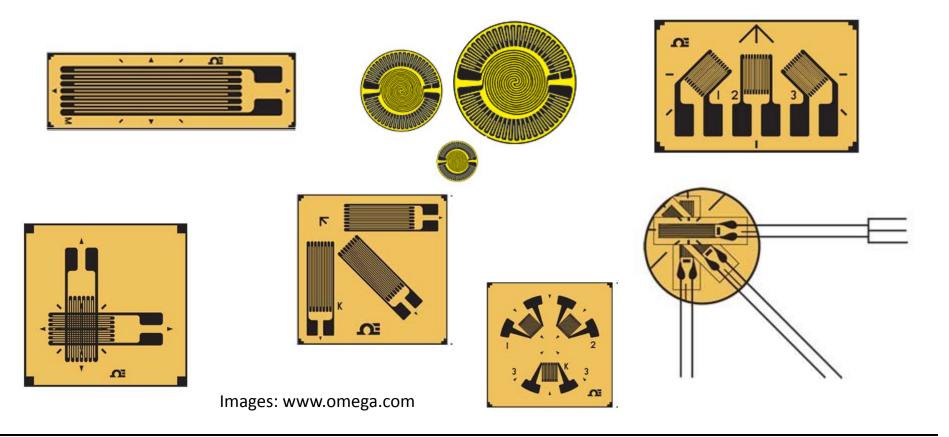
- ✓ This value is supplied by the strain gauge manufacturer and is usually in the range of 2 3
- ✓ Check with Joe St. Germaine for the GF value of the strain gauges you will be using in the upcoming strain gauge lab

- ✓ Strain Gauges
  - What is a strain gauge and how does it work?
  - Properties
  - Parameters
- ✓ Measuring Strain
- √ Signal Conditioning
  - Wheatstone Bridge
  - Op Amps
  - Instrumentation Amplifiers

- ✓ The figure below shows how strain gauges can be used to measure different kinds of strain:
  - Bending
  - Axial
  - Shear
  - Torsional
- ✓ The lab you will be doing is concerned with bending strain



✓ Different kinds of strain gauges are used depending on the type of strain you are trying to measure (and other considerations...)



✓ The strain gauges you will be using in the lab look something like this:

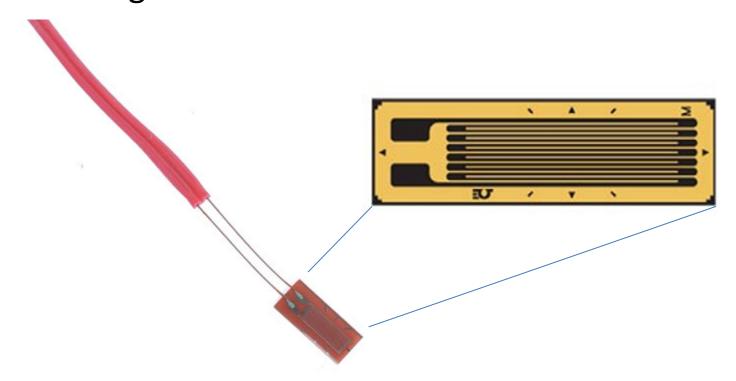
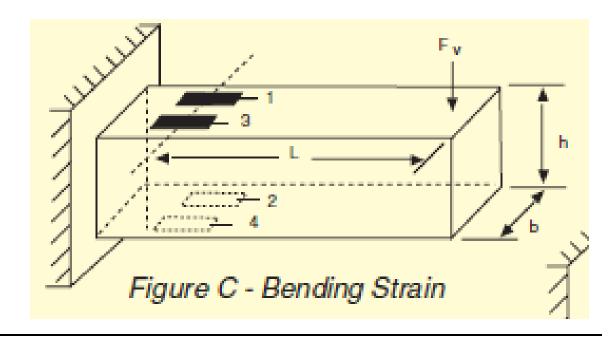
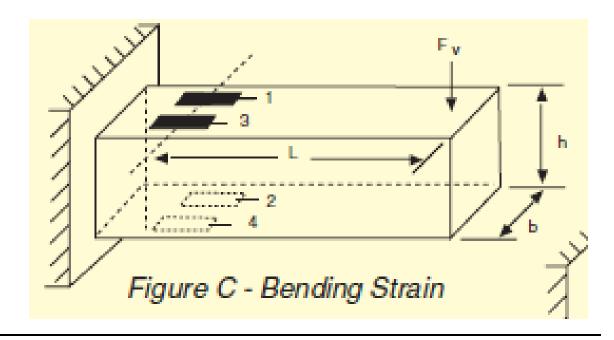


Image: www.omega.com

- ✓ You will be measuring bending strain using a cantilever beam
- ✓ Notice that the figure shows 4 strain gauges in use
- ✓ Why do that?



- ✓ The answer comes from what we are actually measuring with a strain gauge...
- ✓ ...which is resistance
- ✓ ...or more specifically, a <u>change</u> in resistance



- ✓ The amount of strain typically measured does not exceed a few millistrain, i.e.,  $\varepsilon \times 10^{-3}$
- ✓ Given the small amount of strain, this means you will be measuring a small change in the resistance of the strain gauge

- ✓ Example: Suppose your strain gauge has a GF = 2 and experiences a strain of:  $\varepsilon = 100 \times 10^{-6} = 0.1 \times 10^{-3}$
- ✓ This means that the change in resistance will be:

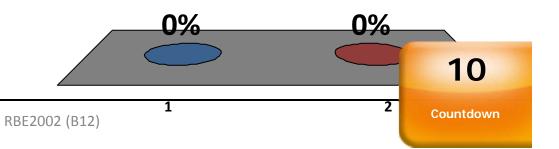
$$2(100\times10^{-6}) = 0.02\%$$

or, for a 350  $\Omega$  strain gauge, a change of 0.07  $\Omega$ 

- $\checkmark$  A change in resistance of  $0.07~\Omega$  is very small!
- ✓ Your typical ohmmeter will not measure changes in resistance that are this small
- ✓ Special methods are needed...
- ✓ Thankfully, a simple circuit makes it easy to measure very small changes in resistance
- ✓ It's called a Wheatstone Bridge

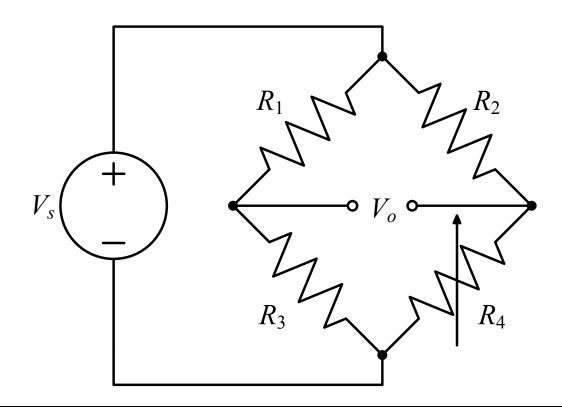
## Have you used a Wheatstone Bridge before?

