Assignment #2

Assignment Submission:

Submit your assignment as a SINGLE PDF document online by the due date.

Assignment Deliverables:

Submit your assignment as a single PDF document that has the following:

- Provide your answers for the requirements listed under the Requirements section below for the ImmersiveTech case study.
- Submit your Assignment_2 online as a SINGLE PDF document with the name **Assignment_2**.

Requirements:

Provide your answers for the following requirements assuming that **ImmersiveTech** has planned to complete the following planned features for **every software release** in **10 months** as follows:

Feature	Requirements	Priority	Release
Customer Management	350	High	R1
Order Management	625	High	R1
Manufacturinng Management	185	High	R2
Supplier Management	80	Medium	R2
Wholesaler Management	145	Medium	R1
Distribution/Shipping Management	180	Low	R2
Data Analyics and BI Reporting	920	High	R3
Timeseries Forecasting Demand/Sales Revenue	540	Medium	R3

Requirement 1: (30 Points) Calculate the total effort needed to complete every phase for every release listed above, given the following size estimates for every phase:

					Size	е	
Technical Phase	Life Cycle Breakup of Duration	Complexity	Productivity Rate	Function Points	Lines of Code	Use-Case	Test-Case
Requirements	15%	Medium (1)	2 FP/Day	5 FP/Req			
Analysis/Design	20%	High (0.7)	3 FP/ 2 Day	8 FP/Req			
Implementation	30%	High (0.7)	50 SLOC/Day		300 SLOC/Req		
Testing	25%	Medium (1)	5 TC/Day				2 TC/ Req
Documentation	10%	Low (1.25)	4 UC/Day			1 UC/ 2 Req	

Ans.

Release R1

Feature: Custom	Feature: Customer Management (Requirements = 350)										
Technical	Complexit	Productivit	Functio	Lines of	Use-	Test-	Total	Total			
Phase	у	y Rate	n Points	Code	Case	Case	Size	Effort			
							(FPS =	(FPS/			
							R * S)	PR *			
								C)			
Requirements	Medium(1	2 FP/Day	5				350 * 5	1750 /			
)		FP/Req				= 1750	2 * 1 =			
							FP	875			
								Days			

Analysis/Desig	High(0.7)	3 FP/2 Day	8				350 * 8	2800 /
n	IIIgii(ot/)		FP/Req				= 2800	1.5 *
			•				FP	0.7 =
								2667
								Days
Implementatio	High(0.7)	50		300			350 *	10500
n		SLOC/Day		SLOC/Re			300 =	0 / 50
				q			105,00	* 0.7 =
							0 FP	3000
								Days
Testing	Medium(1	5 TC/Day				2	350 * 2	700 / 5
)					TC/Re	= 700	* 1 =
						q	FP	140
								Days
Documentation	Low	4 UC/Day			1		350 *	175 / 4
	(1.25)				UC/		0.5 =	* 1.25
					2		175 FP	= 35
					Req			Days

Customer Management Total Effort = 6717 Days

Feature: Order M	Ianagement (Requirements	= 625)					
Technical	Complexit	Productivit	Functio	Lines of	Use-	Test-	Total	Total
Phase	у	y Rate	n Points	Code	Case	Case	Size	Effort
							(FPS =	(FPS/
							R * S)	PR *
								C)
Requirements	Medium(1	2 FP/Day	5				625 * 5	3125 /
)		FP/Req				= 3125	2 * 1 =
							FP	1563
								Days
Analysis/Desig	High(0.7)	3 FP/2 Day	8				625 * 8	5000 /
n			FP/Req				= 5000	1.5 *
							FP	0.7 =
								4762
								Days
Implementatio	High(0.7)	50		300			625 *	187500
n		SLOC/Day		SLOC/Re			300 =	/ 50 *
				q			187,50	0.7 =
							0 FP	5358
								Days
Testing	Medium(1	5 TC/Day				2	625 * 2	1250 /
)					TC/Re	= 1250	5 * 1 =
						q	FP	250
								Days
Documentation	Low	4 UC/Day			1		625 *	313 / 4
	(1.25)				UC/		0.5 =	* 1.25
					2		313 FP	= 63
					Req			Days

