

What is the Weibull distribution?

- ▼ You can also see this file by checking out the link below.
 - **What is the Weibull distribution?**

What is the weibull distribution?

- a kind of parametric estimation methods for analysis of life data
 - There are the exponential distribution, the weibull distribution, etc.
- When the failure rate is ambigous(constant/increase/decline), f(t) is affected by the
 Weibull distribution

cf) What is the exponential distribution?

- failure rate is constant regardless of change of time beacuse f(t) is a constant.
- mean time : expected time
 - The mean time is devided by repairable and non-repairable cases.
 - The mean time of repairable case : MTBF
 - The mean time of non-repairable case : MTTF

Why do you use the Weibull distribution?

- In the exponential distribution, failure rate is constant regardless of the change in time beacuse f(t) is a constant.
 - → Therefore, You can check the change of failure rate by the change in time using the weibull distribution.

 The weibull distribution is used more universally, and It is known as a reasonable method.

Parameters of the Weibull distribution

- The 2-parameter Weibull distribution has a scale and shape parameter. The 3-parameter Weibull includes a location parameter.
- β(beta)

is the shape parameter, also known as the Weibull slope

- A shape of the Weibull distribution is totally decided by β
- η(eta or alpha)

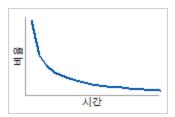
is the scale parameter

y

is the location parameter

Probability density function according to β of the Weibull distribution

- 0 < ß < 1 : Early failure
 - High failure rate in the early stages decreases as time goes on.



- Modeling the early life of the product. : "burn-in" period
- Early failures occur in initial period of product life. These failures may necessitate a product "burn-in" period to reduce risk of initial failure.

• β = 1 : Random Failure

• The failure rate remains constant.



- Random failures, multiple-cause failures. Models "useful life" of product.
- There may be several causes of failure.

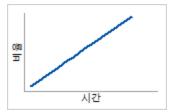
• ß = 1.5 : Early wear-out failure

• Increasing failure rate, with largest increase initially



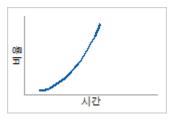
• $\beta = 2$

- Risk of wear-out failure increases steadily during the life of the product.
- Linearly increasing failure rate.



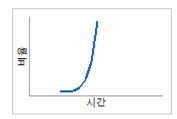
• 3 ≤ ß ≤4 : Fast wear-out failures

• Models the final period of product life, when most failures occur.



• ß > 10 : Very fast wear-out failures

• Models the final period of product life, when most failures occur.



refer to: https://support.minitab.com/ko-kr/minitab/20/help-and-how-to/statistical-modeling/reliability/supporting-topics/distribution-models/weibull-distribution/

Formulas related to the Weibull distribution

- β(beta) / η(eta or alpha)
 - Those can be derived from computer programs.
 - The Python code for estimation of alpha, beta using Reliability Library.(2parameter)
 - **▼** code

```
## https://github.com/MatthewReid854/reliability
x, y = plotting_positions(failures=list_fail, right_censored=list_censored)
```

• MTTF

$$\circ MTTF = \eta \cdot \Gamma(1/\beta + 1)$$

• Reliability / Probability of Failure

- Probability of Failure
 - F(t) is the cumulative probability of failure from time zero till time t.

$$F(t) = 1 - \eta^{-(t/n)^{\beta}}$$

- Reliability
 - R(t) is the chance of survival from from time zero till time t.

$$R(t) = \eta^{-(t/n)^{\beta}}$$

Bearing Life

The "BX" or "Bearing Life" nomenclature, which refers to the time at which X%
of items in a population will fail.

$$B(1-P) Life = \eta [-\ln(1-P)]^{1/\beta}$$

Estimation of life data parameters

- Least Square Estimator: LSE
 - If the data format is complete, there isn't bias in theory. However, There is can be Bias by cumulative failure rate.
 - It is not possible to estimate variance directly. Thus, Variance is estimated highly.
 - It is more accurate than MLE when the shape of distribution is determined.
 - It is possible to estimate parameters without using computer programs
- Maximum Likelihood Estimator: MLE
 - As the sample size increases, the bias decreases.
 - The variance is estimated to be small.
 - In the case of estimation of parameters, it has a better estimates.
 - If you do not use computer programs, the estmation is difficult.
- etc.

Goodness of Fit

- Evaluate the Anderson-Darling goodness-of-fit statistic and the Pearson correlation coefficient
 - Substantially lower values of Anderson-Darling generally indicate a better fitting distribution. The Anderson-Darling statistic is calculated for both the maximum likelihood estimation method (MLE) and the least squares estimation method (LSE).

 Substantially higher values of the Pearson correlation coefficient identify a better fitting distribution. The correlation coefficient is available for the LSE method.

Log-likelihood

- The log-likelihood value of a regression model is a way to measure the goodness of fit for a model.
- The higher the value of the log-likelihood, the better a model fits a dataset.

```
#calculate log-likelihood value of each model
logLik(model1)

'log Lik.' -91.04219 (df=3)

logLik(model2)

'log Lik.' -111.7511 (df=3)
```

→ The first model has a higher log-likelihood value (**-91.04**) than the second model (**-111.75**), which means the first model offers a better fit to the data.

AIC

The Akaike information criterion (AIC)

$$AIC = -2 \ LogLikelihood + 2p$$

- AIC is calcuated from the maximum likelihood estimate of the model (how well the model reproduces the data).
- lower is better.
- The more variables and unnecessary paramters there are, AIC is increases.
- o AIC increases as 2k increases → It is bad model.

BIC

• Bayesian information criterion (BIC)

$BIC = -2 \ LogLikelihood + \log(n)p$

- lower is better.
- BIC is similar to AIC. it improves AIC by modifying the last variable.
- In the case of BIC, the more variables there are, the more penalties will be added than AIC.
- Therefore, the meaning of minimizing AIC and BIC means the optimal model (parsimonious & explainable) with the largest likelihood and the smallest number of variables.
 - refer to: https://rk1993.tistory.com/entry/AIC-BIC-Mallows-Cp-쉽게-이해하기

Estimation of Parameters using R

```
library("fitdistrplus")

data <- read.csv("C:\\~~~")

parameters <- fitdist(data$uptime, 'weibull', 'mle')$estimate

parameters</pre>
```

Estimation of Parameters using Python