- 1. Yes
- 2. No



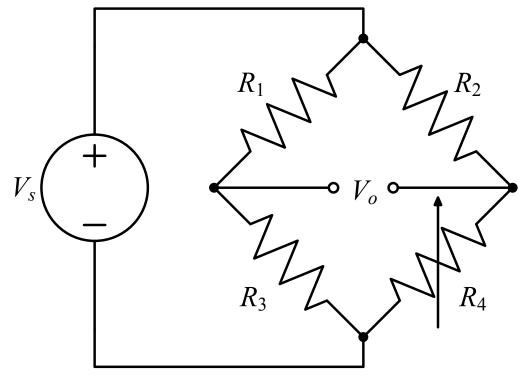
# Wheatstone Bridge

✓ When the four resistances  $R_1$ ,  $R_2$ ,  $R_3$ , and  $R_4$  are all equal, the voltage  $V_o$  will be zero



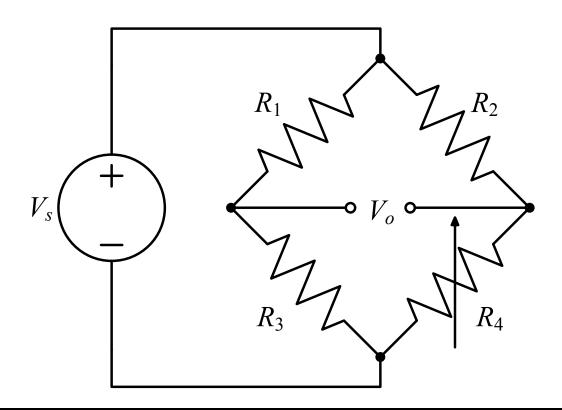
# Wheatstone Bridge

- ✓ If the bridge becomes unbalanced, for example because  $R_4$  has a different value from  $R_1$ ,  $R_2$ , and  $R_3$ , then  $V_o$  is non-zero
- $\checkmark$  We can easily relate  $V_o$  to  $R_4$  (and  $R_1$ ,  $R_2$ ,  $R_3$  and  $V_S$ )



# Wheatstone Bridge

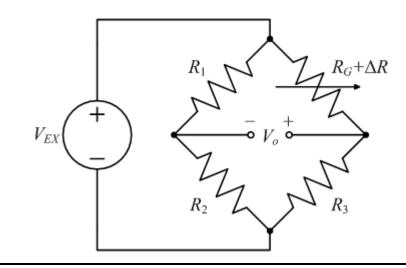
- ✓ We know that the change in  $R_4$  will be small
- ✓ It turns out that  $V_o$  will also be small, but we can easily deal with that...



### Wheatstone Bridge

- ✓ Let's assume that  $R_1$ ,  $R_2$ , and  $R_3$ , are all equal to  $R_G$  and that the remaining resistor in the circuit is a strain gauge with an nominal value also equal to  $R_G$
- ✓ The relationship between the output voltage  $V_o$  and the excitation voltage  $V_{EX}$  is given by:

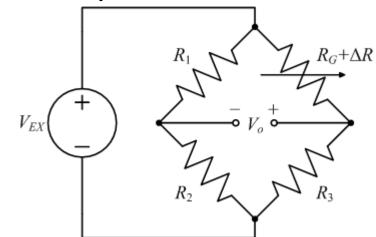
$$\frac{V_o}{V_{EX}} = -\frac{GF \cdot \varepsilon}{4} \left[ \frac{1}{1 + GF \cdot \frac{\varepsilon}{2}} \right]$$



# Wheatstone Bridge

- ✓ Going back to our earlier example, suppose that  $V_{EX} = 12 \text{V}$  and that we again have:  $\varepsilon = 100 \times 10^{-6}$
- ✓ This results in an output voltage  $V_o = 0.007199~\mathrm{V} \mathrm{V}$  which is pretty small
- ✓ We know that we can use an op-amp to boost this up to a usable range, but it would be better if we had a larger signal to work with in the first place

$$\frac{V_o}{V_{EX}} = -\frac{GF \cdot \varepsilon}{4} \left[ \frac{1}{1 + GF \cdot \frac{\varepsilon}{2}} \right]$$



#### Other Considerations

- ✓ Before we look at ways to boost up the signal, there are also other problems to consider
- ✓ One problem has to do with the resistance of the leads used to connect the strain gauges to the measurement equipment
- ✓ If the leads are long and thin (which they may well be) that can add a lot of resistance to the legs of the bridge
- ✓ I'll leave it to you to research ways to deal with this...

#### Other Considerations

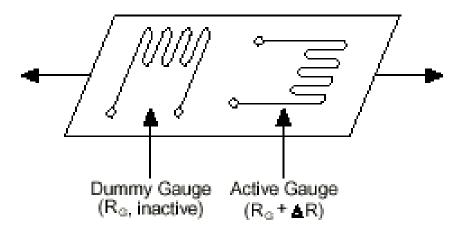
- ✓ Another consideration comes from the fact that we are bonding the strain gauge to some other material
- ✓ We need to deal with the fact that various materials have different coefficients of thermal expansion
- ✓ If the strain gauge and the material it is bonded to experience a temperature change and have different coefficients of thermal expansion then they will grow (or shrink) at different rates
- ✓ This will apply stress to the strain gauge and affect your results
- ✓ For this reason strain gauges are made for bonding to specific materials...

#### Other Considerations

- ✓ Another big problem has to do with the temperature coefficient of resistivity
- ✓ The issue here is that the resistance of the materials making up our Wheatstone Bridge are temperature sensitive
- ✓ Depending on how the bridge is constructed the various resistors may be at different locations and therefore at different temperatures!
- ✓ How do we deal with this?