Order Management Total Effort = 11996 Days

Feature: Wholesa	ler Manageme	ent (Requireme	ents = 145					
Technical	Complexit	Productivit	Functio	Lines of	Use-	Test-	Total	Total
Phase	у	y Rate	n Points	Code	Case	Case	Size	Effort
							(FPS	(FPS/
							= R *	PR *
							S)	C)
Requirements	Medium(1)	2 FP/Day	5				145 *	725 /
			FP/Req				5 =	2 * 1
							725	= 363
							FP	Days
Analysis/Desig	High(0.7)	3 FP/2 Day	8				145 *	1160
n			FP/Req				8 =	/ 1.5
							1160	* 0.7
							FP	=
								1105
								Days
Implementation	High(0.7)	50		300			145 *	4350
		SLOC/Day		SLOC/Re			300 =	0 / 50
				q			4350	* 0.7
							0 FP	=
								1243
						_		Days
Testing	Medium(1)	5 TC/Day				2	145 *	290 /
						TC/Re	2 =	5 * 1
						q	290	= 58
							FP	Days
Documentation	Low (1.25)	4 UC/Day			1		145 *	73 / 4
					UC/		0.5 =	*
					2		73 FP	1.25
					Req			= 15
								Days

Wholesaler Management Total Effort = 2784 Days

Release R2

Feature: Manufac	turing Manage	ement (Require	ements = 18	35)				
Technical	Complexit	Productivit	Functio	Lines of	Use-	Test-	Total	Total
Phase	у	y Rate	n Points	Code	Case	Case	Size	Effort
							(FPS	(FPS/
							= R *	PR *
							S)	C)
Requirements	Medium(1)	2 FP/Day	5				185 *	925 /
			FP/Req				5 =	2 * 1
							925	= 463
							FP	Days
Analysis/Desig	High(0.7)	3 FP/2 Day	8				185 *	1480
n			FP/Req				8 =	/ 1.5

						1480	* 0.7
						FP	=
							1410
							Days
Implementation	High(0.7)	50	300			185 *	5550
		SLOC/Day	SLOC/Re			300 =	0 / 50
			q			5550	* 0.7
						0 FP	=
							1586
							Days
Testing	Medium(1)	5 TC/Day			2	185 *	370 /
					TC/Re	2 =	5 * 1
					q	370	= 74
						FP	Days
Documentation	Low (1.25)	4 UC/Day		1		185 *	93 / 4
				UC/		0.5 =	*
				2		93 FP	1.25
				Req			= 19
							Days

Manufacturing Management Total Effort = 3552 Days

Feature: Supplier	Management	(Requirements	= 80)					
Technical	Complexit	Productivit	Functio	Lines of	Use-	Test-	Total	Total
Phase	у	y Rate	n Points	Code	Case	Case	Size	Effort
							(FPS	(FPS/
							= R *	PR *
							S)	C)
Requirements	Medium(1)	2 FP/Day	5				80 *	400 /
			FP/Req				5 =	2 * 1
							400	= 200
							FP	Days
Analysis/Desig	High(0.7)	3 FP/2 Day	8				80 *	640 /
n			FP/Req				8 =	1.5 *
							640	0.7 =
							FP	610
								Days
Implementation	High(0.7)	50		300			80 *	2400
		SLOC/Day		SLOC/Re			300 =	0 / 50
				q			2400	* 0.7
							0 FP	= 686
								Days
Testing	Medium(1)	5 TC/Day				2	80 *	160 /
						TC/Re	2 =	5 * 1
						q	160	= 32
							FP	Days
Documentation	Low (1.25)	4 UC/Day			1		80 *	40 / 4
					UC/		0.5 =	*
					2		40 FP	1.25
					Req			= 8