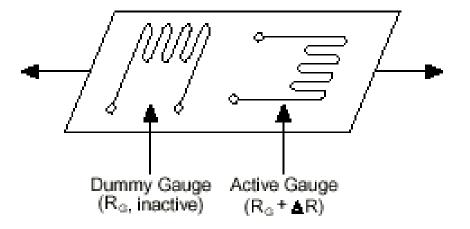
### **Temperature Compensation**

- ✓ One way to deal with the temperature problem is to replace one of the bridge resistors with a dummy strain gauge (it must be in the same vertical leg of the Wheatstone bridge for this to work)
- ✓ The dummy gauge is placed at right angles to the active gauge at the same location



### **Temperature Compensation**

- ✓ By placing the dummy gauge at right angles there is little effect from the strain
- ✓ The temperatures of the gauges will (presumably) be the same though, so the effects of temperature changes are minimized



# Half-Bridge Configuration

- ✓ But if you're going to all the work of placing another strain gauge on the material, why not use it to measure strain (as well as compensating for temperature differences)?
- ✓ Doing this is called a half-bridge configuration [Using a single strain gauge is therefore called a quarter-bridge configuration]

# Half-Bridge Configuration

- ✓ Here we see that the 2<sup>nd</sup> strain gauge has been placed on the bottom of a cantilever so one strain gauge is in tension and the other is in compression
- ✓ It (the 2<sup>nd</sup> strain gauge) can still do temperature compensation, but in this case (because it is aligned with the strain) it also increases the signal output

✓ OK – so if we can do this on the right-hand side of the bridge...

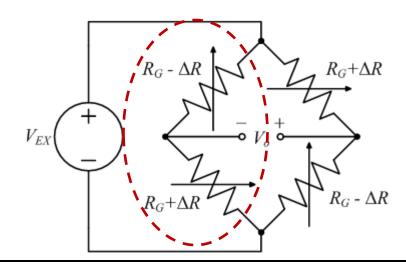
$$\frac{V_o}{V_{EX}} = -\frac{GF \cdot \varepsilon}{2}$$
Gauge in tension (R<sub>G</sub> + \Delta R)
Gauge in compression (R<sub>G</sub> - \Delta R)

Gauge in compression (R<sub>G</sub> - \Delta R)

# **Full-Bridge Configuration**

- ✓ Suppose we place two additional strain gauges on the top and bottom of the cantilever bar
- ✓ We still have temperature compensation, but now the signal output is 4 times that of the original quarter-bridge configuration

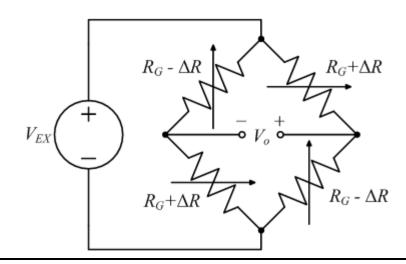
$$\frac{V_o}{V_{EX}} = -\mathbf{GF} \cdot \boldsymbol{\varepsilon}$$



# **Full-Bridge Configuration**

- ✓ As a result, we don't have to crank up the gain so high on the op-amp to get a usable signal
- ✓ What we have done is increase the signal-to-noise ratio (SNR) by a factor of 4
- ✓ This is always a good thing to do if possible!

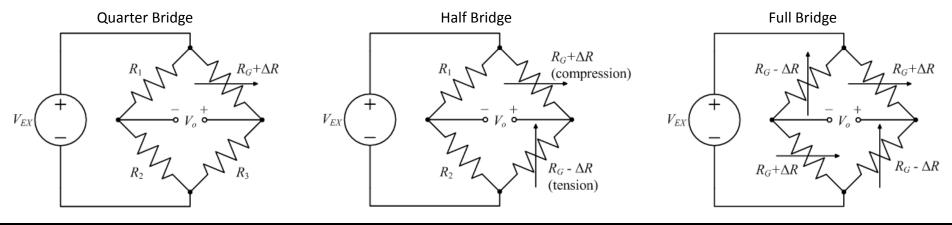
$$\frac{V_o}{V_{EX}} = -\mathbf{GF} \cdot \boldsymbol{\varepsilon}$$



# **Comparison Summary**

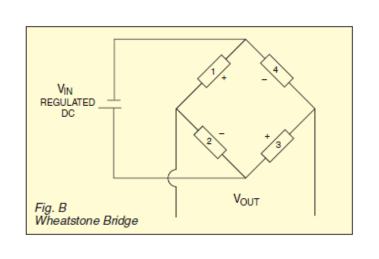
#### ✓ Let's compare what we have so far

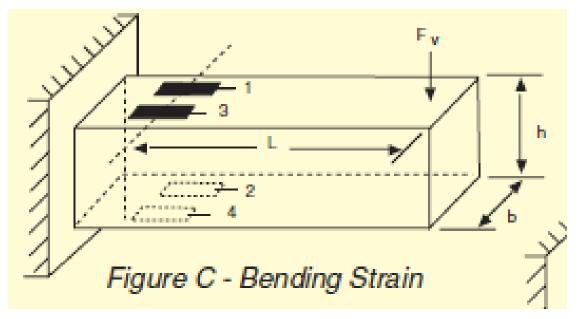
Туре	Output	Temp Comp.
Quarter Bridge	$\frac{V_o}{V_{EX}} = -\frac{GF \cdot \varepsilon}{4} \left[ \frac{1}{1 + GF \cdot \frac{\varepsilon}{2}} \right]$	No
Half Bridge	$\frac{V_o}{V_{EX}} = -\frac{GF \cdot \varepsilon}{2}$	Yes
Full Bridge	$\frac{V_o}{V_{EX}} = -GF \cdot \varepsilon$	Yes



### Measuring Strain

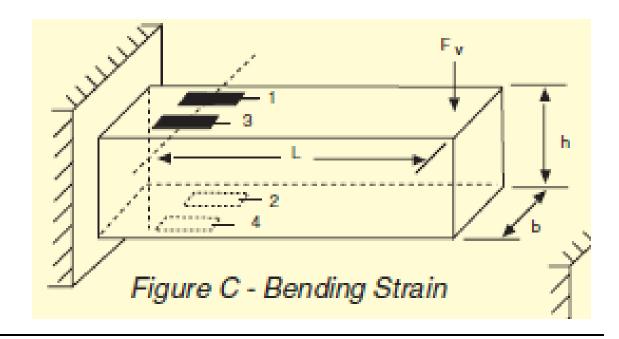
- ✓ So now we see why there were four strain gauges shown in Figure C below they are assuming a full-bridge configuration
- ✓ Let's now examine this in a little more detail...





# Measuring Strain In A Cantilever Bar

- ✓ Do the dimensions of the cantilever bar and the location of the strain gauges on the bar matter?
- ✓ If we measure the strain can we figure out what the applied force  $F_v$  is?
- ✓ The answers are Yes and Yes



### Measuring Strain In A Cantilever Bar

✓ Bending strain is equal to the bending or moment stress  $(O_B)$  divided by Young's Modulus of Elasticity (a property of the cantilever bar material)

$$\varepsilon_B = \frac{O_B}{E}$$

✓ The moment stress is equal to the bending moment  $(F_v \times L)$  divided by the sectional modulus (Z) – which is a property of the cross-sectional configuration of the cantilever bar

$$O_B = \frac{M_B}{Z} = \frac{F_v L}{Z}$$

# Measuring Strain In A Cantilever Bar

✓ For rectangles only, the sectional modulus is given by:

 $Z = \frac{bh^2}{6}$ 

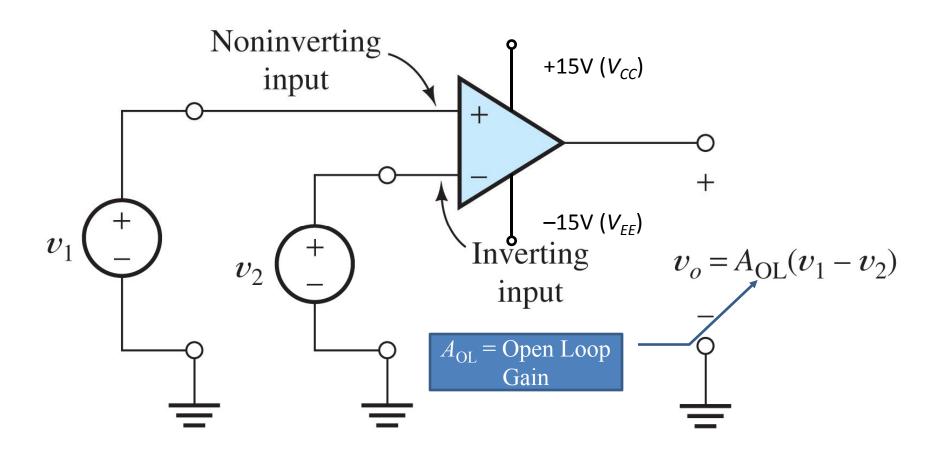
✓ We can now combine these to produce an equation for the applied force  $F_v$  in terms of the dimensions of the cantilever bar (b, h), the position of the strain gauges along the bar (L), the measured bending strain  $(\varepsilon_B)$ , and the material properties of the bar (E)

$$F_{v} = E\varepsilon_{B} \frac{Z}{L} = E\varepsilon_{B} \frac{bh^{2}/6}{L}$$

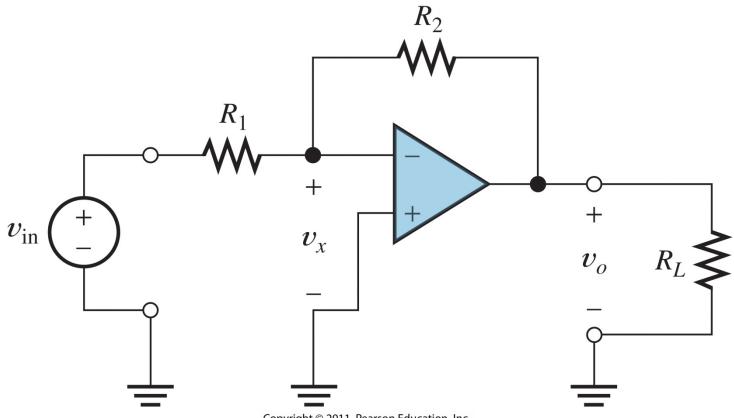
### Measuring Strain

- ✓ Strain Gauges
  - What is a strain gauge and how does it work?
  - Properties
  - Parameters
- ✓ Measuring Strain
- ✓ Signal Conditioning
  - Op Amps
  - Wheatstone Bridge
  - Instrumentation Amplifiers