				Dave
				Days

Supplier Management Total Effort = **1536 Days**

Feature: Distribut	tion/ Shipping	Management (Requireme	nts = 180)				
Technical	Complexit	Productivit	Functio	Lines of	Use-	Test-	Total	Total
Phase	у	y Rate	n Points	Code	Case	Case	Size	Effort
							(FPS	(FPS/
							= R *	PR *
							S)	C)
Requirements	Medium(1)	2 FP/Day	5				180 *	900 /
			FP/Req				5 =	2 * 1
							900	= 450
							FP	Days
Analysis/Desig	High(0.7)	3 FP/2 Day	8				180 *	1440
n			FP/Req				8 =	/ 1.5
							1440	* 0.7
							FP	=
								1372
								Days
Implementation	High(0.7)	50		300			180 *	5400
		SLOC/Day		SLOC/Re			300 =	0 / 50
				q			5400	* 0.7
							0 FP	=
								1543
								Days
Testing	Medium(1)	5 TC/Day				2	180 *	360 /
						TC/Re	2 =	5 * 1
						q	360	= 72
							FP	Days
Documentation	Low (1.25)	4 UC/Day			1		180 *	90 / 4
					UC/		0.5 =	*
					2		90 FP	1.25
					Req			= 18
								Days

Distribution/ Shipping Management Total Effort = **3455 Days**

Release R3

Feature: Analytic	Feature: Analytics and BI Reporting (Requirements = 920)										
Technical	Complexit	Productivit	Functio	Lines of	Use-	Test-	Total	Total			
Phase	y	y Rate	n Points	Code	Case	Case	Size	Effort			
							(FPS =	(FPS/			
							R * S)	PR *			
								C)			
Requirements	Medium(1	2 FP/Day	5				920 *	4600 /			
)		FP/Req				5 =	2 * 1 =			

							4600	2300
							FP	Days
Analysis/Desig	High(0.7)	3 FP/2 Day	8				920 *	7360 /
n			FP/Req				8 =	1.5 *
							7360	0.7 =
							FP	7010
								Days
Implementatio	High(0.7)	50		300			920 *	27600
n		SLOC/Day		SLOC/Re			300 =	0 / 50
				q			27600	* 0.7 =
							0 FP	7886
								Days
Testing	Medium(1	5 TC/Day				2	920 *	1840 /
)					TC/Re	2 =	5 * 1 =
						q	1840	368
							FP	Days
Documentation	Low	4 UC/Day			1		920 *	460 / 4
	(1.25)				UC/		0.5 =	* 1.25
					2		460	= 92
					Req		FP	Days

Analytics and BI Reporting Total Effort = 17656 Days

Feature: Timeser	ries Forecastin	g Demand/ Sa	les Revenue	e (Requireme	nts = 54	0)		
Technical	Complexit	Productivit	Functio	Lines of	Use-	Test-	Total	Total
Phase	y	y Rate	n Points	Code	Case	Case	Size	Effort
							(FPS =	(FPS/
							R * S)	PR *
								C)
Requirements	Medium(1	2 FP/Day	5				540 *	2700 /
)		FP/Req				5 =	2 * 1 =
							2700	1350
							FP	Days
Analysis/Desig	High(0.7)	3 FP/2 Day	8				540 *	4320 /
n			FP/Req				8 =	1.5 *
							4320	0.7 =
							FP	4115
								Days
Implementatio	High(0.7)	50		300			540 *	16200
n		SLOC/Day		SLOC/Re			300 =	0 / 50
				q			16200	* 0.7 =
							0 FP	4629
								Days
Testing	Medium(1	5 TC/Day				2	540 *	1080 /
)					TC/Re	2 =	5 * 1 =
						q	1080	216
							FP	Days
Documentation	Low	4 UC/Day			1		540 *	270 / 4
	(1.25)				UC/		0.5 =	* 1.25