# The Op Amp



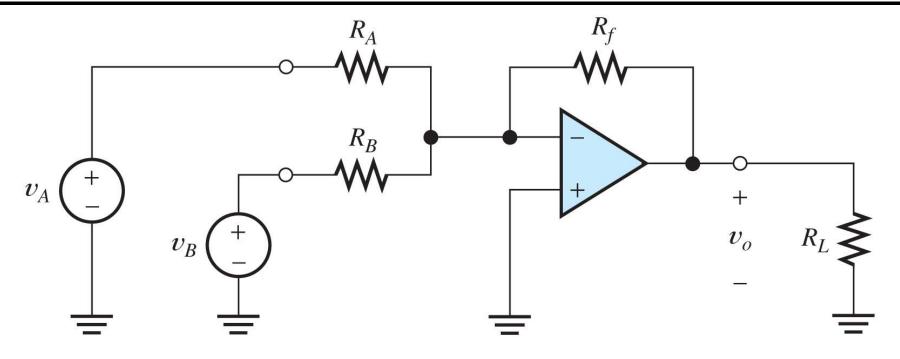
# **Inverting Amplifier**



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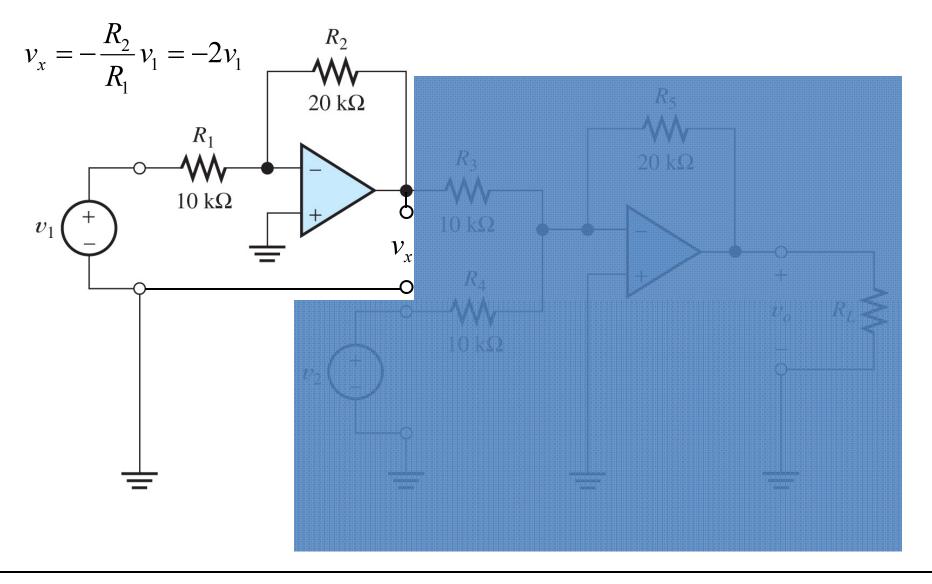
$$A_{v} = \frac{v_{o}}{v_{in}} = -\frac{R_{2}}{R_{1}}$$

# Example 1: Find $v_o$ in terms of $v_A$ and $v_B$

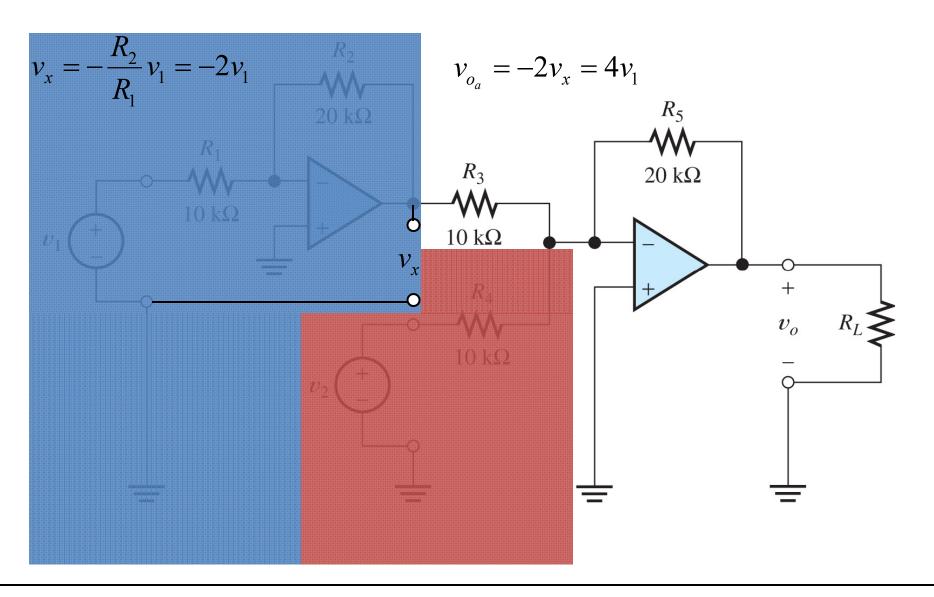


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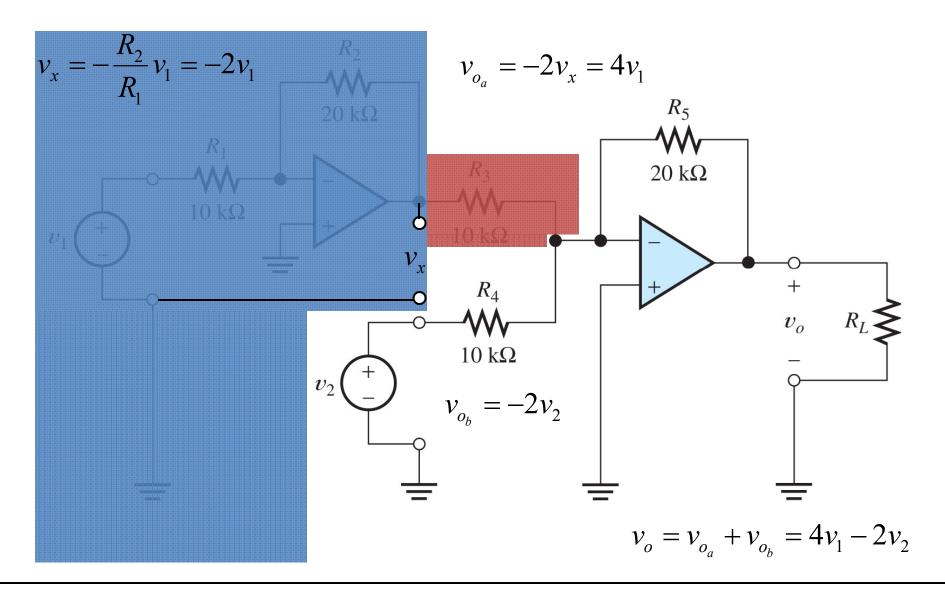
# Example 2 – A little more complicated...



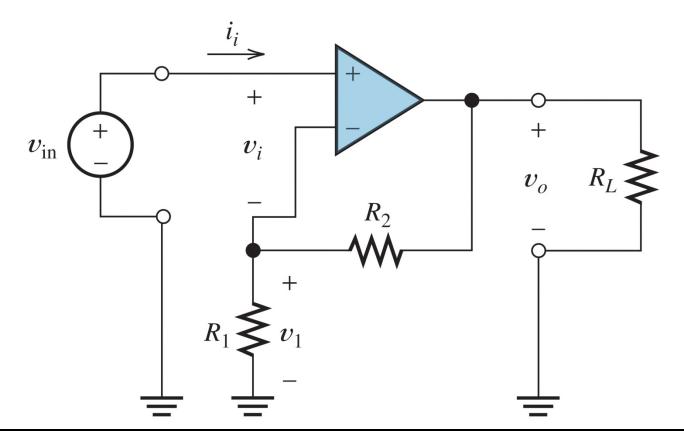
# Example 2 – A little more complicated...



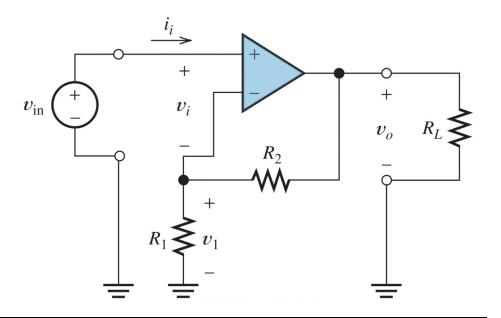
# Example 2 – A little more complicated...



- ✓ So far we have looked at inverting amplifiers
- ✓ We now turn our attention to the noninverting case
- ✓ Consider the following circuit...



- ✓ Is the feedback negative?
  - Assume  $v_i$  is positive, thus  $v_o$  will be large and positive
  - Part of  $v_o$  will appear across  $R_1$  call that  $v_1$
  - Since  $v_i = v_{in} v_1$ ,  $v_i$  will get smaller as  $v_o$  (and  $v_1$ ) get larger
  - Thus  $v_i$  is driven towards 0 and we have negative feedback
  - What would happen if we had positive feedback???

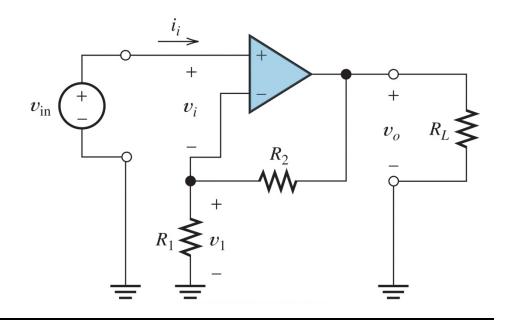


- ✓ Now that we know the feedback is negative, we can use the summing-point constraint:  $v_i = 0$  and  $i_i = 0$ 
  - Applying KVL and  $v_i = 0$  we get  $v_{in} = v_1$
  - Since  $i_i = 0$ ,  $R_1$  and  $R_2$  form a voltage divider giving us:

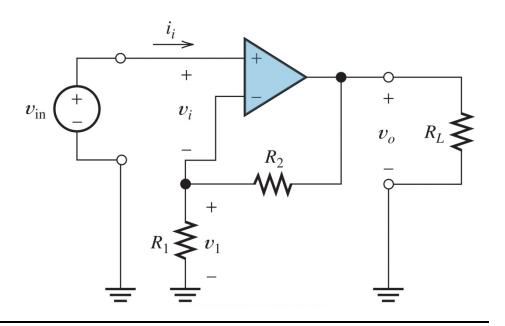
$$v_1 = \frac{R_1}{R_1 + R_2} v_o$$

Finally, we can see that:

$$A_{v} = \frac{v_{o}}{v_{in}} = \frac{R_{1} + R_{2}}{R_{1}} = 1 + \frac{R_{2}}{R_{1}}$$

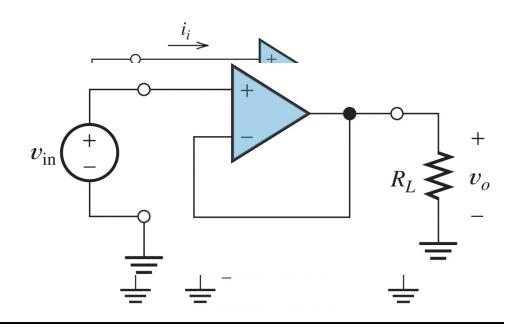


- ✓ Some interesting points:
  - The input impedance of the circuit is theoretically infinite because  $i_i = 0$
  - Since the voltage gain is independent of the load resistance  $R_L$ , the output voltage is independent of the load resistance therefore the output impedance is zero



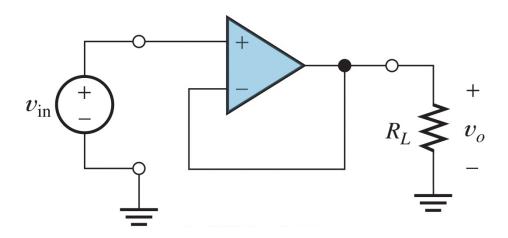
# Application of Noninverting Amplifier

- ✓ Lets build on what we just did to produce another useful circuit
- ✓ The gain of the circuit is given by:  $A_v = \frac{v_o}{v_{in}} = 1 + \frac{R_2}{R_1}$
- ✓ What do we need to do to have the gain approach unity?
- ✓ We could let R2  $\rightarrow$  0
- ✓ If we do that, then we may as well let  $R1 \rightarrow \infty$



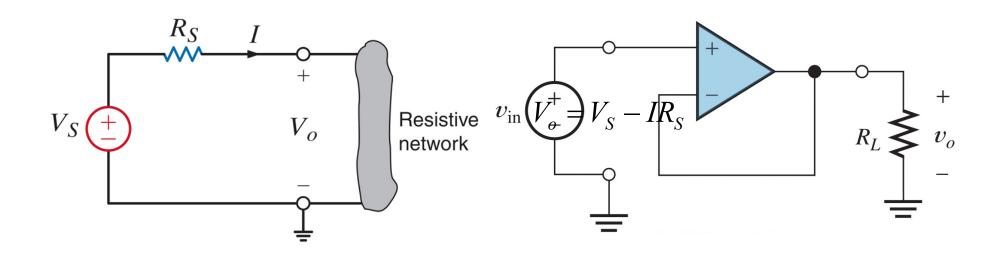
### Voltage Follower

- ✓ What we end up with is called a voltage follower (also called a unity gain buffer)
- ✓ This is a <u>very</u> useful circuit let's see why...



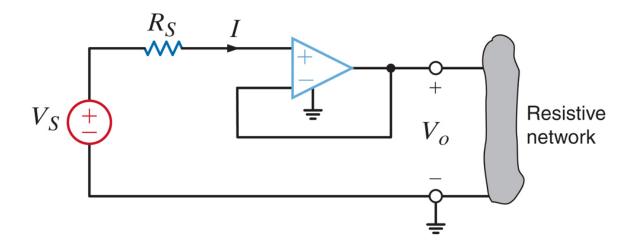
# Voltage Follower

- ✓ If the gain of the op-amp circuit is 1, we can see that  $v_o = v_{in}$  so why bother with the op-amp?
- ✓ Wouldn't it be simpler to just dispense with the opamp and wire things up as follows?
- $\checkmark$  First, we can see that  $V_o \neq V_S$



### Voltage Follower

- $\checkmark$  The problem is that the resistive network loads the source voltage  $V_S$
- ✓ Inserting the unity gain buffer or voltage follower isolates the source from the resistive network
- ✓ The energy supplied to the resistive network comes from the power supplies that power the amplifier

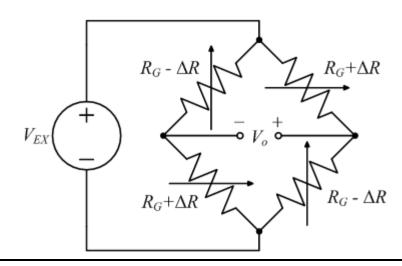


# Signal Conditioning

- ✓ Now lets discuss how we are going to deal with the small voltage created by the bridge circuit
- ✓ We may have decided to use a full-bridge configuration, but even so the voltage from the Wheatstone Bridge will be very small
- ✓ We clearly need to amplify that voltage up to a more usable range and that sounds like a job for...
- ✓ An op-amp!