		2	270	= 54
		Req	FP	Days

Timeseries Forecasting Demand/ Sales Revenue = 10364 Days

R1	Customer	Order	Wholesaler	Effort
	Management	Management	Management	
Requirements	875 Days	1563 Days	363 Days	2801 Days
Analysis/ Design	2667 Days	4762 Days	1105 Days	8534 Days
Implementation	3000 Days	5358 Days	1243 Days	9601 Days
Testing	140 Days	250 Days	58 Days	448 Days
Documentation	35 Days	63 Days	15 Days	113 Days

Total Effort for R1 release = 21497 Days

2	Manufacturing	Supplier	Distribution/	Effort
	Management	Management	Shipping	
			Management	
Requirements	463 Days	200 Days	450 Days	1113 Days
Analysis/ Design	1410 Days	610 Days	1372 Days	3392 Days
Implementation	1586 Days	686 Days	1543 Days	3815 Days
Testing	74 Days	32 Days	72 Days	178 Days
Documentation	19 Days	8 Days	18 Days	45 Days

Total Effort for R2 Release = **8543 Days**

R3	Data Analytics	Timeseries	Effort
	and BI	Forecasting	
	Reporting	Demand/ Sales	
		Revenue	
Requirements	2300 Days	1350 Days	3650 Days
Analysis/ Design	7010 Days	4115 Days	11125 Days
Implementation	7886 Days	4629 Days	12515 Days
Testing	368 Days	216 Days	584 Days
Documentation	92 Days	54 Days	146 Days

Total Effort for R3 Release = **28020 Days**

Requirement 2: (30 Points) Calculate the total number of engineers for every phase in every release based on the results you obtained in Requirement 1.

Ans.

R1	Lifecycl	Customer	Order	Wholesaler	Effor	No. of
	e	Manageme	Manageme	Manageme	t	Engineers(Effo
	Breakup	nt	nt	nt		rt / Duration *
	of					Lifecycle
	Duratio					Breakup of
	n					Duration)
Requirements	15%	875 Days	1563 Days	363 Days	2801	2801 / 300 *
					Days	0.15 = 63
Analysis/	20%	2667 Days	4762 Days	1105 Days	8534	8534 / 300 *
Design					Days	0.2 = 143
Implementatio	30%	3000 Days	5358 Days	1243 Days	9601	9601 / 300 *
n					Days	0.3 = 107
Testing	25%	140 Days	250 Days	58 Days	448	448 / 300 *
					Days	0.25 = 6
Documentatio	10%	35 Days	63 Days	15 Days	113	113 / 300 * 0.1
n					Days	= 4

Total No. of Engineers for R1 Release = 323

R2	Lifecycle	Manufacturing	Supplier	Distribution/	Effort	No. of
	Breakup	Management	Management	Shipping		Engineers(Effort
	of			Management		/ Duration *
	Duration					Lifecycle
						Breakup of
						Duration)
Requirements	15%	463 Days	200 Days	450 Days	1113	1113 / 300 *
					Days	0.15 = 25
Analysis/	20%	1410 Days	610 Days	1372 Days	3392	3392 / 300 * 0.2
Design					Days	= 57
Implementation	30%	1586 Days	686 Days	1543 Days	3815	3815 / 300 * 0.3
					Days	= 43
Testing	25%	74 Days	32 Days	72 Days	178	178 / 300 * 0.25
					Days	= 3
Documentation	10%	19 Days	8 Days	18 Days	45	45 / 300 * 0.1 =
					Days	2

Total No. of Engineers for R2 Release = 130

R3	Lifecycle	Data	Timeseries	Effort	No. of
	Breakup of	Analytics	Forecasting		Engineers(Effort
	Duration	and BI	Demand/		/ Duration *
		Reporting	Sales		Lifecycle
			Revenue		Breakup of
					Duration)

Requirements	15%	2300 Days	1350 Days	3650 Days	3650 / 300 *
					0.15 = 82
Analysis/	20%	7010 Days	4115 Days	11125	11125 / 300 *
Design				Days	0.2 = 186
Implementation	30%	7886 Days	4629 Days	12515	12515 / 300 *
				Days	0.3 = 140
Testing	25%	368 Days	216 Days	584 Days	584 / 300 * 0.25
					= 8
Documentation	10%	92 Days	54 Days	146 Days	146 / 300 * 0.1
					= 5

Total No. of Engineers for R3 Release = **421**

Requirement 3: (20 Points) Redo your calculations for Requirement 1 and Requirement 2 assuming that ImmersiveTech planned to finish every release in 8 months.

Ans.

R1	Lifecycl	Customer	Order	Wholesaler	Effor	No. of
	e	Manageme	Manageme	Manageme	t	Engineers(Effo
	Breakup	nt	nt	nt		rt / Duration *
	of					Lifecycle
	Duratio					Breakup of
	n					Duration)
Requirements	15%	875 Days	1563 Days	363 Days	2801	2801 / 240 *
					Days	0.15 = 78
Analysis/	20%	2667 Days	4762 Days	1105 Days	8534	8534 / 240 *
Design					Days	0.2 = 178
Implementatio	30%	3000 Days	5358 Days	1243 Days	9601	9601 / 240 *
n					Days	0.3 = 134
Testing	25%	140 Days	250 Days	58 Days	448	448 / 240 *
					Days	0.25 = 8
Documentatio	10%	35 Days	63 Days	15 Days	113	113 / 240 * 0.1
n					Days	= 5

Total No. of Engineers for R1 Release = 403

R2	Lifecycle	Manufacturing	Supplier	Distribution/	Effort	No. of
	Breakup	Management	Management	Shipping		Engineers(Effort
	of			Management		/ Duration *
	Duration					Lifecycle
						Breakup of
						Duration)

Requirements	15%	463 Days	200 Days	450 Days	1113	1113 / 240 *
					Days	0.15 = 31
Analysis/	20%	1410 Days	610 Days	1372 Days	3392	3392 / 240 * 0.2
Design					Days	= 71
Implementation	30%	1586 Days	686 Days	1543 Days	3815	3815 / 240 * 0.3
					Days	= 53
Testing	25%	74 Days	32 Days	72 Days	178	178 / 240 * 0.25
					Days	= 3
Documentation	10%	19 Days	8 Days	18 Days	45	45 / 240 * 0.1 =
					Days	2

Total No. of Engineers for R1 Release = 160

R3	Lifecycle	Data	Timeseries	Effort	No. of
	Breakup of	Analytics	Forecasting		Engineers(Effort
	Duration	and BI	Demand/		/ Duration *
		Reporting	Sales		Lifecycle
			Revenue		Breakup of
					Duration)
Requirements	15%	2300 Days	1350 Days	3650 Days	3650 / 240 *
					0.15 = 102
Analysis/	20%	7010 Days	4115 Days	11125	11125 / 240 *
Design				Days	0.2 = 232
Implementation	30%	7886 Days	4629 Days	12515	12515 / 240 *
				Days	0.3 = 174
Testing	25%	368 Days	216 Days	584 Days	584 / 240 * 0.25
					= 10
Documentation	10%	92 Days	54 Days	146 Days	146 / 240 * 0.1
					= 7

Total No. of Engineers for R1 Release = 525

Requirement 4: (20 Points) Calculate the total effort (Headcount Days) for every phase in every release based on the results you obtained in Requirement 1, considering the following quality cost data:

		Effort (Headcount Day)			
Technical Phase	Defects Found	Defect Detection	Defect Removal		
Requirements	2 DF/ 5 FP	2 DF/Day	1 DF/Day		
Analysis/Design	3 DF/ 5 FP	3 DF/Day	3 DF/Day		
Implementation	5 DF/ 100 SLOC	5 DF/Day	10 DF/Day		
Testing	2 DF/ 9 TC	5 DF/Day	1 DF/Day		
Documentation	1 DF/ 5 UC	6 DF/Day	13 DF/Day		

Ans.