# Signal Conditioning

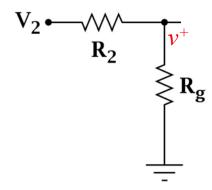
- $\checkmark$  We need to be careful though, as we have a difference in potentials at  $V_o$  in our bridge circuit, but that difference is not with respect to ground
- ✓ What we need is called a difference amplifier so named because it amplifies the difference between two voltages



# Difference Amplifier

- ✓ Here we have a simple difference amplifier
- ✓ We can use our circuit analysis tools to come up with an expression for  $V_{out}$  in terms of  $V_1$ ,  $V_2$  and the resistor values  $R_1$ ,  $R_2$ ,  $R_g$  and  $R_f$
- ✓ Let's see what we get...

$$v^+ = \frac{R_g}{R_2 + R_g} V_2$$



# Difference Amplifier

✓ What can we say about the voltage  $v^-$ ?

$$v^+ = v^-$$

 $\checkmark$  And what about  $i_1$ ?

$$i_{1} = \frac{\mathbf{V}_{1} - \mathbf{v}^{-}}{R_{1}} = \frac{\mathbf{V}_{1} - \left[\frac{R_{g}}{R_{2} + R_{g}} \mathbf{V}_{2}\right]}{R_{1}} \underbrace{\mathbf{V}_{1} - \underbrace{\mathbf{K}_{1}}_{\mathbf{V}_{2}} \underbrace{\mathbf{K}_{1}}_{\mathbf{V}_{2}} \underbrace{\mathbf{V}_{2}}_{\mathbf{K}_{2}} \underbrace$$

# Difference Amplifier

$$\frac{v^{+} - V_{out}}{R_{f}} = \frac{V_{1} - \frac{R_{g}}{R_{2} + R_{g}} V_{2}}{R_{1}}$$

$$v^{+} - V_{out} = \frac{V_{1}R_{f}}{R_{1}} - \frac{R_{g}R_{f}}{\left(R_{2} + R_{g}\right)R_{1}} V_{2}$$

$$V_{1} - V_{out} = \frac{R_{f}}{\left(R_{2} + R_{g}\right)R_{1}} V_{2}$$

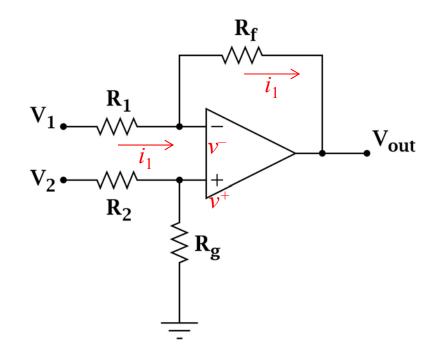
$$V_{2} - V_{out} = \frac{R_{f}}{\left(R_{2} + R_{g}\right)R_{1}} V_{2}$$

$$V_{2} - V_{out} = \frac{R_{f}}{\left(R_{2} + R_{g}\right)R_{1}} V_{2}$$

$$V_{2} - V_{0} = \frac{R_{f}}{\left(R_{2} + R_{g}\right)R_{1}} V_{0} = \frac{R_{f}}{\left(R_{f} + R_{g}\right)R_{1}} V_{0}$$

## Difference Amplifier

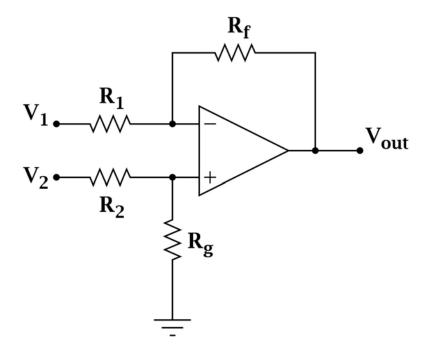
$$-\mathbf{V}_{out} = \frac{\mathbf{V}_{1}R_{f}}{R_{1}} - \frac{R_{g}R_{f}}{\left(R_{2} + R_{g}\right)R_{1}}\mathbf{V}_{2} - \frac{R_{g}R_{1}}{\left(R_{2} + R_{g}\right)R_{1}^{2}}\mathbf{V}_{2}$$



## Difference Amplifier

✓ In the end, we get the following:

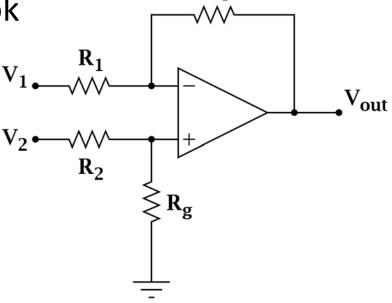
$$V_{out} = \frac{(R_f + R_1)R_g}{(R_g + R_2)R_1}V_2 - \frac{R_f}{R_1}V_1$$



# Difference Amplifier

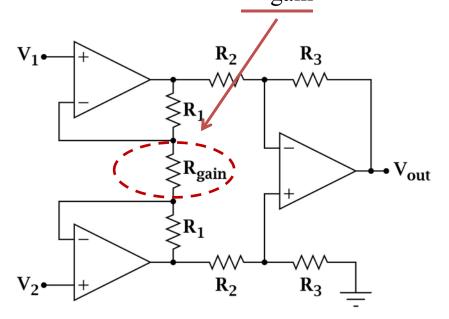
- ✓ In many cases it makes sense to make  $R_1$  =  $R_2$  and  $R_f$  =  $R_g$
- ✓ The expression for the output voltage then becomes much simpler
- ✓ There are some issues with this circuit however, so we will look at another solution

$$V_{\text{out}} = \frac{R_{\text{f}}}{R_{\text{1}}} (V_2 - V_1)$$

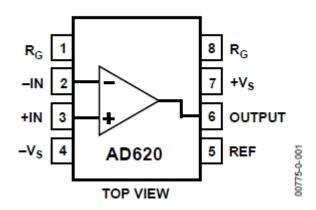


## Instrumentation Amplifier

- ✓ Here we have a better circuit called an instrumentation amplifier
- ✓ The advantage of this circuit is that it is more stable, is not as noisy, has a high CMR, and the gain can be set by adjusting the single external resistor  $R_{\rm gain}$
- ✓ You have an op-amp circuit of this type (an AD620) in your KOP