For Release R1

Feature: Customer Ma	Feature: Customer Management							
Technical	Total	Total	Defect	Defect	Cost of			
Phase	Size	Defects	Detection	Removal	Quality			
		(Size *	Cost (Size	Cost	(Defect			
		Defects	/ Defect	(Size /	Detection			
		Found)	Detection)	Defect	+ Defect			
				Removal)	Removal)			
Requirements	1750	1750 *	700/2 =	700/1 =	1050			
		2/5 =	350	700				
		700						
Analysis/	2800	2800 *	1680/3 =	1680/3 =	1120			
Design		3/5 =	560	560				
		1680						
Implementation	105000	105000	5250/5 =	5250/10	1575			
		* 5/100	1050	= 525				
		= 5250						
Testing	700	700 *	156/5 =	156/1 =	188			
		2/9 =	32	156				
		156						
Documentation	175	175 *	35/6 = 6	35/13 = 3	9			
		1/5 =						
		35						

Feature: Order Management

Technical	Total	Total	Defect	Defect	Cost of
Phase	Size	Defects	Detection	Removal	Quality
			Cost	Cost	
Requirements	3125	3125 *	1250/2 =	1250/1 =	1875
		2/5 =	625	1250	
		1250			
Analysis/	5000	5000 *	3000/3 =	3000/3 =	2000
Design		3/5 =	1000	1000	
		3000			
Implementation	187500	187500	9375/5 =	9375/10	2813
		* 5/100	1875	= 938	
		= 9375			
Testing	1250	1250 *	278/5 =	278/1 =	334
		2/9 =	56	278	
		278			
Documentation	313	313 *	63/6 = 11	63/13 =	16
		1/5 =		5	
		63			

Feature: Wholesaler Management								
Technical	Total	Total	Defect	Defect	Cost of			
Phase	Size	Defects	Detection	Removal	Quality			
			Cost	Cost				
Requirements	725	725 *	290/2 =	290/1 =	435			
		2/5 =	145	290				
		290						
Analysis/	1160	1160 *	696/3 =	696/3 =	464			
Design		3/5 =	232	232				
		696						
Implementation	43500	43500	2175/5 =	2175/10	653			
		* 5/100	435	= 218				
		= 2175						
Testing	290	290 *	65/5 = 13	65/1 =	78			
		2/9 =		65				
		65						
Documentation	73	73 *	15/6 = 3	15/13 =	5			
		1/5 =		2				
		15						

For Release R2

Feature: Manufacturing Management								
Technical	Total	Total	Defect	Defect	Cost of			
Phase	Size	Defects	Detection	Removal	Quality			
			Cost	Cost				

Requirements	925	925 *	370/2 =	370/1 =	555
		2/5 =	185	370	
		370			
Analysis/	1480	1480 *	888/3 =	888/3 =	592
Design		3/5 =	296	296	
		888			
Implementation	55500	55500	2775/5 =	2775/10	833
		* 5/100	555	= 278	
		= 2775			
Testing	370	370 *	83/5 = 17	83/1 =	100
		2/9 =		83	
		83			
Documentation	93	93 *	19/6 = 4	19/13 =	6
		1/5 =		2	
		19			