#### CONNECTION DIAGRAM



#### **FEATURES**

Easy to use

Gain set with one external resistor

(Gain range 1 to 10,000)

Wide power supply range (±2.3 V to ±18 V)

Higher performance than 3 op amp IA designs

Available in 8-lead DIP and SOIC packaging

Low power, 1.3 mA max supply current

#### AD620 Gain Calculations

✓ The gain equation for the AD620 is given by:

$$G = \frac{49.4 \text{ k}\Omega}{R_G} + 1$$

✓ If you know the gain you need, then use:

$$R_G = \frac{49.4 \text{ k}\Omega}{G - 1}$$

#### AD620 Gain Calculations

**Table 4. Required Values of Gain Resistors** 

1% Std Table Value of $R_G(\Omega)$	Calculated Gain	0.1% Std Table Value of $R_G(\Omega)$	Calculated Gain
49.9 k	1.990	49.3 k	2.002
12.4 k	4.984	12.4 k	4.984
5.49 k	9.998	5.49 k	9.998
2.61 k	19.93	2.61 k	19.93
1.00 k	50.40	1.01 k	49.91
499	100.0	499	100.0
249	199.4	249	199.4
100	495.0	98.8	501.0
49.9	991.0	49.3	1,003.0

#### AD620 Common Mode Rejection

- ✓ Instrumentation amplifiers, such as the AD620, offer high CMR, which is a measure of the change in output voltage when both inputs are changed by equal amounts
- ✓ These specifications are usually given for a full-range voltage change and a specified source imbalance

- ✓ So far we have looked at one way of doing force sensing using strain gauges
- ✓ We could characterize this as being a 'high impedance' method
- ✓ Depending on the materials involved, a fair amount of force may need to be used to cause enough deflection in the material the strain gauge is mounted on to register a useable output

✓ Let's use an analogy: If we were talking about Hooke's Law, then the spring constant k would be large — meaning that a lot of force F is needed to get a small change in displacement x

$$F = kx$$

✓ Here's a good example of a mechanical system that would be high impedance...

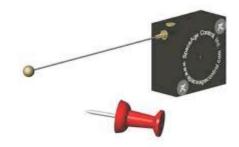


- ✓ So how else might we sense force?
- ✓ In particular, how might we sense force in a 'low impedance' fashion – where we don't need to apply so much force to get a reading?
- ✓ Hint: we were just talking about springs...
- ✓ Right reduce the spring constant way down
- $\checkmark$  But we need a way to measure the displacement x

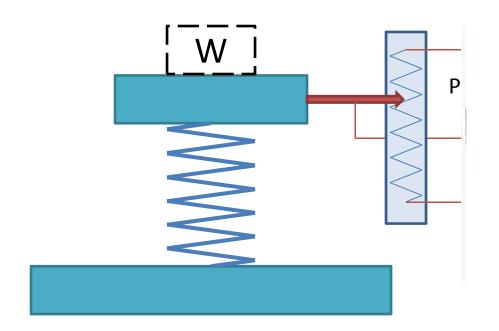
- ✓ While there are many ways this can be accomplished, an easy solution is to use a linear potentiometer
- ✓ In this case, we are speaking about how the potentiometer mechanism is constructed as opposed to the 'taper' on the resistance
- ✓ So in this case the wiper moves linearly as opposed to being rotated as is more commonly encountered

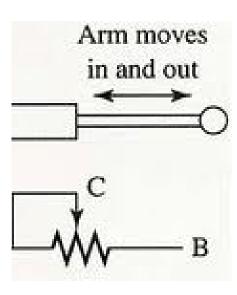




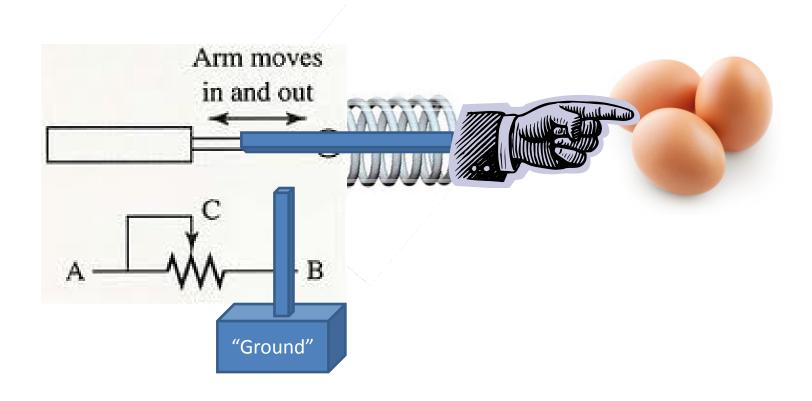


# Low(er) Impedance Force Sensing





# Low Impedance Force Sensing



#### References

- ✓ <u>Sensors and Signal Conditioning</u>, 2ed., R. Pallas-Areny and J.G. Webster, Wiley Interscience, 2001.
- ✓ <u>Measuring Strain with Strain Gauges</u>, NI Application Note 078, <a href="http://zone.ni.com/devzone/cda/tut/p/id/3642">http://zone.ni.com/devzone/cda/tut/p/id/3642</a>
- ✓ Positioning Strain Gauges, Omega Engineering, Inc., <a href="http://www.omega.com/faq/pressure/pdf/positioning.pdf">http://www.omega.com/faq/pressure/pdf/positioning.pdf</a>
- ✓ AD620 Low Cost Low Power Instrumentation Amplifier (Rev. G), Analog Devices, <a href="http://www.analog.com/static/imported-files/data\_sheets/AD620.pdf">http://www.analog.com/static/imported-files/data\_sheets/AD620.pdf</a>