Feature: Supplier Mar	Feature: Supplier Management								
Technical	Total	Total	Defect	Defect	Cost of				
Phase	Size	Defects	Detection	Removal	Quality				
			Cost	Cost					
Requirements	400	400 *	160/2 =	160/1 =	240				
		2/5 =	80	160					
		160							
Analysis/	640	640 *	384/3 =	384/3 =	256				
Design		3/5 =	128	128					
		384							
Implementation	24000	24000	1200/5 =	1200/10	360				
		* 5/100	240	= 120					
		= 1200							
Testing	160	160 *	36/5 = 8	36/1 =	44				
		2/9 =		36					
		36							
Documentation	40	40 *	8/6 = 2	8/13 = 1	3				
		1/5 = 8							

Feature: Distribution/ Shipping Management								
Technical	Total	Total	Defect	Defect	Cost of			
Phase	Size	Defects	Detection	Removal	Quality			
			Cost	Cost				
Requirements	900	900 *	360/2 =	360/1 =	540			
		2/5 =	180	360				
		360						
Analysis/	1440	1440 *	864/3 =	864/3 =	576			
Design		3/5 =	288	288				
		864						

Implementation	54000	54000	2700/5 =	2700/10	810
		* 5/100	540	= 270	
		=			
		2700			
Testing	360	360 *	80/5 = 16	80/1 =	96
		2/9 =		80	
		80			
Documentation	90	90 *	18/6 = 3	18/13 =	5
		1/5 =		2	
		18			

For Release R3

Feature: Data Analytics BI Reporting								
Technical	Total	Total	Defect	Defect	Cost of			
Phase	Size	Defects	Detection	Removal	Quality			
			Cost	Cost				
Requirements	4600	4600 *	1840/2 =	1840/1 =	2760			
		2/5 =	920	1840				
		1840						
Analysis/	7360	7360 *	4416/3 =	4416/3 =	2944			
Design		3/5 =	1472	1472				
		4416						
Implementation	276000	276000	13800/5	13800/10	4140			
		* 5/100	= 2760	= 1380				
		=						
		13800						
Testing	1840	1840 *	409/5 =	409/1 =	491			
		2/9 =	82	409				
		409						
Documentation	460	460 *	92/6 = 16	92/13 =	24			
		1/5 =		8				
		92						

Feature: Timeseries Forecasting Demand/ Sales Revenue					
Technical	Total	Total	Defect	Defect	Cost of
Phase	Size	Defects	Detection	Removal	Quality
			Cost	Cost	
Requirements	2700	2700 *	1080/2 =	1080/1 =	1620
		2/5 =	540	1080	
		1080			
Analysis/	4320	4320 *	2592/3 =	2592/3 =	1728
Design		3/5 =	864	864	
		2592			

Implementation	162000	162000	8100/5 =	8100/10	2430
		* 5/100	1620	= 810	
		= 8100			
Testing	1080	1080 *	240/5 =	240/1 =	288
		2/9 =	48	240	
		240			
Documentation	270	270 *	54/6 = 9	54/13 =	14
		1/5 =		5	
		54			

R1	Customer	Order	Wholesaler	Cost of Quality
	Management	Management	Management	
Requirements	1050	1875	435	3360
Analysis/ Design	1120	2000	464	3584
Implementation	1575	2813	653	5041
Testing	188	334	78	600
Documentation	9	16	5	30

Total Cost of Quality for R1 Release : 12615 Days

R2	Manufacturing	Supplier	Distribution/	Cost of Quality
	Management	Management	Shipping	
			Management	
Requirements	555	240	540	1335
Analysis/ Design	592	256	576	1424
Implementation	833	360	810	2003
Testing	100	44	96	240
Documentation	6	3	5	14

Total Cost of Quality for R2 Release: 5016 Days

R3	Data Analytics	Timeseries	Cost of Quality
	and BI	Forecasting	
	Reporting	Demand/ Sales	
		Revenue	
Requirements	2760	1620	4380
Analysis/ Design	2944	1728	4672
Implementation	4140	2430	6570
Testing	491	288	779
Documentation	24	14	38

Total Cost of Quality for R3 Release : 16439 Days